

#6342	(X-axis)
#6343	(Y-axis)
#6344	(Z-axis)
#6345	(4th-axis)

#6342 to #6345:

Specify the offset in external workpiece coordinate system shift, respectively, on the X-, Y-, Z- and 4th-axes.

Setting: 1 = 0.001 mm

NOTE: Usually, these parameters are automatically set from the machine tool side through the external data input function.

#6348	
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Specifies the maximum speed for handle feed on the rotary axes (A, B, C).

Setting: "1" = 7.5 mm/min.

#6600	(X-axis)
#6601	(Y-axis)
#6602	(Z-axis)
#6603	(4th-axis)

#6600 to #6603:

Specify the plus direction boundary value for stored stroke limit 1, respectively, on the X-, Y-, Z- and 4th-axes.

Setting: "1" = 0.001 mm

#6606	(X-axis)
#6607	(Y-axis)
#6608	(Z-axis)
#6609	(4th-axis)

#6606 to #6609:

Specify the minus direction boundary value for stored stroke limit 1, respectively, on the X-, Y-, Z- and 4th-axes.

Setting: "1" = 0.001 mm

#6612	(X-axis)
#6613	(Y-axis)
#6614	(Z-axis)
#6615	(4th-axis)

#6612 to #6615:

Specify the distance between the first and the second reference point, respectively, on the X-, Y-, Z- and 4th-axes.

#6618	(X-axis)
#6619	(Y-axis)
#6620	(Z-axis)
#6621	(4th-axis)

#6618 to #6621:

Specify the distance between the first and the third reference point, respectively, on the X-, Y-, Z- and 4th-axes.