

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Issue date: 1/20/2025 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture

Trade name : Eco-Solvent Ink TR3-CY

1.2. Recommended use and restrictions on use

Recommended use : Inkjet Printing ink

1.3. Supplier

Manufacturer

Roland DG Corporation

1-1-2 Shinmiyakoda, Hamana-ku,

Hamamatsu-shi, Shizuoka-ken, 431-2103 Japan

〒431-2103

T+81-53-484-1200

Supplier

Roland DGA Corporation

15363 Barranca Parkway Irvine, CA 92618 U.S.A.

T +1-949-727-2100 - F +1-949-727-2112

1.4. Emergency telephone number

Emergency number : +1-949-727-2100

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 4

Skin corrosion/irritation Category 2

Hauper Combustible liquid

Causes skin irritation

Serious eye damage/eye irritation Category 1

Hauper Causes serious eye damage

Causes serious eye damage

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H227 - Combustible liquid

H315 - Causes skin irritation

H318 - Causes serious eye damage



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Precautionary statements (GHS US)

: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

P264 - Wash hands, forearms and face thoroughly after handling.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 - If on skin: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P310 - Immediately call a poison center or doctor.

P321 - Specific treatment (see supplemental first aid instruction on this label).

P332+P313 - If skin irritation occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use media other than water to extinguish.

P403+P235 - Store in a well-ventilated place. Keep cool.

P501 - Dispose of contents/container to hazardous or special waste collection point, in

accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

| Name | Product identifier | % | GHS US classification |
|--|--------------------------|---------|-----------------------|
| Ethane, 1,1'-oxybis[2-ethoxy- | CAS-No.: 112-36-7 | 55 – 65 | Skin Irrit. 2, H315 |
| Dialkylene glycol dialkyl ether* | CAS-No.: Trade Secret | 10 – 20 | Not classified |
| Formamide, N,N-diethyl- | CAS-No.: 617-84-5 | 12 – 15 | Eye Dam. 1, H318 |
| Ethanol, 2-[2-(2-butoxyethoxy)ethoxy]- | CAS-No.: 143-22-6 | 4 – 5 | Eye Dam. 1, H318 |
| Copper compound* | CAS-No.: Trade Secret | 1 – 5 | Not classified |

^{*}Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements: see section 16



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SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : If you feel unwell, seek medical advice.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get

medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is

expected to be an inhalation hazard.

Symptoms/effects after skin contact : Irritation.

Symptoms/effects after eye contact : Serious damage to eyes.

Symptoms/effects after ingestion : None under normal conditions.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard : Combustible liquid.
Explosion hazard : No direct explosion I

Explosion hazard : No direct explosion hazard. Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper

protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Absorb spillage to prevent material-damage.

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6.1.1. For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid contact with skin and

eves.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent

migration and entry into sewers or streams. Stop leak, if possible without risk.

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open

flames and other ignition sources. No smoking. Wear personal protective equipment. Avoid

contact with skin and eyes.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product.

Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.

Storage conditions : Store in a well-ventilated place. Keep cool.

Packaging materials : Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

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Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is EN420/374 approved butyl rubber glove.

Eye protection:

Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear EN166 approved safety glasses or chemical splash goggles.

Skin and body protection:

Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Respiratory protection:

In case of inadequate ventilation and exposure limits are exceeded or if irritation or other symptoms are experienced, use a NIOSH/MSHA or European Standard EN149 approved respirator (with activated carbon layer for organic vapour).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Color : Cyan
Odor : characteristic
Odor threshold : No data available
pH : No data available
Melting point : No data available
Freezing point : No data available
Boiling point : No data available

Flash point : 63 °C

Relative evaporation rate (butyl acetate=1) : No data available Flammability (solid, gas) : Not applicable. Vapor pressure : No data available Relative vapor density at 20°C : No data available

Relative density : 0.9-1

Solubility : Soluble in water.

Partition coefficient n-octanol/water (Log Pow) : No data available

Auto-ignition temperature : No data available

Decomposition temperature : No data available

Viscosity, kinematic : No data available

Viscosity, dynamic : No data available

Explosion limits : No data available



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Explosive properties : No data available Oxidizing properties : No data available

9.2. Other information

VOC content : < 940 g/l

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified
Skin corrosion/irritation : Causes skin irri

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye damage.

Respiratory or skin sensitization : Not classified Germ cell mutagenicity : Not classified

Carcinogenicity : IARC evaluated printing ink as a Group3(Not classifiable as to carcinogenicity to humans).

Reproductive toxicity : Not classified STOT-single exposure : Not classified STOT-repeated exposure : Not classified Aspiration hazard : Not classified Viscosity, kinematic : No data available

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Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is

expected to be an inhalation hazard.

Symptoms/effects after skin contact : Irritation.

Symptoms/effects after eye contact : Serious damage to eyes. Symptoms/effects after ingestion : None under normal conditions.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse

effects in the environment.

12.2. Persistence and degradability

Eco-Solvent Ink TR3-CY

Persistence and degradability No data available.

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation : Disposal must be done according to official regulations.

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Sewage disposal recommendations : Disposal must be done according to official regulations. Product/Packaging disposal recommendations : Disposal must be done according to official regulations.

Additional information : Do not re-use empty containers.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

UN-No.(DOT) : Not applicable UN-No. (TDG) : Not applicable

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UN-No. (IMDG) : Not regulated UN-No. (IATA) : Not regulated

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable
Proper Shipping Name (TDG) : Not applicable
Proper Shipping Name (IMDG) : Not regulated
Proper Shipping Name (IATA) : Not regulated

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : Not applicable

TDG

Transport hazard class(es) (TDG) : Not applicable

MDG

Transport hazard class(es) (IMDG) : Not regulated

IATA

Transport hazard class(es) (IATA) : Not regulated

14.4. Packing group

Packing group (DOT) : Not applicable
Packing group (TDG) : Not applicable
Packing group (IMDG) : Not regulated
Packing group (IATA) : Not regulated

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

DOT

Not applicable

TDG

Not applicable

IMDG

Not regulated

IATA

Not regulated

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable



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SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Contains chemical(s) subject to TSCA 12b export notification if product is shipped outside the U.S

| Ethane, 1,1'-oxybis[2-ethoxy- | CAS-No. 112-36-7 | 55 – 65% |
|-------------------------------|------------------|----------|
|-------------------------------|------------------|----------|

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

| Ethane, 1,1'-oxybis[2-ethoxy- | CAS-No. 112-36-7 | 55 – 65% |
|--|------------------|----------|
| Ethanol, 2-[2-(2-butoxyethoxy)ethoxy]- | CAS-No. 143-22-6 | 4 – 5% |
| Dialkylene glycol dialkyl ether | CAS-No. | 10 – 20% |

15.2. International regulations

CANADA

No additional information available

National regulations

No additional information available

15.3. US State regulations



This product can expose you to Ethylbenzene, Vinyl chloride, which are known to the State of California to cause cancer, and Ethylene glycol monoethyl ether, Ethylene glycol monomethyl ether, Methanol, which are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16: Other information

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| Full text of hazard classes and H-statements | | |
|--|---------------------------|--|
| H227 | Combustible liquid | |
| H315 | Causes skin irritation | |
| H318 | Causes serious eye damage | |

NFPA health hazard : 3 - Materials that, under emergency conditions, can cause serious or

permanent injury.

NFPA fire hazard : 2 - Materials that must be moderately heated or exposed to relatively

high ambient temperatures before ignition can occur.

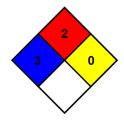


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NFPA reactivity

: 0 - Material that in themselves are normally stable, even under fire conditions.



RDG Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.