

Diagram Key

● Yes

● No

START

IS DRIVE = ON & Q-STOP = OFF

EAT 5*.DO NOTHING :)

IS RUN = ON & OTHERS = OFF

IS JOG FRD = ON

IS JOG REV = ON

JOG REV

JOG FRD

RUN WITH CONST. SPEED

IS ACC = ON & DEACC = OFF

MOTORS ACCELERATE

IS CONST = ON

RUN WITH CONST SPEED

IS DEACC = ON & ACC = OFF

MOTORS DEACCELERATE

IS CONST = ON

RUN WITH CONST SPEED