Table 5-2 List of Alarm Codes (Cont'd)

Code	Causes	Code	Causes
243	ZR ERROR-POS (Z)	274	P-SET ERROR (4)
	REFERENCE POINT RETURN AREA ERROR Z		P SET ERROR 4
244	ZR ERROR-POS (4)	275	P-SET ERROR (5)
	REFERENCE POINT RETURN AREA ERROR 4		PROGRAM SET ERROR 5
245	ZR ERROR-POS (5)	280	MACH UNREADY
	REFERENCE POINT RETURN POSITION ERROR 5.		MACH RDY OFF
250	S-OT3-5 (INSIDE)	310	SERVO POWER NOT SUPPLIED
	STORED STROKE LIMIT 3RD, 4TH, 5TH AREA INSIDE PROHIBITED.		SERVO POWER NOT SUPPLIED
251	S-OT3-5 (X)	320	NC UNREADY
	STORED STROKE LIMIT 3RD, 4TH, 5TH AREA OUTSIDE PROHIBITED X.		NC UNREADY P SET UNREADY
252	S-OT3-5 (Y)	330	EMERGENCY STOP
	STORED STROKE LIMIT 3RD, 4TH, 5TH AREA OUTSIDE PROHIBITED Y.		EMERGENCY STOP
253	S-OT3-5 (Z)	331	FUSE (X)
	STORED STROKE LIMIT 3RD, 4TH, 5TH AREA OUTSIDE PROHIBITED Z.		FUSE BLOWN X
271	P-SET ERROR (X)	332	FUSE (Y)
	P SET ERROR X		FUSE BLOWN Y
272	P-SET ERROR (Y)	333	FUSE (Z)
	P SET ERROR Y		FUSE BLOWN Z
273	P-SET ERROR (Z)	334	FUSE (4)
	P SET ERROR Z		FUSE BLOWN 4