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### INTEGRATED CIRCUIT DEVICE AND MANUFACTURING METHOD OF THE SAME

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#### Abstract

A device is provided, including a latch circuit, a first pass-gate transistor, and a second pass-gate transistor. The latch circuit stores a bit data and is arranged in a first layer. The first pass-gate transistor and the second pass-gate transistor are arranged in a second layer separated from the first layer. The first pass-gate transistor is coupled between a first bit line and a first terminal of the latch circuit, and the second pass-gate transistor is coupled between a second bit line and a second terminal of the latch circuit.

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## **Background/Summary**

CROSS-REFERENCE [0001] This present application is a divisional application of U.S. application Ser. No. 17/554,183, filed Dec. 17, 2021, the full disclosure of which is incorporated herein by reference.

### **BACKGROUND**

[0002] Memory is an important component in a computer, and many different memory structures have been developed for different applications. For example, the memory structures include dynamic random access memory (DRAM), static random-access memory (SRAM), read-only memory (ROM), flash memory, etc. A SRAM cell can be utilized to store a digital bit of data between the inverters. As the semiconductor industry continues to improve the integration density of various electronic components by continual reductions in minimum feature size, which allow more components to be integrated into a given area, it is desirable in many applications to reduce the size of SRAM cells, to improve device performance, reduce power requirements, and allow more SRAM cells to be positioned within a given amount of surface area on an integrated circuit die.

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## **Description**

### **BRIEF DESCRIPTION OF THE DRAWINGS**

[0003] Aspects of the present disclosure are best understood from the following detailed description when read with the accompanying figures. It is noted that, in accordance with the standard practice in the industry, various features are not drawn to scale. In fact, the dimensions of the various features may be arbitrarily increased or reduced for clarity of discussion.

[0004] FIG. 1 is a schematic diagram of a memory device, in accordance with some embodiments.

[0005] FIG. 2 is a schematic circuit diagram of the memory device corresponding to that in FIG. 1, in accordance with some embodiments.

[0006] FIGS. 3A-3B are layout diagrams in a plan view of a section of a device corresponding to the memory device in FIGS. 1-2, in accordance with some embodiments.

[0007] FIGS. 4A-4C are layout diagrams in a plan view of a section of the device corresponding to the memory device in FIGS. 1-2, in accordance with some embodiments.

[0008] FIGS. 5A-5B are cross-sectional views of the layout diagram of the device in FIGS. 3A-4C along lines AA' and BB' respectively, in accordance with some embodiments.

[0009] FIG. 6 is layout diagram in a plan view of a section of a device corresponding to the memory device in FIGS. 1-2 and the device in FIGS. 3A-4C, in accordance with another embodiment.

[0010] FIG. 7 is layout diagram in a plan view of a section of a device corresponding to the memory device in FIGS. 1-2 and the device in FIGS. 3A-4C, in accordance with another embodiment.

[0011] FIG. 8 is a flow chart of a method of manufacturing a device, in accordance with some embodiments.

[0012] FIG. 9 is a cross-sectional view of a device in FIGS. 1-2, in accordance with some embodiments.

[0013] FIG. **10** is a block diagram of a system for designing an integrated circuit layout design, in accordance with some embodiments of the present disclosure.

[0014] FIG. **11** is a block diagram of an integrated circuit manufacturing system, and an integrated circuit manufacturing flow associated therewith, in accordance with some embodiments.

#### DETAILED DESCRIPTION

[0015] The following disclosure provides many different embodiments, or examples, for implementing different features of the provided subject matter. Specific examples of components and arrangements are described below to simplify the present disclosure. These are, of course, merely examples and are not intended to be limiting. For example, the formation of a first feature over or on a second feature in the description that follows may include embodiments in which the first and second features are formed in direct contact, and may also include embodiments in which additional features may be formed between the first and second features, such that the first and second features may not be in direct contact. In addition, the present disclosure may repeat reference numerals and/or letters in the various examples. This repetition is for the purpose of simplicity and clarity and does not in itself dictate a relationship between the various embodiments and/or configurations discussed.

[0016] The terms used in this specification generally have their ordinary meanings in the art and in the specific context where each term is used. The use of examples in this specification, including examples of any terms discussed herein, is illustrative only, and in no way limits the scope and meaning of the disclosure or of any exemplified term. Likewise, the present disclosure is not limited to various embodiments given in this specification.

[0017] As used herein, the terms “comprising,” “including,” “having,” “containing,” “involving,” and the like are to be understood to be open-ended, i.e., to mean including but not limited to.

[0018] Reference throughout the specification to “one embodiment,” “an embodiment,” or “some embodiments” means that a particular feature, structure, implementation, or characteristic described in connection with the embodiment(s) is included in at least one embodiment of the present disclosure. Thus, uses of the phrases “in one embodiment” or “in an embodiment” or “in some embodiments” in various places throughout the specification are not necessarily all referring to the same embodiment. Furthermore, the particular features, structures, implementation, or characteristics may be combined in any suitable manner in one or more embodiments.

[0019] Further, spatially relative terms, such as “beneath,” “below,” “lower,” “above,” “upper” and the like, may be used herein for ease of description to describe one element or feature's relationship to another element(s) or feature(s) as illustrated in the figures. The spatially relative terms are intended to encompass different orientations of the device in use or operation in addition to the orientation depicted in the figures. The apparatus may be otherwise oriented (rotated 90 degrees or at other orientations) and the spatially relative descriptors used herein may likewise be interpreted accordingly. As used herein, the term “and/or” includes any and all combinations of one or more of the associated listed items.

[0020] As used herein, “around”, “about”, “approximately” or “substantially” shall generally refer to any approximate value of a given value or range, in which it is varied depending on various arts in which it pertains, and the scope of which should be accorded with the broadest interpretation understood by the person skilled in the art to which it pertains, so as to encompass all such modifications and similar structures. In some embodiments, it shall generally mean within 20 percent, preferably within 10 percent, and more preferably within 5 percent of a given value or range. Numerical quantities given herein are approximate, meaning that the term “around”, “about”, “approximately” or “substantially” can be inferred if not expressly stated, or meaning other approximate values.

[0021] Reference is now made to FIG. **1**. FIG. **1** is a schematic diagram of a memory device **10**, in accordance with some embodiments. For illustration, the memory device **10** includes a pair of pass-gate transistors PG**1** and PG**2** in a pass circuit **110**. In some embodiments, pass-gate transistors PG**1**

and PG2 are NMOS transistors. The pass-gate transistor PG1 has its drain terminal coupled to a bit line BL at a node n1, its gate terminal coupled to a word line WL at a node n2, and its source terminal coupled to a node LQ which is referred to as a terminal of the latch circuit 120. The pass-gate transistor PG2 has its drain terminal coupled to a bit line BLB at a node n3, its gate terminal coupled to the word line WL at a node n4, and its source terminal coupled to a node LQB which is referred to as another terminal of the latch circuit 120.

[0022] As shown in FIG. 1, the memory device 10 also includes a latch circuit 120. For illustration, the pass-gate transistor PG1 is coupled between the bit line BL and the latch circuit 120, and the pass-gate transistor PG2 is coupled between the bit line BLB and the latch circuit 120. The latch circuit 120 is formed by a pair of cross-coupled inverters 121 and 122. The inverter 121 includes a pull-up transistor PU2 and a pull-down transistor PD2. The pull-up transistor PU2 has its source terminal coupled to a high-voltage source VDD at a node n5 and its drain terminal coupled to the node LQ, which serves as an output terminal of the inverter 121. The pull-down transistor PD2 has its source terminal coupled to a low-voltage source VSS at a node n6 and its drain terminal coupled to the node LQ. Gate terminals of transistors PU2 and PD2 are coupled together at the node LQB, which serves as an input terminal of inverter 121 and an output of the inverter 122. The inverter 122 includes a pull-up transistor PU1 and a pull-down transistor PD1. The pull-up transistor PU1 has its source terminal coupled to the node n5, its gate terminal coupled to the node LQ, and its drain terminal coupled to the node LQB. The pull-down transistor PD1 has its source terminal coupled to the node n6, its drain terminal coupled to the node LQB, and its gate terminal coupled to the node LQ. In some embodiments, the pull-up transistors PU1-PU2 are implemented with P-type MOS transistors, and the pull-down transistors PD1-PD2 are implemented with N-type transistors.

[0023] In some embodiments, the pass-gate transistor PG1 is configured as a first write transistor, and the pass-gate transistor PG2 is configured as a second write transistor. For illustration, the pass-gate transistors PG1-PG2 are controlled by a word line signal in the word line WL. The output terminal of the inverter 121 and the input terminal of the inverter 122, i.e., the node LQ, are coupled through the pass-gate transistor PG1 to the bit line BL carrying a bit line signal. The input terminal of the inverter 121 and the output terminal of the inverter 122, i.e., the node LQB, are coupled through the pass-gate transistor PG2 to the complementary bit line BLB carrying a complementary bit line signal. In various embodiments, a device includes multiple the memory device 10 as memory cells (not shown), and the word line signals in the word lines WL are utilized to select and trigger at least one of the memory cells for a write/read operation of the device. When a memory cell is not selected in response to the word line signals in the word lines WL, the memory cell maintains the same voltage levels on the node LQ and the node LQB.

[0024] In operation of the memory device 10, the latch circuit 120 is configured to store a bit data at the node LQ in response to a word line signal in the word line WL. For example, in some embodiments, a voltage level on the node LQ is able to be configured at different voltage levels. The voltage level of the node LQ represents logic “1” or logic “0” corresponding to bit data stored in the memory device 10. The node LQB has a logical level opposite to that of the node LQ. During standby mode, the word line WL is not asserted, and the pass-gate transistors PG1-PG2 disconnect the latch circuit 120 from the bit lines BL and BLB. For a read operation, the bit lines BL and BLB are precharged high, and the word line WL is asserted. The stored bit data at node LQ is transferred to the bit line BL, and the bit data at node LQB is transferred to the bit line BLB. For a write operation, the value to be written is provided at the bit line BL, and the complement of that value is provided at the bit line BLB, when the word line WL is asserted.

[0025] In some embodiments, the transistors PG1-PG2, PU1-PU2, and PD1-PD2 in the memory device 10 are formed in one or more active areas of a semiconductor substrate using various technologies. For example, the transistors PG1-PG2, PU1-PU2, and PD1-PD2 are formed as bulk planar metal oxide field effect transistors (“MOSFETs”), bulk finFETs having one or more fins or fingers, semiconductor on insulator (“SOI”) planar MOSFETs, SOI finFETs having one or more

fins or fingers, or combinations thereof. Gate structures of the devices include a polysilicon (“poly”)/silicon oxynitride (“SiON”) structure, a high-k/metal gate structure, or combinations thereof. Examples of the semiconductor substrate include, but are not limited to, bulk silicon, silicon-phosphorus (“SiP”), silicon-germanium (“SiGe”), silicon-carbide (“SiC”), germanium (“Ge”), silicon-on-insulator silicon (“SOI-Si”), silicon-on-insulator germanium (“SOI-Ge”), or combinations thereof. The details of structural arrangements of the transistors PG1-PG2, PU1-PU2, and PD1-PD2 are discussed with reference to FIGS. 2-11 in the following paragraphs.

[0026] The configurations of FIG. 1 are given for illustrative purposes. Various implements are within the contemplated scope of the present disclosure. For example, in some embodiments, the pass-gate transistors PG1 and PG2 are implemented as PMOS transistors.

[0027] Reference is now made to FIG. 2. FIG. 2 is a schematic circuit diagram of the memory device 10 corresponding to that in FIG. 1, in accordance with some embodiments. For illustration, the pass circuit 110 including the pass-gate transistors PG1 and PG2 are arranged in a semiconductor layer 11, and the latch circuit 120 is arranged in a semiconductor layer 12 separated from the semiconductor layer 11 in z direction. In some embodiments, the semiconductor layer 12 is above the semiconductor layer 11. In some embodiments, the pass-gate transistors PG1 and PG2 of the pass circuit 110 are formed in and/or over a semiconductor substrate (not shown) by using front-end semiconductor fabrication processes, which are referred to as front end of line (FEOL) processes. The latch circuit 120 is formed over the semiconductor substrate by using back-end semiconductor fabrication processes, which are referred to as back end of line (BEOL) processes.

[0028] The configurations of FIG. 2 are given for illustrative purposes. Various implements are within the contemplated scope of the present disclosure. For example, in some embodiments, the pass-gate transistors PG1 and PG2 are arranged in a semiconductor layer 12, and the latch circuit 120 is arranged in the semiconductor layer 11.

[0029] Reference is now made to FIGS. 3A-3B. FIGS. 3A-3B are layout diagrams in a plan view of a section of a device 30 corresponding to the memory device 10 in FIGS. 1-2, in accordance with some embodiments. As shown in FIG. 3A, the device 30 includes memory cells CELL1-CELL2, in which the memory cell CELL2 is a mirror image of the memory cell CELL1 with respect to an imaginary line MM' extending in x direction. Each of the memory cells CELL1-CELL2 corresponds to the memory device 10 shown in FIGS. 1-2. The configurations of the memory cell CELL2 is similar to that in the memory cell CELL1. Hence, the repetitious descriptions are omitted here.

[0030] FIG. 3A depicts a section of the pass-gate transistors PG1-PG2 in the pass circuit 110 in the semiconductor layer 11 shown in FIG. 2. For illustration, the device 30 includes active areas (e.g., oxide-diffusion, OD) 201-204, gate structures (e.g., polysilicon, PO) 301-307, conductive segments (e.g., metal on oxide-definition areas (“MOOD” or “MD”)) 401-408, and vias VD1-VD8, VG1-VG3. In some embodiments, in the semiconductor layer 11, the active areas 201-204 are arranged in a first sub-layer. The gate structures 301-307 and conductive segments 401-408 are arranged in a second sub-layer above the first sub-layer. The vias VD1-VD8 and VG1-VG3 are arranged above the second sub-layer.

[0031] In some embodiments, the conductive segment 401 corresponds to the source terminal of the pass-gate transistor PG2, and the conductive segment 405 corresponds to the drain terminal of the pass-gate transistor PG2. The gate structure 302 corresponds to gate terminals of the pass-gate transistors PG1 in the memory cells CELL1. The conductive segment 402 corresponds to the source terminal of the pass-gate transistor PG1. The conductive segment 406 corresponds to the drain terminal of the pass-gate transistor PG1. The gate structure 304 corresponds to the gate terminal of the pass-gate transistor PG2. In some embodiments, the gate structures 301, 303, and 305-307 are referred to as dummy gates, in which in some embodiments, the “dummy” gates are referred to as being not electrically connected as the gates for MOS devices, having no operational function in the circuit.

[0032] For illustration, as shown in FIG. 3A, the active areas **201-202** in the memory cell CELL1 and the active areas **203-204** in the memory cell CELL2 extend in y direction and are separated from each other in x direction. In some embodiments, active regions **201a-201b** of the active area **201** are included in structures as the source and drain terminals of the pass-gate transistor PG2 respectively. Active regions **202a-202b** of the active area **202** extend in y direction and are included in structures as the drain and source terminals of the pass-gate transistor PG1 respectively. In some embodiments, the active areas **201-204** are of N conductivity type.

[0033] The gate structures **301-307** extend in x direction. Specifically, the gate structures **301** and **304** cross the active area **201** in the memory cell CELL1, while the gate structures **303** and **307** cross the active area **204** in the memory cell CELL2. The gate structure **302** extends from the memory cell CELL1 to the memory cell CELL2 to cross the active areas **202-203**, and is separated from the gate structures **301** and **303** by cut layers CT. The gate structures **305** and **306** cross the active areas **202** and **203** respectively, and are separated from each other by a cut layer. The via VG1 is coupled to the gate structure **302**, the via VG2 is coupled to the gate structure **304**, and the via VG3 is coupled to the gate structure **307**.

[0034] The conductive segments **401-408** extend in x direction. For illustration, the conductive segments **401** and **405** cross the active area **201**, while the vias VD4 and VD3 are coupled to the conductive segments **401** and **405** respectively. The conductive segments **402** and **406** cross the active area **202**, while the vias VD1 and VD2 are coupled to the conductive segments **402** and **406** respectively. Moreover, the conductive segment **401** is arranged between the gate structures **301** and **304**, and the conductive segment **406** is arranged between the gate structures **302** and **305**.

[0035] As illustratively shown in FIG. 3B, the device **30** further includes conductive lines (e.g., metal-zero layer, M0) **501-507** and contact vias SC1-SC5. The conductive lines **501-507** extend in y direction in a third sub-layer above the second sub-layer. In some embodiments, the conductive line **501** corresponds to the bit line BL and is coupled to the conductive segment **402** through the via VD1. Accordingly, the bit line BL is coupled to the drain terminal of the pass-gate transistor PG1. Similarly, the conductive line **502** corresponds to the bit line BLB and is coupled to the conductive segment **405** through the via VD3. Accordingly, the bit line BLB is coupled to the drain terminal of the pass-gate transistor PG2.

[0036] With reference to both FIGS. 3A-3B, the conductive line **503** is coupled between the via VG1 and the contact via SC1. The conductive line **504** is coupled between the via VD2 and the contact via SC2. The conductive line **505** is coupled between the via VG2 and the contact via SC3. The conductive line **506** is coupled between the via VD4 and the contact via SC4. The conductive line **507** is coupled between the via VG3 and the contact via SC5. In some embodiments, the contact vias SC1-SC5 are arranged above the conductive lines **503-507** and extend from the third sub-layer in the semiconductor layer **11** to be coupled to components in the semiconductor layer **12**. The details of the contact vias SC1-SC5 will be discussed with reference to FIGS. 4A-7.

[0037] Reference is now made to FIGS. 4A-4C. FIGS. 4A-4C are layout diagrams in a plan view of a section of the device **30** corresponding to the memory device **10** in FIGS. 1-2, in accordance with some embodiments. The configurations of the memory cell CELL2 is similar to that in the memory cell CELL1. Hence, the repetitious descriptions are omitted here.

[0038] FIG. 4A depicts a section of the pull-up transistors PU1-PU2 and the pull-down transistors PD1-PD2 in the latch circuit **120** in the semiconductor layer **12** shown in FIG. 2. For illustration, the device **30** includes active areas **211-218**, gate structures (e.g., PG) **311-314**, body conductive segments (BMD) BMD1-BMD4, body contact BC1-BC4, and vias Vx1-Vx8. In some embodiments, in the semiconductor layer **12**, the active areas **211-218** are arranged in a first sub-layer in the semiconductor layer **12**. The gate structures **311-314** and the body conductive segments BMD1-BMD4 are arranged in a second sub-layer above the first sub-layer. The body contact BC1-BC4 and the vias Vx1-Vx8 are arranged above the second sub-layer. In some embodiments, the device **30** further includes conductive segments (not shown) coupled between the active areas **211-**

**218** and the vias **Vx1-Vx8**.

[0039] In some embodiments, the gate structure **311** is shared by the pull-up transistor **PU1** and the pull-down transistor **PD1** and corresponds to the gate terminals thereof. The active region **212a** of the active area **212** is included in a structure as the source terminal of the pull-up transistor **PU1**. The active region **211a** of the active area **211** is included in a structure as the source terminal of the pull-down transistor **PD1**. The body conductive segment **BMD1** corresponds to the drain terminals of the pull-up transistor **PU1** and the pull-down transistor **PD1**. Alternatively stated, the active regions **212b** and **211b** are included in a structure as the terminal of the inverter **122**.

[0040] The gate structure **313** is shared by the pull-up transistor **PU2** and the pull-down transistor **PD2** and corresponds to the gate terminals thereof. The active region **215a** of the active area **215** is included in a structure as the source terminal of the pull-up transistor **PU2**. The active region **216a** of the active area **216** is included in a structure as the source terminal of the pull-down transistor **PD2**. The body conductive segment **BMD2** corresponds to the drain terminals of the pull-up transistor **PU2** and the pull-down transistor **PD2**.

[0041] For illustration, as shown in FIG. **4A**, the active areas **211-218** extend in y direction. In the memory cell **CELL1**, the active areas **211** is separated from the active area **215** in y direction, and the active areas **212** is separated from the active area **216**. In some embodiments, the active areas **211**, **214**, **216**, and **217** are of N conductivity type. In some embodiments, the active areas **212**, **213**, **215**, and **218** are of P conductivity type.

[0042] The gate structures **311-314** extend in x direction. In some embodiments, the gate structure **311** crosses the active areas **211-212**, and the gate structure **313** crosses the active areas **215-216**. The gate structures **311-312** are separated from each other by the cut layer **CT**, and the gate structures **313-314** are separated from each other by the cut layer **CT**.

[0043] The body conductive segments **BMD1-BMD4** extend in x direction. The body conductive segment **BMD1** crosses and couples with the active region **211b** of the active area **211** and the active region **212b** of the active area **212**. The body conductive segment **BMD2** crosses and couples with the active region **215b** of the active area **215** and the active region **216b** of the active area **216**.

[0044] The body contacts **BC1-BC4** extend in y direction. The body contact **BC1** crosses the body conductive segment **BMD1** and is configured to couple the body conductive segment **BMD1** to the gate structure **313**. Similarly, the body contact **BC2** crosses the body conductive segment **BMD2** and is configured to couple the body conductive segment **BMD2** to the gate structure **311**.

[0045] With reference to FIGS. **1**, **3A-4A** and **5A** together, FIG. **5A** is cross-sectional view of the layout diagram of the device **30** along lines **AA'**. The contact via **SC2** is configured to couple the source terminal of the pass-gate transistor **PG1** with the node **LQ** (the terminal of the latch circuit **120**.) Specifically, in FIGS. **3A-3B**, the conductive segment **406** disposed on the active region **202b** is coupled to the conductive line **504** by the via **VD2**. The contact via **SC2** couples the conductive line **504** to the active region **216b** in FIG. **4A**. Accordingly, the source terminal of the pass-gate transistor **PG1** is coupled to the drain terminals of the pull-up transistor **PU2** and pull-down transistor **PD2**, and further coupled to the gate terminals, corresponding to the node **LQ** as the terminal of the latch circuit **120**, of the pull-up transistor **PU1** and pull-down transistor **PD1** through the body contact **BC2**.

[0046] Similarly, for the pass-gate transistor **PG2**, the conductive segment **401** disposed on the active region **201a** is coupled to the conductive line **506** by the via **VD4**, as shown in FIGS. **3A-3B**. The contact via **SC4** couples the conductive line **506** to the active region **211b** in FIG. **4A**. Accordingly, the source terminal of the pass-gate transistor **PG2** is coupled to the drain terminals of the pull-up transistor **PU1** and pull-down transistor **PD1**, and further coupled to the gate terminals, corresponding to the node **LQB** as another terminal of the latch circuit **120**, of the pull-up transistor **PU2** and pull-down transistor **PD2** through the body contact **BC1**.

[0047] With reference to FIG. **4B**, the device **30** further includes conductive lines **601-608**

extending in the x direction in a layer above the semiconductor layer **12**. For illustration, the conductive lines **601-602** are shared by the memory cells CELL1-CELL2, and are arranged between the conductive lines **603-605** and **606-608**.

[0048] In some embodiments, with reference to FIGS. 4A-4B and 5A, the conductive line **603** is configured to receive the high-voltage source VDD for the memory cells CELL1-CELL2 by coupling to the vias Vx1 and Vx5 respectively. The conductive lines **604** and **604** are configured to receive the low-voltage source VSS and the high-voltage source VDD for the memory cell CELL1 by coupling to the vias Vx4 and Vx3 respectively. The conductive lines **605** and **608** are configured to receive the low-voltage source VSS and the high-voltage source VDD for the memory cell CELL2 by coupling to the vias Vx6 and Vx8 respectively.

[0049] In some embodiments, the conductive lines **601-602** correspond to the word line WL in FIG. 1. With reference to FIGS. 1-4B and 5B, FIG. 5B is cross-sectional view of the layout diagram of the device **30** along lines BB'. The contact via SC1 is configured to couple the conductive line **601** to the gate terminal (i.e., the gate structure **302**) of the pass-gate transistor PG1 to transmit the word line signal in the conductive line **601**. Accordingly, the pass-gate transistor PG1 is configured to be turned on to transmit the bit data in response to the word line signal transmitted in the conductive line **601**.

[0050] Similarly, the contact via SC3 is configured to couple the conductive line **602** to the gate terminal (i.e., the gate structure **304**) of the pass-gate transistor PG2 to transmit the word line signal in the conductive line **602**. Accordingly, the pass-gate transistor PG2 is configured to be turned on to transmit the bit data in response to the word line signal transmitted in the conductive line **602**.

[0051] Moreover, the contact via SC5 is configured to couple the conductive line **602** to the gate terminal (i.e., the gate structure **307**) of the pass-gate transistor PG2 in the memory cell CELL2 to transmit the word line signal in the conductive line **602**. Accordingly, the pass-gate transistor PG2 in the memory cell CELL2 is configured to be turned on to transmit the bit data in response to the word line signal transmitted in the conductive line **602**.

[0052] In addition, as shown in FIGS. 5A-5B, an insulating layer **700** is disposed between the active regions **202a**, **202b**, **212a**, and **216a**. In some embodiments, the insulating layer **700** is disposed to separate the gate structures **301** and **311** as shown in FIG. 5B.

[0053] FIG. 4C depicts a layout diagram including the semiconductor layers **11-12** of the device **30**. As shown in FIG. 4C, the pass-gate transistor PG1 overlaps the pull-up transistor PU1 in the layout view. The pass-gate transistor PG2 overlaps the pull-up transistor PU2 in the layout view. Specifically, in the layout view, the gate structure **302** of the pass-gate transistor PG1 overlaps the gate structure **311** of the pull-up transistor PU1, and the active region **212b** of the pull-up transistor PU1 overlaps the active region **202b** of the pass-gate transistor PG1. In addition, the body conductive segment BMD1 configured as the terminal of the inverter **122** overlaps the active region **202b** as shown in FIG. 4C.

[0054] In some approaches, pass-gate transistors, pull-up transistors, and pull-down transistors are formed in a same semiconductor layer in a memory device. As distances between epitaxial layers reduce for scaling the device down, numerous merge issues between epitaxial layers, such like, P type doped layers and N type doped layers, occurs, which at least causes manufacturing yield loss. Compared with some approaches, with the configurations of the present disclosure, by arranging the pass-gate transistors PG1-PG2, the pull-up transistors PU1-PU2, and the pull-down transistors PD1-PD2 in different layers that vertically separated from each other, the area of the device shrinks without suffering merge problems.

[0055] The configurations of FIGS. 3A-5B are given for illustrative purposes. Various implements are within the contemplated scope of the present disclosure. For example, in some embodiments, the memory cell CELL2 is omitted in the device. In various embodiments, when the pass-gate transistors PG1-PG2 are arranged above the transistors PU1-PU2 and PD1-PD2, the contact via SC2 is arranged on the body conductive segment BMD2 and extends to couple the active region



**202b.** Similarly, the contact via **SC4** is arranged on the body conductive segment **BMD1** and extends to couple the active region **211b**. Furthermore, in various embodiments, gate structures of the transistors **PD1-PD2**, **PU1-PU2**, and **PG1-PG2** are formed around channel regions of the transistors **PD1-PD2**, **PU1-PU2**, and **PG1-PG2**, in which the channel regions include, for example, structures of round/square wire, nanoslab, nano-sheet, multi-bridge channel, nano-ring or any other suitable kinds of the nano structures, and the corresponding active regions as drain and source regions are adjusted accordingly.

[0056] Reference is now made to FIG. **6**. FIG. **6** is layout diagram in a plan view of a section of a device **60** corresponding to the memory device **10** in FIGS. **1-2** and the device **30** in FIGS. **3A-4C**, in accordance with another embodiment. With respect to the embodiments of FIGS. **1-5B**, like elements in FIG. **6** are designated with the same reference numbers for ease of understanding. The specific operations of similar elements, which are already discussed in detail in above paragraphs, are omitted herein for the sake of brevity, unless there is a need to introduce the co-operation relationship with the elements shown in FIG. **6**.

[0057] Compared with the embodiments of FIG. **4B**, instead of the conductive lines **604-605** and **607** configured to receive the low-voltage source **VSS** and the conductive lines **603**, **606**, **608** configured to receive the high-voltage source **VDD**, the conductive lines **604-605** and **607** receive the high-voltage source **VDD** and the conductive lines **603**, **606**, **608** receive the low-voltage source **VSS**. The corresponding positions of the pull-up transistor **PU1** and the pull-down transistor **PD1** alter with each other, and the corresponding positions of the pull-up transistor **PU2** and the pull-down transistor **PD2** alter with each other, as shown in FIG. **6**. Alternatively stated, with reference to FIGS. **3A** and **6** together, the pass-gate transistor **PG1** overlaps the pull-down transistor **PD1**, and the pass-gate transistor **PG2** overlaps the pull-down transistor **PD2** in the layout view. The configurations of the memory cell **CELL2** are similar to that of the memory cell **CELL1**. Hence, the repetitious descriptions are omitted here.

[0058] The configurations of FIG. **6** are given for illustrative purposes. Various implements are within the contemplated scope of the present disclosure. For example, in some embodiments, the configurations of the memory cell **CELL2** in FIG. **6** is the same as that in FIG. **4C** while each of the conductive lines **603** and **607** is divided into two conductive lines to provide different voltages to the memory cell **CELL2**, the conductive line **605** receives the low-voltage source **VSS**, and the conductive line **608** receives the high-voltage source **VDD**.

[0059] Reference is now made to FIG. **7**. FIG. **7** is layout diagram in a plan view of a section of a device **70** corresponding to the memory device **10** in FIGS. **1-2** and the device **30** in FIGS. **3A-4C**, in accordance with another embodiment. With respect to the embodiments of FIGS. **1-6**, like elements in FIG. **7** are designated with the same reference numbers for ease of understanding.

[0060] Compared with the embodiments of FIG. **4B**, the conductive lines **604-606** and **608** receive the high-voltage source **VDD** and the conductive lines **603**, **607** receive the low-voltage source **VSS**. The corresponding positions of the pull-up transistor **PU1** and the pull-down transistor **PD1** alter with each other. Alternatively stated, with reference to FIGS. **3A** and **6** together, the pass-gate transistor **PG1** overlaps the pull-down transistor **PD1**. The configurations of the memory cell **CELL2** are similar to that of the memory cell **CELL1**. Hence, the repetitious descriptions are omitted here.

[0061] The configurations of FIG. **7** are given for illustrative purposes. Various implements are within the contemplated scope of the present disclosure. For example, in some embodiments, the configurations of the memory cell **CELL2** in FIG. **7** is the same as that in FIG. **4C** while each of the conductive lines **603** and **607** is divided into two conductive lines to provide different voltages to the memory cell **CELL2**, the conductive line **605** receives the low-voltage source **VSS**, and the conductive line **608** receives the high-voltage source **VDD**.

[0062] Reference is now made to FIG. **8**. FIG. **8** is a flow chart of a method **800** of manufacturing a device corresponding to FIGS. **1-7**, in accordance with some embodiments. It is understood that

additional operations can be provided before, during, and after the processes shown by FIG. 8, and some of the operations described below can be replaced or eliminated, for additional embodiments of the method. The order of the operations/processes may be interchangeable. Throughout the various views and illustrative embodiments, like reference numbers are used to designate like elements. The method **800** includes operations **810**, **820**, **830**, and **840**, and will be discussed with reference to FIGS. 1-4C.

[0063] In operation **810**, as shown in FIG. 3A, the active areas **201-202** are formed to be arranged in the semiconductor layer **11**.

[0064] In operation **820**, the gate structure **304** crossing the active area **201** and the gate structure **302** crossing the active area **202**. In some embodiments, the active area **201** and the gate structure **304** are included in a structure as the pass-gate transistor PG2. The active area **202** and the gate structure **302** are included in a structure as the pass-gate transistor PG1.

[0065] In some embodiments, as the embodiments shown in FIGS. 3A-4C, the active areas **201-202** are of N conductivity type. The active areas **211** and **216** are of N conductivity type, and the active areas **212** and **215** are of P conductivity type.

[0066] In operation **830**, the insulating layer **700** as shown in FIGS. 5A-5B is formed above the semiconductor layer **11**.

[0067] In operation **840**, the active areas **211-212** and **215-216** are formed in the semiconductor layer **12** above the semiconductor layer **11**. In some embodiments, the active areas **215-216** are included in a structure as the inverter **121**. The active areas **211-212** are included in a structure as the inverter **122**. The inverters **121-122** are coupled between the pass-gate transistors PG1-PG2 as shown in FIG. 1. Accordingly, as shown in FIGS. 3A-5B, the gate structure **304** is arranged between the active areas **201** and **215**. The gate structure **302** is arranged between the active areas **202** and **215**.

[0068] In some embodiments, the method **800** further includes operations of forming in the semiconductor layer **12** the gate structure **313** crossing the active areas **215-216**; and forming in the semiconductor layer **12** the gate structure **311** crossing the active areas **211-212**. In the layout view, the gate structure **304** overlaps the gate structure **313**, and the gate structure **302** overlaps the gate structure **311**.

[0069] In some embodiments, the method **800** further includes operations of forming the conductive lines **501-502** extending in a y direction in the layer between the semiconductor layers **11-12**. The conductive lines **501-502** are coupled to the pass-gate transistors PG1-PG2 respectively as shown in FIG. 3B.

[0070] In some embodiments, the method **800** further includes operations of forming the conductive lines **601-602** extending in x direction in the layer above the semiconductor layer **12**. The conductive lines **601-602** are coupled to gate terminals of the pass-gate transistors PG1-PG2.

[0071] Reference is now made to FIG. 9. FIG. 9 is a cross-sectional view of a device **90** in FIGS. 1-2, in accordance with some embodiments. For illustration, the device **90** includes a structure **910** which corresponds to the pass circuit **110** formed in the semiconductor layer **11** of FIG. 2 in some embodiments. In some embodiments, the structure **910** is manufactured in the front end of line (FEOL) processes. An insulating layer **930** is formed over the structure **910**. In some embodiments, the insulating layer **930** corresponds to the insulating layer **700** in FIGS. 5A-5B. In some embodiments, the components disposed above the insulating layer **930** correspond to the latch circuit **120** formed in the semiconductor layer **12** of FIG. 2.

[0072] The device **90** further includes doped regions **921** separated from shallow trench isolation (STI) regions **922**. In some embodiments, the doped region **921** are formed in amorphous silicon or amorphous silicon carbide material and doped by using a dopant implantation process to have the N and P conductivity types. In some embodiments, the doped region **921** in a portion **901** has P conductivity type and the doped region **921** in a portion **902** has N conductivity type. The portions **901-902** are separated from each other by a boundary BY. Moreover, in some embodiments, the

doped regions **921** are patterned by using mask patterns as etching masks. In various embodiments, well regions (not shown) are surrounded the doped regions **921** and formed by performing ion implantation to implant impurity ions. The shallow trench isolation regions **922** are formed by trench etching using a dry etching method and/or a wet etching method. In some embodiments, the shallow trench isolation region **922** include silicon oxide, silicon nitride, silicon oxynitride, fluoride-doped silicate glass (FSG), a low-K dielectric material, other suitable materials, and/or combinations thereof. In some embodiments, after trench etching to form the shallow trench isolation regions **922**, the device **90** undergoes an annealing that provides energy for atoms to rearrange themselves, which results in reduction of stacking faults. The annealing is a laser anneal, and the annealing temperature is equal to or greater than about 400° C.

[0073] Gate insulating layers **926** and metal gate regions **928** included in the device **90** are formed over the doped region **921** between spacer regions **927**. In some embodiments, the gate insulating layers **926** include one or more layers of dielectric material, such as silicon oxide, silicon nitride, or high-k dielectric material, other suitable dielectric material, and/or combinations thereof. Examples of high-k dielectric material include HfO<sub>2</sub>, HfSiO, HfSiON, HfTaO, HfTiO, HfZrO, zirconium oxide, aluminum oxide, titanium oxide, hafnium dioxide-alumina (HfO<sub>2</sub>—Al<sub>2</sub>O<sub>3</sub>) alloy, other suitable high-k dielectric materials, and/or combinations thereof. The metal gate regions **928** include a work function metal component and a fill metal component. The work functional metal component is configured to tune a work function of its corresponding FinFET to achieve a desired threshold voltage V<sub>t</sub>. In various embodiments, the work function metal component contains: TiAl, TiAlN, TaCN, TiN, WN, or W, or combinations thereof. The fill metal component is configured to serve as the main conductive portion of the metal gate regions **928**. In various embodiments, the fill metal component contains Aluminum (Al), Tungsten (W), Copper (Cu), or combinations thereof. In some embodiments, The gate insulating layers **926** and the metal gate regions **928** are deposited by CVD, PVD, ALD, and/or other suitable processes. Polishing processes such as chemical-mechanical-polishing (CMP) are performed to planarize the upper surface of the metal gate regions **928**. The spacer regions **927** are formed by dielectric deposition and dry etching process, in some embodiments.

[0074] In some embodiments, source/drain regions (not shown) are formed in the doped regions **921** by various ion implantation processes. Furthermore, in some embodiments source and drain regions include such as lightly doped drain (LDD), heavily doped source and drain portions and also salicide for reduced contact resistance. Whereas in some embodiments, the source and drain regions use silicon epitaxial growth layer with lightly doped phosphorous, heavily doped phosphorous, lightly doped carbon, or both. One or more annealing processes are performed to activate the source/drain regions. For example the annealing is a laser anneal, and the annealing temperature is equal to or greater than about 400° C.

[0075] Interlayer dielectric layers (IDL) **923** and **924** are formed above the doped regions **921**. Source/drain contact layers **925**, corresponding to, for example, the conductive segment **406**, are formed over the doped regions **921**. In some embodiments, source/drain contact layers **925** include one or more layers of W, Cu, Co, Ni, or silicide thereof, and are formed by, for example, CVD, physical vapor deposition (PVD) including sputtering, atomic layer deposition (ALD), or other suitable film forming methods. Then, a planarization operation, such as an etch-back process and/or a chemical mechanical polishing (CMP) process, is performed.

[0076] An interlayer dielectric layer **929** is formed above the interlayer dielectric layers **923**, **924**, the metal gate regions **928**, and spacer regions **927**. In some embodiments, an etch-back process and/or a chemical mechanical polishing (CMP) process is performed to remove portions of the interlayer dielectric layer **929** above the metal gate regions **928** and the source/drain contact layers **925** for metal routing.

[0077] In some embodiments, the device **90** further includes logic blocks **940-950** that arranged next to the portions **901-902** and manufactured in the BEOL processes, as shown in FIG. 9.

[0078] The configurations of FIG. 9 are given for illustrative purposes. Various implements are within the contemplated scope of the present disclosure. For example, in some embodiments, the configurations of the doped regions **921** and the metal gate regions **928** are fin structures.

[0079] Reference is now made to FIG. **10**. FIG. **10** is a block diagram of an electronic design automation (EDA) system **1000** for designing the integrated circuit layout design, in accordance with some embodiments of the present disclosure. EDA system **1000** is configured to implement one or more operations of the method **800** disclosed in FIG. **8** and further explained in conjunction with FIGS. **1-7**. In some embodiments, EDA system **1000** includes an APR system.

[0080] In some embodiments, EDA system **1000** is a general purpose computing device including a hardware processor **1002** and a non-transitory, computer-readable storage medium **1004**. Storage medium **1004**, amongst other things, is encoded with, i.e., stores, computer program code (instructions) **1006**, i.e., a set of executable instructions. Execution of instructions **1006** by hardware processor **1002** represents (at least in part) an EDA tool which implements a portion or all of, e.g., the method **800**.

[0081] The processor **1002** is electrically coupled to computer-readable storage medium **1004** via a bus **1008**. The processor **1002** is also electrically coupled to an I/O interface **1010** and a fabrication tool **1016** by bus **1008**. A network interface **1012** is also electrically connected to processor **1002** via bus **1008**. Network interface **1012** is connected to a network **1014**, so that processor **1002** and computer-readable storage medium **1004** are capable of connecting to external elements via network **1014**. The processor **1002** is configured to execute computer program code **1006** encoded in computer-readable storage medium **1004** in order to cause EDA system **1000** to be usable for performing a portion or all of the noted processes and/or methods. In one or more embodiments, processor **1002** is a central processing unit (CPU), a multi-processor, a distributed processing system, an application specific integrated circuit (ASIC), and/or a suitable processing unit.

[0082] In one or more embodiments, computer-readable storage medium **1004** is an electronic, magnetic, optical, electromagnetic, infrared, and/or a semiconductor system (or apparatus or device). For example, computer-readable storage medium **1004** includes a semiconductor or solid-state memory, a magnetic tape, a removable computer diskette, a random access memory (RAM), a read-only memory (ROM), a rigid magnetic disk, and/or an optical disk. In one or more embodiments using optical disks, computer-readable storage medium **1004** includes a compact disk-read only memory (CD-ROM), a compact disk-read/write (CD-R/W), and/or a digital video disc (DVD).

[0083] In one or more embodiments, storage medium **1004** stores computer program code **1006** configured to cause EDA system **1000** (where such execution represents (at least in part) the EDA tool) to be usable for performing a portion or all of the noted processes and/or methods. In one or more embodiments, storage medium **1004** also stores information which facilitates performing a portion or all of the noted processes and/or methods. In one or more embodiments, storage medium **1004** stores IC layout diagram **1020** of standard cells including such standard cells as disclosed herein, for example, a cell including in the memory cells CELL1-CELL2 included in the device **30**, **60**, and **70** discussed above with respect to FIGS. **1-7**.

[0084] EDA system **1000** includes I/O interface **1010**. I/O interface **1010** is coupled to external circuitry. In one or more embodiments, I/O interface **1010** includes a keyboard, keypad, mouse, trackball, trackpad, touchscreen, and/or cursor direction keys for communicating information and commands to processor **1002**.

[0085] EDA system **1000** also includes network interface **1012** coupled to processor **1002**. Network interface **1012** allows EDA system **1000** to communicate with network **1014**, to which one or more other computer systems are connected. Network interface **1012** includes wireless network interfaces such as BLUETOOTH, WIFI, WIMAX, GPRS, or WCDMA; or wired network interfaces such as ETHERNET, USB, or IEEE-1064. In one or more embodiments, a portion or all of noted processes and/or methods, is implemented in two or more systems **1000**.

[0086] EDA system **1000** also includes the fabrication tool(s) **1016** coupled to processor **1002**. The fabrication tools **1016** are configured to fabricate integrated circuits, e.g., the devices **10**, **30**, **60-70**, and **90** illustrated in FIGS. **1-7**, according to the design files processed by the processor **1002**. In some embodiments, the fabrication tools **1016** perform various semiconductor processes including, for example, generating photomasks based on layouts, fabricating using the photomasks, etching, deposition, implantation, and annealing. The fabrication tools **1016** include, for example, photolithography steppers, etch tools, deposition tools, polishing tools, rapid thermal anneal tools, ion implantation tools, and the like. Each fabrication tool **1016** modifies the wafer according to a particular operating recipe. For illustration, one fabrication tool **1016** is configured to deposit a film having a certain thickness on a wafer, and another fabrication tool **1016** is configured to etch away a layer from a wafer. Furthermore, in some embodiments, the fabrication tools **1016** of the same type are designed to perform the same type of process.

[0087] EDA system **1000** is configured to receive information through I/O interface **1010**. The information received through I/O interface **1010** includes one or more of instructions, data, design rules, libraries of standard cells, and/or other parameters for processing by processor **1002**. The information is transferred to processor **1002** via bus **1008**. EDA system **1000** is configured to receive information related to a UI through I/O interface **1010**. The information is stored in computer-readable medium **1004** as design specification **1022**.

[0088] In some embodiments, a portion or all of the noted processes and/or methods is implemented as a standalone software application for execution by a processor. In some embodiments, a portion or all of the noted processes and/or methods is implemented as a software application that is a part of an additional software application. In some embodiments, a portion or all of the noted processes and/or methods is implemented as a plug-in to a software application. In some embodiments, at least one of the noted processes and/or methods is implemented as a software application that is a portion of an EDA tool. In some embodiments, a portion or all of the noted processes and/or methods is implemented as a software application that is used by EDA system **1000**. In some embodiments, a layout diagram which includes standard cells is generated using a tool such as VIRTUOSO® available from CADENCE DESIGN SYSTEMS, Inc., or another suitable layout generating tool.

[0089] In some embodiments, the processes are realized as functions of a program stored in a non-transitory computer readable recording medium. Examples of a non-transitory computer readable recording medium include, but are not limited to, external/removable and/or internal/built-in storage or memory unit, for example, one or more of an optical disk, such as a DVD, a magnetic disk, such as a hard disk, a semiconductor memory, such as a ROM, a RAM, a memory card, and the like.

[0090] FIG. **11** is a block diagram of IC manufacturing system **1100**, and an IC manufacturing flow associated therewith, in accordance with some embodiments. In some embodiments, based on a layout diagram, at least one of (A) one or more semiconductor masks or (B) at least one component in a layer of a semiconductor integrated circuit is fabricated using IC manufacturing system **1100**.

[0091] In FIG. **11**, IC manufacturing system **1100** includes entities, such as a design house **1120**, a mask house **1130**, and an IC manufacturer/fabricator ("fab") **1150**, that interact with one another in the design, development, and manufacturing cycles and/or services related to manufacturing an IC device **1160**. The entities in IC manufacturing system **1100** are connected by a communications network. In some embodiments, the communications network is a single network. In some embodiments, the communications network is a variety of different networks, such as an intranet and the Internet. The communications network includes wired and/or wireless communication channels. Each entity interacts with one or more of the other entities and provides services to and/or receives services from one or more of the other entities. In some embodiments, two or more of design house **1120**, mask house **1130**, and IC fab **1150** is owned by a single larger company. In some embodiments, two or more of design house **1120**, mask house **1130**, and IC fab **1150** coexist

in a common facility and use common resources.

[0092] Design house (or design team) **1120** generates an IC design layout diagram **1122**. IC design layout diagram **1122** includes various geometrical patterns, for example, an IC layout design depicted in FIGS. 3A-7, designed for an IC device **1160**, for example, the devices **10**, **30**, **60-70** and **90** discussed above with respect to FIGS. 3A-7. The geometrical patterns correspond to patterns of metal, oxide, or semiconductor layers that make up the various components of IC device **1160** to be fabricated. The various layers combine to form various IC features. For example, a portion of IC design layout diagram **1122** includes various IC features, such as an active region, gate electrode, source and drain, conductive segments or vias of an interlayer interconnection, to be formed in a semiconductor substrate (such as a silicon wafer) and various material layers disposed on the semiconductor substrate. Design house **1120** implements a proper design procedure to form IC design layout diagram **1122**. The design procedure includes one or more of logic design, physical design or place and route. IC design layout diagram **1122** is presented in one or more data files having information of the geometrical patterns. For example, IC design layout diagram **1122** can be expressed in a GDSII file format or DFII file format.

[0093] Mask house **1130** includes data preparation **1132** and mask fabrication **1144**. Mask house **1130** uses IC design layout diagram **1122** to manufacture one or more masks **1145** to be used for fabricating the various layers of IC device **1160** according to IC design layout diagram **1122**. Mask house **1130** performs mask data preparation **1132**, where IC design layout diagram **1122** is translated into a representative data file (“RDF”). Mask data preparation **1132** provides the RDF to mask fabrication **1144**. Mask fabrication **1144** includes a mask writer. A mask writer converts the RDF to an image on a substrate, such as a mask (reticle) **1145** or a semiconductor wafer **1153**. The IC design layout diagram **1122** is manipulated by mask data preparation **1132** to comply with particular characteristics of the mask writer and/or requirements of IC fab **1150**. In FIG. 11, data preparation **1132** and mask fabrication **1144** are illustrated as separate elements. In some embodiments, data preparation **1132** and mask fabrication **1144** can be collectively referred to as mask data preparation.

[0094] In some embodiments, data preparation **1132** includes optical proximity correction (OPC) which uses lithography enhancement techniques to compensate for image errors, such as those that can arise from diffraction, interference, other process effects and the like. OPC adjusts IC design layout diagram **1122**. In some embodiments, data preparation **1132** includes further resolution enhancement techniques (RET), such as off-axis illumination, sub-resolution assist features, phase-shifting masks, other suitable techniques, and the like or combinations thereof. In some embodiments, inverse lithography technology (ILT) is also used, which treats OPC as an inverse imaging problem.

[0095] In some embodiments, data preparation **1132** includes a mask rule checker (MRC) that checks the IC design layout diagram **1122** that has undergone processes in OPC with a set of mask creation rules which contain certain geometric and/or connectivity restrictions to ensure sufficient margins, to account for variability in semiconductor manufacturing processes, and the like. In some embodiments, the MRC modifies the IC design layout diagram **1122** to compensate for limitations during mask fabrication **1144**, which may undo part of the modifications performed by OPC in order to meet mask creation rules.

[0096] In some embodiments, data preparation **1132** includes lithography process checking (LPC) that simulates processing that will be implemented by IC fab **1150** to fabricate IC device **1160**. LPC simulates this processing based on IC design layout diagram **1122** to create a simulated manufactured device, such as IC device **1160**. The processing parameters in LPC simulation can include parameters associated with various processes of the IC manufacturing cycle, parameters associated with tools used for manufacturing the IC, and/or other aspects of the manufacturing process. LPC takes into account various factors, such as aerial image contrast, depth of focus (“DOF”), mask error enhancement factor (“MEEF”), other suitable factors, and the like or

combinations thereof. In some embodiments, after a simulated manufactured device has been created by LPC, if the simulated device is not close enough in shape to satisfy design rules, OPC and/or MRC are repeated to further refine IC design layout diagram **1122**.

[0097] It should be understood that the above description of data preparation **1132** has been simplified for the purposes of clarity. In some embodiments, data preparation **1132** includes additional features such as a logic operation (LOP) to modify the IC design layout diagram **1122** according to manufacturing rules. Additionally, the processes applied to IC design layout diagram **1122** during data preparation **1132** may be executed in a variety of different orders.

[0098] After data preparation **1132** and during mask fabrication **1144**, a mask **1145** or a group of masks **1145** are fabricated based on the modified IC design layout diagram **1122**. In some embodiments, mask fabrication **1144** includes performing one or more lithographic exposures based on IC design layout diagram **1122**. In some embodiments, an electron-beam (e-beam) or a mechanism of multiple e-beams is used to form a pattern on a mask (photomask or reticle) **1145** based on the modified IC design layout diagram **1122**. Mask **1145** can be formed in various technologies. In some embodiments, mask **1145** is formed using binary technology. In some embodiments, a mask pattern includes opaque regions and transparent regions. A radiation beam, such as an ultraviolet (UV) beam, used to expose the image sensitive material layer (for example, photoresist) which has been coated on a wafer, is blocked by the opaque region and transmits through the transparent regions. In one example, a binary mask version of mask **1145** includes a transparent substrate (for example, fused quartz) and an opaque material (for example, chromium) coated in the opaque regions of the binary mask. In another example, mask **1145** is formed using a phase shift technology. In a phase shift mask (PSM) version of mask **1145**, various features in the pattern formed on the phase shift mask are configured to have proper phase difference to enhance the resolution and imaging quality. In various examples, the phase shift mask can be attenuated PSM or alternating PSM. The mask(s) generated by mask fabrication **1144** is used in a variety of processes. For example, such a mask(s) is used in an ion implantation process to form various doped regions in semiconductor wafer **1153**, in an etching process to form various etching regions in semiconductor wafer **1153**, and/or in other suitable processes.

[0099] IC fab **1150** includes wafer fabrication **1152**. IC fab **1150** is an IC fabrication business that includes one or more manufacturing facilities for the fabrication of a variety of different IC products. In some embodiments, IC Fab **1150** is a semiconductor foundry. For example, there may be a manufacturing facility for the front end fabrication of a plurality of IC products (front-end-of-line (FEOL) fabrication), while a second manufacturing facility may provide the back end fabrication for the interconnection and packaging of the IC products (back-end-of-line (BEOL) fabrication), and a third manufacturing facility may provide other services for the foundry business.

[0100] IC fab **1150** uses mask(s) **1145** fabricated by mask house **1130** to fabricate IC device **1160**. Thus, IC fab **1150** at least indirectly uses IC design layout diagram **1122** to fabricate IC device **1160**. In some embodiments, semiconductor wafer **1153** is fabricated by IC fab **1150** using mask(s) **1145** to form IC device **1160**. In some embodiments, the IC fabrication includes performing one or more lithographic exposures based at least indirectly on IC design layout diagram **1122**.

Semiconductor wafer **1153** includes a silicon substrate or other proper substrate having material layers formed thereon. Semiconductor wafer **1153** further includes one or more of various doped regions, dielectric features, multilevel interconnects, and the like (formed at subsequent manufacturing steps).

[0101] As described above, the present disclosure provides a device including a latch circuit in a first semiconductor layer and a pass circuit in a second semiconductor layer vertically separated from the first semiconductor layer. With the configurations of the present disclosure, the occupied area shrinks by 50%-70% and better manufacturing yield is provided, compared with some approaches.

[0102] In some embodiments, a device is disclosed. The device includes a latch circuit, a first pass-

gate transistor, and a second pass-gate transistor. The latch circuit stores a bit data and is arranged in a first layer. The first pass-gate transistor and the second pass-gate transistor are arranged in a second layer separated from the first layer. The first pass-gate transistor is coupled between a first bit line and a first terminal of the latch circuit, and the second pass-gate transistor is coupled between a second bit line and a second terminal of the latch circuit.

[0103] In some embodiments, a device is disclosed. The device includes a first memory cell. The first memory cell has a first logic level at a first node coupled between a first terminal of a first inverter and a first terminal of a first pass-gate transistor. The first memory cell includes a first active region and a first gate structure. The first active region extends in a first direction in a first layer and is included in a structure as the first terminal of the first pass-gate transistor. The first gate structure extends in a second direction different from the first direction in a second layer that is separated from the first layer in a third direction perpendicular to the first and second directions. The first gate structure is coupled to the first active region and configured to be as the first terminal of the first inverter.

[0104] In some embodiments, a method is disclosed, including following operations: forming a first active area and a second active area that are arranged in a first layer; forming a first gate structure crossing the first active area and a second gate structure crossing the second active area, in which the first active area and the first gate structure are included in a structure as a first pass-gate transistor, and the second active area and the second gate structure are included in a structure as a second pass-gate transistor; forming an insulating layer above the first layer; and forming third to sixth active areas in a second layer above the insulating layer. The third and fourth active areas are included in a structure as a first inverter, and the fifth and sixth active areas are included in a structure as a second inverter. The first and second inverters are coupled between the first and second pass-gate transistors. The first gate structure is arranged between the first active area and the third active area, and the second gate structure is arranged between the second active area and the fifth active area.

[0105] The foregoing outlines features of several embodiments so that those skilled in the art may better understand the aspects of the present disclosure. Those skilled in the art should appreciate that they may readily use the present disclosure as a basis for designing or modifying other processes and structures for carrying out the same purposes and/or achieving the same advantages of the embodiments introduced herein. Those skilled in the art should also realize that such equivalent constructions do not depart from the spirit and scope of the present disclosure, and that they may make various changes, substitutions, and alterations herein without departing from the spirit and scope of the present disclosure.

## Claims

1. A method, comprising: forming a first active area that extends in a first direction in a first layer and is included in a first structure as a first terminal of a latch circuit; forming a first gate structure that extends continuously along a second direction different from the first direction in the first layer and is shared by a first pull-up transistor and a first pull-down transistor of the latch circuit; forming a second gate structure that extends in the second direction in the first layer, crosses the first active area, and is included in a second structure as a second terminal of the latch circuit; and forming a third gate structure that extends in the second direction in a second layer different from the first layer and configured as a gate terminal of a first pass-gate transistor, wherein the second gate structure and the third gate structure are separated from each other in a third direction different from the first and second directions.
2. The method of claim 1, wherein the second gate structure is shared by a second pull-up transistor and a second pull-down transistor of the latch circuit.
3. The method of claim 1, wherein the second gate structure and the third gate structure overlap



with each other in a layout view.

4. The method of claim 1, further comprising: forming a second active area that extends in the first direction in the first layer and is separated from the first active area in the first direction, wherein the second active area corresponds to a terminal of the first pull-up transistor.
5. The method of claim 4, further comprising: forming a third active area that extends in the first direction in the first layer and is separated from the first active area in the second direction, wherein the third active area corresponds to a terminal of the first pull-up transistor.
6. The method of claim 5, further comprising: forming a fourth gate structure extending in the second direction and corresponding to a gate terminal of a second pass-gate transistor, wherein the fourth gate structure overlap the second active area and the third active area in a layout view.
7. The method of claim 1, further comprising: forming a first conductive segment coupling a second active area and a third active area that correspond to terminals of the first pull-up transistor and the first pull-down transistor respectively; and forming a first contact coupling the first conductive segment to the second gate structure.
8. The method of claim 7, further comprising: forming a second conductive segment coupling a fourth active area and a fifth active area that correspond to terminals of a second pull-up transistor and a second pull-down transistor of the latch circuit respectively; and forming a second contact coupling the second conductive segment to the first gate structure.
9. The method of claim 8, wherein the first conductive segment and the second conductive segment are interposed between the first gate structure and the second gate structure.
10. A method, comprising: forming a first active region that extends in a first direction in a first layer and is configured to be included in a structure as a first terminal of a first transistor; forming a first gate structure shared by a second transistor and a third transistor and in a layout view extending in a second direction different from the first direction in a second layer that is separated from the first layer in a third direction perpendicular to the first and second directions, wherein the first gate structure is coupled to the first active region; and forming a first conductive segment that extends in the second direction in the second layer and corresponds to coupled terminals of the second transistor and the third transistor, wherein the first conductive segment and the first active region overlap with each other in the layout view.
11. The method of claim 10, further comprising: forming a second active region and a third active region that extend in the first direction in the second layer and coupled to the first conductive segment, wherein the first active region and the third active region overlap with each other in the layout view.
12. The method of claim 11, further comprising: forming a second gate structure that extends in the second direction in the first layer and is configured to be as a gate terminal of the first transistor; wherein the method further comprises: a contact via extending in the third direction from the first layer to a third layer above the second layer, and configured to transmit a word line signal to the second gate structure.
13. The method of claim 12, further comprising: forming a third gate structure that extends in the second direction in the first layer and is configured to be as a gate terminal of a fourth transistor, wherein the third gate structure and the first gate structure overlap with each other in the layout view.
14. The method of claim 10, further comprising: forming a second gate structure shared by a fourth transistor and a fifth transistor in the second layer; and forming a second conductive segment that extends in the second direction in the second layer and is coupled to the first gate structure through a contact extending in the first direction, wherein the first conductive segment and the second conductive segment are interposed between the first gate structure and the second gate structure.
15. The method of claim 14, wherein the first conductive segment and the second conductive segment are separated from each other in the first direction.
16. A method, comprising: forming a first active area and a second active area that are arranged in a

first layer; forming a first gate structure crossing the first active area and a second gate structure crossing the second active area, wherein the first active area and the first gate structure are included in a structure as a first pass-gate transistor, and the second active area and the second gate structure are included in a structure as a second pass-gate transistor; forming an insulating layer above the first layer; and forming third to sixth active areas in a second layer above the insulating layer, wherein the third and fourth active areas are included in a structure as a first inverter, and the fifth and sixth active areas are included in a structure as a second inverter, wherein the first and second inverters are coupled between the first and second pass-gate transistors, wherein the first gate structure is arranged between the first active area and the third active area, and the second gate structure is arranged between the second active area and the fifth active area.

**17.** The method of claim 16, wherein the first and second active areas are of a first conductivity type, wherein the third and fifth active areas are of a second conductivity type different from the first conductivity type, and the fourth and sixth active areas are of the first conductivity type.

**18.** The method of claim 16, further comprising: forming in the second layer a third gate structure crossing the third and fourth active areas; and forming in the second layer a fourth gate structure crossing the fifth and sixth active areas, wherein in a layout view, the first gate structure overlaps the third gate structure, and the second gate structure overlaps the fourth gate structure.

**19.** The method of claim 16, further comprising: forming first and second conductive lines extending in a first direction in a third layer between the first and second layers, wherein the first and second conductive lines are coupled to the first and second pass-gate transistors respectively.

**20.** The method of claim 19, further comprising: forming third and fourth conductive lines extending in a second direction, different from the first direction, in a fourth layer above the second layer, wherein the third and fourth conductive lines are coupled to gate terminals of the first and second pass-gate transistors.

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