

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture	Putty Hardener
Registration number	-
Product registration number	UFI: TTH2-P14A-0009-36H1
Synonyms	None.
SKU#	0200C
Issue date	02-August-2023
Version number	05
Revision date	27-October-2025
Supersedes date	06-October-2025

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Not available.
Uses advised against	None known.

1.3. Details of the supplier of the safety data sheet

Company name	ITW Performance Polymers
Address	Bay 150 Shannon Industrial Estate Co. Clare Ireland V14 DF82
Contact person	Customer Service
Telephone number	353(61)771500 353(61)471285
Email	customerservice.shannon@itwpp.com
Emergency phone number	44(0) 1235 239 670 (24 hours)

1.4. Emergency telephone number

General emergency	112 or 999 SDS/Product information may not be available for the Emergency Service.
Non-emergency medical helpline	111 SDS/Product information may not be available for the Emergency Service.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies. The classification of the substance or mixture has been performed in accordance with ABNT NBR 14725.

Classification according to Regulation (EC) No 1272/2008 as amended

Health hazards

Acute toxicity, oral	Category 4	H302 - Harmful if swallowed.
Acute toxicity, inhalation	Category 4	H332 - Harmful if inhaled.
Skin corrosion/irritation	Category 2	H315 - Causes skin irritation.
Serious eye damage/eye irritation	Category 1	H318 - Causes serious eye damage.
Skin sensitisation	Category 1	H317 - May cause an allergic skin reaction.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: Aliphatic Amines, 3,6-diazaoctanethylenediamin; triethylenetetramine, Benzyl alcohol

Hazard pictograms**Signal word**

Danger

Hazard statements

- H302 Harmful if swallowed.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H332 Harmful if inhaled.

Precautionary statements**Prevention**

- P264 Wash thoroughly after handling.
 P271 Use only outdoors or in a well-ventilated area.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P280 Wear eye protection/face protection.
 P280 Wear protective gloves.

Response

- P302 + P352 IF ON SKIN: Wash with plenty of water.
 P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P310 Immediately call a POISON CENTRE/doctor.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
 P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage

Not available.

Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information**2.3. Other hazards**

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at a concentration equal to or greater than 0.1% by weight.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General information**

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Aliphatic Amines	40 - < 50	N/A	-	-	
Classification:					
3,6-diazaoctanethylenediamin; triethylenetetramine	20 - < 30	112-24-3 203-950-6	-	612-059-00-5	
		Classification: Acute Tox. 4;H302, Acute Tox. 4;H312, Skin Corr. 1B;H314, Eye Dam. 1;H318, Skin Sens. 1;H317, Aquatic Chronic 3;H412			
Benzyl alcohol	20 - < 30	100-51-6 202-859-9	-	603-057-00-5	
		Classification: Acute Tox. 4;H302, Acute Tox. 4;H312, Acute Tox. 3;H331			
Other components below reportable levels	0.1 - 1				

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Union workplace exposure limit(s).

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

4.1. Description of first aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison centre or doctor/physician if you feel unwell.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion

Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

4.3. Indication of any immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards

No unusual fire or explosion hazards noted.

5.1. Extinguishing media

Suitable extinguishing media

Water spray. Alcohol resistant foam. Powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Special protective equipment for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special fire fighting procedures

Use water spray to cool unopened containers.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Avoid inhalation of vapours and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not touch or walk through spilled material.

For emergency responders

Keep unnecessary personnel away. Ensure adequate ventilation. Avoid inhalation of vapours and spray mists. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

Small Spills: Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Do not get this material in contact with eyes. Do not taste or swallow. Avoid inhalation of vapours and spray mists. Avoid contact with eyes, skin, and clothing. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.
7.2. Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).
7.3. Specific end use(s)	Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Recommended monitoring procedures	Follow standard monitoring procedures.
Derived no effect levels (DNELs)	Not available.
Predicted no effect concentrations (PNECs)	Not available.
Exposure guidelines	Occupational Exposure Limits are not relevant to the current physical form of the product.
8.2. Exposure controls	
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

General information	Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
- Hand protection	Wear appropriate chemical resistant gloves.
- Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
Hygiene measures	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Paste.
Physical state	Solid.
Form	Paste.
Colour	White
Odour	Ammoniacal.
Odour threshold	Not available.
pH	Not available.

Melting point/freezing point	-15.2 °C (4.64 °F) estimated
Initial boiling point and boiling range	216 °C (420.8 °F) estimated
Flash point	>93.3 °C (>199.9 °F)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	5.73 hPa estimated
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	337.78 °C (640 °F) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
9.2. Other information	
Density	1.02 g/cm3 estimated
Specific gravity	1.02 estimated

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
10.5. Incompatible materials	Peroxides. Phenols.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
Information on likely routes of exposure	
Inhalation	Harmful if inhaled.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Harmful if swallowed.
Symptoms	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

11.1. Information on toxicological effects

Acute toxicity	Harmful if inhaled. Harmful if swallowed.
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Components	Species	Test Results
3,6-diazaoctanethylenediamin; triethylenetetramine (CAS 112-24-3)		
Acute		
Dermal		
<i>Liquid</i>		
LD50	Rat	1465 mg/kg
Oral		
<i>Liquid</i>		
LD50	Rat	1716 mg/kg
Benzyl alcohol (CAS 100-51-6)		
Acute		
Dermal		
LD50	Rabbit	2000 mg/kg
Inhalation		
LC50	Rat	> 4.178 mg/l, 4 Hours
Oral		
LD50	Rat	1230 - 3100 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory sensitisation	Due to partial or complete lack of data the classification is not possible.	
Skin sensitisation	May cause an allergic skin reaction.	
Germ cell mutagenicity	Due to partial or complete lack of data the classification is not possible.	
Carcinogenicity	Due to partial or complete lack of data the classification is not possible.	
Reproductive toxicity	Not applicable.	
Specific target organ toxicity - single exposure	Due to partial or complete lack of data the classification is not possible.	
Specific target organ toxicity - repeated exposure	Not applicable.	
Aspiration hazard	Due to partial or complete lack of data the classification is not possible.	
Mixture versus substance information	No information available.	

SECTION 12: Ecological information

12.1. Toxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
12.2. Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
12.3. Bioaccumulative potential	
Partition coefficient n-octanol/water (log Kow)	
Benzyl alcohol	1.1
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	No data available.
12.5. Results of PBT and vPvB assessment	This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.
12.6. Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.

SECTION 13: Disposal considerations

13.1. Waste treatment methods	
Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.

Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Discourage sewage disposal. Waste should not be disposed of by release to sewers. Dispose of contents/container in accordance with local/regional/national/international regulations.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR	14.1. - 14.6.: Not regulated as dangerous goods.
RID	14.1. - 14.6.: Not regulated as dangerous goods.
ADN	14.1. - 14.6.: Not regulated as dangerous goods.
IATA	14.1. - 14.6.: Not regulated as dangerous goods.
IMDG	14.1. - 14.6.: Not regulated as dangerous goods.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Retained direct EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended - Conditions of restriction given for the associated entry number should be considered

Not listed.

Other regulations

This product is classified and labelled in accordance with the retained CLP Regulation (EC) No 1272/2008, as amended for Great Britain. This Safety Data Sheet is compiled in accordance with REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758.

Follow the requirements of the Control of Substances Hazardous to Health Regulations 2002 [SI 2002/2677], as amended, when using this material.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information**List of abbreviations**

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstract Service.
CEN: European Committee for Standardization.
IATA: International Air Transport Association.
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
IMDG: International Maritime Dangerous Goods.
MARPOL: International Convention for the Prevention of Pollution from Ships.
PBT: Persistent, bioaccumulative and toxic.
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
STEL: Short term exposure limit.
TWA: Time Weighted Average.
vPvB: Very persistent and very bioaccumulative.

References**Information on evaluation method leading to the classification of mixture**

Not available.

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any statements, which are not written out in full under sections 2 to 15

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H331 Toxic if inhaled.
H412 Harmful to aquatic life with long lasting effects.

Revision information

SECTION 8: Exposure controls/personal protection: Eye/face protection

Training information

Follow training instructions when handling this material.

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.