



清华大学机械工程系

Department of Mechanical Engineering, Tsinghua University



Incipient Slip-Based Rotation Measurement via Visuotactile Sensing During In-Hand Object Pivoting

Mingxuan Li, Yen Hang Zhou, Tiemin Li, Yao Jiang*

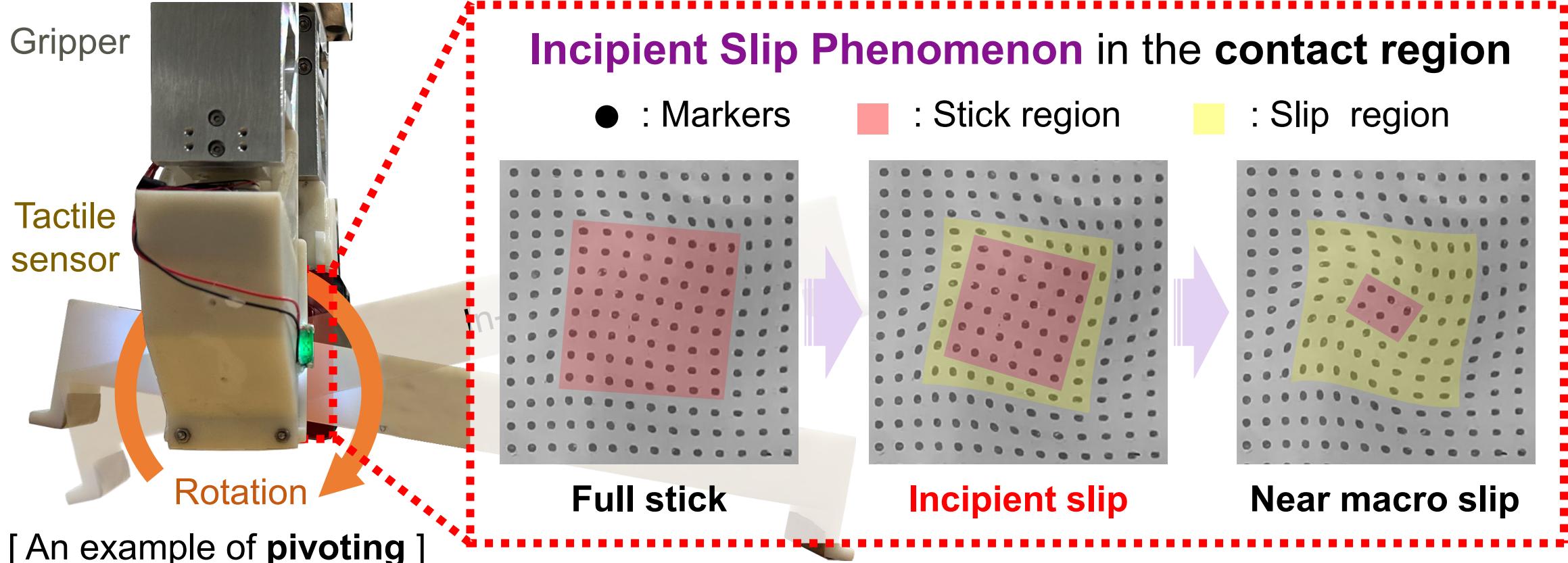
(e-mail: mingxuan-li@foxmail.com; zhouyanh23@mails.tsinghua.edu.cn;
litm@mail.tsinghua.edu.cn; jiangyao@mail.tsinghua.edu.cn)

Department of Mechanical Engineering
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In-Hand Object Pivoting

Background:

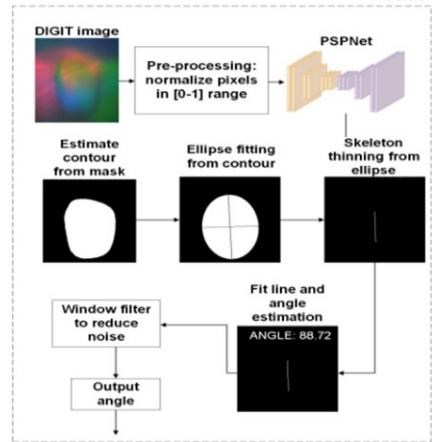
- ✓ **Pivoting:** Re-locating the object to a **specific rotation angle**, to prepare for the manipulation
- ✓ **Aim:** **Measuring the pivoting rotation** to guarantee the **dexterity** and **stability** of robots
- ✓ **Incipient slip:** An individual state between **full stick** and **macro slip** during the pivoting



Review and Motivation

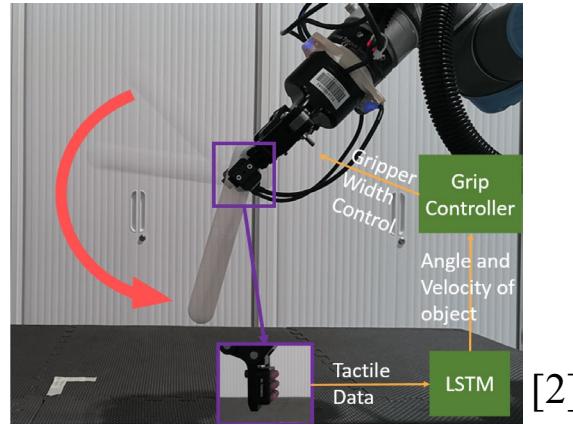
Reviewing Rotation Measurement Methods:

- Rotation relative to the contact surface:

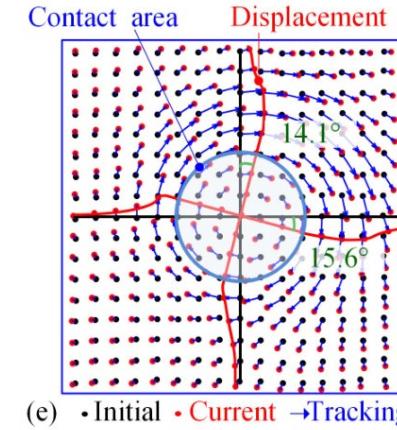


[1] J. Castaño-Amorós *et al.*, IEEE RA-L, vol. 8, no. 8, pp. 4537–4544, 2023

[2] J. Toskov *et al.*, CoRL, pp. 2284–2293, 2023

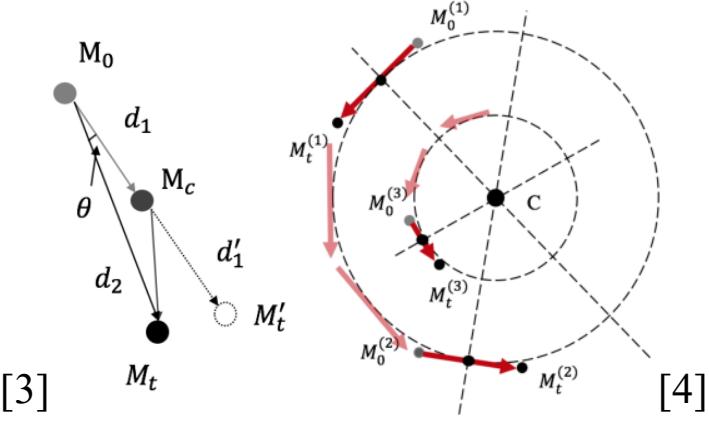


- Rotation of the contact surface per se:



[3] H. Ma *et al.*, IEEE Sensors J., vol. 22, no. 18, pp. 17727–17736, Sep. 2022

[4] R. Kolamuri *et al.*, IROS, 2021, pp. 6809–6816



Regard as Macro Slip

Regard as Full Stick

Challenge: Ignoring the impact of incipient slip can lead to **measurement errors** and the **overly optimistic estimate** of stable grasping state

Motivation: Incipient Slip-Based Rotation Measurement during pivoting

Conclusion of Contact Modeling

Derived Results:

$$\Delta\varphi_{ij} = -\frac{\text{rot}(\Delta s_{ij})}{2(k+1)}$$

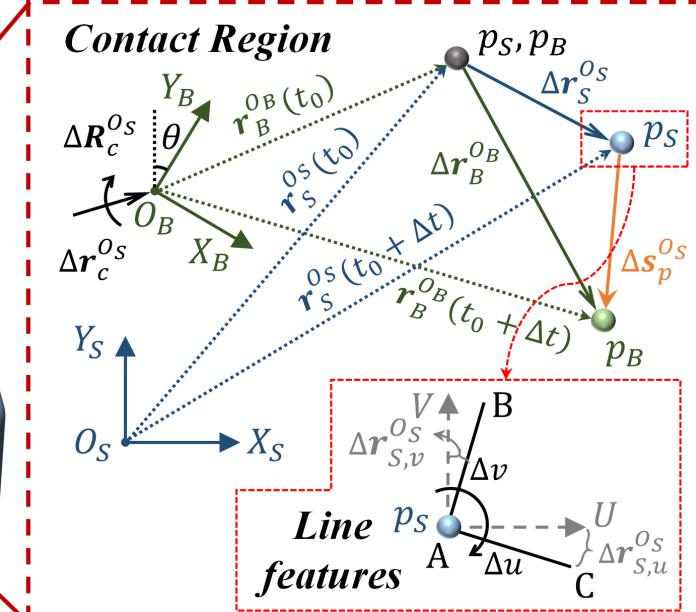
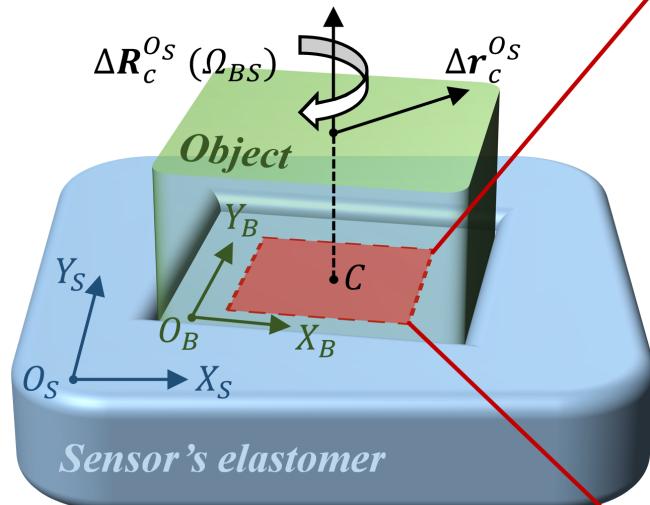
$$\theta = -(k+1) \cdot \varphi_i$$

- Judging the stick region:
 - ✓ The **stick/slip state** at a certain point on the contact surface can be determined by comparing the **rotation angle of the line feature**

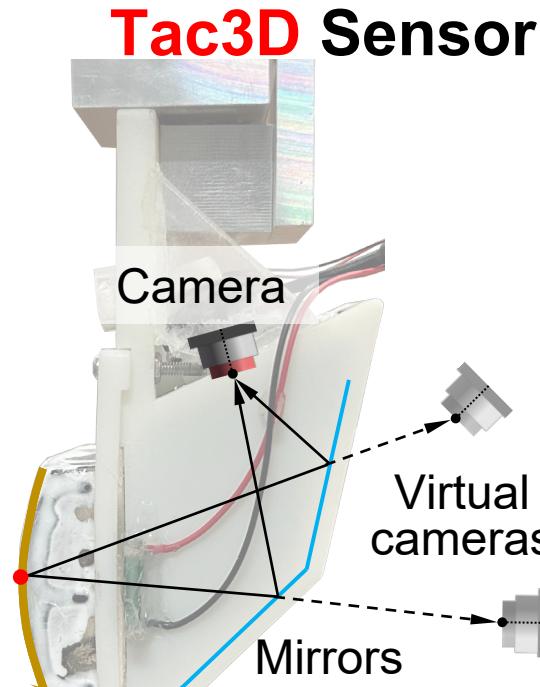
- Estimating the rotation:
 - ✓ The **pivot rotation angle** of an object can be estimated using the **rotation angle of the sticking region** on the contact surface

Measuring Rotation:

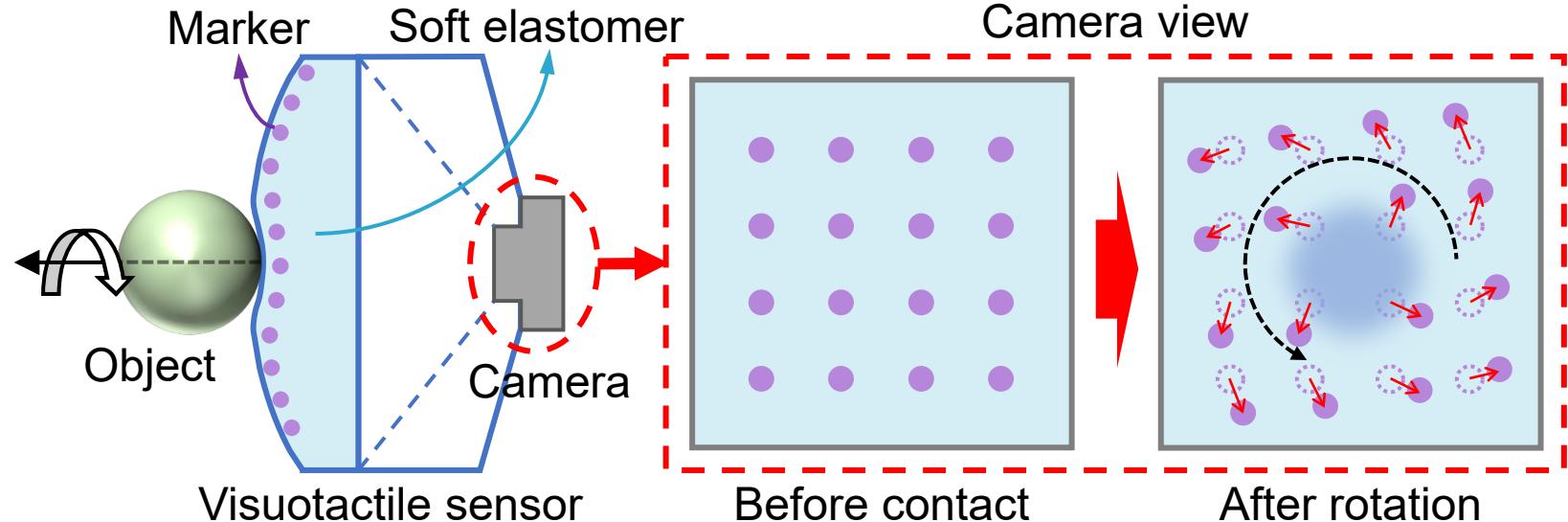
- ✓ Find some **stick points** on the sensor's contact surface;
- ✓ Detect the **local rotation angle using marked line features** to find the whole stick region;
- ✓ Calculate the **average rotation angle of the stick region** and estimate the pivoting angle.



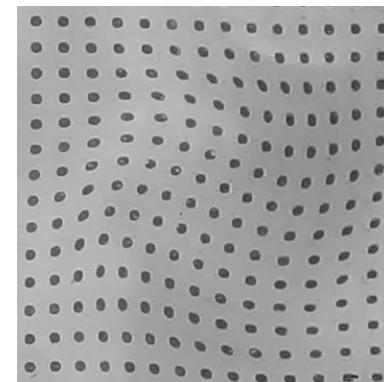
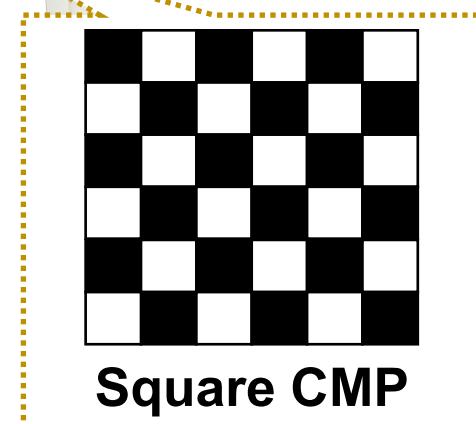
Rotation Measurement Pipeline (1)



Visuotactile Sensing:



Continuous Marker Pattern (CMP):

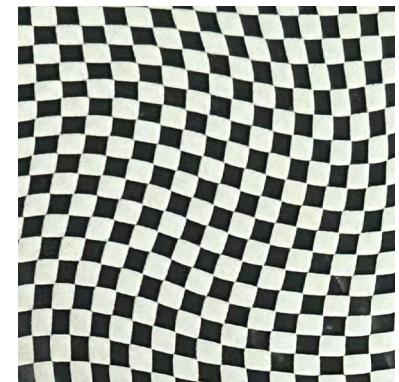


Distributed
marker pattern

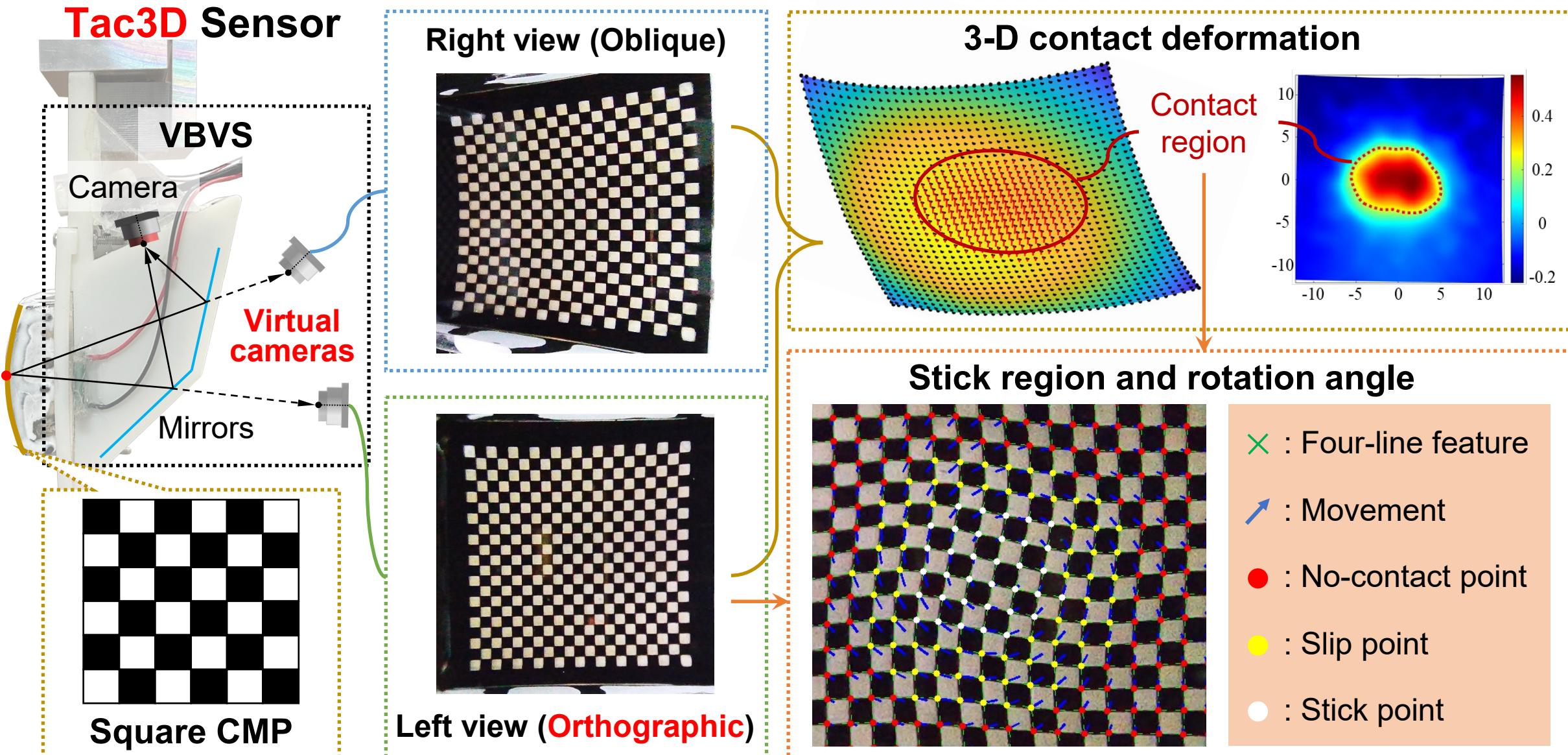


Continuous
marker pattern

Converting discrete markers
into **line features in CMP**:
To ensure **high resolution**

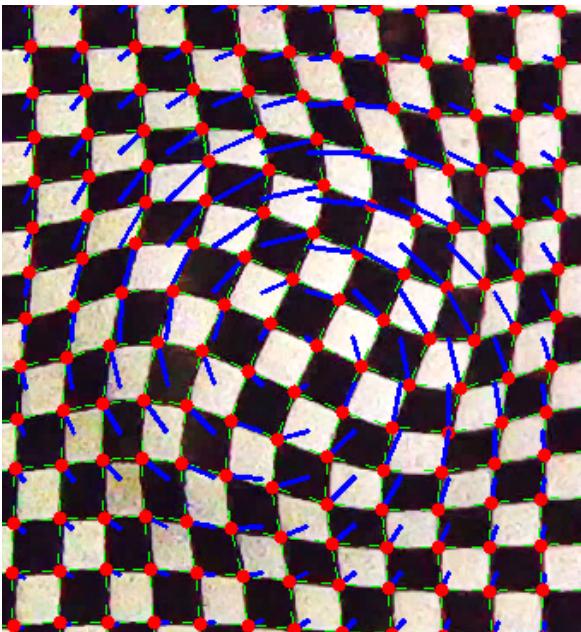


Rotation Measurement Pipeline (2)



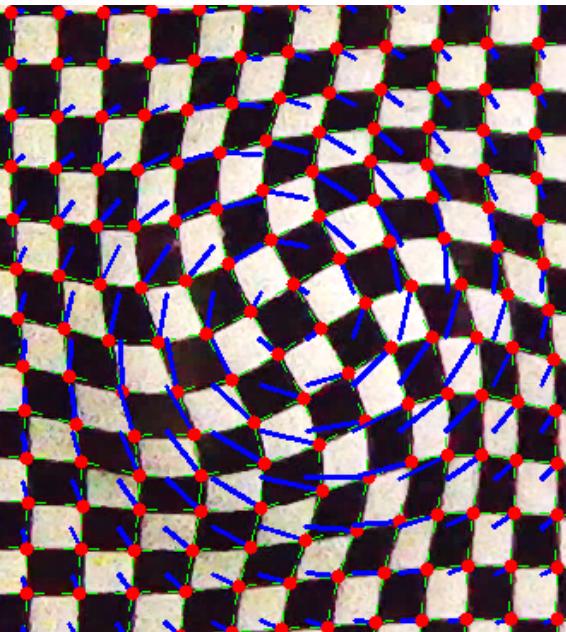
Measurement of Different Rotation Cases

- Clockwise rotation



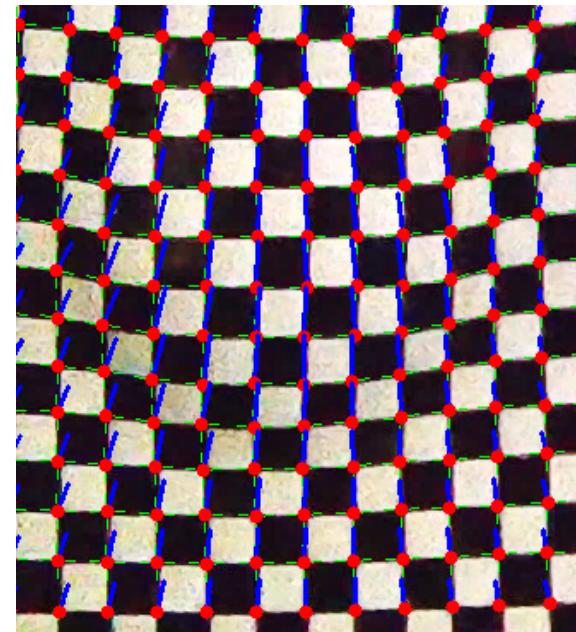
Angle: 22.46°

- Counterclockwise rotation



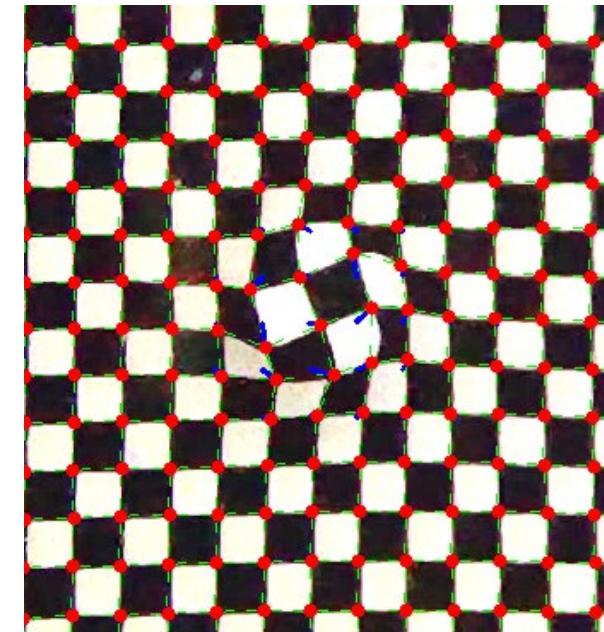
Angle: -21.95°

- Translation (no rotation)



Angle: 0.017°

- Small and round contact area



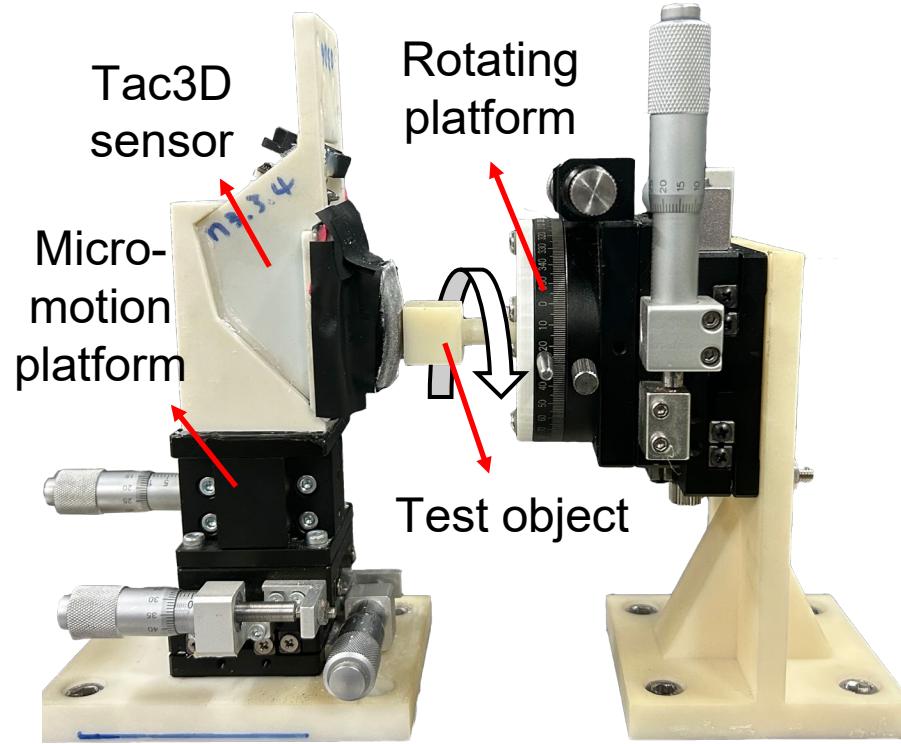
Angle: -14.61°

Conclusion:

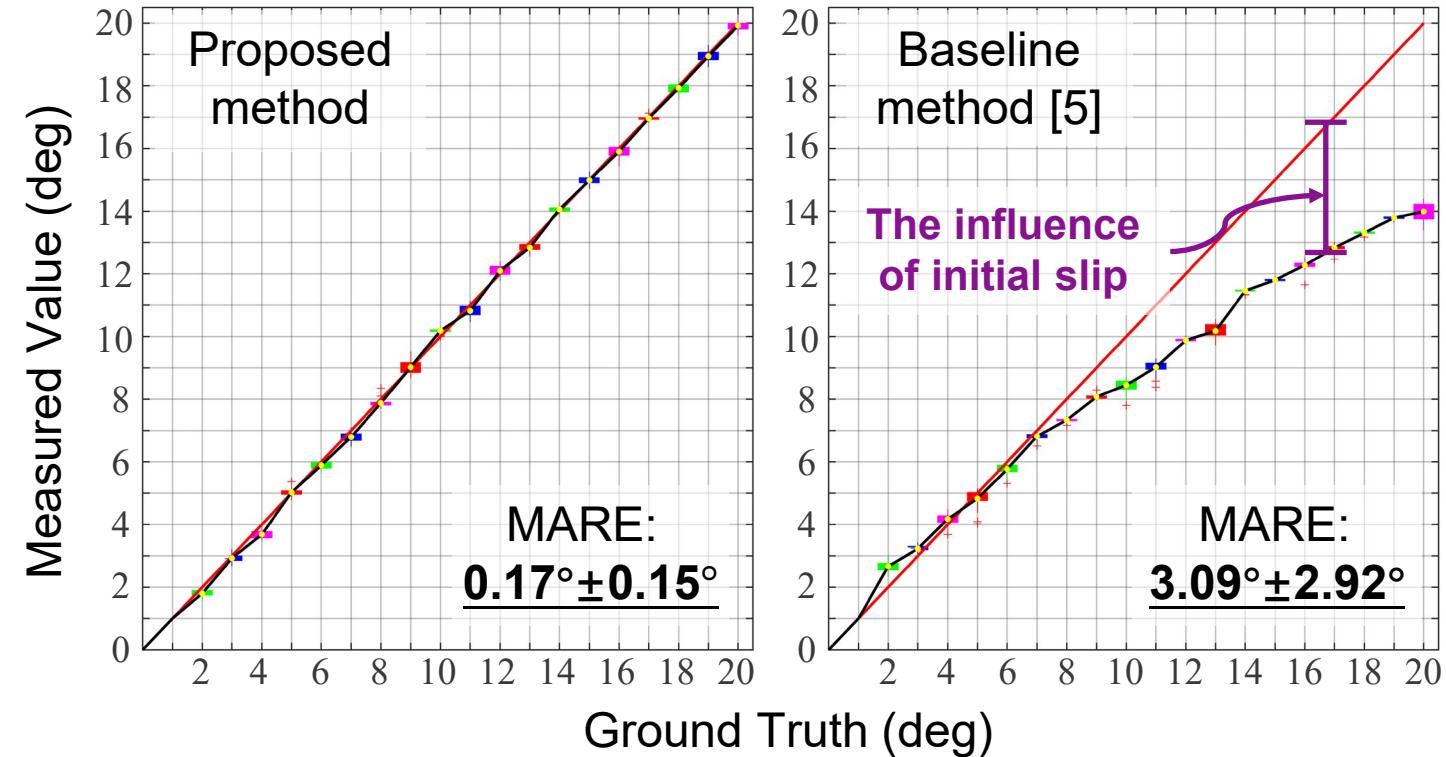
- ✓ The proposed method can **distinguish between translational and rotational displacements**, and works well while handling special cases like translation and small/round contact areas.

Evaluation of Rotation Measurement

- Experimental Setup:



- Quantitative Comparison with Baseline:

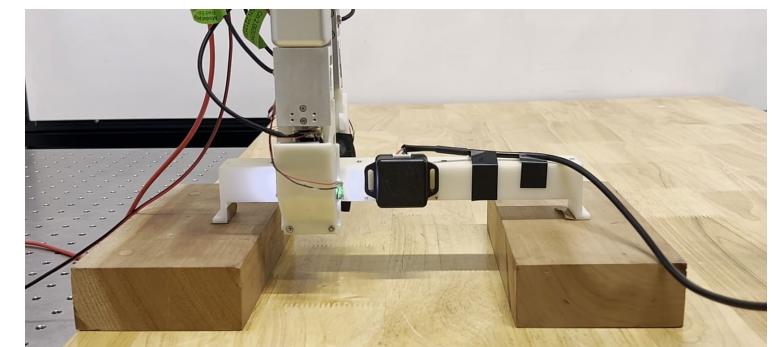
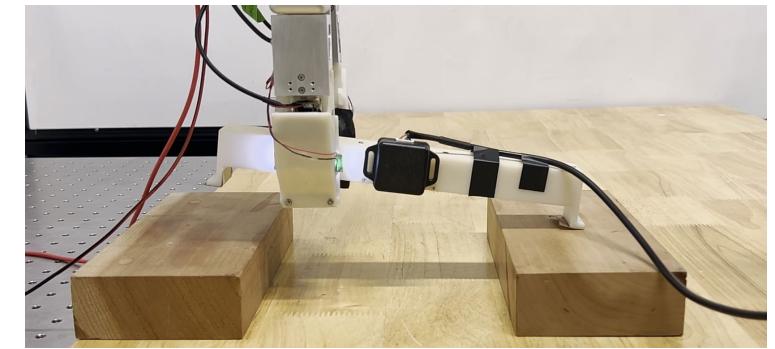
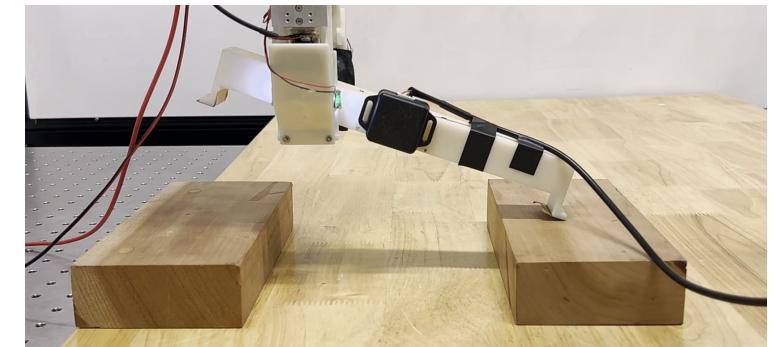
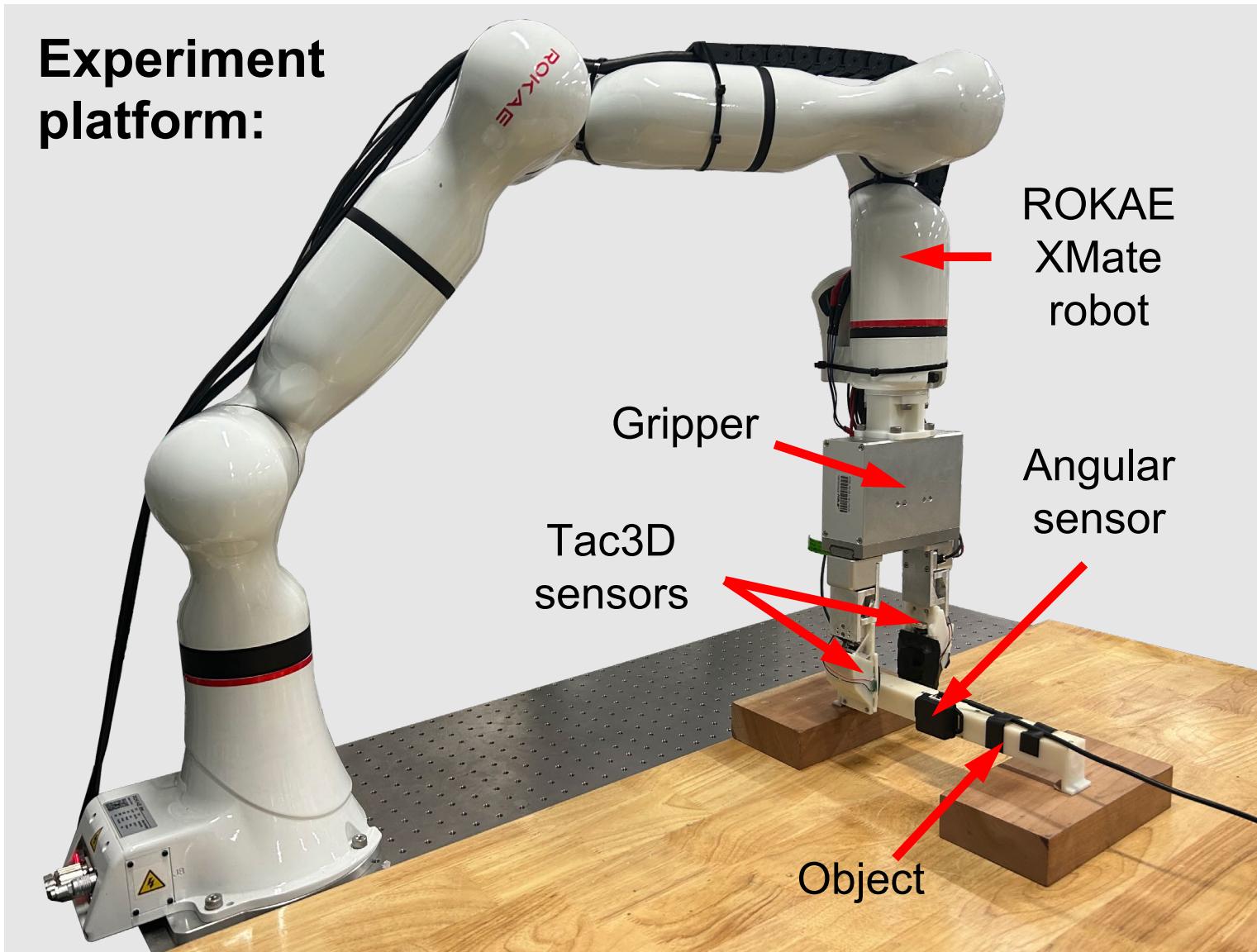


Conclusion:

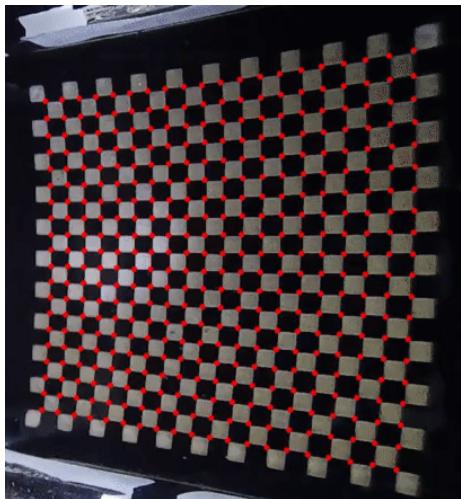
- ✓ The proposed method can **exclude the slip markers** and **utilize only the stick region** for the calculation, thus improving in the measurement accuracy.
- ✓ It achieves a **static MARE of $0.17^\circ \pm 0.15^\circ$ (SOTA)** (Baseline: MARE of $3.09^\circ \pm 2.92^\circ$ [5]).

Robot Experiment Platform

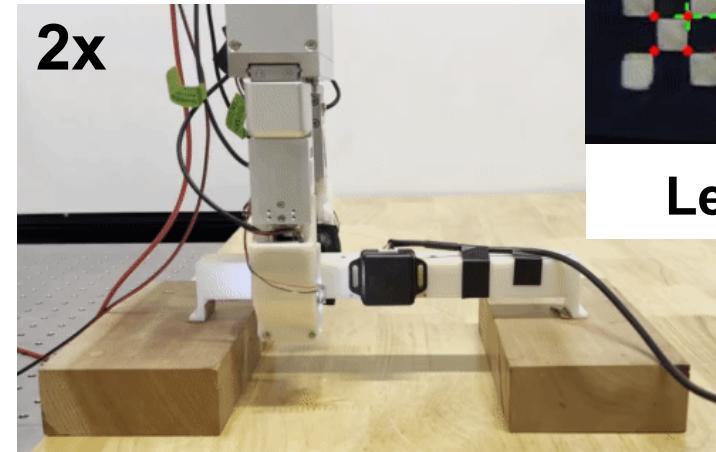
Experiment platform:



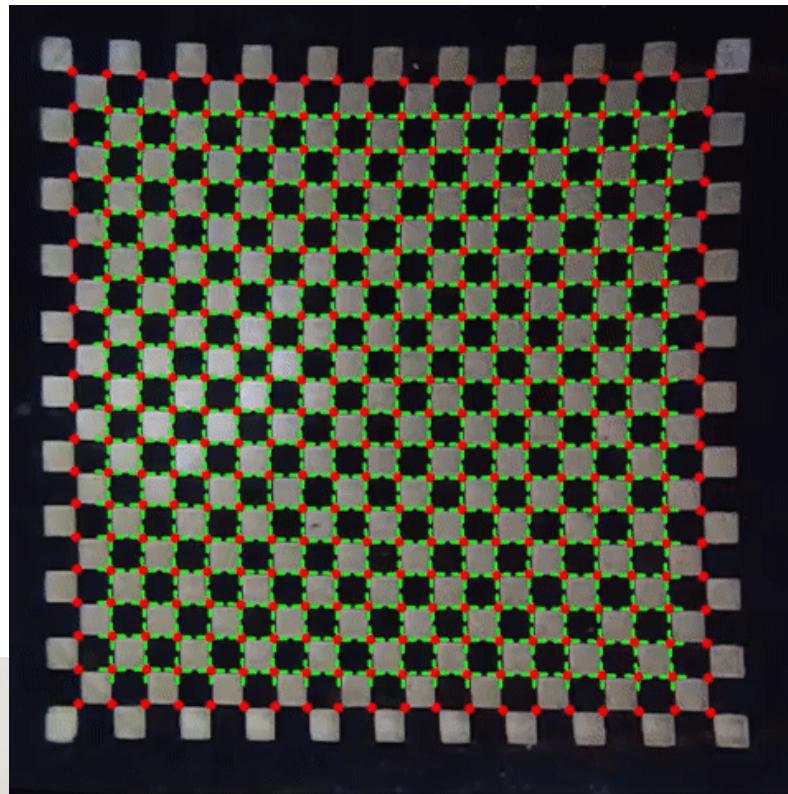
A Demonstration of On-Line Measurement



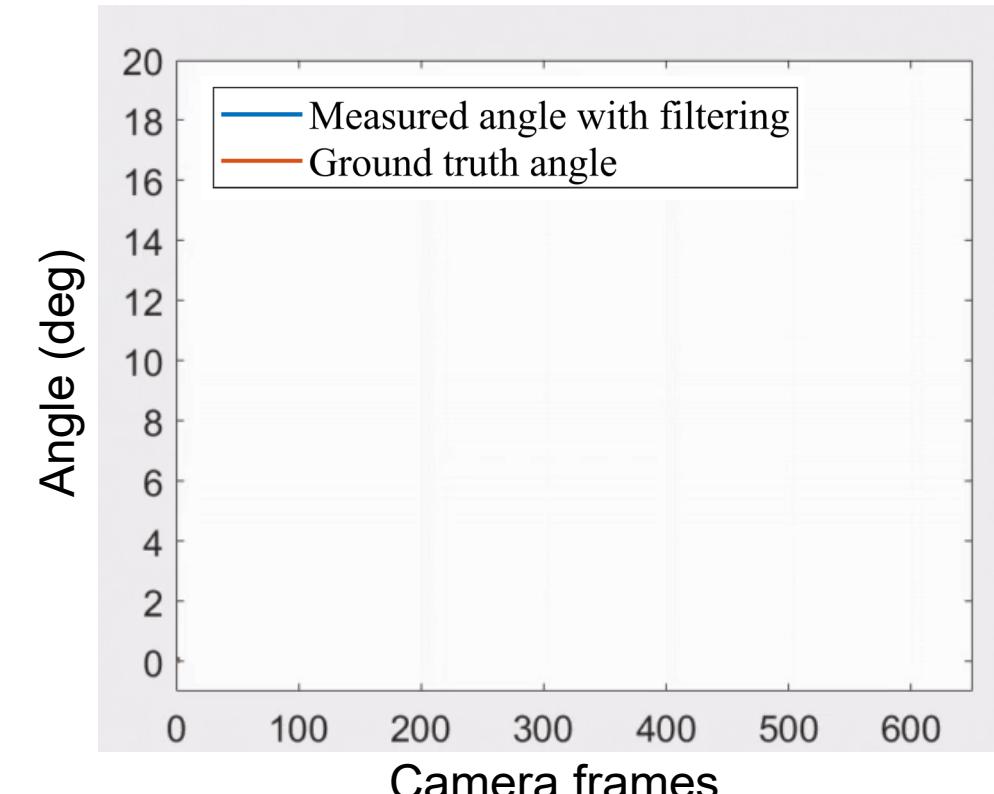
Right view of
Tac3D image



Side View



Left view of Tac3D image

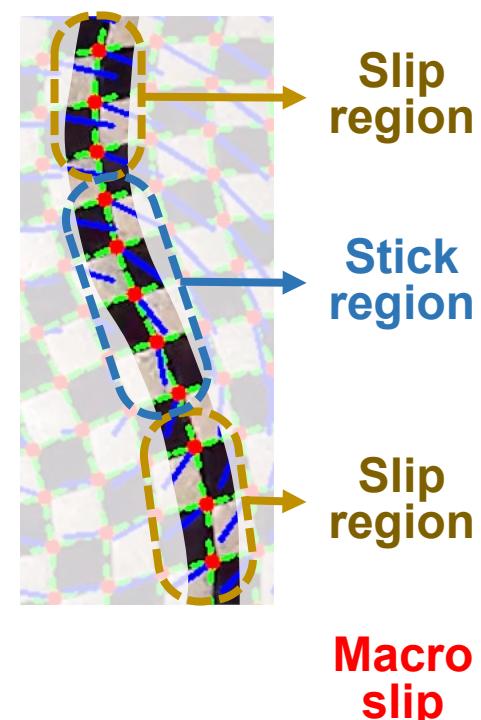
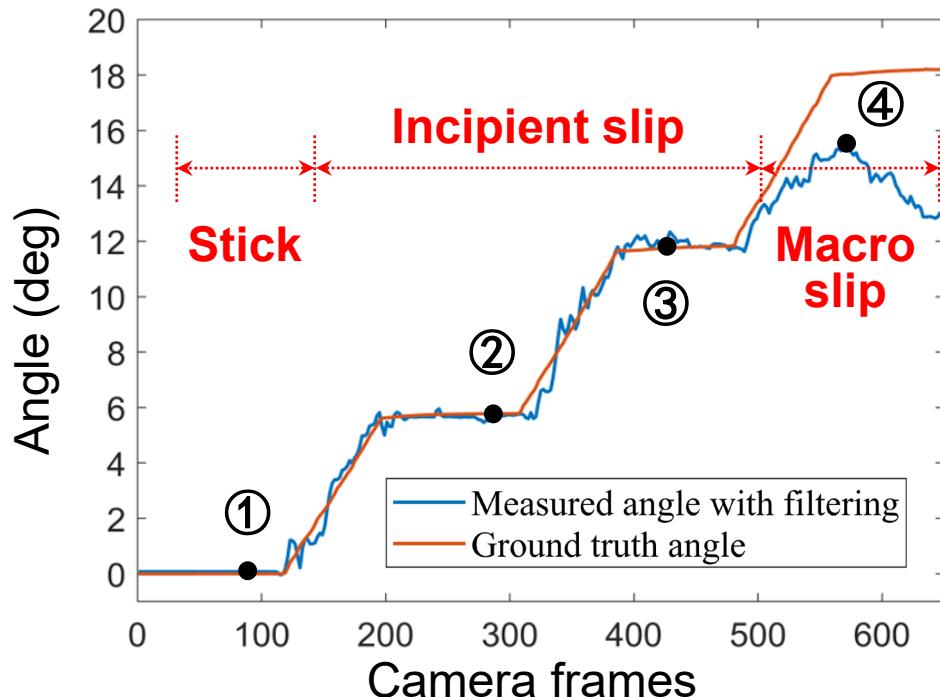


Measured angle vs Ground truth

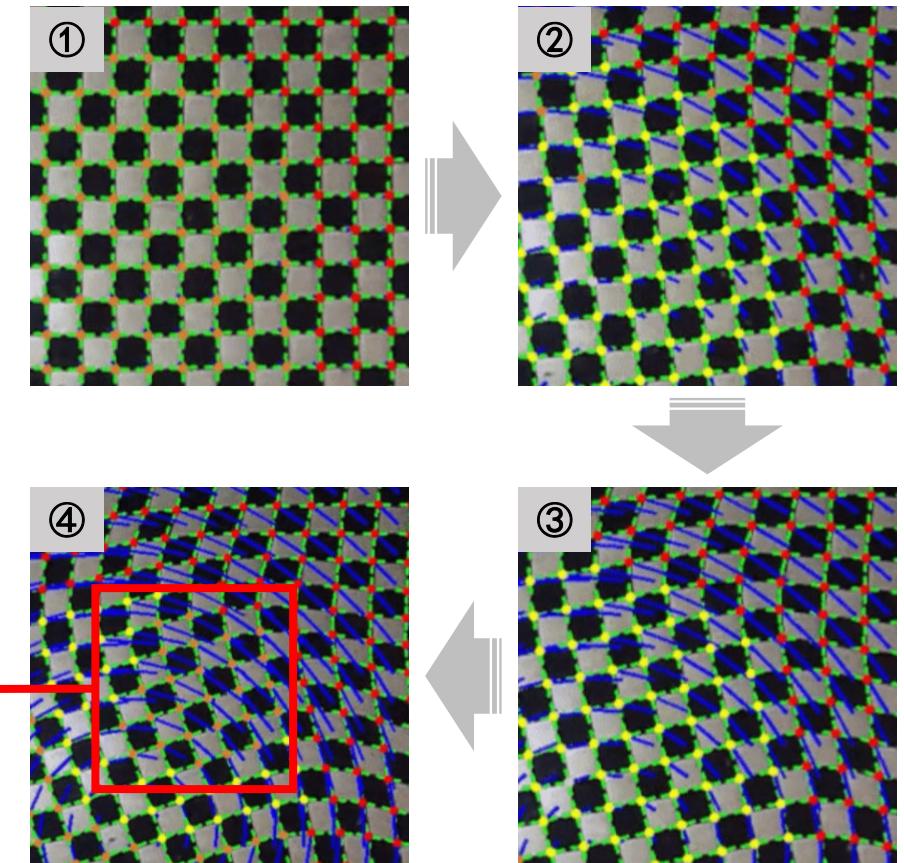
- ✓ The ground truth is provided by the **angular sensor**.
- ✓ The determination of stick region and rotation angle are achieved using the line features provided by **continuous marker patterns**.

Evaluation of Rotation Measurement

- Quantitative Evaluation:



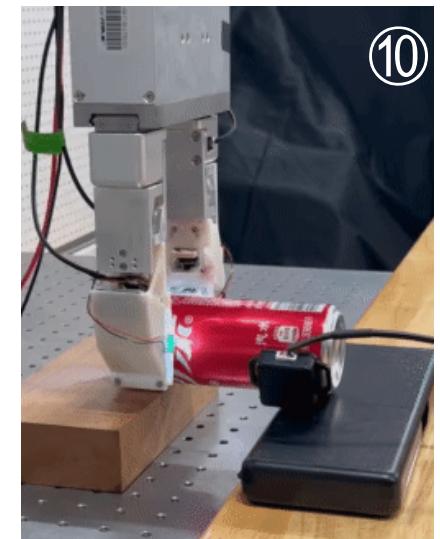
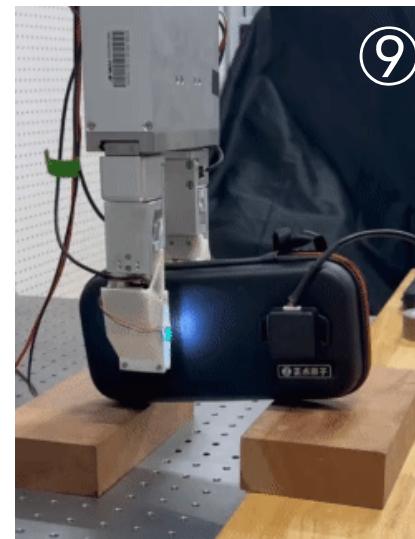
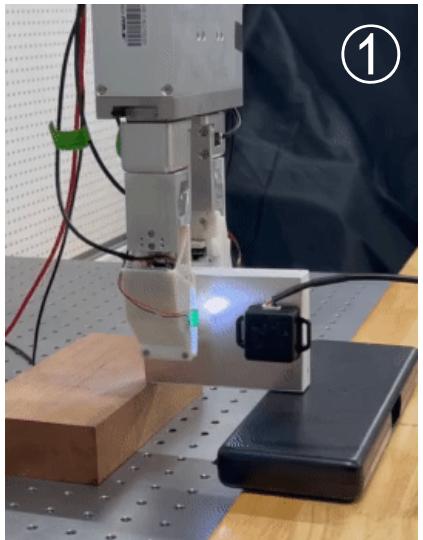
- Qualitative Evaluation:



Conclusion:

- The proposed method can **identify the stick and slip points** during the incipient slip process.
- The **error amplifies** when the rotation increases until the contact state transitions to **macro slip**.

Gripping and Lifting Tasks on Robot



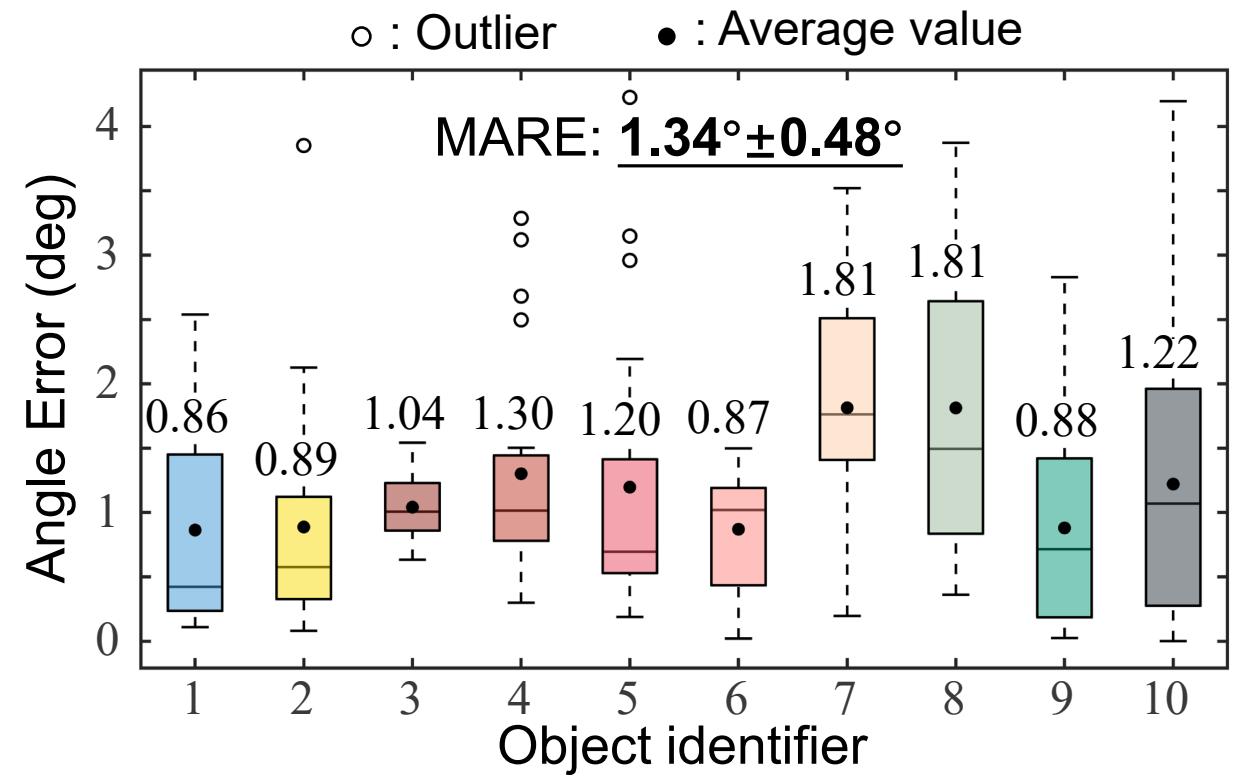
Evaluation of Adaptability to Different Objects

- Household Objects



□ : Contact position

- Measurement Error Evaluation



Conclusion:

- The proposed method is suitable for **typical household objects** of different materials, shapes, and masses **without any prior information**.
- It achieves a **dynamic MARE of $1.34^\circ \pm 0.48^\circ$ (SOTA)** (Baseline: MARE of $1.85^\circ \pm 0.96^\circ$ [1]).

Measured angle vs Ground truth

Summary

- ✓ This paper describes a generalized 2-d contact model under pivoting, and proposes a rotation measurement method based on the line-features in the stick region.
- ✓ Static measurement error: $0.17^\circ \pm 0.15^\circ$; Dynamic measurement error: $1.34^\circ \pm 0.48^\circ$.
- ✓ Advantages:
 - High precision and accuracy; less affected by contact shape, contact area, and translational displacement.
 - Clear physical meaning; no training dataset required.

Future Directions

- ✓ Can we handle objects with soft structures?
- ✓ Can incipient slip detection be applicable to 3-d rotating objects?
- ✓ In-hand manipulation applications: Peg-on-hole and tool usage.



Thank You Very Much