

# SAFETY DATA SHEET

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Trade name or designation of the mixture** DEVCON® Flexane® 80 Liquid Curing Agent

**Registration number**

-

**Synonyms**

None.

**SKU#**

0305

**Issue date**

10-June-2025

**Version number**

01

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** Not available.

**Uses advised against** None known.

### 1.3. Details of the supplier of the safety data sheet

**Company name** ITW Performance Polymers

**Address**

Bay 150  
Shannon Industrial Estate  
Co. Clare  
Ireland  
V14 DF82

**Contact person**

Customer Service

**Telephone number**

353(61)771500

353(61)471285

**Email**

customerservice.shannon@itwpp.com

**Emergency phone number**

44(0) 1235 239 670 (24 hours)

### 1.4. Emergency telephone number

**General emergency** 112 or 999 SDS/Product information may not be available for the Emergency Service.

**Non-emergency medical helpline** 111 SDS/Product information may not be available for the Emergency Service.

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies. The classification of the substance or mixture has been performed in accordance with ABNT NBR 14725.

#### Classification according to Regulation (EC) No 1272/2008 as amended

##### Health hazards

Acute toxicity, oral	Category 4	H302 - Harmful if swallowed.
Skin corrosion/irritation	Category 2	H315 - Causes skin irritation.
Serious eye damage/eye irritation	Category 2	H319 - Causes serious eye irritation.
Specific target organ toxicity - repeated exposure	Category 2	H373 - May cause damage to organs through prolonged or repeated exposure.

### 2.2. Label elements

#### Label according to Regulation (EC) No. 1272/2008 as amended

**Contains:** Diethyltoluenediamine

**Hazard pictograms**



**Signal word** Warning

**Hazard statements**

H302 Harmful if swallowed.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H373 May cause damage to organs through prolonged or repeated exposure.

**Precautionary statements**

**Prevention**

P260 Do not breathe mist/vapours.  
P264 Wash thoroughly after handling.  
P270 Do not eat, drink or smoke when using this product.  
P280 Wear eye protection/face protection.  
P280 Wear protective gloves.

**Response**

P301 + P312 IF SWALLOWED: Call a POISON CENTRE/doctor if you feel unwell.  
P330 Rinse mouth.  
P302 + P352 IF ON SKIN: Wash with plenty of water.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P314 Get medical advice/attention if you feel unwell.  
P332 + P313 If skin irritation occurs: Get medical advice/attention.  
P337 + P313 If eye irritation persists: Get medical advice/attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.

**Storage** Not available.

**Disposal**

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Supplemental label information** None.

**2.3. Other hazards** This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at a concentration equal to or greater than 0.1% by weight.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

**General information**

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Diethyltoluenediamine	30 - < 40	68479-98-1 270-877-4	-	612-130-00-0	
<b>Classification:</b> Acute Tox. 4;H302, Acute Tox. 4;H312, Eye Irrit. 2;H319, STOT RE 2;H373, Aquatic Chronic 1;H410					
Carbon Black	< 1	1333-86-4 215-609-9	-	-	#
<b>Classification:</b> Carc. 2;H351					
Other components below reportable levels	60 - < 70				

**List of abbreviations and symbols that may be used above**

ATE: Acute toxicity estimate.  
M: M-factor  
vPvB: very persistent and very bioaccumulative substance.  
PBT: persistent, bioaccumulative and toxic substance.  
#: This substance has been assigned Union workplace exposure limit(s).  
All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

**Composition comments** The full text for all H-statements is displayed in section 16.

## SECTION 4: First aid measures

**General information** If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

#### 4.1. Description of first aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.

**4.2. Most important symptoms and effects, both acute and delayed** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.

**4.3. Indication of any immediate medical attention and special treatment needed** Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

### SECTION 5: Firefighting measures

**General fire hazards** No unusual fire or explosion hazards noted.

#### 5.1. Extinguishing media

**Suitable extinguishing media** Water fog. Foam. Dry chemical powder. Carbon dioxide (CO<sub>2</sub>).

**Unsuitable extinguishing media** Do not use water jet as an extinguisher, as this will spread the fire.

**5.2. Special hazards arising from the substance or mixture** During fire, gases hazardous to health may be formed.

#### 5.3. Advice for firefighters

**Special protective equipment for firefighters** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Special fire fighting procedures** Move containers from fire area if you can do so without risk.

**Specific methods** Use standard firefighting procedures and consider the hazards of other involved materials.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not touch or walk through spilled material.

**For emergency responders** Keep unnecessary personnel away. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.

**6.2. Environmental precautions** Avoid discharge into drains, water courses or onto the ground.

**6.3. Methods and material for containment and cleaning up** Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

**6.4. Reference to other sections** For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

### SECTION 7: Handling and storage

**7.1. Precautions for safe handling** Do not breathe mist/vapours. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

**7.2. Conditions for safe storage, including any incompatibilities** Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

**7.3. Specific end use(s)** Observe industrial sector guidance on best practices.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

**Occupational exposure limits****UK. OELs. Workplace Exposure Limits (WELs) (EH40/2005 (Fourth Edition 2020)), Table 1**

Components	Type	Value
Carbon Black (CAS 1333-86-4)	STEL	7 mg/m3
	TWA	3.5 mg/m3

**Biological limit values** No biological exposure limits noted for the ingredient(s).**Recommended monitoring procedures** Follow standard monitoring procedures.**Derived no effect levels (DNELs)** Not available.**Predicted no effect concentrations (PNECs)** Not available.**8.2. Exposure controls****Appropriate engineering controls** Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.**Individual protection measures, such as personal protective equipment****General information** Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.**Eye/face protection** Wear safety glasses with side shields (or goggles).**Skin protection****- Hand protection** Wear appropriate chemical resistant gloves.**- Other** Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.**Hygiene measures** Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.**Environmental exposure controls** Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>Appearance</b>	Liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Colour</b>	Black
<b>Odour</b>	Ammoniacal.
<b>Odour threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	156.0 °C (312.8 °F) estimated
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	Not available.

<b>Explosive limit – upper (%)</b>	Not available.
<b>Vapour pressure</b>	Not available.
<b>Vapour density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Explosive properties</b>	Not explosive.
<b>Oxidising properties</b>	Not oxidising.
<b>9.2. Other information</b>	
<b>Density</b>	1.02 g/cm3 estimated
<b>Specific gravity</b>	1.02 estimated

## SECTION 10: Stability and reactivity

<b>10.1. Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>10.2. Chemical stability</b>	Material is stable under normal conditions.
<b>10.3. Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>10.4. Conditions to avoid</b>	Contact with incompatible materials.
<b>10.5. Incompatible materials</b>	Strong oxidising agents.
<b>10.6. Hazardous decomposition products</b>	No hazardous decomposition products are known.

## SECTION 11: Toxicological information

<b>General information</b>	Occupational exposure to the substance or mixture may cause adverse effects.	
<b>Information on likely routes of exposure</b>		
<b>Inhalation</b>	No adverse effects due to inhalation are expected.	
<b>Skin contact</b>	Causes skin irritation.	
<b>Eye contact</b>	Causes serious eye irritation.	
<b>Ingestion</b>	Harmful if swallowed.	
<b>Symptoms</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.	
<b>11.1. Information on toxicological effects</b>		
<b>Acute toxicity</b>	Harmful if swallowed.	
<b>Components</b>	<b>Species</b>	<b>Test Results</b>
Carbon Black (CAS 1333-86-4)		
<u><b>Acute</b></u>		
<b>Oral</b>		
LD50	Rat	> 8000 mg/kg
<b>Skin corrosion/irritation</b>	Causes skin irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory sensitisation</b>	Due to partial or complete lack of data the classification is not possible.	
<b>Skin sensitisation</b>	Due to partial or complete lack of data the classification is not possible.	
<b>Germ cell mutagenicity</b>	Due to partial or complete lack of data the classification is not possible.	
<b>Carcinogenicity</b>	Due to partial or complete lack of data the classification is not possible.	
<b>Reproductive toxicity</b>	Due to partial or complete lack of data the classification is not possible.	

<b>Specific target organ toxicity - single exposure</b>	Due to partial or complete lack of data the classification is not possible.
<b>Specific target organ toxicity - repeated exposure</b>	May cause damage to organs through prolonged or repeated exposure.
<b>Aspiration hazard</b>	Due to partial or complete lack of data the classification is not possible.
<b>Mixture versus substance information</b>	No information available.

## SECTION 12: Ecological information

<b>12.1. Toxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>12.2. Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.
<b>12.3. Bioaccumulative potential</b>	
<b>Bioconcentration factor (BCF)</b>	Not available.
<b>12.4. Mobility in soil</b>	No data available.
<b>12.5. Results of PBT and vPvB assessment</b>	This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.
<b>12.6. Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## SECTION 13: Disposal considerations

<b>13.1. Waste treatment methods</b>	
<b>Residual waste</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
<b>EU waste code</b>	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Disposal methods/information</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Discourage sewage disposal. Waste should not be disposed of by release to sewers. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Special precautions</b>	Dispose in accordance with all applicable regulations.

## SECTION 14: Transport information

### ADR

<b>14.1. UN number</b>	UN3082
<b>14.2. UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Diethyltoluenediamine)
<b>14.3. Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary hazard</b>	-
<b>Label(s)</b>	9
<b>Hazard No. (ADR)</b>	90
<b>Tunnel restriction code</b>	-
<b>14.4. Packing group</b>	III
<b>14.5. Environmental hazards</b>	No.
<b>14.6. Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

### RID

14.1. - 14.6.: Not regulated as dangerous goods.

### ADN

<b>14.1. UN number</b>	UN3082
<b>14.2. UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Diethyltoluenediamine)
<b>14.3. Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary hazard</b>	-

Label(s) 9  
14.4. Packing group III  
14.5. Environmental hazards No.  
14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

#### IATA

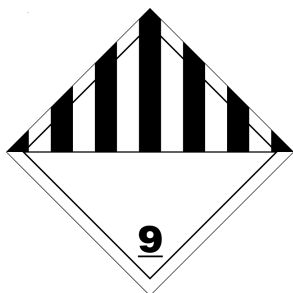
14.1. - 14.6.: Not regulated as dangerous goods.

#### IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

ADN; ADR



## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Retained direct EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

#### Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

#### Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended - Conditions of restriction given for the associated entry number should be considered

Not listed.

#### Other regulations

This product is classified and labelled in accordance with the retained CLP Regulation (EC) No 1272/2008, as amended for Great Britain. This Safety Data Sheet is compiled in accordance with REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758.

Follow the requirements of the Control of Substances Hazardous to Health Regulations 2002 [SI 2002/2677], as amended, when using this material.

### 15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

## SECTION 16: Other information

### List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.  
ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.  
CAS: Chemical Abstract Service.  
CEN: European Committee for Standardization.  
IATA: International Air Transport Association.  
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.  
IMDG: International Maritime Dangerous Goods.  
MARPOL: International Convention for the Prevention of Pollution from Ships.  
PBT: Persistent, bioaccumulative and toxic.  
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.  
STEL: Short term exposure limit.  
TWA: Time Weighted Average.  
vPvB: Very persistent and very bioaccumulative.

### References

Not available.

### Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

### Full text of any statements, which are not written out in full under sections 2 to 15

H302 Harmful if swallowed.  
H312 Harmful in contact with skin.  
H319 Causes serious eye irritation.  
H351 Suspected of causing cancer.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H410 Very toxic to aquatic life with long lasting effects.

### Revision information

None.

### Training information

Follow training instructions when handling this material.

### Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.