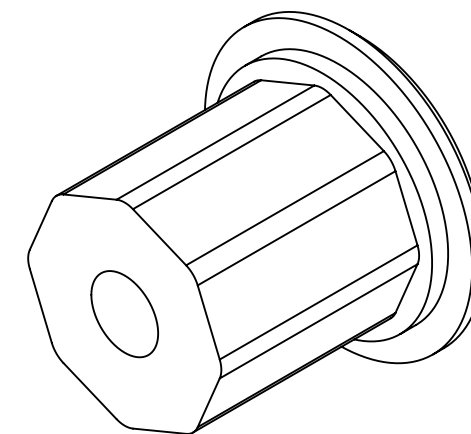


SECTION A-A



HARDEN AND TEMPER TO 35-40 HRC
MATERIAL IS SILVER STEEL/BS1407/1.2210 / 115CrV3
FROM FREE ISSUE 50mm BAR

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: +/-0.2 ANGULAR:						FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION				
	NAME		SIGNATURE		DATE					TITLE:						
DRAWN																
CHK'D																
APPV'D																
MFG																
Q.A																
							MATERIAL:			DWG NO. lifter clutch hub					A3	
							1.2210 (115CrV3)									
							WEIGHT:			SCALE:1:1					SHEET 1 OF 1	