

Page	Func./Loc.	Description
/93		Ethernet topology
/94	+MB	Machine body Two Level Pallet changers Sensor station
/95	+MB	Machine body One Level Pallet changers Sensor station
/96	+PC	Pallet changer Pallet A or B in pallet changer(option:one level pallet)
/97	+PC	Pallet changer hydraulic Unit Pallet position Sensor
/98	+PC	Pallet changer hydraulic Unit Pallet position Sensor
/99	+MB.04	Machine body section 4 Pallet changer door Sensors
/100	+MB.04	Machine body section 4 Additional pallet unit Door
/101	+MB	Machine body Pallet clamping Sensors (option: two level pallet)
/102	+MB	Machine body Pallet clamping Sensors (option: two level pallet)
/103		Pallet clamping Sensors (option: one level pallet)
/104		Pallet clamping Sensors (option: one level pallet)
/105		Switch Cabinet
/106		Instrument plate
/107		Setting values
/108		EtherCAT bus overview
/109		Ethernet bus overview
/110		PLC I/O list Sorting A (Ascending address) Page 1
/111		PLC I/O list Sorting A (Ascending address) Page 2