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Two-stage actuation in MEMS ohmic relays

Abstract

A microelectromechanical system (MEMS) switch includes a movable beam suspended over a first set of conductive contacts and a second set of conductive contacts. Actuation of the MEMS switch occurs in two stages. During actuation of the MEMS switch, the movable beam is brought into contact with the first set of conductive contacts in a first stage of actuation. A first conduction path is created when the movable beam contacts the first set of conductive contacts. Continued actuation of the MEMS switch causes the movable beam to contact the second set of conductive contacts in a second stage of actuation. A second conduction path is created when the movable beam contacts the second set of conductive contacts.

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Background/Summary

CROSS-REFERENCE TO RELATED APPLICATIONS (1) This application claims the benefit of U.S. Provisional Patent Application Ser. No. 63/275,571 and the benefit of U.S. Provisional Patent Application Ser. No. 63/275,851, both filed on Nov. 4, 2021, the disclosures of which are hereby incorporated herein by reference in their entireties.

FIELD OF THE DISCLOSURE
(1) Embodiments of the disclosure generally relate to micro-electro-mechanical system (MEMS) switches or MEMS relays for use in electrical circuits. More particularly, embodiments of the disclosure relate to MEMS switches or MEMS relays that actuate or switch to an on state in two stages.
BACKGROUND
(2) MEMS switches and MEMS relays (hereinafter “MEMS switch” or “MEMS switches”) are used in many types of applications, from wireless communications to consumer products. For example, MEMS switches are currently one of the best available options for an implementation of very high-performance switches that operate from direct current (DC) up to radio frequency (RF) and millimeter wave spectrum ranges. For this technology to be successfully adopted in state-of-the-art transmitting and/or receiving radio frequency devices, the reliability of the MEMS switch in terms of mean time to failure and ruggedness is evaluated against application-level requirements. While the performance benefits of MEMS technology are widely recognized both in the industry and in the academic world, its real or perceived shortcomings in terms of reliability have been a long-standing issue that has delayed wide scale adoption of MEMS technology.
(3) One aspect related to the reliability of MEMS technology is the effect of switching (either opening or closing the switch) while DC or RF power is applied, a use condition often referred to as “hot switching.” To date, hot switching has been addressed in two ways. One approach is a system-level specification to avoid presenting the MEMS switch with significant power during switching events. This safe-operating-conditions approach is unfortunately not always an option, and there are applications where it is impossible or extremely cumbersome to implement.
(4) A second approach is the combination of the MEMS switch with a secondary protection switch, implemented in a different technology that is more rugged from a hot switching perspective. One problem with the second approach is that it typically degrades the key RF performance benefits offered by the MEMS device, making the MEMS switch and the secondary protection switch less appealing compared with traditionally non-MEMS implementations.
SUMMARY
(5) Embodiments disclosed herein provide techniques for limiting a power level (e.g., a voltage level) presented to a microelectromechanical system (MEMS) switch during the opening transition event and the closing transition event. The techniques can enable a significant extension in the reliability of the MEMS switches in terms of the number of operating life cycles and/or maximum power handling. By appropriate fabrication process and device design, this protection is implemented within the same intrinsic MEMS switch, in the form of a two-stage transition: a first stage addresses voltage suppression across a dedicated conduction path with current limiting resistance; and a second stage enables the main conduction path for signal transmission. This two-stage operation does not require extra circuitry or special provisions in the application.
(6) In an aspect, a microelectromechanical system (MEMS) switch includes a first conductive

contact, a second conductive contact, a third conductive contact, and a fourth conductive contact disposed over a substrate. The first conductive contact and the second conductive contact form a first set of conductive contacts, and the third conductive contact and the fourth conductive contact form a second set of conductive contacts. The first set of conductive contacts are positioned between the third conductive contact and the fourth conductive contact in the second set of conductive contacts. A movable beam is suspended over the first set of conductive contacts and the second set of conductive contacts. The first set of conductive contacts and the movable beam are operable to create a first conduction path when the movable beam contacts the first set of conductive contacts in a first stage of actuation of the MEMS switch. The second set of conductive contacts and the movable beam are operable to create a second conduction path when the movable beam contacts the second set of conductive contacts in a second stage of actuation of the MEMS switch.

(7) In another aspect, a MEMS cell includes multiple MEMS switches operably connected in parallel, and a first conductor and a second conductor positioned in parallel below the multiple MEMS switches. Each switch includes a first conductive contact, a second conductive contact, a third conductive contact, and a fourth conductive contact disposed over a substrate. The first conductive contact and the second conductive contact form a first set of conductive contacts, and the third conductive contact and the fourth conductive contact form a second set of conductive contacts. The first set of conductive contacts are positioned between the third conductive contact and the fourth conductive contact in the second set of conductive contacts. A movable beam is suspended over the first set of conductive contacts and the second set of conductive contacts. The first conductive contact and the third conductive contact in a first set of MEMS switches are operably connected to the first conductor. The second conductive contact and the fourth conductive contact in a second set of MEMS switches are operably connected to the second conductor. The first set of MEMS switches includes one or more MEMS switches. The second set of MEMS switches includes one or more different MEMS switches.

(8) In yet another aspect, a method of operating a MEMS switch includes initiating actuation of the MEMS switch and establishing a first conduction path between a first set of conductive contacts and a movable beam when the movable beam contacts the first set of conductive contacts during a first stage of actuation of the MEMs switch. A second conduction path is established between a second set of conductive contacts and the movable beam when the movable beam contacts the second set of conductive contacts during a second stage of actuation of the MEMs switch.

(9) In another aspect, any of the foregoing aspects individually or together, and/or various separate aspects and features as described herein, may be combined for additional advantage. Any of the various features and elements as disclosed herein may be combined with one or more other disclosed features and elements unless indicated to the contrary herein.

(10) Those skilled in the art will appreciate the scope of the present disclosure and realize additional aspects thereof after reading the following detailed description of the preferred embodiments in association with the accompanying drawing figures.

Description

BRIEF DESCRIPTION OF THE DRAWING FIGURES

(1) The accompanying drawing figures incorporated in and forming a part of this specification illustrate several aspects of the disclosure, and together with the description serve to explain the principles of the disclosure.

(2) FIG. **1**A illustrates a vertical cross-sectional view of a first MEMS switch in an open or off state;

(3) FIG. **1**B illustrates the first MEMS switch shown in FIG. **1**A activated and deformed to a point

where the movable beam contacts a set of stoppers;
(4) FIG. **1**C illustrates the first MEMS switch shown in FIG. **1**B activated and further deformed to a point where the movable beam contacts the set of stoppers and a set of conductive contacts;
(5) FIG. **2**A illustrates a vertical cross-sectional view of a second MEMS switch in an open or off state in accordance with embodiments of the disclosure;
(6) FIG. **2**B illustrates the second MEMS switch shown in FIG. **2**A activated and deformed to a point where the movable beam contacts a first set of conductive contacts in accordance with embodiments of the disclosure;
(7) FIG. **2**C illustrates the second MEMS switch shown in FIG. **2**B activated and deformed to a point where the movable beam contacts the first set of conductive contacts and a second set of conductive contacts in accordance with embodiments of the disclosure;
(8) FIG. **3** illustrates a vertical cross-sectional view of a third MEMS switch in accordance with embodiments of the disclosure;
(9) FIG. **4** illustrates a top view of a MEMS switch in accordance with embodiments of the disclosure;
(10) FIG. **5** illustrates a top view of multiple MEMS switches mechanically and electrically connected together in accordance with embodiments of the disclosure;
(11) FIG. **6** illustrates a top view of a first cell in accordance with embodiments of the disclosure;
(12) FIG. **7** illustrates a top view of a second cell in accordance with embodiments of the disclosure;
(13) FIG. **8**A illustrates a vertical cross-sectional view of a portion of the MEMS switch taken along line **8**A-**8**A in FIG. **7** in accordance with embodiments of the disclosure;
(14) FIG. **8**B illustrates a vertical cross-sectional view of a portion of the MEMS switch taken along line **8**B-**8**B in FIG. **7** in accordance with embodiments of the disclosure;
(15) FIG. **9** illustrates a top view of a third cell in accordance with embodiments of the disclosure;
(16) FIG. **10** illustrates a top view of a fourth cell in accordance with embodiments of the disclosure;
(17) FIG. **11**A illustrates a vertical cross-sectional view of a portion of the MEMS switch taken along line **11**A-**11**A in FIG. **10** in accordance with embodiments of the disclosure;
(18) FIG. **11**B illustrates a vertical cross-sectional view of a portion of the MEMS switch taken along line **11**B-**11**B in FIG. **10** in accordance with embodiments of the disclosure;
(19) FIG. **12** illustrates a top view of a fifth cell in accordance with embodiments of the disclosure; and
(20) FIG. **13** illustrates a method of operating a MEMS switch in accordance with embodiments of the disclosure.

DETAILED DESCRIPTION

(21) The embodiments set forth below represent the necessary information to enable those skilled in the art to practice the embodiments and illustrate the best mode of practicing the embodiments. Upon reading the following description in light of the accompanying drawing figures, those skilled in the art will understand the concepts of the disclosure and will recognize applications of these concepts not particularly addressed herein. It should be understood that these concepts and applications fall within the scope of the disclosure and the accompanying claims.
(22) It will be understood that, although the terms first, second, etc. may be used herein to describe various elements, these elements should not be limited by these terms. These terms are only used to distinguish one element from another. For example, a first element could be termed a second element, and, similarly, a second element could be termed a first element, without departing from the scope of the present disclosure. As used herein, the term "and/or" includes any and all combinations of one or more of the associated listed items.
(23) It will be understood that when an element such as a layer, region, or substrate is referred to as being "on" or extending "onto" another element, it can be directly on or extend directly onto the

other element or intervening elements may also be present. In contrast, when an element is referred to as being “directly on” or extending “directly onto” another element, there are no intervening elements present. Likewise, it will be understood that when an element such as a layer, region, or substrate is referred to as being “over” or extending “over” another element, it can be directly over or extend directly over the other element or intervening elements may also be present. In contrast, when an element is referred to as being “directly over” or extending “directly over” another element, there are no intervening elements present. It will also be understood that when an element is referred to as being “connected” or “coupled” to another element, it can be directly connected or coupled to the other element or intervening elements may be present. In contrast, when an element is referred to as being “directly connected” or “directly coupled” to another element, there are no intervening elements present.

(24) Relative terms such as “below” or “above” or “upper” or “lower” or “horizontal” or “vertical” may be used herein to describe a relationship of one element, layer, or region to another element, layer, or region as illustrated in the Figures. It will be understood that these terms and those discussed above are intended to encompass different orientations of the device in addition to the orientation depicted in the Figures.

(25) The terminology used herein is for the purpose of describing particular embodiments only and is not intended to be limiting of the disclosure. As used herein, the singular forms “a,” “an,” and “the” are intended to include the plural forms as well, unless the context clearly indicates otherwise. It will be further understood that the terms “comprises,” “comprising,” “includes,” and/or “including” when used herein specify the presence of stated features, integers, steps, operations, elements, and/or components, but do not preclude the presence or addition of one or more other features, integers, steps, operations, elements, components, and/or groups thereof.

(26) Unless otherwise defined, all terms (including technical and scientific terms) used herein have the same meaning as commonly understood by one of ordinary skill in the art to which this disclosure belongs. It will be further understood that terms used herein should be interpreted as having a meaning that is consistent with their meaning in the context of this specification and the relevant art and will not be interpreted in an idealized or overly formal sense unless expressly so defined herein.

(27) Embodiments are described herein with reference to schematic illustrations of embodiments of the disclosure. As such, the actual dimensions of the layers and elements can be different, and variations from the shapes of the illustrations as a result, for example, of manufacturing techniques and/or tolerances, are expected. For example, a region illustrated or described as square or rectangular can have rounded or curved features, and regions shown as straight lines may have some irregularity. Thus, the regions illustrated in the figures are schematic and their shapes are not intended to illustrate the precise shape of a region of a device and are not intended to limit the scope of the disclosure. Additionally, sizes of structures or regions may be exaggerated relative to other structures or regions for illustrative purposes and, thus, are provided to illustrate the general structures of the present subject matter and may or may not be drawn to scale. Common elements between figures may be shown herein with common element numbers and may not be subsequently re-described.

(28) The present disclosure relates to extending the reliability of a MEMS switch. The approaches according to the present disclosure are different from other known approaches which rely on external circuitry, mostly using hybrid technology, or added redundancy within the MEMS switch at the expense of performance. The improved reliability in the present disclosure has little to no impact on overall RF performance without the need of further provisions at the circuit level or system level in an application.

(29) The underlying concept of the present disclosure is that a MEMS switch can be engineered in such a way that, during the actuation of the MEMS switch, the movable beam of the MEMS switch is brought into contact with multiple (sets of) conductive contacts, each set at a distinguished stage

of the actuation of the MEMS switch. Contacting a first set of conductive contacts in a first stage of actuations limits the voltage level presented to the MEMS switch during opening and closing transition events. The first stage of actuation provides voltage suppression across a dedicated conduction path with a current limiting resistance. In a second stage of actuation, the movable beam contacts the first set of conductive contacts and a second set of conductive contacts. The second stage of actuation enables a second conduction path for signal transmission.

(30) FIG. **1**A illustrates a cross-sectional view of a first MEMS switch **100** in an open or turned off state. The cross-sectional view of the first MEMS switch **100** is taken along a plane where movement of a movable beam **102** occurs. The first MEMS switch **100** includes the movable beam **102** that spans across a cavity **104**. The movable beam **102** is made of one or more conductive materials or is made of a combination of conductive and dielectric materials. In non-limiting nonexclusive examples, the movable beam **102** is made of titanium, titanium nitride, titanium aluminum, titanium aluminum nitride, aluminum, tungsten, platinum, iridium, rhodium, ruthenium, ruthenium oxide, molybdenum, indium tin oxide, silicon-dioxide, or combinations thereof.

(31) A first attachment element **106** is used to attach a first end **108** of the movable beam **102** to a first anchor **110**. A second attachment element **112** is used to attach a second end **114** of the movable beam **102** to a second anchor **116**. The second end **114** of the movable beam **102** is opposite the first end **108** of the movable beam **102**. In the illustrated embodiment, the first attachment element **106** and the second attachment element **112** are springs. In other embodiments, the first attachment element **106** and the second attachment element can be implemented differently.

(32) A first stopper **118** and a second stopper **120** are disposed under the movable beam **102**. The first stopper **118** and the second stopper **120** may be made of any suitable material or materials, such as a conductive material that is covered by an insulating material. The first stopper **118** and the second stopper **120** form a set of stoppers **122**. Although FIG. **1**A shows two (2) stoppers, other embodiments can include one or more stoppers.

(33) A first conductive contact **124** and a second conductive contact **126** are disposed under the movable beam **102**. The first conductive contact **124** and the second conductive contact **126** are made of a conductive material, such as titanium, titanium nitride, ruthenium, ruthenium oxide, titanium aluminum, titanium aluminum nitride, aluminum, tungsten, platinum, iridium, rhodium, molybdenum, indium tin oxide, or combinations thereof. The first conductive contact **124** and the second conductive contact **126** form a set of conductive contacts **128**. Although FIG. **1**A shows two conductive contacts, other embodiments can include one or more conductive contacts.

(34) A signal source **130** is operably connected to the first conductive contact **124**. The signal source **130** represents circuitry that provides a signal, such as a radio-frequency (RF) signal, to the first MEMS switch **100**. A resistor **132** is operably connected between the signal source **130** and a reference voltage **134** (e.g., ground). A load **136** is operably connected between the second conductive contact **126** and the reference voltage **134**.

(35) The movable beam **102** is suspended over the set of stoppers **122** and the set of conductive contacts **128**. In the illustrated embodiment, the set of stoppers **122** is positioned between the first conductive contact **124** and the second conductive contact **126**. The movable beam **102** is operable to bend or deform to contact the set of stoppers **122** and the set of conductive contacts **128**. As will be described in more detail in conjunction with FIG. **1**B and FIG. **1**C, the first MEMS switch **100** transitions to a closed or an on state through a two-stage actuation process.

(36) FIG. **1**B illustrates the first MEMS switch **100** shown in FIG. **1**A activated and deformed to a point where the movable beam **102** contacts the set of stoppers **122**. To cause the movable beam **102** to bend downward, a power signal (e.g., a voltage signal) is applied to pull-down electrodes (not shown in FIG. **1**) that are positioned in a substrate below the set of stoppers **122** and the set of conductive contacts **128**. When the power signal is applied across the pull-down electrodes, the pull-down electrodes electrostatically pull the movable beam **102** downward. FIG. **1**B depicts a

first stage of actuation where the movable beam **102** is deformed and contacts the set of stoppers **122**. If the set of stoppers **122** are covered by an insulating material, a conduction path is not created when the movable beam **102** contacts the set of stoppers **122**. If the set of stoppers **122** are made of a conductive material, the set of stoppers **122** are electrically floating so a conduction path is not formed when the movable beam **102** contacts the set of stoppers **122**.

(37) FIG. **1**C illustrates the first MEMS switch **100** shown in FIG. **1**B activated and further deformed to a point where the movable beam **102** contacts the set of stoppers **122** and the set of conductive contacts **128**. As the power signal continues to be applied across the pull-down electrodes, the pull-down electrodes electrostatically pull the movable beam **102** down further. FIG. **1**C depicts a second stage of actuation where the movable beam **102** is deformed and contacts the set of stoppers **122** and the set of conductive contacts **128**. Since the set of conductive contacts **128** are made of a conductive material, a conduction path is formed when the movable beam **102** contacts the set of conductive contacts **128**. The first MEMS switch **100** is closed or turned on when the movable beam **102** contacts the set of conductive contacts **128**, and a signal (e.g., an RF signal) is routed from the signal source **130** to the first conductive contact **124**, from the first conductive contact **124** to the movable beam **102**, across the movable beam **102** to the second conductive contact **126**, and from the second conductive contact **126** to the load **136**. A resistor symbol **138** represents an electrical resistance of the movable beam **102** as the signal propagates along the movable beam **102**.

(38) One issue with the first MEMS switch **100** is that during the closure of the first MEMS switch **100** (FIG. **1**C), the first conductive contact **124** and the second conductive contact **126** are exposed to significant electric fields and electrical currents, which can potentially damage the first conductive contact **124** and the second conductive contact **126**. When the first conductive contact **124** and/or the second conductive contact **126** are damaged, the reliability of the first MEMS switch **100** can be negatively impacted. For example, the movable beam **102** and one or both first conductive contact **124** and second conductive contact **126** can stick together, resulting in a functional failure of the first MEMS switch **100** (e.g., reduced OFF state isolation).

(39) FIG. **2**A through FIG. **13** disclose techniques that provide protection to a MEMS switch from electric fields and electrical currents during the closing or opening transients. In certain embodiments, a MEMS switch includes a first set of conductive contacts and a second set of conductive contacts. In the first stage of actuation, the movable beam contacts the first set of conductive contacts and a first conduction path is created. The first conduction path transmits a signal (e.g., a current at a low current level) that makes all conductive surfaces of the MEMS switch more equipotential. Thus, in the second stage of actuation, the electric fields and electrical currents exercised while the movable beam contacts both the first set of conductive contacts and the second set of conductive contacts are very much reduced, suppressing potential damage and the associated reliability implications.

(40) FIG. **2**A illustrates a vertical cross-sectional view of a second MEMS switch **200** in an open or off state in accordance with embodiments of the disclosure. The cross-sectional view of the second MEMS switch **200** is taken along a plane where movement of the movable beam **102** occurs. The second MEMS switch **200** includes the movable beam **102** that spans across the cavity **104**. The first attachment element **106** is used to attach the first end **108** of the movable beam **102** to the first anchor **110**. The second attachment element **112** is used to attach the second end **114** of the movable beam **102** to the second anchor **116**.

(41) A first conductive contact **202** and a second conductive contact **204** are disposed under the movable beam **102**. The first conductive contact **202** and the second conductive contact **204** form a first set of conductive contacts **206**. A third conductive contact **208** and a fourth conductive contact **210** are disposed under the movable beam **102**. The third conductive contact **208** and the fourth conductive contact **210** form a second set of conductive contacts **212**. The first conductive contact **202**, the second conductive contact **204**, the third conductive contact **208**, and the fourth conductive

contact **210** are each made of a conductive material, such as titanium, titanium nitride, titanium aluminum, titanium aluminum nitride, aluminum, tungsten, platinum, iridium, rhodium, ruthenium, ruthenium oxide, molybdenum, or indium tin oxide. Although FIG. **2**A shows four conductive contacts, other embodiments can include any number of conductive contacts.

(42) The signal source **130** is operably connected to a first node **214**. The third conductive contact **208** and a first resistor **216** are also operably connected to the first node **214**. The first conductive contact **202** is operably connected to the first resistor **216**. Thus, the first conductive contact **202** and the third conductive contact **208** are both operably connected to the signal source **130**.

(43) A second resistor **218** is operably connected between the second conductive contact **204** and a second node **220**. The fourth conductive contact **210** and the load **136** are operably connected to the second node **220**. The fourth conductive contact **210** is operably connected to the second node **220**. Thus, the second conductive contact **204** and the fourth conductive contact **210** are both operably connected to the load **136**. The load **136** is also operably connected to the reference voltage **134**.

(44) The movable beam **102** is suspended over the first set of conductive contacts **206** and the second set of conductive contacts **212**. In the illustrated embodiment, the first set of conductive contacts **206** is positioned between the third conductive contact **208** and the fourth conductive contact **210**. The movable beam **102** is operable to bend or deform to contact the first set of conductive contacts **206** and the second set of conductive contacts **212**. As will be described in more detail in conjunction with FIG. **2**B and FIG. **2**C, the second MEMS switch **200** will transition to a closed or an on state through a two-stage actuation process.

(45) In FIG. **2**A, the first conductive contact **202** and the second conductive contact **204** are formed to have a first height H**1**. The third conductive contact **208** and the fourth conductive contact **210** are formed to have a second height H**2**, where H**2** is less than H**1**. In other embodiments, the first conductive contact **202**, the second conductive contact **204**, the third conductive contact **208**, and the fourth conductive contact **210** may all be formed to have the same height (e.g., H**2**). Due to the nature of the second MEMS switch **200**, the movable beam **102** flexes and first contacts the centrally located first conductive contact **202** and the second conductive contact **204** before contacting the third conductive contact **208** and the fourth conductive contact **210** (e.g., as shown in FIG. **1**B).

(46) FIG. **2**B illustrates the second MEMS switch **200** shown in FIG. **2**A activated and deformed to a point where the movable beam **102** contacts the first set of conductive contacts **206** in accordance with embodiments of the disclosure. To cause the movable beam **102** to bend downward, a power signal (e.g., a voltage signal) is applied to pull-down electrodes (not shown in FIGS. **2**A-**2**C) that are positioned in a substrate (not shown) below the first set of conductive contacts **206** and/or the second set of conductive contacts **212**. When the power signal is applied across the pull-down electrodes, the pull-down electrodes electrostatically pull the movable beam **102** downward.

(47) Since the first set of conductive contacts **206** are made of a conductive material, a first conduction path is formed between the signal source **130** and the load **136** when the movable beam **102** contacts the first set of conductive contacts **206**. In particular, the first conduction path is created from the signal source **130** to the first resistor **216**, from the first resistor **216** to the first conductive contact **202**, from the first conductive contact **202** to the movable beam **102**, from the movable beam **102** to the second conductive contact **204**, from the second conductive contact **204** to the second resistor **218**, and from the second resistor **218** to the load **136**. A first signal (e.g., an RF signal) begins to transmit through the second MEMS switch **200** along the first conduction path. A resistor symbol **222** represents an electrical resistance of the movable beam **102** as the first signal propagates along the movable beam **102**.

(48) FIG. **2**C illustrates the second MEMS switch **200** shown in FIG. **2**B activated and deformed to a point where the movable beam **102** contacts the first set of conductive contacts **206** and the second set of conductive contacts **212** in accordance with embodiments of the disclosure. As the power signal continues to be applied across the pull-down electrodes, the pull-down electrodes

electrostatically pull the movable beam **102** down further until the movable beam **102** contacts both the first set of conductive contacts **206** and the second set of conductive contacts **212**. Since the second set of conductive contacts **212** are made of a conductive material, a second conduction path is created in the second MEMS switch **200** when the movable beam **102** contacts the second set of conductive contacts **212**. In particular, the second conduction path is created from the signal source **130** to the first node **214**, from the first node **214** to the third conductive contact **208**, from the third conductive contact **208** to the movable beam **102**, from the movable beam **102** to the fourth conductive contact **210**, from the fourth conductive contact **210** to the second node **220**, and from the second node **220** to the load **136**. A second signal (e.g., an RF signal) propagates through the second MEMS switch **200** along the second conduction path. The resistor symbols **224**, **226** represent the electrical resistance of the movable beam **102** as the second signal propagates along the movable beam **102**.

(49) The second MEMS switch **200** is shown in FIG. **2**C in the closed or on state. In the closed state, the first signal is routed from the signal source **130** to the load **136** along the first conduction path and the second signal is routed from the signal source **130** to the load **136** along the second conductive signal path. To open the second MEMS switch **200**, the reverse process is performed. The second MEMS switch **200** transitions to the first stage shown in FIG. **2**B and then transitions to the open state shown in FIG. **2**A.

(50) The signal source **130** generates a maximum available power P.sub.SRC and the load **136** has an impedance Z.sub.L. In the open or off state shown in FIG. **2**A, the second MEMS switch **200** isolates the signal source **130** from the load **136**. In the closed or on state shown in FIG. **2**C, the second MEMS switch **200** provides low loss transmission of the signal between the signal source **130** and the load **136**. Therefore, a voltage across the second MEMS switch **200** in the off state is equal to the open-circuit voltage of the signal source, as shown in Equation 1.

V.sub.OFF=*V*.sub.S=√{square root over (8*Z*.sub.L*P*.sub.SRC)}   Equation 1

(51) When the second MEMS switch **200** transitions from the off state in FIG. **2**A to the on state in FIG. **2**C, the second MEMS switch **200** first reaches the first stage of actuation in FIG. **2**B. As described earlier, the first conduction path between signal source **130** and the load **136** is established through the first resistor **216** and the second resistor **218** (each of value R.sub.PL), and the first conductive contact **202** and the second conductive contact **204** (each of value R.sub.C1). The movable beam **102** generates the electrical resistance represented by the resistor **222** (of value R.sub.B1). The value of the first resistor **216**, the value of the electrical resistance (resistor **222**), and the value of the second resistor **218** in series define a voltage drop across the second MEMS switch **200** that can be characterized by the following Equation:

(52) $V_{\mathrm{RED}} = V_{\mathrm{OFF}} \frac{R_{\mathrm{SE}}}{R_{\mathrm{SRC}} + R_L + R_{\mathrm{SE}}}$, Equation2 where $R_{\mathrm{SE}} = 2R_{\mathrm{PL}} + 2R_{C1} + R_{B1}$

Both the signal source **130** and impedance of the load **136** are assumed real for simplicity.

(53) The second MEMS switch **200** then reaches the second stage of actuation shown in FIG. **2**C. In this configuration, the second conduction path is formed in parallel to the first conduction path. The second conduction path is through the third conductive contact **208** and the fourth conductive contact **210** (each of value R.sub.CNT). The movable beam **102** generates the electrical resistances represented by the resistors **222**, **224**, **226** (resulting in a generalized beam resistance R.sub.BEAM). The on state resistance of the second MEMS switch **200** may be defined by Equation 3:

(54) $R_{\mathrm{ON}} = \frac{R_{\mathrm{SE}}}{R_{\mathrm{SE}} +}$, Equation3

where custom character=2R.sub.CNT+R.sub.BEAM is the on state resistance of a MEMS switch that does not include the hot switch protection. In certain embodiments, custom character <<R.sub.SE and therefore R.sub.ON≈custom character, so the on state loss is not significantly different as a result of the introduction of the two-stage hot switch protection.

(55) To quantify a level of protection that is achieved in the two-stage actuation in FIGS. **2**A-**2**C,

the reduction in voltage resulting from the second MEMS switch **200** at the first stage of actuation (FIG. **2**B) can be transformed in an equivalent source power assuming no such hot switching protection was in place. As a result, an equivalent power reduction coefficient can be obtained as a function of the total series resistance R.sub.SE of the first resistor **216**, the electrical resistance represented by the resistor **222**, and the second resistor **218**. The voltage reduction, which is one mechanism in the improved hot switch reliability, is fundamentally related to the value of the total series resistance presented by the second MEMS switch **200** after completing the first stage of actuation (FIG. **2**B), where the first stage of actuation includes the first resistor **216** and the second resistor **218** (each of value R.sub.PL), the first conductive contact **202** and the second conductive contact **204** (each of value R.sub.C1), and the electrical resistance represented by the resistor **222** of the movable beam **102** (value R.sub.B1).
(56) FIG. **3** illustrates a cross-sectional view of a third MEMS switch **300** in accordance with embodiments of the disclosure. The third MEMS switch **300** includes a substrate **302**. A first pull-down electrode **304**, a second pull-down electrode **306**, a third pull-down electrode **308**, and a fourth pull-down electrode **310** are disposed at and/or on a surface **312** of the substrate **302**. A first conductor **314**, a second conductor **316**, a third conductor **318**, and a fourth conductor **320** are disposed in the substrate **302**. In certain embodiments, the first conductor **314**, the second conductor **316**, the third conductor **318**, and the fourth conductor **320** are RF conductors. The first conductive contact **202**, the second conductive contact **204**, the third conductive contact **208**, and the fourth conductive contact **210** are disposed on the surface **312** of the substrate **302**.
(57) A first conductive via **322** operably (e.g., electrically) connects the first conductor **314** to a first contact pad **324**. The first contact pad **324** operably connects to the third conductive contact **208**. Thus, the first conductor **314** is operably connected to the third conductive contact **208**.
(58) A second conductive via **326** operably connects the second conductor **316** to a second contact pad **328**. The second contact pad **328** is operably connected to the first conductive contact **202**. Thus, the second conductor **316** is operably connected to the first conductive contact **202**.
(59) A third conductive via **330** operably connects the third conductor **318** to a third contact pad **332**. The third contact pad **332** is operably connected to the second conductive contact **204**. Thus, the third conductor **318** is operably connected to the second conductive contact **204**.
(60) A fourth conductive via **334** operably connects the fourth conductor **320** to a fourth contact pad **336**. The fourth contact pad **336** is operably connected to the fourth conductive contact **210**. Thus, the fourth conductor **320** is operably connected to the fourth conductive contact **210**.
(61) A movable beam **338** is suspended over the substrate **302**, the first conductive contact **202**, the second conductive contact **204**, the third conductive contact **208**, and the fourth conductive contact **210**. A first end **339** of the movable beam **338** is supported by a first attachment element **340** and a second end **341** of the movable beam **338** is supported by a second attachment element **342**. The first attachment element **340** and the second attachment element **342** may each include one or more layers.
(62) The movable beam **338** includes a first beam contact **344**, a second beam contact **346**, a third beam contact **348**, and a fourth beam contact **350** that are each made of one or more conductive materials. The first beam contact **344** is aligned with the third conductive contact **208**. The second beam contact **346** is aligned with the first conductive contact **202**. The third beam contact **348** is aligned with the second conductive contact **204**. The fourth beam contact **350** is aligned with the fourth conductive contact **210**. When the movable beam **338** is in the first stage of actuation, the second beam contact **346** contacts the first conductive contact **202** and the third beam contact **348** contacts the second conductive contact **204**. When the movable beam **338** is in the second stage of actuation, the first beam contact **344** contacts the third conductive contact **208**, the second beam contact **346** contacts the first conductive contact **202**, the third beam contact **348** contacts the second conductive contact **204**, the fourth beam contact **350** contacts the fourth conductive contact **210**.

(63) FIG. **4** illustrates a top view of a MEMS switch **400** in accordance with embodiments of the disclosure. The MEMS switch **400** includes a movable beam **402** suspended over a first set of conductive contacts **404**, a second set of conductive contacts **406**, and a third set of conductive contacts **408**. The first set of conductive contacts **404** includes a set of third conductive contacts **208**. The second set of conductive contacts **406** includes a set of the first conductive contact **202** and the second conductive contact **204**. The third set of conductive contacts **408** includes a set of fourth conductive contacts **210**. The first set of conductive contacts **404**, the second set of conductive contacts **406**, and the third set of conductive contacts **408** are shown in dashed lines because they are not visible in the top view. Although FIG. **4** depicts three sets of conductive contacts, a MEMS switch can include one or more first conductive contacts **202**, one or more second conductive contacts **204**, one or more third conductive contacts **208**, and one or more fourth conductive contacts **210**.
(64) The movable beam **402** can be configured as, or similar to, the movable beam **338** of FIG. **3**. The movable beam **402** is held in suspension by a first attachment element **410** and a second attachment element **412**. Any suitable attachment element can be used for the first attachment element **410** and the second attachment element **412**. For example, the first attachment element **410** and the second attachment element **412** may be configured as springs (FIG. **1**).
(65) Multiple MEMS switches can be coupled together. FIG. **5** illustrates a top view of MEMS switches **400** mechanically and electrically connected together in accordance with embodiments of the disclosure. In the example embodiment, each pair of movable beams **402** is coupled together using a beam link **500**. As such, the movable beams **402** are coupled in parallel. The beam link **500** can be made of the same material, or at least some of the same materials, as the movable beams **402**.
(66) A cell of MEMS switches can be created by coupling multiple MEMS switches together. FIG. **6** illustrates a top view of a first cell **600** in accordance with embodiments of the disclosure. The first cell **600** includes multiple MEMS switches **400** electrically and mechanically coupled together by the beam link **500**. In the example embodiment, the first cell **600** includes eighteen (**18**) MEMS switches **400** coupled together in parallel. Other embodiments are not limited to this configuration.
(67) A first conductor **602** and a second conductor **604** are disposed transverse (e.g., perpendicular) to the movable beams **402** and in parallel below the MEMS switches **400** in the first cell **600**. In certain embodiments, the first conductor **602** and the second conductor **604** are RF conductors. Conductive vias (e.g., the fourth conductive vias **334** in FIG. **3**) are used to connect the fourth conductive contacts **210** in the third set of conductive contacts **408** to the first conductor **602**. Conductive vias (e.g., the first conductive vias **322** in FIG. **3**) are used to connect the third conductive contacts **208** in the first set of conductive contacts **404** to the second conductor **604**. Based on this configuration, one can appreciate how all of the MEMS switches **400** in the first cell **600** are connected in parallel. Accordingly, the on state resistance of the entire first cell **600** is equal to (or substantially equal to) that of a single MEMS switch **400** divided by N, where N represents the number of MEMS switches **400** in the first cell **600**.
(68) FIG. **7** illustrates a top view of a second cell **700** in accordance with embodiments of the disclosure. FIG. **7** is similar to FIG. **6**, and further depicts a first group of first stage actuation contacts **702** and a second group of first stage actuation contacts **704**. The first group of first stage actuation contacts **702** are included in the MEMS switch **400**A. The first group of first stage actuation contacts **702** includes the second set of conductive contacts **406** electrically connected to the first set of conductive contacts **404**. The third conductive contacts **208**A, **208**B in the first set of conductive contacts **404** are operably (e.g., electrically) connected to the second conductor **604**. Additionally, the first conductive contacts **202**A, **202**B in the second set of conductive contacts **406** are also operably connected to the second conductor **604**. In certain embodiments, all of the conductive contacts in the first set of conductive contacts **404** (including the third conductive contacts **208** (e.g., **208**A, **208**B, **208**C, **208**D)) in the second cell **700** are operably connected to the

second conductor **604** and some, but not all, of the first conductive contacts **202** (e.g., **202**A, **202**B) in the second cell **700** are operably connected to the second conductor **604** (e.g., in MEMS switch **400**A).

(69) The second group of first stage actuation contacts **704** are included in a different MEMS switch **400**B. The second group of first stage actuation contacts **704** includes a second set of conductive contacts **406** operably connected to the third set of conductive contacts **408**. The fourth conductive contacts **210**C, **210**D in the third set of conductive contacts **408** are operably connected to the first conductor **602** and the second conductive contacts **204**C, **204**D are operably connected to the first conductor **602**. In certain embodiments, all of the conductive contacts in the third set of conductive contacts **408** (including the fourth conductive contacts **210** (e.g., **210**A, **210**B, **210**C, **210**D)) in the second cell **700** are operably connected to the first conductor **602** and some, but not all, of the second conductive contacts **204** (e.g., **204**C, **204**D) in the second cell **700** are operably connected to the first conductor **602** (e.g., in MEMS switch **400**B).

(70) The portions of the movable beams **402** located between the first group of first stage actuation contacts **702** and the second group of first stage actuation contacts **704** form a movable beam section **706**. When the second cell **700** is actuated to the first stage of actuation, the first conduction path is established within the second cell **700**. The first conduction path includes the first group of first stage actuation contacts **702**, the electrical resistance (represented by a resistor) of the movable beam section **706**, and the second group of first stage actuation contacts **704**. In general, due to the lack of parallelization in the first conduction path, the value of the total reduction resistance R.sub.RED can be higher than the on state cell resistance R.sub.ON, but the actual value is a function of: the first and the second groups of first stage actuation contacts **702**, **704**; the resistivity of the material in the movable beam **402**; and the geometry of the movable beams **402**.

(71) FIG. **8**A illustrates a vertical cross-sectional view of a portion of the MEMS switch **400**A taken along line **8**A-**8**A in FIG. **7** in accordance with embodiments of the disclosure. The MEMS switch **400**A includes the third conductive contact **208**A, the fourth conductive contact **210**A, and the first conductive contact **202**A positioned between the third conductive contact **208**A and the fourth conductive contact **210**A. The movable beam **402** with the first beam contact **344**A, the second beam contact **346**A, and the fourth beam contact **350**A is suspended over the substrate **302** and the first conductive contact **202**A, the third conductive contact **208**A, and the fourth conductive contact **210**A.

(72) The fourth conductive contact **210**A is operably connected to the first conductor **602** in the substrate **302** through the fourth conductive via **334**A and the fourth contact pad **336**A. The third conductive contact **208**A is operably connected to the second conductor **604** in the substrate **302** through the first conductive via **322**A and the first contact pad **324**A. The first conductive contact **202**A is operably connected to the second conductor **604** in the substrate **302** through the second conductive via **326**A and the second contact pad **328**A. Thus, both the first conductive contact **202**A and the third conductive contact **208**A are operably connected to the second conductor **604** and to each other through the second conductor **604**.

(73) FIG. **8**B illustrates a vertical cross-sectional view of a portion of the MEMS switch **400**B taken along line **8**B-**8**B in FIG. **7** in accordance with embodiments of the disclosure. The MEMS switch **400**B includes the third conductive contact **208**C, the fourth conductive contact **210**C, and the second conductive contact **204**C positioned between the third conductive contact **208**C and the fourth conductive contact **210**C. The movable beam **402** with the first beam contact **344**C, the third beam contact **348**C, and the fourth beam contact **350**C is suspended over the substrate **302**, the third conductive contact **208**C, the second conductive contact **204**C, and the fourth conductive contact **210**C.

(74) The third conductive contact **208**C is operably connected to the second conductor **604** in the substrate **302** through the first conductive via **322**C and the first contact pad **324**D. The second conductive contact **204**C is operably connected to the first conductor **602** in the substrate **302**

through the third conductive via **330**C and the third contact pad **332**C. The fourth conductive contact **210**C is operably connected to the first conductor **602** in the substrate **302** through the fourth conductive via **334**C and the fourth contact pad **336**C. Thus, both the second conductive contact **204**C and the fourth conductive contact **210**C are operably connected to the first conductor **602** and to each other through the first conductor **602**.

(75) FIG. **9** illustrates a top view of a third cell **900** in accordance with embodiments of the disclosure. The third cell **900** includes multiple MEMS switches **400** electrically and mechanically coupled together by the beam link **500**. In the example embodiment, the third cell **900** includes eighteen (**18**) MEMS switches **400** coupled together in parallel. Other embodiments are not limited to this configuration.

(76) The first conductor **602** and the second conductor **604** are disposed traverse to (e.g., perpendicular to) the movable beams **402** and in parallel below the MEMS switches **400**. Conductive vias (e.g., the fourth conductive vias **334** in FIG. **3**) are used to connect the fourth conductive contacts **210** in the third set of conductive contacts **408** to the first conductor **602**. Conductive vias (e.g., the first conductive vias **322** in FIG. **3**) are used to connect the third conductive contacts **208** in the first set of conductive contacts **404** to the second conductor **604**.

(77) The third cell **900** further includes multiple first groups of first stage actuation contacts **702**A, **702**B, **702**C in MEMS switches **400**A and multiple second groups of first stage actuation contacts **704**A, **704**B, **704**C in MEMS switches **400**B. In the example embodiment, the first groups of first stage actuation contacts **702**A, **702**B, **702**C are interposed between the second groups of first stage actuation contacts **704**A, **704**B, **704**C. The first groups of first stage actuation contacts **702**A, **702**B, **702**C and the second groups of first stage actuation contacts **704**A, **704**B, **704**C may be arranged differently in other embodiments.

(78) When the third cell **900** is actuated to the first stage of actuation, first conduction paths are established within the third cell **900**. The first conduction paths resulting from each pair of adjacent first and second groups of first stage actuation contacts **702**A+**704**A, **702**B+**704**B, **702**C+**704**C, **702**B+**704**A, and **702**C+**704**B are in parallel, and the total resistance will be reduced by a factor K, where K represents the number of the pairs of adjacent first and second groups of first stage actuation contacts (e.g., **702**A+**704**A, **702**B+**704**B, **702**C+**704**C, **702**B+**704**A, and **702**C+**704**B).

(79) Similar to FIG. **7**, all of the conductive contacts in the first set of conductive contacts **404** (including the third conductive contacts **208** (e.g., **208**A, **208**B, **208**C, **208**D)) in the third cell **900** are operably connected to the second conductor **604** and some, but not all, of the first conductive contacts **202** (e.g., **202**A, **202**B) in the third cell **900** are operably connected to the second conductor **604** (e.g., in MEMS switches **400**A). All of the conductive contacts in the third set of conductive contacts **408** (including the fourth conductive contacts **210** (e.g., **210**A, **210**B, **210**C, **210**D)) in the third cell **900** are operably connected to the first conductor **602** and some, but not all, of the second conductive contacts **204** (e.g., **204**C, **204**D) in the third cell **900** are operably connected to the first conductor **602** (e.g., in MEMS switches **400**B).

(80) In some instances, a higher resistive path is desired in the first actuation stage. FIG. **10** illustrates a top view of a fourth cell **1000** in accordance with embodiments of the disclosure. The fourth cell **1000** is similar to the second cell **700** shown in FIG. **7** with the addition of one or more series resistors. In the example embodiment, the one or more series resistors are first series resistor **1002** and second series resistor **1004**. The first series resistor **1002** includes a third resistor **1006** operably connected between a respective conductive contact in the first set of conductive contacts **404** and a corresponding conductive contact the second set of conductive contacts **406**. For example, the third resistor **1006** is operably connected between the third conductive contacts **208**A, **208**B and the first conductive contacts **202**A, **202**B in the first group of first stage actuation contacts **702**. The third resistor **1006** is included in a sequence of MEMS switches **400** (e.g., MEMS switches **400** next to each other) such that multiple third resistors **1006** are connected in series to produce the first series resistor **1002**.

(81) The second series resistor **1004** includes a fourth resistor **1008** operably connected between a respective conductive contact in the second set of conductive contacts **406** and a corresponding conductive contact in the third set of conductive contacts **408**. For example, a fourth resistor **1008** is operably connected between the second conductive contacts **204**C, **204**D and the fourth conductive contacts **210**C, **210**D in the second group of first stage actuation contacts **704**. The fourth resistor **1008** is included in a sequence of MEMS switches **400** (e.g., MEMS switches **400** next to each other) such that multiple fourth resistors **1008** are connected in series to produce the second series resistor **1004**.
(82) The first group of first stage actuation contacts **702** of the MEMS switch **400**A is operably connected to the second conductor **604** through the first series resistor **1002**. The second group of first stage actuation contacts **704** of the MEMS switch **400**B is operably connected to the first conductor **602** through the second series resistor **1004**. In this manner, the first series resistor **1002** and the second series resistor **1004** increase the resistance of the first conduction path.
(83) The first series resistor **1002** and the second series resistor **1004** can be implemented using standard semiconductor fabrication processes such as doped polysilicon or other conductive materials, with different levels of resistivity (low resistivity or high resistivity). The resistivity and the geometry of the conductive materials (e.g., polysilicon) define the level of resistivity, thereby giving a designer the freedom to set the value of the resistance. When the fourth cell **1000** is actuated to the first stage of actuation, the first conduction path within the fourth cell **1000** is established through the first and the second groups of first stage actuation contacts **702**, **704**, the first and the second series resistors **1002**, **1004**, and the resistance of the movable beam section **706**. In general, due to the lack of parallelization in the first conduction path, the value of the total reduction resistance R.sub.RED can be higher than the on state cell resistance R.sub.ON, but the actual value is a function of: the resistances of the first and the second groups of first stage actuation contacts **702**, **704**; the resistivity of the material in the movable beam **402**; the geometry of the movable beam **402**; the resistivity of the material in first and the second series resistors **1002**, **1004**; and the geometry of the first and the second series resistors **1002**, **1004**.
(84) FIG. **11**A illustrates a vertical cross-sectional view of a portion of the MEMS switch **400**A taken along line **11**A-**11**A in FIG. **10** in accordance with embodiments of the disclosure. The MEMS switch **400**A is similar to the MEMS switch **400**A in FIG. **8**A, with the addition of the first series resistor **1002** in a second substrate **1100** that is attached to the first substrate **302**. A fifth conductive via **1102** operably (e.g., electrically) connects the second conductor **604** to the first series resistor **1002**. A sixth conductive via **1104** operably connects a third conductor **1106** to the first series resistor **1002**. In certain embodiments, the third conductor **1106** is an RF conductor. Thus, the first series resistor **1002** is included in the first conduction path when the MEMS switch **400**A is actuated to the first stage of actuation.
(85) In certain embodiments, all of the conductive contacts in the first set of conductive contacts **404** (including the third conductive contacts **208** (e.g., **208**A, **208**B, **208**C, **208**D)) are operably connected to the second conductor **604** and some, but not all, of the first conductive contacts **202** (e.g., **202**A, **202**B) are operably connected to the third conductor **1106** (e.g., in MEMS switch **400**A). Accordingly, all of the conductive contacts in the first set of conductive contacts **404** (including the third conductive contacts **208**) are operably connected to the first series resistor **1002** and some, but not all, of the first conductive contacts **202** are operably connected to the first series resistor **1002**.
(86) FIG. **11**B illustrates a vertical cross-sectional view of a portion of the MEMS switch **400**B taken along line **11**B-**11**B in FIG. **10** in accordance with embodiments of the disclosure. The MEMS switch **400**B is similar to the MEMS switch **400**B in FIG. **8**B, with the addition of the second series resistor **1004** in the second substrate **1100**. A seventh conductive via **1108** operably (e.g., electrically) connects the first conductor **602** to the second series resistor **1004**. An eighth conductive via **1110** operably connects a fourth conductor **1112** to the second series resistor **1004**.

In certain embodiments, the fourth conductor **1112** is an RF conductor. Thus, the second series resistor **1004** is included in the first conduction path when the MEMS switch **400**B is actuated to the first stage of actuation.
(87) In certain embodiments, all of the conductive contacts in the third set of conductive contacts **408** (including the fourth conductive contacts **210** (e.g., **210**A, **210**B, **210**C, **210**D)) are operably connected to the first conductor **602** and some, but not all, of the second conductive contacts **204** (e.g., **204**C, **204**D) are operably connected to the fourth conductor **1112** (e.g., in MEMS switch **400**B). Accordingly, all of the conductive contacts in the third set of conductive contacts **408** (including the fourth conductive contacts **210**) are operably connected to the second series resistor **1004** and some, but not all, of the second conductive contacts **204** are operably connected to the second series resistor **1004**.
(88) FIG. **12** illustrates a top view of a fifth cell **1200** in accordance with embodiments of the disclosure. The fifth cell **1200** is similar to the fourth cell **1000**, but with the first series resistor **1002** and the second series resistor **1004** extending under multiple MEMS switches **400**A-**400**P in the fifth cell **1200**. Multiple first groups of first stage actuation contacts **702** are operably connected to the second conductor **604** and to the first series resistor **1002**. Multiple second groups of first stage actuation contacts **704** are operably connected to the first conductor **602** and to the second series resistor **1004**. Although not shown in FIG. **12**, the fifth cell **1200** includes the third resistors **1006** and the fourth resistors **1008** shown in FIG. **10**.
(89) The portions of the movable beams **402** located between each pair of first group of first stage actuation contacts **702**A, **702**B, **702**C and second group of first stage actuation contacts **704**A, **704**B, **704**C form movable beam sections **706**A, **706**B, **706**C, **706**D, **706**E. In the illustrated embodiment, the movable beam section **706**A is established between the first group of first stage actuation contacts **702**A and the second group of first stage actuation contacts **704**A. The movable beam section **706**B is established between the second group of first stage actuation contacts **704**A and the first group of first stage actuation contacts **702**B. The movable beam section **706**C is established between the first group of first stage actuation contacts **702**B and the second group of first stage actuation contacts **704**B. The movable beam section **706**D is established between the second group of first stage actuation contacts **704**B and the first group of first stage actuation contacts **702**C. The movable beam section **706**E is established between the first group of first stage actuation contacts **702**C and the second group of first stage actuation contacts **704**C.
(90) When the fifth cell **1200** is actuated to the first stage of actuation, a first conduction path within the fifth cell **1200** is created through the first groups of first stage actuation contacts **702**A, **702**B, **702**C, the second groups of first stage actuation contacts **704**A, **704**B, **704**C, the first series resistor **1002**, the second series resistor **1004**, and the movable beam sections **706**A-**706**E of the movable beams **402** that are connected in parallel. The current inrush in each of the individual first stage conductive contacts (e.g., the first conductive contact **202** and the second conductive contact **204**) is reduced by a factor of K compared to the embodiment shown in FIG. **10**.
(91) Similar to FIGS. **10-11**B, all of the conductive contacts in the first set of conductive contacts **404** (including the third conductive contacts **208** (e.g., **208**A, **208**B, **208**C, **208**D)) are operably connected to the second conductor **604** and some, but not all, of the first conductive contacts **202** (e.g., **202**A, **202**B) are operably connected to the third conductor **1106** (e.g., in MEMS switches **400**A, **400**C, **400**M). Accordingly, all of the conductive contacts in the first set of conductive contacts **404** (including the third conductive contacts **208**) are operably connected to the first series resistor **1002** and some, but not all, of the first conductive contacts **202** are operably connected to the first series resistor **1002**. All of the conductive contacts in the third set of conductive contacts **408** (including the fourth conductive contacts **210** (e.g., **210**A, **210**B, **210**C, **210**D)) are operably connected to the first conductor **602** and some, but not all, of the second conductive contacts **204** (e.g., **204**C, **204**D) are operably connected to the fourth conductor **1112** (e.g., in MEMS switches **400**B, **400**F, **400**P). Accordingly, all of the conductive contacts in the third set of conductive

contacts **408** (including the fourth conductive contacts **210**) are operably connected to the second series resistor **1004** and some, but not all, of the second conductive contacts **204** are operably connected to the second series resistor **1004**.
(92) FIG. **13** illustrates a method of operating a MEMS switch in accordance with embodiments of the disclosure. The method is described in conjunction with a single MEMS switch, but the method can be used concurrently with multiple MEMS switches. The method includes operations to close a MEMS switch **1300** and to open a MEMS switch **1302**.
(93) Initially, the MEMS switch is in an open or off state and actuation of the MEMS switch begins (block **1304**). As described earlier, a power signal (e.g., a voltage signal) is applied to pull-down electrodes to initiate and maintain the activation of the MEMS switch. The first conduction path is established at block **1306**. As described earlier, the first conduction path is created when the movable beam in the MEMS switch deforms to a first point to contact the first set of conductive contacts in the MEMS switch (e.g., the first conductive contact **202** and the second conductive contact **204**). At the first point, the MEMS switch is in a partially closed state.
(94) After the first conduction path is established, actuation of the MEMS switch continues at block **1308**. The actuation of the MEMS switch continues by maintaining the application of the power signal on the pull-down electrodes. The second conduction path is created at block **1310**. As described previously, the second conduction path is established when the movable beam deforms to a second point to contact both the first set of conductive contacts and the second set of conductive contacts (e.g., the third conductive contact **208** and the fourth conductive contact **210**) in the MEMS switch. At the second point, the MEMS switch is in an on or closed state.
(95) To open the MEMS switch **1302**, actuation of the MEMS switch ends and the MEMS switch transitions to a partially open state (block **1312**). In the partially open state, the movable beam begins to straighten (e.g., unbend) such that the movable beam does not contact the second set of conductive contacts. Thereafter, the MEMS switch transitions to the open or off state (block **1314**). In the open state, the movable beam does not contact both the first set of conductive contacts and the second set of conductive contacts.
(96) It is contemplated that any of the foregoing aspects, and/or various separate aspects and features as described herein, may be combined for additional advantage. Any of the various embodiments as disclosed herein may be combined with one or more other disclosed embodiments unless indicated to the contrary herein.
(97) Those skilled in the art will recognize improvements and modifications to the preferred embodiments of the present disclosure. All such improvements and modifications are considered within the scope of the concepts disclosed herein and the claims that follow.

Claims

1. A microelectromechanical system (MEMS) switch, comprising: a first conductive contact disposed over a substrate; a second conductive contact disposed over the substrate, the first conductive contact and the second conductive contact forming a first set of conductive contacts; a third conductive contact disposed over the substrate; a fourth conductive contact disposed over the substrate, the third conductive contact and the fourth conductive contact forming a second set of conductive contacts, wherein the first set of conductive contacts are positioned between the third conductive contact and the fourth conductive contact; and a movable beam suspended over the first set of conductive contacts and the second set of conductive contacts, wherein: the first set of conductive contacts and the movable beam are operable to create a first conduction path when the movable beam contacts the first set of conductive contacts; and the second set of conductive contacts and the movable beam are operable to create a second conduction path when the movable beam contacts the second set of conductive contacts.
2. The MEMS switch of claim 1, further comprising: a signal source operably connected to the

third conductive contact; and a load operably connected to the fourth conductive contact.
3. The MEMS switch of claim 1, further comprising: a first resistor operably connected between the third conductive contact and the first conductive contact; and a second resistor operably connected between the second conductive contact and the fourth conductive contact.
4. The MEMS switch of claim 3, further comprising: a signal source operably connected to the third conductive contact; and a load operably connected to the fourth conductive contact.
5. The MEMS switch of claim 1, further comprising: a first attachment mechanism operable to attach a first end of the movable beam to a first anchor; and a second attachment mechanism operable to attach a second end of the movable beam to a second anchor.
6. The MEMS switch of claim 5, wherein the first attachment mechanism and the second attachment mechanism each comprise springs.
7. A method of operating a microelectromechanical system (MEMS) switch, the method comprising: initiating actuation of the MEMS switch; establishing a first conduction path between a first set of conductive contacts and a movable beam when the movable beam contacts the first set of conductive contacts during a first stage of actuation of the MEMS switch; and establishing a second conduction path between a second set of conductive contacts and the movable beam when the movable beam contacts the second set of conductive contacts during a second stage of actuation of the MEMS switch.
8. The method of claim 7, wherein: the MEMS switch is in a closed state in the second stage of actuation; and the method further comprises transitioning the MEMS switch to an open state.