SET NO.	Set value	Functions	SET NO	Set value	Functions
#6200	value	BD-1; BREAK POINT	 	value	
#6201	-	-2 SEQUENCE NO.	 		
#6202	 	2 + 824822402 401	1		
#6203	 				
#6204	1		1		
#6205			1		
#6206	 				
#6207					
#6208					
#6209					
#6210		G76/77 DWELL TIME "1"=1 msec		·	
#6211		G73(δ)=0.001mm (0.001inch)			
#6212					
#6213		$G83(\delta)=0.001$ mm (0.0001inch)	_		
#6214	<u> </u>				
#6215					
#6216					
#6217					
#6218					
#6219			1		
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