SAFETY DATA SHEET

1. Identification

Product identifier Chockfast Orange Hardener

Other means of identification

GP101H, GP102H SKU# Recommended use Chocking Compound

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

ITW Performance Polymers Company name **Address** 130 Commerce Drive Montgomeryville, PA 18936

United States

Telephone Customer Service 215-855-8450 Website www.itwperformancepolymers.com

E-mail Not available. **EHS Department Contact person**

Emergency phone CHEMTREC 800-424-9300

number

International 703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4

> Acute toxicity, dermal Category 4 Skin corrosion/irritation Category 1 Serious eye damage/eye irritation Category 1 Sensitization, skin Category 1 Hazardous to the aquatic environment, Category 3

Environmental hazards

long-term hazard

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage.

May cause an allergic skin reaction. Causes serious eye damage. Harmful to aquatic life with long

lasting effects.

Precautionary statement

Prevention

Do not breathe dust or mists. Avoid breathing mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. Wash hands after handling/ Se laver les mains après manipulation.

Rinse mouth. If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off Response

> immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before

reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information 100% of the mixture consists of component(s) of unknown acute hazards to the aquatic

environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
TRIETHYLENETETRAMINE	TETA	112-24-3	80 - 100

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. Chemical burns must be treated by a physician. Get medical advice/attention if you feel unwell. In case of eczema or

other skin disorders: Seek medical attention and take along these instructions. Wash contaminated

clothing before reuse.

blindness could result.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact

present and easy to do. Continue rinsing. Get medical attention immediately.

Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content Ingestion

doesn't get into the lungs. Get medical advice/attention if you feel unwell.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to

protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may

include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Alcohol resistant foam. Powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

This product is miscible in water. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid breathing mist/vapors. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OARS. Workplace Environmental Exposure Level (WEEL) Guide

Components Type Value

TRIETHYLENETETRAMIN TWA 6 mg/m3

E (CAS 112-24-3)

1 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield. Face shield is recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance Liquid.
Physical state Liquid.
Form Liquid.

Color Colorless to light yellow.

Odor Ammoniacal.

Odor threshold Not available.

Material name: Chockfast Orange Hardener

pH 11.5

Melting point/freezing point Not available.

Initial boiling point and boiling 530.6 °F (277 °C)

range

Flash point 251.6 °F (122.0 °C) Closed Cup

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) 1 % estimated

Explosive limit - upper (%) 9.5 % estimated

Vapor pressure<0.001 kPa</th>Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) miscible with water

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature635 °F (335 °C)Decomposition temperatureNot available.ViscosityNot available.

Other information

Density0.98 g/cm3Explosive propertiesNot explosive.Oxidizing propertiesNot oxidizing.

Specific gravity 0.98

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoidContact with incompatible materials.

Incompatible materials Peroxides. Phenols.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result.

Information on toxicological effects

Acute toxicity Harmful in contact with skin. Harmful if swallowed.

Components Species Test Results

TRIETHYLENETETRAMINE (CAS 112-24-3)

Acute
Dermal
Liquid

LD50 Rat 1465 mg/kg

Oral

Liquid

LD50 Rat 1716 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential No data available.

Mobility in soil This product is miscible in water and may not disperse in soil.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsDispose of this material and its container to hazardous or special waste collection point. Incinerate

the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or

used container. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D002: Waste Corrosive material [pH ≤2 or =>12.5, or corrosive to steel]

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product

residues. This material and its container must be disposed of in a safe manner.

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN2259

UN proper shipping name

Triethylenetetramine

Transport hazard class(es)

Class 8 **Subsidiary hazard** Label(s) 8 Packing group Ш **Environmental hazards**

Marine pollutant

No.

Special precautions for

Read safety instructions, SDS and emergency procedures before handling.

B2, IB2, T7, TP2 Special provisions Packaging exceptions 154

Packaging non bulk 202 Packaging bulk 242

IATA

UN2259 **UN** number

UN proper shipping name

Triethylenetetramine

Transport hazard class(es)

Class 8 **Subsidiary hazard** Packing group Ш **Environmental hazards** No. **ERG Code** 8L

Special precautions for

user

Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Other information

Allowed with restrictions.

Cargo aircraft only

Allowed with restrictions.

IMDG

UN2259 **UN** number

UN proper shipping name

TRIETHYLENETETRAMINE

Transport hazard class(es) **Class**

8 **Subsidiary hazard** Packing group Ш

Environmental hazards

Marine pollutant No. **EmS** F-A, S-B

Special precautions for

user

Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

Not established.



IATA; IMDG



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Yes

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

..

chemical

Classified hazard

Acute toxicity (any route of exposure) Skin corrosion or irritation

categories

Skin corrosion or imiation

Serious eye damage or eye irritation Respiratory or skin sensitization

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name On inventory (yes	/no)*	
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes	
Canada	Domestic Substances List (DSL)	Yes	
Canada	Non-Domestic Substances List (NDSL)	No	
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes	
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes	
Europe	European List of Notified Chemical Substances (ELINCS)	No	
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes	
Korea	Existing Chemicals List (ECL)	Yes	
New Zealand	New Zealand Inventory	Yes	
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes	
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes	
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes	
*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).			

^{16.} Other information, including date of preparation or last revision

 Issue date
 08-28-2013

 Revision date
 01-24-2025

Version # 16

HMIS® ratings Health: 3

Flammability: 1 Physical hazard: 0 Personal protection: B

NFPA ratings Health: 3

Flammability: 1 Instability: 0

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use,

processing, storage, transportation, disposal and release.

Revision informationThis document has undergone significant changes and should be reviewed in its entirety.