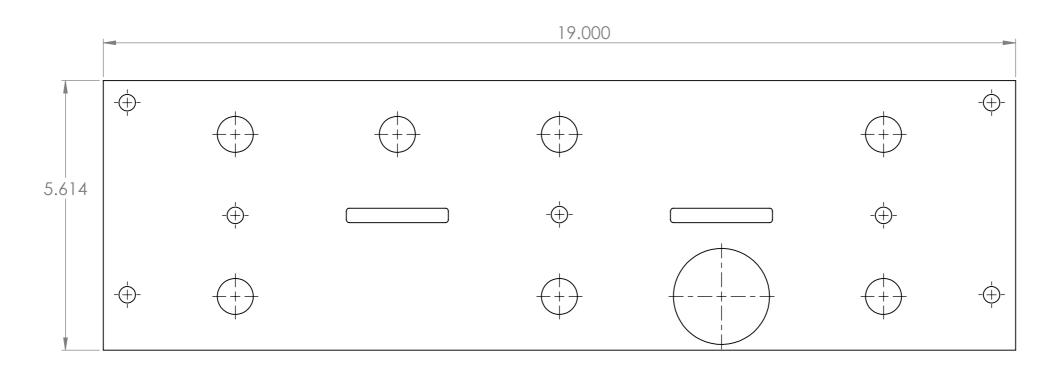
EDGES CLEARANCED TO FIT INSIDE OF STRUCTURAL TUBE. POST MACHINING PROCEDURE

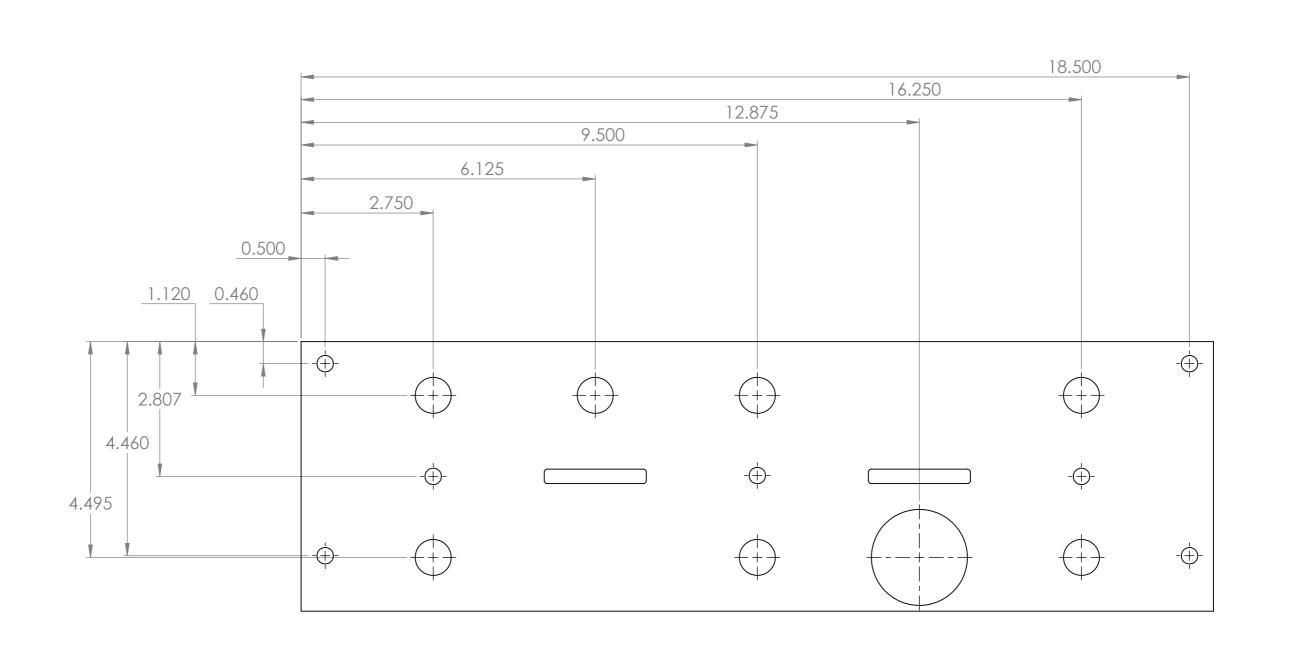
0.313



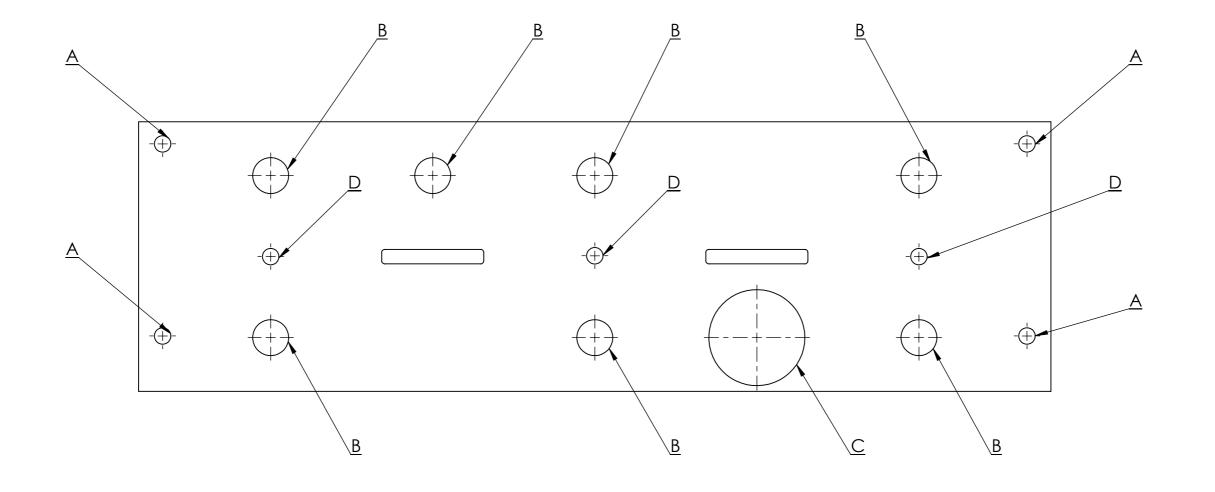
STOCK MATERIAL: 5/16 THICK 6061-T6 ALUMINUM PLATE

THICKNESS TOLERANCE: ±0.015"

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: ±0.005 ANGULAR:			FINISH:	AS MA	ACHIN	ED	DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING	REVISION	А		
NAME SIG		GNATURE DATE				TITLE:							
DRAWN	RAWN JLF 10/2/201							BASIC DIM					
CHK'D													
APPV'D								<i>D7</i> (01 0					
MFG													
Q.A				MATERIAL:			DWG NO.	5 16SPA	A	A3			
				6	3061-T6 ALU	JMINUM							
					WEIGHT:			SCALE:1:2		SHEET 1 OF 4			



UNLESS OTHERWISE SPECIFIED: FINISH: DIMENSIONS ARE IN INCHES SURFACE FINISH:			FINISH:				DEBUR AND BREAK SHARP EDGES	do not scale drawing revision A					
TOLERANCES: LINEAR: ±0.005" ANGULAR:				AS MA	ACHINI	ED							
	NAME	SIGI	NATURE	DATE				TITLE:					
DRAWN	JLF			10/2/2014									
CHK'D								DRILL POINTS					
APPV'D		BILITET		<u> </u>									
MFG													
Q.A					MATERIAL	:		DWG NO.	C 1/CD	۸ 🔿	ГΡ	A3	
					6	061-T6 ALU	IMINUM		5 16SP	EK	Λ3		
					WEIGHT:			SCALE:1:2		SHEET 2 OF	4		



HOLE	DIMENSION	ALIGNMENT	THREAD
Α	11/32 DRILL	HORIZ,VERT	3/8-16 COARSE
В	Ø 0.750	HORIZ, VERT	N/A
С	Ø 2.000	HORZ, VERT TO B	N/A
D	11/32 DRILL	HORIZ, [VERT TO B]	3/8-16 COARSE

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: ±0.005" ANGULAR:			FINISH:	AS MA	ACHINE	ED	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING REVISION					Α	
	NAME	SIGI	NATURE	DATE				TITLE:						
DRAWN	JLF			10/2/2014									_	
CHK'D								HOLE ALIGNMENT						
APPV'D	V'D						'		/ \_!	<b>O</b> .	· · · · ·		' I	
MFG														
Q.A	A.Ç				MATERIAL	:		DWG NO.		1 / CD	A $\frown$			А3
					60	061-T-6 ALU	JMINUM		5_16SPACER			AS		
					1							`		
					WEIGHT:			SCALE:1:2			SHEET 3 OF	4		

