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VEHICLE SEAT

Abstract

A seat comprises a seat cushion pad (20) including an air flow passage (21), and a blower connected to the air flow passage (21). The seat cushion pad (20) comprises a pad body (100), and a cover member (200) disposed on an upper surface of the pad body (100) to form the air flow passage (21) between the pad body (100) and the cover member (200). The cover member (200) comprises a first cover member (210) disposed on the upper surface of the pad body (100), and a second cover member (220) disposed on an upper surface of the first cover member (210). The first cover member (210) is fixed to the pad body (100), and the second cover member (220) is fixed to the first cover member (210) and to the pad body (100).

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Background/Summary

TECHNICAL FIELD

[0001] The present invention relates to a seat comprising a seat pad including an air flow passage, and a blower connected to the air flow passage.

BACKGROUND ART

[0002] As a seat pad including an air flow passage, for example, JP 2005-095342 A discloses a cushion pad consisting of a cushion pad body, and a slab bonded to a seat surface side of the cushion pad body. In this technique, the slab is of a two-layered structure consisting of a plate-shaped front slab layer and a plate-shaped back slab layer, and the air flow passage consists of an air inlet opening formed in the cushion pad body, an air distribution passage formed in the back slab layer and having a groove shape, and a plurality of ventilation passages formed in the front slab layer and each formed as a through-hole. The back slab layer and the front slab layer are bonded together to form a two-layered slab, followed by bonding and integrating the two-layered slab to the seat surface side of the cushion pad body, to thereby obtaining the cushion pad.

[0003] In a seat pad consisting of a plurality of parts, if an occupant sits on the seat pad and the slab layer deforms to be recessed at and around a central portion thereof, an end portion of the slab layer is prone to separate from the cushion pad body. At this time, according to the conventional art, the end portion of the slab layer may disadvantageously be peeled off from the cushion pad body. The same can be said between the front slab layer and the back slab layer.

[0004] Accordingly, a first object of the present invention is to provide a seat in which a seat pad comprising a plurality of parts can be firmly combined together.

[0005] A vehicle seat comprising a seat pad including an air flow passage, a blower, and a duct through which the blower and the air flow passage communicate with each other so that air from the blower is ejected from the surface of the seat cushion or the surface of the seat back through the duct and the air flow passage is conventionally known (JP 2005-287532 A). In this technique, the duct is connected to the seat pad by inserting an end portion of the duct into a tubular-shaped insert member embedded in the seat pad.

[0006] According to the structure disclosed in JP 2005-287532 A, the duct may disadvantageously come off a connecting member, such as the insert member, through which the duct and the seat pad are connected.

[0007] Accordingly, a second object of the present invention is to provide a seat which can prevent the duct from coming off the connecting member.

SUMMARY OF THE INVENTION

[0008] To attain the first object, a seat according to the present invention comprises: a seat pad and a blower, the seat pad including an air flow passage, and the blower being connected to the air flow passage, wherein the seat pad comprises a pad body and a cover member, the pad body having an

occupant-side surface, and the cover member being disposed on the occupant-side surface of the pad body to form the air flow passage between the pad body and the cover member, wherein the cover member comprises a first cover member disposed on the occupant-side surface of the pad body, and a second cover member disposed on an occupant-side surface of the first cover member, wherein the first cover member is fixed to the pad body, and wherein the second cover member is fixed to the first cover member and to the pad body.

[0009] With this configuration, the pad body, the first cover member, and the second cover member are fixed to each other, so that the seat pad comprising a plurality of parts can be firmly combined together.

[0010] In the above-described seat, the first cover member may have an opposite surface that is opposite to the occupant-side surface of the first cover member, and the opposite surface of the first cover member may be fixed to the occupant-side surface of the pad body, and the second cover member may have an opposite surface that is opposite to an occupant-side surface of the second cover member, and the opposite surface of the second cover member may be fixed to the occupant-side surface of the first cover member and to the occupant-side surface of the pad body.

[0011] With this configuration, the surfaces, to which a force is applied when an occupant sits on the seat, are fixed to each other, so that the seat pad comprising the plurality of parts can be more firmly combined together.

[0012] In the above-described seat, a first engageable protruding portion shaped to protrude as viewed from an occupant seated on the seat may be provided on one of the pad body and the first cover member, and a first engageable recess portion shaped to be recessed as viewed from the occupant seated on the seat may be provided on the other one of the pad body and the first cover member, the first engageable recess portion being fitted in the first engageable protruding portion.

[0013] With this configuration, the pad body and the cover member can be positioned with ease by engaging the first engageable protruding portion and the first engageable recess portion when the cover member is disposed on the pad body.

[0014] In the above-described seat, the first engageable protruding portion may be provided on the pad body, and the second cover member may have an opposite surface that is opposite to an occupant-side surface of the second cover member, and the opposite surface of the second cover member may be fixed to an occupant-side surface of the first engageable protruding portion.

[0015] With this configuration, a boundary between the first engageable protruding portion and the first engageable recess portion that may form a gap of the seat pad comprising the plurality of parts can be covered with the second cover member, so that the feel of seating for the occupant can be improved.

[0016] In the above-described seat, the first engageable protruding portion may comprise a first protruding portion and a second protruding portion that are arranged spaced apart in a predetermined direction, and the first engageable recess portion may comprise a first recess portion in which the first protruding portion is fitted, and a second recess portion in which the second protruding portion is fitted.

[0017] With this configuration, the pad body and the cover member can be positioned accurately.

[0018] In the above-described seat, the first recess portion and the second recess portion may be different in shape.

[0019] With this configuration, wrong assembly of the pad body and the cover member can be avoided; the first engageable protruding portion and the first engageable recess portion do not engage properly, for example, if the first cover member is disposed on the pad body in a wrong orientation, front side back or inside out.

[0020] In the above-described seat, the seat pad may have a central portion, and right and left side portions disposed on a right side and a left side of the central portion, the right and left side portions protruding toward an occupant seated on the seat beyond the central portion, and the first engageable protruding portion and the first engageable recess portion may be disposed laterally

inward of the side portions.

[0021] With this configuration, the first engageable protruding portion and the first engageable recess portion are arranged on the central portion that is flatter than the side portions; therefore, as compared with an alternative configuration in which the first engageable protruding portion and the first engageable recess portion are arranged, for example, on a slanted surface of the side portion, the seat pad can be designed in a simple structure.

[0022] In the above-described seat, the seat pad may include right and left tuck-in grooves configured to allow an outer skin material to be tucked therein, and the first engageable protruding portion and the first engageable recess portion may be disposed laterally inward of the tuck-in grooves.

[0023] In the above-described seat, the seat pad may be a pad material for a seat cushion, one of the pad body and the second cover member may have a second engageable protruding portion at a front end portion thereof, and the other one of the pad body and the second cover member may have a second engageable recess portion in which the second engageable recess portion is fitted.

[0024] With this configuration, the pad body and the cover member can be positioned with ease by engaging the second engageable protruding portion with the second engageable recess portion when the cover member is disposed on the pad body. Further, if the first engageable protruding portion and the first engageable recess portion are provided, the pad body and the cover member can be positioned accurately by providing the second engageable protruding portion and the second engageable recess portion.

[0025] In the above-described seat, the second engageable protruding portion and the second engageable recess portion may be different in at least one of shape, size, arrangement position, and the number thereof according to specifications of the seat.

[0026] With this configuration, for example, if the second cover member of the seat with a different specifications is placed on the pad body, the second engageable protruding portion and the second engageable recess portion do not engage properly; therefore, wrong assembly of the pad body and the cover member having different specifications can be avoided.

[0027] Further, to attain the second object, a seat according to the present invention comprises: a seat pad including an air flow passage, a blower, and a duct through which the blower and the air flow passage communicate with each other, wherein the seat further comprises a tubular connecting member having one end portion and another end portion, at least the one end portion being disposed within the air flow passage and the another end portion being connected to the duct, and wherein the connecting member comprises at the one end portion thereof a first stopper portion configured to be caught on an inner surface of the air flow passage, and at the another end portion thereof a second stopper portion configured to be caught on the duct.

[0028] With this configuration, the engagement between the connecting member and the duct can prevent the duct from coming off the connecting member because the connecting member has the second stopper portion which can be caught on the duct.

[0029] In the above-described seat, the another end portion of the connecting member may be inserted in the duct, and the second stopper portion may be caught on an inner surface of the duct.

[0030] With this configuration, as compared with an alternative configuration in which the duct is inserted in the tubular connecting member, the connecting member can be reduced in size.

[0031] In the above-described seat, the inner surface of the duct may have a recess portion on which the second stopper portion is caught.

[0032] With this configuration, the duct from coming off the connecting member can be prevented with a simple configuration.

[0033] In the above-described seat, the duct may have an extendable and contractible bellows portion, and the recess portion may be formed on the bellows portion.

[0034] This configuration makes it possible to absorb shaking, vibration and the like using the extendable and contractible bellows portion, thereby further preventing the duct from coming off

the connecting member.

[0035] In the above-described seat, the recess portion may be a root portion of the bellows portion at the inner surface of the duct.

[0036] With this configuration, as compared with an alternative configuration in which the inner peripheral surface of the bellows portion is provided with a recess portion, on which the second stopper portion is caught, in addition to the root portion, the duct can be designed in a simple structure.

[0037] In the above-described seat, the second stopper portion may comprise a first flange configured to protrude out from an outer peripheral surface of the connecting member and to extend along a wall that forms the root portion.

[0038] This configuration makes the edge of the first flange less likely to scratch the wall forming the root portion, thereby suppressing the damage on the duct. Further, the first flange can be made to contact the inner surface of the duct along the entire perimeter of the first flange, so that the close contactability between the connecting member and the duct can be increased and the leakage of air can be suppressed.

[0039] In the above-described seat, the duct may have a crest portion of the bellows portion that is formed on a reverse side of the root portion and disposed within the air flow passage, the crest portion being in contact with the inner surface of the air flow passage.

[0040] With this configuration, motion of the duct can be restricted by the seat pad, so that the duct from coming off the connecting member can further be prevented.

[0041] In the above-described seat, the connecting member may have a reinforcement portion configured to bridge between and connect a plurality of portions on the inner surface.

[0042] With this configuration, collapsing deformation of the tubular connecting member can be suppressed. Further, since the deformation of the connecting member can be suppressed, the duct from coming off the connecting member can further be prevented and sufficient path of air can be ensured.

[0043] In the above-described seat, a cross-sectional shape of the connecting member as taken along a plane perpendicular to an axial direction of the tubular connecting member may have an elongate shape, and the reinforcement portion may be provided at a center in a longitudinal direction of the cross-sectional shape.

[0044] This configuration makes it possible to further suppress collapsing deformation of the tubular connecting member, to further prevent the duct from coming off the connecting member, and to ensure more sufficient path of air.

[0045] In the above-described seat, the first stopper portion may comprise a second flange configured to protrude out from an outer peripheral surface of the connecting member, and a stepped portion, on which the second flange is caught, may be formed on the inner surface of the air flow passage.

[0046] With this configuration, the connecting member can be attached to the seat pad with ease only by inserting the connecting member in the air flow passage and thereafter engaging the second flange with the stepped portion. Further, the second flange can be made to contact the inner surface of the air flow passage along the entire perimeter of the second flange, so that the close contactability between the connecting member and the seat pad can be increased and the leakage of air can be suppressed.

Description

BRIEF DESCRIPTION OF DRAWINGS

[0047] FIG. 1 is a perspective view of a car seat as a seat according to one exemplary embodiment.

[0048] FIG. 2 is a sectional view of a seat cushion as viewed from the left side.

[0049] FIG. **3** is a sectional view of the seat cushion as viewed from the front.

[0050] FIG. **4** is a perspective view of a pad body, a first cover member, and a second cover member used for a driver's seat.

[0051] FIG. **5** is a top view of a front-side portion of the pad body and the first cover member.

[0052] FIG. **6** is a top view of the front-side portion of the pad body, the first cover member, and the second cover member.

[0053] FIG. **7** is a perspective view of a pad body, a first cover member, a second cover member, and a seating sensor used for a passenger's seat.

[0054] FIG. **8** is a perspective view of a pan frame, a bracket, and a blower.

[0055] FIG. **9(a)** is a perspective view of the bracket, and FIG. **9(b)** is a view of the bracket as viewed from below.

[0056] FIG. **10(a)** is a view showing the position at which the bracket is attached to the pan frame of the car seat used for the driver's seat, FIG. **10(b)** is a view showing the position of a shank of a tapping screw in a second attachment hole, and FIG. **10(c)** is a view showing the position of the shank of the tapping screw in a third attachment hole.

[0057] FIG. **11(a)** and FIG. **11(b)** are explanatory views for explaining the manner of fixing the pan frame and the bracket.

[0058] FIG. **12** is a perspective view showing a duct and a connecting member.

[0059] FIG. **13** is an enlarged sectional view of a seat cushion pad, the duct, and the connecting member as viewed from the front.

[0060] FIG. **14(a)** is a view showing the position at which the bracket is attached to the pan frame of the car seat used for the passenger's seat, FIG. **14(b)** is a view showing the position of the shank of the tapping screw in a second attachment hole, and FIG. **14(c)** is a view showing the position of the shank of the tapping screw in a third attachment hole.

[0061] FIG. **15(a)** is a perspective view of a first cover member, a pad body used for the driver's seat, and a pad body used for the passenger's seat according to a modified embodiment, and FIG. **15(b)** is a top view of the first cover member.

[0062] FIG. **16(a)** is a perspective view of a first cover member according to another modified embodiment, and FIG. **16(b)** is an enlarged sectional view showing the structure around a second groove portion of the seat cushion as viewed from the front.

DESCRIPTION OF EMBODIMENTS

[0063] One embodiment of the present invention will be described below with reference made to the accompanying drawings. Hereinafter, front/rear (frontward/rearward), right/left (lateral), and upper/lower (upward/downward or vertical) directions are designated as from the view point of an occupant seated on a seat (i.e., seated person).

Overall Configuration of Seat

[0064] As seen in FIG. **1**, a seat according to this embodiment is configured as a car seat **S** to be installed in an automobile, and includes a seat cushion **S1**, a seat back **S2**, and a headrest **S3**.

[0065] As seen in FIG. **2**, the seat cushion **S1** includes a seat cushion frame **10** constituting a framework of the seat cushion **S1**, a seat cushion pad **20** as a seat pad, and an outer skin material **30**. The seat cushion **S1** is configured to have the seat cushion frame **10** upholstered with the seat cushion pad **20** and the outer skin material **30**.

[0066] The seat cushion pad **20** includes an air flow passage **21**. The air flow passage **21** includes a first air flow passage **21A**, a second air flow passage **21B**, and a plurality of third air flow passages **21C**. The first air flow passage **21A** extends downward (i.e., in a direction away from the seated person) from the second air flow passage **21B**; the first air flow passage **21A** is provided to allow the second air flow passage **21B** and a space under the seat cushion pad **20** to be in communication with each other. The third air flow passages **21C** extend upward (i.e., toward the seated person) from the second air flow passage **21B**; each third air flow passage **21C** is provided to allow the second air flow passage **21B** and a space over the seat cushion pad **20** to be in communication with

each other.

[0067] The car seat **S** further includes a blower **40** and a duct **50**. As indicated by the arrows in FIG. 2, the car seat **S** is configured to allow air blown from the blower **40** to pass through the duct **50** and the air flow passage **21** and blow out from the upper surface of the seat cushion pad **20** toward the seated person. The outer skin material **30** may be made of a material having air permeability. As an alternative, the outer skin material **30** may have ventilation holes for allowing air to path therethrough at positions corresponding to the third air flow passages **21C**.

[0068] The seat cushion frame **10** includes right and left side frames (not shown) laterally spaced apart from each other, and a pan frame **12** configured to connect the right side frame and the left side frame. The pan frame **12** is a plate-like frame made by press working sheet metal. The pan frame **12** is disposed at a front portion of the seat cushion **S1**.

[0069] The blower **40** is a sirocco fan by way of example. The blower **40** includes a casing **41**, an impeller **42**, and a motor (not shown) for rotating the impeller **42**. The casing **41** includes a casing body **44** for accommodating the impeller **42** and the motor, and a tubular outlet portion **45** extending rearward from a left end portion of the casing body **44**. The casing body **44** has an upper surface in which an inlet opening **40A** for aspiration of air is formed. An outlet opening **40B** for blowing out air is formed at a rear end of the outlet portion **45**. The blower **40** is attached to the pan frame **12** through a bracket **60**. Further, the blower **40** is connected to the air flow passage **21** formed in the seat cushion pad **20** through a duct **50** or the like.

[0070] The duct **50** is a pipe member, and includes a first pipe portion **51** extending in the front-rear direction, and a second pipe portion **52** bent and extending upward from a rear end of the first pipe portion **51**. The second pipe portion **52** includes a flexible bellows portion **53** capable of being extended and contracted. The duct **50** is connected to the blower **40** and the seat cushion pad **20**; a front end portion of the first pipe portion **51** is connected to the outlet portion **45** of the blower **40**, and an upper end portion of the second pipe portion **52** is connected to the seat cushion pad **20** through a tubular connecting member **70**.

Detailed Configuration of Seat

[0071] As seen in FIG. 3, the seat cushion pad **20** includes a central portion **20C**, and left and right side portions **20L**, **20R** disposed on the left side and the right side of the central portion **20C** and protruding upward beyond the central portion **20C**. Further, the seat cushion pad **20** includes a pair of left and right tuck-in grooves **27** at boundaries between the central portion **20C** and the left and right side portions **20L**, **20R**; the tuck-in grooves **27** extend in the front-rear direction and allow the outer skin material to be tucked therein. As an example, a tucking wire **28** for tucking the outer skin material **30** in the tuck-in groove **27** is embedded in the seat cushion pad **20** by insert molding. The tucking wire **28** is partly exposed from a plurality of holes formed in the bottom portion of the tuck-in groove **27**. The outer skin material **30** is fastened to the seat cushion pad **20** by engaging hook members **31** with the exposed portions of the tucking wire **28**.

[0072] As seen in FIG. 4, the seat cushion pad **20** includes a pad body **100**, and a cover member **200** disposed on an upper surface (i.e., occupant-side surface) of the pad body **100**. The pad body **100** and the cover member **200** can be made of a material such as urethane foam. The pad body **100** and the cover member **200** may be made of the same material or different materials.

[0073] The pad body **100** includes a central body portion **110** that constitutes a central portion **20C** (see FIG. 3) together with the cover member **200**, and side portions **20L**, **20R** disposed on the left side and the right side of the central body portion **110** and integral with the central body portion **110**. The central body portion **110** includes a first body portion **111**, a second body portion **112** at the rear of the first body portion **111**, and a third body portion **113** at the front of the first body portion **111**.

[0074] The upper surface of the first body portion **111** is lower than the second body portion **112** and a bottom portion of a tuck-in groove **27**. Accordingly, a laterally central portion of the upper surface of the pad body **100** is shaped to be recessed at a front portion thereof relative to the side

portions **20L**, **20R** and the second body portion **112**, and the front side thereof opens to form a cover attachment recess portion **120**. The cover member **200** is disposed in the cover attachment recess portion **120**. The first body portion **111** has a first ventilation hole **131** extending through the first body portion **111** in the upper-lower direction. The first ventilation hole **131** is an opening for forming a first air flow passage **21A**; the first ventilation hole **131** is formed in a rear portion of the first body portion **111**. To be more specific, as seen in FIG. 5, the first ventilation hole **131** is located in a position shifted rightward from the lateral center **C1** of the seat cushion pad **20**.

[0075] First engageable protruding portions **140** are provided substantially symmetrically in the lateral direction on the right and left inner side surfaces **121**, **121** of the cover attachment recess portion **120** formed on the pad body **100**. The first engageable protruding portion **140** is a protruding portion shaped to protrude laterally inward as viewed from above; the first engageable protruding portion **140** includes a first protruding portion **141** and a second protruding portion **142**. The first protruding portion **141** and the second protruding portion **142** are spaced apart in a predetermined direction, more specifically, in the front-rear direction. To be more specific, the first protruding portion **141** is provided on the front portion of the inner side surface **121**, and the second protruding portion **142** is provided on the rear portion of the inner side surface **121**. The first protruding portion **141** has a substantially trapezoidal shape as viewed from above, and the second protruding portion **142** has a substantially semi-circular shape as viewed from above. Lower ends of the protruding portions **141**, **142** are connected to the first body **111**. In other words, the protruding portions **141**, **142** are provided to protrude laterally inward along an intersection between the inner side surface **121** and the bottom surface (i.e., upper surface of the first body portion **111**) of the cover attachment recess portion **120**.

[0076] As seen in FIG. 4, the third body portion **113** is provided to protrude frontward from the front end of the first body portion **111**. The upper surface of the third body portion **113** is lower than the upper surface of the first body portion **111** so that a stepped portion is formed between the upper surface of the first body portion and the upper surface of the third body portion **113**. A second engageable protruding portion **151** is provided on the front end portion of the pad body **100**, that is, the third body portion **113**. The second engageable protruding portion **151** is a protruding portion protruding upward from a laterally central portion of the upper surface of the third body portion **113**; as viewed from the front, the second engageable protruding portion **151** has a substantially trapezoidal shape with the lateral width thereof being narrower toward upward. The rear end of the second engageable protruding portion **151** is connected to the first body portion **111**. In other words, the second engageable protruding portion **151** is provided to protrude along an intersection between the upper surface of the third body portion **113** and the front surface of the first body portion **111**.

[0077] The cover member **200** is a member configured to be disposed on the upper surface of the pad body **100** to form an air flow passage **21** (second air flow passage **21B**) between the pad body **100** and the cover member **200**. The cover member **200** includes a first cover member **210** disposed on the upper surface of the pad body **100**, and a second cover member **220** disposed on the upper surface (i.e., occupant-side surface) of the first cover member **210**. The first cover member **210** and the second cover member **220** may be made of the same material or different materials.

[0078] The first cover member **210** is a plate-like member having an air flow groove **230** that extends through the first cover member **210** in the upper-lower direction. The air flow groove **230** is a groove that forms a second air flow passage **21B**. The air flow groove **230** includes a first groove portion **231**, a second groove portion **232**, and a third groove portion **233**. As seen in FIG. 5, the first groove portion **231** is formed to have a substantially U-shaped configuration as viewed from above, and the second groove portion **232** extends rearward from the rear end of the laterally central portion of the first groove portion **231** at the center **C1** of the seat cushion pad **20**. The third groove portion **233** extends rightward from the rear end of the second groove portion **232**; as viewed from above, the third groove portion **233** is superposed on the first ventilation hole **131**

formed in the pad body **100**.

[0079] First engageable recess portions **240** are provided substantially symmetrically in the lateral direction on the right and left side surfaces **211**, **211** of the first cover member **210**. Each of the first engageable recess portions **240** is a recess portion in which the first engageable protruding portion **140** formed on the pad body **100** is fitted. To be more specific, the first engageable recess portion **240** is a recess portion shaped to be recessed laterally inward as viewed from above; the first engageable recess portion **240** includes a first recess portion **241** and a second recess portion **242**. The first recess portion **241** is a recess portion in which the first protruding portion **141** of the first engageable protruding portion **140** is fitted. The first recess portion **241** is provided on the front portion of each of the side surfaces **211**. The second recess portion **242** is a recess portion in which the second protruding portion **142** of the first engageable protruding portion **140** is fitted. The second recess portion **242** is provided on the rear portion of the side surface **211**. The first recess portion **241** in which the first protruding portion **141** is fitted has a substantially trapezoidal shape as viewed from above, and the second recess portion **242** in which the second protruding portion **142** has a substantially semi-circular shape as viewed from above. Accordingly, the first recess portion **241** and the second recess portion **242** are different in shape.

[0080] The first engageable protruding portions **140** and the first engageable recess portions **240** are located laterally inward of the side portions **20L**, **20R** when the first cover member **210** is disposed on the upper surface of the pad body **100**. The first engageable protruding portions **140** and the first engageable recess portions **240** are provided laterally inward of the tuck-in grooves **27**.

[0081] The first cover member **210** has a lower surface (i.e., a surface opposite to the occupant-side surface) fixed to the upper surface of the pad body **100**. To be more specific, the first cover member **210** has a lower surface that is fixed to the bottom surface of the cover attachment recess portion **120** by adhesive **300** shown by hatching. It should be noted that in this embodiment, the right, left, front and rear side surfaces of the first cover member **210** are not fixed to the pad body **100** and the like. In other words, adhesive is not applied on the right, left, front and rear side surfaces of the first cover member **210**.

[0082] In this embodiment, the thickness of the first cover member **210** in a direction in which the pad body **100** and the cover member **200** are laid one on top of another is substantially the same as the amount of protrusion (i.e., height) of the first engageable protruding portion **140** from the bottom surface of the cover attachment recess portion **120**. In other words, according to this embodiment, the length of the first engageable recess portion **240** in the upper-lower direction is substantially the same as the height of the first engageable protruding portion **140**. Furthermore, in this embodiment, the upper surface of the first engageable protruding portion **140** and the upper surface of the first cover member **210** are substantially flush with each other when the first engageable recess portion **240** and the first engageable protruding portion **140** are engaged with each other.

[0083] As seen in FIG. 4, the second cover member **220** is a plate-like member. The second cover member **220** includes a first portion **221** and a second portion **222** that is bent and extends downward from a front end of the first portion **221**. In this embodiment, the lateral size of the first cover member **210** and the lateral size of the second cover member **220** are substantially the same.

[0084] The first portion **221** has a plurality of second ventilation holes **260** extending through the first portion **221** in the upper-lower direction. The second ventilation holes **260** are openings for forming third air flow passages **21C**; as viewed from above, the second ventilation holes **260** are formed in positions superposed on the first groove portion **231** of the air flow groove **230** formed in the first cover member **210** (see FIG. 6).

[0085] A second engageable recess portion **251** is formed in a lower end portion of the second portion **222**. The second engageable recess portion **251** is a recess portion in which the second engageable protruding portion **151** formed on the pad body **100** is fitted. To be more specific, the second engageable recess portion **251** is a recess portion that is recessed upward from a laterally

central portion of the lower surface of the second portion **222**; as viewed from the front, the second engageable recess portion **251** has a substantially trapezoidal shape.

[0086] As seen in FIG. **6**, the second cover member **220** has a lower surface (i.e., a surface opposite to the occupant-side surface) fixed to the upper surface of the first cover member **210** and to the upper surface of the pad body **100**. To be more specific, the most of the lower surface of the second cover member **220** is fixed to the upper surface of the first cover member **210** by adhesive **300** shown by hatching. Further, portions of the lower surface of the second cover member **220** that are located on the first engageable protruding portions **140** formed on the pad body **100** are fixed to the upper surfaces of the first engageable protruding portions **140** by adhesive **300**. Accordingly, the second cover member **220** is fixed to the first cover member **210** and to the pad body **100**. It should be noted that in this embodiment, the right, left and rear surfaces of the second cover member **220** are not fixed to the pad body **100**. In other words, adhesive is not applied on the right, left and rear surfaces of the second cover member **220**. The lower surface of the front end portion (i.e., the second portion **222**) of the second cover member **220** and the upper surface of the front end portion (i.e., the third body portion **113**) of the pad body **100** may be fixed together or may not be fixed together.

[0087] To assemble the seat cushion pad **20** configured as described above, as seen in FIG. **4**, adhesive is applied on the upper surface of the pad body **100**, more specifically, the bottom surface of the cover attachment recess portion **120**. The first cover member **210** is then disposed in the cover attachment recess portion **120** while the first engageable recess portions **240** are engaged with the first engageable protruding portions **140**, and the lower surface of the first cover member **210** is fixed to the upper surface of the pad body **100** by adhesive. Next, adhesive is applied on the upper surface of the first cover member **210** and the upper surface of the first engageable protruding portion **140** that is formed on the pad body **100**. Thereafter, the second cover member **220** is disposed on the first cover member **210**, and the lower surface of the second cover member **220** is fixed to the upper surfaces of the first cover member **210** and the first engageable protruding portions **140** by adhesive. Accordingly, the seat cushion pad **20** can be assembled.

[0088] The assembly of the seat cushion pad **20** may be performed by any other methods not limited to the above-described method. For example, at first, the first cover member **210** and the second cover member **220** may be fixed by adhesive or the like to form the cover member **200**, and then the thus obtained cover member **200** may be fixed to the pad body **100** by adhesive or the like to thereby assemble the seat cushion pad **20**.

[0089] The car seat S used for the driver's seat has been described above. Next, a car seat S used for a passenger's seat will be described with respect to the configuration thereof, more specifically, the configuration of the pad body **100** and the cover member **200**. In the following description, constituent elements similar to those previously described will be denoted by the same reference numerals and detailed description thereof will be omitted where appropriate; therefore, constituent elements different from those previously described will be described in detail.

[0090] As seen in FIG. **7**, the pad body **100** for the passenger's seat has a first ventilation hole **132** extending through the pad body **100** in the upper-lower direction at the rear portion of the first body portion **111**. The first ventilation hole **132** is an opening for forming the first air flow passage **21A**; contrary to the first ventilation hole **131** (see FIG. **4**) of the pad body **100** for the driver's seat, the first ventilation hole **132** is located in a position shifted leftward from the center C1 of the seat cushion pad **20**. The first cover member **210** for the passenger's seat has an air flow groove **230**. The air flow groove **230** includes a first groove portion **231**, a second groove portion **232**, and a fourth groove portion **234**. The fourth groove portion **234** extends leftward from the rear end of the second groove portion **232**; as viewed from above, the fourth groove portion **234** is superposed on the first ventilation hole **132** of the pad body **100** (see also FIG. **15(b)**).

[0091] The car seat S for the passenger's seat includes a seating sensor **400** configured to detect that an occupant sits on the car seat S, between the seat cushion pad **20** and the outer skin material (not

shown). The seating sensor **400** includes a first seating sensor **410** disposed on the front side and a second seating sensor **420** disposed on the rear side.

[0092] A first sensor placement portion **270** in the form of a recess for receiving the first seating sensor **410** is provided on the upper surface of the second cover member **220**. The seat cushion pad **20** has a first harness insertion hole **29** through which a wire harness **411** connected to the first seating sensor **410** is passed and pulled out to the lower side of the seat cushion pad **20**. The first harness insertion hole **29** is formed with a first insertion hole **29A** provided in the rear portion of the first body portion **111** of the pad body **100**, a second insertion hole **29B** provided in the rear portion of the first cover member **210**, and a third insertion hole **29C** provided in the rear portion of first portion **221** of the second cover member **220**. The insertion holes **29A-29C** are through holes extending in the upper-lower direction, and are superposed on each other as viewed from above. To be more specific, the insertion holes **29A-29C** (i.e., the first harness insertion hole **29**) are located in positions shifted rightward from the center **C1** of the seat cushion pad **20**. Furthermore, the first insertion hole **29A** and the first ventilation hole **132** are arranged side-by-side in the lateral direction, and the second insertion hole **29B** and the fourth groove portion **234** are arranged side-by-side in the lateral direction.

[0093] The second body portion **112** of the pad body **100** has an upper surface in which a second sensor placement portion **170** in the form of a recess for receiving the second seating sensor **420** is formed. The pad body **100** has a second harness insertion hole **190** extending through the pad body **100** in the upper-lower direction at the rear side of the second sensor placement portion **170**. The second harness insertion hole **190** is an opening through which a wire harness **421** connected to the second seating sensor **420** is passed and pulled out to the lower side of the seat cushion pad **20**.

[0094] A second engageable protruding portion **152** is provided on the third body portion **113** of the pad body **100**. The second engageable protruding portion **152** is a protruding portion protruding upward from a laterally central portion of the upper surface of the third body portion **113**; similar to the second engageable protruding portion **151** (see FIG. 4) of the pad body **100** for the driver's seat, as viewed from the front, the second engageable protruding portion **152** has a substantially trapezoidal shape with the lateral width thereof being narrower toward upward. The size (length in the lateral direction) of the second engageable protruding portion **152** is smaller than that of the second engageable protruding portion **151**. Accordingly, the second engageable protruding portion **151** (as shown in FIG. 4) provided on the pad body **100** for the driver's seat and the second engageable protruding portion **152** (as shown in FIG. 7) provided on the pad body **100** for the passenger's seat are different in size according to specifications of the car seat S, specifically the location of the car seat S installed in the vehicle.

[0095] Further, the second portion **222** of the second cover member **220** has a lower end portion in which is formed a second engageable recess portion **252** in which the second engageable protruding portion **152** is fitted. Similar to the second engageable recess portion **251** of the pad body **100** for the driver's seat (see FIG. 4), the second engageable recess portion **252** has a substantially trapezoidal shape as viewed from the front. To allow the second engageable protruding portion **152** to be fitted in the second engageable recess portion **252**, the size (length in the lateral direction) of the second engageable recess portion **252** is smaller than that of the second engageable recess portion **251**. Accordingly, the second engageable recess portion **251** and the second engageable recess portion **252** are different in size according to the specifications of the car seat S.

Structure for Attaching Blower and Duct

[0096] As seen in FIG. 8, the casing **41** includes a casing body **44** having a substantially round shape, and a plate-like attachment portion **46** extending radially outward from the casing body **44**. The attachment portion **46** includes a first attachment portion **46A**, a second attachment portion **46B**, and a third attachment portion **46C**. The first attachment portion **46A** is provided to extend in an obliquely frontward and rightward direction from the casing body **44**, and the second attachment

portion **46B** is provided to extend approximately rearward from the casing body **44**. The third attachment portion **46C** is provided to extend in an obliquely frontward and leftward direction from the casing body **44**. Each of the attachment portions **46A**, **46B**, **46C** has a through hole **46H** formed for insertion of a tapping screw **92**.

[0097] As seen in FIGS. **9(a)** and **9(b)**, the bracket **60** is made of plastic such as polypropylene; the bracket **60** includes a base wall **61** and side walls **62** extending downward from peripheral edge portions of the base wall **61**. The bracket **60** has a through opening **63**, a hollow protruding portion **64**, three projections **66**, three attachment holes **67**, and an engagement claw **68**.

[0098] The through opening **63** is a circular opening extending through the base wall **61** in the upper-lower direction; the through opening **63** is formed in the base wall **61** at a position corresponding to the inlet opening **40A** of the blower **40** (see also FIG. **2**).

[0099] The protruding portion **64** is formed to protrude upward from the base wall **61** at a position frontward of the through opening **63**.

[0100] The projections **66** are circular cylindrical portions protruding downward from the base wall **61** on a lower side of the base wall **51** where the blower **30** is located, and includes a first projection **66A**, a second projection **66B**, and a third projection **66C**. The first projection **66A** is provided at a position corresponding to the first attachment portion **46A** of the blower **40** (see FIG. **8**), and the second projection **66B** is provided at a position corresponding to the second attachment portion **46B**. The third projection **66C** is provided at a position corresponding to the third attachment portion **46C**. Furthermore, the first projection **66A** and the third projection **66C** are arranged to sandwich a recess portion **64A** formed in a reverse side of the protruding portion **64**. To be more specific, the first projection **66A** is provided at the right side of the recess portion **64A**, and the third projection **66C** is provided at the left side of the recess portion **64A**. The second projection **66B** is provided at the rear side of the through opening **63**. Each of the projections **66A**, **66b**, **66C** has a screw hole **66H** into which a tapping screw **92** (see FIG. **8**) is driven. It should be noted that the screw holes **66H** are pilot holes without female threads, and a tapping screw **92** taps a female thread therein as it is driven into the screw holes **66H**. However, the screw holes **66H** may have female threads formed in advance.

[0101] The attachment holes **67** are through openings extending in the upper-lower direction, and includes a first attachment hole **67A**, a second attachment hole **67b**, and a third attachment hole **67C**. The first attachment hole **67A** is a circular hole, and is formed in a laterally central portion of the protruding portion **64** formed between the projection **66A** and the projection **66C**. The second attachment hole **67B** is an oblong elongated in the lateral direction, and is formed in the right side of the rear end portion of the base wall **61**. The third attachment hole **67C** is formed in the left side of the rear end portion of the base wall **61** so that the second attachment hole **67B** and the third attachment hole **67C** are arranged side-by-side in the lateral direction. The third attachment hole **67C** consists of a first hole portion **67P**, a second hole portion **67Q**, and a third hole portion **67R** each having a substantially circular shape. The first hole portion **67P** is formed in a position substantially the same as the position of the second attachment hole **67B** in the front-rear direction. The second hole portion **67Q** is formed in a position obliquely frontward and rightward of the first hole portion **67P** so as to be connected to the first hole portion **67P**, and the third hole portion **67R** is formed in a position obliquely frontward and leftward of the first hole portion **67P** so as to be connected to the first hole portion **67P**.

[0102] The engagement claw **68** is provided on the left end portion of the protruding portion **64**, that is, on the left side of the first attachment hole **67A**. The engagement claw **68** extends upward from the protruding portion **64**, and has a distal portion protruding rearward; the engagement claw **68** has an L-shaped configuration as viewed from the side.

[0103] As seen in FIG. **10(a)**, the pan frame **12** has a plurality of attachment holes **15** (**15A-15V**) used for attaching to the pan frame **12** various parts, such as wire harnesses (not shown) connected to the blower **40** and other electrical equipment, the bracket **60**, and the like. The attachment holes

15A-15V are through holes extending through the pan frame **12** in the upper-lower direction, and are substantially the same in size. The attachment holes **15A-15I** are formed in a central portion of the pan frame **12** in the front-rear direction; the attachment holes **15A-15I** are arranged side-by-side in the lateral direction. The attachment holes **15J-15V** are formed in a rear end portion of the pan frame **12**; the attachment holes **15J-15V** are arranged side-by-side in the lateral direction. Further, the attachment holes **15A**, **15E**, **15I**, **15J**, **15L-15O**, **15Q-15T**, **15V** are formed to have a substantially rectangular shape elongated in the front-rear direction, and the attachment holes **15B-15D**, **15F-15H**, **15K**, **15P**, **15U** are formed to have a substantially rectangular shape elongated in the lateral direction.

[0104] As seen in FIGS. **11(a)** and **11(b)**, the bracket **60** is attached to the pan frame **12** by engaging a screw grommet **80** in the corresponding attachment hole **15** of the pan frame **12** and driving the tapping screw **91** through the attachment hole **67** of the bracket **60** into the screw grommet **80**. Although not shown in the drawings, wire harnesses connected to the blower **40** and other electrical equipment are attached to the pan frame **12**, for example, by providing the wire harnesses with harness clips retained thereon and engaging the harness clips into the corresponding attachment holes **15**.

[0105] As seen in FIG. **2** and FIG. **12**, the duct **50** is a pipe member by means of which the blower **40** communicates with the air flow passage **21** formed in the seat cushion pad **20**. The duct **50** is made of a material such as olefinic elastomer (TPO). The duct **50** includes the first pipe portion **51** extending in the front-rear direction, and the second pipe portion **52** bent and extending upward from the rear end of the first pipe portion **51**.

[0106] The second pipe portion **52** includes the bellows portion **53**. As seen in FIG. **13**, the bellows portion **53** has a crest portion **53A** and a root portion **53B** that are arranged alternately as viewed from the outside; the bellows portion **53** is configured to be flexible and capable of being extended and contracted. Further, a recess portion **54**, on which a first flange **72** of the connecting member **70** which will be described later is caught, is formed on the inner surface of the second pipe portion **52**. The recess portion **54** is formed on the inner surface of the bellows portion **53**. To be more specific, the recess portion **54** is one of the plurality of root portions **53C** of the bellows portion **53** at the inner surface of the duct **50**; more specifically, the recess portion **54** is the uppermost root portion **53C**.

[0107] As seen in FIG. **2**, the duct **50** is connected to the outlet portion **45** of the blower **40** at the front end portion of the first pipe portion **51**, and is connected to the seat cushion pad **20** at the upper end portion of the second pipe portion **52** through the connecting member **70**.

[0108] As seen in FIGS. **12** and **13**, the connecting member **70** is a tubular member configured to connect the duct **50** and the air flow passage **21** formed in the seat cushion pad **20**. To be more specific, the cross-sectional shape of the connecting member **70** as taken along a plane PL perpendicular to an axial direction (i.e., direction in which the axis AL extends) of the tubular connecting member **70** has an elongate shape (more specifically, an oval shape elongated in the lateral direction).

[0109] The connecting member **70** includes, at a first end portion **70A** that is an example of one end portion, a second flange **71** as a first stopper portion, and at a second end portion **70B** that is an example of another end portion, a first flange **72** as a second stopper portion.

[0110] As seen in FIG. **13**, the second flange **71** is a portion configured to be caught on the inner surface of the air flow passage **21**. The second flange **71** is provided to protrude out from the outer peripheral surface of the first end portion **70A** of the connecting member **70**. A stepped portion **22**, on which the second flange **71** is caught, is formed on the inner surface of the air flow passage **21** of the seat cushion pad **20**. To be more specific, the air flow passage **21** (first air flow passage **21A**) has an opening **23** connected to the outer surface (lower surface **20B**) of the seat cushion pad **20**, and a first radially enlarged portion **24** adjacent to the opening **23**; as viewed from the axial direction of the connecting member **70**, the size of the first radially enlarged portion **24** is larger

than the size of the opening **23**. The stepped portion **22** is a portion having a stepped shape formed between the opening **23** and the first radially enlarged portion **24**.

[0111] As viewed from the axial direction of the connecting member **70**, the size of the second flange **71** is larger than the size of the opening **23**. In this embodiment, the first air flow passage **21A** further includes a second radially enlarged portion **25** adjacent to the first radially enlarged portion **24**; as viewed from the axial direction of the connecting member **70**, the size of the second radially enlarged portion **25** is larger than the size of the first radially enlarged portion **24**, so that a stepped shape (stepped portion **26**) is also formed between the first radially enlarged portion **24** and the second radially enlarged portion **25**. The second flange **71** may be configured such that as viewed from the axial direction of the connecting member **70**, the second flange **71** is enlarged in size so as to be caught on the stepped portion **26**.

[0112] The first flange **72** is a stopper portion configured to be caught on the recess portion **54** formed on the inner surface of the duct **50**. The first flange **72** is provided to protrude out from the outer peripheral surface of the second end portion **70B** of the connecting member **70**. To be more specific, the first flange **72** is formed to have an obliquely extending funnel shape directed away from the second flange **71** with increasing distance from the proximal end of the first flange **71** and decreasing distance to the distal end of the first flange **71**. With this configuration, the first flange **72** extends generally along a wall **55** that forms the uppermost root portion **53C** (recess portion **54**) of the bellows portion **53**.

[0113] The whole connecting member **70** including the first end portion **70A** is disposed within the air flow passage **21**, and the second end portion **70B** is connected to the duct **50**. To be more specific, the connecting member **70** is connected to the duct **50** with the second end portion **70B** being inserted in the duct **50**. The upper end portion of the duct **50** together with the connecting member **70** is disposed within the air flow passage **21**. With this configuration of the duct **50**, the uppermost crest portion **53A** of the bellows portion **53** that is formed on the reverse side of the recess portion **54** (**53C**) is disposed within the air flow passage **21**. Further, the top portion of the uppermost crest portion **53A** of the duct **50** is embedded into and thus in contact with the inner surface of the air flow passage **21** (i.e., the seat cushion pad **20**).

[0114] As seen in FIGS. **12** and **13**, the connecting member **70** includes a reinforcement portion **75** disposed within the tubular connecting member **70**. To be more specific, the reinforcement portion **75** is a wall portion provided within the tubular connecting member **70** and extending in a transverse direction (substantially in the front-rear direction) of the oval cross-sectional shape of the connecting member **70**. The reinforcement portion **75** is provided at center in a direction of the length (i.e., laterally direction) of the cross-sectional shape of the connecting member **70** so as to bridge between and connect a plurality of portions (more specifically, two portions) on the inner surface of the connecting member **70**. The reinforcement portion **75** is provided in a position closer to the first end portion **70A** than to the second end portion **70B**; in other words, the reinforcement portion **75** is provided in a position shifted to the first end portion **70A**.

[0115] One example of the attachment of the blower **40** to the pan frame **12** will be described. As seen in FIG. **8**, to attach the blower **40** to the pan frame **12**, the bracket **60** is first attached to the pan frame **12**. To be more specific, the screw grommets **80** are engaged in and thus attached to the corresponding attachment holes **15C**, **15L**, **15Q** of the pan frame **12**. The engageable claw **68** of the bracket **60** (see FIG. **9(a)**) is then hooked in the attachment hole **15D** that is formed adjacently on the left side of the attachment hole **15C**, to temporarily retain the bracket **60**. Thereafter, a tapping screw **91** is inserted through the attachment hole **67A** of the bracket **60** and driven into the screw grommet **80** engaged in the attachment hole **15C**. Other tapping screws **91** are inserted through the attachment holes **67B**, **67C** of the bracket **60** and driven into the screw grommets **80** engaged in the attachment holes **15L**, **15Q**.

[0116] Meanwhile, the blower **40** is connected to the duct **50** by fitting the front end portion of the duct **50** (see FIG. **12**) onto the outlet portion **45** of the blower **40**. Further, as seen in FIG. **13**, the

connecting member **70** is attached to the duct **50** by inserting the second end portion **70B** of the connecting member **70** into the upper end portion of the duct **50** and engaging the first flange **72** and the recess portion **54**.

[0117] Thereafter, the blower **40** is attached to the bracket **60**, and the duct **50** and the seat cushion pad **20** are connected together through the connecting member **70**. To be more specific, as seen in FIG. **8**, the tapping screws **92** are inserted through the through holes **46H** formed in the attachment portions **46A**, **46B**, **46C** of the blower **40** and driven into the screw holes **66H** formed in the projections **66A**, **66B**, **66C** of the bracket **60**. Further, as seen in FIG. **13**, the connecting member **70** is inserted within the air flow passage **21** of the seat cushion pad **20**, and causes the second flange **71** to be engaged with and thus caught on the stepped portion **22**.

[0118] Accordingly, the blower **40** is attached to the pan frame **12** through the bracket **60**, and the duct **50** is connected to the seat cushion pad **20** through the connecting member **70**, so that the blower **40** and the air flow passage **21** communicate with each other through the duct **50**.

[0119] The pan frame **12**, the blower **40**, the bracket **60**, and the connecting member **70** used in this embodiment are configured as common parts for the driver's seat and the passenger's seat of the automobile, and the car seat S used for the driver's seat has been described above. To explain further, as seen in FIG. **10(a)**, the car seat S used for the driver's seat is configured such that the opening **23** of the air flow passage **21** is formed in a position shifted rightward from the lateral center of the car seat S (see alternate long and short dashed lines C2) and that the bracket **60** is attached to a position shifted rightward from the lateral center of the car seat S.

[0120] More specifically, to attach the bracket **60** to the pan frame **12** in the car seat S used for the driver's seat, the attachment holes **15C**, **15L**, **15Q** are used as described above. To be more specific, the bracket **60** is attached to the pan frame **12** by inserting the first tapping screw **91** through the first attachment hole **67A** and driving into the screw grommet **80** engaged in the attachment hole **15C**, then inserting the second tapping screw **91** through the second attachment hole **67B** and driving into the screw grommet **80** engaged in the attachment hole **15L**, and thereafter inserting the third tapping screw **91** through the third attachment hole **67C** and driving into the screw grommet **80** engaged in the attachment hole **15Q**.

[0121] At this time, as seen in FIG. **10(b)**, the shank of the tapping screw **91** is positioned in the laterally central portion of the second attachment hole **67B**. Further, as seen in FIG. **10(c)**, the shank of the tapping screw **91** is fitted in the first hole portion **67P** of the third attachment hole **67C**. Since the second attachment hole **67B** is an oblong hole elongated in the lateral direction, even if the position of the attachment hole **15L** is slightly shifted in the lateral direction, such an undesirable shift can be absorbed.

[0122] As seen in FIG. **14(a)**, the car seat S used for the passenger's seat is configured such that the opening **23** of the air flow passage **21** is formed in a position shifted leftward from the center of the car seat S (see alternate long and short dashed lines C2). Therefore, in the car seat S used for the passenger's seat, the bracket **60** is attached to a position shifted leftward from the center of the car seat S.

[0123] More specifically, to attach the bracket **60** to the pan frame **12** in the car seat S used for the passenger's seat, the attachment holes **15F**, **15P**, **15U** are used. To be more specific, the bracket **60** is attached to the pan frame **12** by inserting the first tapping screw **91** through the first attachment hole **67A** and driving into the screw grommet **80** engaged in the attachment hole **15F**, then inserting the second tapping screw **91** through the second attachment hole **67B** and driving into the screw grommet **80** engaged in the attachment hole **15P**, and thereafter inserting the third tapping screw **91** through the third attachment hole **67C** and driving into the screw grommet **80** engaged in the attachment hole **15U**.

[0124] At this time, as seen in FIG. **14(b)**, the shank of the tapping screw **91** is positioned in or around the left end portion of the second attachment hole **67B**. Further, as seen in FIG. **14(c)**, the shank of the tapping screw **91** is fitted in the second hole portion **67Q** of the third attachment hole

67C. Although the attachment hole **15U** is formed in a position shifted slightly frontward of the attachment hole **15P**, such an undesirable shift can be absorbed because the second hole portion **67Q** of the third attachment hole **67C** is formed in a position obliquely frontward of the first hole portion **67P**.

[0125] It should be noted that the duct **50** used for the driver's seat and the duct **50** used for the passenger's seat are slightly different in shape of the first pipe portion **51** (see FIG. **12**) but substantially the same in configuration of the second pipe portion **52**.

Advantageous Effects of Embodiment

[0126] According to this embodiment described above, the first cover member **210** is fixed to the pad body **100**, and the second cover member **220** is fixed to the first cover member **210** and to the pad body **100**, so that the pad body **100**, the first cover member **210**, and the second cover member **220** are fixed one another; therefore, the seat cushion pad **20** consisting of a plurality of parts can be firmly combined together. To be more specific, since the second cover member **220** is fixed to the first cover member **210** and to the pad body **100**, the unity of the seat cushion pad **20** can be improved. Further, since the first cover member **210** is fixed to the pad body **100** and to the second cover member **220**, the unity of the seat cushion pad **20** can be improved with this configuration. Furthermore, since the pad body **100** is fixed to the first cover member **210** and to the second cover member **220**, the unity of the seat cushion pad **20** can also be improved with this configuration.

[0127] The lower surface of the first cover member **210** is fixed to the upper surface of the pad body **100** and the lower surface of the second cover member **220** is fixed to the upper surface of the first cover member **210** and to the upper surface of the pad body **100**, so that the upper and lower surfaces to which a force is applied, for example, when an occupant sits on the car seat **S** are fixed to each other; therefore, the seat cushion pad **20** consisting of the plurality of parts can be more firmly combined together. Further, the second cover member **220** is placed on the upper surface of the first cover member **210** and on the upper surface of the pad body **100**, so that the second cover member **220** can be supported by the pad body **100**. This makes it possible to prevent the first cover member **210** from collapsing excessively and thus to suppress narrowing of the air flow passage **21** (i.e., the second air flow passage **21B**) for instance.

[0128] The first engageable protruding portion **140** is provided on the pad body **100** and the first engageable recess portion **240** is provided on the first cover member **210**, so that the pad body **100** and the cover member **200** can be positioned with ease by engaging the first engageable protruding portion **140** and the first engageable recess portion **240** when the cover member **200** is disposed on the pad body **100**.

[0129] The lower surface of the second cover member **220** is fixed to the upper surface of the first engageable protruding portion **140** provided on the pad body **100**, so that the boundary between the first engageable protruding portion **140** and the first engageable recess portion **240** that may form a gap of the seat cushion pad **20** consisting of the plurality of parts can be covered with the second cover member **220**. This makes it possible to improve the feel of seating of the car seat **S** because an occupant seated on the car seat **S** is less likely to feel such a gap formed by the boundary between the first engageable protruding portion **140** and the first engageable recess portion **240**.

[0130] The first engageable protruding portion **140** includes a plurality of portions including the first protruding portion **141** and the second protruding portion **142**, and the first engageable recess portion **240** includes a plurality of portions including the first recess portion **241** and the second recess portion **242**. Accordingly, the pad body **100** and the cover member **200** can be positioned accurately by the engagement of the first engageable protruding portion **140** and the first engageable recess portion **240**.

[0131] The first protruding portion **141** and the second protruding portion **142** are different in shape and the first recess portion **241** and the second recess portion **242** are different in shape, so that wrong assembly of the pad body **100** and the cover member **200** can be avoided; the first engageable protruding portion **140** and the first engageable recess portion **240** do not engage

properly, for example, if the first cover member **210** is disposed on the pad body **100** in a wrong orientation, front side back or inside out (upside down).

[0132] Since the first engageable protruding portion **140** and the first engageable recess portion **240** are arranged laterally inward of the side portions **20L**, **20R**, the first engageable protruding portion **140** and the first engageable recess portion **240** are arranged on the central portion **20C** that is flatter than the side portions **20L**, **20R**; therefore, as compared with an alternative configuration in which the first engageable protruding portion and the first engageable recess portion are arranged, for example, on slanted surfaces of the side portions **20L**, **20R**, the seat cushion pad **20** can be designed in a simple structure.

[0133] The second engageable protruding portions **151**, **152** are provided on the pad body **100** and the second engageable recess portions **251**, **252** are provided on the second cover member **220**. With this configuration, the pad body **100** and the cover member **200** can be positioned with ease by engaging the second engageable protruding portions **151**, **152** with the second engageable recess portions **251**, **252** when the cover member **200** is disposed on the pad body **100**. Further, according to this embodiment, since the first engageable protruding portion **140** is provided on the pad body **100** and the first engageable recess portion **240** is provided on the first cover member **210**, the pad body **100** and the cover member **200** can be positioned more accurately by further providing the second engageable protruding portion **151**, **152** and the second engageable recess portion **251**, **252**.

[0134] Further, the second engageable protruding portion **151**, **152** and the second engageable recess portion **251**, **252** are different in size between the car seat S for the driver's seat and the car seat S for the passenger's seat. With this configuration, for example, if the second cover member **220** used for the passenger's seat is placed on the pad body **100** for the driver's seat, the second engageable protruding portion **151** and the second engageable recess portion **252** do not engage properly; therefore, wrong assembly of the pad body **100** and the cover member **200** having different specifications can be avoided.

[0135] Since the connecting member **70** has the first flange **72** as a second stopper portion configured to be caught on the duct **50**, the engagement between the first flange **72** of the connecting member **70** and the recess portion **54** of the duct **50** can prevent the duct **50** from coming off the connecting member **70**. Further, since the connecting member **70** has the second flange **71** as a first stopper portion configured to be caught on the inner surface of the air flow passage **21**, the engagement between the second flange **71** of the connecting member **70** and the stepped portion **22** formed on the inner surface of the air flow passage **21** can prevent the connecting member **70** together with the duct **50** from coming off the seat cushion pad **20**.

[0136] Since the second end portion **70B** of the connecting member **70** is inserted in the duct **50**, and the first flange **72** as the second stopper portion is caught on the inner surface of the duct **50**, the connecting member **70** can be reduced in size as compared with an alternative configuration in which the duct **50** is inserted in a tubular connecting member and the second stopper portion is caught on the outer surface of the duct **50**.

[0137] Since the recess portion **54** on which the first flange **72** is caught is formed on the inner surface of the duct **50**, the duct **50** from coming off the connecting member **70** can be prevented with a simple configuration.

[0138] Since the duct **50** has an extendable and contractible bellows portion **53** and the recess portion **54** is formed on the bellows portion **53**, the extendable and contractible bellows portion **53** can absorb shaking, vibration and the like, thereby further preventing the duct **50** from coming off the connecting member **70**.

[0139] Since the recess portion **54** is formed by the root portion **53C** of the bellows portion **53**, the duct **50** can be designed in a simple structure as compared with an alternative configuration in which the inner peripheral surface of the bellows portion **53** is provided with a recess portion, on which the first flange **72** is caught, in addition to the root portion **53C**.

[0140] The first flange **72** extends along the wall **55** that forms the root portion **53C** (recess portion

54) of the bellows portion 53 at the inner surface of the duct 50. This configuration makes the edge of the first flange 72 less likely to scratch the wall 55, thereby suppressing the damage on the duct 50. Further, since the second stopper portion is shaped like a flange, the first flange 72 can be made to contact the inner surface of the duct 50 along the entire perimeter of the first flange 72, so that the close contactability between the connecting member 70 and the duct 50 can be increased and the leakage of air can be suppressed.

[0141] Since the duct is configured such that the uppermost crest portion 53A of the bellows portion 53 is disposed within the air flow passage 21 and in contact with the inner surface of the air flow passage 21, motion of the duct 50 can be restricted by the seat cushion pad 20. This can further prevent the duct 50 from coming off the connecting member 70.

[0142] Since the connecting member 70 has the reinforcement portion 75, collapsing deformation of the tubular connecting member 70 can be suppressed. Further, since the deformation of the connecting member 70 can be suppressed, the duct 50 can further be prevented from coming off the connecting member 70 and sufficient path of air within the seat cushion S1 can be ensured.

[0143] Since the reinforcement portion 75 is disposed in the longitudinally central portion of the oval cross-sectional shape of the connecting member 70, collapsing deformation of the tubular connecting member 70 can further be suppressed. This configuration makes it possible to further prevent the duct from coming off the connecting member 70, and to ensure more sufficient path of air within the seat cushion S1.

[0144] Since the reinforcement portion 75 is provided in a position shifted toward the first end portion 70A where the second flange 71 is formed, collapsing deformation of the connecting member 70 at the first end portion 70A side can be suppressed effectively. This can prevent the connecting member 70 from coming off the seat cushion pad 20.

[0145] Further, since the stepped portion 22, on which the second flange 71 of the connecting member 70 is caught, is formed on the inner surface of the air flow passage 21, the connecting member 70 can be attached to the seat cushion pad 20 with ease only by inserting the connecting member 70 in the air flow passage 21 and thereafter engaging the second flange 71 with the stepped portion 22. Further, since the first stopper portion is shaped like a flange, the second flange 71 can be made to contact the inner surface of the air flow passage 21 along the entire perimeter of the second flange 71, so that the close contactability between the connecting member 70 and the seat cushion pad 20 can be increased and the leakage of air can be suppressed.

Modified Embodiment

[0146] Although one preferred embodiment of the present invention has been described above, the present invention is not limited to the above-described embodiment. It is to be understood that various changes and modifications may be made to any of the specific configurations where necessary without departing from the gist of the present invention.

[0147] For example, in the above-described embodiment, the first cover member 210 for the driver's seat as shown in FIG. 4 and the first cover member 210 for the passenger's seat as shown in FIG. 7 are provided as dedicated members. However, the present invention is not limited to this specific configuration. As seen in FIGS. 15(a) and 15(b), the first cover member 210 may be provided as a common part used for the driver's seat and the passenger's seat. The common first cover member 210 has an air flow groove 230. The air flow groove 230 includes a first groove portion 231, a second groove portion 232, a third groove portion 233, and a fourth groove portion 234; these groove portions 232-234 form a T-shaped groove as viewed from above. When the common first cover member 210 is used and placed on the pad body 100B for the passenger's seat, the third groove portion 233 is closed by fitting, for example, a seal member 500 made of the same material as that of the first cover member 210 into at least a portion of the third groove portion 233. At this time, the position of the third groove portion 233 corresponding to the first insertion hole 29A and the third insertion hole 29C (see FIG. 7) should not be closed. Accordingly, a hole through which the wire harness 411 passes can be formed by a portion of the third groove portion 233 that

extends through the common first cover member **210** in the upper-lower direction, the first insertion hole **29A**, and the third insertion hole **29C**. When the common first cover member **210** is used and placed on the pad body **100A** for the driver's seat, the fourth groove portion **234** may be closed by a seal member so as to prevent air from flowing into the forth groove portion **234**.

[0148] Further, as seen in FIG. **16**, the first cover portion **210** may be configured such that a plurality of grooves **280** may be provided outside the air flow groove **230** (air flow passage **21**).

[0149] In the embodiment shown in FIG. **16**, the grooves **280** are formed on the upper surface of the first cover member **210** at positions outside the second groove portion **232** that forms the air flow groove **230** by way of example. To be more specific, each of the grooves **280** is a bottomed groove (depression) extending in the front-rear direction, and two grooves **280** are arranged side by side on each of the right and left sides of the second groove portion **232**. For example, the groove **280** may be 15 mm in width (lateral length) and 5 mm in depth. With this configuration of the first cover member **210** having the grooves **280** formed on the upper surface thereof, the feel of seating of the car seat S can be improved because an occupant seated on the car seat S is less likely to feel a difference in level that may be made by the air flow groove **230**. The number of grooves formed on each of the right and left sides of the second groove portion is not limited to two, and one groove or three or more grooves may be formed. The number of grooves formed on the right side of the second groove portion and the number of grooves formed on the left side of the second groove portion may be different from each other.

[0150] In the above-described embodiment, the first recess portion **241** and the second recess portion **242** of which the first engageable recess portion **240** is composed are different in shape. However, the present invention is not limited to this specific configuration. For example, the first recess portion **241** and the second recess portion **242** may be of the same shape.

[0151] In the above-described embodiment, the first engageable protruding portion **140** is provided on the pad body **100** and the first engageable recess portion **240** is provided on the first cover member **210**. However, the present invention is not limited to this specific configuration. For example, the first engageable protruding portion may be provided on the first cover member and the first engageable recess portion may be provided on the pad body. Further, in the above-described embodiment, the second engageable protruding portion **151** is provided on the pad body **100** and the second engageable recess portion **251** is provided on the second cover member **220**. However, the present invention is not limited to this specific configuration. For example, the second engageable protruding portion may be provided on the second cover member and the second engageable recess portion may be provided on the pad body. The number of engageable protruding portions and the number of engageable recess portions may be chosen as appropriate.

[0152] In the above-described embodiment, the first engageable protruding portion (the protruding portion only) is provided on one of the pad body and the first cover member, and the first engageable recess portion (the recess portion only), in which the first engageable protruding portion is fitted, is provided on the other one of the pad body and the first cover member. However, the present invention is not limited to this specific configuration. For example, a protruding portion and a recess portion may be provided on one of the pad body and the first cover member, and a recess portion in which the protruding portion is fitted and a protruding portion on which the recess portion is fitted may be provided on the other one of the pad body and the first cover member. The number of protruding portions and the number of recess portions may be chosen as desired. Further, the seat pad may not have a first engageable protruding portion or a first engageable recess portion.

[0153] In the above-described embodiment, the size of the second engageable protruding portion **151**, **152** and the size of the second engageable recess portion **251**, **252** are different between the driver's seat and the passenger's seat in accordance with specifications of the car seat S. However, the present invention is not limited to this specific configuration. For example, the second engageable protruding portion and the second engageable recess portion may be different in any of

shape, arrangement position, and the number thereof, according to specifications of the car seat. Further, the second engageable protruding portion and the second engageable recess portion may be different in two or more of shape, size, arrangement position, and the number thereof. In the above-described embodiment, the second engageable protruding portion and the second engageable recess portion are provided on the car seat S for the driver's seat and on the car seat S for the passenger's seat. However, the present invention is not limited to this specific configuration. For example, the second engageable protruding portion and the second engageable recess portion may be provided on one of the car seat S for the driver's seat and the car seat S for the passenger's seat, while the second engageable protruding portion and the second engageable recess portion may not be provided on the other one of the car seat S for the driver's seat and the car seat S for the passenger's seat. This configuration makes it possible to avoid wrong assembly of the pad body and the cover member that are used for the car seats S having different specifications. The seat pad may not have a second engageable protruding portion and a second engageable recess portion.

[0154] In the above-described embodiment, the lower surface of the second cover member **220** is fixed to the upper surface of the first engageable protruding portion **140** that is formed on the pad body **100**. However, the present invention is not limited to this specific configuration. For example, in the configuration in which the first engageable recess portion is provided on the pad body and the first engageable protruding portion is provided on the first cover member, the lower surface of the second cover member may be fixed to a portion of the upper surface of the pad body by which the first engageable recess portion is formed. Further, in the above-described embodiment, the lower surface of the second cover member **220** is fixed to the upper surface of the first cover member **210** and to the upper surface of the pad body **100**. However, the present invention is not limited to this specific configuration. For example, the second cover member may have a lower surface that is fixed to the first cover member, and a side surface (i.e., surface connecting the lower surface and the upper surface) that is fixed to the pad body. Further, the lower surface and the side surface of the second cover member may be fixed to the pad body. Further, in the above-described embodiment, the first cover member **210** is fixed to the pad body **100** only at the lower surface of the first cover member **210**. However, the present invention is not limited to this specific configuration. For example, the first cover member may be fixed to the pad body only at the side surface of the first cover member. As an alternative, the first cover member may be fixed to the pad body at the lower surface and the side surface thereof.

[0155] In the above-described embodiment, the pad body **100**, the first cover member **210**, and the second cover member **220** are fixed together by adhesive **300** (by bonding). However, the present invention is not limited to this specific configuration. For example, they may be fixed by welding or other suitable means. Further, the first cover and the second cover may be fixed by welding, while the cover member (the first cover member and the second cover member) and the pad body may be fixed by bonding.

[0156] In the above-described embodiment, the seat pad is the seat cushion pad **20**, that is, a pad material for the seat cushion **S1**. However, the present invention is not limited to this specific configuration. For example, the seat pad may be a pad material for the seat back. In this case, the first cover member is disposed on the front surface (i.e., occupant-side surface) of the pad body, and the second cover member is disposed on the front surface (i.e., occupant-side surface) of the first cover member.

[0157] In the above-described embodiment, the cross-sectional shape of the connecting member **70** is an oval shape by way of example. However, the present invention is not limited to this specific configuration. For example, the cross-sectional shape of the connecting member **70** may be an ellipse or a generally rectangular shape. Further, the cross-sectional shape of the connecting member may not be limited to have a longer dimension; for example, a circular shape or a generally square shape may be adopted.

[0158] In the above-described embodiment, the reinforcement portion **75** has an I-shaped

configuration connecting two portions on the inner surface of the connecting member **70** as viewed from the axial direction of the connecting member **70**. However, the present invention is not limited to this specific configuration. For example, the reinforcement portion may have a Y-shape connecting three portions on the inner surface of the connecting member **70**, or may have a cross shape connecting four portions on the inner surface of the connecting member **70**. As an alternative, the reinforcement portion may be of a honeycomb shape. Further, a plurality of reinforcement portions may be provided inside the connecting member. The connecting member without any reinforcement member may also be employed.

[0159] In the above-described embodiment, the whole connecting member **70** including the first end portion **70A** as one end portion is disposed within the air flow passage **21**. However, the present invention is not limited to this specific configuration. For example, the connecting member may be configured such that only one end portion is disposed within the air flow passage and the other end portion is disposed outside the air flow passage (seat pad).

[0160] In the above-described embodiment, the recess portion **54**, on which the first flange **72** (second stopper portion) of the connecting member **70** is caught, is formed by the root portion **53C** of the bellows portion **53**. However, the present invention is not limited to this specific configuration. For example, a dedicated recess portion other than the root portion may be formed on the bellows portion. Further, the recess portion may be formed on a portion other than the bellows portion. The duct may not include the bellows portion.

[0161] In the above-described embodiment, the first flange **72** is illustrated as an example of the second stopper portion. However, the present invention is not limited to this specific configuration. For example, the second stopper portion may be a protruding portion such as a boss configured to protrude out from the outer peripheral surface of the connecting member. In this case, the recess portion, on which the second stopper portion is caught and thus engaged, and which is formed on the inner surface of the duct may be a groove-shaped recess portion extending in a peripheral direction of the inner surface of the duct **50** like the recess portion **54** in the above-described embodiment. As an alternative, the recess portion may be a hole corresponding to the boss-shaped protruding portion. Further, in the above-described embodiment, the first flange **72** (second stopper portion in the form of a protrusion) formed on the connecting portion **70** is caught on the recess portion **54** (recess-shaped portion) formed on the inner surface of the duct **50**. However, the present invention is not limited to this specific configuration. For example, an alternative configuration may be such that a recess-shaped second stopper portion formed on the connecting member is engaged with and thus caught on a protruding portion formed on the inner surface of the duct. The above-described alternative configuration can be applied to the engageable structure between the first stopper portion and the inner surface of the air flow passage.

[0162] In the above-described embodiment, the connecting member **70** is inserted in the duct **50**. However, the present invention is not limited to this specific configuration. For example, the connecting member **70** may be fitted onto the outer surface of the duct; in other words, the duct may be inserted in the tubular connecting member.

[0163] In the above-described embodiment, the pad for the seat cushion **S1** (seat cushion pad **20**) is illustrated as an example of a seat pad. However, the present invention is not limited to this specific configuration. For example, the seat pad may be a pad for the seat back. In this case, the blower may be provided on the seat cushion as in the above-described embodiment. However, the present invention is not limited to this specific configuration, and the blower may be provided on the seat back. Further, one blower may blow air to the air flow passage for the seat cushion pad and to the air flow passage for the seat back pad through a bifurcating duct. Further, each of the seat cushion and the seat back may be configured to include a pad including an air flow passage, a blower, and a duct.

[0164] In the above-described embodiment, a sirocco fan is taken as an example of the blower **40**. However, the present invention is not limited to this specific configuration. For example, other

types of fans such as a propeller fan and a turbo fan may be used instead. Further, in the above-described embodiment, the car seat S is configured to blow out air by the action of the blower **40**. However, the present invention is not limited to this specific configuration. For example, the car seat may be configured to suck air by the action of the blower. Further, the blower may be configured such that the rotational direction of the impeller can be reversed to switch between blowing of air and intaking of air.

[0165] In the above-described embodiment, the car seat S installed in an automobile is taken as an example of a seat. However, the present invention is not limited to this specific configuration, and the seat may be any other vehicle seat installed in other vehicles such as rail cars, ships and aircraft. Further, the seat may not be limited to a vehicle seat, and may be a household seat for example.

[0166] Each of the elements explained in the above-described embodiment and modified embodiments may be combined optionally.

Claims

1-20. (canceled)

21. A seat comprising a seat pad and a blower, the seat pad including an air flow passage, and the blower being connected to the air flow passage, wherein the seat pad comprises: a pad body; a cover member disposed on the pad body; and a left tuck-in groove and a right tuck-in groove that allow an outer skin material to be tucked therein, wherein the cover member includes a plurality of recess portions located on a left side surface of the cover member and a plurality of recess portions located on a right side surface of the cover member, and wherein the recess portions are provided along the tuck-in grooves.

22. The seat according to claim 21, wherein positions of the recess portions in a perpendicular direction perpendicular to a lateral direction and a position of the air flow passage in the perpendicular direction overlap each other in the perpendicular direction, as viewed from an occupant-side of the seat.

23. The seat according to claim 21, wherein the recess portions located on the left side surface of the cover member include a first recess portion and a second recess portion aligned with each other along the left tuck-in groove, and the recess portions located on the right side surface of the cover member include a first recess portion and a second recess portion aligned with each other along the right tuck-in groove.

24. The seat according to claim 23, wherein the pad body has a ventilation hole extending through the pad body from an occupant-side of the seat toward a side of the seat opposite to the occupant-side of the seat, and wherein positions of the second recess portions in a perpendicular direction perpendicular to a lateral direction and a position of the ventilation hole in the perpendicular direction overlap each other in the perpendicular direction, as viewed from the occupant-side of the seat.

25. The seat according to claim 23, wherein positions of the first recess portions in a perpendicular direction perpendicular to a lateral direction and a position of a central portion of the cover member in the perpendicular direction overlap each other in the perpendicular direction, as viewed from an occupant-side of the seat.

26. The seat according to claim 21, wherein a rear end of the cover member has a shape recessed frontward.

27. The seat according to claim 23, wherein the first recess portion and the second recess portion located on the left side surface of the cover member and the first recess portion and the second recess portion located on the right side surface of the cover member are bilaterally symmetrical, and wherein a distance between the first recess portion located on the left side surface of the cover member and the first recess portion located on the right side surface of the cover member is longer than a distance between the second recess portion located on the left side surface of the cover

member and the second recess portion located on the right side surface of the cover member.

28. The seat according to claim 21, wherein positions of the recess portions in a direction from an occupant-side of the seat toward a side of the seat opposite to the occupant-side of the seat overlap positions of the tuck-in grooves in the direction from the occupant-side of the seat toward the side of the seat opposite to the occupant-side of the seat.

29. The seat according to claim 21, wherein the pad body has a ventilation hole extending through the pad body from an occupant-side of the seat toward a side of the seat opposite to the occupant-side of the seat, and wherein amounts of concavity of each of the recess portions are smaller than a length of the ventilation hole in the lateral direction, as viewed from the occupant side of the seat.

30. A method of manufacturing a seat, the method comprising: providing a seat pad including an air flow passage and comprising: a pad body; a cover member disposed on the pad body; and a left tuck-in groove and a right tuck-in groove that allow an outer skin material to be tucked therein, and connecting a blower to the air flow passage, wherein the cover member includes a plurality of recess portions located on a left side surface of the cover member and a plurality of recess portions located on a right side surface of the cover member, and wherein the recess portions are provided along the tuck-in grooves.
