

परीक्षक: इन्स्टिट्यूट ऑफ प्लास्टिक्स टेक्नोलॉजी
(संस्थान प्लेस्टिक टेक्नोलॉजी)
पता: प्ले. 601-322
फोन: 0144-22254707
ईमेल: chetana@upgvt.gov.in



CIPET - INSTITUTE OF PLASTICS TECHNOLOGY
(Ministry of Chemicals & Fertilizers, Govt. of India)
Country: CHINA - 605 552
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परीक्षण रिपोर्ट / TEST REPORT

रिपोर्ट नं. / REPORT NO.: **65718**

दिनांक / Date: **30-04-2021**

Test Duration: 24-03-2021 To 30-04-2021

भाग - II / PART - C

क्र.सं. / S/N: **26371**

S.No.	Test Name	Test Method / Standard	Unit	Test Value Obtained
1	Tensile Strength	ASTM D 638	kg/cm ²	581.4
2	Elongation at Break	ASTM D 638	%	36.9
3	Compressive Strength	-	kg/cm ²	36.1
4	Water Absorption for 24 hours	ASTM D 570	%	0.53
5	Izod Impact Strength (Notched) - Before UV Exposure	ASTM D 256	kJ/m ²	9.87
6	Izod Impact Strength (Notched) - After 240 hours of UV Exposure	ASTM D 256	kJ/m ²	23.12
7	Colour Measurement - Before UV Exposure - L	ASTM D 2244	-	52.42
8	Colour Measurement - Before UV Exposure - a	ASTM D 2244	-	-1.40
9	Colour Measurement - Before UV Exposure - b	ASTM D 2244	-	5.59
10	Colour Measurement - After 240 hours of UV Exposure - L	ASTM D 2244	-	33.50
11	Colour Measurement - After 240 hours of UV Exposure - a	ASTM D 2244	-	-12.82
12	Colour Measurement - After 240 hours of UV Exposure - b	ASTM D 2244	-	3.95
13	Colour Measurement - ΔE	ASTM D 2244	-	0.58

UV - Exposure Test Conditions
Test Method: ASTM G 15
UV - Light Source: Xenon arc lamp
Irradiance: 0.35 W/m² at 10 cm
Chamber Temperature: 45 ± 2°C
Black Panel Temperature: 83 ± 2°C
Light Exposure Hours: 240 Minutes
Water Spray Hours: 48 Minutes
Total Hours of UV Exposure: 328 Hours

Part 03
a. This Test Report/Certificate is issued only for the sample submitted to CIPET.
b. The Results stated above related only to the items tested.
c. The Quality of the subsequent production for use is not guaranteed by the manufacturer.
d. This report, in full or part, shall not be reproduced, published, advertised, used for any legal action, without prior permission from CIPET.
e. Selection of samples for individual test has been done in accordance with respective clauses of IS.
f. Details of test value cannot be full.

AUTHORISED SIGNATORY

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FORM NO.: NTH/CHN/PS



भारत सरकार Government of India
राष्ट्रीय परीक्षण शाला (द.वे.)
NATIONAL TEST HOUSE (SR)
तरावली, चेन्नई - 600 113, Taramani, Chennai - 600 113
Phone: 22432374, 22431157 Fax: 22433198 email: nthsr.in@nic.in

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Test Certificate No.	Code No.	No. of Pages
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As desired, the sample was subjected to the following tests with the results noted below:

1	Dimensions (mm) (as per IS: 4020-Part 2: 1998)	
1.1	Overall length of Window	1220
1.2	Overall Width of Window	910
1.3	Overall length of Window shutter	1156
1.4	Overall Width of Window shutter	419
1.5	Thickness of Window Frame	68.2
2	Test for Flatness (as per IS: 4020-Part 3: 1998)	
2.1	Twist, mm	1.30
2.2	Warpage, mm	0.41
2.3	Cupping, mm	0.35
3	Test for Local Planeness (as per IS: 4020-Part 4: 1998)	
	Average Local planeness, mm	
	Planets	0.04
4	Test for Impact Indentation (as per IS: 4020-Part 5: 1998)	
	Average Local planeness, mm	
	Planets	0.08

Test Certificate No.	Code No.	No. of Pages
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5	Test for Slitting (as per IS: 4020-Part 10: 1998)	
	The door shutter was inspected for visible damages after 50 slitting.	Observed no visible damage on the surface of the door Satisfactory.
6	Test for 4kg L loading (as per IS: 4020-Part 7: 1998)	
	Deflection after 15 min. when load, mm	4
	Residual deflection at 3 min. after removal of load, mm	0.5

Tested by	Checked by	Approved by
Senthil Kumar M Scientific Officer (Mechanical)	Ajeet Kumar Scientist B (Civil)	S. Mani Scientist C (Mechanical)

SGS

Report No.: CH-TX-1242011067 DATE: 30/03/2021

Test Item(s)	Limit	Unit	MDL	991
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Sum of PBBs	1000	mg/kg	-	ND
Mondobromophenyl	-	mg/kg	5	ND
Dibromophenyl	-	mg/kg	5	ND
Tribromophenyl	-	mg/kg	5	ND
Tetrabromophenyl	-	mg/kg	5	ND
Pentabromophenyl	-	mg/kg	5	ND
Hexabromophenyl	-	mg/kg	5	ND
Heptabromophenyl	-	mg/kg	5	ND
Octabromophenyl	-	mg/kg	5	ND
Nonabromophenyl	-	mg/kg	5	ND
Decabromophenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND
Mondobromophenyl ether	-	mg/kg	5	ND
Dibromophenyl ether	-	mg/kg	5	ND
Tribromophenyl ether	-	mg/kg	5	ND
Tetrabromophenyl ether	-	mg/kg	5	ND
Pentabromophenyl ether	-	mg/kg	5	ND
Hexabromophenyl ether	-	mg/kg	5	ND
Heptabromophenyl ether	-	mg/kg	5	ND
Octabromophenyl ether	-	mg/kg	5	ND
Nonabromophenyl ether	-	mg/kg	5	ND
Decabromophenyl ether	-	mg/kg	5	ND
Sum of Phthalates	1000	mg/kg	-	ND
Bis (2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND
Bis (2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND
Bis (2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND

Note: ND - Not Detected / MDL - Method detection limit

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This document is issued by the Company under its General Conditions of Service printed overleaf or available on request and accessible at: www.sgslabs.com.
The Company is not responsible for the results of the tests if the sample is not representative of the material or if the sample is not properly prepared or if the sample is not properly stored or if the sample is not properly handled or if the sample is not properly analyzed or if the sample is not properly reported or if the sample is not properly archived or if the sample is not properly disposed of.
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परीक्षण प्रमाण पत्र TEST CERTIFICATE

FINAL REPORT

परीक्षण प्रमाण पत्र	वारी होने की तिथि	कोड नं.	पृष्ठ	पृष्ठों की संख्या
Test Certificate No.	Date of Issue	Code No.	Page	No of Pages

15/07/2021 162556554296 1 2

निर्देश जारी करने के लिए
Issued To: DIRECTOR PENTA EXTRUSIONS INDIA PVT. LTD.

पता
Address: Penta Extrusions India Pvt. Ltd. No. 29, 1st floor, 1st main Road, Thendral Nagar west, Thirumullaivoyal, Chennai - 600092

पत्रक का संदर्भ सं. एवं दिनांक
Customer's Ref. No.: NI Date: 28/06/2021

पंजीकृत सं. एवं दिनांक
Register No & Date: 00670/NTH(SR)/CIV(G)/07/107/2021.

परीक्षण सामग्री का विवरण
Description of Test Item: Stated as "uPVC Window - PENTA Extrusions"

परीक्षण सामग्री का पड़वार
Identification of Test Item: Two Samples of uPVC Windows PENTA extrusions received for testing.

नमूना का विनिर्देश (यदि कोई)
Product Specification (if any): NA

नमूना प्राप्ति की तिथि
Date of Receipt of the Test Item: 06/07/2021

परीक्षण प्रणाली का विवरण
Methods used for Test: On the lines of IS 4020:1998

नमूना प्रक्रिया जारी प्रासंगिक सं.
Sampling Procedure where relevant: NA

परीक्षण प्रणाली का विवरण
Methods used for Test: On the lines of IS 4020:1998

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Approved by

TNPWD | TNHB | TNUHDB