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**Tuthill et al.**

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(54) **WASTE RECEPTACLE**

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(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 110 days.

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**A01K 1/01** (2006.01)

(52) **U.S. Cl.**  
CPC ..... **A01K 1/0107** (2013.01); **A01K 1/011** (2013.01)

(58) **Field of Classification Search**

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A01K 1/033; A01K 1/034; A01K 1/011;  
B65D 2251/1083; B65D 2251/0021  
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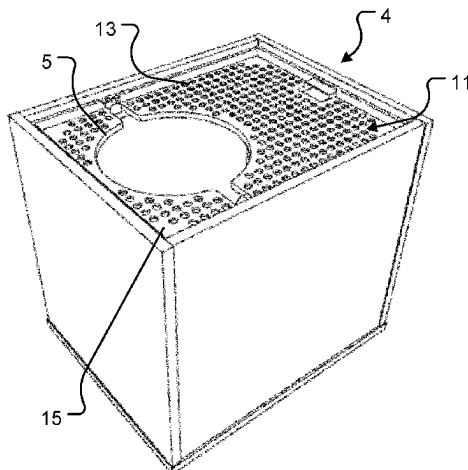
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(57) **ABSTRACT**

A waste receptacle for animal excreta, the waste receptacle comprising, a housing having a base and at least one sidewall upstanding from the base so as to define an internal housing void in which a liner can be provided, and a liner insertable into the internal housing void, the housing liner having a liner base and at least one liner sidewall supportable in use so as to be generally upstanding from the liner base, the liner base and the at least one liner sidewall cooperating to define an internal liner void for the receipt of animal litter, wherein the housing and the liner each comprise access ports that cooperate with one another when the liner is received within the internal housing void to allow an animal to enter the housing and access litter provided within the liner void, the at least one liner sidewall further comprising a pocket for the storage of a litter scoop, the pocket

(Continued)



being provided on an external face of the at least one liner sidewall that is adjacent an internal face of the at least one housing sidewall when the liner is inserted into the internal housing void.

**20 Claims, 18 Drawing Sheets**

(58) **Field of Classification Search**

USPC ..... 119/165, 167, 170  
See application file for complete search history.

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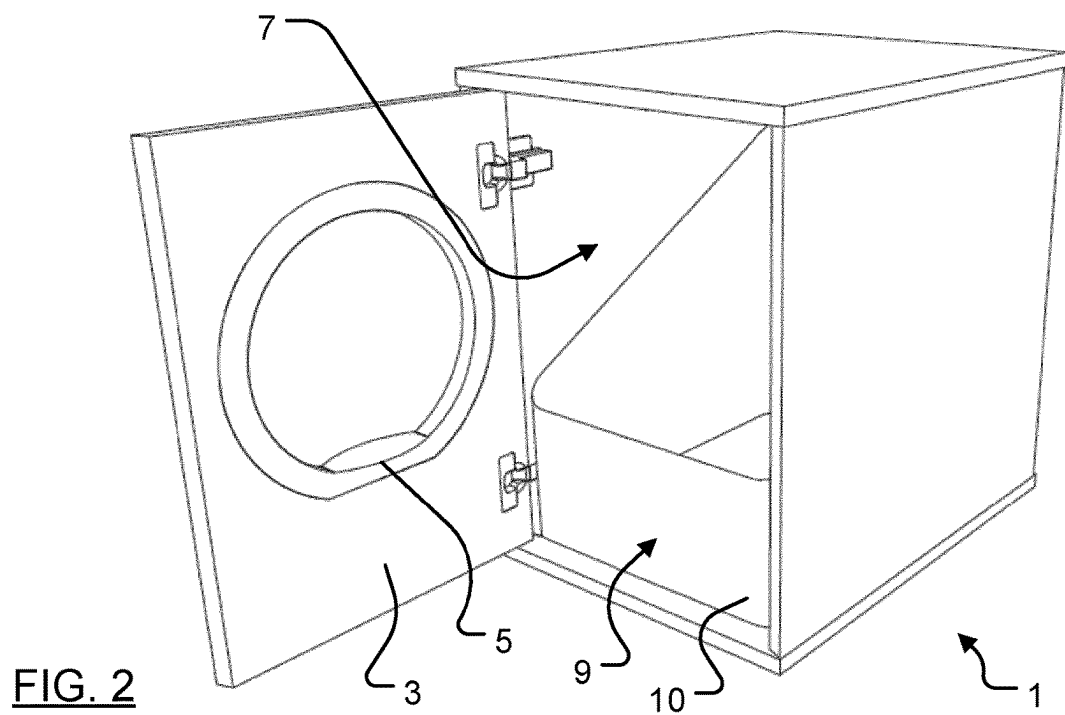
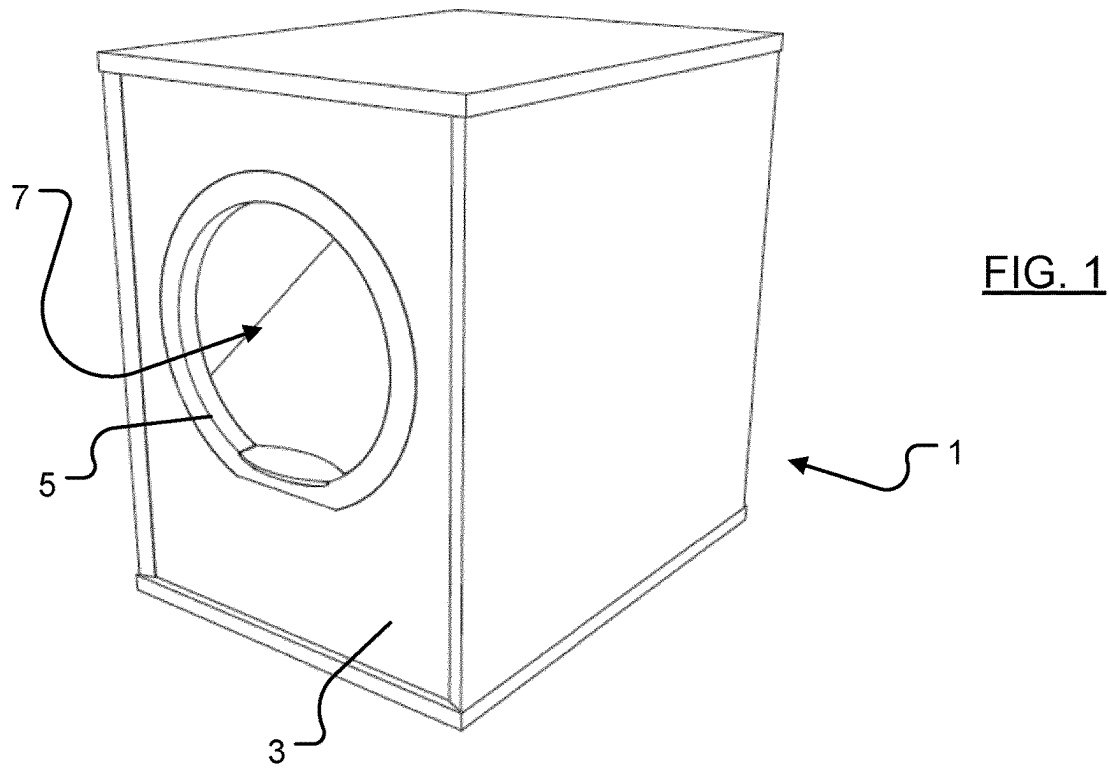
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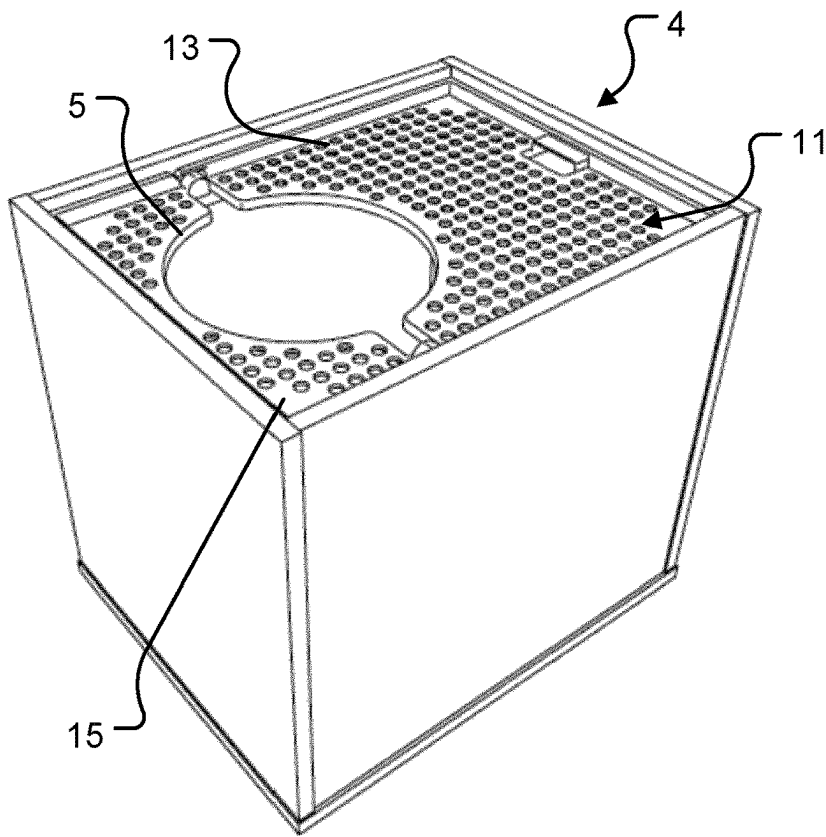


FIG. 3

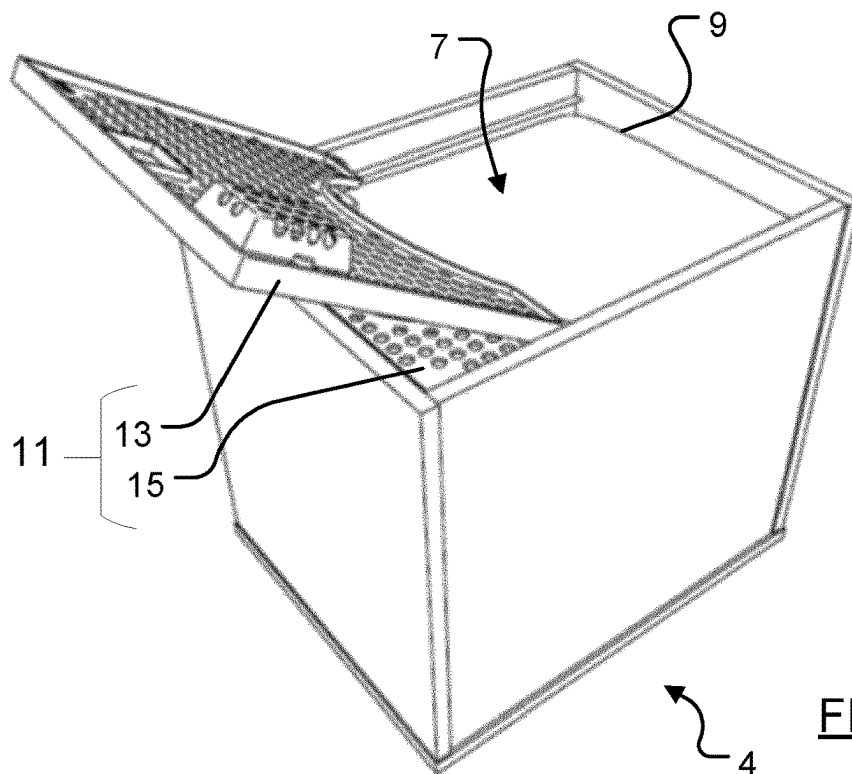


FIG. 4

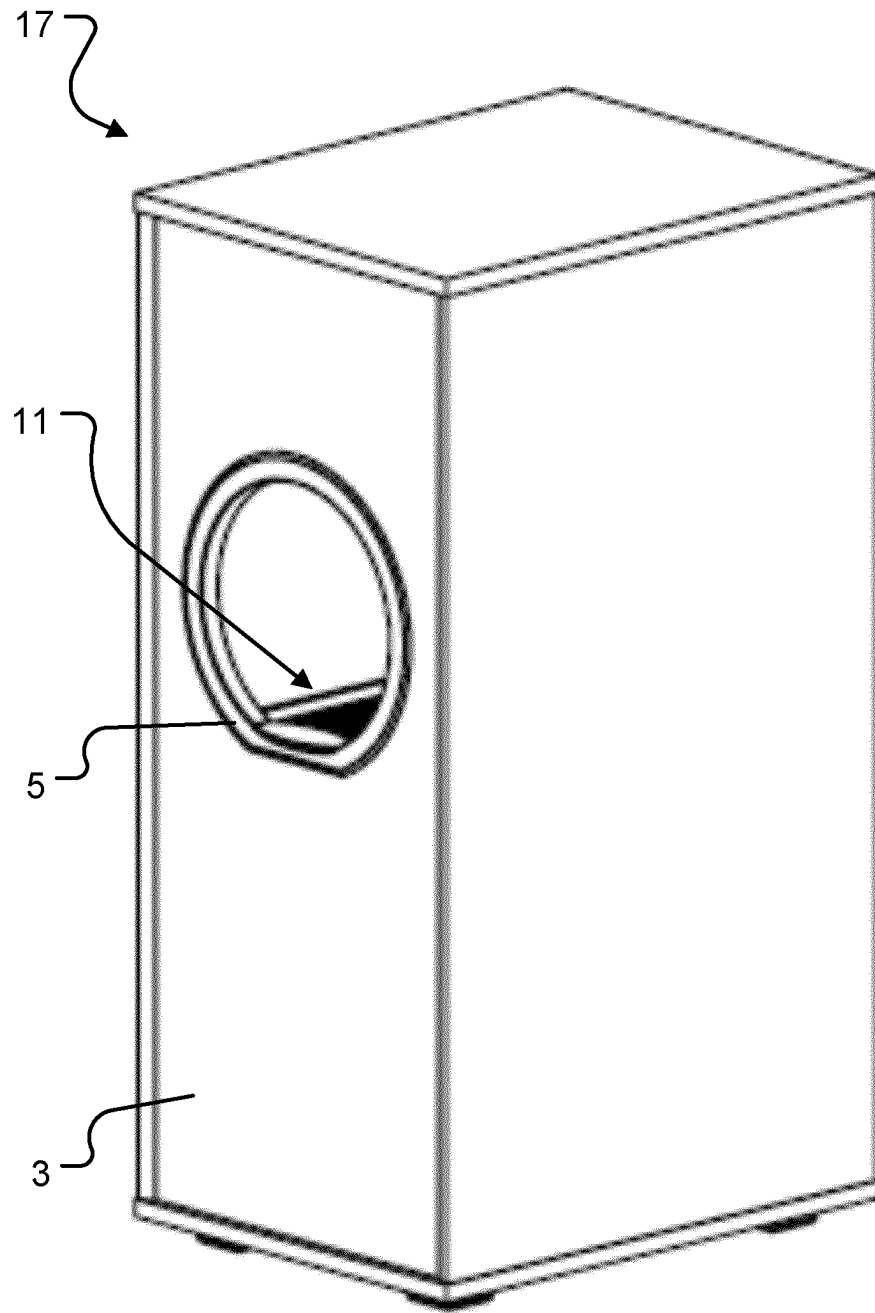


FIG. 5

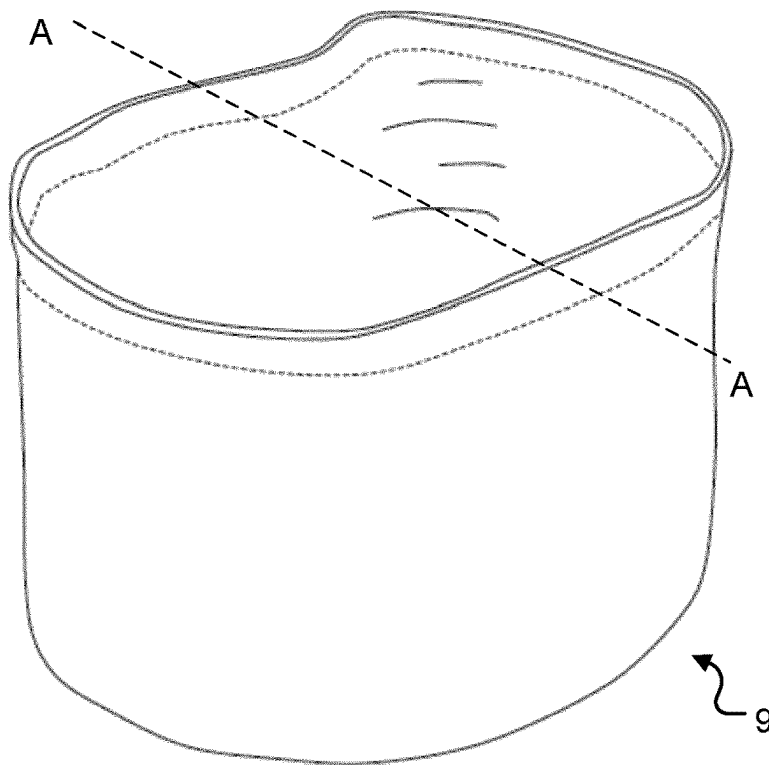


FIG. 6

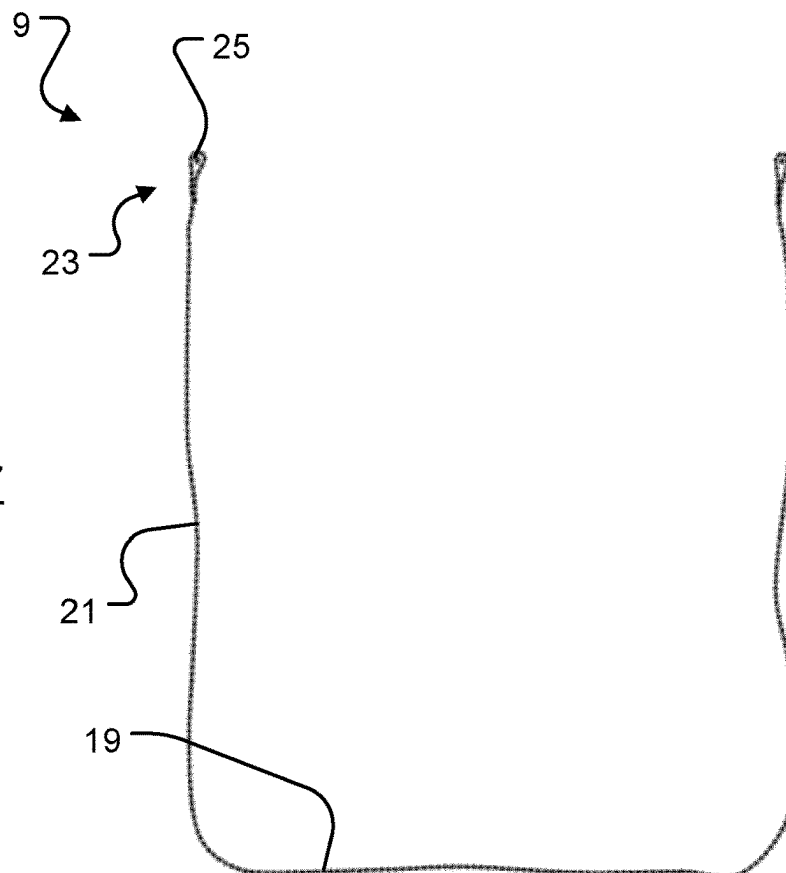
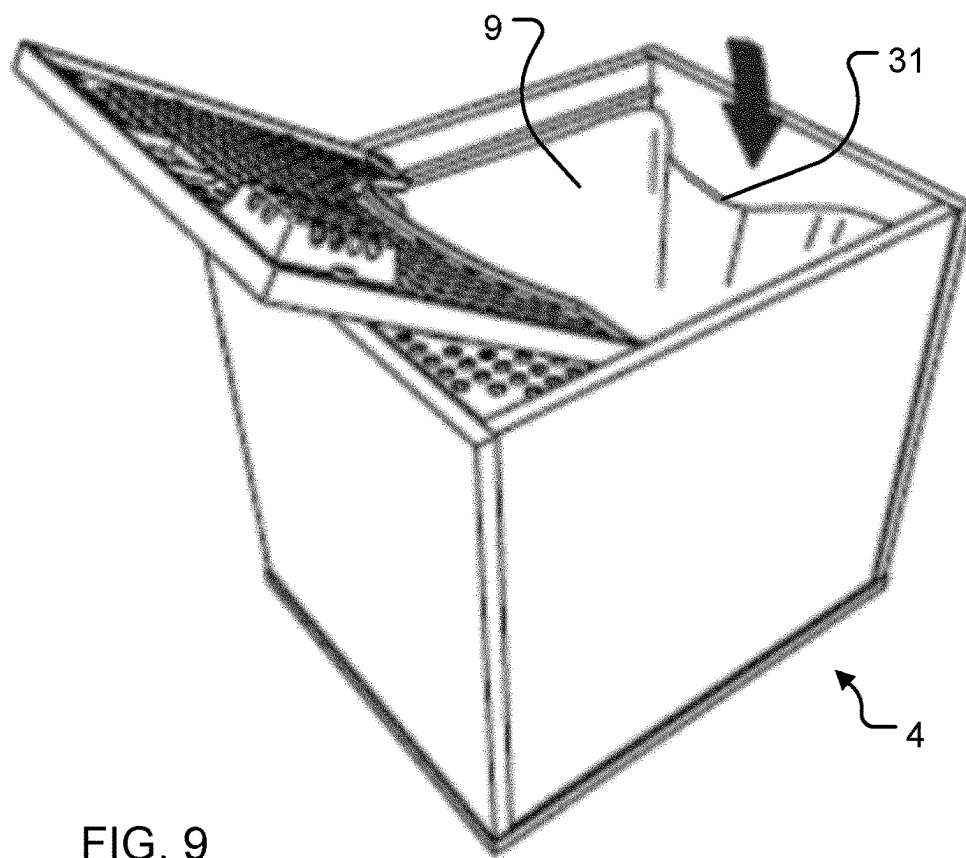
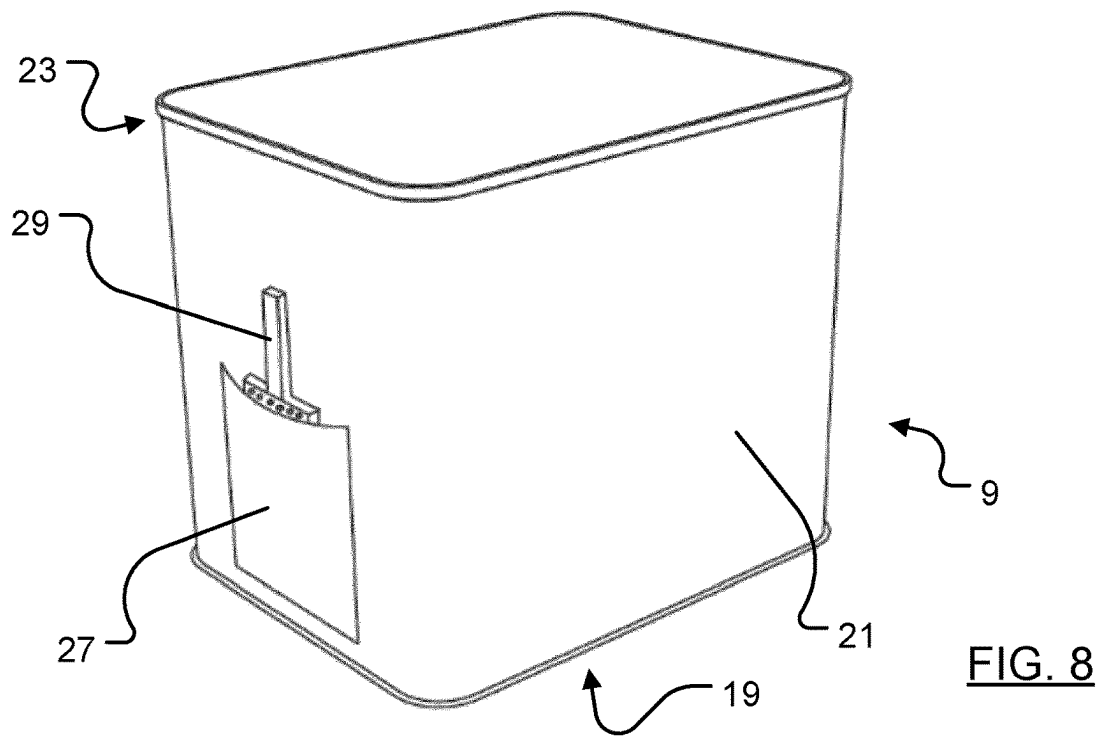


FIG. 7



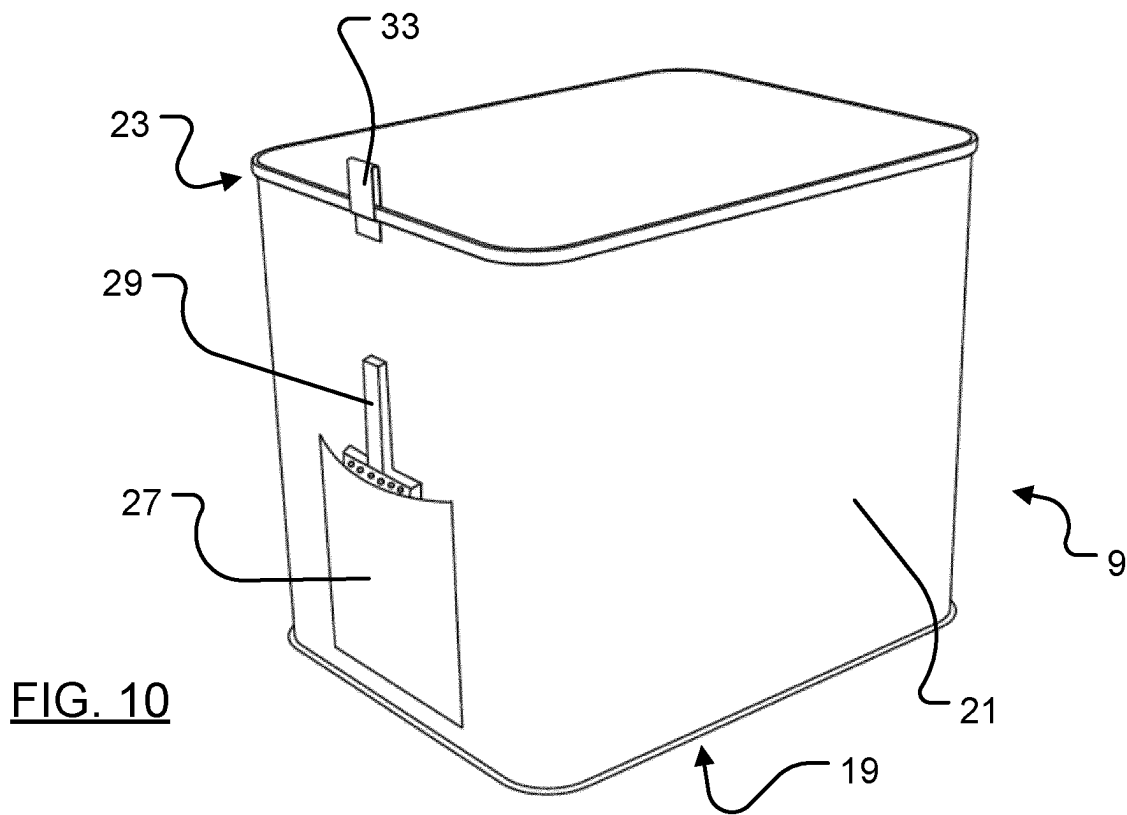


FIG. 10

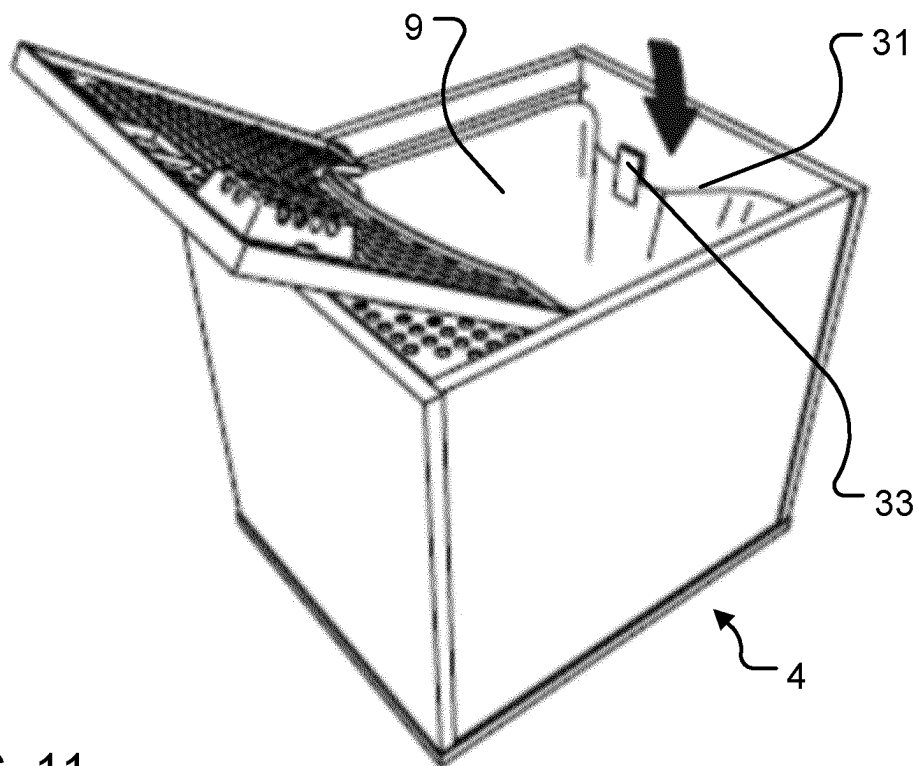


FIG. 11



FIG. 12

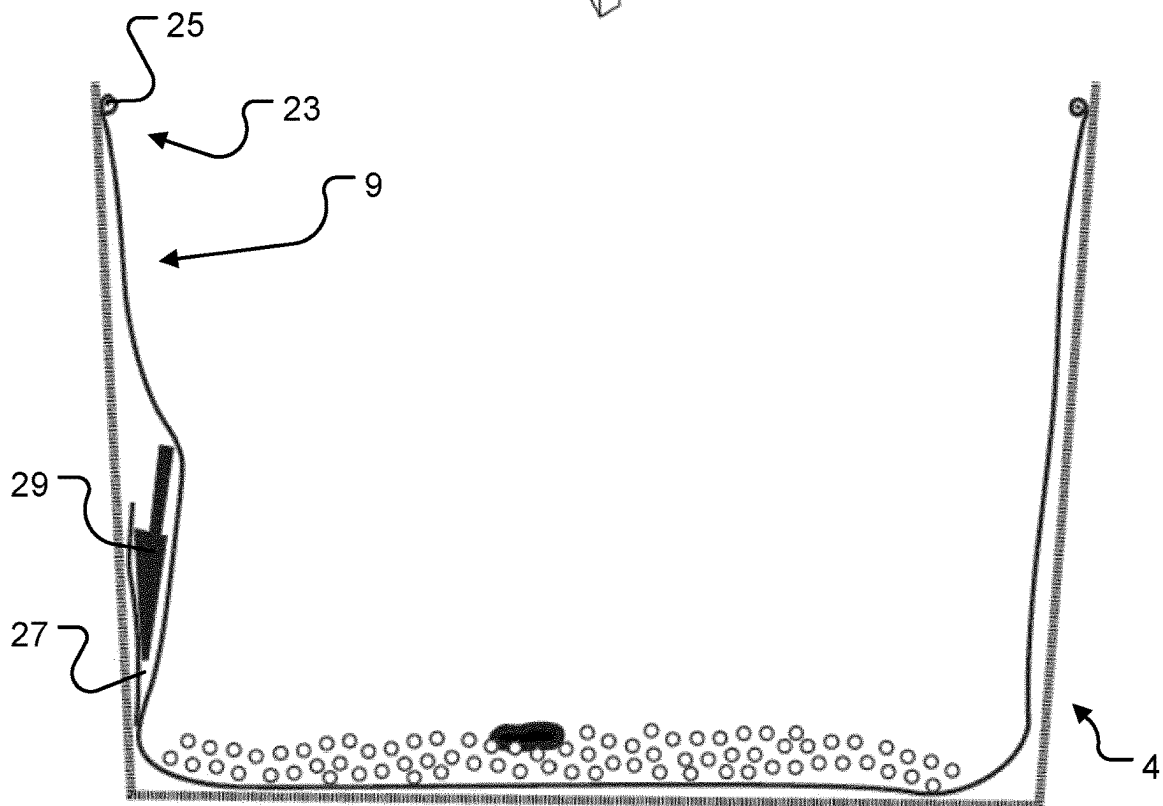
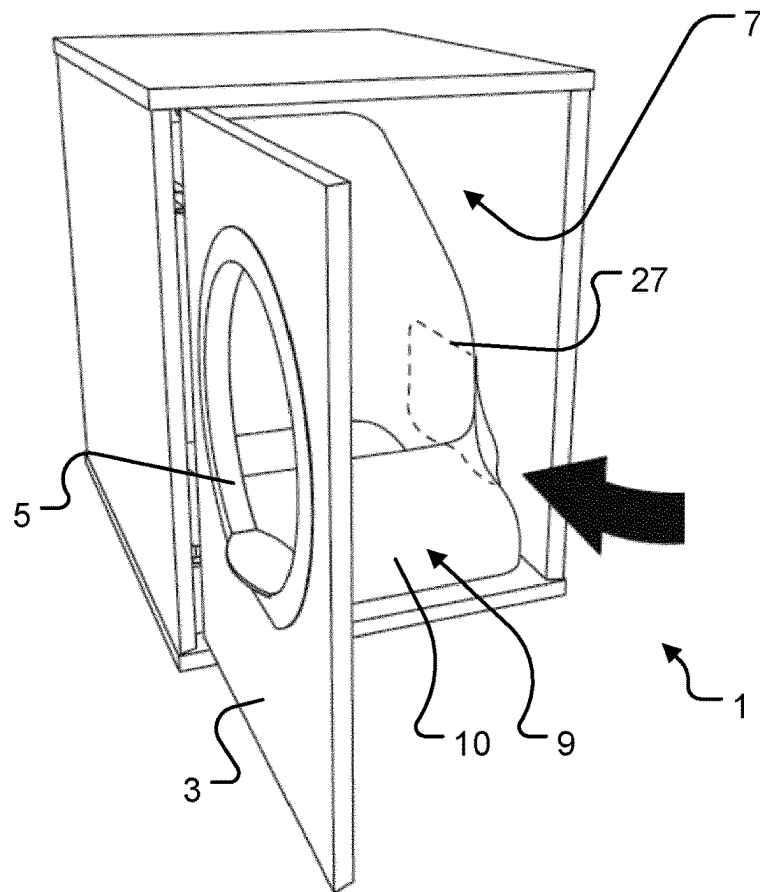


FIG. 13

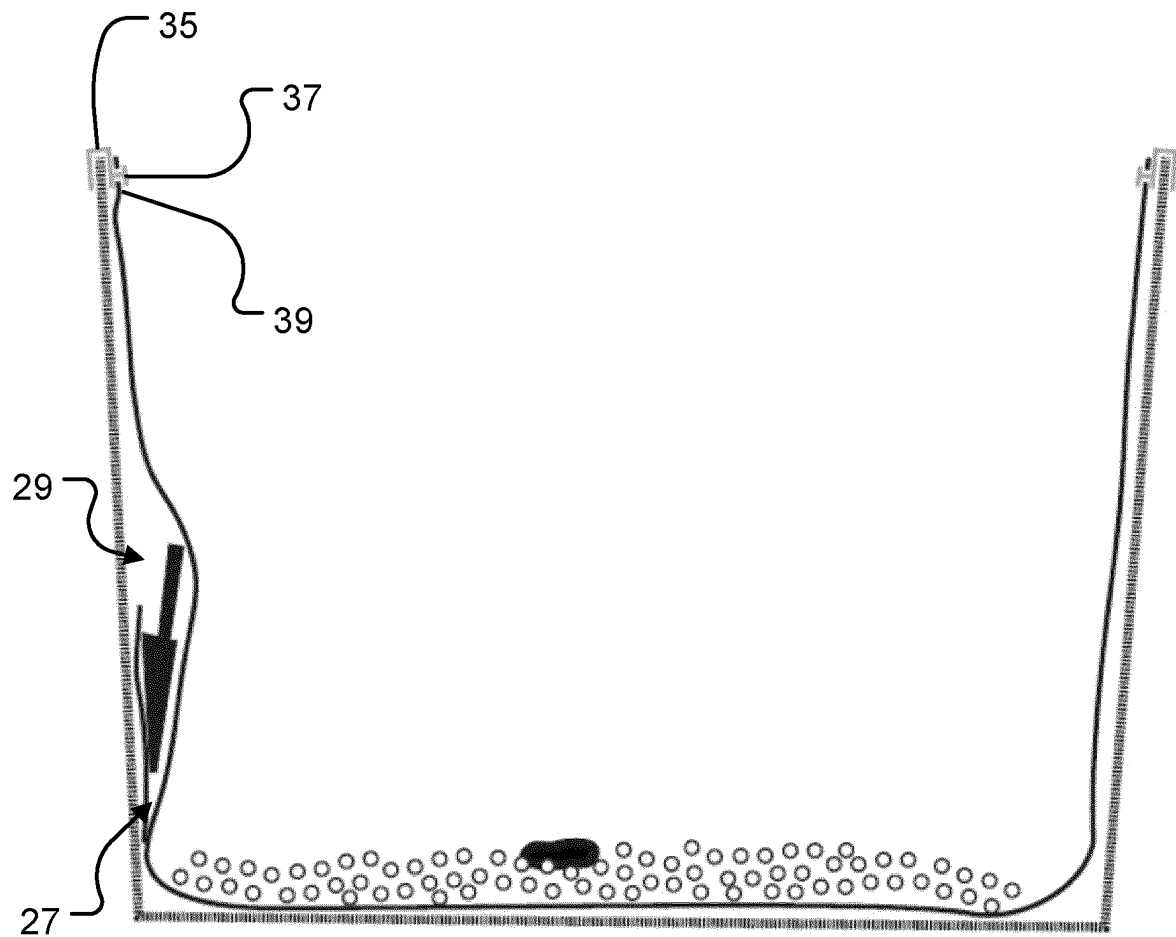


FIG. 14

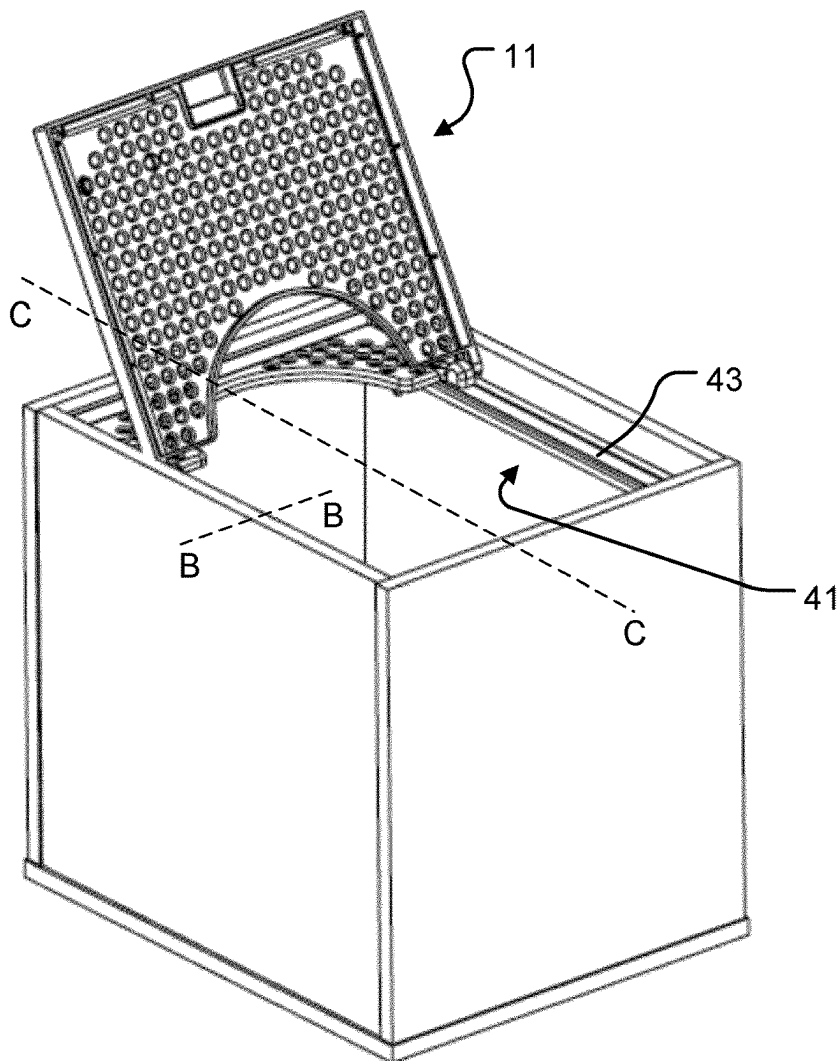


FIG. 15

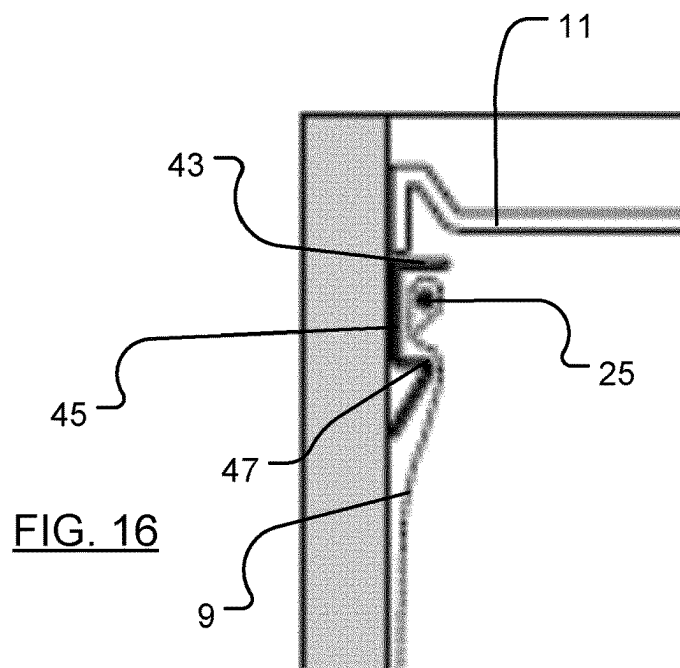


FIG. 16

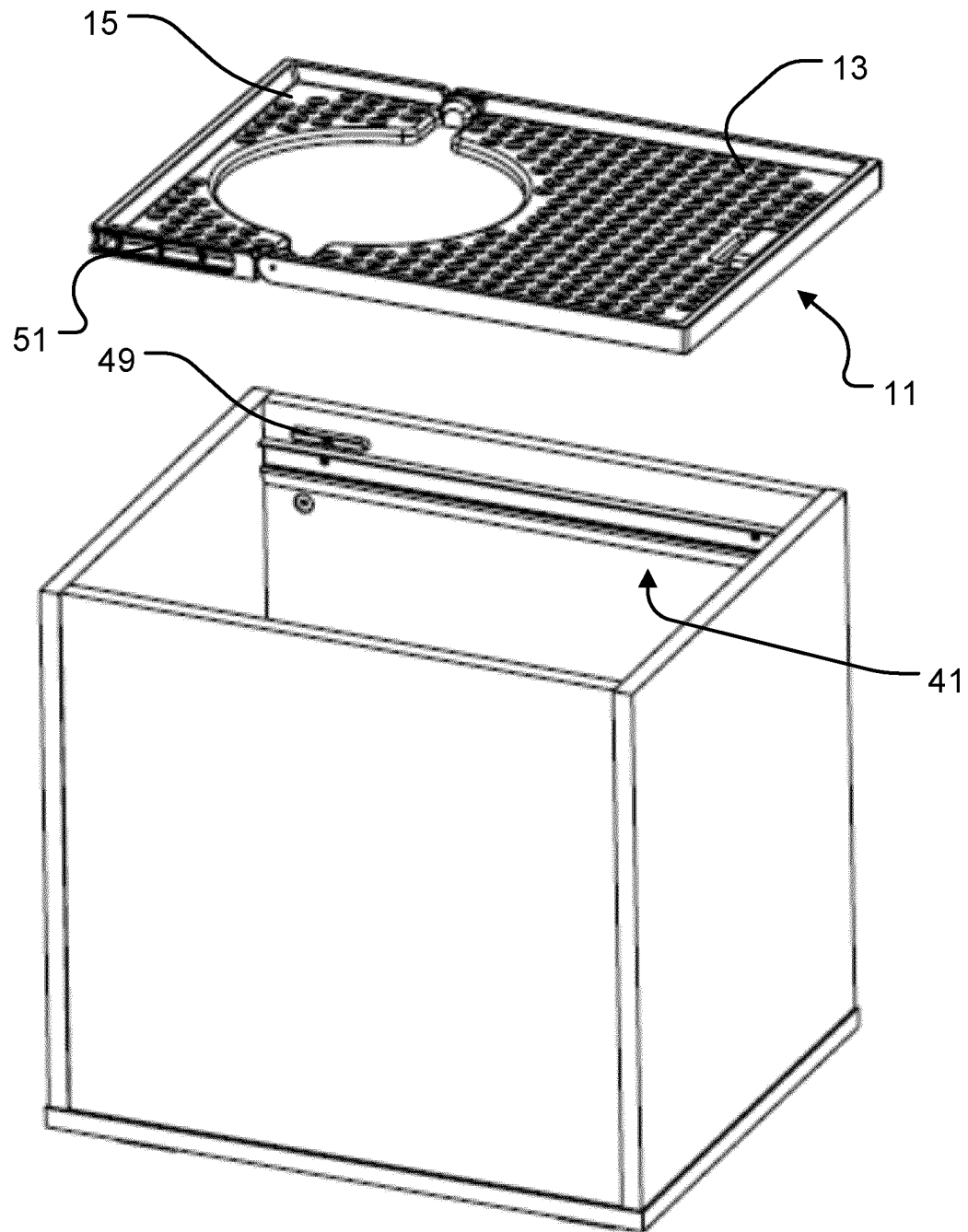


FIG. 17

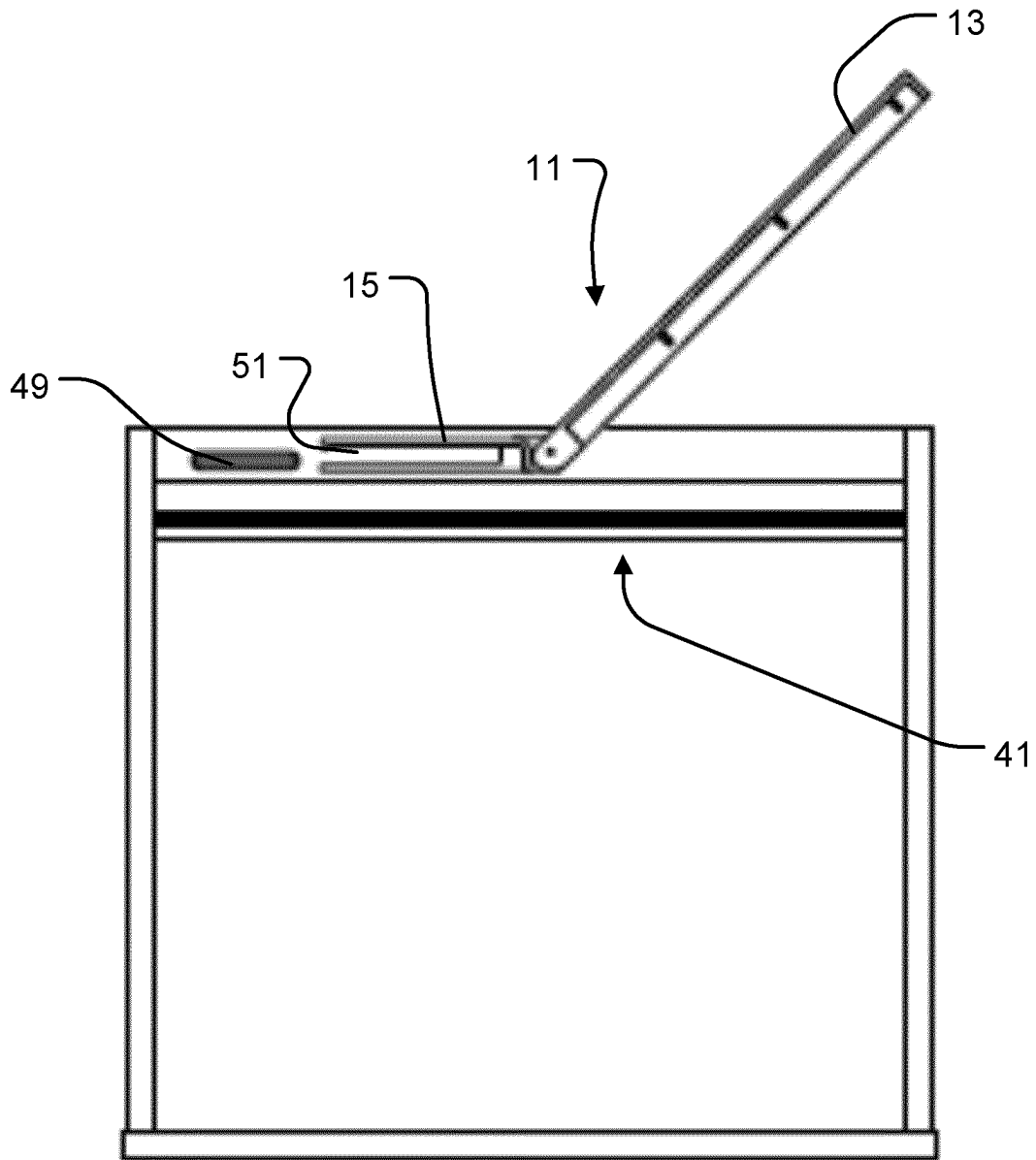


FIG. 18

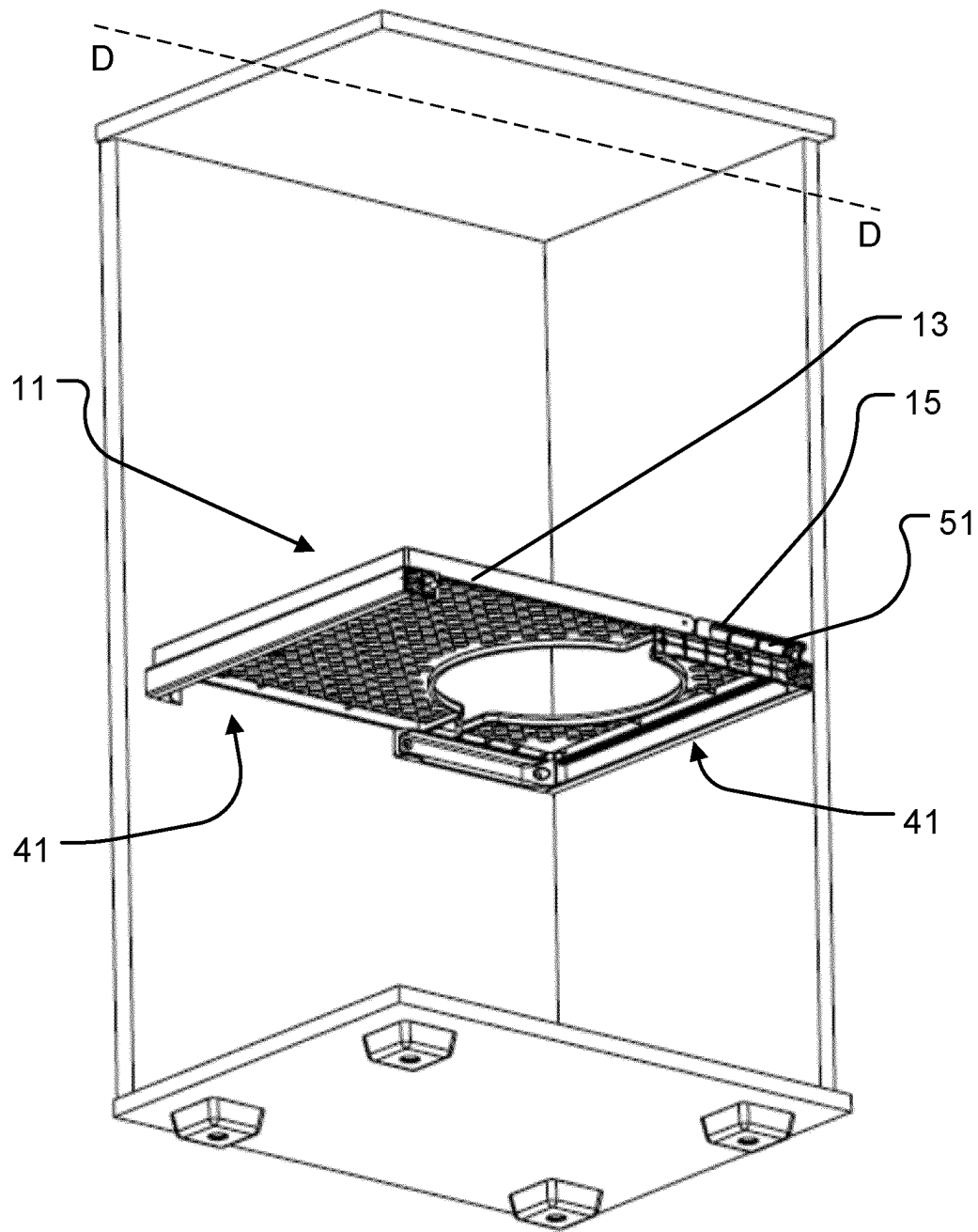


FIG. 19

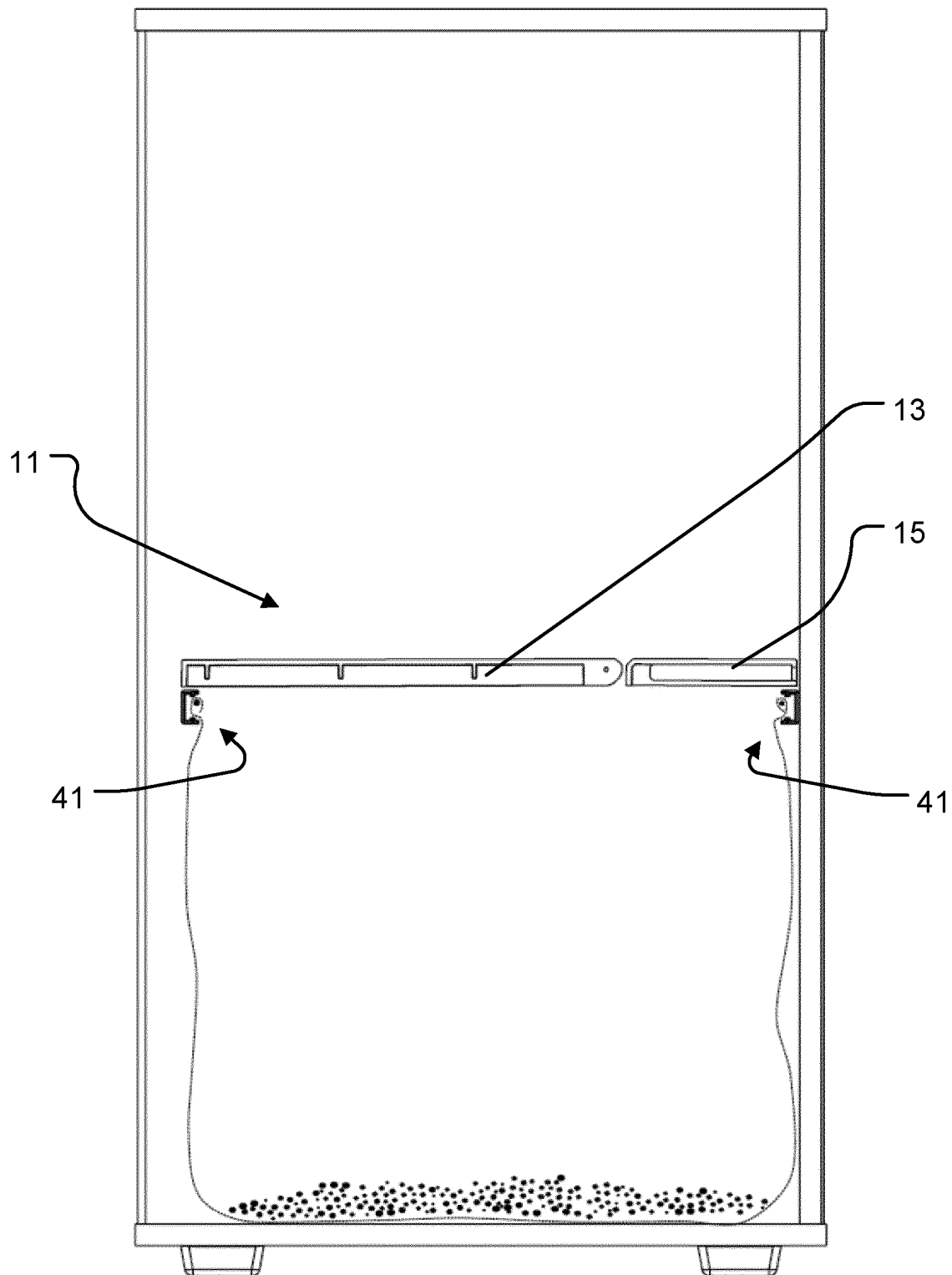


FIG. 20

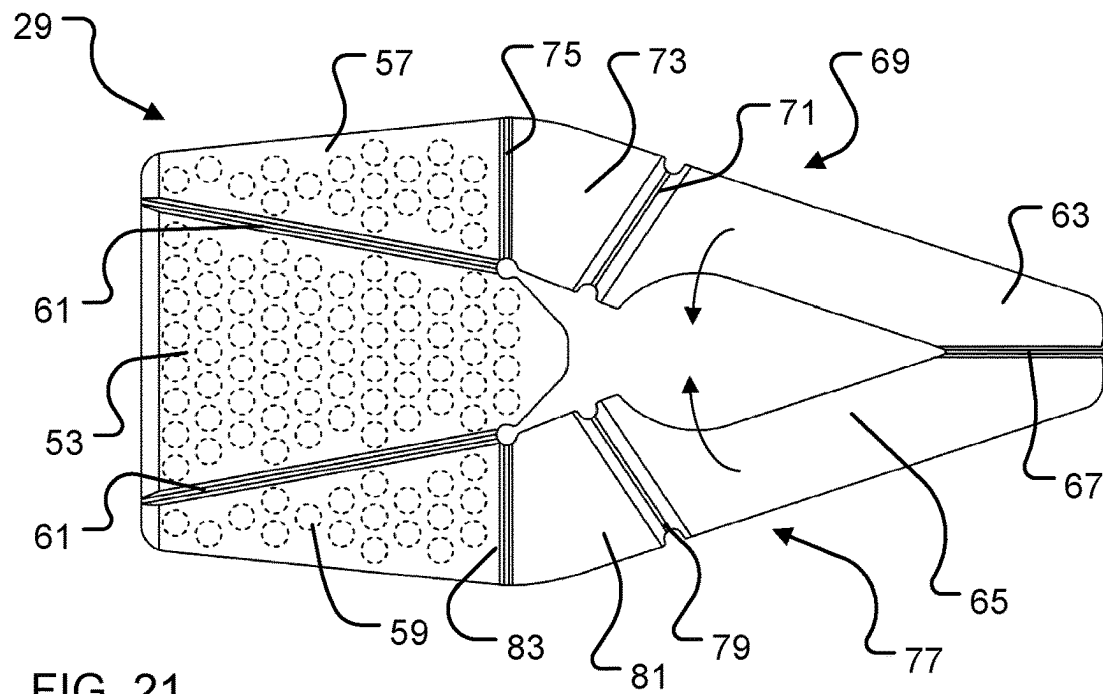


FIG. 21

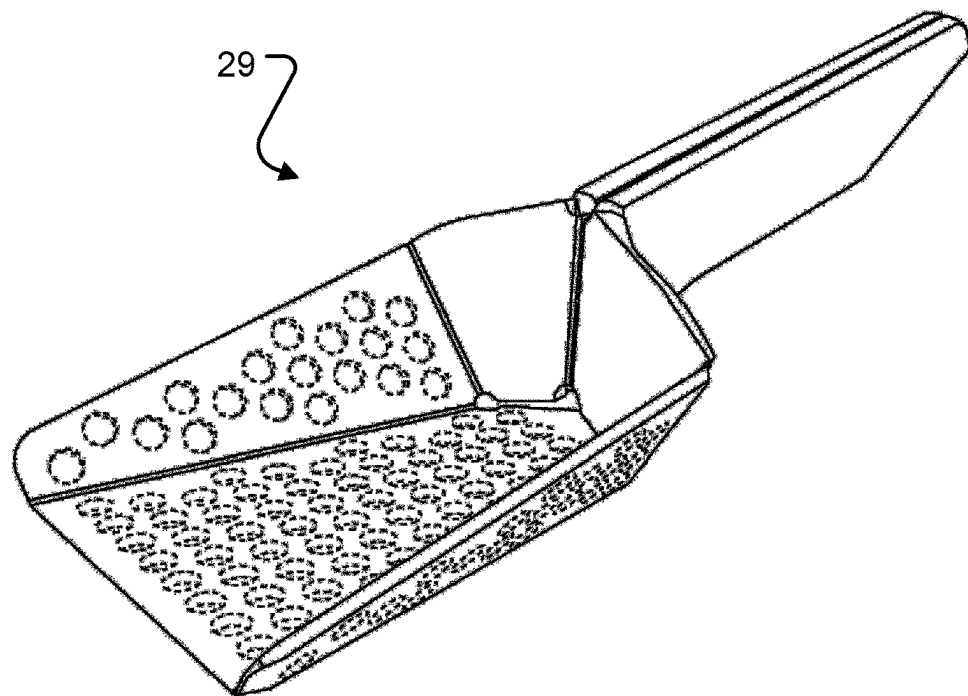


FIG. 22



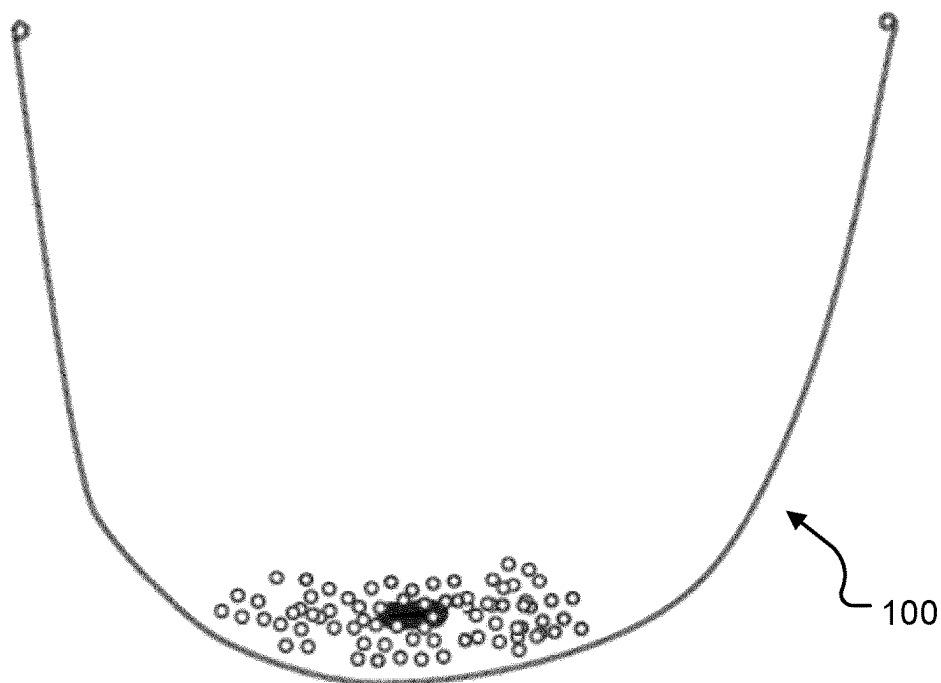


FIG. 23 (PRIOR ART)

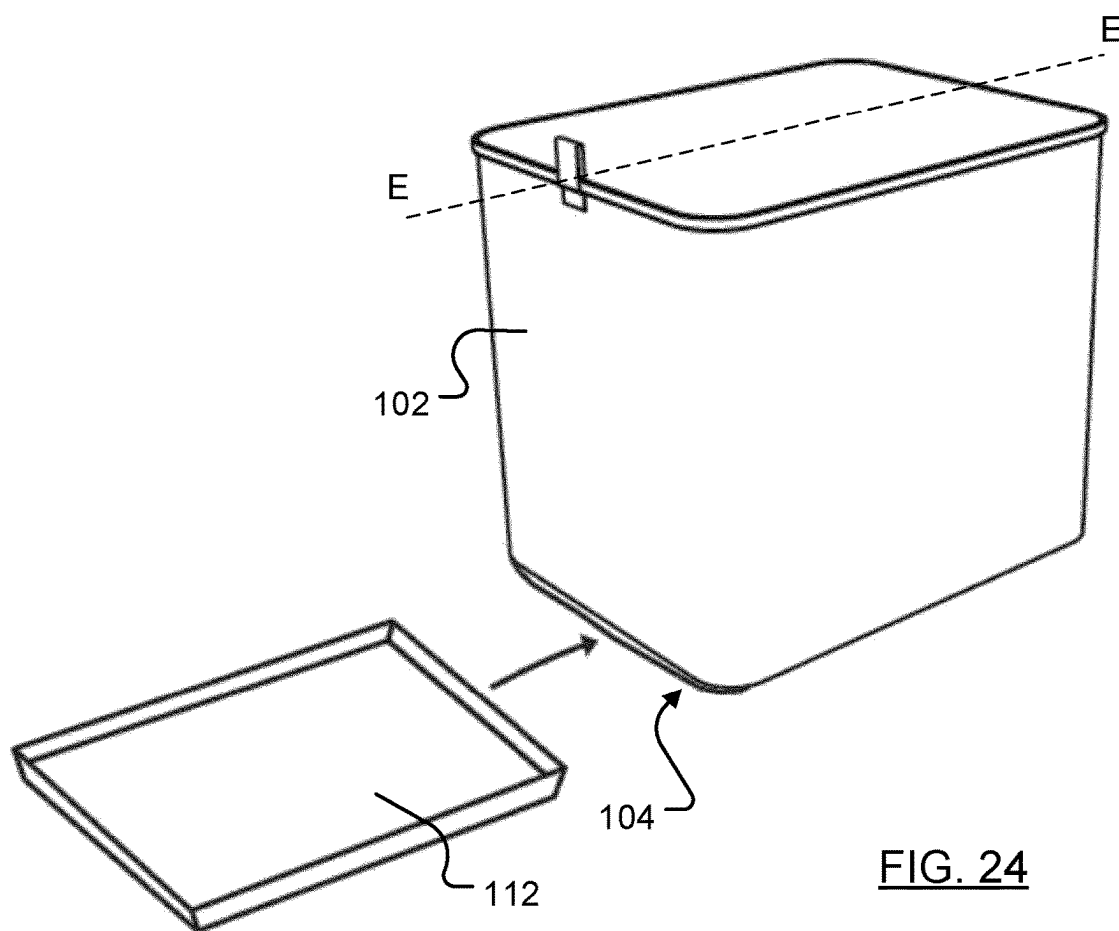
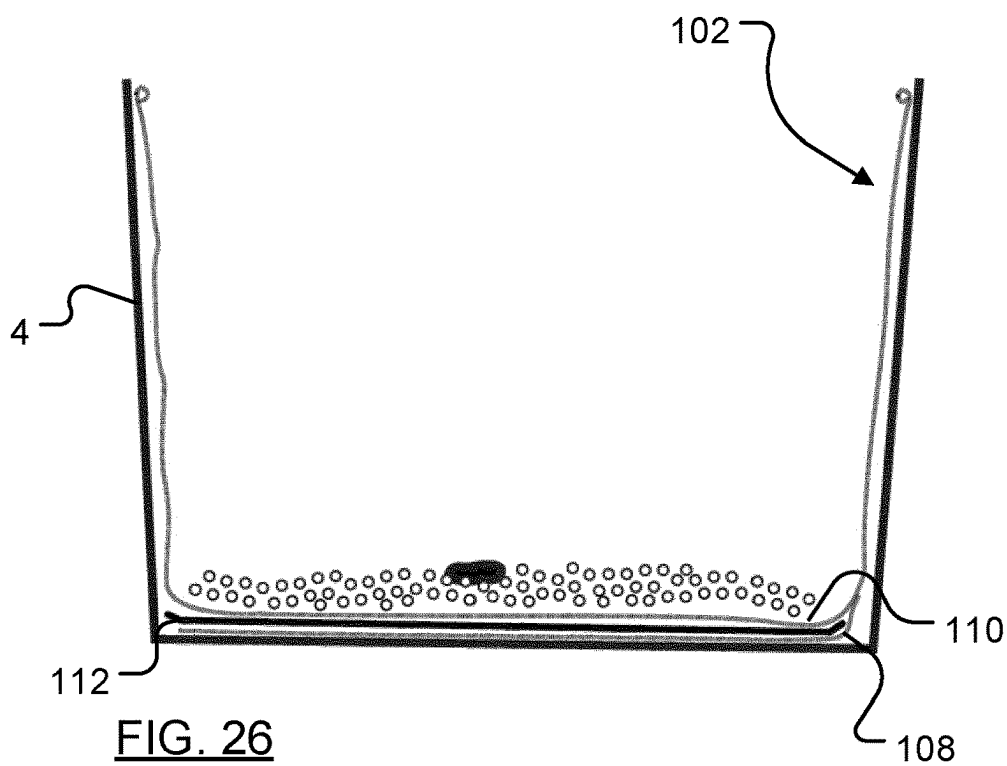
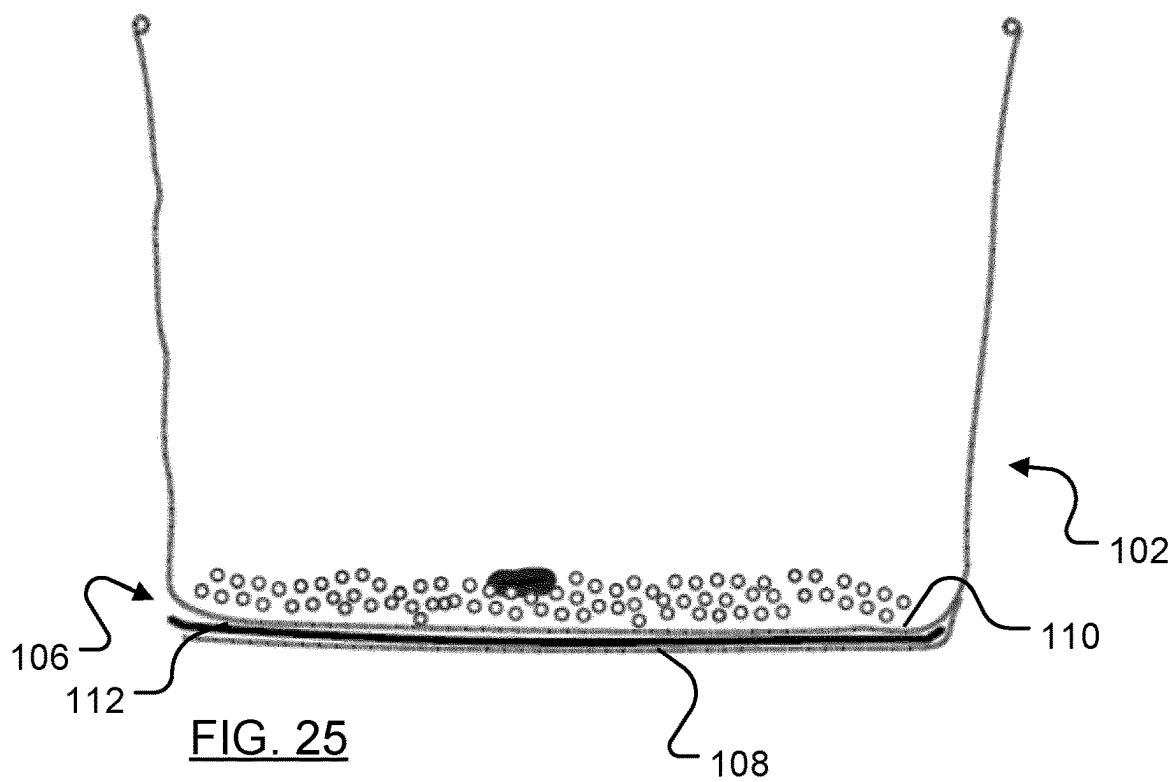
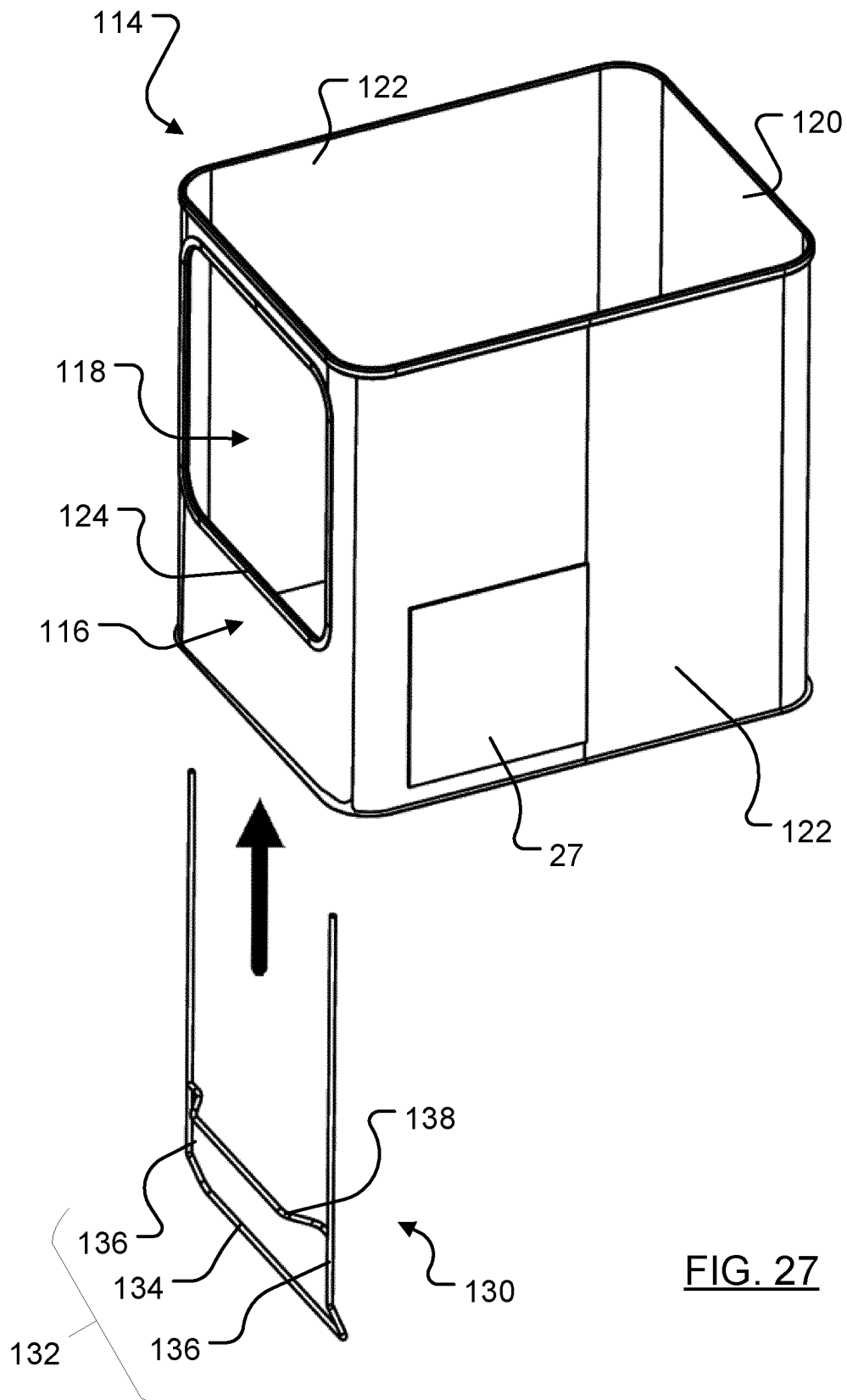
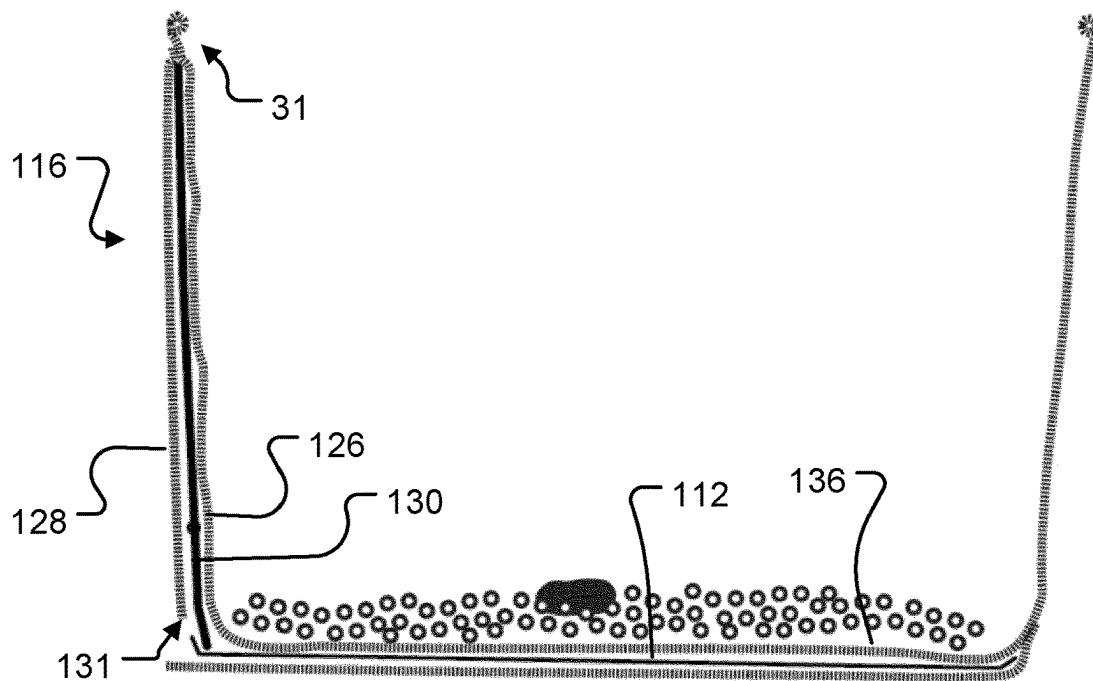
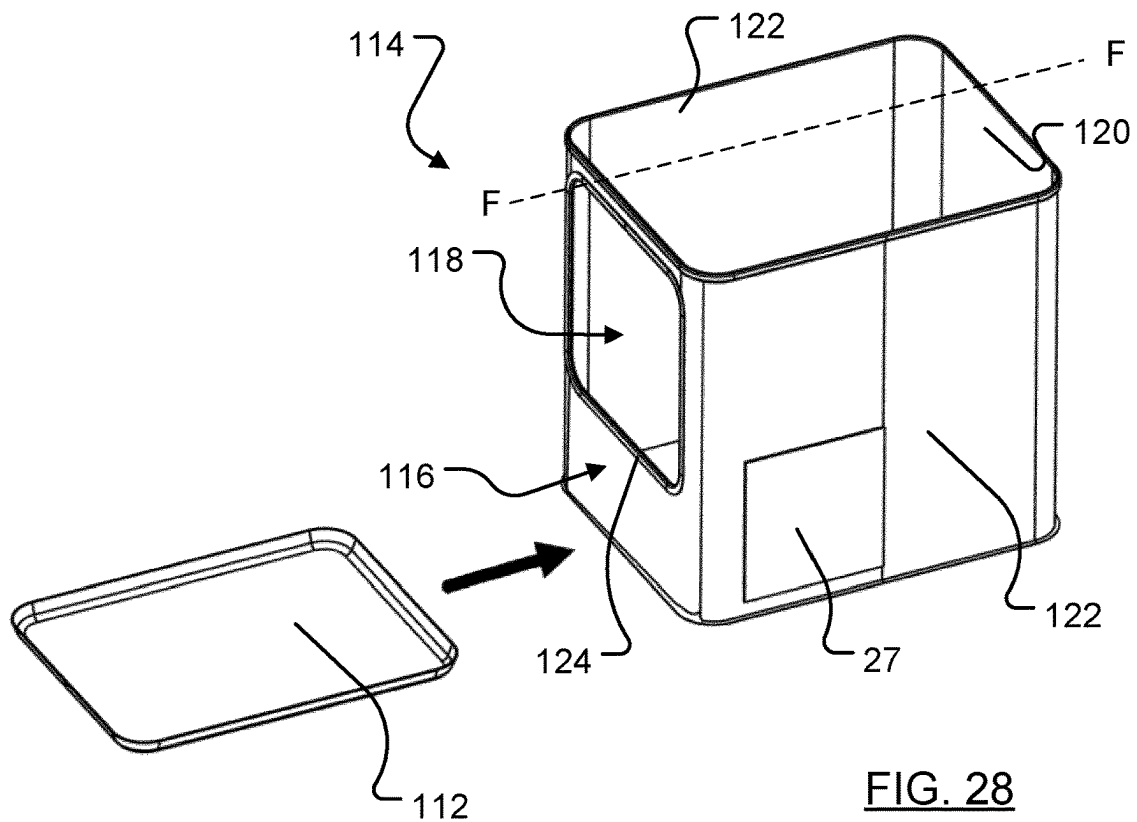


FIG. 24







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**WASTE RECEPTACLE**

This application is a U.S. national stage application under 35 U.S.C. § 371 of PCT International Application Serial No. PCT/EP2020/083645, which has an international filing date of Nov. 27, 2020, designates the United States of America, and claims the benefit of GB Application No. 1917549.6, which was filed on Dec. 2, 2019, the disclosures of which are hereby expressly incorporated by reference in their entirety.

**FIELD**

This disclosure pertains to a waste receptacle, particularly but not exclusively to a waste receptacle for domesticated animal waste, for example for waste from domestic cats. The following disclosure refers in detail to the management of waste from domestic felines, but it will be appreciated and should be borne in mind that this is merely one illustrative application of the teachings disclosed herein.

**BACKGROUND**

Domestic cats tend to be categorised as being “indoor” or “outdoor” cats. Outdoor cats, as the name suggests, are typically able to go outdoors and are usually encouraged to defecate and urinate outside. Indoor cats, on the other hand, tend to spend most if not all of their time indoors and as a consequence usually urinate and defecate inside.

To manage the waste from such cats it has previously been proposed to provide a relatively shallow “litter tray” which comprises a—typically plastics—base with raised sidewalls in which an amount of absorbent litter is provided. An illustrative example of such a tray is the “42 cm Cat Litter Tray” sold by Whitefurze Limited, Burnsall Road, Canley, Coventry CV5 6BT, United Kingdom (see: <http://www.whitefurze.net/42-cm-cat-litter-tray.html>). The litter is intended to soak up liquid waste from the animal and is typically formulated to clump together so that used litter and any solid waste can readily be lifted from the tray for disposal. Typically, a slotted waste scoop is utilised for this purpose, the slots in the scoop allowing any unused litter to fall back into the tray.

Whilst such trays function adequately, as a cat’s natural instinct is to rake through the litter after use to cover their waste, litter can often be ejected from the relatively shallow tray. Another issue is that once the scoop has been utilised to lift waste out of the tray, there is nowhere provided for storage of the—now soiled—scoop. It is also the case that as many cats prefer to defecate and urinate in quiet and secluded locations, an open-sided litter tray may make such animals feel uncomfortable. Another issue associated with such trays is that the base, as it is repeatedly scratched by the cat following defecation and urination, can become scratched and scored, whereupon it can be difficult to properly clean the tray.

From the animal owner’s perspective, it is also the case that litter trays of this type can often be something of an eyesore, and to that end it would be preferable if a more aesthetically pleasing arrangement could be provided.

To address at least some of these issues it has previously been proposed to provide a “litter box”. Such boxes tend to have much higher sides than a litter tray, which helps contain litter in the box and also to provide a more secluded environment for the animal. Typically, the box will be provided with an access port, for example in one of the aforementioned sidewalls. Such boxes may also be provided with a lid and the access port may be provided in that lid.

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Alternatively, a lid may be omitted and the access port defined by the upstanding sidewalls of the box.

Illustrative examples of such litter boxes are the so called “Flip Litter Box”, the “Modkat Litter Box”, and the “Modkat XL Litter Box”, all of which are manufactured by ModProducts, LLC and can be viewed at <http://modkat.eu>. These boxes provide a more secluded space for the animal, and are significantly more aesthetically pleasing than a traditional litter tray.

To enhance cleanliness ModProducts LLC sell liners for the boxes listed above. These liners are sized to fit within the box and are supported by the sidewalls of the box to define a void in which litter is placed for the animal to use. In some instances the liners are held in place by connecting them to hooks that clip over the sidewalls of the box. In other instances the liners are held in place by a tension band (for example, a length of sprung steel) integrated into the liner.

The ModProducts boxes are more aesthetically pleasing than earlier offerings, and the liners do enhance cleanliness, but the issues associated with the scoop still remain. In the context of the ModProducts boxes, one of the sidewalls of the boxes is configured so that the handle of the scoop can be engaged with the sidewall so that the scoop hangs from the top of the sidewall, outside of the box. Whilst this is more convenient than having the scoop lying on the floor next to the box or stored elsewhere, the scoop is still on-show and accessible—which could be problematic if there are young children around, as it would not be desirable for those children to handle a soiled scoop.

Another issue with the ModProduct boxes, in particular with the liners for these boxes, is that if the liner should be lifted out of the box (as users tend to do when preparing to empty the liner of waste) then the liner loses its’ generally open cuboid form and the unused litter and solid waste tend to pool in the bottom of the liner. This can make it hard for the user to extract clumped litter and solid waste from the liner with the scoop.

A further issue with liners that are self-supporting, for example by means of a tension band integrated into an upper region of the liner sidewalls, is that the liner is typically only restrained with its’ sidewalls upstanding by virtue of a frictional force between the liner and the receptacle. As a consequence, when a cat jumps into the box the liner can become dislodged whereupon the liner sidewalls can collapse into the box and waste can escape from the liner and pass into the space between the liner and the box. Similar issues can affect the shelves that are typically placed over the void to provide an animal with somewhere to perch before it moves into the void.

Aspects of the waste receptacle disclosed herein have been devised with some or all of the above in mind.

**SUMMARY**

In accordance with a presently preferred embodiment of the teachings disclosed herein, there is provided a waste receptacle for animal excreta, the waste receptacle comprising: a housing having a base and at least one sidewall upstanding from the base so as to define an internal housing void in which a liner can be provided; and a liner insertable into said internal housing void, the housing liner having a liner base and at least one liner sidewall supportable in use so as to be generally upstanding from said liner base, the liner base and said at least one liner sidewall cooperating to define an internal liner void for the receipt of animal litter; wherein the housing and the liner each comprise access ports that cooperate with one another when the liner is received

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within said internal housing void to allow an animal to enter the housing and access litter provided within said liner void, the at least one liner sidewall further comprising a pocket for the storage of a litter scoop, said pocket being provided on an external face of the at least one liner sidewall that is adjacent an internal face of said at least one housing sidewall when the liner is inserted into said internal housing void.

In one implementation said pocket is accessible by moving at least part of said liner sidewall away from said housing sidewall. Preferably a litter scoop stored in said pocket is normally at least partly hidden from sight between the liner sidewall and the housing sidewall, the litter scoop being revealed when at least part of said liner sidewall in the vicinity of said pocket is pulled away from said housing sidewall.

It is envisaged that the liner base may include a housing for a base reinforcing member; said base reinforcing member being operable, when received in said base reinforcing member housing, to maintain said liner base in a generally planar configuration. The base reinforcing member housing may comprise a pocket, said pocket being open at at least one end for the receipt of said base reinforcing member. The base reinforcing member may comprise a generally planar body, for example a tray.

In an envisaged arrangement, the at least one liner sidewall may comprise a front liner wall having said access port provided therein, said liner front wall may further comprise a housing for a front wall reinforcing member, said front wall reinforcing member being operable, when received in said front wall reinforcing member housing, to support the front wall of said liner. The front wall reinforcing member housing comprises a pocket opening towards said liner base. Preferably said front wall reinforcing member is configured to support a portion of said access port proximate said liner base. The front wall reinforcing member may be capable of interlocking with said base reinforcing member.

In one implementation, the receptacle access port maybe provided in a platform that is detachably supportable by a platform support coupled to said housing sidewall.

The platform support is preferably operable to support a portion of said liner so as to assist with the maintenance of said at least one liner sidewall in a generally upright configuration when the liner is installed in said receptacle.

The waste receptacle may further comprise a platform retainer coupled to said receptacle sidewall, the platform comprising a receiver for a platform retainer co-operable with said platform retainer to keep at least a portion of said platform in abutment with said platform support.

In one envisaged implementation, said at least one liner sidewall may be supportable in use by means of a resiliently deformable member coupled to a portion of said liner sidewall distal from liner base. Said at least one liner sidewall may be supportable in use by means of a support coupled to said housing, said support being configured to cooperate with a complementary element coupled to said liner sidewall.

A preferred implementation contemplates the provision of a liner configured and arranged for use with a waste receptacle, the liner having a liner base and at least one liner sidewall supportable in use so as to be generally upstanding from said liner base, the liner base and said at least one liner sidewall cooperating to define an internal liner void for the receipt of animal litter, the liner further comprising a pocket for the storage of a litter scoop, said pocket being provided on an external face of the at least one liner sidewall that is adjacent an internal face of said at least one housing sidewall when the liner is inserted into said internal housing void.

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Another preferred implementation contemplates the provision of a litter scoop configured for use with a waste receptacle, the litter scoop comprising: a blade-like main portion having a plurality of apertures through which unused animal litter can pass; first and second sidewalls moveably coupled to respective opposite longitudinal sides of said main portion; first and second end walls moveably coupled, respectively, to said first and second sidewalls, and first and second handle portions moveably coupled longitudinally to one another and at respective first ends to said first and second end walls; wherein the scoop is reconfigurable between a storage configuration in which the scoop is generally planar and a use configuration where the sidewalls and end walls are inclined relative to said base, reconfiguration of said scoop between said storage configuration and said use configuration being effect by drawing the first and second handle portions towards one another to thereby draw the first and second end walls and the first and second sidewalls together.

Another implementation contemplates the provision of a liner for a waste receptacle, the liner comprising a base and at least one sidewall supportable so as to be upstanding from the base in use, the liner base and at least one sidewall cooperating to define a void for the receipt of animal litter; wherein said liner base includes a pocket for the receipt of a liner support; said liner support being operable, when received in said liner support pocket, to maintain said liner base in a generally planar configuration.

In another envisaged arrangement there is provided a waste receptacle for animal excreta, the waste receptacle comprising: a housing having a base and at least one sidewall upstanding from the base so as to define an internal receptacle void in which a receptacle liner can be provided; and a receptacle liner insertable into said internal receptacle void, the receptacle liner having a liner base and at least one liner sidewall supportable in use so as to be upstanding from said liner base, the liner base and said at least one liner sidewall cooperating in use to define an internal liner void for the receipt of animal litter; wherein the housing and the liner each comprise access ports that cooperate with one another when the liner is received within said internal receptacle void to allow an animal to enter the housing and access litter provided within said liner void, the liner base further comprising a pocket for the receipt of a liner support; said liner support being operable, when received in said pocket, to maintain said liner base in a generally planar configuration.

It is also envisaged to provide a liner that comprises a pocket for the storage of a litter scoop, said pocket being provided on an external face of the at least one liner sidewall, which external face is arranged to be adjacent an internal face of a waste receptacle housing sidewall when the liner is inserted into an internal receptacle void of a storage receptacle.

Another arrangement contemplates the provision of a platform and liner support, the platform and liner support being configured for attachment to waste receptacle wall, the support comprising a planar element for supporting a platform and one or more liner supports configured to cooperate with a liner sidewall to support said liner sidewall.

The liner support may comprise a recess into which a resiliently deformable member coupled to said liner sidewall may be fitted. The liner support may comprise at least one hook and the liner may comprise a complementary eye so that the liner can be supported by said hook.

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Other features, advantages and features of aspects of the apparatus disclosed will be apparent from the following detailed description.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Various aspects of the teachings provided in this document, and arrangements embodying those teachings, will hereafter be described by way of illustrative example with reference to the accompanying drawings, in which:

FIGS. 1 and 2 are schematic perspective views of an illustrative waste receptacle;

FIGS. 3 and 4 are schematic perspective views of another illustrative waste receptacle;

FIG. 5 is a schematic perspective view of yet another illustrative waste receptacle;

FIG. 6 is a schematic front perspective view of a liner for a waste receptacle;

FIG. 7 is a cross-sectional view along the line A-A of FIG. 6;

FIG. 8 is a schematic rear perspective view of the liner depicted in FIG. 6;

FIG. 9 is a schematic perspective view of a waste receptacle as shown in FIG. 2 that has been equipped with a liner as depicted in FIG. 6;

FIG. 10 is a schematic front perspective view of another liner for a waste receptacle;

FIG. 11 is a schematic perspective view of a waste receptacle as shown in FIG. 2 that has been equipped with a liner as depicted in FIG. 10;

FIG. 12 is a schematic perspective view of a receptacle of the type shown in FIGS. 1 and 2 with a liner installed therein;

FIG. 13 is a schematic cross-sectional view through an illustrative receptacle and liner;

FIG. 14 is a schematic cross-sectional view through another receptacle and liner;

FIG. 15 is a schematic perspective view of another waste receptacle;

FIG. 16 is an enlarged cross-sectional view, along the line B-B of FIG. 15 through a part of one wall of the receptacle;

FIG. 17 is an exploded perspective view of the waste receptacle of FIG. 15;

FIG. 18 is a cross-sectional view along the line C-C of FIG. 15;

FIG. 19 is a part cut-away view of another waste receptacle similar to that depicted in FIG. 5;

FIG. 20 is a cross-sectional view along the line D-D of FIG. 19;

FIGS. 21 and 22 are plan and perspective views, respectively, of a scoop;

FIG. 23 is a schematic cross-sectional view through a previously proposed liner that has been lifted out of a receptacle;

FIG. 24 is a schematic perspective view of another liner;

FIG. 25 is a cross-sectional view along the line E-E of FIG. 24;

FIG. 26 is a cross-sectional view of a liner of the type depicted in FIGS. 24 and 25 installed in a waste receptacle;

FIG. 27 is a schematic perspective view of another liner;

FIG. 28 is another view of the liner depicted in FIG. 27; and

FIG. 29 is a cross-sectional view of the liner depicted in FIGS. 27 and 28 along the line F-F in FIG. 28.

#### DETAILED DESCRIPTION

FIG. 1 is a schematic perspective view of a waste receptacle 1. The waste receptacle comprises a housing that is (in

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this implementation) generally cuboid in form and includes a door panel 3 in which an access port 5 has been provided, so that an animal such as a cat can access an interior void 7 of the waste receptacle.

As shown in FIG. 2, the door panel 3 can be opened to enable a user to access the void defined by the receptacle 1. A liner 9 fits within the void 7, and can be accessed by an animal via the access port. In use, the liner 9 defines a liner void that will typically contain a measure of litter material. As will later be described in detail, in this particular implementation the liner is self-supporting and comprises a resiliently deformable member that can be deformed to enable the liner to be inserted into and removed from the void. Once the liner has been inserted, the resiliently deformable member returns to its' original shape to hold the liner by means of friction against the internal walls of the receptacle. One such illustrative deformable member comprises a length of spring steel formed into a hoop and located inside an upper peripheral portion (as orientated in use) of the liner.

FIG. 3 is a perspective view of another waste receptacle 4. This receptacle 4 differs from that of FIGS. 1 and 2 in that the access port 5 is provided in a removable platform 11 that forms a top cover of the receptacle in use. The receptacle 4 of FIG. 2 is a top-entry waste receptacle, whereas the receptacle of FIGS. 1 and 2 is a front- or side-entry waste receptacle.

The platform 11 comprises a major portion 13 and a minor portion 15 that are, in this arrangement, hingedly coupled to one another so that the major portion can be pivoted—relative to the minor portion—between a closed position depicted in FIG. 3 where a pet owner's access to the liner 9 (other than via the access port 5) is obstructed and an open position depicted in FIG. 4 where access can be had to the liner 9.

In the particular example depicted in FIGS. 3 and 4, the liner 9 includes a resiliently deformable band inside an upper peripheral portion of the liner. The band is sized so that it bears, in its non-deformed state, against internal walls of the receptacle to keep the peripheral walls of the liner from collapsing.

FIG. 5 is an illustrative perspective view of another waste receptacle 17. This receptacle 17 includes a platform 11 which is enclosed within the interior void defined by the receptacle 17. The receptacle, in this instance, comprises a door panel 3 in which an access port 5 has been provided. The platform 11 includes a platform access port (not visible) so that an animal entering the receptacle can access a liner (also not visible) provided beneath the platform. The platform 11 could be of the type shown in FIGS. 3 and 4, or could simply comprise a planar body with a platform port provided in it. Access to the liner and platform by an owner is enabled by means of the aforementioned door panel 3, which can be opened.

FIG. 6 is a schematic view of an illustrative liner 9, and FIG. 7 is a schematic cross-sectional view along the line A-A of FIG. 7. The liner may be manufactured of a variety of different materials, for example of a textile material, a plastics material or a textile/plastics mix, and is preferably waterproofed (either inherently or by application of a waterproof layer or component). The liner comprises a base 19 (not visible in FIG. 6) and one or more sidewalls 21 that cooperate with the base 19 to form a receptacle for a measure of litter tray material (such as “AmazonBasics Cat Litter Wood Pellets” available from <http://www.Amazon.co.uk>, or similar). The liner is open at an end remote from

the base **19** (which end will be uppermost in use) so that an animal, for example a cat, can enter inside the liner to urinate or void its' bowels.

As shown in FIG. 7, a peripheral portion **23** of the liner sidewall **21** is folded over to provide a void within which a resiliently deformable retainer **25** is provided. The retainer **25**, in this particular embodiment, comprises a hoop of resiliently deformable material (such a sprung steel, for example) that can be deformed to allow the liner to be fitted into a receptacle, whereupon the retainer returns to its non-deformed shape and bears upon internal walls of the receptacle to hold the liner in place in use.

In the preferred embodiment it is envisaged that the retainer comprises a hoop. It will be apparent, however, that the retainer need not necessarily comprise a hoop. For example, a generally C-shaped length of resiliently deformable material may suffice to hold the liner in place in use. Other equivalent arrangements will be apparent to persons of skill in the art.

Referring now to FIG. 8 of the drawings, the line **9** further comprises a pocket **27** provided on an external face of the sidewall **21** so that the pocket will lie between the liner sidewall **21** and an internal face of the receptacle when the liner is located in the receptacle. The pocket **27** is sized to accommodate a scoop **29** for removing pet waste and/or soiled litter from the liner.

As shown in FIG. 9, when the liner **9** is installed in a receptacle **3**, the aforementioned pocket **27**, and any scoop **29** provided therein, is normally obscured from view and access thereto is obstructed by the liner. By pulling a peripheral edge portion **31** of the liner **9** (which edge portion is in the vicinity of the pocket **27**) away from the receptacle the pocket is revealed and access can be had thereto. An advantage of this arrangement is that when the liner is provided within the receptacle with the retainer abutting against the internal walls, the pocket and scoop is obscured from view and access thereto is restricted. This means that users no longer need have soiled scoops on view and easily accessible.

FIGS. 10 and 11 show another form of liner where the peripheral edge portion **31** in the vicinity of the pocket is provided with a tab **33** that makes it easier for the user to pull the liner sidewall away from the receptacle. In another envisaged implementation, the tab may be configured to couple to the receptacle sidewall to secure the liner in position in use. To enable this, the tab may carry one part of a two-part engagement mechanism, the other part being carried by the receptacle sidewall. Velcro™ or a press-stud (otherwise known as a snap fastener) could be utilised to secure the liner to the receptacle. Alternatively, the tab could be configured as a hook that hooks over the top of the receptacle sidewall to support the liner in use. FIG. 12 is an illustrative representation of the receptacle of FIGS. 1 and 2 showing a pocket **27** provided in a sidewall of the liner **9**.

As aforementioned, utilising a retainer **25** to secure a liner **9** against the sidewalls of a receptacle, as shown in FIG. 13, is merely one illustrative way of securing the liner **9** in place in use. In another illustrative implementation shown schematically in FIG. 14, the liner **9** may be configured to couple with retaining clips **35**. In this particular example, the clips **35** are configured to hook over the peripheral wall of the receptacle **3**. In other arrangement the clips may be configured to engage with the receptacle wall (for example by means of a suitable coupling) or may be permanently attached thereto. The clips **35**, in this particular arrangement, include a peg **37** that can be mated with a complementary eyelet **39** in the liner to secure the liner to the peripheral wall

of the receptacle. As will be appreciated, other two-part complementary attachment mechanisms may be employed instead of, or as well as, a peg and eyelet.

Referring now to FIGS. 15 and 16, there is depicted a schematic representation of a platform and liner support **41**. The support **41** is configured for attachment (for example by means of an adhesive or fixings such as screws) to an internal surface of the receptacle sidewalls. In one arrangement, the receptacle is generally rectangular in plan view and a support **41** is affixed to each of the longer sidewalls. In another implementation a support may also or alternatively be affixed to the shorter sidewalls. In addition, whilst it is preferred for the support to extend along substantially the entire length of the sidewalls, this may not be necessary, and the support may instead extend only over a part of the length of the sidewall.

Referring now to FIG. 16, the support **41** comprises a ledge **43** that functions as a support for the platform **11**. As shown the ledge **43** extends inwardly into the receptacle when the support is affixed to the internal walls thereof. A first wall **45** extends generally perpendicularly from an edge of the ledge **43** that is proximate the sidewall of the receptacle when the support is installed, and a second wall **47** extends generally perpendicularly from an edge of the first wall **45** distal of said ledge **43**. The ledge and first and second walls cooperate to form a cavity into which the resiliently deformable retainer **25** of a liner **9** can be fitted so that the liner is supported, in use, with its sidewall upstanding by the support **41**. This arrangement makes it less likely for the liner sidewall to collapse during use.

FIGS. 19 and 20 illustrate, and reinforce, the fact—described above—that it is not essential for the platform and liner support **41** to extend along the entirety of a wall of the receptacle. In the particular example illustrated, the receptacle is generally rectangular in plan view and is provided with supports **41** that extend along the entire length of each shorter wall, and partway along the length of each longer wall.

Referring now to FIGS. 17 and 18, the receptacle may further comprise a platform retainer **49** that cooperates with a complementary formation **51** in—in this particular case—the minor portion **15** of the platform **11**, to help retain the platform **11** in place. The complementary formation **51** comprises a generally rectangular recess and the platform retainer comprises a generally rectangular body that can fit within the recess. In the preferred arrangement a recess is provided on either peripheral edge of the minor portion **15** of the platform **11** for cooperation with complementary formations on either side of the receptacle.

As depicted in FIG. 18, the minor portion **15** of the platform can be slid along the ledge **43** of the platform and liner support **41** until the platform retainer **49** affixed to the sidewall of the receptacle locates in the complementary formation **51** provided in the minor portion **15** of the platform **11**. Once so located, the platform is less likely to be dislodged, for example by means of a cat stepping onto it.

Referring now to FIGS. 21 and 22, there is depicted a scoop **29** that is particularly well suited for use with the liner described herein. FIG. 21 is a plan view of the scoop in which the scoop is substantially planar (and hence can easily be slid into a pocket provided on the outside of a liner). FIG. 22 is a perspective view of the scoop of FIG. 21 after it has been manipulated to form a three dimensional body.

The scoop comprises a base portion **53** that is, in the preferred arrangement, perforated so that unsoiled litter can fall through the base and back into the liner. Peripheral



lateral edges of the base **53** are coupled to respective first and second side panels **57**, **59**, in this instance by means of living hinges **61**.

First and second handle portions **63**, **65** are coupled together, in this instance by a living hinge **67**. A first end **69** of the first handle portion **63** is coupled via a living hinge **71** to a first end wall **73** that is coupled by another living hinge **75** to the first side panel **57**. Similarly a first end **77** of the second handle portion **65** is coupled via a living hinge **79** to a second end wall **81** that is coupled by another living hinge **83** to the second side panel **59**.

As will be appreciated, bringing the two handle portions **63**, **65** together causes the sidewalls **57**, **59** to move relative to the base portion **53** towards one another and the two end walls **73**, **81** to come together, thereby forming a three-dimensional scoop as shown in FIG. **22**.

Referring now to FIG. **23**, a problem with existing liners **100** is that when the liner is lifted out of the receptacle, the base of the liner tends to sag. As a result, unused litter, soiled litter and animal excreta tend to pool in the bottom of the liner, making it difficult for the user to remove excreta and soiled litter with a scoop. It is also the case that the base of the liner can be prone to rucking by the animal in use.

To address this issue, as shown in FIGS. **24** to **26**, it is proposed to provide a liner **102** that includes a housing **104** for a base reinforcing member **112**. In this particular example, the housing **104** comprises a base pocket **106** formed by coupling an additional base panel **108** to a primary base portion **110** of the liner **102**. As shown in FIG. **24** a reinforcing member **112** can be inserted into the base pocket to reduce the likelihood of the base sagging when the liner is removed from a receptacle. Since the reinforcing member can be removed from the base pocket, users are still able to turn the liner inside-out whilst cleaning it. Another advantage of this arrangement is that the reinforcing member helps to reduce the likelihood of the base **110** rucking whilst the receptacle is being used by an animal.

In this example the pocket is closed at one end, but it will be appreciated that the pocket could be more akin to a sleeve and open at both ends. Similarly, whilst a tray-like configuration for the reinforcing member is envisaged, the reinforcing member could have a variety of different configurations. The liner **102** may include a pocket for a scoop as in other embodiments described herein, and may—as shown in FIG. **26**—include a resiliently deformable retainer of the type that is elsewhere described herein. Alternatively, the liner may be configured to couple to clips, for example as with the liner depicted in FIG. **14**.

Another embodiment of a liner **114** is depicted schematically in FIGS. **27** to **29** of the accompanying drawings. This liner **114** is particularly, but not exclusively, intended for use with waste receptacles **1** of the type shown in FIGS. **1** and **2**. As shown in FIGS. **1** and **2**, the liner **9** described above has a front wall **10** (as orientated in use) that is lower than a rear wall (not visible) of the liner so that an animal can clamber into the liner via the port **5** in the door **3**. Whilst this arrangement functions adequately, the front wall of the liner can sometimes be caught by the animal as it clambers into the waste receptacle and pulled away from the depicted upright position. This raises the possibility of litter falling in between the liner and the door to the receptacle.

The liner **114** depicted in FIGS. **27** to **29** includes a front wall **116** (as orientated in use) that is substantially the same height as a rear wall **120** and interconnecting sidewalls **122**. The front wall **116** includes an access port **124** that aligns with the access port **5** in the door **3** when the liner **114** is installed in a waste receptacle **1**.

The front wall **116** is comprised of an inner wall **126** that extends between respective interconnecting walls **122**, and an outer wall **128** that is coupled to the inner wall around the periphery of the access port **124**, towards the peripheral edge portion **31**, and to the remainder of the liner at opposite lateral peripheries. The inner and outer walls **126**, **128** co-operate to provide a housing for a front wall reinforcing member **130**. In this particular example, the housing comprises a pocket **131** that opens towards a base wall **134** of the liner **114**.

The reinforcing member **130**, in this embodiment, comprises a generally U-shaped outer frame **132** comprised of a head portion **134** and two leg portions **136** extending from respective ends of the head portion **134**. A cross-brace **134** extends between the legs **136** of the U-shaped outer frame **132** and is generally parallel to the head portion **134**. The cross-brace **134** is spaced from the head portion **134** of the U-shaped outer frame by a distance that is similar to the distance between the base **136** of the liner **114** and a lowermost (as orientated in use) portion of the access port **124**.

When the U-shaped frame is inserted into the pocket **132**, the legs of the U-shaped frame **132** extend from a point roughly adjacent the base of the liner **114** along respective lateral edges of the outer wall **128** and help to ensure that the front wall remains generally upright in use. The cross-brace will lie in the vicinity of the lowermost (as orientated in use) portion of the access port **123** and support the access port **124**.

In one envisaged arrangement the liner may include only the aforementioned housing for a front wall reinforcing member **130**. In another envisaged implementation, the liner may, as shown in FIGS. **27** to **29**, include both a housing for a front wall reinforcing member and a housing for a base reinforcing member **112** of the type shown in FIGS. **24** to **26**. In this latter case, the U-shaped frame **132** and the base reinforcing member **112** may be configured so that the U-shaped frame **132** can be positively engaged with the base reinforcing member **112**, for example snap-fitted into the base reinforcing member **112** so that the two components are coupled together. This arrangement provides additional support for the walls of the liner.

As shown in FIG. **28**, the liner may also be provided with a pocket **27** for receiving a scoop, for example a pocket of the type described above in connection with FIGS. **8** to **10** of the drawings.

It will be appreciated that whilst various aspects and embodiments of the present invention have heretofore been described, the scope of the present invention is not limited to the particular arrangements set out herein and instead extends to encompass all arrangements, and modifications and alterations thereto, which fall within the scope of the appended claims. For example, the platform and liner support need not necessarily be configured for use with a liner that includes a resiliently deformable member. It could, for example, comprise a plurality of hooks that are o-operable with eyes provided in the liner sidewall to support the liner.

It should also be noted that whilst the accompanying claims set out particular combinations of features described herein, the scope of the present invention is not limited to the particular combinations hereafter claimed, but instead extends to encompass any combination of features herein disclosed.

Finally, it should be noted that any element in a claim that does not explicitly state “means for” performing a specified function, or “steps for” performing a specific function, is not

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to be interpreted as a “means” or “step” clause as specified in 35 U.S.C. Sec. 112, par. 6.

The invention claimed is:

1. A waste receptacle for animal excreta, the waste receptacle comprising:

a housing having a base and at least one housing sidewall upstanding from the base so as to define an internal housing void in which a liner can be provided, wherein the at least one housing sidewall defines an internal face; and

a housing liner insertable into said internal housing void, the housing liner having a liner base and at least one housing liner sidewall supportable in use so as to be generally upstanding from said liner base, the liner base and said at least one housing liner sidewall cooperating to define an internal liner void for receipt of animal litter, wherein the internal liner void is configured to contain a measure of litter material;

wherein the housing and the housing liner each comprise access ports that cooperate with one another when the housing liner is received within said internal housing void to allow an animal to enter the housing and access the measure of litter provided within said liner void, the at least one housing liner sidewall further comprising a pocket for storage of a litter scoop, said pocket being provided in an external face of the at least one housing liner sidewall that is adjacent the internal face of said at least one housing sidewall when the liner is inserted into said internal housing void, wherein said pocket lies between the external face of the at least one housing liner sidewall and said internal face of said at least one housing sidewall when the liner is located in the internal housing void, wherein said pocket is normally obscured from view and access thereto is obstructed by the liner.

2. A waste receptacle according to claim 1, wherein said pocket is accessible by moving at least part of said housing liner sidewall away from the internal face of said at least one housing sidewall to reveal the pocket.

3. A waste receptacle according to claim 2, wherein a litter scoop stored in said pocket is normally at least partly hidden from sight between the external face of the at least one housing liner sidewall and the internal face of said at least one housing sidewall, the litter scoop being revealed when at least part of said housing liner sidewall in vicinity of said pocket is pulled away from said internal face of said at least one housing sidewall.

4. A waste receptacle according to claim 1, wherein said liner base includes a housing for a base reinforcing member; said base reinforcing member being operable, when received in said base reinforcing member housing, to maintain said liner base in a generally planar configuration.

5. A waste receptacle according to claim 4, wherein said base reinforcing member housing comprises a pocket, said pocket being open at at least one end for receipt of said base reinforcing member.

6. A waste receptacle according to claim 4, wherein said base reinforcing member comprises a generally planar body including a tray.

7. A waste receptacle according to claim 1, wherein said at least one housing liner sidewall comprises a front liner wall having said access port provided therein, said liner front wall further comprising a housing for a front wall reinforcing member, said front wall reinforcing member being operable, when received in said front wall reinforcing member housing, to support the front wall of said liner.

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8. A waste receptacle according to claim 7, wherein said front wall reinforcing member housing comprises a pocket opening towards said liner base.

9. A waste receptacle according to claim 7, wherein said front wall reinforcing member is configured to support a portion of said access port proximate said liner base.

10. A waste receptacle according to claim 7, wherein said liner base includes a housing for a base reinforcing member; said base reinforcing member being operable, when received in said base reinforcing member housing, to maintain said liner base in a generally planar configuration, said front wall reinforcing member being capable of interlocking with said base reinforcing member.

11. A waste receptacle according to claim 1, wherein said access port is provided in a platform that is detachably supportable by a platform support coupled to said at least one housing sidewall.

12. A waste receptacle according to claim 11, wherein said platform support is operable to support a portion of said liner so as to assist with maintenance of said at least one housing liner sidewall in a generally upright configuration when said housing liner is installed in said receptacle.

13. A waste receptacle according to claim 11, further comprising a platform retainer coupled to said housing sidewall, the platform comprising a receiver for a platform retainer co-operable with said platform retainer to keep at least a portion of said platform in abutment with said platform support.

14. A waste receptacle according to claim 1, wherein said at least one housing liner sidewall is supportable in use by means of a resiliently deformable member coupled to a portion of said housing liner sidewall distal from said liner base.

15. A waste receptacle according to claim 1, wherein said at least one housing liner sidewall is supportable in use by means of a support coupled to said housing, said support being configured to cooperate with a complementary element coupled to said housing liner sidewall.

16. A waste receptacle according to claim 1, the waste receptacle further comprising a litter scoop, wherein the litter scoop is configured and arranged for removable storage in said pocket, the litter scoop comprising:

a blade-like main portion having a plurality of apertures through which unused animal litter can pass;

first and second sidewalls moveably coupled to respective opposite longitudinal sides of said main portion; first and second end walls moveably coupled, respectively, to said first and second sidewalls, and

first and second handle portions moveably coupled longitudinally to one another and at respective first ends to said first and second end walls;

wherein the scoop is reconfigurable between a storage configuration in which the scoop is generally planar and a use configuration where the sidewalls and end walls are inclined relative to said base, reconfiguration of said scoop between said storage configuration and said use configuration being effected by drawing the first and second handle portions towards one another to thereby draw the first and second end walls and the first and second sidewalls together.

17. The waste receptacle of claim 1 further comprising a tab coupled to the housing liner, wherein the tab is configured to enable a user to pull the housing liner sidewall away from the internal face of said at least one housing sidewall.

18. A waste receptacle for animal excreta, the waste receptacle comprising:

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a housing having a base and at least one sidewall upstanding from the base so as to define an internal housing void in which a liner can be provided; and

a housing liner insertable into said internal housing void, the housing liner having a liner base and at least one housing liner sidewall supportable in use so as to be generally upstanding from said liner base, the liner base and said at least one housing liner sidewall cooperating to define an internal liner void for receipt of animal litter, wherein the internal liner void is configured to contain a measure of cat litter;

wherein the housing and the housing liner each comprise access ports that cooperate with one another when the housing liner is received within said internal housing void to allow an animal to enter the housing and access the measure of litter provided within said liner void, the at least one housing liner sidewall further comprising a pocket for storage of a litter scoop, said pocket being provided in an external face of the at least one housing liner sidewall that is adjacent an internal face of said at least one housing sidewall when the housing liner is inserted into said internal housing void, said pocket comprising a panel that is coupled to said external face of said housing liner sidewall at a first edge proximate the liner base and at second and third edges extending away from said first edge and said liner base, said panel further comprising a fourth edge distal from said liner base that extends between said second and third edges, said fourth edge being movable away from the external face of the housing liner to provide access to an interior pocket cavity between the external face of the housing liner and said panel, the interior pocket cavity being delimited by the first, second and third edges of said

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panel that are coupled to said external face of said liner, wherein the interior pocket cavity is normally obscured from view and access thereto is obstructed by the liner.

19. A waste receptacle according to claim 18, the waste receptacle further comprising a litter scoop configured and arranged for removable storage in said pocket, the litter scoop comprising:

a blade-like main portion having a plurality of apertures through which unused animal litter can pass;

first and second sidewalls moveably coupled to respective opposite longitudinal sides of said main portion;

first and second end walls moveably coupled, respectively, to said first and second sidewalls, and

first and second handle portions moveably coupled longitudinally to one another and at respective first ends to said first and second end walls;

wherein the scoop is reconfigurable between a storage configuration in which the scoop is generally planar for storage in said pocket and a use configuration where the sidewalls and end walls are inclined relative to said base, reconfiguration of said scoop between said storage configuration and said use configuration being effected by drawing the first and second handle portions towards one another to thereby draw the first and second end walls and the first and second sidewalls together.

20. The waste receptacle of claim 18 further comprising a tab coupled to the housing liner, wherein the tab is configured to enable a user to pull the housing liner sidewall away from the internal face of said at least one housing sidewall.

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