

# Industrial Network Architecture based on the IEC 62443 for System Integration

**Conduit** - A logical Grouping of communication channels connecting two or more zone.

- Conduit 1:** Internet Access
- Conduit 2:** Remote VPN Access
- Conduit 3:** Enterprise Network (Internal)
- Conduit 4:** Enterprise Zone --> DMC
- Conduit 5:** DMZ --> Manufacturing Zone
- Conduit 6:** Manufacturing --> Cell / Area Zone
- Conduit 7:** Cell / Area --> Process Zone

