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LEFT ATRIAL APPENDAGE IMPLANT

Abstract

An implant for occluding a left atrial appendage may include an expandable framework configured to shift between a collapsed configuration and an expanded configuration. The expandable framework includes a proximal hub and a distal hub. A longitudinal axis of the expandable framework extends from the proximal hub to the distal hub. A radiopaque marker may be positioned longitudinally between the proximal hub and the distal hub in the expanded configuration.

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Background/Summary

CROSS-REFERENCE TO RELATED APPLICATIONS [0001] This application is a continuation of U.S. application Ser. No. 18/490,360, filed on Oct. 19, 2023, which is a U.S. application Ser. No. 17/846,523, filed Jun. 22, 2022, which claims the benefit of priority of U.S. Provisional Application No. 63/213,696 filed Jun. 22, 2021, the entire disclosure of which is hereby incorporated by reference.

TECHNICAL FIELD

[0002] The disclosure relates generally to medical devices and more particularly to medical devices that are adapted for use in percutaneous medical procedures including implantation into the left atrial appendage (LAA) of a heart.

BACKGROUND

[0003] The left atrial appendage is a small organ attached to the left atrium of the heart. During normal heart function, as the left atrium constricts and forces blood into the left ventricle, the left atrial appendage constricts and forces blood into the left atrium. The ability of the left atrial appendage to contract assists with improved filling of the left ventricle, thereby playing a role in maintaining cardiac output. However, in patients suffering from atrial fibrillation, the left atrial appendage may not properly contract or empty, causing stagnant blood to pool within its interior, which can lead to the undesirable formation of thrombi within the left atrial appendage.

[0004] Thrombi forming in the left atrial appendage may break loose from this area and enter the blood stream. Thrombi that migrate through the blood vessels may eventually plug a smaller vessel downstream and thereby contribute to stroke or heart attack. Clinical studies have shown that the majority of blood clots in patients with atrial fibrillation originate in the left atrial appendage. As a treatment, medical devices have been developed which are deployed to close off the left atrial appendage. Of the known medical devices and methods, each has certain advantages and disadvantages. There is an ongoing need to provide alternative medical devices as well as alternative methods for manufacturing and using medical devices.

SUMMARY

[0005] In one example, an implant for occluding a left atrial appendage may comprise an expandable framework configured to shift between a collapsed configuration and an expanded configuration, wherein the expandable framework includes a proximal hub and a distal hub, wherein a longitudinal axis of the expandable framework extends from the proximal hub to the distal hub, and a radiopaque marker positioned longitudinally between the proximal hub and the distal hub in the expanded configuration.

[0006] In addition or alternatively to any example disclosed herein, the radiopaque marker is oriented longitudinally in the expanded configuration.

[0007] In addition or alternatively to any example disclosed herein, the radiopaque marker includes a body portion, a proximal leg, a distal leg, a first lateral tab, and a second lateral tab. The body portion is disposed against an exterior surface of the expandable framework.

[0008] In addition or alternatively to any example disclosed herein, the proximal leg and the distal

leg extend radially inwardly toward an interior of the expandable framework.

[0009] In addition or alternatively to any example disclosed herein, the first lateral tab and the second lateral tab wrap around a portion of the expandable framework.

[0010] In addition or alternatively to any example disclosed herein, the radiopaque marker includes a tubular member disposed radially inward of and secured against an inner surface of the expandable framework.

[0011] In addition or alternatively to any example disclosed herein, the radiopaque marker includes a flat plate disposed radially inward of and secured against an inner surface of the expandable framework.

[0012] In addition or alternatively to any example disclosed herein, the implant may further comprise an occlusive element disposed over at least a portion of the expandable framework.

[0013] In addition or alternatively to any example disclosed herein, the radiopaque marker includes a flattened element at least partially embedded within the occlusive element.

[0014] In addition or alternatively to any example disclosed herein, the radiopaque marker includes a plurality of radiopaque markers spaced apart about a circumference of the expandable framework.

[0015] In addition or alternatively to any example disclosed herein, a system for occluding a left atrial appendage may comprise a delivery sheath and core wire slidably disposed within a lumen of the delivery sheath and an implant for occluding a left atrial appendage releasably securable to a distal end of the core wire. The implant may comprise an expandable framework configured to shift between a collapsed configuration and an expanded configuration, wherein the expandable framework includes a proximal hub and a distal hub, wherein a longitudinal axis of the expandable framework extends from the proximal hub to the distal hub, and a radiopaque marker positioned longitudinally between the proximal hub and the distal hub in the expanded configuration.

[0016] In addition or alternatively to any example disclosed herein, the radiopaque marker is formed from a different material than the expandable framework.

[0017] In addition or alternatively to any example disclosed herein, the radiopaque marker has a different density than the expandable framework.

[0018] In addition or alternatively to any example disclosed herein, the radiopaque marker includes a body portion, a proximal leg, and a distal leg. The body portion is disposed against an exterior surface of the expandable framework. The proximal leg and the distal leg extend radially inwardly toward an interior of the expandable framework. When the implant is being moved into the lumen, the proximal leg engages the delivery sheath to urge the expandable framework radially inward and away from the delivery sheath.

[0019] In addition or alternatively to any example disclosed herein, a system for occluding a left atrial appendage may comprise a delivery sheath and a core wire slidably disposed within a lumen of the delivery sheath and an implant for occluding a left atrial appendage releasably securable to a distal end of the core wire. The implant may comprise an expandable framework configured to shift between a collapsed configuration and an expanded configuration, wherein the expandable framework includes a proximal hub and a distal hub, wherein a longitudinal axis of the expandable framework extends from the proximal hub to the distal hub, a first radiopaque marker positioned longitudinally between the proximal hub and the distal hub in the expanded configuration, a second radiopaque marker positioned longitudinally between the proximal hub and the distal hub in the expanded configuration, and a third radiopaque marker positioned longitudinally between the proximal hub and the distal hub in the expanded configuration. The first radiopaque marker, the second radiopaque marker, and the third radiopaque marker may define a plane for positioning the expandable framework relative to an ostium of the left atrial appendage in the expanded configuration.

[0020] In addition or alternatively to any example disclosed herein, the first, second, and third radiopaque markers each includes a body portion, a proximal leg, and a distal leg. The body portion is disposed against an exterior surface of the expandable framework. The proximal leg and the

distal leg extend radially inwardly toward an interior of the expandable framework. When the implant is being moved into the lumen, the proximal leg engages the delivery sheath to urge the expandable framework radially inward and away from the delivery sheath.

[0021] In addition or alternatively to any example disclosed herein, the first, second, and third radiopaque markers each further includes a first lateral tab and a second lateral tab. The first lateral tab and the second lateral tab wrap around a portion of the expandable framework.

[0022] In addition or alternatively to any example disclosed herein, at least a portion of the second lateral tab overlaps the first lateral tab.

[0023] In addition or alternatively to any example disclosed herein, at least a portion of the second lateral tab extends radially inward closer to the longitudinal axis than the first lateral tab.

[0024] In addition or alternatively to any example disclosed herein, the first, second, and third radiopaque markers each define a lateral extent and a longitudinal extent, the longitudinal extent being greater than the lateral extent. The longitudinal extent is oriented longitudinally with respect to the expandable framework.

[0025] The above summary of some embodiments, aspects, and/or examples is not intended to describe each embodiment or every implementation of the present disclosure. The figures and the detailed description more particularly exemplify aspects of these embodiments.

Description

BRIEF DESCRIPTION OF THE DRAWINGS

[0026] The disclosure may be more completely understood in consideration of the following detailed description in connection with the accompanying drawings, in which:

[0027] FIGS. 1-2 are side views of an example system for occluding a left atrial appendage;

[0028] FIGS. 3-4 illustrate selected aspects of an implant for occluding a left atrial appendage;

[0029] FIG. 5 illustrates the implant of FIGS. 3-4 disposed within a left atrial appendage;

[0030] FIG. 6 illustrates aspects of a radiopaque marker of the implant of FIG. 3;

[0031] FIG. 7 is a cross-sectional view illustrating aspects of the radiopaque marker of FIG. 6;

[0032] FIG. 8 is a side view illustrating aspects of the radiopaque marker of FIG. 6;

[0033] FIG. 9 illustrates selected aspects of the implant of FIG. 3 being moved into the outer sheath of FIGS. 1-2;

[0034] FIG. 10 illustrates an alternative configuration of a radiopaque marker for the implant of FIG. 3;

[0035] FIG. 11 illustrates an alternative configuration of a radiopaque marker for the implant of FIG. 3; and

[0036] FIGS. 12-13 illustrate an alternative configuration of a radiopaque marker for the implant of FIG. 3.

[0037] While aspects of the disclosure are amenable to various modifications and alternative forms, examples are shown in the drawings and described herein. It should be understood, however, that the intention is not to limit aspects of the disclosure to the particular embodiments described. On the contrary, the disclosure shall cover all modifications, equivalents, and alternatives falling within the spirit and scope thereof.

DETAILED DESCRIPTION

[0038] The following description should be read with reference to the drawings, which are not necessarily to scale, wherein like reference numerals indicate like elements throughout the several views. The detailed description and drawings are intended to illustrate but not limit the present disclosure. Those skilled in the art will recognize that the various elements described and/or shown may be arranged in various combinations and configurations without departing from the scope of the disclosure. The detailed description and drawings illustrate example embodiments of the

disclosure. However, in the interest of clarity and ease of understanding, while every feature and/or element may not be shown in each drawing, the feature(s) and/or element(s) may be understood to be present regardless, unless otherwise specified.

[0039] For the following defined terms, these definitions shall be applied, unless a different definition is given in the claims or elsewhere in this specification.

[0040] All numeric values are herein assumed to be modified by the term “about,” whether or not explicitly indicated. The term “about”, in the context of numeric values, generally refers to a range of numbers that one of skill in the art would consider equivalent to the recited value (e.g., having the same function or result). In many instances, the term “about” may include numbers that are rounded to the nearest significant figure. Other uses of the term “about” (e.g., in a context other than numeric values) may be assumed to have their ordinary and customary definition(s), as understood from and consistent with the context of the specification, unless otherwise specified.

[0041] The recitation of numerical ranges by endpoints includes all numbers within that range, including the endpoints (e.g., 1 to 5 includes 1, 1.5, 2, 2.75, 3, 3.80, 4, and 5).

[0042] Although some suitable dimensions, ranges, and/or values pertaining to various components, features and/or specifications are disclosed, one of skill in the art, incited by the present disclosure, would understand desired dimensions, ranges, and/or values may deviate from those expressly disclosed.

[0043] As used in this specification and the appended claims, the singular forms “a”, “an”, and “the” include plural referents unless the content clearly dictates otherwise. As used in this specification and the appended claims, the term “or” is generally employed in its sense including “and/or” unless the content clearly dictates otherwise. It is to be noted that in order to facilitate understanding, certain features of the disclosure may be described in the singular, even though those features may be plural or recurring within the disclosed embodiment(s). Each instance of the features may include and/or be encompassed by the singular disclosure(s), unless expressly stated to the contrary. For simplicity and clarity purposes, not all elements of the present disclosure are necessarily shown in each figure or discussed in detail below. However, it will be understood that the following discussion may apply equally to any and/or all of the components for which there are more than one, unless explicitly stated to the contrary. Additionally, not all instances of some elements or features may be shown in each figure for clarity.

[0044] Relative terms such as “proximal”, “distal”, “advance”, “retract”, variants thereof, and the like, may be generally considered with respect to the positioning, direction, and/or operation of various elements relative to a user/operator/manipulator of the device, wherein “proximal” and “retract” indicate or refer to closer to or toward the user and “distal” and “advance” indicate or refer to farther from or away from the user. In some instances, the terms “proximal” and “distal” may be arbitrarily assigned in an effort to facilitate understanding of the disclosure, and such instances will be readily apparent to the skilled artisan. Other relative terms, such as “upstream”, “downstream”, “inflow”, and “outflow” refer to a direction of fluid flow within a lumen, such as a body lumen, a blood vessel, or within a device. Still other relative terms, such as “axial”, “circumferential”, “longitudinal”, “lateral”, “radial”, etc. and/or variants thereof generally refer to direction and/or orientation relative to a central longitudinal axis of the disclosed structure or device.

[0045] The term “extent” may be understood to mean a greatest measurement of a stated or identified dimension, unless the extent or dimension in question is preceded by or identified as a “minimum”, which may be understood to mean a smallest measurement of the stated or identified dimension. For example, “outer extent” may be understood to mean an outer dimension, “radial extent” may be understood to mean a radial dimension, “longitudinal extent” may be understood to mean a longitudinal dimension, etc. Each instance of an “extent” may be different (e.g., axial, longitudinal, lateral, radial, circumferential, etc.) and will be apparent to the skilled person from the context of the individual usage. Generally, an “extent” may be considered a greatest possible

dimension measured according to the intended usage, while a “minimum extent” may be considered a smallest possible dimension measured according to the intended usage. In some instances, an “extent” may generally be measured orthogonally within a plane and/or cross-section, but may be, as will be apparent from the particular context, measured differently—such as, but not limited to, angularly, radially, circumferentially (e.g., along an arc), etc.

[0046] The terms “monolithic” and “unitary” shall generally refer to an element or elements made from or consisting of a single structure or base unit/element. A monolithic and/or unitary element shall exclude structure and/or features made by assembling or otherwise joining multiple discrete structures or elements together.

[0047] It is noted that references in the specification to “an embodiment”, “some embodiments”, “other embodiments”, etc., indicate that the embodiment(s) described may include a particular feature, structure, or characteristic, but every embodiment may not necessarily include the particular feature, structure, or characteristic. Moreover, such phrases are not necessarily referring to the same embodiment. Further, when a particular feature, structure, or characteristic is described in connection with an embodiment, it would be within the knowledge of one skilled in the art to effect the particular feature, structure, or characteristic in connection with other embodiments, whether or not explicitly described, unless clearly stated to the contrary. That is, the various individual elements described below, even if not explicitly shown in a particular combination, are nevertheless contemplated as being combinable or arrangeable with each other to form other additional embodiments or to complement and/or enrich the described embodiment(s), as would be understood by one of ordinary skill in the art.

[0048] For the purpose of clarity, certain identifying numerical nomenclature (e.g., first, second, third, fourth, etc.) may be used throughout the description and/or claims to name and/or differentiate between various described and/or claimed features. It is to be understood that the numerical nomenclature is not intended to be limiting and is exemplary only. In some embodiments, alterations of and deviations from previously used numerical nomenclature may be made in the interest of brevity and clarity. That is, a feature identified as a “first” element may later be referred to as a “second” element, a “third” element, etc. or may be omitted entirely, and/or a different feature may be referred to as the “first” element. The meaning and/or designation in each instance will be apparent to the skilled practitioner.

[0049] The following figures illustrate selected components and/or arrangements of an implant for occluding the left atrial appendage, a system for occluding the left atrial appendage, and/or methods of using the implant and/or the system. It should be noted that in any given figure, some features may not be shown, or may be shown schematically, for simplicity. Additional details regarding some of the components of the implant and/or the system may be illustrated in other figures in greater detail. While discussed in the context of occluding the left atrial appendage, the implant and/or the system may also be used for other interventions and/or percutaneous medical procedures within a patient. Similarly, the devices and methods described herein with respect to percutaneous deployment may be used in other types of surgical procedures, as appropriate. For example, in some examples, the devices may be used in a non-percutaneous procedure. Devices and methods in accordance with the disclosure may also be adapted and configured for other uses within the anatomy.

[0050] FIGS. 1-2 illustrate selected components and/or arrangements of a system **10** for occluding a left atrial appendage **50** (e.g., FIG. 5). It should be noted that in any given figure, some features of the system **10** may not be shown, or may be shown schematically, for simplicity. Additional details regarding some of the components of the system **10** may be illustrated in other figures in greater detail. The system **10** may be used to percutaneously deliver and/or deploy a variety of medical implants (e.g., a cardiovascular medical implant, an occlusive medical implant, a replacement heart valve implant, etc.) to one or more locations within the anatomy, including but not limited to, in some embodiments, the heart.

[0051] The system **10** may include a delivery sheath **40** having a lumen **42** extending from a proximal opening to a distal opening, a core wire **30** slidably disposed within the lumen **42**, and an implant **100** for occluding the left atrial appendage **50** (e.g., FIG. 5). The implant **100** may include an expandable framework **110** (e.g., FIGS. 3-4) configured to shift between a collapsed configuration (e.g., FIG. 1), wherein the implant **100** is disposed within the lumen **42** proximate the distal opening in the collapsed configuration, and an expanded configuration (e.g., FIG. 2), wherein the implant **100** and/or the expandable framework **110** is configured to shift between the collapsed configuration and the expanded configuration when the implant **100** is disposed distal of the distal opening of the lumen **42** and/or the delivery sheath **40**, and/or when the implant **100** is unconstrained by the delivery sheath **40**. In at least some embodiments, the expandable framework **110** may be self-biased toward the expanded configuration.

[0052] The implant **100** may be disposed at and/or releasably securable to a distal portion and/or a distal end of the core wire **30**. The core wire **30** may be slidably and/or rotatably disposed within the lumen **42** of the delivery sheath **40**. In some embodiments, a proximal end of the core wire **30** may extend proximally of a proximal end of the delivery sheath **40** and/or the proximal opening of the lumen **42** for manual manipulation by a clinician or practitioner. In some embodiments, the implant **100** may be removably attached, joined, secured, or otherwise connected to the distal end of the core wire **30**. The core wire **30** may be configured to and/or may be capable of axially translating the implant **100** relative to the delivery sheath **40**. The delivery sheath **40** and/or the core wire **30** may have a selected level of axial stiffness and/or pushability characteristics while also having a selected level of flexibility to permit navigation through the patient's vasculature.

[0053] Some suitable, but non-limiting, examples of materials for the system **10**, the core wire **30**, the delivery sheath **40**, and/or the implant **100**, etc. are discussed below. It is contemplated that any and/or all example implants disclosed herein may be used in accordance with and/or be associated with the example system **10** described above.

[0054] Turning now to FIGS. 3 and 4, the implant **100** may comprise an expandable framework **110** configured to shift along a longitudinal axis **102** (e.g., FIG. 4) between the collapsed configuration and the expanded configuration. In the collapsed configuration, the expandable framework **110** may be axially elongated and/or radially compressed. In the expanded configuration, the expandable framework **110** may be axially shortened and/or radially expanded. The expandable framework **110** may comprise a plurality of interconnected struts defining a plurality of cells. In some embodiments, the plurality of cells may be a plurality of closed cells. In some embodiments, the plurality of cells may be a plurality of open cells. In some embodiments, the plurality of cells may include a plurality of open cells and a plurality of closed cells in various combinations and/or arrangements. In some embodiments, the plurality of interconnected struts may converge, join, and/or connect at intersections or nodes.

[0055] The plurality of interconnected struts may be formed and/or cut from a tubular member. In some embodiments, the plurality of interconnected struts may be integrally formed and/or cut from a unitary member. In some embodiments, the plurality of interconnected struts may be integrally formed and/or cut from a unitary tubular member and subsequently formed and/or heat set to a desired shape in the expanded configuration. In some embodiments, the plurality of interconnected struts may be integrally formed and/or cut from a unitary flat member or sheet, and then rolled or formed into a tubular structure and subsequently formed and/or heat set to the desired shape in the expanded configuration. Some exemplary means and/or methods of making and/or forming the plurality of interconnected struts include laser cutting, machining, punching, stamping, electro discharge machining (EDM), chemical dissolution, etc. Other means and/or methods are also contemplated.

[0056] In some embodiments, the expandable framework **110** may be compliant and substantially conform to and/or be in sealing engagement with the shape and/or geometry of a lateral wall of the left atrial appendage **50** (e.g., FIG. 5) in the expanded configuration. In some embodiments, the

implant **100** may expand to a size, extent, or shape less than or different from a maximum unconstrained extent, as determined by the surrounding tissue and/or lateral wall of the left atrial appendage **50**. In some embodiments, reducing a thickness of various elements of the expandable framework **110** may increase the flexibility and compliance of the expandable framework **110** and/or the implant **100**, thereby permitting the expandable framework **110** and/or the implant **100** to conform to the tissue around it, rather than forcing the tissue to conform to the expandable framework **110** and/or the implant **100**. In some embodiments, the expandable framework **110** and/or the implant **100** may be stronger and/or less compliant, and thus the expandable framework **110** and/or the implant **100** may force the tissue of the left atrial appendage **50** to conform to the expandable framework **110** and/or the implant **100**. Other configurations are also contemplated.

[0057] The expandable framework **110** may include a proximal hub **112** and a distal hub **114**, as seen in FIG. **4**. A longitudinal axis **102** of the expandable framework **110** may extend from the proximal hub **112** to the distal hub **114**. In at least some embodiments, the proximal hub **112** and/or the distal hub **114** may be centered on and/or coaxial with the longitudinal axis **102**. The plurality of interconnected struts may be joined together at and/or fixedly attached to the proximal hub **112** and/or the distal hub **114**. The proximal hub **112** may be configured to releasably connect, secure, and/or attach the implant **100** and/or the expandable framework **110** to the core wire **30** (e.g., FIGS. **1-2**). In some embodiments, the proximal hub **112** may include internal threads configured to rotatably and/or threadably engage an externally threaded distal end of the core wire **30**. Other configurations for releasably securing the implant **100** to the core wire **30** are also contemplated.

[0058] Returning to FIG. **3**, in some embodiments, the implant **100** may optionally include an occlusive element **120** connected to, disposed on, disposed over, disposed about, and/or disposed radially outward of at least a portion of the expandable framework **110** and/or the plurality of interconnected struts. In some embodiments, the occlusive element **120** may be attached to the proximal hub **112** and/or may be attached to the expandable framework at the proximal hub **112**. In some embodiments, the occlusive element **120** may extend radially outward from and/or may extend distally from the proximal hub **112**. In some embodiments, the occlusive element **120** may be attached and/or secured to the expandable framework **110** at a plurality of discrete locations.

[0059] In some embodiments, the occlusive element **120** may include a membrane, a fabric, a mesh, a tissue element, or another suitable construction. In some embodiments, the occlusive element **120** may be porous. In some embodiments, the occlusive element **120** may be non-porous. In some embodiments, the occlusive element **120** may be permeable or impermeable to blood and/or other fluids, such as water. In some embodiments, the occlusive element **120** may be designed, sized, and/or configured to prevent thrombus and/or embolic material from passing out of the left atrial appendage **50** into the left atrium **58** (e.g., FIG. **5**) and/or the patient's bloodstream. In some embodiments, the occlusive element **120** (e.g., the membrane, the fabric, or the tissue element, etc.) promotes endothelialization after implantation, thereby effectively removing the target site (e.g., the left atrial appendage **50**, etc.) from the patient's circulatory system. Some suitable, but non-limiting, examples of materials for the occlusive element **120** are discussed below.

[0060] Turning now to FIGS. **4** and **5**, the implant **100** may include a radiopaque marker **130**. In some embodiments, the radiopaque marker **130** may include a plurality of radiopaque markers **130** spaced apart about a circumference of the expandable framework **110**. In some embodiments, the implant **100** may include a first radiopaque marker **132**, a second radiopaque marker **134**, and a third radiopaque marker **136**. More or fewer radiopaque markers **130** are also contemplated. For example, the implant **100** may include four, five, six, eight, ten, twelve, fifteen, eighteen, etc. radiopaque markers. In some embodiments, the plurality of radiopaque markers **130** may include at least the first radiopaque marker **132**, the second radiopaque marker **134**, and the third radiopaque marker **136**. In some embodiments, the plurality of radiopaque markers **130** may be equally spaced apart about the circumference of the expandable framework **110**. For example, the plurality of radiopaque markers **130** may be spaced apart about 120 degrees from each other. Other spacing is

also contemplated, and in some embodiments, spacing may be dependent upon how many radiopaque markers **130** are present. For example, the plurality of radiopaque markers **130** may be spaced apart about 180 degrees, about 120 degrees, about 90 degrees, about 72 degrees, about 60 degrees, about 45 degrees, about 30 degrees, etc. In some embodiments, the plurality of radiopaque markers **130** may be variably spaced apart about the circumference of the expandable framework **110**. Other configurations are also contemplated.

[0061] As may be seen in the side, partial-cross-sectional view of FIG. 5, the implant **100** may be positioned within the left atrial appendage **50**. The left atrial appendage **50** may have a complex geometry and/or irregular surface area. The left atrial appendage **50** is attached to and in fluid communication with the left atrium **58** of the patient's heart. Those skilled in the art will recognize that the illustrated left atrial appendage **50** is merely one of many possible shapes and sizes for the left atrial appendage **50**, which may vary from patient to patient. Those of skill in the art will also recognize that the medical devices and methods disclosed herein may be adapted for various sizes and shapes of the left atrial appendage **50**, as necessary. The left atrial appendage **50** may include a generally longitudinal axis arranged along a depth of a main body of the left atrial appendage **50** defined by a lateral wall **54**. The left atrial appendage **50** may include the ostium **52** forming a proximal mouth opening into the left atrium **58**. In some embodiments, a lateral extent of the ostium **52** and/or the lateral wall **54** may be smaller or less than a depth of the main body, or a depth of the main body may be greater than a lateral extent of the ostium **56** and/or the lateral wall **54**. In some embodiments, the left atrial appendage **50** may include a distalmost region formed or arranged as a tail-like element associated with a distal portion of the main body. In some embodiments, the distalmost region may protrude radially or laterally away from the main body.

[0062] The radiopaque marker **130** and/or the plurality of radiopaque markers **130** may be positioned longitudinally between the proximal hub **112** and the distal hub **114** in the expanded configuration. For example, the radiopaque marker **130** and/or the plurality of radiopaque markers **130** may be positioned distal of the proximal hub **112** and proximal of the distal hub **114**. In another example, a plane oriented perpendicular to the longitudinal axis **102** and extending through the radiopaque marker **130** and/or the plurality of radiopaque markers **130** may be positioned distal of the proximal hub **112** and proximal of the distal hub **114**. In some embodiments, the first radiopaque marker **132** may be positioned longitudinally between the proximal hub **112** and the distal hub **114** in the expanded configuration, the second radiopaque marker **134** may be positioned longitudinally between the proximal hub **112** and the distal hub **114** in the expanded configuration, and the third radiopaque marker **136** may be positioned longitudinally between the proximal hub **112** and the distal hub **114** in the expanded configuration. For example, the first radiopaque marker **132**, the second radiopaque marker **134**, and the third radiopaque marker **136** may be positioned distal of the proximal hub **112** and proximal of the distal hub **114**. In another example, a plane oriented perpendicular to the longitudinal axis **102** and extending through the first radiopaque marker **132**, the second radiopaque marker **134**, and/or the third radiopaque marker **136** may be positioned distal of the proximal hub **112** and proximal of the distal hub **114**. In some embodiments, the first radiopaque marker **132**, the second radiopaque marker **134**, and the third radiopaque marker **136** may define a plane **138** for positioning the expandable framework **110** in, at, and/or relative to an ostium **52** of the left atrial appendage **50** in the expanded configuration.

[0063] In some embodiments, the radiopaque marker **130** and/or the plurality of radiopaque markers **130** may be used as fiducial markers to watch their position under fluoroscopy (or another type of imaging) relative to some background anatomy (e.g., ribs, etc.) when a tug test is performed to assess anchoring. If the radiopaque marker **130** and/or the plurality of radiopaque markers **130** are positioned at a starting location and end in another location, the imaging will show that the implant **100** and/or the expandable framework **110** has shifted. Alternatively, if the radiopaque marker **130** and/or the plurality of radiopaque markers **130** remain fixed at the starting location after the test, the implant **100** and/or the expandable framework **110** has not moved and is anchored

securely.

[0064] In some embodiments, the plurality of radiopaque markers **130** may be used as deployment aids. For example, as the implant **100** and/or the expandable framework **110** exits the delivery sheath **40** and/or when the expandable framework **110** begins to shift to the expanded configuration, the plurality of radiopaque markers **130** may begin to move apart from each other under fluoroscopy (or another type of imaging) and indicate that the implant **100** and/or the expandable framework **110** is opening and/or nearing the final stages of deployment. In some embodiments, the plurality of radiopaque markers **130** may help the physician locate the implant **100** during deployment such that an idealized position may be achieved during initial deployment.

[0065] In some embodiments, the plurality of radiopaque markers **130** may be used to take size measurements for compression under fluoroscopy (or another type of imaging). In some embodiments, the plurality of radiopaque markers **130** may be used to ensure sealing of the implant **100** against the ostium **52** and/or the lateral wall **54** of the left atrial appendage **50** when a contrast puff is also used. Other configurations and/or uses are also contemplated.

[0066] As noted above, in order to facilitate understanding, certain features of the disclosure may be described in the singular, even though those features may be plural or recurring within the disclosed embodiment(s). Each instance of the features may include and/or be encompassed by the singular disclosure(s), unless expressly stated to the contrary. For simplicity and clarity purposes, not all elements of the present disclosure are necessarily shown in each figure or discussed in detail below. However, it will be understood that the following discussion may apply equally to any and/or all of the components for which there are more than one, unless explicitly stated to the contrary. As such, any one of and/or every one of the plurality of radiopaque markers **130** and/or the first radiopaque marker **132**, the second radiopaque marker **134**, and the third radiopaque marker **136**, etc. may be encompassed by the current disclosure.

[0067] FIG. **6** illustrates one configuration of the radiopaque marker **130** (and/or the plurality of radiopaque markers **130**; the first radiopaque marker **132**, the second radiopaque marker **134**, and the third radiopaque marker **136**, etc.) as viewed from outside of the implant **100** and/or the expandable framework **110**. In some embodiments, the radiopaque marker **130** may include a body portion **140**. In some embodiments, the radiopaque marker may include a proximal leg **142** and a distal leg **144**. In some embodiments, the radiopaque marker may include a first lateral tab **146** and a second lateral tab **152**. In at least some embodiments, the body portion **140** may be disposed and/or positioned against an exterior surface of the expandable framework **110**. In some alternative embodiments, the body portion **140** may be disposed and/or positioned against an interior surface of the expandable framework **110**. Other configurations are also contemplated.

[0068] In some embodiments, the body portion **140** may be positioned at and/or against an intersection or node of the plurality of interconnected struts of the expandable framework **110**. In some embodiments, the body portion **140** may be positioned at and/or against a radially outermost intersection or node of the plurality of interconnected struts of the expandable framework **110**. In some embodiments, the body portion **140** may be positioned at and/or against a proximalmost intersection or node of the plurality of interconnected struts of the expandable framework **110**. Other configurations are also contemplated.

[0069] As seen in the cross-sectional view of FIG. **7**, the first lateral tab **146** may extend laterally from the body portion **140** in a first direction. The second lateral tab **152** may extend laterally from the body portion **140** in a second direction opposite the first direction. In some embodiments, a first medial portion **148** of the first lateral tab **146** may extend in the first direction from the body portion **140**. The first medial portion **148** of the first lateral tab **146** may extend radially inward toward the longitudinal axis **102** and/or toward an interior of the implant **100** and/or the expandable framework **110**. In some embodiments, a second medial portion **154** of the second lateral tab **152** may extend in the second direction from the body portion **140**. The second medial portion **154** of the second lateral tab **152** may extend radially inward toward the longitudinal axis **102** and/or

toward the interior of the implant **100** and/or the expandable framework **110**. In some embodiments, a first free end **150** of the first lateral tab **146** may extend laterally in the second direction from the first medial portion **148** of the first lateral tab **146**. In some embodiments, a second free end **156** of the second lateral tab **152** may extend laterally in the first direction from the second medial portion **154** of the second lateral tab **152**. In some embodiments, the first lateral tab **146** and the second lateral tab **152** may wrap around a portion of the expandable framework **110**. For example, the first lateral tab **146** and the second lateral tab **152** may wrap around an intersection or node of the plurality of interconnected struts of the expandable framework **110**. In some embodiments, at least a portion of the second free end **156** of the second lateral tab **152** may overlap the first free end **150** of the first lateral tab **146**. In some embodiments, at least a portion of the second lateral tab **152** may extend radially inwardly closer to the longitudinal axis **102** than the first lateral tab **146**. In some embodiments, the second free end **156** of the second lateral tab **152** may extend radially inwardly closer to the longitudinal axis **102** than the first free end **150** of the first lateral tab **146**. In some embodiments, the first free end **150** of the first lateral tab **146** may abut the second free end **156** of the second lateral tab **152**. In such embodiments, the first free end **150** and the second free end **156** may be substantially equidistant from the longitudinal axis **102**. Other configurations are also contemplated.

[0070] Returning briefly to FIG. **6**, the radiopaque marker **130** (and/or the plurality of radiopaque markers **130** and/or the first radiopaque marker **132**, the second radiopaque marker **134**, and the third radiopaque marker **136**, etc.) may define a lateral extent **160** and a longitudinal extent **162**. In at least some embodiments, the longitudinal extent **162** may be greater than the lateral extent **160**. The longitudinal extent **162** may be oriented longitudinally with respect to the expandable framework **110**. Other configurations are also contemplated.

[0071] As seen in FIGS. **6** and **8**, the proximal leg **142** may extend from the body portion **140** longitudinally toward a proximal end of the implant **100** and/or the expandable framework **110** and/or the proximal leg **142** may extend from the body portion **140** radially inward toward the longitudinal axis **102** and/or toward the interior of the implant **100** and/or the expandable framework **110**. The distal leg **144** may extend from the body portion **140** longitudinally toward a distal end of the implant **100** and/or the expandable framework **110** and/or the distal leg **144** may extend from the body portion **140** radially inward toward the longitudinal axis **102** and/or toward the interior of the implant **100** and/or the expandable framework **110**.

[0072] In some embodiments, the proximal leg **142** may extend from the body portion **140** radially inward toward the longitudinal axis **102** and/or toward the interior of the implant **100** and/or the expandable framework **110** until a free end of the proximal leg **142** is disposed radially inward of an interior surface of the expandable framework **110**. In some embodiments, the proximal leg **142** may extend from the body portion **140** radially inward toward the longitudinal axis **102** and/or toward the interior of the implant **100** and/or the expandable framework **110** until the free end of the proximal leg **142** is disposed substantially flush with the interior surface of the expandable framework **110**. In some embodiments, the distal leg **144** may extend from the body portion **140** radially inward toward the longitudinal axis **102** and/or toward the interior of the implant **100** and/or the expandable framework **110** until a free end of the distal leg **144** is disposed radially inward of an interior surface of the expandable framework **110**. In some embodiments, the distal leg **144** may extend from the body portion **140** radially inward toward the longitudinal axis **102** and/or toward the interior of the implant **100** and/or the expandable framework **110** until the free end of the distal leg **144** is disposed substantially flush with the interior surface of the expandable framework **110**. Other configurations are also contemplated.

[0073] In some embodiments, the radiopaque marker **130** may be made by punching and/or stamping the radiopaque marker **130** from a flat sheet or strip of material and then formed using one or more suitable methods. In some embodiments, the radiopaque marker **130** may be laser cut from a flat sheet or strip of material and then formed using one or more suitable methods. In some

embodiments, the radiopaque marker **130** may be formed by die casting, injection molding, etc. In some embodiments, the radiopaque marker **130** may be cut and formed using a progressive die in a stamping machine or other similar methods. In some embodiments, the radiopaque marker **130** may be crimped onto the expandable framework **110**. In some embodiments, the radiopaque marker **130** may be bonded and/or welded to the expandable framework **110**. Other configurations and/or methods are also contemplated.

[0074] In some embodiments, the radiopaque marker **130** may be formed from a different material than the expandable framework **110**. In some embodiments, the radiopaque marker **130** may have a different density than the expandable framework **110**. In at least some embodiments, the radiopaque marker **130** may have a greater density than the expandable framework **110**. Some suitable, but non-limiting, examples of materials for the radiopaque marker **130**, the plurality of radiopaque markers **130**, the first radiopaque marker **132**, the second radiopaque marker **134**, and the third radiopaque marker **136**, etc., are discussed below.

[0075] As discussed above, the system **10** for occluding the left atrial appendage **50** may include the delivery sheath **40** having the lumen **42** extending therein and the core wire **30** slidably disposed within the lumen **42** of the delivery sheath **40**. When preparing for a procedure, the implant **100** needs to be moved into the lumen **42** of the delivery sheath **40**. In some instances, the implant **100** may need to be re-sheathed and/or moved back into the lumen **42** of the delivery sheath **40** in situ, such as when the implant **100** needs to be repositioned and/or removed prior to release. FIG. **9** illustrates selected aspects of the system **10** and/or the implant **100** when the implant **100** is being moved into the lumen **42** of the delivery sheath **40**. All elements and/or features of the implant **100** are not shown (or are not shown completely) in order to improve clarity.

[0076] As may be seen in FIG. **9**, when the implant **100** is being moved into the lumen **42** of the delivery sheath **40**, the proximal leg **142** of the radiopaque marker **130** (and/or the plurality of radiopaque markers **130**, the first radiopaque marker **132**, the second radiopaque marker **134**, and the third radiopaque marker **136**, etc.) may engage a distalmost end **44** of the delivery sheath **40** and act as a ramp to guide and/or urge the expandable framework **110** radially inward and away from an inner surface of the delivery sheath **40**. In at least some embodiments, the occlusive element **120** may be disposed between the radiopaque marker **130** (and/or the plurality of radiopaque markers **130**, the first radiopaque marker **132**, the second radiopaque marker **134**, and the third radiopaque marker **136**, etc.) and/or the proximal leg **142** and the distalmost end **44** of the delivery sheath **40**. However, the occlusive element **120** fails to negatively affect the ramping and/or guiding function of the proximal leg **142** of the radiopaque marker **130** (and/or the plurality of radiopaque markers **130**, the first radiopaque marker **132**, the second radiopaque marker **134**, and the third radiopaque marker **136**, etc.).

[0077] FIG. **10** illustrates an alternative configuration of a radiopaque marker **230** associated with the implant **100**. In accordance with the rest of the disclosure, in some embodiments, the radiopaque marker **230** may include a plurality of radiopaque markers **230** and/or a first radiopaque marker, a second radiopaque marker, a third radiopaque marker, etc. and is discussed in the singular in the interest of brevity. The radiopaque marker **230** may include a tubular member **240** disposed radially inward of an inner surface of the expandable framework **110**. In some embodiments, the radiopaque marker **230** and/or the tubular member **240** may be secured against the inner surface of the expandable framework **110**. In some embodiments, the radiopaque marker **230** and/or the tubular member **240** may be positioned at and/or against an intersection or node of the plurality of interconnected struts of the expandable framework **110**. In some embodiments, the radiopaque marker **230** and/or the tubular member **240** may be positioned at and/or against a radially outermost intersection or node of the plurality of interconnected struts of the expandable framework **110**. In some embodiments, the radiopaque marker **230** and/or the tubular member **240** may be positioned at and/or against a proximalmost intersection or node of the plurality of interconnected struts of the expandable framework **110**. Other configurations are also contemplated.

[0078] In some embodiments, the radiopaque marker **230** and/or the tubular member **240** may be secured to and/or against the expandable framework **110** using a filament **244** extending through a lumen **242** of the tubular member **240** and/or the radiopaque marker **230**. In some embodiments, the filament **244** may be a suture, a wire, or other suitable element. In some embodiments, the filament **244** may be secured and/or fixed together at a securement element **246**. The securement element **246** may be a knot, a weld, or another means of securing the filament **244**. Other configurations are also contemplated.

[0079] In some embodiments, the radiopaque marker **230** (and/or the plurality of radiopaque markers **230** and/or the first radiopaque marker, the second radiopaque marker, and the third radiopaque marker, etc.) and/or the tubular member **240** may define a lateral extent and a longitudinal extent. In at least some embodiments, the longitudinal extent may be greater than the lateral extent. The longitudinal extent may be oriented longitudinally with respect to the expandable framework **110**. Other configurations are also contemplated.

[0080] FIG. **11** illustrates an alternative configuration of a radiopaque marker **330** associated with the implant **100**. In accordance with the rest of the disclosure, in some embodiments, the radiopaque marker **330** may include a plurality of radiopaque markers **330** and/or a first radiopaque marker, a second radiopaque marker, a third radiopaque marker, etc. and is discussed in the singular in the interest of brevity. The radiopaque marker **330** may include a flat plate **340** disposed radially inward of an inner surface of the expandable framework **110**. In some embodiments, the radiopaque marker **330** and/or the flat plate **340** may be secured against the inner surface of the expandable framework **110**. In some embodiments, the radiopaque marker **330** and/or the flat plate **340** may be positioned at and/or against an intersection or node of the plurality of interconnected struts of the expandable framework **110**. In some embodiments, the radiopaque marker **330** and/or the flat plate **340** may be positioned at and/or against a radially outermost intersection or node of the plurality of interconnected struts of the expandable framework **110**. In some embodiments, the radiopaque marker **330** and/or the flat plate **340** may be positioned at and/or against a proximalmost intersection or node of the plurality of interconnected struts of the expandable framework **110**. Other configurations are also contemplated.

[0081] In some embodiments, the radiopaque marker **330** and/or the flat plate **340** may be secured to and/or against the expandable framework **110** using a filament **344**. In some embodiments, the filament **344** may be a suture, a wire, or other suitable element. In some embodiments, the filament **344** may pass through one or more apertures in the flat plate **340**. In some embodiments, the filament **344** may be secured and/or fixed to the flat plate **340** at one or more securement elements **346**. The one or more securement elements **346** may be a knot, a weld, or another means of securing the filament **344**. In one example, the filament **344** may be a wire that is welded to the flat plate **340** at the one or more securement elements **346**. Other configurations are also contemplated.

[0082] In some embodiments, the radiopaque marker **330** (and/or the plurality of radiopaque markers **330** and/or the first radiopaque marker, the second radiopaque marker, and the third radiopaque marker, etc.) and/or the flat plate **340** may define a lateral extent and a longitudinal extent. In at least some embodiments, the longitudinal extent may be greater than the lateral extent. The longitudinal extent may be oriented longitudinally with respect to the expandable framework **110**. Other configurations are also contemplated.

[0083] FIG. **12** illustrates an alternative configuration of a radiopaque marker **430** associated with the implant **100** and/or the occlusive element **120**. In accordance with the rest of the disclosure, in some embodiments, the radiopaque marker **430** may include a plurality of radiopaque markers **430** and/or a first radiopaque marker, a second radiopaque marker, a third radiopaque marker, etc. and is discussed in the singular in the interest of brevity. The radiopaque marker **430** may include a flattened element **440** disposed radially outward of the exterior surface of the expandable framework **110**. In some embodiments, the radiopaque marker **430** and/or the flattened element **440** may be positioned at and/or over an intersection or node of the plurality of interconnected struts of

the expandable framework **110**. In some embodiments, the radiopaque marker **430** and/or the flattened element **440** may be positioned at and/or over a radially outermost intersection or node of the plurality of interconnected struts of the expandable framework **110**. In some embodiments, the radiopaque marker **430** and/or the flattened element **440** may be positioned at and/or over a proximalmost intersection or node of the plurality of interconnected struts of the expandable framework **110**. Other configurations are also contemplated.

[0084] In contrast to other examples described herein, the radiopaque marker **430** and/or the flattened element **440** may be secured to and/or fixedly attached to the occlusive element **120**. In some embodiments, the radiopaque marker **430** and/or the flattened element **440** may be at least partially embedded within the occlusive element **120**. In some embodiments, the flattened element **440** may be partially exposed to the inside, as seen in FIG. **13**, or the outside of the occlusive element **120**. In some embodiments, the flattened element **440** may be completely embedded within the occlusive element **120**.

[0085] In some embodiments, the occlusive element **120** may include a first layer **122** and a second layer **124**. In some embodiments, at least a portion of the flattened element **440** may be disposed between the first layer **122** and the second layer **124** of the occlusive element **120**. In some embodiments, the first layer **122** and the second layer **124** of the occlusive element **120** may be fixedly attached to each other. In one example, the first layer **122** of the occlusive element **120** may be bonded to the second layer **124** of the occlusive element **120**. In another example, the first layer **122** of the occlusive element **120** may be welded to the second layer **124** of the occlusive element **120**. Other configurations are also contemplated.

[0086] In some embodiments, an outwardly facing surface of the flattened element **440** may be engaged against, bonded to, and/or may face an inwardly facing surface of the occlusive element **120**, and an inwardly facing surface of the flattened element **440** may face away from the occlusive element **120** and/or may face toward the interior of the implant **100** and/or the expandable framework **110**. Other configurations are also contemplated.

[0087] In some embodiments, the flattened element **440** may include a first flange **442** at and/or proximate a proximal end of the flattened element **440** and a second flange **444** at and/or proximate a distal end of the flattened element **440**. In some embodiments, the first flange **442** and/or the second flange **444** may be embedded within the occlusive element **120** and/or may be disposed between the first layer **122** and the second layer **124** of the occlusive element **120**. In some embodiments, an outwardly facing surface of the first flange **442** may face towards the first layer **122** of the occlusive element **120** and an inwardly facing surface of the first flange **442** may face towards the second layer **124** of the occlusive element **120**. In some embodiments, an outwardly facing surface of the second flange **444** may face towards the first layer **122** of the occlusive element **120** and an inwardly facing surface of the second flange **444** may face towards the second layer **124** of the occlusive element **120**. Other configurations are also contemplated.

[0088] In some embodiments, the first flange **442** of the flattened element **440** may be fixedly attached to the first layer **122** and/or the second layer **124** of the occlusive element **120**. In some embodiments, the second flange **444** of the flattened element **440** may be fixedly attached to the first layer **122** and/or the second layer **124** of the occlusive element **120**. In some embodiments, the first flange **442** of the flattened element **440** and the second flange **444** of the flattened element **440** may be fixedly attached to the first layer **122** and/or the second layer **124** of the occlusive element **120**. Other configurations are also contemplated.

[0089] In some embodiments, the radiopaque marker **430** (and/or the plurality of radiopaque markers **430** and/or the first radiopaque marker, the second radiopaque marker, and the third radiopaque marker, etc.) and/or the flattened element **440** may define a lateral extent and a longitudinal extent. In at least some embodiments, the longitudinal extent may be greater than the lateral extent. The longitudinal extent may be oriented longitudinally with respect to the expandable framework **110**. Other configurations are also contemplated.

[0090] The materials that can be used for the various components of the system (and/or other elements disclosed herein) and the various components thereof disclosed herein may include those commonly associated with medical devices and/or systems. For simplicity purposes, the following discussion refers to the system. However, this is not intended to limit the devices and methods described herein, as the discussion may be applied to other elements, members, components, or devices disclosed herein, such as, but not limited to, the implant, the delivery sheath, the core wire, the expandable framework, the occlusive element, etc. and/or elements or components thereof.

[0091] In some embodiments, the system and/or components thereof may be made from a metal, metal alloy, polymer (some examples of which are disclosed below), a metal-polymer composite, ceramics, combinations thereof, and the like, or other suitable material.

[0092] Some examples of suitable metals and metal alloys include stainless steel, such as 444V, 444L, and 314LV stainless steel; mild steel; nickel-titanium alloy such as linear-elastic and/or super-elastic nitinol; other nickel alloys such as nickel-chromium-molybdenum alloys (e.g., UNS: N06625 such as INCONEL® 625, UNS: N06022 such as HASTELLOY® C-22®, UNS: N10276 such as HASTELLOY® C276®, other HASTELLOY® alloys, and the like), nickel-copper alloys (e.g., UNS: N04400 such as MONEL® 400, NICKELVAC® 400, NICORROS® 400, and the like), nickel-cobalt-chromium-molybdenum alloys (e.g., UNS: R44035 such as MP35-N® and the like), nickel-molybdenum alloys (e.g., UNS: N10665 such as HASTELLOY® ALLOY B2®), other nickel-chromium alloys, other nickel-molybdenum alloys, other nickel-cobalt alloys, other nickel-iron alloys, other nickel-copper alloys, other nickel-tungsten or tungsten alloys, and the like; cobalt-chromium alloys; cobalt-chromium-molybdenum alloys (e.g., UNS: R44003 such as ELGILOY®, PHYNOX®, and the like); platinum enriched stainless steel; titanium; combinations thereof; and the like; or any other suitable material.

[0093] As alluded to herein, within the family of commercially available nickel-titanium or nitinol alloys, is a category designated “linear elastic” or “non-super-elastic” which, although may be similar in chemistry to conventional shape memory and super elastic varieties, may exhibit distinct and useful mechanical properties. Linear elastic and/or non-super-elastic nitinol may be distinguished from super elastic nitinol in that the linear elastic and/or non-super-elastic nitinol does not display a substantial “superelastic plateau” or “flag region” in its stress/strain curve like super elastic nitinol does. Instead, in the linear elastic and/or non-super-elastic nitinol, as recoverable strain increases, the stress continues to increase in a substantially linear, or a somewhat, but not necessarily entirely linear relationship until plastic deformation begins or at least in a relationship that is more linear than the super elastic plateau and/or flag region that may be seen with super elastic nitinol. Thus, for the purposes of this disclosure linear elastic and/or non-super-elastic nitinol may also be termed “substantially” linear elastic and/or non-super-elastic nitinol.

[0094] In some cases, linear elastic and/or non-super-elastic nitinol may also be distinguishable from super elastic nitinol in that linear elastic and/or non-super-elastic nitinol may accept up to about 2-5% strain while remaining substantially elastic (e.g., before plastically deforming) whereas super elastic nitinol may accept up to about 8% strain before plastically deforming. Both of these materials can be distinguished from other linear elastic materials such as stainless steel (that can also be distinguished based on its composition), which may accept only about 0.2 to 0.44 percent strain before plastically deforming.

[0095] In some embodiments, the linear elastic and/or non-super-elastic nickel-titanium alloy is an alloy that does not show any martensite/austenite phase changes that are detectable by differential scanning calorimetry (DSC) and dynamic metal thermal analysis

[0096] (DMTA) analysis over a large temperature range. For example, in some embodiments, there may be no martensite/austenite phase changes detectable by DSC and DMTA analysis in the range of about -60 degrees Celsius (C) to about 120° C. in the linear elastic and/or non-super-elastic nickel-titanium alloy. The mechanical bending properties of such material may therefore be

generally inert to the effect of temperature over this very broad range of temperature. In some embodiments, the mechanical bending properties of the linear elastic and/or non-super-elastic nickel-titanium alloy at ambient or room temperature are substantially the same as the mechanical properties at body temperature, for example, in that they do not display a super-elastic plateau and/or flag region. In other words, across a broad temperature range, the linear elastic and/or non-super-elastic nickel-titanium alloy maintains its linear elastic and/or non-super-elastic characteristics and/or properties.

[0097] In some embodiments, the linear elastic and/or non-super-elastic nickel-titanium alloy may be in the range of about 50 to about 60 weight percent nickel, with the remainder being essentially titanium. In some embodiments, the composition is in the range of about 54 to about 57 weight percent nickel. One example of a suitable nickel-titanium alloy is FHP-NT alloy commercially available from Furukawa Techno Material Co. of Kanagawa, Japan. Other suitable materials may include ULTANIUM™ (available from Neo-Metrics) and GUM METAL™ (available from Toyota). In some other embodiments, a superelastic alloy, for example a superelastic nitinol can be used to achieve desired properties.

[0098] In at least some embodiments, portions or all of the system and/or other elements disclosed herein may also be doped with, made of, or otherwise include a radiopaque material. Radiopaque materials are understood to be materials capable of producing a relatively bright image on a fluoroscopy screen or another imaging technique during a medical procedure. This relatively bright image aids a user in determining the location and/or orientation of the system and/or other elements disclosed herein. Some examples of radiopaque materials can include, but are not limited to, gold, platinum, palladium, tantalum, tungsten alloy, polymer material loaded with a radiopaque filler, and the like.

[0099] In some embodiments, a degree of Magnetic Resonance Imaging (MRI) compatibility is imparted into the system and/or other elements disclosed herein. For example, the system and/or components or portions thereof may be made of a material that does not substantially distort the image and create substantial artifacts (e.g., gaps in the image). Certain ferromagnetic materials, for example, may not be suitable because they may create artifacts in an MRI image. The system or portions thereof, may also be made from a material that the MRI machine can image. Some materials that exhibit these characteristics include, for example, tungsten, cobalt-chromium-molybdenum alloys (e.g., UNS: R44003 such as ELGILOY®, PHYNEX®, and the like), nickel-cobalt-chromium-molybdenum alloys (e.g., UNS: R44035 such as MP35-NR and the like), nitinol, and the like, and others.

[0100] In some embodiments, the system and/or other elements disclosed herein may be made from or include a polymer or other suitable material. Some examples of suitable polymers may include polytetrafluoroethylene (PTFE), ethylene tetrafluoroethylene (ETFE), fluorinated ethylene propylene (FEP), polyoxymethylene (POM, for example, DELRIN® available from DuPont), polyether block ester, polyurethane (for example, Polyurethane 85A), polypropylene (PP), polyvinylchloride (PVC), polyether-ester (for example, ARNITEL® available from DSM Engineering Plastics), ether or ester based copolymers (for example, butylene/poly (alkylene ether) phthalate and/or other polyester elastomers such as HYTREL® available from DuPont), polyamide (for example, DURETHAN® available from Bayer or CRISTAMID® available from Elf Atochem), elastomeric polyamides, block polyamide/ethers, polyether block amide (PEBA, for example available under the trade name PEBA®), ethylene vinyl acetate copolymers (EVA), silicones, polyethylene (PE), MARLEX® high-density polyethylene, MARLEX® low-density polyethylene, linear low density polyethylene (for example REXELL®), polyester, polybutylene terephthalate (PBT), polyethylene terephthalate (PET), polytrimethylene terephthalate, polyethylene naphthalate (PEN), polyetheretherketone (PEEK), polyimide (PI), polyetherimide (PEI), polyphenylene sulfide (PPS), polyphenylene oxide (PPO), poly paraphenylene terephthalamide (for example, KEVLAR®), polysulfone, nylon, nylon-12 (such as GRILAMID®

available from EMS American Grilon), perfluoro (propyl vinyl ether) (PFA), ethylene vinyl alcohol, polyolefin, polystyrene, epoxy, polyvinylidene chloride (PVdC), poly (styrene-b-isobutylene-b-styrene) (for example, SIBS and/or SIBS 50A), polycarbonates, ionomers, biocompatible polymers, other suitable materials, or mixtures, combinations, copolymers thereof, polymer/metal composites, and the like. In some embodiments the sheath can be blended with a liquid crystal polymer (LCP). For example, the mixture can contain up to about 6 percent LCP. [0101] In some embodiments, the system and/or other elements disclosed herein may include a fabric material disposed over or within the structure. The fabric material may be composed of a biocompatible material, such a polymeric material or biomaterial, adapted to promote tissue ingrowth. In some embodiments, the fabric material may include a bioabsorbable material. Some examples of suitable fabric materials include, but are not limited to, polyethylene glycol (PEG), nylon, polytetrafluoroethylene (PTFE, ePTFE), a polyolefinic material such as a polyethylene, a polypropylene, polyester, polyurethane, and/or blends or combinations thereof.

[0102] In some embodiments, the system and/or other elements disclosed herein may include and/or be formed from a textile material. Some examples of suitable textile materials may include synthetic yarns that may be flat, shaped, twisted, textured, pre-shrunk or un-shrunk. Synthetic biocompatible yarns suitable for use in the present disclosure include, but are not limited to, polyesters, including polyethylene terephthalate

[0103] (PET) polyesters, polypropylenes, polyethylenes, polyurethanes, polyolefins, polyvinyls, polymethylacetates, polyamides, naphthalene dicarboxylene derivatives, natural silk, and polytetrafluoroethylenes. Moreover, at least one of the synthetic yarns may be a metallic yarn or a glass or ceramic yarn or fiber. Useful metallic yarns include those yarns made from or containing stainless steel, platinum, gold, titanium, tantalum or a Ni—Co—Cr-based alloy. The yarns may further include carbon, glass or ceramic fibers. Desirably, the yarns are made from thermoplastic materials including, but not limited to, polyesters, polypropylenes, polyethylenes, polyurethanes, polynaphthalenes, polytetrafluoroethylenes, and the like. The yarns may be of the multifilament, monofilament, or spun types. The type and denier of the yarn chosen may be selected in a manner which forms a biocompatible and implantable prosthesis and, more particularly, a vascular structure having desirable properties.

[0104] In some embodiments, the system and/or other elements disclosed herein may include and/or be treated with a suitable therapeutic agent. Some examples of suitable therapeutic agents may include anti-thrombogenic agents (such as heparin, heparin derivatives, urokinase, and PPACK (dextrophenylalanine proline arginine chloromethylketone)); anti-proliferative agents (such as enoxaparin, angiopeptin, monoclonal antibodies capable of blocking smooth muscle cell proliferation, hirudin, and acetylsalicylic acid); anti-inflammatory agents (such as dexamethasone, prednisolone, corticosterone, budesonide, estrogen, sulfasalazine, and mesalamine); antineoplastic/antiproliferative/anti-mitotic agents (such as paclitaxel, 5-fluorouracil, cisplatin, vinblastine, vincristine, epothilones, endostatin, angiostatin and thymidine kinase inhibitors); anesthetic agents (such as lidocaine, bupivacaine, and ropivacaine); anti-coagulants (such as D-Phe-Pro-Arg chloromethyl ketone, an RGD peptide-containing compound, heparin, anti-thrombin compounds, platelet receptor antagonists, anti-thrombin antibodies, anti-platelet receptor antibodies, aspirin, prostaglandin inhibitors, platelet inhibitors, and tick antiplatelet peptides); vascular cell growth promoters (such as growth factor inhibitors, growth factor receptor antagonists, transcriptional activators, and translational promoters); vascular cell growth inhibitors (such as growth factor inhibitors, growth factor receptor antagonists, transcriptional repressors, translational repressors, replication inhibitors, inhibitory antibodies, antibodies directed against growth factors, bifunctional molecules consisting of a growth factor and a cytotoxin, bifunctional molecules consisting of an antibody and a cytotoxin); cholesterol-lowering agents; vasodilating agents; and agents which interfere with endogenous vasoactive mechanisms.

[0105] It should be understood that this disclosure is, in many respects, only illustrative. Changes

may be made in details, particularly in matters of shape, size, and arrangement of steps, without exceeding the scope of the disclosure. This may include, to the extent that it is appropriate, the use of any of the features of one example embodiment being used in other embodiments. The disclosure's scope is, of course, defined in the language in which the appended claims are expressed.

Claims

- 1.** A medical implant, comprising: an expandable framework having a plurality of struts disposed about a central longitudinal axis, the plurality of struts being joined at a proximal hub and a distal hub; wherein the plurality of struts form a proximal shoulder region of the expandable framework, a distal shoulder region of the expandable framework, and a medial region extending between the proximal shoulder region and the distal shoulder region; and a first radiopaque marker positioned along the proximal shoulder region of the expandable framework.
- 2.** The medical implant of claim 1, wherein the proximal shoulder region includes a first row of cells, and wherein a first cell in the row of cells includes a first strut segment and a second strut segment joined at a first distal node, and wherein the first radiopaque marker is positioned along the first distal node.
- 3.** The medical implant of claim 2, wherein the row of cells extends circumferentially around the longitudinal axis of the expandable framework.
- 4.** The medical implant of claim 3, wherein the first row of cells further includes in a second cell including a third strut segment and a fourth strut segment joined at a second distal node, and wherein a second radiopaque marker is positioned along the second distal node.
- 5.** The medical implant of claim 4, wherein the first row of cells further includes in a third cell including a fifth strut segment and a sixth strut segment joined at a third distal node, and wherein a third radiopaque marker is positioned along the third distal node.
- 6.** The medical implant of claim 5, wherein the first radiopaque marker and the second radiopaque marker are spaced equidistant from one another around the longitudinal axis.
- 7.** The medical implant of claim 5, wherein the first radiopaque marker, the second radiopaque marker and the third radiopaque marker are spaced equidistant from one another around the longitudinal axis.
- 8.** The medical implant of claim 5, wherein the first radiopaque marker, the second radiopaque marker and the third radiopaque marker are aligned within a plane oriented substantially perpendicular to the longitudinal axis.
- 9.** The medical implant of claim 5, wherein when the implant is positioned within a left atrial appendage, the first radiopaque marker, the second radiopaque marker and the third radiopaque marker are aligned within a plane substantially perpendicular to an ostium of the left atrial appendage.
- 10.** The medical implant of claim 1, wherein the radiopaque marker is oriented longitudinally relative to the longitudinal axis of the expandable framework.
- 11.** The implant of claim 1, further comprising an occlusive element disposed over at least a portion of the expandable framework.
- 12.** The implant of claim 1, wherein the radiopaque marker is formed from a different material than the expandable framework.
- 13.** The implant of claim 1, wherein the radiopaque marker has a different density than the expandable framework.
- 14.** A medical implant, comprising: an expandable framework having a plurality of struts disposed about a central longitudinal axis, the plurality of struts being joined at a proximal hub and a distal hub; wherein the expandable framework includes a plurality of cells defining a proximal-most row of cells, and wherein each cell in the proximal row of cells includes a first strut segment and a second strut segment joined at a distal node, and wherein a radiopaque marker is positioned along

at least one of the distal nodes.

15. The medical implant of claim 14, wherein the proximal-most row of cells extends circumferentially around the longitudinal axis of the expandable framework.

17. The medical implant of claim **16**, wherein the expandable framework includes a first radiopaque marker positioned along a first distal node, a second radiopaque marker positioned along a second distal node and a third radiopaque marker positioned along a third distal node.

18. The medical implant of claim 17, wherein the first radiopaque marker, the second radiopaque marker and the third radiopaque marker are spaced equidistant from one another around the longitudinal axis.

19. The medical implant of claim 18, wherein the first radiopaque marker, the second radiopaque marker and the third radiopaque marker are aligned within a plane oriented substantially perpendicular to the longitudinal axis.

20. A system for occluding a left atrial appendage, comprising: a delivery sheath and core wire slidably disposed within a lumen of the delivery sheath; and an implant for occluding a left atrial appendage releasably securable to a distal end of the core wire, the implant comprising: an expandable framework having a plurality of struts disposed about a central longitudinal axis, the plurality of struts being joined at a proximal hub and a distal hub; wherein the plurality of struts form a proximal shoulder region of the expandable framework, a distal shoulder region of the expandable framework, and a medial region extending between the proximal should region and the distal shoulder region; and a first radiopaque marker positioned along the proximal shoulder region of the expandable framework.
