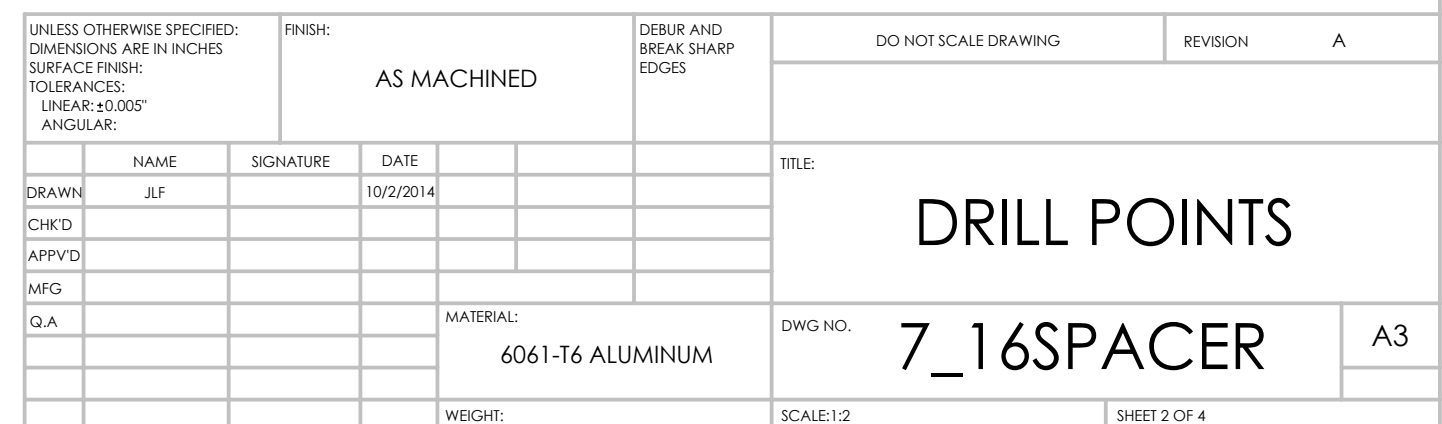
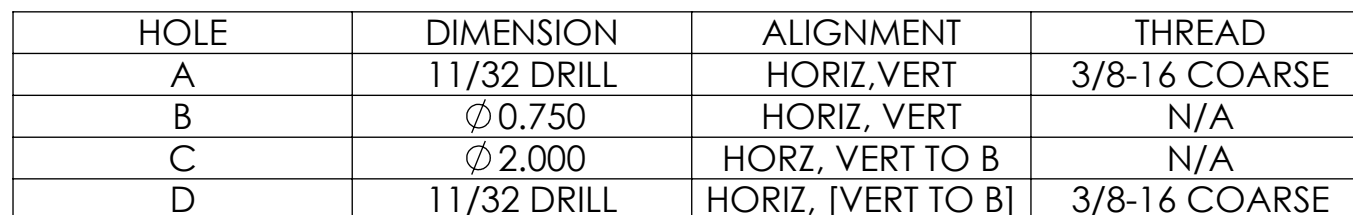


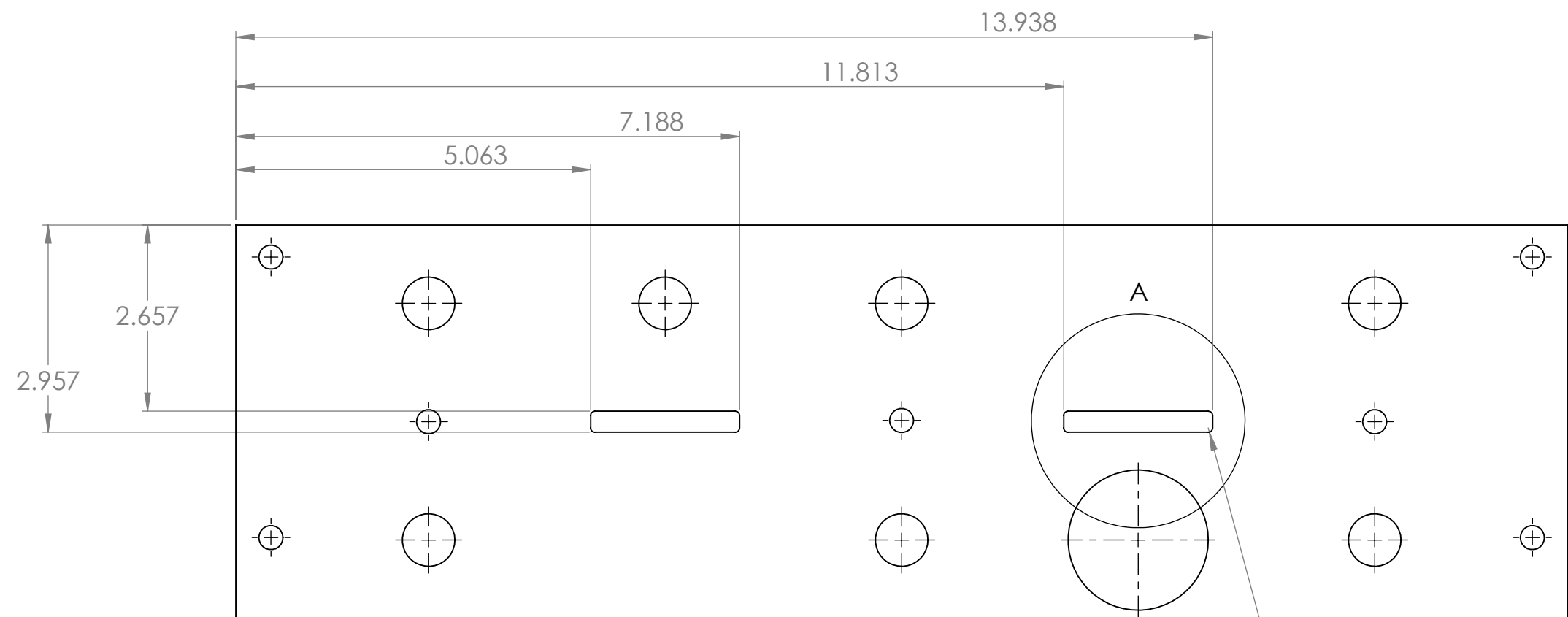
STOCK MATERIAL: 7/16 THICK 6061-T6 ALUMINUM PLATE  
THICKNESS TOLERANCE: +0.000 - 0.020

|   |  |  |  |                            |  |                                   |  |                               |  |                    |  |
|---|--|--|--|----------------------------|--|-----------------------------------|--|-------------------------------|--|--------------------|--|
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES<br>SURFACE FINISH:<br>TOLERANCES:<br>LINEAR: ±0.005<br>ANGULAR: |  |  |  | FINISH:<br><br>AS MACHINED |  | DEBUR AND<br>BREAK SHARP<br>EDGES |  | DO NOT SCALE DRAWING          |  | REVISION<br>A      |  |
|   |  |  |  |                            |  |                                   |  | TITLE:<br><br>BASIC DIM       |  |                    |  |
| DRAWN   |  |  |  | JLF                        |  | 10/2/2014                         |  |                               |  |                    |  |
| CHK'D   |  |  |  |                            |  |                                   |  |                               |  |                    |  |
| APPV'D  |  |  |  |                            |  |                                   |  |                               |  |                    |  |
| MFG   |  |  |  |                            |  |                                   |  |                               |  |                    |  |
| Q.A   |  |  |  |                            |  |                                   |  | MATERIAL:<br>6061-T6 ALUMINUM |  | DWG NO. 7_16SPACER |  |
|   |  |  |  |                            |  |                                   |  | WEIGHT:                       |  | SCALE: 1:2         |  |
|   |  |  |  |                            |  |                                   |  |                               |  | SHEET 1 OF 4       |  |

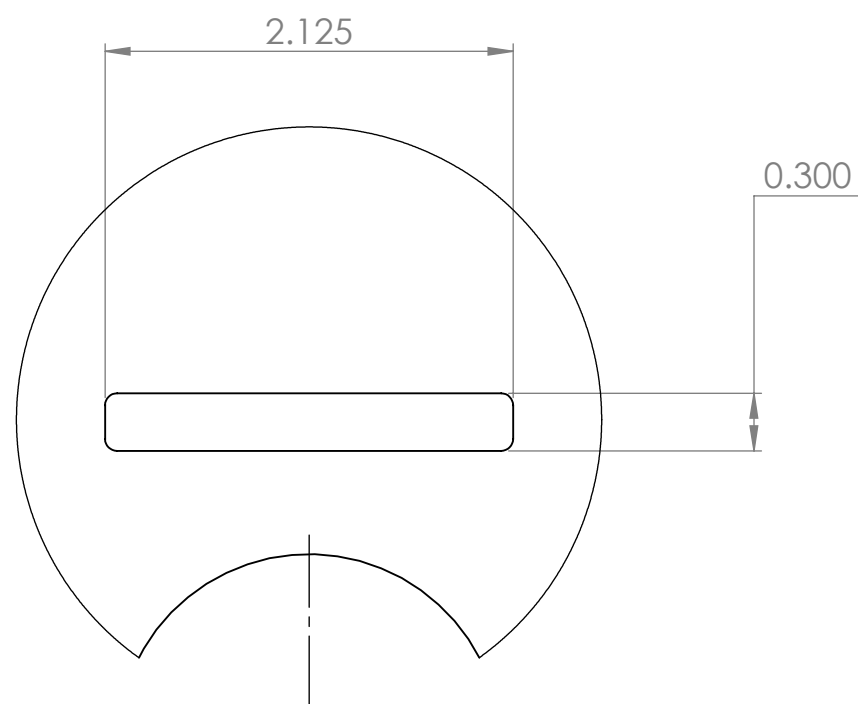




|  |  |      |  |                            |  |           |  |                                   |  |                      |  |                |  |   |  |    |  |
|--|--|------|--|----------------------------|--|-----------|--|-----------------------------------|--|----------------------|--|----------------|--|---|--|----|--|
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES<br>SURFACE FINISH:<br>TOLERANCES:<br>LINEAR: ±0.005"<br>ANGULAR: |  |      |  | FINISH:<br><br>AS MACHINED |  |           |  | DEBUR AND<br>BREAK SHARP<br>EDGES |  | DO NOT SCALE DRAWING |  | REVISION       |  | A |  |    |  |
|  |  |      |  |                            |  |           |  |                                   |  |                      |  |                |  |   |  |    |  |
|  |  | NAME |  | SIGNATURE                  |  | DATE      |  |                                   |  |                      |  | TITLE:         |  |   |  |    |  |
| DRAWN  |  | JLF  |  |                            |  | 10/2/2014 |  |                                   |  |                      |  | HOLE ALIGNMENT |  |   |  |    |  |
| CHK'D  |  |      |  |                            |  |           |  |                                   |  |                      |  |                |  |   |  |    |  |
| APPV'D   |  |      |  |                            |  |           |  |                                   |  |                      |  |                |  |   |  |    |  |
| MFG  |  |      |  |                            |  |           |  |                                   |  |                      |  |                |  |   |  |    |  |
| Q.A.   |  |      |  |                            |  |           |  | MATERIAL:                         |  | DWG NO.              |  | 7_16SPACER     |  |   |  | A3 |  |
|  |  |      |  |                            |  |           |  | 6061-T-6 ALUMINUM                 |  |                      |  |                |  |   |  |    |  |
|  |  |      |  |                            |  |           |  |                                   |  |                      |  |                |  |   |  |    |  |
|  |  |      |  |                            |  |           |  |                                   |  |                      |  |                |  |   |  |    |  |
|  |  |      |  |                            |  |           |  | WEIGHT:                           |  | SCALE: 1:2           |  | SHEET 3 OF 4   |  |   |  |    |  |



R0.063 ALL CORNERS OF SLOTS FILLETED



DETAIL A  
SCALE 1 : 1

|  |      |           |           |                            |  |                                   |                                    |          |   |
|--|------|-----------|-----------|----------------------------|--|-----------------------------------|------------------------------------|----------|---|
| UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES<br>SURFACE FINISH:<br>TOLERANCES:<br>LINEAR: ±0.005"<br>ANGULAR: |      |           |           | FINISH:<br><br>AS MACHINED |  | DEBUR AND<br>BREAK SHARP<br>EDGES | DO NOT SCALE DRAWING               | REVISION | A |
|  |      |           |           |                            |  |                                   |                                    |          |   |
|  | NAME | SIGNATURE | DATE      |                            |  |                                   | TITLE:<br><br>KNIFE HOLE LOCATIONS |          |   |
| DRAWN  | JLF  |           | 10/2/2014 |                            |  |                                   |                                    |          |   |
| CHK'D  |      |           |           |                            |  |                                   | DWG NO. 7_16SPACER                 |          |   |
| APPV'D   |      |           |           |                            |  |                                   |                                    |          |   |
| MFG  |      |           |           |                            |  |                                   | SCALE: 1:2                         |          |   |
| Q.A  |      |           |           |                            |  |                                   |                                    |          |   |
|  |      |           |           |                            |  | MATERIAL:<br>6061-T6 ALUMINUM     | SHEET 4 OF 4                       |          |   |
|  |      |           |           |                            |  | WEIGHT:                           |                                    |          |   |