

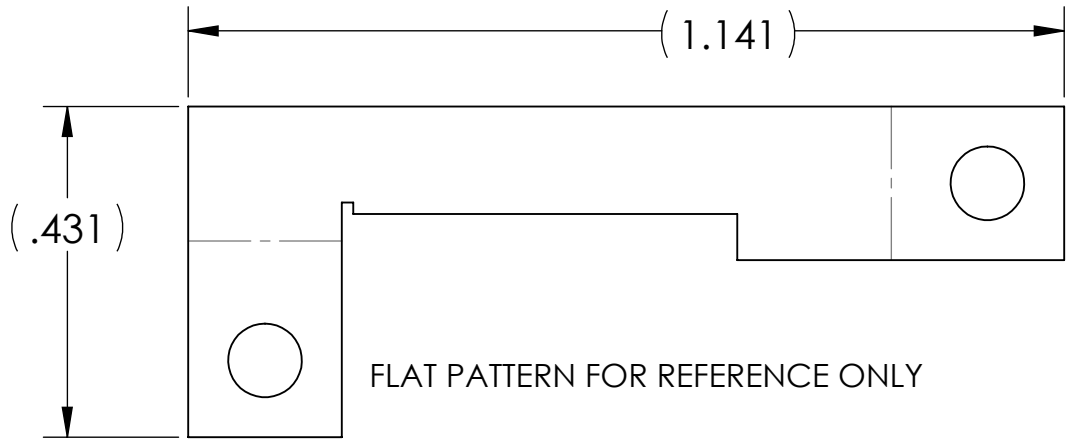
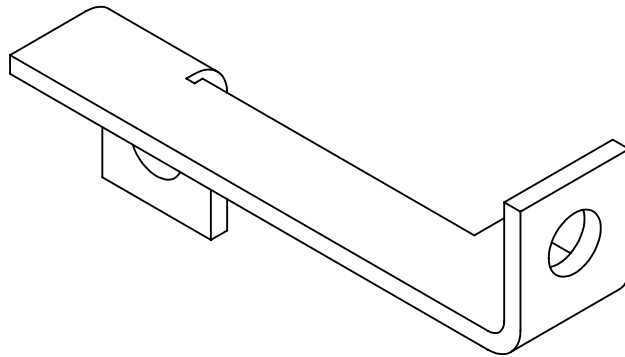
NOTES:

1. PACKAGING AND DELIVERY
- A. PACKAGE AND IDENTIFY WITH PART NUMBER & PURCHASE ORDER
- B. GROSS CLEAN AND DEGREASE PER MIL-STD-1246A LEVEL COARSE, VISUAL INSPECTION ONLY
2. SURFACE TREATMENT
- A. PASSIVATE PER ASTM A-967
3. TOLERANCES
- A. SEE CAD FILE "7104-210(REV A) CLAMP, FIBER OPTIC CABLE, 2.STEP" FOR DIMENSIONS OF REMAINING FEATURES.
- B. UNLESS OTHERWISE SPECIFIED, ALL SURFACES

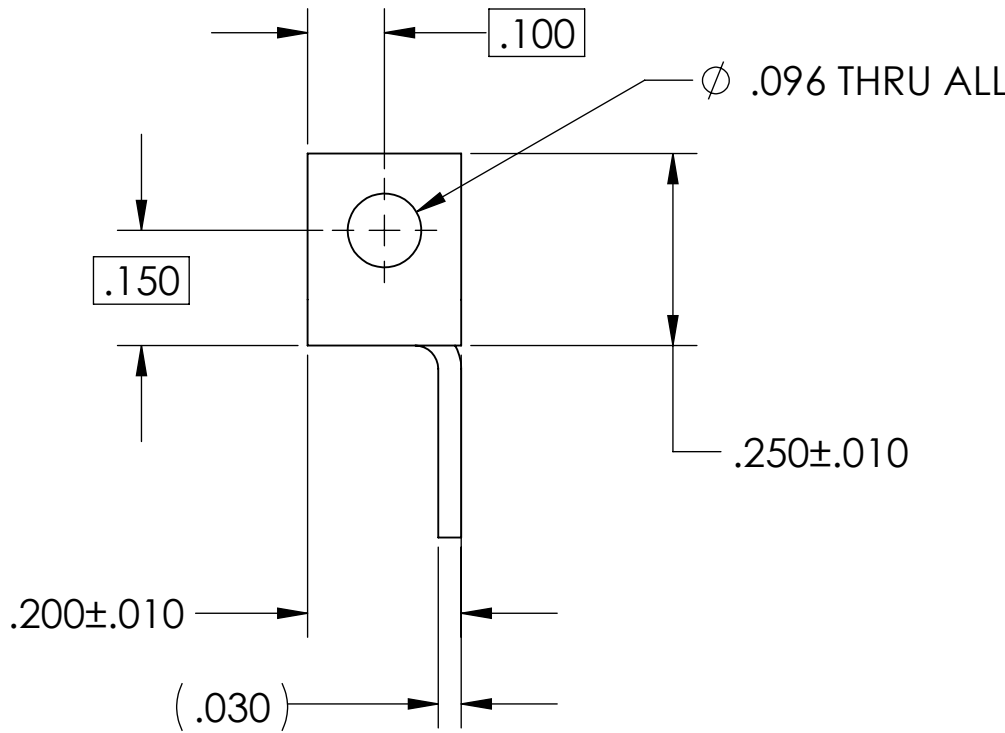
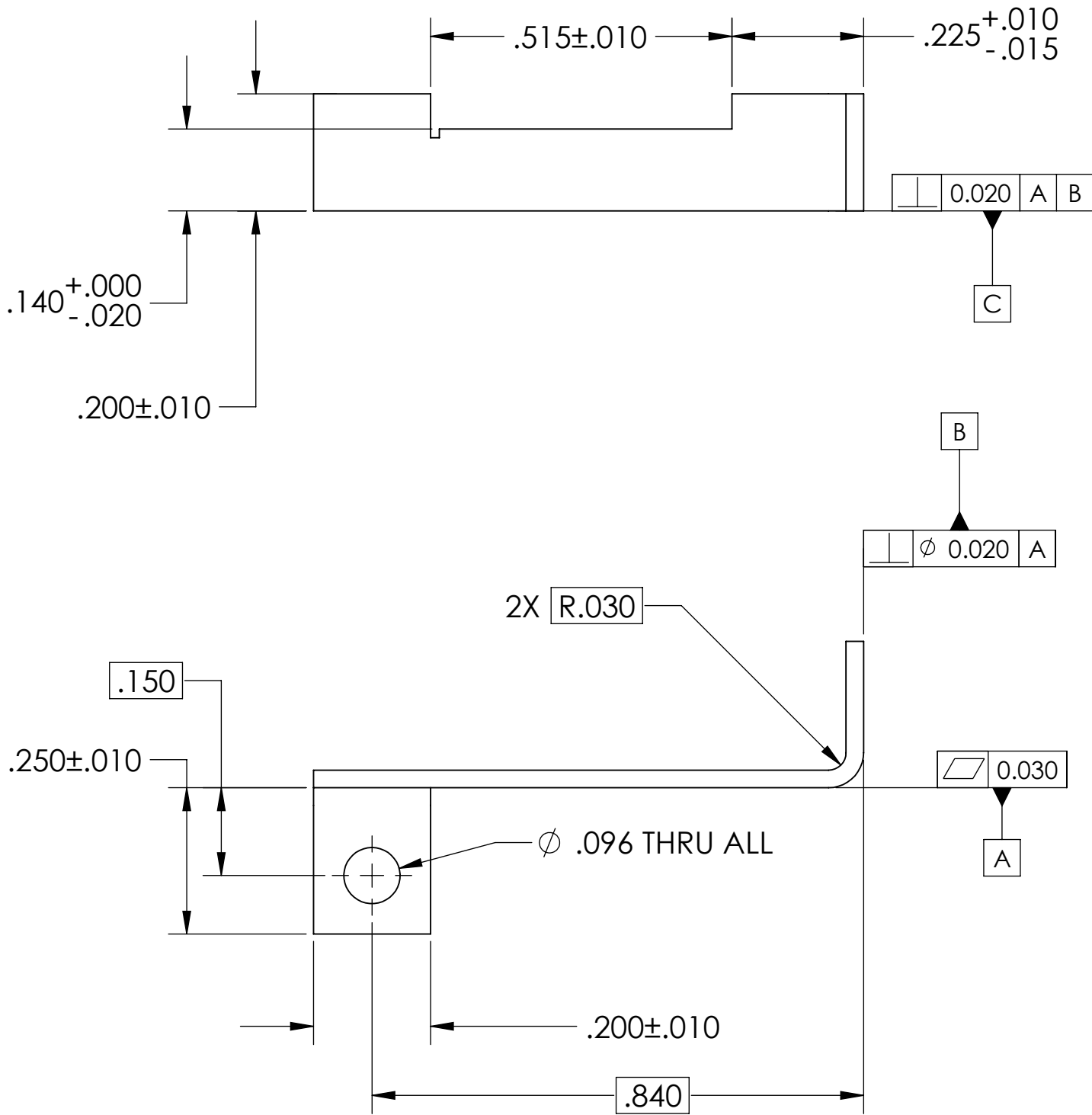
$\varnothing 0.015$ (M) A B

REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	5/30/2014	F. BLACKBURN




FLAT PATTERN FOR REFERENCE ONLY



	MATERIAL THICKNESS
FEATURE	THICK< 0.073
HOLE SIZE	$\varnothing \pm .005$
HOLE-TO-HOLE	$\varnothing 0.015$ (M) A B
HOLE-TO-EDGE	$\varnothing 0.030$ (M) A B C
HOLE-TO-FORM	$\varnothing 0.030$ (M) A B C
EDGE-TO-EDGE	0.030 A B C
EDGE-TO-FORM	0.030 A B C
FORM-TO-FORM	0.060 A B C
ANGULAR	$\pm 1^\circ$

THIS DRAWING AND THE INFORMATION THEREIN ARE PROPRIETARY TO REDSTONE AEROSPACE, INC. AND SHALL NOT BE USED IN WHOLE OR IN PART WITHOUT THE WRITTEN CONSENT OF REDSTONE AEROSPACE, INC.

1	1	CLAMP, FIBER OPTIC CABLE, 2	1.141 IN L, 0.431 IN W, 0.030 IN THK		AISI 304	
QTY.	ITEM NO.	NOMENCLATURE	STOCK SIZE		MATERIAL	
PARTS LIST						
APPROVED		DATE	UNLESS OTHERWISE SPECIFIED		DRAWING TYPE (PER MIL-T-31000)	
DRAWN	F BLACKBURN	05/16/14	DIMENSIONS ARE IN INCHES TOLERANCES: ± .XX ± .XXX ± X* ± .030 ± .010 ± 1.5"		 REDSTONE AEROSPACE 105 S SUNSET ST, #1 LONGMONT, CO 80501 (303) 684-8125	
DESIGN ENG		E RIEDEL	BREAK SHARP EDGES .005-.015		CONCEPT. DSGN DEVELOP. DSGN X PROD COML	
SYSTEMS ENG			INTERPET DRAWING PER ANSI Y14.5M-2009		CLAMP, FIBER OPTIC CABLE, 2	
PRODUCTION ENG			SURFACE TEXTURE: 45 µ in			
Q.A.			CAGE CODE 1J576			
NEXT ASSY 7104-882			CONTRACT NO.		SIZE DWG. NO. REV C 7104-210 A	
			SCALE: 4:1		WEIGHT: 0.00 SHEET 1 OF 1	