

Contemporary Physics



ISSN: 0010-7514 (Print) 1366-5812 (Online) Journal homepage: https://www.tandfonline.com/loi/tcph20

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To cite this article: Marc Ross (1997) Fuel efficiency and the physics of automobiles, Contemporary Physics, 38:6, 381-394, DOI: <u>10.1080/001075197182199</u>

To link to this article: https://doi.org/10.1080/001075197182199



Fuel efficiency and the physics of automobiles

MARC ROSS

Energy flows and energy efficiencies in the operation of a modern automobile are expressed in terms of simple algebraic approximations. One purpose is to make a car's energy use and the potential for reducing it accessible to non-specialists with technical backgrounds. The overall energy use depends on two factors, vehicle load and powertrain efficiency. The former depends on speed and acceleration and key vehicle characteristics such as mass. The latter depends on heat-engine thermodynamic efficiency, and engine and transmission frictions. The analysis applies to todays automobiles. Numerical values of important parameters are given so that the reader can make his or her own estimates. Various technologies to reduce the energy consumption of automobiles are discussed.

1. The need for more-efficient vehicles

In the United States, the fuel economy of new automobiles increased by 60% from 1975 to 1982. In terms of barrels per day of oil, this efficiency improvement is far larger than production from any oil field. A reasonable estimate of the impact of this change on todays petroleum consumption is obtained by applying the 60% improvement, in average miles per US gallon or kilometre per litre, to todays driving. The result is a gasoline saving of 4.8 million barrels per day in the US, comparable in volume or energy to the total crude oil production in the US of 6.5 million barrels per day. Fuel efficiency is indeed a powerful way to help energy ends meet†.

Since 1982, however, the fuel economy of new automobiles in the US has stalled at an average test-value of 9-4 1/100 km, or 25 miles per US gallon and is now even declining (Heavenrich and Hellman 1996). 'Automobiles' refers here to passenger cars and light trucks under 4 tonnes. The latter vehicles are in wide use in the US, and are almost all used in exactly the same ways as passenger cars. That is, few of the so-called trucks are ever driven with different loads than cars or are driven off road. But they are not regulated as cars in terms of energy, pollution, safety or taxes. The reason fuel economy has stalled is the increasing use of these light trucks, whose fuel economy is typically poor. Meanwhile, driving is increasing 2 to 3% per year. At

this rate, US petroleum consumption will double in about 3 decades. This open-ended dependence on petroleum, largely imported, is a major motivation for developing more-efficient vehicles. Air pollution provides an even stronger motivation.

Emissions regulations have led to cleaner vehicles in the last 25 years. In the US, emissions of carbon monoxide and hydrocarbons, expressed in grams per mile, are restricted to be less than 4% of their mid-1960s levels! Unfortunately, real-world emissions of these pollutants are 4 to 5 times higher than the test levels permitted (Calvert et al. 1993, Ross et al. 1995). Taking into account the growth in travel during this period, the decline in total emissions has been about 50% rather than over 90%. I hasten to say that this 50% reduction has had enormous consequences in terms of improved health and the simple enjoyment of our cities. But while the air is noticeably cleaner in many metropolitan areas, air quality is still far from satisfactory in most. Moreover, unless the grams-per-mile emissions are further reduced, the progress will be eaten away by the continuing growth in travel—about as rapidly as it was achieved.

One way to enable reductions in real-world emissions is to increase vehicular efficiency, i.e. fuel economy. This would make it easier to achieve low emissions in the regulatory test for new vehicles, and help reduce emissions from the major sources of excess emissions: high-power driving and emission-control failures. Another air-pollution motivation for improving fuel economy is the threat of global climate change associated with burning fossil fuels.

In a sense, however, the strongest motivation for higher vehicle efficiency is technological feasibility. Todays capability to design and manufacture high-tech

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 $[\]dagger This$ paper is written from a US perspective. In the US, fuel economies were increased to their present levels by regulation. In many other industrial countries, relatively high fuel taxes are , in part, responsible for average fuel economies up to 25% higher than in the US.

products is revolutionary, because of new materials and new kinds of sensors based on microprocessors. Manufacturers are now able to carry out routinely concepts only dreamed of by the automotive pioneers of a century ago. If individual buyers, or society, placed a high value on fuel efficiency, it could be greatly improved. Let us explore the possibilities.

2. Overview of the formalism

The consumption of fuel energy by a vehicle depends on two factors: (1) the vehicle load, the work or power involved in moving the vehicle and operating its accessories, and (2) the energy-efficiency of the powertrain (engine plus transmission).

The powertrain efficiency is the product of the engines thermodynamic efficiency, $\eta_{\rm t}$, the engines mechanical efficiency, $\eta_{\rm m}$, and the transmission efficiency ε

powertrain efficiency =
$$P_{\text{load}}/P_{\text{fuel}} = \eta_t \eta_m \varepsilon$$
, (1)

where P_{load} is the vehicle load and P_{fuel} is the rate of consumption of fuel in energy terms, both in kW. The vehicle load is the powertrain output: the rate of increase in kinetic energy plus the rate of energy loss in the air drag, tyre drag and accessories.

The thermodynamic efficiency is the fraction of fuel energy converted to work within the engine:

$$\eta_{\rm t} = (P_{\rm frict} + P_{\rm b}) / P_{\rm fuel} \tag{2a}$$

where $(P_{\text{frict}} + P_{\text{b}})$ is total work, which consists of output or 'brake' work, P_{b} , and internal frictional work, P_{frict} .

The mechanical efficiency is the fraction of the total work that is delivered by the engine to the transmission:

$$\eta_{\rm m} = P_{\rm b} / (P_{\rm b} + P_{\rm frict}) \tag{2b}$$

And the transmission efficiency is:

$$\varepsilon = P_{\text{load}} / P_{\text{b}}$$
 (2 c)

except that the accessories are generally driven by the engine without going through the transmission. The relationships are different when the load is negative, in braking.

In the following I address conventional automobiles. I first discuss vehicle load and the engines thermodynamic efficiency, including a brief listing of techniques for improving both of them. I go on to discuss mechanical efficiency in more detail, with numerical examples. Then I focus on the potential for improving the mechanical efficiency. Finally, I summarize the overall potential for improving fuel economy.

The spirit of the analysis is a physicist's, rather than that of an engineer who is responsible for a vehicles performance. I want to describe the energy flows accurately enough for general understanding and perhaps conceptual design, not for designing an actual vehicle. The approach is to develop simple algebraic expressions motivated by physical principles, in contrast to the now pervasive analysis based on numerical arrays. Creating an energy analysis in, hopefully, transparent terms should make the issues accessible to non-specialists with technical background. Moreover, with the named quantities introduced, it is easier to discuss the important and interesting opportunities for efficiency improvement.

3. Energy use by todays vehicles

3.1. Vehicle load

Neglecting minor effects, such as wind and road curvature, the instantaneous load is (Gillespie 1992):

$$P_{\text{load}} = P_{\text{tyres}} + P_{\text{air}} + P_{\text{inertia}} + P_{\text{access}} + P_{\text{grade}}$$
 (3)

Here the terms are in kW, and are:

(a) power overcoming rolling resistance:

$$P_{\text{tyres}} = C_{\text{R}} M g v$$
,

where C_R is the dimensionless coefficient of rolling resistance, M is the mass of the loaded vehicle, expressed in tonnes; and v is the vehicle speed in m s⁻¹;

(b) air drag:

$$P_{\rm air} = 0.5 \rho C_{\rm D} A v^3 / 1000$$
,

where ρ is air density (roughly 1.2 kg m⁻³), C_D is the dimensionless drag coefficient, and A is the frontal area in m²;

(c) inertia:

$$P_{\text{inertia}} = 0.5 M^* [\Delta v^2 / \Delta t],$$

where M* is the effective inertial mass, about 1.03 M, which includes the effect of rotating and reciprocating parts, and $[\Delta v^2/\Delta t]$ is in m² s⁻³;

- (d) vehicle-accessories (such as lights, power steering and air conditioning): P_{access} ; and
 - (e) grade:

$$P_{\text{grade}} = Mgv \sin \theta$$
,

where $\tan \theta$ is the grade. The inertial and grade terms may be negative.

The instantaneous output power required of the engine, P_b , is P_{load}/ε equation (2 c). The engine output required in a 1995 Ford Taurus is shown in figure 1 for: (1) sustained hill climbing on a 6% grade, the highest grade normally found on a motorway or expressway, (2) sustained driving at constant speed on level ground, and (3) accelerating 3 mph s⁻¹, or almost 5 (km h⁻¹) s⁻¹, on the level. The graph demonstrates that 50 kW would

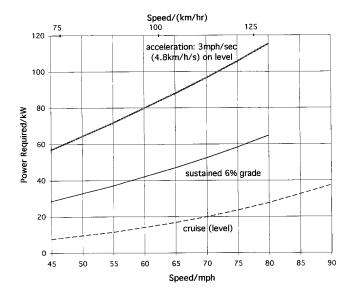


Figure. 1. Engine power requirements, 1995 Ford Taurus.

suffice for sustained driving in almost all situations, while the 105 kW capability provided in the average US car enables one to accelerate rapidly at speeds well above most legal limits[†].

For current 'midsize' US cars, like the Ford Taurus, the time-average load on the engine in the composite US urban and highway driving cycle is $P_b = 6.3 \text{ kW}$. In terms of gasoline 6.3 kW is equivalent to 1.6 l/100 km or 0.67 US gallons per 100 miles. Thus if it were not for the inefficiencies of the powertrain, the fuel economy would be astonishingly good. Nevertheless, major fuel savings can still be achieved by reducing the load, especially through weight reduction.

All the vehicle loads in equation (3) can be substantially reduced through improved design, and (for weight and tyre loss) through improved materials. We have studied current cost-effective technologies, keeping the cars interior volume fixed. We found that, relative to model-year 1990 averages, rolling resistance could be reduced one-third, air drag one-quarter, and weight one-fifth (DeCicco and Ross 1993). Based on that analysis for the composite US driving cycle, the overall load can be reduced 27% relative to vehicles like the one described in detail below.

The previous paragraph expresses a conventional perspective. Unlike the efficiency of the powertrain there is no ultimate limit to load reduction. Travelling in

vehicles with steel wheels on steel rails in an evacuated tunnel would involve very small loads indeed. The situation is analogous to heating a building in cold weather. The efficiency of the heating system is bounded by 100% (ignoring heat pumps). But the load can be reduced as much as desired. It is mediated by the building envelope, which could be very thick, with high thermal insulation, and with a ventilation system using excellent heat exchangers.

3.2. Thermodynamic efficiency of the engine

The ability of energy to do work declines dramatically with combustion, i.e. when fuel energy is converted to thermal energy. The elegant second-law concepts of available work and lost work were introduced by Gibbs to describe such situations (Carnahan et al. 1975), and applied to automobile engines by Keenan and others (Keenan 1948). Briefly while high-quality forms of energy can, in principle, be converted entirely into work, thermal energy cannot. The available work content of thermal energy is the maximum work that could in principle be done in particular surroundings, such as the neighbouring air at a given temperature. Decreases in available work associated with irreversible processes like combustion are counted as lost work. While the escape of gas from confinement at high pressure is the most commonly cited example of irreversibility, combustion is another excellent example. The lost work that results is large.

Why not use a technology which directly converts a fuels chemical energy into work? A fuel-driven battery, or fuel cell, does so. It converts fuel to electricity without the intermediate step of combustion; so its efficiency is not limited by the second law to be much less than 100%. But, at present, fuel-cell technology is complicated and expensive. When it becomes well developed, vehicle engines with thermodynamic efficiencies well over 50% should be achieved. In the meantime, we will continue to use a less-sophisticated technology based on combustion.

A typical modern spark-ignition engines structure is illustrated schematically in figure 2. Air is admitted to each cylinder through two valves, a throttle common to all the cylinders followed by an inlet valve (or valves) for each. Fuel is injected outside the cylinder near the inlet valve. In each full cycle the piston goes through four strokes, and the crankshaft goes through two revolutions. The strokes are illustrated in the pressure – volume diagram, figure 3.

The thermodynamic efficiency is broadly defined by equation (2 a). In particular, we take it to be the net work, relative to fuel input, done by the compression – expansion strokes in the pressure – volume diagram (Heywood 1988, Stone 1992). This work moving the pistons is the area $\int p \ dV$ between the two upper curves in figure 3; and η_t is that work as a fraction of the fuel energy.

[†]The figure is calculated using equation (3) with parameters given below. The transmission efficiency is taken to be ε = 0.9, and engine speeds are simplified in the calculation.

[‡]A driving cycle is a sequence of second-by-second vehicle speeds often used to define vehicle performance for regulatory purposes.

In an Otto cycle, the compression and expansion strokes are assumed to be adiabatic with a constant volume segment at the end of each. The constant volume assumption is motivated by the slow rate of change in the active volume when the piston is near either end of its motion (see figure 2). With an ideal gas as the thermodynamic fluid, the Otto cycle efficiency is:

$$\eta_{tI} = 1 - 1 / r_c^{\gamma - 1}, \tag{4 a}$$

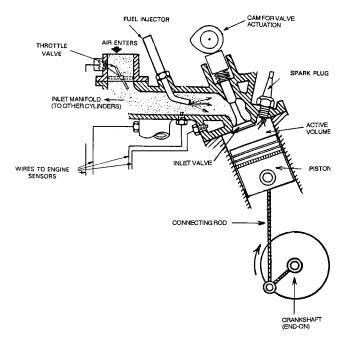


Figure. 2. Sketch of a cylinder and inlet system.

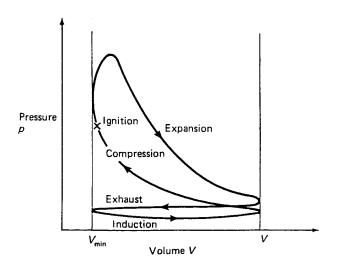


Figure. 3. Pressure - volume diagram for a four stroke sparkignition engine (sketch).

where $r_{\rm c}$ is the compression ratio, $V_{\rm max}/V_{\rm min}$, and $\gamma=c_{\rm p}/c_{\rm v}$, as discussed in many thermodynamics texts (see, e.g. Zemansky and Dittman 1981). The thermodynamic efficiency increases with increasing compression ratio and with increasing $c_{\rm p}/p_{\rm v}$. The latter is related to the fraction of the thermal energy which goes into translational motion of the gas molecules, i.e. to increased pressure, as opposed to going into other molecular degrees of freedom. Thus, stable diatomic molecules make a much better thermodynamic fluid than complex molecules.

Texts on internal-combustion engines also discuss fuel—air-cycle efficiencies, which still involve simplified cycles but use measured thermodynamic properties of the gases, including effects of dissociation at high temperature. The fuel—air cycle defined by the outer envelope in figure 4 is still essentially an Otto cycle, with constant volume ends and adiabats connecting them. The corresponding efficiency, η_{tFA} , is calculated numerically as a function of r_c and ϕ . To a fairly good approximation:

$$\eta_{\text{tFA}} \approx (1 - 0.25\phi)\eta_{\text{tI}},\tag{4b}$$

where ϕ is the fuel-air ratio relative to stoichiometric (Taylor 1985, vol. 1, p. 95)†. The ϕ dependence represents

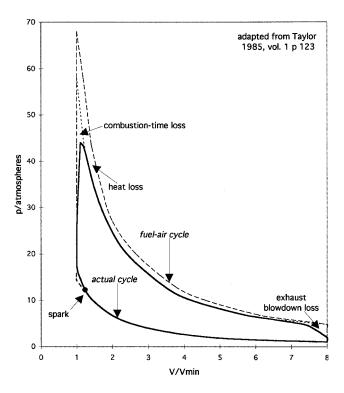


Figure. 4. Pressure-volume diagram and lost work in the compression & power strokes.

†At the stoichiometric fuel-air ratio, all the initial oxygen and fuel could combine to form water and carbon dioxide.

the same issue of conversion of thermal energy into increased pressure as γ in equation (4 a). At the stoichiometric point, near which todays spark-ignition engines normally operate, equation (4 b) shows $\eta_{\text{tFA}} \approx 0.75 \eta_{\text{tI}}$. This loss of efficiency occurs because the fluid is not an ideal gas and because it does not have as large a value of c_p/c_v as air. Note that the efficiencies (4 a) and (4 b) do not depend on engine operating point, i.e. on speed and power.

The thermodynamic efficiency of an actual engine, η_t , is roughly 0.8 times that of the fuel-air cycle. The ways in which capacity to do work is lost relative to the fuel-air cycle are: (1) heat loss, heat escaping through the cylinder walls, (2) combustiontime loss, delay of some combustion until well into the expansion stroke, (3) exhaust blowdown, pressure release when the exhaust valve is opened and, in addition, (4) fuel that is not burned within the cylinder. The first three reductions in the area of the p-V loop are illustrated in figure 4; heat loss is the largest. As for the fourth loss, in engines controlled to operate stoichiometrically, unburned fuel measured in the exhaust is 1 to 2% of the fuel input; but the loss is higher because some burning takes place as the gases leave the cylinder.

Let the effective heat loss, relative to the heat released by the fuel, be Q; and let losses (2)–(4) be approximately represented by a constant efficiency, η_c †. Then, for a real engine:

$$\eta_{t} = \eta_{tFA} \, \eta_{c}(1 - Q). \tag{4c}$$

Typical values are $\eta_c \approx 95\%$, and $Q \approx 15\%$ (Muranaka et al. 1987). Q increases with decreasing cylinder size as the surface-to-volume ratio increases; and it declines with declining fuel-air ratio and increasing engine speed. The variation of Q is of interest in exploring novel engines.

The best thermodynamic efficiency of conventional spark-ignition gasoline engines is $\eta_t \approx 38\%$, relative to the lower heating value of the fuel (or 35% relative to the higher heating value)‡. For comparison, boilers and steam turbines at electric power plants are at most 40% efficient, and these engines are large, expensive, and stationary. In new combined-cycle power plants, involving recovery of work from the exhaust of the main combustion turbine, 50% efficiency is being achieved; and 60% performance is being sought through truly elaborate schemes. (The latter efficiencies are based on the higher heating value of fuel.)

I am making two points with these comparisons: first, cost restricts automotive efficiencies; an automobile engine costs about \$20/kW, while the corresponding part of a power plant costs perhaps \$500/kW. Second, substantially increasing the thermodynamic efficiency is difficult for any engine based on combustion; it can never approach 100%.

The most practical measure to increase the thermodynamic efficiency of automotive engines is to increase the fraction of heat that goes into pressure, e.g. to have more of the thermodynamic fluid be air or, in practical language, to use a lean fuel—air mixture. In typical driving, η_t might be improved this way by as much as a factor 1·15, e.g. η_t increasing to almost 44% from the 38% characterizing the best conventional gasoline engines.

The most widely used lean-burn engine is the diesel, another lean-burn engine is the new direct-injection stratified charge (DISC) engine, which uses spark-ignition. In compression-ignition, or diesel, engines the fuel has low volatility and is in the form of small droplets after injection into the cylinder. Combustion initiates on droplet surfaces at the high temperature and pressure. The timing of combustion is controlled by the injection. Power output is controlled by the amount of fuel injected. There is no throttle, the same amount of air being introduced in every cycle. At low power, the fuel-air ratio is far below stoichiometric. But in spite of their efficiency advantage, diesel engines have not caught on for autos in the US because they have higher nitrogen oxide and particulate emissions and they are heavier. Their exhaust is apparent to anyone walking a main street in London.

In order for the flame front to advance from the spark throughout the cylinder in standard spark-ignition engines, the fuel is vaporized, and mixed well with air. Power output is controlled frictionally using the throttle, which creates a partial vacuum in the inlet manifold (figure 2). At the same time the amount of injected fuel is adjusted to obtain the desired fuel - air ratio. In the DISC engine, making use of the control possible with direct injection, turbulence and a spatially-varying fuel concentration enable the combustion to be reliable at fuel-air ratios down to about one-third stoichiometric§. The DISC engine is in its infancy so it is early to make judgments; but it appears to have a substantial advantage over the diesel in the potential for emissions control, while it cannot be quite as energy efficient. An alternative to achieving some of the efficiency advantage of lean-burn engines at low power is to recirculate much of the exhaust back into the cylinders (Lumsden et al. 1997).

Another way to improve thermodynamic efficiency is to change the shape of the pressure-volume diagram. One way is to adopt a longer stroke so that the expansion is more fully exploited, but the compression ratio experienced by the gases is kept the same by keeping the inlet valve open in the initial stage (the Miller and Atkinson Cycles now being introduced by Mazda and Toyota). While higher compres-

[†]The heat loss is 'effective' to the extent that it occurs at the beginning of the power stroke, which most of it does. Thus the upper bold curve in figure 3 is still essentially adiabatic except near minimum volume.

[‡]The lower heating value (LHV) is based on the water resulting from combustion being a gas in the final state; the higher, on water as a liquid. In vehicles extraction of the heat of condensation isn't practical so it is conventional to use LHV.

[§]In a quiescent fuel-air mixture the flame goes out for fuel-air ratios less than about two-thirds stoichiometric. See discussion of flammability limits in combustion texts. Achieving very low nitrogen oxide emissions under these conditions is a major challenge for the technology.

sion ratios increase efficiency in principle, as shown by equation (4 a), they cause knock and involve increased friction. Yet another possibility is to modify the engine fundamentally to recover work from the hot exhaust gas in analogy with combined-cycle power plants. Turbocharging offers such an opportunity, but the gain is modest; the primary purpose of turbocharging is to increase power at low engine speed (Gruden and Richter 1984). Ambitious combined-cycle measures may be justified for expensive heavy-duty engines, but not in automobiles. Finally, some improvement of η_1 is also feasible through insulating the cylinder walls; but in practice it probably cannot be increased much in that way.

In summary, while todays best gasoline engines achieve a thermodynamic efficiency of 38% and the best that could be done is much less than 100%, it is practical to improve automobile engines into the 40 to 50% range. Lean burn is the main line of development, but there are other concepts which can even be combined with lean burn. The challenge for lean-burn technology is to meet emissions standards with room to spare, because those standards are in the process of being tightened.

3.3. Mechanical efficiency

The mechanical efficiency, η_m , accounts for the frictional losses in the engine. It is the ratio of work output by the engine to the net work by the gases on the pistons in the compression plus power strokes, equation (2 b). There are three engine frictions: (1) rubbing of metal parts, like piston rings on cylinder walls, (2) gaseous friction, especially at the throttle and valves, and (3) friction in the engine accessories and their belt drives (Heywood 1988, chapter 13).

The mechanical efficiency averages some 50 to 55% in the composite US driving cycle, or about 45% if transmission losses are included. Instantaneous $\eta_{\rm m}$ is very sensitive to the kind of driving, near zero when the vehicle is coasting, braked or stopped, and high when the load is high. At moderate engine speed and near wide-open throttle $\eta_{\rm m}$ is about 85%. The power required in almost all driving is far below the engines maximum capability in todays vehicles, and the resulting low $\eta_{\rm m}$ offers the easiest opportunity to increase fuel economy, as discussed below.

The key to understanding efficiency is to 'model the losses', in this case the frictional work. A convenient notation is that of 'mean effective pressure'.

$$mep \equiv 2000 P / VN$$
.

Here P is power in kW averaged over an engine cycle, mep is in kPa, V is the engine displacement or the swept volume $V_{\rm max} - V_{\rm min}$ of each cylinder times the number of cylinders, in litres, and N is engine speed in rps. (The

factor of 2000 is 2 from the number of revolutions per 4-stroke cycle times 1000 l m⁻³.) The reason for introducing mean effective pressures is that power scales with engine size and speed; thus mean effective pressures are roughly the same for different engines and engine speeds.

The rate of frictional work in an internal combustion engine can thus be written:

$$P_{\text{frict}} = \text{fmep } VN/2000, \tag{5a}$$

where fmep is 'friction' mean effective pressure, cylinder pressure averaged over the full four-stroke cycle. Similarly, the output power can be written:

$$P_{\rm b} = \text{bmep } VN / 2000,$$
 (5b)

where bmep is 'brake' mean effective pressure.

Measurements of the rate of fuel use by internal combustion engines show it to be essentially linear in the power output, except near wide open throttle (WOT) (Roumegoux 1991, Ross 1994)†. An example of measurements supporting this linear dependence is shown in figure 5. Here the y-axis is the 'fuel-equivalent' mean effective pressure which is defined as $(2000/VN)P_{\text{fuel}}$.

At normal engine speeds, a satisfactory approximation for friction in spark ignition engines is linear in bmep:

$$fmep = (fmep_0 - c bmep), (6)$$

where fmep₀ is the friction mean effective pressure at no load. The negative bmep term is primarily associated with the throttling loss. The throttle varies from almost closed at low power, to wide open, so as the throttle valve is opened and power output increases the frictional loss at the throttle declines. Here

$$c \, \text{bmepWOT} \approx 60 \, \text{kPa}$$

the pressure drop into the inlet manifold at low power, a bit more than 1/2 atmosphere; and, for engines which do not compress the incoming air, bmep_{WOT} ≈ 1000 kPa. The linear approximation for the fuel energy rate is then:

$$P_{\text{fuel}} = [\text{fmep}_0 + (1 - c)\text{bmep}]VN/(2000\eta_t).$$
 (7)

For good modern engines, typical values to use in equation (7) are:

fmep₀
$$\approx$$
 160 kPa, and $\eta_t = 0.38$

for engine speeds near 30 rps. In the composite US driving cycle, excluding operations where no power is delivered to the wheels, the average bmep ≈ 200 kPa. Thus a typical fuel-energy rate for a 2 l engine is:

[†]Fuel use is higher near WOT because of the practice of injecting extra fuel, or making the mixture 'rich', to improve performance and cool the components.

$$P_{\text{fuel}} =$$

$$(160 + 0.94 \times 200)2 \times 30 / (0.38 \times 2000) = 27.5 \text{ kW}$$

or

$$P_{\text{fuel}} / \text{LHV} = 27.5 / 44 = 0.62 \text{ g s}^{-1} \text{ of fuel.}$$

Here LHV Å 44 kJ g⁻¹ is the lower heating value of the fuel. From equation (7) we also see that the dimensionless slope in plots of the form of figure 5 is $(1-c)/\eta_t \approx 2.5$.

3.4. Overall engine performance

The overall efficiency of the engine is:

$$\eta = \eta_{t} \eta_{m} = P_{b} / P_{\text{fuel}}. \tag{8}$$

In a first approximation, the efficiency η_t does not vary much from engine to engine or with operating point (Ferguson 1986, section 11.2); but fmep₀ increases with engine speed (Yagi *et al.* 1991; Heywood 1988, chapter 13) and increases somewhat for small engines (Ferguson 1986, section 11.1).

In figure 6, a performance map is shown for a 2.71 gasoline engine, showing the brake specific fuel consumption:

$$bsfc \equiv (P_{fuel}/LHV)/P_b = 1/(\eta LHV). \tag{9}$$

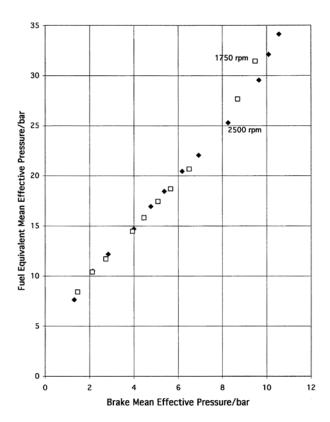


Figure. 5. Measured fuel rate vs power output Volkswagen 1.8 litre.

The brake specific fuel consumption is commonly expressed as grams of fuel consumed per kWh of output work. At the most efficient operating point in figure 6, bsfc \approx 255 g/kWh. The overall engine efficiency at that point is thus η = $3600/(44 \times 255)$ = 32.1%.

Let us instead estimate η using the approximation equation (7), and the parameters just given. Take the operating point with maximum efficiency to be near 30 rps and $P_b/P_{\rm WOT} = 0.74$:

$$\eta = \operatorname{bmep} \eta_{t} / [\operatorname{fmep}_{0} + (1 - c)\operatorname{bmep}]$$

$$= 740 \times 0.38 / [160 + (1 - 0.06)740] = 32.9\%$$

which is in satisfactory agreement with the value from figure 6. At this operating point one also finds $\eta_m = 0.86$.

An engines frictional work in a trip is roughly proportional to the total number of revolutions made by the engine during the trip and to the engines displacement, based on the VN factor in equation (7). Turning the engine off when the wheels are not powered reduces the engine-on time in the US urban driving cycle by almost half and the number of revolutions by about 20%. Adopting an engine with only half as much displacement reduces fmep by almost half. As we see below, with good design, such opportunities enable major improvement in η_m with no or minor sacrifice in performance.

3.5. A typical automobiles energy consumption

There are three ways to display the energy flows in vehicle operation (table 1). (1) Overall viewpoint: one explicitly describes all the losses within the powertrain. (2) Work

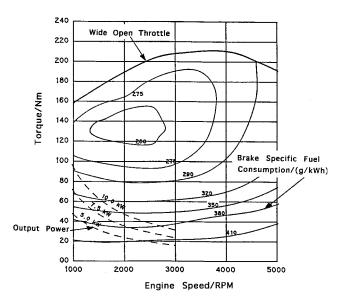


Figure. 6. Performance map for a 2.7 litre spark-ignition engine.

viewpoint: one explicitly describes all work done against friction, but one allocates the 'lost work', or thermodynamic inefficiency, to the work categories. (3) Vehicle load viewpoint: one explicitly describes only the vehicle loads, allocating all the losses within the powertrain to the final loads.

As shown in table 1, the three major vehicle loads are comparable in the US composite driving cycle (load viewpoint—right column). (More realistically, in todays typical driving, speeds are higher and the air drag term would be larger.)

The overall powertrain losses are shown in the left-hand column of table 1. The overall energy-efficiency, from fuel to wheels in average driving, is the sum of the vehicle loads, i.e. 17 units out of 100. This is essentially the product:

$$\langle \eta_{t} \eta_{m} \varepsilon \rangle \approx \langle \eta_{t} \rangle \langle \eta_{m} \rangle \langle \varepsilon \rangle \approx 38\% \times 53\% \times 85\% = 17\% \quad (10)$$

Here $\langle \varepsilon \rangle$, the average automatic-transmission efficiency, is taken as 85% †. One finds the overall 17% as the sum of the loads in the left-hand column of table 1, and $\langle \eta_m \varepsilon \rangle \approx 45\%$ as the sum of the vehicle loads in the central column. The 17% average powertrain efficiency is powerful information. For example, it helps you to estimate how much more efficient an electric vehicle with the same vehicle load might be. The exercise is left to the reader.

The thermodynamic lost work in the engine is 100-38 = 62%. As shown in the overall perspective of table 1, some 55% of the remaining energy is work against powertrain friction. Thus, the work against friction is 0.55×0.38 or 21% of the energy input, of which 18 points are engine friction and 3 transmission friction. This overall perspective is illustrated in figure 7. However, since the lost work as a percentage is relatively difficult to change, the most

Table 1. Estimated use of fuel energy by a Taurus in the composite US driving cycle from three viewpoints (based on 100 units of fuel energy consumed).

Viewpoint→	Overall	Work	v.load
Vehicle loads			
Air drag	5	13	30
Tyre rolling resistance	5	13	29
Brakes	5	14	30
Vehicle accessories	2	5	11
Powertrain losses			
Engine 'lost work'	62	NA	NA
Engine frictions	18	47	NA
Transmission friction	3	8	NA
Total	100	100	100

[†]Resonable estimates of $\langle \varepsilon \rangle$ for urban and highway driving are 0.80 and 0.9, respectively. There is considerable variation; some analyses take $\langle \varepsilon \rangle$ to be about 80% in the composite cycle, with $\langle \varepsilon \rangle$ in urban driving about 0.65. Manual transmissions are about 90% efficient in most driving.

interesting perspective may be that of the work viewpoint (middle column of table 1).

The reader who is interested can use the formalism, with the help of a few parameters, to calculate fuel use by various vehicles in various kinds of driving. Examples are carried through for constant-speed driving and driving in the US driving cycles in the Appendix.

4. Improving mechanical efficiency

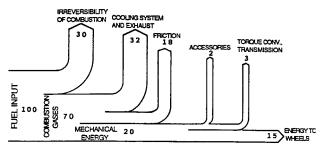
As the work viewpoint in table 1 shows, over half the fuel energy in the composite driving cycle is used to overcome friction within the engine and transmission. These losses could be greatly reduced through changes broadly characterized as design.

4.1. The performance challenges for new designs

Before considering design of a more efficient car, however, lets review vehicle-performance characteristics which may interact with design choices. There are three important measures of driving performance characterized by times of minutes, a few seconds, and a fraction of a second.

The first is maximum sustained power — for minutes — the determinant of speed in a long hill climb. Substantially less power than that of todays engines would do for todays typical midsize car. For example, 50 kW would enable a midsize car to maintain 65 mph (105 km h⁻¹) up the 6%

ENGINE-TRANSMISSION SYSTEM



LOADS ON THE VEHICLE

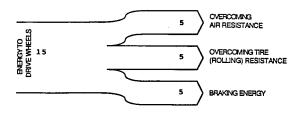


Figure. 7. Flows of available work in the US composite driving cycle.

grade on the expressway west of Denver (figure 1 above). High speed on level ground, albeit not autobahn speed, is less of a challenge.

The second is maximum transient power—for several seconds—the determinant of acceleration capability in high-speed driving and of 0 to $100~\rm km~h^{-1}$ acceleration time. This is where the maximum power capability of today's cars of $100~\rm kW$ or more comes in. For example, this power will accelerate a midsize car on level ground from $110~\rm to~125~km~h^{-1}$ in about 3 s.

The third is maximum torque, or, more particularly, power accessible within a small fraction of a second, without an increase in engine speed, where torque is related to power by $P = 2\pi N\tau/1000$, with P in kW, N in rps and τ in N m. This performance requirement concerns the strength of the powertrain's immediate response to the driver's signal for increased power. Wide open throttle torque at a normal engine speed of, say, 2000 rpm, is a good measure. High torque at normal N can be sensed immediately and is a major selling point for automobiles; it gives the feel of power, while the maximum transient power, achieved at high engine speed, may be less important.

I have briefly mentioned the opportunities to reduce the vehicle load and increase the thermodynamic efficiency. Reducing frictional losses in the powertrain is perhaps the largest and easiest opportunity. Opportunities to increase $\eta_m \varepsilon$ are: (a) reducing or eliminating gaseous friction, i.e. reducing throttling, (b) reducing friction through engine downsizing, (c) reducing friction between rubbing parts and in engine accessories in other ways (not discussed here), (d) turning the engine off when little power is needed, and (e) reducing transmission friction, especially in automatics.

4.2. Control of power with less throttling

About one-quarter of the work against engine friction in spark-ignition engines is due to throttling; so reducing throttling is an important target. As mentioned above, simply varying the amount of fuel introduced into the cylinder is the means of power control in diesels. Unfortunately, this non-frictional technique cannot easily be adopted for spark-ignition engines, since combustion is unstable in highly lean mixtures. In the DISC engine mentioned above, however, the fuel—air ratio can be varied enough to enable substantially reduced throttling. Without any throttling, friction mean effective pressure would be reduced from:

$$(\text{fmep}_0 - c\langle \text{bmep} \rangle) \approx 158 \text{ to}$$

 $(\text{fmep}_0 - c \text{ bmep}_{\text{WOT}}) \approx 110 \text{ kPa}$

The combined effect of lean-burn on thermodynamic efficiency and reduced throttling on mechanical efficiency

could be a 25% increase in fuel economy in the composite US driving cycle (Nakamura et al. 1981).

A different innovative method of power control can be achieved with variable valve timing or VVT (Amann 1989, Amann and Ahmad 1991). The valves are conventionally driven by cams with a fixed relation to crank angle. Instead of using the same valve opening and closing angles under all conditions, it is highly advantageous to use different timings at different levels of power and engine speed. Thus, VVT can increase power at wide open throttle as well as reducing the need for throttling at low power. The variation can be realized by having alternate cams which can be moved into place, as is done in some production engines by Honda. Another VVT mechanism is electrical operation of the valves. Using solenoids, low energy valve operation becomes essential—and appears feasible (Schechter and Levin 1996).

One way to control the amount of air with VVT is through the inlet valve opening time. The needed air is admitted (with open throttle), then the valve is shut early, and the rest of the compression stroke completed. With the valve closed, the compression is essentially elastic. In this way the control mechanism is changed from purely frictional to partly non-frictional. Ordinary light dimmers are analogous: like a throttle, variable resistors were formerly used to dim electric lights. Now pulse-width modulation is used for dimming, meaning that the circuit is closed part of the time and open for the rest of each short cycle. This control method involves little resistive loss.

4.3. Friction reduction by engine downsizing

All three engine frictions (rubbing, gaseous and engineaccessory) are roughly proportional to displacement. The ratio of maximum power to displacement, or specific power, has been almost doubled in production engines over the past 20 years. And technological developments should enable this progress to continue. One can take advantage of increased specific power to downsize engines, i.e. to adopt smaller engines of the same power. There is a drawback. Some of the increase in specific power is achieved by increasing the power at given engine speed, but much by increasing the maximum engine speed. Use of high speed engines to achieve high power involves some compromise with fraction-of-a-second performance, because it takes a little time (about ½ s) to downshift and speed up an engine to achieve high power (see figure 8). I wonder whether a ½ s delay represents a significant sacrifice.

One technique that increases specific power is to increase the number of valves per cylinder, thus increasing the speed of gas intake and exhaust (Gruden and Richter 1984). Four valves per cylinder have been widely adopted in recent years. Another technique for increasing power at a given speed, long used in race cars, is to tune the manifolds. At a

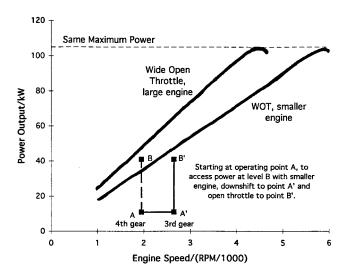


Figure. 8. Transmission management with a smaller engine of the same power.

given engine speed, one can arrange to have a high-pressure wave arrive outside an inlet valve the moment it opens. Variable inlet 'runners' are now being adopted in production vehicles.

Another technique, which has multiple benefits, is improved control of fuel injection, spark timing, and exhaust gas recirculation (an anti-pollution technique). The trend is to increase the number and sensitivity of microprocessor-based sensors and controls (Jurgen 1994). Sensors widely adopted in recent years include: air flow or pressure in the inlet manifold, oxygen in the exhaust, and knock. In addition, sensors of quantities such as in-cylinder pressure, pressure or temperature in the exhaust manifold, and rotational acceleration of the drive shaft, are being developed as part of an attempt to achieve full control of combustion in each cylinder and each cycle. The DISC engine, already introduced in Japan by Toyota and Mitsubishi, helps realize these control opportunities by injecting fuel directly into the cylinder each cycle. The scope for control is limited in present engines which inject fuel upstream from the inlet valves (figure 2), because much of the fuel condenses on the walls.

Yet another option is variable displacement, use of a small engine at low power and a large engine at high power. The most ambitious concept is to have independent engines on the same shaft, connected by clutches so that one or two or even three engines can be used depending on the power required. This concept is being developed by Knusaga, an engineering firm in Michigan. It is not efficient to use small cylinders, because of their high surface-to-volume ratio, so one is led to a two cylinder engine as the smallest unit. If vibrations can be reduced to a satisfactory level, this scheme could be attractive.

4.4. Hybrid powertrains

Hybridization provides another option for engine downsizing. A hybrid vehicle supplements the tank of fuel and engine with a second energy system: a different kind of energy-conversion device with its own storage. The kinds of hybrids being considered involve electrical or mechanical motors with corresponding electrical or mechanical storage, in addition to the fuel tank and engine. The storage technologies are batteries, electric capacitors, flywheels, and hydraulic accumulators (tanks with a compressible fluid under pressure). With two energy systems on board, a variety of powertrains and management schemes are possible. I will only discuss, and that very briefly, powerassist hybrids, a design near to todays conventional vehicles (Burke 1995).

A power-assist hybrid uses a relatively small supplementary energy system (SS) and a downsized engine. The SS assist is available for high-power events, lasting from a small fraction of a second to several seconds which, as just noted, are key performance criteria. The SS tends to be particularly effective for essentially instantaneous torque.

Although engine downsizing enables the largest efficiency improvement, there are other efficiency advantages of a hybrid. (1) Braking, normally achieved through friction, can be achieved in part by regeneration, absorbing the vehicles kinetic energy into the SS. For example, an electric drive motor doubles as a generator and can charge batteries during braking. (2) The SS can drive the vehicle and its accessories without the engine, when power requirements are low. As shown above, engine friction dominates at low power; and, although motors and their controllers also are lossy at low power, they are less so. Volkswagen has pioneered turning the engine off in deceleration and vehicle stop (Seiffert and Walzer 1991). (Vehicle accessories, other than an air conditioner, are run from the battery.) The VW technology works smoothly in a small diesel-powered production vehicle. When I rode in it, I found the automatic engine start and stop barely noticeable. As engine controls are improved, a smooth restart with low emissions could be achieved in any vehicle.

As indicated below, a rough doubling of fuel economy is possible with hybrid powertrains, but exactly how much will be practical, and at what cost, is highly uncertain. The great variety of hybrid concepts, both in components and management schemes, opens up major research opportunities.

4.5. Reduced transmission friction

Transmissions play a critical energy role by determining the operating point of the engine (Stone 1989, chapter 4). To reduce the role of engine friction in normal driving, one wants the transmission to call for engine operation at low speed and near wide open throttle; but when extra power is

needed, one wants a rapid shift to high speed. In practice, many cars with small engines and automatic transmissions already operate in something like this mode (see figure 8). In addition to downshifting fairly rapidly when high engine speed is needed for power, automatic transmissions smooth the acceleration at low vehicle speed. To achieve this kind of control, a torque converter is used. It is a fluid (frictional) coupling.

A technology widely adopted in recent years to improve fuel economy is torque converter lock up. With lock up, the coupling is fixed by clutches in cruise driving. When acceleration is wanted, the clutches are released and the fluid coupling comes into play. Another technology towards which designers are moving is additional forward gears. In lowest gear, the gear ratio is essentially fixed by considerations of starting the vehicle on an up grade (Stone 1989). Then, using convenient steps, one finds that with four forward gears the ratio is still fairly high at high vehicle speed, so that engine speeds are higher than desirable for fuel economy at, say, 115 km h^{-1} or 70 mph. Thus one wants the 'span' of gear ratios to be large. Five forward speeds are essential for manuals, and six speeds desirable, and designers are just beginning to create 5-speed automatics.

Continuously variable transmissions are also being developed, and are in use in some small cars. They can offer less friction than automatics while smoothing accelerations. Otherwise, they may not have much fuel economy benefit relative to five or six speed gearing, but may offer other advantages. For example, they might enable use of a constant-speed engine or motor.

5. Conclusions

If you have concluded that propulsion based on the old internal-combustion engine is in state of flux, with a bewildering array of good options to make it better, you're right. Rough estimates of the practical opportunities for improved fuel economy for conventional automobiles and a near-conventional hybrid are outlined in table 2.

These improvements are based on technologies presently in use, while some of the technologies discussed above are still under development. The improvements shown in table 2 would bring η_t to almost 44% and average $\eta_m \varepsilon$ to 68% for the power-assist hybrid.

The prospect for vehicles incorporating improvements such as those assumed in table 2 is poor in the US at this time in part because the price of petroleum fuels is very low, inhibiting private sector initiatives. Indeed, while many efficiency technologies have been introduced in recent years, they have been used to increase power and weight at fixed fuel economy. Moreover, in the US there has been a resurgence of faith in perfect markets, what I call simplistic

economics, inhibiting the creation of public policies to stimulate technical change that would help meet environmental goals.

An exception to this is the Partnership for a New Generation of Vehicles, a government-industry collaboration to develop a prototype vehicle which would achieve up to a factor of three improvement in fuel economy. As suggested in table 2, a power-assist hybrid is a serious candidate.

This discussion has focused on more-or-less conventional vehicles. The existing investment in factories, service facilities, vehicles, and, most important, people is so great that there is considerable momentum toward further refining the present kind of vehicle. Nevertheless, there are also major initiatives for new fuels, new kinds of propulsion, and new vehicle structures.

The improvement in mechanical efficiency from 45% to 68%, shown in table 2 for the composite US driving cycle, would take advantage of most of the practical opportunity associated with friction reduction. As noted, however, η_y could be substantially increased beyond the 38 ×1·15 ≈44% of table 2 by developing and adopting fuel cells instead of combustion engines (Williams 1993). Fuel-cell vehicles with hydrogen as the fuel are under development, with Daimler-Benz in the forefront, but it may be a long time before they are for sale. Moreover, as mentioned above, the vehicle load might be reduced much more than indicated in the table. Extremely-high fuel economy cars have been discussed by Lovins in the context of deep weight reduction (Lovins et al. 1993). Research is needed on lightweight materials, e.g. to bring

Table 2. Estimates of the factor by which fuel economy can be improved with current technologies.

	Conventional vehicle ^a	Power-assist hybrid ^b
Thermodynamic efficiency factor	1.15	1.15
Mechanical efficiency factor (engine and transmission)	1.20	1.50
Regenerative load reduction factor ^c	NA	0.90
Overall powertrain efficiency	1.38	1.92
Vehicle-load factor ^c	0.73	0.80
Overall fuel economy improvement factor	1.89	2.40

^aUS style midsize car (DeCicco and Ross 1993).

^bSame car with 1.9 litre DI diesel and shallow cycling of battery-based supplementary system.

^cThe reciprocal enters in the overall fuel economy.

their costs down, and on the safety and drivability of very light general-purpose cars.

Finally, I have a claim about research opportunities: All areas of science/technology with important social implications, including those that may appear mundane, offer surprisingly varied, interesting and accessible opportunities for research.

Acknowledgements

I thank several people for teaching me about automotive engines, and reviewers of this journal for their suggestions on this paper. I particularly want to thank my students Feng An and Wei Wu for sharing the research activities with me.

Appendix: applying the formalism

Consider a typical 'midsize' US vehicle, the 1995 Ford Taurus with 31 engine and automatic transmission; some characteristics are shown in table A1. The fuel economies in the US urban and highway driving cycles are also shown. Taurus is a large car to most people outside the US and even to many inside it. Smaller cars are not so different from an energy perspective, however, if their design is not focused on fuel economy. Compare, for example, the Volkswagen Golf with a two litre gasoline engine and 5-speed manual transmission, with the Taurus. The curb weights are 1169 and 1509 kg, respectively; the volumes of their passenger compartments are 88 and 102 cubic feet, respectively; and the US composite fuel economies correspond to 7-4

Table A1. Characteristics of the standard 1995 Ford Taurus.^a

	Traditional units	Metric units
Load characteristics		
Weight (curb+ 300 lbs.)	3418 lbs	1.55 tonnes
Drag coefficient	0.33	0.33
Frontal area	22.9 ft ²¹	2.12 m^2
Rolling resistance coefficient	0.009	0.009
Powertrain		
Displacement	182 cubic inch	3⋅0 litre
Maximum power	140 hp@4800 rpm	104 W
Maximum torque	165 ft ibs ,@ 3250 rpm	224 Nm
Fuel economy ^b		
Urban cycle	22.2 mpg ^c	10.6 l/100 km
Highway cycle	38.5 mpg	6·1 1/100 km
Composite cycle	27.4 mpg	8.6 l/100 km

^aSome are estimates.

and 8-6 1/100 km, respectively. In terms of this measure of fuel economy, the Golf is 16% more efficient.

With the parameters from table A1, readers can do their own fuel use calculations for particular kinds of driving. For fuel referred to in US regulations, one can use the energy density 120 MJ/US gallon or 31.7 MJ 1^{-1} . Some fuel use calculations for these cycles and for cruise driving have been presented (Ross 1994, An and Ross 1993a, b). Let us calculate the fuel use in steady driving at a speed of $100 \text{ km h}^{-1} = 27.8 \text{ m s}^{-1}$. Use equation (7) in the form:

$$P_{\text{fuel}} = [\text{fmep}_0 V N / 2000 + (1 - c) P_b] / \eta_t.$$

To find $P_{\rm b}$, one calculates $P_{\rm load}/\varepsilon$ from equation (3). For Taurus:

$$P_{\text{tyres}} / \varepsilon = 0.009 \times 1.55 \times 9.8 \times 27.8 / 0.9 = 4.22 \text{ kW}$$

$$P_{\rm air}/\varepsilon =$$

$$0.6 \times 0.33 \times 2.12 \times 27.8^3 / (1000 \times 0.9) = 10.02 \text{ kW}$$

So, assuming $P_{\rm access} = 0.75$ kW, $P_{\rm b} = 15.0$ kW. To find N, one can adopt approximations where typical engine speeds depend only on engine displacement, not on details of the driving:

$$N_{\rm pwr} = 30 (V/3)^{-0.3}$$
 and $N_{\rm unp} = (15 - V)$ rps

where V is in litres and the subscripts refer to two driving modes: powered and unpowered. The latter I define as no power at the wheels, or vehicle stop, coasting and braking. Obviously these expressions for N are strong simplifications. For the example under consideration, then, N = 30 rps. Numerically, we find:

$$P_{\text{fuel}} =$$

$$[160 \times 3 \times 30 / 2000 + (1 - 0.06)15.0] / 0.38 = 56.1 \text{ kW}$$

or

56.1 kW
$$\times$$
 3600 s h⁻¹/
$$(31.7 \text{ MJ I}^{-1} \times 100 \text{ km h}^{-1}) = 6.4 \text{ 1/100 km}.$$

Note that the first term in the brackets, essentially the frictional work inside the engine, is 7 kW, not a small rate of work!

Carry out the same calculation for the Golf with a 2.01 engine. We need the inertial weight. Take it to be 300 lbs, or 136 kg, plus the curb weight; so for the Golf it is 1305 kg. We need frontal area A; an approximation for contemporary non-US cars is 0.81(width \times height), which is 1.96 m^2 for the Golf. According to another approximation just given, the engine speed is 33.9 rps. Guess that $P_{\text{access}} = 0.5 \text{ kW}$. Although one is not likely to know the other parameters specific to this car, the point is that they (rolling resistance coefficient, drag coefficient, fmep₀, c, transmis-

^bFor the US driving cycles, unadjusted for actual driving. For the composite cycle, combine 55% urban and 45% highway cycle fuel – distances ratios.

^cMiles per US gallon.

sion efficiency, and thermodynamic efficiency) are roughly the same for all such cars. Thus one finds:

$$P_{\text{tyres}}/\varepsilon = 3.56, P_{\text{air}}/\varepsilon = 9.26$$

and

$$P_{\text{fuel}} = 45.6 \,\text{kW}$$
,

corresponding to $5.2\ 1/100\ km$, or 23% more energy efficient at $100\ km\ h^{-1}$ than the Taurus.

As a second example, let us calculate fuel use over the US driving cycles. The way to handle decelerations is to consider energy conservation: the powertrain output over the entire trip is the sum of energy for tyres, air and accessories, and the energy ending in the brakes rather than in inertial change. Rewrite and approximate equation (7) for the average rate of fuel use for a trip or driving cycle:

$$\langle P_{\text{fuel}} \rangle \approx \{ \langle \text{fmep}_0 \rangle \langle N \rangle_p T_p + \langle N \rangle_u T_u \rangle V / 2000 + (1 - c) \langle P_b \rangle \} / \langle \eta_1 \rangle$$
 (A 1)

Here subscripts p and u designate powered (beyond for accessories) and unpowered driving, respectively; T_x is the fraction of time spent in each of these modes, with $T_p + T_u = 1$. In addition, the P_b term can also be decomposed into the kinds of work done, using equations (3) and (2 c), to obtain the separate items in table 1.

The main difficulty is estimating air and brake terms over a varying driving pattern. The straightforward method is to obtain the second-by-second sequence of vehicle speeds and calculate the power levels at each second. I express the results in terms of $P_{\rm air}$ and the kinetic energy evaluated at the overall average trip speed $\langle v \rangle$, because we found some general approximations in that form (which I won't discuss). Thus (An and Ross 1993b):

$$\langle P_{\rm air} \rangle = \lambda' P_{\rm air}(\langle v \rangle), \langle P_{\rm brakes} \rangle = \beta' \langle v \rangle n_{\rm s} \times 0.5 M^* \langle v \rangle^2$$

where n_s is the number of stops per metre, and M^* was mentioned in connection with equation (3). Values are given for the two US cycles in table A2.

Some intermediate stages in the calculation for Taurus are given in table A3. Here the friction term is the entire left hand expression within the brackets of equation (A 1); and the three $\langle P_b \rangle$ terms are actually of the form $(1-c)\langle P_{\rm tyres} \rangle / \varepsilon$ and so on; and where ε is taken to be 0.8 for UDC and 0.9 for HDC. I have included a factor for the effect of cold start in increasing engine friction. To find $P_{\rm fuel}$ one adds the terms, including the $P_{\rm access}$ term without transmission loss, and divides by $\langle \eta_1 \rangle$.

The fuel economies are then $100\langle P_{\text{fuel}}\rangle (31.7\langle v\rangle) = 10.3$ and 6.3 1/100km in the US urban and highway cycles, respectively (or 22.9 and 37.2 miles per US gallon), in

Table A2. Characteristics of two US driving cycles.

	Urban (UDC)	Highway (HDC)
⟨v⟩	8.74 m s^{-1}	21.6 m s ⁻¹
	0.55	0.90
λ'	2.87	1.11
β'	2.24	1.94
$n_{\rm s}$	1.50 per km	0.061 per km

Table A3. Steps in calculating Taurus fuel economy (kW).

	$\langle P_{\rm b} \rangle$	terms ^b		Engine	
	Tyres	Air	Brakes	friction ^a	$\langle P_{\rm fuel} \rangle$
UDC	1.40	0.94	2.11	5.67	28.5
HDC	3.08	4.90	0.99	6.77	43.3

^aIncludes a cold start factor of 1.07, for the UDC only.

^bIn the form $(1-c) \langle P_{\text{tyres}} \rangle / \varepsilon$, etc.

reasonable agreement with the measured values in table A1. In this exercise, although some major approximations were made, the most significant quantities may be accurate within a factor of (10 ± 05) .

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Marc Ross obtained his PhD in physics at the University of Wisconsin in 1952. He worked on 'phenomenological' theories of fundamental particles until 1971, when he began to ponder doing something different. Public concerns about energy and environmental problems were growing at that time, and he followed suit. He co-directed the American Physical Society's study of efficient energy use in 1974. His research concerns energy 'end-use' and its environmental implications from the perspectives of physics, economics, behaviour and policy. He works with colleagues at Argonne National Laboratory on forecasting industrial energy consumption and emissions, for the purpose of evaluating public policies that influence industrial performance. Professor Ross research with students at the University focuses on energy use and emissions of vehicles, and design of alternative vehicles.