



Outer Shell
Assumptions:
0.24" substrate thickness
0.25" floor and lid sheet thickness
0.195" hinge and hardware thickness
0.01" laser kerf
0.005" laser offset
0.125" dowel/pins
6-32 bolts

Inner Tray
Assumptions:
0.24" substrate thickness
0.25" floor and lid sheet thickness
0.195" hinge and hardware thickness
0.01" laser kerf
0.005" laser offset
19mm dice

