

Address	PLC comment	Device name	Pin	Bus type	Sheet ref.	Sensor function
E001.0	Identifier Pallet A in changer	=MA+SC-K5	1		/46.A2	
E001.1	Lower pallet fixing device open sensor 2 (right front)	=CM+MB.01-K2	10		/33.E4	
E001.1	Upper pallet forward stop switch	=CM+MB.01-K2	2		/31.E4	
E001.1	Operating panel Enable switch 1	=MA+SC-K3	10		/53.A3	
E001.1	Laser on	=MA+SC-K3	2		/61.B2	
E001.1	Identifier Pallet B in changer	=MA+SC-K5	2		/46.A3	
E001.1	No excess temperature motor	=MA+SC-K5	10		/47.D4	
E001.2	Lower pallet fixing device open sensor 3 (left front)	=CM+MB.01-K2	11		/33.E5	
E001.2	Lower pallet forward slow switch	=CM+MB.01-K2	3		/31.E5	
E001.2	Laser Emission indicator	=MA+SC-K3	3		/61.B3	
E001.2	Operating panel Enable switch 2	=MA+SC-K3	11		/53.A4	
E001.2	Lift frame up cylinder 1	=MA+SC-K5	3		/46.A4	
E001.2	Circuit breaker ON (Hydraulic)	=MA+SC-K5	11		/47.D5	
E001.3	Lower pallet forward stop switch	=CM+MB.01-K2	4		/31.E7	
E001.3	Lower pallet fixing device open sensor 4 (left rear)	=CM+MB.01-K2	12		/33.E7	
E001.3	Suction filter no excess temp.	=MA+SC-K3	12		/58.B7	
E001.3	Laser alarm	=MA+SC-K3	4		/61.B4	
E001.3	Lift frame down Cylinder 1	=MA+SC-K5	4		/46.A5	
E001.4	Upper pallet fixing device open sensor 1 (right rear)	=CM+MB.01-K2	5		/32.E2	
E001.4	Front Lift Plate at bottom	=CM+MB.01-K2	13		/68.E6	
E001.4	Laser warning	=MA+SC-K3	5		/61.B5	
E001.4	Lift frame end position cylinder 2	=MA+SC-K5	5		/46.A6	
E001.5	Upper pallet fixing device open sensor 2 (right front)	=CM+MB.01-K2	6		/32.E4	
E001.5	Laser pierce detect flag	=MA+SC-K3	6		/61.B6	
E001.5	Lift frame end position cylinder 3	=MA+SC-K5	6		/46.A6	
E001.6	Upper pallet fixing device open sensor 3 (left front)	=CM+MB.01-K2	7		/32.E5	
E001.6	Laser reflection alarm	=MA+SC-K3	7		/61.B7	
E001.6	Lift frame end position cylinder 4	=MA+SC-K5	7		/46.A7	
E001.7	Upper pallet fixing device open sensor 4 (left rear)	=CM+MB.01-K2	8		/32.E7	
E001.7	Laser suction No excess temperature motor	=MA+SC-K3	8		/58.C3	
E001.7	Hydraulic oil level ok	=MA+SC-K5	8		/48.B3	