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(54) **ZERO-GRAVITY HOIST CONTROL**

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(21) Appl. No.: **19/171,982**

(22) Filed: **Apr. 7, 2025**

Related U.S. Application Data

(63) Continuation of application No. 18/514,797, filed on Nov. 20, 2023, now Pat. No. 12,269,715, which is a continuation of application No. 17/155,797, filed on Jan. 22, 2021, now Pat. No. 11,851,306.

(60) Provisional application No. 63/092,715, filed on Oct. 16, 2020, provisional application No. 63/044,783, filed on Jun. 26, 2020, provisional application No. 63/009,635, filed on Apr. 14, 2020, provisional application No. 62/965,574, filed on Jan. 24, 2020.

Publication Classification

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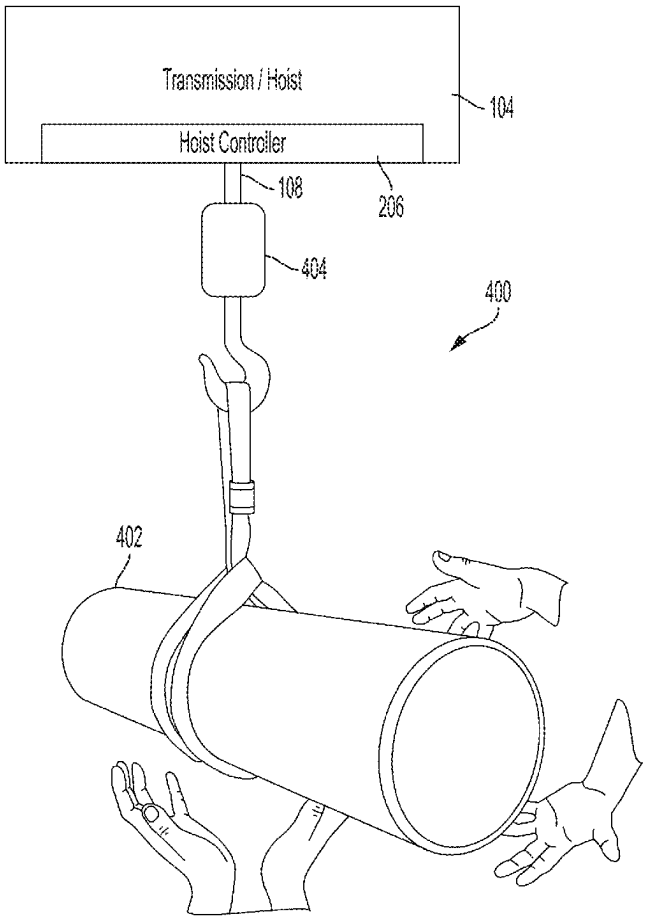
B66C 13/24 (2006.01)
B66C 13/16 (2006.01)

(52) **U.S. Cl.**
CPC ***B66C 13/24*** (2013.01); ***B66C 13/16*** (2013.01)

(57) **ABSTRACT**

A zero-gravity hoist system including a chain fall, a motor coupled to the chain fall and configured to drive the chain fall in one or more directions, a power supply configured to provide power to the motor, and a controller having one or more electronic processors. The one or more electronic processors are configured to measure a first force of a load in response to receiving an input, store the measured first force in a memory of the controller, measure a second force of the load, determine a difference between the second measured force and the first measured force, and adjust a height of the load based on determining that the second force differs from the first force by a predetermined threshold.



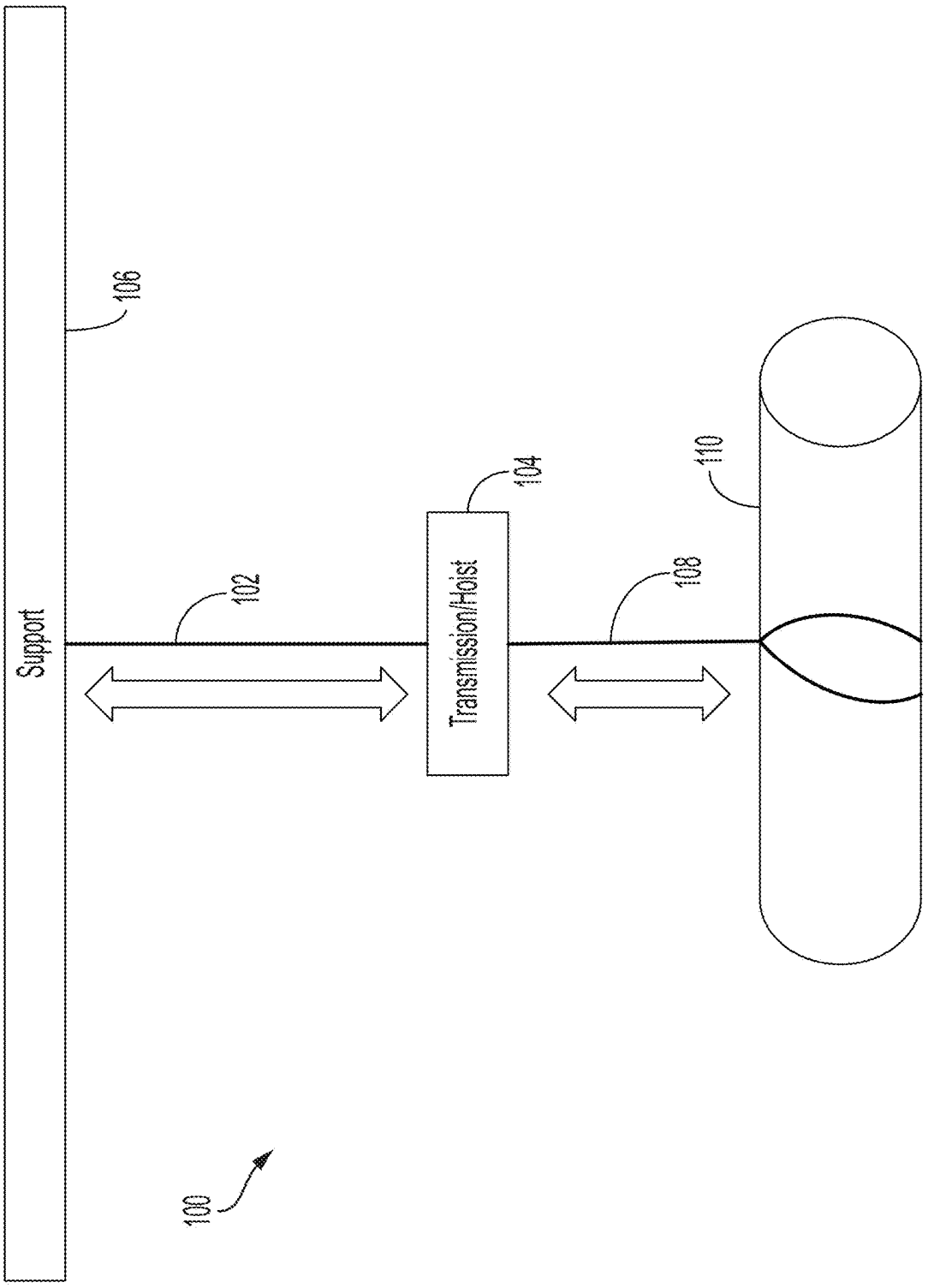


FIG. 1

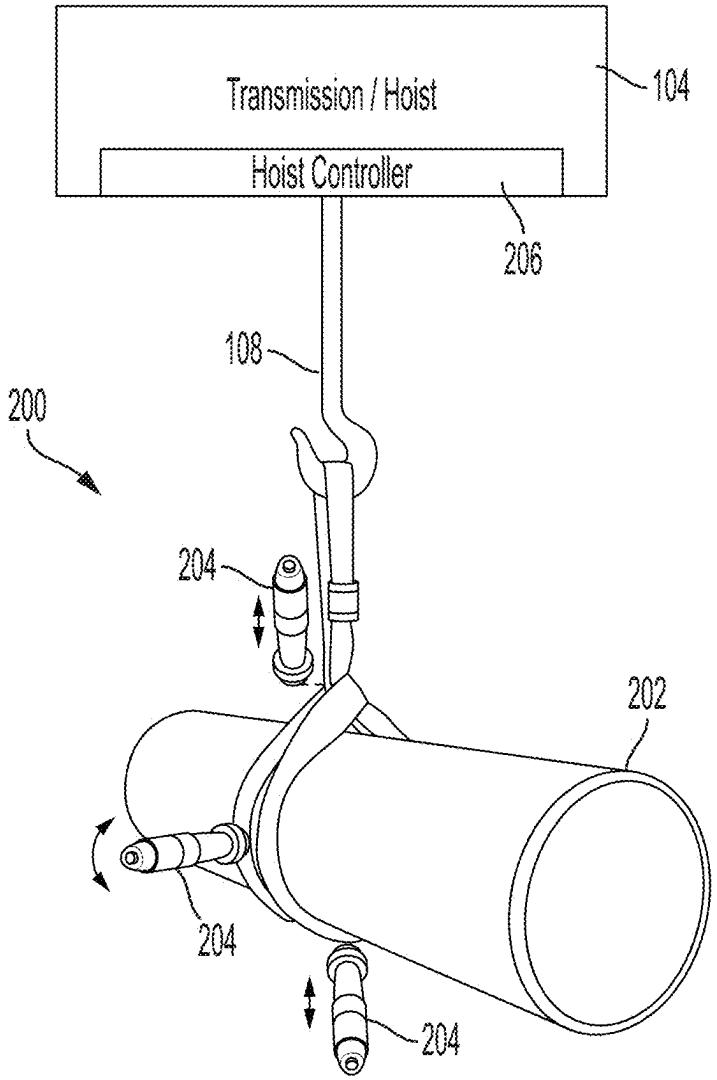

Transmission / Hoist
104
Hoist Controller
206
108
200
204
202
204
204

FIG. 2

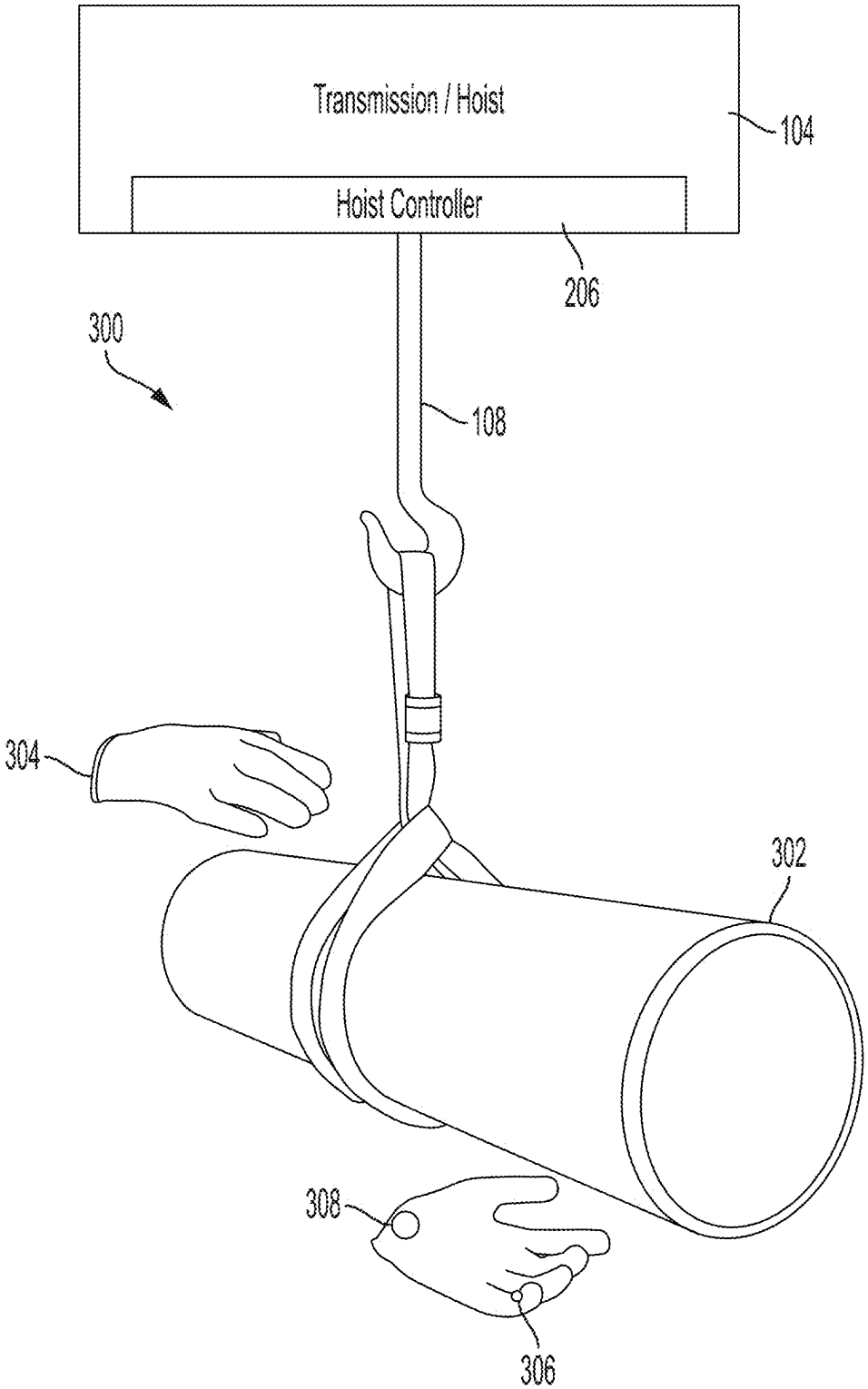

Transmission / Hoist
104
Hoist Controller
206
300
108
304
302
308
306

FIG. 3

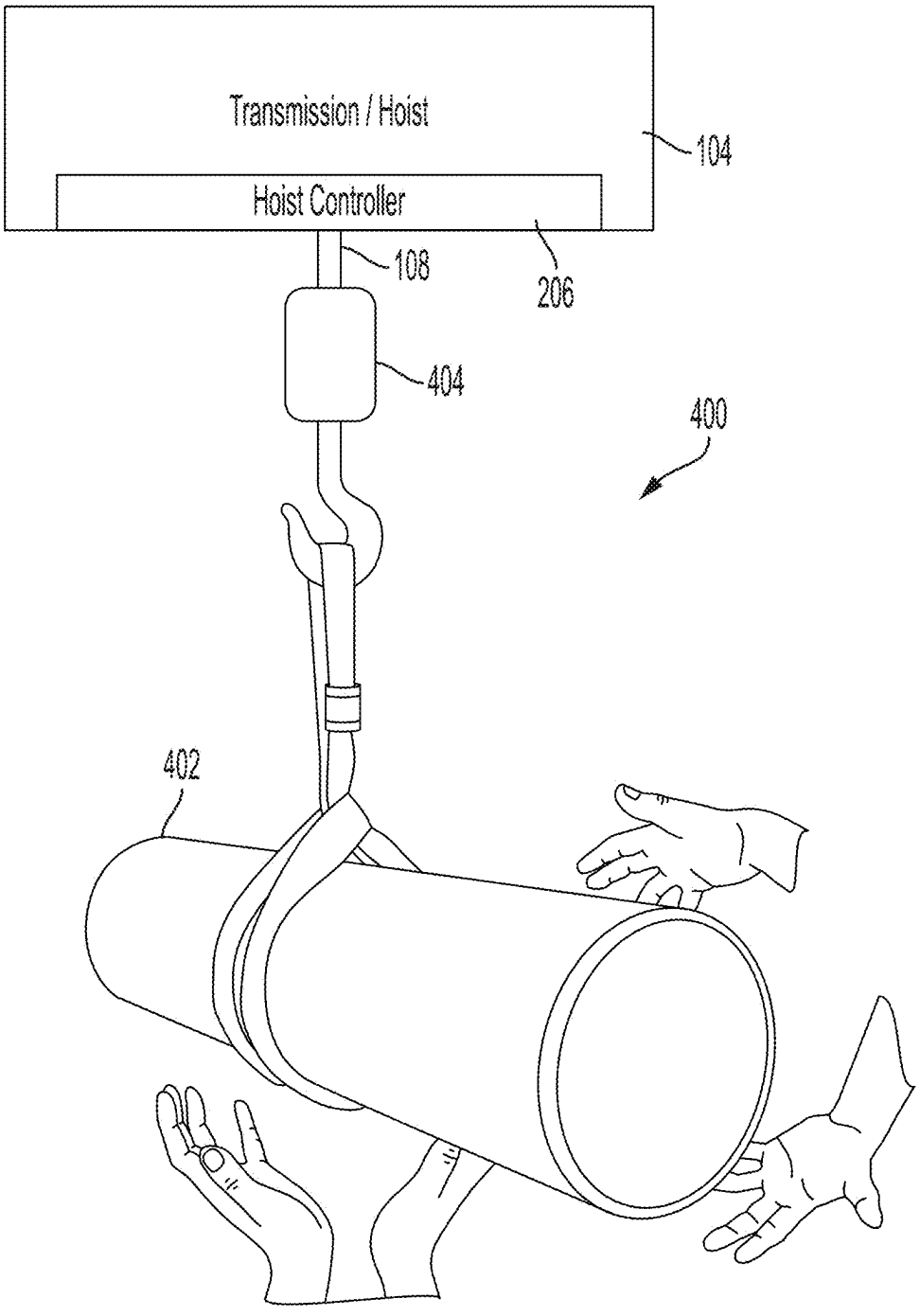

Transmission / Hoist
104
Hoist Controller
108
206
404
400
402

FIG. 4

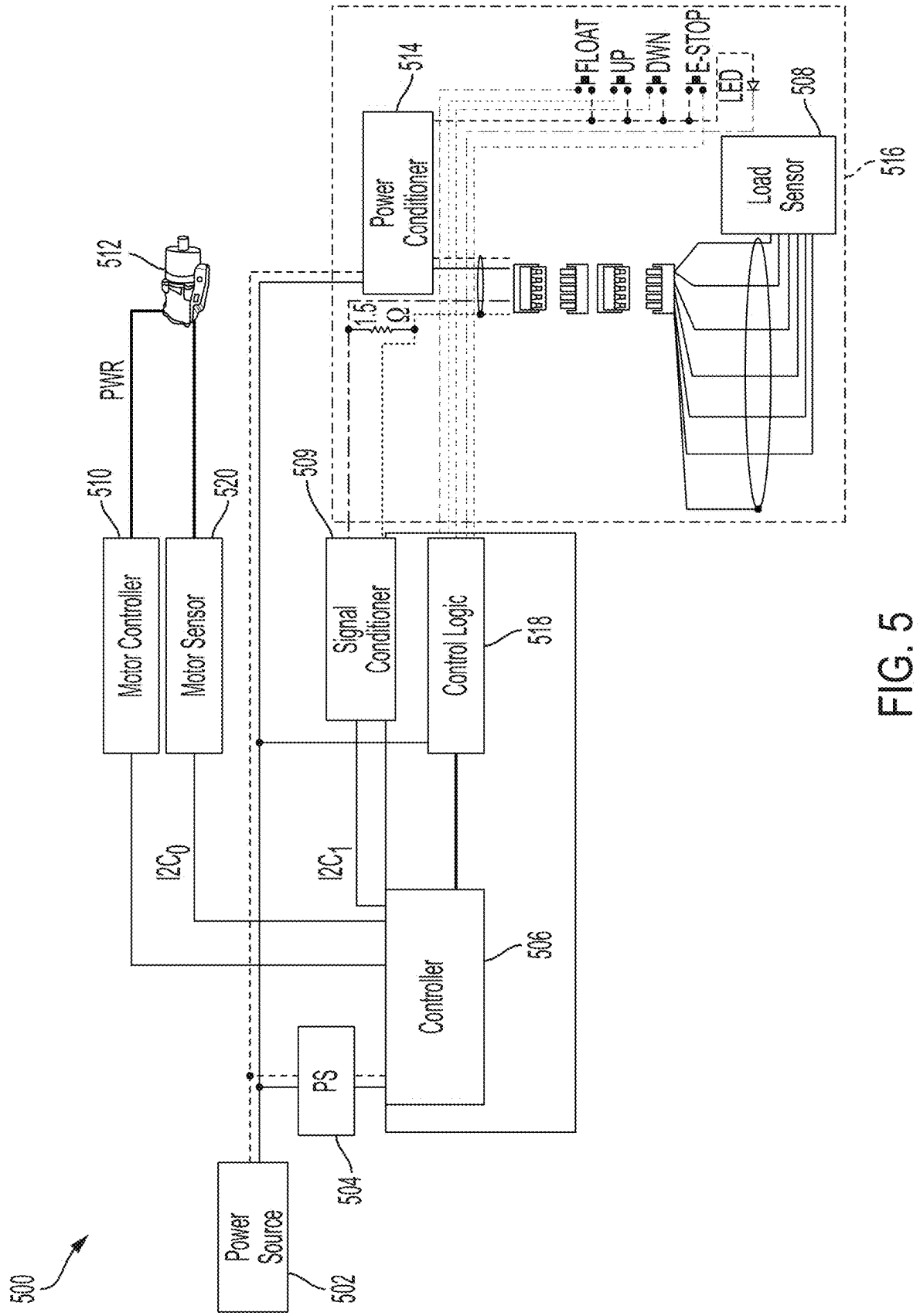

500
Power Source
502
PS
504
Controller
506
Power Conditioner
514
FLOAT
UP
DWN
E-STOP
LED
Load Sensor
508
516
512
PWR
510
Motor Controller
Motor Sensor
520
509
Signal Conditioner
Control Logic
518
I2C0
I2C1
1.5
Ω

FIG. 5

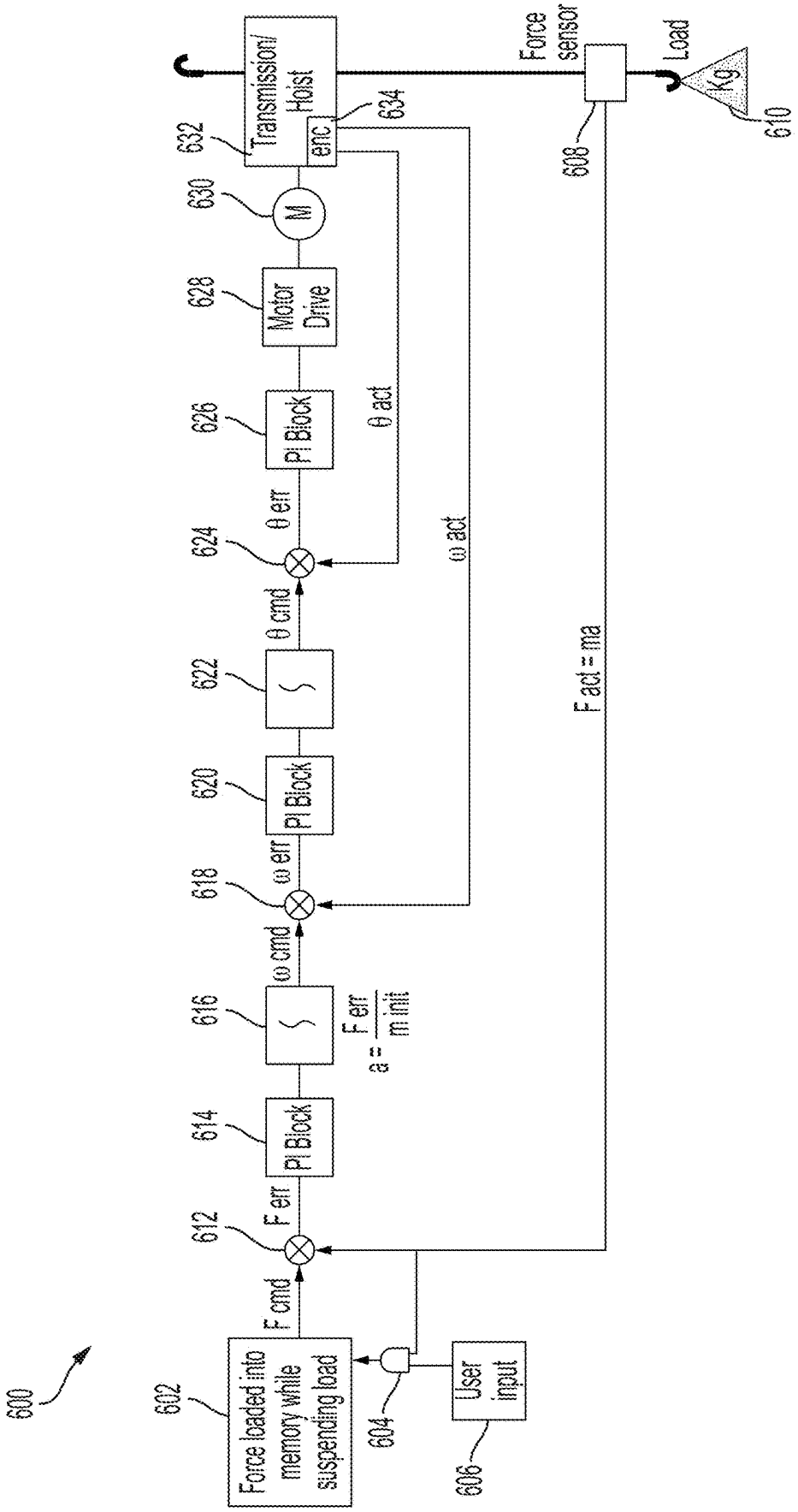

600
602
Force loaded into memory while suspending load
F cmd
604
User input
606
612
F err
614
PI Block
616
ω cmd
618
ω err
620
PI Block
622
θ cmd
624
θ err
626
PI Block
628
Motor Drive
630
M
632
Transmission/ Hoist
enc
634
θ act
ω act
F act = ma
608
Force sensor
Load
Kg
610

FIG. 6A

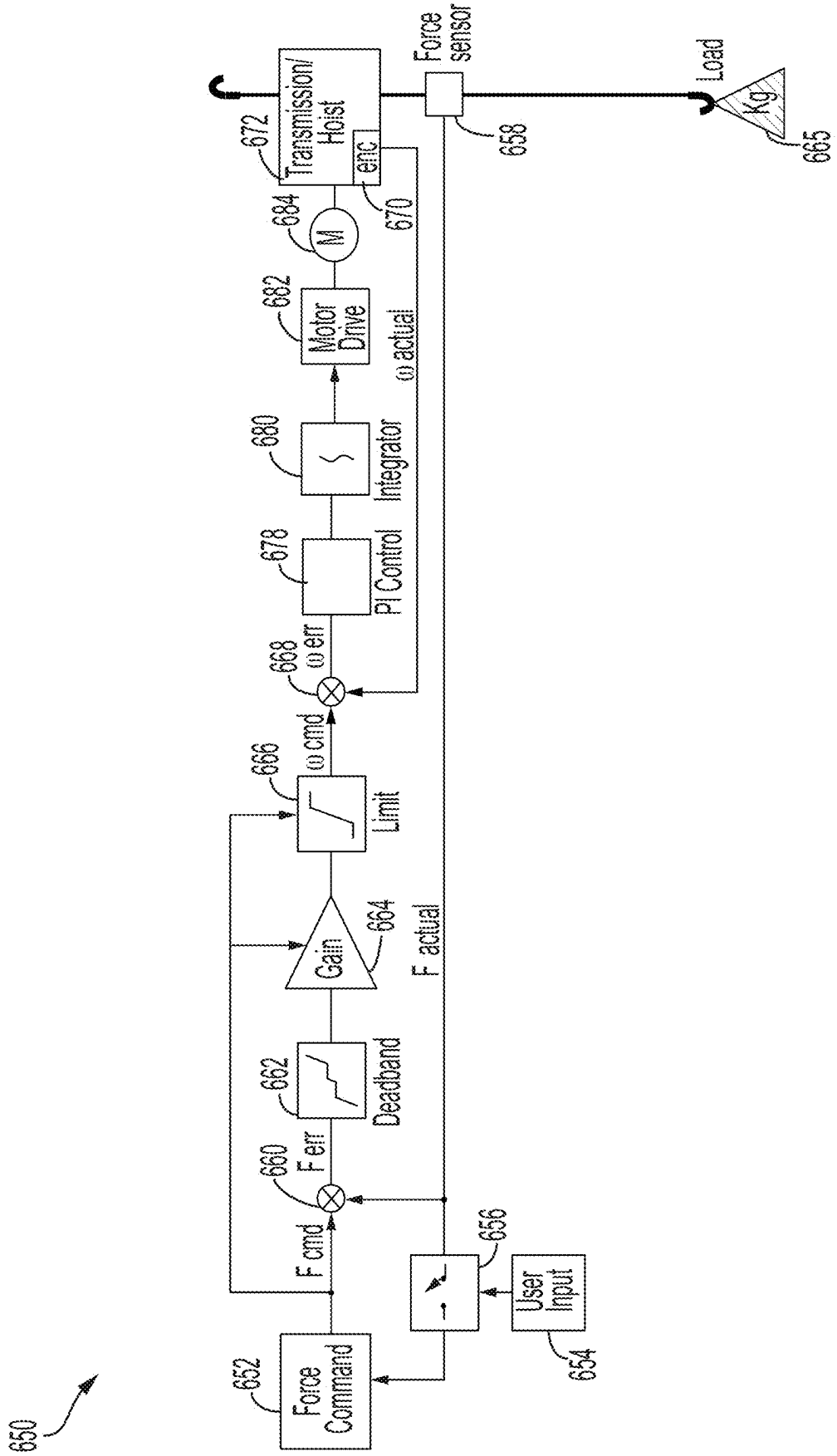

650
652
Force Command
654
User Input
656
F cmd
660
F err
662
Deadband
664
Gain
666
Limit
ω cmd
668
ω err
678
PI Control
680
Integrator
682
Motor Drive
684
M
672
Transmission/ Hoist
enc
670
Force sensor
658
Load
Kg
665
F actual
ω actual

FIG. 6B

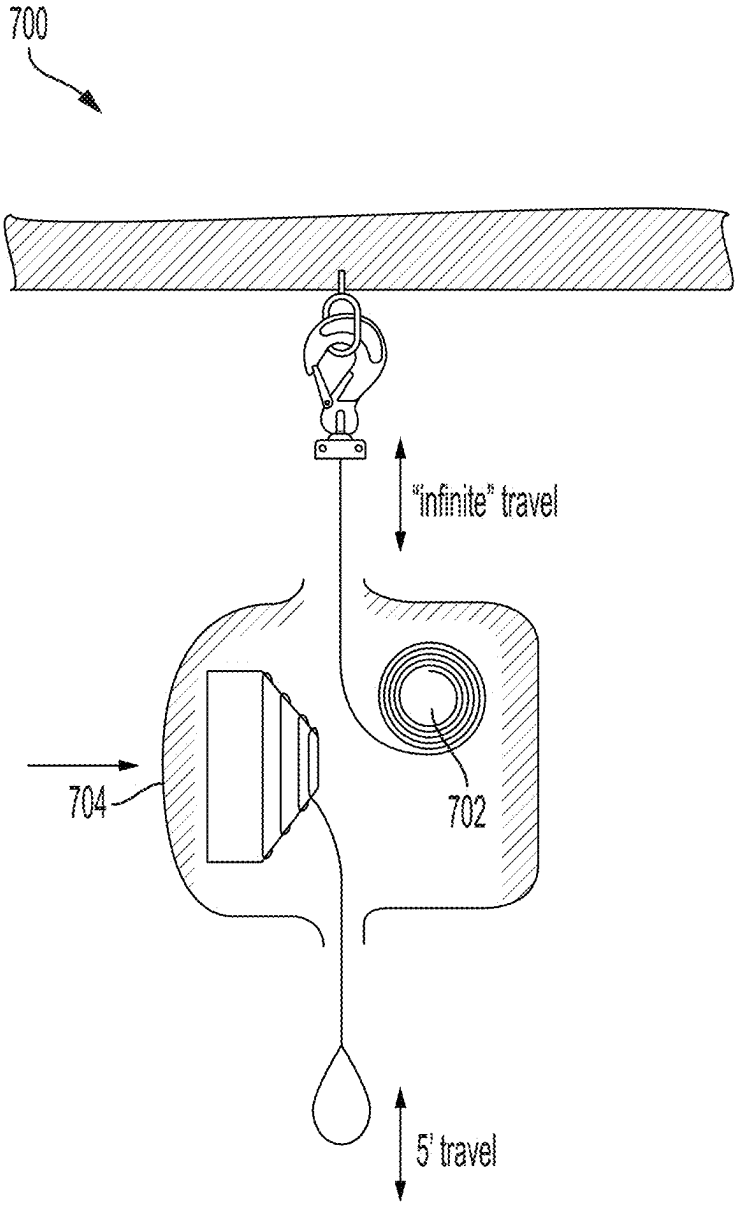


FIG. 7

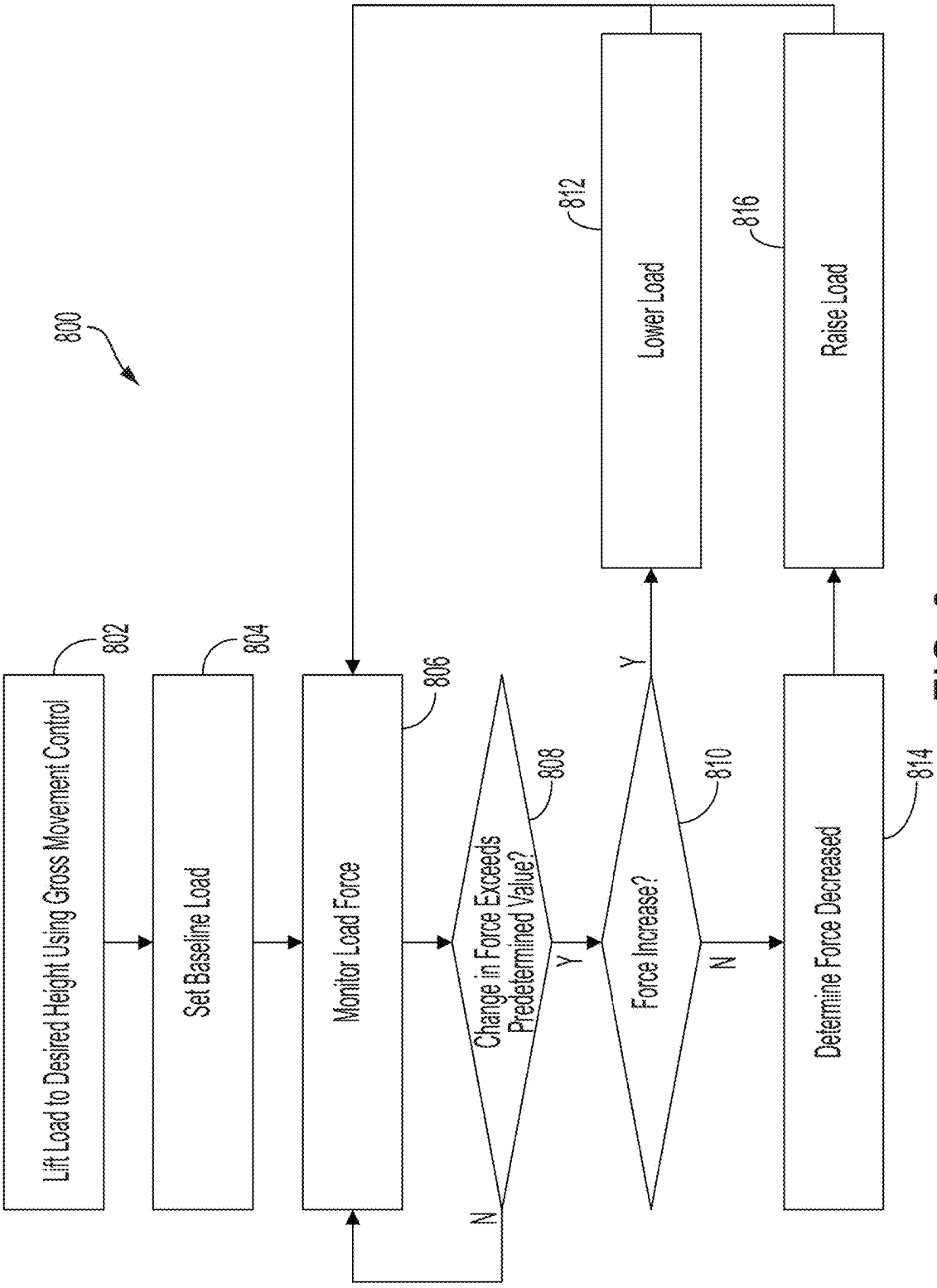

800
802
Lift Load to Desired Height Using Gross Movement Control
804
Set Baseline Load
806
Monitor Load Force
808
Change in Force Exceeds Predetermined Value?
N
Y
810
Force Increase?
Y
N
812
Lower Load
814
Determine Force Decreased
816
Raise Load

FIG. 8

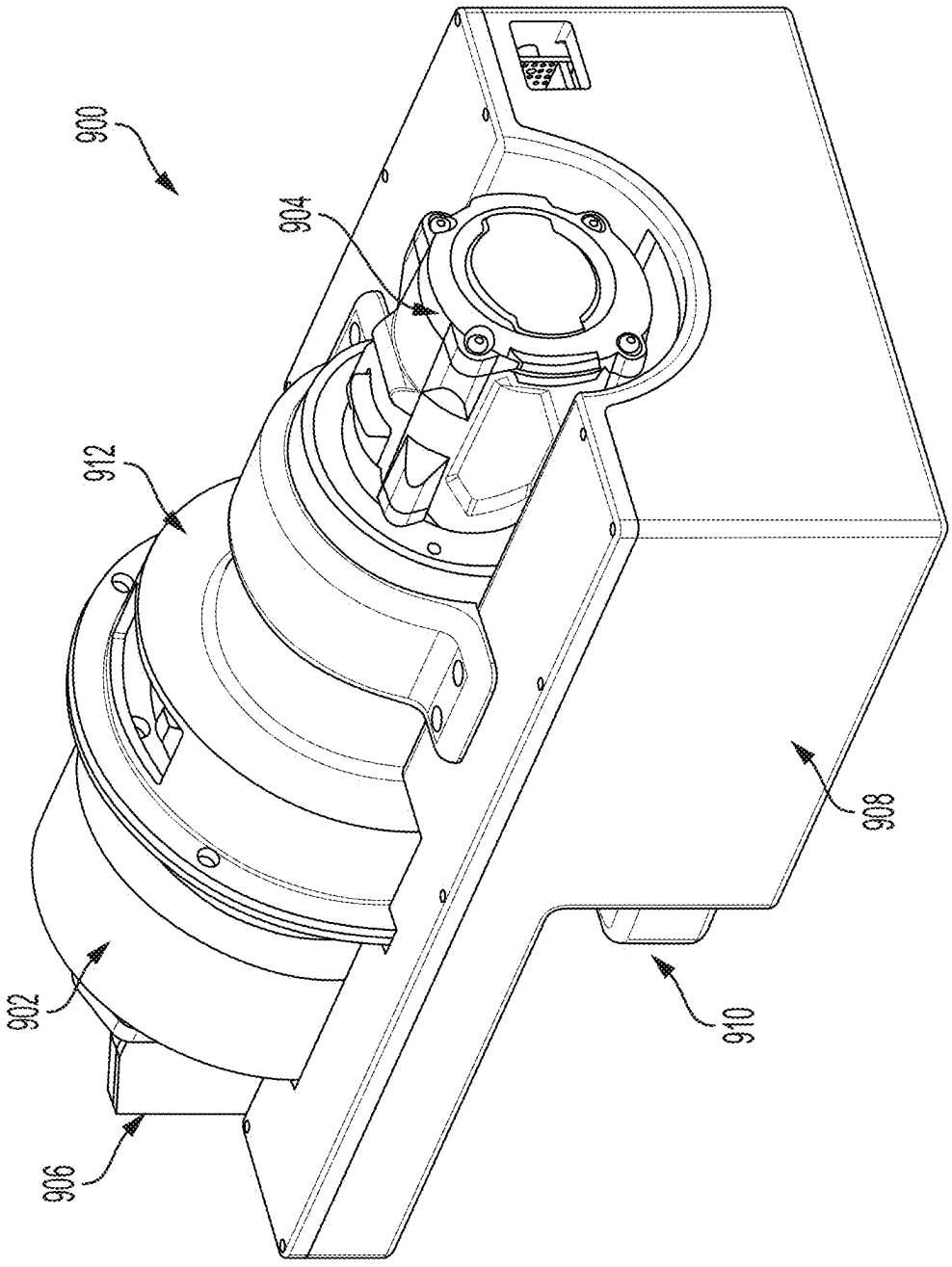


FIG. 9

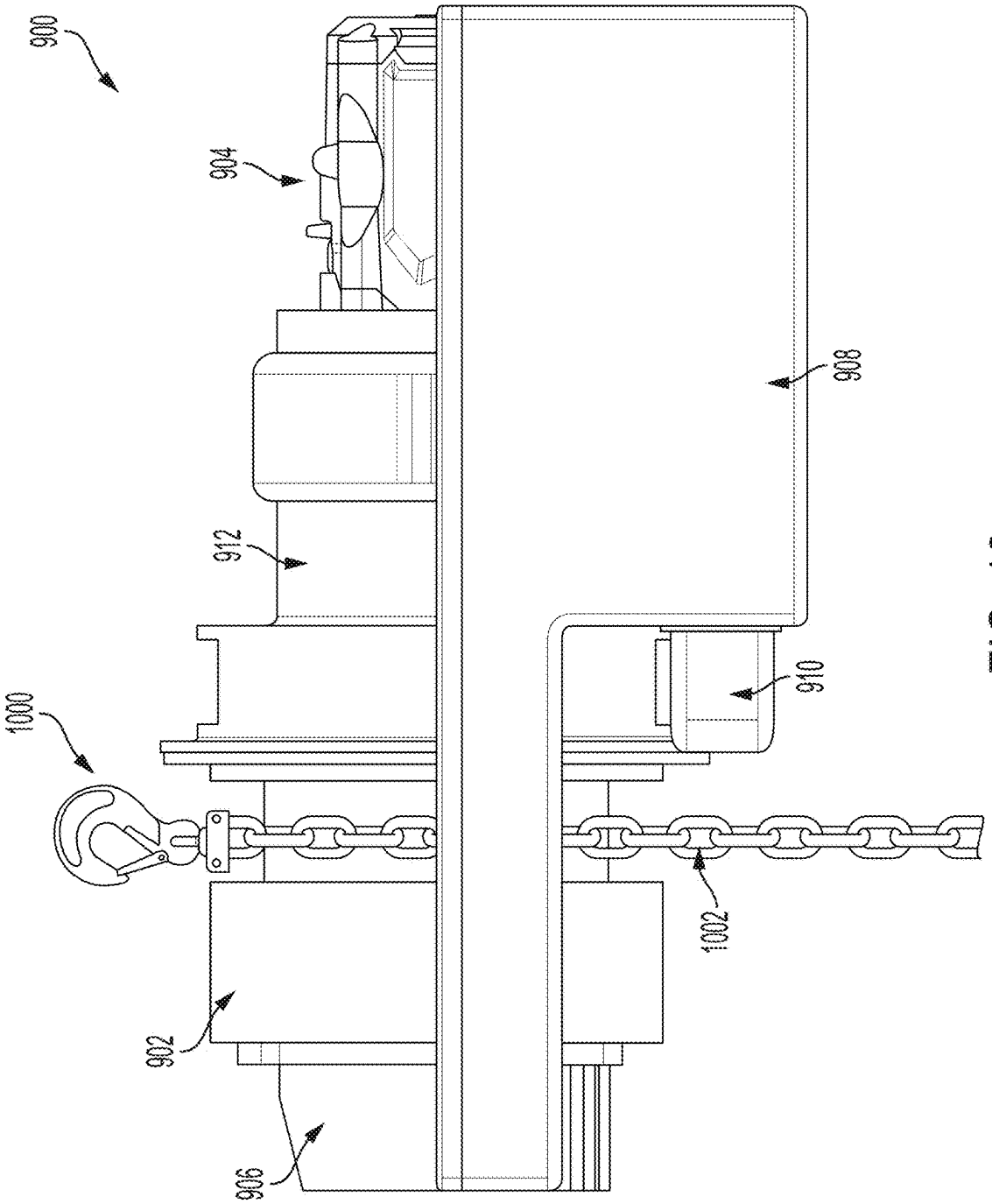


FIG. 10

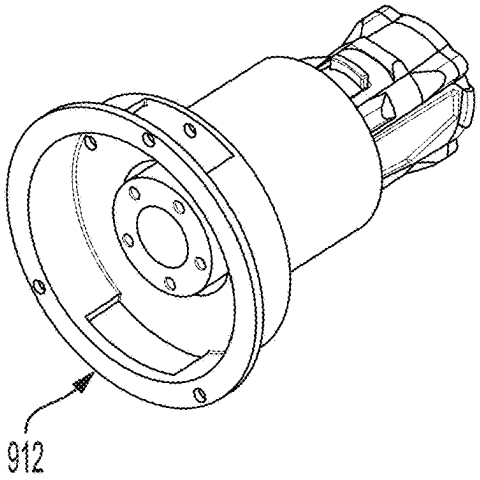


FIG. 11A

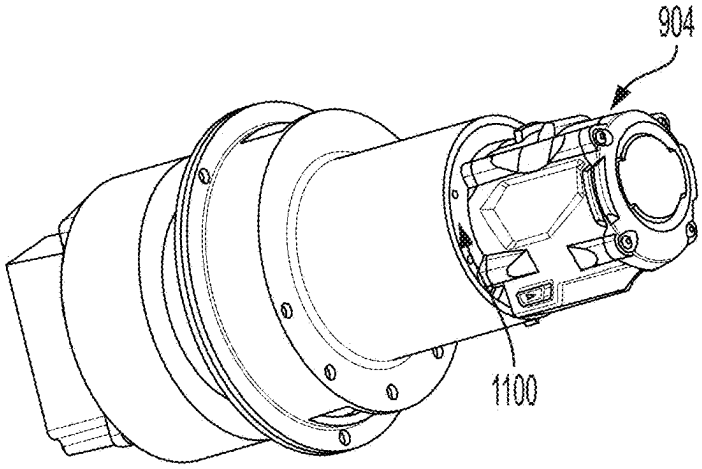


FIG. 11B

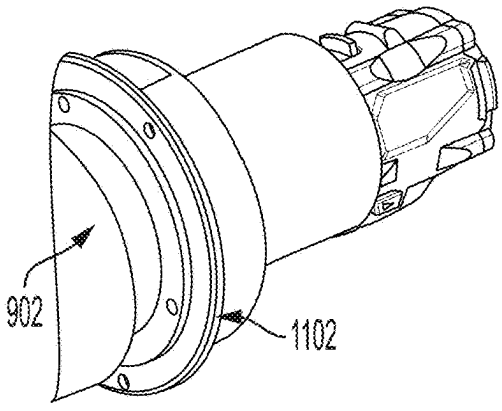


FIG. 11C

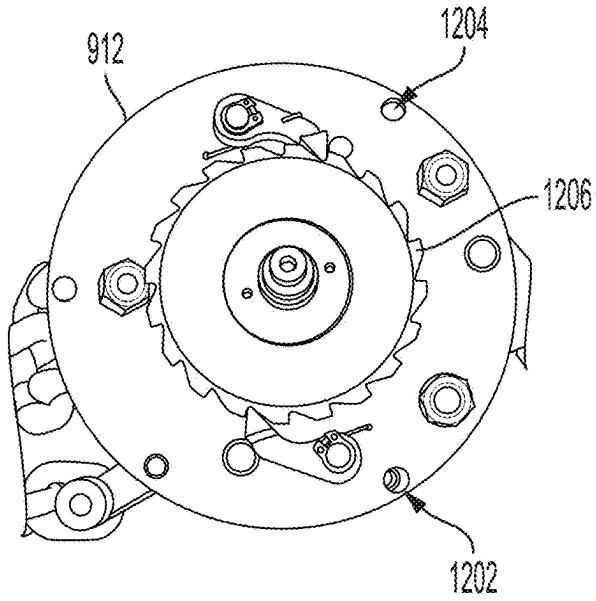


FIG. 12A

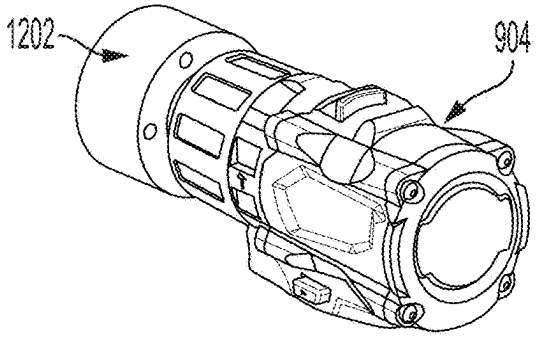


FIG. 12B

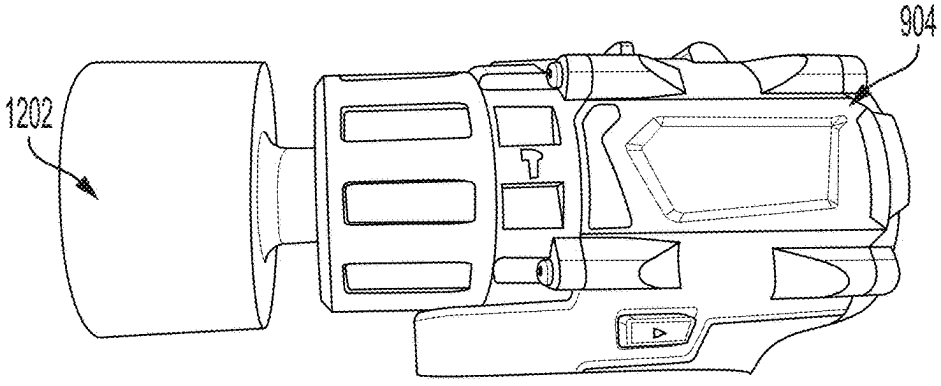


FIG. 12C

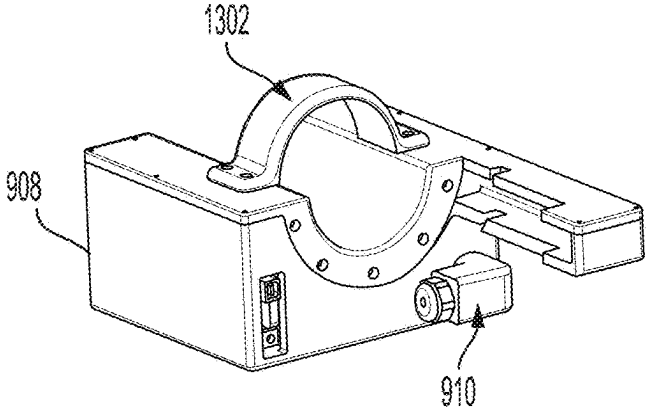


FIG. 13A

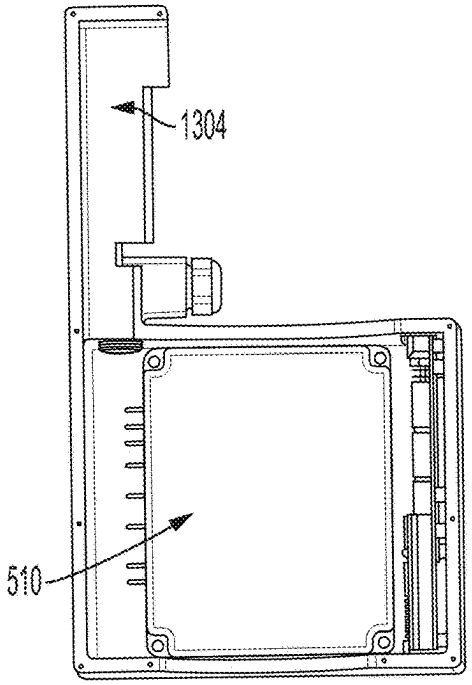


FIG. 13B

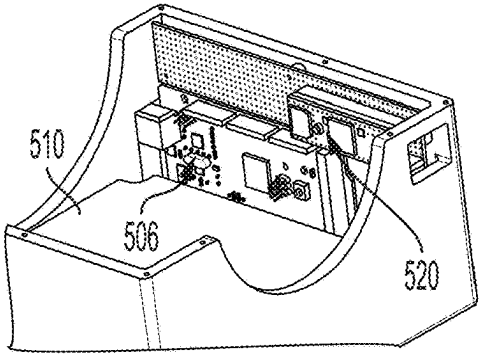


FIG. 13C

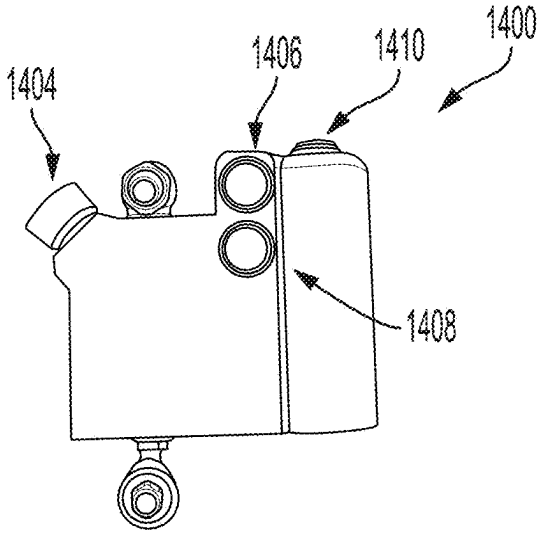


FIG. 14A

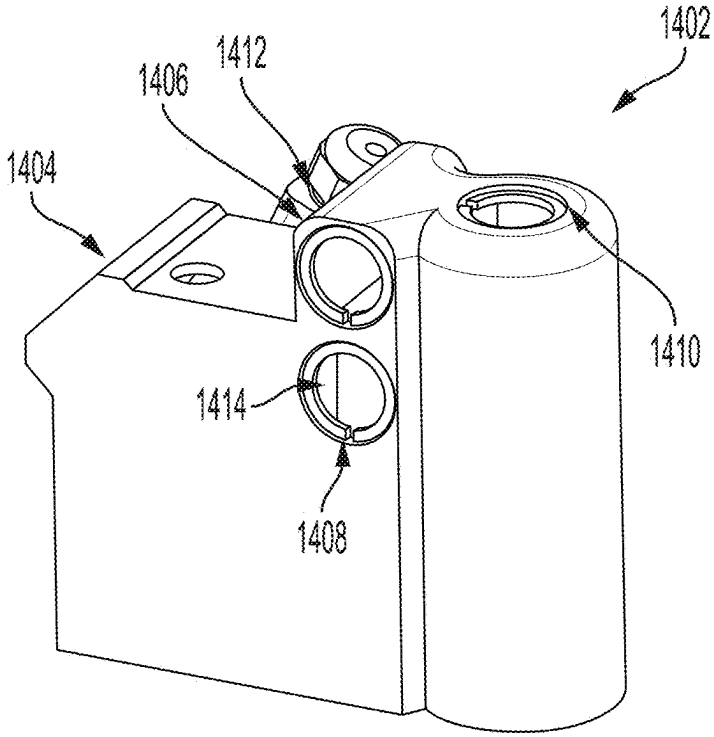


FIG. 14B

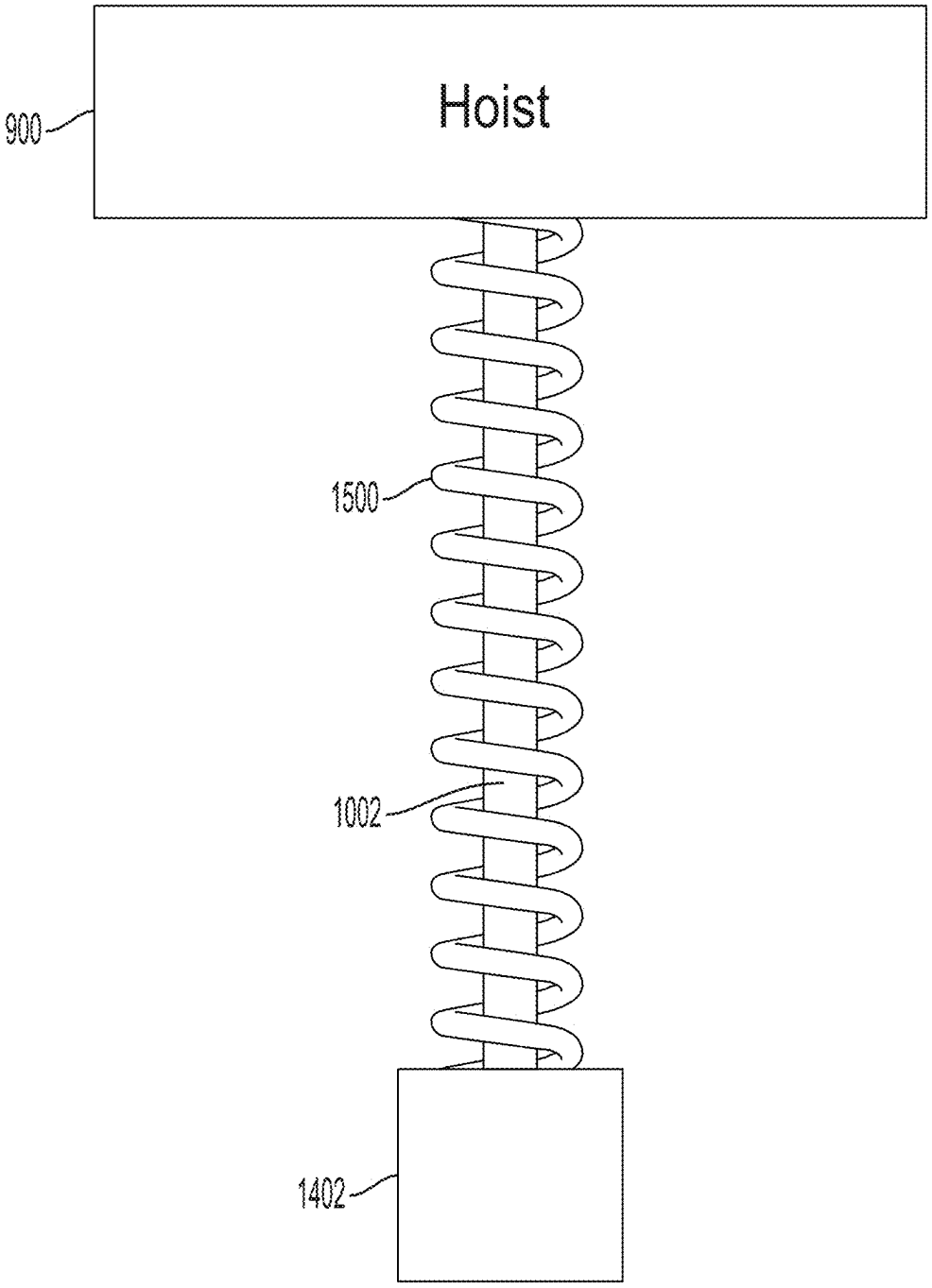


FIG. 15

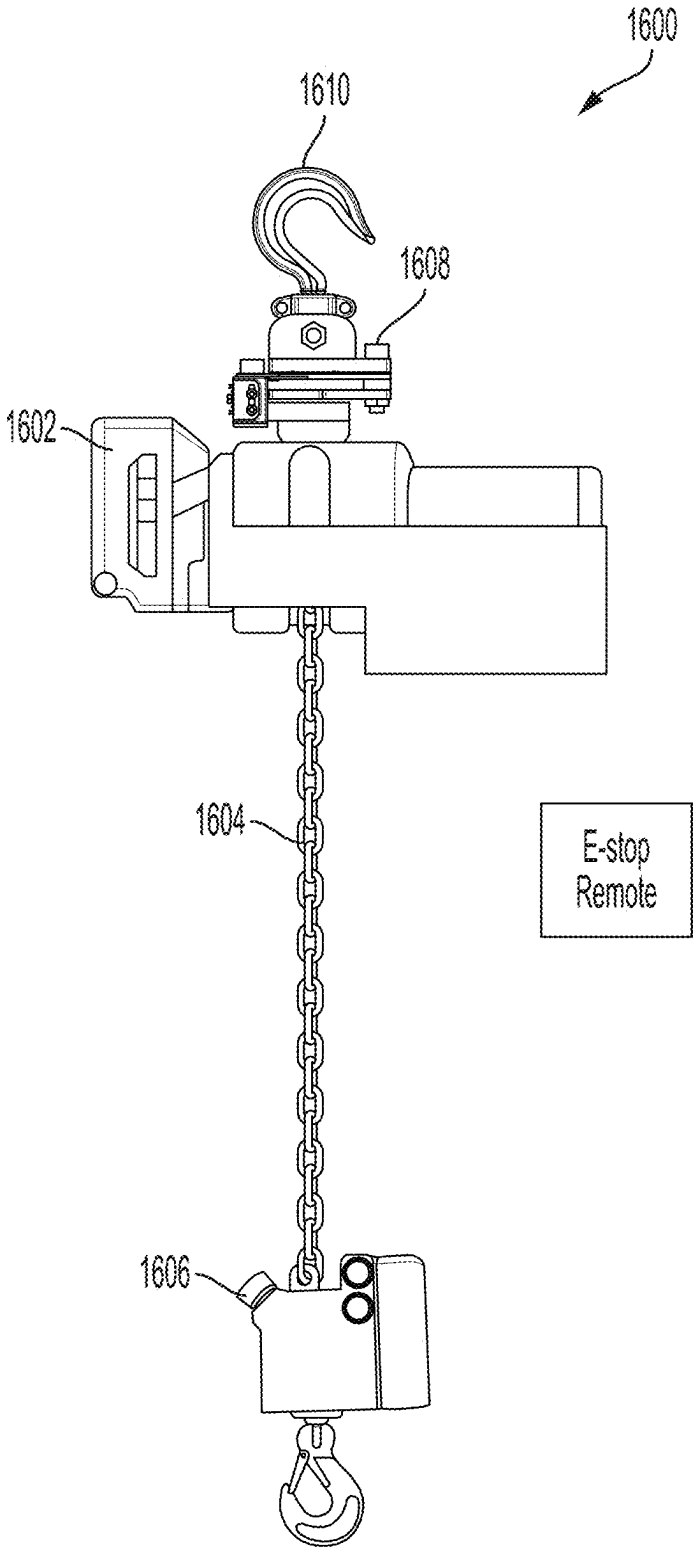


FIG. 16

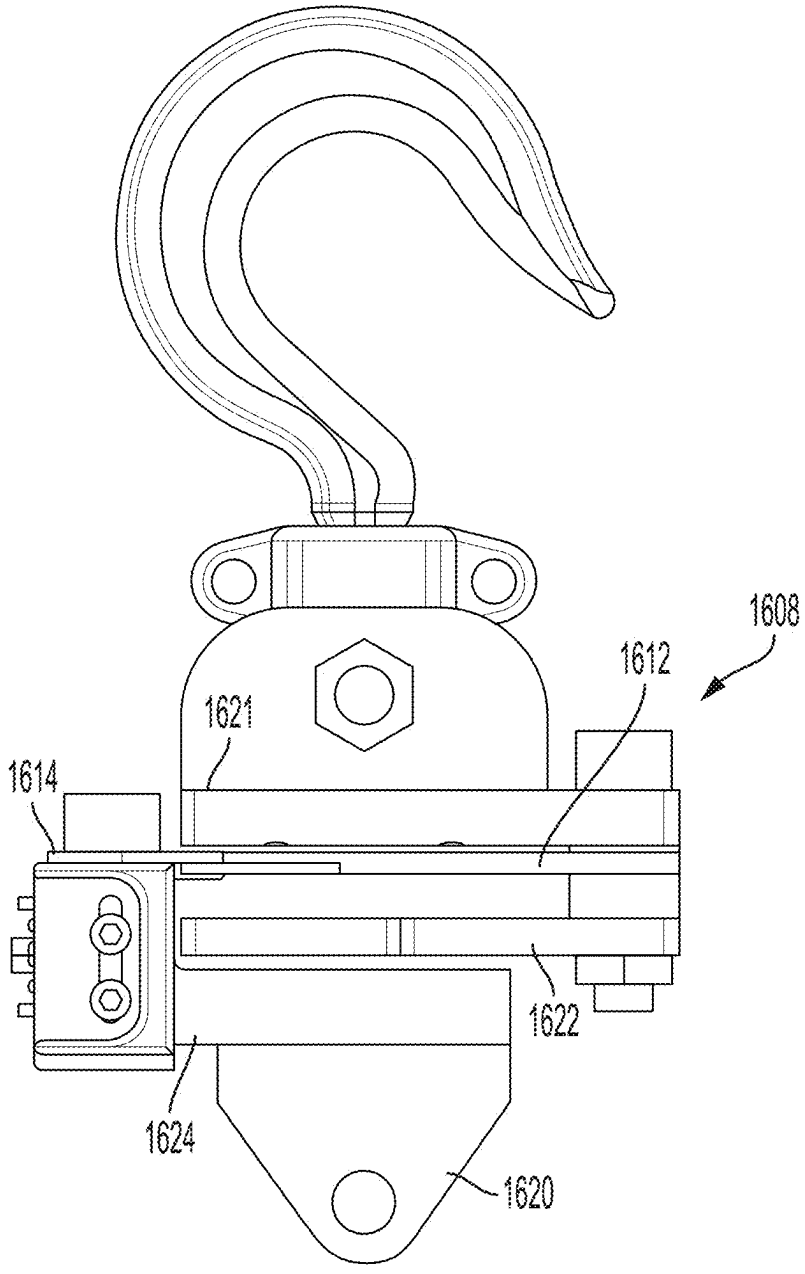


FIG. 17A

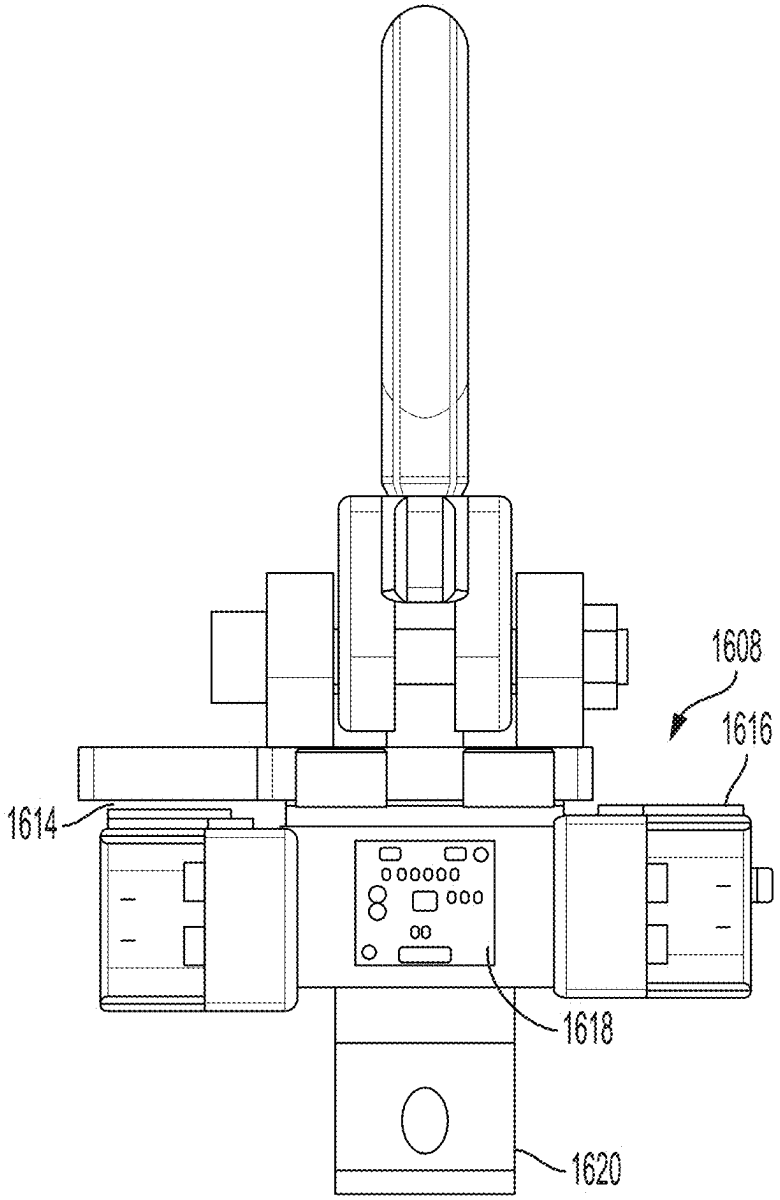


FIG. 17B

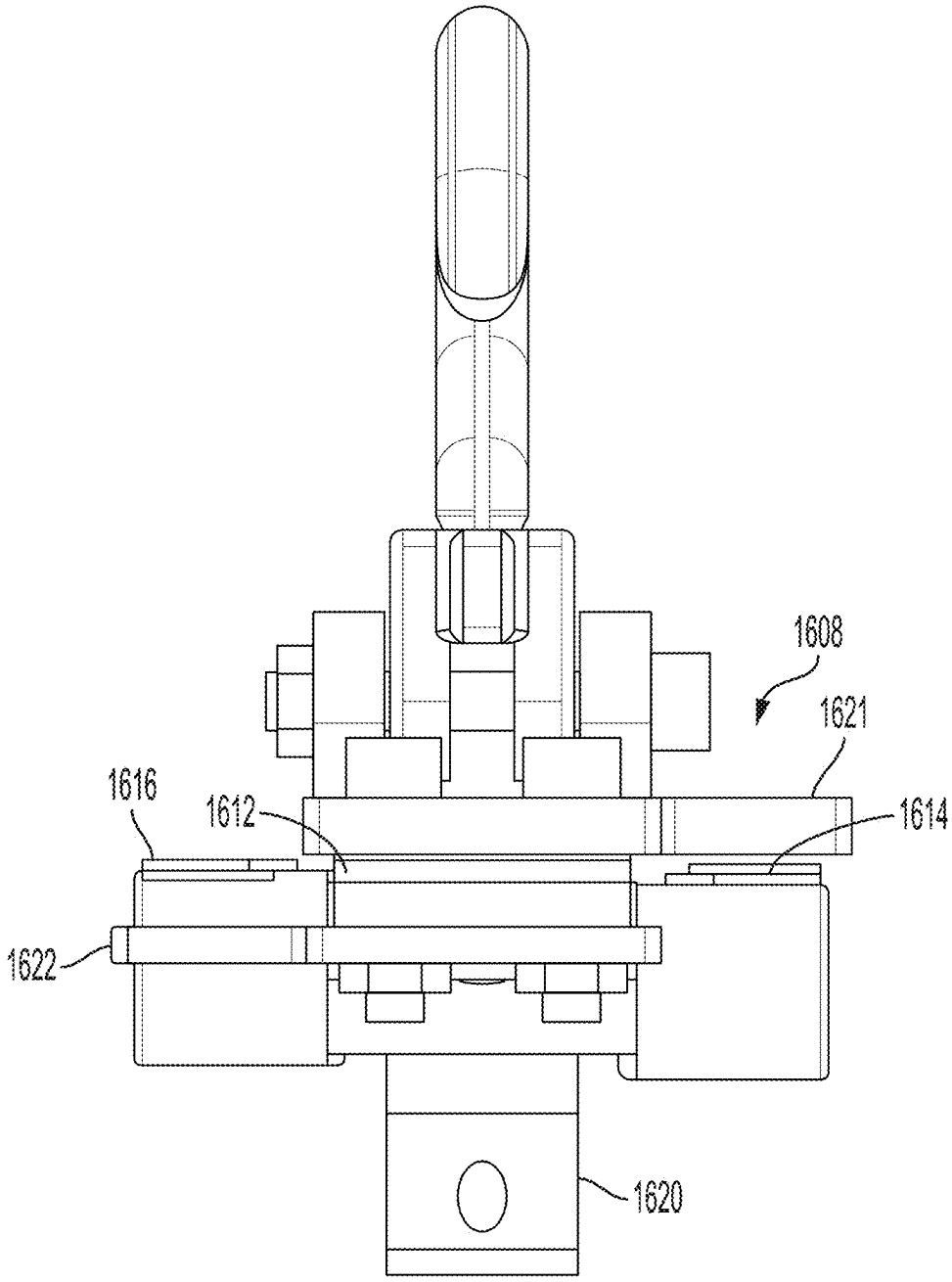


FIG. 17C

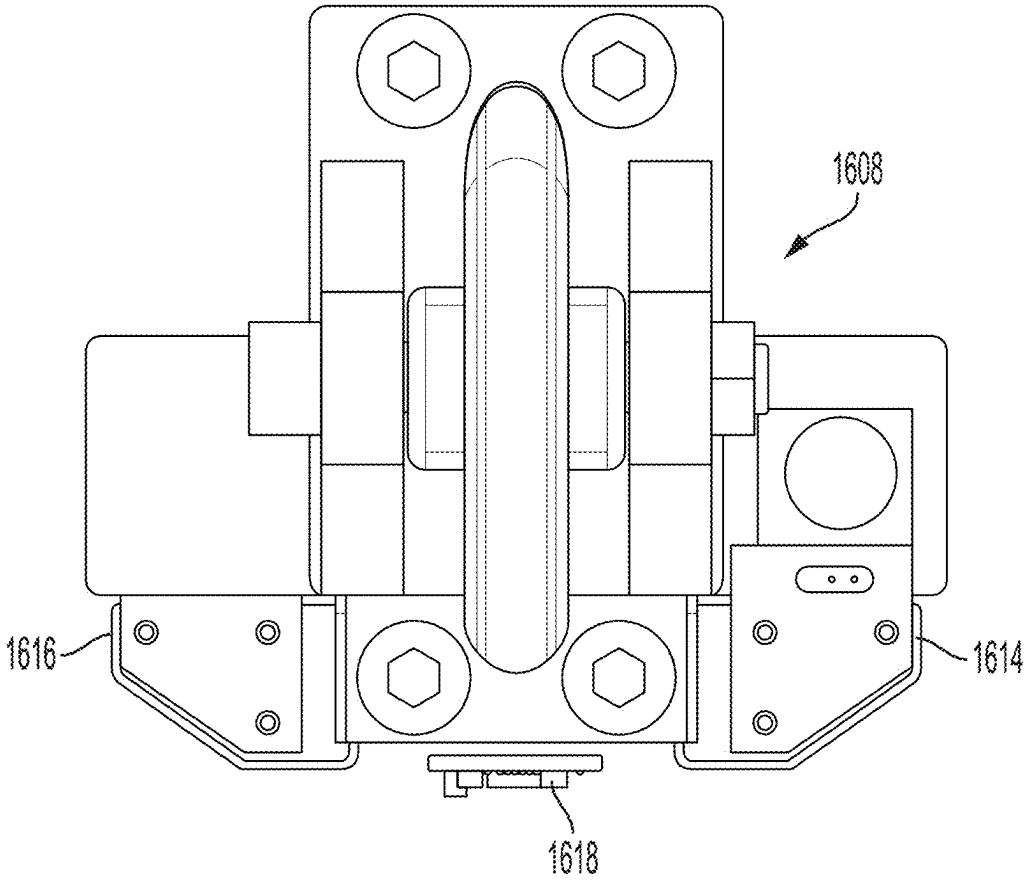


FIG. 17D

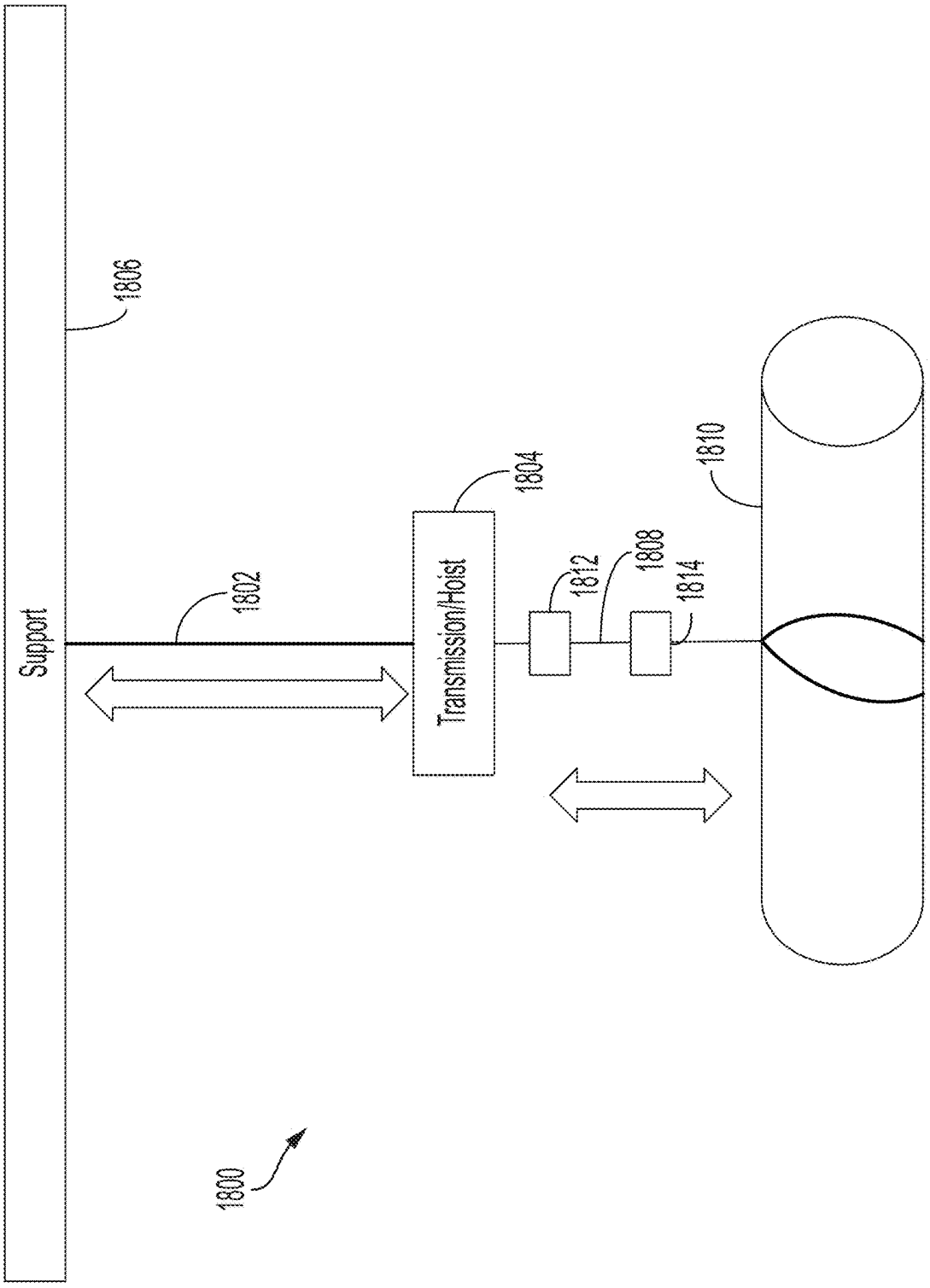

1800
Support
1806
1802
Transmission/Hoist
1804
1812
1808
1814
1810

FIG. 18

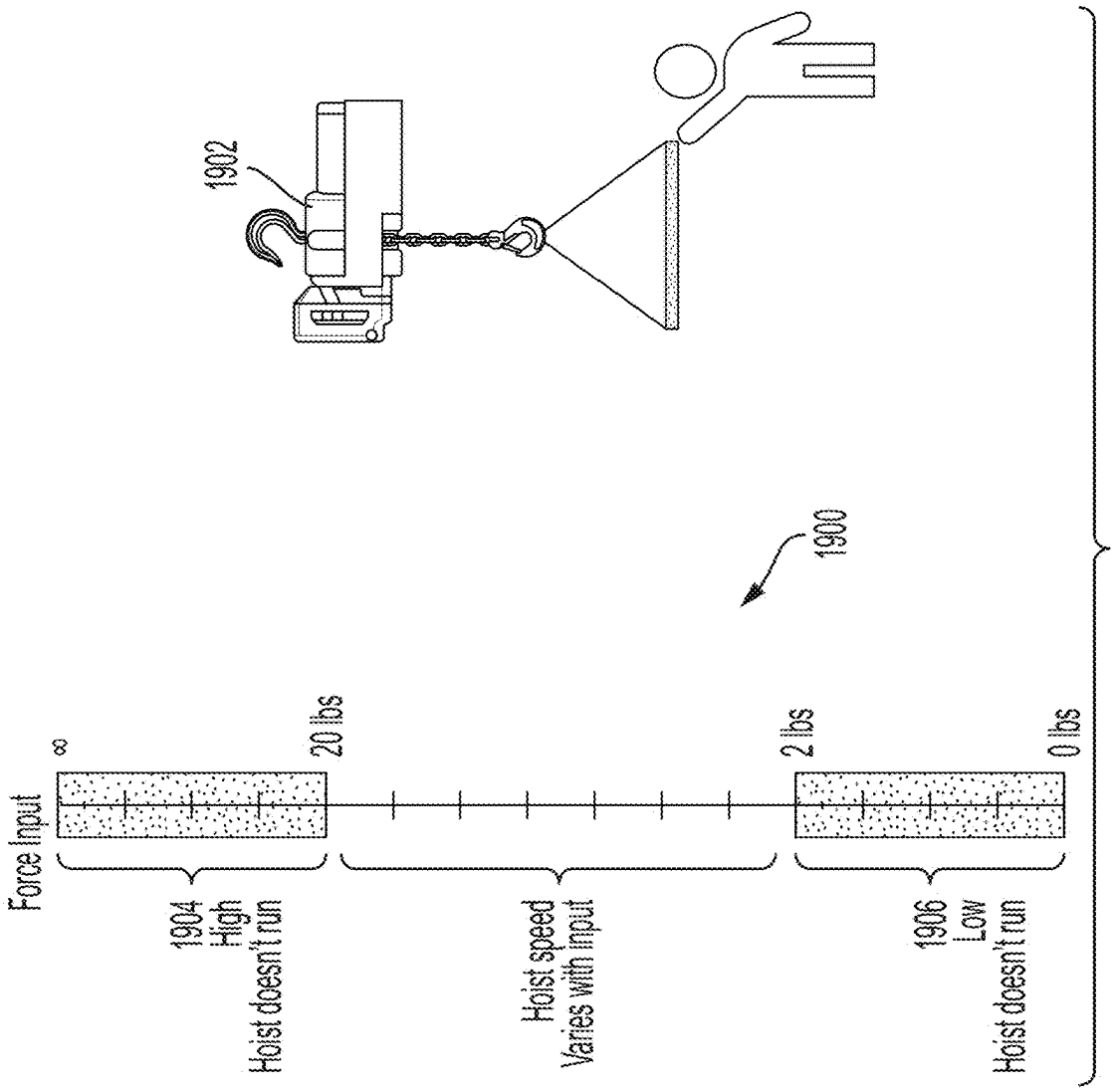

1902
1900
Force Input
∞
20 lbs
2 lbs
0 lbs
1904
High
Hoist doesn't run
Hoist speed
Varies with input
1906
Low
Hoist doesn't run

FIG. 19

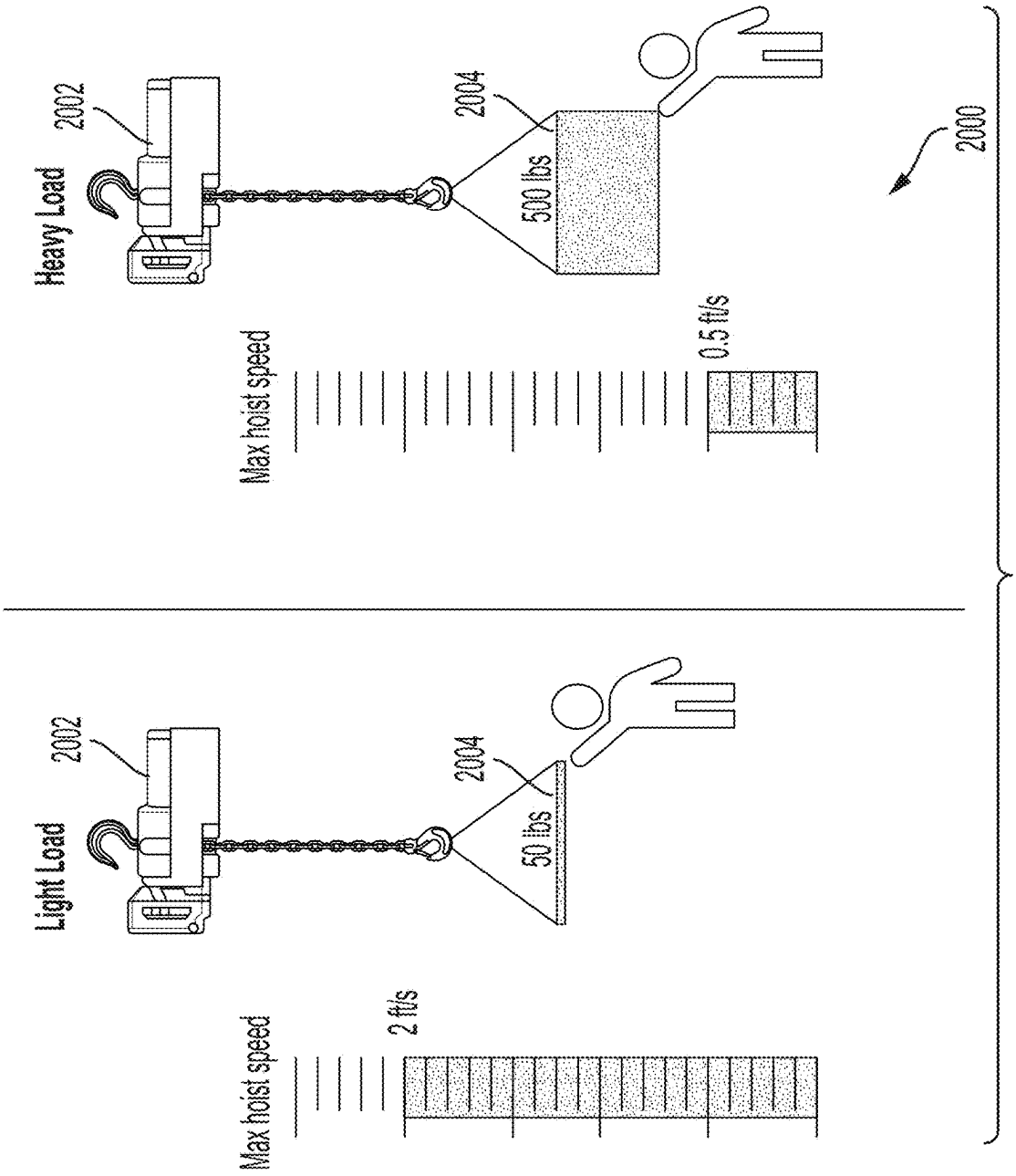

Heavy Load
2002
2004
500 lbs
Max hoist speed
0.5 ft/s
Light Load
2002
2004
50 lbs
Max hoist speed
2 ft/s
2000

FIG. 20

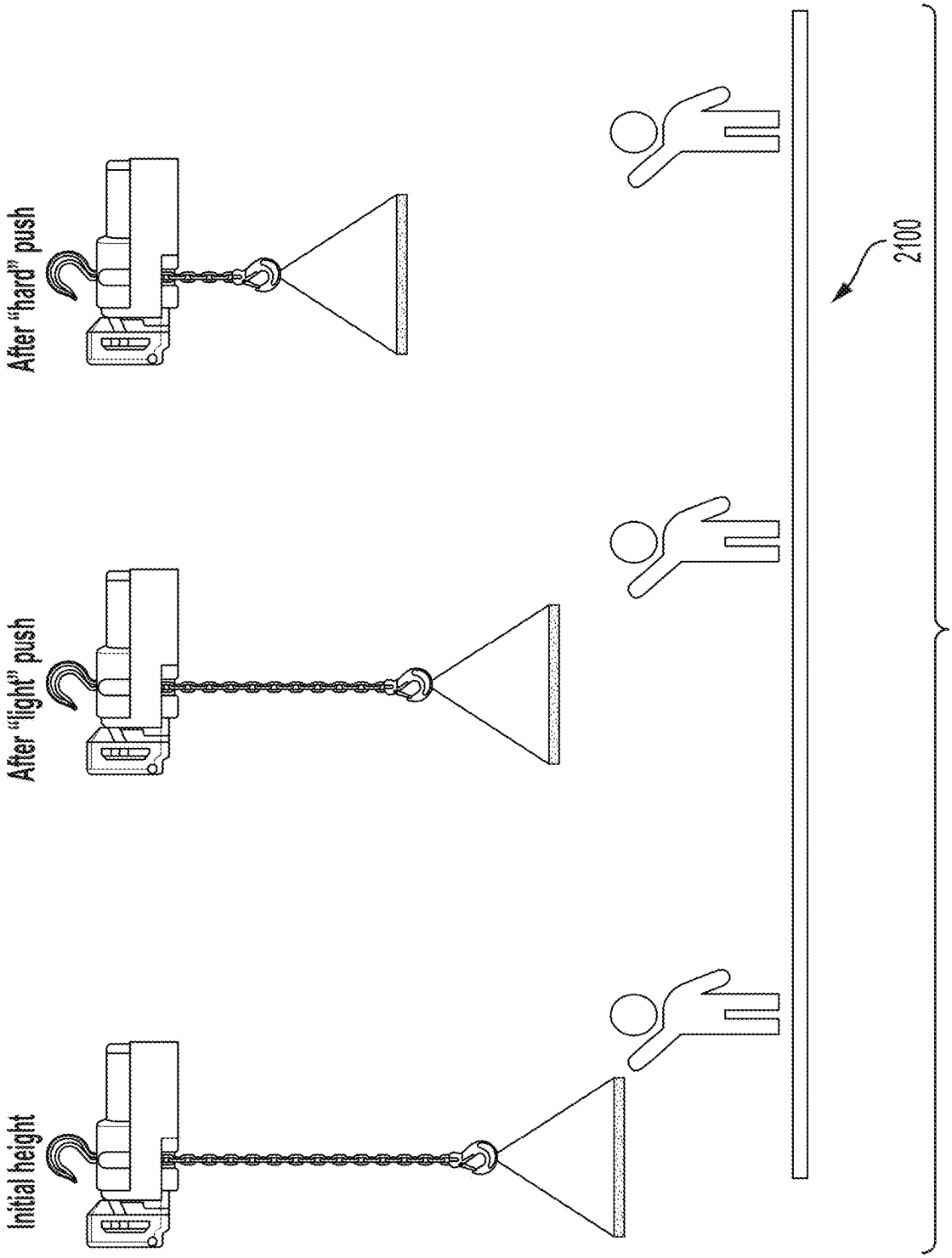


FIG. 21

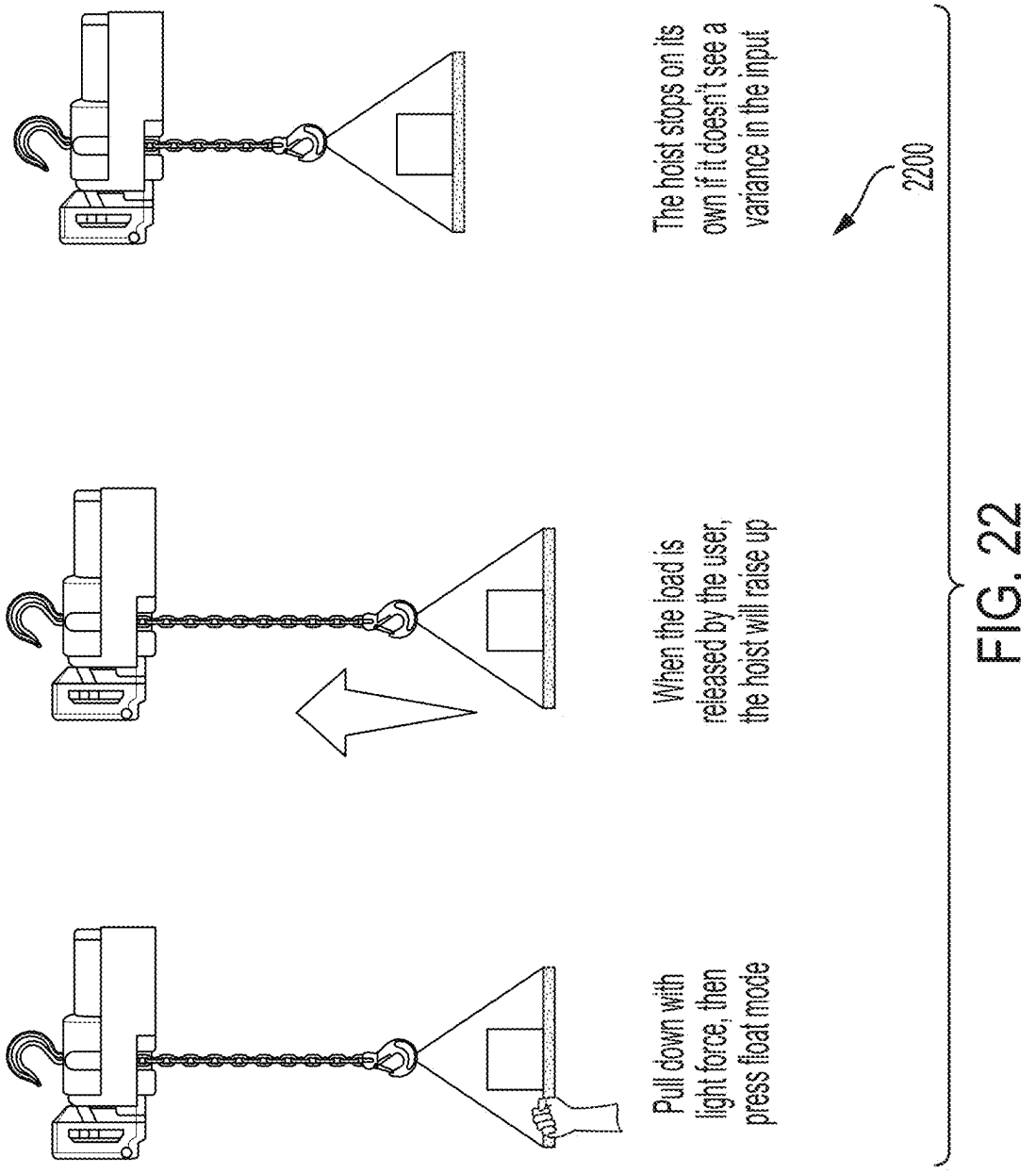

Pull down with light force, then press float mode
When the load is released by the user, the hoist will raise up
The hoist stops on its own if it doesn't see a variance in the input
2200

FIG. 22

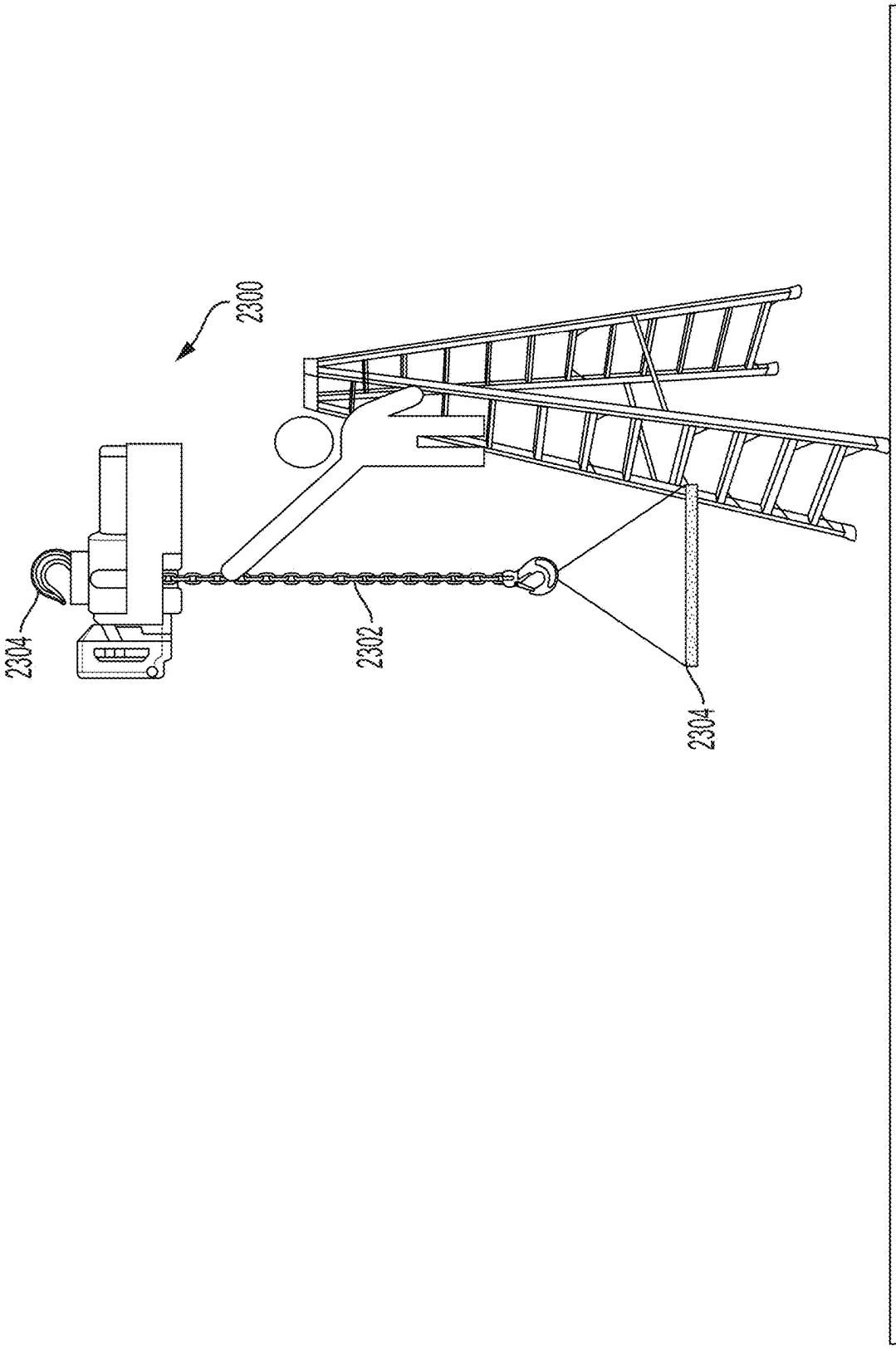


FIG. 23

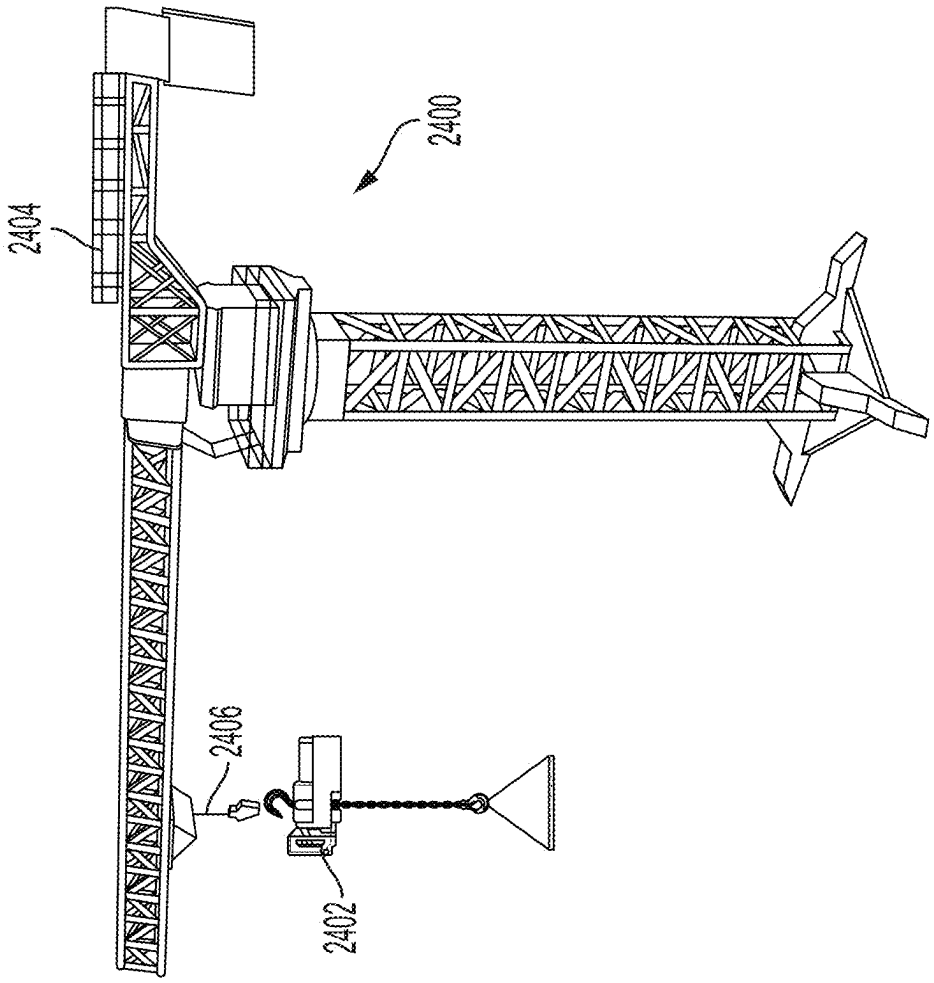


FIG. 24

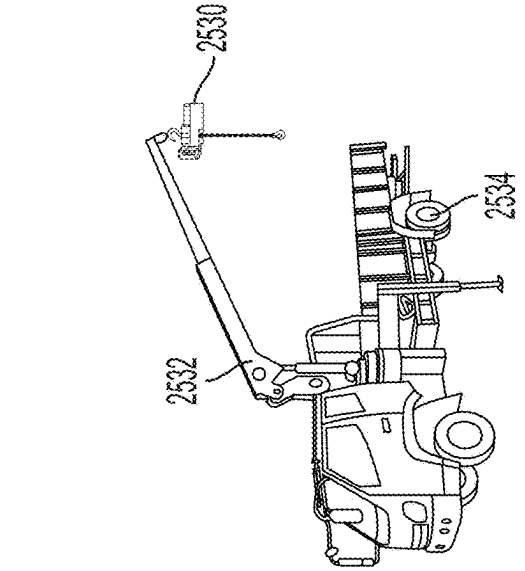


FIG. 25B

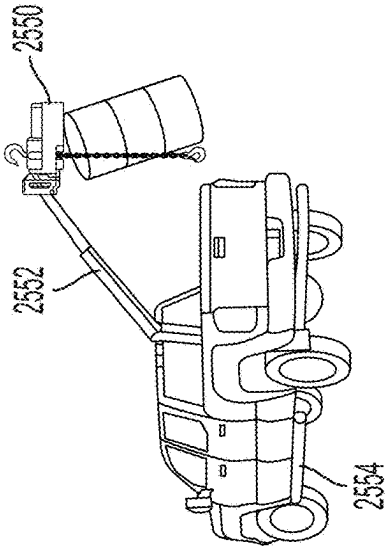


FIG. 25C

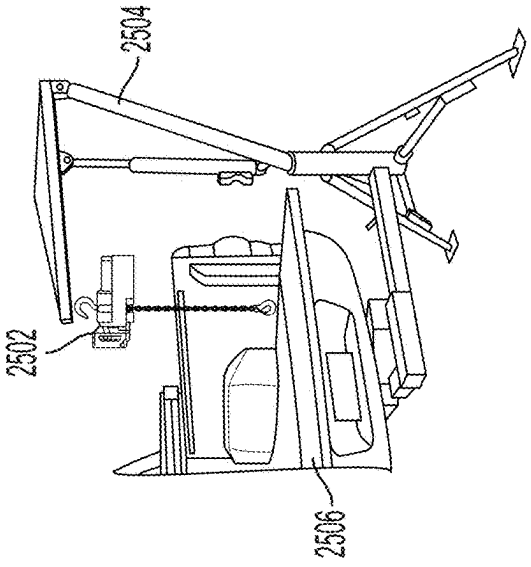


FIG. 25A

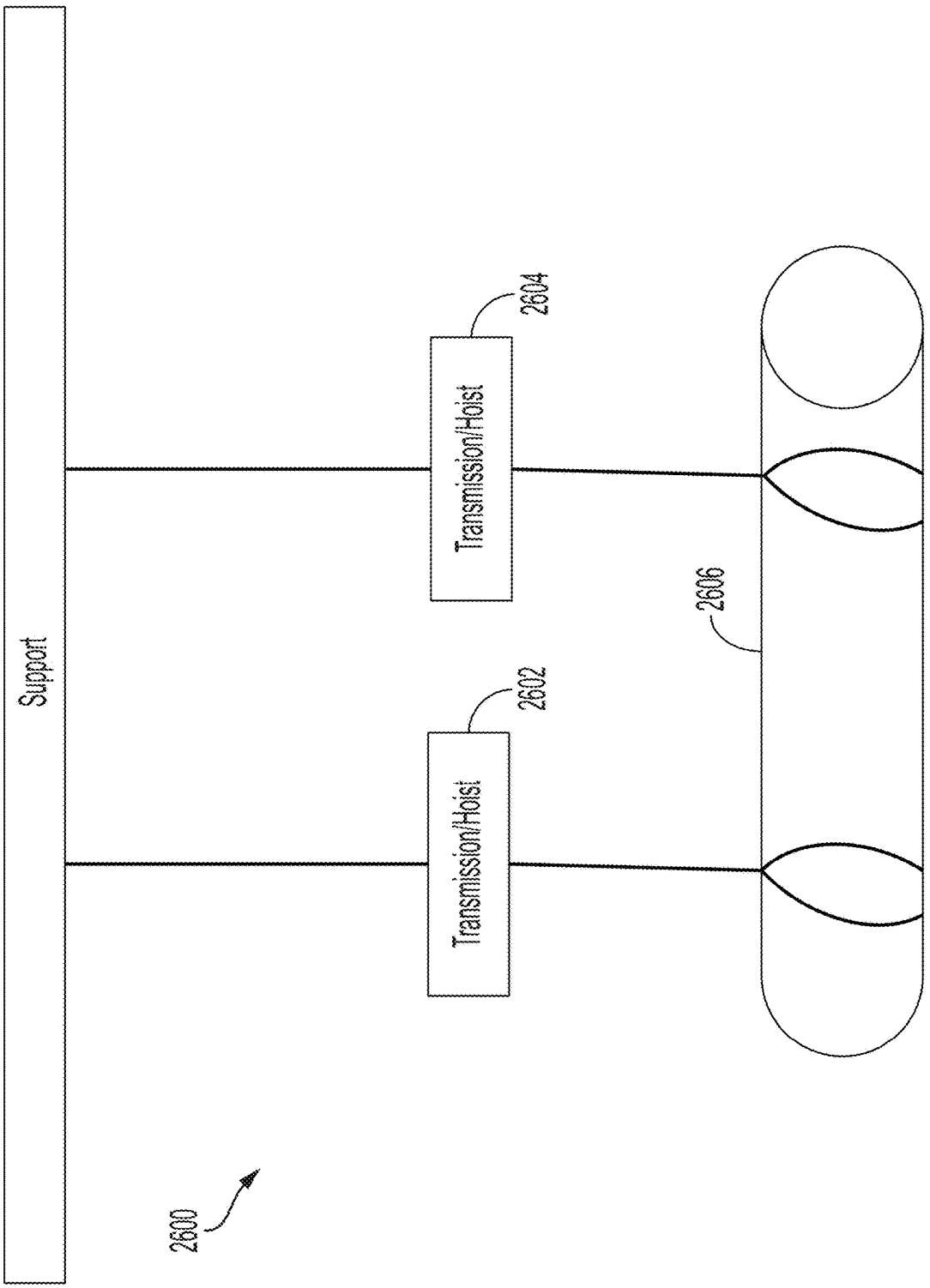

2600
Support
Transmission/Hoist
2602
Transmission/Hoist
2604
2606

FIG. 26

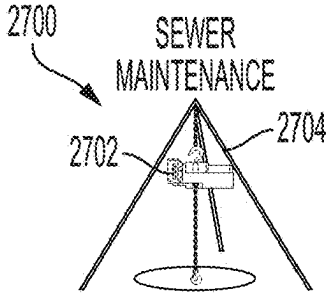


FIG. 27A

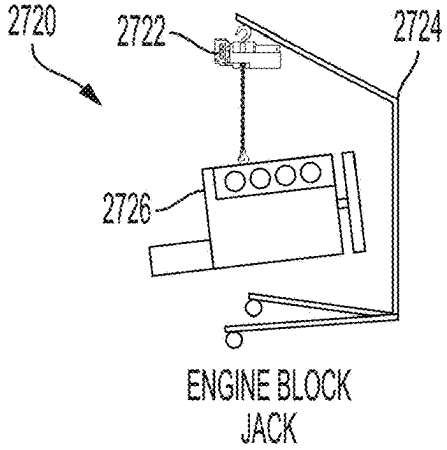


FIG. 27B

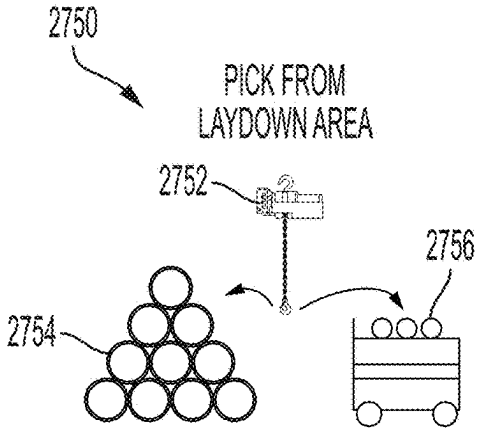


FIG. 27C

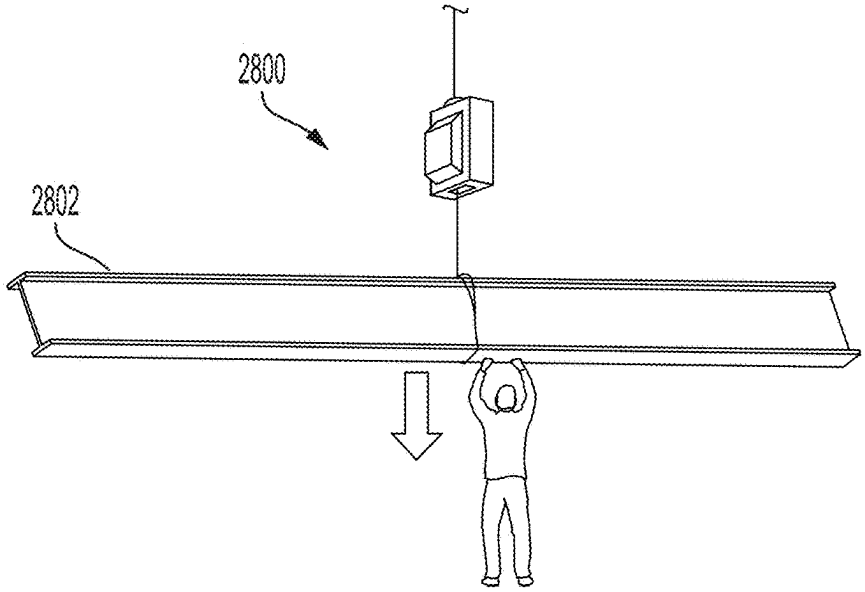


FIG. 28A

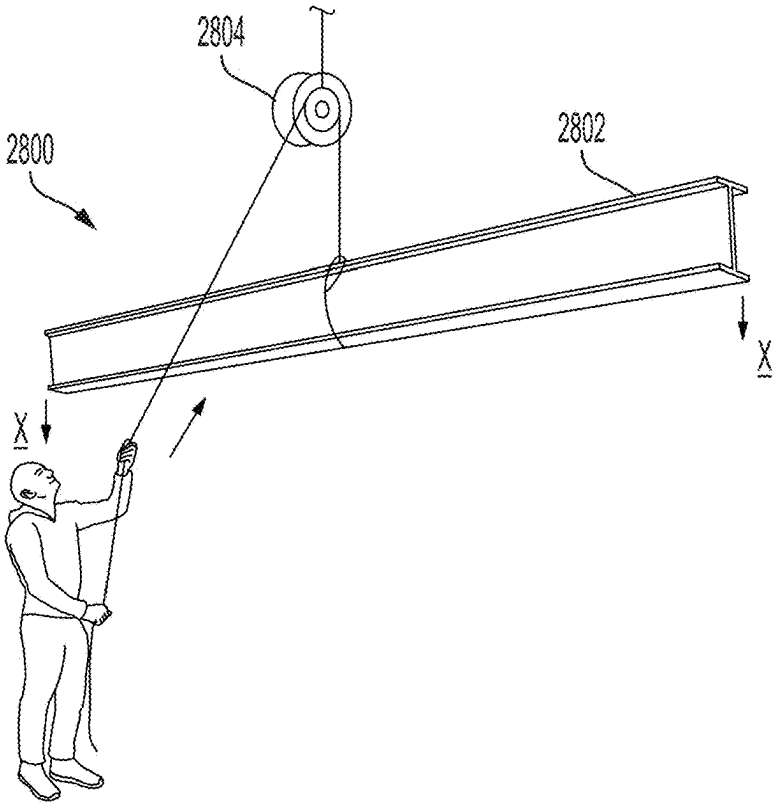


FIG. 28B

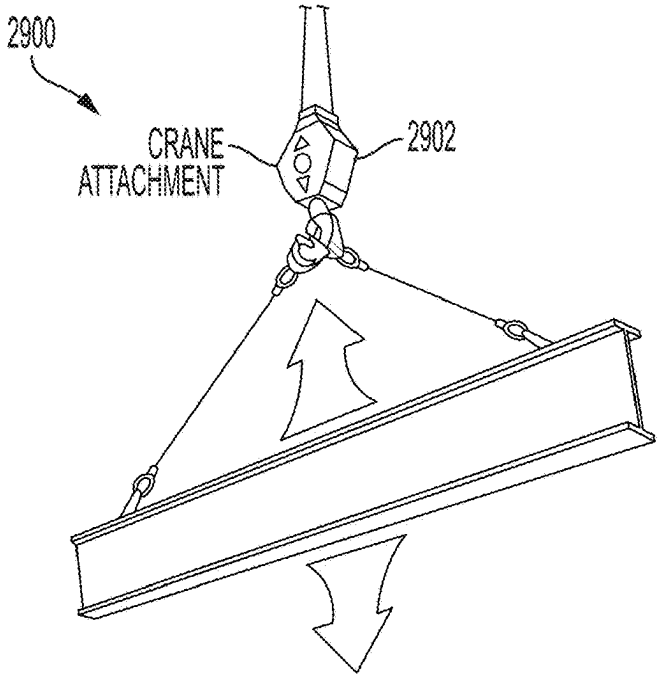


FIG. 29A

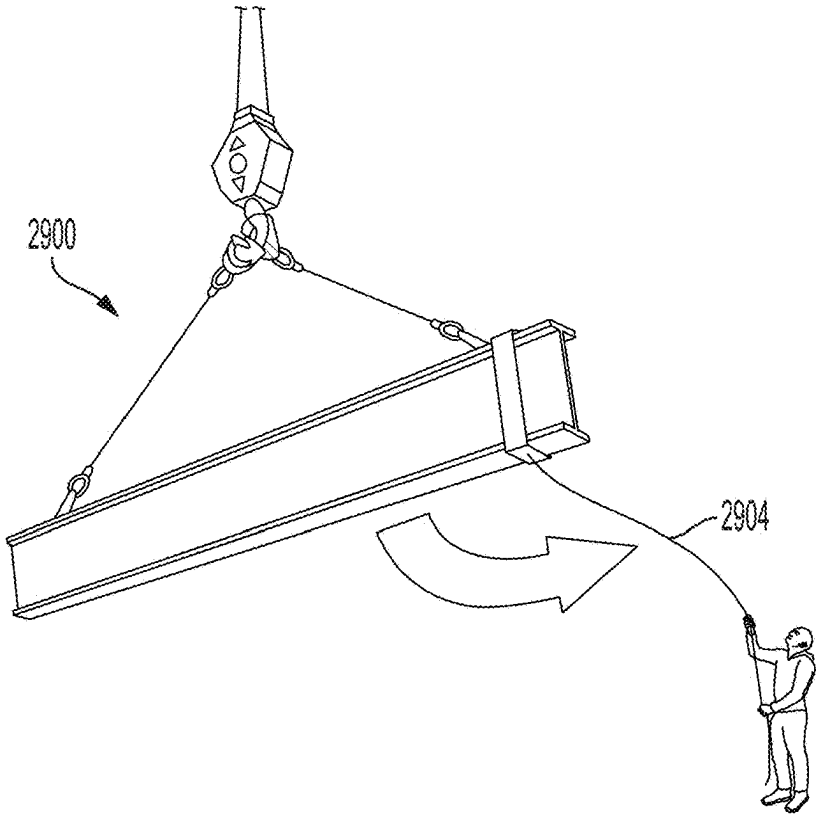


FIG. 29B

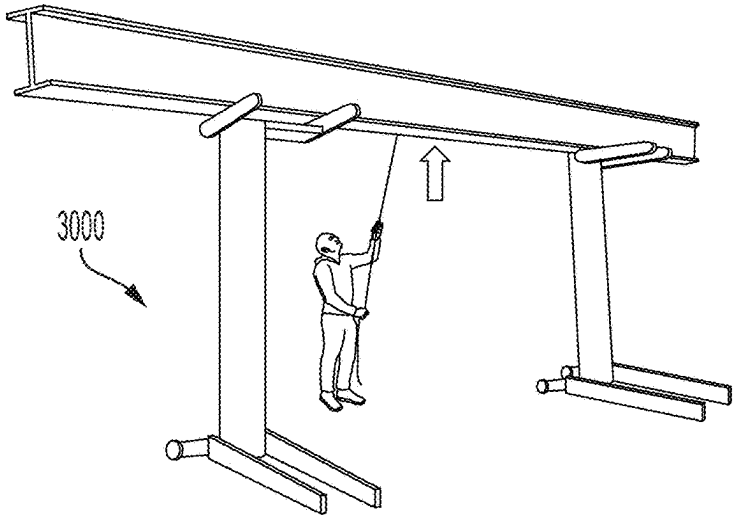


FIG. 30A

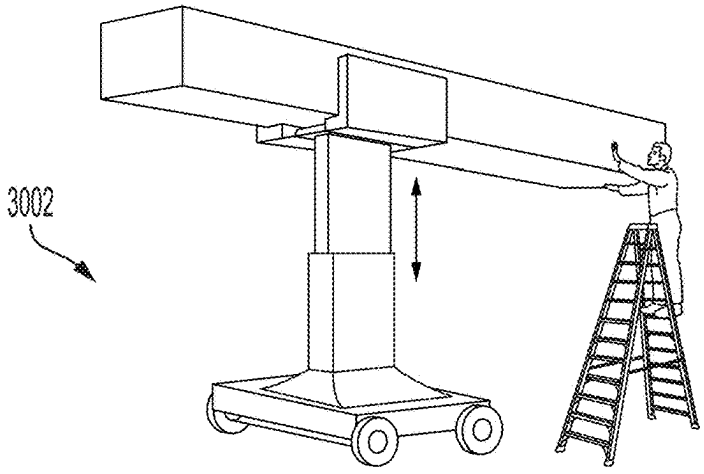


FIG. 30B

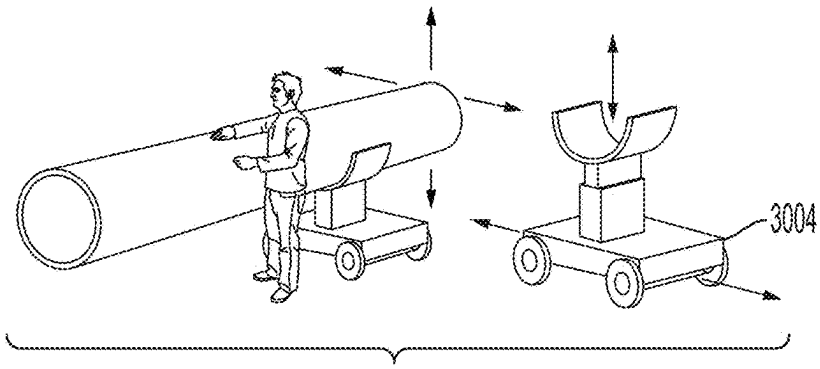


FIG. 30C

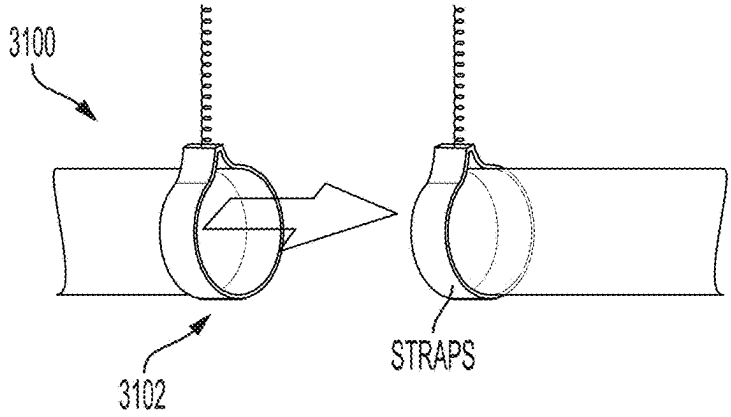


FIG. 31A

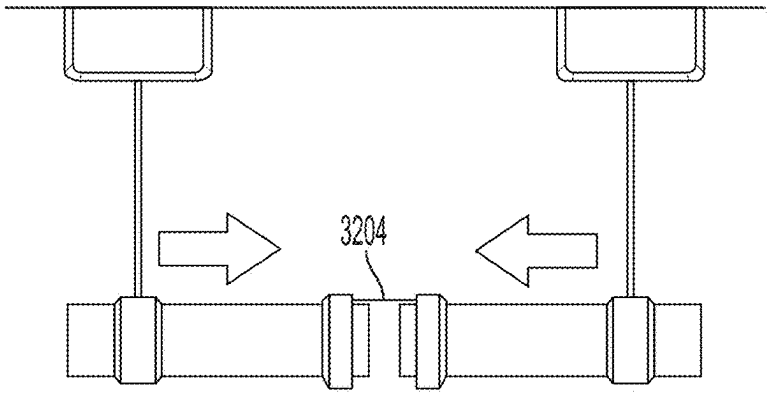


FIG. 31B

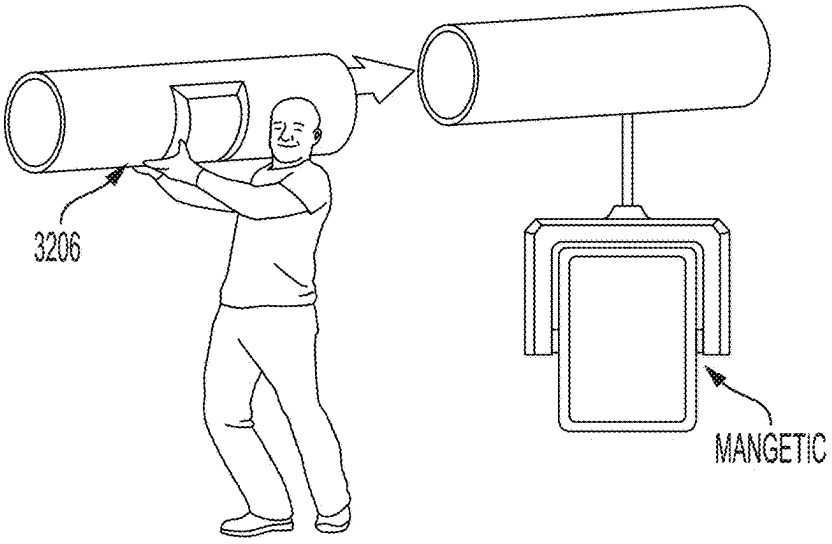


FIG. 31C

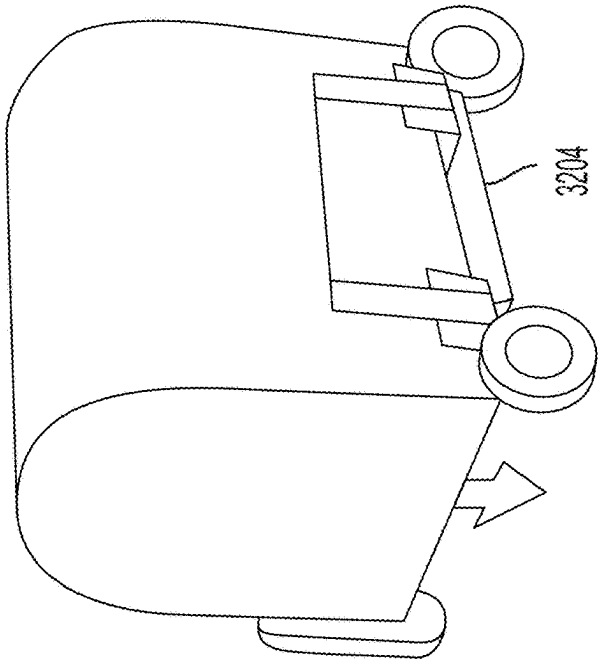


FIG. 32B

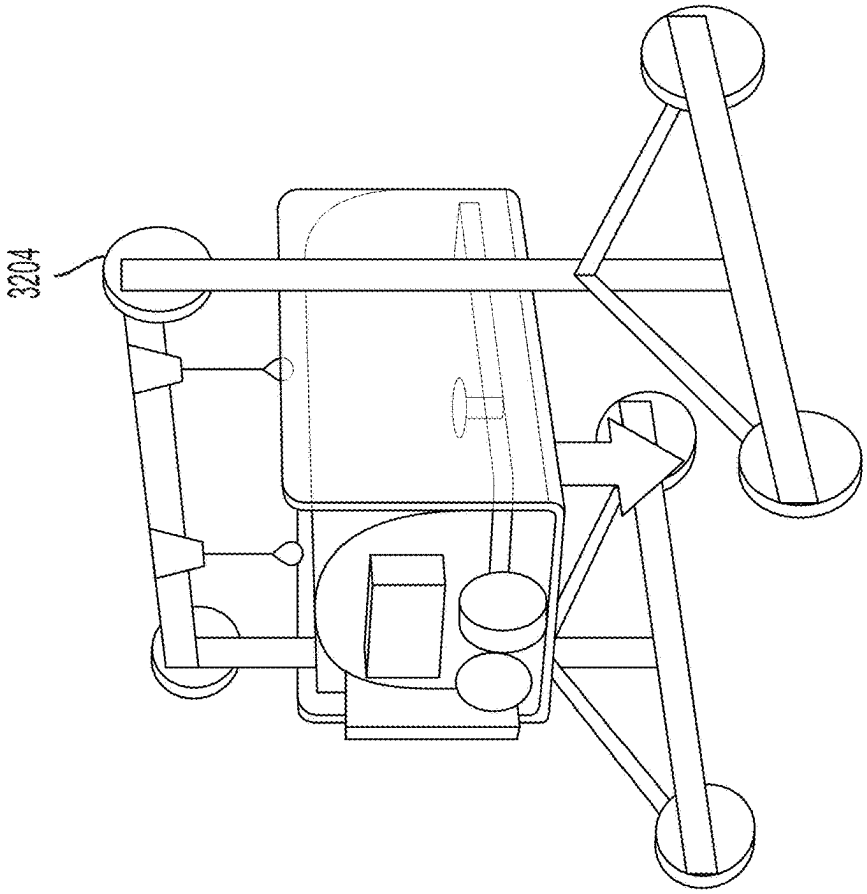


FIG. 32A

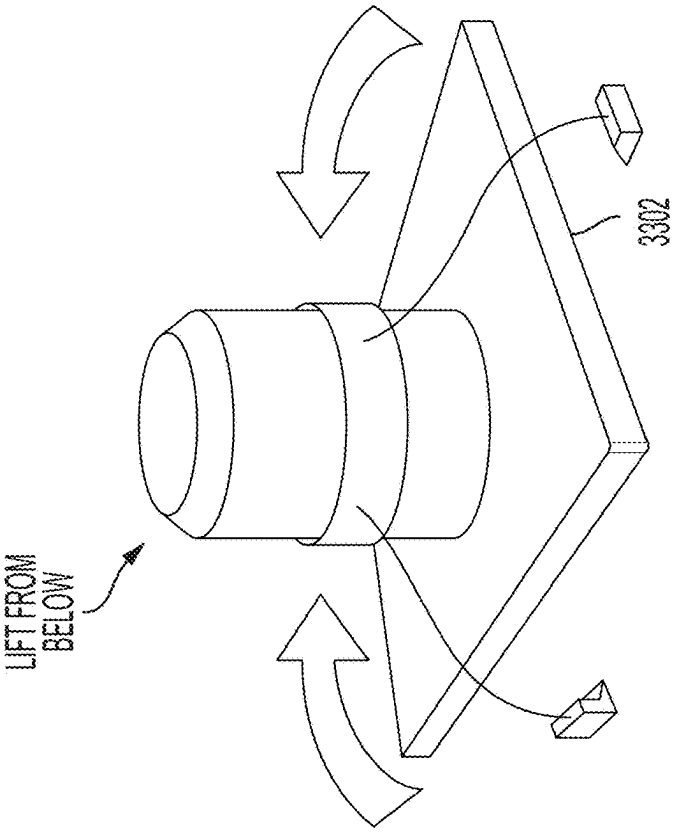


FIG. 33B

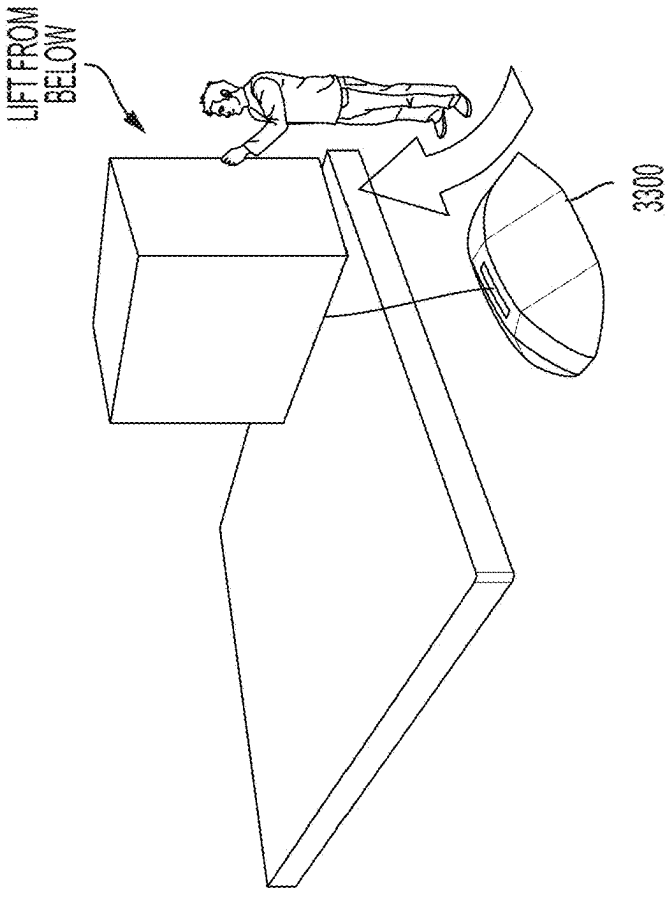


FIG. 33A

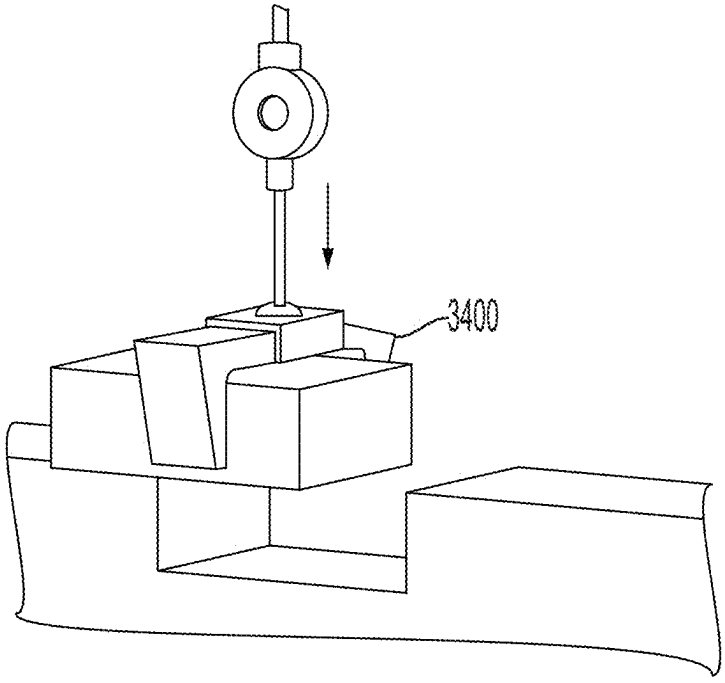


FIG. 34A

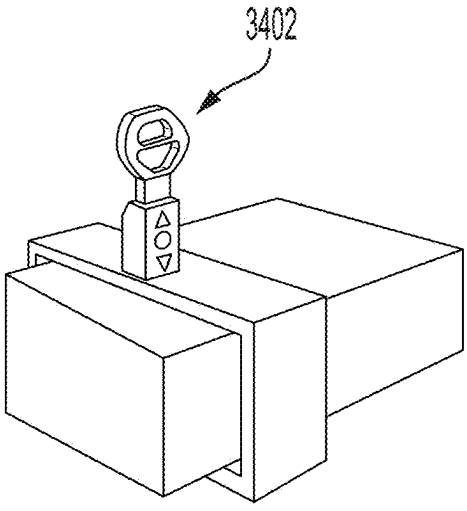


FIG. 34B

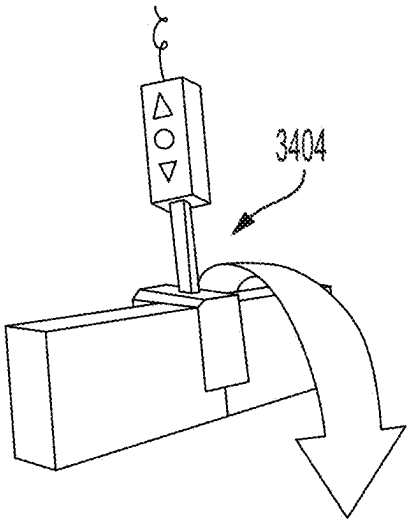


FIG. 34C

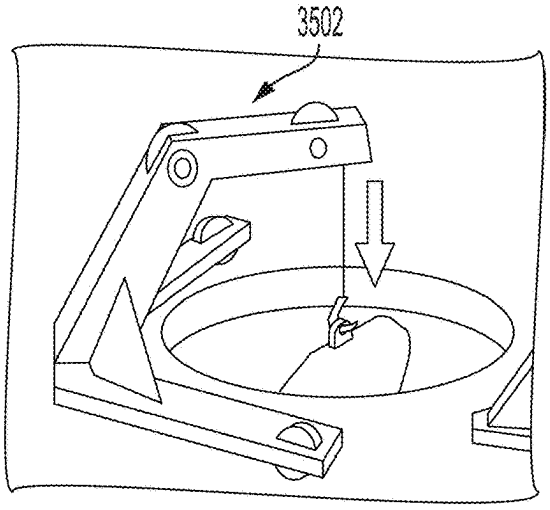


FIG. 35A

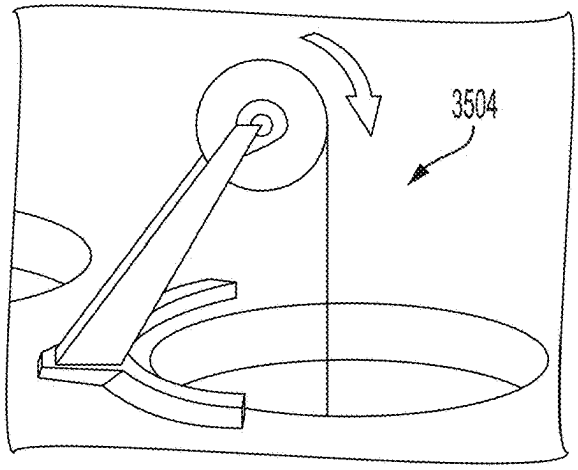


FIG. 35B

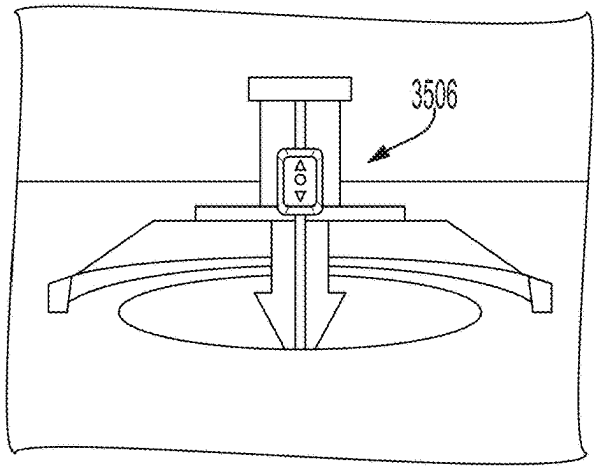


FIG. 35C

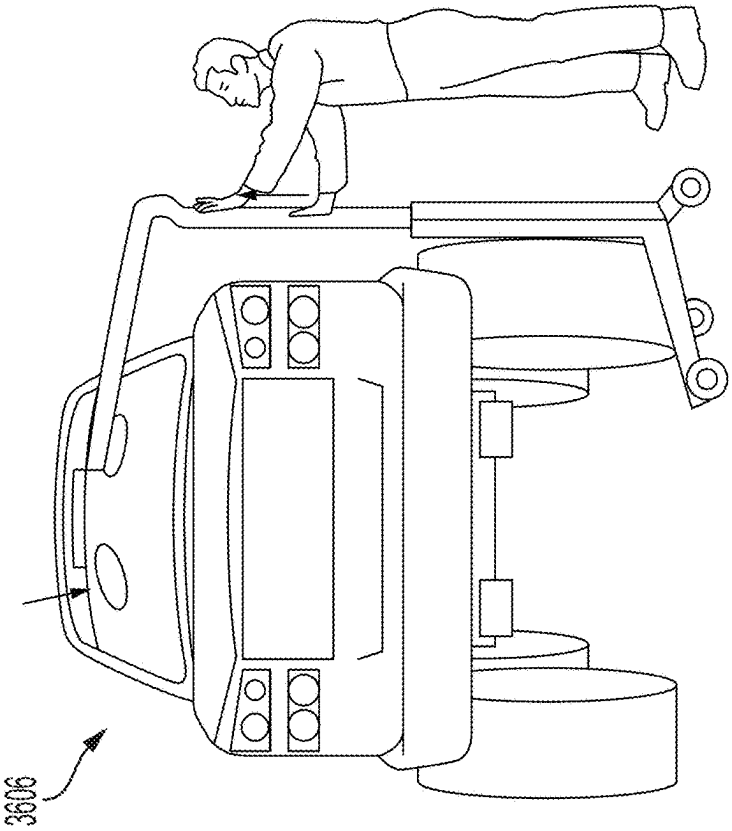


FIG. 36B

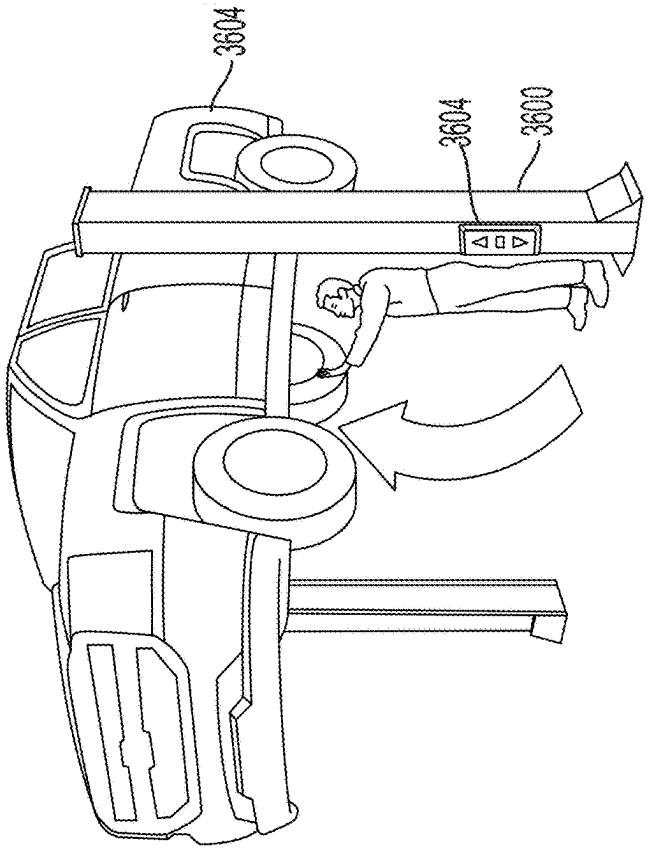


FIG. 36A

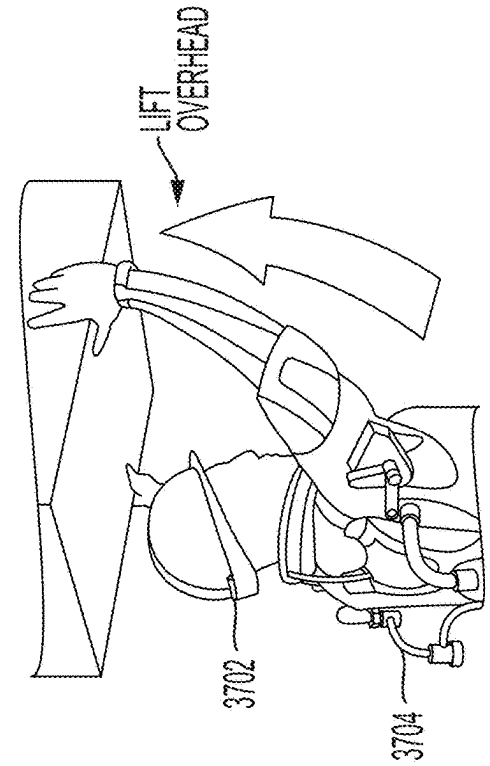


FIG. 37B

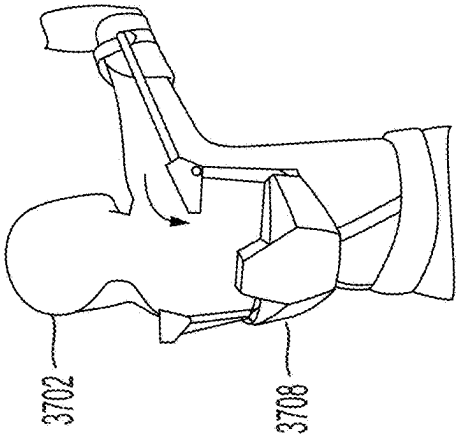


FIG. 37D

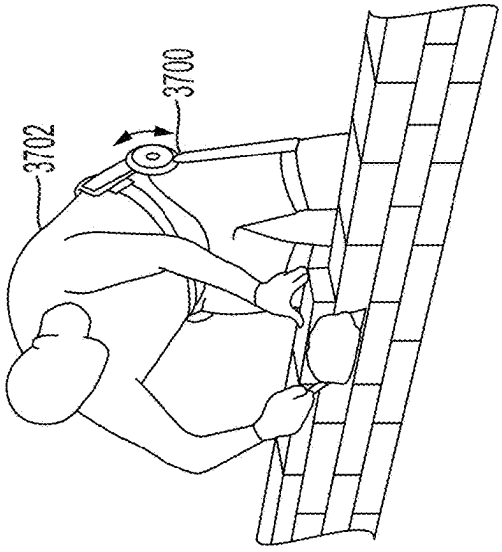


FIG. 37A

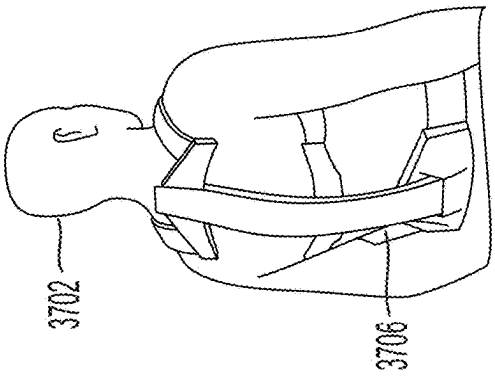


FIG. 37C

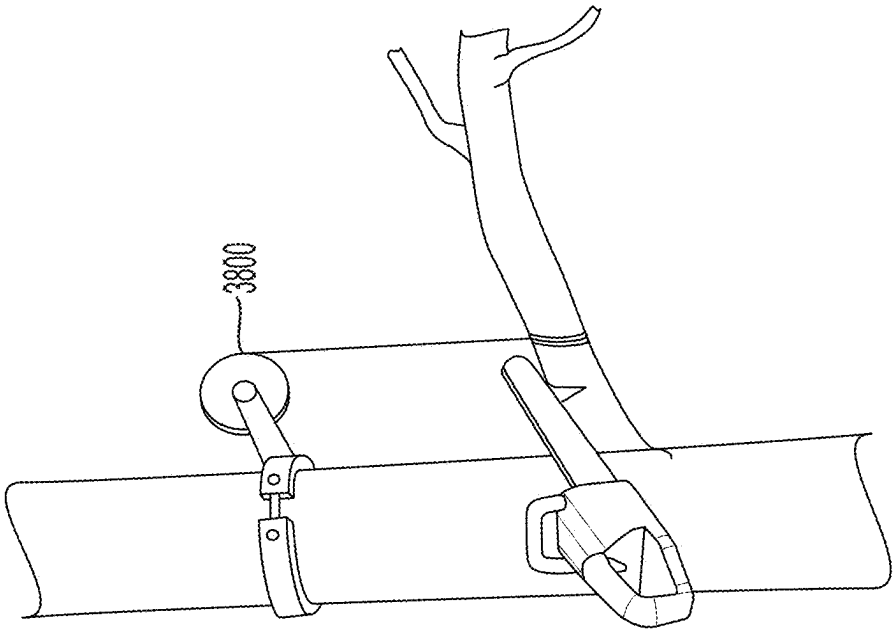


FIG. 38B

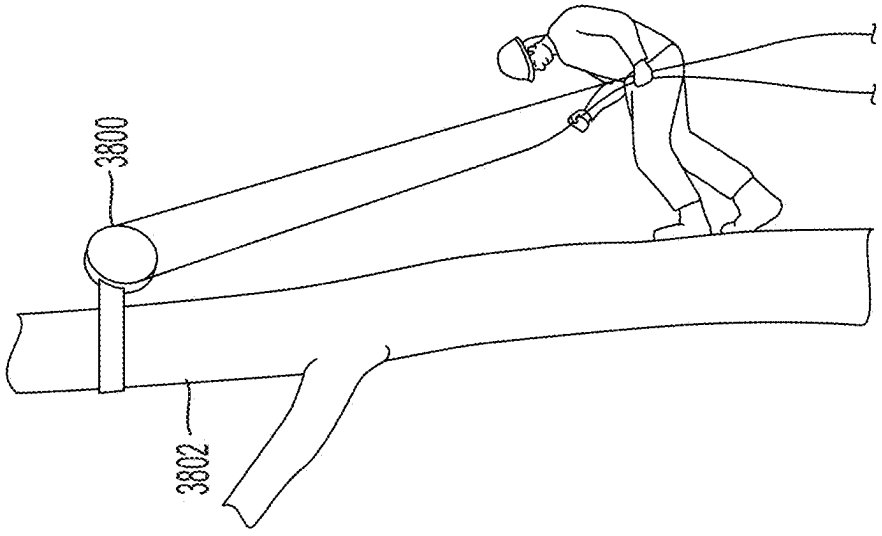


FIG. 38A

ZERO-GRAVITY HOIST CONTROL

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application is a continuation application of U.S. patent application Ser. No. 18/514,797, filed Nov. 20, 2023, which is a continuation application of U.S. patent application Ser. No. 17/155,797 filed Jan. 22, 2021, now issued U.S. Pat. No. 11,851,306, which claims the benefit of priority to U.S. Provisional Patent Application No. 62/965,574 filed Jan. 24, 2020; U.S. Provisional Patent Application No. 62/009,635, filed Apr. 14, 2020; U.S. Provisional Patent Application No. 63/044,783, filed Jun. 26, 2020; and U.S. Provisional Patent Application No. 63/092,715, filed Oct. 16, 2020, the entire contents of each are hereby incorporated by reference.

FIELD

[0002] This application relates to a hoist system and control of a hoist system.

BACKGROUND

[0003] The concepts described in this application relate to hoist systems. Hoist system are used by professionals in a variety of industries to lift and maneuver various loads, support work surfaces, support humans in varying work environments, etc. Control of hoist system, particularly when lifting or maneuvering large and/or heavy loads is usually done via one or more push button controllers which do not always allow precision control of the load being moved.

SUMMARY

[0004] Zero-gravity hoist systems described herein include a chain fall, a motor coupled to the chain fall and configured to drive the chain fall in one or more directions, a power supply configured to provide power to the motor, and a controller having one or more electronic processors. The one or more electronic processors are configured to measure a first force of a load in response to receiving an input, store the measured first force in a memory of the controller, measure a second force of the load, determine a difference between the second measured force and the first measured force, and adjust a height of the load based on determining that the second force differs from the first force by a predetermined threshold.

[0005] In some aspects, the one or more electronic processors are further configured to lower the height of the load based on determining that the second force is greater than the first force by at least the predetermined threshold.

[0006] In some aspects, the one or more electronic processors are further configured to raise the height of the load based on determining that the second force is less than the first force by at least the predetermined threshold.

[0007] In some aspects, the motor is a brushless direct current motor.

[0008] In some aspects, the power supply is a lithium-based battery pack.

[0009] In some aspects, the lithium-based battery pack is a power tool battery pack.

[0010] In some aspects, the zero-gravity hoist system further includes a load sensing assembly configured to determine the force of the load attached to the chain fall. The load sensing assembly is positioned between the chain fall and a support or the load. The load sensing assembly includes a spring plate configured to deflect in a first direction when the force of the load increases, and a first sensor configured to apply a first electrical signal to a first conductive surface associated with the spring plate. The first sensor includes a first antenna configured to receive a signal from the first conductive surface, wherein the first electrical signal is dependent on a distance between the first antenna and the first conductive surface. The load sensing assembly also includes a sensor circuit configured to receive an input from the first antenna representative of the distance between the first antenna and the first conductive surface. The load sensing assembly is configured to transmit the determined force to the controller.

[0011] Hoist systems described herein include a battery pack powered hoist device and a load sensing assembly. The load sensing assembly is configured to determine a force of a load attached to the hoist device. The load sensing assembly is positioned between the hoist device and a support or a load. The load sensing assembly includes a spring plate configured to deflect in a first direction when the load increases, a first sensor, and a sensor circuit. The first sensor is configured to apply a first electrical signal to a first conductive surface associated with the spring plate. The first sensor includes a first antenna configured to receive a signal from the first conductive surface. The first electrical signal is dependent on a distance between the first antenna and the first conductive surface. The sensor circuit is configured to receive an input from the first antenna representative of the distance between the first antenna and the first conductive surface.

[0012] In some aspects, the sensor circuit includes a tank circuit configured to detect a change in inductance in the first electrical signal from the first sensor.

[0013] In some aspects, the change in inductance is proportional to the distance between the first antenna and the first conductive surface.

[0014] In some aspects, the load sensing assembly further includes a second sensor configured to apply a second electrical signal to second conductive surface associated with the spring plate. The second sensor includes a second antenna configured to receive a second signal from the second conductive surface. The second electrical signal is dependent on a second distance between the second antenna and the second conductive surface.

[0015] In some aspects, the first sensor and the second sensor are located mechanically opposite of each other.

[0016] In some aspects, the first electrical signal and the second signal are provided to the sensor circuit as differential output signals.

[0017] In some aspects, the hoist system also includes a chain fall, a motor coupled to the chain fall, and configured to drive the chain fall in one or more directions, and a controller in communication with the load sensing assembly and having one or more electronic processors. The one or more electronic processors are configured to receive an input from a user indicating that the load coupled to the chain fall is at a desired height, receive a first force of the load from the load sensing assembly in response to receiving the input, and store the measured force in a memory of the controller. The processors are also configured to receive a second force of the load from the load sensing assembly, determine a difference between the second measured force and the first

measured force, and adjust the height of the load based on determining that the second force differs from the first force by a predetermined threshold.

[0018] Zero-gravity hoist systems described herein include a hoist and a motor coupled to the hoist configured to drive the hoist in one or more directions. The zero-gravity hoist system also includes a load sensing assembly configured to determine a force of a load attached to the hoist. The load sensing assembly is positioned between the hoist and a support or the load, the load sensing assembly includes a spring plate configured to deflect in a first direction when the load increases, and a first sensor configured to apply a first electrical signal to a first conductive surface associated with the spring plate. The first sensor includes a first antenna configured to receive a signal from the first conductive surface. The first electrical signal is dependent on a distance between the first antenna and the first conductive surface. The load sensing assembly also includes a sensor circuit configured to receive an input from the first antenna representative of the distance between the first antenna and the first conductive surface. The zero-gravity hoist system also includes a power supply configured to provide power to the motor, and a controller having one or more electronic processors. The one or more electronic processors are configured to receive a first force of the load from the load sensing assembly in response to receiving an input, store the received first force in a memory of the controller, receive a second force of the load from the load sensing assembly, determine a difference between the second measured force and the first measured force, and adjust a height of the load based on determining that the second force differs from the first force by a predetermined threshold.

[0019] In some aspects, the one or more electronic processors are further configured to lower the height of the load based on determining that the second force is greater than the first force by at least the predetermined threshold.

[0020] In some aspects, the one or more electronic processors are further configured to raise the height of the load based on determining that the second force is less than the first force by at least the predetermined threshold.

[0021] In some aspects, the sensor circuit includes a tank circuit configured to detect a change in inductance in the first electrical signal from the first sensor.

[0022] In some aspects, the change in inductance is proportional to the distance between the first antenna and the first conductive surface.

[0023] In some aspects, the load sensing assembly further includes a second sensor configured to apply a second electrical signal to a second conductive surface associated with the spring plate. The second sensor includes a second antenna configured to receive a second signal from the second conductive surface, wherein the second electrical signal is dependent on a second distance between the second antenna and the second conductive surface.

[0024] Before any embodiments are explained in detail, it is to be understood that the embodiments are not limited in its application to the details of the configuration and arrangement of components set forth in the following description or illustrated in the accompanying drawings. The embodiments are capable of being practiced or of being carried out in various ways. Also, it is to be understood that the phraseology and terminology used herein are for the purpose of description and should not be regarded as limiting. The use of "including," "comprising," or "having" and variations thereof are meant to encompass the items listed thereafter and equivalents thereof as well as additional items. Unless specified or limited otherwise, the terms "mounted," "connected," "supported," and "coupled" and variations thereof are used broadly and encompass both direct and indirect mountings, connections, supports, and couplings.

[0025] In addition, it should be understood that embodiments may include hardware, software, and electronic components or modules that, for purposes of discussion, may be illustrated and described as if the majority of the components were implemented solely in hardware. However, one of ordinary skill in the art, and based on a reading of this detailed description, would recognize that, in at least one embodiment, the electronic-based aspects may be implemented in software (e.g., stored on non-transitory computer-readable medium) executable by one or more processing units, such as a microprocessor and/or application specific integrated circuits ("ASICs"). As such, it should be noted that a plurality of hardware and software based devices, as well as a plurality of different structural components, may be utilized to implement the embodiments. For example, "servers," "computing devices," "controllers," "processors," etc., described in the specification can include one or more processing units, one or more computer-readable medium modules, one or more input/output interfaces, and various connections (e.g., a system bus) connecting the components.

[0026] Relative terminology, such as, for example, "about," "approximately," "substantially," etc., used in connection with a quantity or condition would be understood by those of ordinary skill to be inclusive of the stated value and has the meaning dictated by the context (e.g., the term includes at least the degree of error associated with the measurement accuracy, tolerances [e.g., manufacturing, assembly, use, etc.] associated with the particular value, etc.). Such terminology should also be considered as disclosing the range defined by the absolute values of the two endpoints. For example, the expression "from about 2 to about 4" also discloses the range "from 2 to 4". The relative terminology may refer to plus or minus a percentage (e.g., 1%, 5%, 10%, or more) of an indicated value.

[0027] It should be understood that although certain drawings illustrate hardware and software located within particular devices, these depictions are for illustrative purposes only. Functionality described herein as being performed by one component may be performed by multiple components in a distributed manner. Likewise, functionality performed by multiple components may be consolidated and performed by a single component. In some embodiments, the illustrated components may be combined or divided into separate software, firmware and/or hardware. For example, instead of being located within and performed by a single electronic processor, logic and processing may be distributed among multiple electronic processors. Regardless of how they are combined or divided, hardware and software components may be located on the same computing device or may be distributed among different computing devices connected by one or more networks or other suitable communication links. Similarly, a component described as performing particular functionality may also perform additional functionality not described herein. For example, a device or structure that is "configured" in a certain way is configured in at least that way but may also be configured in ways that are not explicitly listed.

[0028] Other aspects of the embodiments will become apparent by consideration of the detailed description and accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0029] FIG. **1** illustrates an example of a hoist system, according to some embodiments.

[0030] FIG. **2** illustrates an example of a hoist system with a zero-gravity remote control system, according to some embodiments.

[0031] FIG. **3** illustrates an example of a hoist system with a glove controlled zero-gravity control system, according to some embodiments.

[0032] FIGS. **4** illustrates an example of a hoist system with a load sensor based zero-gravity control system, according to some embodiments.

[0033] FIG. **5** is a block diagram of a zero-gravity hoist control system, according to some embodiments.

[0034] FIG. **6**A is a control diagram for a load based zero-gravity hoist control system used in FIGS. **2** and **3**, according to some embodiments.

[0035] FIG. **6**B is a control diagram for a load based zero-gravity hoist control system with dynamically adjustable gain and limits used in FIGS. **2** and **3**, according to some embodiments.

[0036] FIG. **7** illustrates an example of a hoist system with a mechanical/electrical hybrid zero-gravity control system, according to some embodiments.

[0037] FIG. **8** is a flow chart illustrating a process for controlling a zero-gravity hoist control system, according to some embodiments.

[0038] FIG. **9** is a perspective view of a zero-gravity chain hoist, according to some embodiments.

[0039] FIG. **10** is a side view of the zero-gravity chain hoist of FIG. **9**, according to some embodiments.

[0040] FIGS. **11**A-**11**C are multiple views of the drive motor and transmission of the zero-gravity chain hoist of FIG. **9**, according to some embodiments.

[0041] FIGS. **12**A-**12**C illustrate the transmission of the zero-gravity chain hoist of FIG. **9**.

[0042] FIGS. **13**A-**13**C illustrate the electronics housing of the zero-gravity chain hoist of FIG. **9**, according to some embodiments.

[0043] FIGS. **14**A-**14**B illustrate the remote control of a zero-gravity hoist system, according to some embodiments.

[0044] FIG. **15** illustrates a connection between the zero-gravity chain hoist of FIG. **9** and the remote control of FIG. **14**B.

[0045] FIG. **16** illustrates a hoist system having a load sensor between a hoist and a support member, according to some embodiments.

[0046] FIG. **17**A is a side view of a hoist mounting hook with an integrated load sensor, according to some embodiments.

[0047] FIG. **17**B is a rear view of a hoist mounting hook with an integrated load sensor, according to some embodiments.

[0048] FIG. **17**C is a front view of a hoist mounting hook with an integrated load sensor, according to some embodiments.

[0049] FIG. **17**D is a top view of a hoist mounting hook with an integrated load sensor, according to some embodiments.

[0050] FIG. **18** illustrates a hoist system with series connected load sensors, according to some embodiments.

[0051] FIG. **19** illustrates a load change detection system, according to some embodiments.

[0052] FIG. **20** illustrates a dynamic scaling system for use with a hoist device, according to some embodiments.

[0053] FIG. **21** illustrates a coasting mode for use with a hoist device, according to some embodiments.

[0054] FIG. **22** illustrates a pre-loading mode for use with a hoist device, according to some embodiments.

[0055] FIG. **23** illustrates a chain controlled zero-gravity hoist system, according to some embodiments.

[0056] FIG. **24** illustrates a crane mounted hoist system, according to some embodiments.

[0057] FIGS. **25**A-**25**C illustrate various implementations of zero-gravity hoist system, according to some embodiments.

[0058] FIG. **26** illustrates a multi-hoist system, according to some embodiments.

[0059] FIGS. **27**A-**27**C illustrate various applications of zero-gravity hoist systems, according to some embodiments.

[0060] FIGS. **28**A and **28**B illustrate single user operation of a zero-gravity hoist system, according to some embodiments.

[0061] FIGS. **29**A and **29**B illustrate a crane attachment for a zero-gravity hoist system, according to some embodiments.

[0062] FIGS. **30**A-**30**C illustrate rigid lift implementations of a zero-gravity hoist system, according to some embodiments.

[0063] FIGS. **31**A-**31**C illustrate zero-gravity hoist implementations for joining two conduits, according to some embodiments.

[0064] FIGS. **32**A and **32**B illustrate top-down and bottom-up structures including zero-gravity hoist, according to some embodiments.

[0065] FIGS. **33**A and **33**B illustrate ground-up zero-gravity hoist implementations, according to some embodiments.

[0066] FIGS. **34**A-**34**C illustrate rigid attachment mechanisms for a zero-gravity hoist system, according to some embodiments.

[0067] FIGS. **35**A-**35**C illustrate down-hole implementations of a zero-gravity hoist system, according to some embodiments.

[0068] FIGS. **36**A and **36**B illustrate automotive lift and part replacement implementations of zero-gravity hoist, according to some embodiments.

[0069] FIGS. **37**A, **37**B, **37**C, and **37**D illustrate zero-gravity hoist enabled exoskeletons, according to some embodiments.

[0070] FIGS. **38**A and **38**B illustrate tree cutting implementations of a zero-gravity hoist system, according to some embodiments.

DETAILED DESCRIPTION

[0071] Embodiments described herein relate to various systems for controlling a hoist or lifting system to, among other things, achieve fine movements of a suspended load with minimal force by a user. The following examples of hoist control systems are not exhaustive, and alternative or modified methods and configurations are also contemplated.

[0072] FIG. **1** illustrates an example hoist system **100**. The hoist system **100** has a main cable **102** connected between a

hoist **104** and a support **106**. The cable **102** may be constructed of different materials, such as wire cables, rope, chain, hybrid (e.g. rope covered wire cables), and the like. In some embodiments, the hoist **104** is configured to interface with the cable **102** to move the hoist in a longitudinal direction (i.e. up or down) along the cable **102**. This can allow for more gross movements of the hoist **104** when needed. In still further embodiments, the hoist may be configured to move in a lateral direction along an axis of the support **106**. However, in other embodiments, the hoist **104** is configured to simply be coupled to the cable **102** at a fixed distance, with no ability to change its position along the cable **102** without a user manually repositioning the hoist **104** on the cable **102**.

[0073] The hoist **104** is further coupled to a load cable **108**, which couples the hoist to a load **110**. Similar to the cable **102**, the load cable **108** may be a wire cable, a rope, a chain, a hybrid, and the like. The hoist **104** is configured to extend or retract the load cable **108** in order to move the load in a longitudinal direction (e.g. up or down). In some embodiments, the hoist **104** includes an electric motor to extend or retract the load cable **108**. However, in other examples, mechanical winches or other mechanisms may be used. The hoist **104** may be controlled via a wired or wireless remote-control system operable by a user to control the operation of the hoist **104**.

[0074] Turning now to FIG. **2**, a remote-control system for controlling a zero-gravity hoist system **200** is shown, according to some embodiments. For purposes of this disclosure, zero-gravity hoist systems are hoist systems that allow a user to perform fine manipulations of a load of the hoist system using minimal efforts. The hoist **104** is coupled to the load **202** via the load cable **108**. The remote-control system includes one or more user operable remotes **204**. The user operable remotes **204** are in communication with a hoist controller **206** of the hoist **104**. The hoist controller **206** may be configured to control the operation of the hoist **104**, and will be discussed in more detail below. The remotes **204** may communicate with the hoist controller via wired connection, or via a wireless connection, such as RF, NFC, Bluetooth, Bluetooth Low Energy, Wi-Fi, cellular (e.g. 3G, 4G, 5G, LTE, etc.) or other applicable wireless protocol.

[0075] In one embodiment the remotes may include one or more accelerometers configured to translate a movement of the remotes **204** in free space by a user. The accelerometers may provide a signal indicative of a movement of the remotes **204** to the hoist controller **206**, which then controls the hoist **104** to move load **202** in a manner that corresponds to the movement of the one or more remotes **204**. For example, a user may hold a remote **204** in a horizontal orientation and move the remote **204** up or down along a longitudinal axis. The accelerometers determine the movement of the remote **204** and transmit a signal indicative of the determined movement to the hoist controller **206**, which then moves the load **202**, via the hoist **104**, in a manner that corresponds to the movement of the remote **204**. In some embodiments, the amount of movement, e.g. movement along the longitudinal axis, may also be detected by the accelerometers, and used to control a speed of movement of the hoist **104** via the host controller **206**. In some examples, the accelerometers within the remotes **204** may be configured to determine an orientation of the remote **204** (e.g. horizontal, vertical). The accelerometers can then determine a longitudinal movement of the remotes and provide that information to the hoist controller regardless of the orientation of the remote **204** when being operated by a user.

[0076] Turning now to FIG. **3**, a touch-based hoist control system **300** is shown, according to some embodiments. The touch-based control system **300** is configured to allow a user to manipulate a load **302** by touching the load **302** using one or more hoist-controlling gloves **304**. The hoist-controlling gloves **304** may include one or more load sensors **306** and one or more accelerometers **308**. The load sensors **306** may be positioned at the fingertips and/or palm of the hoist-controlling gloves **304**. In some examples, load sensors **306** may be placed on a single finger of the hoist-controlling gloves **304**, each finger of the hoist-controlling gloves **304** or a portion of the fingers of the hoist-controlling gloves. The load sensors **306** allow a user to touch the load **302** thereby generating a load signal at the load sensors **306**, which is then communicated to the hoist controller **206**, such as described above. Further, the accelerometer **308** is configured to determine whether the user is applying the force to the load **202** in either an upward motion or a downward motion. The data from the accelerometer **308** is further provided to the hoist controller **206**.

[0077] The hoist controller **206** may then control the hoist based on the amount of force applied by the user to the load sensors **306**, as well as the accelerometer data from the accelerometer **308**. For example, if the user applies a downward pressure on the load **302**, the hoist controller **206**, based on data from the load sensors **306** and the accelerometer **308**, controls the hoist to lower the load. In some examples, the speed at which the load **302** is moved is controlled based on the amount of pressure applied by the user and measured by the load sensors **306**. This can allow a user to control the movement of the load by touch only and allow for the user to stop movement of the load **302** simply by ceasing to touch the load **302**. As described above, the use of the hoist-controlling gloves **304** may be used to allow a user to perform fine adjustments to a suspended load, whereas gross movements may be controlled using a standard hoist controller.

[0078] Turning now to FIG. **4**, a zero-gravity hoist control system **400** is shown, according to some embodiments. The zero-gravity hoist control system **400** is configured for a user or users to manipulate a load **402** by simply touching or applying a force to the load **402**. The zero-gravity hoist control system **400** includes a load sensor **404** on a load cable **108** of the hoist **104**, between the hoist **104** and the load **402**. By locating the load sensor **404** on the load cable **108** below the hoist **104**, the load sensor **404** only needs to monitor the weight of the load and the rigging between the load sensor **404** and the load **402**, and is not forced to measure the weight of the hoist **104**, which may be substantial in some implementations. Further, where the weight of the hoist **104** is substantial (e.g. over 100 pounds) the weight of the hoist **104** can limit the load range of the load sensor **404**. However, for example, where the hoist **104** is less than a substantial weight (e.g., less than 100 pounds), the load sensor **404** may be located between the hoist **104** and a support coupled to the hoist **104** (see FIG. **16**). This placement can allow for a design that eliminates a wired electrical connection between the hoist **104** and the load sensor **404** that must run along the load cable **108** to provide communication between the hoist **104** and the load sensor **404**. In some examples, this electrical connection can maximize the lifting height of the hoist **104**. Further, removing the wired

electrical connection along the load cable **108** prevents entanglements between the electrical connection and the load cable **108**.

[0079] As will described in more detail below, the load sensor **404** may be configured to set a baseline of the load **402** when the load **402** is in a desired position (e.g., when gross movements are no longer required). The load sensor **404** may then detect changes in the load **402** and provide a signal indicative of those changes to the load controller **206**. The load controller **206** may then control the hoist **104** to raise or lower the load **402** based on the determined change at the load sensor **404**.

[0080] For example, a user may apply an upward force to the load **402**, and the load sensor **404** detects a corresponding reduction in the measured load over the established baseline loading. This reduction is then provided to the hoist controller **206**, which then controls the hoist **104** to raise the load. Similarly, a user may provide a downward pressure on the load **402**, and the load sensor **404** will then subsequently detect a corresponding increase in the measured load over the established baseline loading. This increase in load is then conveyed to the hoist controller **206**, which then controls the hoist **104** to lower the load **402**. Once the change in load is removed, the hoist controller **206** can stop the hoist **104** to prevent additional movements of the load **402**. In some embodiments, a minimum load change is required by the hoist controller **206** to initiate a movement of the load **402**, such as ±5 lbs. However, other minimum load changes of more than 5 lbs. or less than 5 lbs. are also contemplated. In other embodiments, the load controller **206** may base the minimum on a percentage of the measured load, such as 1%. Thus, if the load weighs 1000 lbs., a change of 10 lbs. or more will be required to initiate a movement by the hoist controller **206**. However, percentage of more than 1% or less than 1% are also contemplated. This allows for the load controller **206** to dynamically adjust to the mass of the load **402**.

[0081] The zero-gravity hoist control system **400** allows for oscillations within the operation of the hoist **104** to be reduced by requiring positive feedback from the user input. For example, the force applied by the user directly correlates to the desired movement of the load, thereby reducing constant adjustments by a user using a known remote-control device to perform the fine manipulations of the load **402**. Additionally, by requiring a user to physically manipulate the load **402** (i.e. apply an upward or downward force to the suspended load), accidental inputs are avoided as there must be an affirmative application of force to the load **402**.

[0082] Turning now to FIG. **5**, a block diagram of a hoist control system **500** is shown, accordingly to some embodiments. The hoist control system **500** is configured to control the zero-gravity hoist control system **400** described above. However, the hoist control system **500** could also be used to control the touch-based hoist control system **300** described above in regards to FIG. **3**, and other hoist systems. The hoist control system **500** includes a power source **502**, a controller power supply **504**, a controller **506**, one or more load sensors **508**, a motor controller **510**, a hoist motor **512**, a power conditioner **514**, and a remote control **516**.

[0083] In one embodiment, the power source **502** is a removable battery pack, such as a lithium ion battery pack configured for use with a power tool. For example, the power source **502** may be an 18VDC Li-Ion battery pack. In other examples, the power source **502** is a dedicated battery and/or an AC line connection (e.g. 120VAC, 240VAC, etc.). The power source **502** provides power to the controller power supply **504**, which is configured to convert the power source voltage level to a voltage usable by the controller (e.g. 12V, 5V, 3.3V, etc.).

[0084] The controller power supply **504** provides power to the controller **506**. In one embodiment, the controller **506** is an Arduino Due. However, the controller **506** may be other controller types, such an application specific integrated circuit (ASIC), a field programmable grid array (FPGA), a programmable microprocessor, a group of processing components, or other suitable electronic processing components. The controller **506** may be coupled to or include control logic **518**. For example, in some embodiments, the control logic **518** may be software stored on a memory of the controller **506** that is executed by a processor of the controller **506**, and in some embodiments, the control logic **518** includes a separate circuit or controller coupled to the controller **506**. The control logic **518** is configured to determine how the hoist motor **512** should be controlled based on inputs provided by the motor controller **510**, the load sensor **508**, and/or the remote control **516**. For example, the control logic **518** may be configured to perform the zero-gravity function as used by the zero-gravity hoist control system **400** described above. The control logic **518** associated with the zero-gravity hoist control system **400** will be discussed in more detail below.

[0085] The load sensor **508** is configured to detect a load on the hoist **104** or as applied to a load cable, such as when the hoist is lifting a load. As shown in FIG. **5**, the load sensor **508** is located in the remote control **516**. However, in other embodiments, the load sensor **508** may be located elsewhere within the zero-gravity hoist control system **400**, as described herein. In some embodiments, the load sensor **508** includes one or more load cells for detecting a load on the load cable. In other embodiments, the load sensor **508** may include one or more strain gauges for determining a strain on the load cable. In one example, the load cells of the load sensor **508** may output a signal (e.g. 4-20 mA) based on a detected load. However, other outputs are contemplated. In still further embodiments, the load sensor **508** may be integrated into a tension meter coupled to the load cable. The tension meter may include a rotating arm and a spring position sensor to determine a tension on the load cable. Similar to the load sensors described above, the tension meter may provide an electronic signal to the controller **506** representative of a load on the load cable. In one embodiment, the output from the load sensor **508** may be fed to a signal conditioner **509**, which may be configured to amplify and/or condition the output from the load sensor prior to the output being provided to the controller **506**, as described below. While shown outside the remote control **516** in FIG. **5**, it is contemplated that in some examples, the signal conditioner may **509** be located within the remote control **516**.

[0086] In one embodiment, the load sensor **508** is coupled to the controller **506** via a wired connection. However, in other embodiments, the load sensor **508** may be connected to the controller **506** via a wireless connection, such as RF, Bluetooth, NFC, and the like. As will be described in more detail below, the load sensor **508** provides load data to the controller **506** which is then processed by the control logic **518** to ensure the proper control of the hoist motor **512**.

[0087] The motor controller **510** is configured to control the hoist motor **512** based on a control signal provided by the controller **506**. In some embodiments, the motor controller **510** is a dedicated motor controller for controlling a brushless DC motor. However, the motor controller **510** may be configured as other types of motor controllers depending on the hoist motor **512** type. The motor controller **510** may further include one or more sensor circuits **520**. The sensor circuits **520** may be configured to receive sensor feedback data provided by the hoist motor **512**. For example, where the hoist motor **512** is a brushless DC motor, the sensor circuits **520** are configured to receive Hall sensor data from the hoist motor. The Hall sensor data may be used by both the motor controller to control the operation of the hoist motor **512**, as well as the controller **506** as feedback data relating to speed, position, etc. Other sensor data may include temperature data, motor speed data, etc.

[0088] The power conditioner **514** may be configured to provide conditioned power from the power source **502** to the remote control **516**, and various components therein, such as the load sensor **508**. In some embodiments, the power conditioner **514** is contained within the remote control **516**. However, in other examples, the power conditioner **514** is separate from the remote control. Providing conditioned power to the remote control **516** can be used to reduce electrical noise in the remote-control circuit in order to improve operation. The remote control may be configured to allow a user to control specific functions of the hoist system **400**. For example, the remote control **516** may have actuators or other inputs to perform various functions, such as UP, DOWN, or Emergency Stop (E-STOP). These controls may be used to perform gross movements of a hoist. The remote control may further include an actuator or other input to enact a "FLOAT" mode. The FLOAT mode may be used to enter a zero-gravity mode, as described above. For example, when the user actuates the FLOAT input, the controller **506** may determine a load on the hoist system, and, once the baseline load is established, allow the user to move the load up and down by applying a force to the load as described above. This control scheme is described in more detail below.

[0089] Turning now to FIG. **6**A, a control process **600** for controlling, for example, the zero-gravity hoist control system **400** described above is shown, according to one embodiment. The control process **600** may be executed by the control logic **518** within the controller **506**, as described above. At process block **602**, the control logic **518** loads a force into a memory (e.g., of the controller **506** or of the control logic **518**) as the baseline force. The input to process block **602** may be combined via AND block **604**, and may consist of a user input **606**, and an input from a force sensor **608** representative of the load **610**. The user input **606** may be provided via a remote control, such as the remote control **516** described above. For example, the user may actuate the "FLOAT" input of the remote control **516** to generate the user input **606**, which may then be provided to the control logic **518** along with a force from the force sensor **608** to provide the baseline force stored in memory at process block **602**.

[0090] The output of the process block **602** is then summed with a measured load from the force sensor **608** at summing block **612** to generate a signal representative of a difference between the current load and the baseline load. The output of the summing block **612** is then provided to a proportional-integral ("PI") block **614**, and then into an integration block **616** to generate a velocity vector command signal. The velocity vector command signal is then provided to a summing block **618** along with an actual velocity of a hoist **632** provided by an encoder **634**. The summing block **618** provides an error representative of the difference between the commanded velocity and the actual velocity. The velocity vector error is then provided to PI block **620**, which then provides an output to integration block **622**, which in turn generates a position command. The position command is then provided to a summing block **624** along with an actual position of the hoist **632** provided by the encoder **634**. The summing block **624** then generates an error between the commanded position and the actual position. The position error is then provided to a PI block **626**, which then outputs a position command to a motor drive **628** of the hoist **632**, which then controls a hoist motor **630**.

[0091] Turning now to FIG. **6**B, an alternative control process **650** for controlling, for example, the zero-gravity hoist control system **400** described above is shown, according to one embodiment. The process **650** provides adjustable limit and gain control, as will be described in more detail below, which allows for an increase in applied force producing a faster movement of the load. The control process **650** may be executed by the control logic **518** within the controller **506**, as described above. At force command block **652**, a user input **654** provides a force command though a first switch **656**. The user input **654** may be provided via a remote control, such as the remote control **516** described above. The first switch may also be coupled to a force sensor **658**. The force sensor **658** may be one of the force sensors described herein. While the force sensor **658** is shown as positioned on the load side of the hoist, it is contemplated that in some examples the force sensor **658** may be between the hoist and a support from which the hoist is suspended, as described herein. The first switch **656** may be configured to be controlled by the user input **654** to provide the actual (measured) force to the force command block **652**. For example, the user may actuate the "FLOAT" input of the remote control **516**, which can control the switch **656** to provide the actual (measured) force as the force command from the force sensor **658** to the force command block **652**.

[0092] The output of the force command block **652** is then summed with the actual force received from the force sensor **658** to generate a force error signal representative of a difference between the current force and the desired force at summing block **660**. The output of the summing block **660** is provided to deadband module **662**. Deadband module **662** is configured to determine whether the difference value output from the summing block **660** is within a deadband of the input values (i.e. is the difference sufficient to generate a response). The output from the deadband module **662** is provided to gain amplifier **664** along with the force command signal. The gain amplifier **664** also receives the force command signal. As stated above, in some instances, the force command is equivalent to the force applied by a load **665** (e.g., when the FLOAT mode is engaged). In one embodiment, the gain amplifier **664** dynamically amplifies the force error signal based on the force command signal being lifted. This amplification can thereby require a user to exert a greater force on the load in order for the load to move. The gain amplifier **664** provides the amplified output to a dynamic limit module **666**.

[0093] The dynamic limit module **666** may be configured to limit the output of the gain amplifier **664** based on predetermined limit values. In one embodiment, the predetermined limit values are configured to prevent large changes from occurring where the force command may be substantially different than the actual force. The dynamic limit module **666** can dynamically limit a velocity vector command output. In one embodiment, the velocity vector command is dynamically limited to produce different maximum velocity commands according to the weight of the load **665** being lifted (e.g. the force command). As shown in FIG. **6**, the force command signal is an input to the dynamic limit module **666**. By limiting the velocity vector command output based on a weight of the load, the velocity vector can be limited to reduce the maximum velocity vector for heavier loads. This is due to heavier loads having a higher inertia thereby requiring more effort to maneuver than a lighter load.

[0094] The output from the limit module **666** is a velocity vector command signal that is provided to a velocity summing module **668** along with an actual velocity vector value from an encoder **670** associated with a hoist system **672**. The hoist system **672** may be configured as one of the hoist systems described herein. The output of the summing module **668** is provided to a proportional-integral (PI) control block **678**. The PI control block **678** provides an output to an integrator module **680**. In some embodiments, the PI control block **678** may be a proportional-integral-derivative (PID) control block. The integrator module **680** is configured to output a control signal to the motor drive **682**, which is configured to control the hoist motor **684** based on the received control signal.

[0095] Turning now to FIG. **7**, a hybrid electrical/mechanical hoist system **700** is shown, according to some embodiments. The hybrid hoist system **700** includes an electric motor **702** for gross travel, and a zero-gravity mechanical system **704** for performing fine movements within a limited range. For example, the zero-gravity mechanical system **704** may allow for five feet of travel; however, distances of more than five feet and less than five feet are contemplated. The zero-gravity mechanical system **704** may be a fully mechanical system which allows for manipulation of a load by a user applying a minimal force.

[0096] Turning now to FIG. **8**, a flow chart illustrating a process **800** for operating a zero-gravity hoist, such as the hoist system **200**, **300**, or **400**, is shown, according to some embodiments. At process block **802** a load is lifted by a hoist, as described above. For example, a user may use a remote control to lift a load to a desired height. Once the load is at the desired height, the user sets the baseline load at process block **804**. In one example, the user sets the baseline load by actuating the FLOAT input on a remote control **516**, as described above. Once the baseline load has been set, the load is monitored at process block **806**. In one embodiment, a controller, such as controller **506** monitors the load via one or more load sensors, such as load sensors **508**, described above.

[0097] At process block **808**, the controller **506** determines if there is a change in force associated with the load that exceeds a predetermined value. In some examples, the predetermined value is a static or user-settable value, such as five pounds. However, other values of more than five pounds or less than five pounds are also contemplated. In still other examples, the predetermined value may be a percentage of the load weight, such as 1%. However, values or more than 1% or less than 1% are contemplated. If a change in force does not exceed the predetermined value, the controller continues to monitor the load force at process block **806**. Where the change in force does exceed the predetermined value, the controller then determines whether the force increased at process block **810**. In response to determining that the force has increased, the controller **506** lowers the load at process block **812** as an increase in load is indicative of a user applying a downward force on the load.

[0098] In response to the force being determined to not have increased at process block **810**, the controller **506** then determines that the force has decreased at process block **814**. In response to determining that the force has decreased, the controller **506** raises the load at process block **816**, as a decrease in load is indicative of a user applying an upward force on the load. Once the load is lowered at process block **812**, or raised at process block **816**, the controller **506** continues to monitor a load force at process block **806** to determine if any other changes to the load occur.

[0099] In some embodiments, the speed of the lowering and raising is proportional to the amount of downward and upward force sensed, respectively. For example, if an operator lightly pushes down on the load, the motor will slowly lower the load, while if the operator pushes down with more force, the load will be more quickly lowered. Similarly, if an operator lightly pushes upward on the load, the motor will slowly raise the load, while if the operator pushes upward on the load with more force, the load will be more quickly raise.

[0100] Turning now to FIG. **9**, an exemplary zero-gravity chain hoist **900** is shown according to some embodiments. The zero-gravity chain hoist **900** includes a manual chain fall **902** coupled to a driver motor **904**. In one embodiment, the driver motor **904** is a brushless DC motor such as those used in battery powered power tools. The zero-gravity chain hoist **900** further includes a power source adapter **906** to allow for the zero-gravity chain hoist to accept a battery pack, such as a power tool battery pack. In some examples, the battery pack is a lithium ion rechargeable battery pack. The zero-gravity chain hoist **900** further includes an electronics housing **908** for housing electronics associated with the zero-gravity chain hoist **900**, such as those described above. The zero-gravity chain hoist **900** further includes a strain relief connector **910** for connecting a compressed air supply to the zero-gravity chain hoist **900**. Finally, the zero-gravity chain hoist **900** includes a transmission **912**. The transmission **912** is configured to couple the driver motor **904** to the manual chain fall **902**. The transmission **912** may include a series of reduction gears such that the drive motor **904** may feel similar forces to a user when manually using the chain hoist.

[0101] FIG. **10** shows a side view of the zero-gravity chain hoist **900**, and further illustrates a chain fall hook **1000** and lifting chain **1002**. The chain fall hook is used to couple the zero-gravity chain hoist **900** to a support, such as shown in FIG. **1**, above. The lifting chain **1002** may be coupled to a load and used to move and support a load using the zero-gravity chain hoist **900**. In one example, a hook, similar to the chain fall hook **1000**, is provided at a lower end of the lifting chain **1002**, and the hook is configured to be coupled to the load to be moved using the zero-gravity chain hoist **900**. In other examples, other connector mechanisms are provided at the end of the lifting chain **1002**, such as a strap, a basket, a gripping device, and the like.

[0102] FIGS. **11**A-**11**C illustrate multiple views of the drive motor **904** combined with the transmission **912** within the zero-gravity chain hoist **900**. As shown in FIGS. **11**A-**11**C, the drive motor **904** is screwed or otherwise coupled into a support collar **1100** that is in turn coupled to a housing of the transmission **912**. The housing of the transmission **912** is configured to couple the drive motor **904** to the chain fall **902**. An interface plate **1102** is used to couple the transmission **912** to the manual chain fall **902** using the mounting holes on the manual chain fall **902** housing.

[0103] Turning now to FIGS. **12**A-**12**C, a portion of the transmission **912** of the zero-gravity chain hoist **900** is shown in more detail. In FIG. **12**A, a transmission hub **1202** is shown which couples the drive motor **904** to the zero-gravity chain hoist **900**. The transmission hub **1202** has multiple mounting holes **1204** that are used to couple to the manual chain fall **902**. For example, the mounting holes **1204** may be configured to allow for dowel pins on the manual chain fall **902** to slip fit into the mounting holes **1204**. A sprocket **1206** within the transmission hub is then configured to drive the chain fall up and down depending on a direction of rotation provided by the drive motor.

[0104] The sprocket **1206** is configured to ratchet multiple times per revolution of the hoist. The ratcheting of the sprocket **1206** is configured to hold the load if the motor and/or transmission were to fail and/or in a low power saving mode where the motor is relaxed to conserve battery or battery pack power. In some embodiments, the ratcheting mechanism within the sprocket **1206** can hold the load during a FLOAT mode, a static mode, or after a predetermined period of time has passed (e.g. 5 minutes) to reduce the strain on the drive motor **904** by allowing hoist pulley to rest on the ratcheting device. In some embodiments, a sensed or detected change in force applied to the zero-gravity chain hoist **900**. In addition to removing strain from the drive motor **904**, by allowing the hoist pulley to rest on the ratcheting device, power can be conserved, which can extend the life of a battery or battery pack in a battery or battery pack powered hoist as described herein. FIGS. **12**B-**12**C further show the transmission hub **1202** coupled to the drive motor **904**.

[0105] Turning now to FIGS. **13**A-**13**C, multiple views of the electronics housing **908** associated with the zero-gravity chain hoist **900** are shown, according to some embodiments. In some embodiments, electronics housing **908** houses some or all of the components described in FIG. **5**, above. The electronics housing **908** may include a housing collar **1302** for coupling to the housing of the transmission **912**. The electronics housing **908** may further include the strain relief connector **910** as described above. A channel **1304** for routing power from the power source adapter **906** to the drive motor **904** is shown in FIG. **13**B. Further, as shown in FIGS. **13**B and **13**C, the electronics housing **908** houses the controller **506**, the sensor circuits **520**, and the motor controller **510**, as described above.

[0106] Turning now to FIGS. **14**A-**14**B, an example of the remote control **516** described above is shown, according to some embodiments. In some embodiments, there may be two different housings for the remote control **516**. For example, a first remote control body **1400** may be located at the top of the assembly attached to the hoist body, and a second remote control body **1402** may be coupled to the bottom of the zero-gravity chain hoist **900** assembly, and linked in the chain just above a load hook.

[0107] The first remote control body **1400** includes an E-STOP input **1404**, an UP input **1406**, a down input **1408**, and a FLOAT input **1410**. The second remote control body **1402** also includes similar inputs. The second remote control body **1402** further includes an air hose connector **1412**, and a load sensor **1414**. As described above, the second remote control body **1402** may be linked into the lifting chain **1002** above a load hook to allow for the load sensors **1414** (e.g. load sensors **508** described above) to determine a load on the lifting chain **1002** indicative of the load being hoisted by the zero-gravity chain hoist **900**.

[0108] Turning now to FIG. **15**, a connection between the zero-gravity chain hoist **900** and the second remote control body **1402** is shown. The second remote control body **1402** is coupled to the zero-gravity chain hoist **900** via both the lifting chain **1002** and a coiled control wire **1500**. The coiled control wire **1500** can contract and expand with the length of the lifting chain.

[0109] Turning now to FIG. **16**, an alternative hoist system **1600** is shown having a battery pack powered hoist **1602** coupled to a load chain **1604** and including a remote control **1606**. The battery pack powered hoist **1602** and the remote control **1606** may be similar to the hoist and remote controls described above. The hoist system **1600** further includes a load sensing assembly **1608** integrated into a hoist mounting hook **1610**. As stated above, by placing the load sensing assembly **1608** above the battery pack powered hoist **1602**, no electrical connections are required along the load chain **1604**.

[0110] Turning now to FIG. **17**A, a side view of the hoist mounting hook **1610** of FIG. **16** is shown, according to some embodiments. As stated above, the hoist mounting hook **1610** includes a load sensing assembly **1608**. The load sensing assembly **1608** includes a plate (e.g., spring plate) **1612**. As shown in FIGS. **17**B-**17**D, the load sensing assembly further includes a first sensor **1614** and a second sensor **1616**. In one embodiment, the sensors are inductive load sensors. Inductive load sensors are configured to produce an electrical output that is proportional to a magnetic field sensed by the sensors. The sensors **1614**, **1616** are configured to measure a deflection of the spring plate **1612**, which is dependent on a load applying a downward force on a load connector **1620**, thereby causing the spring plate **1612** to move. For example, as shown in FIG. **17**A, as the load in increased on the load connector **1620**, the spring plate **1612** deflects such that the distance between a first fixed conductive plate **1621** and a second fixed conductive plate **1622** of the load sensing assembly **1608** changes. The load may include the weight of a hoisted load, as well as the weight of the battery pack powered hoist **1602**. In one embodiment, the spring plate **1612** is a leaf spring. However, other spring types are also contemplated.

[0111] To measure a deflection of the spring plate **1612**, the first sensor **1614** induces an electrical signal on the surface of the first fixed conductive plate **1621** and the second sensor **1616** induces an electrical signal on the surface of the second fixed conductive plate **1622**. However, it is contemplated that in some examples, the first sensor **1614** induces an electrical signal on the surface of the second fixed conductive plate **1622** and the second sensor **1616** induces an electrical signal on the surface of the first fixed conductive plate **1621**. The sensors **1614**, **1616** are, for example, able to output an electrical signal to the respective fixed conductive plates, which is then carried by the elec-

trically conductive surface. The first sensor **1614** and the second sensor **1616** each include an antenna (e.g. a wireless sensor) configured to measure the electrical signals applied to the fixed conductive plates **1621**, **1622**. The antennas are configured to generate an output that varies with the distance between the first sensor **1614** and the first fixed conductive plate **1621** and the second sensor **1616** and the second fixed conductive plate **1622**. The distance between the antenna and the conductive surface changes due to deflection of the spring plate **1612** in response to loading of the hoist, which in turn varies the distance between the sensors **1614**, **1616** and the fixed conductive plates **1621**, **1622**. In one embodiment, the electrical output of the sensors **1614**, **1616** is proportional to the distance between the fixed conductive plates **1621**, **1622** and the antenna. In one embodiment, the sensors **1614**, **1616** are electrically coupled to a sensor circuit **1618**. The sensor circuit **1618** may include a tank circuit configured to determine a change in inductance and/or impedance detected by the antennas due to the deflection of the spring plate **1612**.

[0112] As shown in FIGS. **17**A-**17**D, two sensors are located on the load sensing assembly **1608**. The sensors **1614**, **1616** are shown to be located mechanically opposite of each other and configured to measure a distance to different fixed conductive plates (e.g. fixed conductive plates **1621**, **1622**), thereby creating a differential output to the sensor circuit **1618**. By creating a differential output, a temperature indifferent measurement system is provided. Additionally, a controller, such as controller **506** described above, is configured to perform software checks on each of the sensors **1614**, **1616** to ensure that each of the sensors **1614**, **1616** are operating within their required specifications. In some embodiments, the load sensing assembly **1608** is separate from and implemented independently of the hoist system **1600** (e.g., as a standalone force detection sensor).

[0113] With reference to FIG. **18**, a hoist system **1800** is shown, similar to hoist system **100** above. The hoist system **1800** has a main cable **1802** connected between a hoist **1804** and a support **1806**. The cable **1802** may be constructed of different materials, such as wire cables, rope, chain, hybrid (e.g. rope covered wire cables), and the like. In some embodiments, the hoist **1804** is configured to interface with the cable **1802** to move the hoist in a longitudinal direction (i.e. up or down) along the cable **1802**.

[0114] The hoist **1804** is further coupled to a load cable **1808**, which couples the hoist to a load **1810**. Similar to the cable **1802**, the load cable **1808** may be a wire cable, a rope, a chain, a hybrid, and the like. The hoist **1804** is configured to extend or retract the load cable **1808** in order to move the load **1810** in a longitudinal direction (e.g. up or down) along the load cable **1808**. In some embodiments, the hoist **1804** includes an electric motor to extend or retract the load cable **1808**. However, in other examples, mechanical winches or other mechanisms may be used.

[0115] The hoist system **1800** further includes a first load sensor **1812**, and a second load sensor **1814**. As shown in FIG. **18**, the first load sensor **1812** and the second load sensor **1814** are connected in series. In one embodiment, the first load sensor **1812** has a higher maximum weight limit than the second load sensor **1814**. By coupling the load sensors **1812**, **1814** in series, the second load sensor **1814** with the lower maximum weight limit can provide an input to a controller for lighter loads, and have an inherently greater sensitivity than the first load sensor **1812** with the higher maximum weight limit. Where the load **1810** is increased beyond the maximum limit of the second load sensor **1814**, the second load sensor **1814** will reach its limit, and the first load sensor **1812** will provide a load measurement to a controller of the hoist system **1800** due to the higher maximum weight limit of the first load sensor **1812**. This allows for the hoist system **1800** to accommodate a variety of loads, without the need for using different hoists.

[0116] FIG. **19** illustrates a load change detection system **1900**, according to some embodiments. The load change detection system **1900** may be used to prevent unwanted operation of a hoist **1902**, when operating in FLOAT mode, as described above. It is understood that the hoist **1902** may be any of the hoist systems described herein. In some embodiments, the hoist **1902** continuously monitors the input force applied to the load.

[0117] In one example, as described above, in a FLOAT mode, the hoist may be controlled based on changes in the load, such as by a user manually applying a force to the load, in order to raise or lower the load using the hoist system. The load change detection system **1900** is configured to only allow for the load to move in a FLOAT mode when the change in load is within a certain range of values. As shown in FIG. **19**, the hoist **1902** may only operate in FLOAT mode when the change to the load is between two pounds and twenty pounds. However, values of more than two pounds or less than two pounds, and/or more than twenty pounds or less than twenty pounds are also contemplated.

[0118] By only permitting operation of the hoist **1902** in a FLOAT mode when the change in load is within the predetermined range, the occurrence of unintended operations during float mode may be reduced. For example, if an object were to fall and come into contact with the load while the hoist **1902** is in the FLOAT mode, the load change detection system **1900** would prevent the object from causing the load to be lowered where the weight of the object is above a maximum force value **1904**, such as those described above. Similarly, by having a minimum force value **1906**, the hoist **1902** will not operate when the change in the load is below the minimum force value **1906**. This may be useful where a user places a tool or other object on the load during operation. Provided the object weighs less than the minimum force value, the hoist **1902** will not allow the load to move when in a FLOAT operation.

[0119] In other embodiments, the hoist **1902** may further monitor the load for any sudden changes in the force input that may indicate an impact to the load. If the force increases or decreases too rapidly (e.g. exceeds predetermined thresholds), the hoist **1902** ceases operation to prevent movement of the load.

[0120] FIG. **20** shows a dynamic scaling system **2000** with use with a zero-gravity hoist system, such as those described herein. The dynamic scaling system **2000** is configured to control the response to a user input where a hoist **2002** is operating in a FLOAT mode. The hoist **2002** may constantly monitor a load coupled to the hoist system. In response to determining that a heavier load **2004** is placed on the hoist **2002**, the maximum speed and acceleration is limited to avoid sudden operational changes, and to help a user maintain control. For example, the hoist **2002** may reduce the maximum operating speed of the hoist **2002** to 0.5 ft/s in response to detecting a heavy load, such as 500 lbs. Similarly, when a lighter load **2004** is coupled to the hoist **2002**,

the maximum operating speed may be increased. For example, the hoist **2002** may increase the max speed to 2 ft/s in response to detecting a lighter load, such as 50 lbs. Thus, if a user applies the same force (e.g. 10 lbs) to a 50 lb load and a 500 lb load, the heavier load will not move as quickly as the 50 lb load, with the same force applied.

[0121] The above loading and speed values are for example purposes only, and it is contemplated that the hoist system can constantly update the maximum operating speed based on a detected load.

[0122] FIG. **21** illustrates a coasting mode **2100**, according to some embodiments. The coasting mode **2100** is configured to allow for a user to apply an upward force, or push, to a load attached to a hoist system, such as those described herein. Based on the determined amount of upward force, the load will continue to rise a predetermined amount after the user stops providing the upward force on the load. In one embodiment, the predetermined amount is a distance. In other embodiments, the predetermined amount may be a time period. The hoist system may be configured to continually monitor the force applied to the load and execute the coast mode based on the force. For example, in response to detecting a "light" application of upward force to the load, the hoist system may continue to raise the load after the force is released by a first predetermined amount. In one embodiment, the "light" application of upward force may be approximately 5 lbs of upward force. However, values of more than 5 lbs and less than 5 lbs are also contemplated. Further, the first predetermined value may be a distance such as 5 feet. However, distances of more than 5 feet or less than 5 feet are also contemplated. In other examples, the first predetermined value may be 5 seconds. However, values of more than 5 seconds and less than 5 seconds are also contemplated.

[0123] In the above example, in response to detecting a "hard" application of upward force to the load, the hoist system may continue to raise the load after the force is released by a second predetermined amount, which is greater than the first predetermined amount. In one embodiment, the "hard" application of upward force may be approximately 10 lbs of upward force. However, values of more than 10 lbs and less than 10 lbs are also contemplated. Further, the second predetermined value may be a distance such as 10 feet. However, distances of more than 10 feet or less than 10 feet are also contemplated. In other examples, the second predetermined value may be 10 seconds. However, values of more than 10 seconds and less than 10 seconds are also contemplated.

[0124] Turning now to FIG. **22**, a pre-load mode **2200** for a hoist system, such as those described herein, is described according to some embodiments. The pre-load mode **2200** is configured to allow a user to manually add a small amount of extra weight to a load. After initiating the FLOAT mode, the weight may be removed, thereby inducing the hoist system to lift the load automatically. In some embodiments, the hoist system may be configured to lift the load by a predetermined amount, such as 5 feet. However, values of more than 5 feet and less than 5 feet are also contemplated. In other examples, the hoist system may also be configured to monitor the input force associated with the load to determine when to stop the load. In response to determining that the input force (e.g. the force applied to the load by the user) remains constant, the hoist system will stop the load within a few feet. Typically, a user will apply an inconsistent force when using FLOAT mode. For example, a user may provide an input force that varies by ±1 lb. However, this variation may be more or less than 1 lb in some examples. Accordingly, a constant input force is likely not user provided, and may indicate a runaway condition. Thus, the hoist system may stop movement of the load when the input force is determined to be constant over a period of time. For example, the period of time may be 2 seconds. However, values of more than 2 seconds, or less than 2 seconds are also contemplated.

[0125] FIG. **23** illustrates a chain controlled zero-gravity hoist system **2300**, according to some embodiments. The chain-controlled hoist system **2300** may operate similarly to other systems described herein. The chain-controlled hoist system **2300** may be configured to allow a user to manipulate a load chain **2302** when operating in a FLOAT mode. This can allow the user to control a load **2303** at any height along the chain, not just at the load. This may be useful when the user is located above the load, such as when installing a load into a restricted access area. Similar to above, a load cell or similar sensor **2304** may be configured to detect the change in load between the hoist system **2300** and a support member to which the hoist system **2300** is coupled. As the user applies a force to the load chain **2302**, the change in load is detected by the load cell **2304** and communicated to a controller of the hoist system **2300** to effectuate moving the load in a upward or downward direction, based on the detected change in applied force.

[0126] Turning now to FIG. **24**, a crane mounted hoist system **2400** is described, according to some embodiments. The hoist system **2400** may be similar to the zero-gravity hoist systems described herein. A hoist device **2402** is attached to a crane **2404** via a lifting device **2406** associated with the crane **2404**. By attaching the hoist device **2402** to the crane **2404**, a user on the ground can finely control a load using the FLOAT mode on the hoist device **2402**. This can allow the crane to control macro movements of the load, while the user can use the FLOAT mode of the hoist device **2402** to control the micro movements of the load. This can improve coordination with the crane operator, as the user on the ground and the crane operator do not have to rely on radio communication to control the micro movements of the load.

[0127] FIGS. **25**A-C illustrates additional implementations for the hoist systems described herein. FIG. **25**A illustrates a hoist system **2502** coupled to a ground mounted lifting system **2504** for loading/unloading cargo from a bed of a truck **2506**. FIG. **25**B illustrates a hoist system **2530** coupled to a crane **2532** mounted in the bed of a flatbed truck **2534** for loading/unloading cargo from the bed of the flatbed truck **2534**. FIG. **25**C illustrates a hoist system **2550** coupled to a crane **2552** mounted in a bed of a pickup truck **2554** for loading/unloading cargo from the bed of the pickup truck **2554**. It is contemplated that the host systems **2502**, **2530**, **2550** are similar to the hoist systems described herein.

[0128] FIG. **26** illustrates an example multi-hoist system **2600**. The hoist system **2600** includes a first hoist device **2602** and a second hoist device **2604**. The first hoist device **2602** and the second hoist device **2604** may be similar to the hoist devices described herein. Additionally, the first hoist device **2602** and the second hoist device **2604** may be coupled to a support and a load as described above. The first hoist device **2602** and the second hoist device **2604** are coupled to a load **2606**. In one embodiment, the hoist

devices **2602**, **2604** are electronically coupled to synchronize the control of the hoist devices **2602**, **2604**. In one example, both hoist devices **2602**, **2604** may include a FLOAT mode as described above, thereby allowing a user to control the load by applying an upward or downward force on the load **2606**. By using two hoist devices **2602**, **2604**, better balance and control of a load **2606** may be achieved during lifting of the load **2606**. Additionally, by using two hoist devices **2602**, **2604**, heavier loads may be lifted. While the above embodiment of FIG. **26** illustrates two hoist devices coupled to the load **2606**, it is contemplated that three or more hoist devices could be coupled to a load to achieve a lifting operation.

[0129] FIGS. **27**A-**27**C illustrate possible applications of zero-gravity hoist devices, such as those described above. FIG. **27**A illustrates a tripod mounted hoist system **2700** including a hoist device **2702** coupled to a tripod **2704**. For example, the tripod **2704** may be positioned over a manhole to allow for a load to be lifted into and out of the manhole. However, the tripod mounted hoist system **2700** may be positioned over various loads or in other environments to allow for various loads to be lifted.

[0130] FIG. **27**B illustrates a portable hoist stand mounted hoist system **2720**. The system **2720** includes a hoist device **2722** coupled to a portable hoist stand **2724**. The hoist device **2722** may be a hoist device as described herein. The portable hoist stand **2724** may be a hoist stand configured to facilitate the lifting, suspending, and lowering of an engine block **2726**. For example, the portable hoist stand may include one or more wheels for being maneuvered, as well as a telescoping arm to allow for positioning of the hoist device **2722** over a load. While the portable hoist stand mounted hoist system **2720** is described as being used to lift an engine block **2726**, it is contemplated that the system **2720** could be configured to lift other loads.

[0131] FIG. **27**C illustrates a laydown area hoist system **2750**, according to some embodiments. The laydown area hoist system **2750** includes a hoist device **2752**, configured to facilitate moving various loads **2754** to and from a loading vehicle **2756**. Example loads may include stones, scrap metal, waste (e.g. garbage), or other applicable loads.

[0132] Other applications for a hoist system as described herein may include: holding a structure during demolition; removing demolition waste; hoisting commercial or personal components during maintenance; lifting construction components at a worksite; or other applications. It should be understood that the implementations and applications described herein are exemplary and should not be construed as limiting.

[0133] FIGS. **28**A and **28**B illustrate single user operation of a zero-gravity hoist system **2800** for placing an object in place (e.g., while constructing a building. The user can control the location of the object by physically touching the load **2802** as shown in FIG. **28**A, or from the ground by controlling a pully **2804**, as shown in FIG. **28**B.

[0134] FIGS. **29**A and **29**B illustrate a zero-gravity hoist crane attachment. The zero-gravity hoist crane attachment allows for a single user to control the lifting and movement of large items (e.g., I-beams). FIG. **29**A illustrates only a zero-gravity hoist crane attachment **2902** for raising or lowering an object. FIG. **29**B illustrates an attachment **2904** connected to an object being lifted by a zero-gravity hoist crane attachment that allows a user to also control the direction, rotation, and tilt of the object.

[0135] FIGS. **30**A, **30**B, and **30**C illustrate rigid zero-gravity lift platforms including dedicated material interfaces. FIG. **30**A illustrates a dual rigid zero-gravity lift platforms **3000** that can be controlled together to raise an object. FIG. **30**B illustrates a rigid zero-gravity lift platform **3002** that includes an interface (e.g., rectangular-shaped interface) configured to receive a particular object to be raised (e.g., a steel beam). FIG. **30**C illustrates a mobile rigid zero-gravity lift platform **3004** that includes an interface (e.g., a round interface) configured to receive a particular object to be raised (e.g., a pipe).

[0136] FIGS. **31**A, **31**B, and **31**C illustrate zero-gravity hoist implementations for joining two conduits. FIG. **31**A illustrates two conduits with zero-gravity hoist come-a-long attachments **3102** for precisely positioning the two conduits for attachment. FIG. **31**B illustrates a zero-gravity hoist system **3104** including two attachments on the end of conduits for sleeving the conduits together. FIG. **31**C illustrates a magnetic attachment device **3106** for use with a zero-gravity hoist system to assist in positioning a conduit in position for installation.

[0137] FIGS. **32**A and **32**B illustrate top-down and bottom-up structures including zero-gravity hoist. FIG. **32**A illustrates a top-down (suspension) structure **3200** for raising and lowering an object using a zero-gravity hoist system. FIG. **32**B illustrates a bottom-up structure **3202** for receiving and object and raising the object up.

[0138] FIGS. **33**A and **33**B illustrate ground-up zero-gravity hoist implementations. FIG. **33**A illustrates a zero-gravity hoist system **3300** for lifting an object from the ground up (e.g., to place on a different surface). The zero-gravity hoist device can be placed under or around an object and then used to raise the object. FIG. **33**B illustrates a similar zero-gravity hoist device **3302** that fits around and object for raising the object.

[0139] FIGS. **34**A, **34**B, and **34**C illustrate rigid attachment mechanisms for a zero-gravity hoist system. FIG. **34**A illustrates a claw **3400** for grasping an object and then raising and transporting the object (e.g., along a conveyor line that moves the claw). FIG. **34**B illustrates a handheld attachment **3402** that attaches to a device to be raised. Once the attachment **3402** is attached to the object, the attachment **3402** is connected to a lifting mechanism of a zero-gravity hoist system. FIG. **34**C illustrates a handheld maneuverable device **3404** of a zero-gravity hoist system for picking an object from a pile and moving it to its final location.

[0140] FIGS. **35**A, **35**B, and **35**C illustrate down-hole implementations of a zero-gravity hoist system. FIG. **35**A illustrates an articulating arm **3502** that allows a user to lower a material down a hole with control over the position and alignment of the material. The articulating arm is part of a tripod configuration that can be configured to lower an object (e.g., material, human being, etc.) down a hole. FIG. **35**B illustrates a variation of the tripod from FIG. **35**A that includes a pully system **3504** rather than an articulating arm. FIG. **35**C illustrates another variation of the tripod of FIG. **35**A that includes a control unit or remote **3506** that allows a user to control the lowering of an object (e.g., down a manhole). The tripods are configured to traverse the circumference of the hole (e.g., a manhole).

[0141] FIGS. **36**A and **36**B illustrate automotive lift and part replacement implementations of zero-gravity hoist. FIG. **36**A illustrates a zero-gravity vehicle lift **3600** that allows a user to raise or lower a vehicle **3602** by pushing or

pulling on the vehicle **3602**. In some embodiments, separate up/down controls **3604** are also provided for raising and lowering the vehicle. FIG. **36**B illustrates an extendable (e.g., telescopic) articulating zero-gravity tripod **3606** for adding/removing a vehicle component (e.g., a windshield) from the vehicle. A user can apply a force to the tripod to cause the articulating arm to raise of lower as needed to replace the vehicle component.

[0142] FIGS. **37**A, **37**B, **37**C, and **37**D illustrate zero-gravity hoist enabled exoskeletons. FIG. **37**A illustrates a lower-body exoskeleton **3700** for assisting movement of a user **3702** between their waist and lower legs. As the user **3702** bends (e.g., bends down, lifts up, etc.), the zero-gravity control of the exoskeleton **3700** assists the user's movement. As a result, the user **3702** is able to be supported by the exoskeleton **3700** when performing some repetitive work (e.g., bending over) and assisted by the exoskeleton **3700** when performing other repetitive work (e.g., lifting). FIG. **37**B illustrates an upper-body exoskeleton **3704** for assisting movement of a user's arms. As the user **3702** lifts an object, the zero-gravity control of the exoskeleton **3704** assists the user's movement and effectively makes the object being lifted seem lighter. FIG. **37**C illustrates a back exoskeleton **3706** including zero-gravity control. The back exoskeleton **3706** provides additional support to user's back to reduce the effects of repetitive tasks (e.g., lifting). FIG. **37**D illustrates an upper body exoskeleton **3708** with zero-gravity control that provides stability and assistance to both the user's back and the user's arms.

[0143] FIGS. **38**A and **38**B illustrate tree cutting implementations of a zero-gravity hoist system. FIG. **38**A illustrates a zero-gravity hoist **3800** attached to a tree **3802**. The hoist **3800** assists the user in climbing the tree up or down with minimal effort. FIG. **38**B illustrates the zero-gravity hoist system **3804** being used to suspend a tool or support a tree branch (e.g., to prevent or control how it falls).

[0144] Thus, embodiments described herein provide, among other things, a zero-gravity hoist system. Various features and advantages are set forth in the following claims.

1-20. (canceled)

21. A zero-gravity hoist system, comprising:

a first load cable;

a first motor coupled to the first load cable, the first motor configured to drive the first load cable in one or more directions;

a power supply configured to provide power to the first motor; and

a controller having one or more electronic processors, the one or more electronic processors configured to:

measure a first force of a load in response to receiving an input;

store the measured force in a memory;

measuring a second force of the load;

determine a first difference between the second force and the first force; and

adjust a height of the load based on determining that the first difference exceeds a predetermined amount.

22. The zero-gravity hoist system of claim **21**, wherein the zero-gravity hoist system is at least one of a group consisting of: a ground-mounted zero-gravity hoist system; a vehicle-mounted zero-gravity hoist system; a crane-mounted zero-gravity hoist system; a tripod mounted zero-gravity hoist system; a laydown area zero-gravity hoist system and an engine block jack mounted zero-gravity hoist system.

23. The zero-gravity hoist system of claim **21**, further comprising:

a second load cable; and

a second motor coupled to the second load cable and configured to drive the second load cable in one or more directions,

wherein the second motor is configured to synchronously operate with the first motor.

24. The zero-gravity hoist system of claim **21**, wherein the zero-gravity hoist system is at least one selected from a group consisting of: a rigid zero-gravity lift platform; a mobile rigid zero-gravity hoist system; a top-down suspension zero-gravity hoist system; a bottom-up zero-gravity hoist system; a car-lift zero-gravity hoist system; a lower body exoskeleton zero-gravity hoist system; an upper body exoskeleton zero-gravity hoist system; and a human back exoskeleton zero-gravity hoist system.

25. The zero-gravity hoist system of claim **21**, wherein the zero-gravity hoist system further comprises at least one from a group consisting of: a zero-gravity hoist come-a-long attachment; a zero-gravity conduit sleeving attachment; a claw attachment mechanism; a handheld load attachment mechanism; and a magnetic conduit positioning attachment.

26. The zero-gravity hoist system of claim **21**, further comprising a first load sensor and a second load sensor.

27. The zero-gravity hoist system of claim **26**, wherein the first load sensor and the second load sensor are connected in series.

28. The zero-gravity hoist system of claim **26**, wherein the first load sensor has a greater maximum weight limit than the second load sensor.

29. A method for controlling a zero-gravity hoist, the method comprising:

lifting a load coupled to the hoist using a movement controller;

measuring a first force of the load in response to receiving an input;

storing the measured force in a memory;

measuring a second force of the load;

determining a difference between the second force and the first force;

adjusting a height of the load based on determining that the difference between the second force and the first force exceeds a first predetermined threshold; and

stopping operation of the zero-gravity hoist based on determining that the difference between the second force and the first force exceeds a second predetermined threshold.

30. The method of claim **29**, wherein the height of the load is lowered based on determining that the second force is greater than the first force by at least the first predetermined threshold.

31. The method of claim **29**, wherein the height of the load is raised based on determining that the second force is less than the first force by at least the first predetermined threshold.

32. The method of claim **29**, wherein the second predetermined threshold is greater than the first predetermined threshold.

33. The method of claim **29**, wherein the height of the load is adjusted at a variable speed.

34. The method of claim **33**, wherein the variable speed is based on a magnitude of the load.

35. The method of claim **29**, wherein the height of the load is adjusted by a predetermined amount based on a magnitude of the difference between the second force and the first force.

36. The method of claim **35**, wherein the predetermined amount is a predetermined distance.

37. The method of claim **35**, wherein the predetermined amount is a predetermined time.

38. A zero-gravity hoist system, comprising:

a first load cable;

a first motor coupled to the first load cable, the first motor configured to drive the first load cable in one or more directions;

a power supply configured to provide power to the first motor; and

a controller having one or more electronic processors, the one or more electronic processors configured to:

measure a first force of a load in response to receiving an input;

store the measured force in a memory;

measuring a second force of the load;

determine a first difference between the second force and the first force;

adjust a height of the load based on determining that the first difference exceeds a first predetermined amount; and

stop an operation of the zero-gravity hoist system based on determining that the first difference exceeds a second predetermined amount.

39. The zero-gravity hoist system of claim **38**, wherein the processor is further configured to lower the load based on determining that the second force is greater than the first force by the first predetermined amount.

40. The zero-gravity hoist system of claim **38**, wherein the processor is further configured to raise the load based on determining that the second force is less than the first force by at least the first predetermined amount.

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