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#### (54) Title: HEMOSTATIC COMPOSITIONS AND METHODS FOR CONTROLLING BLEEDING

(57) Abstract: The disclosure provides hemostatic compositions useful to promote hemostasis at active bleeding wound sites. The hemostatic compositions include an article containing cellulose, e.g., cotton gauze, and a cross-linked polysaccharide ionically linked to the cellulose. Methods of making and using the hemostatic compositions are also provided.

# HEMOSTATIC COMPOSITIONS AND METHODS FOR CONTROLLING BLEEDING

#### **TECHNICAL FIELD**

This disclosure relates to hemostatic compositions and methods employing the same, and more particularly to hemostatic compositions useful for controlling bleeding at active bleeding wound sites.

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#### BACKGROUND

Wounds are generally classified as acute or chronic in accordance with their healing tendencies. Acute wounds, typically those received as a result of surgery or trauma, usually heal uneventfully within an expected time frame. Acute wounds include wounds such as active bleeding wound sites, e.g., wounds that have detectable, unclotted blood. The rapid control of topical bleeding at active bleeding wound sites is of critical importance in wound management, especially for the management of trauma, e.g., as a result of military exercises or surgery.

A conventional method of controlling bleeding at active bleeding wound sites, such as an external hemorrhage or a surgical wound, advocates the use of cotton gauze pads capable of absorbing 250 ml of blood. Cotton pads are considered passive, however, because of their inability to initiate or accelerate blood clotting. Other formulations have been reported to promote hemostasis and are described in U.S. Pat. Nos. 6,454,787; 6,060,461; 5,196,190; 5,667,501; 4,793,336; 5,679,372; 5,098,417; and 4,405,324. A hemostatic composition capable of accelerating the coagulation cascade to form a thrombus would be useful.

## **SUMMARY**

Accordingly, the disclosure provided herein relates to hemostatic compositions and methods for making and using the same in order to promote hemostasis at active bleeding wound sites. The present compositions typically include an article which contains cellulose, e.g., cotton gauze, and a crosslinked (e.g, covalently or ionically crosslinked) polysaccharide ionically linked to the cellulose.

In one aspect of the disclosure, a method for controlling bleeding at an active bleeding wound site of an animal is provided. The animal can be a mammal. For example, the animal can be a human, horse, bird, dog, cat, sheep, cow, or monkey. The

method includes applying a hemostatic composition to the active bleeding wound site. Wound sites can include parenchynal organs (e.g., liver, kidney, spleen, pancreas, or lungs) or arteries and veins (e.g., pulmonary artery and vein, aorta, vena cava, carotid artery and jugular vein, subclavian artery and vein, axillary artery and vein, brachial artery and vein, thoracic artery and vein, radial artery and vein, ulnar artery and vein, illiac artery and vein, femoral artery and vein, popliteal artery and vein, or tibial artery and vein).

The hemostatic composition includes an article which contains cellulose and a cross-linked polysaccharide, such as covalently crosslinked dextran, alginate, or starch, or ionically cross-linked alginate (e.g., via Ca<sup>2+</sup> ions), which is ionically linked to the cellulose. In some embodiments, a covalently crosslinked polyol such as covalently crosslinked polyvinyl alcohol, sorbitol, or polyvinyl pyrollidone can be ionically linked to the cellulose. A cross-linked polysaccharide may be porous, e.g., covalently crosslinked dextran beads. A cross-linked polysaccharide may be in a particle, bead or sphere form. For example, if covalently crosslinked dextran is used, it may be in the form of a bead, e.g., covalently crosslinked dextran beads. The molecular weight of dextran prior to crosslinking can range from about 10,000 to about 2,000,000 Daltons, or from about 20,000 to about 100,000 Daltons. In some embodiments, if covalently cross-linked starch is used, it may be in the form of starch microspheres, such as degradable starch microspheres (DSM).

When a crosslinked polysaccharide is ionically linked to the cellulose, it can have a molecular weight exclusion limit of greater than about 1,000 Daltons when fully hydrated. In certain embodiments, the cross-linked dextran can have a molecular weight exclusion limit of 1 kDa to 800 kDa (e.g., 1 to 5 kDa, 1.5 to 30 kDa, 3 to 80 kDa, 4 kDa to 150 kDa, 5 kDa to 300 kDa, 5 to 600 kDa, and 4 to 800 kDa). In some embodiments, the cross-linked dextran has a molecular weight exclusion limit of 1 to 5 kDa. In other embodiments, the cross-linked dextran has a molecular weight exclusion limit of 1.5 to 30 kDa. In another embodiment, the cross-linked dextran has a molecular weight exclusion limit of 3 to 80 kDa. In certain embodiments, the cross-linked dextran has a molecular weight exclusion limit of 4 kDa to 150 kDa. In some embodiments, the cross-linked dextran has a molecular weight exclusion limit of 4 to 800 kDa. In another embodiment, the cross-linked dextran has a molecular weight exclusion limit of 4 to 800 kDa. In another embodiment, the cross-linked dextran has a molecular weight exclusion limit of 5 kDa to 600 kDa.

Articles which contain cellulose can be barriers, structures, or devices useful in surgery, diagnostic procedures, or wound treatment. For example, an article containing cellulose can be a bandage, suture, dressing, gauze, gel, foam, web, film, tape, or patch. An article containing cellulose can include a cotton material, e.g., cotton gauze or lap sponge. In other embodiments, the article containing cellulose can be synthetic gauze (e.g., rayon/polyester), oxidized regenerated cellulose, or spot applicator such as a modified Q-Tip®. The article can also optionally include adhesives or polymeric laminating materials.

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The article containing cellulose can be used singularly or combined as needed to properly treat a wound site. For example, one piece of cotton gauze with dimensions of about  $10 \text{ cm} \times 10 \text{ cm}$  can be treated with a polysaccharide and a solution of saline to ionically link the polysaccharide to the cellulose. These sheets may then be assembled and used together to provide proper wound coverage and initiate hemostasis.

In certain embodiments, the compositions can be prepared using cross-linked dextran. The cross-linked dextran can be in the form of covalently cross-linked beads. The molecular weight of the dextran prior to crosslinking can range from about 10,000 to about 2M, or from about 20,000 to about 100,000 Daltons. Typically, dextran of MW 40,000 is used. The crosslinked polysaccharide may be applied to an article of cellulose which has been treated with a solution of a cation (e.g., a solution of Na<sup>+</sup>). The crosslinked polysaccharide can be present in amounts ranging from 0.5 g per 104 cm<sup>2</sup> of cellulose to 4 g per 104 cm<sup>2</sup> of cellulose (e.g., 0.5 g per 104 cm<sup>2</sup>, 0.6 g per 104 cm<sup>2</sup>, 0.75 g per 104 cm<sup>2</sup>, 0.8 g per 104 cm<sup>2</sup>, 0.9 g per 104 cm<sup>2</sup>, 1 g per 104 cm<sup>2</sup>, 1.25 g per 104 cm<sup>2</sup>, 1.5 g per 104 cm<sup>2</sup>, 2.5 g per 104 cm<sup>2</sup>, 2.75 g per 104 cm<sup>2</sup>, 3 g per 104 cm<sup>2</sup>, 3.5 g per 104 cm<sup>2</sup>, 3.5 g per 104 cm<sup>2</sup>, 3.6 g per 104 cm<sup>2</sup>, 3.5 g per 104 cm<sup>2</sup>, 3.6 g per 104 cm<sup>2</sup>, 3.6 g per 104 cm<sup>2</sup>, 3.75 g pe

Hemostatic compositions of the present disclosure are useful for accelerating blood clotting at an active bleeding wound site. Prior to the application of a hemostatic composition, an active bleeding wound site may be characterized in that it bleeds at a rate of from about 0.5 ml/min to about 1000 ml/min, for example, 0.5 ml/min to 500 ml/min, 0.5 ml/min to 200 ml/min, 0.5 to 100 ml/min, 0.5 ml/min to 25 ml/min, 1 ml/min to 10 ml/min, 1 ml/min to 100 ml/min, 1 ml/min to 500 ml/min, 10 ml/min to 100 ml/min, 10 ml/min to 250 ml/min, 10 ml/min to 500 ml/min, 10 ml/min to 1000 ml/min, 50 ml/min to 250 ml/min, or 50 ml/min to 500 ml/min. After application of a hemostatic composition, the active bleeding wound site may bleed at a rate of less than 0.03 ml/min., for example,

the rate of less than 0.03 ml/min. may be achieved in from about 2 to about 20 minutes, and in certain embodiments in less than about 5 minutes. In hemostatic composition can result in a time to hemostasis of less than about 2 minutes. Time to hemostasis can be evaluated using a porcine spleen model. In certain embodiments, surprisingly short times to hemostasis (e.g., less than 2 minutes) are measured using amounts of cross-linked dextran ranging from 0.5 g to 4 g per 104 cm<sup>2</sup> of cellulose gauze, when compared to amounts of cross-linked dextran of less than 0.5 g per 104 cm<sup>2</sup> of cellulose gauze (see, e.g., Example 8).

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In neurological, opthalmic, or spinal embodiments, where even the smallest amount of blood flow can have a substantial effect on the patient, an active bleeding site may be characterized by a rate of blood flow from 0.1 ml/min to 20 ml/min, for example, 0.1 ml/min to 10 ml/min, 0.1 ml/min to 5 ml/min, 0.1 ml/min to 1 ml/min, 0.1 ml/min to 0.5 ml/min, 0.25 ml/min to 20 ml/min, 0.25 ml/min to 10 ml/min, 0.25 ml/min to 5 ml/min, 0.25 ml/min to 1 ml/min, 0.25 ml/min to 1 ml/min, 0.25 ml/min.

In certain embodiments, some of a cross-linked polysaccharide may also be physically trapped in fibers of the article comprising cellulose.

In further embodiments, hemostatic compositions are provided that include additional agents, such as analgesics, steroids, antihistamines, anesthetics, bactericides, disinfectants, fungicides, vasoconstrictors, hemostatics, chemotherapeutic drugs, antibiotics, keratolytics, cauterizing agents, antiviral drugs, epidermal growth factor, fibroblast growth factors, transforming growth factors, glycoproteins, collagen, fibrinogen, fibrin, thrombin, humectants, preservatives, lymphokines, cytokines, odor controlling materials, vitamins, and clotting factors.

The disclosure also provides methods for making hemostatic compositions. Hemostatic compositions of the present disclosure can be made by contacting (e.g., spraying, wetting, covering, or coating) an article comprising cellulose with a solution comprising a cation, followed by contacting (e.g., spraying, coating, applying, sprinkling, covering, or dusting) the cellulose with a cross-linked polysaccharide to form a hemostatic composition having the cross-linked polysaccharide ionically linked to the cellulose. The ionic linking occurs through available groups on the cross-linked polysaccharide to available groups on the cellulose via a cation linking agent. The cation can be any metal cation, including K<sup>+</sup>; Na<sup>+</sup>; Li<sup>+</sup>; Mg<sup>2+</sup>; Ca<sup>2+</sup>; Ba<sup>2+</sup>; Zn<sup>2+</sup>; Cu<sup>2+</sup>; Fe<sup>3+</sup>; and Al<sup>3+</sup>. In certain embodiments the cation is Na<sup>+</sup>, which may be in the form of, or derived

from, a solution of sodium chloride in water. For example, the hydroxyl groups on cross-linked dextran may be linked to the hydroxyl groups on cellulose via a Na<sup>+</sup> ion.

The cation linking agent may be delivered in the form of an aqueous solution. This solution comprises a cation and an anion dissolved in a solvent, e.g., water. The cation may be as described previously, for example, Na<sup>+</sup>. The anion can be F<sup>-</sup>, Cl<sup>-</sup>, Br<sup>-</sup>, Γ, SO<sub>4</sub><sup>2-</sup>, PO<sub>3</sub><sup>3-</sup>, C<sub>2</sub>H<sub>3</sub>O<sup>-</sup>, C<sub>6</sub>H<sub>5</sub>O<sub>7</sub><sup>2-</sup>, C<sub>4</sub>H<sub>4</sub>O<sub>6</sub><sup>2-</sup>, C<sub>2</sub>O<sub>4</sub><sup>2-</sup>, HCOO<sup>-</sup>, BO<sub>3</sub><sup>3-</sup>, and CO<sub>3</sub><sup>2-</sup>. For example, in some embodiments, a 0.9% solution of sodium chloride is sprayed onto the surface of cellulose and dusted with 2 g of crosslinked dextran. An additional advantage to the use of sodium chloride is its known antiseptic qualities. For example, the dried compositions may have a high local concentration of sodium chloride, which may be capable of inhibiting microbial growth.

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In certain embodiments of the method, the cross-linked polysaccharide is covalently cross-linked dextran. The cross-linked dextran can be in the form of covalently cross-linked beads, which may be porous. The molecular weight of the dextran prior to crosslinking can range from about 10,000 to about 2M, or from about 20,000 to about 100,000 Daltons.

Unless otherwise defined, all technical and scientific terms used herein have the same meaning as commonly understood by one of ordinary skill in the art to which this disclosure belongs. Although methods and materials similar or equivalent to those described herein can be used to practice that which is set out in this disclosure, suitable methods and materials are described below. All publications, patents, patent applications, and other references mentioned herein are incorporated by reference in their entirety. In case of conflict, the present specification, including definitions, will control. In addition, the materials, methods, and examples are illustrative only and not meant to be limiting.

The details of one or more embodiments of the disclosure are set forth in the accompanying drawings and the description below. Other features, objects, and advantages of the disclosure will be apparent from the description and drawings, and from the claims.

#### **DETAILED DESCRIPTION**

As used herein, the terms "linking" or "linked" are meant to indicate an ionic link, either direct or mediated by a chemical moiety such as an ion, between two chemically distinct entities, e.g., cross-linked dextran ionically linked to cellulose. The term "cross-link" is meant to indicate a covalent or ionic linkage, either direct or mediated by a

chemical moiety or ion, between two chemically similar moieties, e.g., dextran covalently cross-linked to itself; alginate ionically cross-linked to itself. The chemically similar moieties do not have to be identical. For example, dextran having a particular average molecular weight range includes dextran molecules of a variety of molecular weights, and thus the dextran molecules are not identical but chemically similar. When dextran molecules having an average molecular weight range are linked, e.g., covalently linked with epichlorohydrin, they are said to be "cross-linked."

The terms "spheres," "particles," or "beads," when used in the context of the present disclosure, are not meant to imply different relative sizes among the terms, but are meant to be interchangeable terms describing an embodiment of a composition.

The term "active bleeding wound site" means, at a minimum, that unclotted blood is present in the wound, e.g., extravascular blood, particularly where the surface of a tissue has been broken or an artery, vein, or capillary system has been compromised. The rate of blood flow from an active bleeding wound site can vary, depending upon the nature of the wound. In some cases, an active bleeding wound site will exhibit blood flow at a rate from about at a rate of from about 0.5 ml/min to about 1000 ml/min. Some active bleeding wound sites may exhibit higher rates of blood flow, e.g., punctures of major arteries such as the aorta. After application of the hemostatic composition, the active bleeding wound site may bleed at a rate of less than 0.03 ml/min. For example, the rate of less than 0.03 ml/min. may be achieved in from about 2 to about 20 minutes, and in certain embodiments in less than about 5 minutes.

## Hemostatic Compositions

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The disclosure provided herein relates to hemostatic compositions used to promote hemostasis at active bleeding wound sites. While not being bound by any theory, it is believed that the hemostatic compositions of the present invention control bleeding by initiating and accelerating blood clotting. The hemostatic compositions of the present disclosure activate platelets and concentrate high molecular weight components of the coagulation cascade (e.g., clotting factors) by excluding high molecular weight components of the cascade, while absorbing the lower molecular weight components in blood. Accordingly, coagulation cascade components having a molecular weight higher than about 30,000 Daltons are excluded, including fibrinogen (MW 340,000); prothrombin (MW 70,000); thrombin (MW 34,000); Factor V (MW 330,000);

Factor VII (MW 50,000); Factor VIII (MW 320,000); von Willebrand factor (MW >850,000); Factor IX (MW 57,000); Factor X (MW 59,000); Factor XI (MW 143,000); Factor XII (MW 76,000); Factor XIII (MW 320,000); high MW kininogen (Fitzgerald Factor) (MW 120,000 – 200,000), and prekallikrein (Fletcher Factor) (MW 85,000 – 100,000). In addition, laboratory experiments indicate that platelets aggregate around the hemostatic compositions of the present disclosure when exposed to blood. The net result is that concentrated clotting factors (coagulation cascade components) and activated platelets accelerate the conversion of prothrombin to thrombin in the presence of Ca<sup>2+</sup>, which subsequently catalyzes the conversion of fibrinogen to insoluble fibrin multimers, e.g., a fibrin clot. Additional information on the clotting cascade and hemostatic compositions containing fibrin can be found in U.S. Pat. No. 5,773,033.

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Hemostatic compositions typically include an article comprising cellulose, e.g., cotton gauze or a lap sponge, and a cross-linked polysaccharide ionically linked to the cellulose. The cross-linked polysaccharide may be ionically or covalently cross-linked. The cross-linked polysaccharide may be porous. The cross-linked polysaccharide may be in the form of beads, particles, or spheres.

Any suitable polysaccharide can be used; however, the polysaccharide chosen should typically be safe for *in vivo* use, e.g., non-allergenic and non-toxic. Suitable polysaccharides for clinical use are known in the art and available from a variety of sources. See, e.g., U.S. Patent No. 5,837,547. In certain embodiments, a cross-linked polysaccharide can be covalently cross-linked dextran, starch, or alginate, or ionically cross-linked alginate. For example, covalently cross-linked dextran (e.g., in the form of beads can be used), or covalently cross-linked starch (e.g., potato starch, amylase, amylopectin, or mixtures thereof) can be used. Ionically cross-linked alginate can be used in some embodiments. Covalently cross-linked starch can be in the form of degradable starch microspheres (DSM). Details of the preparation of these spheres is detailed in US 4,126,669, Example 1 or US 4,124,705.

The average molecular weight range of the polysaccharide, typically measured before cross-linking, can vary, but can range from about 10,000 to about 2M Daltons. The molecular weight range chosen will affect the molecular weight exclusion limit of the ionically linked cross-linked polysaccharide, and thus its ability to exclude the coagulation components and concentrate them.

In some embodiments, covalently cross-linked dextran is preferred. Dextran is a high molecular weight polysaccharide that is water-soluble. It is non-toxic and tolerated

well by most animals, including humans. The average molecular weight of dextran used in the present disclosure before cross-linking can range from about 10,000 to about 2,000,000 Daltons, or from about 20,000 to about 100,000 Daltons.

Covalently cross-linked dextran can be in the form of beads, e.g., covalently cross-linked beads, before it is linked ionically to the cellulose. Covalently cross-linked dextran beads are commercially available, e.g., as Sephadex<sup>TM</sup> (Pharmacia); see, for example UK 974,054 or US 3,042,667. Covalently cross-linked dextran can be porous. Covalently cross-linked dextran beads can exhibit a range of sizes, e.g., from about 30 to about 500 µm and molecular weight exclusion limits, e.g., from 1 kDa to 800 kDa.

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In certain embodiments, the cross-linked dextran can have a molecular weight exclusion limit of 1 kDa to 800 kDa (e.g., 1 to 5 kDa, 1.5 to 30 kDa, 3 to 80 kDa, 4 kDa to 150 kDa, 5 kDa to 300 kDa, 5 to 600 kDa, and 4 to 800 kDa) when fully hydrated. In some embodiments, the cross-linked dextran has a molecular weight exclusion limit of 1 to 5 kDa. In other embodiments, the cross-linked dextran has a molecular weight exclusion limit of 1.5 to 30 kDa. In another embodiment, the cross-linked dextran has a molecular weight exclusion limit of 3 to 80 kDa. In certain embodiments, the cross-linked dextran has a molecular weight exclusion limit of 5 kDa. In some embodiments, the cross-linked dextran has a molecular weight exclusion limit of 5 kDa to 300 kDa. In further embodiments, the cross-linked dextran has a molecular weight exclusion limit of 4 kDa to 800 kDa. In another embodiment, the cross-linked dextran has a molecular weight exclusion limit of 5 kDa to 600 kDa.

In other embodiments, hemostatic compositions of the present disclosure can include an article containing cellulose ionically linked to an ionically cross-linked polysaccharide, such as alginate. Ionic cross-linkages include ion-mediated bonds between available chemical moieties on the polysaccharide molecules. Typical chemical moieties that can be mediated with an ion (e.g., a cation) include hydroxyl moieties. For example, sodium alginate or alginic acid salts can be ionically cross-linked with metal cations, including Mg<sup>2+</sup>; Ni<sup>2+</sup>; Ca<sup>2+</sup>; Ba<sup>2+</sup>; Zn<sup>2+</sup>; Cu<sup>2+</sup>; Fe<sup>3+</sup>; and Al<sup>3+</sup>. Typically, Ca<sup>2+</sup> may be used. Ionic linkages from the ionically cross-linked polysaccharide to cellulose can employ similar cations or those described previously.

The average molecular weight of the polysaccharide, the degree of ionic linking of the cross-linked polysaccharide to cellulose, and the degree of cross-linking of the polysaccharide to itself are factors in the molecular weight exclusion limit of the polysaccharide in a hemostatic composition and the water regain of a hemostatic

composition. Water regain is defined as the weight of water taken up by 1 g of dry hemostatic composition and can be determined by methods known in the art. For example, it is known that small changes in dextran concentration or cross-linking agent concentration (e.g., epichlorohydrin) can result in dramatic changes in water regain. Typically, at lower molecular weights of dextran, a higher water regain results. See Flodin, P., "Chapter 2: The Preparation of Dextran Gels," Dextran Gels and Their Applications in Gel Filtration, Pharmacia, Uppsala Sweden, 1962, pages 14-26.

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Similarly, the degree of hydration of the cross-linked polysaccharide also affects the molecular weight exclusion limit. As the degree of hydration increases, the molecular weight exclusion limit of the cross-linked polysaccharide usually increases. Typically, when covalently cross-linked dextran is ionically linked to cellulose, when hydrated, the covalently cross-linked dextran can have a molecular exclusion limit of greater than 30,000 Daltons.

The article may include natural or synthetic celluloses (e.g., cellulose acetate, cellulose butyrate, cellulose propionate, oxidized regenerated cellulose). In some embodiments, the article comprising cellulose may include synthetic gauze (e.g., rayon/polyester), or oxidized regenerated cellulose. These additional sources of cellulose are commercially available, e.g., as Surgicel® (Johnson & Johnson); see, for example, US 2004/0101546.

As used herein, ionic linkages encompass bonds from any of the available chemical moieties of the cross-linked polysaccharide to any of the available chemical moieties of the cellulose linked via a cation. The cation can be K<sup>+</sup>; Na<sup>+</sup>; Li<sup>+</sup>; Mg<sup>2+</sup>; Ca<sup>2+</sup>; Ba<sup>2+</sup>; Zn<sup>2+</sup>; Cu<sup>2+</sup>; Fe<sup>3+</sup>; and Al<sup>3+</sup>. For example, if covalently cross-linked dextran is used, available hydroxyl moieties on the dextran can be ionically linked to available hydroxyl moieties on the cellulose through the linking agent Na<sup>+</sup>.

The cation used as a linking agent to link the polysaccharide to the cellulose may be delivered in the form of an aqueous solution. This solution will comprise a cation and an anion dissolved in a solvent, e.g., water or a buffer. The cation may be as described previously, for example, Na<sup>+</sup>. The anion can be F<sup>-</sup>, Cl<sup>-</sup>, Br<sup>-</sup>, I<sup>-</sup>, SO<sub>4</sub><sup>2-</sup>, PO<sub>3</sub><sup>3-</sup>, C<sub>2</sub>H<sub>3</sub>O<sup>-</sup>, C<sub>6</sub>H<sub>5</sub>O<sub>7</sub><sup>2-</sup>, C<sub>4</sub>H<sub>4</sub>O<sub>6</sub><sup>2-</sup>, C<sub>2</sub>O<sub>4</sub><sup>2-</sup>, HCOO<sup>-</sup>, BO<sub>3</sub><sup>3-</sup>, and CO<sub>3</sub><sup>2-</sup>. For example, a solution of sodium chloride can be sprayed onto a surface of cellulose in a concentration from about 0.1% to about 3% (e.g., 0.1%, 0.2%, 0.3%, 0.4%, 0.5%, 0.6%, 0.7%, 0.8%, 0.9%, 1%, 1.1%, 1.2%, 1.3%, 1.4%, 1.5%, 1.6%, 1.7%, 1.8%, 1.9%, 2.0%, 2.1%, 2.2%, 2.3%, 2.4%, 2.5%, 2.6%, 2.7%, 2.8%, 2.9%, or 3%), or from about 0.5% to about 1.5%. In some

embodiments, the article of cellulose will be treated with a solution comprising 0.9% sodium chloride.

Articles which contain cellulose can be any barriers, structures, or devices useful in surgery, diagnostic procedures, or wound treatment. For example, an article containing cellulose can be a bandage, suture, dressing, gauze, gel, foam, web, film, tape, or patch. An article containing cellulose can include a cotton material, e.g., cotton gauze. The article should allow the polysaccharide linked to the cellulose to interact with the wound site. The article containing cellulose can be used singularly or combined as needed to properly treat a wound site. For example, a piece of 16-ply cotton gauze with dimensions of about 10 cm × 10 cm can be treated with a polysaccharide and a solution of saline to ionically link the polysaccharide to the cellulose. These sheets may then be assembled and used together to provide proper wound coverage and initiate hemostasis.

Hemostatic compositions can include additional agents, such as analgesics, steroids, antihistamines, anesthetics, bactericides, disinfectants, fungicides, vasoconstrictors, hemostatics, chemotherapeutic drugs, antibiotics, keratolytics, cauterizing agents, antiviral drugs, epidermal growth factor, fibroblast growth factors, transforming growth factors, glycoproteins, collagen, fibrinogen, fibrin, thrombin, humectants, preservatives, lymphokines, cytokines, odor controlling materials, vitamins, and clotting factors. For further information on these additional agents for incorporation, refer to WO 00/27327.

Hemostatic compositions may be used in combination with polymeric laminating materials and adhesives to provide both mechanical support and flexibility to an article and to facilitate adhesion to the wound. Additional information on such polymeric laminating materials and adhesives for use in the present disclosure can be found in, e.g., WO 00/27327.

## Methods of Controlling Bleeding

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In one aspect of the disclosure, a method for controlling bleeding at an active bleeding wound site of an animal is provided. The method includes applying a hemostatic composition to the active bleeding wound site. Application of the hemostatic composition typically includes contacting the hemostatic composition with the wound or bleeding site surface. The hemostatic composition is maintained in contact with the wound or bleeding site for a period of time sufficient to control the bleeding, e.g., to clot the blood, slow the rate of bleeding, or stop the bleeding. The application may include

the use of pressure, e.g., by using an elastic bandage to maintain contact with the bleeding site. Alternatively, an internal wound may be packed with a hemostatic composition until hemostasis is achieved.

Usually a hemostatic composition can control bleeding, for example, to a rate of less than 0.03 ml/min, in a period of from about 2 to about 20 minutes. In certain embodiments, bleeding stops immediately, or in less than about 5 minutes (e.g., about 4 minutes, about 3 minutes, about 2 minutes, or about 1 minute). In other embodiments, bleeding stops in less than 2 minutes.

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A hemostatic composition can result in a time to hemostasis of less than about 2 minutes. Time to hemostasis can be evaluated using a porcine spleen model. In certain embodiments, surprisingly short times to hemostasis (e.g., less than 2 minutes) are measured using amounts of cross-linked dextran ranging from 0.5 g to 4 g per 104 cm<sup>2</sup> of cellulose gauze, when compared to amounts of cross-linked dextran of less than 0.5 g per 104 cm<sup>2</sup> of cellulose gauze (see, e.g., Example 8). In certain embodiments, the crosslinked dextran can have a molecular exclusion limit of 1 kDa to 800 kDa (e.g., 1 to 5 kDa, 1.5 to 30 kDa, 3 to 80 kDa, 4 kDa to 150 kDa, 5 kDa to 300 kDa, 5 to 600 kDa, and 4 to 800 kDa) when fully hydrated. In some embodiments, the cross-linked dextran has a molecular exclusion limit of 1 to 5 kDa. In other embodiments, the cross-linked dextran has a molecular exclusion limit of 1.5 to 30 kDa. In another embodiment, the crosslinked dextran has a molecular exclusion limit of 3 to 80 kDa. In certain embodiments, the cross-linked dextran has a molecular exclusion limit of 4 kDa to 150 kDa. In some embodiments, the cross-linked dextran has a molecular exclusion limit of 5 kDa to 300 kDa. In further embodiments, the cross-linked dextran has a molecular exclusion limit of 4 kDa to 800 kDa. In another embodiment, the cross-linked dextran has a molecular exclusion limit of 5 kDa to 600 kDa.

Typically a hemostatic composition of the present disclosure will be used to inhibit or completely stop bleeding at or in an organ, such as the liver, kidney, spleen, pancreas, or lungs; or to control bleeding during surgery (e.g., abdominal, vascular, gynecological, dental, tissue transplantation surgery, etc.). For example, percutaneous needle biopsies are common interventional medical procedures. Possible complications of needle biopsies, however, include bleeding at the biopsy site. The amount of bleeding is related to the needle size, tissue sample size, location of the biopsy, and vascularization of the tissue. Hemostatic compositions of the present disclosure can be used to promote

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hemostasis at needle biopsy sites. For more information on biopsy tracts, <u>see U.S.</u> 6,447,534.

Another application of the hemostatic compositions provided herein will be to impede or halt completely bleeding at the site of an arterial or venous wound, such as the femoral, carotid, jugular, aorta, vena cava, or pulmonary arteries or veins, which may be the result of an injury incurred while performing military exercises. For example, the incidence of injuries to the lower extremities is high in modern warfare, and the majority of deaths which result from these injuries stem from wounds to the femoral artery. The hemorrhaging which occurs from wounds occurring at the femoral artery is often uncontrollable under field conditions and may result in the necessity of limb amputation or death. The hemostatic compositions described in this disclosure may offer a method of field hemostasis which may assist in lessening the complications resulting from these types of injuries.

The amount of hemostatic composition to be used will vary with the patient, the wound, and the composition employed. For example, hemostatic compositions with varying water regains can be assembled (e.g., stacked in descending order) for use in major bleeding to attain hemostasis.

## Methods for Making Hemostatic Compositions

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In another aspect, the present disclosure provides methods for making hemostatic compositions. The hemostatic compositions of the present invention can be made by applying a solution comprising a cation to an article containing cellulose, such as by spraying, coating, sprinkling, etc., followed by application (e.g., by dusting, spraying, sprinkling, coating, covering, scattering) of a cross-linked polysaccharide to form a hemostatic composition having the cross-linked polysaccharide ionically linked to the cellulose.

Any biologically compatible bifunctional or heterobifunctional reagent can be used as a covalent cross-linking agent, including reagents with halogens, epoxides, hydroxy succinimide esters, aldehydes, activated thiols, or other moieties for reacting free amines, hydroxides, hydroxyls, or sulfhydryls on the polysaccharide. A polysaccharide may also be modified, e.g., derivatized with suitable moieties, to facilitate such cross-linking, provided that the polysaccharide so derivatized remains pharmaceutically suitable for animal, e.g., human use. For additional information, see Flodin, P., and Ingelman, B., "Process for the Manufacture of Hydrophilic High Molecular Weight Substances," British

Patent No. 854, 715; and Flodin, P., "Chapter 2: The Preparation of Dextran Gels," <u>Dextran Gels and Their Applications in Gel Filtration</u>, Pharmacia, Uppsala Sweden, 1962, pages 14-26.

An ionic linking agent for linkage to the article comprising cellulose may be, for example, sodium chloride, calcium chloride, sodium bicarbonate, or potassium phosphate.

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In certain embodiments of the method, the crosslinked polysaccharide is covalently cross-linked dextran. The cross-linked dextran can be in the form of covalently cross-linked beads. The molecular weight of the dextran prior to crosslinking can range from about 10,000 to about 2M, or from about 20,000 to about 100,000 Daltons. Typically, dextran of MW 40,000 is used. The crosslinked polysaccharide may be applied to an article of cellulose which has been treated with a solution of a cation (e.g., a solution of Na<sup>+</sup>). The crosslinked polysaccharide can be present in amounts ranging from 0.5 g per 104 cm<sup>2</sup> of cellulose to 4 g per 104 cm<sup>2</sup> of cellulose (e.g., 0.5 g per 104 cm<sup>2</sup>, 0.6 g per 104 cm<sup>2</sup>, 0.75 g per 104 cm<sup>2</sup>, 0.8 g per 104 cm<sup>2</sup>, 0.9 g per 104 cm<sup>2</sup>, 1 g per 104 cm<sup>2</sup>, 1.25 g per 104 cm<sup>2</sup>, 1.5 g per 104 cm<sup>2</sup>, 1.6 g per 104 cm<sup>2</sup>, 1.75 g per 104 cm<sup>2</sup>, 1.8 g per 104 cm<sup>2</sup>, 2 g per 104 cm<sup>2</sup>, 2.25 g per 104 cm<sup>2</sup>, 2.5 g per 104 cm<sup>2</sup>, 2.75 g per 104 cm<sup>2</sup>, 3 g per 104 cm<sup>2</sup>, 3.5 g per 104 cm<sup>2</sup>, and 4 g per 104 cm<sup>2</sup>). In certain embodiments, the crosslinked polysaccharide is present at 2 g per 104 cm<sup>2</sup> of cellulose. The cation can be present in amounts ranging from  $1 \times 10^{-4}$  g/cm<sup>2</sup> of cellulose to about 3  $\times 10^{-3}$  g/cm<sup>2</sup> (e.g.,  $1 \times 10^{-4}$  g/cm<sup>2</sup>,  $1.5 \times 10^{-4}$  g/cm<sup>2</sup>,  $2 \times 10^{-4}$  g/cm<sup>2</sup>,  $2.5 \times 10^{-4}$  g/cm<sup>2</sup>,  $3 \times 10^{-4}$  $10^{-4} \text{ g/cm}^2$ ,  $3.5 \times 10^{-4} \text{ g/cm}^2$ ,  $4 \times 10^{-4} \text{ g/cm}^2$ ,  $4.5 \times 10^{-4} \text{ g/cm}^2$ ,  $5 \times 10^{-4} \text{ g/cm}^2$ ,  $5.5 \times 10^{-4} \text{ g/cm}^2$  $g/cm^2$ ,  $6 \times 10^{-4}$   $g/cm^2$ ,  $6.5 \times 10^{-4}$   $g/cm^2$ ,  $7 \times 10^{-4}$   $g/cm^2$ ,  $7.5 \times 10^{-4}$   $g/cm^2$ ,  $8 \times 10^{-4}$   $g/cm^2$ ,  $8.5 \times 10^{-4} \text{ g/cm}^2$ ,  $9 \times 10^{-4} \text{ g/cm}^2$ ,  $9.5 \times 10^{-4} \text{ g/cm}^2$ ,  $1 \times 10^{-3} \text{ g/cm}^2$ ,  $1.5 \times 10^{-3} \text{ g/cm}^2$ ,  $2 \times 10^{-3} \text{ g/cm}^2$  $^{3}$  g/cm $^{2}$ , 2.5 × 10 $^{-3}$  g/cm $^{2}$ , 3 × 10 $^{-3}$  g/cm $^{2}$ ) or from about 1 × 10 $^{-3}$  g/cm $^{2}$  to about 2 × 10 $^{-3}$ g/cm<sup>2</sup>.

In another aspect, the disclosure provides a method of making a hemostatic composition including incubating an ionically cross-linked polysaccharide and a cation with an article containing cellulose in order to form a hemostatic composition having the article containing cellulose ionically linked with the ionically cross-linked polysaccharide (e.g., ionically cross-linked alginate with Ca<sup>2+</sup>). The cation which ionically links the ionically crosslinked polysaccharide to the cellulose may be as described previously, including, for example, Na<sup>+</sup>. The Na<sup>+</sup> may be in the form of, or derived from, a saline solution.

A number of embodiments of the disclosure have been described. Nevertheless, it will be understood that various modifications may be made without departing from the spirit and scope of the disclosure. Accordingly, other embodiments are within the scope of the following claims.

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#### **EXAMPLES**

## Example 1

A 4 in. x 4 in. (10.2 cm  $\times$  10.2 cm) pad of 16-ply cotton gauze was unfolded to 4 in. x 16 in. (10.2 cm x 40.8 cm). 2 ml of 0.9% saline (3.08  $\times$  10<sup>-4</sup> mols NaCl) was sprayed on each unfolded gauze with a mister. Care was taken to ensure that the solution was sprayed directly onto the gauze. 2 g of Sephadex G-100 was dusted uniformly over the gauze. The gauze/saline/Sephadex composition was allowed to sit at room temperature for 60 minutes and dried at 55°C for 48 hours.

15 <u>Example 2</u>

A 10.2 cm  $\times$  10.2 cm  $\times$  0.65 cm (4 in. x 4 in. x 0.25 in.) piece of Surgicel® Fibrillar absorbable hemostat was cut into sections. One 10.2 cm  $\times$  10.2 cm  $\times$  0.16 cm section (4 in. x 4 in. x 0.06 in.) was sprayed with 0.35ml of 0.9% saline. 0.24 g of Sephadex G-100 was dusted over the section. The Surgicel®/saline/Sephadex composition was allowed to dry at room temperature.

## Example 3

A porcine spleen incision model was used to evaluate the hemostatic capabilities of the compositions of Examples 1 and 2. A linear incision 3 cm in length and 0.4 cm in depth was made in the spleen with a surgical blade for each composition to be tested. Each incision was allowed to bleed for 30 seconds before applying the composition with mild pressure. Mild pressure was applied for 2 minutes before being released to observe for evidence of bleeding. Thereafter, pressure alone or more bandages accompanied by pressure was applied at one minute intervals as necessary. Hemostasis was called at the earliest time at which pressure was released without further bleeding into the gauze or leaking beyond the edges of the gauze onto the spleen up to a total of 11 minutes.

Bleeding rate was determined visually and assigned a value, e.g., a value of  $\pm 2$  corresponds to a bleeding rate of 1-2 ml/min and an assignment of  $\pm 3$  corresponds to a bleeding rate of 3-6 ml/min. The results, shown in Table 1, demonstrate that

gauze/saline/Sephadex compositions were able to stop bleeding in all nine sites with an average time of 3.3 minutes to hemostasis using 1 gauze per site. Over half of the data shows a time to hemostasis of about 2 minutes. Plain gauze was only able to achieve hemostasis in five of nine sites within 11 minutes, with an average time to hemostasis of >7.4 minutes using an average of 3.4 gauzes per site.

The Surgicel®/saline/Sephadex composition was able to stop bleeding in 3.5 minutes.

The results indicated that compositions having 0.125 g of Sephadex G-100 per in<sup>2</sup> (0.019g per cm<sup>2</sup>) of matrix were effective in inducing rapid hemostasis.

The experiments were repeated using a pig femoral artery model. The results were similar to those obtained with the spleen incision model in that all gauze/saline/Sephadex hemostatic compositions achieved hemostasis within 11 minutes.

Table 1. Hemostatic capabilities of gauze compositions.

Plain	Gauze	
1.	TT:	

	1 100111		
Pig	Degree of Bleeding	Time to Stop (min)	Bandages Used
1	+2	3.0	2
2	+2	>11	2
	+2	>11	2
3	+2	4.0	3
	+2	5.0	4
	+3	>13	6
	+2	2.5	3
4	+2	3.3	5
	+2	>11	4
Total	19	>66.3	31
Average	2.1	>7.4	3.4

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Saline/Sephadex/Gauze Compositions

	Sanner Sephadear G	auze Compositions	
Pig	Degree of Bleeding	Time to Stop (min)	Bandages Used
1	+2	2.0	1
	+2	2.0	1
2	+2	2.0	1
	+3	8.0	1
3	+2	2.0	1
	+2	2.0	1
	+3	5.0	1
4	+2	3.0	1
	+3	4.0	1
Total	21	30	9
Average	2.3	3.3	1
		_	

## Example 4

4 in. x 4 in. ( $10.2 \text{ cm} \times 10.2 \text{ cm}$ ) pads of 16-ply cotton gauze were unfolded to 4 in. x 16 in. ( $10.2 \text{ cm} \times 40.8 \text{ cm}$ ). From 0.5 ml to 5 mls of 0.9% saline ( $7.69 \times 10^{-5} \text{ mols} - 7.69 \times 10^{-4} \text{ mols NaCl}$ ) was sprayed on the unfolded gauzes with a mister. From 0.5 to 4.0 g of Sephadex G-100 was dusted uniformly over the gauzes. The gauze/saline/Sephadex composition was allowed to sit at room temperature for 60 minutes and dried at 55°C for 48 hours.

10 Example 5

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A 4 in. x 4 in. (10.2 cm  $\times$  10.2 cm) pad of 16-ply cotton gauze was unfolded to 4 in. x 16 in. (10.2 cm x 40.8 cm). 2 ml of 0.9% saline (3.08  $\times$  10<sup>-4</sup> mols NaCl) was sprayed on the unfolded gauze with a mister. Care was taken to ensure that the solution was sprayed directly onto the gauze. 2 g of Degradable Starch Microspheres (DSM) were dusted uniformly over the gauze. The gauze/saline/DSM composition was allowed to sit at room temperature for 60 minutes and dried at 55°C for 48 hours.

#### Example 6

A 10.2 cm × 10.2 cm × 0.65 cm (4 in. x 4 in. x 0.25 in.) piece of Surgicel®

20 Fibrillar absorbable hemostat was cut into sections. One 10.2 cm × 10.2 cm × 0.13 cm section (4 in. x 4 in. x 0.05 in.) was sprayed with 0.5ml of 0.9% saline. 0.5 g of Sephadex G-100 was dusted over the section. The Surgicel®/saline/Sephadex composition was allowed to dry at room temperature overnight before drying at 55°C for 48 hours.

Example 7

A 10.2 cm  $\times$  10.2 cm  $\times$  0.65 cm (4 in. x 4 in. x 0.25 in.) piece of Surgicel® Fibrillar absorbable hemostat was cut into sections. One 10.2 cm  $\times$  10.2 cm  $\times$  0.13 cm section (4 in. x 4 in. x 0.05 in.) was sprayed with 0.45 ml of 0.9% saline. 0.75 g of Degradable Starch Microspheres (DSM) was dusted over the section. The Surgicel®/saline/DSM composition was allowed to dry at room temperature overnight before drying at 55°C for 48 hours.

## Example 8

A 4 in.  $\times$  4 in. (10.2 cm  $\times$  10.2 cm) pad of 16-ply cotton gauze was unfolded to 4 in.  $\times$  16 in. (10.2 cm  $\times$  40.8 cm). Two ml of 0.9% saline (3.08  $\times$  10<sup>-4</sup> mols NaCl) was sprayed on each unfolded gauze with a spray mister. Care was taken to ensure that the solution was sprayed directly onto the gauze. Dry, covalently cross-linked dextran beads (G-100, purchased from GE Healthcare), having an average bead diameter of 40 to 120  $\mu$ m, an exclusion limit of 4 kDa to 150 kDa, and a water regain of about 15-20 ml/g, were then dusted uniformly over each gauze. The dry beads were applied to each gauze in the amounts detailed in the table below. The gauze/saline/cross-linked dextran compositions were allowed to sit at room temperature for 60 minutes and then dried at 55° C for 48 hours. Each composition was then refolded into a 4 in.  $\times$  4 in. (10.2 cm  $\times$  10.2 cm) square and stored at room temperature until use.

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To evaluate the compositions, a porcine spleen incision model was used. A template and scalpel were used to make an incision in the spleen of an anesthetized, 100 lb. pig. The incision was 2 cm long and 4 mm deep. The incision was allowed to bleed for a period of time ("initial bleed period") and then one gauze/saline/cross-linked dextran composition, folded in half to a size of 4 in. × 2 in. (10.2 cm × 5.1 cm), was placed on the incision. The composition was held on the wound site with mild compression. At 2 minutes, compression was released to determine if hemostasis had been achieved, as indicated by visible blood in the composition. If hemostasis had not been achieved, mild compression was resumed for another minute before checking again. The compression was then released, and the composition and incision were observed at intervals until hemostasis had been achieved. The composition remained on the incision until the experimental end point of 10 minutes to ensure the bleeding had not resumed, at which time the length of the long and short axes of the oval of visible blood on the composition was measured.

Once the results had been recorded for the first incision, the procedure was repeated using another incision and another composition, until all compositions had been evaluated. The results are shown in the Table 2 below.

**Table 2. Porcine Spleen Hemostasis Evaluation** 

Incision	Amount of Cross- linked Dextran	Initial Bleed	Time to Hemostasis	Dimensions of Visible Blood <sup>3</sup>	Approximate Visible Blood
#1	(g/gauze)	Period	(min:sec)	(cm)	Area (cm <sup>2</sup> ) <sup>4</sup>
π	(g/gauze)	i Gilou	(111111.366)	(CIII)	Area (citi )
3	0 (gauze only)	19 sec.	3:18	5.4 x 4.5 cm	19.09
5	0 (saline/gauze)	35 sec.	3:26	3.2 x 3.2 cm	8.04
1	0.19	N.D. <sup>2</sup>	3:34	3.7 x 3.7 cm	10.75

2	0.49	15 sec.	<b>≤2</b>	2.3 x 1.5 cm	2.71
4	1.08	N.D.	<b>≤2</b>	2.3 x 1.2 cm	2.17
6	1.85	35 sec.	<b>≤2</b>	2.8 x 2.5 cm	5.50
7	2.52	11 sec.	<b>≤2</b>	$0.0 \times 0.0 \text{ cm}$	0.00

- 1: Order in which incisions were made and the indicated composition was tested.
- 2: Not determined.
- 3: Length of long and short axes of the approximate oval of visible blood at end point.
- 5 4: Area calculated assuming that the visible blood area constituted an ellipse.

Surprisingly, these results indicate that amounts of cross-linked dextran from about 0.5 to 2.5 g per 104 cm<sup>2</sup> of gauze provide significantly more hemostatic activity than amounts below 0.5 g 104 cm<sup>2</sup> of per gauze. It is contemplated that amounts up to 4 g of cross-linked dextran per gauze would work as well (e.g., 0.5 g to 4 g; 0.75 g to 4 g; 1 g to 4 g; 1.5 g to 4 g; 2 g to 4 g; 3 g to 4 g; 0.5 g to 3 g; 0.5 g to 2.5 g; 0.5 g to 2 g; 0.5 g to 1.5 g; 0.5 g to 1 g; 0.5 g to 0.75 g; 0.6 g to 2.5 g; 0.75 g to 1.5 g; 1 g to 3.25 g; 1.5 g to 3 g; and 1.75 g to 2.5 g).

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#### WHAT IS CLAIMED IS:

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A method for controlling bleeding at an active bleeding wound site of a
mammal, the method comprising applying a hemostatic composition to the active
bleeding wound site, the hemostatic composition comprising cellulose and a
cross-linked polysaccharide ionically linked to the cellulose.

2. The method of claim 1, wherein the cross-linked polysaccharide is selected from covalently cross-linked dextran, covalently cross-linked starch, covalently cross-linked alginate, and ionically cross-linked alginate.

3. The method of claim 1, wherein the cross-linked polysaccharide is porous.

4. The method of claim 1, wherein the cross-linked polysaccharide has a molecular weight exclusion limit range of 1 kDa to 800 kDa.

5. The method of claim 4, wherein the cross-linked polysaccharide has a molecular weight exclusion limit range of 4 kDa to 150 kDa.

- 6. The method of claim 4, wherein the cross-linked polysaccharide has a molecular weight exclusion limit range of 5 kDa to 300 kDa.
  - 7. The method of claim 4, wherein the cross-linked polysaccharide has a molecular weight exclusion limit range of 4 kDa to 800 kDa.
- 25 8. The method of claim 1, wherein the hemostatic composition is a bandage, suture, dressing, gauze, gel, foam, web, film, tape, or patch.
  - 9. The method of claim 1, wherein the cross-linked polysaccharide is ionically linked to the cellulose via a cation selected from the group consisting of: K<sup>+</sup>, Na<sup>+</sup>, Mg<sup>2+</sup>, Ca<sup>2+</sup>, Ba<sup>2+</sup>, Zn<sup>2+</sup>, Cu<sup>2+</sup>, Fe<sup>3+</sup>, and Al<sup>3+</sup>.
    - 10. The method of claim 9, wherein the cation is Na<sup>+</sup>.

11. The method of claim 9, wherein the counterion to said cation is selected from the group consisting of: F<sup>-</sup>, Cl<sup>-</sup>, Br<sup>-</sup>, I<sup>-</sup>, SO<sub>4</sub><sup>2-</sup>, PO<sub>3</sub><sup>3-</sup>, C<sub>2</sub>H<sub>3</sub>O<sup>-</sup>, C<sub>6</sub>H<sub>5</sub>O<sub>7</sub><sup>2-</sup>, C<sub>4</sub>H<sub>4</sub>O<sub>6</sub><sup>2-</sup>, C<sub>2</sub>O<sub>4</sub><sup>2-</sup>, HCOO<sup>-</sup>, BO<sub>3</sub><sup>3-</sup>, and CO<sub>3</sub><sup>2-</sup>.

5 12. The method of claim 11, wherein the counterion is Cl<sup>-</sup>.

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- 13. The method of claim 1, wherein the cellulose comprises cotton gauze.
- 14. The method of claim 1, wherein the covalently cross-linked polysaccharide is present at from about 0.5 g per 104 cm<sup>2</sup> of cellulose to about 4 g per 104 cm<sup>2</sup> of cellulose.
  - 15. The method of claim 14, wherein the covalently cross-linked polysaccharide is present at 2 g per 104 cm<sup>2</sup> of cellulose.
  - 16. The method of claim 9, wherein the cation is present at from about  $1 \times 10^{-5}$  mols/cm<sup>2</sup> of cellulose to about  $5 \times 10^{-5}$  mols/cm<sup>2</sup> of cellulose.
  - 17. The method of claim 1, wherein the hemostatic composition does not comprise alginate.
    - 18. A hemostatic composition, comprising cellulose and a cross-linked polysaccharide, wherein the cross-linked polysaccharide is present from about 0.5 g per 104 cm<sup>2</sup> of cellulose to about 4 g per 104 cm<sup>2</sup> of cellulose, and wherein the cross-linked polysaccharide is ionically linked to the cellulose.
    - 19. The hemostatic composition of claim 18, wherein the cross-linked polysaccharide is covalently cross-linked dextran beads.
- 30 20. The hemostatic composition of claim 8, wherein the cross-linked polysaccharide is ionically linked to the cellulose via a cation selected from the group consisting of: K<sup>+</sup>, Na<sup>+</sup>, Mg<sup>2+</sup>, Ca<sup>2+</sup>, Ba<sup>2+</sup>, Zn<sup>2+</sup>, Cu<sup>2+</sup>, Fe<sup>3+</sup>, and Al<sup>3+</sup>.
  - 21. The hemostatic composition of claim 20, wherein the cation is Na<sup>+</sup>.

22. The hemostatic composition of claim 18, wherein the cellulose is cotton gauze.

- 5 23. A method of making the hemostatic composition of claim 19, wherein the cellulose is contacted with a solution of a cation and contacted with a cross-linked polysaccharide.
- 24. A method for controlling bleeding at an arterial or venous wound of a

  mammal, the method comprising applying a hemostatic composition to the

  wounded artery or vein, the hemostatic composition comprising cellulose and a

  cross-linked polysaccharide ionically linked to the cellulose.
- 25. The method of claim 24, wherein the wound is located at the pulmonary artery or vein, aorta or vena cava, carotid artery or jugular vein, subclavian artery or vein, axillary artery or vein, brachial artery or vein, thoracic artery or vein, radial artery or vein, ulnar artery or vein, iliac artery or vein, femoral artery or vein, popliteal artery or vein, or tibial artery or vein.
- 26. The method of claim 24, wherein the cellulose is cotton gauze.
  - 27. The method of claim 24, wherein the cross-linked polysaccharide is covalently cross-linked dextran beads.

International application No. PCPCT/US2007/067109

#### A. CLASSIFICATION OF SUBJECT MATTER

#### A61K 31/717(2006.01)i, A61K 31/718(2006.01)i, A61P 17/02(2006.01)i

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC8 as above

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) STN(REGISTRY, CA), eKIPASS(KIPO internal)

#### C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 2006049463 A1, (NA, K. et al.) 11 MAY 2006 See the whole document .	18-23
A	US 20020192271 A1, (ULLA K. E. H. et al.) 19 DECEMBER 2002 See the whole document.	18-23
A	WO 2001082937 A1, (FZIOMED, INC.) 08 NOVEMBER 2001 See the whole document.	18-23
A	WO 2000004882 A1, (ALPENSTOCK HOLDINGS LIMITED et al.) 03 FEBRUARY 2000 See the whole document.	18-23

	Further	documents	are liste	d in the	continuation	of Box	C
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See patent family annex.

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Date of mailing of the international search report

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## INTERNATIONAL SEARCH REPORT

International application No.

# PCT/US2007/067109

Box No. II	Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This internat	tional search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
bec C n	taims Nos.: 1-17 and 24-27 reause they relate to subject matter not required to be searched by this Authority, namely: relating 1-17 and 24-27 pertain to methods for treatment of the human or animal body by therapy, and thus relate to a subject matter which this International Searching Authority is not required, under Article 17(2)(a)(i) of the PCT and Rule 39.1(iv) of the Regulations under the PCT, to search.
□ bed	nims Nos.: cause they relate to parts of the international application that do not comply with the prescribed requirements to such an ent that no meaningful international search can be carried out, specifically:
	nims Nos.: cause they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box No. III	Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This Interna	tional Searching Authority found multiple inventions in this international application, as follows:
	all required additional search fees were timely paid by the applicant, this international search report covers all searchable ims.
	all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment any additional fee.
	only some of the required additional search fees were timely paid by the applicant, this international search report covers y those claims for which fees were paid, specifically claims Nos.:
	required additional search fees were timely paid by the applicant. Consequently, this international search report is tricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark or	Protest  The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.  The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.  No protest accompanied the payment of additional search fees.

## INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

# PCT/US2007/067109

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