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### Atomic absorption spectrophotometer

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#### Abstract

An atomic absorption spectrophotometer includes a first holder, a fixed portion, and a movable portion. In an inner circumferential surface of the fixed portion, a first female thread portion is formed from an end on a rear side toward a front side in a direction of fitting of the fixed portion to the first holder, and a small-diameter portion having an inner diameter smaller than a minimum diameter of the first female thread portion is formed while it is located on the front side in the direction of fitting with respect to the first female thread portion. In an inner circumferential surface of the movable portion, a second female thread portion having a minimum diameter larger than a maximum diameter of the first female thread portion is formed from an end on the rear side toward the front side in the direction of fitting of the movable portion.

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**Background/Summary****CROSS REFERENCE TO RELATED APPLICATIONS**

(1) This application is a National Stage of International Application No. PCT/JP2021/018792 filed May 18, 2021, claiming priority based on Japanese Patent Application No. 2020-128261 filed Jul. 29, 2020.

**TECHNICAL FIELD**

(2) The present invention relates to an atomic absorption spectrophotometer.

## BACKGROUND ART

(3) Prior documents disclosing a configuration of an atomic absorption spectrophotometer include Japanese Patent Laying-Open No. 2000-65737 (PTL 1). In the atomic absorption spectrophotometer described in PTL 1, a graphite holder pressed into a cooling block is attached and removed with the use of a cup and a handle.

## CITATION LIST

### Patent Literature

(4) PTL 1: Japanese Patent Laying-Open No. 2000-65737

## SUMMARY OF INVENTION

### Technical Problem

(5) When the holder pressed into the cooling block is attached or removed with the use of the cup and the handle, positions of the cup and the handle with respect to the holder are reverse between attachment of the holder and removal of the holder.

(6) Therefore, the holder should be accessible on both sides of a direction of attachment and removal of the holder.

(7) The present invention was made to solve the problem above, and an object of the present invention is to provide an atomic absorption spectrophotometer in which a holder can be attached and removed by access from a one direction side of a direction of attachment and removal of the holder.

### Solution to Problem

(8) In an atomic absorption spectrophotometer based on the present invention, a holder is removably fitted to a block, the holder holding a tube for heating a sample as a result of flow of a current, the holder being provided with a through hole. The atomic absorption spectrophotometer includes a fixed portion and a movable portion. The fixed portion is provided around a virtual axis that extends in a direction of fitting of the holder to the block, and fixed to the block while the fixed portion is located at a distance on a front side in the direction of fitting with respect to the holder. The movable portion is provided around the virtual axis and provided as being able to abut on the holder on the front side in the direction of fitting by moving over an outer side of the fixed portion along the virtual axis while the movable portion is located on the front side in the direction of fitting with respect to the holder. In an inner circumferential surface of the fixed portion, a first female thread portion is formed from an end on a rear side toward the front side in the direction of fitting of the fixed portion, and a small-diameter portion having an inner diameter smaller than a minimum diameter of the first female thread portion is formed while the small-diameter portion is located on the front side in the direction of fitting with respect to the first female thread portion. In an inner circumferential surface of the movable portion, a second female thread portion having a minimum diameter larger than a maximum diameter of the first female thread portion is formed from an end on the rear side toward the front side in the direction of fitting of the movable portion. While a first bolt including a first male thread portion and a shaft portion is inserted into the through hole in the direction of fitting, the first male thread portion being located on the front side in the direction of fitting, having a maximum diameter smaller than the minimum diameter of the second female thread portion, and being fitted to the first female thread portion, the shaft portion being located on the rear side in the direction of fitting of the first male thread portion and having an outer diameter smaller than the minimum diameter of the second female thread portion, the first male thread portion is fastened to the first female thread portion so that the first bolt can press the holder from the rear side toward the front side in the direction of fitting. As a second bolt including an abutment portion and a second male thread portion is inserted into the through hole in the direction of fitting and the second male thread portion is fastened to the second female thread portion with the abutment portion abutting on the small-diameter portion, the abutment portion being located on the front side in the direction of fitting, having an outer diameter smaller than the minimum diameter of the first female thread portion and larger than the inner diameter of the

small-diameter portion, and being able to abutting on the small-diameter portion in the direction of fitting, the second male thread portion being located on the rear side in the direction of fitting of the abutment portion and being fitted to the second female thread portion, the movable portion that is moved toward the holder can press the holder from the front side toward the rear side in the direction of fitting.

#### Advantageous Effects of Invention

(9) According to the present invention, the holder can be attached and removed by access from a one direction side of a direction of attachment and removal of the holder.

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## Description

### BRIEF DESCRIPTION OF DRAWINGS

(1) FIG. 1 is a perspective view showing an appearance of an atomic absorption spectrophotometer according to one embodiment.

(2) FIG. 2 is a plan view of the atomic absorption spectrophotometer in FIG. 1 in a direction shown with an arrow II.

(3) FIG. 3 is a cross-sectional view of the atomic absorption spectrophotometer in FIG. 2 in a direction shown with an arrow III-III.

(4) FIG. 4 is a partial cross-sectional view of the atomic absorption spectrophotometer according to one embodiment in which a second block has been located away from a first block.

(5) FIG. 5 is a plan view showing a construction of a first bolt used in attachment of a first holder to the first block in the atomic absorption spectrophotometer according to one embodiment.

(6) FIG. 6 is a plan view showing a construction of a second bolt used in detachment of the first holder from the first block according to one embodiment.

(7) FIG. 7 is a cross-sectional view showing a state before attachment to the first block, of the first holder provided in the atomic absorption spectrophotometer according to one embodiment.

(8) FIG. 8 is a cross-sectional view showing a state after attachment to the first block, of the first holder provided in the atomic absorption spectrophotometer according to one embodiment.

(9) FIG. 9 is a cross-sectional view showing a state before the second bolt is inserted in a movable portion provided in the atomic absorption spectrophotometer according to one embodiment.

(10) FIG. 10 is a cross-sectional view showing a state in which an abutment portion of the second bolt abuts on a small-diameter portion of a fixed portion provided in the atomic absorption spectrophotometer according to one embodiment.

(11) FIG. 11 is a cross-sectional view showing a state in which the first holder provided in the atomic absorption spectrophotometer according to one embodiment is detached from the first block.

### DESCRIPTION OF EMBODIMENTS

(12) An atomic absorption spectrophotometer according to one embodiment will be described below with reference to the drawings. In the description of the embodiment below, identical or corresponding elements in the drawings have identical reference characters allotted and description thereof will not be repeated. In the drawings, a direction in parallel to a direction of an optical axis of irradiation light used for atomic absorption analysis is shown as an X direction, a direction in parallel to a direction of fitting of a holder is shown as a Y direction, and a direction in parallel to a direction of injection of a sample is shown as a Z direction.

(13) FIG. 1 is a perspective view showing an appearance of an atomic absorption spectrophotometer according to one embodiment. FIG. 2 is a plan view of the atomic absorption spectrophotometer in FIG. 1 in a direction shown with an arrow II. FIG. 3 is a cross-sectional view of the atomic absorption spectrophotometer in FIG. 2 in a direction shown with an arrow III-III.

(14) As shown in FIGS. 1 to 3, an atomic absorption spectrophotometer 1 according to one

embodiment includes a sample heating portion **10**. Sample heating portion **10** is a portion for atomization of a sample by electrical heating. Sample heating portion **10** includes a tube **100**, a holder **110**, and a block **140**. Sample heating portion **10** is composed of a conductive material for electrical heating of the sample.

(15) As shown in FIG. 3, atomic absorption spectrophotometer **1** according to the present embodiment further includes a fixed portion **170** and a movable portion **180**. As shown in FIGS. 1 and 2, atomic absorption spectrophotometer **1** further includes a pair of coils **20**, a pusher **30**, a lever **31**, a base **40**, a slide mechanism **41**, and a support base **42**. As shown in FIG. 3, atomic absorption spectrophotometer **1** further includes a spring **190**, a gas introduction portion **150**, and a cap **151**.

(16) As shown in FIGS. 1 and 2, the pair of coils **20** is arranged as being opposed to each other with sample heating portion **10** lying therebetween. A direction in which the pair of coils **20** is arranged as being aligned coincides with the direction of the optical axis of irradiation light used for atomic absorption analysis.

(17) Pusher **30** is arranged on an upper side and a rear surface side of sample heating portion **10**. Pusher **30** pivots as a result of operation onto lever **31**, with a rotation shaft connected to lever **31** being defined as a fulcrum. Pusher **30** presses sample heating portion **10** in the negative Z direction while lever **31** is moved in a direction shown with an arrow in FIG. 1 and erected as shown in FIG. 1. Pusher **30** is provided with a sample injection hole **32**. The sample is introduced into tube **100** through sample injection hole **32**. Sample injection hole **32** is opened and closed by a not-shown lid.

(18) As shown in FIG. 3, tube **100** extends in the X direction. In the inside of tube **100**, a space having an annular cross-section into which the sample is injected is provided. Tube **100** is provided with a sample injection port **101** in an upper portion in the positive Z direction. Tube **100** is provided with a flow channel through which inert gas supplied from gas introduction portion **150** can flow. The sample injected into tube **100** through sample injection port **101** is heated by heat generation by tube **100** at the time of flow of a current through tube **100**. Tube **100** is formed, for example, of graphite. Tube **100** is pressed in the negative Z direction by pusher **30** during injection and analysis of the sample.

(19) Holder **110** is constituted of a first holder **120** and a second holder **130**. First holder **120** and second holder **130** are arranged as being opposed to each other in the Y direction so as to hold tube **100** therebetween. Each of first holder **120** and second holder **130** is formed, for example, of graphite.

(20) Each of first holder **120** and second holder **130** is provided with a through hole that extends in the Y direction. In an outer circumferential portion of each of first holder **120** and second holder **130**, a groove that extends in the Y direction is provided. As a positioning pin **143** is fitted to this groove, each of first holder **120** and second holder **130** is prevented from turning.

(21) Block **140** is constituted of a first block **141** and a second block **145**. Each of first block **141** and second block **145** is provided with a through hole that extends in the Y direction. First holder **120** is removably fitted to first block **141**. A direction of fitting of first holder **120** to first block **141** is the positive Y direction. Second holder **130** is removably fitted to second block **145**. The direction of fitting of second holder **130** to second block **145** is the negative Y direction.

(22) As first holder **120** is fitted to first block **141**, first block **141** and first holder **120** come in intimate contact with each other and conductivity between first block **141** and first holder **120** becomes higher. As second block **145** is fitted to second holder **130**, second block **145** and second holder **130** come in intimate contact with each other and conductivity between second block **145** and second holder **130** becomes higher.

(23) First block **141** is supported on base **40** from below in a Z-axis direction. As shown in FIGS. 1 to 3, slide mechanism **41** is provided on base **40**. Slide mechanism **41** supports support base **42** connected to second block **145** as being movable in the Y direction. Second block **145** is thus

movable in the Y direction.

(24) As a voltage is applied across first block **141** and second block **145**, a current flows through tube **100** via first holder **120** and second holder **130** so that tube **100** generates heat.

(25) Fixed portion **170** is in a shape of a pipe with an annular pipe portion **175** and a flange portion **176** located on a front side (positive Y direction) of annular pipe portion **175** in the direction of fitting, and provided around a virtual axis **120a** that extends in the direction of fitting of first holder **120** to first block **141**. Fixed portion **170** is fixed to first block **141** while it is located at a distance from first holder **120** on the front side (positive Y direction) in the direction of fitting. Specifically, fixed portion **170** is fastened to first block **141** by means of a bolt with an annular sleeve **171** lying between first block **141** and flange portion **176** while annular pipe portion **175** is located in sleeve **171**.

(26) In an inner circumferential surface of fixed portion **170**, a first female thread portion **172** is formed from an end on a rear side (negative Y direction) toward the front side (positive Y direction) in the direction of fitting of fixed portion **170**. Furthermore, in the inner circumferential surface of fixed portion **170**, a small-diameter portion **173** having an inner diameter smaller than a minimum diameter of first female thread portion **172** is formed while it is located on the front side (positive Y direction) in the direction of fitting with respect to first female thread portion **172**. A gas flow-in portion **174** in which inert gas supplied from gas introduction portion **150** flows is located on the front side (positive Y direction) of small-diameter portion **173** in the direction of fitting.

(27) Movable portion **180** is in a shape of a pipe with an annular pipe portion **185** and a flange portion **186** located on the front side (positive Y direction) of annular pipe portion **185** in the direction of fitting, and is provided around virtual axis **120a**. Movable portion **180** is provided as being able to abut on first holder **120** from the front side (positive Y direction) in the direction of fitting by moving over an outer side of annular pipe portion **175** of fixed portion **170** along virtual axis **120a** while movable portion **180** is located on the front side (positive on Y direction) in the direction of fitting with respect to first holder **120**.

(28) In an inner circumferential surface of movable portion **180**, a second female thread portion **183** having a minimum diameter larger than a maximum diameter of first female thread portion **172** is formed from an end on the rear side (negative Y direction) toward the front side (positive Y direction) in the direction of fitting of movable portion **180**. Specifically, second female thread portion **183** is provided in an inner circumferential surface of a removably fitted cylindrical female thread member **182**, in the inside of the end of movable portion **180** on the rear side (negative Y direction) in the direction of fitting.

(29) In an outer circumferential portion of movable portion **180**, a groove that extends in the Y direction is provided, and as positioning pin **143** is fitted to this groove, the movable portion is prevented from turning. Movable portion **180** is movable in the Y direction along annular pipe portion **175** of fixed portion **170**.

(30) Spring **190** biases movable portion **180** toward the front side (positive Y direction) in the direction of fitting. Spring **190** lies between flange portion **186** of movable portion **180** and first block **141**. With biasing force of spring **190**, flange portion **186** of movable portion **180** presses flange portion **176** of fixed portion **170** from the rear side (negative Y direction) in the direction of fitting.

(31) As shown in FIG. 3, gas introduction portion **150** is connected to first block **141** with fixed portion **170** being interposed. Second block **145** is provided with cap **151** such that the cap is opposed to gas introduction portion **150**. The space in the inside of the inner circumferential surface of fixed portion **170** communicates with tube **100** through the space in the inside of the inner circumferential surface of movable portion **180** and a through hole **121** in first holder **120**. As inert gas supplied from gas introduction portion **150** passes through tube **100**, increase in temperature and oxidation of tube **100** during analysis of the sample are suppressed. For example, argon gas is adopted as inert gas.

(32) In atomic absorption spectrophotometer **1** according to the present embodiment, a sample is sent from sample injection hole **32** in pusher **30** through sample injection port **101** into tube **100**, heated and atomized by heat generation by tube **100**, and subjected to atomic absorption analysis based on light that is emitted in the X direction and passes through tube **100**.

(33) The pair of coils **20** arranged on opposing sides in the axial direction of tube **100** that intersects with the direction of fitting of first block **141** to first holder **120** is fed with power through a not-shown electrical wire, so as to be able to apply magnetic field to tube **100** located between them. As magnetic field is applied to tube **100** and an analytical value of the sample is subjected to background correction, accuracy in analysis can be improved. For example, a background-correction system using Zeeman splitted spectrum is adopted as the correction method.

(34) A method of replacing each of tube **100** and holder **110** in atomic absorption spectrophotometer **1** according to the present embodiment will be described below. In replacement of each of tube **100** and holder **110**, initially, pusher **30** is retracted and second block **145** is moved toward the negative Y direction to move second block **145** away from first block **141** with the use of slide mechanism **41**.

(35) FIG. **4** is a partial cross-sectional view of the atomic absorption spectrophotometer according to one embodiment in which the second block has been located away from the first block. As shown in FIG. **4**, by moving second block **145** away from first block **141**, tube **100** can be removed. Furthermore, by removing cap **151** from second block **145**, access can be made from both sides in the direction of attachment and removal of second holder **130**, so that second holder **130** can be attached to and removed from second block **145** with a conventional method. To first holder **120**, on the other hand, access can be made only from the rear side (negative Y direction) in the direction of fitting which is the one direction side of the direction of attachment and removal of first holder **120**.

(36) In atomic absorption spectrophotometer **1** according to the present embodiment, replacement of first holder **120** is restricted by arrangement of the pair of coils **20** and pusher **30**. Therefore, a dedicated tool attachable and removable by access in one direction should be used in attachment and removal of first holder **120**.

(37) The dedicated tool used in attachment and removal of first holder **120** according to the present embodiment to and from first block **141** will be described below.

(38) FIG. **5** is a plan view showing a construction of a first bolt used in attachment of the first holder to the first block in the atomic absorption spectrophotometer according to one embodiment. As shown in FIG. **5**, a first bolt **200** includes a first male thread portion **201**, a first shaft portion **202**, and a second shaft portion **203**.

(39) First male thread portion **201** is located at a tip end on the front side (positive Y direction) of first bolt **200** in the direction of fitting. First male thread portion **201** has a maximum diameter smaller than a minimum diameter of second female thread portion **183**.

(40) First shaft portion **202** is connected to first male thread portion **201**. First shaft portion **202** is located on the rear side (negative Y direction) of first male thread portion **201** in the direction of fitting. First shaft portion **202** has an outer diameter smaller than the minimum diameter of second female thread portion **183**.

(41) Second shaft portion **203** is connected on a side of first shaft portion **202** opposite to first male thread portion **201**. Second shaft portion **203** has an outer diameter smaller than through hole **121** in first holder **120**.

(42) FIG. **6** is a plan view showing a construction of a second bolt used in detachment of the first holder according to one embodiment from the first block. As shown in FIG. **6**, a second bolt **210** includes an abutment portion **211** and a second male thread portion **212**.

(43) Abutment portion **211** is located at a tip end on the front side (positive Y direction) of second bolt **210** in the direction of fitting. Abutment portion **211** has an outer diameter smaller than the minimum diameter of first female thread portion **172** and larger than the inner diameter of small-

diameter portion **173**.

(44) Second male thread portion **212** is connected to abutment portion **211**. Second male thread portion **212** is located on the rear side (negative Y direction) of abutment portion **211** in the direction of fitting. Second male thread portion **212** has a maximum diameter that allows fitting to second female thread portion **183**.

(45) Operations in attachment of first holder **120** to first block **141** in atomic absorption spectrophotometer **1** according to the present embodiment will be described below.

(46) FIG. **7** is a cross-sectional view showing a state before attachment to the first block, of the first holder provided in the atomic absorption spectrophotometer according to one embodiment. FIG. **8** is a cross-sectional view showing a state after attachment to the first block, of the first holder provided in the atomic absorption spectrophotometer according to one embodiment. For the sake of facilitated understanding, FIGS. **7** and **8** do not show a thread profile of first male thread portion **201**.

(47) As shown in FIG. **7**, in attachment of first holder **120** to first block **141**, a jig block **220** may be used. Jig block **220** performs a function to increase an area where axial force generated by fastening of first bolt **200** is applied, to thereby mitigate concentration of stress. Jig block **220** is provided with a hole through which first bolt **200** can be inserted. First bolt **200** is inserted into the hole in jig block **220** and inserted into through hole **121** in first holder **120** in the direction of fitting. Consequently, jig block **220** lies between a head of first bolt **200** and first holder **120**.

(48) Since first male thread portion **201** has the maximum diameter smaller than the minimum diameter of second female thread portion **183**, it can be inserted in the inside of the inner circumferential surface of movable portion **180**. Since first shaft portion **202** has the outer diameter smaller than the minimum diameter of second female thread portion **183**, it can be inserted in the inside of the inner circumferential surface of movable portion **180**. First male thread portion **201** is fitted to first female thread portion **172** while first male thread portion **201** and a part of first shaft portion **202** are located in the inside of movable portion **180**.

(49) As shown in FIG. **8**, while first bolt **200** is inserted in through hole **121** in first holder **120** in the direction of fitting, first male thread portion **201** is fastened to first female thread portion **172**, so that first bolt **200** can press first holder **120** from the rear side (negative Y direction) toward the front side (positive Y direction) in the direction of fitting with jig block **220** being interposed.

(50) Specifically, since fixed portion **170** is fixed to first block **141** at the time of fastening of first male thread portion **201** to first female thread portion **172**, axial force generated in first bolt **200** presses first holder **120** toward the front side (positive Y direction) in the direction of fitting with jig block **220** being interposed, so that first holder **120** is fitted to first block **141**.

(51) Operations in detachment of first holder **120** from first block **141** in atomic absorption spectrophotometer **1** according to the present embodiment will be described below.

(52) FIG. **9** is a cross-sectional view showing a state before the second bolt is inserted in the movable portion provided in the atomic absorption spectrophotometer according to one embodiment. FIG. **10** is a cross-sectional view showing a state in which the abutment portion of the second bolt abuts on the small-diameter portion of the fixed portion provided in the atomic absorption spectrophotometer according to one embodiment. FIG. **11** is a cross-sectional view showing a state in which the first holder provided in the atomic absorption spectrophotometer according to one embodiment is detached from the first block. For the sake of facilitated understanding, FIGS. **9** to **11** do not show a thread profile of second male thread portion **212**.

(53) As shown in FIGS. **9** and **10**, in detachment of first block **141** from first holder **120**, second bolt **210** is inserted in through hole **121** in first holder **120** in the direction of fitting.

(54) Since abutment portion **211** has the outer diameter smaller than the minimum diameter of second female thread portion **183**, it can be inserted in the space in the inside of the inner circumferential surface of the movable portion. Since abutment portion **211** has the outer diameter smaller than the minimum diameter of first female thread portion **172** and larger than the inner



diameter of small-diameter portion **173**, it can be inserted to the inner side of first female thread portion **172** and can abut on small-diameter portion **173** in the direction of fitting. While abutment portion **211** and small-diameter portion **173** abut on each other, second male thread portion **212** is fitted to second female thread portion **183**.

(55) As shown in FIG. **11**, as second male thread portion **212** is fastened to second female thread portion **183** while abutment portion **211** abuts on small-diameter portion **173**, second bolt **210** can press first holder **120** from the front side (positive direction) toward the rear side (negative Y direction) in the direction of fitting by means of movable portion **180** that is moved toward first holder **120**.

(56) As second male thread portion **212** is fastened to second female thread portion **183** with abutment portion **211** abutting on small-diameter portion **173**, movable portion **180** is moved from the front side (positive Y direction) toward the rear side (negative Y direction) in the direction of fitting against biasing force of spring **190**. As first holder **120** is pressed by movable portion **180**, first holder **120** is detached from first block **141**.

(57) After first holder **120** is detached from first block **141**, fitting between second male thread portion **212** and second female thread portion **183** is cancelled, so that movable portion **180** is moved by biasing force of spring **190** until flange portion **186** abuts on flange portion **176** of fixed portion **170**. Movable portion **180** is thus distant from first holder **120** and not in contact therewith during analysis of the sample.

(58) In atomic absorption spectrophotometer **1** according to one embodiment of the present invention, first holder **120** is pressed toward the front side in the direction of fitting by fastening of first bolt **200** to fixed portion **170** and pressed toward the rear side in the direction of fitting as second bolt **210** is fastened to movable portion **180** with abutment portion **211** abutting on small-diameter portion **173**. First holder **120** can thus be attached to and removed from first block **141** by access in one direction in the direction of attachment and removal of first holder **120**. Furthermore, as first holder **120** can be attached and removed by access in one direction, a space necessary for works for attachment and removal of first holder **120** can be made smaller and hence an apparatus can be space-saving. As fixed portion **170** and movable portion **180** are attached to first block **141**, attachment and removal works can be easier and time for attachment and removal works can be shorter.

(59) In atomic absorption spectrophotometer **1** according to one embodiment of the present invention, first holder **120** can be attached to and removed from first block **141** by access from the one direction side in the direction of attachment and removal of first holder **120**. Therefore, in an example where a mechanism adapted to the background-correction system using Zeeman splitted spectrum is adopted, first holder **120** can be attached and removed through between the pair of coils **20**.

(60) In atomic absorption spectrophotometer **1** according to one embodiment of the present invention, as spring **190** biases movable portion **180** toward the front side in the direction of fitting of first holder **120**, a state in which first holder **120** and movable portion **180** are not in contact with each other during analysis of the sample can be maintained. Conduction of heat of first holder **120** to movable portion **180** during analysis of the sample can thus be suppressed.

(61) In atomic absorption spectrophotometer **1** according to one embodiment of the present invention, the space in the inside of the inner circumferential surface of fixed portion **170** communicates with tube **100** through the space in the inside of the inner circumferential surface of movable portion **180** and through hole **121** in first holder **120**. Inert gas can thus directly be injected from gas introduction portion **150** to tube **100**. Consequently, tube **100** can effectively be cooled and oxidation thereof can be suppressed.

(62) [Aspects]

(63) An illustrative embodiment described above is understood by a person skilled in the art as specific examples of aspects below.

(64) (Clause 1)

(65) In an atomic absorption spectrophotometer according to one aspect, a holder is removably fitted to a block, the holder holding a tube for heating a sample as a result of flow of a current, the holder being provided with a through hole, the atomic absorption spectrophotometer includes a fixed portion provided around a virtual axis that extends in a direction of fitting of the holder to the block, the fixed portion being fixed to the block while the fixed portion is located at a distance on a front side in the direction of fitting with respect to the holder, and a movable portion provided around the virtual axis, the movable portion being provided as being able to abut on the holder on the front side in the direction of fitting by moving over an outer side of the fixed portion along the virtual axis while the movable portion is located on the front side in the direction of fitting with respect to the holder, in an inner circumferential surface of the fixed portion, a first female thread portion is formed from an end on a rear side toward the front side in the direction of fitting of the fixed portion, and a small-diameter portion having an inner diameter smaller than a minimum diameter of the first female thread portion is formed while the small-diameter portion is located on the front side in the direction of fitting with respect to the first female thread portion, in an inner circumferential surface of the movable portion, a second female thread portion having a minimum diameter larger than a maximum diameter of the first female thread portion is formed from an end on the rear side toward the front side in the direction of fitting of the movable portion, while a first bolt including a first male thread portion and a shaft portion is inserted into the through hole in the direction of fitting, the first male thread portion being located on the front side in the direction of fitting, having a maximum diameter smaller than the minimum diameter of the second female thread portion, and being fitted to the first female thread portion, the shaft portion being located on the rear side in the direction of fitting of the first male thread portion and having an outer diameter smaller than the minimum diameter of the second female thread portion, the first male thread portion is fastened to the first female thread portion so that the first bolt can press the holder from the rear side toward the front side in the direction of fitting, and as a second bolt including an abutment portion and a second male thread portion is inserted into the through hole in the direction of fitting and the second male thread portion is fastened to the second female thread portion with the abutment portion abutting on the small-diameter portion, the abutment portion being located on the front side in the direction of fitting, having an outer diameter smaller than the minimum diameter of the first female thread portion and larger than the inner diameter of the small-diameter portion, and being able to abutting on the small-diameter portion in the direction of fitting, the second male thread portion being located on the rear side in the direction of fitting of the abutment portion and being fitted to the second female thread portion, the movable portion that is moved toward the holder can press the holder from the front side toward the rear side in the direction of fitting.

(66) According to the atomic absorption spectrophotometer described in Clause 1, the holder can be attached and removed by access from a one direction side of a direction of attachment and removal of the holder.

(67) (Clause 2)

(68) The atomic absorption spectrophotometer described in Clause 1 further includes a pair of coils arranged on opposing sides in an axial direction of the tube that intersects with the direction of fitting, and the pair of coils can apply magnetic field to the tube located between the pair of coils.

(69) According to the atomic absorption spectrophotometer described in Clause 2, in an example where a background-correction system using Zeeman splitted spectrum is adopted, the holder can be attached and removed by access from the one direction side of the direction of attachment and removal through between the pair of coils.

(70) (Clause 3)

(71) The atomic absorption spectrophotometer described in Clause 1 or 2 further includes a spring that biases the movable portion in the direction of fitting, and the movable portion is moved from

the front side toward the rear side in the direction of fitting against biasing force of the spring as the second male thread portion is fastened to the second female thread portion with the abutment portion abutting on the small-diameter portion.

(72) According to the atomic absorption spectrophotometer described in Clause 3, since the first holder and the movable portion are prevented from coming in contact with each other during analysis of the sample, diffusion of heat generation in the first holder to the movable portion can be suppressed.

(73) (Clause 4)

(74) In the atomic absorption spectrophotometer described in any one of Clauses 1 to 3, a space in the inside of the inner circumferential surface of the fixed portion communicates with the tube through a space in the inside of the inner circumferential surface of the movable portion and the through hole in the holder.

(75) According to the atomic absorption spectrophotometer described in Clause 4, performance to prevent oxidation of the tube can be maintained by direct injection of inert gas into the tube through the inside of the fixed portion and the movable portion.

(76) The embodiment disclosed herein is illustrative in every respect and is not to be regarded as the basis of limitative construction. Therefore, the technical scope of the present disclosure is not constructed only based on the embodiment above. Any modifications within the scope and meaning equivalent to the terms of the claims are included. Features that can be combined may be combined with one another in the description of the embodiment above.

#### REFERENCE SIGNS LIST

(77) **1** atomic absorption spectrophotometer; **10** sample heating portion; **20** coil; **30** pusher; **31** lever; **32** sample injection hole; **40** base; **41** slide mechanism; **42** support base; **100** tube; **101** sample injection port; **110** holder; **120** first holder; **120a** virtual axis; **121** through hole; **130** second holder; **140** block; **141** first block; **143** positioning pin; **145** second block; **150** gas introduction portion; **151** cap; **170** fixed portion; **171** sleeve; **172** first female thread portion; **173** small-diameter portion; **174** gas flow-in portion; **175, 185** annular pipe portion; **176, 186** flange portion; **180** movable portion; **182** female thread member; **183** second female thread portion; **190** spring; **200** first bolt; **201** first male thread portion; **202** first shaft portion; **203** second shaft portion; **210** second bolt; **211** abutment portion; **212** second male thread portion; **220** jig block

## Claims

1. An atomic absorption spectrophotometer in which a holder is removably fitted to a block, the holder holding a tube for heating a sample as a result of flow of a current, the holder being provided with a through hole, the atomic absorption spectrophotometer comprising: a fixed portion provided around a virtual axis that extends in a direction of fitting of the holder to the block, a front side being a front with respect to the direction of fitting of the holder to the block and a rear side being rear with respect to the direction of fitting of the holder to the block, the fixed portion being fixed to the block while the fixed portion is located at a distance on the front side of the holder; a movable portion provided around the virtual axis, the movable portion configured to abut on the front side of the holder by moving over an outer side of the fixed portion along the virtual axis while the movable portion is located on the front side of the holder; a first female thread portion formed in an inner circumferential surface of the fixed portion from the rear side toward the front side; a small-diameter portion having an inner diameter smaller than a minimum diameter of the first female thread portion formed on the front side of the inner circumferential surface of the fixed portion with respect to the first female thread portion; a second female thread portion having a minimum diameter larger than a maximum diameter of the first female thread portion is formed on an inner circumferential surface of the movable portion from an end on the rear side toward the front side, wherein the through hole is configured to receive a first bolt inserted into the through

hole in the direction of fitting of the holder to the block in a first state and to receive a second bolt inserted into the through hole in the direction of fitting of the holder to the block in a second state; the first bolt including a first male thread portion and a shaft portion, the first male thread portion being located on the front side of the first bolt, the first male thread portion having a maximum diameter smaller than the minimum diameter of the second female thread portion, and configured to be fitted to the first female thread portion, the shaft portion being located on the rear side of the first bolt and having an outer diameter smaller than the minimum diameter of the second female thread portion, wherein, in the first state, the first male thread portion is fastened to the first female thread portion so that the first bolt presses the holder from the rear side of holder toward the front side of the holder; and the second bolt including an abutment portion and a second male thread portion, the second male thread portion configured to be fastened to the second female thread portion with the abutment portion abutting on the small-diameter portion in the second state, the abutment portion being located on the front side of the second bolt and having an outer diameter smaller than the minimum diameter of the first female thread portion and larger than the inner diameter of the small-diameter portion, and being able to abut on the small-diameter portion of the inner circumferential surface of the fixed portion, the second male thread portion being located on the rear side the abutment portion and being fitted to the second female thread portion of the inner circumferential surface of the movable portion, wherein, in the second state, the movable portion is moved toward the holder to press the holder from the front side toward the rear side.

2. The atomic absorption spectrophotometer according to claim 1, further comprising a pair of coils arranged on opposing sides in an axial direction of the tube that intersects with the direction of fitting, wherein the pair of coils configured to apply a magnetic field to the tube located between the pair of coils.

3. The atomic absorption spectrophotometer according to claim 1, further comprising a spring that biases the movable portion in the direction of fitting of the holder to the block, wherein the movable portion is moved from the front side toward the rear side against a biasing force of the spring as the second male thread portion is fastened to the second female thread portion with the abutment portion abutting on the small-diameter portion.

4. The atomic absorption spectrophotometer according to claim 1, wherein a space on an inside of the inner circumferential surface of the fixed portion communicates with the tube through a space in inside of the inner circumferential surface of the movable portion and the through hole in the holder.

5. The atomic absorption spectrophotometer according to claim 2, further comprising a spring that biases the movable portion in the direction of fitting of the holder to the block, wherein the movable portion is moved from the front side toward the rear side against a biasing force of the spring as the second male thread portion is fastened to the second female thread portion with the abutment portion abutting on the small-diameter portion.

6. The atomic absorption spectrophotometer according to claim 2, wherein a space on an inside of the inner circumferential surface of the fixed portion communicates with the tube through a space in inside of the inner circumferential surface of the movable portion and the through hole in the holder.

7. The atomic absorption spectrophotometer according to claim 3, wherein a space on an inside of the inner circumferential surface of the fixed portion communicates with the tube through a space in inside of the inner circumferential surface of the movable portion and the through hole in the holder.

8. The atomic absorption spectrophotometer according to claim 5, wherein a space on an inside of the inner circumferential surface of the fixed portion communicates with the tube through a space in inside of the inner circumferential surface of the movable portion and the through hole in the holder.

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