

07-TN01-12

Dwg. Release Notice (D. R. N)

図面発行通知書

<input type="checkbox"/> New	<input checked="" type="checkbox"/> Rev.	<input checked="" type="checkbox"/> Official	<input type="checkbox"/> Adv.
<input type="checkbox"/> S0	<input checked="" type="checkbox"/> S1	<input type="checkbox"/> MP	
<input type="checkbox"/> Plan	<input type="checkbox"/> LM	<input type="checkbox"/> RS	<input type="checkbox"/> RC <input type="checkbox"/> TR

	Appr.A	Appr.	Conf.2	Conf.1	Originator	Tracer
Date		30/Aug/'22	29/Aug/'22			03/Aug/'22
Signature						

Inhouse No.	S122-01480-041	Flow	N	Subject	SW ASSY, H/L ADJUST 設変出図の件 (BASE寸法公差の変更) /REV DWG ISSUE (CHANGE THE DIMENSIONAL TOLERANCE OF BASE)
Cust.D/C No.		Division	4SD		
Dev.No.	4R-63-088	M/P Timing	2023/08		

A Key No.	P Key No.	Dwg.No.	Part Name
4SW27923A1	A46546-01	35820-32R -J110-M1-A	SW ASSY, H/L ADJUST
Customer Name	Customer Order No.	Customer Dwg No.	Customer Part Name

Purpose	Content	Attached Docs. <input type="checkbox"/> With <input checked="" type="checkbox"/> W/O	Internal D/C Reason
<ul style="list-style-type: none"> 法規対応の要否：要 RESPOND FOR REGULATION: NEED 法規名：NH (ELV指令) 適用 REGULATION'S NAME: NH APPLY (COMFORM TO ELV) 法施行日：詳細は製品含有化学物質管理基準書による REGULATION EFFECT DATE: DETAIL REFER TO CHEMICAL CONTROL GUIDELINE OF TOYO DENSO <p>【社内/INTERNAL】</p> <ul style="list-style-type: none"> BASE単品図の寸法公差を変更 図面の誤記を修正 	<p>本品は、最新 4SW27923 SW ASSY, H/L ADJUST に対し、下記変更点を反映し出図するものである。 THIS PART SHALL CONFORM TO 4SW27923 SW ASSY, H/L ADJUST (NEWEST) EXCEPT FOR THE FOLLOWING CHANGE. DETAILS OF CHANGES REFER TO THE FOLLOWING.</p> <p>【社内/INTERNAL】</p> <ul style="list-style-type: none"> BASE単品図の寸法公差がメーカー図とアンマッチの為、修正を反映 CHANGE THE DIMENSIONAL TOLERANCE OF BASE SINGLE ITEM DRAWING BECAUSE NO MATCH THE CUSTOMER DRAWING. 図面の誤記を修正 (REMARKS OF PIN, TERMINAL : MBag → MBSn) CORRECTION OF THE DRAWING ERROR 		<ul style="list-style-type: none"> 1 Design Error 2 Drawing Mistake 3 Oversight 4 Reliability/Quality Improvement 5 Cost Down(VA) 6 Material/Purchase Part Change 7 Key No. Adjust 8 Other

No.	Old Key No.	New Key No.	Add.	Del.	Cust	TEC	Part Name	Size	Reason	Obsolete Date
1	4SW27923	4SW27923A1				○	SW ASSY, H/L ADJUST	A0	7	
2	A46546	A46546-01					SW ASSY, H/L ADJUST			
3	4SW27923	4SW27923A1				○	LIST (2 PAGES)	A4	7	
4	M63730-03	M63730-04				○	BASE	A0	4	
5										
6										
7										
8										
9										
10										

Nội dung (thay đổi nội bộ)
Phản ánh chỉnh sửa do kích thước dung sai của bản vẽ linh kiện BASE khác với bản vẽ maker
Chỉnh sửa ghi nhầm trong bản vẽ (ghi chú của PIN, TERMINAL : MBag → MBSn)
(Phần dịch này chỉ mang tính chất tham khảo chi tiết mọi người xác nhận lại trong bản vẽ)

Degree of Urgency	<input type="checkbox"/> Rank A	<input type="checkbox"/> Rank B	<input checked="" type="checkbox"/> Rank C	<input type="checkbox"/> Rank D	Compatibility	<input checked="" type="checkbox"/> Yes	<input type="checkbox"/> No
	Apply to all products including delivered and assembled parts.(Immediate specification change including exchanging/replacing product.) (製品交換を含む即時切替)	Current inventory parts cannot be used.(Immediate specification change with instruction of changing lot) (即時ロット指定切替)	Can change after current stock is gone.(Change with instruction of final lot of current stock) (現在庫終了ロットを指定し切替)	Change to part doesn't affect quality or delivery.(Dwg number change, mistake correction, apply change at new tool creation timing etc.) (ロット指定不要)			

Application Instruction 24M 3RB Follow instructions of the production control department.
【Event schedule】
Sss (NO. 2L 本機) : 段確"27/Feb/'23"、品確"29/May/'23"、量確"3/Jul/'23"、量産"AUG/'22".
Sss (NO. 1L 本機/ｽﾎｰﾌﾟ) : 段0"25/Nov/'22"、段確"3/Apr/'23"、品確"26/Jun/'23"、量確"3/Aug/'23"、量産"Sep/'22".

Distribution Information												Factory		Distribution Div.			
	MF	KF	WT	ST	TT	IT	GT	VT	UT			Date			30/Aug/'22	30/Aug/'22	
Shipping	<input checked="" type="checkbox"/>											Signature					
Assembly								<input checked="" type="checkbox"/>									
Parts	<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>													



[9V100], [V2100260], JST:17:23:18,"V"

2	S122-01480-041		2022-08-05	(Y. FUJII)		S. NAKAGAWA	Y. SATOH
1	S122-00974-002	A-22-02180	2022-05-25	(D. SAITAMA)		S. NAKAGAWA	Y. SATOH
S1	S122-00341-002	32RA-F-0623	2022-02-15	(D. SAITAMA)		S. NAKAGAWA	Y. SATOH
Revision No.			Date	Designed	Check1	Check2	Approval
DWG. No 35820-32R -J110-M1-A (Other No.)				A. Key-No. 4SW27923A1		P. Key-No. A46546-01	
Name SW ASSY, H/L ADJUST						ABBREV HJS	ACT-CLS 4SD

Md	P, KEY-No	Lv	NAME	Q, T, Y	Note
	F52193-07	1	CASE, CLICK COMP	1	NH-167L (GRAPHITE BLACK)
	F51603-08	2	KNOB COMP	1	
	M55050-08	3	KNOB, HJS (LASER)	1	
	M55049-07	4	KNOB, HJS (COAT)	1	NH-167L1 COAT
	M55048-07	5	KNOB, HJS (MATL)	1	
	M55047-05	6	KNOB, HJS (INST)	1	
	P15259-01	3	CONTACT	1	
	M55055-01	2	CASE, CLICK	1	
	S08830-03	2	SPRING, CLICK	1	
	M05336N	2	CLICK PIN	1	
	Y28259	2	GREASE HI-LUBE THMG01	0.1	g GREASE FOR SLIDING PLASTIC
	Y28260	2	GREASE HI-LUBE THFMG01	0.05	g
	M63727-03	1	PANEL (NH-900L) (LASER)	1	
	M63779	2	H/L ADJUST (AI)	1	
	M63728-03	2	PANEL (NH-900L) (COAT)	1	NH-900L (NEUTRAL BLACK) 1COAT
	M63729-03	3	PANEL (MATL)	1	
Ch	M63730-04	1	BASE	1	色調: BLACK
	M55057-04	1	LENS	1	
	F70870	1	CASE COMP (J1)	1	
	M55056	2	CASE, INST	1	
	P20596-01	3	TERMINAL	1	
	F70874	2	PCB COMP (J1)	1	
	E25265	3	PCB (J1)	1	
	E13004	3	NHSB046A+CAP (C290290-100)	1	ILLUMI COLOR: WHITE
	E13939	3	RFCC-2150F3/4W-R-WCR32	1	
	E13949	3	RFCC-475F3/4W-R-WCR32	1	
	E13944	3	RFCC-768F3/4W-R-WCR32	1	
	E14902	3	RFCC-383F3/4W-R-WCR32	1	
	E16891	3	RFCC-274F3/4W-R-WCR32	1	
	E13943	3	RFCC-2800F3/4W-R-WCR32	1	
	Y29000	3	SD/F/P/S/705/S70G/T4/115	0.3	g Pb Free
	Y27008	2	COATING LSS-520MHB	0.5	g
	V01429	2	SD/F/W/A/L48/19SH-R	0.2	g

Md	P, KEY-No	Lv	NAME	Q, T, Y		Note
	Y26508	3	SD/F/W/A/L48/19SH-R/0.5/P3		g	Pb Free
	Y27668	3	SD/F/W/A/L48/19SH-R/0.65/P3		g	
	Y27636	3	SD/F/W/A/L48/19SH-R/0.8/P3		g	
	Y26509	3	SD/F/W/A/L48/19SH-R/1.0/P3		g	
	Y28258	1	GREASE, HI-LUBE THSG01	0.03	g	
			- END -			



