

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** DEVCON® Aluminum Putty (F) Resin

**Other means of identification**

SKU# 0102

**Recommended use** Not available.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Company name** ITW Performance Polymers

**Address** 35 Brownridge Rd  
Unit 1  
Halton Hills, ON L7G 0C6

**Contact person** Customer Service

**Telephone number** 978-777-1100

**Fax**

**E-mail**

**Emergency telephone number** 800-424-9300

**Supplier** Not available.

## 2. Hazard identification

**Physical hazards** Not classified.

**Health hazards** Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2A  
Sensitization, skin Category 1

**Environmental hazards** Not classified.

**Label elements**



**Signal word** Warning

**Hazard statement** Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

**Precautionary statement**

**Prevention** Wear eye protection/face protection. Wear protective gloves.

**Response** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention.

**Storage** Not available.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Supplemental information** 99.384 % of the mixture consists of component(s) of unknown acute inhalation toxicity.

**Other hazards** None known.

## 3. Composition/information on ingredients

**Mixtures**

Material name: DEVCON® Aluminum Putty (F) Resin

0102 Version #: 11 Revision date: 29-September-2025 Issue date: 29-May-2019

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Chemical name	Common name and synonyms	CAS number	%
Aluminum Flake		7429-90-5	40 - 70
Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)	Epoxy resin	25068-38-6	30 - < 40
Calcium carbonate		1317-65-3	10 - 30
Other components below reportable levels			0.1 - 1

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

## 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended

Components	Type	Value
Calcium carbonate (CAS 1317-65-3)	TWA	10 mg/m3

#### Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Calcium carbonate (CAS 1317-65-3)	STEL	20 mg/m3	Total dust.
	TWA	3 mg/m3	Respirable fraction.
		10 mg/m3	Total dust.

#### Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended

Components	Type	Value	Form
Calcium carbonate (CAS 1317-65-3)	TWA	10 mg/m3	Total dust.

#### Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended

Components	Type	Value
Calcium carbonate (CAS 1317-65-3)	15 minute	20 mg/m3

### Biological limit values

No biological exposure limits noted for the ingredient(s).

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles). Face shield is recommended.

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves.

**Other** Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

**Physical state** Liquid.

**Form** Liquid. Paste.

**Colour** Grey.

**Odour** Slight.

<b>Melting point/freezing point</b>	Not available.
<b>Boiling point or initial boiling point and boiling range</b>	Not available.
<b>Flammability</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit – upper (%)</b>	Not available.
<b>Flash point</b>	>204.4 °C (>399.9 °F)
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>pH</b>	Not available.
<b>Kinematic viscosity</b>	Not available.
<b>Solubility</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water) (log value)</b>	Not available.
<b>Vapour pressure</b>	Not available.
<b>Density and/or relative density</b>	
<b>Density</b>	1.93 g/cm <sup>3</sup> estimated
<b>Vapour density</b>	Not available.
<b>Particle characteristics</b>	Not available.
<b>Other information</b>	
<b>Explosive properties</b>	Not explosive.
<b>Flammability class</b>	Combustible IIIB estimated
<b>Oxidising properties</b>	Not oxidising.
<b>Specific gravity</b>	1.93 estimated
<b>VOC</b>	0 g/l

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidising agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.
<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

### Information on toxicological effects

<b>Acute toxicity</b>	Not known.
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<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.
<b>Respiratory or skin sensitisation</b>	
<b>Respiratory sensitisation</b>	Not a respiratory sensitisier.
<b>Skin sensitisation</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	Not classifiable as to carcinogenicity to humans.
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

<b>TDG</b>	Not regulated as dangerous goods.
<b>IATA</b>	Not regulated as dangerous goods.
<b>IMDG</b>	Not regulated as dangerous goods.
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	Not established.

## 15. Regulatory information

<b>Canadian regulations</b>	This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.
<b>Controlled Drugs and Substances Act</b>	Not regulated.

## **Export Control List (CEPA 1999, Schedule 3)**

Not listed.

### **Greenhouse Gases**

Not listed.

### **Precursor Control Regulations**

Not regulated.

## **International regulations**

### **Stockholm Convention**

Not applicable.

### **Rotterdam Convention**

Not applicable.

### **Kyoto Protocol**

Not applicable.

### **Montreal Protocol**

Not applicable.

### **Basel Convention**

Not applicable.

## **International Inventories**

<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
Australia	Australian Inventory of Industrial Chemicals (AICIS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## **16. Other information**

<b>Issue date</b>	29-May-2019
<b>Revision date</b>	29-September-2025
<b>Version No.</b>	11
<b>Disclaimer</b>	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
<b>Revision information</b>	This document has undergone significant changes and should be reviewed in its entirety.

# SAFETY DATA SHEET

## 1. Identification

Product identifier	Putty Hardener
Other means of identification	
SKU#	0200C
Recommended use	Not available.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company name	ITW Performance Polymers
Address	35 Brownridge Rd Unit 1 Halton Hills, ON L7G 0C6
Contact person	Customer Service
Telephone number	978-777-1100
Fax	
E-mail	
Emergency telephone number	800-424-9300
Supplier	Not available.

## 2. Hazard identification

Physical hazards	Not classified.
Health hazards	Acute toxicity, oral Category 4
	Acute toxicity, dermal Category 4
	Skin corrosion/irritation Category 2
	Serious eye damage/eye irritation Category 1
	Sensitization, skin Category 1
Environmental hazards	Not classified.
Label elements	
	
Signal word	Danger
Hazard statement	Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage.
Precautionary statement	
Prevention	Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves/protective clothing.
Response	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
Storage	Not available.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.

**Supplemental information** None.  
**Other hazards** None known.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Benzyl alcohol		100-51-6	20 - < 30
TRIETHYLENETETRAMINE	TETA	112-24-3	20 - < 30
Silicon dioxide	Silica, amorphous, fumed, cryst.-free	112945-52-5	5 - < 10
Titanium dioxide	Titanium dioxide	13463-67-7	< 1
Other components below reportable levels			30 - 60

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water spray. Alcohol resistant foam. Powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Large Spills: Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

Small Spills: Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

**Precautions for safe handling**

Do not get this material in contact with eyes. Do not taste or swallow. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with eyes, skin, and clothing. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

**Occupational exposure limits**

**US. ACGIH Threshold Limit Values (TLV)**

Components	Type	Value	Form
Titanium dioxide (CAS 13463-67-7)	TWA	2.5 mg/m <sup>3</sup>	Respirable finescale particles
		0.2 mg/m <sup>3</sup>	Respirable nanoscale particles

**Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended**

Components	Type	Value	Form
Silicon dioxide (CAS 112945-52-5)	TWA	3 mg/m <sup>3</sup>	Respirable particles.
		10 mg/m <sup>3</sup>	Total
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m <sup>3</sup>	

**Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)**

Components	Type	Value	Form
Silicon dioxide (CAS 112945-52-5)	TWA	3 mg/m <sup>3</sup>	Respirable fraction.
		10 mg/m <sup>3</sup>	Total dust.
Titanium dioxide (CAS 13463-67-7)	TWA	3 mg/m <sup>3</sup>	Respirable fraction.
		10 mg/m <sup>3</sup>	Total dust.

**Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended**

Components	Type	Value	Form
Titanium dioxide (CAS 13463-67-7)	TWA	2.5 mg/m <sup>3</sup>	Respirable finescale particles
		0.2 mg/m <sup>3</sup>	Respirable nanoscale particles

**Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and 1997 ACGIH TLVs and BEIs Publication (New Brunswick Regulation 91-191)**

Components	Type	Value
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m <sup>3</sup>

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended**

<b>Components</b>	<b>Type</b>	<b>Value</b>
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m3
TRIETHYLENETETRAMINE (CAS 112-24-3)	TWA	3 mg/m3
		0.5 ppm

**Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended**

<b>Components</b>	<b>Type</b>	<b>Value</b>	<b>Form</b>
Silicon dioxide (CAS 112945-52-5)	TWA	10 mg/m3	Total dust.
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m3	Total dust.

**Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended**

<b>Components</b>	<b>Type</b>	<b>Value</b>	<b>Form</b>
Silicon dioxide (CAS 112945-52-5)	15 minute	6 mg/m3	Respirable fraction.
Titanium dioxide (CAS 13463-67-7)	15 minute	20 mg/m3 20 mg/m3	Inhalable fraction.

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

Occupational Exposure Limits are not relevant to the current physical form of the product.

**Appropriate engineering controls**

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

**Individual protection measures, such as personal protective equipment****Eye/face protection** Wear safety glasses with side shields (or goggles).**Skin protection****Hand protection** Wear appropriate chemical resistant gloves.**Other**

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties**

<b>Physical state</b>	Solid.
<b>Form</b>	Paste.
<b>Colour</b>	White
<b>Odour</b>	Ammoniacal.
<b>Melting point/freezing point</b>	-15.2 °C (4.64 °F) estimated
<b>Boiling point or initial boiling point and boiling range</b>	216 °C (420.8 °F) estimated
<b>Flammability</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit – upper (%)</b>	Not available.

<b>Flash point</b>	>93.3 °C (>199.9 °F)
<b>Auto-ignition temperature</b>	337.78 °C (640 °F) estimated
<b>Decomposition temperature</b>	Not available.
<b>pH</b>	Not available.
<b>Kinematic viscosity</b>	Not available.
<b>Solubility</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water) (log value)</b>	Not available.
<b>Vapour pressure</b>	5.73 hPa estimated
<b>Density and/or relative density</b>	
<b>Density</b>	1.02 g/cm <sup>3</sup> estimated
<b>Vapour density</b>	Not available.
<b>Particle characteristics</b>	Not available.
<b>Other information</b>	
<b>Explosive properties</b>	Not explosive.
<b>Oxidising properties</b>	Not oxidising.
<b>Specific gravity</b>	1.02 estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Peroxides. Phenols.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## **11. Toxicological information**

#### **Information on likely routes of exposure**

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Harmful if swallowed.
<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

## **Information on toxicological effects**

<b>Acute toxicity</b>	Harmful in contact with skin. Harmful if swallowed.		
<b>Components</b>	<b>Species</b>		<b>Test Results</b>
Benzyl alcohol (CAS 100-51-6)			
<b><u>Acute</u></b>			
<b>Dermal</b>			
LD50	Rabbit		2000 mg/kg
<b>Inhalation</b>			
LC50	Rat		> 4.178 mg/l, 4 Hours

Components	Species	Test Results
Silicon dioxide (CAS 112945-52-5)		
<u>Acute</u>		
Oral		
LD50	Rat	> 22500 mg/kg
Titanium dioxide (CAS 13463-67-7)		
<u>Acute</u>		
Dermal		
LD50	Hamster	>= 10000 mg/kg
Oral		
LD50	Rat	> 10000 mg/kg
TRIETHYLENETETRAMINE (CAS 112-24-3)		
<u>Acute</u>		
Dermal		
Liquid		
LD50	Rat	1465 mg/kg
Oral		
Liquid		
LD50	Rat	1716 mg/kg
<b>Skin corrosion/irritation</b>	Causes skin irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.	
<b>Respiratory or skin sensitisation</b>		
<b>Respiratory sensitisation</b>	Not a respiratory sensitisier.	
<b>Skin sensitisation</b>	May cause an allergic skin reaction.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	Not classifiable as to carcinogenicity to humans.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.	
<b>Specific target organ toxicity - single exposure</b>	Not classified.	
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.	
<b>Aspiration hazard</b>	Not an aspiration hazard.	

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.
<b>Bioaccumulative potential</b>	
<b>Partition coefficient n-octanol / water (log Kow)</b>	
Benzyl alcohol	1.1
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	The product contains volatile organic compounds which have a photochemical ozone creation potential.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.

<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### TDG

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

## 15. Regulatory information

**Canadian regulations** This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

### Controlled Drugs and Substances Act

Not regulated.

### Export Control List (CEPA 1999, Schedule 3)

Not listed.

### Greenhouse Gases

Not listed.

### Precursor Control Regulations

Not regulated.

### International regulations

#### Stockholm Convention

Not applicable.

#### Rotterdam Convention

Not applicable.

#### Kyoto Protocol

Not applicable.

#### Montreal Protocol

Not applicable.

#### Basel Convention

Not applicable.

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes

<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information

<b>Issue date</b>	03-July-2019
<b>Revision date</b>	27-October-2025
<b>Version No.</b>	17
<b>Disclaimer</b>	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
<b>Revision information</b>	Exposure controls/personal protection: Eye/face protection