

SAFETY DATA SHEET

Revision Date: 05/18/2021

Print Date: 05/18/2021

SDS Number: 000000271910

SLCC-D-KF CORROSION INHIBITOR

Version: 1.0

878496

SECTION 1. IDENTIFICATION**Product identifier**

Trade name

: SLCC-D-KF
CORROSION INHIBITOR**Recommended use of the chemical and restrictions on use**

Details of the supplier of the safety data sheet Solenis LLC 500 Hercules Road Wilmington, Delaware 19808 United States of America (USA)	Emergency telephone number 1-844-SOLENIS (844-765-3647)
RegulatoryRequestsNA@solenis.com	Product Information Contact your local Solenis representative

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Skin corrosion : Category 1

Serious eye damage : Category 1

Specific target organ toxicity : Category 3 (Respiratory system)
- single exposure**GHS label elements**

Hazard pictograms :



Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H335 May cause respiratory irritation.Precautionary statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/

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face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P363 Wash contaminated clothing before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**Components**

Chemical name	CAS-No.	Classification	Concentration (%)
AMMONIUM HYDROXIDE ((NH4)(OH))	1336-21-6	Skin Corr. 1; H314 Eye Dam. 1; H318 STOT SE 3; H335	>= 10 - < 15

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice

- : Move out of dangerous area.
- Consult a physician.
- Show this safety data sheet to the doctor in attendance.
- Do not leave the victim unattended.

If inhaled

- : Move to fresh air.
- Keep patient warm and at rest.
- If unconscious, place in recovery position and seek medical advice.
- If symptoms persist, call a physician.

In case of skin contact

- : If on skin, rinse well with water.

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Wash contaminated clothing before re-use.

- | | |
|---|---|
| In case of eye contact | : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye. |
| If swallowed | : Get medical attention immediately.
Do NOT induce vomiting.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician. |
| Most important symptoms and effects, both acute and delayed | : Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include:
stomach or intestinal upset (nausea, vomiting, diarrhea)
irritation (nose, throat, airways)
Cough
Shortness of breath
lung edema (fluid buildup in the lung tissue)
Difficulty in breathing
Pulmonary edema may be delayed.
Causes serious eye damage.
May cause respiratory irritation.
Causes severe burns. |
| Notes to physician | : No hazards which require special first aid measures. |

SECTION 5. FIREFIGHTING MEASURES

- | | |
|--------------------------------------|---|
| Suitable extinguishing media | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water spray
Foam
Carbon dioxide (CO ₂)
Dry chemical |
| Unsuitable extinguishing media | : High volume water jet |
| Specific hazards during firefighting | : Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products | : Ammonia
Hydrogen
nitrogen oxides (NO _x) |
| Specific extinguishing methods | : Product is compatible with standard fire-fighting agents. |

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Further information : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Ensure adequate ventilation. Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Comply with all applicable federal, state, and local regulations.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Avoid formation of aerosol. Provide sufficient air exchange and/or exhaust in work rooms. Do not breathe vapours/dust. Do not smoke. When diluting, always add the product to water. Never add water to the product. Container hazardous when empty. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. Smoking, eating and drinking should be prohibited in the application area. For personal protection see section 8. Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage stability : No decomposition if stored and applied as directed.

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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
AMMONIUM HYDROXIDE ((NH ₄)(OH))	1336-21-6	TWA	25 ppm (Ammonia)	ACGIH
		STEL	35 ppm (Ammonia)	ACGIH
		TWA	25 ppm 18 mg/m ³ (Ammonia)	NIOSH REL
		ST	35 ppm 27 mg/m ³ (Ammonia)	NIOSH REL

Engineering measures

- : Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment

Respiratory protection

- : In the case of vapour formation use a respirator with an approved filter.

A NIOSH-approved air-purifying respirator with an appropriate cartridge and/or filter may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits (if applicable) or if overexposure has otherwise been determined. Protection provided by air-purifying respirators is limited. Use a positive pressure, air-supplied respirator if there is any potential for uncontrolled release, exposure levels are not known or any other circumstances where an air-purifying respirator may not provide adequate protection.

Hand protection

Remarks

- : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection

- : Safety glasses

Skin and body protection

- : Wear as appropriate:
Impervious clothing

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Chemical resistant apron
 Safety shoes
 Choose body protection according to the amount and concentration of the dangerous substance at the work place.
 Discard gloves that show tears, pinholes, or signs of wear.
 Wear resistant gloves (consult your safety equipment supplier).

- Hygiene measures
- : Wash hands before breaks and at the end of workday.
 - When using do not eat or drink.
 - Ensure that eyewash stations and safety showers are close to the workstation location.
 - When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	colourless
Odour	:	pungent
Odour Threshold	:	No data available
pH	:	13
Melting point/freezing point	:	-15 °F / -26 °C
Boiling point/boiling range	:	138.00 °F / 58.89 °C
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Self-ignition	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	No data available
Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	0.946 g/cm3 (77 °F / 25 °C)
Solubility(ies)	:	

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Water solubility : completely soluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : Stable under recommended storage conditions.

Possibility of hazardous reactions : Product will not undergo hazardous polymerization.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Alkali metals
brass
Bromine
bronze
Chlorine
Copper
iodine
Iron
Metals
metallic mercury
Silver
Strong acids
strong alkalis
Strong oxidizing agentsHazardous decomposition products : Ammonia
Nitrogen oxides (NO_x)

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity**

Not classified based on available information.

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Skin corrosion/irritation

Causes severe burns.

Product:

Remarks : Causes severe skin burns and eye damage.

Components:**AMMONIUM HYDROXIDE ((NH₄)(OH)):**

Result : Corrosive to skin

Serious eye damage/eye irritation

Causes serious eye damage.

Product:

Remarks : May cause irreversible eye damage.

Components:**AMMONIUM HYDROXIDE ((NH₄)(OH)):**

Result : Corrosive to eyes

Respiratory or skin sensitisation**Skin sensitisation**

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause respiratory irritation.

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Components:**AMMONIUM HYDROXIDE ((NH₄)(OH)):**

Assessment : The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information**Product:**

Remarks : No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:****Ecotoxicology Assessment**

Acute aquatic toxicity : Acute aquatic toxicity Category 2; Toxic to aquatic life.

Chronic aquatic toxicity : Not classified based on available information.

Components:**AMMONIUM HYDROXIDE ((NH₄)(OH)):****Ecotoxicology Assessment**

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life.

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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
 Do not contaminate ponds, waterways or ditches with chemical or used container.
 Send to a licensed waste management company.
- Dispose of in accordance with all applicable local, state and federal regulations.
- Contaminated packaging : Empty remaining contents.
 Dispose of as unused product.
 Empty containers should be taken to an approved waste handling site for recycling or disposal.
 Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

- UN number : UN 2672
 Proper shipping name : Ammonia solution
 Class : 8
 Packing group : III
 Packing instruction (cargo aircraft) : 856
 Packing instruction (passenger aircraft) : 852

IMDG-Code

- UN number : UN 2672
 Proper shipping name : AMMONIA SOLUTION
 Class : 8
 Packing group : III
 EmS Code : F-A, S-B
 Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR

- UN number : UN 2672
 Proper shipping name : Ammonia solution
 Class : 8
 Packing group : III
 ERG Code : 154
 Marine pollutant : no

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Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
AMMONIUM HYDROXIDE ((NH4)(OH))	1336-21-6	1000	6666

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Skin corrosion or irritation
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

AMMONIUM HYDROXIDE ((NH4)(OH))	1336-21-6	>= 10 - < 20 %
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California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

- TCSI : On the inventory, or in compliance with the inventory
- TSCA : All substances listed as active on the TSCA inventory
- AICS : On the inventory, or in compliance with the inventory
- DSL : All components of this product are on the Canadian DSL
- ENCS : On the inventory, or in compliance with the inventory
- KECI : On the inventory, or in compliance with the inventory
- PICCS : On the inventory, or in compliance with the inventory

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IECSC

: On the inventory, or in compliance with the inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION**Further information**

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Full text of H-Statements

- H314 : Causes severe skin burns and eye damage.
H318 : Causes serious eye damage.
H335 : May cause respiratory irritation.

Full text of other abbreviations

- Eye Dam. : Serious eye damage
Skin Corr. : Skin corrosion
STOT SE : Specific target organ toxicity - single exposure
ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits
ACGIH / TWA : 8-hour, time-weighted average
ACGIH / STEL : Short-term exposure limit
NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of

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Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Safety Data Sheet

Key literature references and sources of data

SOLENIS Internal data

SOLENIS internal data including own and sponsored test reports

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. This SDS has been prepared by the Solenis Environmental Health and Safety Department.

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