

SAFETY DATA SHEET

Version #: 02
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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture PLEXUS® MA590 Activator

Registration number -

Synonyms None.

SKU# 0993J

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Not available.

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Company Name ITW Performance Polymers

Address Bay 150

Shannon Industrial Estate

Co. Clare

Ireland

V14 DF82

Contact Person Customer Service

Telephone Number 353(61)771500

353(61)471285

Email customerservice.shannon@itwpp.com

Emergency Phone Number 44(0) 1235 239 670 (24 hours)

1.4. Emergency telephone number

General in EU 112 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Austria National Poisons Information Center +431 406 4343 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Belgium National Poisons Control Center 070 245 245 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Bulgaria National Toxicological Information Center +359 2 9154 233 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Croatia Poisons Information Center +385 1 2348 342 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)

Cyprus Poison Center 1401 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Czech Republic National Poisons Information Center +420 224 919 293, or +420 224 915 402 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)

Denmark National Poisons Control Center +45 82 12 12 12 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Estonia National Poisons Information Center 16662 or abroad: (+372) 626 9390 (Monday 9:00AM to Saturday 9:00AM (closed on Sundays and on national holidays). SDS/Product information may not be available for the Emergency Service.)

Finland National Poison Information Center (09) 471 977 (direct) or (09) 4711 (exchange) (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

France National Poisons Control Center ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

1.4. Emergency telephone number

Greece Poison Information Centre	(0030) 2107793777 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Hungary National Emergency Phone Number	+36-80-201-199 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Iceland Poison Center	(+354) 543 2222 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Latvia Emergency medical aid	113
Latvia Poison and Drug Information Center	+371 67042473 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Lithuania Neatidėliotina informacija apsinuodujus	+370 5 236 20 52 or +37068753378 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)
Malta Accident and Emergency Department	2545 4030 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)
Netherlands National Poisons Information Center (NVIC)	NVIC: +31 (0)88 755 8000 (Only for the purpose of informing medical personnel in cases of acute intoxications)
Norway Norwegian Poison Information Center	22 59 13 00 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Portugal Poison Center	800 250 250 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Romania Biroul RSI si Informare Toxicologica	021.318.36.06 (Available 8:00AM-3:00PM. SDS/Product information may not be available for the Emergency Service.)
Slovakia National Toxicological Information Center	+421 2 5477 4166 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Spain Toxicology Information Service	+ 34 91 562 04 20 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Sweden National Poison Information Center	112 - and ask for Poison Information (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Switzerland Tox Info Suisse	145 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies. The classification of the substance or mixture has been performed in accordance with ABNT NBR 14725.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards

Flammable liquids	Category 2	H225 - Highly flammable liquid and vapor.
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Health hazards

Skin corrosion/irritation	Category 2	H315 - Causes skin irritation.
Skin sensitization	Category 1	H317 - May cause an allergic skin reaction.
Specific target organ toxicity - single exposure	Category 3 respiratory tract irritation	H335 - May cause respiratory irritation.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

UFI:

EU: 4NA0-M0DR-J004-U3CP

Contains:

methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate, Benzyl 3-isobutyryloxy-1-isopropyl-2,2-dimethylpropyl Phthalate, PYRIDINE, 3,5-DIETHYL-1,2-DIHYDRO-1-PHENYL-2-P ROPYL-, TRIS(2,4-DITERT-BUTYLPHENYL) PHOSPHITE

Hazard pictograms**Signal word**

Danger

Hazard statements

- H225 Highly flammable liquid and vapor.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H335 May cause respiratory irritation.

Precautionary statements**Prevention**

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P233 Keep container tightly closed.
 P240 Ground and bond container and receiving equipment.
 P241 Use explosion-proof electrical/ventilating/lighting equipment.
 P242 Use non-sparking tools.
 P243 Take action to prevent static discharges.
 P261 Avoid breathing mist/vapors.
 P264 Wash thoroughly after handling.
 P271 Use only outdoors or in a well-ventilated area.
 P272 Contaminated work clothing should not be allowed out of the workplace.
 P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response

- P302 + P352 IF ON SKIN: Wash with plenty of water.
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P312 Call a POISON CENTER/doctor if you feel unwell.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
 P362 + P364 Take off contaminated clothing and wash it before reuse.
 P370 + P378 In case of fire: Use appropriate media to extinguish.

Storage

- P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
 P403 + P235 Store in a well-ventilated place. Keep cool.
 P405 Store locked up.

Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information**2.3. Other hazards**

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at a concentration equal to or greater than 0.1% by weight.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General information**

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate	50 - < 60	80-62-6 201-297-1	01-2119452498-28-0000	607-035-00-6	#

Classification: Flam. Liq. 2;H225, Skin Irrit. 2;H315, Skin Sens. 1;H317, STOT SE 3;H335

Specific Concentration Limits: STOT SE 3;H335: C ≥ 10 %

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Benzyl 3-isobutyryloxy-1-isopropyl-2,2-dimethylpropyl Phthalate	5 - < 10	16883-83-3 240-920-1	-	-	
Classification: -					
PYRIDINE, 3,5-DIETHYL-1,2-DIHYDRO-1-PHENYL-2-PROPYL-	1 - < 3	34562-31-7 252-091-3	-	-	
Classification: -					
TRIS(2,4-DITERT-BUTYLPHENYL) PHOSPHITE	1 - < 3	31570-04-4 250-709-6	-	-	
Classification: -					
Other components below reportable levels	30 - < 40				

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Union workplace exposure limit(s).

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information	Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.
4.1. Description of first aid measures	
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
4.2. Most important symptoms and effects, both acute and delayed	Direct contact with eyes may cause temporary irritation. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
4.3. Indication of any immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards	Highly flammable liquid and vapor.
5.1. Extinguishing media	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	
	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	
	Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not touch or walk through spilled material.

For emergency responders

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Ventilate closed spaces before entering them. Avoid breathing mist/vapors. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

6.2. Environmental precautions

6.3. Methods and material for containment and cleaning up

Avoid discharge into drains, water courses or onto the ground.

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

ANNEX 1, PART 1 Categories of dangerous substances

Hazard categories in accordance with Regulation (EC) No 1272/2008

- P5a, b or c FLAMMABLE LIQUIDS (Lower-tier requirements = 50 tons; Upper-tier requirements = 200 tons)

7.3. Specific end use(s)

Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. MAK List, OEL Ordinance (GwV), BGBl. II, no. 184/2001, as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	Ceiling	420 mg/m ³
	MAK	100 ppm
		210 mg/m ³
		50 ppm

Belgium. OEL. Exposure Limit Values to Chemical Substances at Work, Code of Well-being at work, Book VI, Title 1 - Chemical agents, as amended

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	416 mg/m3	
	TWA	100 ppm 208 mg/m3 50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.

Bulgaria. OELs. Ordinance No 13 on protection of workers against risks of exposure to chemical agents at work, as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm
	TWA	50 ppm

Croatia. OELs (GVI). Regulation on Protection of Workers against Exposure to Dangerous Chemicals at Work, OELs and Biological Limit Values, Annex I (NN 91/2018), as amended

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	MAC	50 ppm	
Paraffin Wax (CAS 8002-74-2)	STEL	100 ppm	
	MAC	2 mg/m3	Fume.
	STEL	6 mg/m3	Fume.

Cyprus. OELs. Occupational Exposure Limit Values of Chemicals at Work (Safety and Health at Work (Chem. Agents) Reg., Ann. 1, R.A.A. 268/2001, as amended)

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm
	TWA	50 ppm

Czech Republic. Occupational exposure limit values of chemicals at work (Decree on protection of health at work, 361/2007, Annex 2, Part A & Annex 3, Part A, as amended)

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	Ceiling	150 mg/m3
	TWA	50 mg/m3

Denmark. Work Environment Authority. Exposure Limits for Substances & Materials, Annex 2

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	TLV	102 mg/m3	
Paraffin Wax (CAS 8002-74-2)	STEL	25 ppm 4 mg/m3	Fume.
	TLV	2 mg/m3	Fume.

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances (Regulation No. 105/2001, Annex), as amended

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Vapor.

Finland. HTP-arvot, App 3., Binding Limit Values, Social Affairs and Ministry of Health

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	210 mg/m3	
	TWA	50 ppm	
	TWA	42 mg/m3	
Paraffin Wax (CAS 8002-74-2)	TWA	10 ppm	
		1 mg/m3	Fume.

France. OELs. Occupational Exposure Limits as Prescribed by Art. R.4412-149 of Labor Code, as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	VLE	410 mg/m3
		100 ppm
	VME	205 mg/m3
		50 ppm

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG), as updated

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	TWA	210 mg/m3
		50 ppm

Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	AGW	210 mg/m3
		50 ppm

Greece. OELs, Presidential Decree No. 307/1986, as amended

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	STEL	6 mg/m3	Fume.
	TWA	2 mg/m3	Fume.

Hungary. OELs. Decree on protection of workers exposed to chemical agents (5/2020. (II.6)), Annex 1&2, as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	415 mg/m3
	TWA	100 ppm 208 mg/m3 50 ppm

Iceland. OELs. Regulation 390/2009 on Pollution Limits and Measures to Reduce Pollution at the Workplace, as amended

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	50 ppm	

Ireland. OELVs, Schedules 1 & 2, Code of Practice for Chemical Agents and Carcinogens Regulations

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	50 ppm	

Italy. OELs (Legislative Decree n.81, 9 April 2008), as amended

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	50 ppm	

Latvia. OELs. Occupational Exposure Limits of Chemical Substances at Workplace (Reg. No. 325/ 2007, L.V. 80, Annex 1), as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	TWA	10 mg/m3

Lithuania. OELs. Occupational Exposure Limit Values for Chemical Substances (Hygiene Norm HN 23:2011; Order No. V-824/A1-389), as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	400 mg/m3
	TWA	100 ppm 200 mg/m3 50 ppm

Luxembourg. OELs. Binding Occupational Exposure Limit Values (Annex I), G.D.R. of 14 November 2016, OJ Memorial A, n° 235/2016, as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm
	TWA	50 ppm

Malta. OELs. Protection of Health and Safety of Workers from Risks related to Chemical Agents at Work (L.N 227/2003 Schedules I and V), as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm
	TWA	50 ppm

Netherlands. OELs per Annex XIII of Working Conditions Regulation (Staatscourant no. 252, 29 December 2006), as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	410 mg/m3
	TWA	100 ppm
		205 mg/m3
		50 ppm

Norway. Regulation No. 1358 on Measures and Limit Values for Physical and Chemical Factors in Work Environment and Infection Groups for Biological Factors, as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	400 mg/m3
	TLV	100 ppm
		100 mg/m3
		25 ppm

Poland. Maximum permissible concentrations and intensities of harmful factors in the work environment (Dz.U.Poz. 1286/2018, Annex 1)

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	300 mg/m3	
	TWA	100 mg/m3	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Inhalable fraction.

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796-2014)

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.

Romania. OELs. Limit Values of Chemical Agents at Workplace (Regulation 1.218/2006, M.O 845, Annex 1, 3&4, as amended)

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	410 mg/m3	
	TWA	100 ppm 205 mg/m3 50 ppm	
Paraffin Wax (CAS 8002-74-2)	STEL	6 mg/m3	Fume.
	TWA	2 mg/m3	Fume.

Slovakia. OELs. Maximum permissible exposure limits for chemical factors in workplace air (Regulation No 355/2006, Annex 1, Table 1, as amended)

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	STEL	6 mg/m3	Fume.
	TWA	2 mg/m3	Fume.

Slovenia. OELs. Occupational Exposure Limits of Chemicals at Workplace (Reg. on Protection of Workers from Risks due to Exp. to Chemicals at Work, Ann. I 100/2001), as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	KTV	420 mg/m3
		100 ppm

Slovenia. OELs. Occupational Exposure Limits of Chemicals at Workplace (Reg. on Protection of Workers from Risks due to Exp. to Chemicals at Work, Annex I), as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	TWA	210 mg/m3
		50 ppm

Spain. OELs. INSST, Límites de Exposición Profesional Para Agentes Químicos, Table 1-Valores Límites Ambientales (VLAs)

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.

Sweden. OELs (Annex 1). Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2018:1), as amended

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	Ceiling	400 mg/m3
		100 ppm
TWA		200 mg/m3

Sweden. OELs (Annex 1). Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2018:1), as amended

Components	Type	Value
		50 ppm

Switzerland. SUVA Grenzwerte am Arbeitsplatz: Aktuelle MAK-Werte

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	420 mg/m ³	
	TWA	100 ppm 210 mg/m ³	
		50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m ³	Respirable fume.

UK. OELs. Workplace Exposure Limits (WELs) (EH40/2005 (Fourth Edition 2020)), Table 1

Components	Type	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	416 mg/m ³	
	TWA	100 ppm 208 mg/m ³	
		50 ppm	
Paraffin Wax (CAS 8002-74-2)	STEL	6 mg/m ³	Fume.
	TWA	2 mg/m ³	Fume.

EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU

Components	Type	Value
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm
	TWA	50 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs) Not available.

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

General information Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

- **Hand protection** Wear appropriate chemical resistant gloves.

- **Other** Wear appropriate chemical resistant clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

Environmental exposure controls Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Form	Paste.
Color	Not available.
Odor	Fragrant
Melting point/freezing point	-54,4 °F (-48 °C) estimated
Boiling point or initial boiling point and boiling range	212,9 °F (100,5 °C) estimated
Flammability	Highly flammable liquid
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	1,7 %
Explosive limit - upper (%)	12,5 %
Flash point	50,0 °F (10,0 °C) estimated
Auto-ignition temperature	815 °F (435 °C) estimated
Decomposition temperature	Not available.
pH	Not available.
Kinematic viscosity	Not available.
Solubility	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water) (log value)	Not available.
Vapor pressure	28 mm Hg @ 68 F
Density and/or relative density	
Density	0,94 g/cm3 estimated
Vapor density	Not available.
Particle characteristics	Not available.

9.2. Other information

9.2.1. Information with regard to physical hazard classes No relevant additional information available.

9.2.2. Other safety characteristics

Specific gravity	0,94 estimated
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SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidizing agents. Nitrates. Peroxides.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.
Symptoms	May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not known.

Components

Species

Test Results

methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)

Acute

Oral

LD50

Rat

7800 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Direct contact with eyes may cause temporary irritation.

Respiratory sensitization

Due to partial or complete lack of data the classification is not possible.

Skin sensitization

May cause an allergic skin reaction.

Germ cell mutagenicity

Due to partial or complete lack of data the classification is not possible.

Carcinogenicity

Due to partial or complete lack of data the classification is not possible.

Reproductive toxicity

Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - single exposure

May cause respiratory irritation.

Specific target organ toxicity - repeated exposure

Due to partial or complete lack of data the classification is not possible.

Aspiration hazard

Due to partial or complete lack of data the classification is not possible.

Mixture versus substance information

No information available.

11.2. Information on other hazards

Endocrine disrupting properties

This mixture does not contain any substances having endocrine disrupting properties with respect to human health as assessed in accordance with the criteria set out in Regulations (EC) No 1907/2006, (EU) No 2017/2100 and (EU) 2018/605, at a concentration equal to or greater than 0.1% by weight.

Other information

Not available.

SECTION 12: Ecological information

12.1. Toxicity

Based on available data, the classification criteria are not met for hazardous to the aquatic environment.

12.2. Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

12.3. Bioaccumulative potential

Partition coefficient

n-octanol/water (log Kow)

methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate 1,38

Bioconcentration factor (BCF)

Not available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.

12.6. Endocrine disrupting properties	This mixture does not contain any substances having endocrine disrupting properties with respect to the environment as assessed in accordance with the criteria set out in Regulations (EC) No 1907/2006, (EU) No 2017/2100 and (EU) 2018/605, at a concentration equal to or greater than 0.1% by weight.
12.7. Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Discourage sewage disposal. Waste should not be disposed of by release to sewers. Dispose of contents/container in accordance with local/regional/national/international regulations.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number	UN1133
14.2. UN proper shipping name	ADHESIVES containing flammable liquid (vapour pressure at 50 °C more than 110 kPa)
14.3. Transport hazard class(es)	
Class	3
Subsidiary hazard	-
Label(s)	3
Hazard No. (ADR)	33
Tunnel restriction code	D/E
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

RID

14.1. UN number	UN1133
14.2. UN proper shipping name	ADHESIVES containing flammable liquid (vapour pressure at 50 °C not more than 110 kPa)
14.3. Transport hazard class(es)	
Class	3
Subsidiary hazard	-
Label(s)	3
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

ADN

14.1. UN number	UN1133
14.2. UN proper shipping name	ADHESIVES containing flammable liquid
14.3. Transport hazard class(es)	
Class	3
Subsidiary hazard	-
Label(s)	3
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

14.1. UN number	UN1133
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14.2. UN proper shipping name Adhesives containing flammable liquid, Limited Quantity

14.3. Transport hazard class(es)

Class 3

Subsidiary hazard -

14.4. Packing group II

14.5. Environmental hazards No.

ERG Code 3L

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

14.1. UN number UN1133

14.2. UN proper shipping name ADHESIVES containing flammable liquid, Limited Quantity

14.3. Transport hazard class(es)

Class 3

Subsidiary hazard -

14.4. Packing group II

14.5. Environmental hazards

Marine pollutant No.

EmS F-E, S-D

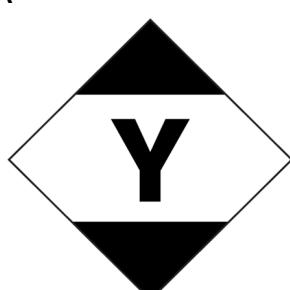
14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

14.7. Maritime transport in bulk according to IMO instruments Not established.

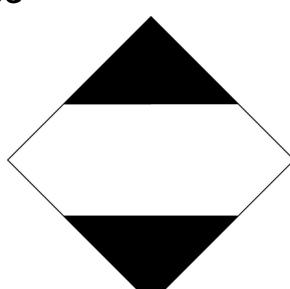
ADN; ADR; RID



IATA



IMDG



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Material name: PLEXUS® MA590 Activator

0993J Version #: 02 Revision date: 11-18-2025 Issue date: 10-16-2025

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

UFI:

EU: 4NA0-M0DR-J004-U3CP

Authorizations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended - Conditions of restriction given for the associated entry number should be considered

Not listed.

Regulation 2019/1148 on Marketing and Use of Explosive Precursors, Annex I, as amended

Not listed.

Regulation 2019/1148 on Marketing and Use of Explosive Precursors, Annex II, as amended

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

ANNEX 1, PART 1 Categories of dangerous substances

Hazard categories in accordance with Regulation (EC) No 1272/2008

- P5a, b or c FLAMMABLE LIQUIDS

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended

Not listed.

Other regulations

The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

National regulations

Young people under 18 years old are not allowed to work with this product according to EU Directive 94/33/EC on the protection of young people at work, as amended. Use of this product by young persons under the age of 18 is not allowed in accordance with the Management of Health and Safety at Work Regulations 1999 [SI 1999/3242], as amended. Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

France regulations

France INRS Table of Occupational Diseases

Not regulated.

Product registration number

Austria

UFI: 4NA0-M0DR-J004-U3CP

Belgium

UFI: 4NA0-M0DR-J004-U3CP

Czech Republic

UFI: 4NA0-M0DR-J004-U3CP

Denmark

UFI: 4NA0-M0DR-J004-U3CP

European Union

UFI: 4NA0-M0DR-J004-U3CP

Finland

UFI: 4NA0-M0DR-J004-U3CP

France

UFI: 4NA0-M0DR-J004-U3CP

Germany

UFI: 4NA0-M0DR-J004-U3CP

Greece

UFI: 4NA0-M0DR-J004-U3CP

Hungary	UFI: 4NA0-M0DR-J004-U3CP
Italy	UFI: 4NA0-M0DR-J004-U3CP
Netherlands	UFI: 4NA0-M0DR-J004-U3CP
Norway	UFI: 4NA0-M0DR-J004-U3CP
Poland	UFI: 4NA0-M0DR-J004-U3CP
Portugal	UFI: 4NA0-M0DR-J004-U3CP
Slovakia	UFI: 4NA0-M0DR-J004-U3CP
Slovenia	UFI: 4NA0-M0DR-J004-U3CP
Spain	UFI: 4NA0-M0DR-J004-U3CP
Sweden	UFI: 4NA0-M0DR-J004-U3CP
Switzerland	UFI: 4NA0-M0DR-J004-U3CP

15.2. Chemical safety assessment No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.
 ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.
 AGW: Occupational threshold limit value (Arbeitsplatzgrenzwert – Germany).
 CAS: Chemical Abstract Service.
 CEN: European Committee for Standardization.
 IATA: International Air Transport Association.
 IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
 IMDG: International Maritime Dangerous Goods.
 MAC: Maximum Allowed Concentration.
 MARPOL: International Convention for the Prevention of Pollution from Ships.
 PBT: Persistent, bioaccumulative and toxic.
 RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
 STEL: Short term exposure limit.
 TLV: Threshold Limit Value.
 TWA: Time Weighted Average.
 VLE: Exposure Limit Value.
 VME: Exposure Average Value.
 vPvB: Very persistent and very bioaccumulative.

References

Information on evaluation method leading to the classification of mixture The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any statements, which are not written out in full under sections 2 to 15

H225 Highly flammable liquid and vapor.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H335 May cause respiratory irritation.

Revision information

SECTION 8: Exposure controls/personal protection: Eye/face protection
 SECTION 8: Exposure controls/personal protection: Respiratory protection

Training information

Follow training instructions when handling this material.

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.