Table 4-1 List of Standard Input Signals

	D_7	D_6	D_5	D_4	D_3	D_2	D_1	D_0
#1300	EDT	MEM	D	T	S	H	J	RT
	EDIT	MEMORY	MDI	TAPE	STEP	HANDLE	MANUAL FEED	RAPID TRAVERSE
#1301	OVC	ROV2	ROV1	OV16	OV8	OV4	OV2	OV1
	OVERRIDE CANCEL	RAPID TRAVERSE RATE OVERRIDE		FEEDRATE OVERRIDE				
#1302	−α	+α	−Z	+Z	−Y	+Y	−X	+X
	JOB PB							
#1303	SPC	SPB	SPA	JV16	JV8	JV4	JV2	JV1
	SPINDLE SPEED OVERRIDE			MANUAL FEEDRATE OVERRIDE				
#1304	DRS	MP4	MP2	MP1	Hα	HZ	HY	HX
	DISPLAY RESET	HANDLE PULSE MULTIPLY			HANDLE AXIS			
#1305	AFL	MLK	OPT	DRN	BDT	DLK		SBK
	M-FUNCTION LOCK	MACHINE LOCK	OPTIONAL STOP	DRY RUN	BLOCK DELETE	DISPLAY LOCK		SINGLE BLOCK
#1306	SRN	F1	RET	TLMI	ZRN	EDTLK	SP	ST
	PROGRAM RESTART	F1-DIGIT	RETRACT	TLMIN	ZERO RETURN	EDIT LOCK	FEED HOLD	CYCLE START
#1307	PINT	ANG	ABS		MI	MIZ	MIY	MIX
	PROGRAM INTER-	Z-AXIS LOCK	MANUAL ABSOLUTE		MIRROR IMAGE			
#1308	9BDT	8BDT	7BDT	6BDT	5BDT	4BDT	3BDT	2BD
	SPECIAL BLOCK DELETE							
#1309			4NG					
			4TH AXIS NEGLECT					