SAFETY DATA SHEET

1. Identification

Product identifier DEVCON® Flexane® 80 Putty Resin

Other means of identification

SKU# 0324

Recommended use Not available. **Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

ITW Performance Polymers Company name

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Customer Service Contact person Telephone number 978-777-1100

Fax E-mail

Emergency telephone

number

800-424-9300

Not available. **Supplier**

2. Hazard identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4

> Acute toxicity, inhalation Category 4 Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Category 2B Sensitization, respiratory Category 1 Sensitization, skin Category 1 Carcinogenicity Category 2

Specific target organ toxicity following single

exposure

Specific target organ toxicity following

repeated exposure

Category 2

Category 3 respiratory tract irritation

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement Harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes eye

irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Suspected of causing cancer. May cause damage to

organs through prolonged or repeated exposure.

0324 Version #: 07 Revision date: 01-April-2025 Issue date: 25-April-2019

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Do not breathe mist/vapours. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye

protection/face protection/hearing protection. Wear respiratory protection.

Response IF SWALLOWED: Call a POISON CENTRE/doctor if you feel unwell. Rinse mouth. IF ON SKIN:

> Wash with plenty of water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eve irritation persists: Get medical advice/attention. If experiencing respiratory symptoms: Call a POISON CENTRE/doctor. Take off

contaminated clothing and wash it before reuse.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental information

None.

Other hazards None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Polyether polyol		N/A	60 - < 70
3-Isocyanatomethyl-3,5,5-trimethylc yclohexyl isocyanate		4098-71-9	20 - < 30
4,4'-methylenediphenyl diisocyanate		101-68-8	1 - 5
Diphenylmethane Diisocyanate [isomers And Homologues]		9016-87-9	1 - 5
Methylenediphenyl diisocyanate (MDI)		26447-40-5	1 - 5
Other components below reportable le	evels		1 - < 3

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or

> artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: call a poison centre or

doctor / physician.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema

or other skin disorders: Seek medical attention and take along these instructions. Wash

contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eve contact

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Get medical advice/attention if you feel unwell.

Most important symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment needed

General information

Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. May cause respiratory irritation. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.

Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Material name: DEVCON® Flexane® 80 Putty Resin SDS CANADA Unsuitable extinguishing

media

Water. Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting

equipment/instructions

Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS. The product is insoluble in water.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapours. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended

ComponentsTypeValueDiphenylmethaneTWA0.07 mg/m3

Diisocyanate [isomers And Homologues] (CAS 9016-87-9)

0.005 ppm

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

ComponentsTypeValueDiphenylmethaneCeiling0.01 ppm

Diisocyanate [isomers And Homologues] (CAS 9016-87-9)

ΓWA 0.005 ppm

Biological limit valuesNo biological exposure limits noted for the ingredient(s).

Material name: DEVCON® Flexane® 80 Putty Resin
0324 Version #: 07 Revision date: 01-April-2025 Issue date: 25-April-2019

Appropriate engineering

controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. General ventilation normally adequate. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapour cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapour cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Physical state Liquid. **Form** Liquid.

Colour Clear colorless or nearly colorless

Odour Musty

Melting point/freezing point Not available. Boiling point or initial boiling Not available.

point and boiling range

Flammability Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) Not available. Explosive limit - upper

(%)

Not available.

Flash point 175.0 °C (347.0 °F) estimated

Auto-ignition temperature Not available. **Decomposition temperature** Not available. Not available. pН Kinematic viscosity Not available.

Solubility

insoluble Solubility (water) Partition coefficient Not available.

(n-octanol/water) (log value)

Vapour pressure Not available.

Density and/or relative density

Density 1.03 g/cm3 estimated

Vapour density Not available. Particle characteristics Not available.

Other information

Explosive properties Not explosive.

Flammability class Combustible IIIB estimated

Oxidising properties Not oxidising. Specific gravity 1.03 estimated

VOC 0 g/l

Material name: DEVCON® Flexane® 80 Putty Resin 0324 Version #: 07 Revision date: 01-April-2025 Issue date: 25-April-2019

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoidContact with incompatible materials.

Incompatible materials Strong oxidising agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contactCauses eye irritation. **Ingestion**Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. May cause respiratory irritation. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Harmful if inhaled. Harmful if swallowed.

Skin corrosion/irritation Causes skin irritation.
Serious eye damage/eye Causes eye irritation.

irritation

Respiratory or skin sensitisation

Respiratory sensitisation May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Suspected of causing cancer.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated

exposure.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

Bioaccumulative potential

No data is available on the degradability of any ingredients in the mixture.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Material name: DEVCON® Flexane® 80 Putty Resin
0324 Version #: 07 Revision date: 01-April-2025 Issue date: 25-April-2019

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product

residues. This material and its container must be disposed of in a safe manner.

Contaminated packagingSince emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and

Not established.

15. Regulatory information

Canadian regulations

the IBC Code

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No

Country(s) or region Inventory name On inventory (yes/no)*

Philippines Philippine Inventory of Chemicals and Chemical Substances Yes

(PICCS)

Taiwan Chemical Substance Inventory (TCSI)

Yes

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing

country(s).

16. Other information

Issue date25-April-2019Revision date01-April-2025

Version No. 07

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use,

processing, storage, transportation, disposal and release.

Revision information This document has undergone significant changes and should be reviewed in its entirety.

Material name: DEVCON® Flexane® 80 Putty Resin

SAFETY DATA SHEET

1. Identification

Product identifier DEVCON® Flexane® 80 Putty Curing Agent

Other means of identification

SKU# 6924N

Recommended use Not available. **Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ITW Performance Polymers

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Contact personCustomer ServiceTelephone number978-777-1100

Fax E-mail

Emergency telephone

number

800-424-9300

Supplier Not available.

2. Hazard identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4

Serious eye damage/eye irritation Category 2
Specific target organ toxicity following Category 2

repeated exposure

Environmental hazards Not classified.

Label elements



Signal word Warning

Hazard statement Harmful if swallowed. Causes serious eye irritation. May cause damage to organs through

prolonged or repeated exposure.

Precautionary statement

Prevention Do not breathe mist/vapours. Wash thoroughly after handling. Do not eat, drink or smoke when

using this product. Wear eye protection/face protection.

Response IF SWALLOWED: Call a POISON CENTRE/doctor if you feel unwell. Rinse mouth. IF IN EYES:

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention if you feel unwell. If eye irritation persists: Get

medical advice/attention.

Storage Not available.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental information

None.

Other hazards None known.

Material name: DEVCON® Flexane® 80 Putty Curing Agent
6924N Version #: 05 Revision date: 04-April-2025 Issue date: 25-April-2019

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Diethyltoluenediamine		68479-98-1	30 - 60
Carbon Black		1333-86-4	1 - 5
Other components below reportable levels			30 - 60

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Ingestion

Get medical advice/attention if you feel unwell.

Most important symptoms/effects, acute and

delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed

General information

Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

Move containers from fire area if you can do so without risk.

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific methods General fire hazards Use standard firefighting procedures and consider the hazards of other involved materials.

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not breathe mist/vapours. Do not taste or swallow. Avoid contact with eyes. When using, do not

Material name: DEVCON® Flexane® 80 Putty Curing Agent

eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the

including any incompatibilities SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values (TLV)

Form Components Value Type

Carbon Black (CAS **TWA** 3 mg/m3 Inhalable fraction.

1333-86-4)

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended

Components Value Type

Carbon Black (CAS **TWA** 3.5 mg/m3

1333-86-4)

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and

Safety Regulation 296/97, as amended)

Form Components Type Value Carbon Black (CAS **TWA** 3 mg/m3 Inhalable

1333-86-4)

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended

Form Components Value Type

TWA Carbon Black (CAS 3 mg/m3 Inhalable fraction.

1333-86-4)

Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and 1997 ACGIH TLVs and BEIs

Publication (New Brunswick Regulation 91-191)

Components **Type** Value **Form**

Carbon Black (CAS TWA Inhalable fraction. 3 mg/m3

1333-86-4)

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended

Form Components Type Value

Carbon Black (CAS **TWA** Inhalable fraction. 3 mg/m3

1333-86-4)

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended

Form Components **Type** Value

Carbon Black (CAS **TWA** 3 mg/m3 Inhalable dust.

1333-86-4)

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended

Components **Type** Value

Carbon Black (CAS 15 minute 7 mg/m3

1333-86-4)

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been

established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapour cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear suitable protective clothing. Use of an impervious apron is recommended.

Chemical respirator with organic vapour cartridge and full facepiece. Respiratory protection

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Material name: DEVCON® Flexane® 80 Putty Curing Agent

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Physical stateLiquid.FormLiquid.ColourBlack.

OdourAmmoniacal.Melting point/freezing pointNot available.Boiling point or initial boilingNot available.

point and boiling range

Flammability Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) Not available.

Explosive limit – upper (%)

Not available.

Flash point 93.3 °C (200.0 °F) estimated

Auto-ignition temperature

Decomposition temperature

PH

Not available.

> 7 - < 8

Kinematic viscosity

Not available.

Solubility

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water) (log value)

Vapour pressure <1 mm Hg @ 70 F

Density and/or relative density

Density 1.03 g/cm3 estimated

Vapour density Not available.

Particle characteristics Not available.

Other information

Explosive properties Not explosive.

Flammability class Combustible IIIB estimated

Oxidising properties Not oxidising.

Specific gravity 1.03 estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidising agents.

Hazardous decomposition No haz

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation No adverse effects due to inhalation are expected.

Skin contact Prolonged skin contact may cause temporary irritation.

Eye contact Causes serious eye irritation.

Material name: DEVCON® Flexane® 80 Putty Curing Agent
6924N Version #: 05 Revision date: 04-April-2025 Issue date: 25-April-2019

Ingestion Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

vision.

Information on toxicological effects

Acute toxicity Harmful if swallowed.

Components Species Test Results

Carbon Black (CAS 1333-86-4)

<u>Acute</u> Oral

LD50 Rat > 8000 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye

irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Respiratory sensitisation Not a respiratory sensitiser.

Skin sensitisation This product is not expected to cause skin sensitisation.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects May cause damage to organs through prolonged or repeated exposure.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential Mobility in soil

No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product

residues. This material and its container must be disposed of in a safe manner.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

Material name: DEVCON® Flexane® 80 Putty Curing Agent
6924N Version #: 05 Revision date: 04-April-2025 Issue date: 25-April-2019

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and Not established.

the IBC Code

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*			
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes			
Canada	Domestic Substances List (DSL)	Yes			
Canada	Non-Domestic Substances List (NDSL)	No			
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes			
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes			
Europe	European List of Notified Chemical Substances (ELINCS)	No			
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No			
Korea	Existing Chemicals List (ECL)	Yes			
New Zealand	New Zealand Inventory	Yes			
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes			
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes			
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes			
*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)					

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 25-April-2019 04-April-2025 **Revision date**

Version No.

05

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.