

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture DEVCON® R-Flex® Hardener

Registration number -

Product registration number UFI: 8X20-2090-Y00K-ACWV

Synonyms None.

SKU# 6933

Issue date 28-July-2023

Version number 02

Revision date 10-November-2025

Supersedes date 28-July-2023

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Not available.

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Company name ITW Performance Polymers

Address Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82

Contact person Customer Service

Telephone number 353(61)771500
353(61)471285

Email customerservice.shannon@itwpp.com

Emergency phone number 44(0) 1235 239 670 (24 hours)

1.4. Emergency telephone number

General emergency 112 or 999 SDS/Product information may not be available for the Emergency Service.

Non-emergency medical helpline 111 SDS/Product information may not be available for the Emergency Service.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies. The classification of the substance or mixture has been performed in accordance with ABNT NBR 14725.

Classification according to Regulation (EC) No 1272/2008 as amended

Health hazards

Acute toxicity, oral	Category 4	H302 - Harmful if swallowed.
Serious eye damage/eye irritation	Category 2	H319 - Causes serious eye irritation.
Specific target organ toxicity - repeated exposure	Category 2	H373 - May cause damage to organs through prolonged or repeated exposure.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: Diethyltoluenediamine

Hazard pictograms



Signal word

Warning

Hazard statements

H302	Harmful if swallowed.
H319	Causes serious eye irritation.
H373	May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention

P260	Do not breathe mist/vapours.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P280	Wear eye protection/face protection.

Response

P301 + P312	IF SWALLOWED: Call a POISON CENTRE/doctor if you feel unwell.
P330	Rinse mouth.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314	Get medical advice/attention if you feel unwell.
P337 + P313	If eye irritation persists: Get medical advice/attention.

Storage

Not available.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at a concentration equal to or greater than 0.1% by weight.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Diethyltoluenediamine	80 - < 90	68479-98-1 270-877-4	-	612-130-00-0	
Classification: Acute Tox. 4;H302, Acute Tox. 4;H312, Eye Irrit. 2;H319, STOT RE 2;H373, Aquatic Chronic 1;H410					
Carbon Black	< 1	1333-86-4 215-609-9	-	-	#
Classification: Carc. 2;H351					

Other components below reportable levels 10 - < 20

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Union workplace exposure limit(s).

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information

If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

4.1. Description of first aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
4.2. Most important symptoms and effects, both acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Prolonged exposure may cause chronic effects.
4.3. Indication of any immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards	No unusual fire or explosion hazards noted.
5.1. Extinguishing media	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	During fire, gases hazardous to health may be formed.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
For emergency responders	Keep unnecessary personnel away. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.
6.2. Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
6.3. Methods and material for containment and cleaning up	<p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p>
6.4. Reference to other sections	<p>Never return spills to original containers for re-use.</p> <p>For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.</p>

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Do not breathe mist/vapours. Do not taste or swallow. Avoid contact with eyes. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.
7.2. Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
7.3. Specific end use(s)	Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. OELs. Workplace Exposure Limits (WELs) (EH40/2005 (Fourth Edition 2020)), Table 1

Components	Type	Value
Carbon Black (CAS 1333-86-4)	STEL	7 mg/m ³
	TWA	3.5 mg/m ³

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs) Not available.

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

General information Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

- **Hand protection** Wear appropriate chemical resistant gloves.

- **Other** Wear suitable protective clothing. Use of an impervious apron is recommended.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance Liquid.

Physical state Liquid.

Form Liquid.

Colour Black

Odour Ammoniacal.

Odour threshold Not available.

pH > 7 - < 8 @ 5% solution

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point 156.0 °C (312.8 °F) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) Not available.

Explosive limit – upper (%) Not available.

Vapour pressure <1 mm Hg @ 70 F

Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
9.2. Other information	
Density	1.01 g/cm3 estimated
Specific gravity	1.01 estimated

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
Information on likely routes of exposure	
Inhalation	No adverse effects due to inhalation are expected.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.
Symptoms	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

11.1. Information on toxicological effects

Acute toxicity	Species	Test Results
Carbon Black (CAS 1333-86-4)		
Acute		
Oral		
LD50	Rat	> 8000 mg/kg
Skin corrosion/irritation		Due to partial or complete lack of data the classification is not possible.
Serious eye damage/eye irritation		Causes serious eye irritation.
Respiratory sensitisation		Due to partial or complete lack of data the classification is not possible.
Skin sensitisation		Due to partial or complete lack of data the classification is not possible.
Germ cell mutagenicity		Due to partial or complete lack of data the classification is not possible.
Carcinogenicity		Due to partial or complete lack of data the classification is not possible.
Reproductive toxicity		Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure		Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - repeated exposure		May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Mixture versus substance information No information available.

SECTION 12: Ecological information

12.1. Toxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
12.2. Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
12.3. Bioaccumulative potential	
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	No data available.
12.5. Results of PBT and vPvB assessment	This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.
12.6. Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Discourage sewage disposal. Waste should not be disposed of by release to sewers. Dispose of contents/container in accordance with local/regional/national/international regulations.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Retained direct EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations**Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended**

Not listed.

Restrictions on use**Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended - Conditions of restriction given for the associated entry number should be considered**

Not listed.

Other regulations

This product is classified and labelled in accordance with the retained CLP Regulation (EC) No 1272/2008, as amended for Great Britain. This Safety Data Sheet is compiled in accordance with REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758.

Follow the requirements of the Control of Substances Hazardous to Health Regulations 2002 [SI 2002/2677], as amended, when using this material.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information**List of abbreviations**

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstract Service.
CEN: European Committee for Standardization.
IATA: International Air Transport Association.
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
IMDG: International Maritime Dangerous Goods.
MARPOL: International Convention for the Prevention of Pollution from Ships.
PBT: Persistent, bioaccumulative and toxic.
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
STEL: Short term exposure limit.
TWA: Time Weighted Average.
vPvB: Very persistent and very bioaccumulative.

References**Information on evaluation method leading to the classification of mixture**

Not available.

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any statements, which are not written out in full under sections 2 to 15

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H319 Causes serious eye irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.
H410 Very toxic to aquatic life with long lasting effects.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.

Training information

Follow training instructions when handling this material.

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.