

US Patent & Trademark Office

Patent Public Search | Text View

United States Patent	12394806
Kind Code	B2
Date of Patent	August 19, 2025
Inventor(s)	Kim; Do Woo et al.

Gasket assembly and fuel cell humidifier comprising same

Abstract

Proposed are a gasket assembly and a fuel cell humidifier comprising the same which can be manufactured with improved productivity and can drastically reduce maintenance costs thereof. The gasket assembly according to an embodiment of the present disclosure is a gasket assembly for a fuel cell humidifier comprising a mid-casing, a cap fastened to the mid-casing, and at least one cartridge disposed in the mid-casing and receiving a plurality of hollow fiber membranes. The gasket assembly includes a packing part provided with a hole into which an end part of the cartridge is inserted, an edge part formed by being connected to the packing part, and a damping part formed on an outer peripheral surface of the cartridge.

Inventors:	Kim; Do Woo (Seoul, KR), Yang; Hyoung Mo (Seoul, KR), Kim; In Ho (Seoul, KR)
Applicant:	KOLON INDUSTRIES, INC. (Seoul, KR)
Family ID:	1000008766768
Assignee:	KOLON INDUSTRIES, INC. (Seoul, KR)
Appl. No.:	17/761195
Filed (or PCT Filed):	May 20, 2021
PCT No.:	PCT/KR2021/006259
PCT Pub. No.:	WO2021/235853
PCT Pub. Date:	November 25, 2021

Prior Publication Data

Document Identifier	Publication Date
US 20220367886 A1	Nov. 17, 2022

Foreign Application Priority Data

KR

10-2020-0061426

May. 22, 2020

Publication Classification

Int. Cl.: H01M8/0276 (20160101); B01D63/02 (20060101); H01M8/04119 (20160101); H01M8/2475 (20160101)

U.S. Cl.:

CPC H01M8/0276 (20130101); B01D63/02 (20130101); H01M8/04126 (20130101); H01M8/2475 (20130101); B01D2313/041 (20220801); B01D2313/203 (20220801)

Field of Classification Search

USPC: None

References Cited

U.S. PATENT DOCUMENTS

Patent No.	Issued Date	Patentee Name	U.S. Cl.	CPC
9895664	12/2017	Kobayashi	N/A	N/A
2002/0051902	12/2001	Suenaga	29/623.2	H01M 8/0273
2003/0029785	12/2002	Dannenmaier	210/263	B01D 63/0233
2010/0193975	12/2009	Kammann	N/A	N/A
2013/0306545	12/2012	Shinohara	210/321.89	B01D 63/021
2014/0291874	12/2013	Kim	261/101	H01M 8/04126
2015/0188154	12/2014	Jeong	524/574	C08K 5/0025
2015/0367279	12/2014	Kim	N/A	N/A
2016/0079616	12/2015	Lee	210/321.88	B01D 53/22
2021/0316253	12/2020	Yanagibashi	N/A	B01D 63/0221

FOREIGN PATENT DOCUMENTS

Patent No.	Application Date	Country	CPC
3032417	12/1979	DE	N/A
2005-156062	12/2004	JP	N/A
2014-522556	12/2013	JP	N/A
2021-508917	12/2020	JP	N/A
2022-528103	12/2021	JP	N/A
2022-529365	12/2021	JP	N/A
2022-552509	12/2021	JP	N/A
20090013304	12/2008	KR	N/A
20090057773	12/2008	KR	N/A
20090128005	12/2008	KR	N/A
20100108092	12/2009	KR	N/A
20100131631	12/2009	KR	N/A
20110001022	12/2010	KR	N/A
20110006122	12/2010	KR	N/A

20110006128	12/2010	KR	N/A
20110021217	12/2010	KR	N/A
20110026696	12/2010	KR	N/A
20110063366	12/2010	KR	N/A
101251256	12/2012	KR	N/A
20130034404	12/2012	KR	N/A
101393558	12/2013	KR	N/A
10-2014-0117667	12/2013	KR	N/A
10-2016-0004278	12/2015	KR	N/A
101697998	12/2016	KR	N/A
20190081736	12/2018	KR	N/A
20190138528	12/2018	KR	N/A
2013100677	12/2012	WO	N/A
WO2020022506	12/2019	WO	N/A
2020-213990	12/2019	WO	N/A
2020-0262911	12/2019	WO	N/A

OTHER PUBLICATIONS

CN Office Action dated Dec. 22, 2023. cited by applicant

JP Office Action dated Oct. 3, 2023. cited by applicant

Extended European Search Report dated Jul. 31, 2023. cited by applicant

Primary Examiner: Van Oudenaren; Matthew W

Attorney, Agent or Firm: Harvest IP Law, LLP

Background/Summary

CROSS REFERENCE TO RELATED APPLICATIONS

(1) This application is a National Stage of International Application No. PCT/KR2021/006259 filed May 20, 2021, claiming priority to Korean Patent Application No. 10-2020-0061426 filed May 22, 2020, the disclosures of which are incorporated herein by reference in its entirety.

TECHNICAL FIELD

(2) The present disclosure relates generally to a gasket assembly and a fuel cell humidifier comprising the same. More particularly, the present disclosure relates to a gasket assembly and a fuel cell humidifier comprising the same which can be manufactured with improved productivity and can drastically reduce maintenance costs thereof

BACKGROUND ART

(3) A fuel cell is a power generation type battery that produces electricity by combining hydrogen and oxygen. Unlike general chemical cells such as dry cells and storage batteries, the fuel cell can continuously produce electricity as long as hydrogen and oxygen are supplied thereto, and has the advantage of being twice as efficient as an internal combustion engine because there is no heat loss in the fuel cell.

(4) In addition, the fuel cell directly converts chemical energy generated by the combination of hydrogen and oxygen into electrical energy, and thus is low in the amount of the emission of pollutants. Accordingly, the fuel cell is not only environmentally friendly, but also has the advantage of reducing concerns about resource depletion due to increased energy consumption.

(5) Depending on the type of electrolyte used, such a fuel cell may be largely divided into a

polymer electrolyte membrane fuel cell (PEMFC), a phosphoric acid fuel cell (PAFC), a molten carbonate fuel cell (MCFC), a solid oxide fuel cell (SOFC), and an alkaline fuel cell (AFC).

(6) Each of these fuel cells operates on the same principle, but differs in the type of used fuel, an operating temperature, a catalyst, electrolyte, and the like. Among the fuel cells, a polymer electrolyte membrane fuel cell (PEMFC) operates at a lower temperature compared to other fuel cells and has a high output density to enable miniaturization, and thus is known to be the most promising in transport systems as well as small-scale stationary power generation equipment.

(7) One of the most important factors in improving the performance of a polymer electrolyte membrane fuel cell (PEMFC) is to supply a predetermined amount of moisture to a polymer electrolyte membrane or proton exchange membrane (PEM) of a membrane electrode assembly (MEA) so as to maintain moisture content. This is because when the polymer electrolyte membrane dries, the power generation efficiency of the fuel cell decreases rapidly.

(8) The method of humidifying a polymer electrolyte membrane includes 1) a bubbler humidification method in which after filling a pressure vessel with water, target gas is passed through the pressure vessel by a diffuser so as to supply moisture to the pressure vessel, 2) a direct injection method in which the amount of supplied moisture required for fuel cell reaction is calculated and the moisture is supplied directly to a gas flow pipe through a solenoid valve, and 3) a membrane humidification method in which moisture is supplied to the flowing layer of gas by using a polymer membrane.

(9) Among the methods, the membrane humidification method of humidifying a polymer electrolyte membrane by providing water vapor to air supplied to the polymer electrolyte membrane by using a membrane which only water vapor contained in off-gas selectively penetrates is advantageous in that the membrane humidification method can reduce the weight and size of a humidifier.

(10) The selective penetration membrane used in the membrane humidification method is preferably a hollow fiber membrane having a large penetration area per unit volume when forming a module. That is, when a humidifier is manufactured by using the hollow fiber membrane, the hollow fiber membrane with a large contact surface area can be highly integrated and thus can sufficiently perform the humidification of the fuel cell with a small capacity, and can use low-cost materials, and can recover moisture and heat contained in off-gas discharged at high temperature from the fuel cell to be reused through the humidifier.

(11) FIG. 1 is an exploded perspective view illustrating a fuel cell humidifier according to a conventional technology. As illustrated in FIG. 1, the fuel cell humidifier of the conventional technology includes a humidification module **110** in which moisture exchange between air supplied from the outside and off-gas discharged from a fuel cell stack (not shown) occurs, and caps **120** coupled respectively to the opposite ends of the humidification module **110**.

(12) One of the caps **120** supplies air supplied from the outside to the humidification module **110**, and the remaining cap of the caps **120** supplies air humidified by the humidification module **110** to the fuel cell stack.

(13) The humidification module **110** includes a mid-casing **111** having an off-gas inlet **111a** and an off-gas outlet **111b**, and multiple hollow fiber membranes **112** located inside the mid-casing **111**. The opposite ends of the bundle of the hollow fiber membranes **112** are fastened to a porting part **113**. The porting part **113** is generally formed by curing a liquid polymer such as a liquid polyurethane resin through a casting method.

(14) Air supplied from the outside flows through the openings of the hollow fiber membranes **112**. Off-gas introduced through the off-gas inlet **111a** into the mid-casing **111** contacts with the outer surfaces of the hollow fiber membranes **112** and then is discharged from the mid-casing **111** through the off-gas outlet **111b**. When the off-gas contacts with the outer surfaces of the hollow fiber membranes **112**, moisture contained in the off-gas penetrates the hollow fiber membranes **112** and humidifies air flowing through the openings of the hollow fiber membranes **112**.

- (15) The inner spaces of the caps **120** are in fluid communication only with the openings of the hollow fiber membranes **112** and are required to be completely blocked from the inner space of the mid-casing **111**. Otherwise, air leakage due to pressure difference between the caps and mid-casing occurs, reducing the amount of humidified air supplied to the fuel cell stack and lowering the power generation efficiency of the fuel cell.
- (16) Generally, as illustrated in FIG. **1**, the porting part **113** to which each of the ends of the multiple hollow fiber membranes **112** is fastened and a resin layer **114** between the porting part **113** and the mid-casing **111** block the inner spaces of the caps **120** from the inner space of the mid-casing **111**. Like the porting part **113**, the resin layer **114** is formed by curing a liquid polymer such as a liquid polyurethane resin usually through a casting method.
- (17) However, a casting process for forming the resin layer **114** requires a relatively large process time and thus reduces the productivity of the humidifier **100**.
- (18) In addition, the resin layer **114** is adhered to the porting part **113** and the inner wall of the mid-casing **111**, and accordingly, when a problem occurs in the hollow fiber membrane **112**, the entirety of the humidification module **110** is required to be replaced, resulting in huge maintenance costs.
- (19) Furthermore, the repetitive operation of the fuel cell is highly likely to cause a gap between the resin layer **114** and the mid-casing **111**. That is, as the fuel cell is repeatedly operated and stopped, the resin layer **114** expands and contracts alternately. Accordingly, due to difference in thermal expansion coefficients between the mid-casing **111** and the resin layer **114**, it is highly probable that the resin layer **114** will be separated from the mid-casing **111**. As described above, when a gap is caused between the resin layer **114** and the mid-casing **111**, air leakage due to pressure difference therebetween occurs, reducing the amount of humidified air supplied to the fuel cell stack and lowering the power generation efficiency of the fuel cell.
- (20) In order to prevent air leakage due to the occurrence of a gap between the resin layer **114** and the mid-casing **111**, it may be considered to perform an additional process such as applying a sealant therebetween and/or mounting a gasket assembly on a periphery thereof. However, since this additional process requires additional process time, the productivity of the humidifier **100** is reduced.
- (21) In addition, due to the repetitive operation of the fuel cell, disturbance such as vibration and shock is applied to the multiple hollow fiber membranes **112**. Such disturbance causes a gap between the resin layer **114** and the mid-casing **111**, and a gap between the resin layer **114** and the porting part **113**. Accordingly, air leakage due to pressure difference therebetween occurs, reducing the amount of humidified air supplied to the fuel cell stack and lowering the power generation efficiency of the fuel cell.

DISCLOSURE

Technical Problem

- (22) The present disclosure is intended to propose a gasket assembly and a fuel cell humidifier comprising the same which can prevent problems due to the limitations and disadvantages of the above related technology, be manufactured with improved productivity, and drastically reduce maintenance costs thereof
- (23) In addition to the aspects of the present disclosure mentioned above, other features and advantages of the present disclosure may be described below or be clearly understood by those skilled in the art to which the present disclosure belongs from such description.

Technical Solution

- (24) A gasket assembly according to an embodiment of the present disclosure is a gasket assembly for a fuel cell humidifier including a mid-casing, a cap fastened to the mid-casing, and at least one cartridge disposed in the mid-casing and receiving a plurality of hollow fiber membranes. The gasket assembly includes: a packing part provided with a hole into which an end part of the cartridge is inserted, the packing part being in close contact with the end part of the cartridge inserted into the hole so as to absorb horizontal vibration of the cartridge; an edge part formed by

being connected to the packing part, the edge part being inserted into a groove formed in an end part of the mid-casing and into space defined by an end part of the cap; and a damping part formed on an outer peripheral surface of the cartridge, the damping part being restrained from moving in a vertical direction by the packing part so as to absorb vertical vibration of the cartridge.

(25) In the gasket assembly according to an embodiment of the present disclosure, the packing part may include a body member having the hole into which the end part of the cartridge is inserted, and a protruding member formed on an end of the body member and configured to be in close contact with the end part of the cartridge inserted into the hole.

(26) In the gasket assembly according to an embodiment of the present disclosure, the cartridge may include an inner casing having an opening formed in an end part thereof and receiving the plurality of hollow fiber membranes, and a porting part to which end parts of the plurality of hollow fiber membranes are fastened, the porting part being configured to close the opening of the inner casing.

(27) In the gasket assembly according to an embodiment of the present disclosure, at least a portion of the porting part may be located outside the inner casing, and the protruding member may press the porting part to be in close contact with the porting part.

(28) In the gasket assembly according to an embodiment of the present disclosure, an entirety of the porting part may be located inside the inner casing, and the protruding member may press the inner casing to be in close contact with the inner casing.

(29) The gasket assembly according to an embodiment of the present disclosure may further include a sealing part configured to allow the cartridge to be in contact with the packing part, wherein the horizontal and vertical vibrations of the cartridge may be absorbed due to adhesive force of the sealing part.

(30) The gasket assembly according to an embodiment of the present disclosure may further include: a damping cap part formed on at least a portion of an upper surface of the packing part and on at least a portion of an upper surface of the cartridge, the damping cap part being configured to absorb the vertical vibration of the cartridge.

(31) In the gasket assembly according to an embodiment of the present disclosure, the packing part may be provided with at least two holes into which at least two cartridges are respectively capable of being inserted, and the damping part may be formed on an outer peripheral surface of each of the at least two cartridges and may be restrained from moving in the vertical direction by the packing part so as to absorb vertical vibration of the cartridge.

(32) In the gasket assembly according to an embodiment of the present disclosure, the edge part may be provided with an edge wing protruding in each of opposite directions thereof, wherein the edge wing may be inserted into the groove formed in the end part of the mid-casing while filling the groove, so the inside and outside of the mid-casing may be blocked from each other, and the mid-casing and the cap may be sealed.

(33) In the gasket assembly according to an embodiment of the present disclosure, each of the packing part and the edge part may have a first hardness of 20 to 70 Shore A, and may further include a reinforcing member formed by being inserted into at least a portion of each of the packing part and the edge part, the reinforcing member having a second hardness higher than the first hardness.

(34) The fuel cell humidifier according to an embodiment of the present disclosure includes: the mid-casing; the cap fastened to the mid-casing; the at least one cartridge disposed in the mid-casing and receiving the plurality of hollow fiber membranes; and the gasket assembly coupled securely to at least an end of a humidification module through mechanical assembly such that the cap is in fluid communication only with the hollow fiber membranes, the gasket assembly being configured to absorb vibration of the cartridge. The gasket assembly includes: the packing part provided with the hole into which an end part of the cartridge is inserted, the packing part being in close contact with the end part of the cartridge inserted into the hole so as to absorb the horizontal vibration of

the cartridge; the edge part formed by being connected to the packing part, the edge part being inserted into the groove formed in an end part of the mid-casing and into space defined by an end part of the cap; and the damping part formed on the outer peripheral surface of the cartridge, the damping part being restrained from moving in a vertical direction by the packing part so as to absorb the vertical vibration of the cartridge.

(35) In the fuel cell humidifier according to an embodiment of the present disclosure, the packing part may include the body member having the hole into which the end part of the cartridge is inserted, and the protruding member formed on the end of the body member and configured to be in close contact with the end part of the cartridge inserted into the hole.

(36) In the fuel cell humidifier according to an embodiment of the present disclosure, the cartridge may include the inner casing having an opening formed in an end part thereof and receiving the plurality of hollow fiber membranes, and the porting part to which end parts of the plurality of hollow fiber membranes are fastened, the porting part being configured to close the opening of the inner casing.

(37) In the fuel cell humidifier according to an embodiment of the present disclosure, at least a portion of the porting part may be located outside the inner casing, and the protruding member may press the porting part to be in close contact with the porting part.

(38) In the fuel cell humidifier according to an embodiment of the present disclosure, the entirety of the porting part may be located inside the inner casing, and the protruding member may press the inner casing to be in close contact with the inner casing.

(39) The fuel cell humidifier according to an embodiment of the present disclosure may further include: the sealing part configured to allow the cartridge to be in contact with the packing part, wherein the horizontal and vertical vibrations of the cartridge may be absorbed due to adhesive force of the sealing part.

(40) The fuel cell humidifier according to an embodiment of the present disclosure may further include: the damping cap part formed on at least the portion of an upper surface of the packing part and on at least a portion of an upper surface of the cartridge, the damping cap part being configured to absorb the vertical vibration of the cartridge.

(41) In the fuel cell humidifier according to an embodiment of the present disclosure, the packing part may be provided with at least two holes into which at least two cartridges are respectively capable of being inserted, and the damping part may be formed on the outer peripheral surface of each of the at least two cartridges and may be restrained from moving in the vertical direction by the packing part so as to absorb the vertical vibration of the cartridge.

(42) In the fuel cell humidifier according to an embodiment of the present disclosure, the edge part may be provided with the edge wing protruding in each of opposite directions thereof, wherein the edge wing may be inserted into the groove formed in the end part of the mid-casing while filling the groove, so the inside and outside of the mid-casing may be blocked from each other, and the mid-casing and the cap may be sealed.

(43) In the fuel cell humidifier according to an embodiment of the present disclosure, each of the packing part and the edge part may have the first hardness of 20 to 70 Shore A, and may further include the reinforcing member formed by being inserted into at least the portion of each of the packing part and the edge part, the reinforcing member having the second hardness higher than the first hardness.

Advantageous Effects

(44) According to the present disclosure, though the mechanical assembly of the gasket assembly, air leakage between the mid-casing and the cap is prevented, and thus the casting process of the conventional technology (that is, a process of injecting a liquid polymer into a mold and curing the liquid polymer) and an additional sealing process (that is, a process of applying and curing a sealant) may be omitted. Accordingly, according to the present disclosure, air leakage between the mid-casing and the cap is prevented and the production process time of the fuel cell humidifier can

be reduced, so the productivity of the fuel cell humidifier can be drastically improved.

(45) In addition, the gasket assembly of the present disclosure for preventing air leakage between the mid-casing and the cap is mounted to the humidification module through mechanical assembly, and accordingly, when a problem occurs in a specific part of the humidification module, it is possible to repair or replace only the associated part after mechanically and simply detaching the gasket assembly from the humidification module. Accordingly, according to the present disclosure, the maintenance costs of the fuel cell humidifier can be significantly reduced.

(46) In addition, disturbance such as vibration occurring due to the repetitive operation of a fuel cell is reduced to prevent air leakage due to pressure difference between the mid-casing and the cap, so the power generation efficiency of the fuel cell can be improved.

Description

DESCRIPTION OF DRAWINGS

(1) FIG. 1 is an exploded perspective view illustrating a fuel cell humidifier according to a conventional technology.

(2) FIG. 2 is an exploded perspective view illustrating a fuel cell humidifier comprising a gasket assembly according to a first embodiment of the present disclosure.

(3) FIG. 3 is an exploded cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the first embodiment of the present disclosure.

(4) FIG. 4 is a cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the first embodiment of the present disclosure.

(5) FIG. 5 is an exploded perspective view illustrating the fuel cell humidifier comprising the gasket assembly according to a second embodiment of the present disclosure.

(6) FIG. 6 is an exploded cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the second embodiment of the present disclosure.

(7) FIG. 7 is a cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the second embodiment of the present disclosure.

(8) FIG. 8 is an exploded cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to a third embodiment of the present disclosure.

(9) FIGS. 9A and 9B are cross-sectional views illustrating modified examples of the gasket assembly according to the third embodiment of the present disclosure.

(10) FIG. 10 is a cross-sectional view illustrating the second embodiment of the fuel cell humidifier comprising the gasket assembly according to the embodiments of the present disclosure.

(11) FIG. 11 is a cross-sectional view illustrating the third embodiment of the fuel cell humidifier comprising the gasket assembly according to the embodiments of the present disclosure.

(12) FIG. 12 is an exploded perspective view illustrating the fuel cell humidifier comprising the gasket assembly according to a fourth embodiment of the present disclosure.

(13) FIG. 13 is an exploded cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the fourth embodiment of the present disclosure.

(14) FIG. 14 is a cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the fourth embodiment of the present disclosure.

(15) FIG. 15 is an exploded perspective view illustrating the fuel cell humidifier comprising the gasket assembly according to a fifth embodiment of the present disclosure.

(16) FIG. 16 is an exploded cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the fifth embodiment of the present disclosure.

(17) FIG. 17 is a cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the fifth embodiment of the present disclosure.

(18) FIG. 18 is an exploded cross-sectional view illustrating the fuel cell humidifier comprising the

gasket assembly according to a sixth embodiment of the present disclosure.

(19) FIG. **19** is a cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the sixth embodiment of the present disclosure.

MODE FOR INVENTION

(20) The present disclosure may be variously changed and may have various embodiments, but specific embodiments will be illustrated and described in detail in the present disclosure. However, this is not intended to limit the present disclosure to the specific embodiments, and the specific embodiments should be understood to include all conversions, equivalents or substitutes included in the spirit and technical scope of the present disclosure.

(21) Terms used in the present disclosure are only used to describe the specific embodiments, and are not intended to limit the present disclosure. The singular expression of each of the terms includes the plural expression thereof unless clearly stated otherwise in the context. In the present disclosure, terms such as “include” or “have” are intended to designate that a feature, number, step, operation, component, part, or combination thereof described in the specification exists, and should be understood not to preclude the possibility of the existence or addition of one or more other features or numbers, steps, operations, components, parts, or combinations thereof. Hereinafter, a gasket assembly and a fuel cell humidifier comprising the same according to the embodiments of the present disclosure will be described with reference to the accompanying drawings.

(22) FIG. **2** is an exploded perspective view illustrating a fuel cell humidifier comprising a gasket assembly according to a first embodiment of the present disclosure, FIG. **3** is an exploded cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the first embodiment of the present disclosure, and FIG. **4** is a cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the first embodiment of the present disclosure.

(23) Referring to FIG. **2**, the fuel cell humidifier **200** according to the first embodiment of the present disclosure includes a humidification module **210** which humidifies air supplied from the outside by moisture present in off-gas discharged from a fuel cell stack. The opposite ends of the humidification module **210** are coupled to caps **220**, respectively.

(24) One of the caps **220** supplies air supplied from the outside to the humidification module **210**, and a remaining one of the caps **220** supplies air humidified by the humidification module **210** to the fuel cell stack.

(25) The humidification module **210** is a device in which moisture exchange between air supplied from the outside and the off-gas occurs, and may include a mid-casing **211** having an off-gas inlet **211a** and an off-gas outlet **211b**, and at least one cartridge **212** disposed inside the mid-casing **211**.

(26) Each of the mid-casing **211** and the cap **220** may independently be formed of a rigid plastic or metal, and may have a cross-section having a circular or polygonal shape in a width direction. The circular shape includes an oval shape, and the polygonal shape includes a polygon having a rounded corner. For example, a rigid plastic may be polycarbonate, polyamide (PA), polyphthalamide (PPA), polypropylene (PP), or the like.

(27) The cartridge **212** may include multiple hollow fiber membranes **212a** and a porting part **212b** fastening the multiple hollow fiber membranes **212a** thereto. For example, the ends of the hollow fiber membranes **212a** may be fastened to the porting part **212b**.

(28) The hollow fiber membranes **212a** may include polysulfone resin, polyethersulfone resin, sulfonated polysulfone resin, polyvinylidene fluoride (PVDF) resin, polyacrylonitrile (PAN) resin, polyimide resin, polyamideimide resin, polyesterimide resin, or a polymer film formed of a compound of at least two thereof, and the porting part **212b** may be formed by curing a liquid resin such as a liquid polyurethane resin through a casting method such as dip potting or centrifugal potting.

(29) Air supplied from the outside flows through the openings of the hollow fiber membranes **212a**. Off-gas introduced through the off-gas inlet **211a** into the mid-casing **211** contacts with the outer

surfaces of the hollow fiber membranes **212a** and then is discharged from the mid-casing **211** through the off-gas outlet **211b**. When the off-gas contacts with the outer surfaces of the hollow fiber membranes **212a**, moisture contained in off-gas penetrates the hollow fiber membranes **212a** and humidifies air flowing through the openings of the hollow fiber membranes **212a**.

(30) The cap **220** is in fluid communication only with the openings of the hollow fiber membranes **212a**, and is required to be completely blocked from the inner space S of the mid-casing **211**. Otherwise, air leakage due to pressure difference between the cap and the mid-casing occurs, reducing the amount of humidified air supplied to the fuel cell stack and lowering the power generation efficiency of a fuel cell.

(31) In addition, due to the repetitive operation of the fuel cell, disturbance such as vibration and impact is applied to the cartridge **212** in which the multiple hollow fiber membranes **212a** are received, and such disturbance causes a gap between the cartridge **212** and the mid-casing **211**, and accordingly, air leakage due to pressure difference therebetween occurs, reducing the amount of humidified air supplied to the fuel cell stack and lowering the power generation efficiency of the fuel cell.

(32) In order to solve these problems, the fuel cell humidifier **200** of the present disclosure further includes the gasket assembly **230** coupled securely to each of the opposite ends of the humidification module **210** through mechanical assembly.

(33) According to the present disclosure, through the mechanical assembly of the gasket assembly **230**, air leakage between the mid-casing **211** and the cap **220** is prevented, and thus a casting process of the conventional technology (that is, the process of injecting a liquid resin into a mold and curing the liquid resin) and an additional sealing process (that is, the process of applying and curing a sealant) may be omitted. Accordingly, according to the present disclosure, air leakage between the mid-casing **211** and the cap **220** is prevented and the production process time of the fuel cell humidifier **200** is reduced, so the productivity of the fuel cell humidifier can be drastically improved.

(34) Furthermore, the gasket assembly **230** of the present disclosure for preventing air leakage between the mid-casing **211** and the cap **220** is mounted to the humidification module **210** through mechanical assembly, and accordingly, when a problem occurs in a specific part of the humidification module **210** (e.g., the cartridge **212**), it is possible to repair or replace only the associated part after mechanically and simply detaching the gasket assembly **230** from the humidification module **210**. Accordingly, according to the present disclosure, the maintenance costs of the fuel cell humidifier **200** can be significantly reduced.

(35) In addition, disturbance such as vibration occurring due to the repetitive operation of a fuel cell is reduced to prevent air leakage due to pressure difference between the mid-casing **211** and the cap **220**, so the power generation efficiency of the fuel cell can be improved.

(36) Referring to FIGS. 3 and 4, the gasket assembly **230** according to the first embodiment of the present disclosure includes a packing part **231**, an edge part **232**, and a damping part **235a**. The packing part **231** and the edge part **232** may be formed of an elastic material (for example, silicone and rubber, etc.) having a first hardness of 20 to 70 Shore A, preferably, a first hardness of 30 to 60 Shore A.

(37) The packing part **231** is provided with a hole H into which the end part of the cartridge **212** (for example, the porting part **212b**) is inserted, and is interposed between the mid-casing **211** and the cartridge **212**. The packing part **231** includes a body member **231a** and a protruding member **231b**.

(38) The body member **231a** is provided with the hole H into which the end part of the cartridge **212** is inserted, wherein the hole H is formed to have a shape corresponding to the shape of the end part of the cartridge **212**. A lower body member **231aa** formed by protruding from the body member **231a** toward the mid-casing **211** may be formed to have a polygonal shape (for example, a trapezoidal shape) in a cross section, and an upper body member **231ab** formed to face the cap **220**

may be formed to have a planar shape. Space in which a sealing part **233** to be described later is disposed may be defined between the lower body member **231aa** and the porting part **212b** of the cartridge. Furthermore, a groove G into which the end part **211aa** of the mid-casing **211** is fitted is defined between the lower body member **231aa** and the edge part **232**.

(39) The protruding member **231b** is formed on a first end of the body member **231a** so as to be in contact with the porting part **212b** of the cartridge inserted into the hole H. The protruding member **231b** may be at least one annular protrusion protruding from the first end of the body member **231a**. The protruding member **231b** can press the porting part **212b** of the cartridge by elastic force to be in close contact therewith, and thus can seal the space of the mid-casing **211** and the space of the cap **220**. Accordingly, the protruding member **231b** can prevent a fluid present in the mid-casing **211** from flowing to the space defined in the cap **220**. In addition, since the protruding member **231b** has elasticity, the protruding member **231b** can absorb the vibration of the cartridge **212** in a horizontal direction (x and y-axis directions in FIG. 3), and thus disturbance due to the vibration of the cartridge can be reduced such that air leakage due to pressure difference between the mid-casing **211** and the cap **220** can be prevented.

(40) The edge part **232** is formed on the second end of the body member **231a**. The edge part **232** may be inserted into a groove **211bb** formed in the end part of the mid-casing and into space defined by the end part **220a** of the cap. The edge part **232** may be provided with edge wings **232a** and **232b** protruding in opposite directions. Each of the edge wings **232a** and **232b** may be configured in the longitudinal direction of the humidification module **210**. During the assembly of the mid-casing with the cap, the edge wing **232a** is inserted into the groove **211bb** of the end part of the mid-casing, and the end part **220a** of the cap presses the edge wing **232b**, and then the mid-casing and the cap are fastened to each other by a fastening means such as a bolt B to be assembled with each other. In this case, the edge wings **232a** and **232b** are made of materials having elasticity, and thus the edge wing **232a** may be inserted into the groove **211bb** of the end part of the mid-casing while filling a predetermined portion thereof. Fastening pieces **211cc** and **220c** having fastening holes formed respectively therein for bolting may be formed on the side surfaces of the end parts of the mid-casing **211** and the cap **220**, respectively. The edge wings **232a** seals the groove **211bb** of the end part of the mid-casing, and thus the inside and outside of the mid-casing **211** can be blocked from each other, and the mid-casing **211** and the cap **220** can be sealed.

(41) The damping part **235a** may be formed on the outer peripheral surface of the porting part **212b** of the cartridge by protruding therefrom in a radial direction. After forming the porting part **212b** of the cartridge, the damping part **235a** may be formed to have the shape of an annular ring on the outer surface of the porting part **212b** of the cartridge. The damping part **235a** may be configured such that at least a portion of the damping part **235a** is in contact with the lower surface of the packing part **231**. Specifically, the damping part **235a** may be configured such that at least a portion of the damping part **235a** is in contact with the lower surface of the lower body member **231aa**. Such a damping part **235a** is restrained from moving in a vertical direction (a z-axis direction in FIG. 3) by the packing part **231** and can absorb the vertical vibration of the cartridge **212**. Accordingly, disturbance due to the vibration of the cartridge can be reduced.

(42) That is, the packing part **231** absorbs the horizontal vibration of the cartridge **212**, and the damping part **235a** absorbs the vertical vibration of the cartridge **212** so as to reduce disturbance due to vibration of the cartridge, so air leakage due to pressure difference between the mid-casing **211** and the cap **220** can be prevented.

(43) In addition, the gasket assembly **230** may further include a reinforcing member **234**. The reinforcing member **234** may have a second hardness higher than the first hardness. For example, the reinforcing member **234** may be formed of a metal, or a thermoplastic or thermosetting resin, or the like. The reinforcing member **234** may be manufactured after inserting a metal plate into a mold when forming the gasket assembly **230** such that the reinforcing member **234** is formed by being inserted into the gasket assembly **230**. The reinforcing member **234** may be inserted into and

formed in each of at least a portion of the packing part **231** and at least a portion of the edge part **232**. The reinforcing member **234** may be formed in a portion vulnerable to deformation (a portion in which the groove G is formed) in the gasket assembly **230**. The reinforcing member **234** which has higher hardness than the packing part **231** and the edge part **232** prevents the body member **231a** from being deformed when the gasket assembly **230** is mechanically assembled with the humidification module **210** or during operation of the humidifier, and thus can more securely prevent air leakage between the mid-casing and the cap.

(44) Next, a fuel cell humidifier comprising the gasket assembly according to a second embodiment of the present disclosure will be described with reference to FIGS. 5 to 7. FIG. 5 is an exploded perspective view illustrating the fuel cell humidifier comprising the gasket assembly according to the second embodiment of the present disclosure, FIG. 6 is an exploded cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the second embodiment of the present disclosure, and FIG. 7 is a cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the second embodiment of the present disclosure.

(45) Referring to FIGS. 5 to 7, the gasket assembly according to the second embodiment of the present disclosure includes the packing part **231**, the edge part **232**, and the damping part **235a** like the gasket assembly according to the first embodiment described above, and further includes a damping cap part **235b**. The packing part **231**, the edge part **232**, and the damping part **235a** are substantially the same as the associated parts of the gasket assembly according to the first embodiment described above, and thus a repeated description thereof will be omitted.

(46) As illustrated in FIGS. 5 to 7, the damping cap part **235b** may be formed on at least a portion of the upper surface of the packing part **231** and on at least a portion of the upper surface of the porting part **212b** of the cartridge **212**.

(47) The damping cap part **235b** may be configured to be in contact with or spaced apart by a predetermined distance from the outer peripheral surface of the porting part **212b**, and may be configured to be in contact with the upper surface of the porting part **212b**. The damping cap part **235b** may be integrally formed to have a ring shape as a whole, or to have a ring shape as a whole by spacing a plurality of “L” shapes apart by predetermined distances from each other.

(48) Such a damping cap part **235b**, together with the damping part **235a**, can absorb the vertical vibration of the cartridge **212**.

(49) Next, a fuel cell humidifier comprising the gasket assembly according to a third embodiment of the present disclosure will be described with reference to FIGS. 8 and 9. FIG. 8 is an exploded cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the third embodiment of the present disclosure, and FIGS. 9A and 9B are cross-sectional views illustrating modified examples of the gasket assembly according to the third embodiment of the present disclosure.

(50) Referring to FIG. 8, the gasket assembly according to the third embodiment of the present disclosure includes the packing part **231**, the edge part **232**, the sealing part **233**, and the damping part **235a**, and may further include the damping cap part **235b**. The packing part **231**, the edge part **232**, the damping part **235a**, and the damping cap part **235b** are substantially the same as the associated parts of the gasket assembly according to the first and second embodiments described above, and thus repeated description thereof will be omitted.

(51) The sealing part **233** may include at least one of a solid sealing material and a liquid sealing material. The solid sealing material may be made of a material such as silicone, acrylic rubber, EPDM, or NBR, and the liquid sealing material may be made of a material such as silicone or urethane.

(52) The sealing part **233** is located between the cartridge **212** and the packing part **231** and is configured to allow the cartridge **212** to be in contact with the packing part **231**. Specifically, the sealing part **233** is configured to be in contact simultaneously with (to adhere to) the porting part

212b of the cartridge and the lower body member **231aa** of the packing part. The sealing part **233** seals the space of the mid-casing **211** and the space of the cap **220** and prevents a fluid in the mid-casing **211** from flowing to the cap **220**.

(53) In addition, the sealing part **233** is configured to be in contact simultaneously with the cartridge **212** and the packing part **231**, and thus the horizontal and vertical vibrations of the cartridge **212** can be additionally absorbed due to the adhesive force of the sealing part **233**, so the horizontal and vertical vibrations of the cartridge **212** can be effectively reduced.

(54) FIG. **9A** illustrates that the sealing part **233** is configured to be in contact simultaneously with the porting part **212b** of the cartridge and the protruding member **231b** of the packing part, and FIG. **9B** illustrates that the sealing part **233** is configured to be in contact simultaneously with the porting part **212b** of the cartridge, the protruding member **231b** of the packing part, and the lower body member **231aa** of the packing part. As illustrated in FIGS. **9A** and **9B**, the protruding member **231b** may include at least two protruding members, and the sealing part **233** is formed between the at least two protruding members **231b**.

(55) Next, the second and third embodiments of the fuel cell humidifier comprising the gasket assembly according to the embodiments of the present disclosure will be described with reference to FIGS. **10** and **11**. FIG. **10** is a cross-sectional view illustrating the second embodiment of the fuel cell humidifier comprising the gasket assembly according to the embodiments of the present disclosure, and FIG. **11** is a cross-sectional view illustrating the third embodiment of the fuel cell humidifier comprising the gasket assembly according to the embodiments of the present disclosure.

(56) As illustrated in FIG. **10**, in the fuel cell humidifier **200a** according to the second embodiment of the present disclosure, (i) the inner space of the mid-casing **211** is divided into a first space **S1** and a second space **S2** by partitions **211c**, and (ii) the cartridge **212** further includes an inner casing **212c**. Except for the above-mentioned characteristics, the fuel cell humidifier **200a** is substantially the same as the fuel cell humidifier **200** according to the first embodiment described above.

(57) The inner casing **212c** has an opening formed in each end thereof and the hollow fiber membranes **212a** are located inside the inner casing **212c**. The porting part **212b** to which the end parts of the hollow fiber membranes **212a** are fastened closes the opening of the inner casing **212c**.

(58) As illustrated in FIG. **10**, at least a portion of the porting part **212b** may be located outside the inner casing **212c**, and the protruding member **231b** of the gasket assembly **230** may be in close contact with the porting part **212b**. The damping part **235a** may be formed as an annular ring having a predetermined length on the outer peripheral surface of the inner casing **212c**.

(59) The inner casing **212c** is provided with multiple holes **MH1** arranged in a mesh form for fluid communication with the first space **S1** (hereinafter, "first mesh holes"), and multiple holes **MH2** (hereinafter, "second mesh holes") arranged in a mesh form for fluid communication with the second space **S2**.

(60) Off-gas introduced through the off-gas inlet **211a** into the first space **S1** of the mid-casing **211** flows through the first mesh holes **MH1** into the inner casing **212c** and contacts with the outer surfaces of the hollow fiber membranes **212a**. Next, off-gas deprived of moisture flows out to the second space **S2** through the second mesh holes and then is discharged from the mid-casing **211** through the off-gas outlet **211b**.

(61) The cartridge **212** including such an inner casing **212c** can be easily assembled with the mid-casing **211** and can be easily replaced.

(62) As illustrated in FIG. **11**, the fuel cell humidifier **200b** according to the third embodiment of the present disclosure has the entirety of the porting part **212b** located inside the inner casing **212c**, and is substantially the same as the fuel cell humidifier **200a** according to the second embodiment described above, except that the fuel cell humidifier **200b** has the protruding member **231b** of the gasket assembly **230** in close contact with the inner casing **212c** rather than the porting part **212b**.

(63) Next, a fuel cell humidifier comprising the gasket assembly according to a fourth embodiment of the present disclosure will be described with reference to FIGS. **12** to **14**. FIG. **12** is an exploded

perspective view illustrating the fuel cell humidifier comprising the gasket assembly according to the fourth embodiment of the present disclosure, FIG. 13 is an exploded cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the fourth embodiment of the present disclosure, and FIG. 14 is a cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the fourth embodiment of the present disclosure.

(64) As illustrated in FIGS. 12 to 14, in the fuel cell humidifier 300 having the gasket assembly 330 according to the fourth embodiment of the present disclosure, (i) the humidification module 210 includes at least two cartridges 212, (ii) the body member 231a of the packing part 231 is provided with at least two holes H into which the cartridges 212 are respectively inserted, (iii) at least two protruding members 231b are formed on the first end of the body member 231a so as to be in contact with the porting part 212b of the cartridge, and (iv) the damping part 235a is formed on each of the outer peripheral surfaces of the at least two cartridges. Except for the above described characteristics, the fuel cell humidifier 300 is substantially the same as the fuel cell humidifier 200a according to the second embodiment described above.

(65) The plurality of cartridges 212 which respectively include the inner casings 212c are mounted at predetermined intervals inside the mid-casing 211, and accordingly, off-gas can be distributed evenly to all of the hollow fiber membranes 212a present in the mid-casing 211 and only a specific cartridge 212 that has a problem can be selectively replaced, so the maintenance costs of the fuel cell humidifier 300 can be further reduced.

(66) Next, a fuel cell humidifier comprising the gasket assembly according to a fifth embodiment of the present disclosure will be described with reference to FIGS. 15 to 17. FIG. 15 is an exploded perspective view illustrating the fuel cell humidifier comprising the gasket assembly according to the fifth embodiment of the present disclosure, FIG. 16 is an exploded cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the fifth embodiment of the present disclosure, and FIG. 17 is a cross-sectional view illustrating the fuel cell humidifier comprising the gasket assembly according to the fifth embodiment of the present disclosure.

(67) As illustrated in FIGS. 15 to 17, the fuel cell humidifier 300 having the gasket assembly 330 according to the fifth embodiment of the present disclosure includes at least two damping cap parts 235b added to the gasket assembly 330 of FIGS. 12 to FIG. 14. Except for the above described characteristic, the fuel cell humidifier 300 is substantially the same as the fuel cell humidifier 300 according to the fourth embodiment described above. The damping cap part 235b may be formed on at least a portion of the upper surface of the packing part 231 and at least a portion of the upper surface of the porting part 212b of each of the cartridges 212.

(68) Next, a sixth embodiment of the fuel cell humidifier comprising the gasket assembly according to the sixth embodiment of the present disclosure will be described with reference to FIGS. 18 and 19.

(69) As illustrated in FIGS. 18 and 19, a fuel cell humidifier 300a having the gasket assembly 330 according to the sixth embodiment of the present disclosure includes at least two sealing parts 233 added to the gasket assembly 330 of FIGS. 12 to FIG. 14 such that the at least two sealing parts 233 are located between the cartridge 212 and the packing part 231 so as to be in contact with the cartridge 212 and the packing part 231. Except for the above described characteristic, the fuel cell humidifier 300a is substantially the same as the fuel cell humidifier 300 according to the fourth embodiment described above.

(70) The sealing part 233 is configured to be in contact with the cartridge 212 and the packing part 231 at the same time, and thus due to adhesive force of the sealing part 233, the horizontal vibration of the cartridge 212 can be additionally absorbed, so the horizontal vibration of the cartridge 212 can be effectively reduced.

(71) In the above, although the embodiments of the present disclosure have been described, those

skilled in the relevant technical field may variously modify and change the embodiments of the present disclosure by adding, changing, or deleting components without departing from the spirit of the present disclosure described in the claims, and these modified and changed embodiments are included in the scope of the claims of the present disclosure.

(72) TABLE-US-00001 <Description of the Reference Numerals in the Drawings> 200, 200a, 200b, 300, 300a: Fuel cell humidifier 210: Humidification module 211: Mid-casing 211a: Off-gas inlet 211b: Off-gas outlet 211c: Partition 212: Cartridge 212a: Hollow fiber membrane 212b: Porting part 212c: Inner casing 220: Cap 230, 330: Gasket assembly 231: Packing part 231a: Body member 231b: Protruding member 232: Edge part 233: Sealing part 234: Reinforcing member 235a: Damping part 235b: Damping cap part

Claims

1. A gasket assembly for a fuel cell humidifier comprising a mid-casing, a cap fastened to the mid-casing, and at least one cartridge disposed in the mid-casing and receiving a plurality of hollow fiber membranes, the gasket assembly comprising: a packing part provided with a hole into which an end part of the cartridge is inserted, the packing part being in contact with the end part of the cartridge inserted into the hole so as to absorb horizontal vibration of the cartridge; an edge part formed by being connected to the packing part, the edge part being inserted into a groove formed in an end part of the mid-casing and into space defined by an end part of the cap; a damping part formed on an outer peripheral surface of the cartridge, the damping part being restrained from moving in a vertical direction by the packing part so as to absorb vertical vibration of the cartridge, wherein the packing part is provided with at least two holes into which at least two cartridges are respectively capable of being inserted, and the damping part is formed on an outer peripheral surface of each of the at least two cartridges and is restrained from moving in the vertical direction by the packing part so as to absorb vertical vibration of the cartridge.
2. The gasket assembly of claim 1, wherein the packing part comprises a body member having the hole into which the end part of the cartridge is inserted, and a protruding member formed on an end of the body member and configured to be in contact with the end part of the cartridge inserted into the hole.
3. The gasket assembly of claim 2, wherein the cartridge comprises an inner casing having an opening formed in an end part thereof and receiving the plurality of hollow fiber membranes, and a porting part to which end parts of the plurality of hollow fiber membranes are fastened, the porting part being configured to close the opening of the inner casing.
4. The gasket assembly of claim 3, wherein at least a portion of the porting part is located outside the inner casing, and the protruding member presses the porting part to be in contact with the porting part.
5. The gasket assembly of claim 3, wherein an entirety of the porting part is located inside the inner casing, and the protruding member presses the inner casing to be in contact with the inner casing.
6. The gasket assembly of claim 1, further comprising: a sealing part configured to allow the cartridge to be in contact with the packing part, wherein the horizontal and vertical vibrations of the cartridge are absorbed due to adhesive force of the sealing part.
7. The gasket assembly of claim 1, further comprising: a damping cap part formed on at least a portion of an upper surface of the packing part and on at least a portion of an upper surface of the cartridge, the damping cap part being configured to absorb the vertical vibration of the cartridge.
8. The gasket assembly of claim 1, wherein the edge part is provided with an edge wing protruding in each of opposite directions thereof, wherein the edge wing is inserted into the groove formed in the end part of the mid-casing while filling the groove, so an inside and outside of the mid-casing are blocked from each other, and the mid-casing and the cap are sealed.
9. The gasket assembly of claim 1, wherein each of the packing part and the edge part has a first

hardness of 20 to 70 Shore A, and further comprises a reinforcement member formed by being inserted into at least a portion of each of the packing part and the edge part, the reinforcement member having a second hardness higher than the first hardness.

10. A fuel cell humidifier comprising: a mid-casing; a cap fastened to the mid-casing; at least one cartridge disposed in the mid-casing and receiving a plurality of hollow fiber membranes; and a gasket assembly coupled securely to at least an end of a humidification module through mechanical assembly such that the cap is in fluid communication only with the hollow fiber membranes, the gasket assembly being configured to absorb vibration of the cartridge, wherein the gasket assembly comprises: a packing part provided with a hole into which an end part of the cartridge is inserted, the packing part being in contact with the end part of the cartridge inserted into the hole so as to absorb horizontal vibration of the cartridge; an edge part formed by being connected to the packing part, the edge part being inserted into a groove formed in an end part of the mid-casing and into space defined by an end part of the cap; a damping part formed on an outer peripheral surface of the cartridge, the damping part being restrained from moving in a vertical direction by the packing part so as to absorb vertical vibration of the cartridge, wherein the packing part is provided with at least two holes into which at least two cartridges are respectively capable of being inserted, and the damping part is formed on an outer peripheral surface of each of the at least two cartridges and is restrained from moving in the vertical direction by the packing part so as to absorb vertical vibration of the cartridge.

11. The fuel cell humidifier of claim 10, wherein the packing part comprises a body member having the hole into which the end part of the cartridge is inserted, and a protruding member formed on an end of the body member and configured to be in contact with the end part of the cartridge inserted into the hole.

12. The fuel cell humidifier of claim 11, wherein the cartridge comprises an inner casing having an opening formed in an end part thereof and receiving the plurality of hollow fiber membranes, and a porting part to which end parts of the plurality of hollow fiber membranes are fastened, the porting part being configured to close the opening of the inner casing.

13. The fuel cell humidifier of claim 12, wherein at least a portion of the porting part is located outside the inner casing, and the protruding member presses the porting part to be in contact with the porting part.

14. The fuel cell humidifier of claim 12, wherein an entirety of the porting part is located inside the inner casing, and the protruding member presses the inner casing to be in contact with the inner casing.

15. The fuel cell humidifier of claim 10, further comprising: a sealing part configured to allow the cartridge to be in contact with the packing part, wherein the horizontal and vertical vibrations of the cartridge are absorbed due to adhesive force of the sealing part.

16. The fuel cell humidifier of claim 10, further comprising: a damping cap part formed on at least a portion of an upper surface of the packing part and on at least a portion of an upper surface of the cartridge, the damping cap part being configured to absorb the vertical vibration of the cartridge.

17. The fuel cell humidifier of claim 10, wherein the edge part is provided with an edge wing protruding in each of opposite directions thereof, wherein the edge wing is inserted into the groove formed in the end part of the mid-casing while filling the groove, so an inside and outside of the mid-casing are blocked from each other, and the mid-casing and the cap are sealed.

18. The fuel cell humidifier of claim 10, wherein each of the packing part and the edge part has a first hardness of 20 to 70 Shore A, and further comprises a reinforcement member formed by being inserted into at least a portion of each of the packing part and the edge part, the reinforcement member having a second hardness higher than the first hardness.
