# SAFETY DATA SHEET



## Section 1. Identification

**GHS** product identifier : CITGO CITGEAR® HD Synthetic Gear Lubricant SAE 75W-90

**Synonyms** : Synthetic Gear Lubricant

**Material uses** : Gear Lubricant : 632496001 Code

## Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

: CITGO Petroleum Corporation Supplier's details

P.O. Box 4689 Houston, TX 77210 sdsvend@citgo.com

**Emergency telephone** number (with hours of operation)

: Technical Contact: (800) 248-4684 Medical Emergency: (832) 486-4700 CHEMTREC Emergency: (800) 424-9300

(United States Only)

## Section 2. Hazards identification

**OSHA/HCS** status : While this material is not considered hazardous by the OSHA Hazard Communication

Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available

for employees and other users of this product.

Classification of the substance or mixture : Not classified.

**GHS label elements** 

Signal word : No signal word.

**Hazard statements** : No known significant effects or critical hazards.

**Precautionary statements** 

General : Keep out of reach of children.

**Prevention** : Do not get in eyes, on skin, or on clothing.

: Wash with plenty of soap and water or use a recognized skin cleanser. Response

in a dry place and a closed container. Empty containers may contain material residues which can ignite with explosive force. Misuse of empty containers can be dangerous if used to store toxic, flammable, or reactive materials. Cutting or welding of empty containers can cause fire, explosion, or release of toxic fumes from residues. Do not pressurize or expose empty containers to open flame, sparks, or heat. Keep container closed and drum bungs in place. All label warnings and precautions must be observed. Return empty drums to a qualified reconditioner. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling, or disposing of

: Store in accordance with all local, regional, national and international regulations. Store

empty containers and/or waste residues of this material.

**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations. Don't Pollute. Conserve Resources. Return used oil to

collection centers.

Hazards not otherwise

classified

**Storage** 

: None known.

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# Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

: Synthetic Gear Lubricant

#### **CAS** number/other identifiers

**CAS number** : Not applicable.

| Ingredient name  | %   | CAS number   |
|--|---|--|
| Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based 1-Dodecene, polymer with 1-decene and 1-octene, hydrogenated 1-Decene, tetramer, mixed with 1-decene trimer, hydrogenated 1-Dodecene, polymer with 1-decene, hydrogenated Dec-1-ene, homopolymer, hydrogenated Distillates (petroleum), hydrotreated heavy naphthenic | ≥50 - ≤75<br>≥10 - ≤25<br>≤10<br>≤10<br>≤10<br>≤5 | 72623-87-1<br>163149-28-8<br>68649-12-7<br>151006-60-9<br>68037-01-4<br>64742-52-5 |
| Polysulfides, di-tert-Bu   | ≤5  | 68937-96-2   |

<sup>\* =</sup> Various \*\* = Mixture \*\*\* = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

#### **Description of necessary first aid measures**

**Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Get medical attention if irritation

occurs.

**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get

medical attention if symptoms occur.

**Skin contact**: Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Get medical attention if symptoms occur.

**Ingestion**: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position

comfortable for breathing. Do not induce vomiting unless directed to do so by medical

personnel. Get medical attention if symptoms occur.

### Most important symptoms/effects, acute and delayed

### Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

### Over-exposure signs/symptoms

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

**Specific treatments**: Treat symptomatically and supportively.

**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

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## Section 4. First aid measures

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

## Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing** media

: None known.

## Specific hazards arising from the chemical

**Hazardous thermal** decomposition products : In a fire or if heated, a pressure increase will occur and the container may burst.

: Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides phosphorus oxides

### **Special protective actions** for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

## **Special protective** equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

#### **Environmental precautions**

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

#### Methods and materials for containment and cleaning up

**Small spill** 

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

## Large spill

Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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## Section 7. Handling and storage

#### **Precautions for safe handling**

**Protective measures** 

- Advice on general occupational hygiene
- : Put on appropriate personal protective equipment (see Section 8).
- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

> Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

## Section 8. Exposure controls/personal protection

#### **Control parameters**

**Occupational exposure limits** 

| Ingredient name  | Exposure limits   |
|--|---|
| Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based | NIOSH REL (United States, 10/2020). [OIL MIST MINERAL]  TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist ACGIH TLV (United States).  TWA: 5 mg/m  OSHA PEL (United States).  TWA: 5 mg/m³  |
| 1-Dodecene, polymer with 1-decene and 1-octene, hydrogenated         | ACGIH TLV (United States). Inhalable Fraction: 5 mg/m³ Form: Aerosol.   |
| 1-Dodecene, polymer with 1-decene, hydrogenated                      | ACGIH TLV (United States). Inhalable Fraction: 5 mg/m³ Form: Aerosol.   |
| Distillates (petroleum), hydrotreated heavy naphthenic               | OSHA PEL (United States, 5/2018). [Oil mist, mineral]  TWA: 5 mg/m³ 8 hours.  ACGIH TLV (United States, 1/2023).  [Mineral Oil, pure, highly and severely refined]  TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction  NIOSH REL (United States, 10/2020). [OIL MIST MINERAL]  TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist |

**Appropriate engineering** controls

**Environmental exposure** controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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## Section 8. Exposure controls/personal protection

## **Individual protection measures**

**Hygiene measures** 

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** 

Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.

**Skin protection** 

**Hand protection** 

: Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Body protection** 

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.

**Respiratory protection** 

: Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

**Appearance** 

Flash point

Physical state : Liquid.

Color : Light amber

Odor : Petroleum.

pH : Not available.

Boiling point, initial boiling : Not available.

point, and boiling range

: Open cup: 192°C (377.6°F) [Cleveland]

**Evaporation rate** : <1 (butyl acetate = 1)

Lower and upper explosive

(flammable) limits

: Not available.

**Vapor pressure** : <0.013 kPa (<0.1 mm Hg)

Relative vapor density : >1 [Air = 1]
Relative density : 0.86
Density lbs/gal : 7.2 lbs/gal

Density gm/cm³ : Not available.

Gravity, °API : 32.1 @ 60 F

**Solubility** : Insoluble in the following materials: cold water.

Auto-ignition temperature : Lowest known value: 225°C (437°F) (Polysulfides, di-tert-Bu).

**Viscosity** : Kinematic (40°C (104°F)): 127 mm²/s (127 cSt)

Viscosity SUS : 540 SUS @100 F Flow time (ISO 2431) : Not available.

Particle characteristics

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Median particle size

: Not applicable.

## Section 10. Stability and reactivity

Reactivity

: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).

**Chemical stability** 

: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: No specific data.

Incompatible materials

: No specific data.

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## **Section 11. Toxicological information**

## Information on toxicological effects

#### **Acute toxicity**

| Product/ingredient name  | Result                          | Species               | Dose        | Exposure |
|--|---------------------------------|-----------------------|-------------|----------|
| 1-Dodecene, polymer with<br>1-decene and 1-octene,<br>hydrogenated | LC50 Inhalation Dusts and mists | Rat - Male,<br>Female | 1.17 mg/l   | 4 hours  |
|  | LD50 Dermal                     | Rat - Male,<br>Female | >2000 mg/kg | -        |
|  | LD50 Oral                       | Rat - Male,<br>Female | >5000 mg/kg | -        |
| 1-Dodecene, polymer with 1-decene, hydrogenated                    | LC50 Inhalation Dusts and mists | Rat - Male,<br>Female | >5 mg/l     | 4 hours  |
|  | LD50 Dermal                     | Rat - Male,<br>Female | >2000 mg/kg | -        |
|  | LD50 Oral                       | Rat - Male,<br>Female | >5000 mg/kg | -        |
| Distillates (petroleum),<br>hydrotreated heavy<br>naphthenic       | LD50 Oral                       | Rat                   | >5000 mg/kg | -        |
|  | LD50 Oral                       | Rat                   | >5000 mg/kg | -        |

#### **Conclusion/Summary**

: **sec-hexadecyInaphthalene**: Practically non-irritating to eyes and to the skin. No signs indicative of systemic toxicity were noted following a 13-week dermal toxicity evaluation in rats (dose levels: 0, 125, 500 and 2000 mg/kg/day). Slight liver effects in the high dose female animals and statistically significant differences in serum chemisty were noted. The NOAEL was determined to be 125 mg/kg/day. In a ninety day oral toxicity test in rats (dose levels: 0, 500, 5000 and 20,000 ppm), one control and six high dose animals died prior to the conclusion of the study. Statically significant differences in serum chemistry and hematology were observed. Product-loaded macrophages were found in mesentric lymph nodes and livers. The NOEL was determined to be 500 ppm. Ames Assay: Negative. Chinese Hamster Ovary Assay: Negative.

**Dec-1-ene, homopolymer, hydrogenated**: Practically non-irritating to eyes. Practically non-irritating to the skin.

Distillates (petroleum), hydrotreated heavy naphthenic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects.

#### Irritation/Corrosion

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# Section 11. Toxicological information

| Product/ingredient name  | Result                                | Species          | Score | Exposure                      | Observation        |
|--|---------------------------------------|------------------|-------|-------------------------------|--------------------|
| 1-Dodecene, polymer with<br>1-decene and 1-octene,<br>hydrogenated | Eyes - Redness of the conjunctivae    | Rabbit           | 1     | 24 hours 0.5<br>ml            | 72 hours           |
| 1-Dodecene, polymer with   | Skin - Edema<br>Eyes - Redness of the | Rabbit<br>Rabbit | 0.7   | 4 hours 0.5ml<br>24 hours 0.5 | 7 days<br>72 hours |
| 1-decene, hydrogenated   | conjunctivae<br>Skin - Edema          | Rabbit           | 0.7   | ml<br>4 hours 0.5ml           |                    |

Skin

**Eyes** 

: **1-Dodecene, polymer with 1-decene and 1-octene, hydrogenated**: This product can cause mild skin irritation and inflammation.

sec-hexadecylnaphthalene: Practically non-irritating to the skin.

**1-Dodecene, polymer with 1-decene, hydrogenated**: This product can cause mild

skin irritation and inflammation.

: 1-Dodecene, polymer with 1-decene and 1-octene, hydrogenated: Practically non-irritating to eyes.

sec-hexadecylnaphthalene: Practically non-irritating to eyes.

1-Dodecene, polymer with 1-decene, hydrogenated: Practically non-irritating to eyes.

Respiratory Sensitization : No additional information.

| Product/ingredient name  | Route of exposure | Species    | Result          |
|--|-------------------|------------|-----------------|
| 1-Dodecene, polymer with<br>1-decene and 1-octene,<br>hydrogenated | skin              | Guinea pig | Not sensitizing |
| 1-Dodecene, polymer with 1-decene, hydrogenated                    | skin              | Guinea pig | Not sensitizing |

Skin

: 1-Dodecene, polymer with 1-decene and 1-octene, hydrogenated: Non-sensitizer to skin.

1-Dodecene, polymer with 1-decene, hydrogenated: Non-sensitizer to skin.

Respiratory

: No additional information.

## **Mutagenicity**

| Product/ingredient name  | Test | Experiment                                       | Result   |
|--|------|--|----------|
| 1-Dodecene, polymer with<br>1-decene and 1-octene,<br>hydrogenated | EU   | Experiment: In vitro<br>Subject: Bacteria        | Negative |
|  | EU   | Experiment: In vivo<br>Subject: Mammalian-Animal | Negative |
| 1-Dodecene, polymer with 1-decene, hydrogenated                    | EU   | Experiment: In vitro Subject: Bacteria           | Negative |
| , ,  | EU   | Experiment: In vivo<br>Subject: Mammalian-Animal | Negative |

Conclusion/Summary

: 1-Dodecene, polymer with 1-decene and 1-octene, hydrogenated: No mutagenic effect.

1-Dodecene, polymer with 1-decene, hydrogenated: No mutagenic effect.

Carcinogenicity

Not available.

Conclusion/Summary Reproductive toxicity

: No additional information.

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## **Section 11. Toxicological information**

| Product/ingredient name  | Maternal toxicity | Fertility | Development toxin | Species            | Dose                    | Exposure |
|--|-------------------|-----------|-------------------|--------------------|-------------------------|----------|
| 1-Dodecene, polymer with<br>1-decene and 1-octene,<br>hydrogenated | Negative          | Negative  | Negative          | Rat - Male, Female | Oral:<br>1000 mg/<br>kg | -        |
| 1-Dodecene, polymer with<br>1-decene, hydrogenated                 | Negative          | Negative  | Negative          | Rat - Male, Female | Oral:<br>1000 mg/<br>kg | -        |

**Conclusion/Summary** 

: 1-Dodecene, polymer with 1-decene and 1-octene, hydrogenated: No known significant effects or critical hazards.

1-Dodecene, polymer with 1-decene, hydrogenated: No known significant effects or

critical hazards.

## **Teratogenicity**

Not available.

**Conclusion/Summary**: No additional information.

## Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Not available.

#### **Aspiration hazard**

| Name   | Result   |
|--|--|
| 1-Decene, tetramer, mixed with 1-decene trimer, hydrogenated 1-Dodecene, polymer with 1-decene, hydrogenated | ASPIRATION HAZARD - Category 1<br>ASPIRATION HAZARD - Category 1<br>ASPIRATION HAZARD - Category 1<br>ASPIRATION HAZARD - Category 1 |

Information on the likely routes of exposure

: Routes of entry anticipated: Dermal.

## Potential acute health effects

Eye contact
 Inhalation
 Skin contact
 Ingestion
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

## Delayed and immediate effects and also chronic effects from short and long term exposure

**Short term exposure** 

Potential immediate : No

effects

: Not available.

Potential delayed effects : Not available.

**Long term exposure** 

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

## Potential chronic health effects

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# **Section 11. Toxicological information**

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

### **Numerical measures of toxicity**

## **Acute toxicity estimates**

| Product/ingredient name                                      | ` • | (mg/kg) |     |     | Inhalation<br>(dusts and<br>mists) (mg/<br>I) |
|--|-----|---------|-----|-----|---|
| CITGO CITGEAR® HD Synthetic Gear Lubricant SAE 75W-90        | N/A | 3771.6  | N/A | N/A | N/A   |
| 1-Dodecene, polymer with 1-decene and 1-octene, hydrogenated | N/A | 2500    | N/A | N/A | N/A   |
| 1-Dodecene, polymer with 1-decene, hydrogenated              | N/A | 2500    | N/A | N/A | N/A   |

## **Section 12. Ecological information**

### **Toxicity**

| Product/ingredient name  | Result   | Species  | Exposure             |
|--|--|--|----------------------|
| 1-Dodecene, polymer with<br>1-decene and 1-octene,<br>hydrogenated | Acute EC50 1000 mg/l Fresh water                                     | Crustaceans - Daphnia magna  | 48 hours             |
| ,  | Acute LC50 >1000 mg/l Fresh water                                    | Fish - Oncorhynchus mykiss -<br>Juvenile (Fledgling, Hatchling,<br>Weanling) | 96 hours             |
|  | Chronic NOEL 125 mg/l Fresh water                                    | Crustaceans - Daphnia magna  | 21 days              |
| 1-Dodecene, polymer with 1-decene, hydrogenated                    | Acute EC50 1000 mg/l Fresh water                                     | Crustaceans - Daphnia magna  | 48 hours             |
|  | Acute LC50 >1000 mg/l Fresh water                                    | Fish - Oncorhynchus mykiss -<br>Juvenile (Fledgling, Hatchling,<br>Weanling) | 96 hours             |
|  | Chronic NOEL 125 mg/l Fresh water                                    | Crustaceans - Daphnia magna  | 21 days              |
| Distillates (petroleum),<br>hydrotreated heavy<br>naphthenic       | Acute EC50 >10000 mg/l Fresh water                                   | Daphnia - Daphnia magna  | 48 hours             |
|  | Acute LC50 >100 mg/l Fresh water<br>Acute NOEL >100 mg/l Fresh water | Fish - Pimephales promelas<br>Algae - Pseudokirchneriella<br>subcapitata     | 96 hours<br>72 hours |

#### **Conclusion/Summary**

- : 1-Dodecene, polymer with 1-decene and 1-octene, hydrogenated: No known significant effects or critical hazards.
  - **1-Dodecene, polymer with 1-decene, hydrogenated**: No known significant effects or critical hazards.

### Persistence and degradability

**Conclusion/Summary**: Not available.

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## **Section 12. Ecological information**

| Product/ingredient name   | Aquatic half-life | Photolysis | Biodegradability    |
|---|-------------------|------------|---------------------|
| Dec-1-ene, homopolymer,<br>hydrogenated<br>Distillates (petroleum),<br>hydrotreated heavy<br>naphthenic | -                 |            | Readily<br>Inherent |

#### **Bioaccumulative potential**

| Product/ingredient name  | LogPow | BCF | Potential |
|--|--------|-----|-----------|
| 1-Dodecene, polymer with<br>1-decene and 1-octene,<br>hydrogenated | >6.5   | -   | high      |
| 1-Decene, tetramer, mixed with 1-decene trimer, hydrogenated       | 5      | -   | high      |
| 1-Dodecene, polymer with 1-decene, hydrogenated                    | >6.5   | -   | high      |
| Dec-1-ene, homopolymer, hydrogenated                               | >6.5   | -   | high      |
| Distillates (petroleum),<br>hydrotreated heavy<br>naphthenic       | >6     | -   | high      |
| Polysulfides, di-tert-Bu   | 5.6    | -   | high      |

### **Mobility in soil**

Soil/water partition coefficient (K<sub>oc</sub>)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

## Section 13. Disposal considerations

#### **Disposal methods**

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

# **Section 14. Transport information**

|                               | DOT Classification | IMDG           | IATA           |  |  |
|-------------------------------|--------------------|----------------|----------------|--|--|
| UN number                     | Not regulated.     | Not regulated. | Not regulated. |  |  |
| UN proper shipping name       | -                  | -              | -              |  |  |
| Transport<br>hazard class(es) | -                  | -              | -              |  |  |
| Packing group                 | -                  | -              | -              |  |  |
|                               |                    |                |                |  |  |

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| CITGO CITGEAR® HD Synthetic Gear Lubricant SAE 75W-90 |     |     |     |  |
|---|-----|-----|-----|--|
| Section 14. Transport information                     |     |     |     |  |
| Environmental hazards                                 | No. | No. | No. |  |

Oil: The product(s) represented by this SDS is (are) regulated as "oil" under 49 CFR Part 130. Shipments by rail or highway in packaging having a capacity of 3500 gallons or more or in a quantity greater 42,000 gallons are subject to these requirements. In addition, mixtures containing 10% or more of this product may be subject to these requirements.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

## **U.S. Federal regulations**

Section 15. Regulatory information United States inventory (TSCA 8b): All components are active or exempted.

Clean Water Act (CWA) 307: naphthalene; ethylbenzene

Clean Water Act (CWA) 311: naphthalene; xylene; ethylbenzene

This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

#### **SARA 302/304**

**Composition/information on ingredients** 

**SARA 304 RQ** : Not applicable.

**SARA 311/312** 

Classification : Not applicable. **Composition/information on ingredients** 

| Name   | %         | Classification   |
|--|-----------|--|
| 1-Dodecene, polymer with<br>1-decene and 1-octene,<br>hydrogenated | ≥10 - ≤25 | ASPIRATION HAZARD - Category 1                                     |
| 1-Decene, tetramer, mixed with 1-decene trimer, hydrogenated       | ≤10       | ASPIRATION HAZARD - Category 1                                     |
| 1-Dodecene, polymer with 1-decene, hydrogenated                    | ≤10       | ASPIRATION HAZARD - Category 1                                     |
| Dec-1-ene, homopolymer, hydrogenated                               | ≤10       | ASPIRATION HAZARD - Category 1                                     |
| Polysulfides, di-tert-Bu   | ≤5        | FLAMMABLE LIQUIDS - Category 4<br>SKIN SENSITIZATION - Category 1B |

#### **State regulations**

**Massachusetts** : The following components are listed: OIL MIST, MINERAL; OIL MIST, MINERAL

**New York** : None of the components are listed.

The following components are listed: MINERAL OIL (UNTREATED and MILDLY **New Jersey** 

TREATED)

: None of the components are listed. **Pennsylvania** 

### California Prop. 65 Clear and Reasonable Warnings (2018)



MARNING: This product can expose you to chemicals including Naphthalene, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

## **Section 15. Regulatory information**

| Ingredient name       | %       | Cancer | Reproductive | No significant risk level | Maximum<br>acceptable dosage<br>level |
|-----------------------|---------|--------|--------------|---------------------------|---------------------------------------|
| naphthalene           | <0.01   | Yes.   | No.          | Yes.                      | -                                     |
| cumene                | <0.01   | Yes.   | No.          | -                         | -                                     |
| ethylbenzene          | <0.01   | Yes.   | No.          | Yes.                      | -                                     |
| 2-ethylhexyl acrylate | <0.0001 | Yes.   | No.          | -                         | -                                     |
| ethyl acrylate        | <0.0001 | Yes.   | No.          | -                         | -                                     |

#### **International regulations**

#### **Rotterdam Convention on Prior Informed Consent (PIC)**

Not listed.

### **Inventory list**

United States : All components are active or exempted.

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

Japan : Japan inventory (CSCL): Not determined.

Japan inventory (ISHL): Not determined.

Malaysia : Not determined

New Zealand : Not determined.

Philippines : All components are listed or exempted.

Republic of Korea : All components are listed or exempted.

Taiwan : Not determined.
Thailand : Not determined.
Turkey : Not determined.
Viet Nam : Not determined.

## **Section 16. Other information**

## **National Fire Protection Association (U.S.A.)**



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

#### Procedure used to derive the classification

| Classification  | Justification |
|-----------------|---------------|
| Not classified. |               |

#### **History**

**Date of printing** : 9/17/2024 : 9/17/2024

Date of issue/Date of revision : 9/17/2024 Date of previous issue : 3/30/2023 Version : 12.01 12/13

CITGO CITGEAR® HD Synthetic Gear Lubricant SAE 75W-90

## Section 16. Other information

Date of issue/Date of

revision

Date of previous issue : 3/30/2023 Version : 12.01

Key to abbreviations

: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References

: Not available.

Indicates information that has changed from previously issued version.

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