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ULTRASOUND IMAGE CAPTURING APPARATUS, MAMMOGRAPHY APPARATUS, AND CONTROL PROGRAM

Abstract

An ultrasound image capturing apparatus includes an imaging table in which a transducer that transmits an ultrasonic wave toward an imaging surface, to capture an ultrasound image of a breast, and a transducer movement unit that moves the transducer in a direction along the imaging surface are built in advance, in which the imaging surface of the imaging table is composed of a plurality of laminated carbon fiber sheets having different acoustic impedances, and at least one of the plurality of carbon fiber sheets has higher rigidity with respect to the contact with the breast than the other laminated carbon fiber sheets.

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Background/Summary

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims priority under 35 USC 119 from Japanese Patent Application No. 2024-021456 filed on Feb. 15, 2024, the disclosure of which is incorporated by reference herein.

BACKGROUND

1. Technical Field

[0002] The present disclosure relates to an ultrasound image capturing apparatus, a mammography apparatus, and a control program.

2. Related Art

[0003] An ultrasound image capturing apparatus that captures an ultrasound image of a breast of a subject by scanning a transducer that outputs ultrasonic waves along the breast is known.

[0004] JP2008-173291A discloses a medical imaging apparatus that captures an ultrasound image of a breast placed on a transducer array disposed on an imaging table from a contact surface in which the breast is in contact with the transducer array and that captures a radiation image of the breast, by using the transducer array.

SUMMARY

[0005] In a case in which the radiation image of the breast compressed by a compression plate is captured by the medical imaging apparatus such as JP2008-173291A, an image of the transducer array is reflected in the radiation image in a case in which the transducer array is disposed on the imaging table. Therefore, the medical imaging apparatus may include a movement mechanism that retracts the transducer array from above the imaging table.

[0006] However, in a case in which the transducer array is retracted by the movement mechanism, the transducer array in close contact with the breast is not present, and thus a compression state of the breast is changed.

[0007] In order to suppress the change in the compression state of the breast accompanying the movement of the transducer array, the transducer array need only be built inside the imaging table instead of being disposed on the imaging table, but it is necessary to adjust an acoustic impedance among the transducer, the imaging table, and the breast via the transducer built in the imaging table. Further, since the breast is pressed against the imaging table by the compression plate, the contact surface with the breast on the imaging table is required to have rigidity.

[0008] The present disclosure has been made in consideration of the above-described circumstances, and an object of the present disclosure is to provide an ultrasound image capturing apparatus, a mammography apparatus, and a control program capable of achieving acoustic matching with a breast while ensuring the rigidity of a contact surface of an imaging table in contact with the breast.

[0009] A first aspect of the technology of the present disclosure relates to an ultrasound image capturing apparatus comprising: an imaging table in which a first transducer that transmits an ultrasonic wave toward a contact surface in contact with a breast, to capture an ultrasound image of the breast, and a movement mechanism that moves the first transducer in a direction along the contact surface with the breast are built in advance, in which the contact surface of the imaging table is composed of a plurality of laminated carbon fiber sheets having different acoustic impedances, and at least one of the plurality of carbon fiber sheets has higher rigidity with respect to the contact with the breast than the other laminated carbon fiber sheets.

[0010] A second aspect of the technology of the present disclosure relates to the ultrasound image capturing apparatus according to the first aspect, in which the first transducer has a shape that extends longer in a chest wall surface direction along a chest wall of a subject than in a front-rear direction along a direction intersecting the chest wall of the subject, and the movement mechanism moves the first transducer in the front-rear direction.

[0011] A third aspect of the technology of the present disclosure relates to the ultrasound image capturing apparatus according to the second aspect, in which the movement mechanism further moves the first transducer in the chest wall surface direction.

[0012] A fourth aspect of the technology of the present disclosure relates to the ultrasound image capturing apparatus according to the first aspect, in which the first transducer has a shape that extends longer in a front-rear direction along a direction intersecting a chest wall of a subject than in a chest wall surface direction along the chest wall of the subject, and the movement mechanism moves the first transducer in the chest wall surface direction.

[0013] A fifth aspect of the technology of the present disclosure relates to the ultrasound image capturing apparatus according to the fourth aspect, in which the movement mechanism further moves the first transducer in the front-rear direction.

[0014] A sixth aspect of the technology of the present disclosure relates to the ultrasound image capturing apparatus according to the first aspect, in which, in the contact surface of the imaging table, the carbon fiber sheets are laminated such that the acoustic impedance is decreased from a carbon fiber sheet in contact with the first transducer toward a carbon fiber sheet in contact with the breast.

[0015] A seventh aspect of the technology of the present disclosure relates to the ultrasound image capturing apparatus according to the sixth aspect, in which a fiber direction of at least one carbon fiber sheet among the plurality of laminated carbon fiber sheets is disposed along a chest wall surface direction along a chest wall of a subject.

[0016] An eighth aspect of the technology of the present disclosure relates to the ultrasound image capturing apparatus according to the seventh aspect, in which the fiber direction of each of the carbon fiber sheet in contact with the first transducer and the carbon fiber sheet in contact with the breast is disposed along the chest wall surface direction.

[0017] A ninth aspect of the technology of the present disclosure relates to the ultrasound image capturing apparatus according to the first aspect, further comprising: a second transducer that captures an ultrasound image of the breast from a compression surface of a compression plate that compresses the breast to bring the breast into close contact with the contact surface of the imaging table; and a controller that captures the ultrasound images of the breast by using the first transducer and the second transducer.

[0018] A tenth aspect of the technology of the present disclosure relates to the ultrasound image capturing apparatus according to the ninth aspect, in which the controller switches an imaging mode of the ultrasound image of the breast by controlling imaging ranges of the first transducer and the second transducer.

[0019] An eleventh aspect of the technology of the present disclosure relates to the ultrasound image capturing apparatus according to the tenth aspect, in which the controller sets a boundary surface between the contact surface of the imaging table and the compression surface of the compression plate at a predetermined distance from the contact surface of the imaging table, and then performs control of the imaging ranges such that the first transducer and the second transducer image the same range of the breast and performs control of combining the ultrasound image, which is captured by the first transducer, from the contact surface of the imaging table to the boundary surface and the ultrasound image, which is captured by the second transducer, from the compression surface of the compression plate to the boundary surface, to generate one ultrasound image of the same breast.

[0020] A twelfth aspect of the technology of the present disclosure relates to the ultrasound image capturing apparatus according to the tenth aspect, in which the controller performs control of the imaging ranges such that the first transducer and the second transducer image different ranges.

[0021] A thirteenth aspect of the technology of the present disclosure relates to a mammography apparatus comprising: the ultrasound image capturing apparatus according to any one of the first to twelfth aspects.
[0022] A fourteenth aspect of the technology of the present disclosure relates to the mammography apparatus according to the thirteenth aspect, in which a grid that is provided between the contact surface of the imaging table and a radiation detector and that reduces an amount of scattered rays, which are generated by scattering of radiation emitted from a radiation source via the breast, incident on the radiation detector as compared to before installation is used as the movement mechanism.
[0023] A fifteenth aspect of the technology of the present disclosure relates to the mammography apparatus according to the fourteenth aspect, in which the imaging table includes an attachment/detachment device that attaches the first transducer to the grid in a case in which the grid is moved to a predetermined position and that detaches the first transducer from the grid in a case in which the grid to which the first transducer is attached returns to the position.
[0024] A sixteenth aspect of the technology of the present disclosure relates to a control program for causing a computer to execute a process, with respect to an ultrasound image capturing apparatus including an imaging table in which a first transducer that transmits an ultrasonic wave toward a contact surface in contact with a breast, to capture an ultrasound image of the breast, and a movement mechanism that moves the first transducer are built in advance, in which the contact surface of the imaging table is composed of a plurality of laminated carbon fiber sheets having different acoustic impedances, and at least one of the plurality of carbon fiber sheets has higher rigidity with respect to the contact with the breast than the other laminated carbon fiber sheets, the process comprising: controlling the movement mechanism to move the first transducer in a direction along the contact surface of the imaging table with the breast and controlling the first transducer to capture the ultrasound image of the breast from the contact surface of the imaging table with the breast.
[0025] According to the present disclosure, it is possible to achieve the acoustic matching with the breast while ensuring the rigidity of the contact surface of the imaging table in contact with the breast.

Description

BRIEF DESCRIPTION OF THE DRAWINGS
[0026] Exemplary embodiments of the technology of the disclosure will be described in detail based on the following figures, wherein:
[0027] FIG. **1** is a diagram showing a configuration example of a medical imaging system according to a first embodiment;
[0028] FIG. **2** is a diagram showing a functional configuration example of an ultrasound image capturing apparatus;
[0029] FIG. **3** is a diagram showing a functional configuration example of an image storage system;
[0030] FIG. **4** is a diagram showing an appearance example of the ultrasound image capturing apparatus according to the first embodiment as seen from a side surface;
[0031] FIG. **5** is a diagram showing an example in which an imaging surface is seen from a position above the imaging surface facing the imaging surface;
[0032] FIG. **6** is a diagram showing another example of attachment of a transducer to a movement table;
[0033] FIG. **7** is a diagram showing a cross-sectional example of the imaging surface;
[0034] FIG. **8** is a diagram showing an example of a fiber direction of carbon fiber sheets;

[0035] FIG. **9** is a flowchart showing an example of a flow of imaging processing executed by the ultrasound image capturing apparatus;
[0036] FIG. **10** is a diagram showing an appearance example in a case in which an ultrasound image capturing apparatus according to a modification example of the first embodiment is seen from a side surface;
[0037] FIG. **11** is a diagram showing a control example of an imaging range of the transducer;
[0038] FIG. **12** is a flowchart showing another example of the flow of the imaging processing executed by the ultrasound image capturing apparatus;
[0039] FIG. **13** is a diagram showing an example of an ultrasound image captured in a high definition mode;
[0040] FIG. **14** is a diagram showing another control example of the imaging range of the transducer;
[0041] FIG. **15** is a diagram showing an example of an ultrasound image captured in a high speed mode;
[0042] FIG. **16** is a diagram showing a configuration example of a medical imaging system according to a second embodiment;
[0043] FIG. **17** is a diagram showing a functional configuration example of a mammography apparatus and a console;
[0044] FIG. **18** is a diagram showing an appearance example in a case in which the mammography apparatus is seen from a side surface;
[0045] FIG. **19** is a diagram showing an operation example of an attachment/detachment device; and
[0046] FIG. **20** is a flowchart showing an example of a flow of imaging processing executed by the mammography apparatus.

DETAILED DESCRIPTION

[0047] Hereinafter, the present embodiment of the present invention will be described in detail with reference to the accompanying drawings. It should be noted that the same components and the same processing are denoted by the same reference numerals throughout all of the drawings, and redundant description will be omitted. Dimensional ratios in the drawings are exaggerated for convenience of description, and may be different from the actual ratios.

First Embodiment

[0048] FIG. **1** is a diagram showing a configuration example of a medical imaging system **1** according to the first embodiment. The medical imaging system **1** includes an ultrasound image capturing apparatus **2** and an image storage system **3**.
[0049] The ultrasound image capturing apparatus **2** is an apparatus that captures an ultrasound image of a breast of a subject as an examination subject by, for example, a medical staff member such as an examination technician or a doctor.
[0050] The image storage system **3** is a system that stores the ultrasound images captured by the ultrasound image capturing apparatus **2**. The image storage system **3** extracts an ultrasound image corresponding to a request from the ultrasound image capturing apparatus **2** or a console **6** (see FIG. **16**) described later from among the stored ultrasound images, and transmits the extracted ultrasound image to a request source apparatus. Specific examples of the image storage system **3** include a picture archiving and communication system (PACS).
[0051] First, a functional configuration example of the ultrasound image capturing apparatus **2** will be described. FIG. **2** is a diagram showing a functional configuration example of the ultrasound image capturing apparatus **2**.
[0052] As shown in FIG. **2**, the ultrasound image capturing apparatus **2** includes a controller **20**, a transducer drive unit **22**, a transducer **15**A, a storage unit **24**, an interface (I/F) unit **25**, an output unit **26**, an operation unit **27**, a compression plate drive section **28**, a compression plate **47**, and a compression force detection sensor **51**. The controller **20**, the transducer drive unit **22**, the storage

unit **24**, the I/F unit **25**, the output unit **26**, the operation unit **27**, the compression plate drive section **28**, and the compression force detection sensor **51** are connected to each other via a bus **29** such that various types of information can be exchanged.

[0053] The controller **20** controls the operation of the ultrasound image capturing apparatus **2** based on an instruction from the medical staff member. The controller **20** comprises a central processing unit (CPU) **20**A as an example of a processor, a read-only memory (ROM) **20**B, and a random-access memory (RAM) **20**C. The ROM **20**B stores in advance various programs including a control program **21** that is read by the CPU **20**A to perform control for the capturing of an ultrasound image, and various parameters to be referred to in a case in which the CPU **20**A controls the operation of the ultrasound image capturing apparatus **2**. The RAM **20**C is used as a transitory work area of the CPU **20**A.

[0054] The transducer **15**A outputs ultrasonic waves to the examination subject, that is, the breast, acquires reflected waves of the ultrasonic waves reflected by the breast, converts a state of the reflected waves into reflected wave data from the acquired reflected waves, and outputs the reflected wave data to the controller **20**. The controller **20** that receives the reflected wave data generates the ultrasound image of the breast by using the received reflected wave data. The transducer **15**A is an example of a first transducer according to the present disclosure.

[0055] The transducer drive unit **22** controls a transducer movement unit **9**A (see FIG. **4**) described later in response to an instruction from the controller **20**, and moves the transducer **15**A in at least one of a chest wall surface direction, that is, a direction along a chest wall formed by the chest of the subject, or a front-rear direction, that is, a direction intersecting the chest wall of the subject.

[0056] The compression plate **47** is an instrument that presses a compression surface **47**A against the breast to compress the breast. It is preferable that the compression plate **47** has transparency such that a compression state of the breast can be visually recognized.

[0057] The compression plate drive section **28** moves the compression plate **47** in a compression direction and a compression release direction under the control of the controller **20**. The compression direction is a direction in which the breast of the subject is pressed against an imaging table **10** (see FIG. **4**) described later, and the compression release direction is a direction in which the compression of the breast via the compression plate **47** is released.

[0058] The compression force detection sensor **51** has a function of detecting a compression force of the compression plate **47**, which is moved by driving of the compression plate drive section **28**, against the breast.

[0059] As described above, the ultrasound image capturing apparatus **2** captures the ultrasound image of the breast in a state of being compressed by the compression plate **47**. It should be noted that the ultrasound image of the breast can be captured without compressing the breast, and thus the ultrasound image capturing apparatus **2** need not comprise the compression plate drive section **28**, the compression plate **47**, and the compression force detection sensor **51**.

[0060] The storage unit **24** stores the captured ultrasound images, various types of other information, and the like. The storage unit **24** is an example of a storage device that holds the stored information even in a case in which the power supplied to the storage unit **24** is cut off, and, for example, a semiconductor memory, such as a solid state drive (SSD), is used, or a hard disk may be used.

[0061] The I/F unit **25** transmits and receives various types of information to and from an external apparatus connected to a communication line (not shown) such as a local area network (LAN), via wireless communication or wired communication. For example, the controller **20** transmits the captured ultrasound image to the image storage system **3** via the I/F unit **25**.

[0062] The output unit **26** outputs, to the medical staff member, information processed by the controller **20** such as information related to an imaging status of the ultrasound image, the captured ultrasound image, and a warning. Outputting the information means making the information recognizable by the medical staff member. Therefore, for example, a form in which information is displayed on a display (not shown) as an example of a display device, a form in which information is printed on a recording medium such as paper by an image forming apparatus (not shown), and a form in which notification of information is issued by voice via a speaker (not shown) are all examples of the information output by the output unit **26**. It should be noted that a form in which the information is transmitted to the external apparatus via the I/F unit **25** is also the output example of the information.

[0063] The operation unit **27** is used by the medical staff member to input, for example, instructions and various types of information related to the capturing of the ultrasound image. There is no restriction on an operation form in the operation unit **27**, and, for example, the operation can be received by a switch, a touch panel, an electronic pen, a keyboard, a voice, a mouse, or the like.

[0064] Meanwhile, FIG. **3** is a diagram showing a functional configuration example of the image storage system **3**. As shown in FIG. **3**, the image storage system **3** includes a controller **30**, a storage unit **34**, and an I/F unit **35**. The controller **30**, the storage unit **34**, and the I/F unit **35** are connected to each other via a bus **39** such that various types of information can be exchanged.

[0065] The controller **30** controls the operation of the image storage system **3**. The controller **30** comprises a CPU **30**A, a ROM **30**B, and a RAM **30**C. The ROM **30**B stores in advance various programs that are read by the CPU **30**A to perform control for storage of the ultrasound image, and various parameters to be referred to in a case in which the CPU **30**A controls the operation of the image storage system **3**. The RAM **30**C is used as a transitory work area of the CPU **30**A.

[0066] The storage unit **34** stores the ultrasound image in association with, for example, an imaging order or information related to the subject. That is, the storage unit **34** functions as a database for the ultrasound image.

[0067] The I/F unit **35** transmits and receives various types of information to and from the external apparatus connected to a communication line such as the LAN, via wireless communication or wired communication. For example, the controller **30** transmits the requested ultrasound image to the ultrasound image capturing apparatus **2** via the I/F unit **35**.

[0068] Hereinafter, an example of the capturing of the ultrasound image of the breast via the ultrasound image capturing apparatus **2** will be described. FIG. **4** is a diagram showing an appearance example of the ultrasound image capturing apparatus **2** according to the first embodiment as seen from a side surface.

[0069] The ultrasound image capturing apparatus **2** comprises an arm part **42**, a base **44**, and a shaft part **45**. The arm part **42** is held by the base **44** to be movable in an up-down direction (Z axis direction). The shaft part **45** connects the arm part **42** to the base **44**. The arm part **42** can be rotated relative to the base **44** with the shaft part **45** as a rotation axis. A compression plate drive unit **46** is provided in the arm part **42**.

[0070] The imaging table **10** is provided below the arm part **42**, and the subject places the breast on an imaging surface **10**A provided on an upper surface of the imaging table **10**. The imaging surface **10**A of the imaging table **10** in contact with the breast is an example of a contact surface with the breast of the imaging table **10** according to the present disclosure.

[0071] The compression plate **47** is attached to the compression plate drive unit **46**, and the compression plate drive unit **46** moves the compression plate **47** in the compression direction (downward in the example of FIG. **4**) in response to an instruction from the compression plate drive section **28**, to press and compress the breast placed on the imaging surface **10**A of the imaging table **10** against the imaging surface **10**A. In addition, the compression plate drive unit **46** moves the compression plate **47**, which compresses the breast, in the compression release direction (upward in the example of FIG. **4**) in response to the instruction from the compression plate drive section **28**, to release the compression of the breast via the compression plate **47**.

[0072] Meanwhile, the transducer **15**A that transmits the ultrasonic waves toward the imaging surface **10**A and captures the ultrasound image of the breast pressed against the imaging surface

10A by the compression plate **47** is built in the imaging table **10**. A transducer cover **16** is attached to a surface of the transducer **15**A facing the imaging surface **10**A. The transducer cover **16** functions as a lubricating member that reduces a contact resistance between a back side of the imaging surface **10**A and the transducer **15**A, and functions as an acoustic matching member that reduces a difference in acoustic impedance between different objects, such as the imaging surface **10**A and the transducer **15**A.

[0073] The transducer **15**A is attached to a movement table **14**A that is also built in the imaging table **10** in advance, and the transducer movement unit **9**A moves the movement table **14**A in the front-rear direction (in the example of FIG. **4**, a direction represented by an arrow W**1**) under the control of the controller **20** via the transducer drive unit **22**. Therefore, the transducer **15**A attached to the movement table **14**A is also moved in the front-rear direction in accordance with the movement of the movement table **14**A. The movement table **14**A and the transducer movement unit **9**A according to the present disclosure are examples of a movement mechanism that moves the transducer **15**A inside the imaging table **10**.

[0074] It should be noted that a target to be moved by the transducer movement unit **9**A is not limited to a plate-like object such as the movement table **14**A. Any shape may be used as long as the transducer **15**A can be moved and it is an object to which the transducer **15**A is attached, and other shapes, such as a rod shape and a lattice shape, may be used.

[0075] Since the transmission position of the ultrasonic waves is also moved by moving the transducer **15**A in the front-rear direction, the ultrasound image of the entire breast placed on the imaging surface **10**A is obtained. It should be noted that moving the transducer **15**A in the direction along the imaging surface **10**A via the movement mechanism may be referred to as “scanning”.

[0076] FIG. **5** is a diagram showing an example in which the subject who places the breast on the imaging surface **10**A is seen from a position above the imaging surface **10**A facing the imaging surface **10**A of the imaging table **10**. For convenience of description, in FIG. **5**, the transducer cover **16** and the compression plate **47** are not shown.

[0077] As shown in FIG. **5**, the transducer **15**A has a rectangular parallelepiped shape and is attached to the movement table **14**A such that a longitudinal direction of the transducer **15**A is along the chest wall surface direction represented by an arrow W**2**. That is, the transducer **15**A is attached to the movement table **14**A such that a length in the chest wall surface direction is longer than a length in the front-rear direction represented by the arrow W**1**.

[0078] It is preferable that the transducer **15**A is attached to an end part of the movement table **14**A that is closest to the subject so that the transducer **15**A can scan the entire range in which the breast is placed on the imaging surface **10**A.

[0079] It should be noted that the transducer movement unit **9**A may further move the transducer **15**A in the chest wall surface direction while moving the transducer **15**A in the front-rear direction.

[0080] In addition, the attachment direction of the transducer **15**A to the subject is not limited to the form of the attachment in a direction in which the longitudinal direction of the transducer **15**A as shown in FIG. **5** is along the chest wall surface direction.

[0081] FIG. **6** is a diagram showing another example of the attachment of the transducer **15**A to the movement table **14**A. For convenience of description, in FIG. **6**, the transducer cover **16** and the compression plate **47** are not shown.

[0082] As shown in FIG. **6**, the transducer **15**A may be attached to the movement table **14**A such that the longitudinal direction of the transducer **15**A is along the front-rear direction represented by the arrow W**1**. That is, the transducer **15**A is attached to the movement table **14**A such that the length in the front-rear direction is longer than the length in the chest wall surface direction represented by the arrow W**2**. Thereafter, the transducer movement unit **9**A moves the movement table **14**A in the chest wall surface direction. In accordance with this, since the transducer **15**A attached to the movement table **14**A is also moved in the chest wall surface direction in accordance with the movement of the movement table **14**A, the ultrasound image of the entire breast placed on

the imaging surface **10**A is obtained.
[0083] It should be noted that the transducer movement unit **9**A may further move the transducer **15**A in the front-rear direction while moving the transducer **15**A in the chest wall surface direction.
[0084] In the following description, as shown in FIG. **5**, the transducer **15**A is assumed to be attached to the movement table **14**A such that the longitudinal direction of the transducer **15**A is along the chest wall surface direction.
[0085] Hereinafter, a structure of the imaging surface **10**A in the imaging table **10** will be described. In the capturing of the ultrasound image, the breast is pressed against the imaging surface **10**A by the compression plate **47**, and thus the imaging surface **10**A is required to have rigidity such that the imaging surface **10**A is not bent even in a case in which the breast is pressed against the imaging surface **10**A. Therefore, a carbon fiber sheet that has a specific gravity of about ⅕ of iron and a tensile strength of about 10 times that of steel and that is used as a reinforcing material for various structures is used for the imaging surface **10**A.
[0086] However, since the carbon fiber sheets have the same type, the carbon fiber sheets have a unique acoustic impedance, and thus, in a case in which a single layer of the carbon fiber sheet is used, it is only possible to select a carbon fiber sheet having an acoustic impedance close to the acoustic impedance of any one of the breast or the transducer **15**A having different acoustic impedances. That is, it is difficult to form the imaging surface **10**A, which has balance between both the rigidity and the acoustic matching performance, with a single layer of the carbon fiber sheet.
[0087] Therefore, the imaging surface **10**A of the imaging table **10** according to the present disclosure is composed of a plurality of laminated carbon fiber sheets having different acoustic impedances.
[0088] FIG. **7** is a diagram showing a cross-sectional example of the imaging surface **10**A. The imaging surface **10**A shown in FIG. **7** is composed of four carbon fiber sheets **10**A-**1** to **10**A-**4** laminated in the up-down direction (Z axis direction in the example of FIG. **7**). Among the carbon fiber sheets **10**A-**1** to **10**A-**4** constituting the imaging surface **10**A, the carbon fiber sheet **10**A-**1** is in contact with the transducer **15**A (specifically, is in contact with the transducer cover **16** of the transducer **15**A), and the carbon fiber sheet **10**A-**4** is in contact with the breast.
[0089] The acoustic impedances of the four carbon fiber sheets **10**A-**1** to **10**A-**4** are different from each other, and the carbon fiber sheets **10**A-**1** to **10**A-**4** are laminated such that the acoustic impedance is decreased from the carbon fiber sheet **10**A-**1** to the carbon fiber sheet **10**A-**4**. That is, the carbon fiber sheets **10**A-**1** to **10**A-**4** are laminated such that the acoustic impedance of the carbon fiber sheet **10**A-**2** is lower than the acoustic impedance of the carbon fiber sheet **10**A-**1**, the acoustic impedance of the carbon fiber sheet **10**A-**3** is lower than the acoustic impedance of the carbon fiber sheet **10**A-**2**, and the acoustic impedance of the carbon fiber sheet **10**A-**4** is lower than the acoustic impedance of the carbon fiber sheet **10**A-**3**.
[0090] The reason for laminating the carbon fiber sheets **10**A-**1** to **10**A-**4** in this way is that the acoustic impedance of the human body is lower than the acoustic impedance of the transducer **15**A. For example, the acoustic impedance of the transducer **15**A is in a range of 20 [MRayls] or more and 38 [MRayls] or less, whereas the acoustic impedance of the human body is in a vicinity of 1.5 [MRayls]. Since 1 [Rays] is 1 [kg/m.sup.2 s], 1 [MRays] is 1×10.sup.6 [kg/m.sup.2 s]. It should be noted that the term “vicinity” refers to a range that can be regarded as the displayed value, and represents, for example, a range having a width of ±α% with respect to the displayed value. The value of a is set depending on the situation.
[0091] As the acoustic impedances between different objects approach each other, an amount of reflection of the ultrasonic waves generated at a boundary between the objects is decreased, and thus a clear ultrasound image is obtained. Therefore, it is preferable that the acoustic impedance of the carbon fiber sheet **10**A-**1** in contact with the transducer **15**A is made close to the acoustic impedance of the transducer **15**A, and the acoustic impedance of the carbon fiber sheet **10**A-**4** in

contact with the breast is made close to the acoustic impedance of the human body, so that the carbon fiber sheets **10**A-**1** to **10**A-**4** are laminated such that the acoustic impedance is decreased from the carbon fiber sheet **10**A-**1** toward the carbon fiber sheet **10**A-**4**. That is, the acoustic impedance is made to approach the acoustic impedance of the human body, from the transducer **15**A toward the human body.

[0092] Specifically, it is preferable that the acoustic impedance of the carbon fiber sheet **10**A-**1** is in a vicinity of 20 [MRayls], the acoustic impedance of the carbon fiber sheet **10**A-**2** is 5 [MRayls] or more and 15 [MRayls] or less, the acoustic impedance of the carbon fiber sheet **10**A-**3** is 1.5 [MRayls] or more and 5 [MRayls] or less, and the acoustic impedance of the carbon fiber sheet **10**A-**4** is in the vicinity of 1.5 [MRayls]. The acoustic impedance can be measured by using, for example, an acoustic impedance measurement device.

[0093] It should be noted that, in the imaging surface **10**A, it is preferable that at least the acoustic impedance of the carbon fiber sheet **10**A-**1** in contact with the transducer **15**A is included in the range of the acoustic impedance that can be taken by the transducer **15**A. This is because the acoustic impedance of the transducer **15**A is not changed in the middle unless the type of the transducer **15**A to be used is changed, but the acoustic impedance of the breast varies depending on the person. Therefore, the acoustic matching between the transducer **15**A and the carbon fiber sheet **10**A-**1** in contact with the transducer **15**A is more easily achieved than the acoustic matching between the transducer **15**A and the carbon fiber sheet **10**A-**4**.

[0094] In a case in which the carbon fiber sheets **10**A-**1** to **10**A-**4** are sheets formed by braiding carbon fibers in one direction, the sheets are more likely to be deflected in a case in which a load is applied along the fiber direction than in a case in which a load is applied along a direction intersecting the fiber direction.

[0095] For example, in a case in which a situation is considered in which the breast is pressed against the carbon fiber sheet **10**A-**4** by the compression plate **47**, the breast is pressed against the end part of the imaging surface **10**A in the front-rear direction and is pressed against a central portion of the imaging surface **10**A in the chest wall surface direction, so that the load is likely to be applied in the chest wall surface direction rather than the front-rear direction.

[0096] Therefore, by disposing the carbon fiber sheet **10**A-N (N is an integer of 1 to 4) among the carbon fiber sheets **10**A-**1** to **10**A-**4** such that the fiber direction in at least one carbon fiber sheet **10**A-N is along the chest wall surface direction of the subject, the deflection in the chest wall surface direction can be reduced as compared to a case in which the carbon fiber sheet **10**A-N is disposed such that the fiber direction is along the front-rear direction of the subject, and the rigidity of the imaging surface **10**A can be ensured.

[0097] FIG. **8** is a view showing an example of the fiber direction of each of the carbon fiber sheets **10**A-**1** to **10**A-**4**. FIG. **8** shows a state in which the carbon fiber sheets **10**A-**1** to **10**A-**4** constituting the imaging surface **10**A are virtually shifted horizontally without changing a disposition direction, and the carbon fiber sheets **10**A-**1** to **10**A-**4** are seen from an upper position facing each sheet surface. The directions of the arrows in the carbon fiber sheets **10**A-**1** to **10**A-**4** indicate the fiber directions of the carbon fibers in each of the sheets. It should be noted that, in the example of FIG. **8**, an X axis direction represents the chest wall surface direction, and a Y axis direction represents the front-rear direction. That is, in the example of FIG. **8**, the subject stands toward a long side of the carbon fiber sheets **10**A-**1** to **10**A-**4**, and the breast is placed on the imaging surface **10**A from the long side of the carbon fiber sheets **10**A-**1** to **10**A-**4**.

[0098] In the examples of the carbon fiber sheets **10**A-**1** to **10**A-**4** shown in FIG. **8**, the fiber directions of the carbon fiber sheet **10**A-**1** and the carbon fiber sheet **10**A-**4** constituting the outermost layer of the imaging surface **10**A are disposed along the chest wall surface direction, and the fiber directions of the carbon fiber sheet **10**A-**2** and the carbon fiber sheet **10**A-**3** constituting the inner layer of the imaging surface **10**A are disposed along the front-rear direction.

[0099] It should be noted that the fiber direction of the carbon fibers in the carbon fiber sheets **10**A-

1 to **10**A-**4** is not limited to the example of FIG. **8**. Among the plurality of laminated carbon fiber sheets **10**A-**1** to **10**A-**4**, the fiber direction of at least one carbon fiber sheet **10**A-N need only be disposed along the chest wall surface direction. Therefore, for example, in the example shown in FIG. **8**, the fiber direction of any one of the carbon fiber sheet **10**A-**1** or the carbon fiber sheet **10**A-**4** need only be disposed along the chest wall surface direction.

[0100] Further, the carbon fiber sheet **10**A-**2** and the carbon fiber sheet **10**A-**3** constituting the inner layer of the imaging surface **10**A may be disposed such that the fiber direction is along the chest wall surface direction, and the carbon fiber sheet **10**A-**1** and the carbon fiber sheet **10**A-**4** constituting the outermost layer of the imaging surface **10**A may be disposed such that the fiber direction is along the front-rear direction.

[0101] As described above, by disposing the fiber direction of at least one carbon fiber sheet **10**A-N among the plurality of laminated carbon fiber sheets **10**A-**1** to **10**A-**4** along the chest wall surface direction, the deflection of the imaging surface **10**A in the chest wall surface direction can be reduced as compared to a case in which the fiber directions of all the carbon fiber sheets **10**A-**1** to **10**A-**4** are disposed along the front-rear direction, so that the rigidity of the imaging surface **10**A can be ensured.

[0102] It should be noted that, for example, all the carbon fiber sheets **10**A-**1** to **10**A-**4** may be disposed such that the fiber directions are along the chest wall surface direction, but, as shown in FIG. **8**, in a case in which the imaging surface **10**A is composed such that at least one carbon fiber sheet **10**A-N of which the fiber direction is along the chest wall surface direction and at least one carbon fiber sheet **10**A-N of which the fiber direction is along the front-rear direction are disposed, both the deflection of the imaging surface **10**A along the chest wall surface direction and the deflection of the imaging surface **10**A along the front-rear direction can be reduced, so that the rigidity of the imaging surface **10**A can be further ensured. Therefore, the imaging surface **10**A may be composed of the carbon fiber sheets **10**A-**1** to **10**A-**4** in which the fiber directions are alternately changed such that the fiber directions of the adjacent carbon fiber sheets **10**A-N are different from each other.

[0103] In addition, since the outermost layer of the imaging surface **10**A, which is in contact with the breast or the transducer **15**A, is more likely to be loaded in the chest wall surface direction than the inner layer of the imaging surface **10**A, as shown in FIG. **8**, it is preferable that the carbon fiber sheet **10**A-**1** and the carbon fiber sheet **10**A-**4** constituting the outermost layer of the imaging surface **10**A are disposed such that the fiber directions are along the chest wall surface direction.

[0104] It goes without saying that the number of layers of the carbon fiber sheet **10**A-N constituting the imaging surface **10**A is not limited to four layers. In a case in which the number of layers of the carbon fiber sheet **10**A-N constituting the imaging surface **10**A is two or more, the imaging surface **10**A can achieve the acoustic matching with the breast while ensuring the rigidity that can withstand the load generated by the compression of the breast by the compression plate **47**.

[0105] Hereinafter, the operation of the ultrasound image capturing apparatus **2** shown in FIG. **4** that captures the ultrasound image of the breast placed on the imaging surface **10**A of the imaging table **10** using the transducer **15**A will be described.

[0106] FIG. **9** is a flowchart showing an example of a flow of imaging processing executed by the ultrasound image capturing apparatus **2** in a case in which an instruction to start the capturing of the ultrasound image of the breast is received through an operation via the operation unit **27** performed by the medical staff member. The CPU **20**A of the ultrasound image capturing apparatus **2** reads the control program **21** from the ROM **20**B and executes the imaging processing. It is assumed that the subject has already placed the breast, which is the examination subject, on the imaging surface **10**A of the imaging table **10**.

[0107] First, in step S**10**, the controller **20** performs control of the compression plate drive unit **46** via the compression plate drive section **28**, and moves the compression plate **47** in the compression direction to compress the breast with the compression plate **47** and press the breast against the imaging surface **10**A.

[0108] In step S**20**, the controller **20** performs control of the transducer **15**A to output the ultrasonic waves from the transducer **15**A and starts the capturing of the ultrasound image of the breast.

[0109] In step S**30**, the controller **20** moves the transducer **15**A by controlling the transducer movement unit **9**A via the transducer drive unit **22**. Therefore, the controller **20** can capture continuous ultrasound images of the entire breast.

[0110] In step S**40**, the controller **20** determines whether the capturing of the ultrasound images in a planned range is completed. In a case in which the imaging is not yet completed, the processing proceeds to step S**30**, and the processing of moving the transducer **15**A to the designated position is repeatedly executed.

[0111] On the other hand, in a case in which it is determined by the determination processing of step S**40** that the capturing of ultrasound images is completed, the processing proceeds to step S**50**.

[0112] In step S**50**, the controller **20** performs control of the transducer **15**A to stop the output of the ultrasonic waves.

[0113] In step S**60**, the controller **20** moves the compression plate **47** in the compression release direction and releases the compression of the breast via the compression plate **47** by controlling the compression plate drive unit **46** via the compression plate drive section **28**. In this way, the imaging processing shown in FIG. **9** ends.

[0114] As described above, with the ultrasound image capturing apparatus **2** according to the first embodiment, since the transducer **15**A that is movable in at least one of the front-rear direction or the chest wall surface direction is built in the imaging table **10**, it is possible to capture the ultrasound image of the breast in contact with the imaging surface **10**A from the imaging surface **10**A without placing an auxiliary table such as an enlarged imaging table (not shown) on the imaging surface **10**A.

[0115] In addition, since the imaging surface **10**A is composed of the plurality of laminated carbon fiber sheets **10**A-N having different acoustic impedances, and the fiber direction in at least one carbon fiber sheet **10**A-N among the plurality of carbon fiber sheets **10**A-Nis disposed along the chest wall surface direction, the imaging surface **10**A can achieve the acoustic matching with the breast while ensuring the rigidity capable of withstanding the load generated by the compression of the breast by the compression plate **47**, as compared to a case in which the imaging surface **10**A is composed of a single layer.

Modification Example of First Embodiment

[0116] In the first embodiment, the ultrasound image of the breast in contact with the imaging surface **10**A from the imaging surface **10**A side is captured by using the transducer **15**A built in the imaging table **10**. In the present modification example, an ultrasound image capturing apparatus **2**A that captures the ultrasound image of the breast from a plurality of surfaces will be described.

[0117] It should be noted that a functional configuration example of the ultrasound image capturing apparatus **2**A is the same as the functional configuration example of the ultrasound image capturing apparatus **2** shown in FIG. **2**.

[0118] FIG. **10** is a diagram showing an appearance example in a case in which the ultrasound image capturing apparatus **2**A according to the present modification example is seen from a side surface. The ultrasound image capturing apparatus **2**A shown in FIG. **10** is different from the ultrasound image capturing apparatus **2** shown in FIG. **4** in that a transducer **15**B, a movement table **14**B, and a transducer movement unit **9**B are added, and other configurations are the same as the configurations of the ultrasound image capturing apparatus **2**.

[0119] An output surface of the transducer **15**B that outputs the ultrasonic waves is provided at a position facing the compression surface **47**A of the compression plate **47**, and is, for example, in contact with the compression surface **47**A to capture the ultrasound image of the breast in contact with the compression surface **47**A from the compression surface **47**A side. An acoustic matching member such as gel or gel is applied to the output surface of the ultrasonic waves in the transducer

15B.

[0120] The transducer **15**B is attached to the movement table **14**B, and the transducer movement unit **9**B moves the movement table **14**B in the front-rear direction (in the example of FIG. **10**, the direction represented by the arrow W**1**) under the control of the controller **20** via the transducer drive unit **22**. Therefore, the transducer **15**B attached to the movement table **14**B is also moved in the front-rear direction in accordance with the movement of the movement table **14**B. It should be noted that the transducer movement unit **9**B may further move the transducer **15**B in the chest wall surface direction while moving the transducer **15**B in the front-rear direction. The transducer **15**B is an example of a second transducer according to the present disclosure. The movement table **14**B may have any shape as long as the movement table **14**B is an object to which the transducer **15**B is attached, like the movement table **14**A.

[0121] The controller **20** controls each imaging start timing of the transducers **15**A and **15**B, and individually controls each movement range (that is, the imaging range of the breast) of the transducers **15**A and **15**B via the transducer drive unit **22**. It should be noted that the ultrasound image capturing apparatus **2**A need not comprise the movement table **14**B and the transducer movement unit **9**B that are examples of the movement mechanism of the transducer **15**B. In a case in which the ultrasound image capturing apparatus **2**A does not comprise the movement table **14**B and the transducer movement unit **9**B, the medical staff member may manually move the transducer **15**B. In the present modification example, an example will be described in which the controller **20** individually controls each imaging start timing of the transducers **15**A and **15**B and the imaging range of the breast.

[0122] FIG. **11** is a diagram showing a control example of each imaging range of the transducers **15**A and **15**B, and is a diagram in which a configuration between the transducers **15**A and **15**B is extracted the ultrasound image capturing apparatus **2**A in FIG. **10**. For convenience of description, in FIG. **11**, the transducer cover **16** is not shown.

[0123] As in the example shown in FIG. **11**, the controller **20** performs control of the imaging range such that the transducers **15**A and **15**B image the same predetermined range (for example, a range including the entire breast) from different directions, specifically, from opposite directions. That is, in a case in which the compression surface **47**A is seen from an upper position facing the compression surface **47**A of the compression plate **47**, the controller **20** performs movement control of the movement tables **14**A and **14**B such that the transducers **15**A and **15**B both move in the same range in which the breast is present.

[0124] In a case in which the breast is imaged by using the transducers **15**A and **15**B, the controller **20** sets a boundary surface **11** between the imaging surface **10**A of the imaging table **10** and the compression surface **47**A of the compression plate **47**, for example, at a predetermined distance from the imaging surface **10**A of the imaging table **10**. Thereafter, the controller **20** performs control of combining the ultrasound image of the boundary surface **11**, which is captured by the transducer **15**A, from the imaging surface **10**A of the imaging table **10** and the ultrasound image of the boundary surface **11**, which is captured by the transducer **15**B, from the compression surface **47**A of the compression plate **47**, to generate one ultrasound image for the same breast.

[0125] Hereinafter, the operation of the ultrasound image capturing apparatus **2**A shown in FIG. **10** that captures the ultrasound image of the breast placed on the imaging surface **10**A of the imaging table **10** by using the transducers **15**A and **15**B will be described.

[0126] FIG. **12** is a flowchart showing an example of a flow of imaging processing executed by the ultrasound image capturing apparatus **2**A in a case in which an instruction to start the capturing of the ultrasound image of the breast is received through an operation via the operation unit **27** performed by the medical staff member. The CPU **20**A of the ultrasound image capturing apparatus **2**A reads the control program **21** from the ROM **20**B and executes the imaging processing. It is assumed that the subject has already placed the breast, which is the examination subject, on the imaging surface **10**A of the imaging table **10**.

[0127] The flowchart of the imaging processing shown in FIG. **12** is different from the flowchart of the imaging processing according to the first embodiment shown in FIG. **9** in that step S**20**, step S**30**, step S**40**, and step S**50** are replaced with step S**20**A, step S**30**A, step S**40**A, and step S**50**A, respectively, and step S**70** is newly added.
[0128] Therefore, hereinafter, the imaging processing in the present modification example will be described mainly with reference to the processing of steps S**20**A to S**50**A and step S**70**.
[0129] In a case in which the breast is compressed by the compression plate **47** in the processing of step S**10**, step S**20**A is executed.
[0130] In step S**20**A, the controller **20** performs control of the transducers **15**A and **15**B to output the ultrasonic waves from the transducers **15**A and **15**B, and starts the capturing of the ultrasound image of the breast.
[0131] In step S**30**A, the controller **20** performs control of the transducer movement units **9**A and **9**B via the transducer drive unit **22**, and controls the movement ranges of the transducers **15**A and **15**B such that the transducers **15**A and **15**B capture the ultrasound images of the same predetermined range (for example, a range including the entire breast) of the breast.
[0132] It should be noted that the transducers **15**A and **15**B need not image the same location of the breast at the same time. For example, the controller **20** may capture the ultrasound image of the breast by using the transducer **15**A, and then move the transducer **15**B in the same range as the imaging range of the breast via the transducer **15**A, to capture the ultrasound image of the breast by using the transducer **15**B.
[0133] In step S**40**A, the controller **20** determines whether the transducers **15**A and **15**B have completed the capturing of the ultrasound image in the entire predetermined range. In a case in which the imaging is not yet completed, the processing proceeds to step S**30**A, and the processing of moving the transducers **15**A and **15**B to the designated position is repeatedly executed. As a result, the controller **20** can capture continuous ultrasound images of the breast in the same predetermined range by using each of the transducers **15**A and **15**B.
[0134] Meanwhile, in a case in which it is determined by the determination processing in step S**40**A that the capturing of the ultrasound image by the transducers **15**A and **15**B is completed, the processing proceeds to step S**50**A.
[0135] In step S**50**A, the controller **20** performs control of the transducers **15**A and **15**B to stop the output of the ultrasonic waves in the transducers **15**A and **15**B.
[0136] After the compression state of the breast is released by the processing of step S**60**, in step S**70**, the controller **20** combines the ultrasound image of the boundary surface **11**, which is captured by the transducer **15**A, from the imaging surface **10**A of the imaging table **10** and the ultrasound image of the boundary surface **11**, which is captured by the transducer **15**B, from the compression surface **47**A of the compression plate **47**, to generate one ultrasound image for the same breast. It should be noted that the position of the boundary surface **11** need only be set by the medical staff member and stored in the storage unit **24** in advance.
[0137] FIG. **13** is a diagram showing an example of the combined ultrasound image. For convenience of description, FIG. **13** shows the boundary surface **11**, but it goes without saying that the boundary surface **11** is not shown in the actual ultrasound image. In this way, the imaging processing shown in FIG. **12** ends.
[0138] In the ultrasound image, the image quality tends to be lower for the object located farther from the output surface of the ultrasonic waves. Therefore, for example, in a case in which the ultrasound image of the breast is captured by using only the transducer **15**A, the image quality is lower at a breast portion located at a place away from the imaging surface **10**A in a vertical direction, that is, at a breast portion located at a place close to the compression surface **47**A. On the contrary, for example, in a case in which the ultrasound image of the breast is captured by using only the transducer **15**B, the image quality is degraded as a breast portion at a location away from the compression surface **47**A in the vertical direction, that is, a breast portion at a location close to

the imaging surface **10**A.

[0139] However, in the ultrasound image capturing apparatus **2**A according to the present modification example, the transducers **15**A and **15**B capture the ultrasound images of the breast from the imaging surface **10**A of the imaging table **10** and the compression surface **47**A of the compression plate **47**, respectively. Although the ultrasound image of the region beyond the boundary surface **11** as seen from the transducer **15**A has a lower image quality than the ultrasound image of the region up to the boundary surface **11**, the ultrasound image of the region beyond the boundary surface **11** is replaced with the ultrasound image captured by the transducer **15**B, and thus the image quality of the ultrasound image of the region beyond the boundary surface **11** is equivalent to the image quality of the ultrasound image of the region up to the boundary surface **11**. Therefore, the ultrasound image having high accuracy and high contrast can be obtained as compared to a case in which the ultrasound image of the breast is captured by any one of the transducer **15**A or the transducer **15**B.

[0140] In this way, an imaging mode in which the transducers **15**A and **15**B image the same predetermined range from different directions and to combine the respective ultrasound images is referred to as a "high definition mode".

[0141] In the above description, the transducers **15**A and **15**B image the predetermined same range of the breast, but the controller **20** of the ultrasound image capturing apparatus **2**A can switch the imaging mode of the ultrasound image of the breast by controlling the imaging ranges of the transducers **15**A and **15**B.

[0142] FIG. **14** is a diagram showing a control example of each imaging range in the transducers **15**A and **15**B for implementing an imaging mode different from the high definition mode, and is a diagram in which a configuration between the transducers **15**A and **15**B is extracted from the ultrasound image capturing apparatus **2**A in FIG. **10**. For convenience of description, in FIG. **14**, the transducer cover **16** is not shown.

[0143] As in the example shown in FIG. **14**, the controller **20** performs control of the imaging range such that the transducers **15**A and **15**B image predetermined different ranges of the breast from different directions. That is, in a case in which the compression surface **47**A is seen from an upper position facing the compression surface **47**A of the compression plate **47**, the controller **20** performs movement control of the movement tables **14**A and **14**B such that the movement ranges of the transducers **15**A and **15**B do not overlap each other.

[0144] In the example of FIG. **14**, the transducer **15**B images a range of a region D**1** close to the chest wall, and the transducer **15**A images a range of a region D**2** close to the nipple, among ranges divided by the boundary surface **11** orthogonal to the imaging surface **10**A and the compression surface **47**A. It should be noted that the transducer **15**A may image the range of the region D**1** close to the chest wall, and the transducer **15**B may image the range of the region D**2** close to the nipple.

[0145] In the example of FIG. **14**, in step S**30**A of the imaging processing shown in FIG. **12**, the controller **20** performs control of the transducer movement units **9**A and **9**B via the transducer drive unit **22**, and controls the movement ranges of the transducers **15**A and **15**B such that the transducers **15**A and **15**B capture the ultrasound images of predetermined different ranges of the breast assigned to the transducers **15**A and **15**B, respectively.

[0146] It should be noted that the transducers **15**A and **15**B need not capture the ultrasound images at the same time. For example, the controller **20** may capture the ultrasound image of the breast by using the transducer **15**A and then capture the ultrasound image of the breast by using the transducer **15**B.

[0147] In the determination processing of step S**40**A shown in FIG. **12**, in a case in which it is determined that the transducers **15**A and **15**B have completed the capturing of the ultrasound image of the entire responsible range of the breast, the processing proceeds to step S**70** after executing step S**50**A and step S**60**.

[0148] In step S**70**, the controller **20** combines the ultrasound image of the breast captured by using the transducer **15**A and the ultrasound image of the breast captured by using the transducer **15**B such that the division boundaries of the boundary surface **11** between the ultrasound images are adjacent to each other, to generate one ultrasound image of the same breast.

[0149] FIG. **15** is a diagram showing an example of the combined ultrasound image. The ultrasound image of the region D**1** is, for example, the ultrasound image captured by the transducer **15**B, and the ultrasound image of the region D**2** is, for example, the ultrasound image captured by the transducer **15**A. For convenience of description, FIG. **15** shows the boundary surface **11**, but it goes without saying that the boundary surface **11** is not shown in the actual ultrasound image.

[0150] In a case in which the boundary surface **11** is set such that a shape and an area of the region D**1** in contact with the compression surface **47**A and a shape and an area of the region D**2** in contact with the imaging surface **10**A are the same, the movement ranges of the transducers **15**A and **15**B are the same. Therefore, in a case in which the capturing of the ultrasound images via the transducers **15**A and **15**B is started at the same time, the time required for capturing the ultrasound images of the region D**1** and the region D**2** is shortened to ½ of the time required for capturing the breast in the high definition mode.

[0151] For the above-described reason, the imaging mode shown in FIG. **11** is referred to as the high definition mode, whereas the imaging mode shown in FIG. **14** is referred to as a “high speed mode”.

[0152] In the high speed mode, it is possible to capture the ultrasound image of the same range of the breast in a time of ½ of the imaging time by using the high definition mode, but, in a case in which a specific point in the imaging range is focused, the ultrasound image is captured from the compression surface **47**A to the imaging surface **10**A at the point by any one of the transducer **15**A or the transducer **15**B. Therefore, since the ultrasound image in which a portion farther than in the high definition mode is imaged is included in the high speed mode, the ultrasound image captured in the high speed mode may have a lower image quality than the ultrasound image captured in the high definition mode.

Second Embodiment

[0153] In the second embodiment, a medical imaging system **1**A will be described in which a radiation image capturing system **4** is added to the medical imaging system **1** shown in FIG. **1**.

[0154] FIG. **16** is a diagram showing a configuration example of the medical imaging system **1**A according to the second embodiment. The medical imaging system **1**A includes the ultrasound image capturing apparatus **2** or the ultrasound image capturing apparatus **2**A, the radiation image capturing system **4**, and an image storage system **3**A obtained by expanding the image storage system **3** shown in FIG. **1**. Further, the radiation image capturing system **4** includes the mammography apparatus **5** and the console **6**.

[0155] The mammography apparatus **5** is an apparatus that irradiates the breast of the subject compressed by the compression plate **47** with radiation R (for example, X-rays: see FIG. **18**), to capture a radiation image of the breast. The mammography apparatus **5** is implemented by a common housing with the ultrasound image capturing apparatus **2** shown in FIG. **4** or the ultrasound image capturing apparatus **2**A shown in FIG. **10**. That is, the mammography apparatus **5** also has the functions of the ultrasound image capturing apparatus **2** or the ultrasound image capturing apparatus **2**A described in the first embodiment.

[0156] The console **6** is an operation console that is used to operate the mammography apparatus **5**, and is connected to, for example, the mammography apparatus **5** and the image storage system **3**A.

[0157] The image storage system **3**A is a system that stores the ultrasound image captured by the ultrasound image capturing apparatus **2** or the ultrasound image capturing apparatus **2**A and the radiation image captured by the mammography apparatus **5**. The image storage system **3**A extracts an ultrasound image and a radiation image corresponding to a request from the console **6** from among the stored ultrasound images and the stored radiation images, and transmits the extracted ultrasound image and the extracted radiation image to the console **6**.

[0158] It should be noted that the console **6** receives an instruction from the medical staff member and notifies the controller **20** of the imaging order and various types of information acquired from a radiology information system (RIS) **7** via the communication line such as the LAN.

[0159] FIG. **17** is a diagram showing a functional configuration example of the mammography apparatus **5** and the console **6**. Since the mammography apparatus **5** also has the functions of the ultrasound image capturing apparatus **2** or the ultrasound image capturing apparatus **2**A, the mammography apparatus **5** comprises an attachment/detachment device **17**, a radiation source **41**R, and a radiation detector **52**, in addition to the configurations of the ultrasound image capturing apparatuses **2** and **2**A shown in FIG. **2**. Further, the control program **21**, the transducer drive unit **22**, and the storage unit **24** in FIG. **2** are replaced with a control program **21**A, the grid drive unit **18**, and a storage unit **24**A, respectively.

[0160] The radiation source **41**R irradiates the breast with the radiation R under the control of the controller **20** that receives an instruction from the console **6**.

[0161] The radiation detector **52** detects the radiation R that has passed through the breast which is the examination subject.

[0162] The storage unit **24**A stores the captured ultrasound images and the captured radiation images, along with various information.

[0163] The attachment/detachment device **17** is a device that attaches and detaches the transducer **15**A to and from a grid **13** (see FIG. **18**). Details of the grid **13** and the attachment/detachment device **17** will be described later.

[0164] The grid drive unit **18** controls a grid movement unit **19** (see FIG. **18**) disposed inside the imaging table **10** in response to an instruction from the controller **20** to move the grid **13** in at least one of the chest wall surface direction or the front-rear direction.

[0165] It should be noted that the compression plate **47** in the mammography apparatus **5** is made of a material having excellent transmittance for the radiation R. Further, it is preferable that the compression plate **47** is made of a material through which ultrasonic waves are easily propagated. Examples of the material forming the compression plate **47** include a resin such as polymethylpentene, polycarbonate, acrylic, and polyethylene terephthalate. In particular, polymethylpentene is suitable as the material forming the compression plate **47** since polymethylpentene has low rigidity, high elasticity, and high flexibility and has suitable values for acoustic impedance that affects the reflectance of the ultrasonic waves and an attenuation coefficient that affects the attenuation of ultrasonic waves. It should be noted that the member forming the compression plate **47** is not limited to the above-described example. For example, the member forming the compression plate **47** may be a film-shaped member.

[0166] The control program **21**A is a program that is read by the CPU **20**A to perform control related to the capturing of the ultrasound image and control related to the capturing of the radiation image.

[0167] Meanwhile, the console **6** is configured by, for example, a server computer. As shown in FIG. **17**, the console **6** comprises a controller **60**, an output unit **61**, an operation unit **62**, a storage unit **63**, and an I/F unit **64**. The controller **60**, the output unit **61**, the operation unit **62**, the storage unit **63**, and the I/F unit **64** are connected to each other via a bus **69** such that various types of information can be exchanged.

[0168] The controller **60** controls the overall operation of the console **6**. The controller **60** comprises a CPU **60**A, a ROM **60**B, and a RAM **60**C. Various programs and the like executed by the CPU **60**A are stored in the ROM **60**B in advance. The RAM **60**C is used as a transitory work area of the CPU **60**A.

[0169] The output unit **61** outputs information processed by the controller **60** to the medical staff member.

[0170] The operation unit **62** is used by the medical staff member to input instructions, various types of information, and the like related to the capturing of the radiation image, including an instruction to perform the irradiation with the radiation R. Therefore, the operation unit **62** includes at least an irradiation instruction button that is pressed by the medical staff member to input the instruction to perform the irradiation with the radiation R. There is no restriction on an operation form in the operation unit **62**, and, for example, the operation can be received by a switch, a touch panel, a touch pen, a keyboard, a mouse, or the like.

[0171] The storage unit **63** stores the radiation images captured by the mammography apparatus **5**, various types of information, and the like. The storage unit **63** is an example of a storage device that holds the stored information even in a case in which power supplied to the storage unit **63** is cut off, and, for example, a semiconductor memory, such as an SSD, is used, or a hard disk may be used.

[0172] The I/F unit **64** transmits and receives various types of information to and from the mammography apparatus **5** connected to, for example, the communication line such as the LAN, the RIS **7**, and the image storage system **3**A via wireless communication or wired communication. For example, the console **6** receives the radiation image captured by the mammography apparatus **5** via the I/F unit **64**, transmits the received radiation image to the image storage system **3**A via the I/F unit **64**, and stores the radiation image in the image storage system **3**A.

[0173] FIG. **18** is a diagram showing an appearance example in a case in which the mammography apparatus **5** is seen from a side surface. In the mammography apparatus **5**, the ultrasound image and the radiation image of the breast are also captured in a state in which the subject places the breast on the imaging surface **10**A of the imaging table **10**. The mammography apparatus **5** can capture the image of the breast of the subject in a state in which the subject is sitting on a chair (including a wheelchair) or the like (sitting state) in addition to a state in which the subject is standing (standing state).

[0174] In the following description, the apparatus configuration of the mammography apparatus **5** based on the ultrasound image capturing apparatus **2** shown in FIG. **4** will be described, but the mammography apparatus **5** may be configured based on the ultrasound image capturing apparatus **2**A shown in FIG. **10**.

[0175] In the mammography apparatus **5** shown in FIG. **18**, the radiation source **41**R, the radiation detector **52**, and the attachment/detachment device **17** are added to the apparatus configuration of the ultrasound image capturing apparatus **2** shown in FIG. **4**. In addition, the grid **13** is used as the movement table **14**A of the ultrasound image capturing apparatus **2** shown in FIG. **4**.

[0176] The radiation source **41**R is provided at a position of the arm part **42** facing the imaging surface **10**A of the imaging table **10**.

[0177] The radiation detector **52** is disposed inside the imaging table **10** on a rear side with respect to the transducer **15**A in a case in which the radiation source **41**R is seen in a direction of the imaging surface **10**A, and detects the radiation R that has passed through the breast.

[0178] In addition, the grid **13** is disposed in a space inside the imaging table **10**. In a case in which the radiation R is transmitted through the breast, scattered rays may be generated, but, in a case in which the scattered rays are incident on the radiation detector **52**, a portion that should not be exposed to light is exposed to light, and the image quality of the radiation image may be degraded. The grid **13** functions as a filter that reduces the scattered rays incident on the radiation detector **52** as compared to before the grid **13** is installed, before the scattered rays are incident on the radiation detector **52**. Therefore, for example, the grid **13** is disposed to cover the radiation detector **52** between the imaging surface **10**A on which the breast is placed and the radiation detector **52**.

[0179] However, in a case in which the radiation image is captured by the tomosynthesis, the radiation R that is originally supposed to pass through the grid **13** other than the scattered rays may be blocked by the grid **13**, and thus it is necessary to retract the grid **13** to the outside of the radiation detection range of the radiation detector **52**. Therefore, the mammography apparatus **5** comprises the grid movement unit **19** inside the imaging table **10** and includes a movement mechanism that moves the grid **13** in at least one of the chest wall surface direction or the front-rear

direction.
[0180] As described above, for example, in a case in which the ultrasound image of the breast is captured by the ultrasound image capturing apparatus **2**, the transducer **15**A is moved by using the movement table **14**A, but the grid **13** is not required because the radiation R is not emitted during the capturing of the ultrasound image. Therefore, in a case in which the transducer **15**A is attached to the grid **13**, the grid **13** can be used as the movement table **14**A that moves the position of the transducer **15**A, and it is not necessary to separately provide the transducer movement unit **9**A in the mammography apparatus **5**. That is, in the mammography apparatus **5**, the grid **13** and the grid movement unit **19** are used as a movement mechanism that moves the transducer **15**A in at least one of the chest wall surface direction or the front-rear direction.
[0181] In this case, in a case in which the transducer **15**A is attached in a state of being fixed to the grid **13**, in a case in which the radiation image of the breast is captured, the transducer **15**A is reflected in the radiation image. Therefore, the mammography apparatus **5** comprises the attachment/detachment device **17** that detaches and attaches the transducer **15**A to and from the grid **13**.
[0182] FIG. **19** is a diagram showing an operation example of the attachment/detachment device **17**. As shown in FIG. **19**, in the mammography apparatus **5**, the transducer **15**A is not attached to the grid **13** during the capturing of the radiation image.
[0183] In a case in which the capturing of the radiation image ends, the grid movement unit **19** moves the grid **13** in, for example, the front-rear direction (in the example of FIG. **19**, the direction represented by the arrow W**1**) to move the grid **13** away from the subject.
[0184] In a case in which the grid **13** is moved to a predetermined position (attachment/detachment position) as the attachment/detachment location of the transducer **15**A, the attachment/detachment device **17** attaches the transducer **15**A to the grid **13** such that the longitudinal direction of the transducer **15**A is along the chest wall surface direction (in the example of FIG. **19**, a direction represented by the arrow W**2**).
[0185] Then, the grid movement unit **19** moves the grid **13** in the front-rear direction such that the transducer **15**A approaches the subject, and captures the ultrasound image of the breast while performing the scanning of the transducer **15**A.
[0186] In a case in which the capturing of the ultrasound image ends, the grid movement unit **19** moves the grid **13** in, for example, the front-rear direction to move the grid **13** away from the subject. In a case in which the grid **13** returns to the attachment/detachment position of the transducer **15**A, the attachment/detachment device **17** detaches the transducer **15**A from the grid **13**.
[0187] It should be noted that there is no restriction on the method of attaching and detaching the transducer **15**A in the attachment/detachment device **17**, and a known attachment and detachment method can be used.
[0188] Hereinafter, the operation of the mammography apparatus **5** that captures the ultrasound image and the radiation image of the breast will be described in detail.
[0189] FIG. **20** is a flowchart showing an example of a flow of the imaging processing executed by the mammography apparatus **5** in a case in which an instruction to start the capturing of the ultrasound image and the radiation image for the breast is received by the console **6** through the operation of the medical staff member. The CPU **20**A of the mammography apparatus **5** reads the control program **21**A from the ROM **20**B and executes the imaging processing. As shown in FIG. **18**, the subject is in a state in which the breast as the examination subject is placed on the imaging surface **10**A of the imaging table **10**. Further, the transducer **15**A is in a state of being not attached to the grid **13**.
[0190] First, in step S**100**, the controller **20** performs control of the compression plate drive unit **46** via the compression plate drive section **28**, and moves the compression plate **47** in the compression direction to compress the breast with the compression plate **47** and press the breast against the

imaging surface **10**A.

[0191] In step S**110**, the controller **20** controls the grid movement unit **19** via the grid drive unit **18** to move the grid **13** in the front-rear direction such that the grid **13** covers the radiation detector **52**. Thereafter, the controller **20** controls the radiation source **41**R to start the irradiation with the radiation R, and captures the radiation image of the breast compressed by the compression plate **47**. In this case, since slits formed by a lead wire and an intermediate substance forming the grid **13** may be reflected in the radiation image, it is preferable that the controller **20** controls the grid movement unit **19** to capture the radiation image of the breast while swinging the grid **13** in the chest wall surface direction.

[0192] After the capturing of the radiation image of the breast ends, in step S**120**, the controller **20** controls the grid movement unit **19** via the grid drive unit **18** to move the grid **13** until one end of the grid **13** closest to the subject comes to the attachment/detachment position.

[0193] In step S**130**, the controller **20** controls the attachment/detachment device **17** to attach the transducer **15**A that has been retracted to the grid **13**.

[0194] In step S**140**, the controller **20** performs control of the transducer **15**A to output the ultrasonic waves from the transducer **15**A and starts the capturing of the ultrasound image of the breast.

[0195] In step S**150**, the controller **20** performs control of the grid movement unit **19** via the grid drive unit **18** to move the transducer **15**A along the front-rear direction. Therefore, the controller **20** can capture continuous ultrasound images of the entire breast.

[0196] In step S**160**, the controller **20** determines whether the capturing of the ultrasound image in the planned range is completed. In a case in which the imaging is not yet completed, the processing proceeds to step S**150**, and the processing of moving the transducer **15**A to the designated position is repeatedly executed.

[0197] On the other hand, in a case in which it is determined by the determination processing of step S**160** that the capturing of ultrasound images is completed, the processing proceeds to step S**170**.

[0198] In step S**170**, the controller **20** performs control of the transducer **15**A to stop the output of the ultrasonic waves.

[0199] In step S**180**, the controller **20** moves the compression plate **47** in the compression release direction and releases the compression of the breast via the compression plate **47** by controlling the compression plate drive unit **46** via the compression plate drive section **28**. In this way, the imaging processing shown in FIG. **20** ends.

[0200] In this way, the mammography apparatus **5** uses the grid **13** as the movement table **14**A of the transducer **15**A. In a case of capturing the radiation image of the breast, the mammography apparatus **5** attaches the transducer **15**A from the grid **13** by using the attachment/detachment device **17** and retracts the transducer **15**A to a position outside the radiation detection range of the radiation detector **52**. In addition, in a case of capturing the ultrasound image of the breast, the mammography apparatus **5** attaches the transducer **15**A, which has been retracted by the attachment/detachment device **17**, to the grid **13**. Therefore, even in a case in which the transducer **15**A is built in the imaging table **10** to capture the ultrasound image of the breast from the imaging surface **10**A, the transducer **15**A can be prevented from being reflected in the radiation image.

[0201] It should be noted that the attachment direction of the transducer **15**A to the grid **13** and the movement direction of the grid **13** are examples, and, as shown in FIG. **6**, the transducer **15**A may be attached to the grid **13** instead of the movement table **14**A such that the longitudinal direction of the transducer **15**A is along the front-rear direction (in the example of FIG. **6**, the direction represented by the arrow W**1**), and the grid **13** may be moved in the chest wall surface direction (in the example of FIG. **6**, the direction represented by the arrow W**2**).

[0202] As described above, the forms of the medical imaging systems **1** and **1**A have been described with the embodiments, but the disclosed forms of the medical imaging systems **1** and **1**A

are examples, and the forms of the medical imaging systems **1** and **1**A are not limited to the range described in the embodiments. Various modifications and improvements can be added to the embodiments without departing from the gist of the present disclosure, and the embodiments to which the modifications or improvements are added are also included in the technical scope of the present disclosure.
[0203] For example, the processing order in the flowchart of each imaging processing shown in FIGS. **9**, **12**, and **20** may be changed without departing from the gist of the present disclosure.
[0204] In each of the above-described embodiments, as an example, a form has been described in which each imaging processing is implemented by software processing. On the other hand, processing equivalent to the flowchart of the imaging processing may be implemented by hardware. In this case, the processing speed can be increased as compared to a case in which the imaging processing is implemented by the software processing.
[0205] In the embodiments above, the processor is a processor in a broad sense, and includes a general-purpose processor (for example, the CPU **20**A) or a dedicated processor (for example, a graphics processing unit (GPU), an application-specific integrated circuit (ASIC), a field programmable gate array (FPGA), a programmable logic device, and the like).
[0206] In addition, the operation of the processor in each of the above-described embodiments may be performed not only by one processor but also by cooperation of a plurality of processors provided at physically separated positions. In addition, the order of the operations of the processor is not limited to only the order described in each of the above-described embodiments, and may be changed as appropriate.
[0207] In each of the above-described embodiments, examples have been described in which the control programs **21** and **21**A are stored in the ROM **20**B. However, the storage destination of the control programs **21** and **21**A is not limited to the ROM **20**B. The control programs **21** and **21**A can also be provided in a form of being recorded in a computer-readable storage medium.
[0208] For example, the control programs **21** and **21**A may be provided in a form of being recorded on an optical disk, such as a compact disk read-only memory (CD-ROM), a digital versatile disk read-only memory (DVD-ROM), and a blue ray disk. In addition, the control programs **21** and **21**A may be provided in a form of being recorded in a portable semiconductor memory, such as a universal serial bus (USB) memory and a memory card. The ROM **20**B, the CD-ROM, the DVD-ROM, the blue ray disk, the USB, and the memory card are examples of a non-transitory storage medium.
[0209] Further, the controller **20** may download the control programs **21** and **21**A from an external apparatus connected to the communication line via the I/F unit **25**, to store the downloaded control programs **21** and **21**A in the ROM **20**B of the controller **20**.
[0210] In regard with the above-described embodiments, the following supplementary notes are further disclosed.
Supplementary Note 1
[0211] An ultrasound image capturing apparatus comprising: an imaging table in which a first transducer that transmits an ultrasonic wave toward a contact surface in contact with a breast, to capture an ultrasound image of the breast, and a movement mechanism that moves the first transducer in a direction along the contact surface with the breast are built in advance, in which the contact surface of the imaging table is composed of a plurality of laminated carbon fiber sheets having different acoustic impedances, and at least one of the plurality of carbon fiber sheets has higher rigidity with respect to the contact with the breast than the other laminated carbon fiber sheets.
Supplementary Note 2
[0212] The ultrasound image capturing apparatus according to supplementary note 1, in which the first transducer has a shape that extends longer in a chest wall surface direction along a chest wall of a subject than in a front-rear direction along a direction intersecting the chest wall of the subject,

and the movement mechanism moves the first transducer in the front-rear direction.

Supplementary Note 3

[0213] The ultrasound image capturing apparatus according to supplementary note 2, in which the movement mechanism further moves the first transducer in the chest wall surface direction.

Supplementary Note 4

[0214] The ultrasound image capturing apparatus according to supplementary note 1, in which the first transducer has a shape that extends longer in a front-rear direction along a direction intersecting a chest wall of a subject than in a chest wall surface direction along the chest wall of the subject, and the movement mechanism moves the first transducer in the chest wall surface direction.

Supplementary Note 5

[0215] The ultrasound image capturing apparatus according to supplementary note 4, in which the movement mechanism further moves the first transducer in the front-rear direction.

Supplementary Note 6

[0216] The ultrasound image capturing apparatus according to any one of supplementary notes 1 to 5, in which, in the contact surface of the imaging table, the carbon fiber sheets are laminated such that the acoustic impedance is decreased from a carbon fiber sheet in contact with the first transducer toward a carbon fiber sheet in contact with the breast.

Supplementary Note 7

[0217] The ultrasound image capturing apparatus according to supplementary note 6, in which a fiber direction of at least one carbon fiber sheet among the plurality of laminated carbon fiber sheets is disposed along a chest wall surface direction along a chest wall of a subject.

Supplementary Note 8

[0218] The ultrasound image capturing apparatus according to supplementary note 7, in which the fiber direction of each of the carbon fiber sheet in contact with the first transducer and the carbon fiber sheet in contact with the breast is disposed along the chest wall surface direction.

Supplementary Note 9

[0219] The ultrasound image capturing apparatus according to any one of supplementary notes 1 to 8, further comprising: a second transducer that captures an ultrasound image of the breast from a compression surface of a compression plate that compresses the breast to bring the breast into close contact with the contact surface of the imaging table; and a controller that captures the ultrasound images of the breast by using the first transducer and the second transducer.

Supplementary Note 10

[0220] The ultrasound image capturing apparatus according to supplementary note 9, in which the controller switches an imaging mode of the ultrasound image of the breast by controlling imaging ranges of the first transducer and the second transducer.

Supplementary Note 11

[0221] The ultrasound image capturing apparatus according to supplementary note 10, in which the controller sets a boundary surface between the contact surface of the imaging table and the compression surface of the compression plate at a predetermined distance from the contact surface of the imaging table, and then performs control of the imaging ranges such that the first transducer and the second transducer image the same range of the breast and performs control of combining the ultrasound image, which is captured by the first transducer, from the contact surface of the imaging table to the boundary surface and the ultrasound image, which is captured by the second transducer, from the compression surface of the compression plate to the boundary surface, to generate one ultrasound image of the same breast.

Supplementary Note 12

[0222] The ultrasound image capturing apparatus according to supplementary note 10, in which the controller performs control of the imaging ranges such that the first transducer and the second transducer image different ranges.

Supplementary Note 13
[0223] A mammography apparatus comprising: the ultrasound image capturing apparatus according to any one of supplementary notes 1 to 12.
Supplementary Note 14
[0224] The mammography apparatus according to supplementary note 13, in which a grid that is provided between the contact surface of the imaging table and a radiation detector and that reduces an amount of scattered rays, which are generated by scattering of radiation emitted from a radiation source via the breast, incident on the radiation detector as compared to before installation is used as the movement mechanism.
Supplementary Note 15
[0225] The mammography apparatus according to supplementary note 14, in which the imaging table includes an attachment/detachment device that attaches the first transducer to the grid in a case in which the grid is moved to a predetermined position and that detaches the first transducer from the grid in a case in which the grid to which the first transducer is attached returns to the position.
Supplementary Note 16
[0226] A control program for causing a computer to execute a process, with respect to an ultrasound image capturing apparatus including an imaging table in which a first transducer that transmits an ultrasonic wave toward a contact surface in contact with a breast, to capture an ultrasound image of the breast, and a movement mechanism that moves the first transducer are built in advance, in which the contact surface of the imaging table is composed of a plurality of laminated carbon fiber sheets having different acoustic impedances, and at least one of the plurality of carbon fiber sheets has higher rigidity with respect to the contact with the breast than the other laminated carbon fiber sheets, the process comprising: controlling the movement mechanism to move the first transducer in a direction along the contact surface of the imaging table with the breast and controlling the first transducer to capture the ultrasound image of the breast from the contact surface of the imaging table with the breast.

Claims

1. An ultrasound image capturing apparatus comprising: an imaging table in which a first transducer that transmits an ultrasonic wave toward a contact surface in contact with a breast, to capture an ultrasound image of the breast, and a movement mechanism that moves the first transducer in a direction along the contact surface with the breast are built in advance, wherein the contact surface of the imaging table is composed of a plurality of laminated carbon fiber sheets having different acoustic impedances, and at least one of the plurality of carbon fiber sheets has higher rigidity with respect to the contact with the breast than the other laminated carbon fiber sheets.
2. The ultrasound image capturing apparatus according to claim 1, wherein the first transducer has a shape that extends longer in a chest wall surface direction along a chest wall of a subject than in a front-rear direction along a direction intersecting the chest wall of the subject, and the movement mechanism moves the first transducer in the front-rear direction.
3. The ultrasound image capturing apparatus according to claim 2, wherein the movement mechanism further moves the first transducer in the chest wall surface direction.
4. The ultrasound image capturing apparatus according to claim 1, wherein the first transducer has a shape that extends longer in a front-rear direction along a direction intersecting a chest wall of a subject than in a chest wall surface direction along the chest wall of the subject, and the movement mechanism moves the first transducer in the chest wall surface direction.
5. The ultrasound image capturing apparatus according to claim 4, wherein the movement mechanism further moves the first transducer in the front-rear direction.

6. The ultrasound image capturing apparatus according to claim 1, wherein, in the contact surface of the imaging table, the carbon fiber sheets are laminated such that the acoustic impedance is decreased from a carbon fiber sheet in contact with the first transducer toward a carbon fiber sheet in contact with the breast.
7. The ultrasound image capturing apparatus according to claim 6, wherein a fiber direction of at least one carbon fiber sheet among the plurality of laminated carbon fiber sheets is disposed along a chest wall surface direction along a chest wall of a subject.
8. The ultrasound image capturing apparatus according to claim 7, wherein the fiber direction of each of the carbon fiber sheet in contact with the first transducer and the carbon fiber sheet in contact with the breast is disposed along the chest wall surface direction.
9. The ultrasound image capturing apparatus according to claim 1, further comprising: a second transducer that captures an ultrasound image of the breast from a compression surface of a compression plate that compresses the breast to bring the breast into close contact with the contact surface of the imaging table; and a controller that captures the ultrasound images of the breast by using the first transducer and the second transducer.
10. The ultrasound image capturing apparatus according to claim 9, wherein the controller switches an imaging mode of the ultrasound image of the breast by controlling imaging ranges of the first transducer and the second transducer.
11. The ultrasound image capturing apparatus according to claim 10, wherein the controller sets a boundary surface between the contact surface of the imaging table and the compression surface of the compression plate at a predetermined distance from the contact surface of the imaging table, and then performs control of the imaging ranges such that the first transducer and the second transducer image the same range of the breast and performs control of combining the ultrasound image, which is captured by the first transducer, from the contact surface of the imaging table to the boundary surface and the ultrasound image, which is captured by the second transducer, from the compression surface of the compression plate to the boundary surface, to generate one ultrasound image of the same breast.
12. The ultrasound image capturing apparatus according to claim 10, wherein the controller performs control of the imaging ranges such that the first transducer and the second transducer image different ranges.
13. A mammography apparatus comprising: the ultrasound image capturing apparatus according to claim 1.
14. The mammography apparatus according to claim 13, wherein a grid that is provided between the contact surface of the imaging table and a radiation detector and that reduces an amount of scattered rays, which are generated by scattering of radiation emitted from a radiation source via the breast, incident on the radiation detector as compared to before installation is used as the movement mechanism.
15. The mammography apparatus according to claim 14, wherein the imaging table includes an attachment/detachment device that attaches the first transducer to the grid in a case in which the grid is moved to a predetermined position and that detaches the first transducer from the grid in a case in which the grid to which the first transducer is attached returns to the position.
16. A non-transitory computer-readable storage medium storing a control program executable by computer to execute a process, with respect to an ultrasound image capturing apparatus including an imaging table in which a first transducer that transmits an ultrasonic wave toward a contact surface in contact with a breast, to capture an ultrasound image of the breast, and a movement mechanism that moves the first transducer are built in advance, in which the contact surface of the imaging table is composed of a plurality of laminated carbon fiber sheets having different acoustic impedances, and at least one of the plurality of carbon fiber sheets has higher rigidity with respect to the contact with the breast than the other laminated carbon fiber sheets, the process comprising: controlling the movement mechanism to move the first transducer in a direction along the contact

surface of the imaging table with the breast and controlling the first transducer to capture the ultrasound image of the breast from the contact surface of the imaging table with the breast.