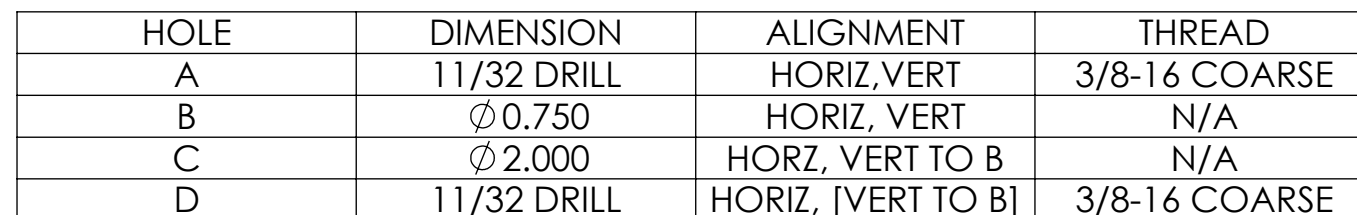


EDGES CLEARANCED TO FIT
INSIDE OF STRUCTURAL TUBE.
POST MACHINING PROCEDURE

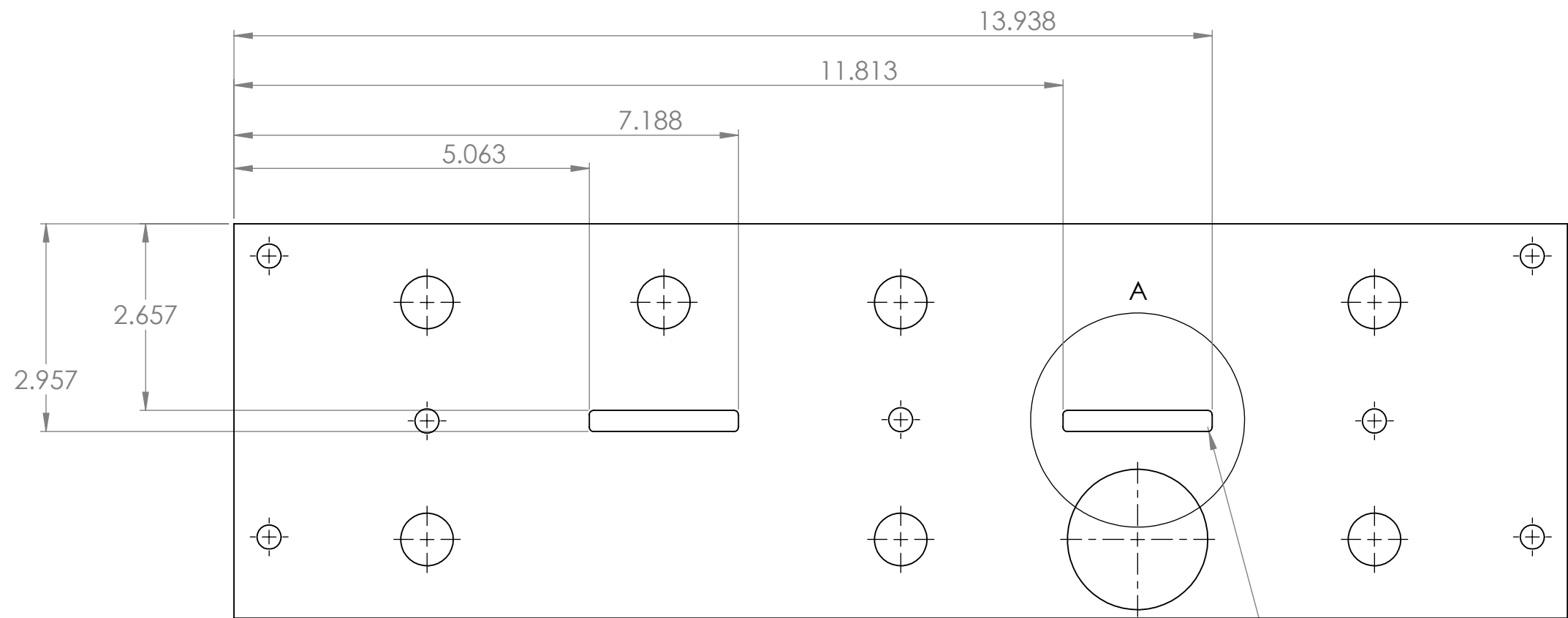
0.313

STOCK MATERIAL: 5/16 THICK 6061-T6 ALUMINUM PLATE
THICKNESS TOLERANCE: ± 0.015 "

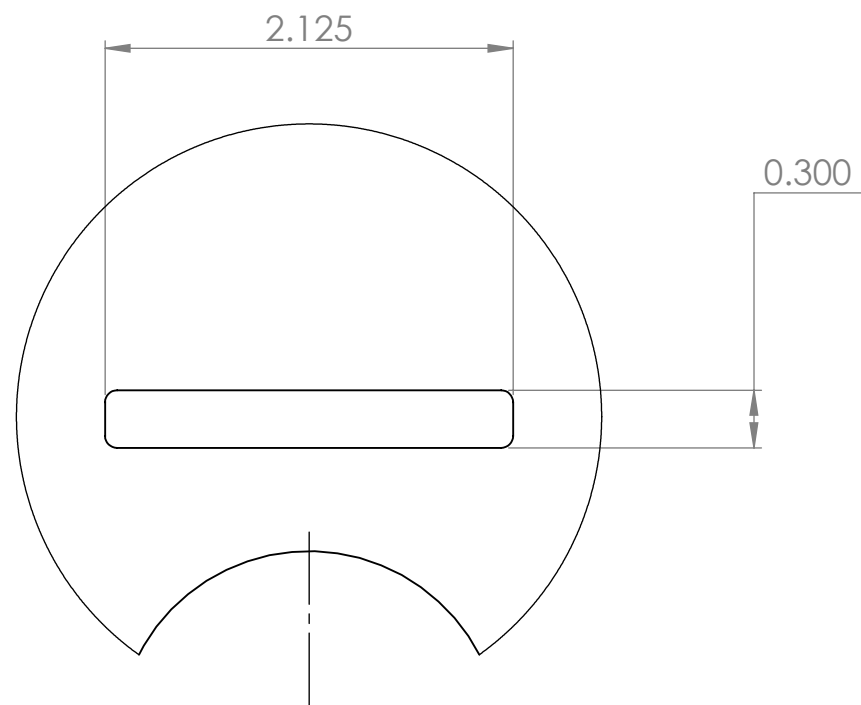
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: ± 0.005 ANGULAR:				FINISH: AS MACHINED		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION A	
DRAWN JLF				SIGNATURE		DATE 10/2/2014		TITLE: BASIC DIM			
CHK'D								DWG NO. 5_16SPACER		A3	
APPV'D								SCALE: 1:2		SHEET 1 OF 4	
MFG											
Q.A						MATERIAL: 6061-T6 ALUMINUM					
						WEIGHT:					



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: ±0.005" ANGULAR:					FINISH: AS MACHINED					DEBUR AND BREAK SHARP EDGES					DO NOT SCALE DRAWING					REVISION A					
	NAME			SIGNATURE			DATE						TITLE:												
DRAWN	JLF						10/2/2014						HOLE ALIGNMENT												
CHK'D																									
APPV'D																									
MFG																									
Q.A																									
							MATERIAL:							DWG NO. 5_16SPACER										A3	
							6061-T-6 ALUMINUM																		
							WEIGHT:							SCALE: 1:2					SHEET 3 OF 4						



R0.063 ALL CORNERS OF SLOTS FILLETED



DETAIL A
SCALE 1 : 1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: ±0.005" ANGULAR:				FINISH: AS MACHINED		DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION	A
	NAME	SIGNATURE	DATE				TITLE: KNIFE HOLE LOCATIONS		
DRAWN	JLF		10/2/2014						
CHK'D									
APPV'D									
MFG									
Q.A						MATERIAL: 6061-T6 ALUMINUM	DWG NO.	5_16SPACER	
						WEIGHT:	SCALE: 1:2	SHEET 4 OF 4	