

Table 5-2 List of Alarm Codes (Cont'd)

Code	Causes	Code	Causes
204	OT (4)	223	S-OT2 (Z)
	OVERTRAVEL 4		STORED STROKE LIMIT SECOND AREA (OUTSIDE INHIBIT) Z
205	OT (5)	224	S-OT2 (4)
	OVERTRAVEL 5		STORED STROKE LIMIT SECOND AREA (OUTSIDE INHIBIT) 4
211	S-OT1 (X)	230	TOOL BROKEN
	STORED STROKE LIMIT FIRST AREA X		AT BROKEN TOOL DETECTION BY G32, G33, Z-AXIS MOVES TO THE SET POSITION BUT SENS (T) INPUT NOT TURNED ON.
212	S-OT1 (Y)	231	ZR ERROR-AREA (X)
	STORED STROKE LIMIT FIRST AREA Y		REFERENCE POINT RETURN AREA ERROR X
213	S-OT1 (Z)	232	ZR ERROR-AREA (Y)
	STORED STROKE LIMIT FIRST AREA Z		REFERENCE POINT RETURN AREA ERROR Y
214	S-OT1 (4)	233	ZR ERROR-AREA (Z)
	STORED STROKE LIMIT FIRST AREA 4		REFERENCE POINT RETURN AREA ERROR Z
215	S-OT1 (5)	234	ZR ERROR-AREA (4)
	STORED STROKE LIMIT 1ST AREA 5		REFERENCE POINT RETURN AREA ERROR 4
220	S-OT2 (INSIDE)	235	ZR ERROR-AREA (5)
	STORED STROKE LIMIT SECOND AREA (INSIDE INHIBIT)		REFERENCE POINT RETURN ERROR 5
221	S-OT2 (X)	241	ZR ERROR-POS (X)
	STORED STROKE LIMIT SECOND AREA (OUTSIDE INHIBIT) X		REFERENCE POINT RETURN AREA ERROR X
222	S-OT2 (Y)	242	ZR ERROR-POS (Y)
	STORED STROKE LIMIT SECOND AREA (OUTSIDE INHIBIT) Y		REFERENCE POINT RETURN AREA ERROR Y