

SET

Table 1.2 List of Setting Numbers (Cont'd)

SET NO.	Set value	Functions	SET NO.	Set value	Functions
#6500		SCALING MULTI numerator	#6540	X	WORK COORDINATE SYSTEM 5 G58
#6501		SCALING MULTI denominator	#6541	Y	
#6502			#6542	Z	
#6503			#6543	4	
#6504			#6544		
#6505			#6545		
#6506		G76/77 ANGLE DESIGNATION "1"=0.001deg	#6546	X	WORK COORDINATE SYSTEM 6 G59
#6507		TLM BIAS VALUE	#6547	Y	
#6508		TLM DISTANCE TO ZERO POINT	#6548	Z	
#6509			#6549	4	
#6510	X	STORED STROKE LIMIT 2	#6550		
#6511	Y	G22	#6551		
#6512	Z	(+) SIDE BOUNDARY VALUE	#6552	X	COORDINATE VALUES WHEN SKIP SIGNAL IS ON
#6513	X		#6553	Y	
#6514	Y	G22	#6554	Z	
#6515	Z	(-) SIDE BOUNDARY VALUE	#6555	4	
#6516	X		#6556		
#6517	Y	WORK COORDINATE SYSTEM 1	#6557		
#6518	Z	G54	#6558		
#6519	4		#6559		
#6520			#6560		F0 FEED
#6521			#6561		F1 FEED
#6522	X		#6562		F2 FEED
#6523	Y	WORK COORDINATE SYSTEM 2	#6563		F3 FEED
#6524	Z	G55	#6564		F4 FEED F1-DIGIT COMMAND
#6525	4		#6565		F5 FEED "1" = 0.1 mm/min
#6526			#6566		F6 FEED
#6527			#6567		F7 FEED
#6528	X		#6568		F8 FEED
#6529	Y	WORK COORDINATE SYSTEM 3	#6569		F9 FEED
#6530	Z	G56	#6570		
#6531	4		#6571		
#6532			#6572		
#6533			#6573		
#6534	X		#6574		
#6535	Y	WORK COORDINATE SYSTEM 4	#6575		
#6536	Z	G57	#6576		
#6537	4		#6577		
#6538			#6578		
#6539			#6579		