```
table1 = {...}
table2 = {<u>....</u>}
table3 = {...}
pdTable1 = pd.DataFrame(table1)
pdTable2 = pd.DataFrame(table2)
pdTable3 = pd.DataFrame(table3)
def e(m, n):...
def A(m, n):...
def C1(Table2=pdTable2):...
def C2(Table2=pdTable2):...
def TO(X, Table1=pdTable1, Table2=pdTable2):...
# 物料转运时间 A为中转用时, 默认0.5
def T1(X, Table2=pdTable2, A=0.5):...
def T2(X, C=3)
def T3(X, Table1=pdTable1, Table3=pdTable3):...
 # 时间成本
                                                                                 A 6 A 151 ± 14
def Fun(X):...
def initialX(Table1=pdTable1, Table2=pdTable2):____
def constraints(X, Table1=pdTable1, Table2=pdTable2):...
```

```
'''优化函数'''
    output = (sum(np.square(X-Y1))/len(X))**(1/2)
    return output
''' 种群初始化函数 '''
def initial(pop, dim):
    X = [[0]*dim]*pop
    for i in range(pop)
        X[i],lb,ub=initialX()
        while constraints(X[i]) == False:
            X[i],lb,ub = initialX()
    return X, <u>lb</u>, <u>ub</u>
'''边界检查函数'''
def BorderCheck(X, Ub, Lb, pop, dim):
    for i in range(pop):
        for j in range(dim):
           ub = Ub[j]
           x = X[i][j]
                break
        while constraints(X[i]) == False:
           X[i], Ub, Lb = initialX()
    return X
'''计算适应度函数'''
```

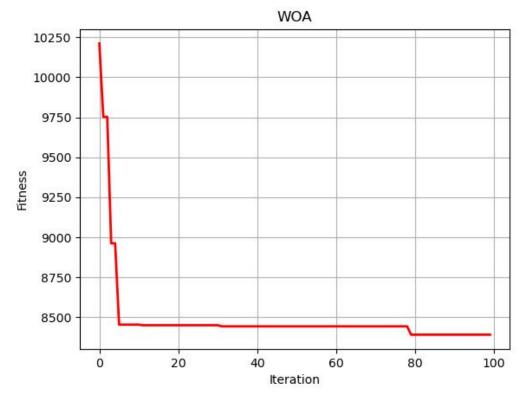
```
def CaculateFitness(pop, X, fun):
    fitness = [0]*pop
    for i in range(pop):
        fitness[i] = fun(X[i])
    return fitness
'''适应度排序'''
def SortFitness(Fit):
    fitness = list(np.sort(Fit, axis=0))
    index = list(np.argsort(Fit, axis=0))
    return fitness, index
 '''根据适应度对位置进行排序'''
     Xnew = [[0]*dim]*pop
    for i in range(pop):
         Xnew[i] = X[index[i]]
     return Xnew
 '''鲸鱼优化算法'''
def WOA(pop, dim,MaxIter, fun):
    X, lb, ub = initial(pop, dim) # 初始化种群
    fitness = CaculateFitness(pop,X, fun) # 计算适应度值
    fitness, sortIndex = SortFitness(fitness) # 对适应度值排序
X = SortPosition(pop, dim,X, sortIndex) # 种群排序
    GbestScore = fitness[0]
    GbestPositon = np.zeros([1, dim])
    GbestPositon[0, :] = X[0]
```

Curve = np.zeros([MaxIter, 1])
for t in range(MaxIter):...

return GbestScore, GbestPositon, Curve

```
'''主函数 '''
pop = 20 # 种群数量
MaxIter = 100 # 最大迭代次数
P1 = np.cumsum(list(pdTable2["批量"]))
P2 = np.cumsum(np.multiply(list(pdTable2["中转地点"]), list(pdTable2["批量"])))
dim = P1[-1] + P2[-1]
GbestScore, GbestPositon, Curve = WOA(pop, dim, MaxIter, Fun)
print('最优适应度值: ', GbestScore)
print('最优解: ', GbestPositon)
plt.figure(1)
plt.plot(Curve, 'r-', linewidth=2)
plt.xlabel('Iteration', fontsize='medium')
plt.ylabel("Fitness", fontsize='medium')
plt.grid()
plt.title('WOA', fontsize='large')
plt.show()
```

结果例



```
最优适应度值: 8392.255015394912
最优解: [[32.38.38.38.34.39.39.36.30.30.9.4.16.16.16.16.16.16.
16.20.20.20.19.19.19.19.19.19.19.19.19.29.29.
```