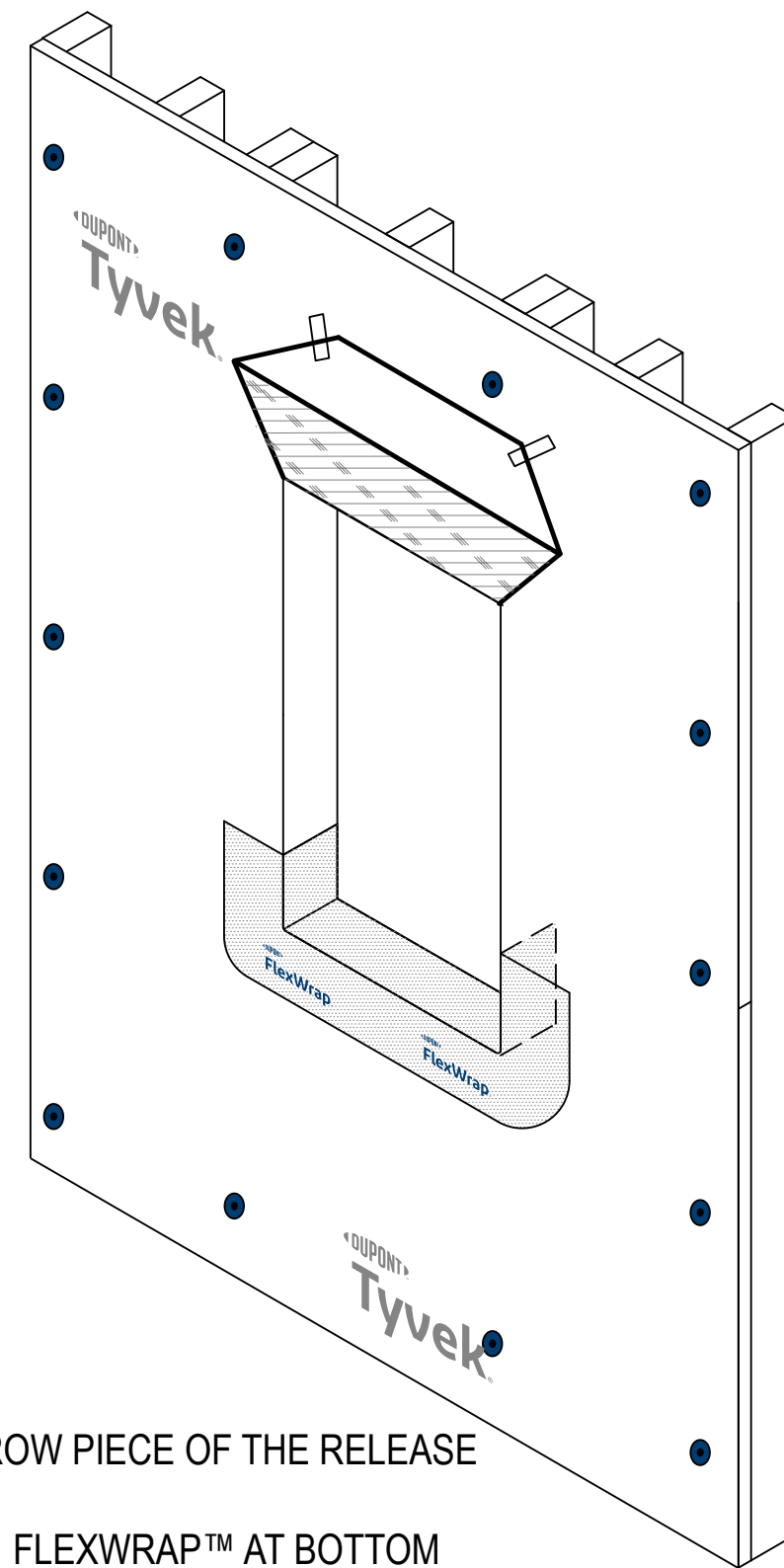


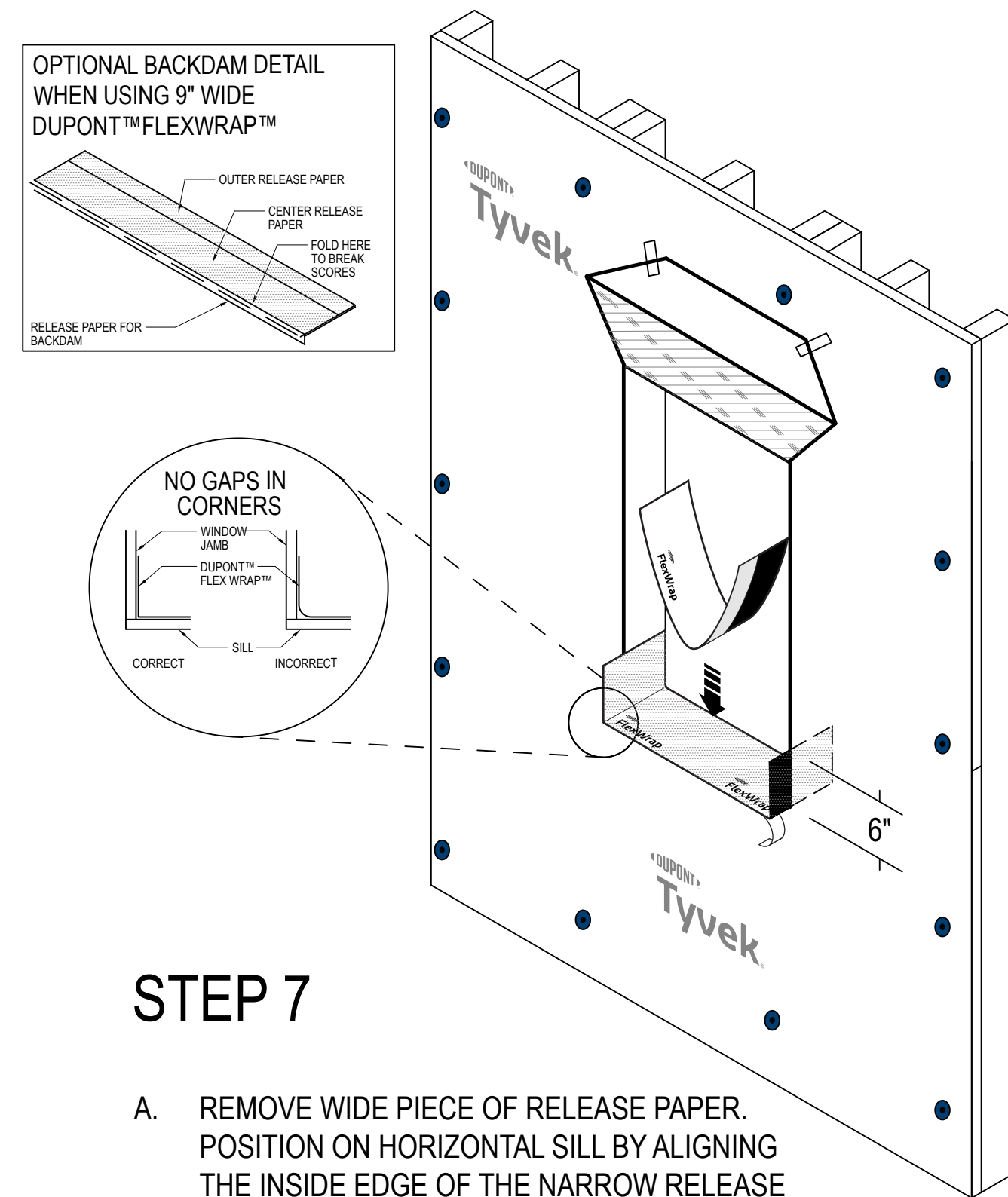
STEP 8

- REMOVE NARROW PIECE OF THE RELEASE PAPER.
- FAN DUPONT™ FLEXWRAP™ AT BOTTOM CORNERS AND ADHERE ONTO EXTERIOR FACE OF WALL. COVERAGE SHOULD BE 2"-3" ONTO THE FACE OF THE WALL.
- PRESS SILL FLASHING W/ FIRM HAND PRESSURE OR J-ROLLER TO ENSURE FULL ADHESION ON ALL SURFACES.



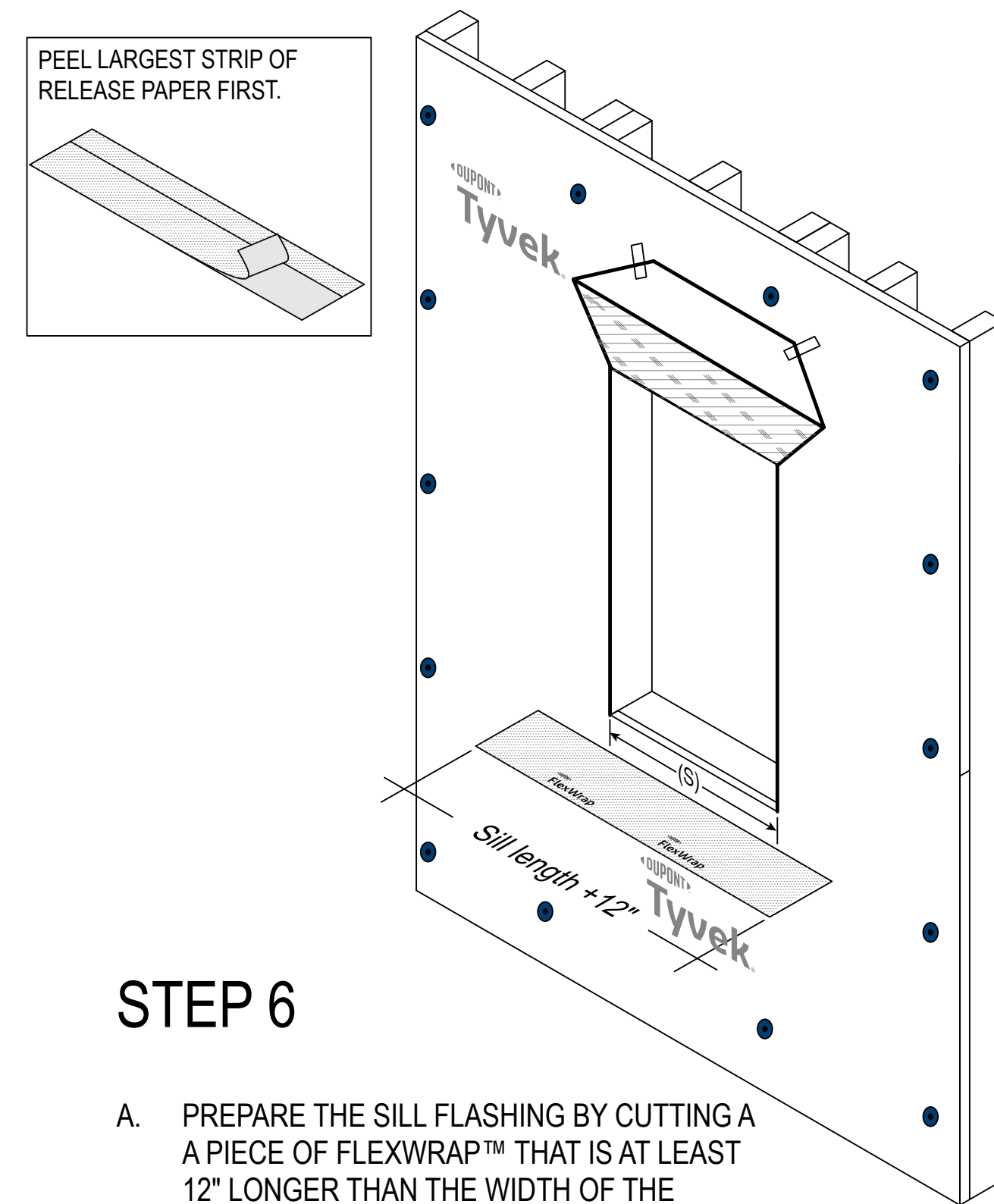
STEP 7

- REMOVE WIDE PIECE OF RELEASE PAPER. POSITION ON HORIZONTAL SILL BY ALIGNING THE INSIDE EDGE OF THE NARROW RELEASE PAPER WITH THE FACE OF THE WALL TO ENSURE 2"-3" OF THE FLEXWRAP™ WILL BE ADHERED TO THE FACE OF THE WALL WITH A MINIMUM OF 6" UP EACH JAMB.
- ADHERE INTO ROUGH OPENING. **DO NOT STRETCH** MATERIAL ALONG THE SILL OR JAMB.



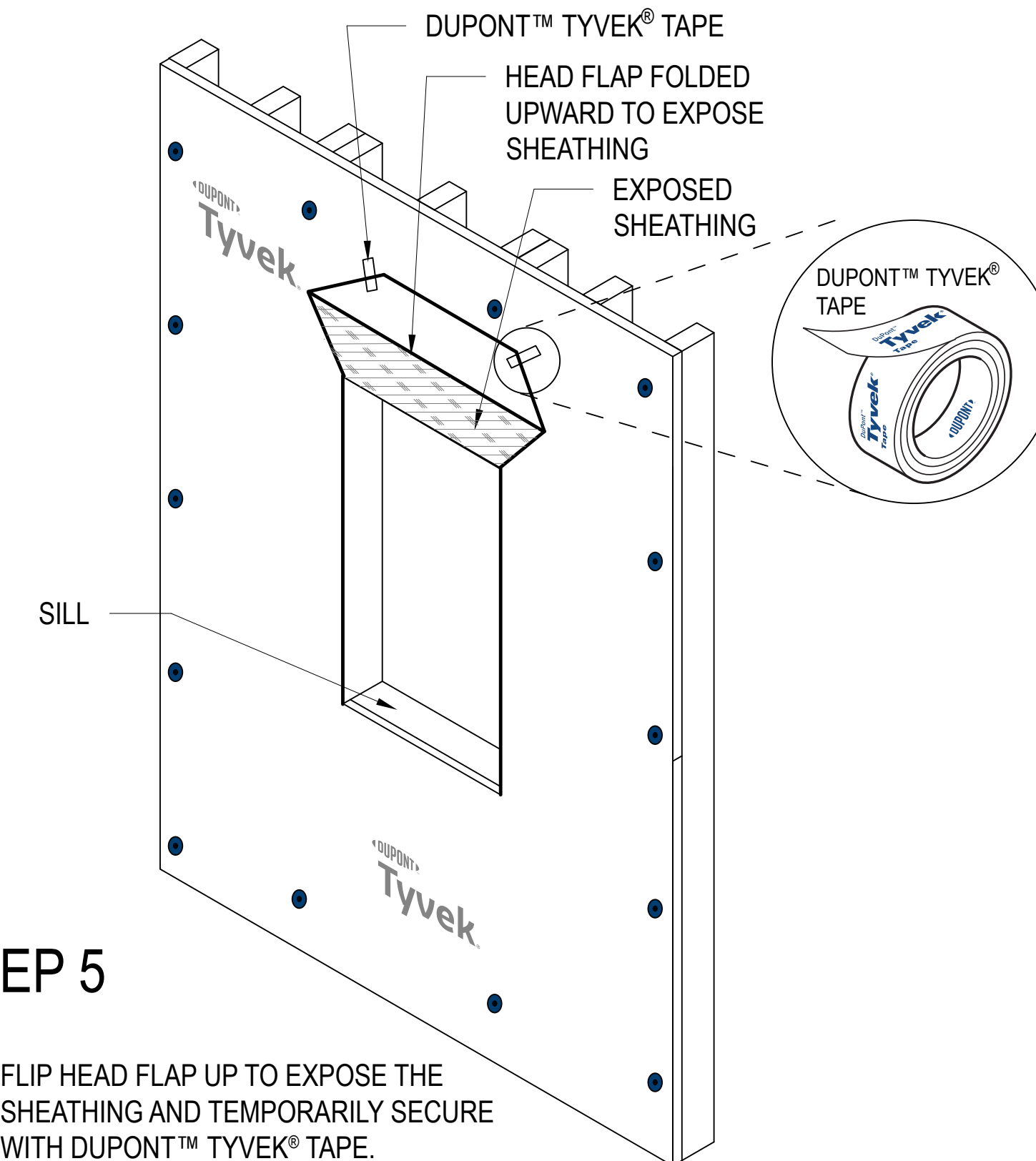
STEP 6

- PREPARE THE SILL FLASHING BY CUTTING A PIECE OF FLEXWRAP™ THAT IS AT LEAST 12" LONGER THAN THE WIDTH OF THE ROUGH OPENING SILL (S).
- USE 6" FLEXWRAP™ FOR 2"x 4" FRAMING AND 9" FLEXWRAP™ FOR 2"x 6" FRAMING.
- INSPECT INSTALLATION SURFACE TO ENSURE THE SURFACE IS FREE OF DIRT AND SUBSTANCES THAT COULD INTERFERE WITH ADHESION AS WELL AS ANY SHARP PROTRUSIONS.



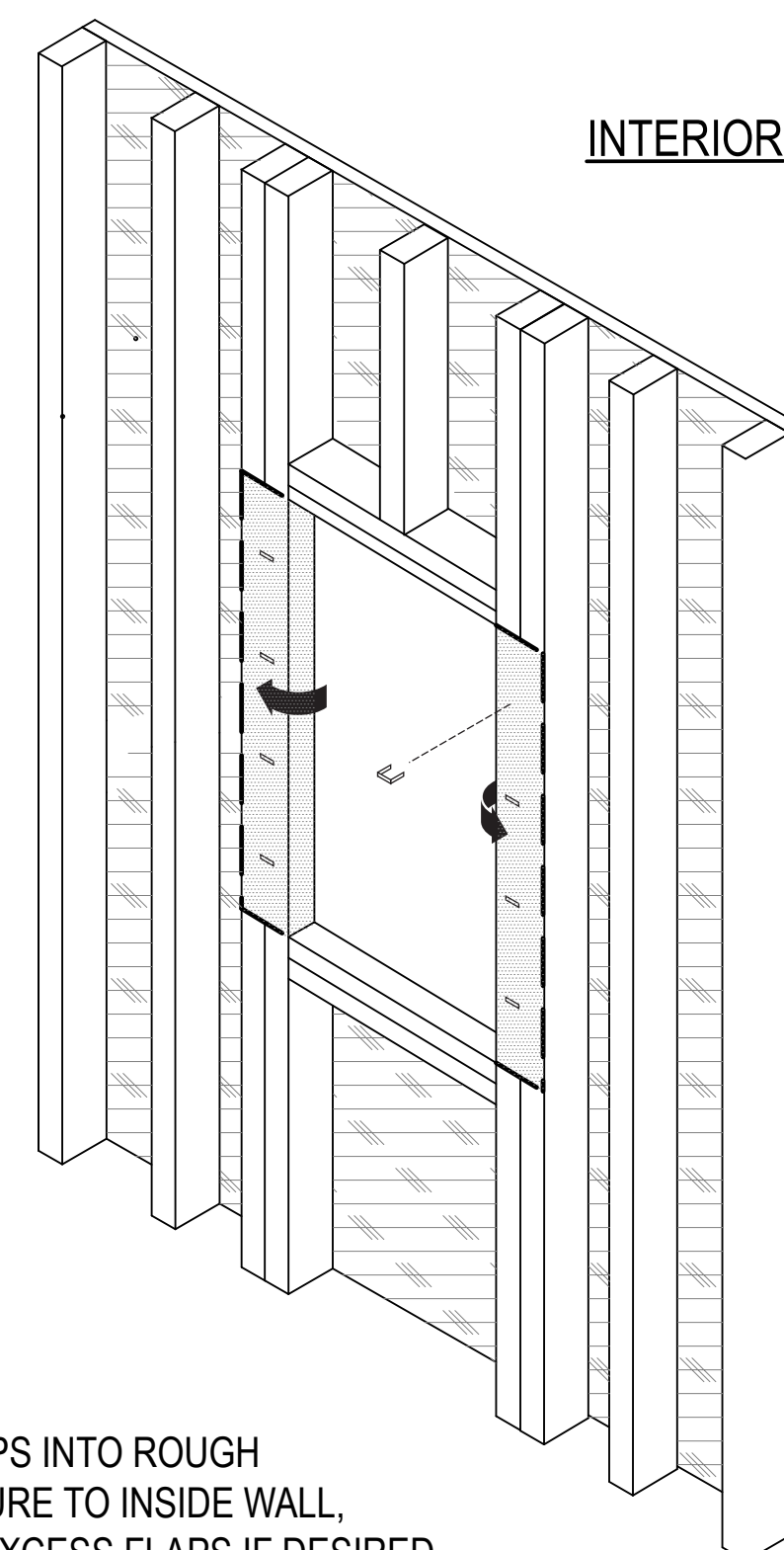
STEP 5

- FLIP HEAD FLAP UP TO EXPOSE THE SHEATHING AND TEMPORARILY SECURE WITH DUPONT™ TYVEK® TAPE.



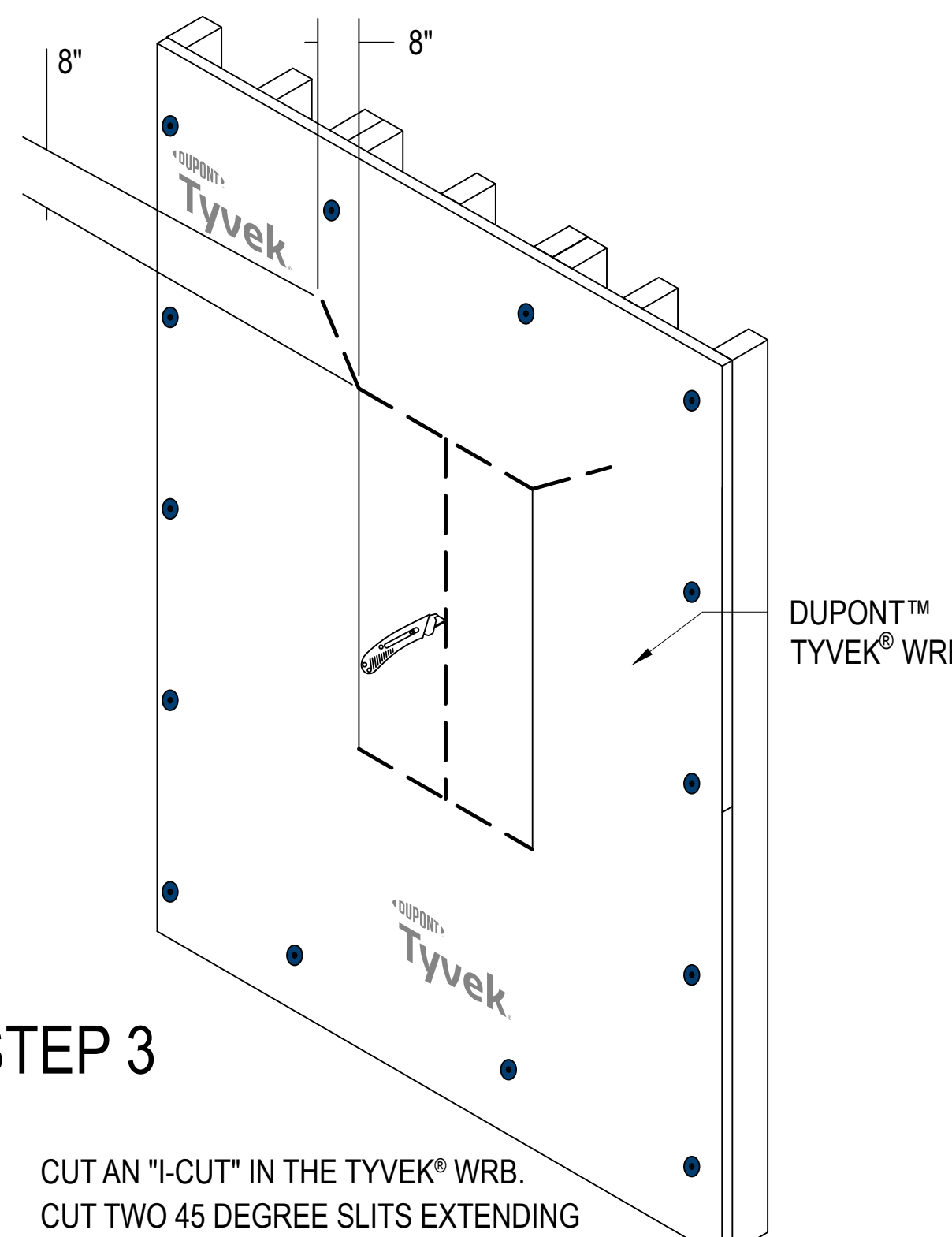
STEP 4

- FOLD SIDE FLAPS INTO ROUGH OPENING. SECURE TO INSIDE WALL, AND CUT OFF EXCESS FLAPS IF DESIRED.



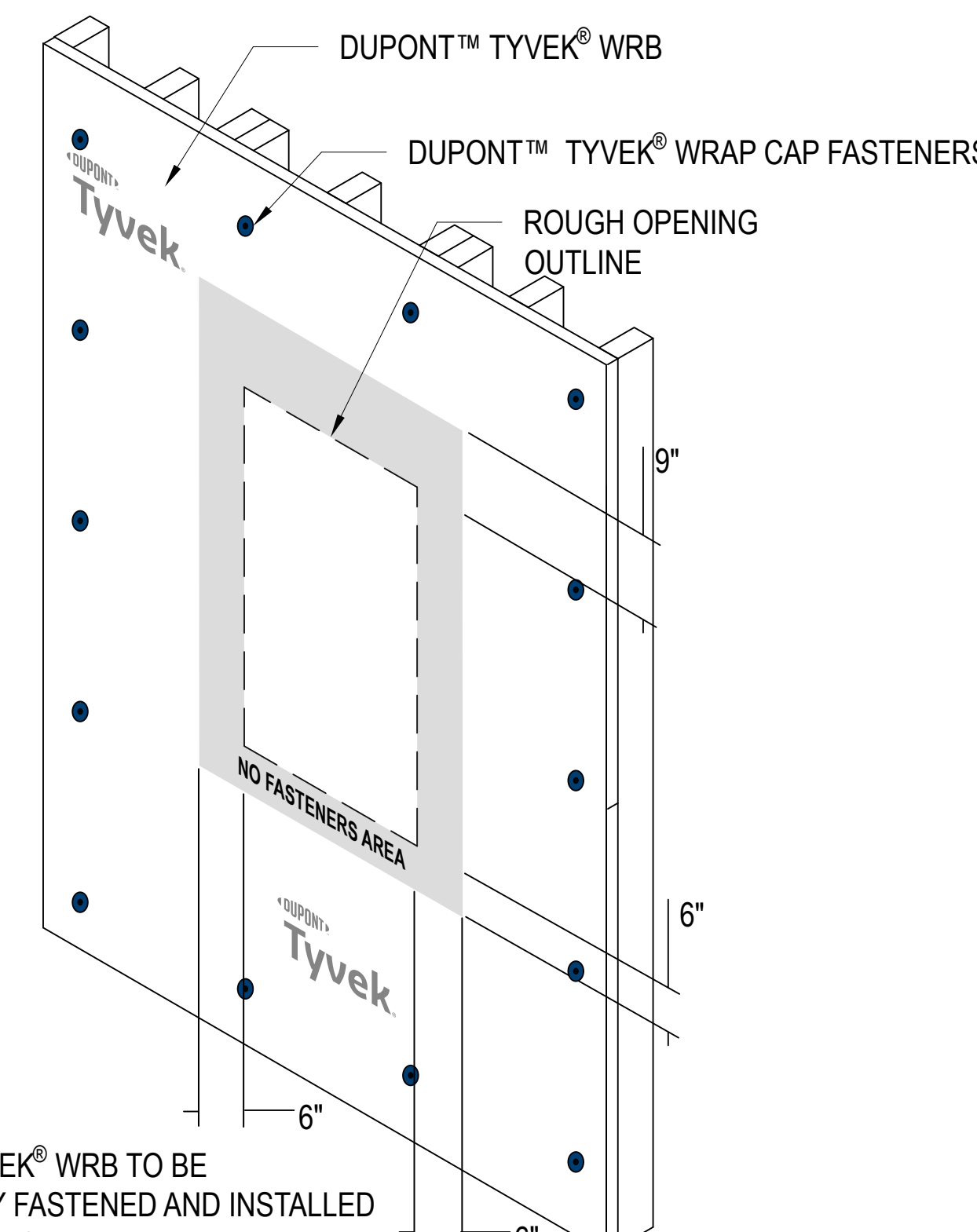
STEP 3

- CUT AN "I-CUT" IN THE TYVEK® WRB.
- CUT TWO 45 DEGREE SLITS EXTENDING A MINIMUM OF 8" FROM THE CORNERS OF THE HEAD OPENINGS TO EXPOSE SHEATHING OR FRAMING MEMBERS TO ALLOW HEAD FLASHING INSTALLATION.



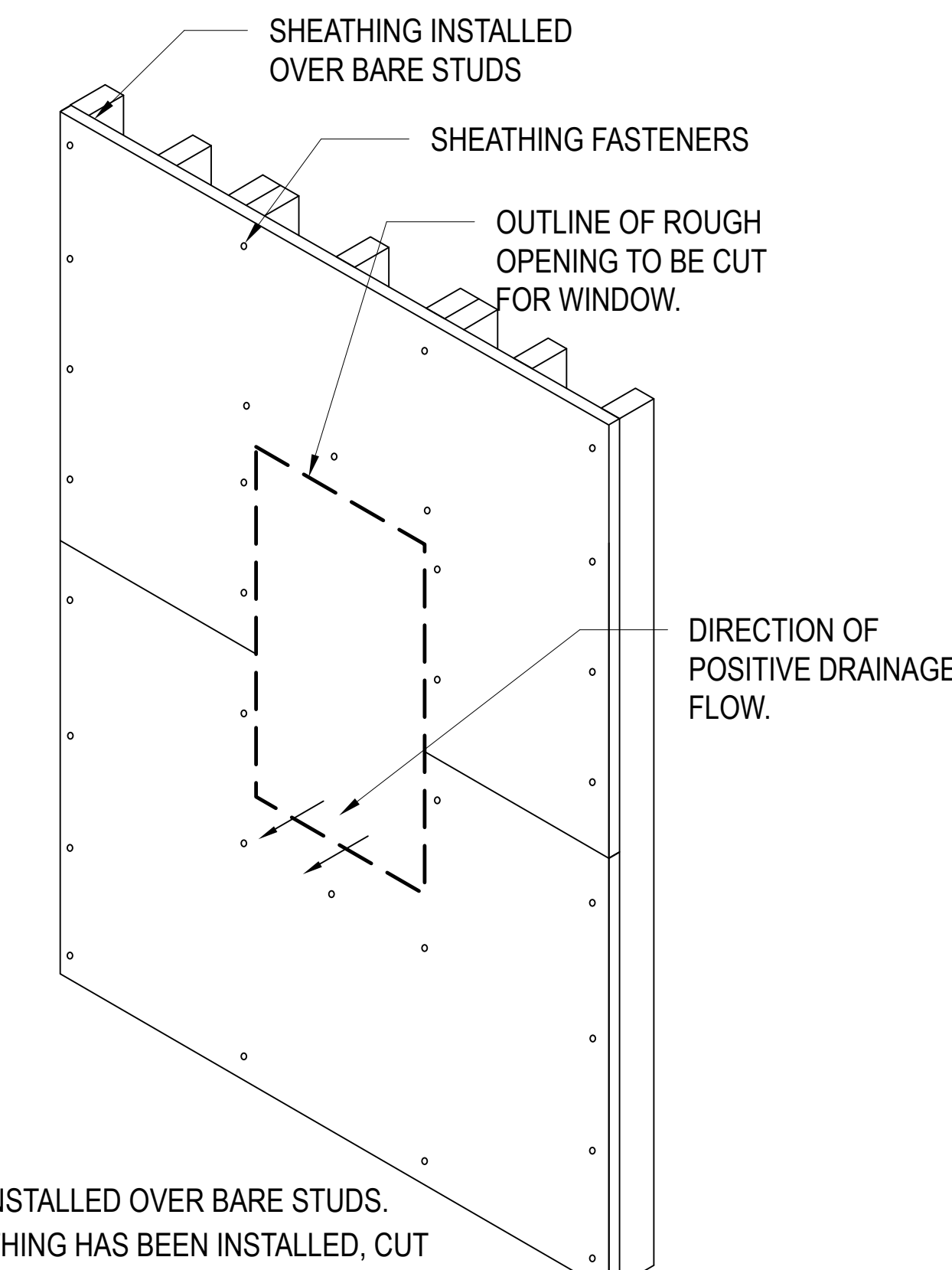
STEP 2

- DUPONT™ TYVEK® WRB TO BE MECHANICALLY FASTENED AND INSTALLED OVER SHEATHING.
- DO NOT INSTALL** FASTENERS WITHIN 6" OF THE SILLS AND JAMBS OF THE OPENINGS AND WITHIN 9" OF THE HEAD OPENINGS.



STEP 1

- SHEATHING INSTALLED OVER BARE STUDS.
- AFTER SHEATHING HAS BEEN INSTALLED, CUT AN OPENING IN THE SHEATHING ALONG THE PERIMETER OF THE ROUGH OPENING FOR WINDOW.
- ENSURE THE SHEATHING IS CUT FLUSH WITH OR SLIGHTLY BELOW THE SILL FRAMING TO ALLOW FOR POSITIVE DRAINAGE.



NOTES:

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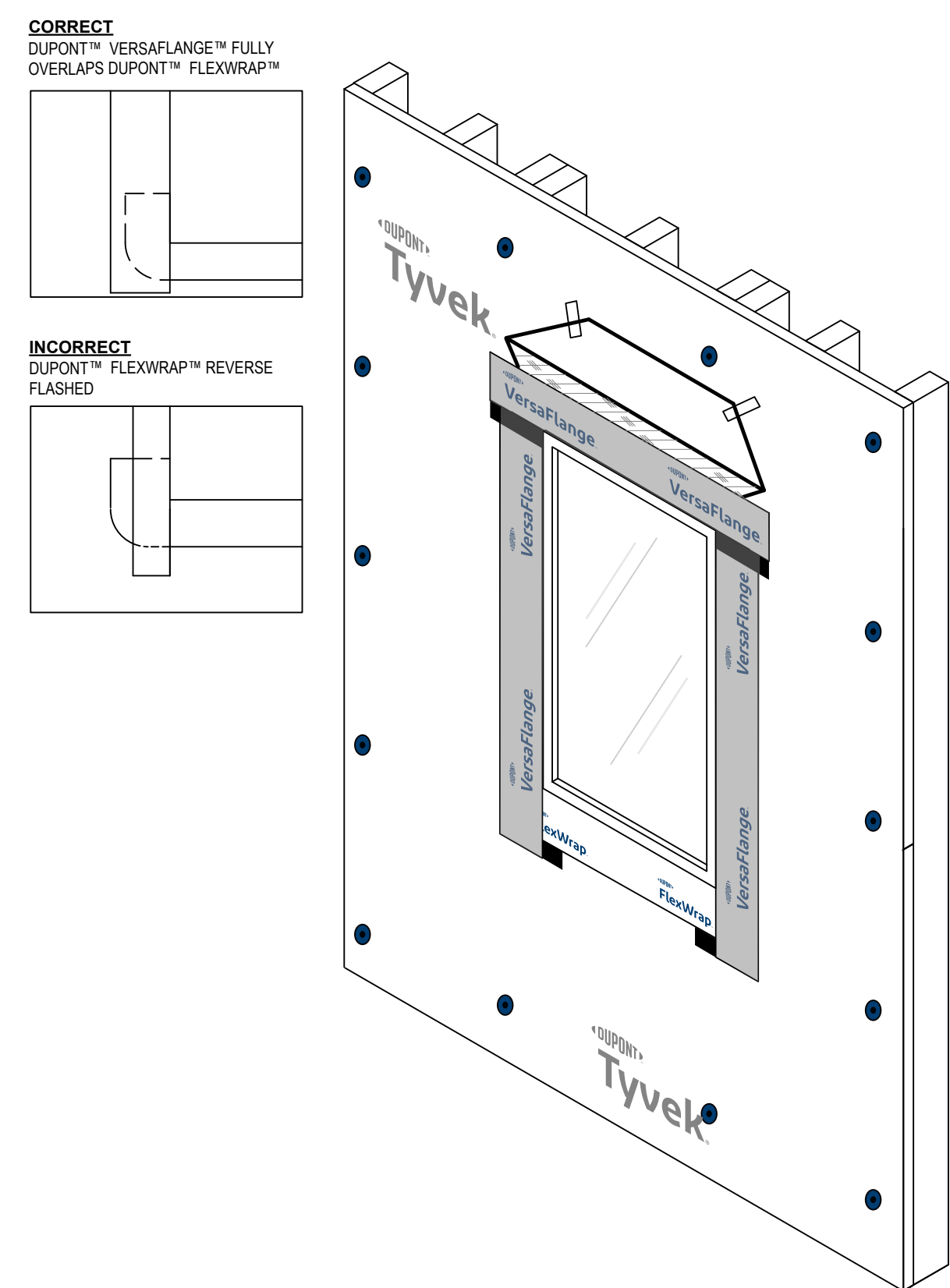
*Method can also be applied to non-integral flanged windows and doors (Must have smooth frame for proper adhesion of VersaFlange™)

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STEP 16

- INSTALL WINDOW ACCORDING TO MANUFACTURER'S INSTALLATION INSTRUCTIONS.
- REMOVE THE REMAINING RELEASE PAPER FROM THE VERSAFLANGE™ JAMB FLASHING AND PRESS FIRMLY TO ADHERE TO THE TYVEK® WRB.
- REMOVE THE RELEASE PAPER AT THE HEAD AND ADHERE IT TO THE WALL SURFACE.

STEP 15

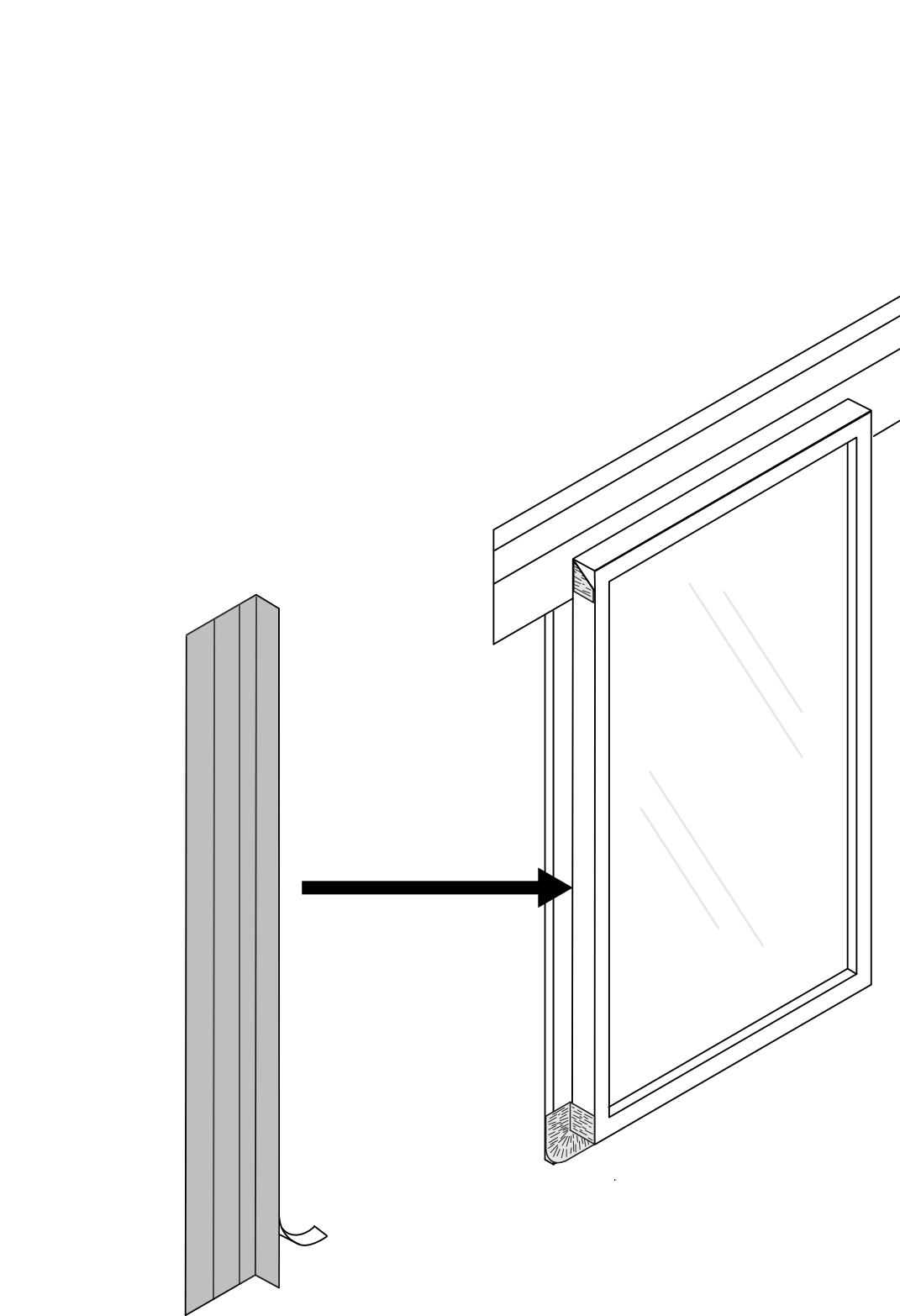
- OPTIONAL:** APPLY A CHEMICALLY-COMPATIBLE SEALANT ALONG THE SILL AS SHOWN ABOVE. **TO ALLOW FOR DRAINAGE, DO NOT APPLY A CONTINUOUS SEALANT BEAD ALONG SILL.** ENSURE A MINIMUM 2" WIDE DRAINAGE GAP IN THE SEALANT BEAD WITHIN 4" FROM EACH CORNER OF JAMB-SILL INTERFACE. APPLY WITH ADDITIONAL 2" WIDE (MIN.) GAPS FOR EVERY 6"-12" (ON CENTER) OF SILL WIDTH.

STEP 14

- BEGINNING AT THE JUNCTION OF THE JAMB AND HEAD, CUT THE VERSAFLANGE™ ALONG THE CORNERS AT A 45 DEGREE ANGLE AND FOLD IT OVER FLAT TO ADHERE IT AGAINST THE HEAD FLASHING.
- FOLD NEWLY CREATED FLAP PARALLEL TO THE WINDOW FRAME.
- FOLD FLASHING FLAPS TO THE WINDOW FRAME AND ADHERE.
- REPEAT ON OPPOSITE JAMB.

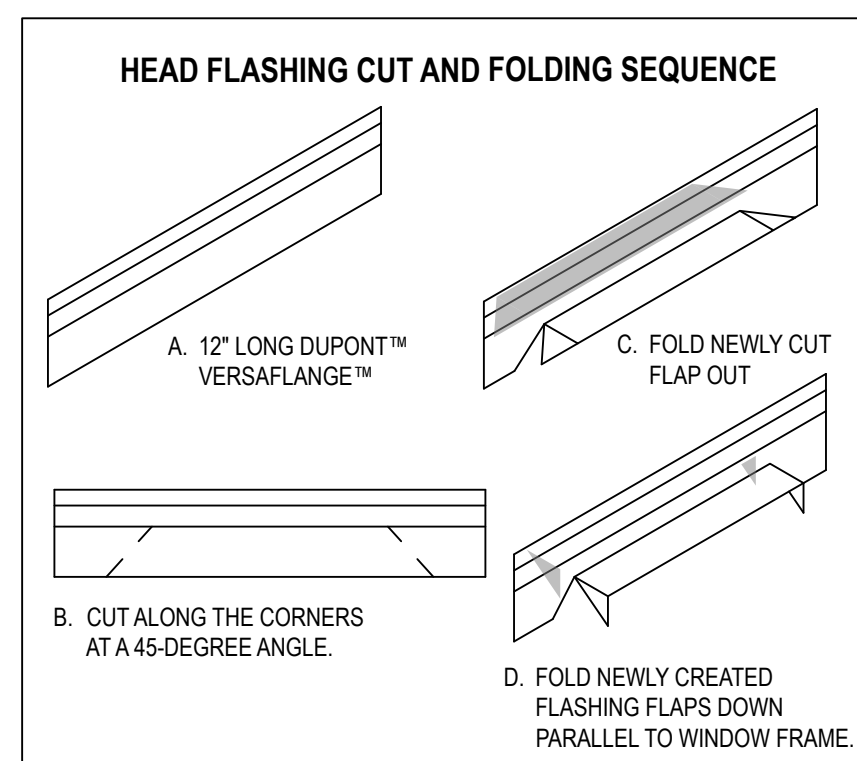
STEP 13

- POSITION THE VERSAFLANGE™ SO THAT IT CONTACTS THE WINDOW FRAME UP TO THE EXTERIOR FACE OF THE WINDOW. ENSURE THAT THE JAMB FLASHING IS POSITIONED 1-1/2" BELOW TOP OF THE HEAD FLASHING. THE JAMB FLASHING ADHESIVE MUST COME INTO CONTACT WITH HEAD FLASHING ADHESIVE AND OVERLAP BY 1".
- REPEAT ON OPPOSITE JAMB.



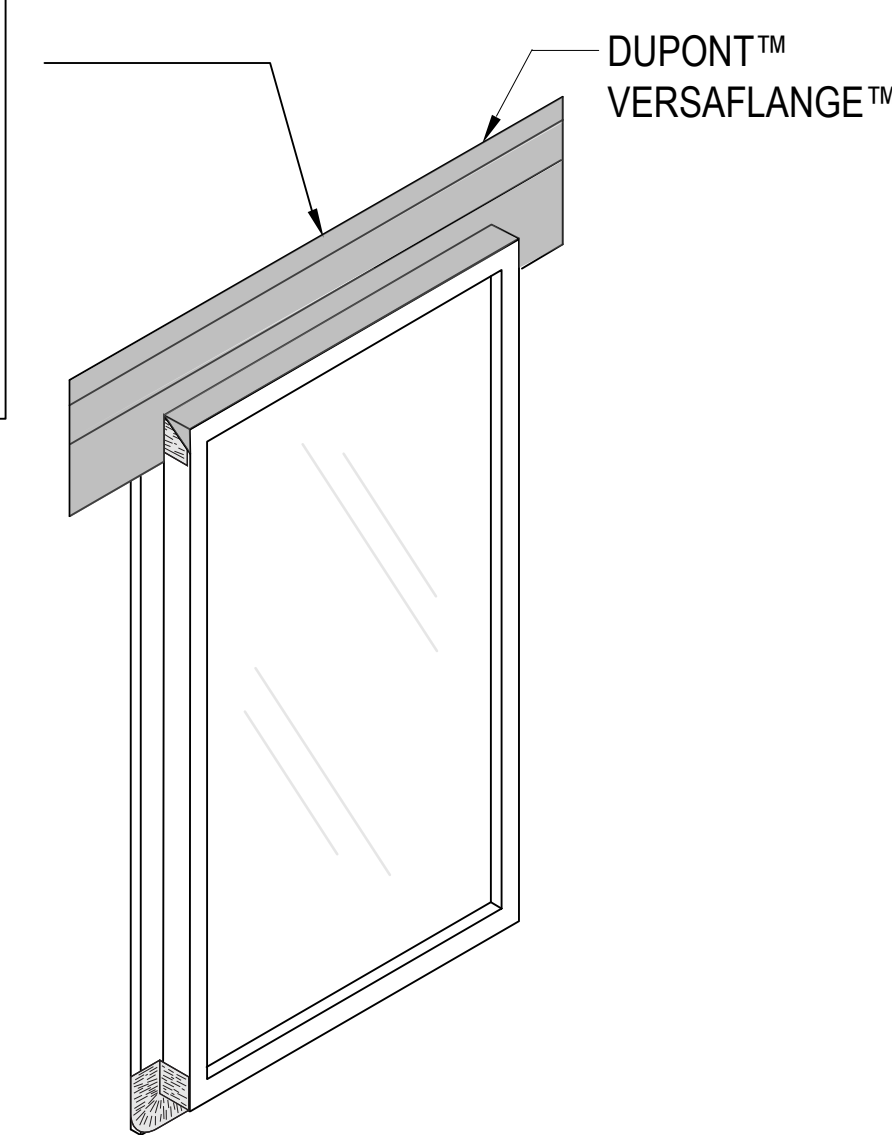
STEP 12

- PREPARE JAMB FLASHING BY CUTTING A PIECE OF VERSAFLANGE™ AT LEAST 6" LONGER THAN JAMB HEIGHT.
- REMOVE THE RELEASE PAPER FROM ONE SIDE OF VERSAFLANGE™.



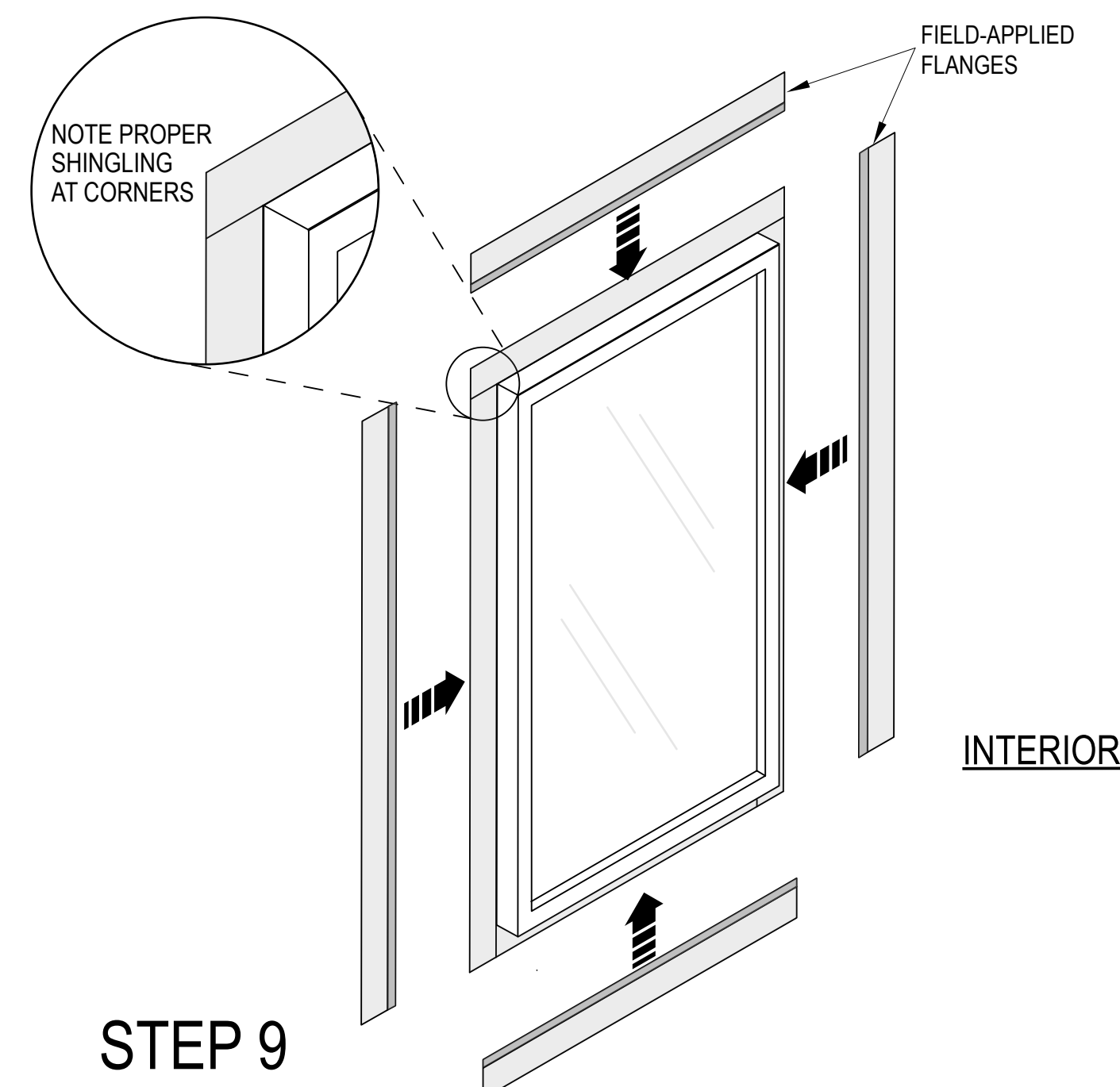
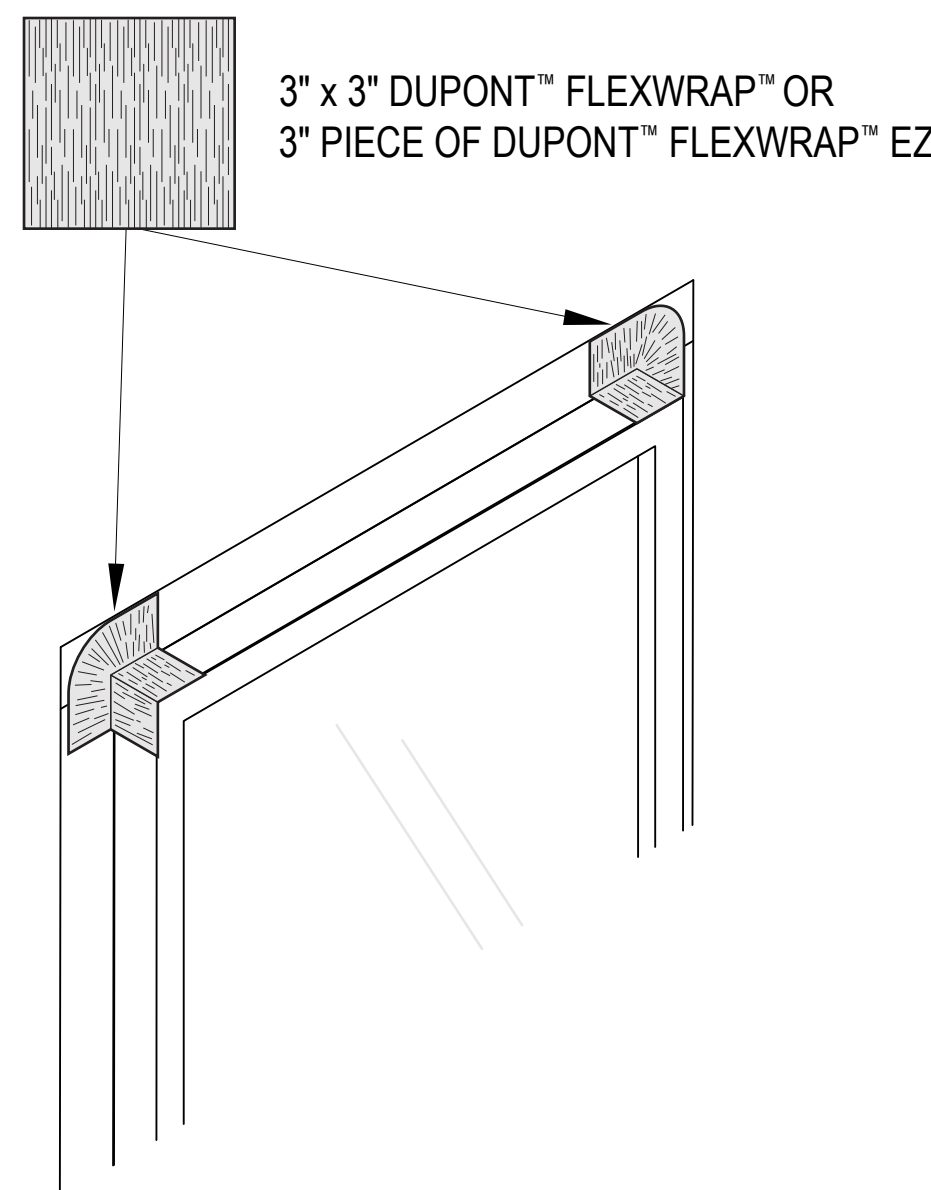
STEP 11

- PREPARE HEAD FLASHING BY CUTTING A PIECE OF VERSAFLANGE™ AT LEAST 12" LONGER THAN THE HEAD LENGTH.
- REMOVE THE RELEASE PAPER FROM ONE SIDE OF VERSAFLANGE™.
- CENTER THE VERSAFLANGE™ ALONG THE LENGTH OF THE WINDOW AND POSITION IT SO IT CONTACTS THE WINDOW FRAME.
- BEGINNING AT THE JUNCTION OF THE JAMB AND HEAD, AWAY FROM THE CORNERS, CUT THE VERSAFLANGE™ ALONG THE CORNER AT A 45 DEGREE ANGLE.
- FOLD THE NEWLY CREATED FLASHING FLAPS DOWN, PARALLEL TO THE WINDOW FRAME.
- FOLD THE REMAINING HEAD FLASHING ONTO THE JAMB.



STEP 10

- CUT A 3" X 3" PIECE OF DUPONT™ FLEXWRAP™ OR A 3" PIECE OF DUPONT™ FLEXWRAP™ EZ.
- APPLY FLEXWRAP™ OR FLEXWRAP™ EZ PATCHES TO BACK OF FLANGE CORNERS BEFORE APPLYING DUPONT™ VERSAFLANGE™.



STEP 9

- APPLY FIELD-APPLIED FLANGES IN THE CORRECT SHINGLING FASHION PER MANUFACTURER'S INSTALLATION INSTRUCTIONS. **DO NOT REVERSE SHINGLE.**

NOTES:

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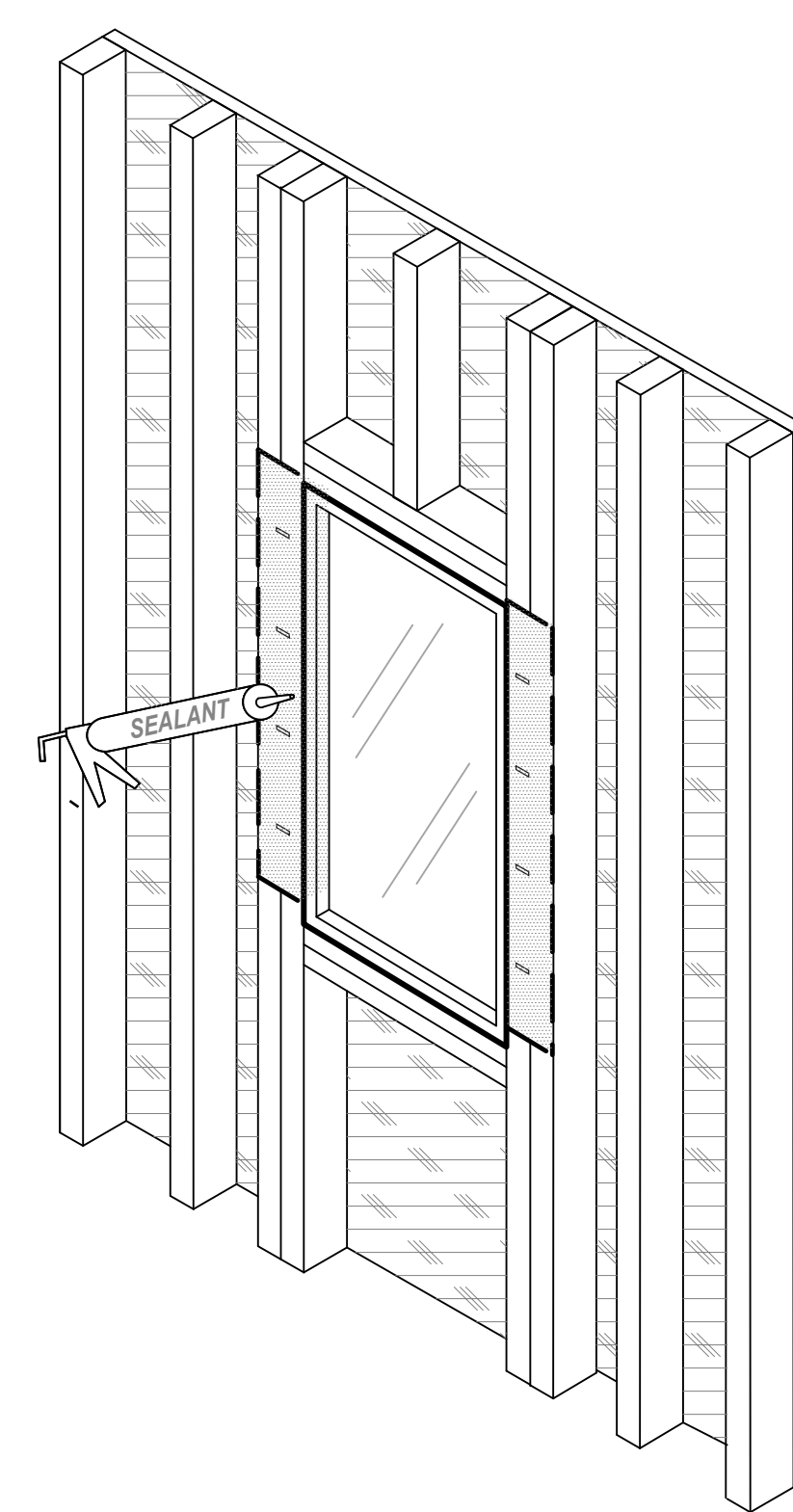
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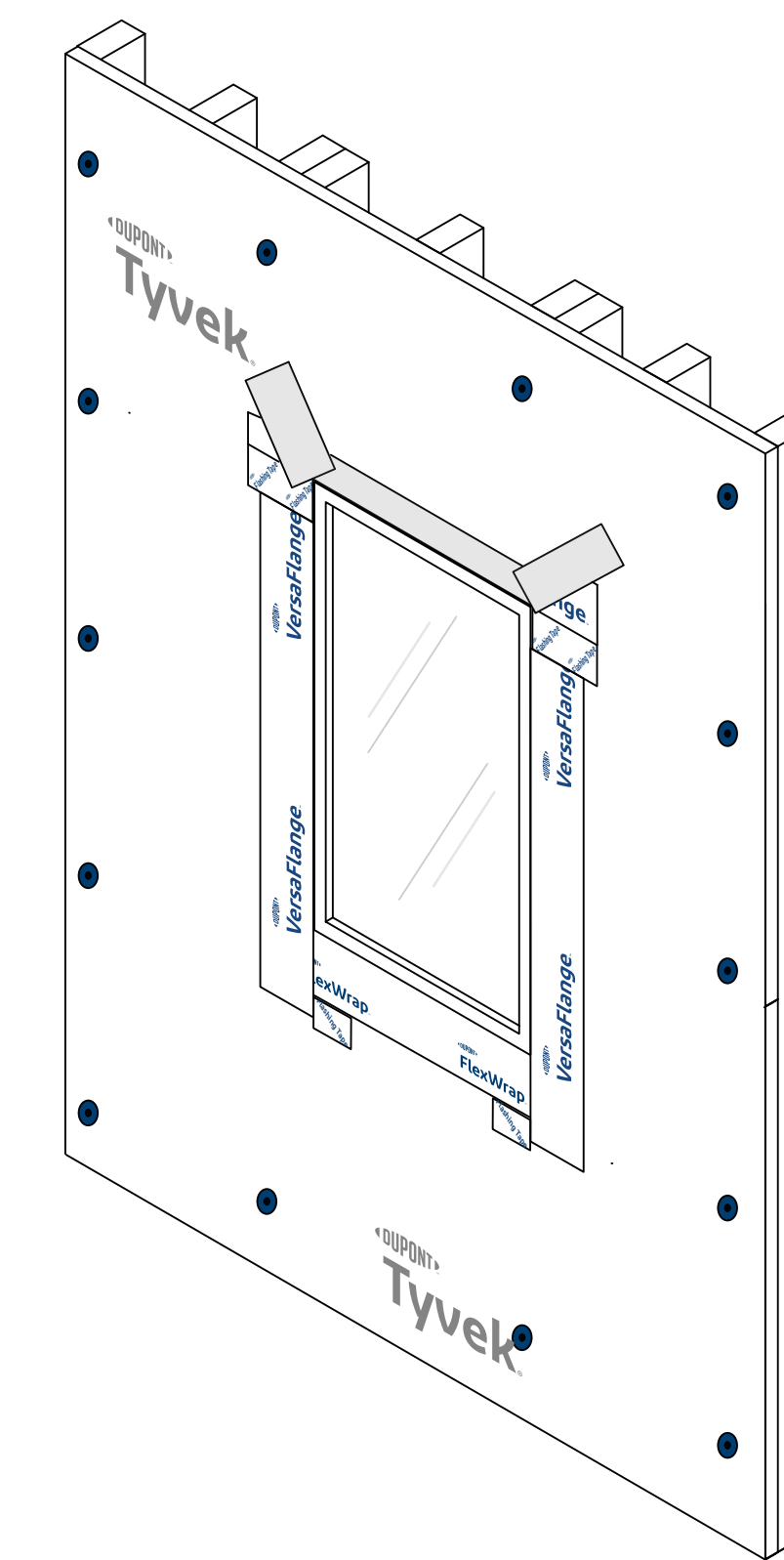
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STEP 21

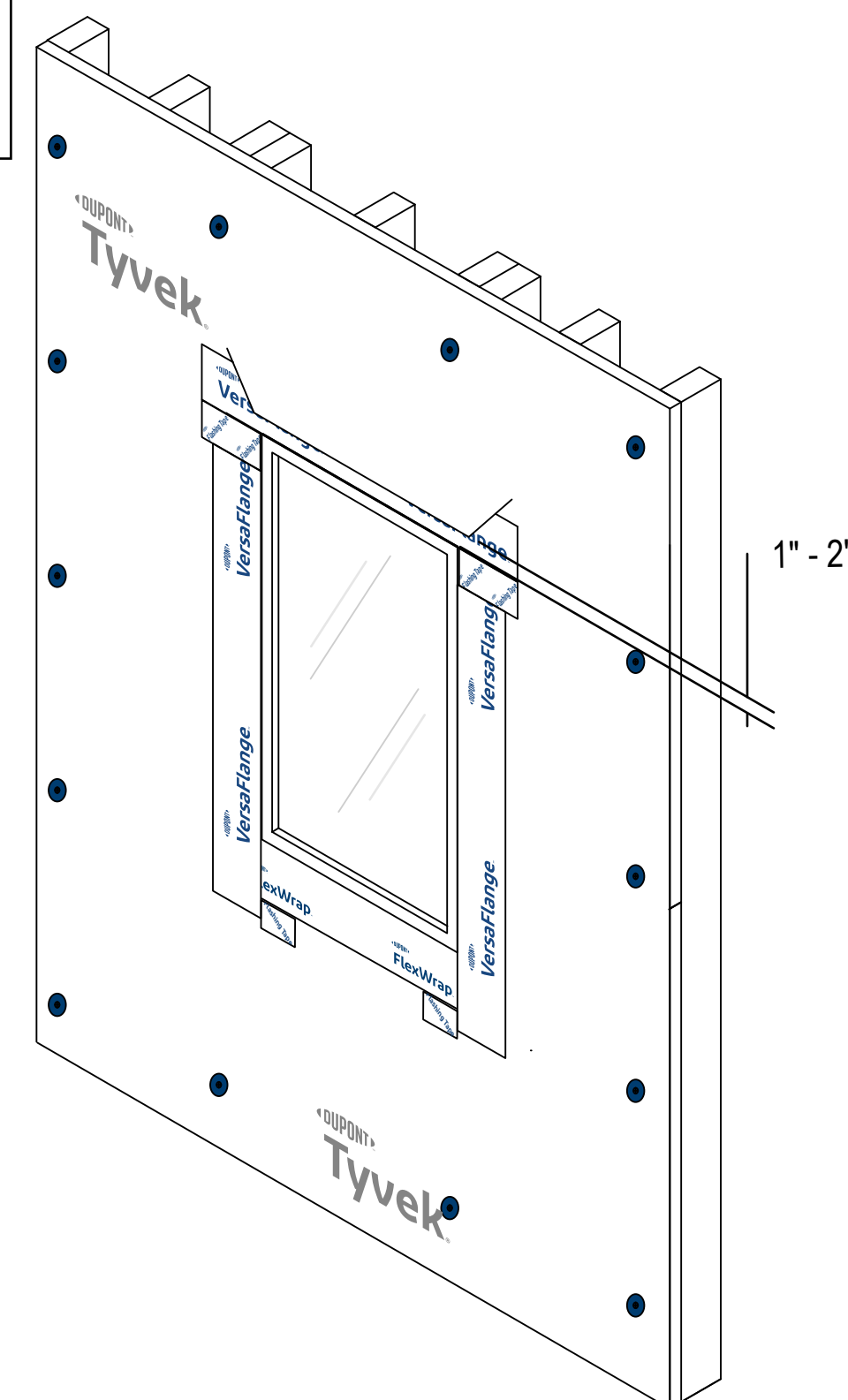
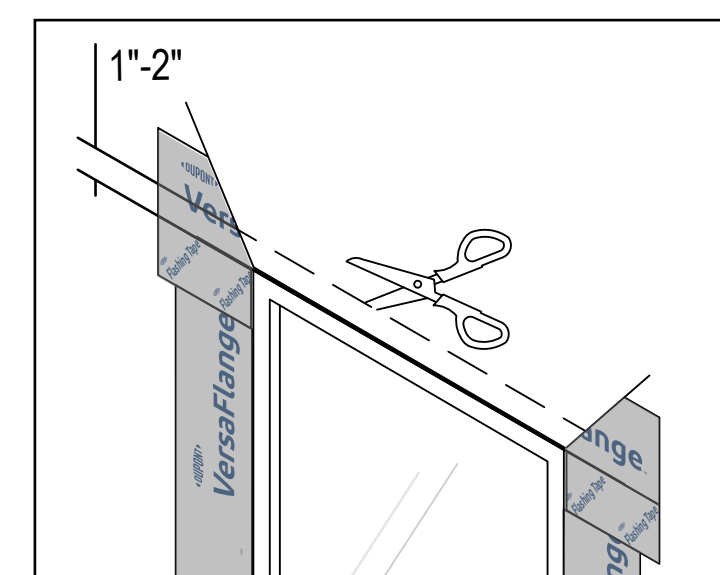
- A. APPLY A CHEMICALLY-COMPATIBLE SEALANT (AND BACKER ROD AS NECESSARY) AROUND THE WINDOW OPENING AT THE INTERIOR. IT IS ALSO ACCEPTABLE TO USE GREAT STUFF PRO™ WINDOW AND DOOR POLYURETHANE FOAM SEALANT, OR A CHEMICALLY-COMPATIBLE FOAM.



STEP 20

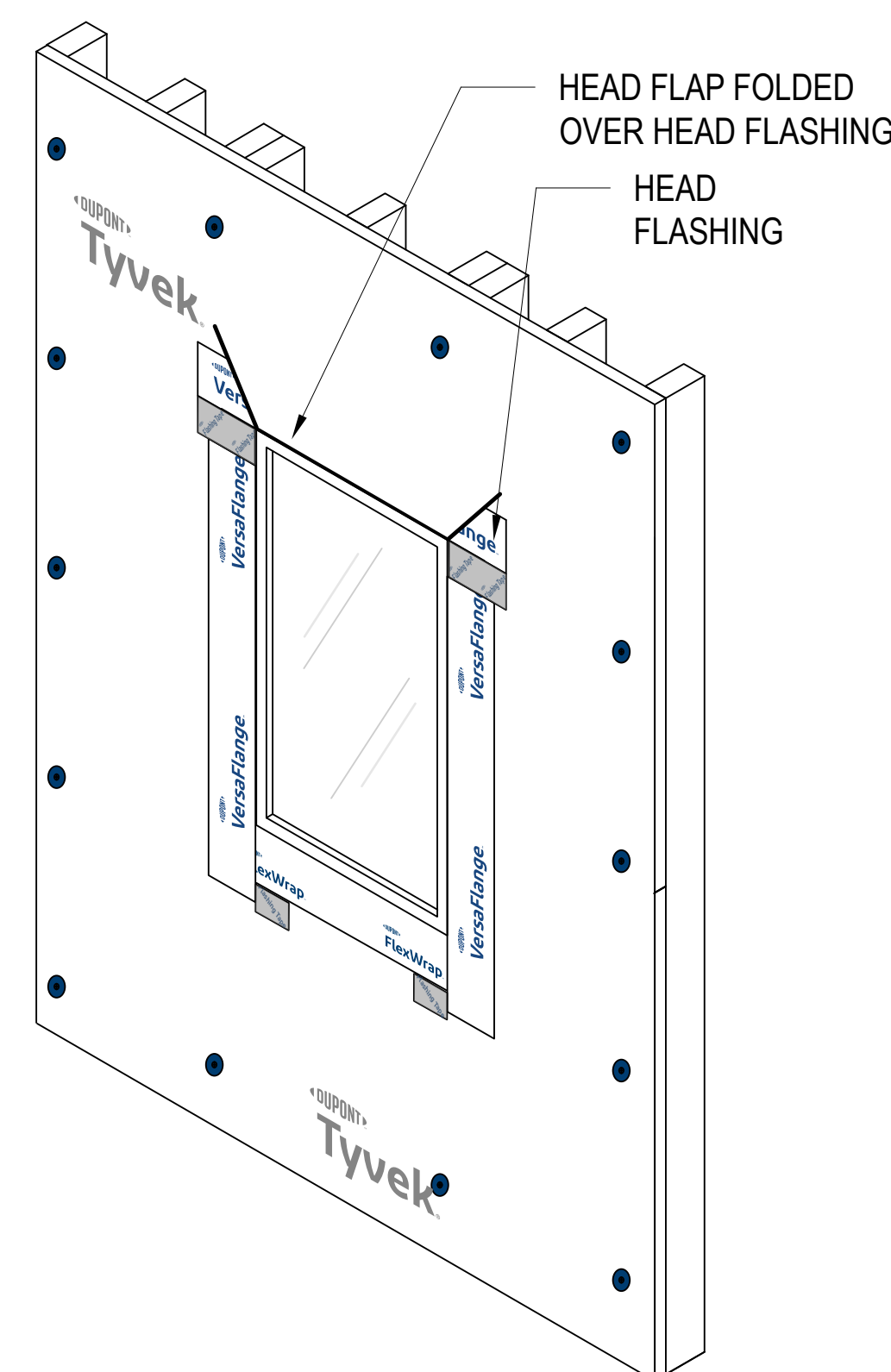
- A. CONTINUOUSLY SEAL THE HORIZONTAL AND DIAGONAL SEAMS OF THE TYVEK® WRB HEAD FLAP WITH DUPONT™ TYVEK® TAPE, DUPONT™ FLASHING TAPE OR DUPONT™ STRAIGHTFLASH™. INSTALL FASTENERS AS NEEDED THROUGH FLASHING FOR INCREASED HOLDING POWER.

SKIP SEALING WITH A MAXIMUM OF TWO (2) 2" GAPS FOR EVERY 3' OF WINDOW. IS ACCEPTABLE FOR ADDITIONAL DRAINAGE IF AN AIR BARRIER IS NOT REQUIRED.



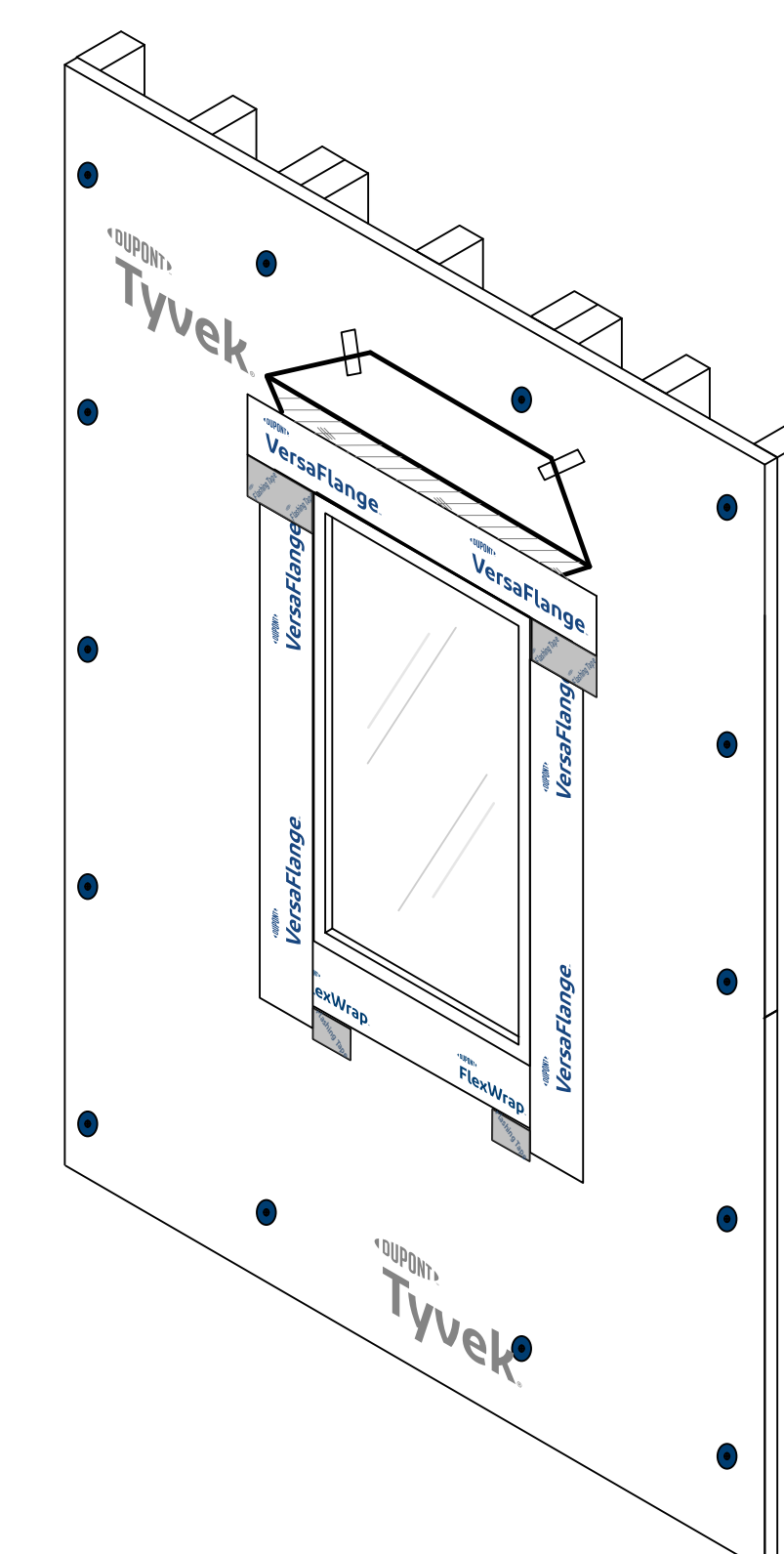
STEP 19

- A. TRIM THE TYVEK® WRB 1"-2" ABOVE THE WINDOW OPENING.
B. WHEN TRIMMING THE TYVEK® WRB, **DO NOT CUT** OR DAMAGE THE HEAD FLASHING THAT HAS BEEN INSTALLED BEHIND IT.



STEP 18

- A. FLIP DOWN UPPER FLAP OF DUPONT™ TYVEK® WRB SO IT LAYS FLAT ACROSS THE HEAD FLASHING.



STEP 17

- A. **OPTIONAL:** COVER EXPOSED BUTYL WITH DUPONT™ FLASHING TAPE, DUPONT™ STRAIGHTFLASH™, OR DUPONT™ TYVEK® TAPE.

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