SAFETY DATA SHEET

1. Identification

Product identifier DEVCON® Stainless Steel Putty (ST) Hardener

Other means of identification

SKU# 5304N

Recommended use Not available.
Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ITW Performance Polymers

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Contact personCustomer ServiceTelephone number978-777-1100

Fax E-mail

Emergency telephone

number

800-424-9300

Supplier Not available.

2. Hazard identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4

Acute toxicity, dermal

Skin corrosion/irritation

Serious eye damage/eye irritation

Category 1

Sensitization, skin

Category 1

Category 1

Environmental hazards Not classified.

Label elements



Signal word Danger

Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage.

May cause an allergic skin reaction. Causes serious eye damage.

Precautionary statement

Prevention Do not breathe dust or mists. Avoid breathing mist/vapours. Wash thoroughly after handling. Do

not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face

protection.

Response Rinse mouth. IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN: Wash with

plenty of water. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. Call a POISON CENTRE/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental information

None.

Other hazards

None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Fatty Acids, C18-unsatd., Dimers, Oligomeric Reaction Products With Tall-oil Fatty Acids And Triethylenetetramine	Polyamide resin	68082-29-1	30 - 60
TRIETHYLENETETRAMINE	TETA	112-24-3	30 - 60
Silicon dioxide	Silica, amorphous, fumed, crystfree	112945-52-5	5 - 10
Other components below reportable levels			1 - <3

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. Call a physician

or poison control centre immediately. Chemical burns must be treated by a physician. Wash

contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.

Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may

include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important

symptoms/effects, acute and

delayed

Ingestion

Indication of immediate medical attention and special

treatment needed

General information

blindness could result.

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under

observation. Symptoms may be delayed.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated

clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Alcohol resistant foam. Powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk.

Specific methods

General fire hazards

Use standard firefighting procedures and consider the hazards of other involved materials.

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid breathing mist/vapours. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended					
Components	Туре	Value	Form		
Silicon dioxide (CAS 112945-52-5)	TWA	3 mg/m3	Respirable particles.		
		10 mg/m3	Total		

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Туре	Value	Form
Silicon dioxide (CAS 112945-52-5)	TWA	3 mg/m3	Respirable fraction.
·		10 mg/m3	Total dust.

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended Components Type Value TRIETHYLENETETRAMIN TWA 3 mg/m3

E (CAS 112-24-3)

0.5 ppm

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended
ComponentsTypeValueFormSilicon dioxide (CAS
112945-52-5)TWA10 mg/m3Total dust.

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended Value Form

Silicon dioxide (CAS 15 minute 6 mg/m3 Respirable fraction.

112945-52-5)

20 mg/m3 Inhalable fraction.

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Canada - Ontario OELs: Skin designation

TRIETHYLENETETRAMINE (CAS 112-24-3)

Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield. Face shield is recommended.

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Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Physical stateLiquid.FormPaste.ColourWhite

Odour Ammoniacal.

Melting point/freezing point Boiling point or initial boiling point and boiling range 12 °C (53.6 °F) estimated 266 °C (510.8 °F) estimated

Flammability Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) Not available.

Explosive limit - upper Not available.

(%)

Flash point 143.3 °C (290.0 °F) estimated Auto-ignition temperature 337.78 °C (640 °F) estimated

Decomposition temperatureNot available.pHNot available.Kinematic viscosityNot available.

Solubility

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water) (log value)

Vapour pressure 0.0005 hPa estimated

Density and/or relative density

Density 1.05 g/cm3 estimated

Vapour density Not available.

Particle characteristics Not available.

Other information

Explosive properties Not explosive.

Flammability class Combustible IIIB estimated

Oxidising properties Not oxidising.

Specific gravity 1.05 estimated

VOC 0 g/l

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous Hazardous polymerisation does not occur.

reactions

Conditions to avoid

Contact with incompatible materials.

Incompatible materials Peroxides. Phenols.

Hazardous decomposition No hazardous decomposition products are known.

products

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contactCauses severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.

Eve contact Causes serious eye damage.

Ingestion Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result.

Information on toxicological effects

Acute toxicity Harmful in contact with skin. Harmful if swallowed.

Components Species Test Results

Silicon dioxide (CAS 112945-52-5)

Acute Oral

LD50 Rat > 22500 mg/kg

TRIETHYLENETETRAMINE (CAS 112-24-3)

Acute Dermal Liquid

LD50 Rat 1465 mg/kg

Oral Liquid

LD50 Rat 1716 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Canada - Alberta OELs: Irritant

Silicon dioxide (CAS 112945-52-5) Irritant

Respiratory sensitisation Not a respiratory sensitiser.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Silicon dioxide (CAS 112945-52-5) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity - No

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential No data available.

Mobility in soil No data available.

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Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions**

contents/container in accordance with local/regional/national/international regulations.

Dispose in accordance with all applicable regulations. Local disposal regulations

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

UN2735 **UN** number

UN proper shipping name

Subsidiary hazard

Packing group

AMINES, LIQUID, CORROSIVE, N.O.S. (TRIETHYLENETETRAMINE), Limited Quantity

Transport hazard class(es) Class

8 П No.

Environmental hazards

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN2735 **UN number**

UN proper shipping name

Transport hazard class(es)

Amines, liquid, corrosive, n.o.s. (TRIETHYLENETETRAMINE), Limited Quantity

8 **Class** Subsidiary hazard П Packing group **Environmental hazards** No. **ERG Code** 8L

Other information

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Allowed with restrictions.

Cargo aircraft only

Allowed with restrictions.

IMDG

UN2735 **UN** number

UN proper shipping name

AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.

(TRIETHYLENETETRAMINE), Limited Quantity

Transport hazard class(es)

Class 8 **Subsidiary hazard Packing group** Ш **Environmental hazards**

Marine pollutant No. **EmS** F-A. S-B

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Not established.

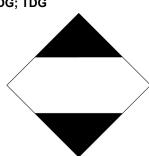
Annex II of MARPOL 73/78 and

the IBC Code

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15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

AustraliaAustralian Inventory of Industrial Chemicals (AICIS)YesCanadaDomestic Substances List (DSL)YesCanadaNon-Domestic Substances List (NDSL)NoChinaInventory of Existing Chemical Substances in China (IECSC)YesEuropeEuropean Inventory of Existing Commercial Chemical Substances (EINECS)NoEuropeEuropean List of Notified Chemical Substances (ELINCS)NoJapanInventory of Existing and New Chemical Substances (ENCS)NoKoreaExisting Chemicals List (ECL)YesNew ZealandNew Zealand InventoryYes	Country(s) or region	Inventory name	On inventory (yes/no)*
Canada Non-Domestic Substances List (NDSL) No China Inventory of Existing Chemical Substances in China (IECSC) Europe European Inventory of Existing Commercial Chemical Substances (EINECS) Europe European List of Notified Chemical Substances (ELINCS) No Japan Inventory of Existing and New Chemical Substances (ENCS) No Korea Existing Chemicals List (ECL)	Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
ChinaInventory of Existing Chemical Substances in China (IECSC)YesEuropeEuropean Inventory of Existing Commercial Chemical Substances (EINECS)NoEuropeEuropean List of Notified Chemical Substances (ELINCS)NoJapanInventory of Existing and New Chemical Substances (ENCS)NoKoreaExisting Chemicals List (ECL)Yes	Canada	Domestic Substances List (DSL)	Yes
Europe European Inventory of Existing Commercial Chemical Substances (EINECS) Europe European List of Notified Chemical Substances (ELINCS) Japan Inventory of Existing and New Chemical Substances (ENCS) Korea Existing Chemicals List (ECL) Yes	Canada	Non-Domestic Substances List (NDSL)	No
Substances (EINEĆS) Europe European List of Notified Chemical Substances (ELINCS) Japan Inventory of Existing and New Chemical Substances (ENCS) Korea Existing Chemicals List (ECL) Yes	China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
JapanInventory of Existing and New Chemical Substances (ENCS)NoKoreaExisting Chemicals List (ECL)Yes	Europe	, , ,	No
Korea Existing Chemicals List (ECL) Yes	Europe	European List of Notified Chemical Substances (ELINCS)	No
	Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
New Zealand	Korea	Existing Chemicals List (ECL)	Yes
	New Zealand	New Zealand Inventory	Yes

Country(s) or region Inventory name On inventory (yes/no)*

Philippines Philippine Inventory of Chemicals and Chemical Substances Y

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 16-June-2019
Revision date 20-August-2024

Version No. 08

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

Revision information Hazard identification: Prevention

Hazard identification: Response

Accidental release measures: Personal precautions, protective equipment and emergency

procedures

Handling and storage: Precautions for safe handling Physical & Chemical Properties: Multiple Properties

GHS: Classification

Material name: DEVCON® Stainless Steel Putty (ST) Hardener 5304N Version #: 08 Revision date: 20-August-2024 Issue date: 16-June-2019