$x_{error} = 0.10cm$ $y_{error} = -0.10cm$ $XL_H_4100033_1_{ants}$ 281s 6*exit_size (no Rot) 9*exit_size (with Rot) Frame: 7148 14 -13 -12 -11 -10 -0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35