| _               | <u>es (sort ascending</u> | &=logical AND,  =logical OR, !=NEGATION |         |                 |            |
|-----------------|---------------------------|---|---------|-----------------|------------|
| Device name     | Designation               | Value                                   | Var/Opt | Device function | Sheet ref. |
| =DV+SC-Q5       |                           |   |         |                 | /29.B3     |
|                 |                           | 0                                       |         |                 |            |
|                 |                           | 1                                       |         |                 |            |
| =HM.06+OP-A1    |                           |   |         |                 | /55.B3     |
|                 | Subnet mask               | 255.255.0.0                             |         |                 |            |
|                 | IP address                | 172.29.102.1                            |         |                 |            |
| =IE.04+SC-A1.F1 |                           |   |         |                 | /13.B2     |
|                 | Current [A]               | 37.00                                   |         |                 |            |
| =IE.05+SC-A1.F1 |                           |   |         |                 | /13.B4     |
|                 | Current [A]               | 15.00                                   |         |                 |            |
| =IF.08+SC-A1.F1 |                           |   |         |                 | /12.B5     |
|                 | Current [A]               | 22.00                                   |         |                 |            |
| =IF.09+SC-F1    |                           |   |         |                 | /47.B2     |
|                 | Current [A]               | 9.00                                    |         |                 | ,          |
| =IL+TF-E1       |                           |   |         | Laser           | /63.D1     |
|                 | Subnet mask               | 255.255.0.0                             |         |                 |            |
|                 | IP address                | 172.29.3.1                              |         |                 |            |
| =IL.02+SC-A1.F1 |                           |   |         |                 | /12.B3     |
|                 | Current [A]               | 37.00                                   |         |                 |            |
| =MA+SC-K1       |                           |   |         | NC Controller   | /36.C3     |
|                 | Switch 1                  | 1                                       |         |                 |            |
|                 | Switch 2                  | 1                                       |         |                 |            |
|                 | Subnet mask               | 255.255.0.0                             |         |                 |            |
|                 | IP address                | 172.29.109.1                            |         |                 |            |
| =RM.05+SC-A1.F1 |                           |   |         |                 | /12.B6     |
|                 | Current [A]               | 18.00                                   |         |                 | ,          |

| TRUM | <b>PF</b> TRUMPF                  | Project-designation   |            |          | Change number   | Edited                 | Reviewed                               | Approved               | Designation     |           | Contents Setting values |        |           |            |      |        |
|------|-----------------------------------|---|------------|----------|-----------------|------------------------|--|------------------------|-----------------|-----------|-------------------------|--------|-----------|------------|------|--------|
|      | Machine Tools Co., Ltd<br>Jiangsu | ine Tools Co., Ltd Set of schematics TruLaser 1000 fiber BE |            |          |                 |                        | Circuit diagram TruLaser 1000 fiber BE |                        |                 |           |                         |        |           |            |      |        |
|      | 215400 Taicang                    | Project number  | Vers.proj. | Doc.type |                 | TCN521ZX<br>03.04.2023 | TCN521ZX<br>17.05.2023                 | TCN520HU<br>17.05.2023 | Document number | Doc. part | Version                 | Status | Id number | Sheet      | Туре | Format |
|      | China COPYRIGHT BY TRUMPF         | 93630-5-E1  | 03         | E3S      | Original record | TCN521TE               | TCN521TE                               | TCN520HU               | 93630-5-201     | 002       | 03                      | RE     | 2815136   | 107 of 111 | E1   | A3     |