

# US Patent & Trademark Office

## Patent Public Search | Text View

---

United States Patent Application Publication

20250264188

Kind Code

A1

Publication Date

August 21, 2025

Inventor(s)

MASEK; John P. et al.

---

### SEISMIC BRACING YIELD FUSE

---

#### Abstract

A seismic bracing yield fuse includes at least one housing member, and a fuse member housed within or mounted externally to the at least one housing member. The fuse member is configured to undergo ductile yielding in a length dimension upon application of a tensile force along the length dimension of the fuse member, and the at least one housing member is configured to accommodate a change in length of the fuse member resulting from the ductile yielding.

---

**Inventors:** MASEK; John P. (Roy, UT), McMULLIN; Paul W. (Sandy, UT), LARSEN; Blake C. (Hooper, UT)

**Applicant:** MASEK, MCMULLIN AND LARSEN, LLC (Roy, UT)

**Family ID:** 1000008589487

**Assignee:** MASEK, MCMULLIN AND LARSEN, LLC (Roy, UT)

**Appl. No.:** 19/204289

**Filed:** May 09, 2025

#### Related U.S. Application Data

parent US continuation 18446344 20230808 parent-grant-document US 12305800 child US 19204289

parent US continuation 16994393 20200814 parent-grant-document US 11761577 child US 18446344

us-provisional-application US 62888640 20190819

---

#### Publication Classification

**Int. Cl.:** F16M13/02 (20060101); E04H9/02 (20060101); F16F7/12 (20060101); F16L3/02 (20060101)

## Background/Summary

CROSS-REFERENCE TO RELATED APPLICATION [0001] This application is a continuation of U.S. patent application Ser. No. 18/446,344, filed 8 Aug. 2023, entitled “SEISMIC BRACING YIELD FUSE,” which is a continuation of U.S. patent application Ser. No. 16/994,393, filed 14 Aug. 2020, entitled “SEISMIC BRACING YIELD FUSE,” which claims the benefit of U.S. Provisional Patent Application No. 62/888,640, filed 19 Aug. 2019, entitled “SEISMIC BRACING YIELD FUSE,” all of which are hereby incorporated by reference in their entirety for all purposes.

### TECHNICAL FIELD

[0002] The present disclosure relates generally to bracing for using in supporting nonstructural equipment from a structural member of a building. In particular, the present disclosure relates to seismic bracing for use applications, and yield fuses for use in seismic bracing.

### BACKGROUND

[0003] Until the adoption of the 2012 International Building Code (IBC), which refers to the American Society of Civil Engineers (ASCE) document 7-10, the standard methodology for designing seismic braces to nonstructural items was to restrain these systems with either rigid braces or cable braces that were designed to have sufficient strength to resist seismic forces calculated based on ASCE 7-10 requirements. “Nonstructural” refers to systems other than the building structural systems (such as walls, beams, columns, building braces) themselves. Nonstructural items include piping systems, mechanical ductwork, electrical conduit and cable trays, and mechanical or electrical systems that are attached to the structure, but not part of the structure itself. It is anticipated that an Omega value concept will remain in the building code, as the structural engineering profession regards ductile yielding to be an important component of good seismic performance of structural components of buildings and more recently also nonstructural components within buildings

[0004] The relative strength of brace components (i.e., the nonstructural brace itself, the nonstructural brace attachment to the nonstructural item, and the nonstructural brace attachment to the structure) is not specifically evaluated. Rather, if the brace assembly as a whole has sufficient strength and stiffness, the brace met pre-2012 IBC requirements. Beginning with the 2012 IBC, a factor referred to as “Omega” was implemented regarding the relative strength of anchors to concrete in comparison to nonstructural brace strength. This Omega factor requirement states that the force used in seismic anchor design to concrete must be increased by a factor of 2.5 unless it can be demonstrated that the connection to the structure provides ductile yielding. Since prior to the 2012 IBC requirements commercially available brace connections had been designed to be strong and rigid with respect to nonstructural brace and anchor strength, commercially available bracing products under the 2012 IBC requirements now require multiplying the anchor force by 2.5 or 250%. Building structures themselves have had similar requirements added in preceding codes beginning in the late 1990s, resulting in the development of energy absorbing ductile connection devices for large systems in building braces and beam to column assemblies. These assemblies are not usable for nonstructural items due to their large size and use of heavy steel assemblies or concrete-filled tube assemblies.

[0005] For the foregoing reasons, there is a need to provide improved supports and bracing for nonstructural items that are lightweight, compact and usable with existing commercial products.

## SUMMARY

[0006] The present disclosure is directed to supports and bracing for use with nonstructural items in a building. Such supports typically provide connection of a nonstructural item to a structural member (e.g., a ceiling) of a building, wall or other structural component of the building. The present disclosure may relate particularly to seismic bracing for nonstructural items, and yield fuses for use with seismic bracing.

[0007] The seismic bracing generally, and the yield fuse specifically, typically includes a lightweight, compact assembly that weighs ounces (at most less than 1-2 pounds) rather than much larger bracing that is typical for bracing used with structural features of a building. The yield fuses disclosed herein typically can be used with the many already available commercial bracing products. In one embodiment, the connection devices typically weigh between a few ounces and a pound, although larger and smaller versions are possible. The yield fuses may have several configurations to adapt to many different bracing systems. Of note, the yield fuses may permit the use of  $\Omega=1.0$  instead of  $\Omega=2.5$  as is required by the 2012 IBC requirements described above. This is achieved by the use of a ductile-yielding nonstructural brace fuse in the seismic bracing. The fuse may have any of a variety of configurations that permit some yielding under certain load conditions (e.g., a seismic event). One configuration includes a yielding “dog-bone” shaped fuse member. Another configuration includes a yielding corrugated strip fuse member. A further configuration includes at least one yielding pin fuse member. These and other configurations of the present disclosure may reduce the required anchor forces by 250% and may also provide superior brace performance by yielding of the brace fuse, rather than sudden brittle failure of either the brace anchor or the brace connectors.

[0008] Another aspect of the present disclosure relates to a seismic bracing yield fuse that includes at least one housing member and a fuse member. The fuse member is housed within or mounted externally to the at least one housing member. The fuse member is configured to undergo ductile yielding in a length dimension upon application of a tensile force along the length dimension of the fuse member. The at least one housing member is configured to accommodate a change in length of the fuse member resulting from the ductile yielding.

[0009] The fuse member may have a dog bone shape. The fuse member may have a reduced width at a location spaced between opposing ends of the fuse member. The fuse member may include a corrugated structure. The fuse member may include a rod-shaped member that is mounted to an exterior surface of the at least one housing member. The at least one housing member may have a single-piece construction and apertures formed therethrough at opposing ends of the housing member. At least one of the apertures may have a slot shape, and the fuse member may have apertures formed therethrough at opposing ends that are aligned with the housing apertures and receptive of connection features. The slot-shaped aperture may accommodate the change in length of the fuse member resulting from the ductile yielding.

[0010] The at least one housing member may include a first housing member at least partially inserted into and slidable relative to a second housing member. The seismic bracing yield fuse may also include a backup wire extending between and securing together the first and second housing members as an assembly. The seismic bracing yield fuse may include a connector bracket mounted to the fuse member and the at least one housing member. The fuse member may include a material having a different ductility than material of the at least one housing. The fuse member may have a lower ductility than a connecting member to which the seismic bracing yield fuse is connected. The at least one housing member may include an integrally formed angled portion extending from an end thereof. The at least one housing member may have a rectangular cross-sectional shape.

[0011] Another aspect of the present disclosure relates to a seismic bracing yield fuse that includes a housing assembly and a fuse member. The housing assembly includes a first housing member and a second housing member at least partially insertable into the second housing member. The fuse member is positionable within the housing assembly or mounted to the housing. The fuse member

has an elongate construction and is plastically deformable in a length dimension upon application of a force.

[0012] The housing assembly may include housing connector apertures formed in opposing ends thereof, wherein the housing connector apertures are receptive of connection members to connect the seismic bracing yield fuse to a non-structural item. The non-structural item may include at least one of piping systems, mechanical ductwork, electrical conduit and cable trays, and mechanical or electrical systems. The fuse member may include fuse connector apertures formed in opposing ends thereof, wherein the housing apertures are aligned with the fuse connector apertures and receptive of the connection members. The first and second housing members may each include mounting tabs positioned on exterior surfaces thereof, wherein the mounting tabs are configured to mount the fuse member to the housing assembly. The seismic bracing yield fuse may include first and second fuse members arranged in parallel and mounted to exterior surfaces of the fuse assembly.

[0013] A further aspect of the present disclosure relates to a method of assembling a seismic bracing yield fuse. The method includes providing a housing assembly and a fuse member, the fuse member being configured to undergo ductile yielding in a length dimension upon application of a tensile force along the length dimension of the fuse member, mounting the fuse member internal the housing assembly or to an exterior of the housing assembly, and providing connection features to secure opposing ends of the fuse member to a connection assembly for application of the tensile force.

[0014] Another aspect of the present disclosure relates to a method of providing a ductile yield in a connection assembly that supports nonstructural equipment from a structural member of a building. The method includes providing a seismic bracing yield fuse having a housing and a fuse member, connecting the seismic bracing yield fuse in series between the structural member and the nonstructural equipment, and applying a tensile force to the fuse member until the fuse member undergoes ductile yielding.

[0015] The foregoing has outlined rather broadly the features and technical advantages of examples according to the disclosure in order that the detailed description that follows may be better understood. Additional features and advantages will be described hereinafter. The conception and specific examples disclosed may be readily utilized as a basis for modifying or designing other structures for carrying out the same purposes of the present disclosure. Such equivalent constructions do not depart from the spirit and scope of the appended claims. Features which are believed to be characteristic of the concepts disclosed herein, both as to their organization and method of operation, together with associated advantages will be better understood from the following description when considered in connection with the accompanying figures. Each of the figures is provided for the purpose of illustration and description only, and not as a definition of the limits of the claims.

---

## Description

### BRIEF DESCRIPTION OF THE DRAWINGS

[0016] A further understanding of the nature and advantages of the embodiments may be realized by reference to the following drawings. In the appended figures, similar components or features may have the same reference label.

[0017] FIG. 1 is a perspective view of a seismic bracing yield fuse in accordance with the present disclosure.

[0018] FIG. 2 is an exploded perspective view of the seismic bracing yield fuse shown in FIG. 1.

[0019] FIG. 3 is a perspective view of another example of seismic bracing yield fuse in accordance with the present disclosure.

[0020] FIG. 4 is an exploded perspective view of the seismic bracing yield fuse shown in FIG. 3.

[0021] FIG. 5 is a perspective view of another seismic bracing yield fuse in accordance with the present disclosure.

[0022] FIG. 6 is an exploded perspective view of the seismic bracing yield fuse shown in FIG. 5.

[0023] FIG. 7 is a perspective view of another seismic bracing yield fuse in accordance with the present disclosure.

[0024] FIG. 8 is an exploded perspective view of the seismic bracing yield fuse shown in FIG. 7.

[0025] FIG. 9 is a perspective view of another example of seismic bracing yield fuse in accordance with the present disclosure.

[0026] FIG. 10 is an exploded perspective view of the seismic bracing yield fuse shown in FIG. 9.

[0027] FIG. 11 is a perspective view of another example of seismic bracing yield fuse in accordance with the present disclosure.

[0028] FIG. 12 is an exploded perspective view of the seismic bracing yield fuse shown in FIG. 11.

[0029] FIG. 13 is a perspective view of another example of seismic bracing yield fuse in accordance with the present disclosure.

[0030] FIG. 14 is an exploded perspective view of the seismic bracing yield fuse shown in FIG. 13.

[0031] FIG. 15 shows the seismic bracing yield fuse of FIG. 1 in an environment in which the seismic bracing yield fuse connects a nonstructural item to a structural member of a building.

[0032] FIG. 15A is a closeup view of the seismic bracing yield fuse shown in FIG. 15.

[0033] FIG. 16 shows the seismic bracing yield fuse of FIG. 3 in an environment in which the seismic bracing yield fuse connects a nonstructural item to a structural member of a building.

[0034] FIG. 16A is a closeup view of the seismic bracing yield fuse shown in FIG. 16.

[0035] While the embodiments described herein are susceptible to various modifications and alternative forms, specific embodiments have been shown by way of example in the drawings and will be described in detail herein. However, the exemplary embodiments described herein are not intended to be limited to the particular forms disclosed. Rather, the instant disclosure covers all modifications, equivalents, and alternatives falling within the scope of the appended claims.

#### DETAILED DESCRIPTION

[0036] The present disclosure is directed to bracing and/or connecting devices for use in supporting nonstructural items from a structural member in a building. Such structural members, when formed from concrete, may include concrete flat slabs, concrete waffle slabs, concrete panel slabs, concrete over metal deck, concrete beams, or concrete columns within a building or facility. The fuse device may also be used when attaching nonstructural seismic bracing to other structural members, such as masonry walls, steel beams, steel columns, steel trusses, metal grating, or any other structural member that comprises the building or structure itself. A fuse member may be used as part of the bracing to support the nonstructural item from the structural member of the building. The fuse may be characterized as a seismic bracing yield fuse at least in part because the bracing is used as a bracing member to support the nonstructural item from a structural member of a building in the event of a seismic event. The yield fuse may refer to the fuse being configured to yield when a load above a threshold amount is applied to the seismic bracing and/or fuse, such as during a seismic event. The use of a yielding fuse may permit use of an Omega factor of 1.0 rather than the otherwise required Omega factor of 2.5 under the 2012 IBC requirements discussed above.

[0037] The embodiments for a seismic bracing yield fuse disclosed herein with reference to the figures are exemplary only. The general principles applicable to these yield fuses may be used in other related embodiments and designs to help avoid the need to use an Omega factor of 2.5 under the 2012 IBC requirements. As discussed above, using an Omega factor of 1.0 greatly enhances a designer's ability to create a seismic bracing design that is cost-effective and meets practical size and weight limitations associated with supporting nonstructural items in a building.

[0038] Refer now to FIGS. 1 and 2, an example of seismic bracing yield fuse 10 is shown and described. The seismic bracing yield fuse 10 includes a fuse member 12 (shown in FIG. 2), a housing assembly 14, a first connector member 16 (e.g., wire), a second connector member 18

(e.g., bracket), and a fastener **19** used to secure the second connector member **18** to the housing assembly **14**. The fastener **19** may be a bolt, screw, rivet or other fastener. The second connector **18** may include an aperture **17** to receive the fastener **19** as shown in FIG. **2**.

[0039] Referring to FIG. **2**, the fuse member **12** includes first and second ends **20**, **22**, first and second fuse apertures **24**, **26**, and a reduced width portion **28**. The fuse member **12** has a width  $W_{sub.1}$  in the area adjacent to the first and second fuse apertures **24**, **26**, a length  $L_{sub.1}$  between the first and second fuse apertures **24**, **26**, a thickness  $T_{sub.1}$ , and a reduced width  $W_{sub.2}$  in the area of the reduced width portion **28** at a location spaced between the first and second apertures **24**, **26**. The fuse member **12** may be referred to as having a dog bone shape. The limited amount of material in the reduced width portion **28** as compared to other locations along the length of the fuse member **12** may result in the fuse member **12** yielding first in the area of the reduced width portion **28** upon application of a tensile load or force along the length of the fuse member **12**. The tensile load may be applied via the first and second apertures **24**, **26**. The first and second connector members **16**, **18** may be mounted to the fuse member **12** via the first and second fuse apertures **24**, **26**. The yielding of the fuse member **12** may result in an elongation of the fuse member **12**, thereby increasing the length  $L_{sub.1}$ . The amount of tensile force applied to the fuse member **12** typically is insufficient to elongate the fuse member **12** to the point of failure (i.e., the fuse member **12** breaking into two pieces).

[0040] The housing assembly **14** includes first and second housing members **34**, **36** that have respective first and second housing apertures **38**, **40**. The housing members **34**, **36** include a closed end **42**, **44**, respectively, and an open end **46**, **48**, respectively. The first housing member **34** defines an internal cavity sized to receive the second housing member **36** in a sliding engagement as shown in FIG. **1**. The internal cavities of both the first and second housing members **34**, **36** are sized to receive portions of the fuse member **12**. The sliding arrangement between the first and second housing members **34**, **36** permits relative movement such that a spacing between the first and second housing apertures **38**, **40** (length  $L_{sub.2}$ ) may vary depending on changes in the length of fuse member **12**.

[0041] When assembled, the seismic bracing yield fuse **10** provides for the first fuse aperture **24** to be aligned with the first housing aperture **38**, the second fuse aperture **26** to be aligned with the second housing aperture **40**, the first connector member **16** to extend through the apertures **26**, **36**, and the fastener **19** to extend through the first apertures **24**, **34** to secure the second connector member **18** to the housing assembly **14**. The second connector member **18** extends beyond the closed end **42** of the first housing member **34**. The second connector member **18** may have a bent or angled shape and an aperture **21** to promote connection of the seismic bracing yield fuse **10** to a nonstructural item or to nonstructural ceiling mount or connector as shown in FIGS. **15** and **15A**. For example, the second connector member **18** may be secured to a seismic ceiling mount **82** that is secured to a ceiling **80** of a building. The first connector member **16** may be connected to a nonstructural item **84** via a nonstructural ceiling connector **88**. The nonstructural item **84** may be secured to the ceiling **80** with a nonstructural ceiling mount **86**. Typically, the nonstructural item **84** is secured to the ceiling **80** with two nonstructural ceiling mounts **86** and two seismic bracing yield fuses **10** that are part of a seismic bracing assembly **90**.

[0042] Refer now to FIGS. **3** and **4**, another example seismic bracing yield fuse **100** is shown and described. The seismic bracing yield fuse **100** includes many of the same or similar features as described above with reference to seismic bracing yield fuse **10** but with the second connector member integrated into the housing assembly.

[0043] The seismic bracing yield fuse **100** includes a fuse member **112**, a housing assembly **114**, first and second connector members **16**, **18**, and a fastener **19**. The fuse member **112** includes first and second ends **120**, **122**, first and second fuse apertures **124**, **126**, and a reduced width portion **128**. Generally, the fuse member **112** has the same or similar construction as the fuse member **12** described above with reference to FIGS. **1** and **2**. The housing assembly **114** includes first and

second housing members **134**, **136**, first and second housing apertures **138**, **140**, closed ends **142**, **144**, and open ends **146**, **148**. The first housing member **134** as shown in FIG. **14** includes an extension **150** having an extension aperture **152**. A length L.sub.2 between the apertures **138**, **140** may be the same or similar to a length L.sub.1 between the apertures **124**, **126** of the fuse member **12** prior to application of a tensile force to the fuse member **112** that causes yielding (i.e., increasing in the length of L.sub.1). The length L.sub.2 may change by relative movement of the first and second housing members **134**, **136** via the sliding engagement therebetween.

[0044] FIG. **16** illustrates the seismic bracing yield fuse **100** in an environment where a nonstructural item **84** is mounted to a ceiling **80** of the building structure. FIG. **16a** is a closeup view of the seismic bracing yield fuse **100** as part of a seismic bracing assembly **190**. The first housing member **134** is connected to a seismic ceiling mount **82** via the extension **150** and aperture **152**. The extension **150** may be hollow like remaining portions of the first housing member **134**. In other embodiments, the extension **150** has a solid construction to provide improved strength and durability at the connection point to the seismic ceiling mount **82**.

[0045] The seismic bracing yield fuse **100** may have advantages over the embodiments shown in FIGS. **1** and **2**. For example, the seismic bracing yield fuse **100** may include fewer parts, thereby requiring less assembly time, storage, and the like as compared to the embodiments shown in FIGS. **1** and **2**. Other advantages may also be possible [Inventors, please provide any insights here about advantages].

[0046] FIGS. **5** and **6** illustrate another example seismic bracing yield fuse **200** that includes the seismic bracing yield fuse **10** with an additional backup wire **202**. The backup wire **202** includes first and second wire connectors **204**, **206** positioned at opposing ends as shown in FIG. **6**. The first wire connector **204** is configured to align with the fuse aperture **24**, housing aperture **38**, and aperture **17** of the second connector **18** through which the fastener **19** is inserted to provide an assembly of those parts. The second wire connector **206** is configured to align with the second fuse aperture **26** and the second housing aperture **40** and be receptive of the first connector member **16** to provide assembly of those parts as shown in FIG. **5**. The backup wire **202** may function as a safety measure to ensure that the assembly of parts of the seismic bracing yield fuse, in particular the assembly of the housing members **34**, **36** remains intact in the event that there is failure of the fuse member **12**.

[0047] The backup wire **202** may comprise a wire having the same or greater strength than, for example, the first connector member **16**. The backup wire **202** may be flexible along its length to permit relative movement between the first and second housing members **34**, **36**, such as during yielding of the fuse member **12**. The backup wire **202** may have a length L.sub.3 between the apertures of the first and second wire connectors **204**, **206** as shown in FIG. **6**. The length L.sub.3 may be greater than length L.sub.1 and length L.sub.2, and may be greater than any length L.sub.1 that is possible up to the point of failure of the fuse member **12**. In some embodiments, the length L.sub.3 is sufficient short to prevent yielding of the fuse member **12** to a point of failure, such as a length L.sub.3 that is equal to or less than the length L.sub.1 achieved prior to the point of failure of the fuse member **12**.

[0048] The first and second wire connectors **204**, **206** may be formed integral as a single piece with a wire portion **203** of the backup wire **202**. In other embodiments, the first and second wire connectors **204**, **206** may be formed as separate connector members that are secured to the wire portion **203** in a later assembly step, such as by welding or the like.

[0049] The backup wire **202** may be used with any of the embodiments disclosed herein to provide an improved safety constraint that prevents disassembly of the seismic bracing yield fuse in the event of the fuse member failing. In the applications shown in FIGS. **15** and **16**, the backup wire **202** may prevent disconnection of the seismic ceiling mount **82** from the first connector member **16**.

[0050] FIGS. **7** and **8** illustrate another example seismic bracing yield fuse **300** having a fuse

member **312**, a housing assembly **314**, a first connector member **16**, a second connector member **18**, and a fastener **19** used to connect the second connector member **18** via an aperture **17**.

[0051] The fuse member **312** is shown having the same or similar construction as the dog bone shaped fuse member **12**, **112** described above with reference to FIGS. **1-6**. The housing assembly **314** has a single-piece construction with a closed end **342** and an open end **346** and first and second housing apertures **338**, **340**. The apertures **338**, **340** may have a slot-shaped construction, also referred to as an elongate shape or oval shape. The spacing between the apertures **338**, **340** may have a length  $L_{sub.2}$ . The shape of the apertures **338**, **340** may accommodate changes in the length  $L_{sub.1}$  between apertures **324**, **326** of the fuse member **312**. The change in length  $L_{sub.1}$  may occur as a result of yielding of the fuse member **312** under application of a tensile force along the length of the fuse member **312**, such as during a seismic event when the seismic bracing yield fuse **300** is used with bracing for a nonstructural item within a building (e.g., the environments shown in FIGS. **15** and **16**).

[0052] Use of a single housing member may have advantages over the multi-piece housing assemblies described above with reference to FIGS. **1-6**. For example, a seismic bracing yield fuse having a single piece housing member requires fewer parts, reduced assembly time, and a reduced risk of the first and second connector members **16**, **18** becoming disconnected from each other in the event the fuse member **312** fails. [Inventors, are there other advantages for this embodiment?]

[0053] FIGS. **9** and **10** illustrate another example seismic bracing yield fuse **400** that includes a fuse member **412**, a housing assembly **414**, and a first connector member **16**. FIGS. **11** and **12** illustrate the seismic bracing yield fuse **400** with a second connector member **18** having an aperture **17**, and a fastener **19** to secure the second connector **18** to the other components of the seismic bracing yield fuse **400**.

[0054] The fuse member **412** may have a different configuration and provide a different function as compared to the dog bone-shaped fuse member included in the embodiments disclosed above with reference to FIGS. **1-8**. The fuse member **412** may include first and second ends **420**, **422**, first and second fuse apertures **424**, **426**, a corrugated portion **430** having a width  $W_{sub.3}$ , a length  $L_{sub.1}$  between the apertures **424**, **426**, a width  $W_{sub.1}$  near the apertures **424**, **426**, and a thickness  $T_{sub.1}$ .

[0055] The housing assembly **414** includes first and second housing members **434**, **436**, first and second housing apertures **438**, **440**, closed ends **442**, **444**, and open ends **446**, **448**. The housing assembly **414** may have many of the same or similar features as the housing assembly **14** described above. When assembled, the apertures **424**, **426** are aligned with the apertures **438**, **440** of the housing assembly **414** and the aperture **17** of the second connector member **18** (i.e., in the embodiment of FIGS. **11** and **12**). Application of a tensile force in the length dimension of the fuse member **414** via the first and second connector members **16**, **18** may result in elongation or yielding of the fuse member **414**. The yielding may include straightening of the folds or bends of the corrugation **430** and the fuse member **412**. The yielding may include flattening or straightening of some of the corrugations and/or flattening or straightening of all of the corrugations.

[0056] The corrugated portion **430** may be formed as a separate piece that is connected to opposing end portions of the fuse member **412** using a separate connection step. Alternatively, the corrugated portion **430** is formed as a single-piece with remaining portions of the fuse member **412**.

[0057] In other embodiments, the corrugated portion **430** may have a different profile than the generally rectangular-shaped outer profile shown in FIGS. **10** and **12**. For example, the corrugated portion **430** can have a necked down or dog bone-shaped profile as described above with reference to fuse member **12**, **112**, **312**. The corrugation may have a variety of different shapes and sizes to provide different amounts of yielding for different applied tensile forces. The corrugated portion **430** shown in FIGS. **10** and **12** includes a generally wavy shape along its length.

[0058] FIGS. **13** and **14** illustrate another example seismic bracing yield fuse **500** wherein one or more fuse members **512** are positioned exterior the housing assembly **514**. The fuse member **512**



may include first and second fuse members **512a**, **512b** that each include first and second ends **520**, **522** and first and second retaining members **532**, **533** positioned at the opposing ends **520**, **522**. The fuse members **512a**, **512b** may have a generally elongate construction. In some embodiments, the fuse members **512a**, **512b** have a circular cross-sectional shape and may be referred to as rods. Other cross-sectional shapes are possible. Further, the generally constant cross-sectional shape and diameter and/or maximum width of the fuse members **512a**, **512b** shown in FIGS. **13** and **14** may be changed to be variable in other embodiments. In at least one example, one or more of the fuse members **512a**, **512b** may include a reduced diameter/maximum width portion along its length to promote yielding at a certain location along the length and/or yielding at a specific tensile force or load application.

[0059] The housing assembling **514** includes first and second housing members **534**, **536** having first and second housing apertures **538**, **540** with closed ends **542**, **544**, respectively, and open ends **546**, **548**, respectively. The first housing member **534** includes a pair of mounting tabs **554**, and the second housing member **536** includes a pair of mounting tabs **556**. The mounting tabs **554**, **556** include mounting apertures **558**, **560**, respectively. Mounting tabs **554**, **556** may be used to secure the fuse members **512a**, **512b** to the housing assembly **514**. The retaining members **532**, **533** of the fuse members may be used to retain the fuse members **512a**, **512b** to the housing assembly **514** by preventing removal of the fuse members from the mounting apertures **558**, **560**.

[0060] In some embodiments, the first second housing members **534**, **536** are sized so that one is insertable into the other and they are arranged in a sliding interface with each other to permit a change in length  $L_{sub.2}$  between the housing apertures **538**, **540**. In other embodiments, the first second housing members **534**, **536** are abutted end-to-end and include an additional housing insert **562** (see FIG. **14**) having insert apertures **564**, **566** that provide an interconnection between the housing members **534**, **536** with the apertures **564**, **566** aligned with the housing apertures **538**, **540**. The insert apertures **564**, **566** may have an elongate shape (e.g., similar to the elongate shape of the apertures **338**, **340** described above with reference to FIGS. **7** and **8**) that permit some elongation of the housing assembly **514** during yielding of the fuse members **512a**, **512b** upon application of the tensile force along the length of the yield fuse **500**. That is, as the length  $L_{sub.1}$  of the fuse members **512a**, **512b** increases, the length  $L_{sub.2}$  between the housing apertures **538**, **540** is able to increase even with the insert **562** and associated apertures **564**, **566** connected to the housing members **534**, **536**. In other embodiments, the housing apertures **538**, **540** may have an elongate, slot-shaped construction and the apertures **564**, **566** may have either a circular construction or also include an elongate, slot-shaped construction (e.g., the shape shown in FIG. **14**) to permit the change in length  $L_{sub.2}$  as needed.

[0061] The application of a tensile force may be applied using the first connector **16** shown in FIGS. **13** and **14** and a second connector **518**. The connector **518** may have any of a variety of shapes and sizes, such as the angled bracket shape shown with reference to FIGS. **1** and **2**, or the generally flat shape shown in FIGS. **13** and **14**. The second connector **518** may include an aperture **17** to receive the fastener **19** to connect the second connector **518** to the housing assembly **514**. The second connector **518** may also include a second aperture **521** used to secure the seismic bracing yield fuse **500** to another structure such as the seismic ceiling mount **82** or a non-structural ceiling connectors **88** shown with reference to FIGS. **15** and **16**.

[0062] The embodiment of FIGS. **13** and **14** may utilize portions of a housing assembly **514** to transfer the tensile forces to the fuse members **512a**, **512b**. Furthermore, the housing assembly shown in FIGS. **13** and **14** are not used as protective structure to enclose the fuse members **512a**, **512b**, such as to protect the fuse members from environmental conditions and associated damage. The embodiments disclosed with reference to FIGS. **1-12** provide a housing assembly that is intended to function primarily as a protecting structure for the fuse member. The housing member shown with reference to FIGS. **1-12** may be configured in a way such that they do not transfer the tensile forces to the fuse member, but instead are intended specifically not to transfer tensile forces

to the fuse members. The fuse members described with reference to FIGS. **1-12** may in some embodiments be used as a seismic bracing yield fuse independent of the housing assembly. That is, the housing assembly shown in the embodiments of FIGS. **1-12** may be removed without influencing the ability of the seismic bracing yield fuse to provide its intended function of providing a yield fuse in a seismic bracing application for a non-structural item of a building. The housing assemblies described with reference to FIGS. **1-12** may also be referred to as a protecting device, an enclosure for the fuse member, or the like to better indicate its function to protect the fuse member from environmental conditions such as, for example, during assembly of the seismic bracing yield fuse with a bracing or connecting assembly for the non-structural item, or during use to protect the fuse member from water, other corrosive environmental conditions, or impact by other items such as during installation of other piping, ducting, wiring or the like in the immediate vicinity of the non-structural item being supported by the seismic bracing.

[0063] The fuse members disclosed herein may comprise a variety of different materials, and particularly metal materials. Some example materials for use as the fuse member include, for example, mild steel (A36 or similar). However, aluminum or copper may also be used. Other non-ferrous materials may be used in combination with or in place of metal materials for the fuse members. Insulating washers could be incorporated into the fuse to inhibit corrosion if materials other than the steel are used. Alternatively, commercially available insulating washers could be provided with the fuses if insulating washers were not incorporated into the fuses. The type of materials used for the housing assemblies disclosed herein may be of less importance with exception to the embodiment shown in FIGS. **13** and **14** where the housing assembly is intended to transfer the tensile forces to the fuse members and thus provide a more structural, force transferring function. In some embodiments, the housing assembly may provide a sealed enclosure for the fuse member.

[0064] The first and second connector members disclosed herein may comprise one or more of a variety of different materials. For example, the first connector member **16** may comprise a metal wire. The metal wire may be encased or coated with a non-corrosive material such as plastic, silicone or the like. The second connector member **18** may be comprised of a similar material to that used in the fuse yielding element, or may be a dissimilar material, as described herein.

[0065] Typically, the seismic bracing yield fuse as disclosed herein have a relatively small size. For example, the lengths  $L_{sub.1}$ ,  $L_{sub.2}$  are typically in the range of about 1.5 inches to about 6 inches, and more particularly about 1.5 inch to about 3 inches. The length is determined by the length of material needed to develop desired ductile yielding effects while also being of sufficient strength to resist typical seismic bracing forces. The width  $W_{sub.1}$ ,  $W_{sub.2}$  typically is in the range of about 0.75 inches to about 2 inches. The total weight of the seismic bracing yield fuse (i.e., the fuse member and housing assembly without the first and second connector members) typically is in the range of about 4 ounces to about 20 ounces, depending upon the fuse capacity.

[0066] The seismic bracing yield fuses as disclosed herein are specifically designed for use as part of seismic bracing for non-structural items in a building structure, as described above in detail. The size, strength, characteristics, and yield strength of the fuse members for the seismic bracing yield fuse as disclosed herein are on a scale that is much different from fuses used for structural building components such as the beams, brackets and bracing used to define the walls, ceiling, floors, etc. of the building structure itself. Thus, the problem being solved in association with seismic bracing is on a completely different scale. A person of ordinary skill in the art of seismic bracing would have no need to look to fuse members for structural building components because of the vastly different problems being solved, the scale of the features involved, and the like.

[0067] The foregoing description, for purpose of explanation, has been described with reference to specific embodiments. However, the illustrative discussions above are not intended to be exhaustive or to limit the invention to the precise forms disclosed. Many modifications and variations are possible in view of the above teachings. The embodiments were chosen and described in order to best explain the principles of the present systems and methods and their

practical applications, to thereby enable others skilled in the art to best utilize the present systems and methods and various embodiments with various modifications as may be suited to the particular use contemplated.

[0068] Unless otherwise noted, the terms “a” or “an,” as used in the specification and claims, are to be construed as meaning “at least one of.” In addition, for ease of use, the words “including” and “having,” as used in the specification and claims, are interchangeable with and have the same meaning as the word “comprising.” In addition, the term “based on” as used in the specification and the claims is to be construed as meaning “based at least upon.”

## Claims

1. A seismic bracing yield fuse, comprising: at least one housing member a fuse member housed within or mounted externally to the at least one housing member, the fuse member being configured to undergo ductile yielding in a length dimension upon application of a tensile force along the length dimension of the fuse member, the at least one housing member being configured to accommodate a change in length of the fuse member resulting from the ductile yielding.
2. The seismic bracing yield fuse of claim 1, wherein the fuse member has a dog bone shape.
3. The seismic bracing yield fuse of claim 1, wherein the fuse member has a reduced width at a location spaced between opposing ends of the fuse member.
4. The seismic bracing yield fuse of claim 1, wherein the fuse member includes a corrugated structure.
5. The seismic bracing yield fuse of claim 1, wherein the fuse member includes a rod-shaped member that is mounted to an exterior surface of the at least one housing member.
6. The seismic bracing yield fuse of claim 1, wherein the at least one housing member has a single-piece construction and apertures formed therethrough at opposing ends of the housing member, at least one of the apertures having a slot shape, and the fuse member has apertures formed therethrough at opposing ends that are aligned with the housing apertures and receptive of connection features, the slot-shaped aperture accommodating the change in length of the fuse member resulting from the ductile yielding.
7. The seismic bracing yield fuse of claim 1, wherein the at least one housing member includes a first housing member at least partially inserted into and slidable relative to a second housing member.
8. The seismic bracing yield fuse of claim 7, further comprising a backup wire extending between and securing together the first and second housing members as an assembly.
9. The seismic bracing yield fuse of claim 7, further comprising a connector bracket mounted to the fuse member and the at least one housing member.
10. The seismic bracing yield fuse of claim 1, wherein the fuse member comprises a material having a different ductility than material of the at least one housing.
11. The seismic bracing yield fuse of claim 1, wherein the fuse member has a lower ductility than a connecting member to which the seismic bracing yield fuse is connected.
12. The seismic bracing yield fuse of claim 1, wherein the at least one housing member includes an integrally formed angled portion extending from an end thereof.
13. A seismic bracing yield fuse, comprising: a housing assembly comprising: a first housing member; a second housing member at least partially insertable into the second housing member; a fuse member positionable within the housing assembly or mounted to the housing, the fuse member having an elongate construction and being plastically deformable in a length dimension upon application of a force.
14. The seismic bracing yield fuse of claim 13, wherein the housing assembly includes housing connector apertures formed in opposing ends thereof, the housing connector apertures being receptive of connection members to connect the seismic bracing yield fuse to a non-structural item.

**15.** The seismic bracing yield fuse of claim 14, wherein the non-structural item includes at least one of piping systems, mechanical ductwork, electrical conduit and cable trays, and mechanical or electrical systems.

**16.** The seismic bracing yield fuse of claim 14, wherein the fuse member includes fuse connector apertures formed in opposing ends thereof, the housing apertures being aligned with the fuse connector apertures and receptive of the connection members.

**17.** The seismic bracing yield fuse of claim 13, wherein the first and second housing members each include mounting tabs positioned on exterior surfaces thereof, the mounting tabs being configured to mount the fuse member to the housing assembly.

**18.** The seismic bracing yield fuse of claim 13, comprising first and second fuse members arranged in parallel and mounted to exterior surfaces of the fuse assembly.

**19.** A method of assembling a seismic bracing yield fuse, the method comprising: providing a housing assembly and a fuse member, the fuse member being configured to undergo ductile yielding in a length dimension upon application of a tensile force along the length dimension of the fuse member; mounting the fuse member internal the housing assembly or to an exterior of the housing assembly; providing connection features to secure opposing ends of the fuse member to a connection assembly for application of the tensile force.

**20.** A method of providing a ductile yield in a connection assembly that supports nonstructural equipment from a structural member of a building, the method comprising: providing a seismic bracing yield fuse having a housing and a fuse member; connecting the seismic bracing yield fuse in series between the structural member and the nonstructural equipment; applying a tensile force to the fuse member until the fuse member undergoes ductile yielding.

---