4.6 EDIT

4.6.1 PART PROGRAM DISPLAY

Stored program contents can be displayed, and checked by the operator.

Part Program Call

- 1. Select the EDIT mode.
- 2. Depress the RESET and PROG keys.
- 3. Input the program number with ADDRESS O CURSOR and depress the key.

The specified program number will be searched and the data of 10 lines from the begining of program will be displayed on the $\text{CR}\bar{\text{T}}.$ If the program number is not found by searching, "NOT FOUND" will flicker. The display will be reset by depressing the CAN key.

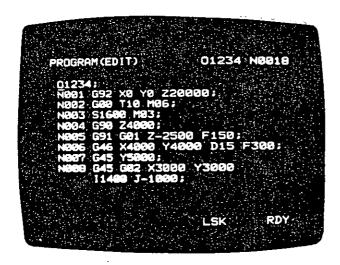


Fig. 4.35

Operation of PAGE and CURSOR key

- 1. Page keys [†] and [1] respectively advances and returns by one page.
- 2. CURSOR keys [↑] and [↓] respectively moves the CURSOR after and before a word.

Operation in the MEM mode

Searching can be performed in the MEM mode. However, page and cursor cannot be moved by PAGE and CURSOR keys.

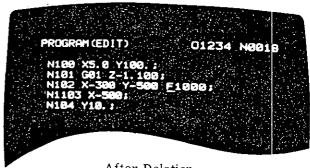
STATE OF THE SHEAM BLOCK

Part programs can be deleted using PROG keys in the EDIT mode.

Deletion of Words

Move the CURSOR to the word to be deleted and depress the ERASE key. The CURSOR-indicated word will be deleted.

Before Deletion



After Deletion

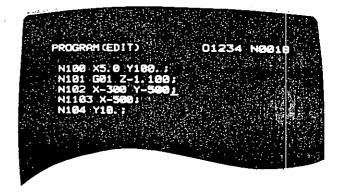


Fig. 4.36