$x_{error} = 0.10cm$ $y_{error} = 0.30cm$ $SL_T_4160003_3_ants$ 117s $0*exit_size$ (no Rot) $0*exit_size$ (with Rot) Frame: 29123 14 13 -12 -11 -10 -0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35