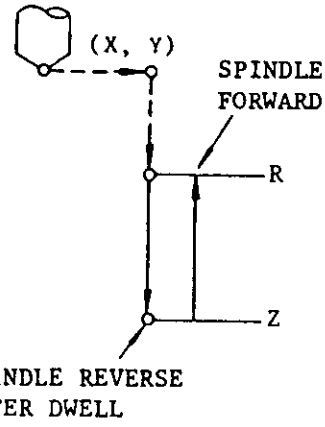
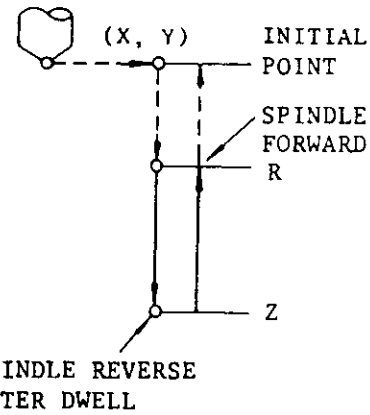
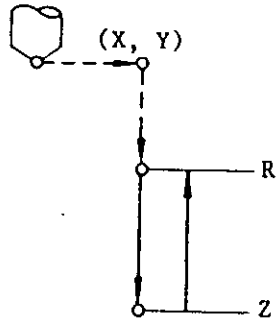
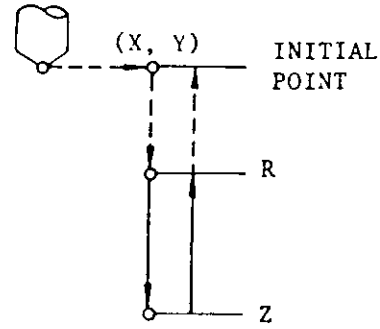
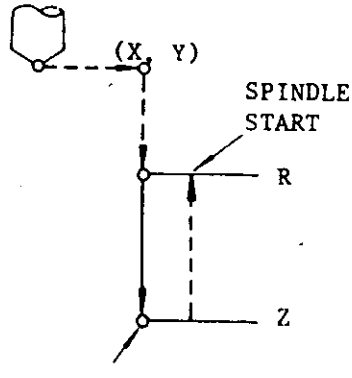
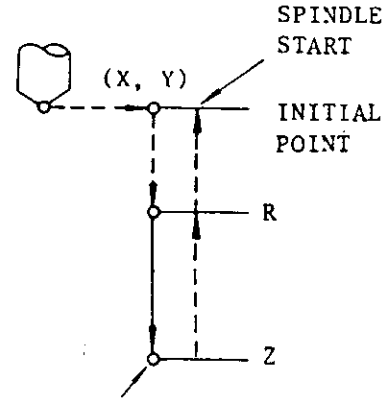
Table 2.25 Canned Cycle (continued)

	With G99 (return to R)	With G98 (return to initial point)
G84	G84 X... Y... Z... R... P... L... F... ;	
Tapping		
G85	G85 X... Y... Z... R... L... F... ;	
Boring		
G86	G86 X... Y... Z... R... L... F... ;	
Boring