



HARDEN AND TEMPER TO 35-40 HRC
MATERIAL IS SILVER STEEL/BS1407/1.2210 / 115CrV3
FROM FREE ISSUE 25mm BAR

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: +/-0.2 ANGULAR:						FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
		NAME		SIGNATURE		DATE						TITLE:	
DRAWN													
CHK'D													
APP'V'D													
MFG													
Q.A													
								MATERIAL:		DWG NO.			
								1.2210 (115CrV3)		lifter layshaft v0.2 A3			
								WEIGHT:		SCALE:1:2		SHEET 1 OF 1	