

Ethernet bus overview

Ethernet circuit	IP address	Device name	Device function	Sheet
	172.29.102.1	=HM.06+OP-A1		/55.B3
	172.29.109.1	=MA+SC-K1	NC Controller	/36.C3
1		=HM.01+EN.01-B1	Camera	/81.E2
1	172.29.3.1	=IL+TF-E1	Laser	/63.D1