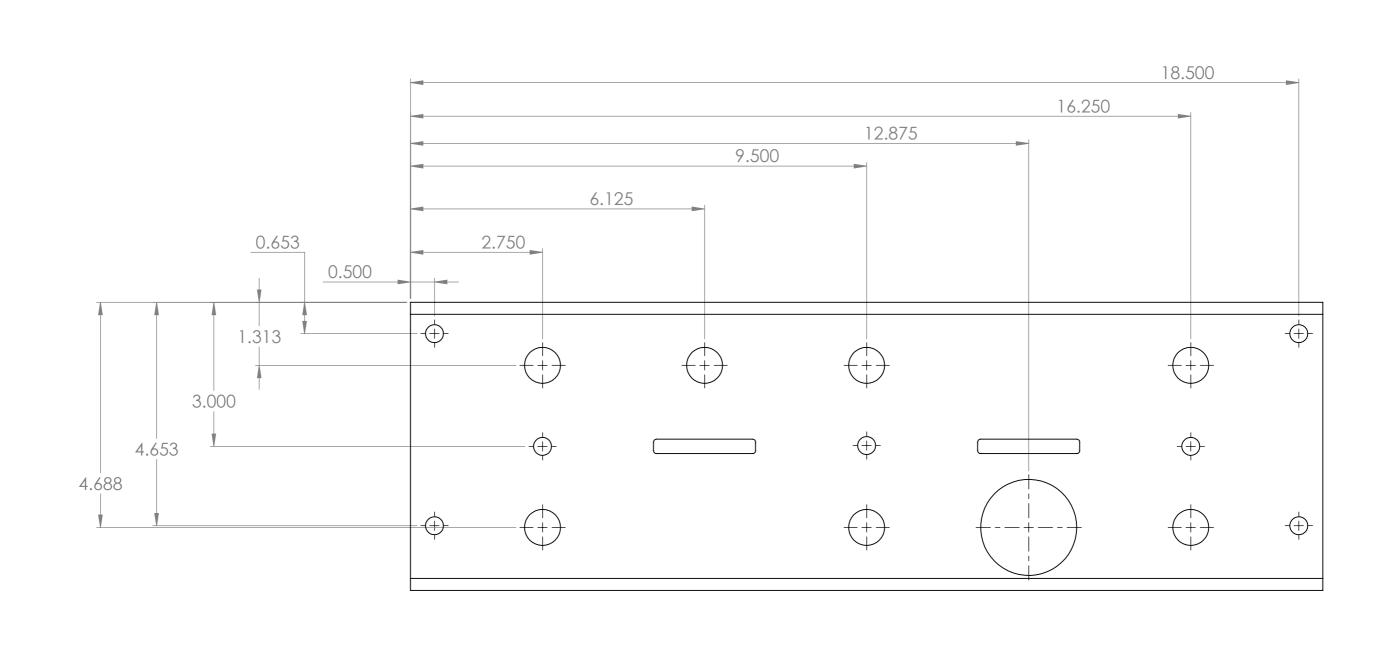


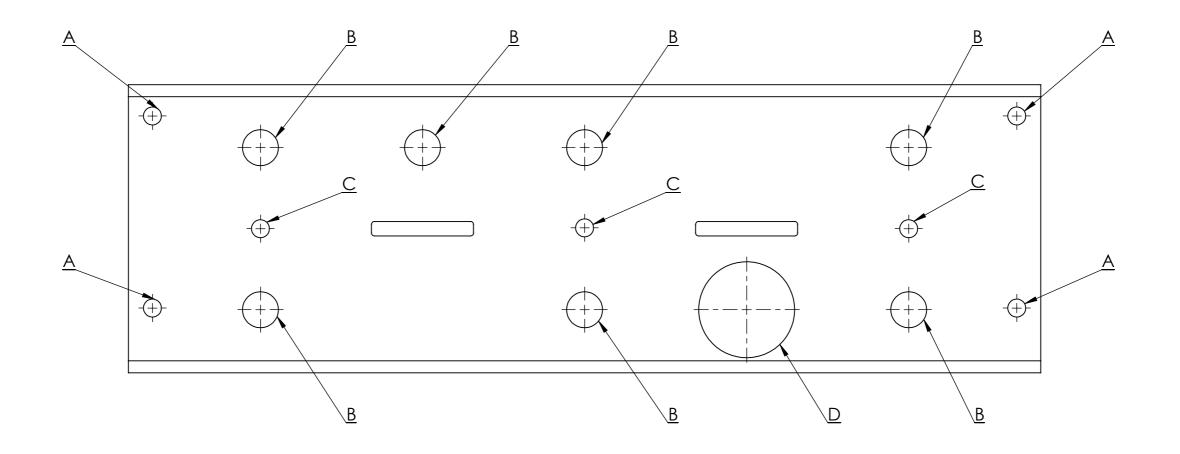
TUBE SPEC:

3" X6" X 0.188" WALL HOT ROLL STEEL RECTANGULAR TUBE ENDS CUT PERPENDICULAR TO ADJOINING SIDES CUT ANGLE TOLERANCE: ±0.1°

DIMENSIC	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES						DEBUR AND BREAK SHARP	DO NOT SCALE DRAWING REVISION A					
SURFACE TOLERAN LINEAR: ANGUL	ICES: :±0.005"	AS MACHINE				ED	EDGES						
	NAME	SIG	NATURE	DATE				TITLE;					
DRAWN	JLF			10/2/2014									
CHK'D									BASIC [)IM			
APPV'D									<i>D7</i> (010 L	J 17 V 1			
MFG													
Q.A			MATERIAL			TUBE BODY			A3				
\vdash		-			HO	rolled s	STRUC TUBE	IUDE DODI			-		
					WEIGHT:			SCALE:1:2	SHEET	1 OF 4			



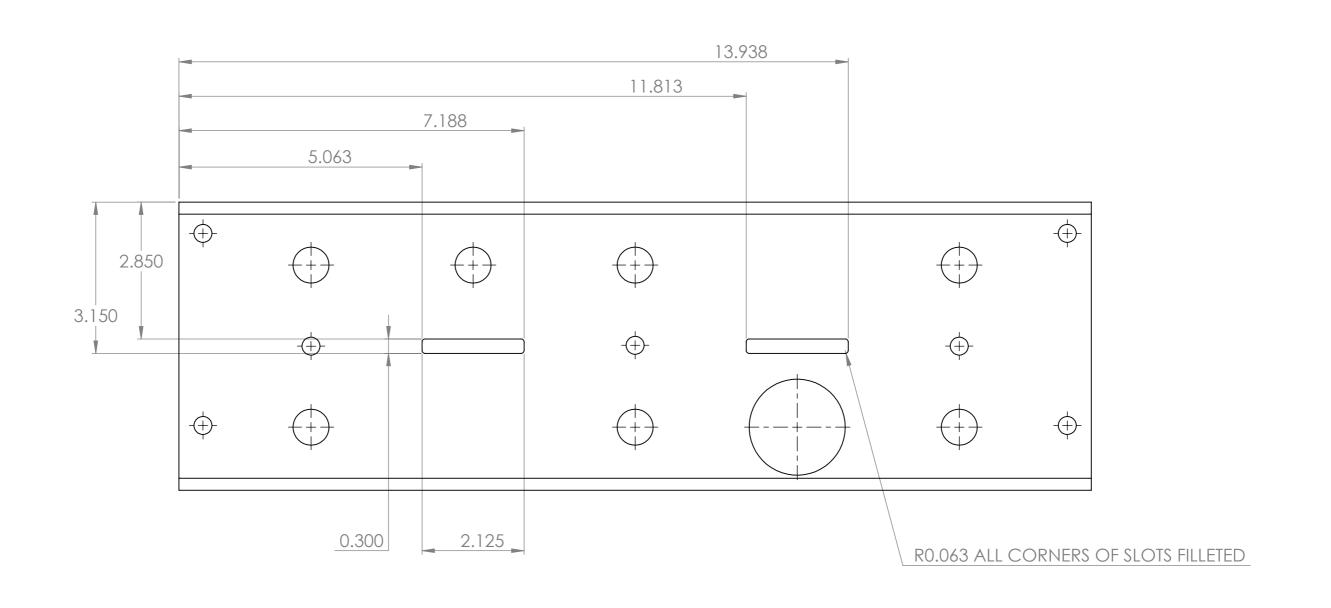
UNLESS OTHERWISE SPECIFIED: FINISH: DIMENSIONS ARE IN INCHES						DEBUR AND BREAK SHARP	DO NOT SCALE DRAWING REVISION A				Α	
SURFACE FINISH: TOLERANCES: LINEAR: ±0.005" ANGULAR:			AS MA	ACHINI	ED	EDGES						
	NAME	SIGI	NATURE	DATE				TITLE:				
DRAWN	JLF			10/2/2014								
CHK'D									DRILL F	י (INIS	
APPV'D												
MFG												
Q.A					MATERIAL	:		DWG NO.	TUDED			A3
					HOT ROLLED STRUC TUBE			TUBE BODY				A3
											-	
					WEIGHT:			SCALE:1:2		SHEET 2	OF 4	



HOLE	DIMENSION	ALIGNMENT
Α	Ø 0.375	HORIZ, VERT
В	Ø 0.750	HORIZ, VERT
С	Ø 0.375	HORIZ
D	Ø 2.000	HORIZ, VERT TO B

ALL HOLES DRILLED THROUGH BOTH SIDES OF TUBE CONCENTRICITY TOLERANCE: ±0.01"

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: ±0.005" ANGULAR:			FINISH:	AS MA	ACHINI	ED	DEBUR AND BREAK SHARP EDGES		A			
	NAME	SIG	NATURE	DATE				TITLE:				
DRAWN	JLF			10/2/2014				HOLE ALIGNMENT				
CHK'D												
APPV'D									• /	. •,	- ` `	
MFG												
Q.A					MATERIAL	.:	_	DWG NO	TUDED	ODV	A 2	
					HO1	ROLLED S	TRUC TUBE	TUBE BODY			A3	
					WEIGHT:					- .		
								SCALE:1:	2	SHEET 3 OF 4		



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: ±0.005" ANGULAR:			FINISH:	AS MA	ACHINI	ED	DEBUR AND BREAK SHARP EDGES		OO NOT SCALE DRAWING	REVISION	A	
	NAME	SIGI	NATURE	DATE				TITLE:				
DRAWN	JLF			10/2/2014				1				
CHK'D								l KN	LOCATI	ON		
APPV'D												
MFG												
Q.A					MATERIAL:		TDUC TURE	DWG NO.	TUBE B	\bigcirc	A3	
		HOT ROLLED STRUC T				IKUC IUBE	TODE DODT					
					WEIGHT:			SCALE:1:2		SHEET 4 OF 4		