CONTENTS

LABEL ORGANIZER – PWI CHANGE – PWI_TC

PWI CHANGE

1 – PWI_TC Get the PWI TC and follow TC values

PRODDB – MACHINE LEAN CHANGES – CHANGE MODEL COLOR

CHANGE MODEL COLOR

1 – Select option box to enable change color

2 – Double click on model to change color on Listbox

3 – Click on back color and front color to change the color

LABEL ORGANIZER – GROUP CREATOR – CHANGE OVER

GROUP CREATOR

1 – Enable group creator (NEED **SETTING_ID DB** (5) Value to identify machine)

2 – Configuration of the separator between the labels

Note: in order to create a group the scanner **need to read all labels**
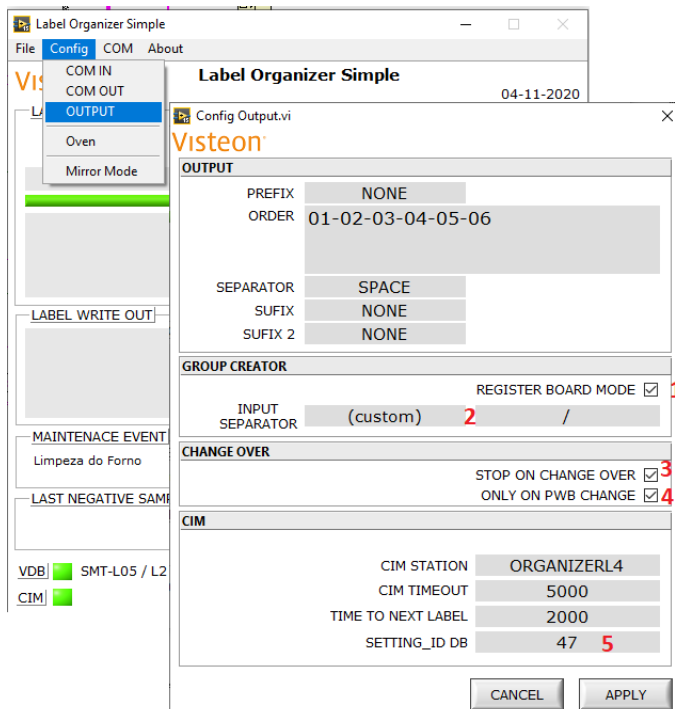
Table: boardgroup

Columns:
id	int AI PK
date	timestamp
machine_id	int

Table: registerboardgroup

Columns:
id	int AI PK
boardgroup_id	int
label	varchar(45)

CHANGE OVER

3 – Enable Stop on Change Over

4 – Stop only if PWB of model is changed or model is not configured on Database

PRODDB – EXPORT TO FILE ALL PARTNUMBERS FROM SELECTED SETUPS IN CVS FILE

1 – Export list of filtered setups

2 – Select Setups to export

3 – Select cvs file name to export

4 – Start export

PRODDB – LINE RESUME

1 – Actual Line Parts Schedule

2 – Production Flow

3 – Analyzed Time

4 – Machine Group (Group by same order on machine configuration)

5 – Production in analyzed time

6 – Mode Cycle time from last 50 daughters

7 – Actual Model Code

8 – Actual Stoptime

9 – Machine name

10 – Last 60 minutes stoptime graph

11 – 2nd machine in same group

12 – 3rd machine in dame group

13 – daughters in buffer between machines groups
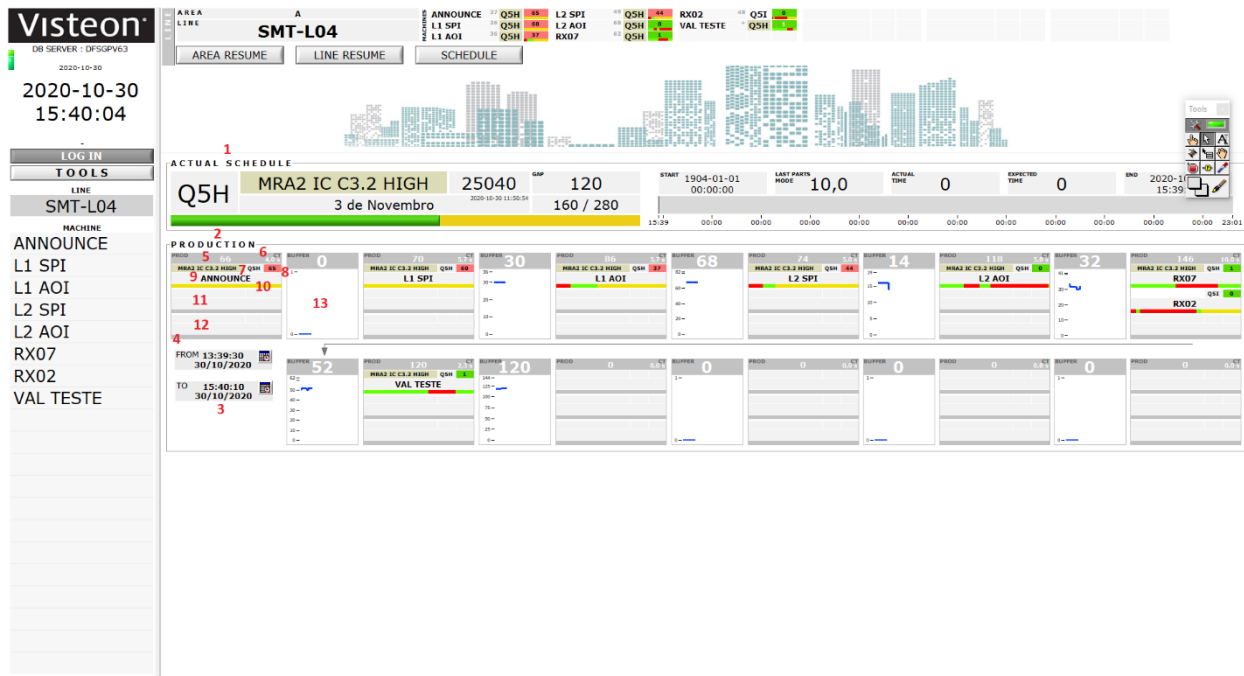
PRODDB – MACHINE SETUP IMPROVEMENTS

1 – Change label in all setups

PRODDB – RESET COUNT FROM MAINTENANCE EVENTS

1 - Select maintenance event

2 - Click Reset Count Button

3 - Login with (Technician or Config Maintenance events) user permission