



DETAIL A  
SCALE 5 : 1

HARDEN AND TEMPER TO 35-40 HRC  
MATERIAL IS SILVER STEEL/BS1407/1.2210/115CrV3  
FROM FREE ISSUE 8mm BAR

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: +/-0.2 ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
	NAME	SIGNATURE	DATE			TITLE:					
DRAWN											
CHK'D											
APPV'D											
MFG											
Q.A						MATERIAL:  1.2210 (115CrV3)		DWG NO.  clamp arm pins			A4
						WEIGHT:		SCALE:2:1		SHEET 1 OF 1	

Ø 5.5 TYP