



## PREFACE

Read this manual keeping in mind that the information contained herein does not cover every possible contingency to be met with the operation. The operations not described in this manual should not be attended with the control.

The functions and performance as NC machine are determined by a combination of machine and the NC control. For operation of your NC machine, the machine tool builder's manual shall take priority over this manual.

Unless otherwise specified, the following rules apply to the description of programming examples shown in this manual.

- Least Input Increment: 0.01 mm
- Feed Function Selection: G94 (mm/min.)
- Absolute Zero Point: 
- Reference Zero Point  
(Return to reference zero by manual and automatic return): 
- Dimensions: in MM

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