#6026			D_5	D_4	D_3	D_2	D_1	D_0
#6027			D_5	D_4	D_3	D_2	D_1	D_0

#6026, #6027:

D_5 1: Does not allow the control code (DC1 - DC4) to be used on the I/O device.

0: Allows the control code (DC1 - DC4) to be used on the I/O device.

D_4 1: Employs 2 stop bits on the I/O device.

0: Employs 1 stop bit on the I/O device.

D_3 - D_0

Baud rate setting

Baud rate	D_3	D_2	D_1	D_0
50	0	0	0	0
100	0	0	0	1
110	0	0	1	0
150	0	0	1	1
200	0	1	0	0
300	0	1	0	1
600	0	1	1	0
1200	0	1	1	1
2400	1	0	0	0
4800	1	0	0	1
9600	1	0	1	0

NOTE: #6026 provides the setting on I/O device 1 (SIO-1) and #6027 on I/O device 2 (SIO-2). For #6028, #6029, see YASNAC MX1 OPERATOR'S MANUAL ADDENDUM section 6.3.

#6030	D_7	D_6		D_4			D_0

D_7 1: Provides an additional axis control module.

0: Does not provide an additional axis control module.

D_6 1: Causes the system to filter the spindle PG reference point signal before reading it.

0: Allows the system to read the spindle PG reference point signal as it is.

D_4 1: Enables the axis interlock function.

0: Disables the axis interlock function.

D_0 1: Enables data output with DIAGNOSE.

0: Disables data output with DIAGNOSE.

#6031						D_2	D_1	D_0

D_2, D_1, D_0

Specify whether or not the direct-in signals IN2, IN1 and IN0 are effective, respectively.

1: Effective with signal "0"

0: Effective with signal "1"

#6032						D_2	D_1	D_0

D_2, D_1, D_0

Specify whether or not the direct-in signals IN2, IN1 and IN0 are effective, respectively.

1: Ineffective

0: Effective

#6050	(X-axis)
#6051	(Y-axis)
#6052	(Z-axis)
#6053	(4th-axis)

#6050 to #6053:

Specify the backlash compensation, respectively, on the X-, Y-, Z- and 4th-axes (setting range: 0-255; "1" = least output increment).