$x_{error} = 0.00cm$ $y_{error} = 0.05cm$ $M_H_4180002_4_ants$ 74s $8*exit_size$ (no Rot) $11*exit_size$ (with Rot) Frame: 35077 14 13 -12 -11 -10 -0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35