



4 x ϕ 5 THRU ALL
M6 - 6H THRU ALL

ϕ 32.1
32.0

ϕ 47.2

ϕ 8.5 THRU

4 x ϕ 6.8 ∇ 22.25
M8 - 6H ∇ 16

76.6

ϕ 10.5 THRU
 ϕ 17 ∇ 10

ϕ 8.5 ∇ 66
M10 - 6H ∇ 20

SECTION A-A

(20)

FROM FREE ISSUE PROFILED STOCK

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING		REVISION
	NAME	SIGNATURE	DATE				TITLE:		
DRAWN									
CHK'D									
APPV'D									
MFG									
Q.A							DWG NO.		A3
							2014 Alloy		
							WEIGHT:		
							SCALE:1:2		SHEET 1 OF 1

right lifter rail v3