#6092	
1100 /L	

Specifies the exponential function acceleration/deceleration time constant for cutting feed (common to all axes).

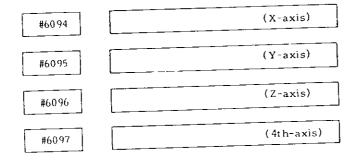
The setting formula is: $"n" = \frac{t}{4} - 1$

where, t: time constant(ms), specifiable in units of 4 ms

#6093	

Specifies the exponential function acceleration/deceleration speed bias for cutting feed (common to all axes).

Setting: "1" = 2 kpps.



#6094 to #6097:

Specify the reference point return method, respectively, for the X^- , Y^- , Z^- and $4th^-$ axes.

"0" of NZ signal enabled		0	
NZ signal employed		0	0
Reference point pulse used	0		
Parameter setting	64	48	32

Standard setting: 64

	_	 	 		 	
#6106			 	 _		

Specifies the "rapid traverse section" for a "returning semicircle" by the proportionate semicircle radius in circle cutting (G12, G13).

Setting range: 0 - 10 (x 10%)

Examples:

- 1. A setting of 0 creates a rapid traverse section automatically computed by the program command values.
- A setting of 10 (= 100%) makes the entire "returning semicircle" into a "rapid traverse section."

#6107		
	L	

Specifies the number of manual pulse generators.

Setting range: 1 - 3

#6120	G-1
#6121	G-2
#6122	 G-3
#6123	G-4
#6124	G-5
#6125	G-6
#6126	G-7
#6127	G-8
#6128	G-9
#6129	G-10

#6120 to #6129:

Specify up to 10 G codes for calling user macros.