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### METHOD AND APPARATUS FOR PERFORMING A SPECTRAL MEASUREMENT ON A LIQUID SAMPLE

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#### Abstract

A method and device for performing a spectral measurement on a liquid sample. The method comprises the steps of: providing the liquid sample, wetting an optical wall with the liquid sample to generate a liquid film of the sample on the optical wall, wherein the optical wall is at least temporarily aligned such that the sample flows off or down the wetted optical wall due to an external force and a thickness of the liquid film changes over time, irradiating, in particular transilluminating, the liquid film on the wetted optical wall with an optical beam to generate an optical beam containing spectral information of the sample, and acquiring the spectral information from the generated optical beam.

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## Background/Summary

### FIELD

[0001] The present invention is in the field of optical measurement technology.

### BACKGROUND

[0002] Absorption spectra are used in various scientific fields and also in many branches of industry in order to obtain important information, for example a composition or specific properties, about substances, such as paints, lacquers, foodstuffs and many other substances.

[0003] The substances to be analyzed are particularly often liquids or solids which are dissolved in a liquid. In particular in application-relevant fields, such liquid samples absorb very strongly, sometimes only in certain spectral ranges.

[0004] In the case of liquid samples with an optical density (OD) of approximately  $OD=1$  (corresponds to an attenuation by a factor of 10), spectral measurement is usually very reliable, whereas in the case of an optical density of  $OD=2$  (corresponds to an attenuation by a factor of 100) spectral shapes can often be distorted using conventional methods and can thus sometimes only be used to a limited extent. The threshold of optical density, up to which reliable measurements can be carried out, may differ depending on the method used.

[0005] Typically, therefore, for the measurement of liquid samples with common optical path lengths, e.g. of 1 cm or 1 mm, the samples are diluted by several orders of magnitude.

[0006] Apart from the additional effort, it is particularly disadvantageous that the behavior of the sample material and the optical properties can change considerably with the concentration, for example because the interaction of the material dissolved in the sample with one another is greatly reduced. If processes, such as, for example, chemical reactions or a cooling behavior, are measured spectrally, a changed behavior can be expected even more.

[0007] For the spectral measurement of undiluted, liquid samples, there are special cuvettes with reduced optical path length. However, these usually have a complex structure and require a great deal of work for each measurement. In particular for industrial purposes with high sample throughput, measurement with such special cuvettes is associated with high additional costs, both for the special cuvettes required themselves as well as for the labor required per sample.

### SUMMARY

[0008] The present invention is based on the object of providing a method and a device which allow improved spectral measurement on liquid samples.

[0009] The method according to the invention for performing a spectral measurement on a liquid sample comprises the steps of: [0010] providing the liquid sample, [0011] wetting an optical wall with the liquid sample to generate a liquid film of the sample on the optical wall, wherein the optical wall is at least temporarily aligned such that the sample flows off or down the wetted optical wall due to an external force and a thickness of the liquid film changes over time, [0012] irradiating, in particular transilluminating, the liquid film on the wetted optical wall with an optical beam to generate an optical beam containing spectral information of the sample, [0013] acquiring the spectral information from the generated optical beam.

[0014] The change in the thickness of the liquid film over time may in particular be a decrease in the thickness of the liquid film.

[0015] "Irradiating the liquid film on the wetted optical wall with an optical beam" means in particular that the optical beam is brought into interaction with the liquid film. Depending on the interaction of the optical beam with the liquid film taking place, an optical beam containing spectral information of the sample is transmitted, scattered, emitted and/or reflected.

"Transilluminating the liquid film on the wetted optical wall with an optical beam" means in particular that at least a part of the optical beam penetrates the liquid film at least in sections and

spectral information of the sample is impressed/imprinted on the optical beam. The irradiation or transillumination may take place from one (spatial) direction or from different (spatial) directions, wherein an irradiation or transillumination from different (spatial) directions may take place simultaneously, offset in time or overlapping in time.

[0016] The generated optical beam, which contains spectral information of the sample and from which the spectral information is acquired, may have been transmitted through the optical wall or reflected therefrom.

[0017] The generated outgoing transmitted or reflected optical beam may preferably comprise or consist of non-absorbed radiation of the incoming optical beam for irradiating the liquid film.

[0018] In some embodiments, the generated optical beam may also comprise or consist of radiation, in particular light, emitted by the liquid film or scattered by the same.

[0019] The acquisition or detection of the spectral information may take place in different (spatial) directions in relation to the incoming optical beam.

[0020] The optical wall may be completely or partially transparent in one or more spectral ranges, which are intended in particular for the measurement, if a transmission is acquired, and/or may be completely or partially reflective if, alternatively or additionally, a reflection is acquired.

[0021] The optical wall may be made of glass or plastic.

[0022] In some embodiments, the optical wall has an optical coating for setting a certain reflection and/or transmission behavior in the relevant spectral ranges.

[0023] The external force is preferably gravity. Alternatively or additionally, the external force may be a force or a pressure force exerted by a fluid flow, in particular by a gas flow, a magnetic force, in particular in the case of magnetic samples, a centrifugal force and/or a shear force, in particular imparted by a second surface.

[0024] If the sample flows down the wetted optical wall due to gravity as an external force, the thickness of the liquid film may decrease over time. In some embodiments, however, the thickness may also increase and/or first increase and decrease again.

[0025] The liquid sample may be provided in a container, in a line, in a line section or in a line system.

[0026] By providing and using for the measurement the sample in the form of a liquid film, the thickness of which changes, in particular decreases, over time due to the external force, for example gravity, very short optical path lengths may be generated in the region of the sample for the measurement. As a result, even very strongly absorbing samples can be measured spectrally in a precise and reliable manner without dilution. Due to the film thickness changing, in particular decreasing, over time, at least for certain samples an optical path length optimal for the measurement can be used comparatively simply, at which the absorption is neither too weak nor too strong and thus the spectral information can be acquired. The spectral information may be, for example, the spectral position and/or shape of one or more absorption lines or regions and/or the respective relative strength of absorption lines and/or regions in relation to other absorption lines or regions and/or in relation to a reference spectrum, which has been acquired, for example, without the liquid film before wetting or after at least a part of the liquid film has flown off.

[0027] In order to enable flowing down, for example, due to gravity, the optical wall may be aligned vertically, in particular may have a horizontal surface normal, but may also have only a vertical portion or a vertical component. For example, a surface normal of the optical wall may be inclined in the range from  $0^\circ$  to  $15^\circ$ , from  $15^\circ$  to  $30^\circ$ , from  $30^\circ$  to  $45^\circ$ , from  $45^\circ$  to  $60^\circ$ , from  $60^\circ$  to  $75^\circ$  or from  $75^\circ$  to  $85^\circ$  with respect to the horizontal direction.

[0028] The liquid film may be irradiated with an optical beam at different times and the spectral information may be acquired at different thicknesses of the irradiated liquid film. As a result, from several spectral measurements, an optimum measurement at an optimum optical path length through the liquid film may be selected, in which the spectral information may be determined with the highest reliability and/or accuracy. Optionally, several spectral measurements at different

optical path lengths may also be averaged with suitable weightings.

[0029] In an advantageous embodiment, a viscosity information of the sample is determined based on a time profile of the spectral information, for example, the speed of a temporal decrease in the absorption at a spectral position. A highly viscous sample flows off more slowly than a low-viscosity sample. The viscosity information may be the viscosity or an absolute or relative value that depends on the viscosity. This also enables the determination of a viscosity-related change in the sample, for example, within the framework of quality monitoring.

[0030] In an advantageous embodiment, gas, for example, air, is introduced into the liquid sample provided, so that gas bubbles rise in the sample, lead to wetting of the optical wall arranged in the region of the surface of the sample and generate a liquid film thereon. This enables a simple, less complex measurement setup, which is particularly suitable for in-line measurements, i.e., measurements on samples, which flow through lines, for example, in a production plant, either continuously or at specific times.

[0031] The introduced gas may be enriched with a substance and, in particular for this purpose, has previously been passed through a liquid with the substance in an upstream container.

[0032] The liquid may be a, in particular the same, sample liquid. Additionally or alternatively, the substance and/or the liquid may be a solvent. This can reduce, compensate for or avoid a loss of solvent in the sample in the container occurring over time.

[0033] Alternatively, the liquid may also be another liquid, in particular with a substance for changing a property of the sample. For example, chemicals, which cause a reaction with the sample, can be used. The gas can be enriched with different substances by specifically selecting the filling of the upstream container in order to introduce them into the sample in a targeted manner. Induced spectral changes or changes in the viscosity can thus be detected immediately.

[0034] In a further embodiment, the method comprises the steps of:

[0035] generating a negative pressure in a tube section, wherein a wall of the tube section is formed at least in sections by the optical wall, so that at least a part of the sample is sucked into the tube section and the optical wall is wetted with the sample,

[0036] removing the negative pressure in the tube section, so that at least a part of the sample flows out of the tube section or is pushed out again and a liquid film is generated on the wetted optical wall.

[0037] The tube section may, for example, immerse into the liquid sample when the latter is provided in the container.

[0038] In other embodiments, however, the tube section may also be part of a container, a line, a line section or a line system in which the liquid sample is provided. For example, the tube section may be integrated into an existing pipeline as part of a T-piece.

[0039] This embodiment represents an alternative to wetting using gas introduction and also enables a simple, less complex measurement setup, in particular for in-line measurements.

[0040] In some embodiments, for wetting the optical wall to generate the liquid film on the optical wall, the orientation or position of the container is changed, in particular the container is shaken or rotated.

[0041] Alternatively or additionally, for wetting the optical wall to generate the liquid film on the optical wall, a trough of the sample may be generated on the optical wall. The sample trough may be generated on the optical wall, for example, by means of a pipette and/or may have a thickness distribution in the direction of propagation along the optical wall.

[0042] The present invention furthermore comprises a device for carrying out a spectral measurement on a liquid sample, in particular according to a method according to one of the embodiments described above, comprising [0043] a container, a line, a line section or a line system for storing and/or providing a liquid sample, [0044] an optical wall, [0045] a wetting device for, in particular automated, wetting the optical wall with the sample to generate a liquid film on the optical wall, [0046] a radiation source for generating an optical beam which can irradiate the liquid

film on the wetted optical wall, in particular transilluminate the same, and to which spectral information of the sample can be impressed/imprinted, [0047] a device, in particular comprising a spectrometer, for acquiring spectral information of the sample which is impressed/imprinted on the optical beam.

[0048] The radiation source is in particular arranged and aligned such that-when the liquid film is generated on the optical wall and the optical beam is generated-the optical beam irradiates the liquid film.

[0049] The container may be closed or may allow for the sample to flow through.

[0050] All structural and functional features which have been described above with respect to the method may equally also be present in/may apply to the device.

[0051] According to one embodiment, the wetting device comprises a pump, in particular a gas pump, for introducing gas into the sample and/or for generating a negative pressure in a tube section for sucking at least a part of the sample into the tube section. This is particularly advantageous for automation and enables the avoidance of a complex and costly actuator system.

[0052] The wetting device may comprise an upstream container for storing a liquid such that gas, which is introduced into the upstream container, first flows through the liquid in the upstream container and then through the sample in the container when the containers are filled with the liquid or the sample, respectively.

[0053] According to one embodiment, the device comprises a control and evaluation unit which is configured for an operation, wherein the liquid film is irradiated, in particular transilluminated, with an optical beam at different times and the spectral information is acquired at different thicknesses of the irradiated liquid film, and/or wherein a viscosity information of the sample is determined based on a time profile of the spectral information.

[0054] In some embodiments, the method and device may provide for measuring the thickness of the liquid film. For example, the method may comprise a step of determining the thickness using interferometric techniques, and the device may include a suitable interferometric apparatus.

Alternatively, the liquid sample may be supplemented with some additive substance having a known absorption, so that thickness of the film can be determined from a measured absorption of the optical beam (and a known concentration of the additive substance in the liquid sample).

Knowing the thickness of the liquid film, it is then possible to obtain absolute absorption-related information, for example information about the molar extinction.

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## Description

### BRIEF DESCRIPTION OF THE DRAWINGS

[0055] Further advantages and features of the present invention will become apparent from the following description, in which exemplary embodiments are explained in more detail with reference to drawings. Identical features are provided with identical reference signs.

[0056] FIGS. **1a-d** show a device according to the invention according to a first embodiment.

[0057] FIG. **2** shows a flow chart of a method according to the invention according to a first embodiment.

[0058] FIG. **3** shows a device according to the invention according to a second embodiment.

[0059] FIGS. **4a-d** show a device according to the invention according to a third embodiment.

### DETAILED DESCRIPTION

[0060] FIGS. **1a** to **1d** show a device **10** according to the invention according to a first embodiment for carrying out a spectral measurement on a liquid sample **12**.

[0061] The device **10** comprises a container **14** for storing the sample **12**, a wetting device **15** with a pump **16** and a gas supply line **18** connected thereto, for example a tube or a hose, a radiation source **20** and a spectrometer **22**. The container **14** is made of optical material and comprises

optical walls **24**. An optical material is to be understood in particular as a material which is completely or partially transparent in one or more spectral ranges, which are intended in particular for the measurement.

[0062] In some embodiments (not shown), in which a reflected optical beam is acquired or detected, the optical wall may consist of or may comprise an optical material which is completely or partially reflective in one or more spectral ranges, which are intended in particular for the measurement.

[0063] The container **14** may be closed or may be attached to a tube/large reservoir. In the latter case, the container **14** may in particular allow for the sample **12** to flow through.

[0064] The sample **12** may be, for example, a paint, a lacquer, a paste, a gel, a foodstuff or any other liquid, including suspensions and emulsions.

[0065] The pump **16** is connected to a first end of the gas supply line **18**. With a second end, the gas supply line **18** immerses into the sample **12**.

[0066] The device **10** of FIG. **1** is intended for carrying out a method according to the invention according to a first embodiment, the steps of which are illustrated in FIG. **2**.

[0067] In a first step **S1**, the sample **12** is provided, as illustrated in FIG. **1a**.

[0068] In a second step **S2**, an optical wall **24** of the container **14**, which was not previously wetted with the sample **12**, is wetted with the sample **12**. For this purpose, as illustrated in FIGS. **1b** and **1c**, a gas, for example, air, is introduced into the sample **12** with the pump **16** via the gas supply line **18**, one end of which immerses into the sample **12**. The gas rises in the sample **12** in the form of bubbles **19** (see FIGS. **1b** and **1c**). The rising gas bubbles **19** move the sample liquid **12** upwards, so that the initially unwetted optical wall **24** of the container **14** or an initially unwetted part thereof above the surface of the sample liquid **12** is wetted with the sample **12** and a liquid film **26** is formed on the optical wall **24** (see FIGS. **1c** and **1d**).

[0069] As illustrated in FIG. **1**, the container **14** may optionally be closed with a closure **28** or a lid, through which the gas supply line **18** and a gas discharge line **30** are guided, wherein the gas discharge line **30** is formed, for example, by a tube or a hose, which does not immerse into the sample **12**, but has an open end above the sample **12**.

[0070] In other embodiments (not shown), the container **14** may also be unclosed or, instead of the gas discharge line **30**, only one opening may be provided in the closure **28**.

[0071] In a third step **S3**, as illustrated in FIG. **1d**, the optical wall **24** and the liquid film **26** formed thereon are irradiated, in particular transilluminated, with an optical beam **32**, which is generated by the correspondingly aligned and arranged radiation source **20**, so that spectral information of the sample **12** can be impressed/imprinted thereon, provided that the sample **12** interacts with the irradiation in the relevant spectral range.

[0072] In other embodiments (not shown), the optical wall **24** is reflective for the optical beam **32** and only the liquid film **26** formed on the optical wall **24** is completely or partially transilluminated, but not the optical wall **24**. The generated optical beam **32**, which contains spectral information of the sample **12**, may then be or may comprise a reflected beam.

[0073] In one embodiment, the radiation source **20** may comprise an, in particular broadband, light or white light source and the optical beam **32** may be a light beam. In other embodiments, the optical beam **32** comprises only spectral sub-ranges of visible light and/or spectral ranges outside of visible light with shorter or longer wavelengths, for example, in the UV, IR or NIR range. In some embodiments, the radiation source **20** comprises one or more lasers.

[0074] In a fourth step **S4**, as is also illustrated in FIG. **1d**, the spectral information of the sample **12** is acquired from the optical beam **32** with the aid of a spectrometer **22** configured, aligned and arranged for this purpose.

[0075] For this purpose, the spectrometer **22** may comprise, for example, a diffractive optical element, an optical grating, a prism and/or an optical detector, such as a CCD camera and/or a photodiode.

[0076] The spectrometer **22** may also comprise an evaluation unit for evaluating the acquired information. For example, a measurement may be referenced to a measurement without liquid film **26** (before the wetting) or to a measurement on a liquid film **26** of different thickness (if this has run down or run off the optical wall **24** due to gravity).

[0077] In some embodiments, gas is no longer introduced into the sample **12** for wetting **S2** during irradiation **S3** and acquisition **S4**. The introduction may be terminated or temporarily suspended, for example, by switching off the pump **16** and/or closing/opening/switching a valve (not shown).

[0078] Step **S3** (irradiation) and/or step **S4** (acquisition) may be carried out (in each case) continuously or discretely (once or several times) in the method and may be combined in any possible combination.

[0079] The steps **S2** (wetting) and **S3** (irradiation) do not necessarily have to be carried out one after the other, but may also overlap in time.

[0080] This device **10** and this method allow particularly reliable measurements on thin liquid films of a strongly absorbing sample **12**.

[0081] In some embodiments (not shown), instead of the closed container **14**, as illustrated in FIG. **1**, a container is provided through which sample liquid can flow. This is advantageous in particular for continuous monitoring processes which proceed in parallel with a production process. In this case, the sample liquid may, for example, be introduced into an analysis line which opens into the (flow-through) container. From the (flow-through) container, the sample liquid taken from the production process can be fed back into the “main stream” downstream the (flow-through) container.

[0082] In other embodiments (not shown), instead of the closed container **14**, as illustrated in FIG. **1**, a line, a line section or a line system for providing the sample **12** may also be provided.

[0083] FIG. **3** shows a device **110** according to a second embodiment, which is a further development of the device **10** described above and which, in addition to the container **14**, additionally comprises a further container **114** which is connected upstream of the container **14**.

[0084] The container **114** contains a liquid **34**, which may also be the sample liquid **12** or another liquid.

[0085] The two containers **14**, **114** are connected via a line **36** for conducting gas, which line runs through respective closures **28** of the containers **14**, **114**. A first end of the line **36** with a first opening **38** is arranged within a gas phase **40** of the upstream container **114** above the liquid **34**. The first opening **38** forms a gas outlet opening for the upstream container **114**. A second end of the line **36** with a second opening **138** is arranged within the sample liquid **12** within the container **14**. The second opening **138** forms a gas inlet opening for the container **14**.

[0086] The device **110** furthermore comprises a gas supply line **18**, the inlet of which is connected to a pump **16**, wherein the gas supply line **18** runs through the closure **28** of the upstream container **114** and its outlet is arranged within the liquid **34** within the upstream container **114**. A gas outlet, through which gas can escape from the container **14**, is located at the container **14**.

[0087] In the intended operation of the device **110**, a gas, for example, air, is pumped through the gas supply line **18** into the liquid **34** with the aid of the pump **16**. The gas flows through the liquid **34** and reaches the gas phase **40**, which is thereby enriched with the liquid **34**. Gas enriched with the liquid **34** flows via the line **36** from the gas phase **40** of the upstream container **114** into the sample liquid **12** in the container **14**, where it can generate a liquid film on an optical wall **24** of the container **14**, as has been described above with respect to FIG. **1**.

[0088] By previously passing the gas introduced into the container **14** through the liquid **34** in the upstream container **114** and enriching it with the liquid **34**, a loss of the sample liquid **12** in the container **14** occurring over time can be avoided or compensated for. In particular, in the case of samples **12** having a high vapor pressure, a high loss of sample liquid **12** and/or solvent can occur, which can be effectively compensated for by the device **110**. As a result, a change in the sample composition occurring over time due to solvent loss, for example, if the sample **12** is a paint or a

lacquer, can be prevented, compensated for or reduced. For this purpose, the liquid **34** may be the same sample liquid **12**, which is also located in the container **14** for the spectral measurement or—according to other embodiments, in which the sample **12** comprises a solvent and additionally further constituents—may also consist only of the solvent of the sample **12** or may at least comprise said solvent.

[0089] Alternatively or additionally to compensating for sample loss, the upstream container **114** may also be used for other purposes in some embodiments. For example, a liquid **34** and/or a substance which changes a property of the sample **12** in the container **14** or the effect of which on the sample **12** is to be spectrally analyzed may be provided in the container **114**.

[0090] For example, the liquid **34** may be a chemical which causes a reaction with the sample **12** in the container **14**. By specifically selecting the liquid **34**, the gas phase **40** can be enriched with different substances or substances, which in turn can be specifically introduced into the sample **12** in the downstream container **14**. Spectral changes and/or changes in viscosity induced thereby can then be detected immediately using the spectral measurement described above.

[0091] An effect which can make measurements more difficult is a formation of bubbles **19** in the measurement region above the liquid level of the sample **12**: if bubbles **19** are located in the beam path, interference and reflection effects can occur, which can falsify the measurements at this point in time.

[0092] In some embodiments, it is therefore awaited until the bubbles **19** dissolve after a liquid film **26** has formed on the optical wall **24**, for example as a result of bursting of the bubbles **19**. A measurement can then take place with a delay for bubble generation. In some embodiments according to the invention (not shown), the gas can also be introduced into the sample **12** in the container **14** via two or more supply lines at different locations in order to suppress a formation of bubbles **19**. For example, the gas can be introduced into the sample **12** close to a container wall through one supply line and the gas can be introduced into the sample **12** close to an opposite container wall through another supply line. It has been found that a bubble formation in the beam path, which can adversely influence or falsify the spectral measurement due to interference and/or reflection effects, can be reduced by such a gas introduction not only at one location but at several, in particular at at least two, different locations. As a result, a delay due to the dissolution process of the bubbles **19** up to the measurement can also be reduced and a time resolution of the measurement can be improved. As a result of less bubble formation, which usually occurs irregularly, the evaluation can also be better automated.

[0093] FIGS. **4a-d** show a device **210** according to a third embodiment, which comprises a container **214** which contains a liquid sample **12**, a tube section **42** with optical walls **24**, a pump **116** which is in gas communication with a gas phase **140** in the tube section **42** via a line **44** or can be brought into a gas communication (for example, via a valve (not shown)), a radiation source **20** and a spectrometer **22**.

[0094] The tube section **42** immerses into the liquid sample **12** in the region of a lower end within the container **214**, so that during an operation of the pump **116**, gas from the gas phase **140** located in the tube section **42** and simultaneously a part of the sample liquid **12** can be sucked into the tube section **42** against gravity.

[0095] The device **210** of FIG. **4** is intended for carrying out the method according to the invention, the steps of which are illustrated in FIG. **2**.

[0096] In step **S1**, the liquid sample **12** is provided in the container **214**, as illustrated in FIG. **4a**.

[0097] In step **S2**, an optical wall **24** of the tube section **42**, which was not previously wetted with the sample **12**, is wetted with the sample **12**. For this purpose, as illustrated in FIG. **4b**, the sample **12** or a part thereof is initially sucked into the tube section **42** against gravity with the pump **116** and thereby the initially unwetted optical wall **24** of the tube section **42** or an initially unwetted part thereof above the surface of the sample liquid **12** located outside the tube section **42** in the container **214** is wetted with the sample **12**. Subsequently, as shown in FIG. **4c**, the sucked-



in/aspirated sample volume or a part thereof is drained or pushed out of the tube section **42** again by increasing the pressure in the gas phase **140** in the tube section **42** again, for example by venting or reversing the pumping direction, so that a liquid film **26** remains and is formed on the wetted optical wall **24**.

[0098] The tube section **42** may have a substantially hollow cylindrical shape in some embodiments and may have other shapes in other embodiments. Its cross-sectional contour may be circular, square or angular, for example it may have a circular, elliptical, triangular, quadrilateral or polygonal cross-sectional contour.

[0099] In some embodiments (not shown), instead of the separate tube section **42** and the container **14**, a common line section is provided, for example in the form of a T-piece, in particular as part of a flow-through production plant. In said common line section/T-piece, the sample **12** flowing through may rise to a certain height and wet the optical wall **24**. To generate the liquid film **26**, an external force in the form of a force or pressure force exerted by a fluid flow, in particular by a gas flow, may be used, which lowers the level of the sample liquid **12** rising and thereby leads to the formation of a liquid film **26**. In step **S3**, as illustrated in FIG. **4d**, the optical wall **24** and the liquid film **26** formed thereon are irradiated, in particular transilluminated, with an optical beam **32**, which is generated by the correspondingly aligned and arranged radiation source **20**, so that spectral information of the sample **12** can be impressed/imprinted thereon, provided that the sample **12** absorbs in the relevant spectral range.

[0100] In step **S4**, as is also illustrated in FIG. **4d**, the spectral information of the sample **12** is acquired from the optical beam **32** with the aid of a spectrometer **22** configured, aligned and arranged for this purpose.

[0101] The embodiments described above enable a particularly simple, reliable, precise and cost-effective acquisition of spectral information and/or viscosity information on very thin liquid films, in particular with optimal thickness, of highly absorbing liquid samples. The use of pumps for wetting and for generating the liquid films allows the avoidance of a complex and costly actuator system and is particularly advantageous for an automated application, in particular for an in-line measurement application.

[0102] The embodiments described specifically are merely exemplary and not restrictive for the present invention, the scope of which is defined solely by the appended claims. The described features may be of importance in any combination.

#### LIST OF REFERENCE SIGNS

[0103] **10, 110, 210** Device [0104] **12** Sample, Sample Liquid [0105] **14, 114, 214** Container [0106] **15** Wetting Device [0107] **16, 116** Pump [0108] **18** Gas Supply Line [0109] **20** Radiation Source [0110] **22** Spectrometer [0111] **24** Optical Wall [0112] **26** Liquid Film [0113] **28** Closure [0114] **30** Gas Discharge Line [0115] **32** Optical Beam [0116] **34** Liquid [0117] **36** Line [0118] **38, 138** Opening [0119] **40** gas phase [0120] **42** tube section [0121] **44** line

#### Claims

1. A method for performing a spectral measurement on a liquid sample, comprising the steps of: providing the liquid sample; wetting an optical wall with the liquid sample to generate a liquid film of the sample on the optical wall, wherein the optical wall is at least temporarily aligned such that the sample flows off or down the wetted optical wall due to an external force and a thickness of the liquid film changes over time; irradiating the liquid film on the wetted optical wall with an optical beam to generate an optical beam containing spectral information of the sample; acquiring the spectral information from the generated optical beam.

2. The method according to claim 1, wherein the generated optical beam, which contains spectral information of the sample and from which the spectral information is acquired, has been transmitted through the optical wall or reflected therefrom.

3. The method according to claim 1, wherein the external force is one of gravity, a force exerted by a fluid flow, a magnetic force, a centrifugal force and a shear force.
4. The method according to claim 1, wherein the liquid sample is provided in one of a container, a line, a line section, and a line system.
5. The method according to claim 1, wherein the liquid film is irradiated with an optical beam at different times and the spectral information is acquired at different thicknesses of the irradiated liquid film.
6. The method according to claim 5, wherein a viscosity information of the sample is determined based on a time profile of the spectral information.
7. The method according to claim 1, wherein gas is introduced into the liquid sample provided, so that gas bubbles rise in the sample, lead to wetting of the optical wall arranged in the region of the surface of the sample and generate a liquid film thereon.
8. The method according to claim 7, wherein the introduced gas is enriched with a substance and has previously been passed through a liquid with the substance in an upstream container.
9. The method according to claim 8, wherein the liquid is a sample liquid.
10. The method according to claim 1, comprising the steps of: generating a negative pressure in a tube section, wherein a wall of the tube section is formed at least in sections by the optical wall, so that at least a part of the sample is sucked into the tube section and the optical wall is wetted with the sample; removing the negative pressure in the tube section, so that at least a part of the sample flows out of the tube section or is pushed out again and a liquid film is generated on the wetted optical wall.
11. The method according to claim 4, wherein for wetting the optical wall to generate the liquid film on the optical wall, the container is shaken or rotated.
12. A device for performing a spectral measurement on a liquid sample comprising: a container, a line, a line section or a line system for one or both of storing and providing a liquid sample; an optical wall; a wetting device for wetting the optical wall with the sample to generate a liquid film on the optical wall; a radiation source for generating an optical beam which can irradiate the liquid film on the wetted optical wall and to which spectral information of the sample can be imprinted; a device for acquiring spectral information of the sample which is imprinted on the optical beam.
13. The device according to claim 12, wherein the wetting device comprises a pump for introducing gas into the sample or for generating a negative pressure in a tube section for sucking at least a part of the sample into the tube section.
14. The device according to claim 13, wherein the wetting device comprises an upstream container for storing a liquid such that gas, which is introduced into the upstream container, first flows through the liquid in the upstream container and then through the sample in the container when the containers are filled with the liquid or the sample, respectively.
15. The device according to claim 12, further comprising a control and evaluation unit, wherein the control and evaluation unit is configured for an operation: in which the liquid film is irradiated, in particular transilluminated, with an optical beam at different times and the spectral information is acquired at different thicknesses of the irradiated liquid film; or in which a viscosity information of the sample is determined based on a time profile of the spectral information.
16. The method of claim 1, wherein said step of irradiating the liquid film on the wetted optical wall with an optical beam to generate said optical beam containing spectral information of the sample comprises transilluminating said liquid film.
17. The method according to claim 1, wherein the external force is a pressure force exerted by a gas flow.
18. The device of claim 12, wherein said radiation source for generating said optical beam is configured to transilluminate the liquid film on the wetted optical wall.
19. The device of claim 18, further comprising a control and evaluation unit, wherein the control and evaluation unit is configured for an operation, in which the liquid film is transilluminated with

said optical beam at different times and the spectral information is acquired in several spectral measurements at different thicknesses of the irradiated liquid film, and wherein said control and evaluation unit is configured for one of: selecting, from said several spectral measurements, an optimum measurement at an optimum optical path length through the liquid film, in which the spectral information may be determined with the highest reliability; averaging said several spectral measurements at different optical path lengths with suitable weightings.

**20.** A method for performing a spectral measurement on a liquid sample, comprising the steps of: providing the liquid sample; wetting an optical wall with the liquid sample to generate a liquid film of the sample on the optical wall, wherein the optical wall is at least temporarily aligned such that the sample flows off or down the wetted optical wall due to an external force and a thickness of the liquid film changes over time; transilluminating the liquid film on the wetted optical wall with an optical beam to generate an optical beam containing spectral information of the sample; acquiring the spectral information from the generated optical beam, wherein: the generated optical beam, which contains spectral information of the sample and from which the spectral information is acquired, has been transmitted through the optical wall or reflected therefrom; and said step of wetting said optical wall with the liquid sample to generate said liquid film of the sample on the optical wall is carried out in one of the following manners (i), (ii) and (iii): (i) gas is introduced into the liquid sample provided, so that gas bubbles rise in the sample, lead to wetting of the optical wall arranged in the region of the surface of the sample and generate a liquid film thereon; (ii) a negative pressure is generated in a tube section, wherein a wall of the tube section is formed at least in sections by the optical wall, so that at least a part of the sample is sucked into the tube section and the optical wall is wetted with the sample, and thereafter, the negative pressure in the tube section is removed, so that at least a part of the sample flows out of the tube section or is pushed out again and a liquid film is generated on the wetted optical wall; (iii) the liquid sample is provided in a container, wherein for wetting the optical wall to generate the liquid film on the optical wall, the container is shaken or rotated.

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