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(54) **SYSTEMS AND METHODS FOR
CONFIGURING COMPONENTS IN A
MINIMALLY INVASIVE INSTRUMENT**

(58) **Field of Classification Search**

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(57) **ABSTRACT**

A catheter system comprises an elongate flexible catheter and a support structure mounted on the catheter. The support structure comprises a first alignment feature and a second alignment feature. The first alignment feature is configured to mate with a first sensor component and the second alignment feature configured to mate with a second sensor component. When the system further comprises a first sensor component mated with the first alignment feature and a second sensor component mated with the second alignment feature, the first sensor component is fixed relative to the second sensor component in at least one degree of freedom at the support structure by the first and second alignment features.

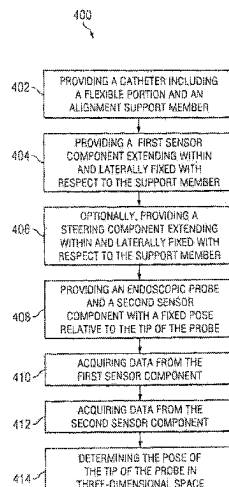
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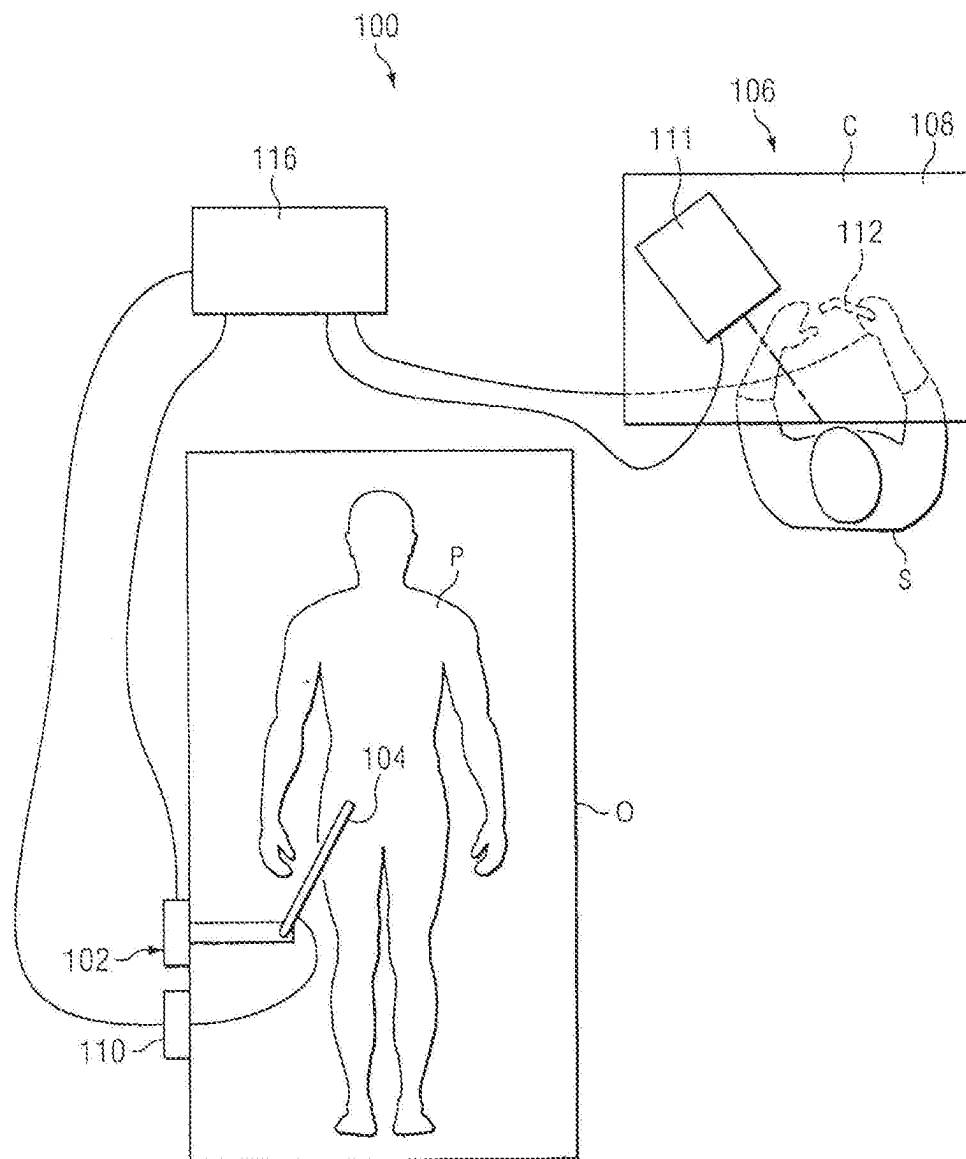
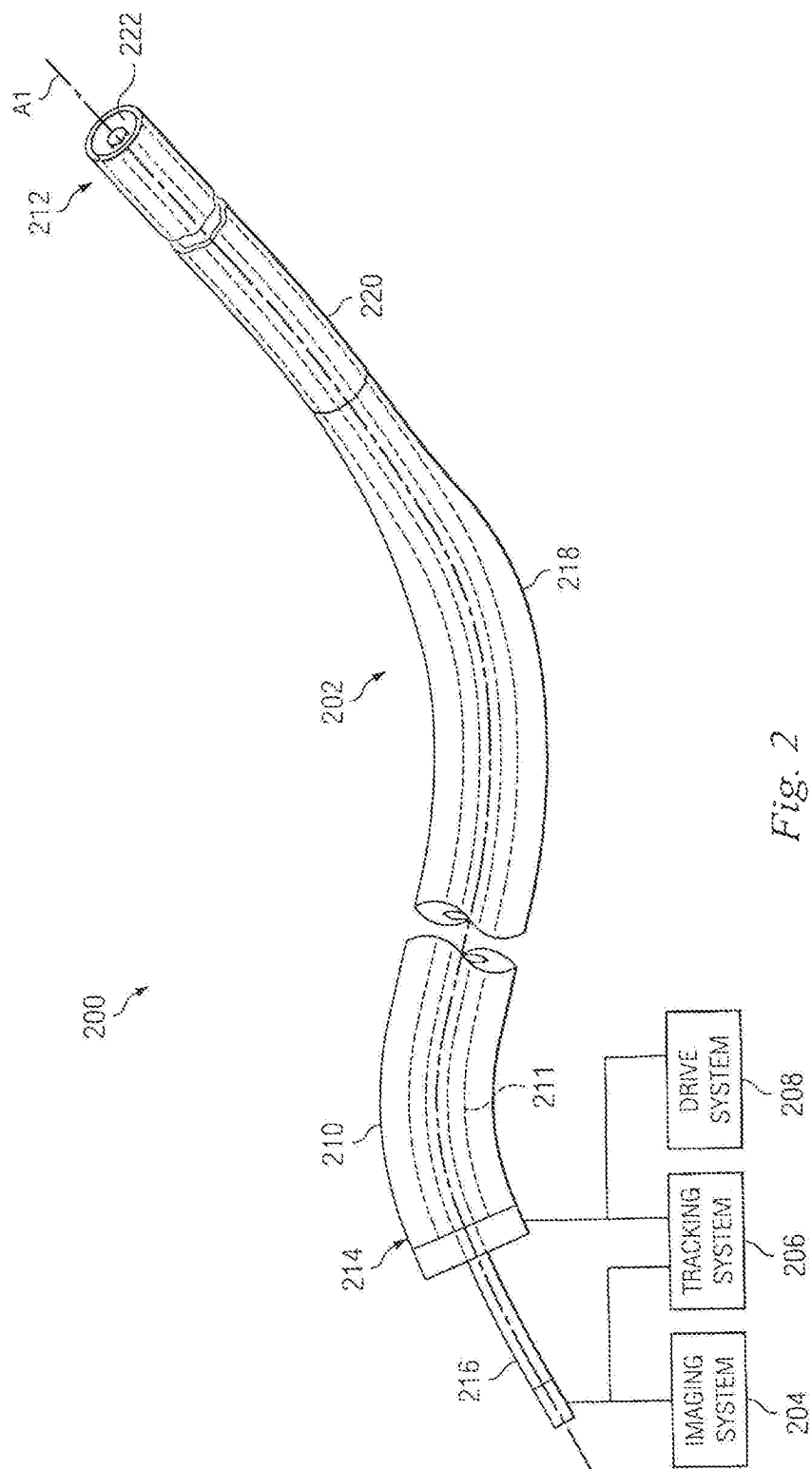
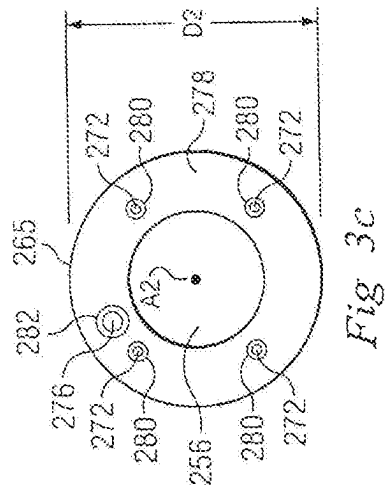
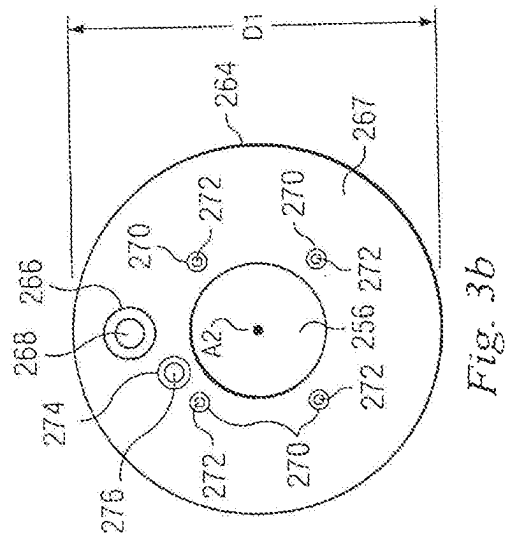
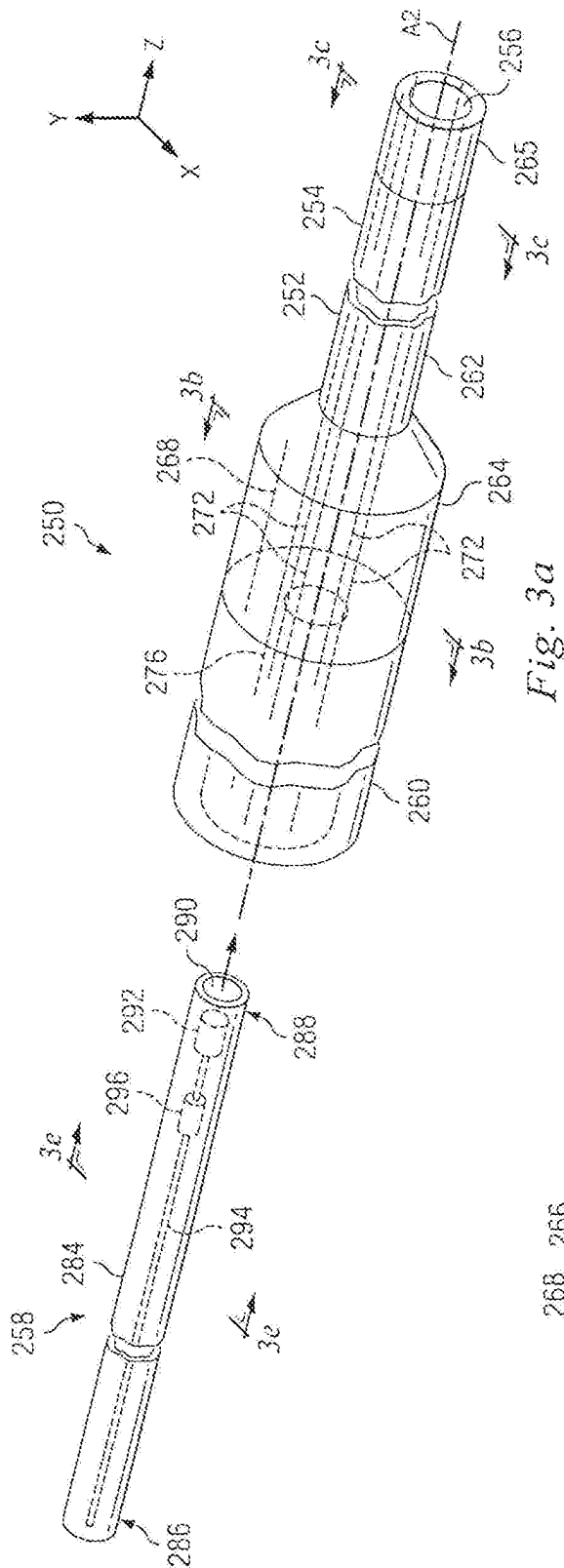
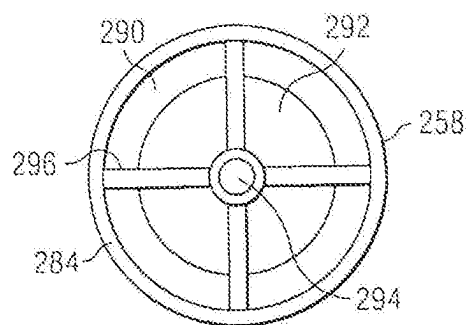
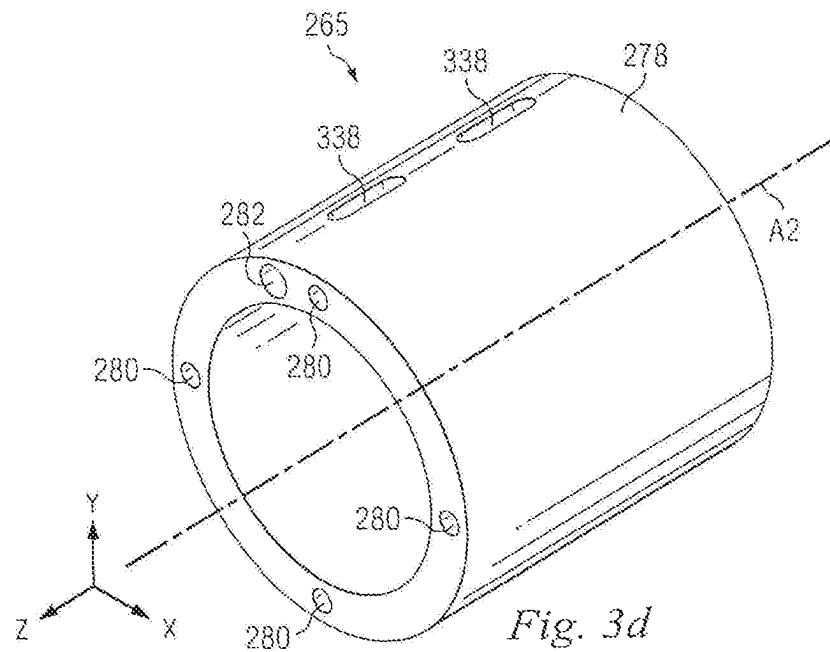
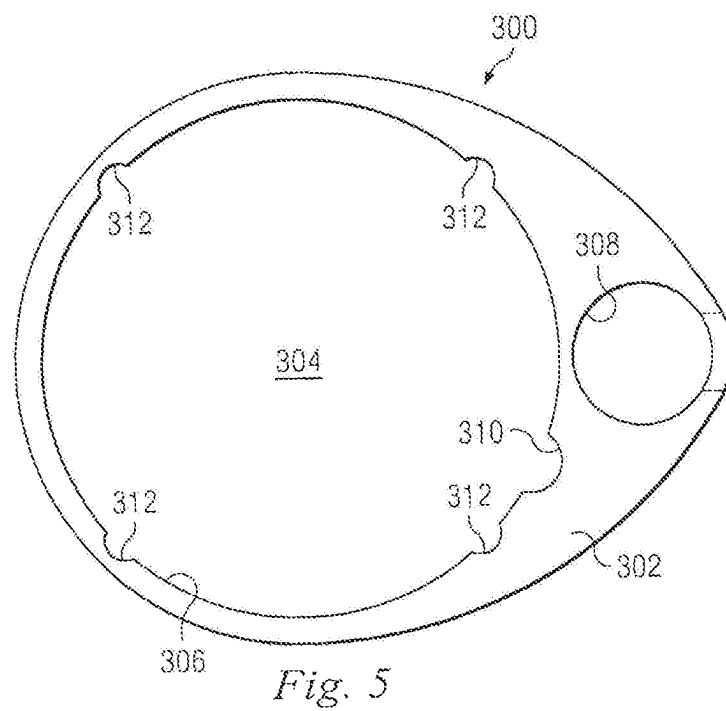
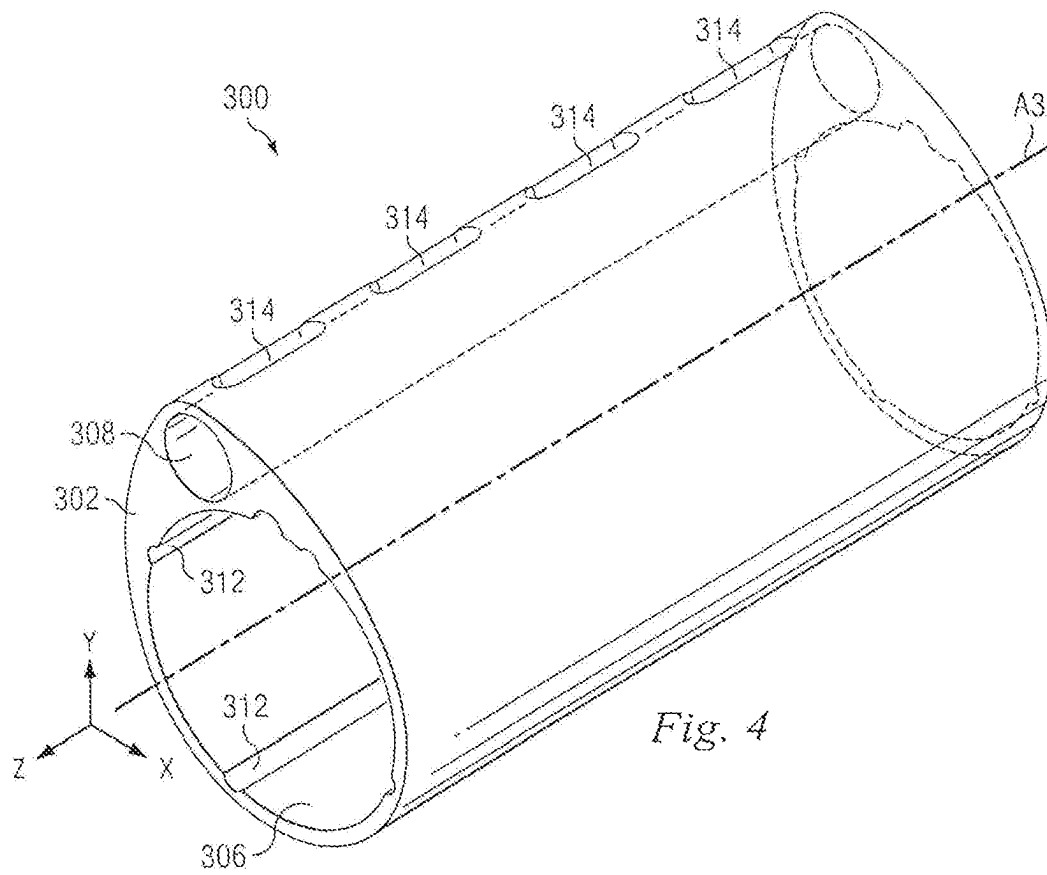


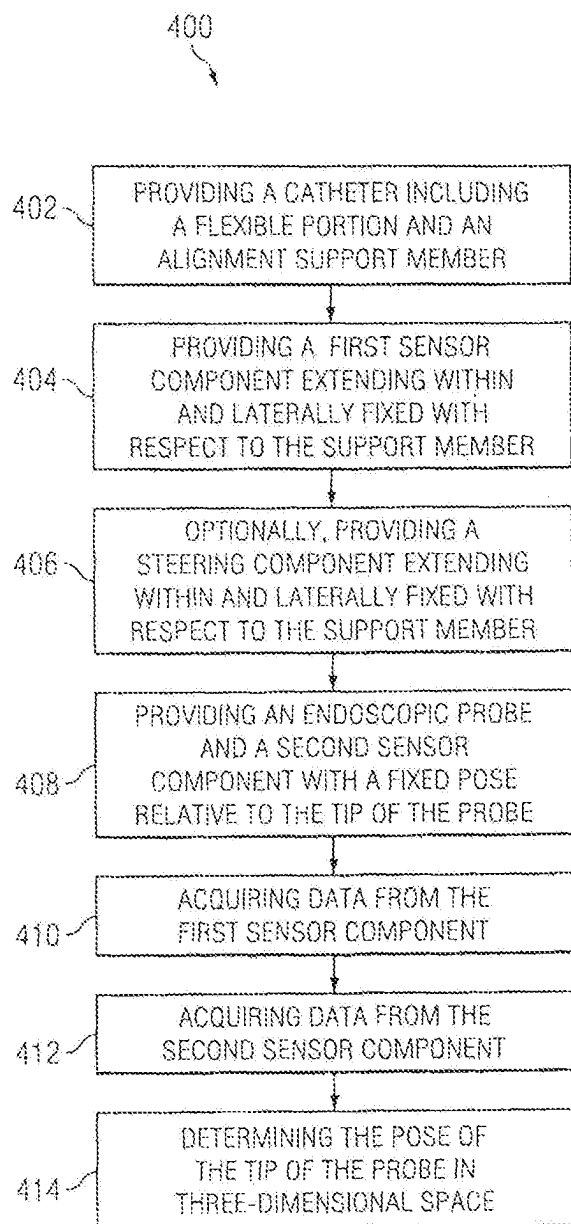
Fig. 1

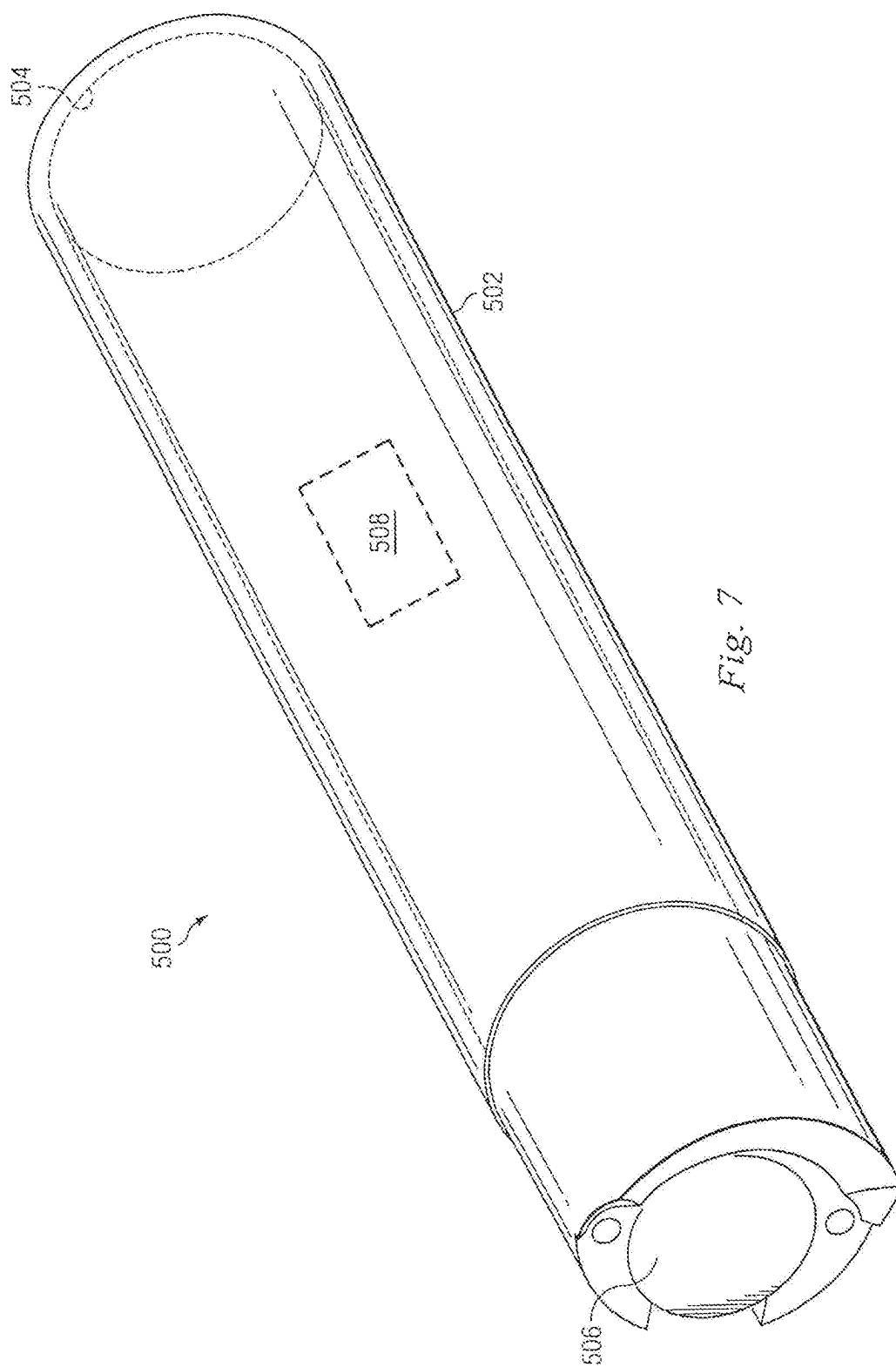








*Fig. 6*



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SYSTEMS AND METHODS FOR CONFIGURING COMPONENTS IN A MINIMALLY INVASIVE INSTRUMENT

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is continuation application of U.S. patent application Ser. No. 16/752,064, filed Jan. 24, 2020, which is a continuation application of U.S. patent application Ser. No. 16/028,062, filed Jul. 5, 2018, which is a continuation of U.S. patent application Ser. No. 15/627,099, filed Jun. 19, 2017, which is a continuation of U.S. patent application Ser. No. 13/964,724, filed on Aug. 12, 2013, which claims the benefit of U.S. Provisional Patent Application No. 61/682,976, filed on Aug. 14, 2012, both all of which are incorporated by reference herein in their entirety.

FIELD

The present disclosure is directed to systems and methods for minimally invasive surgery, and more particularly to systems and methods for configuring components in a minimally invasive instrument.

BACKGROUND

Minimally invasive medical techniques are intended to reduce the amount of tissue that is damaged during diagnostic or surgical procedures, thereby reducing patient recovery time, discomfort, and deleterious side effects. Such minimally invasive techniques may be performed through natural orifices in a patient anatomy or through one or more surgical incisions. Through these natural orifices or incisions clinicians may insert surgical instruments to reach a target tissue location. To reach the target tissue location, the minimally invasive surgical instruments may navigate natural or surgically created connected passageways in anatomical systems, such as the lungs, the colon, the intestines, the kidneys, the heart, the brain, the circulatory system, or the like. Navigational assist systems help the clinician route the surgical instruments and avoid damage to the anatomy. These systems can incorporate the use of sensors to more accurately describe the shape, pose, and location of the surgical instrument in real space or with respect to previously recorded or concurrently gathered images. In a dynamic anatomical system and/or in an anatomical region dense with many anatomical passageways, accurately determining the shape, pose, and location of the surgical instrument may depend, at least in part, upon precision in the relative placement of sensor systems, steering systems, and imaging components. Improved systems and methods are needed for tight control of the relative placement of the systems and components of minimally invasive instruments.

SUMMARY

The embodiments of the invention are summarized by the claims that follow the description.

In one embodiment, a catheter system comprises an elongate flexible catheter and a support structure mounted on the catheter. The support structure comprises a first alignment feature and a second alignment feature. The system further comprises a first sensor component mated with the first alignment feature and a second sensor component mated with the second alignment feature. The first sensor component is fixed relative to the second sensor

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component in at least one degree of freedom at the support structure by the first alignment feature.

In another embodiment, a catheter system comprises an elongate flexible catheter and a first support structure mounted on the catheter. The first support structure comprises a first alignment feature and a second alignment feature. The system further comprises a second support structure mounted on the catheter. The second support structure comprises a third alignment feature and a fourth alignment feature. The system further comprises a first sensor component comprising a first portion mated with the first alignment feature and a second portion mated with the third alignment feature. The system further comprises a steering wire mated with the second alignment feature and the fourth alignment feature. The first sensor component is fixed relative to the steering wire at the first support structure in at least one degree of freedom by the first alignment feature and the second alignment feature. The first sensor component is fixed relative to the steering wire at the second support structure in at least one degree of freedom by the third alignment feature and the fourth alignment feature.

In another embodiment, a method comprises providing a flexible catheter. The flexible catheter comprises a first sensor component, a second sensor component, and a first support structure. The first support structure comprises a first alignment feature and a second alignment feature. The first sensor component is fixed in a predetermined position relative to the second sensor component at the first support structure. The method further comprises acquiring data from the first sensor component and the second sensor component. The method also comprises determining a pose of at least a portion of the flexible catheter based on the predetermined position and the data from the first sensor component and the second sensor component.

BRIEF DESCRIPTIONS OF THE DRAWINGS

Aspects of the present disclosure are best understood from the following detailed description when read with the accompanying figures. It is emphasized that, in accordance with the standard practice in the industry, various features are not drawn to scale. In fact, the dimensions of the various features may be arbitrarily increased or reduced for clarity of discussion. In addition, the present disclosure may repeat reference numerals and/or letters in the various examples. This repetition is for the purpose of simplicity and amity and does not in itself dictate a relationship between the various embodiments and/or configurations discussed.

FIG. 1 is a diagrammatic top view of robotic surgical system, in accordance with embodiments of the present disclosure.

FIG. 2 illustrates an endoscopy system utilizing aspects of the present disclosure.

FIG. 3a is an illustration of an exploded probe assembly according to an embodiment of the present disclosure.

FIG. 3b is a cross-sectional view of an alignment support structure of the catheter of FIG. 3a.

FIG. 3c is a cross-sectional view of another alignment support structure of the catheter of FIG. 3a.

FIG. 3d is a perspective view of the alignment support structure of FIG. 3c.

FIG. 3e is a cross-sectional view of the probe of FIG. 3a.

FIG. 4 is a perspective view of an alternative proximal support structure according to an embodiment of the disclosure.

FIG. 5 is an end view of the proximal support structure of FIG. 4.

FIG. 6 is a flowchart describing a method for determining the pose of a portion of a probe in three-dimensional space.

FIG. 7 is a perspective view of a probe according to an embodiment of the disclosure.

DETAILED DESCRIPTION

In the following detailed description of the aspects of the invention, numerous specific details are set forth in order to provide a thorough understanding of the disclosed embodiments. However, it will be obvious to one skilled in the art that the embodiments of this disclosure may be practiced without these specific details. In other instances well known methods, procedures, components, and circuits have not been described in detail so as not to unnecessarily obscure aspects of the embodiments of the invention. And, to avoid needless descriptive repetition, one or more components or actions described in accordance with one illustrative embodiment can be used or omitted as applicable from other illustrative embodiments.

The embodiments below will describe various instruments and portions of instruments in terms of their state in three-dimensional space. As used herein, the term “position” refers to the location of an object or a portion of an object in a three-dimensional space (e.g., three degrees of translational freedom along Cartesian X,Y,Z coordinates). As used herein, the term “orientation” refers to the rotational placement of an object or a portion of an object (three degrees of rotational freedom e.g., roll, pitch, and yaw). As used herein, the term “pose” refers to the position of an object or a portion of an object in at least one degree of translational freedom and to the orientation of that object or portion of the object in at least one degree of rotational freedom (up to six total degrees of freedom). As used herein, the term “shape” refers to a set of poses, positions, or orientations measured along an object.

Referring to FIG. 1 of the drawings, a robotic surgical system is generally indicated by the reference numeral 100. As shown in FIG. 1, the robotic system 100 generally includes a surgical manipulator assembly 102 for operating a surgical instrument 104 in performing various procedures on the patient P. The assembly 102 is mounted to or near an operating table O. A master assembly 106 allows the surgeon S to view the surgical site and to control the slave manipulator assembly 102.

The master assembly 106 may be located at a surgeon's console C which is usually located in the same room as operating table O. However, it should be understood that the surgeon S can be located in a different room or a completely different building from the patient P. Master assembly 106 generally includes an optional support 108 and one or more control device(s) 112 for controlling the manipulator assemblies 102. The control device(s) 112 may include any number of a variety of input devices, such as joysticks, trackballs, data gloves, trigger-guns, hand-operated controllers, voice recognition devices, body motion or presence sensors, or the like.

In alternative embodiments, the robotic system may include more than one slave manipulator assembly and/or more than one master assembly. The exact number of manipulator assemblies will depend on the surgical procedure and the space constraints within the operating room, among other factors. The master assemblies may be collocated, or they may be positioned in separate locations. Multiple master assemblies allow more than one operator to control one or more slave manipulator assemblies in various combinations.

A visualization system 110 may include an endoscope system such that a concurrent (real-time) image of the surgical site is provided to surgeon console C. The concurrent image may be, for example, a two- or three-dimensional image captured by an imaging probe positioned within the surgical site. In this embodiment, the visualization system 110 includes endoscopic components that may be integrally or removably coupled to the surgical instrument 104. In alternative embodiments, however, a separate endoscope attached to a separate manipulator assembly may be used to image the surgical site. Alternatively, a separate endoscope assembly may be directly operated by a user, without robotic control. The endoscope assembly may navigation control devices include active steering devices (e.g., via teleoperated steeling wires) or passive steering devices (e.g., via guide wires or direct user guidance). The visualization system 110 may be implemented as hardware, firmware, software, or a combination thereof, which interacts with or is otherwise executed by one or more computer processors, including, for example the processor(s) of a control system 116.

A display system 111 may display an image of the surgical site and surgical instruments captured by the visualization system 110. The display 111 and the master control device(s) 112 may be oriented such that the relative positions of the imaging device in the scope assembly and the surgical instruments are similar to the relative positions of the surgeon's eyes and hand(s) so the operator can manipulate the surgical instrument 104 and the master control device(s) 112 as if viewing the workspace in substantially true presence. True presence means that the displayed tissue image appears to an operator as if the operator was physically present at the imager location and directly viewing the tissue from the imager's perspective.

Alternatively or additionally, display system 111 may present images of the surgical site recorded and/or modeled preoperatively using imaging technology such as computerized tomography (CT), magnetic resonance imaging (Mill), fluoroscopy, thermography, ultrasound, optical coherence tomography (OCT), thermal imaging, impedance imaging, laser imaging, nanotube X-ray imaging, or the like. The presented preoperative images may include two-dimensional, three-dimensional, or four-dimensional (including e.g., time based or velocity based information) images.

In some embodiments, the display system 111 may display a virtual navigational image in which the actual location of the surgical instrument is registered (e.g., dynamically, referenced) with previously recorded or concurrent images to present the surgeon S with a virtual image of the internal surgical site at the location of the tip of the surgical instrument.

In other embodiments, the display system 111 may display a virtual navigational image in which the actual location of the surgical instrument is registered with prior images (including preoperatively recorded images) or concurrent images to present the surgeon S with a virtual image of a surgical instrument at the surgical site. An image of a portion of the surgical instrument may be superimposed on the virtual image to assist the surgeon controlling the surgical instrument.

As shown in FIG. 1, a control system 116 includes at least one processor (not shown), and typically a plurality of processors, for effecting control between the slave surgical manipulator assembly 102, the master assembly 106, the visualization system 110, and the display system 111. The control system 116 also includes programmed instructions (e.g., a computer-readable medium storing the instructions)

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to implement some or all of the methods described herein. While control system **116** is shown as a single block in the simplified schematic of FIG. **1**, the system may comprise a number of data processing circuits (e.g., on the slave surgical manipulator assembly **102** and/or on the master assembly **106**), with at least a portion of the processing optionally being performed adjacent the slave surgical manipulator assembly, a portion being performed the master assembly, and the like. Any of a wide variety of centralized or distributed data processing architectures may be employed. Similarly, the programmed instructions may be implemented as a number of separate programs or subroutines, or they may be integrated into a number of other aspects of the robotic systems described herein. In one embodiment, control system **116** supports wireless communication protocols such as Bluetooth, IrDA, HomeRF, IEEE 802.11 DECT, and Wireless Telemetry.

In some embodiments, control system **116** may include one or more servo controllers to provide force and torque feedback from the surgical instruments **104** to one or more corresponding servomotors for the control device(s) **112**. The servo controller(s) may also transmit signals instructing manipulator assembly **102** to move instruments which extend into an internal surgical site within the patient body via openings in the body. Any suitable conventional or specialized servo controller may be used. A servo controller may be separate from, or integrated with, manipulator assembly **102**. In some embodiments, the servo controller and manipulator assembly are provided as part of a robotic arm cart positioned adjacent to the patient's body.

Each manipulator assembly **102** supports a surgical instrument **104** and may comprise a serial kinematic chain of one or more non-servo controlled links (e.g., one or more links that may be manually positioned and locked in place, generally referred to as a set-up structure) and a robotic manipulator. The robotic manipulator assembly **102** is driven by a series of actuators (e.g., motors). These motors actively move the robotic manipulators in response to commands from the control system **116**. The motors are further coupled to the surgical instrument so as to advance the surgical instrument into a naturally or surgically created anatomical orifice and to move the distal end of the surgical instrument in multiple degrees of freedom, which may include three degrees of linear motion (e.g., linear motion along the X, Y, Z Cartesian axes) and three degrees of rotational motion (e.g., rotation about the X, Y, Z Cartesian axes). Additionally, the motors can be used to actuate an articulatable end effector of the instrument for grasping tissue in the jaws of a biopsy device or the like.

FIG. **2** illustrates a minimally invasive surgical system **200** utilizing aspects of the present disclosure. The system **200** includes a minimally invasive assembly **202**, an imaging system **204**, a tracking system **206**, and a drive system **208**. The minimally invasive surgical system **200** may be incorporated into a robotic surgical system, such as system **100** (e.g., as part of instrument **104**), as part of the visualization and display system. Alternatively, the minimally invasive surgical system **200** may be used for non-robotic exploratory procedures or in procedures involving traditional manually operated surgical instruments, such as laparoscopic instruments without robotic control (e.g., systems in which drive system **208** includes handles, triggers, or other interface elements for directly manipulating catheter **210**), or "hybrid" procedures in which both robotic and non-robotic controls are provided and/or employed.

The minimally invasive assembly **202** includes an elongated flexible catheter **210** having a distal end **212** and a

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proximal end **214**. The catheter **210** includes a body wall **211** which defines a central operational passageway **222** through the catheter **210**. A central axis A1 extends longitudinally through the central operational passageway **222**. The passageway **222** is sized to receive an operational component such as a flexible probe **216**. The flexible probe **216** may be, for example, an imaging probe.

The flexible catheter **210** includes a passively flexible portion **218** and a steerable flexible portion **220**. As the catheter **210** is advanced through an anatomical lumen, the passive portion **218** bends or curves passively in response to external forces. The steerable portion **220** includes an integrated mechanism for operator control of instrument bending as will be described further below.

The passive portion **218** can have an outer diameter that is larger than the outer diameter of the steerable portion **220**, for example to accommodate components in the passive portion that do not extend into the steerable portion, as described further below. In one example, the outer diameter of the passive portion may be approximately 5 mm. The smaller diameter of the steerable portion **220** can allow it to navigate smaller body lumens that may not be accessible by the proximal body portion. In another example, the outer diameter of the steerable portion may be approximately 3 mm.

During a minimally invasive surgical procedure, accurate registration of the probe (e.g., an imaging probe) to images of a patient anatomy (including prerecorded, schematic, or concurrent images) relies upon assumptions about the position and relative motion of sensors and other components associated with the probe and its guiding catheter. For the assumptions to be accurate, a precise determination of the relative sensor poses is desirable. As described below, the structure of the guide catheter and the probe can limit the relative motion of sensors, catheter steering devices, and imaging components to provide consistent and reliable information about the relative sensor poses, positions, and/or orientations.

FIGS. **3a**, **3b**, **3c**, **3d**, and **3e** illustrate a probe assembly **250** including an elongated flexible catheter **252** with a body wall **254** defining a central operational passageway **256** through the catheter. A central axis A2 extends longitudinally through the central operational passageway **256**. The passageway **256** is sized to receive a flexible probe **258**. The catheter **252** includes a passively flexible portion **260**, a steerable flexible portion **262**, a proximal alignment support structure **264** and a distal alignment support structure **265**. In this embodiment, the alignment support structures **264**, **265** of the catheter **252** are precision machined, molded, or otherwise manufactured to control the relative position/alignment of various sensors and steering wires, thus reducing the geometric variability that could otherwise occur during manufacturing and/or use of catheter **252**. Reducing this variability improves the accuracy of the pose and shape calculations that rely upon assumptions about the relative locations of the sensors and steering wires. In alternative embodiments, a single support structure, either at the proximal or distal end of the steering portion may be used.

In this embodiment, the proximal support structure **264** and the portions **260**, **262** of the catheter **252** are serially aligned, with the proximal support structure coupled between the passive portion **260** and the steerable portion **262**. For example, one end of the proximal support structure **264** may abut or overlap the distal end of the passive portion **260** and the other end may abut or overlap the proximal end of the steerable portion **262**. In alternative embodiments, the proximal support structure **264** may be a ring that slides over

and becomes affixed to a distal section of the passive portion 260. Other constructions that fix the proximal support structure 264 relative to the passive portion 260 and the steerable portion 262 may also be suitable. Although in certain specific embodiments the support structures may be coupled to the passive and steerable portions as described, in other embodiments, the support structures may be positioned anywhere along the catheter. In various embodiments, the support structures 264, 265 may be integrated within, affixed on, or otherwise mounted to the catheter 210.

As shown in FIG. 3b, the proximal support structure 264 includes a body wall portion 267. The support structure 264 includes alignment features that can be used to fix the position and orientation of operational components, such as sensors and/or steering wires that extend within the support structure. For example, a passageway 266 extends longitudinally through or partially through the body wall 267. The passageway 266 is radially offset from and generally parallel to the central axis A2. The passageway 266 is sized to mate with a sensor component 268 which may extend the length of or a partial length of the support structure 264. Sensor component 268 can be glued, press-fit, or otherwise fixed within at least a portion of passageway 266, thereby precisely positioning and orienting sensor component 268 within support structure 264. As used herein, the term “fixed” is generally used to describe a position or orientation that varies within a limited range during normal catheter and probe use. Note that while passageway 266 is depicted and described as an alignment feature for sensor component 268, in various other embodiments, such alignment feature can include a notch, groove, ridge(s), pocket, or any other feature within or on an internal/external surface of body wall 267.

The support structure 264 further includes alignment features such as navigation passageways 270 sized to receive navigation control devices, such as steering wires 272. The passageways 270 are radially offset from and generally parallel to the central axis A2. In this embodiment, the passageways 270 are generally evenly spaced in a radial pattern about the axis A2, in alternative embodiments, there may be fewer or more passageways 270 to accommodate fewer or more steering wires, and the passageways may be in various symmetric or non-symmetric configurations, at equal or varying radial distances from axis A2. Steering wires 272 are slidably mated within the passageways 270, which constrain the position and orientation of the steering wires within support structure 264. Note that while passageways 270 are depicted and described as alignment features for the steering wires 272, in various other embodiments, such alignment feature can include a notch, groove, ridge(s), pocket, or any other feature within or on an internal/external surface of body wall 267.

The proximal support structure 264 can also include a passageway 274 sized to mate with a sensor component 276. The passageway 274 is radially offset from and generally parallel to the axis A2. The sensor component 276 may be glued or otherwise fixed at least partially within the passageway 274 to limit movement in one or more degrees of freedom, including lateral movement (e.g., in the X-Y coordinate plane), longitudinal movement (e.g., in the Z-coordinate direction), and roll (e.g., about the Z-coordinate direction) of the sensor component 276 relative to the proximal support structure 264. In another embodiment, the sensor component 276 may have cross section shaped like a key structure that matches a key-hole shape in passageway 274 to limit the roll movement (e.g., rotation around the Z-coordinate direction) of the sensor 276 relative to the

proximal support structure 264. Note that while passageway 274 is depicted and described as an alignment feature for the sensor component 276, in various other embodiments, such alignment feature can include a notch, groove, ridge(s), pocket, or any other feature within or on an internal/external surface of body wall 267.

Thus, passageways 266, 270, and 274 control the positioning and orientation of sensor component 268, steering wires 272, and sensor component 276 relative to each other within support structure 264. Furthermore, passageways 266, 270, and 274 control the positioning and orientation of sensor component 268, steering wires 272, and sensor component 276 relative to central axis A2. Therefore, by accurately manufacturing support structure 264, the positioning and orientation (at support structure 264) of sensor component 268, steering wires 272, and sensor component 276 relative to each other and/or central axis A2/central operational passageway 256 can be accurately characterized and controlled within catheter 210. This precise positional and orientation control in turn enables accurate sensor monitoring and catheter control, due to the close correlation between the actual positions/orientations of sensor component 268, steering wires 272, and sensor component 276 (relative to each other and/or central axis A2) and the expected positions/orientations used in the algorithms for controlling and/or detecting position, shape, and/or pose of catheter 210. The proximal support structure 264 may be formed of a material sufficiently rigid to maintain the fixed spatial displacements of the passageways 266, 270, and 274. Suitable materials may include metals, rigid polymer materials, or ceramics. The proximal support structure 264 is generally more rigid than the flexible catheter portions 260, 262. In many embodiments, the rigidity and the generally shorter length of support structure 264 relative to catheter portions 260 and 262 can allow support structure 264 to be produced with significantly tighter dimensional tolerances than would be possible within catheter portions 260 and 262, thereby enabling greater placement accuracy of sensor component 268, steering wires 272, and sensor component 276 within catheter 210 than would be possible from relying on features within catheter portions 260 and 262.

In this embodiment, the distal support structure 265 is coupled to the distal end of the steerable portion 262. For example, the proximal end of the distal support structure 265 may abut or overlap the distal end of the steerable portion 262. In alternative embodiments, the distal support structure 265 may be a ring that slides over or into and becomes affixed to a distal section of the steerable portion 262. Other constructions that fix the distal support structure 265 relative to the steerable portion 262 may also be suitable.

As shown in FIG. 3c, the distal support structure 265 includes a body wall portion 278. The support structure 265 includes alignment features that can be used to fix the position and orientation of operational components, such as sensors and/or steering wires that extend within the support structure. For example, the distal support structure 265 further includes navigation passageways 280 sized to mate with the navigation control devices, such as the steering wires 272. The passageways 270 are radially offset from and generally parallel to the central axis A2. In this embodiment, the passageways 280 are generally evenly spaced in a radial pattern about the axis A2. In alternative embodiments, there may be fewer or more passageways 280 to accommodate fewer or more steering wires, and the passageways may be in various symmetric or non-symmetric configurations, at equal or varying radial distances from axis A2. Steering wires 272 are positioned within passageways 280, which

constrain the position and orientation of the steering wires within support structure 265. In some embodiments, steering wires can be secured within passageways 280 (e.g., via adhesive, soldering, clamping, or attached to attachment features within or around passageways 280). In other

embodiments, steering wires can be secured to support structure 265 at a location outside of passageways 280. The distal support structure 265 also includes a sensor alignment feature, such as a passageway 282 sized to mate with the sensor component 276. The passageway 282 is radially offset from and generally parallel to the axis A2. The sensor component 276 may be glued or otherwise fixed at least partially within the passageway 282 to limit movement in at least one degree of freedom including for example,

lateral movement (e.g., in the X-Y coordinate plane) longitudinal movement (e.g., in the Z-coordinate direction), and roll (e.g., about the Z-coordinate direction) of the sensor component 276 relative to the distal support structure 264. Thus, passageways 280, 282 control the position and orientation of steering wires 272 and sensor component 276 relative to each other within support structure 265. Furthermore, passageways 280 and 282 control the positioning and orientation of steering wires 272 and sensor component 276 relative to central axis A2. Therefore, by accurately manufacturing support structure 265, the positioning and orientation (at support structure 265) of steering wires 272 and sensor component 276 relative to each other and/or central axis A2/central operational passageway 265 can be accurately characterized and controlled within catheter 210. In a similar manner to that noted above with respect to support structure 264, this precise positional and orientation control in turn enables accurate sensor monitoring and catheter control, due to the close correlation between the actual positions/orientations of steering wires 272 and sensor component 276 (relative to each other and/or central axis A2) and the expected positions/orientations used in the algorithms for controlling and/or detecting position, shape, and/or pose of catheter 210. The distal support structure 265 may be formed of a material sufficiently rigid to maintain the fixed spatial displacements of the passageways 280, 282. Suitable materials may include metals, rigid polymer materials, or ceramics. The distal support structure 265 is generally more rigid than the flexible catheter portions 260, 262. Because the support structures 264, 265 are generally more rigid than the rest of the catheter, locating them in limited locations, such as at proximal and distal ends of the steerable portion of the catheter 252, allows greater flexibility and steerability for the length of the steerable portion of the catheter between the support structures. Furthermore, in many embodiments, the rigidity and the generally shorter length of support structure 265 relative to catheter portion 262 can allow support structure 265 to be produced with significantly tighter dimensional tolerances than would be possible within catheter portion 262, thereby enabling greater placement accuracy of steering wires 272, and sensor component 276 within catheter 210 than would be possible from relying on features within catheter portions 260 and 262.

As shown in FIG. 3d, the distal support structure 265 can further include ports 338 through which an adhesive material (not shown) may be placed to adhere the sensor component 276 to the support structure 265 to fix the sensor component relative to the support structure.

The proximal support structure 264 has an outer diameter D1, and the distal support structure 265 has an outer diameter D2. The diameter D1 is generally larger than the diameter D2 to accommodate the sensor 268 that extends

within the proximal support structure 264. The passageways 280, 282 extend through the body wall portion 265 with the same radial spacing from the axis A2 as the respective passageways 270, 274 in the proximal support structure 264. Alternatively, the passageways 280, 282 in the distal support structure 265 may be spaced a different predetermined distance from the axis A2. For example, they may be spaced closer to the axis A2 to accommodate the smaller diameter of the steerable portion 265.

The overall length of the catheter 252 may be approximately 60 to 80 cm, although longer or shorter catheters may be suitable. The steerable body portion 262 may have a length of approximately 10 to 20 cm. In various embodiments, the lengths of the steerable and passive portions of the catheter 252 may be longer or shorter.

The passive flexible portion 260 of the catheter 252 may have an extruded construction with channels for the operational passageway 256, the steering wires 272, and/or the sensors 268, 276. Similarly, the distal flexible portion 262 of the catheter 252 may have an extruded construction with channels for the operational passageway 256, the steering wires 272, and/or the sensor 276. Alternatively, the flexible portions 260, 262 may have a multilayer construction (e.g., a set of coaxial catheters sandwiching tubes to direct the steering wires or sensors).

The steering wires 272 extend through the passive portion 260 of the catheter 252, through the passageways 270 of the proximal support structure 264, and through the steerable portion 262 of the catheter 252. The steering wires 272 may terminate in the passageways 280 of the distal support structure 265 or in a portion of the catheter 252 (not shown) that extends distally of the support structure 265. Similarly, the sensor component 276 extends through the passive portion 260 of the catheter 252, through the passageway 274 of the proximal support structure 264, and through the steerable portion 262 of the catheter 252. The sensor 276 may terminate in the passageway 282 of the distal support structure 265 or in a portion of the catheter 252 (not shown) that extends distally of the support structure 265. The sensor component 268 extends through the passageway 266 of the proximal support structure 264 but may be terminated proximally of steerable portion 262 to allow the steerable portion to navigate smaller anatomical body passageways.

The steering wires 272 are controlled by a drive system (e.g. the drive system 208). The drive system 208 may be incorporated as part of manipulator 102. Examples of drive systems and flexible surgical instruments with remote control steering mechanisms are described in U.S. Pat. No. 7,942,868, filed Jun. 13, 2007, entitled "Surgical Instrument With Parallel Motion Mechanism;" U.S. Pat. App. Pub. No. 2010/0331820, filed Jun. 30, 2009, entitled, "Compliant Surgical Device;" and U.S. Pat. App. Pub. No. 2010/0082041, filed Sep. 30, 2008, entitled "Passive Preload and Capstan Drive for Surgical instruments," the full disclosures of which are all incorporated by reference herein in their entirety. In various alternatives, the catheter 252 may be non-steerable with no integrated mechanism for operator control of the instrument bending, in which case, the steering wires 272 and their associated passageways may be omitted.

In this embodiment, the sensor component 268 can be an electromagnetic (EM) sensor component that includes one or more conductive coils that may be subjected to an externally, generated electromagnetic field. Each coil of the EM sensor component 268 then produces an induced electrical signal having characteristics that depend on the posi-

tion and orientation of the coil relative to the externally generated electromagnetic field. In one embodiment, the EM sensor system may be configured and positioned to measure six degrees of freedom, e.g., three position coordinates X, Y, Z and three orientation angles indicating pitch, yaw, and roll of a base point. These measurements are gathered by a tracking system e.g., tracking system **206**. Alternatively the EM sensor system may sense fewer degrees of freedom. Further description of an EM sensor system is provided in U.S. Pat. No. 6,380,732, filed Aug. 11, 1999, disclosing "Six-Degree of Freedom Tracking System Having a Passive Transponder on the Object Being Tracked," which is incorporated by reference herein in its entirety. If implemented as a six-degree of freedom EM sensor, size constraints may limit placement of sensor component **268** to the passive portion **260** of catheter **252** (e.g., within or adjacent to proximal support structure **264**) to allow the diameter of steerable portion **262** to be minimized for accessing smaller body lumens.

The sensor component **276** can include an optical fiber extending at least partially within the passageways **274**, **282**. The tracking system **206** is coupled to a proximal end of the sensor component **276**. In this embodiment, the fiber has a diameter of approximately 200 μm . In other embodiments, the dimensions may be larger or smaller.

The optical fiber of the sensor component **276** forms a fiber optic bend sensor for determining the shape of the steerable catheter portion **262**. In one alternative, optical fibers including Fiber Bragg Gratings (FBGs) are used to provide strain measurements in structures in one or more dimensions. Various systems and methods for monitoring the shape and relative position of an optical fiber in three dimensions are described in U.S. patent application Ser. No. 11/180,389, filed Jul. 13, 2005, disclosing "Fiber optic position and shape sensing device and method relating thereto;" U.S. Provisional patent application Ser. No. 12/047,056, filed on Aug. 10, 2010, disclosing "Fiber-optic shape and relative position sensing;" and U.S. Pat. No. 6,389,187, filed on Jun. 17, 1998, disclosing "Optical Fibre Bend Sensor," which are incorporated by reference herein in their entireties. In other alternatives, sensors employing other strain sensing techniques such as Rayleigh scattering, Raman scattering, Brillouin scattering, and Fluorescence scattering may be suitable.

In this embodiment, the optical fiber of the shape sensor **276** may include multiple cores within a single cladding. Each core may be single-mode with sufficient distance and cladding separating the cores such that the light in each core does not interact significantly with the light carried in other cores. In other embodiments, the number of cores may vary or each core may be contained in a separate optical fiber.

In some embodiments, an array of FBG's is provided within each core. Each FBG comprises a series of modulations of the core's refractive index so as to generate a spatial periodicity in the refraction index. The spacing may be chosen so that the partial reflections from each index change add coherently for a narrow band of wavelengths, and therefore reflect only, this narrow band of wavelengths while passing through a much broader band. During fabrication of the FBG's, the modulations are spaced by a known distance, thereby causing reflection of a known band of wavelengths. However, when a strain is induced on the fiber core, the spacing of the modulations will change, depending on the amount of strain in the core. Alternatively, backscatter or other optical phenomena that vary with bending of the optical fiber can be used to determine strain within each core.

Thus, to measure strain, light is sent down the fiber, and characteristics of the returning light are measured. For example, FBG's produce a reflected wavelength that is a function of the strain on the fiber and its temperature. This FBG technology is commercially, available from a variety of sources, such as Smart Fibres of Bracknell, England. Use of FBG technology in position sensors for robotic surgery is described in U.S. Pat. No. 7,930,065, filed Jul. 20, 2006, disclosing "Robotic Surgery System including Position Sensors Using Fiber Bragg Gratings," which is incorporated by reference herein in its entirety.

When applied to a multicore fiber, bending of the optical fiber induces strain on the cores that can be measured by monitoring the wavelength shifts in each core. By having two or more cores disposed off-axis in the fiber, bending of the fiber induces different strains on each of the cores. These strains are a function of the local degree of bending of the fiber. For example, regions of the cores containing FBG's, if located at points where the fiber is bent, can thereby be used to determine the amount of bending at those points. These data, combined with the known spacings of the FBG regions, can be used to reconstruct the shape of the fiber.

As described, the optical fiber of the shape sensor **276** is used to monitor the shape of the steerable portion **262** of the catheter **252**. More specifically, light passing through the optical fiber is processed by the tracking system **206** for detecting the shape of the portion **262** and for utilizing that information to assist in surgical procedures. The tracking system **206** may include a detection system for generating and detecting the light used for determining the shape of the catheter portion **262**. This information, in turn, can be used to determine other related variables, such as velocity and acceleration of the parts of a surgical instrument. By obtaining accurate measurements of one or more of these variables in real time, the controller can improve the accuracy of the robotic surgical system and compensate for errors introduced in driving the component parts. The sensing may be limited only to the degrees of freedom that are actuated by the robotic system, or may be applied to both passive (e.g., unactuated bending of the rigid structures between joints) and active (e.g., actuated movement of the instrument) degrees of freedom.

The probe **258** is sized to extend through the passageway **256** of the catheter **252** to capture images of the patient anatomy distal of the catheter. The probe **258** includes an elongated flexible body **284** having a proximal end **286** and a distal end **288** which includes a distal tip. In one embodiment, the flexible body **284** has an approximately 2 mm outer diameter. In other embodiments, the flexible body **284** outer diameter may be larger or smaller. The flexible body **284** may be formed from a transparent, semi-transparent, or opaque material. The flexible body **284** includes a channel **290** that runs longitudinally along at least a portion of the length of the flexible body. An image capture instrument **292** extends within the channel **290**. A sensor component **294** also extends through the channel **290**. As shown in FIG. 3e, the probe **258** optionally includes an alignment support structure such as rigid alignment frame **296** through which the sensor component **294** extends. The alignment frame **296** may extend within a portion of the channel **290** and is supported by the body **284**. Similar to the alignment support structures, the rigid frame **296** controls the placement of the sensor component **294** relative to the body **284** and relative to the image capture instrument **292**. In this embodiment, the sensor component **294** is generally axially aligned with the image capture instrument **292** along the central axis A2 of the body **284** and is positioned proximally of the image

capture instrument. The sensor component **294** may be adhered to the frame **296** to prevent movement. Optionally, other operational components, such as illumination devices or discrete fluid conduits (not shown), may extend within the channel **290**. In one aspect, the remaining portion of the channel **290**, not occupied by the instrument **292** or any other operational components, may be a flow channel for delivering fluid to or from the distal end **288** of the probe **258**. Further description of various embodiments of probes are described in U.S. Provisional Application No. 61/658,305, filed Jun. 11, 2012, entitled "Systems and Methods for Cleaning a Minimally Invasive Instrument," which is incorporated by reference herein in its entirety.

The image capture instrument **292** includes a stereoscopic or monoscopic camera disposed near the distal end **288** of the flexible body **284** for capturing images that are transmitted to and processed by an imaging system (e.g., imaging system **204**) for display. The imaging system **204** may be incorporated as part of visualization system **110** and display system **111**. The image capture instrument **292** includes cabling and various mechanical, optical, and electrical couplings (not shown) for interfacing with the imaging system **204**. Alternatively, the image capture instrument may be a coherent fiber-optic bundle, such as a fiberscope, that couples to the imaging system. The image capture instrument may be single or multi-spectral, for example capturing image data in the visible spectrum, or capturing image data in the visible and infrared or ultraviolet spectrums. In other various alternatives, the image capture instrument **292** may wirelessly communicate image data to the imaging system **204**.

The sensor component **294** can be an EM sensor component that includes one or more conductive coils that may be subjected to an externally generated electromagnetic field. Each coil of the EM sensor component **294** then produces an induced electrical signal having characteristics that depend on the position and orientation of the coil relative to the externally generated electromagnetic field. In one embodiment, the EM sensor system may be configured and positioned to measure five degrees of freedom of a base point. These measurements are gathered by the tracking system **206**. Alternatively the EM sensor system may sense fewer or more degrees of freedom. Further description of an EM sensor system is provided in the previously incorporated by reference U.S. Pat. No. 6,380,732. The five degree-of-freedom EM sensor component **294** may be smaller than the six degree-of freedom EM sensor **268**, thus permitting the probe **258** to have a diameter small enough to extend through the passageway **256** of the catheter **252**.

The tracking system **206** can use information received from the catheter EM sensor component **268**, the shape sensor component **276**, and optionally the probe sensor component **294** in determining the position, orientation, speed, pose, and/or shape of the steerable portion **262** of the catheter **252**, the image capture instrument **292**, a distal tip of the probe **258**, and/or other components or portions of the catheter **252**. The tracking system **206** may be implemented as hardware, firmware, software or a combination thereof which interact with or are otherwise executed by one or more computer processors, which may include the processors of a control system **116**.

The information from the tracking system **206** may be combined with concurrent information from the visualization system **110** and/or the previously recorded patient images to provide the surgeon or other operator with real-time position information on the display system **111** for use in the control of the system **250**. The control system **116** may

utilize the position information as feedback for positioning the catheter **252**. Various systems for using fiber optic sensors to register and display a surgical instrument with surgical images are provided in U.S. patent application Ser. No. 13/107,562, filed May 13, 2011, disclosing, "Medical System Providing Dynamic Registration of a Model of an Anatomical Structure for image-Guided Surgery," which is incorporated by reference herein in its entirety.

Any geometric variability in the relative separation between the various sensors or between the sensors and the steering wires affects the accuracy of the pose and shape information calculated using the combined data from the EM sensors and the shape sensor. Inaccuracies in the pose and shape information may cause errors in the control signals subsequently provided to move the steering wires. These inaccuracies may further cause error in the registration of the catheter and probe to anatomical images of the patient. The passageways in the proximal and distal support structures **264**, **265** of the catheter **252** and the frame **296** of the probe **258** tightly control the relative geometrical placement of the sensors **268**, **276**, **294** and the steering wires **272**. Controlling the relative alignment of the sensors and the steering wires reduces the geometric variability that would otherwise occur as the catheter and probe are maneuvered through tortuous anatomical lumens. Reducing this variability may improve the accuracy of the pose and shape calculations that rely upon assumptions about the relative locations of the sensors and steering wires.

Accurate registration of the catheter **252** and probe **258** to images of a patient anatomy (including prerecorded, schematic, or concurrent images) are based upon assumptions about the position of the sensors **268**, **276**, **294** and the relative motion of the sensors. For the assumptions to be accurate, the relative sensor poses should be accurately determined. As described above, the construction of the support structures **264**, **265** with dedicated passageways and the probe **258** with frames, serves to provide reliable information about the relative sensor poses, positions, and/or orientations.

In the embodiment described above, to provide reliable information, the shape sensor component **276** may be held in a fixed lateral position relative to the catheter **252**. Further, the shape sensor component **276** may be maintained in a fixed pose relative to the sensor component **268**, although longitudinal sliding may be permitted. Additionally, the shape sensor component **276** may be maintained in a fixed pose relative to the distal end and particularly the distal tip of the catheter **252**. Further, the sensor component **294** may be maintained in a fixed pose relative to the distal tip of the probe **258** and is generally aligned collinearly with the central axis of the probe (which is collinear with axis A2 when the probe **258** is inserted into the operational passageway **256**). Alternatively, the sensor component **294** may be disposed in a different known configuration within the probe **258**, such as parallel to the central axis of the probe. In alternative embodiments, the sensor components of the probe or catheter may be held in fixed positions, orientations, or poses relative to various locations on the catheter, probe, or specific operational components of the catheter or probe. Further, the sensor components may be held in alignment with various other operational components of the catheter or probe.

The mechanical tolerances for the passageways of the support structures and the frame of the probe may vary depending upon the needed accuracy. In various specific embodiments, suitable tolerances are described below. For example, in various embodiments, the shape sensor compo-

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nent **276** may be maintained in a fixed position (e.g., less than approximately 1 mm variation) and fixed orientation (e.g., less than approximately 1 degree of rotation variation) at a point of the shape sensor component closest to the EM sensor component **268**. In various embodiments, the same positioning/orientation of the shape sensor component **276** relative to steering wires **272** at the distal end region of catheter **250** can be maintained by support structure **265**. In various embodiments, the shape sensor component **276** may be maintained in a fixed lateral position (e.g., less than approximately 0.5 mm variation) and pitch/yaw orientation (e.g., less than approximately 0.5 degree of rotation variation) relative to the EM sensor component **268**. In various embodiments, the amount of roll induced on the shape sensor component **276** between the EM sensor component **268** and the tip of the catheter **252** may be maintained at less than approximately 5 degrees during articulation. For example, the sensor component **276** may have cross section shaped like a key structure that matches a key-hole shape in passageways **274/282** to limit the roll movement (e.g., rotation around the Z-coordinate direction) of the sensor **276**. In various embodiments, the distal end of the shape sensor component **276** may be maintained at a fixed position (e.g., approximately less than 0.5 mm variation) approximately 2 mm or less from the distal tip of the catheter. In various embodiments, the EM sensor component **294** may be maintained in a fixed position (e.g., less than approximately 1 mm variation) and fixed orientation (e.g., less than approximately 10 degrees of variation) relative to the distal end of the probe **258**. In various embodiments, the longitudinal axis of the EM sensor component **294** may be fixed collinearly (e.g., within approximately less than 0.5 mm and approximately less than 5 degrees of variation) with the central axis of the probe. In various embodiments, the shape sensor component **276** may have a lateral position relative to the steering wires that varies less than approximately 1 mm. In various embodiments, the shape sensor component **276** may have a lateral distance relative to the EM sensor component **268** that varies less than approximately 1 mm. In various embodiments, the shape sensor component **276** may have a lateral position relative to the distal tip of the catheter **252** that varies by less than approximately 1 mm.

In various alternative embodiments, the alignment support structures may be integrated with the catheter. For example, a section of the catheter near the steerable portion (e.g., immediately distal or proximal of the steerable portion) may be precision extruded or precision machined to form tightly tolerance passageways in the catheter. Alternatively, rigid support structures may be inserted into the catheter for fixing the sensor components. The inserted support structures may be held in place by an adhesive, a friction fit, or other known methods of adherence.

An alternative embodiment of a proximal support structure is illustrated in FIGS. 4 and 5. In this embodiment, a proximal support structure **300** has a body wall **302** through which a passageway **304** extends. The passageway **304** includes a circumferential boundary **306** and is sized for through passage of a probe (e.g., probe **258**) and is centrally aligned about an axis A3. A passageway **308** extends through the body wall **302** and is radially offset from and generally parallel to the axis A3. The passageway **308** is sized to mate with a sensor component such as sensor component **268**. The support structure **300** further includes a groove **310** sized to mate with the sensor component **276**. The groove **310** may generally retain the sensor component **276** near the circumferential boundary **306**, limiting or restricting lateral motion (X-Y coordinate directions) of the sensor component within

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the passageway **304**. The sensor component **276** may slide or rotate within the groove **310**. The support structure **300** further includes grooves **312** sized to receive steering wires **272**. The grooves **312** may generally retain the steering wires **272** near the circumferential boundary **306**, limiting or restricting lateral motion of the sensor component within the passageway **304** toward the axis A3 or radially about the axis A3. The steering wires **272** may slide or rotate within the grooves **312**. The support structure **300** may further include ports **314** through which an adhesive material (not shown) may be placed to adhere the sensor component **268** to the support structure **300** to prevent or limit motion of the sensor component relative to the support structure. Note that while various grooves (**310**, **312**) and passageways (**304**) are depicted and described as alignment features for exemplary purposes, in various other embodiments, such alignment features can include any combination of passageways, notches, grooves, ridges, pockets, or any other features within or on an internal/external surface of body wall **302**.

Referring now to FIG. 6, a method **400** of operating an endoscopy system includes at **402**, providing a catheter with an alignment support structure. The method also includes at **404**, providing a first sensor component extending within and laterally fixed with respect to the support structure. Optionally, at **406**, a steering component, such as steering wires, are provided to extend within the support structure. The steering wires are laterally fixed with respect to the support structure. At **408**, a probe is provided. A second sensor component extends within the probe and has a fixed pose relative to the tip of the probe. The method **400** includes, at **410**, acquiring data from the first sensor component. At **412**, data is acquired from the second sensor component. At **414**, the pose of the distal tip of the probe, in three-dimensional space, is determined with the data from the first and second sensor components. In some embodiments, the determination of **414** is performed using a relative position and/or orientation of the first and second sensors (with respect to each other and/or with respect to a central axis of the catheter) defined by the support structure. The pose of the distal tip of the probe can be registered with an image of the patient anatomy to provide the surgeon with accurate navigation information for moving the catheter and probe within the patient anatomy.

FIG. 7 illustrates a distal end of a probe **500** according to an embodiment of the disclosure. The probe **500** may be used as an alternative to probe **258** for use within the system **250**. The probe **500** is similar to the probe **258**, with the differences to be described. In this embodiment, the probe **500** includes an elongated flexible body **502**. The flexible body **502** includes a longitudinal channel **504** in which an image capture instrument **506** extends. A sensor component **508** also extends through the channel **504**. The sensor component **508** is illustrated schematically and may be positioned in any of a variety of ways within the channel **504**.

The probe **500** optionally includes support structures within the channel to support the image capture instrument and/or sensor component **508** in a fixed lateral position within the channel. The support structures may be constructed to hold the sensor component **508** and the image capture instrument **506** in different spatial relationships relative to each other or to the body **502**, including coaxial, non-coaxial, parallel alignments or angled relationships. Optionally, other operational components, such as illumination devices or discrete fluid conduits (not shown), may extend within the channel **504**. Further description of vari-

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ous components and embodiments of probes are described in the previously incorporated by reference U.S. Provisional Application No. 61/658,305.

Although the systems and methods have been described herein with respect to endoluminal probes, the systems and methods are also suitable for other applications in which in vivo cleaning of an instrument is advantageous. For example, the fluid delivery and cleaning systems and methods described may be suitable for use with ablation catheters, laser fibers, other minimally invasive instruments, or other types of endoscopic devices.

One or more elements in embodiments of the invention may be implemented in software to execute on a processor of a computer system such as control system 116. When implemented in software, the elements of the embodiments of the invention are essentially the code segments to perform the necessary tasks. The program or code segments can be stored in a processor readable storage medium or device that may have been downloaded by way of a computer data signal embodied in a carrier wave over a transmission medium or a communication link. The processor readable storage device may include any medium that can store information including an optical medium, semiconductor medium, and magnetic medium. Processor readable storage device examples include an electronic circuit; a semiconductor device, a semiconductor memory device, a read only memory (ROM), a flash memory, an erasable programmable read only memory (EPROM); a floppy diskette, a CD-ROM, an optical disk, a hard disk, or other storage device. The code segments may be downloaded via computer networks such as the Internet, Intranet, etc.

Note that the processes and displays presented may not inherently be related to any, particular computer or other apparatus. The required structure for a variety of these systems will appear as elements in the claims. In addition, the embodiments of the invention are not described with reference to any particular programming language. It will be appreciated that a variety of programming languages may be used to implement the teachings of the invention as described herein.

While certain exemplary embodiments of the invention have been described and shown in the accompanying drawings, it is to be understood that such embodiments are merely, illustrative of and not restrictive on the broad invention, and that the embodiments of the invention not be limited to the specific constructions and arrangements shown and described, since various other modifications may occur to those ordinarily skilled in the art.

What is claimed is:

1. A catheter system, comprising:
an elongate flexible catheter;
a support structure mounted on a distal portion of the elongate flexible catheter, the support structure including:
a first alignment feature configured to mate with a sensor such that the sensor is maintained parallel to a longitudinal axis of the support structure; and
a second alignment feature configured to mate with a navigation control device such that the navigation control device is fixed relative to the sensor in at least one degree of freedom.
2. The catheter system of claim 1, wherein a cross section shape of the sensor is configured to mate with a matching shape in the first alignment feature.
3. The catheter system of claim 1, wherein the navigation control device comprises a steering wire.

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4. The catheter system of claim 1, wherein the sensor is glued or press-fit to at least a portion of the first alignment feature.

5. The catheter system of claim 1, wherein the sensor extends partially within the support structure.

6. The catheter system of claim 1, wherein the sensor extends through the support structure.

7. The catheter system of claim 1, wherein the first sensor comprises a shape sensor.

8. The catheter system of claim 1, wherein the first alignment feature includes a passageway extending through the support structure, the support structure further including a port that couples an exterior surface of the support structure to an interior surface of the passageway of the first alignment feature.

9. The catheter system of claim 1, further comprising:
a second support structure comprising a third alignment feature configured to mate with the sensor and having an outer diameter that is larger than an outer diameter of the support structure.

10. The catheter system of claim 1, wherein the support structure comprises an operational passageway extending along a central axis, the operational passageway configured to receive a probe, wherein the first and second alignment features are radially offset from and parallel to the central axis.

11. The catheter system of claim 10, further comprising the probe, wherein the probe includes a sensor component.

12. The catheter system of claim 11, wherein the probe further includes an alignment frame supporting the sensor component in a fixed pose relative to an image capture instrument.

13. The catheter system of claim 12, further comprising a tracking system configured to receive first sensor data from the sensor and second sensor data from the sensor component and to determine a pose of a distal tip of the probe based on the first and second sensor data.

14. The catheter system of claim 1, wherein a proximal surface of the support structure is coupled to a distal surface of the distal portion of the elongate flexible catheter.

15. The catheter system of claim 1, wherein the support structure comprises a ring configured to fix the support structure to the distal portion of the elongate flexible catheter.

16. The catheter system of claim 1, wherein a proximal portion of the elongate flexible catheter comprises a passive portion and the distal portion of the elongate flexible catheter comprises a steerable portion.

17. A catheter system, comprising:

a first support structure mounted on a distal portion of an elongate flexible catheter, the first support structure including:

a first alignment feature configured to mate with a first sensor such that the first sensor is maintained parallel to a longitudinal axis of the first support structure; and

a second alignment feature configured to mate with a navigation control device such that the navigation control device is maintained parallel to the longitudinal axis of the first support structure and fixed relative to the first sensor in at least one degree of freedom; and

a second support structure mounted on a proximal portion of the elongate flexible catheter, the second support structure including:

a third alignment feature configured to mate with the first sensor; and

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a fourth alignment feature configured to mate with a second sensor.

18. The catheter system of claim **17**, further comprising a port formed in the first support structure, the port connecting an exterior surface of the first support structure to an interior surface of the first alignment feature. 5

19. The catheter system of claim **17**, wherein the first support structure comprises a first set of steering wire passageways, including the second alignment feature, and the second support structure comprises a second set of steering wire passageways, at least one steering wire, including the navigation control device, extending through the second set of steering wire passageways and into the first set of steering wire passageways. 10

20. The catheter system of claim **17**, wherein the first support structure is such that a proximal surface of the first support structure is coupled to a distal surface of the distal portion of the elongate flexible catheter. 15

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