

Manual Operation

I/O Check

Alarm Monitor

Job Change

Operation

System Start/Stop

Busbar Clamp/UnClamp

Emergency Stop

PLC SYSTEM

Power : XGP-AC23

Cpu : XGL-CPUE

X : XGH-D24A

Y : XGO-TR4A

AXIS : XGF-PN8B

Base : XGB-M06A

Xgital I/O

IN 32 POINT

TG7-1H40Q*1EA

Xgital I/O

OUT 32 POINT

TG7-1H40Q*1EA

Taping Head#1

Taping Head#2

Ether CAT

IX7NHA-004

IX7NHA-004

YERANG				MODEL :		TITLE :		GROUP
				ME A-TYPE		PLC XAGRAM#1		D
DWG.	CHK.	APPR.	PROJECT NO.	DWG NO.				SHEET
D. SAGONG		D. SAGONG	23YR-BT04-TS	YR1000-100-03				04
2023. 09. 20.								