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# Method and harvesting machine for harvesting fruits from the ground

#### **Abstract**

A method and a harvesting machine for harvesting fruit from the ground, according to which fruit is harvested by means of a harvesting device, which is configured to form a harvested material flow consisting of fruit and foreign bodies, to move the harvested material along a cleaning path and to clean the harvested material by removing the foreign bodies from the fruit; the cleaning being carried out by sending an airflow coming from above the moving path towards the harvested material.

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# **Background/Summary**

#### CROSS-REFERENCE TO RELATED APPLICATIONS

- (1) This patent application claims priority from Italian patent application no. 102020000021472 filed on Sep. 10, 2020, the entire disclosure of which is incorporated herein by reference. TECHNICAL FIELD
- (2) The invention relates to a method and to a harvesting machine for harvesting fruit from the ground.

#### BACKGROUND OF THE INVENTION

- (3) In order to harvest fruit—such as chestnuts, hazelnuts, apples, etc.—from the ground in a mechanized manner, self-propelled or towed harvesting machines are known, which comprise a cart and a harvesting device, generally known as pickup, which is mounted on board the cart and is moved along a harvesting path, where it harvests the fruit and, together with it, a plurality of foreign bodies, which are mixed with or arranged around the fruit. The harvested material is fed towards a fruit output and along a cleaning path, where the foreign bodies are progressively eliminated as much as possible.
- (4) The cleaning is generally carried out during the movement of the product on conveyor belts, by making through openings in the belts, through which at least part of the foreign bodies, such as crushed stones, sand, etc., falls—due to gravity—to the ground underneath, and/or by associating the belts with sucking devices, which suck the parts having a greater volatility, such as leaves, small branches, etc.
- (5) Even though they are used worldwide, known harvesting machines of the type described above do not fulfil the need for a more and more accurate cleaning of the harvested fruit, in order to avoid or reduce following cleaning operations, which nowadays still have to be carried out on the fruit unloaded from the machine.

#### SUMMARY OF THE INVENTION

- (6) The object of the invention is to provide a harvesting machine whose designing features solve, in a simple and economic fashion, the problem discussed above and, in particular, compared to known solutions, increase the degree of cleaning of the fruit coming out of the machine.
- (7) A further object of the invention is to provide a low-cost, compact harvesting machine, which ensures high efficiency and functional reliability.
- (8) According to the invention, there is provided a harvesting machine for harvesting fruit from the ground; the machine comprising a cart, which is configured to move on a harvesting ground in a harvesting direction; at least one picking member for picking up, from the ground, a harvested material consisting of said fruit and of foreign bodies, which are mixed with or arranged around the fruit; an output opening for the fruit; means for feeding said harvested material towards said output along a cleaning path for the harvested material and cleaning means arranged along said cleaning path in order to separate said foreign bodies from said fruit, characterised in that said cleaning means comprise blowing means, which are configured to generate an airflow for cleaning the harvested material and comprise at least one outlet for said cleaning airflow; said outlet being arranged above said cleaning path and being oriented so as to direct said cleaning airflow towards

said harvested material.

(9) The invention further relates to a method for harvesting fruit from the ground.

# **Description**

#### BRIEF DESCRIPTION OF THE DRAWINGS

- (1) The invention will now be described with reference to the accompanying drawings, which show a non-limiting embodiment thereof, wherein:
- (2) FIG. **1** shows, in side elevation, a first preferred embodiment of a harvesting machine for harvesting fruit from the ground according to the invention;
- (3) FIG. **2** shows, on a larger scale and with parts removed for greater clarity, a front portion of the harvesting machine of FIG. **1**;
- (4) FIG. **3** schematically shows, in blocks, a detail of FIG. **2**;
- (5) FIG. 4 is similar to FIG. 2 and shows a variant of a detail of FIG. 2; and
- (6) FIG. **5** schematically shows, substantially in blocks, a second embodiment of a harvesting machine according to the invention.

#### DETAILED DESCRIPTION OF THE INVENTION

- (7) In FIG. **1**, number **1** indicates, as a whole, a self-propelled harvesting machine for harvesting fruit from the ground, such as, for example, chestnuts, hazelnuts, almonds, apples, etc.
- (8) The machine **1** comprises a self-propelled or motorised cart **2**, which is designed to be moved, in use, in a harvesting direction A and on a ground S on which there is fruit to be harvested, but there also are foreign bodies, such as leaves, small branches, crushed stones, soil and dust in general.
- (9) The cart comprises a frame **3** and, in the front direction A, a front axle **4** and a rear axle **5**, at least one of them or both of them being motorised.
- (10) According to a variant which is not shown herein, the cart **2** is not self-propelled, but comprises a towing bar for the attachment of a towing tractor (which is not shown).
- (11) Regardless of whether it is self-propelled or not, the machine **1** comprises a rear container **6**, which, in the example described herein, is carried by the frame **3** in order to collect the harvested fruit coming out of an output **7**A of the machine **1**.
- (12) According to a variant, the machine **1** has no container **6** and the container **6** is arranged on board an additional cart towed by the machine **1** or following the machine **1**.
- (13) Regardless of whether it is self-propelled or carries the container **6** on board or not, the machine **1** comprises, adjacent to the front axle **4**, a known harvesting device, generically indicated with **7**, to harvest the harvesting material from the ground.
- (14) With reference to FIG. 2 and, in particular, to FIG. 4, the harvesting device 7 comprises a pickup roller 8, for example with blades, which is coupled to the frame 3 so as to rotate around a fixed horizontal axis 9 orthogonal to the harvesting direction A and is motorised by means of a hydraulic actuator or another equivalent angular actuator.
- (15) During its rotation, the pickup roller **8** forms a harvested material flow F, which it then moves backwards along a cleaning path P.
- (16) Along the cleaning path P there are arranged conveyor belts to convey the harvested material, only one of them being visible in FIGS. **2** and **3** and being indicated with **10**.
- (17) With reference to FIG. **3**, the conveyor belt **10** is arranged immediately downstream of the pickup roller **8** and comprises a belt **11** wound in a ring shape around two deflection rollers, one of them being a front roller and being indicated with **12** and the other one being a rear motorised roller and being indicated with **13**; the deflection rollers **12** and **13** can rotate around respective fixed axes **12**A and **13**A, respectively, parallel to the axis **9**.
- (18) The designing features of the belt **11** change depending on the type of fruit to be harvested.

- Generally, though not necessarily, the belt **11** has vertical through openings with dimensions that are smaller than the dimensions of the harvested fruit, so as allow at least part of the foreign bodies to fall through them, due to gravity, but prevent the fruit from doing so.
- (19) With reference to FIG. **2** and, in particular, to FIG. **5**, the machine **1** finally comprises an adjustable blowing assembly **15** to clean the harvested material picked up by the harvesting device **7** and remove at least part of the foreign bodies before they reach the delivery branch **10**A of the conveyor belt **10**.
- (20) The blowing assembly **15** comprises a known fanning unit **16**, which is schematically shown, can be adjusted so as to generate a cleaning airflow varying depending on the type of harvested material and is arranged above the moving path P of the harvested material.
- (21) The blowing assembly **15** comprises an outlet **18** arranged above the path P and configured to direct the cleaning air towards the harvested material flow during the passage of the harvested material from the harvesting device **7** to the conveyor **10**, namely during the phase in which the harvested material passes over the empty space **19** delimited by the pickup roller **8**, on one side, and by the roller **12**, on the other side.
- (22) Preferably, the outlet **18** is arranged in a space which, in the moving direction of the machine **1**, is delimited, on one side, by a vertical lying place **20** of the rotation axis **9** of the pickup roller **8** and, on the other side, by a vertical lying plane **21** of the rotation axis **12**A of the deflection roller **12**.
- (23) Conveniently, the outlet **18** is arranged closer to the deflection roller **12** than to the pickup roller **8**.
- (24) According to a variant, the outlet **18** is arranged upstream or in front of the plane **20** and is oriented so as to direct the cleaning air backwards, though always towards the harvested material flow F.
- (25) Conveniently, the outlet **18** is arranged in front of the plane **20** and at a distance from the plane **20** ranging from zero to fifty centimetres.
- (26) In any case, the outlet **18** extends crosswise to the path P. Conveniently, the outlet **18** extends in a direction parallel to the axes **9** and **12**A and substantially over the entire width of the delivery branch **10**A or of the pickup roller **8**.
- (27) Conveniently, furthermore, the outlet **18** has a constant passage section **23** in the direction parallel to the axes **9** and **12**A.
- (28) However it is made, the outlet **18** is configured to generate an air curtain or flow **25** (FIG. **2**) directed towards the harvested material flow F. Preferably, the outlet **18** is configured to generate an airflow vertically or not vertically directed downwards and parallel to the axes **9** and **12**A.
- (29) In use, the cleaning air intersect the harvested material flow F during the passage from the pickup roller **8** to the deflection roller **12**, namely when the harvested material moves in the absence of mechanical support, but only due to the thrust received by the pickup roller **8**. In this way, the cleaning air easily leads to the ground, through the passage **19**, at least part of the foreign bodies moving with the fruit before they reach the conveyor **10**, thus carrying out a first cleaning of the harvested material.
- (30) Said first cleaning is extremely effective, since, thanks to the presence of the passage **19**, there are no obstacles preventing the airflow and the foreign bodies from reaching the ground.
- (31) When the outlet **18** is arranged in front of the roller **8**, the airflow could already clean the harvested material when it is still supported by the roller **8**.
- (32) According to a variant shown in FIG. **4**, the pickup roller **8** is replaced by a known pickup conveyor **30**, which is not described in detail.
- (33) The variant shown in FIG. **5** relates to a harvesting machine **35**, which differs from the machine **1** because of a different arrangement of the blowing assembly **15** along the cleaning path P and whose parts are indicated, when possible, with the same reference numbers as the corresponding parts of the machine **1**.

- (34) The machine **35** comprises, along the cleaning path and downstream of the harvesting device **7**, two cleaning conveyors indicated with **36** and **37**. The two conveyors, which are known, are not described in detail and, for example, are similar to the conveyor **10**, are spaced apart from one another along the path P so that between them there is the empty space **19**, namely an interruption in the support surface.
- (35) Like in the machine **1**, the cleaning airflow **25** emitted by the blowing assembly **15** flows through the empty space **19**, over which the harvested material flow F passes.
- (36) According to a variant which is not shown herein, the machine **35** comprises at least two blowing assemblies arranged along the cleaning path P and in the area of relative interruptions in the support surfaces of the harvested material.
- (37) According to a further variant which is not show herein, at least one of the outlets **19** is arranged above the path P, but not in the area of the space **19** and is oriented so as to send the airflow **25** in a direction that is inclined relative to the vertical, so that the flow **25** drags the foreign bodies downwards along a non-vertical path.
- (38) Owing to the above, it is evident that machines **1** and **35** described herein can be subjected to changes and variants, without for this reason going beyond the scope of protection set forth in the independent claims.
- (39) In particular, the cleaning airflow **25** could be formed by a plurality of nozzles aligned or not aligned with one another, just like the outlet **18** could be arranged in positions other than the ones indicated above and the airflow could be oriented in a different direction than the vertical one, always in order to maximise the removal of foreign bodies as the harvested fruit or the composition/texture of the harvested material change, and the arrangement of the surfaces used to transport the harvested material could be different.

## **Claims**

- 1. A harvesting machine for harvesting fruits from the ground, the machine comprising: a cart configured to advance on the ground for harvesting along a harvesting direction; at least one picking member for picking up, from the ground, a harvested material consisting of the fruits and of foreign bodies mixed therewith, or arranged around, the fruits; an outlet opening for the fruits; and means for feeding the harvested material towards the outlet along a cleaning path for the harvested material and cleaning means arranged along the cleaning path to separate the foreign bodies from the fruits wherein the cleaning means comprise blowing means configured to generate at least one cleaning airflow for cleaning the harvested material and comprising at least one outlet for the cleaning airflow; wherein the outlet being arranged above and crosswise to the cleaning path and orientated to direct the cleaning airflow crosswise and towards the harvested material when the harvested material moves in the absence of mechanical support; wherein the picking member is a pickup roller or a pickup conveyor rotatable around a horizontal axis orthogonal to the harvesting direction and in that the means for feeding comprise a feed conveyor having an inlet delimiting with the pickup roller a passage overpassed, in use, by the harvested material fed along the cleaning path of the foreign bodies downwards; wherein the outlet is arranged above the passage and orientated to direct the cleaning airflow and the foreign bodies towards the passage; and wherein the feed conveyor is higher than the pickup roller or pickup conveyor, the pickup roller or conveyor and feed conveyor advancing the fruits in the same direction.
- 2. The machine according to claim 1, characterised in that the means for feeding comprise, along the cleaning path, at least one pair of consecutive support surfaces for supporting the harvested material and delimit between one another a downwards passage overpassed, in use, by the harvested material and a transit path of the foreign bodies; and in that the outlet is orientated to direct the cleaning airflow towards the passage.
- 3. The machine according to claim 1, wherein the outlet is orientated to direct the airflow

downwards in a substantially vertical direction.

- 4. The machine according to claim 1, wherein the feed conveyor comprises a deflection roller adjacent to the pickup roller and rotatable around an axis parallel to the axis of the pickup roller; the outlet being arranged in a space delimited by a first vertical plane of lie of the rotation axis of the pickup roller and by a second vertical plane of lie of the rotation axis of the deflection roller.
- 5. The machine according to claim 1, wherein the outlet is elongated and extends in a direction transverse to the cleaning path.
- 6. The machine according to claim 5, wherein the outlet has a section of passage constant along the transverse direction.
- 7. The machine according to claim 1, wherein the outlet is configured to generate an air curtain directed downwards and, in use, through the harvested material passing along the cleaning path.