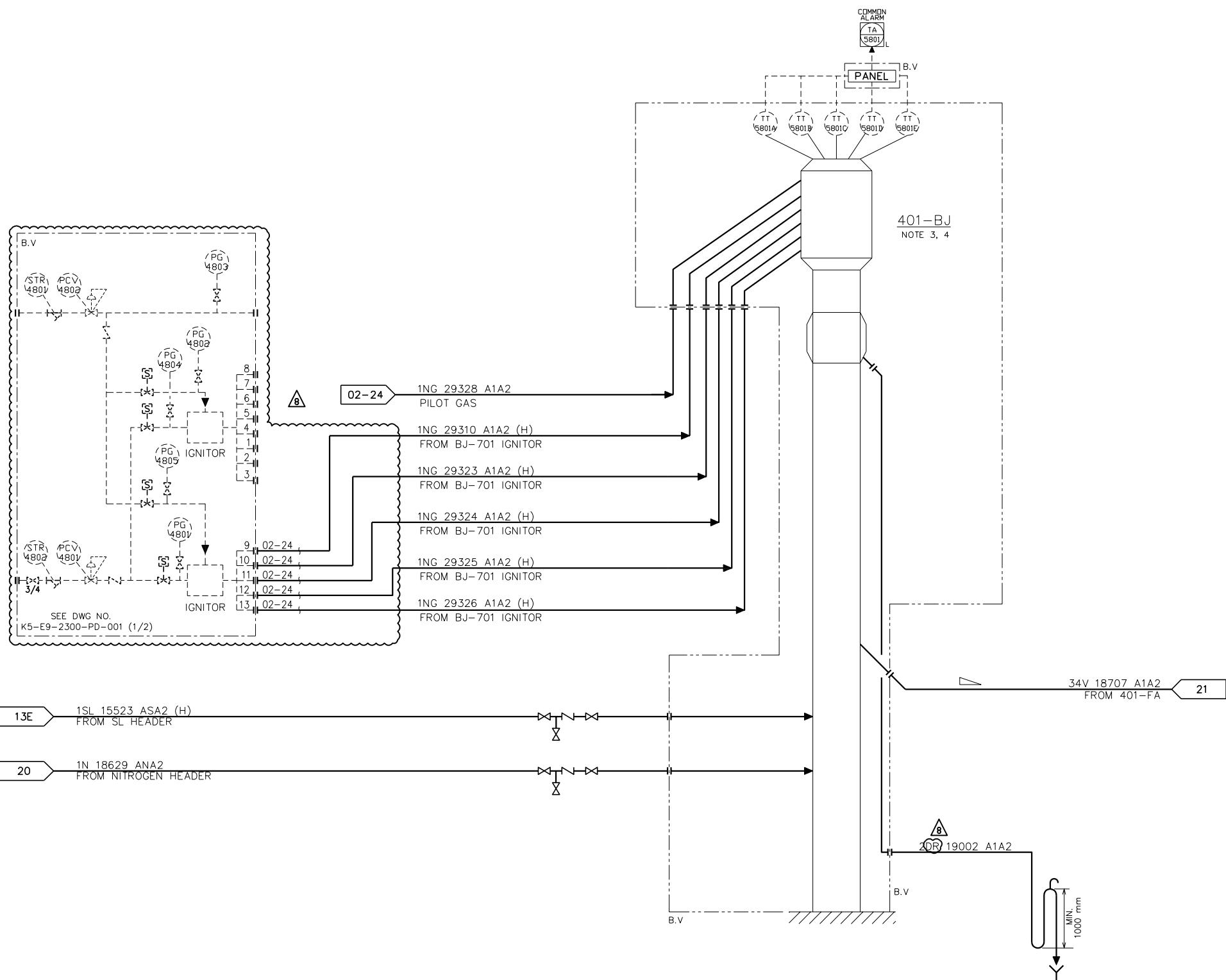


NOTES

1. FOR GENERAL NOTES AND SYMBOLS SEE DRAWING 4A, 4B.
2. FLARE SYSTEM HORIZONTAL PIPE RUNS TO BE PROVIDED WITH MINIMUM SLOPE OF 1/1000 mm.
3. ALL TIE-IN CONNECTION OF PIPING INSIDE VENDOR SCOPE TO BE LOCATED AT GRADE 1.5M (APPROX)
4. PILOT FUEL GAS IS SUPPLIED FROM UREA UNIT FLARE IN THE FLARE VENDOR SCOPE.

401-BJ	
EMERGENCY FLARE STACK FOR AMMONIA PLANT	
DES./OPER.TEMP.	°C 160; -33/65;127
DES./OPER.PRESS.	kg/cm <sup>2</sup> G 1.75/1.13
MATERIAL	KILLED CS
HEIGHT	m 80
CAPACITY	kg/hr 121356(SYN GAS) 149150(AMMONIA GAS)
HEAT DUTY	GCAL/h



REV.	DESCRIPTION	DRAW. CHG	DES. CHG	APV	APV	DATE
9/1	RE-ISSUED FOR CONSTRUCTION (AFC-3)	TS	ABA	DU	HOM	ANS
7/1	RE-ISSUED FOR CONSTRUCTION (AFC-2)	TS	ABA	DU	HOM	ANS
6/2	RE-ISSUED FOR CONSTRUCTION (AFC-1)	TS	ABA	DU	HOM	ANS
5/2	ISSUED FOR CONSTRUCTION (AFC)	EB	ABA	DU	RW	AM
4/2	RE-ISSUED FOR APPROVAL (AFD-1)	EB	ABA	DU	RW	U
2/2	ISSUED FOR APPROVAL (AFD)	EB	ABA	DU	RW	U
2/2	ISSUED FOR APPROVAL (AFD-2)	EB	ABA	JAK	YSH	BOP
2/2	ISSUED FOR DETAIL DESIGN (AFT-2)	EB	ABA	JAK	YSH	BOP

REVISIONS  
PROJECT NAME : KALTIM-5 PROJECT  
2500 MTPD AMMONIA AND 3500 MTPD UREA  
BONTANG, EAST KALIMANTAN, INDONESIA

CLIENT NAME : PT. PUPUK KALIMANTAN TIMUR  
**KBR**  
Engineering Services by  
KBR Technical Services, Inc.

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CONTRACTOR : **PT. INIKRAYA PURBA TEKNIK** **TOYO ENGINEERING CORPORATION**  
ABR. FOR ISSUE :  
C=CLIENT  
E=ENGINEER  
S=SITE  
V=VENDOR  
ISSUE MARK : 14-Nov-13

CONTRACTOR WORK NUMBER : 10107 / BA096300 / 11-018-01

PIPING & INSTRUMENT FLOW DIAGRAM  
FLARE STACK

SCALE : DWG. NO. K5-01-E1-PD-24-T  
DOC. NO. K5-01-E1-PD-068-T SHEET 068/073 REV.8