2.9.23 TOOL POSITION OFFSET (G45 TO G48)
(CONT'D)

EXAMPLE   A
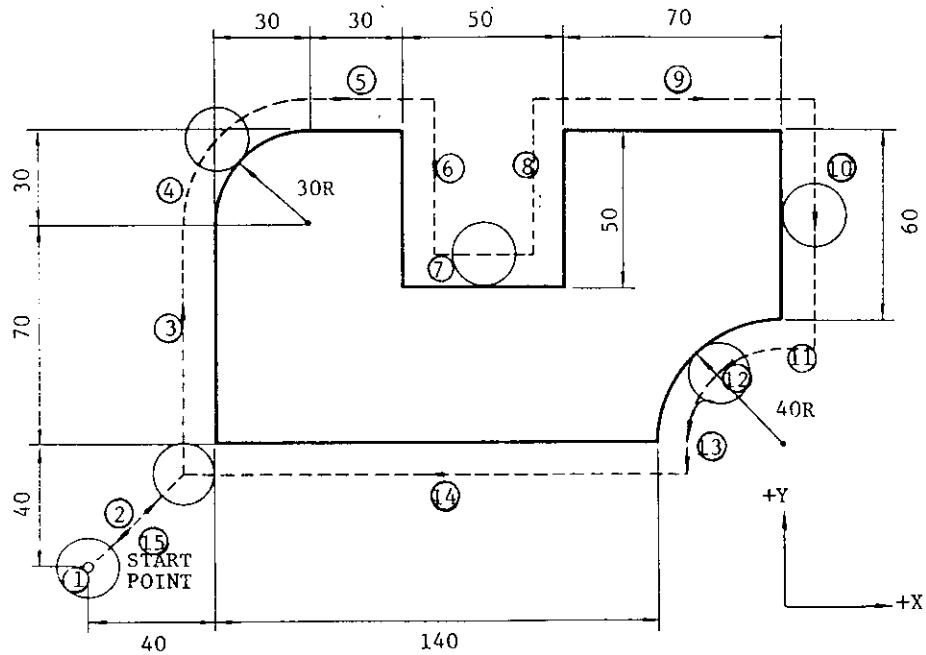
①	G91 G01 Z-2500 F150 ;
②	G46 X4000 Y4000 D10 F300 ;
③	G45 Y7000 ;
④	G45 G02 X3000 Y3000 I3000 ;
⑤	G45 G01 X3000 ;
⑥	Y-5000 ;
⑦	G48 X5000 ;
⑧	Y5000 ;
⑨	G47 X7000 ;
⑩	G47 Y-6000 ;
⑪	G46 X0 ;
⑫	G46 G03 X-4000 Y-4000 J-4000 ;
⑬	G46 G01 Y0 ;
⑭	G47 X-14000 ;
⑮	G46 X-4000 Y-4000 ;
⑯	Z2500 ;

Fig. 2.68