# Manual of Petroleum Measurement Standards Chapter 11—Physical Properties Data

Section 1—Temperature and Pressure Volume Correction Factors for Generalized Crude Oils, Refined Products, and Lubricating Oils

Adjunct to: ASTM D 1250-04 and IP 200

MAY 2004 ADDENDUM 1, SEPTEMBER 2007

REAFFIRMED, AUGUST 2012







Helping You Get The Job Done Right.™

# Manual of Petroleum Measurement Standards Chapter 11—Physical Properties Data

Section 1—Temperature and Pressure Volume Correction Factors for Generalized Crude Oils, Refined Products, and Lubricating Oils

Adjunct to: ASTM D 1250-04 and IP 200

**Measurement Coordination** 

MAY 2004 ADDENDUM 1, SEPTEMBER 2007

REAFFIRMED, AUGUST 2012







Helping You Get The Job Done Right.™

#### SPECIAL NOTES

API publications necessarily address problems of a general nature. With respect to particular circumstances, local, state, and federal laws and regulations should be reviewed.

API is not undertaking to meet the duties of employers, manufacturers, or suppliers to warn and properly train and equip their employees, and others exposed, concerning health and safety risks and precautions, nor undertaking their obligations under local, state, or federal laws.

Information concerning safety and health risks and proper precautions with respect to particular materials and conditions should be obtained from the employer, the manufacturer or supplier of that material, or the material safety data sheet.

Nothing contained in any API publication is to be construed as granting any right, by implication or otherwise, for the manufacture, sale, or use of any method, apparatus, or product covered by letters patent. Neither should anything contained in the publication be construed as insuring anyone against liability for infringement of letters patent.

Generally, API standards are reviewed and revised, reaffirmed, or withdrawn at least every five years. Sometimes a one-time extension of up to two years will be added to this review cycle. This publication will no longer be in effect five years after its publication date as an operative API standard or, where an extension has been granted, upon republication. Status of the publication can be ascertained from the API Standards department telephone (202) 682-8000. A catalog of API publications, programs and services is published annually and updated biannually by API, and available through Global Engineering Documents, 15 Inverness Way East, M/S C303B, Englewood, CO 80112-5776.

This document was produced under API standardization procedures that ensure appropriate notification and participation in the developmental process and is designated as an API standard. Questions concerning the interpretation of the content of this standard or comments and questions concerning the procedures under which this standard was developed should be directed in writing to the Director of the Standards department, American Petroleum Institute, 1220 L Street, N.W., Washington, D.C. 20005. Requests for permission to reproduce or translate all or any part of the material published herein should be addressed to the Director, Business Services.

API standards are published to facilitate the broad availability of proven, sound engineering and operating practices. These standards are not intended to obviate the need for applying sound engineering judgment regarding when and where these standards should be utilized. The formulation and publication of API standards is not intended in any way to inhibit anyone from using any other practices.

Any manufacturer marking equipment or materials in conformance with the marking requirements of an API standard is solely responsible for complying with all the applicable requirements of that standard. API does not represent, warrant, or guarantee that such products do in fact conform to the applicable API standard.

All rights reserved. No part of this work may be reproduced, stored in a retrieval system, or transmitted by any means, electronic, mechanical, photocopying, recording, or otherwise, without prior written permission from the publisher. Contact the Publisher, API Publishing Services, 1220 L Street, N.W., Washington, D.C. 20005.

Copyright © 2004, 2007 American Petroleum Institute

# **FOREWORD**

API publications may be used by anyone desiring to do so. Every effort has been made by the Institute to assure the accuracy and reliability of the data contained in them; however, the Institute makes no representation, warranty, or guarantee in connection with this publication and hereby expressly disclaims any liability or responsibility for loss or damage resulting from its use or for the violation of any federal, state, or municipal regulation with which this publication may conflict.

Suggested revisions are invited and should be submitted to API, Standards department, 1220 L Street, NW, Washington, DC 20005, standards@api.org.

# **CONTENTS**

	Temperature and Pressure Volume Correction Factors for Generalized Crude Oils, lucts, and Lubricating Oils	1
11.1.0	Implementation Guidelines	1
11.1.1	Introduction & History	1
11.1.1.1	Early Temperature and Pressure Correction Tables	
11.1.1.2	1952 Temperature Correction Tables	
11.1.1.3	1980 Temperature Correction Tables	
11.1.1.4	1981 Pressure Correction Tables	
11.1.1.5	Changes to Previous Standards	
11.1.1.6	Customary Temperature & Pressure Correction Tables	
11.1.2	Purpose	
11.1.2.1	Significance	
11.1.2.2	Scope	
11.1.2.3	Temperature, Pressure, and Density Limits	
11.1.2.4	Classification of Liquids	
11.1.2.4		
11.1.2.4		
11.1.2.4		
11.1.2.4		
11.1.2.5	Application of Tables to Specific Substances	
11.1.2.5 11.1.2.5	· · · · · · · · · · · · · · · · · · ·	
11.1.2.5	•	
11.1.2.5		
11.1.2.5		
11.1.2.5	5.6 Butadiene	
11.1.2.5		
11.1.2.5		
11.1.2.5		
11.1.2.5	5.10 MTBE	12
11.1.2.5		
11.1.2.5	1	
11.1.2.5	5.13 Gasohol	13
11.1.3	Outline of Calculation Procedures	
11.1.3.1	Distinction Between "Standard," "Base," "Observed," and "Alternate" Conditions	
11.1.3.2		14
11.1.3.3	Calculation of CTL and CPL Factors in This Standard	
11.1.3.4	Base Pressure in This Standard	
11.1.3.5 11.1.3.6	Calculation of CTL and CPL Factors for Base Temperatures Other Than 60°F	
11.1.3.0	Calculation Types	
11.1.3.8	Calculating the Thermal Expansion Factor for Special Applications	
11.1.3.9	Rounding of Values	
11.1.3.10	Glass Hydrometer Corrections	
11.1.3.11	International Temperature Scale of 1990, ITS-90	
11.1.4	Summary and Precision Statement	19
11.1.5	Implementation Procedures — General	20
11.1.5.1	Method to Convert Units of Temperature, Pressure, Thermal Expansion Factor, and Den	
	Values	•

11.1.5.2	Method to Calculate Thermal Expansion Factor from Density Measurements	
11.1.5.3	Method to Convert Temperature from ITS-90 to IPTS-68 Basis	
11.1.5.4	Rounding of Values	
11.1.5.5	Other Implementation Considerations	30
11.1.6	Implementation Procedures for Customary Units (60°F and 0 psig Base Conditions)	30
11.1.6.1	Method to Correct a Measured Volume to Base Conditions and Density from Base Conditions t	o an
	Alternate Temperature and Pressure	30
11.1.6.2	Method to Correct Volume and Density from Observed Conditions to Customary Base Condition	1s46
11.1.6.3	Method to Correct Volume and Density from Observed Conditions to Alternate Conditions	
11.1.7	Implementation Procedures for Metric Units (15°C or 20°C and 0 kPa Base Conditions)	80
11.1.7.1	Method to Correct a Measured Volume to Metric Base Conditions and Density from Metric I	Base
	Conditions to an Alternate Temperature and Pressure	
11.1.7.2	Method to Correct Volume and Density from Metric Observed Conditions to Metric I Conditions	
11.1.7.3	Method to Correct Volume and Density from Observed Metric Conditions to Alternate M	
	Conditions	
11.1.8	Use of Implementation Procedures to Generate Correction Factors in Tabular Format	130
11.1.8.1	Instructions to Generate Table 5A — API Gravity Correction to 60°F for Generalized Crude Oils	:130
11.1.8.2	Instructions to Generate Table 5B — API Gravity Correction to 60°F for Generalized Products	
11.1.8.3	Instructions to Generate Table 5D — API Gravity Correction to 60°F for Generalized Lubrica	
11.1.0.5	Oils	.136
11.1.8.4	Instructions to Generate Tables 6A and 6B — Correction of Volume to 60°F Against API Gravi 60°F for Generalized Crude Oils and Products	
11.1.8.5	Instructions to Generate Tables 6D — Correction of Volume to 60°F Against API Gravity at 6	
11.1.8.3	for for Generalized Lubricating Oils	
11.1.8.6	Instructions to Generate Table 23A — Correction of Observed Specific Gravity to Specific Gravity	
	60/60°F for Generalized Crude Oils	
11.1.8.7	Instructions to Generate Table 23B — Correction of Observed Specific Gravity to Specific Gravity	
	60/60°F for Generalized Products	
11.1.8.8	Instructions to Generate Table 23D — Correction of Observed Specific Gravity to Specific Gravity	avity
	60/60°F for Generalized Lubricating Oils	.147
11.1.8.9	Instructions to Generate Tables 24A and 24B — Correction of Volume to 60°F Against Spe	cific
	Gravity 60/60°F for Generalized Crude Oils and Products	.149
11.1.8.10	Instructions to Generate Table 24D — Correction of Volume to 60°F Against Specific Gra	
	60/60°F for Generalized Lubricating Oils	.152
11.1.8.11	Instructions to Generate Table 53A — Correction of Observed Density to Density at 15°C	
11 1 0 12	Generalized Crude Oils	
11.1.8.12	Instructions to Generate Table 53B — Correction of Observed Density to Density at 15°C Generalized Products	
11.1.8.13	Instructions to Generate Table 53D — Correction of Observed Density to Density at 15°C	
	Generalized Lubricating Oils	
11.1.8.14	Instructions to Generate Tables 54A — Correction of Volume to 15°C Against Density at 15°C	C for
	Generalized Crude Oils	
11.1.8.15	Instructions to Generate Tables 54B — Correction of Volume to 15°C Against Density at 15°C	
	Generalized Products	
11.1.8.16	Instructions to Generate Tables 54D — Correction of Volume to 15°C Against Density at 15°C	
	Generalized Lubricating Oils.	
11.1.8.17	Instructions to Generate Tables 59A — Correction of Observed Density to Density at 20°C	
	Generalized Crude Oils	
11.1.8.18	Instructions to Generate Tables 59B — Correction of Observed Density to Density at 20°C	
	Generalized Products	
11.1.8.19	Instructions to Generate Tables 59D — Correction of Observed Density to Density at 20°C	
	Generalized Lubricating Oils.	

11.1.8.20	Instructions to Generate Table 60A — Correction of Volume to 20°C Against Density Generalized Crude Oils	
11.1.8.21	Instructions to Generate Table 60B — Correction of Volume to 20°C Against Density	at 20°C for
11 1 0 22	Generalized Products	
11.1.8.22	Instructions to Generate Table 60D — Correction of Volume to 20°C Against Density	
11.1.8.23	Generalized Lubricating Oils	
11.1.6.23	Applications Volume Correction to 60°F Against Thermal Expansion Coefficients at 60°F	
11.1.8.24	Instructions to Generate Tables 54C & 60C — Volume Correction Factors for Individual	
11.1.6.24	Applications Volume Correction to 15°C or 20°C Against Thermal Expansion Coefficient	
11.1.8.25	Instructions to Generate 1984 Chapter 11.2.1 Compressibility Factor Table — Com	
11.1.0.23	Factors for Hydrocarbons Related to API Gravity and Metering Temperature	
11.1.8.26	Instructions to Generate 1984 Chapter 11.2.1M Compressibility Factor Table — Com	
	Factors for Hydrocarbons Related to Density and Metering Temperature	
		100
	— History & Development of the 1980 Petroleum Measurement Tables	
A.1	Background	
A.2	Experimental Project	
A.3	Fluid Groups	
A.4	Separate Representation Needed for Crude and Product Classes	
A.5	Correlation Development	
A.6	Parameter Determination and Results	
A.7	Development of 1980 Tables	
A.8	Summary and Precision Statement	
A.9		
	Comparison of the Pre-1980 and 1980 Tableser Corrections	
A.10	Density & Relative Density	
A.10 A.11	References	
1111		
Appendix B	— History & Development of the 1981 Hydrocarbon Compressibility Factors	203
B.1	Basic Mathematical Model & Uncertainty Analysis	203
B.2	References	204
Appendix C	— Development of Modified C <sub>TL</sub> Equations for Base Temperatures Other Than 60° F	205
G 1		205
C.1	Introduction	205
C.2	Changing Temperature Bases	205
C.2	Changing Temperature Bases	203
C.3	Consistency of Results	206
G 4		207
C.4	Original Equations	206
C.5	Mathematical Conversion from Customary to Metric Temperature Units	206
C.5.1	Conversion of Temperatures.	
C.5.2	Shift of Base Temperature Value	
C.5.3	Calculation of the 60°F Thermal Expansion Factor	
2.0.0		
C.6	Conversion to ITS-90 Temperature Scale	208
Annendiv D	— International Temperature Scale of 1990, ITS-90	210
	o the International Temperature Scale Since 1980	
	the Petroleum Measurement Tables	
	er Density	
oo i man		
Appendix E	— Development of Thermal Expansion Regression Equations	213
Appendix F	— Development of Iteration Equations	217
	-	

.217
.217
.220
.221
.221

#### Chapter 11 — Physical Properties Data

# Section 1 — Temperature and Pressure Volume Correction Factors for Generalized Crude Oils, Refined Products, and Lubricating Oils

Note: This version of API *MPMS* Chapter 11.1-2004 includes modifications published in September 2007 as Addendum 1. Added text is highlighted in yellow. Deleted text is indicated by strikethrough.

# 11.1.0 Implementation Guidelines

This Standard (Revised Standard) is effective upon the date of publication and supersedes the previous edition of the Standard(s) (Previous Standard(s)) referenced in Appendix A of this Revised Standard. However, due to the nature of the changes in this Revised Standard, it is recognized that guidance concerning an implementation period may be needed in order to avoid disruptions within the industry and ensure proper application. As a result, it is recommended that this Revised Standard be utilized on all new applications no later than TWO YEARS after the publication date. An application for this purpose is defined as the point where the calculation is applied.

Once the Revised Standard is implemented in a particular application, the Previous Standard will no longer be used in that application.

If an existing application complies with the Previous Standard(s) then it shall be considered in compliance with this Revised Standard.

However, the use of API standards remains voluntary and the decision on when to utilize a standard is an issue that is subject to the negotiations between the parties involved in the transaction.

## 11.1.1 Introduction & History

The density and therefore the volume of hydrocarbons is sensitive to temperature and pressure. Volume Correction Factors (VCFs) are used to correct observed volumes to equivalent volumes at a standard temperature and pressure. These standard, or base, conditions serve as a way to use volumetric measures equitably in general commerce. This Standard establishes a procedure for crude oils, liquid refined products, and lubricating oils by which density measurements taken at any temperature and pressure can be corrected to an equivalent density at the base conditions. The Standard also provides a method for making a conversion to alternate base temperatures.

The volume correction factors, in their basic form, are the output of a set of equations derived from and based on empirical data relating to the volumetric change of hydrocarbons over a range of temperatures and pressures. Traditionally, the factors have been listed in a tabular format called the Petroleum Measurement Tables. In order to introduce this document and the work that serves as its foundation, a short history of these Tables is warranted.

#### 11.1.1.1 Early Temperature and Pressure Correction Tables

Correction factors to account for the thermal expansion of liquid hydrocarbons were first formally developed in 1916 by the National Bureau of Standards (United States) under *Circular No. 57*. These data were based on density and temperature pairs documented in the National Bureau of Standards (NBS) *Technologic Paper No. 77*. *Circular No. 57* was superseded in 1924 by *Circular No. C154* which in turn was superseded by a more widely known *Circular C410*, in 1936. By 1945 The Institute of Petroleum (IP) was publishing the *Tables for Measurement of Oil* in British units.

The compressibility standard (API Standard 1101, Appendix B, Table II) for hydrocarbons in the 0 to 90° API gravity ranges was developed in 1945 by Jacobson, et al. It was based on limited data obtained mostly on pure compounds and lubricating oil type materials. Standard 1101 was developed without the aid of a mathematical model.

#### 11.1.1.2 1952 Temperature Correction Tables

In 1952 the British and the American temperature correction factor tables were joined together and made available in three units of measure: US units, British (Imperial) units, and metric units. These tables were called The Petroleum Measurement Tables and were published jointly by the American Society for Testing and Materials (ASTM) and the IP. These tables are commonly referred to as the 1952 Tables, or "Blue Book Tables."

The 1952 Tables contained many sets of correction and conversion factor tables used in the measurement of hydrocarbon liquids. The tables were numbered one through fifty-eight, each dealing with a particular conversion of units, correction of density, or correction of volume. This 1952 document reflects the evolution of the correction factor tables for the correction of density or gravity to base temperature, and the correction of volume to base temperature against density at base temperature. The following shows many of the 1952 Tables which dealt with density and volume correction. These Tables were available in two volumes, US and metric versions.

1952 Tables, Density and Volume Correction Tables <sup>1</sup>				
Table No.	Description	Density Units	Base Temperature	
5	API Gravity Reduction to 60°F	°API	60°F	
6	Reduction of Volume to 60°F Against API Gravity at 60°F	°API	60°F	
7	Reduction of Volume to 60°F Against API Gravity at 60°F (Abridged Table)	°API	60°F	
23	Reduction of Observed Specific Gravity to Specific Gravity 60/60°F	Relative Density	60°F	
24	Reduction of Volume to 60°F Against Specific Gravity 60/60°F	Relative Density	60°F	
25	Reduction of Volume to 60°F Against Specific Gravity 60/60°F (Abridged Table)	Relative Density	60°F	
33	Specific Gravity Reduction to 60°F for Liquefied Petroleum Gases and Natural Gasoline	Relative Density	60°F	
34	Reduction of Volume to 60°F Against Specific Gravity 60/60°F for Liquefied Petroleum Gases	Relative Density	60°F	
53	Reduction of Observed Density to Density at 15°C	kg/m <sup>3</sup>	15°C	
54	Reduction of Volume to 15°C Against Density at 15°C	kg/m³	15°C	

In 1965, the American Petroleum Institute (API) adopted these 1952 Tables.

# 11.1.1.3 1980 Temperature Correction Tables

In 1974 the API started an initiative to re-confirm the temperature correction factor tables. This resulted in a major work program of density measurements made by the National Bureau of Standards under contract to the API. The effort culminated in re-writing major sections of the 1952 Tables to produce new density and volume correction tables, commonly referred to as the 1980 Tables. Refer to Appendix A for more information on this work.

The 1980 Tables separated the density and volume correction tables into two major commodity groups: crude oils and refined products. Tables were also produced for a third grouping know as "special applications." A letter designation was added to the table numbering system devised in 1952: "A" for crude oil, "B" for refined products, and "C" for special applications. The table designations established are shown in the following table.

\_\_\_

<sup>&</sup>lt;sup>1</sup> Tables 53 and 54 were first published in 1953 by IP.

1980 Tables, Density and Volume Correction Tables					
			Commodity	Based Table	Designation
Description	Density Units	Base Temp.	Crude Oil	Refined Products	Special Application
API Gravity Correction to 60°F	°API	60°F	5A	5B	
Correction of Volume to 60°F Against API Gravity at 60°F	°API	60°F	6A	6B	6C
Correction of Observed Specific Gravity to Specific Gravity 60/60°F	Relative Density	60°F	23A	23B	
Correction of Volume to 60°F Against Specific Gravity 60/60°F	Relative Density	60°F	24A	24B	24C
Correction of Observed Density to Density at 15°C	kg/m³	15°C	53A	53B	
Correction of Volume to 15°C Against Density at 15°C	kg/m <sup>3</sup>	15°C	54A	54B	54C

Tables for lubricating oils, the "D" tables, were developed and released in 1982. They were issued as a FORTRAN program but the API did not publish the implementation procedures. The IP published implementation procedures for the D tables in 1984 as part of their Petroleum Measurement Paper No. 2.

Since the 1980 Tables did not deal with the density range for LPGs and NGLs, the 1952 Tables remained in use for these products. This changed in October 1998 with the publication of GPA TP-25, *Temperature Correction for the Volume of Light Hydrocarbons*, in which the calculation for the temperature correction factor was modified. These tables carry the 23E and 24E designations.

The 1980 Tables constituted a major data collection and analysis effort. The NBS performed temperature/density measurements on a set of crude oil and refined product samples that spanned the world. (Refer to Appendix A of *Base Data-1980*, for more information on this work.) Most importantly, the 1980 Tables replaced the 1952 *printed* Tables with *mathematical equations*. Because the equations were now the basis for the Standard, the tables could easily be incorporated into computer subroutines via implementation procedures. It is these *implementation procedures* which the 1980 document made *the Standard*, not the table of numbers themselves.

In 1980, the implementation procedures became the first attempt to provide the petroleum industry with a means to produce identical numbers on a variety of computer hardware and software configurations. Due to computer hardware and software dissimilarities and relatively low capabilities, users would frequently get different answers from the same subroutine. Therefore, before its release, the procedure was modified in order to ensure consistent answers between different computer configurations. This made the procedure very complex which, in turn, resulted in an increased risk of programming errors by users.

#### 11.1.1.4 1981 Pressure Correction Tables

In 1981, a working group of the Committee on Static Petroleum Measurement was set up to revise the compressibility tables of Standard 1101. This group performed an extensive literature search and found only three sources of compressibility information. The resulting database was broader than that used in the previous Standard and replaced the discontinued Standard 1101, Appendix B, Table II, 0-100°API gravity portion. There were two versions of this 1981 Standard: Chapter 11.2.1 using customary units and Chapter 11.2.1M using metric units. Unlike the 1980 temperature correction factor tables, the *compressibility table values* were the Standard, *not the underlying equations*. Compressibility tables for LPGs and NGLs were addressed by Chapters 11.2.2 and 11.2.2M.

#### 11.1.1.5 Changes to Previous Standards

Between the initial issuance of the 1980 Tables and the mid-1990s, a number of needs arose within the petroleum industry and a number of enhancements occurred in computer technology. These needs and enhancements prompted several changes to be made to the Standard that are contained herein and are highlighted here:

- The 1980 Tables were based on data obtained using the International Practical Temperature Scale 1968 (IPTS-68). This has been superseded by the International Temperature Scale 1990 (ITS-90). The Standard takes this into account by correcting the input temperature values to an IPTS-68 basis before any other calculations are performed. Standard densities are also adjusted to take into account the small shifts in the associated standard temperatures.
- The accepted value of the standard density of water at 60°F has changed slightly from the value used in the 1980 Standard. This new water density only affects the inter-conversion of density values with relative density and API gravity. The impact would be seen in Tables 5, 6, 23, and 24.
- In 1988 the IP produced implementation procedures for 20°C (Tables 59 A, B and D and 60 A, B and D) by extending the procedures used for the 15°C Tables. This was in response to the needs of countries that use 20°C as their standard temperature. Although API never published these tables, they were adopted internationally as the reference document for International Standard ISO 91-2. ISO 91-2 complements ISO 91-1, the Standard for temperatures of 60°F and 15°C that is based on Volume X. This revision incorporates the 20°C tables.
- Tables for lubricating oils were developed and approved as a part of the Standard but were never fully documented. Only the FORTRAN code was published by the API in Appendix A and B of the printed 5D and 6D Tables. Implementation procedures for the lubricating oil tables first appeared in the IP's *Petroleum Measurement Paper No 2: Guidelines for Users of the Petroleum Measurement Tables* (API Standard 2540; IP 200; ANSI/ASTM D 1250), and later in their 20°C tables. The implementation procedures are now incorporated in this Standard.
- For business reasons the Tables have been extended to lower temperatures and higher densities (i.e., lower API gravities).
- Real-time density measurement using density meters has become more prevalent in the industry for input into VCF calculations. These density measurements are often made at pressures greater than atmospheric. This pressure effect must be taken into account simultaneously with any temperature effect when determining the density at standard conditions. Hence, pressure and temperature corrections have been combined into one procedure.
- Rounding and truncation of initial and intermediate values have been eliminated. Rounding will only be applied to the final VCF values.
- The previous Standard used a format that resulted in CTL values rounded 4 or 5 decimal digits, depending upon whether the CTL value was greater than or less than one. The final VCF values will now be rounded to a consistent 5 decimal digits. The Standard also provides a mechanism to provide unrounded factors that, when combined, give the overall rounded CTPL.
- Implementation procedures needed to be updated to reflect changes in computer technology. The 1980 Tables implementation procedure used integer arithmetic in order to allow all existing computer equipment to achieve consistent results. With the advent of the IEEE Standards and the predominance of 32 bit and higher level machines, this complexity of the 1980 procedure was no longer needed. This procedure now uses a double-precision floating-point math procedure.
- Flow computers in the field became common for real-time measurement of petroleum fluids. These require improved convergence methods for the correction of observed density to base density. A more robust convergence scheme now accomplishes this calculation.
- The range of application for the 1980 Chapter 11.2.1 method has been extended to be consistent with the range used here. This is so that a single pressure correction method could be used. Since the 1980 Chapter 11.2.1M method was not completely consistent with the 11.2.1 method, it has been withdrawn. The implementation procedure for the pressure correction is now the standard, not the printed table values.
- When the number of decimal digits is increased and the floating-point math format used, discrepancies between the previous 60°F, 15°C and 20°C Tables become apparent. Starting from the same input density

and temperature, each table may produce a slightly different VCF value for the same output temperature. These differences had been concealed in the 1980 Tables by the rounding and truncation procedures. This revision adopts a new procedure for calculating CTL and CPL factors for the metric tables. The procedure ensures that the results are the same as those obtained using the 60°F tables.

• Previous editions of the printed Tables assumed that density measurements were made with a glass hydrometer. The odd-numbered printed 1980 Tables all included a hydrometer correction on the observed density. In this Standard, no glass hydrometer corrections are applied. It is assumed that any densities measured with a glass hydrometer will be corrected before applying the calculations. Methods to correct glass hydrometer readings for use in this Standard are given in API MPMS Chapter 9.

These updates and changes are designed to make the Standard more consistent and meet industry needs. No new hydrocarbon samples or data were taken. The basic equation forms and the associated constants used to define the temperature and pressure correction factors were not changed. Ranges of density and temperature over which certain parameters apply have been slightly changed.

# 11.1.1.6 Customary Temperature & Pressure Correction Tables

This Standard incorporates both the temperature and pressure corrections into a single, unified procedure. Creating a full "three dimensional" table representation of the Standard with all possible values of temperature, pressure, and density would produce such a large number of results as to be unmanageable. This procedure is to be used in its algorithmic form.

Previous versions of this Standard had separate tables for the temperature and pressure corrections. These can still be created as specific cases of the general procedure. The 1980 temperature correction tables can be generated by setting the pressure to the base value (one atmosphere). The pressure correction tables can be generated by printing the compressibility factor at the base pressure.

Detailed instructions on how to use the implementation procedures to generate the traditional tables are given in 11.1.8.

# 11.1.2 Purpose

The purpose of the Petroleum Measurement Tables is to establish a standard set of temperature and pressure related corrections to volume and density based on documented test data. The procedures explained within are designed to allow users to program computer equipment to produce correction factors consistent with those produced by other users employing different computer equipment, yet following the same programming procedure.

# 11.1.2.1 Significance

Oil producers, carriers, refiners, and marketers use the Tables to correct petroleum densities and volumes to the base temperatures of 60°F, 15°C, or 20°C, the standard temperatures adopted internationally by the petroleum industry. The Tables provide a means for parties to make consistent and fair fiscal transactions. The Tables also provide governmental agencies with a means to equitably assess any applicable taxes and tariffs.

# 11.1.2.2 Scope

This Standard provides the algorithm and implementation procedure for the correction of temperature and pressure effects on density and volume of liquid hydrocarbons which fall within the categories of crude oil, refined products, or lubricating oils; NGLs and LPGs are excluded from consideration in this Standard. The combination of density and volume correction factors for both temperature and pressure is collectively referred to in this Standard as a Correction for Temperature and Pressure of a Liquid (CTPL) (VCF). The temperature portion of this correction is termed the Correction for the effect of Temperature on Liquid (CTL), also historically known as VCF (Volume Correction Factor). The pressure portion is termed the Correction for the effect of Pressure on Liquid (CPL). As this Standard will be applied to a variety of applications the output parameters specified in this Standard (CTL,  $F_p$ , CPL, and CTPL) may be used as specified in other API *Manual of Petroleum Measurement Standards (MPMS)* Chapters.

Including the pressure correction in this Standard represents an important change from the "temperature only" 1980 Tables. However, if the pressure is one atmosphere (the standard pressure) then there is no pressure correction and this Standard will give CTL (VCF) values consistent with the 1980 Tables.

The This Standard provides general procedures for the conversion of input data to generate CTL,  $F_p$ , CPL, and CTPL values at the user specified base temperature and pressure  $(T_b, P_b)$  a form that is consistent with the computation procedures used to generate VCF values. This section is then followed by two sets of procedures for computing volume correction factor, one set for data expressed in customary units (temperature in °F, pressure in psig), the other for the metric system of units (temperature in °C, pressure in kPa or bar). In contrast to the 1980 Tables, the metric procedures require the procedure for customary units be used first to compute density at 60°F. This value is then further corrected to give the metric output.

The procedure recognizes three distinct commodity groups: crude oil, refined products, and lubricating oils. A special application category is also provided which provides volume correction based on the input of an experimentally derived coefficient of thermal expansion.

#### 11.1.2.3 Temperature, Pressure, and Density Limits

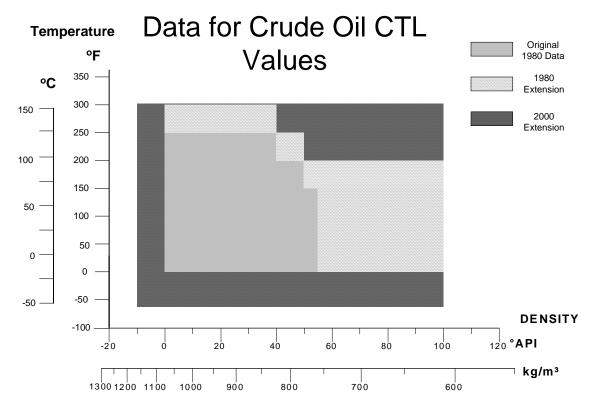
The limits on this Standard are defined in a mixture of terms of customary and metric units. The following table shows the defining limits and their associated units. These values are shown in **bold italics**. Also shown in the table are the limits converted to their equivalent units (and, in the case of the densities, other base temperatures).

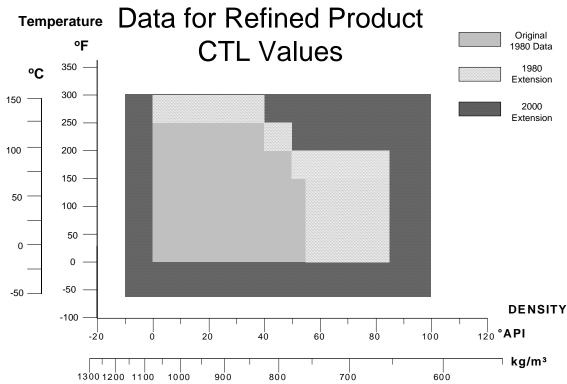
	Crude Oil	Refined Products	Lubricating Oils	
Density, kg/m³ @ 60°F	610.6 to	800.9 to 1163.5		
Relative Density @ 60°F	0.61120 t	o 1.16464	0.80168 to 1.1646	
API Gravity @ 60°F	100.0 t	to -10.0	45.0 to -10.0	
kg/m³ @ 15°C	611.16 to 1163.79	611.16 to 1163.86	801.25 to 1163.85	
kg/m³ @ 20°C	606.12 to 1161.15	606.12 to 1160.62	798.11 to 1160.71	
Temperature, •C	-50.00 to 150.00			
°F	-58.0 to 302.0			
Pressure, psig	0 to 1,500			
kPa (gauge)	0 to $1.034 \times 10^4$			
bar (gauge)	0 to 103.4			
α <sub>60</sub> , per •F	230.0×10 <sup>-6</sup> to 930.0×10 <sup>-6</sup>			
per °C 414.0×10 <sup>-6</sup> to 1674.0×10 <sup>-6</sup>		)-6		

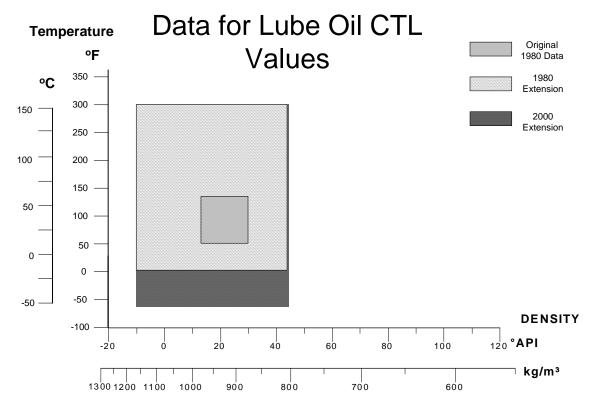
Note that only the precision levels of the defining values shown in this table are correct. The other values showing converted units have been rounded to the significant digits shown; as rounded values, they may numerically fall just outside of the actual limits established by the defining values.

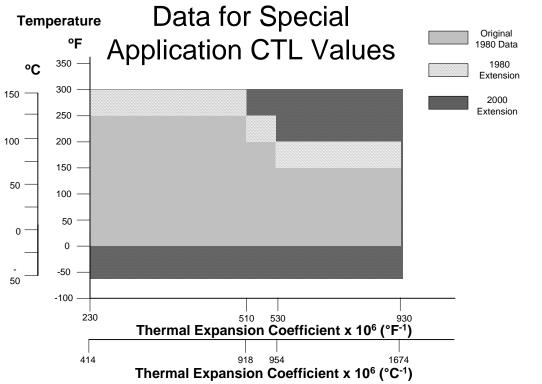
In 1980 the correlation for CTL was chosen so that it would be monotonic with respect to temperature (both the function and its temperature derivative). It also did not have any discontinuities over a very wide range of temperatures and densities. This does not say that the correlation is valid outside the data that was used to generate it. Due to needs of industry to accommodate commerce at temperature and density ranges well outside those originally tested, the limits of density and temperature have been extended. This extension is purely mathematical. The algorithms that correctly predict volume correction within the original test limits have simply been applied to regions beyond the original temperature and density limits.

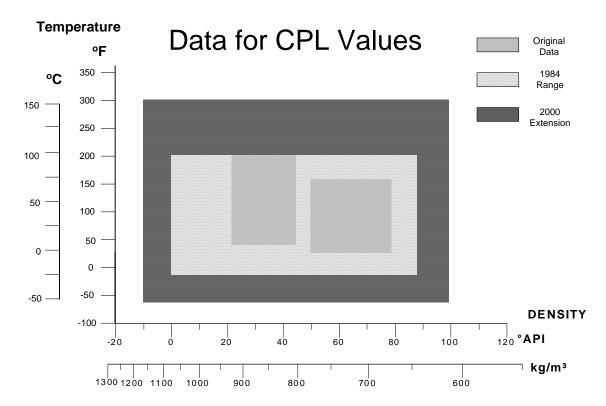
The following figures show the range of the original data, the extensions to give the previous standards, and the current extensions for the Generalized Crude Oils, Generalized Refined Products, Generalized Lube Oils, Special Applications, and the compressibility factors. Computed values in any of these extended regions should be used with caution. Currently, there are no data in these regions to establish uncertainty.











#### 11.1.2.4 Classification of Liquids

This set of correlations is intended for use with petroleum fluids comprising either crude oils, refined products, or lubricating oils that are single-phase liquids under normal operating conditions. The liquid classifications listed here are typical terms used in the industry, but local nomenclature may vary. The list is illustrative and is not meant to be all-inclusive.

#### 11.1.2.4.1 Crude Oil

A crude oil is considered to conform to the commodity group Generalized Crude Oils if its density falls in the range between approximately -10 to 100 °API. Crude oils that have been stabilized for transportation or storage purposes and whose API gravities lie within that range are considered to be part of the commodity group.

#### 11.1.2.4.2 Refined Products

A refined product is considered to conform to the commodity group of Generalized Refined Products if the fluid falls within one of the refined product groups. The groups are defined as follows:

- 1. Gasoline: Motor gasoline and unfinished gasoline blending stock with a base density range between approximately 50 °API and 85 °API. This group includes substances with the commercial identification of:
  - premium gasoline
  - gasoline
  - unleaded gasoline
  - motor spirit
  - clear gasoline
  - low lead gas
  - motor gasoline
  - catalyst gas
  - alkylate
  - catalytic cracked gasoline
  - naphtha

- reformulated gasoline
- aviation gasoline
- 2. Jet Fuels: Jet fuels, kerosene, and Stoddard solvents with a base density range between approximately 37 °API and 50 °API. This group includes substances with the commercial identification of:
  - jet fuel A
  - jet kerosene
  - aviation jet A
  - kerosene
  - aviation turbine fuel
  - Stoddard solvent
  - white kerosene
  - JP-2
  - JP-8
- 3. Fuel Oils: Diesel oils, heating oils and fuel oils with a base density range between approximately -10 °API and 37 °API. This group includes substances with the commercial identification of:
  - No. 6 fuel oil
  - fuel oil PA
  - low sulfur fuel
  - LT (low temperature) fuel oil
  - fuel oil
  - fuel oils LLS (light low sulfur)
  - No. 2 furnace oil
  - furnace oil
  - auto diesel
  - gas oil
  - No. 2 burner fuel
  - diesel fuel
  - heating fuel
  - premium diesel

Note the product descriptors are generalizations. The commercial specification ranges of some products may place their densities partly within an adjacent class (e.g., a low density diesel may lie in the jet fuel class). In such cases, the product should be allocated to the class appropriate to its density not its descriptor.

#### 11.1.2.4.3 Lubricating Oils

A lubricating oil is considered to conform to the commodity group Generalized Lubricating Oils if it is a base stock derived from crude oil fractions by distillation or asphalt precipitation. For the purpose of this Standard, lubricating oils have initial boiling points greater than 700°F (370°C) and densities in the range between approximately -10 to 45°API.

#### 11.1.2.4.4 Special Applications

Liquids that are assigned the special applications category are generally relatively pure products or homogeneous mixtures with stable (unchanging) chemical composition that are derived from petroleum (or are petroleum-based with minor proportions of other constituents) and have been tested to establish a specific thermal expansion factor for the particular fluid. These tables should be considered for use when:

- The generalized commodity groups' parameters are suspected of not adequately representing the thermal expansion properties of the liquid.
- A precise thermal expansion coefficient can be determined by experiment. A minimum of 10 temperature/density data points is recommended to use this method. See 11.1.5.2 for the procedure to calculate the thermal expansion coefficient from measured density data.

• Buyer and seller agree that, for their purpose, a greater degree of equity can be obtained using factors specifically measured for the liquid involved in the transaction.

## 11.1.2.5 Application of Tables to Specific Substances

The following are guidelines for the use of the correlations for specific products.

# 11.1.2.5.1 Waxy Crudes

It is the convention in the petroleum industry to apply the Generalized Crude Oil Tables to waxy crude oils even when they are at temperatures below that at which wax forms as a separate phase. However, the density of the crude oil should be determined at a temperature at which the oil exists as a single liquid phase.

#### 11.1.2.5.2 Natural and Drip Gasolines

Natural gasolines are paraffinic substances and are not actually refined products. These substances should be considered part of the Generalized Crude Oil commodity group provided their density lies in the appropriate range.

Drip gasoline is the paraffinic condensate from gas well production. Drip gasoline is a mixture of natural gas liquids, primarily butanes, pentanes, hexanes, and heptanes. Drip gasoline should also be considered part of the Generalized Crude Oil commodity group provided its density lies in the appropriate range.

Aromatic natural gasoline should be considered part of the Generalized Refined Products commodity group.

#### 11.1.2.5.3 LPG and NGL

LPGs (Liquefied Petroleum Gases) and NGLs (Natural Gas Liquids) are predominantly butane and propane separated from natural gasoline or natural gas or produced during refinery processing. Most LPGs and NGLs are less dense than the liquids covered by this Standard. Gas Processors Association (GPA) Technical Publication TP-25 *Temperature Correction For The Volume Of Light Hydrocarbons* (or its successor) should be used for the temperature portion of the volume correction factors for liquids with 60°/60° relative densities of 0.3500 to 0.6880 (272.8 to 74.2°API). The tables in this Standard generally apply to products that do not have to be stored in pressurized containers at normal temperatures.

#### 11.1.2.5.4 LNG

LNG (Liquefied Natural Gas) is predominantly methane, ethane, and propane. LNG is less dense than the liquids covered by this Standard.

#### 11.1.2.5.5 Ethylene and Propylene

API Chapter 11.3.2.1 "Ethylene Density" encompasses the temperature portion of the volume correction factors. API Chapter 11.3.2.2 "Propylene Compressibility" encompasses the temperature portion of the volume correction factors. Use this Standard for the pressure correction portion of the volume correction factors.

#### 11.1.2.5.6 Butadiene

Use ASTM Standard D1550 for the temperature correction portion of the volume factors for butadiene. Use this Standard for the pressure correction portion of the volume correction factors.

#### 11.1.2.5.7 Cyclohexane and Aromatics

Use ASTM Standard D1555 for the temperature correction portion of the volume factors for cyclohexane and aromatic compounds. Use this Standard for the pressure correction portion of the volume correction factors.

#### 11.1.2.5.8 Asphalts and Road Tars

The Asphalt Institute recommends the use of ASTM D4311 for volume correction factors of asphalt and ASTM D633 for volume correction factors of road tar. The API recommends that historical Tables 6 and 7 are also acceptable.

#### 11.1.2.5.9 Reformulated Fuels

API has investigated volume correction factors for reformulated fuels. Included in this study were gasoline feedstocks containing any one of the following oxygenates: MTBE, ETBE, DIPE, and TAME. The addition of minor proportions of ethers to gasolines, up to 2.7 wt% oxygen, such as permitted in many national fuels specifications, does not significantly change the correction factors from the Generalized Refined Products table.

The Special Applications procedure, which requires laboratory testing of a representative sample, was also found satisfactory for all of the gasolines, oxygenates, and mixtures studied.

#### 11.1.2.5.10 MTBE

Methyl tertiary butyl ether (MTBE) is best represented by the Special Applications procedure with a 60°F thermal expansion factor ( $\alpha_{60}$ ) of 789.0×10<sup>-6</sup> °F<sup>-1</sup>.

#### 11.1.2.5.11 JP-4

The NIST database contained four samples of the substance known as JP-4. The open literature contains data on six additional samples. (An independent industrial laboratory under government contract measured these data.) The ten samples encompass a density range at 60°F of 744.3 to 786.5 kg/m³. A study of these ten samples shows that:

- Six samples are best represented as a Generalized Crude Oil. Four samples are best represented as a Generalized Refined Product.
- When the sample is best represented as a Generalized Refined Product, the error in representing it as a Generalized Crude Oil is very small.
- However, when the sample is best represented as a Generalized Crude Oil, the error in representing it as a Generalized Refined Product is significant.

In consideration of these results it is recommended:

- In the general case, represent JP-4 as a Generalized Crude Oil.
- In cases where the buyer and seller agree that a greater degree of precision is desirable, determine the coefficient of thermal expansion of the various blends and use the special application tables.

The above recommendations apply only to JP-4 which is a blend. Other jet fuels such as JP-2 and JP-8 or materials that have densities at 60°F of 787.5 kg/m³ or greater are well represented as a Generalized Refined Product.

#### 11.1.2.5.12 Pure Compounds

Pure paraffinic compounds (C5+) are well represented as Generalized Crude Oils within the range of the correlations. Non-paraffinic pure compounds (C5+) are not well represented as either Generalized Crude Oils or Generalized Refined Products; however, thermal expansion factors can be determined and these pure compounds can be treated as a Special Application.

It is recognized that there are some pure components whose densities put them in the range of this Standard and the standard(s) for light hydrocarbons. The two standards give results that are of comparable accuracy but are slightly different. It is up to the contracting parties to decide which is more appropriate to use.

#### 11.1.2.5.13 Gasohol

Gasohol is a mixture of gasoline and 10 vol% ethanol. Based on data (available at API) obtained at the University of Missouri – Rolla, gasohol is best represented as a special application with a 60°F thermal expansion factor ( $\alpha_{60}$ ) of 714.34×10<sup>-6</sup> °F<sup>-1</sup>.

#### 11.1.3 Outline of Calculation Procedures

In order to produce identical results in 1980 using the computer technology of that day, the 1980 CTL Tables used an integer mathematical method. This method required a set of complex truncation and rounding routines to generate results that would be consistent using different machines. Since the issuance of the 1980 CTL Tables changes in computer hardware, software, and standardization policies have eased this need. The standard computer processor of the early 2000s supports 64-bit floating-point operations. This Standard is designed to use that technology and simplify the arithmetic associated with the procedure. This Standard reflects the use of floating point mathematical operations where integer creation of decimal numbers is not necessary. However, older computer processor technology, primarily 16-bit chips without math coprocessors (or lower powered technology), may not reproduce the factors exactly to the fifth decimal place, which is the level of precision adopted as a requirement of this revised Standard.

In order to produce exact (to fifth decimal place) factors between two different computers and/or computer software, absolute adherence to the procedure is still required. If the sequence of the procedure is not followed, exact reproduction is unlikely to be achieved. The implementation procedures described herein can, by careful and deliberate application, produce consistent results through the majority of languages and word sizes in present and anticipated future use. Finally, all constants shown must be carried to the exact number of digits as presented and all calculations must be executed using 64-bit calculations as a minimum.

# 11.1.3.1 Distinction Between "Standard," "Base," "Observed," and "Alternate" Conditions

The phrases "standard," "base," "observed," and "alternate" conditions are used throughout this Standard.

- The "observed" condition is the temperature and pressure at which the density of a liquid is actually or assumed to have been measured. Calculations can then be performed to correct this observed density to any other temperature and pressure conditions.
- The "standard" or "base" condition is a defined combination of temperature and pressure at which liquid volumes are expressed for purposes of custody transfer, stock accounting, etc. The terms standard and base are used interchangeably. Accepted standard temperatures are 60°F, 15°C and 20°C. Accepted standard pressures are zero gauge pressure (for non-volatile liquids at the standard temperature) or the liquid's vapor pressure at the standard temperature (for volatile liquids).
- The "alternate" conditions are any other temperature and pressure conditions to which the observed or standard density can be corrected.

The distinction between these conditions may best be shown with an example. Consider a storage tank containing a liquid at an average temperature of 122°F. A sample is withdrawn and the density measured at 85°F. One would like to correct the volume of liquid in the tank to a 60°F standard temperature. In the example, the observed conditions are 85°F and 0 psig since those are the temperature and pressure at which the density is actually measured. The standard or base condition is 60°F and 0 psig. However, since the tank is actually at 122°F and 0 psig, the observed density cannot be directly applied to the tank volume. In this case, the tank's temperature and pressure of 122°F and 0 psig are considered as alternate conditions.

The situation is similar for measurements made on flowing liquids. Consider a pipeline with a liquid flowing at 70°F and 150 psig at the flow meter. The density of liquid is measured at 80°F and 145 psig at the densimeter. In this example, the observed conditions are 80°F and 145 psig since those are the temperature and pressure at which the density is actually measured. The standard or base condition is 60°F and 0 psig. However, since the flowing liquid is actually at 70°F and 150 psig, the observed density cannot be directly applied to the meter volume. In this case, the meter's temperature and pressure of 70°F and 150 psig are considered the alternate conditions.

#### 11.1.3.2 Basic Equations

The correction of the density of a liquid from its base condition to an alternate temperature and pressure condition is given in this Standard as a direct calculation performed in a two part process:

- 1. A thermal correction is applied to the liquid to account for the change from the base temperature to the alternate temperature along its base pressure.
- 2. A pressure correction is applied to the liquid to account for the change from the base pressure to the alternate pressure at the alternate temperature.

The temperature correction factor is referred to as the CTL (Correction factor for the effect of Temperature on the Liquid) and can be expressed as  $C_{TL}$ . The pressure correction factor is referred to as the CPL (Correction factor for the effect of Pressure on the Liquid) and can be expressed as  $C_{PL}$ . The product of these correction factors can be referred to as the CTPL (Correction factor for the effects of Temperature and Pressure on the Liquid) and expressed as  $C_{TPL}$ ; this is the full VCF.

Mathematically, the procedure starts with the density  $\rho_T \equiv \rho(T, P_e)$  (and corresponding volume  $V_T \equiv V(T, P_e)$ ) expressed at the base temperature T and base pressure  $P_e$ . Corrections are made to obtain the density  $\rho(t, P)$  (and corresponding volume V(t, P)) at the alternate temperature t and gauge pressure P. The thermal correction to an intermediate density  $\rho(t, P_e)$  is done first:

$$C_{TL} = \frac{\rho(t, P_e)}{\rho(T, P_e)} \tag{1}$$

and then the pressure correction to  $\rho(t, P)$ :

$$C_{PL} = \frac{\rho(t, P)}{\rho(t, P_o)}.$$
 (2)

Note that the combined correction is simply the product of the first two correction factors since:

$$C_{TPL} \equiv \frac{\rho(t, P)}{\rho(T, P_e)} = \frac{\rho(t, P_e)}{\rho(T, P_e)} \cdot \frac{\rho(t, P)}{\rho(t, P_e)} = C_{TL} \cdot C_{PL} . \tag{3}$$

Volume corrections use the same factors since the volume of a fixed mass is inversely proportional to its density:

$$C_{TL} = \frac{\rho(t, P_e)}{\rho(T, P_e)} = \frac{V(T, P_e)}{V(t, P_e)} \tag{4}$$

$$C_{PL} = \frac{\rho(t, P)}{\rho(t, P_e)} = \frac{V(t, P_e)}{V(t, P)} \tag{5}$$

$$C_{TPL} = \frac{\rho(t, P)}{\rho(T, P_e)} = \frac{V(T, P_e)}{V(t, P)}.$$
(6)

The density and volume at temperature t and pressure P can be calculated from the density and volume at base conditions as:

$$\rho(t,P) = C_{TPL} \cdot \rho(T,P_e) \tag{7}$$

$$V(t,P) = \frac{V(T,P_e)}{C_{TPL}}.$$
(8)

Densities can be corrected from any observed condition to any other alternate condition by combining the correction factors for each set of conditions. The factors for correcting the observed density  $\rho_o = \rho(t_o, P_o)$  to the standard conditions are defined as:

$$C_{TL,o} = \frac{\rho(t_o, P_e)}{\rho(T, P_e)} \tag{9}$$

$$C_{PL,o} = \frac{\rho(t_o, P_o)}{\rho(t_o, P_e)} \tag{10}$$

$$C_{TPL,o} = \frac{\rho(t_o, P_o)}{\rho(T, P_e)} = C_{TL,o} \cdot C_{PL,o}$$
(11)

then the correction from  $\rho(t_o, P_o)$  to  $\rho(t, P)$  can be calculated from:

$$\frac{\rho(t,P)}{\rho(t_o,P_o)} = \frac{\rho(t,P)}{\rho(T,P_e)} \cdot \frac{\rho(T,P_e)}{\rho(t_o,P_o)} = \frac{C_{TPL}}{C_{TPL,o}} = \frac{C_{TL} \cdot C_{PL}}{C_{TL,o} \cdot C_{PL,o}}.$$
(12)

The correction for the volume is:

$$\frac{V(t,P)}{V(t_o,P_o)} = \frac{C_{TPL,o}}{C_{TPL}} = \frac{C_{TL,o} \cdot C_{PL,o}}{C_{TL} \cdot C_{PL}}.$$
(13)

#### 11.1.3.3 Calculation of CTL and CPL Factors in This Standard

The specific equation forms for the temperature and pressure correction factors used in this Standard are:

$$C_{TL} = \exp\left\{-\alpha_T (t - T) \left[1 + 0.8\alpha_T (t - T + \delta_T)\right]\right\}$$

$$= \exp\left\{-\alpha_T \Delta t \left[1 + 0.8\alpha_T (\Delta t + \delta_T)\right]\right\}$$
(14)

$$C_{PL} = \frac{1}{1 - F_P(P - P_e)} \,. \tag{15}$$

where  $\alpha_T$  is the thermal expansion coefficient at the base temperature T,  $\Delta t$  is the difference between the alternate temperature and the base temperature,  $F_P$  is the compressibility coefficient, and  $\delta_T$  is a small base temperature correction value.

In the 1980 Standard,  $\alpha_T$  was correlated to the density at a 60°F base temperature and 0 psig pressure,  $\rho^*$ , and is denoted as  $\alpha_{60}$ . The CTL equation was developed as a correction to 60°F density, so T=60 and  $\delta_T=0$ .  $F_P$  was correlated to this same base density and the temperature t at which the compression occurs. The forms for these correlations are:

$$\alpha_{60} = \frac{K_0 + K_1 \rho^* + K_2 \rho^{*2}}{\rho^{*2}} = \frac{K_0}{\rho^{*2}} + \frac{K_1}{\rho^*} + K_2$$
(16)

$$F_P = \exp\left\{A + Bt + \frac{C + Dt}{\rho^{*2}}\right\} \tag{17}$$

There was one set of coefficients for the  $F_P$  compressibility factor (A = -1.99470, B = 0.00013427, C = 793920, D = 2326; based on density in kg/m<sup>3</sup> at 60°F the A, B, C, and D values) but several sets of coefficients for the  $\alpha_{60}$  thermal expansion coefficient (the  $K_0$ ,  $K_1$ , and  $K_2$  values) depending upon the liquid's classification and density at 60°F.

To recognize differences between the current ITS-90 temperature scale and the IPTS-68 temperature scale in effect when the data for this Standard were measured, this Standard makes small corrections to the temperature t and the base temperature T and a non-zero base temperature correction factor, denoted as  $\delta_{60}$ , is used. Also, the density used in the correlations,  $\rho^*$ , is slightly different from a  $\rho_{60}$  measured consistent with ITS-90. See 11.1.5.3 for the procedure to convert ITS-90 temperatures to an IPTS-68 basis, Appendix C for the origin of the  $\delta_{60}$  correction factor, and 11.1.6.1 for the calculation of  $\rho^*$  from  $\rho_{60}$ .

Equations (16) and (17) are directly expressed in terms of  $\rho^*$ . However, since  $\rho^*$  can be directly related to  $\rho_{60}$ , then these equations can also be thought of as being a direct function of  $\rho_{60}$ , too.

#### 11.1.3.4 Base Pressure in This Standard

For volatile hydrocarbons, the base pressure is the saturation pressure for the liquid (i.e., its "bubble point" pressure). It is generally assumed that if the saturation pressure is less than atmospheric pressure then there is little error in applying the correction at a constant base pressure of 1 atmosphere. For liquids with equilibrium vapor pressure less than atmospheric pressure (0 psig or 14.696 psia) the  $P_e$  value used in Equation 15 shall be atmospheric pressure (0 psig or 14.696 psia). The heavier liquids covered by this Standard are fairly non volatile—the saturation pressure is less than the atmospheric pressure over the entire temperature range of this Standard. It is only the lightest of the liquids covered by this Standard whose vapor pressures may exceed atmospheric pressure at the higher temperatures.

For simplicity of application, this Standard will neglect any effects of the liquid's saturation pressure exceeding atmospheric pressure. In all equations, this Standard will use  $P_e = 0$  (gauge) and the CPL equation reduces to:

$$\frac{C_{PL} - \frac{1}{1 - F_P P}}{1 - F_P P}.$$
 (18)

For liquids with an equilibrium vapor pressure greater than atmospheric, the equilibrium vapor pressure ( $P_e$ ) should be subtracted from the pressure input values before entering the calculation sequences given in 11.1.5.1, 11.1.6.1, 11.1.6.2, 11.1.6.3, 11.1.7.1, 11.1.7.2, and 11.1.7.3.

# 11.1.3.5 Iteration Scheme to Determine Base Density from Observed Density

Because  $\alpha_{60}$  and  $F_P$  in Equations (16) and (17) are direct functions of the 60°F density  $\rho_{60}$ , the CTL and CPL equations are also direct functions of  $\rho_{60}$ . When a given  $\rho_{60}$  is used to calculate a corresponding density  $\rho$ , then these equations are very convenient to use. However, if an observed density  $\rho_o$  is given and the corresponding  $\rho_{60}$  is to be calculated, then these equations are not so convenient. Equations (16) and (17) cannot be rearranged so that  $\rho_{60}$  can be directly calculated from  $\rho_o$ . In this case, the  $\rho_{60}$  can only be determined numerically using a process of "iteration." Iteration is a process by which  $\rho_{60}$  is repeatedly guessed until the  $\rho$  calculated at the observed conditions matches the observed density  $\rho_o$ .

The following six steps are a general iterative procedure to calculate  $\rho_{60}$  from a given  $\rho_o$ :

- 1. Start the procedure by estimating a value for  $\rho_{60}$ .
- 2. Start an iterative step. Calculate the  $\rho$  value at the observed conditions using the current estimate of  $\rho_{60}$ :
  - Determine the value of  $\rho_{60}^*$  consistent with the current estimate of  $\rho_{60}$ .
  - Calculate the  $\alpha_{60}$  value using Equation (16) (unless the calculation is for a Special Applications liquid and the  $\alpha_{60}$  is a given, constant value). Calculate the CTL using Equation (18).
  - Calculate the  $F_P$  value using Equation(17). Calculate the CPL using Equation (18).

- Calculate the  $\rho$  value at the observed conditions using Equation (7).
- 3. Compare the given observed density  $\rho_o$  to the calculated density at observed conditions  $\rho$ .
- 4. If the difference between the given observed density  $\rho_o$  and the calculated density at observed conditions  $\rho$  is acceptably small, then no further iterations need be done. Terminate the iterative process by going to Step 6.
- 5. If the difference is not acceptably small, then estimate a new  $\rho_{60}$  value and continue the iterative process by returning to Step 2. This finishes an iterative step.
- 6. The final  $\rho_{60}$  value is the desired output from this iterative procedure. This finishes the iterative procedure.

The iterative process as described will continue until the convergence criterion of Step 4 is achieved. Sometimes it is practical to establish an upper limit on the number of iterations allowed. When this is added, an additional check is added at the start of Step 2 to stop the calculations if the maximum number of iterations has been exceeded. If so, the iterations are stopped even though convergence has not been achieved. A special error condition is returned to signify non-convergence. The actual form of this error condition is not specified by this standard.

The nature of the iterative process is most significantly defined by how the new value for  $\rho_{60}$  is determined in Step 5. The 1980 CTL Tables were created using a "Direct Substitution" method – it was a simple iterative procedure to explain, but was neither powerful nor robust. The Direct Substitution method was prone to converge very slowly (or not at all) for some observed density values, especially those near the boundaries of the sub-groups for the Refined Products. For this revision, there was a need for a powerful iteration procedure; this need was made even greater by the inclusion of the pressure correction term in the procedure. For this reason, a more sophisticated "Newton's Method" is used.

Newton's method defines a specific way to calculate a new  $\rho_{60}$  value from the previous value in Step 5 above. The non-linear Equations (16) and (17) are "linearized" about each estimate of the  $\rho_{60}$  value. The equations are linearized by taking the derivative of all of these equations with respect to  $\rho_{60}$ . This linearized equation can then be directly solved for a value of  $\rho_{60}$  that gives the observed density  $\rho_o$ . The solution of the linearized equation is used as the next iterative step's estimate for  $\rho_{60}$ .

Newton's methods have two important properties: (1) when an estimate is near the actual answer, the method is guaranteed to converge and (2) the convergence of the estimate to the correct answer is very quick. These properties give the power and robustness needed in this Standard.

The derivation of the iteration equations is in Appendix F. The detailed steps to implement the iterative procedure (e.g., how to make the initial estimate, checks to keep values in bounds, convergence tolerances, etc.) are in 11.1.6.2.

#### 11.1.3.6 Calculation of CTL and CPL Factors for Base Temperatures Other Than 60°F

The goal of this Standard is to provide <u>consistent</u> results when performing corrections using either metric or customary units. That is, when one corrects an observed density to the density at alternate conditions of temperature and pressure, the same result should be obtained irrespective of the base conditions used or the units in which they are expressed. For the equations and correlations used in this Standard, the 60°F base condition must always be applied in the calculation procedure, even when input and output data are expressed in the metric system of units.

It was a desire in this revision to modify the equations in 11.1.3.3 to enable direct input of densities at each separate base temperature (60°F, 15°C and 20°C). <u>Unfortunately this proved impossible to achieve while keeping all calculations consistent.</u> Because of this, the 60°F base condition must be incorporated into all of the CTL and CPL calculations used in this Standard. See Appendix C for details.

#### 11.1.3.7 Calculation Types

Based upon the equations used for this Standard, there are three distinct types of calculations when using the 60°F base density. These particular classifications are based upon how the calculations are performed — each calculation type requires the preceding type(s):

- Type 1. Starting with the density at the 60°F and 0 psig base condition, correct the density (and volume) to an alternate temperature and pressure condition.
- Type 2. Starting with an observed density at its temperature and pressure, correct the density (and volume) back to the 60°F and 0 psig base condition.
- Type 3. Starting with an observed density at its temperature and pressure, correct the density (and volume) to an alternate temperature and pressure condition.

A Type 1 calculation is straightforward — starting with the density at 60°F and 0 psig all parameters can be determined and the calculations can proceed in a "feed-forward" manner. No iterations are involved in this type of calculation. A Type 2 calculation is more complicated — this requires a set of Type 1 calculations, iterating upon the value of the 60°F and 0 psig density. A Type 3 calculation is a combination of a Type 2 calculation followed by another Type 1 calculation.

<u>All calculations involving metric base temperatures are Type 3 calculations.</u> The corresponding metric calculation types are:

- Type 1M. Starting with the density at the metric base condition, correct the density (and volume) to the alternate temperature and pressure condition. This is a Type 3 calculation the density at the metric base condition is the "observed density" and the correction is made to the alternate temperature and pressure condition after first calculating the value of density at 60°F and 0 psig.
- Type 2M. Starting with an observed density at its temperature and pressure, correct the density (volume) to the metric base condition. This is also a Type 3 calculation the alternate temperature and pressure condition is now the metric base condition.
- Type 3M. Starting with an observed density at its temperature and pressure, correct the density (volume) to the alternate temperature and pressure condition. This description is identical to the non-metric Type 3 calculation description. If the density at the metric base condition is required, however, then an extra Type 1 calculation must be performed.

The pipeline example given previously is an example of a Type 3 calculation. The density at the observed conditions at the densimeter is first corrected to the standard condition of 60°F and 0 psig. The final step is to adjust this standard density to the alternate conditions at the flow meter.

#### 11.1.3.8 Calculating the Thermal Expansion Factor for Special Applications

The correlations for the 60°F thermal expansion factor give results for an "average" liquid of a specific commodity type. However, there may be occasions when one wants to make density measurements on a particular liquid in order to determine its actual  $\alpha_{60}$  value. An implementation procedure is presented in 11.1.5.2 to derive  $\rho_{60}$  and  $\alpha_{60}$  values from a set of density measurements. The following are general guidelines that should be followed before the data analysis is done:

- A minimum of 10 data points is needed to use this method.
- The data measurements should cover the temperature range over which the VCF values are to be used. The range should include 60°F even if a measurement is not made at this temperature.
- The density measurements should be made at such pressures that a pressure correction need not be applied (i.e., the CPL factor is 1 for all of the data points).

#### 11.1.3.9 Rounding of Values

Previous versions of the Table values required rounding at various stages of the calculation procedures. The Implementation Procedures are now written with no rounding of initial or intermediate values. The final CTPL is rounded as specified in API MPMS Chapter 12. If there is no guidance for a specific application, round to five decimal places. VCF is rounded to five decimal places. Rounding of input values is only to be used when creating tabular representations of the results from these Implementation Procedures. When the tabular representations are calculated, the initial and final values are to be rounded for display, but intermediate values are never to be rounded.

#### 11.1.3.10 Glass Hydrometer Corrections

When a glass hydrometer is used to measure the density of a liquid, special corrections must be made to account for the thermal expansion of the glass when the temperature is different from that at which the hydrometer was calibrated. The 1980 CTL Tables had generalized equations to correct glass hydrometer readings and made these corrections part of the printed odd-numbered Tables. However, the detailed procedures to correct a glass hydrometer reading are beyond the scope of this Standard. The user should refer to the appropriate sections of API MPMS Chapter 9 or other appropriate density/hydrometer standards for guidance.

# 11.1.3.11 International Temperature Scale of 1990, ITS-90

The International Committee for Weights and Measures, CIPM, publishes the international temperature scale. Its purpose is to define procedures by which specified practical thermometers of the required quality can be calibrated in such a way that the values of temperature obtained from them can be precise and reproducible while at the same time closely approximating the corresponding thermodynamic values. The temperature scale provides defined values of temperature for various phenomena (e.g., the triple point of water is defined to be 273.16 K and the freezing point of tin is 505.078 K) and a means to interpolate temperature values in between the fixed points.

See Appendix D for a detailed description of the International Temperature Scale.

Since the international temperature scale is used for the calibration of thermometers, the values of temperature-dependent physical parameters of materials will, in principle, depend on what scale is in force at the time the parameter is measured or referenced. However, since changes between scales are relatively small, this effect will only become noticeable at high levels of precision.

The data collected for the 1980 version of the CTL Standard and used to develop the correlations were based on measurements made with the IPTS-68 temperature scale, in force from 1968 to 1990. However, current temperature measurement devices are calibrated consistent with the ITS-90 temperature scale that superseded IPTS-68 in 1990.

A subtle effect of the change of temperature scale is that the customary standard temperature,  $60^{\circ}F$ , has undergone a slight shift. What is  $60^{\circ}F$  in ITS-90 is an equivalent  $60.007^{\circ}F$  in IPTS-68. Because of this, any input  $\rho_{60}$  values determined today must be corrected to an equivalent IPTS-68  $60^{\circ}F$  value,  $\rho^*$ , before the value can be used in the  $\alpha_{60}$  and  $F_P$  correlations, Equations (16) and (17), respectively.

#### 11.1.4 Summary and Precision Statement

The changes made to this Standard are primarily oriented to the computer application of the underlying equations. The underlying equations have not been substantially changed. Therefore, that the Precision Statement made for the 1980 CTL Tables and 1981 Compressibility Tables are still valid for this version.

The 1980 CTL Tables were based on density temperature determinations made by the U.S. National Bureau of Standards from 1974 to 1979 under contract to the API on 225 samples of products ranging from heavy fuel oil to gasoline blend components and 124 samples of crude oil that covered a wide range of quality and represented about 45% of the world's crude production and reserves as known during that time period. The thermal expansion properties (volume correction factors) for products (including lube stocks) and crude oils were correlated in separate, generalized tables as a function of temperature and density or API gravity. The predicted precision at the 95% confidence level was:

<i>(</i> '	nragicion	of US	U/_	contidance level	
	DIECISION	41.7.	70	confidence level	

Temperature	100°F	150°F	200°F	250°F
Crudes and Products	±0.05%	±0.15%	±0.25%	±0.35%

A precision statement for the 250°F to 300°F portion of the tables has not been given because it is an extrapolation.

For the 1981 Compressibility Tables, the maximum compressibility factor uncertainty was estimated to be  $\pm 6.5\%$  at the 95% confidence level. Hence at worst, one should expect that the real compressibility factor for a given material could be either 6.5% higher or 6.5% lower than the value in the Standard. This statement is only true within the limits of the database. It may not be true for the extrapolated portions of the Standard. To assess the possible uncertainty in the calculated volume at equilibrium pressure using the above database and equation, two approaches were taken. First it was assumed that only the correlation uncertainty in mean compressibility of  $\pm 6.5\%$  was significant. With this approach, volumetric uncertainties due to pressure effects should be in the range of 0.02 to 0.10%, depending on operating conditions.

#### 11.1.5 Implementation Procedures — General

The methods needed to calculate the Volume Correction Factors follow in 11.1.5, 11.1.5.5, and 11.1.7. These methods are called Implementation Procedures.

Auxiliary calculations are presented first in 11.1.5:

- Converting the units of input values to those used by the calculation routines.
- Calculating the thermal expansion factor from measured density data.
- Calculating the equivalent IPTS-68 temperature value given an ITS-90 temperature value.
- Rounding the values used in this Standard.

The core calculation methods using the 60°F base temperature are presented in 11.1.5.5:

- Starting with the density at the 60°F base condition, correct the density (and volume) to the alternate temperature and pressure condition. (Type 1 calculation)
- Starting with an observed density at its temperature and pressure, correct the density (and volume) back to the 60°F base condition. (Type 2 calculation)
- Starting with an observed density at its temperature and pressure, correct the density (and volume) to some alternate temperature and pressure condition. (Type 3 calculation)

Calculation methods for temperature bases other than 60°F are presented in 11.1.7. They make use of the non-metric calculation routines.

All calculations shall be performed using at least double precision (i.e., long floating point, eight byte, or 64-bit) arithmetic. This should allow the computer program to recognize the difference between 1.0 and  $1.0 + \epsilon$  for absolute values of  $\epsilon$  on the order of  $10^{-16}$  or smaller. This also means that approximately 16 or more decimal digits are used for all calculations.

The procedures require no rounding of initial, intermediate, and most final values. The only value to be rounded is the combined temperature and pressure volume correction factor, CTPL. However, for practical reasons of presentation, rounding is used when creating tabular representations of the results from these Implementation Procedures.

Examples of the calculations are presented at the end of the sections with the Implementation Procedures. Even though double precision was used for these example calculations only twelve decimal digits are printed here. If

these examples are used to test one's own computer implementation of the procedures, it is required that at least eight of the significant digits be matched.

# 11.1.5.1 Method to Convert Units of Temperature, Pressure, Thermal Expansion Factor, and Density-Related Values

Note: For liquids with an equilibrium vapor pressure greater than atmospheric, see 11.1.3.4.

#### **Outline of Calculations**

This procedure accepts the density, temperature, and pressure values in units as entered and converts them to the units required by the calculation procedure.

Relative density & API gravity values are in vacuo.

# **Possible Input and Output Values**

 $t_{^{\circ}C}$  Temperature value ( $^{\circ}C$ )

 $P_{kPa}$  Pressure value (kPa (gauge))

 $P_{bar}$  Pressure value (bar (gauge))

 $\gamma_T$  Relative density value based upon water at temperature T

 $\gamma_{60}$  Relative density value based upon water at 60°F

G API gravity (°API)

 $\alpha_{60,^{\circ}C}$  60°F thermal expansion factor (°C<sup>-1</sup>)

ρ Density value (kg/m³)

t Temperature value (°F)

P Pressure value (psig)

 $\alpha_{60}$  60°F thermal expansion factor (°F<sup>-1</sup>)

#### **Calculation Procedure**

Step 1: Convert the units of the input variables to those required by the procedure: kg/m³ for density, °F for temperature, psig for pressure, and °F-¹ for the 60°F thermal expansion factor.

#### **Temperature**

If the input temperature variable is in °F units then no processing is required.

If the input temperature variable is in °C units then:

$$t = 1.8 \cdot t_{\circ C} + 32$$

#### <u>Pressure</u>

If the input pressure variable is in units of psig then no processing is required.

If the input pressure variable is in units of kPa then:

$$P = \frac{P_{kPa}}{6.894757} \; .$$

If the input pressure variable is in units of bar then:

$$P = \frac{P_{bar}}{0.06894757}.$$

#### Density

If the input density variable is relative density then:

$$\rho = \gamma_T \cdot \rho_{w,T}$$

where  $\rho_{w,T}$  is the density of water consistent with the reference temperature T. The only water density needed in this Standard is for 60°F. The accepted value for the density of water at 60°F is 999.016 kg/m³ (see Appendix D).

If the input density variable is API gravity then:

$$\rho = \frac{141.5}{G + 131.5} \cdot \rho_{w.60} = \frac{141.5}{G + 131.5} \cdot 999.016$$

If the input density variable is already in units of kg/m³ then no processing is required. However, there are instances in this Standard that the density in units of kg/m³ must be converted back to API gravity or relative density. If the 60°F relative density is required, then:

$$\gamma_{60} = \frac{\rho}{\rho_{w,60}} = \frac{\rho}{999.016}$$

or if the API gravity is required, then:

$$G = \frac{141.5}{0/99.016} - 131.5 = \frac{141.5}{0/999.016} - 131.5$$

# 60°F Thermal Expansion Factor

If the input 60°F thermal expansion factor variable is in units of °F<sup>-1</sup> and the output is also °F<sup>-1</sup> then no processing is required.

If the input 60°F thermal expansion factor variable is in units of °C<sup>-1</sup> and the output is also °C<sup>-1</sup> then no processing is required.

If the input 60°F thermal expansion factor variable is in units of °C<sup>-1</sup> and the output is °F<sup>-1</sup> then:

$$\alpha_{60} = \frac{\alpha_{60,^{\circ}C}}{1.8}$$
.

If the input 60°F thermal expansion factor variable is in units of °F<sup>-1</sup> and the output is °C<sup>-1</sup> then:

$$\alpha_{60 \, \circ C} = 1.8 \cdot \alpha_{60}$$
.

Step 2: Exit from this procedure.

## 11.1.5.2 Method to Calculate Thermal Expansion Factor from Density Measurements

#### **Outline of Calculations**

This procedure accepts measured density values and derives values of the density at 60°F ( $\rho_{60}$ ) and the thermal expansion factor at 60°F ( $\alpha_{60}$ ). The following are general guidelines for the data analysis:

- A minimum of 10 data points is needed to use this method.
- The data measurements should cover the temperature range over which the VCF values are to be used. The range should span 60°F even if a measurement is not made at this temperature.
- The density measurements should be made at such pressures that a pressure correction need not be applied (i.e., the CPL factor is 1 for all of the data points).

This procedure results in a  $\alpha_{60}$  value in units of °F<sup>-1</sup>. However, if units of °C<sup>-1</sup> are required then use the procedure in 11.1.5.1 to convert as appropriate.

# **Input Values**

- Number of measured density values
- $t_i$  Individual temperature value for which there is a density measurement (°F)
- $\rho_{m,i}$  Individual density measurement (kg/m<sup>3</sup>)

## **Output Values**

- $\alpha_{60}$  Thermal expansion factor at 60°F (°F<sup>-1</sup>)
- $\rho_{60}$  Density at 60°F (kg/m<sup>3</sup>)

#### **Intermediate Values**

- $\delta_{60}$  Temperature shift value (a constant, 0.01374979547°F)
- $t_i^*$  Shifted individual temperature values (°F)
- $\Delta t_i$  Difference between an individual temperature value and the base temperature (°F).
- Summations of the  $\Delta t_i$  and  $\rho_{m,i}$  values needed to perform the regression. There are eight different summations needed; each will be identified by their subscript (j).
- $a_j$  Coefficients for the cubic equation that will define the thermal expansion coefficient. There are 4 different coefficients; each will be identified by their subscript (j).
- $\alpha^{(m)}$  Value of the thermal expansion factor on the *m*-th iteration (°F<sup>-1</sup>)
- $\Delta\alpha^{(m)}$  Change added to the value of  $\alpha^{(m)}$  on the *m*-th iteration to get the value for the next (m+1)-th iteration  $({}^{\circ}F^{-1})$

#### **Calculation Procedure**

- Step 1: Shift the input temperatures  $t_i$  to  $t_i^*$  following the procedure in 11.1.5.3.
- Step 2: Calculate the differences of the individual temperatures from the base temperature:

$$\Delta t_i = t_i^* - 60.00687490$$
.

Step 3: Calculate the summations of the  $\Delta t_i$  and  $\rho_{m,i}$  values needed to perform the regression. These are:

$$S_{\rho} = \sum_{i=1}^{N} \ln \rho_{m,i}$$

$$S_{\rho\rho} = \sum_{i=1}^{N} (\ln \rho_{m,i})^{2}$$

$$S_{t} = \sum_{i=1}^{N} \Delta t_{i}$$

$$S_{t\rho} = \sum_{i=1}^{N} \Delta t_{i} \cdot \ln \rho_{m,i}$$

$$S_{tt} = \sum_{i=1}^{N} (\Delta t_{i})^{2}$$

$$S_{ttp} = \sum_{i=1}^{N} (\Delta t_{i})^{2} \cdot \ln \rho_{m,i}$$

$$S_{ttt} = \sum_{i=1}^{N} (\Delta t_{i})^{3}$$

$$S_{tttt} = \sum_{i=1}^{N} (\Delta t_{i})^{4}$$

Step 4: Calculate the coefficients for the cubic equation that will define the thermal expansion coefficient:

$$a_{0} = S_{tp} - \frac{S_{p}S_{t}}{N}$$

$$a_{1} = S_{tt} + 1.6(S_{ttp} + \delta_{60}S_{tp}) - \frac{S_{t}^{2} + 1.6(S_{tt} + \delta_{60}S_{t})S_{p}}{N}$$

$$a_{2} = 2.4\left[S_{ttt} + \delta_{60}S_{tt} - \frac{S_{t}(S_{tt} + \delta_{60}S_{t})}{N}\right]$$

$$a_{3} = 1.28\left[S_{ttt} + (2S_{ttt} + \delta_{60}S_{tt})\delta_{60} - \frac{(S_{tt} + \delta_{60}S_{t})^{2}}{N}\right]$$

Step 5: Initialize the estimate for the thermal expansion factor,  $\alpha^{(1)}$ :

$$\alpha^{(1)} = \frac{a_0}{\frac{S_t^2}{N} - S_{tt}}$$

Initialize iteration counter as m = 1 and start iterations.

Step 6: Determine a correction to the current iterative value of  $\alpha^{(m)}$ :

$$\Delta \alpha^{(m)} = -\frac{a_0 + \left[ a_1 + \left( a_2 + a_3 \alpha^{(m)} \right) \alpha^{(m)} \right] \alpha^{(m)}}{a_1 + \left( 2a_2 + 3a_3 \alpha^{(m)} \right) \alpha^{(m)}}$$

Step 7: Update the value for  $\alpha^{(m+1)}$ :

$$\alpha^{(m+1)} = \alpha^{(m)} + \Delta\alpha^{(m)}$$

Step 8: Go to Step 4 and repeat iteration five times.

Step 9: After the  $6^{th}$  iteration, set the values of  $\alpha_{60}$  and  $\rho_{60}$ :

$$\alpha_{60} = \alpha^{(6)}$$

$$\rho_{60} = \exp\left\{\frac{S_{\rho} + \left[S_{t} + 0.8\left(S_{tt} + \delta_{60}S_{t}\right)\alpha_{60}\right]\alpha_{60}}{N}\right\}$$

Step 10: Round the values of  $\alpha_{60}$  and  $\rho_{60}$  to be consistent with 11.1.5.4.

Step 11: Exit from this procedure.

#### **Example**

The following table shows experimental data for a specific petroleum fluid. From these data the  $\alpha_{60}$  and  $\rho_{60}$  values are desired.

°C	$kg/m^3$
14.9	868.21
15.9	867.50
20.2	864.51
25.0	861.19
29.6	857.91
32.9	855.62
35.4	853.82
40.2	850.48
42.0	849.16
44.9	847.15

The following tables show: the original data; the data manipulated to be put into the proper units; intermediate summations and equation coefficients; the iterative results; and the final  $\alpha_{60}$  and  $\rho_{60}$  values.

Original Data			Manipul	ated Data	
$t_i$	$\rho_{m,i}$	$t_i$	$t_i^*$	$\Delta t_i$	$\ln \rho_{m,i}$
°C	kg/m³	°F	°F	°F	
14.9	868.21	58.82	58.8266	-1.1803	6.76643
15.9	867.50	60.62	60.6270	0.6202	6.76562
20.2	864.51	68.36	68.3690	8.3621	6.76216
25.0	861.19	77.00	77.0113	17.0044	6.75832
29.6	857.91	85.28	85.2934	25.2866	6.75450
32.9	855.62	91.22	91.2350	31.2281	6.75183
35.4	853.82	95.72	95.7362	35.7293	6.74972
40.2	850.48	104.36	104.3785	44.3716	6.74580
42.0	849.16	107.60	107.6194	47.6125	6.74425
44.9	847.15	112.82	112.8408	52.8339	6.74188

Summations		
N	10	
$S_{\rho} = \sum \ln \rho_{m,i}$	67.5405	
$S_{\rho\rho} = \sum (\ln \rho_{m,i})^2$	456.173	
$\boldsymbol{S}_t = \sum \Delta t_i$	261.868	
$S_{t\rho} = \sum \Delta t_i \cdot \ln \rho_{m,i}$	1767.12	
$S_{tt} = \sum (\Delta t_i)^2$	10279.26	
$S_{tt\rho} = \sum (\Delta t_i)^2 \cdot \ln \rho_{m,i}$	69348.6	
$S_{ttt} = \sum (\Delta t_i)^3$	440511	
$S_{tttt} = \sum (\Delta t_i)^4$	19885457.5	

Coefficients in Equation for $\alpha_{60}$		
$a_0$	-1.55568	
$a_1$	3296.87	
$a_2$	411,305	
$a_3$	1.19345E+07	

Iteration	$\alpha^{(m)}$	$\Delta \alpha^{(m)}$
1	4.54646E-04	-7.98343E-06
2	4.46663E-04	-7.42106E-09
3	4.46655E-04	-6.40949E-15
4	4.46655E-04	0.000E+00
5	4.46655E-04	0.000E+00
6	4.46655E-04	0.000E+00

The resulting coefficient of thermal expansion (to six digits) is  $\alpha_{60}=446.655\times10^{-6}~^{\circ}F^{-1}$  and the calculated density at  $60^{\circ}F$  (to six digits) is  $\rho_{60}=867.756~kg/m^3$ . When rounded consistent with 11.1.5.4 the results are  $\alpha_{60}=446.7\times10^{-6}~^{\circ}F^{-1}$  and  $\rho_{60}=867.8~kg/m^3$ .

## 11.1.5.3 Method to Convert Temperature from ITS-90 to IPTS-68 Basis

#### **Outline of Calculations**

This procedure converts temperature from ITS-90 to IPTS-68 basis. This correction is necessary because of the change in the standard procedure to calibrate temperature measurement devices. The change in the temperatures between the two scales is small. The equation presented here is from the original paper describing the ITS-90 temperature scale.<sup>2</sup>

## **Input Values**

 $t_{\rm F.90}$  Temperature consistent with ITS-90 (°F)

 $t_{\rm C.90}$  Temperature consistent with ITS-90 (°C)

## **Output Values**

 $t_{\rm F,68}$  Temperature consistent with IPTS-68 (°F)

t<sub>C.68</sub> Temperature consistent with IPTS-68 (°C)

#### **Intermediate Values**

 $\Delta_t$  Correction to ITS-90 temperature to give IPTS-68 temperature (°C)

τ Scaled temperature value.

## **Calculation Procedure**

Step1: Accept input temperature value, either in units of °F,  $t_{E,90}$ , or °C,  $t_{C,90}$ .

Step 2: If input temperature was in units of °F, calculate the temperature in units of °C:

$$t_{\rm C,90} = \frac{t_{\rm F,90} - 32}{1.8}$$

Step 3. Calculate the scaled temperature value:

$$\tau = \frac{t_{C,90}}{630}$$

and use this to calculate the temperature correction:

$$\Delta_{t} = \left(a_{1} + \left(a_{2} + \left(a_{3} + \left(a_{4} + \left(a_{5} + \left(a_{6} + \left(a_{7} + a_{8}\tau\right)\tau\right)\tau\right)\tau\right)\tau\right)\tau\right)\tau\right)\tau\right)\tau\right)\tau\right)\tau$$

The  $a_i$  coefficients are given in the following table.

<sup>2 &</sup>quot;The International Temperature Scale of 1990, ITS-90," NPL Special Report QU S45, National Physical Laboratory, Teddington, Middlesex, November 1989.

i	$a_{i}$
1	-0.148759
2	-0.267408
3	1.080760
4	1.269056
5	-4.089591
6	-1.871251
7	7.438081
8	-3.536296

Step 4. Determine the equivalent IPTS-68 temperature:

$$t_{C.68} = t_{C.90} - \Delta_t$$

If the input temperature was in units of  ${}^{\circ}F$ , also calculate the equivalent IPTS-68 temperature in customary units:

$$t_{\text{F.68}} = 1.8t_{\text{C.68}} + 32$$

Step 5: Exit from this procedure.

## 11.1.5.4 Rounding of Values

#### **Outline of Calculations**

This procedure gives instructions and increments for rounding density, temperature, pressure, thermal expansion coefficient, and volume correction factor values. These rounding rules are needed to generate the final volume correction factor due to temperature and pressure and to generate the tables in printed tabular (historical) format. All input values must be rounded when generating the tables in historical format.

## **Calculation Procedure**

Step 1: The following table shows acceptable units for the input and calculated variables and the increment to which they should be rounded.

Variable Type	Units	Rounding Increment (δ)
Density	°API	0.1
	Relative Density	0.0001
	kg/m <sup>3</sup>	0.1
Temperature	°F	0.1
	°C	0.05
Pressure	psig	1
	kPa (gauge)	5
	bar (gauge)	0.05
Thermal Expansion Coefficient ( $\alpha_{60}$ )	°F <sup>-1</sup>	0.0000001 (0.1×10 <sup>-6</sup> )
	°C <sup>-1</sup>	$0.0000002 \\ (0.2 \times 10^{-6})$
CTL		0.00001
Scaled Compressibility Factor $(F_P)$	psi <sup>-1</sup>	0.001

	kPa <sup>-1</sup>	0.0001
	bar <sup>-1</sup>	0.01
CPL		0.00001
CTPL		0.00001

Step 2: Normalize the input variable.

$$Y = \frac{|X|}{\delta}$$

where X is the value to be rounded, |X| is its absolute value,  $\delta$  is the rounding increment, and Y is the normalized variable.

Step 3: Find the integer closest to the normalized variable. If the decimal portion of Y is not exactly equal to 0.5 then use the following equation for rounding:

$$I = \operatorname{trunc}(Y + 0.5)$$

where trunc is the truncation function and I is the rounded value for the normalized variable. However, if the decimal portion of Y is exactly equal to 0.5 then use the following equation for rounding:

$$I = \begin{cases} \operatorname{trunc}(Y) + 1 & \text{if } \operatorname{trunc}(Y) \text{ is odd} \\ \operatorname{trunc}(Y) & \text{if } \operatorname{trunc}(Y) \text{ is even} \end{cases}.$$

Step 4: Rescale the integer from Step 3:

$$X_{round} = \pm \delta \cdot I$$

where  $X_{round}$  is the rounded variable. The sign of the rounded value is chosen to match that of the original value.

Step 5: Exit from this procedure.

#### **Examples**

A temperature of 5.34°C is rounded as:

$$Y = \frac{\left|5.34\right|}{0.05} = 106.8$$

$$I = \text{trunc}(106.8 + 0.5) = \text{trunc}(107.3) = 107$$

$$X_{round} = +0.05 \cdot 107 = +5.35$$

A temperature of -5.34°C is rounded as:

$$Y = \frac{\left| -5.34 \right|}{0.05} = 106.8$$

$$I = \text{trunc}(106.8 + 0.5) = \text{trunc}(107.3) = 107$$

$$X_{round} = -0.05 \cdot 107 = -5.35$$

A temperature of 10.05°F should be rounded as follows:

$$Y = \frac{|10.05|}{0.1} = 100.5$$

I = trunc(100.5) = 100 (rounding towards the even integer)

$$X_{round} = +0.1 \cdot 100 = 10.0$$

## 11.1.5.5 Other Implementation Considerations

- CTPL should be substituted for CTL × CPL, where a standard specifies a serial multiplication of correction factors.
- Where a calculation within an existing standard makes use of a CTL factor alone, an equivalent value CTPL is calculated with observed gauge pressure set to zero.
- The discrimination rules for the input parameters should comply with the appropriate Standard (Chapters 12.1 and 12.2) prior to implementation of API MPMS Chapter 11.1. Verification data has been completed up to eight decimal places. In this document, the final VCF (CTPL) is rounded to five decimal places. Different rounding precisions may be used to accommodate other standards, however they should not exceed eight decimal places.

## 11.1.6 Implementation Procedures for Customary Units (60°F and 0 psig Base Conditions)

# 11.1.6.1 Method to Correct a Measured Volume to Base Conditions and Density from Base Conditions to an Alternate Temperature and Pressure

Note: For liquids with an equilibrium vapor pressure greater than atmospheric, see 11.1.3.4.

#### **Outline of Calculations**

This procedure calculates the Volume Correction Factor (VCF) for correcting from the density at the base conditions (60°F and 0 psig) to alternate temperature and pressure conditions. The parameters used in this procedure depend upon the commodity group to which the liquid belongs. This calculation is done as a two-part process:

- 1. A thermal correction is applied to the liquid to account for the change from the base temperature (60°F) to the alternate temperature at a constant base pressure.
- 2. A pressure correction is applied to the liquid to account for the change from the base pressure (0 psig) to the alternate pressure at the alternate temperature.

The procedure has the flexibility of accepting a pre-calculated 60°F thermal expansion factor or calculating one based upon the commodity type of the liquid.

The calculation routine is depicted in Figure 11.1.6.1.A.

The procedure has been written assuming that the input values are all in the proper units (°F, psig, and kg/m³). If they are not in the proper units then apply the procedures in 11.1.5.1 before entering this procedure. The density values calculated by this procedure are in the units of kg/m³. If these units do not match the original input units, then the output densities should be converted to that of the original input value's units using the procedures in 11.1.5.1.

#### **Input Values**

Commodity group describing liquid (if  $\alpha_{60}$  not input)

α<sub>60</sub> Pre-calculated 60°F thermal expansion factor (if commodity group not given) (°F<sup>-1</sup>)

 $\rho_{60}$  Density at base conditions (60°F and 0 psig) (kg/m³)

- *t* Alternate temperature (°F)
- P Alternate pressure (psig)

## **Optional Input Values**

 $V_{t,P}$  Volume at alternate conditions (t and P) (any valid set of units, such as barrels, liters, and cubic metres)

## **Output Values**

- $C_{TL}$  Volume correction factor due to temperature
- $C_{PL}$  Volume correction factor due to pressure
- $F_P$  Scaled compressibility factor (psi<sup>-1</sup>)
- $C_{TPL}$  Combined volume correction factor due to temperature and pressure

## **Optional Output Values**

- ρ Density at alternate conditions (kg/m³)
- $V_{60}$  Volume at base conditions (60°F and 0 psig) (same units as  $V_{t,P}$ )

#### **Intermediate Values**

- $\delta_{60}$  Temperature shift value (a constant, 0.01374979547°F)
- t\* Alternate temperature shifted to IPTS-68 basis (°F)
- ρ\* Base density shifted to IPTS-68 60°F basis (kg/m³)
- $\Delta t$  Alternate temperature minus the base temperature of 60°F (°F)
- $\alpha_{60}$  Thermal expansion factor at 60°F (°F<sup>-1</sup>) (if not input)
- $K_0$  Coefficient in correlation for  $\alpha_{60}$  (kg<sup>2</sup>/m<sup>6</sup> °F)
- $K_1$  Coefficient in correlation for  $\alpha_{60}$  (kg/m<sup>3</sup> °F)
- $K_2$  Coefficient in correlation for  $\alpha_{60}$  (°F<sup>-1</sup>)
- A, B Variables used in calculation of  $\rho^*$ .

#### **Calculation Procedure**

Step1: Unless otherwise directed, check the input values to determine if they are in the range of this Standard. The following are the valid limits.

$$-58.0$$
°F  $\leq t \leq 302.0$ °F

$$0 \le P \le 1500$$
 psig

 $\rho_{60,min} \le \rho_{60} \le \rho_{60,max}$  (if commodity type is specified)

 $230.0 \times 10^{-6} \text{ °F}^{-1} \le \alpha_{60} \le 930.0 \times 10^{-6} \text{ °F}^{-1}$  (if  $\alpha_{60}$ , not commodity type, is specified)

The following table gives the  $\rho_{60}$  limits for the various commodity groups. This check does not have to be done if  $\alpha_{60}$ , not the commodity group, is specified.

Commodity Type	$\rho_{60,min}$	$\rho_{60,\text{max}}$	
Crude Oil	610 6150/m3		
Refined Products	$610.6 \text{ kg/m}^3$	1163.5 kg/m³	
Lubricating Oil	800.9 kg/m³		

If P < 0 psig then set P = 0 psig and continue with the procedure.

If any of the other conditions are not true then one or more of the input variables is out of range. Set an error condition (such as setting all output values to zero) and exit procedure.

Step 2: Shift the input temperature t to the IPTS-68 basis  $t^*$  following the procedure in 11.1.5.3.

Step 3: Shift the input  $\rho_{60}$  value to the IPTS-68 basis  $\rho^*$ . If a pre-calculated  $\alpha_{60}$  value has been input, use:

$$\rho^* = \rho_{60} \cdot \exp[0.5\alpha_{60}\delta_{60}(1 + 0.4\alpha_{60}\delta_{60})]$$

If the commodity group has been specified, then compute the  $\rho^*$  value using:

$$\rho^* = \rho_{60} \left\{ 1 + \frac{\exp[A(1+0.8A)] - 1}{1 + A(1+1.6A)B} \right\}$$

where:

$$A = \frac{\delta_{60}}{2} \left[ \left( \frac{K_0}{\rho_{60}} + K_1 \right) \frac{1}{\rho_{60}} + K_2 \right]$$

$$B = \frac{2K_0 + K_1 \rho_{60}}{K_0 + \left(K_1 + K_2 \rho_{60}\right) \rho_{60}} \ .$$

The  $K_i$  coefficients used in these equations depend upon the commodity group. The following table gives the coefficients to be used.

		Density Range(kg/m³)	$K_0$	$K_1$	$K_2$
Crude Oil		$610.6 \le \rho_{60} < 1163.5$	341.0957	0.0	0.0
Products	Fuel Oils	$838.3127 \le \rho_{60} \le 1163.5$	103.8720	0.2701	0.0
	Jet Fuels	$787.5195 \le \rho_{60} < 838.3127$	330.3010	0.0	0.0
	Transition Zone	$770.3520 \le \rho_{60} < 787.5195$	1489.0670	0.0	-0.00186840
	Gasolines	$610.6 \le \rho_{60} < 770.3520$	192.4571	0.2438	0.0
Lubricating Oil		$800.9 \le \rho_{60} < 1163.5$	0.0	0.34878	0.0

Step 4: In preparation of calculating the correction factor due to temperature,  $C_{TL}$ , determine the coefficient of thermal expansion at the base temperature of 60°F,  $\alpha_{60}$ . If a pre-calculated  $\alpha_{60}$  value has been input, proceed to Step 5.

If the commodity group has been specified, then compute the  $\alpha_{60}$  value using:

$$\alpha_{60} = \left(\frac{K_0}{\rho^*} + K_1\right) \frac{1}{\rho^*} + K_2$$

The coefficients used in this equation depend upon the commodity group. Use the same coefficients that were used in Step 3.

Step 5: Calculate the difference between the alternate temperature and the base temperature as:

$$\Delta t = t^* - 60.0068749 \ .$$

Use this value to calculate the correction factor due to temperature,  $C_{TL}$ :

$$C_{\rm TL} = \exp \left\{ -\alpha_{60} \Delta t \Big[ 1 + 0.8 \alpha_{60} \left( \Delta t + \delta_{60} \right) \Big] \right\} \ \ \, {\rm where} \ \ \, \delta_{60} = 0.01374979547 \; . \label{eq:CtL}$$

Step 6: Calculate the scaled compressibility factor  $F_P$ . Use the equation:

$$F_P = \exp\left(-1.9947 + 0.00013427 \cdot t^* + \frac{793920 + 2326.0 \cdot t^*}{\rho^{*2}}\right).$$

Step 7: Calculate the correction factor due to pressure,  $C_{PL}$ . Use the equation:

$$C_{PL} = \frac{1}{1 - 10^{-5} \cdot F_P \cdot P} \,.$$

Step 8: Calculate the VCF, the combined temperature and pressure correction,  $C_{TPL}$ :

$$C_{TPL} = C_{TL} \cdot C_{PL}$$
.

Round this value of  $C_{TPL}$  consistent with 11.1.5.4.

Step 9: Optionally, correct a volume measured at alternate conditions to base conditions and/or correct base density to alternate conditions.:

$$\rho = C_{TL} \cdot C_{PL} \cdot \rho_{60} .$$

$$V_{60} = V_{t,P} * C_{TPL}$$

Step 10: Exit from this procedure.

Enter  $\rho_{60}$ , t, P, & commodity group or  $\alpha_{60}$  $\rho_{60}$ , t, P in range? Flag error & Exit Yes Determine  $t^*$  and  $\rho^*$  values  $\alpha_{60}$  input? Yes Compute  $C_{TL}$  $C_{PL}$  needed? -No Yes Set  $C_{PL}=1$ Compute  $F_P$  &  $C_{PL}$  $\begin{aligned} \text{Compute } C_{TPL} &= C_{TL}C_{PL} \\ \rho &= C_{TPL} \rho_{60} \\ V &= V_{60}/C_{TPL} \end{aligned}$ Exit

Figure 11.1.6.1.A Flow Chart Of Procedure Correcting Volume and Density to an Alternate Temperature and Pressure from Base Conditions

## **Example Calculations**

API MPMS 11.1.6.1 Customary Units, Example 1
A volume of a crude oil is measured at observed conditions of temperature and pressure. The base API is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Input Data Generalized Crude Oil Computed Data - last digit is rounded for display purposes Calculation of Intermediate Results Density kg/cu meter (Rho60) .... 946.918739324112 Step 1 - Check input values for range excursion All input values within range Calculation of volume correction factor Step 2 - Shift temperature t to IPTS-68 temperature scale t corrected to IPTS-68 (t\*) .... -27.712499233089 Step 3 - Shift Rho60 to IPTS-68 temperature scale B ... 2.000000000000 Rho60\* 946.921215770785 2.000000000000 Step 4 - Determine coefficient of thermal expansion Alpha60 ..... 0.000380407044 Step 5 - Calculate temperature correction factor Ctl delta t ..... -87.719374133089 Ctl ..... 1.033011591958 Step 6 - Calculate scaled compressibility factor Fp 0.305779891997 Fp for psi .....

 Ctpl
 1.033011591958

 Ctpl, rounded
 1.03301

 Step 9 - Calculate volume at base conditions and density at alternate conditions

 Volume at base conditions
 1020.6035499

 Density at t & P, kg/cu m
 978.1780343640

 ^API at t & P
 13.0143512059

Step 7 - Calculate pressure correction factor Cpl Cpl ..... 1.000000000000

Step 8 - Calculate the Volume Correction Factor Ctpl

API MPMS 11.1.6.1 Customary Units, Example 2 A volume of a crude oil is measured at observed conditions of temperature and pressure. The base API is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Input Data Generalized Crude Oil 301.93 1500 Volume at alternate t & P .....

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results Density kg/cu meter (Rho60) .... 1163.463078189300

Step 1 - Check input values for range excursion All input values within range

Calculation of volume correction factor

Step 2 - Shift temperature t to IPTS-68 temperature scale t corrected to IPTS-68 (t\*) .... 301.993163042978

0.000000000000 0.0000001732357 0.000001752 2.000000000000 1.16346509372e+03 K2 ..... A ...... B ...... Rho60\* .....

Step 4 - Determine coefficient of thermal expansion Alpha60<sup>°</sup> ..... 0.000251982006

Step 5 - Calculate temperature correction factor Ctl 
 delta t
 241.986288142978

 Ctl
 0.938051116886

Step 7 - Calculate pressure correction factor Cpl Cpl ...... 1.006460852301

Step 8 - Calculate the Volume Correction Factor Ctpl Ctpl, rounded ..... 0.944111726603 0.94411

Step 9 - Calculate volume at base conditions and density at alternate conditions Volume at base conditions ..... 269.543405 Density at t & P, kg/cu m ..... 1098.4391355882 ^API at t & P ...... -2.8076041994 API MPMS 11.1.6.1 Customary Units, Example 3 A volume of a refined product is measured at observed conditions of temperature and pressure. The base API is known. Calculate the volume at base conditions and correct the base density to an alternate condition. Input Data Commodity .....
t alternate temperature, °F ....
P alternate pressure, PSI .... Generalized Refined Product 48.04 Forcing negative pressure to zero 19.4 Base API gravity ...... Volume at alternate t & P ..... 12002 Computed Data - last digit is rounded for display purposes Calculation of Intermediate Results Density kg/cu meter (Rho60) .... 936.784387011266 Step 1 - Check input values for range excursion All input values within range Calculation of volume correction factor Step 2 - Shift temperature t to IPTS-68 temperature scale t corrected to IPTS-68 (t\*) .... 48.043878159606 Step 3 - Shift Rho60 to IPTS-68 temperature scale K1 ... 0.2701000000000 K2 0.0000000000000 0.00000000000 K2 ..... 0.000002795957 1.291041575770 Step 4 - Determine coefficient of thermal expansion Alpha60 ..... 0.000406689168 Step 5 - Calculate temperature correction factor Ctl delta t ..... -11.962996740394 1.004858068990 Ctl ..... Step 7 - Calculate pressure correction factor Cpl Cpl ..... 1.000000000000 Step 8 - Calculate the Volume Correction Factor Ctpl ...... 1.004858068990 Ctpl, rounded ..... 1.00486 Step 9 - Calculate volume at base conditions and density at alternate conditions 

 Volume at base conditions
 12060.32972

 Density at t & P, kg/cu m
 941.3353501926

 ^API at t & P
 18.6704615375

API MPMS 11.1.6.1 Customary Units, Example 4 A volume of a refined product is measured at observed conditions of temperature and pressure. The base relative density is known. Calculate the volume at base conditions and correct the base density to an alternate condition. Input Data Generalized Refined Product 85 247.3 Computed Data - last digit is rounded for display purposes Calculation of Intermediate Results Density kg/cu meter (Rho60) .... 793.518408800000 Step  ${\bf 1}$  - Check input values for range excursion All input values within range Calculation of volume correction factor Step 2 - Shift temperature t to IPTS-68 temperature scale t corrected to IPTS-68 (t\*) .... 85.013358222928 Step 3 - Shift Rho60 to IPTS-68 temperature scale Using jet fuel coefficients: 330.301000000000 0.0000000000000 K1 ..... 0.000000000000 K2 ..... 0.000003606302 2.000000000000 Rho60\* ..... 793.521270459968 Step 4 - Determine coefficient of thermal expansion Alpha60 ..... 0.000524557068 Step 5 - Calculate temperature correction factor Ctl delta t ...... 25.006483322928 0.986832406683 Step 6 - Calculate scaled compressibility factor Fp Fp for psi ..... 0.664706197066 Step 7 - Calculate pressure correction factor Cpl Cpl ..... 1.001646525013 Step 8 - Calculate the Volume Correction Factor Ctpl Ctpl, rounded ..... 0.988457250925 0.98846 Step 9 - Calculate volume at base conditions and density at alternate conditions

> 784.3590249208 0.785131594410

Volume at base conditions .....

Density at t & P, kg/cu m .....

Relative density at t & P .....

API MPMS 11.1.6.1 Customary Units, Example 5 A volume of a refined product is measured at observed conditions of temperature and pressure. The base API\_is\_known. Calculate the volume at base conditions and correct the base density to an alternate condition. Input Data Commodity ......

t alternate temperature, °F ....
P alternate pressure, PSI ..... Generalized Refined Product 55.9 350 48.0015 10000 Computed Data - last digit is rounded for display purposes Calculation of Intermediate Results Density kg/cu meter (Rho60) .... 787.518566697214 Step 1 - Check input values for range excursion All input values within range Calculation of volume correction factor Step 2 - Shift temperature t to IPTS-68 temperature scale t corrected to IPTS-68 (t\*) .... 55.905838569594 Step 3 - Shift Rho60 to IPTS-68 temperature scale Using transition zone coefficients:
1.48906700000e+03 ко ..... 0.000000000000 K1 ..... -0.001868400000 K2 ..... 0.0000030043 9.016112546440 A ...... Rho60\* ..... 787.521450184768 Step 4 - Determine coefficient of thermal expansion Alpha60 ..... 0.000532585048 Step 5 - Calculate temperature correction factor Ctl delta t ..... -4.101036330406 1.002182725702 Step 6 - Calculate scaled compressibility factor Fp Fp for psi ..... Step 7 - Calculate pressure correction factor Cpl Cpl ..... 1.002132930093 Step 8 - Calculate the Volume Correction Factor Ctpl 

 Ctpl
 1.004320311396

 Ctpl, rounded
 1.00432

 Step 9 - Calculate volume at base conditions and density at alternate conditions 

 Volume at base conditions
 10043.2

 Density at t & P, kg/cu m
 790.9208921357

 ^API at t & P
 47.2293336231

API MPMS 11.1.6.1 Customary Units, Example 6 A volume of a refined product is measured at observed conditions of temperature and pressure. The base  $kg/m^3$  is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

```
Input Data
Commodity ......
                           Generalized Refined Product
                             27.3
                           1234.5
   Computed Data - last digit is rounded for display purposes
   Step 1 - Check input values for range excursion
 All input values within range
 Calculation of volume correction factor
Step 2 - Shift temperature t to IPTS-68 temperature scale t corrected to IPTS-68 (t*) \dots 27.298898616759
   Step 3 - Shift Rho60 to IPTS-68 temperature scale
 Using gasoline coefficients:
ко ..... 192.457100000000
                             0.243800000000
K1 .....
                             0.000000000000
K2 .....
                             0.000005612455
1.545657407721
A ......
```

Step 4 - Determine coefficient of thermal expansion Alpha60 ...... 0.000816362130

Step 7 - Calculate pressure correction factor Cpl Cpl ..... 1.012417396817

Step 9 - Calculate volume at base conditions and density at alternate conditions
Volume at base conditions ...... 15.2973184
Density at t & P, kg/cu m ..... 683.0806148596

API MPMS 11.1.6.1 Customary Units, Example 7 A volume of a specialized liquid is measured at observed conditions of temperature and pressure. The base relative density is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results Density kg/cu meter (Rho60) .... 1052.663159200000

Step 1 - Check input values for range excursion All input values within range

Calculation of volume correction factor

Step 2 - Shift temperature t to IPTS-68 temperature scale t corrected to IPTS-68 (t\*)  $\dots$  97.716729951690

Step 3 - Shift Rho60 to IPTS-68 temperature scale

Step 4 - Determine coefficient of thermal expansion Using user Alpha ..... 0.000732185000

Step 7 - Calculate pressure correction factor Cpl Cpl ..... 1.000996703515

Step 8 - Calculate the Volume Correction Factor Ctpl Ctpl ...... 0.973142764735 Ctpl, rounded ...... 0.97314

Step 9 - Calculate volume at base conditions and density at alternate conditions Volume at base conditions ..... 198.374589 Density at t & P, kg/cu m ..... 1024.3915370787 Relative density at t & P ..... 1.025400531201

API MPMS 11.1.6.1 Customary Units, Example 8
A volume of a lube oil is measured at observed conditions of temperature and pressure. The base API is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results
Density kg/cu meter (Rho60) .... 810.554839449541

Step 1 - Check input values for range excursion All input values within range

Calculation of volume correction factor

Step 2 - Shift temperature t to IPTS-68 temperature scale t corrected to IPTS-68 (t\*) .... 129.325201088023

	Ste	p 3	- 5	Shift	Rho60	to	IPTS-68	B temperature scale
ĸ0	'							0.00000000000
								0.348780000000
K2								0.00000000000
Α.								0.000002958254
в.								1.000000000000
Rho	60*						8	310.557237278501

Step 4 - Determine coefficient of thermal expansion Alpha60 . . . . . . . . . . . . . 0.000430296571

Step 5 - Calculate temperature	correction factor	Ctl
delta t	69.318326188023	
C+1	0 969922293864	

Step 7 - Calculate pressure correction factor Cpl Cpl ..... 1.001017953704

 Step 8 - Calculate the Volume Correction Factor Ctpl

 Ctpl ......
 0.970909629855

 Ctpl, rounded ......
 0.97091

 API MPMS 11.1.6.1 Customary Units, Example 9 A volume of a crude oil is measured at observed conditions of temperature and pressure. The base API is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results
Density kg/cu meter (Rho60) .... 610.629650107991

Step 1 - Check input values for range excursion Temperature less than -50°C (-58°F) - outside limits of table

API MPMS 11.1.6.1 Customary Units, Example 10 A volume of a crude oil is measured at observed conditions of temperature and pressure. The base API is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results Density kg/cu meter (Rho60) .... 610.629650107991

Step 1 - Check input values for range excursion Temperature greater than  $150^{\circ}\text{C}$  ( $302^{\circ}\text{F}$ ) - outside limits of table

API MPMS 11.1.6.1 Customary Units, Example 11 A volume of a crude oil is measured at observed conditions of temperature and pressure. The base API is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results Density kg/cu meter (Rho60) .... 610.629650107991

Step 1 - Check input values for range excursion Pressure greater than 1500 psi - outside limits of table  $\,$ 

API MPMS 11.1.6.1 Customary Units, Example 12 A volume of a crude oil is measured at observed conditions of temperature and pressure. The base API is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results
Density kg/cu meter (Rho60) .... 610.471428571429

Step 1 - Check input values for range excursion Density less than 610.6 kg/cu m - outside limits of table

API MPMS 11.1.6.1 Customary Units, Example 13 A volume of a refined product is measured at observed conditions of temperature and pressure. The base API is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results
Density kg/cu meter (Rho60) .... 1164.229649151705

Step 1 - Check input values for range excursion Density greater than 1163.5 kg/cu m - outside limits of table

API MPMS 11.1.6.1 Customary Units, Example 14 A volume of a lube oil is measured at observed conditions of temperature and pressure. The base API is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results Density kg/cu meter (Rho60) .... 800.547989579794

Step 1 - Check input values for range excursion Density less than 800.9 kg/cu m - outside limits of table

```
API MPMS 11.1.6.1 Customary Units, Example 15 A volume of a crude oil is measured at observed conditions of temperature and pressure. The base API is known. Calculate the volume at base conditions and correct the base density to an alternate condition.
    Input Data
Commodity ..... t alternate temperature, °F ....
                                     Generalized Crude Oil
P alternate pressure, PSI ......
Base API gravity ......
Volume at alternate t & P .....
                                       1000
    Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter (Rho60) .... 610.629650107991
    Step 1 - Check input values for range excursion
  All input values within range
  Calculation of volume correction factor
Step 2 - Shift temperature t to IPTS-68 temperature scale t corrected to IPTS-68 (t*) .... 200.043348977974
Step 4 - Determine coefficient of thermal expansion
                                      0.000914776512
Alpha60 .....
    Step 5 - Calculate temperature correction factor Ctl

      delta t
      140.036474077974

      Ctl
      0.868288296907

Step 8 - Calculate the Volume Correction Factor Ctpl
Ctpl, rounded .....
                                       0.868288296907
                                       0.86829
    Step 9 - Calculate volume at base conditions
             and density at alternate conditions
```

# 11.1.6.2 Method to Correct Volume and Density from Observed Conditions to Customary Base Conditions

Note: For liquids with an equilibrium vapor pressure greater than atmospheric, see 11.1.3.4.

#### **Outline of Calculations**

This procedure calculates the density at the base conditions (60°F and 0 psig) that is consistent with an observed density at its temperature and pressure condition. The procedure has the flexibility of accepting a pre-calculated 60°F thermal expansion factor or calculating one based upon the commodity type of the liquid.

The equations for the temperature and pressure correction factors are direct functions of the base density. In this procedure, however, this base density is unknown. So, the base density must be calculated using iteration. This basic procedure is:

- 1) Estimate a value for the 60°F density.
- 2) Calculate the observed density via the procedure outlined in 11.1.6.1.
- 3) Compare this result with the given observed density.
- 4) If the calculated observed density is acceptably close to the given observed density, then the iterations are complete.
- 5) If the calculated and given observed densities are not acceptably close, then the value for the 60°F density is changed and we repeat the process, starting at step 2.

This final iterative value of the 60°F density is the desired output from this procedure.

A Newton's method of iteration procedure is outlined here. The Newton's method is a specific way to determine how the value for the 60°F density is changed in step 5 above. However, this method need not be used to comply with the implementation procedure. Other initial guesses or iterative solution techniques could be used and still be deemed compliant with this Standard provided the process is continued until the calculated and given observed densities are acceptably close— this criterion is Step 4 of this procedure. See 11.1.3.4 and Appendix F for further discussions about this iteration scheme.

Note that when using the Generalized Refined Products group (the B Tables), the sub-group may change depending upon the iterative value of the base density,  $\rho_{60}$ . This sub-group switching is automatically performed as part of this iteration procedure. Other iterative procedures may not be able to do this.

The calculation steps are depicted in Figure 11.1.6.2.A.

The procedure has been written assuming that the input values are all in the proper units ( ${}^{\circ}F$ , psig, and kg/m³). If they are not in the proper units then apply the procedures in 11.1.5.1 before entering this procedure. The density values calculated by this procedure are in the units of kg/m³. If these units do not match the original input units, then the output densities should be converted to that of the original input value's units using the procedures in 11.1.5.1.

### **Input Values**

Commodity group describing liquid (if  $\alpha_{60}$  not input)

- $\alpha_{60}$  Pre-calculated 60°F thermal expansion factor (if commodity group not given)
- $\rho_o$  Observed density (kg/m<sup>3</sup>)
- $t_o$  Temperature at which the observed density was measured (°F)
- $P_o$  Pressure at which the observed density was measured (psig)

## **Optional Input Values**

 $V_o$  Volume at observed conditions (any valid set of units, such as barrels, liters, and cubic metres)

#### **Output Values**

- $\rho_{60}$  Density at base conditions (60°F and 0 psig) (kg/m<sup>3</sup>)
- $C_{TL}$  Volume correction factor due to temperature
- $C_{PL}$  Volume correction factor due to pressure
- $F_P$  Scaled compressibility factor (psi<sup>-1</sup>)
- $C_{TPL}$  Combined volume correction factor due to temperature and pressure

## **Optional Output Values**

 $V_{60}$  Volume at base conditions (60°F and 0 psig) (same set of units as V)

#### **Intermediate Values**

- $\rho_{60}^{(m)}$  Value of  $\rho_{60}$  on the *m*-th iteration
- $\rho_{60,max}$  Maximum value allowed for  $\rho_{60}$  on any iteration
- $\rho_{60,min}$  Minimum value allowed for  $\rho_{60}$  on any iteration
- $C_{TL}^{(m)}$  Volume correction factor due to temperature on the *m*-th iteration
- $C_{PL}^{(m)}$  Volume correction factor due to pressure on the *m*-th iteration
- $C_{TPL}^{(m)}$  Value of the combined VCF due to temperature and pressure on the *m*-th iteration
- $F_P^{(m)}$  Scaled compressibility factor on the m-th iteration (psi<sup>-1</sup>)
- $\Delta t$  Temperature difference from the base temperature of 60°F (°F)
- $\delta \rho_o^{(m)}$  Deviation between the value of the observed density  $\rho_o$  and the estimate of  $\rho_{60}$  on the *m*-th iteration
- $\Delta \rho_{60}^{(m)}$  Change applied to the value of  $\rho_{60}^{(m)}$  on the m-th iteration to get the value on the next iteration (kg/m<sup>3</sup>)
- $D_{\alpha}^{(m)}$  Coefficient needed to perform iteration on  $\rho_{60}$
- $D_T^{(m)}$  Correction factor due to temperature used in iterative procedure
- $D_{p}^{(m)}$  Correction factor due to pressure used in iterative procedure
- $E^{(m)}$  Correction factor due to density used in iterative procedure

#### **Calculation Procedure**

Step1: Check the input values to determine if they are in the range of this Standard. The following are the valid limits:

$$-58.0^{\circ}\text{F} \le t_o \le 302.0^{\circ}\text{F}$$
  
 $0 \le P_o \le 1500 \text{ psig}$   
 $\rho_{\min} \le \rho_o \le \rho_{\max}$  (if commodity type is specified)

 $230.0 \times 10^{-6} \text{ °F}^{-1} \le \alpha_{60} \le 930.0 \times 10^{-6} \text{ °F}^{-1}$  (if  $\alpha_{60}$ , not commodity type, is specified)

The following table gives the largest possible  $\rho_o$  limits for the various commodity groups. This check does not have to be done if  $\alpha_{60}$ , not the commodity group, is specified. Note that even if a  $\rho_o$  value is within these limits it may still not correspond to a valid  $\rho_{60}$  value.

Commodity Type	$ ho_{min}$	$\rho_{max}$
Crude Oil	470.5 kg/m³	1201.8 kg/m³
Refined Products	470.4 kg/m³	1209.5 kg/m³
Lubricating Oil	714.3 kg/m³	1208.3 kg/m³

If  $P_o < 0$  psig then set  $P_o = 0$  psig and continue with the procedure.

If any of the input variables are out of range set an error condition (such as setting all output values to zero) and exit procedure.

Step 2: Use the observed density  $\rho_o$  as the initial guess for the density at base conditions,  $\rho_{60}^{(0)}$ 

$$\rho_{60}^{(0)} = \rho_o$$
.

Limit this initial guess to remain in the range of this Standard. Set:

$$\rho_{60}^{(0)} = \begin{cases} \rho_{60, min} & \text{if } \rho_o < \rho_{60, min} \\ \rho_{60, max} & \text{if } \rho_o > \rho_{60, max} \end{cases}.$$

The following table gives the  $\rho_{60}$  limits for the various commodity groups. This check does not have to be done if  $\alpha_{60}$ , not the commodity group, is specified.

Commodity Type	$ ho_{60,min}$	$\rho_{60,\text{max}}$	
Crude Oil	610.6 kg/m <sup>3</sup>		
Refined Products	010.0 kg/III	1163.5 kg/m³	
Lubricating Oil	800.9 kg/m³		

Consider the iteration counter to be set at m = 0 and start the iterative procedure.

Step 3: Following the procedure in 11.1.6.1, calculate the correction factor due to temperature and pressure,  $C_{TPL}^{(m)}$ , using the current guess for the density at base conditions,  $\rho_{60}^{(m)}$ . Do not check the input values for being in the proper range. Do not round the value of  $C_{TPL}^{(m)}$ . Retain the value of  $\alpha_{60}$  as  $\alpha_{60}^{(m)}$ .

Step 4: Determine if the result of this current estimate for the density at base conditions and the corresponding CTPL reproduces the observed density. If it does then the calculation has converged and the iterations should halt. The estimate is considered as "good enough" if:

$$\left|\delta \rho_o^{(m)}\right| < 0.000001 \text{ kg} / \text{m}^3 \text{ where } \delta \rho_o^{(m)} \equiv \rho_o - \rho_{60}^{(m)} \cdot C_{TPL}^{(m)}$$
.

If this condition is true, go to Step 7.

Step 5: Revise the estimate for the density at base conditions. The general recursion equation is:

$$\rho_{60}^{(m+1)} = \rho_{60}^{(m)} + \Delta \rho_{60}^{(m)}.$$

Newton's iteration method to determine  $\Delta \rho_{60}^{(m)}$  is:

$$\Delta \rho_{60}^{(m)} = \frac{E^{(m)}}{1 + D_T^{(m)} + D_P^{(m)}}.$$

where:

$$E^{(m)} = \frac{\rho_o}{C_{TL}^{(m)}C_{PL}^{(m)}} - \rho_{60}^{(m)}$$

$$D_T^{(m)} = D_{\alpha}^{(m)} \cdot \alpha_{60}^{(m)} \Delta t \left( 1 + 1.6 \alpha_{60}^{(m)} \Delta t \right) \text{ and } \Delta t \equiv t_o - 60$$

$$D_P^{(m)} = -\frac{2C_{PL}^{(m)}P_oF_P^{(m)}\left(7.93920 + 0.02326t_o\right)}{\rho_{60}^{(m)2}} \,. \label{eq:DP}$$

The  $D_{\alpha}^{(m)}$  values depend upon the commodity group and are obtained from the following table. If the  $\alpha_{60}$  value has been specified as an input value, then  $D_{\alpha}^{(m)} = 0$  (meaning that  $D_T^{(m)} = 0$ ). Note that when dealing with Generalized Refined Products the sub-group could change during the course of the iterations (depending on the current  $\rho_{60}^{(m)}$  value) resulting in different  $D_{\alpha}^{(m)}$  values from one iteration to the next.

Commodity Groups (Table)		Density Range(kg/m³)	$D_{\alpha}$
Crude Oil (A)		$610.6 \le \rho_{60} < 1163.5$	2.0
	Fuel Oils	$838.3127 \le \rho_{60} \le 1163.5$	1.3
Refined Products (B)	Jet Fuels	$787.5195 \le \rho_{60} < 838.3127$	2.0
Refilled Froducts (B)	Transition Zone	$770.3520 \le \rho_{60} < 787.5195$	8.5
	Gasolines	$610.6 \le \rho_{60} < 770.3520$	1.5
Lubricating Oil (D)		$800.9 \le \rho_{60} < 1163.5$	1.0
Special Applications (C)		All ρ <sub>60</sub> values	0.0

There are cases where the Newton's method  $\Delta \rho_{60}^{(m)}$  value should not be directly used:

• If the Newton's method gives a value outside of the valid range for this Standard, constrain the  $\Delta \rho_{60}^{(m)}$  value to go only to the boundary:

If 
$$\rho_{60}^{(m)} + \Delta \rho_{60}^{(m)} < \rho_{60,min}$$
 then reset  $\Delta \rho_{60}^{(m)} = \rho_{60,min} - \rho_{60}^{(m)}$ .

If 
$$\rho_{60}^{(m)} + \Delta \rho_{60}^{(m)} > \rho_{60,\text{max}}$$
 then reset  $\Delta \rho_{60}^{(m)} = \rho_{60,\text{max}} - \rho_{60}^{(m)}$ .

- Step 6: Increment the iteration counter to m+1. If this value for the iteration counter is less than or equal to 15 continue the iterative procedure with Step 3. Otherwise set an error condition for non-convergence (such as setting all output values to zero) and exit procedure.
- (Note: If the commodity class is Refined Products with a density near the boundary of a product group, there may be rare instances where convergence may fail due to a mathematical anomaly. In these instances, the resulting density should be within acceptable tolerance after 15 iterations. The density from the last iteration may be used to calculate the CTPL and the result should be flagged with a note that it did not converge.. This resulting CTPL should be within acceptable tolerance.)
- Step 7: After the convergence criterion in Step 4 is met, set the value of  $\rho_{60}$  to the last  $\rho_{60}^{(m)}$  value and set the value of  $C_{TPL}$  to the last  $C_{TPL}^{(m)}$  value. Check this  $\rho_{60}$  value to determine if it is in the range of this Standard. If  $\rho_{60} < \rho_{60, \min}$  or  $\rho_{60} > \rho_{60, \max}$  then this  $\rho_{60}$  value is out of range. Set an error condition (such as setting all output values to zero) and exit the procedure. Round this value of  $C_{TPL}$  consistent with 11.1.5.4.
- Step 8: If volume  $V_o$  has been input and the temperature and pressure for the density are the same as those for  $V_o$ , the volume at base conditions is calculated:

$$V_{60} = V_o \cdot C_{TPL}$$
.

Step 9: Exit from this procedure.

Enter  $V_o$ ,  $\rho_o$ ,  $t_o$ ,  $P_o$ , & commodity group or  $\alpha_6$  $\rho_o, t_o, P_o$  in range? Flag error & Exit Yes Set  $\rho_{60}^{(0)} = \rho_{0}$ Set m=0 $\rho_{60}^{(0)}$  out of range? Yes Adjust  $\rho_{60}^{(0)}$ No Compute  $C_{TPL}^{(m)}$  $|\delta \rho_o^{(m)}| < 10^{-6}$ ? No Compute value of  $\Delta \rho_{60}^{(m)}$  $\begin{array}{c}
\rho_{60}^{(m)} + \Delta \rho_{60}^{(m)} \\
\text{out of range?}
\end{array}$ Yes No Yes Adjust value of  $\Delta \rho_{60}^{(m)}$  $\rho_{60}^{~(m+1)} = \rho_{60}^{~(m)} + \Delta \rho_{60}^{~(m)}$ Increment m to m+1m > 15 ? Flag error & Exit Set  $\rho_{60} = \rho_{60}^{(m)}$  $\rho_{60}$  out of range? Flag error & Exit No Compute  $C_{\mathit{TPL}} \& V_{\mathit{60}}$ Exit

Figure 11.1.6.2.A Flow Chart Of Procedure For Correcting Volume and Density from Observed Conditions to Base Conditions

# **Example Calculations**

Example 1 Input Data		
Commodity	ralized Crude Oil 80.3 -5	
Dens, kg/cu m, observed t & P Volume at observed t & P	823.7 1000	
Computed Data - last digit is round	ed for display purpose	es
Step 1 All input data within range of proced	ure	
Step 2 Initial density, kg/cu m 823.79	0000000000	
<pre>Iteration(m) 0 Step 3</pre>	1	2
Step 3         Rho60(m)       823.7000000000000         K0(m)       341.09570000000         K1(m)       0.000000000000         K2(m)       0.000000000000         A(m)       2.000000000000         Rho60*(m)       823.702846901034         alpha60(m)       0.00502730357         Ctl(m)       0.989761292256         d_alpha(m)       2.00000000000         Fp(m)       0.583649345323         Cpl(m)       1.000000000000         Ctpl(m)       0.989761292256         Rho60(m)xctpl(m)       815.266376431390         Step 4         delta Rho60(m)       8.433623568610         Step 5         E(m)       8.520866227639         Dt(m)       0.020744134812         Dp(m)       -0.00000000000	832.047700405069 341.095700000000 0.00000000000000 0.0000000000	832.048516184234 341.09570000000 0.00000000000000 0.00000000000
delta Rho(m) 8.347700405068 Rho60(m+1) 832.047700405069	0.000815779165 832.048516184234	
Step 6, iteration(m) 1	2	
Ctl     0.9       Fp for psi     0.5       Cpl     1.0       Ctpl     0.9	ocedure 48516184234 89966310837 67045450015 0000000000 89966310837 8997	
Step 8 Volume at base conditions	989.97	

```
Example 2
    Input Data
Commodity ......t observed temperature, °F .....P observed pressure, PSI .....
                                          Generalized Crude Oil
                                                -57.95
113.5
Rel density, observed t & P .....
Volume at observed t & P .....
                                                0.72332
                                                 637483
     Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter ..... 722.608253120000
     Step 1
  All input data within range of procedure
Initial density, kg/cu m ...... 722.608253120000
              Iteration(m) .... 0
                                                                                     2
                                                                                                             3
     Step 3
Rho60(m) .....
                          722.608253120000
341.095700000000
                                                   663.810409807890
                                                                           663.445091139654
                                                                                                   663.445062852402
                                                   341.095700000000
                                                                           341.095700000000
                                                                                                   341.095700000000
KO(m) .....
                             0.00000000000
                                                     0.00000000000
                                                                             0.00000000000
                                                                                                     0.00000000000
K1(m) .....
                                                     0.00000000000
0.000005321749
                                                                             0.000000000000
0.000005327611
                             0.000000000000
                                                                                                     0.00000000000
K2(m) .....
                             0.000004490934
                                                                                                     0.000005327612
A(m) .....
                                                                                                  2.000000000000
663.448597416816
0.000774928590
1.088429741690
2.00000000000000
                                                                           2.000000000000
663.448625703918
0.000774928524
                          2.000000000000
722.611498295617
0.000653230582
                                                   2.000000000000
663.813942426971
0.000774075826
1.088429734446 2.0000000000000
                             1.074992616223
                                                     1.088336251578
Ctl(m) ......
                                                     2.000000000000
0.602443036118
d_alpha(m) .....
                             2.000000000000

      Cpl(m)
      ...

      Cpl(m)
      ...

      Ctpl(m)
      ...

      Rho60(m)xCtpl(m)
      ...

                             0.476986337657
                                                                                                     0.603436540820
                                                                             0.603436463770
                             1.000541672744
                                                     1.000684240711
                                                                             1.000685369796
                                                                                                     1.000685369884
                             1.075574910423
                                                     1.089080935549
                                                                             1.089175711311
                                                                                                     1.089175718656
                          777.219307120433
                                                   722.943262140502
                                                                           722.608279058022
                                                                                                   722.608253120858
Step 4
delta Rho60(m) .... -54.611054000433
                                                    -0.335009020502
                                                                            -0.000025938022
                                                                                                    -0.00000000858
-50.773826603075
                                                    -0.307607092887
                                                                            -0.000023814360
                           -0.135100362757
                                                    -0.155928968285
                                                                            -0.156071317540
                                                                            -0.002052650200
-0.000028287253
Dp(m) ......delta Rho(m) .....
                           -0.001367511863
                                                    -0.002047013691
                         -58.797843312110
                                                    -0.365318668236
                          663.810409807890
                                                   663.445091139654
                                                                           663.445062852402
Rho60(m+1) .....
     Step 6, iteration(m) ..... 1
  Density at 60°F is within range of procedure
  Output values
Density at 60°F
                                         663.445062852402
                   . . . . . . . . . . . . . . . .
Relative density .....
                                           0.664098535812
                                           1.088429741690
0.603436540820
                                           1.000685369884
                                           1.089175718656
                                           1.08918
```

Step 8

```
Example 3
    Input Data
Generalized Refined Product
                                             68
                                             11
Rel density, observed t & P ....
Volume at observed t & P .....
                                         0.8665
                                          28.45
    Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter ..... 865.647364000000
    Step 1
  All input data within range of procedure
Initial density, kg/cu m ..... 865.647364000000
            Iteration(m) .... 0
                                                                       2
    Step 3
                                                              fuel oil
868.722680008428
                                          fuel oil
868.722758639837
Commodity .....
                      fuel oil
865.647364000000
Rho60(m) .....
                                                              103.872000000000
                      103.87200000000
0.270100000000
                                          103.872000000000
0.270100000000
                                                                0.270100000000
                        0.000000000000
                                            0.000000000000
                                                                0.00000000000000000
K2(m) .....
                                          0.000003033760
1.306846968664
868.725437571840
0.000448551701
                      0.000003098089
1.307601778625
865.650045852404
                                                                0.000003083760
A(m) .....
                                                              1.306846987915
868.725358940506
0.000450635987
                                                                0.000448551754
                                                                0.996406814700
                        0.996390100819
1.3000000000000
                                            0.996406815126
1.3000000000000
                                            1.300000000000
0.489197521374
                                            0.484824153195
                                                                0.484824263921
                                            1.000053333501
                        1.000053814623
                                                                1.000053333513
                                            0.996459956990
                                                                0.996459956576
                        0.996443721177
Rho60(m)xCtpl(m) ... 862.568880610988
                                          865.647442710117
                                                              865.647363997967
    Step 4
                                                                0.000000002033
delta Rho60(m) .....
                        3.078483389012
                                           -0.000078710117
    Step 5
E(m) .....
                        3.089470407196
                                           -0.000078989744
Dt(m) .....
                        0.004713647310
                                            0.004691721251
Dp(m) .....
                       -0.000136749381
                                           -0.000134568925
delta Rho(m) ......
Rho60(m+1) .....
                        3.075394639836
                                           -0.000078631409
                      868.722758639837
                                          868.722680008428
    Step 6, iteration(m) \dots 1
    Step 7
  Density at 60°F is within range of procedure
  Output values
Density at 60°F
                                  868.722680008428
                . . . . . . . . . . . . . . . . .
Relative density .....
                                    0.869578345100
                                    0.996406814700
Ctl ......
                                    0.484824263921
1.000053333513
                                    0.996459956576
                                    0.99646
Step 8
Volume at base conditions .....
```

```
Example 4
    Input Data
Generalized Refined Product
                                          72
375
API gravity, observed t & P ....
Volume at observed t & P .....
                                         41.4
                                        200.5
    Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter ..... 817.586836321573
    Step 1
  All input data within range of procedure
Initial density, kg/cu m ..... 817.586836321573
           Iteration(m) .... 0
    Step 3
Commodity .....
                                        jet fuel
820.670702702861
                                                            jet fuel
820.670624131605
                     jet fuel
817.586836321573
Rho60(m) .....
                                                            330.301000000000
330.301000000000
                                        330.301000000000
                                          0.000000000000
                       0.000000000000
                                                              0.0000000000000
                       0.000000000000
                                          0.000000000000
                                          0.000003371617
2.00000000000000
                       0.000003397100
A(m) .....
                                                              0.000003371618
                     2.000000000000
817.589613739330
0.000494127651
                                                              2.0000000000000
820.673391112864
                                        820.673469683855
                                          0.000490421047
                                                              0.000490421141
                       0.994058492860
2.00000000000000
                                                             0.994103137645
                                          0.994103138776
2.00000000000000
0.578821088788
                                          0.572609812544
                                                              0.572609969057
                                          1.002151907560
                                                              1.002151908149
                       1.002175300745
                       0.996220869040
                                                              0.996242356288
                                          0.996242356836
Rho60(m)xCtpl(m) ... 814.497068596135
                                        817.586915046689
                                                            817.586836321334
    Step 4
delta Rho60(m) .....
                                                             0.00000000239
                       3.089767725439
                                         -0.000078725116
    Step 5
E(m) .....
                       3.101488657244
                                         -0.000079022053
Dt(m) .....
                       0.011971573527
                                          0.011880933438
                      -0.006257228682
                                         -0.006143505500
Dp(m) .....
delta Rho(m) ......
Rho60(m+1) .....
                       3.083866381287
                                          -0.000078571256
                     820.670702702861
                                        820.670624131605
    Step 6, iteration(m) \dots 1
    Step 7
  Density at 60°F is within range of procedure
  Output values
                                820.670624131605
Density at 60°F .....
                                 40.750303402271
API gravity .....
                                  0.994103137645
0.572609969057
1.002151908149
                                  0.996242356288
                                  0.99624
Step 8
Volume at base conditions .....
                                       199.74612
```

```
Example 5
    Input Data
Generalized Refined Product
                                              25.3
267
Dens, kg/cu m, observed t & P ...
                                           803.141
Volume at observed t & P ......
                                            9998.7
    Computed Data - last digit is rounded for display purposes
  All input data within range of procedure
    Step 2
Initial density, kg/cu m ..... 803.141000000000
                                                                                                  3
            Iteration(m) .... 0
    Step 3
                                                                   transition
787.508024225311
Commodity .....
                                             transition
787.517248843019
                       jet fuel
803.141000000000
                                                                                        transition
787.507922593917
1.48906700000e+03
                       330.301000000000
                                                                     1.48906700000e+03
                                                                                          1.48906700000e+03
K1(m) .....
K2(m) .....
                         0.000000000000
                                               0.00000000000
                                                                     0.000000000000
                                                                                          0.000000000000
                                                                    -0.001868400000
                         0.00000000000
                                              -0.001868400000
                                                                                          -0.001868400000
                                                                  -0.001868400000
0.000003662031
9.015265799128
787.510908022297
0.000532649331
1.018380996124
8.500000000000000
                         0.000003520404
                                               0.000003661644
                                                                                          0.000003662035
A(m) .....
                                             9.016006690076
787.520132369253
0.000532593084
1.018379066764
8.50000000000000
                                                                                        9.015257637156
787.510806393886
                       2.00000000000
803.143827374024
0.000512062812
1.017674681289
2.00000000000000
                                                                                          0.000532649951
1.018381017381
8.500000000000
                         0.512082157017
0.539941779272
                                                                                          0.539959363768
                                                                     0.539959172137
                                                                     1.001443772463
1.019851306563
                                                                                          1.001443772976
1.019851328373
                                               1.001443725890
1.019849326989
                         1.001369131317
                          1.019068011565
                       818.455301876645
Rho60(m)xCtpl(m) ...
                                             803.148936224643
                                                                   803.141087435169
                                                                                        803.141000961936
    Step 4
delta Rho60(m) .... -15.314301876645
                                              -0.007936224643
                                                                    -0.000087435169
                                                                                         -0.000000961936
    Step 5
E(m) .....
                       -15.027752517833
                                              -0.007781761906
                                                                    -0.000085733252
Dt(m) .....
                        -0.034526847401
                                              -0.152443296032
                                                                    -0.152458905024
                                              -0.003970318835
                                                                    -0.003970539931
Dp(m) .....
                        -0.003620114436
delta Rho(m) .....
                       -15.623751156981
                                              -0.009224617708
                                                                    -0.000101631394
Rho60(m+1) .....
                       787.517248843019
                                             787.508024225311
                                                                   787.507922593917
    Step 6, iteration(m) \dots 1
    Step 7
  Density at 60°F is within range of procedure
  Output values
Density at 60°F ...... 787.507922593917
1.018381017381
                                      0.539959363768
                                      1.001443772976
                                      1.019851328373
Ctpl, rounded .....
                                      1.01985
    Step 8
```

```
Example 6
    Input Data
Generalized Refined Product
                                              100
Rel density, observed t & P ....
Volume at observed t & P .....
                                           0.7322
                                             1000
    Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter ..... 731.479515200000
    Step 1
  All input data within range of procedure
Initial density, kg/cu m ...... 731.479515200000
            Iteration(m) .... 0
    Step 3
Commodity .....
                                            gasoline
770.352202009943
                                                                gasoline
770.350382398833
                                                                                     gasoline
770.349794252060
                       gasoline
731.479515200000
Rho60(m) .....
                       192.45710000000
0.24380000000
                                              1.48906700000e+03 192.457100000000
0.00000000000 0.243800000000
                                                                                     192.45710000000
0.24380000000
0.000000000000
                                             -0.001868400000
                                                                  0.0000000000000
                         0.000000000000
                                                                                       0.0000000000000
K2(m) .....
                                            0.001868400000
0.000004405447
7.831444710641
770.355595657728
0.000640779647
                       0.000004764222
1.519043562955
731.483000127510
                                                                   0.000004405346
                                                                                       0.000004405351
A(m) .....
                                                                1.506108416142
                                                                                     1.506108606983
0.000640783604
                         0.000692983108
                                                                   0.000640782868
                                                                                       0.948677079691
0.948677400428
8.500000000000
                         0.944443401311
                                                                  0.948677139402
1.5000000000000
                         1.500000000000
0.910923457238
                         1.118639209920
                                              0.910912736669
                                                                  0.910920838482
                                              1.000911743255
                                                                                       1.000911753995
                         1.001119891965
                                                                   1.000911751372
                         0.945501075887
                                              0.949542350649
                                                                   0.949542097086
                                                                                       0.949542039808
Rho60(m)xCtpl(m) ...
                       691.614668611132
                                            731.482040724130
                                                                731.480117593762
                                                                                     731.479515000034
    Step 4
delta Rho60(m) .....
                        39.864846588868
                                             -0.002525524130
                                                                  -0.000602393762
                                                                                       0.000000199966
    Step 5
E(m) .....
                        42.162666553771
                                             -0.002659727740
                                                                  -0.000634404481
Dt(m) .....
                         0.089311509196
                                              0.465134152690
                                                                  0.082082941045
                        -0.004676769130
                                             -0.003432954458
                                                                  -0.003433001237
Dp(m) .....
delta Rho(m) ......
Rho60(m+1) .....
                        38.872686809943
                                             -0.001819611110
                                                                  -0.000588146773
                       770.352202009943
                                            770.350382398833
                                                                 770.349794252060
    Step 6, iteration(m) \dots 1
    Step 7
  Density at 60°F is within range of procedure
  Output values
Density at 60°F
                                   770.349794252060
                . . . . . . . . . . . . . . . . .
Relative density .....
                                     0.771108565080
Ctl ......
                                     0.948677079691
                                     0.910923457238
1.000911753995
                                     0.949542039808
                                     0.94954
Step 8
Volume at base conditions .....
```

```
Example 7
   Input Data
Specialized Liquid
                                  0.00057634
                                       84.5
P observed pressure, PSI ......
                                        573
Dens, kg/cu m, observed t & P ...
                                      853.7
Volume at observed t & P ......
                                       5000
    Computed Data - last digit is rounded for display purposes
  All input data within range of procedure
Step 2 Initial density, kg/cu m ...... 853.700000000000
           Iteration(m) .... 0
    Step 3
Rho60(m) ..... 853.70000000000
                                      863.404788404903
                                                         863.403098613648
Rho60*(m) .....
                                      863.408209472807
                    853.703382614631
                                                         863.406519674857
0.985817857839
                                                           0.985817857839
                                        0.985817857839
                      0.000000000000
                                        0.000000000000
                                                           0.000000000000
                     0.535641758165
1.003078676432
                                        0.519613454257
1.002986276388
                                                           0.519616156675
1.002986291965
                                                           0.988761797787
                      0.988852872044
                                        0.988761782431
Rho60(m)xCtpl(m) ... 844.183696864341
                                      853.701657542469
                                                         853.70000000354
   Step 4
delta Rho60(m) .....
                     9.516303135659
                                       -0.001657542469
                                                          -0.00000000354
   Step 5
E(m) .....
                     9.623578395423
                                       -0.001676382015
0.000000000000
                     0.00000000000
                    -0.008368035045
                                       -0.007935441615
delta Rho(m) .....
                     9.704788404903
                                       -0.001689791254
Rho60(m+1) ...... 863.404788404903
                                      863.403098613648
   Step 6, iteration(m) ..... 1
                                               2
  Density at 60°F is within range of procedure
 Output values
Density at 60°F .....
                               863.403098613648
0.985817857839
                                 0.519616156675
                                 1.002986291965
                                 0.988761797787
                                 0.98876
   Step 8
```

```
Example 8
    Input Data
Generalized Lube Oil
                                                 78.7
                                                  128
API gravity, observed t & P ....
Volume at observed t & P .....
                                                 23.6
                                                 2500
     Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter ..... 911.416918117344
     Step 1
  All input data within range of procedure
Initial density, kg/cu m ..... 911.416918117344
             Iteration(m) .... 0
                                                                                 2
    Step 3
Rho60(m) ..... 911.416918117344
                                                917.442528695754
                                                                      917.442430351448
                           0.000000000000
                                                  0.000000000000
                                                                        0.000000000000
KO(m) .....
                           0.348780000000
                                                  0.348780000000
                                                                         0.348780000000
K1(m) .....
                                                                        0.0000000000000
                                                  0.000000000000
                           0.000000000000
K2(m) .....
                           0.000002630878
                                                  0.000002613599
                                                                         0.000002613599
A(m) .....
                                                0.000002613399
1.0000000000000
917.444926524466
0.000380164509
0.992874117241
                         1.00000000000
911.419315946068
0.000382677867
                                                                      1.000000000000
917.444828180160
0.000380164550
0.992874116475
1.00000000000000
0.992826908221
                                                  1.0000000000000
                           1.00000000000
0.445753246624
1.000570889885

      Cpl(m)
      ...

      Cpl(m)
      ...

      Ctpl(m)
      ...

      Rho60(m)xCtpl(m)
      ...

                                                  0.438941834085
                                                                         0.438941943315
                                                                        1.000562161535
                                                  1.000562161396
                           0.993393703061
                                                  0.993432272740
                                                                         0.993432272113
                         905.395827320613
                                                911.417016390699
                                                                      911.416918117159
Step 4 delta Rho60(m) .....
                                                                        0.00000000185
                           6.021090796731
                                                 -0.000098273355
    Step 5
-0.000098923055
                           6.061132437402
                           0.007238011198
                                                  0.007189938664
                          -0.001342864386
6.025610578411
Dp(m) ......delta Rho(m) .....
                                                 -0.001305020283
                                                 -0.000098344306
                         917.442528695754
                                                917.442430351448
Rho60(m+1) .....
    Step 6, iteration(m) ..... 1
  Density at 60°F is within range of procedure
  Output values
Density at 60°F

API gravity

Ctl
                                      917.442430351448
                                       22.581345404799
                                         0.992874116475
0.438941943315
                                         1.000562161535
                                         0.993432272113
                                         0.99343
     Step 8
```

```
Example 9
    Input Data
Commodity .....t observed temperature, °F .....P observed pressure, PSI .....
                                        Generalized Lube Oil
                                              1499.97
API gravity, observed t & P ....
Volume at observed t & P .....
                                                    62
                                                 989.4
     Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter ..... 730.546583979328
     Step 1
  All input data within range of procedure
Initial density, kg/cu m ...... 730.546583979328
  Note, Rho60 has been limited to the minimum table value in one or more cases.
             Iteration(m) .... 0
    Step 3
Rho60(m) .....
                        800.900000000000
0.000000000000
0.348780000000
                                                                        801.061124838869
0.000000000000
0.348780000000
                                                 801.061137965076
                                                   0.0000000000000
KO(m) .....
                                                   0.348780000000
K1(m) .....
K2(m) .....
                            0.00000000000
                                                   0.00000000000
                                                                          0.00000000000
                            0.00000000000
0.0000002993915
1.00000000000000
                                                                          0.0000000000000000
0.00000002993313
1.000000000000000
A(m)
B(m)
Rho60*(m)
alpha60(m)
                                                   0.000002993313
                                                   1.0000000000000
                         800.902397828986
0.000435483775
0.891989089232
                                                 801.063535794061
0.000435396176
0.892011193142
                                                                        801.063522667854
0.000435396183
0.892011191342
Ctl(m) .....
                                                                          1.000000000000
d_alpha(m) .....
                            1.000000000000
                                                   1.000000000000
1.459310590459
1.022379081731
                            1.460680703550
                                                   1.459310478928
                            1.022400563598
                                                   1.022379079982
                            0.911970147554
                                                   0.911973582978
                                                                          0.911973582698
Rho60(m)xCtp1(m) ... 730.396891176188
                                                 730.546596174628
                                                                        730.546583979040
Step 4
delta Rho60(m) .....
                           0.149692803140
                                                  -0.000012195300
                                                                          0.00000000288
     Step 5
E(m)
                            0.164142218407
                                                  -0.000013372427
                            0.123157370141
                                                   0.123129022550
                          -0.104513388078
                                                  -0.104371150492
                            0.161137965076
                                                  -0.000013126207
                         801.061137965076
                                                 801.061124838869
    Step 6, iteration(m) ..... 1
    Step 7
  Density at 60°F is within range of procedure Output values
                                       801.061124838869
44.966888252047
Density at 60°F .....
0.892011191342
                                         1.459310590459 1.022379081731
Cpl .....Ctpl .....Ctpl, rounded .....
                                          0.911973582698
                                          0.91197
```

Step 8

## Example 10

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results
Density kg/cu meter .......... 470.168176677975

Step 1 Observed temperature less than  $-50\,^{\circ}\text{C}$  ( $-58\,^{\circ}\text{F}$ ) - outside limits of table Density less than 470.4 kg/cu m - outside limits of table

#### Example 11

Generalized Crude Oil
302.08
1500.12
-13.88
1000

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results Density kg/cu meter ..... 1201.842917871110

Step 1 Observed temperature greater than  $150^{\circ}\text{C}$  ( $302^{\circ}\text{F}$ ) - outside limits of table Observed pressure greater than 1500 psi - outside limits of table Density greater than 1201.8 kg/cu m - outside limits of table

#### Example 12

LX4IIIpTC 12	
Input Data	
Commodity	Generalized Refined Product
t observéd temperature, °F	-58.05
P observed pressure, PSI	0
Dens, kg/cu m, observed t & P	470.17
Volume at observed t & P	1000
Dens, kg/cu m, observed t & P	

Computed Data - last digit is rounded for display purposes

Step 1 Observed temperature less than  $-50^{\circ}\text{C}$  ( $-58^{\circ}\text{F}$ ) - outside limits of table Density less than 470.3 kg/cu m - outside limits of table

## Example 13

Input Data	
Commodity	Generalized Refined Product
t observed temperature, °F	302.08
P observed pressure, PSI	1500.05
Dens, kg/cu m, observed t & P	1209.52
Volume at observed t & P	1000

Computed Data - last digit is rounded for display purposes

Step 1 Observed temperature greater than  $150\,^\circ\text{C}$  ( $302\,^\circ\text{F}$ ) – outside limits of table Observed pressure greater than  $1500\,$  psi – outside limits of table Density greater than  $1209.5\,$  kg/cu m – outside limits of table

Example 14

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results
Density kg/cu meter .......... 1208.521535436437

Step 1 Density greater than 1163.5 kg/cu m - outside limits of table

Example 15

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results Density kg/cu meter ..... 714.015375290433

Step 1 Density less than 714.3 kg/cu m - outside limits of table

Example 16

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results Density kg/cu meter ..... 1208.314932900248

Step 1 Density greater than 1208.3 kg/cu m - outside limits of tabl

# 11.1.6.3 Method to Correct Volume and Density from Observed Conditions to Alternate Conditions

Note: For liquids with an equilibrium vapor pressure greater than atmospheric, see 11.1.3.4.

#### **Outline of Calculations**

This procedure combines those in 11.1.6.2 and 11.1.6.1. First, the density at the base conditions (60°F and 0 psig) consistent with an observed density is calculated. This base density is then corrected to the alternate temperature and pressure conditions.

The procedure has been written assuming that the input values are all in the proper units (°F, psig, and kg/m³). If they are not in the proper units then apply the procedures in 11.1.5.1 before entering this procedure. The density values calculated by this procedure are in the units of kg/m³. If these units do not match the original input units, then the output densities should be converted to that of the original input value's units using the procedures in 11.1.5.1.

# **Input Values**

Commodity group describing liquid (if  $\alpha_{60}$  not input)

- $\alpha_{60}$  Pre-calculated 60°F thermal expansion factor (if commodity group not given)
- $\rho_o$  Observed density (kg/m<sup>3</sup>)
- $t_o$  Temperature at which the observed density was measured (°F)
- $P_o$  Pressure at which the observed density was measured (psig)
- t Alternate temperature at which density is desired (°F)
- P Alternate pressure at which density is desired (psig)

# **Optional Input Values**

 $V_o$  Volume at observed conditions (any valid set of units, such as barrels, liters, and cubic metres)

#### **Output Values**

- ρ Density at alternate conditions t and P (kg/m<sup>3</sup>)
- $\rho_{60}$  Density at base conditions 60°F and 0 psig (kg/m<sup>3</sup>)
- $C_{TI,q}$  Volume correction factor due to temperature between the base and observed temperatures
- $C_{PL,o}$  Volume correction factor due to pressure between the base and observed pressures at the observed temperature
- $F_{P,o}$  Scaled compressibility factor at the observed temperature (psi<sup>-1</sup>)
- $C_{TPL,o}$  Combined volume correction factor due to temperature and pressure between the base and observed conditions
- $C_{TL}$  Volume correction factor due to temperature between the base and alternate temperatures
- $C_{PL}$  Volume correction factor due to pressure between the base and alternate pressures at the alternate temperature

- $F_P$  Scaled compressibility factor at the alternate temperature (psi<sup>-1</sup>)
- $C_{TPL}$  Combined volume correction factor due to temperature and pressure between the base and alternate conditions

# **Optional Output Values**

- Volume at alternate conditions t and P (same units as  $V_0$ )
- $V_{60}$  Volume at base conditions 60°F and 0 psig (same units as  $V_o$ )

# **Calculation Procedure**

- Step 1: Use the observed values  $\rho_o$ ,  $t_o$ , and  $P_o$  and determine the density at base conditions,  $\rho_{60}$ , using the procedure in 11.1.6.2. If this procedure returns with an error condition, exit this procedure. Retain the values of  $C_{TL,o}$ ,  $F_{P,o}$ ,  $C_{PL,o}$ , and  $C_{TPL,o}$  in the procedure. Round this value of  $C_{TPL,o}$ .
- Step 2: With the  $\rho_{60}$  value found in Step 1, calculate the corresponding  $\rho$  density value at alternate conditions t and P using the procedure in 11.1.6.1. If this procedure returns with an error condition, exit this procedure. Retain the values of  $C_{TL}$ ,  $F_P$ ,  $C_{PL}$ , and  $C_{TPL}$  in the procedure. Round this value of  $C_{TPL}$ .
- Step 3: Calculate the volumes at the base conditions:

$$V_{60} = V_o \cdot C_{TPL.o}$$

and at the alternate conditions t and P:

$$V = \frac{V_{60}}{C_{TPL}}.$$

Step 4: Exit from this procedure.

# **Example Calculations**

```
Example 1
   Input Data
Generalized Crude Oil
Commodity ......
                               -57.9
Forcing negative pressure(s) to zero Rho, observed density ...... 823
                               823.7
Volume at observed t & P ......
                                1000
   Computed Data - last digit is rounded for display purposes
   Step 1
  Correcting observed density to 60 °F & 0 psi reference conditions:
          832.027290281072
341.095700000000
                                                       832.028099977475
341.09570000000
0.0000000000000
Rho60(m) .....
                   341.095700000000
KO(m) .....
                     0.00000000000
                                       0.000000000000
K1(m) .....
                     0.0000000000000
                                       0.0000000000000
K2(m) .....
                     0.000003456244
                                       0.000003387407
                                                         0.000003387400
A(m) .....
                                                         2.0000000000000
                                       2.000000000000
2.000000000000
                   823.702846901034
0.000502730357
                                                       832.030918382881
0.000492716736
                                     832.030108689221
                                       0.000492717695
0.989786584353
                                       0.989990582976
                                                         0.989990602513
                     2.000000000000
                                       2.000000000000
                                                         2.000000000000
Fp(m) .....
                     0.583545365081
                                       0.566987343326
                                                         0.566985780172
1.000000000000
                     1.000000000000
                                       1.00000000000
                   0.989786584353
815.287209531590
                                       0.989990582976
                                                         0.989990602513
                                                       823.700000004321
                                     823.699182157009
delta Rho60(m) .....
                     8.412790468410
                                       0.000817842991
                                                        -0.000000004321
                                       0.000826111889
0.020273630412
8.499600420336
                     0.020692222013
                    -0.00000000000
                                      -0.00000000000
delta Rho(m) .....
Rho60(m+1) .....
                                       0.000809696404
                   832.027290281072
                                     832.028099977475
 Output values
832.028099977475
                                0.989990602513
                                0.566985780172
                                1.000000000000
                                0.989990602513
                                0.98999
   Step 2
 t, °F .....t corrected to IPTS-68 °F .....
                                0.000003387400
A ..........
Fp,psi .....
                                0.349850873727
                                0.00000000000
P in psi ......
1.000000000000
Ctpl .....Ctpl, rounded .....Density at t & P, kg/cu m .....
                                1.056966235844
                                1.05697
                              879.425608949795
Volume at base conditions .....
                                       989.99
```

936.630178718

Volume at alternate t & P .....

```
Example 2
    Input Data
Generalized Crude Oil
                                    -57.95
                                   301.95
                                    113.5
                                     1342
P alternate pressure, PSI .....
Rho, observed rel density ......
Volume at observed t & P ......
                                   9988.7
    Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter .....
                                   722.588272800000
    Step 1
  Correcting observed density to 60 °F & 0 psi reference conditions:
            Iteration(m) .... 0 722.588272800000
                                            663.788670139111
341.095700000000
                                                                663.423300413573
341.09570000000
0.0000000000000
Rho60(m) .....
                                                                                     663.423272118035
                       341.095700000000
                                                                                     341.095700000000
KO(m) .....
                         0.000000000000
                                              0.000000000000
                                                                                       0.000000000000
K1(m) .....
                         0.000000000000
                                                                   0.00000000000
                                              0.000000000000
                                                                                       0.000000000000
K2(m) .....
                         0.000004491182
                                              0.000005322097
                                                                   0.000005327961
                                                                                       0.000005327962
A(m) .....
B(m) .....
                                                                   2.0000000000000
                         2.0000000000000
                                              2.0000000000000
                                                                                       2.0000000000000
663.426806798544
0.000774979497
1.088435322387
                                                                663.426835093931
0.000774979431
1.088435315140
                                            663.792202873887
0.000774126529
1.088341810579
                       722.591518065349
                         0.000653266707
1.074996632822
2.000000000000
                                                                   2.00000000000
                         2.000000000000
                                                                                       2.000000000000
0.477019634140
1.000541710576
1.075578969868
                                             0.602502062133
1.000684307797
                                                                                       0.603495901031
1.000685437350
                                                                   0.603495823943
1.000685437263
                                              1.089086571366
                                                                   1.089181369263
                                                                                       1.089181376610
                      777.200750096823
-54.612477296823
                                                                722.588298745482
-0.000025945482
                                                                                     722.588272800858
-0.000000000858
                                            722.923326873446
delta Rho60(m) .....
                                             -0.335054073446
-50.774958256698
                                             -0.307646868720
                                                                  -0.000023821085
                                                                 -0.156079813850
-0.002052987115
                        -0.135106783503
                                             -0.155937434550
                                             -0.002047348489
                       -0.001367683008
delta Rho(m) .....
Rho60(m+1) .....
                       -58.799602660889
                                             -0.365369725538
                                                                  -0.000028295538
                       663.788670139111
                                            663.423300413573
                                                                 663.423272118035
  Output values
Rho60 .....
                                   663.423272118035
1.088435322387
0.603495901031
1.000685437350
                                      1.089181376610
                                     1.08918
  Correcting 60°F and 0 psi density to alternate conditions:
t, °F ......t corrected to IPTS-68 °F .....
                                   301.9500000000000
                                   302.013165895828
                                     0.000005327962
A ........
                                     2.000000000000
Rho60*
alpha60
delta t, °F
                                   663.426806798544
                                     0.000774979497
                                   242.006290995828
                                     0.805983918837
                                     4.244916846250
Fp,psi ......
                                     1.3420000000e+03
1.060408035597
                                     0.854671824096
                                     0.85467
                                   567.009178129011
```

10879.492266 12729.4654849

Volume at base conditions ...... Volume at alternate t & P .....

```
Example 3
    Input Data
Generalized Refined Product
                                   68.02
                                   150.3
                                     11
534
P alternate pressure, PSI .....
Rho, observed rel density ......
Volume at observed t & P .....
                                  0.8665
                                  285.45
    Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter ..... 865.647364000000
    Step 1
  Correcting observed density to 60 °F & 0 psi reference conditions:
            Iteration(m) .... 0
                                                              fuel oil
868.730481427765
                          fuel oil
                                              fuel oil
Commodity .....
868.730560425361
                      865.647364000000
                      103.872000000000
                                          103.872000000000
                                                              103.872000000000
                        0.270100000000
                                            0.270100000000
                                                                0.270100000000
                                            0.0000000000000
                        0.000000000000
                                                                0.000000000000
K2(m) .....
                                                                0.000003083724
                        0.000003098089
                                            0.000003083723
A(m) .....
                     1.307601778625
865.650045852404
0.000450635987
                                          1.306845058542
868.733239349982
0.000448546437
                                                              1.306845077883
868.733160352460
0.000448546490
0.996397864500
                        0.996381066426
                                            0.996397864928
                        1.30000000000
0.489229213867
                                           1.30000000000
0.484844362415
                                                               1.30000000000
0.484844473663
1.000053818110
                                            1.000053335724
                                                                1.000053335737
                                          0.996451008530
865.647443076884
                        0.996434689772
                                                                0.996451008114
                      862.561062599229
                                                              865.647363997953
delta Rho60(m) .....
                        3.086301400771
                                           -0.000079076884
                                                                0.00000002047
3.097344394420
0.004725499180
                                           -0.000079358527
0.004703462163
Dp(m)
delta Rho(m)
Rho60(m+1)
Output values
                       -0.000136764923
                                           -0.000134578693
                        3.083196425361
                                           -0.000078997596
                      868.730560425361
                                          868.730481427765
Rho60 .....
                                  868.730481427765
Ctl,o ......
                                    0.996397864500
Fp,o .....
                                    0.484844473663
Cp1, o .....
                                    1.000053335737
0.996451008114
                                    0.99645
  Correcting 60°F and 0 psi density to alternate conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                  150.330786371419
                                    0.000003083724
A ......
```

Volume at base conditions ..... 284.4366525 Volume at alternate t & P ..... 295.586162551

```
Example 4
    Input Data
Commodity ...... t observed temperature, °F .... t alternate temperature, °F ....
                                   Generalized Refined Product
                                   72.04
                                     -58
P observed pressure, PSI ......
                                     375
P alternate pressure, PSI .....
                                   47.75
Rho, observed API gravity ......
Volume at observed t & P ......
                                    41.4
                                   14.95
    Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter ..... 817.586836321573
    Step 1
  Correcting observed density to 60 °F & 0 psi reference conditions:
            Iteration(m) .... 0
..... jet fuel
..... 817.586836321573
                                           jet fuel
820.686613127170
                                                               jet fuel
820.686533964218
Commodity .....
330.301000000000
                                           330.301000000000
                                                               330.301000000000
                        0.000000000000
                                            0.00000000000
                                                                 0.000000000000
                        0.000000000000
                                            0.000000000000
                                                                 0.000000000000
K2(m) .....
                                                                 0.000003371487
                        0.000003397100
                                            0.000003371487
A(m) .....
                      2.000000000000
817.589613739330
0.000494127651
                                             2,000000000000
                                                                 2.000000000000
820.689380054522
0.000490402032
                                                               820.689300891838
0.000490402127
                        0.994038653374
                                                                 0.994083677273
                                            0.994083678416
Ctl(m) ......
                                                                 2.00000000000
0.572660475665
d_alpha(m) .....
                        2.000000000000
                                             2.000000000000
                        0.578904789700
                                            0.572660317953
Fp(m) .....

        Cpl(m)

        Ctpl(m)

        Rho60(m)xCtpl(m)

                        1.002175615991
                                            1.002152097771
                                                                 1.002152098365
                                           0.996223043685
817.586915641051
                                                               0.996223043130
817.586836321331
                        0.996201299764
                      814.481069013354
delta Rho60(m) .....
                        3.105767308219
                                            -0.000079319477
                                                                 0.00000000242
3.117610174726
                                            -0.000079620199
                        0.012011855055
                                            0.011920440676
-0.006258741122
                                            -0.006144404888
                        3.099776805597
                                            -0.000079162951
                      820.686613127170
                                           820.686533964218
  Output values
Rho60 .....
                                  820.686533964218
Ctl,o ......
                                    0.994083677273
Fp,o .....
                                    0.572660475665
Cp1, o .....
                                    1.002152098365
0.996223043130
                                    0.99622
  Correcting 60°F and 0 psi density to alternate conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                   -58.000000000000
                                   -58.017359639581
                                    0.000003371487
A .......
2.0000000000000
0.359117236149
                                   47.750000000000
1.000171507890
Cpl .....
Ctpl .....Ctpl, rounded ......Density at t & P, kg/cu m .....
                                    1.056932798265
                                     1.05693
                                  867.410514841381
```

14.0912728374

Volume at base conditions .....

Volume at alternate t & P .....

```
Example 5
    Input Data
Generalized Refined Product
                                   127.98
                                     38.4
P alternate pressure, PSI ......
Rho, observed density ........
Volume at observed t & P .....
                                     121.8
                                   790.53
                                    99998
    Computed Data - last digit is rounded for display purposes
    Step 1
  Correcting observed density to 60 °F & 0 psi reference conditions:
            Commodity .....
                                                transition
                                                                     transition
                                                                                          transition
Rho60(m) .....
                                            779.954265918190
                                                                 779.174329912980
                                                                                      779.174880755919
330.301000000000
                                              1.48906700000e+03
                                                                   1.48906700000e+03
                                                                                        1.48906700000e+03
                         0.000000000000
                                              0.000000000000
                                                                   0.000000000000
                                                                                        0.000000000000
0.000000000000
                                             -0.001868400000
                                                                  -0.001868400000
                                                                                       -0.001868400000
                                              0.000003983317
                                                                   0.000004017024
                                                                                        0.000004017000
                         0.000003633619
2.000000000000
                                            8.449428366970
779.957372634827
0.000579380687
                                                                 8.395311744142
779.177459785401
                                                                                        8.395349701311
                       790.532872477731
0.000528530459
                                                                                      779.178010611977
0.000584279853
                                                                   0.000584283321
                                                                                        1.014347780630
                                                                   1.014347865394
1.012984460926
                                              1.014228023715
                                                                 8.50000000000
0.578759095821
1.000222292896
1.014573347718
790.52950835586
                         2.0000000000000
                                                                                        8.500000000000
0.578757914964
1.000222292442
                                              8.500000000000
0.577092033703
0.555420998123
                      1.000213327162
1.013200558026
800.965437136296
                                              1.000221652460
                                            1.014452829851
791.226812215287
                                                                                      1.014573262475
790.530000807356
                       -10.435437136296
                                                                   0.000491644132
delta Rho60(m) .....
                                             -0.696812215287
                                                                                       -0.000000807356
                                             -0.686884786342
E(m) .....
                       -10.299478275680
                                                                   0.000484582147
                                             -0.118667770827
Dt(m) .....
                        -0.025523526372
                                                                  -0.119648229356
                        -0.000598140833
                                             -0.000638452051
                                                                  -0.000641579262
delta Rho(m) .....
Rho60(m+1) .....
                       -10.575734081810
779.954265918190
                                             -0.779936005211
                                                                   0.000550842939
                                                                 779.174880755919
                                            779.174329912980
  Output values
Rho60 .....
                                   779.174880755919
Ctl,o .....
                                     1.014347780630
Fp, o ......
                                     0.578757914964
1.000222292442
                                      1.014573262475
Ctpl,0, rounded .....
                                      1.01457
  Correcting 60°F and 0 psi density to alternate conditions:
                                    127.980000000000
t, °F ......
t corrected to IPTS-68 °F .....
                                   128.004847502107
                                      0.000004017000
A ..........
Rho60*
alpha60
delta t, °F
Ctl
Fp,psi
P in psi
                                      8.395349701311
                                   779.178010611977
                                     0.000584279853
                                     67.997972602107
                                     0.959835974243
                                     0.835760463789
                                   121.80000000000
1.001018993536
Cpl_.....
```

0.960814040896 0.96081 748.642165743914

> 101454.97086 105593.167078

Ctpl .....Ctpl, rounded ......Density at t & P, kg/cu m .....

Volume at base conditions ...... Volume at alternate t & P .....

```
Example 6
    Input Data
Commodity ...... t observed temperature, °F .... t alternate temperature, °F ....
                                     Generalized Refined Product
                                       -50
P observed pressure, PSI ......
P alternate pressure, PSI .....
                                     -2.33
  Forcing negative pressure(s) to zero
Rho, observed density .....
                                     602.6
Volume at observed t & P ......
                                     501.7
    Computed Data - last digit is rounded for display purposes
    Step 1
  Correcting observed density to 60 °F & 0 psi reference conditions:
  Note. Rho60 has been limited to the minimum table value in one or more cases.
            Iteration(m) .... 0
                       gasoline
610.6000000000000
                                             gasoline
610.620823885543
192.457100000000
                                                                  gasoline
610.620806310613
Commodity .....
192.457100000000
                                                                  192.457100000000
                         0.243800000000
                                               0.243800000000
                                                                    0.243800000000
                                               0.0000000000000
                         0.000000000000
                                                                    0.000000000000
K2(m) .....
                         0.000006293846
                                               0.000006293511
                                                                    0.000006293511
A(m) .....
                       0.00006293846
1.563858906231
610.603843016189
0.000915473165
0.986827537721
1.5000000000000
1.837615045698
                                             1.563850519437
610.624666827835
                                                                  1.563850526515
610.624649252968
0.000915424383
0.000915424342
                                                                    0.986828242232
1.500000000000
1.837290338603
                                               0.986828242827
1.500000000000
1.837290064364
1.000036753652
                                             1.000036747152
0.986864505954
602.600017689212
                                                                    1.000036747157
                                                                  0.986864505365
602.599999985069
                         0.986863807236
                       602.579040698547
delta Rho60(m) .....
                         0.020959301453
                                              -0.000017689212
                                                                    0.00000014931
0.021238291747
                                              -0.000017924662
                                               0.020090044786
                         0.020091138288
-0.000190615729
                                              -0.000190569019
                         0.020823885543
                                              -0.000017574930
                       610.620823885543
                                             610.620806310613
Rho60 .....
                                    610.620806310613
Ctl,o ......
                                      0.986828242232
Fp,o .....
                                      1.837290338603
Cp1, o .....
                                      1.000036747157
0.986864505365
                                      0.98686
  Correcting 60°F and 0 psi density to alternate conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                     -50.000000000000
                                    -50.016186329276
                                      0.000006293511
A ......
                                    1.563850526515
610.624649252968
B ... 1.563850526515
Rho60* 610.624649252968
alpha60 0.000915424383
delta t, °F -110.023061229276
Ctl 1.097026730683
Fp.psi ......
                                      0.831793615513
                                      1.000000000000
Ср1 .....
Ctpl .....Ctpl, rounded .....Density at t & P, kg/cu m .....
                                      1.097026730683
                                      1.09703
```

495.107662

451.316428903

Volume at base conditions .....

Volume at alternate t & P .....

```
Example 7
      Input Data
Specialized Liquid
                                                          0.00057634
                                                         84.5
97.4
                                                          157
                                                       10000
       Computed Data - last digit is rounded for display purposes
       Step 1
   Correcting observed density to 60 °F & 0 psi reference conditions:
                   Iteration(m)
                                                                  865.279709574172
                                                                                                  865.279061018129
                                   853.7000000000000
Rho60(m) ...........
Rho60*(m) .......
                                   853.703382614631
                                                                  865.283138071074
                                                                                                  865.282489512461
Ct1(m) .....
                                      0.985817857839
                                                                     0.985817857839
                                                                                                    0.985817857839

      Ctl(m)
      0.3032.00.00

      d_alpha(m)
      0.0000000000

      Fp(m)
      0.535641758165

      Cpl(m)
      1.000841665365

      Ctpl(m)
      0.986647586587

      Rho60(m)xCtpl(m)
      842.301044668997

      11.398955331003

                                                                                                    0.000000000000
0.516634323827
                                                                     0.00000000000
                                                                     0.516633299257
                                                                     1.000811772720
                                                                                                    1.000811774331
                                                                  0.986618117883
853.700638502822
                                                                                                  0.986618119472
853.70000000034
-0.00000000034
                                    11.398955331003
11.553218683115
0.000000000000000
                                                                   -0.000638502822
-0.000647163082
0.0000000000000
delta Rho60(m) .....
Dp(m) -0.002287699090
delta Rho(m) 11.579709574172
Rho60(m+1) 865.279709574172
                                                                    -0.002147788038
-0.000648556043
                                                                  865.279061018129
   Output values
                                                     865.279061018129
0.985817857839
Ctl,o .....
Fp, o .....
                                                         0.516634323827
1.000811774331
                                                         0.986618119472
                                                         0.98662
   t, °F ......
t corrected to IPTS-68 °F .....
t corrected to IPTS-68 °F 97.416649907262
Rho60* 865.282489512461
alpha60 0,00576340000
delta t, °F 37.409775007262
Ctl 0,978305995393
Fp.psi 0.538697628351
pin psi 0,00000000000
cpl 1,000000000000
Ctpl 1,000000000000
Ctpl 0,978305995393
Ctpl, rounded 0,97831
Density at t & P, kg/cu m 846.507693082447
```

9866.2 10084.9424007

Sten 3

Volume at base conditions ...... Volume at alternate t & P ......

```
Example 8
    Input Data
Generalized Lube Oil
                                   -57.9
60
                                     233
P alternate pressure, PSI .....
                                     245
Rho, observed API gravity ......
Volume at observed t & P ......
                                   -14.1
                                   251.2
    Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter ..... 1204.095093696763
    Step 1
  Correcting observed density to 60 °F & 0 psi reference conditions:
  Note, Rho60 has been limited to the maximum table value in one or more cases.
            Iteration(m)
Rho60(m) .....
                        1.16350000000e+03
                                            1.16281780211e+03
                                                                1.16281779744e+03
                        0.00000000000
                                            0.000000000000
                                                                0.00000000000
KO(m) .....
                                            0.348780000000
                                                                0.348780000000
                        0.348780000000
K1(m) .....
                                                                0.000000000000
                        0.000000000000
                                            0.000000000000
K2(m) .....
                        0.000002060874
A(m) .....
                                            0.000002062083
                                                                0.000002062083
                                                                 1.00000000000000
                        1.0000000000000
                                            1.0000000000000
1.16282019994e+03
                                                                 1.16282019527e+03
                        1.16350239783e+03
                        0.000299767324
1.034947039914
1.0000000000000
                                            0.000299943190
1.034967289554
1.0000000000000
                                                                0.000299943191
                                                                1.034967289693
0.219692735298
                                            0.219818332632
                                                                0.219818333493
                        1.000512146233
1.035477084142
                                            1.000512439174
1.035497647337
                                                                1.000512439176
1.035497647478
                        1.20477758740e+03
                                            1.20409509837e+03
                                                                1.20409509370e+03
                       -0.682493702536
-0.659110387848
                                           -0.000004668362
-0.000004508327
delta Rho60(m) .....
                                                                -0.00000000031
E(m) .....
-0.033344012152
                                           -0.033362401069
                                           -0.000499684129
                       -0.000498813024
delta Rho(m) .....
                       -0.682197891836
                                           -0.000004666339
Rho60(m+1) .....
                        1.16281780211e+03
                                            1.16281779744e+03
  Output values
Rho60 .....
                                    1.16281779744e+03
                                    1.034967289693
Ctl,o .....
0.219818333493
                                    1.000512439176
                                    1.035497647478
                                    1.03550
    Step 2
  Correcting 60°F and 0 psi density to alternate conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                   60.006874897736
                                    0.000002062083
A ...........
B
Rho60*
alpha60
delta t, °F
Ctl
Fp,psi
P in psi
                                    1.000000000000
                                    1.16282019527e+03
                                    0.000299943191
                                   -0.000000002264
                                  1.000000000000
0.273551802459
245.0000000000000
Ctpl .....
                                    1.000670651388
Ctpl ......
Ctpl, rounded .....
Density at t & P, kg/cu m .....
                                    1.000670651389
                                    1.00067
                                    1.16359764281e+03
    Step 3
```

260.1176 259.943437897

Volume at base conditions .....

Volume at alternate t & P .....

```
Example 9
    Input Data
Generalized Lube Oil
                                     98.65
                                    1499.97
P alternate pressure, PSI .....
                                    568.33
Rho, observed API gravity ......
Volume at observed t & P ......
                                     36.43
                                     999.6
    Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter ..... 841.783862323587
    Step 1
  Correcting observed density to 60 °F & 0 psi reference conditions:
             Iteration(m) .... 0
Rho60(m) ...... 841.783862323587
                                             918.495586362405
                                                                  917.505574875598
                                                                                       917.505498028854
                                                                    0.000000000000
0.348780000000
                         0.000000000000
                                                                                          0.0000000000000
                                               0.000000000000
KO(m) .....
                         0.348780000000
                                               0.348780000000
                                                                                          0.348780000000
K1(m) .....
K2(m) .....
A(m) .....
B(m) .....
                         0.00000000000
                                               0.000000000000
                                                                    0.000000000000
                                                                                          0.000000000000
                         0.000002848507
                                               0.000002610602
                                                                    0.000002613419
                                                                                          0 000002613420
                                                                  1.00000000000
917.507972704310
0.000380138386
0.905934141267
                                                                                       1.00000000000
917.507895857566
0.000380138418
0.905934133257
                          1.0000000000000
                                               1.0000000000000
918.497984191115
0.000379728650
0.906037218501
                       841.786260152468
                         0.000414333206
0.897323171647
1.000000000000
                                               1.00000000000
                                                                    1.000000000000
                                                                                          1.000000000000
1.170912452486
1.017877320899
                                                                    0.838261317711
1.012733778595
0.917470106044
                                                                                         0.838261567336
1.012733782436
                                               0.835056757732
                                               1.012684481602
                                                                                       0.917470101411
841.783862321888
                                             0.917529830931
842.747100065625
                         0.913364905936
                                                                  841.783937077072
-0.000074753485
                       768.855838229786
72.928024093801
delta Rho60(m) .....
                                              -0.963237742038
                                                                                          0.00000001699
79.845441421959
                                              -1.049816267075
                                                                   -0.000081477843
                                                                   0.105533972802
-0.045269890050
                         0.116354714813
                                               0.105405643037
                        -0.075504148327
                                              -0.044997474985
delta Rho(m) .....
Rho60(m+1) .....
                        76.711724038818
                                              -0.990011486807
                                                                    -0.000076846744
                       918.495586362405
                                             917.505574875598
                                                                  917.505498028854
  Output values
Rho60 .....
                                    917.505498028854
0.905934133257
                                      0.838261567336
1.012733782436
                                      0.917470101411
  Correcting 60°F and 0 psi density to alternate conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                     98.650000000000
                                     98.666983527884
0.000002613420
Α .......
1.000000000000
Rho60*
alpha60
delta t, °F
Ctl
Fp,psi
P in psi
                                    917.507895857566
                                      0.000380138418
                                     38.660108627884
                                      0.985240961815
                                      0.464994043354
                                    568.330000000000
                                      1.002649703018
0.987851557765
```

0.98785 906.359235485755

> 917.103012 928.382863795

Volume at base conditions ...... Volume at alternate t & P .....

# Example 10

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results Density kg/cu meter ......... 470.168176677975 Observed temperature less than  $-50^{\circ}\text{C}$  ( $-58^{\circ}\text{F}$ ) - outside limits of table Alternate temperature less than  $-50^{\circ}\text{C}$  ( $-58^{\circ}\text{F}$ ) - outside limits of table Density less than 470.4 kg/cu m - outside limits of table

# Example 11

Example 11	
Input Data	
Commodity	Generalized Crude Oil
t observed temperature, °F	302.08
t alternate temperature, °F	302.06
P observed pressure, PSI	1500.43
P alternate pressure, PSI	0
Rho, observed API gravity	
Volume at observed t & P	1000

Computed Data - last digit is rounded for display purposes

Calculation of Intermediate Results Density kg/cu meter ........... 1201.740746408229 Observed temperature greater than 150°C (302°F) – outside limits of table Alternate temperature greater than 150°C (302°F) – outside limits of table Observed pressure greater than 1500 psi – outside limits of table

```
Example 12
    Input Data
Generalized Crude Oil
                                        89.08
                                        97.06
                                         0.43
P alternate pressure, PSI .....
Rho, observed API gravity ......
Volume at observed t & P ......
                                         -9.1
                                         1000
     Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter ..... 1154.908202614379
     Step 1
  Correcting observed density to 60 °F & 0 psi reference conditions:
             Iteration(m) .... 0
                                               1.16345254536e+03
341.095700000000
                           1.15490820261e+03
                                                                      1.16345298090e+03
341.095700000000
0.0000000000000
Rho60(m) .....
341.095700000000
                           0.000000000000
                                                  0.000000000000
                           0.000000000000
0.000001758116
K2(m)
A(m)
B(m)
Rho60*(m)
alpha60(m)
                                                  0.00000000000
                                                                         0.00000000000
0.000001732387
                                                  0.000001732388
                           2.0000000000000
                                                  2.0000000000000
                                                                         2.0000000000000
                           1.15491023307e+03
0.000255728885
0.992545110373
                                                  1.16345456091e+03
0.000251986568
0.992654436869
                                                                         1.16345499645e+03
0.000251986379
0.992654442380
0.992654450605
2.0000000000000
0.288480207162
1.000001240466
                           2.000000000000
                                                                         2.000000000000
0.291666373754
1.000001254167
                                                                         0.288480047418
1.000001240466
                           0.992546355190
1.14629992708e+03
8.608275530558
                                                  0.992655668224
1.15490776386e+03
0.000438752057
                                                                         0.992655673734
                                                                         1.15490820262e+03
delta Rho60(m) .....
                                                                        -0.00000001698
                           8.672920398676
0.000441998239
                           0.015050161444
                                                  0.014827366651
                                                 -0.000001834864
                          -0.000001882680
delta Rho(m) .....
                           8.544342747166
                                                  0.000435541110
                           1.16345254536e+03
Rho60(m+1) .....
                                                  1.16345298090e+03
  Output values
                                         1.16345298090e+03
0.992654442380
Rho60 .....
0.288480047418
1.000001240466
                                         0.992655673734
                                         0.99266
  Correcting 60°F and 0 psi density to alternate conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                        97.060000000000
                                        97.076559209491
                                         0.000001732387
2.000000000000
Rho60*
alpha60
delta t, °F
Ctl
Fp,psi
P in psi
                                         1.16345499645e+03
0.000251986379
                                        37.069684309491
                                         0.990633258118
0.292777732234
                                       27.750000000000
1.000081252422
0.990713749470
0.99071
                                         1.15264886504e+03
Volume at base conditions ......
Volume at alternate t & P .....
                                                  992.66
                                          1001.96828537
```

```
Example 13
    Input Data
Generalized Crude Oil
                                   87.9
                                  237.8
                                 172.34
P alternate pressure, PSI .....
Rho, observed API gravity ......
Volume at observed t & P ......
                                  105.3
                                   1000
    Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter .....
                                 596.962685810811
    Step 1
  Correcting observed density to 60 °F & 0 psi reference conditions:
  Note, Rho60 has been limited to the minimum table value in one or more cases.
           Iteration(m)
610.603878491534
                     341.09570000000
0.000000000000
                                         341.095700000000
0.0000000000000
                                           0.000000000000
                       0.000000000000
K2(m) .....
                     0.000006289685
2.000000000000
610.603840464675
A(m) .....
                                           0.000006289605
                                         0.000914865355
                       0.974283340298
0.974283669212 2.000000000000
Cpl(m)
Ctpl(m)
Rho60(m)xCtpl(m)
                        2.003652617491
                                           2.003584457334
                       1.003465060102
                                           1.003464941820
                       0.977659290629
                                           0.977659505442
                     596.958762857874
                                         596.962685866784
                       0.003922952936
0.004012597204
delta Rho60(m) .....
                                          -0.00000055974
E(m) .....
0.053134326876
                      -0.018557567083
0.003878491534
delta Rho(m) ......
Rho60(m+1) .....
                     610.603878491534
  Output values
Rho60 .....
                                 610.603878491534
                                   0.974283669212
Ctl,o .....
2.003584457334
                                   1.003464941820
                                   0.977659505442
                                   0.97766
    Step 2
  Correcting 60°F and 0 psi density to alternate conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                 237.851832056034
                                   0.000006289605
A ..........
B
Rho60*
alpha60
delta t, °F
Ctl
Fp,psi
P in psi
                                   2.0000000000000
                                 610.607718931815
0.000914853733
177.844957156034
                                   0.832034523163
5.209412010592
0.0000000000000
cpl ......
                                   1.000000000000
Ctpl .....Ctpl, rounded .....Density at t & P, kg/cu m .....
                                   0.832034523163
                                   0.83203
                                 508.043506882197
    Step 3
Volume at base conditions .....
                                           977.66
```

Volume at alternate t & P .....

# Example 14

Example 14			
Input Data			
Commodity	Generalized	Refined	Product
t observed temperature, °F	-58.05		
t alternate temperaturé, °F	-58.05		
P observed pressure, PSÍ	0		
P alternate pressure, PSI			
Rho, observed density			
Volume at observed t & P			

Computed Data - last digit is rounded for display purposes Observed temperature less than -50°C (-58°F) - outside limits of table Alternate temperature less than -50°C (-58°F) - outside limits of table Density less than 470.3 kg/cu m - outside limits of table

#### Example 15

Input Data			
Commodity	Generalized	Refined	Product
t observed temperature, °F	302.08		
t alternate temperature, °F	302.05		
P observed pressure, PSÍ	1500.5		
P alternate pressuré, PSI	0		
Rho, observed density			
Volume at observed t & P			

Computed Data - last digit is rounded for display purposes Observed temperature greater than  $150\,^{\circ}\text{C}$   $(302\,^{\circ}\text{F})$  - outside limits of table Alternate temperature greater than  $150\,^{\circ}\text{C}$   $(302\,^{\circ}\text{F})$  - outside limits of table Observed pressure greater than 1500 psi - outside limits of table Density greater than 1209.5 kg/cu m - outside limits of table

```
Example 16
```

Example 16	
Input Data	
Commodity	Generalized Lube Oil
t observed temperature, °F	
t alternate temperature, °F	-58.05
P observed pressure, PSI	0
P alternate pressure, PSI	0
Rho, observed API gravity	-10.05
Volume at observed t & P	1000

Computed Data - last digit is rounded for display purposes

Example 17	
Input Data	
Commodity	Generalized Lube Oil
t observed temperature, °F	302.05
t alternate temperaturé, °F	
P observed pressure, PSÍ	1500.5
P alternate pressure, PSI	0
Rho, observed API gravity	45.08
Volume at observed t & P	1000

Computed Data - last digit is rounded for display purposes

```
Example 18
    Input Data
Generalized Lube Oil
                                 -57.95
                                    60
                                  233.7
P alternate pressure, PSI .....
                                245.66
Rho, observed API gravity ......
Volume at observed t & P ......
                                 -14.15
    Computed Data - last digit is rounded for display purposes
  Calculation of Intermediate Results
Density kg/cu meter ..... 1204.608129527056
    Step 1
  Correcting observed density to 60 °F & 0 psi reference conditions:
  Note, Rho60 has been limited to the maximum table value in one or more cases.
           Iteration(m)
Rho60(m) .....
                       1.16350000000e+03
                                          1.16331178872e+03
                                                             1.16331178744e+03
                                          0.000000000000
                       0.00000000000
                                                             0.000000000000
0.348780000000
                                                             0.348780000000
                       0.348780000000
                                                             0.000000000000
                       0.000000000000
                                          0.000000000000
K2(m) .....
                       0.000002060874
A(m) .....
                                          0.000002061207
                                                             0.000002061207
                                                              1.0000000000000
                       1.0000000000000
                                          1.0000000000000
1.16331418527e+03
                       1.16350239783e+03
                                          1.16331418655e+03
                                          0.000299815823
1.034967263386
1.0000000000000
                       0.000299767324
                                                             0.000299815823
                                                             1.034967263424 1.00000000000
                       1.034961676758
1.0000000000000
0.219672384586
                                          0.219706997026
                                                              0.219706997262
                                          1.000513719024
1.035498945759
                       1.000513638051
                                                              1.000513719024
                       1.035493272457
                                                              1.035498945797
                       1.20479642250e+03
                                          1.20460813081e+03
                                                             1.20460812953e+03
delta Rho60(m) .....
                      -0.188292976336
                                         -0.000001282839
                                                             -0.000000000009
                      -0.181838918074
E(m) .....
                                         -0.000001238861
-0.033357305031
                                         -0.033362378201
                      -0.000500177750
                                         -0.000500418486
delta Rho(m) .....
                      -0.188211278184
                                         -0.000001282283
Rho60(m+1) .....
                       1.16331178872e+03
                                          1.16331178744e+03
  Output values
Rho60 .....
                                   1.16331178744e+03
                                   1.034967263424
Ctl,o .....
0.219706997262
                                   1.000513719024
                                   1.035498945797
                                   1.03550
    Step 2
  Correcting 60°F and 0 psi density to alternate conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                  60.006874897736
                                  0.000002061207
A ...........
B
Rho60*
alpha60
delta t, °F
Ctl
Fp,psi
P in psi
                                   1.000000000000
                                   1.16331418527e+03
                                   0.000299815823
                                  -0.000000002264
                                  1.00000000001
                                   0.273391493229
                                245.6600000000000
                                  1.000672064910
Ctpl .....
Ctpl ......
Ctpl, rounded .....
Density at t & P, kg/cu m .....
                                   1.000672064911
                                   1.00067
                                   1.16409360847e+03
```

1034.8066795

Step 3

Volume at base conditions .....

Volume at alternate t & P .....

# 11.1.7 Implementation Procedures for Metric Units (15°C or 20°C and 0 kPa Base Conditions)

# 11.1.7.1 Method to Correct a Measured Volume to Metric Base Conditions and Density from Metric Base Conditions to an Alternate Temperature and Pressure

Note: For liquids with an equilibrium vapor pressure greater than atmospheric, see 11.1.3.4.

#### **Outline of Calculations**

This procedure calculates the Volume Correction Factor (VCF) given the density at the metric base conditions (15°C or 20°C and 0 kPa (gauge)). The parameters used in this procedure depend upon the commodity group to which the liquid belongs. Because the VCF expressions were developed and expressed in terms of a base density at 60°F, this calculation must be done as a two part process:

- 1. Calculate the density at 60°F and 0 psig consistent with the metric base density.
- 2. Calculate the density at the alternate metric temperature and pressure conditions.

The procedure has been written assuming that the input values are all in the proper units ( ${}^{\circ}$ C, kPa or bar (gauge), and kg/m³). If they are not in the proper units then apply the procedures in 11.1.5.1. The density values calculated by this procedure are in kg/m³.

#### **Input Values**

Commodity group describing liquid (if  $\alpha_{60}$  not input)

- α<sub>60</sub> Pre-calculated 60°F thermal expansion factor (if commodity group not given)
- $\rho_T$  Density at metric base conditions (15°C or 20°C and 0 kPa (gauge)) (kg/m³)
- T Base temperature (15 $^{\circ}$ C or 20 $^{\circ}$ C)
- t Alternate temperature (°C)
- P Alternate pressure (kPa or bar (gauge))

# **Optional Input Values**

 $V_{tP}$  Volume at alternate conditions (t and P) (any valid set of units, such as liters, cubic metres, and barrels)

# **Output Values**

- $C_{TL}$  Volume correction factor due to temperature
- $C_{PL}$  Volume correction factor due to pressure
- $F_P$  Scaled compressibility factor (kPa<sup>-1</sup> or bar<sup>-1</sup>)
- $C_{TPL}$  Combined volume correction factor due to temperature and pressure

# **Optional Output Values**

- ρ Density at alternate conditions (kg/m³)
- $V_T$  Volume at base conditions (same set of units as  $V_{t,P}$ )

 $\rho_{60}$  Density at 60°F and 0 psig (kg/m<sup>3</sup>)

#### Intermediate Values

 $T_{\circ F}$  Base temperature T converted to units of °F (°F)

 $t_{\circ F}$  Alternate temperature t converted to units of °F (°F)

 $P_{psi}$  Alternate pressure P converted to units of psig (psig)

 $C_{TL.60}$  CTL value correcting  $\rho_{60}$  to  $\rho_{T}$ 

 $C_{TL}^*$  CTL value correcting  $\rho_{60}$  to the alternate temperature

 $C_{TPL}^*$  CTPL value correcting  $\rho_{60}$  to the alternate temperature and pressure

 $F_{P.nsi}$  Scaled compressibility factor (psi<sup>-1</sup>)

# **Calculation Procedure**

Step 1: Convert the base temperature, alternate temperature, and alternate pressure into customary units using equations in 11.1.5.1. Call these variables  $T_{oF}$ ,  $t_{oF}$ , and  $P_{nsi}$ .

Step 2: Calculate the correction factors for the density at  $60^{\circ}$ F,  $\rho_{60}$ , corresponding to the metric base density  $\rho_T$  value at  $T_{\circ F}$  using the procedure in 11.1.6.2. The pressure correction need not be calculated since the metric base pressure (0 kPa (gauge)) is the same as the base pressure in 11.1.6.1 (0 psig). If this procedure returns with an error condition (i.e. fluid outside the limits of this Standard), exit this procedure. Call the CTL associated with this step  $C_{TL,60}$ .

Step 3: Using this value of  $\rho_{60}$ , calculate the density value at the alternate conditions  $t_{\circ F}$  and  $P_{psi}$  using the procedure in 11.1.6.1. There are associated factors that must be adjusted to take into account that the reference temperature is not 60°F and the originally input pressure is not in customary units. Call these factors  $C_{TL}^*$ ,  $C_{PL}$ ,  $C_{TPL}^*$ , and  $F_{P,psi}$ .

Step 4: Calculate the correction factors for the metric base temperature by combining the correction factors for 60°F. The temperature correction factor is:

$$C_{TL} = \frac{C_{TL}^*}{C_{TL,60}}$$

and the combined temperature and pressure correction factor is:

$$C_{TPL} = C_{TL} \cdot C_{PL}$$
.

Round this value of  $C_{TPL}$  consistent with 11.1.5.4.

Modify the scaled compressibility factor for the metric pressure units:

$$F_P = \frac{F_{P,psi}}{6.894757} \quad \text{for kPa}$$

$$F_P = \frac{F_{P,psi}}{0.06894757}$$
 for bar

Step 5: Optionally, correct a volume measured at alternate condtions to base conditions and/or correct base density to alternate conditions.:

$$\rho = C_{TL} \bullet C_{PL} \bullet \rho_T$$

$$V_T = V_{t,P} * C_{TPL}$$

Step 6: Exit from this procedure.

# **Example Calculations**

API MPMS 11.1.7.1 Metric Units, Example 1 A volume of a crude oil is measured at observed conditions of temperature and pressure. The base density at  $15\,^{\circ}\text{C}$  is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

```
Input Data
Commodity .....
T base temperature, °C .....
t alternate temperature, °C ....
                                     Generalized Crude Oil
                                              15
-32.8
P alternate pressure, bar ......
Base density, kg/cu m .......
Volume at observed t & P .....
                                              24.6
                                             772.3
                                              9885
    Computed Data - last digit is rounded for display purposes
    Step 1 - Convert to customary units
t alternate temperature, °F ....
                                            -27.04
T base, °F ....
P alternate, PSI ...... 356.792849987
    Step 2 - Correct base metric (observed) density to 60 ^{\circ}\text{F} & 0 psi reference conditions:
            Iteration(m) .... 0 ..... 772.300000000000
                                             771.858049874826
341.095700000000
Rho60(m) .....
                       341.09570000000
0.000000000000
KO(m) .....
                                               0.00000000000
K1(m) .....
K2(m) .....
                          0.00000000000
                                               0.00000000000
A(m)
B(m)
Rho60*(m)
alpha60(m)
                          0.000003931610
                                               0.000003936113
                          2.000000000000
                                               2.000000000000
                                             771.861087987332
                       772.303036373950
                         0.000571874537
1.000571924875
                                               0.000572529607
1.000572579894
Ctl,60(m) .....
d_alpha(m) ......
Rho60(m)xCtl,60(m) .
                          2.000000000000
                                               2.000000000000
                       772.741697581079
                                             772.300000275011
delta Rho60(m) .....
                        -0.441697581079
                                              -0.000000275011
                        -0.441445107641
E(m) .....
-0.001142702545
                        -0.00000000000
delta Rho(m) .... -0.441950125174
Rho60(m+1) .... 771.858049874826
Rho60 ..... 771.858049874826
Ct1,60 .....
                                       1.000572579894
    Step 3 - Correct 60^{\circ}\text{F}/0 psi density to alternate conditions: F ..... -27.04000000000
t, °F .......t corrected to IPTS-68 °F .....
                                     -27.052381115706
                                       0.000003936113
A ......
                                       2.0000000000000
B .... Rho60* ... alpha60 ... delta t, °F ... Ctl* ...
                                    771.861087987332
                                     0.000572529607
-87.059256015706
1.049020399586
                                    0.462386457487
356.792849987316
1.001652488031
Fp,psi
        P in psi .....
ср1 .....
Ctpl* .....
                                       1.050753893241
    Step 4 - Modify Ctl and Ctpl for temperature base of 15°C
Ctl_.....
                                       1.048420095319
Ctpl .....Ctpl, rounded .....
                                       1.050152596978
                                       1.05015
                                       6.706348860257
Fp,bar .....
```

Step 5 - Calculate volume at base conditions and density at alternate conditions

10380.73275

811.030845

Volume at base conditions .....

Density, kg/cu m, at t & P .....

API MPMS 11.1.7.1 Metric Units, Example 2 A volume of a crude oil is measured at observed conditions of temperature and pressure. The base density at  $20\,^{\circ}\text{C}$  is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Computed Data - last digit is rounded for display purposes

```
Step 1 - Convert to customary units t alternate temperature, °F .... -27.04 T base, °F ..... 68 P alternate, PSI ..... 357.518038707
```

Step 2 - Correct base metric (observed) density to 60 °F & 0 psi reference conditions:

```
Iteration(m) .... 0
..... 772.300000000000
..... 341.095700000000
                                                                                  775.822887700255
341.09570000000
0.000000000000
                                                        775.822822685260
341.095700000000
0.00000000000000
Rho60(m) .....
KO(m) .....
K1(m) .....
                                0.0000000000000
                                0.000000000000
                                                           0.00000000000
                                                                                     0.000000000000
K2(m) .....
                                0.000003931610
2.0000000000000
                                                        0.000003895986
2.000000000000
775.825845271850
                                                                                  0.000003895985
2.000000000000
775.825910286592
A(m)
B(m)
Rho60*(m)
alpha60(m)
                             772.303036373950
0.000571874537
0.995417583056
                                                          0.000566692882
0.995459159111
                                                                                     0.000566692787
0.995459159873
2.0000000000000
2.000000000000
                                                           2.000000000000
                                                        772.299934689151
0.000065310849
                                                                                   772.300000000155
-0.00000000155
                             768.760999394329
delta Rho60(m) .....
                                3.539000605671
E(m) .....
                                3.555292437978
                                                           0.000065608768
0.009216970486
                                                           0.009132855760
                              -0.00000000000
                                                         -0.00000000000
delta Rho(m) ......
Rho60(m+1) .....
                                3.522822685260
                                                          0.000065014995
                             775.822822685260
                                                        775.822887700255
Rho60 ..... 775.822887700255
                                                0.995459159873
```

Step 3 - Correct 60°F/0 psi density to alternate conditions: °F ..... -27.04000000000

Step 4 - Modify Ctl and Ctpl for temperature base of 20°C

```
    Ctl
    1.053312668251

    Ctpl
    1.055035081947

    Ctpl, rounded
    1.05504

    Fp,bar
    6.622983078151
```

Step 5 - Calculate volume at base conditions and density at alternate conditions volume at base conditions ...... 419376.28992 Density, kg/cu m, at t & P ..... 814.807392

API MPMS 11.1.7.1 Metric Units, Example 3 A volume of a refined product is measured at observed conditions of temperature and pressure. The base density at  $15^{\circ}$ C is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

```
Input Data
Generalized Refined Product
                                          87.32
P alternate pressure, kPa ......
Base density, kg/cu m ........
                                          865.6
Volume at observed t & P ......
                                          48.75
```

Computed Data - last digit is rounded for display purposes

```
Step 1 - Convert to customary units
t alternate temperature, °F ....

T base, °F .....
P alternate, PSI ...... 10.8778307923
```

Step 2 - Correct base metric (observed) density to 60 °F & 0 psi reference conditions:

Iteration	ı(m) 0	1	2
Commodity	fuel oil	fuel oil	fuel oil
Rho60(m)	865.600000000000	865.209800869528	865.209799447010
KO(m)		103.872000000000	103.872000000000
K1(m)	0.270100000000	0.270100000000	0.270100000000
K2(m)	0.00000000000	0.00000000000	0.00000000000
A(m)	0.000003098311	0.000003100138	0.000003100138
B(m)	1.307613432453	1.307709473868	1.307709474219
Rho60*(m)	865.602681897543	865.212483139130	865.212481716614
alpha60(m)	0.000450668230	0.000450934024	0.000450934025
Ct1,60(m)	1.000450723728	1.000450989520	1.000450989521
d_aĺpha(m)	1.300000000000	1.300000000000	1.300000000000
Rho60(m)xCt1.60(m).	865.990146458899	865.600001422325	865.600000000005
delta Rho60(m)	-0.390146458899	-0.000001422325	-0.00000000005
E(m)	-0.389970689856	-0.000001421684	
Dt(m)	-0.000585446247	-0.000585791280	
Dp(m)	-0.000000000000	-0.00000000000	
delta Rho(m)	-0.390199130472	-0.000001422518	
Rho60(m+1)	865.209800869528	865.209799447010	

```
Rho60 ..... 865.209799447010
Ct1,60 .....
                    1.000450989521
```

```
Step 3 - Correct 60^{\circ}\text{F}/0 psi density to alternate conditions: F ...... 189.176000000000
```

```
t, °F ......
t corrected to IPTS-68 °F .....
                             189.216725285673
                               0.000003100138
A ......
                               1.307709474219
 .....
Rho60*
alpha60
delta t, °F
Ctl*
Fp,psi
P in psi
                             865.212481716614
                               0.000450934025
                             129.209850385673
                               0.940840865293
                              0.725556454792
                               1.000078931033
Ctpl* .....
                               0.940915126834
```

```
Step 4 - Modify Ctl and Ctpl for temperature base of 15\,^{\circ}\text{C}
```

```
0.940416747194
0.940490975260
                      0.94049
                      0.105233071273
Fp,kPa .....
```

Step 5 - Calculate volume at base conditions and density at alternate conditions Volume at base conditions ..... 45.8488875 Density, kg/cu m, at t & P .... 814.088144

```
API MPMS 11.1.7.1 Metric Units, Example 4
A volume of a refined product is measured at observed conditions of temperature and pressure. The base
density at 15°C is known. Calculate the volume at base conditions and correct the base density to an
alternate condition.
    Input Data
Generalized Refined Product
                                            27.37
P alternate pressure, bar ......
Base density, kg/cu m ........
                                            17.05
793.5
Volume at observed t & P ......
                                            200.2
    Computed Data - last digit is rounded for display purposes
    Step 1 - Convert to customary units
t alternate temperature, °F ....

T base, °F .....
                                           81.266
P alternate, PSI .....
                                   247.289353345
    Step 2 - Correct base metric (observed) density to 60 °F & 0 psi reference conditions:
            Iteration(m) .... 0
.... jet fuel
.... 793.5000000000000
Commodity .....
                                                iet fuel
                                            793.083483971112
Rho60(m) .....
                       330.301000000000
                                            330.301000000000
0.000000000000
                                              0.00000000000
                         0.000000000000
0.0000000000000
0.000003606470
                                              K2(m) .....
                                              0.000003610259
A(m) .....
2.000000000000
                                              2.000000000000
                       793.502861726357
0.000524581407
                                            793.086347200399
0.000525132553
1.000525185891
                         1.000524634773
                         2.000000000000
                                              2.00000000000
                       793.916297692263
                                            793.500000227253
delta Rho60(m) .....
                       -0.416297692263
                                             -0.000000227253
-0.416079402540
                        -0.001048282220
                        -0.00000000000
                        -0.416516028888
Rho60(m+1) .....
                       793.083483971112
1.000525185891
    Step 3 - Correct 60^{\circ} F/O psi density to alternate conditions: F ...... 81.26600000000
t corrected to IPTS-68 °F .....
                                     81.278374938351
                                     0.000003610259
A ......
                                      2.000000000000
  .....
Rho60*
alpha60
delta t, °F
Ctl*
Fp,psi
P in psi
                                   793.086347200399
                                     0.000525132553
                                    21.271500038351
                                     0.988793028121
                                   0.656392797417
                                     1.001625828532
Ctpl* .....
                                      0.990400636038
    Step 4 - Modify Ctl and Ctpl for temperature base of 15°C
                                     0.988274000560
0.989880764627
Ctl .....Ctpl .....Ctpl, rounded .....
                                     0.98988
```

Step 5 - Calculate volume at base conditions and density at alternate conditions

Fp,bar ......

Volume at base conditions ..... 198.173976 Density, kg/cu m, at t & P .... 785.46978 API MPMS 11.1.7.1 Metric Units, Example 5 A volume of a refined product is measured at observed conditions of temperature and pressure. The base density at 20°C is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

```
Input Data
Generalized Refined Product
                                             20
                                            -36
P alternate pressure, bar ......
Base density, kg/cu m ........
                                            8.6
                                          772.3
Volume at observed t & P ......
                                         1502.3
```

Computed Data - last digit is rounded for display purposes

```
Step 1 - Convert to customary units
t alternate temperature, °F ....

T base, °F .....
P alternate, PSI ...... 124.732459752
```

Step 2 - Correct base metric (observed) density to 60 °F & 0 psi reference conditions:

```
Iteration(m) .... 0
Commodity .....
                                                                                              transition
776.056458538058
1.48906700000e+03
                             transition
                                                     transition
                                                                           transition
                                                                       776.056443403059
1.48906700000e+03
                                                776.046081952777
                         772.30000000000
Rho60(m) .....
                           1.48906700000e+03
                                                  1.48906700000e+03
0.000000000000
                                                  0.00000000000
                           0.00000000000
                                                                         0.00000000000
                                                                        -0.001868400000
0.000004152786
                                                                                              0.001868400000
0.000004152785
8.186237830334
776.059681241792
0.000604029957
                          -0.001868400000
0.000004318542
                                                 -0.00186840000
0.000004153240
K2(m) .....
A(m) .....
                                                8.185560760776
776.049304966171
0.000604096073
                         7.948794061670
772.303335114335
                                                                         8.186236842691
776.059666107245
                           0.000628139366
                                                                         0.000604030053
0.995159554282
                                                                                                0.995159555056
                           0.994966066092
                                                  0.995159024472
                                                                       8.500000000000
772.299984314832
                                                                                              8.500000000000
772.299999977145
                           8.500000000000
                                                  8.500000000000
                         768.412292842796
                                                772.289261861302
                          3.887707157204
delta Rho60(m) .....
                                                  0.010738138698
                                                                         0.000015685168
                                                                                                0.00000022855
3.907376632928
0.043056901100
                                                  0.010790374638
                                                                         0.000015761461
                                                                         0.041391611065
                                                  0.041396169845
Dp(m) ......delta Rho(m) .....
                          -0.00000000000
                                                 -0.00000000000
                                                                        -0.00000000000
                           3.746081952777
                                                  0.010361450282
                                                                         0.000015134999
Rho60(m+1) .....
                         776.046081952777
                                                776.056443403059
                                                                       776.056458538058
```

0.995159555056

```
Step 3 - Correct 60°F/O psi density to alternate conditions:
                              -32.8000000000000
```

```
t, °F ......
t corrected to IPTS-68 °F .....
                                 -32.813394933532
                                   0.000004152785
8.186237830334
Rho60*
alpha60
delta t, °F
Ctl*
Fp,psi
P in psi
                                 776.059681241792
                                   0.000604029957
                                 -92.820269833532
                                   1.055011702151
                                 0.445919193636
124.732459751663
                                   1.000556515516
Ctpl* .....
                                   1.055598832533
```

Fp,bar ......

```
Step 4 - Modify Ctl and Ctpl for temperature base of 20°C
1.060143267269
1.060733253446
                               1.06073
                               6.467511380549
```

Step 5 - Calculate volume at base conditions and density at alternate conditions Volume at base conditions ..... 1593.534679 Density, kg/cu m, at t & P .... 819.201779

API MPMS 11.1.7.1 Metric Units, Example 6 A volume of a refined product is measured at observed conditions of temperature and pressure. The base density at  $15^{\circ}$ C is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

```
Input Data
Generalized Refined Product
                                           27.35
P alternate pressure, kPa ......
Base density, kg/cu m ........
                                           1235
657.3
Volume at observed t & P ......
                                            1000
```

Computed Data - last digit is rounded for display purposes

```
Step 1 - Convert to customary units
t alternate temperature, °F ....

T base, °F .....
                                              81.23
P alternate, PSI ...... 179.121613713
```

Step 2 - Correct base metric (observed) density to 60 °F & 0 psi reference conditions:

656.763156816252

```
Iteration(m) .... 0
                                                                                   gasoline
656.763156816252
192.457100000000
                                                        gasoline
656.763177196090
192.457100000000
                             gasoline
657.3000000000000
Commodity .....
Rho60(m) .....
                             192.457100000000
0.2438000000000
0.243800000000
                                                           0.243800000000
                             0.00000000000
0.000005612455
1.545657407721
657.303689061482
0.000816362130
                                                           0.0000000000000
                                                                                      0.000000000000
0.000005619548
K2(m) .....
                                                        0.000000000000
0.000005619548
1.545859957612
656.766867902911
0.000817393796
1.000817407544
1.500000000000
657.300020371521
A(m) .....
                                                                                   1.545859965304
656.766847523136
0.000817393835
1.000817407583
                                1.000816376104
                             1.500000000000
657.836604013187
                                                                                    1.500000000000
657.300000000770
delta Rho60(m) .....
                              -0.536604013187
                                                          -0.000020371521
                                                                                     -0.00000000770
-0.536166299832
                                                          -0.000020354883
                               -0.001222943721
                                                          -0.001224487176
                               -0.00000000000
                                                          -0.00000000000
                               -0.536822803910
                                                          -0.000020379838
```

1.000817407583

Rho60(m+1) .....

```
Step 3 - Correct 60^{\circ} F/O psi density to alternate conditions: F ...... 81.23000000000
```

656.763177196090

```
t corrected to IPTS-68 °F .....
                               81.242365479576
                                0.000005619548
<u>A</u> .....
                                1.545859965304
 Rho60*
alpha60
delta t, °F
Ctl*
Fp,psi
P in psi
                              656.766847523136
                                0.000817393835
                               21.235490579576
                                0.982555008412
                              1.342969568596
179.121613713145
Ctpl* .....
                                1.002411349381
                                0.984924291823
```

```
Step 4 - Modify Ctl and Ctpl for temperature base of 15°C
                                      0.981752516460
0.984119864783
```

```
0.98412
Fp, kPa ......
               0.194781276352
```

Step 5 - Calculate volume at base conditions and density at alternate conditions Volume at base conditions ..... 984.12 Density, kg/cu m, at t & P .... 646.862076

API MPMS 11.1.7.1 Metric Units, Example 7 A volume of a specialized liquid is measured at observed conditions of temperature and pressure. The base density at  $15\,^{\circ}\text{C}$  is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

```
Input Data
Specialized Liquid
                                     0.000446759
                                             15
                                            89.9
P alternate pressure, bar ......
Base density, kg/cu m ........
Volume at observed t & P ......
                                           45.35
                                           641.8
    Computed Data - last digit is rounded for display purposes
    Step 1 - Convert to customary units
                                          193.82
t alternate temperature, °F ....
Step 2 - Correct base metric (observed) density to 60 °F & 0 psi reference conditions:
Iteration(m) .... 0
Rho60(m) .... 641.80000000000
Rho60*(m) 641.801971246791
Ctl,60(m) 1.000446814523
                                           641.513362513010
641.515332879412
1.000446814523
0.000000000000
                                           641.800000000000
                                            -0.000000000000
-0.00000000000
                       -0.286637486990
                      641.513362513010
Rho60 ..... 641.513362513010
Ct1,60 .....
                                     1.000446814523
    Step 3 - Correct 60^{\circ}\text{F}/0 psi density to alternate conditions: F ...... 193.82000000000
t, °F ......t corrected to IPTS-68 °F .....
                                  193.861860191643
Rho60*
alpha60
delta t, °F
Ctl*
                                  641.515332879412
                                     0.000446759000
                                  133.854985291643
0.939260765097
2.875296454594
                                  657.746168574179
                                     1.019276716462
                                     0.957366628549
```

Step 5 - Calculate volume at base conditions and density at alternate conditions volume at base conditions ...... 45.789579 Density, kg/cu m, at t & P ..... 614.164092

API MPMS 11.1.7.1 Metric Units, Example 8 A volume of a crude oil is measured at observed conditions of temperature and pressure. The base density at  $15\,^{\circ}\text{C}$  is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Computed Data - last digit is rounded for display purposes

```
Step 1 - Convert to customary units t alternate temperature, ^\circ F .... -58.045 T base, ^\circ F ..... 59 P alternate, PSI ..... 0 Alternate temperature less than -50°C (-58°F) - outside limits of table Density less than 610.6 kg/cu m - outside limits of table
```

API MPMS 11.1.7.1 Metric Units, Example 9 A volume of a refined product is measured at observed conditions of temperature and pressure. The base density at  $20\,^{\circ}\text{C}$  is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Input Data		
Commodity	Generalized Refined Produ	uct
T base temperature, °C	20	
t alternate temperature, °C	150.025	
P alternate pressure, kPa	10343	
Base density, kg/cu m	1163.55	
Volume at observed t & P	1000	

Computed Data - last digit is rounded for display purposes

API MPMS 11.1.7.1 Metric Units, Example 10 A volume of a lube oil is measured at observed conditions of temperature and pressure. The base density at  $15\,^{\circ}\text{C}$  is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Computed Data - last digit is rounded for display purposes

API MPMS 11.1.7.1 Metric Units, Example 11 A volume of a lube oil is measured at observed conditions of temperature and pressure. The base density at  $20^{\circ}\text{C}$  is known. Calculate the volume at base conditions and correct the base density to an alternate condition.

Generalized Lube Oil
20
150.025
103.43
1163.55
1000

Computed Data - last digit is rounded for display purposes

# 11.1.7.2 Method to Correct Volume and Density from Metric Observed Conditions to Metric Base Conditions

Note: For liquids with an equilibrium vapor pressure greater than atmospheric, see 11.1.3.4.

#### **Outline of Calculations**

This procedure calculates the density at the metric base conditions (15°C or 20°C and 0 kPa (gauge)) that is consistent with an observed density measured at the observed temperature and pressure conditions. Because the VCF expressions were developed and expressed in terms of a base density at 60°F, this calculation must be done as a two part process:

- 1. Calculate the density at 60°F and 0 psig consistent with the observed density.
- 2. Calculate the density at the metric base temperature and pressure conditions.

The procedure has been written assuming that the input values are all in the proper units ( ${}^{\circ}$ C, kPa or bar (gauge), and kg/m³). If they are not in the proper units then apply the procedures in 11.1.5.1. The density values calculated by this procedure are in kg/m³. If these units do not match the original input units, then the calculated density value(s) should be converted to that of the original input value's units using the procedures in 11.1.5.1.

# **Input Values**

Commodity group describing liquid (if  $\alpha_{60}$  not input)

- $\alpha_{60}$  Pre-calculated 60°F thermal expansion factor (if commodity group not given)
- $\rho_a$  Observed density (kg/m<sup>3</sup>)
- T Base temperature ( $15^{\circ}$ C or  $20^{\circ}$ C)
- $t_o$  Temperature at which the observed density was measured (°C)
- $P_{o}$  Pressure at which the observed density was measured (kPa or bar (gauge))

# **Optional Input Values**

 $V_o$  Volume at observed conditions (any valid set of units, such as liters, cubic metres, and barrels)

# **Output Values**

- $\rho_T$  Density at metric base conditions (15°C or 20°C and 0 kPa (gauge)) (kg/m<sup>3</sup>)
- $C_{TL}$  Volume correction factor due to temperature
- $C_{PL}$  Volume correction factor due to pressure
- $F_P$  Scaled compressibility factor (kPa<sup>-1</sup> or bar<sup>-1</sup>)
- $C_{TPL}$  Combined volume correction factor due to temperature and pressure

# **Optional Output Values**

- $V_T$  Volume at base conditions (same set of units as V)
- $\rho_{60}$  Density at 60°F and 0 psig (kg/m<sup>3</sup>)

# **Intermediate Values**

 $T_{\circ F}$  Base temperature T converted to units of °F (°F)

 $t_{o, {}^{\circ}F}$  Temperature  $t_o$  converted to units of  ${}^{\circ}F$  ( ${}^{\circ}F$ )

 $P_{o,psi}$  Pressure  $P_o$  converted to units of psig (psig)

 $C_{TL,60}$  CTL value correcting  $\rho_{60}$  to  $\rho_{T}$ 

 $C_{TL}^*$  CTL value correcting  $\rho_{60}$  to the observed temperature

 $C_{TPL}^*$  CTPL value correcting  $\rho_{60}$  to the observed temperature and pressure

 $F_{P. psi}$  Scaled compressibility factor (psi<sup>-1</sup>)

#### **Calculation Procedure**

Step 1: Convert the base temperature, observed temperature, and observed pressure into customary units using equations in 11.1.5.1. Call these variables  $T_{o_F}$ ,  $t_{o,o_F}$ , and  $P_{o,psi}$ .

Step 2: Calculate the correction factors for the density at  $60^{\circ}\text{F}$ ,  $\rho_{60}$ , corresponding to the observed density  $\rho_{o}$  at conditions  $t_{o,{}^{\circ}F}$  and  $P_{o,psi}$  using the procedure in 11.1.6.2. If this procedure returns with an error condition, exit this procedure. There are associated factors that must be adjusted to take into account that the reference temperature is not  $60^{\circ}\text{F}$  and the pressure is not in customary units. Call these factors  $C_{TL}^{*}$ ,  $C_{PL}$ ,  $C_{TPL}^{*}$ , and  $F_{P,psi}$ .

Step 3: Using this value of  $\rho_{60}$ , calculate the associated metric base density value  $\rho_T$  at  $T_{\circ F}$  using the procedure in 11.1.6.1. The pressure correction need not be calculated since the metric base pressure (0 kPa (gauge)) is the same as the base pressure in 11.1.6.1 (0 psig). Call the CTL associated with this step  $C_{TL,60}$ .

Step 4: Calculate the correction factors for the metric base temperature by combining the correction factors for 60°F. The temperature correction factor is:

$$C_{TL} = \frac{C_{TL}^*}{C_{TL,60}}$$

and the combined temperature and pressure correction factor is:

$$C_{TPL} = C_{TL} \cdot C_{PL}$$
.

Round this value of  $C_{TPL}$  consistent with 11.1.5.4.

Modify the scaled compressibility factor for the metric pressure units:

$$F_P = \frac{F_{P,psi}}{6.894757} \quad \text{for kPa}$$

$$F_P = \frac{F_{P,psi}}{0.06894757}$$
 for bar.

Step 5: Calculate the volume at the base conditions:

$$V_T = V_o \cdot C_{TPL}.$$

Step 6: Exit from this procedure.

# **Example Calculations**

Example 1			
Input Data Commodity	alized Refined Produc 15 82.35 10005 721.1 10000	t	
Computed Data - last digit is rounded	d for display purpose	S	
Step 1 Convert to customary units t observed temperature °F T base temperature, °F P observed, pressure, psi 1451.10	180.23 59 0262769		
Step 2 Correcting observed density to 60°F & 0	) psi reference condi	tions	
Iteration(m) 0	transition 771.024002892933 1.48906700000e+03 0.000000000000 -0.001868400000 0.00004375399 7.871492061474 771.027376333242 0.000636409156 0.921988714711 8.500000000000 1.072840733926 1.015814216115 0.936569243501 722.117367110801 -1.017367110800 -1.086270041281 0.730004317792 -0.064543274367 -0.652233833730 770.371769059203	transition 770.371769059203 1.489067700000e+03 0.0000000000000.001868400000 778.32604886721 770.375162118135 0.000640652189 0.921460588472 8.500000000000 1.076555996647 1.015869850080 0.936084029866 721.1327100758170.0327100758170.0327100758170.034943525125 0.735405759822 0.0648800575810.020917681828 770.350851377375	4 gasoline 770.349118751609 192.45710000000 0.243800000000 0.00000000000000 0.000004405357 1.506108826170 770.352512411255 0.000640784451 0.921444124669 1.500000000000 1.076685418863 1.015871788215 0.936069090668 721.099999086448 0.000000913552
t corrected to IPTS-68 °F	000000000 0621316269 0004405357 5108826170 2512411255 0640784451 0640828053 3572575399 0000000000 0000000000 0640828053 2780077632 0640828053 factor for base tempe	rature of 15°C	
Ctpl, rounded       0.93         Fp,kPa       0.156	5469615495 547 5160024039		
Step 5 Volume at base conditions	9354.7		

```
Example 2
   Input Data
Generalized Crude Oil
                                         26.8
P observed pressure, kPa ...
                                           -5
  Forcing negative pressure to zero
                                        823.7
Observed density, kg/cu m .....
Volume at observed t & P ......
                                         1000
    Computed Data - last digit is rounded for display purposes
    Step 1
  Convert to customary units
t observed temperature °F .....

T base temperature, °F .....

P observed, pressure, psi .....
                                        80.24
                                           59
                                            Õ
    Step 2
  Correcting observed density to 60°F & 0 psi reference conditions
           Iteration(m) .... 0
..... 823.7000000000000
Rho60(m) .....
                                        832.023208166070
                                                           832.024016649536
                     341.095700000000
                                        341.095700000000
                                                           341.095700000000
KO(m) .....
                       0.00000000000
                                          0.00000000000
                                                             K1(m) .....
                       0.000000000000
                                          0.000000000000
K2(m) .....
                       0.000003456244
                                          0.000003387440
                                                             0.000003387433
A(m) .....
                     2.000000000000
823.702846901034
0.000502730357
0.989791642730
                                                           2.000000000000
832.026835068774
0.000492721573
                                        2.000000000000
832.026026588046
0.000492722530
0.989995441596
                                                             0.989995461094
                       2.000000000000
0.583524571256
                                          2.000000000000
0.566975407116
                                                             2.00000000000
0.566973846350
Fp(m) .....
1.000000000000
                                                             1.000000000000
                       1.000000000000
                     0.989791642730
815.291376116514
                                          0.989995441596
                                                             0.989995461094
                                        823.699183386120
                                                           823.700000004313
delta Rho60(m) .....
                       8.408623883486
                                          0.000816613880
                                                            -0.000000004313
8.495347425137
                                          0.000824866303
                                          0.020263663462
                       0.020681839939
-0.00000000000
                                         -0.00000000000
                       8.323208166070
                                          0.000808483466
                     832.023208166070
                                        832.024016649536
  Output values
Rho60 .....
                                832.024016649536
Ctl* .....
                                  0.989995461094
0.566973846350
                                  1.000000000000
                                  0.989995461094
    Step 3
 Correcting 60°F density to 15°C base conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                 59.000000000000
                                 59.006621316269
                                  0.000003387433
A ........
                                  2.000000000000
Rho60*
alpha60
delta t, °F
Ctl
Fp,psi
                                832.026835068774
                                  0.000492721573
                                 -1.000253583731
1.000492776246
                                  0.526407914039
                                  0.000000000000
P in psi .....
                                  Ctpl .....
                                  1.000492776246
Density, kg/cu m, at 15°C .....
                                832.434018321149
Ct1,60 ......
                                  1.000492776246
 Modify Ctl* factor and calculate Ctpl factor for base temperature of 15°C:1 ...... 0.989507855128
ctl ......
Ctpl ......
Ctpl, rounded .....
                                  0.989507855128
                                  0.98951
                                  0.082232607523
Fp, kPa ......
```

Volume at base conditions .....

```
Example 3
    Input Data
Generalized Crude Oil
                                              -50
P observed pressure, kPa ......
Observed density, kg/cu m .....
                                              115
                                           145902
Volume at observed t & P ......
    Computed Data - last digit is rounded for display purposes
 Convert to customary units observed temperature °F .....
663.869893343631
341.09570000000
0.0000000000000
Rho60(m) .....
                                                                                      663.869868377549
341.095700000000
                                                                                      341.095700000000
                       341.095700000000
                         0.000000000000
                                              0.000000000000
                                                                                        0.000000000000
                                                                   0.0000000000000
                         0.000000000000
                                              0.000000000000
                                                                                        0.000000000000
K2(m) .....
                         0.000004491036
                                              0.000005315280
                                                                                        0.000005320796
A(m) ......
B(m) .....
                                                                   0.000005320795
                                              2.0000000000000
                                                                   2.0000000000000
2.0000000000000
                                                                                        2.0000000000000
                                            664.217748214555
0.000773134926
1.088269020951
                                                                                      663.873400680238
0.000773937176
1.088357017112
2.0000000000000
                       722.603245212681
0.000653245504
1.075025061700
                                                                 663.873425646187
0.000773937117
1.088357010727
                         2.000000000000
                                              2.000000000000
                                                                   2.000000000000
0.476890642768
1.000079548542
                                              0.601186188829
1.000100283948
                                                                   0.602118614321
1.000100439501
                                                                                        0.602118682034
                                                                                        1.000100439513
                                                                                      1.088466331160
722.600000000760
                         1.075110578376
                                                                   1.088466324763
                                              1.088378156864
                       776.874903934710
-54.274903934710
                                            722.916246070126
-0.316246070126
                                                                 722.600022928389
-0.000022928389
delta Rho60(m) .....
                                                                                       -0.00000000760
-50.483089857305
                                             -0.290566351531
                                                                  -0.000021064858
                                                                  -0.155960587255
-0.000300373710
                        -0.135152229527
                                             -0.155826567176
                        -0.000200798113
                                             -0.000299597651
delta Rho(m) ......
Rho60(m+1) .....
                       -58.385782256892
664.214217743108
                                             -0.344324399478
                                                                   -0.000024966082
                                            663.869893343631
                                                                 663.869868377549
  Output values
Rho60 ..... 663.869868377549
Ctl* .....
Fp,psi .....
                                      1.088357017112
0.602118682034
cpl .....
Ctpl* .....
                                      1.000100439513
                                      1.088466331160
    Step 3
  Correcting 60°F density to 15°C base conditions:
t, °F ......t corrected to IPTS-68 °F ......
                                     59.006621316269
                                      0.000005320796
2.0000000000000
663.873400680238
                                     0.000773937176
-1.000253583731
                                      1.000773959950
                                      1.134306792464
                                      0.000000000000
                                   1.000000000000
1.000773959950
664.383677067826
Cp1_.....
Ctpl .....
Density, kg/cu m, at 15°C .....
                                      1.000773959950
ct1,60 ......
  Modify Ctl* factor and calculate Ctpl factor for base temperature of 15°C:1_.....1.087515323806
ctl .....
Ctpl ......
Ctpl, rounded .....
                                      1.087624553315
                                      1.08762
Fp,kPa .....
                                      0.087329935201
Volume at base conditions .....
                                        158685.93324
```

```
Example 4
    Input Data
Generalized Refined Product
                                                20
P observed pressure, bar ......
Observed density, kg/cu m .....
                                             11.25
Volume at observed t & P ......
                                             99873
    Computed Data - last digit is rounded for display purposes
 Convert to customary units observed temperature °F .....
T base temperature, °F ........ 59
P observed, pressure, psi ..... 163.167461884
    Step 2
  Correcting observed density to 60°F & 0 psi reference conditions
Iteration(m) ..... 0 1

mmodity ..... fuel oil fuel oil
                                             fuel oil
868.036205969593
                                                                  fuel oil
868.036119189528
Commodity .....
865.600000000000
                       103.872000000000
                                             103.872000000000
                                                                  103.872000000000
                         0.270100000000
                                              0.270100000000
                                                                    0.270100000000
K1(m) .....
                                              0.0000000000000
                         0.000000000000
                                                                    0.000000000000
K2(m) .....
                                            0.00000000000
0.000003086948
1.307015151471
868.038885551754
0.000449015417
                                                                  0.00000000000
0.000003086948
1.307015172741
868.038798771772
0.000449015475
                         0.000003098311
A(m) .....
                       1.307613432453
865.602681897543
0.000450668230
0.996403096509
                                                                    0.996403096038
                         0.996389842254
                         1.300000000000
0.489265549347
                                              1.30000000000
0.485793045037
                                                                    1.300000000000
0.485793167772
1.000793285184
1.000798960006
                                              1.000793284984
                                            0.997193528123
865.600086769462
                                                                  0.997193527852
865.599999997702
                         0.997185917889
                       863.164130524430
delta Rho60(m) .....
                         2.435869475570
                                              -0.000086769462
                                                                    0.00000002298
                         2.442743556515
0.004713986507
-0.000087013664
                                              0.004696599303
-0.002030474931
                                              -0.002004751931
                         2.436205969593
                                              -0.000086780065
                       868.036205969593
                                            868.036119189528
Rho60 .....
                                    868.036119189528
Ctl* .....
                                      0.996403096038
0.485793167772
                                      1.000793285184
                                      0.997193527852
    Step 3
  Correcting 60°F density to 15°C base conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                     59.000000000000
                                     59.006621316269
                                      0.000003086948
A ......
1.307015172741
Rho60*
alpha60
delta t, °F
Ctl
Fp,psi
P in psi
                                    868.038798771772
                                      0.000449015475
                                     -1.000253583731
1.000449070985
                                      0.471908186296
0.00000000000000
                                      Ctpl .....
                                      1.000449070985
Density, kg/cu m, at 15°C .....
                                    868.425929024799
Ct1,60 .....
                                      1.000449070985
  Modify Ctl* factor and calculate Ctpl factor for base temperature of 15°C 0.995955841168
Ctl .......
Ctpl ......
Ctpl, rounded .....
                                      0.996745918181
                                      0.99675
                                      7.045834505444
Fp, bar ......
```

Volume at base conditions .....

```
Example 5
   Input Data
Generalized Refined Product
                                      22.25
P observed pressure, kPa ......
Observed density, kg/cu m .....
                                      2587.3
                                      817.59
Volume at observed t & P ......
                                      400.15
    Computed Data - last digit is rounded for display purposes
 Convert to customary units observed temperature °F .....
                                       72.05
Step 2
  Commodity .....
                                                             jet fuel
820.692469224813
                    330.301000000000
                                       330.301000000000
                                                         330.301000000000
                      0.0000000000000
                                         0.00000000000
                                                           0.000000000000
K1(m) .....
K2(m) .....
                      0.000000000000
                                         0.000000000000
                                                           0.000000000000
                      0.000003397074
                                         0.000003371438
                                                           0.000003371438
A(m) .....
                    0.000003397074
2.0000000000000
817.592777407010
0.000494123827
0.994033739721
                                                         2.000000000000
820.695236132422
0.000490395034
                                       2.000000000000
820.695315478794
0.000490394939
0.994078841829
                                                           0.994078840682
                                         2.000000000000
                                                           2.000000000000
0.572669201827
                      2.000000000000
0.578919272217
                                         0.572669043746
                      1.002177159928
                                         1.002153603876
                                                           1.002153604472
                      0.996197910146
                                                         0.996219693318
817.58999999757
                                         0.996219693875
                    814.481449356498
                                       817.590079503693
delta Rho60(m) .....
                      3.108550643502
                                        -0.000079503693
                                                           0.00000000243
3.120414740728
                                        -0.000079805382
                      0.012021831912
                                        0.011930259927
-0.006263285716
                                        -0.006148764741
                      3.102548571452
                                        -0.000079346639
                    820.692548571452
                                       820.692469224813
Rho60 .....
                               820.692469224813
Ctl* .....
                                 0.994078840682
0.572669201827
                                 1.002153604472
                                 0.996219693318
    Step 3
  Correcting 60°F density to 15°C base conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                59.000000000000
                                59.006621316269
                                 0.000003371438
2.00000000000
820.695236132422
Rho60*
alpha60
delta t, °F
Ctl
Fp,psi
P in psi
                                 0.000490395034
                                -1.000253583731
1.000490449780
                                 0.546468815042
                                 0.000000000000
                                 Ctpl .....
                                 1.000490449780
Density, kg/cu m, at 15°C .....
                               821.094977665680
Ct1,60 .....
                                 1.000490449780
  Modify Ctl* factor and calculate Ctpl factor for base temperature of 15°C 0.993591533933
Ctl .......
Ctpl ......
Ctpl, rounded .....
                                 0.995731337103
                                 0.99573
                                 0.083058649032
Fp, kPa .....
```

```
Example 6
    Input Data
Generalized Refined Product
                                          1.85
P observed pressure, kPa ......
Observed density, kg/cu m .....
                                          1835
                                         798.9
Volume at observed t & P ......
                                        1998.7
    Computed Data - last digit is rounded for display purposes
 Convert to customary units observed temperature °F .....
                                         35.33
 base temperature, °F .....
P observed, pressure, psi ..... 266.144260052
    Step 2
  Correcting observed density to 60°F & 0 psi reference conditions
Iteration(m) ..... 0 1

mmodity ..... jet fuel transition
                                                            transition
787.384039337631
                                                                                transition
787.383920775576
                                         transition
787.400070634008
Commodity .....
798.90000000000000
                     330.301000000000
                                           1.48906700000e+03
                                                              1.48906700000e+03
                                                                                  1.48906700000e+03
                       0.000000000000
                                           0.000000000000
                                                              0.00000000000
                                                                                  0.000000000000
K1(m) .....
                       0.00000000000
0.000003557880
                                          -0.001868400000
                                                                                 -0.001868400000
                                                              -0.001868400000
K2(m) .....
                                                                                  0.000003667235
                                           0.000003666557
                                                              0.000003667230
A(m) .....
                     2.000000000000
798.902842383204
0.000517513825
                                                            9.005320384922
787.386926774049
0.000533405525
                                                                                9.005310885749
787.386808215474
0.000533406248
                                         9.006605007576
787.402957599810
0.000533307729
1.012720045074
1.013109036142
                                           1.013106625035
                                                               1.013109018441
                                                               8.500000000000
                                           8.500000000000
                                                                                  8.500000000000
                       0.539405165049
                                           0.561636550375
                                                              0.561668867244
                                                                                  0.561669106263
Fp(m) .....
1.001497087371
                                                                                  1.001497088009
                       1.001437659784
                                           1.001497001104
                                                                                1.014625749532
798.900000786490
                       1.014175991955
                                           1.014623246771
                                                               1.014625731158
                     810.225199972732
                                         798.914416174111
                                                             798.900106615004
delta Rho60(m) .....
                     -11.325199972732
                                          -0.014416174111
                                                             -0.000106615004
                                                                                 -0.000000786490
-11.166898114894
                                          -0.014208401155
                                                             -0.000105078159
                      -0.025012538589
                                          -0.109477820520
                                                             -0.109497464438
-0.003946878508
                                          -0.004230714297
                                                             -0.004231130387
                     -11.499929365992
                                          -0.016031296377
                                                              -0.000118562055
                     787.400070634008
                                         787.384039337631
                                                             787.383920775576
  Output values
Rho60 .....
                                 787.383920775576
Ctl* .....
                                   1.013109036142
0.561669106263
                                   1.001497088009
                                   1.014625749532
    Step 3
  Correcting 60°F density to 15°C base conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                  59.000000000000
                                  59.006621316269
                                   0.000003667235
A ........
                                   9.005310885749
Rho60*
alpha60
delta t, °F
Ctl
Fp,psi
P in psi
                                 787.386808215474
                                   0.000533406248
                                  -1.000253583731
1.000533459147
0.615797119674
                                   0.00000000000
                                   1.0000000000000
Ctpl .....
                                   1.000533459147
Density, kg/cu m, at 15°C .....
                                 787.803957930685
Ctl,60 .....
                                   1.000533459147
  ctl .......
Ctpl ......
Ctpl, rounded .....
                                   1.014084776732
                                   1.01408
                                   0.081463219989
Fp, kPa ......
```

```
Example 7
    Input Data
Generalized Refined Product
                                             15
5.47
P observed pressure, kPa ......
Observed density, kg/cu m .....
                                             1710
                                            779.6
Volume at observed t & P ......
                                            89987
    Computed Data - last digit is rounded for display purposes
 Convert to customary units observed temperature °F .....
                                           41.846
  base temperature, °F ......
P observed, pressure, psi ..... 248.014542064
    Step 2
  Correcting observed density to 60°F & 0 psi reference conditions
Iteration(m) ..... 0 1

mmodity ...... transition gasoline
                         transition gasoline
79.600000000000 769.400165598634
1.489067000000e+03 192.457100000000
                                                                 gasoline
769.471459445302
                                                                                      gasoline
769.471465004491
Commodity .....
779.600000000000
                                                                 192.457100000000
                                                                                      192.457100000000
                                                                   0.243800000000
K1(m) .....
K2(m) .....
                         0.000000000000
                                              0.243800000000
                                                                                        0.243800000000
                                              0.000000000000
                        -0.001868400000
                                                                   0.000000000000
                                                                                        0.000000000000
                         0.000003998615
                                              0.000004413544
                                                                                        0.000004412927
                                                                   0.000004412928
A(m) .....
                                                                                      1.506393767363
769.474860623165
0.000641885641
                                            1.506416929692
769.403561376653
0.000641975247
                       8.424754338437
779.603117231299
0.000581605759
                                                                 1.506393769168
769.474855063988
0.000641885648
1.010526957658
                                              1.011615628566
                                                                   1.011614013345
                                                                                        1.011614013219
                         8.500000000000
0.592937732948
                                              1.50000000000
0.616603375978
                                                                                        1.500000000000
0.616431370856
                                                                   1.500000000000
                                                                   0.616431384264
1.001531180404
Fp(m) .....
1.001472737569
                                              1.001531608276
                                                                                        1.001531180371
                                                                 1.013162976899
779.599994490212
                                                                                        1.013162976739
                         1.012015198674
                                              1.013165027434
                       788.967048886192
                                            779.529339886637
                                                                                      779.59999999564
delta Rho60(m) .....
                        -9.367048886192
                                              0.070660113363
                                                                   0.000005509788
                                                                                        0.00000000436
0.069741958565
-0.017155646821
                        -9.255838151904
                                                                   0.000005438205
                        -0.088230857221
                                                                  -0.017153297920
                                                                  -0.004609700597
0.000005559189
-0.004319297253
                                             -0.004611843291
                       -10.199834401366
                                              0.071293846668
                       769.400165598634
                                            769.471459445302
                                                                 769.471465004491
  Output values
Rho60 .....
                                    769.471465004491
Ctl* .....
                                      1.011614013219
0.616431370856
                                      1.001531180371
                                      1.013162976739
    Step 3
  Correcting 60°F density to 15°C base conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                     59.000000000000
                                     59.006621316269
                                      0.000004412927
A ........
1.506393767363
Rho60*
alpha60
delta t, °F
Ctl
Fp,psi
P in psi
                                    769.474860623165
                                      0.000641885641
                                     -1.000253583731
                                     1.000641929113
                                      0.00000000000
                                      Ctpl .....
                                      1.000641929113
Density, kg/cu m, at 15°C .....
                                    769.965411139556
Ctl,60 .....
                                      1.000641929113
  Modify Ctl* factor and calculate Ctpl factor for base temperature of 15°C:1 ...... 1.010965045324
ctl .......
Ctpl ......
Ctpl, rounded .....
                                      1.012513015157
                                      1.01251
                                      0.089405815297
Fp, kPa ......
```

```
Example 8
     Input Data
Commodity
Base temperature, °C
Alpha at 60°F per °F
t observed temperature, °C
....
                                           Specialized Liquid
                                               0.0005763
                                                   29.18
                                                   395
853.7
P observed pressure, kPa ......
Observed density, kg/cu m .....
Volume at observed t & P ......
                                                  8501.3
     Computed Data - last digit is rounded for display purposes
     Step 1
Convert to customary units
t observed temperature °F ..... 84.524
T base temperature, °F ..... 59
P observed, pressure, psi .... 57.2899088394
     Step 2
  Correcting observed density to 60°F & 0 psi reference conditions
              Iteration(m) .... 0
..... 853.700000000000
.... 853.703382379864
                                                                            865.736878409727
865.740308479993
                                                   865.737133188744
           . . . . . . . . . . . . . . . .
Rho60(m)
Rho60*(m)
Ctl,60(m)
d_alpha(m)
                                                   865.740563260019
                                                                              0.985804899058
0.00000000000000
0.515952255703
                             0.985804899058
                                                      0.985804899058
                             0.000000000000
0.535684525741
                                                      0.00000000000
0.515951854357
0.515951854357
1.000295675745
0.986096377657
853.700251040320
-0.000251040320
-0.000254579903
0.0000000000000000
                          0.535684525741
1.000306987389
0.986107528730
841.839997277023
11.860002722977
                                                                           1.000295675975
0.986096377884
853.700000000005
delta Rho60(m) .....
                                                                             -0.00000000005
                            12.027088707301
0.0000000000000
-0.000781516392
                            -0.000834457947
                                                     -0.000254779017
                            12.037133188744
                           865.737133188744
                                                   865.736878409727
  Output values
Rho60 ...... 865.736878409727
Ctl* ......
                                            0.985804899058
0.515952255703
1.000295675975
                                            0.986096377884
     Step 3
  Correcting 60°F density to 15°C base conditions:
  59.000000000000
                                           59.006621316269
865.740308479993
                                            0.000576300000
                                           -1.000253583731
1.000576349988
0.475019162473
                                            0.000000000000
                                            1.000000000000
                                            1.000576349988
Density, kg/cu m, at 15°C .....
                                         866.235845849433
                                            1.000576349988
Ctl,60 .....
  Modify Ctl* factor and calculate Ctpl factor for base temperature of 15°C 0.985237057692
Ctl .....Ctpl .....Ctpl, rounded .....
                                            0.985528368620
0.98553
                                            0.074832551126
Fp, kPa .....
     Step 5
```

```
Example 9
    Input Data
Generalized Lube Oil
                                          15
-49.97
P observed pressure, bar ......
Observed density, kg/cu m .....
                                            31.1
                                          1204.6
Volume at observed t & P ......
                                             100
    Computed Data - last digit is rounded for display purposes
 Convert to customary units observed temperature °F ...... base temperature, °F ......
                                         -57.946
P observed, pressure, psi ..... 451.067383521
    Step 2
  Correcting observed density to 60°F & 0 psi reference conditions
Note, Rho60 has been limited to the maximum table value in one or more cases.
            Iteration(m)
Rho60(m) .....
                        1.16350000000e+03
                                             1.16272940734e+03
                                                                 1.16272940184e+03
0.000000000000
                                             0.000000000000
                                                                 0.00000000000
                                             0.348780000000
                                                                  0.348780000000
                        0.348780000000
                                                                 0.000000000000
                        0.000000000000
                                             K2(m) .....
                        0.000002060874
A(m) .....
                                             0.000002062240
                                                                 0.000002062240
                                                                  1.0000000000000
                        1.0000000000000
                                             1.0000000000000
1.16273180517e+03
                        1.16350239783e+03
                                                                  1.16273179967e+03
                                             0.000299965993
1.034983389675
1.0000000000000
                                                                 0.000299965994
                        0.000299767324
                        1.034960505816
1.0000000000000
                                                                 1.034983389839
Ctl,60(m) ......
d_alpha(m) ......
Fp(m)

Cpl(m)

Ctpl(m)

Rho60(m)xCtpl,60(m)
                                                                  0.219815871316
                        0.219674012573
                                             0.219815870301
                        1.000991860633
1.035987042399
                                             1.000992501778
                                                                  1.000992501782
                                             1.036010612529
                                                                  1.036010612698
                        1.20537092383e+03
                                             1.20460000551e+03
                                                                 1.20460000000e+03
                                            -0.000005508255
-0.000005316794
delta Rho60(m) .....
                        -0.770923831696
                                                                 -0.00000000037
                       -0.744144279942
E(m) .....
-0.033356241627
                                            -0.033377021810
                       -0.000965881756
                                            -0.000967787625
delta Rho(m) .....
                                            -0.000005505893
                       -0.770592656165
Rho60(m+1) .....
                        1.16272940734e+03
                                             1.16272940184e+03
  Output values
1.16272940184e+03
1.034983389839
                                     0.219815871316
                                     1.000992501782
                                     1.036010612698
    Step 3
  Correcting 60°F density to 15°C base conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                    59.000000000000
                                    59.006621316269
                                     0.000002062240
A ......
1.000000000000
                                     1.16273179967e+03
                                     0.000299965994
                                    -1.000253583731
                                     1.000300016026
Fp,psi ......
                                     0.273073437320
                                     0.0000000000000
Ср1 .....
                                     1.000000000000

      Cpl
      1.000300016026

      Ctpl
      1.000300016026

      Density, kg/cu m, at 15°C
      1163.078239292499

      1.000300016026
      1.000300016026

  Ct1_.....
Ctpl .....Ctpl, rounded .....
                                     1.035699886134
                                     1.03570
Fp,bar .....
                                     3.188159804848
```

```
Example 10
    Input Data
Generalized Lube Oil
                                            150
P observed pressure, kPa ......
Observed density, kg/cu m .....
                                            100
Volume at observed t & P ......
                                         987.37
    Computed Data - last digit is rounded for display purposes
 Convert to customary units observed temperature °F ...... base temperature, °F ......
                                             302
P observed, pressure, psi ..... 14.5037743897
  Correcting observed density to 60°F & 0 psi reference conditions
Note, Rho60 has been limited to the minimum table value in one or more cases.
            Iteration(m)
Rho60(m) .....
                      800.90000000000
                                          820.631387494658
                                                               820.630280570930
                                                                 0.000000000000
                                            0.000000000000
K0(m) .....
K1(m) .....
                        0.00000000000
                                            0.348780000000
                        0.348780000000
                                                                 0.348780000000
                                                                 0.000000000000
                        0.000000000000
                                            0.000000000000
K2(m) .....
                        0.000002993915
                                            0.000002921929
                                                                 0.000002921933
A(m) .....
                      1.0000000000000
800.902397828986
                                                                 1.0000000000000
                                             1.000000000000
820.632678399864
0.000425013540
                                          820.633785323592
                        0.000435483775
                                            0.000425012967
                                            0.894630496606
1.0000000000000
                                                                 0.894630352025
1.00000000000000
Ctl,60(m) ......
d_alpha(m) ......
                        0.891989089232
                        1.00000000000
1.460680703550
                                            1.307424930168
                                                                 1.307432768085
                        1.000211898725
0.892178100583
                                            1.000189661927
                                                                 1.000189663064
                                            0.894800173950
                                                                 0.894800030358
                      714.545440757119
19.754559242881
22.141945907400
                                          734.301108279052
                                                               734.299999967969
delta Rho60(m) .....
                                           -0.001108279052
                                                                 0.00000032031
E(m) .....
                                           -0.001238577153
0.123157370141
                                            0.119779166844
                       -0.000988647166
                                           -0.000842856189
delta Rho(m) .....
                       19.731387494658
                                           -0.001106923728
Rho60(m+1) .....
                      820.631387494658
                                          820.630280570930
  Output values
Rho60 ..... 820.630280570930

      Ctl*

      Fp,psi

      Cpl

      Ctpl*

                                    0.894630352025
                                    1.307432768085
                                    1.000189663064
                                    0.894800030358
    Step 3
  Correcting 60°F density to 15°C base conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                   59.000000000000
                                   59.006621316269
                                    0.000002921933
A .....
1.0000000000000
                                  820.632678399864
                                    0.000425013540
                                   -1.000253583731
1.000425069038
Fp.psi ......
                                    0.546584015650
                                    Ср1 .....
                                    1.000000000000
Ctpl ..... Density, kg/cu m, at 15°C .....
                                    1.000425069038
                                  820.979105094945
1.000425069038
Ct1,60 .....
  Ctl_ ......
Ctpl .....Ctpl, rounded .....
                                    0.894419840177
                                    0.89442
Fp,kPa .....
                                    0.189627098980
```

```
Example 11
     Input Data
P observed pressure, kPa ......
Observed density, kg/cu m .....
                                                        470.27
Volume at observed t & P ......
                                                          1000
      Computed Data - last digit is rounded for display purposes
Convert to customary units t observed temperature °F ......
                                                        -58.09
T base temperature, °F ......
                                                             59
P observed, pressure, psi ..... 0
Observed temperature less than -50°C (-58°F) - outside limits of table
Density less than 470.4 kg/cu m - outside limits of table
                         Example 12
     Input Data
Generalized Crude Oil
                                                       15
150.03
                                                      103.425
1201.85
                                                          1000
     Computed Data - last digit is rounded for display purposes
     Step 1
Convert to customary units
t observed temperature °F ...... 302.054
T base temperature, °F ....... 59
P observed, pressure, psi ..... 1500.05286626
Observed temperature greater than 150°C (302°F) - outside limits of table
Observed pressure greater than 150°D psi - outside limits of table
Density greater than 1201.8 kg/cu m - outside limits of table
                         Example 13
     Input Data
Generalized Refined Product
     Computed Data - last digit is rounded for display purposes
     Step 1
Convert to customary units tobserved temperature °F ......
T base temperature, °F ......
                                                        -58.09
                                                             59
P observed, pressure, psi ...... 0
Observed temperature less than -50°C (-58°F) - outside limits of table
Density less than 470.3 kg/cu m - outside limits of table
```

```
Example 14
       Input Data
Generalized Refined Product
                                                                             150.02
                                                                            10342.5
                                                                           1209.56
Volume at observed t & P ......
                                                                                 1000
        Computed Data - last digit is rounded for display purposes
Convert to customary units t observed temperature °F .....
                                                                           302.036
T base temperature, °F ...... 59
P observed, pressure, psi ..... 1500.05286626
Observed temperature greater than 150°C (302°F) - outside limits of table Observed pressure greater than 1500 psi - outside limits of table Density greater than 1209.5 kg/cu m - outside limits of table
                                    Example 15
       Input Data
Computed Data - last digit is rounded for display purposes
Convert to customary units
t observed temperature °F ..... 60.008
T base temperature, °F ...... 59
P observed, pressure, psi ..... 1500.05286626
Observed pressure greater than 1500 psi - outside limits of table
Density greater than 1208.3 kg/cu m - outside limits of table
                                    Example 16
       Input Data
Thput bata
Commodity .....

Base temperature, °C ....

t observed temperature, °C ...

P observed pressure, kPa ....

Observed density, kg/cu m

Volume at observed t & P ....
                                                                  Generalized Lube Oil
        Computed Data - last digit is rounded for display purposes
       Step 1
Convert to customary units
t observed temperature °F ...... 72.356
T base temperature, °F ...... 59
P observed, pressure, psi ..... 0
Density less than 714.3 kg/cu m - outside limits of table
```

. . .

. . .

. . .

. . .

. . .

. . .

. . .

. . .

1.011823984996

810.369829583667

-86.919829583667

-85.904100784852

-0.011639100638

-0.00000000000

800.900000000000

0.00000000000

1.011823984996 810.369829583667

-86.919829583667

-85.904100784852

-0.011639100638

-0.00000000000

800.900000000000

0.00000000000

```
Example 17
    Input Data
Generalized Lube Oil
                                                15
0.42
P observed pressure, kPa ......
Observed density, kg/cu m .....
                                                    0
                                              723.45
Volume at observed t & P ......
                                                1000
    Computed Data - last digit is rounded for display purposes
 Convert to customary units observed temperature °F .....
                                              32.756
  base temperature, °F ......
                                                   59
P observed, pressure, psi .....
    Step 2
  Correcting observed density to 60°F & 0 psi reference conditions
Note, Rho60 has been limited to the minimum table value in one or more cases.
                                                                                                           14
             Iteration(m)
Rho60(m) .....
                        800.900000000000
                                               800.900000000000
                                                                      800.900000000000
                                                                                                  800.900000000000
                                                                                            . . .
                                                                                                    0.000000000000
                                                 0.00000000000
                                                                        0.000000000000
                           0.00000000000
KO(m) .....
                                                                                            . . .
                                                 0.348780000000
                                                                                                    0.348780000000
                           0.348780000000
                                                                        0.348780000000
K1(m)
      . . .
                                                                        0.000000000000
                                                                                                    0.0000000000000
                           0.000000000000
                                                 0.000000000000
K2(m) .....
                                                                                            . . .
                                                 0.000002993915
                                                                                                    0.000002993915
A(m) .....
                           0.000002993915
                                                                        0.000002993915
                                                                                            . . .
                                                                                                  1.00000000000000
800.902397828986
                           1.0000000000000
                                                                        1.0000000000000
                                                 1.0000000000000
800.902397828986
                                               800.902397828986
                                                                      800.902397828986
                                                                                            . . .
                                                                                                    0.000435483775
1.011823984996
1.00000000000000
                           0.000435483775
                                                                        0.000435483775
                                                 0.000435483775
                                                                                            . . .
                                                 1.011823984996 1.000000000000
1.011823984996
                                                                        1.011823984996
                                                                                            . . .
                                                                        1.000000000000
                           1.000000000000
                                                                                            . . .
Fp(m)

Cpl(m)

Ctpl(m)

Rho60(m)xCtpl,60(m)
                           0.530563546266
                                                                                                    0.530563546266
                                                 0.530563546266
                                                                        0.530563546266
                                                                                            . . .
                           1.000000000000
                                                 1.000000000000
                                                                        1.000000000000
                                                                                                    1.000000000000
```

1.011823984996

810.369829583667

-86.919829583667

-85.904100784852

-0.011639100638

-0.00000000000

800.900000000000

0.00000000000

Convergence not achieved after 15 iterations, solution not found. Density is outside limits of procedur

1.011823984996

810.369829583667

-86.919829583667

-85.904100784852

-0.011639100638

-0.00000000000

800.900000000000

0.00000000000

delta Rho60(m) .....

E(m) .....

Rho60(m+1) .....

## 11.1.7.3 Method to Correct Volume and Density from Observed Metric Conditions to Alternate Metric Conditions

Note: For liquids with an equilibrium vapor pressure greater than atmospheric, see 11.1.3.4.

#### **Outline of Calculations**

This procedure combines those in 11.1.6.2 and 11.1.6.1. The density at conditions of 60°F and 0 psig that is consistent with the observed density is first calculated. This density is then corrected to the alternate temperature and pressure conditions. The corresponding density at the metric base temperature (15°C or 20°C) is also calculated.

The procedure has been written assuming that the input values are all in the proper units (°C, kPa or bar (gauge), and kg/m³). If they are not in the proper units then apply the procedures in 11.1.5.1. The density values calculated by this procedure are in kg/m³.

### **Input Values**

Commodity group describing liquid (if  $\alpha_{60}$  not input)

- $\alpha_{60}$  Pre-calculated 60°F thermal expansion factor (if commodity group not given)
- $V_o$  Volume at observed conditions (any valid set of units, such as liters, cubic metres, and barrels)
- $\rho_o$  Observed density (kg/m<sup>3</sup>)
- $t_o$  Temperature at which the observed density was measured (°C)
- $P_o$  Pressure at which the observed density was measured (kPa or bar (gauge))
- Alternate temperature at which density is desired ( $^{\circ}$ C)
- P Alternate pressure at which density is desired (kPa or bar (gauge))
- T Base temperature ( $15^{\circ}$ C or  $20^{\circ}$ C)

### **Output Values**

- ρ Density at alternate conditions t and P (kg/m<sup>3</sup>)
- $\rho_T$  Density at base temperature conditions T and 0 psig (kg/m<sup>3</sup>)
- $C_{TI,q}$  Volume correction factor due to temperature between the base and observed temperatures
- $C_{PL,o}$  Volume correction factor due to pressure between the base and observed pressures at the observed temperature
- $F_{P,o}$  Scaled compressibility factor at the observed temperature (kPa<sup>-1</sup> or bar<sup>-1</sup>)
- $C_{TPL,o}$  Combined volume correction factor due to temperature and pressure between the base and observed conditions
- $C_{TI}$  Volume correction factor due to temperature between the base and alternate temperatures
- $C_{PL}$  Volume correction factor due to pressure between the base and alternate pressures at the alternate temperature
- $F_P$  Scaled compressibility factor at the alternate temperature (kPa<sup>-1</sup> or bar<sup>-1</sup>)

## **Optional Output Values**

- V Volume at alternate conditions t and P (same units as  $V_0$ )
- $V_T$  Volume at base conditions (same set of units as V)
- $\rho_{60}$  Density at 60°F and 0 psig (kg/m<sup>3</sup>)

### **Intermediate Values**

- $T_{\circ F}$  Base temperature T converted to units of  ${}^{\circ}F$  ( ${}^{\circ}F$ )
- $t_{o, {}^{\circ}F}$  Density measurement temperature  $t_o$  converted to units of  ${}^{\circ}F$  ( ${}^{\circ}F$ )
- $P_{o,psi}$  Density measurement pressure  $P_o$  converted to units of psig (psig)
- $t_{\circ F}$  Alternate temperature t converted to units of °F (°F)
- $P_{psi}$  Alternate pressure P converted to units of psig (psig)
- $C_{TL,60}$  CTL value correcting  $\rho_{60}$  to  $\rho_{T}$
- $C_{TL,o}^*$  CTL value correcting  $\rho_{60}$  to the observed temperature
- $C_{TPL,o}^*$  CTPL value correcting  $\rho_{60}$  to the observed temperature and pressure
- $F_{P,o,psi}$  Scaled compressibility factor at observed temperature (psi<sup>-1</sup>)
- $C_{TL}^*$  CTL value correcting  $\rho_{60}$  to the alternate temperature
- $C_{TPL}^*$  CTPL value correcting  $\rho_{60}$  to the alternate temperature and pressure
- $F_{P,psi}$  Scaled compressibility factor at alternate temperature (psi<sup>-1</sup>)

### **Calculation Procedure**

- Step 1: Convert the base temperature, density measurement temperature and pressure, and alternate temperature and pressure into customary units using equations in 11.1.5.1. Call these variables  $T_{\circ F}$ ,  $t_{o, \circ F}$ ,  $P_{o,psi}$ ,  $t_{\circ F}$ , and  $P_{psi}$ .
- Step 2: Calculate the density at 60°F,  $\rho_{60}$ , corresponding to the observed density  $\rho_o$  at conditions  $t_{o,°F}$  and  $P_{o,psi}$  using the procedure in 11.1.6.2. If this procedure returns with an error condition, exit this procedure. There are associated factors that must be adjusted to take into account that the reference temperature is not 60°F and the pressure is not in customary units. Call these factors  $C_{TL,o}^*$ ,  $C_{PL,o}^*$ ,  $C_{TPL,o}^*$ , and  $F_{P,o,psi}$ .
- Step 3: Using this value of  $\rho_{60}$  from Step 2, calculate the correction factors for the density  $\rho$  at the alternate temperature and pressure  $t_{\circ F}$  and  $P_{psi}$  using the procedure in 11.1.6.1. If this procedure returns with an error condition, exit this procedure. There are associated factors that must be adjusted to take into account

that the reference temperature is not  $60^{\circ}F$  and the pressure is not in customary units. Call these factors  $C_{TL}^*$ ,  $C_{PL}$ ,  $C_{TPL}^*$ , and  $F_{P,psi}$ .

- Step 4: Using the value of  $\rho_{60}$  from Step 2, calculate the associated metric base density value  $\rho_T$  at  $T_{\circ F}$  using the procedure in 11.1.6.1. The pressure correction need not be calculated since the metric base pressure (0 kPa (gauge)) is the same as the base pressure in 11.1.6.1 (0 psig). Call the CTL associated with this step  $C_{7L.60}$ .
- Step 5: Calculate the correction factors for the metric base temperature by combining the correction factors for 60°F. The temperature correction factors are:

$$C_{TL,o} = \frac{C_{TL,o}^*}{C_{TL,60}}.$$

$$C_{TL} = \frac{C_{TL}^*}{C_{TL,60}}$$

and the combined temperature and pressure correction factors are:

$$C_{TPL,o} = C_{TL,o} \cdot C_{PL,o}$$
.

$$C_{TPL} = C_{TL} \cdot C_{PL}$$
.

Round these values of  $C_{TPL,o}$  and  $C_{TPL}$  consistent with 11.1.5.4.

Modify the scaled compressibility factor for the metric pressure units:

$$F_{P,o} = \frac{F_{P,o,psi}}{6.894757}$$

$$F_{P} = \frac{F_{P,psi}}{6.894757}$$
 for kPa

$$F_{P,o} = \frac{F_{P,o,psi}}{0.06894757}$$

$$F_{P} = \frac{F_{P,psi}}{0.06894757}$$
 for bar

Step 6: Calculate the volumes at the base conditions:

$$V_T = V_o \cdot C_{TPL,o}$$

and at the alternate conditions t and P:

$$V = \frac{V_T}{C_{TPL}}$$

Step 7: Exit from this procedure.

## **Example Calculations**

```
Example 1
    Input Data
Commodity .....
                                      Generalized Crude Oil
t observed, °C .....
                                              26.82
P observed pressure, kPa ......

Base temperature, °C ......
t alternate temp, °C ......
P alternate pressure, kPa .....
                                                 -5
15
                                                 90
  Forcing negative pressure(s) to zero
Observed density, kg/cu m ......
Volume at observed t & P ......
                                           823.687
                                           1247.65
    Computed Data - last digit is rounded for display purposes
    Step 1
Convert to customary units
T base, °F .......
t observed, °F ......
t alternate temperature, °F ...
P observed pressure, PSI .....
P alternate pressure, PSI .....
                                             80.276
                                                194
                                                  0
                                                  ŏ
  Step 2 Correcting observed density to 60\,^{\circ}\text{F} & 0 psi reference conditions
             Iteration(m) .... 0
..... 823.687000000000
                                              832.025033300798
341.095700000000
                                                                   832.025846221517
341.095700000000
Rho60(m) .....
341.095700000000
                          0.00000000000
                                                0.00000000000
                                                                      0.00000000000
K2(m) .....
                          0.00000000000
                                                0.00000000000
                                                                      0.00000000000
A(m) .....
                          0.000003456353
                                                0.000003387425
                                                                      0.000003387418
2.000000000000
                                                                      2.000000000000
                                                2.000000000000
                        823.689846945966
0.000502746226
                                              832.027851716592
0.000492720369
                                                                    832.028664634558
                                                                      0.000492719406
0.989773108757
                                                0.989977640002
                                                                      0.989977659642
                          2.000000000000
                                                2.000000000000
                                                                      2.000000000000
d_alpha(m)
Fp(m)
Cpl(m)
Ctpl(m)
Rho60(m)xCtpl,60(m)
                          0.583626059244
                                                0.567043227602
                                                                      0.567041657958
                          1.000000000000
                                                1.000000000000
                                                                      1.000000000000
                                                                   0.989977659642
823.687000004344
                        0.989773108757
815.263242632906
                                              0.989977640002
823.686178889619
delta Rho60(m) .....
                          8.423757367094
8.510796355814
                                                0.000821110381
0.000829423158
                                                                     -0.00000004344
0.020719880670
                                                0.020300182163
-0.00000000000
                                               -0.000000000000
                          8.338033300798
                                                0.000812920720
                        832.025033300798
                                              832.025846221517
  Output values
Rho60 .....
                                     832.025846221517
0.989977659642
                                       0.567041657958
                                       1.000000000000
0.989977659642
  t, °F .....
t corrected to IPTS-68 °F .....
A ........
B ... Rho60* ... alpha60 ... delta t, °F ... Ctl* ...
                                       2.000000000000
                                     832.028664634558
0.000492719406
                                     134.035029007457
                                       0.932831011404
Fp,psi .....
                                       0.843798579721
P in psi .....
                                       0.00000000000
Ctpl* .....
                                       1.000000000000
                                       0.932831011404
Density at t & P, kg/cu m .....
                                     776.139511645102
  Correcting 60°F density to 15°C base conditions:
t, °F ......t corrected to IPTS-68 °F .....
                                      59.000000000000
                                      59.006621316269
A ......
                                       0.000003387418
Rho60*
alpha60
delta t, °F
Ctl
Fp,psi
                                       2.000000000000
                                     832.028664634558
                                       0.000492719406
                                      -1.000253583731
1.000492774079
```

0.526404800069

```
Example 2
   Input Data
Commodity ..... t observed, °C .....
                                Generalized Crude Oil
2.15
                                         15
                                         90
                                      24.35
                                      758.7
                                       1000
    Computed Data - last digit is rounded for display purposes
59
                                        -40
t alternate temperature, °F ....
P observed pressure, PSI .....
P alternate pressure, PSI .....
                                        194
                               31.1831149379
                                353.16690639
 Step 2 Correcting observed density to 60\,^{\circ}\text{F}~\&~0 psi reference conditions
           Iteration(m) .... 0 .... 758.700000000000
                                                         711.744703424067
                                      711.913889867543
Rho60(m) .....
                                                                           711.744696439390
                                                         341.095700000000
                                      341.095700000000
                                                                           341.095700000000
                    341.095700000000
KO(m) .....
                      0.00000000000
                                        0.00000000000
                                                          0.000000000000
                                                                            0.00000000000
K1(m) .....
                      0.0000000000000
                                                          0.0000000000000
                                                                             0.00000000000
K2(m) .....
                      0.000004073825
                                        0.000004626873
                                                          0.000004629073
                                                                             0.000004629073
A(m) .....
                                        2.000000000000
2.000000000000
                                                          2.000000000000
                                                                             2.000000000000
                                      711.917183791842
                    758.703090801856
                                                         711.747998131348
                                                                           711.747991146704
                      0.000592560281
                                        0.000673003454
                                                          0.000673323444
                                                                             0.000673323457
1.058083142973
                                        1.065762254490
                                                          1.065792691351
                                                                             1.065792692608
                                        2.00000000000
                      2.000000000000
                                                          2.000000000000
                                                                             2.000000000000
Fp(m) .....
                      0.457240895647
                                        0.539420913206
                                                          0.539775688302
                                                                             0.539775702959
1.000142602287
                                        1.000168236542
                                                          1.000168347209
                                                                             1.000168347214
                      1.058234028049
                                        1.065941554646
                                                          1.065972114576
                                                                             1.065972115838
                                                         758.700006547377
                                                                           758.70000000175
                    802.882157080785
                                      758.858598539479
delta Rho60(m) .....
                    -44.182157080785
                                       -0.158598539478
                                                         -0.000006547377
                                                                            -0.00000000175
E(m) .....
                    -41.750837631105
                                       -0.148787275238
                                                         -0.000006142165
                     -0.107275970307
Dt(m) .....
                                       -0.120106813994
                                                         -0.120157026013
Dp(m) .....
                    -0.000347264176
                                       -0.000465306440
                                                         -0.000465833907
delta Rho(m) .....
Rho60(m+1) .....
                    -46.786110132457
711.913889867543
                                       -0.169186443476
                                                          -0.000006984677
                                      711.744703424067
                                                         711.744696439390
  Output values
Rho60 .....
                               711.744696439390
1.065792692608
                                 0.539775702959
                                 1.000168347214
                                 1.065972115838
 Correcting 60°F and 0 psi density to alternate conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                               194.0000000000000
                               194.041903907457
                                 0.000004629073
A ........
                                 2.000000000000
711.747991146704
0.000673323457
134.035029007457
                                0.907768859462
1.631503749170
P in psi .....
                               353.166906389884
Ctpl*
                                 1.005795323575
                                 0.913029673734
Density at t & P, kg/cu m .....
                               649.844027971673
  Correcting 60°F density to 15°C base conditions:
t, °F .....t corrected to IPTS-68 °F .....
                                59.00000000000
                                59.006621316269
A ........
                                 0.000004629073
                                 2.000000000000
                               711.747991146704
0.000673323457
                                -1.000253583731
                                 1.000673362920
Fp.psi .....
P in psi .....
                                 0.861873048137
                                 0.00000000000
Cp1 .....
                                 1.000000000000
Ctpl
                                 1.000673362920
```

Density, kg/cu m, at 15°C/0 bar

Ctl,60	1.000673362920		
Step 5 Modify Ctl* factor and calculate Ctl,o	1.065075510252 0.907158012893 1.065254812747 1.06525 0.912415287111 0.91242 7.828785016773	for 15°C base	conditions:
Step 6 Volume at base conditions Volume at alternate conditions .			

```
Example 3
   Input Data
Generalized Crude Oil
                                     26.82
  Forcing negative pressure(s) to zero
Observed density, kg/cu m ......
Volume at observed t & P ......
                                   823.687
                                    243.85
    Computed Data - last digit is rounded for display purposes
Convert to customary units T base, °F .....
68
                                    80.276
                                    155.21
                                         0
  Correcting observed density to 60°F & 0 psi reference conditions
         Iteration(m) .... 0
823.687000000000
                                     832.025033300798
                                                       832.025846221517
341.095700000000
341.095700000000
                                       0.000000000000
0.0000000000000
0.000003387418
K1(m) .....
                                       0.00000000000
K2(m) .....
                                       0.000003387425
A(m) .....
                   2.00000000000
823.689846945966
                                     2.000000000000
832.027851716592
2.000000000000
                                                       832.028664634558
                     0.000502746226
                                       0.000492720369
                                                         0.000492719406
0.989977640002
                                                         0.989977659642
                     0.989773108757
                     2.000000000000
                                       2.000000000000
                                                         2.000000000000
0.583626059244
                                       0.567043227602
                                                         0.567041657958
                     1.000000000000
                                       1.000000000000
                                                         1.000000000000
                     0.989773108757
                                       0.989977640002
                                                         0.989977659642
                   815.263242632906
8.423757367094
8.510796355814
Rho60(m)xCtpl,60(m)
                                     823.686178889619
                                                       823.687000004344
delta Rho60(m) .....
                                       0.000821110381
                                                        -0.00000004344
delta Rhobo(m)

E(m)
Dp(m)
delta Rho(m)
Rho60(m+1)
Output values
                                       0.000829423158
                     0.020719880670
                                       0.020300182163
                    -0.000000000000
                                      -0.000000000000
                     8.338033300798
                                       0.000812920720
                   832.025033300798
                                     832.025846221517
Rho60 ...... 832.025846221517
0.989977659642
                                0.567041657958
                                1.0000000000000
                                0.989977659642
    Step 3
 t, °F .....
t corrected to IPTS-68 °F .....
                                0.000003387418
A ......
2.0000000000000
Rho60*
alpha60 ....
delta t, °F ....
                              832.028664634558
                               0.000492719406
95.235201484128
0.952480168160
Fp,psi .....
                                0.736816285394
P in psi ......
                                0.00000000000
1.000000000000
                                0.952480168160
Density at t & P, kg/cu m .....
                              792.488117922186
 t, °F ......
t corrected to IPTS-68 °F .....
                               68.008921288340
                                0.000003387418
A ...........
                                2.000000000000
832.028664634558
                                0.000492719406
                                8.002046388340
                                0.996052590368
                                0.543226596368
                                0.00000000000
Cpl ......
                                1.000000000000
                                0.996052590368
```

Density, kg/cu m, at 20°C/O kPa Ctl,60		
Step 5 Modify Ctl* factor and calculate ctl, 0 Ctl, 0 Ctpl, 0 Ctpl, 0, rounded Ctpl Ctpl, rounded Fp,0,kPa Fp,0,kPa Fp,kPa	for 20°C base	conditions:
Step 6 Volume at base conditions Volume at alternate conditions .		

```
Example 4
    Input Data
Generalized Refined Product
                                        22.25
                                           15
                                       102.35
                                         3505
                                       817.55
                                       9987.5
    Computed Data - last digit is rounded for display purposes
72.05
t alternate temperature, °F ....
P observed pressure, PSI .....
P alternate pressure, PSI .....
                                       216.23
                                374.922567974
                                 508.35729236
  Step 2 Correcting observed density to 60\,^{\circ}\text{F}~\&~0 psi reference conditions
           Commodity .....
                                        jet fuel
820.654189975112
                                                            jet fuel
820.654110634883
Rho60(m) .....
                                                            330.301000000000
                                        330.301000000000
KO(m) .....
                                          0.000000000000
                                                             0.00000000000
0.0000000000000
0.000003371754
K1(m) .....
                                          0.000000000000
K2(m) .....
                       0.000003397406
                                          0.000003371753
A(m) .....
                     2.000000000000
817.552777542898
0.000494172179
                                        2.000000000000
820.656957011782
                                                            2.000000000000
820.656877671821
0.000490440783
                                                             0.000490440878
0.994033154874
                                          0.994078287334
                                                             0.994078286187
                       2.000000000000
                                          2.000000000000
                                                              2.000000000000
                                          0.572745475182
1.002151973087
0.996217517055
0.579000765408
                                                             0.572745633293
                       1.002175527183
0.996195701022
                                                             1.002151973683
                                                             0.996217516497
Rho60(m)xCtpl,60(m)
                     814.439795370921
                                        817.550079497508
                                                            817.549999999757
                                         -0.000079497508
delta Rho60(m) .....
                       3.110204629079
                                                              0.00000000243
terta Rhob(m)

E(m)

Dt(m)

Dp(m)

delta Rho(m)

Rho60(m+1)

Output values
                       3.122081962296
                                         -0.000079799347
                       0.012023019412
                                          0.011931385668
                      -0.006259201048
3.104189975112
                                         -0.006144683052
                                         -0.000079340229
                     820.654189975112
                                        820.654110634883
Rho60 ..... 820.654110634883
0.994078286187
                                   0.572745633293
                                   1.002151973683
                                  0.996217516497
    Step 3
  t, °F .....
t corrected to IPTS-68 °F .....
                                   0.000003371754
A ......
2.00000000000
820.656877671821
Rho60*
alpha60 ...
delta t, °F ...

Tp,psi ...
                                0.000490440878
156.270255866009
0.921879416463
                                  0.960919556350
  in psi ......
                                 508.357292359977
1.004908884069
                                   0.926404815644
Density at t & P, kg/cu m .....
                                760.257920070010
  Correcting 60°F density to 15°C base conditions: 59.000000000000
t, °F ......
t corrected to IPTS-68 °F .....
                                  59.006621316269
A ..........
                                   0.000003371754
2.000000000000
                                 820.656877671821
0.000490440878
                                  -1.000253583731
                                   1.000490495623
                                   0.546539446476
P in psi .....
                                   0.00000000000
Cpl ......
                                   1.000000000000
                                   1.000490495623
```

```
Example 5
    Input Data
Generalized Refined Product
                                         1835
                                           20
                                        45.95
                                        10342
                                          799
                                        15.85
    Computed Data - last digit is rounded for display purposes
35.33
t alternate temperature, °F ....
P observed pressure, PSI .....
P alternate pressure, PSI .....
                                       114.71
                                266.144260052
                                1499.98034739
  Step 2 Correcting observed density to 60\,^{\circ}\text{F}~\&~0 psi reference conditions
           transition
787.495993941460
                                                                              transition
787.495951332206
Commodity .....
                                        transition
787.501672522079
Rho60(m) .....
                                                             1.48906700000e+03
                                                                                1.48906700000e+03
                                          1.48906700000e+03
KO(m) .....
                       0.000000000000
                                                                                0.000000000000
                                                             0.00000000000
K1(m) .....
                       0.000000000000
                                         -0.001868400000
                                                            -0.001868400000
                                                                                -0.001868400000
K2(m) .....
                       0.000003556989
                                          0.000003662297
                                                             0.000003662535
                                                                                0.000003662537
A(m) .....
                     2.000000000000
799.002842027463
                                                                              9.014296341125
787.498835483549
9.014755727047
787.504556505496
                                                             9.014299762272
                                                           787.498878091552
                                                             \substack{0.000532722689\\1.013092307056}
                       0.000517384293
                                          0.000532688062
                                                                                0.000532722949
1.012716874189
                                                                                1.013092313415
                                          1.013091459604
                       2.000000000000
                                          8.500000000000
                                                             8.500000000000
                                                                                8.500000000000
0.539219872095
                                          0.561431824168
                                                             0.561443262359
                                                                                0.561443348187
                       1.001437165218
1.014172315657
                                          1.001496454604
                                                             1.001496485138
                                                                                1.001496485367
                                          1.014607504983
                                                             1.014608384637
                                                                                1.014608391238
Rho60(m)xCtpl,60(m)
                     810.323680209578
                                        799.005107127664
                                                           799.000038321080
                                                                              799.000000287288
delta Rho60(m) .....
                     -11.323680209578
                                         -0.005107127664
                                                            -0.000038321080
                                                                                -0.000000287288
-11.165440068483
                                         -0.005033599337
                                                            -0.000037769331
                      -0.025006408584
                                         -0.109353347057
                                                            -0.109360302838
                      -0.003944533201
                                         -0.004228078613
                                                            -0.004228225860
                                                            -0.000042609254
                     -11.498327477921
                                         -0.005678580620
                     787.501672522079
                                        787.495993941460
                                                           787.495951332206
Rho60<sup>.</sup>....
                                787.495951332206
1.013092313415
                                  0.561443348187
                                  1.001496485367
                                  1.014608391238
    Step 3
  Correcting 60°F and 0 psi density to alternate conditions:
                                114.710000000000
114.731286608945
t, °F .....t corrected to IPTS-68 °F .....
                                  0.000003662537
A ......
9.014296341125
787.498835483549
Rho60*
alpha60 ...
delta t, °F ...

Tp,psi ...
                                 0.000532722949
54.724411708945
0.970607576134
                                  0.764313263012
  in psi ......
                                  1.49998034739e+03
1.011597508944
                                  0.981864206179
Density at t & P, kg/cu m .....
                                773.214087124006
  Correcting 60°F density to 20°C base conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                 68.00000000000
                                 68.008921288340
                                  0.000003662537
A ...........
                                  9.014296341125
Rho60* .....
                                 787.498835483549
0.000532722949
                                  8.002046388340
                                  0.995731698796
                                  0.637442285063
 in psi ......
                                  0.00000000000
Cpl ......
                                  1.000000000000
```

```
Example 6
    Input Data
Generalized Refined Product
                                              1708
                                             -44.95
                                               348
                                             779.6
                                             201.5
    Computed Data - last digit is rounded for display purposes
41.81
t alternate temperature, °F ....
P observed pressure, PSI .....
P alternate pressure, PSI .....
                                            -48.91
                                    247.724466577
                                    50.4731348763
  Step 2 Correcting observed density to 60\,^{\circ}\text{F}~\&~0 psi reference conditions
             Iteration(m) .... 0
                                                                  gasoline
769.455200805984
192.457100000000
0.243800000000
                                                                                        gasoline
769.455206492347
                         transition gasoline
79.600000000000 769.382460404541
1.48906700000e+03 192.457100000000
Commodity .....
                       779.6000000000000
Rho60(m) .....
                                                                                        192.457100000000
KO(m) .....
                                               0.243800000000
                          0.0000000000000
K1(m) .....
                         -0.001868400000
                                               0.000000000000
                                                                     0.000000000000
                                                                                           0.000000000000
K2(m) .....
                          0.000003998615
                                               0.000004413697
                                                                                           0.000004413068
                                                                     0.000004413068
A(m) .....
                        8.424754338437
779.603117231299
                                             1.506422681731
769.385856222133
                                                                   1.506399050765
769.458596461004
                                                                                        1.506399048917
769.458602147354
0.000581605759
                                               0.000641997502
                                                                     0.000641906079
                                                                                           0.000641906072
1.010547763402
                                                1.011638979603
                                                                     1.011637328270
                                                                                           1.011637328141
                          8.500000000000
                                                1.500000000000
                                                                     1.500000000000
                                                                                           1.500000000000
0.592853161339
1.001470802414
                                               0.616555878641
                                                                     0.616380416094
                                                                                           0.616380402381
                                               1.001529696158
                                                                     1.001529260164
                                                                                           1.001529260130
                                               1.013186479863
                                                                     1.013184384936
                                                                                           1.013184384772
                          1.012034079492
Rho60(m)xCtp1,60(m)
                        788.981768372203
                                             779.527906725858
                                                                   779.599994364210
                                                                                        779.59999999553
                                               0.072093274142
delta Rho60(m) .....
                        -9.381768372203
                                                                     0.000005635790
                                                                                           0.00000000447
0.071154990295
                         -9.270209929007
                                                                     0.000005562452
                         -0.088402809484
                                              -0.017189603867
                                                                    -0.017187202601
                       -0.004313216483
-10.217539595459
                                              -0.004605864910
                                                                    -0.004603681605
                                               0.072740401443
                                                                     0.000005686363
                        769.382460404541
                                             769.455200805984
                                                                   769.455206492347
Rho60 ..... 769.455206492347
1.011637328141
                                       0.616380402381
                                       1.001529260130
                                       1.013184384772
    Step 3
  Correcting 60°F and 0 psi density to alternate conditions:
                                     -48.910000000000
t, °F .....t corrected to IPTS-68 °F .....
                                     -48.926020214553
                                       0.000004413068
A ......
1.506399048917
769.458602147354

      Rho60*
      769.458602147354

      alpha60
      0.000641906072

      delta t, °F
      -108.932895114553

      Ctl*
      1.068241256966

      Fp,psi
      0.426326280590

      F0.72124876255

  in psi ......
                                      50.473134876255
1.000215226551
                                       1.068471170847
Density at t & P, kg/cu m .....
                                    822.140705395444
  Correcting 60°F density to 15°C base conditions: 59.000000000000
t, °F ......
t corrected to IPTS-68 °F .....
                                      59.006621316269
                                       0.000004413068
A ...........
                                       1.506399048917
769.458602147354
                                       0.000641906072
                                      -1.000253583731
                                       1.000641949542
                                       0.660979356291
                                       0.00000000000
Cpl ......
                                       1.000000000000
```

```
Example 7
         Input Data
 Commodity
Alpha at 60°F per °F
t observed, °C
                                                                            Specialized Liquid
                                                                                 0.00057634
                                                                                             29.2
395
                                                                                           55.05
                                                                                             6505
                                                                                             1000
          Computed Data - last digit is rounded for display purposes
84.56
Correcting observed density to the state of 
     Correcting observed density to 60°F & 0 psi reference conditions
                                                                                                                                     865.756106602179
865.759536986708
0.985782987747
0.0000000000000
                                                                                           865.756362250420
                                                                                           865.759792635963
0.985782987747
                                                                                               0.00000000000
                                                                                                                                          0.515982117769
                                                                                               0.515981715023

      CPI(m)
      1.000307024167

      Ctpl(m)
      0.986085646948

      Rho60(m)xCtpl,60(m)
      841.821316799279

      delta Rho60(m)
      11.878683200722

      12.046299667265

                                                                                               1.000295692863
0.986074476741
                                                                                                                                          1.000295693093
0.986074476968
                                                                                           853.700251891176
                                                                                                                                      853.70000000005
                                                                                             -0.000251891176
-0.000255448429
                                                                                                                                         -0.000000000004
 E(m) .....
                                                  12.046299667265

      Dt(m)
      0.00000000000

      Dp(m)
      -0.000834628468

      delta Rho(m)
      12.056362250420

      Rho60(m+1)
      865.756362250420

                                                                                               0.00000000000
                                                                                             -0.000781592986
                                                                                             -0.000255648241
                                                                                           865.756106602179
     Output values
 865.756106602179
 Ctl,o .....
                                                                              0.985782987747
 0.515982117769
                                                                               1.000295693093
 Ctp1,o .....
                                                                              0.986074476968
     Correcting 60°F and 0 psi density to alternate conditions:
                                                                          131.0900000000000
 t, °F ......
t corrected to IPTS-68 °F .....
                                                                          131.115680255004
t corrected to 1P15-06 F

Rho60*
alpha60 ...
delta t, °F
Ctl*
Fp,psi
P in psi
                                                                          865.759536986708
                                                                              0.000576340000
                                                                            71.108805355004
                                                                              0.958556488638
                                                                              0.599894402634
                                                                          943.470524051827
                                                                              1.005692042841
 0.964012633237
                                                                          834.599824066622
     Correcting 60°F density to 15°C base conditions:
                                                                            59.000000000000
     °F ......corrected to IPTS-68 °F .....
                                                                          59.006621316269
865.759536986708
 0.000576340000
                                                                            -1.000253583731
1.000576389985
 Ctl ......
                                                                              0.474992948912
 Fp,psi .....
     in psi .....
                                                                              0.00000000000
 Cpl ......
                                                                              1.000000000000
 Ctpl ......

Density, kg/cu m, at 15°C/0 kPa
                                                                               1.000576389985
                                                                          866.255119751516
 ct1,60 .....
                                                                               1.000576389985
     Modify Ctl* factor and calculate the Ctpl factor for 15°C base conditions:
                                                                              0.985215119619
 Ctl,o .....
 Ctpl,o
                                                                              0.958004304551
                                                                              0.985506440926
 Ctpl,o, rounded .....
                                                                              0.98551
```

Ctpl .....

0.96346 0.074836882253 0.087007330735

Step 6
Volume at base conditions ..... 985.510000000
Volume at alternate conditions . 1022.886264090

```
Example 8
    Input Data
Commodity ..... t observed, °C .....
                                     Generalized Lube Oil
                                            -49.95
31.1
                                             67.65
                                             13.65
                                           1204.65
                                            200.04
    Computed Data - last digit is rounded for display purposes
-57.91
t alternate temperature, °F ...
P observed pressure, PSI .....
P alternate pressure, PSI .....
                                            153.77
                                    451.067383521
                                     197.97652042
  Step 2 Correcting observed density to 60^{\circ}F & 0 psi reference conditions Note, Rho60 has been limited to the maximum table value in one or more cases.
            Iteration(m)
                                                                    1.16279156929e+03
0.0000000000000
                                               1.16279157433e+03
0.000000000000
0.348780000000
                         1.16350000000e+03
Rho60(m) .....
                         0.0000000000000
KO(m) ......
K1(m) .....
                         0.348780000000
                                                                    0.348780000000
                                                                    0.00000000000
                         0.00000000000
                                               0.00000000000
K2(m) .....
                                               0.000002062130
1.0000000000000
A(m) .....
                                                                    \substack{0.000002062130\\1.0000000000000}
                         0.000002060874
1.000000000000
                                                                    1.16279396712e+03
0.000299949957
                                               1.16279397216e+03
                          1.16350239783e+03
                                               0.000299949955
                         0.000299767324
1.034970997807
                          1.034949967296
                                               1.034970997658
                          1.000000000000
                                               1.000000000000
                                                                     1.000000000000
d_alpha(m)
Fp(m)
Cpl(m)
Ctpl(m)
Rho60(m)xCtpl,60(m)
                                               0.219819089881
1.000992516329
                         0.219688665005
                                                                    0.219819090810
                         1.000991926857
                                                                    1.000992516333
                          1.035976561965
                                               1.035998223273
                                                                     1.035998223427
                         1.20535872985e+03
-0.708729845881
                                                                     1.20465000000e+03
                                               1.20465000504e+03
delta Rho60(m) .....
                                              -0.000005041899
                                                                    -0.00000000034
E(m) .....
                        -0.684117645033
                                              -0.000004866707
-0.033346670785
                                              -0.033365768499
                         -0.000966068958
                                              -0.000967821268
delta Rho(m) ......
Rho60(m+1) .....
                        -0.708425670699
                                              -0.000005039739
                         1.16279157433e+03
                                               1.16279156929e+03
  Output values
Rho60 .....
                                      1.16279156929e+03
1.034970997807
                                      0.219819090810
                                      1.000992516333
                                      1.035998223427
    Step 3
  Correcting 60°F and 0 psi density to alternate conditions:
t, °F ......
t corrected to IPTS-68 °F .....
                                    153.801698849288
                                      0.000002062130
A ..........
B .... Rho60* ... alpha60 ... delta t, °F
                                      1.0000000000000
                                     1.16279396712e+03
0.000299949957
93.794823949288
                                    0.971642779704
0.325535400898
197.976520419791
Ctl* ......
Fp,psi ......
P in psi .....
Ctpl* .....
Density at t & P, kg/cu m .....
                                      1.000644899286
                                      0.972269391439
                                      1.13054665144e+03
  Correcting 60°F density to 15°C base conditions:
                                     59.00000000000
t corrected to IPTS-68 °F .....
                                     59.006621316269
                                      0.000002062130
A ........
1.000000000000
Rho60*
alpha60
delta t, °F
Ctl
                                       1.16279396712e+03
                                      0.000299949957
                                     -1.000253583731
                                      1.000299999987
Fp,psi
P in psi
Cpl
                                      0.273053327335
                                      0.00000000000
                                      1.000000000000
```

Ctpl Density, kg/cu m, at 15°C/0 bar 1:Ctl,60 1				
Step 5 Modify Ctl* factor and calculate Ctl,o	the Ctpl factor 1.034660599640 0.971351374304 1.035687517185 1.03569 0.971977798112 0.97198 3.188206499661 4.721492010499	for 1	.5°C base	conditions:
Step 6 Volume at base conditions Volume at alternate conditions .				

# 

Step 2 Correcting observed density to  $60\,^\circ\text{F}$  & 0 psi reference conditions Note, Rho60 has been limited to the minimum table value in one or more cases.

<pre>Iteration(m) 0</pre>		1	2	 14
Rho60(m)	800.90000000000	800.900000000000	800.900000000000	 800.900000000000
KO(m)	0.000000000000	0.000000000000	0.000000000000	 0.000000000000
K1(m)	0.348780000000	0.348780000000	0.348780000000	 0.348780000000
K2(m)	0.000000000000	0.00000000000	0.000000000000	 0.000000000000
A(m)	0.000002993915	0.000002993915	0.000002993915	 0.000002993915
B(m)	1.000000000000	1.000000000000	1.000000000000	 1.000000000000
Rho60*(m)	800.902397828986	800.902397828986	800.902397828986	 800.902397828986
alpha60(m)	0.000435483775	0.000435483775	0.000435483775	 0.000435483775
Ct1,60(m)	0.984053694045	0.984053694045	0.984053694045	 0.984053694045
d_a1pha(m)	1.000000000000	1.000000000000	1.000000000000	 1.000000000000
Fp(m)	0.674169679903	0.674169679903	0.674169679903	 0.674169679903
Cpl(m)	1.000136910811	1.000136910811	1.000136910811	 1.000136910811
Ctpl(m)	0.984188421635	0.984188421635	0.984188421635	 0.984188421635
Rho60(m)xCtpl,60(m)	788.236506887413	788.236506887413	788.236506887413	 788.236506887413
delta Rho60(m)	-53.946506887413	-53.946506887413	-53.946506887413	 -53.946506887413
E(m)	-54.813189935518	-54.813189935518	-54.813189935518	 -54.813189935518
Dt(m)	0.016271950498	0.016271950498	0.016271950498	 0.016271950498
Dp(m)	-0.000434671401	-0.000434671401	-0.000434671401	 -0.000434671401
delta Rho(m)	0.000000000000	0.000000000000	0.000000000000	 0.000000000000
Rho60(m+1)	800.900000000000	800.900000000000	800.900000000000	 800.900000000000
(III) (III)	300.3000000000	300.3000000000	555.555500000000	 300.3000000000

Convergence not achieved after 15 iterations, solution not found. Density is outside limits of procedure

```
Example 10
    Input Data
Generalized Crude Oil
                                           -50.05
                                           470.27
    Computed Data - last digit is rounded for display purposes
Convert to customary units
T base, °F ......
t observed, °F .....
                                           -58.09
Example 11
    Input Data
Commodity ..... t observed, °C .....
                                    Generalized Crude Oil
                                           150.03
P observed pressure, bar
Base temperature, °C .....
t alternate temp, °C .....
P alternate pressure, bar
Observed density, kg/cu m
Volume at observed t & P .....
                                         103.425
                                          150.03
                                         103.425
                                          1201.85
                                            1000
    Computed Data - last digit is rounded for display purposes
Convert to customary units
T base, °F ......
t observed, °F ......
                                          302.054
```

## Example 12 Input Data Generalized Refined Product 150.02 10342.5 150.02 10342.5 1209.56 1000 Computed Data - last digit is rounded for display purposes Convert to customary units T base, °F ...... t observed, °F ..... 302.036 Example 13 Input Data Generalized Lube Oil 25.56 10342.5 15 36.85 0 1208.52 Volume at observed t & P ...... 1000 Computed Data - last digit is rounded for display purposes Convert to customary units T base, °F ......t observed, °F .....

78.008

t alternate temperature, °F .... 98.33
P observed pressure, PSI ..... 1500.05286626
P alternate pressure, PSI ..... 0
Observed pressure greater than 1500 psi - outside limits of table

Density greater than 1208.3 kg/cu m - outside limits of tabl

## 11.1.8 Use of Implementation Procedures to Generate Correction Factors in Tabular Format

This Standard incorporates both the temperature and pressure corrections into a single, unified procedure. Creating a full "three dimensional" table representation of the Standard with all possible values of temperature, pressure, and density would produce such a large number of results as to be unmanageable. Therefore, this Standard is intended to be used in its algorithmic form. However, this section provides procedures for generating correction factors in tabular format that can be printed for convenience. The format of these tables is that of the historical Petroleum Measurement Tables.

Previous versions of this Standard had separate tables for the temperature and pressure corrections. These can still be created as specific cases of the general procedure. The equivalent of 1980 temperature correction tables can be generated by setting the pressure to the base value (one atmosphere). The equivalent of the pressure correction tables can be generated by printing the compressibility factor at the base pressure.

The following table shows the tabular format of the temperature correction and compressibility factor tables for which generation instructions will be given. Any deviation from the set of units and pressure value will give a custom table that will not have an official designation.

### **Petroleum Measurement Tables**

Table Description	Table Designations	Base Temperature	Input Value	Pressure Value & Units	Output & Units
API Gravity Correction to 60°F	5A, 5B, 5D	60°F	Observed °API	0 psig	Base °API
Correction of Volume to 60°F Against API Gravity at 60°F	6A, 6B, 6C, 6D	60°F	Base °API	0 psig	CTL
Correction of Observed Specific Gravity to Specific Gravity 60/60°F	23A, 23B	60°F	Observed Relative Density	0 psig	Base Relative Density
Correction of Volume to 60°F Against Specific Gravity 60/60°F	24A, 24B, 24C	60°F	Base Relative Density	0 psig	CTL
Correction of Observed Density to Density at 15°C	53A, 53B, 53D	15°C	Observed kg/m <sup>3</sup>	0 kPa (gauge)	Base Density (kg/m³)
Correction of Volume to 15°C Against Density at 15°C	54A, 54B, 54C, 54D	15°C	Base kg/m <sup>3</sup>	0 kPa (gauge)	CTL
Correction of Observed Density to Density at 20°C	59A, 59B, 59D	20°C	Observed kg/m <sup>3</sup>	0 kPa (gauge)	Base Density (kg/m³)
Correction of Volume to 20°C Against Density at 20°C	60A, 60B, 60C, 60D	20°C	Base kg/m <sup>3</sup>	0 kPa (gauge)	CTL
Compressibility Factors for Hydrocarbons Related to API Gravity and Metering Temperature	1984 Ch. 11.2.1	60°F	Base °API	0 psig	F <sub>P</sub> (psi <sup>-1</sup> )
Compressibility Factors for Hydrocarbons Related to Density and Metering Temperature	1984 Ch. 11.2.1M	15°C	Base kg/m <sup>3</sup>	0 kPa (gauge)	F <sub>P</sub> (kPa <sup>-1</sup> )

These table representations of this Standard's algorithm are to be generated with rounded input and be represented with rounded output. The procedure to round the values is given in 11.1.5.4.

Unlike previous editions of the VCF tables there are no provisions to correct density measurements with a glass hydrometer. It is essential that only corrected hydrometer values be used in conjunction with these tables. Glass hydrometer values should be corrected consistent with directions from the hydrometer manufacturer and appropriate glass hydrometer standard. The odd-numbered 1980 Tables all included a hydrometer correction. Because of this, the odd-numbered tables generated by the algorithm in this Standard will not be identical to the corresponding odd-numbered 1980 Tables. Appendix A includes a discussion of the hydrometer corrections used in the 1980 CTL Tables.

# 11.1.8.1 Instructions to Generate Table 5A — API Gravity Correction to 60°F for Generalized Crude Oils

**Input Variables:** Observed API gravity and temperature. Pressure set to 0 psig.

**Output Variables:** API gravity at 60°F.

- Step 1: Hold pressure value at 0 psig.
- Step 2: Increment observed API gravity value by 0.1°API in range of -13.4° to 168.9°API. Ensure that the observed API gravity value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment observed temperature by 0.1°F in range of -58.0° to 302.0°F. Ensure that the observed temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Convert density units from API gravity to kg/m³ using procedure in 11.1.5.1.
- Step 5: Determine the base density using procedure in 11.1.6.2 & specifying commodity group "A."
- Step 6: Convert the density units from kg/m³ back to API gravity using procedure in 11.1.5.1. Round the value of this API gravity consistent with instructions in 11.1.5.4.
- Step 7: Increment the value of the API gravity or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of API gravity and temperature have been calculated.

Table 5A. Correction of Observed API Gravity to API Gravity at  $60^{\circ}F$  (Crude Oils) If hydrometer used to determine density, apply glass correction before entering table

#### Observed Pressure is O psig

ъ°	65.0	65.1		ved API Gr	avity	65.5	65 6	°F
r	03.0						03.0	£
Corresponding Density at 60°F & 0 psig, °API								
135.0	56.0	56.1	56.2	56.3	56.4	56.5	56.6	135.0
135.1	56.0	56.1	56.2	56.3	56.4	56.5	56.6	135.1
135.2	56.0	56.1	56.2	56.3	56.4	56.5	56.5	135.2
135.3	56.0	56.1	56.2	56.3	56.4	56.4	56.5	135.3
135.4	56.0	56.1	56.2	56.3	56.3	56.4	56.5	135.4
135.5	56.0	56.1	56.2	56.2	56.3	56.4	56.5	135.5
135.6	56.0	56.1	56.1	56.2	56.3	56.4	56.5	135.6
135.7	56.0	56.1	56.1	56.2	56.3	56.4	56.5	135.7
135.8	56.0	56.0	56.1	56.2	56.3	56.4	56.5	135.8
135.9	55.9	56.0	56.1	56.2	56.3	56.4	56.5	135.9
136.0	55.9	56.0	56.1	56.2	56.3	56.4	56.5	136.0
136.1	55.9	56.0	56.1	56.2	56.3	56.4	56.4	136.1
136.2	55.9	56.0	56.1	56.2	56.3	56.3	56.4	136.2
136.3	55.9	56.0	56.1	56.2	56.2	56.3	56.4	136.3
136.4	55.9	56.0	56.1	56.1	56.2	56.3	56.4	136.4
136.5	55.9	56.0	56.1	56.1		56.3	56.4	136.5
136.6	55.9	56.0	56.0	56.1	56.2	56.3	56.4	136.6
136.7	55.9	55.9	56.0	56.1	56.2	56.3	56.4	136.7
136.8	55.8	55.9	56.0	56.1	56.2	56.3	56.4	136.8
136.9	55.8	55.9	56.0	56.1	56.2	56.3	56.4	136.9
137.0	55.8	55.9	56.0	56.1	56.2	56.3	56.3	137.0
137.1	55.8	55.9	56.0	56.1	56.2	56.2	56.3	137.1
137.2	55.8	55.9	56.0	56.1	56.1	56.2	56.3	137.2
137.3	55.8	55.9	56.0	56.0	56.1	56.2	56.3	137.3
137.4	55.8	55.9	56.0	56.0	56.1	56.2	56.3	137.4
137.5	55.8	55.9	55.9	56.0		56.2	56.3	137.5
137.6	55.8	55.8	55.9	56.0	56.1	56.2	56.3	137.6
137.7	55.7	55.8	55.9	56.0	56.1	56.2	56.3	137.7
137.8	55.7	55.8	55.9	56.0	56.1	56.2	56.3	137.8
137.9	55.7	55.8	55.9	56.0	56.1	56.2	56.2	137.9
138.0	55.7	55.8	55.9	56.0	56.1	56.1	56.2	138.0
138.1	55.7	55.8	55.9	56.0	56.0	56.1	56.2	138.1
138.2	55.7	55.8	55.9	56.0	56.0	56.1	56.2	138.2
138.3	55.7	55.8	55.9	55.9	56.0	56.1	56.2	138.3
138.4	55.7	55.8	55.8	55.9	56.0	56.1	56.2	138.4
138.5	55.7	55.7	55.8	55.9	56.0	56.1	56.2	138.5
138.6	55.6	55.7	55.8	55.9	56.0	56.1	56.2	138.6
138.7	55.6	55.7	55.8	55.9	56.0	56.1	56.2	138.7
138.8	55.6	55.7	55.8	55.9	56.0	56.1	56.1	138.8
138.9	55.6	55.7	55.8	55.9	56.0	56.0	56.1	138.9
139.0	55.6	55.7	55.8	55.9	55.9	56.0	56.1	139.0
139.1	55.6	55.7	55.8	55.9	55.9	56.0	56.1	139.1
139.2	55.6	55.7	55.8	55.8	55.9	56.0	56.1	139.2
139.3	55.6	55.7	55.7	55.8	55.9	56.0	56.1	139.3
139.4	55.6	55.6	55.7	55.8	55.9	56.0	56.1	139.4
139.5	55.5	55.6	55.7	55.8	55.9	56.0	56.1	139.5
139.6	55.5	55.6	55.7	55.8	55.9	56.0	56.1	139.6
139.7	55.5	55.6	55.7	55.8	55.9	56.0	56.0	139.7
139.8	55.5	55.6	55.7	55.8	55.9	55.9	56.0	139.8
139.9	55.5	55.6	55.7	55.8	55.8	55.9	56.0	139.9
140.0	55.5	55.6	55.7	55.8	55.8	55.9	56.0	140.0

## 11.1.8.2 Instructions to Generate Table 5B — API Gravity Correction to 60°F for Generalized Products

**Input Variables:** Observed API gravity and temperature. Pressure set to 0 psig.

**Output Variables:** API gravity at 60°F.

- Step 1: Hold pressure value at 0 psig.
- Step 2: Increment observed API gravity value by 0.1°API in range of -14.2° to 168.9°API. Ensure that the observed API gravity value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment observed temperature by 0.1°F in range of -58.0° to 302.0°F. Ensure that the observed temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Convert density units from API gravity to kg/m³ using procedure in 11.1.5.1.
- Step 5: Determine the base density using procedure in 11.1.6.2 & specifying commodity group "B."
- Step 6: Convert the density units from kg/m³ back to API gravity using procedure in 11.1.5.1. Round the value of this API gravity consistent with instructions in 11.1.5.4.
- Step 7: Increment the value of the API gravity or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of API gravity and temperature have been calculated.

Table 5B. Correction of Observed API Gravity to API Gravity at  $60\,^{\circ}F$  (Refined Products) If hydrometer used to determine density, apply glass correction before entering table

Observed Pressure is 0 psig

				ved API Gr				
°F	65.0	65.1	65.2	65.3	65.4	65.5	65.6	°F
		Corresp	onding Den	sity at 60	°F & 0 psi	g, °API		
135.0 135.1 135.2 135.3 135.4	55.2 55.2 55.2 55.1 55.1	55.3 55.2 55.2 55.2	55.3 55.3 55.3	55.4 55.4 55.4 55.4	55.5 55.5 55.5	55.6 55.6 55.6 55.6	55.7 55.7 55.7	135.0 135.1 135.2 135.3 135.4
135.5 135.6 135.7 135.8 135.9	55.1 55.1 55.1 55.1 55.1	55.2 55.2 55.2 55.2 55.2	55.3 55.3 55.3	55.4 55.4 55.4 55.3	55.5 55.4 55.4	55.6 55.5 55.5 55.5	55.6 55.6	135.6 135.7 135.8
136.0 136.1 136.2 136.3 136.4	55.0 55.0 55.0	55.1 55.1 55.1 55.1 55.1	55.2 55.2 55.2 55.2 55.2	55.3 55.3 55.3 55.3	55.4 55.4 55.4	55.5 55.5 55.5 55.5 55.4	55.6 55.6 55.5	136.1
136.5 136.6 136.7 136.8 136.9	55.0 55.0 55.0 55.0 54.9	55.1 55.1 55.1 55.0 55.0	55.2 55.2 55.1 55.1	55.3 55.2 55.2 55.2 55.2	55.3 55.3 55.3	55.4 55.4 55.4 55.4 55.4	55.5 55.5	136.6 136.7 136.8
137.0 137.1 137.2 137.3 137.4	34.9	55.0 55.0 55.0 55.0	55.1 55.1 55.1	55.1	55.3 55.2	55.4 55.3 55.3 55.3	55.4	137.2 137.3
137.5 137.6 137.7 137.8 137.9	54.9 54.9 54.8 54.8	55.0 54.9 54.9 54.9 54.9	55.0 55.0 55.0 55.0	55.1 55.1 55.1 55.1 55.1	55.2	55.3 55.3 55.3 55.3 55.3	55.4 55.4 55.4	137.7 137.8
138.0 138.1 138.2 138.3 138.4	54.8 54.8 54.8 54.8 54.8	54.9 54.9 54.9 54.9 54.8	55.0 54.9	55.1 55.1 55.0 55.0	55.1	55.2 55.2 55.2 55.2 55.2	55.3 55.3 55.3 55.3 55.3	138.2
138.5 138.6 138.7 138.8 138.9	54.7 54.7 54.7 54.7 54.7	54.8 54.8 54.8 54.8 54.8	54.9 54.9 54.9 54.9 54.9	55.0 55.0 55.0 55.0	55.1 55.1 55.1 55.1 55.1	55.2 55.2 55.2 55.2 55.1	55.3 55.3 55.2 55.2 55.2	138.5 138.6 138.7 138.8 138.9
139.0 139.1 139.2 139.3 139.4	54.7 54.7 54.7 54.7 54.6	54.8 54.8 54.8 54.7 54.7	54.9 54.9 54.8 54.8 54.8	55.0 54.9 54.9 54.9 54.9	55.0 55.0 55.0 55.0	55.1 55.1 55.1 55.1 55.1	55.2 55.2 55.2 55.2 55.2	139.0 139.1 139.2 139.3 139.4
139.5 139.6 139.7 139.8 139.9	54.6 54.6 54.6 54.6 54.6	54.7 54.7 54.7 54.7 54.7	54.8 54.8 54.8 54.8	54.9 54.9 54.9 54.9	55.0 55.0 55.0 54.9 54.9	55.1 55.1 55.0 55.0 55.0	55.2 55.1 55.1 55.1 55.1	139.5 139.6 139.7 139.8 139.9
140.0	54.6	54.7	54.7	54.8	54.9	55.0	55.1	140.0

# 11.1.8.3 Instructions to Generate Table 5D — API Gravity Correction to 60°F for Generalized Lubricating Oils

**Input Variables:** Observed API gravity and temperature. Pressure set to 0 psig.

**Output Variables:** API gravity at 60°F.

- Step 1: Hold pressure value at 0 psig.
- Step 2: Increment observed API gravity value by 0.1°API in range of –14.1° to 66.3°API. Ensure that the observed API gravity value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment observed temperature by 0.1°F in range of -58.0° to 302.0°F. Ensure that the observed temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Convert density units from API gravity to kg/m³ using procedure in 11.1.5.1.
- Step 5: Determine the base density using procedure in 11.1.6.2 & specifying commodity group "D."
- Step 6: Convert the density units from kg/m³ back to API gravity using procedure in 11.1.5.1. Round the value of this API gravity consistent with instructions in 11.1.5.4.
- Step 7: Increment the value of the API gravity or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of API gravity and temperature have been calculated.

Table 5D. Correction of Observed API Gravity to API Gravity at  $60^{\circ}F$  (Lube Oils) If hydrometer used to determine density, apply glass correction before entering table

#### Observed Pressure is O psig

°F	0.0	0.1		ved API Gra	avity 0.4	0.5	0.6	°F
ī	0.0				°F & 0 psi		0.0	r
135.0 135.1 135.2 135.3 135.4	-3.1 -3.1 -3.2 -3.2 -3.2	-3.1 -3.1 -3.1 -3.1	-3.0 -3.0 -3.0 -3.0 -3.0	-2.9 -2.9 -2.9 -2.9 -2.9	-2.8 -2.8 -2.8 -2.8 -2.8	-2.7 -2.7 -2.7 -2.7 -2.7	-2.6 -2.6 -2.6 -2.6 -2.6	135.0 135.1 135.2 135.3 135.4
135.5 135.6 135.7 135.8 135.9	-3.2 -3.2 -3.2 -3.2 -3.2	-3.1 -3.1 -3.1 -3.1	-3.0 -3.0 -3.0 -3.0 -3.0	-2.9 -2.9 -2.9 -2.9 -2.9	-2.8 -2.8 -2.8 -2.8 -2.8	-2.7 -2.7 -2.7 -2.7 -2.7	-2.6 -2.6 -2.6 -2.6 -2.6	135.5 135.6 135.7 135.8 135.9
136.0 136.1 136.2 136.3 136.4	-3.2 -3.2 -3.2 -3.2 -3.2	-3.1 -3.1 -3.1 -3.1 -3.1	-3.0 -3.0 -3.0 -3.0 -3.0	-2.9 -2.9 -2.9 -2.9 -2.9	-2.8 -2.8 -2.8 -2.8 -2.8	-2.7 -2.7 -2.7 -2.7 -2.7	-2.6 -2.6 -2.6 -2.6 -2.6	136.0 136.1 136.2 136.3 136.4
136.5 136.6 136.7 136.8 136.9	-3.2 -3.2 -3.2 -3.2 -3.2	-3.1 -3.1 -3.1 -3.1 -3.1	-3.0 -3.0 -3.0 -3.0 -3.0	-2.9 -2.9 -2.9 -2.9 -2.9	-2.8 -2.8 -2.8 -2.8 -2.8	-2.7 -2.7 -2.7 -2.7 -2.7	-2.6 -2.6 -2.6 -2.6 -2.7	136.5 136.6 136.7 136.8 136.9
137.0 137.1 137.2 137.3 137.4	-3.2 -3.2 -3.2 -3.2 -3.2	-3.1 -3.1 -3.1 -3.1	-3.0 -3.0 -3.0 -3.0 -3.1	-2.9 -2.9 -3.0 -3.0	-2.8 -2.9 -2.9 -2.9 -2.9	-2.8 -2.8 -2.8 -2.8 -2.8	-2.7 -2.7 -2.7 -2.7 -2.7	137.0 137.1 137.2 137.3 137.4
137.5 137.6 137.7 137.8 137.9	-3.2 -3.3 -3.3 -3.3 -3.3	-3.2 -3.2 -3.2 -3.2 -3.2	-3.1 -3.1 -3.1 -3.1	-3.0 -3.0 -3.0 -3.0 -3.0	-2.9 -2.9 -2.9 -2.9 -2.9	-2.8 -2.8 -2.8 -2.8 -2.8	-2.7 -2.7 -2.7 -2.7 -2.7	137.5 137.6 137.7 137.8 137.9
138.0 138.1 138.2 138.3 138.4	-3.3 -3.3 -3.3 -3.3	-3.2 -3.2 -3.2 -3.2 -3.2	-3.1 -3.1 -3.1 -3.1	-3.0 -3.0 -3.0 -3.0 -3.0	-2.9 -2.9 -2.9 -2.9 -2.9	-2.8 -2.8 -2.8 -2.8 -2.8	-2.7 -2.7 -2.7 -2.7 -2.7	138.0 138.1 138.2 138.3 138.4
138.5 138.6 138.7 138.8 138.9	-3.3 -3.3 -3.3 -3.3	-3.2 -3.2 -3.2 -3.2 -3.2	-3.1 -3.1 -3.1 -3.1 -3.1	5.0	-2.9 -2.9 -2.9 -2.9 -2.9	-2.8 -2.8 -2.8 -2.8 -2.8	-2.7 -2.7 -2.7 -2.7 -2.7	138.5 138.6 138.7 138.8 138.9
139.0 139.1 139.2 139.3 139.4	-3.3 -3.3 -3.3 -3.3 -3.3	-3.2 -3.2 -3.2 -3.2 -3.2	-3.1 -3.1 -3.1 -3.1 -3.1	-3.0 -3.0 -3.0 -3.0 -3.0	-2.9 -2.9 -2.9 -2.9 -2.9	-2.8 -2.8 -2.8 -2.8 -2.9	-2.7 -2.7 -2.7 -2.8 -2.8	139.0 139.1 139.2 139.3 139.4
139.5 139.6 139.7 139.8 139.9	-3.3 -3.3 -3.3 -3.3	-3.2 -3.2 -3.2 -3.2 -3.3	-3.1 -3.1 -3.1 -3.2 -3.2	-3.0 -3.0 -3.1 -3.1	-3.0 -3.0 -3.0 -3.0 -3.0	-2.9 -2.9 -2.9 -2.9 -2.9	-2.8 -2.8 -2.8 -2.8 -2.8	139.5 139.6 139.7 139.8 139.9
140.0	-3.4	-3.3	-3.2	-3.1	-3.0	-2.9	-2.8	140.0

# 11.1.8.4 Instructions to Generate Tables 6A and 6B — Correction of Volume to 60°F Against API Gravity at 60°F for Generalized Crude Oils and Products

**Input Variables:** Base API gravity and temperature. Pressure set to 0 psig.

**Output Variables:** CTL at input temperature.

- Step 1: Hold pressure value at 0 psig.
- Step 2: Increment base API gravity value by 0.1°API in range of -10.0° to 100.0°API. Ensure that the base API gravity value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.1°F in range of -58.0° to 302.0°F. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Convert density units from API gravity to kg/m³ using procedure in 11.1.5.1.
- Step 5: Determine the CTL value using procedure in 11.1.6.1 & specifying commodity group "A" or "B" as appropriate. Round the CTL value consistent with instructions in 11.1.5.4.
- Step 6: Increment the value of the API gravity or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of API gravity and temperature have been calculated.

Table 6A. Volume Correction Factor Due to Temperature Against API Gravity at  $60^{\circ}F$  (Crude Oils)

Alternate Pressure is 0 psig

°F	95.0	95.1	Ва 95.2	se API Gra 95.3	vity 95.4	95.5	95.6	°F
	Volume Cor	rrection fo	or the Effe	ect of Temp	perature on	Liquid	(CTL) to 60°F	
120.0	0.94671	0.94666	0.94661	0.94656	0.94652	0.94647	0.94642	120.0
120.1	0.94662	0.94657	0.94652	0.94647	0.94643	0.94638	0.94633	120.1
120.1	0.94653	0.94648	0.94643	0.94638	0.94634	0.94629		120.1
120.2	0.94644	0.94639	0.94634	0.94629	0.94625	0.94620		120.3
120.3	0.94635	0.94630	0.94625	0.94620	0.94616	0.94611		120.4
120.5	0.94626	0.94621	0.94616	0.94611	0.94607	0.94602		120.5
120.6	0.94617	0.94612	0.94607	0.94602	0.94598	0.94593		120.6
120.7	0.94608	0.94603	0.94598	0.94593	0.94588	0.94584		120.7
120.8	0.94599	0.94594	0.94589	0.94584	0.94579	0.94575	0.94570	120.8
120.9	0.94590	0.94585	0.94580	0.94575	0.94570	0.94566	0.94561	120.9
121.0	0.94581	0.94576	0.94571	0.94566	0.94561	0.94557	0.94552	121.0
121.1	0.94572	0.94567	0.94562	0.94557	0.94552	0.94548		121.1
121.2	0.94563	0.94558	0.94553	0.94548	0.94543	0.94539		121.2
121.3	0.94554	0.94549	0.94544	0.94539	0.94534	0.94529		121.3
121.4	0.94545	0.94540	0.94535	0.94530	0.94525	0.94520		121.4
		0.51510	0.74333	0.94330	0.54525	0.54520		121.1
121.5	0.94536	0.94531	0.94526	0.94521	0.94516	0.94511	0.94507	121.5
121.6	0.94527	0.94522	0.94517	0.94512	0.94507	0.94502		121.6
121.7	0.94518	0.94513	0.94508	0.94503	0.94498	0.94493		121.7
121.8	0.94509	0.94504	0.94499	0.94494	0.94489	0.94484	0.94479	121.8
121.9	0.94500	0.94495	0.94490	0.94485	0.94480	0.94475	0.94470	121.9
122.0	0.94491	0.94486	0.94481	0.94476	0.94471	0.94466	0.94461	122.0
122.1	0.94482	0.94477	0.94472	0.94467	0.94462	0.94457		122.1
122.2	0.94473	0.94468	0.94463	0.94458	0.94453	0.94448		122.2
122.3	0.94464	0.94459	0.94454	0.94449	0.94444	0.94439	0.94434	122.3
122.4	0.94455	0.94450	0.94445	0.94440	0.94435	0.94430		122.4
122.5	0.94446	0.94441	0.94436	0.94431	0.94426	0.94421	0.94416	122.5
122.6	0.94437	0.94432	0.94427	0.94422	0.94417	0.94412		122.6
122.7	0.94428	0.94423	0.94418	0.94413	0.94408	0.94403		122.7
122.8	0.94419	0.94414	0.94409	0.94404	0.94399	0.94394		122.8
122.9	0.94410	0.94405	0.94400	0.94395	0.94390	0.94385		122.9
123.0	0.94401	0.94396	0.94391	0.94386	0.94381	0.94376	0.94371	123.0
123.1	0.94392	0.94387	0.94382	0.94377	0.94372	0.94367		123.1
123.2	0.94383	0.94378	0.94373	0.94368	0.94363	0.94358		123.2
123.3	0.94374	0.94369	0.94364	0.94359	0.94354	0.94349	0.94344	123.3
123.4	0.94365	0.94360	0.94355	0.94350	0.94345	0.94340		123.4
123.5	0.94356	0.94351	0.94346	0.94341	0.94336	0.94331	0.94326	123.5
123.6	0.94347	0.94342	0.94337	0.94332	0.94327	0.94322	0.94317	123.6
123.7	0.94338	0.94333	0.94328	0.94323	0.94318	0.94313	0.94307	123.7
123.8	0.94329	0.94324	0.94319	0.94314	0.94309	0.94304		123.8
123.9	0.94320	0.94315	0.94310	0.94305	0.94300	0.94294	0.94289	123.9
124.0	0.94311	0.94306	0.94301	0.94296	0.94291	0.94285	0.94280	124.0
124.1	0.94302	0.94297	0.94292	0.94287	0.94281	0.94276		124.1
124.2	0.94293	0.94288	0.94283	0.94278	0.94272	0.94267		124.2
124.3	0.94284	0.94279	0.94274	0.94269	0.94263	0.94258		124.3
124.4	0.94275	0.94270	0.94265	0.94260	0.94254	0.94249		124.4
124.5	0.94266	0.94261	0.94256	0.94250	0.94245	0.94240	0.94235	124.5
124.6	0.94257	0.94252	0.94247	0.94241	0.94236	0.94231		124.6
124.7	0.94248	0.94243	0.94238	0.94232	0.94227	0.94222		124.7
124.7	0.94239	0.94234	0.94229	0.94223	0.94218	0.94213		124.8
124.0	0.94239	0.94234	0.94229	0.94223	0.94210	0.94213		124.0
125.0	0.94221	0.94216	0.94211	0.94205	0.94200	0.94195	0.94190	125.0

Table 6B. Volume Correction Factor Due to Temperature Against API Gravity at  $60\,^{\circ}\text{F}$  (Refined Products)

Alternate Pressure is 0 psig

Base API Gravity									
°F	95.0	95.1	95.2	95.3	95.4	95.5	95.6	°F	
	Volume Co	rrection fo	or the Effe	ect of Temp		n Liquid (	CTL) to 60°F		
120.0	0.94615	0.94611	0.94608	0.94604	0.94600	0.94596	0.94593	120.0	
120.1	0.94606	0.94602	0.94598	0.94595	0.94591	0.94587	0.94583	120.1	
120.2	0.94597	0.94593	0.94589	0.94586	0.94582	0.94578	0.94574	120.2	
120.3	0.94588	0.94584	0.94580	0.94576	0.94573	0.94569	0.94565	120.3	
120.4	0.94579	0.94575	0.94571	0.94567	0.94564	0.94560	0.94556	120.4	
120.5	0.94570	0.94566	0.94562	0.94558	0.94554	0.94551	0.94547	120.5	
120.6	0.94561	0.94557	0.94553	0.94549	0.94545	0.94542	0.94538	120.6	
120.7	0.94551	0.94548	0.94544	0.94540	0.94536	0.94532	0.94529	120.7	
120.8 120.9	0.94542 0.94533	0.94539 0.94529	0.94535 0.94526	0.94531 0.94522	0.94527 0.94518	0.94523 0.94514	0.94520 0.94510	120.8 120.9	
120.9	0.74333	0.94323	0.54520	0.94322	0.54510	0.54514	0.54510	120.5	
121.0	0.94524	0.94520	0.94517	0.94513	0.94509	0.94505	0.94501	121.0	
121.1	0.94515	0.94511	0.94507	0.94504	0.94500	0.94496	0.94492	121.1	
121.2 121.3	0.94506	0.94502 0.94493	0.94498 0.94489	0.94495 0.94485	0.94491 0.94482	0.94487 0.94478	0.94483 0.94474	121.2 121.3	
121.3	0.94497 0.94488	0.94493	0.94489	0.94465	0.94462	0.94478	0.94474	121.3	
		0.51101		0.51170	0.51172	0.54405	0.94403		
121.5	0.94479	0.94475	0.94471	0.94467	0.94463	0.94460	0.94456	121.5	
121.6	0.94470	0.94466	0.94462	0.94458	0.94454	0.94450	0.94447	121.6	
121.7 121.8	0.94461 0.94451	0.94457 0.94448	0.94453 0.94444	0.94449	0.94445 0.94436	0.94441 0.94432	0.94437 0.94428	121.7 121.8	
121.0	0.94431	0.94440	0.94444	0.94440	0.94436	0.94432	0.94428	121.0	
122.0	0.94433	0.94429	0.94426	0.94422	0.94418	0.94414	0.94410	122.0	
122.1 122.2	0.94424	0.94420	0.94416	0.94413	0.94409	0.94405	0.94401	122.1 122.2	
122.2	0.94415 0.94406	0.94411 0.94402	0.94407 0.94398	0.94403 0.94394	0.94400 0.94390	0.94396 0.94387	0.94392 0.94383	122.2	
122.4	0.94397	0.94393	0.94389	0.94385	0.94381	0.94377	0.94373	122.4	
122.5	0.94388	0.94384	0.94380	0.94376	0.94372	0.94368	0.94364	122.5	
122.6	0.94379	0.94375	0.94371	0.94367	0.94363	0.94359	0.94355	122.6	
122.7	0.94370	0.94366	0.94362	0.94358	0.94354	0.94350	0.94346	122.7	
122.8	0.94361	0.94357	0.94353	0.94349	0.94345	0.94341	0.94337	122.8	
122.9	0.94351	0.94348	0.94344	0.94340	0.94336	0.94332	0.94328	122.9	
123.0	0.94342	0.94338	0.94334	0.94331	0.94327	0.94323	0.94319	123.0	
123.1	0.94333	0.94329	0.94325	0.94321	0.94317	0.94314	0.94310	123.1	
123.2	0.94324	0.94320	0.94316	0.94312	0.94308	0.94304	0.94300	123.2	
123.3 123.4	0.94315 0.94306	0.94311 0.94302	0.94307 0.94298	0.94303 0.94294	0.94299 0.94290	0.94295 0.94286	0.94291 0.94282	123.3 123.4	
123.4	0.54500	0.94302	0.54250	0.54254	0.54250	0.54200	0.94202	123.4	
123.5	0.94297	0.94293	0.94289	0.94285	0.94281	0.94277	0.94273	123.5	
				0.94276				123.6	
123.7	0.94279			0.94267			0.94255	123.7	
123.8 123.9	0.94270 0.94261	0.94266 0.94257	0.94262 0.94253	0.94258 0.94249	0.94254 0.94245	0.94250 0.94241	0.94246 0.94237	123.8 123.9	
123.9	0.94201	0.94237	0.94233	0.94249	0.94243	0.94241	0.94237	123.9	
124.0	0.94251	0.94247	0.94243	0.94239	0.94235	0.94231	0.94227	124.0	
124.1	0.94242	0.94238	0.94234	0.94230	0.94226	0.94222		124.1	
124.2	0.94233	0.94229	0.94225 0.94216	0.94221 0.94212	0.94217 0.94208	0.94213		124.2	
124.3 124.4	0.94224 0.94215	0.94220 0.94211	0.94216	0.94212	0.94208	0.94204 0.94195	0.94200 0.94191	124.3 124.4	
124.5	0.94206	0.94202	0.94198	0.94194	0.94190	0.94186	0.94182	124.5	
124.6	0.94197	0.94193	0.94189	0.94185	0.94181	0.94177	0.94173	124.6	
124.7	0.94188	0.94184	0.94180	0.94176	0.94172	0.94167	0.94163	124.7	
124.8	0.94179	0.94175	0.94171	0.94166	0.94162	0.94158	0.94154	124.8	
124.9	0.94170	0.94165	0.94161	0.94157	0.94153	0.94149	0.94145	124.9	
125.0	0.94160	0.94156	0.94152	0.94148	0.94144	0.94140	0.94136	125.0	

# 11.1.8.5 Instructions to Generate Tables 6D — Correction of Volume to 60°F Against API Gravity at 60°F for for Generalized Lubricating Oils

**Input Variables:** Base API gravity and temperature. Pressure set to 0 psig.

**Output Variables:** CTL at input temperature.

- Step 1: Hold pressure value at 0 psig.
- Step 2: Increment base API gravity value by 0.1°API in range of -10.0° to 45.0°API. Ensure that the base API gravity value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.1°F in range of -58.0° to 302.0°F. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Convert density units from API gravity to kg/m³ using procedure in 11.1.5.1.
- Step 5: Determine the CTL value using procedure in 11.1.6.1 & specifying commodity group "D." Round the CTL value consistent with instructions in 11.1.5.4.
- Step 6: Increment the value of the API gravity or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of API gravity and temperature have been calculated.

Table 6D. Volume Correction Factor Due to Temperature Against API Gravity at  $60\,^{\circ}F$  (Lube Oils) Alternate Pressure is 0 psig

'न °	35.0	35.1	Base 35.2	e API Grav 35.3	ity 35.4	35.5	35.6	٦°
7		rection for	the Effec		erature on		ri) to 60°i	F .
120.0	0.97517	0.97516	0.97514	0.97513	0.97511	0.97510	0.97508	120.0
120.0	0.97517		0.97514		0.97511	0.97516		120.0
120.1		0.97512 0.97507		0.97509	0.97507	0.97506	0.97504	120.1
120.2	0.97509 0.97505	0.97507	0.97506 0.97502	0.97504 0.97500	0.97303	0.97301	0.97500 0.97496	120.2
120.3	0.97501	0.97499	0.97302	0.97300	0.97499	0.97497	0.97490	120.3
120.4	0.97301	0.97499	0.97490	0.9/490	0.97493	0.9/493	0.9/491	120.4
120.5	0.97496	0.97495	0.97493	0.97492	0.97490	0.97489	0.97487	120.5
120.6	0.97492	0.97491	0.97489	0.97488	0.97486	0.97485	0.97483	120.6
120.7	0.97488	0.97487	0.97485	0.97484	0.97482	0.97480	0.97479	120.7
120.8	0.97484	0.97482	0.97481	0.97479	0.97478	0.97476	0.97475	120.8
120.9	0.97480	0.97478	0.97477	0.97475	0.97474	0.97472	0.97471	120.9
121.0	0.97476	0.97474	0.97473	0.97471	0.97469	0.97468	0.97466	121.0
121.1	0.97471	0.97470	0.97468	0.97467	0.97465	0.97464	0.97462	121.1
121.2	0.97467	0.97466	0.97464	0.97463	0.97461	0.97460	0.97458	121.2
121.3	0.97463	0.97462	0.97460	0.97458	0.97457	0.97455	0.97454	121.3
121.4	0.97459	0.97457	0.97456	0.97454	0.97453	0.97451	0.97450	121.4
121.5	0.97455	0.97453	0.97452	0.97450	0.97449	0.97447	0.97445	121.5
121.6	0.97451	0.97449	0.97447	0.97446	0.97444	0.97443	0.97441	121.6
121.7	0.97446	0.97445	0.97443	0.97442	0.97440	0.97439	0.97437	121.7
121.8	0.97442	0.97441	0.97439	0.97438	0.97436	0.97434	0.97433	121.8
121.9	0.97438	0.97437	0.97435	0.97433	0.97432	0.97430	0.97429	121.9
122.0	0.97434	0.97432	0.97431	0.97429	0.97428	0.97426	0.97425	122.0
122.1	0.97430	0.97428	0.97427	0.97425	0.97424	0.97422	0.97420	122.1
122.2	0.97426	0.97424	0.97422	0.97421	0.97419	0.97418	0.97416	122.2
122.3	0.97421	0.97420	0.97418	0.97417	0.97415	0.97414	0.97412	122.3
122.4	0.97417	0.97416	0.97414	0.97413	0.97411	0.97409	0.97408	122.4
122.5	0.97413	0.97411	0.97410	0.97408	0.97407	0.97405	0.97404	122.5
122.6	0.97409	0.97407	0.97406	0.97404	0.97403	0.97401	0.97399	122.6
122.7	0.97405	0.97403	0.97402	0.97400	0.97398	0.97397	0.97395	122.7
122.8	0.97401	0.97399	0.97397	0.97396	0.97394	0.97393	0.97391	122.8
122.9	0.97396	0.97395	0.97393	0.97392	0.97390	0.97389	0.97387	122.9
123.0	0.97392	0.97391	0.97389	0.97387	0.97386	0.97384	0.97383	123.0
123.1	0.97388	0.97386	0.97385	0.97383	0.97382	0.97380	0.97379	123.1
123.2	0.97384	0.97382	0.97381	0.97379	0.97378	0.97376	0.97374	123.2
123.3	0.97380	0.97378	0.97377	0.97375	0.97373	0.97372	0.97370	123.3
123.4	0.97376	0.97374	0.97372	0.97371	0.97369	0.97368	0.97366	123.4
123.5	0.97371	0.97370	0.97368	0.97367	0.97365	0.97363	0.97362	123.5
123.6	0.97367	0.97366	0.97364	0.97362	0.97361	0.97359	0.97358	123.6
123.7	0.97363	0.97361	0.97360	0.97358	0.97357	0.97355	0.97353	123.7
123.8	0.97359	0.97357	0.97356	0.97354	0.97352	0.97351	0.97349	123.8
123.9	0.97355	0.97353	0.97352	0.97350	0.97348	0.97347	0.97345	123.9
124.0	0.97351	0.97349	0.97347	0.97346	0.97344	0.97343	0.97341	124.0
124.1	0.97346	0.97345	0.97343	0.97342	0.97340	0.97338	0.97337	124.1
124.2	0.97342	0.97341	0.97339	0.97337	0.97336	0.97334	0.97333	124.2
124.3	0.97338	0.97336	0.97335	0.97333	0.97332	0.97330	0.97328	124.3
124.4	0.97334	0.97332	0.97331	0.97329	0.97327	0.97326	0.97324	124.4
124.5	0.97330	0.97328	0.97326	0.97325	0.97323	0.97322	0.97320	124.5
124.6	0.97326	0.97324	0.97322	0.97321	0.97319	0.97317	0.97316	124.6
124.7	0.97321	0.97320	0.97318	0.97317	0.97315	0.97313	0.97312	124.7
124.8	0.97317	0.97316	0.97314	0.97312	0.97311	0.97309	0.97307	124.8
124.9	0.97313	0.97311	0.97310	0.97308	0.97307	0.97305	0.97303	124.9
125.0	0.97309	0.97307	0.97306	0.97304	0.97302	0.97301	0.97299	125.0

## 11.1.8.6 Instructions to Generate Table 23A — Correction of Observed Specific Gravity to Specific Gravity 60/60°F for Generalized Crude Oils

**Input Variables:** Observed relative density and temperature. Pressure set to 0 psig.

**Output Variables:** Relative density (60/60°F).

- Step 1: Hold pressure value at 0 psig.
- Step 2: Increment observed relative density value by 0.0001 in range of 0.4710 to 1.1989. Ensure that the observed relative density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment observed temperature by 0.1°F in range of -58.0° to 302.0°F. Ensure that the observed temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Convert density units from relative density to kg/m³ using procedure in 11.1.5.1.
- Step 5: Determine the base density using procedure in 11.1.6.2 & specifying commodity group "A."
- Step 6: Convert the density units from kg/m³ back to relative density (60/60°F) using procedure in 11.1.5.1. Round the value of this relative density consistent with instructions in 11.1.5.4.
- Step7: Increment the value of the relative density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of relative density and temperature have been calculated.

Table 23A. Correction of Observed Relative Density to Base Relative Density  $(60/60^{\circ}F)$  (Crude Oils)

If hydrometer used to determine density, apply glass correction before entering table

Observed Pressure is 0 psig

°F	0.8270			Relative De 0.8273	nsity (60/6 0.8274	50) 0.8275	0.8276	°F
	Corres	sponding De	ensity at	60°F & 0 p	sig, Relati	ve Density	(60/60)	
90.0 90.1 90.2 90.3 90.4	0.8393 0.8393 0.8394 0.8394 0.8394	0.8394 0.8394 0.8395 0.8395 0.8395	0.8395 0.8395 0.8395 0.8396 0.8396	0.8396 0.8396 0.8396 0.8397 0.8397	0.8397 0.8397 0.8397 0.8398 0.8398	0.8398 0.8398 0.8398 0.8399 0.8399	0.8399 0.8399 0.8399 0.8400 0.8400	90.0 90.1 90.2 90.3 90.4
90.5 90.6 90.7 90.8 90.9	0.8395 0.8395 0.8396 0.8396 0.8396	0.8396 0.8396 0.8397 0.8397 0.8397	0.8397 0.8397 0.8398 0.8398 0.8398	0.8398 0.8398 0.8399 0.8399 0.8399	0.8399 0.8399 0.8399 0.8400 0.8400	0.8400 0.8400 0.8400 0.8401 0.8401	0.8401 0.8401 0.8401 0.8402 0.8402	90.5 90.6 90.7 90.8 90.9
91.0 91.1 91.2 91.3 91.4	0.8397 0.8397 0.8398 0.8398 0.8398	0.8398 0.8398 0.8399 0.8399	0.8399 0.8399 0.8400 0.8400 0.8400	0.8400 0.8400 0.8401 0.8401 0.8401	0.8401 0.8401 0.8402 0.8402 0.8402	0.8402 0.8402 0.8402 0.8403 0.8403	0.8403 0.8403 0.8403 0.8404 0.8404	91.0 91.1 91.2 91.3 91.4
91.5 91.6 91.7 91.8 91.9	0.8399 0.8399 0.8400 0.8400 0.8400	0.8400 0.8400 0.8401 0.8401 0.8401	0.8401 0.8401 0.8402 0.8402 0.8402	0.8402 0.8402 0.8403 0.8403 0.8403	0.8403 0.8403 0.8404 0.8404 0.8404	0.8404 0.8404 0.8405 0.8405 0.8405	0.8405 0.8405 0.8405 0.8406 0.8406	91.5 91.6 91.7 91.8 91.9
92.0 92.1 92.2 92.3 92.4	0.8401 0.8401 0.8402 0.8402 0.8402	0.8402 0.8402 0.8403 0.8403 0.8403	0.8403 0.8403 0.8404 0.8404	0.8404 0.8404 0.8405 0.8405 0.8405	0.8405 0.8405 0.8406 0.8406 0.8406	0.8406 0.8406 0.8407 0.8407 0.8407	0.8407 0.8407 0.8408 0.8408 0.8408	92.0 92.1 92.2 92.3 92.4
92.5 92.6 92.7 92.8 92.9	0.8403 0.8403 0.8404 0.8404	0.8404 0.8404 0.8405 0.8405 0.8405	0.8405 0.8405 0.8406 0.8406 0.8406	0.8406 0.8406 0.8407 0.8407	0.8407 0.8407 0.8408 0.8408 0.8408	0.8408 0.8408 0.8409 0.8409 0.8409	0.8409 0.8409 0.8410 0.8410	92.5 92.6 92.7 92.8 92.9
93.0 93.1 93.2 93.3 93.4	0.8405 0.8405 0.8406 0.8406 0.8406	0.8406 0.8406 0.8407 0.8407 0.8407	0.8407 0.8407 0.8408 0.8408 0.8408	0.8408 0.8408 0.8409 0.8409	0.8409 0.8409 0.8410 0.8410	0.8410 0.8410 0.8411 0.8411	0.8411 0.8411 0.8412 0.8412 0.8412	93.0 93.1 93.2 93.3 93.4
93.5 93.6 93.7 93.8 93.9	0.8407 0.8407 0.8408 0.8408 0.8408	0.8408 0.8408 0.8409 0.8409 0.8409	0.8409 0.8409 0.8410 0.8410 0.8410	0.8410 0.8410 0.8411 0.8411	0.8411 0.8411 0.8412 0.8412 0.8412	0.8412 0.8412 0.8413 0.8413 0.8413	0.8413 0.8413 0.8414 0.8414 0.8414	93.5 93.6 93.7 93.8 93.9
94.0 94.1 94.2 94.3 94.4	0.8409 0.8409 0.8410 0.8410 0.8410	0.8410 0.8410 0.8411 0.8411	0.8411 0.8411 0.8412 0.8412 0.8412	0.8412 0.8412 0.8413 0.8413 0.8413	0.8413 0.8413 0.8414 0.8414 0.8414	0.8414 0.8414 0.8415 0.8415 0.8415	0.8415 0.8415 0.8416 0.8416 0.8416	94.0 94.1 94.2 94.3 94.4
94.5 94.6 94.7 94.8 94.9	0.8411 0.8411 0.8412 0.8412 0.8413	0.8412 0.8412 0.8413 0.8413 0.8413	0.8413 0.8413 0.8414 0.8414 0.8414	0.8414 0.8414 0.8415 0.8415 0.8415	0.8415 0.8415 0.8416 0.8416 0.8416	0.8416 0.8416 0.8417 0.8417	0.8417 0.8417 0.8418 0.8418	94.5 94.6 94.7 94.8 94.9
95.0	0.8413	0.8414	0.8415	0.8416	0.8417	0.8418	0.8419	95.0

# 11.1.8.7 Instructions to Generate Table 23B — Correction of Observed Specific Gravity to Specific Gravity 60/60°F for Generalized Products

**Input Variables:** Observed relative density and temperature. Pressure set to 0 psig.

**Output Variables:** Relative density (60/60°F).

- Step 1: Hold pressure value at 0 psig.
- Step 2: Increment observed relative density value by 0.0001 in range of 0.4709 to 1.2065. Ensure that the observed relative density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment observed temperature by 0.1°F in range of -58.0° to 302.0°F. Ensure that the observed temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Convert density units from relative density to kg/m³ using procedure in 11.1.5.1.
- Step 5: Determine the base density using procedure in 11.1.6.2 & specifying commodity group "B."
- Step 6: Convert the density units from kg/m³ back to relative density (60/60°F) using procedure in 11.1.5.1. Round the value of this relative density consistent with instructions in 11.1.5.4.
- Step7: Increment the value of the relative density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of relative density and temperature have been calculated.

Table 23B. Correction of Observed Relative Density to Base Relative Density  $(60/60^{\circ}F)$  (Refined Products)

If hydrometer used to determine density, apply glass correction before entering table

Observed Pressure is 0 psig

°F	0.8270	0.8271		Relative 0.8273	Density (60/ 0.8274	(60) 0.8275	0.8276	°F
	Corre	sponding I	Density at	60°F & 0	psig, Relat	ive Density	<sub>7</sub> (60/60)	
90.0	0.8389	0.8390	0.8391	0.8392	0.8393	0.8394	0.8395	90.0
90.1	0.8389	0.8390	0.8391	0.8392		0.8394	0.8395	90.1
90.1	0.8390	0.8391	0.8391	0.8393		0.8395	0.8396	90.1
90.2	0.8390	0.8391	0.8392			0.8395	0.8396	90.2
90.4	0.8390	0.8391	0.8392	0.8393	0.8394	0.8395	0.8396	90.4
90.5	0.8391	0.8392	0.8393	0.8394		0.8396	0.8397	90.5
90.6	0.8391	0.8392	0.8393	0.8394	0.8395	0.8396	0.8397	90.6
90.7	0.8392	0.8393	0.8394	0.8395		0.8397	0.8398	90.7
90.8	0.8392	0.8393	0.8394	0.8395		0.8397	0.8398	90.8
90.9	0.8392	0.8393	0.8394	0.8395	0.8396	0.8397	0.8398	90.9
91.0	0.8393	0.8394	0.8395	0.8396	0.8397	0.8398	0.8399	91.0
91.1	0.8393	0.8394	0.8395	0.8396		0.8398	0.8399	91.1
91.2	0.8394	0.8395	0.8396	0.8397		0.8399	0.8400	91.2
91.3	0.8394	0.8395	0.8396	0.8397		0.8399	0.8400	91.3
91.4	0.8394	0.8395	0.8396	0.8397	0.8398	0.8399	0.8400	91.4
01 5	0 0005	0 0006	0 0007	0 000		0.0400	0 0401	01 5
91.5	0.8395	0.8396	0.8397			0.8400	0.8401	91.5
91.6	0.8395	0.8396	0.8397			0.8400	0.8401	91.6
91.7	0.8396	0.8397		0.8399		0.8401	0.8402	91.7
91.8	0.8396	0.8397	0.8398	0.8399		0.8401	0.8402	91.8
91.9	0.8396	0.8397	0.8398	0.8399	0.8400	0.8401	0.8402	91.9
92.0	0.8397	0.8398	0.8399	0.8400		0.8402	0.8403	92.0
92.1	0.8397	0.8398	0.8399	0.8400	0.8401	0.8402	0.8403	92.1
92.2	0.8398	0.8399	0.8400	0.8401	0.8402	0.8403	0.8404	92.2
92.3	0.8398	0.8399	0.8400	0.8401	0.8402	0.8403	0.8404	92.3
92.4	0.8398	0.8399	0.8400	0.8401	0.8402	0.8403	0.8404	92.4
92.5	0.8399	0.8400	0.8401	0.8402	0.8403	0.8404	0.8405	92.5
92.6	0.8399	0.8400	0.8401	0.8402	0.8403	0.8404	0.8405	92.6
92.7	0.8400	0.8401	0.8402	0.8403	0.8404	0.8405	0.8406	92.7
92.8	0.8400	0.8401	0.8402	0.8403	0.8404	0.8405	0.8406	92.8
92.9	0.8400	0.8401	0.8402	0.8403	0.8404	0.8405	0.8406	92.9
93.0	0.8401	0.8402	0.8403	0.8404	0.8405	0.8406	0.8407	93.0
93.1	0.8401	0.8402	0.8403	0.8404	0.8405	0.8406	0.8407	93.1
93.2	0.8402	0.8403	0.8404	0.8405	0.8405	0.8406	0.8407	93.2
93.3	0.8402	0.8403	0.8404	0.8405	0.8406	0.8407	0.8408	93.3
93.4	0.8402	0.8403	0.8404	0.8405	0.8406	0.8407	0.8408	93.4
93.5	0.8403	0.8404	0.8405	0.8406	0.8407	0.8408	0.8409	93.5
93.6	0.8403	0.8404	0.8405	0.8406	0.8407	0.8408	0.8409	93.6
93.7	0.8403	0.8404	0.8405	0.8406	0.8407	0.8408	0.8409	93.7
93.8	0.8404	0.8405	0.8406	0.8407	0.8408	0.8409	0.8410	93.8
93.9	0.8404	0.8405	0.8406	0.8407	0.8408	0.8409	0.8410	93.9
94.0	0.8405	0.8406	0.8407	0.8408	0.8409	0.8410	0.8411	94.0
94.1	0.8405	0.8406	0.8407	0.8408		0.8410	0.8411	94.1
94.2	0.8405	0.8406	0.8407	0.8408		0.8410	0.8411	94.2
94.3	0.8406	0.8407	0.8408	0.8409		0.8411	0.8412	94.3
94.4	0.8406	0.8407	0.8408	0.8409		0.8411	0.8412	94.4
94.5	0.8407	0.8408	0.8409	0.8410	0.8411	0.8412	0.8413	94.5
94.6	0.8407	0.8408	0.8409	0.8410		0.8412	0.8413	94.6
94.7	0.8407	0.8408	0.8409	0.8410	0.8411	0.8412	0.8413	94.7
94.8	0.8408	0.8409	0.8410	0.8411	0.8412	0.8413	0.8414	94.8
94.9	0.8408	0.8409	0.8410	0.8411	0.8412	0.8413	0.8414	94.9
95.0	0.8409	0.8410	0.8411	0.8412	0.8413	0.8414	0.8415	95.0

# 11.1.8.8 Instructions to Generate Table 23D — Correction of Observed Specific Gravity to Specific Gravity 60/60°F for Generalized Lubricating Oils

**Input Variables:** Observed relative density and temperature. Pressure set to 0 psig.

**Output Variables:** Relative density (60/60°F).

- Step 1: Hold pressure value at 0 psig.
- Step 2: Increment observed relative density value by 0.0001 in range of 0.7151 to 1.2053. Ensure that the observed relative density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment observed temperature by 0.1°F in range of -58.0° to 302.0°F. Ensure that the observed temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Convert density units from relative density to kg/m³ using procedure in 11.1.5.1.
- Step 5: Determine the base density using procedure in 11.1.6.2 & specifying commodity group "AD."
- Step 6: Convert the density units from kg/m³ back to relative density (60/60°F) using procedure in 11.1.5.1. Round the value of this relative density consistent with instructions in 11.1.5.4.
- Step7: Increment the value of the relative density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of relative density and temperature have been calculated.

Table 23D. Correction of Observed Relative Density to Base Relative Density  $(60/60^{\circ}F)$  (Lube Oils) If hydrometer used to determine density, apply glass correction before entering table

Observed Pressure is O psig

° F	0.8270	Obse	erved Relat	tive Densit	cy (60/60) 0.8274	0 8275	0.8276	٦°
ī		ding Densi						±
	correspon	aing bensi	ty at 60 f	& O psig,	Relative	Density	(60/60)	
90.0	0.8375	0.8376	0.8377	0.8378	0.8379	0.8380	0.8381	90.0
90.1	0.8375	0.8376	0.8377	0.8378	0.8379	0.8380	0.8381	90.1
90.2	0.8376	0.8377	0.8378	0.8379	0.8380	0.8381	0.8382	90.2
90.3	0.8376	0.8377	0.8378	0.8379	0.8380	0.8381	0.8382	90.3
90.4	0.8377	0.8378	0.8379	0.8380	0.8381	0.8382	0.8383	90.4
90.5	0.8377	0.8378	0.8379	0.8380	0.8381	0.8382	0.8383	90.5
90.6	0.8377	0.8378	0.8379	0.8380	0.8381	0.8382	0.8383	90.6
90.7	0.8378	0.8379	0.8380	0.8381	0.8382	0.8383	0.8384	90.7
90.8	0.8378	0.8379	0.8380	0.8381	0.8382	0.8383	0.8384	90.8
90.9	0.8378	0.8379	0.8380	0.8381	0.8382	0.8383	0.8384	90.9
91.0	0.8379	0.8380	0.8381	0.8382	0.8383	0.8384	0.8385	91.0
91.1	0.8379	0.8380	0.8381	0.8382	0.8383	0.8384	0.8385	91.1
91.2	0.8379	0.8380	0.8381	0.8382	0.8383	0.8384	0.8385	91.2
91.3	0.8380	0.8381	0.8382	0.8383	0.8384	0.8385	0.8386	91.3
91.4	0.8380	0.8381	0.8382	0.8383	0.8384	0.8385	0.8386	91.4
91.5	0.8380	0.8381	0.8382	0.8383	0.8384	0.8385	0.8386	91.5
91.6	0.8381	0.8382	0.8383	0.8384	0.8385	0.8386	0.8387	91.6
91.7	0.8381	0.8382	0.8383	0.8384	0.8385	0.8386	0.8387	91.7
91.8	0.8381	0.8382	0.8383	0.8384	0.8385	0.8386	0.8387	91.8
91.9	0.8382	0.8383	0.8384	0.8385	0.8386	0.8387	0.8388	91.9
92.0	0.8382	0.8383	0.8384	0.8385	0.8386	0.8387	0.8388	92.0
92.1	0.8383	0.8384	0.8385	0.8386	0.8387	0.8388	0.8389	92.1
92.2	0.8383	0.8384	0.8385	0.8386	0.8387	0.8388	0.8389	92.2
92.3	0.8383	0.8384	0.8385	0.8386	0.8387	0.8388	0.8389	92.3
92.4	0.8384	0.8385	0.8386	0.8387	0.8388	0.8389	0.8390	92.4
92.5	0.8384	0.8385	0.8386	0.8387	0.8388	0.8389	0.8390	92.5
92.6	0.8384	0.8385	0.8386	0.8387	0.8388	0.8389	0.8390	92.6
92.7	0.8385	0.8386	0.8387	0.8388	0.8389	0.8390	0.8391	92.7
92.8	0.8385	0.8386	0.8387	0.8388	0.8389	0.8390	0.8391	92.8
92.9	0.8385	0.8386	0.8387	0.8388	0.8389	0.8390	0.8391	92.9
32.3	0.0303	0.0300	0.0307	0.0300	0.0309	0.0390	0.0391	92.9
93.0	0.8386	0.8387	0.8388	0.8389	0.8390	0.8391	0.8392	93.0
93.1	0.8386	0.8387	0.8388	0.8389	0.8390	0.8391	0.8392	93.1
93.2	0.8386	0.8387	0.8388	0.8389	0.8390	0.8391	0.8392	93.2
93.3	0.8387	0.8388	0.8389	0.8390	0.8391	0.8392	0.8393	93.3
93.4	0.8387	0.8388	0.8389	0.8390	0.8391	0.8392	0.8393	93.4
JJ.4	0.0307	0.0300	0.0303	0.0330	0.0331	0.0332	0.0393	23.4
93.5	0.8387	0.8388	0.8389	0.8390	0.8391	0.8392	0.8393	93.5
93.6	0.8388	0.8389	0.8390	0.8391	0.8392	0.8393	0.8394	93.6
93.7	0.8388	0.8389	0.8390	0.8391	0.8392	0.8393	0.8394	93.7
93.8	0.8389	0.8390	0.8391	0.8392	0.8393	0.8394	0.8395	93.8
93.9	0.8389	0.8390	0.8391		0.8393	0.8394		93.9
93.9	0.0309	0.0390	0.0391	0.8392	0.0393	0.0394	0.8395	93.9
94.0	0.8389	0.8390	0.8391	0.8392	0.8393	0.8394	0.8395	94.0
94.1	0.8390	0.8391	0.8392	0.8393	0.8394	0.8395	0.8396	94.1
94.2	0.8390	0.8391	0.8392	0.8393	0.8394	0.8395	0.8396	94.2
94.3	0.8390	0.8391	0.8392	0.8393	0.8394	0.8395	0.8396	94.3
94.3	0.8391	0.8391	0.8393	0.8394	0.8395	0.8396	0.8397	94.3
94.5	0.8391	0.8392	0.8393	0.8394	0.8395	0.8396	0.8397	94.5
94.6	0.8391	0.8392	0.8393	0.8394	0.8395	0.8396	0.8397	94.6
94.7	0.8392	0.8393	0.8394	0.8395	0.8396	0.8397	0.8398	94.7
94.8	0.8392	0.8393	0.8394	0.8395	0.8396	0.8397	0.8398	94.8
94.9	0.8392	0.8393	0.8394	0.8395	0.8396	0.8397	0.8398	94.9
95.0	0.8393	0.8394	0.8395	0.8396	0.8397	0.8398	0.8399	95.0

# 11.1.8.9 Instructions to Generate Tables 24A and 24B — Correction of Volume to 60°F Against Specific Gravity 60/60°F for Generalized Crude Oils and Products

**Input Variables:** Base relative density (60/60°F) and temperature. Pressure set to 0 psig.

**Output Variables:** CTL at input temperature.

- Step 1: Hold pressure value at 0 psig.
- Step 2: Increment relative density (60/60°F) value by 0.0001 in range of 0.6113 to 1.1646. Ensure that the base relative density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.1°F in range of -58.0° to 302°F. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Convert density units from relative density to kg/m³ using procedure in 11.1.5.1.
- Step 5: Determine the CTL value using procedure in 11.1.6.1 & specifying commodity group "A" or "B" as appropriate. Round the CTL value consistent with instructions in 11.1.5.4.
- Step 6: Increment the value of the relative density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of relative density and temperature have been calculated.

Table 24A. Volume Correction Factor Due to Temperature Against Relative Density at  $60\,^{\circ}\text{F}$  (Crude Oils)

Alternate Pressure is 0 psig

°F	0.9250	0.9251	Base Rel 0.9252	ative Dens 0.9253	ity (60/60) 0.9254	0.9255	0.9256	°F
	Volume Co	rrection f	or the Eff	ect of Tem	perature on	ı Liquid (	CTL) to 60°F	
105.0	0.98193	0.98193	0.98194	0.98194	0.98194	0.98195	0.98195	105.0
105.1	0.98189	0.98189	0.98189	0.98190	0.98190	0.98191	0.98191	105.1
105.2	0.98185	0.98185	0.98185	0.98186	0.98186	0.98187	0.98187	105.2
105.3	0.98181	0.98181	0.98181	0.98182	0.98182	0.98183	0.98183	105.3
105.4	0.98177	0.98177	0.98177	0.98178	0.98178	0.98179	0.98179	105.4
105.5	0.98173	0.98173	0.98173	0.98174	0.98174	0.98175	0.98175	105.5
105.6	0.98169	0.98169	0.98169	0.98170	0.98170	0.98171	0.98171	105.6
105.7	0.98164	0.98165	0.98165	0.98166	0.98166	0.98166	0.98167	105.7
105.8	0.98160	0.98161	0.98161	0.98162	0.98162	0.98162	0.98163	105.8
105.9	0.98156	0.98157	0.98157	0.98158	0.98158	0.98158	0.98159	105.9
106.0	0.98152	0.98153	0.98153	0.98154	0.98154	0.98154	0.98155	106.0
106.1	0.98148	0.98149	0.98149	0.98150	0.98150	0.98150	0.98151	106.1
106.2	0.98144	0.98145	0.98145	0.98146	0.98146	0.98146	0.98147	106.2
106.3	0.98140	0.98141	0.98141	0.98141	0.98142	0.98142	0.98143	106.3
106.4	0.98136	0.98137	0.98137	0.98137	0.98138	0.98138	0.98139	106.4
106.5	0.98132	0.98133	0.98133	0.98133	0.98134	0.98134	0.98135	106.5
106.6	0.98128	0.98129	0.98129	0.98129	0.98130	0.98130	0.98131	106.6
106.7	0.98124	0.98125	0.98125	0.98125	0.98126	0.98126	0.98127	106.7
106.8	0.98120	0.98120	0.98121	0.98121	0.98122	0.98122	0.98123	106.8
106.9	0.98116	0.98116	0.98117	0.98117	0.98118	0.98118	0.98118	106.9
107.0	0.98112	0.98112	0.98113	0.98113	0.98114	0.98114	0.98114	107.0
107.1	0.98108	0.98108	0.98109	0.98109	0.98110	0.98110	0.98110	107.1
107.2	0.98104	0.98104	0.98105	0.98105	0.98106	0.98106	0.98106	107.2
107.3	0.98100	0.98100	0.98101	0.98101	0.98102	0.98102	0.98102	107.3
107.4	0.98096	0.98096	0.98097	0.98097	0.98097	0.98098	0.98098	107.4
107.5	0.98092	0.98092	0.98093	0.98093	0.98093	0.98094	0.98094	107.5
107.6	0.98088	0.98088	0.98089	0.98089	0.98089	0.98090	0.98090	107.6
107.7	0.98084	0.98084	0.98085	0.98085	0.98085	0.98086	0.98086	107.7
107.8	0.98080	0.98080	0.98081	0.98081	0.98081	0.98082	0.98082	107.8
107.9	0.98076	0.98076	0.98076	0.98077	0.98077	0.98078	0.98078	107.9
108.0	0.98072	0.98072	0.98072	0.98073	0.98073	0.98074	0.98074	108.0
108.1	0.98068	0.98068	0.98068	0.98069	0.98069	0.98070	0.98070	108.1
108.2	0.98064	0.98064	0.98064	0.98065	0.98065	0.98066	0.98066	108.2
108.3	0.98059	0.98060	0.98060	0.98061	0.98061	0.98062	0.98062	108.3
108.4	0.98055	0.98056	0.98056	0.98057	0.98057	0.98058	0.98058	108.4
108.5	0.98051	0.98052	0.98052	0.98053	0.98053	0.98054	0.98054	108.5
108.6	0.98047	0.98048	0.98048	0.98049	0.98049	0.98050	0.98050	108.6
108.7	0.98043	0.98044	0.98044	0.98045	0.98045	0.98045	0.98046	108.7
108.8	0.98039	0.98040	0.98040	0.98041	0.98041	0.98041	0.98042	108.8
108.9	0.98035	0.98036	0.98036	0.98037	0.98037	0.98037	0.98038	108.9
109.0	0.98031	0.98032	0.98032	0.98033	0.98033	0.98033	0.98034	109.0
109.1	0.98027	0.98028	0.98028	0.98028	0.98029	0.98029	0.98030	109.1
109.2	0.98023	0.98024	0.98024	0.98024	0.98025	0.98025	0.98026	109.2
109.3	0.98019	0.98020	0.98020	0.98020	0.98021	0.98021	0.98022	109.3
109.4	0.98015	0.98015	0.98016	0.98016	0.98017	0.98017	0.98018	109.4
109.5	0.98011	0.98011	0.98012	0.98012	0.98013	0.98013	0.98014	109.5
109.6	0.98007	0.98007	0.98008	0.98008	0.98009	0.98009	0.98010	109.6
109.7	0.98003	0.98003	0.98004	0.98004	0.98005	0.98005	0.98006	109.7
109.8	0.97999	0.97999	0.98000	0.98000	0.98001	0.98001	0.98002	109.8
109.9	0.97995	0.97995	0.97996	0.97996	0.97997	0.97997	0.97997	109.9
110.0	0.97991	0.97991	0.97992	0.97992	0.97993	0.97993	0.97993	110.0

Table 24B. Volume Correction Factor Due to Temperature Against Relative Density at  $60\,^{\circ}\text{F}$  (Refined Products)

Alternate Pressure is 0 psig

°F	0.9250	0.9251	Base Rel	ative Dens 0.9253	ity (60/60) 0.9254	0.9255	0.9256	°F
	Volume Co	rrection fo	or the Eff	ect of Tem	perature on	Liquid (	CTL) to 60°F	
105.0	0.98127	0.98127	0.98127	0.98128	0.98128	0.98128	0.98128	105.0
105.1	0.98123	0.98123	0.98123	0.98123	0.98124	0.98124	0.98124	105.1
105.2	0.98118	0.98119	0.98119	0.98119	0.98120	0.98120	0.98120	105.2
105.3	0.98114	0.98115	0.98115	0.98115	0.98115	0.98116	0.98116	105.3
105.4	0.98110	0.98110	0.98111	0.98111	0.98111	0.98111	0.98112	105.4
105.5	0.98106	0.98106	0.98106	0.98107	0.98107	0.98107	0.98108	105.5
105.6	0.98102	0.98102	0.98102	0.98103	0.98103	0.98103	0.98103	105.6
105.7	0.98098	0.98098	0.98098	0.98098	0.98099	0.98099	0.98099	105.7
105.8	0.98093	0.98094	0.98094	0.98094	0.98094	0.98095	0.98095	105.8
105.9	0.98089	0.98089	0.98090	0.98090	0.98090	0.98091	0.98091	105.9
106.0	0.98085	0.98085	0.98086	0.98086	0.98086	0.98086	0.98087	106.0
106.1	0.98081	0.98081	0.98081	0.98082	0.98082	0.98082	0.98082	106.1
106.2	0.98077	0.98077	0.98077	0.98077	0.98078	0.98078	0.98078	106.2
106.3	0.98072	0.98073	0.98073	0.98073	0.98074	0.98074	0.98074	106.3
106.4	0.98068	0.98069	0.98069	0.98069	0.98069	0.98070	0.98070	106.4
106.5	0.98064	0.98064	0.98065	0.98065	0.98065	0.98065	0.98066	106.5
106.6	0.98060	0.98060	0.98060	0.98061	0.98061	0.98061	0.98062	106.6
106.7	0.98056	0.98056	0.98056	0.98057	0.98057	0.98057	0.98057	106.7
106.8	0.98052	0.98052	0.98052	0.98052	0.98053	0.98053	0.98053	106.8
106.9	0.98047	0.98048	0.98048	0.98048	0.98048	0.98049	0.98049	106.9
107.0	0.98043	0.98043	0.98044	0.98044	0.98044	0.98045	0.98045	107.0
107.1	0.98039	0.98039	0.98040	0.98040	0.98040	0.98040	0.98041	107.1
107.2	0.98035	0.98035	0.98035	0.98036	0.98036	0.98036	0.98036	107.2
107.3	0.98031	0.98031	0.98031	0.98031	0.98032	0.98032	0.98032	107.3
107.4	0.98026	0.98027	0.98027	0.98027	0.98028	0.98028	0.98028	107.4
107.5	0.98022	0.98022	0.98023	0.98023	0.98023	0.98024	0.98024	107.5
107.6	0.98018	0.98018	0.98019	0.98019	0.98019	0.98019	0.98020	107.6
107.7	0.98014	0.98014	0.98014	0.98015	0.98015	0.98015	0.98016	107.7
107.8	0.98010	0.98010	0.98010	0.98010	0.98011	0.98011	0.98011	107.8
107.9	0.98005	0.98006	0.98006	0.98006	0.98007	0.98007	0.98007	107.9
108.0	0.98001	0.98002	0.98002	0.98002	0.98002	0.98003	0.98003	108.0
108.1	0.97997	0.97997	0.97998	0.97998	0.97998	0.97999	0.97999	108.1
108.2	0.97993	0.97993	0.97993	0.97994	0.97994	0.97994	0.97995	108.2
108.3	0.97989	0.97989	0.97989	0.97990	0.97990	0.97990	0.97990	108.3
108.4	0.97985	0.97985	0.97985	0.97985	0.97986	0.97986	0.97986	108.4
108.5	0.97980	0.97981	0.97981	0.97981	0.97981	0.97982	0.97982	108.5
108.6	0.97976	0.97976	0.97977	0.97977	0.97977	0.97978	0.97978	108.6
108.7	0.97972	0.97972	0.97973	0.97973	0.97973	0.97973	0.97974	108.7
108.8	0.97968	0.97968	0.97968	0.97969	0.97969	0.97969	0.97969	108.8
108.9	0.97964	0.97964	0.97964	0.97964	0.97965	0.97965	0.97965	108.9
109.0	0.97959	0.97960	0.97960	0.97960	0.97961	0.97961	0.97961	109.0
109.1	0.97955	0.97956	0.97956	0.97956	0.97956	0.97957	0.97957	109.1
109.2	0.97951	0.97951	0.97952	0.97952	0.97952	0.97952	0.97953	109.2
109.3	0.97947	0.97947	0.97947	0.97948	0.97948	0.97948	0.97949	109.3
109.4	0.97943	0.97943	0.97943	0.97944	0.97944	0.97944	0.97944	109.4
109.5	0.97938	0.97939	0.97939	0.97939	0.97940	0.97940	0.97940	109.5
109.6	0.97934	0.97935	0.97935	0.97935	0.97935	0.97936	0.97936	109.6
109.7	0.97930	0.97930	0.97931	0.97931	0.97931	0.97932	0.97932	109.7
109.8	0.97926	0.97926	0.97926	0.97927	0.97927	0.97927	0.97928	109.8
109.9	0.97922	0.97922	0.97922	0.97923	0.97923	0.97923	0.97923	109.9
110.0	0.97918	0.97918	0.97918	0.97918	0.97919	0.97919	0.97919	110.0

# 11.1.8.10 Instructions to Generate Table 24D — Correction of Volume to 60°F Against Specific Gravity 60/60°F for Generalized Lubricating Oils

**Input Variables:** Base relative density (60/60°F) and temperature. Pressure set to 0 psig.

**Output Variables:** CTL at input temperature.

- Step 1: Hold pressure value at 0 psig.
- Step 2: Increment relative density (60/60°F) value by 0.0001 in range of 0.8017 to 1.1646. Ensure that the base relative density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.1°F in range of -58.0° to 302°F. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Convert density units from relative density to kg/m³ using procedure in 11.1.5.1.
- Step 5: Determine the CTL value using procedure in 11.1.6.1 & specifying commodity group "A" or "BD" as appropriate. Round the CTL value consistent with instructions in 11.1.5.4.
- Step 6: Increment the value of the relative density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of relative density and temperature have been calculated.

Table 24D. Volume Correction Factor Due to Temperature Against Relative Density at  $60^{\circ}F$  (lube Oils)

Alternate Pressure is 0 psig

°F	0.9250	0.9251	Base Relation 0.9252	tive Densi	ty (60/60) 0.9254	0.9255	0.9256	°F
	Volume Cor	rection for	the Effe	ct of Tempe	erature on	Liquid (C	IL) to 60°	Ţ.
105.0	0.98293	0.98293	0.98293	0.98293	0.98294	0.98294	0.98294	105.0
105.1	0.98289	0.98289	0.98289	0.98290	0.98290	0.98290	0.98290	105.1
105.2	0.98285	0.98285	0.98286	0.98286	0.98286	0.98286	0.98286	105.2
105.3	0.98281	0.98282	0.98282	0.98282	0.98282	0.98282	0.98282	105.3
105.4	0.98278	0.98278	0.98278	0.98278	0.98278	0.98278	0.98279	105.4
105.5	0.98274	0.98274	0.98274	0.98274	0.98274	0.98275	0.98275	105.5
105.6	0.98270	0.98270	0.98270	0.98270	0.98271	0.98271	0.98271	105.6
105.7	0.98266	0.98266	0.98266	0.98267	0.98267	0.98267	0.98267	105.7
105.8	0.98262	0.98262	0.98263	0.98263	0.98263	0.98263	0.98263	105.8
105.9	0.98258	0.98259	0.98259	0.98259	0.98259	0.98259	0.98260	105.9
106.0	0.98255	0.98255	0.98255	0.98255	0.98255	0.98256	0.98256	106.0
106.1	0.98251	0.98251	0.98251	0.98251	0.98252	0.98252	0.98252	106.1
106.2	0.98247	0.98247	0.98247	0.98248	0.98248	0.98248	0.98248	106.2
106.3	0.98243	0.98243	0.98244	0.98244	0.98244	0.98244	0.98244	106.3
106.4	0.98239	0.98240	0.98240	0.98240	0.98240	0.98240	0.98241	106.4
106.5	0.98236	0.98236	0.98236	0.98236	0.98236	0.98237	0.98237	106.5
106.6	0.98232	0.98232	0.98232	0.98232	0.98233	0.98233	0.98233	106.6
106.7	0.98228	0.98228	0.98228	0.98229	0.98229	0.98229	0.98229	106.7
106.8	0.98224	0.98224	0.98225	0.98225	0.98225	0.98225	0.98225	106.8
106.9	0.98220	0.98221	0.98221	0.98221	0.98221	0.98221	0.98221	106.9
107.0	0.98217	0.98217	0.98217	0.98217	0.98217	0.98217	0.98218	107.0
107.1	0.98213	0.98213	0.98213	0.98213	0.98213	0.98214	0.98214	107.1
107.2	0.98209	0.98209	0.98209	0.98209	0.98210	0.98210	0.98210	107.2
107.3	0.98205	0.98205	0.98205	0.98206	0.98206	0.98206	0.98206	107.3
107.4	0.98201	0.98201	0.98202	0.98202	0.98202	0.98202	0.98202	107.4
107.5	0.98197	0.98198	0.98198	0.98198	0.98198	0.98198	0.98199	107.5
107.6	0.98194	0.98194	0.98194	0.98194	0.98194	0.98195	0.98195	107.6
107.7	0.98190	0.98190	0.98190	0.98190	0.98191	0.98191	0.98191	107.7
107.8	0.98186	0.98186	0.98186	0.98187	0.98187	0.98187	0.98187	107.8
107.9	0.98182	0.98182	0.98183	0.98183	0.98183	0.98183	0.98183	107.9
108.0	0.98178	0.98179	0.98179	0.98179	0.98179	0.98179	0.98180	108.0
108.1	0.98175	0.98175	0.98175	0.98175	0.98175	0.98176	0.98176	108.1
108.2	0.98171	0.98171	0.98171	0.98171	0.98172	0.98172	0.98172	108.2
108.3	0.98167	0.98167	0.98167	0.98168	0.98168	0.98168	0.98168	108.3
108.4	0.98163	0.98163	0.98164	0.98164	0.98164	0.98164	0.98164	108.4
108.5	0.98159	0.98160	0.98160	0.98160	0.98160	0.98160	0.98161	108.5
108.6	0.98155	0.98156	0.98156	0.98156	0.98156	0.98156	0.98157	108.6
108.7	0.98152	0.98152	0.98152	0.98152	0.98152	0.98153	0.98153	108.7
108.8	0.98148	0.98148	0.98148	0.98148	0.98149	0.98149	0.98149	108.8
108.9	0.98144	0.98144	0.98144	0.98145	0.98145	0.98145	0.98145	108.9
109.0	0.98140	0.98140	0.98141	0.98141	0.98141	0.98141	0.98141	109.0
109.1	0.98136	0.98137	0.98137	0.98137	0.98137	0.98137	0.98138	109.1
109.2	0.98133	0.98133	0.98133	0.98133	0.98133	0.98134	0.98134	109.2
109.3	0.98129	0.98129	0.98129	0.98129	0.98130	0.98130	0.98130	109.3
109.4	0.98125	0.98125	0.98125	0.98126	0.98126	0.98126	0.98126	109.4
109.5	0.98121	0.98121	0.98122	0.98122	0.98122	0.98122	0.98122	109.5
109.6	0.98117	0.98118	0.98118	0.98118	0.98118	0.98118	0.98119	109.6
109.7	0.98114	0.98114	0.98114	0.98114	0.98114	0.98115	0.98115	109.7
109.8	0.98110	0.98110	0.98110	0.98110	0.98111	0.98111	0.98111	109.8
109.9	0.98106	0.98106	0.98106	0.98107	0.98107	0.98107	0.98107	109.9
110.0	0.98102	0.98102	0.98102	0.98103	0.98103	0.98103	0.98103	110.0

#### 11.1.8.11 Instructions to Generate Table 53A — Correction of Observed Density to Density at 15°C for Generalized Crude Oils

**Input Variables:** Observed density and temperature. Pressure set to 0 kPa.

**Output Variables:** Base density at 15°C and 0 kPa (gauge).

- Step 1: Hold pressure value at 0 kPa.
- Step 2: Increment density value by 0.1 kg/m³ in range of 470.6 to 1197.7 kg/m³. Ensure that the density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the base density using procedure in 11.1.7.2 & specifying commodity group "A." Round the resulting density value for display consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

Table 53A. Correction of Observed Density to  $15^{\circ}\text{C}$  Base Density (Crude Oils) If hydrometer used to determine density, apply glass correction before entering table

#### Observed Pressure is 0 kPa (gauge)

°C	827.0	827.1	Observe 827.2	d Density 827.3	(kg/m³) 827.4	827.5	827.6	°C
		Correspond	ing Density	at 15°C	& O kPa (ga	auge), kg/	m³	
35.00	841.7	841.8	841.9	842.0	842.1	842.2	842.3	35.00
35.05	841.7	841.8	841.9	842.0	842.1	842.2		35.05
35.10	841.7	841.8	841.9	842.0	842.1	842.2		35.10
35.15	841.8		842.0	842.1		842.3	842.4	35.15
35.20	841.8	841.9	842.0	842.1		842.3	842.4	35.20
35.25	841.9			842.1	842.2	842.3		35.25
35.30	841.9		842.1	842.2	842.3	842.4		35.30
35.35 35.40	841.9 842.0	842.0 842.1	842.1 842.2	842.2 842.3	842.3 842.4	842.4 842.5	842.5 842.5	35.35 35.40
35.45	842.0	842.1	842.2	842.3	842.4	842.5	842.6	35.45
35.50	842.0	842.1	842.2	842.3	842.4	842.5	842.6	35.50
35.55	842.1	842.2		842.4		842.6	842.7	35.55
35.60	842.1	842.2	842.3	842.4 842.4	842.5	842.6 842.6	842.7	35.60
35.65	842.1	042.2						35.65
35.70	842.2	842.3	842.4	842.5	842.6	842.7	842.8	35.70
35.75	842.2	842.3	842.4	842.5 842.5	842.6	842.7 842.7	842.8	35.75
35.80	842.2		842.4					35.80
35.85	842.3	842.4	842.5 842.5	842.6	842.7	842.8	842.9	35.85
35.90 35.95	842.3 842.4	842.4 842.5	842.5 842.6	842.6 842.7	842.7 842.7	842.8 842.8	842.9 842.9	35.90 35.95
36.00	842.4	842.5 842.5	842.6 842.6	842.7 842.7	842.8	842.9 842.9	843.0	36.00
36.05	842.4	842.5	842.6	842.7		842.9	843.0	36.05
36.10 36.15	842.5 842.5	842.6 842.6	842.7 842.7	842.8 842.8	842.9 842.9	843.0 843.0	843.1 843.1	36.10 36.15
36.20	842.5		842.7	842.8		843.0		36.20
36.25	842.6	842.7 842.7	842.8 842.8	842.9 842.9	843.0	843.1 843.1	843.2 843.2	36.25
36.30	842.6	842.7	842.8	842.9	843.0			
36.35	842.6		842.8	842.9 843.0	843.0	843.1	843.2	36.35
36.40	842.7		842.9	843.0	843.1	843.2		36.40
36.45	842.7	842.8	842.9	843.0	843.1	843.2		36.45
36.50	842.8	842.9 842.9	843.0 843.0	843.0 843.1	843.1	843.2 843.3	843.3	36.50
36.55	842.8							36.55
36.60 36.65	842.8 842.9		843.0 843.1	843.1 843.2	843.2 843.3	843.3 843.4		36.60 36.65
36.70	842.9	843.0	843.1	843.2		843.4		36.70
36.75 36.80	842.9 843.0	843.0 843.1	843.1 843.2	843.2	843.3 843.4	843.4 843.5	843.5 843.6	36.75 36.80
36.85	843.0	843.1	843.2	843.3	843.4	843.5	843.6	36.85
36.90	843.0	843.1	843.2	843.3	843.4	843.5	843.6	36.90
36.95	843.1	843.2	843.3	843.4	843.5	843.6	843.7	36.95
37.00	843.1	843.2	843.3	843.4	843.5	843.6	843.7	37.00
37.05	843.2	843.3	843.3	843.4	843.5	843.6	843.7	37.05
37.10	843.2	843.3	843.4	843.5	843.6	843.7	843.8	37.10
37.15	843.2	843.3	843.4	843.5	843.6	843.7	843.8	37.15
37.20	843.3	843.4	843.5	843.6	843.7	843.8	843.8	37.20
37.25	843.3	843.4	843.5	843.6	843.7	843.8	843.9	37.25
37.30	843.3	843.4	843.5	843.6	843.7	843.8	843.9	37.30
37.35	843.4	843.5	843.6	843.7	843.8	843.9	844.0	37.35
37.40	843.4	843.5	843.6	843.7	843.8	843.9	844.0	37.40
37.45	843.4	843.5	843.6	843.7	843.8	843.9	844.0	37.45
37.50	843.5	843.6	843.7	843.8	843.9	844.0	844.1	37.50

## 11.1.8.12 Instructions to Generate Table 53B — Correction of Observed Density to Density at 15°C for Generalized Products

**Input Variables:** Observed density and temperature. Pressure set to 0 kPa.

**Output Variables:** Base density at 15°C and 0 kPa (gauge).

- Step 1: Hold pressure value at 0 kPa.
- Step 2: Increment density value by 0.1 kg/m³ in range of 470.5 to 1205.4 kg/m³. Ensure that the density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the base density using procedure in 11.1.7.2 & specifying commodity group "B." Round the resulting density value for display consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

Table 53B. Correction of Observed Density to 15°C Base Density (Refined Products) If hydrometer used to determine density, apply glass correction before entering table

Observed Pressure is 0 kPa (gauge)

•			Observe	d Density	(kg/m³)			•		
°C	827.0	827.1	827.2	827.3	827.4	827.5	827.6	°C		
Corresponding Density at $15^{\circ}\text{C}$ & 0 kPa (gauge), kg/m³										
35.00	841.2	841.3	841.4	841.5	841.6	841.7	841.8	35.00		
35.05	841.3	841.4	841.5	841.6	841.7	841.8	841.9	35.05		
35.10		841.4	841.5	841.6	841.7	841.8	841.9 841.9 842.0	35.10		
35.15	841.3	841.4	841.5	841.6	841.7	841.8	841.9	35.15		
35.20										
35.25	841.4	841.5	841.6	841.7	841.8	841.9	842.0	35.25		
35.30	841.5	841.6	841.7	841.8	841.9	842.0	842.1	35.30		
35.35	841.5	841.6	841.7	841.8	841.9	842.0	842.1	35.35		
35.40 35.45	841.5 841.6	841.6	841./	841.8	841.9	842.0	842.1 842.2	35.40 35.45		
	841.6	841.7	841.8	841.9	842.0	842.1	842.2	35.50		
35.55	841.6	841.7 841.8	841.8	841.9	842.0	842.1	842.2 842.3	35.55		
35.60	841.7	841.8	841.9	842.0	842.1	842.2	842.3	35.60		
35.65 35.70	841.7	841.8 841.8	841.9 841.9	842.0	842.1	842.2	842.3 842.3	35.65 35.70		
	841.8	841.9	842.0	842.1	842.2	842.3	842.4	35.75		
35.80	841.8	841.9 841.9	842.0	842.1	842.2	842.3	842.4 842.4	35.80		
35.85	841.8	841.9	842.0	842.1	842.2	842.3	842.4	35.85		
35.90 35.95	841.9	842.0 842.0	842.1 842.1	842.2	842.3	842.4	842.5 842.5	35.90 35.95		
	842.0	842.1	842.2	842.2	842.3	842.4	842.5	36.00		
36.05	842.0 842.0	842.1	842.2	842.3	842.4	842.5	842.6 842.6	36.05		
36.10	842.0	842.1 842.1	842.2	842.3	842.4	842.5	842.6	36.10		
36.15 36.20	842.1	842.2 842.2	842.3	842.4	842.5	842.6	842.7	36.15 36.20		
36.25	842.1	842.2	842.3	842.4	842.5	842.6	842.7	36.25		
36.30		842.3	842.4	842.5	842.6	842.7	842.8	36.30		
36.35	842.2	842.3 842.3	842.4	842.5	842.6	842.7	842.8	36.35		
36.40	842.2	842.3	842.4	842.5	842.6	842.7	842.8 842.9	36.40		
36.45	842.3	842.4	842.5	842.6	842.7	842.8	842.9	36.45		
36.50		842.4	842.5	842.6	842.7	842.8	842.9	36.50		
36.55	842.3 842.4	842.4	842.5	842.6	842.7	842.8	842.9 843.0	36.55		
36.60	842.4	842.5	842.6	842.7	842.8	842.9	843.0	36.60		
36.65	842.4	842.5 842.5	842.6	842.7	842.8	842.9	843.0 843.0	36.65		
36.70	842.4	842.5				842.9	843.0	36.70		
36.75				842.8			843.1			
36.80	842.5			842.8			843.1	36.80		
36.85	842.6	842.7	842.8	842.9	843.0	843.1	843.2	36.85		
36.90	842.6		842.8	842.9	843.0	843.1	843.2	36.90		
36.95	842.6	842.7	842.8	842.9	843.0	843.1	843.2	36.95		
37.00	842.7	842.8	842.9	843.0	843.1	843.2	843.3	37.00		
37.05	842.7	842.8	842.9	843.0	843.1	843.2	843.3	37.05		
37.10	842.7	842.8	842.9	843.0	843.1	843.2	843.3	37.10		
37.15	842.8	842.9	843.0	843.1	843.2	843.3	843.4	37.15		
37.20	842.8	842.9	843.0	843.1	843.2	843.3	843.4	37.20		
37.25	842.8	842.9	843.0	843.1	843.2	843.3	843.4	37.25		
37.30	842.9	843.0	843.1	843.2	843.3	843.4	843.5	37.30		
37.35	842.9	843.0	843.1	843.2	843.3	843.4	843.5	37.35		
37.40	842.9	843.0	843.1	843.2	843.3	843.4	843.5	37.40		
37.45	843.0	843.1	843.2	843.3	843.4	843.5	843.6	37.45		
37.50	843.0	843.1	843.2	843.3	843.4	843.5	843.6	37.50		

# 11.1.8.13 Instructions to Generate Table 53D — Correction of Observed Density to Density at 15°C for Generalized Lubricating Oils

**Input Variables:** Observed density and temperature. Pressure set to 0 kPa.

**Output Variables:** Base density at 15°C and 0 kPa (gauge).

- Step 1: Hold pressure value at 0 kPa.
- Step 2: Increment density value by 0.1 kg/m³ in range of 714.5 to 1204.1 kg/m³. Ensure that the density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the base density using procedure in 11.1.7.2 & specifying commodity group "D." Round the resulting density value for display consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

Table 53D. Correction of Observed Density to  $15^{\circ}$ C Base Density (Lube Oils) If hydrometer used to determine density, apply glass correction before entering table

Observed Pressure is 0 kPa (gauge)

°C	827.0	827.1		d Density 827.3	(kg/m³) 827.4	827.5	827.6	°C
		Correspond	ing Density	at 15°C &	i 0 kPa (ga	auge), kg/i	m³	
35.00 35.05 35.10 35.15 35.20	839.6 839.6 839.7 839.7	839.7 839.7 839.8 839.8 839.8	839.8 839.8 839.9 839.9	839.9 839.9 840.0 840.0	840.0 840.0 840.1 840.1 840.1	840.1 840.1 840.2 840.2 840.2	840.2 840.3 840.3	35.00 35.05 35.10 35.15 35.20
35.25 35.30 35.35 35.40 35.45	839.8 839.8 839.8 839.9	839.9 839.9 839.9 840.0 840.0	840.0 840.0 840.0 840.1	840.1 840.1 840.1 840.2 840.2	840.2 840.2 840.2 840.3 840.3	840.3 840.3 840.3 840.4	840.4 840.4 840.5	35.25 35.30 35.35 35.40 35.45
35.50 35.55 35.60 35.65 35.70	839.9 840.0 840.0 840.0	840.0 840.1 840.1 840.1 840.2	840.1 840.2 840.2 840.2 840.3	840.2 840.3 840.3 840.3 840.4	840.3 840.4 840.4 840.4 840.5	840.4 840.5 840.5 840.5 840.6	840.6 840.6 840.6	35.50 35.55 35.60 35.65 35.70
35.75 35.80 35.85 35.90 35.95	840.1 840.1 840.1 840.2 840.2	840.2 840.2 840.2 840.3 840.3	840.3 840.3 840.3 840.4	840.4 840.4 840.4 840.5 840.5	840.5 840.5 840.5 840.6 840.6	840.6 840.6 840.6 840.7	840.7	35.75 35.80 35.85 35.90 35.95
36.00 36.05 36.10 36.15 36.20	840.2 840.3 840.3 840.3 840.4	840.3 840.4 840.4 840.5	840.4 840.5 840.5 840.5 840.6	840.5 840.6 840.6 840.6 840.7	840.6 840.7 840.7 840.7 840.8	840.7 840.8 840.8 840.8 840.9	840.8 840.9 840.9 840.9 841.0	36.00 36.05 36.10 36.15 36.20
36.25 36.30 36.35 36.40 36.45	840.4 840.4 840.5 840.5 840.5	840.5	840.6 840.6 840.7 840.7 840.7	840.7 840.7 840.8 840.8 840.8	840.8 840.8 840.9 840.9 840.9	840.9 840.9 841.0 841.0	841.0 841.0 841.1 841.1	36.25 36.30 36.35 36.40 36.45
36.50 36.55 36.60 36.65 36.70	840.6 840.6 840.6 840.7	840.7	840.8 840.8 840.8 840.9	840.9 840.9 840.9 841.0 841.0	841.0 841.0 841.0 841.1	841.1 841.1 841.1 841.2 841.2	841.2 841.2	36.50 36.55 36.60 36.65 36.70
36.75 36.80 36.85 36.90 36.95	840.7 840.8 840.8 840.8 840.8	840.8 840.9 840.9 840.9	840.9 841.0 841.0 841.0	841.0 841.1 841.1 841.1	841.1 841.2 841.2 841.2 841.2	841.2 841.3 841.3 841.3	841.3 841.4 841.4 841.4	36.75 36.80 36.85 36.90 36.95
37.00 37.05 37.10 37.15 37.20	840.9 840.9 840.9 841.0	841.0 841.0 841.0 841.1	841.1 841.1 841.1 841.2 841.2	841.2 841.2 841.2 841.3	841.3 841.3 841.3 841.4	841.4 841.4 841.4 841.5	841.5 841.5 841.6 841.6	37.00 37.05 37.10 37.15 37.20
37.25 37.30 37.35 37.40 37.45	841.0 841.1 841.1 841.1	841.1 841.2 841.2 841.2 841.3	841.2 841.3 841.3 841.3 841.4	841.3 841.4 841.4 841.4 841.5	841.4 841.5 841.5 841.5 841.6	841.5 841.6 841.6 841.6 841.7	841.6 841.7 841.7 841.7	37.25 37.30 37.35 37.40 37.45
37.50	841.2	841.3	841.4	841.5	841.6	841.7	841.8	37.50

## 11.1.8.14 Instructions to Generate Tables 54A — Correction of Volume to 15°C Against Density at 15°C for Generalized Crude Oils

**Input Variables:** Base density and temperature. Pressure set to 0 kPa (gauge).

**Output Variables:** CTL at input temperature and 0 kPa (gauge).

- Step 1: Hold pressure value at 0 kPa (gauge).
- Step 2: Increment density value by 0.1 kg/m³ in range of 611.2 to 1163.7 kg/m³. Ensure that the density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the CTL using procedure in 11.1.7.1 & specifying commodity group "A." Round the value for display consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

Table 54A. Volume Correction Factor Due to Temperature Against 15°C Base Density (Crude Oils)

Alternate Pressure is 0 kPa (gauge)

°C	925.0	925.1	Base 925.2	Density 925.3	(kg/m³) 925.4	925.5	925.6	°C
	Volume Con	rrection fo	or the Effe	ct of Te	mperature on	Liquid	(CTL) to 15°C	
40.00 40.05 40.10 40.15 40.20	0.98196 0.98192 0.98189 0.98185 0.98181	0.98196 0.98193 0.98189 0.98186 0.98182	0.98197 0.98193 0.98190 0.98186 0.98182	0.98197 0.98194 0.98190 0.98186 0.98183	0.98194 0.98190 0.98187	0.98198 0.98194 0.98191 0.98187 0.98183	0.98195 0.98191 0.98187	40.00 40.05 40.10 40.15 40.20
40.25 40.30 40.35 40.40 40.45	0.98178 0.98174 0.98171 0.98167 0.98163	0.98178 0.98175 0.98171 0.98167 0.98164	0.98179 0.98175 0.98171 0.98168 0.98164	0.98179 0.98175 0.98172 0.98168 0.98165	0.98176 0.98172 0.98169	0.98180 0.98176 0.98173 0.98169 0.98165	0.98177 0.98173 0.98169	40.25 40.30 40.35 40.40 40.45
40.50 40.55 40.60 40.65 40.70	0.98160 0.98156 0.98152 0.98149 0.98145	0.98160 0.98156 0.98153 0.98149 0.98146	0.98161 0.98157 0.98153 0.98150 0.98146	0.98161 0.98157 0.98154 0.98150 0.98146	0.98158 0.98154 0.98150	0.98162 0.98158 0.98154 0.98151 0.98147	0.98159 0.98155 0.98151	40.50 40.55 40.60 40.65 40.70
40.75 40.80 40.85 40.90 40.95	0.98142 0.98138 0.98134 0.98131 0.98127	0.98142 0.98138 0.98135 0.98131 0.98127	0.98142 0.98139 0.98135 0.98132 0.98128	0.98143 0.98139 0.98136 0.98132 0.98128	0.98140 0.98136 0.98132	0.98144 0.98140 0.98136 0.98133 0.98129	0.98140 0.98137 0.98133	40.75 40.80 40.85 40.90 40.95
41.00 41.05 41.10 41.15 41.20	0.98123 0.98120 0.98116 0.98113 0.98109	0.98124 0.98120 0.98117 0.98113 0.98109	0.98124 0.98121 0.98117 0.98113 0.98110	0.98125 0.98121 0.98117 0.98114 0.98110	0.98121 0.98118 0.98114	0.98125 0.98122 0.98118 0.98115 0.98111	0.98122 0.98119 0.98115	41.00 41.05 41.10 41.15 41.20
41.25 41.30 41.35 41.40 41.45	0.98105 0.98102 0.98098 0.98094 0.98091	0.98106 0.98102 0.98098 0.98095 0.98091	0.98106 0.98103 0.98099 0.98095 0.98092	0.98107 0.98103 0.98099 0.98096 0.98092	0.98103 0.98100 0.98096	0.98107 0.98104 0.98100 0.98097 0.98093	0.98104 0.98101 0.98097	41.25 41.30 41.35 41.40 41.45
41.50 41.55 41.60 41.65 41.70	0.98087 0.98084 0.98080 0.98076 0.98073	0.98088 0.98084 0.98080 0.98077 0.98073	0.98088 0.98084 0.98081 0.98077	0.98088 0.98085 0.98081 0.98078 0.98074	0.98085 0.98082 0.98078	0.98089 0.98086 0.98082 0.98078 0.98075	0.98086 0.98082 0.98079	41.50 41.55 41.60 41.65 41.70
41.75 41.80 41.85 41.90 41.95	0.98069 0.98065 0.98062 0.98058 0.98055	0.98069 0.98066 0.98062 0.98059 0.98055	0.98070 0.98066 0.98063 0.98059 0.98055	0.98070 0.98067 0.98063 0.98059 0.98056	0.98063 0.98060	0.98071 0.98068 0.98064 0.98060 0.98057	0.98068 0.98064 0.98061	41.75 41.80 41.85 41.90 41.95
42.00 42.05 42.10 42.15 42.20	0.98051 0.98047 0.98044 0.98040 0.98036	0.98051 0.98048 0.98044 0.98040 0.98037	0.98052 0.98048 0.98044 0.98041 0.98037	0.98052 0.98049 0.98045 0.98041 0.98038	0.98049 0.98045 0.98042	0.98053 0.98049 0.98046 0.98042 0.98039	0.98050 0.98046 0.98043	42.00 42.05 42.10 42.15 42.20
42.25 42.30 42.35 42.40 42.45	0.98033 0.98029 0.98025 0.98022 0.98018	0.98033 0.98030 0.98026 0.98022 0.98019	0.98034 0.98030 0.98026 0.98023 0.98019	0.98034 0.98030 0.98027 0.98023 0.98020	0.98031 0.98027 0.98024	0.98035 0.98031 0.98028 0.98024 0.98020	0.98032 0.98028 0.98024	42.25 42.30 42.35 42.40 42.45
42.50	0.98015	0.98015	0.98015	0.98016	0.98016	0.98017	0.98017	42.50

## 11.1.8.15 Instructions to Generate Tables 54B — Correction of Volume to 15°C Against Density at 15°C for Generalized Products

**Input Variables:** Base density and temperature. Pressure set to 0 kPa (gauge).

**Output Variables:** CTL at input temperature and 0 kPa (gauge).

- Step 1: Hold pressure value at 0 kPa (gauge).
- Step 2: Increment density value by 0.1 kg/m³ in range of 611.2 to 1163.8 kg/m³. Ensure that the density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the CTL using procedure in 11.1.7.1 & specifying commodity group "B." Round the value for display consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

Table 54B. Volume Correction Factor Due to Temperature Against  $15\,^{\circ}\text{C}$  Base Density (Refined Products)

Alternate Pressure is 0 kPa (gauge)

					_	_		
			Base	Density (	kg/m³)			
°C	925.0	925.1	925.2	925.3	925.4	925.5	925.6	°C
	Volume Cor	rrection fo	or the Effe	ect of Temp	perature or	n Liquid (0	CTL) to 15°C	
40.00	0.98129	0.98130	0.98130	0.98130	0.98130	0.98131	0.98131	40.00
40.05	0.98126	0.98126	0.98126	0.98126	0.98127	0.98127	0.98127	40.05
40.10	0.98122	0.98122	0.98122	0.98123	0.98123	0.98123	0.98124	40.10
40.15	0.98118	0.98118	0.98119	0.98119	0.98119	0.98119	0.98120	40.15
40.20	0.98114	0.98115	0.98115	0.98115	0.98115	0.98116	0.98116	40.20
40.25	0.98111	0.98111	0.98111	0.98111	0.98112	0.98112	0.98112	40.25
40.30	0.98107	0.98107	0.98107	0.98108	0.98108	0.98108	0.98108	40.30
40.35	0.98103	0.98103	0.98104	0.98104	0.98104	0.98104	0.98105	40.35
40.40	0.98099	0.98100	0.98100	0.98100	0.98100	0.98101	0.98101	40.40
40.45	0.98096	0.98096	0.98096	0.98096	0.98097	0.98097	0.98097	40.45
40.50	0.98092	0.98092	0.98092	0.98093	0.98093	0.98093	0.98093	40.50
40.55	0.98088	0.98088	0.98089	0.98089	0.98089	0.98089	0.98090	40.55
40.60	0.98084	0.98085	0.98085	0.98085	0.98085	0.98086	0.98086	40.60
40.65	0.98081	0.98081	0.98081	0.98081	0.98082	0.98082	0.98082	40.65
40.70	0.98077	0.98077	0.98077	0.98078	0.98078	0.98078	0.98078	40.70
40.75	0.98073	0.98073	0.98074	0.98074	0.98074	0.98074	0.98075	40.75
40.80	0.98069	0.98070	0.98070	0.98070	0.98070	0.98071	0.98071	40.80
40.85	0.98066	0.98066	0.98066	0.98066	0.98067	0.98067	0.98067	40.85
40.90	0.98062	0.98062	0.98062	0.98063	0.98063	0.98063	0.98063	40.90
40.95	0.98058	0.98058	0.98059	0.98059	0.98059	0.98059	0.98060	40.95
41.00	0.98054	0.98054	0.98055	0.98055	0.98055	0.98056	0.98056	41.00
41.05	0.98050	0.98051	0.98051	0.98051	0.98052	0.98052	0.98052	41.05
41.10	0.98047	0.98047	0.98047	0.98048	0.98048	0.98048	0.98048	41.10
41.15	0.98043	0.98043	0.98043	0.98044	0.98044	0.98044	0.98045	41.15
41.20	0.98039	0.98039	0.98040	0.98040	0.98040	0.98041	0.98041	41.20
41.25	0.98035	0.98036	0.98036	0.98036	0.98037	0.98037	0.98037	41.25
41.30	0.98032	0.98032	0.98032	0.98032	0.98033	0.98033	0.98033	41.30
41.35	0.98028	0.98028	0.98028	0.98029	0.98029	0.98029	0.98030	41.35
41.40	0.98024	0.98024	0.98025	0.98025	0.98025	0.98026	0.98026	41.40
41.45	0.98020	0.98021	0.98021	0.98021	0.98021	0.98022	0.98022	41.45
41.50	0.98017	0.98017	0.98017	0.98017	0.98018	0.98018	0.98018	41.50
41.55	0.98013	0.98013	0.98013	0.98014	0.98014	0.98014	0.98015	41.55
41.60	0.98009	0.98009	0.98010	0.98010	0.98010	0.98010	0.98011	41.60
41.65	0.98005	0.98006	0.98006	0.98006	0.98006	0.98007	0.98007	41.65
41.70	0.98002	0.98002	0.98002	0.98002	0.98003	0.98003	0.98003	41.70
41.75	0.97998	0.97998	0.97998	0.97999	0.97999	0.97999	0.97999	41.75
41.80	0.97994	0.97994	0.97995		0.97995	0.97995		41.80
41.85	0.97990	0.97991	0.97991	0.97991	0.97991	0.97992	0.97992	41.85
41.90	0.97986	0.97987	0.97987	0.97987	0.97988	0.97988	0.97988	41.90
41.95	0.97983	0.97983	0.97983	0.97984	0.97984	0.97984	0.97984	41.95
42.00	0.97979	0.97979	0.97980	0.97980	0.97980	0.97980	0.97981	42.00
42.05	0.97975	0.97975	0.97976	0.97976	0.97976	0.97977	0.97977	42.05
42.10	0.97971	0.97972	0.97972	0.97972	0.97973	0.97973	0.97973	42.10
42.15	0.97968	0.97968	0.97968	0.97969	0.97969	0.97969	0.97969	42.15
42.20	0.97964	0.97964	0.97964	0.97965	0.97965	0.97965	0.97966	42.20
40 05	0 07060	0 07000	0 07061	0 07061	0 07061	0 07060	0 07000	40 05
42.25 42.30	0.97960	0.97960	0.97961	0.97961	0.97961	0.97962	0.97962	42.25
	0.97956	0.97957	0.97957	0.97957	0.97958	0.97958	0.97958	42.30
42.35	0.97953	0.97953	0.97953	0.97953	0.97954	0.97954	0.97954	42.35
42.40	0.97949	0.97949	0.97949	0.97950	0.97950	0.97950	0.97951	42.40
42.45	0.97945	0.97945	0.97946	0.97946	0.97946	0.97947	0.97947	42.45
42.50	0.97941	0.97942	0.97942	0.97942	0.97942	0.97943	0.97943	42.50
42.50	0.2/241	0.2/344	0.2/242	0.2/342	0.2/342	0.2/243	0.2/243	44.00

# 11.1.8.16 Instructions to Generate Tables 54D — Correction of Volume to 15°C Against Density at 15°C for Generalized Lubricating Oils

**Input Variables:** Base density and temperature. Pressure set to 0 kPa (gauge).

**Output Variables:** CTL at input temperature and 0 kPa (gauge).

- Step 1: Hold pressure value at 0 kPa (gauge).
- Step 2: Increment density value by 0.1 kg/m³ in range of 801.3 to 1163.8 kg/m³. Ensure that the density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the CTL using procedure in 11.1.7.1 & specifying commodity group "D." Round the value for display consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

Table 54D. Volume Correction Factor Due to Temperature Against 15°C Base Density (Lube Oils)

Alternate Pressure is 0 kPa (gauge)

°C	925.0	925.1	Base 925.2	Density (	kg/m³) 925.4	925.5	925.6	°C
	Volume Co	rrection fo	or the Eff	ect of Tem	perature or	n Liquid (	CTL) to 15°C	
40.00	0.98295	0.98295	0.98295	0.98295	0.98296	0.98296	0.98296	40.00
40.05 40.10	0.98291 0.98288	0.98292 0.98288	0.98292 0.98288	0.98292 0.98289	0.98292 0.98289	0.98292 0.98289	0.98293 0.98289	40.05 40.10
40.10	0.98285	0.98285	0.98285	0.98285	0.98285	0.98285	0.98286	40.10
40.20	0.98281	0.98281	0.98281	0.98282	0.98282	0.98282	0.98282	40.20
40.25	0.98278	0.98278	0.98278	0.98278	0.98278	0.98279	0.98279	40.25
40.30	0.98274	0.98274	0.98275	0.98275	0.98275	0.98275	0.98275	40.30
40.35	0.98271	0.98271	0.98271	0.98271	0.98272	0.98272	0.98272	40.35
40.40 40.45	0.98267 0.98264	0.98268 0.98264	0.98268 0.98264	0.98268 0.98265	0.98268 0.98265	0.98268 0.98265	0.98269 0.98265	40.40
40.50	0.98261	0.98261	0.98261	0.98261	0.98261	0.98261	0.98262	40.50
40.55	0.98257	0.98257	0.98257	0.98258	0.98258	0.98258	0.98258	40.55
40.60	0.98254	0.98254	0.98254	0.98254	0.98254	0.98255	0.98255	40.60
40.65	0.98250	0.98250	0.98251	0.98251	0.98251	0.98251	0.98251	40.65
40.70	0.98247	0.98247	0.98247	0.98247	0.98248	0.98248	0.98248	40.70
40.75	0.98243	0.98244	0.98244	0.98244	0.98244	0.98244	0.98245	40.75
40.80	0.98240	0.98240	0.98240	0.98241	0.98241	0.98241	0.98241	40.80
40.85	0.98237	0.98237	0.98237	0.98237	0.98237	0.98238	0.98238	40.85
40.90	0.98233	0.98233	0.98234	0.98234	0.98234	0.98234	0.98234	40.90
40.95	0.98230	0.98230	0.98230	0.98230	0.98230	0.98231	0.98231	40.95
41.00	0.98226	0.98226	0.98227	0.98227	0.98227	0.98227	0.98227	41.00
41.05	0.98223	0.98223	0.98223	0.98223	0.98224	0.98224	0.98224	41.05
41.10	0.98219	0.98220	0.98220	0.98220	0.98220	0.98220	0.98221	41.10
41.15	0.98216	0.98216	0.98216	0.98217	0.98217	0.98217	0.98217	41.15
41.20	0.98213	0.98213	0.98213	0.98213	0.98213	0.98214	0.98214	41.20
41.25	0.98209	0.98209	0.98210	0.98210	0.98210	0.98210	0.98210	41.25
41.30	0.98206	0.98206	0.98206	0.98206	0.98206	0.98207	0.98207	41.30
41.35	0.98202	0.98202	0.98203	0.98203	0.98203	0.98203	0.98203	41.35
41.40 41.45	0.98199 0.98195	0.98199 0.98196	0.98199 0.98196	0.98199 0.98196	0.98200 0.98196	0.98200 0.98196	0.98200 0.98197	41.40 41.45
41.50	0.98192	0.98192	0.98192	0.98193	0.98193	0.98193	0.98193	41.50
41.55	0.98189	0.98189	0.98189	0.98189	0.98189	0.98190	0.98190	41.55
41.60	0.98185	0.98185	0.98186	0.98186	0.98186	0.98186	0.98186	41.60
41.65	0.98182	0.98182	0.98182	0.98182	0.98182	0.98183	0.98183	41.65
41.70	0.98178	0.98178	0.98179	0.98179	0.98179	0.98179	0.98179	41.70
41.75	0.98175	0.98175	0.98175	0.98175	0.98176	0.98176	0.98176	41.75
41.80	0.98171	0.98172	0.98172	0.98172	0.98172	0.98172	0.98173	41.80
41.85	0.98168	0.98168	0.98168	0.98169	0.98169	0.98169	0.98169	41.85
41.90	0.98165	0.98165	0.98165 0.98162	0.98165	0.98165 0.98162	0.98166	0.98166	41.90
41.95	0.98161	0.98161		0.98162		0.98162	0.98162	41.95
42.00	0.98158	0.98158	0.98158	0.98158	0.98159	0.98159	0.98159	42.00
42.05	0.98154	0.98154	0.98155	0.98155	0.98155	0.98155	0.98155	42.05
42.10	0.98151	0.98151	0.98151	0.98151	0.98152	0.98152	0.98152	42.10
42.15 42.20	0.98147 0.98144	0.98148 0.98144	0.98148 0.98144	0.98148 0.98145	0.98148 0.98145	0.98148 0.98145	0.98149 0.98145	42.15 42.20
42.25	0.98141	0.98141	0.98141	0.98141	0.98141	0.98142	0.98142	42.25
42.30	0.98137	0.98137	0.98138	0.98138	0.98138	0.98138	0.98138	42.30
42.35	0.98134	0.98134	0.98134	0.98134	0.98135	0.98135	0.98135	42.35
42.40	0.98130	0.98130	0.98131	0.98131	0.98131	0.98131	0.98131	42.40
42.45	0.98127	0.98127	0.98127	0.98127	0.98128	0.98128	0.98128	42.45
42.50	0.98123	0.98124	0.98124	0.98124	0.98124	0.98124	0.98125	42.50

## 11.1.8.17 Instructions to Generate Tables 59A — Correction of Observed Density to Density at 20°C for Generalized Crude Oils

**Input Variables:** Base density and temperature. Pressure set to 0 kPa (gauge).

**Output Variables:** CTL at input temperature and 0 kPa (gauge).

- Step 1: Hold pressure value at 0 kPa (gauge).
- Step 2: Increment density value by 0.1 kg/m³ in range of 470.6 to 1197.7 kg/m³. Ensure that the density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the CTL using procedure in 11.1.7.2 & specifying commodity group "A." Round the value for display consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

Table 59A. Correction of Observed Density to  $20\,^{\circ}\text{C}$  Base Density (Crude Oils) If hydrometer used to determine density, apply glass correction before entering table

#### Observed Pressure is 0 kPa (gauge)

°C	827.0	827.1	Observe	d Density 827.3	(kg/m³) 827.4	827.5	827.6	°C
		Correspondi	ng Density	at 20°C	& O kPa (ga	auge), kg/	m³	
35.00	838.0	838.1	838.2	838.3	838.4	838 5	838.6	35.00
35.05	838.1	838.2	838.2	838.3	838.4	838.5	838.6	35.05
35.10	838.1				838.5			35.10
35.15	838.1		838.3	838.4	838.5	838.6		35.15
	838.2		838.4	838.5	838.6	838.7	838.8	35.20
35.25	838.2		838.4		838.6	838.7	838.8	
35.30	838.2	838.3	838.4	838.5	838.6	838.7	838.8	35.30
35.35	838.3			838.6	838.7	838.8	838.9	35.35
35.40	838.3	838.4	838.5	838.6	838.7	838.8	838.9	35.40
35.45	838.3	838.4 838.4	838.5	838.6	838.7	838.8	838.9	35.45
	838.4		838.6	838.7	838.8		839.0	
35.55	838.4	838.5	838.6	838.7	838.8	838.9	839.0	35.55
	838.5		838.6		838.8			
35.65	838.5		838.7 838.7	838.8	838.9 838.9	839.0 839.0	839.1 839.1	35.65
35.70	838.5	838.6	838.7	838.8	838.9	839.0	839.1	35.70
35.75	838.6			838.9	839.0	839.1	839.2	35.75
35.80	838.6		838.8 838.8	838.9	839.0	839.1	839.2	35.80
35.85	838.6	838.7	838.8	838.9	839.0 839.0	839.1	839.2	35.85
35.90	838.7	838.8	838.9 838.9	839.0	839.1 839.1	839.2 839.2		35.90
35.95	838.7	838.8	838.9	839.0	839.1	839.2	839.3 839.3	35.95
36.00	838.7	838.8	838.9	839.0	839.1		839.3	36.00
36.05	838.8	838.9 838.9	839.0	839.1	839.2 839.2	839.3 839.3	839.4	36.05
36.10	838.8	838.9	839.0	839.1	839.2			36.10
36.15	838.9	839.0	839.0 839.1	839.1	839.2 839.3	839.3 839.4	839.4 839.5	36.15
36.20	838.9	839.0	839.1	839.2	839.3	839.4	839.5	36.20
36.25	838.9		839.1	839.2	839.3	839.4	839.5	36.25
36.30	839.0	839.1 839.1	839.2	839.3	839.4 839.4	839.5 839.5	839.5 839.6 839.6	36.30
36.35	839.0	839.1	839.2	839.3	839.4	839.5		36.35
36.40	839.0	839.1	839.2	839.3	839.4	839.5	839.6	36.40
36.45	839.1	839.2	839.3	839.4	839.5	839.6	839.6 839.7	36.45
36.50	839.1	839.2	839.3	839.4	839.5		839.7	36.50
36.55	839.1	839.2	839.3	839.4	839.5 839.6	839.6 839.7	839.7	36.55
36.60	839.2	839.3	839.4	839.5	839.6			36.60
36.65	839.2		839.4		839.6		839.8	36.65
36.70	839.3	839.3	839.4	839.5	839.6	839.7	839.8	36.70
	839.3	839.4			839.7			
36.80	839.3	839.4	839.5	839.6	839.7	839.8	839.9	36.80
36.85	839.4	839.5	839.6	839.7	839.8	839.9	840.0	36.85
36.90	839.4	839.5	839.6	839.7	839.8	839.9	840.0	36.90
36.95	839.4	839.5	839.6	839.7	839.8	839.9	840.0	36.95
37.00	839.5	839.6	839.7	839.8	839.9	840.0	840.1	37.00
37.05	839.5	839.6	839.7	839.8	839.9	840.0	840.1	37.05
37.10	839.5	839.6	839.7	839.8	839.9	840.0	840.1	37.10
37.15	839.6	839.7	839.8	839.9	840.0	840.1	840.2	37.15
37.20	839.6	839.7	839.8	839.9	840.0	840.1	840.2	37.20
37.25	839.7	839.7	839.8	839.9	840.0	840.1	840.2	37.25
37.30	839.7	839.8	839.9	840.0	840.1	840.2	840.3	37.30
37.35	839.7	839.8	839.9	840.0	840.1	840.2	840.3	37.35
37.40	839.8	839.9	840.0	840.1	840.2	840.3	840.3	37.40
37.45	839.8	839.9	840.0	840.1	840.2	840.3	840.4	37.45
37.50	839.8	839.9	840.0	840.1	840.2	840.3	840.4	37.50

## 11.1.8.18 Instructions to Generate Tables 59B — Correction of Observed Density to Density at 20°C for Generalized Products

**Input Variables:** Base density and temperature. Pressure set to 0 kPa (gauge).

**Output Variables:** CTL at input temperature and 0 kPa (gauge).

- Step 1: Hold pressure value at 0 kPa (gauge).
- Step 2: Increment density value by 0.1 kg/m³ in range of 470.5 to 1205.4 kg/m³. Ensure that the density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the CTL using procedure in 11.1.7.2 & specifying commodity group "B." Round the value for display consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

Table 59B. Correction of Observed Density to  $20^{\circ}C$  Base Density (Refined Products) If hydrometer used to determine density, apply glass correction before entering table

#### Observed Pressure is 0 kPa (gauge)

°C	927 0	827.1	Observe	d Density	(kg/m³)	927 E	927 6	°C		
C								C		
Corresponding Density at 20°C & 0 kPa (gauge), $kg/m^3$										
35.00	837.7	837.8	837.9	838.0	838.1	838.2	838.3	35.00		
35.05	837.7	837.8	837.9	838.0	838.1	838.2		35.05		
35.10	837.8		838.0		838.2			35.10		
35.15	837.8	837.9	838.0	838.1	838.2	838.3	838.4	35.15		
35.20	837.8	837.9	838.0	838.1	838.2	838.3	838.4	35.20		
35.25	837.9	838.0	838.1	838.2	838.3	838.4	838.5	35.25		
35.30	837.9	838.0	838.1	838.2	838.3	838.4	838.5	35.30		
35.35	837.9	838.0	838.1	838.2	838.3	838.4	838.5	35.35		
35.40	838.0	838.1	838.2	838.3	838.4	838.5	838.6	35.40		
35.45	838.0	838.1	838.2	838.3	838.4	838.5	838.6	35.45		
35.50	838.0		838.2			838.5		35.50		
35.55	838.1	838.2	838.3	838.4	838.5	838.6	838.7	35.55		
35.60	838.1			838.4		838.6		35.60		
35.65	838.2	838.3	838.4 838.4	838.5 838.5	838.6	838.7	838.8	35.65		
35.70	838.2	838.3	838.4	838.5	838.6	838.7	838.8	35.70		
35.75	838.2		838.4			838.7		35.75		
35.80	838.3	838.4	838.5 838.5	838.6 838.6	838.7	838.8	838.9	35.80		
35.85	838.3			838.6	838.7	838.8		35.85		
35.90	838.3	838.4	838.5	838.6	838.7	838.8	838.9	35.90		
35.95	838.4	838.5	838.6	838.6 838.7	838.8	838.9	839.0	35.95		
36.00	838.4	838.5	838.6	838.7		838.9		36.00		
36.05	838.4	838.5	838.6	838.7 838.8	838.8	838.9 839.0	839.0	36.05		
36.10	838.5	838.6	838.7	838.8	838.9	839.0	839.1	36.10		
36.15	838.5	838.6	838.7 838.7	838.8 838.8	838.9	839.0 839.0	839.1	36.15		
36.20	838.5	838.6	838.7	838.8	838.9	839.0	839.1	36.20		
36.25	838.6		838.8	838.9		839.1	839.2	36.25		
36.30	838.6	838.7	838.8 838.9	838.9	839.0	839.1 839.2	839.2	36.30		
36.35	838.7			839.0	839.1			36.35		
36.40	838.7	838.8	838.9	839.0	839.1	839.2		36.40		
36.45	838.7	838.8	838.9	839.0 839.0	839.1	839.2	839.3	36.45		
36.50	838.8		839.0	839.1		839.3	839.4	36.50		
36.55	838.8	838.9	839.0	839.1	839.2			36.55		
36.60	838.8	838.9	839.0	839.1	839.2	839.3	839.4	36.60		
36.65	838.9		839.1	839.2	839.3			36.65		
36.70	838.9	839.0	839.1	839.2	839.3	839.4	839.5	36.70		
36.75	838.9	839.0	839.1	839.2	839.3	839.4	839.5	36.75		
36.80	839.0	839.1	839.2	839.3	839.4	839.5	839.6	36.80		
36.85	839.0	839.1	839.2	839.3	839.4	839.5	839.6	36.85		
36.90	839.0	839.1	839.2	839.3	839.4	839.5	839.6	36.90		
36.95	839.1	839.2	839.3	839.4	839.5	839.6	839.7	36.95		
37.00	839.1	839.2	839.3	839.4	839.5	839.6	839.7	37.00		
37.05	839.2	839.3	839.4	839.5	839.6	839.7	839.8	37.05		
37.10	839.2	839.3	839.4	839.5	839.6	839.7	839.8	37.10		
37.15	839.2	839.3	839.4	839.5	839.6	839.7	839.8	37.15		
37.20	839.3	839.4	839.5	839.6	839.7	839.8	839.9	37.20		
37.25	839.3	839.4	839.5	839.6	839.7	839.8	839.9	37.25		
37.30	839.3	839.4	839.5	839.6	839.7	839.8	839.9	37.30		
37.35	839.4	839.5	839.6	839.7	839.8	839.9	840.0	37.35		
37.40	839.4	839.5	839.6	839.7	839.8	839.9	840.0	37.40		
37.45	839.4	839.5	839.6	839.7	839.8	839.9	840.0	37.45		
37.50	839.5	839.6	839.7	839.8	839.9	840.0	840.1	37.50		

# 11.1.8.19 Instructions to Generate Tables 59D — Correction of Observed Density to Density at 20°C for Generalized Lubricating Oils

**Input Variables:** Base density and temperature. Pressure set to 0 kPa (gauge).

**Output Variables:** CTL at input temperature and 0 kPa (gauge).

- Step 1: Hold pressure value at 0 kPa (gauge).
- Step 2: Increment density value by 0.1 kg/m³ in range of 714.5 to 1204.1 kg/m³. Ensure that the density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the CTL using procedure in 11.1.7.2 & specifying commodity group "D." Round the value for display consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

Table 59D. Correction of Observed Density to 20°C Base Density (Lube Oils) If hydrometer used to determine density, apply glass correction before entering table

Observed Pressure is 0 kPa (gauge)

°C	827.0	827.1	Observe	d Density 827.3	(kg/m³) 827.4	827.5	827.6	°C
		Correspondi	ing Density	at 20°C	& O kPa (ga	auge), kg/	m³	
35.00 35.05	836.5 836.5	836.6 836.6	836.7 836.7	836.8 836.8	836.9 836.9	837.0 837.0	837.1 837.1	35.00 35.05
35.10	836.5		836.7	836.8		837.0	837.1	35.10
35.15	836.6	836.7		836.9	837.0	837.1		35.15
35.20	836.6		836.8	836.9	837.0	837.1	837.2	35.20
35.25 35.30	836.6 836.7	836.7 836.8	836.8 836.9	836.9 837.0	837.0 837.1	837.1 837.2	837.2 837.3	35.25 35.30
35.35	836.7	836.8	836.9	837.0	837.1	837.2	837.3	35.35
35.40	836.7	836.8	836.9	837.0	837.1	837.2	837.3	35.40
35.45	836.8	836.9	837.0	837.1	837.2	837.3	837.4	35.45
	836.8		837.0	837.1		837.3		
35.55	836.8	836.9 836.9	837.0	837.1 837.1	837.2	837.3		35.55
35.60 35.65	836.8 836.9	836.9	837.0 837.1	837.1	027 2	837.3 837.4	837.4 837.5	35.60 35.65
35.70	836.9	837.0	837.1	837.2 837.2	837.3	837.4	837.5	35.70
35.75	836.9			837.2		837.4		35.75
35.80	837.0	837.1	837.2	837.3 837.3	837.4	837.5 837.5	837.6	35.80
35.85	837.0	837.1	837.2					35.85
35.90 35.95	837.0 837.1	837.1 837.2	837.2 837.3	837.3 837.4	837.4 837.5	837.5 837.6	837.6 837.7	35.90 35.95
36.00	837.1	837.2		837.4	837.5	837.6		
36.05	837.1	837.2 837.3	837.3	837.4 837.5	837.5	837.6	837.7	36.05
36.10	837.2	837.3	837.3	837.5	837.6	837.7	837.8	36.10
36.15 36.20	837.2 837.2	837.3	837.4 837.4	837.5 837.5	837.6 837.6	837.7 837.7	837.8 837.8	36.15 36.20
36.25	837.3	837.4	837.5	837.6	837.7	837.8	837.9	36.25
36.30	837.3	837.4 837.4	837.5	837.6	837.7	837.8 837.8 837.8	837.9	36.30
36.35	837.3	837.4	837.5 837.5	83/.6	83/./			36.35
36.40	837.4	837.5	837.6	837.7				36.40
36.45	837.4	837.5	837.6	837.7		837.9		36.45
36.50	837.4	837.5		837.7	837.8	837.9		
36.55	837.5	837.6 837.6	837.7	837.8	837.9	838.0 838.0	838.1	36.55
36.60	837.5		837.7	837.8				36.60
36.65 36.70	837.5 837.5	837.6 837.6	837.7 837.7	837.8 837.8	837.9 837.9	838.0 838.0	838.1 838.1	36.65 36.70
36.75	837.6 837.6		837.8	837.9		838.1 838.1		36.75 36.80
36.80 36.85	837.6	837.7 837.7	837.8 837.8	837.9 837.9	838.0 838.0	838.1	838.2 838.2	36.85
36.90	837.7	837.8	837.9	838.0	838.1	838.2	838.3	36.90
36.95	837.7	837.8	837.9	838.0	838.1	838.2	838.3	36.95
37.00	837.7	837.8	837.9	838.0	838.1	838.2	838.3	37.00
37.05	837.8	837.9	838.0	838.1	838.2	838.3	838.4	37.05
37.10	837.8	837.9	838.0	838.1	838.2	838.3	838.4	37.10
37.15 37.20	837.8 837.9	837.9 838.0	838.0 838.1	838.1 838.2	838.2 838.3	838.3 838.4	838.4 838.5	37.15 37.20
37.25	837.9	838.0	838.1	838.2	838.3	838.4	838.5	37.25
37.30	837.9	838.0	838.1	838.2	838.3	838.4	838.5	37.30
37.35	838.0	838.1	838.2	838.3	838.4	838.5	838.6	37.35
37.40	838.0	838.1	838.2	838.3	838.4	838.5	838.6	37.40
37.45	838.0	838.1	838.2	838.3	838.4	838.5	838.6	37.45
37.50	838.1	838.2	838.3	838.4	838.5	838.6	838.7	37.50

# 11.1.8.20 Instructions to Generate Table 60A — Correction of Volume to 20°C Against Density at 20°C for Generalized Crude Oils

**Input Variables:** Base density and temperature. Pressure set to 0 kPa (gauge).

**Output Variables:** CTL at input temperature and 0 kPa (gauge).

- Step 1: Hold pressure value at 0 kPa (gauge).
- Step 2: Increment density value by 0.1 kg/m³ in range of 606.2 to 1161.1 kg/m³. Ensure that the density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the CTL using procedure in 11.1.7.1 & specifying commodity group "A." Round the value for display consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

Table 60A. Volume Correction Factor Due to Temperature Against 20°C Base Density (Crude Oils)

Alternate Pressure is 0 kPa (gauge)

°C	925.0	925.1	Base 925.2	Density 925.3	(kg/m³) 925.4	925.5	925.6	°C
	Volume Co	rrection fo	or the Effe	ect of Tem	perature on	Liquid (	CTL) to 20°C	
40.00	0.98561	0.98561	0.98561	0.98561	0.98562	0.98562	0.98562	40.00
40.05	0.98557	0.98557	0.98558	0.98558	0.98558	0.98558	0.98559	40.05
40.10	0.98553	0.98554	0.98554	0.98554	0.98555	0.98555	0.98555	40.10
40.15	0.98550	0.98550	0.98550	0.98551	0.98551	0.98551	0.98552	40.15
40.20	0.98546	0.98546	0.98547	0.98547	0.98547	0.98548	0.98548	40.20
40.30	0.98539	0.98539	0.98539	0.98540	0.98540	0.98540	0.98541	40.30
40.35	0.98535	0.98536	0.98536	0.98536	0.98537	0.98537	0.98537	40.35
40.40	0.98532	0.98532	0.98532	0.98533	0.98533	0.98533	0.98534	40.40
40.45	0.98528	0.98528	0.98529	0.98529	0.98529	0.98530	0.98530	40.45
40.50	0.98524	0.98525	0.98525	0.98525	0.98526	0.98526	0.98526	40.50
40.55	0.98521	0.98521	0.98521	0.98522	0.98522	0.98522	0.98523	40.55
40.60	0.98517	0.98517	0.98518	0.98518	0.98518	0.98519	0.98519	40.60
40.65	0.98514	0.98514	0.98514	0.98515	0.98515	0.98515	0.98515	40.65
40.70	0.98510	0.98510	0.98511	0.98511	0.98511	0.98512	0.98512	40.70
40.75	0.98506	0.98507	0.98507	0.98507	0.98508	0.98508	0.98508	40.75
40.80	0.98503	0.98503	0.98503	0.98504	0.98504	0.98504	0.98505	40.80
40.85	0.98499	0.98499	0.98500	0.98500	0.98500	0.98501	0.98501	40.85
40.90	0.98495	0.98496	0.98496	0.98496	0.98497	0.98497	0.98497	40.90
40.95	0.98492	0.98492	0.98493	0.98493	0.98493	0.98494	0.98494	40.95
41.00	0.98488	0.98489	0.98489	0.98489	0.98490	0.98490	0.98490	41.00
41.05	0.98485	0.98485	0.98485	0.98486	0.98486	0.98486	0.98487	41.05
41.10	0.98481	0.98481	0.98482	0.98482	0.98482	0.98483	0.98483	41.10
41.15	0.98477	0.98478	0.98478	0.98478	0.98479	0.98479	0.98479	41.15
41.20	0.98474	0.98474	0.98474	0.98475	0.98475	0.98475	0.98476	41.20
41.25	0.98470	0.98471	0.98471	0.98471	0.98472	0.98472	0.98472	41.25
41.30	0.98467	0.98467	0.98467	0.98468	0.98468	0.98468	0.98469	41.30
41.35	0.98463	0.98463	0.98464	0.98464	0.98464	0.98465	0.98465	41.35
41.40	0.98459	0.98460	0.98460	0.98460	0.98461	0.98461	0.98461	41.40
41.45	0.98456	0.98456	0.98456	0.98457	0.98457	0.98457	0.98458	41.45
41.50	0.98452	0.98452	0.98453	0.98453	0.98453	0.98454	0.98454	41.50
41.55	0.98448	0.98449	0.98449	0.98450	0.98450	0.98450	0.98451	41.55
41.60	0.98445	0.98445	0.98446	0.98446	0.98446	0.98447	0.98447	41.60
41.65	0.98441	0.98442	0.98442	0.98442	0.98443	0.98443	0.98443	41.65
41.70	0.98438	0.98438	0.98438	0.98439	0.98439	0.98439	0.98440	41.70
41.75	0.98434	0.98434	0.98435	0.98435	0.98435	0.98436	0.98436	41.75
41.80	0.98430	0.98431	0.98431	0.98431	0.98432	0.98432	0.98432	41.80
41.85	0.98427	0.98427	0.98427	0.98428	0.98428	0.98429	0.98429	41.85
41.90	0.98423	0.98424	0.98424	0.98424	0.98425	0.98425	0.98425	41.90
41.95	0.98420	0.98420	0.98420	0.98421	0.98421	0.98421	0.98422	41.95
42.00	0.98416	0.98416	0.98417	0.98417	0.98417	0.98418	0.98418	42.00
42.05	0.98412	0.98413	0.98413	0.98413	0.98414	0.98414	0.98414	42.05
42.10	0.98409	0.98409	0.98409	0.98410	0.98410	0.98410	0.98411	42.10
42.15	0.98405	0.98405	0.98406	0.98406	0.98406	0.98407	0.98407	42.15
42.20	0.98401	0.98402	0.98402	0.98403	0.98403	0.98403	0.98404	42.20
42.25	0.98398	0.98398	0.98399	0.98399	0.98399	0.98400	0.98400	42.25
42.30	0.98394	0.98395	0.98395	0.98395	0.98396	0.98396	0.98396	42.30
42.35	0.98391	0.98391	0.98391	0.98392	0.98392	0.98392	0.98393	42.35
42.40	0.98387	0.98387	0.98388	0.98388	0.98388	0.98389	0.98389	42.40
42.45	0.98383	0.98384	0.98384	0.98384	0.98385	0.98385	0.98386	42.45
42.50	0.98380	0.98380	0.98381	0.98381	0.98381	0.98382	0.98382	42.50

# 11.1.8.21 Instructions to Generate Table 60B — Correction of Volume to 20°C Against Density at 20°C for Generalized Products

**Input Variables:** Base density and temperature. Pressure set to 0 kPa (gauge).

**Output Variables:** CTL at input temperature and 0 kPa (gauge).

- Step 1: Hold pressure value at 0 kPa (gauge).
- Step 2: Increment density value by 0.1 kg/m³ in range of 606.2 to 1160.6 kg/m³. Ensure that the density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the CTL using procedure in 11.1.7.1 & specifying commodity group "B." Round the value for display consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

Table 60B. Volume Correction Factor Due to Temperature Against  $20\,^{\circ}\text{C}$  Base Density (Refined Products)

Alternate Pressure is 0 kPa (gauge)

°C	925.0	925.1	Base 925.2	Density (	(kg/m³) 925.4	925.5	925.6	°C
	Volume Co	rrection fo	or the Effe	ect of Tem	perature on	Liquid (	CTL) to 20°C	
40.00	0.98504	0.98504	0.98504	0.98504	0.98504	0.98505	0.98505	40.00
40.05	0.98500	0.98500	0.98500	0.98501	0.98501	0.98501	0.98501	40.05
40.10	0.98496	0.98496	0.98497	0.98497	0.98497	0.98497	0.98497	40.10
40.15	0.98492	0.98493	0.98493	0.98493	0.98493	0.98493	0.98494	40.15
40.20	0.98489	0.98489	0.98489	0.98489	0.98489	0.98490	0.98490	40.20
40.25	0.98485	0.98485	0.98485	0.98485	0.98486	0.98486	0.98486	40.25
40.30	0.98481	0.98481	0.98482	0.98482	0.98482	0.98482	0.98482	40.30
40.35	0.98477	0.98478	0.98478	0.98478	0.98478	0.98478	0.98479	40.35
40.40	0.98474	0.98474	0.98474	0.98474	0.98474	0.98475	0.98475	40.40
40.45	0.98470	0.98470	0.98470	0.98470	0.98471	0.98471	0.98471	40.45
40.50	0.98466	0.98466	0.98467	0.98467	0.98467	0.98467	0.98467	40.50
40.55	0.98462	0.98463	0.98463	0.98463	0.98463	0.98463	0.98464	40.55
40.60	0.98459	0.98459	0.98459	0.98459	0.98459	0.98460	0.98460	40.60
40.65	0.98455	0.98455	0.98455	0.98455	0.98456	0.98456	0.98456	40.65
40.70	0.98451	0.98451	0.98451	0.98452	0.98452	0.98452	0.98452	40.70
40.75	0.98447	0.98448	0.98448	0.98448	0.98448	0.98448	0.98449	40.75
40.80	0.98444	0.98444	0.98444	0.98444	0.98444	0.98445	0.98445	40.80
40.85	0.98440	0.98440	0.98440	0.98440	0.98441	0.98441	0.98441	40.85
40.90	0.98436	0.98436	0.98436	0.98437	0.98437	0.98437	0.98437	40.90
40.95	0.98432	0.98432	0.98433	0.98433	0.98433	0.98433	0.98434	40.95
41.00	0.98428	0.98429	0.98429	0.98429	0.98429	0.98430	0.98430	41.00
41.05	0.98425	0.98425	0.98425	0.98425	0.98426	0.98426	0.98426	41.05
41.10	0.98421	0.98421	0.98421	0.98422	0.98422	0.98422	0.98422	41.10
41.15	0.98417	0.98417	0.98418	0.98418	0.98418	0.98418	0.98419	41.15
41.20	0.98413	0.98414	0.98414	0.98414	0.98414	0.98415	0.98415	41.20
41.25	0.98410	0.98410	0.98410	0.98410	0.98411	0.98411	0.98411	41.25
41.30	0.98406	0.98406	0.98406	0.98407	0.98407	0.98407	0.98407	41.30
41.35	0.98402	0.98402	0.98403	0.98403	0.98403	0.98403	0.98404	41.35
41.40	0.98398	0.98399	0.98399	0.98399	0.98399	0.98400	0.98400	41.40
41.45	0.98395	0.98395	0.98395	0.98395	0.98396	0.98396	0.98396	41.45
41.50	0.98391	0.98391	0.98391	0.98392	0.98392	0.98392	0.98392	41.50
41.55	0.98387	0.98387	0.98388	0.98388	0.98388	0.98388	0.98389	41.55
41.60	0.98383	0.98384	0.98384	0.98384	0.98384	0.98385	0.98385	41.60
41.65	0.98380	0.98380	0.98380	0.98380	0.98381	0.98381	0.98381	41.65
41.70	0.98376	0.98376	0.98376	0.98377	0.98377	0.98377	0.98377	41.70
41.75	0.98372	0.98372	0.98373	0.98373	0.98373	0.98373	0.98373	41.75
41.80	0.98368	0.98369	0.98369	0.98369	0.98369	0.98370	0.98370	41.80
41.85	0.98365	0.98365	0.98365	0.98365	0.98366	0.98366	0.98366	41.85
41.90	0.98361	0.98361	0.98361	0.98362	0.98362	0.98362	0.98362	41.90
41.95	0.98357	0.98357	0.98358	0.98358	0.98358	0.98358	0.98358	41.95
42.00	0.98353	0.98354	0.98354	0.98354	0.98354	0.98354	0.98355	42.00
42.05	0.98350	0.98350	0.98350	0.98350	0.98351	0.98351	0.98351	42.05
42.10	0.98346	0.98346	0.98346	0.98347	0.98347	0.98347	0.98347	42.10
42.15	0.98342	0.98342	0.98343	0.98343	0.98343	0.98343	0.98343	42.15
42.20	0.98338	0.98339	0.98339	0.98339	0.98339	0.98339	0.98340	42.20
42.25	0.98335	0.98335	0.98335	0.98335	0.98335	0.98336	0.98336	42.25
42.30	0.98331	0.98331	0.98331	0.98331	0.98332	0.98332	0.98332	42.30
42.35	0.98327	0.98327	0.98327	0.98328	0.98328	0.98328	0.98328	42.35
42.40	0.98323	0.98323	0.98324	0.98324	0.98324	0.98324	0.98325	42.40
42.45	0.98319	0.98320	0.98320	0.98320	0.98320	0.98321	0.98321	42.45
42.50	0.98316	0.98316	0.98316	0.98316	0.98317	0.98317	0.98317	42.50

# 11.1.8.22 Instructions to Generate Table 60D — Correction of Volume to 20°C Against Density at 20°C for Generalized Lubricating Oils

**Input Variables:** Base density and temperature. Pressure set to 0 kPa (gauge).

**Output Variables:** CTL at input temperature and 0 kPa (gauge).

- Step 1: Hold pressure value at 0 kPa (gauge).
- Step 2: Increment density value by 0.1 kg/m³ in range of 798.2 to 1160.7 kg/m³. Ensure that the density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the CTL using procedure in 11.1.7.1 & specifying commodity group "D." Round the value for display consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

Table 60D. Volume Correction Factor Due to Temperature Against 20°C Base Density (Lube Oils)

Alternate Pressure is 0 kPa (gauge)

°C	025.0	925.1	Base 925.2	Density (	_	025 5	025 6	°C
C	925.0				925.4	925.5	925.6	C
	Volume Co	rrection fo	or the Effe	ect of Tem	perature or	n Liquid (	CTL) to 20°C	
40.00	0.98635	0.98635	0.98635	0.98635	0.98635	0.98635	0.98635	40.00
40.05 40.10	0.98631 0.98628	0.98631 0.98628	0.98631 0.98628	0.98632 0.98628	0.98632 0.98628	0.98632 0.98628	0.98632 0.98629	40.05 40.10
40.10	0.98624	0.98624	0.98625	0.98625	0.98625	0.98625	0.98625	40.15
40.20	0.98621	0.98621	0.98621	0.98621	0.98621	0.98622	0.98622	40.20
40.25	0.98617	0.98618	0.98618	0.98618	0.98618	0.98618	0.98618	40.25
40.30	0.98614	0.98614	0.98614	0.98614	0.98615	0.98615	0.98615	40.30
40.35	0.98611 0.98607	0.98611 0.98607	0.98611 0.98607	0.98611 0.98608	0.98611 0.98608	0.98611 0.98608	0.98611 0.98608	40.35
40.45	0.98604	0.98604	0.98604	0.98604	0.98604	0.98604	0.98605	40.45
40.50	0.98600	0.98600	0.98601	0.98601	0.98601	0.98601	0.98601	40.50
40.55	0.98597	0.98597	0.98597	0.98597	0.98597	0.98598	0.98598	40.55
40.60 40.65	0.98593 0.98590	0.98594 0.98590	0.98594 0.98590	0.98594 0.98590	0.98594 0.98591	0.98594 0.98591	0.98594 0.98591	40.60 40.65
40.70	0.98587	0.98587	0.98587	0.98587	0.98587	0.98587	0.98587	40.70
40.75	0.98583	0.98583	0.98583	0.98584	0.98584	0.98584	0.98584	40.75
40.80	0.98580	0.98580	0.98580	0.98580 0.98577	0.98580	0.98580 0.98577	0.98581 0.98577	40.80
40.85 40.90	0.98576 0.98573	0.98576 0.98573	0.98577 0.98573	0.98577	0.98577 0.98573	0.98577	0.98577	40.85
40.95	0.98569	0.98570	0.98570	0.98570	0.98570	0.98570	0.98570	40.95
41.00	0.98566	0.98566	0.98566	0.98566	0.98567	0.98567	0.98567	41.00
41.05	0.98563	0.98563	0.98563	0.98563	0.98563	0.98563	0.98564	41.05 41.10
41.10 41.15	0.98559 0.98556	0.98559 0.98556	0.98559 0.98556	0.98560 0.98556	0.98560 0.98556	0.98560 0.98557	0.98560 0.98557	41.15
41.20	0.98552	0.98552	0.98553	0.98553	0.98553	0.98553	0.98553	41.20
41.25	0.98549	0.98549	0.98549	0.98549	0.98549	0.98550	0.98550	41.25
41.30 41.35	0.98545	0.98546	0.98546	0.98546	0.98546	0.98546	0.98546	41.30 41.35
41.40	0.98542 0.98539	0.98542 0.98539	0.98542 0.98539	0.98542 0.98539	0.98543 0.98539	0.98543 0.98539	0.98543 0.98540	41.40
41.45	0.98535	0.98535	0.98535	0.98536	0.98536	0.98536	0.98536	41.45
41.50	0.98532	0.98532	0.98532	0.98532	0.98532	0.98533	0.98533	41.50
41.55 41.60	0.98528 0.98525	0.98528 0.98525	0.98529 0.98525	0.98529 0.98525	0.98529 0.98526	0.98529 0.98526	0.98529 0.98526	41.55 41.60
41.65	0.98521	0.98522	0.98522	0.98522	0.98522	0.98522	0.98522	41.65
41.70	0.98518	0.98518	0.98518	0.98518	0.98519	0.98519	0.98519	41.70
41.75	0.98515	0.98515	0.98515	0.98515	0.98515	0.98515	0.98516	41.75
41.80 41.85	0.98511 0.98508	0.98511 0.98508		0.98512 0.98508	0.98512 0.98508	0.98512 0.98509	0.98512 0.98509	41.80 41.85
41.03	0.98504	0.98504	0.98505	0.98505	0.98505	0.98505	0.98505	41.03
41.95	0.98501	0.98501	0.98501	0.98501	0.98502	0.98502	0.98502	41.95
42.00	0.98497	0.98498	0.98498	0.98498	0.98498	0.98498	0.98498	42.00
42.05	0.98494	0.98494	0.98494	0.98495	0.98495	0.98495	0.98495	42.05
42.10 42.15	0.98491 0.98487	0.98491 0.98487	0.98491 0.98487	0.98491 0.98488	0.98491 0.98488	0.98491 0.98488	0.98492 0.98488	42.10 42.15
42.20	0.98484	0.98484	0.98484	0.98484	0.98484	0.98485	0.98485	42.20
42.25	0.98480	0.98480	0.98481	0.98481	0.98481	0.98481	0.98481	42.25
42.30 42.35	0.98477	0.98477 0.98474	0.98477	0.98477	0.98478	0.98478 0.98474	0.98478	42.30
42.35	0.98473 0.98470	0.98474	0.98474 0.98470	0.98474 0.98471	0.98474 0.98471	0.98474	0.98474 0.98471	42.35 42.40
42.45	0.98467	0.98467	0.98467	0.98467	0.98467	0.98467	0.98468	42.45
42.50	0.98463	0.98463	0.98463	0.98464	0.98464	0.98464	0.98464	42.50

# 11.1.8.23 Instructions to Generate Tables 6C & 24C — Volume Correction Factors for Individual and Special Applications Volume Correction to 60°F Against Thermal Expansion Coefficients at 60°F

**Input Variables:** 60°F thermal expansion factor and temperature. Pressure set to 0 psig.

Output Variables: CTL at input temperature.

- Step 1: Hold pressure at 0 psig.
- Step 2: Increment  $60^{\circ}F$  thermal expansion coefficient by  $0.1\times10^{-6}$  °F<sup>-1</sup> in range of  $230.0\times10^{-6}$  to  $930.0\times10^{-6}$  °F<sup>-1</sup>. Ensure that the value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.1°F in range of -58.0° to 302.0°F. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the CTL values using the procedure in 11.1.6.1 & specifying the special applications group "C." Round the CTL value consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the thermal expansion coefficient or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of thermal expansion factor and temperature have been calculated.

Table 6C. Volume Correction Factor Due to Temperature for Individual and Special Applications

Alternate Pressure is 0 psig

Base alpha-60,  $1/^{\circ}F$ °F 0.0004700 0.0004701 0.0004702 0.0004703 0.0004704 0.0004705 0.0004706 ٥F Volume Correction for the Effect of Temperature on Liquid (CTL) to 60°F 0.98583 0.98582 0.98582 90.0 0.98584 0.98584 0.98583 0.98583 90.0 90.1 0.98579 0.98579 0.98578 0.98578 0.98578 0.98578 0.98577 90.1 0.98574 0.98573 0.98573 0.98573 0.98573 0.98574 90.2 0.98574 90.2 0.98570 0.98569 0.98569 0.98568 0.98568 0.98568 90.3 90.4 0.98565 0.98565 0.98564 0.98564 0.98564 0.98563 0.98563 90.4 90.5 0.98560 0.98560 0.98559 0.98559 0.98559 0.98558 90.5 90.6 90.6 0.98555 0.98555 0.98555 0.98554 0.98554 0.98554 0.98554 90.7 0.98551 0.98550 0.98550 0.98550 0.98549 0.98549 0.98549 90.7 0.98545 90.8 0.98546 0.98546 0.98545 0.98545 0.98544 0.98544 90.8 0.98541 0.98541 0.98541 0.98540 0.98540 90.9 0.98540 0.98539 90.9 0.98536 0.98536 0.98536 0.98535 0.98535 0.98535 0.98535 91.0 91.0 0.98531 0.98531 0.98531 0.98530 0.98530 0.98530 91.1 0.98532 91.1 0.98527 0.98527 0.98526 0.98526 0.98526 0.98525 0.98525 91.2 91.2 0.98521 0.98517 0.98521 0.98516 0.98521 0.98516 0.98522 0.98522 0.98522 0.98520 91.3 91.3 0.98517 0.98517 91.4 0.98517 0.98516 91.4 0.98512 0.98512 0.98512 0.98511 0.98511 0.98511 91.5 0.98513 91.5 0.98507 0.98507 91.6 0.98508 0.98508 0.98507 0.98506 0.98506 91.6 0.98503 91.7 0.98502 0.98502 0.98502 0.98501 91.7 0.98503 0.98503 91.8 0.98499 0.98498 0.98498 0.98498 0.98497 0.98497 0.98497 91.8 0.98494 0.98493 0.98493 0.98493 0.98492 0.98492 0.98492 91.9 91.9 92.0 0.98489 0.98489 0.98488 0.98488 0.98488 0.98487 0.98487 0.98484 0.98483 0.98484 0.98484 0.98483 0.98483 0.98482 92.1 92.1 92.2 0.98480 0.98479 0.98479 0.98479 0.98478 0.98478 0.98478 92.2 0.98474 0.98473 0.98473 92.3 0.98475 0.98474 0.98474 0.98473 92.3 92.4 0.98470 0.98470 0.98469 0.98469 0.98469 0.98468 0.98468 92.4 92.5 0.98465 0.98465 0.98465 0.98464 0.98464 0.98464 0.98463 92.5 92.6 0.98461 0.98460 0.98460 0.98460 0.98459 0.98459 0.98459 92.6 0.98455 92.7 0.98456 0.98456 0.98455 0.98455 0.98454 0.98454 92.7 92.8 0.98451 0.98451 0.98450 0.98450 0.98450 0.98449 0.98449 92.8 0.98446 0.98446 0.98445 0.98445 0.98445 0.98444 0.98446 92.9 92.9 0.98442 0.98441 0.98441 0.98437 0.98437 0.98436 0.98441 0.98436 0.98440 0.98436 93.0 0.98440 0.98440 93.0 0.98435 93.1 0.98435 93.1 0.98431 93.2 0.98432 0.98432 0.98431 0.98431 0.98430 0.98430 93.2 93.3 0.98427 0.98427 0.98427 0.98426 0.98426 0.98426 0.98425 93.3 93.4 0.98423 0.98422 0.98422 0.98422 0.98421 0.98421 0.98421 93.4 93.5 0.98418 0.98418 0.98417 0.98417 0.98417 0.98416 0.98416 93.5 0.98412 0.98412 0.98411 93.6 0.98413 0.98413 0.98412 0.98411 93.6 93.7 0.98408 0.98408 0.98408 0.98407 0.98407 0.98407 0.98406 93.7 93.8 0.98404 0.98403 0.98403 0.98403 0.98402 0.98402 0.98402 93.8 93.9 0.98399 0.98399 0.98398 0.98398 0.98398 0.98397 0.98397 93.9 94.0 0.98394 0.98393 0.98393 0.98393 0.98392 0.98392 0.98394 94.0 0.98389 0.98389 0.98388 0.98388 0.98388 94.1 0.98389 0.98387 94.1 0.98384 0.98384 94.2 0.98383 0.98383 0.98385 0.98384 0.98383 94.2 0.98380 0.98380 0.98379 0.98379 0.98379 0.98378 94.3 0.98378 94.3 0.98374 0.98374 94.4 0.98375 0.98375 0.98374 0.98373 0.98373 94.4 94.5 0.98370 0.98370 0.98370 0.98369 0.98369 0.98369 0.98368 94.5 0.98365 0.98365 94.6 0.98366 0.98365 0.98364 0.98364 0.98364 94.6 94.7 0.98361 0.98361 0.98360 0.98360 0.98360 0.98359 0.98359 94.7 0.98356 0.98356 0.98355 0.98354 0.98355 94.8 0.98356 0.98354 94.8 94.9 0.98351 0.98351 0.98351 0.98350 0.98350 0.98350 0.98349 94.9

0.98346

95.0

0.98347 0.98346 0.98346

0.98345 0.98345

95.0

0.98345

Table 24C. Volume Correction Factor Due to Temperature to  $60\,^{\circ}\mathrm{F}$  for Individual and Special Applications

Alternate Pressure is 0 psig

				Alternat	te Pressure	e is 0 psi	à		
					e alpha-60				
°]	F 0.	0004700 0	.0004701 0	.0004702 0.	.0004703 0	.0004704 0	.0004705 0	.0004706	°F
		Volume Co	rrection f	or the Eff	ect of Tem	perature o	n Liquid (	CTL) to 60°F	
90		0.98584	0.98584	0.98583	0.98583	0.98583	0.98582	0.98582	90.0
90		0.98579	0.98579	0.98578	0.98578	0.98578	0.98578	0.98577	90.1
90		0.98574	0.98574	0.98574	0.98573	0.98573	0.98573	0.98573	90.2
90 90		0.98570 0.98565	0.98569 0.98565	0.98569 0.98564	0.98569 0.98564	0.98568 0.98564	0.98568 0.98563	0.98568 0.98563	90.3
50	• •	0.50505	0.90303	0.30304	0.90904	0.90504	0.90303	0.90303	70.4
90		0.98560	0.98560	0.98560	0.98559	0.98559	0.98559	0.98558	90.5
90		0.98555	0.98555	0.98555	0.98554	0.98554	0.98554	0.98554	90.6
90		0.98551	0.98550	0.98550	0.98550	0.98549	0.98549	0.98549 0.98544	90.7
90 90		0.98546 0.98541	0.98546 0.98541	0.98545 0.98541	0.98545 0.98540	0.98545 0.98540	0.98544 0.98540	0.98544	90.8
91		0.98536	0.98536	0.98536	0.98535	0.98535	0.98535	0.98535	91.0
91		0.98532	0.98531	0.98531	0.98531	0.98530 0.98526	0.98530	0.98530	91.1
91 91		0.98527 0.98522	0.98527 0.98522	0.98526 0.98522	0.98526 0.98521	0.98526	0.98525 0.98521	0.98525 0.98520	91.2 91.3
91		0.98517	0.98517	0.98517	0.98517	0.98516	0.98516	0.98516	91.3
71	. 7	0.50517	0.90317	0.30317	0.90317	0.90910	0.90310	0.50510	71.4
91	. 5	0.98513	0.98512	0.98512	0.98512	0.98511	0.98511	0.98511	91.5
91		0.98508	0.98508	0.98507	0.98507	0.98507	0.98506	0.98506	91.6
91		0.98503	0.98503	0.98503	0.98502	0.98502	0.98502	0.98501	91.7
91		0.98499	0.98498	0.98498	0.98498	0.98497	0.98497	0.98497	91.8
91	. 9	0.98494	0.98493	0.98493	0.98493	0.98492	0.98492	0.98492	91.9
92	. 0	0.98489	0.98489	0.98488	0.98488	0.98488	0.98487	0.98487	92.0
92		0.98484	0.98484	0.98484	0.98483	0.98483	0.98483	0.98482	92.1
92		0.98480	0.98479	0.98479	0.98479	0.98478	0.98478	0.98478	92.2
92		0.98475	0.98474	0.98474	0.98474	0.98473	0.98473	0.98473	92.3
92	. 4	0.98470	0.98470	0.98469	0.98469	0.98469	0.98468	0.98468	92.4
92		0.98465	0.98465	0.98465	0.98464	0.98464	0.98464	0.98463	92.5
92		0.98461	0.98460	0.98460	0.98460	0.98459	0.98459	0.98459	92.6
92		0.98456	0.98456	0.98455	0.98455	0.98455	0.98454	0.98454	92.7
92		0.98451	0.98451	0.98450	0.98450	0.98450	0.98449	0.98449	92.8
92	. 9	0.98446	0.98446	0.98446	0.98445	0.98445	0.98445	0.98444	92.9
93	. 0	0.98442	0.98441	0.98441	0.98441	0.98440	0.98440	0.98440	93.0
93		0.98437	0.98437	0.98436	0.98436	0.98436	0.98435	0.98435	93.1
93		0.98432	0.98432	0.98431	0.98431	0.98431	0.98430	0.98430	93.2
93		0.98427	0.98427	0.98427	0.98426	0.98426	0.98426	0.98425	93.3
93	. 4	0.98423	0.98422	0.98422	0.98422	0.98421	0.98421	0.98421	93.4
93	. 5	0.98418	0.98418	0.98417	0.98417	0.98417	0.98416	0.98416	93.5
93	. 6	0.98413	0.98413	0.98412	0.98412	0.98412	0.98411	0.98411	93.6
93		0.98408	0.98408	0.98408	0.98407	0.98407	0.98407	0.98406	93.7
93		0.98404	0.98403	0.98403	0.98403	0.98402	0.98402	0.98402	93.8
93	. 9	0.98399	0.98399	0.98398	0.98398	0.98398	0.98397	0.98397	93.9
94	. 0	0.98394	0.98394	0.98393	0.98393	0.98393	0.98392	0.98392	94.0
94		0.98389	0.98389	0.98389	0.98388	0.98388	0.98388	0.98387	94.1
94		0.98385	0.98384	0.98384	0.98384	0.98383	0.98383	0.98383	94.2
94		0.98380	0.98380	0.98379	0.98379	0.98379	0.98378	0.98378	94.3
94	. 4	0.98375	0.98375	0.98374	0.98374	0.98374	0.98373	0.98373	94.4
94	. 5	0.98370	0.98370	0.98370	0.98369	0.98369	0.98369	0.98368	94.5
94	. 6	0.98366	0.98365	0.98365	0.98365	0.98364	0.98364	0.98364	94.6
94		0.98361	0.98361	0.98360	0.98360	0.98360	0.98359	0.98359	94.7
94		0.98356	0.98356	0.98356	0.98355	0.98355	0.98354	0.98354	94.8
94	. 9	0.98351	0.98351	0.98351	0.98350	0.98350	0.98350	0.98349	94.9

95.0 0.98347 0.98346 0.98346 0.98345 0.98345 0.98345 95.0

# 11.1.8.24 Instructions to Generate Tables 54C & 60C — Volume Correction Factors for Individual and Special Applications Volume Correction to 15°C or 20°C Against Thermal Expansion Coefficients

**Input Variables:** 60°F thermal expansion coefficient and temperature. Pressure set to 0 kPa (gauge).

Output Variables: CTL at input temperature.

- Step 1: Hold pressure at 0 kPa (gauge).
- Step 2: Increment 60°F thermal expansion coefficient by  $0.2 \times 10^{-6}$  °C<sup>-1</sup> in range of  $414.0 \times 10^{-6}$  to  $1674 \times 10^{-6}$  °C<sup>-1</sup>. Ensure that the value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°F in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the CTL values using the procedure in 11.1.7.1 & specifying the special applications group "C." Round the CTL value consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the thermal expansion coefficient or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of thermal expansion factor and temperature have been calculated.

Table 54C. Volume Correction Factor Due to Temperature to  $15\,^{\circ}\text{C}$  for Individual and Special Applications

Alternate Pressure is 0 kPa (gauge)

Base alpha-60, 1/°C °C 0.0009000 0.0009002 0.0009004 0.0009006 0.0009008 0.0009010 0.0009012 °C

Volume Correction for the Effect of Temperature on Liquid (CTL) to 15°C 35.00 0.98192 0.98191 0.98191 0.98190 0.98190 0.98190 0.98189 35.00 0.98185 0.98180 35.05 35.05 0.98187 0.98187 0.98186 0.98186 0.98185 0.98185 0.98180 35.10 0.98182 0.98182 0.98182 0.98181 0.98181 35.10 35.15 0.98178 0.98178 0.98177 0.98177 0.98176 0.98176 0.98176 35.15 35.20 0.98173 0.98173 0.98173 0.98172 0.98172 0.98171 0.98171 35.20 0.98168 0.98167 35.25 0.98169 0.98168 0.98168 0.98167 0.98166 35.25 35.30 0.98164 0.98164 0.98163 0.98163 0.98163 0.98162 0.98162 35.30 35.35 0.98160 0.98159 0.98159 0.98159 0.98158 0.98158 0.98157 35.35 35.40 0.98155 0.98155 0.98154 0.98154 0.98154 0.98153 0.98153 35.40 35.45 0.98151 0.98150 0.98150 0.98149 0.98149 0.98149 0.98148 35.45 35.50 0.98146 0.98146 0.98145 0.98145 0.98144 0.98144 0.98144 35.50 0.98141 35.55 35.55 0.98142 0.98141 0.98140 0.98140 0.98140 0.98139 0.98137 0.98137 0.98136 0.98136 0.98135 0.98135 0.98135 35.60 35.60 0.98133 0.98132 0.98132 0.98131 0.98131 0.98130 0.98130 35.65 35.65 0.98127 0.98126 35.70 0.98128 0.98128 0.98127 0.98126 0.98125 35.70 0.98123 0.98123 0.98122 0.98122 0.98121 35.75 0.98123 0.98121 35.75 0.98118 0.98117 0.98117 35.80 0.98119 0.98118 0.98118 0.98116 35.80 35.85 0.98114 0.98114 0.98113 0.98113 0.98113 0.98112 35.85 0.98112 35.90 0.98110 0.98109 0.98109 0.98109 0.98108 0.98108 0.98107 35.90 35.95 0.98105 0.98105 0.98104 0.98104 0.98104 0.98103 0.98103 35.95 36.00 0.98101 0.98100 0.98100 0.98099 0.98099 0.98099 0.98098 36.00 36.05 0.98096 0.98096 0.98095 0.98095 0.98094 0.98094 0.98094 36.05 36.10 0.98092 0.98091 0.98091 0.98090 0.98090 0.98089 0.98089 36.10 0.98086 0.98086 0.98085 36.15 0.98087 0.98087 0.98085 0.98084 36.15 36.20 0.98083 0.98082 0.98082 0.98081 0.98081 0.98080 0.98080 36.20 36.25 0.98078 0.98078 0.98077 0.98077 0.98076 0.98076 0.98075 36.25 36.30 0.98073 0.98073 0.98073 0.98072 0.98072 0.98071 0.98071 36.30 0.98067 36.35 0.98069 0.98068 0.98068 0.98068 0.98067 0.98066 36.35 0.98062 36.40 0.98064 0.98064 0.98063 0.98063 0.98063 0.98062 36.40 0.98059 0.98059 0.98058 0.98057 36.45 0.98060 0.98058 0.98058 36.45 36.50 0.98055 0.98055 0.98054 0.98054 0.98053 0.98053 0.98053 36.50 36.55 0.98051 0.98050 0.98050 0.98049 0.98049 0.98049 0.98048 36.55 36.60 0.98046 0.98046 0.98045 0.98045 0.98044 0.98044 0.98044 36.60 36.65 0.98042 0.98041 0.98041 0.98040 0.98040 0.98039 0.98039 36.65 36.70 0.98037 0.98037 0.98036 0.98036 0.98035 0.98035 0.98034 36.70 36.75 0.98032 0.98032 0.98032 0.98031 0.98031 0.98030 0.98030 36.75 36.80 0.98028 0.98027 0.98027 0.98027 0.98026 0.98026 0.98025 36.80 36.85 0.98023 0.98023 0.98023 0.98022 0.98022 0.98021 0.98021 36.85 36.90 0.98019 0.98018 0.98018 0.98018 0.98017 0.98017 0.98016 36.90 36.95 0.98014 0.98014 0.98013 0.98013 0.98013 0.98012 0.98012 36.95 0.98009 0.98008 0.98008 0.98008 37.00 0.98010 0.98009 0.98007 37.00 37.05 0.98005 0.98005 0.98004 0.98004 0.98003 0.98003 0.98003 37.05 0.98001 0.98000 0.98000 0.97999 0.97999 0.97998 0.97998 37.10 37.10 37.15 0.97996 0.97996 0.97995 0.97995 0.97994 0.97994 0.97993 37.15 0.97990 0.97989 37.20 0.97992 0.97991 0.97991 0.97990 0.97989 37.20 37.25 0.97987 0.97987 0.97986 0.97986 0.97985 0.97985 0.97984 37.25 0.97982 0.97982 0.97980 37.30 37.30 0.97982 0.97981 0.97981 0.97980 0.97977 0.97977 0.97976 0.97976 0.97975 0.97978 0.97977 37.35 37.35 0.97972 37.40 0.97973 0.97973 0.97972 0.97972 0.97971 0.97971 37.40 37.45 0.97969 0.97968 0.97968 0.97967 0.97967 0.97967 0.97966 37.45

37.50

0.97964

0.97964

0.97963

0.97963

0.97962

0.97962

37.50

0.97962

Table 60C. Volume Correction Factor Due to Temperature to  $20\,^{\circ}\text{C}$  for Individual and Special Applications

Alternate Pressure is 0 kPa (gauge)

Base alpha-60, 1/°C
°C 0.0009000 0.0009002 0.0009004 0.0009006 0.0009008 0.0009010 0.0009012 °C

	Volume Co	rrection fo	or the Effe	ect of Temp	perature or	n Liquid (	(CTL) to 20°C	
35.00	0.98636	0.98635	0.98635	0.98635	0.98635	0.98634	0.98634	35.00
35.05	0.98631	0.98631	0.98631	0.98630	0.98630	0.98630	0.98629	35.05
35.10	0.98627	0.98626	0.98626	0.98626	0.98625	0.98625	0.98625	35.10
35.15	0.98622	0.98622	0.98621	0.98621	0.98621	0.98621	0.98620	35.15
35.20	0.98618	0.98617	0.98617	0.98617	0.98616	0.98616	0.98616	35.20
35.25	0.98613	0.98613	0.98612	0.98612	0.98612	0.98611	0.98611	35.25
35.30	0.98608	0.98608	0.98608	0.98607	0.98607	0.98607	0.98607	35.30
35.35	0.98604	0.98604	0.98603	0.98603	0.98603	0.98602	0.98602	35.35
35.40	0.98599	0.98599	0.98599	0.98598	0.98598	0.98598	0.98597	35.40
35.45	0.98595	0.98594	0.98594	0.98594	0.98593	0.98593	0.98593	35.45
35.50	0.98590	0.98590	0.98590	0.98589	0.98589	0.98589	0.98588	35.50
35.55	0.98586	0.98585	0.98585	0.98585	0.98584	0.98584	0.98584	35.55
35.60	0.98581	0.98581	0.98580	0.98580	0.98580	0.98579	0.98579	35.60
35.65	0.98576	0.98576	0.98576	0.98575	0.98575	0.98575	0.98575	35.65
35.70	0.98572	0.98572	0.98571	0.98571	0.98571	0.98570	0.98570	35.70
35.75	0.98567	0.98567	0.98567	0.98566	0.98566	0.98566	0.98565	35.75
35.80	0.98563	0.98562	0.98562	0.98562	0.98561	0.98561	0.98561	35.80
35.85	0.98558	0.98558	0.98558	0.98557	0.98557	0.98557	0.98556	35.85
35.90	0.98554	0.98553	0.98553	0.98553	0.98552	0.98552	0.98552	35.90
35.95	0.98549	0.98549	0.98548	0.98548	0.98548	0.98547	0.98547	35.95
36.00	0.98544	0.98544	0.98544	0.98544	0.98543	0.98543	0.98543	36.00
36.05	0.98540	0.98540	0.98539	0.98539	0.98539	0.98538	0.98538	36.05
36.10	0.98535	0.98535	0.98535	0.98534	0.98534	0.98534	0.98533	36.10
36.15	0.98531	0.98530	0.98530	0.98530	0.98529	0.98529	0.98529	36.15
36.20	0.98526	0.98526	0.98526	0.98525	0.98525	0.98525	0.98524	36.20
36.25	0.98522	0.98521	0.98521	0.98521	0.98520	0.98520	0.98520	36.25
36.30	0.98517	0.98517	0.98516	0.98516	0.98516	0.98515	0.98515	36.30
36.35	0.98513	0.98512	0.98512	0.98512	0.98511	0.98511	0.98511	36.35
36.40	0.98508	0.98508	0.98507	0.98507	0.98507	0.98506	0.98506	36.40
36.45	0.98503	0.98503	0.98503	0.98502	0.98502	0.98502	0.98501	36.45
36.50	0.98499	0.98498	0.98498	0.98498	0.98497	0.98497	0.98497	36.50
36.55	0.98494	0.98494	0.98494	0.98493	0.98493	0.98493	0.98492	36.55
36.60	0.98490	0.98489	0.98489	0.98489	0.98488	0.98488	0.98488	36.60
36.65	0.98485	0.98485	0.98484	0.98484	0.98484	0.98483	0.98483	36.65
36.70	0.98481	0.98480	0.98480	0.98480	0.98479	0.98479	0.98479	36.70
36.75	0.98476	0.98476	0.98475	0.98475	0.98475	0.98474	0.98474	36.75
36.80	0.98471	0.98471	0.98471	0.98470	0.98470	0.98470	0.98469	36.80
36.85	0.98467 0.98462	0.98467 0.98462	0.98466	0.98466	0.98465	0.98465 0.98461	0.98465	36.85
36.90 36.95	0.98462	0.98462	0.98462 0.98457	0.98461 0.98457	0.98461 0.98456	0.98456	0.98460 0.98456	36.90 36.95
30.33	0.50450	0.50457	0.50457	0.30437	0.50450	0.50450	0.50450	30.33
37.00	0.98453	0.98453	0.98452	0.98452	0.98452	0.98451	0.98451	37.00
37.05	0.98449	0.98448	0.98448	0.98448	0.98447	0.98447	0.98446	37.05
37.10	0.98444	0.98444	0.98443	0.98443	0.98443	0.98442	0.98442	37.10
37.15	0.98439	0.98439	0.98439	0.98438	0.98438	0.98438	0.98437	37.15
37.20	0.98435	0.98435	0.98434	0.98434	0.98433	0.98433	0.98433	37.20
27 25	0.00400	0.00430	0.00436	0.00100	0.00100	0 00400	0.00400	27 25
37.25	0.98430	0.98430	0.98430	0.98429	0.98429 0.98424	0.98429	0.98428 0.98424	37.25
37.30 37.35	0.98426 0.98421	0.98425 0.98421	0.98425 0.98420	0.98425 0.98420	0.98424	0.98424	0.98424	37.30
37.35	0.98421	0.98421	0.98420	0.98420	0.98420	0.98419	0.98419	37.35 37.40
37.45	0.98417	0.98412	0.98411	0.98411	0.98411	0.98410	0.98410	37.45
010	0.00112	0.00112	0.00111	0.00111	0.00111	3.50110	0.50110	010

37.50 0.98407 0.98407 0.98407 0.98406 0.98406 0.98406 0.98405 37.50

# 11.1.8.25 Instructions to Generate 1984 Chapter 11.2.1 Compressibility Factor Table — Compressibility Factors for Hydrocarbons Related to API Gravity and Metering Temperature

**Input Variables:** Base API gravity and temperature. Pressure set to 0 psig.

Output Variables: Fp at input temperature.

- Step 1: Hold pressure at 0 psig.
- Step 2: Increment base API gravity value by 0.1°API in range of -10.0° to 100.0°API. Ensure that the observed API gravity value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.1°C in range of -58.0° to 302.0°F. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the Fp values using the procedure in 11.1.6.1. Any commodity group can be specified. Round the Fp value consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the thermal expansion factor or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of API gravity and temperature have been calculated.

(1981) Chapter 11.2.1 Table. Compressibility Factor Against API Gravity at  $60^{\circ}F$  Alternate Pressure is 0 psig

ъ°	65.0	65.1	Base 65.2	e API Grav 65.3	ity 65.4	65.5	65.6	म <b>॰</b>
ī	03.0				tor (Fp),		03.0	ī
135.0 135.1 135.2 135.3 135.4 135.5 135.6 135.7 135.8 135.9	1.179 1.179 1.180 1.180 1.181 1.181 1.182 1.182 1.183 1.184	1.181 1.182 1.182 1.183 1.183 1.184 1.184 1.185 1.186	1.184 1.184 1.185 1.185 1.186 1.187 1.187 1.188 1.188	1.186 1.187 1.187 1.188 1.189 1.189 1.190 1.190 1.191	1.189 1.190 1.190 1.191 1.191 1.192 1.192 1.193 1.193 1.194	1.192 1.192 1.193 1.193 1.194 1.194 1.195 1.195 1.196 1.197	1.194 1.195 1.195 1.196 1.196 1.197 1.197 1.198 1.199	135.0 135.1 135.2 135.3 135.4 135.5 135.6 135.7 135.8 135.9
136.0 136.1 136.2 136.3 136.4 136.5 136.6 136.7 136.8 136.9	1.184 1.185 1.185 1.186 1.186 1.187 1.187 1.188 1.188	1.187 1.187 1.188 1.188 1.189 1.189 1.190 1.191 1.191	1.189 1.190 1.190 1.191 1.191 1.192 1.193 1.193 1.194	1.192 1.192 1.193 1.194 1.195 1.195 1.196 1.196	1.194 1.195 1.196 1.196 1.197 1.197 1.198 1.198 1.199	1.197 1.198 1.198 1.199 1.199 1.200 1.200 1.201 1.202	1.200 1.200 1.201 1.201 1.202 1.203 1.203 1.204 1.204 1.205	136.0 136.1 136.2 136.3 136.4 136.5 136.6 136.7 136.8 136.9
137.0 137.1 137.2 137.3 137.4 137.5 137.6 137.7 137.8 137.9	1.190 1.190 1.191 1.191 1.192 1.192 1.193 1.193 1.194 1.195	1.192 1.193 1.194 1.194 1.195 1.196 1.196 1.197	1.195 1.195 1.196 1.196 1.197 1.198 1.198 1.199 1.199	1.197 1.198 1.199 1.199 1.200 1.200 1.201 1.201 1.202	1.200 1.201 1.201 1.202 1.202 1.203 1.203 1.204 1.205 1.205	1.203 1.203 1.204 1.204 1.205 1.205 1.206 1.207 1.207	1.205 1.206 1.206 1.207 1.208 1.208 1.209 1.209 1.210	137.0 137.1 137.2 137.3 137.4 137.5 137.6 137.7
138.0 138.1 138.2 138.3 138.4 138.5 138.6 138.7 138.8 138.9	1.195 1.196 1.197 1.197 1.197 1.198 1.198 1.199 1.200	1.198 1.198 1.199 1.199 1.200 1.201 1.201 1.202 1.202	1.200 1.201 1.201 1.202 1.203 1.203 1.204 1.204 1.205 1.205	1.203 1.204 1.204 1.205 1.205 1.206 1.206 1.207 1.207	1.206 1.206 1.207 1.207 1.208 1.208 1.209 1.210 1.210	1.208 1.209 1.209 1.210 1.211 1.211 1.212 1.212 1.213	1.211 1.212 1.212 1.213 1.213 1.214 1.214 1.215 1.215	138.0 138.1 138.2 138.3 138.4 138.5 138.6 138.7 138.8 138.9
139.0 139.1 139.2 139.3 139.4 139.5 139.6 139.7 139.8 139.9	1.201 1.201 1.202 1.202 1.203 1.203 1.204 1.205 1.205 1.206	1.203 1.204 1.204 1.205 1.206 1.206 1.207 1.207 1.208 1.208	1.206 1.207 1.207 1.208 1.208 1.209 1.209 1.210 1.211	1.209 1.209 1.210 1.211 1.211 1.211 1.212 1.213 1.213	1.211 1.212 1.212 1.213 1.214 1.214 1.215 1.215 1.216	1.214 1.214 1.215 1.216 1.216 1.217 1.217 1.218 1.218 1.219	1.217 1.217 1.218 1.218 1.219 1.219 1.220 1.221 1.221	139.0 139.1 139.2 139.3 139.4 139.5 139.6 139.7 139.8 139.9

140.0 1.206 1.209 1.212 1.214 1.217 1.220 1.222 140.0

# 11.1.8.26 Instructions to Generate 1984 Chapter 11.2.1M Compressibility Factor Table — Compressibility Factors for Hydrocarbons Related to Density and Metering Temperature

**Input Variables:** Base 15°C density and temperature. Pressure set to 0 kPa (gauge).

Output Variables: Fp at input temperature.

- Step 1: Hold pressure at 0 kPa (gauge).
- Step 2: Increment base density value by 0.1 kg/m³ in range 611.2 to 1163.7 kg/m³. Ensure that the base density value remains rounded consistent with instructions in 11.1.5.4.
- Step 3: Increment temperature by 0.05°C in range of -50.00° to 150.00°C. Ensure that the temperature value remains rounded consistent with instructions in 11.1.5.4.
- Step 4: Determine the Fp values using the procedure in 11.1.7.1. Specify the commodity type "A." Round the Fp value consistent with instructions in 11.1.5.4.
- Step 5: Increment the value of the base density or temperature and return to Step 2 or 3 as appropriate. Continue until all combinations of density and temperature have been calculated.

(1981) Chapter 11.2.1M Table. Compressibility Factor Against 15°C Base Density

Alternate Pressure is 0 kPa (gauge)

°C	827.0	827.1	Base 827.2	Density (1827.3	kg/m³) 827.4	827.5	827.6	°C
		Scaled Co	mpressibil	ity Factor	(Fp), 1/k	(Pa (gauge)		
35.00	0.0883	0.0882	0.0882	0.0882	0.0882	0.0881	0.0881	35.00
35.05	0.0883	0.0883	0.0882	0.0882	0.0882	0.0881	0.0881	35.05
35.10	0.0883	0.0883	0.0883	0.0882	0.0882	0.0882	0.0881	35.10
35.15	0.0884	0.0883	0.0883	0.0883	0.0882	0.0882	0.0882	35.15
35.20	0.0884	0.0884	0.0883	0.0883	0.0883	0.0882	0.0882	35.20
35.25	0.0884	0.0884	0.0884	0.0883	0.0883	0.0883	0.0882	35.25
35.30	0.0884	0.0884	0.0884	0.0884	0.0883	0.0883	0.0883	35.30
35.35	0.0885	0.0884	0.0884	0.0884	0.0883	0.0883	0.0883	35.35
35.40	0.0885	0.0885	0.0884	0.0884	0.0884	0.0883	0.0883	35.40
35.45	0.0885	0.0885	0.0885	0.0884	0.0884	0.0884	0.0883	35.45
35.50	0.0886	0.0885	0.0885	0.0885	0.0884	0.0884	0.0884	35.50
35.55	0.0886	0.0886	0.0885	0.0885	0.0885	0.0884	0.0884	35.55
35.60	0.0886	0.0886	0.0886	0.0885	0.0885	0.0885	0.0884	35.60
35.65	0.0886	0.0886	0.0886	0.0885	0.0885	0.0885	0.0885	35.65
35.70	0.0887	0.0886	0.0886	0.0886	0.0885	0.0885	0.0885	35.70
35.75 35.80 35.85 35.90 35.95	0.0887 0.0887 0.0888 0.0888	0.0887 0.0887 0.0887 0.0888 0.0888	0.0886 0.0887 0.0887 0.0887 0.0887	0.0886 0.0886 0.0887 0.0887 0.0887	0.0886 0.0886 0.0886 0.0887 0.0887	0.0885 0.0886 0.0886 0.0886 0.0887	0.0885 0.0885 0.0886 0.0886 0.0886	35.75 35.80 35.85 35.90 35.95
36.00 36.05 36.10 36.15 36.20	0.0888 0.0889 0.0889 0.0889 0.0890	0.0888 0.0888 0.0889 0.0889 0.0889	0.0888 0.0888 0.0888 0.0889 0.0889	0.0887 0.0888 0.0888 0.0888 0.0889	0.0887 0.0887 0.0888 0.0888	0.0887 0.0887 0.0887 0.0888 0.0888	0.0887 0.0887 0.0887 0.0887 0.0888	36.00 36.05 36.10 36.15 36.20
36.25	0.0890	0.0890	0.0889	0.0889	0.0889	0.0888	0.0888	36.25
36.30	0.0890	0.0890	0.0889	0.0889	0.0889	0.0889	0.0888	36.30
36.35	0.0890	0.0890	0.0890	0.0889	0.0889	0.0889	0.0888	36.35
36.40	0.0891	0.0890	0.0890	0.0890	0.0889	0.0889	0.0889	36.40
36.45	0.0891	0.0891	0.0890	0.0890	0.0890	0.0889	0.0889	36.45
36.50	0.0891	0.0891	0.0891	0.0890	0.0890	0.0890	0.0889	36.50
36.55	0.0892	0.0891	0.0891	0.0891	0.0890	0.0890	0.0890	36.55
36.60	0.0892	0.0892	0.0891	0.0891	0.0891	0.0890	0.0890	36.60
36.65	0.0892	0.0892	0.0891	0.0891	0.0891	0.0890	0.0890	36.65
36.70	0.0892	0.0892	0.0892	0.0891	0.0891	0.0891	0.0890	36.70
36.75	0.0893	0.0892	0.0892	0.0892	0.0891	0.0891	0.0891	36.75
36.80	0.0893	0.0893	0.0892	0.0892	0.0892	0.0891	0.0891	36.80
36.85	0.0893	0.0893	0.0893	0.0892	0.0892	0.0892	0.0891	36.85
36.90	0.0894	0.0893	0.0893	0.0893	0.0892	0.0892	0.0892	36.90
36.95	0.0894	0.0893	0.0893	0.0893	0.0893	0.0892	0.0892	36.95
37.00	0.0894	0.0894	0.0893	0.0893	0.0893	0.0892	0.0892	37.00
37.05	0.0894	0.0894	0.0894	0.0893	0.0893	0.0893	0.0892	37.05
37.10	0.0895	0.0894	0.0894	0.0894	0.0893	0.0893	0.0893	37.10
37.15	0.0895	0.0895	0.0894	0.0894	0.0894	0.0893	0.0893	37.15
37.20	0.0895	0.0895	0.0895	0.0894	0.0894	0.0894	0.0893	37.20
37.25	0.0896	0.0895	0.0895	0.0895	0.0894	0.0894	0.0894	37.25
37.30	0.0896	0.0895	0.0895	0.0895	0.0895	0.0894	0.0894	37.30
37.35	0.0896	0.0896	0.0895	0.0895	0.0895	0.0894	0.0894	37.35
37.40	0.0896	0.0896	0.0896	0.0895	0.0895	0.0895	0.0894	37.40
37.45	0.0897	0.0896	0.0896	0.0896	0.0895	0.0895	0.0895	37.45
37.50	0.0897	0.0897	0.0896	0.0896	0.0896	0.0895	0.0895	37.50

#### Appendix A — History & Development of the 1980 Petroleum Measurement Tables

# A.1 Background

For the purpose of custody transfer of bulk petroleum oils and products, bulk volumes and contractual densities are stated at a specified standard or base temperature. 60°F is used as the base temperature within the United States and producing countries dealing with the United States. However, 15°C and 20°C are standard bases in many nations around the world. Volumes metered at temperatures other than base value are corrected to the base value by factors developed and tabulated in the Petroleum Measurement Tables.

The first joint tables for customary and metric units were developed in the late 1940s as described by Hall et al. (1975). Much of the data were based on the crude and fraction data published by Bearce and Peffer (1916). These tables were published in 1952 as the result of close cooperation between the Institute of Petroleum (London), the Committee D-2 on Petroleum Products and Lubricants of the American Society for Testing Materials, and the American Petroleum Institute.

In 1972 Downer and Inkley demonstrated that the previously published tables were not satisfactorily applicable to many crude oils of current economic importance. The API and the National Bureau of Standards (NBS) initiated a cooperative venture, funded by the API, to create a data base of density measurements on both crude oils and refined products. This joint venture was initiated in 1974 and its intent was to provide the solid scientific base for the development of more accurate, consequently more equitable, measurement tables.

The completion of this five-year, \$500,000 project in March 1979 opened the way for modernizing the tables. The sequence of events leading up to the publication of these tables is summarized in Table A-1. Using the NBS density data and taking advantage of publications of outstanding technical authorities, a Joint API-ASTM Subcommittee on Physical Properties produced the 1980 edition of the Petroleum Measurement Tables in close cooperation with the Institute of Petroleum. The results of this project are described in the open literature by Hankinson et al. (1979) and Hankinson et al. (1980).

Table A-2 gives a capsule picture of the issues that concerned the committee in producing the final version of its work.

# A.2 Experimental Project

In the 1974 to 1979 program, API member companies provided the NBS with 463 samples; 211 of crude oils, the remainder of refined products. The list of samples represented 66.8 percent of the world crude production and 68.1 percent of the estimated reserves for 1974. The criteria for the selection of crude sample sources were (1) production for 1974, (2) estimated reserves for that year, and (3) countries wishing to contribute samples of national origin which did not fit the first two categories. Refined products were obtained primarily from API member companies. Each company was requested to submit at least three samples, preferably of those products having the highest refining volume. Refineries outside of the United States provided approximately 30 percent of the refined products samples.

A detailed description of the experimental technique and preliminary, unconfirmed results were released by the NBS principal investigator, J. R. Whetstone, in September 1978. Based on statistical studies performed by the Physical Properties Working Group and because of the group's recommendations, Whetstone checked approximately 30 percent of the original data and made significant modifications to the data base. In March 1979, Whetstone released the finalized data base to the API. Excluding samples on which fewer than three experimental measurements were reported, and certain duplicates, the final data base consisted of 349 samples distributed as shown in Table A-3. The data base contains temperature density data only and does not reflect viscosity, molecular weight, UOPK, or any additional characterization parameter. There were 25 samples for which fewer than three points of data were reported and 14 samples which were replicated for equipment calibration. The points in these two groups were eliminated from the data base, are not contained in Table A-3, and were not used in the correlation effort.

## A.3 Fluid Groups

The original NBS data were screened for consistency and to obtain a preliminary indication of the existence of more than a single population. The screening was performed by the use of linear equations and large machine generated plots (see Table A-4).

The samples included in the data base were identified by source and class of substance (crude oil, jet fuel, kerosene, motor gasoline, fuel oil and lube oil). These classifications were used as a guide to statistical examination of the data base to determine if it contained identifiable, statistically different populations. It was found that there were five major identifiable groups of substances that had significantly different relationships between the coefficient of thermal expansion and density. The differences between each of these unusual groups and the rest of the data were all statistically significant. These deviations were attributed to differences in composition, aromaticity, density range, or other anomalies. These major and minor categories are identified in Table A-3.

#### A.4 Separate Representation Needed for Crude and Product Classes

Figure A-1 shows that the coefficient of thermal expansion of crude oil and the classes of products (gasolines, jet fuels, fuel oils, and lube oils) follow separate curves as a function of inverse density squared. This fact forces different representations to be used for each class in each of the new petroleum measurement tables. A more detailed breakdown of the product classifications is as follows:

Gasoline	$50 \le ^{\circ} API \le 85$
Jet fuels	$37 \le ^{\circ} API \le 50$
Fuel oils	$0 \le ^{\circ} API \le 37$
Lubricating oils	$0 \le {}^{\circ}API \le 45$

It is worth emphasizing that meticulous care went into establishing, by both visual and mathematical analysis, the need for five populations of data, the crude and four product groups indicated. As stressed by William E. Deming, as early as 1939, "without a homogeneous population, a statistician's calculations by themselves, are an illusion, if not a delusion."

The most significant impact of this portion of the study was to demonstrate conclusively that the wide range of commercially important materials represented by the data base could not be adequately described by two dimensional tables, such as the previously published Tables 5 and 6 in the Petroleum Measurement Tables. The basic accuracy of this quality data would be destroyed and bias would be introduced by an attempt to characterize the five categories as a single group. This loss of accuracy and the introduction of bias is not defensible if the tables are to be equitable to all table users.

# A.5 Correlation Development

The fundamental definition for the coefficient of thermal expansion is:

$$\alpha = \frac{1}{V} \frac{dV}{dt} \tag{A.1}$$

where:  $\alpha$  = coefficient of thermal expansion

V =volume at any temperature.

The final form of the equation relating volume correction factors to easily obtainable measurements depends upon the integration of this definition. The integration, in turn, depends upon the assumptions made and the sequence in the derivation at which the assumptions are invoked.

A number of forms were proposed and studied by the working group. Three types of equations were eliminated from consideration:

1. forms with finite discontinuities in the equation or the derivative between temperatures of 0°F and 300°F.

- 2. equations containing complicated transcendental functions not suitable for general use on mini and microcomputers.
- 3. equations containing high order powers inside an exponential or other limitations prohibiting the use of single precision nonlinear analysis.

From this type of elimination, an exponential equation emerged containing a second order term which exhibited the most desirable characteristics in terms of accuracy, simplicity, and curve shape. The working group accepted this exponential equation for use in the final correlation.

The equation was derived using:

$$\alpha = \alpha_T + \beta \Delta t \tag{A.2}$$

where:

 $\alpha_T = \alpha$  at the base temperature

 $\beta$  = a function of  $\alpha$  and is independent of temperature.

Hence from Equations (A.1) and (A.2):

$$\frac{1}{V}\frac{dV}{dt} = \alpha_T + \beta \Delta t \tag{A.3}$$

$$\Delta t = t - T$$

Which can be rearranged and integrated between t and T to give:

$$\ln \frac{V}{V_T} = \alpha_T \Delta t + \frac{\beta}{2} \Delta t^2 \tag{A.4}$$

A study of the NBS data demonstrated that:

$$\beta = k \alpha_T^2 \tag{A.5}$$

where:

k = a temperature independent constant.

These equations were statistically validated by computer studies of the NBS data base. The precise value of k was selected from a consideration of (1) the computer studies, (2) the theoretical curvature of density with temperature, and (3) high temperature literature data on crudes, petroleum fractions, and  $C_6$  through  $C_{32}$  alkanes. These literature data were obtained from the work of Jessup (1929) and Orwall and Flory (1967). The value of k best expressing these criteria is 1.6.

Thus, Equation (A.5) becomes:

$$VCF = \frac{V_T}{V} = \frac{\rho}{\rho_T} = \exp\left[-\alpha_T \Delta t \left(1 + 0.8\alpha_T \Delta t\right)\right]$$
(A.6)

where:

t = any temperature

T =base temperature.

Equation (A.6) is valid for a particular fluid of known  $\alpha_T$ .

It was determined that the coefficients of thermal expansion at the base temperature for each group are related to the densities at the base temperature by:

$$\alpha_T = \frac{K_0 + K_1 \rho_T}{\rho_T^2} \tag{A.7}$$

#### A.6 Parameter Determination and Results

The values of  $K_0$  and  $K_1$  were established for each major group from a simultaneous nonlinear regression of all data points within that group to Equations (A.6) and (A.7). In this case the parameters were  $K_0$  and  $K_1$  for the group and the vector of 60°F densities for each sample. See Column C of Table A-5.

The data were also reduced a set at a time by the use of Equation (A.6). In this case the parameters were the  $\alpha_T$  and  $\rho_T$  for each sample. It is apparent that the use of two parameters for fitting a three or four point sample introduces a maximum bias because of the over specification of the degrees of freedom. These results are shown in Column A, Table A-5. The  $\alpha_T$  and  $\rho_T$  pairs obtained from this procedure were, as the third method, fit to Equation (A.7) to determine the values of  $K_0$  and  $K_1$ . See Column B of Table A-5.

The results and accuracy indicators are presented in Tables A-5 and A-6. Percent standard deviation given in the table is defined by:

$$\sigma = \sqrt{\frac{1}{n_p - 1} \sum_{i=1}^{n_o} \left[ \frac{\rho_i - \rho_c}{\rho_i} \right]^2} \times 100$$
 (A.8)

where:

 $\sigma$  = percent standard deviation

 $\rho_i$  = experimental density

 $\rho_c$  = calculated density

 $n_n$  = number of points

 $n_o$  = total number of observations in a group.

An examination of Table A-5 shows that there is a significant increase in standard deviation between the data fit a set at a time (Column A) and the data fit simultaneously (Column C). This occurred for two major reasons:

- 1. By the act of grouping, which was necessary to produce a reasonable number of tables, sample differences such as composition, aromaticity, and density differences were averaged out. This effect could be reduced by the inclusion of some technique to characterize the aromaticity as described previously.
- 2. The reduction of the error in small data sets well below the experimental scatter of the data by fitting a set at a time. At this time there is insufficient information available to ascertain the distribution of the standard deviation between these two factors.

Table A-5 further shows that the simultaneous or global fit of all data in a group is significantly better than the attempt to generalize the pairs resulting from the set at a time regression. This is because of the scatter about Equation (A.7) caused by the "overfitting" of the small data sets. The global fit (Column C) gives equal weight to each data point while the generalization technique (Column B) gives equal weight to each data set, hence the global fit is a less biased, more equitable representation of the entire data base. The results from the global fit (see Table A-6) were used in the preparation of the tables.

A complete set of results including the percent standard deviation, the maximum percent error, the density at 60°F, and the coefficient of thermal expansion are presented for each sample in the 1980 printed tables.

Equation (A.6) presents the volume correction factor (VCF) as a function of the thermal expansion coefficient and density, both evaluated at the reference temperature. In that basic form, the equation is independent of any specific group and equally applicable to all groups. The equation is reliable over the temperature range of  $0^{\circ}$ F to  $250^{\circ}$ F and an API range of  $0^{\circ}$  to  $100^{\circ}$ . Equation (A.7) relates thermal expansion coefficient and density to a specific group through the constants  $K_0$  and  $K_1$  for each group.

# A.7 Development of 1980 Tables

Because of the growing importance of computers and their increasing influence on the metering effort, it was decided that the actual API Standard would consist of computer procedures. Subroutines were developed following these procedures so that identical answers were obtained regardless of the word size (within the limits of the word size conventions of the major hardware vendors) used by the hardware.

There were three common sets of tables in current use. These were in terms of °API (TABLES 5 and 6), relative density (TABLES 23 and 24), and density in kg/m³ (TABLES 53 and 54). In order to maximize accuracy and maintain convenience of use, three separate tables were required to replace each existing table. For example, for TABLE 6 there were: TABLE 6A Generalized Crude Oils, TABLE 6B Generalized Products, and TABLE 6C Volume Correction Factors for Individual and Special Applications. Equivalent tables were developed for the other two sets in the appropriate units. See Table A-7. The temperature ranges of the tables and the limits are shown in Table A-8.

The crude oil and products tables retained the format of the previously published tables. Volume correction factors or densities were tabulated as functions of temperature. These were computed from Equations (A.6) and (A.7) with the appropriate values for  $K_0$  and  $K_1$ . Each products table was computed in three sections:

- 1. Fuel oils group equation from an API of 0° to an API of 37°.
- 2. Jet fuel group equation from an API of 37° to an API of 50°.
- 3. Gasoline group equation from an API of 50° to an API of 85°.

This is shown graphically in Figure A-2. TABLE 6A for crude oils covered a range from 0° to 100°API.

TABLES C, the Special Applications Tables, presented tabular entries of volume correction factor against thermal expansion coefficient and temperature. Each TABLE C was computed from Equation (A.6) and thus was independent of the group or substance. TABLE C could be used with any valid method of obtaining the thermal expansion coefficient for a given fluid as long as a statistically significant number of points were obtained. A minimum of ten such points was recommended. An appendix (see Volumes III, VI, and IB) to the published TABLES C presented values of the thermal expansion coefficient along with the base density for each of the NBS samples. In addition, values of the constants  $K_0$  and  $K_1$ , were given for each major group. The existence of this table and its primary subroutine allowed the use of measured data for previously unstudied fluids to be easily incorporated into the procedure. High precision density data obtained from the laboratory for a fluid of interest could be reduced by Equation (A.1) to obtain  $\alpha_T$  and  $\rho_T$ . TABLES C could then be entered with the  $\alpha_T$  so determined.

TABLES C, when used with a minimum of ten data points, allowed one to extract the highest degree of accuracy from the data base. TABLES C introduced a high degree of flexibility into the procedure by allowing new data to be incorporated into the Standard. It was suggested that TABLES C be used when:

- TABLES A and B did not adequately represent the thermal expansion properties of the fluids of interest; and
- 2. Precise thermal expansion coefficients could be obtained directly or indirectly by experiment (As an example, high precision density data may be used to compute the coefficient.); and
- 3. If buyers and sellers agree that, for their use, a greater degree of equity could be obtained.

The lubricating oil samples were not fit satisfactorily by the new product tables. The API database consisted of 17 lube samples with 107 points over a density range of 861 to 940 kg/m³ and temperature range of 40° to 136°F. However, one of the samples had to be eliminated as unsuitable. Altogether the database did not contain a sufficient number of samples to develop a definitive equation. A request for further data for these specific sample types was made to the API by the Working Group. Two more sets of high quality data were made available. A combined database was formed consisting of 32 samples with 156 points covering a density range of 860 to 940 kg/m³ over a temperature range of 52° to 176°F. The resultant database was regressed using the same techniques as the original work. In 1981, the D Tables for Lubricating Oils became the first extension to the Standard.

#### A.8 Summary and Precision Statement

The 1980 tables gave factors for converting petroleum volumes observed at temperatures other than the base temperature to corresponding volumes at the base temperature for values of API gravity in the range 0° to 100°. The tables were based on density temperature determinations made by the U.S. National Bureau of Standards from 1974 to 1979 under contract to the API on 225 samples of products ranging from heavy fuel oil to gasoline blend components and 124 samples of crude oil that cover a wide range of quality and represent about 45 percent of the world's crude production and reserves as known during that time period. The thermal expansion properties (volume correction factors) for products (including lube stocks) and crude oils were correlated in separate, generalized tables as a function of temperature and density or API gravity. The predicted precision at the 95 percent confidence level was:

VCF precision	at 95 %	% confidence l	evel
---------------	---------	----------------	------

Temperature	100°F	150°F	200°F	250°F
Crudes and Products	±0.05%	±0.15%	±0.25%	±0.35%

A precision statement for the 250°F to 300°F portion of the tables was not given because it is an extrapolation.

## **Independent Test of the Correlation**

In order to obtain an independent test of the revised tables, an oil of commercial importance which was not included in the NBS data set was studied. The steps of this study are described below.

- 1. An oil sample of Prudhoe Bay crude oil was supplied by SOHIO.
- 2. The experimental work was performed by Dr. James W.Gall of Phillips Petroleum Company.
  - a. The sample was chilled to 50°F, settled and the upper portion siphoned off. This step removed any wax that formed at 50°F and the assorted solids in the original sample.
  - b. The oil densities were measured on a Mettler/ Paar high precision densitometer. The instrument was calibrated with both water and nitrogen at each temperature and pressure for which the oil density was measured. The calibration was confirmed using pentane.
- 3. The experimental results were tested against the new correlation by:
  - a. The constants for the thermal expansion coefficients equation were fixed at the generalized values for crude oil.

$$K_0 = 341.0957$$
  
 $K_1 = 0.0$ 

b. Weighting factors of unity were applied to the first five points of data since they are in the NBS data set temperature range. Weighting factors of 0.0001 were applied to the remaining four points. This step insured that the single parameter, the 60°F density, was not influenced by the data in the extrapolation region of the model.

c. A nonlinear regression routine was used to fit the data to the TABLE 6 model and determine the missing parameter, the 60°F density.

The results are shown in Table A-9. The first five points of data were fit to a 0.0277 percent standard deviation; all points exhibit a 0.0365 percent standard deviation. These deviations are well within the 95 percent confidence limits given in the precision statement of the model and validate both the basic model and the temperature extrapolation.

#### A.9 Comparison of the Pre-1980 and 1980 Tables

The goal of the 1980 tables working group was to develop the revised tables based on the most recent data, not to be influenced by comparisons with the 1952 table. However, after the developmental effort was completed, a limited number of such comparisons were made for instructional purposes.

Figure A-3 shows the comparison of the volume correction factors of the 1952 and 1980 tables relative to the experimental data on the Prudhoe Bay crude. Table A-10 presents a representative sample of a comparison made between the NBS data and the 1952 TABLE 6.

#### **Hydrometer Corrections**

The hardcopy version of TABLES 5, 23, and 53 include the appropriate stem correction for the thermal expansion of a glass hydrometer. These corrections are given by:

TABLES 5 and 23

$$HYC = 1.0 - 0.00001278(t - 60) - 0.00000000062(t - 60)^{2}$$
 
$$t = {}^{\circ}F$$
 TABLE 53

HYC = 
$$1.0 - 0.000023(t - 15) - 0.00000002(t - 15)^2$$
  
 $t = ^{\circ}$ C

TABLE 59

 $t=^{\circ}C$ 

The subroutines for these tables contain an override switch allowing the user to omit the correction. Such an override capability is necessary if the observed densities or gravities are obtained from an absolute densitometer rather than a temperature dependent hydrometer.

#### A.10 Density & Relative Density

The term "weight in air" is that weight which a quantity of fluid appears to have when weighed in air against commercial weights which have been standardized so that each will have a mass (weight in vacuo) equal to the nominal mass associated with it. The term "weight in vacuo" refers to the true mass of a fluid.

It should be noted that pure fluid densities as reported in the literature and which are used for the calibration of densitometers are based on "weight in vacuo." Hence, the densitometer readings obtained from such calibrations are also "in vacuo" values. The densities referred to in the 1980 Tables are all "in vacuo" values. Following the convention specified in 15.2.4.8 of API Publication 2564, Second Edition, and with the concurrence of the Institute of Petroleum, the term "specific gravity" was discontinued. It was replaced with the term "relative density." Relative density is a relationship defined by the ratios of the volume of fluid to the volume of water where both volumes are "in vacuo" values determined at identical temperatures.

## A.11 References

Bearce, H. W. and E. L. Peffer, "Technology Papers of the National Bureau of Standards-Density and Thermal Expansion of American Petroleum Oils," p. 125-154, GPO, Washington, D.C., 1916.

Deming, William E., Theory of Sampling, John Wiley and Co., N.Y., N.Y., 1960.

Downer, L. and F. A. Inkley, Oil and Gas Journal, Vol. 10, No. 25, p. 52-55, June 19, 1972.

Hall, A. H., J. A. Simpson, and J. R. Whetstone, "Investigation of Densities and Thermal Expansion Coefficients Applicable to Petroleum Measurement," SP 7 World Petroleum Congress, Tokyo, 1975.

Jessup, R.S., Journal of Research of the National Bureau of Standards, P. 985-1011, 1929.

Orwall, R. A., and P. J. Flory, Journal of American Chemical Society, 89:26, Dec. 1967.

Hankinson, R. W., R. G. Segers, T. Krolikowski Buck, and F. P. Gielzecki, *Oil and Gas Journal*, Vol. 77, No. 52, p. 66-70, Dec. 24, 1979.

Hankinson, R. W., R. G. Segers, T. Krolikowski Buck, and F. P. Gielzecki, *Proceedings of the 59th Annual Gas Processors Association Convention*, Houston, Texas, March 1980.

# Table A-1 - API Thermal Volumetric Correction Factor Study

- Downer and Inkley presented problem in 1972.
- API sponsored five year NBS project to reaffirm TABLES 5 and 6.
- NBS produced density-temperature data for industry supplied samples.
- NBS submitted data to API in September 1978 with revisions in March 1980
- Preliminary results by NBS showed data did not confirm TABLES 5 and 6.
- API COSM Physical Properties Working Group expanded October 1978.
- Recommendations to API in March 1979.
- API ballot on new tables issued

COSM, MARCH 1979-UNANIMOUS APPROVAL COPM, AUGUST 1979-UNANIMOUS APPROVAL IP, SEPTEMBER 1979-UNANIMOUS APPROVAL

#### Table A-2 - Issues Addressed by API Working Group

- How should NBS data be screened for consistency?
- Do the samples represent more than one statistical population?
- What is the best equation for relating volume correction factor to temperature for a single population?
- How should the density of a substance at base temperature be related to thermal expansion coefficients for a population of substances?
- What is the best technique for extrapolating beyond 140°F, the limit of the NBS data?
- How many tables should be published to replace the present tables?
- What should be their limits, increments, and format?
- How can universal computer code be best developed?

Table A-3

Temperature Number of Number of Density Range Range Category Samples Observations  $kg/m^3$ ٥F Crude oil 770 - 990 40 - 133 124 600 Finished and unfinished 657 - 770 76 436 39 - 111 gasolines Jet fuels, kerosines, 351 44 785 - 825 39 - 125 solvents Fuel oils, heating oils, 76 617 812 - 1075 39 - 136 diesel oils Lubricating oils 17 107 861 - 940 40 - 136 Miscellaneous 13 927 - 972 50 - 127 Lube 2 Reformate, naphtha, 6 43 664 - 823 39 - 129etc. JP-4 736 - 763 21 41 - 104 349 2278 **TOTALS** 

**API/NBS Data Base** 

# Table A-4 - Preliminary Study of NBS Data

Computer Generated Plots of Deviations in Densities from Linear Equations:

### Screening of NBS Data for Anomalies

Large differences over small temperature ranges.

Same bias for points from several samples run on same day.

Bias in points run several months apart on same sample.

# • Visual Analysis of Total Population

Trends in deviations indicated if a sample was above, at, or below average, i.e. to identify sub-groups in population.

Distinguish between data anomalies and trends.

#### Communicate Results

Data anomalies communicated to NBS (and others) who immediately recognized the problems.

#### Results

5 populations, 1 crude and 4 product groups indicated.

NBS revised data on nearly 30 percent of samples.

**Table A-5 - Comparison of Correlation Results** 

$$\alpha_T = \frac{K_0 + K_1 \rho_T}{\rho_T^2}$$

			Tabular Ent	ries in Percent Sta	ındard Deviat	ion			
			A	В	C	From Me	From Method C		
Group	$n_s$	$n_p$	Set at a Time	Generalization of A	Global Fit	$K_0$	$K_1$		
Crude oils	124	690	.0152	.0371	.0253	341.0957	0.0		
Gasoline and naphthas	76	436	.0109	.0304	.0266	192.4571	0.2438		
Jet fuels and kerosines	44	351	.0105	.0237	.0174	330.3010	0.0		
Diesels, heating oils and	76	617	.0094	.0262	.0180	103.8720	0.2701		
fuel oils									
Lubricating oils	17	107	.0067	.0274	.0197	$144.0427^3$	$0.1896^4$		
TOTAL	337	2201	-						

Note: Alpha in reciprocal °F. Rho in kg/m³.

Table A-6 - Results of Global Regression of NBS Data to Final Equations

Group	Number of Points	Percent Standard Deviation
Crude oils	690	.0253
Gasolines	436	.0266
Jet fuels	351	.0174
Fuel oils	617	.0180
Lubricating oils	107	.0197

# Table A-7 - 1980 Table Development

## **Tables**

• Three separate tables.

TABLE A Generalized Crude Oils (0-100° API)

TABLE B Generalized Products (0-85° API)

TABLE C VCF for Individual and Special Applications

Temperature and °API in 0.5 increments.

Copyright American Petroleum Institute Provided by IHS under license with API No reproduction or networking permitted without license from IHS

<sup>&</sup>lt;sup>3</sup> In Table A-5, the  $K_0$  and  $K_1$  values for lubricating oils differ from those used in the published D Tables. This arises because further samples were submitted later to give a total data base of 32 samples and 156 points. Regression analysis of the revised database resulted in values for lubricating oils of  $K_0 = 0.0$ ,  $K_1 = 0.34878$ .

- Printout to five significant digits.
- Interpolation not to be used.
- Appendix to TABLE C contains  $\rho_T$  and  $\alpha_T$  for each individual sample.

Table A-8 – 1980 Table Development

°API	٥F		
	Г	°API	°F
0-40 0	-300	0-40	0-300
40-50 0	-250	40-50	0-250
50-100 0	-200	50-85	0-200

Table A-9-Prudhoe Bay Oil Density (P = 24.8 psia)

ature	Density, kg/m³		
°F	Experimental	Calculated	Percent Error
50.234	897.36	896.931	0477
68.072	889.92	890.012	.0225
85.928	883.00	883.272	.0309
103.802	876.36	876.389	.0033
122.144	869.373	869.291	0088
140.360	862.530	862.225	.0353
158.231	855.671	855.262	.00478
175.00	848.742	848.710	.00379
193.496	842.032	841.459	.0680
_		_	
.0.	)2264	.027	7
.0.	3759	.036	55
	°F 50.234 68.072 85.928 103.802 122.144 140.360 158.231 175.00 193.496 Average A	°F Experimental 50.234 897.36 68.072 889.92 85.928 883.00 103.802 876.36 122.144 869.373 140.360 862.530 158.231 855.671 175.00 848.742	°F         Experimental         Calculated           50.234         897.36         896.931           68.072         889.92         890.012           85.928         883.00         883.272           103.802         876.36         876.389           122.144         869.373         869.291           140.360         862.530         862.225           158.231         855.671         855.262           175.00         848.742         848.710           193.496         842.032         841.459           Average Absolute Percent Error         Deviate

 $\rho_{60} = 893.207 \text{ kg/m}^3$ 

Table A-10-Average Error in the 1952 Table 6

	Percent Over Actual at 60°F			
Fluid	90°F	120°F	150°F	
Crude oils				
20°API	0.01	0.04	0.09	
30°API	0.07	0.16	0.26	
40°API	0.09	0.21	0.32	
Products				
20°API	0.06	0.14	0.25	
40°API	0.04	0.11	0.18	
60°API	0.19	0.41	0.62	

Figure A-1 — Coefficients of Expansion for Five Statistically Homogeneous Groups

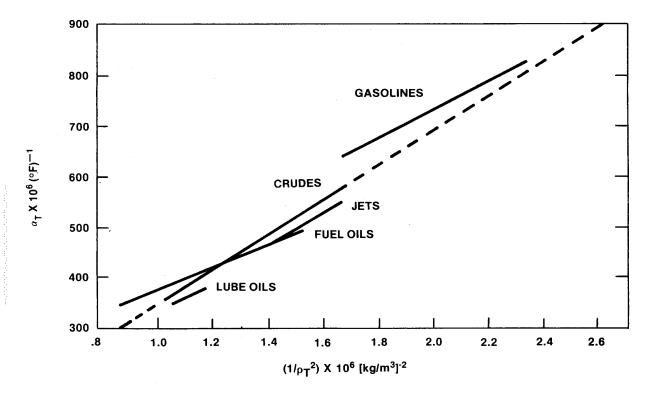
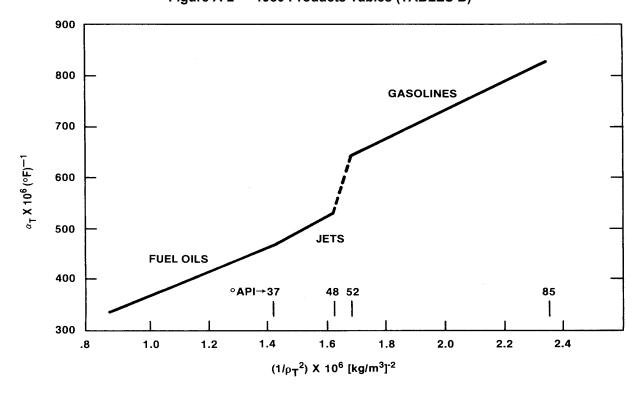


Figure A-2 — 1980 Products Tables (TABLES B)



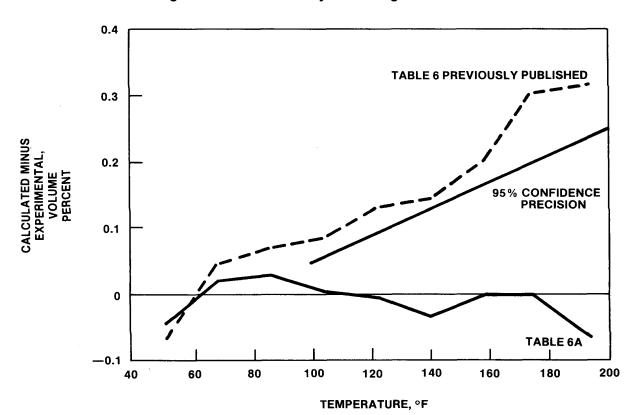


Figure A-3 — Prudhoe Bay Crude August 1979 Data

#### Appendix B — History & Development of the 1981 Hydrocarbon Compressibility Factors

The compressibility standard (API Standard 1101, Appendix B, Table II) for hydrocarbons in the 0-90° API gravity ranges was developed in 1945 by Jacobson, et al. It was based on limited data obtained mostly on pure compounds and lubricating oil type materials. Also, Standard 1101 was developed without the aid of a mathematical model.

In 1981, a working group of the Committee on Static Petroleum Measurement was set up to revise the compressibility tables of Standard 1101. This group performed an extensive literature search and found only three sources of compressibility information. The resulting database was broader than that used in the previous standard, though. This standard replaced the discontinued Standard 1101, Appendix B, Table II, 0-100°API gravity portion. There were two versions of this 1981 standard: Chapter 11.2.1 using customary units and Chapter 11.2.1M using metric units.

The database for this standard was obtained from Jessup, Downer and Gardiner, and Downer. It consisted of seven crude oils, five gasolines, and seven middle distillate-gas oils. The lubricating oil data from these sources were not included. Modeling results showed that lubricating oils are a different population than crude oils and other refined products. Their inclusion multiplies the compressibility correlation uncertainty by a factor of two. However, lubricating oils are not normally metered under pressure and do not require the use of this standard.

The limits of the experimental data are 20 to 76°API (934 to 681 kg/m³), 32 to 302°F (0 to 150°C), and 0 to 711 psig (0 to 4902 kPa (gauge)). As a result of a Committee on Static Petroleum Measurement (COSM) and Committee on Petroleum Measurement (COPM) survey, the actual limits of the standard are broader: 0 to 90°API (1074 to 638 kg/m³), -20 to 200°F (-30 to 90°C), and 0 to 1500 psig (0 to 10300 kPa (gauge)). Hence, certain portions of the standard represent extrapolated results. In these extrapolated regions, the uncertainty analysis may not be valid.

### **B.1** Basic Mathematical Model & Uncertainty Analysis

The basic mathematical model, used to develop this Standard, relates the compressibility factor exponentially to temperature and the square of molecular volume. Its form is:

$$F = \exp\left(A + B \cdot T + \frac{C}{\rho_{60}^2} + \frac{D \cdot T}{\rho_{60}^2}\right)$$
 (B.1)

where: F =compressibility factor

T = temperature

 $\rho_{60}$  = density at 60°F.

(It is assumed that  $1/\rho_{60}$  is proportional to molecular volume.)

Here, compressibility is the result of the interaction of two molecular volumes and temperature. Equation (B.1) is consistent with the development of the thermal expansion of hydrocarbons. The use of higher powers of T and  $\rho_{60}$  did not yield further significant minimization of compressibility factor uncertainty.

Using the above equation and database, maximum compressibility factor uncertainty is ±6.5% at the 95% confidence level. Hence at worst, one should expect that the real compressibility factor for a given material could be either 6.5% higher or 6.5% lower than the value in the Standard. This statement is only true within the limits of the database. It may not be true for the extrapolated portions of the Standard.

To assess the possible uncertainty in the calculated volume at equilibrium pressure using the above database and equation, two approaches were taken. First it was assumed that only the correlation uncertainty in mean compressibility of  $\pm 6.5\%$  was significant. With this approach, volumetric uncertainties should be in the range of 0.02 to 0.10%, depending on operating conditions. These uncertainties are in agreement with the maximum error of 0.10% recommended by a COSM and CIPM survey.

The first volumetric uncertainty analysis assumes that mean compressibility is not a function of pressure. For low pressures, this assumption is adequate. For higher pressures, mean compressibility will decrease with increasing pressure. At what pressure this effect becomes significant for the materials of this Standard is not definitely known. However, analysis of the Jessup data indicates that mean compressibility could possibly decrease by about 0.005% per psi (0.00073% per kPa) with increasing pressure. Incorporating both the compressibility correlation uncertainty and potential pressure uncertainty yields volumetric uncertainties in the range of 0.03 to 0.21%. Hence, the use of this Standard with operating pressures greater than the experimental limit of 711 psig (4902 kPa (gauge)) could double the uncertainty in calculated volume over the uncertainty based on available data.

#### B.2 References

Jacobsen, E. W., Ambrosius, E. E. Dashiell, J. W., and Crawford, C. L., "Second Progress Report on Study of Existing Data on Compressibility of Liquid Hydrocarbons," Report of the Central Committee on Pipe-Line Transportation, Vol. 2 (IV), p. 39-45, American Petroleum Institute, Washington, D.C., 1945.

Jessep, R. S., "Compressibility and Thermal Expansion of Petroleum Oils in the Range 0° to 300°C," *Bureau of Standards Journal of Research*, Vol. 5, July to December 1930, p. 985-1039, National Bureau of Standards, Washington, D.C.

Downer, L., and Gardiner, K. E. S., "Bulk Oil Measurement Compressibility Measurements on Crude Oils Deviations from API Standard 1101," BP Research Report No. 20 587/M (8 pages), October 28, 1970.

Downer, L., "Bulk Oil Measurement Compressibility Data on Crude Oils and Petroleum Products Viewed as a Basis for Revised International Tables (API Standard 1101 Tables)," BP Research Report No. 20 639 (21 pages), January 17, 1972.

# Appendix C — Development of Modified C<sub>TL</sub> Equations for Base Temperatures Other Than 60° F

#### C.1 Introduction

During the development of this revision of Chapter 11.1, it became apparent that there was a need to examine the equations used to calculate the  $C_{TL}$  and allow for a base temperature other than 60°F for the following reasons:

- The existing routines for base temperatures of 60°F, 15°C and 20°C did not always produce consistent results when VCFs were calculated to five, instead of four, decimal places.
- The recognition of the differences between the IPTS-68 and ITS-90 temperature scales admits a slight difference in the definition of 60°F.

An attempt was made to devise a new, direct routine for the calculation of  $C_{TL}$  values for any base temperature other than 60°F (on an IPTS-68 basis). The objective was that the outputs using any base temperature should be consistent with those using the procedure for 60°F base temperature, i.e. equivalent inputs should produce equivalent outputs using either procedure.

This Appendix examines the feasibility of developing such a routine.

# C.2 Changing Temperature Bases

There are three base temperatures in common use worldwide:  $60^{\circ}F$ ,  $15^{\circ}C$ , and  $20^{\circ}C$ . When this Standard was being updated, there was a desire to directly use the metric densities and temperature units in the  $C_{TL}$  expression (Equation C.1) in such a way that consistent results would be obtained no matter the base temperature or units. It will be shown here that because of the  $\rho_{60}$  (density at  $60^{\circ}F$  where  $60^{\circ}F$  is expressed on the IPTS-1968 temperature scale) used in equation (C.2) this set of  $C_{TL}$  expressions cannot be mathematically manipulated to directly use different base temperatures and still give consistent results. However, if a very accurate equation can be developed that directly gives  $\rho_{60}$  given a density at some other base temperature, then this procedure can be used.

Changing to metric units and a metric base temperature requires the following:

- Change the units of temperature and the thermal expansion coefficient used in Equations (C.1), and (C.2). Shifting the temperature values to an IPTS-68 basis and adding unit conversion parameters can easily do this.. This is discussed in subsection C.6 and in Appendix D.
- Change Equation (C.1) to use a base temperature other than 60°F. It can be shown that adding an extra term can correctly modify the equation to use any base temperature. When this is done, though, the same α<sub>60</sub> value is still used for the C<sub>TL</sub>.

Even with these two changes, there is still the matter that the  $\alpha_{60}$  correlation directly uses  $\rho_{60}$  values. For the metric base temperatures, the desire is the use the 15°C or 20°C base density ( $\rho_{15}$  or  $\rho_{20}$ ) without the  $\rho_{60}$  value. This requires more than just scaling the coefficients in Equation (C.2). There is no direct mathematical translation to replace  $\rho_{60}$  with these  $\rho_{15}$  or  $\rho_{20}$  values. One way to eliminate the need for  $\rho_{60}$  is to re-correlate the  $\alpha_{60}$  expression to use the  $\rho_{15}$  or  $\rho_{20}$  values. However, modifying the coefficients would introduce inconsistencies with the coefficients used for the non-metric methods based upon the 60°F standard. For this reason, this approach was rejected for the metric base temperatures.

The procedure that was developed for the metric tables requires firstly a calculation of the  $\rho_{60}$  value, using an iterative approach as described in Appendix F.

The following sections describes the steps necessary to convert the  $C_{TL}$  equations based upon the 1980 Standard to equations that are capable of using any base temperature.

## C.3 Consistency of Results

One of the goals of this Standard is to provide consistent results when performing corrections using either metric or customary units. That is, when one corrects an observed density to the density at alternate conditions of temperature and pressure, the same result should be obtained irrespective of the base conditions used or the units in which they are expressed. The procedures adopted in this Standard ensure that consistency of results is always achieved.

For example, let us assume that we have a volume of oil with an observed density of 750.0 kg/m³ at 212°F ( $100^{\circ}$ C) and 1 atm. We would like to correct this volume and density to 248°F ( $120^{\circ}$ C) and 1 atm. We would like the corrected density and volume to be exactly the same whether we do the calculations in customary units using a  $60^{\circ}$ F standard density or metric units using a  $15^{\circ}$ C or  $20^{\circ}$ C standard density. Obviously, the  $C_{TL}$  values will be different since they account for corrections to the standard density. But the final resulting corrected density and volume must be the same.

Any modified  $C_{TL}$  equation developed for metric temperatures had to produce results consistent with those given by the customary unit tables.

# C.4 Original Equations

The original equation for the temperature correction factors contained in the 1980 Standard is:

$$C_{TL} = \frac{\rho}{\rho_{60}} = \exp\left\{-\alpha_{60} \left(t - 60\right) \left[1 + 0.8\alpha_{60} \left(t - 60\right)\right]\right\} = \exp\left[-\alpha_{60} \Delta t \left(1 + 0.8\alpha_{60} \Delta t\right)\right]$$
 (C.1)

where  $C_{TL}$  is the correction factor for the temperature of the liquid, t is the alternate temperature (°F),  $\rho$  is the density at the alternate temperature (kg/m³),  $\rho_{60}$  is the density at the base temperature of 60°F (kg/m³),  $\alpha_{60}$  is the thermal expansion coefficient at the base temperature of 60°F (°F<sup>-1</sup>), and  $\Delta t$  is the difference between the alternate temperature and the base temperature.

In the 1980 Standard,  $\alpha_{60}$  was correlated to the  $\rho_{60}$  density by means of the equation:

$$\alpha_{60} = \frac{K_0 + K_1 \rho_{60} + K_2 \rho_{60}^2}{\rho_{60}^2} = \frac{K_0}{\rho_{60}^2} + \frac{K_1}{\rho_{60}} + K_2 \tag{C.2}$$

There are several sets of coefficients for the  $\alpha_{60}$  thermal expansion coefficient (the  $K_0$ ,  $K_1$ , and  $K_2$  values) depending upon the liquid's commodity type classification and 60°F density.

The data used in the development of these equations were determined using instruments calibrated according to the IPTS-68 temperature scale.

#### C.5 Mathematical Conversion from Customary to Metric Temperature Units

For the metric tables, it is preferred to maintain the C<sub>TL</sub> equation in the form:

$$C_{TL} = \frac{\rho}{\rho_T} = \exp\left\{-\alpha_T (t - T) \left[1 + 0.8\alpha_T (t - T)\right]\right\}$$
 (C.3)

where t and T are in °C, T is the new base temperature and all calculations are directly based upon its value and the associated values of the density and thermal expansion coefficient at this temperature. The conversion of this equation is dependant on three main items:

#### C.5.1 Conversion of Temperatures

Note that, for simplicity, temperatures discussed in this section are expressed on the IPTS-68 temperature scale. The manipulations required to change from the IPTS-68 scale to the ITS-90 scale are described in C.6 and Appendix D.

The first change to the  $C_{TL}$  equation to use metric base conditions is to change the temperature units, from °F to °C. This is the easy part to accomplish. The temperature change for (t-T),  $\Delta t$ , only occurs as the product  $\alpha_{60}\Delta t$  and this is dimensionless. The units of  $\alpha_{60}$  are the reciprocal of the units of temperature, °F<sup>-1</sup>. So, if we change the units of  $\Delta t$  to °C and the units of  $\alpha_{60}$  to °C<sup>-1</sup>, then nothing need be done to the  $C_{TL}$  equation. However, if we keep the units of  $\alpha_{60}$  as °F<sup>-1</sup>, then we need to use a term  $C_T\alpha_{60}\Delta t$  where  $C_T$  takes care of any inconsistency of units between  $\Delta t$  and  $\alpha_{60}$ . This value will be:

$$C_T = \frac{9}{5} {}^{\circ}F^{\circ}C^{-1}$$
 However, when  $\alpha_{60}$  is expressed in  ${}^{\circ}C^{-1}$  then  $C_T = 1 {}^{\circ}C^{\circ}C^{-1} = 1$  (C.4)

The actual value of  $C_T$  is chosen to make the  $C_T \alpha_{60} \Delta t$  term dimensionless. With this consideration, the  $C_{TL}$  equation form provisionally becomes:

$$C_{TL} = \exp\{-C_{\rm T}\alpha_{60}\Delta t \left[1 + 0.8C_{\rm T}\alpha_{60}\Delta t\right]\}. \tag{C.5}$$

where  $\Delta t = (t-15.555556)$ .

### C.5.2 Shift of Base Temperature Value

The second change is to directly use the metric base temperature T, not  $60^{\circ}$ F (IPTS-68). This goes beyond simply changing the units. We would like to directly use an expression using the new base temperature in the same general form of:

$$\frac{\rho}{\rho_T} = \exp\{-C_T \alpha_T (t - T)[A_T + B_T C_T \alpha_T (t - T)]\}$$
 (C.6)

where the constants  $\mathcal{A}_T$  and  $\mathcal{B}_T$  may be different from the 1.0 and 0.8 used in the 60°F version of the CTL equation. For a <u>consistent</u>  $C_{TL}$  correlation, the new set of coefficients  $\mathcal{A}_T$  and  $\mathcal{B}_T$  must be related to the old constants of 1.0 and 0.8. Keeping units of °F for t and T temporarily the equation develops as follows:

$$\frac{\rho}{\rho_{T}} = \frac{\rho/\rho_{60}}{\rho_{T}/\rho_{60}} = \frac{\exp\left\{-\alpha_{60} \left(t - 60\right)\left[1 + 0.8\alpha_{60} \left(t - 60\right)\right]\right\}}{\exp\left\{-\alpha_{60} \left(T - 60\right)\left[1 + 0.8\alpha_{60} \left(T - 60\right)\right]\right\}}$$

$$\frac{\rho}{\rho_{\rm T}} \exp\{-\alpha_{60}(t-T)[1+0.8\alpha_{60}\{(t-T)+2(T-60)\}]\}$$
 (C.7)

This shows that we cannot use the customary unit form of the equation when we actually change the value of the base temperature because it now includes the 2(T-60) term. However, this is a very small modification to the general equation form. So, a version of the general equation that can be used with a change in the base temperature is  $(t, T \text{ and } \delta_T \text{ are in } {}^{\circ}\text{C})$ :

$$C_{TL} = \frac{\rho}{\rho_{T}} = \exp\{-C_{T}\alpha_{60}(t - T)[1 + 0.8C_{T}\alpha_{60}(t - T + \delta_{T})]\}$$
 (C.8)

where  $\delta_T \equiv 2(T-T_{60})$  and  $T_{60}$  is 60°F (IPTS-68) in °C. This form is invariant with changes of base temperature and units on base temperature. Notice that no matter what base temperature is used, it is the 60°F (IPTS-68) values of 1.0, 0.8, and  $\alpha_{60}$  that are required in (C.8).

# C.5.3 Calculation of the 60°F Thermal Expansion Factor

The third required change involves how the  $\alpha_{60}$  term is calculated. The equation form is Equation (C.2). The  $K_0$ ,  $K_1$ , and  $K_2$  coefficients have been developed to be used with the base density at 60°F,  $\rho_{60}$ . However, when we change the temperature base, even though we still need  $\alpha_{60}$ , we will no longer be having  $\rho_{60}$  at  $T_{60}$ , but rather  $\rho_T$  at T (in °C). The mathematical manipulation to use  $\rho_T$  instead of  $\rho_{60}$  (here, with no change of units) is:

$$\alpha_{60} = \frac{K_0 \frac{\rho_{\rm T}^2}{\rho_{60}^2}}{\rho_{\rm T}^2} + \frac{K_1 \frac{\rho_{\rm T}}{\rho_{60}}}{\rho_{\rm T}} + K_2 = \frac{K_{0,\rm T}}{\rho_{\rm T}^2} + \frac{K_{1,\rm T}}{\rho_{\rm T}} + K_2 \tag{C.9}$$

where the modified coefficients  $K_{0,T}$  and  $K_{1,T}$  are related to the original coefficients  $K_0$  and  $K_1$  by the ratios  $(\rho_T/\rho_{60})^2$  and  $(\rho_T/\rho_{60})$ , respectively. There is no simple  $(\rho_T/\rho_{60})$  relationship to convert the  $K_0$  and  $K_1$  constants to corresponding  $K_{0,T}$  and  $K_{1,T}$  constants. Substituting the metric base temperature T and the original base temperature  $T_{60}$  into equation C.8:

$$\frac{\rho_T}{\rho_{60}} = \exp\left[-C_T \alpha_{60} (T - T_{60})[1 + 0.8C_T \alpha_{60} (T - T_{60} + \delta_T)]\right] = \exp\left[-C_T \alpha_{60} \frac{\delta_T}{2} [1 + 0.8C_T \alpha_{60} \frac{3}{2} \delta_T]\right]$$
(C.10)

so now the correlation for  $\alpha_{60}$  in terms of  $\rho_T$  is:

$$\alpha_{60} = K_0 \frac{\exp\{-C_{\rm T}\alpha_{60}\delta_{\rm T}[1+0.8C_{\rm T}\alpha_{60}\frac{3}{2}\delta_{\rm T}]\}}{\rho_T^2} + K_1 \frac{\exp\{-C_{\rm T}\alpha_{60}\frac{\delta_{\rm T}}{2}[1+0.8C_{\rm T}\alpha_{60}\frac{3}{2}\delta_{\rm T}]\}}{\rho_T} + K_2.({\rm C.11})$$

This is a non-linear expression in  $\alpha_{60}$  so it cannot be solved explicitly for any arbitrary value of  $\rho_T$  at T. Also, by virtue of how  $\alpha_{60}$  is calculated from  $\rho_{60}$ , the ratio  $(\rho_T/\rho_{60})$  is not constant for any range of  $\rho_{60}$ . So, if  $K_0$  and  $K_1$  are constants then the corresponding  $K_{0,T}$  and  $K_{1,T}$  are not.

While the  $K_{0,T}$  and  $K_{1,T}$  values might be recorrelated as constants using  $\rho_T$ , this Standard would then have a new correlation for the metric base temperatures that could not be guaranteed to be consistent with the  $C_{TL}$  expression for customary units.

Therefore, it is not feasible to develop an equation for metric temperature bases in the form of equation C.11 that can be solved. The solution adopted for metric base temperatures in the revision of this Standard is to first compute densities at  $60^{\circ}F$ , in accordance with the data base developed for the 1980 Tables, using an iterative approach as described in Appendix F

### C.6 Conversion to ITS-90 Temperature Scale

The manipulations shown above do not include corrections needed to change from the IPTS-68 temperature scale to the ITS-90 temperature scale. Implementation of the ITS-90 temperature scale posed problems of a shift in the base temperature similar to those discussed for metric base temperatures. When converting the 60°F equations for use with the ITS-90 temperature scale, the base temperature is no longer the original IPTS-68 60°F but a slightly different value,  $t_{60}$ , approximately 60.007°F. The shift factor required for use in the equation form of (C.8) will be:

$$\delta_{60} = 2(t_{60} - 60) = 0.01374979547. \tag{C.12}$$

Because the temperature shift is so small, iterative equations can be applied in a very simple manner to get a  $\rho_{60}$  that is consistent with IPTS-68, given a  $\rho_{60}$  consistent with ITS-90. This means that the  $\alpha_{60}$  value can easily be calculated and the equations for the shifted base temperature used in this Standard.

For computations involving the customary base temperature of 60°F, the procedure that has been adopted is to shift the input temperature and the input  $\rho_{60}$ , if given, to an IPTS-68 basis. If  $\rho_{60}$  is not given, a value is calculated using an iterative procedure and this is then shifted to an IPTS-68 basis. The calculation of  $C_{TL}$  involves IPTS-68 values of  $\rho_{60}$ , while  $\Delta t$  is the temperature differential expressed on the IPTS-68 scale.

For metric base temperatures, all relevant temperatures (base, observed and alternate) are first converted from  $^{\circ}$ C to  $^{\circ}$ F, where both units are expressed on the temperature scale ITS-90. If given, the  $\rho_T$  value (where T is the metric base temperature) is used to calculate  $\rho_{60}$  (ITS-90). The procedure then follows that described above for the 60 $^{\circ}$ F system, with temperatures and base density shifted to IPTS-68.

Since the procedures for the customary and metric base systems utilize the same routines, they deliver identical results when starting from equivalent input values.

#### Appendix D — International Temperature Scale of 1990, ITS-90

### **Changes to the International Temperature Scale Since 1980**

The International Committee for Weights and Measures, CIPM, publishes the international temperature scale. Its purpose is to define procedures by which specified practical thermometers of the required quality can be calibrated in such a way that the values of temperature obtained from them can be precise and reproducible while at the same time closely approximating the corresponding thermodynamic values. Small amendments to the temperature scale are introduced from time to time by CIPM to improve precision and reproducibility and provide better continuity between sections of the scale.

Since the international temperature scale is used for the calibration of thermometers, the values of temperature-dependent physical parameters of materials will, in principle, depend on what scale is in force at the time the parameter is measured or referenced. However, since changes between scales are relatively small, this effect will only become noticeable at high levels of precision.

When the 1980 Petroleum Measurement Tables were prepared, the temperature scale in effect was the International Practical Temperature Scale of 1968 (IPTS-68). The International Temperature Scale of 1990 (ITS-90) superseded this in 1990.

When the 1980 Petroleum Measurement Tables were prepared, the temperature scale in effect was the International Practical Temperature Scale of 1968 (IPTS-68). The International Temperature Scale of 1990 (ITS-90) superseded this in 1990. The developers of ITS-90 fitted the differences between the ITS-90 and IPTS-68 temperature scales to an 8<sup>th</sup> order polynomial of the form:

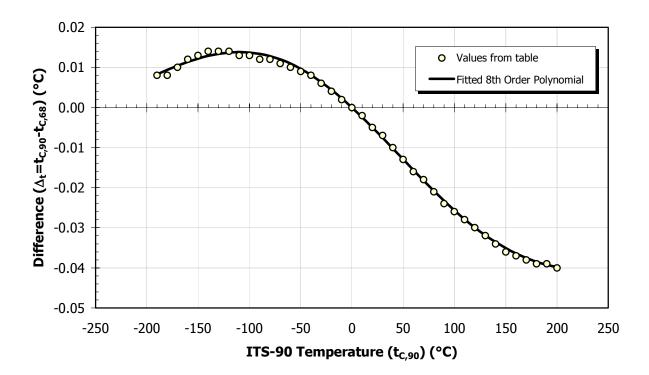
$$\Delta_t = t_{\text{C},90} - t_{\text{C},68} \equiv \sum_{i=1}^8 a_i \left( \frac{t_{\text{C},90}}{630} \right)^i$$
 (D.1)

Note that this polynomial is useful over the range of -200°C to 630°C.

where  $\Delta_t$  is the difference between the equivalent temperatures in the ITS-90 and IPTS-68 temperature scales,  $t_{\text{C,90}}$  is the temperature in the ITS-90 temperature scale,  $t_{\text{C,68}}$  is the equivalent temperature in the IPTS-68 temperature scale, and the  $a_i$  values are constant coefficients given in the following table.

i	$a_{i}$	i	$a_{i}$
1	-0.148759	5	-4.089591
2	-0.267408	6	-1.871251
3	1.080760	7	7.438081
4	1.269056	8	-3.536296

The following figure shows the magnitude of the differences between the ITS-90 and equivalent IPTS-68 temperature values in the range of this Standard. Over this temperature range, the differences in the two temperature scales are no larger than  $0.04^{\circ}\text{C}$  ( $0.07^{\circ}\text{F}$ ).



### **Impact on the Petroleum Measurement Tables**

The principal physical parameter contained in the Petroleum Measurement Tables that is affected by the change from IPTS-68 to ITS-90 is density and the related properties of relative density and API gravity.

Values of the density of a substance are a function of its temperature. For petroleum hydrocarbons, the Petroleum Measurement Tables are based on average relationships between density and temperature according to broad classifications of products. The precision of the VCF values, which represent the change of density with temperature, is to 5 decimal places.

The changes due to ITS-90 give differences at high temperatures of no more than  $\pm 0.00003$ . Even though this is well within the inherent accuracy of the correlations, because this would be noticeable, it was decided to fully incorporate procedures to account for differences between ITS-90 and IPTS-68. Converting the input ITS-90 temperatures to equivalent IPTS-68 values before making any calculations in 11.1.6.1 did this.

One other subtle effect of the temperature scale correction is that the customary standard temperature,  $60^{\circ}F$ , has undergone a slight shift. What is  $60^{\circ}F$  in ITS-90 is an equivalent  $60.00687490^{\circ}F$  in IPTS-68. Because of this, any input  $60^{\circ}F$  standard density values must be corrected to an equivalent IPTS-68  $60^{\circ}F$  value, before the value can be used in the  $\alpha_{60}$  and  $F_{P}$  correlations.

#### 60°F Water Density

Another parameter in the Tables that is affected by the change of temperature scale is the density of water at 60°F, which affects the relative density and API gravity. While density is a simple physical property (the mass of a substances divided by its volume at a specified temperature), calculations of relative density and API gravity relate to the density of water as well as the density of the hydrocarbon. Since pure water is a defined substance, it has different density values on IPTS-68 and ITS-90 dependent on the temperature of the measurement. In addition, a new, more accurate equation of state has been adopted for giving water densities. The value at 60°F (ITS-90) has been re-defined as 999.016 kg/m³ for air-free water, based on new laboratory work by Patterson & Morris

(Metrologia, 1994, 31, 277-288). The value used in the 1980 Tables was 999.012 kg/m³ (0.999012 g/ml) based on earlier laboratory work and applying IPTS-68.

The water density value of 999.016 kg/m³ at 60°F has been adopted for use in any conversion between density and relative density or API gravity.

## Appendix E — Development of Thermal Expansion Regression Equations

The correlations for the 60°F thermal expansion factor give results for an "average" liquid of a specific commodity type. However, there may be occasions when one wants to make density measurements on a particular liquid in order to determine its actual  $\alpha_{60}$  value. The following is a development of the equations given in 11.1.5.2 as the procedure to determine the thermal expansion factor from a set of measured density data.

The  $\rho_{60}$  and  $\alpha_{60}$  values must be determined from a set of density measurements using non-linear regression. In general, this would involve doing a two-variable minimization process. However, because of the form of the equations used to relate density to the thermal expansion factor, the process can be simplified to the solution of a single  $3^{rd}$  order polynomial.

The goal of this regression is to determine  $\rho_{60}$  and  $\alpha_{60}$  values so that some measure of the difference between the measured density values and values estimated from the CTL equation is minimized. Mathematically, we can express the function that represents this difference using the least squares criteria:

$$\mathcal{F} = \frac{1}{2} \sum_{i=1}^{N} \left( \ln \rho_{m,i} - \ln \rho_{\iota} \right)^{2} \tag{E.1}$$

where there are N measured density values,  $\rho_{m,i}$  is the i-th measured density value, and  $\rho_i$  is the estimate of the density using the corresponding temperature of the i-th measurement. The function  $\mathcal{F}$  is the "objective" function, the sum of the squared residuals. (All subsequent summations will not show the limits on the summation, but they remain 1 to N.) This objective function has the following features:

- Since all terms are squared, each term in  $\mathcal{F}$  is positive. Negative errors will add to and not cancel out positive errors.
- If this objective function is at an unconstrained minimum, then the 1<sup>st</sup> derivatives with respect to each variable will be zero and all of the 2<sup>nd</sup> partial derivatives will be positive.

The equation relating density and temperature is:

$$\rho = \rho_{60} \exp\left\{-\alpha_{60} \Delta t \left[1 + 0.8\alpha_{60} \left(\Delta t + \delta_{60}\right)\right]\right\}$$
(E.2)

where  $\rho$  is the density at 0 psig and any valid temperature,  $\rho_{60}$  is the density at the base temperature 60°F,  $\alpha_{60}$  is the 60°F thermal expansion coefficient,  $\Delta t$  is the difference between the alternate temperature and the 60°F base temperature, and  $\delta_{60}$  is the base temperature shift factor (0.01374979547°F). The temperatures used to calculate  $\Delta t$  must be adjusted using the procedure in 11.1.5.3 and the value for the base temperature should also be shifted consistent with 11.1.5.3, 60.0068749°F. Using Equation (E.2) the objective function can be expressed as:

$$\mathcal{F} = \frac{1}{2} \sum \left\{ \ln \rho_{m,i} - \ln \rho_{60} + \alpha_{60} \Delta t_i \left[ 1 + 0.8 \alpha_{60} \left( \Delta t_i + \delta_T \right) \right] \right\}^2$$

$$= \frac{1}{2} \sum \left( \ln \rho_{m,i} - \ln \rho_{60} + \alpha_{60} \Delta t + 0.8 \alpha_{60}^2 \left( \Delta t_i \right) \left( \Delta t_i + \delta_T \right) \right)^2$$
(E.3)

This expression can be fully expanded to:

$$\mathcal{F} = \frac{1}{2} \sum \left( \ln \rho_{m,i} \right)^{2} - \ln \rho_{60} \sum \ln \rho_{m,i} + \frac{1}{2} \left( \ln \rho_{60} \right)^{2} N + \alpha_{60} \sum \Delta t_{i} \cdot \ln \rho_{m,i}$$

$$+0.8\alpha_{60}^{2} \delta_{60} \sum \Delta t_{i} \cdot \ln \rho_{m,i} - \alpha_{60} \ln \rho_{60} \sum \Delta t_{i} - 0.8\alpha_{60}^{2} \delta_{60} \ln \rho_{60} \sum \Delta t_{i}$$

$$+\frac{1}{2} \alpha_{60}^{2} \sum \left( \Delta t_{i} \right)^{2} + 0.8\alpha_{60}^{3} \delta_{60} \sum \left( \Delta t_{i} \right)^{2} + 0.32\alpha_{60}^{4} \delta_{60}^{2} \sum \left( \Delta t_{i} \right)^{2} + 0.8\alpha_{60}^{2} \sum \left( \Delta t_{i} \right)^{2} \cdot \ln \rho_{m,i}$$

$$-0.8\alpha_{60}^{2} \ln \rho_{60} \sum \left( \Delta t_{i} \right)^{2} + 0.8\alpha_{60}^{3} \sum \left( \Delta t_{i} \right)^{3} + 0.64\alpha_{60}^{4} \delta_{60} \sum \left( \Delta t_{i} \right)^{3} + 0.32\alpha_{60}^{4} \sum \left( \Delta t_{i} \right)^{4}$$

$$(E.4)$$

The various summations in Equation (E.4) need only be calculated once and then be treated as constants when adjusting the  $\rho_{60}$  and  $\alpha_{60}$  values. Equation (E.4) can be restated as:

$$\mathcal{F} = \frac{1}{2} S_{\rho\rho} - \ln \rho_{60} S_{\rho} + \frac{1}{2} (\ln \rho_{60})^{2} N + \alpha_{60} S_{t\rho}$$

$$+0.8 \alpha_{60}^{2} \delta_{60} S_{t\rho} - \alpha_{60} \ln \rho_{60} S_{t} - 0.8 \alpha_{60}^{2} \delta_{60} \ln \rho_{60} S_{t}$$

$$+ \frac{1}{2} \alpha_{60}^{2} S_{tt} + 0.8 \alpha_{60}^{3} \delta_{60} S_{tt} + 0.32 \alpha_{60}^{4} \delta_{60}^{2} S_{tt} + 0.8 \alpha_{60}^{2} S_{tt\rho}$$

$$-0.8 \alpha_{60}^{2} \ln \rho_{60} S_{tt} + 0.8 \alpha_{60}^{3} S_{ttt} + 0.64 \alpha_{60}^{4} \delta_{60} S_{ttt} + 0.32 \alpha_{60}^{4} S_{ttt}$$

$$(E.5)$$

with the following definitions of the variables to represent the summations:

$$S_{\rho} \equiv \sum \ln \rho_{m,i} \tag{E.6}$$

$$S_{\rho\rho} \equiv \sum \left( \ln \rho_{m,i} \right)^2 \tag{E.7}$$

$$S_t \equiv \sum_i \Delta t_i$$
 (E.8)

$$S_{tp} = \sum \Delta t_i \cdot \ln \rho_{m,i} \tag{E.9}$$

$$S_{tt} = \sum_{i} (\Delta t_i)^2 \tag{E.10}$$

$$S_{tto} = \sum_{i} (\Delta t_i)^2 \cdot \ln \rho_{mi} \tag{E.11}$$

$$S_{ttt} = \sum_{i} (\Delta t_i)^3 \tag{E.12}$$

$$S_{ttt} = \sum_{i} (\Delta t_i)^4 \tag{E.13}$$

In the data fitting process, the two adjustable variables are  $\rho_{60}$  and  $\alpha_{60}$ . An unconstrained minimum will be at an extremum point, i.e., a point where each 1<sup>st</sup> derivative with respect to a variable is zero. The 1<sup>st</sup> derivatives for these variables are:

$$\left(\frac{\partial \mathcal{F}}{\partial \rho_{60}}\right)_{\alpha_{60}} = -\frac{S_{\rho}}{\rho_{60}} + \frac{\ln \rho_{60}}{\rho_{60}} N - \frac{\alpha_{60}}{\rho_{60}} S_{t} - \frac{0.8\alpha_{60}^{2} \delta_{60}}{\rho_{60}} S_{t} - \frac{0.8\alpha_{60}^{2}}{\rho_{60}} S_{tt} 
= \frac{1}{\rho_{60}} \left(-S_{\rho} + \ln \rho_{60} N - \alpha_{60} S_{t} - 0.8\alpha_{60}^{2} \delta_{60} S_{t} - 0.8\alpha_{60}^{2} S_{tt}\right)$$
(E.14)

and:

$$\left(\frac{\partial \mathcal{F}}{\partial \alpha_{60}}\right)_{\rho_{60}} = S_{tp} + 1.6\alpha_{60}\delta_{60}S_{tp} - \ln \rho_{60}S_{t} - 1.6\alpha_{60}\delta_{60} \ln \rho_{60}S_{t} + \alpha_{60}S_{tt} 
+ 2.4\alpha_{60}^{2}\delta_{60}S_{tt} + 1.28\alpha_{60}^{3}\delta_{60}^{2}S_{tt} + 1.6\alpha_{60}S_{ttp} - 1.6\alpha_{60} \ln \rho_{60}S_{tt} 
+ 2.4\alpha_{60}^{2}S_{ttt} + 2.56\alpha_{60}^{3}\delta_{60}S_{ttt} + 1.28\alpha_{60}^{3}S_{ttt} \right)$$
(E.15)

Denote the values of the two adjustable variables at the extremum point as  $\rho^*$  and  $\alpha^*$ . These values are solutions to the two simultaneous equations resulting when setting the 1<sup>st</sup> derivatives equal to zero:

$$0 = -S_0 + \ln \rho^* N - \alpha^* S_t - 0.8 (S_u + \delta_{60} S_t) \alpha^{*2}$$
(E.16)

and:

$$0 = S_{t\rho} + 1.6\alpha^* \delta_{60} S_{t\rho} - \ln \rho^* S_t - 1.6\alpha^* \delta_{60} \ln \rho^* S_t + \alpha^* S_{tt}$$

$$+2.4\alpha^{*2} \delta_{60} S_{tt} + 1.28\alpha^{*3} \delta_{60}^2 S_{tt} + 1.6\alpha^* S_{tt\rho} - 1.6\alpha^* \ln \rho^* S_{tt}$$

$$+2.4\alpha^{*2} S_{ttt} + 2.56\alpha^{*3} \delta_{60} S_{ttt} + 1.28\alpha^{*3} S_{ttt}$$
(E.17)

Both equations are non-linear with respect to  $\alpha^*$  but the first equation gives a direct relationship between the optimal values of  $\rho^*$  and  $\alpha^*$ :

$$\ln \rho^* = \frac{S_{\rho}}{N} + \frac{S_t}{N} \alpha^* + \frac{0.8(S_{tt} + \delta_{60}S_t)}{N} \alpha^{*2}$$
 (E.18)

This can be substituted into Equation (E.17) to give a single non-linear equation in  $\alpha_{60}^*$ :

$$0 = \left[ S_{tp} - \frac{S_t S_p}{N} \right] + \left[ S_{tt} + 1.6 \left( S_{ttp} + \delta_{60} S_{tp} \right) - \frac{S_t^2 + 1.6 \left( S_{tt} + \delta_{60} S_t \right) S_p}{N} \right] \alpha_{60}^*$$

$$+2.4 \left[ S_{ttt} + \delta_{60} S_{tt} - \frac{S_t \left( S_{tt} + \delta_{60} S_t \right)}{N} \right] \alpha_{60}^{*2}$$

$$+1.28 \left[ S_{ttt} + \left( 2S_{ttt} + \delta_{60} S_{tt} \right) \delta_{60} - \frac{\left( S_{tt} + \delta_{60} S_t \right)^2}{N} \right] \alpha_{60}^{*3}$$

$$(E.19)$$

Notice that (E.19) is just a  $3^{rd}$  order polynomial equation in  $\alpha_{60}^{\ast}$  :

$$0 = a_0 + a_1 \alpha_{60}^* + a_2 \alpha_{60}^{*2} + a_3 \alpha_{60}^{*3}$$
 (E.20)

with the coefficients defined from:

$$a_0 \equiv S_{t\rho} - \frac{S_{\rho} S_t}{N} \tag{E.21}$$

$$a_{1} \equiv S_{tt} + 1.6 \left( S_{ttp} + \delta_{60} S_{tp} \right) - \frac{S_{t}^{2} + 1.6 \left( S_{tt} + \delta_{60} S_{t} \right) S_{p}}{N}$$
(E.22)

$$a_2 = 2.4 \left[ S_{tt} + \delta_{60} S_{tt} - \frac{S_t \left( S_{tt} + \delta_{60} S_t \right)}{N} \right]$$
 (E.23)

$$a_{3} = 1.28 \left[ S_{ttt} + \left( 2S_{ttt} + \delta_{60}S_{tt} \right) \delta_{60} - \frac{\left( S_{tt} + \delta_{60}S_{t} \right)^{2}}{N} \right].$$
 (E.24)

The equation leading to  $\alpha^*$  is a cubic and there is a procedure to determine its roots analytically. However, this procedure is fairly complex. Sometimes it is simpler to use a numerical method (such as Newton's method) to determine the numerical values of the roots. A Newton's iteration method with the following steps is used in 11.1.5.2:

1. Initialize the value for  $\alpha^*$ . The result from a linear regression of  $\ln \rho_m$  vs.  $\Delta t$  with  $\delta_{60} \approx 0$  is used as the initial guess:

$$\alpha^* = \frac{NS_{tp} - S_t S_p}{NS_{tt} - S_t^2} = -\frac{a_0}{S_{tt} - \frac{S_t^2}{N}}$$

2. Determine the "residual" for this guess:

$$f = a_0 + a_1 \alpha^* + a_2 \alpha^{*2} + a_3 \alpha^{*3}$$

3. Determine the derivative of the residual for this guess:

$$f' = a_1 + 2a_2\alpha^* + 3a_3\alpha^{*2}$$

4. Determine a correction to this guess:

$$\Delta \alpha^* = -\frac{f}{f'}$$

5. Update the value for  $\alpha^*$ :

$$\alpha^* \leftarrow \alpha^* + \Lambda \alpha^*$$

6. Return to step 2 until some convergence criteria is achieved. Some convergence criteria are small values of the residual, small values of the update value, and/or a set number of iterations.

Since the equation leading to  $\alpha^*$  is a cubic, it is guaranteed to always have at least one real root, but may have two or three. Because the coefficients are generated from expressions that involve sums and differences of (mostly) positive summations, we cannot tell *a priori* the signs of the coefficients and how many positive real roots we will have. From geometric considerations, we will have the following:

- The objective function surface should be a quartic function in the plane of the  $\ln \rho^*$  value(s) and a quadratic in the plane of the  $\alpha^*$  values. Both of these should be concave down.
- If there are multiple roots to the cubic equation giving the  $\alpha^*$  value, two of the roots should be associated with local minima & the third with a local maximum. The root associated with the local maximum should lie between the two roots associated with the local minima.

#### Appendix F — Development of Iteration Equations

The basic iteration scheme to determine the 60°F base density  $\rho_{60}$  from the observed density  $\rho_o$  is outlined in 11.1.3.5. It is pointed out that a Newton's method defines a specific way to calculate a new  $\rho_{60}$  estimate from the previous estimate. In this appendix the actual equations used for the Newton's methods will be developed.

In the following equations variables that may change from one iterative step to the next will be denoted with a superscript '(m)' where the m denotes the m-th iterative step. For example, the value of  $\rho_{60}$  used on the first iterative step will be  $\rho_{60}^{(1)}$ , the value used on the second iterative step will be  $\rho_{60}^{(2)}$ , and so on.

#### **Newton's Method**

Newton's method gives a procedure for finding a numerical value for the zero of a function, i.e., for a function f(x) finding a specific value of X such that f(X) = 0. The function f(x) is approximated as a straight-line about a point  $x_0$ ; this approximate equation can then be solved for X. Using a little bit of calculus, the function f(x) can be exactly expanded as a Taylor series polynomial:

$$f(x) = f(x_0) + (x - x_0) \frac{df}{dx}\Big|_{x = x_0} + \frac{1}{2} (x - x_0)^2 \frac{d^2 f}{dx^2}\Big|_{x = x_0} + \dots + \frac{1}{n!} (x - x_0)^n \frac{d^n f}{dx^n}\Big|_{x = x_0} + \dots$$

$$= f(x_0) + (x - x_0)f'(x_0) + \frac{1}{2} (x - x_0)^2 f''(x_0) + \dots + \frac{1}{n!} (x - x_0)^n f^{(n)}(x_0) + \dots$$
(F.1)

where the derivatives are evaluated at the point  $x = x_0$ . The approximate straight-line equation is obtained by dropping all terms after the first derivative:

$$f(x) \approx f(x_0) + (x - x_0)f'(x_0).$$
 (F.2)

Remembering that X is defined as the point where the function's value is zero, we can solve this approximate equation for X:

$$f(X) = 0 = f(x_0) + (X - x_0)f'(x_0) \implies X = x_0 - \frac{f(x_0)}{f'(x_0)}.$$
 (F.3)

If we expand the function about each iterative value then  $x^{(m)}$  plays the role of  $x_0$  and the next iteration's value  $x^{(m+1)}$  plays the role of X. The recursion formula becomes:

$$x^{(m+1)} = x^{(m)} - \frac{f(x^{(m)})}{f'(x^{(m)})}.$$
 (F.4)

Two notation changes can be made: the function and derivative values may be denoted with the iteration's superscript  $(f^{(m)})$  and  $f'^{(m)}$  instead of  $f(x^{(m)})$  and  $f'(x^{(m)})$  and the ratio of the function to its derivative can be referred to as the step change,  $\Delta x^{(m)}$ . So, this recursion formula can also be expressed as:

$$x^{(m+1)} = x^{(m)} + \Delta x^{(m)}$$
 where  $\Delta x^{(m)} \equiv -\frac{f^{(m)}}{f'^{(m)}}$ . (F.5)

### **Derivation of This Standard's Newton's Method Equations**

The Newton's method iteration procedure to find  $\rho_{60}$  given an observed  $\rho$  is:

$$\rho_{60}^{(m+1)} = \rho_{60}^{(m)} + \Delta \rho_{60}^{(m)} \tag{F.6}$$

where the step change  $\Delta \rho_{60}^{(m)}$  is calculated from:

$$\Delta \rho_{60}^{(m)} = \frac{E^{(m)}}{1 + D_T^{(m)} + D_P^{(m)}} \tag{F.7}$$

$$E^{(m)} = \frac{\rho}{C_{TPI}^{(m)}} - \rho_{60}^{(m)} = \frac{\rho}{C_{TI}^{(m)} \cdot C_{PI}^{(m)}} - \rho_{60}^{(m)}$$
(F.8)

$$D_T^{(m)} = D_{\alpha}^{(m)} \alpha_{60}^{(m)} \Delta t \left[ 1 + 1.6 \alpha_{60}^{(m)} \left( \Delta t + \delta_T \right) \right]$$
 (F.9)

$$D_P^{(m)} = -\frac{2C_{PL}^{(m)}PF_P^{(m)}(7.93920 + 0.02326t)}{\rho_{60}^{(m)2}}$$
(F.10)

These recursion equations can be developed by starting with the residual function:

$$f(\rho_{60}) = C_{TPL} \cdot \rho_{60} - \rho = C_{TL} \cdot C_{PL} \cdot \rho_{60} - \rho \tag{F.11}$$

(where  $f(\rho_{60}) = 0$  corresponds to the solution). The Newton's method recursion equation will come from:

$$\rho_{60}^{(m+1)} = \rho_{60}^{(m)} - \frac{f(\rho_{60}^{(m)})}{f'(\rho_{60}^{(m)})}$$
(F.12)

where:

$$f'(\rho_{60}) = \frac{df}{d\rho_{60}} = C_{PL} \cdot \rho_{60} \cdot \frac{dC_{TL}}{d\rho_{60}} + C_{TL} \cdot \rho_{60} \cdot \frac{dC_{PL}}{d\rho_{60}} + C_{TL} \cdot C_{PL}.$$
 (F.13)

Using this definition for the residual function and its derivative, the iteration scheme can be expressed as:

$$\rho_{60}^{(m+1)} = \rho_{60}^{(m)} - \frac{C_{TL}^{(m)}C_{PL}^{(m)}\rho_{60}^{(m)} - \rho}{C_{TL}^{(m)}C_{PL}^{(m)} + C_{PL}^{(m)}\rho_{60}^{(m)} \left[\frac{dC_{TL}}{d\rho_{60}}\right]^{(m)} + C_{TL}^{(m)}\rho_{60}^{(m)} \left[\frac{dC_{PL}}{d\rho_{60}}\right]^{(m)}}.$$
(F.14)

We can change the appearance by dividing the numerator and denominator by  $C_{TL}^{(m)}C_{PL}^{(m)}$  and factoring out a -1 from the numerator (changing the order of the subtraction):

$$\rho_{60}^{(m+1)} = \rho_{60}^{(m)} + \frac{\frac{\rho}{C_{TL}^{(m)}C_{PL}^{(m)}} - \rho_{60}^{(m)}}{1 + \frac{\rho_{60}^{(m)}}{C_{TL}^{(m)}} \left[ \frac{dC_{TL}}{d\rho_{60}} \right]^{(m)} + \frac{\rho_{60}^{(m)}}{C_{PL}^{(m)}} \left[ \frac{dC_{PL}}{d\rho_{60}} \right]^{(m)}}.$$
(F.15)

We can simplify the looks of equation (F.15) by defining two derivative terms:

$$D_T^{(m)} = \frac{\rho_{60}^{(m)}}{C_{TL}^{(m)}} \left[ \frac{dC_{TL}}{d\rho_{60}} \right]^{(m)}$$
 (F.16)

$$D_P^{(m)} = \frac{\rho_{60}^{(m)}}{C_{PL}^{(m)}} \left[ \frac{dC_{PL}}{d\rho_{60}} \right]^{(m)} \tag{F.17}$$

So:

$$\rho_{60}^{(m+1)} = \rho_{60}^{(m)} + \frac{\frac{\rho}{C_{TL}^{(m)}C_{PL}^{(m)}} - \rho_{60}^{(m)}}{1 + D_T^{(m)} + D_P^{(m)}} = \rho_{60}^{(m)} + \frac{E^{(m)}}{1 + D_T^{(m)} + D_P^{(m)}}.$$
(F.18)

The various derivatives can be determined from the basic equations. Neglecting any differences between the ITS-90 and IPTS-68 temperature scale densities (i.e.,  $d\rho_{60}/d\rho^* \approx 1$ ), the CTL expressions:

$$C_{TL} = \exp\left\{-\alpha_{60}\Delta t \left[1 + 0.8\alpha_{60} \left(\Delta t + \delta_T\right)\right]\right\}$$
(F.19)

$$\alpha_{60} = \frac{K_0 + K_1 \rho^* + K_2 \rho^{*2}}{\rho^{*2}} = \frac{K_0}{\rho^{*2}} + \frac{K_1}{\rho^*} + K_2$$
 (F.20)

give the derivatives:

$$\frac{dC_{TL}}{d\rho_{60}} = -C_{TL} \left\{ \Delta t \left[ 1 + 1.6\alpha_{60} \left( \Delta t + \delta_T \right) \right] \right\} \alpha_{60}' \tag{F.21}$$

$$\alpha'_{60} = \frac{d\alpha_{60}}{d\rho_{60}} \approx \frac{d\alpha_{60}}{d\rho^*} = -\frac{2K_0}{\rho^{*3}} - \frac{K_1}{\rho^{*2}} = -\frac{2K_0 + K_1\rho^*}{\rho^{*3}} \approx -\frac{2K_0 + K_1\rho_{60}}{\rho_{60}^3}$$
 (F.22)

so  $D_T^{(m)}$  is:

$$D_T^{(m)} = \frac{\rho_{60}^{(m)}}{C_{TL}^{(m)}} \left[ \frac{dC_{TL}}{d\rho_{60}} \right]^{(m)} = -\rho_{60}^{(m)} \Delta t \left[ 1 + 1.6\alpha_{60}^{(m)} \left( \Delta t + \delta_T \right) \right] \alpha_{60}^{\prime (m)}. \tag{F.23}$$

The CPL expressions:

$$C_{PL} = \frac{1}{1 - 10^{-5} F_p P} \tag{F.24}$$

$$F_{P} = \exp\left(-1.9947 + 0.000134270t + \frac{793920 + 2326t}{\rho^{*}}\right)$$
 (F.25)

give the derivatives:

$$\frac{dC_{PL}}{d\rho_{60}} = 10^{-5} C_{PL}^2 P F_P' \tag{F.26}$$

$$F_P' = \frac{dF_P}{d\rho_{60}} \approx \frac{dF_P}{d\rho^*} = -2F_P \left(\frac{793920 + 2326t}{\rho^{*3}}\right) \approx -2F_P \left(\frac{793920 + 2326t}{\rho_{60}^3}\right)$$
(F.27)

so  $D_P^{(m)}$  is:

$$D_P^{(m)} = \frac{\rho_{60}^{(m)}}{C_{PL}^{(m)}} \left[ \frac{dC_{PL}}{d\rho_{60}} \right]^{(m)} = -2 \cdot 10^{-5} C_{PL}^{(m)} P F_P^{(m)} \left( \frac{793920 + 2326t}{\rho_{60}^{(m)2}} \right). \tag{F.28}$$

Note that the derivative terms do not have to be extremely accurate since they only establish the magnitude of the change from one iteration to the next. If they values are off, usually one extra iteration is needed to achieve convergence. That is why we can interchange the  $\rho_{60}$  and  $\rho_{60}^*$  values in these derivative terms.

### Simplification of the Temperature Derivative Term

Let's go back to the  $D_T^{(m)}$  term in Equation (F.23). The  $\alpha_{60}$  derivative could be replaced with Equation (F.24), but a manipulation can be made simplify the calculation. Equation (F.23) can be modified to:

$$D_{T} = -\rho_{60}\Delta t \left[1 + 1.6\alpha_{60}^{(m)} \left(\Delta t + \delta_{T}\right)\right] \left[\alpha_{60}'\right] = \alpha_{60}^{(m)}\Delta t \left[1 + 1.6\alpha_{60}^{(m)} \left(\Delta t + \delta_{T}\right)\right] \left[-\frac{\alpha_{60}'}{\alpha_{60}/\rho_{60}}\right]^{(m)}$$

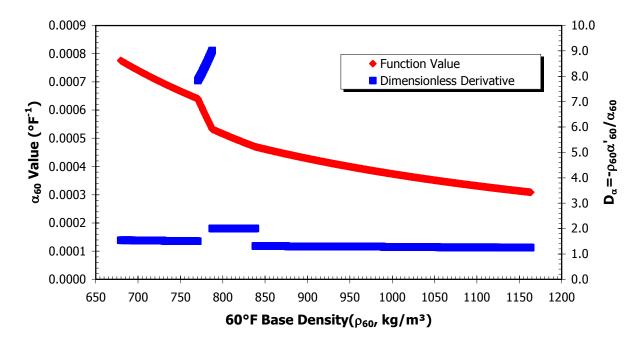
$$D_{T} = \alpha_{60}^{(m)} \Delta t \left[ 1 + 1.6 \alpha_{60}^{(m)} \left( \Delta t + \delta_{T} \right) \right] \left[ -\frac{\alpha_{60}'}{\alpha_{60} / \rho_{60}} \right]^{(m)} = \alpha_{60}^{(m)} \Delta t \left( 1 + 1.6 \alpha_{60}^{(m)} \Delta t \right) \left[ D_{\alpha}^{(m)} \right]$$
 (F.29)

where the term in the square brackets is the dimensionless  $\alpha_{60}$  derivative and is designated as  $D_{\alpha}$ . The expression for  $D_{\alpha}$  is:

$$D_{\alpha} = \frac{2K_0 + K_1 \rho^*}{K_0 + K_1 \rho^* + K_2 \rho^{*2}} \approx \frac{2K_0 + K_1 \rho_{60}}{K_0 + K_1 \rho_{60} + K_2 \rho_{60}^2}$$
 (F.30)

This definition is convenient because of the nature of  $D_{\alpha}$  for the Equation (F.20) for  $\alpha_{60}$ . Depending upon the values of  $K_0$ ,  $K_1$ , and  $K_2$ , the  $D_{\alpha}$  values are constant or are nearly constant. For example, for the Generalized Crude Oils,  $K_1 = K_2 = 0$ , so  $D_{\alpha} = 2$  for all  $\rho_{60}$  values. Similarly, for the Generalized Lubricating Oils,  $K_0 = K_2 = 0$ , so  $D_{\alpha} = 1$  for all  $\rho_{60}$  values. For nearly all of the commodity groups the  $D_{\alpha}$  values are or are nearly constant, but different, values. The only exception is the Transition Zone (770.3554  $\leq \rho_{60} < 787.5224$ ) where there is a significant change in the value (see the following figure) – however, a constant value of 8.5 does not significantly harm the convergence properties of the iteration equation.

#### **Refined Product** α Correlations



Using the approximate constant  $D_{\alpha}$  values for the different commodity groups, the  $D_T$  term becomes:

$$D_T^{(m)} = D_{\alpha}^{(m)} \alpha_{60}^{(m)} \Delta t \left[ 1 + 1.6 \alpha_{60}^{(m)} \left( \Delta t + \delta_T \right) \right]. \tag{F.30}$$

This equation shows  $D_{\alpha}$  changing with the iterations; however, as long as the commodity group does not change during the iterations, this would actually be a constant.

The following table shows the appropriate  $D_{\alpha}$  to use for the various commodity groups.

	Density Range(kg/m³)	$D_{\alpha}$
Crude Oil	$610.6 \le \rho_{60} < 1163.5$	2.0
Fuel Oils	$838.3154 \le \rho_{60} \le 1163.5$	1.3
Jet Fuels	$787.5224 \le \rho_{60} < 838.3154$	2.0
Transition Zone	$770.3554 \le \rho_{60} < 787.5224$	8.5
Gasolines	$610.6 \le \rho_{60} < 770.3554$	1.5
Lubricating Oil	$800.9 \le \rho_{60} < 1163.5$	1.0
Special Applications	All ρ <sub>60</sub> values	0.0

### Special Applications - "C" Tables

What happens to the iteration equations if the  $\alpha_{60}$  value is not calculated from the correlations but instead is precalculated and specified? The need for iteration is reduced. In fact, if no pressure correction is applied, the need for iteration could be eliminated entirely.

Equation (F.29) gives the  $D_T$  factor in the recursion formula. If the  $\alpha_{60}$  value is specified then it does not change with the  $\rho_{60}$  values and  $\alpha'_{60}=0$ , leading to  $D_{\alpha}=0$  and  $D_T^{(m)}=0$ . This simplifies the recursion formula Equation (F.18) to:

$$\rho_{60}^{(m+1)} = \rho_{60}^{(m)} + \frac{E^{(m)}}{1 + D_p^{(m)}}.$$
(F.31)

When a pressure correction is applied iterations will be needed since the  $D_P^{(m)}$  term is not necessarily zero. However, if no pressure correction is applied, then the  $\rho_{60}$  value could be directly calculated, or, keeping the iteration procedure, only one iteration need be done. When no pressure correction is applied,  $C_{PL}=1$ , and  $D_P^{(m)}=0$ , leading to:

$$\rho_{60}^{(m+1)} = \rho_{60}^{(m)} + E^{(m)} = \rho_{60}^{(m)} + \frac{\rho}{C_{TL}} - \rho_{60}^{(m)} \implies \rho_{60}^{(m+1)} = \frac{\rho}{C_{TL}}.$$
 (F.32)

When  $\alpha_{60}$  is specified,  $C_{TL}$  is not a function of  $\rho_{60}$  and will not change from one iteration to the next. For <u>any</u>  $\rho_{60}$  estimate, only one Newton step is necessary to find the correct value of  $\rho_{60}$ .

#### Use of Iteration Equations to Shift 60°F Standard Density

The Newton's Method equations developed here have been used to develop the equation in 11.1.6.1 to shift  $\rho_{60}$  to  $\rho^*$  for subsequent use in the equations to calculate  $\alpha_{60}$  and  $F_P$ . This was easy to accomplish since the temperature difference between  $\rho^*$  is very small. When done as an iterative procedure, only one iteration is ever needed. Since only a single iteration is needed, the specific starting values can be put into the iteration equations and it can be recast as a single equation to shift the  $\rho_{60}$  value to  $\rho^*$ .

The shift equation can be most easily developed using the equations based upon the IPTS-68 60°F value being the standard temperature and the ITS-90 60°F value (to be denoted as  $t_{60}$ ) as the alternate temperature. The initial estimate to the IPTS-68 60°F density,  $\rho^*$ , will be the given ITS-90 60°F density,  $\rho_{60}$ . Starting with (F.18):

$$\rho^* = \rho_{60} + \frac{\frac{\rho_{60}}{C_{TL}^{(0)}} - \rho_{60}}{1 + D_T^{(0)}} = \rho_{60} \left\{ 1 + \frac{\frac{1}{C_{TL}^{(0)}} - 1}{1 + D_T^{(0)}} \right\}. \tag{F.33}$$

Since the IPTS-68 60°F value is being used as the standard temperature (F.19) becomes:

$$C_{TL}^{(0)} = \exp\left\{-\alpha_{60}^{(0)} \Delta t \left[1 + 0.8\alpha_{60}^{(0)} \Delta t\right]\right\} = \exp\left\{-\alpha_{60}^{(0)} \left(t_{60} - 60\right) \left[1 + 0.8\alpha_{60}^{(0)} \left(t_{60} - 60\right)\right]\right\}$$
(F.34)

where  $\alpha_{60}^{(0)}$  is calculated using  $\rho_{60}$  in (F.20):

$$\alpha_{60}^{(0)} = \frac{K_0 + K_1 \rho_{60} + K_2 \rho_{60}^2}{\rho_{60}^2} = \frac{K_0}{\rho_{60}^2} + \frac{K_1}{\rho_{60}} + K_2$$
(F.35)

 $D_T^{(0)}$  is calculated using  $\rho_{60}$  in (F.9):

$$D_T^{(0)} = D_{\alpha}^{(0)} \alpha_{60}^{(0)} \left( T_{60} - 60 \right) \left[ 1 + 1.6 \alpha_{60}^{(0)} \left( T_{60} - 60 \right) \right] \tag{F.36}$$

and  $D_{\alpha}^{(0)}$  is calculated using  $\rho_{60}$  in (F.30):

$$D_{\alpha}^{(0)} = \frac{2K_0 + K_1 \rho_{60}}{K_0 + K_1 \rho_{60} + K_2 \rho_{60}^2}$$
 (F.37)

The temperature difference  $(t_{60}-60)$  is based upon the IPTS-68 values for temperature and is used to define the value of  $\delta_{60}$ ; specifically, it is  $\frac{1}{2}\delta_{60}$ . Combining this with (F.34), (F.36), and (F.37) changes (F.33) to:

$$\rho^* = \rho_{60} \left\{ 1 + \frac{\exp\left[0.5\alpha_{60}^{(0)}\delta_{60}\left(1 + 0.4\alpha_{60}^{(0)}\delta_{60}\right)\right] - 1}{1 + 0.5\alpha_{60}^{(0)}\delta_{60}\left(1 + 0.8\alpha_{60}^{(0)}\delta_{60}\right)\left(\frac{2K_0 + K_1\rho_{60}}{K_0 + K_1\rho_{60} + K_2\rho_{60}^2}\right)} \right\}.$$
 (F.38)

Finally, making the following symbolic substitutions:

$$A = 0.5\alpha_{60}^{(0)}\delta_{60} = \frac{\delta_{60}}{2} \left[ \left( \frac{K_0}{\rho_{60}} + K_1 \right) \frac{1}{\rho_{60}} + K_2 \right]$$
 (F.39)

$$B = \frac{2K_0 + K_1 \rho_{60}}{K_0 + (K_1 + K_2 \rho_{60}) \rho_{60}}$$
 (F.40)

the form for the final shift equation has been developed:

$$\rho^* = \rho_{60} \left\{ 1 + \frac{\exp[A(1+0.8A)] - 1}{1 + A(1+1.6A)B} \right\}.$$
 (F.41)

8/07



1220 L Street, NW Washington, DC 20005-4070 USA

202.682.8000

## Additional copies are available through IHS

Phone Orders: 1-800-854-7179 (Toll-free in the U.S. and Canada)

303-397-7956 (Local and International)

Fax Orders: 303-397-2740 Online Orders: global.ihs.com

Information about API Publications, Programs and Services is available on the web at **www.api.org** 

Product No. H11013