



SAFETY DATA SHEET

United States

Section 1. Identification

Product name

BioProcess storage and delivery solution, 20 vol% Ethanol

Catalogue Number

BIOPR_SYS



Other means of identification

Not available.

Product type

Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Laboratory chemicals
Liquid chromatography.
Scientific research and development
Consumer use

-

Supplier

Cytiva
Amersham Place
Little Chalfont
Buckinghamshire
HP7 9NA United Kingdom
+44 1494 508000

Cytiva USA
100 Results Way
Marlborough, MA 01752
1-800-526-3593

In case of emergency

INFOTRAC - 24 Hour number: 1-800-535-5053
Outside of the United States, call 24 Hour number: 001-352-323-3500 (Call Collect)

Section 2. Hazards identification

OSHA/HCS status

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

FLAMMABLE LIQUIDS - Category 3

GHS label elements

Hazard pictograms



Signal word

Warning

Hazard statements

Flammable liquid and vapor.

Precautionary statements

Prevention

Wear protective gloves: 1 - 4 hours (breakthrough time): butyl rubber, neoprene. Wear protective clothing: Recommended: lab coat. Wear eye or face protection: Recommended: safety glasses with side-shields. Wear hearing protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Response

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

Storage

Not applicable.

Disposal

Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

None known.



Hazards identified when used No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture Mixture

Other means of identification Not available.

Ingredient name	Synonyms	%	Identifiers
ethanol	ethyl alcohol; ALCOHOL; Ethyl alcohol (Ethanol); EtOH; Grain alcohol; Cologne spirit; undenatured ethyl alcohol, of an alcoholic strength by volume of 80 % or more and containing up to 20 % activated carbon; aqueous solution, containing by weight - 25 % or more, but not more than 35 % of a copolymer of vinyl caprolactam, vinyl pyrrolidone, N, N-dimethylaminopropyl methacrylamide and 3-(methacryloylamino) propyllauryldimethylammonium chloride, - 10 % or more, but not more than 16 % of ethanol whether or not denatured with tert-butyl alcohol and/or denatonium benzoate; Blend, consisting of ethyl alcohol, ethyl acetate and aldehydes, higher alcohols and water; blend, consisting of ethyl alcohol, ethyl acetate and water; Denatured Alcohol	≥10 - ≤30	CAS: 64-17-5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing.
Skin contact	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact	No known significant effects or critical hazards.
Inhalation	No known significant effects or critical hazards.
Skin contact	No known significant effects or critical hazards.
Ingestion	No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact	No specific data.
Inhalation	No specific data.
Skin contact	No specific data.
Ingestion	No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	No specific treatment.
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training.
See toxicological information (Section 11)	



Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	Do not use water jet.
Specific hazards arising from the chemical	Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	Decomposition products may include the following materials: carbon dioxide carbon monoxide
Special protective actions for fire-fighters	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Put on appropriate personal protective equipment.
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store between the following temperatures: 4 to 30°C (39.2 to 86°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.



Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
ethanol	NIOSH REL (United States, 10/2020) TWA 10 hours: 1000 ppm. TWA 10 hours: 1900 mg/m³. CAL OSHA PEL (United States, 1/2025) TWA 8 hours: 1900 mg/m³. TWA 8 hours: 1000 ppm. OSHA PEL (United States, 5/2018) TWA 8 hours: 1000 ppm. TWA 8 hours: 1900 mg/m³. OSHA PEL 1989 (United States, 3/1989) TWA 8 hours: 1000 ppm. TWA 8 hours: 1900 mg/m³. ACGIH TLV (United States, 1/2024) A3. STEL 15 minutes: 1000 ppm.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Recommended: safety glasses with side-shields

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. 1 - 4 hours (breakthrough time): butyl rubber, neoprene

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Recommended: lab coat

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: A respirator is not needed under normal and intended conditions of product use.

Personal protective equipment (Pictograms)



Section 9. Physical and chemical properties

Appearance

Physical state	Liquid.
Color	Colorless.
Odor	Alcohol-like. [Slight]
Odor threshold	180 ppm
pH	Not available.
Melting point/freezing point	Not available.
Boiling point or initial boiling point and boiling range	Not available.
Flash point	Closed cup: 38 to 43°C (100.4 to 109.4°F)
Burning time	Not applicable.
Burning rate	Not applicable.
Evaporation rate	Not available.
Flammability	Not available.
Lower and upper explosive (flammable) limits	Not available.
Vapor pressure	Not available.

Vapor Pressure at 20°C				Vapor pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
ethanol	42.94865	5.7				
water	17.5	2.3				
Relative vapor density	Not available.					
Relative density	Not available.					
Solubility(ies)						

Media	Result
cold water	Easily soluble
hot water	Easily soluble
Solubility in water	Not available.
Miscible with water	Yes.
Partition coefficient: n-octanol/ water	Not applicable.

Auto-ignition temperature	Not available.			
Ingredient name	°C	°F	Method	
ethanol	455	851	DIN 51794	

Decomposition temperature	Not available.
SADT	Not available.
Viscosity	Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): Not available.
Flow time (ISO 2431)	Not available.

Particle characteristics

Median particle size	Not applicable.
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Section 10. Stability and reactivity

Reactivity	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials	Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.



Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	ethanol	Result	Rat - Oral - LD50 7060 mg/kg Toxic effects: Lung, Thorax, or Respiration - Other changes Rat - Inhalation - LC50 Vapor 124700 mg/m³ [4 hours]
Conclusion/Summary [Product]	Not available.		

Skin corrosion/irritation

Not available.	
Conclusion/Summary [Product]	Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Not available.	
Conclusion/Summary [Product]	Not available.

Respiratory corrosion/irritation

Not available.	
Conclusion/Summary [Product]	Not available.

Respiratory or skin sensitization

Not available.	
Skin	
Conclusion/Summary [Product]	Not available.
Respiratory	
Conclusion/Summary [Product]	Not available.

Germ cell mutagenicity

Not available.	
Conclusion/Summary [Product]	Not available.

Carcinogenicity

Not available.	
Conclusion/Summary [Product]	Not available.

Reproductive toxicity

Not available.	
Conclusion/Summary [Product]	Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

Potential acute health effects

Eye contact	No known significant effects or critical hazards.
Inhalation	No known significant effects or critical hazards.
Skin contact	No known significant effects or critical hazards.
Ingestion	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	No specific data.
Inhalation	No specific data.
Skin contact	No specific data.
Ingestion	No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Long term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product]	Not available.
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General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Reproductive toxicity	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
ethanol	7000	N/A	N/A	124.7	N/A

Other information Adverse symptoms include the following: kidney abnormalities, liver abnormalities
Adverse symptoms may include the following: central nervous system depression

Section 12. Ecological information

Toxicity

Product/ingredient name		Result	
ethanol		Acute - LC50 - Marine water	
		Fish - Bleak - <i>Alburnus alburnus</i>	
		<u>Size</u> : 8 to 10 cm	
		11 g/l [96 hours]	
		<u>Effect</u> : Mortality	
		Chronic - NOEC - Marine water	
		Algae - Green algae - <i>Ulva pertusa</i>	
		4.995 mg/l [96 hours]	
		<u>Effect</u> : Reproduction	
		Acute - EC50 - Fresh water	
		Crustaceans - Ostracod - <i>Cypris subglobosa</i>	
		1074 mg/l [48 hours]	
		<u>Effect</u> : Intoxication	
		Chronic - NOEC - Fresh water	
		Daphnia - Water flea - <i>Daphnia magna</i> - Neonate	
		<u>Age</u> : <24 hours	
		100 µl/l [21 days]	
		<u>Effect</u> : Mortality	
		Acute - EC50 - Marine water	
		Algae - Green algae - <i>Ulva pertusa</i>	
		<u>Size</u> : 9.4 mm	
		3306 mg/l [96 hours]	
		<u>Effect</u> : Reproduction	
Conclusion/Summary			
[Product]		Not available.	

Persistence and degradability

Product/ingredient name		Result	
ethanol		Aerobic	
		100% [20 days] - Readily	
Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
ethanol	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP_{ow}	BCF	Potential
ethanol	-0.35	0.66	Low

Mobility in soil

Soil/Water partition coefficient	Not available.
Other adverse effects	No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Waste stream	Code: D001 Classification: Ignitability



Section 14. Transport information

Product is not regulated as dangerous goods for transport.

Section 15. Regulatory information

U.S. Federal regulations

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

TSCA 12(b) - Chemical export notification

Not applicable.

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	Not listed
Clean Air Act Section 602 Class I Substances	Not listed
Clean Air Act Section 602 Class II Substances	Not listed
DEA List I Chemicals (Precursor Chemicals)	Not listed
DEA List II Chemicals (Essential Chemicals)	Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ Not applicable.

SARA 311/312

Classification FLAMMABLE LIQUIDS - Category 3

Composition/information on ingredients

Name	%	Classification
ethanol	14 - 19	FLAMMABLE LIQUIDS - Category 2

State regulations

Massachusetts	The following components are listed: ETHYL ALCOHOL
New York	None of the components are listed.
New Jersey	The following components are listed: ETHYL ALCOHOL
Pennsylvania	The following components are listed: ETHANOL

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

United States	All components are active or exempted.
Canada inventory	All components are listed or exempted.



Section 16. Other information

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 3	On basis of test data

History

Date of printing	9/10/2025
Date of issue/Date of revision	9/10/2025
Date of previous issue	2/3/2022
Version	1

Key to abbreviations

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ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
UN = United Nations
Not available.

References

Indicates information that has changed from previously issued version.

Notice to reader

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