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### RECONFIGURABLE PASSIVE TERMINAL THAT MANAGES ACCESS TO AN OPTICAL CHANNEL SPECTRUM

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#### Abstract

Aspects of the subject disclosure may include, for example, a housing that includes a first waveguide port and a second waveguide port, wherein the first waveguide port is configured for receiving an optical signal via a first optical waveguide optically coupled to the first waveguide port. The housing may include a passive optical processing module that is removably coupled to the housing and optically coupled to the first waveguide port. The passive optical processing module is configured to perform a prescribed function, e.g., filtering, upon the optical signal to obtain a processed optical signal without utilizing an electronic circuit. The second waveguide port is configured to transfer the processed optical signal to an optical waveguide external to the housing. Other embodiments are disclosed.

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## Background/Summary

CROSS-REFERENCE TO RELATED APPLICATION(S) [0001] This application is a continuation of U.S. patent application Ser. No. 17/976,947 filed Oct. 31, 2022 by Perry et al., entitled “RECONFIGURABLE PASSIVE TERMINAL THAT MANAGES ACCESS TO AN OPTICAL CHANNEL SPECTRUM.” All sections of the aforementioned application(s) are incorporated herein by reference in its entirety.

### FIELD OF THE DISCLOSURE

[0002] The subject disclosure relates to a reconfigurable passive terminal that manages access to an optical channel spectrum.

### BACKGROUND

[0003] Dedicated leased lines between specific sites have been used by telecommunications customers with a high volume of communications between those sites. Such leases generally impose tariffs based on a line length and/or maximum bit rate. Leased-line service offerings are also available for optical telecommunication services, including an option referred to as “dark fiber.” According to a dark fiber service a communications company provides an optical fiber link, but none of the equipment at either end. Any selection and/or provisioning of supporting terminal equipment is left up to the customer leasing the optical fiber. Although a communications company supplying the optical fiber link may know the distance covered by the link, they do not have access to details, including a maximum bit rate being utilized by the customer.

[0004] Other fiber applications include passive optical network (PON) system that deploy optical fiber connected between an operator's central office and customers, e.g., home users and/or businesses. A main characteristic of a PON system is the utilization of passive splitters in the fiber distribution network, which enable a single feeding fiber to serve multiple homes and small businesses. Gigabit Passive Optical Networks (GPON) represent an evolutionary development of PON technology that supports higher data rates, enhanced security, and choice of Layer 2 protocol, e.g., ATM, GEM, Ethernet, allowing GPON customers to transfer data using IP-based protocols.

[0005] Wavelength division multiplexing (WDM) represents yet another fiber-optic transmission technique that enables the use of multiple light wavelengths (or colors) to transfer data over the same optical fiber. An application of WDM allows a single optical waveguide to support multiple communication channels. Each channel utilizes a respective optical carrier operating at different respective wavelengths or frequencies on the optical spectrum. Accordingly, two or more colors of light can travel on one fiber, simultaneously, to provide contentionless sharing of the same waveguide.

[0006] The standards division of the International Telecommunication Union (ITU-T) has classified optical transmission bands (O, E, S, C, L, U) to facilitate commercial adoption of optical communications, e.g., by enabling equipment from different vendors to interoperate. The ITU-T telecommunication wavelength bands include the O-band (original band with a wavelength range from 1260 to 1360 nm), the E-band (extended band: 1360 to 1460 nm), the S-band (short wavelength band: 1460 to 1530 nm), the C-band (conventional band: 1530 to 1565 nm), the L-band (long wavelength band: 1565 to 1625 nm), and the U-band (ultra-long wavelength band: 1625 to 1675 nm).

[0007] Broadly, WDM applications may be distinguished between coarse WDM (CWDM) and dense WDM (DWDM). By way of example, spectral grids for WDM applications are provided in

International Telecommunication Union, ITU-T G.694.1. Generally, CWDM is applied in the O-band, referring to WDM systems with fewer than eight active wavelengths per fiber. Fiber transmission within the O-band experience a relatively high fiber attenuation, lending CWDM to short-range communications, with relatively wide-range frequencies having wavelengths that are spread far apart. Alternatively, DWDM is applied in the C and L-bands, which offer relatively low fiber attenuation, lending DWDM to longer-range communications, with tighter wavelength spacings to accommodate more channels onto a single fiber.

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## Description

### BRIEF DESCRIPTION OF THE DRAWINGS

[0008] Reference will now be made to the accompanying drawings, which are not necessarily drawn to scale, and wherein:

[0009] FIG. 1 is a block diagram illustrating an exemplary, non-limiting embodiment of a communications network in accordance with various aspects described herein.

[0010] FIG. 2 is a block diagram illustrating an example, non-limiting embodiment of a passive optical network (PON) functioning within the communication network of FIG. 1 in accordance with various aspects described herein.

[0011] FIG. 3 is a block diagram illustrating another example, non-limiting embodiment of PON functioning within the communication network of FIG. 1 in accordance with various aspects described herein.

[0012] FIG. 4 is a block diagram illustrating yet another example, non-limiting embodiment of PON functioning within the communication network of FIG. 1 in accordance with various aspects described herein.

[0013] FIG. 5 is a block diagram illustrating an example, non-limiting embodiment of a reconfigurable optical filter functioning within the PONs of FIG. 2 through FIG. 4 and the communication network of FIG. 1 in accordance with various aspects described herein.

[0014] FIG. 6 is a block diagram illustrating another example, non-limiting embodiment of a reconfigurable optical filter functioning within the PONs of FIG. 2 through FIG. 4 and the communication network of FIG. 1 in accordance with various aspects described herein.

[0015] FIG. 7 is a block diagram illustrating another example, non-limiting embodiment of a reconfigurable optical filter functioning within the PONs of FIG. 2 through FIG. 4 and the communication network of FIG. 1 in accordance with various aspects described herein.

[0016] FIG. 8 is a block diagram illustrating yet another example, non-limiting embodiment of a reconfigurable optical filter functioning within the PONs of FIG. 2 through FIG. 4 and the communication network of FIG. 1 in accordance with various aspects described herein.

[0017] FIG. 9 is a block diagram illustrating an example of a wavelength grid.

[0018] FIG. 10 is a block diagram illustrating example, non-limiting embodiments of operational bandwidths established by reconfigurable optical filter modules functioning within the PONs of FIG. 2 through FIG. 4 and the communication network of FIG. 1 in accordance with various aspects described herein.

[0019] FIG. 11 depicts an illustrative embodiment of a process in accordance with various aspects described herein.

### DETAILED DESCRIPTION

[0020] The subject disclosure describes, among other things, illustrative embodiments for an optical terminal assembly including a housing with optical ports connectable to outside optical fibers and at least one passive, optical processing module. The passive, optical processing module may be configured external to the housing, then inserted into the housing to function alone and/or in combination with another optical processing module to passively process optical signals

received by at least one of the optical ports. Processing of the optical signals may include, without limitation, filtering of a received optical signal to produce a filtered optical signal having a preferred arrangement of pass bands and/or stop bands. The filtering performance may be modified, e.g., selecting other pass and/or stop bands, by simply removing and replacing an optical processing module at the housing, without requiring specialized skills or tooling. Other embodiments are described in the subject disclosure.

[0021] One or more aspects of the subject disclosure include optical terminal assembly, which includes a housing defining an interior region. The housing includes a first waveguide port and a second waveguide port, wherein the first waveguide port is configured for receiving a first optical signal via a first optical waveguide optically coupled to the first waveguide port, and the second waveguide port is configured for providing a second optical signal to a second optical waveguide optically coupled to the second waveguide port. The optical terminal assembly further includes a first optical coupler located within the interior region of the housing and in optical communication with the first waveguide port and a second optical coupler also located within the interior region of the housing and in optical communication with the second waveguide port. A passive optical processing module is removably coupled to the first and second optical couplers and configured to perform a prescribed function upon the first optical signal to obtain the second optical signal without utilizing an electronic circuit.

[0022] One or more aspects of the subject disclosure include a process that includes receiving an optical signal at a first optical waveguide port of a housing of an optical terminal assembly defining an interior region, the optical signal received from an optical source external to the housing. The process further includes removably coupling a passive optical processing module to the interior region of the housing. The passive optical processing module is configured to perform a prescribed function upon the optical signal. The process further includes coupling the optical signal from the first optical waveguide port to the passive optical processing module and processing the optical signal according to the prescribed function to obtain a processed optical signal. The processed optical signal is directed to a second optical waveguide port of the housing of the optical terminal assembly, which permits the second optical waveguide port to transfer the processed optical signal to an optical waveguide external to the housing.

[0023] One or more aspects of the subject disclosure include an assembly that includes a housing having a first waveguide port and a second waveguide port. The first waveguide port is configured for receiving an optical signal via a first optical waveguide optically coupled to the first waveguide port. The assembly further includes a passive optical processing module that is removably coupled to the housing and optically coupled to the first waveguide port. The passive optical processing module is configured to perform a prescribed function upon the optical signal to obtain a processed optical signal without utilizing an electronic circuit; wherein the second waveguide port is configured to transfer the processed optical signal to an optical waveguide external to the housing.

[0024] Aspects of the subject disclosure may include, for example, a housing that includes a first waveguide port and a second waveguide port, wherein the first waveguide port is configured for receiving an optical signal via a first optical waveguide optically coupled to the first waveguide port. The housing may include a passive optical processing module that is removably coupled to the housing and optically coupled to the first waveguide port. The passive optical processing module is configured to perform a prescribed function, e.g., filtering, upon the optical signal to obtain a processed optical signal without utilizing an electronic circuit. The second waveguide port is configured to transfer the processed optical signal to an optical waveguide external to the housing. Other embodiments are disclosed.

[0025] WDM multiplexers use filters to pass wavelengths. The multiplexers and/or filter devices have form factors with surface areas dictated by number of fibers and/or mounting approach. The filters are static devices that allow band-passing of selected wavelengths according to a fixed filtering arrangement. Namely, the filter devices are built, spliced into optical fibers, and deployed.

Any changes to a deployed optical fiber filter arrangement, would require re-engineering a new filter device, un-splicing of a deployed device and re-splicing of the new device. Thus, any modifications would require special skill and/or specialized tooling in design, fabrication and/or deployment.

[0026] The techniques disclosed herein offer an alternative solution in which an optical fiber filter device includes a deployable housing configured to engage a removeable and replaceable filter module. The filter module may be designed and fabricated according to a specified optical spectrum arrangement and provided with one or more optical connector elements configured to engage complementary optical connector elements of the housing. The optical fiber filter device, including an interconnected filter module, introduces a specified spectral performance into an optical fiber link. The specified spectral performance may be modified by simply swapping out one optical filter module with another, without disturbing integration of the housing into the optical fiber link.

[0027] Referring now to FIG. 1, a block diagram is shown illustrating an example, non-limiting embodiment of a system **100** in accordance with various aspects described herein. For example, system **100** can include one or more optical terminal assemblies providing a housing that includes a first waveguide port and a second waveguide port, wherein the first waveguide port is configured for receiving an optical signal via a first optical waveguide optically coupled to the first waveguide port. The housing may include a passive optical processing module that is removably coupled to the housing and optically coupled to the first waveguide port. The passive optical processing module may be configured to perform a prescribed function, e.g., optical filtering of the optical signal to obtain a processed optical signal without utilizing an electronic circuit. In particular, a communications network **125** is presented for providing broadband access **110** to a plurality of data terminals **114** via access terminal **112**, wireless access **120** to a plurality of mobile devices **124** and vehicle **126** via base station or access point **122**, voice access **130** to a plurality of telephony devices **134**, via switching device **132** and/or media access **140** to a plurality of audio/video display devices **144** via media terminal **142**. In addition, communication network **125** is coupled to one or more content sources **175** of audio, video, graphics, text and/or other media. While broadband access **110**, wireless access **120**, voice access **130** and media access **140** are shown separately, one or more of these forms of access can be combined to provide multiple access services to a single client device (e.g., mobile devices **124** can receive media content via media terminal **142**, data terminal **114** can be provided voice access via switching device **132**, and so on).

[0028] The communications network **125** includes a plurality of network elements (NE) **150**, **152**, **154**, **156**, etc., for facilitating the broadband access **110**, wireless access **120**, voice access **130**, media access **140** and/or the distribution of content from content sources **175**. The communications network **125** can include a circuit switched or packet switched network, a voice over Internet protocol (VOIP) network, Internet protocol (IP) network, a cable network, a passive or active optical network, a 4G, 5G, or higher generation wireless access network, WIMAX network, UltraWideband network, personal area network or other wireless access network, a broadcast satellite network and/or other communications network.

[0029] In various embodiments, the access terminal **112** can include a digital subscriber line access multiplexer (DSLAM), cable modem termination system (CMTS), optical line terminal (OLT) and/or other access terminal. The data terminals **114** can include personal computers, laptop computers, netbook computers, tablets or other computing devices along with digital subscriber line (DSL) modems, data over coax service interface specification (DOCSIS) modems or other cable modems, a wireless modem such as a 4G, 5G, or higher generation modem, an optical modem and/or other access devices.

[0030] In various embodiments, the base station or access point **122** can include a 4G, 5G, or higher generation base station, an access point that operates via an 802.11 standard such as 802.11n, 802.11ac or other wireless access terminal. The mobile devices **124** can include mobile

phones, e-readers, tablets, phablets, wireless modems, and/or other mobile computing devices.

[0031] In various embodiments, the switching device **132** can include a private branch exchange or central office switch, a media services gateway, VOIP gateway or other gateway device and/or other switching device. The telephony devices **134** can include traditional telephones (with or without a terminal adapter), VOIP telephones and/or other telephony devices.

[0032] In various embodiments, the media terminal **142** can include a cable head-end or other TV head-end, a satellite receiver, gateway or other media terminal **142**. The display devices **144** can include televisions with or without a set top box, personal computers and/or other display devices.

[0033] In various embodiments, the content sources **175** include broadcast television and radio sources, video on demand platforms and streaming video and audio services platforms, one or more content data networks, data servers, web servers and other content servers, and/or other sources of media.

[0034] In various embodiments, the communications network **125** can include wired, optical and/or wireless links and the network elements **150**, **152**, **154**, **156**, etc., can include service switching points, signal transfer points, service control points, network gateways, media distribution hubs, servers, firewalls, routers, edge devices, switches and other network nodes for routing and controlling communications traffic over wired, optical and wireless links as part of the Internet and other public networks as well as one or more private networks, for managing subscriber access, for billing and network management and for supporting other network functions.

[0035] In at least some embodiments, a first communication infrastructure between a network element **156** of the communications network **125** and the broadband access terminal **112** may include an optical fiber link **180a** that may include a reconfigurable optical coupling device adapted to implement a pre-programmed intelligence to a processing of optical signals conveyed by the optical fiber link **180a**. Likewise, a second communication infrastructure between a network element **156** of the communications network **125** and equipment of the wireless access domain **120** may include an optical fiber link **180b** that may include a reconfigurable optical coupling device adapted to implement a pre-programmed intelligence to a processing of optical signals conveyed by the optical fiber link **180b**. Similarly, a third communication infrastructure between a network element **156** of the communications network **125** and equipment of the voice access domain **130** may include an optical fiber link **180c** that may include a reconfigurable optical coupling device adapted to implement a pre-programmed intelligence to a processing of optical signals conveyed by the optical fiber link **180c**. In at least some embodiments, the example system **100** includes a third communication infrastructure between a network element **156** of the communications network **125** and equipment of the media access domain **140** may include an optical fiber link **180d** that may include a reconfigurable optical coupling device adapted to implement a pre-programmed intelligence to a processing of optical signals conveyed by the optical fiber link **180d**.

[0036] FIG. 2 is a block diagram illustrating an example, non-limiting embodiment of a reconfigurable passive optical network (PON) **200** functioning within the system **100** of FIG. 1 in accordance with various aspects described herein. The reconfigurable PON **200** includes an optical waveguide extending between two particular physical locations. For example, the optical waveguide may include an optical fiber **202** extending between a first location, such as a central office, sometimes referred to as a headend, point of presence or data center of a communication service provider, and a second location, remote from the central office. In some applications the remote location may refer to a neighborhood including subscribers to be serviced via the optical fiber **202**. Alternatively, or in addition, the remote location may refer to a location of a business, a school, and/or a government agency. In at least some instances, the remote location may include a separate network, such as a remote local area network (LAN), and/or a wireless communication network, such as a mobile cellular provider network, e.g., a core network and/or a radio access network of a 4G and/or 5G wireless network.

[0037] The example optical fiber **202** provides a broadband optical channel subject to physical

properties of the optical fiber **202** and/or any terminations, e.g., connectors, splices and/or fiber amplifiers. For example, physical properties may include, without limitation, a type of glass and/or construction, e.g., a multimode fiber, a single-mode fiber, a core diameter, a cladding configuration, and the like. Examples of other physical properties of the optical fiber **202** include an attenuation profile, a dispersion profile, a polarization dispersion profile, and so on.

[0038] The example reconfigurable optical network (PON) **200** includes a first terminal assembly **204** at the communication service provider and a second terminal assembly **206** at the client end. According to the illustrative example, the first terminal assembly **204** is coupled between a first optical fiber **205** and a first end of the optical fiber **202** present at the first location. Likewise, the second terminal assembly **206** is coupled between a second optical fiber **207** and a second end of the optical fiber **202** present at the second location. An opposing end of the first optical fiber **205** may be in optical communication with a communication service provider device, such as an optical line terminal (not shown), whereas an opposing end of the second optical fiber **207** may be in optical communication with one or more client devices, such as optical network terminals (not shown).

[0039] The first and second terminal assemblies **204**, **206** may be passive devices, without any onboard processing and/or electronic control features. In at least some embodiments, the terminal assemblies **204**, **206** are all passive, including little more than optical fiber and/or other optical, or glass, including treated glass, e.g., coated glass elements coupled together. For example, the terminal assemblies **204**, **206** may be static, providing optical waveguides and/or optical processing devices, such as filters, mirrors, signal splitters and/or combiners, and/or other slow-wave structures. Although they are passive, at least one of the first and second terminal assemblies **204**, **206** may be reconfigurable from one static configuration to another. For example, one of the first terminal assembly **204**, the second terminal assembly **206** or both, may include a removeable and replaceable first and second optical processing modules **208a**, **208b**, generally **208**, such that one of a number of different optical processing modules **208** may be selected and applied to one or both terminal assemblies **204**, **206**. An application of a respective optical processing module **208a**, **208b** to each of the first and second terminal assemblies **204**, **206** may include, without limitation, a connectorized optical processing module **208** that may be removed and/or replaced.

[0040] Providing optical processing to one or more of the terminal assemblies **204**, **206** according to the example modular approach, provides at least some degree of programmability and/or flexibility to change and/or adapt a PON as may be advantageous to a particular application. Such flexibility may be beneficial by allowing a deployed PON to adapt to future optical communication applications and/or technologies. In at least some sense, the ability to select one or more processing steps, to obtain one or more modules configured to implement the processing steps, and to incorporate these modules into one or more of the terminal assemblies **204**, **206** can be characterized as pre-programmed intelligence. Namely, each of the terminal assemblies **204**, **206** may be programmed to perform a respective optical processing function according to the respective, included optical processing module **208a**, **208b**.

[0041] In at least some embodiments, the optical processing modules **208** operate on optical signals transported by the optical fiber **202**, without necessarily requiring insight into the content, format and/or technologies of the processed lightwave communication signals. Merely, any light presented to the processing modules **208** will be processed according to the preprogrammed, static configuration of the processing modules **208**. Without limitation, optical processing may include any combination of one or more of power splitting, power combining, reflection, refraction, diffraction, polarization, filtering. Filtering may include any combination of one or more of high-pass filtering, low-pass filtering and/or bandpass filtering. In at least some applications the optical processing may include attenuation and/or amplification of the lightwave signals.

[0042] Preferably, the optical processing modules **208** are configured to be easily removed and/or replaced by an operator, and/or the end consumer, without requiring special skills and/or

specialized equipment. For example, the first terminal assembly **204** includes a first terminal housing **210a**, the first optical processing module **208a**, an equipment fiber port **211a**, and a common fiber port **212a**. In some embodiments, one or more of the equipment fiber port **211a** and the common fiber port **212a** may include an optical fiber connector, e.g., a bulkhead style connector mounted to the first terminal housing **210a**, and/or a fiber pigtail that may extend through the first terminal housing **210a**, for some suitable length to accommodate a splice to another optical fiber waveguide, e.g., the first optical fiber **205**. In at least some embodiments, the optical processing module **208a** includes first and second optical ports. For example, the first optical port of the first optical processing module **208a** is optically coupled to the equipment fiber port **211a**, while the second optical port of the first processing module **208a** is optically coupled to the common fiber port **212a**. It is understood that a lightwave signal applied to one of the first and second optical ports of the first optical processing module **208a**, is processed by the first optical processing module **208a** to produce a first processed lightwave signal at another one of the first and second optical ports of the first optical processing module **208a**. In some embodiments, the first optical processing module **208a** applies a symmetrical process in which light provided at either end is processed in a similar manner. Alternatively, or in addition, the first optical processing module **208a** may apply an asymmetrical process in which light provided at one end is processed according to a first process, whereas light provided another end is processed according to a second process, the first and second processes differing in at least some capacity.

[0043] By way of example, the second terminal assembly **206** includes a second terminal housing **210b**, the second optical processing module **208b**, an equipment fiber port **211b**, a common fiber port **212b**. In some embodiments, one or more of the equipment fiber port **211b** and the common fiber port **212b** may include an optical fiber connector, e.g., a bulkhead style connector mounted to the second terminal housing **210b**, and/or a fiber pigtail that may extend through the second terminal housing **210b** and perhaps for some suitable length to permit splicing with another optical fiber waveguide, e.g., the second optical fiber **207**. In at least some embodiments, the equipment fiber port **211b** is optically coupled to a first optical port of the second optical processing module **208b**, and the common fiber port **212b** is optically coupled to a second optical port of the second optical processing module **208b**. It is understood that a lightwave signal applied to one of the first and second ports of the second optical processing module **208b**, is processed by the second optical processing module **208b** to produce a second processed lightwave signal at another one of the first and second ports of the second optical processing module **208b**. In some embodiments, the second optical processing module **208b** applies a symmetrical process in which light provided at either end is processed in a similar manner. Alternatively, or in addition, the second optical processing module **208b** may apply an asymmetrical process in which light provided at one end is processed according to a first process, whereas light provided at another end is processed according to a second process, the first and second processes differing in at least some capacity.

[0044] In at least some applications, the first and second optical processing modules **208a**, **208b** apply virtually the same processing. For example, the first optical processing module **208a** may be configured to filter one or more of the bands and/or sub-bands of the optical fiber spectrum. In this configuration, with matched filters, a spectral utilization of the optical fiber **202** may be limited to those bands and/or sub-bands selected by the filtering process. It is understood that eliminating filtered portions of the optical fiber spectrum may reserve utilization of those filtered portions to other users and/or other applications, including future applications as may be beneficial to adopt later-developed technologies with a deployed reconfigurable PON **200**. Alternatively, or in addition, a limiting utilization to unfiltered portions of a broader optical fiber spectrum may offer other benefits as may be realized by reduced noise, interference, dispersion and/or attenuation.

[0045] The example first terminal assembly **204** includes an operation, administration and maintenance (OAM) port **214**. The OAM port **214** may be in optical communication with one or more of the equipment fiber port **211a** or the common fiber port **212a**. For example, the OAM port



**214** may be coupled to an optical network test system, such as an optical time domain reflectometer (OTDR) **216**. The OTDR **216** may generate an optical test signal that is injected into the first terminal assembly **204** via the OAM port **214**. According to optical signal routing within the first terminal assembly **204**, the optical test signal may be routed to the common fiber port **212a** and injected into a headend of the optical fiber **202**. The test signal may travel down the optical fiber **202** from the headend toward the client end and into the common fiber port **212b** of the second terminal assembly **206**. In at least some embodiments, the test signal may be injected into the second optical processing module **208b**, e.g., along with another optical signal as may originated at the headend, being processed by the first optical processing module **208a** and traversed the same optical fiber **202**.

[0046] In at least some embodiments, the test signal may be distinguished from other optical signals according to its wavelength. A reflective device **218** may be provided at, within and/or nearby to the second optical processing module **208b**. According to the illustrative embodiment, the reflective device **218** is provided at a client-facing end of the second optical processing module **208b**, e.g., adjacent to and/or incorporated into the equipment fiber port **211b**. It is understood that the reflective device **218** may include a frequency selectivity that reflects wavelength band used by the test signal, while passing other wavelength bands.

[0047] The OTDR **216** is adapted to detect reflections from the test signal and based on a measured delay, identify a distance value associated with the reflection. In at least some embodiments, the OTDR **216** may further identify a magnitude of the reflection and/or attenuation loss along the optical path traversed by the test signal. The OTDR **216** may be further coupled to an external OAM system **217** that may be configured to generate a test and/or evaluation plan for observing a performance of the reconfigurable PON **200**. To that end, the external OAM system **217** may be in further communication with one or more analytic appliances for testing, e.g., acceptance testing, and/or monitoring.

[0048] In at least some embodiments, OAM test signals may be restricted to a particular region of the optical spectrum, e.g., an OAM wavelength band. For example, considering the optical fiber bands prescribed by ITU-T G.694.1, OAM test signals may be limited to one of the bands, or more likely to a subregion of one of the bands. According to the illustrative examples discussed herein, an upper region of the L band, e.g., between about 1650-1665 nm may be reserved for OAM activity. At least one advantage of using an allocated band, or sub-band, is that OAM measurements will be more readily comparable, without requiring extra steps of accounting for fiber channel differences as might otherwise be encountered in attenuation and/or dispersion. In at least some embodiments, the optical processing modules **208a**, **208b** may be equipped with an OAM port and/or OAM signal processing features configured for the predetermined OAM operational band.

[0049] It is envisioned that in at least some embodiments, one or more of the first and second terminal assemblies **204**, **206** may be equipped with a separate fiber monitor port. According to the illustrative example, the first terminal assembly **204** includes a signal splitter, e.g., a 90:10 split. The monitor port **215** is configured to impose a defined split ratio from one input fiber to two output fibers. For example, the fiber monitor port **215** may receive a prescribed sampling ratio of a processed optical signal, e.g., 10%, while the common fiber port **212a** receives the remaining portion of the processed optical signal, e.g., 90%. The sampling port may be used to monitor performance of the first optical processing module, e.g., provided to the external OAM system **217** and/or analytical appliance **219** for test and/or monitoring. It is envisioned that one or more of the various optical couplers and/or connectors may include an angled physical contact (APC) connector to reduce unwanted reflections as might result from the connector.

[0050] FIG. 3 is a block diagram illustrating another example, non-limiting embodiment of a reconfigurable PON **220** functioning within the system **100** of FIG. 1 in accordance with various aspects described herein. The example reconfigurable PON **220** includes a first terminal assembly **204**, which includes a first optical processing module **208a**. The first optical processing module

**208a** may be adapted to process optical signals received from the first optical fiber **205** to obtain processed signals that may be injected into a proximal end of the optical fiber **202**. In contrast to the previous example, however, the reconfigurable PON **220** may not include a second terminal assembly **221**. For example, a distal end of the optical fiber **202** that would have connected to the second terminal assembly **221** may be directly coupled to the second optical fiber **207**, e.g., via a connector and/or a splice.

[0051] Alternatively, the reconfigurable PON **220** may include the second terminal assembly **221** configured to effectively pass through a signal received on a common fiber port **212b** to an equipment fiber port **211b**, coupled to the second optical fiber **207**. In some embodiments, a second terminal assembly **221** configured for pass-through may include an optical waveguide **227** interconnected between the common fiber port **212b** and the equipment fiber port **211b**. In other embodiments, the second terminal assembly **221** may include a second optical processing module **208b** (FIG. 2) that is configured to provide a pass-through function, e.g., without necessarily restricting any portion of an optical spectrum of the optical fiber **202**. In either configuration, the second terminal assembly **221** may be configured with one or more of the reflective device **218**, an OAM port and/or a specified ratio splitter, providing a sample of the optical signal to a fiber monitor port.

[0052] FIG. 4 is a block diagram illustrating yet another example, non-limiting embodiment of a reconfigurable PON **250** functioning within the system **100** of FIG. 1 in accordance with various aspects described herein. The example reconfigurable PON **250** includes a first terminal assembly **204**, which includes a first optical processing module **208a**. The first optical processing module **208a** may be adapted to process optical signals received from the first optical fiber **205** to obtain processed signals that may be injected into a proximal end of the optical fiber **202**. The reconfigurable PON **250** may include an optical signal divider configured to generate some specified number,  $N$ , of division of an optical signal received from the first terminal assembly **204**. An optical signal divider producing  $N$  optical signal divisions may be referred to as a  $1 \times N$  optical splitting device. The illustrative example reconfigurable PON **250** includes a  $1 \times 2$  optical splitting device **254**. The optical splitting device **254** may be configured to power divide an optical input according to a predetermined number and/or ratio. For example, optical power received from the first terminal assembly **204** may be split in half, with approximately half the received optical power provided to each of two distal optical fiber segments **252a**, **252b**.

[0053] It is understood that in at least some embodiments the divisions may be obtained in layers, e.g., according to an interconnected cascaded arrangement of other optical splitting devices, such as  $1 \times M$  optical splitters, where  $M < N$ . For example,  $1 \times 4$  optical signal splitter device may be obtained by coupling three  $1 \times 2$  optical signal splitter devices according to a two-layer cascaded arrangement.

[0054] According to the illustrative example, a first optical signal division is coupled from the optical splitting device **254** to a second terminal assembly **206** via a first distal optical fiber segment **252a**. Likewise, a second optical signal division is coupled from the optical splitting device **254** to a third terminal assembly **256** via a second distal optical fiber segment **252a**. The second terminal assembly **206** includes a second housing **210b** containing a removable, passive optical processing module **208b**. The second terminal assembly **206** includes a common fiber port **212b** optically coupled to the first distal optical fiber segment **252a** and an equipment fiber port **211b** coupled to a second optical fiber **207**. The removable, passive optical processing module **208b** is optically coupled between the common fiber port **212b** and the equipment fiber port **211b**. In at least some embodiments, the second terminal assembly **206** includes a reflective device **218** adapted to reflect at least a portion of an incident OAM signal back towards an OTDR **216**.

[0055] The third terminal assembly **256** includes a third terminal housing **210c** containing a removable, passive optical processing module **208c**. The third terminal assembly **256** includes a common fiber port **212c** optically coupled to the second distal optical fiber segment **252b** and an

equipment fiber port **211c** coupled to a third optical fiber **257**. The removeable, passive optical processing module **208c** is optically coupled between the common fiber port **212c** and the equipment fiber port **211c**. In at least some embodiments, the third terminal assembly **256** includes a reflective device **258** adapted to reflect at least a portion of an incident OAM signal back towards an OTDR **216**. In some embodiments, the same OAM signal is reflected back by both reflective devices **218**, **258**.

[0056] It is envisioned that in at least some configurations the reflected OAM signals may be distinguishable, e.g., to facilitate distinguishing between the different reflections from a perspective of the OTDR **216** and/or an external OAM system **217**. For example, the reflective devices **218**, **258** may include and/or be combined with polarization filters, such that a first incident test signal at a first polarization is returned via the first reflective device **218** and returned to the OTDR **216**, whereas the incident test signal at the first polarization is not returned via the second reflective device **258**. Similarly, a second incident test signal at a second polarization is returned via the second reflective device **258** and returned to the OTDR **216**, whereas the incident test signal at the second polarization is not returned via the first reflective device **218**. In at least some embodiments, the OTDR **216** may include and/or be combined with at least one polarization filter adapted to generate test signals according to the first and/or the second polarizations. In at least some embodiments, the polarizations may be orthogonal.

[0057] It is understood that a reconfigurable PON **250** including an optical signal splitter may be configured to produce any number of divided signals, at least some of which may be directed to respective terminal assemblies that may be configured with respective optical processing modules. In at least some embodiments, the optical processing modules may be configured to perform independent processing to obtain distinguishable processed output signals. Alternatively, or in addition, at least some of the optical processing modules may be configured to perform the same processing to obtain similar and/or identical processed output signals.

[0058] In at least some embodiments, one or more of a group of terminal assemblies configured to receive respective optical signal divisions may be housed in physically separate housing units that may be collocated and/or dispersed at different physical locations. Alternatively, or in addition, at least some of the group of terminal assemblies configured to receive respective optical signal divisions may be contained within a common housing **259** (shown in phantom). Namely, a single housing may include more than one removeable optical processing modules that may be optically coupled to respective outputs of the optical signal splitter.

[0059] FIG. 5 is a block diagram illustrating an example, non-limiting embodiment of a reconfigurable optical filter assembly **260** functioning within the reconfigurable PONs **200**, **220**, **250** of FIG. 2 through FIG. 4 and the system **100** of FIG. 1 in accordance with various aspects described herein. The reconfigurable optical filter assembly **260** includes a housing **261** configured with a first optical port **262a** coupled to a first optical fiber **263a** and a second optical port **262b** coupled to a second optical fiber **263b**. The reconfigurable optical filter assembly **260** further includes a passive optical processing module **268**, a first optical distribution network **264a** and a second optical distribution network **264b**.

[0060] The first optical distribution network **264a** is optically coupled between the first optical port **262a** and the passive optical processing module **268**. Likewise, the second optical distribution network **264b** is coupled between the second optical port **262b** and the passive optical processing module **268**. In at least some embodiments, one or both of the first and second optical distribution networks **264a**, **264b** may be coupled to the passive optical processing module **268** by an optical connector.

[0061] According to the illustrative example, a first end of the first optical distribution network **264a** is optically coupled to the first optical port **262a**, while a second end of the first optical distribution network **264a** is optically coupled to a first housing connector portion **265a**. A first end of the passive optical processing module **268** is optically coupled to a first module connector

portion **266a**. The first housing connector portion **265a** is configured to engage the first module connector portion **266a** to form a low-loss optical path or channel therebetween. The interconnection and resulting low-loss optical path allow optical signals to pass between the first optical distribution network **264a** and the passive optical processing module **268**. In more detail, engagement of the housing connector portion **265a** and the module connector portion **266a** may include a mechanical fastening arrangement configured to reliably maintain the low-loss optical path or channel while fastened together.

[0062] Similarly, a first end of the second optical distribution network **264b** is optically coupled to the second optical port **262b**, while a second end of the second optical distribution network **264b** is optically coupled to a second housing connector portion **265b**. A second end of the passive optical processing module **268** is optically coupled to a second module connector portion **266b**. The second housing connector portion **265b** and the second module connector portion **266b** are configured to engage each other to form a low-loss optical path or channel therebetween, allowing optical signals to pass between the second optical distribution network **264b** and the passive optical processing module **268**. In more detail, engagement of the other second housing connector portions **265b** and the second module connector portion **266b** may also include a mechanical fastening arrangement configured to reliably maintain the low-loss optical path or channel while fastened together.

[0063] In at least some embodiments, an interconnecting and/or mating together of the first housing connector portions **265a** and the first module connector portion **266a** may be followed by a disconnecting and/or un-mating of the first connector portions **265a**, **266a**. Preferably, the disconnecting and/or un-mating may be once again followed by a mating of the first connector portions **265a**, **266a**, in what may be referred to as a make-and-break interconnection. Ideally, the low-loss optical path may be re-established upon any subsequent engagement and/or mating of the first connector portions **265a**, **266a**.

[0064] By way of example, the first optical distribution network **264a** may include an optical waveguide between the first optical port **262a** and the passive optical module **268** via an interconnection of the first connector portions **265a**, **266a**. The optical waveguide may include an optical fiber and/or an optical waveguide formed upon a substrate, such as a semiconductor device. Similarly, the second optical distribution network **264b** may include an optical waveguide between the second optical port **262b** and the passive optical processing module **268** via an interconnection of the second connector portions **265b**, **266b**. Once again, the optical waveguide may include an optical fiber and/or an optical waveguide formed upon a substrate, such as a semiconductor device.

[0065] Although the first and second module connector portions **266a**, **266b** are illustrated as being positioned on opposite ends or sides of the passive optical processing module **268**, it is understood they may be located elsewhere on the passive optical processing module **268**. For example, the first and second module connector portions **266a**, **266b** may be located upon a common surface of the passive optical processing module **268**. Consider a rectangular form factor of the passive optical processing module **268** defining six surfaces. It is envisioned that in at least some embodiments, both of the first and second module connector portions **266a**, **266b** may be positioned along the same surface. In at least some embodiments, the connectorized surface may represent a surface that may engage the reciprocal first and second housing connector portions **265a**, **265b** during an insertion process, whereby the passive optical processing module is inserted into the housing **261**. Such connections may include what are commonly referred to as blind-mate connections. In this regard, the housing **261**, the passive optical processing module and/or a mounting structure **269** fixedly attached to the housing may include a guiding element, such as guide pins adapted to engage reciprocal sockets during engagement to ensure proper alignment during interconnects.

[0066] By way of example, commercially available optical connectors that offer make-and-break technology include, without limitation: (i) standardized connection-standard SC/LC connection on back; (ii) Lucent Connector (LC) having a form factor category of terminations offering relatively

small 1.25 mm ferrules; (iii) Standard Connector (SC), which use push-and-pull motion to secure the connector, also having 2.5 mm ferrules; (iv) ST connector also having 2.5 mm ferrules; (v) Ferrule Core (FC) connector using a keyed, screw-in type ferrule that prevents the connection from interruptions; (vi) Multi-Position Optical (MPO) connectors, e.g., to connect ribbon cables with multiple optical fibers, whereby connections between ferrules may use pins and holes to mate the ends of the fiber with another cable or an electronic device; and/or (vii) MT-RJ connectors.

[0067] FIG. 6 is a block diagram illustrating another example, non-limiting embodiment of a reconfigurable optical filter assembly **270** functioning within the reconfigurable PONs **200**, **220**, **250** of FIG. 2 through FIG. 4 and the system **100** of FIG. 1 in accordance with various aspects described herein. The reconfigurable optical filter assembly **270** includes a housing **271** configured with a first optical port **272a** coupled to a first optical fiber **273a** and a second optical port **272b** coupled to a second optical fiber **273b**. The reconfigurable optical filter assembly **270** further includes a passive optical processing module **278**, a first optical distribution network **274a** and a second optical distribution network **274b**.

[0068] The first optical distribution network **274a** is optically coupled between the first optical port **272a** and the passive optical processing module **278**. Likewise, the second optical distribution network **274b** is coupled between the second optical port **272b** and the passive optical processing module **278**.

[0069] According to the illustrative example, a first end of the first optical distribution network **274a** is optically coupled to the first optical port **272a**, while a second end of the first optical distribution network **274a** is optically coupled to a first housing connector portion **275a**. A first end of the passive optical processing module **278** is optically coupled to a first module connector portion **276a**. The first housing connector portion **275a** is configured to engage the first module connector portion **276a** to form a low-loss optical path or channel therebetween. The interconnection and resulting low-loss optical path allow optical signals to pass between the first optical distribution network **274a** and the passive optical processing module **278**.

[0070] Similarly, a first end of the second optical distribution network **274b** is optically coupled to the second optical port **272b**, while a second end of the second optical distribution network **274b** is optically coupled to a second housing connector portion **275b**. A second end of the passive optical processing module **278** is optically coupled to a second module connector portion **276b**. The second housing connector portion **275b** and the second module connector portion **276b** are configured to engage each other to form a low-loss optical path or channel therebetween, allowing optical signals to pass between the second optical distribution network **264b** and the passive optical processing module **278**. It is understood that the first and second housing connector portions **275a**, **275b** and the first and second module connector portions **276a**, **276b** may include any of various examples disclosed herein and/or otherwise known by those familiar with optical communication systems.

[0071] According to the illustrative embodiments, the passive optical processing module **278** includes one or more optical processing elements **279a**, **279b**, **279c**, **279d**, generally **279**. The optical processing elements **279** may be configured to be optically coupled between the first and second module connector portions **276a**, **276b**. For example, the processing elements may be configured in a series arrangement by which an optical signal entering one end of the passive optical processing module **278**, passes, in turn, through each of the included optical processing elements **279**, before exiting another end of the passive optical processing module **278**.

[0072] FIG. 7 is a block diagram illustrating yet another example, non-limiting embodiment of a reconfigurable optical filter assembly **280** functioning within the reconfigurable PONs **200**, **220**, **250** of FIG. 2 through FIG. 4 and the system **100** of FIG. 1 in accordance with various aspects described herein. The reconfigurable optical filter assembly **280** includes a housing **281** configured with a first optical port **282a** coupled to a first optical fiber **283a** and a second optical port **282b** coupled to a second optical fiber **283b**. The reconfigurable optical filter assembly **280** further includes a

passive optical processing module **288**, a first optical distribution network **284a** and a second optical distribution network **284b**.

[0073] The first optical distribution network **284a** is optically coupled between the first optical port **282a** and the passive optical processing module **288**. Likewise, the second optical distribution network **284b** is coupled between the second optical port **282b** and the passive optical processing module **288**.

[0074] According to the illustrative example, a first end of the first optical distribution network **284a** is optically coupled to the first optical port **282a**, while a second end of the first optical distribution network **284a** is optically coupled to a first housing connector portions **285a**. A first end of the passive optical processing module **278** is optically coupled to a first module connector portion **286a**. The first housing connector portion **285a** is configured to engage the first module connector portion **286a** to form a low-loss optical path or channel therebetween. The interconnection and resulting low-loss optical path allow optical signals to pass between the first optical distribution network **284a** and the passive optical processing module **288**.

[0075] Similarly, a first end of the second optical distribution network **284b** is optically coupled to the second optical port **282b**, while a second end of the second optical distribution network **284b** is optically coupled to a second housing connector portion **285b**. A second end of the passive optical processing module **288** is optically coupled to a second module connector portion **286b**. The second housing connector portion **285b** and the second module connector portion **286b** are configured to engage each other to form a low-loss optical path or channel therebetween, allowing optical signals to pass between the second optical distribution network **284b** and the passive optical processing module **288**. It is understood that the first and second housing connector portions **285a**, **285b** and the first and second module connector portions **276a**, **286b** may include any of various examples disclosed herein and/or otherwise known by those familiar with optical communication systems.

[0076] According to the illustrative embodiments, the passive optical processing module **288** includes one or more optical processing elements **289a**, **289b**, **289c**, **289d**, generally **289**. The optical processing elements **289** may be configured to be optically coupled between the first and second module connector portions **286a**, **286b**, e.g., using separate connector elements for each of the optical processing elements **289**. For example, the optical processing elements **289** may be configured in a parallel arrangement by which an optical signal entering one end of the passive optical processing module **288**, passes through each of the included optical processing elements **289**, in parallel, e.g., contemporaneously, before exiting another end of the passive optical processing module **288**.

[0077] According to the parallel arrangement, the first optical distribution network **284a** includes a 1×4 optical signal or power splitter that directs a light signal received from the first optical fiber **283a** into four divisions that are individually applied to each of the four example optical processing elements **289**. Similarly, the second optical distribution network **284b** includes a 4×1 optical signal or power combiner that combines the four separately processed divisions into a single combined, processed optical signal that is directed into the second optical fiber **283b**. In at least some embodiments, one or more of the example reconfigurable optical filter assemblies **260**, **270**, **280** may be operated in a reciprocal manner, e.g., processing signals received at either port and providing processed signals at the other port. Alternatively, or in addition, at least some of the example reconfigurable optical filter assemblies **260**, **270**, **280** may process received light signals differently depend upon which port of the reconfigurable optical filter assemblies **260**, **270**, **280** received the optical signal.

[0078] In at least some embodiments, the individual processing elements **279**, **289** may include a respective, passive optical processor contained within a respective housing or case. In such instances, the individual optical processing elements **279**, **289** may be independently inserted and/or removed and/or rearranged, e.g., re-ordered. This arrangement allows the reconfigurable

optical filter assemblies **260, 270, 280** to be reconfigured and/or otherwise reprogrammed in the field, without requiring any special skill and/or equipment. Simply access an interior region of the housing **261, 271, 281**, then add, remove and/or replace one or more of the individual filter elements **279, 289**.

[0079] It is envisioned that in at least some embodiments, the reconfigurable optical filter assemblies **260, 270, 280** may be sold and/or otherwise provided with a full complement of individual filter elements. In such instances, the reconfigurable optical filter assemblies **260, 270, 280** may be configured prior to and/or during field installation of the reconfigurable optical filter assemblies **260, 270, 280**, e.g., by removing, replacing and/or otherwise rearranging one or more of the individual optical processing elements **279, 289**.

[0080] In at least some embodiments, a limited number of individual optical processing elements **279, 289** may be provided, e.g., 3-5 elements. Performance of the individual optical processing elements **279, 289** may be selected in such a manner that the individual elements may be rearranged to obtain a larger number of reconfigurations than the number of different individual optical processing elements. Consider an arrangement with four optical processing elements **279, 289**. One arrangement may include incorporation of all four optical processing elements **279, 289**. Other combinations may be formed by removing one element at a time to obtain new combinations, until all possible combinations are explored. In at least some embodiments, removal and/or failure to insert one of the optical processing elements **279, 289** may result in an optical pass through for that removed element. For example, a removed and/or non-inserted optical processing element of the select group of elements **279, 289** may be replaced with an optical pass through, e.g., an all-pass, bandpass filter. At least one of the configurations may include none of the individual optical processing elements **279, 289**, in which instances the optical processing module **278, 288** may represent an optical pass through or all-pass, bandpass filter.

[0081] Although the limited number of examples illustrate separate configurations for serial arrangements (FIG. 6) and parallel arrangements (FIG. 7), it is understood that at least some combinations may include combinations of serial and parallel configurations of the optical processing elements **279, 289**. For example, a housing of a reconfigurable optical processing module may be adapted to accept individual optical processing elements in parallel arrangement, a series arrangement and/or a combination of both parallel and series.

[0082] In at least some embodiments, one or more of the optical distribution networks **264, 274, 284** (FIGS. 6, 7 and 8) may be connectorized and interchangeable. Such reconfigurations of the optical distribution networks **264, 274, 284** may facilitate reconfigurations between parallel arrangements, series arrangements and/or combinations of both.

[0083] FIG. 8 is a block diagram illustrating yet another example, non-limiting embodiment of a reconfigurable optical filter **290** functioning within the reconfigurable PONs **200, 220, 250** of FIG. 2 through FIG. 4 and the system **100** of FIG. 1 in accordance with various aspects described herein. The reconfigurable optical filter **290** includes a housing **291** configured with a first optical port **292a** coupled to a first optical fiber **293a** and a second optical port **292b** coupled to a second optical fiber **293b** and a third optical port **292c** coupled to a third optical fiber **293c**. The reconfigurable optical filter **290** further includes a passive optical processing module **298**, a first optical distribution network **294a** and a second optical distribution network **294b**.

[0084] The first optical distribution network **294a** is optically coupled between the first optical port **292a** and the passive optical processing module **298**. Likewise, the second optical distribution network **294b** is coupled between the second optical port **292b** and the passive optical processing module **298**.

[0085] According to the illustrative example, a first end of the first optical distribution network **294a** is optically coupled to the first optical port **292a**, while a second end of the first optical distribution network **294a** is optically coupled to a first housing connector portions **295a**. A first end of the passive optical processing module **298** is optically coupled to a first module connector

portion **296a**. The first housing connector portion **295a** is configured to engage the first module connector portion **296a** to form a low-loss optical path or channel therebetween. The interconnection and resulting low-loss optical path allow optical signals to pass between the first optical distribution network **294a** and the passive optical processing module **298**.

[0086] Similarly, a first end of the second optical distribution network **294b** is optically coupled to the second optical port **292b**, while a second end of the second optical distribution network **294b** is optically coupled to a second housing connector portion **295b**. A second end of the passive optical processing module **298** is optically coupled to a second module connector portion **296b**. The second housing connector portion **295b** and the second module connector portion **296b** are configured to engage each other to form a low-loss optical path or channel therebetween, allowing optical signals to pass between the second optical distribution network **294b** and the passive optical processing module **298**. It is understood that the first and second housing connector portions **295a**, **295b** and the first and second module connector portions **296a**, **296b** may include any of various examples disclosed herein and/or otherwise known by those familiar with optical communication systems. According to the illustrative embodiments, the passive optical processing module **298** any of the various embodiments disclosed herein, e.g., parallel configurations, series configurations, composite modules, and so on.

[0087] According to the illustrative embodiment, the first optical distribution network **294a** includes a 1×2 optical signal or power splitter that directs a light signal received from the first optical fiber **293a** into two divisions, with one division applied to the example passive optical processing module **298** and another division applied to a second optical processing module **299**. The second optical processing module **299** may be connectorized for remove and replace. Alternatively, the second optical processing module **299** may be integrated into the reconfigurable optical filter **290**. For example, the second optical processing module **299** may be configured to pass only an OAM band, e.g., an OAM wavelength of about 1650 nm. The 1×2 splitter with the second optical processing module **299** may be fixed and/or otherwise integrated into the reconfigurable optical filter **290**. It is envisioned that in at least some embodiments, such a fixed, dedicated OAM port may be incorporated into some or all reconfigurable optical filters **290**. A dedicated OAM channel as provided by the separate optical processing module **299** may be used for OAM testing and/or evaluation, such as OTDR measurements, without necessarily disturbing operational spectrum band(s). In such instances, the third optical port **292c** may be referred to as a dedicated OAM port.

[0088] FIG. **9** is a block diagram illustrating an example of a wavelength grid **400**. According to ITU-T G.694.2 an optical fiber transmission spectrum has been classified into distinguishable optical transmission bands. These telecommunication wavelength bands include the O-band **402** extending between 1260 and 1360 nm), the E-band **404** extending between 1360 and 1460 nm, the S-band **406** extending between 1460 and 1530 nm, the C-band **408** extending between 1530 and 1565 nm, the L-band **410** extending between 1565 to 1625 nm, and the U-band extending between 1625 and 1675 nm. According to the illustrative example, the U-band includes an OAM band **412** on and/or about 1650 nm.

[0089] FIG. **10** is a block diagram illustrating example, non-limiting embodiments of operational bandwidths established by reconfigurable optical filter modules functioning within the reconfigurable PONs **200**, **220**, **250** of FIG. **2** through FIG. **4** and the system **100** of FIG. **1** in accordance with various aspects described herein. A first operational bandwidth **420** as may be established by a first established by a first reconfigurable optical filter module, includes a full spectrum, e.g., including the O-band **402**, the E-band **404**, the S-band **406**, the C-band **408**, the L-band **410** and the OAM band **412**. For example, the first reconfigurable optical filter module may include an optical pass through, e.g., a length of optical waveguide or fiber, without any other filter components. Alternatively, or in addition, the first reconfigurable optical filter module may include a high pass filter passing only those wavelengths above 1260 nm, a lowpass filter passing only



those wavelengths below about 1650 nm, and or a bandpass filter passing only those wavelengths between about 1260 nm and 1650 nm.

[0090] A second operational bandwidth **430** as may be established by a second reconfigurable optical filter module, includes a low band spectrum, e.g., including the O-band **402**. According to the illustrative embodiment, the second reconfigurable optical filter module may also be configured to pass the OAM band **412**. For example, the second reconfigurable optical filter module may include a bandpass filter arrangement passing only those wavelengths in a first region between about 1260 nm and 1360 nm, and a second region about 1650 nm. Operation in this band may include CWDM communications.

[0091] Similarly, a third operational bandwidth **440** as may be established by a third reconfigurable optical filter module, includes a medium band spectrum, e.g., including the E-band **404**. According to the illustrative embodiment, the third reconfigurable optical filter module may also be configured to pass the OAM band **412**. For example, the third reconfigurable optical filter module may include a bandpass filter arrangement passing only those wavelengths in a first region between about 1360 nm and 1460 nm, and a second region about 1650 nm.

[0092] A fourth operational bandwidth **450** as may be established by a fourth reconfigurable optical filter module, includes a medium band spectrum, e.g., including the C-band **408** and L-band **410**. According to the illustrative embodiment, the fourth reconfigurable optical filter module may also be configured to pass the OAM band **412**. For example, the fourth reconfigurable optical filter module may include a bandpass filter arrangement passing only those wavelengths in a first region between about 1530 nm and 1625 nm, and a second region about 1650 nm. Alternatively, or in addition, the fourth reconfigurable optical filter module may include a high pass filter passing those wavelengths above about 1530 nm. Operation in this band may include DWDM communications.

[0093] It is understood that one or more reconfigurable optical filter modules may be configured to provide other filter arrangements, including but not limited to other arrangements of the O, E, S, C, L, U and/or OAM bands **402, 404, 406, 408, 410, 412**. In at least some embodiments, the configurable optical filter modules may be configured to provide only portions of one or more of the example bands, e.g., a lower half of the O-band **402** and/or a middle portion of the E-band **404**.

[0094] FIG. **11** depicts an illustrative embodiment of an optical conditioning process **500** in accordance with various aspects described herein. According to the optical conditioning process **500**, an optical signal, at **502**, is received at a waveguide port of a housing of an optical terminal assembly. The optical signal is received from an optical source that is external to the housing. For example, the optical source may be a transponder, a mux-ponder and/or a switch-ponder as may be operated by equipment of a communication service provider and/or equipment of a service subscriber or client. In at least some embodiments the optical signal is received via an optical waveguide, e.g., an optical fiber, optically coupled between the optical source and the optical terminal assembly. The signal may include one or more operational wavelengths within an optical channel bandwidth, e.g., as classified in ITU-T 694.2. Optical signals having more than one operational wavelength may be referred to as colored light, e.g., as may be utilized for WDM applications.

[0095] A passive processing module is removably coupled, at **504**, to the housing. The passive processing module is configured to perform a prescribed function upon at least a portion of the received optical signal. Passive processing includes optical processing without the assistance of an electronic circuit. Alternatively, or in addition, passive processing includes optical processing without the assistance of a mechanical and/or electromechanical circuit. In at least some embodiments, the processing module may be referred to as a static device, in that it may be configurable and/or reconfigurable between periods of operation, but that during operation, the processing module is static. In at least some embodiments, the passive processing module consists of little more than glass and modified glass materials, e.g., shaped, doped and/or coated glass.

[0096] It is understood that in at least some embodiments, the passive processing module may

incorporate one or more semiconductor devices, but that any processing done by such semiconductor devices does not depend on an electrical circuit and/or an electromechanical circuit. For example, a semiconductor device may incorporate optical waveguides and other optical structures, such as power splitters, power combiners, reflectors and the like.

[0097] According to the example process, the optical signal is coupled, at **506**, from the first waveguide port to the optical processing module. It is envisioned that the optical processing module may incorporate a connectorized module that may be inserted into the housing and connected to one or more optical ports. It is by these connected ports that the optical processing module receives a signal to be processed and provides a processed signal to be routed elsewhere. According to the example arrangement, the optical signal may be coupled from the first waveguide port to the optical processing module via one or more make-and-break, or otherwise repeatable, optical connectors. The coupling may be accomplished at least in part by an optical waveguide provided within the housing. The waveguide may incorporate one or more of an optical fiber or an optical waveguide formed upon a substrate, such as a semiconductor substrate.

[0098] The optical signal is processed, at **508**, according to the prescribed function to obtain a processed optical signal. Optical processing may include, alone or in combination, any of the various processing techniques disclosed herein and/or otherwise known to those skilled in optical communications. For example, the optical processing may include optical signal splitting or dividing and/or optical signal combining or summing. Alternatively, or in addition, optical processing may include one or more of reflection, refraction, diffraction, attenuation, and the like. According to the illustrative examples, the optical processing may operate upon an optical signal to employ some aspect of filtering. Without limitation, filtering may include high pass filtering, low pass filtering, bandpass filtering notch filtering and so on.

[0099] Directing, at **510**, the processed optical signal to a waveguide port of a housing of the optical terminal assembly, the waveguide port transferring the processed optical signal to an optical waveguide external to the housing. Once again, the optical processing module may incorporate a connectorized module that may be inserted into the housing and connected to one or more optical ports. It is by these connected ports that the optical processing module directs the processed optical signal to a second waveguide port of the housing. According to the example arrangement, the processed optical signal may be coupled from the optical processing module to the second waveguide port via one or more make-and-break, or otherwise repeatable, optical connectors. The coupling may be accomplished at least in part by an optical waveguide provided within the housing. The waveguide may incorporate one or more of an optical fiber or an optical waveguide formed upon a substrate, such as a semiconductor substrate.

[0100] While for purposes of simplicity of explanation, the respective processes are shown and described as a series of blocks in FIG. **11**, it is to be understood and appreciated that the claimed subject matter is not limited by the order of the blocks, as some blocks may occur in different orders and/or concurrently with other blocks from what is depicted and described herein. Moreover, not all illustrated blocks may be required to implement the methods described herein.

[0101] The techniques disclosed herein include the configuration, reconfiguration and deployment and/or use of intelligent optical terminal assemblies that implement intelligence to processing of one or more optical signals by built-in interchangeability of passive optical processing modules and without necessarily requiring the use of electronics and/or processors. In at least some embodiments, the intelligent optical terminals are completely passive, utilizing optical fiber and/or other glass-based components, to extend an ability to modularly change a passive optical network, or a dark fiber deployment.

[0102] In at least some embodiments, the passive optical processing modules allow a customer to operate within one or more particular regions of an available optical spectrum. Through the built-in interchangeability and/or replaceability of the optical processing modules, a PON may be upgraded without requiring any splicing and/or re-splicing of optical fibers as might otherwise be necessary

to replace a device. In at least some embodiments, the upgrade may include a rebuild of a fiber system's operational spectrum.

[0103] In at least some embodiments, the reconfigurable optical terminal includes a housing having a form factor adapted for an intended installation. For example, the form factor may include a standard equipment rack configuration for deployments at an operator's headend. Alternatively, or in addition, the form factor may include a compact, environmentally protected enclosure suitable for external mounting, buried applications and/or deployment at or near a customer's location. The housing may include an interior compartment configured to accept one or more pluggable optical processing modules. In at least some embodiments, the interior compartment includes optical connectors fixedly attached with respect to the housing. The optical connectors are positioned to mate with the optical processing modules. For example, the optical connectors may be adapted for interconnection coincident with insertion of the optical processing module into an accommodating channel and/or slot. In at least some embodiments, such as those intended for external environmental deployments, the compartment may be protected by a door, an environmental seal, e.g., a watertight seal, thermal insulation, armored protection and the like.

[0104] Beneficially, the housing with its optical connections permits field replacement of one or more of the optical processing modules without necessarily requiring specialized skill and/or tools, as might otherwise be required, e.g., for fiber splicing. As mentioned elsewhere herein, insertion, removal and/or reconfiguration of one or more optical processing modules within an optical terminal housing assembly may permit a realignment of operational wavelengths, bands and/or channels. In some applications the reconfigurable optical terminal may be referred to as a dark fiber intelligent terminal (DFIT), e.g., designed to customize spectrum co-existence.

[0105] By its nature as a PON, a configuration and/or reconfiguration allows the PON to adapt to different region(s) of the optical channel spectrum on the same optical fiber. Such flexibility allows a customer to utilize their allocated optical channel spectrum any way they want, as long as operate within the allocated spectrum. Such flexibility further facilitates an efficient, e.g., full, usage of dark-fiber spectrum. For example, different bands may be allocated to different users, different customers, different applications and so on. By further promoting operation of an optical fiber system efficiently, with a smallest amount of optical channel spectrum, may limit use cases for one user, while making other portions of the same optical fiber spectrum available for other uses and/or other customers. In at least some instance, such efficiencies afforded by the techniques disclosed herein may preserve channels for future uses and/or allocations. Thus, a communications service provider may deploy such reconfigurable optical terminal assemblies to build a revenue tiering, without requiring active components.

[0106] In more detail, the optical processing modules and/or elements may employ one or more optical filter devices. Examples include, without limitation, bandpass filters, absorptive filters, dichroic filters, and so on. An optical filter may be configured to selectively transmit one portion of an optical spectrum, while rejecting other portions. Some filters may be characterized as fiber optic filters. For example, fiber optic filters may use a fiber optic grating systems to filter or scatter particular wavelengths of light. In at least some embodiments, a fiber grating system uses a specially treated optical fiber that has a core with a specific refractive index that varies along the length of the fiber. Other fiber optics filters may be used with fiber optic coupling devices that either combine the input signal from two or more optical fibers into one output and/or distribute the signal from one input fiber into two or more outputs. A fiber optic coupling filter selects for a specific incoming or outgoing wavelength, depending upon the configuration of the coupler.

[0107] Bandpass filters are used in a wide range of industries and can be either dichroic or color substrate. Such filters may achieve their unique transmission and reflection properties by a deposition of numerous layers of alternating high and low index of refraction materials onto glass substrates. Absorptive filters elements may be deployed alone or in combination with other optical devices to block unwanted portions of the optical spectrum. For example, optical signal light may

be blocked according to absorption properties of an optical waveguide and/or glass substrate used. In such applications, light that is blocked does not reflect off the filter; rather, it is absorbed and contained within the filter. Absorptive filters may be well suited applications in which noise from unwanted light is an issue.

[0108] Dichroic devices reflect unwanted wavelengths, while transmitting desired portion of the spectrum. In some applications, this may be desirable to separate light by wavelength into two sources. Such separation may be achieved by adding a layer, or multiple layers, of material of varying indexes of refraction to exploit the interference nature of light waves. In interference filters, light traveling from a lower index material will reflect off a higher index material; only light of a certain angle and wavelength will constructively interfere with the incoming beam and pass through the material, while all other light will destructively interfere and reflect.

[0109] Filters may be described according to a center wavelength, used in defining bandpass filters. The center wavelength describes a midpoint of a spectral bandwidth over which the filter transmits. Other filters may be described as low-pass and/or long-pass filters. Long-pass filters generally transmit substantially all wavelengths longer than the specified cut on wavelength. Operation of a long-pass filter may be described according to a cut-on wavelength, generally denoting a wavelength at which optical transmission through the filter increases to 50% throughput. Still other filters include high-pass and/or short-pass filters. short-pass filters generally transmit substantially all wavelengths shorter than a specified cut off wavelength. Operation of a short-pass filter may be described according to a cut-off wavelength, generally denoting a wavelength at which optical transmission through the filter increases to 50% throughput. Yet other example filters include notch filters, which are designed to block a pre-selected bandwidth, while transmitting substantially all other wavelengths within a design range of the filter. Notch filters may be used to remove a single laser wavelength, and/or a narrow band of wavelengths, from an optical system. In some applications, a blocking range represents a wavelength interval used to denote a spectral region of energy that is attenuated by the filter.

[0110] In the subject specification, the term “optical” is given the meaning used by those skilled in the art, that is, “optical” generally refers to that part of the electromagnetic spectrum which is generally known as the visible region together with those parts of the infrared and ultraviolet regions at each end of the visible region which are capable of being transmitted by dielectric optical waveguides such as optical fibers. Therefore, discussion of the output of laser devices in this specification includes optical outputs from such laser devices within the portions of the electromagnetic spectrum discussed immediately above.

[0111] It is understood that the various components disclosed herein may use any one or more of the various light modification and/or filtering techniques disclosed herein. Such combinations may be used to established one operational band, while rejecting others. Other combinations may be used to establish more than one operational bands that may be adjacent and/or separated by a spectral gap that rejects optical transmission.

[0112] The terms “first,” “second,” “third,” and so forth, as used in the claims, unless otherwise clear by context, is for clarity only and doesn't otherwise indicate or imply any order in time. For instance, “a first determination,” “a second determination,” and “a third determination,” does not indicate or imply that the first determination is to be made before the second determination, or vice versa, etc.

[0113] In one or more embodiments, information regarding use of services can be generated including services being accessed, media consumption history, user preferences, and so forth. This information can be obtained by various methods including user input, detecting types of communications (e.g., video content vs. audio content), analysis of content streams, sampling, and so forth. The generating, obtaining and/or monitoring of this information can be responsive to an authorization provided by the user. In one or more embodiments, an analysis of data can be subject to authorization from user(s) associated with the data, such as an opt-in, an opt-out,

acknowledgement requirements, notifications, selective authorization based on types of data, and so forth.

[0114] Some of the embodiments described herein can also employ artificial intelligence (AI) to facilitate automating one or more features described herein. The embodiments (e.g., in connection with automatically identifying acquired cell sites that provide a maximum value/benefit after addition to an existing communication network) can employ various AI-based schemes for conducting various embodiments thereof. Moreover, the classifier can be employed to determine a ranking or priority of each cell site of the acquired network. A classifier is a function that maps an input attribute vector,  $x=(x_1, x_2, x_3, x_4, \dots, x_n)$ , to a confidence that the input belongs to a class, that is,  $f(x)=\text{confidence}(\text{class})$ . Such classification can employ a probabilistic and/or statistical-based analysis (e.g., factoring into the analysis utilities and costs) to determine or infer an action that a user desires to be automatically performed. A support vector machine (SVM) is an example of a classifier that can be employed. The SVM operates by finding a hypersurface in the space of possible inputs, which the hypersurface attempts to split the triggering criteria from the non-triggering events. Intuitively, this makes the classification correct for testing data that is near, but not identical to training data. Other directed and undirected model classification approaches comprise, e.g., naïve Bayes, Bayesian networks, decision trees, neural networks, fuzzy logic models, and probabilistic classification models providing different patterns of independence can be employed. Classification as used herein also is inclusive of statistical regression that is utilized to develop models of priority.

[0115] As will be readily appreciated, one or more of the embodiments can employ classifiers that are explicitly trained (e.g., via a generic training data) as well as implicitly trained (e.g., via observing UE behavior, operator preferences, historical information, receiving extrinsic information). For example, SVMs can be configured via a learning or training phase within a classifier constructor and feature selection module. Thus, the classifier(s) can be used to automatically learn and perform a number of functions, including but not limited to determining according to predetermined criteria which of the acquired cell sites will benefit a maximum number of subscribers and/or which of the acquired cell sites will add minimum value to the existing communication network coverage, etc.

[0116] As used in some contexts in this application, in some embodiments, the terms “component,” “system” and the like are intended to refer to, or comprise, a computer-related entity or an entity related to an operational apparatus with one or more specific functionalities, wherein the entity can be either hardware, a combination of hardware and software, software, or software in execution. As an example, a component may be, but is not limited to being, a process running on a processor, a processor, an object, an executable, a thread of execution, computer-executable instructions, a program, and/or a computer. By way of illustration and not limitation, both an application running on a server and the server can be a component. One or more components may reside within a process and/or thread of execution and a component may be localized on one computer and/or distributed between two or more computers. In addition, these components can execute from various computer readable media having various data structures stored thereon. The components may communicate via local and/or remote processes such as in accordance with a signal having one or more data packets (e.g., data from one component interacting with another component in a local system, distributed system, and/or across a network such as the Internet with other systems via the signal). As another example, a component can be an apparatus with specific functionality provided by mechanical parts operated by electric or electronic circuitry, which is operated by a software or firmware application executed by a processor, wherein the processor can be internal or external to the apparatus and executes at least a part of the software or firmware application. As yet another example, a component can be an apparatus that provides specific functionality through electronic components without mechanical parts, the electronic components can comprise a processor therein to execute software or firmware that confers at least in part the functionality of the electronic

components. While various components have been illustrated as separate components, it will be appreciated that multiple components can be implemented as a single component, or a single component can be implemented as multiple components, without departing from example embodiments.

[0117] Further, the various embodiments can be implemented as a method, apparatus or article of manufacture using standard programming and/or engineering techniques to produce software, firmware, hardware or any combination thereof to control a computer to implement the disclosed subject matter. The term “article of manufacture” as used herein is intended to encompass a computer program accessible from any computer-readable device or computer-readable storage/communications media. For example, computer readable storage media can include, but are not limited to, magnetic storage devices (e.g., hard disk, floppy disk, magnetic strips), optical disks (e.g., compact disk (CD), digital versatile disk (DVD)), smart cards, and flash memory devices (e.g., card, stick, key drive). Of course, those skilled in the art will recognize many modifications can be made to this configuration without departing from the scope or spirit of the various embodiments.

[0118] In addition, the words “example” and “exemplary” are used herein to mean serving as an instance or illustration. Any embodiment or design described herein as “example” or “exemplary” is not necessarily to be construed as preferred or advantageous over other embodiments or designs. Rather, use of the word example or exemplary is intended to present concepts in a concrete fashion. As used in this application, the term “or” is intended to mean an inclusive “or” rather than an exclusive “or”. That is, unless specified otherwise or clear from context, “X employs A or B” is intended to mean any of the natural inclusive permutations. That is, if X employs A; X employs B; or X employs both A and B, then “X employs A or B” is satisfied under any of the foregoing instances. In addition, the articles “a” and “an” as used in this application and the appended claims should generally be construed to mean “one or more” unless specified otherwise or clear from context to be directed to a singular form.

[0119] Moreover, terms such as “user equipment,” “mobile station,” “mobile,” subscriber station,” “access terminal,” “terminal,” “handset,” “mobile device” (and/or terms representing similar terminology) can refer to a wireless device utilized by a subscriber or user of a wireless communication service to receive or convey data, control, voice, video, sound, gaming or substantially any data-stream or signaling-stream. The foregoing terms are utilized interchangeably herein and with reference to the related drawings.

[0120] Furthermore, the terms “user,” “subscriber,” “customer,” “consumer” and the like are employed interchangeably throughout, unless context warrants particular distinctions among the terms. It should be appreciated that such terms can refer to human entities or automated components supported through artificial intelligence (e.g., a capacity to make inference based, at least, on complex mathematical formalisms), which can provide simulated vision, sound recognition and so forth.

[0121] As employed herein, the term “processor” can refer to substantially any computing processing unit or device comprising, but not limited to comprising, single-core processors; single-processors with software multithread execution capability; multi-core processors; multi-core processors with software multithread execution capability; multi-core processors with hardware multithread technology; parallel platforms; and parallel platforms with distributed shared memory. Additionally, a processor can refer to an integrated circuit, an application specific integrated circuit (ASIC), a digital signal processor (DSP), a field programmable gate array (FPGA), a programmable logic controller (PLC), a complex programmable logic device (CPLD), a discrete gate or transistor logic, discrete hardware components or any combination thereof designed to perform the functions described herein. Processors can exploit nano-scale architectures such as, but not limited to, molecular and quantum-dot based transistors, switches and gates, in order to optimize space usage or enhance performance of user equipment. A processor can also be

implemented as a combination of computing processing units.

[0122] As used herein, terms such as “data storage,” “data storage,” “database,” and substantially any other information storage component relevant to operation and functionality of a component, refer to “memory components,” or entities embodied in a “memory” or components comprising the memory. It will be appreciated that the memory components or computer-readable storage media, described herein can be either volatile memory or nonvolatile memory or can include both volatile and nonvolatile memory.

[0123] What has been described above includes mere examples of various embodiments. It is, of course, not possible to describe every conceivable combination of components or methodologies for purposes of describing these examples, but one of ordinary skill in the art can recognize that many further combinations and permutations of the present embodiments are possible.

Accordingly, the embodiments disclosed and/or claimed herein are intended to embrace all such alterations, modifications and variations that fall within the spirit and scope of the appended claims. Furthermore, to the extent that the term “includes” is used in either the detailed description or the claims, such term is intended to be inclusive in a manner similar to the term “comprising” as “comprising” is interpreted when employed as a transitional word in a claim.

[0124] In addition, a flow diagram may include a “start” and/or “continue” indication. The “start” and “continue” indications reflect that the steps presented can optionally be incorporated in or otherwise used in conjunction with other routines. In this context, “start” indicates the beginning of the first step presented and may be preceded by other activities not specifically shown. Further, the “continue” indication reflects that the steps presented may be performed multiple times and/or may be succeeded by other activities not specifically shown. Further, while a flow diagram indicates a particular ordering of steps, other orderings are likewise possible provided that the principles of causality are maintained.

[0125] As may also be used herein, the term(s) “operably coupled to”, “coupled to”, and/or “coupling” includes direct coupling between items and/or indirect coupling between items via one or more intervening items. Such items and intervening items include, but are not limited to, junctions, communication paths, components, circuit elements, circuits, functional blocks, and/or devices. As an example of indirect coupling, a signal conveyed from a first item to a second item may be modified by one or more intervening items by modifying the form, nature or format of information in a signal, while one or more elements of the information in the signal are nevertheless conveyed in a manner than can be recognized by the second item. In a further example of indirect coupling, an action in a first item can cause a reaction on the second item, as a result of actions and/or reactions in one or more intervening items.

[0126] Although specific embodiments have been illustrated and described herein, it should be appreciated that any arrangement which achieves the same or similar purpose may be substituted for the embodiments described or shown by the subject disclosure. The subject disclosure is intended to cover any and all adaptations or variations of various embodiments. Combinations of the above embodiments, and other embodiments not specifically described herein, can be used in the subject disclosure. For instance, one or more features from one or more embodiments can be combined with one or more features of one or more other embodiments. In one or more embodiments, features that are positively recited can also be negatively recited and excluded from the embodiment with or without replacement by another structural and/or functional feature. The steps or functions described with respect to the embodiments of the subject disclosure can be performed in any order. The steps or functions described with respect to the embodiments of the subject disclosure can be performed alone or in combination with other steps or functions of the subject disclosure, as well as from other embodiments or from other steps that have not been described in the subject disclosure. Further, more than or less than all of the features described with respect to an embodiment can also be utilized.

## Claims

1. An optical terminal assembly, comprising: a housing defining an interior region; a first waveguide port and a second waveguide port, wherein the first waveguide port is configured for receiving a first optical signal via a first optical waveguide optically coupled to the first waveguide port, and wherein the second waveguide port is configured for providing a second optical signal to a second optical waveguide optically coupled to the second waveguide port; a first optical coupler located within the interior region of the housing and in optical communication with the first waveguide port; a second optical coupler located within the interior region of the housing in optical communication with the second waveguide port; and a passive optical processing module removably coupled to the first and second optical couplers and configured to perform a prescribed function upon the first optical signal to obtain the second optical signal without utilizing an electronic circuit, wherein the passive optical processing module is structurally reconfigurable from one element to include two or more elements and the prescribed function of the passive optical processing module is modifiable.
2. The optical terminal assembly of claim 1, wherein the prescribed function of the passive optical processing module comprises filtering of the first optical signal to produce a filtered first optical signal having a modifiable arrangement of one or more pass bands.
3. The optical terminal assembly of claim 1, wherein the prescribed function of the passive optical processing module comprises filtering of the first optical signal to produce a filtered first optical signal having a modifiable arrangement of one or more stop bands.
4. The optical terminal assembly of claim 1, wherein one of the first and second optical couplers comprises a make-and-break optical connector, and the make-and-break optical connector comprises a standard fiber optic connector.
5. The optical terminal assembly of claim 1, wherein the passive optical processing module comprise a plurality of optical processing elements optically coupled to each other and to the first and second optical couplers, and wherein the plurality of optical processing elements comprises at least one optical filter element.
6. The optical terminal assembly of claim 5, wherein the at least one optical filter element comprises a long-pass filter configured to pass wavelengths above a first cutoff wavelength, while preventing transmission of wavelengths below the first cutoff wavelength.
7. The optical terminal assembly of claim 5, wherein the at least one optical filter element comprises a short-pass filter configured to pass wavelengths below a second cutoff wavelength, while preventing transmission of wavelengths above the second cutoff wavelength.
8. The optical terminal assembly of claim 5, wherein the at least one optical filter element comprises a bandpass filter configured to pass wavelengths within a bandwidth about a center frequency.
9. The optical terminal assembly of claim 1, further comprising: an optical splitter generating a subdivision of the first optical signal; a bandpass filter in communication with the optical splitter configured to pass a narrow optical bandwidth of the subdivision of the first optical signal associated with an operation, administration and/or maintenance (OAM) activity; and a third waveguide port in communication with the bandpass filter and configured to transfer the subdivision of the first optical signal to an OAM monitoring system.
10. The optical terminal assembly of claim 1, further comprising: a support structure fixedly coupled to an interior region of the housing, wherein the support structure provides a retaining feature adapted to retain the passive optical processing module in optical engagement with the first and second optical couplers.
11. The optical terminal assembly of claim 1, further comprising: a second optical terminal assembly including a second optical processing module that is configured to provide a pass-through



function.

**12.** A method, comprising: receiving an optical signal at a first optical waveguide port of a housing of an optical terminal assembly defining an interior region, the optical signal received from an optical source external to the housing; removably coupling a passive optical processing module to the interior region of the housing, the passive optical processing module configured to perform a prescribed function upon the optical signal; coupling the optical signal from the first optical waveguide port to the passive optical processing module; processing the optical signal according to the prescribed function to obtain a processed optical signal, wherein the passive optical processing module is structurally reconfigurable from one element to include two or more elements and the prescribed function of the passive optical processing module is modifiable; and directing the processed optical signal to a second optical waveguide port of the housing of the optical terminal assembly, the second optical waveguide port transferring the processed optical signal to an optical waveguide external to the housing.

**13.** The method of claim 12, wherein the prescribed function of the passive optical processing module comprises filtering of the optical signal to produce a filtered optical signal having a modifiable arrangement of one or more pass bands.

**14.** The method of claim 13, wherein the prescribed function of the passive optical processing module comprises filtering of the optical signal to produce a filtered optical signal having a modifiable arrangement of one or more stop bands.

**15.** The method of claim 13, wherein the coupling the optical signal from the first optical waveguide port to the passive optical processing module further comprises engaging an optical connector to obtain an optical engagement; wherein the removably coupling the passive optical processing module to the interior region of the housing further comprises engaging, by the passive optical processing module, a mechanical faster securely attached to the interior region of the housing to maintain an optical alignment provided by the engaging of the optical connector; and wherein the engaging the optical connector further comprises a blind mating process, wherein at least a portion of the optical connector is occluded by the passive optical processing module during the removably coupling of the passive optical processing module to the interior region of the housing.

**16.** The method of claim 12, further comprising: generating a subdivision of the optical signal; applying a bandpass filter to the subdivision to obtain an operation, administration and/or maintenance (OAM) channel of the subdivision; and directing a portion of the subdivision within the OAM channel toward a third optical waveguide port of the housing.

**17.** The method of claim 12, further comprising: providing a first optical terminal assembly including the passive optical processing module; and providing a second optical terminal assembly including a second optical processing module configured to provide a pass-through function.

**18.** An assembly, comprising: a housing comprising a first waveguide port and a second waveguide port, wherein the first waveguide port is configured for receiving an optical signal via a first optical waveguide optically coupled to the first waveguide port; and a passive optical processing module removably coupled to the housing and optically coupled to the first waveguide port, wherein the passive optical processing module is configured to perform a prescribed function upon the optical signal to obtain a processed optical signal without utilizing an electronic circuit, and wherein the second waveguide port is configured to transfer the processed optical signal to an optical waveguide external to the housing, and wherein the passive optical processing module is structurally reconfigurable from one element to include two or more elements and the prescribed function of the passive optical processing module is modifiable.

**19.** The assembly of claim 18, further comprising: an optical splitter generating a subdivision of the optical signal; a bandpass filter in communication with the optical splitter configured to pass a narrow optical bandwidth of the subdivision of the optical signal associated with an operation, administration and/or maintenance (OAM) activity; and a third waveguide port in communication

with the bandpass filter and configured to transfer the subdivision of the optical signal to an OAM monitoring system.

**20.** The assembly of claim 18, wherein the prescribed function of the passive optical processing module comprises filtering of the optical signal to produce a filtered optical signal having a modifiable arrangement of one or more pass bands or a modifiable arrangement of one or more stop bands.

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