# US Patent & Trademark Office Patent Public Search | Text View

United States Patent

Kind Code

B2
Date of Patent

Inventor(s)

12392197

August 19, 2025

Mora; Daniel C. et al.

# Ladder, top and method

#### Abstract

A ladder having a first rail. The ladder having a second rail. The ladder having a plastic top directly attached to the first rail and second rail with fasteners. The top having a first side and a second side. The first side having a gap with a surface with a V so a corner can fit into the V when the top leans against the corner. The surface of the first side having a first notch in the gap so a first rectangular plank can fit into the first notch when the top leans against the plank. The first notch having a width slightly larger than a width of the first plank. A ladder top. A method for using a ladder.

Inventors: Mora; Daniel C. (Transfer, PA), Beggs; Robert D. (Stoneboro, PA), Lentine; Tek

(Greenville, PA), Dangrow; Joseph C. (Mercer, PA), Field; Adam C. (Cochranton,

PA), Sedlacek; Brent (Elmhurst, IL)

**Applicant: Werner Co.** (Greenville, PA)

Family ID: 1000008765793

Assignee: Werner Co. (Greenville, PA)

Appl. No.: 16/839994

Filed: April 03, 2020

### **Prior Publication Data**

**Document Identifier**US 20200232280 A1

Publication Date
Jul. 23, 2020

# **Related U.S. Application Data**

continuation parent-doc US 15395397 20161230 US 10612305 child-doc US 16839994

### **Publication Classification**

Int. Cl.: E06C7/48 (20060101); E06C1/04 (20060101); E06C1/14 (20060101); E06C1/18

(20060101); **E06C7/14** (20060101)

**U.S. Cl.:** 

CPC **E06C7/482** (20130101); **E06C1/04** (20130101); **E06C1/14** (20130101); **E06C1/18** 

(20130101); E06C7/14 (20130101)

### **Field of Classification Search**

**CPC:** E06C (7/482); E06C (7/14); E06C (1/04); E06C (1/14); E06C (1/18); B29C (45/14);

B60R (11/00); B60R (1/04); B60R (2011/004); B60R (13/02)

### **References Cited**

#### **U.S. PATENT DOCUMENTS**

C.U. ITHILITI	OCCIVILITIE			
Patent No.	<b>Issued Date</b>	<b>Patentee Name</b>	U.S. Cl.	CPC
1553279	12/1924	Wirth	182/123	E06C 7/482
1994369	12/1934	Risser	182/206	E06C 7/48
2808975	12/1956	Palmquist	182/120	E06C 7/482
2870948	12/1958	Lundgren	182/214	E06C 7/48
3062319	12/1961	Wright	182/108	E06C 7/48
3715012	12/1972	Perry	182/214	E06C 7/48
4139664	12/1978	Wenrick	428/156	B29C 65/606
4363378	12/1981	Williams	182/206	E06C 7/48
4899970	12/1989	Berzina	248/210	E06C 7/14
5259480	12/1992	Bartnicki	182/129	E06C 7/14
5267632	12/1992	Mintz	182/163	A01M 31/02
5358070	12/1993	Bartnicki	N/A	N/A
5460241	12/1994	LaBelle	182/121	E06C 7/16
5573081	12/1995	Bartnicki	182/129	E06C 7/14
5622238	12/1996	Farmer	182/214	E06C 1/34
5810406	12/1997	Reid, Jr.	N/A	N/A
5850894	12/1997	Busenhart	182/214	E06C 7/48
D404503	12/1998	Bell	D25/68	N/A
D413990	12/1998	Bartnicki	N/A	N/A
D422717	12/1999	Bartnicki	D25/68	N/A
D447818	12/2000	Weber	D25/68	N/A
6443260	12/2001	Katz	248/238	E06C 7/14
6443261	12/2001	Gibson	182/104	E06C 7/14
6536557	12/2002	Gibson	182/161	E06C 7/14
6691825	12/2003	Haig	248/238	E06C 7/14
6729441	12/2003	Nahlen	182/206	E06C 7/48
6823998	12/2003	Fabregas	211/70.6	B25H 3/06
D530025	12/2005	Patton	D25/68	N/A
D531322	12/2005	Patton	N/A	N/A
7159694	12/2006	Gibson	182/161	E06C 1/393
D548364	12/2006	Skubic	D25/64	N/A
D548855	12/2006	Meyers	N/A	N/A

D549356	12/2006	Gibson	D25/68	N/A
7264084	12/2006	Switzer	248/238	E06C 7/14
D564677	12/2007	Farber	D25/68	N/A
D597685	12/2008	Gibson	D25/68	E06C 7/14
7575097	12/2008	Sheridan	182/206	E06C 7/482
7753170	12/2009	Gibson	248/210	E06C 7/482
D627487	12/2009	Lopez	D25/68	N/A
7984790	12/2010	Meyers	182/163	E06C 1/393
8011476	12/2010	Alcon	182/116	E06C 7/16
8186481	12/2011	Moss	182/25	E06C 7/50
8210313	12/2011	Astor	182/129	E06C 7/14
8272478	12/2011	Astor	248/238	E06C 7/14
8376085	12/2012	Astor	248/238	E06C 7/14
8596454	12/2012	Carlson	248/210	B25H 3/06
8997932	12/2014	Ochoa	182/116	E06C 7/48
9359819	12/2015	Valadez	N/A	E06C 7/14
D766461	12/2015	Moss	D25/64	N/A
D766462	12/2015	Moss	D25/64	N/A
9435155	12/2015	Tiber	N/A	E06C 7/46
D777350	12/2016	Moss	D25/64	N/A
9714541	12/2016	Astor	N/A	E06C 7/14
9714542	12/2016	Harcz	N/A	E06C 7/14
10030448	12/2017	Miller	N/A	E06C 7/482
10087682	12/2017	Pfeifer	N/A	B25H 3/06
10138680	12/2017	Williams	N/A	E06C 7/14
D835807	12/2017	Lentine	D25/69	N/A
10294721	12/2018	Jafarmadar	N/A	E06C 1/06
10435947	12/2018	Parker	N/A	N/A
10458183	12/2018	Tiber	N/A	B26D 7/01
10550639	12/2019	Tamez Reyes	N/A	E06C 7/50
10590703	12/2019	Parker	N/A	E06C 1/18
10597941	12/2019	Moss	N/A	E06C 1/16
10612305	12/2019	Mora	N/A	E06C 1/04
10662706	12/2019	Heffernan	N/A	E04G 5/003
D887581	12/2019	Dangrow	N/A	N/A
10781636	12/2019	Astor	N/A	E06C 7/14
D899628	12/2019	Moncada	D25/64	N/A
D905869	12/2019	Lentine	D25/68	N/A
D935053	12/2020	Lentine	N/A	N/A
2002/0108811	12/2001	Ulmschneider	182/206	E06C 7/482
2007/0181366	12/2006	Astor	182/129	E06C 7/14
2007/0181367	12/2006	Astor	182/129	E06C 7/14
2008/0017447	12/2007	Sheridan	182/107	E06C 1/34
2008/0083583	12/2007	Gibson	182/108	E06C 7/14
2009/0028336	12/2008	Goodman	N/A	N/A
2009/0283361	12/2008	Gibson	182/230	E06C 7/14
2010/0200331	12/2009	Hager	182/129	E06C 1/06
2012/0024630	12/2011	VanLaningham	182/116	A01M 31/02
2012/0097481	12/2011	Schienke	182/107	E06C 7/14
2012/0217093	12/2011	Latimer	182/129	E06C 7/14

2013/0112502	12/2012	Oliver	220/628	E06C 7/14
2013/0327593	12/2012	Perkins	182/180.1	E06C 1/14
2013/0327907	12/2012	Reitz	248/210	F16M 13/025
2014/0332316	12/2013	Tiber	83/13	E06C 7/46
2015/0090533	12/2014	Moss	182/180.1	E06C 7/14
2016/0348434	12/2015	Williams	N/A	E06C 7/14
2017/0089135	12/2016	Heffernan	N/A	E04G 5/003
2017/0130529	12/2016	Tamez Reyes	N/A	E06C 7/50
2017/0152710	12/2016	Miller	N/A	E06C 7/482
2017/0234069	12/2016	Pfeifer	248/238	B25H 3/06
2018/0163471	12/2017	Lentine	N/A	N/A
2018/0187488	12/2017	Mora	N/A	E06C 1/18
2018/0187489	12/2017	Parker	N/A	E06C 1/14
2018/0258698	12/2017	Minock	N/A	E06C 7/482
2020/0056427	12/2019	Tiber	N/A	E06C 7/14
2020/0208470	12/2019	Parker	N/A	E06C 1/18
2020/0232280	12/2019	Mora	N/A	E06C 1/04
2020/0270945	12/2019	Tamez Reyes	N/A	E06C 1/12

#### FOREIGN PATENT DOCUMENTS

Patent No.	<b>Application Date</b>	Country	CPC
2949807	12/2016	CA	N/A
183088	12/2018	CA	N/A
2207453	12/1988	GB	N/A
2207453	12/1988	GB	E06C 7/48
2297350	12/1995	GB	E06C 1/34

### OTHER PUBLICATIONS

Ladder Black Top Cap, Date first available on Aug. 24, 2023, Retrieved from internet [Oct. 4, 2024] URL: https://www.amazon.com/ Louisville-Ladder-Black-FS 1400-PK727/dp/B0CGKVB6Y8 (Year: 2023). cited by applicant

Werner Co., "Werner #1 in Ladders, Climbing Equipment," Werner Catalog 2015, p. 41, 42, back page. cited by applicant

Primary Examiner: Mattei; Brian D

Assistant Examiner: McFarland; Kathleen M.

Attorney, Agent or Firm: Fitch, Even, Tabin & Flannery LLP

## **Background/Summary**

CROSS-REFERENCE TO RELATED APPLICATIONS (1) This is a divisional of U.S. patent application Ser. No. 15/395,397 filed Dec. 30, 2016, now U.S. Pat. No. 10,612,305, which is related to U.S. design patent application Ser. No. 29/589,376 filed Dec. 30, 2016, all of which are incorporated by reference herein.

#### FIELD OF THE INVENTION

(1) The present invention is related to a top of a ladder that can stably lean against an external corner for a rectangular plank whose width is less than the width of the top. (As used herein,

references to the "present invention" or "invention" relate to exemplary embodiments and not necessarily to every embodiment encompassed by the appended claims.) More specifically, the present invention is related to a top of a ladder that can stably lean against an external corner for a rectangular plank whose width is less than the width of the top where the top has a first side with a surface and a gap, and the surface in the gap has a V to conform to the corner when the top leans against a corner, and the surface in the gap has a notch to conform to the rectangular plank when the top leans against the rectangular plank.

#### BACKGROUND OF THE INVENTION

- (2) This section is intended to introduce the reader to various aspects of the art that may be related to various aspects of the present invention. The following discussion is intended to provide information to facilitate a better understanding of the present invention. Accordingly, it should be understood that statements in the following discussion are to be read in this light, and not as admissions of prior art.
- (3) Ladders are commonly used to lean against surfaces that are wider than the width of a ladder top, or against corners. However, there are other surfaces, such as rectangular planks whose width is less than the width of a ladder top. It is desirable to be able to stably lean a ladder top against rectangular planks whose width is less than the width of the ladder top as well as external and internal corners.

### BRIEF SUMMARY OF THE INVENTION

- (4) The present invention pertains to a ladder. The ladder comprises a first rail. The ladder comprises a second rail. The ladder comprises a plastic top directly attached to the first rail and second rail with fasteners. The top having a first side and a second side. The first side having a gap with a surface with a V so a corner can fit into the V when the top leans against the corner. The surface of the first side having a first notch in the gap so a first rectangular plank can fit into the first notch when the top leans against the plank. The first notch having a width slightly larger than a width of the first plank. The top having a first cushion bonded to the first side without any mechanical fasteners.
- (5) The present invention pertains to a top for a ladder to be leaned against a first rectangular plank or an external corner. The top has a first rail and a second rail. The top comprises a middle portion having a perimeter with a first side, second side, third side and fourth side extending down from the perimeter. The first side has a gap with a surface with a V so a corner can fit into the V when the top leans against the corner. The surface of the first side having a first notch in the gap so a first rectangular plank can fit into the first notch when the top leans against the plank. The first notch has a width slightly larger than a width of the first plank. The top being one piece and made of plastic. The third side having a first fastener hole to receive a first fastener to permanently attach the first rail to the third side. The fourth side has a second fastener hole to receive a second fastener to permanently attach the second rail to the fourth side.
- (6) The present invention pertains to a method for using a ladder. The method comprises the steps of moving the ladder to a first rectangular plank. There is the step of leaning the ladder against the first rectangular plank so the rectangular plank is disposed in a first notch in a gap in a first side of a plastic top directly attached to a first rail and a second rail with fasteners. The top has a second side. The first side has the gap which has a surface with a V so a corner can fit into the V when the top leans against the corner. The surface of the first side having the first notch in the gap. The first notch having a width slightly larger than a width of the first plank.

# **Description**

#### BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING

(1) In the accompanying drawings, the preferred embodiment of the invention and preferred

- methods of practicing the invention are illustrated in which:
- (2) FIG. **1** shows an overhead view of a ladder top of the present invention.
- (3) FIG. **2** shows a ladder with the ladder top.
- (4) FIG. **3** shows an underside view of the ladder top.
- (5) FIG. **4** shows a front view of the ladder top.
- (6) FIG. **5** shows an overhead view of the ladder top against an external corner.
- (7) FIG. **6** shows an overhead view of the ladder top against a first rectangular plank.
- (8) FIG. 7 shows an overhead view of the ladder top against a second rectangular plank.
- (9) FIG. **8** is an overhead view of the ladder top against an internal corner.
- (10) FIG. **9** is an overhead view of the ladder top against a wall.
- (11) FIG. **10** is a perspective view of a stepladder of the present invention.
- (12) FIG. **11** is a perspective view of an alternative embodiment of the ladder top.
- (13) FIG. **12** is a top view of the alternative embodiment of the ladder top.
- (14) FIG. **13** is a left side view of the alternative embodiment of the ladder top.
- (15) FIG. **14** is a bottom view of the alternative embodiment of the ladder top.
- (16) FIG. **15** is a bottom view of a second alternative embodiment of the ladder top.
- (17) FIG. **16** is a front view of the second alternative embodiment of the ladder top.
- (18) FIG. **17** is a right side view of the second alternative embodiment of the ladder top.
- (19) FIG. **18** is a left side view of the second alternative embodiment of the ladder top.
- (20) FIG. **19** is an overhead view of the second alternative embodiment of the ladder top.
- (21) FIG. **20** is a rear view of the second alternative embodiment of the ladder top.
- (22) FIG. **21** shows a front perspective view of the second alternative embodiment of the ladder top.
- (23) FIG. **22** shows a rear perspective view of the second alternative embodiment of the ladder top. DETAILED DESCRIPTION OF THE INVENTION
- (24) Referring now to the drawings wherein like reference numerals refer to similar or identical parts throughout the several views, and more specifically to FIGS. 1-4, thereof, there is shown a ladder 10. The ladder 10 comprises a first rail 12. The ladder 10 comprises a second rail 14. The ladder 10 comprises a plastic top 16 directly attached to the first rail 12 and second rail 14 with fasteners 78. The top 16 has a first side 18 and a second side 20. The first side 18 has a gap 22 with a surface 24 with a V 26 so an external corner 28, as shown in FIG. 5 can fit into the V 26 when the top 16 leans against the corner 28. The surface 24 of the first side 18 has a first notch 30 in the gap 22 so a first rectangular plank 34 can fit into the first notch 30 when the top 16 leans against the plank, as shown in FIG. 6. The first notch 30 has a width slightly larger than a width of the first plank 34. The top 16 having a first cushion 70 bonded to the first side without any mechanical fasteners. As shown in FIG. 14, the cushion 70 may be connected via barbs or protrusions 134 extending through cavities or openings 135.
- (25) The first notch **30** may be in the V **26**. The surface **24** of the first side **18** may have a second notch **32** in the gap **22** having a width greater than the width of the first notch **30** so a second rectangular plank **36** having a width slightly smaller than the width of the second notch **32** can fit into the second notch **32** when the top **16** leans against the second plank **36**, as shown in FIG. **7**. The second notch **32** may be in the V **26**.
- (26) The surface **24** of the first side **18** may have a first straight segment **38**, a second straight segment **40**, a third straight segment **42**, a fourth straight segment **44**, a fifth straight segment **46**, a sixth straight segment **48**, a seventh straight segment **50** and an eighth straight segment **52**, as shown in FIG. **1**. The second straight segment **40** may directly connect with the first straight segment **38** to form a bottom **88** of the V **26**. The third straight segment **42** may directly connect with the first straight segment **38** at an angle greater than 100° and less than 170°. The fourth straight segment **44** may directly connect with the second straight segment **40** at an angle greater than 100° and less than 170°. The fifth straight segment **46** may directly connect with the third

straight segment **42** at an angle of about 90°. The sixth straight segment **48** may directly connect with the fourth straight segment **44** at an angle of about 90°. The third, fourth, fifth and sixth straight segments **42**, **44**, **46**, **48** together forming the first notch **30**.

- (27) The surface **24** of the first side **18** may have a ninth straight segment **54**, a tenth straight segment **56**, an eleventh straight segment **58** and a twelfth straight segment **60**. The eleventh straight segment **58** may directly connect with the ninth straight segment **54** at an angle of about 90°. The twelfth straight segment **60** may directly connect with the tenth straight segment **56** at an angle of about 90°. The ninth, tenth, eleventh and twelfth straight segments **54**, **56**, **58**, **60** together forming the second notch **32** in the gap **22** having a width greater than the width of the first notch **30** so the second rectangular plank **36** having a width slightly smaller than the width of the second notch **32** can fit into the second notch **32** when the top **16** leans against the second plank **36**. (28) The surface **24** of the first side **18** may have a thirteenth straight segment **62** and a fourteenth straight segment **64**. The thirteenth straight segment **62** may directly connect with the fifth straight segment **46** and the ninth straight segment **54** and is in linear alignment with the sixth straight segment **48** and the tenth straight segment **56** and is in linear alignment with the second straight segment **48** and the tenth straight segment **56** and is in linear alignment with the second straight segment **40**.
- (29) The first cushion **70** may be attached to the surface **24** of the first side **18** in the gap **22** at the thirteenth straight segment **62** and a second cushion **72** attached to the surface **24** of the first side **18** in the gap **22** at the fourteenth straight segment **64**. The first and second cushions **70**, **72** protect the corner **28** from being scratched or marred by the top **16** when the top **16** leans against the corner **28**. The top **16** may have a third side **84** directly connected to the first side **18** and the second side **20** and a fourth side **86** directly connected to the first side **18** and the second side **20**. The first rail **12** may be permanently attached with a first fastener **80** to the third side **84** and the second rail **14** maybe permanently attached with a second fastener **82**. The ladder **10** may include a third cushion **74** attached to the surface **24** of the first side **18** at the seventh straight segment **50** and a fourth cushion **76** attached to the surface **24** of the first side **18** at the eighth straight segment **52**. (30) The top **16** may have a middle portion **92** disposed between a perimeter **94** of the top **16** defined by the first, second, third and fourth sides **18**, **20**, **84**, **86**. The middle portion **92** may have a paint can indentation **96** to hold a paint can, and a tool hole **90** to hold a tool, such as a screwdriver or pliers or drill. There may be several tool holes **90** in the middle portion **92** to accommodate a number of different types of tools.
- (31) The surface **24** of the first side **18** may have a fifteenth straight segment **66** that directly connects with the third side **84** and to the seventh straight segment **50** at an angle between 20° and 70°, and a sixteenth straight segment **68** that directly connects with the fourth side **86** and the eighth straight segment **52** at an angle between 20° and 70°. As shown in FIG. **8**, the angular position of the seventh and eighth straight segments allow the seventh and eighth straight segments, and thus the top **16**, to fit stably against an internal corner **98** when the top **16** leans against an internal corner **98**. Additional cushions may be used as desired along the first side **18**. When leaning against a wide surface, such as a wall **100** as shown in FIG. **9**, the third cushion on the seventh straight segment and the fourth cushion on the eighth straight segment of the top **16** will rest against the wall **100**.
- (32) The present invention pertains to a top **16** for a ladder **10** to be leaned against a first rectangular plank **34** or an external corner **28**. The top has a first rail and a second rail. The top comprises a middle portion **92** having a perimeter **94** with a first side **18**, second side **20**, third side **84** and fourth side **86** extending down from the perimeter **94**. The first side **18** has a gap **22** with a surface **24** with a V **26** so a corner **28** can fit into the V **26** when the top **16** leans against the corner **28**. The surface **24** of the first side **18** having a first notch **30** in the gap **22** so a first rectangular plank **34** can fit into the first notch **30** when the top **16** leans against the plank **34**. The first notch **30** has a width slightly larger than a width of the first plank **34**. The top **16** being one piece and

made of plastic and the cushions made of rubber. The third side **84** having a first fastener hole **102** to receive a first fastener **80** to permanently attach the first rail **12** to the third side **84**. The fourth side **86** has a second fastener hole **104** to receive a second fastener **82** to permanently attach the second rail **14** to the fourth side **86**.

- (33) As shown in FIGS. 4 and 5, the top 16 has a first flap 120 having a rectangular shape which conforms with the shape of the top side of the first rail 12, and having a first fastener hole 102 and a second fastener hole 104 that receives a first fastener 78 and a second fastener 80, respectively, to fasten the first flap 122 to the inner top side of the first rail 12. The first flap 120 extends down from the middle portion 92 of the top 16 near to and inside of the third side 84. The third side 84 has an L shape with a flat portion 122 that lines with and turns into the first side 18, and a lower portion 124 that extends down from the flat portion 122. The second side 20 extends down from the perimeter 94 the same distance is the lower portion extends down from the perimeter and forms a smooth continuous surface with the lower portion. In the space created between the first flap 120 and the lower portion 124 the top side of the first rail 12 fits and is essentially protected somewhat on the outside from the lower portion 124 and at the front from the second side 20 and from the inside by the first flap 120. The second rail 14 is similarly attached to a second flap 130 in spaced relationship with the fourth side 86. In this manner, the top 16 attaches to the first and second rails of an extension ladder.
- (34) In this manner, the ladder top 16 can also be attached to a step ladder 140, as shown in FIG. 10, where the stepladder has a first hinge 150 that attaches to and extends from the first rail 12 and a second hinge 152 that attaches to and extends from the second rail 14. The first and second hinges are in spaced relation with the ladder top 16. A third rail 154 attaches to the first hinge 150 and a fourth rail 156 attaches to the second hinge 152. The third rail 154 in the fourth rail 156 are able to move between an open, use position, and a closed position with the first hinge 150 and second hinge 152, respectively, as is well known in the art. There are rungs attached to the third and fourth rails, as well as brackets which fold attached between the first rail 12 and the third rail 154, and between the second rail 14 and the fourth rail 156. When the stepladder is in a closed position, with the rails essentially in parallel with each other, the stepladder can be leaned on the top 16 against structures, such as described above, with the notches for planks and the V shape for an external corner and the angled corner segments for an internal corner, and be more securely kept in position without sliding or falling over.
- (35) FIGS. **11-14** show another embodiment of the top **16** that is preferably used with the stepladder embodiment. Note, there are no flaps, but instead, the first rail **12** attaches to the third side **84** with fasteners **78** extending through fastener holes in the third side **84**; and the second rail **14** attaches to the fourth side **86** with fasteners **78** extending through fastener holes in the fourth side **86**.
- (36) FIGS. **15-22** show a second alternative embodiment of the top **16** having bungee slots **180** in the third side **84** and forth side **86** for holding tools with bungee straps. In addition, a magnet **170** is completely encapsulated in the top **16**, as shown in FIGS. **15** and **19**. When the top **16** is being formed, the magnet, which is a single solid element, is placed on pins in the mold so that when the molten plastic fills the mold it encompasses the magnet.
- (37) The present invention pertains to a method for using a ladder 10. The method comprises the steps of moving the ladder 10 to a first rectangular plank 34. There is the step of leaning the ladder 10 against the first rectangular plank 34 so the rectangular plank 34 is disposed in a first notch 30 in a gap 22 in a first side 18 of a plastic top 16 directly attached to a first rail 12 and a second rail 14 with fasteners 78. The top 16 has a second side 20. The first side 18 has the gap 22 which has a surface 24 with a V 26 so a corner 28 can fit into the V 26 when the top 16 leans against the corner 28. The surface 24 of the first side 18 having the first notch 30 in the gap 22. The first notch 30 having a width slightly larger than a width of the first plank 34.
- (38) In the operation of the invention, in one embodiment, a molded top **16** fits on the upper rail

ends of the fly section of an extension ladder **10**. The top **16** has locations at its middle portion **92** to permit the temporary placement of tools when the user is working at the upper end of the ladder **10**. The back or first side **18** of the top **16** is specifically designed so that the ladder **10** may be leaned against a wide flat surface, such as a wall **100** as shown in FIG. **9**, may be leaned against an external corner **28** as shown in FIG. **5**, and may be leaned against and closely engage a rectangular plank, such as **6**" wide or **4**" wide lumber as shown in FIGS. **6** and **7**.

- (39) When leaning against an external corner **28**, the V shape of the external corner **28** fitS into the V **26** of the top **16** formed by the first straight segment **38** and the second straight segment **40**. The first straight segment **38** directly connects with the second straight segment **40**, typically at an angle of about 90°, to match a typical external corner **28**. In addition, the external corner **28**, when the top **16** is leaning against the corner **28** and the external corner **28** is in the gap **22**, the external corner **28** also contacts the first cushion **70** on the thirteenth straight segment **62**, which is in linear alignment with the first straight segment **38**, and the second cushion **72** which is on the fourteenth straight segment **64** which is in linear alignment with the second straight segment **40**. By being in linear alignment with the first and second straight segments **38**, **40**, the thirteenth straight segment **62** and the fourteenth straight segment **64**, respectively, effectively extend the length of the V **26** to provide a larger V and thus a larger surface area for the top **16** to rest against and consequently a more secure and stable fit of the top **16** with the external corner **28**.
- (40) Similarly, when the top **16** leans against an internal corner **98**, the fifteenth straight segment **66** and the sixteenth straight segment **68**, which directly connect to and form an angle of about 45° with the seventh straight segment **50** and the eighth straight segment **52**, respectively, stably rest against and align with the walls that form the internal corner **98**. In this way the top can be disposed in an internal corner for a user to use, with a greater surface area of the top **16** contacting the walls of the internal corner **98** than if the fifteenth and sixteenth straight segments did not exist or were not that about a **45°** angle relative to the seventh and eighth straight segments.
- (41) The first notch **30** and the second notch **32** are disposed in, or integrated with and break up the V **26** in the gap **22**. The first notch **30** conforms to the rectangular cross-section of a rectangular plank, such as a 4 inch wide plank. The first notch **30** is slightly larger in width than the width of the 4 inch plank so that when the top **16** leans against the 4 inch plank, the first notch **30** receives the 4 inch plank rather snuggly so there is essentially no movement between the top **16** and the 4 inch plank and the top **16** is stably positioned with the 4 inch plank.
- (42) Similarly, the second notch **32** conforms to the rectangular cross-section of a rectangular plan, such as a 6 inch wide plank. The second notch **32** is slightly larger in width than the width of the 6 inch plank so that when the top **16** leans against the 6 inch plank, the second notch **32** receives the 6 inch plank rather snuggly so there is essentially no movement between the top **16** and the 6 inch plank top **16** is stably positioned with the 6 inch plank.
- (43) Outside the gap **22** on either side of the top **16** there is a third cushion **74** and forth cushion which will contact a flat section, such as a wall, when the top **16** leans against the wall. The third and fourth cushions **74**, **76** protect the wall from being marred or scratched by the top **16** when the top **16** leans against the wall.
- (44) The ladder top **16** with the cushions or pads is formed from 2 distinct materials. A mold utilizing a rotating platen to process two materials in the same part produces the ladder top **16** with the cushions. The ladder top **16** is made of polypropylene and the soft rubber pads or cushions are made of a Thermoplastic Vulcanizate (TPV), specifically under the brand name Santoprene (TPV). In the production process, a mold for the top **16** receives the molten plastic. A removable portion of the mold creates cavities or openings **135** in the first side **18** where the cushions will ultimately be located. After the top **16** is formed, it stays in the stationary portion of the mold and the removable portion of the mold is replaced with a second removable portion of the mold. The overall mold is then closed and liquid TPV is introduced into the mold to fill the cavities that are then present in the preformed top **16**. The TPV is allowed to cool resulting in the presence of the cushions with the

- top **16**. These cushions form both mechanical and a chemical bond with the top **16**, for added strength to prevent the cushions from separating from the first side **18**. The molten TPV chemically reacts with the polypropylene to create the chemical bond, as well as with the cooling TPV forming a mechanical bond.
- (45) The rails and the rungs themselves are standard commonly available components. The width of the top **16** is preferably between 13 and 20 inches. The length of the ladder top is between 5 and 10 inches. The height of the ladder top is between 2 and 7 inches. The thickness of the ladder top is between ½ of an inch and ¾ of an inch. Buttressing (each rib being between 0.1 and 0.2 inches thick) underneath the top **16** can be utilized as shown in the figures. The ladder **10** with any of the embodiments described herein of the top **16** when leaning against a surface at 75.5° can support a load on the ladder of at least 600 pounds without failing.
- (46) Although the invention has been described in detail in the foregoing embodiments for the purpose of illustration, it is to be understood that such detail is solely for that purpose and that variations can be made therein by those skilled in the art without departing from the spirit and scope of the invention except as it may be described by the following claims.

### **Claims**

- 1. A ladder comprising: a first rail coupled to a second rail via a first plurality of rungs; a third rail coupled to a fourth rail via a second plurality of rungs and connected to the first rail and the second rail via a hinge; a ladder top coupled to at least the first rail and the second rail, wherein the ladder top includes a first end coupled to the first rail and a second end coupled to the second rail; wherein the ladder top includes a front side and a back side substantially parallel to one another and coupled to the first end and the second end, and a top surface coupled to the front side, the back side, the first end, and the second end, wherein the front side includes a notch, a flat front surface, a first flat corner surface extending obliquely between the flat front surface and the first end, and a second flat corner surface extending obliquely between the flat front surface and the second end, and four separate and spaced pads, wherein a first pad of the pads extends from the flat front surface to the first flat corner surface and a second pad of the pads extends from the flat front surface to the second flat corner surface, and wherein at least some of the four pads are configured to contact a surface to avoid marring said surface, and wherein the front side includes openings extending through the front side and configured to receive protrusions disposed on the four pads to couple the four pads to the front side.
- 2. The ladder of claim 1 wherein the notch includes two sides and one of the four pads is disposed on each side of the notch, the pads disposed on each side of the notch are angled at approximately 90 degrees from one another and configured to receive an external corner when the ladder is leaned against the external corner.
- 3. The ladder of claim 1 wherein the first pad and the second pad are configured to contact a wall when the ladder is leaned against the wall, and wherein at least a portion of the first pad and the second pad are substantially parallel to one another.
- 4. The ladder of claim 1 wherein the first pad and the second pad are configured to contact each side of an internal corner when the ladder is leaned against the internal corner.
- 5. The ladder of claim 1 wherein the four pads are coupled to the front side using adhesive.
- 6. The ladder of claim 1 wherein the four pads are coupled to the front side using the protrusions and adhesive.
- 7. The ladder of claim 1 wherein the top surface includes tool slots.
- 8. The ladder of claim 1 wherein the first pad spans approximately half of a length of each of the first flat corner surface and the second pad spans approximately half of a length of the second flat corner surface.
- 9. The ladder of claim 1 wherein the first pad and the second pad together span approximately a

full length of the front side.

- 10. The ladder of claim 1 wherein the first pad and the second pad each include at least two protrusions and the front side includes at least two corresponding openings for the at least two protrusions on each of the first pad and the second pad.
- 11. The ladder of claim 1 wherein the protrusions disposed on the pads are formed as a single piece with the respective pad.
- 12. A ladder comprising: a first rail coupled to a second rail via a first plurality of rungs; a third rail coupled to a fourth rail via a second plurality of rungs and connected to the first rail and the second rail via a hinge; a ladder top coupled to at least the first rail and the second rail, wherein the ladder top includes a first end coupled to the first rail and a second end coupled to the second rail; wherein the ladder top includes a front side and a back side substantially parallel to one another and coupled to the first end and the second end, and a top surface coupled to the front side, the back side, the first end, and the second end, wherein the front side includes a notch, a flat front surface, a first flat corner surface, and a second flat corner surface, and a plurality of pads, wherein a first pad of the plurality of pads extends from the flat front surface to the first flat corner surface and a second pad of the plurality of pads extends from the flat front surface to the second flat corner surface, and wherein at least some of the plurality of pads are configured to contact a surface to avoid marring said surface, and wherein the front side includes openings extending through the front side and configured to receive protrusions disposed on the plurality of pads to couple the plurality of pads to the front side.
- 13. The ladder of claim 12 wherein the notch includes two sides and at least some of the plurality of pads are disposed on each side of the notch, the pads disposed on each side of the notch are configured to receive an external corner when the ladder is leaned against the external corner.
- 14. The ladder of claim 12 wherein the first pad and the second pad are configured to contact a wall when the ladder is leaned against the wall.
- 15. The ladder of claim 12 wherein the first pad and the second pad are configured to contact each side of an internal corner when the ladder is leaned against the internal corner.
- 16. The ladder of claim 12 wherein the plurality of pads are coupled to the front side using adhesive.
- 17. The ladder of claim 12 wherein the plurality of pads are coupled to the front side using the protrusions and adhesive.
- 18. The ladder of claim 12 wherein the first pad spans approximately half of a length of the first flat corner surface and the second pad spans approximately half of a length of the second flat corner surface.
- 19. The ladder of claim 12 wherein the first pad and the second pad together span approximately a full length of the front side.
- 20. The ladder of claim 12 wherein the first pad and the second pad each include at least two protrusions and the front side includes at least two corresponding openings for the at least two protrusions on each of the first pad and the second pad.
- 21. The ladder of claim 12 wherein at least one of the first end and the second end include a bungee slot.
- 22. The ladder of claim 12 wherein the protrusions disposed on the plurality of pads are formed as a single piece with the respective pad.