ADDAC System
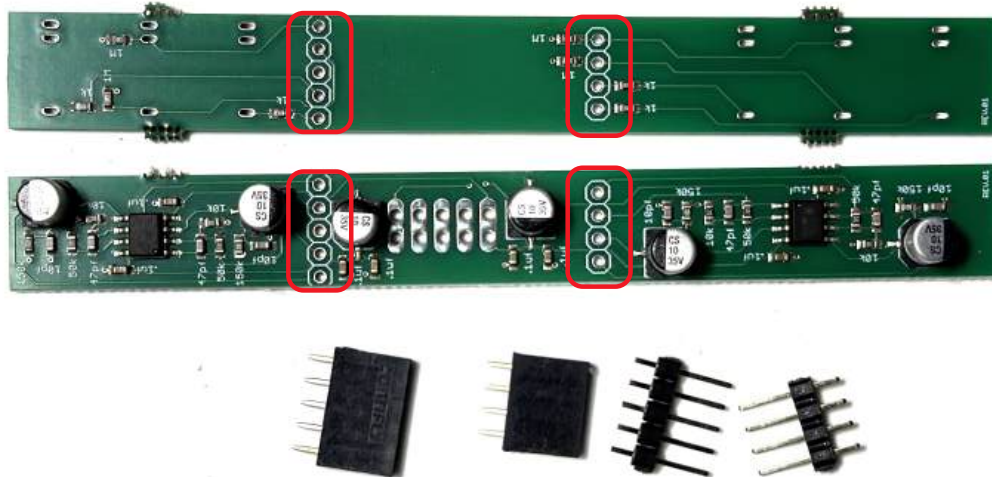
ADDAC219IN STEREO TO MONO
ASSEMBLY GUIDE

ADDAC System

ADDAC219IN Assembly Guide

March.2025
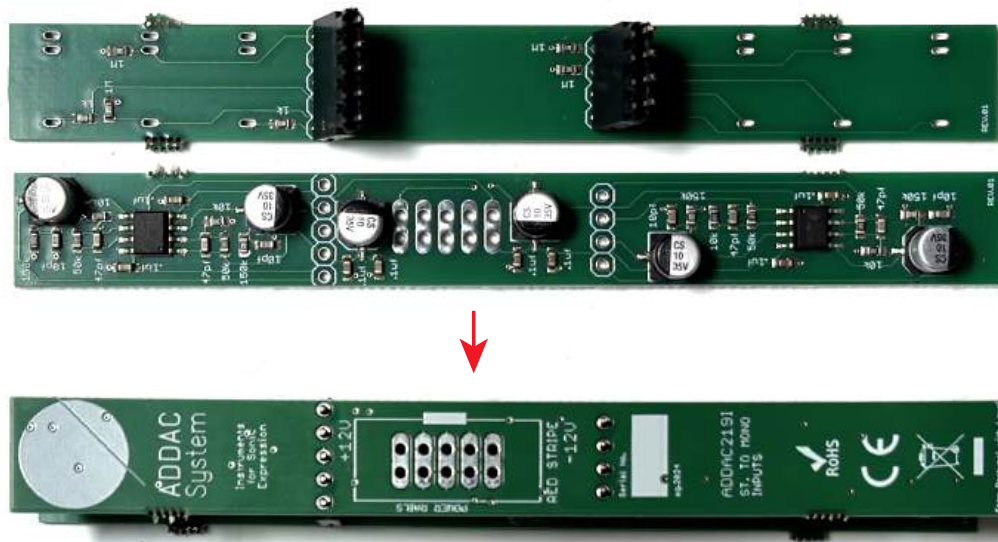
STEP 1:
Grab the pcb, and locate the male and female pinheaders.

STEP 2:
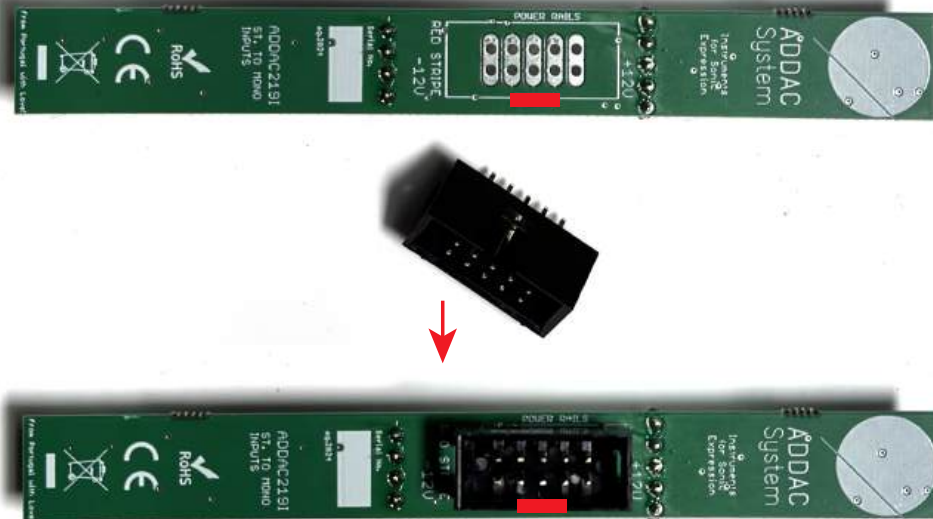Insert the male pinheaders on corresponding female pinheaders, place them between both pcbs and solder them.
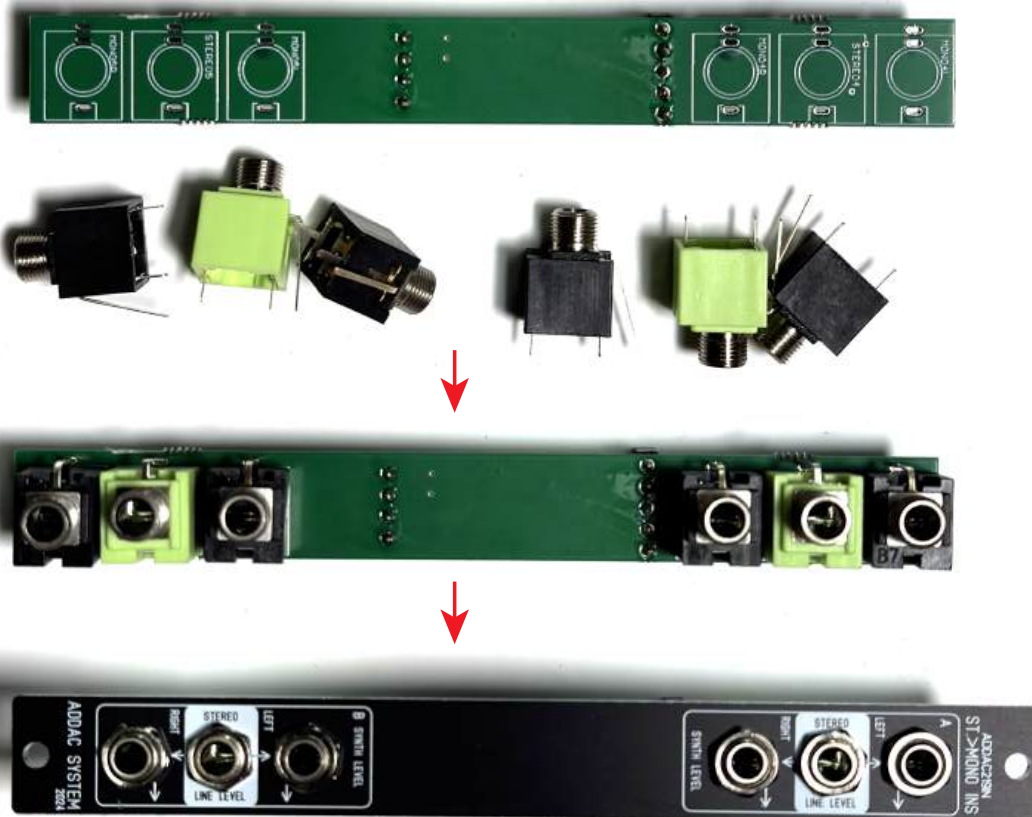
STEP 4:
Place the Power IDC connector and solder it.
Notice the orientation of the IDC connector

STEP 6:
Place the jacks on the front pcb following the color placement shown below.
Place the front panel and tighten all the jack nuts, then proceed by soldering their legs.

You're all done!

Happy Patching!

For feedback, comments or problems please contact us at:
addac@addacsystem.com

ADDAC219IN ASSEMBLY GUIDE
Revision.01 March.2025

STEP 4:
Finish it by attaching both front and back pcbs.