Table 2.25 Canned Cycle (continued)

	With G99 (return to R)	With G98 (return to initial point)
G76 Boring	G76 X... Y... Z... R... Q... L... F... ; 	
G77 Back boring	G77 X... Y... Z... R... Q... L... F... ; NOT USED	
G80 Cancel	G80 ;	
G81 Drilling	G81 X... Y... Z.. R... L... F... ; 	