

## SE-3002 SOFTWARE QUALITY ENGINEERING

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# Quality types & quality cost

Overview and Basics

Lecture # 4,5,6 1,3 Sep

#### TODAY'S OUTLINE

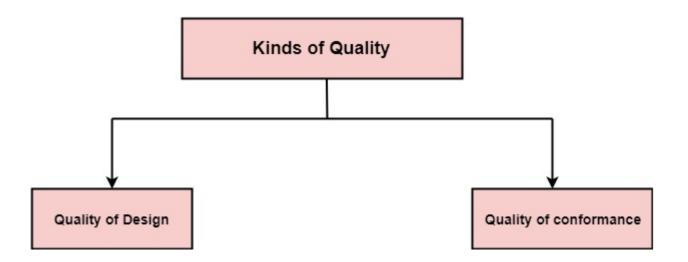
- Types of Quality
- QAVS QC
- Cost of Quality





## KIND OF QUALITY

- Quality?
- Two kinds of quality
  - Quality of design
  - Quality of Conformance



#### QUALITY OF DESIGN

- Quality of design is the degree to which the designers is intending to provide its customers.
- In the manufacturing industry, an example of quality of design could be the difference between a Honda and a Mercedes. Both cars provide implied uses ,however both cars differ in their features and are designed for two different sets of customers.
- In the service industry, an example of quality of design could be the difference between an economy hotel and a five star hotel. Both provide basic need for customers, however their different features are designed for two different customers.

#### QUALITY OF CONFORMANCE

- Quality of conformance is the degree to how well a product or service meets its specifications.
- In the manufacturing industry, an example of quality conformance could be a wrench that has a specific dimension for it's intended use that can be observed and measured.
- In the service industry, an example of quality of conformance could be the implied wait for food in the restaurant to be fifteen to twenty minutes. When the food takes thirty minutes to arrive then it can be assumed that there has been poor quality of conformance.



#### QC AND QA

## Quality

In order to maintain or enhance the quality of the offerings, manufacturers use two techniques, Quality Control and Quality Assurance.

These two practices make sure that the end product or the service meets the quality requirements and standards defined for the product or the service.

## ARE QA AND QC SAME TERMS?

- BIG NO, these both terms are effectively different.
- Most of the time we use both terms randomly, hence to study and understand the difference between them is important.



### ARE QA AND QC SAMETERMS?

Lets differentiate according to the below points.

- Definition
- Focus on
- Goal
- How to achieve
- Example
- Responsibility

#### DEFINITION OF QUALITY ASSURANCE AND QUALITY CONTROL

and focuses on defect prevention.

Quality Assurance is a set of activities for ensuring quality in the processes by which products are developed. Quality Control is product oriented and focuses on defect identification.

Quality Control is a set of activities for ensuring quality in products. The activities focus on identifying defects in the actual products produced.



Focuson

#### QA FOCUSES ON

Quality Assurance aims to prevent defects with a focus on the process used to make the product.

It is a proactive quality process.

It identifies weakness in processes to improve them.

#### QC FOCUSES ON

Quality Control aims to identify and correct defects in the finished product.

It is a reactive process.



#### GOAL OF QA

The goal of **Quality Assurance** is to improve development and test processes so that defects do not arise when the product is being developed.

#### GOAL OF QC

The goal of **Quality Control** is to identify defects after a product is developed and before it's released.

How To Achieve



#### TO ACHIEVE QA GOALS

Establish a good quality management system and the assessment of its adequacy.

Periodic conformance audits of the operations of the system.

Prevention of quality problems through planned and systematic activities including documentation.

#### TO ACHIEVE QC GOALS

Finding & eliminating sources of quality problems through tools & equipment so that customer's requirements are continually met.

The activities or techniques used to achieve and maintain the product quality, process and service.



#### **QA EXAMPLES**

#### Example:

- A QA audit
- Process documentation
- Establishing standards
- Developing checklists
- Conducting internal audits

## QC EXAMPLES

#### Example:

- A QC review
- Performing inspections
- Preforming testing

# Responsibility



#### RESPONSIBLE FOR QA

Everyone on the team involved in developing the product is responsible for Quality Assurance.

#### RESPONSIBLE FOR QC

Quality Control is usually the responsibility of a specific team that tests the product for defects.



#### QA AND QC

QC detected a recurrent problem with the quality of the products. QC provides feedback to QA person that there is a problem in the process or system that is causing product quality problems. QA determines the root cause of the problem and then brings changes to the process to ensure that there are no quality issues in future.

		Quality Assurance	Quality Control
SOFTWARE QU	Definition	QA is the implementation of processes, methodologies and standards that ensure that the software developed will be up to the required quality standards.	QC is the set of activities that are carried out to verify the developed product meets the required standards.
	Target	QA focuses on the improvement of process and methodologies used to develop product.	QC focuses on the improvement of the product by identifying the bugs and issues.
	Orientation	It is process oriented.	It is product oriented.
	Nature of process	QA is preventive process as it establishes the methods which prevent the bugs.	QC is corrective process as it focuses on identifying the bugs and getting them fixed.
	Verification vs Validation	Quality Assurance is a verification activity that verifies you are doing the right thing in the right manner.	Quality assurances is a validation activity that validates the product against the requirements.
	Who	All the persons involved in the project starting from the requirement.	It is the responsibility of Quality Control inspector or the testing team that finds the issues.
	Tools and Techniques	Defining Processes, Quality Audit, Selection of Tools, Training.	Defining Processes, Quality Audit, Selection of Tools, Training.
	Examples ALITY ENGINEERING	Examples of quality assurance activities include process checklists, process standards, process documentation and project audit.	Examples of quality control activities include inspection, deliverable peer reviews and the software testing process.

■COST of Quality(CoQ)

#### **DEFINITION**

- Cost of Quality offers managers a financial method to evaluate the level of their quality and the costs associated with different levels of quality.
- The cost is a well-organized and often disputed tool used to understand the economic consequences of quality.
- Purchasing manager and clever customers are asking: "what are the costs related to quality?"
- The definition of COQ varies but, in general, is considered to be the costs (tangible &intangible) relating to be the
  quality characteristics of a product or service.

#### DIFFICULTIES IN CAPTURING THE "TRUE COST"

- Placing a cost figure on quality is difficult and that accounting is unable to capture the "true" costs of quality. Some concerns:
- Quality costs do not readily appear in the accounting journals.
- Large timing delays between quality costs and benefits create distortions.
- Accounting rules (product & period costs) do not lend themselves to measuring quality.
- Numerous cost estimates are needed.
- There are hidden costs never captured.
- Matching future costs with historical costs is necessary.

## COST OF SOFTWARE QUALITY (COSQ)

- Cost of software quality the economic assessment of software quality development and maintenance – is just another class of software quality metrics, where financial values are used as the measuring tool.
- Application of common financial measures enables management to obtain the type of general overview of all software quality assurance activities unavailable with any other metrics.
- Application of cost of software quality metrics enables management to achieve economic control over SQA activities and outcomes. The specific objectives are:
  - Control of organization-initiated costs to prevent and detect software errors
  - Evaluation of the economic damages of software failures as a basis for revising the SQA budget
  - Evaluation of plans to increase or decrease SQA activities or to invest in a new or updated SQA infrastructure on the basis of past economic performance

### OBJECTIVES OF COST OF SOFTWARE QUALITY METRICS

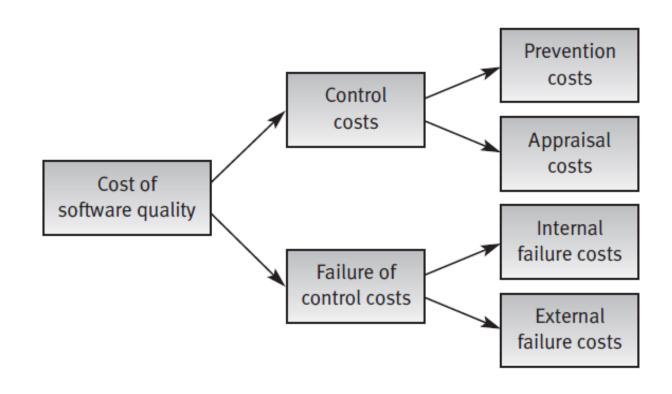
- Managerial control over the cost of software quality is achieved by comparison of actual performance figures with:
  - Control budgeted expenditures (for SQA prevention and appraisal activities)
  - Previous year's failure costs
  - Previous project's quality costs (control costs and failure costs)
  - Other department's quality costs (control costs and failure costs).

#### COST METRICS/PARAMETERS FOR THE EVALUATION OF AN SQA PLAN

- Percentage of cost of software quality out of total software development costs
- Percentage of software failure costs out of total software development costs
- Percentage of cost of software quality out of total software maintenance costs
- Percentage of cost of software quality out of total sales of software products and software maintenance.

#### THE CLASSIC MODEL OF COST OF SOFTWARE QUALITY

- The classic quality cost model, developed in the early 1950s by Feigenbaum and others, provides a methodology for classifying the costs associated with product quality assurance from an economic point of view.
- The model classifies costs related to product quality into two general classes:



- Costs of control include costs that are spent to prevent and detect software errors in order to reduce them to an accepted level.
- Costs of failure of control include costs of failures that occurred because of failure to prevent and detect software errors.
- Prevention costs include investments in quality infrastructure and quality activities that are not directed to a specific project or system, being general to the organization.
- **Appraisal costs** include the costs of activities performed for a specific project or software system for the purpose of detecting software errors.

- Internal failure costs include costs of correcting errors that have been detected by design reviews, software tests and acceptance tests (carried out by the customer) and completed before the software is installed at customer sites.
- External failure costs include all costs of correcting failures detected by customers or the maintenance team after the software system has been installed

#### Prevention costs

- Investments in development of new or improved SQA infrastructure components or, alternatively, regular updating of those components:
  - Procedures and work instructions
  - Support devices: templates, checklists, etc.
  - Software configuration management system
  - Software quality metrics (product, process, project)
- Regular implementation of SQA preventive activities:
  - Instruction of new employees in SQA subjects and procedures related to their positions
  - Instruction of employees in new and updated SQA subjects and procedures
  - Certification of employees for positions that require special certification

#### Prevention costs

- Control of the SQA system through performance of:
  - Internal quality reviews
  - External quality audits by customers and SQA system certification organizations
  - Management quality reviews.

#### **Appraisal costs**

- Reviews:
  - Formal design reviews (DRs)
  - Peer reviews (inspections and walkthroughs)
  - Expert reviews
- Costs of software testing
  - Unit tests
  - Integration tests
  - Software system tests
- Costs of assuring quality of external participants, primarily by means of design reviews and software testing. These activities are applied to the activities performed by:
  - Subcontractors
  - Suppliers of COTS software systems and reusable software modules

SOFTWARE QUALITY ENGINEERING

The customer as a participant in performing the project.

#### Internal failure costs

- internal failure costs represent the costs of error correction subsequent to formal examinations of the software during its development, prior to the system's installation at the customer's site.
  - Costs of redesign or design corrections subsequent to design review and test findings
  - Costs of re-programming or correcting programs in response to test findings
  - Costs of repeated design review and re-testing (regression tests).
- Importantly, although the costs of regular design reviews and software tests are considered appraisal costs, any repeated design reviews or software tests directly software qualities from poor design and inferior code quality are considered internal failure 42 costs

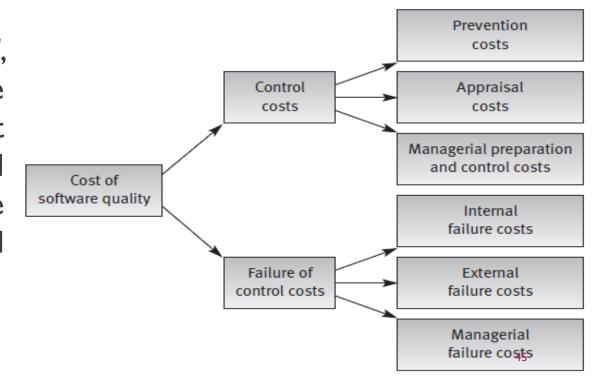
#### External failure costs

- External failure costs entail the costs of correcting failures detected by customers or maintenance teams after the software system has been installed at customer sites.
- These costs may be further classified into "overt" external failure costs and "hidden" external failure costs. In most cases, the extent of hidden costs is much greater than that of overt costs. Typical overt external failure costs include:
  - Resolution of customer complaints during the warranty period
  - Correction of software bugs detected during regular operation (often performed at customer's site)
  - Correction of software failures after the warranty period is over even if the correction is not covered by the warranty.
  - Damages paid to customers in case of a severe software failure detected during regular operation.
  - Reimbursement of customer's purchase costs, including handling, in case of total dissatisfaction (relates to COTS software packages as well as to custom-made software).
- Insurance against customer's claims in case of severe software failure

- Typical examples of **hidden external failure** costs are:
  - Damages of reduction of sales to customers suffering from high rates of software failures
  - Severe reduction of sales motivated by the firm's damaged reputation
  - Increased investment in sales promotion to counter the effects of past software failures
  - Reduced prospects to win a tender or, alternatively, the need to underprice to prevent competitors from winning tenders.

### AN EXTENDED MODEL FOR COST OF SOFTWARE QUALITY

The extended cost of software quality model, extends the classic model to include management's "contributions" to the total cost of software quality. According to the extended model, two subclasses are added to complete the model's coverage: managerial preparation and control costs, and managerial failure costs.



### AN EXTENDED MODEL FOR COST OF SOFTWARE QUALITY

#### Managerial preparation and control costs

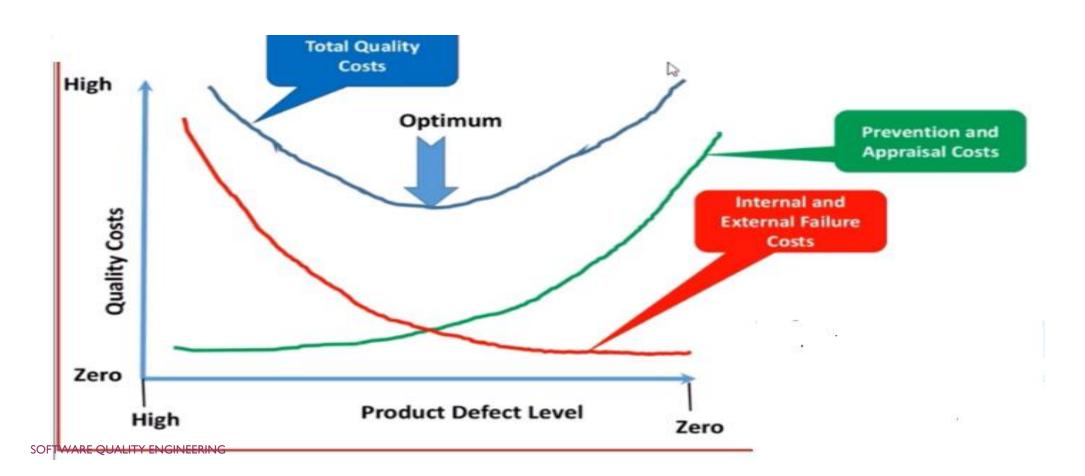
- Costs of carrying out contract reviews (proposal draft and contract draft reviews).
- Costs of preparing project plans, including quality plans and their review.
- Costs of periodic updating of project and quality plans.
- Costs of performing regular progress control of internal software development efforts.
- Costs of performing regular progress control of external participants' contributions to the project.

### AN EXTENDED MODEL FOR COST OF SOFTWARE QUALITY

#### Managerial failure costs

- Managerial failure costs can be incurred throughout the entire course of software development, beginning in the pre-project stage. Typical managerial failure costs include:
  - Unplanned costs for professional and other resources, resulting from underestimation of the resources upon which the submitted proposals are based.
  - Damages paid to customers as compensation for late completion of the project, a result of the unrealistic schedule presented in the company's proposal.
  - Damages paid to customers as compensation for late completion of the project, a result of management's failure to recruit sufficient and appropriate team members.
  - Domino effect: damages to other projects performed by the same teams involved in the delayed projects. These damages should be considered managerial failure costs of the original project, whose scheduling

## RELATION BETWEEN DIFFERENT QUALITY COST





# That is all