SAFETY DATA SHEET

1. Identification

Product identifier DEVCON® HP250 Hi-Performance Adhesive Resin

Other means of identification

SKU# 0013

Recommended useNot available. **Recommended restrictions**None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers

Address 30 Endicott Street

Danvers, MA 01923 United States

Telephone Customer Service 978-777-1100

Website www.itwperformancepolymers.com

E-mail Not available.

Contact person EHS Department

Emergency phone number Chemtrec 800-424-9300

International 703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4

Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Sensitization, skin Category 1

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes serious

eye irritation.

Precautionary statement

Prevention Wash thoroughly after handling. Do not eat, drink or smoke when using this product.

Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face

protection. Wear protective gloves.

Response If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with

plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated

clothing and wash it before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)	EPOXY RESIN	25068-38-6	40 - 60
Neopentyl Glycol Diglycidyl Ether		17557-23-2	2.5 - 10
Other components below reportable	e levels		40 - 60

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of

eczema or other skin disorders: Seek medical attention and take along these instructions. Wash

contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis.

Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Ingestion

Get medical advice/attention if you feel unwell.

Most important symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to

> Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.

protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

clothing before reuse.

Rash.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Specific hazards arising from the chemical

Special protective equipment

and precautions for firefighters

Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

During fire, gases hazardous to health may be formed.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions. protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not taste or swallow. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the

SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance Viscous. Liquid.

Physical state Liquid.

Form Viscous. Liquid.
Color Not available.

Odor Slight.

Odor threshold Not available.

PH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling

473 °F (245 °C) estimated

range

Flash point 200.0 °F (93.3 °C) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

(%)

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 0.02 hPa estimated

Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available. Not available. **Partition coefficient**

(n-octanol/water)

Auto-ignition temperature Not available. **Decomposition temperature** Not available. Not available. **Viscosity**

Other information

Density 1.17 g/cm3 estimated

Not explosive. **Explosive properties**

Combustible IIIB estimated Flammability class

Not oxidizing. **Oxidizing properties** 1.17 estimated Specific gravity

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Prolonged inhalation may be harmful. Inhalation

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Harmful if swallowed. Ingestion

Symptoms related to the physical, chemical and

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.

toxicological characteristics

Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Harmful if swallowed. Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

Causes serious eye irritation.

irritation

Respiratory or skin sensitization

Due to partial or complete lack of data the classification is not possible. Respiratory sensitization

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible. Due to partial or complete lack of data the classification is not possible. Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Due to partial or complete lack of data the classification is not possible. Reproductive toxicity Specific target organ toxicity -

single exposure

Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity -

repeated exposure

Due to partial or complete lack of data the classification is not possible.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

Mobility in soil

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and Not established.

the IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Neopentyl Glycol Diglycidyl Ether (CAS 17557-23-2) 1.0 % One-Time Export Notification only.

CERCLA Hazardous Substance List (40 CFR 302.4)

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Yes

chemical

Material name: DEVCON® HP250 Hi-Performance Adhesive Resin 0013 Version #: 02 Revision date: 04-30-2020 Issue date: 05-28-2019 Classified hazard categories

Acute toxicity (any route of exposure)

Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitization

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

US state regulations

California Proposition 65



Taiwan

WARNING: This product can expose you to Methyl Alcohol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Developmental toxin

Inventory name

Methyl Alcohol (CAS 67-56-1) Listed: March 16, 2012

International Inventories

Country(s) or region

oountily(3) or region	inventory name	On inventory (yes/no)
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes *A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Taiwan Chemical Substance Inventory (TCSI)

16. Other information, including date of preparation or last revision

Issue date 05-28-2019 04-30-2020 **Revision date**

Version #

Health: 2 **HMIS®** ratings Flammability: 1

Physical hazard: 0

Health: 2 NFPA ratings

Flammability: 1 Instability: 0

Material name: DEVCON® HP250 Hi-Performance Adhesive Resin 0013 Version #: 02 Revision date: 04-30-2020 Issue date: 05-28-2019 Yes

On inventory (yes/no)*

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.

SAFETY DATA SHEET

1. Identification

Product identifier DEVCON® HP250 Hi-Performance Adhesive Hardener

Other means of identification

SKU# 0023

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers

Address 30 Endicott Street

Danvers, MA 01923

United States

Telephone Customer Service 978-777-1100

Website www.itwperformancepolymers.com

E-mail Not available.

Contact person EHS Department

Emergency phone number Chemtrec 800-424-9300

International 703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4

Acute toxicity, dermal

Skin corrosion/irritation

Serious eye damage/eye irritation

Category 1

Sensitization, skin

Category 1

Reproductive toxicity

Category 2

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage.

May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation.

Suspected of damaging fertility or the unborn child.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective

clothing/eye protection/face protection.

Response If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all

contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison

center/doctor. If skin irritation or rash occurs: Get medical advice/attention.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations. Disposal

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Butadiene acrylonitrile copolymer		68683-29-4	20 - 40
4,4'-methylenedicyclohexaneamine	•	1761-71-3	10 - 20
TRIETHYLENE GLYCOL DIAMINE		929-59-9	10 - 20
1-(2-aminoethyl)piperazine		140-31-8	2.5 - 10
Formaldehyde, Polymer With Benzenamine, Hydrogenated		135108-88-2	2.5 - 10
nonyl phenol		84852-15-3	2.5 - 10
Other components below reportabl	e levels		2.5 - 10

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison

center or doctor/physician if you feel unwell.

Remove contaminated clothing immediately and wash skin with soap and water. Call a physician Skin contact

or poison control center immediately. Chemical burns must be treated by a physician. Wash

contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If

vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and

Ingestion

delayed Indication of immediate

medical attention and special treatment needed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s)

involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk.

Specific methods General fire hazards Use standard firefighting procedures and consider the hazards of other involved materials.

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance Viscous. Liquid.

Physical state Liquid.

Form Viscous. Liquid.

Color Amber
Odor Ammoniacal.
Odor threshold Not available.
pH Not available.

Melting point/freezing point 14

14 °F (-10 °C) estimated

Initial boiling point and boiling

432 °F (222.22 °C) estimated

range Flash point

213.8 °F (101.0 °C) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 1.16 hPa estimated

Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Density 0.96 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Combustible IIIB estimated

Oxidizing properties Not oxidizing.

Specific gravity 0.96 estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous Hazardous polymerization does not occur.

reactions

Conditions to avoid Contact with incompatible materials.

Incompatible materials Alkaline metals. Peroxides. Phenols.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system.

Skin contact Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity Harmful in contact with skin. Harmful if swallowed.

Components Species Test Results

nonyl phenol (CAS 84852-15-3)

Acute Dermal

LD50 Rabbit 2140 mg/kg

Oral

LD50 Rat 1600 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye Causes serious eye damage.

irritation

Respiratory or skin sensitization

Respiratory sensitization Due to partial or complete lack of data the classification is not possible.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity

Due to partial or complete lack of data the classification is not possible.

Carcinogenicity

Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Suspected of damaging fertility or the unborn child.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Due to partial or complete lack of data the classification is not possible.

Aspiration hazardDue to partial or complete lack of data the classification is not possible.

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

nonyl phenol 5.71

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the

material under controlled conditions in an approved incinerator. Dispose of contents/container in

accordance with local/regional/national/international regulations.

Local disposal regulationsDispose in accordance with all applicable regulations.

Hazardous waste code D002: Waste Corrosive material [pH <= 2 or =>12.5, or corrosive to steel]

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some

product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

UN number UN3267

UN proper shipping name Corrosive liquid, basic, organic, n.o.s. (TRIETHYLENE GLYCOL DIAMINE, nonyl phenol), Limited

Quantity

Transport hazard class(es)

Class 8
Subsidiary risk Label(s) 8
Packing group ||

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions B2, IB2, T11, TP2, TP27

Packaging exceptions 154 Packaging non bulk 202 Packaging bulk 242

IATA

UN number UN3267

UN proper shipping name Corrosive liquid, basic, organic, n.o.s. (TRIETHYLENE GLYCOL DIAMINE, nonyl phenol), Limited

Quantit

Transport hazard class(es)

Class 8
Subsidiary risk Packing group II
Environmental hazards No.
ERG Code 8L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo Allowed with restrictions.

aircraft

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN3267

UN proper shipping name CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (TRIETHYLENE GLYCOL DIAMINE, nonyl

phenol), Limited Quantity

Not established.

Transport hazard class(es)

Class 8
Subsidiary risk Packing group ||
Environmental hazards

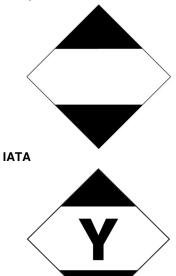
Marine pollutant No. EmS F-A, S-B

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

DOT; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

nonyl phenol (CAS 84852-15-3) % 1.0

Material name: DEVCON® HP250 Hi-Performance Adhesive Hardener 0023 Version #: 02 Revision date: 04-30-2020 Issue date: 05-28-2019

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

nonyl phenol (CAS 84852-15-3)

Listed.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

nonyl phenol (CAS 84852-15-3)

1.0 % One-Time Export Notification only.

TSCA Chemical Action Plans, Chemicals of Concern

nonyl phenol (CAS 84852-15-3)

Nonylphenol (NP) and Nonylphenol Ethoxylates (NPEs) Action

Plan

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Yes

chemical

Classified hazard categories

Acute toxicity (any route of exposure)

Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitization

Reproductive toxicity

Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
nonyl phenol	84852-15-3	2.5 - 10	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

(SDWA)

Not regulated.

US state regulations

California Proposition 65



WARNING: This product can expose you to Methylimidazole, 4-, which is known to the State of California to

cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Methylimidazole, 4- (CAS 822-36-6) Listed: January 7, 2011

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes

Country(s) or region Inventory name On inventory (yes/no)*

Philippines Philippine Inventory of Chemicals and Chemical Substances Ye

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

 Issue date
 05-28-2019

 Revision date
 04-30-2020

Version # 02

HMIS® ratings Health: 3*

Flammability: 1 Physical hazard: 0

NFPA ratings Health: 3

Flammability: 1 Instability: 0

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material

designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

Revision information Composition / Information on Ingredients: Component Summary

Composition/information on ingredients: Component information

Accidental release measures: Methods and materials for containment and cleaning up

Stability and reactivity: Conditions to avoid Toxicological information: Aspiration hazard Toxicological information: Carcinogenicity Toxicological information: Mutagenicity Toxicological information: Reproductivity

Toxicological information: Respiratory sensitization

Toxicological information: Inhalation Toxicological information: Skin contact

Toxicological information: Specific target organ toxicity - repeated exposure Toxicological information: Specific target organ toxicity - single exposure

Transport information: General information

Material name: DEVCON® HP250 Hi-Performance Adhesive Hardener 0023 Version #: 02 Revision date: 04-30-2020 Issue date: 05-28-2019