

# STANDARD OPERATING PROCEDURES: VINYL CUTTER

<b>PROCESS</b>	Computer controlled machine used to cut out vector-based designs from sheets of vinyl
<b>EQUIPMENT</b>	28" USCutter TITAN 3
<b>PERSONAL PROTECTIVE EQUIPMENT</b>	<ul style="list-style-type: none"><li>• Make sure loose-fitting items and long hair is properly secured</li></ul>
<b>REQUIRED TRAINING</b>	<ul style="list-style-type: none"><li>• Review and Observe ICL safety practices and general guidelines</li><li>• Lab supervisor led training specific to vinyl cutter process</li><li>• Review manufacturers operating manual</li></ul>
<b>INSPECTION BEFORE USE</b>	<ul style="list-style-type: none"><li>• Make sure mechanical parts are un-obstructed</li><li>• Inspect blade and cutting head before use</li></ul>
<b>HAZARDS</b>	<ul style="list-style-type: none"><li>• Blade failure due to wear or incorrect installation</li><li>• Puncture wound from changing blade</li><li>• Loose-fitting items or hair getting caught in the machine</li></ul>
<b>SAFE OPERATING PROCEDURES</b>	<ul style="list-style-type: none"><li>• Keep hands and loose-fitting items or long hair away from the cutting area</li><li>• Make sure machine is unplugged before performing any mechanical repair</li></ul>