Printed Item: Ladder Diagram - Main_unit1

N0000 | X0 (NC) --- X1 / M0 --- ( ) M0

N0001 | M0 --- X9 --- ( ) M8
              X10 --- ( ) M9

N0002 | M0 --- X6 / M3 --- X4 (NC) --- X9 (NC) --- ( ) M3

N0003 | M0 --- X7 / M4 --- X4 (NC) --- X10 (NC) --- ( ) M4

N0004 | M0 --- X8 / M5 --- X4 (NC) --- X9 (NC) --- X10 (NC) --- ( ) M5

N0005 | M0 --- X2 / (M7, X4 (NC)) --- ( ) M7

N0006 | M0 --- (T200, T201 (NC), M3) / (T204 (NC), T203) --- ( ) Y1
              (T200, T201 (NC), M4) / (T206, T207 (NC)) --- ( ) Y2

N0007 | M0 --- (M1 / M2 / (T205, X5 (NC)) / M6) --- X4 (NC) --- ( ) Y0

N0008 | M0 --- (M7 / (M1, M2)) --- (X5 (NC), M4) / (X3 (NC), M3) / (X3 (NC), X5 (NC), M5) --- ( ) M1

N0009 | M0 --- (X3, M3) / (X5, M4) --- X4 (NC) --- EN [1S T200 5] TUP

Printed Item: Ladder Diagram - Main_unit1

N0010	M0	T200		EN	1S T201 5 TUP
		T201		EN	1S T202 2 TUP
		T202	X4		M2
		M2			
		T208	X4		M6
		M6			
N0011	M0	X3	M5	EN	1S T203 2 TUP
		T203		EN	1S T204 10 TUP
		T204		EN	1S T205 2 TUP
		X5	M5	EN	1S T206 2 TUP
		T206		EN	1S T207 10 TUP
		T207		EN	1S T208 2 TUP

N0012

N0013

N0014

```
00000M ORG   NOT  X0
00001M AND   SHORT
00002M LD       X1
00003M OR       M0
00004M ANDLD
00005M OUT      M0
00006M ORG      M0
00007M OUT   TR  0
00008M AND   SHORT
00009M AND      X9
00010M OUT      M8
00011M LD   TR  0
00012M AND   SHORT
00013M AND      X10
00014M OUT      M9
00015M ORG      M0
00016M LD       X6
00017M OR       M3
00018M ANDLD
00019M AND   SHORT
00020M AND   NOT  X4
00021M AND   SHORT
00022M AND   NOT  X9
00023M OUT      M3
00024M ORG      M0
00025M LD       X7
00026M OR       M4
00027M ANDLD
00028M AND   SHORT
00029M AND   NOT  X4
00030M AND   SHORT
00031M AND   NOT  X10
00032M OUT      M4
00033M ORG      M0
00034M LD       X8
00035M OR       M5
00036M ANDLD
00037M AND   SHORT
00038M AND   NOT  X4
00039M AND   SHORT
00040M AND   NOT  X9
00041M AND   NOT  X10
00042M OUT      M5
00043M ORG      M0
00044M LD       X2
00045M LD       M7
00046M AND   NOT  X4
00047M ORLD
00048M ANDLD
00049M OUT      M7
00050M ORG      M0
00051M OUT   TR  0
```

```
00052M  LD        T200
00053M  AND   NOT  T201
00054M  AND       M3
00055M  LD    NOT  T204
00056M  AND       T203
00057M  ORLD
00058M  ANDLD
00059M  OUT       Y1
00060M  LD    TR   0
00061M  LD        T200
00062M  AND   NOT  T201
00063M  AND       M4
00064M  LD        T206
00065M  AND   NOT  T207
00066M  ORLD
00067M  ANDLD
00068M  OUT       Y2
00069M  ORG       M0
00070M  LD        M1
00071M  OR        M2
00072M  LD        T205
00073M  AND   NOT  X5
00074M  ORLD
00075M  OR        M6
00076M  ANDLD
00077M  AND   NOT  X4
00078M  OUT       Y0
00079M  ORG       M0
00080M  LD        M7
00081M  LD        M1
00082M  AND   NOT  M2
00083M  ORLD
00084M  ANDLD
00085M  AND   SHORT
00086M  LD    NOT  X5
00087M  AND       M4
00088M  LD    NOT  X3
00089M  AND       M3
00090M  ORLD
00091M  LD    NOT  X3
00092M  AND   NOT  X5
00093M  AND       M5
00094M  ORLD
00095M  ANDLD
00096M  OUT       M1
00097M  ORG       M0
00098M  LD        X3
00099M  AND       M3
00100M  LD        X5
00101M  AND       M4
00102M  ORLD
00103M  ANDLD
```

```
00104M  AND   NOT  X4
00105M  T200      5
00106M  ORG       M0
00107M  OUT   TR  0
00108M  AND       T200
00109M  T201      5
00110M  LD   TR  0
00111M  AND       T201
00112M  T202      2
00113M  LD   TR  0
00114M  LD        T202
00115M  OR        M2
00116M  ANDLD
00117M  AND   SHORT
00118M  AND   NOT  X4
00119M  OUT       M2
00120M  LD   TR  0
00121M  LD        T208
00122M  OR        M6
00123M  ANDLD
00124M  AND   SHORT
00125M  AND   NOT  X4
00126M  OUT       M6
00127M  ORG       M0
00128M  OUT   TR  0
00129M  AND       X3
00130M  AND       M5
00131M  T203      2
00132M  LD   TR  0
00133M  AND       T203
00134M  T204      10
00135M  LD   TR  0
00136M  AND       T204
00137M  T205      2
00138M  LD   TR  0
00139M  AND       X5
00140M  AND       M5
00141M  T206      2
00142M  LD   TR  0
00143M  AND       T206
00144M  T207      10
00145M  LD   TR  0
00146M  AND       T207
00147M  T208      2
00148M  ORG  OPEN
00149M  ORG  OPEN
00150M  ORG  OPEN
```