2.1.2 ADDRESS AND FUNCTION CHARACTERS

Address characters and their meanings are shown
in Table 2.2.

Table 2.2 Address Characters

Address Characters	Meanings	B: Basic O: Optional
A	Additional rotary axis parallel to X-axis	O
B	Additional rotary axis parallel to Y-axis	O
C	Additional rotary axis parallel to Z-axis	O
D	Tool radius offset number	B, O
E	User macro character	O
F	Feedrate	B
G	Preparatory function	B, O
H	Tool length offset number	B
I	X-coordinate of arc center Radius for circle cutting	B O
J	Y-coordinate of arc center Cutting depth for circle cutting	B, O
K	Z-coordinate arc center	B
L	Number of repetitions	B, O
M	Miscellaneous functions	B
N	Sequence number	B
O	Program number	B
P	Dwell time, Program No. and sequence No. designation in subprogram	B O
Q	Depth of cut, shift of canned cycles	O
R	Point R for canned cycles Radius designation of a circular arc	O, B
S	Spindle-speed function	B
T	Tool function	B
U	Additional linear axis parallel to X-axis	O
V	Additional linear axis parallel to Y-axis	O
W	Additional linear axis parallel to Z-axis	O
X	X-coordinate	B
Y	Y-coordinate	B
Z	Z-coordinate	B