SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA8105 Adhesive

Other means of identification None.

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ITW Performance Polymers

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Contact personCustomer ServiceTelephone number978-777-1100

Fax E-mail

Emergency telephone 800-424-9300

number

Supplier Not available.

2. Hazard identification

Physical hazardsFlammable liquidsCategory 2Health hazardsAcute toxicity, dermalCategory 4Acute toxicity, inhalationCategory 4Skin corrosion/irritationCategory 1ASerious eye damage/eye irritationCategory 1Sensitization, skinCategory 1A

Not classified.

Environmental hazards

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapour. Harmful in contact with skin. Causes severe skin burns and

eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if

inhaled.

Precautionary statement

Prevention Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Do not breathe mist/vapours. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the

workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off

immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to

extinguish.

Storage Disposal Other hazards Store in a well-ventilated place. Keep cool. Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapour. May cause flash fire or explosion.

Supplemental information

33 % of the mixture consists of component(s) of unknown acute oral toxicity. 74.85 % of the mixture consists of component(s) of unknown acute dermal toxicity. 73.43 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 79.18 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl methacrylate		80-62-6	30 - 60
Methacrylic acid		79-41-4	7 - 13
2-PHENOXYETHYL METHACRYLATE		10595-06-9	3 - 7
Lauryl methacrylate		142-90-5	1 - 5
Maleic acid		110-16-7	1 - 5
TERT-BUTYL PERBENZOATE		614-45-9	1 - 5
TRIMETHYLOLPROPANE TRIMETHACRYLATE		3290-92-4	1 - 5
HEXADECYL METHACRYLATE		2495-27-4	0.5 - 1.5
Paraffin wax		8002-74-2	0.5 - 1.5
BUTYLATED HYDROXYTOLUENE (BHT)		128-37-0	0.1 - 1
P-BENZOQUINONE		106-51-4	0.1 - 1
Other components below reportable	levels		30 - 60

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison centre or doctor/physician if you feel unwell.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control centre immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.

Ingestion

Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Material name: PLEXUS® MA8105 Adhesive

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Specific hazards arising from the chemical

Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods
General fire hazards

Use standard firefighting procedures and consider the hazards of other involved materials.

Highly flammable liquid and vapour.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist/vapours. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values			
Components	Туре	Value	Form
BUTYLATED HYDROXYTOLUENE (BHT) (CAS 128-37-0)	TWA	2 mg/m3	Inhalable fraction and vapour.
METHACRYLIC ACID (CAS 79-41-4)	TWA	20 ppm	
METHYL METHACRYLATE (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
P-BENZOQUINONE (CAS 106-51-4)	TWA	0.1 ppm	
Canada. Alberta OELs (Occupationa			
Components	Туре	Value	Form
BUTYLATED HYDROXYTOLUENE (BHT) (CAS 128-37-0)	TWA	10 mg/m3	
METHACRYLIC ACID (CAS 79-41-4)	TWA	70 mg/m3	
		20 ppm	
METHYL METHACRYLATE (CAS 80-62-6)	STEL	410 mg/m3	
		100 ppm	
	TWA	205 mg/m3	
		50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
P-BENZOQUINONE (CAS 106-51-4)	TWA	0.4 mg/m3	
		0.1 ppm	
Canada. British Columbia OELs. (Oc		nits for Chemical Substances, O	ccupational Health and
Safety Regulation 296/97, as amende Components	ed) Type	Value	Form
BUTYLATED HYDROXYTOLUENE (BHT) (CAS 128-37-0)	TWA	2 mg/m3	Vapor and aerosol, inhalable.
METHACRYLIC ACID (CAS 79-41-4)	TWA	20 ppm	
METHYL METHACRYLATE (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
P-BENZOQUINONE (CAS 106-51-4)	TWA	0.1 ppm	
Canada. Manitoba OELs (Reg. 217/20 Components	006, The Workplace Safe Type	ty And Health Act) Value	Form
BUTYLATED HYDROXYTOLUENE (BHT) (CAS 128-37-0)	TWA	2 mg/m3	Inhalable fraction and vapour.
METHACRYLIC ACID (CAS 79-41-4)	TWA	20 ppm	

Canada, Maniloba OELS (Reg. 217 Components	/2006, The Workplace Safety A Type	nd Health Act) Value	Form
-			1 01111
METHYL METHACRYLATE CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
araffin wax (CAS 002-74-2)	TWA	2 mg/m3	Fume.
P-BENZOQUINONE (CAS 06-51-4)	TWA	0.1 ppm	
Canada. Ontario OELs. (Control of		- ·	_
components	Туре	Value	Form
UTYLATED IYDROXYTOLUENE (BHT) CAS 128-37-0)	TWA	2 mg/m3	Inhalable fraction and vapour.
METHACRYLIC ACID (CAS 9-41-4)	TWA	20 ppm	
METHYL METHACRYLATE CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 002-74-2)	TWA	2 mg/m3	Fume.
P-BENZOQUINONE (CAS 06-51-4)	TWA	0.1 ppm	
canada. Quebec OELs. (Ministry o	f Labor - Regulation respecting Type	g occupational health and sa Value	fety) Form
BUTYLATED	TWA	10 mg/m3	-
IYDROXYTOLUENE (BHT) CAS 128-37-0)	TVVA	To mg/ms	
METHACRYLIC ACID (CAS 9-41-4)	TWA	70 mg/m3	
		20 ppm	
METHYL METHACRYLATE CAS 80-62-6)	TWA	205 mg/m3	
		50 ppm	
araffin wax (CAS 002-74-2)	TWA	2 mg/m3	Fume.
-BENZOQUINONE (CAS 06-51-4)	TWA	0.44 mg/m3	
		0.1 ppm	
Canada. Saskatchewan OELs (Oct Components	cupational Health and Safety Ro Type	egulations, 1996, Table 21) Value	Form
BUTYLATED HYDROXYTOLUENE (BHT) CAS 128-37-0)	15 minute	4 mg/m3	Inhalable fraction and vapour.
<u></u> 3,	8 hour	2 mg/m3	Inhalable fraction and vapour.
1ETHACRYLIC ACID (CAS 9-41-4)	15 minute	30 ppm	·
,	8 hour	20 ppm	
ETHYL METHACRYLATE	15 minute	100 ppm	
CAS 80-62-6)		50 ppm	
JAS 80-62-6)	8 hour	эо ррпі	
CAS 80-62-6) Paraffin wax (CAS 8002-74-2)	8 hour 15 minute	4 mg/m3	Fume.

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) Type

P-BENZOQUINONE (CAS 15 minute 0.3 ppm

106-51-4)

Components

8 hour 0.1 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Appropriate engineering controls

Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this

Value

Form

product.

Individual protection measures, such as personal protective equipment

Wear safety glasses with side shields (or goggles) and a face shield. Face shield is Eye/face protection

recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

If engineering controls do not maintain airborne concentrations below recommended exposure Respiratory protection

limits (where applicable) or to an acceptable level (in countries where exposure limits have not

been established), an approved respirator must be worn.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Liquid. Physical state Liquid. **Form**

Not available. Colour Not available. Odour **Odour threshold** Not available. Not available. Hq

-48 °C (-54.4 °F) estimated Melting point/freezing point Initial boiling point and boiling 100.5 °C (212.9 °F) estimated

range

Flash point 10.0 °C (50.0 °F) estimated

Not available. **Evaporation rate** Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

2.1 % estimated

(%)

Flammability limit - upper

12.5 % estimated

Not available. Explosive limit - lower (%) Explosive limit - upper Not available.

(%)

37.7 hPa estimated Vapour pressure Vapour density Not available. Relative density Not available.

Solubility(ies)

Solubility (water) Not available. Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature

67.78 °C (154 °F) estimated

Decomposition temperature

Not available. Not available.

Other information

Viscosity

Density 0.99 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Flammable IB estimated

Oxidising properties Not oxidising. 0.99 estimated Specific gravity

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions. Possibility of hazardous Hazardous polymerisation does not occur.

reactions Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with

incompatible materials.

Strong oxidising agents. Nitrates. Peroxides. Incompatible materials

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Harmful if inhaled. Inhalation

Skin contact Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.

Eye contact Causes serious eye damage. Causes digestive tract burns. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result.

Information on toxicological effects

Harmful if inhaled. Harmful in contact with skin. **Acute toxicity**

Components **Species Test Results**

BUTYLATED HYDROXYTOLUENE (BHT) (CAS 128-37-0)

Acute Oral

LD50 Rat 890 mg/kg

Lauryl methacrylate (CAS 142-90-5)

Acute

Oral

LD50 Rat > 5 g/kg

Maleic acid (CAS 110-16-7)

Acute Dermal

LD50 Rabbit

1560 mg/kg

Oral

LD50 Rat 708 mg/kg

Material name: PLEXUS® MA8105 Adhesive

4274 Version #: 01 Issue date: 25-November-2021

Components Species Test Results

Methyl methacrylate (CAS 80-62-6)

Acute Inhalation

LC50 Mouse 18.5 mg/l, 2 Hours

Oral

LD50 Rat 7800 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye

Causes serious eye damage.

irritation

Respiratory or skin sensitisation

ACGIH sensitisation

Methyl methacrylate (CAS 80-62-6)

Dermal sensitisation

Canada - Alberta OELs: Irritant

BUTYLATED HYDROXYTOLUENE (BHT) Irritant

(CAS 128-37-0)

Methacrylic acid (CAS 79-41-4) Irritant

Canada - Manitoba OELs Hazard: Dermal sensitization

Methyl methacrylate (CAS 80-62-6)

Dermal sensitisation

Canada - Quebec OELs: Sensitizer

Methyl methacrylate (CAS 80-62-6) Sensitiser.

Canada - Saskatchewan OELs Hazard Data: Sensitiser

Methyl methacrylate (CAS 80-62-6)

Sensitiser.

Respiratory sensitisation Not a respiratory sensitizer.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity

ACGIH Carcinogens

BUTYLATED HYDROXYTOLUENE (BHT)

A4 Not classifiable as a human carcinogen.

(CAS 128-37-0)

Methyl methacrylate (CAS 80-62-6)

A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

BUTYLATED HYDROXYTOLUENE (BHT) Not classifiable as a human carcinogen.

(CAS 128-37-0)

Methyl methacrylate (CAS 80-62-6)

Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

BUTYLATED HYDROXYTOLUENE (BHT) 3 Not classifiable as to carcinogenicity to humans.

(CAS 128-37-0)

Methyl methacrylate (CAS 80-62-6) 3 Not classifiable as to carcinogenicity to humans. P-BENZOQUINONE (CAS 106-51-4) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Maleic acid -0.48

Partition coefficient n-octanol / water (log Kow)

0.93 Methacrylic acid Methyl methacrylate 1.38 P-BENZOQUINONE 0.2

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

UN2924 **UN** number

UN proper shipping name FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Methyl methacrylate, Methacrylic acid), Limited

Quantity

Transport hazard class(es)

Class 3 8 Subsidiary risk Packing group Ш

Environmental hazards Not available.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN2924 **UN** number

UN proper shipping name Transport hazard class(es) Flammable liquid, corrosive, n.o.s. (Methyl Methacrylate, METHACRYLIC ACID), Limited Quantity

3 Class 8 Subsidiary risk Ш Packing group **Environmental hazards** No. **ERG Code** 3CH

Other information

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN2924

FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Methyl Methacrylate, METHACRYLIC ACID), UN proper shipping name

Limited Quantity

Transport hazard class(es)

3 **Class** Subsidiary risk 8 Packing group Ш **Environmental hazards**

Marine pollutant No. **EmS** F-E, S-C

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Not established. Transport in bulk according to

Annex II of MARPOL 73/78 and

the IBC Code

9 / 11





15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes

Country(s) or region Inventory name On inventory (yes/no)*

Philippines Philippine Inventory of Chemicals and Chemical Substances

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI) Yes United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 25-November-2021

Version No. 01

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Material name: PLEXUS® MA8105 Adhesive SDS CANADA 11 / 11

SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA8105 Activator

Other means of identification None.

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ITW Performance Polymers

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Contact personCustomer ServiceTelephone number978-777-1100

Fax E-mail

Emergency telephone 800-424-9300

number

Supplier Not available.

2. Hazard identification

Physical hazardsFlammable liquidsCategory 2Health hazardsAcute toxicity, inhalationCategory 4Skin corrosion/irritationCategory 2

Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2B
Sensitization, skin Category 1A

Specific target organ toxicity following single Category 3 respiratory tract irritation

exposure

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction.

Causes eye irritation. Harmful if inhaled. May cause respiratory irritation.

Precautionary statement

Prevention Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing mist/vapours. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF

INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTRE/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to

extinguish.

Material name: PLEXUS® MA8105 Activator

SDS CANADA

Storage Disposal

Other hazards

Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapour. May cause flash fire or explosion.

Supplemental information

12.63 % of the mixture consists of component(s) of unknown acute oral toxicity. 85.58 % of the mixture consists of component(s) of unknown acute dermal toxicity. 85.58 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 85.58 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl methacrylate		80-62-6	60 - 100
Paraffin wax		8002-74-2	1 - 5
Calcium carbonate		471-34-1	0.1 - 1
Other components below reportable levels			15 - 40

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison centre or doctor/physician if you feel unwell.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eves with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important

symptoms/effects, acute and delayed

Indication of immediate medical attention and special treatment needed

reaction. Dermatitis. Rash. Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under

observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods General fire hazards Use standard firefighting procedures and consider the hazards of other involved materials.

Highly flammable liquid and vapour.

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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

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US. ACGIH Threshold Limit Values Components	Туре	Value	Form
METHYL METHACRYLATE (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.

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Components	Туре	Value	Form
Calcium carbonate (CAS 471-34-1)	TWA	10 mg/m3	
METHYL METHACRYLATE (CAS 80-62-6)	STEL	410 mg/m3	
,		100 ppm	
	TWA	205 mg/m3	
		50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Canada. British Columbia OELs. (Od Safety Regulation 296/97, as amend		for Chemical Substances, O	ccupational Health and
Components	Туре	Value	Form
Calcium carbonate (CAS 471-34-1)	STEL	20 mg/m3	Total dust.
ŕ	TWA	3 mg/m3	Respirable fraction.
		10 mg/m3	Total dust.
METHYL METHACRYLATE CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Canada. Manitoba OELs (Reg. 217/2 Components		nd Health Act) Value	Form
•	Туре		FOIIII
METHYL METHACRYLATE CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	_
Paraffin wax (CAS 3002-74-2)	TWA	2 mg/m3	Fume.
Canada. Ontario OELs. (Control of E Components	Exposure to Biological or Che Type	mical Agents) Value	Form
<u> </u>			
METHYL METHACRYLATE CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Canada. Quebec OELs. (Ministry of Components	Labor - Regulation respecting Type	g occupational health and sa Value	afety) Form
Calcium carbonate (CAS	TWA	10 mg/m3	Total dust.
171-34-1)	1 VV/7	To mg/mo	i otai aust.
METHYL METHACRYLATE CAS 80-62-6)	TWA	205 mg/m3	
		50 ppm	
Paraffin wax (CAS 3002-74-2)	TWA	2 mg/m3	Fume.
Canada. Saskatchewan OELs (Occu Components	pational Health and Safety Re Type	egulations, 1996, Table 21) Value	Form
Calcium carbonate (CAS 471-34-1)	15 minute	20 mg/m3	
	8 hour	10 mg/m3	
METHYL METHACRYLATE (CAS 80-62-6)	15 minute	100 ppm	
	8 hour	50 ppm	

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21) Type

Paraffin wax (CAS 15 minute 4 mg/m3 Fume.

8002-74-2)

Components

8 hour Fume. 2 mg/m3

Value

Form

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Chemical respirator with organic vapour cartridge and full facepiece. Eye/face protection

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Wear appropriate chemical resistant clothing. Other

Chemical respirator with organic vapour cartridge and full facepiece. Respiratory protection

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state Liquid. **Form** Liquid.

Colour Not available. Odour Not available. Not available. **Odour threshold** Not available. Ηq

-48 °C (-54.4 °F) estimated Melting point/freezing point Initial boiling point and boiling 100.5 °C (212.9 °F) estimated

range

10.0 °C (50.0 °F) estimated Flash point

Evaporation rate Not available. Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

2.1 % estimated

(%)

Flammability limit - upper

12.5 % estimated

Explosive limit - lower (%) Not available. Explosive limit - upper Not available.

(%)

51.33 hPa estimated Vapour pressure

Not available. Vapour density Not available. Relative density

Solubility(ies)

Not available. Solubility (water) Partition coefficient Not available.

(n-octanol/water)

Not available. **Auto-ignition temperature**

Not available. **Decomposition temperature** Not available. Viscosity

Other information

0.96 g/cm3 Density Not explosive. **Explosive properties**

Flammability class Flammable IB estimated

Not oxidising Oxidising properties

Specific gravity 0.96

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Material is stable under normal conditions. **Chemical stability** Possibility of hazardous Hazardous polymerisation does not occur.

reactions

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

decomposition temperature. Avoid temperatures exceeding the flash point. Contact with

incompatible materials.

Incompatible materials Strong oxidising agents. Nitrates. Peroxides.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Harmful if inhaled.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Causes eye irritation. Eye contact

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic

skin reaction. Dermatitis. Rash.

Information on toxicological effects

Harmful if inhaled. **Acute toxicity**

Components **Species Test Results**

Calcium carbonate (CAS 471-34-1)

Acute Oral

LD50 Rat 6450 mg/kg

Methyl methacrylate (CAS 80-62-6)

Acute Inhalation

LC50 Mouse 18.5 mg/l, 2 Hours

Oral

LD50 Rat 7800 mg/kg

Causes skin irritation. Skin corrosion/irritation Causes eye irritation. Serious eye damage/eye

irritation

Respiratory or skin sensitisation

ACGIH sensitisation

Dermal sensitisation Methyl methacrylate (CAS 80-62-6)

Canada - Alberta OELs: Irritant

Calcium carbonate (CAS 471-34-1) Irritant

Canada - Manitoba OELs Hazard: Dermal sensitization

Methyl methacrylate (CAS 80-62-6) Dermal sensitisation

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Canada - Quebec OELs: Sensitizer

Methyl methacrylate (CAS 80-62-6) Sensitiser.

Canada - Saskatchewan OELs Hazard Data: Sensitiser

Methyl methacrylate (CAS 80-62-6) Sensitiser.

Respiratory sensitisation Not a respiratory sensitizer.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity

ACGIH Carcinogens

Methyl methacrylate (CAS 80-62-6)

A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Methyl methacrylate (CAS 80-62-6)

Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Methyl methacrylate (CAS 80-62-6) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Methyl methacrylate 1.38

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

UN number UN1133

UN proper shipping name

ADHESIVES containing flammable liquid, Limited Quantity

Transport hazard class(es)

Class 3
Subsidiary risk Packing group ||

Environmental hazards Not available.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Material name: PLEXUS® MA8105 Activator

SDS CANADA

IATA

UN1133 **UN** number

UN proper shipping name Adhesives containing flammable liquid, Limited Quantity

Transport hazard class(es)

Class 3 Subsidiary risk П Packing group **Environmental hazards** No. 3L **ERG Code**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo

Allowed with restrictions.

aircraft

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN1133

ADHESIVES containing flammable liquid, Limited Quantity **UN proper shipping name**

Transport hazard class(es)

3 **Class** Subsidiary risk Ш **Packing group Environmental hazards**

Marine pollutant No. **EmS** F-E. S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

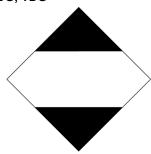
Transport in bulk according to Not established. Annex II of MARPOL 73/78 and

the IBC Code

IATA



IMDG; TDG



15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

Country(s) or region

International Inventories

Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

Taiwan Chemical Substance Inventory (TCSI)

16. Other information

Taiwan

Issue date 25-November-2021 **Revision date** 29-March-2022

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ITW Performance Polymers cannot anticipate all conditions under which this information and its Disclaimer

> product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

HazReg Data: International Inventories **Revision information**

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Inventory name

Material name: PLEXUS® MA8105 Activator SDS CANADA

Yes

Yes

On inventory (yes/no)*

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).