

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture DEVCON® R-Flex® II Resin

Registration number

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Product registration number UFI: Q030-J0YE-9002-YQGX

Synonyms None.

SKU# 0339B

Issue date 01-August-2023

Version number 02

Revision date 07-November-2025

Supersedes date 01-August-2023

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Not available.

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Company name ITW Performance Polymers

Address Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82

Contact person Customer Service

Telephone number 353(61)771500
353(61)471285

Email customerservice.shannon@itwpp.com

Emergency phone number 44(0) 1235 239 670 (24 hours)

1.4. Emergency telephone number

General emergency 112 or 999 SDS/Product information may not be available for the Emergency Service.

Non-emergency medical helpline 111 SDS/Product information may not be available for the Emergency Service.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies. The classification of the substance or mixture has been performed in accordance with ABNT NBR 14725.

Classification according to Regulation (EC) No 1272/2008 as amended

Health hazards

Acute toxicity, inhalation	Category 4	H332 - Harmful if inhaled.
Skin corrosion/irritation	Category 2	H315 - Causes skin irritation.
Serious eye damage/eye irritation	Category 2	H319 - Causes serious eye irritation.
Specific target organ toxicity - repeated exposure	Category 2	H373 - May cause damage to organs through prolonged or repeated exposure.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: Polypropylene Glycols, 3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, Polytetramethylene Ether Glycol, butanone; ethyl methyl ketone

Hazard pictograms**Signal word**

Warning

Hazard statements

- H315 Causes skin irritation.
 H319 Causes serious eye irritation.
 H332 Harmful if inhaled.
 H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements**Prevention**

- P260 Do not breathe mist/vapours.
 P264 Wash thoroughly after handling.
 P271 Use only outdoors or in a well-ventilated area.
 P280 Wear eye protection/face protection.
 P280 Wear protective gloves.

Response

- P302 + P352 IF ON SKIN: Wash with plenty of water.
 P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P312 Call a POISON CENTRE/doctor if you feel unwell.
 P332 + P313 If skin irritation occurs: Get medical advice/attention.
 P337 + P313 If eye irritation persists: Get medical advice/attention.
 P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage

Not available.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information**2.3. Other hazards**

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at a concentration equal to or greater than 0.1% by weight.

SECTION 3: Composition/information on ingredients

3.2. Mixtures**General information**

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Polypropylene Glycols	40 - < 50	25322-69-4 500-039-8	-	-	
Classification: -					
3-Isocyanatomethyl-3,5,5-trimethylcycl ohexyl isocyanate	20 - < 30	4098-71-9 223-861-6	-	615-008-00-5	
Classification: -					
Polytetramethylene Ether Glycol	10 - < 20	25190-06-1	-	-	
Classification: -					
butanone; ethyl methyl ketone	5 - < 10	78-93-3 201-159-0	-	606-002-00-3	#
Classification: Flam. Liq. 2;H225, Eye Irrit. 2;H319, STOT SE 3;H336					
Other components below reportable levels	10 - < 20				

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Union workplace exposure limit(s).

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
4.1. Description of first aid measures	
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison centre or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
4.2. Most important symptoms and effects, both acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.
4.3. Indication of any immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards	No unusual fire or explosion hazards noted.
5.1. Extinguishing media	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Water. Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not touch or walk through spilled material.
For emergency responders	Keep unnecessary personnel away. Ensure adequate ventilation. Avoid inhalation of vapours and spray mists. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.
6.2. Environmental precautions	
6.3. Methods and material for containment and cleaning up	Avoid discharge into drains, water courses or onto the ground. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
6.4. Reference to other sections	Never return spills to original containers for re-use. For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Do not breathe mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
7.2. Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).
7.3. Specific end use(s)	Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. OELs. Workplace Exposure Limits (WELs) (EH40/2005 (Fourth Edition 2020)), Table 1

Components	Type	Value
butanone; ethyl methyl ketone (CAS 78-93-3)	STEL	899 mg/m ³
		300 ppm
	TWA	600 mg/m ³
		200 ppm

Biological limit values

UK. BELs. Biological Monitoring Guidance Values (BMGVs) (EH40/2005 (Fourth Edition 2020)), Table 2

Components	Value	Determinant	Specimen	Sampling Time
butanone; ethyl methyl ketone (CAS 78-93-3)	70 umol/l	Butan-2-one	Urine	*

* - For sampling details, please see the source document.

Recommended monitoring procedures

Derived no effect levels (DNELs)

Predicted no effect concentrations (PNECs)

8.2. Exposure controls

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

General information

Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

- Hand protection

Wear appropriate chemical resistant gloves.

- Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

Hygiene measures

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Liquid.

Physical state	Liquid.
Form	Liquid.
Colour	Clear colorless or nearly colorless
Odour	Slight.
Odour threshold	Not available.
pH	7 @ 5% solution
Melting point/freezing point	-86.64 °C (-123.95 °F) estimated
Initial boiling point and boiling range	79.59 °C (175.26 °F) estimated
Flash point	204.4 °C (399.9 °F) Closed cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	1.8 % estimated
Explosive limit – upper (%)	11.4 % estimated
Vapour pressure	120.8 hPa estimated
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	505 °C (941 °F) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
9.2. Other information	
Density	1.01 g/cm3 estimated
Specific gravity	1.01 estimated

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidising agents. Amines. Ammonia. Caustics. Isocyanates.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
Information on likely routes of exposure	
Inhalation	Harmful if inhaled.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.
Symptoms	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

11.1. Information on toxicological effects

	Harmful if inhaled.	
Components	Species	Test Results
butanone; ethyl methyl ketone (CAS 78-93-3)		
Acute		
Dermal		
LD50	Rabbit	> 8000 mg/kg
Oral		
LD50	Rat	2300 - 3500 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory sensitisation	Due to partial or complete lack of data the classification is not possible.	
Skin sensitisation	Due to partial or complete lack of data the classification is not possible.	
Germ cell mutagenicity	Due to partial or complete lack of data the classification is not possible.	
Carcinogenicity	Due to partial or complete lack of data the classification is not possible.	
Reproductive toxicity	Due to partial or complete lack of data the classification is not possible.	
Specific target organ toxicity - single exposure	Due to partial or complete lack of data the classification is not possible.	
Specific target organ toxicity - repeated exposure	May cause damage to organs through prolonged or repeated exposure.	
Aspiration hazard	Due to partial or complete lack of data the classification is not possible.	
Mixture versus substance information	No information available.	

SECTION 12: Ecological information

12.1. Toxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
12.2. Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
12.3. Bioaccumulative potential	
Partition coefficient n-octanol/water (log Kow)	
butanone; ethyl methyl ketone	0.29
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	No data available.
12.5. Results of PBT and vPvB assessment	This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.
12.6. Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods	
Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Discourage sewage disposal. Waste should not be disposed of by release to sewers. Dispose of contents/container in accordance with local/regional/national/international regulations.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Retained direct EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended - Conditions of restriction given for the associated entry number should be considered

Not listed.

Other regulations

This product is classified and labelled in accordance with the retained CLP Regulation (EC) No 1272/2008, as amended for Great Britain. This Safety Data Sheet is compiled in accordance with REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758.

Follow the requirements of the Control of Substances Hazardous to Health Regulations 2002 [SI 2002/2677], as amended, when using this material.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.

ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.

CAS: Chemical Abstract Service.

CEN: European Committee for Standardization.

IATA: International Air Transport Association.

IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
IMDG: International Maritime Dangerous Goods.
MARPOL: International Convention for the Prevention of Pollution from Ships.
PBT: Persistent, bioaccumulative and toxic.
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
STEL: Short term exposure limit.
TWA: Time Weighted Average.
vPvB: Very persistent and very bioaccumulative.

References

Information on evaluation method leading to the classification of mixture

Full text of any statements, which are not written out in full under sections 2 to 15

Revision information

Training information

Disclaimer

Not available.

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

This document has undergone significant changes and should be reviewed in its entirety.

Follow training instructions when handling this material.

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.