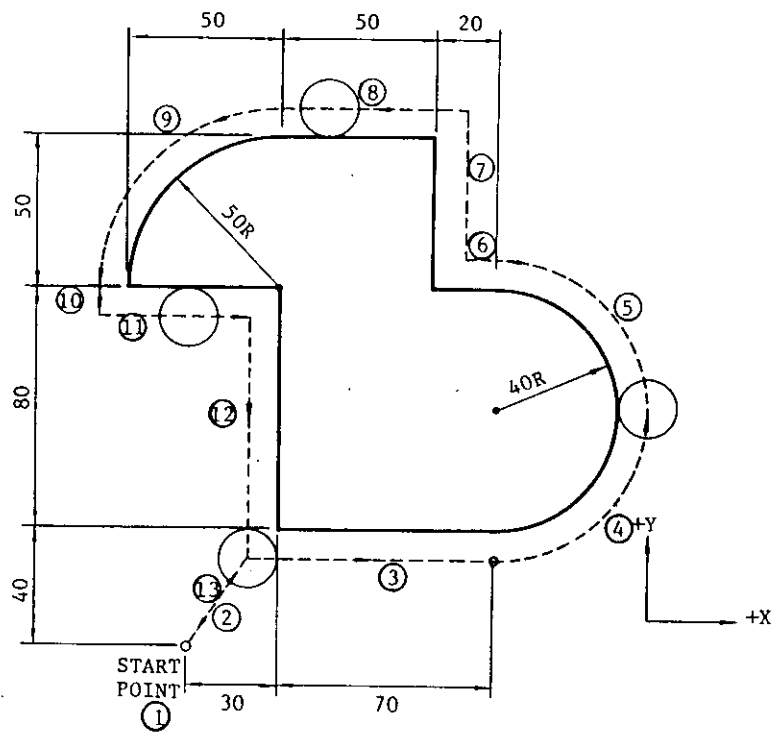


EXAMPLE B



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① G91 G01 F300 ;
② G46 X3000 Y4000 D15 ;
③ G45 X7000
④ G45 G03 X4000 Y4000 J4000 ;
⑤ G45 G03 X-4000 Y4000 I-4000 ;
⑥ G46 G01 X-2000 ;
⑦ Y5000 ;
⑧ G45 X-5000 ;
⑨ G45 G03 X-5000 Y-5000 J-5000 ;
⑩ G46 G01 Y0 ;
⑪ X5000 ;
⑫ Y-8000 ;
⑬ G46 X-3000 Y-4000 ;

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Fig. 2.69