



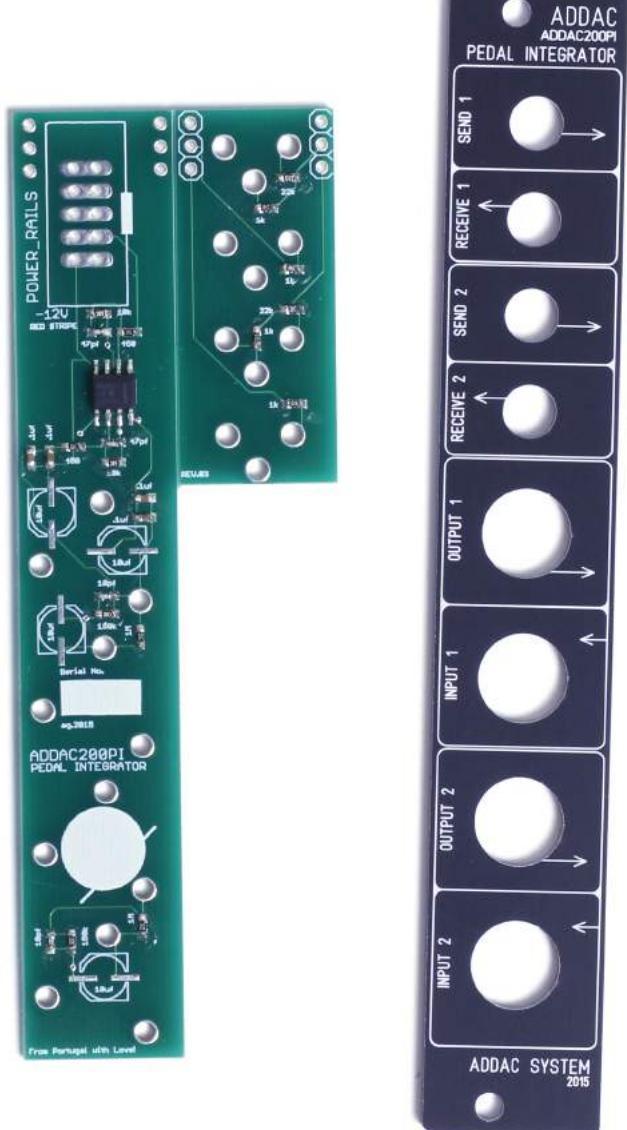
ADDAC200PI Pedal Integrator
ASSEMBLY GUIDE

Revision.02 October.2023

ADDAC System

ADDAC200PI Assembly Guide

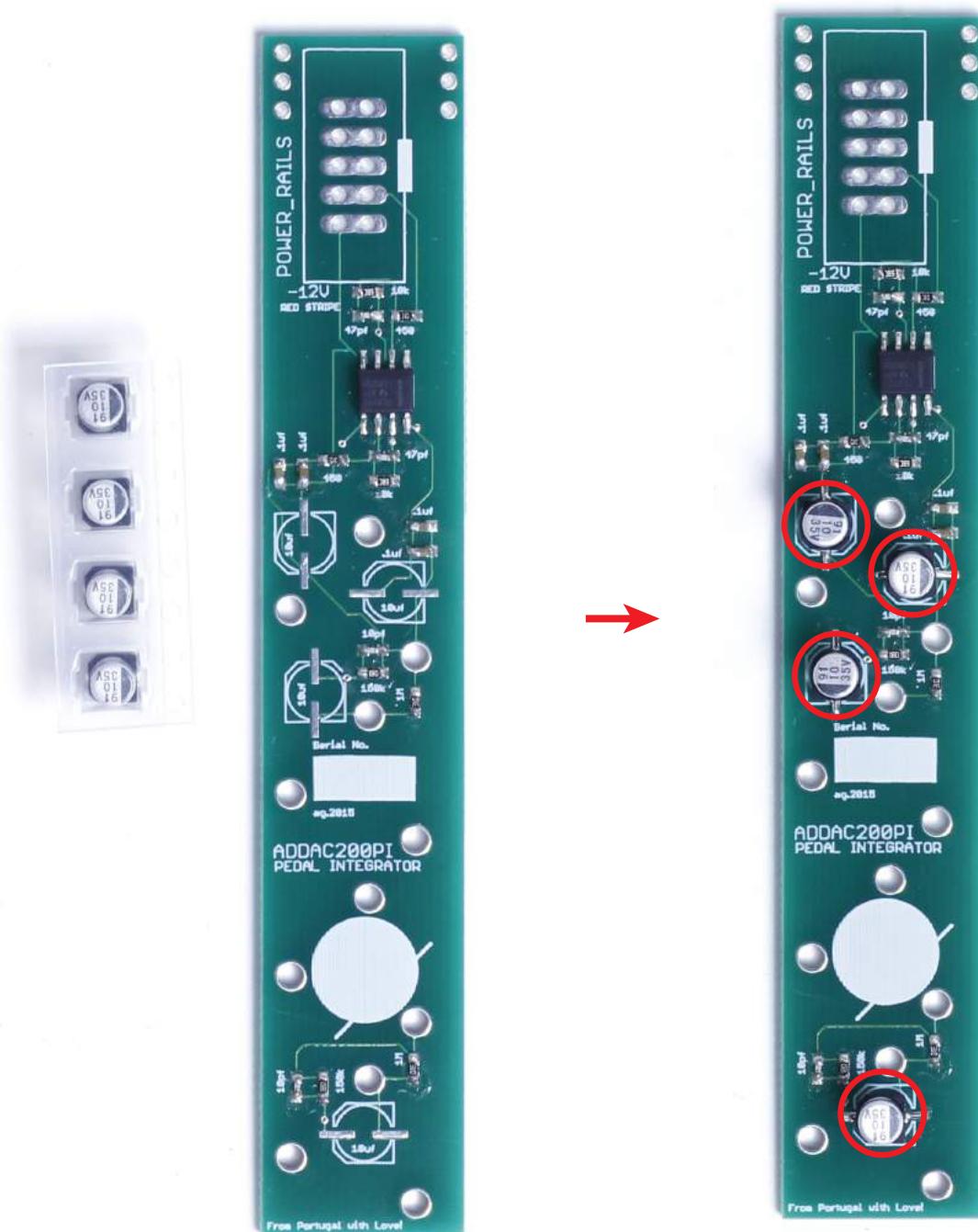
October.2023



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STEP 1:

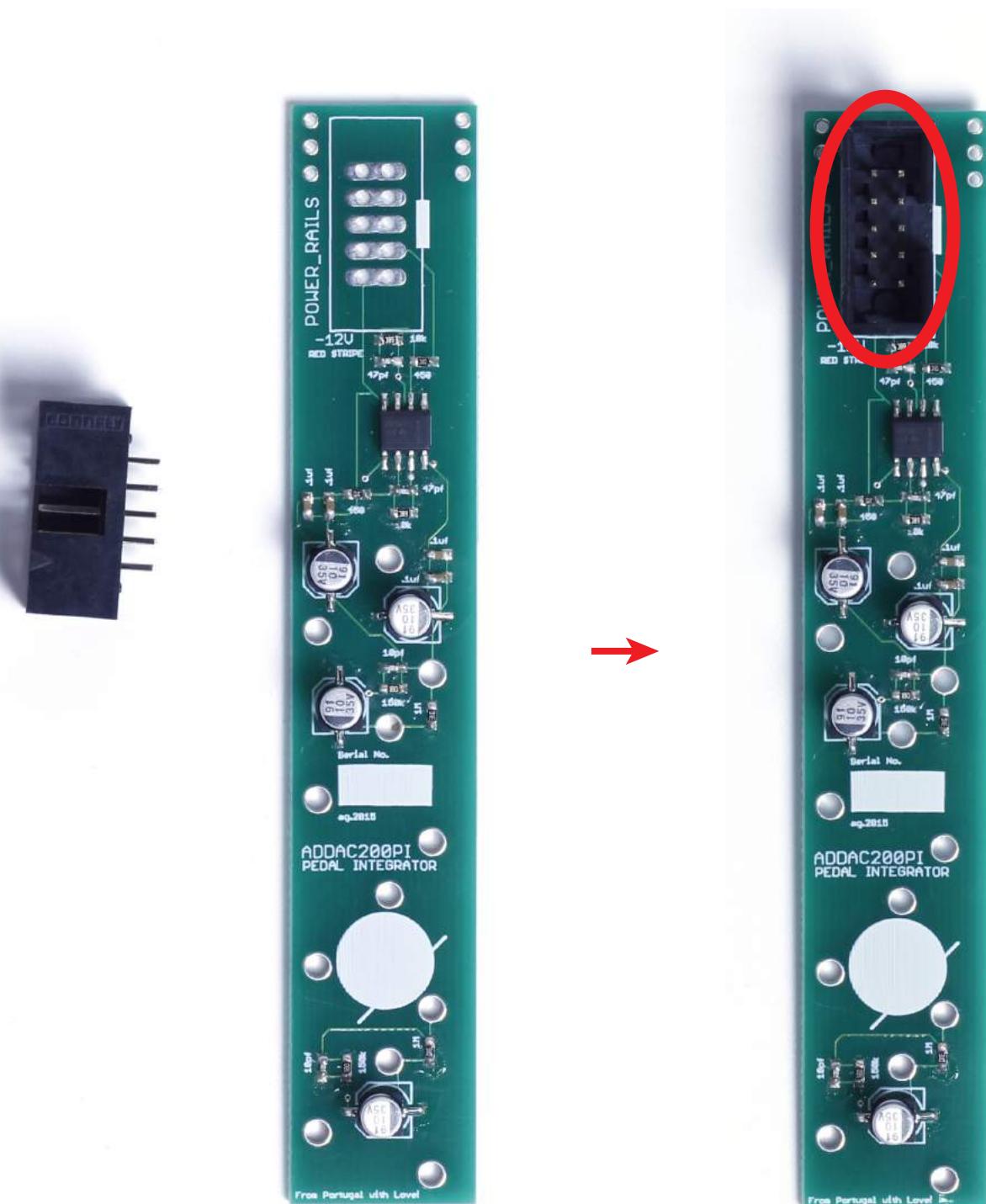
Locate and solder the 4 capacitors like shown below..



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STEP 3:

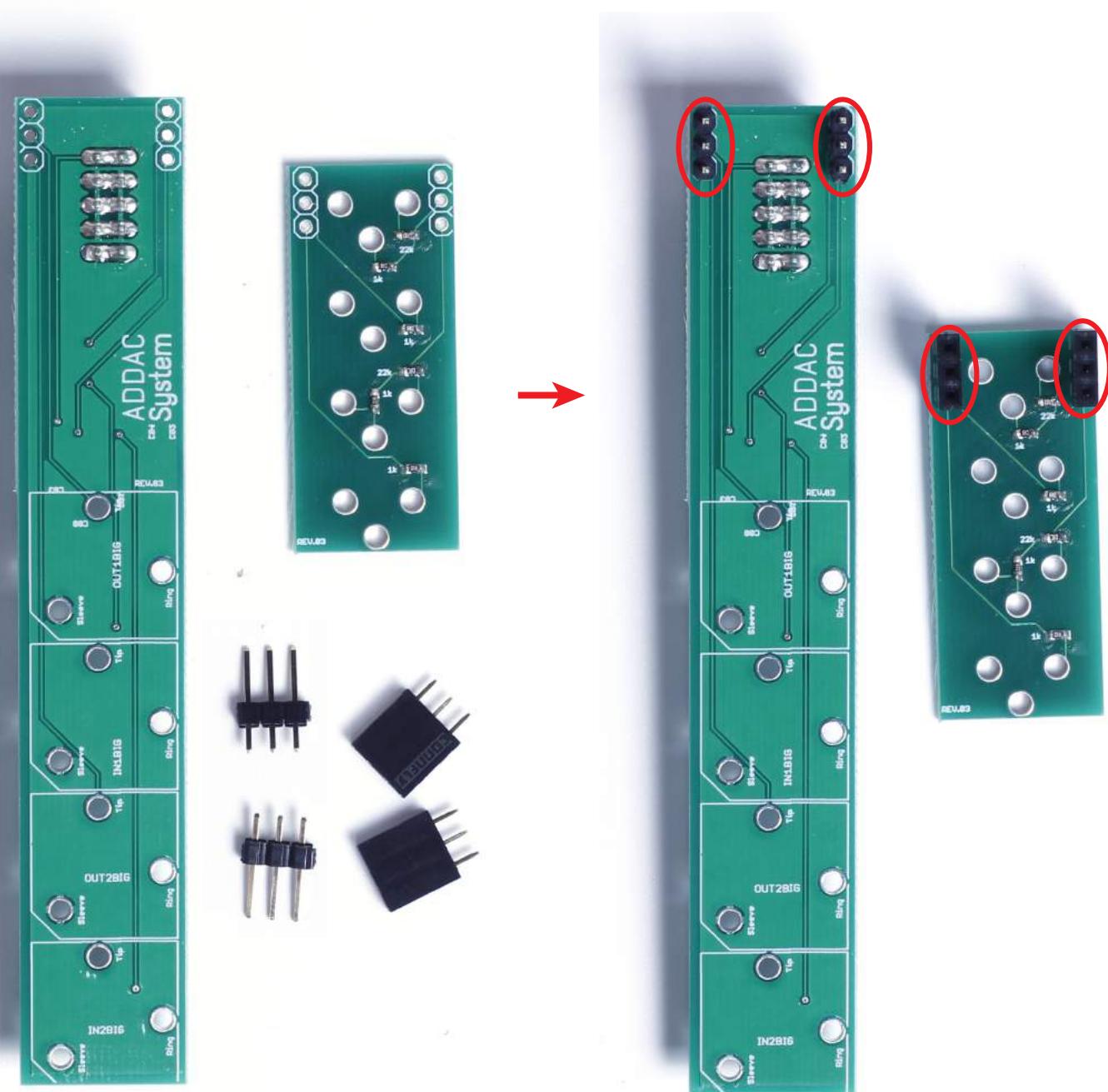
Locate and solder the 2x5 boxed pinheader like shown below.



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STEP 6:

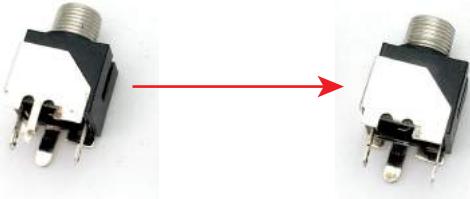
Locate the remaining pinheaders, place and solder them like shown below.



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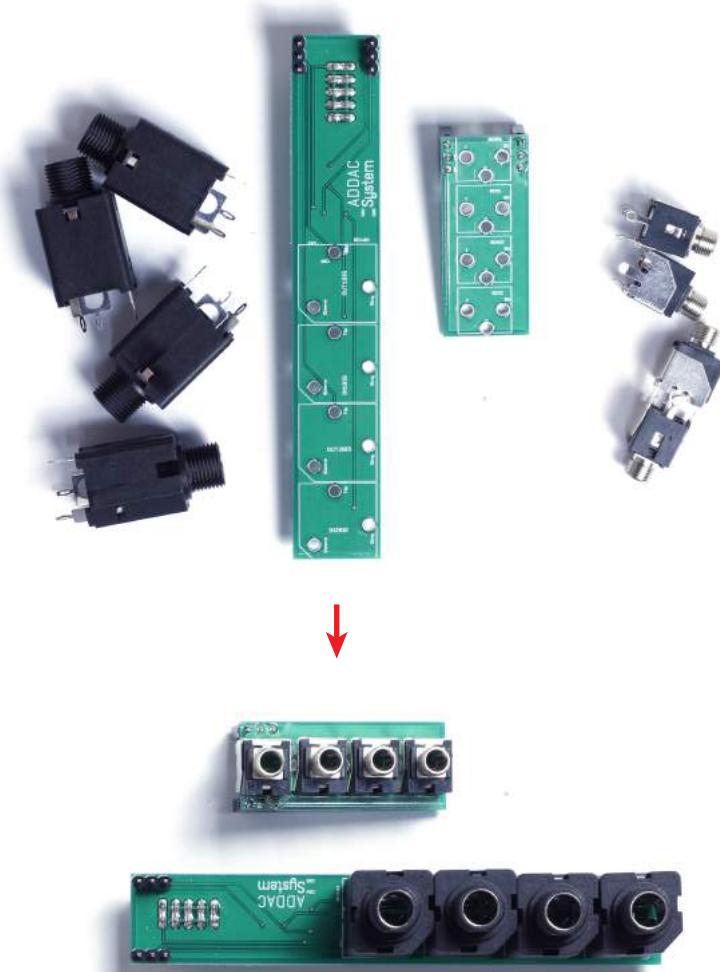
STEP 12:

Locate the 3.5mm jacks and cut the thinnest leg like shown below.



STEP 13:

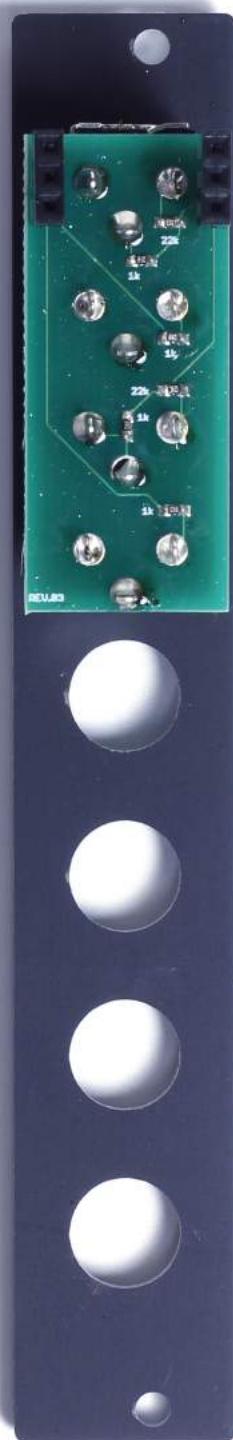
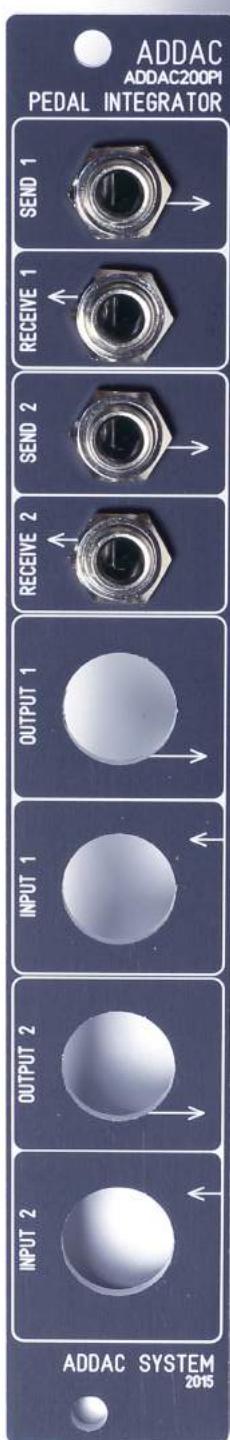
Place all jacks like shown below.



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STEP 14:

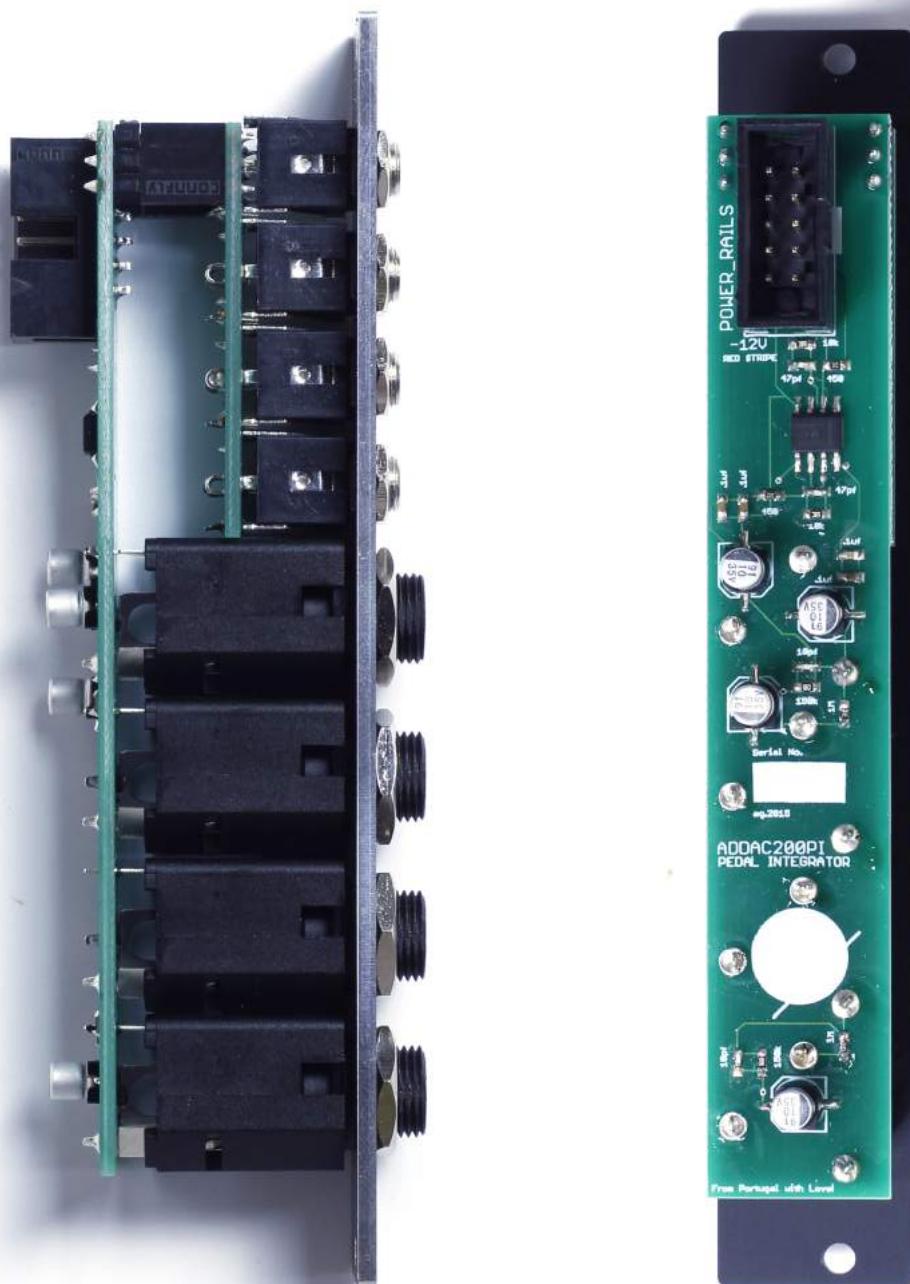
Place the smaller pcb on the panel, tighten the nuts and solder their pads.



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STEP 15:

Attach the bigger pcb tighten the nuts and solder the last pads.



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Congratulations you're done!

Happy Patching!!



For feedback, comments or problems please contact us at:
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