

Homework 4

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1 Problem 1

Four mixing techniques, each with $n_i = 4$ observations.

Technique 1:	3129, 3000, 2865, 2890
Technique 2:	3200, 3300, 2975, 3150
Technique 3:	2800, 2900, 2985, 3050
Technique 4:	2600, 2700, 2600, 2765

Group sample means (computed directly from the data):

$$\bar{y}_{1\cdot} = 2971.00, \quad \bar{y}_{2\cdot} = 3156.25, \quad \bar{y}_{3\cdot} = 2933.75, \quad \bar{y}_{4\cdot} = 2666.25.$$

Grand mean:

$$\bar{y}_{..} = 2931.812.$$

(a) ANOVA test

Model:

$$y_{ij} = \beta_i + \varepsilon_{ij}, \quad \varepsilon_{ij} \stackrel{iid}{\sim} N(0, \sigma^2).$$

$$\begin{aligned} \text{SST} &= \sum_{i=1}^4 \sum_{j=1}^4 (y_{ij} - \bar{y}_{..})^2 = 643649.3125, \\ \text{SSB} &= \sum_{i=1}^4 n_i (\bar{y}_{i\cdot} - \bar{y}_{..})^2 = 489737.6875, \\ \text{SSE} &= \text{SST} - \text{SSB} = 153911.625. \end{aligned}$$

Degrees of freedom:

$$\text{df}_{\text{between}} = k - 1 = 3, \quad \text{df}_{\text{within}} = N - k = 16 - 4 = 12.$$

Mean squares and F -statistic:

$$\begin{aligned} \text{MSB} &= \frac{\text{SSB}}{3} = 163245.8958, \\ \text{MSE} &= \frac{\text{SSE}}{12} = 12825.96875, \\ F &= \frac{\text{MSB}}{\text{MSE}} \approx 12.72. \end{aligned}$$

Critical value for $F_{0.05;3,12} \approx 3.49$. Since $F \approx 12.72 > 3.49$, we reject the null hypothesis that all technique means are equal.

Conclusion: There is a statistically significant effect of mixing technique on tensile strength (ANOVA, $p < 0.001$).

Source	SS	df	MS	F
Between (Treatment)	489737.6875	3	163245.8958	12.72
Within (Error)	153911.625	12	12825.96875	
Total	643649.3125	15		

(b) Normal probability plot of residuals

Residuals are computed as $r_{ij} = y_{ij} - \hat{\beta}_i = y_{ij} - \bar{y}_i$. The list of residuals (grouped by technique) is:

- T1: +158, +29, -106, -81
- T2: +43.75, +143.75, -181.25, -6.25
- T3: -133.75, -33.75, +51.25, +116.25
- T4: -66.25, +33.75, -66.25, +98.75

Estimated error standard deviation: $\hat{\sigma} = \sqrt{\text{MSE}} = \sqrt{12825.96875} \approx 113.27$.

Standardized residuals (each residual divided by $\hat{\sigma}$) are all within about ± 1.6 , with no extreme outliers (none exceed $|2|$). Thus a normal probability plot would show approximate linearity, there is no strong evidence against normality for the residuals.

Residuals appear approximately normal.

(c) Residuals vs fitted values

Fitted values are the group means $\{2971.00, 3156.25, 2933.75, 2666.25\}$. Plotting residuals vs fitted values (numerically checking spread) shows no clear trend or funnel shape and variances appear comparable across groups.

No clear evidence of heteroscedasticity or nonlinearity in residuals vs fitted.

(d) Pairwise two-sample t-tests (unadjusted)

All groups have equal sample sizes $n_i = 4$. The estimated standard error for the difference of two group means:

$$\text{SE}(\bar{y}_i - \bar{y}_j) = \sqrt{\text{MSE} \left(\frac{1}{4} + \frac{1}{4} \right)} = \sqrt{0.5 \cdot \text{MSE}} = \sqrt{0.5 \cdot 12825.96875} \approx 80.08.$$

Degrees of freedom: $N - k = 12$.

Compute differences and t -statistics (two-sided):

Pair	Difference ($\bar{y}_i - \bar{y}_j$)	t -stat	Approx. p-value
1 vs 2	-185.25	-2.31	≈ 0.039
1 vs 3	+37.25	0.47	≈ 0.65
1 vs 4	+304.75	3.81	≈ 0.003
2 vs 3	+222.50	2.78	≈ 0.017
2 vs 4	+490.00	6.12	< 0.0001
3 vs 4	+267.50	3.34	≈ 0.006

Unadjusted at $\alpha = 0.05$, the significant pairs are: (1 vs 2), (1 vs 4), (2 vs 3), (2 vs 4), (3 vs 4). Only (1 vs 3) is non-significant.

(e) Bonferroni adjustment

There are $m = \binom{4}{2} = 6$ pairwise comparisons. The Bonferroni adjusted per-comparison level is $\alpha^* = 0.05/6 \approx 0.00833$ (or multiply p-values by 6).

Applying Bonferroni:

- (1 vs 4): unadjusted $p \approx 0.003 \Rightarrow$ adjusted $p \approx 0.018 \Rightarrow$ still < 0.05 : **significant**.
- (2 vs 4): unadjusted $p \ll 0.001 \Rightarrow$ adjusted $p \ll 0.01$: **significant**.
- (3 vs 4): unadjusted $p \approx 0.006 \Rightarrow$ adjusted $p \approx 0.036$: **significant**.
- (1 vs 2): unadjusted $p \approx 0.039 \Rightarrow$ adjusted $p \approx 0.234$: not significant after Bonferroni.
- (2 vs 3): unadjusted $p \approx 0.017 \Rightarrow$ adjusted $p \approx 0.102$: not significant after Bonferroni.
- (1 vs 3): not significant.

Conclusion (Bonferroni): Technique 4 is significantly lower than Techniques 1,2,3.

(f) Why different results (unadjusted vs Bonferroni)?

Unadjusted pairwise tests control Type I error per comparison but not the family-wise error rate. Bonferroni controls the Family Wise Error Rate by making each test dividing α by the number of comparisons, reducing the chance of any false positive across the family of comparisons at the cost of reduced power. Hence Bonferroni yields fewer significant comparisons.

2 Problem 2

Data summary: $k = 6$ treatment levels, $n_i = 5$ replicates per level, $N = 30$. Given:

$$\text{SSTotal} = 900.25, \quad \text{SSTreat} = 750.5.$$

Compute SSE:

$$\text{SSE} = \text{SSTotal} - \text{SSTreat} = 900.25 - 750.5 = 149.75.$$

(a) Estimate of error variance

Degrees of freedom for error: $N - k = 30 - 6 = 24$.

$$\hat{\sigma}^2 = \text{MSE} = \frac{\text{SSE}}{N - k} = \frac{149.75}{24} \approx 6.2395833333.$$

$$\boxed{\hat{\sigma}^2 \approx 6.2396.}$$

(b) Proportion of variability explained by treatment

$$R^2 = \frac{\text{SSTreat}}{\text{SSTotal}} = \frac{750.5}{900.25} \approx 0.8339.$$

Treatments explain approximately 83.39% of the total variability.

(c) ANOVA F -test

$$\text{MS}_{\text{treat}} = \frac{\text{SSTreat}}{k - 1} = \frac{750.5}{5} = 150.1.$$

$$\text{MSE} = \frac{\text{SSE}}{N - k} = \frac{149.75}{24} \approx 6.2396.$$

$$F = \frac{\text{MS}_{\text{treat}}}{\text{MSE}} \approx \frac{150.1}{6.2396} \approx 24.06.$$

With $\text{df}(5, 24)$, this F is extremely large; the p-value is $\ll 0.001$. Thus the treatment effect is highly significant.

Reject H_0 ; there is a strong treatment effect ($F \approx 24.06$, $p \ll 0.001$).

3 Problem 3

Consider a factor with k levels, level means β_1, \dots, β_k , and observations $y_{ij} = \beta_i + \varepsilon_{ij}$ with ε_{ij} independent, mean zero, variance σ^2 .

(a)

- *Effect model:* $y_{ij} = \mu + \tau_i + \varepsilon_{ij}$ with the constraint $\sum_{i=1}^k \tau_i = 0$. Without a constraint on the τ_i 's, the parameters $\mu, \tau_1, \dots, \tau_k$ are non-identifiable because adding a constant to μ and subtracting it from each τ_i yields the same fitted values.

(b) Removing non-identifiability

Use the $\mu + \tau_i$ form but impose a constraint (e.g., $\sum_i \tau_i = 0$ or set a reference level $\tau_1 = 0$). This yields unique estimates for μ and the τ_i .

(c) Variance of a contrast estimator

A linear contrast has the form $L = \sum_{i=1}^k c_i \beta_i$ with constants c_i (often with $\sum c_i = 0$). The unbiased estimator is

$$\hat{L} = \sum_{i=1}^k c_i \hat{\beta}_i = \sum_{i=1}^k c_i \bar{y}_{i..}$$

Under independence and $\text{Var}(\bar{y}_{i..}) = \sigma^2/n_i$,

$$\text{Var}(\hat{L}) = \sigma^2 \sum_{i=1}^k \frac{c_i^2}{n_i}.$$

If $n_i = n$ for all i , this simplifies to

$$\text{Var}(\hat{L}) = \frac{\sigma^2}{n} \sum_{i=1}^k c_i^2.$$

In practice replace σ^2 by MSE to get an estimated variance:

$$\widehat{\text{Var}}(\hat{L}) = \text{MSE} \sum_{i=1}^k \frac{c_i^2}{n_i}.$$

(d) Hypothesis test for a contrast

To test $H_0 : \sum_{i=1}^k c_i \beta_i = 0$, use the statistic

$$T = \frac{\hat{L}}{\sqrt{\text{MSE} \sum_{i=1}^k \frac{c_i^2}{n_i}}}.$$

Under the normal-error model and H_0 , $T \sim t_{N-k}$. Reject for large $|T|$. A $(1 - \alpha)$ confidence interval for the contrast is

$$\hat{L} \pm t_{1-\alpha/2, N-k} \sqrt{\text{MSE} \sum_{i=1}^k \frac{c_i^2}{n_i}}.$$