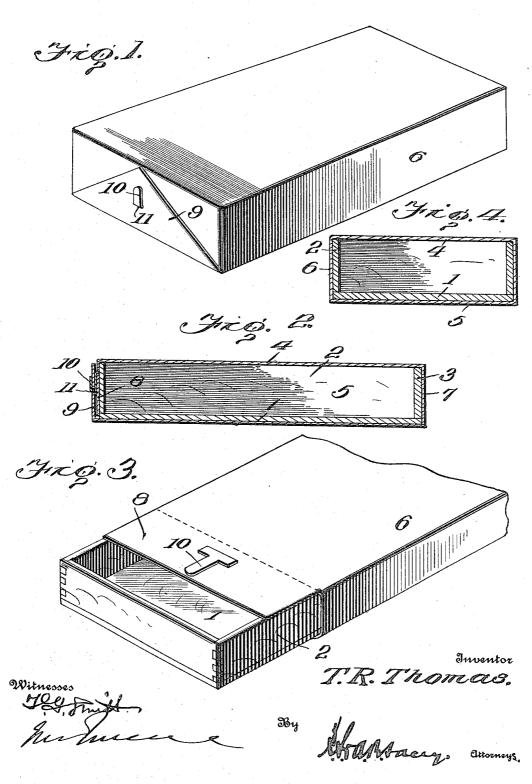
T. R. THOMAS.

BOX.

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1,165,638.

Patented Dec. 28, 1915.



## UNITED STATES PATENT OFFICE.

## THORP R. THOMAS, OF BRISTOL, VERMONT.

## BOX.

1,165,638.

Specification of Letters Patent.

Patented Dec. 28, 1915.

Application filed December 17, 1914. Serial No. 877,737.

To all whom it may concern:

Be it known that I, THORP R. THOMAS, a citizen of the United States, residing at Bristol, in the county of Addison and State of Vermont, have invented certain new and useful Improvements in Boxes, of which the

useful Improvements in Boxes, of which the following is a specification. This invention relates to boxes and more particularly to that class which are designed for use in transporting samples and small articles and small quantities of matter through the mails. In containers of this class, it is desirable that the walls of the same be sufficiently strong to render collapse 15 unlikely so that the contents will not be liable to be damaged while in transit, and yet it is equally desirable that the container be sufficiently light to permit of the same being mailed at a low rate of postage. Where it is desirable that the container be sufficiently strong to withstand rough handling and to effectually protect the article or material contained therein, the receptacle is ordinarily in the form of a wooden box 25 provided with a sliding lid or cover. Such a container, however, presents the disadvantage that the cost to manufacture is so great as to prohibit its use in the shipment of inexpensive articles or samples. Further-30 more it is likely that the lid of such a container will be accidentally partly or completely opened during transit thereby resulting in loss of the contents or their deterioration or damage. To prevent such 35 an occurrence, it is customary to apply tapes or some other securing means to the lid, but of course this only adds to the expense of the container. Furthermore, if the container be so sealed that its lid cannot be 40 opened for inspection of its contents by the proper postal authorities, first class postage has to be paid. To obviate the use of sealing devices and the payment of a high rate of postage, it is customary to have the lids 45 of such containers fit exceptionally tight. While this serves more or less effectually to prevent accidental removal of the lid and less of the contents of the container, nevertheless, if the lid is frequently opened and to closed, in the act of inspection, it is liable to eventually fit so loosely as to render it liable to loss or accidental removal. Another form of container commonly used comprises an outer member and an inner 55 member or container proper which is slid-

ably fitted therein, the outer member being

open at both ends, and these containers are ordinarily constructed from card-board or paste-board. In view of the nature of the material from which they are formed, their 69 walls are comparatively frail and they are liable to be crushed and their contents injured in transit. Furthermore, as their outer members are open at both ends, the inner member or container proper may be 65 removed from either end and therefore both ends must be sealed in some manner to prevent accidental removal or withdrawal of the inner member. As a consequence, while they are cheaper to manu- 70 facture than a wooden container they are from another view point practically as expensive as a wooden container, inasmuch as the cost of sealing the devices must be added to their original cost of manufacture. 75 From the foregoing, it is obvious that it is desirable that a mailing container be substantial in construction so that its walls will not be liable to collapse and at the same time should be inexpensive to manufacture and 80 it should embody some means whereby it may be effectually sealed and yet in a manner to permit of inspection of its contents by the proper postal authorities.

The present invention aims to provide 85

The present invention aims to provide such a container and further to so construct the same that it may be readily and quickly assembled and the contents which it is to convey readily disposed or packed therein.

In the accompanying drawings: Figure 1 90 is a perspective view of the container in closed or sealed condition. Fig. 2 is a vertical longitudinal sectional view through the container. Fig. 3 is a perspective view of the same partly opened. Fig. 4 is a vertical transverse sectional view therethrough.

Corresponding and like parts are referred to in the following description and indicated in all the views of the accompanying drawings by the same reference characters.

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The container embodying the present invention consists, briefly stated, of an outer member and an inner member which is slidably removably fitted therein, the inner member being of wood and the outer member being made up from paste-board or other similar material.

The inner member of the container, above referred to, comprises a bottom 1, sides 2 and ends 3, and the same is open at its top. 110 The outer member within which the inner member is slidably removably fitted and

which constitutes in effect a closure for the said inner member, comprises a top 4, a bottom 5, sides 6, and a permanently closed end 7. It is immaterial how this outer member 5 is constructed and whether its walls be of single or multiply nature, so long as it is permanently closed at one end and open at its other end. The dimensions of the inner and outer members are such that when the 10 inner member is introduced into the outer member it will fit more or less snugly therein, although not so tightly as to prevent its convenient removal, and it is desirable that the length of the inner member be equal to 15 the length of the outer member so that when the inner member is placed within the outer member, one end thereof will abut against the closed end 7 of the outer member and the other end of the inner member will sub-20 stantially register with the open end of the said outer member. In order that the container as a whole may be closed and the loss of the inner member be provided against, the outer member is provided with closure flaps, 25 one indicated by the numeral 8 and the other by the numeral 9. The closure flap 8 is either integral with or secured to the top wall 4 of the outer member and is of the same width as the said top wall and rec-30 tangular in shape, and of such length that when folded down to closed position it will completely close the open end of the said outer member. The closure flap 9 may be approximately triangular or it may, if de-35 sired, be rectangular, although, so far as this flap is concerned, its shape is immate-

It will be apparent by reference to the drawings, that in closing the container, the 40 flap 8 is first folded to closed position, as shown in Figs. 1 and 2, and the flap 9 is then folded so as to overlap the flap 8, or, in other words, to lie against the outer face thereof. The flap 8 is provided with a flexi-45 ble locking tongue 10 and the flap 9 is provided with a slot or opening 11 through which this locking or fastening tongue is inserted as the flap 9 is fitted down against the flap 8. After the flaps have been thus 50 manipulated, the tongue 10 is of course bent in the manner shown in Figs. 1 and 2, so as to secure the flaps in closed position.

As before stated, the flap 8 is integral with the top wall 4 of the outer member of

the box and is of a width to extend entirely 55 across the open end of the said member or section. As a consequence, when this flap is folded down and secured by the insertion of the tongue 10 through the slot 11, the said top wall of the outer section of the box at 60 the open end of the said section will be drawn snugly against the upper edge of the adjacent end wall of the inner section of the box and loss of the contents, if in the nature of a powder, will be effectually pre- 65 vented.

From the foregoing description of the invention, it will be seen that there is provided a mailing container substantial in construction and yet inexpensive to maufacture, and 70 one which may be readily opened for inspection of its contents and which may be again closed in a secure manner. It will be understood, furthermore, that while the top wall of the outer section of the container 75 does not rest against a solid surface, nevertheless, it rests against the upper edges of the walls of the inner container and is consequently in an effectual manner supported against collapse. 80

Having thus described the invention, what

is claimed as new is:

As a new article of manufacture, a shipping container comprising an outer enveloping section of semi-rigid material including 85 a top, bottom, sides and a closed and an open end, a closure flap integral with the top of the said section at the open end thereof and of a width and length equal to the dimensions of the said open end of the said sec- 90 tion and therefore adapted to completely close the said end, a closure flap integral with the bottom of the section at the said open end thereof and constructed to exteriorly overlap the first mentioned flap, 95 means for securing the flaps in closed position, and an inner section comprising a bottom, sides, and ends, the said inner section being of rigid material and being removably fitted into the outer section and of 100 dimensions to fit snugly therein and completely fill the said outer section.

In testimony whereof I affix my signature in presence of two witnesses.

THORP R. THOMAS. [L. s.]

Witnesses:

F. M. THOMAS, E. G. JACOBS.

Copies of this patent may be obtained for five cents each, by addressing the "Commissioner of Patents, Washington, D. C."