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# DELAY ADJUSTER BASED CLOCK QUALIFIER TIMING ENHANCEMENT FOR MEMORY INTERFACE

#### Abstract

A method for operating a memory interface circuit includes generating an internal data strobe signal based on a first data strobe signal and a second data strobe signal using a first receiver, generating a qualifier signal based on the second data strobe signal and a reference voltage using a second receiver, delaying a rise time and a fall time of the qualifier signal using a delay adjuster, generating a gate control signal based on the internal data strobe signal and the qualifier signal after the delay adjuster, and gating a portion of the internal data strobe signal based on the gate control signal to provide a read clock signal.

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# **Background/Summary**

#### **BACKGROUND**

Field

[0001] Aspects of the present disclosure relate generally to memory, and more particularly, to memory interface circuits.

### Background

[0002] A mobile device may include one or more processors and one or more memory devices for storing data and/or instructions for the one or more processors. For example, the one or more memory devices may be implemented with synchronous dynamic random-access memory (SDRAM) such as low-power double data rate (LPDDR) SDRAM. The one or more processors may access the one or more memory devices using a memory controller, which interfaces with the one or more memory devices via a memory interface circuit.

#### **SUMMARY**

[0003] The following presents a simplified summary of one or more implementations in order to provide a basic understanding of such implementations. This summary is not an extensive overview of all contemplated implementations and is intended to neither identify key or critical elements of all implementations nor delineate the scope of any or all implementations. Its sole purpose is to present some concepts of one or more implementations in a simplified form as a prelude to the more detailed description that is presented later.

[0004] A first aspect relates to a memory interface circuit. The memory interface circuit includes a first receiver having a first input, a second input, and an output, wherein the first input of the first receiver is configured to receive a first data strobe signal, and the second input of the first receiver is configured to receive a second data strobe signal. The memory interface circuit also includes a second receiver having a first input, a second input, and an output, wherein the first input of the second receiver is configured to receive the second data strobe signal, and the second input of the second receiver is configured to receive a first reference voltage. The memory interface circuit also includes a gating circuit having a first input, a second input, and an output, wherein the first input of the gating circuit is coupled to the output of the first receiver. The memory interface circuit also includes a gate control circuit having a first input, a second input, and an output, wherein the second input of the gate control circuit is coupled to the output of the first receiver, and the output of the gate control circuit is coupled to the second input of the second receiver and the first input of the gate control circuit.

[0005] A second aspect relates to a method for operating a memory interface circuit. The method includes generating an internal data strobe signal based on a first data strobe signal and a second data strobe signal using a first receiver, generating a qualifier signal based on the second data strobe signal and a reference voltage using a second receiver, delaying a rise time and a fall time of the qualifier signal using a delay adjuster, generating a gate control signal based on the internal data strobe signal and the qualifier signal after the delay adjuster, and gating a portion of the internal data strobe signal based on the gate control signal to provide a read clock signal.

[0006] A third aspect relates to a method for training a delay adjuster in a memory interface circuit. The memory interface circuit includes a first receiver, a gating circuit coupled to the first receiver, a gate control circuit coupled to the gating circuit, and a second receiver, wherein the delay adjuster is coupled between the second receiver and the gate control circuit. The method includes sweeping a fall time delay or a rise time delay of the delay adjuster to different delay settings. The method also includes, for each of the delay settings, determining whether one or more timing requirements in the memory interface circuit are met. The method further includes selecting one of the delay settings meeting the one or more timing requirements.

# **Description**

#### BRIEF DESCRIPTION OF THE DRAWINGS

- [0007] FIG. **1**A shows an example of a system including a processor, a memory controller, a memory interface circuit, and a memory device according to certain aspects of the present disclosure.
- [0008] FIG. **1**B shows an example in which the processor and the memory controller are integrated on a chip and the memory device is external to the chip according to certain aspects of the present disclosure.
- [0009] FIG. **2** shows an exemplary implementation of a memory interface circuit according to certain aspects of the present disclosure.
- [0010] FIG. **3**A shows an example of a reference voltage source providing a reference voltage in the memory interface circuit of FIG. **2** according to certain aspects of the present disclosure.
- [0011] FIG. **3**B shows an example of a first reference voltage source providing a first reference voltage and a second reference voltage source providing a second reference voltage in the memory interface circuit of FIG. **2** according to certain aspects of the present disclosure.
- [0012] FIG. **4**A shows an exemplary implementation of a read circuit according to certain aspects of the present disclosure.
- [0013] FIG. **4**B shows an exemplary implementation of a capture circuit in the read circuit of FIG. **4**A according to certain aspects of the present disclosure.
- [0014] FIG. **5** is a timing diagram showing an example of signals in the memory interface circuit according to certain aspects of the present disclosure.
- [0015] FIG. **6** shows an exemplary implementation of a read capture window (RCW) circuit according to certain aspects of the present disclosure.
- [0016] FIG. **7** is a timing diagram illustrating exemplary signals in the RCW circuit of FIG. **6** according to certain aspects of the present disclosure.
- [0017] FIG. **8** shows another exemplary implementation of an RCW circuit according to certain aspects of the present disclosure.
- [0018] FIG. **9** shows an exemplary implementation of a gate control circuit according to certain aspects of the present disclosure.
- [0019] FIG. **10** shows an example in which the memory interface circuit includes a delay adjuster in the RCW circuit and a receiver control circuit according to certain aspects of the present disclosure.
- [0020] FIG. **11**A shows an exemplary implementation of the receiver control circuit according to certain aspects of the present disclosure.
- [0021] FIG. **11**B shows another exemplary implementation of the receiver control circuit according to certain aspects of the present disclosure.
- [0022] FIG. **12** is a flowchart illustrating an exemplary training method for the delay adjuster according to certain aspects of the present disclosure.
- [0023] FIG. **13** shows an example in which the memory interface circuit includes a duty-cycle monitor according to certain aspects of the present disclosure.
- [0024] FIG. **14** shows an example in which the memory interface circuit includes a delay buffer according to certain aspects of the present disclosure.
- [0025] FIG. **15** is a flowchart illustrating an exemplary method for operating a memory interface circuit according to certain aspects of the present disclosure.

#### **DETAILED DESCRIPTION**

[0026] The detailed description set forth below, in connection with the appended drawings, is intended as a description of various configurations and is not intended to represent the only configurations in which the concepts described herein may be practiced. The detailed description

includes specific details for the purpose of providing a thorough understanding of the various concepts. However, it will be apparent to those skilled in the art that these concepts may be practiced without these specific details. In some instances, well-known structures and components are shown in block diagram form in order to avoid obscuring such concepts.

[0027] FIG. **1**A shows an example of a system **100** in which aspects of the present disclosure may be used. The system **100** may be included in a mobile device (e.g., a smartphone, a laptop computer, a tablet, an Internet of things (IoT) device, etc.). However, it is to be appreciated that the present disclosure is not limited to mobile devices.

[0028] In the example shown in FIG. 1A, the system 100 includes a processor 110, a memory controller 120, a memory interface circuit 130, and a memory device 140. The memory device 140 may be used to store data and/or instructions for the processor **110**. The processor **110** is coupled to the memory controller **120**, which is configured to provide the processor **110** with access to the memory device **140**, as discussed further below. The processor **110** may include a central processing unit (CPU), a modem processor, a graphics processor, a processor core, etc. Although one processor **110** is shown in FIG. **1**A, it is to be appreciated that the memory controller **120** may be configured to provide multiple processors with access to the memory device **140**. [0029] The memory controller **120** is coupled to the memory interface circuit **130**, which interfaces the memory controller **120** with the memory device **140**, as discussed further below. The memory interface circuit **130** is coupled to the memory device **140** via multiple channels **160**, which may include, for example, one or more data (DQ) channels **162**, one or more data strobe (DQS) channels **164**, and one or more command-address (CA) channels **166**. The channels may also be referred to as links, buses, or lines, and the memory interface circuit 130 may also be referred to as a physical layer (PHY) circuit or another term. The memory device **140** may include synchronous dynamic random-access memory (SDRAM) or another type of memory. For example, the memory device **140** may include low-power double data rate (LPDDR) SDRAM to conserve power (e.g., extend the battery life of the mobile device). In this example, the double data rate (DDR) increases the data transfer rate of the memory device **140** by transferring data on both the rising and falling edges of a clock signal. For the example of DDR, the memory controller **120** may also be referred to as a DDR controller.

[0030] As discussed above, the memory controller **120** provides the processor **110** with access to the memory device **140**. For example, the memory controller **120** may read data from the memory device **140** and forward the read data to the processor **110**. The memory controller **120** may also write data from the processor **110** to the memory device **140**.

[0031] For example, to read data from the memory device **140**, the processor **110** may send a read request to the memory controller **120** requesting data from the memory device **140**. In response to the read request, the memory controller **120** sends a read command and the address of the requested data to the memory interface circuit **130**, which transmits the read command and the address to the memory device **140** via the one or more CA channels **166**. The memory device **140** receives the read command and the address, and reads the requested data from memory (e.g., an array of memory cells) at the address. The memory device **140** may then transmit a data signal DQ including the read data to the memory interface circuit **130** via the one or more DQ channels **162**. The memory device **140** may also transmit a data strobe signal DQS to the memory interface circuit **130** via the one or more DQS channels **164**.

[0032] The memory interface circuit **130** receives the data signal DQ and the data strobe signal DQS from the memory device **140**. The memory interface circuit **130** generates an internal clock signal based on the data strobe signal DQS, and uses the internal clock signal to capture the read data from the data signal DQ. The memory interface circuit **130** sends the captured read data to the memory controller **120**, which forwards the read data to the processor **110**.

[0033] FIG. **1**B shows an example in which the processor **110**, the memory controller **120**, and the memory interface circuit **130** are integrated on a chip **170** (e.g., a system on chip (SoC)), and the

memory device **140** is external to the chip **170**. The chip **170** may include additional circuits not shown in FIG. **1**B. In the example shown in FIG. **1**B, the chip **170** and the memory device **140** are mounted on a substrate **180** (e.g., a printed circuit board (PCB)). In this example, the multiple channels **160** may be implemented with metal traces on the substrate **180**. However, it is to be appreciated that the present disclosure is not limited to this example.

[0034] FIG. **2** shows an exemplary implementation of the memory interface circuit **130** according to certain aspects of the present disclosure. In this example, the memory interface circuit **130** includes circuitry for receiving read data from the memory device **140** including a first receiver **210**, a second receiver **220**, a third receiver **240**, a read capture window (RCW) circuit **230**, and a read circuit **250**. For ease of discussion, circuitry for writing data to the memory device **140** is omitted from FIG. **2**.

[0035] In this example, the first receiver **210** is a differential receiver configured to receive a differential read data strobe signal from the memory device **140** via a data strobe channel **264**. As discussed further below, the memory interface circuit **130** uses the differential read data strobe signal to generate a read clock signal for capturing read data from the memory device **140**. The differential read data strobe signal includes a first strobe signal RDQS\_t and a second strobe signal RDQS\_c. The data strobe channel **264** may correspond to one of the one or more DQS channels **164** shown in FIGS. **1**A and **1**B. In this example, the data strobe channel **264** includes a first transmission line **280** for transporting the first strobe signal RDQS\_t and a second transmission line **282** for transporting the second strobe signal RDQS\_c.

[0036] The first receiver **210** has a first input **212**, a second input **214**, and an output **216**. The first input **212** is coupled to the first transmission line **280** to receive the first strobe signal RDQS\_t from a transmitter **272** in the memory device **140**, and the second input **214** is coupled to the second transmission line **282** to receive the second strobe signal RDQS c from the transmitter **272** in the memory device **140**. The first receiver **210** is configured to convert the differential read data strobe signal into a single-ended read data strobe signal RDQS, and output the single-ended read data strobe signal RDQS at the output **216**. The read data strobe signal RDQS may also be referred to as an internal data strobe signal, which is generated internally in the memory interface circuit **130** based on the strobe signals RDQS\_t and RDSC\_t received from the memory device **140**. [0037] The second receiver **220** has a first input **222**, a second input **224**, and an output **226**. In this example, the first input **222** is coupled to the second transmission line **282** to receive the second strobe signal RDQS c, and the second input **224** is configured to receive a first reference voltage Vref1 (e.g., a first direct current (DC) reference voltage). In this example, the second receiver 220 is configured to generate a qualifier signal based on the second strobe signal RDQS\_c and the first reference voltage Vref1, and output the qualifier signal at the output 226. For example, the second receiver 220 may pull the qualifier signal high (i.e., logic one) when the second strobe signal RDQS\_c is greater than the first reference voltage Vref1, and pull the qualifier signal low (i.e., logic zero) when the second strobe signal RDQS\_c is less than the first reference voltage Vref1. In this example, the second receiver **220** is implemented with a pseudo-differential receiver. A used herein, a "pseudo-differential receiver" is a differential receiver that has one of a pair of its inputs coupled to a reference voltage.

[0038] The RCW circuit **230** has a first input **232**, a second input **234**, and an output **236**. The first input **232** is coupled to the output **216** of the first receiver **210** to receive the read data strobe signal RDQS, and the second input **234** is coupled to the output **226** of the second receiver **220** to receive the qualifier signal. As discussed further below, the RCW circuit **230** is configured to filter out (e.g., gate) a preamble in the data strobe signal RDQS to provide a read clock signal at the output **236** of the RCW circuit **230**. The output **236** of the RCW circuit **230** may be coupled to the read circuit **250**, as shown in FIG. **2**.

[0039] The third receiver **240** has a first input **242**, a second input **244**, and an output **246**. In this example, the first input **242** is coupled to a data channel **262** to receive a data signal DQ from a

transmitter **274** in the memory device **140** via the data channel **262**. The data signal DQ includes read data (e.g., read data bits) from the memory device **140**, and the data channel **262** may correspond to one of the one or more DQ channels **162** shown in FIGS. **1**A and **1**B. The second input **234** is configured to receive a second reference voltage Vref**2** (e.g., a second DC reference voltage).

[0040] The second reference voltage Vref2 may be the same as the first reference voltage Vref1 or different. For the example where the reference voltages Vref1 and Vref2 are the same, the reference voltages Vref1 and Vref2 may be generated by a common reference voltage source 310 coupled to the second input 224 of the second receiver 220 and the second input 244 of the third receiver 240, as shown in FIG. 3A. For the example where the reference voltages Vref1 and Vref2 are different, the first reference voltage Vref1 may be generated by a first reference voltage source 320 coupled to the second input 224 of the second receiver 220, and the second reference voltage Vref2 may be generated by a second reference voltage source 330 coupled to the second input 244 of the third receiver 240, as shown in FIG. 3B. In this example, the first reference voltage Vref1 and the second reference voltage Vref2 may be independently controlled with respect to one another.

[0041] In this example, the third receiver **240** is configured to generate an internal read data signal based on the data signal DQ from the memory device **140** and the second reference voltage Vref**2**, and output the internal read data signal at the output **246**. For example, the third receiver **240** may pull the internal read data signal high (i.e., logic one) when the data signal DQ is greater than the second reference voltage Vref**2**, and pull the internal read data signal low (i.e., logic zero) when the data signal DQ is less than the second reference voltage Vref**2**. In this example, the third receiver **240** is implemented with a pseudo-differential receiver.

[0042] The read circuit **250** has a data input **252**, a clock input **254**, and an output **256**. The data input **252** is coupled to the output **246** of the third receiver **240** to receive the read data signal from the third receiver **240**. The clock input **254** is coupled to the output **236** of the RCW circuit **230** to receive the read clock signal from the RCW circuit **230**. The output **256** is coupled to the memory controller **120** (shown in FIGS. **1**A and **1**B). The read circuit **250** is configured to capture (i.e., sample) read data bits from the read data signal based on edges (e.g., rising and falling edges) of the read clock signal, and output the read data bits to the memory controller **120** via the output **256**. In other words, the read circuit **250** uses the edges of the read clock signal to time the capture of the read data bits.

[0043] FIG. 4A shows an exemplary implementation of the read circuit **250** according to certain aspects. In the example in FIG. 4A, the read circuit **250** includes a capture circuit **410**, a calibrated delay circuit (CDC) **420**, and a duty cycle correction (DCC) circuit **430**. The capture circuit **410** has a data input **412**, a clock input **416**, and an output **414**. In this example, the DCC circuit **430** is coupled between the output **246** of the third receiver **240** and the data input **412** of the capture circuit **410**. The CDC **420** is coupled between the output **236** of the RCW circuit **230** and the clock input **416** of the capture circuit **410**. The output of the capture circuit **410** is coupled to the memory controller **120** (shown in FIGS. **1**A and **1**B). The capture circuit **410** may also be referred to as a data capture circuit.

[0044] The DCC circuit **430** may be configured to adjust the duty cycle of the read data signal to a duty cycle (e.g., approximately 50%) that maximizes the time available for sampling each data bit of the data signal. In this example, the read data signal is input to the data input **412** of the capture circuit **410** after the duty-cycle adjustment. The DCC circuit **430** may also be referred to as a duty cycle corrector or another term.

[0045] The CDC **420** is configured to adjust the timing between the read clock signal from the RCW circuit **230** and the read data signal input to the capture circuit **410** by delaying the read clock signal by an adjustable time delay. For example, the CDC **420** may be configured to adjust the timing of the read clock signal so that edges (e.g., rising and falling edges) of the read clock signal are located between data bit transitions in the read data signal (e.g., align the edges of the read

clock signal in the center of the data eye of the read data signal). In this example, the CDC **420** may delay the edges of the read clock signal such that the edges of the read clock signal and the bit transitions are separated by a quarter of a clock period (¼ T). In this example, the read clock signal is input to the capture circuit **410** after the CDC **420**.

[0046] The capture circuit **410** is configured to capture (i.e., sample) data bits from the read data signal on edges (e.g., rising and falling edges) of the read clock signal, and output the data bits to the memory controller **120** (shown in FIGS. **1**A and **1**B). The memory controller **120** may forward the data bits to the processor **110**. In certain aspects, the capture circuit **410** may be implemented with one or more flip-flops that are clocked by the read clock signal. In this regard, FIG. **4**B shows an example in which the capture circuit **410** includes a flip-flop **450**. In this example, the clock input of the flip-flop **450** is coupled to the clock input **416** to receive the read clock signal, the data input D of the flip-flop **450** is coupled to the data input **412** to receive the read data signal, and the output Q of the flip-flop **450** is coupled to the output **414**. In certain aspects, the flip-flop **450** may be a dual-edge triggered flip-flop that captures data bits on both rising and falling edges of the read clock signal. However, it is to be appreciated that the capture circuit **410** is not limited to this example.

[0047] As discussed above, the RCW circuit **230** is configured to filter out (e.g., gate) a preamble in the data strobe signal RDQS to provide the read clock signal at the output **236** of the RCW circuit **230**. An example of the preamble is illustrated in FIG. **5**, which is a timing diagram showing an example of the data strobe signals RDQS\_t, RDQS\_c, and RDQS, an example of the qualifier signal, and an example of the read clock signal. In this example, the data strobe signals RDQS\_t, RDQS\_c, and RDQS include a preamble **510**, a read burst portion **515**, and a postamble **520**. [0048] The preamble **510** of the strobe signals RDQS\_t and RDQS\_c precedes the read burst portion **515** and is used to precondition the receivers **210** and **220** to receive the read burst portion **515** of the strobe signal RDQS includes clock pulses corresponding to data bits in the read data signal during a read data burst (e.g., an eight-cycle read burst). The read circuit **250** uses the clock pulses within the read burst portion **515** to capture (i.e., sample) the data bits from the read data signal, as discussed further below. The postamble **520** follows the read burst portion **515** to signal the end of the read data burst.

[0049] In the example shown in FIG. **5**, the preamble **510** includes a first portion **530** in which the second strobe signal RDQS\_c is high for two clock cycles (i.e., periods). The first portion **530** of the preamble **510** is followed by a first preamble pulse **540** and a second preamble pulse **545** in the strobe signal RDQS. Each of the preamble pulses **540** and **545** corresponds to a respective cycle of the strobe signal RDQS. The second preamble pulse **545** is followed by the first clock pulse **550** in the read burst portion **515** used to capture valid data from the read data signal.

[0050] In this example, the RCW circuit **230** filters out the preamble **510** from the strobe signal RDQS to provide the read clock signal. For example, the RCW circuit **230** may filter out the preamble **510** by gating the first and second preamble pulses **540** and **545** in the preamble **510** of the strobe signal RDQS and passing the clock pulses in the read burst portion **515** of the strobe signal RDQS. Thus, in this example, the read clock signal corresponds to the strobe signal RDQS after the gating of the preamble **510** (i.e., the RDQS signal post RCW gate).

[0051] In certain aspects, the preamble pulses **540** and **545** in the preamble **510** may be more susceptible to inter-symbol interface (ISI) due to high-frequency attenuation in the data strobe channel **264** than the clock pulses in the read burst portion **515**. This is because the first few pulses after the data strobe channel **264** wakes up from an idle state may be more susceptible to ISI. In these aspects, the preamble pulses **540** and **545** may be unsuitable for data capture due to the ISI, and need to be filtered out by the RCW circuit **230**.

[0052] It is to be appreciated that the preamble **510** is not limited to the example shown in FIG. **5**. For example, in other examples, the preamble **510** in the strobe signal RDQS may include a single

preamble pulse, three preamble pulses, or four preamble pulses preceding the read burst portion **515**.

[0053] FIG. **6** shows an exemplary implementation of the RCW circuit **230** according to certain aspects. In this example, the RCW circuit **230** is configured to filter out the exemplary preamble **510** shown in FIG. **5**. However, it is to be appreciated that the RCW circuit **230** is not limited to this example, as discussed further below.

[0054] In this example, the RCW circuit **230** includes a gating circuit **630** and a gate control circuit **620**. The gating circuit **630** has a first input **632**, a second input **634**, and an output **636**. The first input **632** is coupled to the first input **232** of the RCW circuit **230** to receive the strobe signal RDQS from the first receiver **210**, and the second input **634** is configured to receive a gate control signal from the gate control circuit **620**. The output **636** is coupled to the output **236** of the RCW circuit **230**, which is coupled to the read circuit **250**.

[0055] The gating circuit **630** is configured to gate the strobe signal RDQS or pass the strobe signal RDQS to the output **636** based on the gate control signal. For example, the gating circuit **630** may gate the strobe signal RDQS when the gate control signal at the second input **634** has a first logic value and pass the strobe signal RDQS to the output **636** when the gate control signal at the second input **634** has a second logic value. The first logic value may be logic zero and the second logic value may be logic one, or vice versa. The second input **634** of the gating circuit **630** may also be referred to as the control input.

[0056] FIG. **6** shows an example in which the gating circuit **630** is implemented with an AND gate that gates the strobe signal RDQS when the gate control signal is logic zero and passes the strobe signal RDQS to the output **636** when the gate control signal is logic one. However, it is to be appreciated that the gating circuit **630** is not limited to an AND gate, and that the gating circuit **630** may be implemented with another type of logic gate, combinational logic, a multiplexer, one or more switches, or any combination thereof. As discussed further below, the gate control circuit **620** causes the gating circuit **630** to gate the preamble **510** of the strobe signal RDQS and pass the read burst portion **515** of the strobe signal RDQS to provide the read clock signal at the output **236** of the RCW circuit **230**. In this example, the output **236** of the RCW circuit **230** is low when the strobe signal RDQS is gated.

[0057] In this example, the gate control circuit **620** has a first input **622**, a second input **624**, and an output **626**. The first input **622** is coupled to the output **226** of the second receiver **220** to receive the qualifier signal, the second input **624** is coupled to the first input **232** of the RCW circuit **230** to receive the strobe signal RDQS, and the output **626** is coupled to the second input **634** (i.e., the control input) of the gating circuit **630**. The gate control circuit **620** may include logic (e.g., flipflops) clocked by rising edges and/or falling edges of the strobe signal RDQS and the qualifier signal.

[0058] In the example shown in FIG. **6**, the gate control circuit **620** includes a qualifier flip-flop **610**, a first strobe flip-flop **640**, and a second strobe flip-flop **650**. As used herein, a qualifier flip-flop is clocked by the qualifier signal and a strobe flip-flop is clocked by the strobe signal RDQS. [0059] In this example, the qualifier flip-flop **610** has a clock input coupled to the first input **622** of the gate control circuit **620** to receive the qualifier signal, a signal input D coupled to a logic value (e.g., logic one), and an output Q. The qualifier flip-flop **610** is configured to latch the logic value (e.g., logic one) at the input D on a falling edge of the qualifier signal, and output the latched logic value at the output Q. In other words, the qualifier flip-flop **610** is configured to propagate the logic value (e.g., logic one) to the output Q on the falling edge of the qualifier signal.

[0060] The first strobe flip-flop **640** has a clock input coupled to the second input **624** of the gate control circuit **620** to receive the strobe signal RDQS, and a signal input D coupled to the output Q of the qualifier flip-flop **610**. The first strobe flip-flop also has an output Q. The first strobe flip-flop **640** is configured to latch the logic value at the input D on a rising edge of the strobe signal RDQS, and output the latched logic value at the output Q.

[0061] The second strobe flip-flop **650** has a clock input coupled to the second input **624** of the gate control circuit **620** to receive the strobe signal RDQS, and a signal input D coupled to the output Q of the first strobe flip-flop **640**. The second strobe flip-flop **650** also has an output Q coupled to the second input **634** (i.e., the control input) of the gating circuit **630**. The second strobe flip-flop **650** is configured to latch the logic value at the input D on a falling edge of the strobe signal RDQS, and output the latched logic value at the output Q.

[0062] Exemplary operations of the RCW circuit **230** will now be described with reference to FIG. 7 according to certain aspects. In this example, it is assumed that the flip-flops **610**, **640**, and **650** are reset prior to the preamble **510** and the gate control signal is initially zero, which causes the gating circuit **630** in this example to gate the strobe signal RDQS. In this example, the qualifier flip-flop **610** propagates the logic one at the input D of the qualifier flip-flop **610** to the first strobe flip-flop **640** on a falling edge **710** of the qualifier signal, which correspond to the falling edge **715** of the first portion **530** of the preamble **510**.

[0063] The first strobe flip-flop **640** propagates the logic one from the qualifier flip-flop **610** to the second strobe flip-flop **650** on the rising edge **720** of the second preamble pulse **545** in the preamble **510**. The second strobe flip-flop **650** then propagates the logic one from the first strobe flip-flop **640** to the second input **634** of the gating circuit **630** on the falling edge **725** of the second preamble pulse **545** in the preamble **510**. The logic one at the second input **634** of the gating circuit **630** causes the gating circuit **630** to un-gate (i.e., pass) the strobe signal RDQS in this example. Thus, in this example, the gate control circuit **620** causes the gating circuit **630** to un-gate the strobe signal RDQS after the last preamble pulse (i.e., second preamble pulse **545**) in the preamble **510**. As a result, the gating circuit **630** gates the preamble **510** of the strobe signal RDQS and passes the read burst portion **515** following the preamble **510** to provide the read clock signal. The flip-flops **610**, **640**, and **650** may be reset before the next read cycle to prepare the flip-flops **610**, **640**, and **650** for the next read cycle.

[0064] It is to be appreciated that the RCW circuit **230** is not limited to a preamble **510** with two preamble pulses (e.g., pulses **540** and **545**). In this regard, FIG. **8** shows an example in which the gate control circuit **620** can be programmed to gate preambles with different numbers of preamble pulses according to certain aspects.

[0065] In this example, the gate control circuit **620** includes the qualifier flip-flop **610**, a first strobe flip-flop **820**, a second strobe flip-flop **825**, a third strobe flip-flop **830**, and a fourth strobe flip-flop **840**. The clock inputs of the flip-flops **820**, **825**, **830**, and **835** are coupled to the second input **624** of the gate control circuit **620** to receive the strobe signal RDQS. In this example, each of the flip-flops **820**, **825**, and **830** is rising-edge triggered (i.e., positive-edge triggered) and the fourth strobe flip-flop **840** is falling-edge triggered (i.e., negative-edge triggered). The input D of the first strobe flip-flop **820** is coupled to the output Q of the qualifier flip-flop **610**.

[0066] The gate control circuit **620** also includes a first multiplexer **850**, a second multiplexer **860**, and a third multiplexer **870**. The first multiplexer **850** has a first input **852** coupled to the output Q of the qualifier flip-flop **610**, a second input **854** coupled to the output Q of the first strobe flip-flop **820**, an output **856** coupled to the input D of the second strobe flip-flop **825**, and a select input **858**. The second multiplexer **860** has a first input **862** coupled to the output Q of the qualifier flip-flop **610**, a second input **864** coupled to the output Q of the second strobe flip-flop **825**, an output **866** coupled to the input D of the third strobe flip-flop **830**, and a select input **868**. The third multiplexer **870** has a first input **872** coupled to the output Q of the qualifier flip-flop **610**, a second input **874** coupled to the output Q of the third strobe flip-flop **830**, an output **876** coupled to the input D of the fourth strobe flip-flop **840**, and a select input **878**.

[0067] In this example, the select inputs **858**, **868**, and **878** are coupled to a control circuit **880**. The control circuit **880** is configured to program the gate control circuit **620** by controlling the selections of the multiplexers **850**, **860**, and **870**. For example, to program the gate control circuit **620** to gate a preamble with a single preamble pulse, the control circuit **880** may cause the third

multiplexer **870** to select the first input **872**. In this example, the gate control signal bypasses the flip-flops **820**, **825**, and **830**. To program the gate control circuit **620** to gate a preamble with two preamble pulses (e.g., preamble pulses **540** and **545**), the control circuit **880** may cause the third multiplexer **870** to select the second input **874** and the second multiplexer **860** to select the first input **862**. In this example, the gate control signal bypasses the flip-flops **820** and **825**. Also, in this example in FIG. **6**. To program the gate control circuit **620** to gate a preamble with three preamble pulses, the control circuit **880** may cause the third multiplexer **870** to select the second input **874**, the second multiplexer **860** to select the second input **864**, and the first multiplexer **850** to select the first input **852**. In this example, the gate control signal bypasses the first strobe flip-flop **820**. To program the gate control circuit **620** to gate a preamble with four preamble pulses, the control circuit **880** may cause the third multiplexer **870** to select the second input **874**, the second multiplexer **860** to select the second input **874**, and the first multiplexer **850** to select the second input **874**. In this example, the gate control signal propagates through all of the flip-flops **820**, **825**, **830**, and **835**.

[0068] FIG. **8** shows an example in which the gating circuit **630** is implemented with a multiplexer **810** having a first input **812** coupled to the first input **632** of the gating circuit **630** to receive the strobe signal RDQS, a second input **814** coupled to logic zero (e.g., ground potential), a select input **816** coupled to the second input **634** of the gating circuit **630** to receive the gate control signal, and an output **818** coupled to the output **636** of the gating circuit **630**. In this example, the gate control signal from the gate control circuit **620** controls whether the gating circuit **630** gates the strobe signal RDQS by controlling whether the multiplexer **810** select the first input **814**. More particularly, the gate control signal causes the multiplexer **810** to select the second input **814** to gate the strobe signal RDQS, and causes the multiplexer **810** to select the first input **812** to pass the strobe signal RDQS. In this example, the output **236** of the RCW circuit **230** is low (i.e., logic zero) when the strobe signal RDQS is gated.

[0069] In certain aspects, the memory device **140** may select the number of preamble pulses in the preamble based on the data rate and the frequency of the strobe signals RDQS\_t and RDWS\_c. For example, the memory device **140** may select a larger number of preamble pulses for a higher frequency (e.g., due to higher ISI at higher frequency) and select a smaller number of preamble pulses for a lower frequency. In this example, the control circuit **880** may program the number of preamble pulses filtered out by the RCW circuit **230** based on the number of preamble pulses selected by the memory device **140**.

[0070] It is to be appreciated that the RCW circuit 230 is not limited to the exemplary implementations shown in FIGS. 6 and 8. For example, in other implementations, the qualifier flip-flop 610 may be triggered by a rising edge of the qualifier signal and/or the gate control circuit 620 may include a different number of flip-flops than shown in the examples in FIGS. 6 and 8. In other implementations, the gating circuit 630 may be configured to gate the strobe signal RDQS when the gate control signal is high and pass the gate strobe signal RDQS when the gate control signal is low. In this example, the gate control circuit 620 may include a logic gate that inverts the gate control signal before the gate control signal is input to the gating circuit 630. Alternately or in addition, a logic zero may be input to the qualifier flip-flop 610 instead of a logic one, in which the flip-flops 610, 820, 825, 830, and 840 are set before the preamble. It is also to be appreciated that the gate control circuit 620 may include additional components (e.g., logic gates) in addition to the components shown in FIGS. 6 and 8.

[0071] It is also to be appreciated that the gate control circuit **620** is not limited to the exemplary strobe flip-flops shown in FIGS. **6** and **8**. In general, the gate control circuit **620** may include one or more strobe flip-flops **910** coupled in series between the output Q of the qualifier flip-flop **610** and the output **626** of the gate control circuit **620** wherein the strobe flip-flops are clocked by the strobe signal RDQS, as shown in FIG. **9**. In this example, the gate control signal propagates from the

output Q of the qualifier flip-flop **610** to the output **626** of the gate control circuit **620** through the strobe flip-flops. In the example shown in FIG. **6**, the one or more strobe flip-flops **910** include the strobe flip-flops **640** and **650**. In the example shown in FIG. **8**, the one or more strobe flip-flops **910** may include one or more of the strobe flip-flops **820**, **825**, **830**, and **840** (e.g., depending on the number of preamble pulses that are programed). It is to be appreciated that one or more logic gates and/or one or more multiplexers may be coupled between the strobe flip-flops.

[0072] The qualifier flip-flop **610** and the first strobe flip-flop (e.g., the first strobe flip-flop **640** in FIG. **6**) coupled to the output Q of the qualifier flip-flop **610** may need to meet tight timing requirements (e.g., setup/hold time requirements) in order for the gate control circuit **620** to properly gate the preamble of the strobe signal RDQS. The ability of the qualifier flip-flop **610** and the first strobe flip-flop (e.g., the first strobe flip-flop **640**) to meet the timing requirements is sensitive to the skew between the strobe signal RDQS and the qualifier signal (e.g., the skew between the edge (e.g., rising edge) of the strobe signal RDQS triggering the first strobe flip-flop and the edge (e.g., falling edge) of the qualifier signal triggering the qualifier flip-flop **610**). A violation of the timing requirements (e.g., a setup time violation and/or a hold time violation) can cause the gate control circuit **620** to gate only a portion of the preamble, which can lead to the capture of invalid data. For example, a hold time violation in the first strobe flip-flop (e.g., the first strobe flip-flop **640**) may cause the RCW circuit **230** to pass the second preamble pulse **545** in the preamble **510** (sometimes referred to as a cycle-slip failure), which causes the read circuit **250** to capture invalid data on the edges of the second preamble pulse **545**.

[0073] Also, as discussed above, the preamble pulses in the strobe signal RDQS and the qualifier signal may be susceptible to ISI due to high-frequency attenuation in the data strobe channel **264**. The ISI degrades the timing of the RCW circuit **230**, making it more challenging to meet the timing requirements.

[0074] To address the above, aspects of the present disclosure provide one or more circuits for adjusting the skew between the strobe signal RDQS and the qualifier signal to meet timing requirements (e.g., setup/hold time requirements) in the RCW circuit 230. The one or more circuits may include a control circuit for independently adjusting the delays of the first receiver 210 and the second receiver 220 and/or a delay adjuster for adjusting the rise time and/or fall time of the qualifier signal. The above features and other features of the present disclosure are discussed further below.

[0075] FIG. **10** shows an example of the memory interface circuit **130** according to certain aspects of the present disclosure. In this example, the RCW circuit **230** includes a delay adjuster (DA) **1010** coupled between the output **226** of the second receiver **220** and the first input **622** of the gate control circuit **620**, which is coupled to the clock input of the qualifier flip-flop **610** (shown in FIGS. **6** and **8**). The DA **1010** is configured to adjust (i.e., tune) the rise time and/or the fall time of the qualifier signal at the clock input of the qualifier flip-flop **610**. This adjusts the skew between the qualifier signal and the strobe signal RDQS, as discussed further below. A delay adjuster may also be referred to as a tunable delay circuit, a tunable delay line, or another term. [0076] In certain aspects, the DA **1010** adjusts the rise time of the qualifier signal by delaying a rising edge of the qualifier signal by a rise time delay, and adjusts the fall time of the qualifier signal by delaying a falling edge of the qualifier signal by a fall time delay. The rise time delay may be tunable to adjust (i.e., tune) the rise time of the qualifier signal at the clock input of the qualifier flip-flop **610**, and the fall time delay may be tunable to adjust (i.e., tune) the fall time of the qualifier signal at the clock input of the qualifier flip-flop **610**. In certain aspects, the rise time delay and the fall time delay may be independently tuned to independently adjust the fall time and the rise time of the qualifier signal. In this example, the DA **1010** adjusts the duty cycle of the qualifier signal when the rise time delay and the fall time delay of the DA **1010** are different. For example, the DA **1010** increases the duty cycle of the qualifier signal when the fall time delay is greater than the rise time delay, and decreases the duty cycle of the qualifier signal when the rise

time delay is greater than the fall time delay. As used herein, a "duty cycle" may refer to the portion of a period of the qualifier signal that the qualifier signal is high (i.e., logic one).

[0077] In the example in FIG. **10**, the memory interface circuit **130** includes a delay control circuit **1020** coupled to the DA **1010**. The delay control circuit **1020** is configured to set the rise time delay and the fall time delay of the DA **1010**. For example, the rise time delay may be set by a rise code that is input to the DA **1010** by the delay control circuit **1020**, and the fall time delay may be set by a fall code that is input to the DA **1010** by the delay control circuit **1020**, where each of the codes may be a respective digital code. In this example, the delay control circuit **1020** may adjust the rise time delay of the DA **1010** (i.e., rise time of the qualifier signal) by changing the rise code input to the DA 1010. The delay control circuit 1020 may also adjust the fall time delay of the DA 1010 (i.e., fall time of the qualifier signal) by changing the fall code input to the DA **1010**. [0078] In this example, the memory interface circuit **130** also includes a receiver control circuit **1030** configured to adjust the delay of the first receiver **210** and/or adjust the delay of the second receiver **220**. For example, the receiver control circuit **1030** may adjust the delay of the first receiver **210** by adjusting a bias current of the first receiver **210** and/or adjust the delay of the second receiver **220** by adjusting a bias current of the second receiver **220**, as discussed further below. In certain aspects, the receiver control circuit **1030** may independently control the delay of the first receiver **210** and the delay of the second receiver **220**. This allows the receiver control circuit **1030** to set the delay of the first receiver **210** and the delay of the second receiver **220** to different delays. The different delays may be used to adjust the skew between the strobe signal RDQS output by the first receiver **210** and the qualifier signal output by the second receiver **220**, as

[0079] FIG. **11**A shows an exemplary implementation of the receiver control circuit **1030** according to certain aspects. In this example, the receiver control circuit **1030** includes a first bias current source **1110**, a second bias current source **1120**, and a bias control circuit **1130**. In this example, the first bias current source **1110** is coupled to the first receiver **210** to provide the first receiver **210** with a first bias current (e.g., first DC bias current), and the second bias current source **1120** is coupled to the second receiver **220** to provide the second receiver **220** with a second bias current (e.g., second DC bias current).

discussed further below.

[0080] In certain aspects, the first bias current source **1110** is tunable, in which the first bias current is set by a first bias code (e.g., first digital code) from the bias control circuit **1130**. Also, the second bias current source **1120** is tunable, in which the second bias current is set by a second bias code (e.g., second digital code) from the bias control circuit **1130**. In this example, the bias control circuit **1130** may set the delay of the first receiver **210** and the delay of the second receiver **220** to different delays by setting the first bias current and the second bias current to different current levels. For example, the bias control circuit **1130** may set the second receiver **220** to a shorter delay than the first receiver **210** by setting the second bias current to a higher current level than the first bias current. In this example, the delay of the qualifier signal output by the second receiver **220** is shorter than the delay of the strobe signal RDQS output by the first receiver **210**.

[0081] In the example shown in FIG. **11**A, the first bias current source **1110** is coupled between a supply rail Vdd and the first receiver **210**, and the second bias current source **1120** is coupled between the supply rail Vdd and the second receiver **220**. In this example, each of the receivers **210** and **220** may include input p-type field effect transistors (not shown). However, it is to be appreciated that the present disclosure is not limited to this example. For example, FIG. **11**B shows another implementation in which the first bias current source **1110** is coupled between the first receiver **210** and a ground, and the second bias current source **1120** is coupled between the second receiver **220** and the ground. In this example, each of the receivers **210** and **220** may include input n-type field effect transistors (not shown).

[0082] Thus, in this example, the skew between the strobe signal RDQS and the qualifier signal in the RCW circuit **230** may be adjusted using the DA **1010** and/or the receiver control circuit **1030**.

For example, the skew between the strobe signal RDQS and the qualifier signal may be adjusted to meet timing requirements (e.g., setup/hold time requirements) in the RCW circuit **230** (e.g., to avoid a cycle-slip failure and/or another type of failure).

[0083] FIG. **12** shows an exemplary training method **1200** for the DA **1010** according to certain aspects. In this example, the receiver control circuit **1030** may set the delay of the second receiver **220** to a shorter delay than the first receiver **210** before the training. For example, the bias control circuit **1130** may set the second bias current to a higher current level than the first bias current to speed up the second receiver **220** with respect to the first receiver **210**.

[0084] At block **1210**, the delay control circuit **1020** sweeps the fall time delay or the rise time delay of the DA **1010** to different delay settings. For example, the delay control circuit **1020** may sweep the fall time delay to different delay settings by sweeping the fall code that controls the fall time delay or sweep the rise time delay to different delay settings by sweeping the rise code that controls the rise time delay. Sweeping the fall time delay may include sequentially setting the fall time delay to each of the delay settings, and sweeping the rise time delay may include sequentially setting the rise time delay to each of the delay settings.

[0085] At block **1220**, for each delay setting of the rise time delay or the fall time delay, the delay control circuit 1020 determines whether one or more timing requirements (e.g., setup/hold time requirements) in the RCW circuit **230** are met. For example, for each delay setting of the rise time delay or the fall time delay, the third receiver **240** and the read circuit **250** may receive one or more read data bursts from the memory device **140** where each read data burst includes a known sequence of data bits. In this example, the read circuit **250** captures the one or more read data bursts using the read clock signal, and compares the data bits in each of the captured one or more read data bursts with the known (i.e., expected) sequence of data bits for the read data burst. In this example, the delay control circuit **1020** may determine that the one or more timing requirements are met when the data bits in each of the captured one or more read data bursts matches the known (i.e., expected) sequence of data bits for the read data burst. The delay control circuit **1020** may determine that the one or more timing requirements are not met when there is a mismatch between the data bits in at least one of the captured one or more read data bursts and the known (i.e., expected) sequence of data bits for the read data burst. In certain aspects, the delay of the CDC 420 (shown in FIGS. 4A and 4B) may be calibrated for each delay setting of the rise time delay or the fall time delay so that edges of the read clock signal are between transitions of the read data bursts. [0086] At block **1230**, the delay control circuit **1020** selects one of the delay settings for the rise time delay or the fall time delay of the DA **1010** meeting the one or more timing requirements (e.g., setup and/or hold time requirements). For example, the delay control circuit **1020** may determine a range of delay settings for the rise time delay or the fall time delay meeting the one or more timing requirements, and select the one of the delay settings in the middle of the range.

[0087] FIG. **13** shows an example in which the memory interface circuit **130** also includes a duty-cycle monitor **1310** according to certain aspects of the present disclosure. In this example, the duty-cycle monitor **1310** is coupled between the DA **1010** and the first input **622** of the gate control circuit **620** to monitor the duty cycle of the qualifier signal after the DA **1010**.

[0088] In certain aspects, the duty-cycle monitor **1310** is coupled to the delay control circuit **1020**. In this example, the duty-cycle monitor **1310** is configured to detect the duty cycle of the qualifier signal after the DA **1010** and send a signal to the delay control circuit **1020** indicating the detected duty cycle. The delay control circuit **1020** may use the detected duty cycle from the duty-cycle monitor **1310** to execute a duty-cycle monitor routine in which the delay control circuit **1020** adjusts the duty cycle of the qualifier signal (e.g., by adjusting the fall time delay and/or the rise time delay of the DA **1010**) until the detected duty cycle is approximately equal to a target duty cycle. For example, during the training method **1200** discussed above, the delay control circuit **1020** may execute the duty-cycle monitor routine for each delay setting of the rise time delay or the fall time delay in block **1220** to adjust the duty cycle of the DA **1010** to the target duty cycle.

[0089] FIG. **14** shows an example in which the memory interface circuit **130** also includes a delay buffer **1410** between the output **216** of the first receiver **210** and the first input **632** of the gating circuit **630**. For example, the delay buffer **1410** may be used to add additional delay in the RDQS path to ease the timing closure between the RDQS path and the qualifier path in the RCW circuit **230**. For example, in some implementations, the delay of the delay buffer **1410** may match a minimum time delay of the DA **1010**.

[0090] FIG. **15** shows an exemplary method **1500** for operating a memory interface circuit (e.g., memory interface circuit **130**) according to certain aspects.

[0091] At block **1510**, an internal data strobe signal is generated based on a first data strobe signal and a second data strobe signal using a first receiver. The internal data strobe signal may correspond to the strobe signal RDQS, the first data strobe signal may correspond to the first strobe signal RDQS\_t, and the second data strobe signal may correspond to the second strobe signal RDQS\_c. The first receiver may correspond to the first receiver **210**.

[0092] At block **1520**, a qualifier signal is generated based on the second data strobe signal and a reference voltage using a second receiver. The reference voltage may correspond to the first reference voltage Vref**1** and the second receiver may correspond to the second receiver **220**. [0093] At block **1530**, a rise time and a fall time of the qualifier signal are delayed using a delay adjuster. The delay adjuster may correspond to the delay adjuster **1010**. In certain aspects, the delay of the fall time and the delay of the rise time are different. In certain aspects, the delay of the fall time and the delay of the rise time are independently tuned. In certain aspects, delaying the rise time of the qualifier signal includes delaying a rising edge of the qualifier signal by a rise time delay of the delay adjuster and delaying the fall time of the qualifier signal includes delaying a falling edge of qualifier signal by a fall time delay of the delay adjuster. The rise time delay and the fall time delay may be different in certain aspects.

[0094] At block **1540**, a gate control signal is generated based on the internal data strobe signal and the qualifier signal after the delay adjuster. For example, the gate control signal may be generated by the gate control circuit **620**.

[0095] At block **1550**, a portion of the internal data strobe signal is gated based on the gate control signal to provide a read clock signal. For example, the portion of the internal data strobe signal may correspond to the preamble **510**, and the portion of the internal data strobe signal may be gated by the gating circuit **630**.

[0096] In certain aspects, generating the gate control signal includes propagating the gate control signal through a qualifier flip-flop and one or more strobe flip-flops, wherein the qualifier flip-flop is clocked by the qualifier signal after the delay adjuster, and each of the one or more strobe flip-flops is clocked by the internal data strobe signal. The qualifier flip-flop may correspond to the qualifier flip-flop **610** and the one or more strobe flip-flops may correspond to any one or more of the strobe flip-flops **640**, **650**, **820**, **825**, **830**, and **840**.

[0097] The method **1500** may also include receiving a data signal, and capturing data bits from the data signal on rising edges and falling edges of the read clock signal. For example, the data bits may be captured by the read circuit **250**.

[0098] The method **1500** may also include providing a first bias current to the first receiver, and providing a second bias current to the second receiver, wherein the second bias current is greater than the first bias current. For example, the first bias current source **1110** may provide the first bias current and the second bias current source **1120** may provide the second bias current.

[0099] Implementation examples are described in the following numbered clauses: [0100] 1. A memory interface circuit, comprising: [0101] a first receiver having a first input, a second input, and an output, wherein the first input of the first receiver is configured to receive a first data strobe signal, and the second input of the first receiver is configured to receive a second data strobe signal; [0102] a second receiver having a first input, a second input, and an output, wherein the first input of the second receiver is configured to receive the second data strobe signal, and the second input

of the second receiver is configured to receive a first reference voltage; [0103] a gating circuit having a first input, a second input, and an output, wherein the first input of the gating circuit is coupled to the output of the first receiver; [0104] a gate control circuit having a first input, a second input, and an output, wherein the second input of the gate control circuit is coupled to the output of the first receiver, and the output of the gate control circuit is coupled to the second input of the gating circuit; and [0105] a delay adjuster coupled between the output of the second receiver and the first input of the gate control circuit. [0106] 2. The memory interface circuit of clause 1, wherein the delay adjuster has a rise time delay and a fall time delay, and the rise time delay and the fall time delay are different. [0107] 3. The memory interface circuit of clause 2, wherein the delay adjuster is configured to independently tune the rise time delay and the fall time delay. [0108] 4. The memory interface circuit of clause 2 or 3, wherein the delay adjuster is configured to receive a rise code and a fall code, set the rise time delay based on the rise code, and set the fall time delay based on the fall code. [0109] 5. The memory interface circuit of any one of clauses 1 to 4, wherein the gate control circuit comprises: [0110] a qualifier flip-flop having a clock input, a signal input, and an output, wherein the clock input of the qualifier flip-flop is coupled to the first input of the gate control circuit, and the signal input of the qualifier flip-flop is coupled to a logic value; and [0111] one or more strobe flip-flops coupled in series between the output of the qualifier flip-flop and the output of the gate control circuit, wherein each of the one or more strobe flip-flops has a respective clock input coupled to the second input of the gating circuit. [0112] 6. The memory interface circuit of clause 5, wherein the logic value is a logic one. [0113] 7. The memory interface circuit of any one of clauses 1 to 6, further comprising a delay buffer coupled between the output of the first receiver and the second input of the gate control circuit. [0114] 8. The memory interface circuit of any one of clauses 1 to 7, further comprising a receiver control circuit coupled to the first receiver and the second receiver, wherein the receiver control circuit is configured to independently tune a delay of the first receiver and a delay of the second receiver. [0115] 9. The memory interface circuit of clause 8, wherein the delay of the second receiver is shorter than the delay of the first receiver. [0116] 10. The memory interface circuit of any one of clauses 1 to 9, further comprising: [0117] a first bias current source configured to provide a first bias current for the first receiver; and [0118] a second bias current source configured to provide a second bias current for the second receiver, wherein the first bias current and the second bias current are different. [0119] 11. The memory interface circuit of clause 10, wherein the second bias current is greater than the first bias current. [0120] 12. The memory interface circuit of any one of clauses 1 to 11, further comprising: [0121] a third receiver having a first input, a second input, and an output, wherein the first input of the third receiver is configured to receive a data signal, and the second input of the third receiver is configured to receive a second reference voltage; and [0122] a data capture circuit having a data input, a clock input, and an output, wherein the data input of the data capture circuit is coupled to the output of the third receiver, and the clock input of the data capture circuit is coupled to the output of the gating circuit. [0123] 13. The memory interface circuit of clause 12, wherein the second reference voltage and the first reference voltage are equal. [0124] 14. The memory interface circuit of clause 12 or 13, further comprising a calibrated delay circuit coupled between the output of the gating circuit and the clock input of the data capture circuit. [0125] 15. The memory interface circuit of any one of clauses 12 to 14, further comprising a duty-cycle corrector coupled between the output of the third receiver and the data input of the data capture circuit. [0126] 16. The memory interface circuit of any one of clauses 1 to 15, further comprising a duty-cycle monitor configured to detect a duty cycle of a qualifier signal between the delay adjuster and the first input of the gate control circuit. [0127] 17. The memory interface circuit of clause 16, further comprising a delay control circuit coupled to the duty-cycle monitor, wherein the duty-cycle monitor is configured to output a signal indicating the detected duty cycle, and wherein the delay control circuit is configured to receive the signal indicating the detected duty cycle, and tune a rise time delay or a fall time delay of the delay adjuster based on the signal indicating the detected duty

cycle. [0128] 18. The memory interface circuit of any one of clauses 1 to 17, further comprising a delay control circuit coupled to the delay adjuster, wherein the delay control circuit is configured to: [0129] sweep a fall time delay or a rise time delay of the delay adjuster to different delay settings; [0130] for each of the delay settings, determine whether one or more timing requirements in the memory interface circuit are met; and [0131] select one of the delay settings meeting the one or more timing requirements. [0132] 19. A method for operating a memory interface circuit, comprising: [0133] generating an internal data strobe signal based on a first data strobe signal and a second data strobe signal using a first receiver; [0134] generating a qualifier signal based on the second data strobe signal and a reference voltage using a second receiver; [0135] delaying a rise time and a fall time of the qualifier signal using a delay adjuster; [0136] generating a gate control signal based on the internal data strobe signal and the qualifier signal after the delay adjuster; and [0137] gating a portion of the internal data strobe signal based on the gate control signal to provide a read clock signal. [0138] 20. The method of clause 19, wherein generating the gate control signal comprises propagating the gate control signal through a qualifier flip-flop and one or more strobe flip-flops, wherein the qualifier flip-flop is clocked by the qualifier signal after the delay adjuster, and each of the one or more strobe flip-flops is clocked by the internal data strobe signal. [0139] 21. The method of clause 19 or 20, further comprising: [0140] receiving a data signal; and [0141] capturing data bits from the data signal on rising edges and falling edges of the read clock signal. [0142] 22. The method of clause 21, wherein the portion of the internal data strobe signal comprises a preamble of the internal data strobe signal. [0143] 23. The method of any one of clauses 19 to 22, wherein a rise time delay and a fall time delay of the delay adjuster are different. [0144] 24. The method of any one of clauses 1 to 23, further comprising: [0145] providing a first bias current to the first receiver; and [0146] providing a second bias current to the second receiver, wherein the second bias current is greater than the first bias current. [0147] 25. A method for training a delay adjuster in a memory interface circuit, the memory interface circuit including a first receiver, a gating circuit coupled to the first receiver, a gate control circuit coupled to the gating circuit, and a second receiver, wherein the delay adjuster is coupled between the second receiver and the gate control circuit, the method comprising: [0148] sweeping a fall time delay or a rise time delay of the delay adjuster to different delay settings; [0149] for each of the delay settings, determining whether one or more timing requirements in the memory interface circuit are met; and [0150] selecting one of the delay settings meeting the one or more timing requirements. [0151] Within the present disclosure, the word "exemplary" is used to mean "serving as an example, instance, or illustration." Any implementation or aspect described herein as "exemplary" is not necessarily to be construed as preferred or advantageous over other aspects of the disclosure. Likewise, the term "aspects" does not require that all aspects of the disclosure include the discussed feature, advantage or mode of operation. The term "coupled" is used herein to refer to the direct or indirect electrical coupling between two structures. It is also to be appreciated that the term "ground" may refer to a DC ground or an AC ground, and thus the term "ground" covers both possibilities. As used herein, "approximately" means within 90 percent to 110 percent of the stated value.

[0152] The previous description of the disclosure is provided to enable any person skilled in the art to make or use the disclosure. Various modifications to the disclosure will be readily apparent to those skilled in the art, and the generic principles defined herein may be applied to other variations without departing from the spirit or scope of the disclosure. Thus, the disclosure is not intended to be limited to the examples described herein but is to be accorded the widest scope consistent with the principles and novel features disclosed herein.

# **Claims**

- 1. A memory interface circuit, comprising: a first receiver having a first input, a second input, and an output, wherein the first input of the first receiver is configured to receive a first data strobe signal, and the second input of the first receiver is configured to receive a second data strobe signal; a second receiver having a first input, a second input, and an output, wherein the first input of the second receiver is configured to receive the second data strobe signal, and the second input of the second receiver is configured to receive a first reference voltage; a gating circuit having a first input, a second input, and an output, wherein the first input of the gating circuit is coupled to the output of the first receiver; a gate control circuit having a first input, a second input, and an output, wherein the second input of the gate control circuit is coupled to the output of the first receiver, and the output of the gate control circuit is coupled to the second input of the gating circuit; and a delay adjuster coupled between the output of the second receiver and the first input of the gate control circuit.
- **2**. The memory interface circuit of claim 1, wherein the delay adjuster has a rise time delay and a fall time delay, and the rise time delay and the fall time delay are different.
- **3**. The memory interface circuit of claim 2, wherein the delay adjuster is configured to independently tune the rise time delay and the fall time delay.
- **4.** The memory interface circuit of claim 2, wherein the delay adjuster is configured to receive a rise code and a fall code, set the rise time delay based on the rise code, and set the fall time delay based on the fall code.
- 5. The memory interface circuit of claim 1, wherein the gate control circuit comprises: a qualifier flip-flop having a clock input, a signal input, and an output, wherein the clock input of the qualifier flip-flop is coupled to the first input of the gate control circuit, and the signal input of the qualifier flip-flop is coupled to a logic value; and one or more strobe flip-flops coupled in series between the output of the qualifier flip-flop and the output of the gate control circuit, wherein each of the one or more strobe flip-flops has a respective clock input coupled to the second input of the gating circuit.
- **6**. The memory interface circuit of claim 1, further comprising a receiver control circuit coupled to the first receiver and the second receiver, wherein the receiver control circuit is configured to independently tune a delay of the first receiver and a delay of the second receiver.
- 7. The memory interface circuit of claim 1, further comprising: a first bias current source configured to provide a first bias current for the first receiver; and a second bias current source configured to provide a second bias current for the second receiver, wherein the first bias current and the second bias current are different.
- **8.** The memory interface circuit of claim 7, wherein the second bias current is greater than the first bias current.
- **9.** The memory interface circuit of claim 1, further comprising: a third receiver having a first input, a second input, and an output, wherein the first input of the third receiver is configured to receive a data signal, and the second input of the third receiver is configured to receive a second reference voltage; and a data capture circuit having a data input, a clock input, and an output, wherein the data input of the data capture circuit is coupled to the output of the third receiver, and the clock input of the data capture circuit is coupled to the output of the gating circuit.
- **10**. The memory interface circuit of claim 9, further comprising a calibrated delay circuit coupled between the output of the gating circuit and the clock input of the data capture circuit.
- **11**. The memory interface circuit of claim 9, further comprising a duty-cycle corrector coupled between the output of the third receiver and the data input of the data capture circuit.
- **12**. The memory interface circuit of claim 1, further comprising a duty-cycle monitor configured to detect a duty cycle of a qualifier signal between the delay adjuster and the first input of the gate control circuit.
- **13**. The memory interface circuit of claim 12, further comprising a delay control circuit coupled to the duty-cycle monitor, wherein the duty-cycle monitor is configured to output a signal indicating

- the detected duty cycle, and wherein the delay control circuit is configured to receive the signal indicating the detected duty cycle, and tune a rise time delay or a fall time delay of the delay adjuster based on the signal indicating the detected duty cycle.
- **14**. The memory interface circuit of claim 1, further comprising a delay control circuit coupled to the delay adjuster, wherein the delay control circuit is configured to: sweep a fall time delay or a rise time delay of the delay adjuster to different delay settings; for each of the delay settings, determine whether one or more timing requirements in the memory interface circuit are met; and select one of the delay settings meeting the one or more timing requirements.
- **15**. A method for operating a memory interface circuit, comprising: generating an internal data strobe signal based on a first data strobe signal and a second data strobe signal using a first receiver; generating a qualifier signal based on the second data strobe signal and a reference voltage using a second receiver; delaying a rise time and a fall time of the qualifier signal using a delay adjuster; generating a gate control signal based on the internal data strobe signal and the qualifier signal after the delay adjuster; and gating a portion of the internal data strobe signal based on the gate control signal to provide a read clock signal.
- **16.** The method of claim 15, wherein generating the gate control signal comprises propagating the gate control signal through a qualifier flip-flop and one or more strobe flip-flops, wherein the qualifier flip-flop is clocked by the qualifier signal after the delay adjuster, and each of the one or more strobe flip-flops is clocked by the internal data strobe signal.
- **17**. The method of claim 15, further comprising: receiving a data signal; and capturing data bits from the data signal on rising edges and falling edges of the read clock signal.
- **18**. The method of claim 17, wherein the portion of the internal data strobe signal comprises a preamble of the internal data strobe signal.
- **19**. The method of claim 15, wherein a rise time delay and a fall time delay of the delay adjuster are different.
- **20**. A method for training a delay adjuster in a memory interface circuit, the memory interface circuit including a first receiver, a gating circuit coupled to the first receiver, a gate control circuit coupled to the gating circuit, and a second receiver, wherein the delay adjuster is coupled between the second receiver and the gate control circuit, the method comprising: sweeping a fall time delay or a rise time delay of the delay adjuster to different delay settings; for each of the delay settings, determining whether one or more timing requirements in the memory interface circuit are met; and selecting one of the delay settings meeting the one or more timing requirements.