10. Thread the tape through the left guide rollers and the tension arm, as shown in the tape threading graphic plate.

11. Turn the two reels by hand and bring the tension arms to a middle position between the guide rollers and the tension arm stopper. Now, the tape reels and the part program tape have been properly mounted as shown in Fig. 5.2.3.1.

12. Turn the power supply switch on. The tension arms may move momentarily, but become stable soon. Now, the tape can be driven smoothly in both directions in the automatic operation mode and by the manipulation of the TAPE FEED switch.

NOTES:

· While the part program tape is not in use, keep the power supply switch turned off.

· Before dismounting the loaded tape reels, be sure to do the following.

   (1) Turn off the power supply switch.

   (2) Release the tape from the tension arms.

   (3) Push up the tape guide away from the tape reader.

· While the power supply switch is on, do not turn the tape reels by hand, etc.