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(12) **United States Design Patent** (10) **Patent No.:** **US D1,089,335 S**  
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(54) **MULTI-LAYER GRINDING DISC**  
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(52) **U.S. Cl.** ..... **D15/126**  
USPC .....

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D32/15, 19, 50; D8/62, 70, 90  
CPC .... B24D 5/12; B24D 3/34; B24B 7/00; B24B  
7/22; B46B 11/00; B28D 1/00; B28D  
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See application file for complete search history.

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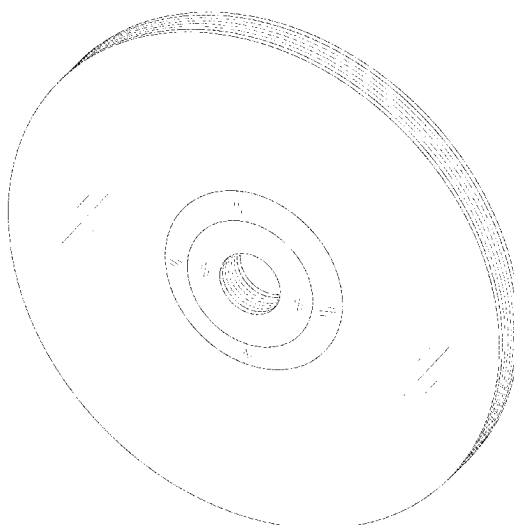
(57) **CLAIM**

The ornamental design for a multi-layer grinding disc, as shown and described.

**DESCRIPTION**

FIG. 1 is a front, top, right side perspective view of a multi-layer grinding disc, showing our new design;  
FIG. 2 is a back, bottom, left side perspective view thereof;  
FIG. 3 is a front elevational view thereof;  
FIG. 4 is a back elevational view thereof;  
FIG. 5 is a left side view thereof;  
FIG. 6 is a right side view thereof;  
FIG. 7 is a top plan view thereof; and,  
FIG. 8 is a bottom plan view thereof.  
The broken lines shown in the drawings depict portions of the multi-layer grinding disc that form no part of the claimed design.

**1 Claim, 8 Drawing Sheets**



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FIG. 1



FIG. 2



FIG. 3



FIG. 4



FIG. 5

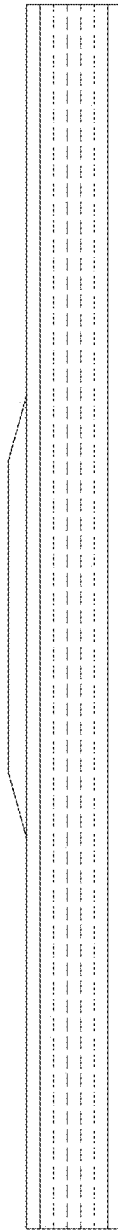


FIG. 6



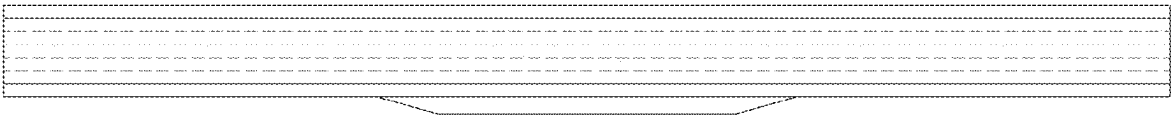


FIG. 7

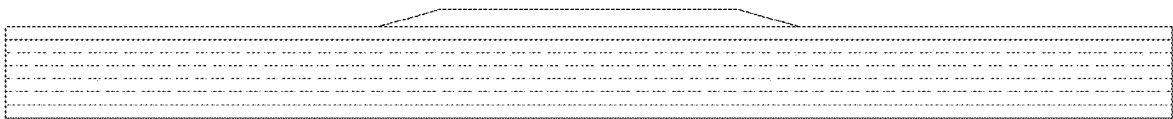


FIG. 8