

PARAMETER NUMBERS AND THEIR CONTENTS (CONT'D)

#6271	
#6272	
#6273	
#6274	

#6271 to #6274:

Specify the maximum speed of the spindle, respectively, for gears 1, 2, 3 and 4 each selected by an input signal (specifiable in S5-digit designation). Set the spindle speed applicable when the speed command voltage is 10 V.

Setting range: 0 - 99999 (rpm)

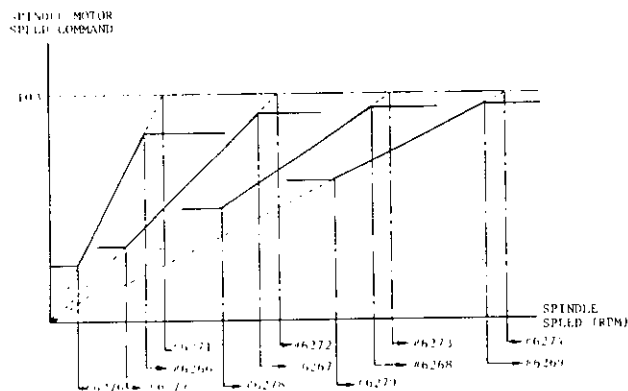


Fig. 3.3.6.3

#6275	
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Specifies the spindle motor speed in effect when a spindle orientation (SOR) input is entered (specifiable in S5-digit designation).

Setting range: 0 - 99999 (rpm)

#6276	
#6277	
#6278	
#6279	

#6276 to #6279:

Specify the minimum speed of the spindle, respectively, for gears 1, 2, 3 and 4 each selected by an input signal (specifiable in S5-digit designation).

Setting range: 0 - 99999 (rpm)

#6280	(X-axis)
#6281	(Y-axis)
#6282	(Z-axis)
#6283	(4th-axis)

#6280 to #6283

Specify the rapid traverse rate, respectively, on the X-, Y-, Z- and 4th-axes.

Setting: "1" = 7.5 mm/min.