

## CORE™ FK493 Natural Scrim Coat NP

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# SAFETY DATA SHEET

#### CORE™ FK493 Natural Scrim Coat NP

# **Section 1. Identification**

GHS product identifier : CORE™ FK493 Natural Scrim Coat NP

Chemical name: MixtureCAS number: MixtureOther means of identification: FO20051926Product type: liquid

Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Industrial applications. Plastics.

Supplier's details : AVIENT CORPORATION

33587 Walker Road, Avon Lake, OH 44012

1 (440) 930-1000 or 1 (844) 4AVIENT

Emergency telephone number (with hours of operation)

phone number : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or

accident).

# Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard

Communication Standard (29 CFR 1910.1200).

Classification of the substance or

mixture

RESPIRATORY SENSITIZATION - Category 1

**CARCINOGENICITY - Category 1A** 

#### GHS label elements



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Hazard pictograms

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Signal word : Danger

**Hazard statements**: May cause allergy or asthma symptoms or breathing difficulties if

inhaled.

May cause cancer.

**Precautionary statements** 

: Not applicable.

**Prevention**: Obtain special instructions before use. Do not handle until all safety

precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Wear respiratory

protection. Avoid breathing vapor.

**Response** : IF exposed or concerned: Get medical advice or attention. IF

INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON

CENTER or doctor.

**Storage** : Store locked up.

**Disposal**: Dispose of contents and container in accordance with all local,

regional, national and international regulations.

Supplemental label elements Hazards not otherwise classified

: None known.

Not available.

None known.

# Section 3. Composition/information on ingredients

Substance/mixture: MixtureChemical name: MixtureOther means of identification: FO20051926

#### **CAS** number/other identifiers

Ingredient name	<b>%</b>	CAS number
Azodicarbonamide	>= 1 - <= 3	123-77-3
Quartz	> 0 - <= 0.3	14808-60-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the



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concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

# Section 4. First aid measures

### Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses.

Continue to rinse for at least 10 minutes. Get medical attention.

**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable

for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or

symptoms, avoid further exposure.

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean

shoes thoroughly before reuse.

**Ingestion**: Wash out mouth with water. Remove dentures if any. If material has

been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If

unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as

a collar, tie, belt or waistband.

#### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

Skin contact



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No known significant effects or critical hazards. Eye contact

May cause allergy or asthma symptoms or breathing difficulties if Inhalation

inhaled.

**Skin contact** No known significant effects or critical hazards. Ingestion No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

Eye contact No specific data.

Inhalation Adverse symptoms may include the following:

wheezing and breathing difficulties

asthma

No specific data. Skin contact No specific data. **Ingestion** 

#### Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician In case of inhalation of decomposition products in a fire, symptoms

may be delayed. The exposed person may need to be kept under

medical surveillance for 48 hours.

**Specific treatments** No specific treatment.

No action shall be taken involving any personal risk or without **Protection of first-aiders** 

> suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

# Section 5. Fire-fighting measures

#### Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media In case of fire, use water spray (fog), foam, dry chemical or CO<sub>2</sub>.

None known.

may burst.

Specific hazards arising from the

In a fire or if heated, a pressure increase will occur and the container

chemical

May emit Hydrogen Chloride (HCl).

**Hazardous thermal** decomposition products

Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides halogenated compounds

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metal oxide/oxides

Special protective actions for firefighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

# Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

For non-emergency personnel

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** 

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

#### Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with

water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal

contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach

release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency

contact information and Section 13 for waste disposal.



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# Section 7. Handling and storage

#### Precautions for safe handling

#### **Protective measures**

Put on appropriate personal protective equipment (see Section 8). Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

# Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

# Conditions for safe storage, including any incompatibilities

store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store in a well-ventilated place. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

# Section 8. Exposure controls/personal protection

#### **Control parameters**

#### Occupational exposure limits

Ingredient name	Exposure limits
Azodicarbonamide	None.
Quartz	OSHA PEL 1989 (1989-03-01) TWA 0.1 mg/m3 (Calculated as Quartz) Form: Respirable dust OSHA PEL Z3 (1997-09-03) TWA 250 MPPCF/(%SiO2+5) Form: Respirable



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TWA 10 MG/M3 / (%SiO2+2) Form: Respirable

OSHA PEL Z3 (1997-09-03)

TWA 30 MG/M3/(%SiO2+2) Form: Total dust

NIOSH REL (1994-06-01)

TWA 0.05 mg/m3 Form: Respirable dust

ACGIH TLV (2005-12-09)

TWA 0.025 mg/m3 Form: Respirable fraction

OSHA PEL (2016-06-23)

TWA 0.05 mg/m3 Form: Respirable dust

Appropriate engineering controls

Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Environmental exposure controls** 

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

#### **Individual protection measures**

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

#### **Skin protection**

Hand protection

chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves



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cannot be accurately estimated.

**Body protection**: Personal protective equipment for the body should be selected based

on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures

should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this

product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that

meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper

fitting, training, and other important aspects of use.

# Section 9. Physical and chemical properties

#### **Appearance**

Physical state liquid [liquid] Color NO PIGMENT Odor Not available. **Odor threshold** Not available. Not available. рH Not available. **Melting point Boiling point** Not available. Flash point Not available. **Burning time** Not available. Not available. **Burning** rate Not available. **Evaporation rate** Not available.

Flammability (solid, gas) : Not available.

Lower and upper explosive : Lower: Not available.

(flammable) limits : Upper: Not available.

Vapor pressure: Not available.Vapor density: Not available.Relative density: Not available.Solubility: Not available.Solubility in water: Not available.Partition coefficient: n-: Not applicable.

octanol/water

Auto-ignition temperature: Not available.Decomposition temperature: Not available.SADT: Not available.

Viscosity : Dynamic: Not available.

**Kinematic:** Not available.

# Section 10. Stability and reactivity



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**Reactivity** : No specific test data related to reactivity available for this product or

its ingredients.

Chemical stability : Stable under recommended storage and handling conditions (see

Section 7).

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will

not occur

**Conditions to avoid** : Keep away from extreme heat and oxidizing agents.

Incompatible materials : Avoid contact with acetal homopolymers and acetyl homopolymers

during processing.

**Hazardous decomposition** 

products

Under normal conditions of storage and use, hazardous decomposition

products should not be produced.

# Section 11. Toxicological information

#### Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1,2-Diazenedicarboxamide				
	LD50 Oral	Rat	6,400 mg/kg	-

**Conclusion/Summary** : Mixture. Not fully tested.

#### **Irritation/Corrosion**

Conclusion/Summary

Skin: Mixture.Not fully tested.Eyes: Mixture.Not fully tested.Respiratory: Mixture.Not fully tested.

#### Sensitization

**Conclusion/Summary** 

Skin : Mixture.Not fully tested.

Respiratory : Mixture.Not fully tested.

**Mutagenicity** 

**Conclusion/Summary** : Mixture.Not fully tested.

**Carcinogenicity** 

Conclusion/Summary : Mixture.Not fully tested.

Classification



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Product/ingredient name	OSHA	IARC	NTP
Quartz (SiO2)	-	1	Known to be a human carcinogen.

**Reproductive toxicity** 

**Conclusion/Summary**: Mixture.Not fully tested.

**Teratogenicity** 

**Conclusion/Summary** : Mixture. Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

#### **Specific target organ toxicity (repeated exposure)**

Name	Category	Route of exposure	Target organs
Quartz (SiO2)	Category 1	=	-

#### **Aspiration hazard**

Not available.

Information on the likely routes of

: Not available.

exposure

Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.

**Inhalation** : May cause allergy or asthma symptoms or breathing difficulties if

inhaled.

Skin contact
Ingestion
No known significant effects or critical hazards.
No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.

**Inhalation** : Adverse symptoms may include the following: wheezing and

breathing difficulties, asthma

Skin contact: No specific data.Ingestion: No specific data.

#### Delayed and immediate effects and also chronic effects from short and long term exposure

#### **Short term exposure**

**Potential immediate effects** : Not available.



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Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

**Conclusion/Summary** : Mixture.Not fully tested.

General : Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

**Carcinogenicity** : May cause cancer. Risk of cancer depends on duration and level of

exposure.

**Mutagenicity**: No known significant effects or critical hazards.

**Teratogenicity** : Not available. **Developmental effects** : Not available.

**Fertility effects** : No known significant effects or critical hazards.

#### Numerical measures of toxicity

### **Acute toxicity estimates**

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
CORE™ FK493 Natural Scrim Coat NP	307919.5 mg/kg	433689.4 mg/kg	N/A	N/A	N/A
1,2-Diazenedicarboxamide	6400 mg/kg	N/A	N/A	N/A	N/A

**Other information** : This mixture has not been evaluated as a whole for health effects.

Exposure effects listed are based on existing health data for the

individual components which comprise the mixture.

# Section 12. Ecological information

#### **Toxicity**

**Conclusion/Summary** : Not available.



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#### Persistence and degradability

Conclusion/Summary : Not available.

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
1,2-Diazenedicarboxamide	1	-	low

#### **Mobility in soil**

Soil/water partition coefficient

(KOC)

Not available.

Other adverse effects : No known significant effects or critical hazards.

# Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

# Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water : Not regulated for transportation.



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**IATA** Consult mode specific transport rules

**IMDG** Consult mode specific transport rules

# Section 15. Regulatory information

U.S. Federal regulations

United States - TSCA 12(b) - Chemical export notification: None of the components are listed.

United States - TSCA 4(a) - Final Test Rules: Not listed United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed

United States - TSCA 5(a)2 - Final significant new use rules: Not

listed

United States - TSCA 5(a)2 - Proposed significant new use rules:

Not listed

United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined

United States - TSCA 8(a) - Preliminary assessment report

(PAIR): Not listed

United States - TSCA 8(c) - Significant adverse reaction (SAR):

Not listed

United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed 2-Ethylhexanoic acid zinc salt

Vinyl chloride monomer

United States - EPA Clean water act (CWA) section 311 -

Hazardous substances: Not listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Flammable substances: Not listed

United States - EPA Clean air act (CAA) section 112 - Accidental

release prevention - Toxic substances: Not listed

**United States - Department of commerce - Precursor chemical:** 

Not listed

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)

Listed

Clean Air Act Section 602 Class I

Not listed

**Substances** 



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Clean Air Act Section 602 Class II : Not listed

**Substances** 

**DEA List I Chemicals (Precursor**: Not listed

**Chemicals**)

**DEA List II Chemicals (Essential**: Not listed

**Chemicals**)

### US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

**SARA 311/312** 

Classification : RESPIRATORY SENSITIZATION - Category 1

CARCINOGENICITY - Category 1A

### **Composition/information on ingredients**

Name	%	Classification
1,2-Diazenedicarboxamide	>= 1 - <= 3	RESPIRATORY SENSITIZATION - Category 1
Quartz (SiO2)	> 0 - <= 0.3	CARCINOGENICITY - inhalation - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

#### **SARA 313**

#### Form R - Reporting requirements

Product name	CAS number	%
2-Ethylhexanoic acid zinc salt	136-53-8	>= 0.5 - < 1.5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

**State regulations** 

Massachusetts : The following components are listed:

Calcium carbonate

New York: None of the components are listed.New Jersey: The following components are listed:

Ethene, chloro-, homopolymer

Calcium carbonate

2-Ethylhexanoic acid zinc salt



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Quartz

**Pennsylvania**: The following components are listed:

Calcium carbonate

2-Ethylhexanoic acid zinc salt

#### California Prop. 65

**WARNING:** This product can expose you to Quartz, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Quartz	-	-

United States inventory (TSCA 8b) : All components are active or exempted.

Canada inventory : At least one component is not listed in DSL but all such components

are listed in NDSL.

#### **International regulations**

### **Inventory list**

Australia : Not determined.

Canada : At least one component is not listed in DSL but all such components

are listed in NDSL.

**China** : All components are listed or exempted.

Eurasian Economic Union
Japan
: Russian Federation inventory: Not determined.
Japan inventory (CSCL): Not determined.
Japan inventory (ISHL): Not determined.
New Zealand
: All components are listed or exempted.

New Zealand: All components are listed or exempted.Philippines: All components are listed or exempted.Republic of Korea: All components are listed or exempted.Taiwan: All components are listed or exempted.

Thailand : Not determined.
Turkey : Not determined.

United States : All components are active or exempted.

Viet Nam : Not determined.

# Section 16. Other information

#### **Hazardous Material Information System (U.S.A.)**

Health	*	0
Flammability		0
Physical hazards		0



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Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

**History** 

Date of printing: 10/08/2025Date of issue/Date of revision: 10/07/2025Date of previous issue: 00/00/0000

Version : 1.0

**Key to abbreviations** : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of

Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine

pollution)

UN = United Nations

**References** : Not available.

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.