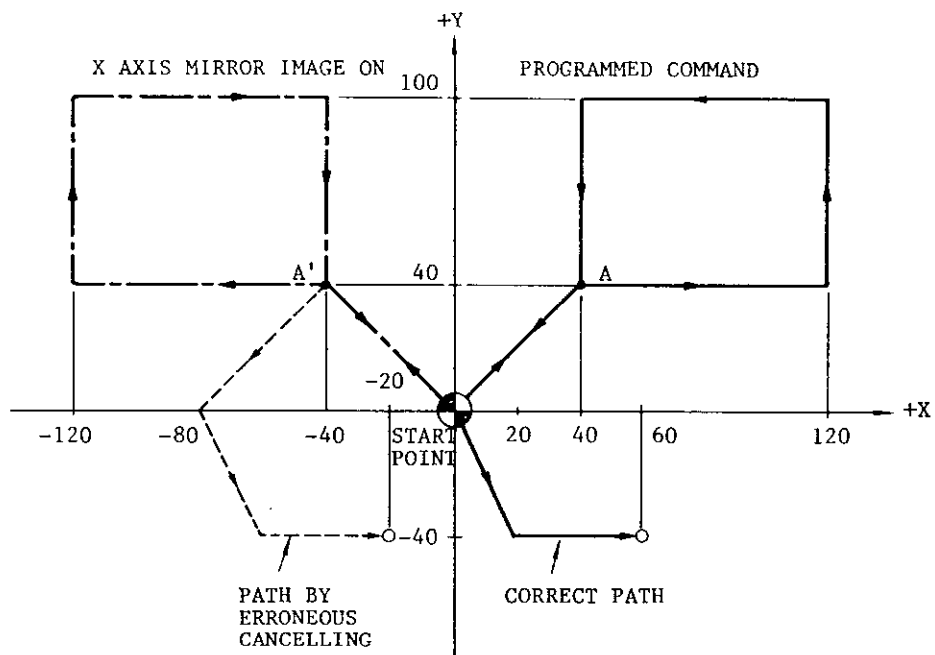


2.8.5 MIRROR IMAGE.ON/OFF (M95, M94) (CONT'D)

EXAMPLE



```

N01 G92 X0 Y0 ;
N02      M95 ;      ..... Mirror image on.
N03 G90 G01 X4000 Y4000 F300 ;
N04      X12000 ;
N05      Y10000 ;
N06      X4000 ;
N07      Y4000 ;
N08      X0 Y0 ;
N09      M94 ;      ..... Correct mirror image off.
N10      X2000 Y-4000 ;
N11      X6000 ;

```

If "M94 ;" is programmed here,
 the tool moves on the dotted line.

Fig. 2.9