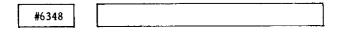


### #6342 to #6345:

Specify the offset in external workpiece coordinate system shift, respectively, on the X-, Y-, Z- and 4th-axes.

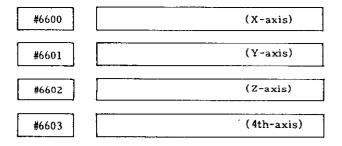
Setting: l = 0.001 mm

NOTE: Usually, these parameters are automatically set from the machine tool side through the external data input function.



Specifies the maximum speed for handle feed on the rotary axes (A, B, C).

Setting: "1" = 7.5 mm/min.



## #6600 to #6603:

Specify the plus direction boundary value for stored stroke limit 1, respectively, on the X-, Y-, Z- and 4th-axes.

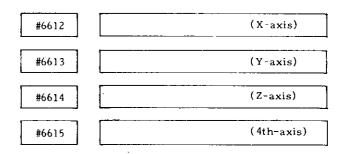
Setting: "1" = 0.001 mm

#6606	(X-axis)
#6607	(Y-axis)
#6608	(Z-axis)
#6609	(4th-axis)

## #6606 to #6609:

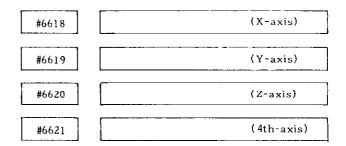
Specify the minus direction boundary value for stored stroke limit 1, respectively, on the X-, Y-, Z- and 4th-axes.

Setting: "1" = 0.001 mm



### #6612 to #6615:

Specify the distance between the first and the second reference point, respectively, on the X-, Y-, Z- and 4th-axes.



# #6618 to #6621:

Specify the distance between the first and the third reference point, respectively, on the X-, Y-, Z- and 4th-axes.