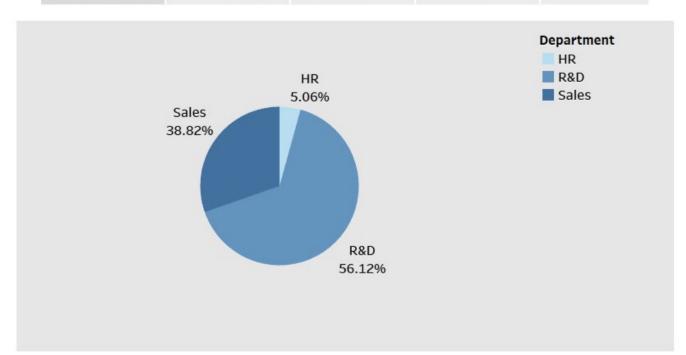
R&D department has the highest no of attrition i.e.56.12% as The highest no. of employees i.e.213 are employed at the age

Employees are expected to be satisfied in sales Most of the attrition occurs in the field of Life Sciences.

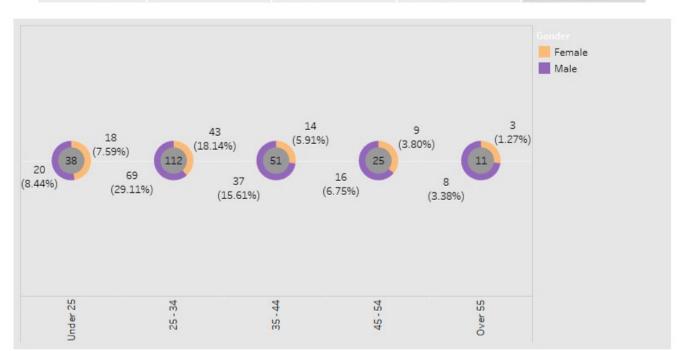
Males are expected to leave the company over the age of 55.

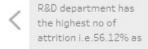


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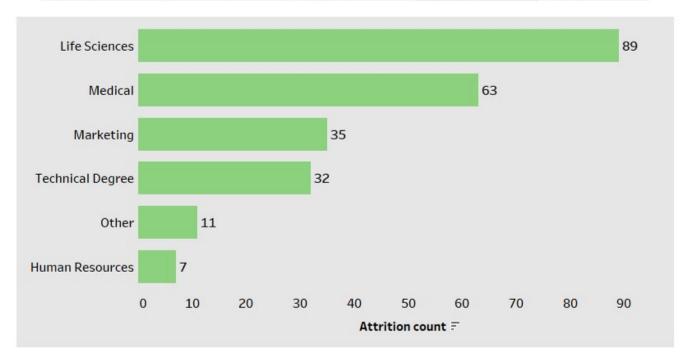


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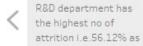
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Job Role						attrition Count
	1	2	3	4	<b>Grand Total</b>	10 11
Healthcare Represe	26	19	43	43	131	10
Human Resources	10	16	13	13	52	
Laboratory Technici	56	48	75	80	259	
Manager	21	21	27	33	102	
Manufacturing Direc	26	32	49	38	145	
Research Director	15	16	27	22	80	
Research Scientist	54	53	90	95	292	
Sales Executive	69	54	91	112	326	ý.
Sales Representative	12	21	27	23	83	
Grand Total	289	280	442	459	1,470	



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