$x_{error} = 0.00$ cm $y_{error} = -0.15$ cm $XL_{4100013}_{1ants} = 54$ s $2*exit_{size}$ (no Rot) $4*exit_{size}$ (with Rot) Frame: 1443 14 -13 -12 -11 -10 -0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35