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IRRIGATION FLOW SENSOR SYSTEMS AND METHODS OF DETECTING IRRIGATION FLOW

Abstract

Some embodiments provide an irrigation flow sensor system, comprising: a housing forming a fluid channel to cooperate with conduits of an irrigation system; a paddle wheel device with at least a first blade of a set of the blades comprises a magnetic element; the paddle wheel device is positioned with at least a portion of the blades extends into the fluid channel as the blades rotate about an axis; a magnetic sensor proximate a pathway of the magnetic element as it rotates configured to provide a sensor output every time the magnetic element passes the magnetic sensor; a switch coupled to the magnetic sensor and a current loop, wherein the switch in an activate state is configured to temporarily change the current in the current loop in response to the sensor output, with a rate of change in current corresponding to a flow rate of the fluid flowing.

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Background/Summary

CROSS-REFERENCE TO RELATED APPLICATIONS [0001] This application is a continuation U.S. application Ser. No. 18/412,389 filed Jan. 12, 2024, which is a continuation U.S. application Ser. No. 17/242,253 filed Apr. 27, 2021 (Docket No. 8473-152043-US), which claims the benefit of: U.S. Provisional Application No. 63/016,159 filed Apr. 27, 2020 (Docket No. 8473-144745-US), and U.S. Provisional Application No. 63/161,127 filed Mar. 15, 2021 (Docket No. 8473-149243-US), each of which is incorporated herein by reference in its entirety.

BACKGROUND

Field of the Invention

[0002] The present invention relates generally to determining flow rates within irrigation systems.

Discussion of Related Art

[0003] Many types of irrigation systems enable automated irrigation of plant life. With some plant life and/or in some geographic regions irrigating can be costly. The amount of water applied to the plant life can be critical. Accordingly, some systems utilize sensor data to aid in controlling the irrigation system and/or the quantity of water applied.

BRIEF SUMMARY OF THE INVENTION

[0004] Several embodiments of the invention advantageously address the needs above as well as other needs by providing a system to determine and track water flow in a conduit, which can be used in controlling irrigation. Some embodiments provide an irrigation flow sensor system, comprising: a housing secured with and/or forming at least a portion of a fluid channel. The fluid channel comprises a first port and a second port and is configured to transport fluid between the first port and the second port, wherein the first port is configured to couple with a first conduit of a fluid path, and the second port is configured to couple with a second conduit of the fluid path of an irrigation system to transport water to irrigation distribution devices configured to distribute water over a geographic area; a paddle wheel device comprising a set of blades configured to rotate about an axis due to a fluid flowing through the fluid channel, wherein at least a first blade of the set of the blades comprises a magnetic element, and wherein the paddle wheel device is positioned relative to the fluid channel such that at least a portion of each of the blades sequentially extend into the fluid channel as the blades rotate about the axis; a magnetic sensor within a sealed portion of the housing outside of the fluid channel and proximate to a pathway of the magnetic element as the magnetic element and blades rotate about the axis, wherein the magnetic sensor is configured to provide a sensor output at a first state every time the magnetic element passes the magnetic sensor; a switch coupled to the magnetic sensor, wherein the switch is coupled to a current loop, wherein the switch in an active state is configured to temporarily change the current in the current loop to a first current flow value in response to the sensor output from the magnetic sensor being in the first state such that the current loop varies between a second current flow value when the switch is not

active in a non-active state and the first current flow value when the switch is in the active state based on the first state of the sensor output from the magnetic sensor, wherein a frequency of the transitions between the second current flow value and the first current flow value correspond to a flow rate of the fluid flowing through the flow conduit.

[0005] Additionally, some embodiments provide methods of obtaining a rate of fluid flow through an irrigation conduit, comprising: detecting, by a magnetic sensor positioned within a sealed portion of a housing of an irrigation flow sensor system and proximate blades of a paddle wheel device of the irrigation flow sensor system while not being exposed to a fluid passing through a fluid channel secured with and/or formed in the housing and into which at least a portion of each of the blades of the paddle wheel device sequentially extend as the blades rotate about an axis in response to the irrigation fluid flowing through the fluid channel of the irrigation flow sensor system, a magnetic element cooperated with a first blade of the blades of the paddle wheel device as the magnetic element moves along a circular pathway as the magnetic element rotates about the axis; and controlling a switch coupled with the magnetic sensor and a current loop to control current within the current loop comprising: receiving a sensor output from the magnetic sensor at the switch; and causing the switch to transition between a non-active state and an active state to temporarily change the current to a first current flow value through the current loop in response to the pulse a change to a first state of the sensor output from the magnetic sensor and causing the current in the current loop to vary between a second current flow value when the switch is not active in the non-active state and the first current flow value when the switch is in the active state based on the first state of the sensor output from the magnetic sensor, wherein a frequency of the transitions between the second current flow value and the first current flow value correspond to a flow rate of the fluid flowing through the flow conduit.

[0006] Some embodiments provide an irrigation system, comprising: an irrigation controller comprising a plurality of drive circuits and a control circuit coupled with the drive circuits to control the activation of the drive circuits; a plurality of valves communicatively coupled with one of the plurality of drive circuits and controlled by the activation of the corresponding one of the drive circuits, wherein each of the plurality of valves is cooperated with one of multiple different fluid conduits through which water passes; a plurality of irrigation distribution devices fluidly cooperated with one of the plurality of fluid conduits and configured to distribute water over a corresponding portion of a geographic area to be irrigated; and an irrigation flow sensor system comprising: a housing forming at least a portion of a fluid channel configured to cooperate between two of the plurality of fluid conduits and to transport fluid between a first port and a second port; a paddle wheel device comprising a set of blades configured to rotate about an axis due to the water flowing through the fluid channel, wherein at least a first blade of the set of the blades comprises a magnetic element, and wherein the paddle wheel device is positioned relative to the fluid channel such that at least a portion of each of the blades sequentially extend into the fluid channel as the blades rotate about the axis; a magnetic sensor within a sealed portion of the housing outside of the fluid channel and proximate to a pathway of the magnetic element as the magnetic element and blades rotate about the axis, wherein the magnetic sensor is configured to provide a sensor output at a first state every time the magnetic element passes the magnetic sensor; and a switch coupled to the magnetic sensor, wherein the switch is coupled to a current loop, wherein the switch in an active state is configured to temporarily change the current to a first current flow value in the current loop in response to the sensor output from the magnetic sensor being in the first state such that the current loop varies between a second current flow value when the switch is not active in a non-active state and first current flow value when the switch is in the active state based on the first state of the sensor output from the magnetic sensor, wherein a frequency of the transitions between the first current flow value and the second current flow value correspond to a flow rate of the water flowing through the flow conduit; wherein the control circuit is configured to determine the flow rate of the water through the fluid channel as a function of the frequency of the transitions between

the first current flow value and the second current flow value, and adjust an irrigation schedule based on of the flow rate of the water.

Description

BRIEF DESCRIPTION OF DRAWINGS

[0007] The above and other aspects, features and advantages of several embodiments of the present invention will be more apparent from the following more particular description thereof, presented in conjunction with the following drawings.

[0008] FIG. 1 shows a simplified block diagram of the exemplary irrigation system, in accordance with some embodiments.

[0009] FIG. 2 illustrates a simplified block diagram of an exemplary flow sensor system, in accordance with some embodiments.

[0010] FIGS. 3A-3B illustrate simplified cross-sectional views of exemplary flow sensor systems of FIG. 2, in accordance with some embodiments.

[0011] FIG. 4A illustrates a simplified representation of a paddle wheel device, in accordance with some embodiments.

[0012] FIG. 4B illustrates a simplified representation of an exemplary paddle wheel device in accordance with some embodiments.

[0013] FIG. 4C illustrates a simplified representation of another exemplary paddle wheel device, in accordance with some embodiments.

[0014] FIGS. 4D-4E illustrate a frontside perspective view and a backside perspective view, respectively, of a simplified representation of an exemplary paddle wheel device, in accordance with some embodiments.

[0015] FIG. 4F illustrates a magnified view of a magnet bore and axle bore of an exemplary paddle wheel device, in accordance with some embodiments.

[0016] FIG. 4G illustrates a simplified representation of a paddle wheel device, in accordance with some embodiments.

[0017] FIG. 5 illustrates a partially exposed view of a flow sensor system with a lid portion removed from the housing, in accordance with some embodiments.

[0018] FIG. 6A illustrates an exposed view of the flow sensor system with a circuitry housing portion of the housing removed from a conduit portion defining the fluid channel, in accordance with some embodiments.

[0019] FIG. 6B illustrates a partial, exploded and exposed view of the flow sensor system with the housing removed, in accordance with some embodiments.

[0020] FIG. 6C illustrates a simplified, partial cross-sectional view of an exemplary conduit portion of a flow sensor system and a side view of an exemplary paddle wheel device, in accordance with some embodiments.

[0021] FIG. 6D illustrates a simplified overhead view of an exemplary paddle wheel device cooperated with an exemplary conduit portion of a flow sensor system, in accordance with some embodiments.

[0022] FIG. 6E illustrates a magnified, perspective view of an exemplary axle positioned within an exemplary recess of a conduit portion of a flow sensor system, in accordance with some embodiments.

[0023] FIG. 6F illustrates a simplified, side view of an exemplary axle positioned within an exemplary recess of a conduit portion of a flow sensor system, in accordance with some embodiments.

[0024] FIGS. 6G-6K illustrate simplified representations of exemplary paddle wheel devices and an exemplary axles, in accordance with some embodiments.

[0025] FIGS. **6L-6M** illustrate exemplary flow sensor systems exposing the paddle wheel device, in accordance with some embodiments.

[0026] FIGS. **6N-6O** illustrate simplified side views of exemplary tapered axle recesses and exemplary lateral ends of an axle, in accordance with some embodiments.

[0027] FIG. **7** illustrates a simplified circuit diagram of an exemplary flow sensor system, in accordance with some embodiments.

[0028] FIGS. **8A-8B** illustrate a simplified circuit diagram of an exemplary sensing circuit of an exemplary flow sensor system, in accordance with some embodiments.

[0029] FIG. **8C** illustrates a simplified block diagram of an exemplary irrigation system utilizing a flow sensor system, in accordance with some embodiments.

[0030] FIG. **9** illustrates a simplified flow diagram of an exemplary process of detecting and/or obtaining a rate of fluid flow through an irrigation conduit, in accordance with some embodiments.

[0031] FIG. **10** illustrates an exemplary system for use in implementing methods, techniques, systems, devices, apparatuses, servers, sources and the like in providing flow sensor data and/or controlling irrigation based on flow sensor data, in accordance with some embodiments.

[0032] FIG. **11** illustrates a simplified perspective view of an exemplary filter, in accordance with some embodiments.

[0033] FIG. **12** illustrates a simplified, cross-sectional view of portion of a flow sensor system with a filter, in accordance with some embodiments.

[0034] FIGS. **13-16** illustrate simplified perspective views at various different angles of an exemplary lid portion of a flow sensor system, in accordance with some embodiments.

[0035] FIG. **17** illustrates a cross-sectional view of an exemplary lid portion cooperated with an exemplary housing of an exemplary flow sensor system, in accordance with some embodiments.

[0036] FIG. **18** illustrates a simplified overhead view of an interior of an exemplary housing of a flow sensor system, in accordance with some embodiments.

[0037] FIG. **19** illustrates a perspective view of the interior of the exemplary housing illustrated in FIG. **18**, in accordance with some embodiments.

[0038] FIGS. **20A-20B** illustrate a simplified circuit diagram of an exemplary sensing circuit of an exemplary flow sensor system, in accordance with some embodiments.

[0039] FIG. **21** shows a cross-sectional view of an exemplary flow sensor system that has a reduced interior cross-sectional area proximate the paddle wheel device, in accordance with some embodiments.

[0040] FIG. **22** shows a zoomed in view of a portion of the cross-sectional view of the exemplary fluid channel of FIG. **21**, in accordance with some embodiments.

[0041] FIGS. **23A-23B** illustrate angled, cross-sectional views of flow sensor systems, in accordance with some embodiments.

[0042] FIG. **24** illustrates a simplified cross-sectional view, along a widthwise axis, of an exemplary flow sensor system, in accordance with some embodiments.

[0043] FIG. **25** illustrates a simplified block diagram of an exemplary irrigation system, in accordance with some embodiments.

[0044] FIG. **26** illustrates a simplified block diagram of an exemplary flow sensor system in communication with an irrigation controller, in accordance with some embodiments.

[0045] Corresponding reference characters indicate corresponding components throughout the several views of the drawings. Skilled artisans will appreciate that elements in the figures are illustrated for simplicity and clarity and have not necessarily been drawn to scale. For example, the dimensions of some of the elements in the figures may be exaggerated relative to other elements to help to improve understanding of various embodiments of the present invention. Also, common but well-understood elements that are useful or necessary in a commercially feasible embodiment are often not depicted in order to facilitate a less obstructed view of these various embodiments of the present invention.

DETAILED DESCRIPTION

[0046] The following description is not to be taken in a limiting sense, but is made merely for the purpose of describing the general principles of exemplary embodiments. The scope of the invention should be determined with reference to the claims. Reference throughout this specification to “one embodiment,” “an embodiment,” “some embodiments”, “an implementation”, “some implementations”, “some applications”, or similar language means that a particular feature, structure, or characteristic described in connection with the embodiment is included in at least one embodiment of the present invention. Thus, appearances of the phrases “in one embodiment,” “in an embodiment,” “in some embodiments”, “in some implementations”, and similar language throughout this specification may, but do not necessarily, all refer to the same embodiment.

[0047] Furthermore, the described features, structures, or characteristics of the invention may be combined in any suitable manner in one or more embodiments. In the following description, numerous specific details are provided, such as examples of programming, software modules, user selections, network transactions, database queries, database structures, hardware modules, hardware circuits, hardware chips, etc., to provide a thorough understanding of embodiments of the invention. One skilled in the relevant art will recognize, however, that the invention can be practiced without one or more of the specific details, or with other methods, components, materials, and so forth. In other instances, well-known structures, materials, or operations are not shown or described in detail to avoid obscuring aspects of the invention.

[0048] Generally speaking, pursuant to various embodiments, systems, apparatuses and methods are provided herein useful to in controlling irrigation based on water flow within one or more irrigation pipes, conduits, tubes, and the like. Irrigation systems can include one or more flow sensors to provide flow data to one or more irrigation control devices that can utilize the flow data in determining whether to make adjustments and/or what adjustments to make in controlling irrigation, as well as shutdown the irrigation system in the event an unintended irrigation event is occurring, detect damage to the irrigation system and/or other benefits.

[0049] Some embodiments provide one or more irrigation flow sensor system, comprising: a housing forming at least a portion of a fluid channel configured to transport fluid between a first port and a second port, wherein the first port is configured to couple with a first conduit of a fluid path, and the second port is configured to couple with a second conduit of the fluid path of an irrigation system to transport water to irrigation distribution devices configured to distribute water over a geographic area; a paddle wheel device comprising a set of blades configured to rotate about an axis due to a fluid flowing through the fluid channel, wherein at least a first blade of the set of the blades comprises a magnetic element, and wherein the paddle wheel device is positioned relative to the fluid channel such that at least a portion the blades extend into the fluid channel as the blades rotate about the axis; a magnetic sensor within a sealed portion of the housing outside of the fluid channel and proximate to a pathway of the magnetic element as the magnetic element rotates about the axis, wherein the magnetic sensor is configured to provide a sensor output at a first state every time the magnetic element passes the magnetic sensor; a switch coupled to the magnetic sensor, wherein the switch is coupled to a current loop, wherein the switch in an active state is configured to temporarily change the current to a first current flow value in the current loop in response to the sensor output from the magnetic sensor being in the first state such that the current loop varies between a second current flow value when the switch is not active in a non-active state and the first current flow value when the switch is in the active state based on the first state of the sensor output from the magnetic sensor, wherein a frequency of the transitions between the second current flow value and the first current flow value correspond to a flow rate of the fluid flowing through the flow conduit.

[0050] Further, some embodiments provide methods of obtaining a rate of fluid flow through an irrigation conduit, comprising: detecting, by a magnetic sensor positioned within a sealed portion of a housing of an irrigation flow sensor system and proximate blades of a paddle wheel device of

the irrigation flow sensor system while not being exposed to a fluid passing through a fluid channel formed in the housing and into which at least a portion of each of the blades of the paddle wheel device extend as the blades rotate about an axis in response to the irrigation fluid flowing through the fluid channel of the irrigation flow sensor system, a magnetic element cooperated with a first blade of the blades of the paddle wheel device as the magnetic element moves along a rotational or circular pathway as the magnetic element rotates about the axis; controlling a switch coupled with the magnetic sensor and a current loop to control current within the current loop comprising: receiving at the switch a sensor output from the magnetic sensor; causing the switch to transition between a non-active state and an active state to temporarily change the current to a first current flow value through the current loop in response to a change to a first state of the sensor output from the magnetic sensor and causing the current in the current loop to vary between a second current flow value when the switch is not active in the non-active state and the first current flow value when the switch is in the active state based on the first state of the sensor output from the magnetic sensor, wherein a frequency of the transitions between the second current flow value and the first current flow value correspond to a flow rate of the fluid flowing through the flow conduit.

[0051] FIG. 1 shows a simplified block diagram of the exemplary irrigation system **100**, in accordance with some embodiments. The irrigation system **100** includes one or more irrigation controllers **102**, control modules or other such control devices that electrically and/or communicatively couple with one or more valves **104** cooperated with irrigation conduit **106**, pipes or the like that are configured to carry water, nutrients and/or other such fluids from one or more water sources (not shown) to one or more water distribution devices **108** (e.g., sprinklers, drip lines, etc.), in accordance with some embodiments. Each of the one or more irrigation controllers **102** couple with one or more irrigation valves **104** over controller output or activation lines **112**, each coupled to a valve controller cooperated with at least one corresponding valve, which are often located in the region to be irrigated, an electrical switch to activate or deactivate other irrigation devices (e.g., pumps, drain systems, etc.) and/or non-irrigation devices (e.g., lighting or other devices) controlled by the irrigation controller **102**. Each valve **104** can be cooperated with one or more irrigation conduits **106** to control the flow of water to one or more water distribution devices **108** (e.g., sprinkler devices, drip lines and/or other irrigation devices).

[0052] The irrigation controller is configured to control the one or more valves **104** in controlling the flow of water through the irrigation system in implementing and controlling irrigation to plant life within one or more irrigation areas. Typically, the irrigation controller controls the valves **104** in accordance with one or more irrigation schedules. In some embodiments, the irrigation controller **102** includes one or more control circuits **120** that couple with one or more drive circuits **122** and control the activation of the drive circuits. The plurality of valves **104** can be communicatively coupled with at least one of the plurality of drive circuits and controlled by the activation of the corresponding one of the drive circuits. Again, each of the plurality of valves is typically cooperated with one of multiple different fluid conduits **106** through which water passes, with the plurality of irrigation distribution devices **108** fluidly cooperated with one of the plurality of fluid conduits. The irrigation distribution devices are configured to distribute water over a corresponding portion of an area to be irrigated.

[0053] The irrigation system further includes one or more flow sensor systems **110** communicatively coupled via wired and/or wireless communication with the irrigation controller **102**. The flow sensor is configured to detect the flow of the water through the conduit **106** and communicate flow data to the irrigation controller **102** for use in controlling the irrigation over the irrigation area. In some embodiments, the irrigation controller **102** is configured to control of irrigation based on water flow data, which in some instances may include modifying or interrupting execution of one or more watering schedules according to several embodiments. The irrigation system further includes at least one water flow sensor system **110** that communicatively couples with the separate irrigation controller **102**. The flow sensor system **110** includes at least one flow

indicator output/input configured to communicatively couple with the separate irrigation controller **102**. It is noted that the above and below are described with reference to the flow sensor system **110** coupling with an irrigation controller. It will be appreciated, however, that the flow sensor system can, in some embodiments, operate with other system controllers. These other system controllers may house or facility management system controllers that control other systems (e.g., heating, air conditioning, fountain, gate, lighting, etc.) in addition to irrigation.

[0054] Typically, the irrigation controller operates local at the site where water flow is being monitored and/or irrigation is being controlled. In other implementations, however, the irrigation controller may partially or fully be remote from the flow sensor system. Accordingly, the flow sensor system is not limited to operate with an irrigation controller, but instead can operate with other types of control systems, including other types of non-irrigation controllers that are concerned with flow along a conduit, pipe, duct, or the like. FIG. 1 shows a single flow sensor system **110**. It is noted, however, that the irrigation system can include any relevant number of flow sensors. Typically, a single flow sensor system is cooperated with a conduit. In some implementations, however, more than one flow sensor can be cooperated with a single conduit. This may be advantageous for long conduits and/or conduits having numerous irrigation distribution devices **108** and/or sub-branches of additional conduits along a length of the conduit.

[0055] In some implementations, the flow sensor system **110** provides a hardwire coupling with the irrigation controller **102**. In other embodiments, the flow sensor system includes one or more wireless transmitters and/or wireless transceivers **111** that at least wirelessly transmit data to the irrigation controller. The flow sensor system **110** may include one or more transmitters and/or transceivers configured to wired and/or wirelessly communicate with the irrigation controller **102**, a user's separate smartphone, tablet, etc., and/or other devices via wired and/or wireless communication and/or computer networks. In some embodiments, the flow sensor system **110** is connected to one of one or more irrigation controller interfaces **114** (e.g., flow sensor input, a rain sensor input, etc.) of the irrigation controller **102**.

[0056] Further, the irrigation controller **102**, in some embodiments, may include one or more wired and/or wireless transceivers **124**. The transceiver **124** can allow the irrigation controller **102** to wired and/or wirelessly communicate over one or more computer and/or communications networks **128** with external components, such as but not limited to one or more central irrigation controllers **130**, one or more user computing devices **132** (e.g., smart phone, tablet, computer, laptop, etc.), one or more sensors local at the irrigation site where the irrigation system **100** is implemented, a weather service server **134**, other third party servers, other such components, or a combination of two or more of such components.

[0057] FIG. 2 illustrates a simplified block diagram of an exemplary flow sensor system **110** in accordance with some embodiments. FIG. 3A illustrates a simplified cross-sectional view of an exemplary flow sensor system **110** of FIG. 2, in accordance with some embodiments. FIG. 3B illustrates a simplified cross-sectional view of an alternative exemplary flow sensor system **110** of FIG. 2, in accordance with some other embodiments. Referring to FIGS. 1-3B, the irrigation flow sensor system **110** includes a housing **202** that is secured with a paddle wheel mounting area **203** secured with and/or formed as part of the fluid channel **302** (e.g., screws, bolts, nuts, rivets, epoxy, melt-boding, heat sealing, snap-and-fit, friction, other such methods, or combination of two or more methods), and/or a portion of the housing is formed as part of the fluid channel **302**. In some implementations, the housing can define and/or form at least a portion of the fluid channel **302**. The fluid channel is configured to transport fluid between a first port **304** and a second port **306**. The first port **304** is configured to couple with a first conduit **106** of a fluid path, and the second port **306** is configured to couple with a second conduit **106** of the fluid path of an irrigation system to transport water to irrigation distribution devices **108** that are each configured to distribute water over one or more geographic areas.

[0058] The flow sensor system **110** further includes a paddle wheel device **308** or other rotational

device positioned to be rotated in response to a flow of fluid through the fluid channel **302**. In some embodiments, the housing includes a paddle wheel wall **307** that forms a paddle wheel cavity **309** within which the paddle wheel device **308** is positioned and exposes at least a portion of one or more of the blades to the fluid flow through the fluid channel **302**. Further, the paddle wheel cavity **309**, in some embodiments, is fluidly cooperated with and/or defines part of the fluid channel **302** exposing at least a portion of the paddle wheel to the fluid within the fluid channel **302**. In some embodiments, the fluid channel **302** includes a paddle wheel aperture **305** formed in the wall of the fluid channel **302** and is aligned with and configured to cooperate with a portion of the paddle wheel wall **307** to form at least part of the paddle wheel cavity **309**. The paddle wheel aperture **305** is formed, in some embodiments, with aperture walls extending away from a conduit portion **322** of the fluid channel **302**. The aperture walls can be configured to align with and cooperate with paddle wheel wall **307** and/or a bottom portion of the housing **202**. One or more fluid seals, O-rings, gaskets and/or other structures can be utilized to fluidly seal the housing with the fluid channel **302**. FIG. **4A** illustrates a simplified representation of an exemplary paddle wheel device **308** in accordance with some embodiments. Referring to FIGS. **1-4A**, in some embodiments, the paddle wheel device **308** includes a set of two or more blades **310**, paddles, propellers, other such structures or combination of two or more of such structures. The set of blades are configured to rotate about a rotational axis of the paddle wheel device **308** in response to a fluid flowing through the fluid channel **302**. The paddle wheel device **308** can be constructed from one or more ceramics, metals, plastics, polyvinyl chloride (PVC), polypropylene (PP), glass and/or fiberglass filled or infused PP (e.g., 16% glass filled PP), other plastic, fiberglass infused plastic, other materials, or a combination of two or more of such materials.

[0059] In the embodiment illustrated in FIG. **4A**, the paddle wheel device **308** includes a central bore **311**, channel, hole or other such cavity through which an axle **312**, shaft, rod, pin or the like can be positioned to extend through the central bore **311** and be exposed on opposite sides of the paddle wheel device enabling the paddle wheel device to be cooperated with the housing **202** and/or conduit portion **322** of the flow sensor system. The axle **312** allows the paddle wheel device **308** to rotate about the axle, which is typically aligned with the rotational axis. Some embodiments further include one or more central bore bushings **404**, bearings or the like through which the axle **312** can extend and cooperate. The central bore bushing **404** is configured to reduce friction and enhance or otherwise improve the ease of rotation of the paddle wheel device. The bushings and/or the axle can be implemented through one or more materials, such as but not limited to, ceramics, metals, plastics, coated with Polytetrafluoroethylene (PTFE), PVC, polypropylene (PP), glass and/or fiberglass filled or infused PP (e.g., 16% glass filled PP), other plastic, fiberglass infused plastic, other such materials, or a combination of two or more of such materials. In some embodiments, the use of a bushing formed from a ceramic has been found to resist shavings from etching away from the bushing in a gritty fluid environment, such shavings potentially increasing the likelihood of causing the paddle wheel to get stuck or experience limited movement.

[0060] FIG. **4B** illustrates a simplified representation of an exemplary paddle wheel device **308** in accordance with some embodiments. Referring to FIGS. **1-3B** and **4B**, in some embodiments, the paddle wheel device **308** includes a set of two or more blades **310**, paddles, propellers, other such structures or combination of two or more of such structures. The paddle wheel device **308** can further include a pair or set of protruding posts **315**, stems, pins, rods or the like aligned with the rotational axis and forming a fixed axle. In some applications, the each of the posts **315** protrude from opposite sides of the central hub region **403**. Further, in some embodiments, the posts **315** are formed of the same material as the central region of the paddle wheel device (e.g., formed through injection molding). Typically, the fixed posts **315** rotates with the paddle wheel device. The set of blades are configured to rotate about the rotational axis of the paddle wheel device **308** in response to a fluid flowing through the fluid channel **302**. In the embodiment illustrated in FIG. **4B**, each of the posts **315** can be configured to cooperate with a separate bushing, bearing or the like that

enhances rotation of the paddle wheel device and/or reduces friction, providing enhanced life of the paddle wheel device. These separate bushings can be positioned in and/or fit within recesses, conical shaped opening or the like in the housing **202** and/or conduit portion **322** of the flow sensor system. Further, the separate bushings can be implemented through one or more materials, such as but not limited to, ceramics, metals, plastics, other such materials, or a combination of two or more of such materials. In some implementations, the bushings are hollow, cylindrical bushings that slide fit over one of the posts **315**. In some embodiments, the use of bushings formed from a ceramic have been found to resist shavings from etching away from the bushing in a gritty fluid environment, such shavings potentially increasing the likelihood of causing the paddle wheel to get stuck or experience limited movement.

[0061] Referring to FIGS. **1-4B**, in some embodiments, one or more of the set of the blades **310** includes one or more magnetic elements **314**. In some applications the paddle wheel device includes one or more pairs of magnetic elements **314** positioned on opposite blades **310** to provide a balance to the paddle wheel device. Further, in some embodiments, the magnetic elements of an opposing pair of magnetic elements are positioned to establish opposite polarities that can be detected by one or more magnetic sensor systems of the flow sensor system **110**. The magnetic elements **314**, in some implementations, are positioned at the distal ends of the blades (e.g., see FIG. **4A**). In other embodiments, the magnetic elements may be positioned in the respective blade an offset distance **405** from the distal end **450** of the blade (e.g., see FIG. **4B**). Additionally or alternatively, one or more of the sets of blades not including a magnetic element **314** includes an additional weight element that has a weight substantially the same as the weight of the magnetic elements **314**. This balances the total paddle wheel device.

[0062] In some embodiments, one or more or all of the blades **310** additionally or alternatively include an enhanced region **402** positioned at or about an exterior or distal end of the blade away from the rotational axis **350**. This enhanced region **402** is configured with an increased thickness relative to a thickness of the blade between the enhanced region **402** and a central hub region **403** positioned at the center of the paddle wheel device **308** and through which is formed the central bore **311**. The enhanced region **402** in part compensates for added stresses applied to the blades, such as impact by debris, grit and the like flowing through the conduit, fluid flow and/or friction, other such effects and typically a combination of such effects. In the illustrated embodiment, the enhanced region **402** is rounded, cylindrical, pyramid, or other relevant shape, and typically has a larger diameter than a thickness of the blade **310**. In some implementations, the magnetic elements **314** are positioned within a bore, channel or other structure formed within the enhanced region **402** of the one or more blades that include magnetic elements. For example, in some embodiments each of the blades **310** of the set of blades comprises an enhanced region **402** positioned at a distal end of the blade away from a rotational axis **350** of the paddle wheel device **308**. The enhanced region **402**, in some implementations, comprises an increased thickness relative to a thickness of the blade between the enhanced region and a central hub region of the paddle wheel device. Further, in some embodiments as illustrated in FIG. **4A**, one or more of the magnetic elements **314** are positioned within a respective enhanced region **402** of the respective blade **310**. In other embodiments, as illustrated in FIG. **4B**, the one or more magnetic elements **314** are cooperated with a respective blade **310** in a position other than in the enhanced region **402**. For example, one or more blades may include a magnet receiving area positioned closer to the rotational axis **350** than the enhanced region **402** (e.g., and the magnetic element is press fit into the magnet receiving region).

[0063] Typically, the paddle wheel device **308** is positioned relative to the fluid channel **302** such that at least a portion of each of the blades **310** sequentially extend into the fluid channel to be contacted by the fluid flow forcing the blades and paddle wheel device to rotate about the axis and the magnetic elements rotate along a pathway as the magnetic elements rotate with the blades about the axis. The paddle wheel device and/or some or all of the blades may be constructed with different widths **406** and/or lengths. In some embodiments, for example, at least the distal ends

have an increased width to increase the area of the blade exposed to the water traveling through the fluid channel **302**. Similarly, the longer blades extend further into the fluid path of the fluid channel enhancing the area of the blades exposed to the fluid flow.

[0064] FIG. **4C** illustrates a simplified representation of another exemplary paddle wheel device **308** in accordance with some embodiments. Referring to FIGS. **1-3B** and **4C**, in some embodiments, the paddle wheel device **308** includes a set of two or more blades **310**, paddles, propellers, other such structures or combination of two or more of such structures. Typically, the paddle wheel device is secured within the flow sensor system **110** so that at least a portion of each blade **310** of the set of blades extends into the fluid channel **302** and is configured to be contacted by the fluid passing through the fluid channel **302** of the flow sensor system. The movement of the fluid through the fluid channel and contacting at least the portion of the blades **310** induces rotation of the paddle wheel device **308** about a rotational axis **350** of the paddle wheel device **308**. In the embodiment illustrated in FIG. **4C**, the paddle wheel device **308** includes a central bore **311**, channel or other such cavity through which a separate axle **312**, shaft or the like can be positioned to extend through the central bore **311** and be exposed on opposite sides of the paddle wheel device enabling the paddle wheel device to be cooperated with the housing **202** and/or conduit portion **322** of the flow sensor system. In some embodiments, the axle **312** allows the paddle wheel device **308** to rotate about the axle, which is typically aligned with the rotational axis **350**. In other embodiments, the axle **312** rotates with the rotation of the paddle wheel device. The axle can be constructed from and/or implemented through one or more materials, such as but not limited to, ceramics, metals, plastics, other such materials, or a combination of two or more of such materials. In some embodiment, the portions of the axle **312** protruding from the sides of the paddle wheel device **308** are configured to cooperate with the housing **202** and/or conduit portion **322** of the flow sensor system to position the paddle wheel device within the flow sensor system **110** such that the paddle wheel device rotates when fluid flows through the flow sensor system. In some embodiments, the use of an axle formed from a ceramic has been found to resist shavings from etching away from the axle in a gritty fluid environment, such shavings potentially increasing the likelihood of causing the paddle wheel to get stuck or experience limited movement.

[0065] FIGS. **4D-4E** illustrate a frontside perspective view and a backside perspective view, respectively, of a simplified representation of an exemplary paddle wheel device **308**, in accordance with some embodiments. In some embodiments, one or more of the blades **310** include a magnet bore **370**, aperture or the like that is configured to receive one or more magnetic elements **314** (not shown in FIGS. **4D-4E**). The depth of the magnet bore can be substantially any depth and/or may extend through the entire width of the blade. In some embodiments, the magnet bore includes a closed end **371** to set a positioning and/or limit of movement of the magnetic element that is inserted into the magnet bore. Further, in some embodiments, the closed end includes one or more apertures **372**, which simplify assembly by, in part, providing a passage for air to escape from the magnet bore **370** as the magnetic element **314** is pushed into or otherwise positioned within the magnet bore. In some implementations, the width or diameter of the magnet bore **370** is substantially the same as or slightly less than the width or diameter of the magnetic element positioned into the magnet bore providing a compression fit on the magnetic element to, at least in part, maintain a position of the magnetic element when positioned into the magnet bore **370**. Additionally or alternatively other methods can be included to maintain a positioning of the magnetic element within the magnet bore, such as but not limited to, one or more protrusions over which the magnet is forced when inserted into the magnet bore, adhesive, ridges on an interior surface of the magnet bore, a cap of closure, other such structures and/or methods, or a combination of two or more of such structures and/or methods.

[0066] FIG. **4F** illustrates a magnified view of a magnet bore **370** and axle bore **311** of an exemplary paddle wheel device **308**, in accordance with some embodiments. In some embodiments, the magnet bore **370** includes one or more bevels **374**, chamfers, taperings, and/or

other such structures along an outer edge of the magnet bore. The one or more bevels **374** aid in aligning and positioning the magnetic element as the magnetic element is inserted into the magnet bore **370**. In some embodiments, the central bore **311** includes one or more bevels **376**, chamfers, taperings, and/or other such structures along an outer edge of the central bore. The one or more bevels **376** aid in aligning and positioning the separate axle **312** as the axle **312** is inserted into the central bore **370**.

[0067] It is noted that while the illustrated embodiments of FIGS. **4A-4F** illustrate the paddles formed as axially extending blades with one or more enhanced regions at the distal ends and some of which include a magnetic element positioned therein, these blades may take a variety of configurations. For example, in some embodiments, one or more of the blades may have some curvature and/or some rotation along some or all of the length and/or the width. For example, in some embodiments, the blades extend radially in a curved fashion rather than in a straight fashion (e.g., curved along their length). And in some embodiments, the blade may be flat across a width as illustrated, or may be curved across some or all of the width of the blade, scooped across some or all of the width of the blade or otherwise shaped. And in some embodiments, the blades may have some rotation along some or all of the length and/or width, such as propellers commonly implemented on planes, boats, and/or other such propellers.

[0068] FIG. **4G** illustrates a simplified representation of a paddle wheel device **308**, in accordance with some embodiments. The paddle wheel device **308**, in this example, includes multiple blades **310** having a curvature along some or all of the length. The amount or radius of the curvature can be substantially any amount or radius, and typically is dependent upon an expected flow rate through the irrigation conduit with which the flow sensor system is to be cooperated. Additionally, the curvature or radius may vary along one or more portions of the length of the blades. Typically, each blade **310** includes the same curvature(s). One or more of the curved blades **310** includes a magnet housing or enhanced region **402** that is configured to receive and retain one or more magnetic elements **314**. The enhanced region **402** and magnetic elements **314** are positioned along a length of the blade **310** to be sufficiently close to be detected by one or more magnetic sensor systems of the flow sensor system **110**. In some instances, for example, the enhanced region **402** and magnetic elements **314** are positioned at a distal end **450** of the blade farthest from a central bore **311**, while in other implementations the magnetic elements **314** is positioned an offset distance **405** from the distal end **450** of the blade **310**. The central bore **311**, channel or other such cavity is configured to receive at least an axle **312**, and in some instances a bushing, bearing or the like configured to cooperate with an axle. In other embodiments, the paddle wheel device **308** includes a pair or set of integral protruding posts formed as part of the paddle wheel device and extending from a center of the paddle wheel device.

[0069] In some embodiments, the flow sensor system **110** includes one or more filters **320**, strainer, grate, screen or the like. The filter **320** is configured to at least partially be positioned within the fluid channel **302**. For example, as illustrated in FIG. **3B**, a filter **320** is positioned proximate the first port **304** or upstream side of the flow sensor system to capture and/or block solid objects being carried by the fluid flow through a conduit (e.g., irrigation conduit **106**) with which the flow sensor system is coupled. In some implementations, a rim of the filter **320** is positioned and secured between the conduit portion **322** of the flow sensor system **110** and an upstream conduit coupling **326**. The conduit coupling **326** is configured to grip or secure with the conduit **106** and be cooperated with the conduit portion of the flow sensor system **110** to couple the conduit **106** with the flow sensor system **110**. In some embodiments, the conduit coupling **326** is secured by a first or upstream union locking ring **328** that includes an interior shelf that presses against a corresponding exterior ledge of the conduit coupling **326** as the union locking ring **328** is threadedly secured with corresponding threads formed in the fluid flow sensor system **110** (e.g., on an exterior of a portion of the conduit portion **322**). A similar downstream conduit coupling **327** can be cooperated with the conduit portion **322** through a second or downstream union locking ring **329**. One or more O-rings,

seals, gaskets or the like may be positioned at the intersection between the conduit couplings and the respective the union locking rings.

[0070] FIG. 5 illustrates a partially exposed view of the flow sensor system **110** with a lid portion **318** removed from the housing **202**, in accordance with some embodiments. FIG. 6A illustrates a further exposed view of the flow sensor system **110** with a circuitry housing portion **502** or cavity of the housing removed from a paddle wheel mounting area **203** cooperated with or formed as part of the conduit portion **322** defining the fluid channel **302**, in accordance with some embodiments. FIG. 6B illustrates a partial, exploded and exposed view of the flow sensor system **110** with the housing **202** removed, in accordance with some embodiments. Referring to FIGS. 2-6B, in some embodiments, the housing **202** secures with a mounting interface **603** of the paddle wheel mounting area **203** closing off and sealing the fluid channel **302** and the flow of fluid away from sensor circuitry and other components of the fluid flow sensor system **110**. The housing **202**, in some implementations, includes or forms a paddle wheel cavity **309** positioned about at least a portion of the paddle wheel while still exposing at least a portion of one or more blades **310** to the fluid within the fluid channel. In some embodiments, the housing includes the paddle wheel wall **307**, which may seal and/or form the paddle wheel cavity **309**. This paddle wheel cavity can separate the fluid from one or more cavities within the housing. In some embodiments, for example, the housing **202** include a circuitry housing portion **502** that is separate from and provides a sealed portion of the housing that is outside of the fluid channel **302**.

[0071] One or more circuitry and/or circuit boards can be positioned within the circuitry housing portion **502** or cavity. Some embodiments include one or more magnetic sensor systems **600** that each include one or more magnetic sensors **604** positioned within the sealed portion of the circuitry housing portion **502** of the housing **202**, and is outside of the fluid channel **302**. Further, the one or more magnetic sensors **604** are positioned proximate to the pathway of the one or more magnetic elements **314** as the one or more magnetic elements rotate about the axis. FIG. 6A shows (with the circuitry housing portion **502** removed) the positioning, in some embodiments, of a magnetic sensor **604** relative to the paddle wheel device **308**. As illustrated in the exposed illustration in FIG. 6A, the one or more magnetic sensors **604** can be positioned to detect the one or more magnetic elements **314** as the magnetic elements rotate about the axis along the pathway of the one or more magnetic elements **314** within the paddle wheel cavity. In some embodiments, the magnetic sensor **604** is configured to provide an indication, a change in state, a pulse output or the like every time at least one of the magnetic elements **314** passes the magnetic sensor. Again, as illustrated in FIGS. 5 and 6A, the magnetic sensor system **600** is separated from the paddle wheel device **308** and fluid channel **302** by being positioned, in some embodiments, in a water tight circuitry housing portion **502** or cavity, which is typically adjacent the paddle wheel cavity. As described above and illustrated in FIGS. 6A-6B, in some embodiments, bushings **612** can be positioned on the posts **315**, with the bushing configured to fit within respective recesses **614**, conical shaped opening or the like in the housing **202** and/or conduit portion **322** of the flow sensor system. In other embodiments, bushings **612** are not utilized. In some embodiments, the recesses **614** are formed in the conduit portion **322**, and a lower surface of the housing closes the recesses to retain the axle **312** or posts **315** within the recesses **614**. Additionally or alternatively, the lower surface of the housing **202** may include corresponding recess portions that cooperate with recess portions formed in the conduit portion **322** to cooperatively define the recesses **614** when the housing **202** is secured with the conduit portion **322**.

[0072] In some embodiments the paddle wheel device **308** does not cooperate with bushings (e.g., central bore bushings **404** and/or bushings **612**), and instead the axle **312** or posts **315** instead cooperate directly with the respective one of the pair of recesses **614** of the conduit portion **322**. For example, some embodiments utilize a paddle wheel device **308** that cooperates with a separate axle **312** (e.g., see FIGS. 3A and 4C) that mates with and/or extends through the central bore **311** (or a pair of axles that each is positioned in one side of the central bore **311**). The protruding and

exposed portions of the axle **312** extending from the sides of the paddle wheel device **308** are positioned directly into a respective one of the recesses **614**. The pair of recesses are each configured to receive one of the exposed portions of the axle.

[0073] FIG. **6C** illustrates a simplified, partial cross-sectional view of an exemplary conduit portion **322** of the flow sensor system **110** and a side view of an exemplary paddle wheel device **308**, similar to that illustrated in FIG. **4C**, cooperated with the conduit portion **322**, in accordance with some embodiments. FIG. **6D** illustrates a simplified overhead view of an exemplary paddle wheel device **308** cooperated with an exemplary conduit portion **322** of the flow sensor system **110**, in accordance with some embodiments. FIG. **6E** illustrates a magnified, perspective view of an exemplary axle **312** positioned within an exemplary recess **614** of the conduit portion **322**, in accordance with some embodiments. FIG. **6F** illustrates a simplified, side view of an exemplary axle **312** positioned within an exemplary recess **614** of the conduit portion **322**, in accordance with some embodiments. Referring to at least FIGS. **6C-6F**, in some embodiments, an axle **312** can cooperate with the central bore **311** of the paddle wheel device **308**. The portions of the axle **312** (or posts **315**) protruding from the sides of the paddle wheel device **308** can be positioned within a respective one of the recesses **614** of the conduit portion **322**. Further, in some embodiments, the axle **312** is cooperated with the recesses **614** of the conduit portion **322** without separate bushings, bearings or the like.

[0074] In some embodiments, the recesses **614** are formed with dimensions that are greater than the dimensions of the axle **312** resulting in play or gaps between the outer surface of the axle **312** and the inner surface of the recesses **614**. For example, each of the recesses **614** can have at least one of, and typically both, a diameter **650** and/or depth **652** that are greater than a diameter **656** of the axle **312**. The resulting gap or gaps between the interior surface of the recesses **614** and the outer surface of the axle **312** enable the axle to continue to rotate even if debris (e.g., dirt, grit, pebbles, etc.) get into the recesses **614**, and helps to avoid and/or prevents the paddle wheel device **308** from getting stuck or lodged in the recesses and not able to rotate or having resistance in rotating. Further, the gaps can be configured with sufficient size to enable debris to be pushed out (e.g., by the rotation of the axle **312**) and/or flushed out of the recesses **614** over time. In some embodiments, for example, the dimensions (e.g., diameter **650** and/or depth **652**) of the recesses **614** are 10% to 50% or more greater than the diameter **656** of the axle **312**, while still sized to ensure that the axles are retained within the recesses **614** when the flow sensor system is in use. Additionally, because of the difference in size, the axle **312** can move laterally and/or virtually within the recesses **614** to help dislodge and/or work out any debris that may get into the recesses, and attempts to prevent debris from being lodged within the recesses. In some embodiments, the recess **614** can have a variety of shapes, such as a rectangular channel (or trench), a channel having angled side walls and/or floor, a curved or rounded channel as illustrated, and so on. In some embodiments, the shape of the recess **614** is intended to allow movement of the axle to reduce the likelihood of debris being lodged, but not enough lateral play so that the magnetic elements of the paddle wheel will remain aligned with the sensor in order for the sensor to respond to the proximity of the magnetic element as it passes the sensor during rotation. In some embodiments, angled, sloped or curved side walls and/or a floor allow for limited lateral movement and tend to settle the axle into the recess. Some embodiments further include one or more troughs, notches and/or trenches **660** formed near or at a base or lowest portion of the respective recesses **614**. Debris can readily move down from the recesses **614** and into the trenches **660** to speed the removal of the debris from the recesses **614**. In some embodiments, the trenches **660** may have a slope or be angled toward an interior of the recess to utilize gravity and flow of fluid to aid in removal of debris that gets into the trench **660**. For example, the trenches **660** may have a first or exterior depth **670** proximate an exterior surface **662** of the recess **614**, and a second or interior depth **672** proximate an interior edge **664** of the recess **614**. The interior depth can be greater than the exterior depth with a base or bottom surface of the trench **660** being sloped between the differences in

depth.

[0075] FIG. 6G illustrates a simplified representation of an exemplary paddle wheel device **308**, in accordance with some embodiments. As described above, in some embodiments the paddle wheel device **308** includes a central bore **311**, channel or other such cavity through which an axle **312** (not shown in FIG. 6G), shaft or the like can be positioned to extend through the central bore **311** and be exposed on opposite sides of the paddle wheel device enabling the paddle wheel device to be cooperated with the housing **202** and/or conduit portion **322** of the flow sensor system. Some embodiments further include one or more bushings **404**, bearings, coatings, protective devices, other such structures, or a combination of two or more of such structures with which the axle **312** can cooperate. The bushing **404** is configured to reduce friction and enhance or otherwise improve the ease of rotation of the paddle wheel device.

[0076] FIG. 6H illustrates a simplified representation of an exemplary paddle wheel device **308** cooperated with a bushing **404** and an exemplary alternate axle **312** in accordance with some embodiments. FIG. 6I illustrates a simplified block diagram of an exemplary alternate axle **312**, in accordance with some embodiments. FIG. 6J illustrates a simplified, exploded view of the exemplary paddle wheel device **308**, bushing **404**, alternate axle **312** and one or more washers **661**, in accordance with some embodiments. FIG. 6K illustrates a simplified cross-sectional view of the exemplary paddle wheel device **308** cooperated with the bushing **404** and the alternate axle **312** of FIG. 6H-J, in accordance with some embodiments. FIG. 6L illustrates an exposed view of an exemplary flow sensor system **110** exposing the paddle wheel device **308** and secured within the paddle wheel mounting area **203** by the alternate axle **312** of FIGS. 6J-K, in accordance with some embodiments. FIG. 6M illustrates a partial, exposed view of the flow sensor system **110** with the housing **202** removed exposing the paddle wheel aperture **305** and exemplary axle recesses **614**, in accordance with some embodiments. FIG. 6N illustrates a simplified side view of an exemplary tapered axle recess **614** and a lateral end of the alternate axle **312**, with an exemplary generally rectangular cross-sectional shape, secured within the axle recess **614**, in accordance with some embodiments. FIG. 6O illustrates a simplified side view of an exemplary tapered axle recess **614** and a lateral end of the alternate axle **312**, with an exemplary tapered cross-sectional shape, secured within the axle recess **614**, in accordance with some embodiments.

[0077] Referring to at least FIGS. 6G-6O, in some embodiments, the flow sensor system **110** includes a fixed axle **312** with each lateral end **662a-662b** of the axle **312** secured within an axle recess **614** in a stationary, non-rotating position within the paddle wheel mounting area **203**. The paddle wheel device **308** is configured to be positioned on the fixed axle and rotate about the axle. In some implementations, the axle recesses **614** include a tapered slot, groove, recess or the like that is configured to secure the axle **312** through press-fit, friction, indentations, protrusions and/or other such methods. As introduced above, in some implementations, a bushing **404** is cooperated with the axle **312** that is configured to rotate about the axle as the paddle wheel device **308** rotates. The bushing can be formed from ceramics, metals, plastics, coated with Polytetrafluoroethylene (PTFE), PVC, polypropylene (PP), glass and/or fiberglass filled or infused PP (e.g., 16% glass filled PP), other plastic, fiberglass infused plastic, other such materials, or a combination of two or more of such materials. Similarly, the axle **312** can be constructed from and/or implemented through one or more materials, such as but not limited to, metals, plastics, ceramics, other such materials, or a combination of two or more of such materials. In some implementations, for example, the axle is formed from stainless steel.

[0078] In some embodiments, a washer **661**, spacer or the like is positioned on the axle **312** and on the lateral sides of the bushing **404**. Typically, one or more retaining structures **663** are cooperated with the axle **312** and/or formed in the axle **312**. The one or more retaining structures **663** are configured to maintain a position of the bushing **404** and paddle wheel device **308** on the axle **312** to ensure accurate positioning of the paddle wheel device when positioned with the paddle wheel aperture **305**. In some embodiments, the retaining structures **663** can include one or more

protrusions, ridges, bumps, tapering, chamfers, deformations (e.g., from swaging, compressing, etc.), welding, nuts, bolts, pins, rings, clamps, adhesive, other such structures and/or methods, or a combination of two or more of such structures and/or methods that cooperate with and maintain positioning of the washer **661** and/or bushing **404** on the axle. In some embodiments, the washers **661**, in part, protects the bushing **404** from the retaining structure **663** and/or interior side walls of the paddle wheel aperture **305**. Additionally or alternatively, the washers **661**, in some implementations provide added stability to the rotation of the paddle wheel device **308** and reduce lateral movement **665** and/or pivoting of the paddle wheel device **308** as the paddle wheel device rotates. The washers **661** can be formed from ceramics, metals, plastics, coated with Polytetrafluoroethylene (PTFE), PVC, polypropylene (PP), glass and/or fiberglass filled or infused PP (e.g., 16% glass filled PP), other plastic, fiberglass infused plastic, other such materials, or a combination of two or more of such materials. In some embodiment, for example, the washers **661** are formed from stainless steel.

[0079] The axle recesses **614** of the paddle wheel mounting area **203**, in some embodiments, are configured to receive the lateral ends of the axle **312** and secure the axle so that the axle does not move or rotate. One or more methods can be used to secure the axle, such as but not limited to press-fitting, tongue and groove, biasing, friction, adhesive, melting, deforming, latching, fastener, screw, bolt, other such methods or a combination of methods. As described above, in some implementations, the flow sensor system **110** is configured to enable access to the paddle wheel device **308** for maintenance and/or replacement. Accordingly, the method of securing the axle **312**, in some embodiments, is configured to enable the axle and paddle wheel device to be removed and/or replaced.

[0080] In some embodiments, the axle recesses **614** have a generally tapered shape formed in the sides of the paddle wheel mounting area **203**. The ends of the axle **614** can be pressed into the tapered axle recesses **614**. Further, in some embodiments, the axle or a portion of the axle can be shaped to enhance the retention of the axle in the axle recesses **614**. For example, in some embodiment, at least a portion of the axle proximate the lateral ends can include a tapered cross-sectional shape (e.g., see FIG. 6O) that engages the tapered sides of the axle recess **614**. In some implementations, the axle may include one or more protrusions, barbs, ridges and/or other such structures that further maintain a position of the axle within the axle recess. Further, the housing **202** of the flow sensor system **110**, in some embodiments, includes a mounting interface that engages or contacts one or more surfaces, such as a surface **687** in which the axle recesses **614** are formed and further presses and/or aids in retaining the position of the axle **312** within the axle recesses.

[0081] Referring to FIGS. 2-6O, in some implementations, the lid **318** of the housing **202** is removable to enable access to one or more of the sealed cavities and/or the circuitry within the circuitry cavity. The lid may be secured with the housing through snap fit, friction fit, tabs and recesses, physical interlace and adhesive bond, bolts, screws, clamps, other such methods or a combination of two or more of such methods. Further, the lid may establish a water tight seal (e.g., though one or more gaskets, grooves, lips, ledges, other such structures or combination of two or more of such structures). In other instances, the lid may be fixed to the housing, such as through a glue, epoxy, melting, other such methods or combination of such methods. Still further, in some embodiments, a portion of or all of the circuitry cavity and/or one or more other cavities of the housing may be partially or fully filled with a resin, epoxy or other material to seal the circuitry and/or other components within the cavity in attempts to prevent circuitry from being exposed to electrical factors, moisture and/or other environmental conditions.

[0082] Further, in some embodiments, the circuitry housing portion **502** may be removably secured with the remainder of the housing through snap fit, friction fit, tabs and recesses, bolts, screws, clamps, other such methods or a combination of two or more of such methods. As such, some or all of the sealed portion of the housing **202** may be removable from the fluid channel **302** portion.

Further, the circuitry housing may establish a weather and/or water tight seal (e.g., though one or more gaskets, grooves, lips, ledges, other such structures or combination of two or more of such structures). In some embodiments, the removal of the circuitry housing portion **502** can enable a user to access the paddle wheel device **308**. The exposed illustration in FIGS. **6A-6B** of the flow sensor system shows the sealed portion, in accordance with some embodiments, of the housing removed from the flow channel portion. In some embodiments, the removal of the sealed portion of the housing (e.g., circuitry housing portion and/or other sealed portions) from the fluid channel exposes the paddle wheel device **308**. When exposed the paddle wheel device may be removed, replaced, portions replaced (e.g., one or more blades) and/or other maintenance performed relative to the paddle wheel device. For example, the housing may include a pair of recesses **614** to each receive a portion of the axle, one of the posts **315** and/or a one or more bushings **612** that cooperate with the posts **315**. The axle, posts and/or bushings may be placed within the recesses and maintained in position when the sealed portion of the housing is secured with the flow chamber portion. In some embodiments, one or more bushings, bearings and/or other such systems may be cooperated with the paddle wheel device to provide an improved rotation of the paddle wheel device and/or provide added protection and improved longevity of operation.

[0083] FIG. **7** illustrates a simplified circuit diagram of an exemplary flow sensor system **110**, in accordance with some embodiments. Referring to FIGS. **2-7**, in this embodiment, the flow sensor system **110** includes at least one magnetic sensor system **600** coupled with a pulse system **606**. Some embodiments include more than one magnetic sensor system at least providing some redundancy. The magnetic sensor system includes one or more magnetic sensors. At least a portion of the magnetic sensor system **600** is positioned adjacent the path of the one or more magnetic elements **314** as the paddle wheel device **308** rotates. The magnetic sensor system is configured to induce an output or modify an output (e.g., modify a voltage or current) in response to at least one of the magnetic elements **314** passing within a threshold distance. In some instances, the magnetic sensor system outputs a change in state, a pulse or other sensor output signal that is detected by the pulse system **606** that controls an output pulse. This output pulse can be communicated through a communications interface **702** or other relevant interface that communicatively couples the flow sensor system **110** with the separate irrigation controller **102** or other external system. In some embodiments, the communications interface includes conductive pads that can be electrically connected with wires extending from between the flow sensor system and the irrigation controller. Additionally or alternatively, the communications interface **702** can include one or more wired and/or wireless transceivers **111** that wirelessly communicates with the irrigation controller **102** (e.g., through a wireless transceiver **124** of the irrigation controller), and/or other external system. The sensor output pulses can be wireless communicated through the wireless transceiver **111**. The wireless protocol can be relatively low power wireless communication (e.g., Wi-Fi, Bluetooth, etc.), cellular, radio frequency, optical, other such wireless communication protocols, or a combination of two or more of such communication protocols. The magnetic sensor system **600** can be substantially any relevant sensor system configured to detect and/or respond to the presence and/or absence of a magnetic element within a threshold distance of the magnetic sensor system. For example, the magnetic sensor system may include one or more Hall effect magnetic sensor systems or other relevant sensor systems.

[0084] FIGS. **8A-8B** illustrate a simplified circuit diagram of an exemplary sensing circuit of an exemplary flow sensor system **110**, in accordance with some embodiments. The flow sensor system **110** includes the magnetic sensor system **600** coupled with the pulse system **606**. The communications interface **702** enables coupling of the flow sensor system **110** with one or more separate systems, such as one or more irrigation controllers **102**, other control system, and/or other such system that can utilize flow data. In some embodiments, the magnetic sensor system **600** includes a Hall effect sensor, such as a Hall effect sensor from Ablic, Inc. of Chiba Japan. The Hall effect sensor can be used in cooperation with at least one pair of magnetic elements **314**, which in

some instances are positioned on opposite blades **310** of the paddle wheel device **308** (e.g., approximate 180 degrees separation). Other embodiments may include two or more pairs of magnetic elements. A first magnetic element can, in some implementations, induce the Hall effect sensor to generate a first or an activate state output, change to an output, a sensor pulse output signal, or other such sensor output until a second magnetic element of the pair is sensed to cause the Hall effector sensor to transition to a deactivated state changing the sensor output to a second state, stopping the output signal or other such change. As such, the Hall effect sensor changes the sensor output to a second state in response to the second magnetic element being sensed by and/or passing the Hall effect sensor following the activation of the sensor output in the first state in response to the first magnetic element being sensed by the Hall effect sensor (e.g., within a threshold distance range of the Hall effect sensor). Further, in some embodiments, the magnetic elements of the pair of magnetic elements are configured to have different magnetic polarities (or positioned with opposite magnetic polarities closed to the magnetic sensor when passing the magnetic sensor) to be sensed by the Hall effector sensor. Some embodiments include a power or voltage supply circuit or source **802** that is electrically coupled with the magnetic sensor system **600** to provide a substantially constant supply voltage **810** (e.g., does not fluctuate more than a threshold variation from an intended voltage) to the magnetic sensor system. A magnetic sensor output **804** of the magnetic sensor system **600** couples with a pulse system **606**. The one or more Hall effect sensors, in some embodiments, are implemented through one or more dual channel Hall effect sensor (e.g., from Asahi-Kasei or other dual channel Hall effect sensor from another manufacturer) enabling the detection of flow in both directions through the flow sensor systems **110** (e.g., forward and reverse flow). Logic within the controller of the irrigation controller or other device coupled with the flow sensor system **110**, in some embodiments, utilizes the reverse flow information to detect one or more conditions, such as detecting when municipalities have a disruption in service, a backflow is occurring, and/or other such conditions. In some embodiments, the dual channel Hall effect sensor includes an additional lead that couples with the irrigation controller or other device to indicate a direction of rotation (e.g., a 0 indicates a first direction of rotation, and a 1 indicates the opposite direction of rotation).

[0085] In some embodiments, the pulse system includes a pulse switch **806** is electrically coupled with the magnetic sensor output **804** to receive sensor output corresponding to the magnetic sensor system sensing and responding to a magnetic element **314** cooperated with the paddle wheel device **308**. In some embodiments the sensor output transitions between two states in response to two different magnetic elements on different blades being detected. Further, in some implementations, the transition between different states products a signal that is a pulse between the two states. The pulse switch **806** couples with a current loop **808** that is electrically coupled with the communications interface **702**. In response to the magnetic sensor output **804** being in the first state, the pulse switch **806** can cause a change in current through the current loop **808** that is detected through the communications interface **702**. The communications interface couples with the current loop and enables an external irrigation controller or other external system to communicatively couple with the flow sensor system **110** and receive flow rate data corresponding to the frequency of the transitions between the different states of current flow (e.g., first current flow value and the second current flow value) within the current loop that corresponds to the flow rate of the fluid flowing through the flow conduit. For example, an irrigation controller **102** can couple with the communications interface **702** and supply an activation signal (e.g., an activation current) to the communications interface to activate the fluid flow sensor system **110**. The current is received at an input **812** of the communications interface **702** that drives the current loop **808**. In response to the sensing of the magnetic element **314**, the magnetic sensor system **600** provides the sensor output at a first state and/or outputs a pulse. The sensor output at the first state triggers the pulse switch **806** that in turn causes a modification of current flow through the current loop **808**. In some embodiments, the sensor output from the magnetic sensor system triggers the pulse switch

806 to temporarily alter the current within the current loop. Some embodiments induce an increase in current in the current loop, such as increased at least a predefined amount, while in other implementations the current may be interrupted or otherwise modified. This change in current can be detected by the external irrigation controller **102**. In other embodiments, the flow sensor system wirelessly communicates the flow rate data consistent with the frequency of the transitions between the second current flow and the first current flow value, and corresponding to the flow rate of the fluid through the flow sensor system.

[0086] In some embodiments, the voltage supply circuit **802** is further electrically coupled to receive an input current and/or voltage and generates a substantially constant voltage. In some applications, this input current and/or input voltage is based on the current and/or voltage supplied by the irrigation controller through the communications interface **702**. When activated, the voltage supply circuit generates a substantially constant supply voltage **810** that is applied to the magnetic sensor system **600** (e.g., one or more Hall effect sensors, reed switch sensor, other such proximity sensors) to power the magnetic sensor system. In some embodiments, the current and/or voltage supplied by the irrigation controller **102** is used, in part, to provide the input current and/or voltage to the voltage supply circuit.

[0087] The magnetic sensor system is activated to respond to or otherwise detect the one or more magnetic elements **314** as the magnetic elements rotate to move within a threshold distance of the magnetic sensor system in response to the flow of fluid within the fluid channel **302**. The magnetic sensor system, in some embodiments, generates a pulse sensor output in response to the sensing of each magnetic element passing within and/or through a threshold range or arc of the magnetic sensor system. In other embodiments, the magnetic sensor system is activated to provide a change to a first state of the sensor output in response to a first magnetic element, of a pair of magnetic elements each positioned on opposing blades of the paddle wheel device passing within and/or through the threshold range or arc of the magnetic sensor system, and causes the sensor output to transition to a second state and/or deactivates the sensor output in response to the second magnetic element of the pair of magnetic elements passing within and/or through the threshold range or arc of the magnetic sensor system. Further, in some implementations, the first and second magnetic elements of the pair of magnetic elements are positioned to have opposite magnetic polarities closest to the magnetic sensor as the first and second magnetic elements sequentially and repeatedly pass the magnetic sensor in response to the rotation of the blades caused by the flow of fluid through the flow sensor system. Accordingly, the magnetic sensor system generates a series of changes in state of the sensor output while the magnetic sensor system is active and the paddle wheel device rotates in response to the flow of water through the flow sensor system **110**.

[0088] The series of changes in state from the magnetic sensor system **600** repeatedly activate the pulse switch **806** to repeatedly alter the current in the current loop, such as driving the current to a high state and/or increasing the current, resulting in a detectable change in current at an output **814** of the communications interface **702**. For example, the pulse switch **806** can be activated in response to each change in state of the sensor output, causing the pulse switch **806** to transition to an activate state to temporarily change (e.g., increase) the current in the current loop **808** in response to the pulse output from the magnetic sensor. This causes the current in the current loop to vary typically by a threshold amount, such as between approximately a first or non-active current flow value (e.g., a “low” current flow value) when the pulse switch is in a non-active state (e.g., corresponding to when a magnetic element is not sensed by the magnetic sensor system or when a second magnetic element having a second magnetic polarity is within a threshold distance of the magnetic sensor), and approximately a second or active current flow value (e.g., “high” current flow value) when the pulse switch is in the active state based on the sensor output generated by the magnetic sensor of the magnetic sensor system **600** (e.g., in response to sensing the magnetic element passing and/or being within a threshold distance of the magnetic sensor **604**, or when a first magnetic element having an opposite first magnetic polarity is within a threshold distance of

the magnetic sensor).

[0089] This change in current at the output **814** is detectable by the irrigation controller **102**. The irrigation controller can track the number of detected pulses or threshold changes in current that occur over one or more threshold periods of time to determine a rate of flow of the water or other fluid through the fluid channel **302**, and thus the corresponding irrigation conduit **106**. Again, in some embodiments, a first magnetic element **314**, of a pair of opposite magnetic elements positioned on opposing blades **310**, positioned to provide a first magnetic polarity (e.g., a “north” or positive magnetic polarity), activates the magnetic sensor system to output the sensor output at a first state, while the second magnetic element of the pair of opposite magnetic elements is positioned to provide a second opposite magnetic polarity (e.g., a “south” or negative magnetic polarity) that deactivates the magnetic system of the magnetic sensor system causing a change to a second state of the sensor output. Accordingly, in this implementation, the sensor output is, in some implementations, active for approximately a half rotation of the paddle wheel device **308**, and deactivated for approximately the other half of the rotation of the paddle wheel device.

[0090] In some embodiments, the pulse switch **806** includes one or more pulse switch transistors **807** coupled with the magnetic sensor output **804** of the magnetic sensor system **600**. Further, in some implementations, the magnetic sensor output **804** is coupled with the gate of the one or more pulse switch transistors of the pulse switch **806**, which are coupled with the current loop **808**. The changes in state can provide pulses on the gate of the one or more pulse switch transistors **807** induces the change in current within the current loop. In some embodiments, the one or more pulse switch transistors **807** are activated to cause the transition to the active state and to cause the transition to the active current flow value (e.g., an increase in current draw or consumption from none or a quiescent current) within the current loop **808** in response to each transition to a first state of the sensor output from a magnetic sensor **604** triggered in response to each detection by the magnetic sensor of at least a first magnetic element having a first magnetic polarity passing the magnetic sensor. As described above, some embodiments include a second magnetic element having an opposite magnetic polarity that causes the magnetic sensor system to transition to a second state (e.g., deactivates the magnetic sensor) and change the sensor output to the second state in response to the magnetic sensor detecting the second magnetic element. Typically, this second magnetic element has the opposite magnetic polarity and is cooperated with a blade **310** that is directly opposite to the blade with which the first magnetic element is cooperated. Other embodiments include multiple magnetic elements in the paddle wheel device, and the sensor output is generated or changed in response to the magnetic sensor detecting each of the multiple magnetic elements.

[0091] Again, the transition or change in current in the current loop **808** is detected by an irrigation controller **102** (or other controller) coupled with the input **812** and output **814** of the communications interface **702**. In some embodiments, the irrigation controller or other controller tracks the pulses or change in current over time to identify a frequency of the pulses corresponding to the frequency the magnetic elements **314** are detected by the magnetic sensor system **600**. As such, a frequency of the transitions between the first or non-active current flow value and the second or active current flow value correspond to a flow rate of the fluid flowing through the fluid channel **302**. In some embodiments, the sensor output signal from the magnetic sensor system **600** is conditioned by the magnetic sensor system and/or other circuitry of the flow sensor system **110** to produce a pulse signal of fixed width and/or duration up to a frequency of $F=1/(2*t)$ where t is the pulse width in seconds. The sensor output signal is received by the pulse switch **806** that drives the current loop to enable and control the current in the current loop.

[0092] It was further identified that in some instances the paddle wheel device **308** may stop moving while a magnetic element **314** is within a threshold distance of the magnetic sensor system **600**, which can activate the magnetic sensor system to be maintained in a fixed state (e.g., continue to generate a single continuous sensor output signal) that is not consistent with a pulse (e.g., a pulse

has less than a threshold duration, which corresponds to a rate of rotation of the paddle wheel device, while in a predefined state or voltage level). Because the paddle wheel device has stopped, the magnetic element continues to be within the threshold distance and accordingly the magnetic sensor system continues to provide a sensor output in the fixed state (e.g., continues to generate the single sensor output signal) as a continuous signal instead of varying over time or a pulse. The continuous state output signal could continue to maintain the pulse switch **806** in an activate state resulting in an inaccurate indication to the irrigation controller.

[0093] Some embodiments, however, include a timeout circuit **820** that is electrically coupled with the pulse switch **806** and provides a timeout override that can override the sensor output and thus the pulse switch in response to the magnetic sensor system **600** continuing to be in an activate state (e.g., in response to continuing to detect a magnetic element) for at least a timeout or override threshold period of time and generating the continuous active state output signal for at least the timeout threshold period of time. The timeout circuit **820** is configured to force the pulse switch **806** from the active state to the non-active state overriding the sensor output signal and causing a change from the active current flow value and allowing or causing the non-active current flow value within the current loop **808**, in response to the magnetic sensor output **804** being in a first or active state for more than a timeout threshold period of time (e.g., in response to a first magnetic element being within a threshold distance of the magnetic sensor). As such, the timeout circuit **820** provides a timeout override that can override the continuous sensor output **804**, and in some embodiments force the pulse switch **806** to the non-active state.

[0094] In some embodiments, the timeout circuit **820** includes one or more timeout transistors **822** coupled with the gate of one or more of the pulse switch transistors **807** of the pulse switch **806**. The timeout transistor **822** is configured to override the extended or continued activation of the pulse switch transistor **807** caused by the magnetic sensor when one of the sensor output signal from the magnetic sensor is active at a first or detection state (e.g., corresponding to a first magnetic element being within the threshold distance of the magnetic sensor and detected by the magnetic sensor) for more than the timeout threshold period of time. As such, in some applications, the timeout transistor draws the current induced by the sensor output signal in an activate state and thus drops the voltage at the gate of the pulse switch transistor below a gate voltage threshold, shifting the state of the pulse switch transistor **807** to a non-active state and enabling the current in the current loop to return to the non-active current flow value, which in some embodiments can be zero or a lower quiescent current (e.g., 0.6 V).

[0095] In some embodiments, the timeout circuit **820** dictates the timeout threshold based on a resistance-capacitance (RC) time constant defined by one or more resistance-capacitance circuits **824** of the timeout circuit **820**. As such, the timeout circuit **820** can include one or more RC circuits **824** each comprising one or more timeout resistors **826** coupled with one or more timeout capacitors **828**. The RC circuit **824** couples with the timeout transistor **822**. Again, the RC time constant of the RC circuit **824** at least in part defines the timeout threshold period of time. In some embodiments, the gate of the timeout transitory is coupled between the timeout resistor and the timeout capacitor. The timeout threshold can be set depending on one or more expected flow rates of fluid through the fluid channel **302** and/or an expected rate of spin of the paddle wheel device based on an expected flow rate. In some applications, for example, the RC circuit **824** may establish a timeout threshold of less than 1 second, while in other implementations the timeout threshold may be less than 1 milliseconds. As one specific example, the timeout threshold can be established as less than approximate 6 milliseconds. Some embodiments set a timeout threshold of approximate 5.5 milliseconds providing a pulse output square wave with a maximum duty cycle of 5.5 milliseconds before the timeout circuit is triggered to cause the transition of the pulse switch **806** to the non-active state (e.g., frequency $(F)=1/(2*t)$, where t is the pulse width time).

[0096] Some embodiments further incorporate one or more RC circuit diodes **829** to provide protection, for example, against a user hooking the flow sensor system **110** backwards to the

irrigation controller (e.g., inadvertently hooking the output **814** to receive the input current and/or voltage signal from the irrigation controller). In some implementations, the RC circuit diode **829** can be coupled in parallel with the timeout resistor **826**. Further, in some applications, the RC circuit diode **829** can provide protection to ensure proper directional current flow through the timeout circuit **820**. In some embodiments, a current limiting resistance **831** can be included to couple between the sensor output **804** and the pulse switch transistor **807** and/or the timeout transistor **822**, and limit current to the one or both the transistors.

[0097] The flow sensor system **110**, in some application, further includes one or more protection components and/or circuits to provide protection to one or more of the pulse switch **806**, the timeout circuit **820**, the voltage supply circuit **802**, and/or the magnetic sensor system **600**. For example, the current loop **808** can be configured to include one or more voltage protection circuits and/or components configured to protect at least the pulse switch **806** from an input voltage received at the communications interface **702** that is greater than an input voltage threshold. As one, non-limiting example, a voltage protection circuit can include one or more input fuses **830** coupled to the input **812** of the communications interface **702** to provide protection against voltage and/or current surges (e.g., caused by lightning strikes, and other causes). The fuse **830** may be a resettable fuse or automatic reset fuse. In some embodiments, the voltage protection circuit may additionally or alternatively include one or more varistors (MOVs) **832** coupled across the current loop to provide voltage protection, which can be tuned and/or selected for an expected input voltage (e.g., approximately 33 V). The varistor **832** can in part dump out excess voltage (e.g., as a result of a lightning strike). Some embodiments additionally or alternatively include one or more current protection circuits and/or components configured to protect at least the pulse switch **806** from an input current received at the communications interface that is greater than an input current threshold. For example, the current loop **808** may include current protection. In some implementations, the current protection circuit can include one or more inductors **834-835** that at least in part provide current surge protection as a result of rapidly changing current through the current loop (e.g., a change that exceed a threshold rate of change). Protection circuitry may, in some embodiments, include a crowbar circuit to provide at least some protection for the flow sensor systems **110** being coupled to an incorrect input and/or over voltage condition, such as incorrectly being coupled with a 24 VAC over-voltage condition and/or other such in over voltage conditions.

[0098] Some embodiments further include one or more gas discharge tubes **892** coupled across the communications interface **702** providing additional voltage surge protection. In some instances, the one or more gas discharge tubes may be incorporated into the circuit in place of one or more surface mount MOVs and/or in cooperation with one or more MOVs (e.g., varistor **832**). The communication interface **702** can be implemented though simple soldering of lead lines to a circuit board, a physical connector that receives lead lines, other such interfaces, or a combination of two or more communication coupling interfaces. Some embodiments include one or more input inductors **834** that at least in part provide current surge protection as a result of rapidly changing current through the current loop (e.g., a change that exceed a threshold rate of change), followed by one or more input fuses **830** coupled to provide at least some protection against voltage and/or current surges (e.g., caused by lightning strikes, and other causes). The fuse **830** may be a resettable fuse or automatic reset fuse. The varistor **832** and/or one or more gas discharge tubes **892** may couple across the input and output following the input inductor **834** and prior to the output inductor **835**.

[0099] One or more pulse switch protection resistors **838** may be included to limit current to the pulse switch **806**. Further protection for the voltage supply circuit **802**, pulse switch **806** and/or the current loop **808** may be provided through one or more diodes. Some embodiments incorporate one or more back-feed diodes **840-841** that limit or avoid back-feed of voltage. Some embodiments incorporate protection circuitry for the voltage supply circuit. For example, a source diode **844** in

cooperation with a supply protection switch **846** can be included to limit operating voltage applied to the voltage supply circuit. In some instances, the supply protection switch **846** includes one or more transistors (e.g., FET transistors) coupled between the voltage input to the voltage supply circuit **802** and ground or output line of the flow sensor system **110**. Further, the supply diode **844** can include, for example, a Zener diode that is coupled with a gate of the supply protection transistor incorporated to provide overvoltage protection. In some embodiments, for example, the supply protection switch **846** and the supply diode **844** provide a protection of a 33 V input voltage to voltage supply circuit and limit current resulting from a voltage above 33 V from being applied to the voltage supply circuit. For example, some irrigation controllers apply a 48 VAC peak to peak voltage to the input **812** of the interface and the supply diode **844** can limit the voltage and dump current down to the limit voltage (e.g., to 33V). Additional protection for frequency oscillation may be provided for the voltage supply circuit **802**. In some embodiments, for example, one or more capacitors **848-851** may be coupled between an input of the voltage supply circuit **802** and the output **814** and/or a ground to provide protection for frequency oscillation on the input line of the voltage supply circuit **802**, which may adversely interrupt the power from the voltage supply circuit, by back feeding power to the input of the voltage supply circuit. The capacitance of the multiple capacitors **848-851** can be substantially any capacitance to achieve the desired protection. For example, in some embodiments, the capacitors can include a 1 nF capacitor coupled in parallel with two or more 4.7 nF capacitors.

[0100] In some embodiments, the detection of one of the one or more magnetic elements **314** by the magnetic sensor system **600** triggers the change in state of the sensor output that activates the pulse switch **806** to cause the threshold change of the current within the current loop **808** to transition to the active current flow value (e.g., increase, and typically increase by a threshold amount). This change in current in the current loop is detected by the separate irrigation controller **102** through the output **814** of the communications interface **702**. The sensor output **804** can further be coupled, in some embodiments, with the drain of the timeout transistor **822**. Should the sensor output from the magnetic sensor system **600** stay in an activate state longer than the timeout threshold period of time, which is defined by the timeout RC circuit **824**, the timeout transistor **822** is triggered to disable the pulse switch transistor **807** so that the pulse switch **806** transitions back to the non-active state and current returns to the non-active current flow value (e.g., a lower quiescent current) through the current loop.

[0101] Further, in some embodiments, the size of the one or more magnetic elements **314** and/or the magnetic field of the one or more magnetic elements **314** may be increased due to the differences in size between the recesses **614** of the conduit portion **322** and the diameter of the axle **312**. Again, the difference in size allows the axle **312** to move vertically and/or horizontally within the recess **614**, which can result in movement of the rotational path of the magnetic elements **314**. The size of the one or more magnetic elements **314** and/or the magnetic strength of the one or more magnetic elements **314** may be increased in attempts to ensure the magnetic elements **314** are accurately detected by a magnetic sensor system of the flow sensor system **110**.

[0102] FIG. **8C** illustrates a simplified block diagram of an exemplary irrigation system **852** utilizing a flow sensor system **110**, in accordance with some embodiments. The irrigation system includes the irrigation controller **102** that can couple with one or more flow sensor systems **110** through an interface with first and second sensor couplers **114a**, **114b**. The sensor couplers **114a**, **114b** can couple with the control circuit **120** of the irrigation controller and/or a sensor interface **853**. The sensor interface **853** and control circuit **120** couple with a power source VCC and VEE (or ground). In some embodiments, the sensor interface **853** supplies electrical current and/or voltage through the sensor couplers **114a-114b** to the flow sensor system **110**. The sensor interface **853**, in some implementations, is further configured to detect one or more threshold changes in current and/or voltage at the sensor couplers **114a**, **114b** and communicates the detected threshold changes as sensor data to the control circuit **120**. In other instances, the control circuit **120** can be

configured to detect one or more threshold changes in current and/or voltage across the sensor couplers **114a**, **114b**.

[0103] In some embodiments, the irrigation controller couples with the flow sensor system **110** to supply a current and/or voltage over physical lines **854-855** to couple with and drive current through the current loop **808** of the flow sensor system **110**. As described above, the flow sensor system **110** can, in some embodiments, include the current loop **808** through which current flows while the irrigation controller supplies the power. In response to the magnetic sensor **604** (not illustrated in FIG. **8C**) detecting a magnetic element **314** of the paddle wheel device **308**, one or more pulse switches **806** are activated to cause the threshold change in current from the irrigation controller **102** and through the current loop **808**. In some applications, the pulse switch **806** is activated inducing an increase of the current in the current loop to provide a threshold change in current through the current loop **808**.

[0104] In some embodiments, the irrigation controller includes a current sink **860** between the output sensor coupler **114a** and the input sensor coupler **114b**. The current sink **860** can draw a minimal current, even when the switch **806** is active to cause the threshold change in current, and typically establishes a quiescent current about at least a secondary current loop **862** when the pulse switch **806** is in the non-active state (e.g., less than 5 milliamps, and typically less than 1 milliamp, such as 600 microamps for some applications). This maintains a minimal current flow through at least the secondary current loop **862**. The activation of the pulse switch **806** to transition to the active state, in response to the detection of a first magnetic element, induces an active current flow value through the current loop **808**, resulting in the detection within the irrigation controller **102** of the transition from the non-active current flow value (e.g., the quiescent current (e.g., 0.6 mA)) through the secondary current loop **862** to the active current flow value that is a threshold difference from the non-active current flow value. The current sink **860** can be implemented, in some embodiments, through one or more resistors coupled between the output sensor coupler **114a** and the input sensor coupler **114b**.

[0105] The change in current between the active current flow value and non-active current flow value is detected as the threshold changes in current by the sensor interface **853**, which in turn notifies the control circuit **120**, or is directly detected by the control circuit **120**. Accordingly, in some embodiments, the control circuit **120** of the irrigation controller **102** activates the flow sensor system by causing the current to be delivered over the lines **854-855** providing power to the flow sensor system **110** and the magnetic sensor system **600**. The magnetic sensor system **600** in turn controls the pulse switch **806** in response to the repeated detection of the one or more magnetic elements **314** as the paddle wheel device **308** rotates in response to the flow of fluid through the fluid channel **302**. Some embodiments maintain a minimal current through the secondary current loop **862** even when the pulse switch **806** is temporarily active in response to sensor output generated by the magnetic sensor system **600** in response to the sequential detection of the one or more magnetic elements **314** as the magnetic elements and blades rotate in response to the flow of fluid. Some embodiments provide protection circuitry in the flow sensor system **110**. For example, some embodiments include one or more resistors **866** and/or diodes **864**. The one or more resistors **866**, in some embodiments, coupled in series with one or more diodes **864** to at least in part limit current, and provide protection for a flow of current so that the current cannot be reversed. Additionally or alternatively, the protection circuitry can be included as described with reference to FIG. **8A**, such as a supply diode **836** to maintain the threshold voltage supplied to the voltage supply circuit **802** at a threshold level (e.g., a breakdown voltage of 3.6V).

[0106] FIG. **9** illustrates a simplified flow diagram of an exemplary process **900** of detecting and/or obtaining a rate of fluid flow through an irrigation conduit **106**, in accordance with some embodiments. In step **902**, an input current and/or voltage is supplied by the irrigation controller **102** and is received at the communications interface **702** of an irrigation fluid flow sensor system **110**. In step **904**, one or more magnetic elements **314**, each cooperated with one of one or more

blades **310** of a paddle wheel device **308** of the irrigation fluid flow sensor system **110**, are detected. Some embodiments detect the one or more magnetic elements through one or more magnetic sensors **604** positioned proximate a rotational or circular pathway of the magnetic elements as the one or more magnetic elements move along a rotational pathway as the blades, and thus the magnetic elements, rotate about a rotational axis of the paddle wheel device in response to at least a portion of each of the blades being sequentially exposed to a flow of fluid traveling through a fluid channel **302**, conduit, tube or other structure that directs the flow of fluid.

[0107] In some embodiments, the one or more magnetic sensors **604** are positioned within a sealed portion of a housing **202** of an irrigation flow sensor system **110**, separated from the paddle wheel device, while still being positioned proximate to and within a threshold distance of the rotational path of the one or more magnetic elements and/or the one or more blades of the paddle wheel device **308** of the irrigation flow sensor system, and while not being exposed to the fluid passing through a fluid channel **302**. The fluid channel, in some implementations, is formed in and/or as part of the housing **202**. Further, the paddle wheel device **308** is positioned so that at least a portion of each of the blades **310** of the paddle wheel device consecutively extend into the fluid flow path of irrigation fluid as the blades are pushed by the fluid to rotate about the axis, in response to the irrigation fluid flowing through the fluid channel **302** of the irrigation flow sensor system. Further, in some implementations, the paddle wheel device can be exposed to a user when at least the sealed portion of the housing is removed from the fluid channel portion of the flow sensor system **110**. Exposing the paddle wheel device, when the sealed portion of the housing is removed from the fluid channel portion, enables a user to check the paddle wheel device, remove the paddle wheel device, repair the paddle wheel device, remove debris interfering or adversely affecting the paddle wheel device, and/or other such maintenance.

[0108] Some embodiments include optional step **906** to generate, through a voltage supply circuit **802** electrically coupled with the magnetic sensor **604** and the communications interface **702**, a substantially constant voltage, and the substantially constant voltage is supplied to the magnetic sensor and/or a magnetic sensor system **600** to power the magnetic sensor and/or magnetic sensor system.

[0109] In step **908**, sensor outputs from the one or more magnetic sensor systems **600** are repeatedly received at one or more switches **806**, or one or more switch circuits, each coupled with at least one of the one or more magnetic sensor systems. In some embodiments, the one or more switches are coupled with a current loop and upon activation control or cause a change in the current within the current loop. In step **910**, the one or more switches are controlled by causing at least one of the one or more switches to transition between a non-active state and an active state to temporarily transition the current through the current loop between a non-active current flow value and an active current flow value in response to each change to a predefined state of the sensor output emitted based on the detection by the magnetic sensor of at least a first magnetic element, of the one or more magnetic elements **314**, being within a threshold distance of the magnetic sensor. The activation of the one or more switches causes the current in the current loop to vary between a first current flow value when the switch is not active in the non-active state and a second current flow value when the switch is in the active state based on the changes in state of the sensor output. For example, in some implementations, the current within the current loop may transition from zero current in the non-active state to non-zero current in the active state, while in other instances, the current transitions from a minimal or quiescent current in the non-active state to an increased current that is at least a threshold greater than the quiescent current. Additionally, in some embodiments, the transition from the non-active current flow value to the active current flow value further causes a transition at the sensor couplers **114a**, **114b** of the irrigation controller (and/or the secondary current loop **862**) from the non-active current flow value and/or a separate quiescent current established within the irrigation controller **102**, and the active current flow value that is a threshold difference from the non-active current flow value. This threshold change in current

values is detectable at the irrigation controller **102**. The frequency of the transitions between the non-active current flow value and the active current flow value correspond to a flow rate of the fluid flowing through the flow conduit.

[0110] In some embodiments, the controlling of the one or more switches to transition between the non-active state and active state includes activating one or more pulse switch transistors **807** coupled with an output of the magnetic sensor in response to the triggering by each change in state of the sensor output from the magnetic sensor based on the detections by the magnetic sensor that at least a first magnetic element passes the magnetic sensor and causing the transition to the active state and the transition to the second or active current flow value within the current loop **808** established between the irrigation controller **102** and through the irrigation flow sensor system **110**. [0111] In optional step **912**, the switch is protected from an input voltage, at a communications interface **702** of the flow sensor system **110**, that is greater than an input voltage threshold. Some embodiments include an additional or alternative optional step **914** to protect the switch from an input current received at the communications interface that is greater than an input current threshold.

[0112] In some instances, the process includes optional step **916** where the switch is forced, through a timeout circuit **820** electrically coupled with the switch, from the active state to the non-active state overriding the state of the sensor output and the second current flow value and causing the current to flow at the first current flow value within the current loop and/or the secondary current loop **862** when a magnetic element **314** is within a threshold distance of a magnetic sensor **604** for more than a threshold period of time. The overriding of the sensor output **804**, and the second current flow value, can in some embodiments include activating one or more timeout transistors **822** coupled with a gate of one or more pulse switch transistors **807**, and overriding the activation of the respective pulse switch transistor by the magnetic sensor when one of the sensor outputs from one or more magnetic sensors is active at a first state, corresponding to a first magnetic element being within the threshold distance of the magnetic sensor, for more than the threshold period of time. Further, in some implementations, the activation of the timeout transistor **822** is based on a resistance-capacitance (RC) time constant of a resistance-capacitance circuit coupled with the timeout transistor. For example, in some embodiments, the RC time constant of the RC circuit can be used to define the threshold period of time.

[0113] In step **918**, flow rate data is outputted and/or detected through a communications interface **702** coupled with the current loop **808**. The communications interface is configured to enable an external irrigation controller or other external system to communicatively couple with the flow sensor system. The flow rate data typically corresponds to the frequency of the transitions between the first current flow value and the second current flow value within the current loop that corresponds to the flow rate of the fluid flowing through the flow conduit.

[0114] As described above, the fluid flow sensor system **110** can be incorporated into fluid flow systems where flow data can be used in part to control the fluid flow system. For example, the fluid flow sensor system **110** can be implemented in an irrigation system **100** to supply fluid flow data to one or more irrigation controllers **102** providing control over the distribution of water through the irrigation system. In some embodiments, an irrigation controller can include one or more control circuits, and a plurality of drive circuits coupled with at least one of the one or more control circuits. The control circuit can control the activation of the drive circuits. Typically, the control circuit controls irrigation by implementing one or more irrigation schedules that define start times and length of time respective one or more valves that are to be activated or opened (i.e., runtimes). The control circuit may modify one or more runtimes based on a flow rate of fluid within one or more of the fluid conduits **106**. Other factors may additionally be taken into account such as but not limited to types of irrigation distribution devices (e.g., sprinklers, driplines, etc.), number of distribution devices being feed by the fluid flow at the time of determining the flow rate, other such factors, and in some instances a combination of two or more of such factors in cooperation with the

flow rate.

[0115] The plurality of valves **104** communicatively coupled with the irrigation controller. In some implementations, each valve is coupled with at least one of the plurality of drive circuits and controlled by the activation of the corresponding one of the drive circuits. Further, each of the plurality of valves is cooperated with one of multiple different fluid conduits **106** through which fluid passes. One or more irrigation distribution devices **108** can be fluidly cooperated with one of the plurality of fluid conduits **106** and configured to distribute water over a corresponding portion of an area to be irrigated.

[0116] The irrigation system can further include an irrigation flow sensor system **110** that communicatively couples wired and/or wirelessly (e.g., Bluetooth, Wi-Fi, RF, cellular, Internet, LAN, WAN, etc.) with at least one irrigation controller **102**. The flow sensor system **110** includes a housing that houses one or more magnetic sensors. In some embodiments, the housing forms at least a portion of a fluid channel **302** configured to cooperate between two of the plurality of fluid conduits **106**. For example, the fluid conduits may fit within a respective port **304**, **306** of the flow sensor system. The conduit may be secured through compression fit, friction, epoxy, resin compression fit or the like. In other implementations, a threaded coupler **324** may fit around the conduit and threadedly secure with the flow sensor system **110** (e.g., establishing a compression fit). The fluid channel **302** of the flow sensor system transports fluid between a first port **304** and a second port **306**.

[0117] The paddle wheel device **308**, in some embodiments, comprises a set of two or more blades **310** configured to rotate about a rotational axis due to the water flowing through the fluid channel **302**. One or more of the blades includes one or more magnetic elements **314**, and in some implementations are positioned proximate a distal end of the blade away from the rotational axis. Further, the paddle wheel device is positioned within the housing **202** relative to the fluid channel such that at least a portion of each of the blades consecutively extend into the fluid channel as the blades rotate about the axis.

[0118] The flow sensor system **110** includes one or more magnetic sensor systems **600** that each include one or more magnetic sensors **604** positioned relative to the rotational path of the one or more magnetic elements as the one or more magnetic elements rotate to detect the passing of each of the one or more magnetic elements as the magnetic elements pass the one or more magnetic sensors **604**. In some embodiments, the one or more magnetic sensors and/or one or more magnetic sensor systems are positioned within a sealed portion of the housing **202** that is outside of the fluid channel and yet still proximate to the pathway of the one or more magnetic elements **314** as the one or more magnetic elements rotate as a result of the flow of fluid contacting the respective blades to rotate the blades and thus the one or more magnetic elements about the axis.

[0119] In some implementations, the magnetic sensor is configured to provide a pulse output every time the magnetic element passes the magnetic sensor. In other implementations, the detection of a first magnetic element having a first polarity arrangement relative to the magnetic sensor system triggers or activates the magnetic sensor to generate the pulse output, and detection of a second magnetic element on a separate blade and having a second polarity arrangement relative to the magnetic sensor triggers the magnetic sensor to deactivate the pulse output. The repeated detection of the first then second magnetic elements results in a series of pulse sensor outputs having a frequency corresponding to the rate of flow of fluid through the fluid channel **302**.

[0120] One or more pulse switches **806** can couple to the sensor output of the magnetic sensor to receive the change in states detected from the sensor output. The pulse switch can additionally be part of or coupled with a current loop **808**. In some embodiments, each of the one or more pulse switches can operate in an activate state and a non-active state. In the active state, the pulse switch is configured to temporarily change a current flow rate through the current loop **808** (e.g., temporarily increase the current in the current loop) in response to the change in state of the sensor output resulting in a threshold variation of the current in the current loop. In some instances, the

activation of the pulse switch causes a variation of the current in the current loop between a first current flow value when the pulse switch is not active in a non-active state and a second current flow value when the pulse switch is in the active state based on the sensor output. In some implementations, for example, the first current flow value may be zero or substantially zero, while in other implementations, the first current flow value may be a relatively low quiescent current. The second current flow value, in some embodiments, results in at least a threshold increase in current through the current loop. In still other embodiments, the second current flow value in response to the activation of the pulse switch may interrupt a quiescent current in the current loop or otherwise reduce the current by a threshold amount. The frequency of the changes in state of the sensor output or pulse outputs from the magnetic sensor and the resulting transitions between the first current flow value and the second current flow value correspond to a flow rate of the water flowing through the flow conduit.

[0121] In some embodiments, the control circuit of the irrigation controller can be configured to calculate and/or determine the flow rate of the water through the fluid channel as a function of the frequency of the transitions between the first current flow value and the second current flow value. Based on the determined flow rate, the control circuit can make adjusts to one or more irrigation schedules being implemented by the irrigation controller. For example, the control circuit may be scheduled to supply a certain amount of water to a given area, and a runtime for a given valve to be maintained as open can be determined as a function of the amount of water flowing through a conduit (e.g., interior area of the conduit times the flow rate defines a quantity of water passing through the conduit). Based on a known release rate of water from the one or more water distribution devices cooperated with the one or more conduits supplied by the valve, the irrigation controller can determine how long to leave the valve open to deliver the intended quantity of water. In some embodiments, the irrigation controller stores one or more K-factor values each corresponding to tested rates of flow. The flow sensor system **110** can be tested through multiple known flow rates and measure the pulse frequency at each of the known flow rates, which can be graphically plotted. A linear best-fit curve of the plotted pulse frequencies. A slope can be determined to define the K-factor. The plot can further identify an offset of the curve (e.g., $Y=mx+b$, where m =K-factor, and b is an offset). This K-factor and any offset can be used by the irrigation controller to determine a flow rate based on the pulse frequency (i.e., threshold change in current in the current loop) detected by the irrigation controller. In some instances, the K-factor is determined through testing of multiple flow sensor systems, and the resulting K-factor can be defined with a relative probability that other similar flow sensor systems are expected to measure similar K-factors within the given probability of tolerance.

[0122] In some embodiments, the flow sensor system **110** includes one or more flow sensor control circuits that couple with the current loop. Based on the transition between current states in the current loop, the sensor control circuit can be configured to determine a rate of flow of the fluid through the fluid channel based on known dimensions of the fluid channel. This determined flow rate may be communicated to the irrigation controller **102** to be used by the irrigation controller in adjusting irrigation schedules. The determined flow rate may be communicated following a threshold period of time the flow rate has changed a threshold amount and for a threshold period of time (e.g., activation of a valve results in a rapid change in flow rate, typically from substantially zero to a relatively high rate). In some instances, the flow rate is tracked over a predefined period of time, multiple flow rates can be determined during that period of time and an average flow rate is determined over that period of time, and the average flow rate can be communicated to the irrigation controller. Additionally or alternatively, the flow rate may be repeatedly communicated based on a schedule. In other instances, the flow rate may be communicated to the irrigation controller in response to a threshold change in the flow rate over a predefined period of time.

[0123] Further, the circuits, circuitry, systems, devices, processes, methods, techniques, functionality, services, sources and the like described herein may be utilized, implemented and/or

run on many different types of devices and/or systems. FIG. 10 illustrates an exemplary system **1000** that may be used for implementing any of the components, circuits, circuitry, systems, functionality, apparatuses, processes, or devices of the irrigation system **100**, irrigation controller **102**, flow sensor system **110**, portable user computing device **132**, central irrigation controller **130**, and/or other above or below mentioned systems or devices, or parts of such circuits, circuitry, functionality, systems, apparatuses, processes, or devices. For example, the system **1000** may be used to implement some or all of the irrigation controller **102**, the flow sensor system **110**, irrigation controller control circuit **120**, a flow sensor control circuit, and/or other such components, circuitry, functionality and/or devices. However, the use of the system **1000** or any portion thereof is certainly not required.

[0124] By way of example, the system **1000** may comprise a control circuit or processor module **1012**, memory **1014**, and one or more communication links, paths, buses or the like **1018**. Some embodiments may include one or more user interfaces **1016**, and/or one or more internal and/or external power sources or supplies **1040**. The control circuit **1012** can be implemented through one or more processors, microprocessors, central processing unit, logic, local digital storage, firmware, software, and/or other control hardware and/or software, and may be used to execute or assist in executing the steps of the processes, methods, functionality and techniques described herein, and control various communications, decisions, programs, content, listings, services, interfaces, logging, reporting, etc. Further, in some embodiments, the control circuit **1012** can be part of control circuitry and/or a control system **1010**, which may be implemented through one or more processors with access to one or more memory **1014** that can store instructions, code and the like that is implemented by the control circuit and/or processors to implement intended functionality. In some applications, the control circuit and/or memory may be access over and/or distributed over a communications network (e.g., LAN, WAN, Internet) providing distributed and/or redundant processing and functionality.

[0125] The user interface **1016** can allow a user to interact with the system **1000** and receive information through the system. In some instances, the user interface **1016** includes a display **1022** and/or one or more user inputs **1024**, such as buttons, touch screen, track ball, keyboard, mouse, etc., which can be part of or wired or wirelessly coupled with the system **1000**. For example, the user interface **1016** may be a user interface of the irrigation controller **102** to enable a user to enter and/or modify one or more irrigation schedules, irrigation parameters, irrigation thresholds, water budget information, and/or other such input, and/or to acquire information displayed and/or communicated by the irrigation controller (e.g., irrigation schedules, runtimes, water usage, water budget information, etc.). Typically, the system **1000** further includes one or more communication interfaces, ports, transceivers **1020** and the like allowing the system **1000** to communicate over a communication bus, a distributed computer and/or communication network (e.g., a local area network (LAN), the Internet, wide area network (WAN), etc.), communication link **1018**, other networks or communication channels with other devices and/or other such communications or combination of two or more of such communication methods. Further the transceiver **1020** can be configured for wired, wireless, optical, fiber optical cable, satellite, or other such communication configurations or combinations of two or more of such communications. Some embodiments include one or more input/output (I/O) ports **1034** that allow one or more devices to couple with the system **1000**. The I/O ports can be substantially any relevant port or combinations of ports, such as but not limited to USB, Ethernet, or other such ports. The I/O interface **1034** can be configured to allow wired and/or wireless communication coupling to external components. For example, the I/O interface can provide wired communication and/or wireless communication (e.g., Wi-Fi, Bluetooth, cellular, RF, and/or other such wireless communication), and in some instances may include any known wired and/or wireless interfacing device, circuit and/or connecting device, such as but not limited to one or more transmitters, receivers, transceivers, or combination of two or more of such devices. For example, the irrigation controller may include one or more I/O interfaces to receive a

control stick that can provide added control and/or information to the irrigation controller. Additionally or alternatively, one or more I/O interfaces may communicatively couple with one or more sensors, such as rain sensors, the flow sensor system **110**, wind sensors, light sensors, and/or other such sensors.

[0126] In some embodiments, the system may include and/or couple with one or more sensors **1026**. The sensors can include substantially any relevant sensor, such as but not limited to light sensors, temperature sensors, rain sensors, and other such sensors. The foregoing examples are intended to be illustrative and are not intended to convey an exhaustive listing of all possible sensors. Instead, it will be understood that these teachings will accommodate sensing any of a wide variety of circumstances in a given application setting.

[0127] The system **1000** comprises an example of a control and/or processor-based system with the control circuit **1012**. Again, the control circuit **1012** can be implemented through one or more processors, controllers, central processing units, logic, software and the like. Further, in some implementations the control circuit **1012** may provide multiprocessor functionality.

[0128] The memory **1014**, which can be accessed by the control circuit **1012**, typically includes one or more processor readable and/or computer readable media accessed by at least the control circuit **1012**, and can include volatile and/or nonvolatile media, such as RAM, ROM, EEPROM, flash memory and/or other memory technology. Further, the memory **1014** is shown as internal to the control system **1010**; however, the memory **1014** can be internal, external or a combination of internal and external memory. Similarly, some or all of the memory **1014** can be internal, external or a combination of internal and external memory of the control circuit **1012**. The external memory can be substantially any relevant memory such as, but not limited to, solid-state storage devices or drives, hard drive, one or more of universal serial bus (USB) stick or drive, flash memory secure digital (SD) card, other memory cards, and other such memory or combinations of two or more of such memory. The memory **1014** can store code, software, executables, scripts, data, patterns, thresholds, lists, programs, log or history data, and the like. While FIG. **10** illustrates the various components being coupled together via a bus, it is understood that the various components may actually be coupled to the control circuit and/or one or more other components directly.

[0129] In some embodiments, as introduced above, the fluid flow sensor system can include or be cooperated with one or more filters **320**, screens, meshes, and/or other such structures that can limit or prevent at least some solid objects being moved along a conduit by the fluid flow (e.g., sand, soil, pebbles, pieces of conduit, etc.). FIG. **11** illustrates a simplified perspective view of an exemplary filter **320**, in accordance with some embodiments. The filter can have a cylindrical shape, a generally funnel shape, a cone shape, a disc shape, or other relevant shape. Further, the filter **320** includes an array of openings and/or apertures, through which the fluid flows, defined by an array of beams **1102**. The array of beams are positioned to achieve intended sized openings to achieve a desired level of filtering (i.e., limiting solid objects that a greater than the openings from passing through the filter). In some embodiments, the filter includes two or more arrays of openings (e.g., positioned one following the other along a longitudinal axis **1104** of the filter) with a ring beam **1106** defining boundaries between the two or more arrays of openings). The multiple arrays and ring beam add additional strength and rigidity to the filter. In some applications, the filter is configured with the openings being substantial the same size at least along a length of the filter. Further, in some embodiments, the filter includes a head **1110** with an upstream face or surface **1112**, a lateral surface **1114** extending around a perimeter of the head **1110**, and a downstream face or surface **1116**. The head **1110** can, in some applications, be used to position and secure the filter with the fluid flow sensor system **110**.

[0130] FIG. **12** illustrates a simplified, cross-sectional view of portion of a flow sensor system **110** with a filter **320**, in accordance with some embodiments. Referring at least to FIGS. **1**, **3B** and **12**, in some embodiments, the flow sensor system **110** is cooperated along an irrigation conduit **106** through the pair of upstream conduit coupling **326** and downstream conduit coupling **327**. The

conduit couplings **326**, **327** can each be secured with the body of the flow sensor system **110** through respective union locking ring **328**, **329**, for example through threading, adhesive, resin, other such methods, or combination of two or more of such methods. In some implementations, the head **1110** and/or a rim of the filter **320** is positioned and secured between the conduit portion **322** of the flow sensor system **110** and an upstream conduit coupling **326**, and held in place by the conduit portion **322** and the conduit coupling **326**. The upstream surface **1112** may abut against a shoulder **1210** or ledge of locking rings **328**, **329**, irrigation conduit, etc. Similarly, a downstream surface **1116** may abut against a surface of the conduit portion **322**. Further, a portion of the filter, e.g., the head **1110**, can be squeezed, pinched, clamped and/or otherwise secured to position the filter **320** within and extending across the fluid path. In some embodiments, a fluid tight seal is established through an O-ring **1202**, gasket, etc. compressed between the conduit portion **322** of the flow sensor system **110**, the conduit coupling **326** and the head **1110** of the filter **320**. In some applications, the filter head is positioned with a portion of the lateral surface **1114** positioning, biasing and/or pressing the O-ring **1202** into an O-ring cavity formed in the conduit portion **322** of the flow sensor system **110** and/or formed between the conduit portion **322** and the conduit coupling **326**.

[0131] Again, the conduit couplings **326**, **327** are configured to couple, grip and/or otherwise secure with a fluid conduit (e.g., irrigation conduit **106**) to cooperate and align the fluid conduit with the conduit portion **322** of the flow sensor system **110**. The conduit couplings **326**, **327** can be secured with the irrigation conduit **106** through friction fit, glue, resin, primer, head sealed, threaded fitting and/or other such methods. In some applications, the conduit couplings **326**, **327** can be formed from polyvinyl chloride (PVC), which can allow the conduit couplings to be secured with a PVC irrigation conduit through adhesive, solvent cement, resin, other methods or a combination of two or more of such methods.

[0132] In some embodiments, the body and/or conduit portion **322**, housing **202**, and/or wheel mounting area **203** of the flow sensor system **110** is constructed or molded through PVC, polypropylene (PP), glass and/or fiberglass filled or infused PP (e.g., 16% glass filled PP), other plastic, fiberglass infused plastic, other materials or a combination of two or more of such materials. When formed from PP, it is noted that typical irrigation solvent cement often cannot be used to secure the conduit portion with a typical PVC conduit **106**. As such, some embodiments utilize the locking rings **328**, **329** that threadedly cooperate with threading on the conduit portion **322** of the flow sensor system **110** (e.g., exterior threading on the conduit portion), while the locking rings **328**, **329** include a shoulder **1210** or ledge that is configured to press against and mate with a corresponding ledge **1212** of the conduit couplings **326**, **327**.

[0133] FIGS. **13-16** illustrate simplified perspective views at various different angles of an exemplary lid portion **318** of a flow sensor system **110**, in accordance with some embodiments. FIG. **17** illustrates a cross-sectional view of an exemplary lid portion **318** cooperated with an exemplary housing **202** of an exemplary flow sensor system **110**, in accordance with some embodiments. The lid portion **318** when secured with the housing **202** encloses an interior cavity, hollow, void or the like within the housing **202**. Referring to FIGS. **13-17**, in some embodiments the lid portion **318** includes one or more cable or wire retention feature or wire positioning protrusions **1302** that extends a distance from an inner lid surface **1402**. The wire positioning protrusion **1302** includes, in some embodiments, a wire retaining recess **1304**, notch, groove, clamp, or other structure. In some embodiments, the wire retaining recess **1304** is separated by a length of the wire positioning protrusion **1302** from the inner lid surface **1402** of the lid portion **318**. Further, the wire retaining recess **1304** is configured to cooperate with an electrical wire **1306**, cable, or the like extending through the lid portion **318** and into the housing to be coupled with the communications interface **702** and enable electrical coupling of the flow sensor system **110** with one or more external devices, such as one or more irrigation controllers **102** and/or one or more other relevant systems. The dimensions and/or length of the wire positioning protrusion **1302** is

configured to position the wire **1306** at an intended depth within the housing **202**, in part, to position the wire **1306** so that potting material, if added to the housing **202** (e.g., injected into the housing through an injection port **1602**, aperture or the like of the lid portion **318**), surrounds the wire. Further, in some implementations, the wire retaining recess **1304** further resists movement of the wire, such as when being pulled from an exterior of the flow sensor system. Additionally, in some embodiments, the wire positioning protrusion **1302** is configured to help in maintain a position of the wire cooperated with a wire routing channel **1802** and securing feature.

[0134] FIG. **18** illustrates a simplified overhead view of an interior of an exemplary housing **202** of a flow sensor system **110**, in accordance with some embodiments. FIG. **19** illustrates a perspective view of the interior of the exemplary housing **202** illustrated in FIG. **18**, in accordance with some embodiments. Referring to FIGS. **18-19**, in some embodiments the housing includes wire routing channel **1802** into which the wire **1306** is positioned to position the wire within the housing and route the wire to the one or more magnetic sensor systems **600**, circuit boards or the like. The wire routing channel **1802**, in some implementations, maintains a positioning of the wire within the cavity of the housing and/or limits or prevents the wire from being inadvertently dislodged or uncoupled with the magnetic sensor system **600**. In some embodiments, the positioning protrusion **1302** of the lid positions the electrical wire at a depth within the housing to be positioned into the wire routing channel **1802**. The wire routing channel **1802** provides a path to route the electrical wire to electrically couple with the communications interface **702** and the magnetic sensor system **600** that includes the one or more magnetic sensors **604**. As described above, the communications interface **702** can be a physical connector that receives and retains an end of one or more wires, soldering directly to a circuit board or component, other connector or combination of two or more connectors.

[0135] The wire routing channel **1802**, in some embodiments, comprises one or more routing walls **1810**, posts, beams, protrusions and/or other structures formed in the housing **202** and along which the wire **1306** is routed. In some applications the routing walls **1810** are positioned along and separated from one or more lateral walls **1812** of the housing **202** forming a channel, pathway or the like along with the wire is routed. The wire routing channel is configured to receive and route a wire coupled with the sensor circuit, comprising the magnetic sensor, switch and current loop, through the housing to cooperate with the wire positioning protrusion and extend out through the lid portion **318** to enable electrical coupling of the flow sensor system with an external system. Accordingly, the wire routing channel and/or the wire positioning protrusion provide strain relief for the wire and inhibit decoupling of the wire from the sensor circuit. The separation between the routing walls **1810** and the housing can be approximately equal to or less than a width of the wire **1306**. Further, in some embodiments, the routing walls **1810** may apply a biasing pressure against the wire when positioned within the wire routing channel **1802** to aid in retaining the positioning of the wire. Additionally or alternatively, the routing walls **1810** may include protrusions, extensions and/or overhangs to help maintain a position of the wire **1306** within the routing channel **1802**. The routing of the wire along the wire routing channel further protects the connection of the wire to the magnetic sensor systems **600**. Further, the routing walls **1810** may be separated and/or include gaps to allow the routing walls to elastically flex and/or induce a biasing on and/or pinch the electrical wire to help retain the electrical wire within the wire routing channel **1802**.

[0136] As described above, the flow sensor system **110**, in some embodiments, is configured to detect a direction of flow of the fluid through the fluid channel **302** of the flow sensor system **110**. The direction of flow can be detected by a separate directional detection system, while in other implementations, the one or more magnetic sensor systems can be implemented through a sensor system configured to detect a direction of flow of fluid through the fluid channel **302** in addition to a rate of flow of the fluid.

[0137] FIGS. **20A-20B** illustrate a simplified circuit diagram of an exemplary sensing circuit of an exemplary flow sensor system **110**, in accordance with some embodiments. The flow sensor system

110 of FIGS. **20A-20B** is similar to the flow sensor system of FIGS. **8A-8B**, with the magnetic sensor system **601** providing an additional flow direction output and/or signal on a flow direction output connection **2002** or line that indicates a direction of flow of fluid through the fluid channel **302** of the flow sensor system. The flow direction output, in some embodiments, indicates a direction through a binary output (e.g., a “0” output indicates a first direction, while a “1” output indicates a second direction opposite to the first direction). The flow direction output connection is configured to couple through an additional communications interface **2004** with a corresponding input **2006** of the irrigation controller **102**, or other relevant system. The control circuit **120** of the irrigation controller **102** is configured to detect the difference in the flow direction output and/or detect the change in the flow direction output to distinguish between the different directions of flow of fluid through the flow sensor system **110**. In some embodiments, the programming and/or logic within the control circuit **120** of the irrigation controller **102** (or other system) coupled with the flow sensor system **110** utilizes the reverse flow information or change of direction of flow information to identify or detect one or more conditions, such as but not limited to detecting when municipalities have a disruption in service, a backflow is occurring, and/or other such conditions. [0138] In some embodiments, the magnetic sensor system **601** includes at least one dual channel Hall effect sensor (e.g., from Asahi-Kasei, such as an AK8776 Hall IC for Pulse Encoder, or other dual channel Hall effect sensor from another manufacturer) enabling the detection of a change in rotational direction of the paddle wheel device **308** indicating a change in direction of flow through the flow sensor system **110**, in addition to providing relevant rate of flow information as described herein. In some embodiments, the dual channel Hall effect sensor includes vertical and horizontal field Hall sensors that establish internal A and B pulse signals that are utilized to determine a flow direction. In some implementations, the dual channel Hall effect sensor takes one pulse count to determine the main direction and when that changes the flow direction output signal changes state (e.g., between a high state and a low state) to indicate a direction change in flow has been detected. The flow direction output, in some embodiments, is an output connection **2002** of the Hall effect chip, which can be communicatively coupled with the irrigation controller **102** and/or other controller, in addition to the coupling through the current loop.

[0139] The irrigation controller **102** is configured to automatically monitor this flow direction output signal. One or more actions can be initiated at the irrigation controller **102** in response to a detection of a change in flow direction and/or a change in flow direction in cooperation with a threshold rate of flow in that changed direction. For example, in some instances, the irrigation controller **102** can control a master valve shut-off in response to a change in flow direction to prevent the evacuation of downstream irrigation pipe back into a water utility main lines, communicate, via wired and/or wireless communication, a notification to one or more sources (e.g., property owner, water utility authority, a landscape professional overseeing the property where irrigation is being controlled, other such entities, or a combination of two or more of such entities), activate one or more local and/or remote alters or alarms, control one or more valves **104**, other such actions, or a combination of two or more of such actions.

[0140] FIG. **21** shows a cross-sectional view, parallel with a lengthwise axis **2102** (e.g., an X-axis), of an exemplary flow sensor system **110** that has a reduced interior cross-sectional area or region of the conduit portion **322** of the fluid channel **302** proximate the paddle wheel device **308**, in accordance with some embodiments. The reduced cross-sectional area induces an increase in the velocity of the fluid traveling through this region of the fluid channel **302** compared with the velocity of the fluid prior to and after the reduced interior cross-sectional area. In some implementations, the reduced interior cross-sectional area of the fluid channel **302** over at least a volume or region within the fluid channel **302** is positioned such that the blades **310** of the paddle wheel device **308** pass through this reduced cross-sectional area as the paddle wheel device rotates. The reduced interior cross-sectional area of the fluid channel **302**, in some embodiments, aligns with the paddle wheel aperture **305** and the paddle wheel device **308**. The increased velocity of the

fluid proximate the paddle wheel device **308** correspondingly increases the rate of rotation of the paddle wheel device **308**. This increased rotational speed of the paddle wheel device **308** results in the detection of the one or more one or more magnetic elements **314** at a correspondingly increased rate, which in some instances, allows for a more accurate measurement of fluid flow through the flow sensor system **110**, particularly at lower fluid flow rates through the irrigation system.

[0141] FIG. **22** shows a zoomed in view of a portion of the cross-sectional view of the exemplary fluid channel **302** of FIG. **21**, in accordance with some embodiments. FIGS. **23A-23B** illustrate angled, cross-sectional views of flow sensor systems **110**, in accordance with some embodiments. FIG. **24** illustrates a simplified cross-sectional view, along a widthwise axis (e.g., a Y-axis), of an exemplary flow sensor system **110**, in accordance with some embodiments. Referring to FIGS. **21-24**, in some embodiments, the fluid channel **302** comprises one or more fluid accelerators or acceleration ramps **2104a-c** positioned within an interior of the fluid channel **302**. Further, the one or more acceleration ramps **2104a-c** are positioned proximate the paddle wheel device **308** and typically aligned with and/or centered with the paddle wheel aperture **305**. The acceleration ramp **2104a-c** reduces the cross-sectional area of the interior of the fluid channel **302** by the thickness **2202** or height of the acceleration ramp **2104a-c**. One or more acceleration ramps are typically positioned along the length of the fluid channel **302** to align a peak area **2203** of the acceleration ramp having a maximum thickness **2202** with the rotational axis of the paddle wheel device. Further, in some embodiments, multiple acceleration ramps can be aligned each with a peak area **2203** at a maximum thickness aligned with the peak areas **2203** of the other of the multiple acceleration ramps, creating a pinch point and the cross-sectional area of an interior of the fluid channel **302** is cooperatively reduced based on the widths **2204** and the thicknesses **2202** of the acceleration ramps **2104a c**.

[0142] In some embodiments, the acceleration ramps **2104a c** each comprise a central peak area **2203**, region or axis, an upstream ramp portion **2106**, and a downstream ramp portion **2108**. Each of the upstream ramp portion **2106** and the downstream ramp portion **2108** can taper away from the central peak area **2203** decreasing in thickness **2202** further from the peak area. The rate of change of thickness and/or tapering can, in some implementations, be configured to reduce or eliminate turbulence and other affects that can interfere with the flow of the fluid through the flow sensor system **110**. In some embodiments, a length **2107** of the upstream ramp portion **2106** is substantially equal to a length **2109** of the downstream ramp portion **2108**. Additionally, the reduced cross-sectional area, in some embodiments, is positioned so that the accelerated flow is maximized at the interface location with the paddle wheel device **308** and does not have an abrupt edge that could cause turbulent flow in this reduced cross-sectional, necked down area of the fluid channel **302**.

[0143] The one or more acceleration ramps **2104a c** can be positioned on and/or formed within the wall **2101** of the fluid channel **302** in substantially any orientation to achieve the desired reduction in cross-sectional area of the fluid channel. In some embodiments, a single acceleration ramp **2104a** is formed in a wall **2101** of the fluid channel **302** opposite the paddle wheel device **308**. In other embodiments, a pair of opposing acceleration ramps **2104b-c** can be secured on and/or formed in the wall **2101** of the fluid channel **302** on opposite sides of the paddle wheel device **308**. In some embodiments, the multiple acceleration ramps are positioned orthogonally and include a first acceleration ramp **2104a** secured with and/or formed in the wall **2101** of the fluid channel **302** opposite the paddle wheel device **308**, a second acceleration ramp **2104b** formed in the wall **2101** of the fluid channel **302** about 90 degrees orientation from the first acceleration ramp **2104a**, and a third acceleration ramp **2104c** formed in the wall **2101** of the fluid channel **302** about 90 degrees orientation from the first acceleration ramp and about 180 degrees orientation relative to the second acceleration ramp **2104b**. Other orientations and/or configurations can be utilized to achieve the desired fluid flow rate at the position of the paddle wheel device **308**.

[0144] The amount of reduction in the cross-sectional area of the fluid channel **302** can depend on

one or more factors, such as but not limited to sensitivity of the sensor circuitry, the expected rotational velocity of the paddle wheel device, the diameter of the interior of the fluid channel **302**, a threshold minimum flow rate to be detected by the sensor system, a threshold maximum flow rate to be detected by the sensor system, an expected maximum and/or minimum pressure within the fluid channel **302**, flow disturbance thresholds (e.g., eddy currents, cavitation, etc.), pressure thresholds of flow sensor system **110** and/or the irrigation system **100**, materials of the components of the flow sensor system **110**, other such factors, or a combination of two or more of such factors. For example, in some embodiments, the one or more acceleration ramps **2104a c** cooperatively result in a total reduction in cross-sectional area of the interior of the fluid channel **302** of between 10%-50%, and often between 15%-25%.

[0145] The exterior fluid surface **2402** of the acceleration ramps **2104a c** and/or ramp portions **2106**, **2108** can be flat, concave curved, convex curved, or other relevant surface to achieve a desired increased fluid flow rate and/or reduction in cross-sectional area of the interior of the fluid channel **302** to achieve an intended rotational speed of the paddle wheel device **308** at a minimum threshold fluid flow rate through the flow sensor system **110** and/or irrigation conduits **106**.

Further, the rate of tapering and/or the angle of the upstream and downstream ramp portions **2106**, **2108** can depend on the expected fluid flow, length of the fluid channel **302**, effects of on the fluid (e.g., eddy currents, turbulence, cavitation, etc.), and/or other such factors. In some embodiments, the angle of taper can be between 5 and 20 degrees, and in some instances less than about 10 degrees. Further, the angle of taper may vary along the length of the upstream and downstream ramp portions **2106**, **2108** to achieve a desired flow rate and reduce and/or compensate for potential adverse effects on the flow (e.g., eddy currents, turbulence, etc.). Similarly, the upstream and/or downstream ramp portions **2106**, **2108** of the acceleration ramps **2104a c** may include multiple regions with different angles of taper.

[0146] The dimensions of the acceleration ramps can be substantially any size to achieve the intended fluid acceleration. In some instances, the length **2107**, **2109** of one or both of the upstream and downstream ramp portions **2106**, **2108**, and/or thickness **2202** of the acceleration ramps are proportional to the dimensions of the interior of the fluid channel **302**. In some embodiments, the length of the acceleration ramps is approximately 20-50% of the length of the fluid channel **302**. In other implementations, however, the length of the acceleration ramps may be 80% or more of a length of the fluid channel. In some implementations, the diameter of the interior of the fluid channel may be formed to gradually taper beginning proximate the lateral ends of the fluid channel **302** over a first portion **2302** of the length of the fluid channel **302**, and transition at the acceleration ramps **2104a-c** to one or more steeper angles of taper over the upstream ramp portion **2106** and/or downstream ramp portions **2108** of the acceleration ramps approaching the peak area **2203**. A thickness **2202** of one or more of the acceleration ramps at the peak area **2203** can, in some embodiments, be about 5%-30% of the diameter of the interior of the fluid channel **302**, and in some instances between 8-20% of the diameter of the interior of the fluid channel **302**. The peak area **2203** may correspond to a line, while in other instances the peak area may be a curved surface, have a flattened surface or other shape to achieve a desired flow rate and/or reduce adverse fluid flow effects (e.g., eddy currents, turbulence, etc.). In some embodiments, the width **2204** of the acceleration ramps **2104a c** at about the peak area **2203** or area is between 30-75% of a diameter of the interior of the fluid channel **302**, and in instances is between about 60-70% of a diameter of the interior of the fluid channel **302**. The width decreases further from the peak area **2203** as the thickness **2202** reduces further from the peak area.

[0147] In some embodiments, acceleration ramps **2104a c** can be formed through injection molding as part of an injection molding of the fluid channel **302**, tooled, three-dimensionally printed with the 3-D printing of the fluid channel **302**, inserted and secured within the interior of the fluid channel **302** (e.g., adhesive, heat welding, etc.), pressure fit, snap fit, other such methods or a combination of two or more of such methods. Further, the acceleration ramps **2104a c**, the fluid

channel **302** and/or an insert into the fluid channel that includes the acceleration ramps can be formed from substantially any relevant material that can be cooperated with and/or formed as part of the fluid channel **302**, such as but not limited to, plastic, polyvinyl chloride (PVC), glass, nylon and/or mineral reinforced PVC, silicon, carbon, metal, brass, ceramics, glass filled, nylon filled and/or mineral filled polypropylene, other such material, or a combination of two or more of such materials.

[0148] In some embodiments, the one or more acceleration ramps **2104a-c** provide a narrowing of a dimension of the flow path and/or the cross-sectional area of the fluid channel **302** in a volume through which at least a portion of the blades of the paddle wheel device **308** rotate. The narrowing and/or reduced cross-sectional area increases pressure and a rate of flow of the fluid at the blades of the paddle wheel device over a fluid channel that does not include the acceleration ramps. In some applications, such as at lower flow rates the increased pressure and/or flow rate provide improved low flow performance of the detected rate of flow by the flow sensor systems **110** (e.g., flows of less about than 2 gallons per minute (GPM) when a diameter of the fluid channel **302** (without the acceleration ramps) is approximate 1 inch). Further, the increased rate of flow through reduced cross-sectional area does not adversely affect the sensed flow at higher flows and the flow sensor system provides accurate flow rate measurements across a range of flow rates. It was identified that at low flow rates, it is possible with some flow sensor systems that a paddle wheel device does not uniformly rotate and leads to lower accuracy measurements. The incorporation of one or more acceleration ramps **2104a-c** increases flow pressure at the paddle wheel device **308** with the cross-sectional volume of the flow path reduced at the location of paddle wheel device. Some embodiments include three acceleration ramps **2104a-c** that are secured with and/or formed in a fluid channel wall **2101** of the wall **2101** of the fluid channel **302** resulting in a narrowing and reduction of a cross-sectional area of the fluid channel along a portion of the length of the fluid channel **302** at a volume through which the blades of the paddle wheel device rotate. In some embodiments, one or more of the one or more acceleration ramps **2104a-c** include an upstream ramp portion **2106** that increases in height or thickness toward a peak area **2203** of the acceleration ramp, and a downstream ramp portion **2108** that decreases in height or thickness extending away from the peak area **2203**. The acceleration ramps, in some implementations, evenly decrease and increase in thickness or height to limit or avoid introducing turbulence. In some embodiments, the downstream ramp portion **2108** is symmetrical relative to the upstream ramp portion **2106** of the acceleration ramps **2104a-c**. This provides more pressure on the paddle wheel device **308** and improves low flow measurements.

[0149] In some embodiments, the flow sensor system **110** is configured to wirelessly communicate with one or more irrigation controllers **102**, one or more portable user computing device **132**, one or more central irrigation controllers **130**, and/or other system components. Such wireless communication enables the flow sensor system **110** to be positioned remote from the irrigation controller **102** and/or other components while still providing flow sensor data. Similarly, the wireless communication in part enables the flow sensor system **110** to be positioned in locations that might otherwise be difficult and/or costly to position the flow sensor system.

[0150] FIG. 25 illustrates a simplified block diagram of an exemplary irrigation system **100**, in accordance with some embodiments. The irrigation system includes a flow sensor system **110** coupled with an external wireless interface module **2502** that is configured to wirelessly communicate with one or more remote irrigation controllers **102**, other sensor systems, central irrigation controllers **130**, portable user computing devices **132**, and/or other components that are configured to communicate over one or more predefined wireless communication protocols. The flow sensor system **110** is similar to the flow sensor systems described above, such as similar to the flow sensor system described with reference to FIGS. 8A-8C.

[0151] The wireless interface module **2502** is external to and separate from the flow sensor system **110**. In some instances, the wireless interface module **2502** is external to and configured to be

secured with and/or couple to the housing **202** and/or conduit portion **322** of the flow sensor system. The interface module **2502** is configured to couple with and form part of the current loop **808** to supply electrical power to and receive sensor data from the flow sensor system **110**. In some embodiments, the interface module **2502** comprises some of the circuitry of the irrigation controller **102** described with reference to FIG. **8C** to interface with the flow sensor system.

[0152] In some embodiments, the interface system **2502** includes at least one module control circuit **2504** that is electronically coupled with the current loop **808** and configured to detect the temporarily change to the current in the current loop in response to the sensor output from the magnetic sensor system **600/601** transitioning between the active and non-active states. Again, the flow rate of the water corresponds to the frequency of the transitions between the first current flow value and the second current flow value. Based on the detected changes, the module control circuit **2504** is programmed to calculate a flow rate of the water through the fluid channel as a function of the frequency of the transitions between the first current flow value and the second current flow value. In some embodiments, the module control circuit **2504** executes programming to apply one or more algorithms, tables, functions and the like to calculate a flow rate, such as utilizing one or more K-factor values each corresponding to tested rates of flow as described above and/or other known techniques. The module control circuit **2504** can be implemented through one or more microcontrollers, processors, microprocessors, central processing unit, logic, local digital storage, firmware, software, and/or other control hardware and/or software, and may be used to execute or assist in executing the steps of the processes, methods, functionality and techniques described herein, and control various communications, decisions, programs, content, services, interfaces, logging, reporting, etc. For example, some or all of the module control circuit **2504** and/or the interface system **2500** of FIG. **25** can be implemented through a system similar to the system **1000** of FIG. **10**.

[0153] The interface system **2502** further includes one or more wireless transceivers **2506** that is communicatively coupled with the module control circuit **2502**. The module control circuit **2502** is configured to cause the wireless transceiver to wirelessly communicate flow rate data specifying the flow rate. In some embodiments, the module control circuit detects one or more threshold changes in current and/or voltage and communicates the detected threshold changes as sensor data. The module control circuit **2502** is configured to utilize the wireless transceiver **2506** to wirelessly transmit the determined flow rate information, which can be received and utilized by one or more irrigation controllers **102**, one or more portable user computing device **132**, one or more central irrigation controllers **130**, and/or other system components. For example, the irrigation controller is configured to receive through an irrigation controller wireless transceiver the flow rate data wirelessly transmitted from the interface module. In some embodiments, the module control circuit is configured to package the determined flow rate information over time into data packets.

[0154] The wireless communication utilized can be BLUETOOTH, WIFI, cellular, spread spectrum modulation techniques, LoRa (Long Range), low-power wide-area network modulation standard, LoRaWAN, other such wireless communication protocols or a combination of two or more such wireless communication protocols to communicate with an irrigation controller **102**, a portable user computing device **132** (e.g., a smartphone or tablet, which in some instances is running an irrigation application (APP)), other sensors, a local router and/or modem, and/or other such devices. The irrigation controller transceiver, in some embodiments, establishes a wireless communication network to which the interface system and/or transceiver **2506** joins. In other implementations, the transceiver **2506** implements the wireless network that the irrigation controller joins. Further, the interface system **2502**, in some embodiments, communicates via one or more wide area distributed communication networks (e.g., Internet), with an irrigation controller **102**, a portable user computing device **132**, a central irrigation controller **130**, other servers and/or services, and/or other devices. In some embodiments, the interface system **2502** includes a button and/or other activator that is configured to be activated by a user to initiate pairing of the interface

system **2502** with one or more other devices (e.g., irrigation controller **102**, portable user computing device **132**, modem, etc.), and/or implement other functions (e.g., initiate a factory reset (long press), activate a test mode (e.g., sequence of multiple presses), etc.). In some embodiments, the interface system **2502** includes a user interface (e.g., buttons and/or display), one or more LEDs (e.g., bi-color LEDs) that are activated to show one or more statuses of the flow sensor system (e.g., status of one or more connections wireless connections, wireless pairing status, one or more error conditions, active state, sleep state, etc.) and/or other such inputs and information outputs. In some embodiments, the interface system **2502** additionally or alternatively includes a hardware connector (e.g., two-wire, USB, USB-C, ethernet, etc.) enabling wired coupling with the irrigation controller, other sensor and/or other components.

[0155] The interface module **2502** typically further includes one or more electrical power sources **2508** that provides power to the module control circuit **2504** and wireless transceiver **2506**. In some embodiments, the power source **2508** further supplies electrical current and/or voltage to the current loop **808** and the flow sensor system **110**, and is utilized to provide the change in current in the current loop. Accordingly, in some embodiments, the interface module **2502** is self-powered, and powers the flow sensor system **110** enabling the flow sensor system **110** and interface module **2502** to operate independent of the irrigation controller **102**. In some embodiments, the interface module **2502** includes an optional relay **2510**, regulator and/or buck boost converter circuit in supplying a sufficient current and/or power level to the flow sensor system. For example, the module control circuit **2504** may operate at about 5 volts, while a voltage of between 8-15 VDC at a current of between 1-4 mA is supplied to the flow sensor system **110** through the current loop **808**. The buck boost converter can boost the voltage and/or current from the module control circuit **2504**. The power source **2508**, in some embodiments, includes one or more rechargeable devices, such as but not limited to one or more rechargeable batteries, one or more capacitors and/or capacitive systems, other such rechargeable power sources or a combination of two or more of such rechargeable power sources. Further, some embodiments include one or more recharge systems **2512** and/or couples with one or more recharge systems **2512** (e.g., solar panels, wind turbine, fluid turbine, other such sources, or a combination of two or more sources). Some embodiments further utilize pulses on the current loop **808** to capture charge, such as through one or more capacitors. Additionally or alternatively, a generator may be cooperated with the magnetic sensor system to generate power from the rotation of the paddle wheel device **308**. Some embodiments include other power sources, such as removable, replaceable and/or disposable batteries (e.g., 9-V battery, D battery, AA battery, and/or other such batteries). The disposable batteries, in some applications, operate as back-up power sources that are utilized only when a stored charge in the rechargeable power source is below a threshold power level and one or more actions are to be implemented.

[0156] Some embodiments incorporate the wireless communication directly into the flow sensor system **110**. FIG. **26** illustrates a simplified block diagram of an exemplary flow sensor circuitry **2610** of an exemplary flow sensor system **110** in communication with an irrigation controller **102**, in accordance with some embodiments. The flow sensor system includes one or more sensor control circuits **2612** coupled with one or more magnetic sensor systems **600/601** and/or other sensors. The magnetic sensor system **600/601** is configured to provide a sensor output comprising changes in state and/or pulses **2615** corresponding to a rate of rotation of the first magnetic element. In some embodiments, for example, the magnetic sensor system **600** includes one or more Hall effect sensors, such as a Hall effect sensor, dual channel Hall effect sensor, other such magnetic sensors or a combination of two or more magnetic sensors. The sensor control circuit **2612** is configured to detect a change in state, pulses **2615** or other such outputs from the magnetic sensor system **600/601**. The sensor control circuit, in some implementations, determines a frequency of the magnetic sensor output and/or changes in state of the magnetic sensor output. Based on the frequency, the sensor control circuit **2612** is configured to determine the rate of flow of the fluid through the flow sensor system **110**. For example, in some embodiments, the sensor

control circuit comprises one or more microcontrollers with firmware that when executed is configured to count pulses and/or timing of the changes in state of the output of the magnetic sensor system, and determines the frequency of the pulses. In some instances, for example, the sensor control circuit applies one or more algorithms, tables, functions and the like to calculate a flow rate, such as utilizing one or more K-factor values each corresponding to tested rates of flow as described above and/or other known techniques. The sensor control circuit **2612** can be implemented through one or more microcontrollers, processors, microprocessors, central processing unit, logic, local digital storage, firmware, software, and/or other control hardware and/or software, and may be used to execute or assist in executing the steps of the processes, methods, functionality and techniques described herein, and control various communications, decisions, programs, content, services, interfaces, logging, reporting, etc. For example, some or all of the sensor control circuit **2612** can be implemented through a system similar to the system **1000** of FIG. **10**.

[0157] In other embodiments, the flow sensor system includes a motor magnetically coupled to the paddle wheel device **308**. The motor is turned by the paddle wheel device, and the sensor control circuit can be configured to monitor the rate of rotation (e.g., rpms) of the motor that is proportional to the flow rate. In some implementations, the motor can further generate power than can be locally stored and used by the sensor system.

[0158] The flow sensor circuitry **2610** further includes one or more wireless transceivers **2614** that communicatively couples with the sensor control circuit **2612**. The sensor control circuit **2612** is configured to control the wireless transceiver **2614** to wirelessly communicate the flow rate data identifying the determined rate of flow of the fluid. In some embodiments, the sensor control circuit **2612** is configured to package the determined flow rate data over time into data packets and control the wireless transmission of the data packets through one or more of the transceivers **2614**.

[0159] The wireless communication utilized can be BLUETOOTH, WIFI, cellular, spread spectrum modulation techniques, LoRa (Long Range) low-power wide-area network modulation standard, LoRaWAN, other such wireless communication protocols or a combination of two or more such wireless communication protocols to communicate with an irrigation controller **102**, a portable user computing device **132** (e.g., a smartphone or tablet, which in some instances is running an irrigation application (APP)), other sensors, a local router and/or modem, and/or other such devices. The flow rate information is configured to be received and utilized by one or more irrigation controllers **102**, one or more portable user computing device **132**, one or more central irrigation controllers **130**, and/or other system components. The irrigation controller transceiver, in some embodiments, establishes a wireless communication network to which the flow sensor system and/or flow sensor transceiver **2614** joins. In other implementations, the flow sensor transceiver **2614** implements the wireless network that the irrigation controller joins. Further, the wireless flow sensor system, in some embodiments, communicates via one or more wide area distributed communication networks (e.g., Internet), with an irrigation controller **102**, a portable user computing device **132**, a central irrigation controller **130**, other servers and/or services, and/or other devices. In some embodiments, the flow sensor system includes a button and/or other activator that is configured to be activated by a user to initiate pairing of the flow sensor circuitry **2610** with one or more other devices (e.g., irrigation controller **102**, portable user computing device **132**, modem, etc.), and/or implement other functions (e.g., initiate a factory reset (long press), activate a test mode (e.g., sequence of multiple presses), etc.). In some embodiments, the flow sensor system includes a user interface (e.g., buttons and/or display), one or more LEDs (e.g., bi-color LEDs) that are activated to show one or more statuses of the flow sensor system (e.g., status of one or more connections wireless connections, wireless pairing status, one or more error conditions, active state, sleep state, etc.) and/or other such inputs and information outputs. In some embodiments, the flow sensor system additionally includes a hardwire connector (e.g., two-wire, USB, USB-C, ethernet, etc.) enabling wired coupling with the irrigation controller, other sensor and/or other components.

[0160] The flow sensor circuitry further includes one or more electrical power sources **2618** that provides power to at least the sensor control circuit **2612** and wireless transceiver **2614**. In some embodiments, the power source **2618** further supplies electrical power to the magnetic sensor system **600/601**. Accordingly, in some implementations, flow sensor system is self-powered and can operate independent of the irrigation controller **102**. The flow sensor circuitry **2610** optionally further includes one or more voltage regulators **2620** and/or voltage supply circuit that regulates the voltage to provide a more consistent and/or constant voltage to the magnetic sensor system.

[0161] The sensor control circuit **2612**, in some implementations, further controls the supply of power and/or turns on and off the magnetic sensor system and/or other components of the flow sensor system. The control of power can include transitioning the flow sensor system between one or more states of operation that utilize different amounts of power. For example, in some instances, the flow sensor control circuit triggers a sleep state to prevent power to be supplied to the magnetic sensor system **600/601** and/or other components of the flow sensor system. The sleep state may include increasing a duration between when the transceiver attempts to receive communications and/or communicates information. Additionally or alternatively, the sensor control circuit can induce a shut-down and/or winter state that prevents power to substantially all components of the system during an extended period of time (e.g., weeks, or months). In some instances, the flow sensor control circuit **2612** may periodically activate the transceiver during the shut-down period and reactivate the flow sensor circuitry in response to an activation signal from the irrigation controller or other device authorized to reactivate the flow sensor system.

[0162] The power source **2618**, in some embodiments, includes one or more rechargeable devices, such as but not limited to one or more rechargeable batteries, one or more capacitors and/or capacitive systems, other such rechargeable power sources or a combination of two or more of such rechargeable power sources. Further, some embodiments include one or more recharge systems **2622** and/or couples with one or more recharge systems **2622** (e.g., solar panels, wind turbine, fluid turbine, other such sources, or a combination of two or more sources). Some embodiments further utilize pulses from the magnetic sensor system **600/601** to capture charge the rechargeable power source, such as through one or more capacitors. Additionally or alternatively, a generator may be cooperated with the magnetic sensor system and/or positioned proximate the rotational path of the one or more magnetic elements to generate power from the rotation of the paddle wheel device **308**. Some embodiments include other power sources, such as removable, replaceable and/or disposable batteries (e.g., 9-V battery, D battery, AA battery, and/or other such commercially available batteries). The disposable batteries, in some applications, operate as back-up power sources that are utilized only when a stored charge in the rechargeable power source is below a threshold power level and one or more actions are to be implemented.

[0163] Although not illustrated in FIG. **26**, the flow sensor circuitry **2610** is cooperated with a flow sensor system that has a structure similar to the flow sensor system of at least FIGS. **2-3B** and includes a housing formed as part of or is secured with a fluid channel that comprises a first port **304** (e.g., an inlet or upstream port) and a second port **306** (e.g., outlet or downstream port). Typically, the flow sensor circuitry is secured within a water-tight sealed portion of the housing outside of the fluid channel and proximate to a pathway of the magnetic elements. The fluid channel is configured to transport fluid between the inlet port and the outlet port. The inlet port and the outlet port are configured to couple with a respective upstream conduit and downstream conduit of a fluid path of an irrigation system **100** to transport water to irrigation distribution devices **108** that are configured to distribute water over a geographic area at an irrigation site. The fluid sensor system further includes a paddle wheel device **308** that comprises a set of blades **310** that are configured to rotate about an axis due to a fluid flowing through the fluid channel. One or more of the blades of the set of the blades comprises a respective magnetic element **314**. Further, as described above, the paddle wheel device is positioned relative to the fluid channel such that at least a portion of each of the blades of the set of blades sequentially extends into the fluid channel

as the blades rotate about the axis to be contacted by the fluid flowing through the fluid sensor system and force the rotation of the paddle wheel device.

[0164] Some embodiments provides systems and methods of obtaining a rate of fluid flow through an irrigation conduit and/or irrigation system, comprising: detecting, by a magnetic sensor positioned within a sealed portion of a housing of an irrigation flow sensor system and proximate blades of a paddle wheel device of the irrigation flow sensor system while not being exposed to a fluid passing through a fluid channel secured with the housing and into which at least a portion of each of the blades of the set of blades of the paddle wheel device sequentially extend as the blades rotate about an axis in response to the irrigation fluid flowing through the fluid channel of the irrigation flow sensor system, a first magnetic element cooperated with a first blade of the blades of the paddle wheel device as the first magnetic element moves along a rotational pathway as the first magnetic element rotates about the axis; and controlling a switch coupled with the magnetic sensor and a current loop to control current within the current loop comprising: receiving a sensor output from the magnetic sensor at the switch; and causing the switch to transition between a non-active state and an active state to temporarily change the current to a first current flow value through the current loop in response to a change to a first state of the sensor output from the magnetic sensor and causing the current in the current loop to vary between a second current flow value when the switch is not active in the non-active state and the first current flow value when the switch is in the active state based on the first state of the sensor output from the magnetic sensor, wherein a frequency of the transitions between the second current flow value and the first current flow value correspond to a flow rate of the fluid flowing through the flow conduit.

[0165] In some embodiments, the method of sensing the fluid flow further comprises forcing, through a timeout circuit electrically coupled with the switch, the switch from the active state to the non-active state overriding the first state of the sensor output and causing a change from the first current flow value to the second current flow value within the current loop when the first magnetic element is within a threshold distance of the magnetic sensor for more than a threshold period of time. Some embodiments output, through a communications interface coupled with the current loop and configured to enable an external irrigation controller to communicatively couple with the flow sensor system, flow rate data corresponding to the frequency of the transitions between the second current flow value and the first current flow value within the current loop that corresponds to the flow rate of the fluid flowing through the flow conduit. The method, in some embodiments, further comprises: protecting the switch from an input voltage at the communications interface of the flow sensor system that is greater than a first voltage threshold; and protecting the switch from an input current received at the communications interface that is greater than a first current threshold. Some implementations generate, through a voltage supply circuit electrically coupled with the magnetic sensor and the communications interface, a substantially constant voltage; and supply the substantially constant voltage to the magnetic sensor to power the magnetic sensor. The controlling the switch can include controlling the switch to transition between the non-active state and active state comprises activating a first transistor coupled with an output of the magnetic sensor in response to each change to the first state of the sensor output based on each of the detections by the magnetic sensor that the first magnetic element passes the magnetic sensor and causing the transition to the active state and the transition to the first current flow value within the current loop.

[0166] In some embodiments, the controlling the switch to transition between the non-active state and active state comprises activating a first transistor coupled with an output of the magnetic sensor in response to the triggering of a change to the first state of the sensor output based on each of the detections by the magnetic sensor that the first magnetic element passes the magnetic sensor and causing the transition to the active state and the transition to the first current flow value within the current loop; and the overriding the first current flow value can comprise activating a second transistor coupled with a gate of the first transistor, and overriding the activation of the first transistor by the magnetic sensor when the sensor output from the magnetic sensor is active at the

first state, corresponding to the first magnetic element being within the threshold distance of the magnetic sensor, for more than the threshold period of time. An activation of the second transistor can comprise activating the second transistor based on a resistance-capacitance (RC) time constant of an RC circuit coupled with the second transistor, wherein the RC time constant of the RC circuit defines the threshold period of time. Some embodiments expose the paddle wheel device when at least the sealed portion of the housing is removed from the fluid channel; and enable the removal of the paddle wheel device when the sealed portion of the housing is removed from the fluid channel. In some embodiments, the magnetic sensor comprises a Hall effect sensor configured to change the sensor output to a second state in response to a second magnetic element, secured with a second blade of the set of the blades of the paddle wheel device, passing the Hall effect sensor and being detected by the Hall effect sensor following the activation of the sensor output to the first state in response to the first magnetic element being detected by the Hall effect sensor. A flow direction output is generated, in some embodiments. The flow direction output indicates a direction of flow of fluid through the flow sensor system.

[0167] Some embodiments provide irrigation systems, comprising: an irrigation controller comprising a plurality of drive circuits and a control circuit coupled with the drive circuits to control the activation of the drive circuits; a plurality of valves communicatively coupled with one of the plurality of drive circuits and controlled by the activation of the corresponding one of the drive circuits, wherein each of the plurality of valves is cooperated with one of multiple different fluid conduits through which water passes; a plurality of irrigation distribution devices fluidly cooperated with one of the plurality of fluid conduits and configured to distribute water over a corresponding portion of an area to be irrigated; and an irrigation flow sensor system comprising: a housing forming at least a portion of a fluid channel configured to cooperate between two of the plurality of fluid conduits and to transport fluid between a first port and a second port; a paddle wheel device comprising a set of blades configured to rotate about an axis due to the water flowing through the fluid channel, wherein at least a first blade of the set of the blades comprises a magnetic element, and wherein the paddle wheel device is positioned relative to the fluid channel such that at least a portion of each of the blades sequentially extends into the fluid channel as the blades of the set of blades rotate about the axis; a magnetic sensor within a sealed portion of the housing outside of the fluid channel and proximate to a pathway of the magnetic element as the magnetic element and blades rotate about the axis, wherein the magnetic sensor is configured to provide a sensor output at a first state every time the magnetic element passes the magnetic sensor; and a switch coupled to the magnetic sensor, wherein the switch is coupled to a current loop, wherein the switch in an active state is configured to temporarily change the current to a first current flow value in the current loop in response to the sensor output from the magnetic sensor being in the first state such that the current loop varies between a second current flow value when the switch is not active in a non-active state and the first current flow value when the switch is in the active state based on the first state of the sensor output from the magnetic sensor, wherein a frequency of the transitions between the second current flow value and the first current flow value correspond to a flow rate of the water; wherein the control circuit is configured to determine the flow rate of the water through the fluid channel as a function of the frequency of the transitions between the second current flow value and the first current flow value, and adjust an irrigation schedule based on of the flow rate of the water. The irrigation system, in some implementations, further comprising: a wireless interface module external to and separate from the housing, wherein the interface module couples with and forms part of the current loop and comprises a module control circuit electronically coupled with the current loop and configured to determine the flow rate of the water through the fluid channel as a function of the frequency of the transitions between the second current flow value and the first current flow value; and wherein the interface module further comprises a wireless transceiver communicatively coupled with the module control circuit, and the module control circuit is configured to cause the wireless transceiver to wirelessly

communicate flow rate data specifying the flow rate.

[0168] In some embodiments, the irrigation controller comprises a second wireless transceiver communicatively coupled with the control circuit, wherein the control circuit is configured to receive, through the second wireless transceiver, the flow rate data wirelessly transmitted from the interface module. The interface module, in some implementations, further comprises a power source configured to supply power to the irrigation flow sensor system and enable the current flow in the current loop.

[0169] Irrigation flow sensor systems are provided in some embodiments that comprise: a housing secured with a fluid channel, wherein the fluid channel comprises a first port and a second port and is configured to transport fluid between the first port and the second port, wherein the first port is configured to couple with a first conduit of a fluid path, and the second port is configured to couple with a second conduit of the fluid path of an irrigation system to transport water to irrigation distribution devices configured to distribute water over a geographic area; a paddle wheel device comprising a set of blades configured to rotate about an axis due to a fluid flowing through the fluid channel, wherein at least a first blade of the set of the blades comprises a first magnetic element, and wherein the paddle wheel device is positioned relative to the fluid channel such that at least a portion of each of the blades of the set of blades sequentially extends into the fluid channel as the blades rotate about the axis; a magnetic sensor system within a sealed portion of the housing outside of the fluid channel and positioned proximate to a pathway of the first magnetic element as the first magnetic element rotates about the axis, wherein the magnetic sensor system is configured to provide a sensor output comprising changes in state corresponding to a rate of rotation of the first magnetic element; a sensor control circuit coupled with the magnetic sensor system, wherein the sensor control circuit is configured to detect the changes in state of the sensor output, determine a frequency of the changes in state of the magnetic sensor output, determine a rate of flow of the fluid as a function of the changes in state of the sensor output; and a wireless transceiver communicatively coupled with the sensor control circuit, wherein the sensor control circuit controls the wireless transceiver to wirelessly communicate flow rate data.

[0170] Exemplary processes and/or methods are representatively described above based on one or more flow diagrams, timing diagrams and/or diagrams representing sequences of actions and/or communications that include one or more steps, subprocesses, communications and/or other such representative divisions of the processes, methods, etc. These steps, subprocesses or other such actions can be performed in different sequences without departing from the spirit of the processes, methods and apparatuses. Additionally or alternatively, one or more steps, subprocesses, actions, etc. can be added, removed or combined in some implementations.

[0171] While the invention herein disclosed has been described by means of specific embodiments, examples and applications thereof, numerous modifications and variations could be made thereto by those skilled in the art without departing from the scope of the invention set forth in the claims.

Claims

1. An irrigation flow sensor system, comprising: a sensor, within a housing, configured to provide a sensor output when an element of a flow device passes the sensor, the element moving in the presence of fluid flow in a fluid path of an irrigation system to transport water to irrigation distribution devices of the irrigation system; and a switch coupled to the sensor and a current loop, wherein the sensor output operates the switch to change a current in the current loop between a first current flow value and a second current flow value, wherein a frequency of transitions between the first current flow value and the second current flow value corresponds to a flow rate of the fluid flow.

2. The flow sensor system of claim 1, further comprising: a timeout circuit electrically coupled with the switch and configured to force the switch from an active state to a non-active state

overriding the sensor output and cause a change from the first current flow value to the second current flow value within the current loop when the element is within a threshold distance of the sensor for more than a threshold period of time.

3. The flow sensor system of claim 2, further comprising: a communications interface coupled with the current loop and configured to communicate to an external irrigation controller flow rate data corresponding to the frequency of the transitions between the first current flow value and the second current flow value within the current loop that corresponds to the flow rate of the fluid flow.

4. The flow sensor system of claim 3, wherein the current loop comprises a voltage protection circuit configured to protect the switch from an input voltage received at the communications interface that is greater than a first voltage threshold; and a current protection circuit configured to protect the switch from an input current received at the communications interface that is greater than a first current threshold.

5. The flow sensor system of claim 3, further comprising: a voltage supply circuit electrically coupled with the sensor and the communications interface and configured to generate a substantially constant voltage that is supplied to the sensor to power the sensor.

6. The flow sensor system of claim 2, wherein: the switch comprises a first transistor coupled with an output of the sensor, wherein the first transistor is activated to cause a transition to the active state and to cause a transition to the first current flow value within the current loop in response to a change to a first state of the sensor output triggered in response to each detection by the sensor of the element; and the timeout circuit comprises a second transistor coupled with a gate of the first transistor and configured to override the activation of the first transistor by the sensor when the sensor output from the sensor is active, corresponding to the element being within the threshold distance of the sensor, for more than the threshold period of time.

7. The flow sensor system of claim 6, wherein the timeout circuit comprises a resistance-capacitance (RC) circuit comprising at least a timeout resistor coupled with a timeout capacitor, wherein the RC circuit couples with the second transistor and an RC time constant of the RC circuit defines the threshold period of time.

8. The flow sensor system of claim 1, further comprising: a fluid channel, wherein the fluid channel comprises a first port and a second port and is configured to transport fluid between the first port and the second port; wherein the housing is secured with the fluid channel and comprises a sealed portion, wherein the sensor is sealed within the sealed portion; and wherein at least the sealed portion of the housing is removable from the fluid channel, wherein when the sealed portion of the housing is removed from the fluid channel the flow device is exposed.

9. The flow sensor system of claim 1, further comprising: the flow device comprising multiple blades extending away from an axis of the flow device, wherein a first blade of the multiple blades comprises the element and a second blade of the multiple blades comprises an additional element, and wherein the element and the additional element are configured to move relative to the sensor in response to the fluid flow; wherein the sensor is configured to change the sensor output to a first state in response to the element moving proximate the sensor and change the sensor output to a different second state in response to the additional element moving proximate the sensor.

10. The flow sensor system of claim 1, further comprising: a conduit portion secured with the housing, wherein the fluid flows through the conduit portion; an upstream conduit coupling and a downstream conduit coupling, each configured to couple with respective irrigation conduits; a filter positioned at least partially within the conduit portion; an O-ring cavity formed in the conduit portion; and an O-ring secured within the O-ring cavity between the conduit portion and the conduit coupling, wherein the filter is secured between the conduit portion and the upstream conduit coupling with a filter head of the filter being positioned with a portion of a lateral surface of the filter head biasing the O-ring into the O-ring cavity.

11. The flow sensor system of claim 1, wherein the switch in an active state is configured to temporarily change the current to the first current flow value in the current loop in response to the

sensor output from the sensor being in a first state in response to the element passing the sensor such that the current loop varies between the second current flow value when the switch is in a non-active state and the first current flow value when the switch is in the active state based on the first state of the sensor output from the sensor.

12. The flow sensor system of claim 1, further comprising: a fluid channel comprising a first port and a second port, wherein the fluid channel is configured to transport fluid between the first port and the second port, wherein the fluid channel further comprises a pair of recesses; and a separate axle cooperated with the flow device and aligned with a rotational axis of the flow device and with a first portion of the axle and a second portion of the axle extending from opposite sides of the flow device; and wherein the pair of recesses are each configured to receive one of the first portion and the second portion of the axle.

13. The flow sensor system of claim 1, further comprising: the flow device comprising multiple blades, wherein each blade of the multiple blades comprises: an enhanced region positioned at a distal end of the blade away from axis of the flow device, wherein the enhanced region comprises an increased thickness relative to a thickness of the blade between the enhanced region and a central hub region of the flow device.

14. The flow sensor system of claim 1, further comprising: a conduit portion secured with the housing, wherein the fluid flows through the conduit portion, the conduit portion comprising recesses; wherein the flow device comprises a pair of protruding posts each extending from opposite sides of the flow device and each of the pair of protruding posts are aligned with an axis of the flow device and forming a fixed axle; and bushings each cooperated with one post of the pair of protruding posts, wherein each of the bushings is configured to cooperate with a respective one of the recesses of the conduit portion.

15. The flow sensor system of claim 1, further comprising: the housing secured with a fluid channel, wherein the fluid channel comprises a first port and a second port and is configured to transport the fluid between the first port and the second port, wherein the first port is configured to couple with a first conduit of a fluid path, and the second port is configured to couple with a second conduit of the fluid path of an irrigation system to transport water to irrigation distribution devices configured to distribute water over a geographic area; wherein the sensor is positioned within a sealed portion of the housing outside of the fluid channel and proximate to a pathway of the element as the element moves relative to the sensor; wherein the housing comprises: a lid portion removably secured with the housing enclosing an interior cavity of the housing, wherein the lid portion comprises a wire positioning protrusion that extends a distance from an inner lid surface of the lid portion and further comprises a wire retaining recess formed in the wire positioning protrusion separated by a length of the wire positioning protrusion from the inner lid surface of the lid portion; and wherein the housing further comprises: a wire routing channel comprising one or more routing walls formed in the housing and positioned along and separated from one or more lateral walls of the housing, wherein the wire routing channel is configured to receive and route a wire coupled with a sensor circuit, comprising the sensor, the switch and the current loop, through the housing to cooperate with the wire positioning protrusion and extend out through the lid portion.

16. The flow sensor system of claim 1, further comprising a sensor system comprising the sensor, and further configured to generate a flow direction output indicating a direction of flow of the fluid flowing through the fluid channel.

17. The flow sensor system of claim 16, wherein the sensor system comprises a dual channel Hall effect sensor.

18. The flow sensor system of claim 1, further comprising: a control circuit within the housing and coupled to the sensor, wherein the control circuit is configured to process the sensor output and determine the flow rate of the fluid flow; a rechargeable power source in the housing coupled to the control circuit; and a wireless transceiver within the housing and coupled to the control circuit and

the rechargeable power source, wherein the wireless transceiver is configured to transmit signals containing data corresponding to the flow rate.

19. A method of obtaining a rate of fluid flow through an irrigation conduit, comprising: detecting, by a sensor positioned within a housing, an element as the element moves along a pathway in response to the fluid flow; and controlling a switch coupled with the sensor and a current loop controlling current within the current loop comprising: receiving a sensor output from the sensor; and causing the switch to transition, in response to the sensor output, and temporarily change the current in the current loop between a first current flow value and a second current flow value, wherein a frequency of the transitions between the first current flow value and the second current flow value corresponds to a flow rate of the fluid flow.

20. An irrigation flow sensor system, comprising: a sensor system comprising a magnetic sensor, within a housing, configured to provide a sensor output when a magnetic element of a flow device passes the sensor, the magnetic element moving in the presence of fluid flow in a fluid path of an irrigation system to transport water to irrigation distribution devices of the irrigation system; and a switch coupled to the magnetic sensor, wherein the sensor output changes the switch between two states, wherein a frequency of transitions between the two states corresponds to a flow rate of the fluid flow.

21. An irrigation flow sensor system, comprising: a magnetic sensor, within a housing, configured to provide a sensor output when a magnetic element of a rotary flow device passes the magnetic sensor, the rotary flow device rotating in the presence of fluid flow in a fluid path of an irrigation system to transport water to irrigation distribution devices of the irrigation system; a control circuit within the housing and coupled to the magnetic sensor, wherein the control circuit is configured to process the sensor output to determine a flow rate of the fluid flow; a rechargeable power source in the housing coupled to the control circuit; and a wireless transceiver within the housing and coupled to the control circuit and the rechargeable power source, the wireless transceiver configured to transmit signals containing data corresponding to the flow rate.
