Table 5-2 List of Alarm Codes (Cont'd)

Code	Causes	Code	Causes
124	PRTN ERROR (MDI MOVE)	145	
	AXIS OPERATED BY MDI AFTER PROGRAM RESTART		
130	EXT DATA	146	PROG ERROR (G100)
	DATA ERROR IN A GROUP DATA		HIGH-SPEED CUTTING COMMAND G101 OR G102 NOT CANCELLED BY G100.
131	EXT MESSAGE	147	PROG ERROR (PARAMETER ON)
	NO ALARM NUMBER CORRESPONDING TO EXTERNAL ALARM MESSAGE TO BE CLEARED.		PARAMETER #6008 (D7) SET TO 1 AT HIGH-SPEED CUTTING COMMAND.
132	EXT MESSAGE	170	MEM ERROR (OFS)
	NO CORRESPONDING ALARM NO. WHEN EXTERNAL ALARM MESSAGE IS CLEARED.		TOOL OFFSET TOATAL CHECK ERROR
133	EXT MESSAGE	172	MEM ERROR (SET)
	NO CORRESPONDING ALARM NO. WHEN EXTERNAL ALARM MESSAGE IS CLEARED.		SETTING AREA TOTAL CHECK ERROR
140	PROG ERRROR (P NG)	173	MEM ERROR (PRM)
	NO AXIS COMMAND IN HIGH-SPEED CUTTING PROGRAM AT HIGH-SPEED CUTTING COMMAND.		PARAMETER AREA TOTAL CHECK ERROR
141	PROG ERROR (FILE OVER)	179	OVER TEMP
	NO. OF BLOCKS IN REGISTERED PROGRAM EXCEEDING THE SPECIFIED VALUE IN HIGH-SPEED CUTTING.		PANEL INSIDE TEMPERATURE TOO HIGH
142	PROG ERROR (G00/G01/G02)	180	SEQ ERROR
	G CODE OTHER THAN G00, G01, G02 AND G03 OR M, S, T CODE COMMANDED IN REGISTERED PROGRAM AT HIGH-SPEED CUTTING COMMAND.		SEQUENCE ERROR (1)
143		181	SEQ ERROR
			SEQUENCE ERROR (1)
144	PROG ERROR (G101/G100)	182	SEQ ERROR
	ADDRESS OTHER THAN P COMMANDED IN G100, G101, G102 BLOCK.		SEQUENCE ERROR (1)