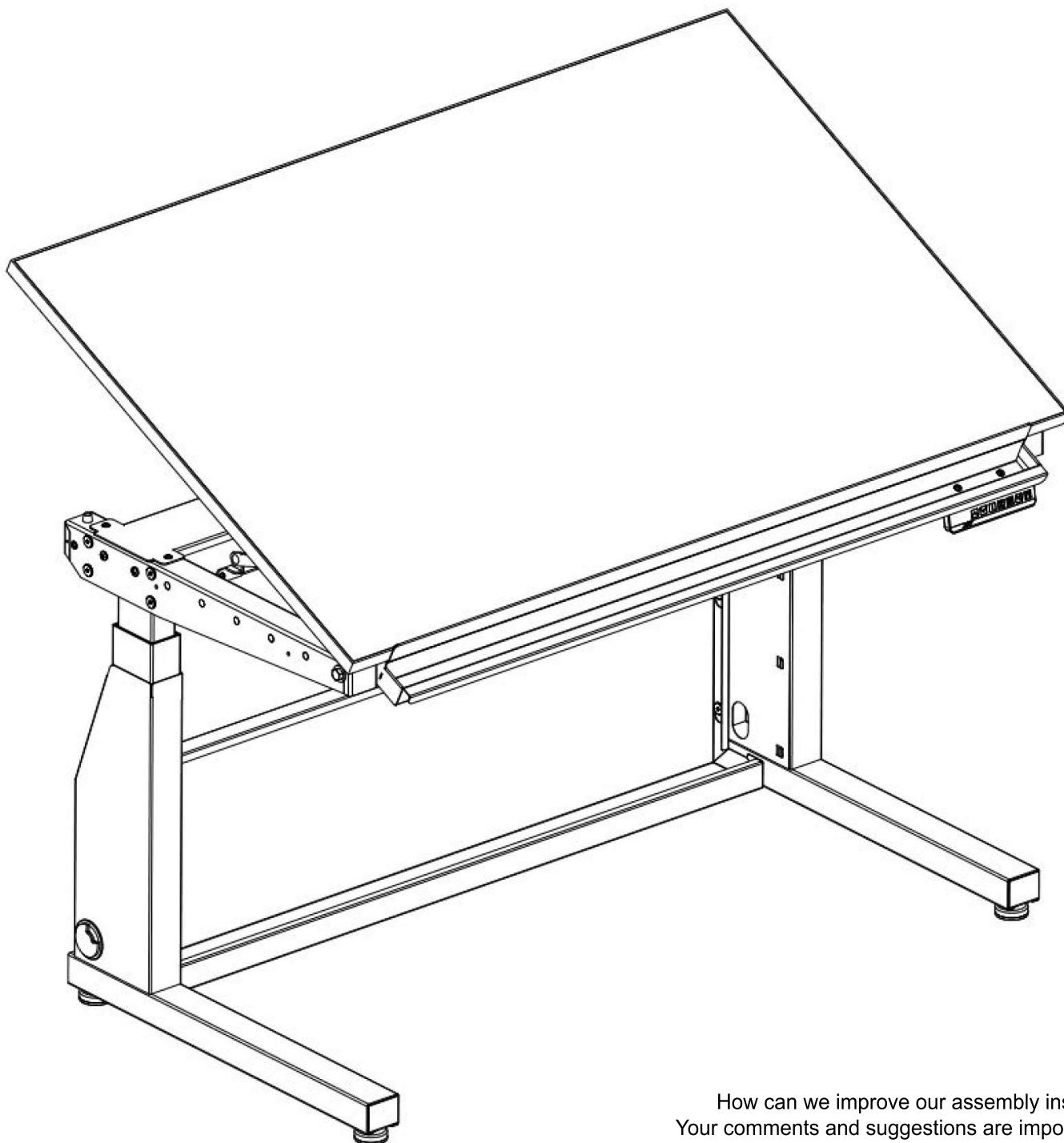


Electric Drafting Table

ELE-DT

Assembly Instructions

Thank you for choosing VersaTables.
Before beginning assembly, please review all
assembly instructions and warnings.



How can we improve our assembly instructions?
Your comments and suggestions are important to us.
Please e-mail us at: support@versatables.com.



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Quantity Discounts



Assembled in USA



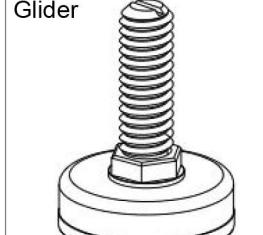
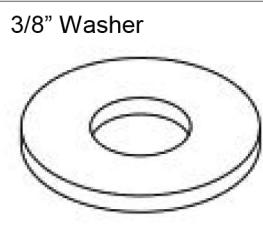
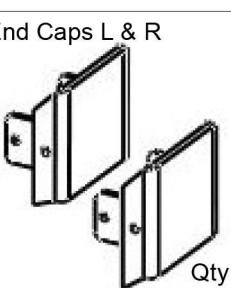
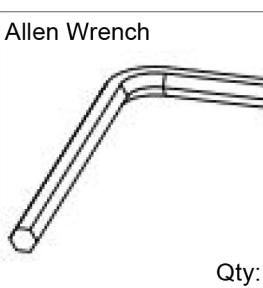
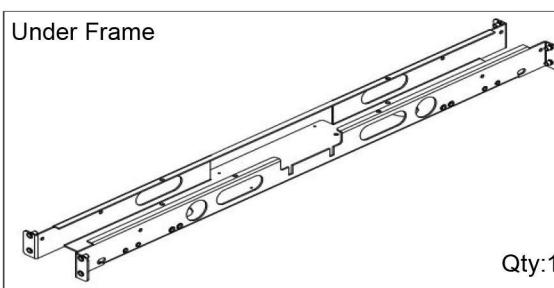
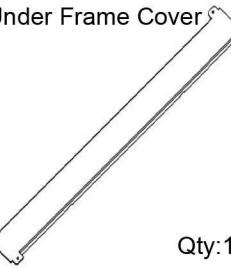
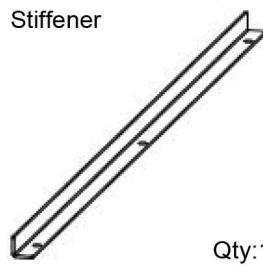
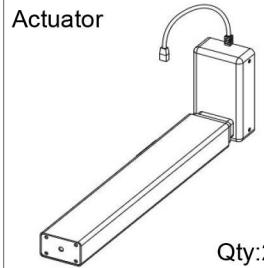
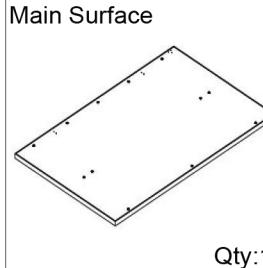
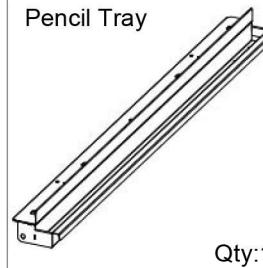
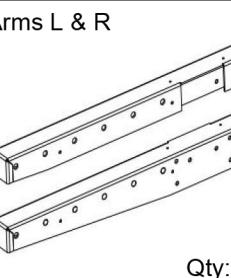
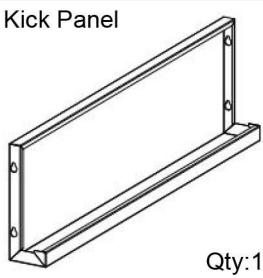
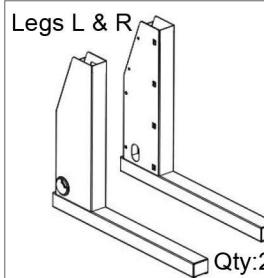
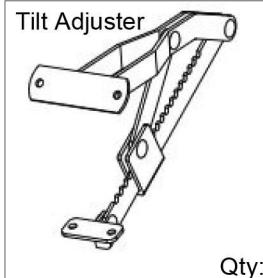
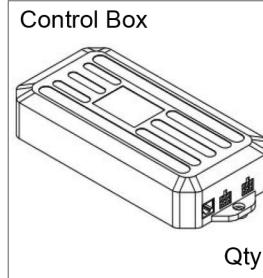
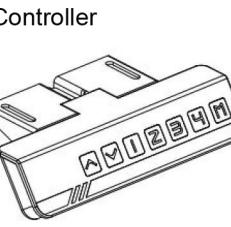
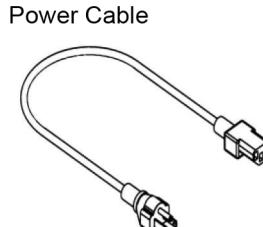
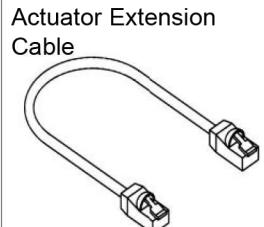
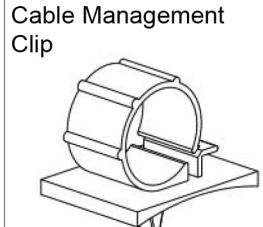
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Hardware List

Electric Drafting Table

 Qty:12	 Qty:2	 Qty:10	 Qty:20	 Qty:4
 Qty:8	 Qty:6	 Qty:2	 Qty:2	 Qty:8
 Qty:2	 Qty:1	 Qty:4	 Qty:1	
 Qty:1	 Qty:1	 Qty:2	 Qty:1	 Qty:1
 Qty:2	 Qty:1	 Qty:2	 Qty:2	 Qty:1
 Qty:1	 Qty:1	 Qty:2	 Qty:8	Additional Tools Required Phillips #2 Screwdriver



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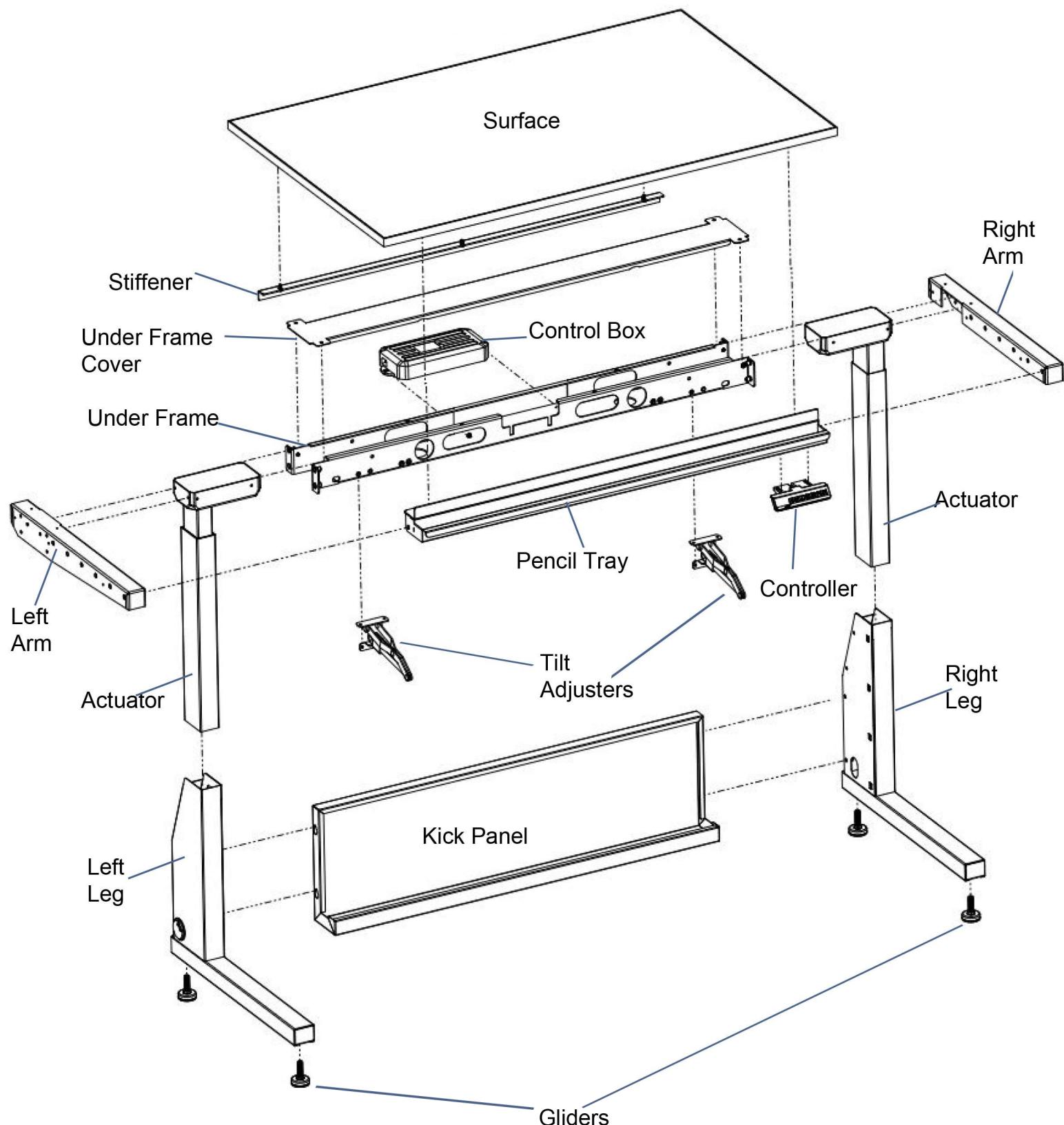
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Exploded View

Electric Drafting Table



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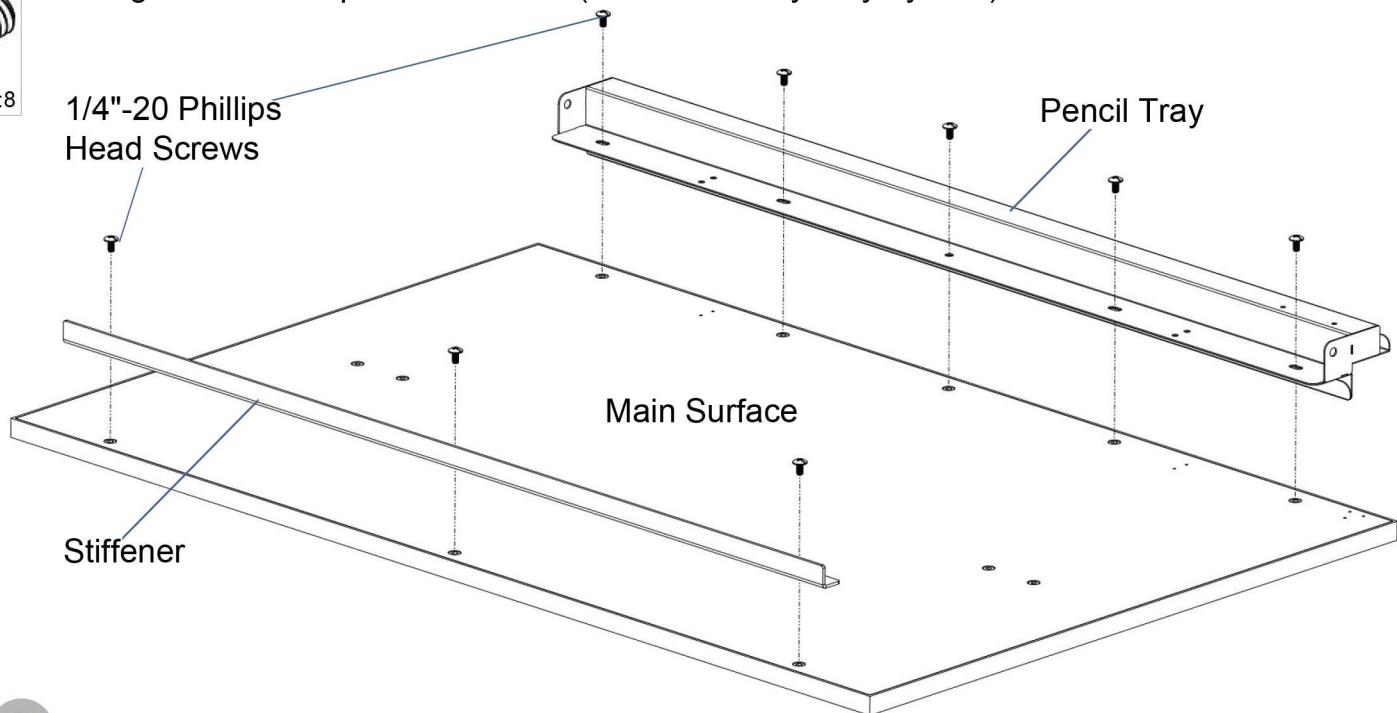


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Step 1

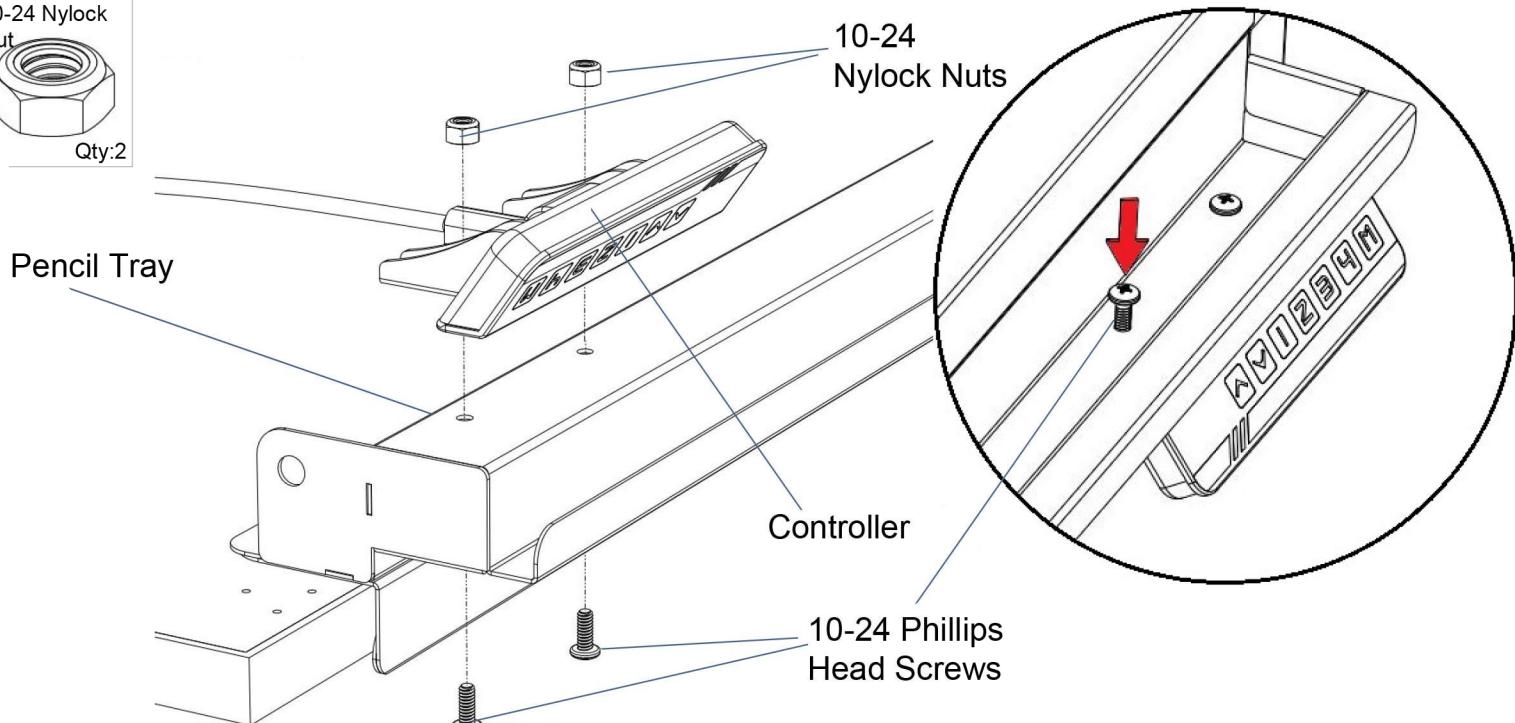
NOTE: DO NOT TIGHTEN SCREWS/BOLTS ALL THE WAY UNTIL STEP 12.
 Align the Pencil Tray and the Stiffener with the Main Surface and attach them using 1/4"-20 Phillips Head Screws (Quantities may vary by size).



Step 2

NOTE: THIS STEP MAY BE OPTIONAL FOR CERTAIN MODELS

Attach the Controller to the bottom of the Cable tray using 10-24 Phillips Head Screws and 10-24 Nylock Nuts.



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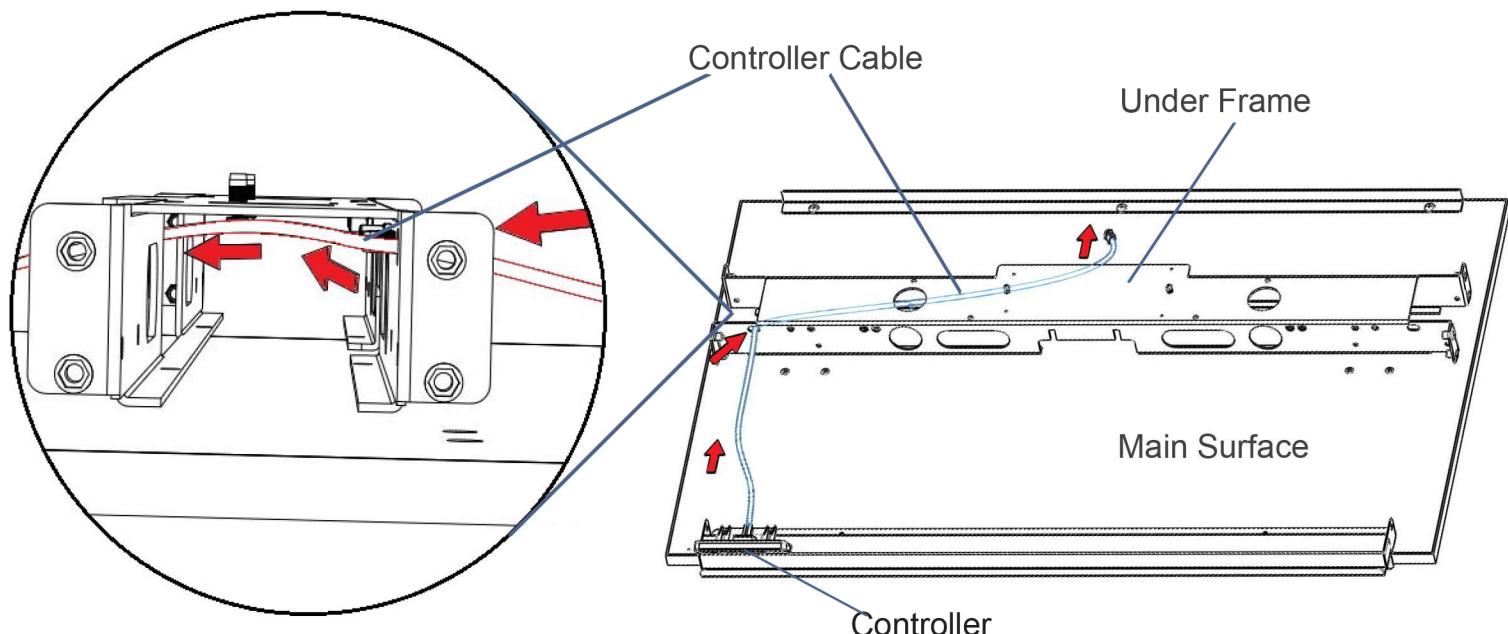
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Assembly Step-by-Step

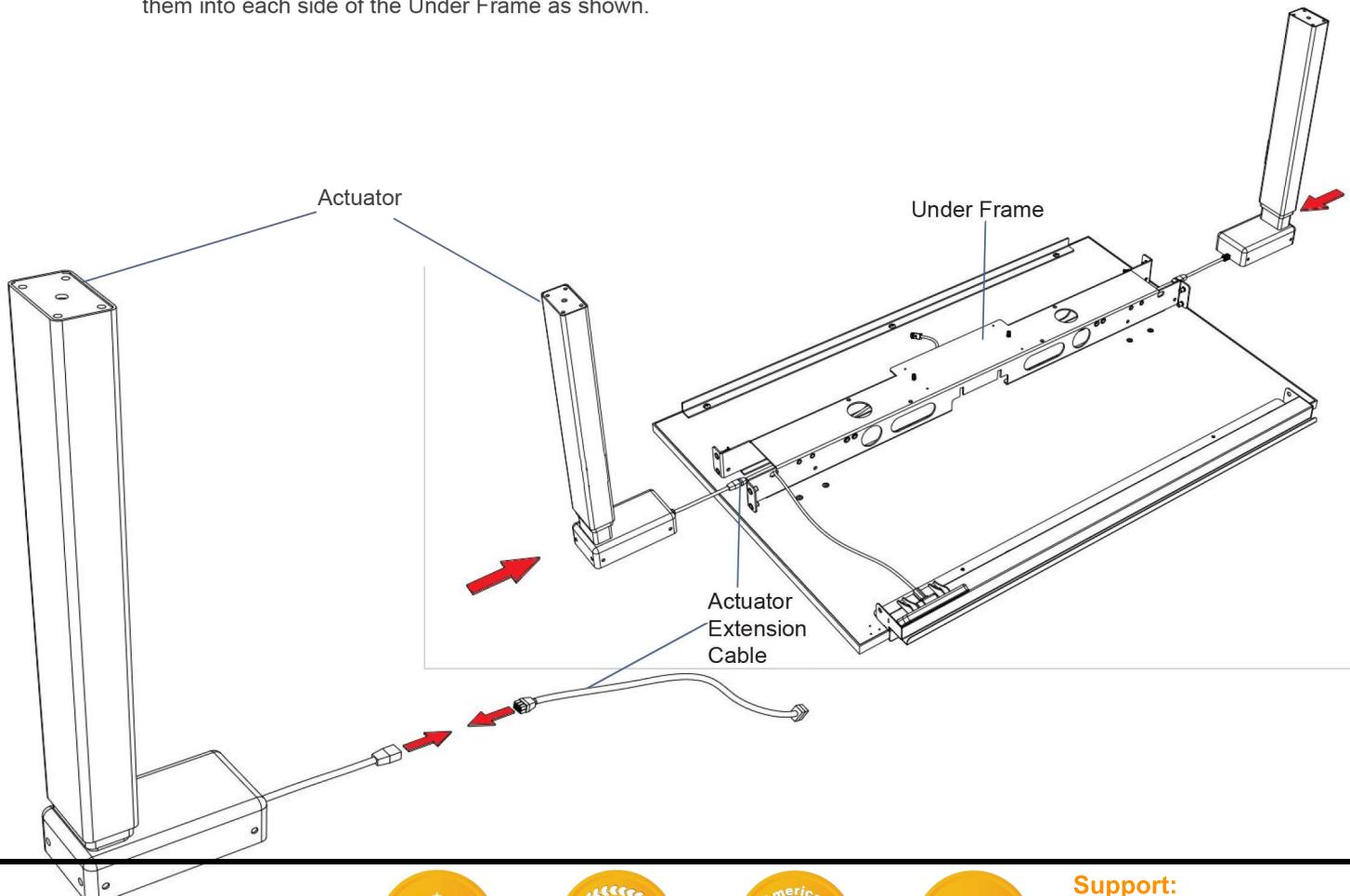
Electric Drafting Table

- Step 3 Place the Under Frame onto the Main Surface and run the Controller cable through the Under Frame as shown.



- Step 4

Attach Actuator Extension Cables to each Actuator and insert them into each side of the Under Frame as shown.



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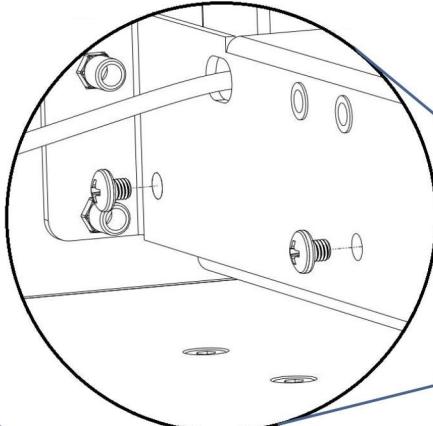
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Step 5

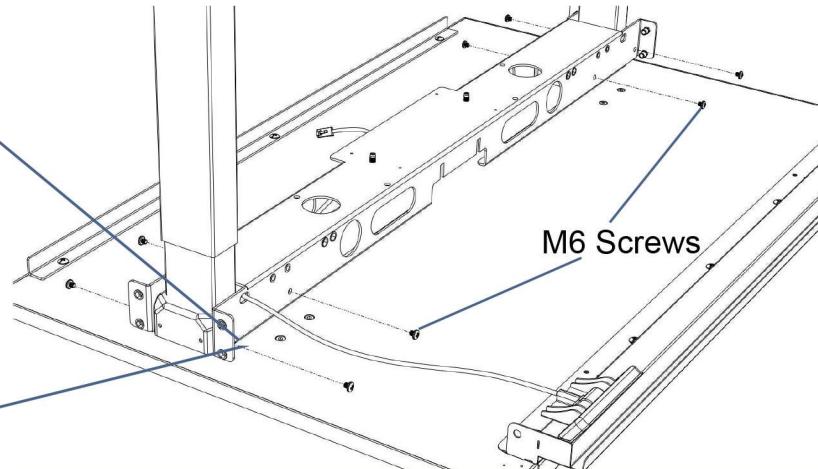
M6 Screw



Qty:8



Secure both Actuators onto the Under Frame with M6 Screws from each side.



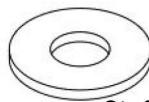
Step 6

3/8" Nylock



Qty:2

3/8" Washer



Qty:6

2" x 3/8" Hex Bolt



Qty:2

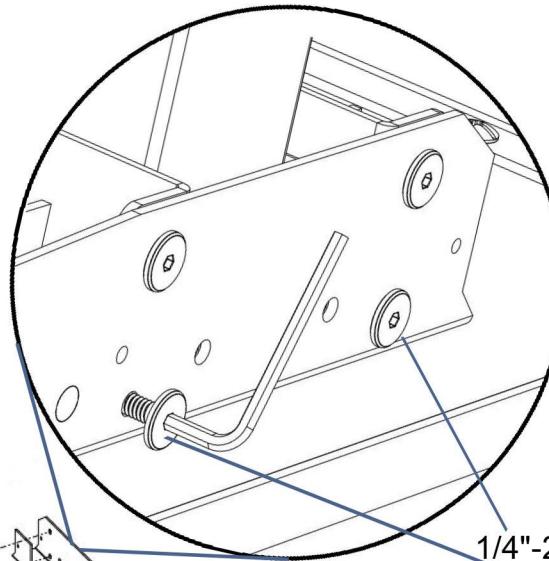
1/4-20 Furniture Screw



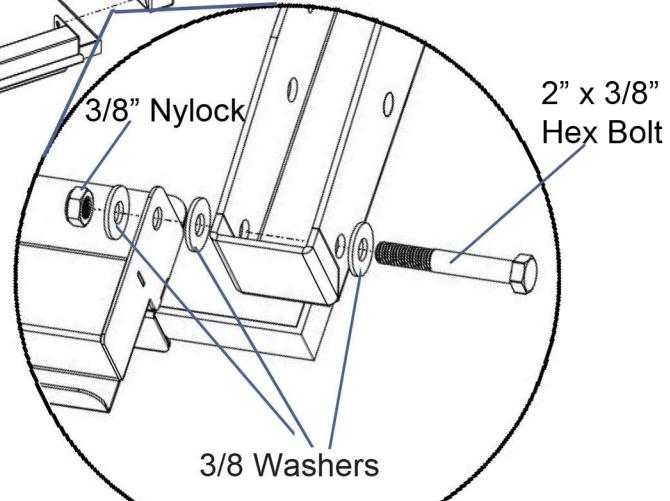
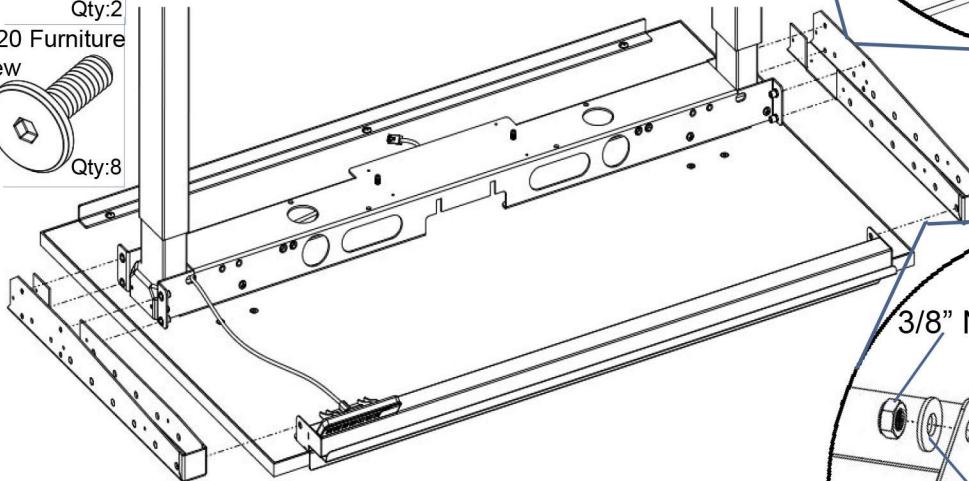
Qty:8

Attach the Left and Right Arms to the Under Frame with 1/4"-20 Furniture Screws and an Allen Wrench.

Attach the Arms and Under Frame assembly to the Pencil Tray using 3/8" Nylock Nuts, 3/8 Washer and 2"x3/8" Hex Bolt



1/4"-20 Furniture Screw



NOTE: Be Sure to place the 3/8 Washers between the 3/8" Nylock and Pencil Tray, Pencil Tray and the Arm, and the Arm and the 2" x 3/8" Hex Bolt.



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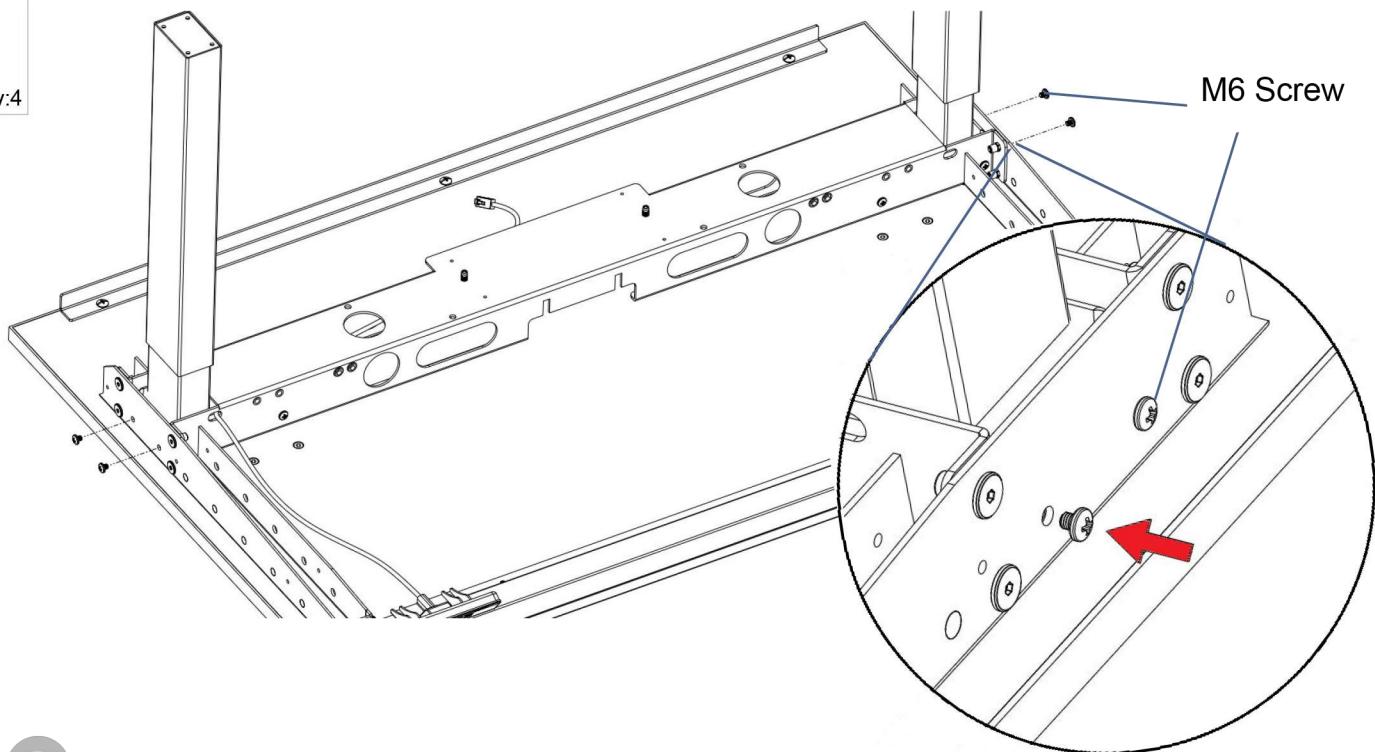
Electric Drafting Table

Step 7

M6 Screw



Secure the Legs onto the Left and Right Arms using M6 Screws.

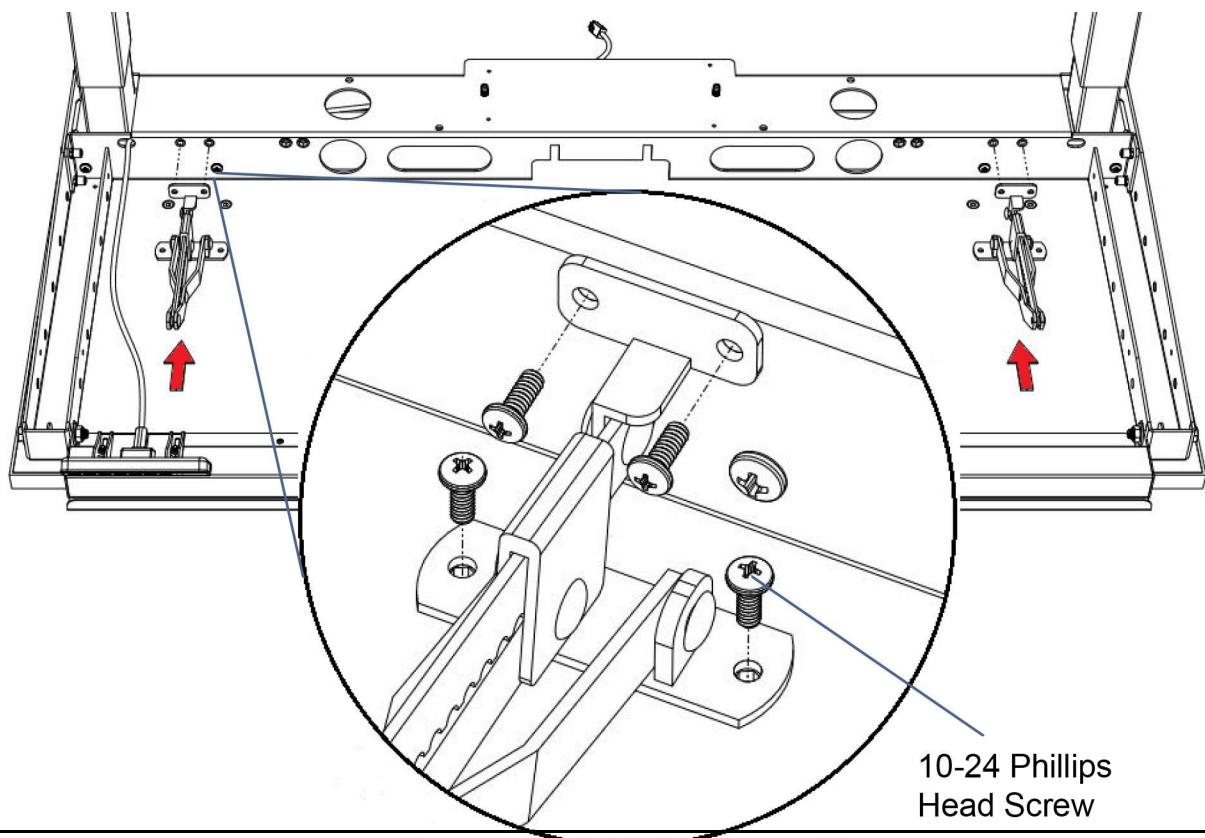


Step 8

10-24 Phillips Head Screw



Attach the Tilt Adjusters onto the Under Frame and the Main Surface using 10-24 Phillips Head Screws



10-24 Phillips Head Screw



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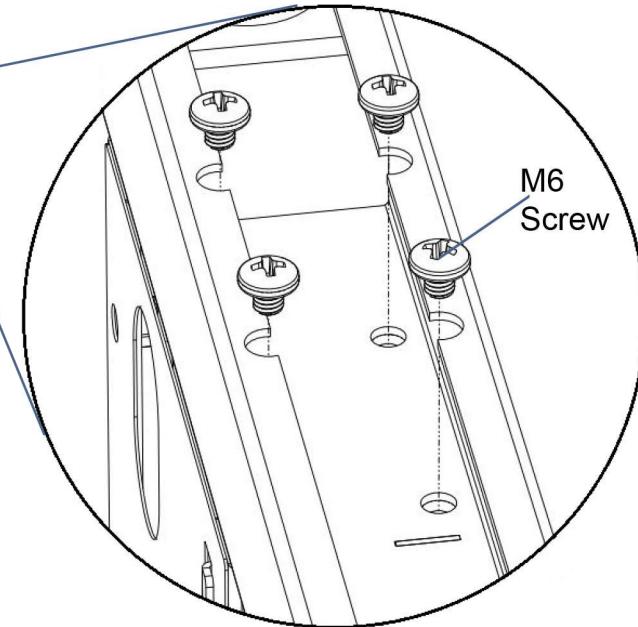
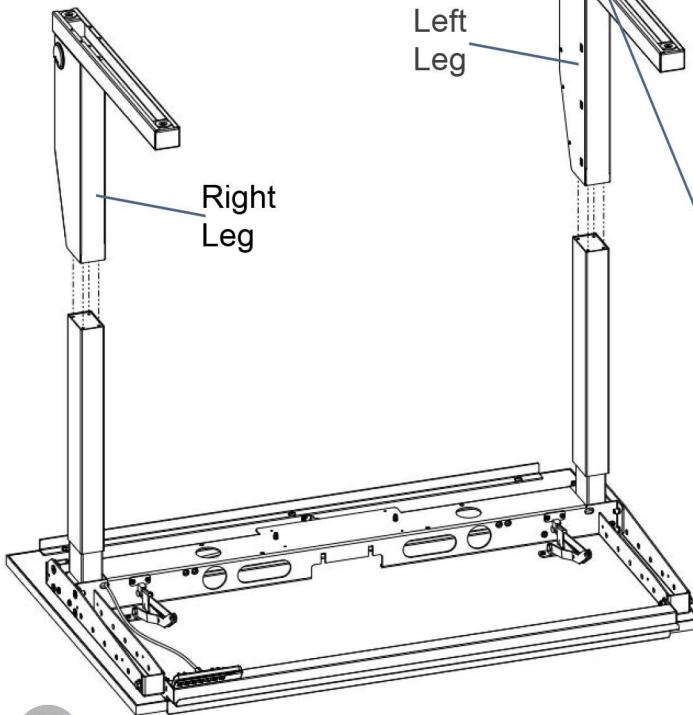
Assembly Step-by-Step

Step 9

M6 Screw



Insert the Left and Right Legs inside each actuator and secure them with M6 Screws.

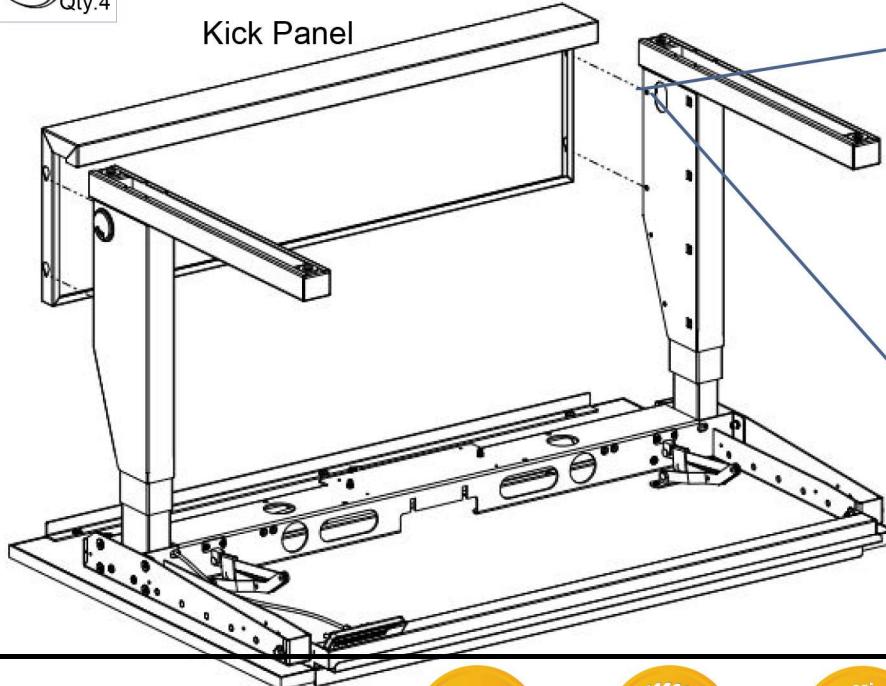


Step 10

1/4-20 Furniture Screw

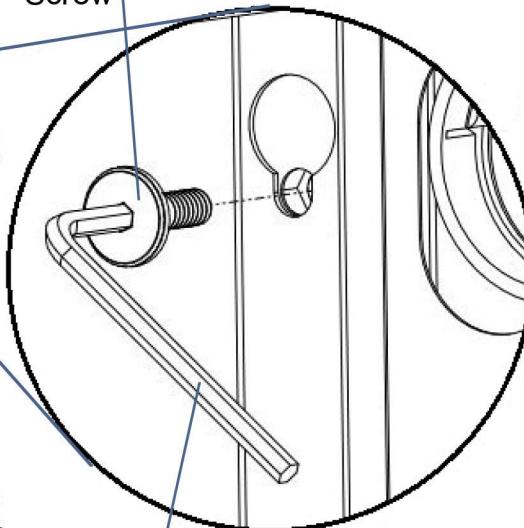


Attach the Kick Panel onto each side of the Legs using Furniture Screws and Allen wrench.



1/4-20 Furniture
Screw

Allen Wrench



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Assembly Step-byStep

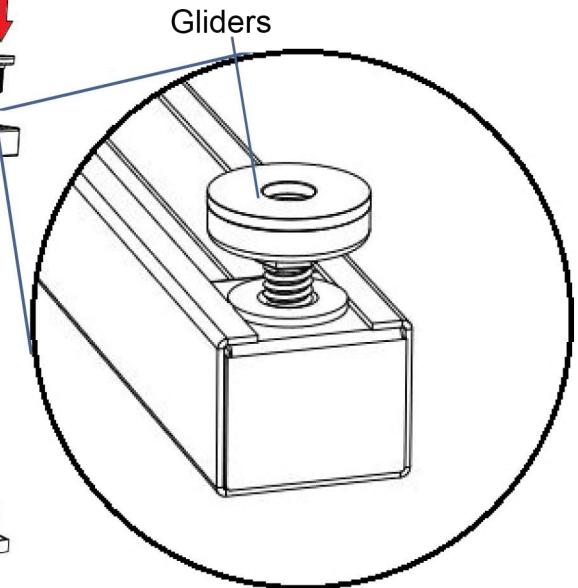
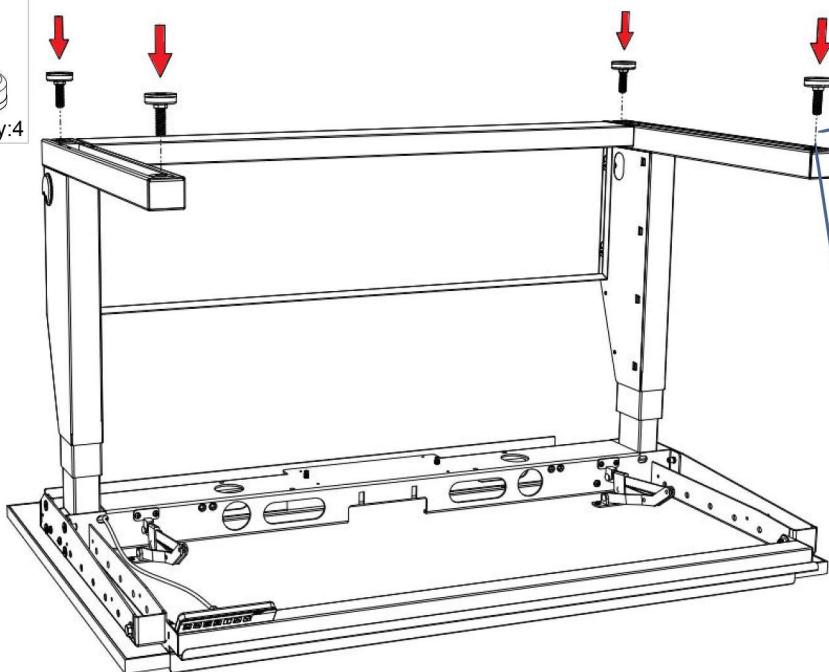
Electric Drafting Table

Step 11

Glider



Attach the Gliders at to each Leg by screwing them into the designated locations.



NOTE: Before continuing to the next step, tighten all the screws and nuts.

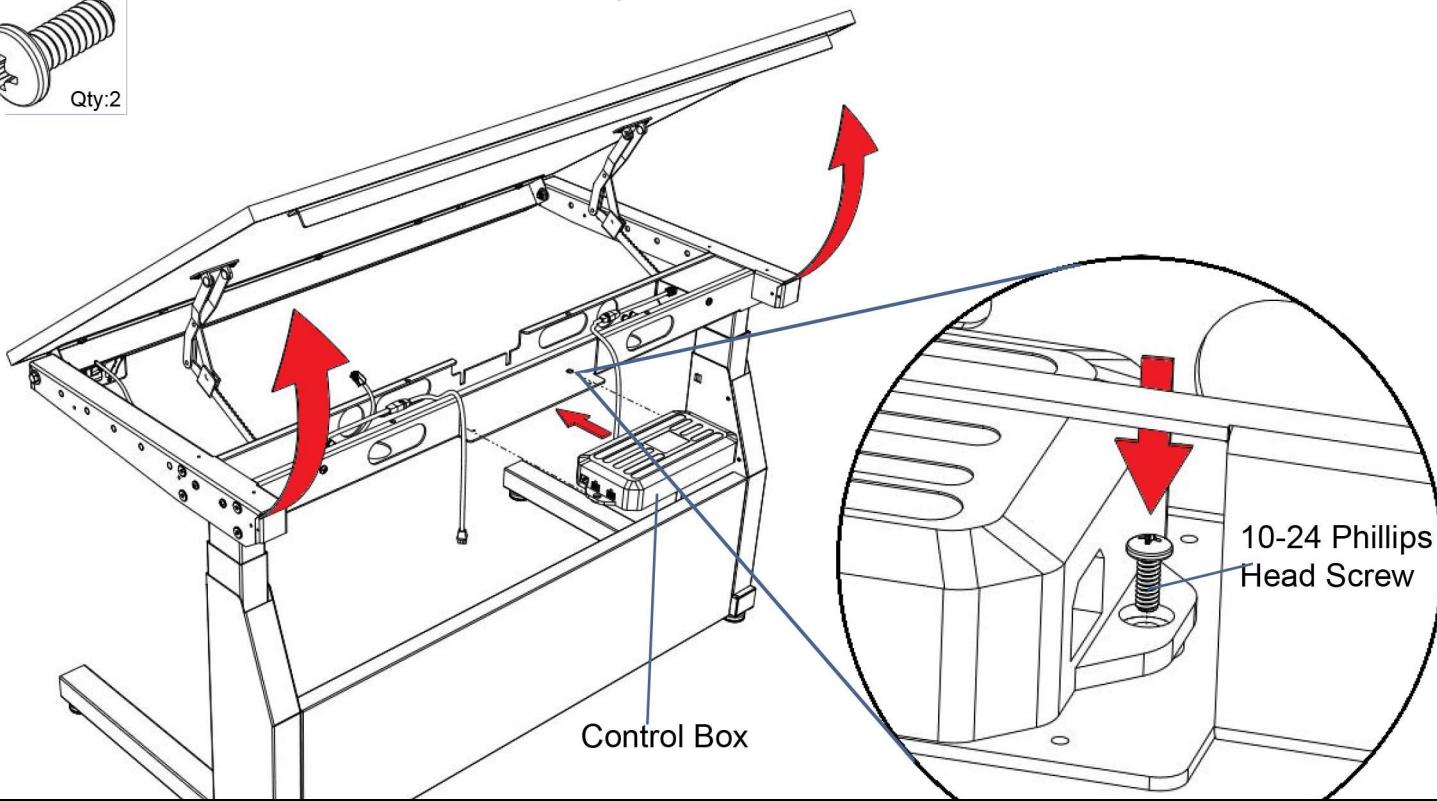
Turn the unit over to continue to the next step.

Step 12

10-24 Phillips Head Screw



Tilt the Main surface up and lock it in place. Insert the Control Box into the Under Frame and secure it with 10-24 Phillips Head Screws.



10-24 Phillips Head Screw



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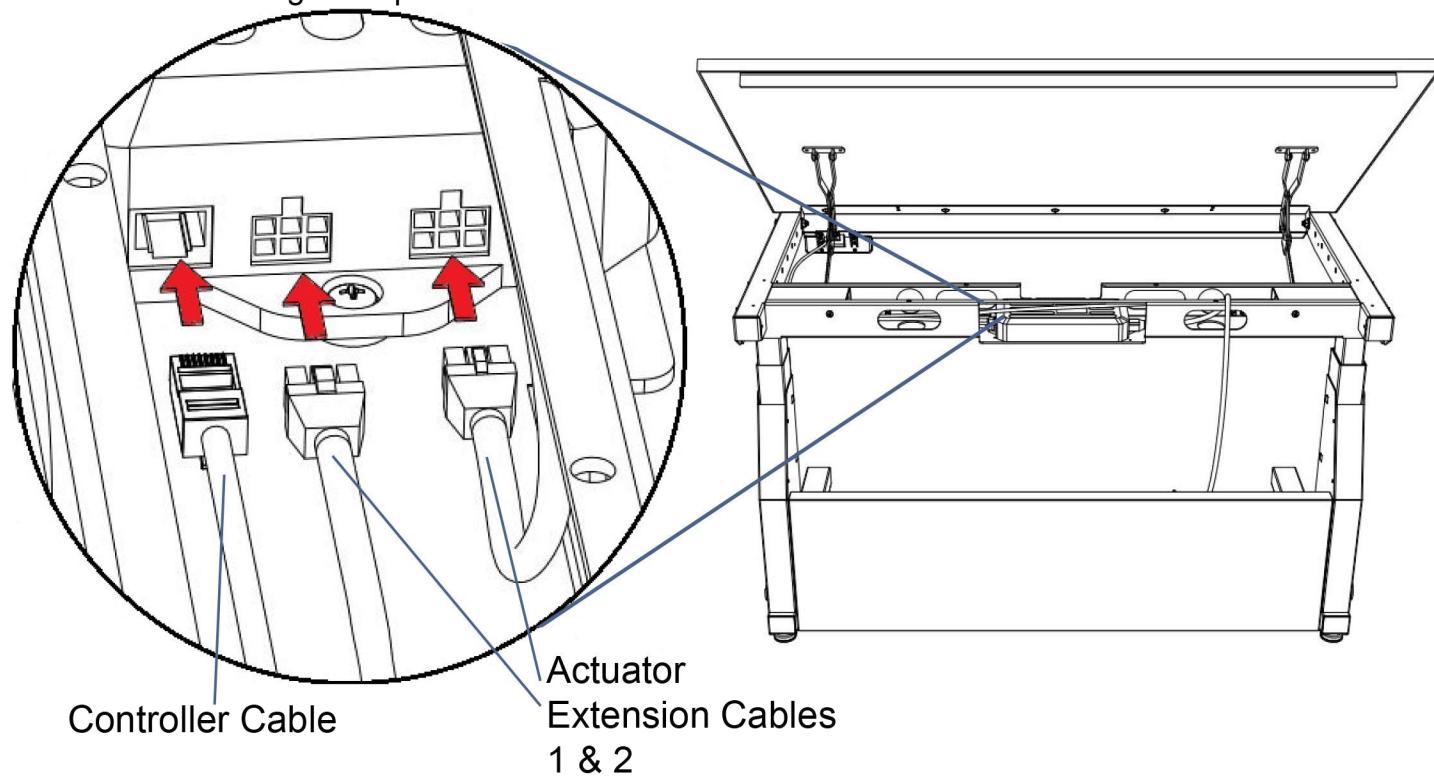
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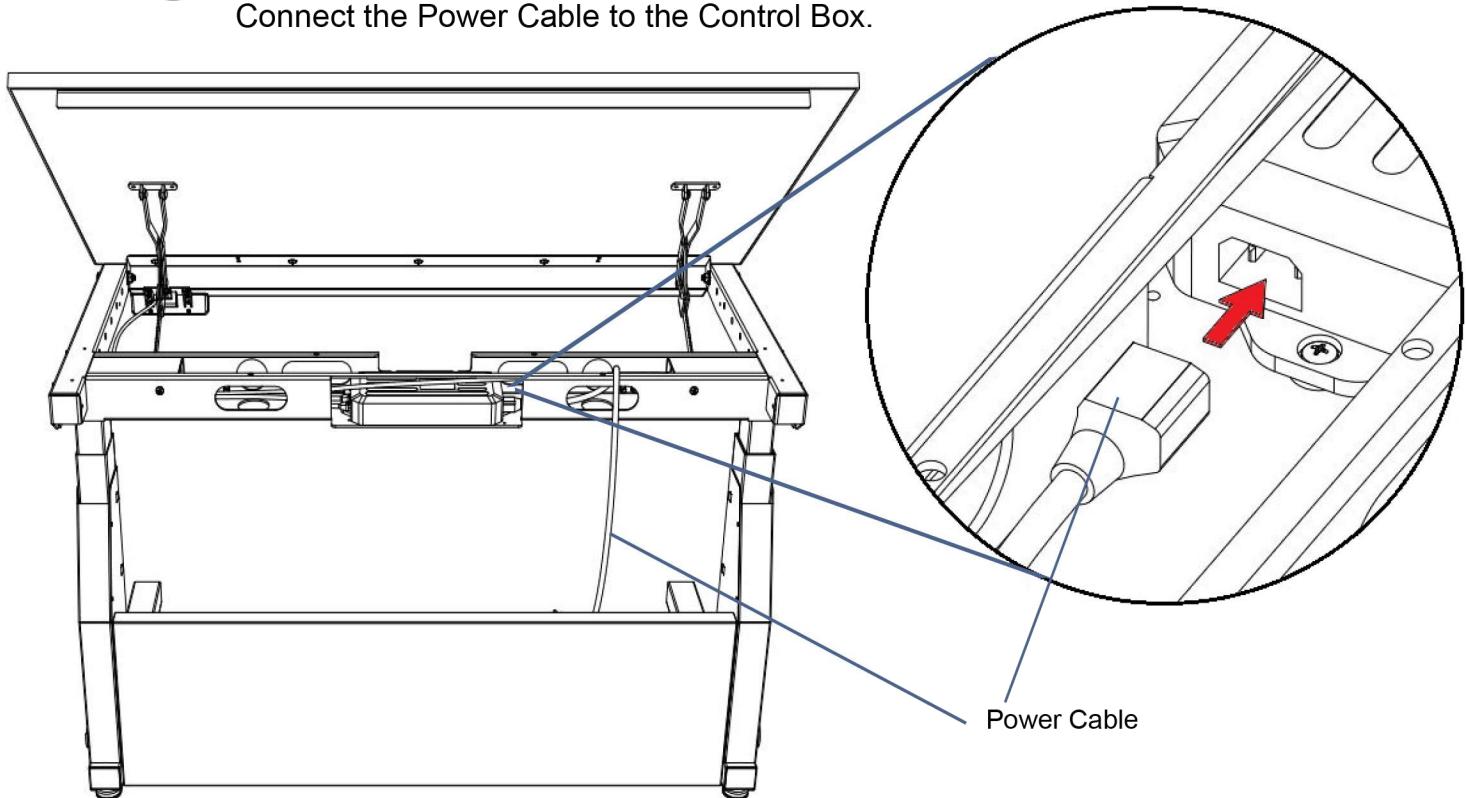
Step 13

Connect the Controller Cable and the Actuator Extension Cables 1 & 2 to the Control Box at their designated ports.



Step 14

Connect the Power Cable to the Control Box.



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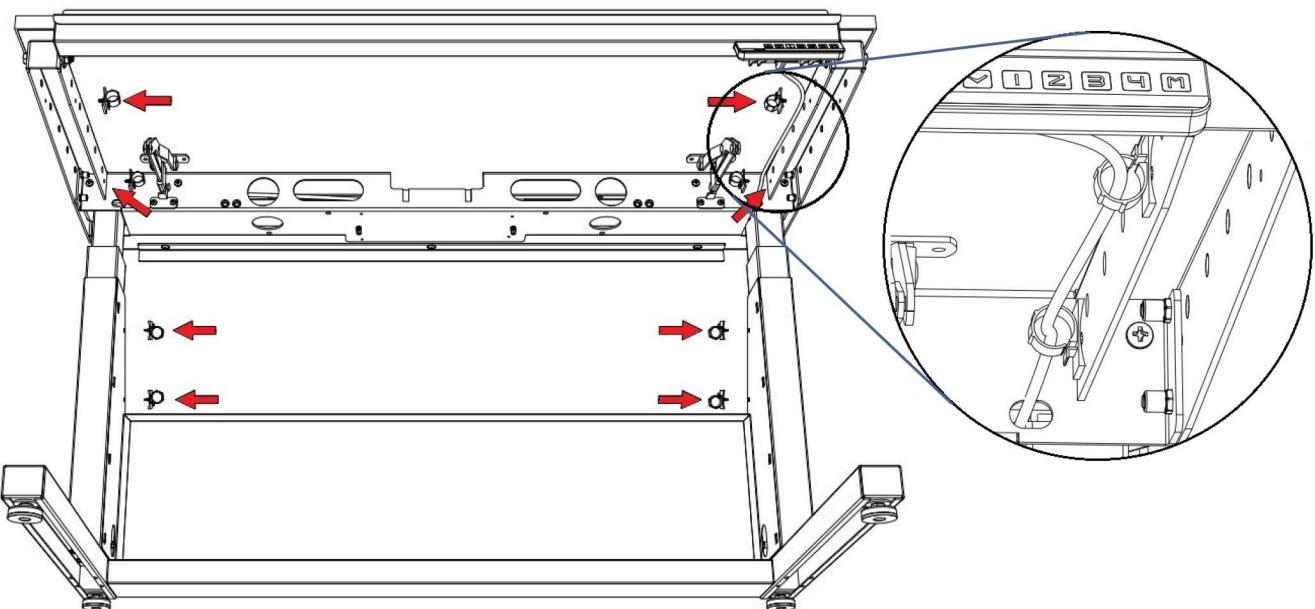
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Assembly Step-byStep

Electric Drafting Table

Step 15

Use the Cable Management Clips to secure any loose cables



Step 16

Self Tapping Screw

Qty:4

Attach the Under Frame Cover onto the Under Frame using Self Tapping Screws.

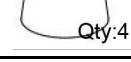


Step 17

Rubber Bumper

Qty:4

Stick the Rubber Bumpers onto each end of the Arms to provide support for the Main Surface



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Before flipping the table over connect the Power Strip to an electrical outlet.

Once assembled, the table needs to be plugged in and run all the way up and down three times while upside down to calibrate the Actuators.

Make sure all of the Screws/Bolts are fully tightened and then flip the table over.

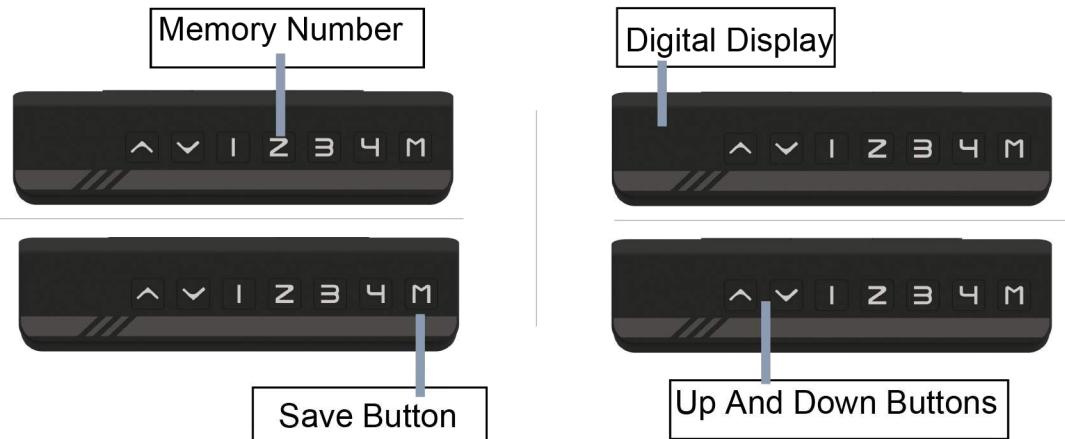
Instructions For Programming Controller With The Presets

Favorite positions (e.g. for sitting and/or standing) can be stored.
Follow the described procedure.

How to store a position:

1. Drive Table's surface to the height you wish to store.
2. Press 'M' and then the memory button you wish to store that height.
Your position has now been stored.

To recall your memory position, press the memory button until you reach the stored position.



Images show 4 different height parameters stored on buttons. The values shown may differ. You may set your own.

How to reset your desk

The desk cannot drive up if it has not been initialized.

If display: error code E01

How to Reset:

1. Press down key and drive to the lowest position.
Hold the key until the desk stops completely.
2. Reactivate the down key and hold the key until the desk stops completely.
Now the desk can drive up.

How can we improve our assembly instructions?

Your comments and suggestions are important to us.

Please e-mail us at: support@versatables.com.