

## 6.1.12 FEEDRATE OVERRIDE SWITCH (CONT'D)

Table 6.3 Jog Feedrate

Step	Parameter No.	mm/min	Step	Parameter No.	mm/min
0	#6233	0	16	#6249	100
1	#6234	1	17	#6250	120
2	#6235	2	18	#6251	150
3	#6236	4	19	#6252	200
4	#6237	6	20	#6253	250
5	#6238	8	21	#6254	300
6	#6239	10	22	#6255	400
7	#6240	12	23	#6256	500
8	#6241	15	24	#6257	600
9	#6242	20	25	#6258	800
10	#6243	25	26	#6259	1000
11	#6244	30	27	#6260	1200
12	#6245	40	28	#6261	1500
13	#6246	50	29	#6262	2000
14	#6247	60	30	#6263	2500
15	#6248	80	31	#6264	3000

Notes:

- Jog feedrate depends on the machine tool.  
For definite values, refer to the machine tool builder's manual.
- Feedrate of the fourth axis<sup>†</sup>, if provided, is shown by deg/min.