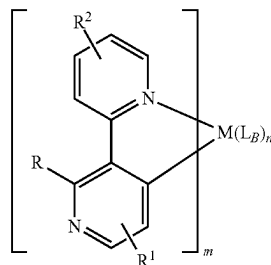
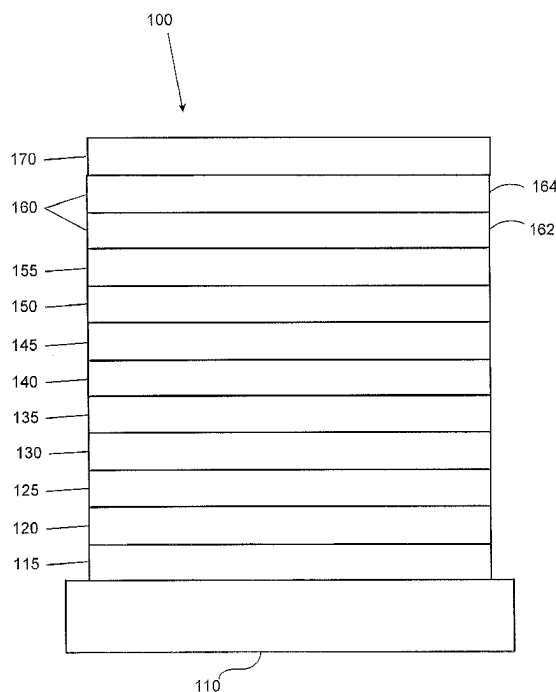




US 20250268098A1

(19) **United States**(12) **Patent Application Publication**
TSAI et al.(10) **Pub. No.: US 2025/0268098 A1**(43) **Pub. Date: Aug. 21, 2025**(54) **ORGANIC ELECTROLUMINESCENT
MATERIALS AND DEVICES**(71) Applicant: **UNIVERSAL DISPLAY
CORPORATION**, Ewing, NJ (US)(72) Inventors: **Jui-Yi TSAI**, Newtown, PA (US);
Gregg KOTTAS, Ewing, NJ (US);
Walter YEAGER, Yardley, PA (US);
Zeinab ELSHAWY, Ewing, NJ
(US); **Chuanjun XIA**, Lawrenceville,
NJ (US); **Geza SZIGETHY**, Ewing, NJ
(US); **Jason BROOKS**, Philadelphia,
PA (US)(73) Assignee: **UNIVERSAL DISPLAY
CORPORATION**, Ewing, NJ (US)(21) Appl. No.: **19/201,121**(22) Filed: **May 7, 2025****Related U.S. Application Data**(63) Continuation of application No. 16/407,861, filed on
May 9, 2019, which is a continuation of application
No. 15/956,934, filed on Apr. 19, 2018, now Pat. No.
11,005,051, which is a continuation of application
No. 14/310,598, filed on Jun. 20, 2014, now Pat. No.
9,978,961.(60) Provisional application No. 61/924,752, filed on Jan.
8, 2014.**Publication Classification**(51) **Int. Cl.**
H10K 85/30 (2023.01)
C07F 15/00 (2006.01)**C09K 11/06** (2006.01)**H10K 50/11** (2023.01)**H10K 101/00** (2023.01)**H10K 101/10** (2023.01)(52) **U.S. Cl.**CPC **H10K 85/342** (2023.02); **C07F 15/0033**
(2013.01); **C09K 11/06** (2013.01); **C09K**
2211/1029 (2013.01); **C09K 2211/185**
(2013.01); **H10K 50/11** (2023.02); **H10K**
2101/10 (2023.02); **H10K 2101/90** (2023.02)

(57)

ABSTRACTA compound is provided that has a formula $M(L_A)_m(L_B)_n$,
having the structure of Formula II,where L_B is a different ligand from L_A . In Formula II, M is
Ir; m is 1 or 2, and m+n is 3; R is hydrogen, deuterium, alkyl,
cycloalkyl, or a combination; each R^1 and R^2 is indepen-
dently hydrogen, deuterium, alkyl, cycloalkyl, aryl, and
combinations thereof; and L_B is selected from a variety of
phenyl-imidazole and pyridinyl-dibenzofuran the ligands.
OLEDs and consumer products containing the compound
are also provided.

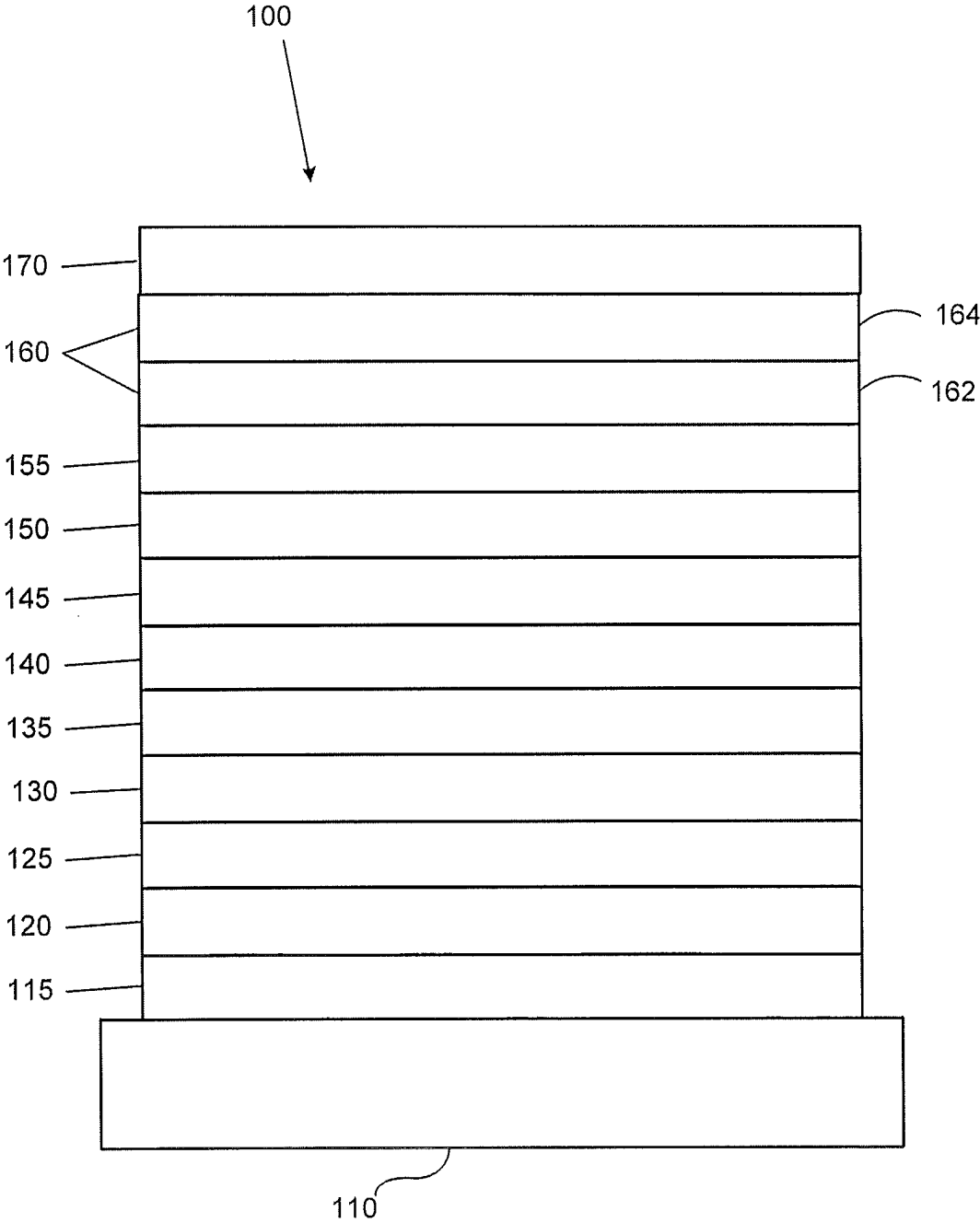


FIGURE 1

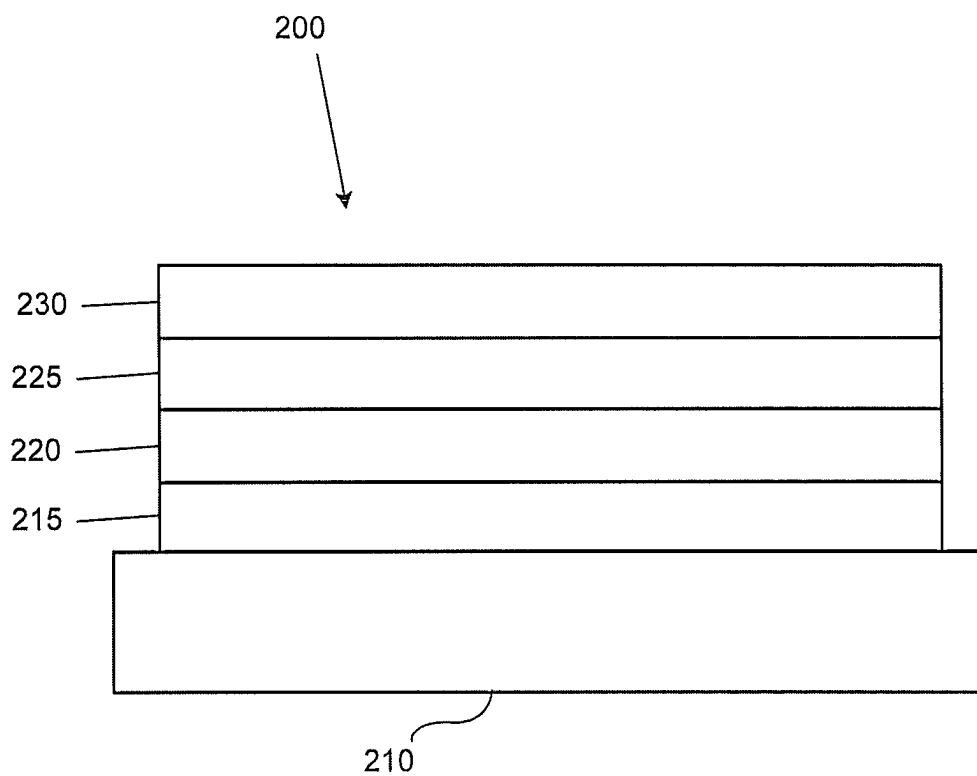
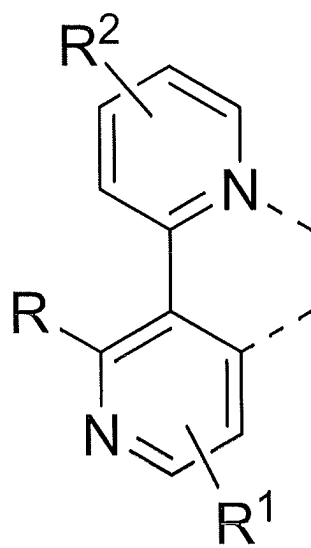


FIGURE 2



Formula I

FIG. 3

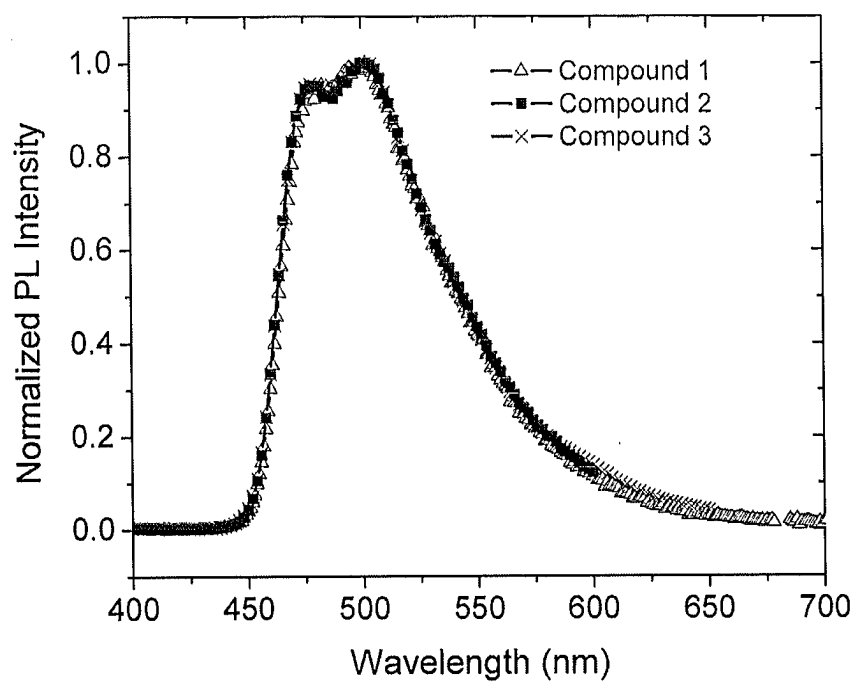


FIG. 4

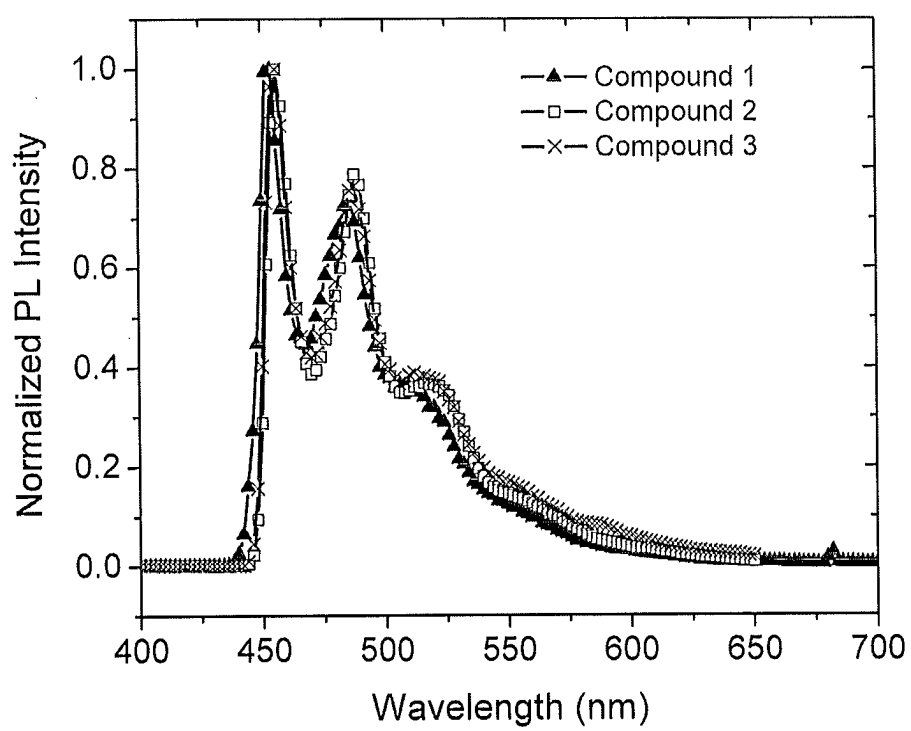


FIG. 5

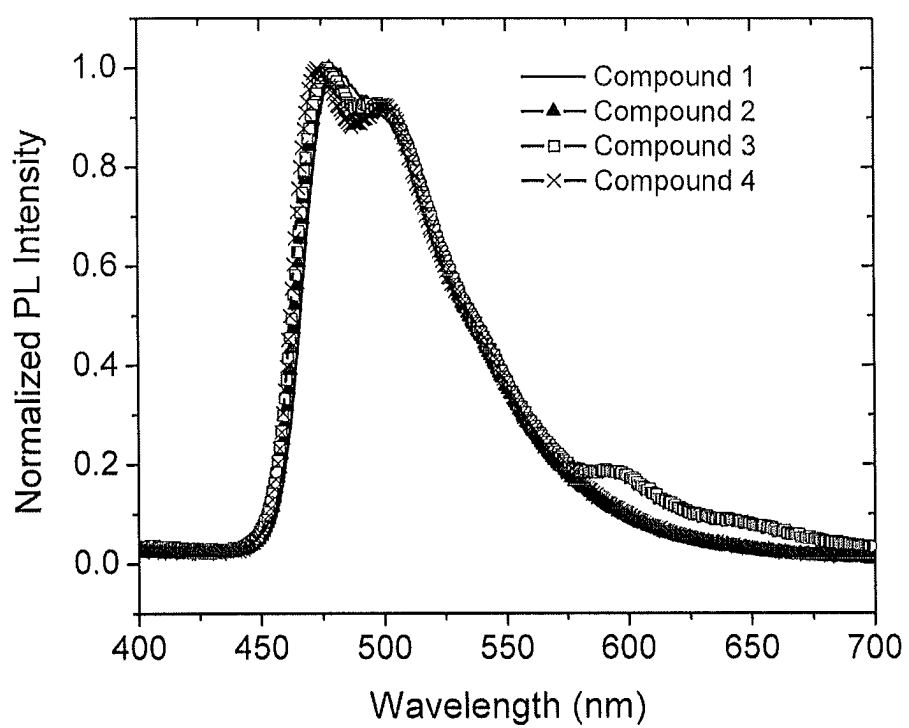


FIG. 6

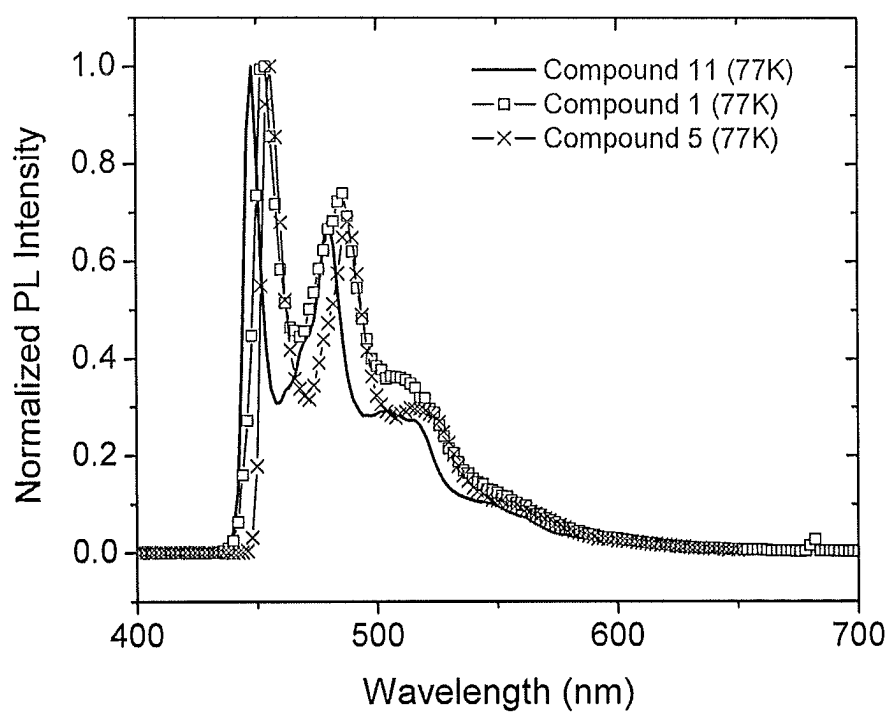


FIG. 7

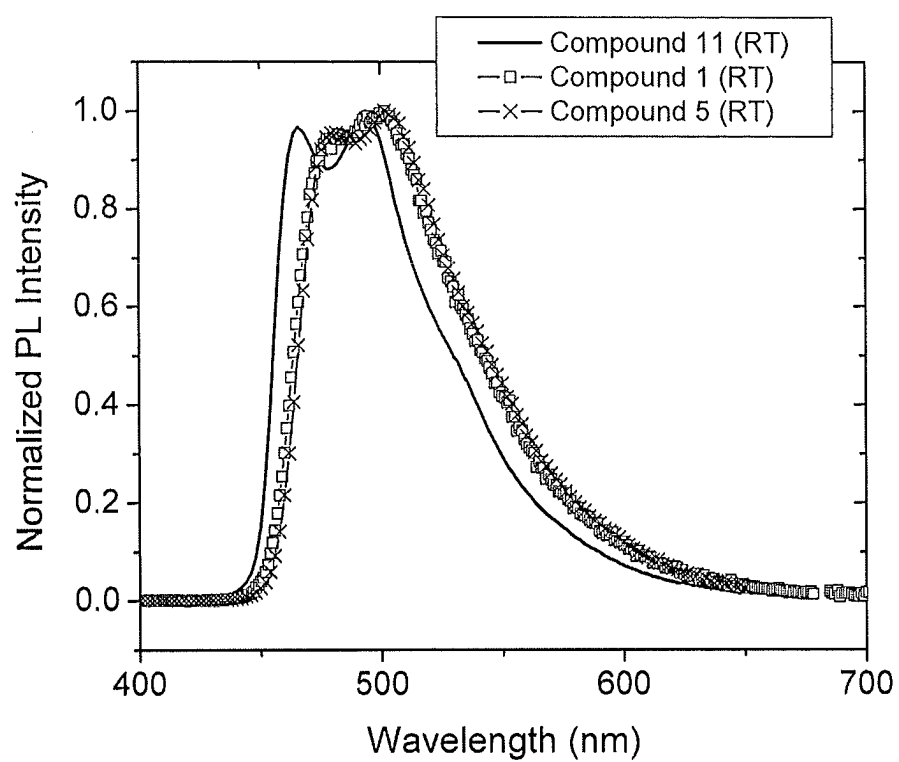


FIG. 8

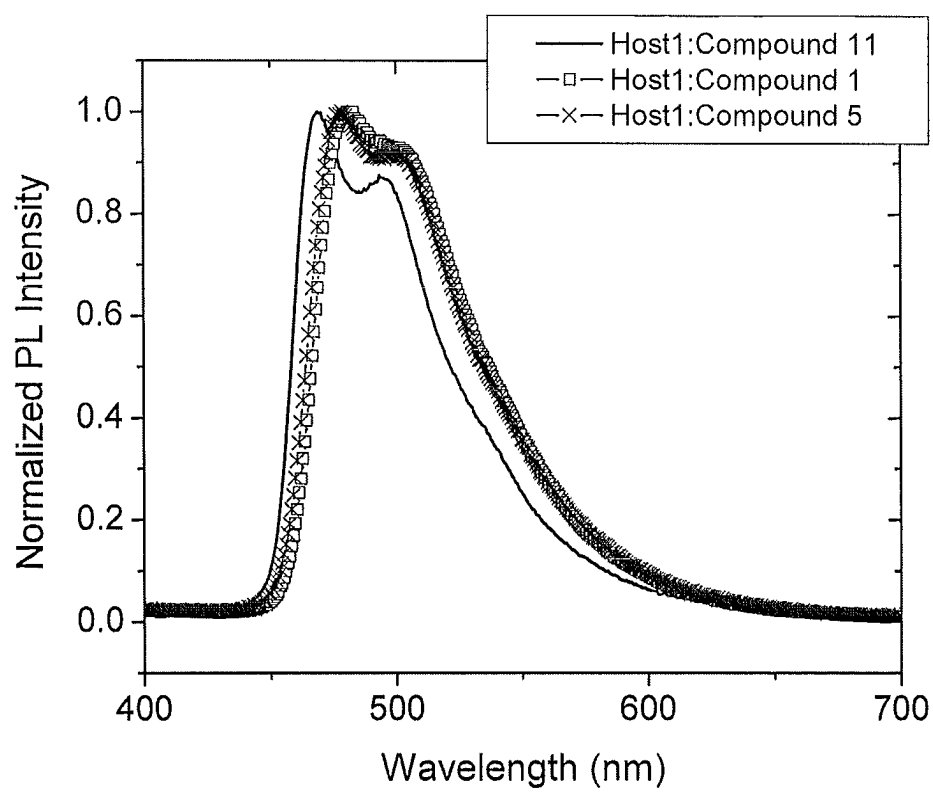


FIG. 9

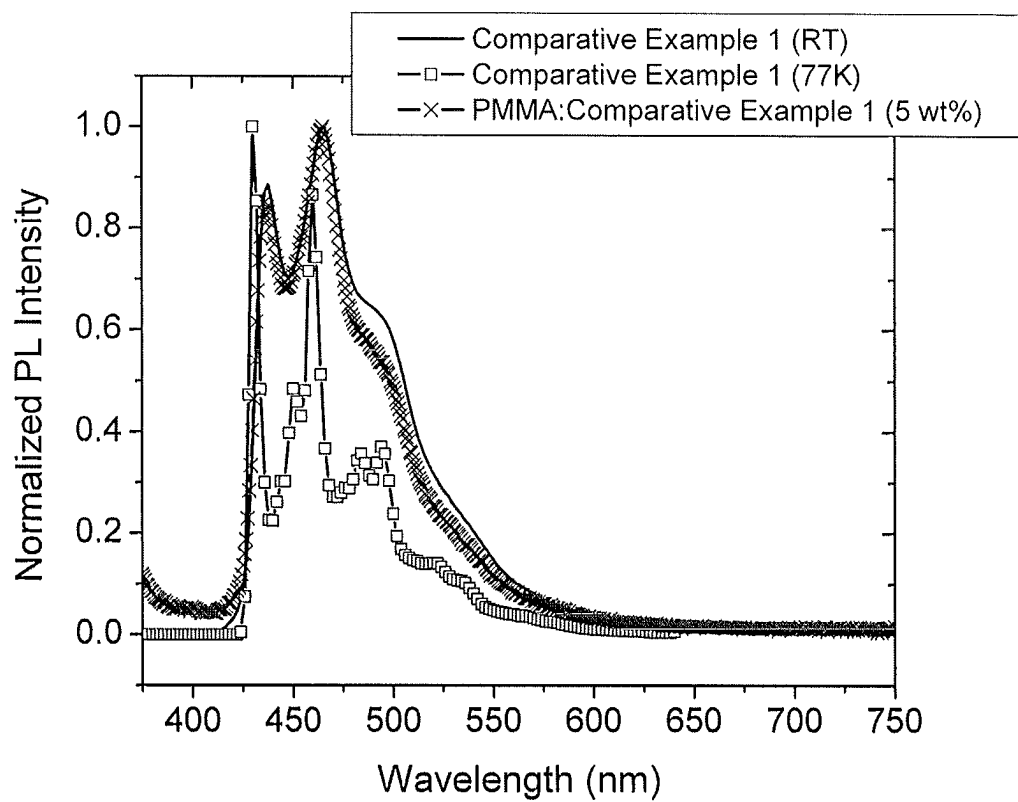


FIG. 10

ORGANIC ELECTROLUMINESCENT MATERIALS AND DEVICES

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application is a continuation of U.S. patent application Ser. No. 16/407,861, filed May 9, 2019, which is a continuation of U.S. patent application Ser. No. 15/956,934, filed Apr. 19, 2018, now U.S. Pat. No. 11,005,051, which is a continuation of U.S. patent application Ser. No. 14/310,598, filed Jun. 20, 2014, now U.S. Pat. No. 9,978,961, which is a non-provisional of U.S. Patent Application Ser. No. 61/924,752, filed Jan. 8, 2014, the entire contents of which are incorporated herein by reference.

PARTIES TO A JOINT RESEARCH AGREEMENT

[0002] The claimed invention was made by, on behalf of, and/or in connection with one or more of the following parties to a joint university corporation research agreement: Regents of the University of Michigan, Princeton University, University of Southern California, and the Universal Display Corporation. The agreement was in effect on and before the date the claimed invention was made, and the claimed invention was made as a result of activities undertaken within the scope of the agreement.

FIELD OF THE INVENTION

[0003] The present invention relates to compounds for use as emitters and devices, such as organic light emitting diodes, including the same.

BACKGROUND

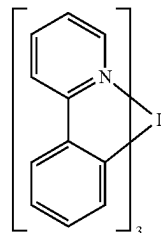
[0004] Opto-electronic devices that make use of organic materials are becoming increasingly desirable for a number of reasons. Many of the materials used to make such devices are relatively inexpensive, so organic opto-electronic devices have the potential for cost advantages over inorganic devices. In addition, the inherent properties of organic materials, such as their flexibility, may make them well suited for particular applications such as fabrication on a flexible substrate. Examples of organic opto-electronic devices include organic light emitting devices (OLEDs), organic phototransistors, organic photovoltaic cells, and organic photodetectors. For OLEDs, the organic materials may have performance advantages over conventional materials. For example, the wavelength at which an organic emissive layer emits light may generally be readily tuned with appropriate dopants.

[0005] OLEDs make use of thin organic films that emit light when voltage is applied across the device. OLEDs are becoming an increasingly interesting technology for use in applications such as flat panel displays, illumination, and backlighting. Several OLED materials and configurations are described in U.S. Pat. Nos. 5,844,363, 6,303,238, and 5,707,745, which are incorporated herein by reference in their entirety.

[0006] One application for phosphorescent emissive molecules is a full color display. Industry standards for such a display call for pixels adapted to emit particular colors, referred to as “saturated” colors. In particular, these standards call for saturated red, green, and blue pixels.

[0007] Color may be measured using CIE coordinates, which are well known to the art.

[0008] One example of a green emissive molecule is tris(2-phenylpyridine) iridium, denoted Ir(ppy)₃, which has the following structure:



[0009] In this, and later figures herein, we depict the dative bond from nitrogen to metal (here, Ir) as a straight line.

[0010] As used herein, the term “organic” includes polymeric materials as well as small molecule organic materials that may be used to fabricate organic opto-electronic devices. “Small molecule” refers to any organic material that is not a polymer, and “small molecules” may actually be quite large. Small molecules may include repeat units in some circumstances. For example, using a long chain alkyl group as a substituent does not remove a molecule from the “small molecule” class. Small molecules may also be incorporated into polymers, for example as a pendent group on a polymer backbone or as a part of the backbone. Small molecules may also serve as the core moiety of a dendrimer, which consists of a series of chemical shells built on the core moiety. The core moiety of a dendrimer may be a fluorescent or phosphorescent small molecule emitter. A dendrimer may be a “small molecule,” and it is believed that all dendrimers currently used in the field of OLEDs are small molecules.

[0011] As used herein, “top” means furthest away from the substrate, while “bottom” means closest to the substrate. Where a first layer is described as “disposed over” a second layer, the first layer is disposed further away from substrate. There may be other layers between the first and second layer, unless it is specified that the first layer is “in contact with” the second layer. For example, a cathode may be described as “disposed over” an anode, even though there are various organic layers in between.

[0012] As used herein, “solution processible” means capable of being dissolved, dispersed, or transported in and/or deposited from a liquid medium, either in solution or suspension form.

[0013] A ligand may be referred to as “photoactive” when it is believed that the ligand directly contributes to the photoactive properties of an emissive material. A ligand may be referred to as “ancillary” when it is believed that the ligand does not contribute to the photoactive properties of an emissive material, although an ancillary ligand may alter the properties of a photoactive ligand.

[0014] As used herein, and as would be generally understood by one skilled in the art, a first “Highest Occupied Molecular Orbital” (HOMO) or “Lowest Unoccupied Molecular Orbital” (LUMO) energy level is “greater than” or “higher than” a second HOMO or LUMO energy level if the first energy level is closer to the vacuum energy level. Since ionization potentials (IP) are measured as a negative energy relative to a vacuum level, a higher HOMO energy

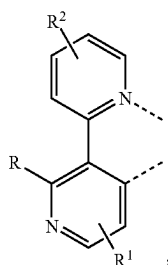
level corresponds to an IP having a smaller absolute value (an IP that is less negative). Similarly, a higher LUMO energy level corresponds to an electron affinity (EA) having a smaller absolute value (an EA that is less negative). On a conventional energy level diagram, with the vacuum level at the top, the LUMO energy level of a material is higher than the HOMO energy level of the same material. A “higher” HOMO or LUMO energy level appears closer to the top of such a diagram than a “lower” HOMO or LUMO energy level.

[0015] As used herein, and as would be generally understood by one skilled in the art, a first work function is “greater than” or “higher than” a second work function if the first work function has a higher absolute value. Because work functions are generally measured as negative numbers relative to vacuum level, this means that a “higher” work function is more negative. On a conventional energy level diagram, with the vacuum level at the top, a “higher” work function is illustrated as further away from the vacuum level in the downward direction. Thus, the definitions of HOMO and LUMO energy levels follow a different convention than work functions.

[0016] More details on OLEDs, and the definitions described above, can be found in U.S. Pat. No. 7,279,704, which is incorporated herein by reference in its entirety.

SUMMARY OF THE INVENTION

[0017] According to an embodiment, a compound comprising a ligand L_A of Formula I:



Formula I

as well as, devices and formulations containing the compound of Formula I are disclosed. In the compounds, having a ligand L_A of Formula I:

[0018] wherein R^1 represents mono, or di-substitution, or no substitution;

[0019] wherein R^2 represents mono, di, tri, or tetra-substitution, or no substitution;

[0020] wherein R is selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, and combinations thereof;

[0021] wherein R^1 and R^2 are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, and combinations thereof;

[0022] wherein any adjacent substituents of R^2 are optionally joined to form a fused ring;

[0023] wherein the ligand L_A is coordinated to a metal M; and

[0024] wherein the ligand L_A is optionally linked with other ligands to comprise a tridentate, tetradentate, pentadentate or hexadentate ligand.

[0025] According to another embodiment, a first device comprising a first organic light emitting device is also provided. The first organic light emitting device can include an anode, a cathode, and an organic layer, disposed between the anode and the cathode. The organic layer can include a compound having a ligand L_A having a structure of Formula I. The first device can be a consumer product, an organic light-emitting device, and/or a lighting panel.

[0026] Formulations containing a compound having a ligand L_A having a structure of Formula I are also described.

BRIEF DESCRIPTION OF THE DRAWINGS

[0027] FIG. 1 shows an organic light emitting device.

[0028] FIG. 2 shows an inverted organic light emitting device that does not have a separate electron transport layer.

[0029] FIG. 3 shows a ligand L_A of Formula I as disclosed herein.

[0030] FIG. 4 shows room temperature emission spectra of Compound 1-3 in 2-methyltetrahydrofuran solvent.

[0031] FIG. 5 shows 77K emission spectra of Compound 1-3 in 2-methyltetrahydrofuran solvent.

[0032] FIG. 6 shows thin film emission spectra for Compounds 1-4 doped into Host 1 at 5 wt % on quartz substrate.

[0033] FIG. 7 shows 77K emission spectra of Compound 1, 5 and 11. Emission spectra were measured in 2-methyltetrahydrofuran solvent.

[0034] FIG. 8 shows room temperature emission spectra for Compound 1, 5 and 11. Emission spectra were measured in 2-methyltetrahydrofuran solvent.

[0035] FIG. 9 shows emission spectra for Compound 1, 5 and 11 doped at 5 wt % in Host 1 on quartz substrate.

[0036] FIG. 10 shows spectral data for comparative example 1 at both room temperature (RT) and 77K in 2-methyltetrahydrofuran solvent, and polymethacrylate (PMMA) matrix at 5 wt % doping.

DETAILED DESCRIPTION

[0037] Generally, an OLED comprises at least one organic layer disposed between and electrically connected to an anode and a cathode. When a current is applied, the anode injects holes and the cathode injects electrons into the organic layer(s). The injected holes and electrons each migrate toward the oppositely charged electrode. When an electron and hole localize on the same molecule, an “exciton,” which is a localized electron-hole pair having an excited energy state, is formed. Light is emitted when the exciton relaxes via a photoemissive mechanism. In some cases, the exciton may be localized on an excimer or an exciplex. Non-radiative mechanisms, such as thermal relaxation, may also occur, but are generally considered undesirable.

[0038] The initial OLEDs used emissive molecules that emitted light from their singlet states (“fluorescence”) as disclosed, for example, in U.S. Pat. No. 4,769,292, which is incorporated by reference in its entirety. Fluorescent emission generally occurs in a time frame of less than 10 nanoseconds.

[0039] More recently, OLEDs having emissive materials that emit light from triplet states (“phosphorescence”) have been demonstrated. Baldo et al., “Highly Efficient Phosphorescent Emission from Organic Electroluminescent Devices,” *Nature*, vol. 395, 151-154, 1998; (“Baldo-I”) and Baldo et al., “Very high-efficiency green organic light-

emitting devices based on electrophosphorescence,” Appl. Phys. Lett., vol. 75, No. 3, 4-6 (1999) (“Baldo-II”), which are incorporated by reference in their entireties. Phosphorescence is described in more detail in U.S. Pat. No. 7,279,704 at cols. 5-6, which are incorporated by reference.

[0040] FIG. 1 shows an organic light emitting device 100. The figures are not necessarily drawn to scale. Device 100 may include a substrate 110, an anode 115, a hole injection layer 120, a hole transport layer 125, an electron blocking layer 130, an emissive layer 135, a hole blocking layer 140, an electron transport layer 145, an electron injection layer 150, a protective layer 155, a cathode 160, and a barrier layer 170. Cathode 160 is a compound cathode having a first conductive layer 162 and a second conductive layer 164. Device 100 may be fabricated by depositing the layers described, in order. The properties and functions of these various layers, as well as example materials, are described in more detail in U.S. Pat. No. 7,279,704 at cols. 6-10, which are incorporated by reference.

[0041] More examples for each of these layers are available. For example, a flexible and transparent substrate-anode combination is disclosed in U.S. Pat. No. 5,844,363, which is incorporated by reference in its entirety. An example of a p-doped hole transport layer is m-MTDATA doped with F₄-TCNQ at a molar ratio of 50:1, as disclosed in U.S. Patent Application Publication No. 2003/0230980, which is incorporated by reference in its entirety. Examples of emissive and host materials are disclosed in U.S. Pat. No. 6,303,238 to Thompson et al., which is incorporated by reference in its entirety. An example of an n-doped electron transport layer is BPhen doped with Li at a molar ratio of 1:1, as disclosed in U.S. Patent Application Publication No. 2003/0230980, which is incorporated by reference in its entirety. U.S. Pat. Nos. 5,703,436 and 5,707,745, which are incorporated by reference in their entireties, disclose examples of cathodes including compound cathodes having a thin layer of metal such as Mg:Ag with an overlying transparent, electrically-conductive, sputter-deposited ITO layer. The theory and use of blocking layers is described in more detail in U.S. Pat. No. 6,097,147 and U.S. Patent Application Publication No. 2003/0230980, which are incorporated by reference in their entireties. Examples of injection layers are provided in U.S. Patent Application Publication No. 2004/0174116, which is incorporated by reference in its entirety. A description of protective layers may be found in U.S. Patent Application Publication No. 2004/0174116, which is incorporated by reference in its entirety.

[0042] FIG. 2 shows an inverted OLED 200. The device includes a substrate 210, a cathode 215, an emissive layer 220, a hole transport layer 225, and an anode 230. Device 200 may be fabricated by depositing the layers described, in order. Because the most common OLED configuration has a cathode disposed over the anode, and device 200 has cathode 215 disposed under anode 230, device 200 may be referred to as an “inverted” OLED. Materials similar to those described with respect to device 100 may be used in the corresponding layers of device 200. FIG. 2 provides one example of how some layers may be omitted from the structure of device 100.

[0043] The simple layered structure illustrated in FIGS. 1 and 2 is provided by way of non-limiting example, and it is understood that embodiments of the invention may be used in connection with a wide variety of other structures. The specific materials and structures described are exemplary in

nature, and other materials and structures may be used. Functional OLEDs may be achieved by combining the various layers described in different ways, or layers may be omitted entirely, based on design, performance, and cost factors. Other layers not specifically described may also be included. Materials other than those specifically described may be used. Although many of the examples provided herein describe various layers as comprising a single material, it is understood that combinations of materials, such as a mixture of host and dopant, or more generally a mixture, may be used. Also, the layers may have various sublayers. The names given to the various layers herein are not intended to be strictly limiting. For example, in device 200, hole transport layer 225 transports holes and injects holes into emissive layer 220, and may be described as a hole transport layer or a hole injection layer. In one embodiment, an OLED may be described as having an “organic layer” disposed between a cathode and an anode. This organic layer may comprise a single layer, or may further comprise multiple layers of different organic materials as described, for example, with respect to FIGS. 1 and 2.

[0044] Structures and materials not specifically described may also be used, such as OLEDs comprised of polymeric materials (PLEDs) such as disclosed in U.S. Pat. No. 5,247,190 to Friend et al., which is incorporated by reference in its entirety. By way of further example, OLEDs having a single organic layer may be used. OLEDs may be stacked, for example as described in U.S. Pat. No. 5,707,745 to Forrest et al, which is incorporated by reference in its entirety. The OLED structure may deviate from the simple layered structure illustrated in FIGS. 1 and 2. For example, the substrate may include an angled reflective surface to improve out-coupling, such as a mesa structure as described in U.S. Pat. No. 6,091,195 to Forrest et al., and/or a pit structure as described in U.S. Pat. No. 5,834,893 to Bulovic et al., which are incorporated by reference in their entireties.

[0045] Unless otherwise specified, any of the layers of the various embodiments may be deposited by any suitable method. For the organic layers, preferred methods include thermal evaporation, ink-jet, such as described in U.S. Pat. Nos. 6,013,982 and 6,087,196, which are incorporated by reference in their entireties, organic vapor phase deposition (OVPD), such as described in U.S. Pat. No. 6,337,102 to Forrest et al., which is incorporated by reference in its entirety, and deposition by organic vapor jet printing (OVJP), such as described in U.S. Pat. No. 7,431,968, which is incorporated by reference in its entirety. Other suitable deposition methods include spin coating and other solution based processes. Solution based processes are preferably carried out in nitrogen or an inert atmosphere. For the other layers, preferred methods include thermal evaporation. Preferred patterning methods include deposition through a mask, cold welding such as described in U.S. Pat. Nos. 6,294,398 and 6,468,819, which are incorporated by reference in their entireties, and patterning associated with some of the deposition methods such as ink-jet and OVJD. Other methods may also be used. The materials to be deposited may be modified to make them compatible with a particular deposition method. For example, substituents such as alkyl and aryl groups, branched or unbranched, and preferably containing at least 3 carbons, may be used in small molecules to enhance their ability to undergo solution processing. Substituents having 20 carbons or more may be used, and 3-20 carbons is a preferred range. Materials with asym-

metric structures may have better solution processability than those having symmetric structures, because asymmetric materials may have a lower tendency to recrystallize. Dendrimer substituents may be used to enhance the ability of small molecules to undergo solution processing.

[0046] Devices fabricated in accordance with embodiments of the present invention may further optionally comprise a barrier layer. One purpose of the barrier layer is to protect the electrodes and organic layers from damaging exposure to harmful species in the environment including moisture, vapor and/or gases, etc. The barrier layer may be deposited over, under or next to a substrate, an electrode, or over any other parts of a device including an edge. The barrier layer may comprise a single layer, or multiple layers. The barrier layer may be formed by various known chemical vapor deposition techniques and may include compositions having a single phase as well as compositions having multiple phases. Any suitable material or combination of materials may be used for the barrier layer. The barrier layer may incorporate an inorganic or an organic compound or both. The preferred barrier layer comprises a mixture of a polymeric material and a non-polymeric material as described in U.S. Pat. No. 7,968,146, PCT Pat. Application Nos. PCT/US2007/023098 and PCT/US2009/042829, which are herein incorporated by reference in their entireties. To be considered a "mixture", the aforesaid polymeric and non-polymeric materials comprising the barrier layer should be deposited under the same reaction conditions and/or at the same time. The weight ratio of polymeric to non-polymeric material may be in the range of 95:5 to 5:95. The polymeric material and the non-polymeric material may be created from the same precursor material. In one example, the mixture of a polymeric material and a non-polymeric material consists essentially of polymeric silicon and inorganic silicon.

[0047] Devices fabricated in accordance with embodiments of the invention may be incorporated into a wide variety of consumer products, including flat panel displays, computer monitors, medical monitors, televisions, billboards, lights for interior or exterior illumination and/or signaling, heads up displays, fully transparent displays, flexible displays, laser printers, telephones, cell phones, personal digital assistants (PDAs), laptop computers, digital cameras, camcorders, viewfinders, micro-displays, 3-D displays, vehicles, a large area wall, theater or stadium screen, or a sign. Various control mechanisms may be used to control devices fabricated in accordance with the present invention, including passive matrix and active matrix. Many of the devices are intended for use in a temperature range comfortable to humans, such as 18 degrees C. to 30 degrees C., and more preferably at room temperature (20-25 degrees C.), but could be used outside this temperature range, for example, from -40 degree C. to +80 degree C.

[0048] The materials and structures described herein may have applications in devices other than OLEDs. For example, other optoelectronic devices such as organic solar cells and organic photodetectors may employ the materials and structures. More generally, organic devices, such as organic transistors, may employ the materials and structures.

[0049] The term "halo" or "halogen" as used herein includes fluorine, chlorine, bromine, and iodine.

[0050] The term "alkyl" as used herein contemplates both straight and branched chain alkyl radicals. Preferred alkyl groups are those containing from one to fifteen carbon atoms

and includes methyl, ethyl, propyl, isopropyl, butyl, isobutyl, tert-butyl, and the like. Additionally, the alkyl group may be optionally substituted.

[0051] The term "cycloalkyl" as used herein contemplates cyclic alkyl radicals. Preferred cycloalkyl groups are those containing 3 to 7 carbon atoms and includes cyclopropyl, cyclopentyl, cyclohexyl, and the like. Additionally, the cycloalkyl group may be optionally substituted.

[0052] The term "alkenyl" as used herein contemplates both straight and branched chain alkene radicals. Preferred alkenyl groups are those containing two to fifteen carbon atoms. Additionally, the alkenyl group may be optionally substituted.

[0053] The term "alkynyl" as used herein contemplates both straight and branched chain alkyne radicals. Preferred alkyl groups are those containing two to fifteen carbon atoms.

[0054] Additionally, the alkynyl group may be optionally substituted.

[0055] The terms "aralkyl" or "arylalkyl" as used herein are used interchangeably and contemplate an alkyl group that has as a substituent an aromatic group. Additionally, the aralkyl group may be optionally substituted.

[0056] The term "heterocyclic group" as used herein contemplates aromatic and non-aromatic cyclic radicals. Hetero-aromatic cyclic radicals also means heteroaryl. Preferred hetero-non-aromatic cyclic groups are those containing 3 or 7 ring atoms which includes at least one hetero atom, and includes cyclic amines such as morpholino, piperidino, pyrrolidino, and the like, and cyclic ethers, such as tetrahydrofuran, tetrahydropyran, and the like. Additionally, the heterocyclic group may be optionally substituted.

[0057] The term "aryl" or "aromatic group" as used herein contemplates single-ring groups and polycyclic ring systems. The polycyclic rings may have two or more rings in which two carbons are common to two adjoining rings (the rings are "fused") wherein at least one of the rings is aromatic, e.g., the other rings can be cycloalkyls, cycloalkenyls, aryl, heterocycles, and/or heteroaryls. Additionally, the aryl group may be optionally substituted.

[0058] The term "heteroaryl" as used herein contemplates single-ring hetero-aromatic groups that may include from one to three heteroatoms, for example, pyrrole, furan, thiophene, imidazole, oxazole, thiazole, triazole, pyrazole, pyridine, pyrazine and pyrimidine, and the like. The term heteroaryl also includes polycyclic hetero-aromatic systems having two or more rings in which two atoms are common to two adjoining rings (the rings are "fused") wherein at least one of the rings is a heteroaryl, e.g., the other rings can be cycloalkyls, cycloalkenyls, aryl, heterocycles, and/or heteroaryls. Additionally, the heteroaryl group may be optionally substituted.

[0059] The alkyl, cycloalkyl, alkenyl, alkynyl, aralkyl, heterocyclic group, aryl, and heteroaryl may be optionally substituted with one or more substituents selected from the group consisting of hydrogen, deuterium, halogen, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, cyclic amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acid, ether, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof.

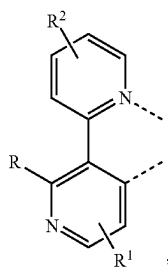
[0060] As used herein, "substituted" indicates that a substituent other than H is bonded to the relevant position, such as carbon. Thus, for example, where R¹ is mono-substituted,

then one R^1 must be other than H. Similarly, where R^1 is di-substituted, then two of R^1 must be other than H. Similarly, where R^1 is unsubstituted, R^1 is hydrogen for all available positions.

[0061] The “aza” designation in the fragments described herein, i.e. aza-dibenzofuran, aza-dibenzonethiophene, etc. means that one or more of the C—H groups in the respective fragment can be replaced by a nitrogen atom, for example, and without any limitation, azatriphenylene encompasses both dibenzo[f,h]quinoxaline and dibenzo[f,h]quinoline. One of ordinary skill in the art can readily envision other nitrogen analogs of the aza-derivatives described above, and all such analogs are intended to be encompassed by the terms as set forth herein.

[0062] It is to be understood that when a molecular fragment is described as being a substituent or otherwise attached to another moiety, its name may be written as if it were a fragment (e.g. naphthyl, dibenzofuryl) or as if it were the whole molecule (e.g. naphthalene, dibenzofuran). As used herein, these different ways of designating a substituent or attached fragment are considered to be equivalent.

[0063] According to one embodiment, a compound including a ligand L_A of Formula I:



Formula I

In the ligand L_A of Formula I:

[0064] R^1 represents mono, or di-substitution, or no substitution;

[0065] R^2 represents mono, di, tri, or tetra-substitution, or no substitution;

[0066] R is selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, and combinations thereof;

[0067] R^1 and R^2 are each independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, and combinations thereof;

[0068] where any adjacent substituents of R^2 are optionally joined to form a fused ring;

[0069] the ligand L_A is coordinated to a metal M; and

[0070] the ligand L_A is optionally linked with other ligands to comprise a tridentate, tetradentate, pentadentate or hexadentate ligand.

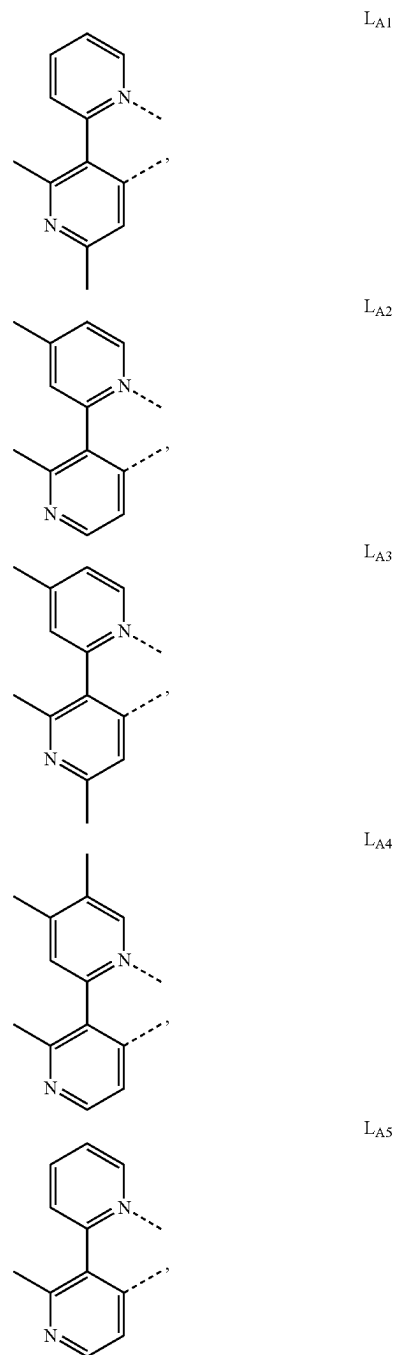
[0071] In some embodiments, at least one of R^1 and R^2 is aryl, which can be further substituted by alkyl. In some embodiments, R^1 includes at least one aryl, which can be further substituted with alkyl. In some embodiments, R^1 includes exactly one aryl, which can be further substituted with alkyl. In some embodiments, R^2 includes at least one aryl, which can be further substituted with alkyl. In some embodiments, R^2 includes exactly one aryl, which can be further substituted with alkyl.

[0072] In some embodiments, R is hydrogen. In some embodiments, R is alkyl.

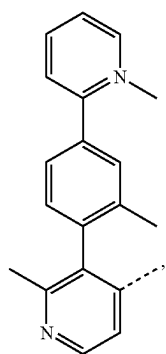
[0073] In some embodiments, M is selected from the group consisting of Ir, Rh, Re, Ru, Os, Pt, Au, and Cu. In some embodiments, M is Ir.

[0074] In some embodiments, L_A is bidentate. In other words, L_A is exactly bidentate and is not linked to other ligands to form a tridentate or higher ligand.

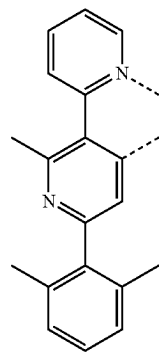
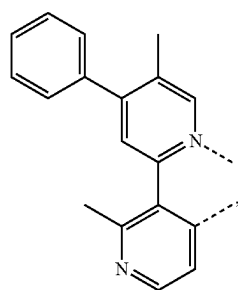
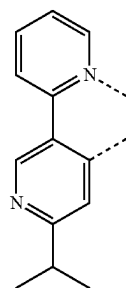
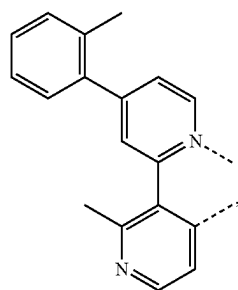
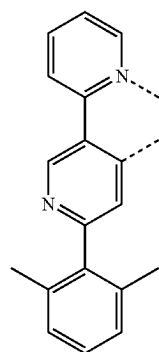
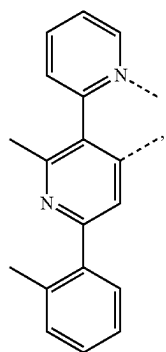
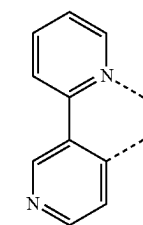
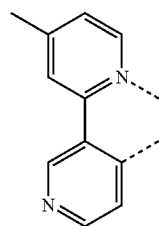
[0075] In some embodiments, L_A is selected from the group consisting of:



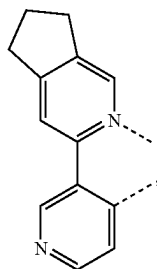
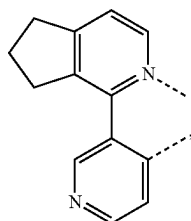
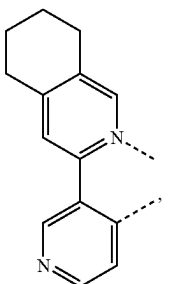
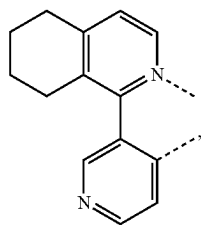
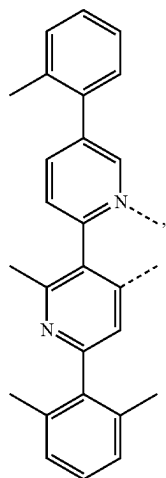
-continued

L_{A6}

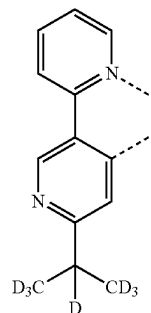
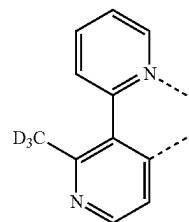
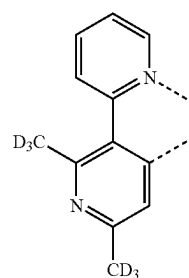
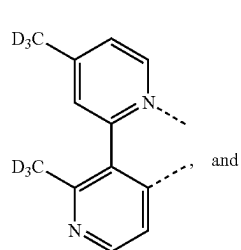
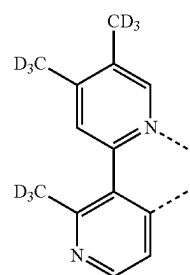
-continued

L_{A10}L_{A7}L_{A11}L_{A8}L_{A12}L_{A9}L_{A13}L_{A14}

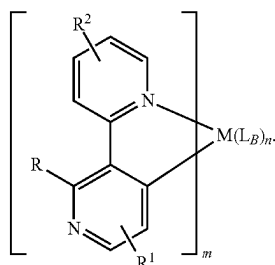
-continued

L_{A15}L_{A16}L_{A17}L_{A18}L_{A19}

-continued

L_{A20}L_{A21}L_{A22}L_{A23}L_{A24}

[0076] In some embodiments, the compound has the formula $M(L_A)_m(L_B)_n$, having the structure:



Formula II

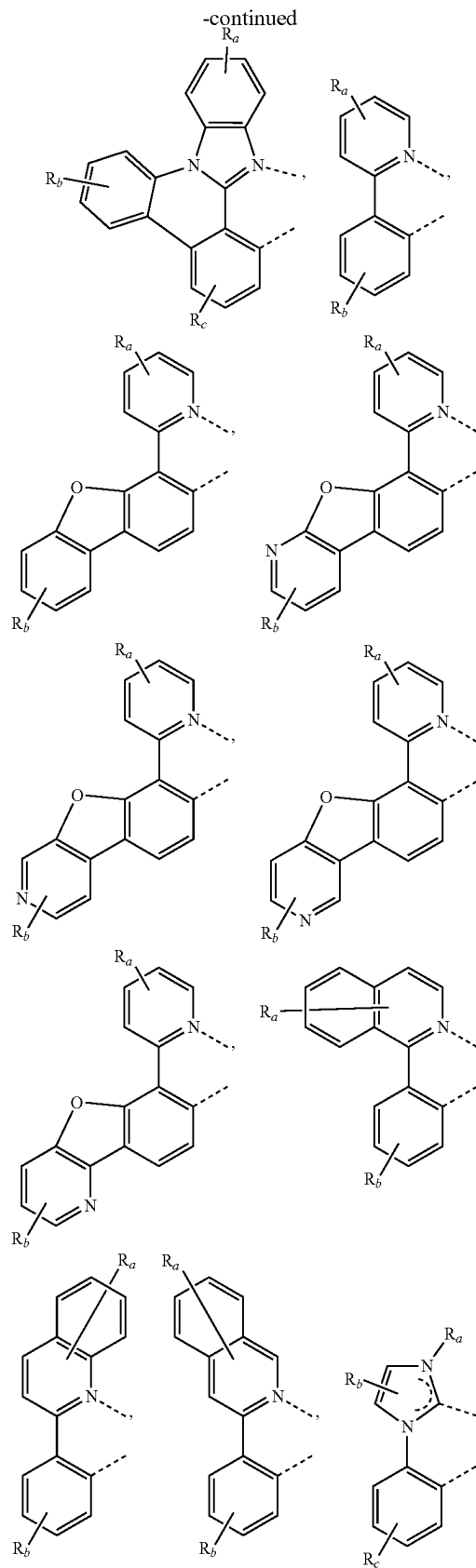
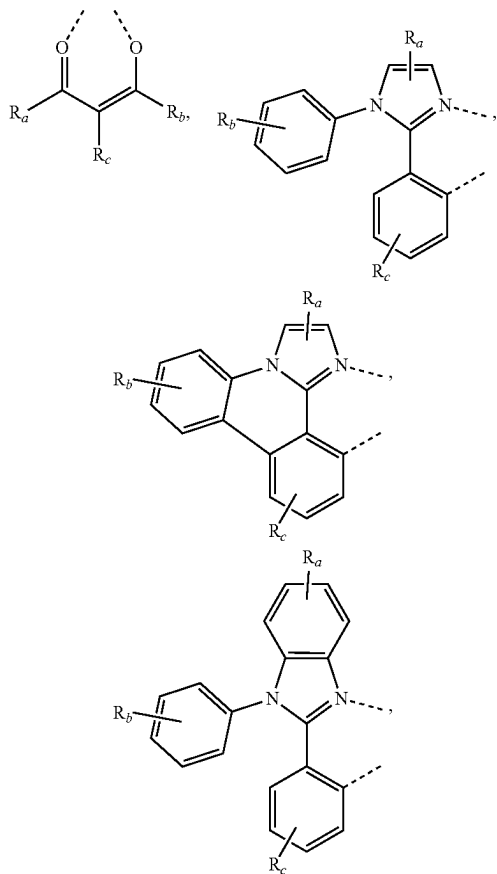
In the compound of Formula II:

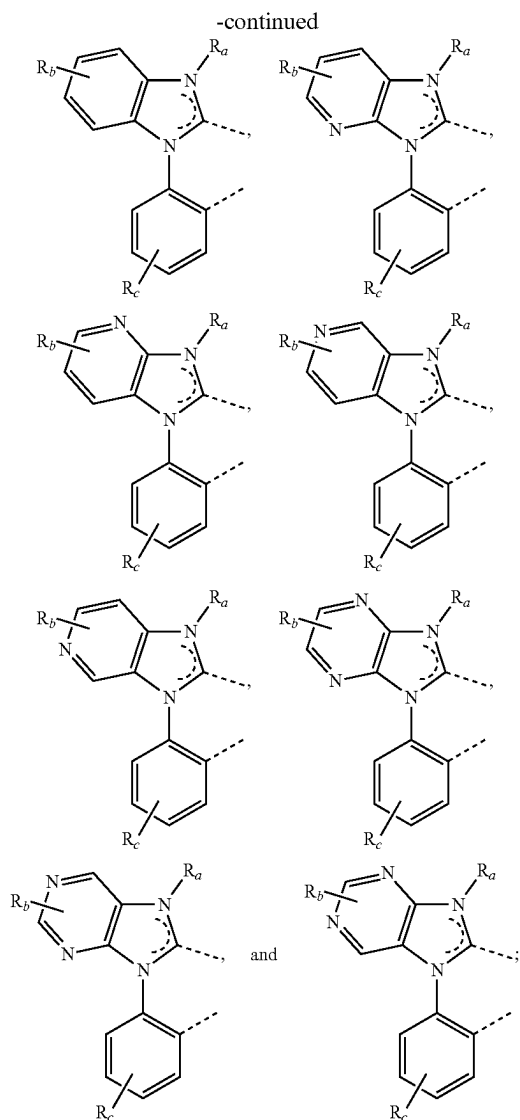
[0077] L_B is a different ligand from L_A ;

[0078] m is an integer from 1 to the maximum number of ligands that may be coordinated to the metal M ; and

[0079] $m+n$ is the maximum number of ligands that may be coordinated to the metal M .

[0080] In some embodiments having a structure of Formula II, m is 1 or 2; and L_B is selected from the group consisting of:





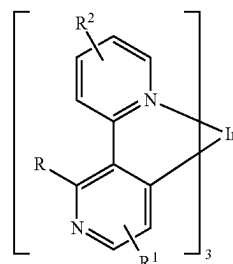
[0081] where R_a , R_b , R_c , and R_d may represent mono, di, tri, or tetra substitution, or no substitution;

[0082] where R_a , R_b , R_c , and R_d are independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof; and

[0083] where two adjacent substituents of R_a , R_b , R_c , and R_d are optionally joined to form a fused ring or form a multidentate ligand.

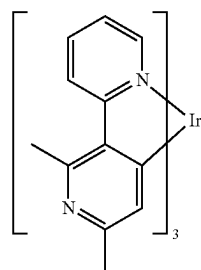
[0084] In some embodiments, the compound is heteroleptic. In some embodiments, the compound is homoleptic. In some embodiments, the compound has a facial configuration. In some embodiments, the compound has a meridional configuration.

[0085] In some embodiments, the compound has the structure of Formula III:

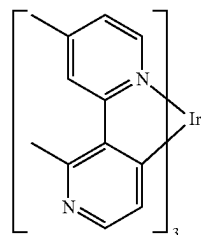


Formula III

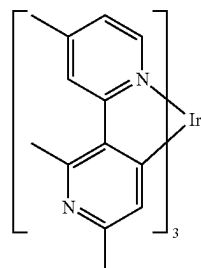
[0086] In some more specific embodiments, the compound is selected from the group consisting of:



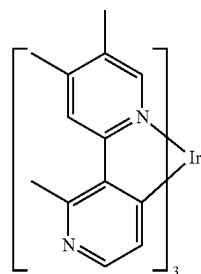
Compound 1



Compound 2

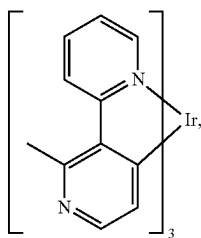


Compound 3



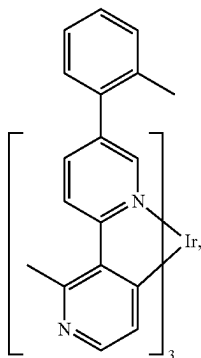
Compound 4

-continued

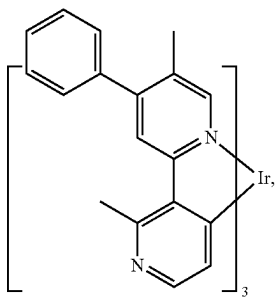


Compound 5

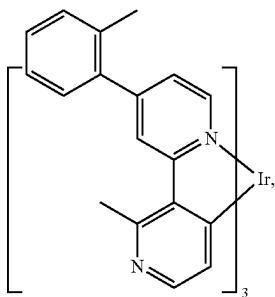
Compound 6



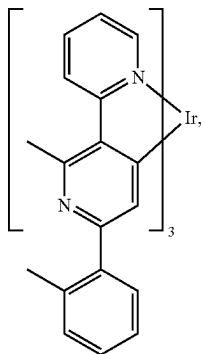
Compound 7



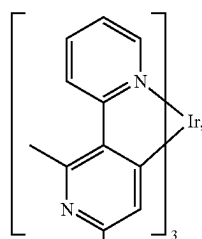
Compound 8



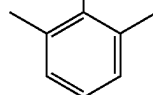
Compound 9



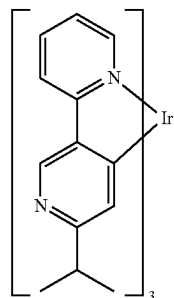
-continued



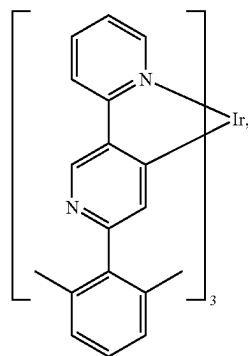
Compound 10



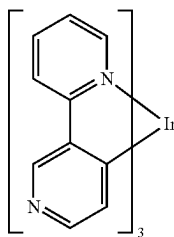
Compound 11



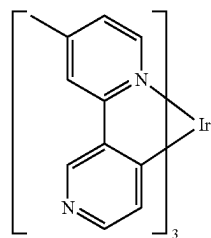
Compound 12



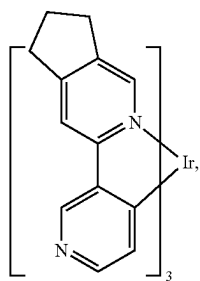
Compound 13



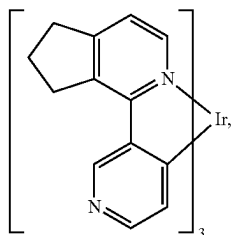
Compound 14



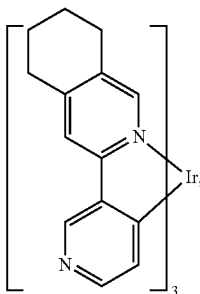
-continued



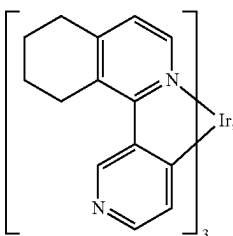
Compound 15



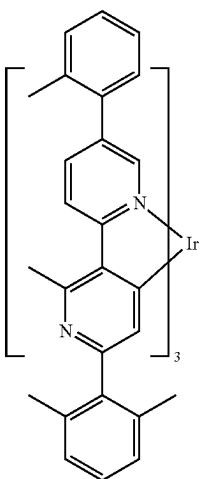
Compound 16



Compound 17

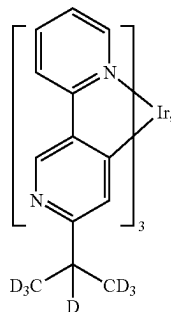


Compound 18

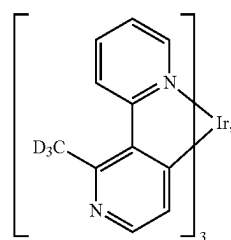


Compound 19

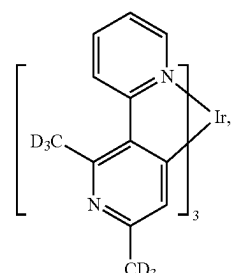
-continued



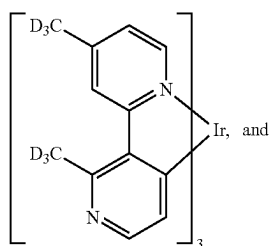
Compound 20



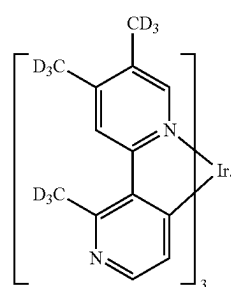
Compound 21



Compound 22



Compound 23



Compound 24

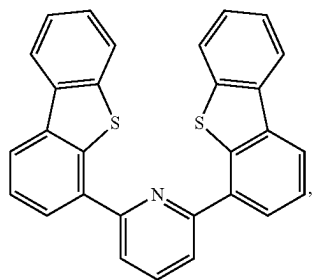
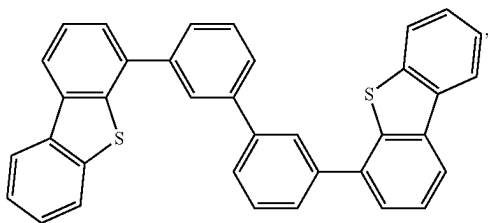
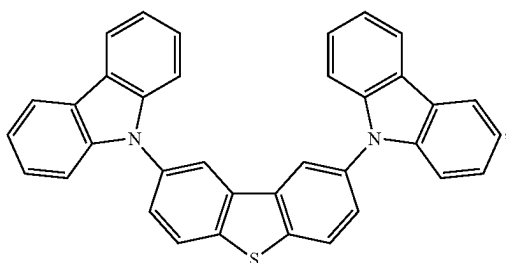
[0087] According to another aspect of the present disclosure, a first device is also provided. The first device includes a first organic light emitting device, that includes an anode, a cathode, and an organic layer disposed between the anode and the cathode. The organic layer may include a host and a phosphorescent dopant. The emissive layer can include a

compound comprising a ligand L_A affording to Formula I, and variations of the compound as described herein.

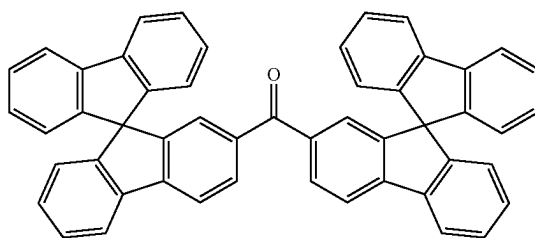
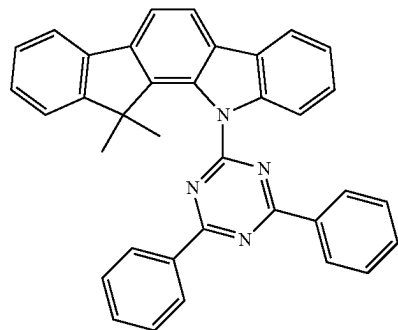
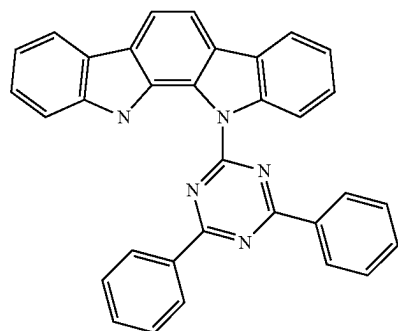
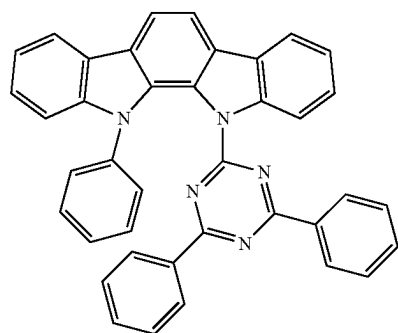
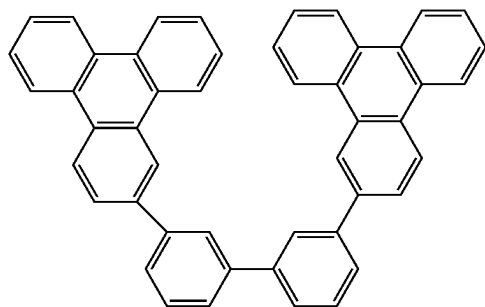
[0088] The first device can be one or more of a consumer product, an organic light-emitting device and a lighting panel. The organic layer can be an emissive layer and the compound can be an emissive dopant in some embodiments, while the compound can be a non-emissive dopant in other embodiments.

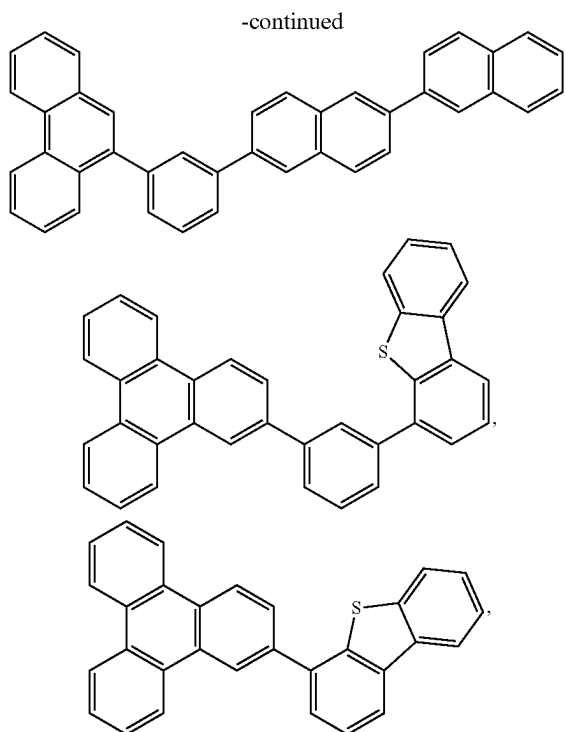
[0089] The organic layer can also include a host. In some embodiments, the host can include a metal complex. The host can be a triphenylene containing benzo-fused thiophene or benzo-fused furan. Any substituent in the host can be an unfused substituent independently selected from the group consisting of C_nH_{2n+1} , OC_nH_{2n+1} , OAr_1 , $N(C_nH_{2n+1})_2$, $N(Ar_1)(Ar_2)$, $CH=CH-C_nH_{2n+1}$, $C\equiv C-C_nH_{2n+1}$, Ar_1 , Ar_1-Ar_2 , $C_nH_{2n}-Ar_1$, or no substitution. In the preceding substituents n can range from 1 to 10; and Ar_1 and Ar_2 can be independently selected from the group consisting of benzene, biphenyl, naphthalene, triphenylene, carbazole, and heteroaromatic analogs thereof.

[0090] The host can be a compound selected from the group consisting of carbazole, dibenzothiophene, dibenzofuran, dibenzoselenophene, azacarbazole, aza-dibenzothiophene, aza-dibenzofuran, and aza-dibenzoselenophene. The host can include a metal complex. The host can be a specific compound selected from the group consisting of:



-continued





and combinations thereof.

[0091] In yet another aspect of the present disclosure, a formulation that comprises a compound comprising a ligand L_A according to Formula I, and variations of the compound as described herein. The formulation can include one or more components selected from the group consisting of a solvent, a host, a hole injection material, hole transport material, and an electron transport layer material, disclosed herein.

Combination with Other Materials

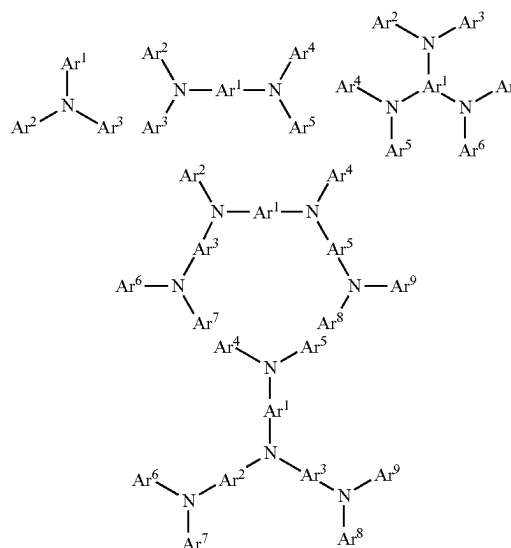
[0092] The materials described herein as useful for a particular layer in an organic light emitting device may be used in combination with a wide variety of other materials present in the device. For example, emissive dopants disclosed herein may be used in conjunction with a wide variety of hosts, transport layers, blocking layers, injection layers, electrodes and other layers that may be present. The materials described or referred to below are non-limiting examples of materials that may be useful in combination with the compounds disclosed herein, and one of skill in the art can readily consult the literature to identify other materials that may be useful in combination.

HIL/HTL:

[0093] A hole injecting/transporting material to be used in the present invention is not particularly limited, and any compound may be used as long as the compound is typically used as a hole injecting/transporting material. Examples of the material include, but not limit to: a phthalocyanine or porphyrin derivative; an aromatic amine derivative; an indolocarbazole derivative; a polymer containing fluorohydrocarbon; a polymer with conductivity dopants; a conducting polymer, such as PEDOT/PSS; a self-assembly monomer derived from compounds such as phosphonic acid and silane derivatives; a metal oxide derivative, such as MoO_3 ; a p-type

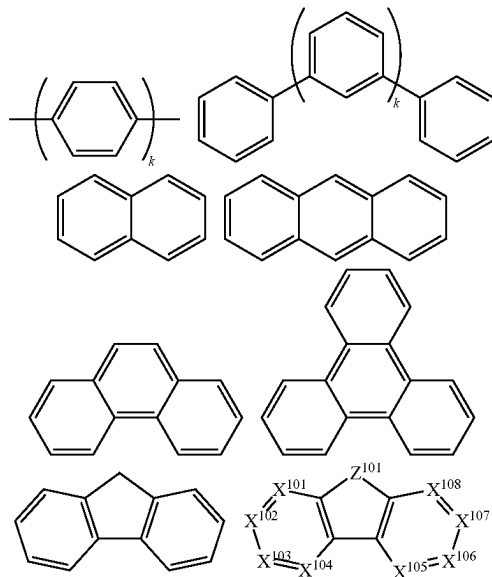
semiconducting organic compound, such as 1,4,5,8,9,12-Hexaazatriphenylenehexacarbonitrile; a metal complex, and a cross-linkable compounds.

[0094] Examples of aromatic amine derivatives used in HIL or HTL include, but not limit to the following general structures:



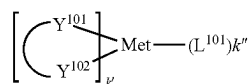
[0095] Each of Ar^1 to Ar^9 is selected from the group consisting aromatic hydrocarbon cyclic compounds such as benzene, biphenyl, triphenyl, triphenylene, naphthalene, anthracene, phenalene, phenanthrene, fluorene, pyrene, chrysene, perylene, azulene; group consisting aromatic heterocyclic compounds such as dibenzothiophene, dibenzofuran, dibenzoselenophene, furan, thiophene, benzofuran, benzothiophene, benzoselenophene, carbazole, indolocarbazole, pyridylindole, pyrrolidopyridine, pyrazole, imidazole, triazole, oxazole, thiazole, oxadiazole, oxatriazole, dioxazole, thiadiazole, pyridine, pyridazine, pyrimidine, pyrazine, triazine, oxazine, oxathiazine, oxadiazine, indole, benzimidazole, indazole, indoxazine, benzoxazole, benzisoxazole, benzothiazole, quinoline, isoquinoline, cinnoline, quinoxaline, naphthyridine, phthalazine, pteridine, xanthene, acridine, phenazine, phenothiazine, phenoxazine, benzofuropyridine, furodipyridine, benzotheniopyridine, thienodipyridine, benzoselenophenopyridine, and selenophenodipyridine; and group consisting 2 to 10 cyclic structural units which are groups of the same type or different types selected from the aromatic hydrocarbon cyclic group and the aromatic heterocyclic group and are bonded to each other directly or via at least one of oxygen atom, nitrogen atom, sulfur atom, silicon atom, phosphorus atom, boron atom, chain structural unit and the aliphatic cyclic group. Wherein each Ar is further substituted by a substituent selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof.

[0096] In one aspect, Ar¹ to Ar⁹ is independently selected from the group consisting of:



wherein k is an integer from 1 to 20; X¹⁰¹ to X¹⁰⁸ is C (including CH) or N; Z¹⁰¹ is NAr¹, O, or S; Ar¹ has the same group defined above.

[0097] Examples of metal complexes used in HIL or HTL include, but not limit to the following general formula:



wherein Met is a metal, which can have an atomic weight greater than 40; (Y¹⁰¹-Y¹⁰²) is a bidentate ligand, Y¹⁰¹ and Y¹⁰² are independently selected from C, N, O, P, and S; L¹⁰¹ is an ancillary ligand; k' is an integer value from 1 to the maximum number of ligands that may be attached to the metal; and k'+k'' is the maximum number of ligands that may be attached to the metal.

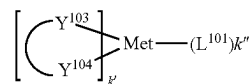
[0098] In one aspect, (Y¹⁰¹-Y¹⁰²) is a 2-phenylpyridine derivative. In another aspect, (Y¹⁰¹-Y¹⁰²) is a carbene ligand. In another aspect, Met is selected from Ir, Pt, Os, and Zn. In a further aspect, the metal complex has a smallest oxidation potential in solution vs. Fc⁺/Fc couple less than about 0.6 V.

Host:

[0099] The light emitting layer of the organic EL device of the present invention preferably contains at least a metal complex as light emitting material, and may contain a host material using the metal complex as a dopant material. Examples of the host material are not particularly limited, and any metal complexes or organic compounds may be used as long as the triplet energy of the host is larger than that of the dopant. While the Table below categorizes host

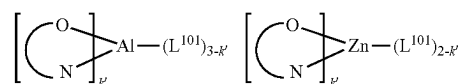
materials as preferred for devices that emit various colors, any host material may be used with any dopant so long as the triplet criteria is satisfied.

[0100] Examples of metal complexes used as host are preferred to have the following general formula:



wherein Met is a metal; (Y¹⁰³-Y¹⁰⁴) is a bidentate ligand, Y¹⁰³ and Y¹⁰⁴ are independently selected from C, N, O, P, and S; L¹⁰¹ is an another ligand; k' is an integer value from 1 to the maximum number of ligands that may be attached to the metal; and k'+k'' is the maximum number of ligands that may be attached to the metal.

[0101] In one aspect, the metal complexes are:

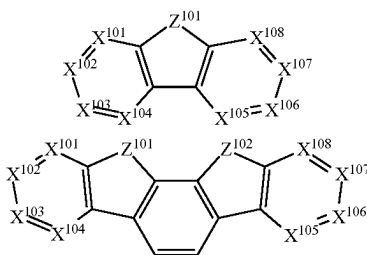
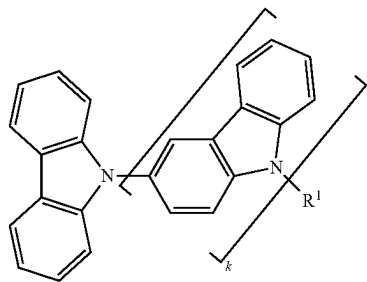
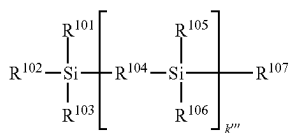
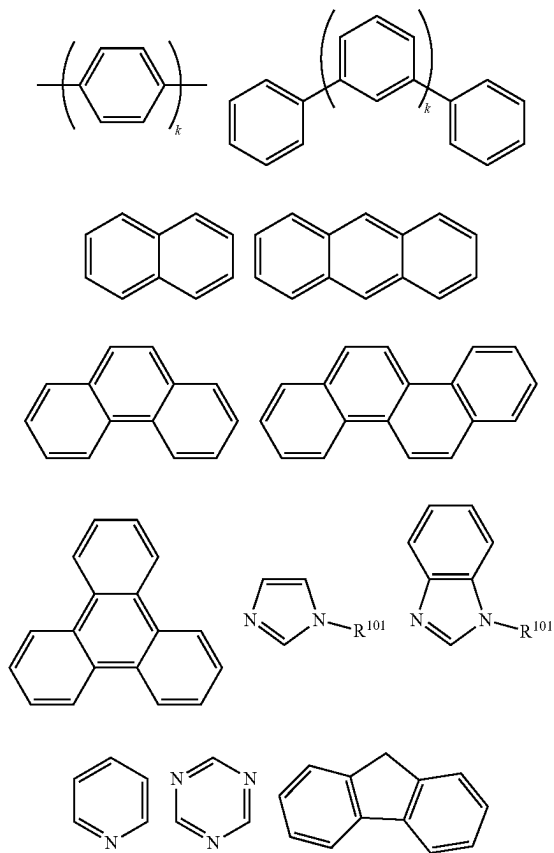


wherein (O—N) is a bidentate ligand, having metal coordinated to atoms O and N.

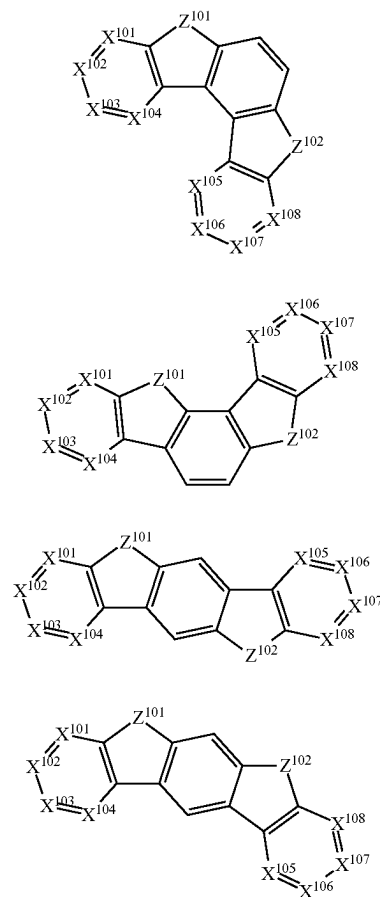
[0102] In another aspect, Met is selected from Ir and Pt. In a further aspect, (Y¹⁰³-Y¹⁰⁴) is a carbene ligand.

[0103] Examples of organic compounds used as host are selected from the group consisting aromatic hydrocarbon cyclic compounds such as benzene, biphenyl, triphenyl, triphenylene, naphthalene, anthracene, phenalene, phenanthrene, fluorene, pyrene, chrysene, perylene, azulene; group consisting aromatic heterocyclic compounds such as dibenzothiophene, dibenzofuran, dibenzoselenophene, furan, thiophene, benzofuran, benzothiophene, benzoselenophene, carbazole, indolocarbazole, pyridylindole, pyrrolodipyridine, pyrazole, imidazole, triazole, oxazole, thiazole, oxadiazole, oxatriazole, dioxazole, thiadiazole, pyridine, pyridazine, pyrimidine, pyrazine, triazine, oxazine, oxathiazine, oxadiazine, indole, benzimidazole, indazole, indoxazine, benzoxazole, benzisoxazole, benzothiazole, quinoline, isoquinoline, cinnoline, quinazoline, quinoxaline, naphthyridine, phthalazine, pteridine, xanthene, acridine, phenazine, phenothiazine, phenoxazine, benzofuroypyridine, furodipyridine, benzothienopyridine, thienodipyridine, benzoselenophenopyridine, and selenophenodipyridine; and group consisting 2 to 10 cyclic structural units which are groups of the same type or different types selected from the aromatic hydrocarbon cyclic group and the aromatic heterocyclic group and are bonded to each other directly or via at least one of oxygen atom, nitrogen atom, sulfur atom, silicon atom, phosphorus atom, boron atom, chain structural unit and the aliphatic cyclic group. Wherein each group is further substituted by a substituent selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof.

[0104] In one aspect, host compound contains at least one of the following groups in the molecule:



-continued



wherein R^{101} to R^{107} is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, when it is aryl or heteroaryl, it has the similar definition as Ar's mentioned above. k is an integer from 0 to 20 or 1 to 20; k''' is an integer from 0 to 20. X^{101} to X^{108} is selected from C (including CH) or N.

[0105] Z^{101} and Z^{102} is selected from NR^{101} , O, or S.

HBL:

[0106] A hole blocking layer (HBL) may be used to reduce the number of holes and/or excitons that leave the emissive layer. The presence of such a blocking layer in a device may result in substantially higher efficiencies as compared to a similar device lacking a blocking layer. Also, a blocking layer may be used to confine emission to a desired region of an OLED.

[0107] In one aspect, compound used in HBL contains the same molecule or the same functional groups used as host described above.

materials, non-limiting examples of compounds for each class, and references that disclose the materials.

TABLE A

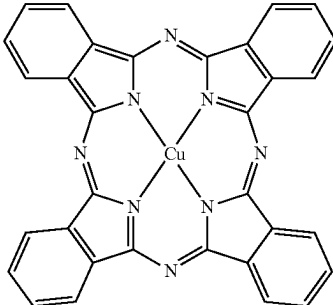
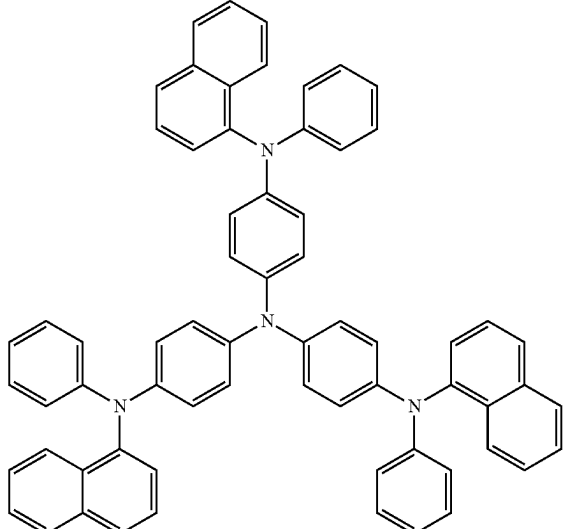
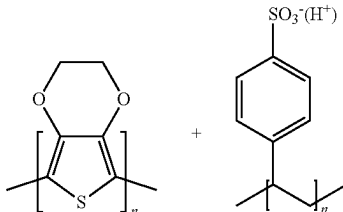
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Hole injection materials		
Phthalocyanine and porphyrin compounds		Appl. Phys. Lett. 69, 2160 (1996)
Starburst triaryl amines		J. Lumin. 72-74, 985 (1997)
CF_x Fluorohydrocarbon polymer	$\text{---}[\text{CH}_2\text{CF}_y]_n\text{---}$	Appl. Phys. Lett. 78, 673 (2001)
Conducting polymers (e.g., PEDOT: PSS, polyaniline, polythiophene)		Synth. Met. 87, 171 (1997) WO2007002683

TABLE A-continued

MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Phosphonic acid and silane SAMs		US20030162053
Triarylamine or polythiophene polymers with conductivity dopants		EP1725079A1

TABLE A-continued

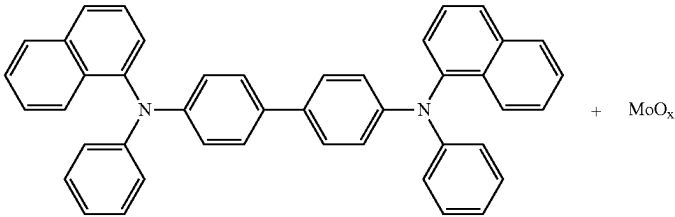
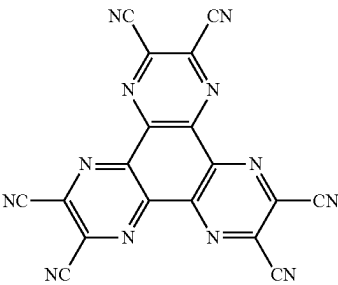
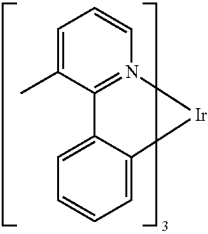
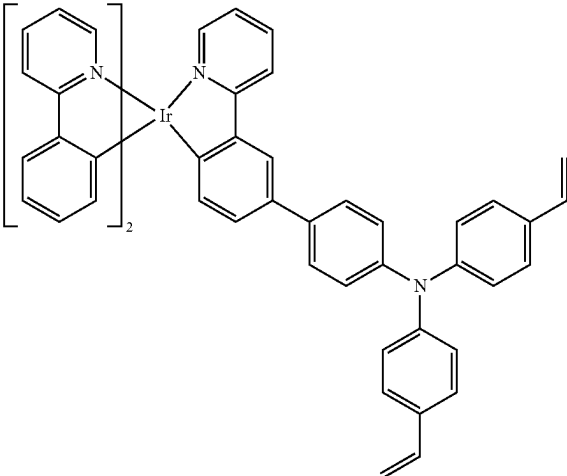
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Organic compounds with conductive inorganic compounds, such as molybdenum and tungsten oxides	 <chem>c1ccc(cc1)N(c2ccccc2)c3ccccc3 + MoOx</chem>	US20050123751 SID Symposium Digest, 37, 923 (2006) WO2009018009
n-type semiconducting organic complexes	 <chem>N#Cc1nc(C#N)c2nc(C#N)c3nc(C#N)c2n1</chem>	US20020158242
Metal organometallic complexes	 <chem>[Ir]12c3ccccc3n1c4ccccc42</chem>	US20060240279
Cross-linkable compounds	 <chem>[Ir]12c3ccccc3n1c4ccccc42 -C#CC=C</chem>	US20080220265

TABLE A-continued

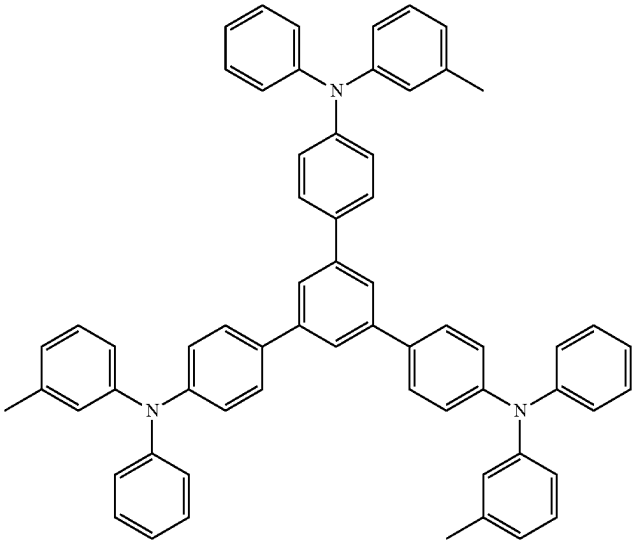
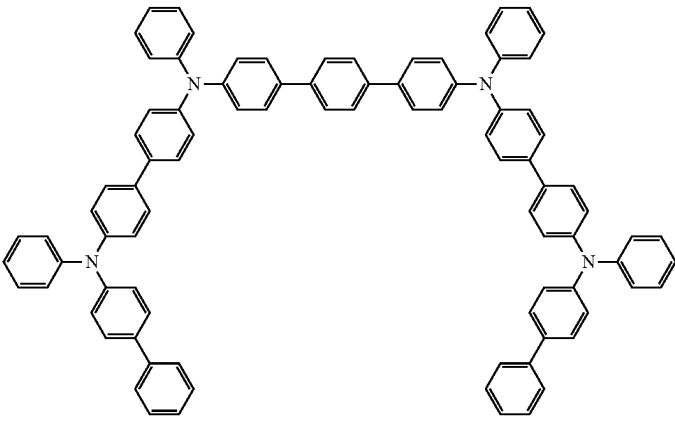
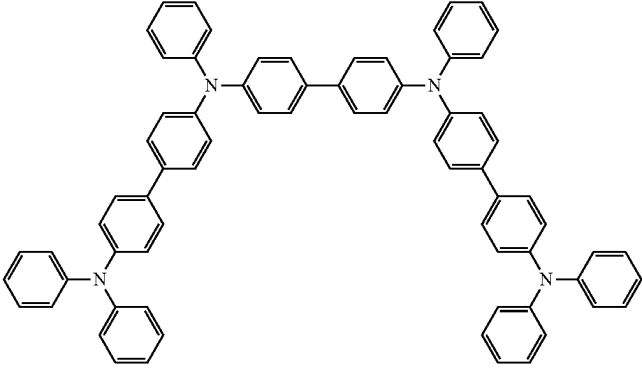
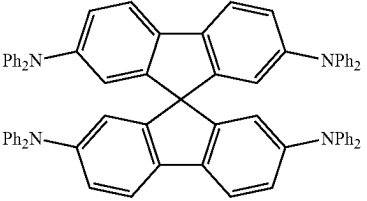
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		J. Mater. Chem. 3, 319 (1993)
		Appl. Phys. Lett. 90, 183503 (2007)
		Appl. Phys. Lett. 90, 183503 (2007)
Triarylamine on spirofluorene core		Synth. Met. 91, 209 (1997)

TABLE A-continued

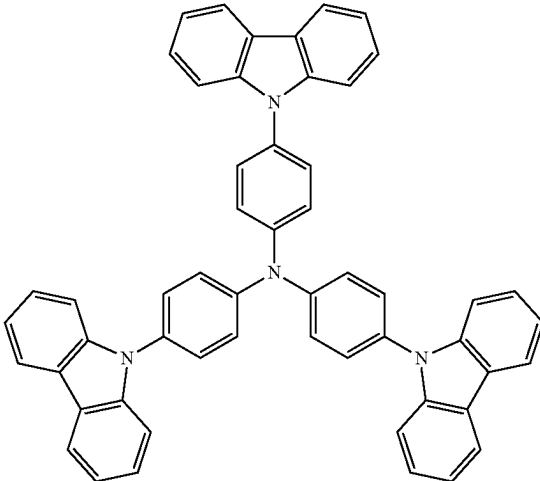
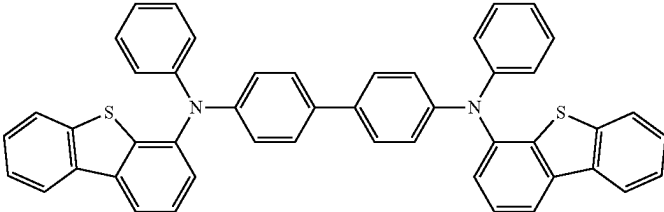
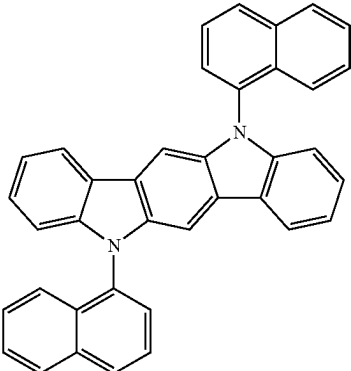
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Arylamine carbazole compounds		Adv. Mater. 6, 677 (1994), US20080124572
Triarylamine with (di)benzothiophene/ (di)benzofuran		US20070278938, US20080106190 US20110163302
Indolocarbazoles		Synth. Met. 111, 421 (2000)

TABLE A-continued

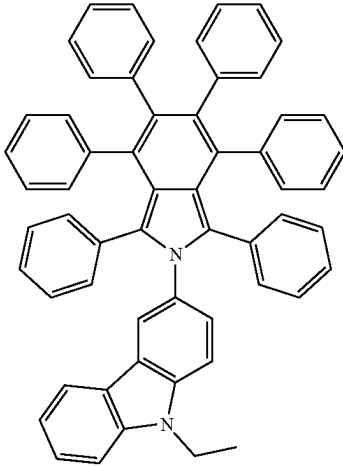
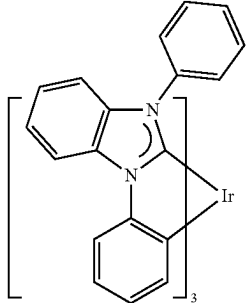
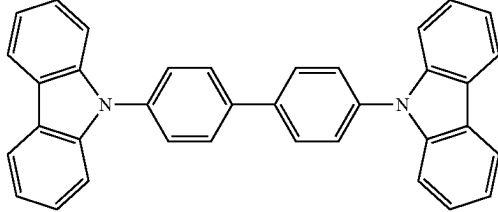
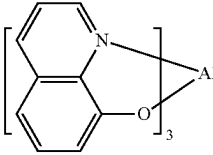
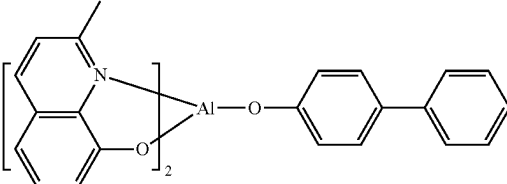
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Isoindole compounds		Chem. Mater. 15, 3148 (2003)
Metal carbene complexes		US20080018221
Phosphorescent OLED host materials Red hosts		
Arylcarbazoles		Appl. Phys. Lett. 78, 1622 (2001)
Metal 8-hydroxyquinolates (e.g., Alq ₃ , BALq)		Nature 395, 151 (1998)
		US20060202194

TABLE A-continued

MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Metal phenoxybenzothiazole compounds		WO2005014551
		WO2006072002
		Appl. Phys. Lett. 90, 123509 (2007)
Conjugated oligomers and polymers (e.g., polyfluorene)		Org. Electron. 1, 15 (2000)
Aromatic fused rings		WO2009066779, WO2009066778, WO2009063833, US20090045731, US20090045730, WO2009008311, US20090008605, US20090009065
Zinc complexes		WO2010056066

TABLE A-continued

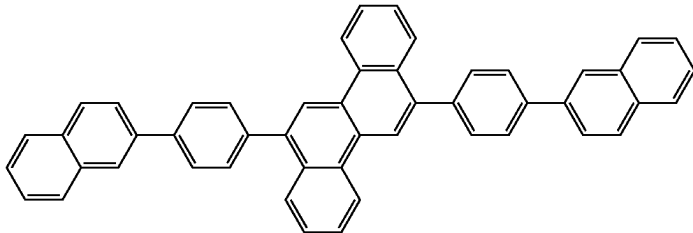
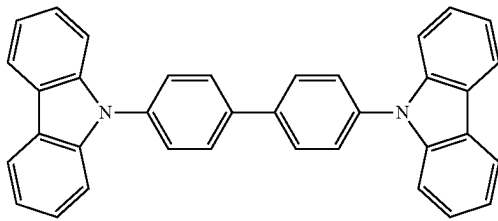
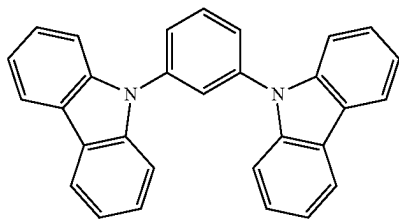
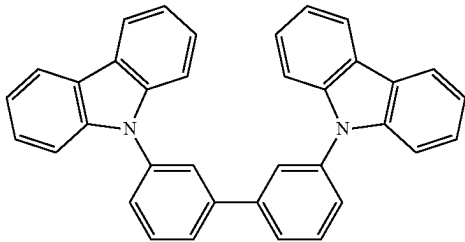
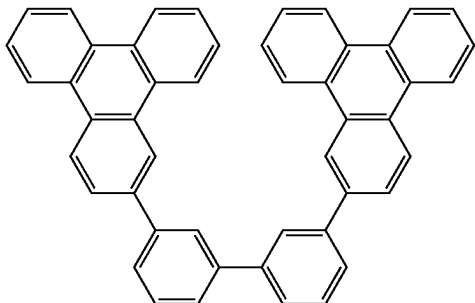
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Chrysene based compounds		WO2011086863
Green hosts		
Arylcarbazoles		Appl. Phys. Lett. 78, 1622 (2001)
		US20030175553
		WO2001039234
Aryltriphenylene compounds		US20060280965

TABLE A-continued

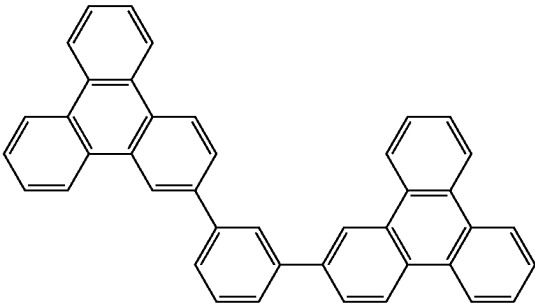
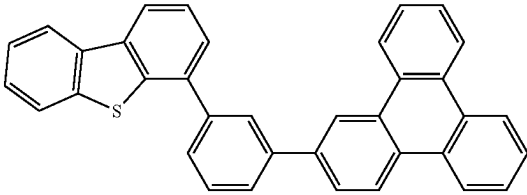
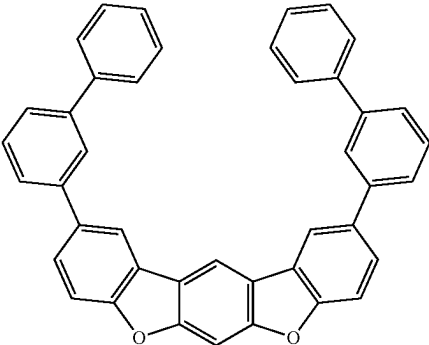
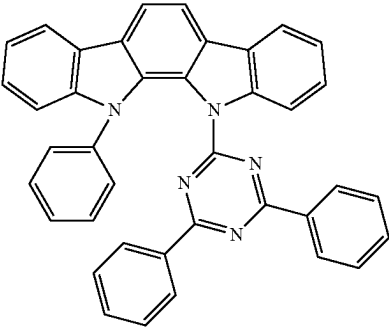
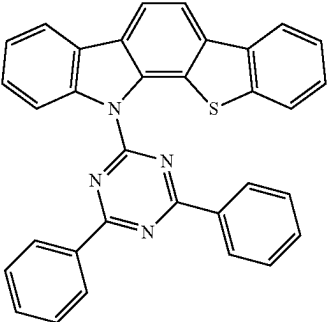
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		US20060280965
		WO2009021126
Poly-fused heteroaryl compounds		US20090309488 US20090302743 US20100012931
Donor acceptor type molecules		WO2008056746
		WO2010107244

TABLE A-continued

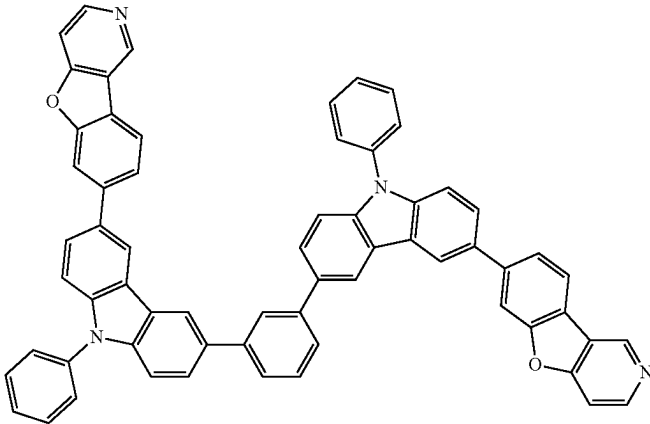
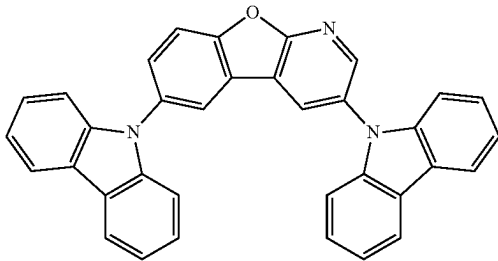
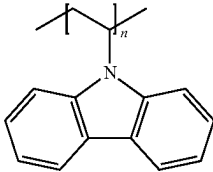
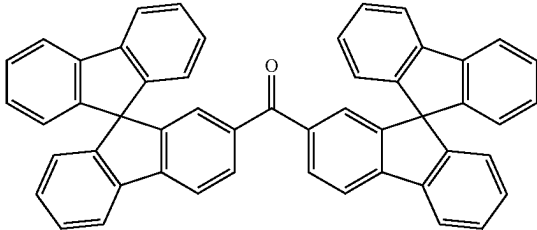
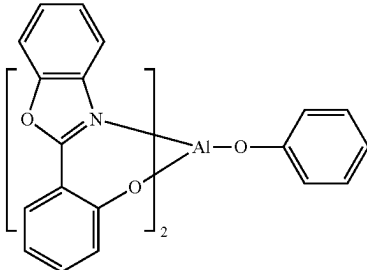
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Aza-carbazole/ DBT/DBF		JP2008074939
		US20100187984
Polymers (e.g., PVK)		Appl. Phys. Lett. 77, 2280 (2000)
Spirofluorene compounds		WO2004093207
Metal phenoxybenzoxazole compounds		WO2005089025

TABLE A-continued

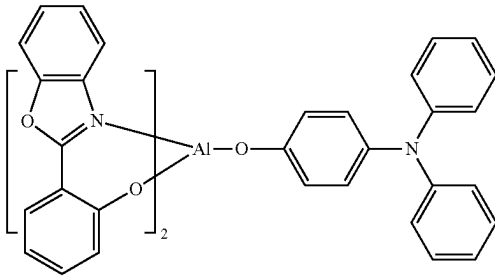
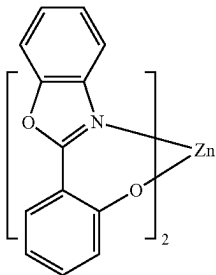
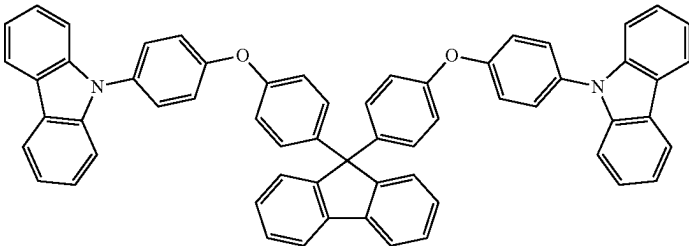
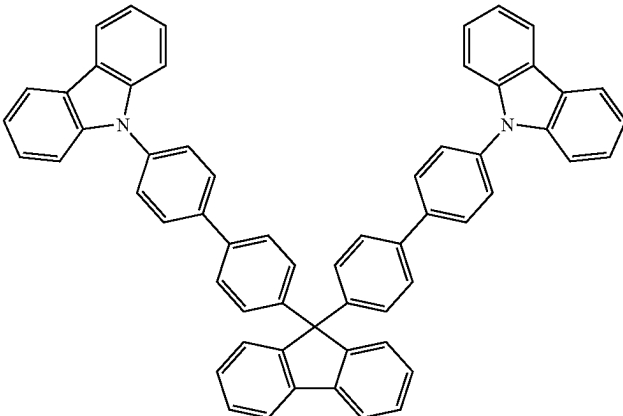
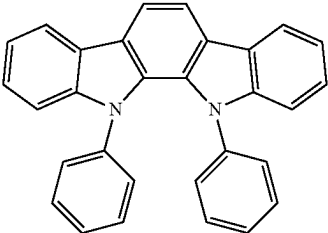
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		WO2006I32173
		JP200511610
Spirofluorene-carbazole compounds		JP2007254297
		JP2007254297
Indolocarbazoles		WO2007063796

TABLE A-continued

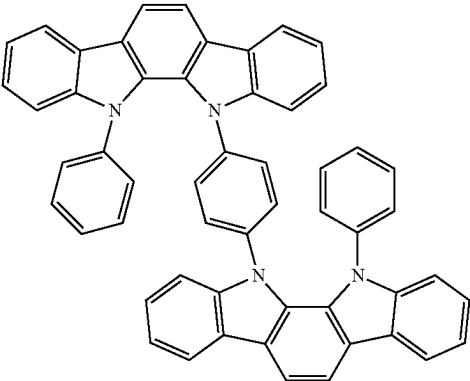
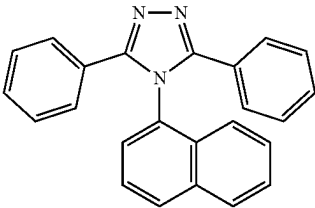
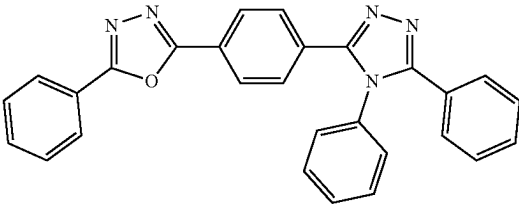
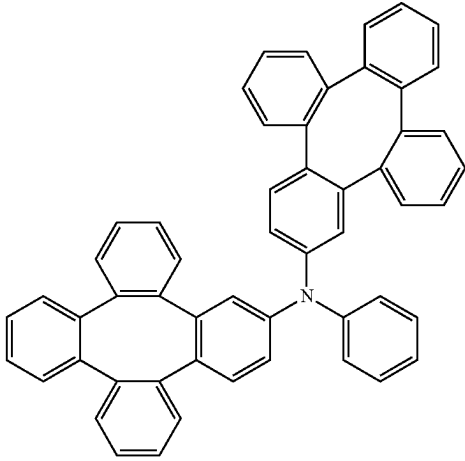
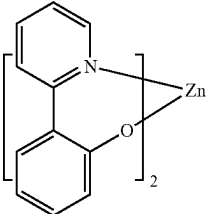
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		WO2007063754
5-member ring electron deficient heterocycles (e.g., triazole, oxadiazole)		J. Appl. Phys. 90, 5048 (2001)
		WO2004107822
Tetraphenylene complexes		US20050112407
Metal phenoxypyridine compounds		WO2005030900

TABLE A-continued

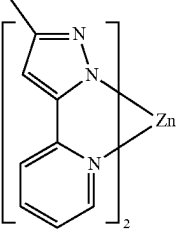
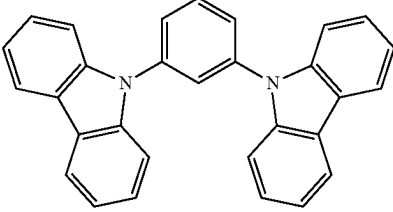
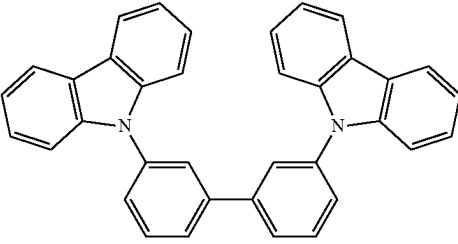
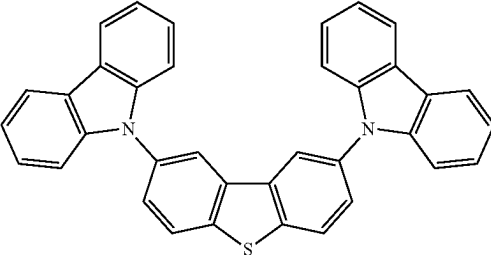
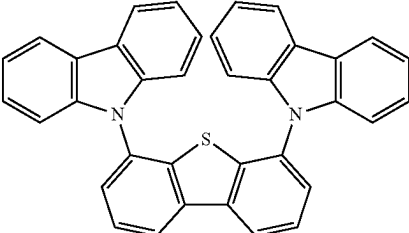
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Metal coordination complexes (e.g., Zn, Al with N-N ligands)		US20040137268, US20040137267
Blue hosts		
Arylcarbazoles		Appl. Phys. Lett, 82, 2422 (2003)
		US20070190359
Dibenzothiophene/ Dibenzofuran- carbazole compounds		WO2006114966, US20090167162
		US20090167162

TABLE A-continued

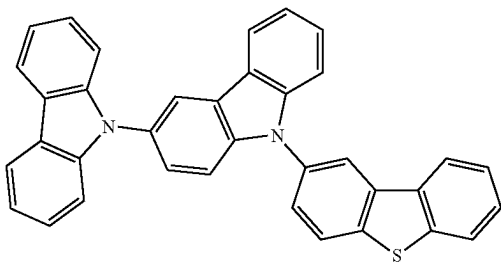
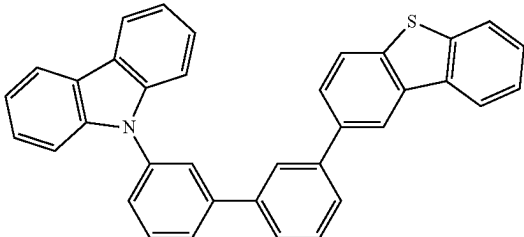
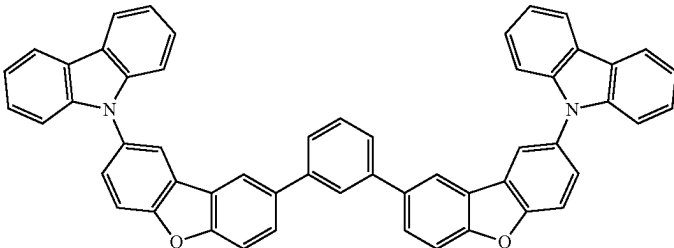
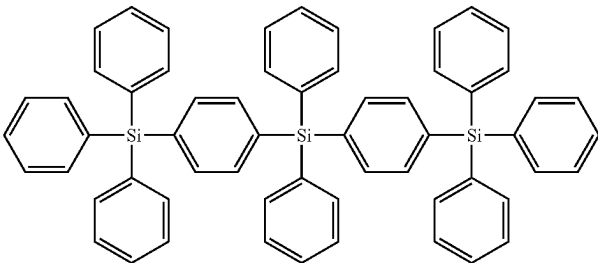
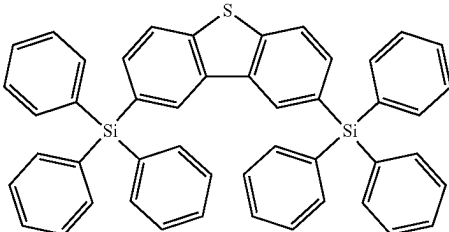
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		WO2009086028
		US20090030202, US20090017330
		US20100084966
Silicon aryl compounds		US20050238919
		WO2009003898

TABLE A-continued

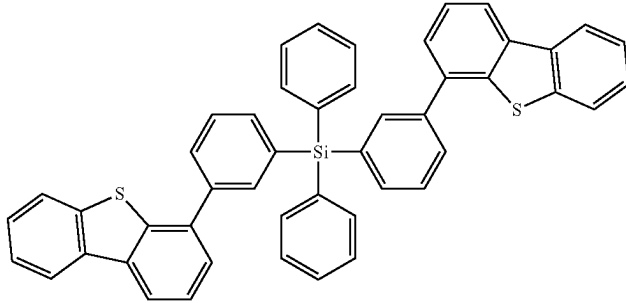
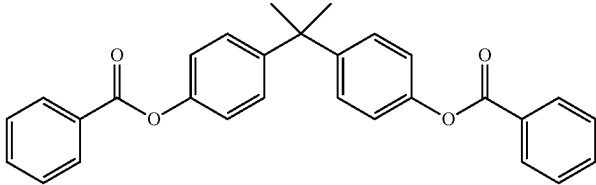
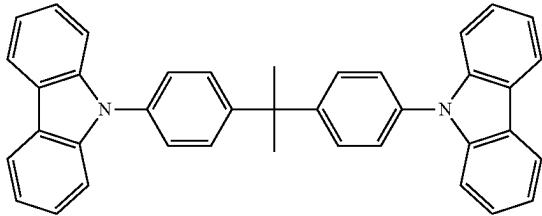
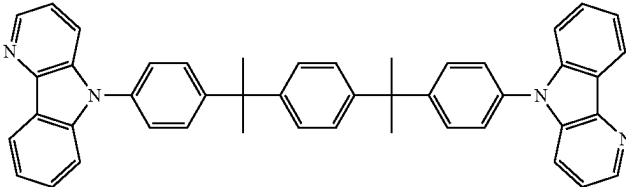
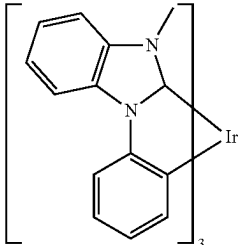
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Silicon/Germanium aryl compounds		EP2034538A
Aryl benzoyl ester		WO2006100298
Carbazole linked by non-conjugated groups		US20040115476
Aza-carbazoles		US20060121308
High triplet metal organometallic complex		US7154114

TABLE A-continued

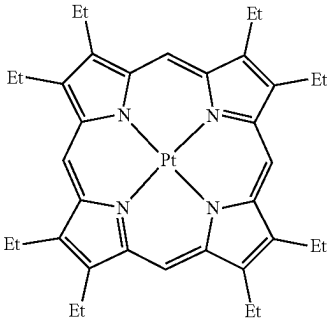
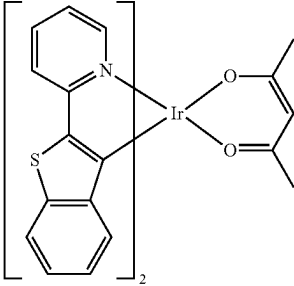
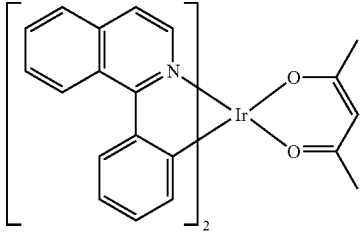
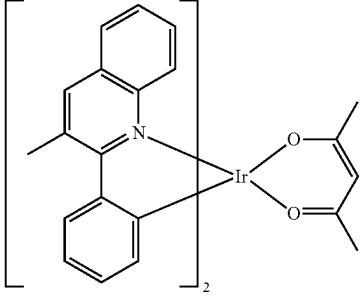
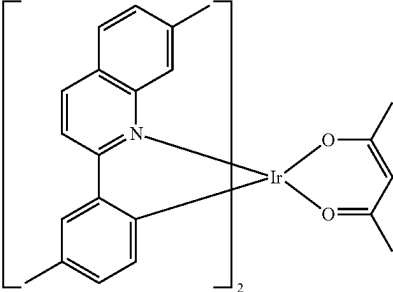
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
	Phosphorescent dopants Red dopants	
Heavy metal porphyrins (e.g., PtOEP)		Nature 395, 151 (1998)
Iridium(III) organometallic complexes		Appl. Phys. Lett. 78, 1622 (2001)
		US20030072964
		US20030072964
		US20060202194

TABLE A-continued

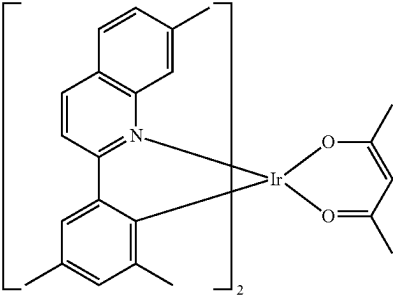
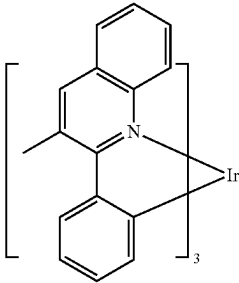
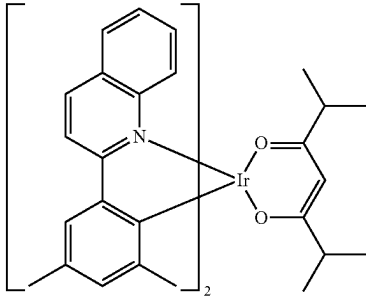
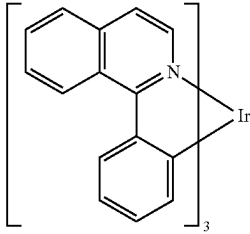
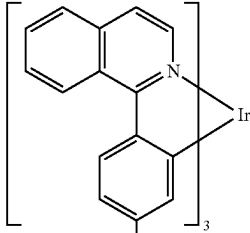
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		US20060202194
		US20070087321
		US20080261076 US20100090591
		US20070087321
	 H_{17}C_8	Adv. Mater. 19, 739 (2007)

TABLE A-continued

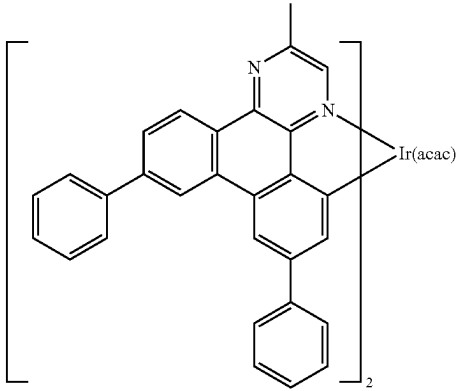
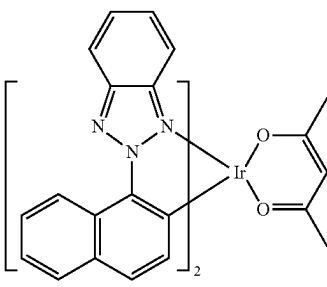
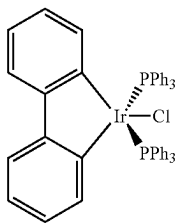
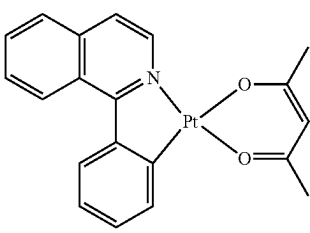
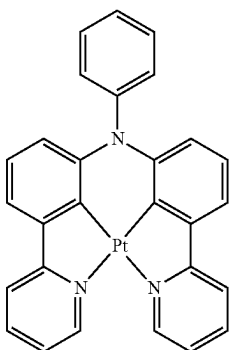
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Platinum(II) organometallic complexes		WO2009100991
		WO2008101842
		US7232618
		WO2003040257
		US20070103060

TABLE A-continued

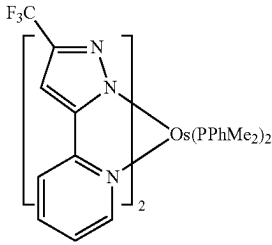
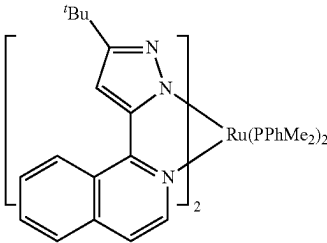
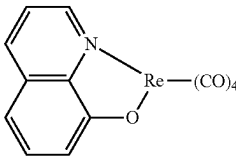
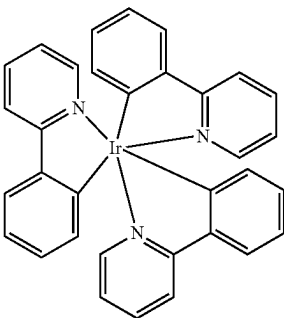
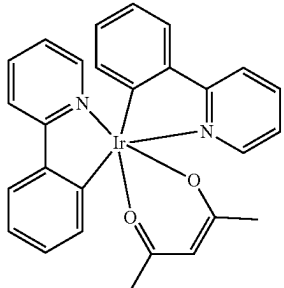
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Osmium(III) complexes		Chem. Mater. 17, 3532 (2005)
Ruthenium(II) complexes		Adv. Mater. 17, 1059 (2005)
Rhenium (I), (II), and (III) complexes		US20050244673
Green dopants		
Iridium(III) organometallic complexes	 <p data-bbox="727 1577 867 1598">and its derivatives</p>	Inorg. Chem. 40, 1704 (2001)
		US20020034656

TABLE A-continued

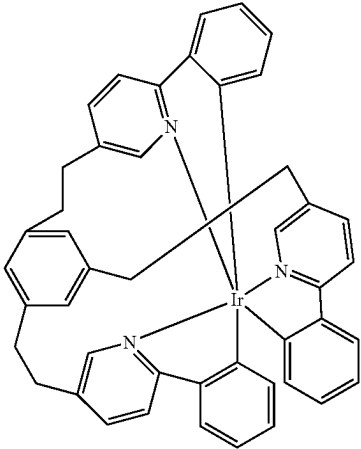
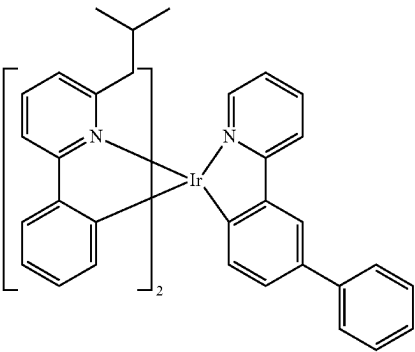
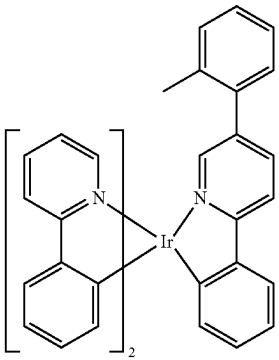
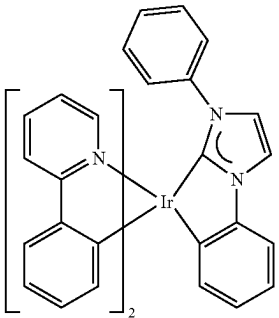
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		US7332232
		US20090108737
		WO2010028151
		EP1841834B

TABLE A-continued

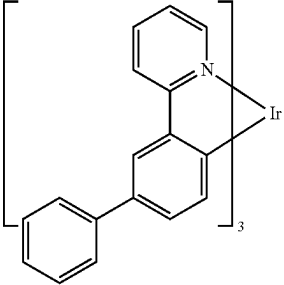
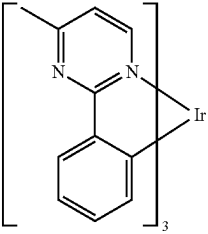
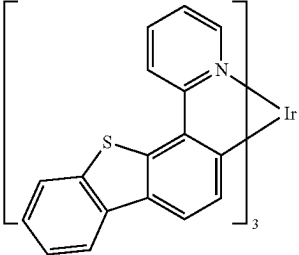
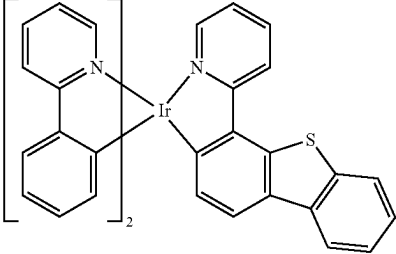
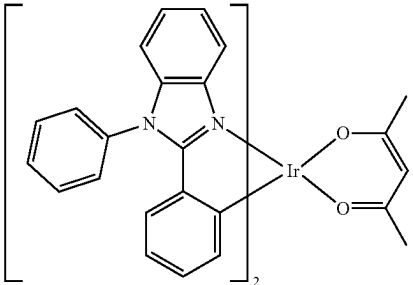
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		US20060127696
		US20090039776
		US6921915
		US20100244004
		US6687266

TABLE A-continued

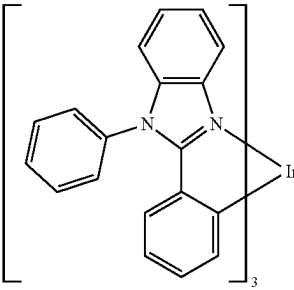
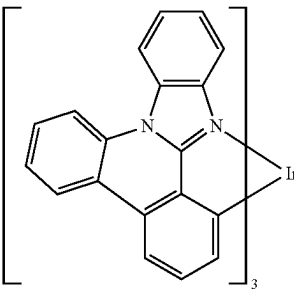
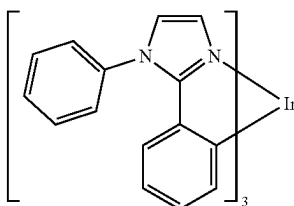
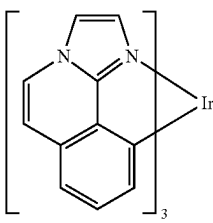
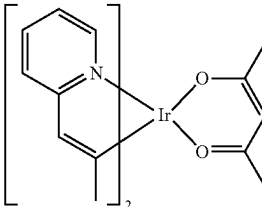
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		Chem. Mater. 16, 2480 (2004)
		US20070190359
		US20060008670 JP2007123392
		WO2010086089, WO2011044988
		Adv. Mater. 16, 2003 (2004)

TABLE A-continued

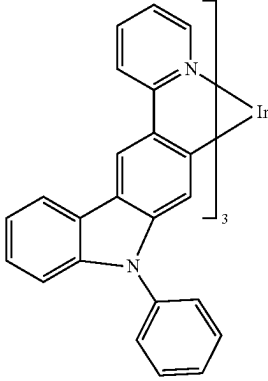
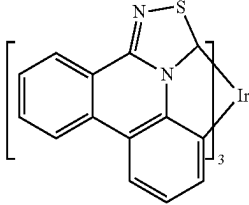
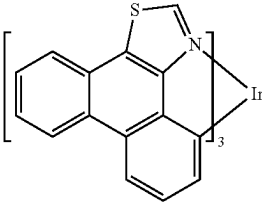
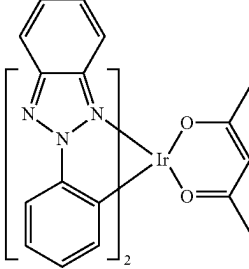
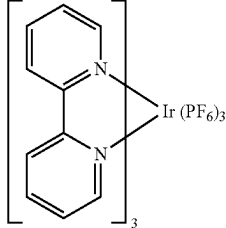
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		Angew. Chem Int. Ed. 2006, 45, 7800
		WO2009050290
		US20090165846
		US20080015355
		US20010015432

TABLE A-continued

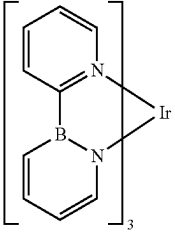
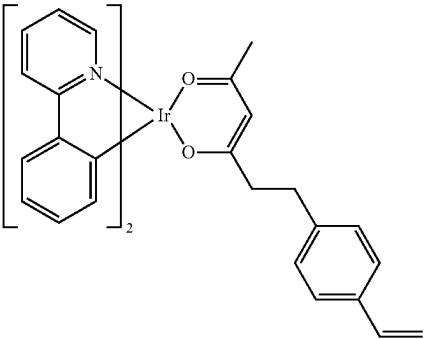
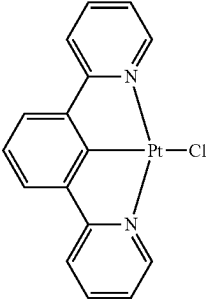
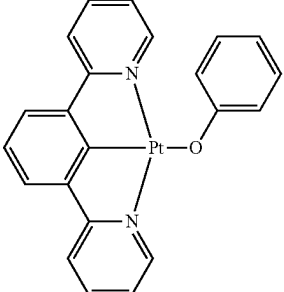
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		US20100295032
Monomer for polymeric metal organometallic compounds		US7250226, US7396598
Pt(II) organometallic complexes, including polydentated ligands		Appl. Phys. Lett. 86, 153505 (2005)
		Appl. Phys. Lett. 86, 153505 (2005)

TABLE A-continued

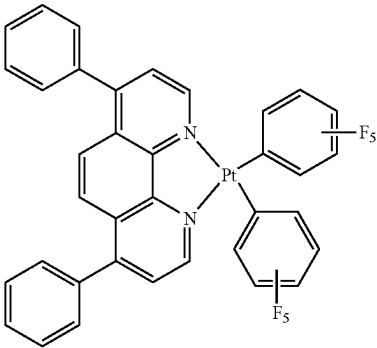
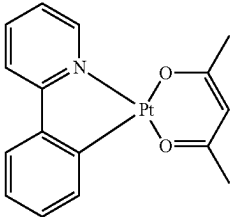
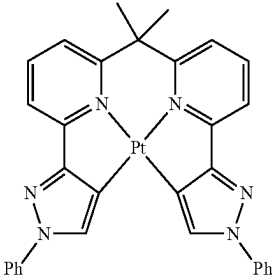
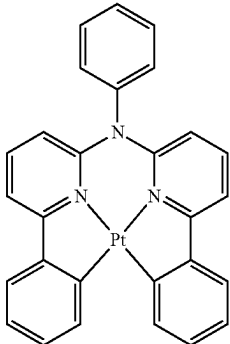
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		Chem. Lett. 34, 592 (2005)
		WO2002015645
		US20060263635
		US20060182992 US20070103060

TABLE A-continued

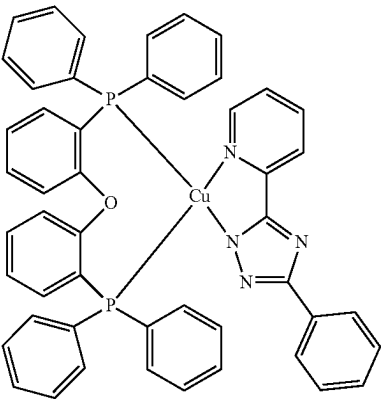
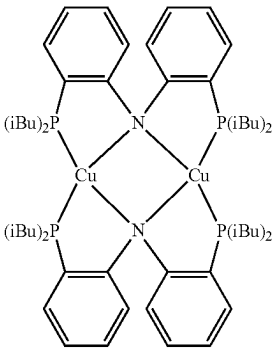
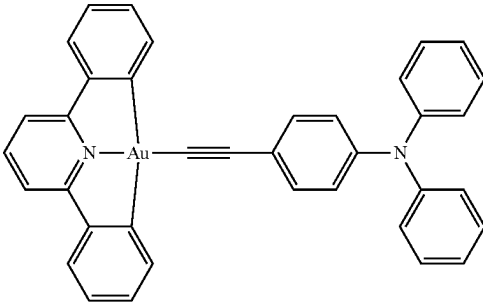
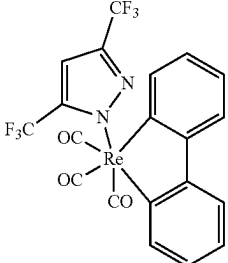
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Cu complexes		WO2009000673
		US20070111026
Gold complexes		Chem. Commun. 2906 (2005)
Rhenium(III) complexes		Inorg. Chem. 42, 1248 (2003)

TABLE A-continued

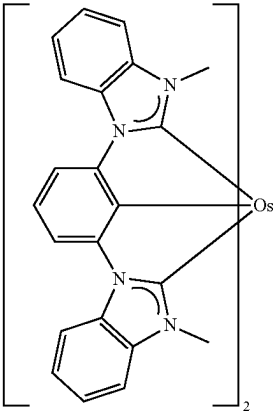
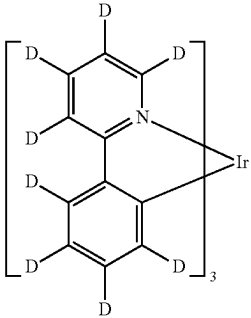
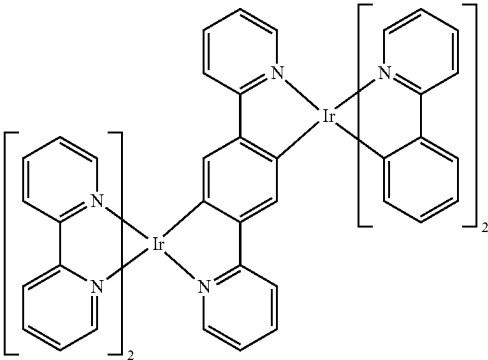
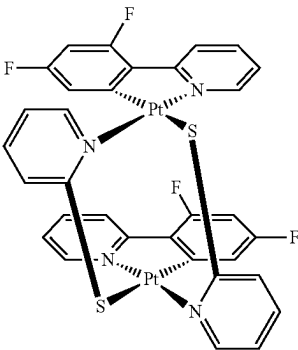
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Osmium(II) complexes		US7279704
Deuterated organometallic complexes		US20030138657
Organometallic complexes with two or more metal centers		US20030152802
		US7090928

TABLE A-continued

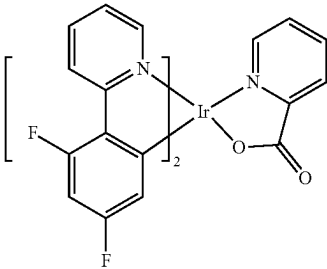
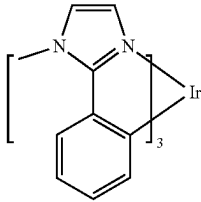
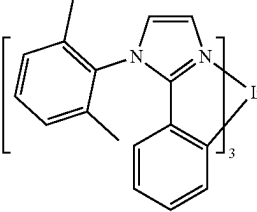
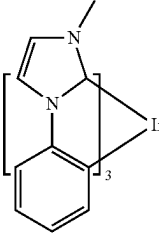
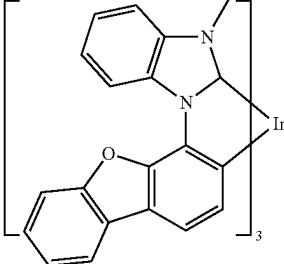
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Blue dopants		
Iridium(III) organometallic complexes		WO2002002714
		WO2006009024
		US20060251923 US20110057559 US20110204333
		US7393599, WO2006056418, US20050260441, WO2005019373
		US7534505

TABLE A-continued

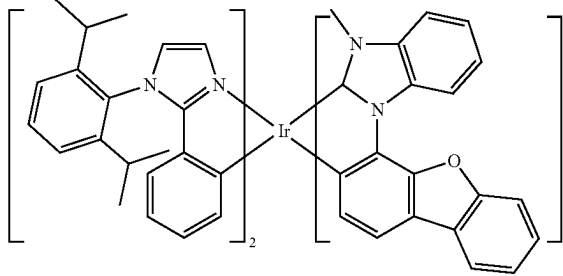
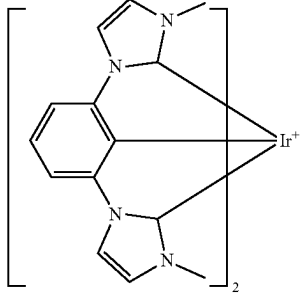
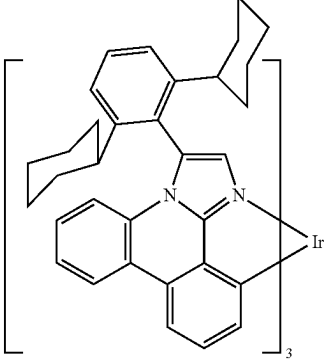
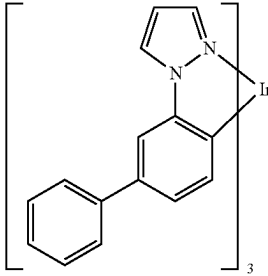
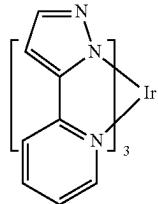
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		WO2011051404
		US7445855
		US20070190359, US20080297033 US20100148663
		US7338722
		US20020134984

TABLE A-continued

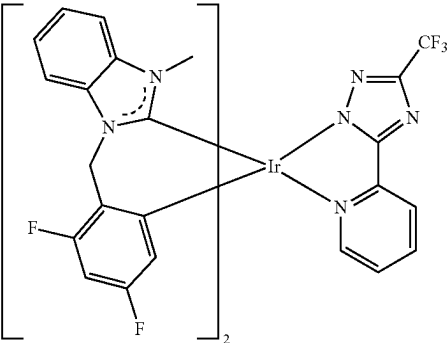
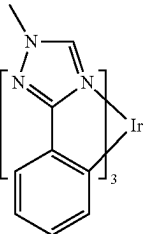
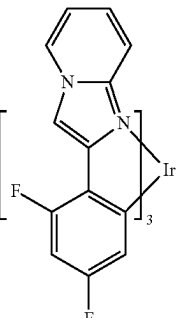
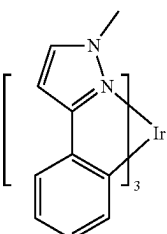
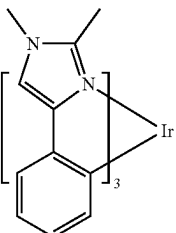
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		Angew. Chem. Int. Ed. 47, 4542 (2008)
		Chem. Mater. 18, 5119 (2006)
		Inorg. Chem. 46, 4308 (2007)
		WO2005123873
		WO2005123873

TABLE A-continued

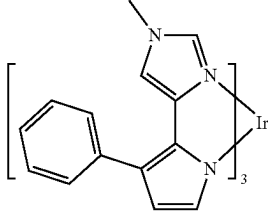
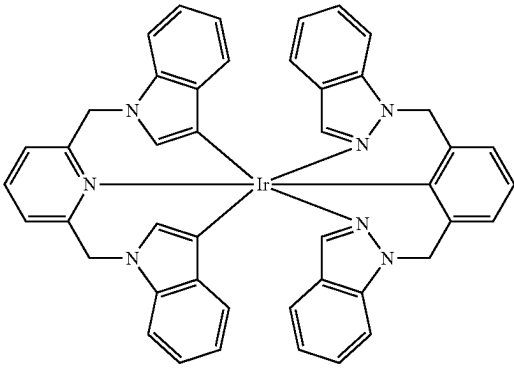
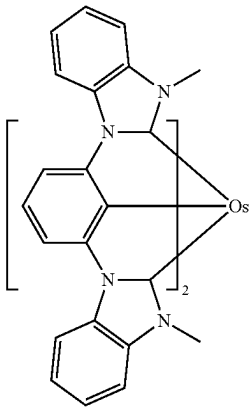
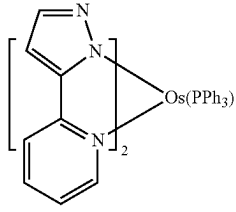
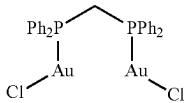
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
		WO2007004380
		WO2006082742
Osmium(II) complexes		US7279704
		Organometallics 23, 3745 (2004)
Gold complexes		Appl. Phys. Lett. 74, 1361 (1999)

TABLE A-continued

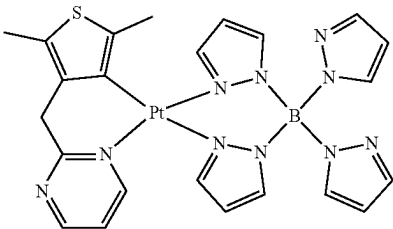
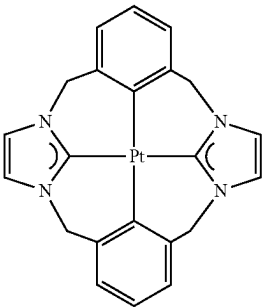
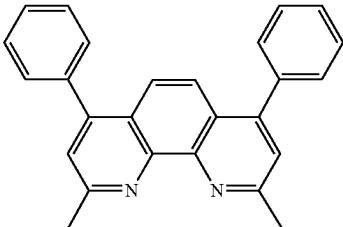
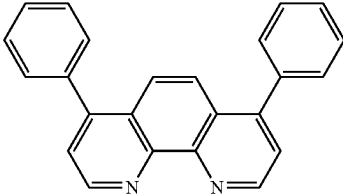
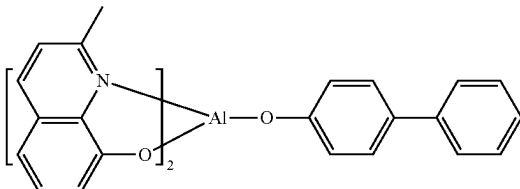
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Platinum(II) complexes		WO2006098120, WO2006103874
Pt tetradentate complexes with at least one metal-carbene bond		US7655323
Exciton/hole blocking layer materials		
Bathocuprine compounds (e.g., BCP, BPhen)		Appl. Phys. Lett. 75, 4 (1999)
		Appl. Phys. Lett. 79, 449 (2001)
Metal 8-hydroxyquinolates (e.g., BAlq)		Appl. Phys. Lett. 81, 162 (2002)

TABLE A-continued

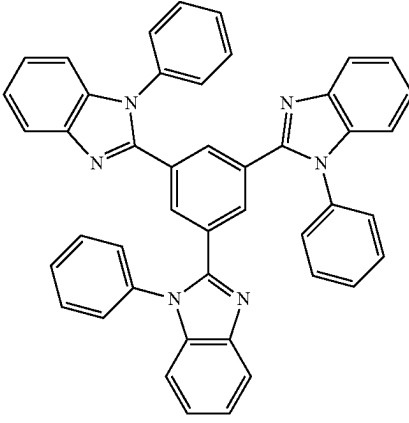
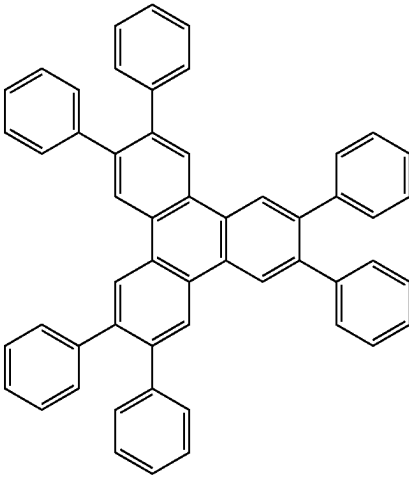
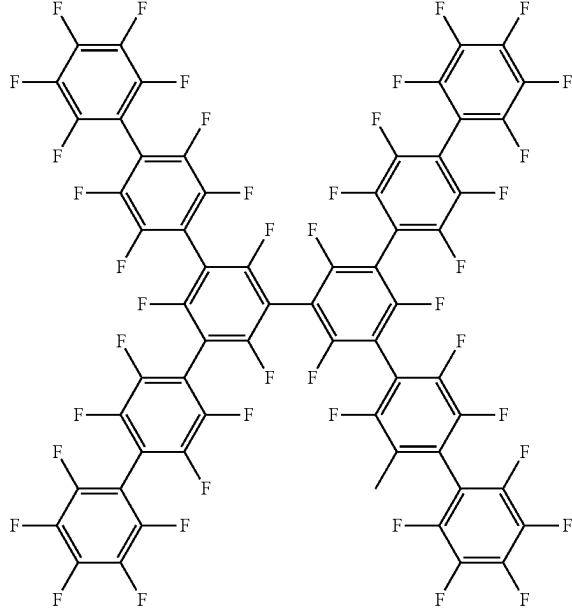
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
5-member ring electron deficient heterocycles such as triazole, oxadiazole, imidazole, benzimidazole		Appl. Phys. Lett. 81, 162 (2002)
Triphenylene compounds		US20050025993
Fluorinated aromatic compounds		Appl. Phys. Lett. 79, 156 (2001)

TABLE A-continued

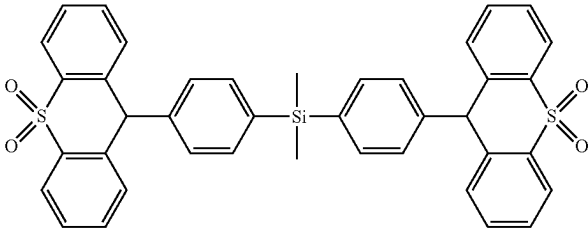
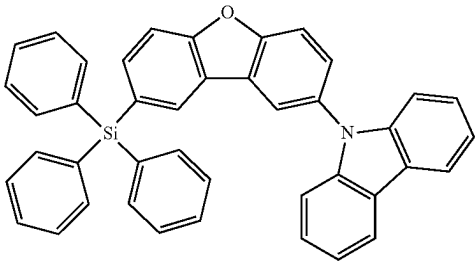
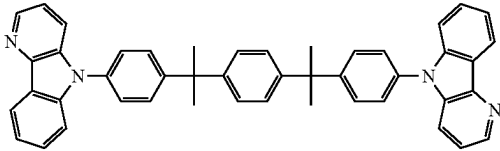
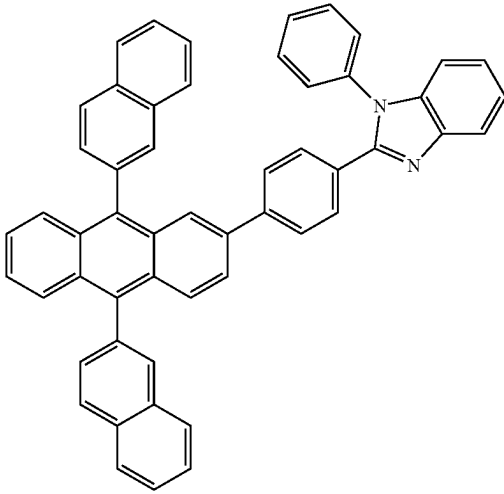
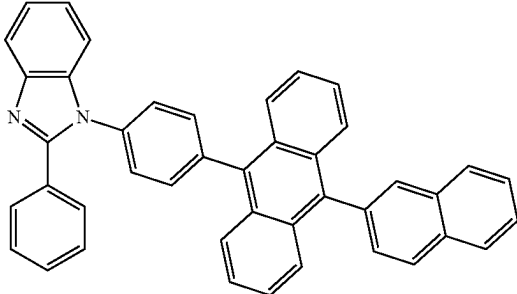
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Phenothiazine-S-oxide		WO2008132085
Silylated five-membered nitrogen, oxygen, sulfur or phosphorus dibenzoheterocycles		WO2010079051
Aza-carbazoles		US20060121308
Electron transporting materials		
Anthracene-benzimidazole compounds		WO2003060956
		US20090179554

TABLE A-continued

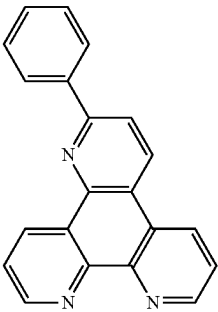
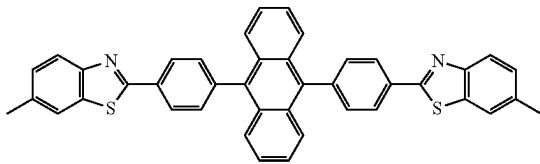
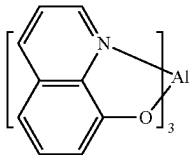
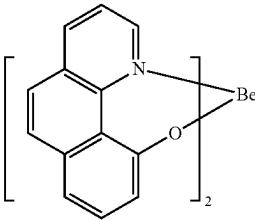
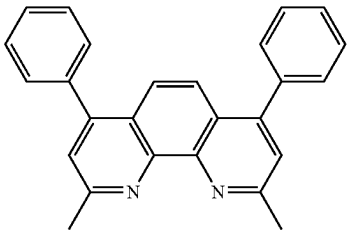
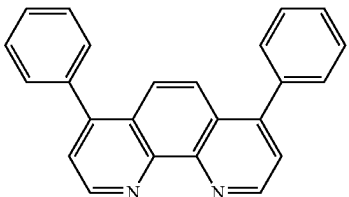
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Aza triphenylene derivatives		US20090115316
Anthracene-benzothiazole compounds		Appl. Phys. Lett. 89, 063504 (2006)
Metal 8-hydroxyquinolates (e.g., Alq ₃ , Zr _q ₄)		Appl. Phys. Lett. 51, 913 (1987) US7230107
Metal hydroxybenzoquinolates		Chem. Lett. 5, 905 (1993)
Bathocuprine compounds such as BCP, BPhen, etc	 	Appl. Phys. Lett. 91, 263503 (2007) Appl. Phys. Lett. 79, 449 (2001)

TABLE A-continued

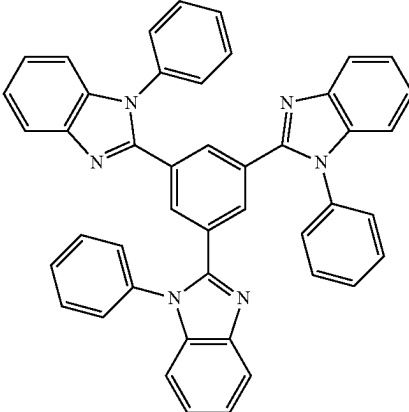
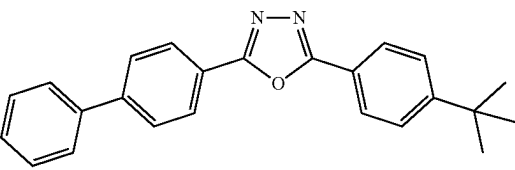
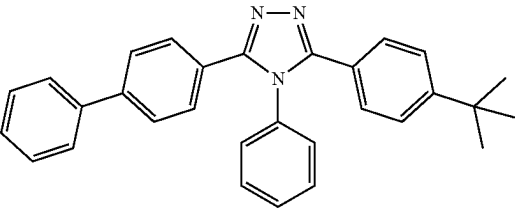
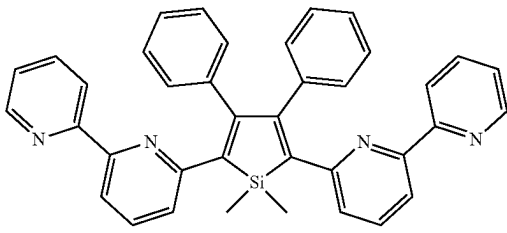
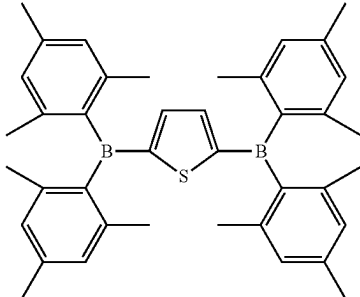
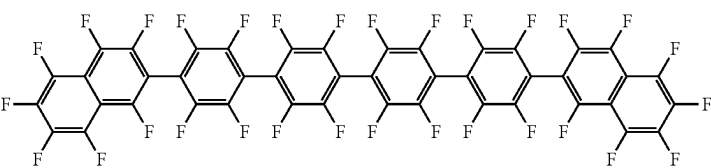
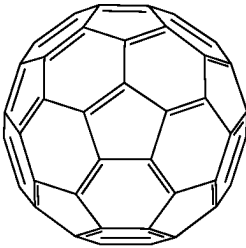
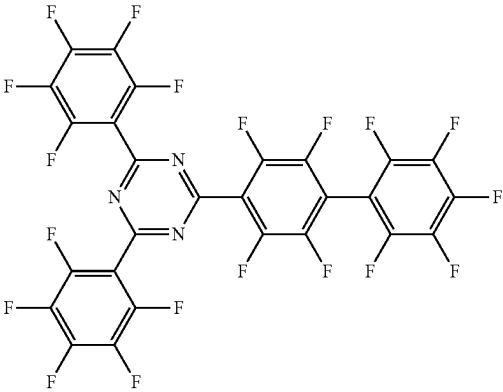
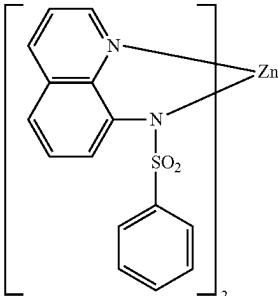
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
5-member ring electron deficient heterocycles (e.g., triazole, oxadiazole, imidazole, benzimidazole)		Appl. Phys. Lett. 74, 865 (1999)
		Appl. Phys. Lett. 55, 1489 (1989)
		Jpn. J. Apply. Phys. 32, L917 (1993)
Silole compounds		Org. Electron. 4, 113 (2003)
Arylborane compounds		J. Am. Chem. Soc. 120, 9714 (1998)
Fluorinated aromatic compounds		J. Am. Chem. Soc. 122, 1832 (2000)

TABLE A-continued

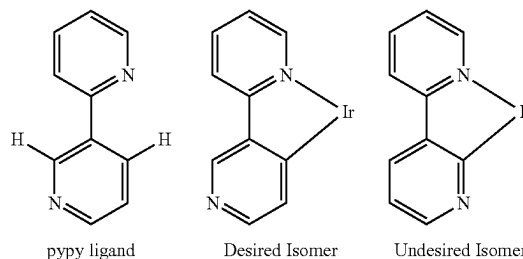
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Fullerene (e.g., C60)		US20090101870
Triazine complexes		US20040036077
Zn (N'N) complexes		US6528187

EXPERIMENTAL

[0114] Blue phosphorescent compounds with fluorine substituents, like bis[2-(4,6-difluorophenyl)pyridinato-C²,N] (picolinato)iridium(III) (FIrpic) or tris[2-(4,6-difluorophenyl)pyridinato-C²,N]iridium(III), are known to be unstable in electroluminescent devices. Therefore, fluorine substitution is an undesirable feature on a blue emitter. Furthermore, the research leading to the compounds described herein show that non-blocked tris(pyridylpyridine) iridium compounds are desirably blue-shifted in room temperature solution and solid state thin film when compared to alkyl blocked analogues. Thus, it is believed the blue shift may be due to less steric twisting of the pyridyl-pyridine ligand resulting in less distortion in the excited state.

[0115] It has been learned that the iridium tris facial isomer with the cyclometalated pyridyl-pyridine (pypy) ligand, where the uncoordinated nitrogen is substituted para to the metal has highly desirable blue phosphorescent emission with high photoluminescent quantum yield and short excited state lifetime. The synthesis of this isomer is com-

plicated by two factors, coordination of the free pyridine in synthesis and non-selectivity of the metallation site. Because three metallation events have to occur in the correct configuration to get the desired blue emitting isomer, finding a way to improve the synthetic yield is important.



[0116] Calculations used to develop the compounds described herein show the triplet of the undesired isomer, where the uncoordinated nitrogen is ortho to the metal, is

significantly redshifted from the desired isomer. This effect is shown in Table 1 with Comparative Example 2.

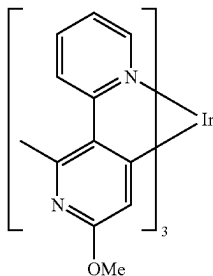
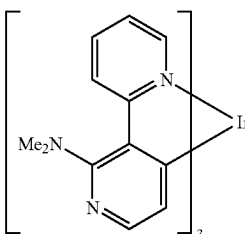
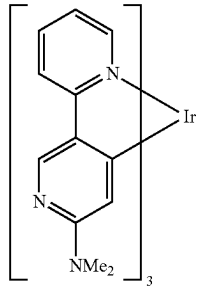
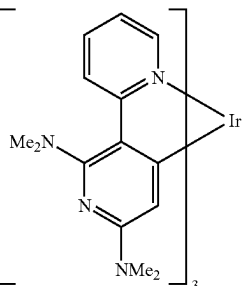
[0117] The compounds described herein include blue phosphorescent emitting tris facial complexes that can employ an alkyl substitution to block metallation at the

undesired site on the pyridyl pyridine ligand. Density functional calculations (DF) calculations performed using the B3LYP/cep-31 g functional and basis set using a Gaussian software package show that methyl substitution has minimal effect on the triplet energy, as shown in Table 1.

TABLE 1

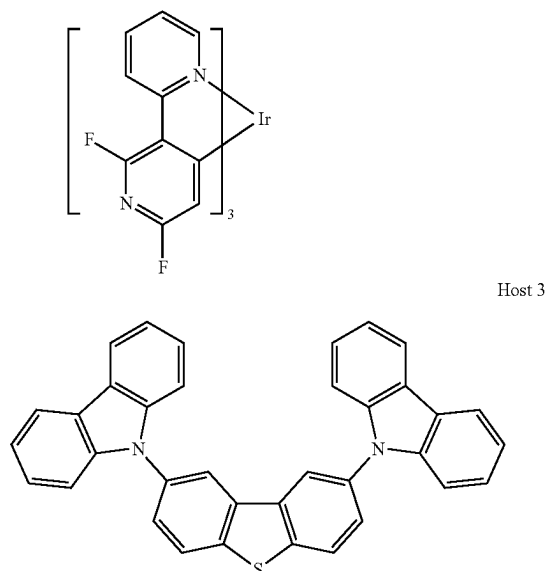
DFT calculations comparing the desired and undesired facial isomers to inventive compound 1.						
	Structure	HOMO (eV)	LUMO (eV)	Gap (eV)	Dipole (Debye)	$S1_{gas}$ (nm)
Compound 13		-5.81	-1.89	-3.91	16.22	395
Comparative Example 2		-5.42	-1.75	-3.66	12.78	423
Compound 1		-5.61	-1.73	-3.88	13.48	399
Comparative Example 3		-5.63	-1.67	-3.96	7.81	389
Comparative Example 4		-5.63	-1.59	-4.04	7.90	377

TABLE 1-continued

DFT calculations comparing the desired and undesired facial isomers to inventive compound 1.							
Structure	HOMO (eV)	LUMO (eV)	Gap (eV)	Dipole (Debye)	S1 _{gas} (nm)	T1 _{gas} (nm)	
Comparative Example 5 	-5.64	-1.67	-3.96	13.68	387	466	
Comparative Example 6 	-5.54	-1.76	-3.78	12.57	407	492	
Comparative Example 7 	-5.12	-1.44	-3.68	5.14	401	503	
Comparative Example 8 	-4.88	-1.33	-3.55	2.27	410	511	

[0118] The compounds described herein are also compared to comparative example 1, difluoro pyridyl pyridine analogue:

Comparative Example 1



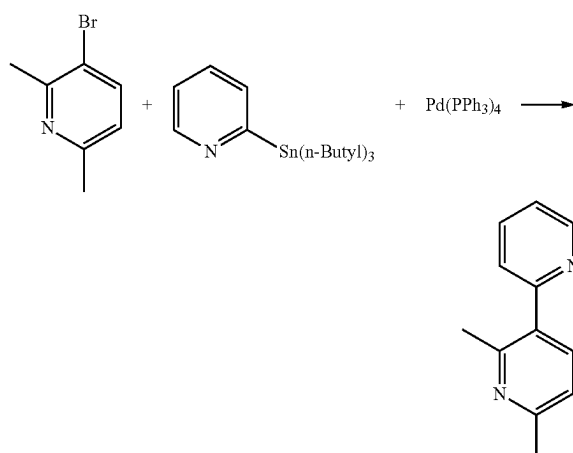
[0119] The spectra for comparative example 1 is shown in FIG. 10. Spectral data is measured in 2-methyltetrahydrofuran solvent at both room temperature (RT) and 77K, as well as in polymethylmethacrylate (PMMA), an optically inert polymer host matrix, at 5 weight %. At 77K, the highest energy peak is at 430 nm, and at RT and in PMMA matrix, the highest energy peak is at 437 nm. The photoluminescent quantum yield (PLQY) of the PMMA:Comparative Example 1 (5 wt %) sample was compared to PMMA:Host 3:Comparative Example 1 (5 wt %), where PMMA and Host 3 are in an approximate 50:50 ratio and Comparative Example 1 comprises 5 weight % of the total. PLQY measurements were carried out on a Hamamatsu C9920 system equipped with a xenon lamp, integrating sphere, and a model C10027 photonic multi-channel analyzer. Host 3 is a representative high triplet host comprised of standard OLED building blocks, such as, carbazole and dibenzofuran. The 77K solution triplet of Host 3 is approximately 420 nm. It is found that the PLQY for PMMA:Comparative Example 1 is very high at 95%. However, in the matrix that includes Host 3, the efficiency drops to only 9%. Therefore, the triplet of Comparative Example 1 is readily quenched by a carbazole containing OLED host material, and therefore cannot be tested and studied in standard OLED devices used with the compounds having a ligand L_A of Formula I described herein.

[0120] Table 1 also compares calculated values of Compounds 1 and 13 with Comparative Examples 3 to 5. It is known in the art that compounds with an OMe group, such as those in Comparative Examples 3 to 5, can have a high triplet energy. In this case, OMe has a positive Hammett constant ($\sigma_p=0.12$, C. Hansch, et al. Chem. Rev. 1991, 91, 165-195), which actually provides an electron withdrawing effect to Ir atom. Meanwhile, with a substituent having a negative Hammett constant, i.e., an electron donating group,

such as NMe_2 ($\sigma_p=-0.16$) in Comparative Examples 6-8, the compounds should show a red shift in the triplet energy. As shown in Table 1, this is true of Comparative Examples 6 to 8. However, Compound 1 and Compound 13 unexpectedly show that with a substituent having a small negative value or zero value of the Hammett constant, such as hydrogen ($\sigma_p=0$), or methyl ($\sigma_p=-0.07$), as well as, other alkyl analogs, the compounds can still have the same or even higher triplet energy than those having substituents with more positive or negative Hammett constants.

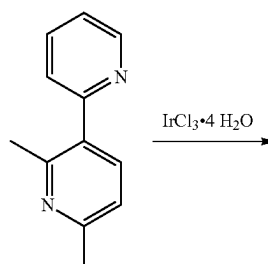
Synthesis of Compound 1

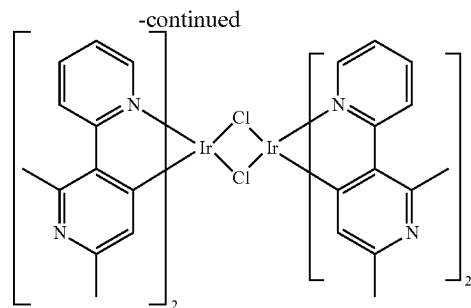
Step 1:



[0121] Synthesis of 2',6'-dimethyl-2,3'-bipyridine. 2,6-dimethyl-3-bromopyridine (44.54 g, 240 mmol), 2-tributyltinpyridine (82.83 g, 225 mmol) and tetrakis(triphenylphosphine)palladium(0) (6.516 g, 5.62 mmol) were charged into a reaction flask with 720 mL of m-xylene. This mixture was degassed, then heated to 130° C. for 35 hrs. The reaction mixture was cooled to room temperature. The reaction mixture was extracted with 15% aqueous HCl. The aqueous phase was first washed with ether, then neutralized by 50% NaOH aqueous solution. The aqueous phase was then extracted by chloroform. The organic layer was separated and dried over magnesium sulfate. The organics were then filtered and concentrated under vacuum. The residue was then subjected to kugelrohr distillation and yielded 2',6'-dimethyl-2,3'-bipyridine (34.52 g, 187 mmol, 83% yield).

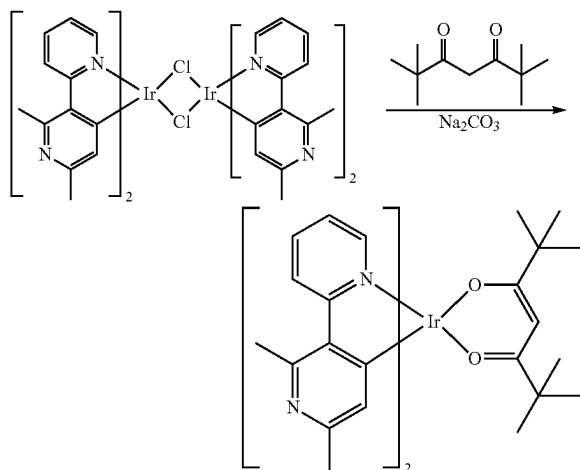
Step 2:





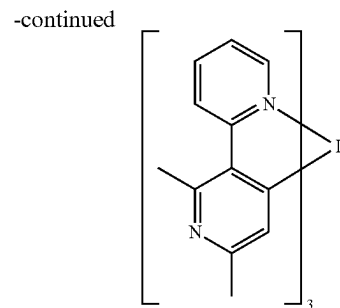
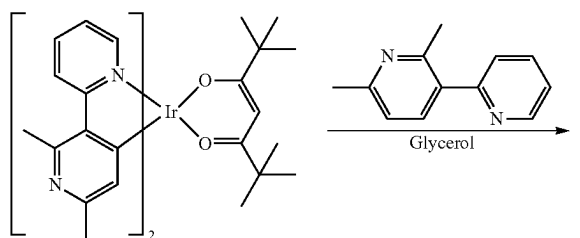
[0122] Synthesis of Iridium chloro bridge dimer. A 100 ml round bottom flask was charged with 2',6'-trimethyl-2,3'-bipyridine (5 g, 27.1 mmol), IrCl_3 hydrate (5.032 g, 13.5 mmol), and 2-ethoxyethanol (60 ml). The reaction mixture was heated to 70° C. for 64 hrs. The desired product was isolated by filtration and washed with isopropanol. (6.94 g, 86% yield)

Step 3:



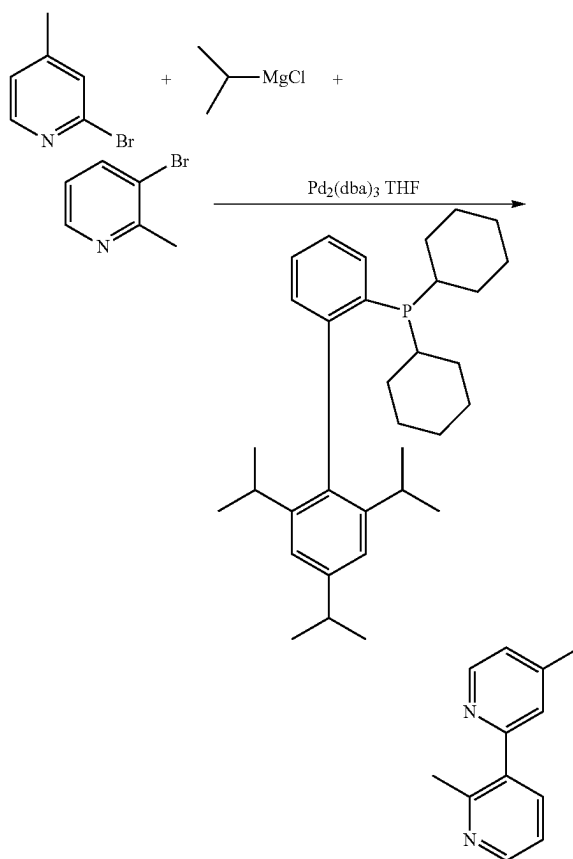
[0123] Synthesis of Iridium ACAC complex. A 500 ml round bottom flask was charged with Iridium chloro bridge dimer from the previous step (2 g, 1.684 mmol), 2,2,6,6-tetramethylheptane-3,5-dione (1.86 g, 10.1 mmol), sodium carbonate (2.14 g, 20.2 mmol), and 2-ethoxyethanol (10 ml). The reaction mixture was stirred at room temperature for 64 hrs. The reaction mixture was diluted with water and extracted with methylene chloride. The organic layer was separated and dried over magnesium sulfate. The organics were then filtered and concentrated under vacuum and yield desired compound. (1.88 g, 2.53 mmol, 75% yield)

Step 4:



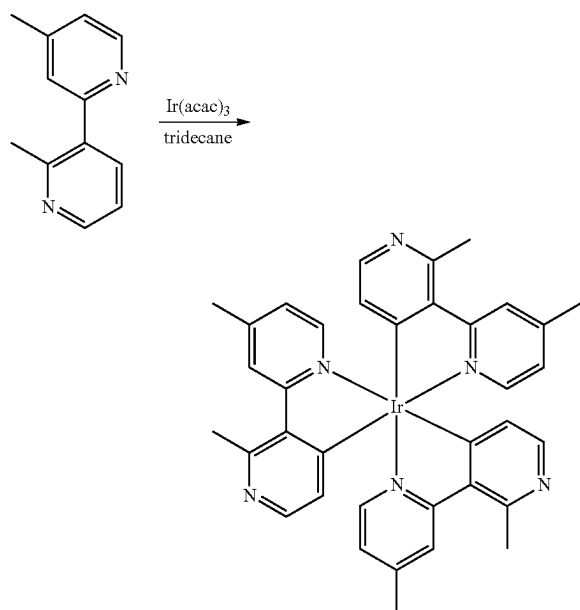
[0124] Synthesis of compound 1. A 100 ml round bottom flask was charged with Iridium ACAC complex from the previous step (11.74 g, 15.8 mmol), 2',6'-trimethyl-2,3'-bipyridine (8.74 g, 47.5 mmol), and glycerol (10 ml). The reaction was heated to 115° C. for 89 hrs. The reaction mixture was poured into a 10% LiCl aqueous solution and extracted with dichloromethane. The organic portion was chromatographed on an Et_3N -pretreated silica column with 99/1 DCM/MeOH to 80/20 DCM/MeOH to give 1.0 g of a gold solid. (8.5% yield)

Synthesis of Compound 2



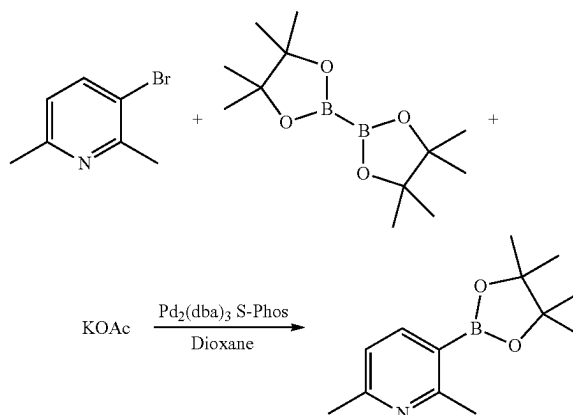
[0125] Synthesis of 2',4-dimethyl-2,3'-bipyridine. Isopropylmagnesium chloride (61.5 ml, 123 mmol) was charged into the reaction flask. 2-bromo-4-methylpyridine (16.8 g,

98 mmol) was added dropwise to this reaction mixture over a 30 minute period while maintaining the internal temperature below 30° C. This mixture was stirred at room temperature for 2 hours. Zinc chloride in tetrahydrofuran (THF) (240 ml, 120 mmol) was added dropwise to this reaction mixture over a 30 minute period while maintaining the internal temperature below 30° C. Stirring was continued overnight at room temperature. Tris(dibenzylideneacetone) palladium(0) (1.2 g, 1.311 mmol) and 2-Dicyclohexylphosphino-2',4',6'-triisopropylbiphenyl (2.4 g, 5.03 mmol) were charged into a reaction vessel with 75 mL of THF. This mixture was refluxed for 45 minutes, then was cooled to room temperature. 3-bromo-2-methylpyridine (11.4 g, 66.3 mmol) was added to the reaction mixture. The organozinc solution formed was transferred to an addition funnel and was added dropwise over 15 minutes to the reaction mixture. The mixture was degassed using nitrogen, then was heated at reflux for 18 hours. The resulting reaction mixture was cooled to room temperature, then was quenched with aqueous ammonium chloride. This mixture was extracted 2 times using 300 mL ethyl acetate. These extracts were dried over magnesium sulfate, then were filtered and concentrated under vacuum. The crude residue was passed through a neutral alumina column using 10-20% ethyl acetate/dichloromethane (DCM). 2',4-dimethyl-2,3'-bipyridine (2.2 g, 11.94 mmol, 12% yield) was isolated as an off-white solid.

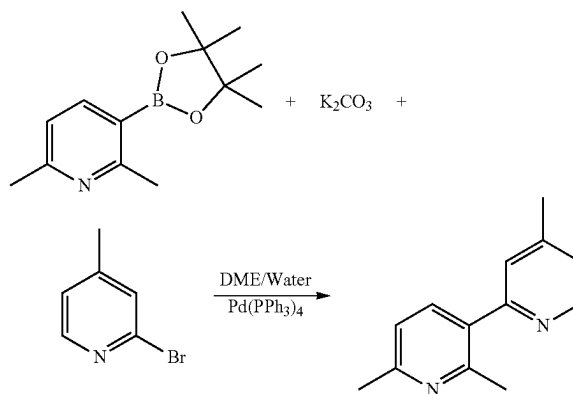


[0126] Synthesis of Compound 2. 2',4-dimethyl-2,3'-bipyridine (2.7 g, 14.66 mmol) and Ir(acac)₃ (1.4 g, 2.9 mmol) were added to tridecane (0.5 mL) in a Schlenk flask and the contents were evacuated and backfilled with nitrogen five (5) times. The reaction was heated to 235° C. for 60 hours. The reaction was cooled to room temperature and chromatographed on an Et₃N-pretreated silica column with 99/1 DCM/MeOH to 80/20 DCM/MeOH to give 1.0 g of a gold solid. The solid was lixiviated with toluene followed by ether to give 0.93 g of Compound 2 as a yellow solid. The product was confirmed by NMR and LC/MS.

Synthesis of Compound 3

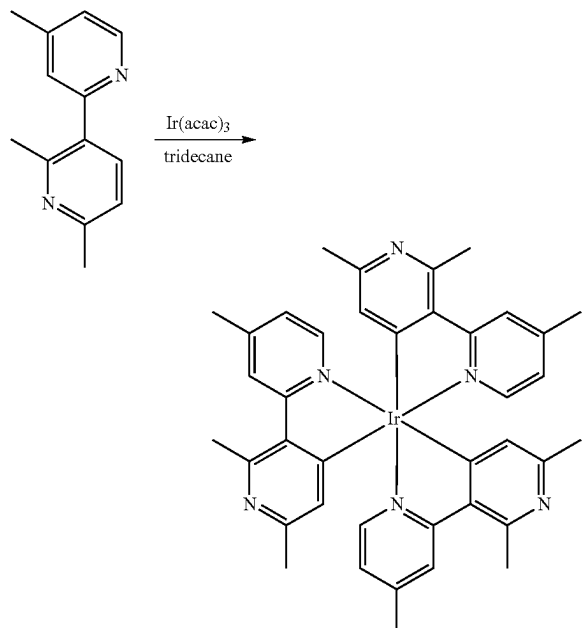


[0127] Synthesis of 2,6-dimethyl-3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)pyridine. 3-bromo-2,6-dimethylpyridine (11 g, 59.1 mmol), 4,4,4',5,5,5'-octamethyl-2,2'-bi(1,3,2-dioxaborolane) (19.52 g, 77 mmol), Potassium acetate (6.95 g, 70.9 mmol), Tris(dibenzylideneacetone) palladium(0) (1.082 g, 1.182 mmol) and 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl (1.939 g, 4.73 mmol) were charged into a reaction flask with 200 mL of dioxane. The mixture was degassed with nitrogen, then was heated at reflux overnight. The reaction mixture was cooled to room temperature, then was diluted with 300 mL of water. This mixture was extracted two times with 300 mL ethyl acetate. The organics were combined and then washed with brine. The organics were combined, were dried over magnesium sulfate, then were filtered and concentrated under vacuum. This crude residue was passed through a silica gel column using 1-20% methanol/DCM as the eluant yielding 2,6-dimethyl-3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)pyridine (1.2 g, 5.15 mmol, 9% yield).



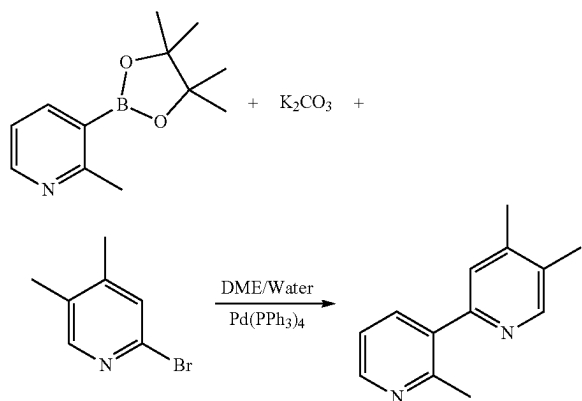
[0128] Synthesis of 2',4,6'-trimethyl-2,3'-bipyridine. 2,6-dimethyl-3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)pyridine (1.2 g, 5.15 mmol), 2-bromo-4-methylpyridine (0.974 g, 5.66 mmol) and tetrakis(triphenylphosphine)palladium(0) (0.238 g, 0.206 mmol) were charged into the reaction flask with 50 mL of dimethoxyethane (DME). Potassium carbonate (2.131 g, 15.44 mmol) was dissolved in

10 mL of water and then charged into the reaction flask. This mixture was degassed, then was heated at reflux overnight. The reaction mixture was cooled to room temperature. The reaction mixture was diluted with 100 mL water and 200 mL ethyl acetate. The organic layer was separated and dried over magnesium sulfate. The organics were then filtered and concentrated under vacuum. The crude residue was purified via silica gel chromatography using 1-5% Methanol/DCM yielding 2',4,6'-trimethyl-2,3'-bipyridine (0.55 g, 2.77 mmol, 54% yield).

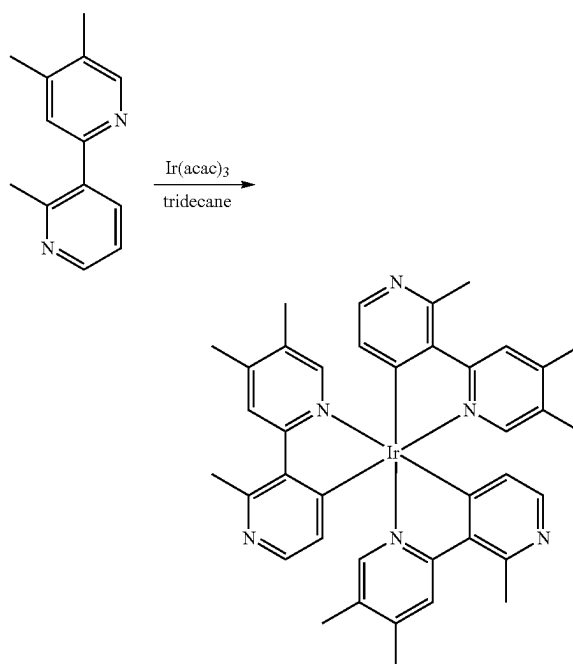


[0129] Synthesis of Compound 3. 2',4,6'-trimethyl-2,3'-bipyridine (2.8 g, 13.8 mmol) and Ir(acac)₃ (1.4 g, 2.8 mmol) were added to tridecane (1 mL) in a Schlenk flask and the contents were evacuated and backfilled with nitrogen five (5) times. The reaction mixture was heated to 235° C. for 16 hours. The reaction mixture was cooled to room temperature and DCM was added. The insoluble material was filtered and washed with DCM to give 0.70 g (32%) of Compound 3 as a golden solid. The product was confirmed by NMR.

Synthesis of Compound 4

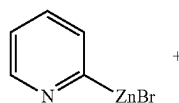


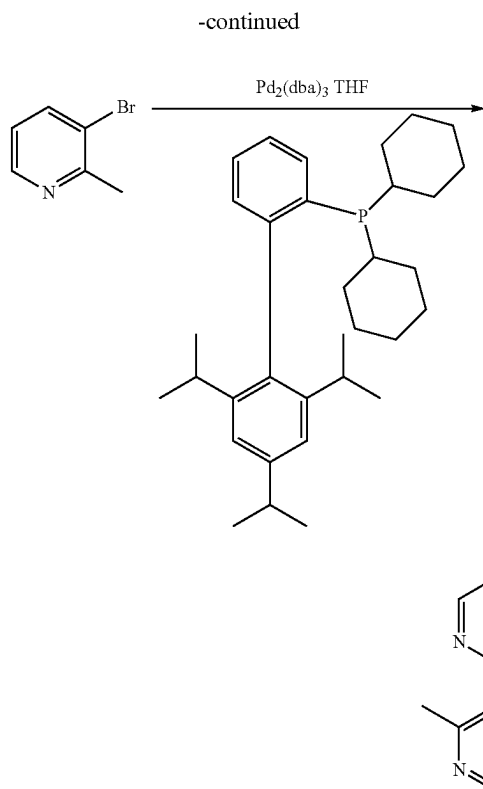
[0130] Synthesis of 2',4,5-trimethyl-2,3'-bipyridine. 2-Methyl-3-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)pyridine (1.178 g, 5.37 mmol), 2-bromo-4,5-dimethylpyridine (1 g, 5.37 mmol) and tetrakis(triphenylphosphine) palladium(0) (0.249 g, 0.215 mmol) were charged into a reaction vessel with 75 mL of toluene. Potassium carbonate (2.225 g, 16.12 mmol) was dissolved in 15 mL of water and was charged into the reaction vessel. The reaction mixture was degassed with nitrogen then was heated at reflux. The reaction mixture was heated at reflux for 3 days. The reaction mixture was then diluted with 100 mL ethyl acetate and 50 mL of water. The organic layer was separated and dried over magnesium sulfate. The organics were then filtered and concentrated under vacuum. The crude product was purified using silica gel chromatography using 1-5% methanol/DCM as the eluant. 2',4,5-trimethyl-2,3'-bipyridine (0.35 g, 1.765 mmol, 32.8% yield) was isolated as a tan solid.



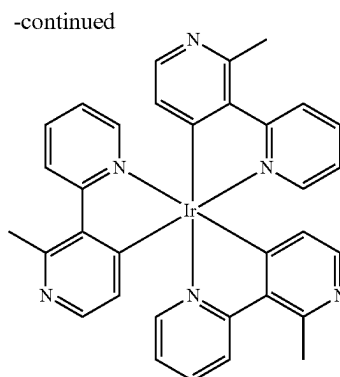
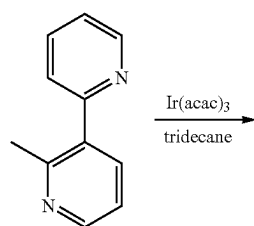
[0131] Synthesis of Compound 4. 2',4,5-Trimethyl-2,3'-bipyridine (4.0 g, 20.2 mmol) and Ir(acac)₃ (2.0 g, 4.0 mmol) were added to tridecane (1 mL) in a Schlenk flask and the contents were evacuated and backfilled with nitrogen five (5) times. The reaction was heated to 255° C. for 96 hours. The reaction was cooled to room temperature and chromatographed on an Et₃N-pretreated silica column with 99/1 DCM/MeOH to 70/30 DCM/MeOH to give 1.7 g of a golden brown solid. The solid was lixiviated with toluene followed by ether to give 1.5 g of Compound 4 as a light golden solid. The product was confirmed by NMR and LC/MS.

Synthesis of Compound 5



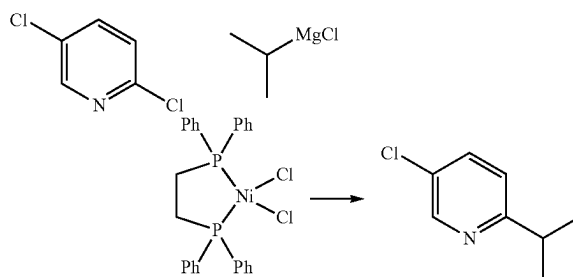


[0132] Synthesis of 2'-methyl-2,3'-bipyridine. Tris(dibenzylideneacetone)palladium(0) (0.798 g, 0.872 mmol) and 2-Dicyclohexylphosphino-2',4',6-triisopropylbiphenyl (1.664 g, 3.49 mmol) were charged into the reaction mixture with 50 mL of THF. This reaction mixture was refluxed for 45 minutes. The reaction mixture was cooled to room temperature. 3-bromo-2-methylpyridine (7.5 g, 43.6 mmol) was charged into the reaction mixture followed by the dropwise addition of pyridin-2-ylzinc(II) bromide (100 mL, 50.0 mmol). After the addition was completed, the reaction mixture was heated to reflux overnight. The reaction mixture was poured into aqueous ammonium chloride then was extracted twice using 300 mL ethyl acetate. The extracts were dried over magnesium sulfate then were filtered and concentrated under vacuum. This crude residue was passed through a neutral alumina column using 10-25% ethyl acetate/DCM. The cleaned product fractions were combined and concentrated under vacuum yielding 2'-methyl-2,3'-bipyridine (1.800 g, 10.58 mmol, 14% yield).

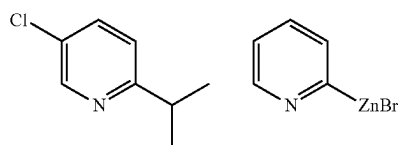


[0133] Synthesis of Compound 5. 2'-methyl-2,3'-bipyridine (1.5 g, 8.8 mmol) and Ir(acac)₃ (0.86 g, 1.8 mmol) were added to tridecane (0.5 mL) in a Schlenk flask and the contents were evacuated and backfilled with nitrogen five (5) times. The reaction was heated to 235° C. for 60 hours. The reaction was cooled to room temperature and chromatographed on an Et₃N-pretreated silica column with 99/1 DCM/MeOH to 80/20 DCM/MeOH to give 0.71 g of a gold solid. The solid was lixiviated with ether to give 0.70 g of Compound 5 as a yellow solid. The product was confirmed by NMR and LC/MS.

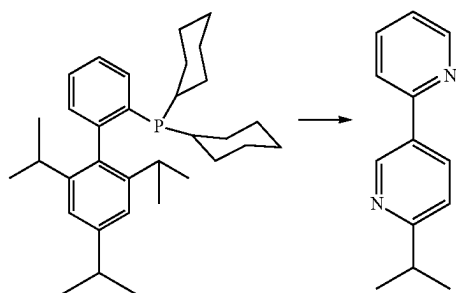
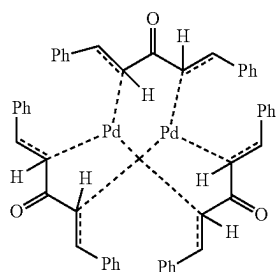
Synthesis of Compound 11



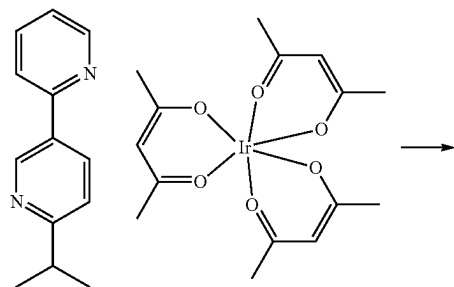
[0134] Synthesis of 5-chloro-2-isopropylpyridine. 2,5-dichloropyridine (15.0 g, 101 mmol) and (dpppe)NiCl₂ (0.268 g, 0.507 mmol) were dissolved in dry THF (338 mL) under nitrogen, cooled by ice bath, and isopropylmagnesium chloride solution in THF (2M, 62 mL, 124 mmol) was added dropwise over half an hour, causing the mixture to turn dark brown. The mixture was stirred cold for 1 hour, then overnight at room temperature. The mixture was quenched with aqueous NH₄Cl, then brine and water were added. The mixture was extracted twice with ether, then the organics were washed with brine, dried, vacuumed down and coated on celite. The mixture was purified by column chromatography to yield a slightly yellow liquid, 12.61 g (80%).



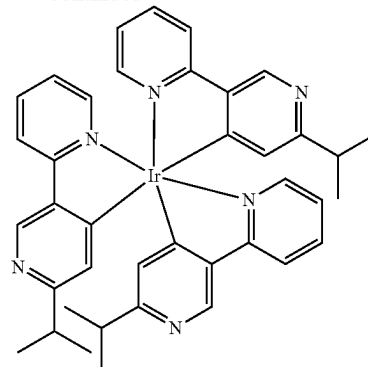
-continued



[0135] Synthesis of 6'-isopropyl-2,3'-bipyridine. $\text{Pd}_2(\text{dba})_3$ (0.944 g, 1.031 mmol) and X-Phos (1.965 g, 4.12 mmol) were dissolved in THF (150 ml) under nitrogen, heated to reflux until orange, then added via cannula to a solution of 5-chloro-2-isopropylpyridine (8.02 g, 51.5 mmol) in THF (50 ml). The mixture was warmed to 65° C. for about 5 minutes, then pyridin-2-ylzinc(II) bromide solution in THF (0.5 M, 113 ml, 56.7 mmol) was slowly added via syringe. The brown mixture was heated at very gently refluxed for 4 hours, resulting in the formation of solids. The reaction solution was diluted with 250 mL EtOAc and filtered through celite. The solvent was removed under vacuum. The residue was partitioned between EtOAc and water, and the pH was brought to ~9 using K_2CO_3 . The thick emulsion was filtered through celite, separated, and the aqueous layer was extracted several times more with EtOAc. The organics were washed with brine, dried, vacuumed down and coated on celite. The product was purified by column chromatography, yielding a yellow/brown oil which was distilled via kugelrohr, yielding a colorless oil, 8.06 g (79%).

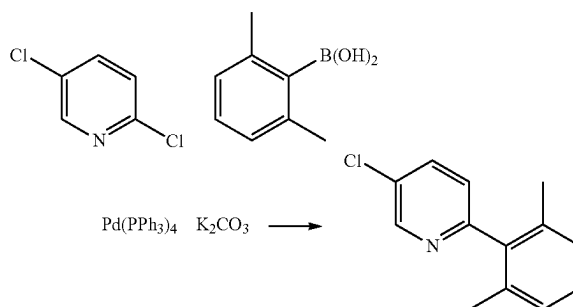


-continued



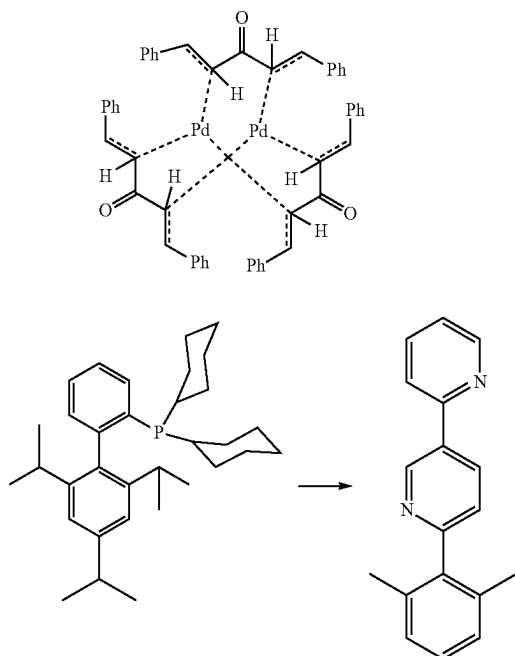
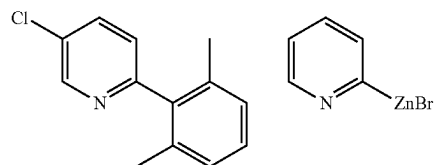
[0136] Synthesis of Compound 11. 6'-isopropyl-2,3'-bipyridine (8.00 g, 40.3 mmol), $\text{Ir}(\text{acac})_3$ (3.95 g, 8.07 mmol), and tridecane (1 ml) were combined in a schlenk tube, and the mixture was degassed by cycling vacuum/nitrogen several times. The mixture was heated at ~260° C. under nitrogen for 4 days, then a gentle vacuum was applied while the solution was still hot to remove tridecane. The residual mixture was heated at 270° C. overnight, resulting in blue luminescence. After cooling to room temperature, the reaction mixture was dissolved in DCM, transferred to a kugelrohr flask and excess ligand was distilled off. The residue was purified by column chromatography and the residue from the cleanest fraction was triturated in ~100 mL hot EtOAc, cooled to RT and filtered, and washed with lots of EtOAc. The product was dried to give 0.936 g of dark yellow powder. This material was boiled in ~100 mL EtOAc, cooled to RT, and insoluble, beige solids were filtered out. The yellow filtrate was condensed, dissolved again in 100 mL hot EtOAc, cooled to RT, then ~100 mL of heptanes were added and the resulting solution was stirred at RT. The resulting material collected was 0.550 g of yellow solid.

Synthesis of Compound 12

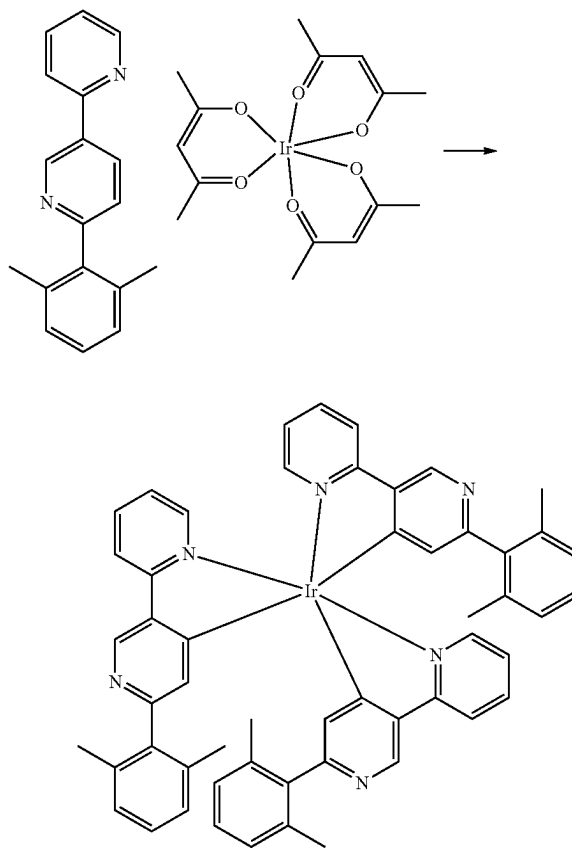


[0137] Synthesis of 5-chloro-2-(2,6-dimethylphenyl)pyridine. 2,5-dichloropyridine (10 g, 67.6 mmol), (2,6-dimethylphenyl)boronic acid (11.15 g, 74.3 mmol), and potassium carbonate (14.01 g, 101 mmol) were combined in dioxane (113 ml) and water (113 ml), degassed for 30 minutes, then $\text{Pd}(\text{PPh}_3)_4$ (3.90 g, 3.38 mmol) was added. Degassing was continued another 10 minutes, then the mixture was heated to reflux under nitrogen with stirring to produce a homogeneous reaction mixture. The reaction was heated overnight,

then partitioned between water and EtOAc. The organics were washed with brine, dried, and coated on celite. Column chromatography yielded a nearly colorless oil, 10.99 g (75%).

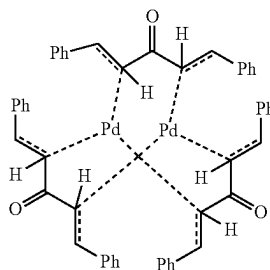


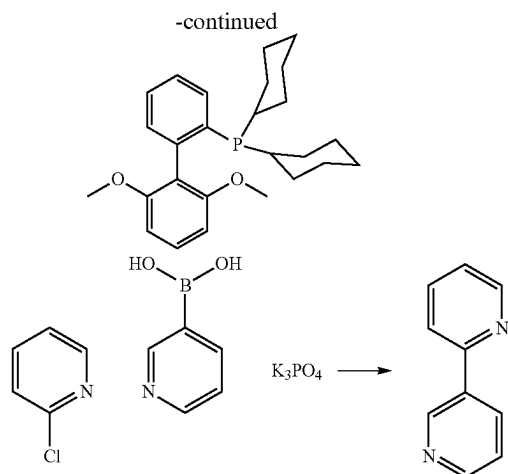
[0138] Synthesis of 6'-(2,6-dimethylphenyl)-2,3'-bipyridine. $\text{Pd}_2(\text{dba})_3$ (0.925 g, 1.010 mmol) and X-Phos (1.925 g, 4.04 mmol) were stirred in THF (150 ml) under nitrogen, heated to reflux until orange (10 min), cooled to room temperature, then added via cannula to a solution of 5-chloro-2-(2,6-dimethylphenyl)pyridine (10.99 g, 50.5 mmol) in THF (50 ml). Pyridin-2-ylzinc(II) bromide solution in THF (0.5 M, 111 ml, 55.5 mmol) was added via syringe, and the resulting brown mixture was heated at gentle reflux for 4 hours then cooled to room temperature. Most of the THF was removed under vacuum and the residue was diluted with EtOAc and filtered through celite. Water was then added, the pH was brought to ~ 9 with Na_2CO_3 . The suspension was filtered through celite, partitioned and the aqueous layer was extracted with 2x EtOAc. The organics were washed with brine, dried, vacuumed down and coated on celite. Column chromatography yielded a yellow/brown oil that was distilled using a kugelrohr to yield a colorless, tacky oil. Acidification using HCl in dioxane, followed by trituration three times of the HCl salt in hot acetone yielded a more pure solid that was basified using NaOH and extracted into ether, yielding a colorless oil of approximately 99% purity, 6.09 g (46%).



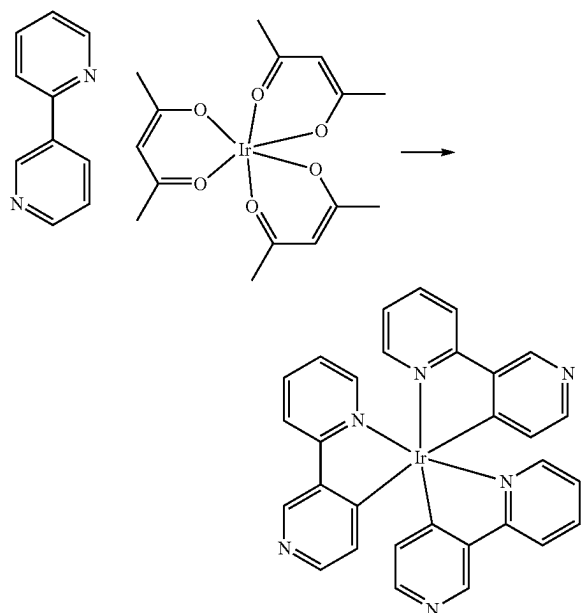
[0139] Synthesis of Compound 12. 6'-(2,6-dimethylphenyl)-2,3'-bipyridine (6.07 g, 23.32 mmol), $\text{Ir}(\text{acac})_3$ (2.24 g, 4.58 mmol), and 10 drops of tridecane were combined in a schlenk tube, which was cycled several times through vacuum/nitrogen backfill, then heated the 270°C . under nitrogen. The reaction solution turned dark brown overnight. In the morning, the mixture was cooled to 160°C . and held under vacuum until most bubbling had subsided. The mixture was heated at 270°C . for five days more, then cooled and coated on celite. Column chromatography followed by trituration in boiling EtOAc yielded a shiny yellow solid, 0.865 g.

Synthesis of Compound 13





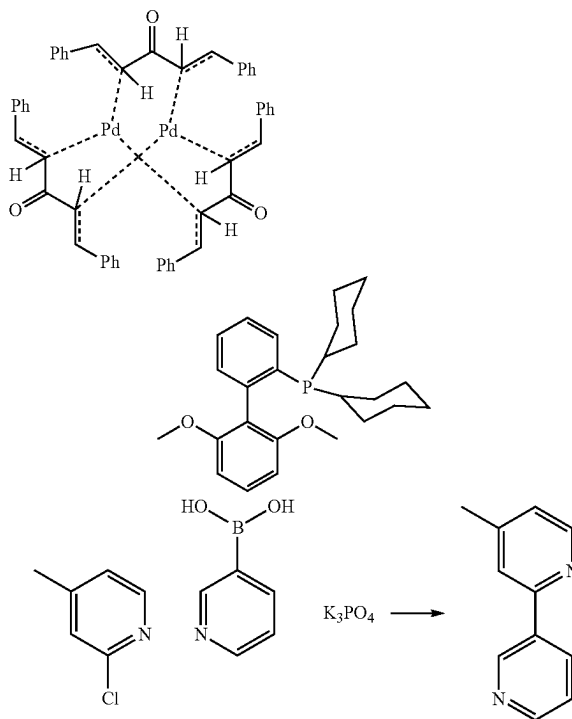
[0140] Synthesis of 2,3'-bipyridine. $\text{Pd}_2(\text{dba})_3$ (1.129 g, 1.233 mmol), S-Phos (2.025 g, 4.93 mmol), pyridin-3-ylboronic acid (8.34 g, 67.8 mmol), and potassium phosphate (26.2 g, 123 mmol) were combined in a flask, degassed by vacuum/backfill, then a degassed mixture of dioxane (205 ml) and water (103 ml) was added via cannula, and 2-chloropyridine (5.79 ml, 61.6 mmol) was added via syringe. The mixture was heated at 100° C. for 3 hours and cooled to room temperature. Brine and EtOAc were added and, after separation, the aqueous layer was extracted three times with EtOAc. The combined organic layers were washed with brine, dried, the solvent was removed, and residue was coated on celite. Column chromatography yielded a yellow oil that was distilled under vacuum (bath: 200° C.; vapor: 162° C.), yielding 8.50 g (88%) of colorless oil.



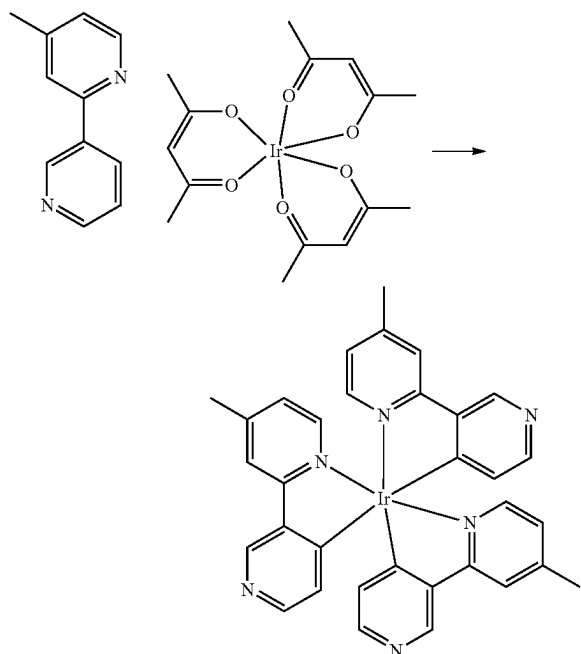
[0141] Synthesis of Compound 13. 2,3'-bipyridine (6.99 g, 44.7 mmol), $\text{Ir}(\text{acac})_3$ (4.38 g, 8.95 mmol), and 10 drops of

tridecane were combined in a schlenk tube, cycled with vacuum/nitrogen several times, then heated to ~275° C. (active reflux) under nitrogen. The reaction solution turned homogeneous and brown quickly once at temperature. In the morning, the mixture was heated at 160° C. under active vacuum for several hours, then heating was continued at 275° C. over the weekend under nitrogen. After cooling to room temperature, the reaction mixture was dissolved in ~50 mL DCM, diluted with heptanes, and filtered through a celite pad and washed with lots of heptanes. The filtrates were vacuumed down, then dissolved again in a couple mL of DCM, diluted with heptanes and washed again through the same celite pad, washing with heptanes. The celite cake was loaded onto a silica column and subsequent chromatography yielded 0.87 g of material which was triturated in 250 mL hot EtOAc to yield 0.84 g of yellow powder.

Synthesis of Compound 14



[0142] Synthesis of 4-methyl-2,3'-bipyridine. $\text{Pd}_2(\text{dba})_3$ (1.279 g, 1.396 mmol), S-Phos (2.293 g, 5.59 mmol), pyridin-3-ylboronic acid (9.44 g, 77 mmol), and potassium phosphate (29.6 g, 140 mmol) were combined in a flask, degassed by vacuum/backfill, then a degassed mixture of dioxane (233 ml) and water (116 ml) was added via cannula, and 2-chloro-4-methylpyridine (7.8 ml, 69.8 mmol) was added via syringe. The mixture was heated at 100° C. overnight. After cooling to room temperature, brine and EtOAc were added. After separation, the aqueous layer was extracted three times with EtOAc, the combined organic layers were washed with brine, dried, vacuumed down, and coated on celite. Column chromatography yielded a yellow oil that was distilled under vacuum (sand bath: 270° C.; vapor: ~190° C.), yielding 10.98 g (92%) of a colorless oil.



[0143] Synthesis of Compound 14. 4-methyl-2,3'-bipyridine (8.28 g, 48.6 mmol), Ir(acac)₃ (4.76 g, 9.72 mmol), and 10 drops of tridecane were combined in a schlenk tube, degassed with several long vacuum/nitrogen backfill cycles. The mixture was heated to 100° C. while stirring under vacuum for a last degassing, then backfilled with nitrogen, and heated at 270° C. overnight. After one day, the mixture was heated at 160° C. under vacuum for several hours, then heated again at 275° C. for an additional 5 days. The mixture was cooled to room temperature and coated on celite using DCM/MeOH. Column chromatography followed by trituration in EtOAc yielded 0.71 g of yellow solid.

Photoluminescent (PL) Spectra

[0144] The emission spectra of Compounds 1-3 are shown in FIGS. 4 and 5. It can be seen in FIG. 4 that the compounds emit at room temperature with blue-green color with a highest energy emission peak around 475 nm. FIG. 5 shows the emission at 77K. Here the intrinsic deep blue triplet energy is demonstrated for this family of compounds with emission maxima between 452-456 nm.

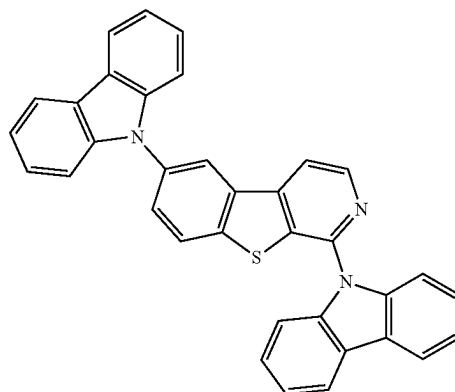
[0145] The compounds also emit at 77K with a very short excited state lifetime. For example Compound 1 and 3 have excited state lifetimes of 2.95 and 2.52 microseconds, respectively. For comparison, the tris facial iridium phenylpyridine green emitting compound fac-Ir(ppy)₃ was measured to have a lifetime of 4.03 microseconds in 77K 2-methyltetrahydrofuran. The short excited state lifetime may be a desirable feature for improved stability as the compound spends less time in the highly energetic excited state.

[0146] The compounds are also measured to have a very high photoluminescent quantum yield when doped in a host matrix. Thin film samples of Compounds 1-4 were prepared where Compounds 1-4 were doped into Host 1 at 5 weight % on a quartz substrate. Thin film photoluminescent quantum yields for compounds 1-5 were 92%, 87%, 69%, 90%,

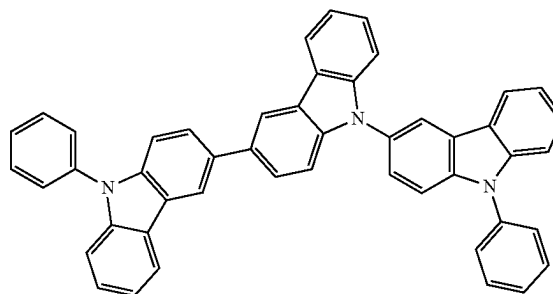
and 94% respectively, demonstrating that these compounds are very efficient emitters. Emission spectra for the doped films are shown in FIG. 6. It can be seen that the blue emission properties improve in the doped film compared to room temperature solution spectra shown in FIG. 4. Here the highest energy peak is now the highest intensity peak resulting in a more blue emission color.

Device Examples

Host 1



Host 2



[0147] Devices were fabricated by high vacuum (<10⁻⁷ Torr) thermal evaporation. The anode electrode is 800 Å of indium tin oxide (ITO). The cathode was formed of 10 Å of LiF followed by 1000 Å of Al. All devices were encapsulated with a glass lid sealed with an epoxy resin in a nitrogen glove box (<1 ppm of H₂O and O₂) immediately after fabrication, and a moisture getter was incorporated inside the package. LG101 was purchased from LG Chemical.

TABLE 2

VTE device architecture.						
	LG101 (Å)	NPD (Å)	Host 2 (Å)	EML	Host 1 (Å)	AlQ ₃ (Å)
Device 1	100	300	50	Host1:Host2: Compound 4 (70, 25, 5%), 300 Å	50	400
Device 2	100	300	50	Host1:Host2: Compound 4 (70, 25, 5%), 300 Å	50	450

TABLE 2-continued

VTE device architecture.						
	LG101 (Å)	NPD (Å)	Host 2 (Å)	EML	Host 1 (Å)	AlQ ₃ (Å)
Device 3	100	1400	50	Host1:Host2: Compound 4 (70, 25, 5%), 300 Å	50	400
Device 4	100	1400	50	Host1:Host2: Compound 4 (70, 25, 5%), 300 Å	50	450
Device 5	100	300	50	Host1:Host2: Compound 12 (70, 25, 5%), 300 Å	50	400
Device 6	100	300	50	Host1:Host2: Compound 13 (80, 15, 5%), 300 Å	50	400
Device 7	100	300	50	Host1:Host2: Compound 14 (80, 15, 5%), 300 Å	50	400

TABLE 3

VTE Device Data									
Device#	1931 CIE		λ max (nm)	FWHM (nm)	Volt- age (V)	LE (Cd/ A)	EQE (%)	PE lm/ W	20
	X	Y							mA/ cm ² Lo (nits)
1	0.182	0.419	502	72	4.3	38.0	16.2	27.8	6910
2	0.190	0.437	502	74	5.0	38.1	15.6	24.1	6831
3	0.180	0.373	474	58	4.7	30.3	14.2	20.4	5576
4	0.181	0.383	474	58	5.3	30.4	13.9	18.0	5563
5	0.169	0.378	474	62	5.6	17.6	8.1	9.9	3536
6	0.163	0.367	496	68	4.9	24.5	11.3	15.7	4581
7	0.160	0.334	468	66	4.9	23.8	11.7	15.3	4350

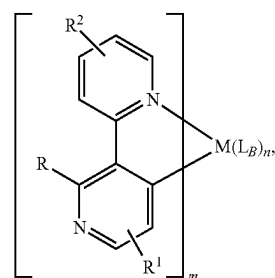
[0148] Devices 1-7 were fabricated in order to demonstrate saturated blue emission from pyridyl-pyridine dopants in an OLED device. All devices employ a two host emissive layer comprised of an electron transporting Host 1 and a hole transporting Host 2. Devices 1-4 are doped with Compound 4, which has a methyl blocking substituent on the covalently attached pyridine ring. Device 1 was found to have the highest efficiency, with an external quantum efficiency of 16.2% at 1000 nits and brightness of 6910 cd/m² at 20 mA/cm². Compounds 12-14, used in Devices 5-7, do not have a methyl blocking substituent, and are found to have blue shifted emission color in the device. Of these examples, Device 7 (Compound 14) is found to have the bluest electroluminescent spectrum with CIE coordinates of (0.160, 0.334) and a lambda max of 468 nm.

[0149] It is understood that the various embodiments described herein are by way of example only, and are not intended to limit the scope of the invention. For example, many of the materials and structures described herein may be substituted with other materials and structures without deviating from the spirit of the invention. The present invention as claimed may therefore include variations from the particular examples and preferred embodiments

described herein, as will be apparent to one of skill in the art. It is understood that various theories as to why the invention works are not intended to be limiting.

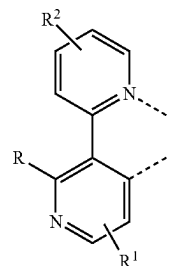
We claim:

1. A compound having a formula $M(L_A)_m(L_B)_n$, having the structure:



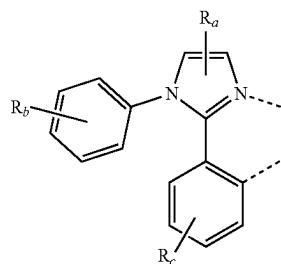
Formula II

wherein L_B is a different ligand from L_A ;
wherein M is Ir;
wherein m is 1 or 2, and m+n is 3;
wherein L_A has Formula I:

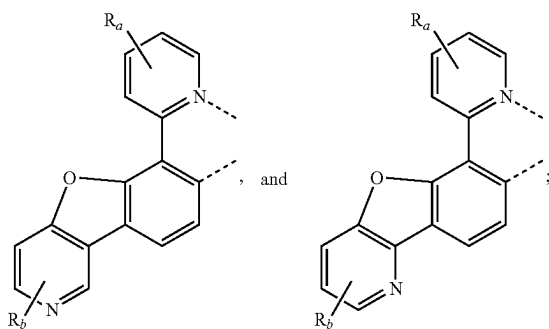
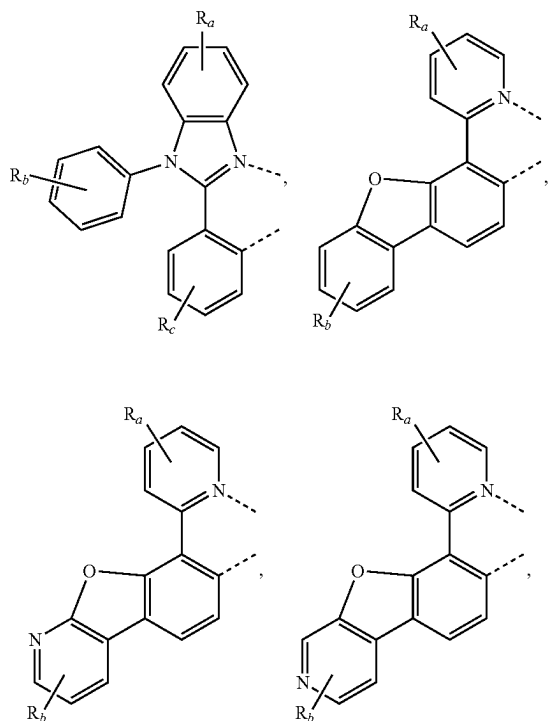


Formula I

wherein R^1 represents mono, or di-substitution, or no substitution;
wherein R^2 represents mono, di, tri, or tetra-substitution, or no substitution;
wherein R is selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, and combinations thereof;
wherein each R^1 and R^2 is independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, and combinations thereof;
wherein any adjacent substituents of R^2 are optionally joined to form a fused ring;
wherein L_B is selected from the group consisting of:



-continued



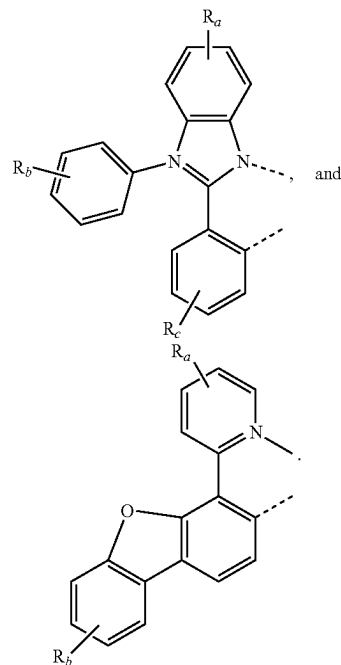
wherein each R_a , R_b , and R_c may represent mono, di, tri, or tetra substitution, or no substitution;

wherein each R_a , R_b , and R_c is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof; and

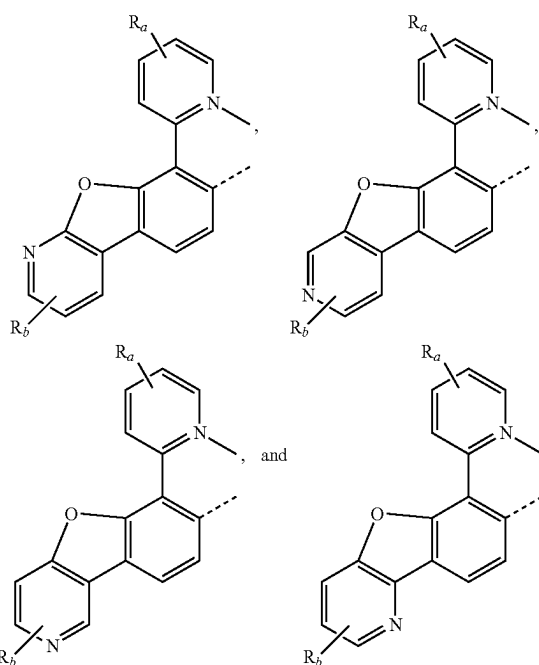
wherein two adjacent substituents of R_a , R_b , and R_c are optionally joined to form a fused ring; and

wherein the ligand L_A is optionally linked with L_B to comprise a tridentate, tetradentate, pentadentate or hexadentate ligand.

2. The compound of claim 1, wherein L_B is selected from the group consisting of:



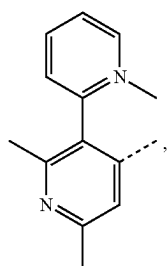
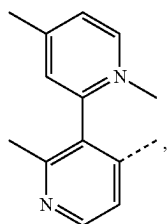
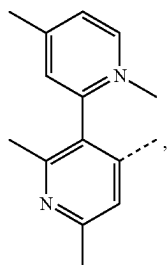
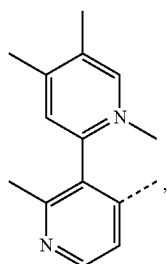
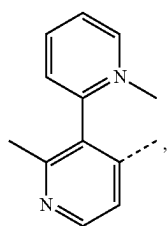
3. The compound of claim 1, wherein L_B is selected from the group consisting of:



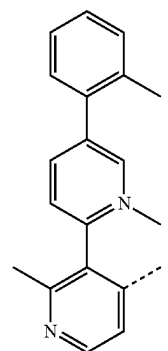
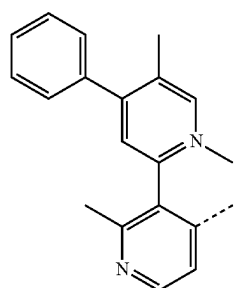
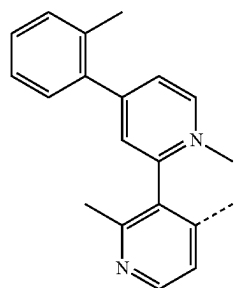
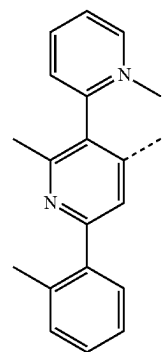
4. The compound of claim 1, wherein each R_a , R_b , and R_c is independently selected from the group consisting of hydrogen, deuterium, fluorine, alkyl, cycloalkyl, alkoxy,

aryloxy, amino, silyl, alkenyl, heteroalkenyl, aryl, heteroaryl, nitrile, sulfanyl, and combinations thereof.

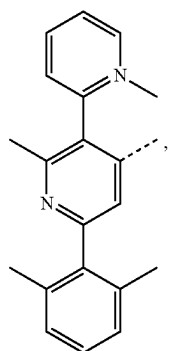
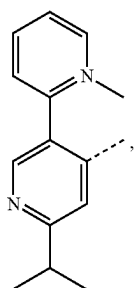
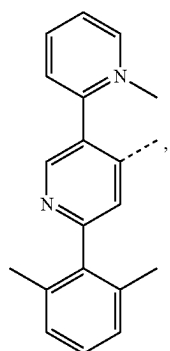
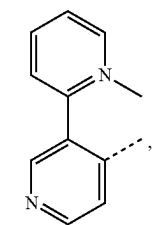
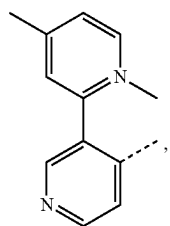
5. The compound of claim 1, wherein L_A is selected from the group consisting of

 L_{A1}  L_{A2}  L_{A3}  L_{A4}  L_{A5}

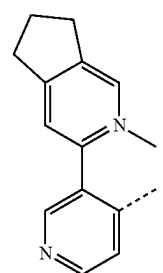
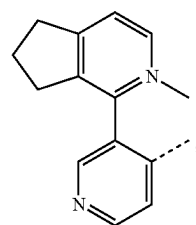
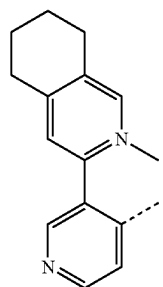
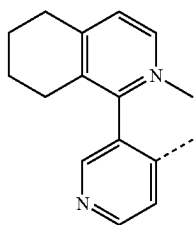
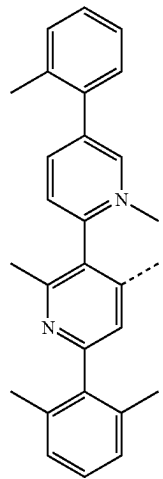
-continued

 L_{A6}  L_{A7}  L_{A8}  L_{A9}

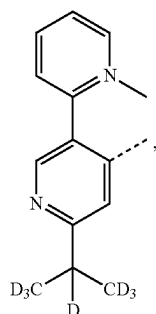
-continued

L_{A10}L_{A11}L_{A12}L_{A13}L_{A14}

-continued

L_{A15}L_{A16}L_{A17}L_{A18}L_{A19}

-continued

L_{A20}

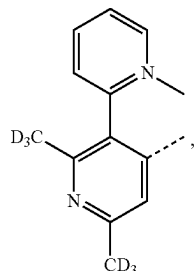
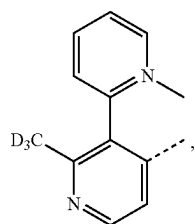
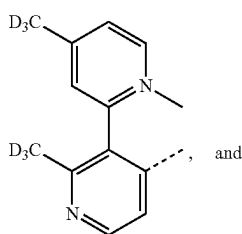
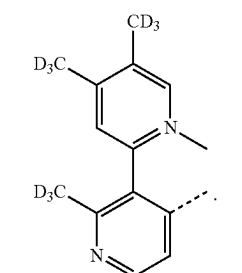
11. The compound of claim 1, wherein at least one R¹ and at least one R² are partially or fully deuterated alkyl.

12. The compound of claim 1, wherein the R¹ ortho to the N atom is alkyl or cycloalkyl.

13. The compound of claim 1, wherein the compound is partially or fully deuterated.

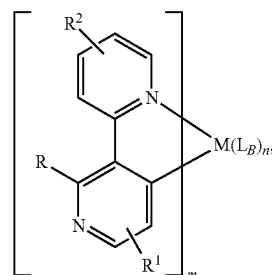
14. An organic light emitting device (OLED) comprising:
an anode;
a cathode; and

an organic layer, disposed between the anode and the cathode, comprising a compound having a formula M(L_A)_m(L_B)_n, having the structure:

L_{A21}L_{A22}L_{A23}L_{A24}

6. The compound of claim 1, wherein R is hydrogen.
7. The compound of claim 1, wherein R is alkyl.
8. The compound of claim 1, wherein at least one pair of adjacent substituents of R² are joined to form a fused ring.
9. The compound of claim 1, wherein at least one R¹ is partially or fully deuterated alkyl.
10. The compound of claim 1, wherein at least one R² is partially or fully deuterated alkyl.

Formula II



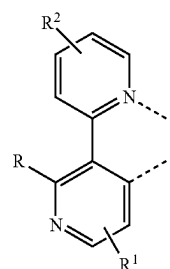
wherein L_B is a different ligand from L_A;

wherein M is Ir;

wherein m is 1 or 2, and m+n is 3;

wherein L_A has Formula I:

Formula I



wherein R¹ represents mono, or di-substitution, or no substitution;

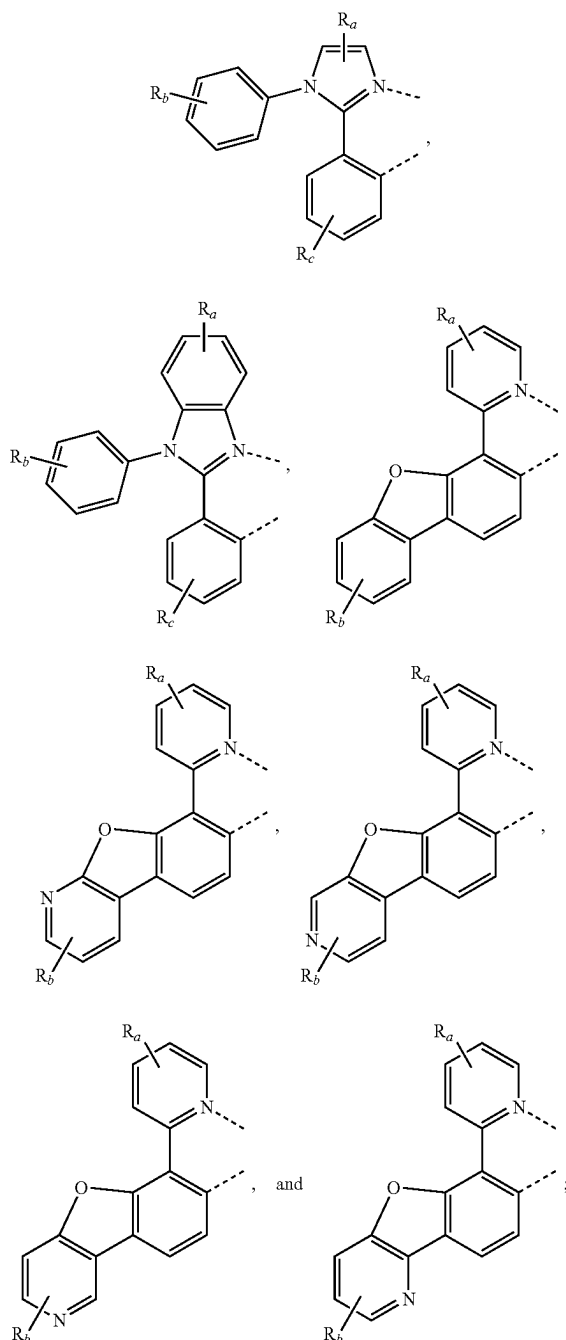
wherein R² represents mono, di, tri, or tetra-substitution, or no substitution;

wherein R is selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, and combinations thereof;

wherein each R¹ and R² is independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, and combinations thereof;

wherein any adjacent substituents of R² are optionally joined to form a fused ring;

wherein L_B is selected from the group consisting of:



wherein each R_a , R_b , and R_c may represent mono, di, tri, or tetra substitution, or no substitution;

wherein each R_a , R_b , and R_c is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof; and

wherein two adjacent substituents of R_a , R_b , and R_c are optionally joined to form a fused ring; and

wherein the ligand L_A is optionally linked with L_B to comprise a tridentate, tetradentate, pentadentate or hexadentate ligand.

15. The OLED of claim 14, wherein the organic layer is an emissive layer and the compound is an emissive dopant.

16. The OLED of claim 14, wherein the organic layer is an emissive layer and the compound is a non-emissive dopant.

17. The OLED of claim 14, wherein the organic layer further comprises a host.

18. The OLED of claim 17, wherein the host comprises at least one chemical group selected from the group consisting of carbazole, dibenzothiophene, dibenzofuran, dibenzoselenophene, azacarbazole, aza-dibenzothiophene, aza-dibenzofuran, and aza-dibenzoselenophene.

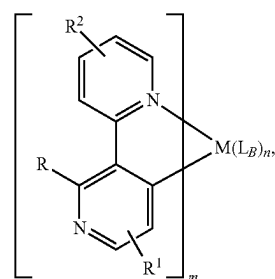
19. The OLED of claim 17, wherein the host is partially or fully deuterated.

20. A consumer product comprising an organic light emitting device (OLED) comprising:

an anode;

a cathode; and

an organic layer, disposed between the anode and the cathode, comprising a compound having a formula $M(L_A)_m(L_B)_n$, having the structure:



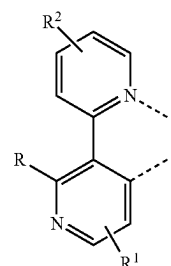
Formula II

wherein L_B is a different ligand from L_A ;

wherein M is Ir;

wherein m is 1 or 2, and m+n is 3;

wherein L_A has Formula I:



Formula I

wherein R^1 represents mono, or di-substitution, or no substitution;

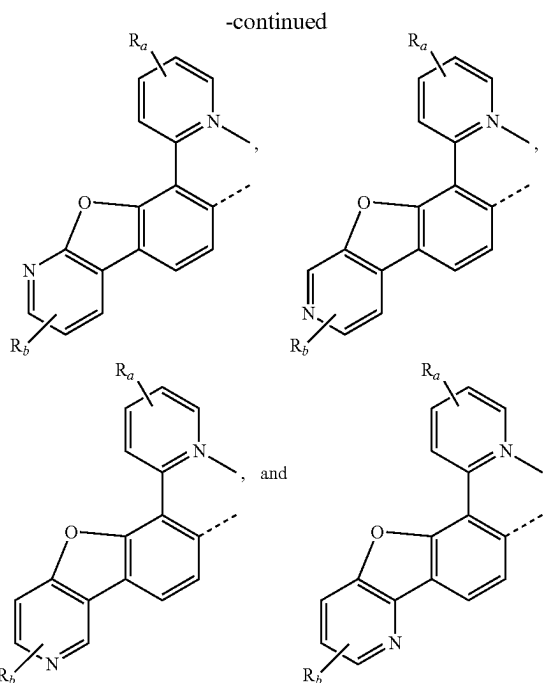
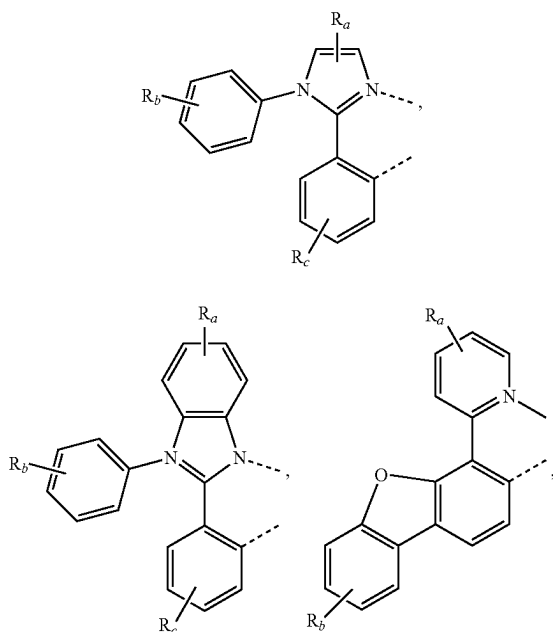
wherein R^2 represents mono, di, tri, or tetra-substitution, or no substitution;

wherein R is selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, and combinations thereof;

wherein each R^1 and R^2 is independently selected from the group consisting of hydrogen, deuterium, alkyl, cycloalkyl, aryl, and combinations thereof;

wherein any adjacent substituents of R^2 are optionally joined to form a fused ring;

wherein L_B is selected from the group consisting of:



wherein each R_a , R_b , and R_c may represent mono, di, tri, or tetra substitution, or no substitution;

wherein each R_a , R_b , and R_c is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof; and

wherein two adjacent substituents of R_a , R_b , and R_c are optionally joined to form a fused ring; and

wherein the ligand L_A is optionally linked with L_B to comprise a tridentate, tetradentate, pentadentate or hexadentate ligand.

* * * * *