Fiat Auto normazione

ELECTRIC AND ELECTRONIC SYSTEMS:

Bench-tested immunity to voltage changed on feeding lines

PERFORMANCE STANDARD 7-Z0444

Pagina: 1 di 44

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Code

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PURPOSE

Definition of the equipment required and the procedure to follow to bench-test immunity to voltage variation on the power leads of electric and electronic systems.

Change	Date			
-	June 95	Edition 1 –	New; edited in accordance with the Technical Memory Procedure; this standard cancels and replace point 5 of standard 7.Z0890.	
-	13/08/97	Edition 2 –	Updated.	(SS)
-	20/05/99	Edition 3 –	Added measure cycles key on/off and updated helps in accordance with procurement specification 9.90110.	(SS)
-	04/27/04	4 th Edition –	Supervisor (was Durando) changed. Deleted paragraph "Test time requirements".	(<u>SS</u>)

AS UPDATE STATUS OF PRINTOUTS CANNOT BE MONITORED, CHECK THE WEB SITE FOR THE LATEST EDITION OF DOCUMENT







Standard Utilization Criteria

This Standard has the purpose to check the correct operation of the electric and electronic system when subjected to the power voltage variations generated during the engine start-up and by the key switch bounces.

Referenced Standards

9.90110 Specifications for electric and electronic devices for motor vehicles.

95/54/CE Directive

<u>7-G0030</u> Significance calculation for tested objects.

Required Test Equipment

1 - TEST ENVIRONMENT

The room dimensions must allow to contain instruments and the test bench; the room must be free from noise which can affect the test results.

The environmental requirements are as follows:

Temperature: 23 ± 5 °C Relative humidity $45 \div 70$ % Atmospheric pressure: $860 \div 1060$ mbar

2 - SIGNAL GENERATOR

Arbitrary wave forms must be generated, having frequency band in 0.001 Hz ÷ 20 kHz with horizontal resolution exceeding 4000 points and vertical resolution higher than or equal to 10 bits.

3 - PROGRAMMABLE POWER SUPPLY

It must be voltage driveable through a signal generator, providing a minimum pass band of 10 kHz (DC÷10 kHz) and an internal resistance (Ri) lower than or equal to 0.01Ω .

Moreover, it must be capable to supply and deliver the maximum current required for proper operation of the tested device.

Therefore, it is recommended to use a programmable power supply or a DC amplifier with output voltage between 0 and 24 V, delivered current higher than 40 A and minimum pass band equal to 10 kHz.

4 - DIGITAL OSCILLOSCOPE

It must have a pass band higher than 200 MHz, with single-pulse sampling at 400 Msample/s minimum per channel.

Moreover, it must be equipped with voltage probes having the following characteristics:

attenuation 10 x: $R >= 10 M\Omega$, C <= 12 pF, max voltage 500 V, pass band >= 200 MHz attenuation 100 x: $R >= 10 M\Omega$, C <= 2.5 pF, max voltage 1500 V, pass band >= 120 MHz

5 - POWER SUPPLY (NON PROGRAMMABLE)

It must supply the required voltage and delivery the maximum current for the proper operation of the tested device.

It is recommended to use an adjustable voltage power supply within 0 and 24 V, 40 A, with 45 Ah floating battery, 225 A.

6 - GROUND PLATE

It must consist of high electric conductivity sheet (copper, aluminum, brass, galvanized steel), with minimum thickness 1.5 mm and minimum dimensions 2 x 1 m.

The ground plate must be connected to the building ground line via a proper copper plait welded to the plate itself.

7 - TEST BENCH

It must consist of insulating material (e.g. wood), with dimensions suitable for housing the ground plate.

NOTE: The above listed equipment can be replaced with other ones provided that they are equivalent or better in characteristics, accuracy and repeatability.

Date:	 VIOLATION:	NO[]YES[]
Technician's Name:	 Signature:	

Description of the Device to be Tested

Description of the Device to be Tested						
Requested Data	Read Data					
SYSTEM:						
DRAWING No. :						
NAME:						
ECU IDENTIFICATION No.:						
SUPPLIER :						
DESTINATION :						
Date:						
Technician's Name:	Signature:					

Significance of the Test Components

SIGNIFICANCE OF THE TEST COMPONENTS						
Component Type	Significance % Weight		Component	Meaningful	Minimum	
	% value	В	affecting the test	Characteristic s	Technological Level	
	A		significance	· ·	2070.	
Active		50	ECU	printed circuit board box if metallic software release	В	
Active		20	Harness	cables length and section	С	
Active		30	Sensors and actuators	impedance	С	

For the calculation of the significance of the components under test refer to the standard <u>7-G0030</u>

Tested System Significance: SUM (A x B) / 100 = %							
Date:		VIOLATION:	NO[]YES[]				
Technician's Name:		Signature:					

Standard N°:7-Z0444	Technological Level: A[]-B[]-C[]-D[]-E[]
Component Type:	Drawing Number:
Supplier:	Last Change Date:

Test Preparation

1	. TF	ST	FO	UIP	MEI	NT	SFI	ГШР

1.1	Retrieve the necessary technica	I documentation to perform the test, there including:	Technician []
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- operating conditions of the tested system.
- stimulation system (if necessary).
- monitored parameters and their tolerance (listed in the schematic of **Help 8.1** through **Help 8.28**).
- malfunctioning definition (listed in the schematic of Help 8.1 through Help 8.28).
- system connection lay-out during the tests.
- 1.2 Set the necessary instrumentation for the test execution (listed in the proper module **Technician []** "REQUIRED TEST EQUIPMENT"), according to the set-up shown in the schematic of **Help 1**.
- 1.3 Lay down the system to be tested with its harness and the auxiliary instrumentation necessary to its correct operation (sensors and actuators) at the distance of 50±5 mm on the ground plate keeping them insulated as shown in Help 1. If it is explicitly provided for a ground connection on the system frame or on one of the sensors/actuators, the connection shall be the shortest possible.
- 1.4 Connect the power lines (positive and negative) from the tested device to the output **Technician []** of the programmable power supply by using two copper wires (Cu) of 2.5 mm² section, length 500±50 mm, parallel and spaced by 20±2 m and away from the ground plate by 50±5 mm.
- 1.5 Connect the required sensors and actuators for the tested device, which shall **Technician []** possibly be the same specified in the drawing for the installation on vehicle; they shall be properly stimulated and monitored, by laying down the proper signal and control cables at an angle of 90°±15° with respect to those ones of the power supply in the case that a common connector is present (common connector for power and signal/control lines).
- 1.6 Connect the battery and power supply negatives to the ground plate, and connect the tested system power lines to the output of the programmable power supply.

 NOTE: For injecting the noise signals required only for the key-on condition (+15), only the power supply lines of the tested device in the key-on test are to be connected to the programmable power supply output, while the unswitched power lines (+30), if present, shall be connected to the non-programmable power supply positive and/or to the battery.

2 - TESTED DEVICE ACTIVATION

- 2.1 Connect the tested device and power it as requested by the drawing or by the **Technician[]** relevant specifications.
- 2.2 Apply the necessary signals to operate the system to all the electric inputs or physical **Technician []** sensors.
- 2.3 Set the system in the specific static (no stimulation signal variations) or dynamic **Technician []** (sequence of particular stimulation signals variations such as to voluntarily modify the system's status or behavior) operating conditions, according to the drawing's or related specification's requirements in order to test its correct operation.
- 2.4 Achieve the characteristic parameters of the signals provided by the actuators to be **Technician** [] used as a reference during the test.

VIOLATION

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Date:	 VIOLATION:	NO[]YES[]
Technician's Name:	 Signature:	

Standard N°:7-Z0444	Technological Level: A[]-B[]-C[]-D[]-E[]
Component Type:	Drawing Number:
Supplier:	Last Change Date:

Test Execution

1 - NOISE INJECTION

Repeat the following procedure for each defined noise type.

- 1.1 Set the signal generator to obtain the electrical voltage characteristics and timing at **Technician** [] the output of the programmable power supply as described in **Help 2**, **Help 3**, **Help 4**, **Help 5**, **Help 6** and **Help 7** for the selected noise.
- 1.2 Check the correct operation of the tested device, under the particular tested operating **Technician []** conditions, by comparing the signals characteristic parameters provided by sensors with the reference ones.
- 1.3 At the end of the noise injection, when reached or passed the test duration time or the number of pulses requested by the specification <u>9.90110</u>, record the test result, the actual test duration and the possibly occurred malfunctioning type into the **Table 1** ('Test Results').

Table 1:

Test Results					
PULSE	TEST COND'N	RESULT	Number of Pulses (test duration)	Malfunctioning Type	NOTES
Fiat 4					
Sinusoidal Variations 1-5Hz					
Micro-interruptions 1ms/10ms (+15)					
Micro-interruptions 1ms/10ms (+15 & +30)					
Micro-interruptions >1ms (+15)					
Micro-interruptions >1ms (+15 & +30)					
Key off/on misuse Cycle 1					
Key off/on misuse Cycle 2					

Date:	 VIOLATION:	NO[]YES[]
Technician's Name:	 Signature:	

2- ACCEPTABILITY LIMITS

For each test condition and for each applied noise type the tested device shall result immune to the voltage levels defined in the specification <u>9.90110</u>.

3- SECTION FOR OPTIONAL CHARTS, TABLES, DIAGRAMS, ETC.

Attach the chart and/or tables related to the performed tests, including available circuit connection schematics, pin-out, etc...

Activities to Restore the Tested Device/Bench/Vehicle

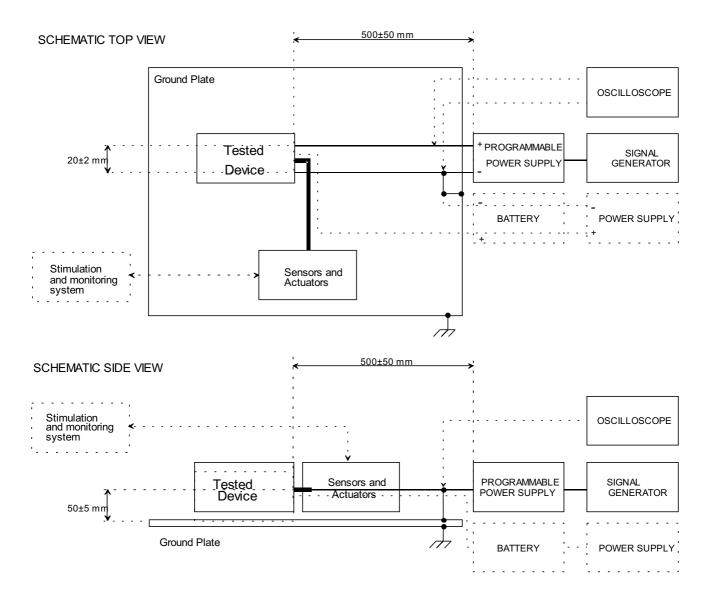
1	Disconnect from to not an integral pa	Technician []		
2	Reset the test bei		Technician [] Technician []	
Dat	e:	 VIOLATION:	NO[]YES[]	
Ted	chnician's Name:	 Signature:		

Technological Level: A[]-B[]-C[]-D[]-E[]

Drawing Number: Last Change Date:

HELP 1

EQUIPMENT LAY-OUT SET-UP



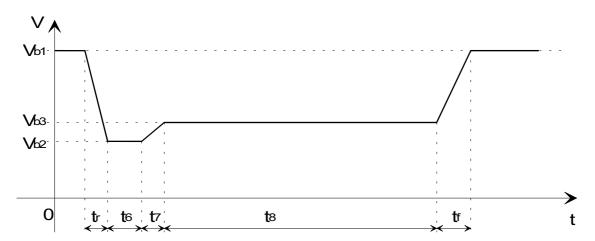
Technological Level: A[]-B[]-C[]-D[]-E[]

Drawing Number: Last Change Date:

HELP 2

"FIAT 4" PULSE

Power supply voltage drop during the engine starting up.



Vb1 = 12 V

Vb2 = 4.5 V (Amplitude)

Vb3 = 6 V

Ri <= 0.01 Ω (power supply's internal resistance)

t6 = 10 ms

t7 = 5 ms

t8 = 2 s

tr = 5 ms

tf = 10 ms

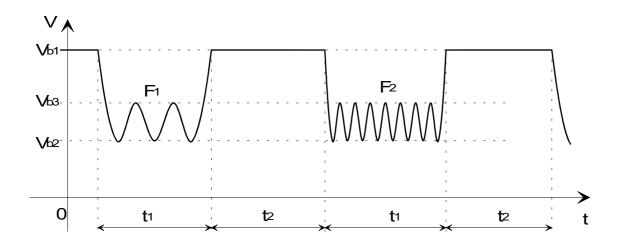
Technological Level: A[]-B[]-C[]-D[]-E[]

Drawing Number: Last Change Date:

HELP 3

POWER SUPPLY VOLTAGE SINUSOIDAL VARIATIONS

Power supply voltage drop during the engine starting up.



Vb1 = 12 V

Vb2 = 6 V

Vb3 = 8 V

Ri \leq 0.01 Ω (power supply's internal resistance)

t1 = 2 s

t2 = 2 s

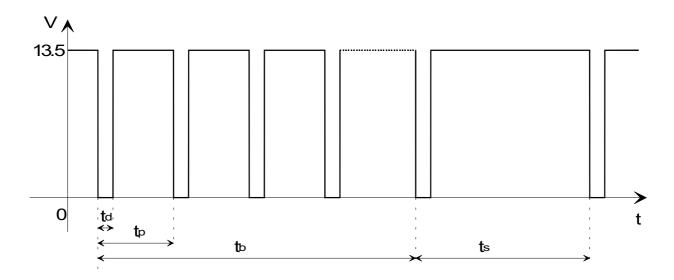
F1 = 1 Hz

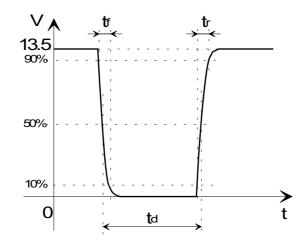
F2 = 5 Hz

HELP 4

1ms/10ms MICRO-INTERRUPTIONS ON POWER LINES

Voltage transients on power lines due to bounces in the key switch and/or by bad contacts on connectors.





Ri \leq 0.01 Ω (power supply's internal resistance)

td = 1 ms (duration)

tp = 10 ms (cycle)

tb = 4 s (burst duration)

ts = 10 s (burst interval time)

tr <= 100 µs

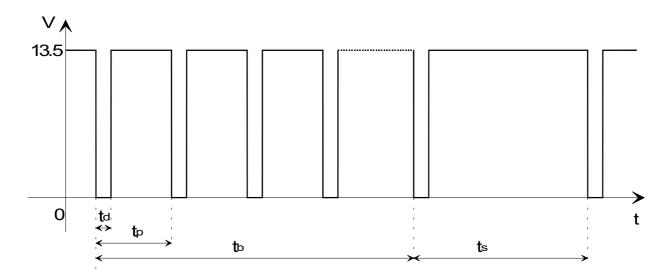
Technological Level: A[]-B[]-C[]-D[]-E[]

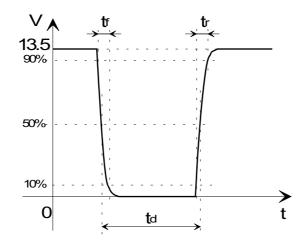
Drawing Number: Last Change Date:

HELP 5

MICRO-INTERRUPTIONS >1 ms ON POWER LINES

Voltage transients on power lines due to bad contacts on connectors.





Ri \leq 0.01 Ω (power supply's internal resistance)

td = 3, 10, 30, 100, 300, 1000, 3000 ms (duration)

tp = 10*td (cycle time)

tb = 10 s (burst duration)

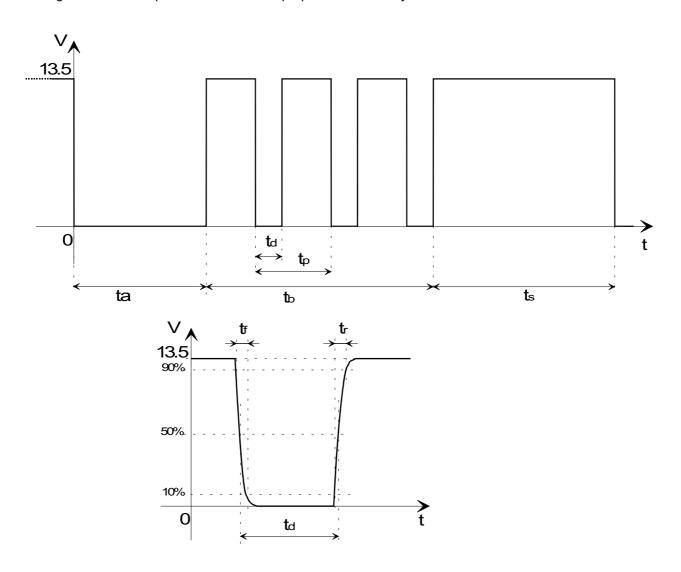
ts = 10 s (burst interval time)

tr <= 100 µs

HELP 6

KEY OFF/ON MISUSE CYCLE 1

Voltage transients on power lines due to improper use of the key switch.



Ri \leq 0.01 Ω (power supply's internal resistance)

ta = 10 s (power OFF time)

 $td = 200 \div 800 \text{ ms}$ (duration) step increments of 10 ms

tp = 3*td (cycle)

tb = 10 s (burst duration)

ts = 12 s (power ON time)

tr <= 100 µs

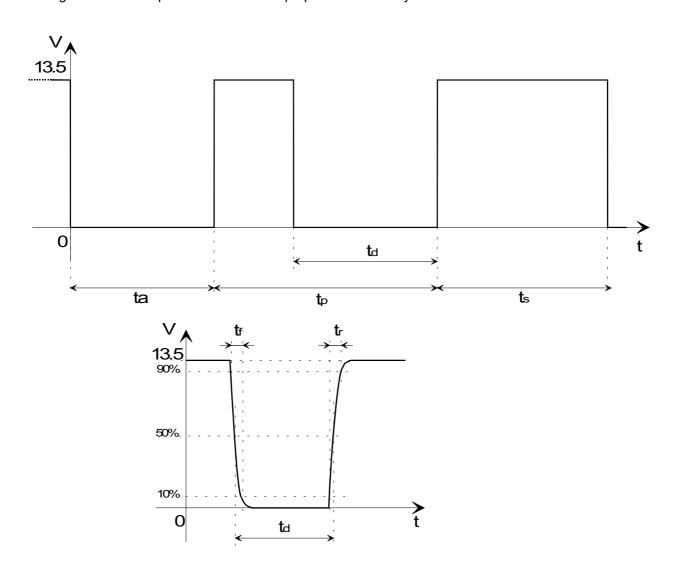
Technological Level: A[]-B[]-C[]-D[]-E[]

Drawing Number: Last Change Date:

HELP 7

KEY OFF/ON MISUSE CYCLE 2

Voltage transients on power lines due to improper use of the key switch.



Ri <= 0.01 Ω (power supply's internal resistance)

ta = 10 s (power OFF time)

 $td = 1.7 \div 4.9 \text{ s (duration) step increments of 50 ms}$

tp = 5.7 s (cycle)

ts = 12 s (power ON time)

tr <= 100 µs

HELP 8.1

MULTIPLE INSTRUMENT
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .		
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .		

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	<u>condition 2</u>	
Function:	Odometer and Speedometer	All other instruments and check lights	
Operation Class:	CF1	CF2	
Operating conditions:	Simulated input signals to obtain all indicators at mid-scale and all check lights off.	Simulated input signals to obtain all indicators at mid-scale and all check lights off.	
Monitored Parameters:	-Indicators positions and check lights status -Any other parameter, identified as useful for the tested device correct diagnosis	-Indicators positions and check lights status -Any other parameter, identified as useful for the tested device correct diagnosis	

Acceptance Criteria For the behavior mode:	M1	-The odometer's indication shall not become zero and it shall be correctly incremented -The speedometer's value variation shall be less than ± 10%	-The instruments value variation shall be less than ± 10% -No spurious check lights on
	M2	- The odometer's indication shall not become zero	-Temporary indications variations and/or check lights on are allowed

NOTES:

HELP 8.2

BODY COMPUTER (CAN NETWORK)				
TEST PARAMETERS				

Noise amplitude:	As required by specifications <u>9-90110</u> .		
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .		

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1 (1)		
Function:	Speed signal		
Operating	CF1		
Class:			
Operating	simulate a vehicle speed of 40km/h		
conditions:			
Monitored	-Messages on CAN network		
Parameters:	-Any other parameter, identified as useful for the tested device correct diagnosis		

Acceptance	M1	- Vehicle speed signal correct repetition (on CAN network)
Criteria		
For the	M2	- Vehicle speed signal missed repetition allowed (on CAN network)
behavior		
mode:		

NOTES:

(1): Since the body computer includes functions different from those currently implemented, such as the IMMOBILIZER, the ELECTRONIC ANTI-THEFT or the DOOR LOCK RECEIVER/TRANSMITTER, the WINDOW REGULATOR ECU and LIGHTS SWITCH/CHECK ECU, the test conditions related to those systems which are to be replace by it shall be considered.

Technological Level: A[]-B[]-C[]-D[]-E[]

Drawing Number: Last Change Date:

HELP 8.3

I.D.I.S. SYSTEM
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .	
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .	

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:		condition 1	condition 2	condition 3	condition 4	condition 5
Function:		MAIN	AUDIO	NAV	TEL	BOARD
						COMPUTER
Operating		CF2	CF2	CF2	CF2	CF2
Class:						
Operating		record the	record the	record the	record the	record the
conditions:		stored setting contained in the MAIN section and in the sub- sections; radio, navigator (menu and map), telephone and board computer (trip).	stored setting contained in the AUDIO section	stored setting contained in the NAV section	stored setting contained in the TEL section	stored setting contained in the B.C. section
Monitored		-I.D.I.S. display	-I.D.I.S. display	-I.D.I.S. display	-I.D.I.S. display	-I.D.I.S. display
Parameters:		-Any other	-Any other	-Any other	-Any other	-Any other
		parameter	parameter	parameter	parameter	parameter
		identified as	identified as	identified as	identified as	identified as
		useful for the	useful for the	useful for the	useful for the	useful for the
		tested device	tested device	tested device	tested device	tested device
		correct	correct	correct	correct	correct
		diagnosis.	diagnosis.	diagnosis.	diagnosis.	diagnosis.
		T			1	1
A 1	B 4 4	The state of	Alama allana lanca al	Alle a line at the alle	Alama allana lanna al	Ale a all and accord

Acceptance	M1	The stored		the navigator's	the displayed	the displayed
Criteria		setting shall be	information	map shall not	information	information
For the		kept	shall not be	be modified	shall not be	shall not be
behavior			corrupted		corrupted	corrupted
mode:	M2	The stored				
		setting shall be				
		kept	kept	kept	kept	kept

NOTES:

HELP 8.4

LIGHTS SWITCH/CHECK ECU		
TEST PARAMETERS		

Noise amplitude:	As required by specifications <u>9-90110</u> .	
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .	

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2
Function:	Lights switch control	Lights check
Operation Class:	CF1	CF2
Operating conditions:	-Parking lights, low beam headlights and tail fog light switched on; -stop lights switch activated; -right/left turn lights on	-Parking lights, low beam headlights and tail fog light switched on; -stop lights fault simulation
Monitored Parameters:	-Stop and turn lightsAny other parameter identified as useful for the tested device correct diagnosis	-Lights and check lights in the instrument panelAny other parameter identified as useful for the tested device correct diagnosis

Acceptance Criteria For the	М1	-No variation under the set operating condition (lights switching off or on, variation of the flashing frequency, etc.).	No variation under the set operating condition (lights switching off or on).Stop lights fault correct signaling
behavior mode:	M2	-Switching on of non operated lights is not allowed.	-Switching on of non operated lights is not allowed.

NOTES:

HELP 8.5

WINDOWS REGULATOR ECU		
TEST PARAMETERS		

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	<u>condition 1</u>	condition 2
Function:	Holding windows in a fixed position	Controlled windows operation
Operation Class:	CF1	CF2
Operating	Windows positioned at mid-run	Remote activation of the window up/down
conditions:		command
Monitored	-Windows movement	-Windows movement
Parameters:	-Any other parameter identified as useful	-Any other parameter identified as useful
	for the tested device correct diagnosis	for the tested device correct diagnosis

Acceptance Criteria	M1	-No unwanted displacement from the selected position	-Correct actuation of the up/down command
For the	M2	-No unwanted displacement from the	-Missed actuation of the up/down
behavior		selected position	command is allowed
mode:			

NOTES:

HELP 8.6

DOORS LOCK ECU
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1 (1)	condition 2 (1)
Function:	Keeping position on opening	Keeping position on closing
Operation Class:	CF2	CF2
Operating Door lock set to allow for doors opening		Door lock set to hold doors closed
conditions:		
Monitored -Door lock movement		-Door lock movement
Parameters: -Any other parameter identified as useful		-Any other parameter identified as useful
	for the tested device correct diagnosis	for the tested device correct diagnosis

Acceptance	M1	-No unwanted displacement from the	-No unwanted displacement from the
Criteria		selected position	selected position
For the	M2	-Door lock movement allowed	-Door lock movement allowed
behavior			
mode:			

NOTES:

(1): If the door lock system is operated through a remote control the test shall be performed according to the procedure defined for the DOOR LOCK RECEIVER/TRANSMITTER.

HELP 8.7

DOOR LOCK RECEIVER/TRANSMITTER TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	<u>condition 1</u>
Function:	Remote controlled door lock operation
Operation Class:	CF2
Operating	Remote activation of the door lock open/close command (1)
conditions:	
Monitored	-Door lock movement
Parameters:	-Any other parameter identified as useful for the tested device correct diagnosis

Acceptance	M1	-Correct actuation of the open/close command
Criteria		
For the	M2	- Missed actuation of the open/close command is allowed
behavior		
mode:		

NOTES:

(1): The transmitter shall be positioned symmetrically to the receiver with reference to the maximum antenna radiation, 2 m away from the receiver and about 10 cm away from the ground plate. For the radio frequency transmitters (433.92MHz central frequency) it is acceptable a malfunction detection at the transmission fundamental frequency within a ± 10MHz range.

HELP 8.8

ELECTRONIC ANTI-THEFT SYSTEM	
TEST PARAMETERS	

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	
Function:	Anti-theft activation/deactivation cycle with alarm signal	
Operation Class:	CF2	
Operating	Engine off simulation with repetition of the following alarm cycle (1):	
conditions:	-burglary through volumetric devices (door or bonnet contacts, if no volumetric device used)	
	-anti-theft device deactivation	
	-anti-theft device activation	
	Note: each 3 frequency increment steps the burglary shall be activated through a door or bonnet contact.	
Monitored	-Turn lights (Blinker)	
Parameters:	-Anti-theft acoustic signal	
	-Anti-theft status Led	
	-Any other parameter identified as useful for the tested device correct diagnosis	

Acceptance	M1	-Correct alarm signaling (no spurious alarm signal).
Criteria		-Correct alarm signaling under burglary condition.
For the		-Correct anti-theft device activation/deactivation.
behavior		-Any other discrepancy with the set cycle shall be considered as a malfunctioning.
mode:	M2	-The unwanted acoustic alarm activation is not allowed (spurious alarms).

NOTES:

(1): The transmitter shall be positioned symmetrically to the receiver with reference to the maximum antenna radiation, 2 m away from the receiver and about 10 cm away from the ground plate.

For the radio frequency transmitters (433.92MHz central frequency) it is acceptable a malfunction detection at the transmission fundamental frequency within a \pm 10MHz range.

HELP 8.9

IMMOBILIZER
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	
Function:	Engine startup enable (with the right key)	
Operation Class:	CF1	
Operating	Repetition of the following key recognition cycle:	
conditions:	-set the key to ON for at least 2 s.	
	-Turn the key back to OFF (and hold it for at least 5 s).	
Monitored	-Communication serial line to engine control;	
Parameters:	-check LED (1).	
	-Any other parameter identified as useful for the tested device correct diagnosis	

Acceptance	M1	-Correct starting enable (the LED turns off after about 0.7 s from key ON)
Criteria		
For the	M2	-Missed starting enable is allowed
behavior		
mode:		

NOTES:

- (1): The solid lighting of the LED signaling the missed starting enable, may be due to:
- -no reading from the transponder on the key ("key not present" code issued by IMMO);
- -no code request from the Engine Control (no transmission on the serial line from CCM);
- -no answer to the code request from the engine control (no code transmission from IMMO);
- -key code not correctly transmitted (no recognition by the engine control of the code transmitted by IMMO).

HELP 8.10

ENGINE CONTROL
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .	
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .	

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1 (1)	condition 2 (1)
Function:	Engine control (injection, ignition)	Engine control (injection, ignition)
Operation Class:	CF1	CF1
Operating	Simulated input signal to obtain: idling	Simulated input signal to obtain: engine at
conditions:	engine; stopped vehicle.	3000 rpm; vehicle speed at 40Km/h
Monitored	-Ignition coil signal	-Ignition coil signal
Parameters:	-Injection time signal	-Injection time signal
	-Fault light	-Fault light
	-Any other parameter identified as useful	-Any other parameter identified as useful
	for the tested device correct diagnosis	for the tested device correct diagnosis

Acceptance	M1	-No variation of the injection time greater	-No variation of the injection time greater
Criteria		than ± 20% with reference to the nominal	than ± 20% with reference to the nominal
For the		value;	value;
behavior		-No spurious or missed ignitions on the	-No spurious or missed ignitions on the
mode:		spark plugs;	spark plugs;
		-No fault light on.	- No fault light on.
	M2	-No solid fault light on	-No solid fault light on

NOTES:

(1): If the engine control requires for an IMMOBILIZER control unit (which performs the enabled starting key recognition) to allow for engine start, the starting enable related test required for the IMMOBILIZER shall also be executed.

Technological Level: A[]-B[]-C[]-D[]-E[]

Drawing Number: Last Change Date:

HELP 8.11

CRUISE CONTROL
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .	
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .	

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2	condition 3
Function:	Vehicle speed automatic	Vehicle speed automatic	Vehicle speed automatic
	control	control	control
Operation	CF1	CF1	CF1
Class:			
Operating conditions:	Simulated signals to obtain a constant vehicle speed of 60 km/h (with cruise control active)	Simulated signals to obtain the cruise deactivation (set speed 60 km/h) by acting on the stop switch (or clutch); and cruise activation through the speed set control on the steering.	Simulated signals to obtain a vehicle speed set through the cruise control to 80 km/h, while the simulated vehicle's speed shall be kept to 60 km/h.
Monitored	-Actuation signal;	-Actuation signal;	-Actuation signal;
Parameters:	-Any other parameter	-Any other parameter	-Any other parameter
	identified as useful for the	identified as useful for the	identified as useful for the
	tested device correct	tested device correct	tested device correct
	diagnosis	diagnosis	diagnosis

Acceptance Criteria For the behavior mode:	M1	-No unwanted cruise control condition deactivationNo variation on the set speed (on actuation signal).	-Correct cruise deactivation/activation operation.	-No unwanted cruise control condition deactivationNo variation on the set speed (on actuation signal).
	M2	-No variation of the speed set with cruise control active is allowed.	-No variation of the speed set with cruise control active is allowed.	-No variation of the speed set with cruise control active is allowed.

NOTES:

Technological Level: A[]-B[]-C[]-D[]-E[]

Drawing Number: Last Change Date:

HELP 8.12

AUTOMATIC TRANSMISSION CONTROL TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .	
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .	

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2
Function:	Gear shift control	Gear shift control
Operation Class:	CF1	CF1
Operating conditions:	Simulated input signals to obtain: idling engine, shift lever in "PARKING" position.	Simulated input signals to obtain: <u>vehicle</u> <u>speed at 20km/h</u> , <u>shift lever in "DRIVE"</u> <u>position</u> .
Monitored Parameters:	-Solenoid valve group on/off controlFault light (if present) -Any other parameter identified as useful for the tested device correct diagnosis	-Solenoid valve group on/off controlFault light (if present) -Any other parameter identified as useful for the tested device correct diagnosis

Acceptance	M1	-No unwanted variation of the engaged	-No unwanted variation of the engaged
Criteria		gear;	gear;
For the		-No unwanted variations of the engaged	-No unwanted variations of the engaged
behavior		gear digital display (if present);	gear digital display (if present);
mode:		-No fault light on (if present).	-No fault light on (if present).
	M2	-No unwanted variation of the engaged	-No unwanted variation of the engaged
		gear.	gear.

NOTES:

HELP 8.13

ELECTRONIC CLUTCH
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2	
Function:	Clutch control	Clutch control	
Operation Class:	CF1	CF1	
Operating conditions:	Simulated input signals to obtain: <u>vehicle</u> speed nil, shift lever in "DRIVE" position	Simulated input signals to obtain: <u>vehicle</u> speed at 20 km/h, shift lever in "DRIVE"	
conditions:	(first gear engaged)	position (second gear engaged)	
Monitored	-Clutch control signal.	-Clutch control signal.	
Parameters:	-Clutch engage/disengage control.	-Clutch engage/disengage control.	
	-Engaged gear digital display (if present).	-Engaged gear digital display (if present).	
	-Any other parameter identified as useful	-Any other parameter identified as useful	
	for the tested device correct diagnosis	for the tested device correct diagnosis	

Acceptance	M1	-No unwanted variation of the engaged	-No unwanted variation of the engaged
Criteria		gear;	gear;
For the		-No unwanted variation of the clutch	-No unwanted variation of the clutch
behavior		control signal;	control signal;
mode:		-No unwanted variations of the engaged	-No unwanted variations of the engaged
		gear digital display (if present).	gear digital display (if present).
	M2	-No unwanted variation of the clutch	-No unwanted variation of the clutch
		control signal.	control signal.

NOTES:

Technological Level: A[]-B[]-C[]-D[]-E[]

Drawing Number: Last Change Date:

HELP 8.14

4WD CONTROL UNIT
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2	condition 3
Function:	Electromagnetic joint	Electromagnetic joint	Electromagnetic joint
	control	control	control
Operation	CF1	CF1	CF1
Class:			
Operating conditions:	Simulated input signals to obtain: idling engine, vehicle speed 40 km/h, joint engaged through switch. Perform a cyclic joint engaging/disengaging by operating the stop light	Simulated input signals to obtain: idling engine, vehicle speed 40 km/h, joint disengaged. Perform a cyclic joint engaging/disengaging by operating the stop light	Simulated input signals to obtain: idling engine, vehicle speed nil, joint engaged through switch. Perform a cyclic joint engaging/disengaging by operating the stop light
	switch.	switch.	switch.
Monitored	-Joint control.	-Joint control.	-Joint control.
Parameters:	-System fault lightEngaged joint lightAny other parameter	-System fault lightEngaged joint lightAny other parameter	-System fault lightEngaged joint lightAny other parameter
	identified as useful for the tested device correct diagnosis	identified as useful for the tested device correct diagnosis	identified as useful for the tested device correct diagnosis

Acceptance	M1	-Electromagnetic joint	-Electromagnetic joint	-Electromagnetic joint
Criteria		correct activation.	correct activation.	correct activation.
For the		-No system fault light on.	-No system fault light on.	-No system fault light on.
behavior	M2	-No spurious joint activation	-No spurious joint activation	-No spurious joint activation
mode:		(unwanted).	(unwanted).	(unwanted).

NOTES:

HELP 8.15

SELF-LEVELING SUSPENSIONS
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	<u>condition 1</u>	
Function:	Vehicle attitude (body height) control	
Operation Class:	CF2	
Operating	Simulated input signals to obtain:	
conditions:	idling engine, shift lever in parking (for vehicles equipped with automatic	
	transmission), vehicle speed nil, released hand brake, activated control unit in	
	"STAND-BY" status, with remote activation of the hand brake switch.	
Monitored	-Charge/discharge fault lights.	
Parameters:	-Sensors output signals.	
	-Any other parameter identified as useful for the tested device correct diagnosis	

Acceptance	M1	-Sensors output signals within tolerance.
Criteria		-No fault light on.
For the	M2	-No unwanted activation.
behavior		
mode:		

NOTES:

HELP 8.16

CONTROLLED SUSPENSIONS DAMPING TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2
Function:	Suspensions damping control	Suspensions damping control
Operation Class:	CF1	CF1
Operating conditions:	Simulated vehicle speed signal set to a proper value for placing the system in the "Automatic Control" zone, button set to "AUTO" and suspensions in "SOFT" status. Simulate a sudden braking (short-circuited brakes circuit handcontact) in order to force the suspension system into the "HARD" status.	Simulated vehicle speed signal set to a proper value for placing the system in the "Automatic Control" zone and button set to "HARD".
Monitored Parameters:	-Control solenoid valves activitySystem fault lightAny other parameter identified as useful for the tested device correct diagnosis	-Control solenoid valves activitySystem fault lightAny other parameter identified as useful for the tested device correct diagnosis

Acceptance	M1	-No variation of the suspensions	-No variation of the suspensions operating
Criteria		operating status with reference to the	status with reference to the setup test
For the		setup test (AUTO / HARD / SOFT);	(AUTO / HARD / SOFT);
behavior		-No control solenoid valves spurious	-No control solenoid valves spurious
mode:		activation;	activation;
		-No system fault light on.	-No system fault light on.
	M2	- No control solenoid valves spurious	- No control solenoid valves spurious
		activation.	activation.

NOTES

HELP 8.17

SERVOTRONIC Steering Control	
TEST PARAMETERS	

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2
Function:	Power steering assist control	Power steering assist control
Operation Class:	CF2	CF1
Operating	Simulated input signals to obtain:	Simulated input signals to obtain: vehicle
conditions:	stopped vehicle and idling engine	speed 40km/h
Monitored	-Control solenoid valve signal	-Control solenoid valve signal
Parameters:	-Fault light	-Fault light
	-Any other parameter identified as useful	-Any other parameter identified as useful
	for the tested device correct diagnosis	for the tested device correct diagnosis

Acceptance	M1	-No control solenoid valve spurious	-No control solenoid valve spurious
Criteria		activation.	activation.
For the		-No system fault light on.	-No system fault light on.
behavior	M2	-No control solenoid valve spurious	-No control solenoid valve spurious
mode:		activation	activation

NOTES:

HELP 8.18

ELECTRONIC POWER STEERING (E.P.S.) TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	<u>condition 1</u>	condition 2
Function:	Power steering control	Power steering control
Operation Class:	CF1	CF1
Operating	Key inserted with stopped vehicle.	Key inserted with stopped vehicle.
conditions:	Steering blocked to obtain a steering	Free steering.
	torque of 3 Nm (check the applied torque	
	by means of the proper diagnosis	
	instrument)	
Monitored	-Fault light.	-Fault light.
Parameters:	-Motor driving current (measured through	-Motor driving current (measured through a
	a Shunt on the battery +)	Shunt on the battery +)
	-Any other parameter identified as useful	-Any other parameter identified as useful
	for the tested device correct diagnosis	for the tested device correct diagnosis

Acceptance	M1	-No fault light on (check the stored errors	-No motor driving current.
Criteria		by means of the proper diagnosis	
For the		instrument)	
behavior		-Motor driving current variations lower	
mode:		than ± 20%	
	M2	-No fault light on (check the stored errors	-No motor driving current.
		by means of the proper diagnosis	
		instrument)	
		-Motor driving current variations lower	
		than ± 50%	

NOTES:

HELP 8.19

AIRBAG / SIDEBAG / PRE-TENSIONER TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1
Function:	Airbag/Sidebag/Pre-tensioners control
Operation Class:	CF1
Operating	Key inserted with stopped vehicle
conditions:	
Monitored	-Fault light.
Parameters:	-Any other parameter identified as useful for the tested device correct diagnosis

Acceptance	M1	-No fault light on (check the stored errors by means of the proper diagnosis
Criteria		instrument)
For the	M2	-No Airbag activation (explosive charge blast)
behavior		
mode:		

NOTES:

HELP 8.20

A.B.S.
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2	
Function:	Self-test	Braking control	
Operation Class:	CF1	CF1	
Operating conditions:	Repetition of the following self-test cycle: -hold the key set to ON for at least 5sReset the key to OFF.	Simulated input signal to obtain a constant vehicle speed of 50 km/h.	
Monitored Parameters:	-Fault lights (ABS, EBD) -Any other parameter identified as useful for the tested device correct diagnosis	-Fault lights (ABS, EBD) -Any other parameter identified as useful for the tested device correct diagnosis	

Acceptance Criteria For the behavior		-No fault lights on; -No errors stored.	-No fault lights on; -No errors stored; -No solenoid valves opening (if monitored).
mode:	M2	-No EBD light on.	-No EBD light on;
			-No solenoid valves opening (if monitored).

NOTES:

Technological Level: A[]-B[]-C[]-D[]-E[]

Drawing Number: Last Change Date:

HELP 8.21

A.B.S. with T.C.
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2	condition 3
Function:	Self-test	Braking control	Traction Control (TC)
Operation Class:	CF1	CF1	CF1
Operating conditions:	Repetition of the following cycle: -hold the key set to ON for at least 5sReset the key to OFF.	Simulated input signals to obtain a constant vehicle speed of 50 km/h.	Simulated input signals to obtain a constant vehicle speed of 30 km/h.
Monitored Parameters:	-Fault lights (ABS, EBD and TC) -Any other parameter identified as useful for the tested device correct diagnosis	-Fault lights (ABS, EBD and TC) -Solenoid valves control signals (if possible) -Any other parameter identified as useful for the tested device correct diagnosis	-Fault lights (ABS, EBD and TC) -Solenoid valves control signals (if possible) -Any other parameter identified as useful for the tested device correct diagnosis

Acceptance	M1	-No fault check light on;	-No fault check light on;	-No fault check light on;
Criteria		-No stored error.	-No stored error;	-No stored error;
For the			-No solenoid valves	-No solenoid valves
behavior			opening (if monitored).	opening (if monitored).
mode:	M2	-No EBD light on.	-No EBD light on;	-No EBD light on;
			-No solenoid valves	-No solenoid valves
			opening (if monitored).	opening (if monitored).

NOTES:

Technological Level: A[]-B[]-C[]-D[]-E[]

Drawing Number: Last Change Date:

HELP 8.22

A.B.S. with A.S.R.
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2	condition 3
Function:	Self-test	Braking control	Anti-skid control
Operation Class:	CF1	CF1	CF1
Operating conditions:	Repetition of the following cycle: -hold the key set to ON for at least 5sReset the key to OFF.	Simulated input signal to obtain a constant vehicle speed of 50 km/h.	Simulated input signal to obtain a constant vehicle speed of 90 km/h.
Monitored Parameters:	-Fault lights (ABS, EBD and ASR) -Any other parameter identified as useful for the tested device correct diagnosis	-Fault lights (ABS, EBD and ASR) -Solenoid valves control signals (if possible) -Any other parameter identified as useful for the tested device correct diagnosis	-Fault lights (ABS, EBD and ASR) -Solenoid valves control signals (if possible) -Any other parameter identified as useful for the tested device correct diagnosis

Acceptance	M1	-No fault light on;	-No fault light on;	-No fault light on;
Criteria		-No errors stored.	-No errors stored;	-No errors stored;
For the			-No solenoid valves	-No solenoid valves
behavior			opening (if monitored)	opening (if monitored)
mode:	M2	-No EBD light on.	-No EBD light on;	-No EBD light on;
		_	-No solenoid valves	-No solenoid valves
			opening (if monitored)	opening (if monitored)

NOTES:

HELP 8.23

PASSENGERS COMPARTMENT AIR CONDITIONER TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2
Function:	Ventilation, compressor, temperature and air circulation control	Air distribution and mixing doors control
Operation Class:	CF2	CF2
Operating conditions:	Set the fan speed to mid scale; set air distribution to "BI-LEVEL" and air temperature to HI	Alternate actuation till end of scale of the air mixing and distribution blower motor.
Monitored Parameters:	-Compressor control -Actuation electric motors -Any other parameter identified as useful for the tested device correct diagnosis	-Compressor control -Actuation electric motors -Any other parameter identified as useful for the tested device correct diagnosis

Acceptance Criteria	M1	-No variation of the selected settings -No compressor insertion	-Correct motor actuation -No compressor insertion
For the	M2	-No compressor insertion	-No compressor insertion
behavior			
mode:			

NOTES:

HELP 8.24

PASSENGERS COMPARTMENT CLIMATE CONTROL / WINDSCREEN DEFROSTER TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1
Function:	Ventilation, compressor, temperature and air distribution control
Operation Class:	CF2
Operating	-set the fan speed to mid scale;
conditions:	-air temperature set to HI;
	-compressor button OFF;
	-recirculation ON.
Monitored	-compressor control;
Parameters:	-blower control signal (PWM);
	-mixer feedback;
	-blower control signal at the regulator output.
	-Any other parameter identified as useful for the tested device correct diagnosis

Acceptance	M1	-No variation of the selected settings
Criteria		-No compressor insertions
For the	M2	-No compressor insertions
behavior		
mode:		

NOTES:

HELP 8.25

TACHOMETRIC SENSOR
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1
Function:	Tachometer
Operation Class:	CF1
Operating	Simulate a vehicle speed of 60 km/h
conditions:	
Monitored	-Vehicle speed signal at sensor output
Parameters:	-Any other parameter identified as useful for the tested device correct diagnosis

Acceptance	M1	-Output signal period variation less than ±5%
Criteria		
For the	M2	-The signal shall never drop to zero
behavior		
mode:		

NOTES:

HELP 8.26

OIL LEVEL SENSOR
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	
Function:	oil level indication	
Operation Class:	CF2	
Operating	Oil level gauge set to mid scale	
conditions:		
Monitored	-Oil level gauge	
Parameters:	-Any other parameter identified as useful for the tested device correct diagnosis	

Acceptance	M1	-The gauge shall keep its position
Criteria		
For the	M2	-Gauge position variations are allowed
behavior		
mode:		

NOTES:

HELP 8.27

RAIN SENSOR
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2	
Function:	Rain sensor	Rain sensor	
Operation Class:	peration Class: CF2 CF2		
Operating	-Key ON	-Key ON, windscreen wiper set to	
conditions:		intermittent	
Monitored	-Enable signal from the rain sensor to the	-Enable signal from the rain sensor to the	
Parameters:	wiper	wiper	
	-Any other parameter identified as useful	-Any other parameter identified as useful	
	for the tested device correct diagnosis	for the tested device correct diagnosis	

Acceptance Criteria	M1	-the rain sensor enable signal shall remain absent	-Correct rain sensor enabling to the wiper
For the behavior mode:	M2	-Rain sensor enabling to the wiper is allowed	-Correct rain sensor enabling to the wiper

NOTES:

HELP 8.28

PARKING SENSOR
TEST PARAMETERS

Noise amplitude:	As required by specifications <u>9-90110</u> .
Number of pulses (test duration):	As required by specifications <u>9-90110</u> .

FUNCTIONS CLASSIFICATION AND MONITORING

Test mode:	condition 1	condition 2	
Function:	Reverse motion sensor	Reverse motion sensor	
Operation Class:	CF2	CF2	
Operating conditions:	-Reverse gear control engaged -No obstacle present (buzzer off)	-Reverse gear control engaged -Obstacle present (timed buzzer alarm based on distance)	
Monitored Parameters:	-Buzzer signal driven by the control unit -Any other parameter identified as useful for the tested device correct diagnosis	-Buzzer signal driven by the control unit -Any other parameter identified as useful for the tested device correct diagnosis	

Acceptance Criteria	M1	-no buzzer signal shall be activated	-the buzzer signal shall keep the correct timing
For the	M2	-no buzzer signal shall be activated	-buzzer signal timing variation is allowed
behavior			
mode:			

NOTES:

Test Data Transmission

Fiat Auto _{s.p.A.}	TEST DATA	A TRANSMISSION	DATE:
FIAL AULUS.p.A.			
DIREZIONE TECNICA F.V S.I.E.E.	PROTOCOL N. :		INTERNAL N.:
SPERIMENTAZIONE APPLICAZIONI VEICOLO	JOB REFERENCE:		VIOLATION
	Test date from		
DT-FV-RSV		DT - SIEE - S.	
DT-FV-SIEE-RPA		DT - SIEE - P.	
DT-FV-SIEE-TL			
DT-FV-SIEE-TLS			
DT-FV-SIEE-RSC			
STANDARD N°: ST	ANDARD'S TITLE: E	lectric and electronic	systems: bench
7-Z0444 te:	sted immunity to v	voltage changes on feed	ing lines.
ABS: PB	S:	SERIES	
CHASSIS N.:		SK.N.: CC:	
VEHICLE TYPE:		TECHNOLOGICAL LEV.:	
ENGINE TYPE:		DRAWING N.:	
COMPONENT:		LAST CHANGE DATE:	
SUPPLIER:		_	
Test result :		for:	
TECHNICIAN'S SIGNATURE	:	T.L./RESP.	:
Att mod .		Num, pages	•