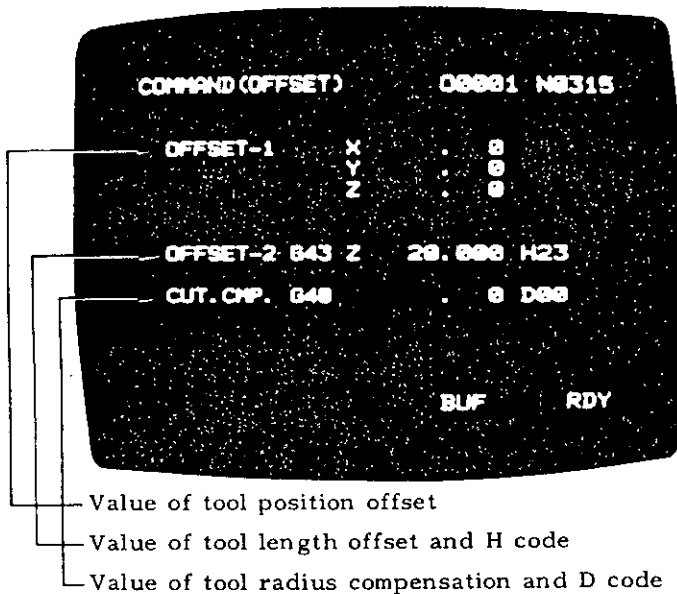


4.3.2.3 DISPLAY OF TOOL OFFSET STATE: COMMAND (OFFSET)

The current state of tool offset is displayed as shown below.



NOTE: Function COM is exclusively used for display. Data cannot be written under function COM. Select function PROG. to write block data.

Fig. 4.17 Example of display of tool offset state

4.3.3 WRITING IN BLOCKS AND DISPLAYING CONTENTS BY MDI

In MDI, EDIT, and MEM modes, it is possible to write data into blocks by MDI and perform operation. (MEM mode permits displaying only.) The following operations are possible when function PROG. is selected.

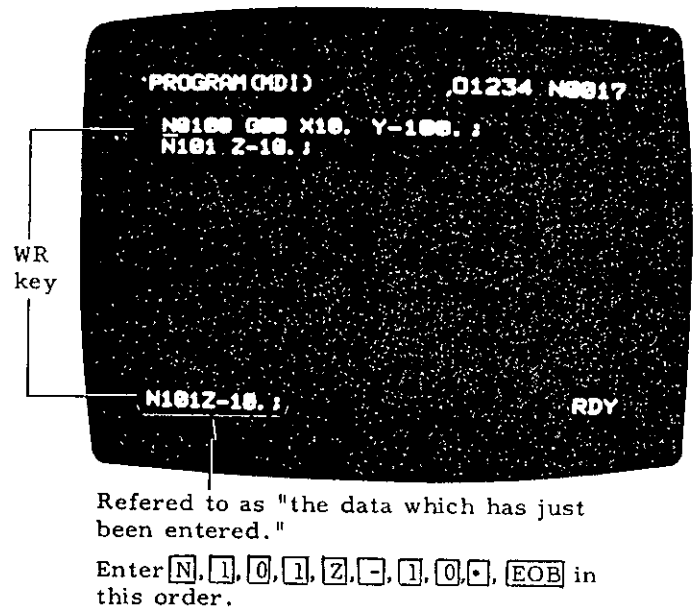
1. In MDI mode

A. Writing and displaying data

Data entered through the keyboard will appear on the bottom line of the CRT screen, from left to right. Up to 10 characters may be entered at a time.

Depress the WR key, then the data moves to the middle of the CRT and the bottom line becomes blank.

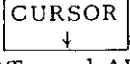
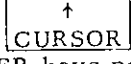
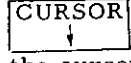
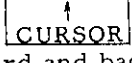
In MDI mode, data of up to 10 lines may be collected on the CRT screen.



Note: The depression of the EOB key appears ";."

Fig. 4.18

B. Editing MDI data

The , , ERASE, INSRT, and ALTER keys permit editing multi-block data written in. Address (word) pointed to by the cursor will be edited. The  and  keys move the cursor forward and backward.

- (1) ERASE key: When this key has been depressed, the whole word designated is erased.
- (2) INSRT key: This key inserts the data which has just been entered to the location which is next to the word the cursor points to.
- (3) ALTER key: This key replaces the word which the cursor points to by the data which has just been entered.
- (4) WR key: This key appends the data which has just been entered at the end of the program displayed. In MDI mode, it is possible to edit only the current page. Note: Editing is possible in MDI mode and EDIT mode.