$x_{error} = 0.00cm$ $y_{error} = 0.10cm$ $SL_H_4150002_3_ants$ 92s $5*exit_size$ (no Rot) $7*exit_size$ (with Rot) Frame: 13045 14 13 -12 -11 -10 -0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35