



LASER CUTTING

60W SETTINGS

CUTTING:

WOOD

THICKNESS	1/16"	1/8"	1/4"	1/2"
SPEED	17 mm/s	12 mm/s	5 mm/s	3 mm/s
POWER	20%	25%	35%	46%

ACRYLIC

THICKNESS	1/16"	1/8"	1/4"	1/2"
SPEED	20 mm/s	11 mm/s	4 mm/s	2 mm/s
POWER	20%	25%	44%	49%

ENGRAVING:

	WOOD	ACRYLIC	GLASS	LEATHER	STONE
SPEED	150 mm/s	275 mm/s	175 mm/s	350 mm/s	125 mm/s
POWER	21%	22%	19%	19%	20%