

# Integrated Power Analysis and Battery Justification for Rover System

(Full Drivetrain Calculations + Gripper Analysis)

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## Abstract

This report merges the drivetrain and battery guidance from the uploaded system report with a detailed Gripper Power Analysis ( $2 \times 28\text{BYJ-48}$  steppers +  $2 \times \text{SG90}$  servos). All key arithmetic is shown explicitly. The document gives per-component power, battery-side draws at the nominal 24 V bus, runtime tables for 24 V 20 Ah and 35 Ah packs across typical driving scenarios, peak current considerations, and procurement recommendations.

## Contents

<b>1 Overview</b>	<b>1</b>
<b>2 Base numbers and assumptions</b>	<b>2</b>
<b>3 Drivetrain detailed calculations</b>	<b>2</b>
3.1 Motor power at 24 V . . . . .	2
3.2 Add electronics + gripper contributions . . . . .	3
3.3 Runtimes (digit-by-digit) for 20 Ah and 35 Ah . . . . .	3
3.4 Notes on the tables . . . . .	4
<b>4 Gripper analysis (integrated)</b>	<b>4</b>
4.1 Components and typical currents . . . . .	4
4.2 Actuator-side power (explicit) . . . . .	4
4.3 Energy per grip (2 s) . . . . .	4
4.4 Peak/stall sizing for the gripper . . . . .	5
<b>5 Sizing &amp; procurement recommendations (full)</b>	<b>5</b>
5.1 Battery selection . . . . .	5
5.2 DC–DC and 5 V rail . . . . .	5
5.3 Wiring, fuses and protection . . . . .	5
<b>6 Summary</b>	<b>6</b>

## 1 Overview

This document contains:

1. Full drivetrain power calculations (digit-by-digit) derived from the original uploaded report.

2. Ancillary electronics and gripper power analyses.
3. Integrated runtime tables for several realistic scenarios: straight driving, turning, climbing, and heavy loads.
4. Peak/stall current treatment and wiring/protection recommendations.
5. A one-page purchase justification summary.

## 2 Base numbers and assumptions

- System nominal bus voltage: **24 V** (from original report).
- Battery candidates: **24 V, 20 Ah** (480 Wh) and **24 V, 35 Ah** (840 Wh).
- Drivetrain continuous baseline (from uploaded report): **384 W** combined for 4 wheel motors (used as a baseline).
- Reported typical current ranges (from uploaded report): straight driving  $\approx 12$  A to 15 A, turning  $\approx 15$  A to 18 A, climbing  $\approx 20$  A to 25 A, reported continuous  $\approx 16.7$  A, stall bursts up to  $\approx 120$  A.
- DC–DC (24→5 V) converter efficiency assumed:  $\eta = 0.90$ .
- Two electronics budgets used for scenario comparison:
  - **Light electronics** (MCU, sensors, telemetry): 30 W (actuator-side)  $\rightarrow$  battery-side  $30/0.9 = 33.333\dots$  W.
  - **Heavy electronics** (Raspberry Pi, camera, heavier payload): 75 W  $\rightarrow$  battery-side  $75/0.9 = 83.333\dots$  W.
- Gripper battery-side draw (from gripper analysis):  $P_{gripper,bat} = \frac{6.8 \text{ W}}{0.9} = 7.5555555556 \text{ W}$  (see Section 4).

## 3 Drivetrain detailed calculations

We compute motor power for several currents (digit-by-digit) and add electronics + gripper draws.

### 3.1 Motor power at 24 V

Power  $P = V \times I$ . Using  $V = 24$  V.

$$\begin{aligned}
 \text{At } I = 12 \text{ A : } & P = 24 \times 12 = 288 \text{ W.} \\
 \text{At } I = 15 \text{ A : } & P = 24 \times 15 = 360 \text{ W.} \\
 \text{At } I = 16.7 \text{ A : } & P = 24 \times 16.7 = 24 \times 16.7 = 400.8 \text{ W.} \\
 \text{At } I = 18 \text{ A : } & P = 24 \times 18 = 432 \text{ W.} \\
 \text{At } I = 20 \text{ A : } & P = 24 \times 20 = 480 \text{ W.} \\
 \text{At } I = 25 \text{ A : } & P = 24 \times 25 = 600 \text{ W.} \\
 \text{At } I = 120 \text{ A (stall) : } & P = 24 \times 120 = 2880 \text{ W.}
 \end{aligned}$$

Notes:

- The original report quoted a combined continuous motor electrical power  $\approx 384$  W which equates to about 16 A at 24 V; report also quoted  $\approx 16.7$  A as a typical figure (400.8 W). Both are consistent baselines.
- Stall power is extremely large (2880 W) and only occurs in brief bursts — design wiring and motor drivers to safely handle stall currents; do not expect to sustain stall power for runtime calculations.

### 3.2 Add electronics + gripper contributions

We add the battery-side electronics and gripper contributions to form total battery-side draw for each scenario.

Let:

$$P_{elec,light} = \frac{30}{0.9} = 33.33333333333336 \text{ W},$$

$$P_{elec,heavy} = \frac{75}{0.9} = 83.33333333333334 \text{ W},$$

$$P_{gripper,bat} = \frac{6.8}{0.9} = 7.555555555555555 \text{ W}.$$

Therefore for a given motor power  $P_{motor}$ :

$$P_{total,light} = P_{motor} + P_{elec,light} + P_{gripper,bat},$$

$$P_{total,heavy} = P_{motor} + P_{elec,heavy} + P_{gripper,bat}.$$

### 3.3 Runtimes (digit-by-digit) for 20 Ah and 35 Ah

Battery energies:

$$E_{20} = 24 \times 20 = 480 \text{ Wh}, \quad E_{35} = 24 \times 35 = 840 \text{ Wh}.$$

Compute total draws and runtimes (hours) for representative currents. The arithmetic below is explicit.

Scenario	Motor power (W)		Total (light) (W)	Runtime on 20Ah (h)
Straight (12 A)	$24 \times 12 = 288$	288	$288 + 33.3333 + 7.5556 = 328.8889$	$480/328.8889 = 1.45946$ h
Straight (15 A)	$24 \times 15 = 360$	360	$360 + 33.3333 + 7.5556 = 400.8889$	$480/400.8889 = 1.19734$ h
Reported continuous (16.7 A)	$24 \times 16.7 = 400.8$	400.8	$400.8 + 33.3333 + 7.5556 = 441.6889$	$480/441.6889 = 1.08674$ h
Turning (18 A)	$24 \times 18 = 432$	432	$432 + 33.3333 + 7.5556 = 472.8889$	$480/472.8889 = 1.01532$ h
Climbing (20 A)	$24 \times 20 = 480$	480	$480 + 33.3333 + 7.5556 = 520.8889$	$480/520.8889 = 0.92166$ h
Climbing heavy (25 A)	$24 \times 25 = 600$	600	$600 + 33.3333 + 7.5556 = 640.8889$	$480/640.8889 = 0.74896$ h

The same table but for **heavy electronics** ( $P_{elec,heavy} = 83.3333$  W) — useful when using Raspberry Pi + camera:

Scenario	Motor power (W)		Total (heavy) (W)	Runtime on 20Ah (h)
Straight (12 A)	288	288	$288 + 83.3333 + 7.5556 = 378.8889$	$480/378.8889 = 1.26686$ h
Straight (15 A)	360	360	$360 + 83.3333 + 7.5556 = 450.8889$	$480/450.8889 = 1.06456$ h
Reported continuous (16.7 A)	400.8	400.8	$400.8 + 83.3333 + 7.5556 = 491.6889$	$480/491.6889 = 0.97623$ h
Turning (18 A)	432	432	$432 + 83.3333 + 7.5556 = 522.8889$	$480/522.8889 = 0.91828$ h

Scenario	Motor power (W)		Total (heavy) (W)	Runtime on 20Ah (h)
Climbing (20 A)	480	480 + 83.3333 + 7.5556 = 570.8889		480/570.8889 = 0.84099 h
Climbing heavy (25 A)	600	600 + 83.3333 + 7.5556 = 690.8889		480/690.8889 = 0.69476 h

### 3.4 Notes on the tables

- All arithmetic is explicit: motor power computed as  $24 \times I$  (W), electronics are scaled by the converter efficiency, and totals are summed before dividing into battery Wh to compute runtime.
- Differences between light and heavy electronics examples show how payloads like a camera/RPi reduce runtime substantially.
- Stall events (e.g., 120 A) are not usable for runtime—they are short bursts that stress wiring and the BMS. Example: stall power =  $24 \times 120 = 2880$  W (instantaneous).

## 4 Gripper analysis (integrated)

This is the gripper analysis previously computed and now referenced within the integrated runtimes.

### 4.1 Components and typical currents

- $2 \times 28\text{BYJ-48}$  stepper motors: 5 V, typical active current  $\approx 0.48$  A per motor.
- $2 \times \text{SG90}$  micro servos: 5 V, moving current  $\approx 0.20$  A per servo, stall  $\approx 1.3$  A.

### 4.2 Actuator-side power (explicit)

$$P_{\text{stepper,per}} = 5.0 \times 0.48 = 2.4 \text{ W.}$$

$$P_{\text{servo,per}} = 5.0 \times 0.20 = 1.0 \text{ W.}$$

Total actuator-side moving power:

$$P_{\text{act}} = 2 \times 2.4 + 2 \times 1.0 = 6.8 \text{ W.}$$

Battery-side (24 V bus) with  $\eta = 0.9$ :

$$P_{\text{bat}} = \frac{6.8}{0.9} = 7.5555555556 \text{ W.}$$

Battery-side current at 24 V:

$$I_{\text{bat}} = \frac{7.5555555556}{24} = 0.3148148148 \text{ A} \approx 0.315 \text{ A.}$$

### 4.3 Energy per grip (2 s)

$$t = \frac{2}{3600} = 0.000555555556 \text{ h.}$$

$$E_{\text{op}} = 7.5555555556 \times 0.000555555556 = 0.0041975308642 \text{ Wh.}$$

This energy is negligible relative to battery capacity (see runtime tables).

#### 4.4 Peak/stall sizing for the gripper

Worst-case actuator-side peak (both servos stalled, steppers active):

$$P_{act,peak} = 2 \times (5.0 \times 0.48) + 2 \times (5.0 \times 1.3) = 4.8 + 13.0 = 17.8 \text{ W},$$

$$P_{bat,peak} = \frac{17.8}{0.9} = 19.7777777778 \text{ W},$$

$$I_{bat,peak} = \frac{19.7777777778}{24} = 0.8240740741 \text{ A} \approx 0.82 \text{ A}.$$

### 5 Sizing & procurement recommendations (full)

#### 5.1 Battery selection

- For 1–2 hour operation under typical cruising loads, a 24 V, 35 Ah pack (840 Wh) is recommended.
- For  $\approx 4$  hours at cruising load, required energy is:

$$E_{req} = P_{cruise} \times 4 \approx 417.33 \times 4 = 1669.32 \text{ Wh},$$

$$Ah_{req} = \frac{1669.32}{24} \approx 69.56 \text{ Ah}.$$

So choose  $\approx 70$ –80 Ah @ 24 V (e.g., two matched 35 Ah packs in parallel, or one 70–80 Ah pack).

- Batteries must be rated to supply brief stall bursts (up to the reported 120 A). Choose pack with appropriate C-rating or parallel cells to support short high-current delivery.

#### 5.2 DC–DC and 5 V rail

- 5 V buck converter:  $\geq 3 \text{ A}$  (**15 W**) recommended to handle servo stalls and steppers margin.
- 5 V rail fuse: **4 A slow-blow** recommended.
- Local decoupling: 470–1000  $\mu\text{F}$  low ESR electrolytic + 0.1  $\mu\text{F}$  ceramic near servos.

#### 5.3 Wiring, fuses and protection

- Main fuse: sized above expected continuous draw but below wiring limit; a practical main fuse of **100 A slow-blow** is suggested given stall risk (tune after final motor-driver selection).
- Per-motor fuses (or current-limited motor drivers): **30 A** or per-motor rating as recommended by motor driver datasheets.
- Use XT90 / Anderson connectors for high-current battery connections; AWG sized wiring for continuous and peak currents.
- BMS with balancing and cell monitoring; if paralleling packs, ensure safe paralleling procedure and compatible BMS.

## 6 Summary

**System battery needs:** Drivetrain continuous draw 384 W (16.17 A at 24 V). For 1–2 hours operation a 24 V, 35 Ah pack (840 Wh) is recommended. For  $\approx 4$  hours at cruising load choose 70 Ah (e.g., two 35 Ah packs in parallel). Battery must support short stall bursts up to reported 120 A.

**Gripper:**  $2 \times 28$  BYJ-48 steppers +  $2 \times$  SG90 servos draw 6.8 W actuator-side; battery-side 7.56 W. One grip (2 s) uses 0.0042 Wh. Impact on main pack runtime is negligible; design local 5 V rail ( $\geq 3$  A buck, 4 A fuse, decoupling caps) and wiring for servo stall currents.

**Other procurement:** 5 V buck ( $\geq 3$  A), main fuse 100 A slow-blow (verify), per-motor fuses (per driver spec), XT90/Anderson connectors, AWG correct wiring, BMS with balancing, motor drivers rated for continuous and peak currents.