$x_{error} = 0.00cm$   $y_{error} = 0.10cm$   $SL_H_4150001_9_{ants}$  60s  $5*exit_size$  (no Rot)  $7*exit_size$  (with Rot) Frame: 55235 14 13 -12 -11 -10 -0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35