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### Pressure relief valve

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#### Abstract

Pressure-relief valves are disclosed. A valve for conveying fluid includes a body, a valve seat, and a valve seat disc. The body includes a plurality of inner surfaces. The valve seat includes a curved outer surface. A first portion of the curved outer surface is configured to contact at least one of the plurality of inner surfaces of the body to secure the valve seat in the body. The valve seat disc is configured to move between a closed position at which the valve seat disc sealingly engages a second outer portion of the curved outer surface of the valve seat and an open position at which the valve seat disc is disengaged from the curved outer surface of the valve seat.

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## Background/Summary

CROSS-REFERENCE (1) This application is a continuation of U.S. patent application Ser. No. 17/675,712, filed on Feb. 18, 2022, which is a national stage application of International Patent Application No. PCT/CN2019/103340, filed on Aug. 29, 2019. Each of these applications are incorporated herein by reference in their entirety.

### TECHNICAL FIELD

(1) This disclosure generally relates to a pressure-relief valve for venting fluid from a pressurized vessel (e.g., a tank or conduit) to ambient atmosphere.

### BACKGROUND

(2) Pressure-relief valves expel or vent fluid (e.g., vapor/gas phase fluid) from a pressurized vessel to ambient atmosphere. Venting is desirable when a pressure of fluid in the vessel exceeds a threshold. Venting reduces the pressure of the fluid in the vessel below the threshold. For example, a tank may hold a fluid such as compressed natural gas, liquefied natural gas, liquefied nitrogen, etc. The tank may be configured to withstand a maximum pressure. At some point, the fluid may warm, thus increasing pressure in the tank above the maximum pressure.

(3) A pressure-relief valve may be connected to and in fluid communication with the tank. The pressure-relief valve would vent the compressed gas out of the tank to ambient atmosphere until the pressure of the compressed natural gas fell below the maximum pressure. Exemplary pressure-relief valves are disclosed in U.S. Pat. No. 9,939,072 to Wyatt and Publication No. WO 2016/044398 to Wyatt, which are hereby incorporated by reference in their entirety.

### SUMMARY

(4) Existing pressure-relief valves often experience various challenges. For example, existing pressure-relief valves may experience collection of particulates like dust and dirt on their valve seats, which may result from contaminated media and/or improper valve cleaning. This collection of particulates impairs sealing quality between the valve seats and the valve members that compress against the valve seats. If the seal quality is sufficiently impaired, fluid may leak through the pressure-relief valves thus generating air pollution and wasting fluid.

- (5) Existing pressure-relief valves may experience collisions between their valve members and their outer valve bodies. These collisions generate an annoying rattling noise and may erode the valve members and the outer valve bodies.
- (6) Existing pressure-relief valves may also experience impaired or reduced sealing quality at lower (e.g., cryogenic) temperatures. Outer surfaces of the valve members compress against inner surfaces of the valve bodies to generate seals. Under cryogenic temperatures, the valve members may experience greater shrinkage than the valve bodies, thereby degrading the valve sealing qualities.
- (7) This application discloses many embodiments of a valve and many embodiments of components for a valve. At least some of these embodiments resolve, or at least partially resolve, one or more of the above challenges.
- (8) One embodiment of a valve of the present disclosure for conveying fluid has a closed position and an open position and comprises a body, a valve seat disposed in the body, a holder disposed in the body, and a valve seat disc. The valve seat comprises one or more inner surfaces and an outer surface, and the one or more inner surfaces define an inner void. The valve seat disc is connected to and movable with the holder between a first position in which the valve seat disc sealingly engages the outer surface of the valve seat and a second position in which the valve seat disc is disengaged from the outer surface of the valve seat. The valve is in the closed position when the valve seat disc is in the first position and the valve is in the open position when the valve seat disc is in the second position.
- (9) This application is defined by the appended claims. The description summarizes aspects of exemplary embodiments and should not be used to limit the claims. Other implementations are contemplated in accordance with the techniques described herein, as will be apparent upon examination of the following drawings and detailed description, and such implementations are intended to be within the scope of this application.
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## Description

### BRIEF DESCRIPTION OF THE DRAWINGS

- (1) FIG. 1A is a cross-sectional side view of one embodiment of the pressure-relief valve of the present disclosure taken along line 1-1 of FIG. 2, showing the pressure-relief valve in the closed configuration.
- (2) FIG. 1B is a cross-sectional side view of the pressure-relief valve of FIG. 1A, showing the pressure-relief valve in the open configuration.
- (3) FIG. 2 is a cross-sectional top view of the pressure-relief valve of FIG. 1A taken along line 2-2 of FIG. 1A.
- (4) FIG. 3 is a cross-sectional side view of a body of the pressure-relief valve of FIG. 1A.
- (5) FIG. 4 is a cross-sectional side view of a piston of the pressure-relief valve of FIG. 1A taken along line 4-4 of FIG. 5.
- (6) FIG. 5 is an isometric view of the piston of FIG. 4.
- (7) FIG. 6 is a fragmentary cross-sectional side view of the piston of FIG. 4.
- (8) FIG. 7 is a fragmentary cross-sectional side view of the piston of FIG. 4 in which a seat disc of the pressure-relief valve of FIG. 1A is received.
- (9) FIG. 8 is a cross-sectional side view of a valve seat of the pressure-relief valve of FIG. 1A taken along line 8-8 of FIG. 9.
- (10) FIG. 9 is an isometric view of the valve seat of FIG. 8.
- (11) FIG. 10 is a fragmentary cross-sectional side view of the pressure-relief valve of FIG. 1A showing the valve seat, a portion of the body, and a portion of the seat disc taken along line 1-1 of FIG. 2.

- (12) FIG. 11 is a cross-sectional side view of the seat disc of the pressure-relief valve of FIG. 1A.
- (13) FIG. 12A is a cross-sectional side view of another embodiment of the pressure-relief valve of the present disclosure taken along line 12A-12A of FIG. 13, showing the pressure-relief valve in the closed configuration.
- (14) FIG. 12B is a cross-sectional side view of the pressure-relief valve of FIG. 12A, showing the pressure-relief valve in the open configuration.
- (15) FIG. 13 is a cross-sectional top view of the pressure-relief valve of FIG. 12A taken along line 13-13 of FIG. 12A.
- (16) FIG. 14 is an isometric view of the piston of the pressure-relief valve of FIG. 12A.
- (17) FIG. 15 is a cross-sectional side view of the piston of FIG. 14 taken along line 15-15 of FIG. 14.
- (18) FIG. 16 is an isometric view of the seat disc of the pressure-relief valve of FIG. 12A.
- (19) FIG. 17 is a cross-sectional side view of the seat disc of FIG. 16 taken along line 17-17 of FIG. 16.
- (20) FIG. 18 is an isometric view of the set screw of the pressure-relief valve of FIG. 12A.
- (21) FIG. 19 is a cross-sectional side view of the set screw of FIG. 18 taken along line 19-19 of FIG. 18.
- (22) FIG. 20 is a fragmentary cross-sectional side view of the pressure-relief valve of FIG. 12A showing the valve seat, a portion of the body, and a portion of the seat disc taken along line 12A-12A of FIG. 13.
- (23) FIG. 21A is a cross-sectional side view of another embodiment of the pressure-relief valve of the present disclosure, showing the pressure-relief valve in the closed configuration.
- (24) FIG. 21B is a cross-sectional side view of the pressure-relief valve of FIG. 21A showing the valve coupled to a conduit.

#### DETAILED DESCRIPTION

- (25) The description that follows describes, illustrates and exemplifies one or more embodiments of the present invention in accordance with its principles. This description is not provided to limit the invention to the embodiments described herein, but rather to explain and teach the principles of the invention in order to enable one of ordinary skill in the art to understand these principles and, with that understanding, be able to apply them to practice not only the embodiments described herein, but also other embodiments that may come to mind in accordance with these principles.
- (26) The scope of the present invention is intended to cover all such embodiments that may fall within the scope of the appended claims, either literally or under the doctrine of equivalents. The specification describes exemplary embodiments which are not intended to limit the claims or the claimed inventions. Features described in the specification, but not recited in the claims, are not intended to limit the claims.
- (27) It should be noted that in the description and drawings, like or substantially similar elements may be labeled with the same reference numerals. However, sometimes these elements may be labeled with differing numbers, such as, for example, in cases where such labeling facilitates a more clear description. Additionally, the drawings set forth herein are not necessarily drawn to scale, and in some instances proportions may have been exaggerated to more clearly depict certain features. Such labeling and drawing practices do not necessarily implicate an underlying substantive purpose.
- (28) Some features may be described using relative terms such as top, bottom, vertical, rightward, leftward, etc. These relative terms are only for reference with respect to the appended Figures. These relative terms are not meant to limit the disclosed embodiments. More specifically, it is contemplated that the valves depicted in the appended Figures will be oriented in various directions in practice and that the relative orientation of features will change accordingly.
- (29) As stated above, the present specification is intended to be taken as a whole and interpreted in accordance with the principles of the present invention as taught herein and understood by one of

ordinary skill in the art.

(30) FIGS. 1A-11 illustrate one embodiment of the pressure-relief valve of the present disclosure, identified as the pressure-relief valve 10. The pressure-relief valve 10 includes a body 20, a set screw 30, a spring 40, a piston 50, a washer 59, a seat disc 60, and a valve seat 70.

(31) As best shown in FIGS. 1A and 3, the body 20 houses the set screw 30, the spring 40, the piston 50, the washer 59, the seat disc 60, and the valve seat 70. The body 20 has a longitudinal axis L.sub.B and includes multiple inner surfaces 21 defining multiple voids 22. The body 20 also includes multiple outer surfaces 23.

(32) A first inner surface 21a of the body 20 is parallel to the longitudinal axis L.sub.B and defines a cylindrical inlet (or first) void 22a. A second inner surface 21b of the body 20 is sloped with respect to the longitudinal axis L.sub.B and defines a frustoconical second void 22b. A third inner surface 21c of the body 20 is parallel to the longitudinal axis L.sub.B and defines a cylindrical third void 22c. A fourth inner surface 21d of the body 20 perpendicularly joins the third inner surface 21c with a fifth inner surface 21e of the body 20. The fifth inner surface 21e is parallel to the longitudinal axis L.sub.B. A sixth inner surface 21f of the body 20 is threaded but is otherwise similar to the fifth inner surface 21e. The fourth, fifth, and sixth inner surfaces 21d, 21e, and 21f collectively define a cylindrical outlet (or fourth) void 22d.

(33) A first outer surface 23a of the body 20 is threaded but otherwise parallel to the longitudinal axis L.sub.B. A second outer surface 23b of the body 20 perpendicularly joins the first outer surface 23a with a third outer surface 23c of the body 20. In the illustrated example, a radius defined between the first outer surface 23a and the second outer surface 23b provides a smooth transition between the first and second outer surfaces 23a and 23b. The third outer surface 23c is parallel to the longitudinal axis L.sub.B. A fourth outer surface 23d of the body 20 slopes at an angle (e.g., 45 degrees) with respect to the longitudinal axis L.sub.B. A fifth outer surface 23e of the body 20 is parallel to the longitudinal axis L.sub.B. A sixth outer surface 23f of the body 20 slopes at an angle (e.g., 45 degrees) with respect to the longitudinal axis L.sub.B. A seventh outer surface 23g of the body 20 is parallel to the longitudinal axis L.sub.B.

(34) The first outer surface 23a is configured to threadably engage corresponding threads of a vessel (not shown) to removably attach the body 20 (and therefore the valve 10) to the vessel. The sixth inner surface 21f is configured to threadably engage corresponding threads of the set screw 30. During manufacture, precise adjustment of the set screw 30 sets or otherwise defines a desired threshold pressure setting for opening and/or closing the valve 10. Once the threshold pressure is set, the set screw 30 is pinned or otherwise fixed in place to prevent unauthorized adjustment of the threshold pressure setting of the valve 10.

(35) As best shown in FIGS. 4 and 5, the piston 50 (sometimes called the “holder”) includes a receiver 51a and a guide 51b. The receiver 51a includes a generally box-shaped exterior formed from four body-guide surfaces 58a and four connecting surfaces 58b. Each connecting surface 58b extends between two different body-guide surfaces 58a. The receiver 51a is configured to receive the seat disc 60, receive pressurized fluid when the valve 10 is in the open configuration, and receive the spring 40. The guide 51b is generally annular. The piston 50 is preferably symmetrical about a plane extending through opposing body-guide surfaces 58a.

(36) As shown in FIG. 1, a washer 59 is positioned above the receiver 51a (with respect to the orientation shown in FIG. 1) and directly contacts a lower end of the spring 40. When the washer 59 is absent, the receiver 51a may directly contact the lower end of the spring 40. When the washer 59 is present, the receiver 51a may indirectly contact the lower end of the spring 40 via the washer 59.

(37) In this embodiment, as best shown in FIG. 5, the body-guide surfaces 58a have a radius of curvature equal to a radius of curvature of a cylindrical outer surface of the guide 51b. The body-guide surfaces 58a are flush with the cylindrical outer surface of the guide 51b and configured to guide piston 50 movement within the body 20. The guide 51b radially protrudes with respect to the

connecting surfaces **58b** extending between adjacent body-guide surfaces **58a**.

(38) The piston **50** is sized and shaped to be received in the void **22d** formed in the body **20**. When the piston **50** is received in the body **20**, the body-guide surfaces **58a** of the receiver **51a** position the piston **50** within the body **20** to define a small clearance between the piston **50** and the inner wall **21e** of the body **20**. This clearance between the piston **50** and inner wall **21e** forms multiple partially cylindrical gaps **11a**, **11b**, **11c**, and **11d** between the body-guide surfaces **58a** and the fifth surface **21e** of the body **20**. As shown in FIGS. **1A** and **1B**, the cylindrical outer surface of the guide **51b** defines a small clearance between the guide **51b** and the inner wall **21e**.

(39) The presence of the gaps **11a-11d** between the body **20** and the piston **50** advantageously discourages foreign particles (e.g., dust) from accumulating on the inner surface **21e** of the body **20** and thus obstructing longitudinal movement of the piston **50**. More specifically, the presence of the gaps **11a-11d** encourages particles entering the valve **10** via the valve outlet **22d** to fall downward through the gaps **11a-11d** and past the inner surface **21e**, until reaching the fourth inner surface **21d** of the body **20**. Additionally, the gaps **11a-11d** advantageously allow debris from the pressurized vessel (e.g., storage tank) to flow through the valve **10** instead of accumulating within the body **20**.

(40) Additionally, the guide **51b** and the body-guide surfaces **58a** are configured to align the piston **50** with respect to the body **20** by circumferentially guiding the piston **50** adjacently along the fifth inner surface **21e** of the body **20**. By aligning the piston **50** with respect to the body **20**, the guide **51b** and the body-guide surfaces **58a** align the spring **40** with respect to the body **20** and the seat disc **60** with respect to the valve seat **70**. Further, this alignment and guidance between the inner surface **21e** of the body **20**, the body-guide surfaces **58a**, and the cylindrical outer surface of the guide **51b** discourage the piston **50** from shaking and rattling inside the body **20**. According to some embodiments, the piston **50** is configured to be adjacently positioned with respect to the body **20** (via the guide **51b** and/or the body-guide surfaces **58a**) along an entire longitudinal length of the piston **50** to prevent any other portion of the piston **50** from radially colliding with the body **20**.

(41) In another embodiment, the body-guide surfaces are not flush with the cylindrical outer surface of the guide. According to such an embodiment, a maximum effective diameter of the receiver (i.e. between opposing body-guide surfaces or between opposing connecting surfaces) is less than a maximum diameter of the guide such that the guide radially outwardly protrudes with respect to both the connecting surfaces and body-guide surfaces. In this embodiment, the cylindrical outer surface of the guide contacts the body when the piston is received in the body, but the body-guide surfaces do not.

(42) Returning to the illustrated embodiment, as best shown in FIGS. **4** and **5**, the receiver **51a** includes a radially inwardly extending circumferential ring **56a** defining a central void **56b**. Below the circumferential ring **56a** (with respect to the orientation shown in FIGS. **4** and **5**), the receiver **51a** defines a cylindrical seat disc void **57** and includes a plurality of undercuts **55c**. As best shown in FIGS. **6** and **7**, the undercuts **55c** form in a plurality of upwardly angled surfaces **55a** having upwardly extending edges or tips **55b**. The upwardly extending edges or tips **55b** deform and grip the seat disc **60** to prevent the seat disc **60** from moving with respect to the piston **50**. The upwardly extending surfaces **55a** and the upwardly extending edges or tips **55b** may extend about the circumference of the cylindrical seat disc void **57**.

(43) FIG. **6** is a schematic side plan view of one partial slice of receiver **51a** cut along a plane perpendicular to one of the connecting surfaces **58b**. In FIG. **6**, the seat disc **60** is removed for clarity. As shown in FIG. **6**, the undercuts **55c** result in the edges or tips **55b** that are configured to grip and deform an outer surface of the seat disc **60**. FIG. **7** adds the seat disc **60** to FIG. **6**. In FIG. **7**, it can be seen that the tips **55b** deform and thus grip an outer surface of the seat disc **60**. The seat disc **60** at least partially occupies or fully occupies the voids defined by the undercuts **55c**.

(44) As best shown in FIGS. **4** and **5**, the receiver **51a** defines four cylindrical first openings **52**, four rectangular second openings **53**, and a cylindrical central opening **54**. Posts **51c**, which include portions of the body-guide surfaces **58a** and portions of the connecting surfaces **58b**, extend

between the second openings **53**. Each inner surface has a radius of curvature equal to a radius of curvature of the central opening **54** so that an inner reference circumference of the receiver **51a** is flush with the inner surfaces **51cc** of the posts **51c**.

(45) The central opening **54** is in fluid communication with the first openings **52** and the second openings **53**. When the valve **10** is in the open configuration, fluid passes between the piston **50** and the body **20** and into the piston **50** via the first openings **52** and/or the second openings **53** (as described below). The second openings **53** have a greater surface area than the first openings **52** and thus the second openings **53** accommodate a greater volume of fluid flow in the absence of the spring **40**. But as shown in FIG. **1**, the spring **40** at least partially obstructs the second openings **53**. As the spring **40** compresses (i.e., as the piston **50** moves upward relative to the body **20**), the spring **40** obstructs the second openings **53** to a greater extent such that the flow of fluid through the second openings **53** decreases. Upon sufficient compression of the spring **40**, the first openings **52** may accommodate a greater volume of fluid flow than the second openings **53**.

(46) As best shown in FIGS. **8** and **9**, the valve seat **70** is partially spherical and symmetrical about its longitudinal axis L.sub.VS, which may be collinear with the longitudinal axis L.sub.B of the body **20**. The valve seat **70** includes an outer surface **71** (also called valve seating surface, or the at least one valve seating surface), a first ledge **72**, a second opposing ledge **74**, and an inner surface **73**. The inner surface **73** defines a cylindrical valve seat void **75**. According to some embodiments, The outer surface **71** is curved such that the valve seat **70** is shaped like a partial sphere (e.g., a sphere with two opposing ends removed, as shown in FIG. **8**).

(47) The first and second ledges **72** and **74** in some embodiments have identical radii of curvature. The first and second ledges **72** and **74** may be identical such that the valve seat **70** is symmetrical about a plane extending through a midpoint of the outer surface **71** and perpendicular to the longitudinal axis L.sub.VS. As best shown in FIG. **9**, the first ledge **72** may define a first circumferential edge **72a** with the outer surface **71** and a second circumferential edge **72b** with the inner surface **73**. A reference segment **72c** flush with the first ledge **72** and connecting the first circumferential edge **72a** with the second circumferential edge **72b** may be flat (e.g., linear) or arced. In FIG. **8**, the reference segment **72c** is arced with a radius of curvature.

(48) The outer surface **71** and/or the inner surface **73** is/are a smooth or excellent surface finish (e.g., polish). The outer surface **71** and/or the inner surface **73** has/have a more smooth or excellent surface finish than the inner surface **21** of the body **20**, including the inner surfaces **21b** and **21c**. The difference in surface finishes enables rough inner surfaces of the body **20** to grip the smooth outer surface **71** of the valve seat **70**. Further, the smooth outer surface **71** of the valve seat **70** discourages particles (e.g., dust) from accumulating on the outer surface **71** and disrupting seal quality between the seat disc **60** and the valve seat **70**. Because the valve seat **70** may be machined separately from the body **20**, a user can polish the outer surface **71** to include a desired surface finish before inserting the valve seat **70** into the body **20**. Thus, this desired surface finish of the outer surface **71** may be configured to provide a desired amount of sealing between the valve seat **70** and the seat disc **60**.

(49) As best shown in FIGS. **1** and **10**, the valve seat **70** is sized and shaped for an interference fit with the body **20**. In the illustrated embodiment, the valve seat **70** contacts the body **20** along a first circumference **76a** and a second circumference **76b**. Thus, the valve seat **70** is dimensioned such that a diameter of the first circumference **76a** is greater than a diameter of the void **22c** of the body **20** and a diameter of the second circumference **76b** is greater than a corresponding diameter of part of the void **22b** of the body **20**.

(50) In the illustrated embodiment, the body **20** is preferably made from a first material (e.g., brass), and the valve seat **70** is preferably made from a different second material (e.g., stainless steel). The first material preferably has a greater coefficient of thermal expansion than the second material, such that when the valve **10** is subject to cryogenic temperatures (e.g., 123 K or -150 C), the body **20** contracts to a greater extent than does the valve seat **70**. Such differential contraction



improves the interference fit between the body **20** and the valve seat **70** such that at cryogenic temperatures, compressive forces exerted by the body **20** against the valve seat **70** increase as compared with room temperatures (e.g., 294 K or 21 C). Thus, when the valve **10** is subject to cryogenic temperatures, the seals between the body **20** and the valve seat **70** along the first and second circumferences **76a** and **76b** improve. As with all features disclosed herein, brass and stainless steel are optional materials for the body **20** and valve seat **70**, and other materials may be used.

(51) Turning to FIG. **11**, the seat disc **60** includes an outer surface **61** and an inner surface **62**, and defines a void **63**. The seat disc **60** is bowl-shaped and is symmetrical about its longitudinal axis. The seat disc **60** is configured to close the valve **10** by compressing and sealing against the valve seat **70**.

(52) The outer surface **61** includes a flat and circular first surface **61a**, a linearly sloped and annular second surface **61b**, a flat and cylindrical third surface **61c**, a linearly sloped and annular fourth surface **61d**, and a flat and annular fifth surface **61e**.

(53) The inner surface **62** includes a cylindrical first surface **62a**, a flat and annular second surface **62b**, a flat and cylindrical third surface **62c**, and a flat and circular fourth surface **62d**. The inner surface **62** includes a circumferential and curved sealing surface **64** linking the fifth outer surface **61e** and the first inner surface **62a**. The sealing surface **64** is configured to compress against the valve seat **70**. More specifically, at least a portion of sealing surface **64** sealingly engages the valve seat **70** along a circumference **76c** when valve **10** is closed, as shown in FIG. **10**.

(54) More specifically, the piston **50** and attached seat disc **60** are movable between a sealed position (e.g., closed position) and an unsealed position (e.g., open position). When the piston **50** and attached seat disc **60** are in the sealed position, the sealing surface **64** of the seat disc **60** sealingly engages the valve seat **70** to prevent fluid from flowing through the valve **10** from the inlet void **22a** to the outlet void **22d** and the valve **10** therefore is closed. On the other hand, when the piston **50** and attached seat disc **60** are in the unsealed position, the sealing surface **64** of the seat disc **60** is displaced from—and does not sealingly engage—the valve seat **70**, meaning that fluid can flow through the valve **10** from the inlet void **22a** to the outlet void **22d**. The spring **40** biases the piston **50** and the seat disc **60** to the sealed position, and the valve **10** is therefore biased in the closed and/or sealed position.

(55) The piston and attached seat disc in certain embodiments have multiple sealed and unsealed positions. The unsealed positions correspond to positions of the piston and seat disc when the seat disc is disengaged from the valve seat while the sealed positions correspond to positions of the piston and seat disc when the seat disc sealingly engages the valve seat.

(56) The longitudinal axes of some components (e.g., the longitudinal axes of the piston **50** and the seat disc **60**) may become slightly misaligned (e.g., at a 1 degree angle or at less than a 1.5 degree angle) with respect to the longitudinal axis L.sub.B of the body **20** in use. As such, the circumference **76c** may not be completely perpendicular to the longitudinal axis L.sub.B. Because the sealing surface **64** inwardly bears on the valve seat **70**, such misalignment does not necessarily impair the quality of the seal between the seat disc **60** and the valve seat **70**. In other words, a 360 degree seal is maintained about the valve seat **70** even when these longitudinal axes are misaligned.

(57) This stands in contrast to prior art designs in which a seat disc outwardly bears on an inner surface of a valve seat. In these prior art designs, misalignment between the longitudinal axes of the seat disc and the valve seat introduces leakage between the seat disc and the valve seat. Put differently, when a seat disc outwardly bears on a valve seat, misalignment of the seat disc with respect to the valve seat will cause at least a portion of the seat disc to no longer contact the valve seat and a 360 degree seal will not be maintained.

(58) The void **63** includes a cylindrical first void **63a** with a diameter defined by the first inner surface **62a** and a cylindrical second void **63b** with a diameter defined by the third inner surface **62c**. The diameter of the first void **63a** exceeds the diameter of the second void **63b**. A length (in

the longitudinal direction) of the first void **63a** exceeds a length (in the longitudinal direction) of the second void **63b**.

(59) The valve seat **70** may be made from the second material (e.g., stainless steel) and the seat disc **60** may be made from a different third material (e.g., a polymer such as a rubber or plastic). This third material is preferably compressible and has a greater coefficient of thermal expansion than the second material such that when the valve **10** is subject to cryogenic temperatures, the seat disc **60** contracts to a greater extent than the valve seat **70**. Such differential contraction improves seal quality (i.e., tightness or compression of the seal along the third circumference **76c** and the sealing surface **64**). Thus, when the valve **10** is subject to cryogenic temperatures and closed, the seal between the seat disc **60** and the valve seat **70** improves. Put differently, contraction of the seat disc **60** with respect to the valve seat **70** improves seal quality.

(60) In operation, the valve **10** is attached to a pressurized vessel (e.g., a tank or conduit, not shown) storing a pressurized fluid via the threading on the first outer surface **23a** of the body **20** such that the inlet void **22a** is in constant fluid communication with the pressurized vessel. The pressurized fluid may be stored in the vessel at cryogenic temperatures. The outlet void **22d** is configured to be in constant fluid communication with ambient atmosphere.

(61) The inlet void **22a** is in constant fluid communication with the valve seat void **75**. Pressurized fluid in valve seat void **75** acts against the biasing force the spring **40** imposes against the piston **50** and the seat disc **60**. When the pressurized fluid in the vessel exceeds a threshold pressure, and specifically when the force the pressurized fluid imposes on the seat disc **60** exceeds the biasing force of the spring **40**, the seat disc **60** disengages the valve seat **70**, i.e., moves from the sealed position to the unsealed position. This opens the valve **10** and enables fluid to flow from valve seat void **75** through the gaps **11a-11d** between the body **20** and the piston **50**, into the piston **50** via the first openings **52** and the second openings **53**, and through an opening in the set screw **30** into the outlet void **22d** and then to ambient atmosphere.

(62) Upon sufficient fluid venting, the force the pressurized fluid imposes on the seat disc **60** falls below the biasing force imposed by the spring **40**. As a result, the spring **40** forces the piston **50** and attached seat disc **60** from the unsealed position to the sealed position, thereby closing valve **10**.

(63) This section lists some advantages of disclosed embodiments. Additional advantages of the disclosed embodiments should be apparent from reading the other sections of the specification.

(64) The bowl-shaped design of the seat disc **60** enables the seat disc **60** to absorb impact of foreign particles when the valve **10** is open. More specifically, the first, second, third and fourth inner surfaces **62a**, **62b**, **62c**, and **62d** of the seat disc **60** are configured to absorb impact of foreign particles (e.g., dust) when the valve **10** is open. The momentum of foreign particles causes the foreign particles to collide with the inner surface **62** of the seat disc **60** while fluid vents past the sealing surface **64** and the outer surface **61** when the valve **10** is open.

(65) Additionally, the bowl-shaped design of the seat disc **60** and/or an outer diameter of the receiver **51a** enables the seat disc **60** and/or the receiver **51a** to deflect foreign particles from the valve seat **70** (e.g., the third circumference **76c** of the valve seat **70**) when the valve **10** is closed. More specifically, when the valve **10** is closed, these particles may enter the valve **10** through the outlet void **22d** and fall under force of gravity toward the piston **50** and the seat disc **60**. These particles may eventually enter one or more of the gaps **11a-11d** and fall under force of gravity toward the surface **21d** of the body **20**. Because the piston **50** and the seat disc **60** both vertically and circumferentially surround or cover the valve seat **70**, foreign particles will not contact the valve seat **70**, and especially the third circumference **76c** of the valve seat **70**. With reference to FIG. 2, it can be seen that the gaps **11a-11d** defined between the body **20** and the piston **50** are offset from the valve seat **70**, such that no longitudinally extending reference line through the gaps **11a-11d** intersects the valve seat **70**.

(66) Furthermore, the surface **21d** of the body **20** is flat and horizontal to longitudinal axis L.sub.B

(and according to some embodiments, inclined outwardly downward) such that particles resting on the surface **21d** do not experience gravitational force drawing the particles toward the valve seat **70** when the longitudinal axis L.sub.V of the valve **10** (which may be collinear with longitudinal axis L.sub.B) is oriented parallel to the vertical direction. Put differently, the surface **21d** of the body **20** is not inclined (with respect to the longitudinal) toward the valve seat **70** and the surface **21d** of the body **20** is configured to oppose gravitational force on and thereby arrest downward movement of particles encountering the surface **21d**. The surface **21d** of body therefore serves as a resting surface or trap for foreign particles. Even if particles encountering the surface **21d** moved radially inward toward the valve seat **70**, the third circumference **76c** of the valve seat **70** is located vertically above the surface **21d** such that particles would have to oppose force of gravity and move longitudinally upward to reach the third circumference **76c**.

(67) As stated above, according to some embodiments, the body **20**, the valve seat **70**, and the seat disc **60** are each symmetrical about their respective longitudinal axes. According to some embodiments, a total surface area of the gaps **11a-11d** is greater than or equal to a total surface area of the valve seat void **75**. According to some embodiments, a total surface area of the first openings **52** plus the second openings **53** is greater than or equal to a total surface area of the valve seat void **75**. According to some embodiments, a surface area of the central void defined by the spring **40** is greater than or equal to a total surface area of the valve seat void **75**. The surface areas are taken along planes perpendicular to the intended flow direction of fluid.

(68) FIGS. **12A-20** illustrate another embodiment of the pressure-relief valve of the present disclosure, identified as the pressure-relief valve **100**. The pressure-relief valve **100** includes a body **200**, a set screw **300**, a spring **400**, a piston **500**, a seat disc **600**, and a valve seat **700**.

(69) As best shown in FIGS. **12A** and **12B**, the body **200** houses the set screw **300**, the spring **400**, the piston **500**, the seat disc **600**, and the valve seat **700**. The body **200** is identical to the body **20**. The element numbers used below to describe the body **200** are identical to the corresponding numbers used above to describe the body **20** with an additional "0" appended at the end (e.g., **21e** becomes **210e**, **22a** becomes **220a**, and the like). Similarly, the valve seat **700** is identical to the valve seat **70**. The element numbers used below to describe the valve seat **700** are identical to the corresponding numbers used above to describe the valve seat **70** with an additional "0" appended at the end (e.g., **72** becomes **720**, **75** becomes **750**, and the like).

(70) As best shown in FIGS. **18** and **19**, the set screw **300** includes a body including a tubular outer wall **310**, a generally circular upper wall **320**, and a tubular inner wall **330**. The tubular outer wall **310** is externally threaded and configured to threadably engage the threads of the sixth inner surface **210f** of the body **200**. The upper wall **320** includes multiple surfaces **320a**, **320b**, and **320c** that each define a kidney shaped opening through the upper wall **320**. The inner wall **330** includes a cylindrical inner surface **330a** that defines a bore and a cylindrical outer surface **330b**. The outer surface **330b** has a diameter just smaller than the inner diameter of the spring **400**. As best shown in FIGS. **12A** and **12B**, the inner wall **330** is received in an inner cavity of the spring **400** such that the spring **400** is partially disposed around the inner wall **330** and contacts (or is slightly spaced apart from) the outer surface **330b**. This reduces or prevents radial movement of the spring **400** and retains it in place.

(71) As best shown in FIGS. **14** and **15**, the piston **500** includes a body including a tubular outer wall **580**, a tubular inner wall **510**, and an annular connecting wall **520** extending between and connecting the inner and outer walls **510** and **580**.

(72) The outer wall **580** has a box-shaped exterior formed from four body-guide surfaces **580a** and four connecting surfaces **580b**. Each connecting surface **580b** extends between two different body-guide surfaces **580a**. The outer wall **580** has cylindrical inner surfaces **580c** and **580d**. The inner wall **510** includes a cylindrical outer surface **510a** and cylindrical inner surfaces **510b** and **510c**. The connecting wall **520** includes an annular upper surface **520a** joining the inner surface **580c** of the outer wall **580** with the outer surface **510a** of the inner wall **510**. The connecting wall **520** also

includes an annular lower surface **520b** joining the inner surface **580d** of the outer wall **580** with the inner surface **510c** of the inner wall **510**.

(73) The inner surfaces **510b** and **510c** of the inner wall **510** generally define a seat disc receiving bore (not labeled) sized and shaped to receive and retain part of the seat disc **600** (described below). Also, the lower surface **520b** of the connecting wall **520** and the inner surface **580d** of the outer wall **580** generally define a seat disc receiving void (not labeled) sized and shaped to receive and retain another part of the seat disc **600**, as described below.

(74) The inner surface **580c** of the outer wall **580**, the upper surface **520a** of the connecting wall **520**, and the outer surface **510a** of the inner wall **510** generally define a spring receiving void (not labeled) sized and shaped to receive the spring **400**. Also, the diameter of the outer surface **510a** of the inner wall **510** is just smaller than the inner diameter of the spring **400**. As best shown in FIGS. **12A** and **12B**, the inner wall **510** is received in an inner cavity of the spring **400** such that the spring **400** is partially disposed around the inner wall **510** and contacts (or is slightly spaced apart from) the outer surface **510a**. This reduces or prevents radial movement of the spring **400** and retains it in place (along with the inner wall **330** of the seat disc **600**).

(75) The piston **500** is preferably symmetrical about a plane extending through opposing body-guide surfaces **580a**. The piston **500** is sized and shaped to be received in the void **220d** formed in the body **200**. As best shown in FIG. **13**, when the piston **500** is received in the body **200**, the body-guide surfaces **580a** position the piston **500** within the body **200** to define a small clearance between the piston **500** and the inner wall **210e** of the body **200**. In this embodiment, the body-guide surfaces **580a** have radii of curvature equal to the radius of curvature of the inner wall **210e** of the body **200**. This small clearance and equal radii of curvature between the body-guide surfaces **580a** and inner wall **210e** forms multiple partially cylindrical gaps **110a**, **110b**, **110c**, and **110d** between the body-guide surfaces **580a** and the fifth inner surface **210e** of the body **200**.

(76) The presence of the gaps **110a-110d** between the body **200** and the piston **500** advantageously discourages foreign particles (e.g., dust) from accumulating on the inner surface **210e** of the body **200** and thus obstructing longitudinal movement of the piston **500**. More specifically, the presence of the gaps **110a-110d** encourages particles entering the valve **100** via the valve outlet **220d** to fall downward through the gaps **110a-110d** and past the inner surface **210e**, until reaching the fourth inner surface **210d** of the body **200**. Additionally, the gaps **110a-110d** advantageously allow debris from the pressurized vessel (e.g., storage tank) to flow through the valve **100** instead of accumulating within the body **200**.

(77) Additionally, the body-guide surfaces **580a** are configured to align the piston **500** with respect to the body **200** by circumferentially guiding the piston **500** adjacently along the fifth inner surface **210e** of the body **200**. By aligning the piston **500** with respect to the body **200**, the body-guide surfaces **580a** align the spring **400** with respect to the body **200** and the seat disc **600** with respect to the valve seat **700**. Further, this alignment and guidance between the inner surface **210e** of the body **200** and the body-guide surfaces **580a** discourage the piston **500** from shaking and rattling inside the body **200**. According to some embodiments, the piston **500** is configured to be adjacently positioned with respect to the body **200** (via the body-guide surfaces **580a**) along an entire longitudinal length of the piston **500** to prevent any other portion of the piston **500** from radially colliding with the body **200**.

(78) Turning to FIGS. **16** and **17**, the seat disc **600** includes a body (not labeled) having a seat disc head (or first portion) **610** extending from a seat disc body (or second) portion **620**. The seat disc head **610** includes an exterior formed from a circular first surface **610a**, a tapered annular second surface **610b** extending from the first surface **610a**, and a cylindrical third surface **610c** extending from the second surface **610b**. The seat disc body **620** includes an exterior formed from an annular first surface **620a** extending from the third surface **610c** of the seat disc head **610**, a tapered annular second surface **620b** extending from the first surface **620a**, a cylindrical third surface **620c** extending from the second surface **620b**, and an annular fourth surface **620d** extending from the

third surface **620c**. The body defines a nipple-shaped void formed by a cylindrical surface **620f**, an annular surface **620g** extending from the surface **620f**, a tapered annular surface **620h** extending from the surface **620g**, a cylindrical surface **610d** extending from the surface **620h**, and a conical surface **610e** extending from the surface **610d**. The seat disc **600** is symmetrical about its longitudinal axis.

(79) As best shown in FIGS. **12A**, **12B**, and **20**, the seat disc **600** is received and held by the piston **500** via interference fit. Specifically, the seat disc head **610** is received in and extends through the seat disc receiving bore generally defined by the inner surfaces **510b** and **510c** of the inner wall **510** of the piston **500** and the seat disc body **620** is received in the seat disc receiving void generally defined by the lower surface **520b** of the connecting wall **520** and the inner surface **580d** of the outer wall **580** of the piston **500**. The diameter of the seat disc receiving bore is slightly smaller than the diameter of the seat disc head **610**, and the diameter of the seat disc receiving void is slightly smaller than the diameter of the seat disc body **620**. This enables the piston **500** to retain the seat disc **600** in those voids via an interference fit such that the piston **500** and the seat disc **600** move as one.

(80) The seat disc **600** also includes a circumferentially extending sealing surface **640** between the surfaces **620d** and **620f**. The sealing surface **640** is configured to compress against the valve seat **700**, as described below. More specifically, at least a portion of sealing surface **640** sealingly engages the valve seat **700** along a circumference **760c** when valve **100** is closed, as shown in FIG. **20**.

(81) More specifically, the piston **500** and attached seat disc **600** are movable between a sealed position (i.e., closed position) (FIG. **12A**) and an unsealed position (i.e., open position) (FIG. **12B**). When the piston **500** and attached seat disc **600** are in the sealed position, the sealing surface **640** of the seat disc **600** sealingly engages the valve seat **700** to prevent fluid from flowing through the valve **100** from the inlet void **220a** to the outlet void **220d** and the valve **100** therefore is closed. On the other hand, when the piston **500** and attached seat disc **600** are in the unsealed position, the sealing surface **640** of the seat disc **600** is displaced from—and does not sealingly engage—the valve seat **700**, meaning that fluid can flow through the valve **100** from the inlet void **220a** to the outlet void **220d**. The spring **400** biases the piston **500** and the seat disc **600** to the sealed position, and the valve **100** is therefore biased in the closed and/or sealed position.

(82) In operation, the valve **100** is attached to a pressurized vessel (e.g., a tank or conduit, not shown) storing a pressurized fluid via the threading on the first outer surface **230a** of the body **200** such that the inlet void **220a** is in constant fluid communication with the pressurized vessel. The pressurized fluid may be stored in the vessel at cryogenic temperatures. The outlet void **220d** is configured to be in constant fluid communication with ambient atmosphere.

(83) The inlet void **220a** is in constant fluid communication with the valve seat void **750**. Pressurized fluid in valve seat void **750** acts against the biasing force the spring **400** imposes against the piston **500** and the seat disc **600**. When the pressurized fluid in the vessel exceeds a threshold pressure, and specifically when the force the pressurized fluid imposes on the seat disc **600** exceeds the biasing force of the spring **400**, the seat disc **600** disengages the valve seat **700** and moves from the sealed position to the unsealed position. This opens the valve **100** and enables fluid to flow from valve seat void **750** through the gaps **110a-110d** between the body **200** and the piston **500** and through the openings in the set screw **300** into the outlet void **220d** and then to ambient atmosphere.

(84) Upon sufficient fluid venting, the force the pressurized fluid imposes on the seat disc **600** falls below the biasing force imposed by the spring **400**. As a result, the spring **400** forces the piston **500** and attached seat disc **600** to the sealed position, thereby closing the valve **100**.

(85) FIGS. **21A** and **21B** illustrate another embodiment of the pressure-relief valve of the present disclosure, identified as the pressure-relief valve **1000**. The pressure-relief valve **1000** includes a body **2000**, a set screw **3000**, a spring **4000**, a piston **5000**, a seat disc **6000**, and a valve seat **7000**.

(86) As best shown in FIGS. 21A and 21B the body **2000** houses the set screw **3000**, the spring **4000**, the piston **5000**, the seat disc **6000**, and the valve seat **7000**. The body **2000** is preferably substantially identical to the body **200**, unless where differences are noted and discussed in further detail below. Accordingly, most of the element numbers used below to describe the body **2000** are identical to the corresponding numbers used above to describe the body **200** with an additional “0” appended at the end (e.g., **210e** becomes **2100e**, **220a** becomes **2200a**, and the like). Similarly, the valve seat **7000** is preferably substantially identical to the valve seat **700**. The element numbers used below to describe the valve seat **7000** are identical to the corresponding numbers used above to describe the valve seat **700** with an additional “0” appended at the end (e.g., **720** becomes **7200**, **750** becomes **7500**, and the like).

(87) As best shown in FIGS. 21A and 21B, the seat disc **6000** is received and held by the piston **5000** via interference fit. Specifically, the seat disc head **6100** is received in and extends through the seat disc receiving bore generally defined by the inner surfaces of the inner wall (e.g., inner surfaces **510b** and **510c** of inner wall **510** of FIG. 15) of the piston **5000** and the seat disc body **6200** is received in the seat disc receiving void generally defined by the lower surface of the connecting wall and the inner surface of the outer wall (e.g., lower surface **520b**, connecting wall **520**, inner surface **580d**, and outer wall **580** of FIG. 15) of the piston **5000**. The diameter of the seat disc receiving bore is slightly smaller than the diameter of the seat disc head **6100**, and the diameter of the seat disc receiving void is slightly smaller than the diameter of the seat disc body **6200**. This enables the piston **5000** to retain the seat disc **6000** in those voids via an interference fit such that the piston **5000** and the seat disc **6000** move as one.

(88) The seat disc **6000** also includes a circumferentially extending sealing surface **6400** between the surfaces (e.g., surfaces **620d** and **620f** of FIG. 17). The sealing surface **6400** is configured to compress against the valve seat **7000**, as described below. More specifically, at least a portion of sealing surface **6400** sealingly engages the valve seat **7000** along a circumference (e.g., circumference **760c** of FIG. 20) when valve **1000** is closed.

(89) More specifically, the piston **5000** and attached seat disc **6000** are movable between a sealed and/or closed position (e.g., FIGS. 12A, 21A, 21B) and an unsealed and/or open position (e.g., FIG. 12B). When the piston **5000** and attached seat disc **6000** are in the sealed position, the sealing surface **6400** of the seat disc **6000** sealingly engages the valve seat **7000** to prevent fluid from flowing through the valve **1000** from the inlet void **2200a** to the outlet void **2200d** and the valve **1000** therefore is closed. On the other hand, when the piston **5000** and attached seat disc **6000** are in the unsealed position, the sealing surface **6400** of the seat disc **6000** is displaced from—and does not sealingly engage—the valve seat **7000**, meaning that fluid can flow through the valve **1000** from the inlet void **2200a** to the outlet void **2200d**. The spring **4000** biases the piston **5000** and the seat disc **6000** to the sealed position, and the valve **1000** is therefore biased in the closed and/or sealed position.

(90) As best shown in FIGS. 21A and 21B, the body **2000** has an eighth outer surface **2300h** that tapers at a slight angle with respect to the longitudinal axis L.sub.V, depending on the threaded connection being used. The eighth outer surface **2300h** has a first outer diameter **1010** and a second outer diameter **1020** that is smaller than the first outer diameter **1010** to define a taper of the eighth outer surface **2300h**. The body **2000** further has a ninth outer surface **2300i** at an angle (e.g., 45 degrees) with respect to the longitudinal axis L.sub.V, and a tenth outer surface **2300j** that is parallel with respect to the longitudinal axis L.sub.V. The tenth outer surface **2300j** has an outer diameter **1030** that is smaller than each of the first outer diameter **1010** and the second outer diameter **1020** of the eighth outer surface **2300h** of the body **2000**.

(91) In the illustrated example, the ninth outer surface **2300i** slopes inwardly at an angle (e.g., 45 degrees) towards the longitudinal axis L.sub.V to connect the eighth outer surface **2300h** and the tenth outer surface **2300j**. As such, the eighth outer surface **2300h**, the ninth outer surface **2300i**, and the tenth outer surface **2300j** define one or more tapered portions of the outer surface **2300** of

the body **2000**. For example, a first tapered portion **1040** (i.e., first portion) is formed along the eighth outer surface **2300h** and a second tapered portion **1050** (i.e., second portion) is formed along the ninth outer surface **2300i** and the tenth outer surface **2300j**. In some examples, the amount of taper in the second tapered portion **1060** is defined by the angle which the ninth outer surface **2300i** slopes to connect the eighth outer surface **2300h** to the tenth outer surface **2300j**. As illustrated in FIGS. **21A** and **21B**, the ninth outer surface **2300i** slopes towards the longitudinal axis L.sub.V such that a diameter (e.g., first outer diameter **1010**) of the first tapered portion **1040** is larger than a diameter (e.g., outer diameter **1020**) of the second tapered portion. Such tapering may be modified or eliminated and is not critical to the operation of the apparatus disclosed herein.

(92) In operation, the valve **1000** is attached to a pressurized vessel (not shown) storing a pressurized fluid via a conduit **1060**. In one non-limiting example, the body **2000** includes a set of threads **1070** configured to threadably engage a corresponding set of threads **1080** on the conduit **1060** to removably couple the body **2000** to the conduit **1060**. The conduit **1060** further includes a conduit void **1090** including an inner surface **1100** which defines an inner diameter **1110** of the conduit **1060**. Accordingly, in some examples, the inner surface **1100** of the conduit **1060** is sealingly engaged with the eighth outer surface **2300h** of the body **2000** when the threads **1070** of the body **2000** are threaded into the corresponding threads **1080** of the conduit. While FIGS. **21A** and **21B** show the use of threads to removably couple the body **2000** to the conduit **1060**, it will be understood that the valve **1000** may be coupled to the conduit **1060** using other coupling mechanisms such as, an interference fit, a compression fit, and/or other such coupling mechanisms.

(93) As illustrated in FIG. **21B**, the inner diameter **1110** of the conduit is larger than the outer diameter **1030** of the tenth outer surface **2300j** of the body **2000**. Thus, when the body **2000** is sealingly engaged with the conduit **1060** a circumferential void **1120** is defined between the ninth outer surface **2300i** and the tenth outer surface **2300j** of the body **2000** and the inner surface **1100** of the conduit **1060**. Furthermore, during operation the conduit void **1090** is in constant fluid communication with the inlet void **2200a** and the valve seat void **7500**. Pressurized fluid that enters the valve seat void **7500**, via the conduit void **1090** and the inlet void **2200a**, acts against the biasing force the spring **4000** imposes against the piston **5000** and the seat disc **6000**. The presence of the circumferential void **1100** advantageously collects particles (e.g., dust) and other such debris present in the pressurized fluid within the conduit **1060**. More specifically, the circumferential void **1100** collects particles and other such debris from entering the inlet **2200a** and accumulating on the internal surfaces and components of the valve **1000**.

(94) When the pressurized fluid in the vessel exceeds a threshold pressure, and specifically when the force the pressurized fluid imposes on the seat disc **6000** exceeds the biasing force of the spring **4000**, the seat disc **6000** disengages the valve seat **7000** and moves from the sealed position (e.g. FIGS. **21A** and **21B**) to the unsealed position (e.g., FIG. **12B**). This opens the valve **1000** and enables fluid to flow from valve seat void **7500** through the gaps (e.g., gaps **110a-110d** of FIG. **13**) between the body **2000** and the piston **5000** and through the openings in the set screw **3000** into the outlet void **2200d** and then to ambient atmosphere.

(95) Upon sufficient fluid venting, the force the pressurized fluid imposes on the seat disc **6000** falls below the biasing force imposed by the spring **4000**. As a result, the spring **4000** forces the piston **5000** and attached seat disc **6000** to the sealed position, thereby closing the valve **1000**.

(96) While specific embodiments of the invention have been described in detail, it will be appreciated by those skilled in the art that various modifications and alternatives to those details could be developed in light of the overall teachings of the disclosure. Accordingly, the particular arrangements disclosed are meant to be illustrative only and not limiting as to the scope of the invention which is to be given the full breadth of the appended claims and any equivalent thereof.

(97) Various embodiments of a valve of the present disclosure for conveying fluid has a closed position and an open position and comprises a body, a valve seat disposed in the body, a holder disposed in the body, and a valve seat disc. The valve seat comprises one or more inner surfaces

and an outer surface, and the one or more inner surfaces define an inner void. The valve seat disc is connected to and movable with the holder between a first position in which the valve seat disc sealingly engages the outer surface of the valve seat and a second position in which the valve seat disc is disengaged from the outer surface of the valve seat. The valve is in the closed position when the valve seat disc is in the first position and the valve is in the open position when the valve seat disc is in the second position.

(98) In one such embodiment, the valve further comprises a spring biasing the valve seat disc toward the second position.

(99) In another such embodiment, the holder defines a second inner void in which at least a portion of the spring is received.

(100) In another such embodiment, the holder defines a first opening and a second opening.

(101) In another such embodiment, the first opening is disposed below the second opening with respect to a longitudinal axis of the body.

(102) In another such embodiment, the first and second openings have different geometries.

(103) In another such embodiment, a gap is formed between the holder and the body such that when the valve is in the open position, the gap is in fluid communication with the inner void of the valve seat, the first opening, and the second opening.

(104) In another such embodiment, the holder comprises a plurality of body-guiding surfaces that guide the holder with respect to the body.

(105) In another such embodiment, each body-guiding surface includes a radius of curvature.

(106) In another such embodiment, a plurality of gaps are defined between the holder and the body, each of the plurality of gaps being disposed between two consecutive body-guiding surfaces. When the valve is in the open position, the plurality of gaps are in fluid communication with the inner void of the valve seat.

(107) In another such embodiment, the valve seat guides one or more inner surfaces of the body.

(108) In another such embodiment, the body is made from a first material and the valve seat is made from a different second material. The first material of the body includes a greater coefficient of thermal expansion than the second material of the valve seat.

(109) In another such embodiment, the body and the valve seat are configured such that the body radially inwardly compresses the valve seat to a greater extent as the temperature approaches cryogenic temperature.

(110) In another such embodiment, the valve seat disc comprises one or more outer surfaces and one or more inner surfaces, the one or more inner surfaces defining an inner void of the valve seat disc.

(111) In another such embodiment, when the valve seat disc is in the first position, the valve seat at least partially extends into the inner void of the valve seat disc.

(112) In another such embodiment, when the valve seat disc is in the first position, at least one of the one or more inner surfaces of the valve seat disc contacts the outer surface of the valve seat.

(113) In another such embodiment, the valve is configured to have one or more closed positions and one or more open positions, the one or more closed positions comprising the closed position, and the one or more open positions comprising the open position. The valve seat disc is configured to have a plurality of positions, the plurality of positions comprising the first position and the second position.

(114) In another such embodiment, the holder defines a first inner void and a plurality of undercuts at least partially surrounding a perimeter of the first inner void. The plurality of undercuts deformably compress the valve seat disc to secure the valve seat disc in the first inner void.

(115) In another such embodiment, the valve further comprises a spring biasing the valve seat disc toward the second position. The holder comprises a first spring-retaining wall around which the spring is partially disposed.

(116) In another such embodiment, the valve further comprises a set screw comprising a second



spring-retaining wall around which the spring is partially disposed such that the spring extends between the set screw and the holder.

(117) In another such embodiment, the valve further comprises a tapered portion defined in the body. The tapered portion circumferentially surrounds an inlet of the body.

(118) In another such embodiment, the tapered portion includes a first portion having a first diameter and a second portion having a second diameter smaller than the first tapered portion diameter.

(119) In another such embodiment, the holder includes an outer wall, an inner wall, and an annular connecting wall extending between and connected to each of the outer wall and the inner wall.

(120) In another such embodiment, the outer wall, the inner wall, and the annular connecting wall of the holder define a receiving bore and a receiving void configured to receive and retain the valve seat disc.

(121) In another such embodiment, the valve seat disc includes a seat disc body and a seat disc head extending from the seat disc body. The seat disc body is received in the receiving void and the seat disc head extends through the receiving bore.

(122) In another such embodiment, the receiving void receives the seat disc body and the receiving bore retains the seat disc head via an interference fit.

## Claims

1. A valve for conveying fluid, the valve comprising: a body including one or more inner surfaces; a valve seat including a partially spherical outer surface that is configured to contact at least one of the one or more inner surfaces of the body to secure the valve seat in and form a sealed connection with the body, wherein the body is made of a first material having a first coefficient of thermal expansion and the valve seat is made of a different second material having a second coefficient of thermal expansion, and wherein the first coefficient of thermal expansion is greater than the second coefficient of thermal expansion; and a valve seat disc configured to move between a closed position at which the valve seat disc sealingly engages the outer surface of the valve seat and an open position at which the valve seat disc is disengaged from the outer surface of the valve seat.
2. The valve of claim 1, wherein the body is configured to compress radially inward when subject to a cryogenic temperature to further form the sealed connection with the valve seat.
3. The valve of claim 1, wherein the valve seat disc comprises one or more inner surfaces, wherein at least one of the inner surfaces of the valve seat disc is configured to contact the outer surface of the valve seat in the closed position.
4. The valve of claim 3, wherein the one or more inner surfaces of the valve seat disc define an inner void, wherein the valve seat is configured to extend at least partially into the inner void in the closed position.
5. The valve of claim 1, further comprising a spring configured to bias the valve seat disc toward the closed position.
6. The valve of claim 1, wherein the valve seat disc is made of a third material.
7. The valve of claim 6, wherein the third material has a third coefficient of thermal expansion that is greater than the second coefficient of thermal expansion such that the valve seat disc is configured to contract by a greater extent than the valve seat when subject to a cryogenic temperature, to further form a sealed connection between the valve seat disc and the valve seat in the closed position.
8. A valve for conveying fluid, the valve comprising: a body including a plurality of inner surfaces; a valve seat including a partially spherical outer surface, wherein a first portion of the partially spherical outer surface is configured to contact at least one of the plurality of inner surfaces of the body to secure the valve seat in the body; and a valve seat disc configured to move between a closed position at which the valve seat disc sealingly engages a second outer portion of the partially

spherical outer surface of the valve seat and an open position at which the valve seat disc is disengaged from the partially spherical outer surface of the valve seat.

9. The valve of claim 8, wherein the plurality of inner surfaces define a plurality of voids in which the valve seat is secured.

10. The valve of claim 9, wherein the plurality of inner surfaces includes a first inner surface defining a cylindrical first void and a second inner surface defining a frustoconical second void.

11. The valve of claim 10, wherein the first inner surface and the second inner surface are configured to contact the first portion of the partially spherical outer surface of the valve seat to secure the valve seat in place.

12. The valve of claim 8, wherein the valve seat is secured to the body via an interference fit.

13. The valve of claim 12, wherein at least one of the plurality of inner surfaces of the body has a rough surface finish to grip the partially spherical outer surface of the valve seat.

14. The valve of claim 8, wherein the partially spherical outer surface of the valve seat is polished smooth to discourage particles from accumulating on the partially spherical outer surface of the valve seat.

15. The valve of claim 8, wherein the body is made of a first material having a first coefficient of thermal expansion and the valve seat is made of a second material having a second coefficient of thermal expansion, wherein the first coefficient of thermal expansion is greater than the second coefficient of thermal expansion to increase compressive forces exerted by the body against the valve seat in cryogenic temperatures.

16. The valve of claim 15, wherein the valve seat disc is made from a third material, wherein the third material has a third coefficient of thermal expansion that is greater than the second coefficient of thermal expansion of the second material, such that the valve seat disc is configured to contract by a greater extent than the valve seat when subject to a cryogenic temperature to further form a sealed connection between the valve seat disc and the valve seat in the closed position.

17. The valve of claim 16, wherein the second material is stainless steel and the third material is a polymer.

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