



# A7672X Series Hardware Design

LTE Module

 删除[William Chen]: A7672S

**SIMCom Wireless Solutions Limited**

SIMCom Headquarters Building, Building 3, No. 289 Linhong  
Road, Changning District, Shanghai P.R. China

Tel: 86-21-31575100

[support@simcom.com](mailto:support@simcom.com)

[www.simcom.com](http://www.simcom.com)

删除[William Chen]: **A7672S**

<b>Document Title:</b>	A7672X Series Hardware Design	删除[William Chen]: S
<b>Version:</b>	V1.02	删除[William Chen]: 1
<b>Date:</b>	2022-11-03	删除[William Chen]: 7
<b>Status:</b>	Released	

## GENERAL NOTES

SIMCOM OFFERS THIS INFORMATION AS A SERVICE TO ITS CUSTOMERS, TO SUPPORT APPLICATION AND ENGINEERING EFFORTS THAT USE THE PRODUCTS DESIGNED BY SIMCOM. THE INFORMATION PROVIDED IS BASED UPON REQUIREMENTS SPECIFICALLY PROVIDED TO SIMCOM BY THE CUSTOMERS. SIMCOM HAS NOT UNDERTAKEN ANY INDEPENDENT SEARCH FOR ADDITIONAL RELEVANT INFORMATION, INCLUDING ANY INFORMATION THAT MAY BE IN THE CUSTOMER'S POSSESSION. FURTHERMORE, SYSTEM VALIDATION OF THIS PRODUCT DESIGNED BY SIMCOM WITHIN A LARGER ELECTRONIC SYSTEM REMAINS THE RESPONSIBILITY OF THE CUSTOMER OR THE CUSTOMER'S SYSTEM INTEGRATOR. ALL SPECIFICATIONS SUPPLIED HEREIN ARE SUBJECT TO CHANGE.

## COPYRIGHT

THIS DOCUMENT CONTAINS PROPRIETARY TECHNICAL INFORMATION WHICH IS THE PROPERTY OF SIMCOM WIRELESS SOLUTIONS LIMITED COPYING, TO OTHERS AND USING THIS DOCUMENT, ARE FORBIDDEN WITHOUT EXPRESS AUTHORITY BY SIMCOM. OFFENDERS ARE LIABLE TO THE PAYMENT OF INDEMNIFICATIONS. ALL RIGHTS RESERVED BY SIMCOM IN THE PROPRIETARY TECHNICAL INFORMATION , INCLUDING BUT NOT LIMITED TO REGISTRATION GRANTING OF A PATENT , A UTILITY MODEL OR DESIGN. ALL SPECIFICATION SUPPLIED HEREIN ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.

## SIMCom Wireless Solutions Limited

SIMCom Headquarters Building, Building 3, No. 289 Linhong Road, Changning District, Shanghai P.R.

China

Tel: +86 21 31575100

Email: simcom@simcom.com

**For more information, please visit:**

<https://www.simcom.com/download/list-863-en.html>

**For technical support, or to report documentation errors, please visit:**

<https://www.simcom.com/ask/> or email to: [support@simcom.com](mailto:support@simcom.com)

Copyright © 2021 SIMCom Wireless Solutions Limited All Rights Reserved.

删除[William Chen]: **A7672S**

## Version History

Date	Version	Description of change	Author
2021-03-30	1.00	Initial	Zhongyou.chen Xuefeng.liu
2021-11-10	1.01	Current consumption data update.	Yu.xia Junxi Liu
2022-11-03	1.02	GNSS_PWRCTL line adds a series 10K resistor	Hao.li

删除[William Chen]: A7672S

设置格式[William Chen]: 字体: (默认) Arial, 加粗

# Contents

<b>1</b>	<b>Introduction.....</b>	<b>10</b>
1.1	Product Outline.....	10
1.2	Hardware Interface Overview.....	11
1.3	Hardware Block Diagram.....	11
1.4	Functional Overview.....	12
<b>2</b>	<b>Package Information.....</b>	<b>14</b>
2.1	Pin Assignment Overview.....	14
2.2	Pin Description.....	16
2.3	Mechanical Information.....	23
2.4	Footprint Recommendation.....	24
2.5	Recommend Stencil Size.....	25
<b>3</b>	<b>Interface Application.....</b>	<b>26</b>
3.1	Power Supply.....	26
3.1.1	Power Supply Design Guide.....	27
3.1.2	Recommended Power Supply Circuit.....	28
3.1.3	Voltage Monitor.....	29
3.2	Power On/ Off and Reset.....	29
3.2.1	Power on.....	29
3.2.2	Power off.....	31
3.2.3	Reset Function.....	32
3.3	UART Interface.....	33
3.3.1	UART Design Guide.....	33
3.3.2	RI and DTR Behavior.....	35
3.4	USB Interface.....	36
3.4.1	USB Reference Design.....	36
3.4.2	USB_BOOT Interface.....	37
3.5	USIM Interface.....	38
3.5.1	SIM Application Guide.....	38
3.5.2	Recommend USIM Card Holder.....	39
3.6	Analog audio interface.....	40
3.6.1	Analog audio reference design.....	40
3.7	Matrix keyboard interface.....	41
3.8	GPIO Interface.....	42
3.9	I2C Bus.....	42
3.10	Network status.....	43
3.11	GNSS interface.....	44
3.12	SPI LCD interface.....	47

3.13	SPI camera interface.....	48
3.14	Bluetooth interface.....	49
3.15	Another interface.....	49
3.15.1	ADC.....	49
3.15.2	LDO.....	50
<b>4</b>	<b>RF Specifications.....</b>	<b>52</b>
4.1	GSM/LTE Specifications.....	52
4.2	GSM/LTE Antenna Requirements.....	54
4.3	GNSS Specifications.....	54
4.4	GNSS Antenna Requirements.....	55
4.5	Bluetooth specifications.....	55
4.6	Antenna Reference Design.....	56
4.6.1	Passive Antenna for GSM/LTE/GNSS/Bluetooth.....	56
4.6.2	Active Antenna for GNSS.....	56
4.7	PCB layout.....	57
<b>5</b>	<b>Electrical Specifications.....</b>	<b>58</b>
5.1	Absolute maximum ratings.....	58
5.2	Operating conditions.....	58
5.3	Operating Mode.....	59
5.3.1	Operating Mode Definition.....	59
5.3.2	Sleep mode.....	60
5.3.3	Minimum functionality mode and Flight mode.....	61
5.4	Current Consumption.....	61
5.5	ESD Notes.....	63
<b>6</b>	<b>SMT Production Guide.....</b>	<b>64</b>
6.1	Top and Bottom View of A7672X.....	64
6.2	Label Information.....	65
6.3	Typical SMT Reflow Profile.....	66
6.4	Moisture Sensitivity Level (MSL).....	66
<b>7</b>	<b>Packaging.....</b>	<b>68</b>
<b>8</b>	<b>Appendix.....</b>	<b>71</b>
8.1	Coding Schemes and Maximum Net Data Rates over Air Interface.....	71
8.2	Related Documents.....	72
8.3	Terms and Abbreviations.....	74
8.4	Safety Caution.....	76

删除[William Chen]: **A7672S**

删除[William Chen]: **A7672S**

## Table Index

Table 1: Module frequency bands.....	10
Table 2: General features.....	12
Table 3: Pin Description.....	15
Table 4: Pin parameter abbreviation.....	16
Table 5: 1.8V IO parameters definition.....	17
Table 6: 3.3V IO parameters definition.....	17
Table 7: Pin description.....	18
Table 8: VBAT pins electronic characteristic.....	26
Table 9: Recommended TVS diode list.....	27
Table 10: Power on timing and electronic characteristic.....	31
Table 11: Power off sequence parameters.....	32
Table 12: RESET pin electronic characteristic.....	33
Table 13: USB_BOOT description.....	37
Table 14: USIM electronic characteristic in 1.8V mode (USIM_VDD=1.8V).....	38
Table 15: USIM electronic characteristic 3.0V mode (USIM_VDD=3V).....	38
Table 16: Amphenol USIM socket pin description.....	40
Table 17: MIC input ADC parameter list.....	40
Table 18: Analog audio Parameter.....	40
Table 19: matrix keyboard PIN description.....	41
Table 20: Standard GPIO Resources of A7672X.....	42
Table 21: 2G mode NETLIGHT pin status.....	44
Table 22: LTE mode NETLIGHT pin status.....	44
Table 23: GNSS interface description.....	44
Table 24: LCD interface description.....	47
Table 25: SPI camera interface description.....	48
Table 26: General ADC electronic characteristics.....	49
Table 27: VBAT_ADC electronic characteristics.....	49
Table 28: VDD_1V8 Electrical characteristics.....	50
Table 29: VDD_AUX Electrical characteristics.....	50
Table 30: Conducted transmission power.....	52
Table 31: GSM Operating bands.....	52
Table 32: E-UTRA operating bands.....	52
Table 33: Conducted receive sensitivity.....	53
Table 34: Reference sensitivity (QPSK).....	53
Table 35: GSM/LTE antenna requirements.....	54
Table 36: GNSS operating bands.....	54
Table 37: GNSS performance.....	54
Table 38: Recommended Antenna Characteristics (GNSS).....	55
Table 39: Bluetooth performance.....	55
Table 40: TVS part number list.....	56

Table 41: Absolute maximum ratings.....	58
Table 42: Recommended operating ratings.....	58
Table 43: 1.8V Digital I/O characteristics* .....	58
Table 44: Operating temperature.....	59
Table 45: Operating mode Definition.....	59
Table 46: Current consumption on VBAT Pins (VBAT=3.8V).....	61
Table 47: The ESD performance measurement table (Temperature: 25°C, Humidity: 45%)......	63
Table 48: The description of label information.....	65
Table 49: Moisture Sensitivity Level and Floor Life.....	66
Table 50: Tray size.....	68
Table 51: Small Carton size.....	69
Table 52: Big Carton size.....	70
Table 53: Coding Schemes and Maximum Net Data Rates over Air Interface.....	71
Table 54: Related Documents.....	72
Table 55: Terms and Abbreviations.....	74
Table 56: Safety Caution.....	76

删除[William Chen]: A7672S

删除[William Chen]: **A7672S**

## Figure Index

Figure 1: A7672X block diagram.....	12
Figure 2: Pin assignment overview for A7672X.....	14
Figure 3: Dimensions (Unit: mm).....	23
Figure 4: Footprint recommendation (Unit: mm).....	24
Figure 5: Recommend stencil dimension (Unit: mm).....	25
Figure 6: VBAT voltage drop during burst emission (EDGE/GPRS).....	26
Figure 7: Power supply application circuit.....	27
Figure 8: Linear regulator reference circuit.....	28
Figure 9: power supply reference circuit.....	29
Figure 10: Reference power on/off circuit.....	30
Figure 11: Power on timing sequence.....	30
Figure 12: Power off timing sequence.....	32
Figure 13: Reference reset circuit.....	33
Figure 14: Serial port connection diagram (full-function mode).....	34
Figure 15: Serial port connection diagram (NULL mode).....	34
Figure 16: Triode level conversion circuit.....	35
Figure 17: RI behaviour (SMS and URC report).....	35
Figure 18: USB circuit diagram.....	36
Figure 19: Reference USB_BOOT circuit.....	37
Figure 20: Force-download port.....	37
Figure 21: SIM interface reference circuit.....	38
Figure 22: SIM interface reference circuit (8PIN).....	39
Figure 23: Amphenol C707 10M006 512 USIM card socket.....	39
Figure 24: Analog audio interface reference circuit.....	41
Figure 25: Matrix keyboard interface reference circuit.....	42
Figure 26: I2C reference circuit.....	43
Figure 27: NETLIGHT reference circuit.....	43
Figure 28: GNSS reference design (Non-standalone GNSS solution) .....	46
Figure 29: GNSS reference design (standalone GNSS solution) .....	46
Figure 30: SPI LCD reference design.....	48
Figure 31: SPI camera reference design.....	48
Figure 32: VBAT_ADC reference design.....	50
Figure 33: Passive antenna reference.....	56
Figure 34: Active antenna reference.....	57
Figure 35: Reference PCB layout.....	57
Figure 36: Top and bottom view of A7672X.....	64
Figure 37: Label information for A7672X.....	65
Figure 38: The ramp-soak-spike reflow profile of A7672X.....	66
Figure 39: packaging diagram.....	68
Figure 40: Tray drawing.....	68

Figure 41: Small carton drawing.....	69
Figure 42: Big carton drawing.....	69

删除[William Chen]: **A7672S**

SIMCom  
Confidential

删除[William Chen]: A7672S

删除[William Chen]:

# 1 Introduction

This document describes the hardware interface of the module, which can help users quickly understand the interface definition, electrical performance and structure size of the module. Combined with this document and other application documents, users can understand and use A7672X module to design and develop applications quickly. SIMCom provides a set of evaluation boards to facilitate A7672X module testing and use. The evaluation board tools include an EVB board, a USB cable, an antenna, and other peripherals.

删除[William Chen]: S

删除[William Chen]: A7672S

## 1.1 Product Outline

Aimed at the global market, the module supports GSM, LTE-TDD and LTE-FDD. Users can choose the module according to the wireless network configuration. The supported radio frequency bands are described in the following table.

Table 1: Module frequency bands

<u>Standard</u>	<u>Frequency</u>	<u>A7672S</u>	<u>A7672E</u>	<u>A7672SA</u>
<u>GSM</u>	<u>900MHz</u>	☒	☒	☒
	<u>1800MHz</u>	☒	☒	☒
<u>LTE-FDD</u>	<u>LTE-FDD B1</u>	☒	☒	☒
	<u>LTE-FDD B2</u>			☒
	<u>LTE-FDD B3</u>	☒	☒	☒
	<u>LTE-FDD B4</u>			☒
	<u>LTE-FDD B5</u>	☒	☒	☒
	<u>LTE-FDD B7</u>		☒	☒
	<u>LTE-FDD B8</u>	☒	☒	☒
	<u>LTE-FDD B20</u>		☒	
	<u>LTE-FDD B28</u>			☒
	<u>LTE-FDD B66</u>			☒
<u>LTE-TDD</u>	<u>LTE TDD B34</u>	☒		
	<u>LTE TDD B38</u>	☒		
	<u>LTE TDD B39</u>	☒		
	<u>LTE TDD B40</u>	☒		
	<u>LTE TDD B41</u>	☒		
<u>Category</u>		<u>CAT1</u>	<u>CAT1</u>	<u>CAT1</u>
<u>GNSS</u>		<u>Optional</u>	<u>Optional</u>	<u>Optional</u>
<u>BlueTooth</u>		<u>Optional</u>	<u>Optional</u>	<u>Optional</u>

删除[夏雨]:

带格式表格[夏雨]

With a small physical dimension of 24\*24\*2.4mm and with the functions integrated, the module can meet almost any space requirement in users' applications, such as smart phone, PDA, industrial handheld, machine-to-machine and vehicle application, etc.

A7672X provides 124 pins, including 80 LCC pins in the outer ring and 44 LGA pins in the inner ring. This document will introduce all the functional pins.

删除[William Chen]: **A7672S**

删除[William Chen]:

<sp>

设置格式[William Chen]: 字体: (中文) 等线

删除[William Chen]:

The '\*' represents optional function, only specific models are supported. For more information, please contact FAE.

## 1.2 Hardware Interface Overview

The interfaces are described in detail in the next chapters include:

- Power Supply
- USB 2.0 Interface
- Three UART Interface, one full function serial port, one ordinary serial port and one debug serial port
- USIM Interface
- General ADC Interface
- VBAT ADC Interface
- 4\*4 matrix keyboard
- Analog audio MIC input interface
- Analog audio SPK output interface
- SPI Interface
- LDO Power Output
- I2C Interface
- General input and output interfaces (GPIO)
- SPI LCD Interface
- SPI Camera Interface
- Antenna Interface
- USB\_BOOT interface
- Network status indication interface
- Module operation status indication interface

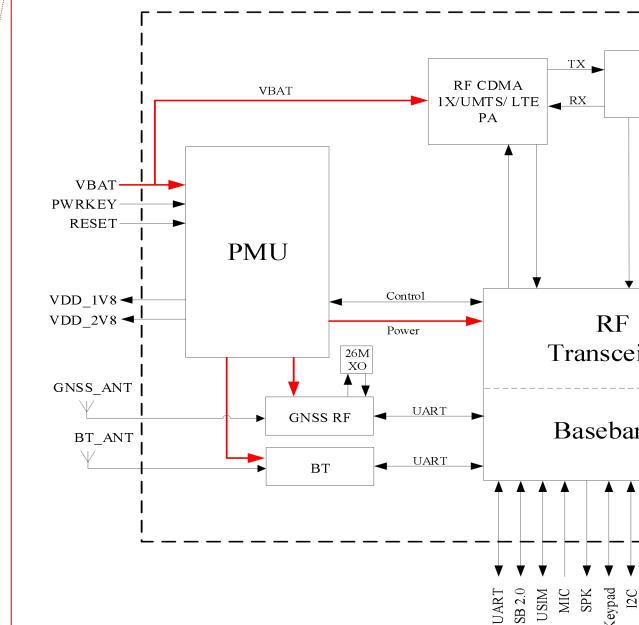
删除[William Chen]: A7672S

## 1.3 Hardware Block Diagram

The block diagram of the A7672X module is shown in the figure below.

删除[William Chen]: A7672S

删除[William Chen]:



设置格式[William Chen]: 两端对齐, 无孤行控制

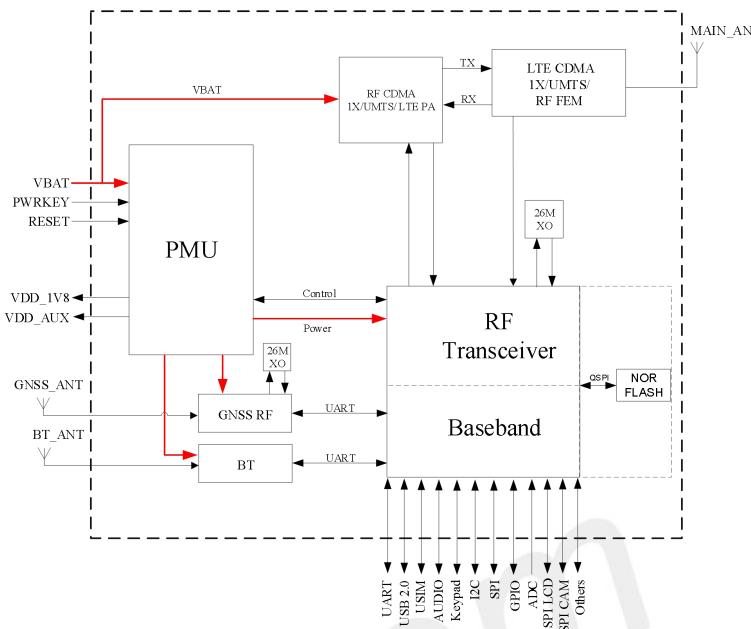


Figure 1: A7672X block diagram

## 1.4 Functional Overview

Table 2: General features

Feature	Implementation
Power supply	VBAT: 3.4V ~4.2V, Recommended VBAT: 3.8V
Power saving	Current in sleep mode: <2mA
Radio frequency bands	Please refer to the table 1 <a href="#">GSM/GPRS power level</a> : - EGSM900: 4 (33dBm±2dB), - DCS1800: 1 (30dBm±2dB)
Transmitting power	<a href="#">EDGE power level</a> : - EGSM900: E2 (27dBm±3dB), - DCS1800 : E1 (26dBm+3dB/-4dB) <a href="#">LTE power level</a> : 3 (23dBm±2.7dB)
Data Transmission Throughput	<a href="#">GPRS Multiple time slot level 12</a> , <a href="#">EDGE Multiple time slot level 12</a> , <a href="#">TDD/FDD-LTE category 1 : 10 Mbps (DL),5 Mbps (UL)</a>
Antenna	GSM/LTE <a href="#">antenna interface</a> , GNSS antenna <a href="#">interface(optional)</a> , Bluetooth antenna <a href="#">interface(optional)</a>
SMS	MT, MO, CB, Text, PDU mode Short Message (SMS)storage device: USIM Card, CB does not support saving in SIM Card

删除[William Chen]: A7672S

删除[William Chen]: A7672S

设置格式[William Chen]: 两端对齐

删除[William Chen]: mode :TBD

设置格式[夏雨]: 字体: (中文) Arial, 字体颜色: 背景 2

删除[夏雨]: GSM/GPRS power class:

设置格式[夏雨]: 正文, 左, 缩进: 左侧: 6.4 毫米, 首行...

删除[夏雨]: •EGSM900: 4 (33dBm±2dB)

设置格式[夏雨]: 字体: (中文) 新宋体, 字体颜色: 自 ...

删除[夏雨]: •DCS1800: 1 (30dBm±2dB)

设置格式[夏雨]: 字体颜色: 背景 2, 字距调整: 0 磅

删除[夏雨]: EDGE power class:

设置格式[夏雨]: 字体: (中文) 新宋体, 字体颜色: 自 ...

设置格式[夏雨]: 正文, 左, 缩进: 左侧: 6.4 毫米, 首行...

删除[夏雨]: •EGSM900: E2 (27dBm±3dB)

设置格式[夏雨]: 字体: (中文) 新宋体, 字体颜色: 自 ...

删除[夏雨]: •DCS1800 :1800: E1 (26dBm+3dB/-4dB)

设置格式[夏雨]: 字体颜色: 自定义颜色(RGB(64,64,64 ...

设置格式[夏雨]: 正文, 不调整西文与中文之间的空格, ...

删除[夏雨]: LTE power class: 3 (23dBm±2.7dB)

删除[夏雨]: GPRS multi-slot class 12

设置格式[夏雨]: 正文 + 五号, 左, 对齐到网格, 不调 ...

删除[夏雨]: EDGE multi-slot class 12

删除[夏雨]: LTE-TDD CAT1 : 8.96Mbps (DL), 3.1 M ...

删除[夏雨]: Main

删除[夏雨]: ,

删除[夏雨]: ,

	Support CS domain and PS domain SMS	删除[William Chen]: A7672S
<b>USIM interface</b>	Support identity card: 1.8V/ 3V	
<b>USIM application toolkit</b>	Support SAT class 3, GSM 11.14 Release 98 Support USAT	
<b>Phonebook management</b>	Support phonebook types: SM/FD/ON/AP/SDN	
<b>Audio feature</b>	Support analog audio interface	
	<ul style="list-style-type: none"> <li>• Full function serial port</li> </ul> Baud rate support from 300bps to 3686400bps AT command and data can be sent through serial port Support RTS/CTS Hardware flow control Support serial port multiplexing function conforming to GSM 07.10 protocol <ul style="list-style-type: none"> <li>• Debug serial port</li> </ul> Support debug usage <ul style="list-style-type: none"> <li>• UART3 serial port</li> </ul> Ordinary serial port	
<b>UART interface</b>		
<b>USB</b>	USB 2.0 compliant, host mode not supported. This interface can be used for AT command sending, data transmission, software debugging and upgrading.	
<b>Firmware upgrade</b>	Firmware upgrade over USB interface	
<b>Physical characteristics</b>	Size: 24*24*2.4m Weight: 2.8±0.1g	删除[William Chen]: 7
<b>Temperature range</b>	Normal operation temperature: -30°C to +80°C Extended operation temperature: -40°C to +85°C* Storage temperature -45°C to +90°C	

### NOTE

Module is able to make and receive voice calls, data calls, SMS and make GPRS/LTE traffic in -40°C ~ +85 °C . The performance will be reduced slightly from the 3GPP specifications if the temperature is outside the normal operating temperature range and still within the extreme operating temperature range.

删除[William Chen]: A7672S

## 2 Package Information

### 2.1 Pin Assignment Overview

The following Figure is a high-level view of the pin assignment of the module for A7672X.

删除[William Chen]: A7672S

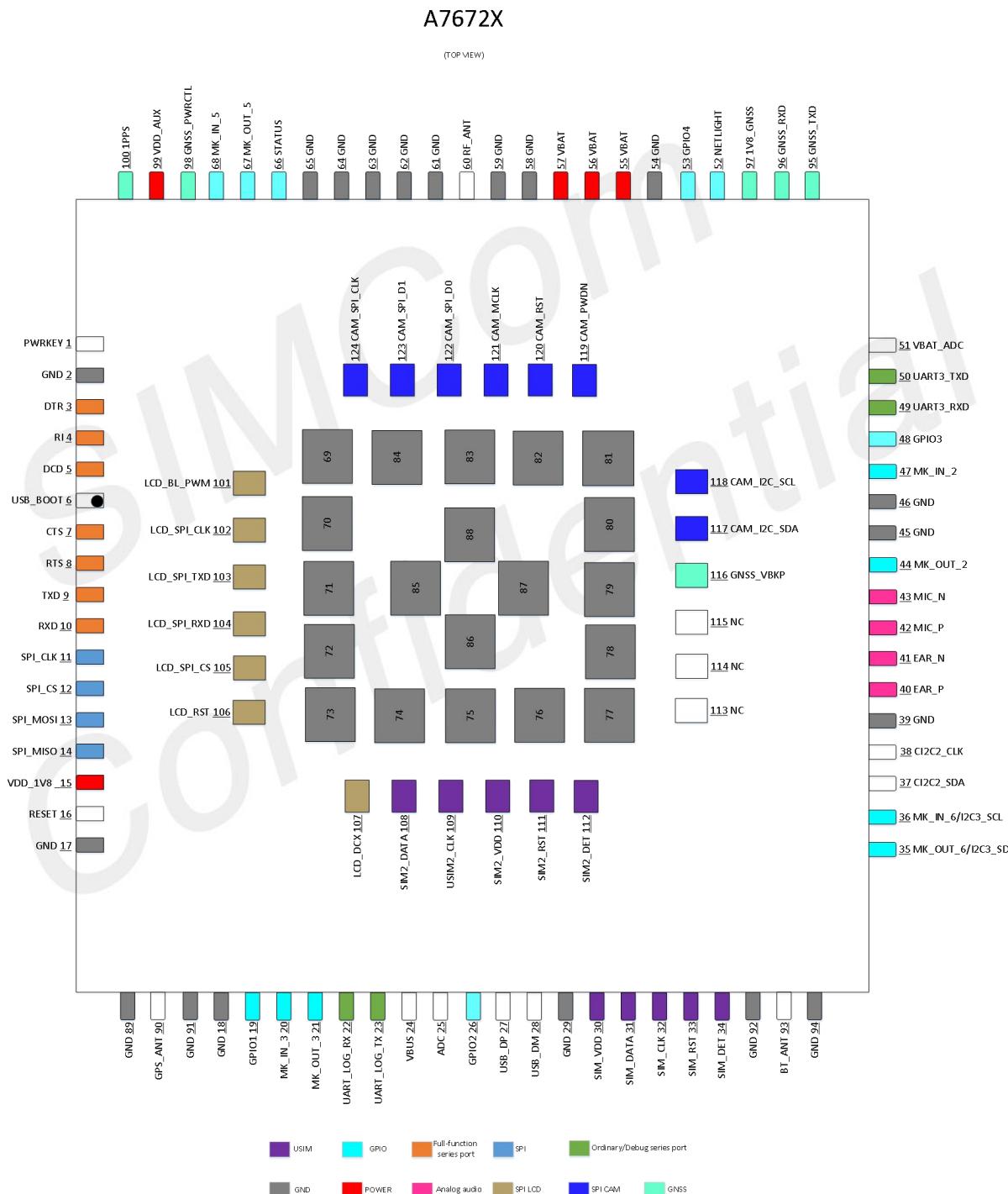


Figure 2: Pin assignment overview for A7672X

删除[William Chen]: A7672S

删除[William Chen]: **A7672S**

Table 3: Pin Description

PIN NO	PIN NAME	PIN NO	PIN NAME
1	PWRKEY	2	GND
3	DTR	4	RI
5	DCD	6	USB_BOOT•
7	CTS	8	RTS
9	TXD	10	RXD
11	SPI_CLK	12	SPI_CS
13	SPI_MOSI	14	SPI_MISO
15	VDD_1V8	16	RESET
17	GND	18	GND
19	GPIO1	20	MK_IN_3
21	MK_OUT_3	22	UART_LOG_RX
23	UART_LOG_TX	24	VBUS
25	ADC	26	GPIO2
27	USB_DP	28	USB_DM
29	GND	30	USIM1_VDD
31	USIM1_DATA	32	USIM1_CLK
33	USIM1_RST	34	USIM1_DET
35	MK_OUT_6/I2C3_SDA	36	MK_IN_6/I2C3_SCL
37	I2C_SDA	38	I2C_SCL
39	GND	40	EAR_P
41	EAR_N	42	MIC_P
43	MIC_N	44	MK_OUT_2
45	GND	46	GND
47	MK_IN_2	48	GPIO3
49	UART3_RXD	50	UART3_TXD
51	VBAT_ADC	52	NETLIGHT
53	GPIO4	54	GND
55	VBAT	56	VBAT
57	VBAT	58	GND
59	GND	60	RF_ANT
61	GND	62	GND
63	GND	64	GND
65	GND	66	STATUS
67	MK_OUT_5	68	MK_IN_5
69	GND	70	GND
71	GND	72	GND
73	GND	74	GND
75	GND	76	GND

删除[William Chen]: **A7672S**

77	GND	78	GND
79	GND	80	GND
81	GND	82	GND
83	GND	84	GND
85	GND	86	GND
87	GND	88	GND
89	GND	90	GNSS_ANT
91	GND	92	GND
93	BT_ANT	94	GND
95	GNSS_TXD	96	GNSS_RXD
97	1V8_GNSS	98	GNSS_PWRCTL
99	VDD_AUX	100	1PPS
101	LCD_BL_PWM	102	LCD_SPI_CLK
103	LCD_SPI_TXD	104	LCD_SPI_RXD
105	LCD_SPI_CS	106	LCD_RST
107	LCD_DCX	108	USIM2_DATA
109	USIM2_CLK	110	USIM2_VDD
111	USIM2_RST	112	USIM2_DET
113	NC	114	NC
115	NC	116	GNSS_VBKP
117	CAM_I2C_SDA	118	CAM_I2C_SCL
119	CAM_PWDN	120	CAM_RST
121	CAM_MCLK	122	CAM_SPI_D0
123	CAM_SPI_D1	124	CAM_SPI_CLK

### NOTE

'•' Indicates that these Pins cannot be pulled down before the module powered up, otherwise it will affect the normal start-up of the module.

## 2.2 Pin Description

Table 4: Pin parameter abbreviation

Pin type	Description
PI	Power input
PO	Power output
AI	Analog input
AO	Analog input/output

删除[William Chen]: A7672S

I/O	Bidirectional input /output
DI	Digital input
DO	Digital output
DOH	Digital output with high level
DOL	Digital output with low level
PU	Pull up
PD	Pull down

Table 5: 1.8V IO parameters definition

Power Domain	Parameter	Description	Min	Typ.	Max
1.8V	VIH	High level input	VCC * 0.7	1.8V	VCC + 0.2
	VIL	Low level input	-0.3V	0V	VCC *0.3
	Rpu	Pull up resistor	55KΩ	79 KΩ	121 KΩ
	Rpd	Pull down resistor	51 KΩ	87 KΩ	169 KΩ
	IIL	Input leakage current	-	-	10uA
	VOH	Output level range	VCC - 0.2	-	-
	VOL	Output low range	-	-	0.2V
	IOL	Maximum current driving capacity at low level output	-	-	13mA
	IOH	Maximum current driving capacity at high level output Vpad=VCC-0.2V	-	-	11mA

Table 6: 3.3V IO parameters definition

Power Domain	Parameter	Description	Min	Typ.	Max
3.3V	VIH	High level input	2V	1.8V	VCC + 0.3
	VIL	Low level input	-0.3V	0V	0.8V
	Rpu	Pull up resistor	26KΩ	47 KΩ	72 KΩ
	Rpd	Pull down resistor	27 KΩ	54 KΩ	267 KΩ
	IIL	Input leakage current	-	-	10uA
	VOH	Output level range	2.4V	-	-
	VOL	Output low range	-	-	0.4V
	IOL	Maximum current driving capacity at low level output	-	-	7mA
	IOH	Maximum current driving capacity at high level output Vpad=VCC-0.5V	-	-	7mA

Table 7: Pin description

Pin name	Pin No.	Pin parameter		Description	Note
		Power domain	Type		
<b>Power supply</b>					
VBAT	55,56, 57	-	PI	<u>Module</u> , input voltage ranges from 3.4V to 4.2V, Typical values is 3.8V. and the peak current value can reach 2A.	
VDD_1V8	15	-	PO	1.8V power output, output current up to 50 mA. Cannot provide to high power load, can provide power for level conversion circuit, etc.	Can provide 1V8 power supply for GNSS. If unused, keep it open.
VDD_AUX	99	-	PO	internal 2.8V power output, output current up to 50 mA. Cannot provide to high power load.	Can provide 2V8 power supply for LCD VCC_2V8. If unused, keep it open.
GND	2,17,1 8, 29,39, 45,46, 54,58, 59,61, 62,63, 64,65, 69,70, 71,72, 73,74, 75,76, 77,78, 79,80, 81,82, 83,84, 85,86, 87,88, 89,91, 92,94	-	-	Ground	
<b>System Control</b>					
PWRKEY	1	-	DI,PU	Power ON/OFF input, active low. VIH: 0.7*VBAT VIL: 0.3*VBAT	PWRKEY has been internally pulled-up to VBAT with 50KΩ resistor, default high.
RESET	16	-	DI,PU	System reset control input, active low. VIH: 0.7*VBAT VIL: 0.3*VBAT	RESET has been pulled-up to VBAT with 50KΩ (typical) resistor, default high.

删除[William Chen]: A7672S

带格式表格[William Chen]

删除[William Chen]: A7672S

删除[William Chen]:

带格式表格[William Chen]

删除[William Chen]:

带格式表格[William Chen]

USIM interface					
USIM1_DATA	31	1.8/3.0V	I/O,PU	USIM bus data, this pin has been pull-up with 4.7KΩ resistor to USIM1_VDD.	刪除[William Chen]: A7672S 帶格式表格[William Chen]
USIM1_RST	33	1.8/3.0V	I/O,PU	USIM bus reset output.	
USIM1_CLK	32	1.8/3.0V	I/O,PU	USIM bus clock output.	
USIM1_VDD	30	1.8/3.0V	PO	USIM card power supply output, <u>supports</u> 1.8v/3.0v output according to the card type, <u>its</u> output current is up to 50mA.	刪除[William Chen]: Supports 刪除[William Chen]: Its 刪除[William Chen]: It
USIM1_DET	34	1.8V	I/O,PU	USIM insert detect, <u>it</u> can be set to high/low active with the AT command, refer to Document [25]	
USIM2_DATA	108	1.8/3.0V	I/O,PU	USIM bus data, this pin need pull-up with 4.7KΩ resistor to USIM2_VDD externally.	
USIM2_RST	111	1.8/3.0V	I/O,PU	USIM bus reset output.	
USIM2_CLK	109	1.8/3.0V	I/O,PU	USIM bus clock output.	
USIM2_VDD	110	1.8/3.0V	PO	USIM card power supply output, <u>supports</u> 1.8v/3.0v output according to the card type, <u>its</u> output current is up to 50mA.	刪除[William Chen]: Supports 刪除[William Chen]: Its 刪除[William Chen]: It
USIM2_DET	112	1.8V	DI,PD	USIM insert detect, <u>it</u> can be set to high/low active with the AT command, refer to Document [25]	
USB interface					
VBUS	24	-	AI	Valid USB detection input. <u>Active high, Vmax(valid)=3.0V, Vmax(detection)=5.2V.</u>	设置格式[William Chen]: 非突出显示
USB_DM	28	-	I/O	Negative line of the differential, bi-directional USB signal.	设置格式[William Chen]: 非突出显示 帶格式表格[William Chen]
USB_DP	27	-	I/O	Positive line of the differential, bi-directional USB signal.	刪除[William Chen]: 设置格式[William Chen]: 突出显示 帶格式表格[William Chen]
Full function UART interface					
RTS	8	1.8V	DI	RTS input	
CTS	7	1.8V	DO	CTS output	
RXD	10	1.8V	DI	Data input	
TXD	9	1.8V	DOH	Data output	
RI	4	1.8V	DO	Ringing indicator	
DCD	5	1.8V	DO	Carrier detection	
DTR	3	1.8V	DI	DTE Ready	
Debug UART					
UART_LOG_TXD	23	1.8V	DOH	Log output	
UART_LOG_RXD	22	1.8V	DI	Log input	刪除[William Chen]: 设置格式表格[William Chen]
Serial Port UART3					

UART3_TXD	50	1.8V	DOH	Log output	Two-wire serial port	删除[William Chen]: A7672S 带格式表格[William Chen]
UART3_RXD	49	1.8V	DI	Log input		
<b>I2C interface</b>						
I2C_SCL	38	1.8V	DO	I2C clock output	If unused, keep it open. Need pull up to VDD_1V8 externally.	带格式表格[William Chen]
I2C_SDA	37	1.8V	I/O	I2C data I/O		
<b>SPI interface</b>						
SPI_CLK	11	1.8V	I/O,PD	SPI <u>clock</u>		删除[William Chen]: C 带格式表格[William Chen]
SPI_CS	12	1.8V	I/O,PD	SPI <u>chip selection</u>	If unused, keep it open.	删除[William Chen]: CS 带格式表格[William Chen]
SPI_MOSI	13	1.8V	DO,PD	SPI Main output slave input		
SPI_MISO	14	1.8V	DI,PD	SPI Main input slave output		
<b>Analog audio interface</b>						
EAR_P	40	1.8V	AO	Earphone output positive		带格式表格[William Chen]
EAR_N	41	1.8V	AO	Earphone output negative	If unused, keep it open.	
MIC_P	42	1.8V	AO	MIC input positive		
MIC_N	43	1.8V	AO	MIC input negative		
<b>GPIO</b>						
GPIO1	19	1.8V	IO,PU	General purple I/O	If unused, keep it open.	带格式表格[William Chen]
GPIO2	26	1.8V	IO,PD	General purple I/O	If unused, keep it open.	
GPIO3	48	1.8V	IO,PD	General purple I/O	If unused, keep it open.	
GPIO4	53	1.8V	IO,PU	General purple I/O	If unused, keep it open.	
<b>GNSS Interface</b>						
GNSS_PWRCTL	98	1.8V	DI	The enable control PIN of GNSS power supply.	Active high.	带格式表格[William Chen]
1V8_GNSS	97	-	PI	The power input for GNSS, Voltage range not less than 1.8V, but not higher than 1.9V.	Module VDD_1V8 (PIN 15) can be used for this power supply	设置格式[William Chen]: 字体: (默认) Arial, 字体颜色: 自定义颜色(RGB(64,64,64)), 字距调整: 1 磅
GNSS_VBKP	116	-	PI	GNSS VRTC power input, input voltage 1.4V~3.6V	If unused, keep it open.	删除[William Chen]: Input voltage to 1.8V as the center (1.7V~1.9V)
1PPS	100	1.8V	DO	1PPS signal output	If unused, keep it open.	
GNSS_RXD	96	1.8V	DI	GNSS UART RX	Connect to MCU UART_TX; Or use 1K resistors in series in module UART3_TX (pin	

					50).	删除[William Chen]: A7672S
GNSS_TXD	95	1.8V	DO	GNSS UART TX	Connect to MCU UART_RX; Or use 1K resistors in series in module UART3_RX (pin 49).	
<b>SPI LCD Interface</b>						
LCD_BL_PWM	101	1.8V	DO	LCD backlight adjusting PWM		带格式表格[William Chen]
LCD_SPI_CLK	102	1.8V	DO	SPI clock		
LCD_SPI_TXD	103	1.8V	DI, DO	SPI DATA(Bidirectional)		
LCD_SPI_RXD	104	1.8V	DI	SPI DATA		
LCD_SPI_CS	105	1.8V	DO	SPI CS		
LCD_RST	106	1.8V	DO	LCD Reset		
LCD_DCX	107	1.8V	DO	Command/parameter selection		
<b>SPI CAMERA Interface</b>						
CAM_I2C_SDA	117	1.8V	DI, DO	Camera I2C data		带格式表格[William Chen]
CAM_I2C_SCL	118	1.8V	DO	Camera I2C clock		
CAM_PWDN	119	1.8V	DO	Camera power down		
CAM_RST	120	1.8V	DO	Camera reset		
CAM_MCLK	121	1.8V	DO	Camera main clock		
CAM_SPI_D0	122	1.8V	DI	Camera SPI D0		
CAM_SPI_D1	123	1.8V	DI	Camera SPI D1		
CAM_SPI_CLK	124	1.8V	DO	Camera SPI clock		
<b>ANT interface</b>						
RF_ANT	60	-	AI	Main antenna		带格式表格[William Chen]
GNSS_ANT	90	-	AI	GNSS antenna		
BT_ANT	93	-	AI	Bluetooth antenna		
<b>Other pins</b>						
ADC	25	-	AI	General Purpose ADC	If unused, keep it open.	带格式表格[William Chen]
VBAT_ADC	51	-	AI	VBAT_ADC	If unused, keep it open.	删除[William Chen]: ABT
NETLIGHT	52	1.8V	DO	Network registration status indicator (LED). For more detail, please refer the chapter 3.12.		
STATUS	66	1.8V	DO	Module status indicator (LED).		
USB_BOOT	6	1.8V	DI	Firmware download guide control input. when pull-up to GND and press	Do place 2 test points for debug. Do not pull down	

			PWRKEY, <u>module</u> will access in USB download mode.	USB_BOOT during normal power up !	刪除[William Chen]: A7672S
--	--	--	--	---	--------------------------

刪除[William Chen]: A7672S

**NOTE**

Please reserve a test point for USB\_BOOT, VDD\_1V8 and UART\_LOG\_TX. If there is no USB connector, please also reserve a test point for USB\_VBUS, USB\_DP, and USB\_DM for Firmware upgrade.

## 2.3 Mechanical Information

删除[William Chen]: A7672S

The following figure shows the package outline drawing of A7672X.

删除[William Chen]: S

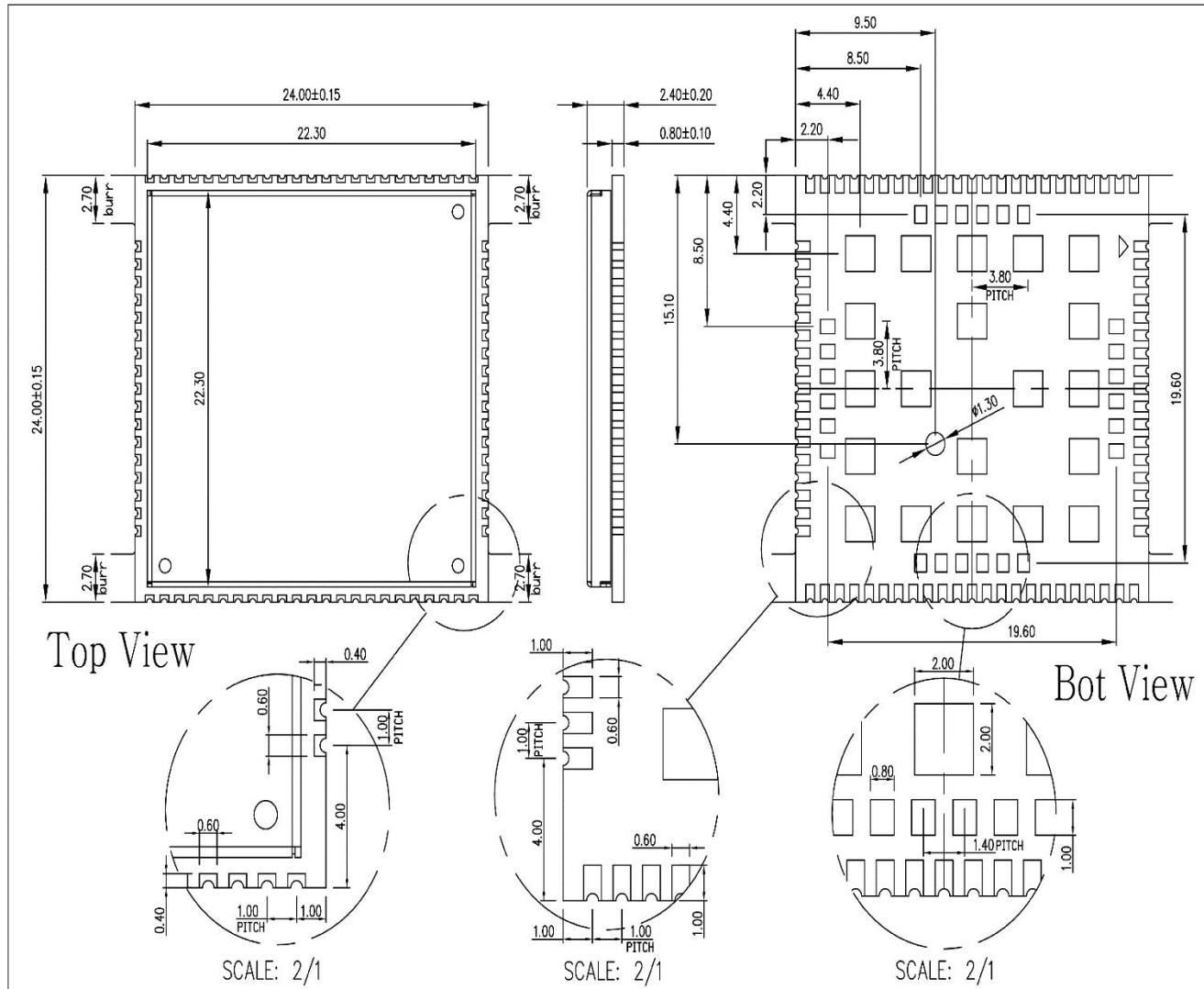


Figure 3: Dimensions (Unit: mm)

### NOTE

The side length dimension is  $24.00 \pm 0.15\text{mm}$  excluding the burr area.

删除[William Chen]: A7672S

## 2.4 Footprint Recommendation

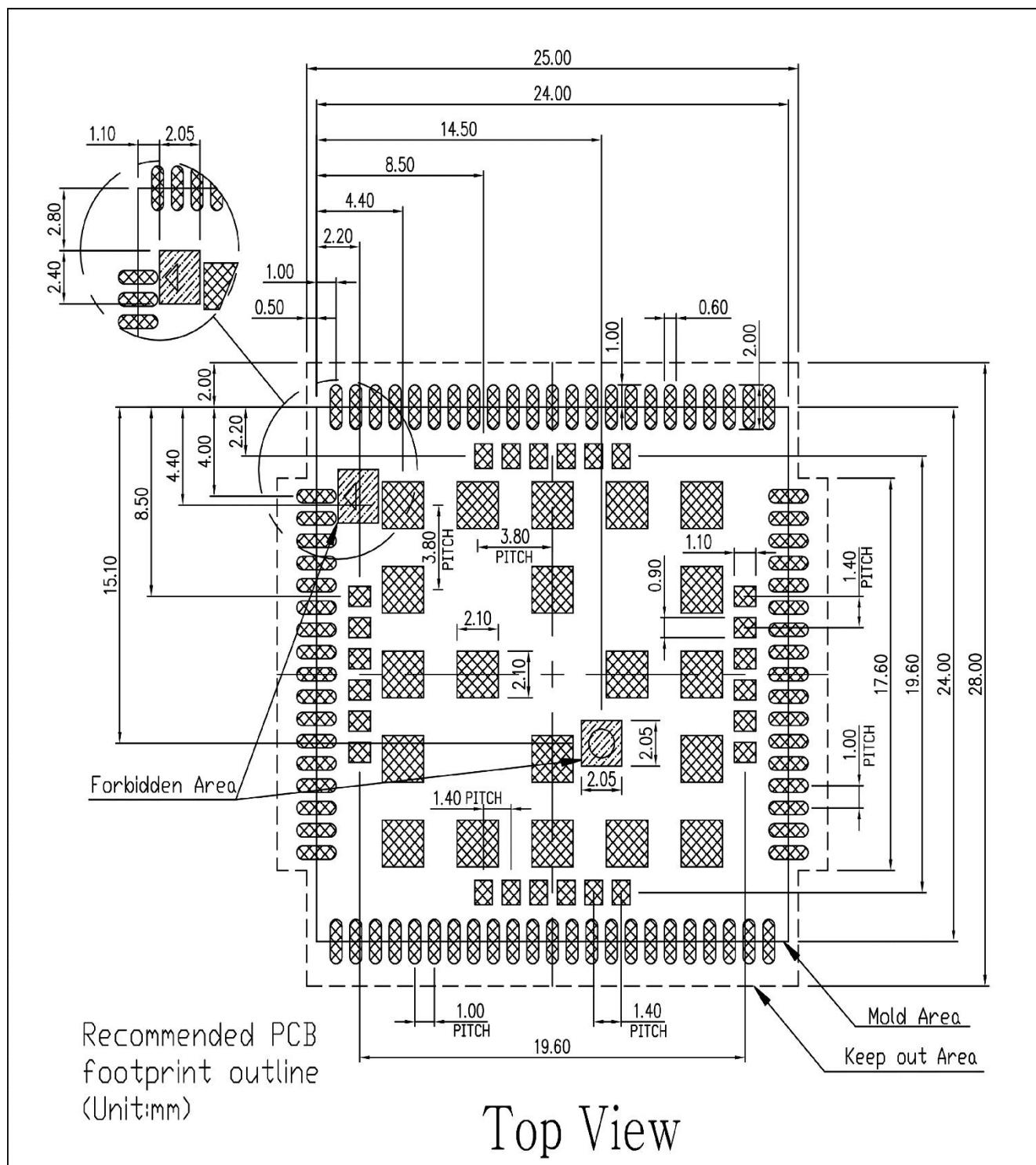


Figure 4: Footprint recommendation (Unit: mm)

删除[William Chen]: A7672S

## 2.5 Recommend Stencil Size

Recommend stencil thickness $\geq$ 0.12mm and  $<$ 0.15mm.

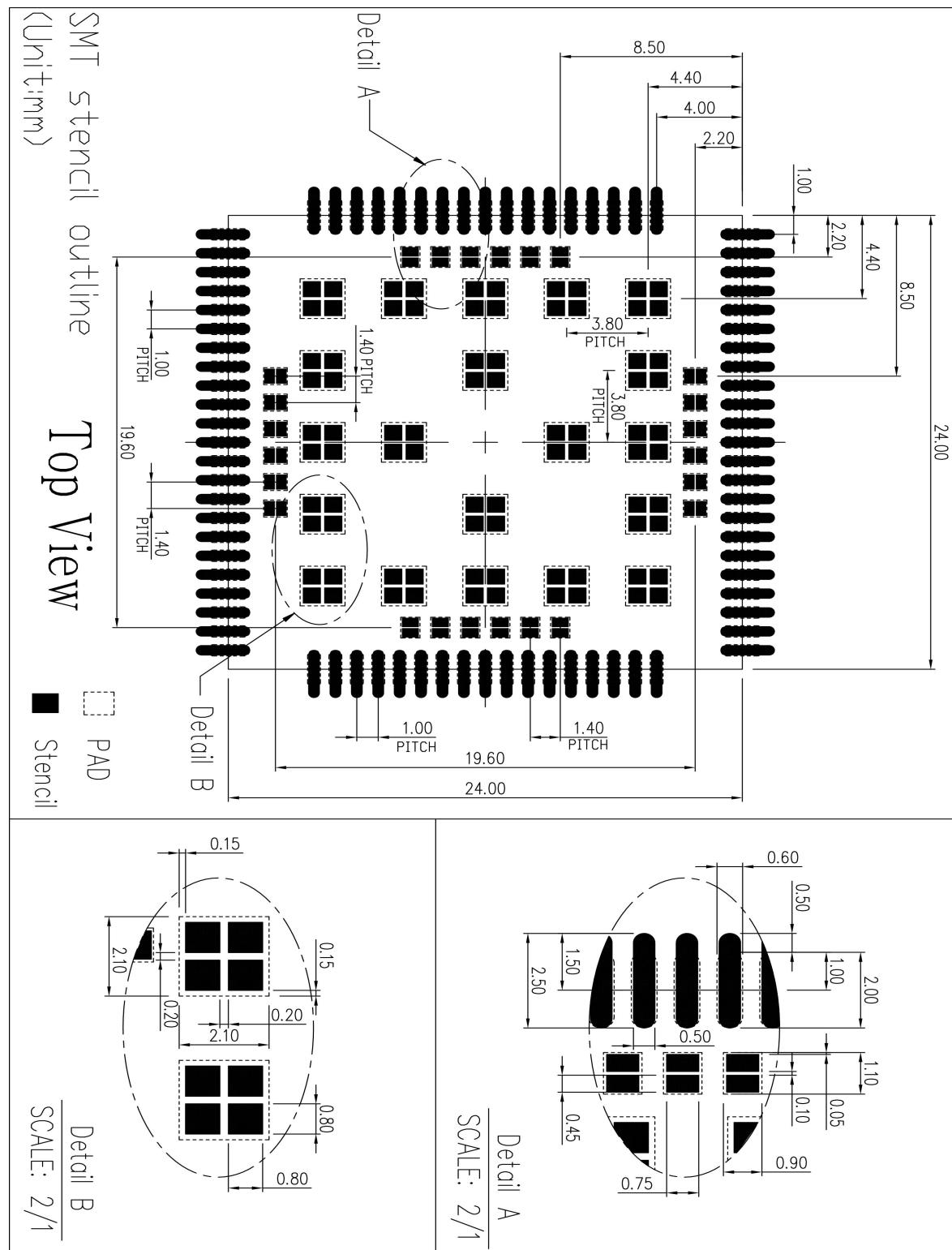


Figure 5: Recommend stencil dimension (Unit: mm)

删除[William Chen]: A7672S

## 3 Interface Application

### 3.1 Power Supply

A7672X offers 3 power supply pins (55, 56, 57) as VBAT power input pin. A7672X use these three pins supply the internal RF and baseband circuit.

删除[William Chen]: A7672S

When the module is at the maximum power in GSM TX mode, the peak current can reach 2A (peak current), which results in a large voltage drop on Vbat. In order to ensure that the voltage drop is less than 300mV, the power supply capacity of external power supply must be no less than 2A.

删除[William Chen]: A7672S

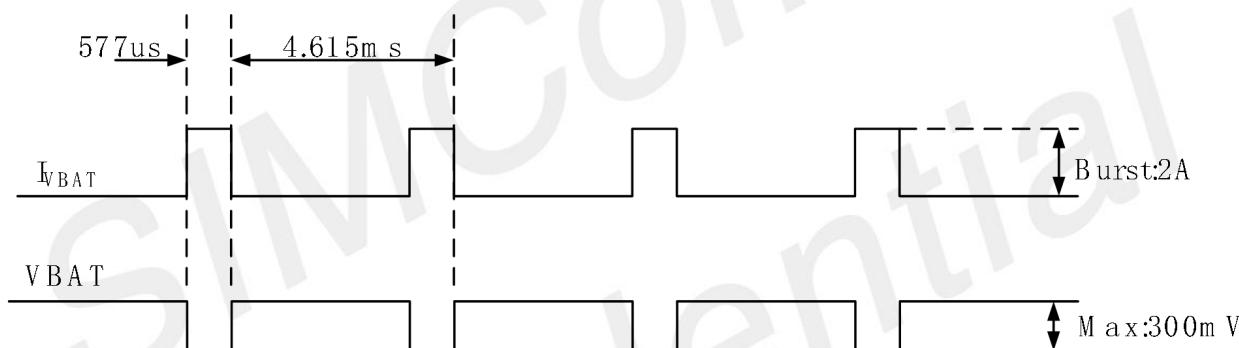


Figure 6: VBAT voltage drop during burst emission (EDGE/GPRS)

#### NOTE

Test condition: VBAT power supply 3.8V, the module is tested on EVB board, and the power input has a 330uF tantalum capacitor.

Table 8: VBAT pins electronic characteristic

Parameter	Description	Min	Typ.	Max	Unit
VBAT	Module supply voltage	3.4	3.8	4.2	V
IVBAT (peak)	Module consumption peak current	-	2	-	A
IVBAT (average)	Module average consumption current (normal mode)				
IVBAT (sleep)	Module average consumption current (sleep mode)				
IVBAT (power-off)	Module average consumption current (off leakage current)	-	20	-	uA

Refer to Table 46

删除[William Chen]: 1

删除[William Chen]: A7672S

### 3.1.1 Power Supply Design Guide

In the user's design, special attention must be paid to the design of the power supply. If the voltage drops below 3.4V, the RF performance of the module will be affected, the module will shut down if the voltage is too low. It is recommended to select an LDO or DC-DC chip with an enable pin, and the enable pin is controlled by the MCU.

#### NOTE

When the power supply can provide a peak current of 2A, the total capacity of the external power supply capacitance is recommended to be no less than 300uF. If the peak current of 2A cannot be provided, the total capacity of the external capacitance is recommended to be no less than 600uf to ensure that the voltage drop on the Vbat pin at any time is not more than 300mV.

It is recommended to place four 33pF/10pF/0.1uF/1uF ceramic capacitors near Vbat to improve RF performance and system stability. At the same time, it is recommended that the Vbat layout routing width from the power supply on the PCB to the module be at least 3mm. Reference design recommendations are as follows:

If the Vbat input contains high-frequency interference, it is recommended to add magnetic beads for filtering. The recommended types of magnetic beads are BLM21PG300SN1D and MPZ2012S221A.

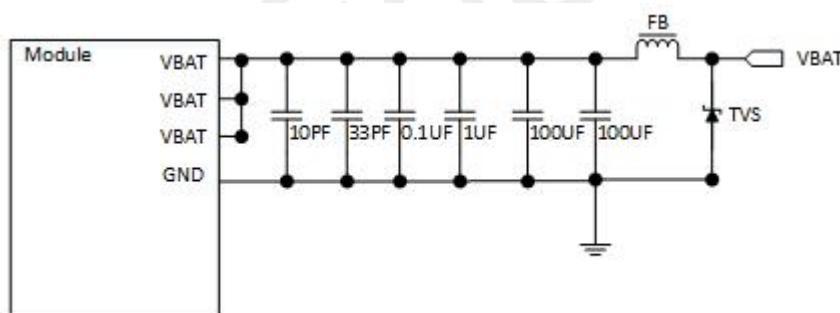


Figure 7: Power supply application circuit

In addition, in order to prevent the damage of A7672X caused by surge and overvoltage, it is recommended to parallel one TVS on the Vbat pin of the module.

删除[William Chen]: A7672S

Table 9: Recommended TVS diode list

No.	Manufacturer	Part Number	VRWM	Package
1	JCET	ESDBW5V0A1	5V	DFN1006-2L

2	WAYON	WS05DPF-B	5V	DFN1006-2L
3	WILL	ESD5611N	5V	DFN1006-2L
4	WILL	ESD56151W05	5V	SOD-323

删除[William Chen]: A7672S

### NOTE

When selecting TVS by customer, it is necessary to pay attention to the clamping voltage in the case of surge protection. The clamping voltage should not be higher than 10V when 100V surge input.

### 3.1.2 Recommended Power Supply Circuit

The MCU must have the function to power off the module, but the module cannot be shut down or restarted normally. Only when the module is abnormal and cannot be shut down or restarted normally can the module be powered off. When the input power is greater than 9V, the DCDC chip is recommended. When the input is less than 9V, it is recommended to use LDO power supply. If you use the module's OPEN LINUX secondary development function, because there is no MCU, you can add a low-cost single-chip microcomputer to play the role of hardware watchdog to pull POWERKEY to boot and can be powered off. It is recommended that a switching mode power supply or a linear regulator power supply is used. The following figure shows the linear regulator reference circuit:

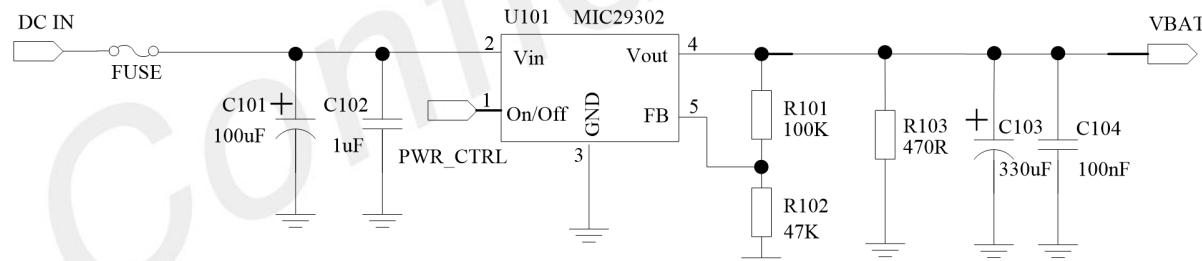


Figure 8: Linear regulator reference circuit

删除[William Chen]: **A7672S**

The following figure shows the DC-DC regulator reference circuit:

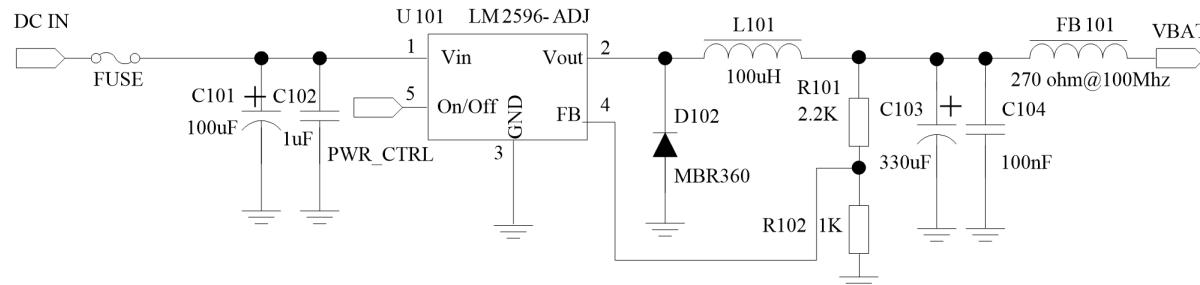


Figure 9: power supply reference circuit

### 3.1.3 Voltage Monitor

AT command 'AT+CBC' can be used to monitor VBAT voltage.

AT command 'AT+CVALARM' can be used to set high/low voltage alarm, When the actual voltage exceeds the preset range, a warning message will be reported through the AT port.

AT command 'AT+CPMVT' can be used to set high/low voltage power off, When the actual voltage exceeds the preset range, the module will shut down automatically.

#### NOTE

Voltage monitor function under debugging. Overvoltage alarm and overvoltage shutdown are off by default. For details of at commands, please refer to document [1].

## 3.2 Power On/ Off and Reset

删除[William Chen]: **And**

### 3.2.1 Power on

Customer can power on the module by pulling down the PWRKEY pin. This pin has been pulled up inside the module to Vbat.

It is recommended that when using the module, adding TVS diode at the module pin can effectively enhance the ESD performance.

The recommended circuit is as follows:

删除[William Chen]: A7672S

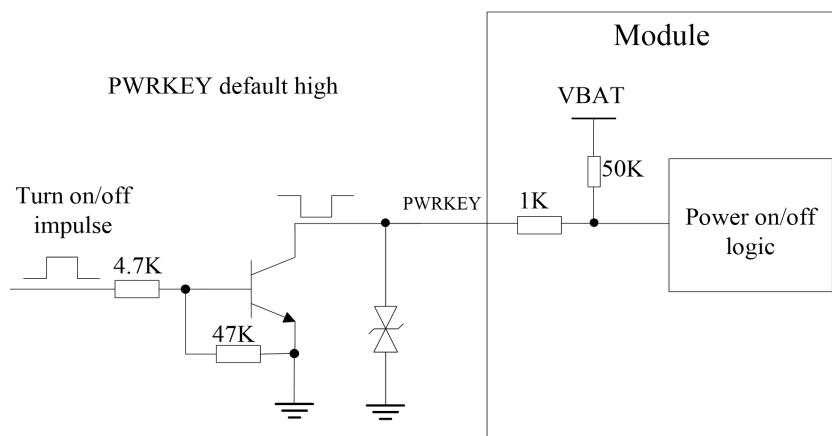


Figure 10: Reference power on/off circuit

#### NOTE

Do not parallel capacitors which the value is exceed 100nF on PWRKEY or RESET pin. It will cause module power on automatically when VBAT powered.

It is forbidden to pull down both RESET key and PWRKEY to power on the module at the same time.

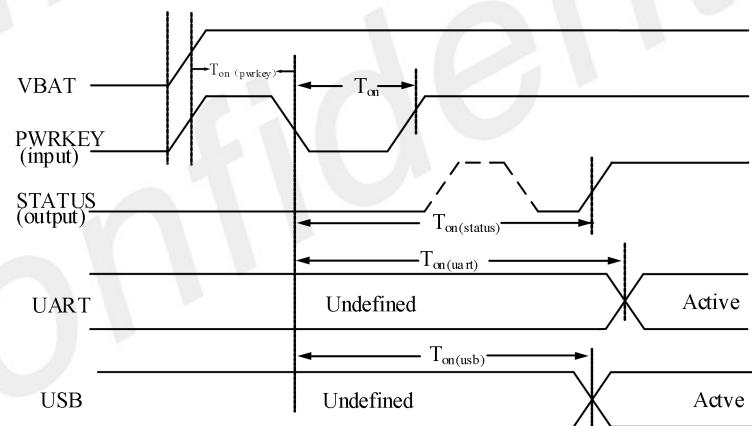


Figure 11: Power on timing sequence

#### NOTE

During the module startup process, when the status pin is not connected to external USB, the status switch will blink. The status will be pulled up first, then pulled down, and then pulled up after the module is fully started. When USB is connected, the status is always low. After the module is powered on, pull the status up.

Table 10: Power on timing and electronic characteristic

Symbol	Parameter	Min.	Typ.	Max.	Unit
Ton(pwrkey)	PWRKEY pull-down time (The module can be started normally)	-	30	-	ms
Ton	The time of active low-level impulse of PWRKEY pin to power on module	-	50	-	ms
Ton(status)	The time from power-on issue to STATUS pin output high level (indicating power up ready)	-	6	-	s
Ton( uart )	The time from power-on issue to UART port ready	-	8	-	s
Ton(usb)	The time from power-on issue to USB port ready	-	9	-	s
VIH	Input high level voltage on PWRKEY pin	0.7* VBAT	-	VBAT	V
VIL	Input low level voltage on PWRKEY pin	0	0	0.3* VBAT	V

### 3.2.2 Power off

A7672X has the following shutdown methods:

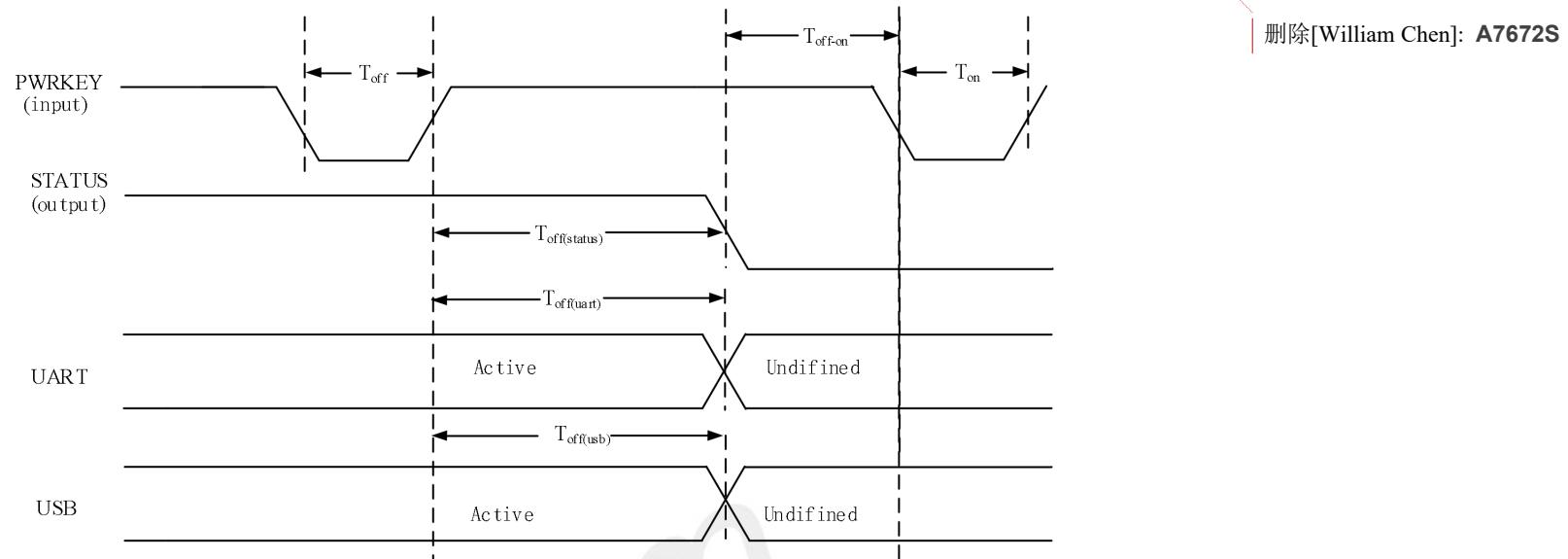
- Power off by pulling the PWRKEY# pin down to a low level.
- Power off Module by AT command 'AT+CPOF'.
- Over-voltage or under-voltage automatic power off.
- Over-temperature or under-temperature automatic power off.

It is strongly recommended that the customer use PWRKEY or 'AT+CPOF' to shut down, and then power off Vbat (especially when the module does not need to work). In addition, the customer cannot shut down Vbat by disconnecting it, which may cause damage to flash.

#### NOTE

when the temperature exceeds the range of - 30 ~ + 80 °C , A7672X will report warning information through AT port. When the temperature exceeds the range of - 40 ~ + 85 °C , A7672X will shut down automatically. For a detailed description of 'AT+ CPOF' and 'AT+ CPMVT', please refer to document [1].

PWRKEY can be used to power off the module, power off sequence see the following figure:



**Figure 12: Power off timing sequence**

Table 11: Power off sequence parameters

Symbol	Parameter	Min.	Typ.	Max.	Unit
Toff	Power off low level pulse width	2.5	-	-	s
Toff(status)	Power off <u>time</u> (according to status interface)	-	2	-	s
Toff uart	Power off <u>time</u> (according to UART interface)	-	2	-	s
Toff(usb)	Power off <u>time</u> (according to USB interface)	-	2	-	s
Toff-on	Power off - power on buffer time	2	-	-	s

### NOTE

The status pin can be used to judge whether the module is powered on or not. When the module is powered on and initialization is completed, the status outputs a high level, otherwise the low level will be maintained all the time.

### 3.2.3 Reset Function

A7672X can restart the module by pulling down the reset pin of the module. Reset pin also has the function of power on when PMU first time be given a valid supply voltage (active low, but this key has no shutdown function). After first time power on, some register of this pin will be written then it will lose this function, so it is recommended to use PWRKEY to power on the module and RESET key only used as reset function.

刪除[William Chen]: A7672S

刪除[William Chen]: time(

刪除[William Chen]: TBD

刪除[William Chen]: time(

刪除[William Chen]: TBD

刪除[William Chen]: time(

刪除[William Chen]: TBD

刪除[William Chen]: A7672S

A  $50\text{ k}\Omega$  resistor is used to pull-up to VBAT inside the module, so it is no need to add pull-up resistor outside. The recommended circuit is showed as follows:

删除[William Chen]: A7672S

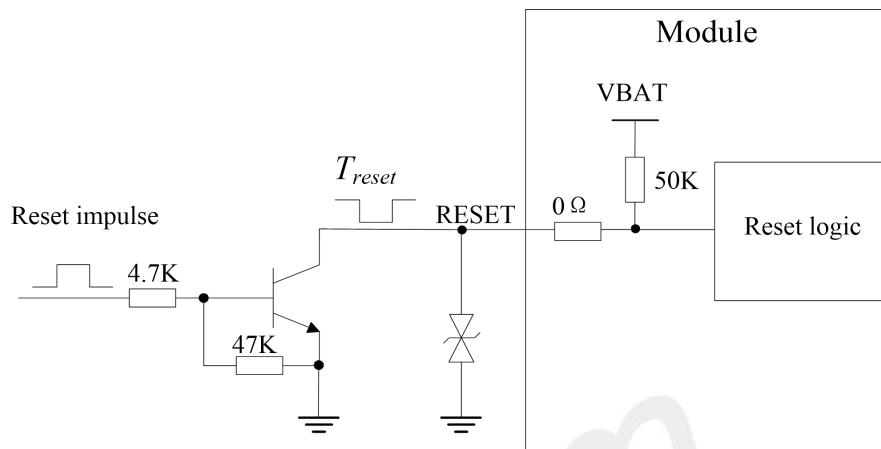


Figure 13: Reference reset circuit

Table 12: RESET pin electronic characteristic

Symbol	Description	Min.	Typ.	Max.	Unit
Treset	The active low level time impulse on RESET pin to reset module	2	2.5	-	s
VIH	Input high level voltage	0.7*	VBAT	-	V
VIL	Input low level voltage	0	0	0.3*	VBAT

#### NOTE

It is recommended to use the reset pin only in case of emergency, such as the module is not responding. The reset time is recommended to be 2.5s.

### 3.3 UART Interface

A7672X provides three serial ports, the main communication serial port is UART, one ordinary serial port, and the UART\_LOG dedicate to printing log.

删除[William Chen]: A7672S

#### 3.3.1 UART Design Guide

When using uses full-function serial port, please refer to the following connection mode:

删除[William Chen]: A7672S

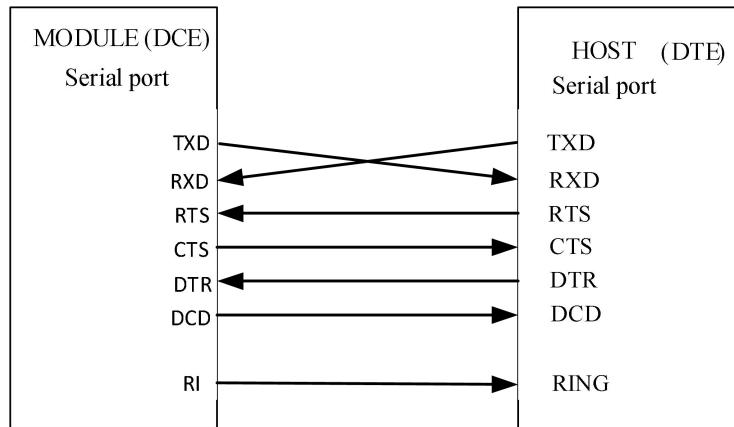


Figure 14: Serial port connection diagram (full-function mode)

When using 2-wire serial port, please refer to the following connection mode:

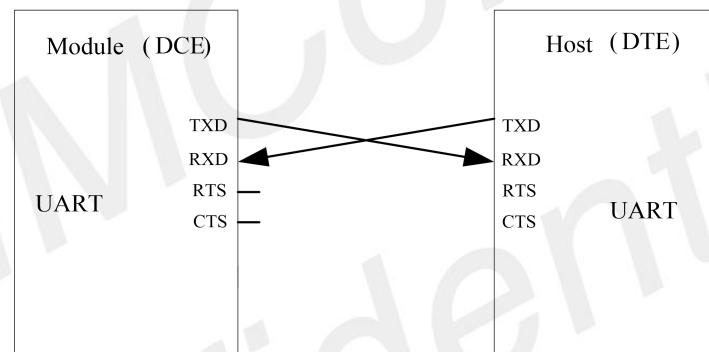


Figure 15: Serial port connection diagram (NULL mode)

The following figure shows the use of triode for level shifter circuits. The circuit with dotted line can refer to the circuit with solid line TXD and RXD, and attention shall be paid to the direction of signal.

The recommended triode model is MMBT3904.

删除[William Chen]: A7672S

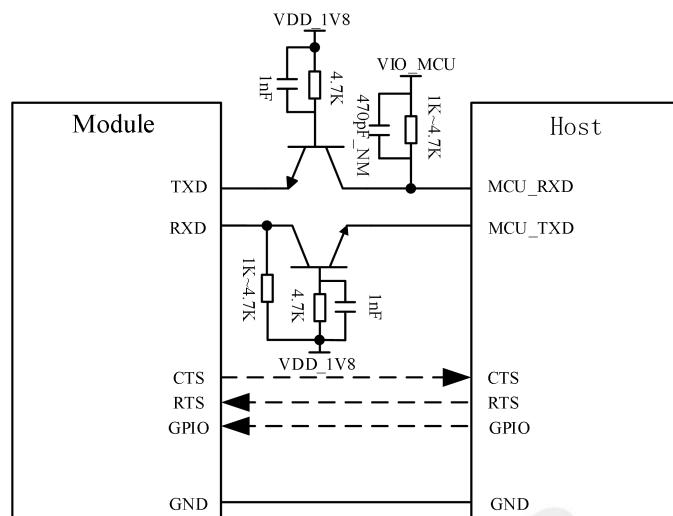


Figure 16: Triode level conversion circuit

#### NOTE

1. Main UART supports the following baud rates: 300, 600, 1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, 230400, 460800, 921600, 1842000, 3686400. The default baud rate is 115200bps.
2. The maximum baud rate supported by A7672X ordinary serial port is 921600.
3. The parasitic capacitance of the transistor will affect the edge of the high-speed digital signal. It is not recommended to use this circuit when the signal speed is higher than 115200bps.

删除[William Chen]: A7672S'

删除[William Chen]: m

删除[William Chen]: 7670C R2

### 3.3.2 RI and DTR Behavior

RI usually keeps high level output. When receiving a short message or URC report, RI outputs a low level for 120ms (short message)/60ms (URC), and then returns to a high-level state; RI will output a low level, when receiving a phone call as the called party. After outputting low level, RI will remain low until the host accepts the call using the "ATA" command or the caller stops calling RI, in the end, it will become high level.

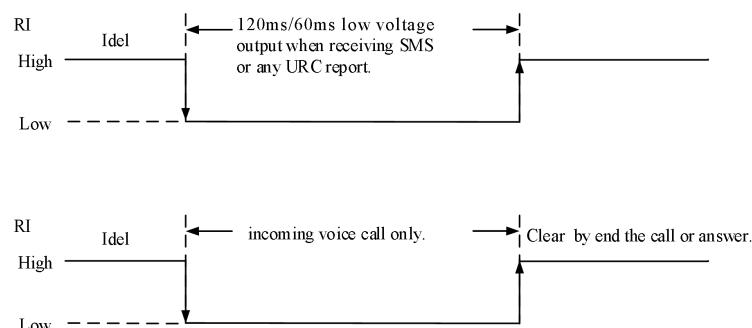


Figure 17: RI behaviour (SMS and URC report)

After setting the AT command "AT+CSCLK=1", and then pulling up the DTR pin, Module will enter sleep

mode when module is in idle mode. In sleep mode, the UART is unavailable. When A7672X enters sleep mode, pulling down DTR can wakeup module.

After setting the AT command “AT+CSCLK=0”, A7672X Series will do nothing when the DTR pin is pulling up.

刪除[William Chen]: A7672S

刪除[William Chen]: S

刪除[William Chen]: A7672S

## 3.4 USB Interface

The A7672X contains a USB interface compliant with the USB2.0 specification as a peripheral, but does not support USB charging function and does not support USB HOST mode.

刪除[William Chen]: A7672S

USB is the main debugging port and software upgrade interface. It is recommended that customers reserve USB test points during design. If a main control chip is connected, 0R resistors must be reserved for switching external test points during design, as shown in the figure below.

### 3.4.1 USB Reference Design

A7672X can be used as a USB slave device. The recommended connection circuit diagram is as follows:

刪除[William Chen]: A7672S

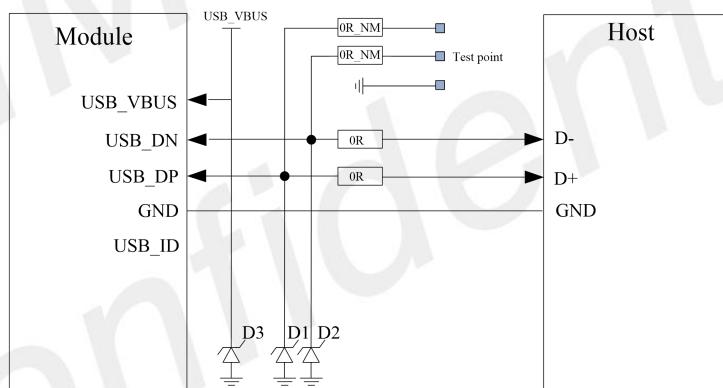


Figure 18: USB circuit diagram

Because of the high bit rate on USB bus, more attention should be paid to the influence of the junction capacitance of the ESD component on USB data lines. On USB\_VBUS line, customers should pay attention to the selection of the D3 device when using it. It is recommended to choose an anti-static and anti-surge two-in-one device.

#### NOTE

1. The USB data cable must be strictly routed in  $90\Omega \pm 10\%$  differential. The TVS devices D1 and D2 on the data line must be selected with equivalent capacitance less than 1pF. The TVS device should be placed near the USB connector or test point, recommended models ESD73011N and WS05DUCFM.
2. The detection of USB2.0 speed is determined automatically by the USB protocol. The customer does

删除[William Chen]: A7672S

not need to pull up the DP external, otherwise it may affect the device USB enumeration.

### 3.4.2 USB\_BOOT Interface

**A7672X** provides one forced download boot interface ‘USB\_BOOT’.

Table 13: USB\_BOOT description

Pin number	Pin name	I/O	Description	Power domain	Default state	Remark
6	USB_BOOT	DI	Force downloads boot port	1.8V	B-PU	

If the module upgrade fails to boot, you can force upgrade through the USB\_BOOT port.

Before the module is powered on, pull the USB\_BOOT pin to GND, then apply VBAT power to the module, and press RESET to enter the download mode. After entering the download mode, you need to release USB\_BOOT and remove the pull-up.

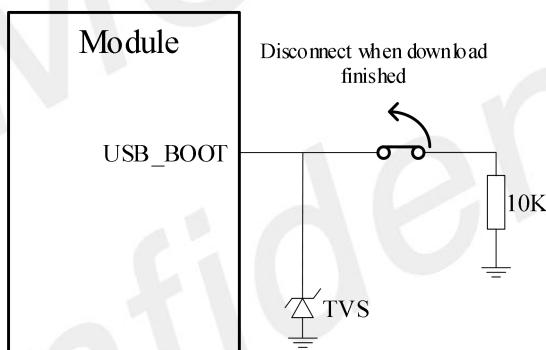


Figure 19: Reference USB\_BOOT circuit

Customers will see the download port in the device manager port of the windows system.

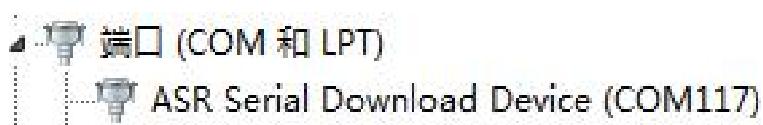


Figure 20: Force-download port

#### NOTE

USB\_BOOT only has the function of forcing download and booting before booting (it cannot be pulled down).

删除[William Chen]: A7672S

### 3.5 USIM Interface

A7672X supports both 1.8V and 3.0V USIM Cards. The interface power of the USIM card is provided by the voltage regulator inside the module, and the normal voltage value is 3V or 1.8V.

删除[William Chen]: S

Table 14: USIM electronic characteristic in 1.8V mode (USIM\_VDD=1.8V)

Symbol	Parameter	Min.	Typ.	Max.	Unit
USIM_VDD	LDO power output voltage	1.62	1.8	1.98	V
VIH	High-level input voltage	0.7*USIM_VDD	-	USIM_VDD +0.4	V
VIL	Low-level input voltage	-0.4	0	0.25*USIM_VDD	V
VOH	High-level output voltage	USIM_VDD -0.4	-	USIM_VDD	V
VOL	Low-level output voltage	0	0	0.2	V

Table 15: USIM electronic characteristic 3.0V mode (USIM\_VDD=3V)

Symbol	Parameter	Min.	Typ.	Max.	Unit
USIM_VDD	LDO power output voltage	2.7	3	3.3	V
VIH	High-level input voltage	0.7*USIM_VDD	-	USIM_VDD +0.4	V
VIL	Low-level input voltage	-0.4	0	0.25*USIM_VDD	V
VOH	High-level output voltage	USIM_VDD -0.45	-	USIM_VDD	V
VOL	Low-level output voltage	0	0	0.3	V

删除[William Chen]:

#### 3.5.1 SIM Application Guide

It is recommended to use an ESD protection component such as ESDA6V1W5 produced by ST ([www.st.com](http://www.st.com)) or SMF15C produced by ON SEMI ([www.onsemi.com](http://www.onsemi.com)). Note that the USIM peripheral circuit should be close to the USIM card socket. The following figure shows the 6-pin SIM card holder reference circuit.

The following figure shows the 6-pin SIM card holder reference circuit.

删除[William Chen]:

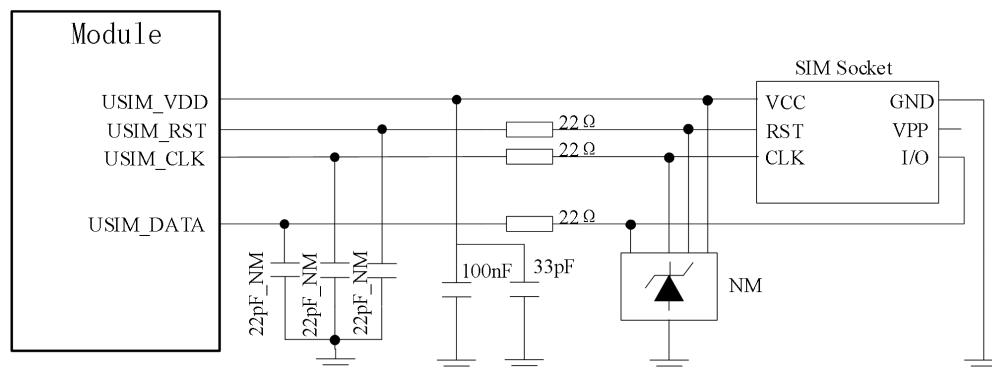


Figure 21: SIM interface reference circuit

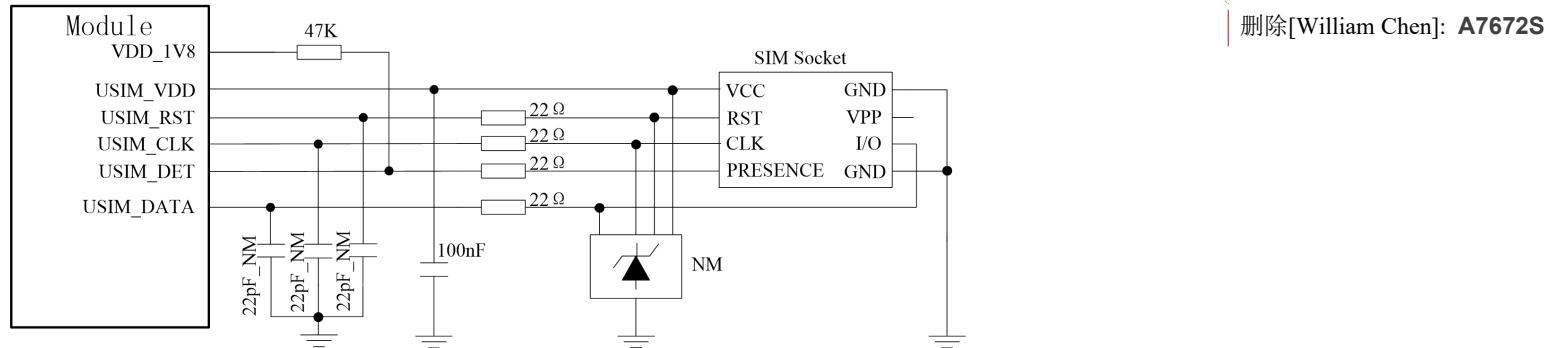


Figure 22: SIM interface reference circuit (8PIN)

删除[William Chen]: A7672S

删除[William Chen]:

## NOTE

1. USIM1\_DATA has been pulled up with a 4.7KΩ resistor to USIM1\_VDD in module. A 100nF capacitor on USIM\_VDD is used to reduce interference. For more details of AT commands about USIM, please refer to document [1].
2. USIM2\_DATA has no pull resistor, need to add 4.7KΩ resistor pulled up to USIM2\_VDD externally.

### 3.5.2 Recommend USIM Card Holder

It is recommended to use the 6-pin USIM socket such as C707 10M006 512 produced by Amphenol. User can visit <http://www.amphenol.com> for more information about the holder.

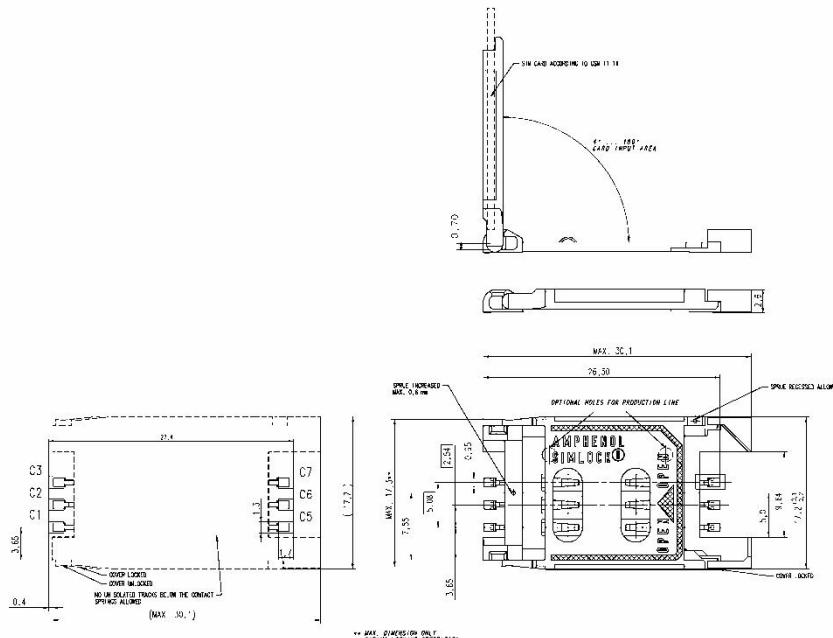


Figure 23: Amphenol C707 10M006 512 USIM card socket

删除[William Chen]: A7672S

Table 16: Amphenol USIM socket pin description

Pin	Signal	Description
C1	USIM_VDD	USIM Card Power supply.
C2	USIM_RST	USIM Card Reset.
C3	USIM_CLK	USIM Card Clock.
C5	GND	Connect to GND.
C6	VPP	NC
C7	USIM_DATA	USIM Card data I/O.

### 3.6 Analog audio interface

**A7672X** modules integrate audio codec and audio front end, provide 1 channel of analog audio MIC input interface and 1 channel of analog audio SPK output interface, customers can connect to the external phone handle for voice calls.

删除[William Chen]: A7672S

ADC: 90dB SNR@20~20kHz

DAC: 95dB SNR@20~20kHz

(Class-AB): THD<-85dB@32-ohm

Table 17: MIC input ADC parameter list

Parameter	MIN	Type	MAX	Unit
Clock frequency	-	6.144	-	MHz

删除[William Chen]:

设置格式[William Chen]: 缩进: 首行缩进: 0 字符

Table 18: Analog audio Parameter

Parameter	条件	DR (Type.)	THD+N (Type.)	MAX Power
ADC	RL=10K	101dBA	-96dB(@vout -2dBv)	1.59Vp
Class-AB	Mono,32Ω Difference	100dBA	-90dB(0.00316%) (@20mW output)	37mW

#### 3.6.1 Analog audio reference design

The analog audio recommendation circuit is as follows:

删除[William Chen]: A7672S

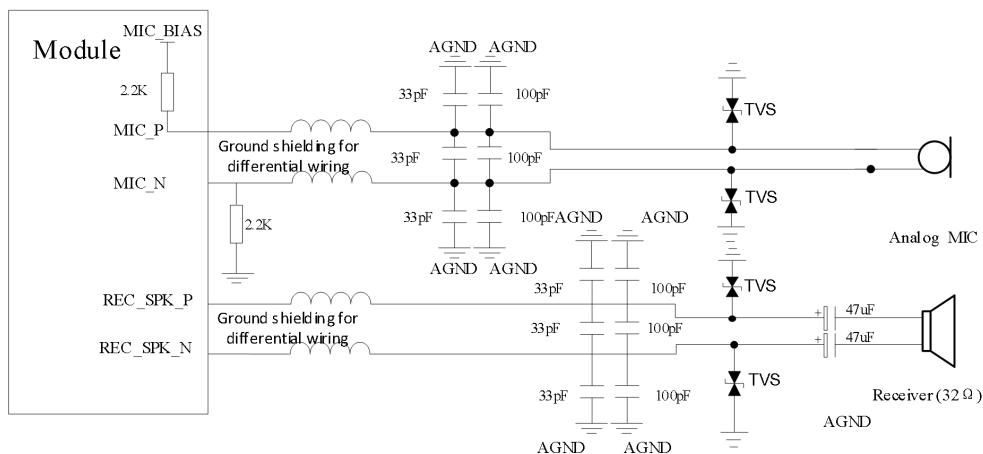


Figure 24: Analog audio interface reference circuit

### 3.7 Matrix keyboard interface

**A7672X** provides a 4\*4 matrix keyboard interface.

删除[William Chen]: A7672S

Table 19: matrix keyboard PIN description

PIN Name	Multiplex Function	PIN NO.	I/O	描述
GPIO8	MK_IN2	47	DI	Matrix keyboard input
GPIO3	MK_IN3	20	DI	
GPIO10	MK_IN5	68	DI	
GPIO6	MK_IN6	36	DI	
GPIO7	MK_OUT2	44	DO	Matrix keyboard output
GPIO4	MK_OUT3	21	DO	
GPIO9	MK_OUT5	67	DO	
GPIO5	MK_OUT6	35	DO	

The matrix keyboard interface recommendation circuit is as follows:

删除[William Chen]: A7672S

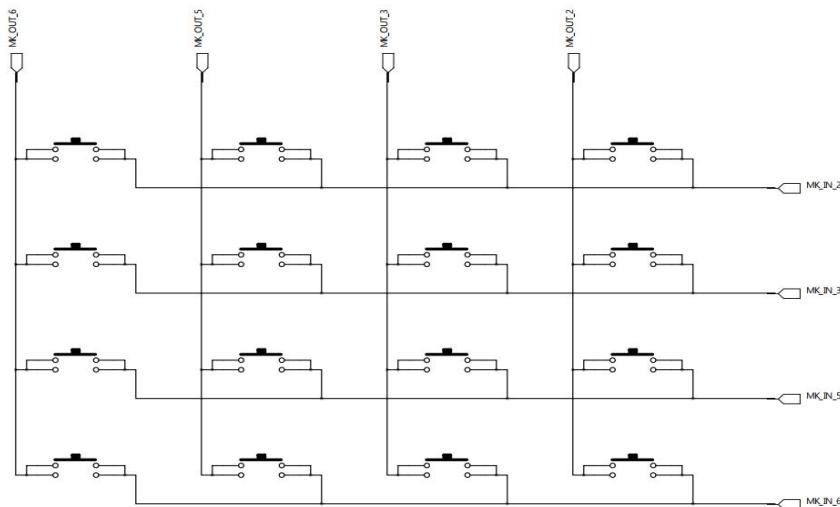


Figure 25: Matrix keyboard interface reference circuit

### 3.8 GPIO Interface

A7672X module provides multiple GPIOs.

删除[William Chen]: A7672S

Table 20: Standard GPIO Resources of A7672X

删除[William Chen]: A7672S

Pin No.	Pin name	AT command operation GPIO number	Pin typ.	Power domain	Default function	Pad Edge wakeup
19	GPIO1	GPIO1	IO	1.8V	PU	Yes
26	GPIO2	GPIO2	IO	1.8V	PD	Yes
48	GPIO3	GPIO3	IO	1.8V	PD	No
53	GPIO4	GPIO4	IO	1.8V	PU	Yes

### 3.9 I2C Bus

The module provides two sets of I2C interfaces, support standard speed clock frequency 100Kbps, support high speed clock frequency 400Kbps, its operation voltage is 1.8V.

删除[William Chen]: A7672S

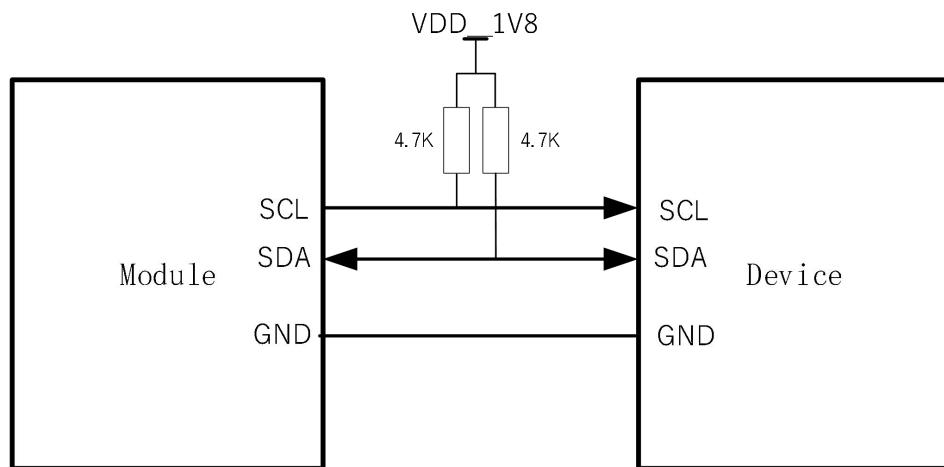


Figure 26: I2C reference circuit

**NOTE**

SCL and SDA have no pull-up resistor inside, external resistor is needed and the pulled power source must be VDD\_1V8 output from the module.

### 3.10 Network status

The NETLIGHT pin is used to control Network Status LED, its reference circuit is shown in the following figure.

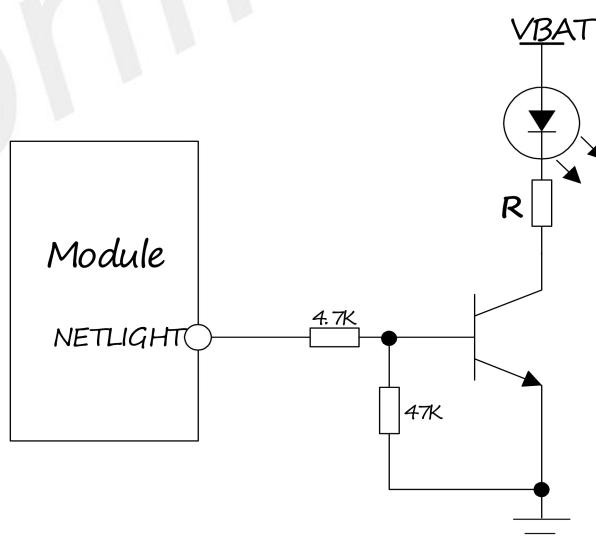


Figure 27: NETLIGHT reference circuit

删除[William Chen]: A7672S

## NOTE

The value of the resistor named "R" depends on the LED characteristic.

The NETLIGHT signal is used to control the LED lights that indicate the status of the network. The working status of this pin is shown in the table below.

Table 21: 2G mode NETLIGHT pin status

<b>NETLIGHT pin status</b>	<b>Module status</b>
Always On	Searching Network
200ms ON, 200ms OFF	Data Transmit
800ms ON, 800ms OFF	Registered network
OFF	Power off / Sleep

Table 22: LTE mode NETLIGHT pin status

<b>NETLIGHT pin status</b>	<b>Module status</b>
Always On	Searching Network
200ms ON, 200ms OFF	Data Transmit/Registered
OFF	Power off / Sleep

## 3.11 GNSS interface

A7672X support GNSS function interface. GNSS provides 2 power supply input interfaces, 1 GNSS power enable control switch, 1 UART interface and 1 pulse synchronous clock signal interface, which are described in detail as follows.

删除[William Chen]: A7672S

Table 23: GNSS interface description

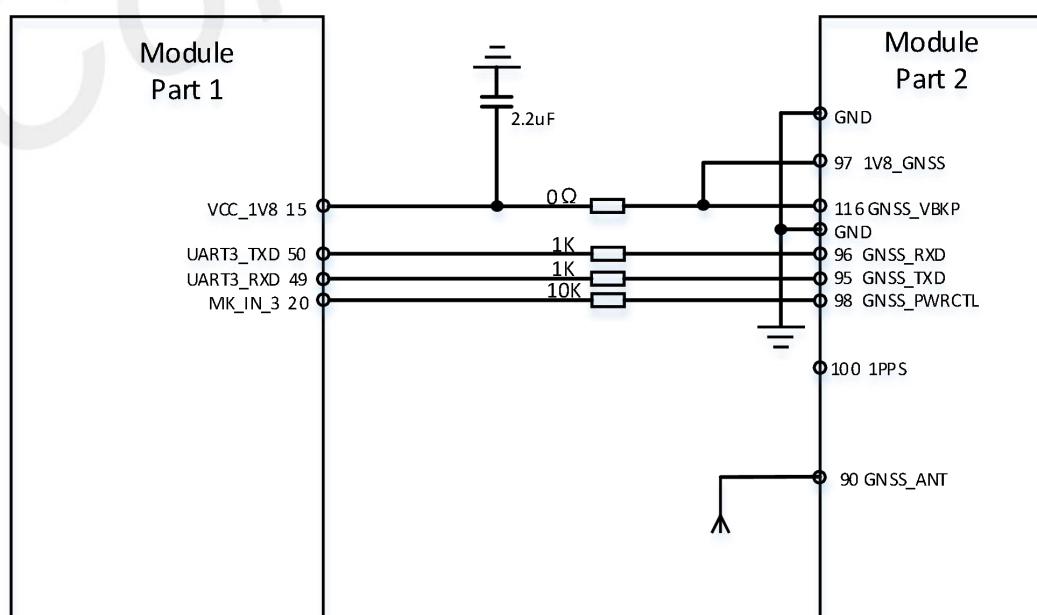
<b>PIN Name</b>	<b>PIN NO</b>	<b>I/O</b>	<b>Description</b>	<b>Note</b>
GNSS_VBKP	116	PI	GNSS backup power input	Power supply ranges from 1.4V to 3.6V. If you need to use hot start when the module is shut down, you are advised to use an external normal power supply.
1V8_GNSS	97	PI	GNSS Vcore、VDDIO input	The power supply voltage must be no less than 1.8V and no more than 1.9V. The cable must be as short as possible, with a cable width

GNSS_PWRCTL	98	DI	GNSS Vcore、VDDIO power enable control	of more than 0.3mm. Active high. Solution 1 : Use 10K resistor to Connect to GPIO, MK_IN_3(PIN20) is recommended. Solution 2: Use 10K resistor to Connect to MCU GPIO.	删除[William Chen]: A7672S  删除[William Chen]: Power supply range is centered at 1.8V (1.7V~1.9V)。
GNSS_RXD	96	DI	GNSS UART RX	1.8V power domain. Solution 1: Use 1K resistor to connect UART3_TXD (PIN50) of the module in series. Solution2: Use 1K resistor to Connect to MCU UART_TX.	
GNSS_TXD	95	DO	GNSS UART TX	1.8V power domain. Solution 1 : Use 1K resistor to connect UART3_RXD (PIN49) of the module in series. Solution2: Use 1K resistor to Connect to MCU UART_RX.	
1PPS	100	DO	GNSS pulse synchronous clock signal	Second pulse signal can be used for accurate timing.	

GNSS recommended reference design solution 1:

A7672X module itself provides power, power enable and UART transmission to GNSS, the recommended reference design as follow:

刪除[William Chen]: A7672S



**Figure 28: GNSS reference design (Non-standalone GNSS solution)**

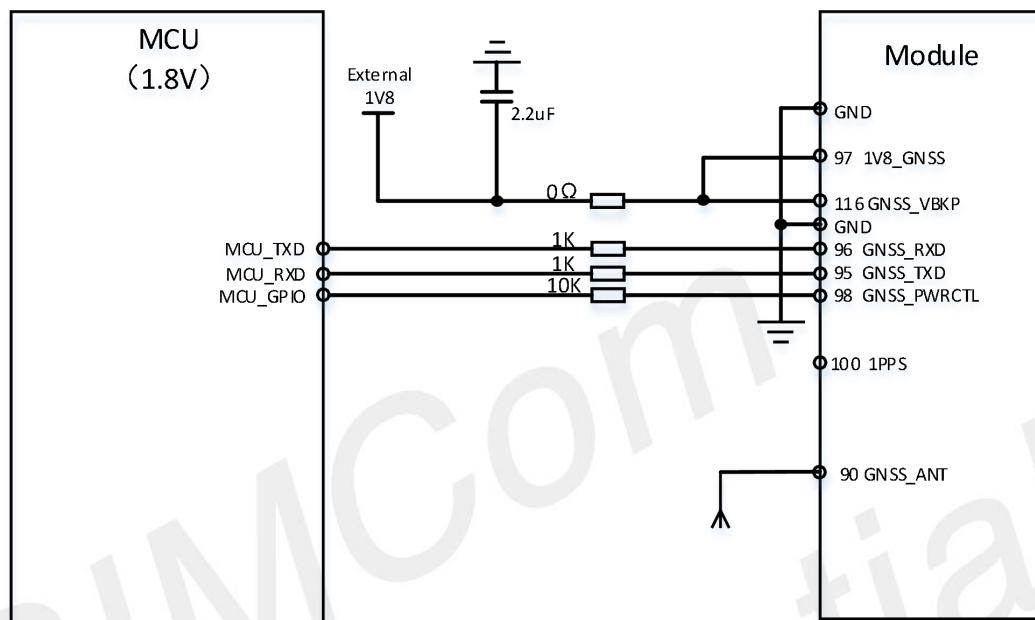
删除[William Chen]: A7672S

GNSS recommended reference design solution 2:

The external MCU provides power, power enable and UART transmission to GNSS, this solution is used for scenarios where GNSS can work standalone without the module powering up. The recommended reference design as follow:

删除[William Chen]: This

删除[William Chen]: up.the



**Figure 29: GNSS reference design (standalone GNSS solution)**

### NOTE

1. Please series in 1K resistors for serial communication lines with GNSS to prevent leakage current to the serial ports of GNSS chip.
2. The standalone GNSS reference design is only applicable to 1.8V power domain MCU. If the MCU is not 1.8V power domain, a level shift circuit should be added.
3. GNSS main power input 1V8\_GNSS has high requirements on power supply. The PCB cable should be as short as possible, and the cable width should be at least 0.3mm.
4. The GNSS\_VBKP backup power is a necessary condition for hardware hot boot to ensure that the GNSS hot boot performance reaches the optimal state. When the VDD\_EXT of the GNSS module is used as the GNSS backup power, the module is shut down, resulting in a power failure of the VDD\_EXT, and the hot boot performance cannot be guaranteed. If the customer needs to shut down the module and start the GNSS\_VBKP hot at the same time, it is recommended to use an external power source to power GNSS\_VBKP.
5. Make sure to connect a 10K resistor to the GNSS\_PWRCTL pin in series and then to the external enable signal.

### 3.12 SPI LCD interface

删除[William Chen]: A7672S

A7672X module provides a set of SPI LCD interface, which only supports LCD module of 1 data line. The LCD interface of the module does not have specified LCD\_TE signal pin. If necessary, you can choose GPIO to simulate the use of LCD\_TE signal. It is recommended to use module pin 44 (MK\_OUT\_2) as the LCD\_TE signal.

删除[William Chen]: S

It is recommended to reserve decoupling capacitor on the power supply for LCD, and reserve  $0\ \Omega$  resistor in series for debugging. At the same time,  $0\ \Omega$  in series is reserved on the data line to facilitate the adjustment of signal quality and prevent signal reflection, overshoot.

Table 24: LCD interface description

PIN Name	PIN NO	I/O	Description	Note
LCD_BL_PWM	101	DO	LCD backlight PWM signal	
LCD_SPI_CLK	102	DO	SPI clock	
LCD_SPI_TXD	103	DO, DI	SPI data (Bidirectional)	
LCD_SPI_RXD	104	DI	SPI data	
LCD_SPI_CS	105	DO	SPI CS	
LCD_RST	106	DO	LCD reset	
LCD_DCX	107	DO	LCD command/parameter selection	

The recommended reference design of SPI LCD as follow:

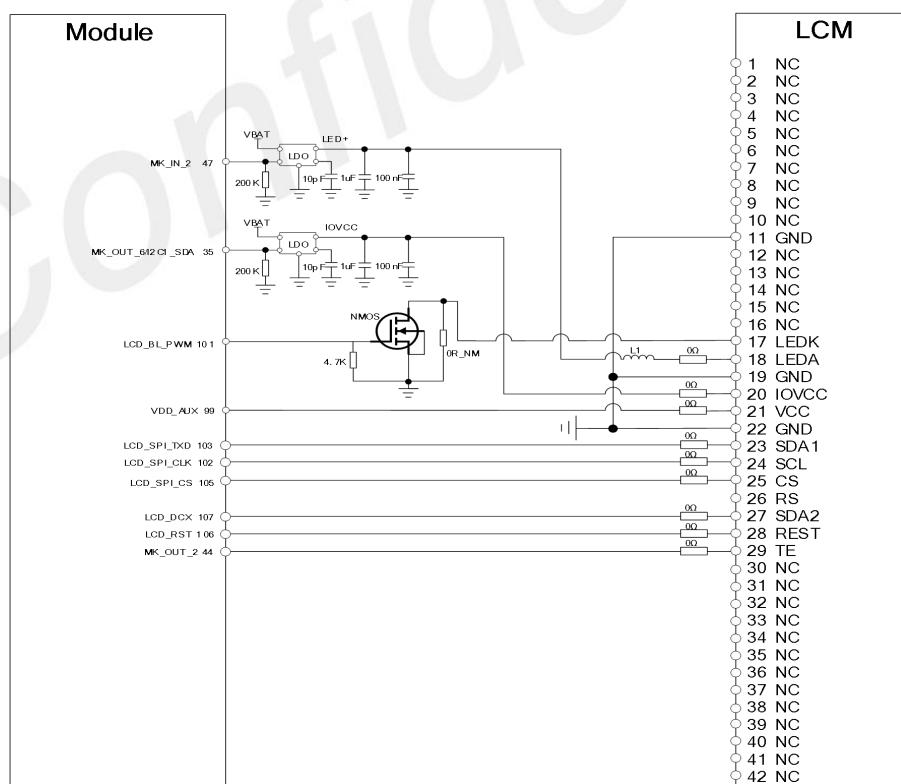


Figure 30: SPI LCD reference design

删除[William Chen]: A7672S

### 3.13 SPI camera interface

A7672X only supports SPI camera interface, supports up to 0.3MP pixel encoding, does not support video mode.

删除[William Chen]: A7672S

Table 25: SPI camera interface description

PIN Name	PIN NO	I/O	Description	Note
CAM_I2C_SDA	117	DI, DO	CAM I2C data	
CAM_I2C_SCL	118	DO	CAM I2C clock	
CAM_PWDN	119	DO	CAM power down	
CAM_RST	120	DO	CAM reset	
CAM_MCLK	121	DO	CAM main clock	
CAM_SPI_D0	122	DI	CAM SPI DATA 0	
CAM_SPI_D1	123	DI	CAM SPI DATA 1	
CAM_SPI_CLK	124	DO	CAM SPI clock	

The recommended reference design of SPI camera as follow:

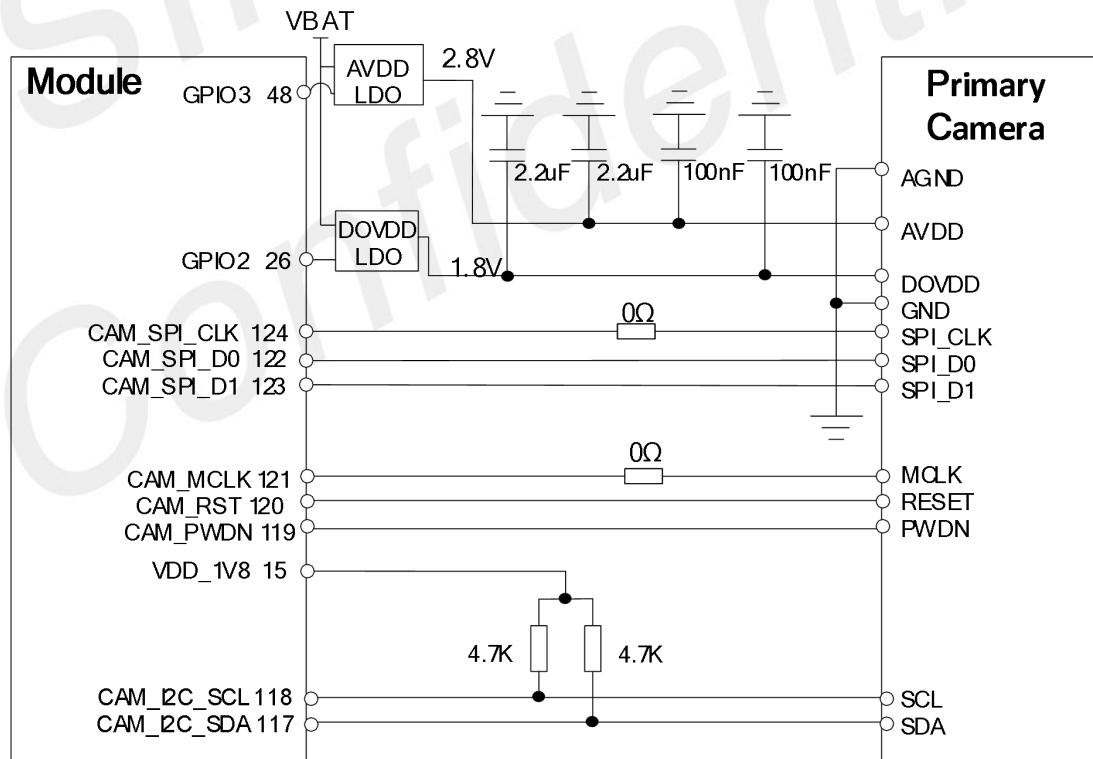


Figure 31: SPI camera reference design

### 3.14 Bluetooth interface

A7672X module has integrated Bluetooth function inside, and only one BT antenna is left on the module interface. A7672X Support BT5.0 protocol specification, compatible with BLE low power mode and traditional BT mode; It only supports Bluetooth data transmission and does not support VoiceOverPCM & VoHCl.

删除[William Chen]: A7672S

删除[William Chen]: A7672S

删除[William Chen]: A7672S

### 3.15 Another interface

#### 3.15.1 ADC

A7672X have 1 general ADC and 1 dedicated VBAT\_ADC pins. VBAT\_ADC just available for digitizing battery voltage. These electronic specifications are shown in the following table.

删除[William Chen]: A7672S

Table 26: General ADC electronic characteristics

Characteristics	Min.	Typ.	Max.	Unit
Resolution	-	9	-	Bits
Input Range	0	-	1.8	V

带格式表格[William Chen]

Table 27: VBAT\_ADC electronic characteristics

Characteristics	Min.	Typ.	Max.	Unit
Resolution	-	9	-	Bits
Input Range	0	-	1.8	V

删除[William Chen]: Input serial resistance

-

TBD

-

MΩ

带格式表格[William Chen]

删除[William Chen]: Input serial resistance

-

TBD

-

MΩ

#### NOTE

“AT+CADC” can be used to read the voltage of the ADC pin, for more details, please refer to document[1].

The recommended reference design of VBAT\_ADC as follow:

删除[William Chen]: VABT

删除[William Chen]: A7672S

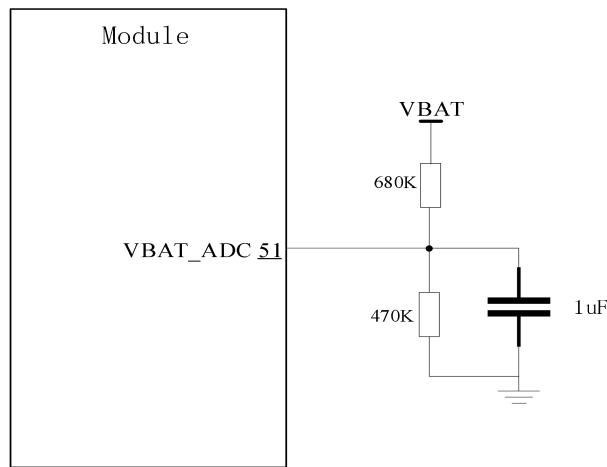


Figure 32: VBAT\_ADC reference design

### 3.15.2 LDO

A7672X has 2 LDO outputs: VDD\_1V8 and VDD\_2V8.

删除[William Chen]: A7672S

VDD\_1V8 is the module's system IO power supply, which can only provide a current capacity of 50mA. It cannot be used as a high current drive source. It can be used as a power supply for module 1V8\_GNSS (PIN97) .

VDD\_2V8 is the module 2.8V LDO power output, which can only provide a current capacity of 50mA. It cannot be used as a high current drive source. It can be used as a power supply for LCD VCC\_2V8.

Table 28: VDD\_1V8 Electrical characteristics

Symbol	Description	Min.	Typ.	Max.	Unit
$V_{VDD\_1V8}$	Output voltage	-	1.8	-	V
$I_o$	Output current	-	-	50	mA

#### NOTE

VDD\_1V8 is the system power supply. If the damage will affect the system startup, it is recommended that customers add TVS protection. The recommended model is ESD56051N.

Table 29: VDD\_2V8 Electrical characteristics

Symbol	Description	Min.	Typ.	Max.	Unit
$V_{VDD\_2V8}$	Output voltage	0	2.8	-	V
$I_o$	Output current	-	-	50	mA

删除[William Chen]: **A7672S**

**NOTE**

VDD\_AUX is the adjustable voltage output. The default output is 3.00V. The adjustable voltage values are as follows: 0V (off), 1.20V, 1.25V, 1.60V, 1.70V, 1.80V, 1.90V, 2.00V, 2.50V, 2.60V, 2.70V, 2.80V, 2.70V, 2.80V, 2.90V, 3.00V, 3.10V, 3.30V.

Please refer to the document [1] for voltage output regulation method.

删除[William Chen]: A7672S

## 4 RF Specifications

### 4.1 GSM/LTE Specifications

Table 30: Conducted transmission power

Frequency	Power	Min.
EGSM900	33dBm ±2dB	5dBm ± 5dB
DCS1800	30dBm ±2dB	0dBm ± 5dB
EGSM900 (8-PSK)	27dBm ±3dB	5dBm ± 5dB
DCS1800 (8-PSK)	26dBm +3/-4dB	0dBm ±5dB
LTE-FDD B1	23dBm +/-2.7dB	<-40dBm
LTE-FDD B2	23dBm +/-2.7dB	<-40dBm
LTE-FDD B3	23dBm +/-2.7dB	<-40dBm
LTE-FDD B4	23dBm +/-2.7dB	<-40dBm
LTE-FDD B5	23dBm +/-2.7dB	<-40dBm
LTE-FDD B7	23dBm +/-2.7dB	<-40dBm
LTE-FDD B8	23dBm +/-2.7dB	<-40dBm
LTE-FDD B20	23dBm +/-2.7dB	<-40dBm
LTE-FDD B28	23dBm +/-2.7dB	<-40dBm
LTE-FDD B66	23dBm +/-2.7dB	<-40dBm
LTE-TDD B34	23dBm +/-2.7dB	<-40dBm
LTE-TDD B38	23dBm +/-2.7dB	<-40dBm
LTE-TDD B39	23dBm +/-2.7dB	<-40dBm
LTE-TDD B40	23dBm +/-2.7dB	<-40dBm
LTE-TDD B41	23dBm +/-2.7dB	<-40dBm

Table 31: GSM Operating bands

Frequency	Receiving	Transmission
EGSM900	925~960MHz	880~915 MHz
DCS1800	1805~1880 MHz	1710~1785 MHz

Table 32: E-UTRA operating bands

E-UTRA	UL Freq.	DL Freq.	Duplex Mode
1	1920~1980 MHz	2110~2170 MHz	FDD

2	1850~1910MHz	1930~1990MHz	FDD
3	1710~1785 MHz	1805~1880 MHz	FDD
4	1710~1755MHz	2110~2155MHz	FDD
5	824 ~ 849 MHz	869 ~ 894MHz	FDD
7	2500~2570MHz	2620~2690MHz	FDD
8	880~915 MHz	925~960 MHz	FDD
20	832~862MHz	791~821MHz	FDD
28	703~748MHz	758~803MHz	FDD
66	1710~1780MHz	2110~2200MHz	FDD
34	2010~2025MHz	2010~2025MHz	TDD
38	2570~2620 MHz	2570~2620 MHz	TDD
39	1880~1920 MHz	1880~1920 MHz	TDD
40	2300~2400 MHz	2300~2400 MHz	TDD
41	2535~2655 MHz	2535~2655 MHz	TDD

删除[William Chen]: A7672S

Table 33: Conducted receive sensitivity

Frequency	Receive sensitivity(Typical)	Receive sensitivity(MAX)
EGSM900	< -109dBm	3GPP
DCS1800	< -108dBm	3GPP
LTE FDD/TDD	See table 34.	3GPP

Table 34: Reference sensitivity (QPSK)

E-UTRA Band	3GPP standard						Actual	Duplex Mode
	1.4 MHz	3MHz	5MHz	10MHz	15 MHz	20 MHz	10 MHz	
1	-	-	-100	-97	-95.2	-94	-97	FDD
2	-102.7	-99.7	-98	-95	-93.2	-92	-97.5	FDD
3	-101.7	-98.7	-97	-94	-92.2	-91	-96.5	FDD
4	-104.7	-101.7	-100	-97	-95.2	-94	-98.5	FDD
5	-103.2	-100.2	-98	-95	-	-	-98.5	FDD
7			-98	-95	-93.2	-92	TBD	FDD
8	-102.2	-99.2	-97	-94	-	-	-99	FDD
20			-97	-94	-91.2	-90	TBD	FDD
28		-100.2	-98.5	-95.5	-93.7	-91	-97.5	FDD
66	-104.2	-101.2	-99.5	-96.5	-94.7	-93.5	-97.5	FDD
34	-	-	-100	-97	-95.2	-	-98.5	TDD
38	-	-	-100	-97	-95.2	-94	-98	TDD
39	-	-	-100	-97	-95.2	-94	-97.5	TDD
40	-	-	-100	-97	-95.2	-94	-98	TDD

41 - - -98 -95 -93.2 -92 -98 TDD

 删除[William Chen]: **A7672S**

## 4.2 GSM/LTE Antenna Requirements

For better overall performance, it is recommended that the antenna design refer to the index requirements in the following table.

Table 35: GSM/LTE antenna requirements

Passive	Recommended standard
Operating band	See table 31 and table 32
Direction	omnidirectional
Gain	> -3dBi (Avg)
Input impedance	50 ohm
Efficiency	> 50 %
Maximum input power	50W
VSWR	< 2
Isolation	>20dB
PCB insertion loss(<1GHz)	<0.5dB
PCB insertion loss(1GHz~2.2GHz)	<1dB
PCB insertion loss(2.3GHz~2.7GHz)	<1.5dB

## 4.3 GNSS Specifications

Table 36: GNSS operating bands

Type	Frequency
GPS	1575.42±1.023MHz
GLONASS	1597.5~1605.8MHz
BeiDou	1561.098±2.046MHz

Table 37: GNSS performance

GNSS	GPS	BeiDou	GLONASS
Tracking sensitivity	-159.5dBm	TBD	TBD

Cold-start sensitivity	-146dBm	TBD	TBD
Hot start TTFF	<1s		
Cold start TTFF	<40s		
Accuracy	<2m		

 删除[William Chen]: **A7672S**

## 4.4 GNSS Antenna Requirements

Table 38: Recommended Antenna Characteristics (GNSS)

Passive	Recommended standard
operating band	L1: 1559~1609MHZ
Direction	Hemisphere, face to sky
Input impedance	50 ohm
Maximum input power	50W
VSWR	< 2
Plan category	RHCP or Linear
Passive antenna gain	0dBi
Active antenna gain	-2dBi
Active antenna noise figure	< 1.5
Built-in antenna LNA gain	20dB(Typ.)
Total antenna gain	< 18 dB
Coaxial insertion loss	<1.5dB

## 4.5 Bluetooth specifications

A7672X Support BT5.0 protocol specification, compatible with BLE low power mode and traditional BT mode.

Table 39: Bluetooth performance

Frequency				
2.402GHz~2.483GHz				
TX performance				
TX Power	DH5	2DH5	3DH5	dBm
	6	TBD	TBD	
RX performance				
RX sensitivity	DH5	2DH5	3DH5	

-93      -93      -87      dBm

删除[William Chen]: A7672S

## 4.6 Antenna Reference Design

### 4.6.1 Passive Antenna for GSM/LTE/GNSS/Bluetooth

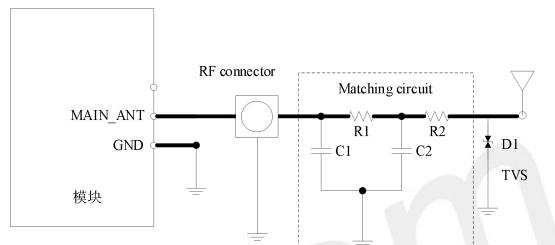


Figure 33: Passive antenna reference

#### NOTE

GNSS passive antenna design is default solution. Strongly suggest to cut off GNSS active antenna supply by AT+CVAUXS=0, if customer design is active antenna for GNSS.

In above figure, the component R1/R2/C1/C2 is reserved for antenna matching, the value of components can only be got after the antenna tuning, usually provided by the antenna factory. Among them, R1 and R2 paste 0Ω, C1 and C2 do not paste by default. The component D1 is a Bidirectional ESD Protection device, which is suggested to add to protection circuit, the recommended Part Numbers of the TVS are listed in the following table:

Table 40: TVS part number list

Package	Type	Supplier
0201	CE0201S05G01R	SOCAY
0402	PESD0402-03	PRISEMI

### 4.6.2 Active Antenna for GNSS

Default power supply value is controlled by AT+CVAUXV, default is 3V, which should meet the antenna

requirement. For example, "AT+CVAUXV=2800" sets power supply 2.8V.

删除[William Chen]: A7672S

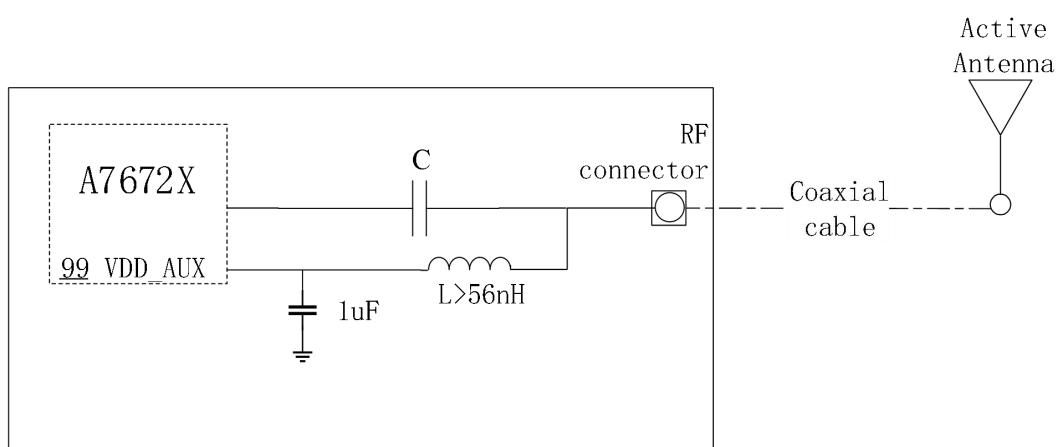


Figure 34: Active antenna reference

## 4.7 PCB layout

Users should pay attention to the impedance design of PCB layout from the module ANT port to the antenna connector, and the length of the PCB trace should be within 20 mm, and far away from interference signals such as power & clock. It is recommended to reserve RF Switch Connector for conduction test. The reference model of RF Switch Connector is: ECT 818011998.

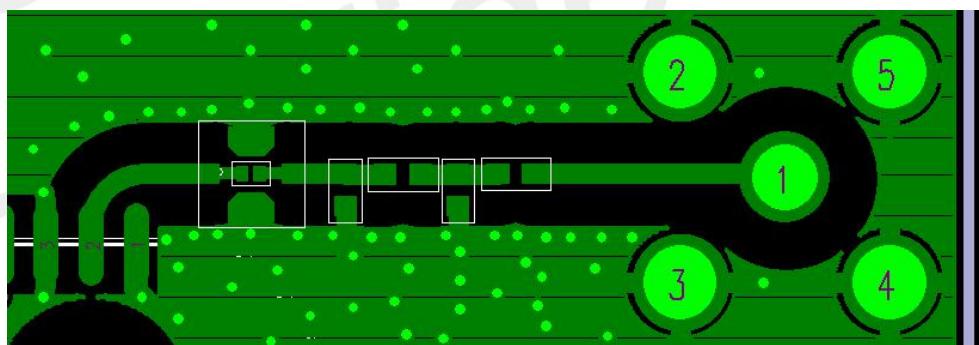


Figure 35: Reference PCB layout

删除[William Chen]: A7672S

# 5 Electrical Specifications

## 5.1 Absolute maximum ratings

Absolute maximum rating for digital and analog pins of A7672X are listed in the following table, exceeding these limits may cause permanent damage to the module.

删除[William Chen]: A7672S

Table 41: Absolute maximum ratings

Parameter	Min.	Typ.	Max.	Unit
Voltage on VBAT	-0.5	-	4.8	V
Voltage on USB_VBUS	-0.5	-	5.4	V
Voltage at digital pins ( <b>GPIO, I<sub>2</sub>C, UART, PCM</b> )	-0.3	-	2.0	V
Voltage at IO pins (USIM)	-0.3	-	2.0	V
Voltage at PWRKEY, RESET	-0.3	-	3.9	V
Voltage at PWRKEY, RESET	-0.3	-	4.8	V

删除[William Chen]: GPIO,I

删除[William Chen]: C,UART

## 5.2 Operating conditions

Table 42: Recommended operating ratings

Parameter	Min.	Typ.	Max.	Unit
Voltage at VBAT	3.4	3.8	4.2	V
Voltage at USB_VBUS	3.0	5.0	5.4	V

Table 43: 1.8V Digital I/O characteristics\*

Parameter	Description	Min.	Typ.	Max.	Unit
VIH	High-level input voltage	VCC*0.7	1.8	VCC+0.2	V
VIL	Low-level input voltage	-0.3	0	VCC*0.3	V
VOH	High-level output voltage	VCC-0.2	-	-	V
VOL	Low-level output voltage	0	-	0.2	V
IOH	High-level output <u>current</u> (no pull down resistor)	-	-	13	mA
IOL	Low-level output <u>current</u> (no pull up resistor)	-	-	13	mA
IIH	Input high leakage <u>current</u> (no <u>pull-down</u> resistor)	-	-	10	uA
IIL	Input low leakage <u>current</u> (no pull up resistor)	-10	-	-	uA

删除[William Chen]: current(

删除[William Chen]: current(

删除[William Chen]: pull down

删除[William Chen]: current(

删除[William Chen]: A7672S

**NOTE**

These parameters are for digital interface pins, such as GPIO, I2C, UART, and USB\_BOOT.

The operating temperature of A7672X is listed in the following table.

删除[William Chen]: A7672S

Table 44: Operating temperature

Parameter	Min.	Typ.	Max.	Unit
Normal operation temperature	-30	25	80	°C
Extended operation temperature*	-40	25	85	°C
Storage temperature	-45	25	90	°C

**NOTE**

The performance will be reduced slightly from the 3GPP specifications if the temperature is outside the normal operating temperature range and still within the extreme operating temperature range.

## 5.3 Operating Mode

### 5.3.1 Operating Mode Definition

The table below summarizes the various operating modes of A7672X product.

删除[William Chen]: A7672S

Table 45: Operating mode Definition

Mode	Function
Normal operation	GSM/ LTE Sleep In this case, the current consumption of module will be reduced to the minimal level and the module can still receive paging message and SMS.
	GSM/LTE Idle Software is active. Module is registered to the network, and the module is ready to communicate.
	GSM/ LTE Talk Connection between two subscribers is in progress. In this case, the power consumption depends on network settings such as DTX off/on, FR/EFR/HR, hopping sequences, and antenna.
	GSM/LTE Standby Module is ready for data transmission, but no data is currently sent or received. In this case, power consumption depends on

	network settings.	删除[William Chen]: A7672S
GPRS/EDGE/LTE Data transmission	There is data transmission in progress. In this case, power consumption is related to network settings ( <u>e.g.</u> , power control level); uplink/downlink data rates, etc.	删除[William Chen]: e.g.
Minimum functionality mode	AT command 'AT+CFUN=0' AT+CSCLK=1 can be used to set the module to a minimum functionality mode without removing the power supply. In this mode, the RF part of the module will not work and the USIM card will not be accessible, but the serial port and USB port are still accessible. The power consumption in this mode is lower than normal mode.	
Flight mode	AT command 'AT+CFUN=4' or pulling down the FLIGHTMODE pin can be used to set the module to flight mode without removing the power supply. In this mode, the RF part of the module will not work, but the serial port and USB port are still accessible. The power consumption in this mode is lower than normal mode.	
Power off	Module will go into power off mode by sending the AT command 'AT+CPOF' or pull down the PWRKEY pin, normally. In this mode the power management unit shuts down the power supply, and software is not active. The serial port and USB are not accessible.	

### 5.3.2 Sleep mode

In sleep mode, the current consumption of module will be reduced to the minimal level, and module can still receive paging message and SMS.

Several hardware and software conditions must be satisfied together in order to let A7672X enter sleep mode:

- USB condition
- Software condition
- UART condition

#### NOTE

Before designing, pay attention to how to realize sleeping/waking function and refer to Document [24] for more details.

### 5.3.3 Minimum functionality mode and Flight mode

删除[William Chen]: A7672S

Minimum functionality mode ceases majority function of the module, thus minimizing the power consumption. This mode is set by the AT command which provides a choice of the functionality levels.

- AT+CFUN=0: Minimum functionality
- AT+CFUN=1: Full functionality (Default)
- AT+CFUN=4: Flight mode

If A7672X has been set to minimum functionality mode, the RF function and SIM card function will be closed.

删除[William Chen]: A7672S

In this case, the serial port and USB are still accessible, but RF function and SIM card will be unavailable.

If A7672X has been set to flight mode, the RF function will be closed. In this case, the serial port and USB are still accessible, but RF function will be unavailable.

删除[William Chen]: A7672S

When A7672X is in minimum functionality or flight mode, it can return to full functionality by the AT command "AT+CFUN=1".

删除[William Chen]: A7672S

## 5.4 Current Consumption

The current consumption is listed in the table below.

Table 46: Current consumption on VBAT Pins (VBAT=3.8V)

<b>GSM sleep/idle mode</b>	
<u>Current under CFUN=0, CSCLK=1</u>	<2mA
GSM supply current (GNSS off, without USB connection)	Sleep mode@BS_PA_MFRMS=2 Typical: 2.5mA Idle mode@BS_PA_MFRMS=2 Typical: 21mA
<b>LTE sleep/idle mode</b>	
LTE supply current (GNSS off, without USB connection)	Sleep mode@DRX=0.32STypical: 2.5mA Idle mode @DRX=0.32STypical: 21mA
<b>GSM Talk</b>	
EGSM 900	@power level #5 Typical: 239 mA
DCS1800	@power level #5 Typical: 151 mA
GSM850	@power level #5 Typical: 220mA
PCS1900	@power level #0 Typical: 136mA
<b>GPRS</b>	
EGSM900( 1 Rx,4 Tx )	@power level #5 Typical: 500mA
GSM850( 1 Rx,4 Tx )	@power level #5 Typical: 479mA
DCS1800( 1Rx, 4 Tx )	@power level #0Typical:306mA
PCS1900( 1 Rx,4 Tx )	@power level #0 Typical: 300mA
EGSM900( 3Rx, 2 Tx )	@power level #5 Typical: 418mA
GSM850( 3Rx, 2 Tx )	@power level #5 Typical: 378mA
DCS1800( 3Rx, 2 Tx )	@power level #0 Typical: 253mA
PCS1900( 3Rx, 2 Tx )	@power level #0 Typical: 228mA

## EDGE

EGSM900( 1 Rx,4 Tx )	@power level #8Typical:286mA
DCS1800( 1 Rx,4 Tx )	@power level #2Typical:263mA
GSM850( 1 Rx,4 Tx )	@power level #8 Typical: 279mA
PCS1900( 1 Rx,4 Tx )	@power level #2 Typical: 266mA
EGSM900( 3Rx, 2 Tx )	@power level #8Typical: 227mA
DCS1800( 3Rx, 2 Tx )	@power level #2Typical:175mA
GSM850( 3Rx, 2 Tx )	@power level #8 Typical: 203mA
PCS1900( 3Rx, 2 Tx )	@power level #2 Typical: 176mA

## LTE Cat1

LTE-FDD B1	@5MHz 23dBm Typical : 712mA @10MHz 23dBm Typical : 713mA
LTE-FDD B2	@5MHz 23dBm Typical : 573mA @10MHz 23dBm Typical : 591mA
LTE-FDD B3	@5MHz 23dBm Typical : 627mA @10MHz 23dBm Typical : 639mA
LTE-FDD B4	@5MHz 23dBm Typical : 770mA @10MHz 23dBm Typical : 746mA
LTE-FDD B5	@5MHz 23dBm Typical : 535mA @10MHz 23dBm Typical : 545mA
LTE-FDD B7	@5MHz 23dBm Typical : 596mA @10MHz 23dBm Typical : 588mA
LTE-FDD B8	@5MHz 23dBm Typical : 609mA @10MHz 23dBm Typical : 608mA
LTE-FDD B20	@5MHz 23dBm Typical : 602mA @10MHz 23dBm Typical : 638mA
LTE-FDD B28	@5MHz 23dBm Typical : 511mA @10MHz 23dBm Typical : 514mA
LTE-FDD B66	@5MHz 23dBm Typical : 819mA @10MHz 23dBm Typical : 859mA
LTE-TDD B34	@5MHz 23dBm Typical : 269mA @10MHz 23dBm Typical : 271mA
LTE-TDD B38	@5MHz 23dBm Typical : 263mA @10MHz 23dBm Typical : 263mA
LTE-TDD B39	@5MHz 23dBm Typical : 270mA @10MHz 23dBm Typical : 270mA
LTE-TDD B40	@5MHz 23dBm Typical : 262mA @10MHz 23dBm Typical : 264mA
LTE-TDD B41	@5MHz 23dBm Typical : 263mA @10MHz 23dBm Typical : 266mA

## 5.5 ESD Notes

A7672X is sensitive to ESD in the process of storage, transporting, and assembling. When A7672X is mounted on the users' mother board, the ESD components should be placed beside the connectors which human body may touch, such as SIM card holder, audio jacks, switches, keys, etc. The following table shows the A7672X ESD measurement performance without any external ESD component.

删除[William Chen]: A7672S

删除[William Chen]: A7672S

删除[William Chen]: A7672S

删除[William Chen]: A7672S

Table 47: The ESD performance measurement table (Temperature: 25°C, Humidity: 45%).

Part	Contact discharge	Air discharge
VBAT, GND	+/-5K	+/-10K
Antenna port	+/-5K	+/-10K
USB interface	+/-4K	+/-8K
UART interface	+/-4K	+/-6K
Other PADs	+/-1K	+/-2K

### NOTE

Test conditions: The module is on the SIMCom development board (the development board has the necessary ESD protection devices)

删除[William Chen]: A7672S

# 6SMT Production Guide

## 6.1 Top and Bottom View of A7672X

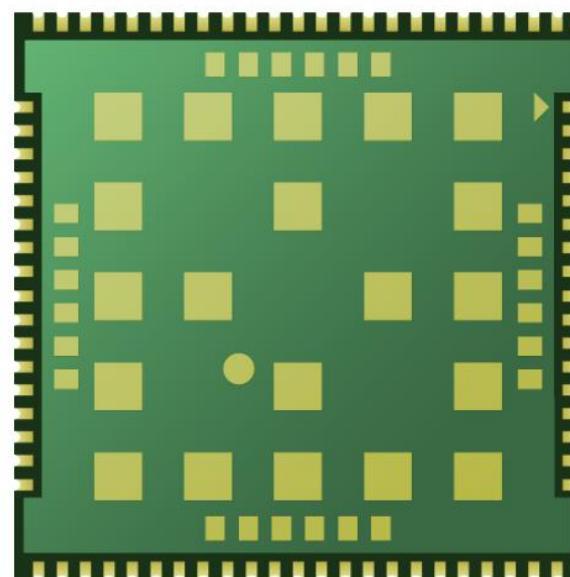


Figure 36: Top and bottom view of A7672X

### NOTE

The above is the design effect diagram of the module for reference. The actual appearance is subject to the actual product.

## 6.2 Label Information

删除[William Chen]: A7672S

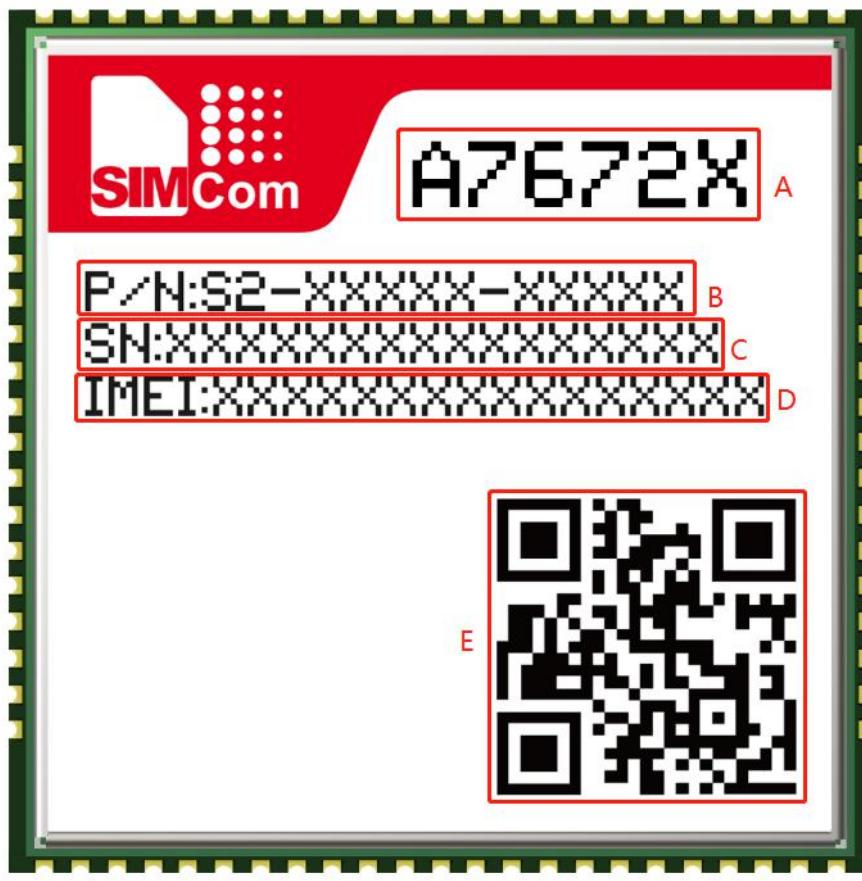
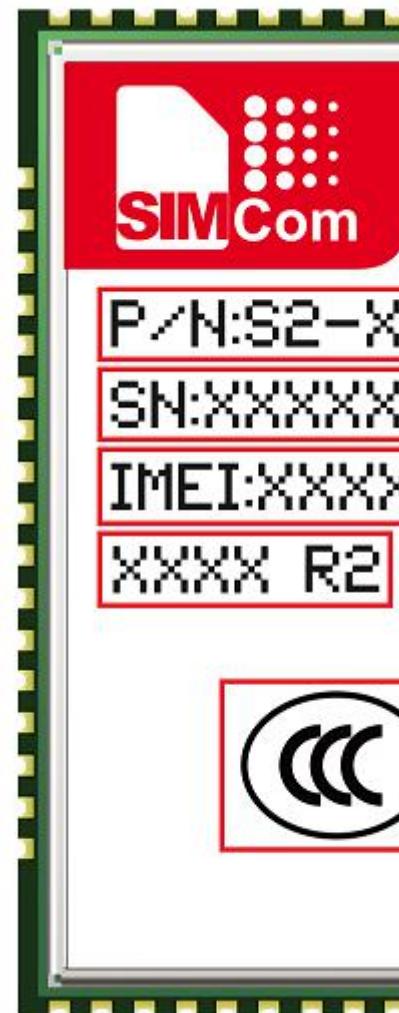


Figure 37: Label information for A7672X



删除[William Chen]:

设置格式[Unknown]: 字体: (默认) Arial

Table 48: The description of label information

No.	Description
A	Project name
B	Part number
C	Serial number
D	<u>IMEI number</u>
E	QR code

删除[William Chen]: International mobile equipment identity

设置格式[William Chen]: 字体: (默认) Arial, (中文) Arial

带格式表格[William Chen]

刪除[William Chen]: A7672S

## 6.3 Typical SMT Reflow Profile

SIMCom provides a typical soldering profile. Therefore, the soldering profile shown below is only a generic recommendation and should be adjusted to the specific application and manufacturing constraints.

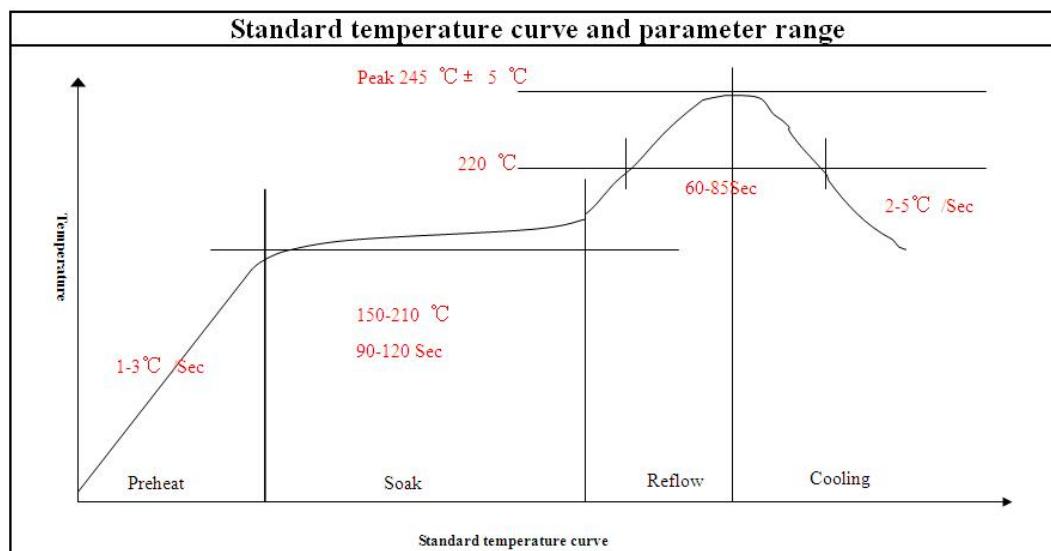


Figure 38: The ramp-soak-spike reflow profile of A7672X

刪除[William Chen]: A7672S

### NOTE

For more details about secondary SMT, please refer to the document [21].

## 6.4 Moisture Sensitivity Level (MSL)

A7672X is qualified to Moisture Sensitivity Level (MSL) 3 in accordance with JEDEC J-STD-033.

刪除[William Chen]: A7672S

The following table shows the features of Moisture Sensitivity Level (MSL). After seal off, storage conditions must meet the following table. If the storage time was expired, module must be baking before SMT.

Table 49: Moisture Sensitivity Level and Floor Life

Moisture Sensitivity Level (MSL)	Floor Life (out of bag) at factory ambient $\leq 30^{\circ}\text{C}/60\%$ RH or as stated
1	Unlimited at $\leq 30^{\circ}\text{C}/85\%$ RH
2	1 year at $\leq 30^{\circ}\text{C}/60\%$ RH
2a	4 weeks at $\leq 30^{\circ}\text{C}/60\%$ RH
3	168 hours at $\leq 30^{\circ}\text{C}/60\%$ RH
4	72 hours at $\leq 30^{\circ}\text{C}/60\%$ RH

5	48 hours at $\leq 30^{\circ}\text{C}/60\% \text{RH}$
5a	24 hours at $\leq 30^{\circ}\text{C}/60\% \text{RH}$
6	Mandatory bake before use. After bake, it must be reflowed within the time limit specified on the label.

删除[William Chen]: **A7672S**

**NOTE**

IPC / JEDEC J-STD-033 standard must be followed for production and storage.

删除[William Chen]: A7672S

## 7 Packaging

A7672X module support tray packaging.

删除[William Chen]: A7672S

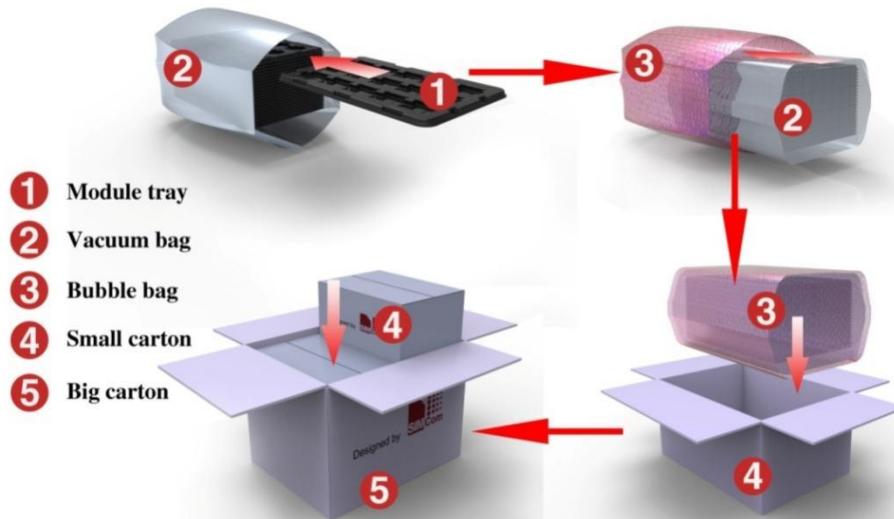


Figure 39: packaging diagram

Module tray drawing:

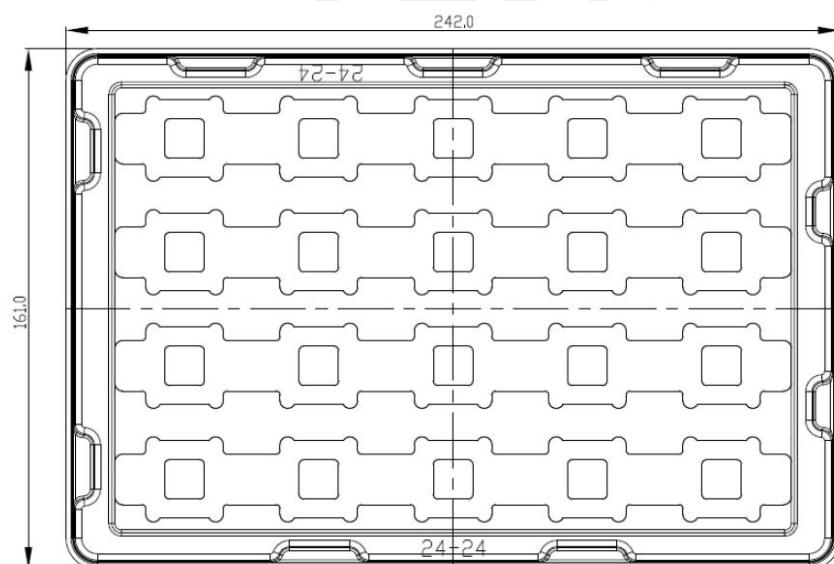


Figure 40: Tray drawing

Table 50: Tray size

Length ( $\pm 3\text{mm}$ )	Width ( $\pm 3\text{mm}$ )	Module number
242.0	161.0	20

Small carton drawing:

删除[William Chen]: **A7672S**

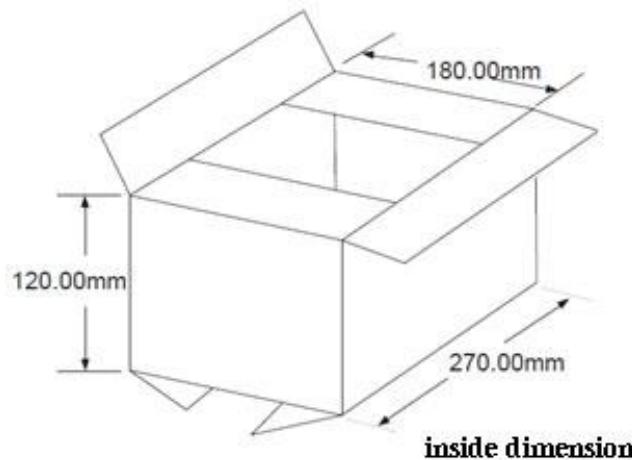


Figure 41: Small carton drawing

Table 51: Small Carton size

Length ( $\pm 10\text{mm}$ )	Width ( $\pm 10\text{mm}$ )	Height ( $\pm 10\text{mm}$ )	Module number
270	180	120	$20 \times 20 = 400$

Big carton drawing:

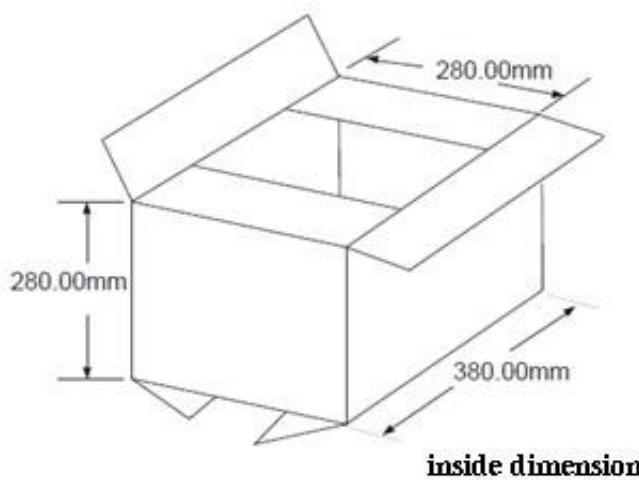


Figure 42: Big carton drawing

删除[William Chen]: **A7672S**

Table 52: Big Carton size

Length ( $\pm 10\text{mm}$ )	Width ( $\pm 10\text{mm}$ )	Height ( $\pm 10\text{mm}$ )	Module number
380	280	280	$400 \times 4 = 1600$

删除[William Chen]: A7672S

## 8 Appendix

### 8.1 Coding Schemes and Maximum Net Data Rates over Air Interface

Table 53: Coding Schemes and Maximum Net Data Rates over Air Interface

Multislotdefinition(GPRS/EDGE)			
Slot class	DL slot number	UL slot number	Active slot number
1	1	1	2
2	2	1	3
3	2	2	3
4	3	1	4
5	2	2	4
6	3	2	4
7	3	3	4
8	4	1	5
9	3	2	5
10	4	2	5
11	4	3	5
12	4	4	5
GPRS coding scheme	Max data rate (4 slots)		Modulation type
CS 1 = 9.05 kb/s / time slot	36.2 kb/s		GMSK
CS 2 = 13.4 kb/s / time slot	53.6 kb/s		GMSK
CS 3 = 15.6 kb/s / time slot	62.4 kb/s		GMSK
CS 4 = 21.4 kb/s / time slot	85.6 kb/s		GMSK
EDGE coding scheme	Max data rate (4 slots)		Modulation type
MCS 1 = 8.8 kb/s/ time slot	35.2 kb/s		GMSK
MCS 2 = 11.2 kb/s/ time slot	44.8 kb/s		GMSK
MCS 3 = 14.8 kb/s/ time slot	59.2 kb/s		GMSK
MCS 4 = 17.6 kb/s/ time slot	70.4 kb/s		GMSK
MCS 5 = 22.4 kb/s/ time slot	89.6 kb/s		8PSK
MCS 6 = 29.6 kb/s/ time slot	118.4 kb/s		8PSK
MCS 7 = 44.8 kb/s/ time slot	179.2 kb/s		8PSK
MCS 8 = 54.4 kb/s/ time slot	217.6 kb/s		8PSK
MCS 9 = 59.2 kb/s/ time slot	236.8 kb/s		8PSK
LTE-FDD device category (Downlink)	Max data rate (peak)		Modulation type

Category M1	1Mbps	QPSK/16QAM
<b>LTE-FDD device category (Uplink)</b>	<b>Max data rate (peak)</b>	<b>Modulation type</b>
Category M1	375kbps	QPSK/16QAM

删除[William Chen]: A7672S

## 8.2 Related Documents

Table 54: Related Documents

NO.	Title	Description
[1]	A7600 <u>Series AT</u> Command Manual _V1.00.04	AT Command Manual
[2]	ITU-T Draft new recommendationV.25ter	Serial asynchronous automatic dialing and control
[3]	GSM 07.07	Digital cellular telecommunications (Phase 2+); AT command set for GSM Mobile Equipment (ME)
[4]	GSM 07.10	Support GSM 07.10 multiplexing protocol
[5]	GSM 07.05	Digital cellular telecommunications (Phase 2+); Use of Data Terminal Equipment – Data Circuit terminating Equipment (DTE – DCE) interface for Short Message Service (SMS) and Cell Broadcast Service (CBS)
[6]	GSM 11.14	Digital cellular telecommunications system (Phase 2+); Specification of the SIM Application Toolkit for the Subscriber Identity Module – Mobile Equipment (SIM – ME) interface
[7]	GSM 11.11	Digital cellular telecommunications system (Phase 2+); Specification of the Subscriber Identity Module – Mobile Equipment (SIM – ME) interface
[8]	GSM 03.38	Digital cellular telecommunications system (Phase 2+); Alphabets and language-specific information
[9]	GSM 11.10	Digital cellular telecommunications system (Phase 2) ; Mobile Station (MS) conformance specification ; Part 1: Conformance specification
[10]	3GPP TS 51.010-1	Digital cellular telecommunications system (Release 5); Mobile Station (MS) conformance specification
[11]	3GPP TS 34.124	Electromagnetic Compatibility (EMC) for mobile terminals and ancillary equipment.
[12]	3GPP TS 34.121	Electromagnetic Compatibility (EMC) for mobile terminals and ancillary equipment.
[13]	3GPP TS 34.123-1	Technical Specification Group Radio Access Network; Terminal conformance specification; Radio transmission and reception (FDD)
[14]	3GPP TS 34.123-3	User Equipment (UE) conformance specification; Part 3: Abstract Test Suites.
[15]	EN 301 908-02 V2.2.1	Electromagnetic compatibility and Radio spectrum Matters (ERM); Base Stations (BS) and User Equipment (UE) for IMT-2000. Third Generation cellular networks; Part 2: Harmonized EN for IMT-2000, CDMA Direct Spread (UTRA FDD) (UE) covering essential requirements of article 3.2 of the R&TTE Directive
[16]	EN 301 489-24 V1.2.1	Electromagnetic compatibility and Radio Spectrum Matters (ERM); Electromagnetic Compatibility (EMC) standard for radio equipment and services; Part 24: Specific conditions for

		IMT-2000 CDMA Direct Spread (UTRA) for Mobile and portable (UE) radio and ancillary equipment
[17]	IEC/EN60950-1(2001)	Safety of information technology equipment (2000)
[18]	3GPP TS 51.010-1	Digital cellular telecommunications system (Release 5); Mobile Station (MS) conformance specification
[19]	GCF-CC V3.23.1	Global Certification Forum - Certification Criteria
[20]	2002/95/EC	Directive of the European Parliament and of the Council of 27 January 2003 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS)
[21]	Module secondary-SMT-UGD-V1.xx	Module secondary SMT Guidelines
[22]	A7600Series_UART_Application Note_V1.xx	This document describes how to use UART interface of SIMCom modules.
[23]	Antenna design guidelines for diversity receiver system A7600	Antenna design guidelines for diversity receiver system
[24]	Series_SleepMode_Application Note_V1.xx	Sleep Mode Application Note
[25]	A7600 Series_UIM HOT SWAP_Application Note_V1.00	This document introduces UIM card detection and UIM hot swap.

删除[William Chen]: **A7672S**

删除[William Chen]: A7672S

## 8.3 Terms and Abbreviations

Table 55: Terms and Abbreviations

Abbreviation	Description
ADC	Analog-to-Digital Converter
ARP	Antenna Reference Point
BER	Bit Error Rate
BD	BeiDou
BTS	Base Transceiver Station
CS	Coding Scheme
CSD	Circuit Switched Data
CTS	Clear to Send
DAC	Digital-to-Analog Converter
DSP	Digital Signal Processor
DTE	Data Terminal Equipment (typically computer, terminal, printer)
DTR	Data Terminal Ready
DTX	Discontinuous Transmission
DAM	Downloadable Application Module
DPO	Dynamic Power Optimization
EFR	Enhanced Full Rate
EGSM	Enhanced GSM
EMC	Electromagnetic Compatibility
ESD	Electrostatic Discharge
ETS	European Telecommunication Standard
FCC	Federal Communications Commission (U.S.)
FD	SIM fix dialing phonebook
FDMA	Frequency Division Multiple Access
FR	Full Rate
GMSK	Gaussian Minimum Shift Keying
GNSS	Global Navigation Satellite System
GPRS	General Packet Radio Service
GPS	Global Positioning System
GSM	Global Standard for Mobile Communications
HR	Half Rate
I2C	Inter-Integrated Circuit
IMEI	International Mobile Equipment Identity
LTE	Long Term Evolution
MO	Mobile Originated
MS	Mobile Station (GSM engine), also referred to as TE
MT	Mobile Terminated

删除[William Chen]: **A7672S**

NMEA	National Marine Electronics Association
PAP	Password Authentication Protocol
PBCCH	Packet Switched Broadcast Control Channel
PCB	Printed Circuit Board
PCS	Personal Communication System, also referred to as GSM 1900
RF	Radio Frequency
RMS	Root Mean Square (value)
RTC	Real Time Clock
SIM	Subscriber Identification Module
SMS	Short Message Service
SMPS	Switched-mode power supply
TDMA	Time Division Multiple Access
TE	Terminal Equipment, also referred to as DTE
TX	Transmit Direction
UART	Universal Asynchronous Receiver & Transmitter
VSWR	Voltage Standing Wave Ratio
SM	SIM phonebook
NC	Not connect
EDGE	Enhanced data rates for GSM evolution
ZIF	Zero intermediate frequency
WCDMA	Wideband Code Division Multiple Access
VCTCXO	Voltage control temperature-compensated crystal oscillator
SIM	Universal subscriber identity module
UMTS	Universal mobile telecommunications system
UART	Universal asynchronous receiver transmitter
PSM	Power saving mode
FD	SIM fix dialing phonebook
LD	SIM last dialing phonebook (list of numbers most recently dialed)
MC	Mobile Equipment list of unanswered MT calls (missed calls)
ON	SIM (or ME) own numbers (MSISDNs) list
RC	Mobile Equipment list of received calls
SM	SIM phonebook
NC	Not connect

删除[William Chen]: A7672S

## 8.4 Safety Caution

Table 56: Safety Caution

Marks	Requirements
	When in a hospital or other health care facility, observe the restrictions about the use of mobiles. Switch the cellular terminal or mobile off, medical equipment may be sensitive and not operate normally due to RF energy interference.
	Switch off the cellular terminal or mobile before boarding an aircraft. Make sure it is switched off. The operation of wireless appliances in an aircraft is forbidden to prevent interference with communication systems. Forgetting to think much of these instructions may impact the flight safety, or offend local legal action, or both.
	Do not operate the cellular terminal or mobile in the presence of flammable gases or fumes. Switch off the cellular terminal when you are near petrol stations, fuel depots, chemical plants or where blasting operations are in progress. Operation of any electrical equipment in potentially explosive atmospheres can constitute a safety hazard.
	Your cellular terminal or mobile receives and transmits radio frequency energy while switched on. RF interference can occur if it is used close to TV sets, radios, computers or other electric equipment.
	Road safety comes first! Do not use a hand-held cellular terminal or mobile when driving a vehicle, unless it is securely mounted in a holder for hands free operation. Before making a call with a hand-held terminal or mobile, park the vehicle.
	GSM cellular terminals or mobiles operate over radio frequency signals and cellular networks and cannot be guaranteed to connect in all conditions, especially with a mobile fee or an invalid SIM card. While you are in this condition and need emergent help, please remember to use emergency calls. In order to make or receive calls, the cellular terminal or mobile must be switched on and in a service area with adequate cellular signal strength.  Some networks do not allow for emergency call if certain network services or phone features are in use (e.g. lock functions, fixed dialing etc.). You may have to deactivate those features before you can make an emergency call.  Also, some networks require that a valid SIM card be properly inserted in the cellular terminal or mobile.