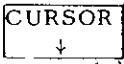


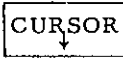
4.3.6 DISPLAYING AND WRITING SETTING DATA (CONT'D)

2. Displaying setting data

- Enter a setting number then depress the  key. ("#" need not be entered.) Up to 10 groups of setting number and data will be displayed at a time.
- Depress the CURSOR keys to change a setting number and the PAGE keys to change a screen.

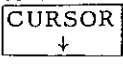
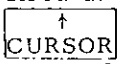
3. Writing setting data

A. In binary mode

- (1) Designate a desired setting number.
- (2) Depress the INSRT key. The cursor moves to the bit data from a setting number. Designate the data of D7.
- (3) Depress the  key. Each time the key is depressed, the cursor moves one bit toward D0. Locate the cursor at a desired bit position.
- (4) Depress the WR key. The designated bit data reverses (0 to 1 or 1 to 0). If you depress the WR key again, the bit data will reverse again. Normally, "1" designates on state and "0" off state.
- (5) To write data in decimal mode, locate the cursor at the rightmost column (decimal data).

EXAMPLE: Writing in decimal mode

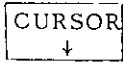
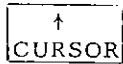
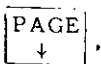
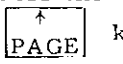
Entered data	7	6	5	4	3	2	1	0
[0] [WR]	0	0	0	0	0	0	0	0
[2] [5] [5] [WR]	1	1	1	1	1	1	1	255

- (6) Repeat steps (2) through (5) to write desired data. If you keep the  or  key depressed, the cursor will move column by column in the screen automatically.
- (7) When data has been written, depress the INSRT key. Normally, this sequence of operations begins and ends both with the depression of the INSRT key.

B. In decimal mode

- (1) Designate a desired setting number.

- (2) Enter a data and depress the WR key. The data will be assigned to the setting number which the cursor points to.

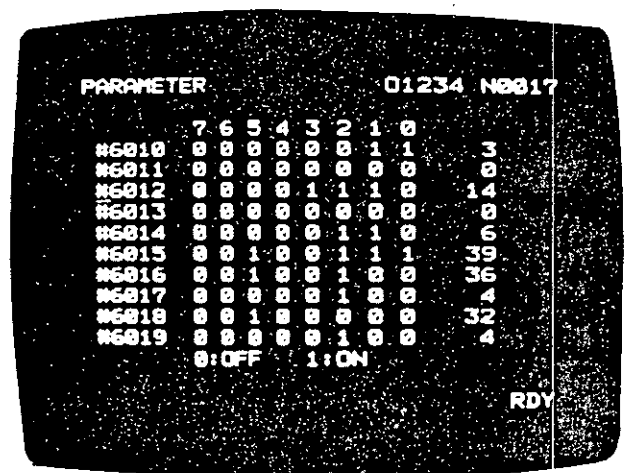
- (3) Depress the  ,  ,  or  key to change a setting number or the screen.

4.3.7 DISPLAYING AND WRITING PARAMETERS

In this system, varying parameters are stored in the memory and they determine operating conditions such as tape code and feed rate. For details, see Appendix 2, LIST OF PARAMETER NUMBERS. The parameters may be displayed at any time even during automatic operation.

1. Kinds of parameters

Parameters are displayed either in decimal mode in binary mode.



PARAMETER	7	6	5	4	3	2	1	0	
#6010	0	0	0	0	0	0	1	1	3
#6011	0	0	0	0	0	0	0	0	0
#6012	0	0	0	0	1	1	1	0	14
#6013	0	0	0	0	0	0	0	0	0
#6014	0	0	0	0	0	1	1	0	6
#6015	0	0	1	0	0	1	1	1	39
#6016	0	0	1	0	0	1	0	0	36
#6017	0	0	0	0	0	1	0	0	4
#6018	0	0	1	0	0	0	0	0	32
#6019	0	0	0	0	0	1	0	0	4

0:OFF 1:ON

RDY

Fig. 4.27 Parameters (in binary mode)-Example

Parameter numbers #6005-#6045 are assigned to binary mode. Those of #6050 and up are assigned to decimal mode.