



## Revolution Table Series

RST 36", 48", 60" & 72"

## Assembly Instructions



How can we improve our assembly instructions?  
Your comments and suggestions are important to us.  
Please e-mail us at: support@versatables.com.



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# Hardware & Parts List

## Revolution Table

50mm Furniture Bolt  Qty:4	20mm Furniture Bolt  Qty:20	4mm Allen Wrench  Qty:1	1/2-13 Leveler  Qty:4	Caster & Caster with Lock  Qty:2 <b>OPTIONAL</b>
8mm LCD Flat Screen Mounting Screw  Qty:4 for 36" & 48" Qty:8 for 60" & 72"	Main Platform with Built in Cross Support 		Zip Tie & Curly Tie  Qty:5	
18mm LCD Flat Screen Mounting Screw  Qty:4 for 36" & 48" Qty:8 for 60" & 72"		Kick Panel  Qty:1		
3/16" Spacer  Qty:4 for 36" & 48" Qty:8 for 60" & 72"	Cross Support  Qty:1	Keyboard Drawer  Qty:1 for 36" & 48" Qty:2 for 60" & 72"	Side Frame L & R  Qty:2	
3/4" Phillips Pa Head Screw  Qty:4 for 36" & 48" Qty:8 for 60" & 72"	Cable Management Tray  Qty:1	CPU Holder  Qty:0 for 36" & 60" Qty:1 for 48" Qty:2 for 72"	Kick Panel Extension L & R  Qty:2	
	Cable Management Clip  Qty:3 for 36" & 48" Qty:6 for 60" & 72"	VGA Extender  Qty:1 for 36" & 48" Qty:2 for 60" & 72"	USB Extender  Qty:2 for 36" & 48" Qty:4 for 60" & 72"	



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# CPU-STAND IS INCLUDED JUST for Revolution Table 36" & 60"

10 -32 Carriage Bolt

Qty:8 for 36"  
Qty:16 for 60"

10/32 Thumb Nut

Qty:8 for 36"  
Qty:16 for 60"

12 Nylon Washer

Qty:8 for 36"  
Qty:16 for 60"Qty:4 for 36"  
Qty:8 for 60"Qty:4 for 36"  
Qty:8 for 60"

L Panels

Qty:2 for 36"  
Qty:4 for 60"

1" 7/8 Velcro Pads

2 Velcro Loops

2Velcro Hooks

Qty:4 for 36"  
Qty:8 for 60"

Extender

Qty:1 for 36"  
Qty:2 for 60"

Caster Mount

Qty:2 for 36"  
Qty:4 for 60"

### Step 1

Insert Levelers into Side Frames L & R.

Leveling Glide



Qty:4



### Step 2

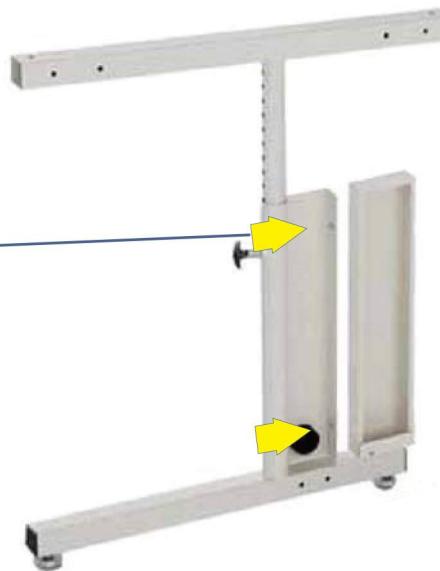
Kick Panel Extensions

Attach Left and Right Kick Panel Extensions using (2) 20mm Furniture Bolts on each.

20mm Furniture Bolt



Qty:4



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### Step 3

#### Attach Cable Management Tray

20mm  
Furniture Bolt  
  
Qty:4

Attach Cable Management Tray to Kick Panel Extensions using (2) 20mm Furniture Bolts on each side. Insert Bolts half way through the Kick Panel Extensions then drop the Cable Management Tray.

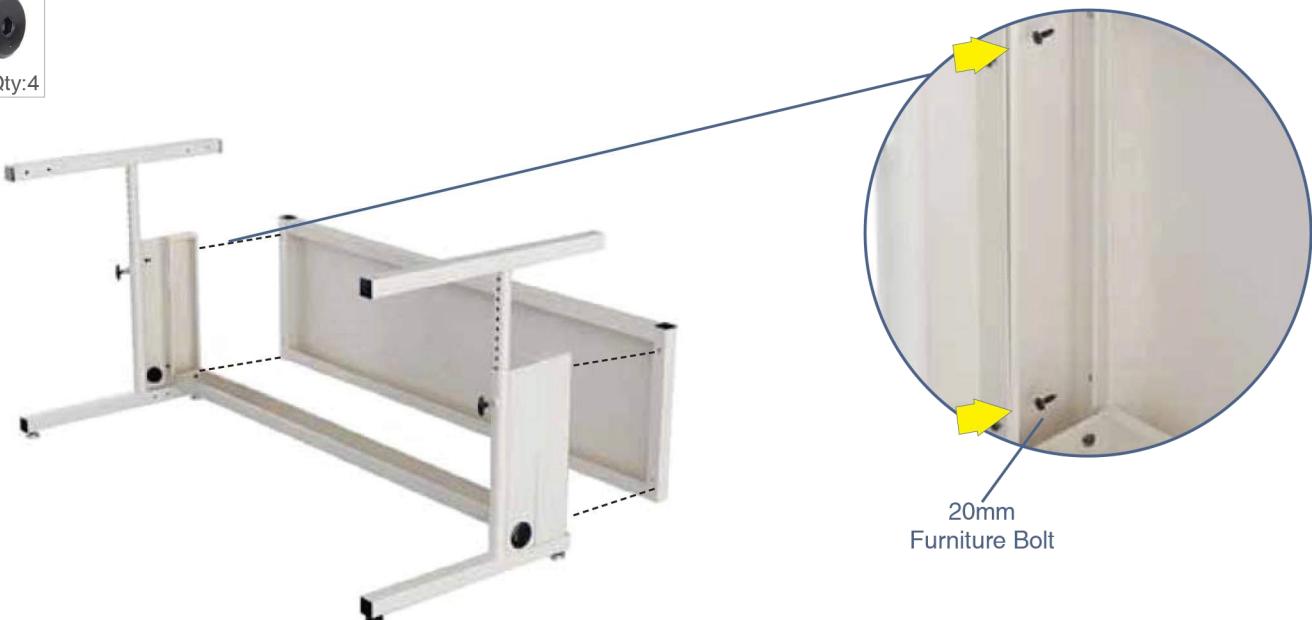


### Step 4

#### Attach Kick Panel

20mm Furniture  
Bolt  
  
Qty:4

Attach Kick Panel down to Side Frames using (4) 20mm Furniture Bolts.



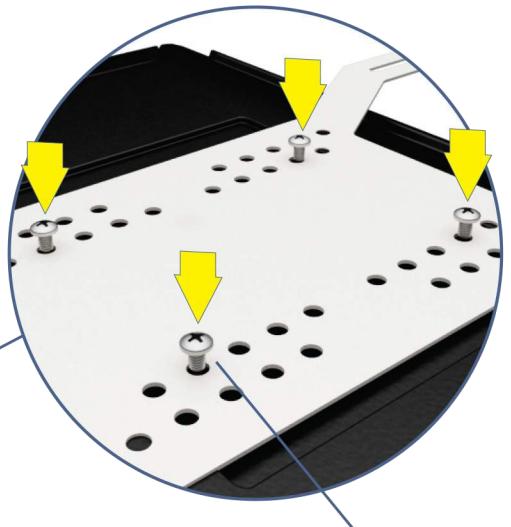
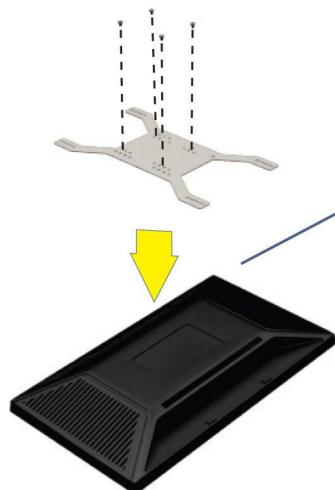
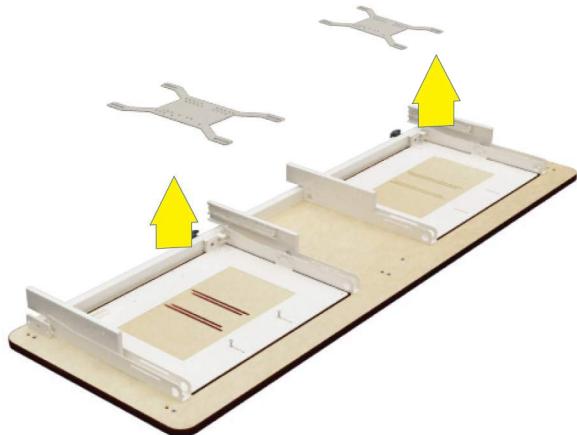
### Step 5 LCD Monitor Holder

8mm Phillips  
Machine Screw



Qty:8

Remove the Monitor Holders from the surface. Then attach Monitor Holders using (4) 8mm Phillips Machine Screws on each LCD monitor Holder.



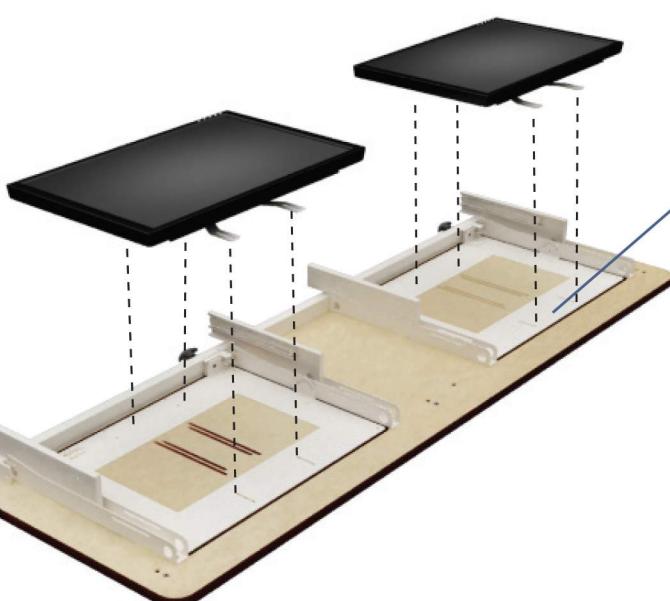
8mm Phillips  
Machine Screw

### Step 6 LCD Monitor

3/4" Phillips Pan  
Head Screw



Qty:8



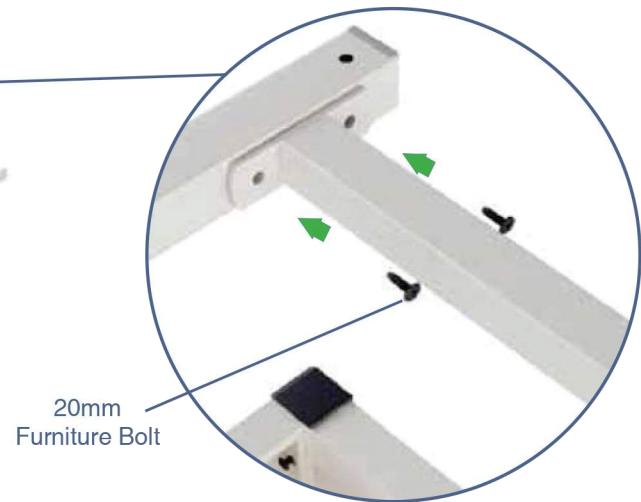
3/4" Phillips Pan  
Head Screw

### Step 7 Attach Cross Support

20mm Furniture Bolt



Qty:4



### Step 8 Attach Cross Beam and Main Platform

50mm Furniture Bolts



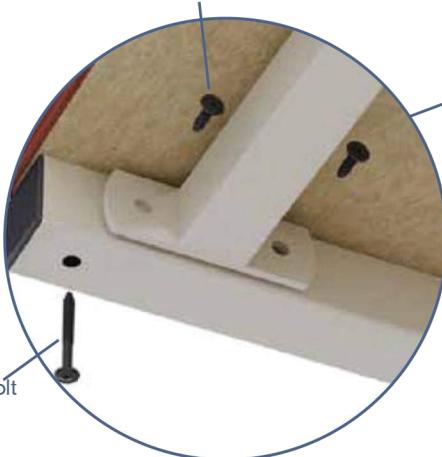
Qty:4

20mm Furniture Bolt



Qty:4

20mm Furniture Bolt



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Step 9

Slide in Keyboard Trays

Slide in Keyboard Trays.



Step 10

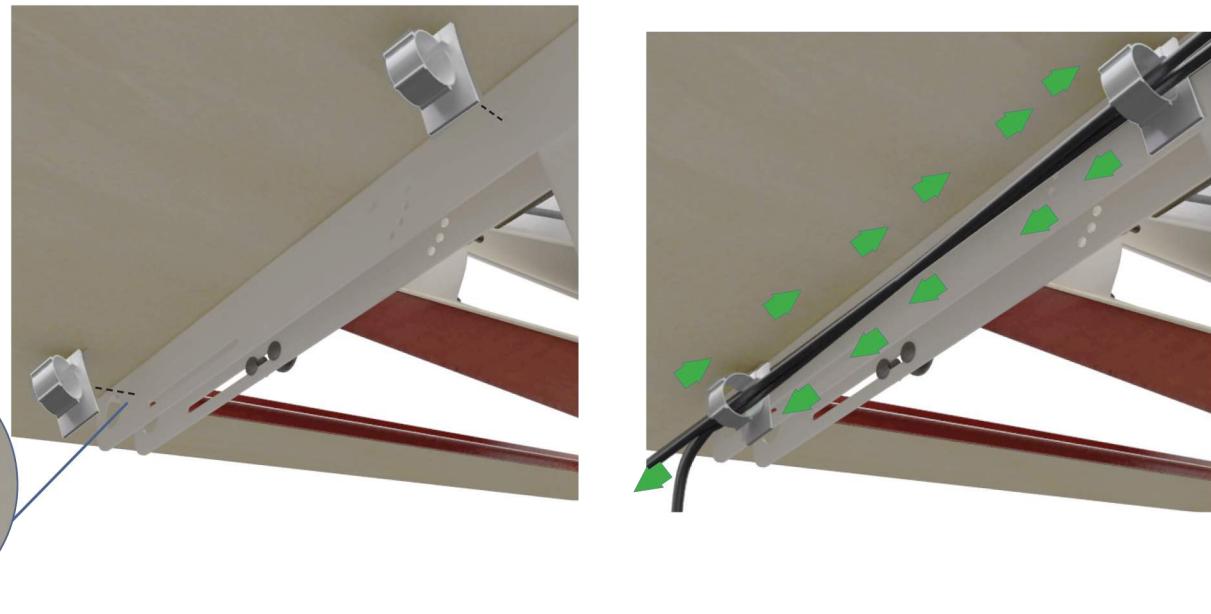
Wire Management Clips

Cable  
Management  
Clip



Qty:3 for 36" & 48"

Qty:6 for 60" & 72"



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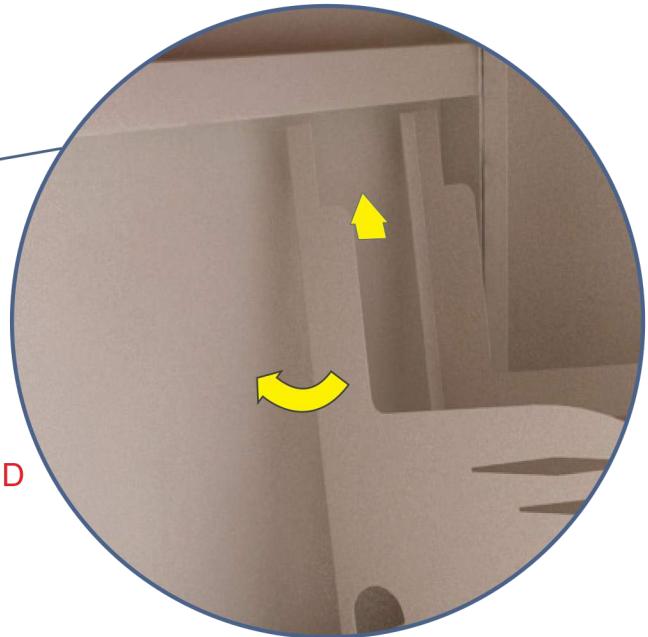
### Step 11

#### Enclosed CPU Holder

Insert CPU Holders into Kick Panel Slots.



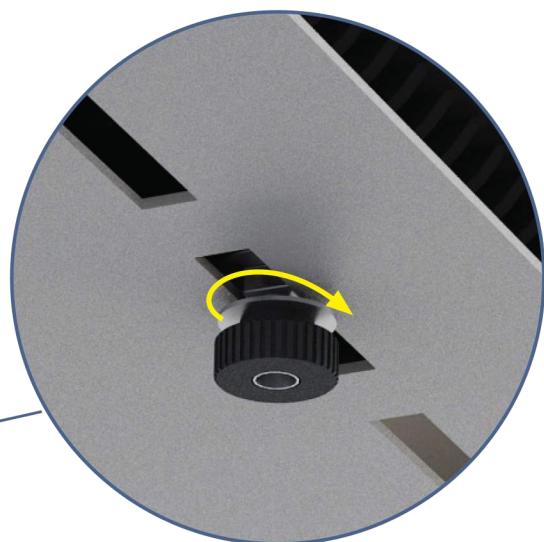
Place holders at each end to avoid damaging revolving LCD platform.



### Step 12

#### CPU Tower Placement

Insert and place CPU Tower in holders. Use Thumb Screws to adjust fitting size of CPU Holder.



## NOTE : Steps 13 to 17 belong to the CPU-STAND Assembly

Included with 36" and 60" wide units only.

### CPU Stand/Cart Configurations

There are three possible configurations.

NOTE: Extender is shown in a bluish color to help you see when it is used.

Included with 36" and 60" wide units only.



Short Side Setup:  
CPU width is 3.5" to 6"



Longest Side Setup:  
CPU width is 6" to 12"



Extender (To be used for CPU  
towers over 6" Wide)



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## Step 13

## Secure First and Second L Panel

10/32 x 3/8  
Carriage Bolt

Qty:4

Use (4) 10-32 x 3/8 Carriage Bolts, (4) 10/32 Thumb Nuts and (4) 12 Nylon Washers.



## Step 14

## Casters

Caster



Qty:4

Attach Casters or 5/16" Gliders as needed.



OR

### Step 15

#### Secure Second L Panel Assembly

Use (2)10-32 x 3/8 Carriage Bolts, (2) 10/32 Thumb Nuts and (2) 12 Nylon Washers.

10/32 x 3/8  
Carriage Bolt



Qty:2

10/32 Thumb Nut

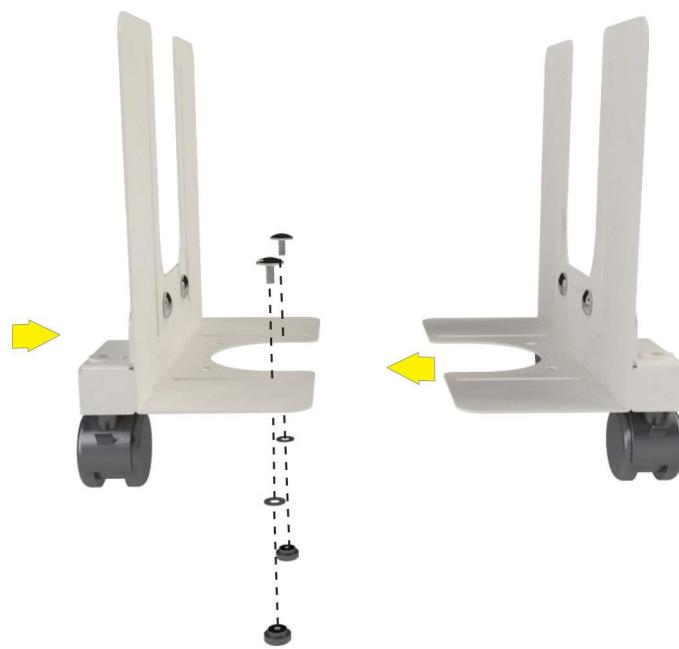


Qty:2

12 Nylon  
Washer



Qty:2



### Step 15b

#### Secure Second L Panel Assembly

Performed when CPU towers over 6" Wide.

Use (2)10-32 x 3/8 Carriage Bolts, (2) 10/32 Thumb Nuts and (2) 12 SS Washers.

10/32 x 3/8  
Carriage Bolt



Qty:4

10/32 Thumb Nut



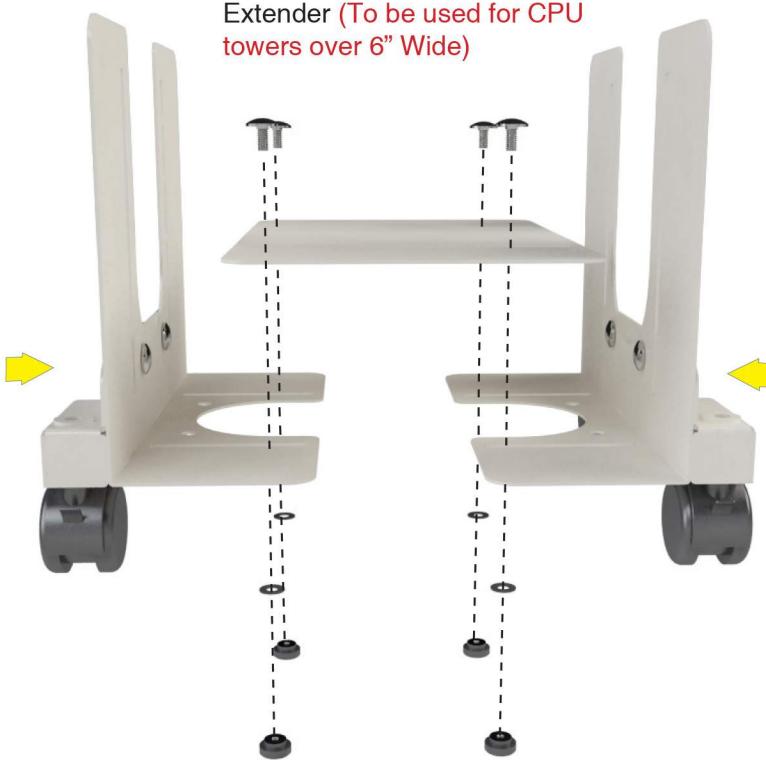
Qty:4

12 SS  
Washer



Qty:4

Extender (To be used for CPU  
towers over 6" Wide)



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### Step 16

Velcro Pads

Velcro Pads

Attach Velcro Pads to both your CPU Tower and CPU Stand, then slide in CPU Tower.



Qty:4



### Step 17

CPU-STAND

CPU-STAND

Slide CPU-STAND and place it where needed.



Qty:1 for 36"

Qty:2 for 60"



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