

## APPENDIX - 2 LIST OF PARAMETER NUMBERS

Parameter numbers are classified in the following five groups:

Table 2.1

Parameter number	Group
#6005 to #6049	Setting by bit
#6050 to #6199	Setting by byte
#6220 to #6399	Setting by word
#6600 to #6699	Setting by double words
#7000 to #7095	Setting by byte for sequencer

Optimum data of parameters have been set according to machine performance and applications. For any modification of parameter data, consult the machine tool builder.

Data pertaining to parameters #6033 to #6049 must not be modified, for they have been incorporated as part of the system.