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**Brewer et al.**

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(54) **BIODEGRADABLE MEMORY-CARD  
HOLDER**

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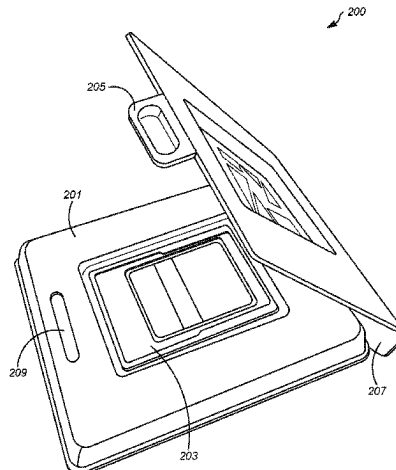
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(57) **ABSTRACT**

Various embodiments include, for example, a memory-card  
holder including a one-piece, unitary tray formed entirely  
from a bio-degradable material. The tray has a cover portion  
and a bottom portion formed therein. At least one of the  
cover portion and the bottom portion has an indentation to  
accept a digital memory-card. The tray further includes a  
protrusion area on at least three sides projecting outward  
from and substantially parallel to the cover portion and the  
bottom portion. A hinge is integrally formed into the unitary  
tray and between the cover portion and the bottom portion.  
The hinge is arranged to allow the cover portion to fold over  
the bottom portion of the tray. A closure tab and an insertion  
slot are formed on distal, opposing ends of the tray and  
(Continued)



arranged to latch the cover portion and the bottom portion to one another. Other devices, apparatuses, and arrangements are described.

## 20 Claims, 11 Drawing Sheets

### (58) Field of Classification Search

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See application file for complete search history.

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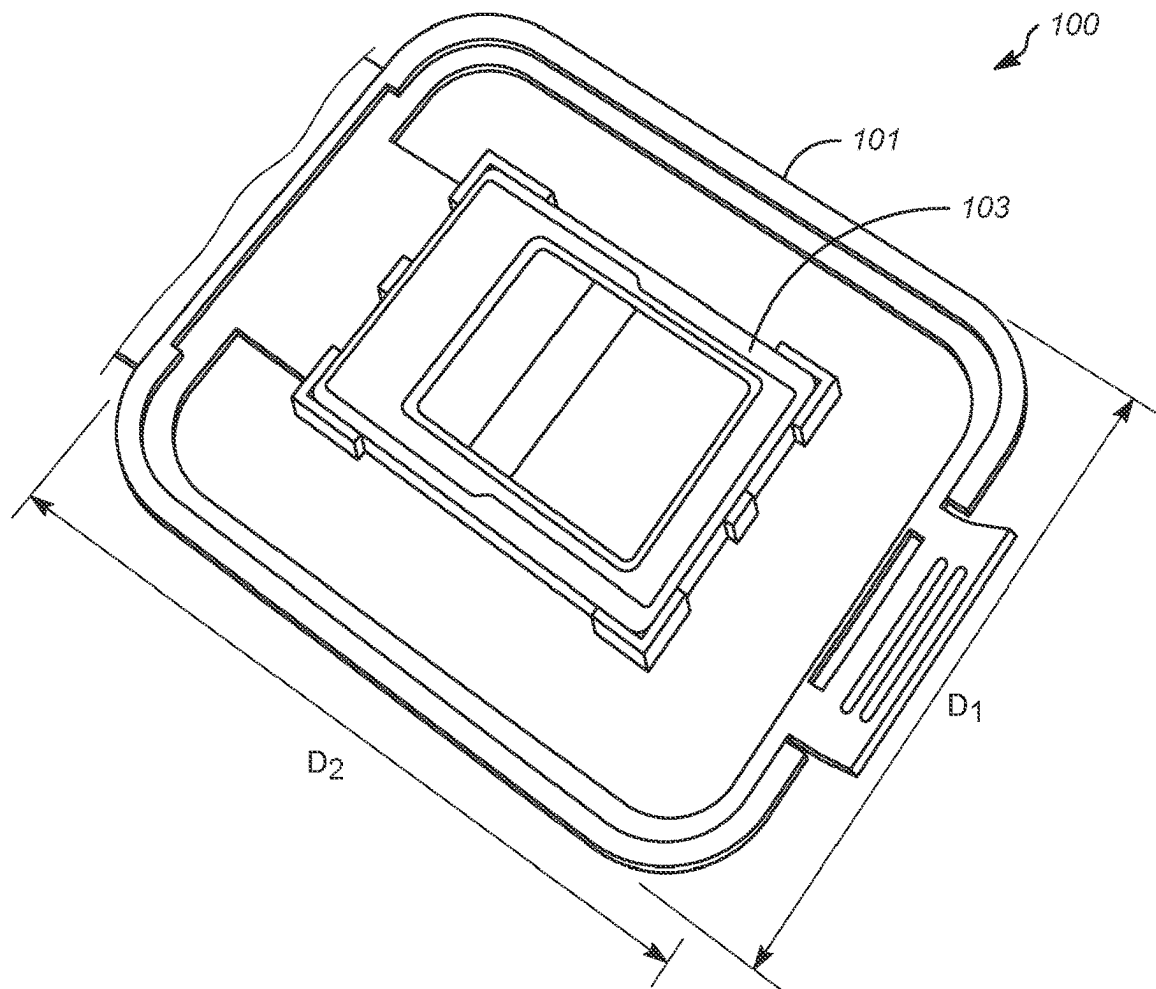


FIG. 1A  
(PRIOR ART)

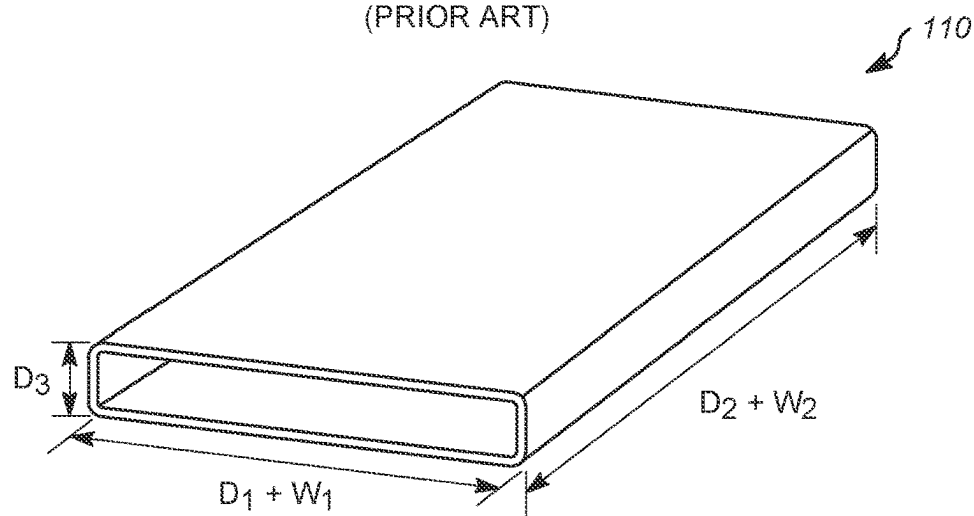


FIG. 1B  
(PRIOR ART)

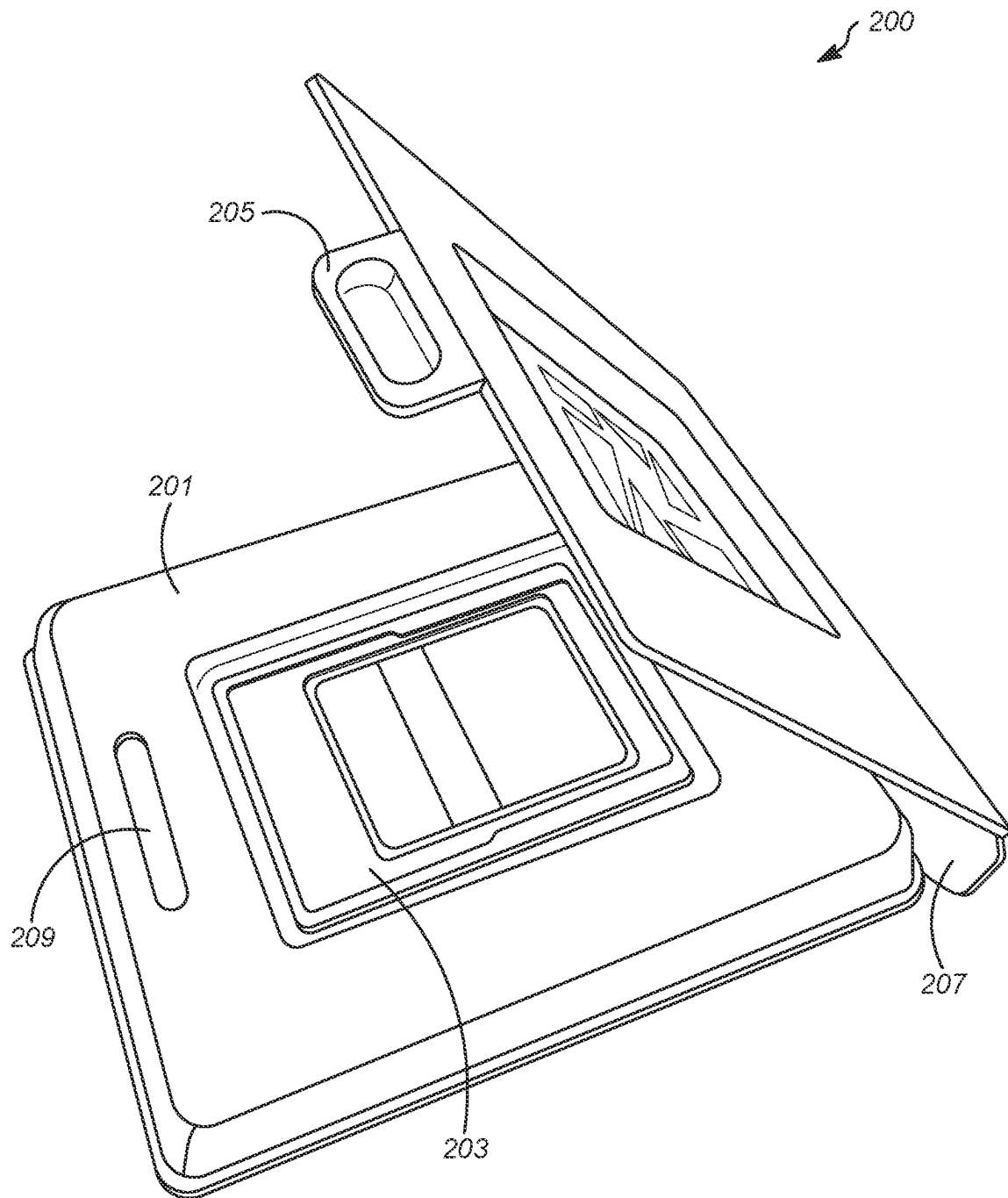


FIG. 2A

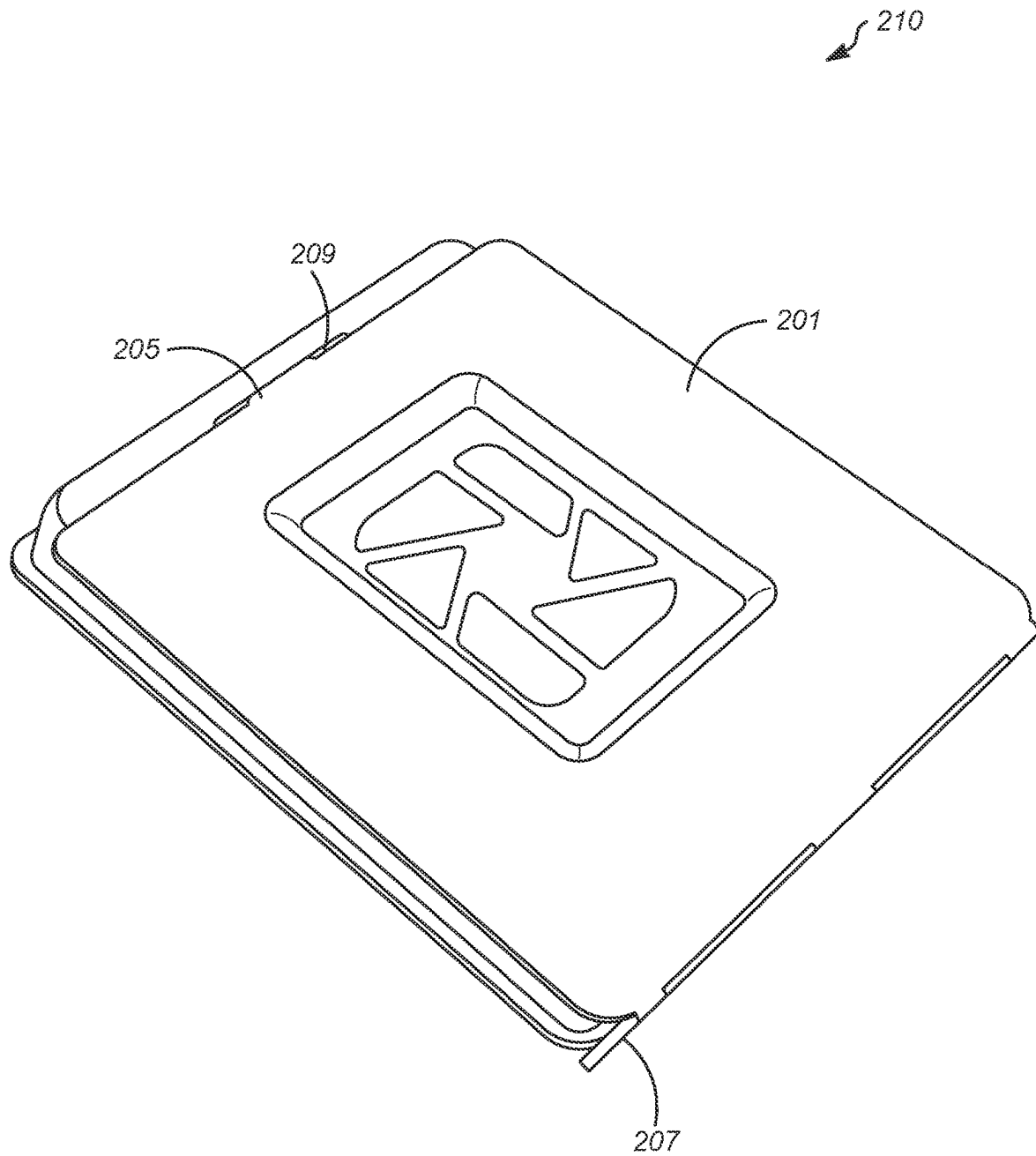


FIG. 2B

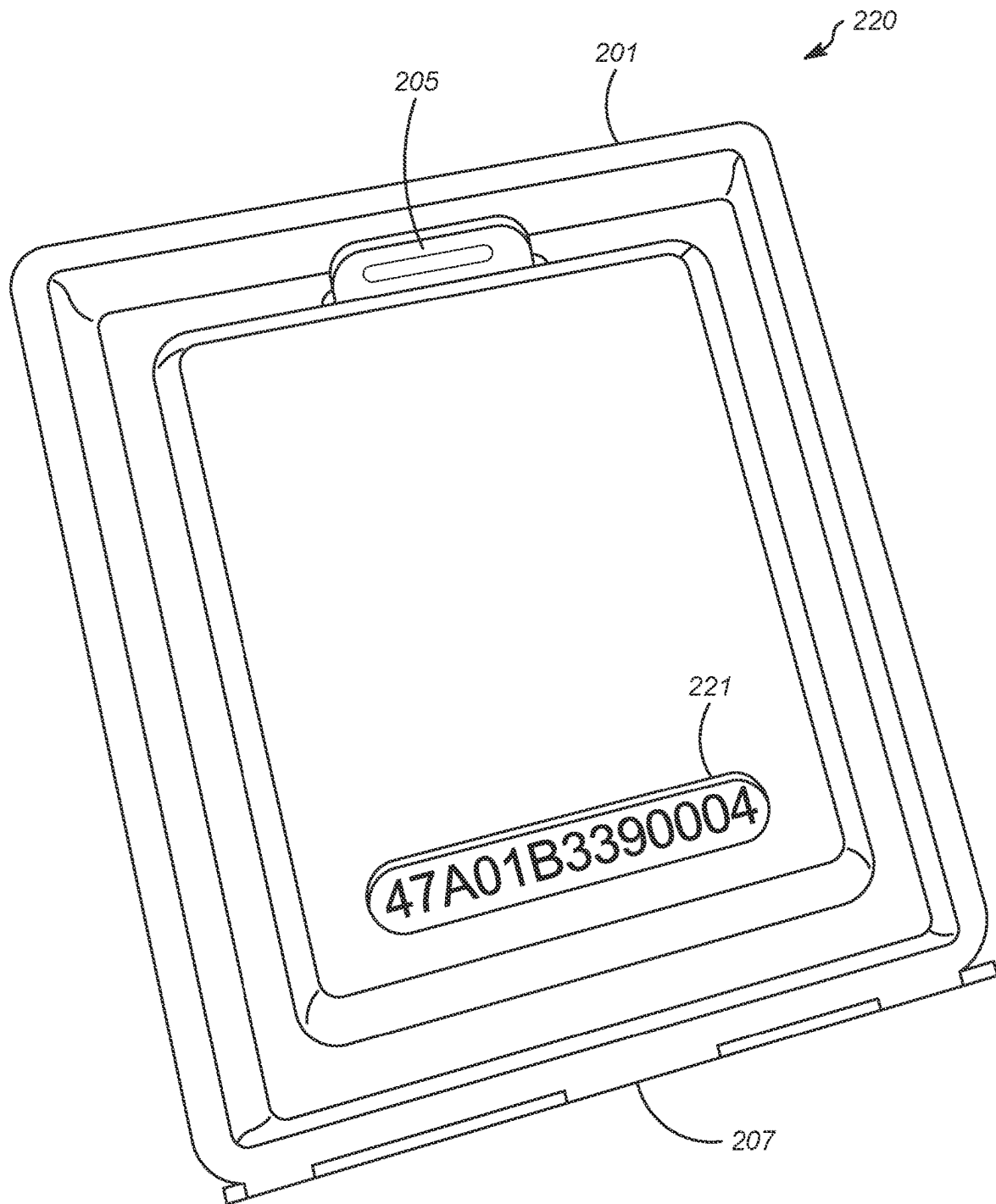


FIG. 2C

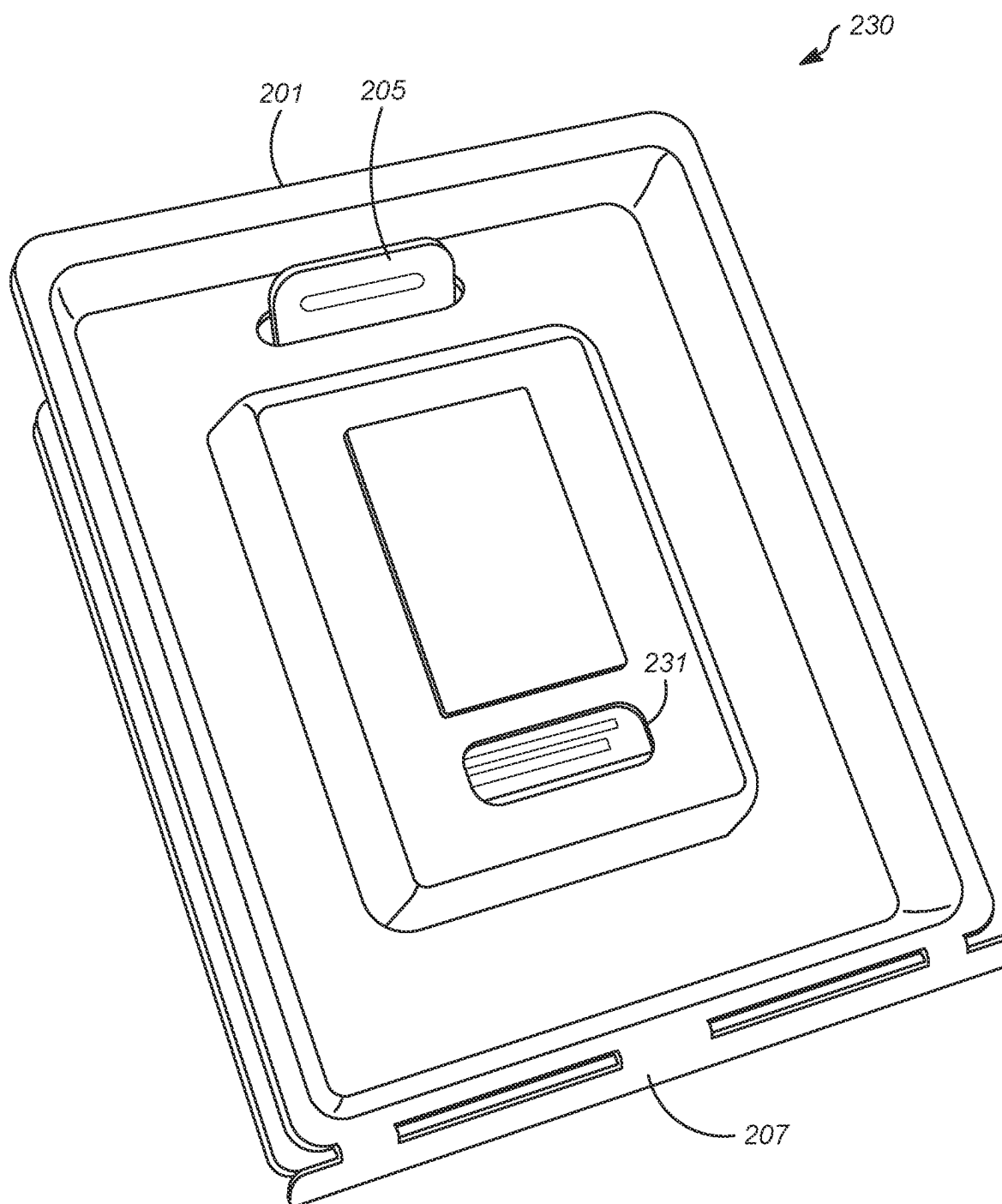


FIG. 2D

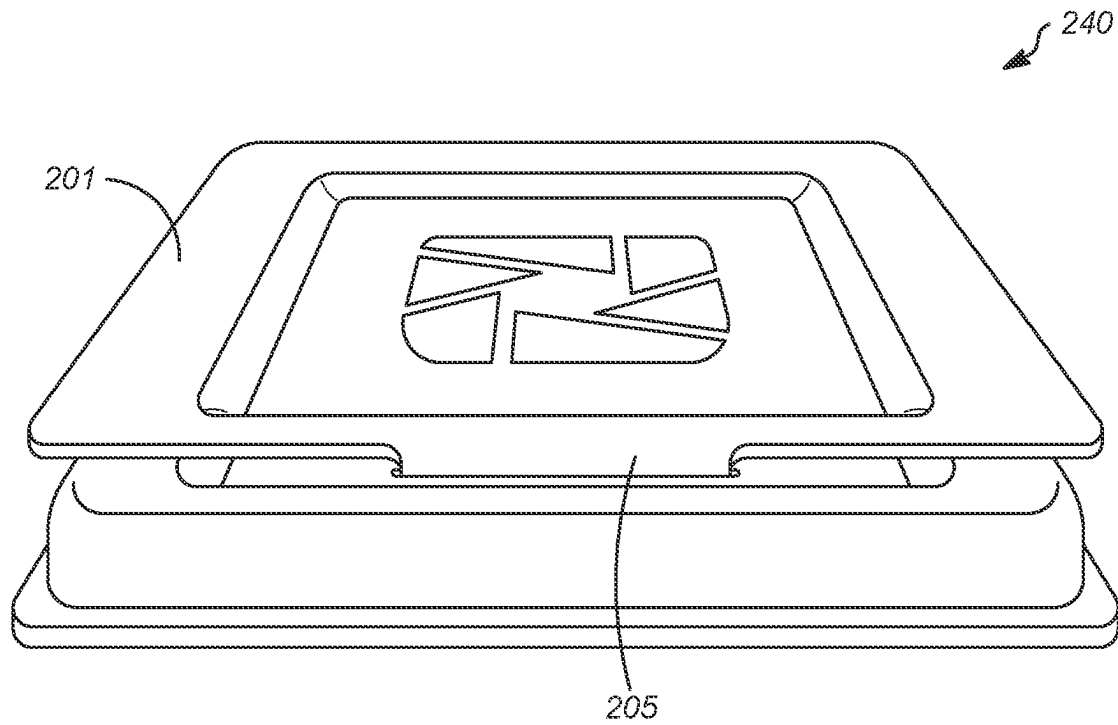


FIG. 2E

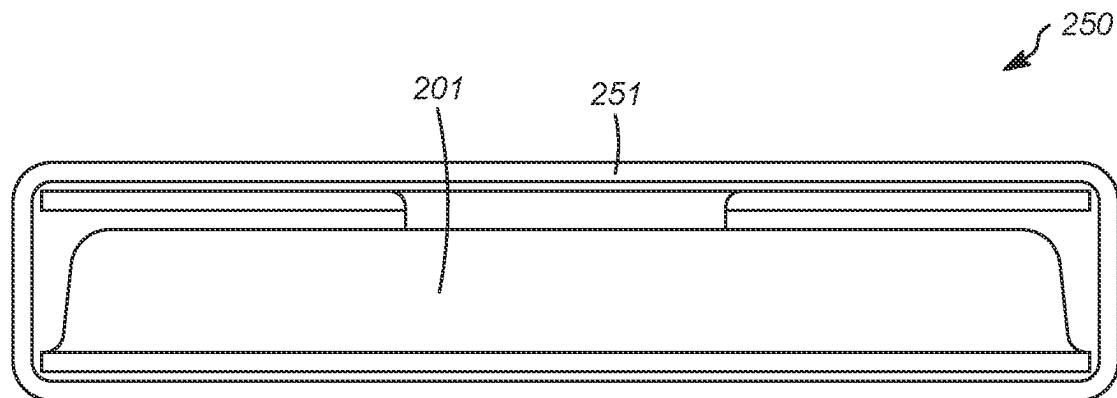


FIG. 2F



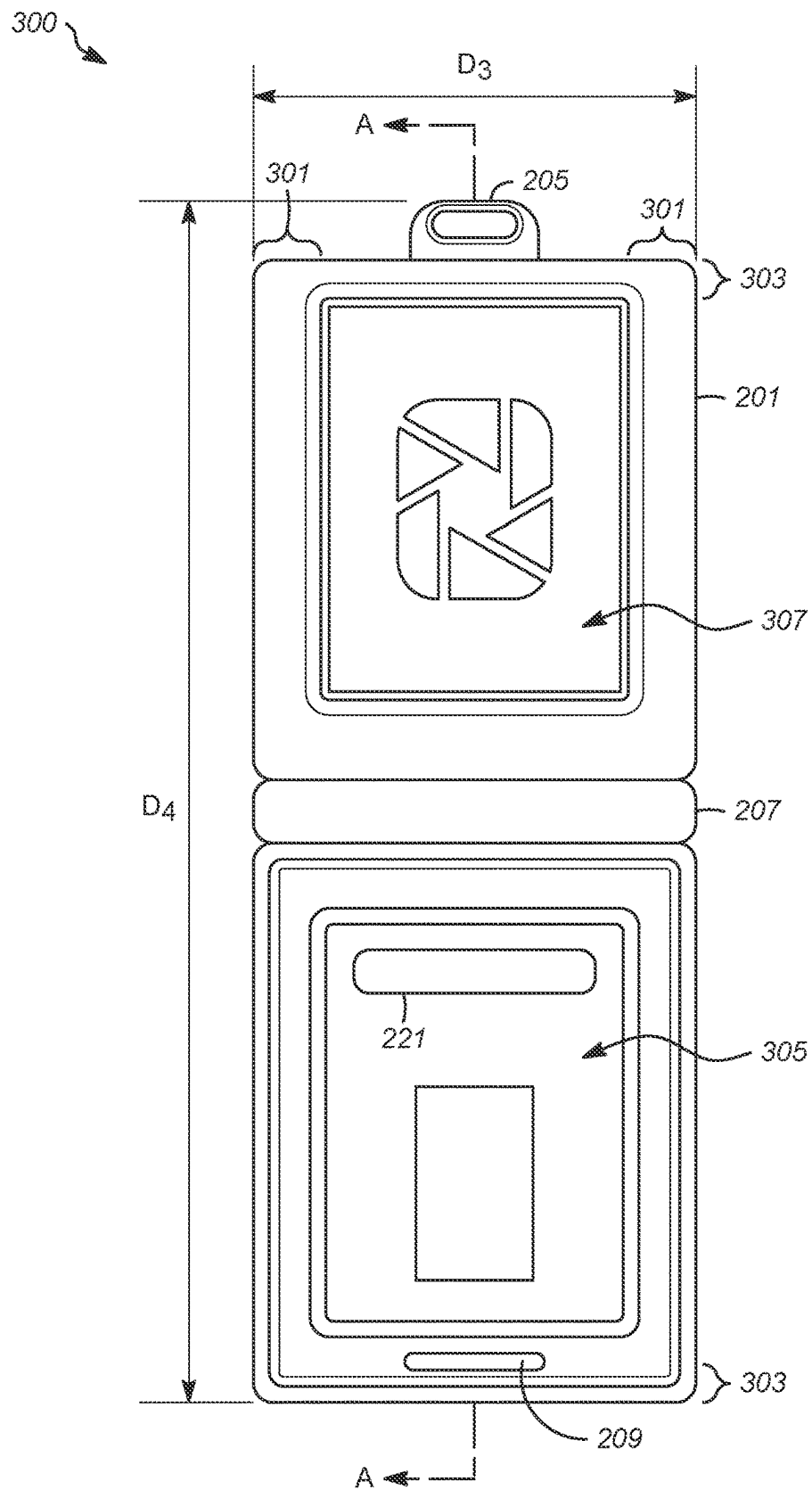
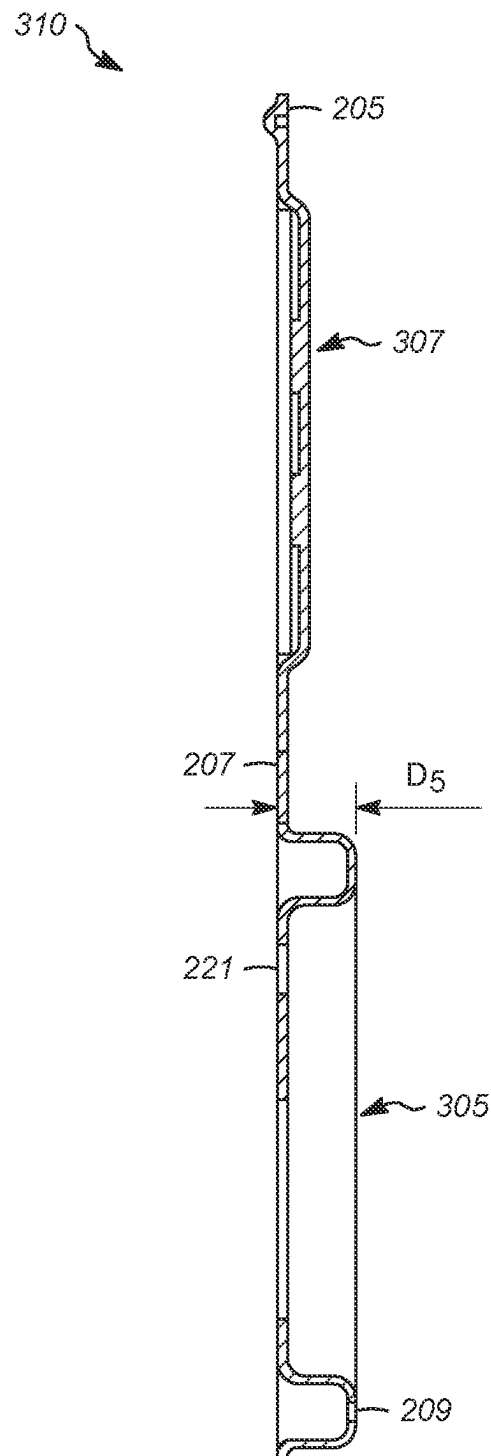


FIG. 3A



SECTION A-A

FIG. 3B

320

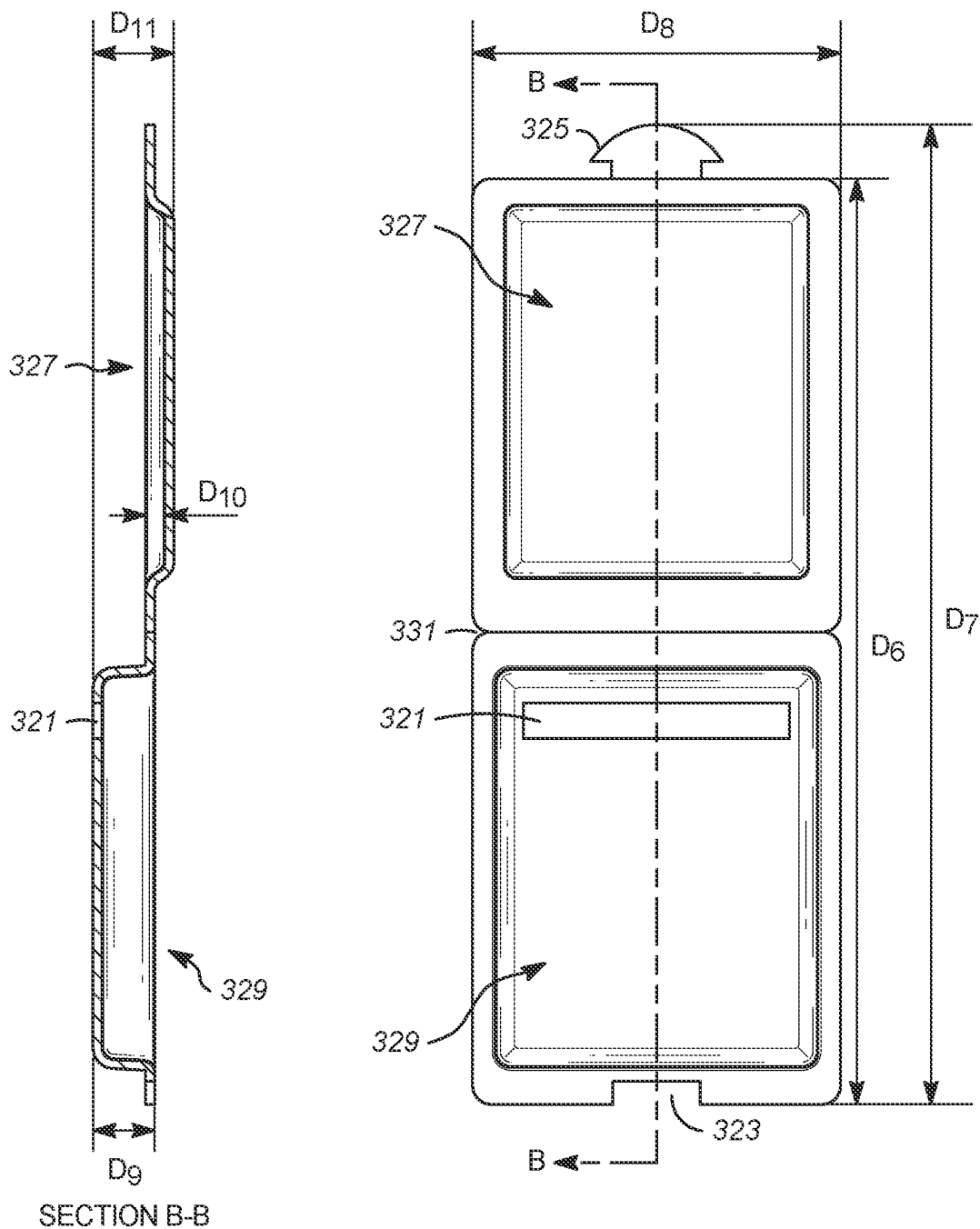


FIG. 3C

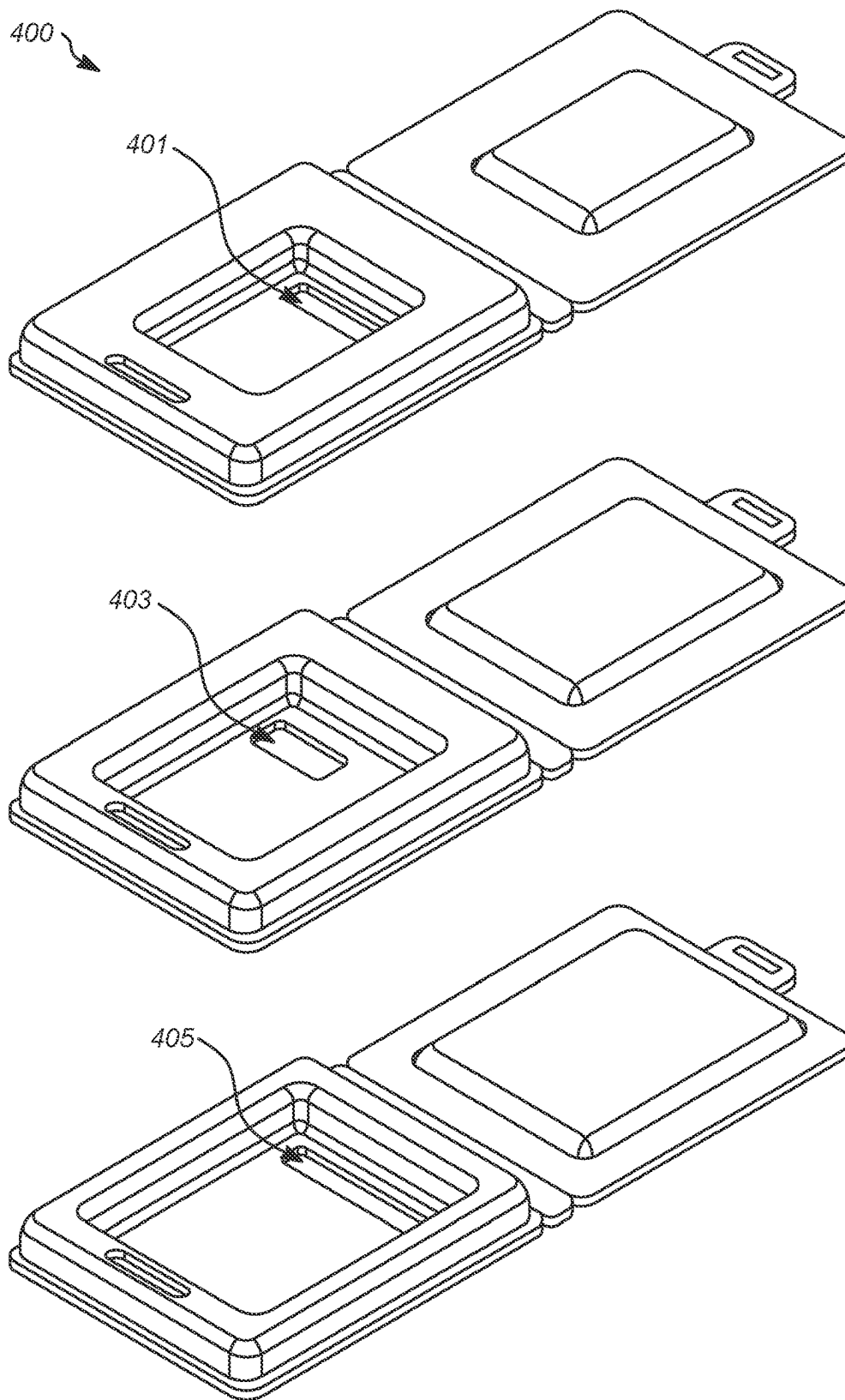


FIG. 4A

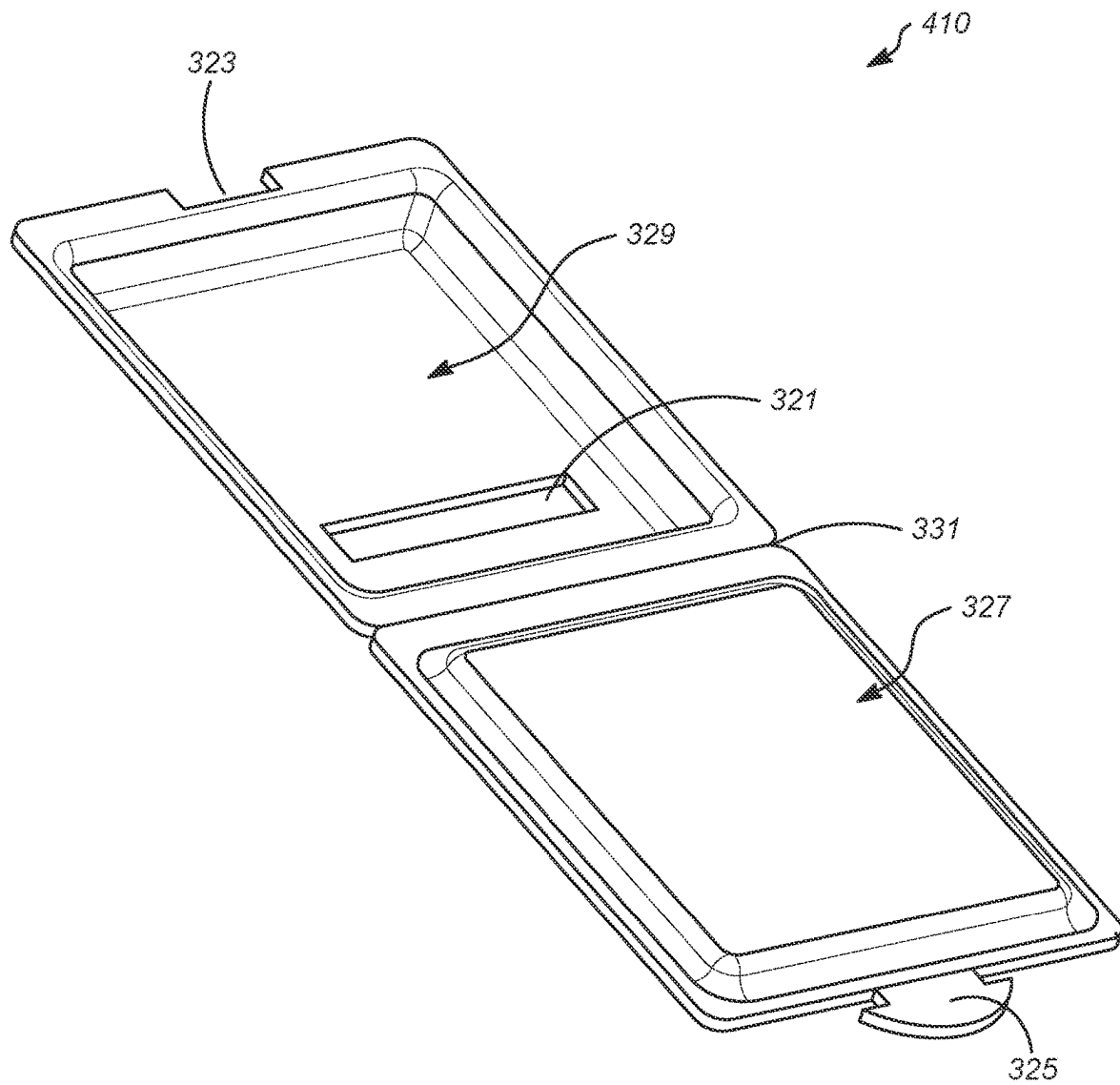


FIG. 4B

1

**BIODEGRADABLE MEMORY-CARD  
HOLDER**

## CLAIM OF PRIORITY

This patent application is a U.S. National Stage Application under 35 U.S.C. 371 from International Application No. PCT/US2023/011006, filed Jan. 18, 2023, and published as WO 2023/204879 on Oct. 26, 2023, which claims priority to U.S. Provisional Application Ser. No. 63/332,058, entitled, “BIODEGRADABLE MEMORY-CARD HOLDER,” filed 18 Apr. 2022; the disclosure of which are incorporated herein by reference in their entirety.

## TECHNICAL FIELD

Embodiments described herein relate generally to digital memory cards and packaging for the memory cards. More specifically, the disclosed subject matter relates to a biodegradable type of packaging for a digital data-storage memory card.

## BACKGROUND

Digital memory cards are known in the art and are used for storing, for example, data from cinematography, videography, and still photography. The data stored on these memory cards can comprise extremely large datasets (e.g., 512 gigabytes (GB), 1 terabyte (TB), or higher). However, contemporary packaging materials (known in the art as “plastic jewel-cases”) are comprised of non-biodegradable materials, such as plastic.

However, many products used by consumers can be damaged by the same things that allow for a package to be biodegradable. For example, a biodegradable package will normally not be made of plastic. Although consumer products formed from plastic materials may be recycled, it will not biodegrade at the rate of other materials.

For example, estimates of the worldwide annual production of non-degradable plastic ranges from 350 million to 400 million tons. Studies have shown that one common plastic, polyethylene, showed only partial degradation and negligible weight loss after being buried more than three decades in moist soil.

Referring now to FIG. 1A, a combination memory card and memory-card holder **100** of the prior art is shown. The memory card holder **100** consists of a non-biodegradable tray, a jewel-case **101**, in which a memory card **103** can be placed. The jewel case **101** has an overall width,  $D_1$ . Once a cover portion (not shown explicitly) is folded over the memory card **103**, an overall length,  $D_2$ , of the jewel case **101** is shown.

The jewel case **101** is frequently formed from various types of plastics known in the art, including semi-rigid or flexible forms, either of which may be transparent or translucent. The jewel case **101** is also frequently referred to as a “jewel box,” but is always formed from various types of plastics. The various types of plastic can include, for example, polystyrene and related thermoplastics, polyethylene terephthalate (PET), polyvinylidene chloride (PVDC), cyclic olefin polymers (COP), or polyethylene (e.g., polyethylene terephthalate (PETG) or high-density polyethylene (HDPE)). Consequently, once a consumer receives and removes the memory card **103** for the jewel case **101**, the jewel case **101** is frequently discarded.

FIG. 1B shows a sleeve **110** for the jewel case **101** of FIG. 1A. The sleeve **110** may be formed from light cardstock

2

(e.g., paper). The sleeve **110** has a width,  $D_1+W_1$ , and a length,  $D_2+W_2$ , where  $W_1$  and  $W_2$  are dimensions chosen so as to hold the jewel case **101** securely in place, while providing sufficient clearance to insert the memory card holder readily. Consequently, the dimensions for  $w_1$  and  $w_2$  may be chosen to be, for example, approximately 1 mm to 2 mm.

As noted above, once a consumer opens the packaging in which the memory card **103** is shipped, the consumer will frequently dispose of the memory card package (e.g., the jewel case **101**) since the package is seldom recyclable due, at least, to its small size or a material from which the package is formed. Consequently, a material used to form a memory card holder that is bio-degradable is desirable and is not currently available from any memory card manufacturer or supplier.

The information described in this section is provided to offer the skilled artisan a context for the following disclosed subject matter and should not be considered as admitted prior art.

## SUMMARY

This document describes, among other things, a biodegradable type of packaging for a digital data-storage memory card.

In various embodiments, the disclosed subject matter is a memory-card holder including a one-piece, unitary tray formed entirely from a bio-degradable material. The one-piece, unitary tray has a cover portion and a bottom portion formed into the bio-degradable material. At least one of the cover portion and the bottom portion has an indentation formed therein to accept a digital memory-card. The one-piece, unitary tray further includes a protrusion area on at least three sides projecting outward from and substantially parallel to the cover portion and the bottom portion. A hinge is integrally formed into the one-piece, unitary tray and between the cover portion and the bottom portion. The hinge is arranged to allow the cover portion to fold over the bottom portion of the one-piece, unitary tray. A closure tab and an insertion slot are formed on distal, opposing ends of the one-piece, unitary tray and arranged to latch the cover portion and the bottom portion to one another.

In various embodiments, the disclosed subject matter is a memory-card holder that includes a one-piece, unitary tray formed entirely from a bio-degradable material. The one-piece, unitary tray has a cover portion and a bottom portion formed into the bio-degradable material of the one-piece, unitary tray. At least one of the cover portion and the bottom portion has an indentation formed therein to accept a digital memory-card. A hinge is integrally formed into the one-piece, unitary tray and between the cover portion and the bottom portion. The hinge is arranged to allow the cover portion to fold over the bottom portion of the one-piece, unitary tray.

## BRIEF DESCRIPTION OF THE DRAWINGS

In the drawings, which are not necessarily drawn to scale, like numerals describe substantially-similar components throughout the several views. Like numerals having different letter suffixes represent different instances of substantially-similar or related components. The drawings illustrate generally, by way of example, but not by way of limitation, various embodiments discussed in the present document.

FIG. 1A shows a combination memory card and memory-card holder **100** of the prior art;

3

FIG. 1B shows a sleeve for the memory-card holder of FIG. 1A;

FIG. 2A shows a perspective view of an exemplary memory-card holder in a partially open position, with a memory card inserted, in accordance with various embodiments of the disclosed subject matter; and

FIG. 2B shows a perspective view of the exemplary memory-card holder of FIG. 2A, in a closed position;

FIGS. 2C and 2D show perspective backside views of the exemplary memory-card holder of FIG. 2A, and including incorporated slots through which alpha-numeric characters of an enclosed memory card may be viewed;

FIG. 2E shows another perspective view of the exemplary memory-card holder of FIG. 2A, in a closed position;

FIG. 2F shows an elevational view of the exemplary memory-card holder of FIG. 2E inserted into a sleeve;

FIG. 3A shows a plan view of an exemplary memory-card holder, in accordance with various embodiments of the disclosed subject matter;

FIG. 3B shows a cross-sectional view of the exemplary memory-card holder of FIG. 3A;

FIG. 3C shows a plan view and a cross-sectional view of an exemplary memory-card holder, in accordance with various embodiments of the disclosed subject matter;

FIG. 4A shows perspective views of various exemplary memory-card holders suitable for different memory card sizes and types as shown in FIGS. 3A and 3B, in accordance with various embodiments of the disclosed subject matter; and

FIG. 4B shows a perspective view of an exemplary memory-card holders, suitable for different memory card sizes and types as shown in FIG. 3C, in accordance with various embodiments of the disclosed subject matter.

### DETAILED DESCRIPTION

The description that follows includes illustrative examples, devices, and apparatuses that embody various aspects of the disclosed subject matter. In the following description, for purposes of explanation, numerous specific details are set forth in order to provide an understanding of various embodiments of the inventive subject matter. It will be evident however, to those of ordinary skill in the art, that various embodiments of the disclosed subject matter may be practiced without these specific details. Further, well-known structures, materials, and techniques have not been shown in detail, so as not to obscure the various illustrated embodiments. As used herein, the terms “about,” “approximately,” or “substantially” may refer to values that are, for example, within  $\pm 10\%$  of a given value or range of values.

Reference will now be made in detail to certain embodiments of the disclosed subject matter, examples of which are illustrated in part in the accompanying drawings. Other embodiments may incorporate structural, logical, electrical, process, and other changes. Portions and features of some embodiments may be included in, or substituted for, those of other embodiments. While the disclosed subject matter will be described in conjunction with the enumerated claims, it will be understood that the disclosed subject matter is not intended to limit the claims to the disclosed subject matter.

In various embodiments, the disclosed subject matter relates to a container used for the storage and shipping of digital memory-cards. Such digital memory-cards are used in the storage of data in cinema, video, and photography fields, as well as data storage in related fields. Such digital memory-cards are referred to herein as image-based, digital memory-cards (although such cards can also be used for the

4

storage of textual and other data as well). The data storage usage can include any environment in which large volumes (e.g., 1 TB or more) of data files are stored on the memory cards, such as, for example, but not limited to, secure digital cards (SD) and various types of CompactFlash cards including XQD®, CFEXPRESS®, and CFAST® cards.

FIG. 2A shows a perspective view 200 of an exemplary version of a memory-card holder 201 in a partially open position, with a memory card 203 inserted, in accordance with various embodiments of the disclosed subject matter. The memory-card holder 201 is shown to include a hinge portion 207, a closure tab 205, and an insertion slot 209 into which the closure tab 205 is inserted to keep the upper portion (the cover portion) and the lower portion (the card-holder portion) of the memory-card holder 201 together in a re-couplable manner. Once the closure tab 205 is inserted into the insertion slot 209 with the memory card 203 enclosed within the memory-card holder 201, the coupled closure tab 205 and the insertion slot 209 ensures that the memory card 203 can be carried and/or transported (e.g., to on-location shooting destinations or shipped via postal services or a common carrier) without damage to the memory card 203 through normal handling.

The hinge portion 207 serves to physically couple the upper portion of the memory-card holder 201 to the lower portion of the memory-card holder 201. The memory-card holder 201 is formed from a bio-degradable material, described in more detail, below. Moreover, the memory-card holder 201 is formed from the bio-degradable material as a single, integral unit (e.g., a unitary or one-piece design structure, a single entity). Upon reading and understanding the disclosed subject matter, a person of ordinary skill in the art will recognize that the terms “bio-degradable material” refer to a material capable of being decomposed by bacteria or other living organisms, in a relatively short period of time (e.g., days, weeks, or months and not multiple years or decades as noted with regard to plastic materials, described above). The terms “bio-degradable material” are described in even more detail below.

For example, in various embodiments, the memory-card holder 201 can be constructed from a variety of materials including, for example, various types of molded fiber, molded pulp material, or molded paper. For example, the memory-card holder 201 may comprise 100% post-consumer molded fiber or molded pulp-feedstock such as type-2 molded fiber, type-2A thermoformed fiber, type-3 thermoformed fiber, type-4 thermoformed fiber, molded fiber, x-ray-formed fiber, infrared-formed fiber, microwave-formed fiber, vacuum-formed fiber, structural fiber. The terms pulp or pulp-feedstock may also apply to any of the materials (e.g., fiber molding, natural fibers, biodegradable material, or compostable materials) that may be used to form the memory-card holder 201.

In various embodiments, the memory-card holder 201 can be formed from one or more sheets of bio-degradable materials that are bonded together by being laminated, folded, or glued together. The sheets of material can comprise hinges, joints, creases, interlocks, flanges, or flaps that are molded or otherwise formed composites of biodegradable materials, described herein. Therefore, the memory-card holder 201 may comprise 100% post-consumer fiber, pulp, or one or more other types of biodegradable material or compostable material.

Further, the terms bio-degradable material describe a material that will decompose naturally. In other words, the memory-card holder 201 may comprise materials that will decay relatively quickly (e.g., in comparison with plastics,

5

as described above) as a result of the action of bacteria and break down into elements such as carbon that are recycled naturally. Therefore, the memory-card holder **201** is capable of being broken down and naturally absorbed into the ecosystem. As is known to a person of ordinary skill in the art, bio-degradable materials degrade into simple stable compounds that are not harmful to the environment. The memory-card holder **201** may therefore be recyclable, renewable, made of renewable materials, made from renewable materials, or various combination thereof.

In various embodiments, the memory-card holder **201** may also comprise plant material, such as, for example, woody material, herbaceous material, or product-recovery material (e.g., fibrous material) and the like. Examples of wood material include, but are not limited to, lumber waste, wood-processing waste, thinned wood, and forest-remainder material include, for example, pruned branches, core, bark, leaves, roots, and/or fruits. The herbaceous raw materials include, for example, bamboo, bagasse, rice hulls, rice straw, wheat straw, grass, bamboo grass, pampas grass, reeds, and stems.

FIG. 2B shows a perspective view **210** of the exemplary version of the memory-card holder **201** of FIG. 2A, in a closed position. The skilled artisan will recognize the interoperability of components of the memory-card holder **201**, including how the hinge portion **207** allows the upper portion and the lower portion of the memory-card holder **201** to come together. FIG. 2B also indicates how the closure tab **205** can be inserted into the insertion slot **209** such that the upper portion and the lower portion of the memory-card holder **201** may be affixed to each other in a re-couplable manner.

FIGS. 2C and 2D show perspective backside-views **220**, **230** of the exemplary memory-card holder **201** of FIG. 2A, and including slots **221**, **231** through which alpha-numeric characters of an enclosed memory card may be viewed. FIGS. 2C and 2D further indicate how the closure tab **205** can be inserted into the insertion slot **209** such that the upper portion and the lower portion of the memory-card holder **201** may be affixed to each other in a re-couplable manner. As shown in the respective drawings, each of FIG. 2C and FIG. 2D are configured to hold different sizes of memory cards. The memory-card holder **201** of FIG. 2C is configured to hold a memory card of a larger size than the memory-card holder **201** of FIG. 2D. However, the respective slots **221**, **231** of the perspective backside-view **220** of FIG. 2C and the perspective backside-view **230** of FIG. 2D can each be placed and sized accordingly to align with a serial number placed upon memory cards by manufacturers of such cards with the respective sizes of the memory-card holder **201**. Various sizes of typical memory cards are described below with reference to Table I and FIGS. 3A and 3B.

FIG. 2E shows another perspective view **240** of the exemplary memory-card holder **201** of FIG. 2A, in a closed position. FIG. 2F shows an elevational view **250** of the exemplary memory-card holder **201** of FIG. 2E inserted into a sleeve **251**. The sleeve **251** may be the same as or similar to the sleeve **110** of FIG. 1B. However, the sleeve **251** is formed from a bio-degradable material as described above. The sleeve **110** of the prior art may or may not comprise a bio-degradable material.

FIG. 3A shows a plan view **300** of an exemplary version of the memory-card holder **201**, in accordance with various embodiments of the disclosed subject matter. The memory-card holder **201** of FIG. 3A is shown to include a bottom-tray indentation **305** and a top-tray indentation **307**. Although both the bottom-tray indentation **305** and the top-tray inden-

6

tation **307** are indicated as being “indentations” of the memory-card holder **201**, in embodiments one or both of the bottom-tray indentation **305** and the top-tray indentation **307** the actual indentation may protrude towards an outside portion (e.g., away from the memory card) or protrude towards an inside portion of the memory-card holder **201**. In embodiments, at least one of the bottom-tray indentation **305** and the top-tray indentation **307** may consist of a “flat” portion that is substantially co-planar with a respective portion of the upper portion of the memory-card holder **201** or the lower portion of the memory-card holder **201**. The term “indentation” is therefore relative and simply used to describe possible configurations of the memory-card holder **201**.

The memory-card holder **201** of FIG. 3A is also shown to include edge protrusions **301** and an end protrusion **303**. The edge protrusions **301** and the end protrusion **303** are provided to substantially center the memory-card holder **201** within the sleeve **251** of FIG. 2F. Further, the edge protrusions **301** and the end protrusion **303** help stabilize the memory-card holder **201** and thereby provide structure to the combination of the memory-card holder **201** and the sleeve **251**. The added structure can assist in preventing a crushing to the combination of the memory-card holder **201** and the sleeve **251** during, for example, shipment of the memory card, or should a reseller of the combination of the memory-card holder **201** and the sleeve **251** employ shipping schemes such as a vacuum seal or shrink-wrap technology. Additionally, although not shown explicitly, the end protrusion **303** may also be included near an area proximal to the hinge portion **207**. There is no requirement that the edge protrusions **301** and one or more of the end protrusions **303** need to be symmetrical with each other or relative to an adjoining protrusion.

With concurrent reference now to FIG. 3A, FIG. 3B shows a cross-sectional view of the exemplary memory-card holder **201** of FIG. 3A. At least one of the bottom-tray indentation **305** and the top-tray indentation **307** is configured to hold a memory card. Further, the remaining one of the bottom-tray indentation **305** and the top-tray indentation **307** that does not hold the memory card is configured to apply pressure to the memory card when the memory-card holder **201** is folded.

In embodiments, each of the dimensions shown in FIG. 3A may be considered relative to a size of the memory card **203** to be inserted with the memory-card holder **201**. In other embodiments, each of the dimensions may be sized consistently regardless of a size of the memory card inserted within the memory-card holder **201**. Such an arrangement would allow the dimensions of the sleeve to be consistent regardless of the memory card contained within the memory-card holder **201**. In still other embodiments, the length,  $D_4$ , and the width,  $D_3$ , of the memory-card holder **201** may be sized consistently regardless of a size of the memory card inserted within the memory-card holder **201**. However, the depth,  $D_5$ , of the memory-card holder **201** may be changed depending on a thickness of a memory card holder contained therein.

For example, Table I, below, shows industry-standard size of a few types of memory cards. These sizes are provided as examples only; other card types and form factors either exist or are contemplated. Regardless, various embodiments of the disclosed subject matter can be sized accordingly to accommodate the various card dimensions.



TABLE I

CARD TYPE	NOMINAL DIMENSIONS (LENGTH × WIDTH × THICKNESS [mm])
Secure Digital (SD)	32.0 × 24.0 × 2.1
microSD	15.0 × 11.0 × 1.0
CompactFlash® (CFEXPRESS®)	38.5 × 29.6 × 3.8
CFAST®	42.8 × 36.4 × 3.3

In embodiments where the memory-card holder **201** is sized consistently regardless of a size of the memory card inserted within the memory-card holder **201**, the length,  $D_4$ , of the memory-card holder **201** may be about 112 mm to about 114 mm long. The width,  $D_3$ , may be about 40 mm to about 42 mm wide. The thickness,  $D_5$ , may be about 6.3 mm to about 6.5 mm thick. However, each of the dimensions shown are examples only and other dimensions may readily be contemplated and are therefore within a scope of the disclosed subject matter.

In one specific exemplary embodiment, using a CompactFlash® memory card, having length and width dimensions of 38.5 mm and 29.6 mm, respectively, and dimensions of the memory-card holder **201** are 42 mm wide and 112 mm long, the edge protrusions **301** would be about 6.2 mm wide (assuming each of the edge protrusions **301** are of about equal size in this example). Assuming two equally-sized ones of the end protrusions **303** on each end of the memory-card holder **201**, each of the end protrusion **303** would be about 8.75 wide. These dimensions are provided as examples only to more fully illustrate possible dimensions of the disclosed subject matter.

FIG. 3C shows a plan view and a cross-sectional view of an exemplary memory-card holder **320**, in accordance with various embodiments of the disclosed subject matter. The memory-card holder **320** of FIG. 3C is shown to include a bottom-tray indentation **329**, a top-tray indentation **327**, and a slot **321** through which alpha-numeric characters of an enclosed memory card may be viewed. In this example, the top-tray indentation **327** is configured to hold a memory card (not shown) by slightly protruding into the bottom-tray indentation **329** when the memory-card holder **320** is in a folded position. Although both the bottom-tray indentation **329** and the top-tray indentation **327** are indicated as being “indentations” of the memory-card holder **320**, in embodiments, one or both of the bottom-tray indentation **329** and the top-tray indentation **327** the actual indentation may protrude towards an outside portion (e.g., away from the memory card) or protrude towards an inside portion of the memory-card holder **320**. In embodiments, at least one of the bottom-tray indentation **329** and the top-tray indentation **327** may consist of a “flat” portion that is substantially co-planar with a respective portion of an upper portion of the memory-card holder **320** or a lower portion of the memory-card holder **320**. The term “indentation” is therefore relative and simply used to describe possible configurations of the memory-card holder **320** of FIG. 3C.

With continuing reference to FIG. 3C, the memory-card holder is shown further to include a hinge portion **331**, a closure tab **325**, and an open insertion-area **323** into which the closure tab **325** is placed (or folded into) to keep the upper portion (the cover portion) and the lower portion (the card-holder portion) of the memory-card holder **320** together in a re-couplable manner. The hinge portion **331** serves to physically couple the upper portion of the memory-card holder **320** to the lower portion of the memory-card holder **320** when the memory-card holder is folded (e.g., with a

memory card being inserted therein). At least one of the bottom-tray indentation **329** and the top-tray indentation **327** is configured to hold a memory card. Further, the remaining one of the bottom-tray indentation **329** and the top-tray indentation **327** that does not hold the memory card is configured to apply pressure to the memory card when the memory-card holder **320** is folded.

Each of the various portions of the memory-card holder **320** may be the same as or similar to the memory-card holder **201** of FIGS. 2A through 3B. Significantly, the memory-card holder **320** is formed completely from a bio-degradable material as described herein.

In one specific exemplary embodiment, using a CFAST® memory card, having length and width dimensions of 42.8 mm and 36.4 mm, respectively, a width,  $D_8$ , of the memory-card holder **320** is about 42 mm wide and an overall length,  $D_7$ , is about 110 mm long. A length,  $D_6$ , of the memory-card holder **320**, excluding the closure tab **325**, is about 104 mm. An overall thickness,  $D_9$ , of the memory-card holder **320** proximal to the bottom-tray indentation **329** is about 6 mm, while a depth,  $D_{10}$ , of the top-tray indentation **327** of the memory-card holder **320** is about 2 mm. An overall thickness,  $D_{11}$ , of the memory-card holder **320** in an unfolded state is about 9 mm. These dimensions are provided as examples only to more fully illustrate possible dimensions of the disclosed subject matter. However, each of the dimensions shown are examples only and other dimensions may readily be contemplated and are therefore within a scope of the disclosed subject matter.

FIG. 4A shows perspective views of various exemplary memory-card holders suitable for different memory card sizes and types as shown in FIGS. 3A and 3B, in accordance with various embodiments of the disclosed subject matter. A person of ordinary skill in the art will recognize that each of the memory-card holders shown in the examples of FIG. 4A is sized to accommodate a different type of memory card, even though the outer dimensions of each card holder may be approximately the same size.

Each of the perspective views **400** of FIG. 4A is shown to include a memory-card identification slot **401**, **403**, **405**. The memory-card identification slots **401**, **403**, **405** are sized and placed in a location such that the identification number (e.g., a serial number) may be viewed from an outside of a combination of the memory card and the memory-card holder combination.

FIG. 4B shows a perspective view of an exemplary memory-card holder **410**, suitable for a memory card size and type as shown in FIG. 3C, in accordance with various embodiments of the disclosed subject matter.

Based upon reading and understanding the disclosure provided herein, a person of ordinary skill in the art will recognize a number of other configurations of memory-card holders described herein are possible. Each of the other possible configuration are within a scope of the appended claims. Therefore, the description above includes illustrative examples, devices, and apparatuses, as well as possible materials, that embody the disclosed subject matter. In the description, for purposes of explanation, numerous specific details were set forth in order to provide an understanding of various embodiments of the disclosed subject matter. It will be evident, however, to those of ordinary skill in the art that various embodiments of the subject matter may be practiced without these specific details. Further, well-known structures, materials, and techniques have not been shown in detail, so as not to obscure the various illustrated embodiments.

As used herein, the term “or” may be construed in an inclusive or exclusive sense. Further, other embodiments will be understood by a person of ordinary skill in the art upon reading and understanding the disclosure provided. Moreover, upon reading and understanding the disclosure provided herein, the person of ordinary skill in the art will readily understand that various combinations of the techniques and examples provided herein may all be applied in various combinations.

Although various embodiments are discussed separately, these separate embodiments are not intended to be considered as independent techniques or designs. As indicated above, each of the various portions may be inter-related and each may be used separately or in various combinations.

Consequently, many modifications and variations can be made, as will be apparent to the person of ordinary skill in the art upon reading and understanding the disclosure provided herein. Functionally equivalent methods and devices within the scope of the disclosure, in addition to those enumerated herein, will be apparent to a skilled artisan from the foregoing descriptions. Portions and features of some embodiments may be included in, or substituted for, those of others. Such modifications and variations are intended to fall within a scope of the appended claims. Therefore, the present disclosure is to be limited only by the terms of the appended claims, along with the full scope of equivalents to which such claims are entitled. It is also to be understood that the terminology used herein is for the purpose of describing particular embodiments only and is not intended to be limiting.

The Abstract of the Disclosure is provided to allow the reader to quickly ascertain the nature of the technical disclosure. The abstract is submitted with the understanding that it will not be used to interpret or limit the claims. In addition, in the foregoing Detailed Description, it may be seen that various features may be grouped together in a single embodiment for the purpose of streamlining the disclosure. This method of disclosure is not to be interpreted as limiting the claims. Thus, the following claims are hereby incorporated into the Detailed Description, with each claim standing on its own as a separate embodiment.

#### THE FOLLOWING NUMBERED EXAMPLES ARE SPECIFIC EMBODIMENTS OF THE DISCLOSED SUBJECT MATTER

Example 1. A memory-card holder including a one-piece, unitary tray formed entirely from a bio-degradable material. The one-piece, unitary tray has a cover portion and a bottom portion formed into the bio-degradable material. At least one of the cover portion and the bottom portion has an indentation formed therein to accept a digital memory-card. The one-piece, unitary tray further includes a protrusion area on at least three sides projecting outward from and substantially parallel to the cover portion and the bottom portion. A hinge is integrally formed into the one-piece, unitary tray and between the cover portion and the bottom portion. The hinge is arranged to allow the cover portion to fold over the bottom portion of the one-piece, unitary tray. A closure tab and an insertion slot are formed on distal, opposing ends of the one-piece, unitary tray and arranged to latch the cover portion and the bottom portion to one another.

Example 2. The memory-card holder of Example 1, wherein at least one of the cover portion and the bottom portion having the indentation is configured to hold the digital memory-card.

Example 3. The memory-card holder of Example 2, wherein a remaining one of the cover portion and the bottom portion is that does not hold the digital memory-card is configured to apply pressure to the digital memory-card.

Example 4. The memory-card holder of any one of the preceding Examples, further comprising a slot formed within the bottom portion of the one-piece, unitary tray through which an identification number of the digital memory-card may be read.

Example 5. The memory-card holder of any one of the preceding Examples, further comprising a sleeve, formed entirely from a bio-degradable material, into which the memory-card holder may be inserted.

Example 6. The memory-card holder of Example 5, wherein the protrusion area is configured to provide structure to the memory-card holder to prevent collapse of the one-piece, unitary tray during shipment when the one-piece, unitary tray is inserted into the sleeve.

Example 7. The memory-card holder of Example 5, wherein the sleeve is formed from the same bio-degradable material as the one-piece, unitary tray formed.

Example 8. The memory-card holder of Example 5, wherein the sleeve is formed from a different bio-degradable material than the material used to form the one-piece, unitary tray formed.

Example 9. The memory-card holder of any one of the preceding Examples, wherein the digital memory-card is an image-based, digital memory-card.

Example 10. The memory-card holder of any one of the preceding Examples, wherein the bio-degradable material includes at least one material selected from materials including molded fiber, molded pulp material, and molded paper.

Example 11. The memory-card holder of any one of the preceding Examples, wherein the bio-degradable material includes at least one material selected from materials including type-2 molded fiber, type-2A thermoformed fiber, type-3 thermoformed fiber, type-4 thermoformed fiber, molded fiber, x-ray-formed fiber, infrared-formed fiber, microwave-formed fiber, vacuum-formed fiber, and structural fiber.

Example 12. The memory-card holder of any one of the preceding Examples, wherein the bio-degradable material is a 100% post-consumer material and is formed from at least one of a woody material and a herbaceous material.

Example 13. The memory-card holder of any one of the preceding Examples, wherein the one-piece, unitary tray is formed from one or more sheets of bio-degradable materials that are bonded together by at least one bonding method selected from methods including being laminated, folded, and glued together.

Example 14. A memory-card holder that includes a one-piece, unitary tray formed entirely from a bio-degradable material. The one-piece, unitary tray has a cover portion and a bottom portion formed into the bio-degradable material of the one-piece, unitary tray. At least one of the cover portion and the bottom portion has an indentation formed therein to accept a digital memory-card. A hinge is integrally formed into the one-piece, unitary tray and between the cover portion and the bottom portion. The hinge is arranged to allow the cover portion to fold over the bottom portion of the one-piece, unitary tray.

Example 15. The memory-card holder of Example 14, further comprising a closure tab and an insertion slot formed on distal, opposing ends of the one-piece, unitary tray and configured to latch the cover portion and the bottom portion to one another.

Example 16. The memory-card holder of Example 14, further comprising a closure tab and an open insertion-area

## 11

formed on distal, opposing ends of the one-piece, unitary tray and configured to latch the cover portion and the bottom portion to one another.

Example 17. The memory-card holder of any one of Example 14 through Example 16, further comprising a protrusion area on at least three sides projecting outward from and substantially parallel to the cover portion and the bottom portion.

Example 18. The memory-card holder of any one of Example 14 through Example 17, wherein at least one of the cover portion and the bottom portion having the indentation is configured to hold the digital memory-card.

Example 19. The memory-card holder of Example 18, wherein a remaining one of the cover portion and the bottom portion is that does not hold the digital memory-card is configured to apply pressure to the digital memory-card.

Example 20. The memory-card holder of any one of Example 14 through Example 19, further comprising a slot formed within the bottom portion of the one-piece, unitary tray through which an identification number of the digital memory-card may be read.

What is claimed is:

1. A memory-card holder, comprising:
  - a one-piece, unitary tray formed entirely from a bio-degradable material, the one-piece, unitary tray including a cover portion and a bottom portion formed into the bio-degradable material, at least one of the cover portion and the bottom portion having an indentation formed therein to accept a digital memory-card, the one-piece, unitary tray further including a protrusion area on at least three sides projecting outward from and substantially parallel to the cover portion and the bottom portion;
  - a hinge integrally formed into the one-piece, unitary tray and between the cover portion and the bottom portion, the hinge being configured to allow the cover portion to fold over the bottom portion of the one-piece, unitary tray; and
  - a closure tab and an insertion slot formed on distal, opposing ends of the one-piece, unitary tray and configured to latch the cover portion and the bottom portion to one another.
2. The memory-card holder of claim 1, wherein at least one of the cover portion and the bottom portion having the indentation is configured to hold the digital memory-card.
3. The memory-card holder of claim 2, wherein a remaining one of the cover portion and the bottom portion is that does not hold the digital memory-card is configured to apply pressure to the digital memory-card.
4. The memory-card holder of claim 1, further comprising a slot formed within the bottom portion of the one-piece, unitary tray through which an identification number of the digital memory-card may be read.
5. The memory-card holder of claim 1, further comprising a sleeve, formed entirely from a bio-degradable material, into which the memory-card holder may be inserted.
6. The memory-card holder of claim 5, wherein the protrusion area is configured to provide structure to the memory-card holder to prevent collapse of the one-piece, unitary tray during shipment when the one-piece, unitary tray is inserted into the sleeve.
7. The memory-card holder of claim 5, wherein the sleeve is formed from the same bio-degradable material as the one-piece, unitary tray formed.

## 12

8. The memory-card holder of claim 5, wherein the sleeve is formed from a different bio-degradable material than the material used to form the one-piece, unitary tray formed.

9. The memory-card holder of claim 1, wherein the digital memory-card is an image-based, digital memory-card.

10. The memory-card holder of claim 1, wherein the bio-degradable material includes at least one material selected from materials including molded fiber, molded pulp material, and molded paper.

11. The memory-card holder of claim 1, wherein the bio-degradable material includes at least one material selected from materials including type-2 molded fiber, type-2A thermoformed fiber, type-3 thermoformed fiber, type-4 thermoformed fiber, molded fiber, x-ray-formed fiber, infrared-formed fiber, microwave-formed fiber, vacuum-formed fiber, and structural fiber.

12. The memory-card holder of claim 1, wherein the bio-degradable material is a 100% post-consumer material and is formed from at least one of a woody material and a herbaceous material.

13. The memory-card holder of claim 1, wherein the one-piece, unitary tray is formed from one or more sheets of bio-degradable materials that are bonded together by at least one bonding method selected from methods including being laminated, folded, and glued together.

14. A memory-card holder, comprising:

- a one-piece, unitary tray formed entirely from a bio-degradable material, the one-piece, unitary tray including a cover portion and a bottom portion formed into the bio-degradable material of the one-piece, unitary tray, at least one of the cover portion and the bottom portion having an indentation formed therein to accept a digital memory-card; and
- a hinge integrally formed into the one-piece, unitary tray and between the cover portion and the bottom portion, the hinge being configured to allow the cover portion to fold over the bottom portion of the one-piece, unitary tray.

15. The memory-card holder of claim 14, further comprising a closure tab and an insertion slot formed on distal, opposing ends of the one-piece, unitary tray and configured to latch the cover portion and the bottom portion to one another.

16. The memory-card holder of claim 14, further comprising a closure tab and an open insertion-area formed on distal, opposing ends of the one-piece, unitary tray and configured to latch the cover portion and the bottom portion to one another.

17. The memory-card holder of claim 14, further comprising a protrusion area on at least three sides projecting outward from and substantially parallel to the cover portion and the bottom portion.

18. The memory-card holder of claim 14, wherein at least one of the cover portion and the bottom portion having the indentation is configured to hold the digital memory-card.

19. The memory-card holder of claim 18, wherein a remaining one of the cover portion and the bottom portion is that does not hold the digital memory-card is configured to apply pressure to the digital memory-card.

20. The memory-card holder of claim 14, further comprising a slot formed within the bottom portion of the one-piece, unitary tray through which an identification number of the digital memory-card may be read.