SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA832 Adhesive

Other means of identification

SKU# 0533

Recommended useNot available. **Recommended restrictions**None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers

Address 30 Endicott Street

Danvers, MA 01923

United States

Telephone Customer Service 978-777-1100

Website www.itwperformancepolymers.com

E-mail Not available.

Contact person EHS Department

Emergency phone number Chemtrec 800-424-9300

International 703-527-3887

2. Hazard(s) identification

Physical hazardsFlammable liquidsCategory 2Health hazardsAcute toxicity, inhalationCategory 4Skin corrosion/irritationCategory 1Serious eye damage/eye irritationCategory 1

Sensitization, skin Category 1A

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapor. Causes severe skin burns and eye damage. May cause an

allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause respiratory

irritation.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly

closed. Ground/bond container and receiving equipment. Use explosion-proof

electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist/vapors. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all

contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated

clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.

Storage Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Hazard(s) not otherwise classified (HNOC)

Supplemental information

Dispose of contents/container in accordance with local/regional/national/international regulations.

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl Methacrylate		80-62-6	40 - 70
METHACRYLIC ACID		79-41-4	2.5 - 10
Paraffin Wax		8002-74-2	1 - 2.5
N,n-dimethyl-p-toluidine		99-97-8	0.1 - 1
Other components below repo	rtable levels		30 - 60

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods General fire hazards Use standard firefighting procedures and consider the hazards of other involved materials.

Highly flammable liquid and vapor.

Material name: PLEXUS® MA832 Adhesive SDS US 2/10 0533 Version #: 02 Revision date: 05-03-2020 Issue date: 07-12-2019

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Co Components	ntaminants (29 CFR 1910.1000) Type	Value	
Methyl Methacrylate (CAS 80-62-6)	PEL	410 mg/m3	
00 02 0)		100 ppm	
US. ACGIH Threshold Limit Values	_		_
Components	Туре	Value	Form
METHACRYLIC ACID (CAS 79-41-4)	TWA	20 ppm	

Material name: PLEXUS® MA832 Adhesive

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US. ACGIH Threshold Limit Values	S		
Components	Туре	Value	Form
Methyl Methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
US. NIOSH: Pocket Guide to Chem	nical Hazards		
Components	Туре	Value	Form
METHACRYLIC ACID (CAS 79-41-4)	TWA	70 mg/m3	
		20 ppm	
Methyl Methacrylate (CAS 80-62-6)	TWA	410 mg/m3	
		100 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
US. Workplace Environmental Exp	oosure Level (WEEL) Guides		
Components	Туре	Value	
N,n-dimethyl-p-toluidine (CAS 99-97-8)	TWA	0.5 ppm	

Biological limit values No biological exposure limits noted for the ingredient(s).

Occupational Exposure Limits are not relevant to the current physical form of the product. **Exposure guidelines**

US - California OELs: Skin designation

METHACRYLIC ACID (CAS 79-41-4) Can be absorbed through the skin.

US - Tennessee OELs: Skin designation

METHACRYLIC ACID (CAS 79-41-4) Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

METHACRYLIC ACID (CAS 79-41-4) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eve/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Other Wear appropriate chemical resistant clothing.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not

be allowed out of the workplace.

9. Physical and chemical properties

Appearance Paste. Physical state Liquid. **Form** Liquid. Paste. Color Off-white Odor Fragrant Odor threshold Not available.

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pH Not available.

Melting point/freezing point -54.4 °F (-48 °C) estimated Initial boiling point and boiling 212.9 °F (100.5 °C) estimated

range

Flash point 50.0 °F (10.0 °C) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

2.1 % estimated

(%)

Flammability limit - upper

12.5 % estimated

(%)

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 51.33 hPa estimated

Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Density 0.95 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Flammable IB estimated

Oxidizing properties Not oxidizing.

Specific gravity 0.95 estimated

VOC < 50 g/l Mixed

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability

Material is stable under normal conditions.

Possibility of hazardous

Hazardous polymerization does not occur.

reactions

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents. Nitrates. Peroxides.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Harmful if inhaled.

Skin contact Causes severe skin burns. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity Harmful if inhaled.

Components Species Test Results

METHACRYLIC ACID (CAS 79-41-4)

Acute Dermal

LD50 Rabbit 500 mg/kg

Inhalation

LC50 Rat 7.1 mg/l, 4 Hours

Oral

LD50 Rat 1060 mg/kg

Methyl Methacrylate (CAS 80-62-6)

Acute Inhalation

LC50 Mouse 18.5 mg/l, 2 Hours

Oral

LD50 Rat 7800 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye

Causes serious eye damage.

irritation

Respiratory or skin sensitization

ACGIH sensitization

METHYL METHACRYLATE (CAS 80-62-6)

Dermal sensitization

Respiratory sensitization Due to partial or complete lack of data the classification is not possible.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.

Carcinogenicity Risk of cancer cannot be excluded with prolonged exposure.

IARC Monographs. Overall Evaluation of Carcinogenicity

Methyl Methacrylate (CAS 80-62-6) 3 Not classifiable as to carcinogenicity to humans.

N,n-dimethyl-p-toluidine (CAS 99-97-8) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicityDue to partial or complete lack of data the classification is not possible.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Due to partial or complete lack of data the classification is not possible.

Aspiration hazardDue to partial or complete lack of data the classification is not possible.

Chronic effects Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

METHACRYLIC ACID 0.93
Methyl Methacrylate 1.38

Mobility in soil No data available.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation

potential.

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13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the

> material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code D001: Waste Flammable material with a flash point <140 F

D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

UN1133 **UN number**

UN proper shipping name Adhesives, containing a flammable liquid, Limited Quantity

Transport hazard class(es)

3 Class Subsidiary risk Label(s) 3 **Packing group** Ш

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

B1, B52, IB3, T2, TP1 **Special provisions**

150 Packaging exceptions Packaging non bulk 173 Packaging bulk 242

IATA

UN number UN1133

UN proper shipping name Transport hazard class(es)

Adhesives containing flammable liquid, Limited Quantity

Class 3 Subsidiary risk Packing group Ш **Environmental hazards** No. **ERG Code** 3L

Other information

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN1133

UN proper shipping name ADHESIVES containing flammable liquid, Limited Quantity

Transport hazard class(es)

Class 3 Subsidiary risk Ш Packing group **Environmental hazards**

Marine pollutant No. F-E, S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and Not established.

the IBC Code

Material name: PLEXUS® MA832 Adhesive 0533 Version #: 02 Revision date: 05-03-2020 Issue date: 07-12-2019





15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Methyl Methacrylate (CAS 80-62-6)

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Methyl Methacrylate (CAS 80-62-6) Listed.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Methyl Methacrylate (CAS 80-62-6) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Yes

Classified hazard categories

chemical

Flammable (gases, aerosols, liquids, or solids)

Acute toxicity (any route of exposure)

Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitization

Specific target organ toxicity (single or repeated exposure)

Hazard not otherwise classified (HNOC)

SARA 313 (TRI reporting)

Chemical name CAS number % by wt. Methyl Methacrylate 80-62-6 40 - 70

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Methyl Methacrylate (CAS 80-62-6)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Material name: PLEXUS® MA832 Adhesive

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Safe Drinking Water Act

Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Methyl Methacrylate (CAS 80-62-6) Low priority

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including Lead, which is known to the State of California

to cause cancer and birth defects or other reproductive harm. For more information go

to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Listed: April 1, 1988 Acetaldehyde (CAS 75-07-0) Ethylene Oxide (CAS 75-21-8) Listed: July 1, 1987 N,n-dimethyl-p-toluidine (CAS 99-97-8) Listed: May 2, 2014

California Proposition 65 - CRT: Listed date/Developmental toxin

Ethylene Glycol (CAS 107-21-1) Listed: June 19, 2015 Ethylene Oxide (CAS 75-21-8) Listed: August 7, 2009 California Proposition 65 - CRT: Listed date/Female reproductive toxin

Ethylene Oxide (CAS 75-21-8) Listed: February 27, 1987

California Proposition 65 - CRT: Listed date/Male reproductive toxin

Inventory name

Ethylene Oxide (CAS 75-21-8) Listed: August 7, 2009

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Methyl Methacrylate (CAS 80-62-6) N,n-dimethyl-p-toluidine (CAS 99-97-8)

International Inventories

Country(s) or region

Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Toxic Substances Control Act (TSCA) Inventory

16. Other information, including date of preparation or last revision

Issue date 07-12-2019 05-03-2020 **Revision date**

Version # 02

United States & Puerto Rico

HMIS® ratings Health: 3 Flammability: 3

Physical hazard: 0

Health: 3 NFPA ratings

> Flammability: 3 Instability: 0

Material name: PLEXUS® MA832 Adhesive

SDS US

Yes

On inventory (yes/no)*

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Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information

Hazard(s) identification: Hazard statement

Hazard(s) identification: Response

Composition / Information on Ingredients: Component Summary

First-aid measures: Ingestion

First-aid measures: Indication of immediate medical attention and special treatment needed

First-aid measures: Skin contact

First-aid measures: Most important symptoms/effects, acute and delayed

Handling and storage: Precautions for safe handling

Exposure controls/personal protection: Appropriate engineering controls

Toxicological information: Corrosivity Toxicological information: Ingestion Toxicological information: Skin contact

Toxicological information: Symptoms related to the physical, chemical and toxicological

characteristics

Material name: PLEXUS® MA832 Adhesive 0533 Version #: 02 Revision date: 05-03-2020 Issue date: 07-12-2019

SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA830/832 EU Gray Activator

Other means of identification

SKU# 0642

Recommended useNot available. **Recommended restrictions**None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers

Address 30 Endicott Street

Danvers, MA 01923 United States

Telephone Customer Service 978-777-1100

Website www.itwperformancepolymers.com

E-mail Not available.

Contact person EHS Department

Emergency phone number Chemtrec 800-424-9300

International 703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazardsSkin corrosion/irritationCategory 2

Serious eye damage/eye irritation Category 2A
Sensitization, skin Category 1

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Precautionary statement

Prevention Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the

workplace. Wear eye protection/face protection. Wear protective gloves.

Response If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take

off contaminated clothing and wash it before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Dibenzoyl Peroxide		94-36-0	10 - 30
Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)	EPOXY RESIN	25068-38-6	10 - 30
DIISODECYL ADIPATE		27178-16-1	10 - 20
Titanium Dioxide	TITANIUM DIOXIDE	13463-67-7	1 - 5
STYRENE BLOCK POLYMER WITH ISOPRENE, HYDROGENATED		68648-89-5	1 - 2.5
STYRENE-ETHYLENE/BUTYLENE -STYRENE BLOCK COPOLYMER		66070-58-4	1 - 2.5
Other components below reportable	e levels		20 - 40

4. First-aid measures

Move to fresh air. Call a physician if symptoms develop or persist. Inhalation

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of

eczema or other skin disorders: Seek medical attention and take along these instructions. Wash

contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Rinse mouth. Get medical attention if symptoms occur. Ingestion

Most important symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment needed

General information

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters

Fire fighting

equipment/instructions

Specific methods General fire hazards Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

During fire, gases hazardous to health may be formed.

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials.

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling A

Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe

good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the

SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value	Form
Dibenzoyl Peroxide (CAS 94-36-0)	PEL	5 mg/m3	
Titanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.
US. OSHA Table Z-3 (29 CFR 191	0.1000)		
Components	Туре	Value	Form
Titanium Dioxide (CAS 13463-67-7)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
US. ACGIH Threshold Limit Value	es		
Components	Туре	Value	
Dibenzoyl Peroxide (CAS 94-36-0)	TWA	5 mg/m3	
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	
US. NIOSH: Pocket Guide to Che	mical Hazards		
Components	Type	Value	

Biological limit values

Dibenzoyl Peroxide (CAS

Appropriate engineering controls

94-36-0)

No biological exposure limits noted for the ingredient(s).

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety

5 mg/m3

shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

TWA

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the

workplace.

9. Physical and chemical properties

Appearance Viscous. Liquid.

Physical state Liquid.

Form Viscous. Liquid.

Color Grey. Odor Slight.

Odor threshold Not available. Not available. pН

217.4 °F (103 °C) estimated Melting point/freezing point Initial boiling point and boiling 608 °F (320 °C) estimated

range

Flash point 265.0 °F (129.4 °C) estimated

Not available. **Evaporation rate** Not applicable. Flammability (solid, gas) Upper/lower flammability or explosive limits Not available.

Flammability limit - lower

(%) Flammability limit - upper

Not available.

(%)

Not available. Explosive limit - lower (%) Explosive limit - upper (%) Not available.

Vapor pressure 0.00005 hPa estimated

Not available. Vapor density Not available. Relative density

Solubility(ies)

Not available. Solubility (water) Not available. Partition coefficient

(n-octanol/water)

176 °F (80 °C) estimated **Auto-ignition temperature**

Decomposition temperature Not available. Not available. **Viscosity**

Other information

Density 1.16 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Combustible IIIB estimated

Oxidizing properties Not oxidizing. Percent volatile 6.32 % estimated 1.16 estimated Specific gravity VOC < 50 g/l Mixed

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Contact with incompatible materials. Conditions to avoid

Incompatible materials Acids. Alcohols. Amines.

Hazardous decomposition products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Prolonged inhalation may be harmful. Inhalation

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Causes serious eye irritation. Eye contact

Ingestion Knowledge about health hazard is incomplete.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.

toxicological characteristics Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not known.

Components Species Test Results

Dibenzoyl Peroxide (CAS 94-36-0)

Acute Oral

LD50 Rat 7710 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Due to partial or complete lack of data the classification is not possible.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity

Due to partial or complete lack of data the classification is not possible.

Carcinogenicity

Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Dibenzoyl Peroxide (CAS 94-36-0)

3 Not classifiable as to carcinogenicity to humans.

Titanium Dioxide (CAS 13463-67-7)

2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity

Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity -

single exposure

Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity -

repeated exposure

Due to partial or complete lack of data the classification is not possible.

Aspiration hazardDue to partial or complete lack of data the classification is not possible.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Dibenzoyl Peroxide 3.46

Mobility in soil No data available.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation

potential.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

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Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Not established.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Dibenzoyl Peroxide (CAS 94-36-0)

% 1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Dibenzoyl Peroxide (CAS 94-36-0)

Listed.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Yes

chemical

Classified hazard

Skin corrosion or irritation

categories

Serious eye damage or eye irritation Respiratory or skin sensitization

SARA 313 (TRI reporting)

Chemical name

CAS number

% by wt.

Dibenzoyl Peroxide

94-36-0

10 - 30

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including Titanium Dioxide, which is known to the State

of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

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US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Titanium Dioxide (CAS 13463-67-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

 Issue date
 07-12-2019

 Revision date
 05-05-2020

Version # 02

HMIS® ratings Health: 2

Flammability: 1

Physical hazard: 0

NFPA ratings Health: 2

Flammability: 1 Instability: 0

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

Material name: PLEXUS® MA830/832 EU Gray Activator

SDS US