Deletion of Program No.

Enter the program No. with address O and depress the ERASE key. The specified program No. and its part program will be deleted.

Deletion of All the program numbers

Input O -, 9, 9, 9, 9 and depress the ERASE key. All the registered program numbers will be deleted. Program No. "0" is registered newly in the form of EOB.

4.6.3 MODIFYING PART PROGRAM BLOCK

Program modification is made using PROG key in the EDIT mode.

Word Modification

Specify the word to be altered with the CURSOR key in the new word, and depress the ALTER key. The new word will replace the CURSOR-indicated word.
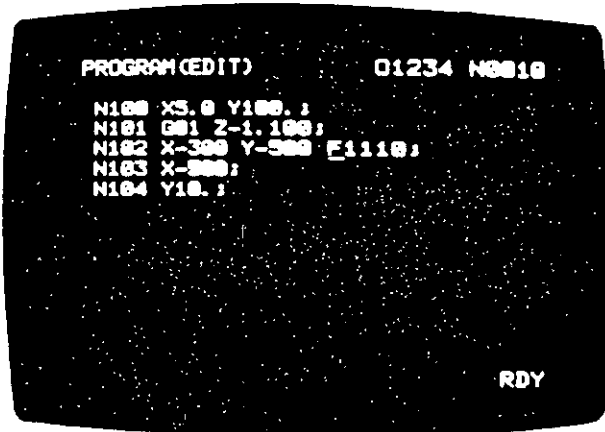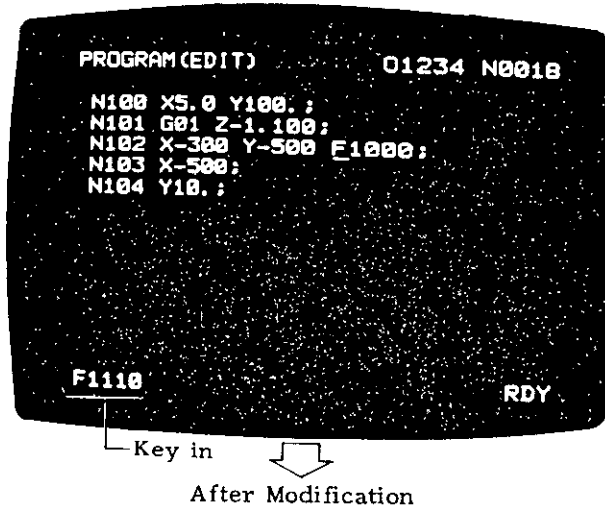
Before Modification

Key in

After Modification

Fig. 4.37

Words less than 32 characters can replace one word specified.

4.6.4 ADDING PART PROGRAM (INSRT KEY)

Programs will be inserted using PROG key in the EDIT mode.

Insertion of words

Specify the word before the word to be added using CURSOR, key in the data to be added, and depress the INSRT key. The new data will be inserted immediately after the word specified by the CURSOR.

Before Insertion
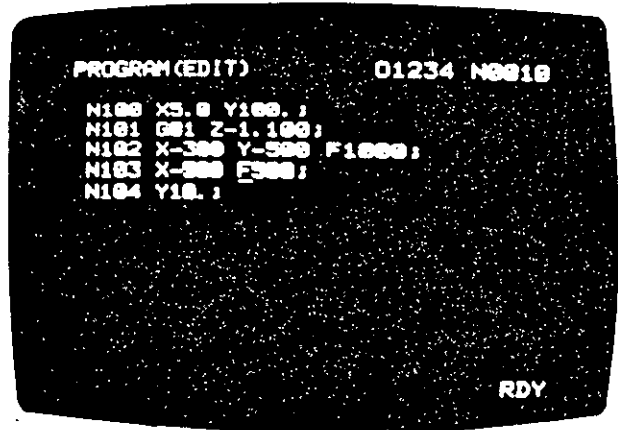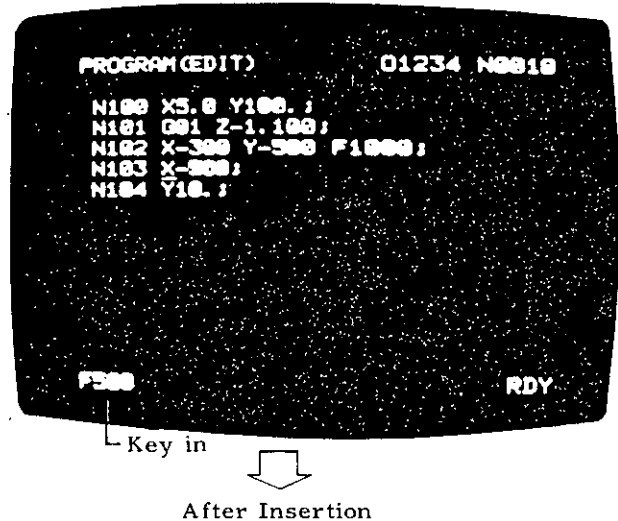

Key in

After Insertion

Fig. 4.38

After insertion, CURSOR indicates the last word keyed in words less than 32 characters can be inserted as one group.