

# QUALITY INSPECTION

## INTRODUCTION

Our application specialize in advanced automation technologies such as surface detect inspection, OCR/OCV (Optical Character Recognition/Optical Character Verification), and critical measurements. These technologies are integrated into our specialized application, **QualityInspection**, which is designed to enhance precision and operational efficiency in various industrial processes.

## QUALITY INSPECTION DASHBOARD

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DASHBOARD

SETTINGS

USER MANAGEMENT

SKU MANAGEMENT

MARKING ITEMS

CAMERA MANAGEMENT

IMAGE MANAGEMENT

TEACH IMAGE

COMMUNICATIONS

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ALARMS

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TCP SERVER

MODBUS TCP

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## USER MANAGEMENT

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Last Modified on : 08-04-2024

USER MANAGEMENT

USER NAME

User Name

PASSWORD

User Password

ROLE

ADD USER

USER NAME	ROLE	REMOVE
a	Administrator	x
m	Maintenance	x
o	Operator	x

# SKU MANAGEMENT

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031

SAMPLE NAME

+

ADD

☐

COPY

SKU MANAGEMENT

Last Modified on :

ID	SKU CODE	REMOVE
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IMAGE SETTINGS

✕ DELETE

COMMUNICATIONS

✕ DELETE

CAMERA SETTINGS

✕ DELETE

MARKING ITEMS

✕ DELETE

to add new job

to copy from existing job

# MARKING ITEMS

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031-SAMPLENAME

MARKING ITEMS

Select Tool

004

Enter Marking Name

+

ADD

ID	TYPE	MARKING ITEMS	REMOVE
001	PatternMatchMax	pmm	✕
002	ColorPixelCounter	cpc	✕
003	PixelCounter	pc	✕

1. SELECT SKU NAME

2.SELECT TOOL

3.ENTER MARKING NAME

4.ADD

5.SAVE

LIST OF TOOLS

Select Tool

004

PatternMatchMax

PatternMatch

ColorFilter

ColorPixelCounter

PixelCounter

CodeReader1D

CodeReader2D

OCRAI

OCRMax

CombineResults

# CAMERA MANAGEMENT

Steps :

1.SELECT SKU

2.SELECT CAMERA

3.SET EXPOSURE TIME AND GAIN

4.START CAMERA

5. SAVE IMAGE

6.STOP CAMERA

7. SAVE

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027-test1

BL32411AAK00001

CAMERA MANAGEMENT

Image Acquisition : 3.44 FPS

Image Processing : 0.18 ms

Properties

Acq Interface : HWV3pdParty

Acq Name : HuarayTechnolo

Serial Number : BL32411AAK0000

Manufacturer : Huaray Technol

ModelName : AB3A20CU000E

Settings

Exposure Time : 300000

Gain : 1

Rotation Angle : 0

Mirror Enable : Off

Trigger

Trigger Mode : Off

Auto Save Image : Off

Live Processing

Enable DM Code

Enable QR Code

START CAMERA

SAVE IMAGE

STOP CAMERA

Calibration

Focal Length (mm) : 12.0

Plate Thickness (mm) : 2.0

Plate Dimension (mm) : 80

Working Distance (mm) : 100

Pixel Size(um) : 3.75

Smoothness : 0.50

CALIBRATE

Error :

ROKAM

Thanush H

+91 6362082407

applications@rokam.co

Rokam Technology Solutions LLP

#1027, 1st A Cross, 9th Block, Nagarbhavi

2nd Stage, Bangalore 560072

CAV1@4000x3000x3@3.44 FPS -

## IMAGE MANAGEMENT

Select SKU

Add IMAGE

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Select SKU Number

Last Modified on : 21-09-2024

ADD IMAGES

FILE NAME

REMOVE

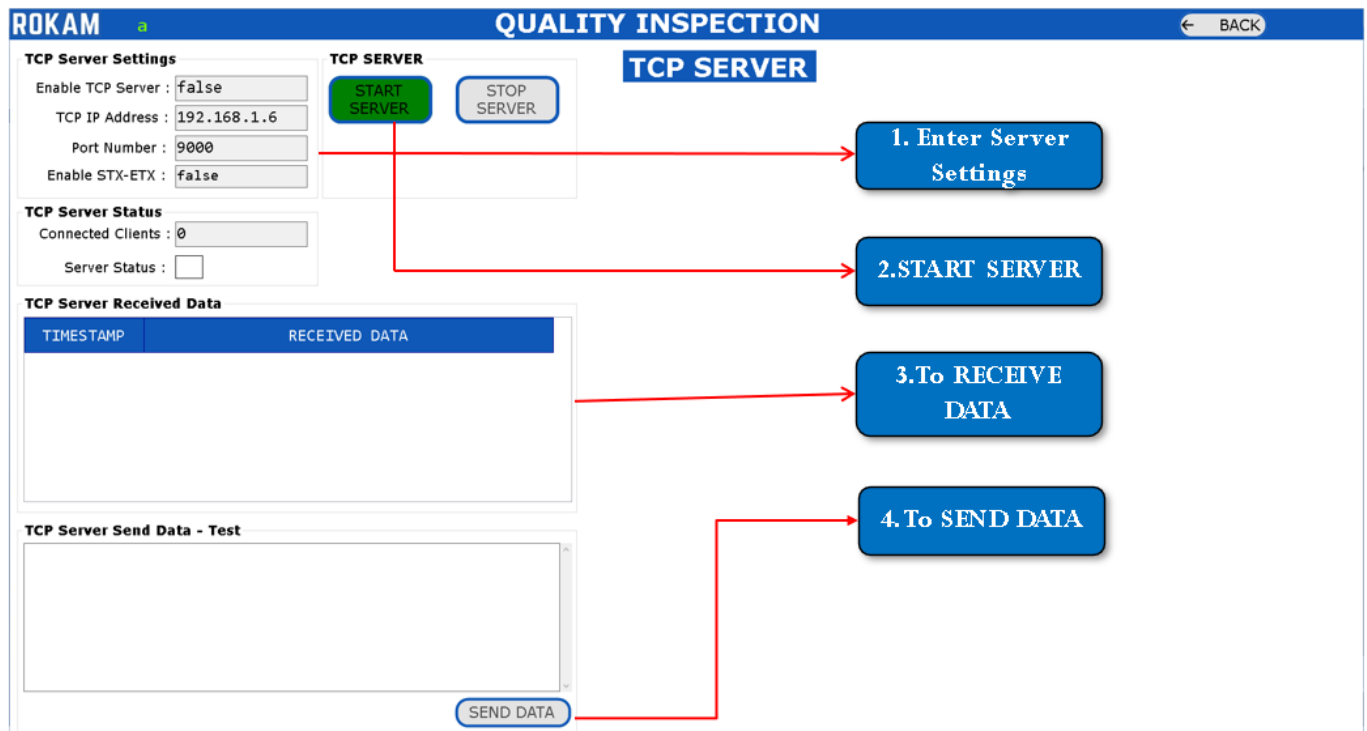
# Space (376 - 297)

Zoom: 100.00%

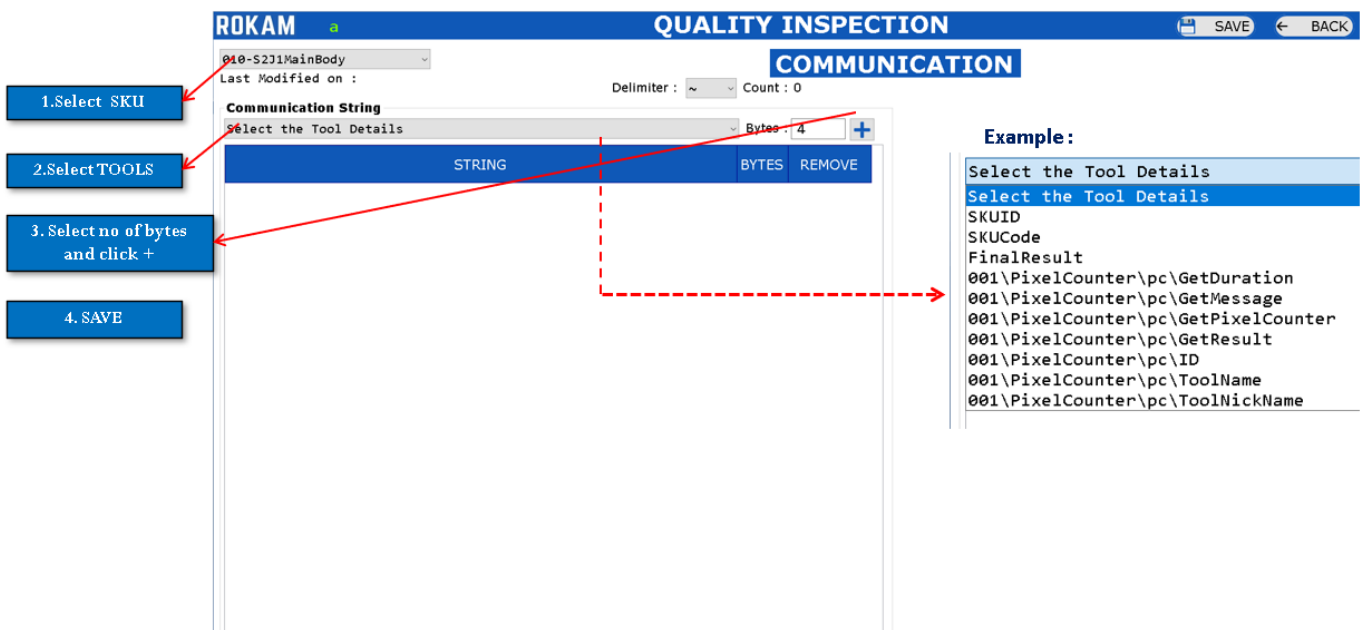
Value: --

## COMMUNICATIONS

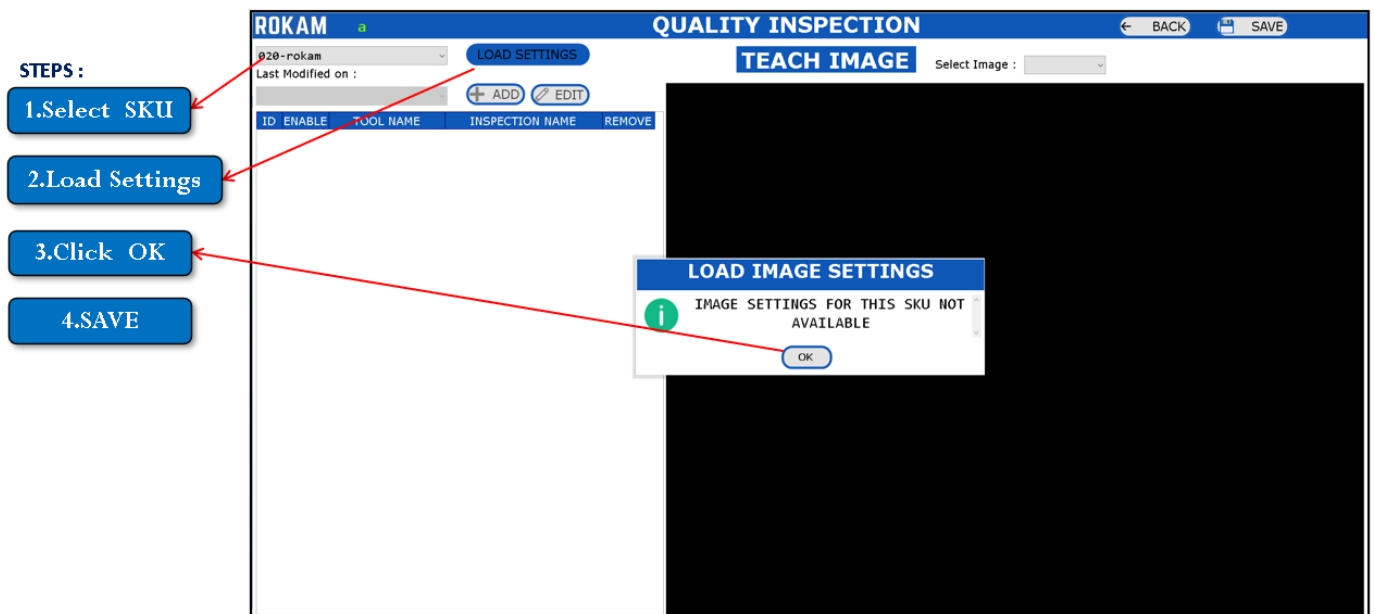




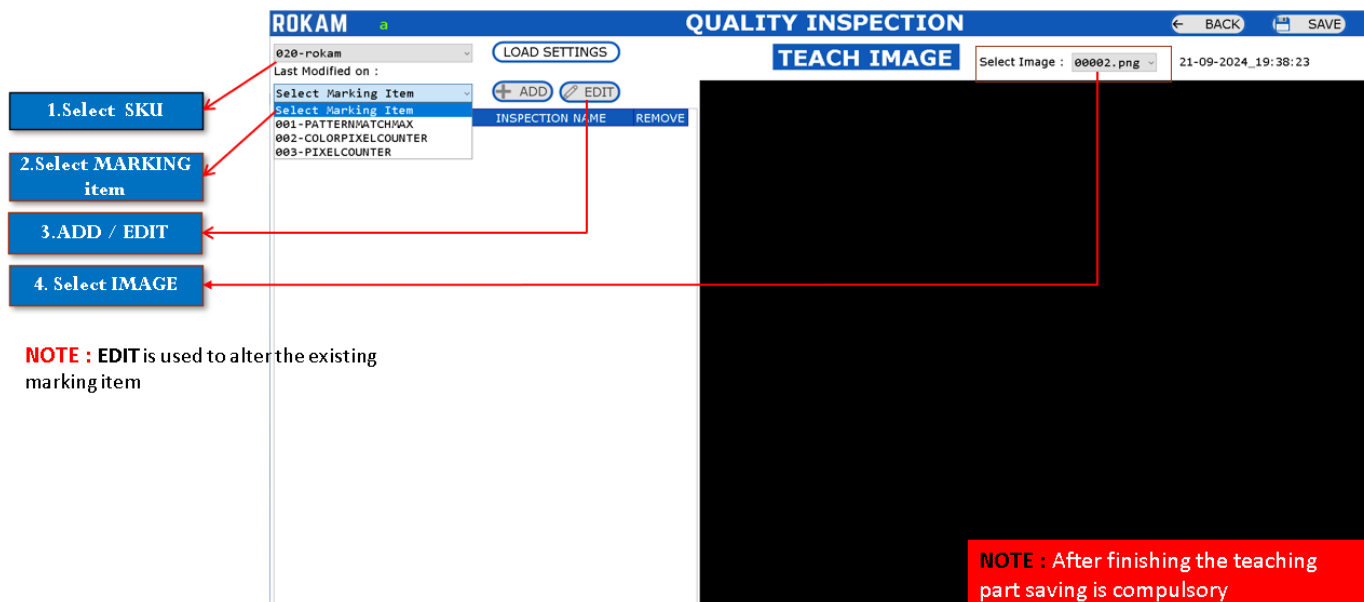
### COMMUNICATIONS PART 03



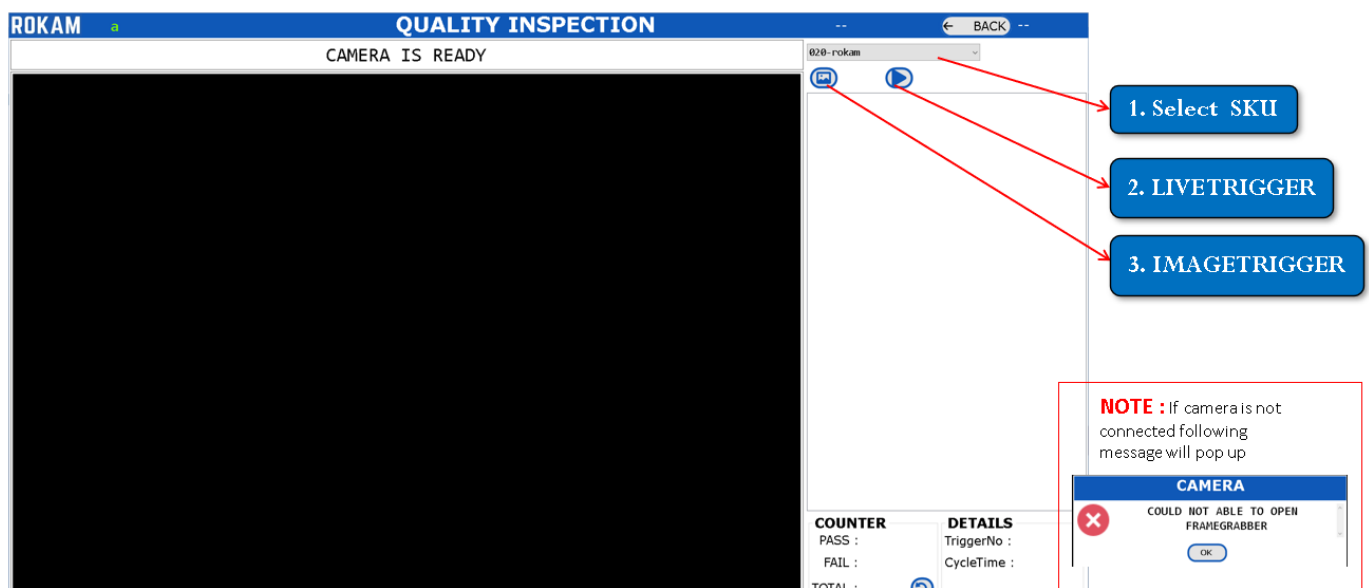
TEACH IMAGE



## TEACH IMAGE PART 01



## INSPECTION



RESULTS

1.Select SKU

2.Select DATE

3.Select GET RESULTS

4.Select TRIGGER

Only ADMIN

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Select SKU Number

26 September 2024

GET RESULTS

CLEAR RESULTS

RESULTS

INSPECTIONS/G8

PDF

ID	TRIGGER	TIME	DELETE
----	---------	------	--------

PARAMETER	VALUE
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REPORTS

1.Select SKU

2.Select DATES

3.Select USERS

4.Select PASS/FAIL

5.GET REPORTS

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All SKUs

All Users

GET REPORTS

REPORTS

26 September 2024 | 00:00:00

26 September 2024 | 23:59:59

PDF

TOTAL

PASS

FAIL

ID	SKU	DATE	TIME	TRIGGER	USERNAME	RESULT
----	-----	------	------	---------	----------	--------

GET IN PDF FORM

FAILED

COUNT

STATISTICS

VALUE