

	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
#1310					2H α	2HZ	2HY	2HX
	SECOND HANDLE AXIS SELECT							
#1312	PLYBK						EXC1	ESC0
	PLAYBACK				EXT STROKE CHECK SELECTION			
#1313								
#1314								
#1315								
#1316	EFIN	FIN	RWD	EOP	ERS	EXTC	STLK	MRD
	COMMAND CYCLE	MST COMPLE- TION	EXTERNAL REWIND	END PRO- GRAM	EXTERNAL RESET	EXTERNAL TIME COUNT	CYCLE START	FUNCTION PREP COMPLETED
#1317	S-INV	S-FIN	*S-STP	SAGR	SOR	GRB	GRA	GST
	SPINDLE REVERSE	S FIN		SPINDLE COINCI- DENCE	SPINDLE INDEXING	GEAR SELECTION		GEAR SHIFT
#1318	ERR2	ERR1	ERRO			EXOUT	EXVER	EXIN
	DEC TO STOP	IMMEDI- ATE STOP	SINGLE BLOCK STOP			EXTERNAL OUTPUT	EXTERNAL COLLATION	EXTERNAL INPUT
#1319	*-L α	*+L α	*-LZ	*+LZ	*-LY	*+LY	*-LX	*+LX
	OVERTRAVEL							
#1320					*IT α	*ITZ	*ITY	*ITX
	AXIS INTERLOCK							
#1321	*-ED α	*+ED α	*-EDZ	*+EDZ	*-EDY	*+EDY	*-EDX	*+EDX
	EXTERNAL DECELERATION							
#1322					*SVOF α	*SVOFZ	*SVOFY	*SVOFX
	SERVO OFF							
#1323	UI7	UI6	UI5	UI4	UI3	UI2	UI1	UI0
	USER MACRO							