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### Solid-state imaging device and electronic apparatus

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#### Abstract

There is provided a solid-state imaging device including first, second, and third substrates stacked in this order. The first substrate includes a first semiconductor substrate and a first wiring layer. A pixel unit is formed on the first semiconductor substrate. The second substrate includes a second semiconductor substrate and a second wiring layer. The third substrate includes a third semiconductor substrate and a third wiring layer. A first coupling structure couples two of the first, second, and third substrates to each other includes a via. The via has a structure in which electrically-conductive materials are embedded in one through hole and another through hole, or a structure in which films including electrically-conductive materials are formed on inner walls of the through holes. The one through hole exposes a first wiring line in one of the wiring layers. The other through hole exposes a second wiring line another wiring layer.

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## **Background/Summary**

CROSS REFERENCE TO RELATED APPLICATIONS (1) This application is a continuation of U.S. application Ser. No. 17/461,604, filed on Aug. 30, 2021, which is a continuation of U.S. application Ser. No. 16/498,739, filed on Sep. 27, 2019, now U.S. Pat. No. 11,152,418, which is a national stage application under 35 U.S.C. 371 and claims the benefit of PCT Application No. PCT/JP2018/011570 having an international filing date of Mar. 23, 2018, which designated the United States, which PCT application claimed the benefit of Japanese Patent Application Nos. 2017-074809 filed Apr. 4, 2017 and 2017-157637 filed Aug. 17, 2017, the entire disclosures of each of which are incorporated herein by reference.

### **TECHNICAL FIELD**

(1) The present disclosure relates to a solid-state imaging device and an electronic apparatus.

### **BACKGROUND ART**

(2) Solid-state imaging devices have been developed each of which has a structure in which a pixel chip provided with a pixel unit, a logic chip mounted with a logic circuit, and the like are stacked. The logic circuit executes various kinds of signal processing related to the operation of the solid-state imaging device. For example, PTL 1 discloses a three-layer stacked solid-state imaging device in which a pixel chip, a logic chip, and a memory chip mounted with a memory circuit are stacked. The memory circuit holds a pixel signal acquired by a pixel unit of the pixel chip.

(3) Note that, when describing the structure of a solid-state imaging device, this specification also refers, as “substrates,” to components each including, in combination, a semiconductor substrate having a pixel chip, a logic chip, or a memory chip formed thereon, and a multi-layered wiring layer formed on the semiconductor substrate. The “substrates” are then referred to as “first substrate,” “second substrate,” “third substrate,” . . . in order from the upper side (side from which observation light comes) to the lower side of the stack structure to distinguish the substrates from each other. Note that the stacked solid-state imaging device is manufactured by stacking the respective substrates in the wafer state, and then dicing the stacked substrates into a plurality of stacked solid-state imaging devices (i.e., stacked solid-state imaging device chips). This specification assumes for the sake of convenience that the “substrates” may mean the wafer state before dicing, or the chip state after dicing.

### **CITATION LIST**

## SUMMARY OF THE INVENTION

### Problem to be Solved by the Invention

(5) Several methods have been devised of electrically coupling the respective signal lines included in the upper and lower substrates to each other and electrically coupling the respective power supply lines included in the upper and lower substrates to each other in a stacked solid-state imaging device as described in PTL 1. Examples of the methods include a method of coupling signal lines to each other and coupling power supply lines to each other outside chips through a pad, a method of coupling signal lines to each other and coupling power supply lines to each other inside chips with a TSV (Through-Silicon Via), and the like. It is not necessarily the case that variations of the methods of electrically coupling the signal lines included in the substrates to each other and electrically coupling the power supply lines included in the substrates to each other have been examined in detail so far. Detailed examination of such variations may possibly provide an insight into the appropriate structures to obtain a solid-state imaging device that exhibits higher performance.

(6) Accordingly, the present disclosure proposes a novel and improved solid-state imaging device and electronic apparatus that allow performance to be further improved.

### Means for Solving the Problem

(7) According to the present disclosure, there is provided a solid-state imaging device including a first substrate, a second substrate, and a third substrate. The first substrate includes a first semiconductor substrate and a first multi-layered wiring layer stacked thereon. A pixel unit having pixels arranged thereon is formed on the first semiconductor substrate. The second substrate includes a second semiconductor substrate and a second multi-layered wiring layer stacked thereon. The third substrate includes a third semiconductor substrate and a third multi-layered wiring layer stacked thereon. A circuit having a predetermined function is formed on the second semiconductor substrate and the third semiconductor substrate. The first substrate, the second substrate, and the third substrate are stacked in this order. The first substrate and the second substrate are bonded together in a manner that the first multi-layered wiring layer and the second multi-layered wiring layer are opposed to each other. A first coupling structure for electrically coupling two of the first substrate, the second substrate, and the third substrate to each other includes a via. The via has a structure in which electrically-conductive materials are embedded in one through hole and another through hole, or a structure in which films including electrically-conductive materials are formed on inner walls of the through holes. The one through hole is provided to expose a first wiring line included in one of the first multi-layered wiring layer, the second multi-layered wiring layer, and the third multi-layered wiring layer. The other through hole is provided to expose a second wiring line included in one of multi-layered wiring layers other than the multi-layered wiring layer that includes the first wiring line, out of the first multi-layered wiring layer, the second multi-layered wiring layer, and the third multi-layered wiring layer.

(8) According to the present disclosure, there is provided an electronic apparatus including a solid-state imaging device that electronically shoots an image of an object to be observed. The solid-state imaging device includes a first substrate, a second substrate, and a third substrate. The first substrate includes a first semiconductor substrate and a first multi-layered wiring layer stacked thereon. A pixel unit having pixels arranged thereon is formed on the first semiconductor substrate. The second substrate includes a second semiconductor substrate and a second multi-layered wiring layer stacked thereon. The third substrate includes a third semiconductor substrate and a third multi-layered wiring layer stacked thereon. A circuit having a predetermined function is formed on the second semiconductor substrate and the third semiconductor substrate. The first substrate, the second substrate, and the third substrate are stacked in this order. The first substrate and the second substrate are bonded together in a manner that the first multi-layered wiring layer and the second

multi-layered wiring layer are opposed to each other. A first coupling structure for electrically coupling two of the first substrate, the second substrate, and the third substrate to each other includes a via. The via has a structure in which electrically-conductive materials are embedded in one through hole and another through hole, or a structure in which films including electrically-conductive materials are formed on inner walls of the through holes. The one through hole is provided to expose a first wiring line included in one of the first multi-layered wiring layer, the second multi-layered wiring layer, and the third multi-layered wiring layer. The other through hole is provided to expose a second wiring line included in one of multi-layered wiring layers other than the multi-layered wiring layer that includes the first wiring line, out of the first multi-layered wiring layer, the second multi-layered wiring layer, and the third multi-layered wiring layer.

(9) According to the present disclosure, in the solid-state imaging device configured by stacking three substrates, the first substrate and the second substrate are bonded to each other face-to-face (the detail thereof is described later), and a via (i.e., a twin contact type via between two layers or between three layers described later) is provided which has a structure in which electrically-conductive materials are embedded in one through hole and another through hole, or a structure in which films including electrically-conductive materials are formed on inner walls of the through holes. The one through hole is provided to expose the first wiring line included in one of the first multi-layered wiring layer of the first substrate, the second multi-layered wiring layer of the second substrate, and the third multi-layered wiring layer of the third substrate. The other through hole is provided to expose the second wiring line included in one of multi-layered wiring layers other than the multi-layered wiring layer that includes the first wiring line, out of the first multi-layered wiring layer, the second multi-layered wiring layer, and the third multi-layered wiring layer. According to this configuration, various coupling structures are provided, as a second coupling structure for electrically coupling the respective signal lines provided in the second substrate and the third substrate to each other and the respective power supply lines provided in the second substrate and the third substrate to each other, and/or a third coupling structure for electrically coupling the respective signal lines provided in the first substrate and the third substrate to each other and the respective power supply lines provided in the first substrate and the third substrate to each other. This makes it possible to achieve a wide variety of variations of the coupling structures. Hence, it is possible to achieve a superior solid-state imaging device that allows for further improvement of performance.

#### Effects of the Invention

(10) As described above, according to the present disclosure, it is possible to further improve the performance of the solid-state imaging device. Note that the above-described effects are not necessarily limitative. In addition to or in place of the above effects, there may be achieved any of the effects described in the present specification or other effects that may be grasped from the present specification

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## Description

### BRIEF DESCRIPTION OF THE DRAWINGS

(1) FIG. 1 is a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to an embodiment of the present disclosure.

(2) FIG. 2A is an explanatory diagram of an example of disposition of coupling structures in the solid-state imaging device in a horizontal plane.

(3) FIG. 2B is an explanatory diagram of an example of disposition of coupling structures in the solid-state imaging device in the horizontal plane.

(4) FIG. 2C is an explanatory diagram of another example of disposition of coupling structures in the solid-state imaging device in the horizontal plane.

(5) FIG. 2D is an explanatory diagram of another example of disposition of coupling structures in the solid-state imaging device in the horizontal plane.

(6) FIG. 2E is an explanatory diagram of yet another example of disposition of coupling structures in the solid-state imaging device in the horizontal plane.

(7) FIG. 2F is an explanatory diagram of yet another example of disposition of coupling structures in the solid-state imaging device in the horizontal plane.

(8) FIG. 3A is a vertical cross-sectional view of a schematic configuration of a solid-state imaging device in which a first substrate and a second substrate are bonded to each other F-to-F.

(9) FIG. 3B is a vertical cross-sectional view of a schematic configuration of a solid-state imaging device in which the first substrate and the second substrate are bonded to each other F-to-B.

(10) FIG. 4A is an explanatory diagram of a parasitic capacitance between PWELL and a power supply wiring line in the solid-state imaging device illustrated in FIG. 3A.

(11) FIG. 4B is an explanatory diagram of a parasitic capacitance between PWELL and a power supply wiring line in the solid-state imaging device illustrated in FIG. 3.

(12) FIG. 5A is a schematic view of disposition of power supply wiring lines and GND wiring lines in the solid-state imaging device illustrated in FIG. 3A.

(13) FIG. 5B is a schematic view of disposition of power supply wiring lines and GND wiring lines in the solid-state imaging device illustrated in FIG. 3B.

(14) FIG. 5C illustrates a configuration example for reducing impedance in the solid-state imaging device illustrated in FIG. 5A.

(15) FIG. 6A is a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a first configuration example of the present embodiment.

(16) FIG. 6B is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the first configuration example of the present embodiment.

(17) FIG. 6C is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the first configuration example of the present embodiment.

(18) FIG. 6D is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the first configuration example of the present embodiment.

(19) FIG. 6E is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the first configuration example of the present embodiment.

(20) FIG. 7A is a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a second configuration example of the present embodiment.

(21) FIG. 7B is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the second configuration example of the present embodiment.

(22) FIG. 7C is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the second configuration example of the present embodiment.

(23) FIG. 7D is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the second configuration example of the present embodiment.

(24) FIG. 7E is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the second configuration example of the present embodiment.

(25) FIG. 7F is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the second configuration example of the present embodiment.

(26) FIG. 7G is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the second configuration example of the present embodiment.

(27) FIG. 7H is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the second configuration example of the present embodiment.

(28) FIG. 7I is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the second configuration example of the present embodiment.

(29) FIG. 7J is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device according to the second configuration example of the present embodiment.

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[illegible]



[illegible]

[illegible]

[illegible]

[illegible]

[illegible]

electronic apparatus to which the solid-state imaging device according to the present embodiment is applicable.

(205) FIG. 26C illustrates appearance of a digital camera which is another example of the electronic apparatus to which the solid-state imaging device according to the present embodiment is applicable.

(206) FIG. 27A is a cross-sectional view of a configuration example of a solid-state imaging device to which technology according to the present disclosure is applicable.

(207) FIG. 27B is an explanatory diagram illustrating a schematic configuration example of the solid-state imaging device to which technology according to the present disclosure is applicable.

(208) FIG. 27C is an explanatory diagram illustrating a schematic configuration example of a video camera to which technology according to the present disclosure is applicable.

(209) FIG. 27D is a view depicting an example of a schematic configuration of an endoscopic surgery system.

(210) FIG. 27E is a block diagram depicting an example of a functional configuration of a camera head and a camera control unit (CCU).

(211) FIG. 27F is a block diagram depicting an example of schematic configuration of a vehicle control system.

(212) FIG. 27G is a diagram of assistance in explaining an example of installation positions of an outside-vehicle information detecting section and an imaging section.

## MODES FOR CARRYING OUT THE INVENTION

(213) Description is given below in detail of preferred embodiments of the present disclosure with reference to attached drawings. Note that, in the present specification and drawings, repeated description is omitted for components substantially having the same functional configuration by assigning the same reference numerals.

(214) In the diagrams described below, sizes of some of the components may be exaggerated for representation for the sake of explanation in some cases. Relative sizes of the components illustrated in the drawings are not necessarily exact representations of magnitude relationships among actual components.

(215) Note that description is given in the following order. 1. Overall Configuration of Solid-State Imaging Device 2. Concerning Disposition of Coupling Structure 3. Concerning Direction of Second Substrate 3-1. Consideration Based on PWELL Area 3-2. Consideration Based on Power Consumption and Disposition of GND Wiring Line 4. Variations of Configuration of Solid-State Imaging Device 4-1. First Configuration Example 4-2. Second Configuration Example 4-3. Third Configuration Example 4-4. Fourth Configuration Example 4-5. Fifth Configuration Example 4-6. Sixth Configuration Example 4-7. Seventh Configuration Example 4-8. Eighth Configuration Example 4-9. Ninth Configuration Example 4-10. Tenth Configuration Example 4-11. Eleventh Configuration Example 4-12. Twelfth Configuration Example 4-13. Thirteenth Configuration Example 4-14. Fourteenth Configuration Example 4-15. Fifteenth Configuration Example 4-16. Sixteenth Configuration Example 4-17. Seventeenth Configuration Example 4-18. Eighteenth Configuration Example 4-19. Nineteenth Configuration Example 4-20. Twentieth Configuration Example 4-21. Summary 5. Application examples 6. Supplement

### 1. OVERALL CONFIGURATION OF SOLID-STATE IMAGING DEVICE

(216) FIG. 1 is a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to an embodiment of the present disclosure. As illustrated in FIG. 1, a solid-state imaging device 1 according to the present embodiment is a three-layer stacked solid-state imaging device including a first substrate 110A, a second substrate 110B, and a third substrate 110C that are stacked. In the diagram, a broken line A-A indicates the bonding surfaces of the first substrate 110A and the second substrate 110B, and a broken line B-B indicates the bonding surfaces of the second substrate 110B and the third substrate 110C. The first substrate 110A is a pixel substrate provided with a pixel unit. The second substrate 110B and the third substrate 110C are provided with circuits

for performing various kinds of signal processing related to the operation of the solid-state imaging device **1**. The second substrate **110B** and the third substrate **110C** are, for example, a logic substrate provided with a logic circuit or a memory substrate provided with a memory circuit. The solid-state imaging device **1** is a back-illuminated CMOS (Complementary Metal-Oxide-Semiconductor) image sensor that photoelectrically converts, in a pixel unit, light coming from the back surface side of the first substrate **110A**, which is described below. Note that the following describes, for the explanation of FIG. **1**, a case where the second substrate **110B** is a logic substrate, and the third substrate **110C** is a memory substrate, as an example.

(217) It is possible in the stacked solid-state imaging device **1** to more appropriately configure circuits to adapt to the functions of the respective substrates. It is thus easier to allow the solid-state imaging device **1** to exhibit higher performance. It is possible in the illustrated configuration example to appropriately configure the pixel unit in the first substrate **110A**, and the logic circuit or the memory circuit in the second substrate **110B** and the third substrate **110C** to adapt to the functions of the respective substrates. This makes it possible to achieve the solid-state imaging device **1** that exhibits high performance.

(218) In the following, a direction in which the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** are stacked is also referred to as a z-axis direction. Further, a direction in which the first substrate **110A** is positioned in the z-axis direction is defined as a positive direction of the z-axis. Further, two directions orthogonal to each other on a plane (horizontal plane) that is vertical to the z-axis direction are also referred to as an x-axis direction and a y-axis direction, respectively. In addition, in the following, out of two surfaces of the semiconductor substrates **101**, **121**, and **131** described later that are opposed to a substrate main surface direction, a surface on side where a functional component such as a transistor is provided or a surface on side where multi-layered wiring layers **105**, **125**, and **135** described later for operation of the functional component is provided, in each of the substrates, is also referred to as a front surface (front side surface), and the other surface opposed to the surface is also referred to as a back surface (back side surface). In each of the substrates, side provided with the front surface is also referred to as a front surface side (front side), and side provided with the back surface is also referred to as a back surface side (back side).

(219) The first substrate **110A** mainly includes a semiconductor substrate **101** including, for example, silicon (Si), and the multi-layered wiring layer **105** formed on the semiconductor substrate **101**. A pixel unit in which pixels are two-dimensionally arranged and a pixel signal processing circuit that processes a pixel signal are mainly formed on the semiconductor substrate **101**. Each of the pixels mainly includes a photodiode (PD) that receives light (observation light) from an observation target and performs photoelectric conversion, and a drive circuit including a transistor or the like that reads out an electric signal (pixel signal) corresponding to the observation light acquired by the PD. In the pixel signal processing circuit, various types of signal processing such as analog-to-digital conversion (AD conversion) are performed on the pixel signal. Note that, in the present embodiment, the pixel unit is not limited to a pixel unit in which pixels are arranged two-dimensionally; pixels may be arranged three-dimensionally. Further, in the present embodiment, a substrate including a material other than a semiconductor may be used instead of the semiconductor substrate **101**. For example, a sapphire substrate may be used instead of the semiconductor substrate **101**. In this case, a mode may be employed, in which a film that performs photoelectric conversion (e.g., an organic photoelectric conversion film) is deposited on the sapphire substrate to form a pixel.

(220) An insulating film **103** is stacked on a front surface of the semiconductor substrate **101** on which the pixel unit and the pixel signal processing circuit are formed. Inside the insulating film **103**, there is formed the multi-layered wiring layer **105** that includes signal line wiring lines for transmitting various signals such as a pixel signal and a drive signal for driving a transistor of a drive circuit. The multi-layered wiring layer **105** further includes a power supply wiring line, a

ground wiring line (GND wiring line), and the like. Note that, in the following, for the sake of simplicity, the signal line wiring may be simply referred to as a signal line, in some cases. In addition, the power supply wiring line and the GND wiring line are collectively referred to as a power supply line, in some cases. A lowermost wiring line of the multi-layered wiring layer **105** may be electrically coupled to the pixel unit or the pixel signal processing circuit by a contact **107** in which an electrically-conductive material such as tungsten (W) is embedded. Actually, a plurality of wiring layers may be formed by repeating formation of an interlayer insulating film having a predetermined thickness and formation of the wiring layer. However, in FIG. **1**, for the sake of simplicity, these multilayer interlayer insulating films are collectively referred to as the insulating film **103**, and the plurality of wiring layers is collectively referred to as the multi-layered wiring layer **105**.

(221) Note that a pad **151** functioning as an external input/output unit (I/O unit) that exchanges various signals with the outside may be formed in the multi-layered wiring layer **105**. The pad **151** may be provided along the outer periphery of the chip.

(222) The second substrate **110B** is, for example, a logic substrate. The second substrate **110B** mainly includes a semiconductor substrate **121** including Si, for example, and the multi-layered wiring layer **125** formed on the semiconductor substrate **121**. A logic circuit is formed on the semiconductor substrate **121**. In the logic circuit, various types of signal processing related to the operation of the solid-state imaging device **1** are executed. For example, in the logic circuit, control of a drive signal for driving the pixel unit of the first substrate **110A** (i.e., driving control of the pixel unit) and exchange of signals with the outside may be controlled. Note that, in the present embodiment, a substrate including a material other than a semiconductor may be used instead of the semiconductor substrate **121**. For example, a sapphire substrate may be used instead of the semiconductor substrate **121**. In this case, a mode may be employed, in which a semiconductor film (e.g., a Si film) is deposited on the sapphire substrate and a logic circuit is formed in the semiconductor film.

(223) An insulating film **123** is stacked on the front surface of the semiconductor substrate **121** on which the logic circuit is formed. The multi-layered wiring layer **125** for transmitting various signals related to the operation of the logic circuit is formed inside the insulating film **123**. The multi-layered wiring layer **125** further includes a power supply wiring line, a GND wiring line, and the like. The lowermost wiring line of the multi-layered wiring layer **125** may be electrically coupled to the logic circuit by a contact **127** in which an electrically-conductive material such as W is embedded, for example. Note that, similarly to the insulating film **103** and the multi-layered wiring layer **105** of the first substrate **110A**, the insulating film **123** of the second substrate **110B** may also be a collective term of interlayer insulating films in a plurality of layers, and the multi-layered wiring layer **125** may be a collective term of wiring layers in a plurality of layers.

(224) The third substrate **110C** is, for example, a memory substrate. The third substrate **110C** mainly includes the semiconductor substrate **131** including, for example, Si, and the multi-layered wiring layer **135** formed on the semiconductor substrate **131**. A memory circuit is formed on the semiconductor substrate **131**. The memory circuit temporarily holds a pixel signal acquired by the pixel unit of the first substrate **110A** and subjected to AD conversion by the pixel signal processing circuit. Temporarily holding a pixel signal in the memory circuit enables a global shutter, and allows the pixel signal to be read out from the solid-state imaging device **1** to the outside at higher speed. Therefore, even at the time of high-speed shooting, it is possible to shoot an image of higher quality in which distortion is suppressed. Note that, in the present embodiment, a substrate including a material other than a semiconductor may be used instead of the semiconductor substrate **131**. For example, a sapphire substrate may be used instead of the semiconductor substrate **131**. In this case, a mode may be employed, in which a film (e.g., a phase-change material film) for formation of a memory element is deposited on the sapphire substrate, and a memory circuit is formed using the film.



(225) An insulating film **133** is stacked on a front surface of the semiconductor substrate **131** on which the memory circuit is formed. The multi-layered wiring layer **135** for transmitting various signals related to the operation of the memory circuit is formed inside the insulating film **133**. The multi-layered wiring layer **135** further includes a power supply wiring line, a GND wiring line, and the like. The lowermost wiring line of the multi-layered wiring layer **135** may be electrically coupled to the memory circuit by a contact **137** in which an electrically-conductive material such as W is embedded, for example. Note that, similarly to the insulating film **103** and the multi-layered wiring layer **105** of the first substrate **110A**, the insulating film **133** of the third substrate **110C** may also be a collective term of interlayer insulating films in a plurality of layers, and the multi-layered wiring layer **135** may be a collective term of wiring layers in a plurality of layers.

(226) In the multi-layered wiring layer **135**, the pad **151** functioning as an I/O unit that exchanges various signals with the outside may be formed. The pads **151** may be provided along the outer periphery of the chip.

(227) The first substrate **110A**, the second substrate **110B**, and the third substrate **110C** are each manufactured in a wafer state. Thereafter, these substrates are bonded together, and the processes are performed for electrically coupling the respective signal lines in the substrate to each other and the respective power supply lines provided in the respective substrates to each other.

(228) Specifically, first, the first substrate **110A** in the wafer state and the second substrate **110B** in the wafer state are bonded in a manner that the front surface of the semiconductor substrate **101** (the surface on which the multi-layered wiring layer **105** is provided) of the first substrate **110A** and the front surface of the semiconductor substrate **121** (the surface on which the multi-layered wiring layer **125** is provided) of the second substrate **110B** are opposed to each other. Hereinafter, such a state in which the two substrates are bonded to each other with the surfaces of the semiconductor substrates opposed to each other is also referred to as Face to Face (F-to-F).

(229) Next, the third substrate **110C** in the wafer state is further bonded to the multi-layered structure of the first substrate **110A** and the second substrate **110B** in the wafer state in a manner that a back surface of the semiconductor substrate **121** of the second substrate **110B** (a surface on side opposite to side on which the multi-layered wiring layer **125** is provided) and the front surface of the semiconductor substrate **131** of the third substrate **110C** (a surface on side on which the multi-layered wiring layer **135** is provided) are opposed to each other. At this time, the semiconductor substrate **121** is thinned before the bonding step, and an insulating film **129** having a predetermined thickness is formed on the back surface side of the semiconductor substrate **121**. Hereinafter, such a state in which the two substrates are bonded with respective front and back surfaces of the semiconductor substrates being opposed to each other is also referred to as Face to Back (F-to-B).

(230) Next, the semiconductor substrate **101** of the first substrate **110A** is thinned, and an insulating film **109** is formed on the back surface thereof. TSV **157** is formed in order to electrically couple the signal line in the first substrate **110A** and the signal line in the second substrate **110B** to each other and the power supply line in the first substrate **110A** and the power supply line in the second substrate **110B** to each other. Note that, in the present specification, for the sake of simplicity, the wiring line in one substrate and the wiring line in another substrate electrically coupled to each other may be simply abbreviated to the term “one substrate and another substrate are electrically coupled to each other”. At this time, when it is expressed “substrates are electrically coupled to each other”, the wiring line that is actually electrically coupled may be a signal line or a power supply line. In the present specification, the TSV means a via provided from one surface of any one of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** to penetrate at least one of the semiconductor substrates **101**, **121**, or **131**. In the present embodiment, as described above, a substrate including a material other than a semiconductor may be used instead of the semiconductor substrates **101**, **121**, and **131**; however, in the present specification, a via provided to penetrate a substrate including such a material other than a semiconductor is also referred to as

the TSV for the sake of convenience.

(231) The TSV **157** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the signal line provided in the first substrate **110A** and the signal line provided in the second substrate **110B** to each other and the power supply line provided in the first substrate **110A** and the power supply line provided in the second substrate **110B** to each other. Specifically, the TSV **157** is formed by forming a first through hole exposing a predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and a second through hole different from the first through hole exposing a predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** from the back surface side of the first substrate **110A**, and by embedding an electrically-conductive material in the first and second through holes. The TSV **157** allows for electrical coupling between the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B**. Note that the TSV that electrically couples the wiring lines of the plurality of substrates in this manner by two different through holes (openings penetrating at least one semiconductor substrate) is also referred to as a twin contact.

(232) In the configuration example illustrated in FIG. **1**, the TSV **157** is formed by embedding, in the through hole, a first metal (e.g., copper (Cu)) included in the multi-layered wiring layers **105**, **125**, and **135** described later. However, the electrically-conductive material included in the TSV **157** may not necessarily be the same as the first metal, and any material may be used as the electrically-conductive material.

(233) After the TSV **157** is formed, a color filter layer **111** (CF layer **111**) and a microlens array **113** (ML array **113**) are formed on a back surface side of the semiconductor substrate **101** of the first substrate **110A**, with the insulating film **109** interposed therebetween.

(234) The CF layer **111** is configured by two-dimensionally arranging a plurality of CFs. The ML array **113** is configured by two-dimensionally arranging a plurality of MLs. The CF layer **111** and the ML array **113** are formed immediately above the pixel unit, and one CF and one ML are arranged for the PD of one pixel.

(235) Each CF of the CF layer **111** has any one color of red, green, and blue, for example. The observation light that has passed through the CF enters the PD of the pixel, and the pixel signal is acquired, whereby the pixel signal of a color component of the color filter is acquired for an observation target (i.e., imaging in color becomes possible). Actually, one pixel corresponding to one CF functions as a sub-pixel, and one pixel may include a plurality of sub-pixels. For example, in the solid-state imaging device **1**, one pixel may include four-color sub-pixels of a pixel in which a red CF is provided (i.e., a red pixel), a pixel in which a green CF is provided (i.e., a green pixel), a pixel in which a blue CF is provided (i.e., a blue pixel), and a pixel in which a CF is not provided (i.e., a white pixel). However, in the present specification, for the sake of explanation, a configuration corresponding to one sub-pixel is also simply referred to as a pixel without distinguishing the sub-pixel and the pixel from each other. Note that the method of arranging CFs is not particularly limited, and may be various arrangements such as a delta arrangement, a stripe arrangement, a diagonal arrangement, or a rectangle arrangement, for example.

(236) The ML array **113** is so formed as to allow each ML to be positioned immediately above each CF. Providing the ML array **113** allows the observation light collected by the ML to enter the PD of the pixel through the CF, making it possible to improve light collection efficiency of the observation light and thus to achieve an effect of improving sensitivity of the solid-state imaging device **1**.

(237) After the CF layer **111** and the ML array **113** are formed, pad openings **153a** and **153b** are formed, respectively, in order to expose the pads **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the multi-layered wiring layer **135** of the third substrate **110C**. The pad opening **153a** is so formed as to extend from back surface side of the first substrate **110A**

to a metal surface of the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A**. The pad opening **153b** is so formed as to penetrate the first substrate **110A** and the second substrate **110B** from the back surface side of the first substrate **110A** and to reach the metal surface of the pad **151** provided in the multi-layered wiring layer **135** of the third substrate **110C**. The pad **151** and other external circuit are electrically coupled to each other through the pad openings **153a** and **153b** by, for example, wire bonding. That is, respective signal lines included in the first substrate **110A** and the third substrate **110C** may be electrically coupled to each other through other external circuit, and respective power supply lines included in the first substrate **110A** and the third substrate **110C** may be electrically coupled to each other through other external circuit.

(238) In the present specification, in a case where a plurality of pad openings **153** exists in the diagram as illustrated in FIG. **1**, the pad openings **153** are distinguished from one another by assigning different alphabets to respective ends of the reference numerals, as in the pad openings **153a**, **153b**, . . . , for the sake of convenience.

(239) Thereafter, a stacked wafer structure stacked and processed in the wafer state is diced for each individual solid-state imaging device **1**, thereby completing the solid-state imaging device **1**.

(240) The schematic configuration of the solid-state imaging device **1** has been described above. As described above, in the solid-state imaging device **1**, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other by the TSV **157**, and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other by the TSV **157**. The pads **151** exposed by the pad openings **153a** and **153b** are coupled to each other via an electrical coupling means such as a wiring line provided outside the solid-state imaging device **1**, whereby the respective signal lines provided in the second substrate **110B** and the third substrate **110C** may be electrically coupled to each other, and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** may be electrically coupled to each other. That is, the respective signal lines provided in the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** may be electrically coupled together through the TSV **157**, the pad **151**, and the pad openings **153a** and **153b**, and the respective power supply lines provided in the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** may be electrically coupled together through the TSV **157**, the pad **151**, and the pad openings **153a** and **153b**. Note that, in the present specification, a structure that may electrically couple the respective signal lines as well as the respective power supply lines provided in the substrates to each other, such as the TSV **157**, the pad **151**, and the pad openings **153a** and **153b** illustrated in FIG. **1**, is also collectively referred to as a coupling structure. Although not used in the structure illustrated in FIG. **1**, an electrode junction structure **159** (a structure that exists on a bonding surface between substrates and is joined in a state in which electrodes respectively formed on the bonding surfaces are in direct contact with each other) described later is also included in the coupling structure.

(241) Note that the multi-layered wiring layer **105** of the first substrate **110A**, the multi-layered wiring layer **125** of the second substrate **110B**, and the multi-layered wiring layer **135** of the third substrate **110C** may be configured by stacking a plurality of first metal wiring layers **141** including first metal having a relatively low resistance. The first metal is, for example, copper (Cu). The use of a Cu wiring line makes it possible to exchange signals at a higher speed. However, the pad **151** may include second metal different from the first metal in consideration of adhesiveness, etc. of the wire bonding with wire. Accordingly, in the illustrated configuration example, the multi-layered wiring layer **105** of the first substrate **110A** and the multi-layered wiring layer **135** of the third substrate **110C** each provided with the pad **151** each include, in the same layer as that of the pad **151**, a second metal wiring layer **143** formed by the second metal. The second metal is, for example, aluminum (Al). In addition to the pad **151**, the Al wiring line may be used, for example, as a power supply wiring line or a GND wiring line which is generally formed as a wide wiring

line.

(242) In addition, the first metal and the second metal are not limited to Cu and Al exemplified above. As the first metal and the second metal, various types of metal may be used. Alternatively, each wiring layer of the multi-layered wiring layers **105**, **125**, and **135** may include an electrically-conductive material other than metal. It is sufficient for these wiring layers to include an electrically-conductive material, and the material thereof is not limited. Instead of using two types of electrically-conductive materials, all of the multi-layered wiring layers **105**, **125**, and **135** each including the pad **151** may include the same electrically-conductive material.

(243) In the present embodiment, the TSV **157**, and an electrode and a via included in the electrode junction structures **159** described later also include the first metal (e.g., Cu). For example, in a case where the first metal is Cu, these structures may be formed by a damascene method or a dual damascene method. However, the present embodiment is not limited to such an example, and a portion or all of these structures may include a second metal, another metal different from any of the first metal and the second metal, or another non-metallic electrically-conductive material. For example, the via included in the TSV **157** and the electrode junction structures **159** may be formed by embedding a metallic material having a favorable embeddability, such as W, in the openings. In a case where via diameter is relatively small, such a structure using W may be preferably applied in consideration of the embeddability. The TSV **157** may not necessarily be formed by embedding an electrically-conductive material in the through hole, but may include a film of an electrically-conductive material formed on the inner wall (side wall and bottom) of the through hole.

(244) Although illustration is omitted in FIG. **1** and subsequent drawings, in the solid-state imaging device **1**, there are insulating materials that electrically insulate the first metal and the second metal from each other at portions illustrated such that the electrically-conductive material such as the first metal and the second metal are in contact with the semiconductor substrates **101**, **121**, and **131**. The insulating material may be, for example, any of various known materials such as silicon oxide (SiO<sub>2</sub>) or silicon nitride (SiN). The insulating material may be interposed between the electrically-conductive material and each of the semiconductor substrates **101**, **121**, and **131**, or may be inside each of the semiconductor substrates **101**, **121**, and **131** that are away from the portion where the electrically-conductive material and each of the semiconductor substrates **101**, **121**, and **131** are in contact with each other. For example, for the TSV **157**, an insulating material may exist between the inner walls of the through holes provided in the semiconductor substrates **101**, **121**, and **131** and the electrically-conductive material embedded in the through holes (i.e., a film of an insulating material may be formed on the inner walls of the through holes). Alternatively, for the TSV **157**, insulating materials may exist at portions, inside the semiconductor substrates **101**, **121**, and **131**, away from the through holes provided in the semiconductor substrates **101**, **121**, and **131** by predetermined distances in the horizontal plane direction. Although illustration is omitted in FIG. **1** and subsequent drawings, in the case where the first metal is Cu, a barrier metal exists in order to prevent Cu from diffusing in portions where Cu is in contact with the semiconductor substrates **101**, **121**, and **131** or the insulating films **103**, **109**, **123**, **129**, and **133**. As the barrier metal, various known materials such as titanium nitride (TiN) or tantalum nitride (Ta<sub>2</sub>N<sub>3</sub>) may be used.

(245) Further, the specific configurations of the respective components (a pixel unit and a pixel signal processing circuit provided in the first substrate **110A**, a logic circuit provided in the second substrate **110B**, and a memory circuit provided in the third substrate **110C**), the multi-layered wiring layers **105**, **125**, and **135**, and the insulating films **103**, **109**, **123**, **129**, and **133** that are formed in the semiconductor substrates **101**, **121**, and **131** of the respective substrates, and formation methods thereof may be similar to various known configurations and methods. The specific configurations and the formation methods are not thus described here in detail.

(246) For example, it is sufficient for the insulating films **103**, **109**, **123**, **129**, and **133** to include materials having an insulating property. The materials thereof are not limited. The insulating films

**103, 109, 123, 129, and 133** may include, for example, SiO.sub.2, SiN, or the like. In addition, each of the insulating films **103, 109, 123, 129, and 133** does not have to include one type of insulating material, but may include a plurality of types of stacked insulating materials. In addition, for example, as for a region for formation of a wiring line that is required to transmit signals at higher speed in the insulating films **103, 123, and 133**, a Low-k material having an insulating property may be used. The use of the Low-k material allows the parasitic capacitance between wiring lines to be reduced, which makes it possible to further contribute to signal transmission at higher speed. (247) It is possible to apply as appropriate, as the other specific configurations of the respective components formed in the semiconductor substrates **101, 121, and 131** of the respective substrates, the multi-layered wiring layers **105, 125, and 135**, and the insulating films **103, 109, 123, 129, and 133**, and the other formation methods thereof, for example, those that are described, for example, in PTL 1, which is a prior application filed by the applicant of the present application.

(248) In addition, in the configuration example described above, the first substrate **110A** is mounted with a pixel signal processing circuit that performs signal processing such as AD conversion on a pixel signal, but the present embodiment is not limited to the example. A portion or all of the functions of the pixel signal processing circuit may be provided to the second substrate **110B**. This case may achieve the solid-state imaging device **1** that performs so-called pixel-by-pixel analog-to-digital conversion (pixel ADC). In the pixel ADC, a pixel signal acquired by a PD provided to each pixel is transmitted to the pixel signal processing circuit of the second substrate **110B** for each pixel, and AD conversion is performed for each pixel, for example, in a pixel array in which a plurality of pixels is arrayed in both a column direction and a row direction. This allows pixel signals to be subjected to AD conversion and read out at higher speed as compared with the solid-state imaging device **1** that includes one AD conversion circuit for each column of the pixel array, and performs general column-by-column analog-to-digital conversion (column ADC). In the column ADC, a plurality of pixels included in a column is sequentially subjected to AD conversion. Note that, in a case where the solid-state imaging device **1** is configured to be able to execute the pixel ADC, each pixel is provided with a coupling structure that electrically couples the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other.

(249) In addition, in the configuration example described above, a case where the second substrate **110B** is a logic substrate, and the third substrate **110C** is a memory substrate has been described. The present embodiment is not, however, limited to such an example. It is sufficient for the second substrate **110B** and the third substrate **110C** to be substrates having functions other than that of the pixel substrate, and the functions may be optionally determined. For example, the solid-state imaging device **1** does not have to include any memory circuit. In this case, for example, both the second substrate **110B** and the third substrate **110C** may function as logic substrates. Alternatively, a logic circuit and a memory circuit may be distributed in the second substrate **110B** and the third substrate **110C**, and these substrates may cooperate to achieve the functions of a logic substrate and a memory substrate. Alternatively, the second substrate **110B** may be a memory substrate, and the third substrate **110C** may be a logic substrate.

(250) In addition, in the configuration example described above, Si substrates are used as the semiconductor substrates **101, 121, and 131** in the respective substrates, but the present embodiment is not limited to the example. As the semiconductor substrates **101, 121, and 131**, other types of semiconductor substrates may be used such as gallium arsenide (GaAs) substrates or silicon carbide (SiC) substrates, for example. Alternatively, as described above, instead of the semiconductor substrates **101, 121, and 131**, for example, substrates each including a material other than a semiconductor, such as sapphire substrates may be used.

## 2. CONCERNING DISPOSITION OF COUPLING STRUCTURE

(251) As described with reference to FIG. **1**, in the solid-state imaging device **1**, the respective signal lines included in the substrates may be electrically coupled to each other through the coupling structures, and/or the respective power supply lines included in the substrates may be

electrically coupled to each other over a plurality of substrates through the coupling structures. The disposition of these coupling structures in the horizontal plane may be determined as appropriate to improve the performance of the entire solid-state imaging device **1** by considering the configuration, performance, and the like of each of the substrates (chips). Several variations of the disposition of the coupling structures in the solid-state imaging device **1** in the horizontal plane are described.

(252) Each of FIGS. **2A** and **2B** is an explanatory diagram of an example of the disposition of the coupling structures in the solid-state imaging device **1** in the horizontal plane. FIGS. **2A** and **2B** each illustrate the disposition of the coupling structures in the solid-state imaging device **1** in a case where a pixel signal processing circuit that performs processing such as AD conversion on a pixel signal is mounted on the first substrate **110A**, for example.

(253) FIG. **2A** schematically illustrates the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** included in the solid-state imaging device **1**. Electrical coupling between the lower surface (surface opposed to the second substrate **110B**) of the first substrate **110A** and the upper surface (surface opposed to the first substrate **110A**) of the second substrate **110B** through coupling structures is indicated by a broken line in a simulated manner, and electrical coupling between the lower surface (surface opposed to the third substrate **110C**) of the second substrate **110B** and the upper surface (surface opposed to the second substrate **110B**) of the third substrate **110C** through coupling structures is indicated by a solid line in a simulated manner.

(254) On the upper surface of the first substrate **110A**, the positions of a pixel unit **206** and a coupling structure **201** are illustrated. The coupling structure **201** functions as an I/O unit for exchanging various signals such as a power supply signal and a GND signal with the outside. Specifically, the coupling structure **201** may be the pad **151** provided to the upper surface of the first substrate **110A**. Alternatively, as illustrated in FIG. **1**, in a case where the pad **151** is provided in the multi-layered wiring layer **105** of the first substrate **110A**, the multi-layered wiring layer **125** of the second substrate **110B**, or the multi-layered wiring layer **135** of the third substrate **110C**, the coupling structure **201** may be a pad opening **153** provided to expose the pad **151**. Alternatively, the coupling structure **201** may be a lead line opening **155** described later. As illustrated in FIG. **2A**, the first substrate **110A** is provided with the pixel unit **206** in the middle of the chip, and the coupling structures **201** included in the I/O unit are disposed around the pixel unit **206** (i.e., along the outer periphery of the chip). In addition, although not illustrated, pixel signal processing circuits may also be disposed around the pixel unit **206**.

(255) FIG. **2B** schematically illustrates the positions of coupling structures **202** on the lower surface of the first substrate **110A**, the positions of coupling structures **203** on the upper surface of the second substrate **110B**, the positions of coupling structures **204** on the lower surface of the second substrate **110B**, and the positions of coupling structures **205** on the upper surface of the third substrate **110C**. These coupling structures **202** to **205** may be each the TSV **157** or the electrode junction structure **159** described later provided between the substrates. Alternatively, as illustrated in FIG. **1**, in a case where the pad **151** is provided in the multi-layered wiring layer **125** of the second substrate **110B** or the multi-layered wiring layer **135** of the third substrate **110C**, it may be the pad opening **153**, out of the coupling structures **202** to **205**, provided to expose the pad **151** that is positioned immediately below the coupling structure **201**. Alternatively, the coupling structures **202** to **205** may be the lead line opening **155** described later. Note that FIG. **2B** illustrates the coupling structures **202** to **205** in accordance with the forms of straight lines indicating electrical coupling illustrated in FIG. **2A**. That is, the coupling structures **202** on the lower surface of the first substrate **110A** and the coupling structures **203** on the upper surface of the second substrate **110B** are indicated by broken lines, and the coupling structures **204** on the lower surface of the second substrate **110B** and the coupling structures **205** on the upper surface of the third substrate **110C** are indicated by solid lines.

(256) As described above, in the illustrated configuration example, pixel signal processing circuits

are mounted around the pixel unit **206** of the first substrate **110A**. Therefore, pixel signals acquired by the pixel unit **206** are subjected to processing such as AD conversion by the pixel signal processing circuits on the first substrate **110A**, and then transmitted to circuits provided on the second substrate **110B**. In addition, as described above, the coupling structures **201** included in the I/O unit are also disposed around the pixel unit **206** of the first substrate **110A** of the first substrate **110A**. Therefore, as illustrated in FIG. 2B, the coupling structures **202** on the lower surface of the first substrate **110A** are disposed along the outer periphery of the chip in association with the regions where the pixel signal processing circuits and the I/O units exist in order to electrically couple the pixel signal processing circuits and the I/O units to the circuits provided on the second substrate **110B**. In addition, the coupling structures **203** on the upper surface of the second substrate **110B** are also disposed accordingly along the outer periphery of the chip.

(257) Meanwhile, a logic circuit or a memory circuit mounted on the second substrate **110B** and the third substrate **110C** may be formed on the entire surface of the chip. The coupling structures **204** on the lower surface of the second substrate **110B** and the coupling structures **205** on the upper surface of the third substrate **110C** are thus disposed over the entire surface of the chips in association with the position at which the logic circuit or the memory circuit is mounted, as illustrated in FIG. 2B.

(258) FIGS. 2C and 2D are each an explanatory diagram of another example of disposition of coupling structures in the solid-state imaging device **1** in the horizontal plane. FIGS. 2C and 2D each illustrate the disposition of coupling structures in a case where, for example, the solid-state imaging device **1** is configured to be able to execute pixel ADC. In this case, a pixel signal processing circuit is mounted on not the first substrate **110A**, but the second substrate **110B**.

(259) Similarly to FIG. 2A, FIG. 2C schematically illustrates the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** included in the solid-state imaging device **1**. Electrical coupling between the lower surface (surface opposed to the second substrate **110B**) of the first substrate **110A** and the upper surface (surface opposed to the first substrate **110A**) of the second substrate **110B** through coupling structures is indicated by a broken line or a dotted line in a simulated manner, and electrical coupling between the lower surface (surface opposed to the third substrate **110C**) of the second substrate **110B** and the upper surface (surface opposed to the second substrate **110B**) of the third substrate **110C** through coupling structures is indicated by a solid line in a simulated manner. Among the lines indicating electrical coupling between the lower surface of the first substrate **110A** and the upper surface of the second substrate **110B**, a broken line indicates electrical coupling related to an I/O unit, for example, which also exists in FIG. 2A, and a dotted line indicates electrical coupling related to pixel ADC, which does not exist in FIG. 2A.

(260) Similarly to FIG. 2B, FIG. 2D schematically illustrates the positions of coupling structures **202** on the lower surface of the first substrate **110A**, the positions of coupling structures **203** on the upper surface of the second substrate **110B**, the positions of coupling structures **204** on the lower surface of the second substrate **110B**, and the positions of coupling structures **205** on the upper surface of the third substrate **110C**. Note that FIG. 2D illustrates the coupling structures **202** to **205** in accordance with the forms of straight lines indicating electrical coupling illustrated in FIG. 2C. That is, among the coupling structures **202** on the lower surface of the first substrate **110A** or the coupling structures **203** on the upper surface of the second substrate **110B**, those that correspond to, for example, electrical coupling related to I/O units, which also exists in FIG. 2A, are indicated by broken lines, and those that may correspond to electrical coupling related to pixel ADC are indicated by dotted lines. In contrast, the coupling structures **204** on the lower surface of the second substrate **110B** and the coupling structures **205** on the upper surface of the third substrate **110C** are indicated by solid lines.

(261) As described above, in the illustrated configuration example, a pixel signal processing circuit is mounted on the second substrate **110B**, and the pixel signal processing circuit is configured to be able to perform pixel ADC. That is, a pixel signal acquired by each pixel of the pixel unit **206** is

transmitted to the pixel signal processing circuit mounted on the second substrate **110B** immediately below for each pixel, and the pixel signal processing circuit performs processing such as AD conversion. As illustrated in FIGS. 2C and 2D, in the configuration example, the coupling structures **202** on the lower surface of the first substrate **110A** are thus disposed along the outer periphery of the chip (coupling structures **202** indicated by the broken lines in the diagram) in association with the regions where the I/O units exist in order to transmit signals from the I/O units to the circuits provided on the second substrate **110B**, and are disposed over the entire region where the pixel unit **206** exists (coupling structures **202** indicated by the dotted lines in the diagram) in order to transmit a pixel signal from each pixel of the pixel unit **206** to the circuits provided on the second substrate **110B**.

(262) The respective signal lines of the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines of the second substrate **110B** and the third substrate **110C** are electrically coupled to each other similarly to the configuration example illustrated in FIGS. 2A and 2B. As illustrated in FIGS. 2C and 2D, the coupling structures **204** on the lower surface of the second substrate **110B** and the coupling structures **205** on the upper surface of the third substrate **110C** are thus disposed over the entire surface of the chips.

(263) FIGS. 2E and 2F are each an explanatory diagram of yet another example of disposition of coupling structures in the solid-state imaging device **1** in the horizontal plane. FIGS. 2E and 2F each illustrate the disposition of coupling structures in a case where, for example, a memory circuit is mounted on the second substrate **110B**.

(264) Similarly to FIG. 2A, FIG. 2E schematically illustrates the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** included in the solid-state imaging device **1**. Electrical coupling between the lower surface (surface opposed to the second substrate **110B**) of the first substrate **110A** and the upper surface (surface opposed to the first substrate **110A**) of the second substrate **110B** through coupling structures is indicated by a broken line or a dotted line in a simulated manner, and electrical coupling between the lower surface (surface opposed to the third substrate **110C**) of the second substrate **110B** and the upper surface (surface opposed to the second substrate **110B**) of the third substrate **110C** through coupling structures is indicated by a solid line or a dotted line in a simulated manner. Among the lines indicating electrical coupling between the lower surface of the first substrate **110A** and the upper surface of the second substrate **110B**, a broken line indicates electrical coupling related to an I/O unit, for example, which also exists in FIG. 2A, and a dotted line indicates electrical coupling related to a memory circuit, which does not exist in FIG. 2A. In addition, among the lines indicating electrical coupling between the lower surface of the second substrate **110B** and the upper surface of the third substrate **110C**, the solid lines indicate electrical coupling, which also exists in FIG. 2A, related to signals that are not directly related to the operation of a memory circuit, for example, and the dotted lines indicate electrical coupling, which does not exist in FIG. 2A, related to a memory circuit.

(265) Similarly to FIG. 2B, FIG. 2F schematically illustrates the positions of coupling structures **202** on the lower surface of the first substrate **110A**, the positions of coupling structures **203** on the upper surface of the second substrate **110B**, the positions of coupling structures **204** on the lower surface of the second substrate **110B**, and the positions of coupling structures **205** on the upper surface of the third substrate **110C**. Note that FIG. 2F illustrates the coupling structures **202** to **205** in accordance with the forms of straight lines indicating electrical coupling illustrated in FIG. 2E. That is, among the coupling structures **202** on the lower surface of the first substrate **110A** or the coupling structures **203** on the upper surface of the second substrate **110B**, those that correspond to, for example, electrical coupling related to I/O units, which also exists in FIG. 2A, are indicated by broken lines, and those that may correspond to electrical coupling related to a memory circuit are indicated by dotted lines. In addition, among the coupling structures **204** on the lower surface of the second substrate **110B** and the coupling structures **205** on the upper surface of the third



substrate **110C**, those that correspond to electrical coupling, which exists in FIG. 2A, related to signals that are not directly related to the operation of a memory circuit, for example, are indicated by solid lines, and those that may correspond to electrical coupling related to a memory circuit are indicated by dotted lines.

(266) As described above, in the illustrated configuration example, a memory circuit is mounted on the second substrate **110B**. In this case, a pixel signal processing circuit is mounted on the first substrate **110A**, and a pixel signal acquired by the pixel unit **206** and subjected to AD conversion by the pixel signal processing circuit on the first substrate **110A** may be transmitted to the memory circuit of the second substrate **110B** and held in the memory circuit. To read out the pixel signal held in the memory circuit of the second substrate **110B**, for example, to the outside, a signal is then transmitted between the memory circuit of the second substrate **110B** and a logic circuit of the third substrate **110C**.

(267) Therefore, in the configuration example, as the coupling structures **202** on the lower surface of the first substrate **110A**, the coupling structures **202** are disposed along the outer periphery of the chip (coupling structures **202** indicated by the broken lines in the diagram) in association with the regions where I/O units and pixel signal processing circuits are mounted in order to transmit signals from the I/O units and the pixel signal processing circuits to the second substrate **110B**, and the coupling structures **202** are disposed (coupling structures **202** indicated by the dotted lines in the diagram) for transmitting the pixel signals subjected to AD conversion to a memory circuit of the second substrate **110B**. At this time, in order to equalize the delay times, it is desirable that the wiring lengths of the transmission paths of the pixel signals from the circuit of the first substrate **110A** to the memory circuit of the second substrate **110B** and the wiring lengths of the transmission paths of the signals between the memory circuit of the second substrate **110B** and the logic circuit of the third substrate **110C** be each equal as much as possible. Thus, for example, as illustrated in FIG. 2F, the coupling structures **202** to **205** for exchanging signals between the circuit of the first substrate **110A** and the memory circuit of the second substrate **110B** and between the memory circuit of the second substrate **110B** and the circuit of the third substrate **110C** may be provided to concentrate in the vicinity of the middle of the horizontal plane. However, as long as it is possible to make the wiring lengths substantially uniform, the coupling structures **202** to **205** do not necessarily have to be provided in the vicinity of the middle of the horizontal plane as in the illustrated example.

(268) Several examples of the disposition of coupling structures in the solid-state imaging device **1** in the horizontal plane have been described above. Note that the present embodiment is not limited to the examples described above. Components mounted on the respective substrates of the solid-state imaging device **1** may be determined as appropriate, and the disposition of coupling structures in the solid-state imaging device **1** in the horizontal plane may also be determined as appropriate in accordance with the components. As components mounted on each substrate and the corresponding disposition of coupling structures in the horizontal plane, various known components and dispositions may be applied. In addition, in the examples illustrated in FIGS. 2A to 2F, the coupling structures **201** included in I/O units are disposed along three sides of the outer periphery of the chips, but the present embodiment is not limited to the examples. Various known disposition may also be applied as the disposition of I/O units. For example, the coupling structures **201** included in I/O units may be disposed along one side, two sides, or four sides of the outer periphery of the chips.

### 3. CONCERNING DIRECTION OF SECOND SUBSTRATE

(269) In the configuration example illustrated in FIG. 1, in the solid-state imaging device **1**, the first substrate **110A** and the second substrate **110B** are bonded together F-to-F (i.e., the front surface side of the second substrate **110B** is opposed to the first substrate **110A**). Meanwhile, the solid-state imaging device **1** may include the first substrate **110A** and the second substrate **110B** that are bonded together F-to-B (i.e., the front surface side of the second substrate **110B** may be

opposed to the third substrate **110C**).

(270) The direction of the second substrate **110B** may be determined as appropriate to improve the performance of the entire solid-state imaging device **1** by considering, for example, the configuration, performance, and the like of each of the substrates (each of the chips). Here, two concepts for determining the direction of the second substrate **110B** are described as an example.

### 3-1. Consideration Based on PWELL Area

(271) Similarly to the configuration example illustrated in FIG. 1, FIG. 3A is a vertical cross-sectional view of a schematic configuration of the solid-state imaging device **1** in which the first substrate **110A** and the second substrate **110B** are bonded together F-to-F. Unlike the configuration example illustrated in FIG. 1, FIG. 3B is a vertical cross-sectional view of a schematic configuration of a solid-state imaging device **1a** in which the first substrate **110A** and the second substrate **110B** are bonded together F-to-B. The configuration of the solid-state imaging device **1a** is similar to that of the solid-state imaging device **1** illustrated in FIG. 1 except that the direction of the second substrate **110B** is reversed.

(272) In FIGS. 3A and 3B, the functions (signal lines, GND wiring lines, or power supply wiring lines) of the respective wiring lines included in the multi-layered wiring layers **105**, **125**, and **135** are represented by assigning superimposed different hatchings to these wiring lines (i.e., hatchings of respective wiring lines are those of the hatchings representing the functions of the wiring lines indicated by the legends illustrated in FIGS. 3A and 3B being superimposed on the hatchings of the respective wiring lines illustrated in FIG. 1 (the same holds true also for FIGS. 4A and 4B described later)). As illustrated, in the solid-state imaging devices **1** and **1a**, terminals (corresponding to the pads **151** described above) for leading out the signal lines, the GND wiring lines, and the power supply wiring lines to the outside are provided along the outer periphery of the chips. These respective terminals are paired and provided at positions sandwiching the pixel unit **206** in the horizontal plane. Therefore, inside the solid-state imaging devices **1** and **1a**, the signal lines, the GND wiring lines, and the power supply wiring lines extend to couple these terminals to each other, and spread in the horizontal plane.

(273) In FIGS. 3A and 3B, “P” is attached to PWELLS, and “N” is attached to NWELLS provided in the first substrate **110A**, the second substrate **110B**, and the third substrate **110C**. For example, in the illustrated configuration, the PDs included in the respective pixels of the pixel unit are PDs in which N-type diffused regions are formed in the PWELLS in order to read out electrons generated as a result of photoelectric conversion. A transistor of the drive circuit included in each pixel in order to read out electrons generated in the PD is an N-type MOS transistor. Therefore, the WELLS of the pixel unit are PWELLS. In contrast, a logic circuit and a memory circuit provided in the second substrate **110B** and the third substrate **110C** include CMOS circuits, and PMOS and NMOS are thus mixed. This causes the area of the PWELLS present and the area of the NWELLS present to be substantially the same, for example. Therefore, in the illustrated configuration example, the first substrate **110A** has a larger PWELL area than the second substrate **110B** and the third substrate **110C**.

(274) Here, in the solid-state imaging devices **1** and **1a**, a GND electric potential may be imparted to a PWELL. Any configuration in which a PWELL and a power supply wiring line are opposed to each other with an insulator interposed therebetween causes parasitic capacitance to be formed therebetween.

(275) The parasitic capacitance formed between a PWELL and a power supply wiring line is described with reference to FIGS. 4A and 4B. FIG. 4A is an explanatory diagram of the parasitic capacitance between a PWELL and a power supply wiring line in the solid-state imaging device **1** illustrated in FIG. 3A. FIG. 4A illustrates the parasitic capacitance between the PWELL and the power supply wiring line by a two-dot chain line in a simulated manner. As illustrated in FIG. 4A, in the solid-state imaging device **1**, the first substrate **110A** and the second substrate **110B** are bonded together F-to-F. The PWELLS of the pixel unit of the first substrate **110A** and the power

supply wiring lines in the multi-layered wiring layer **125** of the second substrate **110B** are therefore opposed to each other with insulators, which are included in the insulating films **103** and **123**, interposed therebetween, as illustrated. This causes, in that region, parasitic capacitance to be formed therebetween.

(276) Meanwhile, FIG. **4B** is an explanatory diagram of the parasitic capacitance between a PWELL and a power supply wiring line in the solid-state imaging device **1a** illustrated in FIG. **3B**. FIG. **4B** illustrates the parasitic capacitance between the PWELL and the power supply wiring line by a two-dot chain line in a simulated manner. As illustrated in FIG. **4B**, in the solid-state imaging device **1a**, the second substrate **110B** and the third substrate **110C** are bonded together F-to-F. The PWELLS of the logic circuit or the memory circuit of the third substrate **110C** and the power supply wiring lines in the multi-layered wiring layer **125** of the second substrate **110B** are therefore opposed to each other with insulators, which are included in the insulating films **123** and **133**, interposed therebetween, as illustrated. This causes, in that region, parasitic capacitance to be formed therebetween.

(277) It is considered that the parasitic capacitance described above increases as the PWELL area increases. This causes larger parasitic capacitance in the configuration illustrated in FIG. **4A** in which the first substrate **110A** and the second substrate **110B** are bonded together F-to-F than in the configuration illustrated in FIG. **4B** in which the first substrate **110A** and the second substrate **110B** are bonded together F-to-B among the configuration examples illustrated in FIGS. **4A** and **4B**.

(278) When the parasitic capacitance related to the power supply wiring lines in the second substrate **110B** is large, the impedance of the current paths between the power supply and the GND in the second substrate **110B** is lowered. It is thus possible to further stabilize the power supply system in the second substrate **110B**. Specifically, for example, even in a case where the power consumption fluctuates in accordance with fluctuations in the operation of the circuits on the second substrate **110B**, fluctuations in the power supply levels caused by the fluctuations in the power consumption may be suppressed. Even in a case where the circuits related to the second substrate **110B** are operated at high speed, it is thus possible to further stabilize the operation, and improve the performance of the entire solid-state imaging device **1**.

(279) In this way, when attention is paid to the PWELL area, in the configuration examples illustrated in FIGS. **3A** to **4B**, the solid-state imaging device **1** in which the first substrate **110A** and the second substrate **110B** are bonded together F-to-F forms larger parasitic capacitance with respect to the power supply wiring lines of the second substrate **110B** than the solid-state imaging device **1a** in which the first substrate **110A** and the second substrate **110B** are bonded together F-to-B does, making it possible to achieve higher stability at the time of high-speed operation. That is, it is possible to say that the solid-state imaging device **1** has a more preferable configuration.

(280) Some designs of the respective substrates may, however, cause the third substrate **110C** to have a larger PWELL area than that of the first substrate **110A**. In this case, it is considered that the configuration of the solid-state imaging device **1a** in which larger parasitic capacitance is formed between the power supply wiring lines of the second substrate **110B** and the PWELLS of the third substrate **110C** makes it possible to achieve higher stability at the time of high-speed operation than the solid-state imaging device **1** does.

(281) In summary, when considering the direction of the second substrate **110B** on the basis of the PWELL area, it is preferable that the solid-state imaging device **1** be configured in a manner that the front surface side of the second substrate **110B** is opposed to the first substrate **110A** in a case where the PWELL area of the first substrate **110A** is larger than the PWELL area of the third substrate **110C**. That is, it is preferable that the solid-state imaging device **1** be configured in a manner that the first substrate **110A** and the second substrate **110B** are bonded together F-to-F. Conversely, it is preferable that the solid-state imaging device **1a** be configured in a manner that the front surface side of the second substrate **110B** is opposed to the third substrate **110C** in a case where the PWELL area of the third substrate **110C** is larger than the PWELL area of the first

substrate **110A**. That is, it is preferable that the solid-state imaging device **1a** be configured in a manner that the first substrate **110A** and the second substrate **110B** are bonded together F-to-B. (282) In the present embodiment, the direction of the second substrate **110B** may be determined from such a viewpoint based on PWELL area. The solid-state imaging devices **1** to **21K** according to the present embodiment illustrated in FIG. **1** and FIGS. **6A** to **25K** described later are each configured, for example, to have the PWELL area of the first substrate **110A** larger than the PWELL area of the third substrate **110C**, and have the first substrate **110A** and the second substrate **110B** accordingly bonded together F-to-F. The solid-state imaging devices **1** to **21K** thus make it possible to obtain high operation stability even at the time of high-speed operation.

(283) Note that examples of a case where the PWELL area of the first substrate **110A** is larger than the PWELL area of the third substrate **110C** include a case where only a pixel unit including, in a PWELL, a PD for reading out an electron generated as a result of photoelectric conversion and an NMOS transistor for reading out an electron from the PD is mounted on the first substrate **110A**, and various circuits (such as a pixel signal processing circuit, a logic circuit, and a memory circuit) are mounted on the second substrate **110B** and the third substrate **110C**. Meanwhile, examples of a case where the PWELL area of the third substrate **110C** is larger than the PWELL area of the first substrate **110A** include a case where a pixel unit and various circuits are mounted together on the first substrate **110A** and the area of the first substrate **110A** occupied by the various circuits is relatively large.

### 3-2. Consideration Based on Power Consumption and Disposition of GND Wiring Line

(284) Attention has been paid to PWELL area above for the solid-state imaging device **1** illustrated in FIG. **3A** and the solid-state imaging device **1a** illustrated in FIG. **3B**. However, attention is now paid to power consumption and the disposition of GND wiring lines in each substrate.

(285) FIG. **5A** is a schematic view of the disposition of power supply wiring lines and GND wiring lines in the solid-state imaging device **1** illustrated in FIG. **3A**. FIG. **5B** is a schematic view of the disposition of power supply wiring lines and GND wiring lines in the solid-state imaging device **1a** illustrated in FIG. **3B**. FIGS. **5A** and **5B** simply illustrate the structures of the solid-state imaging devices **1** and **1a**, and represent the schematic disposition of power supply wiring lines and GND wiring lines by illustrating the power supply wiring lines by two-dot chain lines and illustrating the GND wiring lines by one-dot chain lines. In addition, the size of the arrows in the diagrams represents the amount of currents flowing through the power supply wiring lines and the GND wiring lines in a simulated manner.

(286) It is possible as illustrated in FIGS. **5A** and **5B** to consider that the power supply wiring lines mainly include vertical power supply wiring lines **303** extending in the z-axis direction from power supply terminals (VCCs) provided on the upper surface of the first substrate **110A** (i.e., upper surfaces of the solid-state imaging devices **1** and **1a**), and horizontal power supply wiring lines **304** extending in the horizontal direction in the multi-layered wiring layer **105** of the first substrate **110A**, the multi-layered wiring layer **125** of the second substrate **110B**, and the multi-layered wiring layer **135** of the third substrate **110C**. The following also refers collectively to the vertical power supply wiring lines **303** and the horizontal power supply wiring lines **304** as power supply wiring lines **303** and **304**. Note that the horizontal power supply wiring lines **304** may also exist actually in the multi-layered wiring layer **105** of the first substrate **110A** and the multi-layered wiring layer **125** of the second substrate **110B**, but are not illustrated in FIGS. **5A** and **5B** for the sake of simplicity. FIGS. **5A** and **5B** each illustrate only the horizontal power supply wiring line **304** in the multi-layered wiring layer **135** of the third substrate **110C**.

(287) In addition, it is possible to consider that the GND wiring lines mainly include vertical GND wiring lines **305** extending in the z-axis direction from GND terminals provided on the upper surface of the first substrate **110A**, and horizontal GND wiring lines **306** extending in the horizontal direction in the multi-layered wiring layer **105** of the first substrate **110A**, the multi-layered wiring layer **125** of the second substrate **110B**, and the multi-layered wiring layer **135** of

the third substrate **110C**. The following also refers collectively to the vertical GND wiring lines **305** and the horizontal GND wiring lines **306** as GND wiring lines **305** and **306**. Note that the horizontal GND wiring line **306** of the first substrate **110A** is also referred to as horizontal GND wiring line **306a**, the horizontal GND wiring line **306** of the second substrate **110B** is also referred to as horizontal GND wiring line **306b**, and the horizontal GND wiring line **306** of the third substrate **110C** is also referred to as horizontal GND wiring line **306c** to distinguish them.

(288) Here, a case where the power consumption of the third substrate **110C** is greater than the power consumption of the first substrate **110A** is considered as an example. For example, it is assumed that the third substrate **110C** is a logic substrate. The logic circuit is divided into a plurality of circuit blocks, and the circuit blocks that operate may change depending on processing content. That is, during a series of operations in solid-state imaging devices **1** and **1a**, the locations of the logic circuit that mainly operate may change. Therefore, the locations of the logic circuit through which the power supply currents flow are biased (e.g., the power supply currents are generated due to the charging and discharging of the transistor gate capacitance and the wiring capacitance associated with the operation of the circuit), and moreover the locations may change.

(289) As illustrated in FIGS. 5A and 5B, attention is now paid to two circuit blocks **301** and **302** in the logic circuit of the third substrate **110C**. When these two circuit blocks **301** and **302** operate, the current path is formed that passes by the power supply terminal, the power supply wiring lines **303** and **304**, the circuit blocks **301** and **302**, the GND wiring lines **305** and **306**, and the GND terminal.

(290) Here, it is assumed that the power consumption of the circuit block **301** at certain timing is greater than that of the circuit block **302**. In this case, as illustrated in FIGS. 5A and 5B, at this timing, more currents are supplied from the power supply wiring lines **303** and **304** to the circuit block **301** than to the circuit block **302**. Due to this difference in power consumption, the amount of currents flowing to the vertical GND wiring line **305** through the circuit blocks **301** and **302** also becomes larger in the vertical GND wiring line **305** (which is also referred to as vertical GND wiring line **305a** to distinguish the vertical GND wiring lines **305**) near the circuit block **301** than in the vertical GND wiring line **305** (which is also referred to as a vertical GND wiring line **305b** to distinguish the vertical GND wiring lines **305**) near the circuit block **302**.

(291) The first substrate **110A** and the second substrate **110B** have the horizontal GND wiring lines **306a** and **306b**, and the imbalance of the amount of currents between the vertical GND wiring lines **305a** and **305b** is thus corrected by the horizontal GND wiring lines **306a** and **306b** of the first substrate **110A** and the second substrate **110B** on the way to the GND terminals on the upper surface of the first substrate **110A**. That is, currents flow to the horizontal GND wiring lines **306a** and **306b** of the first substrate **110A** and the second substrate **110B** to correct the imbalance of the amount of currents between the vertical GND wiring lines **305a** and **305b**. Accordingly, as indicated by the solid-line arrows in each of FIGS. 5A and 5B, the loop-shaped current path passing by the horizontal power supply wiring line **304**, the circuit blocks **301** and **302**, the horizontal GND wiring line **306c**, the vertical GND wiring line **305a**, and the horizontal GND wiring lines **306a** and **306b** is formed in each of the solid-state imaging devices **1** and **1a**.

(292) At this time, as illustrated in FIG. 5A, in the solid-state imaging device **1** in which the first substrate **110A** and the second substrate **110B** are bonded together F-to-F, the horizontal GND wiring lines **306a** and **306b** of the first substrate **110A** and the second substrate **110B** are both disposed relatively far from the horizontal power supply wiring line **304** of the third substrate **110C**. Therefore, in the loop-shaped current path described above, the opening width of the loop is increased. This increases the inductance of the loop-shaped current path. That is, the impedance becomes high. The stability of the power supply currents may be thus decreased, and the performance of the entire solid-state imaging device **1** may be decreased.

(293) Meanwhile, as illustrated in FIG. 5B, in the solid-state imaging device **1a** in which the first substrate **110A** and the second substrate **110B** are bonded together F-to-B, the horizontal GND wiring line **306a** of the first substrate **110A** is disposed relatively far from the horizontal power

supply wiring line **304** of the third substrate **110C**, but the horizontal GND wiring line **306b** of the second substrate **110B** is disposed relatively close to the horizontal power supply wiring line **304** of the third substrate **110C**. Therefore, in the loop-shaped current path described above, the opening width of the loop is decreased. This decreases the inductance of the loop-shaped current path. That is, the impedance becomes low. It is thus possible to further stabilize the power supply currents, and further improve the performance of the entire solid-state imaging device **1**.

(294) In this way, when attention is paid to the power consumption and the disposition of GND wiring lines, the solid-state imaging device **1a** in which the first substrate **110A** and the second substrate **110B** are bonded together F-to-B is considered to achieve a more stable operation to be performed than the solid-state imaging device **1** in which the first substrate **110A** and the second substrate **110B** are bonded together F-to-F does in a case where the power consumption of the third substrate **110C** is greater than the power consumption of the first substrate **110A**. The solid-state imaging device **1a** allows the horizontal GND wiring line **306b** of the second substrate **110B** to be disposed closer to the horizontal power supply wiring line **304** of the third substrate **110C**. That is, it is possible to say that the solid-state imaging device **1a** has a more preferable configuration.

(295) Some designs of the respective substrates may, however, cause the first substrate **110A** to consume more power than the third substrate **110C** does. In this case, a more stable operation is considered expectable from the configuration of the solid-state imaging device **1** that allows the distance to be decreased between the horizontal power supply wiring line of the first substrate **110A** and the horizontal ground wiring line **306b** of the second substrate **110B** rather than the solid-state imaging device **1a**.

(296) In summary, when considering the direction of the second substrate **110B** on the basis of the power consumption and the disposition of GND wiring lines, it is preferable that the solid-state imaging device **1** be configured in a manner that the front surface side of the second substrate **110B** is opposed to the first substrate **110A** in a case where the power consumption of the first substrate **110A** is larger than the power consumption of the third substrate **110C**. That is, it is preferable that the solid-state imaging device **1** be configured in a manner that the first substrate **110A** and the second substrate **110B** are bonded together F-to-F. Conversely, it is preferable that the solid-state imaging device **1a** be configured in a manner that the front surface side of the second substrate **110B** is opposed to the third substrate **110C** in a case where the power consumption of the third substrate **110C** is larger than the power consumption of the first substrate **110A**. That is, it is preferable that the solid-state imaging device **1a** be configured in a manner that the first substrate **110A** and the second substrate **110B** are bonded together F-to-B.

(297) In the present embodiment, the direction of the second substrate **110B** may be determined from such a viewpoint based on the power consumption and the disposition of GND wiring lines. The solid-state imaging devices **1** to **21K** according to the present embodiment illustrated in FIG. **1** and FIGS. **6A** to **25K** described later are each configured, for example, to have the power consumption of the first substrate **110A** larger than the power consumption of the third substrate **110C**, and have the first substrate **110A** and the second substrate **110B** to be accordingly bonded together F-to-F. The solid-state imaging devices **1** to **21K** may thus achieve a more stable operation.

(298) Note that examples of a case where the power consumption of the third substrate **110C** is greater than the power consumption of the first substrate **110A** include a case where only a pixel unit is mounted on the first substrate **110A** and many circuits (such as a pixel signal processing circuit, a logic circuit, and a memory circuit, for example) are mounted on the second substrate **110B** and the third substrate **110C**. Specific examples of such a configuration include a configuration in which only a pixel unit is mounted on the first substrate **110A**, a pixel signal processing circuit and a memory circuit are mounted on the second substrate **110B**, and a logic circuit is mounted on the third substrate **110C**. At this time, a digital circuit (such as a digital circuit that, for example, generates a reference voltage for AD conversion) in the pixel signal processing

circuit may be mounted on the third substrate **110C**. Alternatively, in a case where a memory circuit that is more frequently accessed (e.g., memory circuit into or from which pixel signals are written or read out a plurality of times per frame) is mounted on the third substrate **110C**, it is also considered that the third substrate **110C** consumes more power.

(299) Meanwhile, examples of a case where the power consumption of the first substrate **110A** is greater than the power consumption of the third substrate **110C** include a case where a pixel unit and various circuits are mounted together on the first substrate **110A** and the area of the first substrate **110A** occupied by the various circuits is relatively large. Alternatively, in a case where a memory circuit that is less frequently accessed (e.g., memory circuit into or from which pixel signals are written or read out only once per frame) is mounted on the third substrate **110C**, it is also considered that the third substrate **110C** consumes less power and the first substrate **110A** relatively consumes more power.

(300) Note that, when the power consumption of the first substrate **110A** and the power consumption of the third substrate **110C** are compared with each other, the power consumption itself may be compared, or other indices that may represent the magnitude of the power consumption may be compared. Examples of the other indices include the number of gates (e.g., 100 gates and 1M gates) mounted on the circuits of each substrate, the operating frequencies (e.g., 100 MHz and 1 GHz) of the circuits of each substrate, and the like.

(301) Here, as a method for reducing impedance in the loop-shaped current path in the solid-state imaging device **1** illustrated in FIG. 5A in which the first substrate **110A** and the second substrate **110B** are bonded together F-to-F, as illustrated in FIG. 5C, a method for coupling the horizontal GND wiring line **306a** of the first substrate **110A** and the horizontal GND wiring line **306b** of the second substrate **110B** to each other by using a plurality of wiring lines (i.e., vertical GND wiring lines) extending in the z-axis direction is possible. FIG. 5C illustrates a configuration example for reducing impedance in the solid-state imaging device **1** illustrated in FIG. 5A. Note that a solid-state imaging device **1b** illustrated in FIG. 5C corresponds to the solid-state imaging device **1** illustrated in FIG. 5A in which the horizontal GND wiring line **306a** of the first substrate **110A** and the horizontal GND wiring line **306b** of the second substrate **110B** are coupled to each other by using a plurality of vertical GND wiring lines, and the other components are similar to those of the solid-state imaging device **1**.

(302) Adopting the configuration illustrated in FIG. 5C strengthens the horizontal GND wiring lines **306a** and **306b**, and allows the impedance to be reduced in the loop-shaped current path. It is thus considered possible to further improve the performance of the entire solid-state imaging device **1b**. Note that FIG. 5C illustrates, as an example, a configuration that may allow the impedance of the loop-shaped current path to be reduced in a case where the power consumption of the third substrate **110C** is greater than the power consumption of the first substrate **110A**, and the first substrate **110A** and the second substrate **110B** are bonded together F-to-F. Meanwhile, it is sufficient for the horizontal GND wiring line **306b** of the second substrate **110B** and the horizontal GND wiring line **306c** of the third substrate **110C** to be coupled to each other by using a plurality of vertical GND wiring lines in order to reduce the impedance of the loop-shaped current path in a case where the power consumption of the first substrate **110A** is greater than the power consumption of the third substrate **110C**, and the first substrate **110A** and the second substrate **110B** are bonded together F-to-B.

(303) However, to achieve the configuration illustrated in FIG. 5C, the multi-layered wiring layer **105** of the first substrate **110A** and the multi-layered wiring layer **125** of the second substrate **110B** need to be provided with coupling structures for coupling the GND wiring lines thereof to each other. This imposes a constraint that takes into consideration the coupling structures to be provided on the disposition of the GND wiring lines and the disposition of the other wiring lines in the multi-layered wiring layers **105** and **125**. Specifically, in the configuration illustrated in FIG. 5C, in the first substrate **110A** and the second substrate **110B**, the vertical GND wiring lines and the

coupling structures for coupling the vertical GND wiring lines between the substrates to each other are distributed not only in the outer peripheral portions of the chips, but also more in the middle portions of the chips in the horizontal plane. The respective wiring lines thus need to be disposed by taking this distribution into consideration. That is, the degree of flexibility in designing the respective wiring lines in the multi-layered wiring layers **105** and **125** is reduced.

(304) In contrast, as described above, in the present embodiment, the impedance of the loop-shaped current path is reduced by adjusting the orientation of the second substrate **110B**. This makes it possible, unlike the configuration illustrated in FIG. 5C, to dispose the vertical GND wiring lines to distribute more vertical GND wiring lines in the outer peripheral portions of the chips in the horizontal plane. This makes it possible to reduce the impedance in the current path without reducing the degree of flexibility in designing the wiring lines in the multi-layered wiring layers **105** and **125**. That is, it is possible to stabilize the operations of the solid-state imaging devices **1** and **1a**.

(305) Note that it is possible to determine the density of the vertical GND wiring lines disposed in the outer peripheral portions of the chips and in the middle portions of the chips in the horizontal plane, for example, as follows. For example, in a case where the number of vertical GND wiring lines existing in the one middle region of nine regions obtained by equally dividing a chip as a 3×3 region in the horizontal plane is larger than the number of vertical GND wiring lines existing in the eight peripheral regions, it is possible to determine that the number of vertical GND wiring lines in the middle portion of the chip is large (i.e., it is possible to determine that the configuration of the solid-state imaging device **1b** illustrated in FIG. 5C may be possibly applied). In contrast, in a case where the number of vertical GND wiring lines existing in the one middle region is smaller than the number of vertical GND wiring lines existing in the eight peripheral regions, it is possible to determine that the number of vertical GND wiring lines in the outer peripheral portion of the chip is large (i.e., it is possible to determine that the configurations of the solid-state imaging devices **1** and **1a** illustrated in FIG. 5A and FIG. 5B may be possibly applied).

(306) Here, as an example, a case where a chip is equally divided into nine regions in the horizontal plane has been described, but the number of regions obtained by dividing a chip is not limited to the example. The number of regions obtained by dividing a chip may be changed as appropriate into 16 regions of a 4×4 region, 25 regions of a 5×5 region, or the like. It is sufficient for, for example, in a case where a chip is divided into 16 regions as a 4×4 region, the density to be determined from the number of vertical GND wiring lines in four middle regions and 12 peripheral regions. Alternatively, it is sufficient for, in a case where a chip is divided into 25 regions as a 5×5 region, the density to be determined from the number of vertical GND wiring lines in one middle region and 24 peripheral regions, or in nine middle regions and 16 peripheral regions.

#### 4. VARIATIONS OF CONFIGURATION OF SOLID-STATE IMAGING DEVICE

(307) The configuration of the solid-state imaging device **1** illustrated in FIG. 1 is an example of a solid-state imaging device according to the present embodiment. The solid-state imaging device according to the present embodiment may include a coupling structure different from a coupling structure illustrated in FIG. 1. The following describes another configuration example of the solid-state imaging device according to the present embodiment in which a different coupling structure is included. Note that the components of the respective solid-state imaging devices described below correspond to the components of the solid-state imaging device **1** illustrated in FIG. 1 in which a portion of the components is changed. The components that have already been described with reference to FIG. 1 are not thus described in detail. In addition, each of the diagrams illustrating a schematic configuration of each solid-state imaging device described below omits a portion of the reference numerals attached in FIG. 1 in order to avoid complicating the diagram. In addition, FIG. 1 and each of the subsequent diagrams indicate that members having the same type of hatching include the same material.

(308) In any configuration of the solid-state imaging device according to the present embodiment,



at least a twin contact type TSV **157** is provided as in the solid-state imaging device **1** illustrated in FIG. **1**. Here, the twin contact refers to a via having a structure in which electrically-conductive materials are embedded in a first through hole exposing a predetermined wiring line and a second through hole different from the first through hole exposing another wiring line different from the predetermined wiring line, or a structure in which films including electrically-conductive materials are formed on an inner wall of the first and second through holes.

(309) Meanwhile, in the solid-state imaging device, all of the respective signal lines as well as all of the respective power supply lines provided in the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** need to be electrically coupled together. Accordingly, the solid-state imaging device may further include, in addition to the TSV **157**, another coupling structure for electrically coupling signal lines to each other and power supply lines to each other, between the substrates provided with the respective signal lines and the respective power supply lines that are not each electrically coupled to each other by the TSV **157**.

(310) In the present embodiment, the solid-state imaging devices are classified into 20 categories according to specific configurations of these coupling structures.

(311) The first configuration example (FIGS. **6A** to **6E**) is a configuration example in which a twin contact type TSV **157** between two layers is provided as a coupling structure for electrically coupling respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other, but in which, except for the TSV **157**, the twin contact type TSV **157** or shared contact type TSV **157** described later and an electrode junction structure **159** described later do not exist. As used herein, the TSV between two layers means a TSV that is so provided as to electrically couple respective signal lines as well as respective power supply lines to each other, that are provided in two adjacent substrates among the first substrate **110A**, the second substrate **110B**, and the third substrate **110C**.

(312) As described above, the TSV **157** and the electrode junction structure **159** are not provided except for the TSV **157** that electrically couples the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other, and thus, in the solid-state imaging device according to the first configuration example, the electrical coupling between the respective signal lines provided in the first substrate **110A** and the third substrate **110C** and between the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** and/or the electrical coupling between the respective signal lines provided in the second substrate **110B** and the third substrate **110C** and between the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are achieved through the I/O unit. That is, in the solid-state imaging device according to the first configuration example, together with the TSV **157** that electrically couples the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other, a pad **151** that may electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other, and/or the pad **151** that may electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other are provided, as other coupling structures. Note that the solid-state imaging device **1** illustrated in FIG. **1** is also included in the first configuration example.

(313) A second configuration example (FIG. **7A** to FIG. **7K**) is a configuration example in which at least the twin contact type TSV **157** between two layers is further provided as a coupling structure for electrically coupling the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second

substrate **110B** and the third substrate **110C** to each other, together with the twin contact type TSV **157** between two layers that electrically couples the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other.

(314) A third configuration example (FIGS. **8A** to **8G**) is a configuration example in which at least a twin contact type TSV **157** between three layers described later is provided as a coupling structure, together with the twin contact type TSV **157** between two layers that electrically couples the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. As used herein, the TSV between three layers means the TSV **157** extending across all of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C**. The twin contact type TSV **157** between three layers formed from the back surface side of the first substrate **110A** toward the third substrate **110C** may, by means of its structure, electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other, or the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In addition, the twin contact type TSV **157** between three layers formed from the back surface side of the third substrate **110C** toward the first substrate **110A** may, by means of its structure, electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other, or the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other.

(315) A fourth configuration example (FIGS. **9A** to **9K**) is a configuration example in which at least a shared contact type TSV **157** between two layers described later is provided as a coupling structure for electrically coupling the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other, together with the twin contact type TSV **157** between two layers for electrically coupling the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. Here, the shared contact refers to a via having a structure in which an electrically-conductive material is embedded in one through hole provided to expose a predetermined wiring line in another substrate while exposing a portion of the predetermined wiring line in one substrate, or a structure in which a film including an electrically-conductive material is formed on an inner wall of the through hole.

(316) For example, in a case of forming, from the rear surface side of the first substrate **110A**, the shared contact type TSV **157** for electrically coupling the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other, a through hole having a larger diameter than the space between the two wiring lines of the same electric potential is first formed, from the rear surface side of the first substrate **110A**, by means of dry etching from immediately above the two wiring lines of the same electric potential, with respect to the two wiring lines of the same electric potential arranged at a predetermined interval in the multi-layered wiring layer **105** of the first substrate **110A**, and with respect to the wiring line located directly under the space between the two wiring lines of the same electric potential in the multi-layered wiring layer **105** of the first substrate **110A** inside the multi-layered wiring layer **125** of the second substrate **110B**. At this time, the through hole having a large diameter is so formed as not to expose the two wiring lines of the same electric potential. Next, by photolithography and dry

etching, a through hole having a diameter smaller than the space between the two wiring lines of the same electric potential is so formed as to expose the wiring line in the multi-layered wiring layer **125** of the second substrate **110B** located immediately below the space between the two wiring lines of the same electric potential. Next, a through hole having a large diameter is grown by etching back, thereby exposing a portion of the two wiring lines of the same electric potential in the multi-layered wiring layer **105** of the first substrate **110A**. As a result of the above process, the through hole has a shape that exposes a portion of the two wiring lines of the same electric potential in the multi-layered wiring layer **105** of the first substrate **110A**, and exposes the wiring line in the multi-layered wiring layer **125** of the second substrate **110B** located immediately below the space between the two wiring lines. The shared contact type TSV **157** may be formed by embedding an electrically-conductive material in the through hole or by forming a film of an electrically-conductive material on the inner wall of the through hole. According to this method, dry etching is not performed on the two wiring lines of the same electric potential upon the formation of the through hole having the large diameter and the through hole having the small diameter, thus making it possible to suppress a situation in which the corners of the two wiring lines of the same electric potential are shaved and occurrence of contamination. Hence, it is possible to achieve the solid-state imaging device **1** with higher reliability.

(317) Note that, in the above examples, the case has been described where the shared contact type TSV **157** for electrically coupling the respective signal lines as well as the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other is formed from the back surface side of the first substrate **110A**. However, the same holds true also for a case where the shared contact type TSV **157** for electrically coupling the respective signal lines as well as the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other is formed from the front surface side of the second substrate **110B** or from the back surface side of the third substrate **110C**. In addition, the same holds true also for a case where the shared contact type TSV **157** between three layers described later is formed from the back surface side of the first substrate **110A** or from the back surface side of the third substrate **110C**. Further, in the above example, the through hole is so provided as to pass through the space between two wiring lines arranged side by side with a predetermined interval, but, for example, a ring-shaped wiring line having an opening may be formed, and a through hole may be so provided as to pass through the opening of the wiring line.

(318) Alternatively, the shared contact type TSV **157** may be formed by a method different from the above method. For example, in the same manner as described above, in a case where the shared contact type TSV **157** for electrically coupling the respective signal lines as well as the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other is formed from the back surface side of the first substrate **110A**, when forming a through hole having a diameter larger than the space between the two wiring lines of the same electric potential in the multi-layered wiring layer **105** of the first substrate **110A** from immediately above the two wiring lines of the same electric potential by dry etching, the dry etching may be continued while exposing a portion of the two wiring lines of the same electric potential, instead of stopping the dry etching in the middle, so as not to expose the two wiring lines of the same electric potential. In this case, the etching of the two wiring lines of the same electric potential hardly proceeds for the through hole due to a selective ratio of the etching of an electrically-conductive material (e.g., Cu) included in the two wiring lines of the same electric potential and an insulating material (e.g., SiO.sub.2) included in the insulating film **103**; etching of the insulating film **103** may proceed in the space between the two wiring lines of the same electric potential. Accordingly, as a result, the through hole has a shape that exposes a portion of the two wiring lines in the multi-layered wiring layer **105** of the first substrate **110A** and exposes the wiring line in the multi-layered wiring layer **125** of the second substrate **110B** located immediately below the space between the two wiring lines. The shared contact type TSV **157** may be formed by embedding an electrically-conductive

material in the through hole formed in this manner or by forming a film of an electrically-conductive material on the inner wall of the through hole.

(319) The shared contact type TSV **157** is not necessarily so provided as to pass through the space between the two wiring lines of the same electric potential or the opening of the ring-shaped wiring line. For example, upon the formation of the through hole, the wiring line located in the upper layer (in the above example, the wiring line in the multi-layered wiring layer **105** of the first substrate **110A**) may be a single wiring line. Specifically, for example, in the same manner as described above, in a case of forming, from the back surface side of the first substrate **110A**, the shared contact type TSV **157** for electrically coupling the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other, the through hole may be formed to expose a portion of a single wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and to expose the wiring line in the multi-layered wiring layer **125** of the second substrate **110B**. The shared contact type TSV **157** may be formed by embedding an electrically-conductive material in the through hole or by forming a film of an electrically-conductive material on the inner wall of the through hole. However, in this embodiment, the single wiring line in the upper layer causes a through hole to be so formed as not to expose the wiring line in the upper layer due to, for example, misalignment or the like, as compared with a case where the number of the above-mentioned wiring line in the upper layer is two or with a case where the above-mentioned wiring line in the upper layer has a ring shape having an opening, thus leading to a concern that a contact failure may be likely to occur. Accordingly, it is preferable that the mode of the single wiring line be applied to a case where a sufficient margin is provided for an overlap between the through hole and the single wiring line in a manner that the contact property between the TSV **157** and the single wiring line may be ensured.

(320) A fifth configuration example (FIGS. **10A** to **10G**) is a configuration example in which at least the shared contact type TSV **157** between three layers described later is provided as a coupling structure, together with the twin contact type TSV **157** between two layers for electrically coupling the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. The shared contact type TSV **157** between three layers may, by means of its structure, electrically couple the respective signal lines provided in at least two of the first substrate **110A**, the second substrate **110B**, or the third substrate **110C** to each other and the respective power supply lines included in at least two of the first substrate **110A**, the second substrate **110B**, or the third substrate **110C** to each other.

(321) Note that, in the descriptions of the second to fifth configuration examples, as well as the seventh to tenth configuration examples, the twelfth to fifteenth configuration examples, and the seventeenth to twentieth configuration examples, which are described later, there is a case where a plurality of twin contact type or shared contact type TSVs **157** may exist in the diagrams. In such cases, for the sake of convenience, the TSVs **157** are distinguished from one another by assigning different alphabets to the ends of the respective reference numerals, as in TSV **157a**, TSV **157b**, . . . and so on.

(322) A sixth configuration example (FIGS. **11A** to **11F**) is a configuration example in which at least the electrode junction structure **159** described later is provided between the second substrate **110B** and the third substrate **110C** as a coupling structure for electrically coupling the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other, together with the twin contact type TSV **157** between two layers for electrically coupling the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. As used herein, the electrode junction structure **159** means

a structure in which electrodes formed on respective bonding surfaces of the two substrates are joined to each other in such a state that they are in direct contact with each other.

(323) A seventh configuration example (FIGS. **12A** to **12L**) is a configuration example in which, there are at least provided, as coupling structures, the electrode junction structure **159** between the second substrate **110B** and the third substrate **110C** described later and further the twin contact type TSV **157** between two layers for electrically coupling the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other, together with the twin contact type TSV **157** between two layers for electrically coupling the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other.

(324) An eighth configuration example (FIGS. **13A** to **13H**) is a configuration example in which the electrode junction structure **159** between the second substrate **110B** and the third substrate **110C** described later and the twin contact type TSV **157** between three layers described later are at least provided as coupling structures, together with the twin contact type TSV **157** between two layers for electrically coupling the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other.

(325) A ninth configuration example (FIGS. **14A** to **14K**) is a configuration example in which there are at least provided, as coupling structures, the electrode junction structure **159** between the second substrate **110B** and the third substrate **110C** described later and the shared contact type TSV **157** between two layers described later for electrically coupling the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other, together with the twin contact type TSV **157** between two layers for electrically coupling the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other.

(326) A tenth configuration example (FIGS. **15A** to **15G**) is a configuration example in which the electrode junction structure **159** between the second substrate **110B** and the third substrate **110C** described later and the shared contact type TSV **157** between three layers described later are at least provided as coupling structures, together with the twin contact type TSV **157** between two layers for electrically coupling the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other.

(327) An eleventh configuration example (FIGS. **16A** to **16G**) is a configuration example in which the twin contact type TSV **157** between three layers is provided as a coupling structure, but there is neither the twin contact type or shared contact type TSV **157** nor the electrode junction structure **159** described later except for the TSV **157**. In the solid-state imaging device according to the eleventh configuration, the respective signal lines as well as the respective power supply lines are electrically coupled to each other through the I/O unit in the substrates provided with the respective signal lines as well as the respective power supply lines that are not electrically coupled to each other by the TSV **157**. That is, in the solid-state imaging device according to the eleventh configuration, the pad **151** is provided, as another coupling structure, for each of the substrates including the signal lines as well as the power supply lines, which are not electrically coupled to each other by the TSV **157**, together with the TSV **157**.

(328) A twelfth configuration example (FIGS. **17A** to **17J**) is a configuration example in which at least the twin contact type TSV **157** between two layers is provided as a coupling structure for electrically coupling the respective signal lines provided in the second substrate **110B** and the third

substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other, together with the twin contact type TSV **157** between three layers.

(329) A thirteenth configuration example (FIGS. **18A** to **18G**) is a configuration example in which at least the twin contact type TSV **157** between three layers is provided as a coupling structure, together with the twin contact type TSV **157** between three layers.

(330) A fourteenth configuration example (FIGS. **19A** to **19K**) is a configuration example in which at least the shared contact type TSV **157** between two layers described later is provided as a coupling structure for electrically coupling the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other together with the twin contact type TSV **157** between three layers.

(331) A fifteenth configuration example (FIGS. **20A** to **20G**) is a configuration example in which at least the shared contact type TSV **157** between three layers described later is provided as a coupling structure, together with the twin contact type TSV **157** between three layers.

(332) A sixteenth configuration example (FIGS. **21A** to **21M**) is a configuration example in which at least the electrode junction structure **159** described later is provided between the second substrate **110B** and the third substrate **110C** as a coupling structure for electrically coupling the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other, together with the twin contact type TSV **157** between three layers.

(333) A seventeenth configuration example (FIGS. **22A** to **22M**) is a configuration example in which there are at least provided, as a coupling structure, the electrode junction structure **159** between the second substrate **110B** and the third substrate **110C** described later and the twin contact type TSV **157** between two layers for electrically coupling the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other, together with the twin contact type TSV **157** between three layers.

(334) An eighteenth configuration example (FIGS. **23A** to **23K**) is a configuration example in which at least the electrode junction structure **159** between the second substrate **110B** and the third substrate **110C** described later and further the twin contact type TSV **157** between three layers are provided as coupling structures, together with the twin contact type TSV **157** between three layers.

(335) A nineteenth configuration example (FIGS. **24A** to **24M**) is a configuration example in which there are at least provided, as coupling structures, the electrode junction structure **159** between the second substrate **110B** and the third substrate **110C** described later and the shared contact type TSV **157** between two layers for electrically coupling the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other described later, together with the twin contact type TSV **157** between three layers.

(336) A twentieth configuration example (FIGS. **25A** to **25K**) is a configuration example in which at least the electrode junction structure **159** between the second substrate **110B** and the third substrate **110C** described later and the shared contact type TSV **157** between three layers described later are provided as coupling structures, together with the twin contact type TSV **157** between three layers.

(337) Hereinafter, the first to twentieth configuration examples are described in order. Note that each of the following diagrams illustrates an example of a coupling structure at least included in the solid-state imaging device according to the present embodiment. The configuration illustrated in each of the following diagrams does not mean that the solid-state imaging device according to the present embodiment includes only the illustrated coupling structure, but the solid-state imaging device may have a coupling structure other than the illustrated coupling structure as appropriate. In

the following description of each diagram, the first metal wiring layer is, for example, a Cu wiring layer, and the second metal wiring layer is, for example, an Al wiring layer.

#### 4-1. First Configuration Example

(338) FIGS. **6A** to **6E** are each a vertical cross-sectional view illustrating a schematic configuration of a solid-state imaging device according to a first configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **6A** to **6E**.

(339) A solid-state imaging device **2a** illustrated in FIG. **6A** includes, as coupling structures, the twin contact type TSV **157** between two layers, the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A**, the pad opening **153a** exposing the pad **151**, the pad **151** provided in the multi-layered wiring layer **135** of the third substrate **110C**, and the pad opening **153b** exposing the pad **151**. The TSV **157** is formed from the back surface side of the second substrate **110B** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **6A**, a predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and a predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157**. The respective signal lines provided in the first substrate **110A** and the third substrate **110C** and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** may be electrically coupled to each other by the pad **151** and the pad openings **153a** and **153b**.

(340) The solid-state imaging device **2b** illustrated in FIG. **6B** includes, as coupling structures, the twin contact type TSV **157** between two layers, a lead line opening **155a** for leading out the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B**, a lead line opening **155b** for leading out a predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C**, and the pad **151** disposed on a surface of the back surface side of the first substrate **110A** and is electrically coupled to the predetermined wiring lines by the electrically-conductive materials included in the lead line openings **155a** and **155b**. The TSV **157** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **6B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157**.

(341) Here, the lead line openings **155a** and **155b** are openings for leading out the predetermined wiring lines in the substrates **110A**, **110B** and **110C** (in the illustrated example, the predetermined wiring lines in the second substrate **110B** and the third substrate **110C**) to the outside. Each of the lead line openings **155a** and **155b** has a structure in which an electrically-conductive material (e.g., W) is formed on an inner wall of an opening so formed as to expose a wiring line to be led. The film including the electrically-conductive material is extended from the inside of the lead line openings **155a** and **155b** to the surface on the back surface side of the first substrate **110A**, as illustrated in the diagram. The pad **151** is formed on the extended film including the electrically-conductive material, and is electrically coupled to the wiring line in the substrate led out by the lead line openings **155a** and **155b** by the film including the electrically-conductive material. In the configuration illustrated in FIG. **6B**, the lead line opening **155a** is configured to lead out the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B**, and the lead line opening **155b** is configured to lead out the predetermined

wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C**. Note that the electrically-conductive material formed on the inner wall of the opening in each of the lead line openings **155a** and **155b** is not limited to **W**; various known electrically-conductive materials may be used as the electrically-conductive material.

(342) In the present specification, as illustrated in FIG. **6B**, a structure in which the pad **151** disposed on the back surface side of the first substrate **110A** is electrically coupled to the wiring lines led out by the lead line openings **155a** and **155b** is also referred to as a lead-out pad structure. In the present specification, a structure in which the pad openings **153a** and **153b** are provided for pads **151** formed in the substrate, for example, as illustrated in FIG. **6A**, corresponding to the lead-out pad structure, is also referred to as an embedded pad structure (the structure illustrated in FIG. **1** is also the embedded pad structure). The lead-out pad structure may be said to be a structure in which the pad **151** formed in the substrate in the embedded pad structure is led out to the outside of the substrate (on the surface on the back surface side of the first substrate **110A**).

(343) In addition, in the configuration illustrated in FIG. **6B**, the wiring lines led out by the two lead line openings **155a** and **155b** are electrically coupled to the same pad **151** via a film including an electrically-conductive material. That is, one pad **151** is shared by the two lead line openings **155a** and **155b**. However, the present embodiment is not limited to such an example. As illustrated in FIG. **6B**, in a case where a plurality of lead line openings **155a** and **155b** exist, the pad **151** may be provided for each of the lead line openings **155a** and **155b**. In this case, the film including the electrically-conductive material included in the lead line opening **155a** and the film including the electrically-conductive material included in the lead line opening **155b** are so extended to the surface on the back surface side of the first substrate **110A** as to be isolated from each other (i.e., so that both are non-conductive), and the pad **151** may be provided on each of the films.

(344) In the present specification, in a case where a plurality of lead line openings **155** exists in the diagram as illustrated in FIG. **6B**, for the sake of convenience, the lead line openings **155** are distinguished from one another by assigning different alphabets to the ends of the respective reference numerals, as in the lead line opening **155a**, the lead line opening **155b**, . . . and so on.

(345) A solid-state imaging device **2c** illustrated in FIG. **6C** corresponds to the solid-state imaging device **2b** illustrated in FIG. **6B** in which the configuration of the lead-out pad structure is changed. Specifically, in the structure illustrated in FIG. **6C**, the lead-out pad structure has a structure in which films including an electrically-conductive materials included in the lead line openings **155a** and **155b** and the pad **151** formed on the film are both embedded in the insulating film **109** at a portion where the pad **151** is provided.

(346) Note that, in the present specification, the lead-out pad structure in which the pad **151** is embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A** as illustrated in FIG. **6C** is also referred to as an embedded type lead-out pad structure.

Correspondingly, a lead-out pad structure in which the pad **151** is so provided as not to be embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A** as illustrated in FIG. **6B** is also referred to as a non-embedded type lead-out pad structure.

(347) In the configuration illustrated in FIG. **6C**, similarly to the configuration illustrated in FIG. **6B**, the one pad **151** is shared by the two lead line openings **155a** and **155b**. However, the present embodiment is not limited to such an example. Similarly to the non-embedded type lead-out pad structure illustrated in FIG. **6B**, also in the embedded type lead-out pad structure, a plurality of pads **151** may be provided to correspond to the respective two lead line openings **155a** and **155b**.

(348) A solid-state imaging device **2d** illustrated in FIG. **6D** includes, as coupling structures, the twin contact type TSV **157** between two layers, a lead-out pad structure for the third substrate **110C** (i.e., a lead line opening **155c** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** on the surface on the back surface side of the first substrate **110A**). The TSV **157** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal



lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **6D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157**.

(349) Here, unlike the configurations illustrated in FIGS. **6A** to **6C**, the TSV **157** illustrated in FIG. **6D** is configured by forming a film of an electrically-conductive material on the inner wall of the through hole, instead of being configured by embedding the first metal inside the through hole. In the illustrated example, the electrically-conductive material is formed by the same material (e.g., **W**) as the electrically-conductive material included in the lead line opening **155**. As described above, in the present embodiment, the TSV **157** having a configuration in which an electrically-conductive material is embedded in a through hole as illustrated in FIGS. **6A** to **6C** may be used, or the TSV **157** having a configuration in which a film including an electrically-conductive material is formed on the inner wall of the through hole as illustrated in FIG. **6D** may be used. Note that, in the TSV **157**, the film of the electrically-conductive material formed on the inner wall of the through hole is not limited to **W**; various known electrically-conductive materials may be used as the electrically-conductive material. The electrically-conductive material included in the TSV **157** may be a material different from the electrically-conductive material included in the lead line opening **155**.

(350) Note that, in the present specification, as illustrated in FIGS. **6A** to **6C**, the TSV **157** having a configuration in which electrically-conductive materials are embedded in the through holes is also referred to as an embedded type TSV **157**. In addition, as illustrated in FIG. **6D**, the TSV **157** having a configuration in which a film including an electrically-conductive material is formed on the inner wall of the through hole is also referred to as a non-embedded type TSV **157**.

(351) Here, in the configuration illustrated in FIG. **6D**, a film including an electrically-conductive material formed on the inner wall of the through hole in the TSV **157** and a film including an electrically-conductive material formed on the inner wall of the opening in the lead line opening **155c** are integrally formed, and the film including this electrically-conductive material is extended to the surface on the back surface side of the first substrate **110A**. The pad **151** is formed on a film including an electrically-conductive material extending to the surface on the back surface side of the first substrate **110A**. That is, in the configuration illustrated in FIG. **6D**, the TSV **157** and the pad **151** are electrically coupled to each other; moreover, the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B**, which are electrically coupled to each other by the TSV **157**, are also electrically coupled to the pad **151**.

(352) As described, in the configuration illustrated in FIG. **6D**, the twin contact type TSV **157** and the non-embedded type TSV **157** each have a function as the TSV for electrically coupling the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other, and each have a function as two lead line openings **155a** and **155b** corresponding to the two through holes (i.e., the lead line opening **155a** for leading out the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** to the pad **151** on the surface on the back surface side of the first substrate **110A**, and the lead line opening **155b** for leading out the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** to the pad **151** on the surface on the back surface side of the first substrate **110A**).

(353) Hereinafter, as in the TSV **157** illustrated in FIG. **6D**, a structure having in combination the function as the TSV **157** and the function as the lead line openings **155a** and **155b** is also described as a TSV dual-use lead line opening. The configuration illustrated in FIG. **6D** may be said to be a

configuration having, as coupling structures, the TSV dual-use lead line openings **155a** and **155b** (i.e., TSV **157**) and the lead line opening **155c**. Note that, in the following diagrams, in order to avoid complicating the diagrams, the description of the symbol “**157**” denoting the TSV is omitted from the TSV dual-use lead line opening, and that only the symbol “**155**” denoting the lead line opening is assigned to the TSV dual-use lead line opening.

(354) The solid-state imaging device **2e** illustrated in FIG. **6E** corresponds to the solid-state imaging device **2d** illustrated in FIG. **6D** in which the embedded type lead-out pad structure is provided instead of the non-embedded type lead-out pad structure.

(355) The types of wiring lines coupled by the twin contact type TSV **157** between two layers are not limited to the respective configurations illustrated in FIGS. **6A** to **6E**. The TSV **157** may be coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of the first metal wiring layer and the second metal wiring layer so as to coexist.

(356) In the configuration illustrated in FIG. **6A**, the pad **151** is provided in each of the first substrate **110A** and the third substrate **110C** in the illustrated example, but the present embodiment is not limited to such an example. In the first configuration example, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other by the TSV **157**. Accordingly, the second substrate **110B** and the third substrate **110C** or the first substrate **110A** and the third substrate **110C** each provided with the respective signal lines as well as the respective power supply lines not electrically coupled to each other by the TSV **157** may be each provided with the pad **151** for electrically coupling the respective signal lines to each other and the respective power supply lines to each other. That is, in the configuration illustrated in FIG. **6A**, the pad **151** may be provided on each of the second substrate **110B** and the third substrate **110C**, instead of the illustrated configuration example of the pad **151**. Likewise, in each of the configurations illustrated in FIGS. **6B** and **6C**, the pad **151** is provided in the second substrate **110B** and the third substrate **110C** in the illustrated examples, but the pad **151** may be provided in the first substrate **110A** and the third substrate **110C** instead.

(357) In each of the configurations illustrated in FIGS. **6D** and **6E**, the one pad **151** is shared by the TSV dual-use lead line openings **155a** and **155b** and the lead line opening **155c** in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, the one pad **151** may be provided for each of the TSV dual-use lead line openings **155a** and **155b** (i.e., for the TSV **157**) and the lead line opening **155c**. In this case, the films including the electrically-conductive materials included in the TSV dual-use lead line openings **155a** and **155b** and the film including the electrically-conductive material included in the lead line opening **155c** may be so extended to the surface on the back surface side of the first substrate **110A** as to be isolated from each other (i.e., so that both are non-conductive).

#### 4-2. Second Configuration Example

(358) FIGS. **7A** to **7K** are each a vertical cross-sectional views of a schematic configuration of a solid-state imaging device according to a second configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have configurations illustrated in FIGS. **7A** to **7K**.

(359) The solid-state imaging device **3a** illustrated in FIG. **7A** includes, as coupling structures, the TSV **157a** and **157b** of the twin contact type and the embedded type between two layers, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(360) The TSV **157b** is formed from the front surface side of the second substrate **110B** toward the

third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. 7A, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(361) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. 7A, one via of the TSV **157a** is in contact with the predetermined wiring line of the first metallic wiring layer in the multi-layered wiring layer **105** of the first substrate **110A**, and the other via is in contact with an upper end of the TSV **157b**. That is, the TSV **157a** is so formed as to electrically couple the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the TSV **157b** to each other. Further, the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A**, the predetermined wiring lines in the multi-layered wiring layer **125** of the second substrate **110B** electrically coupled by the TSV **157b**, and the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled together by the TSV **157a**.

(362) A solid-state imaging device **3b** illustrated in FIG. 7B corresponds to the solid-state imaging device **3a** illustrated in FIG. 7A in which the types (materials) of the wiring lines electrically coupled by the TSV **157b** are changed. Specifically, in the configuration illustrated in FIG. 7B, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(363) A solid-state imaging device **3c** illustrated in FIG. 7C corresponds to the solid-state imaging device **3a** illustrated in FIG. 7A in which the TSV **157a** structures are changed. Specifically, in the configuration illustrated in FIG. 7A, the TSV **157a** is so provided as to electrically couple the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the TSV **157b** to each other. However, in the configuration illustrated in FIG. 7C, the TSV **157a** is so provided as to electrically couple the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** to each other. In the configuration illustrated in FIG. 7C, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**.

(364) A solid-state imaging device **3d** illustrated in FIG. 7D corresponds to the solid-state imaging device **3c** illustrated in FIG. 7C in which the types of wiring lines electrically coupled by the TSV **157a** and **157b** are changed. Specifically, in the configuration illustrated in FIG. 7D, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**. The predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(365) A solid-state imaging device **3e** illustrated in FIG. 7E corresponds to the solid-state imaging

device **3d** illustrated in FIG. 7D in which the TSV **157b** structure is changed. Specifically, in the configuration illustrated in FIG. 7E, the TSVb is formed from the back surface side of the third substrate **110C** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. 7E, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(366) A solid-state imaging device **3f** illustrated in FIG. 7F corresponds to the solid-state imaging device **3b** illustrated in FIG. 7B in which the embedded pad structure is changed. Specifically, in the configuration illustrated in FIG. 7F, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure.

(367) A solid-state imaging device **3g** illustrated in FIG. 7G corresponds to the solid-state imaging device **3f** illustrated in FIG. 7F in which the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. 7G, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(368) A solid-state imaging device **3h** illustrated in FIG. 7H corresponds to the solid-state imaging device **3b** illustrated in FIG. 7B in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(369) A solid-state imaging device **3i** illustrated in FIG. 7I corresponds to the solid-state imaging device **3d** illustrated in FIG. 7D in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(370) A solid-state imaging device **3j** illustrated in FIG. 7J corresponds to the solid-state imaging device **3h** illustrated in FIG. 7H in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(371) A solid-state imaging device **3k** illustrated in FIG. 7K corresponds to the solid-state imaging device **3i** illustrated in FIG. 7I in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(372) Note that the types of the wiring lines coupled by the twin contact type TSV **157** between two layers are not limited in each of the configurations illustrated in FIGS. 7A to 7K. The TSV **157** may be coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may each include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(373) In each of the configurations illustrated in FIGS. 7A to 7G, the substrate on which the pad **151** is provided is not limited to the illustrated example. In the second configuration example, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other and the respective power supply lines provided in the first

substrate **110A** and the second substrate **110B** are electrically coupled to each other by one TSV **157a**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the other TSV **157b**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. 7A to 7G, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(374) In a case where the lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. 7F, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. 7G, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

#### 4-3. Third Configuration Example

(375) FIGS. 8A to 8G are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a third configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. 8A to 8G.

(376) A solid-state imaging device **4a** illustrated in FIG. 8A includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between two layers, the TSV **157b** of the twin contact type and the embedded type between three layers, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(377) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. 8A, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**. Further, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines included in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. 8A, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(378) A solid-state imaging device **4b** illustrated in FIG. 8B corresponds to the solid-state imaging device **4a** illustrated in FIG. 8A in which the types of the wiring lines electrically coupled by the TSV **157a** are changed. Specifically, in the configuration illustrated in FIG. 8B, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**.

(379) A solid-state imaging device **4c** illustrated in FIG. 8C includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between two layers, the TSV **157b** of the twin contact type and the embedded type between three layers, the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153a** exposing the pad **151**), and the embedded pad

structure for the third substrate **110C** (i.e., the pad **151** provided in the multi-layered wiring layer **135** of the third substrate **110C** and the pad opening **153b** exposing the pad **151**).

(380) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **8C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**. The TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **8C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** may be electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** may be electrically coupled to each other by the two embedded pad structures.

(381) A solid-state imaging device **4d** illustrated in FIG. **8D** corresponds to the solid-state imaging device **4b** illustrated in FIG. **8B** in which the embedded pad structure is changed and the types of the wiring lines electrically coupled by the TSV **157b** are changed. Specifically, in the configuration illustrated in FIG. **8D**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure. Further, in the configuration illustrated in FIG. **8D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(382) A solid-state imaging device **4e** illustrated in FIG. **8E** corresponds to the solid-state imaging device **4d** illustrated in FIG. **8D** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **8E**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(383) A solid-state imaging device **4f** illustrated in FIG. **8F** corresponds to the solid-state imaging device **4e** illustrated in FIG. **8E** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded type lead-out pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(384) A solid-state imaging device **4g** illustrated in FIG. **8G** corresponds to the solid-state imaging device **4f** illustrated in FIG. **8F** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(385) Note that the types of the wiring lines coupled by the TSVs **157** between two layers and three

layers of the twin contact type are not limited to the respective configurations illustrated in FIGS. **8A** to **8G**. These TSVs **157** may be each coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(386) In the configuration illustrated in FIG. **8C**, the pad **151** is provided on each of the second substrate **110B** and the third substrate **110C** in the illustrated example. However, the present embodiment is not limited to such an example. In this configuration, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other by the TSVs **157a** and **157b**. Accordingly, the second substrate **110B** and the third substrate **110C** or the first substrate **110A** and the third substrate **110C** each provided with the signal lines as well as the power supply lines not electrically coupled to each other by the TSV **157a** or the TSV **157b** may be each provided with the pad **151** for electrically coupling the respective signal lines to each other and the respective power supply lines to each other. That is, in the respective configurations illustrated in FIG. **8C**, the pad **151** may be provided in the first substrate **110A** and the third substrate **110C** instead of the illustrated configuration example of the pad **151**.

(387) In addition, in each of the configurations illustrated in FIG. **8A**, FIG. **8B**, FIG. **8D**, and FIG. **8E**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other by one TSV **157a**. The respective signal lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other by the other TSV **157b**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIG. **8A**, FIG. **8B**, FIG. **8D**, and FIG. **8E**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(388) In a case where the lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **8D**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **8E**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(389) In each of the configurations illustrated in FIGS. **8A** to **8G**, the TSV **157** of the twin contact type and the embedded type between three layers is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, but the present embodiment is not limited to such an example. The TSV **157** may be formed from the back surface side of the first substrate **110A** toward the third substrate **110C**.

(390) In addition, it is sufficient for the twin contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines provided in two of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** to each other in accordance with the direction in which the TSV **157** is formed. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

#### 4-4. Fourth Configuration Example

(391) FIGS. **9A** to **9K** are each a vertical cross-sectional view of a schematic configuration of a

solid-state imaging device according to a fourth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. 9A to 9K.

(392) A solid-state imaging device **5a** illustrated in FIG. 9A includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between two layers, the TSV **157b** of the shared contact type and the embedded type between two layers, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(393) The TSV **157b** is formed from the front surface side of the second substrate **110B** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. 9A, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(394) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. 9A, one via of the TSV **157a** is in contact with the predetermined wiring line of the first metallic wiring layer in the multi-layered wiring layer **105** of the first substrate **110A**, and the other via is in contact with the upper end of the TSV **157b**. That is, the TSV **157a** is so formed as to electrically couple the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the TSV **157b** to each other. Further, the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A**, the predetermined wiring lines in the multi-layered wiring layer **125** of the second substrate **110B** electrically coupled by the TSV **157b**, and the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled together by the TSV **157a**.

(395) A solid-state imaging device **5b** illustrated in FIG. 9B corresponds to the solid-state imaging device **5a** illustrated in FIG. 9A in which the types of the wiring lines electrically coupled by the TSV **157b** are changed. Specifically, in the configuration illustrated in FIG. 9B, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(396) A solid-state imaging device **5c** illustrated in FIG. 9C corresponds to the solid-state imaging device **5a** illustrated in FIG. 9A in which the TSV **157a** structure is changed. Specifically, in the configuration illustrated in FIG. 9A mentioned above, the TSV **157a** is so provided as to electrically couple the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the TSV **157b** to each other. However, in the configuration illustrated in 9C, the TSV **157a** is so provided as to electrically couple the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** to each other. In the configuration illustrated in FIG. 9C, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**.

(397) A solid-state imaging device **5d** illustrated in FIG. 9D corresponds to the solid-state imaging device **5c** illustrated in FIG. 9C in which the types of the wiring lines electrically coupled by the TSVs **157a** and **157b** are changed. Specifically, in the configuration illustrated in FIG. 9D, the



predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**. Further, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(398) A solid-state imaging device **5e** illustrated in FIG. **9E** corresponds to the solid-state imaging device **5d** illustrated in FIG. **9D** in which the TSV **157b** structure is changed. Specifically, in the configuration illustrated in FIG. **9E**, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **9E**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(399) A solid-state imaging device **5f** illustrated in FIG. **9F** corresponds to the solid-state imaging device **5b** illustrated in FIG. **9B** in which the embedded pad structure is changed. Specifically, in the configuration illustrated in FIG. **9F**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure.

(400) A solid-state imaging device **5g** illustrated in FIG. **9G** corresponds to the solid-state imaging device **5f** illustrated in FIG. **9F** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **9G**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(401) A solid-state imaging device **5h** illustrated in FIG. **9H** corresponds to the solid-state imaging device **5b** illustrated in FIG. **9B** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(402) A solid-state imaging device **5i** illustrated in FIG. **9I** corresponds to the solid-state imaging device **5d** illustrated in FIG. **9D** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(403) A solid-state imaging device **5j** illustrated in FIG. **9J** corresponds to the solid-state imaging device **5h** illustrated in FIG. **9H** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(404) A solid-state imaging device **5k** illustrated in FIG. **9K** corresponds to the solid-state imaging device **5i** illustrated in FIG. **9I** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(405) The types of the wiring lines coupled by the twin contact type TSV **157** between two layers

and the shared contact type TSV **157** between two layers are not limited, for each of the configurations illustrated in FIGS. **9A** to **9K**. These TSVs **157** may be each coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(406) In each of the configurations illustrated in FIGS. **9A** to **9G**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In the fourth configuration example, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other by one TSV **157a**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the other TSV **157b**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **9A** to **9G**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(407) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **9F**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **9G**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

#### 4-5. Fifth Configuration Example

(408) FIGS. **10A** to **10G** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a fifth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **10A** to **10G**.

(409) A solid-state imaging device **6a** illustrated in FIG. **10A** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between two layers, the TSV **157b** of the shared contact type and the embedded type between three layers, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(410) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **10A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **10A**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(411) A solid-state imaging device **6b** illustrated in FIG. **10B** corresponds to the solid-state imaging

device **6a** illustrated in FIG. **10A** in which the types of the wiring lines electrically coupled by the TSV **157a** are changed. Specifically, in the configuration illustrated in FIG. **10B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**.

(412) A solid-state imaging device **6c** illustrated in FIG. **10C** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between two layers, the TSV **157b** of the shared contact type and the embedded type between three layers, and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153** exposing the pad **151**).

(413) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **10C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** together and the respective power supply lines included in the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** together. In the configuration illustrated in FIG. **10C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B**, and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled together by the TSV **157b**.

(414) A solid-state imaging device **6d** illustrated in FIG. **10D** corresponds to the solid-state imaging device **6b** illustrated in FIG. **10B** in which the embedded pad structure is changed and the types of the wiring lines electrically coupled by the TSV **157b** are changed. Specifically, in the configuration illustrated in FIG. **10D**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure. In addition, in the configuration illustrated in FIG. **10D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(415) A solid-state imaging device **6e** illustrated in FIG. **10E** corresponds to the solid-state imaging device **6d** illustrated in FIG. **10D** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **10E**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(416) A solid-state imaging device **6f** illustrated in FIG. **10F** corresponds to the solid-state imaging device **6e** illustrated in FIG. **10E** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a**

and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded type lead-out pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(417) A solid-state imaging device **6g** illustrated in FIG. **10G** corresponds to the solid-state imaging device **6f** illustrated in FIG. **10F** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(418) The types of the wiring lines coupled by the twin contact type TSV **157** between two layers and the shared contact type TSV **157** between three layers are not limited, for each of the configurations illustrated in FIGS. **10A** to **10G**. These TSVs **157** may be each coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(419) In each of the configurations illustrated in FIGS. **10A** to **10E**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other by one TSV **157a**. The respective signal lines provided in the first substrate **110A** and the third substrate **110C** are at least electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are at least electrically coupled to each other by the other TSV **157b**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **10A** to **10E**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(420) In a case where the lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **10D**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **10E**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(421) In each of the configurations illustrated in FIGS. **10A** to **10G**, the TSV **157** of the shared contact type and the embedded type between three layers is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, but the present embodiment is not limited to such an example. The TSV **157** may be formed from the back surface side of the first substrate **110A** toward the third substrate **110C**.

(422) In addition, it is sufficient for the shared contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines provided in at least two of the first substrate **110A**, the second substrate **110B**, or the third substrate **110C** to each other. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

#### 4-6. Sixth Configuration Example

(423) FIGS. **11A** to **11F** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a sixth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **11A** to **11F**.

(424) The solid-state imaging device **7a** illustrated in FIG. **11A** includes, as coupling structures, the TSV **157** of the twin contact type and the embedded type between two layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(425) The TSV **157** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **11A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(426) Here, specifically, the electrode junction structure **159** may be formed by performing heat treatment in a state in which the second substrate **110B** and the third substrate **110C** are bonded to each other in a manner that an electrode provided on the bonding surface of the second substrate **110B** and an electrode provided on the bonding surface of the third substrate **110C** are in contact with each other, and by joining the electrodes together. The electrode junction structure **159** includes an electrode formed on the bonding surface of the second substrate **110B**, a via for electrically coupling the electrode to the predetermined wiring line in the multi-layered wiring layer **125**, an electrode formed on the bonding surface of the third substrate **110C**, and a via for electrically coupling the electrode to the predetermined wiring line in the multi-layered wiring layer **135**. Note that, at this time, the second substrate **110B** and the third substrate **110C** are bonded to each other F-to-B, and thus the via provided on the second substrate **110B** side is formed as a via penetrating the semiconductor substrate **121** (i.e., TSV).

(427) A solid-state imaging device **7b** illustrated in FIG. **11B** corresponds to the solid-state imaging device **7a** illustrated in FIG. **11A** in which the types of the wiring lines electrically coupled by the TSV **157** are changed. Specifically, in the configuration illustrated in FIG. **11B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157**.

(428) A solid-state imaging device **7c** illustrated in FIG. **11C** corresponds to the solid-state imaging device **7b** illustrated in FIG. **11B** in which the embedded-pad structure is changed. Specifically, in the configuration illustrated in FIG. **11C**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure.

(429) A solid-state imaging device **7d** illustrated in FIG. **11D** corresponds to the solid-state imaging device **7c** illustrated in FIG. **11C** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **11D**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(430) A solid-state imaging device **7e** illustrated in FIG. **11E** corresponds to the solid-state imaging device **7d** illustrated in FIG. **11D** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157** and the embedded type lead-out pad structure by changing the embedded type TSV **157** to the non-embedded type TSV.

(431) A solid-state imaging device **7f** illustrated in FIG. **11F** corresponds to the solid-state imaging

device **7e** illustrated in FIG. **11E** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(432) Note that, in each of the configurations illustrated in FIGS. **11A** to **11F**, the types of the wiring lines coupled by the twin contact type TSV **157** between two layers are not limited. The TSV **157** may be coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(433) In each of the configurations illustrated in FIGS. **11A** to **11D**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In the sixth configuration example, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other by the TSV **157**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **11A** to **11D**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(434) Further, in a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **11C**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **11D**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

#### 4-7. Seventh Configuration Example

(435) FIGS. **12A** to **12L** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a seventh configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **12A** to **12L**.

(436) A solid-state imaging device **8a** illustrated in FIG. **12A** includes, as coupling structures, the TSVs **157a**, **157b**, and **157c** of the twin contact type and the embedded type between two layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(437) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. The TSV **157b** and **157c** are each formed from the front surface side of the second substrate **110B** toward the third substrate **110C**, and are each so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(438) As for the TSVs **157b** and **157c**, the TSV **157b**, one of the two TSVs, is so provided as to

electrically couple the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and an electrode in the multi-layered wiring layer **135** of the third substrate **110C** to each other. The electrode is so formed in the multi-layered wiring layer **135** as to expose the metal surface from the insulating film **133**. That is, the electrode is formed in the same manner as the electrode included in the electrode junction structure **159**. In the present specification, an electrode, such as the electrode mentioned above, which is so formed as to expose a metal surface from each of the insulating films **103**, **123**, and **133** in the respective multi-layered wiring layer **105**, **125**, and **135** in the same manner as the electrode included in the electrode junction structure **159**, but which is not included in the electrode junction structure **159** is also referred to as a single-sided electrode for the sake of convenience. Correspondingly, an electrode which is so formed in the multi-layered wiring layers **105**, **125**, and **135** as to expose a metal surface from the insulating films **103**, **123**, and **133** and which is included in the electrode junction structure **159** is also referred to as a double-sided electrode for the sake of convenience. That is, in the configuration illustrated in FIG. **12A**, the TSV **157b** is so provided as to electrically couple the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and a single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C**. (439) Further, the TSV **157c**, the other of the two TSVs, is so provided as to electrically couple the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** to each other.

(440) Further, the TSV **157a** is so provided as to cause one via to be in contact with the predetermined wiring line of the first metallic wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the other via to be in contact with the upper end of the TSV **157b**. That is, the TSV **157a** is so formed as to electrically couple the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the TSV **157b** to each other. Further, the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A**, the predetermined wiring lines in the multi-layered wiring layer **125** of the second substrate **110B** electrically coupled by the TSV **157b**, and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled together by the TSV **157a**.

(441) A solid-state imaging device **8b** illustrated in FIG. **12B** corresponds to the solid-state imaging device **8a** illustrated in FIG. **12A** in which the TSV **157b** structure is changed. Specifically, in the configuration illustrated in FIG. **12B**, the TSV **157b** is so provided as to electrically couple the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the double-sided electrode included in the electrode junction structures **159** to each other. That is, in the configuration illustrated in FIG. **12B**, the TSV **157b** also functions as a via included in the electrode junction structures **159**.

(442) A solid-state imaging device **8c** illustrated in FIG. **12C** corresponds to the solid-state imaging device **8a** illustrated in FIG. **12A** in which the types of the wiring lines electrically coupled by the TSVs **157b** and **157c** are changed. Specifically, in the configuration illustrated in FIG. **12C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157c**.

(443) A solid-state imaging device **8d** illustrated in FIG. **12D** corresponds to the solid-state imaging device **8a** illustrated in FIG. **12A** in which the TSV **157a** structure is changed. Specifically, in the configuration illustrated in FIG. **12A**, the TSV **157a** is so provided as to electrically couple the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the

TSV **157b** to each other. However, in the configuration illustrated in FIG. **12D**, the TSV **157a** is so provided as to electrically couple the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** to each other. In the configuration illustrated in FIG. **12D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**.

(444) A solid-state imaging device **8e** illustrated in FIG. **12E** corresponds to the solid-state imaging device **8d** illustrated in FIG. **12D** in which the types of the wiring lines electrically coupled by the TSV **157a**, **157b**, and **157c** are changed. Specifically, in the configuration illustrated in FIG. **12E**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**. In addition, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157c**.

(445) A solid-state imaging device **8f** illustrated in FIG. **12F** corresponds to the solid-state imaging device **8e** illustrated in FIG. **12E** in which the configurations of the TSVs **157b** and **157c** are changed. Specifically, in the configuration illustrated in FIG. **12F**, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **12F**, a single-sided electrode provided in the insulating film **129** on the back surface side of the second substrate **110B** and the predetermined wiring line of the first metallic wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the TSV **157c** is formed from the back surface side of the third substrate **110C** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **12F**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157c**.

(446) A solid-state imaging device **8g** illustrated in FIG. **12G** corresponds to the solid-state imaging device **8c** illustrated in FIG. **12C** in which the embedded-pad structure is changed. Specifically, in the configuration illustrated in FIG. **12G**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure.

(447) A solid-state imaging device **8h** illustrated in FIG. **12H** corresponds to the solid-state imaging device **8g** illustrated in FIG. **12G** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **12H**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by



being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(448) A solid-state imaging device **8i** illustrated in FIG. **12I** corresponds to the solid-state imaging device **8c** illustrated in FIG. **12C** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(449) A solid-state imaging device **8j** illustrated in FIG. **12J** corresponds to the solid-state imaging device **8e** illustrated in FIG. **12E** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(450) A solid-state imaging device **8k** illustrated in FIG. **12K** corresponds to the solid-state imaging device **8i** illustrated in FIG. **12I** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(451) A solid-state imaging device **8l** illustrated in FIG. **12L** corresponds to the solid-state imaging device **8j** illustrated in FIG. **12J** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(452) Note that, in each of the configurations illustrated in FIGS. **12A** to **12L**, the types of the wiring lines coupled by the twin contact type TSV **157** between two layers are not limited. The TSV **157** may be coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(453) Further, in each of the configurations illustrated in FIGS. **12A** to **12H**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In the seventh configuration example, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other by the TSV **157a** on one side. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the TSVs **157b** and **157c** and the electrode junction structure **159** on the other side.

Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **12A** to **12H**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(454) In a case where the lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **12G**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **12H**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(455) In each of the configurations illustrated in FIGS. **12A** and **12C** to **12L**, the TSV **157b** contacts with the single-sided electrode in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, in the same manner as the configuration illustrated in FIG. **12B**, the TSV **157b** may be configured to contact with the double-sided electrode. In a case where the TSV **157b** is configured to contact with the double-sided electrode,

the TSV **157b** functions as a via included in the electrode junction structures **159**.

#### 4-8. Eighth Configuration Example

(456) FIGS. **13A** to **13H** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to an eighth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **13A** to **13H**.

(457) A solid-state imaging device **9a** illustrated in FIG. **13A** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between two layers, the TSV **157b** of the twin contact type and the embedded type between three layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(458) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **13A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **13A**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(459) A solid-state imaging device **9b** illustrated in FIG. **13B** corresponds to the solid-state imaging device **9a** illustrated in FIG. **13A** in which the types of the wiring lines electrically coupled by the TSV **157a** are changed. Specifically, in the configuration illustrated in FIG. **13B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**.

(460) A solid-state imaging device **9c** illustrated in FIG. **13C** corresponds to the solid-state imaging device **9a** illustrated in FIG. **13A** in which the TSV **157b** structure is changed. Specifically, in the configuration illustrated in FIG. **13C**, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **13C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157b**.

(461) A solid-state imaging device **9d** illustrated in FIG. **13D** corresponds to the solid-state imaging device **9c** illustrated in FIG. **13C** in which the TSV **157b** structure is changed. Specifically, in the configuration illustrated in FIG. **13D**, the TSV **157b** is formed from the back surface side of the

third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **13D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the single-sided electrode provided in the insulating film **129** on the back surface side of the second substrate **110B** are electrically coupled to each other by the TSV **157b**.

(462) A solid-state imaging device **9e** illustrated in FIG. **13E** corresponds to the solid-state imaging device **9b** illustrated in FIG. **13B** in which the embedded pad structure is changed and the types of the wiring lines electrically coupled by the TSV **157b** are changed. Specifically, in the configuration illustrated in FIG. **13E**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure. In addition, in the configuration illustrated in FIG. **13E**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(463) A solid-state imaging device **9f** illustrated in FIG. **13F** corresponds to the solid-state imaging device **9e** illustrated in FIG. **13E** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **13F**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(464) A solid-state imaging device **9g** illustrated in FIG. **13G** corresponds to the solid-state imaging device **9f** illustrated in FIG. **13F** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded type lead-out pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(465) A solid-state imaging device **9h** illustrated in FIG. **13H** corresponds to the solid-state imaging device **9g** illustrated in FIG. **13G** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(466) Note that, in each of the configurations illustrated in FIGS. **13A** to **13H**, the types of the wiring lines coupled by the twin contact type TSVs **157** between two layers and three layers are not limited. These TSVs **157** may be each coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(467) In each of the configurations illustrated in FIGS. **13A** to **13F**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other by the TSV **157a**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the

second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **13A** to **13F**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal. (468) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **13E**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **13F**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(469) In each of the configurations illustrated in FIGS. **13A** to **13H**, the TSV **157** of the twin contact type and the embedded type between three layers is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, but the present embodiment is not limited to such an example. The TSV **157** may be formed from the back surface side of the first substrate **110A** toward the third substrate **110C**.

(470) In addition, it is sufficient for the twin contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines provided in two of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** to each other in accordance with the direction in which the TSV **157** is formed. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

(471) In the configuration illustrated in FIG. **13D**, the TSV **157b** contacts with the single-sided electrode in the illustrated example, but the present embodiment is not limited to such an example. In such a configuration, the TSV **157b** may be configured to contact with the double-sided electrode. In a case where the TSV **157b** is configured to contact with the double-sided electrode, the TSV **157b** functions as a via included in the electrode junction structures **159**.

#### 4-9. Ninth Configuration Example

(472) FIGS. **14A** to **14K** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a ninth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **14A** to **14K**.

(473) A solid-state imaging device **10a** illustrated in FIG. **14A** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between two layers, the TSV **157b** of the shared contact type and the embedded type between two layers, the TSV **157c**, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(474) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. The TSVs **157b** and **157c** are each formed from the front surface side of the second substrate **110B** toward the third substrate **110C**, and are each so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(475) As for the TSV **157b** and the TSV **157c**, the TSV **157b**, one of the two TSVs, is so provided

as to electrically couple the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** to each other. In addition, the TSV **157c**, the other of the two TSVs, is so provided as to electrically couple the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C**.

(476) The TSV **157a** is so provided as to cause one via to be in contact with the predetermined wiring line of the first metallic wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the other via to be in contact with the upper end of the TSV **157b**. That is, the TSV **157a** is so formed as to electrically couple the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the TSV **157b** to each other. Further, the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A**, the predetermined wiring lines in the multi-layered wiring layer **125** of the second substrate **110B** electrically coupled by the TSV **157b**, and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled together by the TSV **157a**.

(477) A solid-state imaging device **10b** illustrated in FIG. **14B** corresponds to the solid-state imaging device **10a** illustrated in FIG. **14A** in which the types of the wiring lines electrically coupled by the TSVs **157b** and **157c** are changed. Specifically, in the configuration illustrated in FIG. **14B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157c**.

(478) A solid-state imaging device **10c** illustrated in FIG. **14C** corresponds to the solid-state imaging device **10a** illustrated in FIG. **14A** in which the TSV **157a** structure is changed. Specifically, in the configuration illustrated in FIG. **14A**, the TSV **157a** is so provided as to electrically couple the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the TSV **157b** to each other. However, in the configuration illustrated in FIG. **14C**, the TSV **157a** is so provided as to electrically couple the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** to the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B**. In the configuration illustrated in FIG. **14C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**.

(479) A solid-state imaging device **10d** illustrated in FIG. **14D** corresponds to the solid-state imaging device **10c** illustrated in FIG. **14C** in which the types of the wiring lines electrically coupled by the TSVs **157a**, **157b**, and **157c** are changed. Specifically, in the configuration illustrated in FIG. **14D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**. In addition, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of

the third substrate **110C** are electrically coupled to each other by the TSV **157c**.

(480) A solid-state imaging device **10e** illustrated in FIG. **14E** corresponds to the solid-state imaging device **10d** illustrated in FIG. **14D** in which the configurations of the TSVs **157b** and **157c** are changed. Specifically, in the configuration illustrated in FIG. **14E**, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **14E**, the single-sided electrode provided in the insulating film **129** on the back surface side of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, in the configuration illustrated in FIG. **14E**, the TSV **157c** is formed from the back surface side of the third substrate **110C** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **14E**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157c**.

(481) A solid-state imaging device **10f** illustrated in FIG. **14F** corresponds to the solid-state imaging device **10b** illustrated in FIG. **14B** in which the embedded pad structure is changed. Specifically, in the configuration illustrated in FIG. **14F**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure.

(482) A solid-state imaging device **10g** illustrated in FIG. **14G** corresponds to the solid-state imaging device **10f** illustrated in FIG. **14F** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **14G**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(483) A solid-state imaging device **10h** illustrated in FIG. **14H** corresponds to the solid-state imaging device **10b** illustrated in FIG. **14B** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(484) A solid-state imaging device **10i** illustrated in FIG. **14I** corresponds to the solid-state imaging device **10d** illustrated in FIG. **14D** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(485) A solid-state imaging device **10j** illustrated in FIG. **14J** corresponds to the solid-state imaging device **10h** illustrated in FIG. **14H** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad

structure.

(486) A solid-state imaging device **10k** illustrated in FIG. **14K** corresponds to the solid-state imaging device **10i** illustrated in FIG. **14I** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(487) Note that, in each of the configurations illustrated in FIGS. **14A** to **14K**, the types of the wiring lines coupled by the twin contact type TSV **157** between two layers and the shared contact type TSV **157** between two layers are not limited. These TSVs **157** may be each coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(488) In each of the configurations illustrated in FIGS. **14A** to **14G**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In the ninth configuration example, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other by the TSV **157a**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the TSVs **157b** and **157c**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **14A** to **14G**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(489) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **14F**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **14G**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(490) In each of the configurations illustrated in FIGS. **14A** to **14K**, the TSV **157b** contacts with the single-sided electrode in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, the TSV **157b** may be configured to contact with the double-sided electrode. In a case where the TSV **157b** is configured to contact with the double-sided electrode, the TSV **157b** functions as a via included in the electrode junction structures **159**.

#### 4-10. Tenth Configuration Example

(491) FIGS. **15A** to **15G** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a tenth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **15A** to **15G**.

(492) A solid-state imaging device **11a** illustrated in FIG. **15A** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between two layers, the TSV **157b** of the shared contact type and the embedded type between three layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(493) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **15A**, the predetermined wiring line of the first metal wiring

layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **10A**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(494) A solid-state imaging device **11b** illustrated in FIG. **15B** corresponds to the solid-state imaging device **11a** illustrated in FIG. **15A** in which the types of the wiring lines electrically coupled by the TSV **157a** are changed. Specifically, in the configuration illustrated in FIG. **15B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**.

(495) A solid-state imaging device **11c** illustrated in FIG. **15C** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between two layers, the TSV **157b** of the shared contact type and the embedded type between three layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153** exposing the pad **151**).

(496) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the second substrate **110B** to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** to each other. In the configuration illustrated in FIG. **15C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** together and the respective power supply lines included in the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** together. In the configuration illustrated in FIG. **15C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B**, and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled together by the TSV **157b**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(497) A solid-state imaging device **11d** illustrated in FIG. **15D** corresponds to the solid-state imaging device **11b** illustrated in FIG. **15B** in which the embedded pad structure is changed and the



types of the wiring lines electrically coupled by the TSV **157b** are changed. Specifically, in the configuration illustrated in FIG. **15D**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure. In addition, in the configuration illustrated in FIG. **15D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(498) A solid-state imaging device **11e** illustrated in FIG. **15E** corresponds to the solid-state imaging device **11d** illustrated in FIG. **15D** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **15E**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(499) A solid-state imaging device **11f** illustrated in FIG. **15F** corresponds to the solid-state imaging device **11e** illustrated in FIG. **15E** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded type lead-out pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(500) A solid-state imaging device **11g** illustrated in FIG. **15G** corresponds to the solid-state imaging device **11f** illustrated in FIG. **15F** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(501) Note that, in each of the configurations illustrated in FIGS. **15A** to **15G**, the types of the wiring lines coupled by the twin contact type TSV **157** between two layers and the shared contact type TSV **157** between three layers are not limited. These TSVs **157** may be each coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(502) In each of the configurations illustrated in FIGS. **15A** to **15E**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** are electrically coupled to each other by one TSV **157a**. The respective signal lines provided in the first substrate **110A** and the third substrate **110C** are at least electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are at least electrically coupled to each other by the other TSV **157b**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **15A** to **15E**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(503) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the

non-embedded type or the embedded type. For example, in the configuration illustrated in FIG.

**15D**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **15E**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(504) In each of the configurations illustrated in FIGS. **15A** to **15G**, the TSV **157** of the shared contact type and the embedded type between three layers is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, but the present embodiment is not limited to such an example. The TSV **157** may be formed from the back surface side of the first substrate **110A** toward the third substrate **110C**.

(505) In addition, it is sufficient for the shared contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines included in at least two of the first substrate **110A**, the second substrate **110B**, or the third substrate **110C** to each other. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

#### 4-11. Eleventh Configuration Example

(506) FIGS. **16A** to **16G** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to an eleventh configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **16A** to **16G**.

(507) A solid-state imaging device **12a** illustrated in FIG. **16A** includes, as coupling structures, the of the twin contact type TSV **157** and the embedded type between three layers, the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153a** exposing the pad **151**), and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153b** exposing the pad **151**). The TSV **157** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **16A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**. In addition, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other by the two embedded pad structures.

(508) A solid-state imaging device **12b** illustrated in FIG. **16B** corresponds to the solid-state imaging device **12a** illustrated in FIG. **16A** in which the TSV **157** structure is changed.

Specifically, in the configuration illustrated in FIG. **16B**, the TSV **157** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **16B**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**.

(509) A solid-state imaging device **12c** illustrated in FIG. **16C** corresponds to the solid-state imaging device **12a** illustrated in FIG. **16A** in which the TSV **157** structure is changed.

Specifically, in the configuration illustrated in FIG. 16C, the TSV 157 is formed from the back surface side of the first substrate 110A toward the third substrate 110C, and is so provided as to electrically couple the respective signal lines provided in the second substrate 110B and the third substrate 110C to each other and the respective power supply lines provided in the second substrate 110B and the third substrate 110C to each other. In the configuration illustrated in FIG. 16C, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer 125 of the second substrate 110B and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer 135 of the third substrate 110C are electrically coupled to each other by the TSV 157.

(510) A solid-state imaging device 12d illustrated in FIG. 16D corresponds to the solid-state imaging device 12a illustrated in FIG. 16A in which the embedded pad structure is changed. Specifically, in the configuration illustrated in FIG. 16D, the non-embedded type lead-out pad structure for the first substrate 110A (i.e., the lead line opening 155a for the predetermined wiring line in the multi-layered wiring layer 105 of the first substrate 110A and the pad 151 on the surface on the back surface side of the first substrate 110A) and the non-embedded type lead-out pad structure for the second substrate 110B (i.e., the lead line opening 155b for the predetermined wiring line in the multi-layered wiring layer 125 of the second substrate 110B and the pad 151 on the surface on the back surface side of the first substrate 110A) are provided instead of the embedded pad structure. Note that, in the configuration illustrated in FIG. 16D, one pad 151 is shared by the lead line openings 155a and 155b.

(511) A solid-state imaging device 12e illustrated in FIG. 16E corresponds to the solid-state imaging device 12d illustrated in FIG. 16D in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. 16E, the embedded type lead-out pad structure for the second substrate 110B (i.e., the lead line opening 155a for the predetermined wiring line in the multi-layered wiring layer 125 of the second substrate 110B and the pad 151 formed by being embedded in the insulating film 109 on the surface on the back surface side of the first substrate 110A) and the embedded type lead-out pad structure for the third substrate 110C (i.e., the lead line opening 155b for the predetermined wiring line in the multi-layered wiring layer 135 of the third substrate 110C and the pad 151 formed by being embedded in the insulating film 109 on the surface on the back surface side of the first substrate 110A) are provided instead of the non-embedded type lead-out pad structure for the first substrate 110A and the non-embedded type lead-out pad structure for the second substrate 110B. Note that, in the configuration illustrated in FIG. 16E, one pad 151 is shared by the lead line openings 155a and 155b.

(512) A solid-state imaging device 12f illustrated in FIG. 16F corresponds to the solid-state imaging device 12e illustrated in FIG. 16E in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings 155a and 155b and the lead line opening 155c (i.e., the TSV dual-use lead line openings 155a and 155b, the lead line opening 155c and the pad 151 on the surface on the back surface side of the first substrate 110A) is provided instead of the TSV 157 and the lead-out pad structure for the second substrate 110B and the third substrate 110C by changing the embedded type TSV 157 to the non-embedded type TSV and by providing the TSV dual-use lead line openings 155a and 155b as well as the lead line opening 155c for the predetermined wiring line in the multi-layered wiring layer 125 of the second substrate 110B. Note that, in the configuration illustrated in FIG. 16F, one pad 151 is shared by the TSV dual-use lead line openings 155a and 155b and the lead line opening 155c.

(513) A solid-state imaging device 12g illustrated in FIG. 16G corresponds to the solid-state imaging device 12f illustrated in FIG. 16F in which the embedded type lead-out pad structure is provided instead of the non-embedded type lead-out pad structure. Note that, in the configuration illustrated in FIG. 16G, one pad 151 is shared by the TSV dual-use lead line openings 155a and 155b and the lead line opening 155c.

(514) Note that, in each of the configurations illustrated in FIGS. 16A to 16G, the types of the

wiring lines coupled by the twin contact type TSV **157** between three layers are not limited. The TSV **157** may be coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(515) In each of the configurations illustrated in FIGS. **16A** to **16D**, the pad **151** is provided on each of the first substrate **110A** and the second substrate **110B** in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other by the TSV **157**. Accordingly, the first substrate **110A** and the second substrate **110B** or the second substrate **110B** and the third substrate **110C** each provided with the respective signal lines as well as the respective power supply lines not electrically coupled to each other by the TSV **157** may be each provided with the pad **151** for electrically coupling the respective signal lines to each other and the respective power supply lines to each other. That is, in each of the configurations illustrated in FIGS. **16A** to **16D**, the pad **151** may be provided on each of the second substrate **110B** and the third substrate **110C** instead of the illustrated configuration example of the pad **151**. Likewise, in the configuration illustrated in FIG. **16E**, the pad **151** is provided on each of the second substrate **110B** and the third substrate **110C** in the illustrated example, but the pad **151** may be provided on each of the first substrate **110A** and the second substrate **110B** instead.

(516) In each of the configurations illustrated in FIGS. **16D** and **16E**, one pad **151** is shared by the lead line openings **155a** and **155b** in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, one pad **151** may be provided for each of the two lead line openings **155a** and **155b**. In this case, the films including the electrically-conductive material included in the two lead line openings **155a** and **155b** may be so extended on the surface on the back surface side of the first substrate **110A** as to be isolated from each other (i.e., so that both are non-conductive).

(517) In each of the configurations illustrated in FIGS. **16F** and **16G**, one pad **151** is shared by the TSV dual-use lead line openings **155a** and **155b** and the lead line opening **155c** in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, one pad **151** may be provided for each of the TSV dual-use lead line openings **155a** and **155b** (i.e., for the TSV **157**) and the lead line opening **155c**. In this case, the films including the electrically-conductive materials included in the TSV dual-use lead line openings **155a** and **155b** and the film including the electrically-conductive material included in the lead line opening **155c** may be so extended on the surface on the back surface side of the first substrate **110A** as to be isolated from each other (i.e., so that both are non-conductive).

(518) Further, in a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **16D**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **16E**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(519) In addition, it is sufficient for the twin contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines provided in two of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** to each other in accordance with the direction in which the TSV **157** is formed. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

(520) FIGS. 17A to 17J are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a twelfth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. 17A to 17J.

(521) A solid-state imaging device **13a** illustrated in FIG. 17A includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between three layers, the TSV **157b** of the twin contact type and the embedded type between two layers, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(522) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. 17A, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the front surface side of the second substrate **110B** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. 17A, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(523) A solid-state imaging device **13b** illustrated in FIG. 17B corresponds to the solid-state imaging device **13a** illustrated in FIG. 17A in which the types of the wiring lines electrically coupled by the TSVs **157a** and **157b** are changed. Specifically, in the configuration illustrated in FIG. 17B, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, in the configuration illustrated in FIG. 17B, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(524) A solid-state imaging device **13c** illustrated in FIG. 17C includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between three layers, the TSV **157b** of the twin contact type and the embedded type between two layers, the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153a** exposing the pad **151**), and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153b** exposing the pad **151**).

(525) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. 17C, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the

third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the front surface side of the second substrate **110B** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **17C**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other by the two embedded pad structures.

(526) A solid-state imaging device **13d** illustrated in FIG. **17D** corresponds to the solid-state imaging device **13b** illustrated in FIG. **17B** in which the TSV **157b** structure is changed. Specifically, in the configuration illustrated in FIG. **17D**, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **17D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(527) A solid-state imaging device **13e** illustrated in FIG. **17E** corresponds to the solid-state imaging device **13b** illustrated in FIG. **17B** in which the embedded pad structure is changed. Specifically, in the configuration illustrated in FIG. **17E**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure.

(528) A solid-state imaging device **13f** illustrated in FIG. **17F** corresponds to the solid-state imaging device **13e** illustrated in FIG. **17E** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **17F**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(529) A solid-state imaging device **13g** illustrated in FIG. **17G** corresponds to the solid-state imaging device **13b** illustrated in FIG. **17B** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(530) A solid-state imaging device **13h** illustrated in FIG. **17H** corresponds to the solid-state imaging device **13d** illustrated in FIG. **17D** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(531) A solid-state imaging device **13i** illustrated in FIG. **17I** corresponds to the solid-state imaging device **13g** illustrated in FIG. **17G** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(532) A solid-state imaging device **13j** illustrated in FIG. **17J** corresponds to the solid-state imaging device **13h** illustrated in FIG. **17H** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(533) Note that, in each of the configurations illustrated in FIGS. **17A** to **17J**, the types of the wiring lines coupled by the twin contact type TSVs **157** between two layers and three layers are not limited. These TSVs **157** may be each coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(534) In the configuration illustrated in FIG. **17C**, the pad **151** is provided on each of the first substrate **110A** and the second substrate **110B** in the illustrated example, but the present embodiment is not limited to such an example. In this configuration, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the TSVs **157a** and **157b**. Accordingly, the first substrate **110A** and the second substrate **110B** or the first substrate **110A** and the third substrate **110C** each provided with the signal lines as well as the power supply lines not electrically coupled to each other by the TSV **157a** or the TSV **157b** may be each provided with the pad **151** for electrically coupling the respective signal lines to each other and the respective power supply lines to each other. That is, in each configuration illustrated in FIG. **17C**, the pad **151** may be provided on each of the first substrate **110A** and the third substrate **110C** instead of the illustrated configuration example of the pad **151**.

(535) Further, in each of the configurations illustrated in FIGS. **17A**, **17B**, and **17D** to **17F**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other by one TSV **157a**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the other TSV **157b**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **17A**, **17B**, and **17D** to **17F**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(536) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **17E**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **17F**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(537) In addition, it is sufficient for the twin contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines provided in two of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** to each other in accordance with the direction in which the TSV **157** is formed. The substrates to be

electrically coupled to each other by the TSV **157** may be optionally changed.

#### 4-13. Thirteenth Configuration Example

(538) FIGS. **18A** to **18G** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a thirteenth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **18A** to **18G**.

(539) A solid-state imaging device **14a** illustrated in FIG. **18A** includes, as coupling structures, the TSVs **157a** and TSV **157b** of the twin contact type and the embedded type between three layers, the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153a** exposing the pad **151**), and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153b** exposing the pad **151**).

(540) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **18A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. The TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines included in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **18A**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other by the two embedded pad structures.

(541) A solid-state imaging device **14b** illustrated in FIG. **18B** corresponds to the solid-state imaging device **14a** illustrated in FIG. **18A** in which the types of the wiring lines electrically coupled by the TSV **157a** are changed. Specifically, in the configuration illustrated in FIG. **18B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**.

(542) A solid-state imaging device **14c** illustrated in FIG. **18C** corresponds to the solid-state imaging device **14b** illustrated in FIG. **18B** in which the embedded pad structure is changed and the types of the wiring lines electrically coupled by the TSV **157b** are changed. Specifically, in the configuration illustrated in FIG. **18C**, the non-embedded type lead-out pad structure for the first substrate **110A** (i.e., the lead line opening **155a** for the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the pad **151** on the surface on the back surface side of the first substrate **110A**) and the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155b** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) are provided instead of the embedded pad structure. In the configuration illustrated in FIG. **18C**, one pad **151** is shared by the lead line openings **155a** and



**155b**. In addition, in the configuration illustrated in FIG. **18C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(543) A solid-state imaging device **14d** illustrated in FIG. **18D** corresponds to the solid-state imaging device **14c** illustrated in FIG. **18C** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **18D**, the embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155a** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) and the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155b** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) are provided instead of the non-embedded type lead-out pad structure for the first substrate **110A** and the second substrate **110B**. In addition, in the configuration illustrated in FIG. **18D**, one pad **151** is shared by the lead line openings **155a** and **155b**.

(544) A solid-state imaging device **14e** illustrated in FIG. **18E** corresponds to the solid-state imaging device **14d** illustrated in FIG. **18D** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** and the lead line opening **155c** (i.e., the TSV dual-use lead line openings **155a** and **155b**, the lead line opening **155c** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the lead-out pad structure for the second substrate **110B** and the third substrate **110C** by changing the embedded type TSV **157a** to the non-embedded type TSV and by providing the TSV dual-use lead line openings **155a** and **155b** as well as the lead line opening **155c** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B**. Note that, in the configuration illustrated in FIG. **18E**, one pad **151** is shared by the TSV dual-use lead line openings **155a** and **155b** and the lead line opening **155c**.

(545) A solid-state imaging device **14f** illustrated in FIG. **18F** corresponds to the solid-state imaging device **14e** illustrated in FIG. **18E** in which the embedded type lead-out pad structure is provided instead of the non-embedded type lead-out pad structure. In the configuration illustrated in FIG. **18F**, one pad **151** is shared by the TSV dual-use lead line openings **155a** and **155b** and the lead line opening **155c**.

(546) A solid-state imaging device **14g** illustrated in FIG. **18G** includes, as coupling structures, the TSVs **157a** and **157b** of the twin contact type and the embedded type between three layers and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153** exposing the pad **151**).

(547) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **18G**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines included in the first substrate **110A** and the third substrate **110C** to each other. In the configuration

illustrated in FIG. **18G**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(548) Note that, in the configurations illustrated in FIGS. **18A** to **18G**, the types of the wiring lines coupled by the twin contact type TSV **157** between three layers are not limited. The TSV **157** may be coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(549) In each of the configurations illustrated in FIGS. **18A** to **18C**, the pad **151** is provided on each of the first substrate **110A** and the second substrate **110B** in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other by the TSV **157**. Accordingly, the first substrate **110A** and the second substrate **110B** or the second substrate **110B** and the third substrate **110C** each provided with the respective signal lines as well as the respective power supply lines not electrically coupled to each other by the TSV **157** may be each provided with the pad **151** for electrically coupling the respective signal lines to each other and the respective power supply lines to each other. That is, in each of the configurations illustrated in FIGS. **18A** to **18C**, the pad **151** may be provided on each of the second substrate **110B** and the third substrate **110C** instead of the illustrated configuration example of the pad **151**. Likewise, in the configuration illustrated in FIG. **18D**, the pad **151** is provided on each of the second substrate **110B** and the third substrate **110C** in the illustrated example, but the pad **151** may be provided on each of the first substrate **110A** and the second substrate **110B** instead.

(550) In the configuration illustrated in FIG. **18G**, the substrate on which the pad **151** is provided is not limited to the illustrated example (second substrate **110B**). In this configuration, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by one TSV **157a**. The respective signal lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other by the other TSV **157b**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in the configuration illustrated in FIG. **18G**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(551) In addition, in each of the configurations illustrated in FIGS. **18C** and **18D**, one pad **151** is shared by the lead line openings **155a** and **155b** in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, one pad **151** may be provided for each of the two lead line openings **155a** and **155b**. In this case, the films including the electrically-conductive material included in the two lead line openings **155a** and **155b** may be so extended on the surface on the back surface side of the first substrate **110A** as to be isolated from each other (i.e., so that both are non-conductive).

(552) In each of the configurations illustrated in FIGS. **18E** and **18F**, one pad **151** is shared by the TSV dual-use lead line openings **155a** and **155b** and the lead line opening **155c** in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, one pad **151** may be provided for each of the TSV dual-use lead line openings **155a** and **155b** (i.e., for the TSV **157**) and for the lead line opening **155c**. In this case, the films including the electrically-conductive materials included in the TSV dual-use lead line openings **155a** and

**155b** and the film including the electrically-conductive material included in the lead line opening **155c** may be so extended on the surface on the back surface side of the first substrate **110A** as to be isolated from each other (i.e., so that both are non-conductive).

(553) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **18C**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **18D**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(554) In addition, it is sufficient for the twin contact type TSV **157** between three layers to electrically couple the signal lines as well as the power supply lines provided in two of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** may be electrically coupled to each other in accordance with the direction in which the TSV **157** is formed. The substrates in which the signal lines as well as the power supply lines are electrically coupled to each other by the TSV **157** may be optionally changed.

#### 4-14. Fourteenth Configuration Example

(555) FIGS. **19A** to **19K** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a fourteenth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **19A** to **19K**.

(556) A solid-state imaging device **15a** illustrated in FIG. **19A** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between three layers, the TSV **157b** of the shared contact type and the embedded type between two layers, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(557) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **19A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the front surface side of the second substrate **110B** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **19A**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(558) A solid-state imaging device **15b** illustrated in FIG. **19B** corresponds to the solid-state imaging device **15a** illustrated in FIG. **19A** in which the types of the wiring lines electrically coupled by the TSV **157a** and the TSV **157b** are changed. Specifically, in the configuration illustrated in FIG. **19B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. The predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate

**110C** are electrically coupled to each other by the TSV **157b**.

(559) A solid-state imaging device **15c** illustrated in FIG. **19C** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between three layers, and the TSV **157b** of the shared contact type and the embedded type between two layers, the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153a** exposing the pad **151**), and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153b** exposing the pad **151**).

(560) The TSV **157b** is formed from the front surface side of the second substrate **110B** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **19C**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(561) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **19C**, one via of the TSV **157a** is in contact with the upper end of the TSV **157b**, and the other via is in contact with the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C**. That is, the TSV **157a** is so formed as to electrically couple the TSV **157b** and the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** to each other. Further, the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C**, the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** electrically coupled by the TSV **157b**, and the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled together by the TSV **157a**. (562) In addition, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other by the two embedded pad structures.

(563) A solid-state imaging device **15d** illustrated in FIG. **19D** corresponds to the solid-state imaging device **15c** illustrated in FIG. **19C** in which the TSV **157a** structure is changed. Specifically, in the configuration illustrated in FIG. **19C**, the TSV **157a** is so provided as to electrically couple the TSV **157b** and the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** to each other. However, in the configuration illustrated in FIG. **19D**, the TSV **157a** is so provided as to electrically couple the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** to each other. In the configuration illustrated in FIG. **19D**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**.

(564) A solid-state imaging device **15e** illustrated in FIG. **19E** corresponds to the solid-state imaging device **15b** illustrated in FIG. **19B** in which the TSV **157b** structure is changed. Specifically, in the configuration illustrated in FIG. **19E**, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third

substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **19E**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(565) A solid-state imaging device **15f** illustrated in FIG. **19F** corresponds to the solid-state imaging device **15b** illustrated in FIG. **19B** in which the embedded pad structure is changed. Specifically, in the configuration illustrated in FIG. **19F**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure.

(566) A solid-state imaging device **15g** illustrated in FIG. **19G** corresponds to the solid-state imaging device **15f** illustrated in FIG. **19F** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **19G**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(567) A solid-state imaging device **15h** illustrated in FIG. **19H** corresponds to the solid-state imaging device **15b** illustrated in FIG. **19B** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(568) A solid-state imaging device **15i** illustrated in FIG. **19I** corresponds to the solid-state imaging device **15e** illustrated in FIG. **19E** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(569) A solid-state imaging device **15j** illustrated in FIG. **19J** corresponds to the solid-state imaging device **15h** illustrated in FIG. **19H** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(570) A solid-state imaging device **15k** illustrated in FIG. **19K** corresponds to the solid-state imaging device **15i** illustrated in FIG. **19I** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(571) In each of the configurations illustrated in FIGS. **19A** to **19K**, the types of the wiring lines coupled by the twin contact type TSV **157** between three layers and the shared contact type TSV **157** between two layers are not limited. These TSVs **157** may be each coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(572) In each of the configurations illustrated in FIGS. **19C** and **19D**, the pad **151** is provided on each of the first substrate **110A** and the second substrate **110B** in the illustrated example, but the

present embodiment is not limited to such an example. In each of these configurations, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the TSVs **157a** and **157b**. Accordingly, the first substrate **110A** and the second substrate **110B** or the first substrate **110A** and the third substrate **110C** in which the signal lines as well as the power supply lines are not electrically coupled to each other by the TSV **157a** or the TSV **157b** may be provided with the pad **151** for electrically coupling the respective signal lines to each other and the respective power supply lines to each other. That is, in each of the configurations illustrated in FIGS. **19C** and **19D**, the pad **151** may be provided on each of the first substrate **110A** and the third substrate **110C** instead of the illustrated configuration example of the pad **151**.

(573) In each of the configurations illustrated in FIGS. **19A**, **19B**, and **19E** to **19G**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other by one TSV **157a**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the other TSV **157b**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **19A**, **19B**, and **19E** to **19G**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(574) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **19F**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **19G**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(575) In addition, it is sufficient for the twin contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines provided in two of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** to each other in accordance with the direction in which the TSV **157** is formed. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

#### 4-15. Fifteenth Example

(576) FIGS. **20A** to **20G** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a fifteenth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **20A** to **20G**.

(577) A solid-state imaging device **16a** illustrated in FIG. **20A** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between three layers, the TSV **157b** of the shared contact type and the embedded type between three layers, the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153a** exposing the pad **151**), and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153b** exposing the pad **151**).

(578) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective

power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **20A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines included in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **20A**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other by the two embedded pad structures.

(579) A solid-state imaging device **16b** illustrated in FIG. **20B** corresponds to the solid-state imaging device **16a** illustrated in FIG. **20A** in which the types of the wiring lines electrically coupled by the TSV **157a** are changed. Specifically, in the configuration illustrated in FIG. **20B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**.

(580) A solid-state imaging device **16c** illustrated in FIG. **20C** corresponds to the solid-state imaging device **16b** illustrated in FIG. **20B** in which the embedded pad structure is changed and the types of the wiring lines electrically coupled by the TSV **157b** are changed. Specifically, in the configuration illustrated in FIG. **20C**, the non-embedded type lead-out pad structure for the first substrate **110A** (i.e., the lead line opening **155a** for the predetermined wiring line in the multi-layered wiring layer **105** of the first substrate **110A** and the pad **151** on the surface on the back surface side of the first substrate **110A**) and the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155b** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) are provided instead of the embedded pad structure. Note that, in the configuration illustrated in FIG. **20C**, one pad **151** is shared by the lead line openings **155a** and **155b**. In the configuration illustrated in FIG. **20C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(581) A solid-state imaging device **16d** illustrated in FIG. **20D** corresponds to the solid-state imaging device **16c** illustrated in FIG. **20C** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **20D**, the embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155a** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) and the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155b** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) are provided instead of the non-embedded type lead-out pad structure for the first substrate **110A** and the second substrate **110B**. Note that, in the configuration illustrated in FIG. **20D**, one pad **151** is shared by the lead line

openings **155a** and **155b**.

(582) A solid-state imaging device **16e** illustrated in FIG. **20E** corresponds to the solid-state imaging device **16d** illustrated in FIG. **20D** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** and the lead line opening **155c** (i.e., the TSV dual-use lead line openings **155a** and **155b**, the lead line opening **155c**, and the pad **151** on the surface on the back surface side of the first substrate **110A**) are provided instead of the lead-out pad structure for the TSV **157a** and the second substrate **110B** and the third substrate **110C** by changing the embedded type TSV **157a** to the non-embedded type TSV and by providing the TSV dual-use lead line openings **155a** and **155b** as well as the lead line opening **155c** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B**. Note that, in the configuration illustrated in FIG. **20E**, one pad **151** is shared by the TSV dual-use lead line openings **155a** and **155b** and the lead line opening **155c**.

(583) A solid-state imaging device **16f** illustrated in FIG. **20F** corresponds to the solid-state imaging device **16e** illustrated in FIG. **20E** in which the embedded type lead-out pad structure is provided instead of the non-embedded type lead-out pad structure. In the configuration illustrated in FIG. **20F**, one pad **151** is shared by the TSV dual-use lead line openings **155a** and **155b** and the lead line opening **155c**.

(584) A solid-state imaging device **16g** illustrated in FIG. **20G** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between three layers, the TSV **157b** of the shared contact type and the embedded type between three layers, and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153** exposing the pad **151**).

(585) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **20G**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. The TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** together and the respective power supply lines included in the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** together. In the configuration illustrated in FIG. **20G**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B**, and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled together by the TSV **157b**.

(586) Note that, in each of the configurations illustrated in FIGS. **20A** to **20G**, the types of the wiring lines coupled by the twin contact type TSV **157** between three layers and the shared contact type TSV **157** between three layers are not limited. These TSVs **157** may be each coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(587) In addition, in each of the configurations illustrated in FIGS. **20A** to **20C**, the pad **151** is provided on each of the first substrate **110A** and the second substrate **110B** in the illustrated example, but the present embodiment is not limited to such an example. In each of these



configurations, the respective signal lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other by the TSVs **157a** and **157b**. Accordingly, the first substrate **110A** and the second substrate **110B** or the second substrate **110B** and the third substrate **110C** each provided with the signal lines and the power supply lines not electrically coupled to each other by the TSV **157a** or the TSV **157b** may be each provided with the pad **151** for electrically coupling the respective signal lines to each other and the respective power supply lines to each other. That is, in each of the configurations illustrated in FIGS. **20A** to **20C**, the pad **151** may be provided on each of the second substrate **110B** and the third substrate **110C** instead of the illustrated configuration example of the pad **151**.

Likewise, in the configuration illustrated in FIG. **20D**, in the illustrated example, the pad **151** is provided on each of the second substrate **110B** and the third substrate **110C**, but the pad **151** may be provided on each of the first substrate **110A** and the second substrate **110B** instead.

(588) In the configuration illustrated in FIG. **20G**, the substrate on which the pad **151** is provided is not limited to the illustrated example (second substrate **110B**). In this configuration, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by one TSV **157a**. The respective signal lines provided in the first substrate **110A** and the third substrate **110C** are at least electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are at least electrically coupled to each other by the other TSV **157b**.

Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in the configuration illustrated in FIG. **20G**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(589) In each of the configurations illustrated in FIGS. **20C** and **20D**, one pad **151** is shared by the lead line openings **155a** and **155b** in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, one pad **151** may be provided for each of the two lead line openings **155a** and **155b**. In this case, the films including the electrically-conductive material included in the two lead line openings **155a** and **155b** may be so extended on the surface on the back surface side of the first substrate **110A** as to be isolated from each other (i.e., so that both are non-conductive).

(590) In each of the configurations illustrated in FIGS. **20E** and **20F**, one pad **151** is shared by the TSV dual-use lead line openings **155a** and **155b** and the lead line opening **155c** in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, one pad **151** may be provided for each of the TSV dual-use lead line openings **155a** and **155b** (i.e., for the TSV **157**) and for the lead line opening **155c**. In this case, the films including the electrically-conductive materials included in the TSV dual-use lead line openings **155a** and **155b** and the film including the electrically-conductive material included in the lead line opening **155c** may be so extended on the surface on the back surface side of the first substrate **110A** as to be isolated from each other (i.e., so that both are non-conductive).

(591) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **20C**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **20D**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(592) In addition, it is sufficient for the twin contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines provided in two of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** to each other in accordance with the direction in which the TSV **157** is formed. The substrates provided

with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

(593) In addition, it is sufficient for the shared contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines included in at least two of the first substrate **110A**, the second substrate **110B**, or the third substrate **110C** to each other. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

#### 4-16. Sixteenth Configuration Example

(594) FIGS. **21A** to **21M** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a sixteenth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **21A** to **21M**.

(595) A solid-state imaging device **17a** illustrated in FIG. **21A** includes, as coupling structures, the TSV **157** of the twin contact type and the embedded type between three layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(596) The TSV **157** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **21A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(597) A solid-state imaging device **17b** illustrated in FIG. **21B** corresponds to the solid-state imaging device **17a** illustrated in FIG. **21A** in which the configuration electrically coupled by the TSV **157** is changed. Specifically, in the configuration illustrated in FIG. **21B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**.

(598) A solid-state imaging device **17c** illustrated in FIG. **21C** corresponds to the solid-state imaging device **17a** illustrated in FIG. **21A** in which the types of the wiring lines electrically coupled by the TSV **157** are changed. Specifically, in the configuration illustrated in FIG. **21C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**.

(599) A solid-state imaging device **17d** illustrated in FIG. **21D** corresponds to the solid-state imaging device **17c** illustrated in FIG. **21C** in which the configuration electrically coupled by the TSV **157** is changed. Specifically, in the configuration illustrated in FIG. **21D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**.

(600) A solid-state imaging device **17e** illustrated in FIG. **21E** includes, as coupling structures, the TSV **157** of the twin contact type and the embedded type between three layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**,

the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153a** exposing the pad **151**), and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153b** exposing the pad **151**).

(601) The TSV **157** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **21E**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**. In addition, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other by the two embedded pad structures.

(602) A solid-state imaging device **17f** illustrated in FIG. **21F** corresponds to the solid-state imaging device **17c** illustrated in FIG. **21C** in which the embedded pad structure is changed. Specifically, in the configuration illustrated in FIG. **21F**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure.

(603) A solid-state imaging device **17g** illustrated in FIG. **21G** corresponds to the solid-state imaging device **17f** illustrated in FIG. **21F** in which the configuration electrically coupled by the TSV **157** is changed. Specifically, in the configuration illustrated in FIG. **21G**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**.

(604) A solid-state imaging device **17h** illustrated in FIG. **21H** corresponds to the solid-state imaging device **17f** illustrated in FIG. **21F** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **21H**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(605) A solid-state imaging device **17i** illustrated in FIG. **21I** corresponds to the solid-state imaging device **17h** illustrated in FIG. **21H** in which the configuration electrically coupled by the TSV **157** is changed. Specifically, in the configuration illustrated in FIG. **21I**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**.

(606) A solid-state imaging device **17j** illustrated in FIG. **21J** corresponds to the solid-state imaging device **17c** illustrated in FIG. **21C** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a**

and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157** and the embedded pad structure by changing the embedded type TSV **157** to the non-embedded type TSV.

(607) A solid-state imaging device **17k** illustrated in FIG. **21K** corresponds to the solid-state imaging device **17d** illustrated in FIG. **21D** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157** and the embedded pad structure by changing the embedded type TSV **157** to the non-embedded type TSV.

(608) A solid-state imaging device **17l** illustrated in FIG. **21L** corresponds to the solid-state imaging device **17j** illustrated in FIG. **21J** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(609) A solid-state imaging device **17m** illustrated in FIG. **21M** corresponds to the solid-state imaging device **17k** illustrated in FIG. **21K** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(610) Note that, in each of the configurations illustrated in FIGS. **21A** to **21M**, the types of the wiring lines coupled by the twin contact type TSV **157** between three layers are not limited. The TSV **157** may be coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(611) In the configuration illustrated in FIG. **21E**, the pad **151** is provided on each of the first substrate **110A** and the second substrate **110B** in the illustrated example, but the present embodiment is not limited to such an example. In this configuration, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the TSV **157** and the electrode junction structure **159**. Accordingly, the first substrate **110A** and the second substrate **110B** or the first substrate **110A** and the third substrate **110C** each provided with the signal lines as well as the power supply lines not electrically coupled to each other by the TSV **157** or the electrode junction structure **159** may be each provided with the pad **151** for electrically coupling the respective signal lines to each other and the respective power supply lines to each other. That is, in the configuration illustrated in FIG. **21E**, the pad **151** may be provided on each of the first substrate **110A** and the third substrate **110C** instead of the illustrated configuration example of the pad **151**.

(612) In addition, in each of the configurations illustrated in FIGS. **21A** to **21D** and **21 F** to **21I**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other by the TSV **157**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **21A** to **21D** and **21F** to **21I**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(613) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in each of the configurations illustrated in

FIGS. **21F** and **21G**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in each of the configurations illustrated in FIGS. **21H** and **21I**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(614) In addition, in each of the configurations illustrated in FIGS. **21B**, **21D**, **21G**, **21I**, **21K**, and **21M**, the TSV **157** and the TSV dual-use lead line openings **155a** and **155b** each contact with the single-sided electrode, but the present embodiment is not limited to such an example. In each of these configurations, the TSV **157** and the TSV dual-use lead openings **155a** and **155b** may be each configured to contact with the double-sided electrode. In a case where the TSV **157** and the TSV dual-use lead line openings **155a** and **155b** are each configured to contact with the double-sided electrode, the TSV **157** and the TSV dual-use lead line openings **155a** and **155b** each function as a via included in the electrode junction structures **159**.

(615) In addition, it is sufficient for the twin contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines provided in two of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** to each other in accordance with the direction in which the TSV **157** is formed. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

#### 4-17. Seventeenth Configuration Example

(616) FIGS. **22A** to **22M** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a seventeenth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **22A** to **22M**.

(617) A solid-state imaging device **18a** illustrated in FIG. **22A** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between three layers, the TSV **157b** of the twin contact type and the embedded type between two layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(618) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **22A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the front surface side of the second substrate **110B** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **22A**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(619) A solid-state imaging device **18b** illustrated in FIG. **22B** corresponds to the solid-state imaging device **18a** illustrated in FIG. **22A** in which the types of the wiring lines electrically

coupled by the TSVs **157a** and **157b** are changed. Specifically, in the configuration illustrated in FIG. **22B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In the configuration illustrated in FIG. **22B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(620) A solid-state imaging device **18c** illustrated in FIG. **22C** corresponds to the solid-state imaging device **18a** illustrated in FIG. **22A** in which the configuration electrically coupled by the TSVs **157a** and **157b** is changed. Specifically, in the configuration illustrated in FIG. **22C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, in the configuration illustrated in FIG. **22C**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(621) A solid-state imaging device **18d** illustrated in FIG. **22D** corresponds to the solid-state imaging device **18c** illustrated in FIG. **22C** in which the configuration of the multi-layered wiring layer **125** of the second substrate **110B** and the configuration of the multi-layered wiring layer **135** of the third substrate **110C** are changed. Specifically, in the configuration illustrated in FIG. **22C**, each of the multi-layered wiring layer **125** and the multi-layered wiring layer **135** is so configured as to allow the first metal wiring layer and the second metal wiring layer to coexist. However, in the configuration illustrated in FIG. **22D**, the multi-layered wiring layer **125** and the multi-layered wiring layer **135** each include only the first metal wiring layer. Further, in the configuration illustrated in FIG. **22D**, in accordance with a change in the configuration of the multi-layered wiring layer **125** of the second substrate **110B**, the types of the wiring line electrically coupled to the solid-state imaging device **18c** illustrated in FIG. **22C** by the TSV **157b** are also changed. Specifically, in the configuration illustrated in FIG. **22D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(622) A solid-state imaging device **18e** illustrated in FIG. **22E** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between three layers, the TSV **157b** of the twin contact type and the embedded type between two layers, the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153a** exposing the pad **151**), and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153b** exposing the pad **151**).

(623) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **22E**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the front surface side of the second substrate **110B** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second

substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **22E**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other by the two embedded pad structures.

(624) A solid-state imaging device **18f** illustrated in FIG. **22F** corresponds to the solid-state imaging device **18e** illustrated in FIG. **22E** in which the configuration electrically coupled by the TSVs **157a** and **157b** is changed. Specifically, in the configuration illustrated in FIG. **22F**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, in the configuration illustrated in FIG. **22F**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(625) A solid-state imaging device **18g** illustrated in FIG. **22G** corresponds to the solid-state imaging device **18b** illustrated in FIG. **22B** in which the TSV **157b** structure is changed. Specifically, in the configuration illustrated in FIG. **22G**, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **22G**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(626) A solid-state imaging device **18h** illustrated in FIG. **22H** corresponds to the solid-state imaging device **18b** illustrated in FIG. **22B** in which the embedded pad structure is changed. Specifically, in the configuration illustrated in FIG. **22H**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure.

(627) A solid-state imaging device **18i** illustrated in FIG. **22I** corresponds to the solid-state imaging device **18h** illustrated in FIG. **22H** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **22I**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(628) A solid-state imaging device **18j** illustrated in FIG. **22J** corresponds to the solid-state imaging device **18b** illustrated in FIG. **22B** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type

TSV **157a** to the non-embedded type TSV.

(629) A solid-state imaging device **18k** illustrated in FIG. **22K** corresponds to the solid-state imaging device **18g** illustrated in FIG. **22G** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(630) A solid-state imaging device **18l** illustrated in FIG. **22L** corresponds to the solid-state imaging device **18j** illustrated in FIG. **22J** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(631) A solid-state imaging device **18m** illustrated in FIG. **22M** corresponds to the solid-state imaging device **18k** illustrated in FIG. **22K** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(632) Note that, in each of the configurations illustrated in FIGS. **22A** to **22M**, the types of the wiring lines coupled by the twin contact type TSVs **157** between two layers and three layers are not limited. These TSVs **157** may be each coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(633) In each of the configurations illustrated in FIGS. **22E** and **22F**, the pad **151** is provided on each of the first substrate **110A** and the second substrate **110B** in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the TSVs **157a** and **157b** and the electrode junction structure **159**. Accordingly, the first substrate **110A** and the second substrate **110B** or the first substrate **110A** and the third substrate **110C** each provided with the signal lines as well as the power supply lines not electrically coupled to each other by the TSV **157a** or the TSV **157b** and the electrode junction structure **159** may be each provided with the pad **151** for electrically coupling the respective signal lines to each other and the respective power supply lines to each other. That is, in each of the configurations illustrated in FIGS. **22E** and **22F**, the pad **151** may be provided on each of the first substrate **110A** and the third substrate **110C** instead of the illustrated configuration example of the pad **151**.

(634) In addition, in each of the configurations illustrated in FIGS. **22A** to **22D** and FIGS. **22G** to **22I**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other by the TSV **157a**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the TSV **157b** and the electrode junction structure **159**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **22A** to **22D** and **22G** to **22I**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(635) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG.



22H, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. 22I, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(636) In each of the configurations illustrated in FIGS. 22C, 22D, and 22F, the TSV **157a** contacts with the single-sided electrode, but the present embodiment is not limited to such an example. In each of these configurations, the TSV **157a** may be configured to contact with the double-sided electrode. In a case where the TSV **157a** is configured to contact with the double-sided electrode, the TSV **157a** functions as a via included in the electrode junction structures **159**.

(637) In addition, it is sufficient for the twin contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines provided in two of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** to each other in accordance with the direction in which the TSV **157** is formed. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

#### 4-18. Eighteenth Configuration Example 18

(638) FIGS. 23A to 23K are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to an eighteenth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. 23A to 23K.

(639) A solid-state imaging device **19a** illustrated in FIG. 23A includes, as coupling structures, the TSVs **157a** and **157b** of the twin contact type and the embedded type between three layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(640) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. 23A, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines included in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. 23A, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(641) A solid-state imaging device **19b** illustrated in FIG. 23B corresponds to the solid-state imaging device **19a** illustrated in FIG. 23A in which the types of the wiring lines electrically coupled by the TSV **157a** are changed. Specifically, in the configuration illustrated in FIG. 23B, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-

layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**.

(642) A solid-state imaging device **19c** illustrated in FIG. **23C** corresponds to the solid-state imaging device **19b** illustrated in FIG. **23B** in which the configuration electrically coupled by the TSV **157a** is changed. Specifically, in the configuration illustrated in FIG. **23C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**.

(643) A solid-state imaging device **19d** illustrated in FIG. **23D** corresponds to the solid-state imaging device **19b** illustrated in FIG. **23B** in which the embedded pad structure is changed and the types of the wiring lines electrically coupled by the TSV **157b** are changed. Specifically, in the configuration illustrated in FIG. **23D**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure. In addition, in the configuration illustrated in FIG. **23D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(644) A solid-state imaging device **19e** illustrated in FIG. **23E** corresponds to the solid-state imaging device **19d** illustrated in FIG. **23D** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **23E**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(645) A solid-state imaging device **19f** illustrated in FIG. **23F** corresponds to the solid-state imaging device **19b** illustrated in FIG. **23B** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV. In addition, the solid-state imaging device **19f** illustrated in FIG. **23F** corresponds to the solid-state imaging device **19b** illustrated in FIG. **23B** in which the types of the wiring lines electrically coupled by the TSV **157b** are further changed. Specifically, in the configuration illustrated in FIG. **23F**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**.

(646) A solid-state imaging device **19g** illustrated in FIG. **23G** corresponds to the solid-state imaging device **19c** illustrated in FIG. **23C** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV. In addition, the solid-state imaging device **19g** illustrated in FIG. **23G** corresponds to the solid-state imaging device **19c** illustrated in FIG. **23C** in which the types of the wiring lines electrically coupled by the TSV **157b** are further changed. Specifically, in the configuration illustrated in FIG. **23G**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the

third substrate **110C** are electrically coupled to each other by the TSV **157**.

(647) A solid-state imaging device **19h** illustrated in FIG. **23H** corresponds to the solid-state imaging device **19f** illustrated in FIG. **23F** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(648) A solid-state imaging device **19i** illustrated in FIG. **23I** corresponds to the solid-state imaging device **19g** illustrated in FIG. **23G** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(649) A solid-state imaging device **19j** illustrated in FIG. **23J** includes, as coupling structures, the TSVs **157a** and **157b** of the twin contact type and the embedded type between three layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153** exposing the pad **151**).

(650) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **23J**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines included in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **23J**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(651) A solid-state imaging device **19k** illustrated in FIG. **23K** corresponds to the solid-state imaging device **19j** illustrated in FIG. **23J** in which the configuration electrically coupled by the TSV **157a** is changed. Specifically, in the configuration illustrated in FIG. **23K**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**.

(652) Note that, in each of the configurations illustrated in FIGS. **23A** to **23K**, the types of the wiring lines coupled by the twin contact type TSV **157** between three layers are not limited. The TSV **157** may be coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(653) In each of the configurations illustrated in FIGS. **23A** to **23E**, **23J**, and **23K**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines

provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other by the TSV **157b**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **23A** to **23E**, **23J**, and **23K**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(654) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **23D**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **23E**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(655) In each of the configurations illustrated in FIG. **23C**, FIG. **23G**, FIG. **23I**, and FIG. **23K**, the TSV **157a** and the TSV dual-use lead line openings **155a** and **155b** each contact with the single-sided electrode, but the present embodiment is not limited to such an example. In each of these configurations, the TSV **157a** and the TSV dual-use lead openings **155a** and **155b** may be configured to contact with the double-sided electrode. In a case where the TSV **157a** and the TSV dual-use lead line openings **155a** and **155b** are each configured to contact with the double-sided electrode, the TSV **157a** and the TSV dual-use lead line openings **155a** and **155b** each function as a via included in the electrode junction structures **159**.

(656) In addition, it is sufficient for the twin contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines provided in two of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** to each other in accordance with the direction in which the TSV **157** is formed. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

#### 4-19. Nineteenth Configuration Example

(657) FIGS. **24A** to **24M** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a nineteenth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **24A** to **24M**.

(658) A solid-state imaging device **20a** illustrated in FIG. **24A** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between three layers, the TSV **157b** of the shared contact type and the embedded type between two layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(659) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **24A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the front surface side of the second substrate **110B** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the

second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **24A**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(660) A solid-state imaging device **20b** illustrated in FIG. **24B** corresponds to the solid-state imaging device **20a** illustrated in FIG. **24A** in which the types of the wiring lines electrically coupled by the TSVs **157a** and **157b** are changed. Specifically, in the configuration illustrated in FIG. **24B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, in the configuration illustrated in FIG. **24B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(661) A solid-state imaging device **20c** illustrated in FIG. **24C** corresponds to the solid-state imaging device **20a** illustrated in FIG. **24A** in which the configuration electrically coupled by the TSVs **157a** and **157b** is changed. Specifically, in the configuration illustrated in FIG. **24C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In the configuration illustrated in FIG. **24C**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(662) A solid-state imaging device **20d** illustrated in FIG. **24D** corresponds to the solid-state imaging device **20c** illustrated in FIG. **24C** in which the configuration of the multi-layered wiring layer **125** of the second substrate **110B** and the configuration of the multi-layered wiring layer **135** of the third substrate **110C** are changed. Specifically, in the configuration illustrated in FIG. **24C**, each of the multi-layered wiring layer **125** and the multi-layered wiring layer **135** is so configured as to allow the first metal wiring layer and the second metal wiring layer to coexist. However, in the configuration illustrated in FIG. **24D**, the multi-layered wiring layer **125** and the multi-layered wiring layer **135** each include only the first metal wiring layer. Further, in the configuration illustrated in FIG. **24D**, in accordance with the change in the configuration of the multi-layered wiring layer **125** of the second substrate **110B**, the types of the wiring lines electrically coupled to the solid-state imaging device **20c** illustrated in FIG. **24C** by the TSV **157b** are also changed. Specifically, in the configuration illustrated in FIG. **24D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(663) A solid-state imaging device **20e** illustrated in FIG. **24E** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between three layers, the TSV **157b** of the shared contact type and the embedded type between two layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153a** exposing the pad **151**), the embedded pad

structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153b** exposing the pad **151**).

(664) The TSV **157b** is formed from the front surface side of the second substrate **110B** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **24E**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(665) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **24E**, one via of the TSV **157a** is in contact with the upper end of the TSV **157b**, and the other via is in contact with the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C**. That is, the TSV **157a** is so formed as to electrically couple the TSV **157b** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** to each other. Further, the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C**, the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** electrically coupled by the TSV **157b**, and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled together by the TSV **157a**.

(666) In addition, the respective signal lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other by the two embedded pad structures.

(667) A solid-state imaging device **20f** illustrated in FIG. **24F** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between three layers, the TSV **157b** of the shared contact type and the embedded type between two layers, the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153a** exposing the pad **151**), and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153b** exposing the pad **151**).

(668) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **24F**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the front surface side of the second substrate **110B** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **24F**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the first substrate **110A** and the second substrate

**110B** may be electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the second substrate **110B** may be electrically coupled to each other by the two embedded pad structures.

(669) A solid-state imaging device **20g** illustrated in FIG. **24G** corresponds to the solid-state imaging device **20a** illustrated in FIG. **24A** in which the TSV **157b** structure is changed.

Specifically, in the configuration illustrated in FIG. **24G**, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **24G**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(670) A solid-state imaging device **20h** illustrated in FIG. **24H** corresponds to the solid-state imaging device **20b** illustrated in FIG. **24B** in which the embedded pad structure is changed.

Specifically, in the configuration illustrated in FIG. **24H**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure.

(671) A solid-state imaging device **20i** illustrated in FIG. **24I** corresponds to the solid-state imaging device **20h** illustrated in FIG. **24H** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **24I**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(672) A solid-state imaging device **20j** illustrated in FIG. **24J** corresponds to the solid-state imaging device **20b** illustrated in FIG. **24B** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV.

(673) A solid-state imaging device **20k** illustrated in FIG. **24K** corresponds to the solid-state imaging device **20j** illustrated in FIG. **24J** in which the TSV **157** structure is changed. Specifically, in the configuration illustrated in FIG. **24K**, the TSV **157** is formed from the back surface side of the third substrate **110C** toward the second substrate **110B**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **24K**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**.

(674) A solid-state imaging device **20l** illustrated in FIG. **24L** corresponds to the solid-state imaging device **20j** illustrated in FIG. **24J** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(675) A solid-state imaging device **20m** illustrated in FIG. **24M** corresponds to the solid-state imaging device **20k** illustrated in FIG. **24K** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(676) Note that, in each of the configurations illustrated in FIGS. **24A** to **24M**, the types of the wiring lines coupled by the twin contact type TSV **157** between three layers and the shared contact type TSV **157** between two layers are not limited. These TSVs **157** may be each coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(677) In addition, in each of the configurations illustrated in FIGS. **24E** and **24F**, the pad **151** is provided on each of the first substrate **110A** and the second substrate **110B** in the illustrated example, but the present embodiment is not limited to such an example. In each of these configurations, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the TSVs **157a** and **157b** and the electrode junction structure **159**. Accordingly, the first substrate **110A** and the second substrate **110B** or the first substrate **110A** and the third substrate **110C** each provided with the signal lines as well as the power supply lines not electrically coupled to each other by the TSV **157a** or the TSV **157b** and the electrode junction structure **159** may be each provided with the pad **151** for electrically coupling the respective signal lines to each other and the respective power supply lines to each other. That is, in each of the configurations illustrated in FIGS. **24E** and **24F**, the pad **151** may be provided on each of the first substrate **110A** and the third substrate **110C** instead of the illustrated configuration example of the pad **151**.

(678) In each of the configurations illustrated in FIGS. **24A** to **24D** and FIGS. **24G** to **24I**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other by the TSV **157a**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the TSV **157b** and the electrode junction structure **159**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **24A** to **24D** and **24G** to **24I**, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(679) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. **24H**, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. **24I**, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(680) In addition, in each of the configurations illustrated in FIGS. **24C**, **24D**, **24E**, and **24F**, the TSVs **157a** and **157b** each contact with the single-sided electrode, but the present embodiment is not limited to such an example. In each of these configurations, the TSVs **157a** and **157b** may be each configured to contact with the double-sided electrode. In a case where the TSVs **157a** and **157b** are each configured to contact with the double-sided electrode, the TSVs **157a** and **157b** each function as a via included in the electrode junction structures **159**.

(681) In addition, it is sufficient for the twin contact type TSV **157** between three layers to



electrically couple the respective signal lines as well as the respective power supply lines provided in two of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** to each other in accordance with the direction in which the TSV **157** is formed. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

#### 4-20. Twentieth Configuration Example

(682) FIGS. **25A** to **25K** are each a vertical cross-sectional view of a schematic configuration of a solid-state imaging device according to a twentieth configuration example of the present embodiment. The solid-state imaging device according to the present embodiment may have each of the configurations illustrated in FIGS. **25A** to **25K**.

(683) A solid-state imaging device **21a** illustrated in FIG. **25A** includes, as coupling structures, the TSV **157a** of the twin contact type and the embedded type between three layers, the TSV **157b** of the shared contact type and the embedded type between three layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the first substrate **110A** (i.e., the pad **151** provided in the multi-layered wiring layer **105** of the first substrate **110A** and the pad opening **153** exposing the pad **151**).

(684) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **25A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A** and the third substrate **110C** to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **25A**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(685) A solid-state imaging device **21b** illustrated in FIG. **25B** corresponds to the solid-state imaging device **21a** illustrated in FIG. **25A** in which the types of the wiring lines electrically coupled by the TSV **157a** are changed. Specifically, in the configuration illustrated in FIG. **25B**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**.

(686) A solid-state imaging device **21c** illustrated in FIG. **25C** corresponds to the solid-state imaging device **21b** illustrated in FIG. **25B** in which the configuration electrically coupled by the TSV **157a** is changed. Specifically, in the configuration illustrated in FIG. **25C**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**.

(687) A solid-state imaging device **21d** illustrated in FIG. **25D** corresponds to the solid-state imaging device **21b** illustrated in FIG. **25B** in which the embedded pad structure is changed and the

types of the wiring lines electrically coupled by the TSV **157b** are changed. Specifically, in the configuration illustrated in FIG. **25D**, the non-embedded type lead-out pad structure for the second substrate **110B** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **125** of the second substrate **110B** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the embedded pad structure. In addition, in the configuration illustrated in FIG. **25D**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157b**.

(688) A solid-state imaging device **21e** illustrated in FIG. **25E** corresponds to the solid-state imaging device **21d** illustrated in FIG. **25D** in which the configuration of the lead-out pad structure is changed. Specifically, in the configuration illustrated in FIG. **25E**, the embedded type lead-out pad structure for the third substrate **110C** (i.e., the lead line opening **155** for the predetermined wiring line in the multi-layered wiring layer **135** of the third substrate **110C** and the pad **151** formed by being embedded in the insulating film **109** on the surface on the back surface side of the first substrate **110A**) is provided instead of the non-embedded type lead-out pad structure for the second substrate **110B**.

(689) A solid-state imaging device **21f** illustrated in FIG. **25F** corresponds to the solid-state imaging device **21b** illustrated in FIG. **25B** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV. In addition, the solid-state imaging device **21f** illustrated in FIG. **25F** corresponds to the solid-state imaging device **21b** illustrated in FIG. **25B** in which the types of the wiring lines electrically coupled by the TSV **157b** are further changed. Specifically, in the configuration illustrated in FIG. **25F**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**.

(690) A solid-state imaging device **21g** illustrated in FIG. **25G** corresponds to the solid-state imaging device **21c** illustrated in FIG. **25C** in which the non-embedded type lead-out pad structure using the TSV dual-use lead line openings **155a** and **155b** (i.e., the TSV dual-use lead line openings **155a** and **155b** and the pad **151** on the surface on the back surface side of the first substrate **110A**) is provided instead of the TSV **157a** and the embedded pad structure by changing the embedded type TSV **157a** to the non-embedded type TSV. In addition, the solid-state imaging device **21g** illustrated in FIG. **25G** corresponds to the solid-state imaging device **21c** illustrated in FIG. **25C** in which the types of the wiring lines electrically coupled by the TSV **157** are further changed. Specifically, in the configuration illustrated in FIG. **25G**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157**.

(691) A solid-state imaging device **21h** illustrated in FIG. **25H** corresponds to the solid-state imaging device **21f** illustrated in FIG. **25F** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(692) A solid-state imaging device **21i** illustrated in FIG. **25I** corresponds to the solid-state imaging device **21g** illustrated in FIG. **25G** in which the non-embedded type lead-out pad structure of the TSV dual-use lead line openings **155a** and **155b** is changed to the embedded type lead-out pad structure.

(693) A solid-state imaging device **21j** illustrated in FIG. **25J** includes, as coupling structures, the

TSV **157a** of the twin contact type and the embedded type between three layers, the TSV **157b** of the shared contact type and the embedded type between three layers, the electrode junction structure **159** provided between the second substrate **110B** and the third substrate **110C**, and the embedded pad structure for the second substrate **110B** (i.e., the pad **151** provided in the multi-layered wiring layer **125** of the second substrate **110B** and the pad opening **153** exposing the pad **151**).

(694) The TSV **157a** is formed from the back surface side of the first substrate **110A** toward the third substrate **110C**, and is so provided as to electrically couple the respective signal lines provided in the second substrate **110B** and the third substrate **110C** to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** to each other. In the configuration illustrated in FIG. **25J**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**. In addition, the TSV **157b** is formed from the back surface side of the third substrate **110C** toward the first substrate **110A**, and is so provided as to electrically couple the respective signal lines provided in the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** together and the respective power supply lines included in the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** together. In the configuration illustrated in FIG. **25J**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **105** of the first substrate **110A**, the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B**, and the predetermined wiring line of the first metal wiring layer in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled together by the TSV **157b**. In addition, the respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**.

(695) A solid-state imaging device **21k** illustrated in FIG. **25K** corresponds to the solid-state imaging device **21j** illustrated in FIG. **25J** in which the configuration electrically coupled by the TSV **157a** is changed. Specifically, in the configuration illustrated in FIG. **25K**, the predetermined wiring line of the second metal wiring layer in the multi-layered wiring layer **125** of the second substrate **110B** and the single-sided electrode in the multi-layered wiring layer **135** of the third substrate **110C** are electrically coupled to each other by the TSV **157a**.

(696) Note that, in each of the configurations illustrated in FIGS. **25A** to **25K**, the types of the wiring lines coupled by the twin contact type TSV **157** between three layers and the shared contact type TSV **157** between three layers are not limited. These TSVs **157** may be each coupled to the predetermined wiring line of the first metal wiring layer or may be coupled to the predetermined wiring line of the second metal wiring layer. In addition, each of the multi-layered wiring layers **105**, **125**, and **135** may include only the first metal wiring layer, may include only the second metal wiring layer, or may include both of them so as to coexist.

(697) In addition, in each of the configurations illustrated in FIGS. **25A** to **25E**, **25J**, and **25K**, the substrate on which the pad **151** is provided is not limited to the illustrated example. In each of these configurations, the respective signal lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the first substrate **110A** and the third substrate **110C** are electrically coupled to each other by the TSV **157b**. The respective signal lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other and the respective power supply lines provided in the second substrate **110B** and the third substrate **110C** are electrically coupled to each other by the electrode junction structure **159**. Accordingly, the pad **151** as the coupling structure may not be provided. Thus, for example, in each of the configurations illustrated in FIGS. **25A** to

25E, 25J, and 25K, the pad **151** may be provided on any of the substrates **110A**, **110B**, and **110C** to derive a desired signal.

(698) In a case where a lead-out pad structure is provided, the lead-out pad structure may be the non-embedded type or the embedded type. For example, in the configuration illustrated in FIG. 25D, the embedded type lead-out pad structure may be provided instead of the non-embedded type lead-out pad structure. Further, for example, in the configuration illustrated in FIG. 25E, the non-embedded type lead-out pad structure may be provided instead of the embedded type lead-out pad structure.

(699) In addition, in each of the configurations illustrated in FIGS. 25C, 25G, 25I, and 25K, the TSV **157a** and the TSV dual-use lead line openings **155a** and **155b** each contact with the single-sided electrode, but the present embodiment is not limited to such an example. In each of these configurations, the TSV **157a** and the TSV dual-use lead openings **155a** and **155b** may be each configured to contact with the double-sided electrode. In a case where the TSV **157a** and the TSV dual-use lead line openings **155a** and **155b** are each configured to contact with the double-sided electrode, the TSV **157a** and the TSV dual-use lead line openings **155a** and **155b** each function as a via included in the electrode junction structures **159**.

(700) In addition, it is sufficient for the twin contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines provided in two of the first substrate **110A**, the second substrate **110B**, and the third substrate **110C** to each other in accordance with the direction in which the TSV **157** is formed. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

(701) In addition, it is sufficient for the shared contact type TSV **157** between three layers to electrically couple the respective signal lines as well as the respective power supply lines included in at least two of the first substrate **110A**, the second substrate **110B**, or the third substrate **110C** to each other. The substrates provided with the respective signal lines as well as the respective power supply lines to be electrically coupled to each other by the TSV **157** may be optionally changed.

#### 4-21. Summary

(702) In the foregoing, some configuration examples of the solid-state imaging device according to the present embodiment have been described.

(703) Note that, in the second to fourth configuration examples, the seventh to tenth configuration examples, the twelfth to fourteenth configuration examples, and the seventeenth to twentieth configuration examples among the configuration examples described above, it is possible to form the TSV **157** to allow the upper end to be exposed on the back surface side of the third substrate **110C**. It is possible for the upper ends thus exposed of the TSV **157** to function as an electrode for electrically coupling the solid-state imaging device to the outside. For example, a solder bump or the like may be provided on the exposed upper end of the TSV **157** to electrically couple the solid-state imaging device and an external device to each other through the solder bump or the like.

(704) Further, in each of the configuration examples described above, when the pad **151** is provided on each of the substrates **110A**, **110B**, and **110C**, either the embedded pad structure or the lead-out pad structure may be applied. In addition, either the non-embedded type lead-out pad structure or the embedded type lead-out pad structure may be applied to the lead-out pad structure.

### 5. APPLICATION EXAMPLES

(705) (Application to Electronic Apparatus)

(706) Application examples of the solid-state imaging devices **1** to **21k** according to the present embodiment described above are described. Several examples of an electronic apparatus to which the solid-state imaging devices **1** to **21k** may be applied are described here.

(707) FIG. 26A is a diagram illustrating the appearance of a smartphone that is an example of the electronic apparatus to which the solid-state imaging devices **1** to **21k** according to the present embodiment may be applied. As illustrated in FIG. 26A, a smartphone **901** includes an operation

unit **903** that includes a button to receive an operation input made by a user, a display unit **905** that displays various kinds of information, and an imaging unit (not illustrated) that is provided in a housing and electronically shoots an image of an object to be observed. The imaging unit may include the solid-state imaging devices **1** to **21k**.

(708) Each of FIGS. **26B** and **26C** is a diagram illustrating the appearance of a digital camera that is another example of the electronic apparatus to which the solid-state imaging devices **1** to **21k** according to the present embodiment may be applied. FIG. **26B** illustrates the appearance of a digital camera **911** as viewed from the front (subject side), and FIG. **26C** illustrates the appearance of the digital camera **911** as viewed from the back. As illustrated in FIGS. **26B** and **26C**, the digital camera **911** includes a main body (camera body) **913**, an interchangeable lens unit **915**, a grip unit **917** that is grasped by a user at the time of shooting, a monitor **919** that displays various kinds of information, an EVF **921** that displays a through image observed by a user at the time of shooting, and an imaging unit (not illustrated) that is provided in a housing and electronically shoots an image of an object to be observed. The imaging unit may include the solid-state imaging devices **1** to **21k**.

(709) Several examples of the electronic apparatus to which the solid-state imaging devices **1** to **21k** according to the present embodiment may be applied have been described above. Note that the electronic apparatus to which the solid-state imaging devices **1** to **21k** may be applied is not limited to those exemplified above, but the solid-state imaging devices **1** to **21k** are applicable as imaging units mounted on any electronic apparatus such as a video camera, a spectacle-type wearable device, an HMD (Head Mounted Display), a tablet PC, or a game console.

(710) (Application to Another Structure of Solid-State Imaging Device)

(711) Note that the technology according to the present disclosure may be applied to the solid-state imaging device illustrated in FIG. **27A**. FIG. **27A** is a cross-sectional view of a configuration example of a solid-state imaging device to which the technology according to the present disclosure may be applied.

(712) In the solid-state imaging device, a PD (photodiode) **20019** receives incident light **20001** coming from the back surface (upper surface in the diagram) side of a semiconductor substrate **20018**. Above the PD **20019**, a planarization film **20013**, a CF (color filter) **20012**, and a microlens **20011** are provided. The incident light **20001** sequentially passing through the respective units is received by a light-receiving surface **20017**, and is subjected to photoelectric conversion.

(713) For example, in the PD **20019**, an n-type semiconductor region **20020** is formed as a charge accumulation region that accumulates charges (electrons). In the PD **20019**, the n-type semiconductor region **20020** is provided inside p-type semiconductor regions **20016** and **20041** of the semiconductor substrate **20018**. The front surface (lower surface) side of the semiconductor substrate **20018** of the n-type semiconductor region **20020** is provided with the p-type semiconductor region **20041** having higher impurity concentration than that of the back surface (upper surface) side. That is, the PD **20019** has an HAD (Hole-Accumulation Diode) structure, and the p-type semiconductor regions **20016** and **20041** are formed to suppress the generation of dark currents at the respective interfaces with the upper surface side and lower surface side of the n-type semiconductor region **20020**.

(714) A pixel separation unit **20030** that electrically separates a plurality of pixels **20010** from each other is provided inside the semiconductor substrate **20018**, and the PD **20019** is provided to a region defined by this pixel separation unit **20030**. In the diagram, in a case where the solid-state imaging device is viewed from the upper surface side, the pixel separation unit **20030** is formed in the shape of a grid to be interposed between the plurality of pixels **20010**, for example, and the PD **20019** is formed in a region defined by this pixel separation unit **20030**.

(715) In each PD **20019**, the anode is grounded. In the solid-state imaging device, signal charges (e.g., electrons) accumulated by the PD **20019** are read out through a transfer Tr (MOS FET) or the like that is not illustrated, and outputted as electric signals to a VSL (vertical signal line) that is not

illustrated.

(716) A wiring layer **20050** is provided to the front surface (lower surface) of the semiconductor substrate **20018** that is opposed to the back surface (upper surface) provided with the respective units such as a light-shielding film **20014**, the CF **20012**, and the microlens **20011**.

(717) The wiring layer **20050** includes a wiring line **20051** and an insulating layer **20052**. The wiring line **20051** is formed in the insulating layer **20052**, and electrically coupled to each element. The wiring layer **20050** is a so-called multi-layered wiring layer, and is formed by alternately stacking interlayer insulating films and the wiring lines **20051** a plurality of times. The interlayer insulating films are included in the insulating layer **20052**. Here, as the wiring lines **20051**, wiring lines to a Tr such as the transfer Tr for reading out charges from the PD **20019**, and respective wiring lines such as the VSL are stacked with the insulating layer **20052** interposed therebetween.

(718) The wiring layer **20050** is provided with a support substrate **20061** on the surface opposite to the side on which the PD **20019** is provided. For example, a substrate including a silicon semiconductor and having a thickness of several hundreds of  $\mu\text{m}$  is provided as the support substrate **20061**.

(719) The light-shielding film **20014** is provided to the back surface (upper surface in the diagram) side of the semiconductor substrate **20018**.

(720) The light-shielding film **20014** is configured to block a portion of the incident light **20001** from above the semiconductor substrate **20018** toward the back surface of the semiconductor substrate **20018**.

(721) The light-shielding film **20014** is provided above the pixel separation unit **20030** provided inside the semiconductor substrate **20018**. Here, the light-shielding film **20014** is provided to protrude in the shape of a projection with the insulating film **20015** such as a silicon oxide film interposed between the light-shielding film **20014** and the back surface (upper surface) of the semiconductor substrate **20018**. In contrast, to make the incident light **20001** enter the PD **20019**, the light-shielding film **20014** is not provided, but there is an opening above the PD **20019** provided inside the semiconductor substrate **20018**.

(722) That is, in a case where the solid-state imaging device is viewed from the upper surface side in the diagram, the light-shielding film **20014** has a grid shape in a plan view, and an opening through which the incident light **20001** passes to the light-receiving surface **20017** is formed.

(723) The light-shielding film **20014** includes a light-shielding material that blocks light. For example, titanium (Ti) films and tungsten (W) films are sequentially stacked to form the light-shielding film **20014**. In addition, it is possible to form the light-shielding film **20014** by sequentially stacking, for example, titanium nitride (TiN) films and tungsten (W) films.

(724) The light-shielding film **20014** is covered with the planarization film **20013**. The planarization film **20013** is formed using an insulating material that transmits light.

(725) The pixel separation unit **20030** includes a groove **20031**, a fixed-charge film **20032**, and an insulating film **20033**.

(726) The fixed-charge film **20032** is formed on the back surface (upper surface) side of the semiconductor substrate **20018** to cover the groove **20031** that defines the space between the plurality of pixels **20010**.

(727) Specifically, the fixed-charge film **20032** is provided to cover the inner surface of the groove **20031** formed on the back surface (upper surface) side of the semiconductor substrate **20018** with a predetermined thickness. The insulating film **20033** is then provided to be embedded in (loaded into) the inside of the groove **20031** covered with the fixed-charge film **20032**.

(728) Here, the fixed-charge film **20032** is formed using a high dielectric material having a negative fixed charge to form a positive-charge (hole) accumulation region at the interface with the semiconductor substrate **20018** and suppress the generation of dark currents. The fixed-charge film **20032** is formed to have a negative fixed charge. This causes the negative fixed charge to apply an electric field to the interface with the semiconductor substrate **20018**, and forms a positive-charge

(hole) accumulation region.

(729) It is possible to form the fixed-charge film **20032** by using, for example, a hafnium oxide film (HfO<sub>2</sub> film). In addition, it is possible to form the fixed-charge film **20032** to cause the fixed-charge film **20032** to additionally include at least one of oxides of hafnium, zirconium, aluminum, tantalum, titanium, magnesium, yttrium, lanthanide elements, or the like, for example.

(730) In addition, the technology according to the present disclosure may be applied to the solid-state imaging device illustrated in FIG. 27B. FIG. 27B illustrates a schematic configuration of a solid-state imaging device to which the technology according to the present disclosure may be applied.

(731) A solid-state imaging device **30001** includes an imaging unit (so-called pixel unit) **30003** in which a plurality of pixels **30002** is regularly arranged two-dimensionally, and peripheral circuits, that is, a vertical driving unit **30004**, a horizontal transfer unit **30005**, and an output unit **30006** disposed around the imaging unit **30003**. The pixels **30002** each include a photodiode **30021** that is one photoelectric conversion element, and a plurality of pixel transistors (MOS transistors) Tr1, Tr2, Tr3, and Tr4.

(732) The photodiode **30021** has a region in which signal charges photoelectrically converted by using incoming light and generated by the photoelectric conversion are accumulated. In this example, the plurality of pixel transistors includes the four MOS transistors of a transfer transistor Tr1, a reset transistor Tr2, an amplifying transistor Tr3, and a selection transistor Tr4. The transfer transistor Tr1 is a transistor that reads out the signal charges accumulated in the photodiode **30021** into a floating diffusion (FD) region **30022** described below. The reset transistor Tr2 is a transistor for setting a prescribed value as the electric potential of the FD region **30022**. The amplifying transistor Tr3 is a transistor for electrically amplifying the signal charges read out to the FD region **30022**. The selection transistor Tr4 is a transistor for selecting one row of pixels and reading out a pixel signal to the vertical signal line **30008**.

(733) Note that, although not illustrated, it is also possible to include the three transistors excluding the selection transistor Tr4 and the photodiode PD in a pixel.

(734) In the circuit configuration of the pixel **30002**, the source of the transfer transistor Tr1 is coupled to the photodiode **30021**, and the drain thereof is coupled to the source of the reset transistor Tr2. The FD region **30022** (corresponding to the drain region of the transfer transistor and the source region of the reset transistor) serving as a charge-to-voltage conversion means between the transfer transistor Tr1 and the reset transistor Tr2 is coupled to the gate of the amplifying transistor Tr3. The source of the amplifying transistor Tr3 is coupled to the drain of the selection transistor Tr4. The drain of the reset transistor Tr2 and the drain of the amplifying transistor Tr3 are coupled to a power supply voltage supplying unit. In addition, the source of the selection transistor Tr4 is coupled to the vertical signal line **30008**.

(735) Row reset signals  $\phi_{RST}$  commonly applied to the gates of the reset transistors Tr2 of the pixels arranged in one row, row transfer signals  $\phi_{TRG}$  commonly applied in the same manner to the gates of the transfer transistors Tr1 of the pixels in one row, and row select signals  $\phi_{SEL}$  commonly applied in the same manner to the gates of the selection transistors Tr4 in one row are each supplied from the vertical driving unit **30004**.

(736) The horizontal transfer unit **30005** includes an amplifier or analog/digital converter (ADC) coupled to the vertical signal line **30008** of each column, which is, in this example, an analog/digital converter **30009**, a column selection circuit (switch means) **30007**, and a horizontal transfer line (e.g., bus wiring including the same number of wiring lines as the number of data bit lines) **30010**. The output unit **30006** includes an amplifier or an analog/digital converter and/or a signal processing circuit, which is, in this example, a signal processing circuit **30011** that processes an output from the horizontal transfer line **30010**, and an output buffer **30012**.

(737) In this solid-state imaging device **30001**, the signals of the pixels **30002** in each row are subjected to analog/digital conversion by each analog/digital converter **30009**, read out through the

sequentially selected column selection circuit **30007** into horizontal transfer lines **30010**, and horizontally transferred sequentially. The image data read out to the horizontal transfer line **30010** is outputted by the output buffer **30012** through the signal processing circuit **30011**.

(738) As the general operation of the pixel **3002**, the gate of the transfer transistor Tr1 and the gate of the reset transistor Tr2 are first turned on to empty all the charges in the photodiode **30021**. The gate of the transfer transistor Tr1 and the gate of the reset transistor Tr2 are then turned off to accumulate charges. Next, the gate of the reset transistor Tr2 is turned on immediately before the charges of the photodiode **30021** are read out, and the electric potential of the FD region **30022** is reset. Afterwards, the gate of the reset transistor Tr2 is turned off, and the gate of the transfer transistor Tr1 is turned on to transfer the charges from the photodiodes **30021** to the FD region **30022**. The amplifying transistor Tr3 electrically amplifies signal charges in response to the application of the charges to the gate. Meanwhile, only the selection transistor Tr4 in a pixel to be read is turned on at the time of FD resetting immediately before the reading, and an image signal, subjected to charge-to-voltage conversion, from the amplifying transistor Tr3 in the pixel is read out to the vertical signal line **30008**.

(739) Other structural examples of a solid-state imaging device to which the technology according to the present disclosure may be applied have been described above.

(740) (Example of Application to Camera)

(741) The solid-state imaging device described above is applicable to an electronic apparatus such as a camera system such as a digital camera or a video camera, a mobile phone having an imaging function, or another device having an imaging function, for example. As a configuration example of the electronic apparatus, the following describes a camera as an example. FIG. 27C is an explanatory diagram illustrating a configuration example of a video camera to which the technology according to the present disclosure may be applied.

(742) A camera **10000** in this example includes a solid-state imaging device **10001**, an optical system **10002** that guides incident light to a light-receiving sensor unit of the solid-state imaging device **10001**, a shutter device **10003** provided between the solid-state imaging device **10001** and the optical system **10002**, and a drive circuit **10004** that drives the solid-state imaging device **10001**. Further, the camera **10000** includes a signal processing circuit **10005** that processes an output signal of the solid-state imaging device **10001**.

(743) The optical system (optical lenses) **10002** forms an image of image light (incident light) from a subject on an imaging surface (not illustrated) of the solid-state imaging device **10001**. This causes signal charges to be accumulated in the solid-state imaging device **10001** for a predetermined period. Note that the optical system **10002** may include an optical lens group including a plurality of optical lenses. In addition, the shutter device **10003** controls a light irradiating period and a light shielding period of incident light on the solid-state imaging device **10001**.

(744) The drive circuit **10004** supplies drive signals to the solid-state imaging device **10001** and the shutter device **10003**. The drive circuit **10004** then controls the operation of the solid-state imaging device **10001**, and output signals to the signal processing circuit **10005** and the shutter operation of the shutter device **10003** on the basis of the supplied drive signals. That is, in this example, the operation of transferring signals from the solid-state imaging device **10001** to the signal processing circuit **10005** is performed on the basis of drive signals (timing signals) supplied from the drive circuit **10004**.

(745) The signal processing circuit **10005** performs various kinds of signal processing on the signals transferred from the solid-state imaging device **10001**. The signals (AV-SIGNAL) subjected to the various kinds of signal processing are stored in a storage medium (not illustrated) such as a memory, or outputted to a monitor (not illustrated).

(746) An example of the camera to which the technology according to the present disclosure may be applied has been described above.



(747) (Example of Application to Endoscopic Surgery System)

(748) For example, the technology according to the present disclosure may be applied to an endoscopic surgery system.

(749) FIG. 27D is a view depicting an example of a schematic configuration of an endoscopic surgery system to which the technology according to an embodiment of the present disclosure (present technology) can be applied.

(750) In FIG. 27D, a state is illustrated in which a surgeon (medical doctor) **11131** is using an endoscopic surgery system **11000** to perform surgery for a patient **11132** on a patient bed **11133**. As depicted, the endoscopic surgery system **11000** includes an endoscope **11100**, other surgical tools **11110** such as a pneumoperitoneum tube **11111** and an energy device **11112**, a supporting arm apparatus **11120** which supports the endoscope **11100** thereon, and a cart **11200** on which various apparatus for endoscopic surgery are mounted.

(751) The endoscope **11100** includes a lens barrel **11101** having a region of a predetermined length from a distal end thereof to be inserted into a body cavity of the patient **11132**, and a camera head **11102** connected to a proximal end of the lens barrel **11101**. In the example depicted, the endoscope **11100** is depicted which includes as a rigid endoscope having the lens barrel **11101** of the hard type. However, the endoscope **11100** may otherwise be included as a flexible endoscope having the lens barrel **11101** of the flexible type.

(752) The lens barrel **11101** has, at a distal end thereof, an opening in which an objective lens is fitted. A light source apparatus **11203** is connected to the endoscope **11100** such that light generated by the light source apparatus **11203** is introduced to a distal end of the lens barrel **11101** by a light guide extending in the inside of the lens barrel **11101** and is irradiated toward an observation target in a body cavity of the patient **11132** through the objective lens. It is to be noted that the endoscope **11100** may be a forward-viewing endoscope or may be an oblique-viewing endoscope or a side-viewing endoscope.

(753) An optical system and an image pickup element are provided in the inside of the camera head **11102** such that reflected light (observation light) from the observation target is condensed on the image pickup element by the optical system. The observation light is photo-electrically converted by the image pickup element to generate an electric signal corresponding to the observation light, namely, an image signal corresponding to an observation image. The image signal is transmitted as RAW data to a CCU **11201**.

(754) The CCU **11201** includes a central processing unit (CPU), a graphics processing unit (GPU) or the like and integrally controls operation of the endoscope **11100** and a display apparatus **11202**. Further, the CCU **11201** receives an image signal from the camera head **11102** and performs, for the image signal, various image processes for displaying an image based on the image signal such as, for example, a development process (demosaic process).

(755) The display apparatus **11202** displays thereon an image based on an image signal, for which the image processes have been performed by the CCU **11201**, under the control of the CCU **11201**.

(756) The light source apparatus **11203** includes a light source such as, for example, a light emitting diode (LED) and supplies irradiation light upon imaging of a surgical region to the endoscope **11100**.

(757) An inputting apparatus **11204** is an input interface for the endoscopic surgery system **11000**. A user can perform inputting of various kinds of information or instruction inputting to the endoscopic surgery system **11000** through the inputting apparatus **11204**. For example, the user would input an instruction or a like to change an image pickup condition (type of irradiation light, magnification, focal distance or the like) by the endoscope **11100**.

(758) A treatment tool controlling apparatus **11205** controls driving of the energy device **11112** for cautery or incision of a tissue, sealing of a blood vessel or the like. A pneumoperitoneum apparatus **11206** feeds gas into a body cavity of the patient **11132** through the pneumoperitoneum tube **11111** to inflate the body cavity in order to secure the field of view of the endoscope **11100** and secure the

working space for the surgeon. A recorder **11207** is an apparatus capable of recording various kinds of information relating to surgery. A printer **11208** is an apparatus capable of printing various kinds of information relating to surgery in various forms such as a text, an image or a graph.

(759) It is to be noted that the light source apparatus **11203** which supplies irradiation light when a surgical region is to be imaged to the endoscope **11100** may include a white light source which includes, for example, an LED, a laser light source or a combination of them. Where a white light source includes a combination of red, green, and blue (RGB) laser light sources, since the output intensity and the output timing can be controlled with a high degree of accuracy for each color (each wavelength), adjustment of the white balance of a picked up image can be performed by the light source apparatus **11203**. Further, in this case, if laser beams from the respective RGB laser light sources are irradiated time-divisionally on an observation target and driving of the image pickup elements of the camera head **11102** are controlled in synchronism with the irradiation timings. Then images individually corresponding to the R, G and B colors can be also picked up time-divisionally. According to this method, a color image can be obtained even if color filters are not provided for the image pickup element.

(760) Further, the light source apparatus **11203** may be controlled such that the intensity of light to be outputted is changed for each predetermined time. By controlling driving of the image pickup element of the camera head **11102** in synchronism with the timing of the change of the intensity of light to acquire images time-divisionally and synthesizing the images, an image of a high dynamic range free from underexposed blocked up shadows and overexposed highlights can be created.

(761) Further, the light source apparatus **11203** may be configured to supply light of a predetermined wavelength band ready for special light observation. In special light observation, for example, by utilizing the wavelength dependency of absorption of light in a body tissue to irradiate light of a narrow band in comparison with irradiation light upon ordinary observation (namely, white light), narrow band observation (narrow band imaging) of imaging a predetermined tissue such as a blood vessel of a superficial portion of the mucous membrane or the like in a high contrast is performed. Alternatively, in special light observation, fluorescent observation for obtaining an image from fluorescent light generated by irradiation of excitation light may be performed. In fluorescent observation, it is possible to perform observation of fluorescent light from a body tissue by irradiating excitation light on the body tissue (autofluorescence observation) or to obtain a fluorescent light image by locally injecting a reagent such as indocyanine green (ICG) into a body tissue and irradiating excitation light corresponding to a fluorescent light wavelength of the reagent upon the body tissue. The light source apparatus **11203** can be configured to supply such narrow-band light and/or excitation light suitable for special light observation as described above.

(762) FIG. 27E is a block diagram depicting an example of a functional configuration of the camera head **11102** and the CCU **11201** depicted in FIG. 27D.

(763) The camera head **11102** includes a lens unit **11401**, an image pickup unit **11402**, a driving unit **11403**, a communication unit **11404** and a camera head controlling unit **11405**. The CCU **11201** includes a communication unit **11411**, an image processing unit **11412** and a control unit **11413**. The camera head **11102** and the CCU **11201** are connected for communication to each other by a transmission cable **11400**.

(764) The lens unit **11401** is an optical system, provided at a connecting location to the lens barrel **11101**. Observation light taken in from a distal end of the lens barrel **11101** is guided to the camera head **11102** and introduced into the lens unit **11401**. The lens unit **11401** includes a combination of a plurality of lenses including a zoom lens and a focusing lens.

(765) The number of image pickup elements which is included by the image pickup unit **11402** may be one (single-plate type) or a plural number (multi-plate type). Where the image pickup unit **11402** is configured as that of the multi-plate type, for example, image signals corresponding to respective R, G and B are generated by the image pickup elements, and the image signals may be

synthesized to obtain a color image. The image pickup unit **11402** may also be configured so as to have a pair of image pickup elements for acquiring respective image signals for the right eye and the left eye ready for three dimensional (3D) display. If 3D display is performed, then the depth of a living body tissue in a surgical region can be comprehended more accurately by the surgeon **11131**. It is to be noted that, where the image pickup unit **11402** is configured as that of stereoscopic type, a plurality of systems of lens units **11401** are provided corresponding to the individual image pickup elements.

(766) Further, the image pickup unit **11402** may not necessarily be provided on the camera head **11102**. For example, the image pickup unit **11402** may be provided immediately behind the objective lens in the inside of the lens barrel **11101**.

(767) The driving unit **11403** includes an actuator and moves the zoom lens and the focusing lens of the lens unit **11401** by a predetermined distance along an optical axis under the control of the camera head controlling unit **11405**. Consequently, the magnification and the focal point of a picked up image by the image pickup unit **11402** can be adjusted suitably.

(768) The communication unit **11404** includes a communication apparatus for transmitting and receiving various kinds of information to and from the CCU **11201**. The communication unit **11404** transmits an image signal acquired from the image pickup unit **11402** as RAW data to the CCU **11201** through the transmission cable **11400**.

(769) In addition, the communication unit **11404** receives a control signal for controlling driving of the camera head **11102** from the CCU **11201** and supplies the control signal to the camera head controlling unit **11405**. The control signal includes information relating to image pickup conditions such as, for example, information that a frame rate of a picked up image is designated, information that an exposure value upon image picking up is designated and/or information that a magnification and a focal point of a picked up image are designated.

(770) It is to be noted that the image pickup conditions such as the frame rate, exposure value, magnification or focal point may be designated by the user or may be set automatically by the control unit **11413** of the CCU **11201** on the basis of an acquired image signal. In the latter case, an auto exposure (AE) function, an auto focus (AF) function and an auto white balance (AWB) function are incorporated in the endoscope **11100**.

(771) The camera head controlling unit **11405** controls driving of the camera head **11102** on the basis of a control signal from the CCU **11201** received through the communication unit **11404**.

(772) The communication unit **11411** includes a communication apparatus for transmitting and receiving various kinds of information to and from the camera head **11102**. The communication unit **11411** receives an image signal transmitted thereto from the camera head **11102** through the transmission cable **11400**.

(773) Further, the communication unit **11411** transmits a control signal for controlling driving of the camera head **11102** to the camera head **11102**. The image signal and the control signal can be transmitted by electrical communication, optical communication or the like.

(774) The image processing unit **11412** performs various image processes for an image signal in the form of RAW data transmitted thereto from the camera head **11102**.

(775) The control unit **11413** performs various kinds of control relating to image picking up of a surgical region or the like by the endoscope **11100** and display of a picked up image obtained by image picking up of the surgical region or the like. For example, the control unit **11413** creates a control signal for controlling driving of the camera head **11102**.

(776) Further, the control unit **11413** controls, on the basis of an image signal for which image processes have been performed by the image processing unit **11412**, the display apparatus **11202** to display a picked up image in which the surgical region or the like is imaged. Thereupon, the control unit **11413** may recognize various objects in the picked up image using various image recognition technologies. For example, the control unit **11413** can recognize a surgical tool such as forceps, a particular living body region, bleeding, mist when the energy device **11112** is used and so forth by

detecting the shape, color and so forth of edges of objects included in a picked up image. The control unit **11413** may cause, when it controls the display apparatus **11202** to display a picked up image, various kinds of surgery supporting information to be displayed in an overlapping manner with an image of the surgical region using a result of the recognition. Where surgery supporting information is displayed in an overlapping manner and presented to the surgeon **11131**, the burden on the surgeon **11131** can be reduced and the surgeon **11131** can proceed with the surgery with certainty.

(777) The transmission cable **11400** which connects the camera head **11102** and the CCU **11201** to each other is an electric signal cable ready for communication of an electric signal, an optical fiber ready for optical communication or a composite cable ready for both of electrical and optical communications.

(778) Here, while, in the example depicted, communication is performed by wired communication using the transmission cable **11400**, the communication between the camera head **11102** and the CCU **11201** may be performed by wireless communication.

(779) An example of the endoscopic surgery system to which the technology according to the present disclosure may be applied has been described above. The technology according to the present disclosure may be applied to, for example, the image pickup unit **11402** of the camera head **11102** out of the components described above. Applying the technology according to the present disclosure to the image pickup unit **11402** makes it possible to obtain a clearer image of a surgical region. This allows a surgeon to check the surgical region with certainty.

(780) Note that the endoscopic surgery system has been described here as an example, but the technology according to the present disclosure may be additionally applied to, for example, a microscopic surgery system or the like.

(781) (Example of Application to Mobile Body)

(782) For example, the technology according to the present disclosure may be implemented as a device mounted on any type of mobile body such as an automobile, an electric vehicle, a hybrid electric vehicle, a motorcycle, a bicycle, a personal mobility, an airplane, a drone, a vessel, or a robot.

(783) FIG. 27F is a block diagram depicting an example of schematic configuration of a vehicle control system as an example of a mobile body control system to which the technology according to an embodiment of the present disclosure can be applied.

(784) The vehicle control system **12000** includes a plurality of electronic control units connected to each other via a communication network **12001**. In the example depicted in FIG. 27F, the vehicle control system **12000** includes a driving system control unit **12010**, a body system control unit **12020**, an outside-vehicle information detecting unit **12030**, an in-vehicle information detecting unit **12040**, and an integrated control unit **12050**. In addition, a microcomputer **12051**, a sound/image output section **12052**, and a vehicle-mounted network interface (I/F) **12053** are illustrated as a functional configuration of the integrated control unit **12050**.

(785) The driving system control unit **12010** controls the operation of devices related to the driving system of the vehicle in accordance with various kinds of programs. For example, the driving system control unit **12010** functions as a control device for a driving force generating device for generating the driving force of the vehicle, such as an internal combustion engine, a driving motor, or the like, a driving force transmitting mechanism for transmitting the driving force to wheels, a steering mechanism for adjusting the steering angle of the vehicle, a braking device for generating the braking force of the vehicle, and the like.

(786) The body system control unit **12020** controls the operation of various kinds of devices provided to a vehicle body in accordance with various kinds of programs. For example, the body system control unit **12020** functions as a control device for a keyless entry system, a smart key system, a power window device, or various kinds of lamps such as a headlamp, a backup lamp, a brake lamp, a turn signal, a fog lamp, or the like. In this case, radio waves transmitted from a

mobile device as an alternative to a key or signals of various kinds of switches can be input to the body system control unit **12020**. The body system control unit **12020** receives these input radio waves or signals, and controls a door lock device, the power window device, the lamps, or the like of the vehicle.

(787) The outside-vehicle information detecting unit **12030** detects information about the outside of the vehicle including the vehicle control system **12000**. For example, the outside-vehicle information detecting unit **12030** is connected with an imaging section **12031**. The outside-vehicle information detecting unit **12030** makes the imaging section **12031** image an image of the outside of the vehicle, and receives the imaged image. On the basis of the received image, the outside-vehicle information detecting unit **12030** may perform processing of detecting an object such as a human, a vehicle, an obstacle, a sign, a character on a road surface, or the like, or processing of detecting a distance thereto.

(788) The imaging section **12031** is an optical sensor that receives light, and which outputs an electric signal corresponding to a received light amount of the light. The imaging section **12031** can output the electric signal as an image, or can output the electric signal as information about a measured distance. In addition, the light received by the imaging section **12031** may be visible light, or may be invisible light such as infrared rays or the like.

(789) The in-vehicle information detecting unit **12040** detects information about the inside of the vehicle. The in-vehicle information detecting unit **12040** is, for example, connected with a driver state detecting section **12041** that detects the state of a driver. The driver state detecting section **12041**, for example, includes a camera that images the driver. On the basis of detection information input from the driver state detecting section **12041**, the in-vehicle information detecting unit **12040** may calculate a degree of fatigue of the driver or a degree of concentration of the driver, or may determine whether the driver is dozing.

(790) The microcomputer **12051** can calculate a control target value for the driving force generating device, the steering mechanism, or the braking device on the basis of the information about the inside or outside of the vehicle which information is obtained by the outside-vehicle information detecting unit **12030** or the in-vehicle information detecting unit **12040**, and output a control command to the driving system control unit **12010**. For example, the microcomputer **12051** can perform cooperative control intended to implement functions of an advanced driver assistance system (ADAS) which functions include collision avoidance or shock mitigation for the vehicle, following driving based on a following distance, vehicle speed maintaining driving, a warning of collision of the vehicle, a warning of deviation of the vehicle from a lane, or the like.

(791) In addition, the microcomputer **12051** can perform cooperative control intended for automatic driving, which makes the vehicle to travel autonomously without depending on the operation of the driver, or the like, by controlling the driving force generating device, the steering mechanism, the braking device, or the like on the basis of the information about the outside or inside of the vehicle which information is obtained by the outside-vehicle information detecting unit **12030** or the in-vehicle information detecting unit **12040**.

(792) In addition, the microcomputer **12051** can output a control command to the body system control unit **12020** on the basis of the information about the outside of the vehicle which information is obtained by the outside-vehicle information detecting unit **12030**. For example, the microcomputer **12051** can perform cooperative control intended to prevent a glare by controlling the headlamp so as to change from a high beam to a low beam, for example, in accordance with the position of a preceding vehicle or an oncoming vehicle detected by the outside-vehicle information detecting unit **12030**.

(793) The sound/image output section **12052** transmits an output signal of at least one of a sound and an image to an output device capable of visually or auditorily notifying information to an occupant of the vehicle or the outside of the vehicle. In the example of FIG. 27F, an audio speaker **12061**, a display section **12062**, and an instrument panel **12063** are illustrated as the output device.

The display section **12062** may, for example, include at least one of an on-board display and a head-up display.

(794) FIG. **27G** is a diagram depicting an example of the installation position of the imaging section **12031**.

(795) In FIG. **27G**, the imaging section **12031** includes imaging sections **12101**, **12102**, **12103**, **12104**, and **12105**.

(796) The imaging sections **12101**, **12102**, **12103**, **12104**, and **12105** are, for example, disposed at positions on a front nose, sideview mirrors, a rear bumper, and a back door of the vehicle **12100** as well as a position on an upper portion of a windshield within the interior of the vehicle. The imaging section **12101** provided to the front nose and the imaging section **12105** provided to the upper portion of the windshield within the interior of the vehicle obtain mainly an image of the front of the vehicle **12100**. The imaging sections **12102** and **12103** provided to the sideview mirrors obtain mainly an image of the sides of the vehicle **12100**. The imaging section **12104** provided to the rear bumper or the back door obtains mainly an image of the rear of the vehicle **12100**. The imaging section **12105** provided to the upper portion of the windshield within the interior of the vehicle is used mainly to detect a preceding vehicle, a pedestrian, an obstacle, a signal, a traffic sign, a lane, or the like.

(797) Incidentally, FIG. **1022** depicts an example of photographing ranges of the imaging sections **12101** to **12104**. An imaging range **12111** represents the imaging range of the imaging section **12101** provided to the front nose. Imaging ranges **12112** and **12113** respectively represent the imaging ranges of the imaging sections **12102** and **12103** provided to the sideview mirrors. An imaging range **12114** represents the imaging range of the imaging section **12104** provided to the rear bumper or the back door. A bird's-eye image of the vehicle **12100** as viewed from above is obtained by superimposing image data imaged by the imaging sections **12101** to **12104**, for example.

(798) At least one of the imaging sections **12101** to **12104** may have a function of obtaining distance information. For example, at least one of the imaging sections **12101** to **12104** may be a stereo camera constituted of a plurality of imaging elements, or may be an imaging element having pixels for phase difference detection.

(799) For example, the microcomputer **12051** can determine a distance to each three-dimensional object within the imaging ranges **12111** to **12114** and a temporal change in the distance (relative speed with respect to the vehicle **12100**) on the basis of the distance information obtained from the imaging sections **12101** to **12104**, and thereby extract, as a preceding vehicle, a nearest three-dimensional object in particular that is present on a traveling path of the vehicle **12100** and which travels in substantially the same direction as the vehicle **12100** at a predetermined speed (for example, equal to or more than 0 km/hour). Further, the microcomputer **12051** can set a following distance to be maintained in front of a preceding vehicle in advance, and perform automatic brake control (including following stop control), automatic acceleration control (including following start control), or the like. It is thus possible to perform cooperative control intended for automatic driving that makes the vehicle travel autonomously without depending on the operation of the driver or the like.

(800) For example, the microcomputer **12051** can classify three-dimensional object data on three-dimensional objects into three-dimensional object data of a two-wheeled vehicle, a standard-sized vehicle, a large-sized vehicle, a pedestrian, a utility pole, and other three-dimensional objects on the basis of the distance information obtained from the imaging sections **12101** to **12104**, extract the classified three-dimensional object data, and use the extracted three-dimensional object data for automatic avoidance of an obstacle. For example, the microcomputer **12051** identifies obstacles around the vehicle **12100** as obstacles that the driver of the vehicle **12100** can recognize visually and obstacles that are difficult for the driver of the vehicle **12100** to recognize visually. Then, the microcomputer **12051** determines a collision risk indicating a risk of collision with each obstacle.

In a situation in which the collision risk is equal to or higher than a set value and there is thus a possibility of collision, the microcomputer **12051** outputs a warning to the driver via the audio speaker **12061** or the display section **12062**, and performs forced deceleration or avoidance steering via the driving system control unit **12010**. The microcomputer **12051** can thereby assist in driving to avoid collision.

(801) At least one of the imaging sections **12101** to **12104** may be an infrared camera that detects infrared rays. The microcomputer **12051** can, for example, recognize a pedestrian by determining whether or not there is a pedestrian in imaged images of the imaging sections **12101** to **12104**. Such recognition of a pedestrian is, for example, performed by a procedure of extracting characteristic points in the imaged images of the imaging sections **12101** to **12104** as infrared cameras and a procedure of determining whether or not it is the pedestrian by performing pattern matching processing on a series of characteristic points representing the contour of the object. When the microcomputer **12051** determines that there is a pedestrian in the imaged images of the imaging sections **12101** to **12104**, and thus recognizes the pedestrian, the sound/image output section **12052** controls the display section **12062** so that a square contour line for emphasis is displayed so as to be superimposed on the recognized pedestrian. The sound/image output section **12052** may also control the display section **12062** so that an icon or the like representing the pedestrian is displayed at a desired position.

(802) An example of the vehicle control system to which the technology according to the present disclosure may be applied has been described above. The technology according to the present disclosure may be applied to the imaging section **12031** and the like out of the components described above. Applying the technology according to the present disclosure to the imaging section **12031** makes it possible to obtain a captured image that is easier to see. This makes it possible to decrease fatigue of a driver. In addition, it is possible to obtain a captured image that is easier to recognize, which makes it possible to improve the accuracy of driving assistance.

## 6. SUPPLEMENT

(803) The preferred embodiments of the present disclosure have been described above with reference to the accompanying drawings, whilst the present disclosure is not limited to the above examples. It is obvious that a person having ordinary skill in the art may find various alterations or modifications within the scope of the technical idea set forth in the appended claims, and it should be understood that these alterations and modifications naturally come under the technical scope of the present disclosure.

(804) For example, the respective configurations of the solid-state imaging device according to the present embodiment described above (for example, the respective configurations of the solid-state imaging devices **1** to **21k** illustrated in FIG. **1** and FIG. **6A** to FIG. **25E**) may be combined with one another to a possible extent. A solid-state imaging device configured by thus combining the respective configurations may also be included in the solid-state imaging device according to the present embodiment.

(805) The configuration of each of the solid-state imaging devices according to the present embodiment described above is merely an example of the technology according to the present disclosure. The present disclosure may provide, as another embodiment, a solid-state imaging device having various coupling structures that are not included in the above-described embodiment.

(806) Further, the effects described herein are merely illustrative or exemplary, and are not limitative. That is, the technology according to the present disclosure may achieve, in addition to or in place of the above effects, other effects that are obvious to those skilled in the art from the description of the present specification.

(807) Note that the technical scope of the present disclosure also includes the following configurations.

(808) (1)

(809) A solid-state imaging device including: a first substrate including a first semiconductor

substrate and a first multi-layered wiring layer stacked on the first semiconductor substrate, the first semiconductor substrate having a pixel unit formed thereon, the pixel unit having pixels arranged thereon; a second substrate including a second semiconductor substrate and a second multi-layered wiring layer stacked on the second semiconductor substrate, the second semiconductor substrate having a circuit formed thereon, the circuit having a predetermined function; and a third substrate including a third semiconductor substrate and a third multi-layered wiring layer stacked on the third semiconductor substrate, the third semiconductor substrate having a circuit formed thereon, the circuit having a predetermined function, the first substrate, the second substrate, and the third substrate being stacked in this order, the first substrate and the second substrate being bonded together in a manner that the first multi-layered wiring layer and the second multi-layered wiring layer are opposed to each other, a first coupling structure including a via, the first coupling structure electrically coupling two of the first substrate, the second substrate, and the third substrate to each other, the via having a structure in which electrically-conductive materials are embedded in one through hole and another through hole, or a structure in which films including electrically-conductive materials are formed on inner walls of the through holes, the one through hole being provided to expose a first wiring line included in one of the first multi-layered wiring layer, the second multi-layered wiring layer, and the third multi-layered wiring layer, the other through hole being provided to expose a second wiring line included in one of multi-layered wiring layers other than the multi-layered wiring layer that includes the first wiring line, out of the first multi-layered wiring layer, the second multi-layered wiring layer, and the third multi-layered wiring layer.

(2)

(810) The solid-state imaging device according to (1), further including a second coupling structure for electrically coupling the second substrate and the third substrate to each other, in which the second coupling structure includes an opening provided by penetrating at least the first substrate from a back surface side of the first substrate to expose a predetermined wiring line in the second multi-layered wiring layer, and an opening provided by penetrating at least the first substrate and the second substrate from the back surface side of the first substrate to expose a predetermined wiring line in the third multi-layered wiring layer.

(811) (3)

(812) The solid-state imaging device according to (2), in which the predetermined wiring line in the second multi-layered wiring layer that is exposed by the opening and the predetermined wiring line in the third multi-layered wiring layer that is exposed by the opening include pads that function as I/O units.

(813) (4)

(814) The solid-state imaging device according to (2), in which pads that function as I/O units exist on a surface on the back surface side of the first substrate, a film including an electrically-conductive material is formed on an inner wall of the opening, and the predetermined wiring line in the second multi-layered wiring layer that is exposed by the opening and the predetermined wiring line in the third multi-layered wiring layer that is exposed by the opening are electrically coupled to the pads by the electrically-conductive material.

(5)

(815) The solid-state imaging device according to (4), in which the predetermined wiring line in the second multi-layered wiring layer and the predetermined wiring line in the third multi-layered wiring layer are electrically coupled to the same pad by the electrically-conductive material.

(816) (6)

(817) The solid-state imaging device according to (4), in which the predetermined wiring line in the second multi-layered wiring layer and the predetermined wiring line in the third multi-layered wiring layer are electrically coupled to the pads by the electrically-conductive material, the pads being different from each other.

(818) (7)



(819) The solid-state imaging device according to any one of (1) to (6), further including the second coupling structure for electrically coupling the second substrate and the third substrate to each other, in which the second substrate and the third substrate are bonded together in a manner that the second semiconductor substrate and the third multi-layered wiring layer are opposed to each other, and the second coupling structure includes a via provided by penetrating at least the second substrate from a front surface side of the second substrate, the via electrically coupling the predetermined wiring line in the second multi-layered wiring layer and the predetermined wiring line in the third multi-layered wiring layer to each other, or a via provided by penetrating at least the third substrate from a back surface side of the third substrate, the via electrically coupling the predetermined wiring line in the second multi-layered wiring layer and the predetermined wiring line in the third multi-layered wiring layer to each other.

(8)

(820) The solid-state imaging device according to (7), in which the via of the second coupling structure has a structure in which electrically-conductive materials are embedded in a first through hole that exposes the predetermined wiring line in the second multi-layered wiring layer and in a second through hole that exposes the predetermined wiring line in the third multi-layered wiring layer and is different from the first through hole, or a structure in which films including electrically-conductive materials are formed on inner walls of the first through hole and the second through hole.

(821) (9)

(822) The solid-state imaging device according to (7), in which the via of the second coupling structure has a structure in which an electrically-conductive material is embedded in one through hole provided to expose a portion of the predetermined wiring line in the second multi-layered wiring layer and to expose the predetermined wiring line in the third multi-layered wiring layer or in one through hole provided to expose a portion of the predetermined wiring line in the third multi-layered wiring layer and to expose the predetermined wiring line in the second multi-layered wiring layer, or a structure in which a film including an electrically-conductive material is formed on an inner wall of the through hole.

(823) (10)

(824) The solid-state imaging device according to any one of (1) to (9), further including a third coupling structure for electrically coupling the first substrate and the third substrate to each other, in which the second substrate and the third substrate are bonded together in a manner that the second semiconductor substrate and the third multi-layered wiring layer are opposed to each other, and the third coupling structure includes a via provided by penetrating at least the first substrate and the second substrate from the back surface side of the first substrate, the via electrically coupling a predetermined wiring line in the first multi-layered wiring layer and the predetermined wiring line in the third multi-layered wiring layer to each other, or a via provided by penetrating at least the third substrate and the second substrate from the back surface side of the third substrate, the via electrically coupling the predetermined wiring line in the first multi-layered wiring layer and the predetermined wiring line in the third multi-layered wiring layer to each other.

(11)

(825) The solid-state imaging device according to (10), in which the via of the third coupling structure has a structure in which electrically-conductive materials are embedded in a first through hole that exposes the predetermined wiring line in the first multi-layered wiring layer and in a second through hole that exposes the predetermined wiring line in the third multi-layered wiring layer and is different from the first through hole, or a structure in which films including electrically-conductive materials are formed on inner walls of the first through hole and the second through hole.

(826) (12)

(827) The solid-state imaging device according to (10), in which the via of the third coupling

structure has a structure in which an electrically-conductive material is embedded in one through hole provided to expose a portion of the predetermined wiring line in the first multi-layered wiring layer and to expose the predetermined wiring line in the third multi-layered wiring layer or in one through hole provided to expose a portion of the predetermined wiring line in the third multi-layered wiring layer and to expose the predetermined wiring line in the first multi-layered wiring layer, or a structure in which a film including an electrically-conductive material is formed on an inner wall of the through hole.

(828) (13)

(829) The solid-state imaging device according to any one of (1) to (12), further including a second coupling structure for electrically coupling the second substrate and the third substrate to each other, in which the second coupling structure exists on bonding surfaces of the second substrate and the third substrate, and includes an electrode junction structure in which electrodes formed on the respective bonding surfaces are joined to each other in direct contact with each other.

(830) (14)

(831) The solid-state imaging device according to any one of (1) to (13), in which the second substrate and the third substrate include at least one of a logic circuit or a memory circuit, the logic circuit executing various kinds of signal processing related to an operation of the solid-state imaging device, the memory circuit temporarily holding a pixel signal acquired by each of the pixels of the first substrate.

(832) (15)

(833) An electronic apparatus including a solid-state imaging device that electronically shoots an image of an object to be observed, the solid-state imaging device including a first substrate including a first semiconductor substrate and a first multi-layered wiring layer stacked on the first semiconductor substrate, the first semiconductor substrate having a pixel unit formed thereon, the pixel unit having pixels arranged thereon, a second substrate including a second semiconductor substrate and a second multi-layered wiring layer stacked on the second semiconductor substrate, the second semiconductor substrate having a circuit formed thereon, the circuit having a predetermined function, and a third substrate including a third semiconductor substrate and a third multi-layered wiring layer stacked on the third semiconductor substrate, the third semiconductor substrate having a circuit formed thereon, the circuit having a predetermined function, the first substrate, the second substrate, and the third substrate being stacked in this order, the first substrate and the second substrate being bonded together in a manner that the first multi-layered wiring layer and the second multi-layered wiring layer are opposed to each other, a first coupling structure including a via, the first coupling structure electrically coupling two of the first substrate, the second substrate, and the third substrate to each other, the via having a structure in which electrically-conductive materials are embedded in one through hole and another through hole, or a structure in which films including electrically-conductive materials are formed on inner walls of the through holes, the one through hole being provided to expose a first wiring line included in one of the first multi-layered wiring layer, the second multi-layered wiring layer, and the third multi-layered wiring layer, the other through hole being provided to expose a second wiring line included in one of multi-layered wiring layers other than the multi-layered wiring layer that includes the first wiring line, out of the first multi-layered wiring layer, the second multi-layered wiring layer, and the third multi-layered wiring layer.

#### REFERENCE NUMERALS LIST

(834) **1, 1a to 1c, 2a to 2e, 3a to 3k, 4a to 4g, 5a to 5k, 6a to 6g, 7a to 7f, 8a to 8l, 9a to 9h, 10a to 10k, 11a to 11g, 12a to 12g, 13a to 13j, 14a to 14f, 15a to 15k, 16a to 16g, 17a to 17m, 18a to 18m, 19a to 19k, 20a to 20m, 21a to 21k** solid-state imaging device **101, 121, 131** semiconductor substrate **103, 109, 123, 129, 133** insulating film **105, 125, 135** multi-layered wiring layer **110A** first substrate **110B** second substrate **110C** third substrate **111** CF layer **113** ML array **151** pad **153, 153a, 153b, 153c** pad opening **155, 155a, 155b, 155c** lead line opening **157, 157a, 157b** TSV **159**

electrode junction structure **901** smartphone (electronic apparatus) **911** digital camera (electronic apparatus)

## Claims

1. A light detecting device comprising: a first structure including a first semiconductor substrate and a first insulating layer, the first semiconductor substrate having a pixel; a second structure including a second semiconductor substrate, a second insulating layer, and a third insulating layer, the second semiconductor substrate having a first circuit; a third structure including a third semiconductor substrate and a fourth insulating layer, the third semiconductor substrate having a second circuit, wherein the first structure, the second structure, and the third structure are stacked, wherein the first structure and the second structure are bonded together such that the first insulating layer and the second insulating layer are opposed to each other, and wherein the second structure and the third structure are bonded together such that the third insulating layer and the fourth insulating layer are opposed to each other; a first via that passes through the second semiconductor substrate; a first electrode included in the third insulating layer and electrically connected to the first via; and a second electrode included in the fourth insulating layer and bonded to the first electrode.
2. The light detecting device of claim 1, further comprising: a third electrode included in the second insulating layer and electrically connected to the first via.
3. The light detecting device of claim 1, wherein the first circuit comprises a logic circuit.
4. The light detecting device of claim 1, wherein the second circuit comprises a memory circuit.
5. The light detecting device of claim 1, further comprising: a second via that passes through the first semiconductor substrate.
6. The light detecting device of claim 5, wherein the second via is electrically connected to the pixel.
7. The light detecting device of claim 5, wherein the second via also passes through the first insulating layer.
8. The light detecting device of claim 7, wherein the second via extends into the second insulating layer.
9. The light detecting device of claim 8, further comprising: a third electrode included in the second insulating layer and electrically connected to the second via.
10. The light detecting device of claim 5, wherein, in a cross-sectional view, the first via is offset from the second via.
11. The light detecting device of claim 1, further comprising: a third electrode included in the third insulating layer; and a fourth electrode included in the fourth insulating layer, wherein the third electrode and the fourth electrode are bonded to one another.
12. An electronic apparatus, comprising: at least one lens; and a light detecting device, comprising: a first structure including a first semiconductor substrate and a first insulating layer, the first semiconductor substrate having a pixel; a second structure including a second semiconductor substrate, a second insulating layer, and a third insulating layer, the second semiconductor substrate having a first circuit; a third structure including a third semiconductor substrate and a fourth insulating layer, the third semiconductor substrate having a second circuit, wherein the first structure, the second structure, and the third structure are stacked, wherein the first structure and the second structure are bonded together such that the first insulating layer and the second insulating layer are opposed to each other, and wherein the second structure and the third structure are bonded together such that the third insulating layer and the fourth insulating layer are opposed to each other; a first via that passes through the second semiconductor substrate; a first electrode included in the third insulating layer and electrically connected to the first via; and a second electrode included in the fourth insulating layer and bonded to the first electrode.

13. The electronic apparatus of claim 12, further comprising: a third electrode included in the second insulating layer and electrically connected to the first via.
  14. The electronic apparatus of claim 12, wherein the first circuit comprises a logic circuit.
  15. The electronic apparatus of claim 12, wherein the second circuit comprises a memory circuit.
  16. The electronic apparatus of claim 12, further comprising: a second via that passes through the first semiconductor substrate.
  17. The electronic apparatus of claim 16, wherein the second via is electrically connected to the pixel.
  18. The electronic apparatus of claim 16, wherein the second via also passes through the first insulating layer.
  19. The electronic apparatus of claim 18, wherein the second via extends into the second insulating layer.
  20. The electronic apparatus of claim 19, further comprising: a third electrode included in the second insulating layer and electrically connected to the second via, wherein, in a cross-sectional view, the first via is offset from the second via.
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