



HOOPS

JANOME MC9850

FA10a – 1.6" x 3.9"
SQ14a – 5.5" x 5.5"
RE20a – 6.7" x 7.9"

JANOME MC550E

RE20b – 7.9" x 5.5" SQ14b – 5.5" x 5.5"
RE36b – 7.9" x 14.2" SQ20b – 7.9" x 7.9"

CHOOSING THE RIGHT STABILIZER

1. **Cut Away:** Offers the most support, best for designs with a lot of stitches on stretchy or knit fabrics
2. **Tear Away:** Best for stable woven fabric that doesn't stretch, like leather, towels, or vinyl
3. **Water Soluble Sticky Back:** Best for most applications
4. **Water Soluble Topping:** Use on the top of textured fabrics like terry cloth, velour, corduroy, or fleece

SETTING UP THE HOOP

1. Separate the inner hoop from the outer hoop
2. Choose the correct stabilizer and cut a piece to fit your hoop
3. Place the stabilizer between the inner hoop and outer hoop* and press them together
4. Pin your fabric to the hoop

*If you are using sticky back stabilizer make sure the shiny side is facing up, after it is sandwiched between the inner and outer hoop use a seam ripper to score around the edge and remove the backing

SETTING UP THE EMBROIDERY MACHINE

1. Plug in the usb
2. Select the folder icon on the embroidery machine screen
3. Select your file
4. Lock the hoop into the arm on the machine
5. Thread the correct color following the numbers on the machine
6. Lower the pressure foot
7. Press the green start button