

SAFETY DATA SHEET

Singapore

Section 1. Identification

GHS product identifier**1M Citric Acid****Catalogue Number**

SH31172.03



9 0 S H 3 1 1 7 2 . 0 3

Other means of identification

Not available.

Product type

Liquid.

Relevant identified uses of the substance or mixture and uses advised against

For Further Manufacturing or Research Use. Not for Diagnostic or Therapeutic Use.

Uses advised against**Reason****Supplier**

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Emergency telephone number (with hours of operation)

+65 6863 6704
(hours of operation: 8.30 pm - 5.30 pm)

Section 2. Hazards identification

Classification of the substance or mixture	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
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GHS label elements, including precautionary statements**Hazard pictograms****Signal word**

Warning

Hazard statementsCauses serious eye irritation.
May cause respiratory irritation.**Precautionary statements****Prevention**

Wear eye or face protection. Avoid breathing vapor.

Response

IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage	Store in a well-ventilated place. Keep container tightly closed.
Disposal	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not result in classification	None known.

Section 3. Composition/information on ingredients

Substance/mixture	Mixture	
Other means of identification	Not available.	
Chemical formula	Not applicable.	
Ingredient name	%	Identifiers
citric acid	<19.5	CAS: 77-92-9 EC: 201-069-1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact	Causes serious eye irritation.
Inhalation	May cause respiratory irritation.
Skin contact	No known significant effects or critical hazards.
Ingestion	No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	No specific data.
Ingestion	No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	No specific treatment.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Special protective actions for fire-fighters Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. The spilled material may be neutralized with sodium carbonate, sodium bicarbonate or sodium hydroxide. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from alkalis. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities Store between the following temperatures: 15 to 30°C (59 to 86°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Separate from alkalis. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state

Liquid.

Color

Clear. Colorless.

Odor

Not available.

Odor threshold

Not available.

pH

1 to 2

Melting point/freezing point

Not available.

Boiling point or initial boiling point and boiling range

Not available.

Flash point

[Product does not sustain combustion.]

Closed cup

Open cup

Ingredient name	°C	°F	Method	°C	°F	Method
citric acid	100	212				

Burning time

Not applicable.

Burning rate

Not applicable.

Evaporation rate

Not available.

Flammability

Not available.

Lower and upper explosive (flammable) limits

Not available.

Vapor pressure

Not available.

Vapor Pressure at 20°C

Vapor pressure at 50°C

Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
water	17.5	2.3				
citric acid	0.000000017	0.000000023				

Relative vapor density	Not available.
Relative density	Not available.
Solubility in water	Not available.
Partition coefficient: n-octanol/water	Not applicable.

Auto-ignition temperature Not available.

Ingredient name	°C	°F	Method
citric acid	1010	1850	

Decomposition temperature Not available.

SADT Not available.

Viscosity Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): Not available.

Flow time (ISO 2431) Not available.

Particle characteristics

Median particle size Not applicable.

Section 10. Stability and reactivity

Reactivity No specific test data related to reactivity available for this product or its ingredients.

Chemical stability The product is stable.

Possibility of hazardous reactions Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid No specific data.

Incompatible materials Attacks many metals producing extremely flammable hydrogen gas which can form explosive mixtures with air.
Reactive or incompatible with the following materials:
alkalis

Hazardous decomposition products Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SADT Not available.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
citric acid	Rat - Oral - LD50 3 g/kg

Conclusion/Summary [Product] Not available.

Skin corrosion/irritation

Product/ingredient name	Result
citric acid	Rabbit - Skin - Mild irritant <u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 500 mg Rabbit - Skin - Moderate irritant <u>Amount/concentration applied:</u> 0.5 Ml

Conclusion/Summary [Product] Not available.

Serious eye damage/eye irritation

Product/ingredient name	Result
citric acid	Rabbit - Eyes - Severe irritant <u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 750 ug

Conclusion/Summary [Product] Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] Not available.

Respiratory

Conclusion/Summary [Product] Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name

1M Citric Acid

Result

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
(Respiratory tract irritation) - Category 3

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure Routes of entry anticipated: Oral, Dermal, Eyes.

Potential acute health effects

Eye contact	Causes serious eye irritation.
Inhalation	May cause respiratory irritation.
Skin contact	No known significant effects or critical hazards.
Ingestion	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	No specific data.
Ingestion	No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Long term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] Not available.

General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Reproductive toxicity	No known significant effects or critical hazards.

Numerical measures of toxicity**Acute toxicity estimates**

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
citric acid	3000	N/A	N/A	N/A	N/A

Section 12. Ecological information**Toxicity**

Product/ingredient name	Result
citric acid	Acute - LC50 - Marine water
	Crustaceans - Green crab - <i>Carcinus maenas</i> - Adult
	160 mg/l [48 hours]
	<u>Effect:</u> Mortality

Conclusion/Summary [Product] Not available.

Persistence/degradability

Not available.

Conclusion/Summary [Product] Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
citric acid	-1.8	-	Low

Mobility in soil

Soil/Water partition coefficient Not available.

Other adverse effects No known significant effects or critical hazards.

Section 13. Disposal considerations**Disposal methods**

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-

Transport hazard class(es)

Packing group

Environmental hazards

Additional information

ADR/RID

ADN

UN number Not regulated.

Not regulated.

UN proper shipping name

Transport hazard class(es)

Packing group

Environmental hazards

Additional information

Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments

Not available.

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory

United States All components are active or exempted.

Canada inventory All components are listed or exempted.

China All components are listed or exempted.

Japan **Japan inventory (CSCL):** All components are listed or exempted.

Japan inventory (ISHL): Not determined.

Section 16. Other information

History

Date of printing	20 November 2025
Date of issue/Date of revision	20 November 2025
Date of previous issue	03 September 2025.
Version	1.01
	sds_author@cytiva.com
Key to abbreviations	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available UN = United Nations

Procedure used to derive the classification

Classification	Justification
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Expert judgment
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3	Expert judgment
References	Not available.

 Indicates information that has changed from previously issued version.

Notice to reader

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