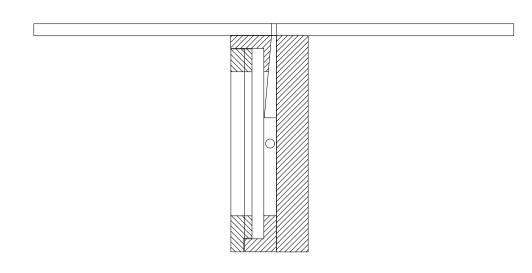
ASSEMBLY



- Notes: 1. Need center block 1 and 2, one side block, one top plate, and one rubber seal.
 - 2. Bond center block 1 and 2 together.

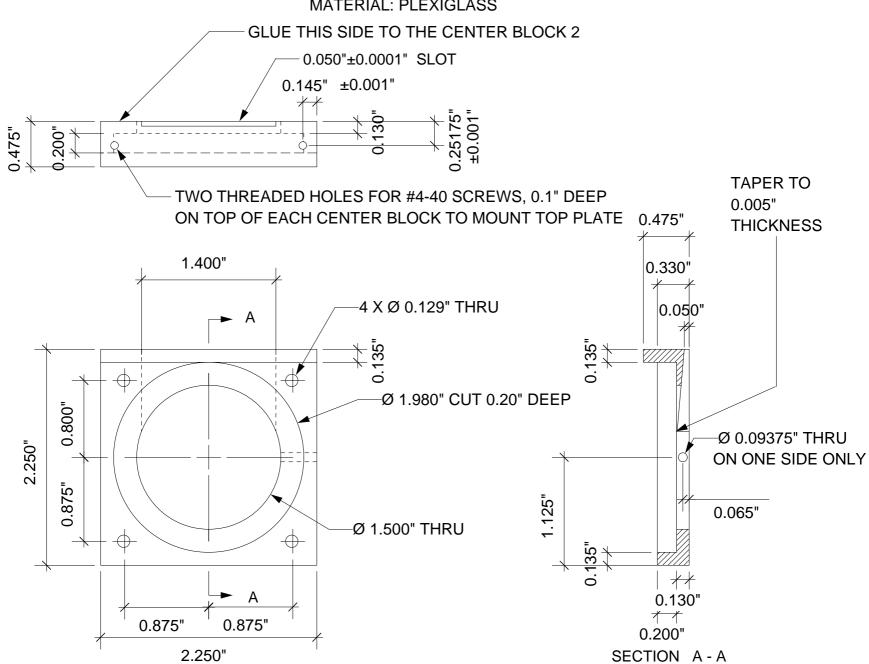
Bond should be air-tight and top surface should be flush.

Top surface should be flush.

- 3. Drill a 3/32" dia. hole on one side of center block 1 for pressure probe insertion.
- 4. Side block will be attached to center blocks by 4 screws and nuts.
- 5. Top plate will be attached to center blocks by 4 counter-sinked screws and threaded holes on top of center blocks.
- 6. All dimensions +/-0.005" unless otherwise noted.
- 7. All surface finish in 64 microinches rms unless shown otherwise.
- 8. Flatness and parallel tolerances +/-0.005" unless otherwise noted.

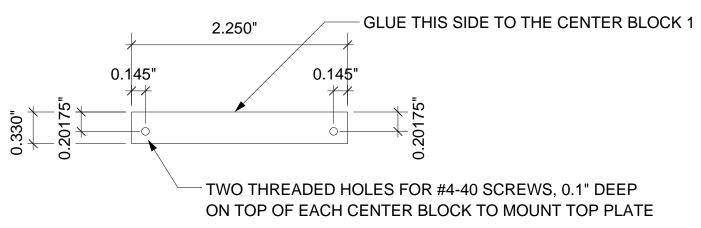
CENTER BLOCK 1

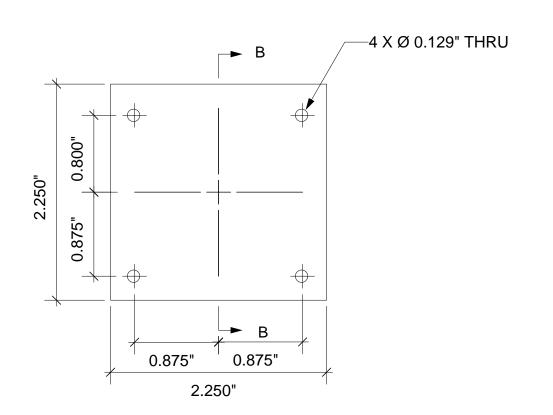
MATERIAL: PLEXIGLASS

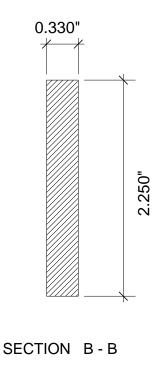


CENTER BLOCK 2

MATERIAL: PLEXIGLASS

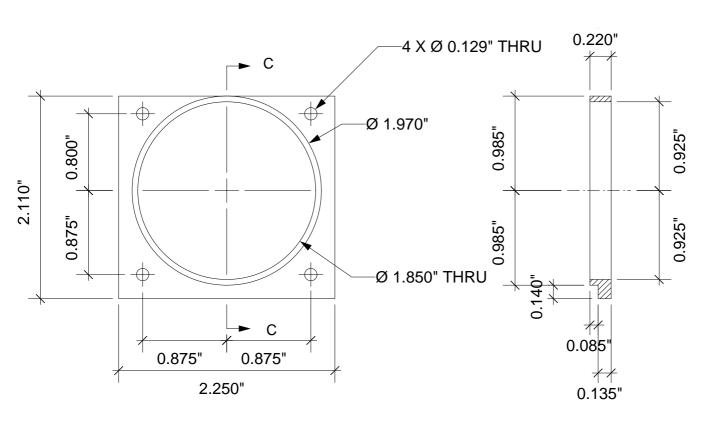






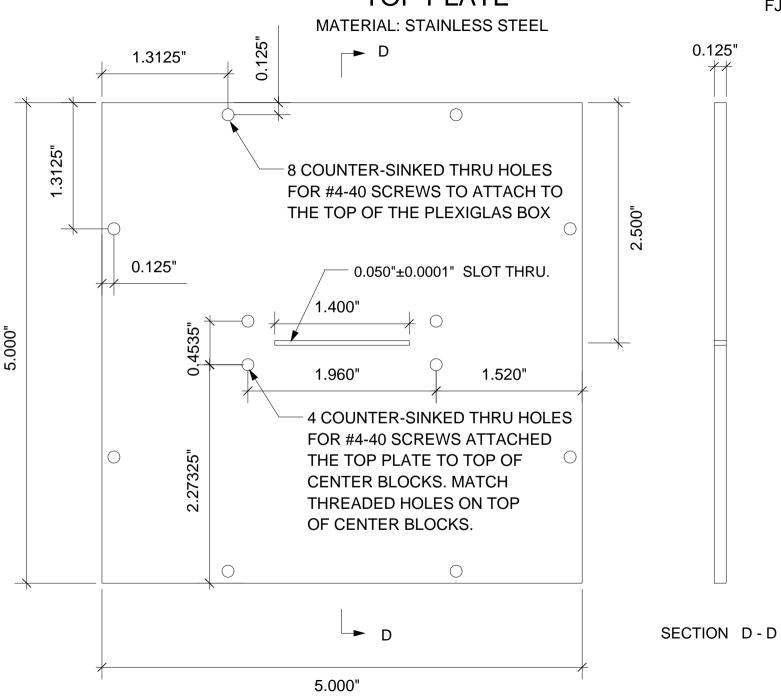
SIDE BLOCK

MATERIAL: PLEXIGLASS



SECTION C-C

TOP PLATE



RUBBER SEAL

MATERIAL: RUBBER

THICKNESS 1/32"

