

#6286	(X-axis)
#6287	(Y-axis)
#6288	(Z-axis)
#6289	(4th-axis)

#6286 to #6289:

Specify the first-stage time constant in linear acceleration/deceleration, respectively, on the X-, Y-, Z- and 4th-axes.

Setting: "1" = 125/8 (mm/sec²)

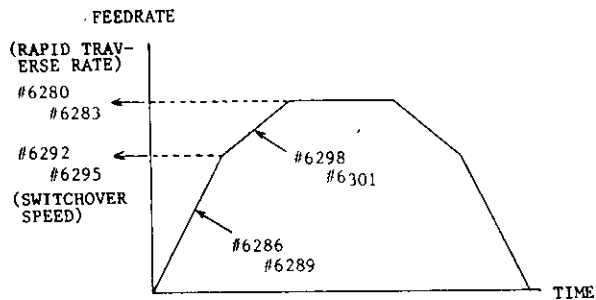


Fig. 3.3.6.4

#6292	(X-axis)
#6293	(Y-axis)
#6294	(Z-axis)
#6295	(4th-axis)

#6292 to #6295:

Specify the second-stage time constant switchover speed in linear acceleration/deceleration, respectively, on the X-, Y-, Z- and 4th-axes.

Setting: "1" = 7.5 mm/min.

#6298	(X-axis)
#6299	(Y-axis)
#6300	(Z-axis)
#6301	(4th-axis)

#6298 to #6301:

Specify the second-stage time constant in linear acceleration/deceleration, respectively, on the X-, Y-, Z- and 4th-axes.

Setting: "1" = 125/8 (mm/sec²)

#6304	(X-axis)
#6305	(Y-axis)
#6306	(Z-axis)
#6307	(4th-axis)

#6304 to #6307:

Specify the traverse distance for reference point return, respectively, on the X-, Y-, Z- and 4th-axes.

Setting: "1" = 0.001 mm

#6310	(X-axis)
#6311	(Y-axis)
#6312	(Z-axis)
#6313	(4th-axis)

#6310 to #6313:

Specify the approach speed 1 for reference point return, respectively, on the X-, Y-, Z- and 4th-axes.

Setting: "1" = 7.5 mm/min.