

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture Devcon Aluminum Liquid (F2) Hardener

Registration number -

Product registration number UFI: UT40-60FR-Q00F-VVR9

Synonyms None.

SKU# 10211H, 10711H, 11211H

Issue date 07-July-2025

Version number 01

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Not available.

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Supplier

Company name ITW Performance Polymers

Address Bay 150
Shannon Industrial Estate
Co. Clare, Ireland

Division

Telephone Phone 353(61)771500

e-mail customerservice.shannon@itwpp.com

Contact person Not available.

1.4. Emergency telephone number Emergency Number 44(0)1235 239 670

General emergency 112 or 999 SDS/Product information may not be available for the Emergency Service.

Non-emergency medical helpline 111 SDS/Product information may not be available for the Emergency Service.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies. The classification of the substance or mixture has been performed in accordance with ABNT NBR 14725.

Classification according to Regulation (EC) No 1272/2008 as amended

Health hazards

Acute toxicity, oral	Category 4	H302 - Harmful if swallowed.
Acute toxicity, dermal	Category 4	H312 - Harmful in contact with skin.
Skin corrosion/irritation	Category 1B	H314 - Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Category 1	H318 - Causes serious eye damage.
Skin sensitisation	Category 1	H317 - May cause an allergic skin reaction.
Reproductive toxicity	Category 2	H361 - Suspected of damaging fertility or the unborn child.

Specific target organ toxicity - repeated exposure

Category 2

H373 - May cause damage to organs through prolonged or repeated exposure.

Environmental hazards

Hazardous to the aquatic environment, long-term aquatic hazard

Category 3

H412 - Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains:

3,6-diazaoctanethylenediamin; triethylenetetramine, Fatty Acids, C18-unsatd., Dimers, Oligomeric Reaction Products With Tall-oil Fatty Acids And Triethylenetetramine, PHENOL, STYRENATED, 1-(2-aminoethyl)piperazine

Hazard pictograms



Signal word

Danger

Hazard statements

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe vapour.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response

P330	Rinse mouth.
P301 + P330 + P331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P302 + P352	IF ON SKIN: Wash with plenty of water.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE/doctor.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage

P405	Store locked up.
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Disposal

P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
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Supplemental label information

55.2238805968 % of the mixture consists of component(s) of unknown acute oral toxicity.
99.9999999997 % of the mixture consists of component(s) of unknown acute inhalation toxicity.
99.9999999997 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 55.2238805968 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at a concentration equal to or greater than 0.1% by weight.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
3,6-diazaoctanethylenediamin; triethylenetetramine	30-60%	112-24-3 203-950-6	01-2119487919-13-0000	612-059-00-5	Classification: Acute Tox. 4;H302, Acute Tox. 4;H312, Skin Corr. 1B;H314, Eye Dam. 1;H318, Skin Sens. 1;H317, Aquatic Chronic 3;H412
Fatty Acids, C18-unsatd., Dimers, Oligomeric Reaction Products With Tall-oil Fatty Acids And Triethylenetetramine	30-60%	68082-29-1 500-191-5	-	-	Classification: -
PHENOL, STYRENATED	5-10%	61788-44-1 262-975-0	01-2119980970-27-0000	-	Classification: -
1-(2-aminoethyl)piperazine	1-5%	140-31-8 205-411-0	01-2119471486-30-0003	612-105-00-4	Classification: Acute Tox. 4;H302, Acute Tox. 4;H312, Skin Corr. 1B;H314, Skin Corr. 1C;H314, Eye Dam. 1;H318, Skin Sens. 1;H317, Aquatic Chronic 3;H412

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Union workplace exposure limit(s).

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

4.1. Description of first aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control centre immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.

Ingestion

Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

4.2. Most important symptoms and effects, both acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Prolonged exposure may cause chronic effects.

4.3. Indication of any immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards

No unusual fire or explosion hazards noted.

5.1. Extinguishing media	
Suitable extinguishing media	Alcohol resistant foam. Powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	During fire, gases hazardous to health may be formed.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
For emergency responders	Keep unnecessary personnel away. Ensure adequate ventilation. Avoid breathing mist/vapours. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.
6.2. Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
6.3. Methods and material for containment and cleaning up	Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.
6.4. Reference to other sections	For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapours. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.
7.2. Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
7.3. Specific end use(s)	Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters	
Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Recommended monitoring procedures	Follow standard monitoring procedures.
Derived no effect levels (DNELs)	Not available.
Predicted no effect concentrations (PNECs)	Not available.
8.2. Exposure controls	

Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.
Individual protection measures, such as personal protective equipment	
General information	Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
Eye/face protection	Chemical respirator with organic vapour cartridge and full facepiece.
Skin protection	
- Hand protection	Wear appropriate chemical resistant gloves.
- Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	Chemical respirator with organic vapour cartridge and full facepiece.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
Hygiene measures	Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.
Environmental exposure controls	Inform appropriate managerial or supervisory personnel of all environmental releases. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Colour	Amber
Odour	Amine
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	12 °C (53.6 °F) estimated
Initial boiling point and boiling range	232 °C (449.6 °F)
Flash point	>93.0 °C (>199.4 °F)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	<10 mm Hg
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	337.78 °C (640 °F) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Explosive properties	Not explosive.

Oxidising properties Not oxidising.

9.2. Other information

Density 0.98 g/cm³

Specific gravity 0.98

SECTION 10: Stability and reactivity

10.1. Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability Material is stable under normal conditions.

10.3. Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.

10.5. Incompatible materials Peroxides. Phenols.

10.6. Hazardous decomposition products No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system.

Skin contact Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns. Harmful if swallowed.

Symptoms Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

11.1. Information on toxicological effects

Acute toxicity Harmful in contact with skin. Harmful if swallowed.

Components	Species	Test Results
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3,6-diazaoctanethylenediamin; triethylenetetramine (CAS 112-24-3)

Acute

Dermal

Liquid

LD50

Rat

1465 mg/kg

Oral

Liquid

LD50

Rat

1716 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory sensitisation Due to partial or complete lack of data the classification is not possible.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.

Carcinogenicity Due to partial or complete lack of data the classification is not possible.

Reproductive toxicity Suspected of damaging fertility or the unborn child.

Specific target organ toxicity - single exposure Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Mixture versus substance information No information available.

SECTION 12: Ecological information

12.1. Toxicity	Harmful to aquatic life with long lasting effects.
12.2. Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
12.3. Bioaccumulative potential	No data available.
Partition coefficient n-octanol/water (log Kow)	Not available.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	No data available.
12.5. Results of PBT and vPvB assessment	This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.
12.6. Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods	
Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number	UN2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (3,6-diazaoctanethylenediamin; triethylenetetramine, 1-(2-aminoethyl)piperazine)
14.3. Transport hazard class(es)	
Class	8
Subsidiary hazard	-
Label(s)	8
Hazard No. (ADR)	80
Tunnel restriction code	E
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

RID

14.1. UN number	UN2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (3,6-diazaoctanethylenediamin; triethylenetetramine, 1-(2-aminoethyl)piperazine)
14.3. Transport hazard class(es)	
Class	8
Subsidiary hazard	-
Label(s)	8
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

ADN

14.1. UN number	UN2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (3,6-diazaoctanethylenediamin; triethylenetetramine, 1-(2-aminoethyl)piperazine)

14.3. Transport hazard class(es)

Class 8
 Subsidiary hazard -
 Label(s) 8

14.4. Packing group II**14.5. Environmental hazards** No.**14.6. Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.**IATA****14.1. UN number** UN2735**14.2. UN proper shipping name** Amines, liquid, corrosive, n.o.s. (3,6-diazaoctanethylenediamin; triethylenetetramine, 1-(2-aminoethyl)piperazine)**14.3. Transport hazard class(es)**

Class 8
 Subsidiary hazard -

14.4. Packing group II**14.5. Environmental hazards** No.**ERG Code** 8L**14.6. Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.**Other information****Passenger and cargo aircraft** Allowed with restrictions.**Cargo aircraft only** Allowed with restrictions.**IMDG****14.1. UN number** UN2735**14.2. UN proper shipping name** AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (3,6-diazaoctanethylenediamin; triethylenetetramine, 1-(2-aminoethyl)piperazine)**14.3. Transport hazard class(es)**

Class 8
 Subsidiary hazard -

14.4. Packing group II**14.5. Environmental hazards****Marine pollutant** No.**EmS** F-A, S-B**14.6. Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

ADN; ADR; IATA; IMDG; RID**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Retained direct EU regulations****Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended**

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended
Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended
Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended
Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended
Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA
Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended
Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended -
Conditions of restriction given for the associated entry number should be considered
Not listed.

Other regulations

This product is classified and labelled in accordance with the retained CLP Regulation (EC) No 1272/2008, as amended for Great Britain. This Safety Data Sheet is compiled in accordance with REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758.

Follow the requirements of the Control of Substances Hazardous to Health Regulations 2002 [SI 2002/2677], as amended, when using this material. New or expectant mothers should not work with this product if there is a risk due to exposure, in accordance with the Management of Health and Safety at Work Regulations 1999 [SI 1999/3242], as amended.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstract Service.
CEN: European Committee for Standardization.
IATA: International Air Transport Association.
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
IMDG: International Maritime Dangerous Goods.
MARPOL: International Convention for the Prevention of Pollution from Ships.
PBT: Persistent, bioaccumulative and toxic.
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
STEL: Short term exposure limit.
TWA: Time Weighted Average.
vPvB: Very persistent and very bioaccumulative.

References

Not available.

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any statements, which are not written out in full under sections 2 to 15

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H412 Harmful to aquatic life with long lasting effects.

Revision information

Product and Company Identification: Product Registration Numbers

Training information

Follow training instructions when handling this material.

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.