

4.8.4 SUMMARY OF EDITING OPERATION

	Operation		Edit Lock	System No. Switch	Mode	Function	Procedure
Parameter	Storing from NC operator's panel keyboard			1	EDIT	PRM	Parameter number → CURSOR Data → WR
	Storing from tape (Note 4) (Note 6)			1			RESET → IN
	Punch out (Note 3)						RESET → OUT
	Matching with tape (Note 4)						RESET → VER
Setting	Storing from NC operator's panel keyboard				EDIT	SET	Setting number → CURSOR Data → WR
	Storing from tape			1			RESET → IN
	Punch out						RESET → OUT
	Matching with tape						RESET → VER
Offset	Storing from NC operator's panel keyboard				EDIT	OFS	Offset number → CURSOR Data → WR
	Storing from tape						RESET → IN
	Punch out						RESET → OUT
	Matching with tape						RESET → VER
	Clear of all offsets						O → -9999 → ORG
	Storing from NC operator's panel keyboard		OFF				O → Program number → WR Repeat of edit operation "addition of address data"
Part program	Storing from tape	One part program	Tape with number O	OFF	EDIT	PROG	RESET → IN
			Tape without number O	OFF			RESET → O → Program number → IN
		All part programs on tape		OFF			RESET → O → -9999 → IN
		Addition to registered part program		OFF			RESET → NEXT → IN
	Punch out	Designated part program					RESET → O → Program number → OUT
		All part programs					RESET → O → -9999 → OUT
	Matching with tape	One part program	Tape with number O				RESET → VER
			Tape without number O (Note 1)				RESET → O → Program number → VER
		All part programs on tape					RESET → VER
	Edit	Modify of address data (Note 2)		OFF			CURSOR (Set to address data to be modified) → Address data → ALTER
		Add of address data (Note 2)		OFF			CURSOR (Set to address data just before addition) → Address data → INSRT
		Delete of one address data		OFF			CURSOR (Set to address data to be deleted) → ERASE
		Delete of one block (Note 5)		OFF			CURSOR (Set to address data at head of block to be deleted) → EOB → ERASE
	Address search				TAPE MEM EDIT		Address data to be searched → CURSOR
	Clear	Designated part program		OFF	EDIT	PROG	O → Program number to be searched → ERASE
		All part programs on tape		OFF			O → -9999 → ERASE

Notes:

1. Storing of a part program having a program number different from program number 0 on tape is performed by the same operation as for "tape without program number 0."
2. Within the limit of 32 characters, addition of multiple address data and the change to one address data are permitted.
3. Setting is punched out at the same time.
4. If the tape contains setting information, it is also stored and matched at the same time.
5. When the cursor to the address data in the middle of a block and EOB and ERASE keys are depressed, the data following the cursor position is deleted.
6. When data has been stored from a parameter tape, turn the power on and off.