



**LASER  
CUTTING**

**130W SETTINGS**

## CUTTING:

### WOOD

THICKNESS	1/16"	1/8"	1/4"	1/2"	3/4"	1"	1 1/8"	1 1/4"
SPEED	35 mm/s	16 mm/s	8 mm/s	7 mm/s	6 mm/s	5 mm/s	3 mm/s	2 mm/s
POWER	20%	25%	27%	32%	37%	42%	47%	55%

### ACRYLIC

THICKNESS	1/16"	1/8"	1/4"	1/2"	3/4"	1"	1 1/4"
SPEED	30 mm/s	15 mm/s	7 mm/s	6 mm/s	5 mm/s	2 mm/s	1 mm/s
POWER	20%	25%	30%	37%	42%	55%	58%

## ENGRAVING:

### WOOD      ACRYLIC      GLASS      LEATHER      STONE

SPEED	225 mm/s	375 mm/s	275 mm/s	450 mm/s	185 mm/s
POWER	21%	21%	21%	21%	21%