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United States Patent	12394762
Kind Code	B2
Date of Patent	August 19, 2025
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### Light-emitting diodes based display panel including light-shielding layers with a plurality of openings and manufacturing methods for the display panel

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#### Abstract

The present disclosure discloses a display panel and a manufacturing method for display panel. The display panel includes a cover plate disposed on a side of each of the plurality of light-emitting diodes away from the substrate, wherein the cover plate includes a main body, a first light-shielding layer disposed on a side of the main body close to the substrate, and a second light-shielding layer disposed on a side of the main body away from the substrate; wherein the first light-shielding layer includes a plurality of first openings, the second light-shielding layer includes a plurality of second openings; wherein the plurality of first openings are disposed corresponding to the plurality of light-emitting diodes, respectively, and the plurality of second openings are disposed corresponding to the plurality of light-emitting diodes, respectively.

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<b>Appl. No.:</b>	<b>17/795555</b>
<b>Filed (or PCT Filed):</b>	<b>July 18, 2022</b>
<b>PCT No.:</b>	<b>PCT/CN2022/106183</b>
<b>PCT Pub. No.:</b>	<b>WO2023/236315</b>
<b>PCT Pub. Date:</b>	<b>December 14, 2023</b>

## Prior Publication Data

### Document Identifier

US 20230402433 A1

### Publication Date

Dec. 14, 2023

## Foreign Application Priority Data

CN

202210643135.4

Jun. 08, 2022

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## Publication Classification

**Int. Cl.:** H01L25/075 (20060101)

**U.S. Cl.:**

CPC H01L25/0753 (20130101);

## Field of Classification Search

**CPC:** H01L (25/0753); H01L (33/483); H10H (20/855); H10H (20/0363); G02B (3/0056)

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## Background/Summary

### TECHNICAL FIELD

(1) The present disclosure relates to a display field, and in particular, to a display panel and a manufacturing method for the display panel.

### BACKGROUND

(2) With development of semiconductor technology, light-emitting diode (LED) manufacturing technology is becoming more and more mature, and light-emitting diode display panel becomes a development trend of future display. At present, panel manufacturers are increasing investment in light-emitting diode display panel.

(3) However, light crosstalk between adjacent light-emitting diodes occurs in a light-emitting diode display panel. For example, lights emitted by the red light-emitting diodes partially toward emitting areas corresponding to adjacent green light-emitting diodes or blue light-emitting diodes, resulting in the light crosstalk between adjacent light-emitting diodes and causing color deviation and contrast reduction.

### Technical Problems

(4) The present disclosure provides a display panel and a manufacturing method for display panel, which can solve a problem of light crosstalk between adjacent light-emitting diodes in a light-emitting diode display panel, and a problem of color shift and contrast reduction.

### SUMMARY

(5) Embodiments of the present disclosure provide a display panel including: a substrate; a plurality of light-emitting diodes disposed on the substrate in an array; and a cover plate disposed on a side of each of the plurality of light-emitting diodes away from the substrate; wherein the cover plate comprises a main body, a first light-shielding layer disposed on a side of the main body close to the substrate, and a second light-shielding layer disposed on a side of the main body away from the substrate; wherein the first light-shielding layer includes a plurality of first openings, the second light-shielding layer includes a plurality of second openings; wherein the plurality of first openings are disposed corresponding to the plurality of second openings, respectively, the plurality of first openings are disposed corresponding to the plurality of light-emitting diodes, respectively, and the plurality of second openings are disposed corresponding to the plurality of light-emitting diodes, respectively.

(6) Optionally, in some embodiments of the present disclosure, the cover plate further includes: a condenser lens layer disposed on the side of the main body close to the substrate, wherein the condenser lens layer comprises a plurality of condenser lenses disposed at least in the plurality of first openings, and the plurality of condenser lenses are opposite to the plurality of light-emitting diodes.

(7) Optionally, in some embodiments of the present disclosure, the condenser lens layer further comprises a plurality of lens connectors disposed on the main body, each of the plurality of lens connectors connects adjacent condenser lenses of the plurality of condenser lenses, and a height of each of the plurality of condenser lenses from the main body is greater than a height of the lens connector from the main body.

(8) Optionally, in some embodiments of the present disclosure, the condenser lens and the lens connector are integrally formed.

(9) Optionally, in some embodiments of the present disclosure, the first light-shielding layer is disposed on a surface of the lens connector close to the substrate and between the adjacent

condenser lenses.

(10) Optionally, in some embodiments of the present disclosure, the first light-shielding layer is disposed on a surface of the lens connector away from the substrate.

(11) Optionally, in some embodiments of the present disclosure, the cover plate further comprises a first film layer which is made of a hydrophobic material, the first film layer is disposed on a surface of the first light-shielding layer close to the substrate, wherein the first film layer comprises a plurality of fourth openings corresponding to the plurality of first openings, respectively, an orthographic projection of the first film layer on the main body covers an orthographic projection of the first light-shielding layer on the main body, and the plurality of condenser lens are disposed in the plurality of fourth openings.

(12) Optionally, in some embodiments of the present disclosure, the cover plate further includes: a first protective layer disposed on a side of the main body away from the substrate, wherein the first protective layer covers a surface of the second light-shielding layer away from the substrate.

(13) Optionally, in some embodiments of the present disclosure, the display panel further includes a support post disposed between the cover plate and the substrate.

(14) Optionally, in some embodiments of the present disclosure, the display panel further includes a support post disposed between the cover plate and the substrate, and the condenser lens layer and the support post are integrally formed.

(15) Optionally, in some embodiments of the present disclosure, an orthographic projection of each of the plurality of first openings on the substrate overlaps with an orthographic projection of a respective one of the plurality of second openings on the substrate.

(16) Accordingly, embodiments of the present disclosure further provide a manufacturing method for display panel, including: providing a main body; forming a cover plate by forming a first light-shielding layer on a side of the main body and a second light-shielding layer on another side of the main body, wherein the first light-shielding layer comprises a plurality of first openings, and the second light-shielding layer comprises a plurality of second openings; providing a substrate on which a plurality of light-emitting diodes are disposed in an array; and packaging the cover plate on the substrate, wherein the first light-shielding layer is disposed on a side of the main body close to the substrate, the plurality of first openings are disposed corresponding to the plurality of second openings, respectively, the plurality of first openings are disposed corresponding to the plurality of light-emitting diodes, respectively, and the plurality of second openings are disposed corresponding to the plurality of light-emitting diodes, respectively.

(17) Optionally, in some embodiments of the present disclosure, before or after forming the first light-shielding layer on the side of the main body, forming a condenser lens layer on the main body, wherein the condenser lens layer includes a plurality of condenser lenses, the condenser lenses are disposed at least in the plurality of first openings; and the plurality of condenser lenses are opposite to the plurality of light-emitting diodes after packaging the cover plate on the substrate.

(18) Optionally, in some embodiments of the present disclosure, the condenser lens layer further comprises a plurality of lens connectors disposed on the main body, each of the plurality of lens connectors connects adjacent condenser lenses of the plurality of condenser lenses, a height of each of the plurality of condenser lenses from the main body is greater than a height of the lens connector from the main body; and the condenser lens and the lens connector are formed by a same embossing process.

#### Beneficial Effects

(19) According to embodiments of the present disclosure, a display panel and a manufacturing method for display panel are provided. the display panel includes a substrate; a plurality of light-emitting diodes disposed on the substrate in an array; and a cover plate disposed on sides of the plurality of light-emitting diodes away from the substrate. The cover plate includes a main body, a first light-shielding layer disposed on a side of the main body close to the substrate, and a second light-shielding layer disposed on a side of the main body away from the substrate. The first light-

shielding layer includes a plurality of first openings, and the second light-shielding layer includes a plurality of second openings. The plurality of first openings are disposed corresponding to the plurality of second openings, respectively. The plurality of first openings are disposed corresponding to the plurality of light-emitting diodes, respectively; and the plurality of second openings are disposed corresponding to the plurality of light-emitting diodes, respectively. According to the embodiments of the present disclosure, a cover plate is used in a light-emitting diode display panel, and a light-shielding layer is provided on both sides of the main body opposite to each other. The first light-shielding layer and the second light-shielding layer can well block the crosstalk light between adjacent light-emitting diodes, thereby avoiding the occurrence of the crosstalk light, and solving the problem of color shift and contrast reduction.

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## **Description**

### **BRIEF DESCRIPTION OF THE DRAWINGS**

(1) In order to more clearly describe technical solutions in embodiments of the present disclosure, accompanying drawings required in the description of the embodiments will be briefly described below. It is obvious that the accompanying drawings in the following description are merely related to some embodiments of the present disclosure, and other drawings may be obtained by those skilled in the art without creative efforts.

(2) FIG. 1 is a schematic bottom view of a cover plate of a display panel according to an embodiment of the present disclosure.

(3) FIG. 2 is a schematic top view of a cover plate of a display panel according to an embodiment of the present disclosure.

(4) FIG. 3 is a schematic cross-sectional view of a first partial structure of a display panel according to an embodiment of the present disclosure.

(5) FIG. 4 is a schematic cross-sectional view of a second partial structure of a display panel according to an embodiment of the present disclosure.

(6) FIG. 5 is a schematic cross-sectional view of a third partial structure of a display panel according to an embodiment of the present disclosure.

(7) FIG. 6 is a schematic block diagram of a manufacturing method for display panel according to an embodiment of the present disclosure.

(8) FIG. 7 is a first process diagram of a manufacturing method for display panel according to an embodiment of the present disclosure.

(9) FIG. 8 is a second process diagram of a manufacturing method for display panel according to an embodiment of the present disclosure.

(10) FIG. 9 is a third process diagram of a manufacturing method for display panel according to an embodiment of the present disclosure.

(11) FIG. 10 is a schematic block diagram of another manufacturing method for display panel according to an embodiment of the present disclosure.

(12) FIG. 11 is a first process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure.

(13) FIG. 12 is a second process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure.

(14) FIG. 13 is a third process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure.

(15) FIG. 14 is a fourth process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure.

(16) FIG. 15 is a fifth process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure.

- (17) FIG. 16 is a sixth process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure.
- (18) FIG. 17 is a seventh process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure.
- (19) FIG. 18 is a first process diagram of a manufacturing method for display panel according to a fourth embodiment of the present disclosure.
- (20) FIG. 19 is a second process diagram of a manufacturing method for display panel according to a fourth embodiment of the present disclosure.
- (21) FIG. 20 is a third process diagram of a manufacturing method for display panel according to a fourth embodiment of the present disclosure.
- (22) FIG. 21 is a fourth process diagram of a manufacturing method for display panel according to a fourth embodiment of the present disclosure.
- (23) FIG. 22 is a first process diagram of a manufacturing method for display panel according to a fifth embodiment of the present disclosure.
- (24) FIG. 23 is a second process diagram of a manufacturing method for display panel according to a fifth embodiment of the present disclosure.
- (25) FIG. 24 is a third process diagram of a manufacturing method for display panel according to a fifth embodiment of the present disclosure.
- (26) FIG. 25 is a schematic diagram of a substrate according to an embodiment of the present disclosure.
- (27) FIG. 26 is a schematic diagram of a light convergence effect of a condenser lens according to an embodiment of the present disclosure.
- (28) FIG. 27 is a schematic diagram of exit angles of first lights emitted by a light-emitting diode according to an embodiment of the present disclosure.
- (29) FIG. 28 is a schematic diagram of exit angles of second lights emitted after convergence by a condenser lens according to an embodiment of the present disclosure.

#### DETAILED DESCRIPTION OF THE EMBODIMENTS

(30) Technical solutions in embodiments of the present disclosure will be clearly and completely described below in conjunction with accompanying drawings in the embodiments of this disclosure. It is clear that described embodiments are only some but not all of the embodiments of the present disclosure. Based on the embodiments of the present disclosure, all other embodiments obtained by a person skilled in the art without creative efforts are within the scope of the present disclosure. In addition, it should be understood that the specific embodiments described herein are merely intended to illustrate and explain the present disclosure, and are not intended to limit the present disclosure. In the present disclosure, in the absence of a description to the contrary, the terms such as “upper” and “lower” generally refer to upper and lower sides of a device in actual use or working state, specifically according to a drawing direction in the accompanying drawings. Moreover, the terms “inside” and “outside” refer to an outline of a device.

(31) A display panel is provided herein, wherein the display panel includes a substrate; a plurality of light-emitting diodes disposed on the substrate in an array; and a cover plate disposed on sides of the plurality of light-emitting diodes away from the substrate. The cover plate includes a main body, a first light-shielding layer disposed on a side of the main body close to the substrate, and a second light-shielding layer disposed on a side of the main body away from the substrate. The first light-shielding layer includes a plurality of first openings, and the second light-shielding layer includes a plurality of second openings. The plurality of first openings are disposed corresponding to the plurality of second openings, respectively. The plurality of first openings are disposed corresponding to the plurality of light-emitting diodes, respectively; and the plurality of second openings are disposed corresponding to the plurality of light-emitting diodes, respectively.

(32) A manufacturing method for foregoing display panel is provided herein.

(33) Embodiments of the present disclosure are described in detail below. It should be noted that an

order of description of following embodiments is not limited as an preferred order of embodiments.  
Embodiment 1

(34) FIG. 1 is a schematic bottom view of a cover plate of a display panel according to an embodiment of the present disclosure. FIG. 2 is a schematic top view of a cover plate of a display panel according to an embodiment of the present disclosure. FIG. 3 is a schematic cross-sectional view of a first partial structure of a display panel according to an embodiment of the present disclosure. FIG. 4 is a schematic cross-sectional view of a second partial structure of a display panel according to an embodiment of the present disclosure. FIG. 5 is a schematic cross-sectional view of a third partial structure of a display panel according to an embodiment of the present disclosure. FIG. 3, FIG. 4 and FIG. 5 are schematic cross-sectional views taken along a dotted line H-K in FIG. 2. In order to explain a cross-sectional structure of the cover plate more clearly and intuitively, position of a support post 402 is adjusted in FIG. 3, FIG. 4 and FIG. 5.

(35) A display panel 1000 is provided in an embodiment of the present disclosure. The display panel 1000 includes a substrate 10, a plurality of light-emitting diodes 20, and a cover plate 30. The plurality of light-emitting diodes 20 are disposed on the substrate 10 in an array. A cover plate 30 is disposed on sides of the plurality of light-emitting diodes 20 away from the substrate 10. The cover plate includes a main body 301, a first light-shielding layer 31 disposed on the main body 301 and on a side of the main body 301 close to the substrate 10, and a second light-shielding layer 32 disposed on the main body 301 and on the side of the main body 301 away from the substrate 10. The first light-shielding layer 31 includes a plurality of first openings 312, and the second light-shielding layer 32 includes a plurality of second openings 322. The first openings 312 are disposed corresponding to the second openings 322, respectively. The first openings 312 are disposed corresponding to the light-emitting diodes 20, respectively; and the second openings 322 are disposed corresponding to the light-emitting diodes 20, respectively.

(36) Specifically, the display panel 1000 includes a substrate 10, a plurality of light-emitting diodes 20, and a cover plate 30. The substrate 10 and the cover plate 30 are disposed oppositely, and the plurality of light-emitting diodes 20 are disposed between the substrate 10 and the cover plate 30. The plurality of light-emitting diodes 20 are disposed on the substrate 10 in an array optionally by welding or the like.

(37) Specifically, the substrate 10 may include structures such as circuits, wirings, and the like for driving the plurality of light-emitting diodes 20. For example, the substrate 10 is an array substrate, and the substrate 10 may include a plurality of thin film transistors.

(38) Specifically, the plurality of light-emitting diodes may be a plurality of micro light-emitting diodes (Micro-LED or MM-LED).

(39) Specifically, the material of the main body 301 may be glass or the like, and is not limited herein.

(40) Specifically, the cover plate includes a main body 301, a first light-shielding layer 31 disposed on the main body 301 and on a side of the main body 301 close to the substrate 10, and a second light-shielding layer 32 disposed on the main body 301 and on the side of the main body 301 away from the substrate 10. The first light-shielding layer 31 and the second light-shielding layer 32 are disposed on opposite sides of the main body 301.

(41) Specifically, the material of the first light-shielding layer 31 and the second light-shielding layer 32 may be black resin, which is not limited herein. For example, both the first light-shielding layer 31 and the second light-shielding layer 32 are black matrixes, and the material of the first light-shielding layer 31 and the second light-shielding layer 32 may be black glue material.

(42) Specifically, the first light-shielding layer includes a plurality of first openings 312. From the cross-sectional views, the first light-shielding layer includes a plurality of first openings 312 and a plurality of first light-shielding members 311. Two adjacent first light-shielding members 311 are disposed on two sides of a respective one of the first openings 312. FIG. 3, FIG. 4 and FIG. are schematic cross-sectional views taken along a dotted line H-K of in FIG. 2. In a bottom view, a top

view, or a plan view, the plurality of first light-shielding members **311** or a part of the plurality of first light-shielding members **311** may be connected as a whole, and the plurality of second light-shielding members **321** or a part of the plurality of second light-shielding members **321** may be connected as a whole.

(43) Specifically, the plurality of first openings **312** are disposed corresponding to the plurality of second openings **322**, respectively. Each of the first openings **312** partially or completely overlaps with a respective one of the second openings **322** in a direction perpendicular to the main body **301**. An orthographic projection of each of the first openings **312** on the substrate partially or completely overlaps an orthographic projection of the respective one of the second openings **322** on the substrate **10**.

(44) Specifically, the first openings **312** are disposed corresponding to the light-emitting diodes **20**, respectively; and the second openings **322** are disposed corresponding to the light-emitting diodes **20**, respectively. Each of the first openings **312** partially or completely overlaps with a respective one of the light-emitting diodes **20** in a direction perpendicular to the main body **301**, and each of the second openings **322** partially or completely overlaps with a respective one of the light-emitting diodes **20** in a direction perpendicular to the main body **301**. The orthographic projection of the first opening **312** on the substrate **10** and the orthographic projection the second opening **322** on the substrate **10** cover an orthographic projection of the respective light-emitting diode **20** on the substrate **10**.

(45) Specifically, the first openings **312** are disposed corresponding to the light-emitting diodes **20**, respectively; and the second openings **322** are disposed corresponding to the light-emitting diodes **20**, respectively. Orthographic projections of the first light-shielding members **311** on the substrate **10** and orthographic projections of the second light-shielding members **321** on the substrate **10** do not overlap with the orthographic projections of the light-emitting diodes **20** on the substrate **10**. The first openings **312** and the second openings **322** serve as an exit for the lights emitted by the light-emitting diodes **20**, and the light emitted by each light-emitting diode **20** passes through the first opening **312** and the second opening **322** corresponding thereto to reach the ambient and the human eye.

(46) Specifically, the first openings **312** are disposed corresponding to the light-emitting diodes **20**, respectively; and the second openings **322** are disposed corresponding to the light-emitting diodes **20**, respectively. Each of the first openings **312** disposed correspondingly to a respective one of the second openings **322**, and a respective one of the light-emitting diodes **20**. The lights emitted by one light-emitting diode come out from the first opening **312** and the second opening **322** corresponding to the light-emitting diode. These lights are blocked or shielded from being reached to another light-emitting diodes by the first light-shielding member **311** of the first light-shielding layer **31** and the second light-shielding member **321** of the second light-shielding layer **32**. As such, it prevents light crosstalk between adjacent light-emitting diodes.

(47) In this embodiment, the cover plate is disposed in the light-emitting diode display panel, and the first light-shielding layer **31** and the second light-shielding layer **32** are disposed on two opposite sides of the main body. The first light-shielding layer **31** and the second light-shielding layer **32** can well block the crosstalk light between adjacent light-emitting diodes, thereby reducing a risk of the crosstalk and improving the color deviation. When a part of the light-emitting diodes is lit, the lights cannot be emitted from adjacent unlit light-emitting diodes, thereby improving the contrast.

(48) In this embodiment, the cover plate is provided in the light-emitting diode display panel to improve the mechanical strength of the display panel **1000** and the resistance to water and oxygen.

(49) In some embodiments, as shown in FIG. 3, FIG. 4, and FIG. 5, the cover plate **30** further includes a condenser lens layer **33** disposed on a side of the main body **301** close to the substrate **10**. The condenser lens layer **33** includes a plurality of condenser lenses **331**, the condenser lenses **331** are disposed at least in the first openings **312**, and the condenser lenses **331** are opposite to the



light-emitting diodes **20**.

(50) Specifically, the condenser lenses **331** are disposed opposite to the light-emitting diodes **20**, and in some embodiments, the condenser lenses **331** are disposed separately from the light-emitting diodes **20**, i.e., the condenser lenses **331** do not contact with the light-emitting diodes **20**.

(51) Specifically, each of the condenser lenses **331** is filled at least in the first opening **312** corresponding thereto, and the condenser lens **331** may fill the first opening **312** and protrude from the first opening **312** toward the substrate **10**.

(52) Specifically, in the embodiments of FIGS. **3** and **4**, the condenser lens **331** is exemplified as a convex lens, and the shape and type of the condenser lens **331** are not limited herein as long as the condenser lens **331** can converge the lights emitted by the light-emitting diode corresponding thereto.

(53) Specifically, the material of the condenser lens layer **33** may include at least one of polymethyl methacrylate (PMMA), polycarbonate (PC), and the like, and is not limited herein.

(54) Specifically, by providing the condenser lens layer **33** or the condenser lens **331**, the lights emitted by the light-emitting diode **20** corresponding thereto can be converged, thereby reducing output angles of the lights, and further reducing crosstalk of the lights between adjacent light-emitting diodes.

(55) Specifically, by providing the condenser lens **331**, the image displayed on the display panel **1000** may have less graininess. Further, the condenser lens **331** may adopt a free-form curved microstructure to homogenize the lights, thereby better reducing the graininess of the image displayed on the display panel **1000**.

#### Embodiment 2

(56) This embodiment is the same as or similar to Embodiment 1, except the features of the display panel **1000** described below. References are made in FIG. **3** and FIG. **4**.

(57) In some embodiments, as shown in FIGS. **3** and **4**, the condenser lens layer **33** further includes a plurality of lens connectors **332** formed over the main body **301**. Each of the lens connectors **332** connects adjacent condenser lenses **331** corresponding to adjacent first openings **312**. A height of the condenser lens **331** from the main body **301** is greater than a height of the lens connector **332** from the main body **301**.

(58) Specifically, the lens connector **332** connects adjacent condenser lenses **331** corresponding to adjacent first openings **312**, thus, increasing the contact area between the condenser lens layer **33** and the main body **301**, preventing the condenser lens **331** from peeling off from the main body **301**, and improving the bonding strength between the condenser lens **331** and the main body **301**.

(59) Specifically, the height of the condenser lens **331** from the main body **301** is greater than the height of the lens connector **332** from the main body **301** to prevent the lens connector **332** from blocking or interfering with the lights emitted by the corresponding light-emitting diode and converged by the condenser lens **331**.

(60) In some embodiments, as shown in FIGS. **3** and **4**, the condenser lens **331** and the lens connector **332** are integrally formed.

(61) Specifically, the condenser lens **331** and the lens connector **332** are integrally formed, for example, formed by the same embossing process to reduce the manufacturing process.

#### Embodiment 3

(62) This embodiment is the same as or similar to Embodiment 2, except the features of the display panel **1000** described below. References are made in FIG. **3**.

(63) In some embodiments, as shown in FIG. **3**, the first light-shielding layer **31** is disposed on a surface of the lens connector **332** close to the substrate **10** and between adjacent condenser lenses **331**.

(64) Specifically, in an embodiment, as shown in FIG. **3**, the positional relationship between the first light-shielding layer **31** and the condenser lens layer **33** is illustrated. The first light-shielding layer **31** is disposed on the surface of the lens connector **332** close to the substrate **10**. In this case,

the condenser lens layer **33** is firstly disposed or manufactured on the main body **301**, and then the first light-shielding layer **31** is disposed or manufactured on the condenser lens layer. The manufacturing process is simple and the production cost is low. The position between the adjacent condenser lenses **331** provides the accommodation space for the first light-shielding layer **31**. The first light-shielding layer **31** can be formed by an ink jet printing process or the like, so that the manufacturing process of the first light-shielding layer **31** is also simple.

(65) In the present embodiment, an implementation of the embodiment shown in FIG. **3** is provided. The first light-shielding layer **31** is provided on the surface of the lens connector **332** close to the substrate **10**, and has the effect on a simple manufacturing process.

#### Embodiment 4

(66) This embodiment is the same as or similar to Embodiment 2, except the features of the display panel **1000** described below. References are made in FIG. **4**.

(67) In some embodiments, the first light-shielding layer **31** is disposed on a surface of the lens connector **332** away from the substrate **10**.

(68) Specifically, the first light-shielding layer **31** is disposed on the surface of the lens connector **332** away from the substrate **10**. The first light-shielding layer **31** is disposed on a surface of the main body **301** close to the substrate **10**, and the lens connector **332** covers an surface of the first light-shielding layer **31** close the substrate **10**.

(69) Specifically, the first light-shielding layer **31** is disposed on a surface of the lens connector **332** away from the substrate **10**, and the first light-shielding layer **31** is disposed between the lens connector **332** and the main body **301**.

(70) Specifically, in an embodiment, as shown in FIG. **4**, the positional relationship between the first light-shielding layer **31** and the condenser lens layer **33** is illustrated. The lens connector **332** covers one side surface of the first light-shielding layer **31** close to the substrate. In this case, the first light-shielding layer **31** is first provided or manufactured on the main body **301**, and then the condenser lens layer **33** is provided or manufactured on the first light-shielding layer **31**. This manufacturing process is simple and the production cost is low.

(71) Specifically, the lens connector **332** covers a surface of the first light-shielding layer **31** close to the substrate **10**. A height of the lens connector **332** from the main body **301** is greater than a height of the first light-shielding layer **31** from the main body **301**. The lens connector **332** can protect the first light-shielding layer **31** from peeling off from the main body **301**.

(72) In the present embodiment, an implementation of the embodiment shown in FIG. **4** is provided. The lens connector **332** covers the surface of the first light-shielding layer **31** close to the substrate **10**, so that the lens connector **332** can protect the first light-shielding layer **31** and prevent the first light-shielding layer **31** from peeling off from the main body **301**.

#### Embodiment 5

(73) This embodiment is the same as or similar to Embodiment 1, except the features of the display panel **1000** described below. References are made in FIG. **5**.

(74) In some embodiments, as shown in FIG. **5**, the cover plate **30** further includes a first film layer **35** which is made of a hydrophobic material. The first film layer **35** is disposed a surface of the first light-shielding layer **31** close to the substrate. The first film layer **35** includes a plurality of fourth openings **352** respectively corresponding to the plurality of first openings **312**. The orthographic projection of the first film layer **35** on the main body **301** covers the orthographic projection of the first light-shielding layer **31** on the main body **301**, and the condenser lens **331** is filled in the corresponding fourth opening **352**.

(75) Specifically, the first film layer **35** is disposed on the surface of the first light-shielding layer **31** close to the substrate **10**, that is, the first film layer **35** covers the surface of the first light-shielding layer **31** close to the substrate **10**.

(76) Specifically, the first film layer **351** includes a plurality of first film layer members **351** and a plurality of fourth openings **352**, wherein the first film layer members **351** cover the surfaces of the

first light-shielding members **311** close to the substrate **10**, respectively. Each of the first film layer members **351** also covers the side walls of a respective one of the first light-shielding members **311**.

(77) Specifically, the cover plate **30** further includes a first film layer **35** which is made of a hydrophobic material. The material of the first film layer **35** may include poly tetra fluoroethylene (PTFE, also referred as Teflon), and other hydrophobic material.

(78) Specifically, the first film layer **35** includes a plurality of fourth openings **352** corresponding to the plurality of first openings **312**. The orthographic projection of the first film layer **35** on the main body **301** covers the orthographic projection of the first light-shielding layer **31** on the main body **301**. The first film layer **35** covers the first light-shielding members **311** of the first light-shielding layer **31**, instead covering the first openings **312** of the first light-shielding layer **31**.

(79) Specifically, the first film layer **35** covers the side walls of the first light-shielding members **311** at the portion of the first opening **312**.

(80) Specifically, the plurality of fourth openings **352** correspond to the plurality of first openings **312**, respectively. Each of the fourth openings **352** may be substantially overlapped with the respective one of the fourth openings **352**.

(81) Specifically, the condenser lens **331** is further provided to fill the fourth opening **352**. This is, the condenser lens **331** is provided to fill the first opening **312** and the fourth opening **352**.

(82) Specifically, the first light-shielding layer **31** is disposed on the surface of the main body **301** close to the substrate **10**, and the first film layer **35** covers the surface of the first light-shielding layer **31** close to the substrate **10**.

(83) In this embodiment, the display panel **1000** has a structure obtained from the following. Firstly, the first light-shielding layer **31** is formed or manufactured on the main body **301**, then the first film layer **35** is formed or manufactured on the first light-shielding layer **31**, and then the condenser lens **331** is formed in the first opening **312** and the fourth opening **352**. The condenser lens **331** may be formed by ink jet printing. The first film layer **35** is made of a hydrophobic material, and the first film layer **35** covers the side walls of the first light-shielding members **331**. The condenser lens **331** is in contact with the first film layer **35**. Since the polarity of the first film layer **35** is opposite to the polarity of the material of the condenser lens **331**, the material of the condenser lens **331** helps to form the condenser lens **331** having a structure such as a convex sphere or the like.

#### Embodiment 6

(84) This embodiment is the same as or similar to the above embodiment, except the features the display panel **1000** described below.

(85) In some embodiments, the cover plate **30** further includes a first protective layer **34** disposed on a side of the main body **301** away from the substrate **10**, and the first protective layer **34** covers a surface of the second light-shielding layer **32** away from the substrate **10**.

(86) Specifically, the first protective layer **34** covers the surface of the second light-shielding layer **32** away from the substrate **10**, and a height of the first protective layer **34** from the main body is greater than a height of the second light-shielding layer **32** from the main body.

(87) Specifically, the first protective layer **34** covers on the second light-shielding layer **32**, thereby serving to protect the second light-shielding layer **32**, preventing the second light-shielding layer **32** from peeling off from the main body **301**, and preventing an external object from scratching or hitting the second light-shielding layer **32**.

(88) Specifically, the material of the first protective layer **34** may include polyimide (PI), silica gel, and the like.

(89) In some embodiments, the display panel **1000** further includes a support post **402** disposed between the cover plate **30** and the substrate **10**.

(90) Specifically, the support post **402** supports the cover plate **30** and the base plate **10** to maintain a predetermined distance between the support cover plate **30** and the base plate **10**.

- (91) Specifically, the support post **402** supports the cover plate **30** and the substrate **10** to keep the condenser lens **331** separated from or uncontacted with the light-emitting diode **20**, thereby improving the light convergence effect of the condenser lens **331**.
- (92) In some embodiments, as shown in FIGS. **3** and **4**, the display panel **1000** further includes a support post **402** disposed between the cover plate **30** and the substrate **10**, and the condenser lens layer **33** and the support post **402** are integrally formed.
- (93) Specifically, in the embodiment shown in FIG. **3** or Embodiment 3, and in the embodiment shown in FIG. **4** or Embodiment 4, the condenser lens layer **33** and the support post **402** may be integrally formed. For example, the condenser lens layer **33** and the support post **402** are formed by the same embossing process, thereby simplifying the manufacturing process. The embossing process may be a die embossing process or a hot embossing process.
- (94) Specifically, in the embodiment shown in FIG. **3** or Embodiment 3, at the area of the lens connector **332** corresponding to the support post **402**, the first light-shielding member **311** is disposed parallel to the support post **402**, or no first light-shielding member **311** is provided.
- (95) In some embodiments, the orthographic projection of the first opening **312** on the substrate **10** overlaps with the orthographic projection of the corresponding second opening **322** on the substrate **10**.
- (96) Specifically, the first opening **312** and the second opening **322** function to transmit the lights emitted by the corresponding light-emitting diodes. The first light-shielding member **311** of the first light-shielding layer **31** and the second light-shielding member **321** of the second light-shielding layer **32** function to block the lights emitted from adjacent light-emitting diodes. The orthographic projection of the first opening **312** on the substrate **10** overlaps with the orthographic projection of the corresponding second opening **322** on the substrate **10**. Thus, the light-shielding effect of the first light-shielding member **311** of the first light-shielding layer **31** and the second light-shielding member **321** of the corresponding second light-shielding layer **32** is more sufficient, and the light transmission efficiency of the first opening **312** and the corresponding second opening **322** is greater, thereby preventing the light-shielding effect and the light transmission effect from being reduced due to the misalignment of the first light-shielding layer **31** and the second light-shielding layer **32**.

#### Embodiment 7

- (97) Referring to FIG. **6** to FIG. **10**, FIG. **6** is a schematic block diagram of a manufacturing method for display panel according to an embodiment of the present disclosure; FIG. **7** is a first process diagram of a manufacturing method for display panel according to an embodiment of the present disclosure; FIG. **8** is a second process diagram of a manufacturing method for display panel according to an embodiment of the present disclosure; FIG. **9** is a third process diagram of a manufacturing method for display panel according to an embodiment of the present disclosure; and FIG. **10** is a schematic block diagram of another manufacturing method for display panel according to an embodiment of the present disclosure. The step numerals in FIG. **6** and FIG. **10** are merely for ease of explanation of the manufacturing method for the display panel, and do not constitute a limitation on the manufacturing sequence.
- (98) The present embodiment provides a manufacturing method for display panel. The display panel **1000** according to any one of the above embodiments may be manufactured by the manufacturing method. As shown in FIG. **6**, the manufacturing method for display panel includes the steps **S100**, **S200**, **S300**, and **S400**. Step **S100**: providing a main body.
- (99) Specifically, as shown in FIG. **7**, a main body **301** is provided. Step **S200**: forming a cover plate by forming a first light-shielding layer on a side of the main body and a second light-shielding layer on the other side of the main body, wherein the first light-shielding layer includes a plurality of first openings, and the second light-shielding layer includes a plurality of second openings.
- (100) Specifically, as shown in FIG. **8**, a first light-shielding layer **31** is formed on a side of the main body **301**, wherein the first light-shielding layer **31** includes a plurality of first openings **312**.

second light-shielding layer **32** is formed on the other side of the main body **301**, and the second light-shielding layer **32** includes a plurality of second openings **322**. As such, a cover plate **30** is formed. Step **S300**: providing a substrate on which a plurality of light-emitting diodes are disposed in an array.

(101) Specifically, as shown in FIG. **9**, a substrate **10** is provided, and a plurality of array-light-emitting diodes **20** are disposed in an array on the substrate **10**. Step **S400**: packaging the cover plate on the substrate, wherein the first light-shielding layer is disposed on a side of the main body close to the substrate, the first openings are disposed corresponding to the second openings, respectively; the first openings are disposed corresponding to the light-emitting diodes, respectively; and the second openings are disposed corresponding to the light-emitting diodes, respectively.

(102) Specifically, as shown in FIGS. **3**, **4**, and **5**, the cover plate is packaged on the substrate **10**. The first light-shielding layer **31** is disposed on a side of the main body **301** close to the substrate **10**. The first openings **312** are disposed corresponding to the second openings **322**, respectively. The first openings **312** are disposed corresponding to the light-emitting diodes **20**, respectively; and the second openings **322** are disposed corresponding to the light-emitting diodes **20**, respectively.

(103) In some embodiments, as shown in FIG. **10**, the step **S500** is further included before or after “forming the first light-shielding layer on a side of the main body”. Step **S500**: forming a condenser lens layer on the main body, wherein the condenser lens layer includes a plurality of condenser lenses, the condenser lenses are disposed in at least the first openings, and the condenser lenses are opposite to the light-emitting diodes after packaging the cover plate on the substrate.

(104) Specifically, as shown in FIG. **8**, before or after the “forming the first light-shielding layer **31** on a side of the main body **301**”, the method further includes the step **S500** of forming a condenser lens layer **33** on the main body **301**, wherein the condenser lens layer **33** includes a plurality of condenser lenses **331**, the condenser lenses **331** are disposed in at least the first openings **312**.

(105) Specifically, as shown in FIGS. **3**, **4**, and **5**, the condenser lenses **331** are opposite to the light-emitting diodes **20** after the cover plate **30** is packaged on the substrate **10**.

(106) In some embodiments, the condenser lens layer further includes a plurality of lens connectors formed on the main body. Each of the lens connectors connects the adjacent condenser lenses which correspond to two adjacent first openings. A height of the condenser lens from the main body is greater than a height of the lens connector from the main body. The condenser lens and the lens connector are formed by the same embossing process.

(107) Specifically, as shown in FIGS. **3** and **4**, the condenser lens layer **33** further includes a plurality of lens connectors **332** formed on the main body **301**. Each of the lens connectors **332** connects adjacent condenser lenses **331**, and wherein the adjacent condenser lenses **331** correspond to two adjacent first openings **312**, respectively. A height of the condenser lens **331** from the main body **301** is greater than a height of the lens connector **332** from the main body **301**. The condenser lens **331** and the lens connector **332** are formed by the same embossing process, so that the manufacturing process for the condenser lens layer **33** is simple.

#### Embodiment 8

(108) This embodiment is similar to Embodiment 7, a manufacturing method for the display panel **1000** shown in FIG. **3** or Embodiment 3 is further explained, but the manufacturing method is not limited thereto.

(109) Referring to FIG. **11** to FIG. **17**, FIG. **11** is a first process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure; FIG. **12** is a second process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure; FIG. **13** is a third process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure; FIG. **14** is a fourth process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure; FIG. **15** is a fifth process diagram of a manufacturing method for display panel

according to a third embodiment of the present disclosure; FIG. 16 is a sixth process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure; and FIG. 17 is a seventh process diagram of a manufacturing method for display panel according to a third embodiment of the present disclosure.

(110) In this embodiment, the manufacturing method for the display panel **1000** according to Embodiment 3 or FIG. 3 is mainly described with reference to steps **S200** and **S500** in Embodiment 7.

(111) In step **S200**, a method of forming the first light-shielding layer **31** on a side of the main body **301** includes: as shown in FIG. 11, forming a first light-shielding layer material **41** on the main body **301**; as shown in FIG. 12, forming a first light-shielding layer presetting pattern by a first light-shielding layer embossing die **51** in an embossing process, wherein the first light-shielding layer embossing die **51** includes a die body, and a presetting projection **511** for forming a presetting opening **403** in the first light-shielding layer presetting pattern; and as shown in FIG. 13, forming the first light-shielding layer **31** by an ink jet printing process using a first light-shielding layer ink jet apparatus **52**.

(112) In steps **S200** and **S500**, the method of forming the second light-shielding layer **32** on the other side of the main body **301** and forming the condenser lens layer **33** on the main body **301** includes: forming a condenser lens layer **33** firstly, and then forming a second light-shielding layer **32**. The method of forming a condenser lens layer **33** firstly includes: as shown in FIG. 14, forming a condenser lens layer material **61** on the other side of the main body **301**; as shown in FIG. 15 and FIG. 16, forming a condenser lens layer **33** in an embossing process by a condenser lens layer embossing die **71**, wherein the condenser lens layer embossing die **71** includes a first pattern **701** corresponding to the condenser lens **331** and a second pattern **702** corresponding to the lens connector **332**; as shown in FIG. 17, forming the second light-shielding layer **32** on the lens connector **332** by a process such as ink jet printing. It should be noted that the condenser lens layer embossing die **71** may also include a first pattern **701** corresponding to the condenser lens **331**, a second pattern **702** corresponding to the lens connector **332**, and a third pattern **703** corresponding to the support post **402**. The condenser lens **331**, the lens connector **332**, and the support post **402** are formed simultaneously by the same embossing process, thereby simplifying the manufacturing process.

#### Embodiment 9

(113) This embodiment is similar to Embodiment 7, a manufacturing method for the display panel **1000** shown in FIG. 4 or Embodiment 4 is further explained, but the manufacturing method is not limited thereto.

(114) Referring to FIG. 18 to FIG. 21, FIG. 18 is a first process diagram of a manufacturing method for display panel according to a fourth embodiment of the present disclosure; FIG. 19 is a second process diagram of a manufacturing method for display panel according to a fourth embodiment of the present disclosure; FIG. 20 is a third process diagram of a manufacturing method for display panel according to a fourth embodiment of the present disclosure; and FIG. 21 is a fourth process diagram of a manufacturing method for display panel according to a fourth embodiment of the present disclosure.

(115) In this embodiment, the manufacturing method for the display panel **1000** according to Embodiment 4 or FIG. 4 is mainly described with reference to steps **S200** and **S500** in Embodiment 7.

(116) In step **S200**, a method of forming the first light-shielding layer **31** on a side of the main body **301** includes: forming a first light-shielding layer **31** on the main body **301** by an etching process, wherein a mask **81** of the first light-shielding layer may be used in the etching process, and the mask **81** of the first light-shielding layer has a mask pattern **801** corresponding to the first light-shielding layer.

(117) In steps **S200** and **S500**, the method of forming the second light-shielding layer **32** on the

other side of the main body **301** and forming the condenser lens layer **33** on the main body **301** includes: forming a second light-shielding layer **32** firstly, and then forming a condenser lens layer **33**. The method of forming the second light-shielding layer **32** firstly includes an embossing process or an etching process, which is not limited herein. The method for then forming a condenser lens layer **33** comprises: as shown in FIG. **19**, forming a condenser lens layer material **61** on the other side of the main body **301**; as shown in FIGS. **20** and **21**, forming a condenser lens layer **33** in an embossing process by a condenser lens layer embossing die **71**, wherein the condenser lens layer embossing die **71** includes a first pattern **701** corresponding to the condenser lens **331** and a second pattern **702** corresponding to the lens connector **332**. It should be noted that the condenser lens layer embossing die **71** may also include a first pattern **701** corresponding to the condenser lens **331**, a second pattern **702** corresponding to the lens connector **332**, and a third pattern **703** corresponding to the support post **402**. The condenser lens **331**, the lens connector **332**, and the support post **402** are formed simultaneously by the same embossing process, thereby simplifying the manufacturing process.

#### Embodiment 10

(118) This embodiment is similar to Embodiment 7, a manufacturing method for the display panel **1000** shown in FIG. **5** or Embodiment 5 is further explained, but the manufacturing method is not limited thereto.

(119) Referring to FIG. **22** to FIG. **24**, FIG. **22** is a first process diagram of a manufacturing method for display panel according to a fifth embodiment of the present disclosure; FIG. **23** is a second process diagram of a manufacturing method for display panel according to a fifth embodiment of the present disclosure; and FIG. **24** is a third process diagram of a manufacturing method for display panel according to a fifth embodiment of the present disclosure.

(120) In this embodiment, the manufacturing method for the display panel **1000** according to Embodiment 5 or FIG. **5** is mainly described with reference to steps **S200** and **S500** in Embodiment 7.

(121) In step **S200**, a method of forming the first light-shielding layer **31** on a side of the main body **301** includes an embossing process or an etching process, which is not limited herein.

(122) In steps **S200** and **S500**, the method of forming the second light-shielding layer **32** on the other side of the main body **301** and forming the condenser lens layer **33** on the main body **301** includes: forming a second light-shielding layer **32** firstly, and then forming a condenser lens layer **33**. The method of forming a second light-shielding layer **32** firstly includes an embossing process or an etching process, as shown in FIG. **22**, and is not limited herein. The method of then forming a condenser lens layer **33** includes: as shown in FIG. **23**, forming a first film layer **35** on the second light-shielding layer **32**, wherein the first film layer **35** may be formed by an etching process and the like, and the structure and characteristics refer to Embodiment 5. As shown in FIG. **24**, the method of forming the condenser lens **331** may be inkjet printing, the material of the condenser lens **331** is inkjet printed in the fourth opening **352** of the first film layer **35**, wherein the first film layer **35** is made of a hydrophobic material. The first film layer **35** covers the side wall of the first light-shielding members **311** at the portion of the first opening **312**.

(123) It should be noted that, in the display panel **1000** according to any one of the above embodiments, the support post **402** may be formed on the substrate **10**, wherein references are made to FIG. **25** which is a schematic diagram of the substrate according to an embodiment of the present disclosure.

(124) It should be noted that, as shown in FIGS. **3**, **4** and **5**, in the display panel **1000** according to any one of the above-described embodiments, a packaging adhesive or a sealant **401** may be provided between the cover plate **30** and the substrate **10** to seal or package the cover plate and the substrate **10**.

(125) Referring to FIG. **26**, FIG. **27** and FIG. **28**, FIG. **26** is a schematic diagram of a light convergence effect of a condenser lens according to an embodiment of the present disclosure; FIG.

27 is a schematic diagram of exit angles of first lights emitted by a light-emitting diode according to an embodiment of the present disclosure; FIG. 28 is a schematic diagram of exit angles of second lights emitted after convergence by a condenser lens according to an embodiment of the present disclosure. As shown in FIG. 26, the light-emitting diode 20 emits the first lights 901 at different exit angles, causing different viewing angles of the first lights 901. As shown in FIG. 26, the condenser lens converges the first lights 901 to emit the second lights 902 at exit angles in a small range, reducing the lights emitted at a large-viewing angle. For example, the lights emitted over 60 degrees which is a large-viewing angle are reduced. FIG. 27 shows different viewing angles correspond to different light intensity 1 of the first lights 901, and FIG. 28 shows different viewing angles correspond to different light intensity 2 of the first lights 902. From FIG. 27 and FIG. 28, light intensity in a preset range of viewing angles is increased.

(126) The display panel and the manufacturing method for display panel provided in the embodiments of the present disclosure are described in detail above. The principles and implementation of the present disclosure are described herein by applying specific examples. The description of the above embodiments is only used to help understand the method and the core idea of the present disclosure. At the same time, for those skilled in the art, according to the idea of the present disclosure, there will be some changes in specific embodiments and disclosure scope. In conclusion, the contents of the present specification shall not be construed as limiting the present disclosure.

## Claims

1. A display panel, comprising: a substrate; a plurality of light-emitting diodes disposed on the substrate in an array; and a cover plate disposed on a side of each of the plurality of light-emitting diodes away from the substrate; wherein the cover plate comprises a main body, a first light-shielding layer disposed on a side of the main body close to the substrate, and a second light-shielding layer disposed on a side of the main body away from the substrate; wherein the first light-shielding layer includes a plurality of first openings, the second light-shielding layer includes a plurality of second openings; wherein the plurality of first openings are disposed corresponding to the plurality of second openings, respectively, the plurality of first openings are disposed corresponding to the plurality of light-emitting diodes, respectively, and the plurality of second openings are disposed corresponding to the plurality of light-emitting diodes, respectively; wherein the cover plate further comprises: a condenser lens layer disposed on the side of the main body close to the substrate, wherein the condenser lens layer comprises a plurality of condenser lenses disposed within the plurality of first openings, and the plurality of condenser lenses are opposite to the plurality of light-emitting diodes.
2. The display panel of claim 1, wherein the condenser lens layer further comprises a plurality of lens connectors disposed on the main body, each of the plurality of lens connectors connects adjacent condenser lenses of the plurality of condenser lenses, and a height of each of the plurality of condenser lenses from the main body is greater than a height of the lens connector from the main body.
3. The display panel of claim 2, wherein the condenser lens and the lens connector are integrally formed.
4. The display panel of claim 3, further comprising a support post disposed between the cover plate and the substrate, wherein the condenser lens layer and the support post are integrally formed.
5. The display panel of claim 2, wherein the first light-shielding layer is disposed on a surface of the lens connector close to the substrate and between the adjacent condenser lenses.
6. The display panel of claim 5, further comprising a support post disposed between the cover plate and the substrate, wherein the condenser lens layer and the support post are integrally formed.
7. The display panel of claim 2, wherein the first light-shielding layer is disposed on a surface of



the lens connector away from the substrate.

8. The display panel of claim 7, further comprising a support post disposed between the cover plate and the substrate, wherein the condenser lens layer and the support post are integrally formed.

9. The display panel of claim 2, wherein the cover plate further comprises: a first protective layer disposed on a side of the main body away from the substrate, wherein the first protective layer covers a surface of the second light-shielding layer away from the substrate.

10. The display panel of claim 2, further comprising a support post disposed between the cover plate and the substrate, wherein the condenser lens layer and the support post are integrally formed.

11. The display panel of claim 1, wherein the cover plate further comprises a first film layer which is made of a hydrophobic material, the first film layer is disposed on a surface of the first light-shielding layer close to the substrate, wherein the first film layer comprises a plurality of fourth openings corresponding to the plurality of first openings, respectively, an orthographic projection of the first film layer on the main body covers an orthographic projection of the first light-shielding layer on the main body, and the plurality of condenser lens are disposed in the plurality of fourth openings.

12. The display panel of claim 1, wherein the cover plate further comprises: a first protective layer disposed on a side of the main body away from the substrate, wherein the first protective layer covers a surface of the second light-shielding layer away from the substrate.

13. The display panel of claim 1, wherein the cover plate further comprises: a first protective layer disposed on a side of the main body away from the substrate, wherein the first protective layer covers a surface of the second light-shielding layer away from the substrate.

14. The display panel of claim 1, further comprising a support post disposed between the cover plate and the substrate.

15. The display panel of claim 1, wherein an orthographic projection of each of the plurality of first openings on the substrate overlaps with an orthographic projection of a respective one of the plurality of second openings on the substrate.

16. A manufacturing method for display panel, comprising: providing a main body; forming a cover plate by forming a first light-shielding layer on a side of the main body and a second light-shielding layer on another side of the main body, wherein the first light-shielding layer comprises a plurality of first openings, and the second light-shielding layer comprises a plurality of second openings; providing a substrate on which a plurality of light-emitting diodes are disposed in an array; and packaging the cover plate on the substrate, wherein the first light-shielding layer is disposed on a side of the main body close to the substrate, the plurality of first openings are disposed corresponding to the plurality of second openings, respectively, the plurality of first openings are disposed corresponding to the plurality of light-emitting diodes, respectively, and the plurality of second openings are disposed corresponding to the plurality of light-emitting diodes, respectively; before or after forming the first light-shielding layer on the side of the main body, the method comprises: forming a condenser lens layer on the main body, wherein the condenser lens layer includes a plurality of condenser lenses, the condenser lenses are disposed at least in the plurality of first openings; and the plurality of condenser lenses are opposite to the plurality of light-emitting diodes after packaging the cover plate on the substrate; wherein the condenser lens layer further comprises a plurality of lens connectors disposed on the main body, each of the plurality of lens connectors connects adjacent condenser lenses of the plurality of condenser lenses, a height of each of the plurality of condenser lenses from the main body is greater than a height of the lens connector from the main body; and the condenser lens and the lens connector are formed by a same embossing process.

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