Page	Func./Loc.	Description					Page	Func./Loc.	Description	
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/11		Options					/34	=TL	Handle laser beam tool	
/12		Power supply					, .		Cutting unit KL59	
/13		Power supply					/35	=DV	Machine kinematics (axes system/main axes)	
/14	=MA	Multi-function					755		Cutting unit BM111/Focal drive (option: BM111)	
, = .	, .	Power supply Drive					/36	=MA	Multi-function	
/15	=MA	Multi-function					/50	-11/	Controller Laser core 800	
, 13	''''	Transformer 220V(option BM111)					/37	=MA	Multi-function	
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/10	-1114	24VDC					/40	=MA	Multi-function	
/19	=MA	Multi-function					/- 1 0	. 17 (Ethernet switch	
113		Safety relay - Emergency stop					/41	=MA	Multi-function	
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/20	-1114	Emergency stop					/42	=MA	Multi-function	
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/21	-1114	Safety relay - Safety door monitoring							Multi-function	
/22	=SY.SD	Safety functions with safety doors						=MA	Outputs	
/22	-51.50	Safety door monitoring							Multi-function	
/23	=MS.02	Make safe access to pallet changer Light barrier						=MA	Outputs	
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/24	=MA	Multi-function STO						-1117	Frequency converter Inputs and Outputs	
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/25	=DV	Machine kinematics (axes system/main axes) Drive Axis X1						-MA	hydraulic Unit Pallet position Sensor	
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/26	=DV	Machine kinematics (axes system/main axes) Drive Axis X2						=MA	Hydraulic lift unit interface	
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/20	DV		vatara/ranin nya	\			/49	=16.09	Prepare hydraulic energy	
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