Lets break down each step of the plan, providing detailed actions and considerations. We'll start with Phase 1, Week 1-4: Demo & Core Messaging Refinement.

Phase 1: Foundation & Validation (0-6 Months) - "Prove It Works & People Want It"

Weeks 1-4: Demo & Core Messaging Refinement

Goal: Create a compelling, portable, and reliable DNEA demo showcasing the museum audio guide scenario, and refine the core messaging for museum professionals.

Part 1: Demo Development (Museum Audio Guide Scenario)

1.1 Hardware Selection & Procurement (Week 1):

• Speaker Array:

- Decision: Start with a linear array of 8-16 small, full-range speakers. This
 provides a good balance between directionality and complexity. More speakers
 can improve directionality, but for a first demo, 8-16 is a good starting point.
- Specifics:
 - Example: Dayton Audio CE38MB-32 (38mm, 32-ohm) or similar. These are relatively inexpensive, readily available, and have decent performance.
 - Criteria: Look for speakers with:
 - Small size (1-2 inch diameter)
 - Relatively wide frequency response (at least 200Hz 10kHz for speech intelligibility)
 - Consistent impedance (to simplify amplifier matching)
 - Good availability and reasonable cost

 Quantity: Order 20-30 speakers (to have spares and allow for experimentation).

 Procurement: Order from a reputable electronics supplier (e.g., Parts Express, Digi-Key, Mouser).

• Microcontroller:

- Decision: Choose a microcontroller with sufficient processing power, memory, and peripherals (multiple PWM outputs, DAC or I2S interface). An ESP32 is a very strong choice due to its built-in Wi-Fi/Bluetooth (useful for future features), large community, and easy-to-use development environment. An Arduino Due is another option, as is a Teensy 4.x.
- Specifics:
 - **Example:** ESP32-WROOM-32 module.
 - Criteria:

- At least 8 PWM channels (one for each speaker in an 8-speaker array)
- Sufficient RAM (at least 512KB) for audio buffering and processing
- Clock speed of at least 80MHz (higher is better for real-time audio)
- Easy-to-use development environment (Arduino IDE, PlatformIO)

Quantity: Order 2-3 (for development and backup).

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 Procurement: Order from a reputable electronics supplier (e.g., Adafruit, SparkFun, Amazon).

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Amplifier:

- Decision: Use a multi-channel Class-D amplifier board. Class-D is efficient, which is important for a portable demo.
- Specifics:
 - **Example:** A board based on the TPA3116D2 chip (multiple vendors offer these). Look for an 8-channel board, or two 4-channel boards.
 - Criteria:
 - Sufficient power output (at least 2W per channel)
 - Good audio quality (low distortion)
 - Wide operating voltage range (to allow for battery power)

Quantity: Order 1-2.

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 Procurement: Order from a reputable electronics supplier (e.g., Parts Express, Amazon) or an online marketplace (e.g., AliExpress, eBay - but be mindful of quality and shipping times).

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• Power Supply:

- Decision: Start with a wall-wart power supply for initial development. Later, transition to a rechargeable battery pack for portability.
- Specifics:
 - Wall-wart: A 12V DC power supply with sufficient current capacity (at least 2A, depending on the amplifier).
 - Battery Pack (Later): A lithium-ion battery pack (e.g., 3S or 4S) with a battery management system (BMS).

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Procurement: Readily available from many sources.

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• Enclosure (Prototype):

- Decision: Build a simple, functional enclosure to hold the speaker array and electronics. Don't focus on aesthetics at this stage.
- Specifics:
 - Materials: Wood, acrylic, or 3D-printed plastic.

- **Design:** A simple rectangular box with a front baffle for mounting the speakers and space for the electronics.
- Construction: Use basic tools (saw, drill, screwdriver) or 3D printing.

Wiring & Connectors:

- Specifics:
 - Speaker wire (22-24 AWG)
 - Jumper wires (for connecting to the microcontroller)
 - Connectors (e.g., screw terminals, header pins)
 - Soldering iron and solder (if needed)
 - Heat shrink tubing (for insulation)

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Miscellaneous:

- o Small breadboard
- o USB Cable

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1.2 Software Development (Weeks 1-3):

- Development Environment:
 - Decision: Use the Arduino IDE or PlatformIO (with VS Code) for programming the ESP32. Both are free and have extensive community support. PlatformIO is generally preferred for more complex projects.

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- Core Functionality (Prioritized):
 - Delay-and-Sum Beamforming:
 - Implement a basic delay-and-sum algorithm. This is the simplest beamforming technique and is sufficient for the initial demo.
 - Calculate the required time delays for each speaker based on the desired steering angle.
 - Use the microcontroller's PWM outputs to generate the delayed audio signals.

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- Amplitude Modulation (Noise Embedding):
 - Generate pink noise using a PRNG (e.g., an LFSR) and a digital filter (e.g., an IIR filter).
 - Modulate the amplitude of the pink noise carrier with the audio signal.
 - The modulation index should be carefully chosen to balance audibility and masking effectiveness. Start with a low modulation index (e.g., 0.1-0.2) and experiment.

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Audio Playback:

- Store the audio clips (museum artifact descriptions) in the microcontroller's flash memory (or on an SD card, if using a microcontroller with SD card support).
- Use a library (e.g., the ESP32's built-in DAC or I2S capabilities) to play back the audio clips.

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Steering Control:

- Implement a simple mechanism to control the steering angle of the beam. This could be:
 - A potentiometer connected to an analog input of the microcontroller.
 - Buttons to increment/decrement the steering angle.
 - (Later) A serial interface (e.g., via USB) to control the steering angle from a computer.

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• Code Structure (Modular):

- Write well-structured, modular code to make it easier to modify and extend.
- Use separate functions for noise generation, audio embedding, beamforming, and audio playback.

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• Libraries:

 Utilize existing libraries whenever possible to simplify development (e.g., Arduino libraries for PWM, DAC, I2S, serial communication).

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Version Control:

 Use Git for version control (e.g., GitHub, GitLab, Bitbucket). This is essential for tracking changes and collaborating.

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1.3 Hardware Assembly & Integration (Weeks 2-3):

Speaker Array Assembly:

- Mount the speakers in the enclosure's front baffle. Ensure they are securely attached and evenly spaced.
- Solder speaker wire to each speaker terminal.

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• Electronics Wiring:

- Connect the microcontroller, amplifier, and power supply according to the chosen circuit design.
- Use a breadboard for initial prototyping and testing.
- Use proper wiring techniques (e.g., twisted pairs for audio signals, short wire lengths to minimize noise).

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System Integration:

- Connect the speaker array to the amplifier outputs.
- Connect the amplifier to the microcontroller's outputs (PWM or DAC).
- Connect the power supply to the amplifier and microcontroller.

Initial Testing:

- Power up the system and verify that all components are working correctly.
- Test the audio playback without beamforming (all speakers driven with the same signal).
- o Test the beamforming algorithm with simple test signals (e.g., sine waves).

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1.4 Demo Testing & Refinement (Week 4):

Real-World Testing:

- Test the demo in a variety of environments:
 - A quiet room (to establish a baseline).
 - A noisy room (e.g., with background music or conversation).
 - A simulated museum space (e.g., a hallway or a room with some furniture).

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- Use a sound level meter to measure the sound pressure level (SPL) at different locations:
 - Within the targeted listening zone.
 - Outside the targeted listening zone.
 - At various distances from the array.

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- Evaluate:
 - **Directionality**: How narrow and focused is the beam?
 - Audibility: Is the audio clearly audible within the targeted zone?
 - Masking Effectiveness: Is the audio inaudible (or significantly attenuated) outside the targeted zone?
 - **Speech Intelligibility:** Is the speech clear and understandable, even with the noise embedding? (Use subjective listening tests with different people).
 - User Experience: Is the demo easy to use and understand?

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• Iterative Refinement:

- Based on the testing results, make adjustments to:
 - The beamforming algorithm (e.g., adjust the time delays).
 - The noise embedding parameters (e.g., modulation index, noise spectrum).
 - The amplifier gain.
 - The speaker array configuration (if necessary).

■ The software (e.g., improve the steering control).

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• Document results: Record all parameters.

Part 2: Core Messaging Refinement (Throughout Weeks 1-4)

• **Target Audience Focus:** Keep the museum director/curator/exhibit designer perspective in mind *at all times*.

• Value Proposition (Refine):

- Initial: "DNEA transforms the museum experience by delivering personalized audio directly to visitors, without headphones or disruptive loudspeakers, creating a more immersive and engaging environment."
- Refine: "DNEA enhances visitor engagement and reduces noise pollution in museums by creating personalized audio zones for each exhibit, eliminating the need for shared headphones and creating a more immersive and contemplative experience."

Key elements:

- Enhanced Engagement: Focus on how DNEA *improves* the visitor experience.
- Reduced Noise Pollution: A major selling point for museums.
- Personalized Audio Zones: The core benefit of DNEA.
- Eliminating Headphones: Addresses hygiene concerns, cost of maintenance, and visitor preference.
- Immersive and Contemplative: Appeals to the museum's mission.

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• One-Pager Development:

o Content:

- **Headline:** Concise and impactful (e.g., "Revolutionizing the Museum Experience with Personalized Audio").
- **Problem:** Briefly describe the challenges of traditional audio in museums (noise, lack of privacy, headphone issues).
- **Solution**: Introduce DNEA and its core principles (in non-technical language).
- **Benefits:** List the key benefits for museums (enhanced engagement, reduced noise, personalization, accessibility).
- Demo Description: Briefly describe the demo and its functionality.
- Kalamazoo Pilot Proposal: Outline the proposed pilot project at the Kalamazoo Valley Museum.
- Call to Action: Request a meeting to discuss the pilot project further.
- Contact Information: Provide clear contact information.

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Design:

- **Visually Appealing:** Use high-quality images or illustrations (e.g., a diagram of the DNEA system, a photo of a museum exhibit).
- Clean and Concise: Avoid overwhelming the reader with too much text.
- **Professional:** Use a consistent font and layout.
- Branding: If you have a company name or logo, include it.

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This detailed breakdown of Weeks 1-4 provides a concrete roadmap for developing the DNEA demo and refining the core messaging. It emphasizes a focused, iterative approach, prioritizing the most critical tasks. The key is to create a working demo that *clearly demonstrates* the value of DNEA to the target audience (museum professionals). The one-pager will be used to secure the meeting. Let me know when you are ready for Weeks 5-8!