

Table 4.2 List of Standard Output Signals (Cont'd)

	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
#1280	0	0	0	R	F	SN3	SN2	SN1
	TAPE FEED SWITCH				SYSTEM NO. SWITCH			
#1281				ON-PB	OLD	SVALM	ESP	OHT
				POWER OVERLOAD ON SWITCH	SERVO ALARM STOP	EMER- GENCY	OVERHEAT	
#1282	1HP7	1HP6	1HP5	1HP4	1HP3	1HP2	1HP1	1HP0
	HANDLE PULSE							
#1283	EXT	0	RST5	RST4	RST3	RST2	RST1	RST0
	EXTERNAL DISPLAY RESET PUSHBUTTON							
#1284	SVON	NRD						
	SERVO POWER ON	NC READY						
#1285	0	0	0	0	0	0	0	0
	CONSTANTS "1"							
#1286	0	0	0	0	0	0	0	0
	CONSTANTS "0"							
#1287	0	0	0	0	SRD α	SRTZ	SRDY	SRDX
	SERVO READY							
#1288	ALMX	PCALX	SMCALX	TGALX	SDALX	OLX	FUX	SRDYX
	X-AXIS ALARM	PG DIS- CONNEC- TION	SERVO ERROR	TG SIGNAL	ALARM	OVER- LOAD	FUSE BLOWN	SERVO REACY
	X-AXIS SERVO UNIT MONITOR							
#1289	ALMY	PCALY	SMCALY	TGALY	SDALY	OLY	FUY	SRDYY
	Y-AXIS ALARM	PG DIS- CONNEC- TION	SERVO ERROR	TG SIGNAL	ALARM	OVER- LOAD	FUSE BLOWN	SERVO READY
	Y-AXIS SERVO UNIT MONITOR							
#1290	ALMZ	PCALZ	SMCALZ	TGALZ	SDALZ	OLZ	FUZ	SPDYZ
	Z-AXIS ALARM	PG DIS- CONNEC- TION	SERVO ERROR	TG SIGNAL	ALARM	OVER- LOAD	FUSE BLOWN	SERVO READY
	Z-AXIS SERVO UNIT MONITOR							