$x_{error} = 0.00cm$   $y_{error} = 0.00cm$   $M_{4180003_{11_ants}}$  47s 5\*exit\_size (no Rot) 8\*exit\_size (with Rot) Frame: 55780 14 13 -12 -11 -10 -0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35