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Semiconductor device

Abstract

According to one embodiment, a semiconductor device includes: a potential supply terminal to which a potential is supplied; a terminal (I/O terminal) for exchanging a signal with an outside; an I/O current detection load circuit electrically connected to the potential supply terminal and the terminal; and a current sensor circuit detecting the I/O current flowing through the I/O current detection load circuit. The current sensor circuit acquires a sensor current proportional to the I/O current and outputs the acquired sensor current as output information, and the I/O current is an abnormal current flowing through the I/O terminal due to at least one of electrostatic discharge and electromagnetic susceptibility and is a current that is greater than a predetermined current and that causes an abnormal state.

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Background/Summary

CROSS-REFERENCE TO RELATED APPLICATION

- (1) The present application claims priority from Japanese Patent Application No. 2021-214600 filed on Dec. 28, 2011, the content of which is hereby incorporated by reference into this application.
- BACKGROUND**
- (2) The present invention relates to a semiconductor device.
- (3) For example, healthcare products having terminals that come into direct contact with the human

body, industrial motor products and industrial sensor products in which cables are long and loud noise is generated, and in-vehicle products that emphasize safety more than ever due to autonomous driving, and the like demand strict noise immunity for mounted ICs from the viewpoint of functional safety and safety. This is disclosed in, for example, Patent Document 1 (EP 3249417 A1) and Non-Patent Document 1 (A. Patnaik; M. Suchak; R. Seva; K. Pamidimukkala; G. Edgingt on NXP Semiconductors, Austin, Tex.; R. Moseley; J. Feddeler; M. Stockinger; D. Beetner, "On-Chip sensors to measure level of transient events", [online], 2017, 39th Electrical Overstress/Electrostatic Discharge Symposium (EOS/ESD), [search on Nov. 17, 2021], Internet, <<https://ieeexplore.ieee.org/document/8073459>>).

SUMMARY

(4) These noises are called electrostatic discharge ESD (Electro Static Discharge) or electromagnetic susceptibility EMS (Electromagnetic Susceptibility), and pass a noise current through the ICs from an input/output terminal (I/O terminal) for exchanging a signal with an outside of a substrate mounting the ICs. The noise current is also called an I/O current.

(5) The noise current (I/O current) is larger than a current flowing during a normal operation of the IC, and is such a current that the IC becomes an abnormal state such as destruction or malfunction of the IC, which brings large loss about safeness of the products mounting the ICs. Therefore, by detecting the noise current (I/O current) generated by these ESD and EMS in the IC, the IC's abnormal states such as IC destruction and malfunction are detected and warned, or can use a function of improving robustness against the IC destruction and the malfunction based on a detection result(s), which ensures product's safeness against the noise currents such as ESD and EMS. Therefore, it is desired to improve detection accuracy and measurement accuracy of this noise current (I/O current).

(6) Other problems and novel features will be apparent from the description of the present specification and the accompanying drawings.

(7) According to one embodiment, a semiconductor device includes: a potential supply terminal to which a potential is supplied; an I/O terminal for exchanging a signal with an outside; an I/O current detection load circuit electrically connected to the potential supply terminal and the I/O terminal; and a current sensor circuit detecting an I/O current flowing through the I/O current detection load circuit, and the current sensor circuit acquires a sensor current proportional to the I/O current, and outputs the acquired sensor current as output information. A current flowing through the I/O current detection load circuit is the same as the noise current and the I/O current.

(8) According to the above-mentioned embodiment, provided can be the semiconductor device capable of improving the detection accuracy and the measurement accuracy of this noise current.

Description

BRIEF DESCRIPTION OF THE DRAWINGS

(1) FIG. 1 is a configuration diagram illustrating a semiconductor device according to a comparative example.

(2) FIG. 2 is a configuration diagram illustrating a semiconductor device according to a comparative example.

(3) FIG. 3 is a configuration diagram illustrating an I/O current detection load circuit and a current sensor circuit in a semiconductor device according to a comparative example.

(4) FIG. 4 is a configuration diagram illustrating a current sensor circuit in a semiconductor device according to a comparative example.

(5) FIG. 5 is a configuration diagram illustrating an I/O current detection load circuit and a proportional circuit in a semiconductor device according to a comparative example.

(6) FIG. 6 is a graph exemplifying a I-V conversion coefficient α of an I/O current detection load

circuit in a semiconductor device according to a comparative example, in which a horizontal axis indicates an input voltage between terminals and a vertical axis indicates a current flowing the I/O current detection load circuit.

(7) FIG. 7 is a diagram illustrating transitions of a I-V conversion coefficient α of an I/O current detection load circuit and a proportional constant β of a proportional circuit in a semiconductor device according to a comparative example.

(8) FIG. 8 is a graph illustrating characteristics added to an I-V conversion coefficient α of an I/O current detection load circuit in a semiconductor device according to a comparative example, in which a horizontal axis indicates an input voltage between terminals, and a vertical axis indicates a current flowing through the I/O current detection load circuit.

(9) FIG. 9 is a diagram illustrating transitions of a I-V conversion coefficient α of an I/O current detection load circuit and a proportional constant β , of a proportional circuit in a semiconductor device according to a comparative example.

(10) FIG. 10 is a configuration diagram illustrating a semiconductor device according to a first embodiment.

(11) FIG. 11 is a configuration diagram illustrating an I/O current detection load circuit and a current sensor circuit in the semiconductor device according to the first embodiment.

(12) FIG. 12 is a diagram illustrating transition of a I-V conversion coefficient α of the I/O current detection load circuit and a proportional constant β , of the proportional circuit in the semiconductor device according to the first embodiment.

(13) FIG. 13 is a circuit diagram illustrating the current sensor circuit in the semiconductor device according to the first embodiment.

(14) FIG. 14 is a circuit diagram illustrating a current sensor circuit in the semiconductor device according to the first embodiment.

(15) FIG. 15 is a circuit diagram illustrating a current sensor circuit in the semiconductor device according to the first embodiment.

(16) FIG. 16 is a circuit diagram illustrating a current sensor circuit in the semiconductor device according to the first embodiment.

(17) FIG. 17 is a circuit diagram illustrating a current sensor circuit in a semiconductor device according to a second embodiment.

(18) FIG. 18 is a circuit diagram illustrating another current sensor circuit in the semiconductor device according to the second embodiment.

(19) FIG. 19 is a circuit diagram illustrating a current sensor circuit in the semiconductor device according to the second embodiment.

(20) FIG. 20 is a circuit diagram illustrating another current sensor circuit in the semiconductor device according to the second embodiment.

(21) FIG. 21 is a circuit diagram illustrating an I/O current detection load circuit and a current sensor circuit in the semiconductor device according to the second embodiment.

(22) FIG. 22 is a configuration diagram illustrating a current sensor circuit in the semiconductor device according to the second embodiment.

(23) FIG. 23 is a configuration diagram illustrating a semiconductor device according to a third embodiment.

(24) FIG. 24 is a diagram illustrating the I/O current detection load circuits in the semiconductor devices of the first to third embodiments.

(25) FIG. 25 is a diagram illustrating the I/O current detection load circuits in the semiconductor devices of the first to third embodiments.

(26) FIG. 26 is a cross-sectional view illustrating the I/O current detection load circuits in the semiconductor devices of the first to third embodiments.

(27) FIG. 27 is a cross-sectional view illustrating the I/O current detection load circuits in the semiconductor devices of the first to third embodiments.

(28) FIG. **28** is a cross-sectional view illustrating the I/O current detection load circuits in the semiconductor devices of the first to third embodiments.

(29) FIG. **29** is a cross-sectional view illustrating the I/O current detection load circuits in the semiconductor devices of the first to third embodiments.

(30) FIG. **30** is a cross-sectional view illustrating the I/O current detection load circuits in the semiconductor devices of the first to third embodiments.

(31) FIG. **31** is a cross-sectional view illustrating the I/O current detection load circuits in the semiconductor devices of the first to third embodiments.

DETAILED DESCRIPTION

(32) For clarity of explanation, the following descriptions and drawings are omitted and simplified as appropriate. Further, in each drawing, the same elements are denoted by the same reference numerals, and an overlapping description will be omitted as necessary.

(33) Prior to the description of a semiconductor device according to an embodiment, a semiconductor device according to a comparative example and problems will be described. This makes a semiconductor device according to an embodiment clearer. Incidentally, the semiconductor device according to the comparative example is also included within a technical idea of the embodiment.

COMPARATIVE EXAMPLE

(34) FIG. **1** is a configuration diagram illustrating a semiconductor device according to a comparative example. As shown in FIG. **1**, a semiconductor device **1001** according to a comparative example has a substrate **10**. Terminals **T11**, **T12**, an IC (Integrated Circuit) **20**, a potential supply wiring LSU, a ground wiring LGR, substrate load circuits **11**, **12**, signal lines **13**, **14** are formed on the substrate **10**. Incidentally, some wirings, signal lines, and circuits may further be formed on the substrate **10**.

(35) The terminal **T11** is, for example, an input/output terminal (I/O terminal) described above, and is a terminal for exchanging a signal(s) with an outside. The Input/output terminal is also called an I/O terminal. The terminal **T11** is connected to a signal line **13**. The terminal **T12** is, for example, an input/output terminal (I/O terminal) described above, and is a terminal for exchanging a signal(s) with an outside. The terminal **T12** is connected to a signal line **14**. The potential supply wiring LSU is connected to a potential supply source. Therefore, a predetermined potential is supplied to the potential supply wiring LSU. The predetermined potential is called a first potential. The predetermined potential is, for example, a power supply potential. The ground wiring LGR is connected to the ground. Therefore, a ground potential (grounding potential) different from the first potential is supplied to the ground wiring LGR. The ground potential is called a second potential. The ground potential may be 0 V, for example.

(36) The substrate load circuit **11** is electrically connected to the potential supply wiring LSU and the ground wiring LGR. That is, one terminal of the substrate load circuit **11** is connected to the potential supply wiring LSU, and the other terminal is connected to the ground wiring LGR. The substrate load circuit **12** is electrically connected to the signal line **14** and the ground line LGR. That is, one terminal of the substrate load circuit **12** is connected to the signal line **14**, and the other terminal is connected to the ground wiring LGR. The substrate load circuit **11** and the substrate load circuit **12** are predetermined circuits formed on the substrate **10**.

(37) The IC **20** includes an I/O current detection load circuit **110**, an I/O current detection load circuit **120**, an I/O current detection load circuit **130**, an I/O current detection load circuit **140**, a current sensor circuit **1210**, a current sensor circuit **1220**, an information processing circuit **310**, an information processing circuit **320**, a power supply load circuit **21**, a power supply load circuit **22**, a signal line **23**, a signal line **24**, a terminal **T21**, a terminal **T22**, a terminal **T31**, a terminal **T32**, a wiring **L11**, a wiring **L12**, a wiring **L21**, and a wiring **L22**. Incidentally, the IC **20** may further include several wirings, signal lines, and circuits.

(38) A signal line **13** formed on the substrate **10** is connected to the terminal **T21**. A signal line **23**

formed on the IC **20** is connected to the terminal **T21**. Therefore, the signal inputted to the terminal **T11** is inputted to the signal line **23** via the signal line **13** and the terminal **T21**. The terminal **T21** is a terminal for exchanging a signal(s) with an outside. The terminal **T21** is also called an input/output terminal (I/O terminal). A signal line **14** formed on the substrate **10** is connected to the terminal **T22**. Further, a signal line **24** formed on the IC **20** is connected to the terminal **T22**. Therefore, the signal inputted to the terminal **T12** is inputted to the signal line **24** via the signal line **14** and the terminal **T22**. The terminal **T22** is a terminal for exchanging a signal(s) with an outside. The terminal **T22** is also called an input/output terminal (I/O terminal).

(39) The potential supply wiring LSU is connected to the wiring **L11** via the terminal **T31**.

Therefore, a first potential is supplied to the terminal **T31** and the wiring **L11**. The terminal **T31** is also called a first potential supply terminal SU. The wiring **L12** is connected to a potential supply wiring (not shown), and a predetermined potential SU3 is supplied to the wiring **L12**. The ground wiring LGR is connected to the wiring **L21** via the terminal **T32**. Therefore, a second potential is supplied to the terminal **T32** and the wiring **L21**. The terminal **T32** is also called a second potential supply terminal or a ground terminal GR. The wiring **L22** is connected to the wiring **L21**.

Therefore, the second potential is supplied to the wiring **L22** via the wiring **L21** and the terminal **T32**.

(40) The I/O current detection load circuit **110** is connected to the wiring **L11** and the signal line **23**. Since the wiring **L11** is connected to the terminal **T31** and the signal line **23** is connected to the terminal **T21**, the I/O current detection load circuit **110** is electrically connected to the terminals **T31** and **T21**. Specifically, the I/O current detection load circuit **110** has two terminals **111**, **112**, one terminal **111** being connected to the wiring **L11** and the other terminal **112** being connected to the signal line **23**.

(41) The I/O current detection load circuit **120** is connected to the wiring **L22** and the signal line **23**. Since the wiring **L22** is connected to the terminal **T32** and the signal line **23** is connected to the terminal **T21**, the I/O current detection load circuit **120** is electrically connected to the terminals **T32**, **T21**. Specifically, the I/O current detection load circuit **120** has two terminals **121**, **122**, one terminal **121** being connected to the signal line **23** and the other terminal **122** being connected to the line **L22**.

(42) The I/O current detection load circuit **130** is connected to the wiring **L12** and the signal line **24**. The wiring **L12** is connected to the terminal **T33** (see FIG. 2, referred to as a potential supply terminal SU3), and the signal line **24** is connected to the terminal **T22**, so that the I/O current detection load circuit **130** is electrically connected to the terminals **T33**, **T22**. Specifically, the I/O current detection load circuit **130** has two terminals **131**, **132**, one terminal **131** being connected to the wiring **L12** and the other terminal **132** being connected to the signal line **24**.

(43) The I/O current detection load circuit **140** is connected to the wiring **L21** and the signal line **24**. Since the wiring **L21** is connected to the terminal **T32** and the signal line **24** is connected to the terminal **T22**, the I/O current detection load circuit **140** is electrically connected to the terminals **T32**, **T22**. Specifically, the I/O current detection load circuit **140** has two terminals **141**, **142**, one terminal **141** being connected to the signal line **24** and the other terminal **142** being connected to the line **L21**.

(44) The current sensor circuit **1210** detects an I/O current that is a current flowing through the I/O current detection load circuit **110**. Specifically, the current sensor circuit **1210** has two terminals **211**, **212**, one terminal **211** being connected to one terminal **111** of the I/O current sensing load circuit **110** and the other terminal **212** being connected to the other terminal **112** of the I/O current sense load circuit **110**. The current sensor circuit **1210** acquires a sensor current proportional to the I/O current flowing through the I/O current detection load circuit **110**, and outputs the acquired sensor current as output information.

(45) Also, the current sensor circuit **1210** detects an I/O current, which is a current flowing through the I/O current detection load circuit **120**. Specifically, the current sensor circuit **1210** further has

two terminals **213**, **214**, one terminal **213** being connected to one terminal **121** of the I/O current sense load circuit **120** and the other terminal **214** being connected to the other terminal **122** of the I/O current sense load circuit **120**. The current sensor circuit **1210** acquires a sensor current proportional to the I/O current flowing through the I/O current detection load circuit **120**, and outputs the acquired sensor current as output information.

(46) The current sensor circuit **1220** detects an I/O current, which is a current flowing through the I/O current detection load circuit **130**. Specifically, the current sensor circuit **1220** has two terminals **221**, **222**, one terminal **221** being connected to one terminal **131** of the I/O current sensing load circuit **130** and the other terminal **222** being connected to the other terminal **132** of the I/O current sense load circuit **130**. The current sensor circuit **1220** acquires a sensor current proportional to the I/O current flowing through the I/O current detection load circuit **130**, and outputs the acquired sensor current as output information.

(47) Also, the current sensor circuit **1220** detects a I/O current, which is a current flowing through the I/O current detection load circuit **140**. Specifically, the current sensor circuit **1220** further has two terminals **223**, **224**, one terminal **223** being connected to one terminal **141** of the I/O current sense load circuit **140** and the other terminal **224** being connected to the other terminal **142** of the I/O current sense load circuit **140**. The current sensor circuit **1220** acquires a sensor current proportional to the I/O current flowing through the I/O current detection load circuit **140**, and outputs the acquired sensor current as output information.

(48) The I/O current is an abnormal current flowing through the I/O terminal due to at least one of electrostatic discharge and electromagnetic susceptibility, and is a current greater than such a predetermined current as to make the semiconductor device **1001** an abnormal state.

(49) The information processing circuit **310** is electrically connected to the current sensor circuit **1210**. The information processing circuit **310** processes the output information outputted from the current sensor circuit **1210**. The information processing circuit **320** is connected to the current sensor circuit **1220**. The information processing circuit **320** processes the output information outputted from the current sensor circuit **1220**. The information processing circuits **310**, **320** output an abnormal signal(s) indicating that an abnormal current flows through at least one of the terminal **T31** (potential supply terminal SU), the terminal **T21** (input/output terminal, also called I/O terminal), the terminal **T22** (input/output terminal, also called I/O terminal), the terminal **T32** (ground terminal GR), or the like when at least one of the output information outputted from the current sensor circuit **1210** and the output information outputted from the current sensor circuit **1220** exceeds a predetermined threshold.

(50) The power supply load circuit **21** has, for example, two terminals, one terminal being connected to the wiring **L11** and the other terminal being connected to the wiring **L21**. The power supply load circuit **22** has, for example, two terminals, one terminal being connected to the wiring **L12** and the other terminal being connected to the wiring **L21**.

(51) By adopting such a configuration, the semiconductor device **1001** measures the ESD/EMS current flowing into the IC **20** from the terminals **T11**, **T12**, which project exteriorly from the substrate **10**, via the terminals **T21**, **T22** (input/output terminals, also called I/O terminals) by the current sensor circuits **1210**, **1220**. The information processing circuits **310**, **320** grasp current stress amounts of the respective terminals **T11**, **T12** by processing an amount of measured current. Then, the information processing circuits **310**, **320** detect whether there is a possibility of the IC destruction or malfunction based on the grasped information.

(52) FIG. 2 is a configuration diagram illustrating a semiconductor device **1001** according to a comparative example. As shown in FIG. 2, the current sensor circuit **1210** is electrically connected to the potential supply wiring **LSU2** and the ground wiring **LGR**. Specifically, the current sensor circuit **1210** further has two terminals **215**, **216**, one terminal **215** being connected to the potential supply wiring **LSU2** and the other terminal **216** being connected to the ground wiring **LGR**.

(53) The current sensor circuit **1220** is electrically connected to the potential supply wiring **LSU2**

and the ground wiring LGR. Specifically, the current sensor circuit **1220** further has two terminals **225**, **226**, one terminal **225** being connected to the potential supply wiring LSU2 and the other terminal **226** being connected to the ground wiring LGR.

(54) The reason why the current sensor circuits **1210**, **1220** use the potential supply wiring LSU2 is to maintain consistency with the power supply voltages of the A/D conversion circuit **350**, memory circuit **360**, and CPU circuit **370** each configured to have a low withstand voltage even if the other power supplies (SU, SU3) are high withstand voltage terminals.

(55) The current sensor circuit **1210** further has two terminals **217**, **218**. The two terminals **217**, **218** are connected to the information processing circuit **330**. The current sensor circuit **1210** outputs output information to the information processing circuit **330** via the two terminals **217**, **218**. The current sensor circuit **1220** further has two terminals **227**, **228**. The two terminals **227**, **228** are connected to the information processing circuit **330**. The current sensor circuit **1220** outputs output information to the information processing circuit **330** via the two terminals **227**, **228**.

(56) The information processing circuit **330** is shown as a single unit of the above-mentioned information processing circuits **310**, **320**. The information processing circuit **330** may have a temporarily holding circuit **340**, an A/D conversion circuit **350**, a memory circuit **360**, and a CPU circuit **370**. The information processing circuit **330** is electrically connected to the potential supply wiring LSU2 and the ground wiring LGR. Specifically, each component of the information processing circuit **330** is electrically connected to the potential supply wiring LSU2 and the ground wiring LGR.

(57) The temporarily holding circuit **340** has two terminals **341**, **342**, one terminal **341** being connected to the potential supply wiring LSU2 and the other terminal **342** being connected to the ground wiring LGR. Further, the temporarily holding circuit **340** is connected to the current sensor circuit **1210** by the terminals **217**, **218**. The temporarily holding circuit **340** is connected to the current sensor circuit **1220** by the terminals **227**, **228**. The temporarily holding circuit **340** temporarily holds an amount of current measured by the current sensor circuits **1210**, **1220**. Since a response speed of the A/D conversion circuit **350** cannot keep up with a speed of the ESD, the temporarily holding circuit **340** retains the currents measured by the current sensor circuits **1210**, **1220** for such a time or longer that the response speed of the A/D conversion circuit **350** can keep up with it.

(58) The A/D conversion circuit **350** has two terminals **351**, **352**, one terminal **351** being connected to the potential supply wiring LSU2 and the other terminal **352** being connected to the ground wiring LGR. Also, the A/D conversion circuit **350** is connected to the temporarily holding circuit **340**. Specifically, the A/D conversion circuit **350** further has two terminals **353**, **354**, and each of the terminals **353**, **354** is connected to the temporarily holding circuit **340**. Further, the A/D conversion circuit **350** has two terminals **355**, **356**, and each of the terminals **355**, **356** is connected to the temporarily holding circuit **340**. The A/D conversion circuit **350** A/D-converts an amount of current measured by the current sensor circuits **1210**, **1220**.

(59) The memory circuit **360** has two terminals **361**, **362**, one terminal **361** being connected to the potential supply wiring LSU2 and the other terminal **362** being connected to the ground wiring LGR. Also, the memory circuit **360** is connected to the A/D conversion circuit **350** via a terminal **363**. Furthermore, the memory circuit **360** is connected to the CPU circuit **370** via a terminal **373**. The memory circuit **360** stores the A/D-converted current amount. The memory circuit **360** outputs the stored current amount to the CPU circuit **370** as required. The memory circuit **360** uses a non-volatile memory when it is necessary to store the current amount for a long time.

(60) The CPU circuit **370** has two terminals **371**, **372**, one terminal **371** being connected to the potential supply wiring LSU2 and the other terminal **372** being connected to the ground wiring LGR. The CPU circuit **370** reads the amount of current stored in the memory circuit **360**, and performs operations and the like shown in some practical examples.

(61) For example, when the semiconductor device **1001** is provided in an industrial motor as a

practical example, it determines that there is a possibility of the destruction and malfunction of the IC **20** when the amount of current measured by the current sensor circuits **1210**, **1220** exceeds a constant value, and informs the industrial motor of a determination result. Consequently, the semiconductor device **1001** can be prompted to perform safe actions such as motor stop and rotation speed reduction. Specifically, in the semiconductor device **1001**, the information processing circuit **330**, which adopts the above-mentioned configuration, temporarily holds the current amounts measured by the current sensor circuits **1210**, **1220** in the temporarily holding circuit **340**, A/D-converts it by the A/D conversion circuit **350**, and then stores the A/D-converted current amounts in the memory circuit **360**. Then, the information processing circuit **330** reads the current amounts stored in the memory circuit **360** with the CPU circuit **370**, and performs the actions or the like shown in the practical example.

(62) FIG. **3** is a configuration diagram illustrating the I/O current detection load circuits **110**, **120** and the current sensor circuit **1210** in the semiconductor device **1001** according to the comparative example. As shown in FIG. **3**, the current sensor circuit **1210** senses an I/O current flowing through the I/O current sense load circuits **110**, **120**. Specifically, the current sensor circuit **1210** has the following functions. That is, when the I/O current flows through the I/O current detection load circuit **110** on a potential supply terminal SU side (potential supply wiring LSU side), a measurement result of the current sensor circuit **1210** is outputted to the information processing circuit **330** via the terminal **217** (OUTP). When the I/O current flows through the I/O current detection load circuit **120** on a ground terminal GR side (ground wiring LGR side), a measurement result of the current sensor circuit **1210** is outputted to the information processing circuit **330** via the terminal **218** (OUTN).

(63) FIG. **4** is a configuration diagram illustrating the current sensor circuit **1210** in the semiconductor device **1001** according to the comparative example. As shown in FIG. **4**, the current sensor circuit **1210** includes proportional circuits **410**, **420**. When an I/O current flows through the I/O current detection load circuit **110** on a potential supply terminal SU side (potential supply wiring LSU side), the proportional circuit **410** that outputs it to the terminal **217** (OUTP) responds. Specifically, a current measurement result of the proportional circuit **410** is outputted to the information processing circuit **330** via the terminal **217** (OUTP). When a current flows through the I/O current detection load circuit **120** on a ground terminal GR side (ground wiring LGR side), the proportional circuit **420** that outputs it to the terminal **218** (OUTN) responds. Specifically, a current measurement result of the proportional circuit **420** is outputted to the information processing circuit **330** via the terminal **218** (OUTN).

(64) The same problem arises in both the potential supply terminal SU side (potential supply wiring LSU side) and the ground terminal GR side (ground wiring LGR side), so that the following description will be made by, for example, focusing the potential supply terminal SU side (potential supply wiring LSU side).

(65) FIG. **5** is a configuration diagram illustrating the I/O current detection load circuit **110** and the proportional circuit **410** in a semiconductor device **1001** according to a comparative example. As shown in FIG. **5**, when an I/O current I_{IO} flows through the I/O current detection load circuit **110**, it is assumed that an input voltage inputted to the proportional circuit **410** is V_{IO} . The input voltage V_{IO} is a voltage between the terminals **111** and **112** of the I/O current sense load circuit **110**. When the I/O current flows through the I/O current detection load circuit **110**, the I/O current detection load circuit **110** generates the input voltage V_{IO} between the terminal **112** into which the I/O current of the I/O current detection load circuit **110** flows and the terminal **111** into which the I/O current of the I/O current detection load circuit **110** flows. The input voltage V_{IO} is inputted to the proportional circuit **410** by terminals **211**, **212**. In this case, an attempt is made to analogize the I/O current I_{IO} flowing through the I/O current detection load circuit **110** by using the output voltage V_{OUT} outputted from the proportional circuit **410**.

(66) FIG. **6** is a graph illustrating a I-V conversion coefficient α of the I/O current detection load

circuit **110** in the semiconductor device **1001** according to the comparative example, a horizontal axis indicating the input voltage VIO between the terminals **111** and **112** and a vertical axis indicating the I/O current IIO flowing through the I/O current detection load circuit **110**. As shown in FIG. **6**, the I-V conversion coefficient α of the I/O current detection load circuit **110** is represented by $\Delta IIO/\Delta VIO$ as a slope of the graph. That is, the I-V conversion coefficient α is expressed by Equation (1). The I-V conversion coefficient α is a fixed value.

$$\alpha = (\Delta IIO / \Delta VIO) \quad (1)$$

(67) Meanwhile, the proportional circuit **410** has a proportional constant β of the output voltage VOUT with respect to the input voltage VIO. That is, the proportional constant β is expressed by Equation (2). The proportional constant β is a fixed value.

$$\beta = (\Delta VIO / \Delta VOUT) \quad (2)$$

(68) FIG. **7** is a diagram illustrating transitions of the I-V conversion coefficient α of the I/O current detection load circuit **110** and the proportional constant β of the proportional circuit **410** in the semiconductor device **1001** according to the comparative example. As shown in FIG. **7**, the I/O current IIO flowing through the I/O current detection load circuit **110** is obtained by multiplying the input voltage VIO by the I-V conversion coefficient α . That is, the I/O current IIO is expressed by Equation (3).

$$IIO = \alpha \Delta VIO \quad (3)$$

(69) The input voltage VIO inputted to the proportional circuit **410** is obtained by multiplying the output voltage VOUT outputted from the proportional circuit **410** by the proportional constant R. That is, the input voltage VIO is expressed by Equation (4).

$$VIO = \beta \times VOUT \quad (4)$$

(70) Therefore, by using the I-V conversion coefficient α of the I/O current detection load circuit **110** and the proportional constant β of the proportional circuit **410**, the I/O current flowing from the output voltage VOUT of the proportional circuit **410** to the I/O current detection load circuit **110** can be obtained by Equation (5) described below.

$$IIO = \alpha \times \beta \times VOUT \quad (5)$$

(71) In order to obtain such an I/O current IIO, the I-V conversion coefficient α of the I/O current detection load circuit **110** and the proportional constant β of the proportional circuit **410** need to be specified. However, the characteristics of the I/O current detection load circuit **110** vary greatly depending on a speed and a waveform shape of the IIO current. Therefore, it is difficult to uniquely specify the I-V conversion coefficient α of the I/O current detection load circuit **110**.

(72) FIG. **8** is a graph illustrating characteristics added to the I-V conversion coefficient α of the I/O current detection load circuit **110** in the semiconductor device **1001** according to the comparative example, a horizontal axis indicating the input voltage VIO between the terminals **111** and **112** and a vertical axis indicating the I/O current IIO flowing through the I/O current detection load circuit **110**. As shown in FIG. **8**, characteristics A1, A2 are added to the I-V conversion coefficient α according to a speed and a shape of the I/O current IIO flowing through the I/O current detection load circuit **110**. Therefore, a current measurement error for an offset that it is difficult to identify occurs, and current measurement accuracy of the proportional circuit **410** may deteriorate.

(73) FIG. **9** is a diagram illustrating transitions of the I-V conversion coefficient α of the I/O current detection load circuit **110** and the proportional constant β of the proportional circuit **410** in the semiconductor device **1001** according to the comparative example. As shown in FIG. **9**, since an offset Offset is added to the I-V conversion coefficient α , the I/O current IIO flowing through the I/O current detection load circuit **110** is obtained by multiplying the input voltage VIO by the I-V conversion coefficient (Offset+ α). That is, the I/O current IIO is expressed by Equation (6).

$$IIO = (\text{Offset} + \alpha) \times VIO \quad (6)$$

(74) The input voltage VIO inputted to the proportional circuit **410** is obtained by multiplying the output voltage VOUT outputted from the proportional circuit **410** by a proportional constant R.

That is, the input voltage VIO is expressed by Equation (7).

$$VIO = \beta \times VOUT \quad (7)$$

(75) Therefore, by using the I-V conversion coefficient (Offset+ α) of the I/O current detection load circuit **110** and the proportional constant β of the proportional circuit **410**, the I/O current IIO flowing through the I/O current detection load circuit **110** from the output voltage VOUT of the proportional circuit **410** can be obtained by Equation (8) described below.

$$IIO = (\text{Offset} + \alpha) \times \beta \times VOUT \quad (8)$$

(76) When the offset Offset is included and the current measurement accuracy of the proportional circuit **410** is degraded, the inventor has found a new problem in which it is difficult to establish a mechanism for obtaining the I/O current IIO described above. That is, the I/O current detection load circuit **110** has a first coefficient that is a ratio of the I/O current IIO to the input voltage VIO, the first coefficient being not constant and the I/O current IIO being not proportional to the input voltage VIO. Therefore, even when the I/O current IIO flowing through the I/O current detection load circuit **110** is small, the I/O current detection load circuit **110** may erroneously recognize that the large I/O current IIO is flowing and may erroneously detect that the terminal T21 or the like having no stress by rights is stressed by an ESD/EMS current or the like. Further, even when the large I/O current IIO flows through the I/O current detection load circuit **110**, the I/O current detection load circuit **110** may erroneously recognize that only the small I/O current IIO is flowing and may overlook the terminal T21 or the like having any stress by rights. For these reasons, it is desired to improve the measurement accuracy of currents such as noise currents.

First Embodiment

(77) Next, a semiconductor device according to a first embodiment will be described. The present embodiment improves the current measurement accuracy of the proportional circuit **410** shown in the comparative example, and moves establish a mechanism for obtaining the current IIO flowing through the I/O current detection load circuit **110**.

(78) FIG. **10** is a configuration diagram illustrating a semiconductor device according to a first embodiment. As shown in FIG. **10**, a semiconductor device **1** of the present embodiment includes current sensor circuits **210**, **220** instead of the current sensor circuits **1210**, **1220** in the comparative example. Other configurations are the same as those of the semiconductor device **1001** in the comparative example. <Constructions of Proportional Circuit and Proportional Current Acquisition Load Circuit> will be described below, and then <Specific Circuit Example of Proportional Circuit> will be described. In addition, <Size Reduction of Proportional Current Acquisition Load Circuit> for solving another problem will be described.

Configurations of Proportional Circuit and Proportional Current Acquisition Load Circuit

(79) FIG. **11** is a configuration diagram illustrating the I/O current detection load circuit **110** and the current sensor circuit **210** in the semiconductor device **1** according to the first embodiment. As shown in FIG. **11**, the current sensor circuit **210** of the present embodiment has a proportional circuit **410** and a proportional current acquisition load circuit **510**. The proportional current acquisition load circuit **510** is electrically connected to the proportional circuit **410**.

(80) The proportional circuit **410** is connected to terminals **211**, **212**. Therefore, when the I/O current IIO flows through the I/O current detection load circuit **110** on a potential supply terminal SU side (potential supply wiring LSU side), the proportional circuit **410** outputs a current measurement result to the terminal **217** (OUTP). A proportional constant β of the proportional circuit **410** is set to be a single multiple. Incidentally, the single multiple means not only strictly a single multiple but also approximately a single multiple including unavoidable ranges such as measurement errors. The same applies to a single multiple which will be described later.

(81) The proportional current acquisition load circuit **510** is connected to the terminal **217** and the ground wiring LGR. Specifically, the proportional current acquisition load circuit **510** has two terminals **511**, **512**, one terminal **511** being connected to the terminal **217** and the other terminal **512** being connected to the ground wiring LGR. The Proportional current acquisition load circuit

510 uses the same load circuit as the I/O current detection load circuit **110**.

(82) The proportional current acquisition load circuit **510** is a load circuit for acquiring a current proportional to the I/O current **IIO** and, in other words, is also called a load circuit for canceling current measurement errors that are caused by changes in the I-V conversion coefficient α due to influences of a speed and a shape of the I/O current flowing the I/O current detection load circuit **110**. The configurations of the I/O current detection load circuit **110** and the proportional current acquisition load circuit **510** include, for example, PN junction diodes and MOS transistors, etc. which will be described later. Incidentally, the configuration of the load circuit is not limited to these.

(83) In this way, in the semiconductor device **1** of the present embodiment, the current sensor circuit **210** multiplies the proportional constant β of the proportional circuit **410** by a single multiple, and uses the same load circuit as the I/O current detection load circuit **110** as the proportional current acquisition load circuit **510**. Consequently, the current sensor circuit **210** can acquire an output current **IOUT** proportional to the I/O current **IIO** flowing through the I/O current detection load circuit **110**. The output current **IOUT** is also called a sensor current. If the proportional constant β of the proportional circuit **410** is set to be a single multiple, the output current **IOUT** (sensor current) is equivalent to the I/O current **110**. That is, the proportional circuit **410** has an input voltage as an input and outputs as an output voltage a voltage obtained by multiplying the input voltage by approximately a single multiple. The proportional circuit **410** inputs the output voltage to the proportional current acquisition load circuit **510** and causes the proportional current acquisition load circuit **510** to flow the output current **IOUT** (sensor current). In the proportional current acquisition load circuit **510**, an output voltage **VOUT** is inputted between the terminal **511** into which the output current **IOUT** flows and the terminal **512** from which the output current **IOUT** flows. The current sensor circuit **210** outputs as output information the acquired output current **IOUT** to the information processing circuit **310**.

(84) FIG. **12** is a diagram illustrating transitions of the I-V conversion coefficient α of the I/O current detection load circuit **110** and the proportional constant β , of the proportional circuit **410** in the semiconductor device according to the first embodiment. As shown in FIG. **12**, since an offset Offset is added to the I-V conversion coefficient α , the I/O current **IIO** flowing through the I/O current detection load circuit **110** is obtained by multiplying the input voltage **VIO** by the I-V conversion coefficient (Offset+ α). That is, the I/O current **IIO** is expressed by Equation (9).

$$\text{IIO} = (\text{Offset} + \alpha) \times \text{VIO} \quad (9)$$

(85) The output current **IOUT** flowing through the proportional current acquisition load circuit **510** is obtained by multiplying the output voltage **VOUT** of the proportional circuit **410** by the I-V conversion factor (Offset+ α). That is, the output current **IOUT** is expressed by Equation (10).

$$\text{IOUT} = (\text{Offset} + \alpha) \times \text{VOUT} \quad (10)$$

(86) Equations (9) and (10) can be transformed into Equations (11) and (12).

$$\text{VIO} = \text{IIO} / (\text{Offset} + \alpha) \quad (11)$$

$$\text{VOUT} = \text{IOUT} / (\text{Offset} + \alpha) \quad (12)$$

(87) Here, since the proportional constant $\beta=1$, Equation (13) is met. This is because the proportional circuit **410** operates according to Equation (7) of $\text{VIO} = \beta \times \text{VOUT}$.

$$\text{VIO} = \text{VOUT} \quad (13)$$

(88) Equation (14) is derived from Equation (13) by using Equations (11) and (12).

$$\text{IIO} = \text{IOUT} \quad (14)$$

(89) In the present embodiment, since the same voltages as the input voltage **VIO** and the output voltage **VOUT** are respectively applied to the I/O current detection load circuit **110** and the proportional current acquisition load circuit **510** of the same load circuit, the present embodiment has a feature in which the current **IIO** and the output current **IOUT** are equivalent to each other.

(90) In other words, the proportional current acquisition load circuit **510** has a second coefficient that is a ratio of the output current **IOUT** (sensor current) and the output voltage **VOUT**. A ratio of

the first coefficient and the second coefficient is approximately a single multiple and is equivalent to each other. The I/O current IIO is a product of the first coefficient and the input voltage VIO. The output current IOUT (sensor current) is a product of the second coefficient and the output voltage VOUT. Since the ratio of the input voltage VIO and the output voltage VOUT is approximately a single multiple, the input voltage VIO and the output voltage VOUT are equivalent to each other. Since the ratio of the first coefficient and the second coefficient is approximately a single multiple, the first coefficient and the second coefficient are equivalent to each other. The I/O current IIO can be replaced by the product of the second coefficient and the output voltage VOUT. The output current IOUT (sensor current) can be replaced by the product of the first coefficient and the input voltage VIO. The ratio of the I/O current IIO and the output current IOUT becomes approximately a single multiple, and the I/O current IIO and the output current IOUT (sensor current) are proportional.

(91) In this way, the semiconductor device of the present embodiment measures at least one of the ESD current and the EMS current flowing into the IC **20** from a terminal, which projects exteriorly from the substrate **10**, by using the current sensor circuit **210** in the IC **20**. The current sensor circuit **210** can cancel the offset of the I-V conversion coefficient α of the proportional circuit **410** by means of the proportional current acquisition load circuit **510**. This makes it possible to improve the measurement accuracy of the current amount such as noise. Then, by processing the measured current amount with the information processing circuit **330**, the current sensor circuit **210** grasps a current stress amount of each terminal and can detect whether there is a possibility of destruction or malfunction of the IC **20** based on the information. Thus, the destruction and malfunction of the IC **20** can be appropriately suppressed.

(92) <Specific Circuit Example of Proportional Circuit>

(93) Next, a specific circuit example of the proportional circuit **410** will be described. First, a circuit example for measuring an I/O current IIO flowing from the terminal T21 (input/output terminal, also called I/O terminal) to a potential supply wiring LSU side (potential supply terminal SU side) will be described. The I/O current IIO is referred to as a positive current in the present embodiment.

(94) FIG. **13** is a circuit diagram illustrating a current sensor circuit in a semiconductor device **1** according to the first embodiment. As shown in FIG. **13**, a current sensor circuit **210P** has a proportional circuit **410P** and a proportional current acquisition load circuit **510P**. The proportional circuit **410P** includes a P-type transistor PT, an N-type transistor NT, and a resistor R.

(95) A gate of the P-type transistor PT is connected to a potential supply wiring LSU. A source of the P-type transistor PT is connected to the terminal T21 via the terminal **212** and the signal line **23**. A drain of the P-type transistor PT is connected to one end of the resistor R.

(96) The one end of the resistor R is connected to the drain of the P-type transistor PT. The other end of the resistor R is connected to the ground wiring LGR via the terminal **213**.

(97) A gate of the N-type transistor NT is connected to the drain of the P-type transistor PT and the one end of the resistor R. A source of the N-type transistor NT is connected to a terminal **511** of the proportional current acquisition load circuit **510P**. A drain of the N-type transistor NT is connected to the source of the P-type transistor and a terminal **212**. A terminal **512** of the proportional current acquisition load circuit **510P** is connected to the ground wiring LGR via the other end of the resistor and the terminal **213**.

(98) Here, the I/O current flowing through the I/O current detection load circuit **110** is called IIO, an input voltage of the proportional circuit **410P** is called VIOP, an output voltage of the proportional circuit **410P** is called VOUTP, and an output current (sensor current) of the proportional circuit **410P** is called IOUPT. The I-V conversion coefficient of the I/O current detection load circuit **110** is Offset (fluctuation value)+a (fixed value). The proportional constant of the proportional circuit **410P** is β (fixed value), and is $\Delta VIOP/\Delta VOUTP$.

(99) The proportional circuit **410P** obtains the output current IOUPT equivalent to the positive

current IOP flowing through the I/O current detection load circuit **110** by the following Actions.
(100) Action 1. When the positive current IOP flows through the input/output terminal (terminal **T21**, also called I/O terminal), the input voltage VIOP is generated between the input/output terminal and the potential supply terminal SU.

(101) Action 2. The proportional circuit **410P** operates with the proportional constant $\beta \approx 1$. That is, Equation (15) is met similarly to Equation (13).

$$VIOP = VOUTP \quad (15)$$

Action 3. Since the I/O current detection load circuit **110** and the proportional current acquisition load circuit **510P** are the same load circuit, Equations (16) to (20) described below are met similarly to Equations (9) to (12).

$$IOP = (\text{Offset} + \alpha) \times VIOP \quad (16)$$

$$IOUTP = (\text{Offset} + \alpha) \times VOUTP \quad (17)$$

$$VIOP = IOP / (\text{Offset} + \alpha) \quad (18)$$

$$VOUTP = IOUTP / (\text{Offset} + \alpha) \quad (19)$$

(102) Equation (20) is obtained from a relationship of Equation (15).

$$IOP = IOUTP \quad (20)$$

(103) Next, a circuit example for measuring the I/O current ION flowing from the terminal **T32** (ground terminal GR) on a ground wiring LGR side to the terminal **T21** (input/output terminal, also called I/O terminal) will be described. The I/O current ION is referred to as a negative current in the present embodiment.

(104) FIG. **14** is a circuit diagram illustrating a current sensor circuit in the semiconductor device **1** according to the first embodiment. As shown in FIG. **14**, a current sensor circuit **210N** includes a proportional circuit **410N** and a proportional current acquisition load circuit **510N**. The

proportional circuit **410N** includes an N-type transistor NT, a P-type transistor PT, and a resistor R.
(105) A gate of the N-type transistor NT is connected to the ground wiring LGR. A source of the N-type transistor NT is connected to the terminal **T21** via the terminal **212** and the signal line **23**. A drain of the N-type transistor NT is connected to one end of the resistor R.

(106) The one end of the resistor R is connected to the drain of the N-type transistor NT. The other end of the resistor R is connected to a potential supply wiring LSU2.

(107) A gate of the P-type transistor PT is connected to the drain of the N-type transistor NT and the one end of the resistor R. A source of the P-type transistor PT is connected to a terminal **512** of the proportional current acquisition load circuit **510N**. The drain of the P-type transistor PT is connected to the terminal **T21** via the source of the N-type transistor NT and the terminal **212**. A terminal **511** of the proportional current acquisition load circuit **510N** is connected to the potential supply wiring LSU2.

(108) Here, an I/O current flowing through the I/O current detection load circuit **120** is called ION, an input voltage of the proportional circuit **410N** is called VION, an output voltage of the proportional circuit **410N** is called VOUTN, and an output current of the proportional circuit **410N** is called IOUTN. The I-V conversion coefficient of the I/O current detection load circuit **120** is Offset (fluctuation value)+a (fixed value). A proportional constant of the proportional circuit **410N** is β (fixed value) and is $\Delta VION / \Delta VOUTN$.

(109) The proportional circuit **410N** acquires an I/O current IOUTN equivalent to the negative current ION flowing through the I/O current detection load circuit **120** by the following Actions.

(110) Action 1. When the negative current ION flows through the input/output terminal (terminal **T21**, also called I/O terminal), an input voltage VION is generated between the input/output terminal and the ground terminal GR.

(111) Action 2. The proportional circuit **410N** operates with the proportional constant $\beta \approx 1$. That is, Equation (21) is met similarly to Equation (15).

$$VION = VOUTN \quad (21)$$

Action 3. Since the I/O current detection load circuit **120** and the proportional current acquisition

load circuit **510N** are the same load circuit, Equations (22) to (26) described above are met similarly to Equations (16) to (20) mentioned above.

$$IION=(\text{Offset}+\alpha)\times VION \quad (22)$$

$$IOUTN=(\text{Offset}+\alpha)\times VOUTN \quad (23)$$

$$VION=IION/(\text{Offset}+\alpha) \quad (24)$$

$$VOUTN=IOUTN/(\text{Offset}+\alpha) \quad (25)$$

(112) Equation (26) is obtained from a relationship of Equation (21).

$$IION=IOUTN \quad (26)$$

(113) The above-mentioned semiconductor device may have the following two problems in actual use. One problem is an increase in layout area. It is conceivable that an increase in area on the IC **20**, which is equivalent to those of a protection circuit, a driver circuit, and the like occurs. The other problem is a concern about chip internal breakdown due to an increase in chip internal current of the IC **20**. The I/O current **IIO**P flowing through the I/O current detection load circuit **110** and the I/O current **IION** flowing through the I/O current detection load circuit **120** are up to several amperes maximum. If an equivalent current flows inside the chip of the IC **20**, an inside of the chip may be destroyed. Due to such concerns, the proportional current acquisition load circuits **510P**, **510N** have preferably the same size as the I/O current detection load circuits **110**, **120** or smaller sizes than the I/O current detection load circuits **110**, **120**.

Reduction in Size of Proportional Current Acquisition Load Circuit

(114) FIG. **15** is a circuit diagram illustrating a current sensor circuit in the semiconductor device **1** according to the first embodiment. As shown in FIG. **15**, the current sensor circuit **210PS** has a proportional circuit **410P** and a proportional current acquisition load circuit **510PS**. The proportional current acquisition load circuit **510PS** has the same size as the I/O current detection load circuit **110** or a smaller size than the I/O current detection load circuit **110**.

(115) Here, a method for reducing a size of the proportional current acquisition load circuit **510PS** is shown below. First, a case of a circuit for measuring the I/O current **IIO**P flowing from the input/output terminal (terminal **T21**, also called I/O terminal) to the potential supply line LSU side will be described. The output current **IOU**TP (sensor current) proportional to the I/O current **IIO**P flowing through the I/O current detection load circuit **110** is obtained by the following Actions 1 to 4.

(116) Action 1. When the positive current **IIO**P flows through the input/output terminal (terminal **T21**), an input voltage **VIOP** is generated between the input/output terminal and the potential supply terminal **SU**.

(117) Action 2. The proportional circuit **410P** operates with the proportional constant $\beta \approx 1$. That is, Equation (15) is met.

(118) Action 3. The I/O current detection load circuit **110** and the proportional current acquisition load circuit **510PS** are the same load circuit, and the proportional current acquisition load circuit **510PS** is smaller in size than the I/O current detection load circuit **110**. Therefore, Equation (27) mentioned below is met.

Size of I/O Current Detection Load Circuit **110**: Size of Proportional Current Acquisition Load Circuit **510PS** = $1:N$ ($1 > N$) (27)

Action 4. Equations (28) to (32) mentioned below are met.

$$IIO P=(\text{Offset}+\alpha)\times VIOP \quad (28)$$

$$IOU TP=(\text{Offset}+\alpha)\times VO U TP\times N \quad (29)$$

$$VIOP=IIO P/(\text{Offset}+\alpha) \quad (30)$$

$$VO U TP=IOU TP/(\text{Offset}+\alpha)\times 1/N \quad (31)$$

(119) Equation (32) is obtained from a relationship of Equation (15).

$$IIO P=IOU TP\times 1/N \quad (32)$$

(120) Next, a case of a circuit for measuring the I/O current **IION** flowing from the terminal **T32** (ground terminal **GR**), which is connected to the ground wiring **LGR**, to the input/output terminal

(terminal T21, also called I/O terminal) will be described. FIG. 16 is a circuit diagram illustrating a current sensor circuit in the semiconductor device 1 according to the first embodiment. As shown in FIG. 16, a current sensor circuit 210NS includes a proportional circuit 410N and a proportional current acquisition load circuit 510NS. The proportional current acquisition load circuit 510NS is smaller in size than the I/O current detection load circuit 120. A current IOUTN proportional to the current IION flowing through the I/O current detection load circuit 120 is acquired by Actions 1 to 4 mentioned below.

(121) Action 1. When a negative current IION flows through the input/output terminal (terminal T21), an input voltage VION is generated between the input/output terminal and the ground terminal GR.

(122) Action 2. The proportional circuit 410N operates with the proportional constant $\beta \approx 1$. That is, Equation (21) is met.

(123) Action 3. The I/O current detection load circuit 120 and the proportional current acquisition load circuit 510NS are the same load circuit, and the proportional current acquisition load circuit 510NS is smaller in size than the I/O current detection load circuit 120. Therefore, Equation (33) is met.

Size of I/O Current Detection Load Circuit 120:Size of Proportional Current Acquisition Load Circuit 510NS=1:N (1>N) (33)

Action 4. Equations (34) to (38) mentioned below are met.

$$IION=(Offset+\alpha) \times VION \quad (34)$$

$$IOUTN=(Offset+\alpha) \times VOUTN \times N \quad (35)$$

$$VION=IION/(Offset+\alpha) \quad (36)$$

$$VOUTN=IOUTN/(Offset+\alpha) \times 1/N \quad (37)$$

(124) Equation (38) is obtained from a relationship of Equation (21).

$$IION=IOUTN \times 1/N \quad (38)$$

(125) Thus, even if the sizes of the I/O current detection load circuits 110, 120 and the proportional current acquisition load circuit 510 are different, for example, even if the size of the proportional current acquisition load circuit 510 is small, the I/O current and the output current (sensor current) become proportional. Therefore, the ratio between the first coefficient and the second coefficient is approximately a constant multiple. The I/O current is the product of the first coefficient and the input voltage. The sensor current is the product of the second coefficient and the output voltage. Since the ratio of the input voltage to the output voltage is approximately a single multiple, the input voltage and the output voltage are equivalent. Since the ratio of the first coefficient and the second coefficient is approximately a constant multiple, the first coefficient and the second coefficient are proportional. The I/O current is proportional to the product of the second coefficient and the output voltage. The sensor current is proportional to the product of the first coefficient and the input voltage. The I/O current and the sensor current are proportional.

(126) By adopting such a configuration, an increase in layout area of the semiconductor device 1 can be suppressed, and an increase in area can be suppressed in comparison with the protection circuit, the driver circuit, and the like. Further, it is possible to suppress the increase in chip internal current of the IC 20 and suppress the chip internal breakdown.

Second Embodiment

(127) Next, a semiconductor device according to a second embodiment will be described. A semiconductor device of the present embodiment includes a conversion circuit that outputs as voltages the output currents IOUTP and IOUTN of the proportional circuit 410. First, a case of a circuit for measuring an I/O current IIOF flowing from an input/output terminal (terminal T21, also called I/O terminal) to the potential supply line LSU side will be described.

(128) FIG. 17 is a circuit diagram illustrating a current sensor circuit in a semiconductor device according to a second embodiment. As shown in FIG. 17, in a semiconductor device 2 of the present embodiment, the current sensor circuit 230P includes a proportional circuit 430P, a

proportional current acquisition load circuit **510P**, and a conversion circuit **610P**. The proportional circuit **430P** includes a P-type transistor PT, an N-type transistor NT, a resistor Rs, and a bias Vb. The conversion circuit **610P** includes a current mirror MR1, a current mirror MR2, and a resistor Ro. The conversion circuit **610P** converts an output current IOUPT of the proportional circuit **430P** into an output voltage. The output current IOUPT is also called a sensor current, and the output voltage is also called a sensor voltage. The conversion circuit **610P** outputs the converted output voltage to an information processing circuit **310** as output information.

(129) A gate of the P-type transistor PT is connected to the potential supply wiring LSU. A source of the P-type transistor PT is connected to the terminal T21 via a terminal 212 and the signal line 23. A drain of the P-type transistor PT is connected to one end of the resistor Rs.

(130) The one end of the resistor Rs is connected to the drain of the P-type transistor PT. The other end of the resistor Rs is connected to a positive terminal of the bias Vb. A negative terminal of the bias Vb is connected to the ground wiring LGR through a terminal 213.

(131) A gate of the N-type transistor NT is connected to the drain of the P-type transistor PT and the one end of the resistor R. A source of the N-type transistor NT is connected to a terminal 511 of the proportional current acquisition load circuit **510P**. A drain of the N-type transistor NT is connected to the terminal T21 via the source of the P-type transistor PT and the terminal 212.

(132) The current mirror MR1 includes two N-type transistors NT. Gates of the N-type transistors NT are connected to each other, and sources of the N-type transistors NT are connected to each other. Drain and gate of one N-type transistor NT in the current mirror MR1 are connected to each other. A drain of one N-type transistor NT in the current mirror MR1 is connected to the terminal 512 of the proportional current acquisition load circuit **510P**. The source of each N-type transistor NT in the current mirror MR1 is connected to the ground line LGR via a negative terminal of the bias Vb and the terminal 213.

(133) The current mirror MR2 includes two P-type transistors PT. Gates of the P-type transistors PT are connected to each other, and sources of the P-type transistors PT are connected to each other. Drain and gate of one P-type transistor PT in the current mirror MR2 are connected. A drain of one P-type transistor PT in the current mirror MR2 is connected to a drain of the other N-type transistor NT in the current mirror MR1. The source of each P-type transistor PT in the current mirror MR2 is connected to the potential supply wiring LSU2. The drain of the other P-type transistor PT in the current mirror MR2 is connected to one end of the resistor Ro. The other end of the resistor Ro is connected to the ground line LGR via the source of each N-type transistor NT in the current mirror MR1, the negative terminal of the bias Vb, and the terminal 213.

(134) The current sensor circuit **230P** of the present embodiment connects the current mirrors MR1, MR2 to a path through which the output current IOUPT (sensor current) flows. An output voltage VOUTP1 proportional to the output current IOUPT is obtained by passing a current, which is obtained by mirroring the output current IOUPT, through the resistor Ro. In this way, by converting the output current IOUPT into the output voltage VOUTP1, the output current IOUPT can be outputted as the output voltage VOUTP1. Incidentally, in this case, the bias Vb is required in order to cancel a voltage drop that occurs in a diode-connected MOS connecting the transistor in the current mirror MR1. The transistor whose drain and gate are connected is commonly called a diode-connected MOS. The diode-connected MOS can be treated as equivalent to a voltage source when its output resistance is smaller than resistance of other circuits.

(135) FIG. 18 is a circuit diagram illustrating another current sensor circuit in the semiconductor device 2 according to the second embodiment. As shown in FIG. 18, another current sensor circuit **250P** includes a proportional circuit **450P**, a proportional current acquisition load circuit **510P**, and a conversion circuit **610P**. The proportional circuit **450P** has a diode-connected multi-stage stack 3NT instead of the resistor Rs and the bias Vb. Specifically, instead of the resistor Rs and the bias Vb, three N-type transistors NT are connected. Gate and drain of a first N-type transistor NT are connected to the drain of the P-type transistor PT in the proportional circuit **450P**. Gate and drain of

a second N-type transistor are connected to a source of the first N-type transistor NT. Gate and drain of a third N-type transistor are connected to a source of the second N-type transistor NT. A source of the third N-type transistor NT is connected to the ground wiring LGR via the terminal **213**.

(136) In this way, the proportional circuit **450P** in the current sensor circuit **250P** generates functions of the resistor R_s and the bias V_b with the diode-connected multi-stage stack **3NT**. This uses the fact that the diode-connected multi-stage stack **3NT** is equivalent to the resistance R_s and the bias V_b in a linear region.

(137) Next, described will be a case of a circuit for measuring the I/O current I_{ION} flowing from the terminal **T32**, which is connected to the ground wiring LGR, to the input/output terminal (terminal **T21**, also referred to as I/O terminal) out of circuits outputting as voltages the output currents I_{OUTP} , I_{OUTN} of the current sensor circuits **230P**, **230N**.

(138) FIG. **19** is a circuit diagram illustrating the current sensor circuit in the semiconductor device according to the second embodiment. As shown in FIG. **19**, a current sensor circuit **230N** includes a proportional circuit **430N**, a proportional current acquisition load circuit **510N**, and a conversion circuit **610N**. The proportional circuit **430N** includes an N-type transistor NT, a P-type transistor PT, a resistor R_s , and a bias V_b . The conversion circuit **610N** includes a current mirror **MR3** and a resistor R_o . The conversion circuit **610N** converts an output current I_{OUTN} of the proportional circuit **430N** into an output voltage. The output current I_{OUTN} is also called a sensor current, and the output voltage is also called a sensor voltage. The conversion circuit **610N** outputs the converted output voltage to the information processing circuit **310** as output information.

(139) A gate of the N-type transistor NT is connected to the ground wiring LGR. A source of the N-type transistor NT is connected to the terminal **T21** via the terminal **212** and the signal line **23**. A drain of the N-type transistor NT is connected to a negative terminal of the bias V_b and a gate of the P-type transistor PT.

(140) A positive terminal of the bias V_b is connected to one end of the resistor R_s . The other end of the resistor R_s is connected to the potential supply wiring **LSU2**.

(141) A gate of the P-type transistor PT is connected to the drain of the N-type transistor NT and the negative terminal of the bias V_b . A source of the P-type transistor PT is connected to a terminal **512** of the proportional current acquisition load circuit **510N**. A drain of the P-type transistor PT is connected to the terminal **T21** via the source of the N-type transistor NT and the terminal **212**.

(142) The current mirror **MR3** includes two P-type transistors PT. Gates of the P-type transistors PT are connected to each other, and sources of the P-type transistors PT are connected to each other. Drain and gate of one P-type transistor PT in the current mirror **MR3** are connected. A drain of one P-type transistor PT in the current mirror **MR3** is connected to the terminal **511** of the proportional current acquisition load circuit **510N**. A source of each P-type transistor PT in the current mirror **MR3** is connected to the potential supply wiring **LSU2** together with the other end of the resistor R_s . A drain of the other P-type transistor PT in the current mirror **MR3** is connected to the one end of the resistor R_o . The other end of the resistor R_o is connected to the ground wiring LGR.

(143) The current sensor circuit **230N** of the present embodiment connects the current mirror **MR3** to a path through which the output current I_{OUTN} (sensor current) flows. An output voltage V_{OUTN1} proportional to the output current I_{OUTN} is obtained by passing a current, which is obtained by mirroring the output current I_{OUTN} , through the resistor R_o . In this way, by converting the output current I_{OUTN} into the output voltage V_{OUTN1} , the output current I_{OUTN} can be outputted as the output voltage V_{OUTN1} . Incidentally, in this case, the bias V_b is required in order to cancel a voltage drop occurring in the diode-connected MOS which connects the transistors in the current mirror **MR3**. Similarly to the above, a transistor with its drain and gate connected is commonly called a diode-connected MOS. The diode-connected MOS can be treated as equivalent to a voltage source when its output resistance is smaller in value than the resistances

of other circuits.

(144) FIG. 20 is a circuit diagram illustrating another current sensor circuit in the semiconductor device 2 according to the second embodiment. As shown in FIG. 20, another current sensor circuit 250N has a diode-connected multi-stage stack 3PT instead of the resistor Rs and the bias Vb. Specifically, instead of the resistor Rs and the bias Vb, three P-type transistors PT are connected. A source of a first P-type transistor PT is connected to the potential supply wiring LSU2. Gate and drain of the first P-type transistor PT are connected to a source of a second P-type transistor PT. Gate and drain of the second P-type transistor PT are connected to a source of a third P-type transistor PT. Gate and drain of the third P-type transistor PT are connected to the drain of the N-type transistor NT in the proportional circuit 450N and the gate of the P-type transistor PT in the proportional circuit 450N.

(145) In this way, the current sensor circuit 250N generates the functions of the resistor Rs and the bias Vb with a diode-connected multi-stage stack 3PT. This uses the fact that the diode-connected multi-stage stack 3PT is equivalent to the resistance Rs and the bias Vb in a linear region.

(146) FIG. 21 is a circuit diagram illustrating the I/O current detection load circuits 110, 120 and the current sensor circuit 250 in the semiconductor device 2 according to the second embodiment. FIG. 22 is a configuration diagram illustrating the current sensor circuit 250 in the semiconductor device 2 according to the second embodiment.

(147) As shown in FIGS. 21 and 22, the current sensor circuit 250 may include a proportional circuit 450P and a proportional circuit 450N. The proportional circuit 450P measures a positive current IOP flowing through the I/O current detection load circuit 110 on the potential supply line LSU side. The proportional circuit 450N measures a negative current ION flowing through the I/O current detection load circuit 120 on the ground wiring LGR side. The ground wiring LGR in the proportional circuit 450P is connected to the ground wiring LGR in the proportional circuit 450N. The potential supply wiring LSU2 in the proportional circuit 450P is connected to the potential supply wiring LSU2 in the proportional circuit 450N.

(148) According to the semiconductor device 2 of the present embodiment, the current sensor circuit 250 can measure the positive current IOP flowing through the I/O current detection load circuit 110 and the negative current ION flowing through the I/O current detection load circuit 120.

Third Embodiment

(149) Next, a semiconductor device according to a third embodiment will be described. A semiconductor device of the present embodiment detects that an ESD and/or EMS current has flowed with a constant amount or more, and uses its detection signal as a trigger to prevent malfunction of the IC 20.

(150) FIG. 23 is a configuration diagram illustrating the semiconductor device according to the third embodiment. As shown in FIG. 23, a semiconductor device 3 includes I/O current detection load circuits 110, 120, a current sensor circuit 210, a comparison circuit 700, and an information processing circuit 330. The information processing circuit 330 includes an IP 380 and a CPU 370, for example. The comparison circuit 700 is connected to the current sensor circuit 210. Specifically, the comparison circuit 700 is provided at a subsequent stage of the current sensor circuit 210. The comparison circuit 700 is connected to the information processing circuit 330 of the IP 380 and the CPU 370, etc.

(151) The comparison circuit 700 makes a comparison of whether a current amount of I/O currents IIO flowing through the I/O current detection load circuits 110, 120 measured by the current sensor circuit 210 is greater than a reference value REF. The reference value REF is set in advance, for example. When the current amount is greater than the reference value REF, the comparison circuit 700 activates the following Malfunction Prevention Examples to suppress malfunction of the information processing circuit 330 of the IP 380 and the CPU 370, etc.

(152) Malfunction Prevention Example 1. In a period in which the ESD and/or EMS current

amount exceeds the reference value REF, malfunction tolerance of the information processing circuit **330** is increased. For example, the malfunction tolerance of the IP **380** in the information processing circuit **330** is increased.

Malfunction Prevention Example 2. In the period in which the ESD and/or EMS current amount exceeds the reference value REF, data handled by the information processing circuit **330** is invalidated. For example, data handled by the CPU **370** in the information processing circuit **330** is invalidated.

(153) In this way, when the current equal to or greater than the reference value REF is inputted from the input/output terminal, the comparison circuit **700** notifies the IP **380** and the CPU **370**, etc. in the information processing circuit **330** of a detection of the ESD and/or EMS current, and executes the malfunction prevention examples.

(154) A difference between each of the above-mentioned comparative examples and the present embodiment is as follows. That is, the comparative example has a function of: storing the measured current amount in the memory circuit **360** for a long period of time; causing the CPU **370** to process the information; and thereby knowing whether there is a possibility of destruction or malfunction of the IC **20**. Meanwhile, in the present embodiment, the comparison circuit **700** has a function of detecting that the measured current amount exceeds the reference value REF even temporarily, and informing the IP **380** and CPU **370**, etc. in the IC **20** of the abnormality to prevent the malfunction.

(155) If the current sensor circuit **210** of the present embodiment is not used and the current measurement accuracy is degraded, the comparative example cannot suppress the malfunction of the information processing circuit **330** of the IP **380** and the CPU **370**, etc. Even if the I/O current IIO flowing through the I/O current detection load circuits **110**, **120** is small, the comparative example erroneously recognizes that the large current is flowing and, therefore, that its current amount exceeds the reference value REF, thereby resulting from activating the malfunction prevention examples. Further, even when the I/O current IIO flowing through the I/O current detection load circuit **110** is large, the comparative example erroneously recognizes that only the small current is flowing and, therefore, erroneously recognizes that its current amount does not exceed the reference value REF, thereby does not activate Malfunction Prevention Examples 1 and 2. In contrast to this, in the present embodiment, by using the current sensor circuit **210**, the current measurement accuracy can be improved, and the malfunction of the information processing circuit **330** of the IP **380** and the CPU **370**, etc. can be suppressed.

(156) Next, examples of the I/O current detection load circuit **110** etc. and the proportional current acquisition load circuit **510** etc. will be described. The I/O current detection load circuit **110** etc. and the proportional current acquisition load circuit **510** etc. include the same load circuit. Therefore, the I/O current detection load circuit **110** etc. will be described below.

(157) FIGS. **24** and **25** are diagrams illustrating the I/O current detection load circuits **110** in the semiconductor devices of the first to third embodiments. As shown in FIG. **24**, the I/O current detection load circuit **110** may include a PN junction diode. Also, as shown in FIG. **25**, the I/O current detection load circuit **110** may include a MOS transistor. Thus, the I/O current detection load circuit **110** etc. and the proportional current acquisition load circuit **510** etc. may include at least one of the PN junction diode and the MOS transistor. Incidentally, if the I/O current detection load circuit **110** can detect the I/O current flowing from the input/output terminal (also referred to as I/O terminal) to the potential supply wiring LSU and/or the ground wiring LGR, some circuits other than the PN junction diode and the MOS transistor may be included. For example, they may include a bipolar transistor(s).

(158) Next, a structure of the above-mentioned I/O current detection load circuit **110** etc. will be described. FIGS. **26** to **31** are cross-sectional views illustrating the I/O current detection load circuits **110** in the semiconductor devices according to the first to third embodiments. As shown in FIG. **26**, a MOS transistor may have: an N layer (N-type layer) that is arranged on a P layer (P-type

layer) and serves as a drain (Drain); an N layer that is arranged on the P layer and serves as a drain (Drain); an STI that is arranged on the N layer and serves as the drain; a gate that covers the STI, the N layer serving as the drain, the P layer, and the N layer serving as the source; and a back gate (Back Gate) that connects the P layer and the source.

(159) Further, as shown in FIG. 27, the MOS transistor may include: a P layer which is arranged on the N layer and serves as a drain; a P layer which is arranged on the N layer and serves as a source; an STI which is arranged on the P layer and serves as a drain; a gate which covers the STI, the P layer serving as the drain, the N layer, and the P layer serving as the source; and a back gate connecting the N layer and the source.

(160) Further, as shown in FIG. 28, the MOS transistor may include: an N layer which is arranged on the P layer and serves as a drain; an N layer which is arranged on the P layer and serves as a source; a gate which covers the N layer serving as the source, the N layer serving as the drain, the P layer, and the N layer serving as the source; and a back gate connected to the N layer.

(161) Furthermore, as shown in FIG. 29, the MOS transistor may include a P layer which is arranged on an N layer and serves as a drain; a P layer which is arranged on the N layer and serves as a source; a gate which covers the P layer serving as the source, the N layer, and the P layer serving as the source; and a back gate connected to the N layer.

(162) As shown in FIG. 30, the MOS transistor may include: a P substrate (P-substrate); an N buried layer (N-Buried) arranged on the P substrate; an N well (N-well) arranged on the N buried layer; a P⁺ layer that is arranged on the N well and serves as a source; an N⁺ layer that is arranged adjacent to the P⁺ layer serving as the source on the N well; a P drift layer (P-drift) that is arranged on the N well; a P well (P-well) arranged on the P drift layer; an STI arranged on the P drift layer and the P well so as to be in contact with the P drift layer and the P well; a P⁺ layer arranged on the P drift layer and the P well so as to be adjacent to the STI on the P well; a gate (Gate) covering the P⁺ layer serving as the source, the N well, the P drift layer, and the STI; and a back gate that connects the P⁺ layer serving as the source and the N⁺ layer.

(163) In addition, as shown in FIG. 31, the MOS transistor may include: a P substrate; an N buried layer arranged on the P substrate; a P epi layer (P-EPI) arranged on the N buried layer; a P well arranged on the P epi layer; an N⁺ layer which is arranged on the P well and serves a source; a P⁺ layer which is arranged adjacent to the N⁺ layer serving as the source on the P well; an N drift layer (N-drift) arranged on the P epi layer; an N well arranged on the N drift layer; an STI arranged on the N drift layer and the N well so as to be in contact with the N drift layer and the N well; an N⁺ layer arranged on N drift layer and the N well so as to be adjacent to the N drift layer and the N well; a gate covering the N⁺ layer serving as the source, the P well, the P epi layer, the N drift layer, and the STI; and a back gate connecting the N⁺ layer serving as the source and the P⁺ layer.

(164) The I/O current detection load circuit 110 and the like may include the MOS transistors as shown in FIGS. 26 to 31. The N layer (N-type Layer, N-buried, N-well, N-drift, N⁺, etc.) refers to an N-type diffusion layer, and the P layer (P-type Layer, P-substrate, P-drift, P-well, P-EPI, P⁺, etc.) refers to a P-type diffusion layer. Regardless of what kind of impurity is mixed and what kind of impurity concentration is present, a layer corresponding to a P-type diffusion layer is defined as a P-layer, and a layer corresponding to an N-type diffusion layer is defined as an N-layer.

(165) As shown in FIGS. 26, 28, and 31, in a case of an N-type MOS transistor, the N layer is electrically connected to the drain (Drain), and the P layer is electrically connected to the back gate (Back Gate). A parasitic diode in which the P layer and the N layer are coupled exists between the back gate and the drain.

(166) As shown in FIGS. 27, 29, and 30, in a case of a P-type MOS transistor, the P layer is electrically connected to the drain, and the N layer is electrically connected to the back gate. A parasitic diode in which the P layer and the N layer are coupled is present between the drain and the back gate. Therefore, the above-mentioned diode includes at least one of the PN junction diode and the parasitic diode generated between the drain and back gate of the MOS transistor. In FIG. 25, the

P-type MOS transistor as shown in FIGS. 27, 29 and 30 is present between the T31 and the T21, and the N-type MOS transistor as shown in FIGS. 26, 38, and 31 is present between the T21 and the T32. However, the present embodiment is not limited to those cases. the N-type MOS transistor may be used between the T31 and the T21, and the P-type MOS transistor may be used between the T21 and the T32.

(167) The I/O current detection load circuit 110 etc. and the proportional current acquisition load circuit 510 etc. are diodes, and the diodes have the same cross-sectional structure. Here, the same cross-sectional structure means that cross-sectional structures are the same as those as shown in FIGS. 26 to 31. In other words, the same cross-sectional structure means that some differences included in normal distributions such as manufacturing variation and process variation are within the same cross-sectional structure. Further, the same cross-sectional structure means that the cross-sectional structure is the same even if respective sizes of the P layer, the N layer, and the STI are different. Moreover, the same cross-sectional structure means that the cross-sectional structure is the same even if positions of respective terminals of the drain, gate, source, and back gate are different.

(168) As described above, the invention made by the present inventor has been specifically described based on the embodiment, but the present invention is not limited to the above-mentioned embodiment and, needless to say, can be variously modified within a range not departing from the scope of the invention. Further, a combination of the respective configurations of the first to third embodiments is also within the scope of the technical idea.

Note 21

(169) In the semiconductor device according to note 19, the first proportional current acquisition load circuit has the same size as the first I/O current detection load circuit or a smaller size than the first I/O current detection load circuit, and the second proportional current acquisition load circuit is the same size as the second I/O current detection load circuit or a smaller size than the second I/O current detection load circuit.

Note 22

(170) In the semiconductor device according to note 19, the first current sensor circuit further has a first conversion circuit that converts the first sensor current into a first sensor voltage, the second current sensor circuit further has a second conversion circuit that converts the second sensor current into a second sensor voltage, the first conversion circuit outputs the converted first sensor voltage as the first output information, and the second conversion circuit outputs the converted second sensor voltage as the second output information.

Note 23

(171) In the semiconductor device according to note 22, each of the first conversion circuit and the second conversion circuit includes a current mirror circuit and a resistor.

Note 24

(172) In the semiconductor device according to note 23, each of the first proportional circuit and the second proportional circuit includes a transistor, a resistor and a bias.

Note 25

(173) In the semiconductor device according to note 23, each of the first proportional circuit and the second proportional circuit includes a transistor and a diode-connected multi-stage stack of the transistor.

Note 26

(174) The semiconductor device according to note 19 further includes a comparison circuit that compares the first sensor current and the second sensor current with a reference value, in which the comparison circuit increases malfunction tolerance of the information processing circuit when at least one of the first sensor current and the second sensor current is greater than the reference value.

Note 27

(175) The semiconductor device according to note 19 further includes a comparison circuit that

compares the first sensor current and the second sensor current with a reference value, in which the comparison circuit invalidates data handled by the information processing circuit when at least one of the first sensor current and the second sensor current is greater than the reference value.

Note 28

(176) In the semiconductor device according to note 19, each of the first I/O current detection load circuit and first proportional current acquisition load circuit, and the second I/O current detection load circuit and second proportional current acquisition load circuit includes at least one of a PN junction diode, a bipolar transistor, and a MOS transistor.

Claims

1. A semiconductor device comprising: a potential supply terminal to which a potential is supplied; an I/O terminal for exchanging a signal with an external device; an I/O current detection load circuit electrically connected to the potential supply terminal and the I/O terminal; and a current sensor circuit detecting an I/O current flowing through the I/O current detection load circuit, wherein the current sensor circuit generates a sensor current proportional to the I/O current, and outputs the sensor current as output information, and wherein the I/O current is an abnormal current flowing through the I/O terminal due to at least one of electrostatic discharge and electromagnetic susceptibility, and is a current greater than such a predetermined current as to become an abnormal state wherein when the I/O current flows through the I/O current detection load circuit, the I/O current detection load circuit generates an input voltage between a terminal into which the I/O current of the I/O current detection load circuit flows and a terminal from which the I/O current of the I/O current detection load circuit flows, and wherein the I/O current detection load circuit has a first coefficient that is a ratio of the I/O current to the input voltage, the first coefficient being not constant with respect to the I/O current, and the I/O current and the input voltage being not proportional.

2. The semiconductor device according to claim 1, wherein the current sensor circuit has a proportional circuit and a proportional current acquisition load circuit electrically connected to the proportional circuit, wherein the proportional circuit has the input voltage as an input, outputs as an output voltage a voltage obtained by multiplying the input voltage by approximately a single multiple, causes the proportional current acquisition load circuit to input the output voltage, and passes the sensor current through the proportional current acquisition load circuit, wherein the proportional current acquisition load circuit inputs the output voltage between a terminal into which the sensor current flows and a terminal from which the sensor current flows, wherein the proportional current acquisition load circuit has a second coefficient that is a ratio of the sensor current to the output voltage, a ratio of the first coefficient to the second coefficient being approximately a single multiple and equivalent, wherein the I/O current is a product of the first coefficient and the input voltage, the sensor current is a product of the second coefficient and the output voltage, the input voltage and the output voltage are equivalent since a ratio of the sensor current to the output voltage is approximately a single multiple, and the first coefficient and the second coefficient are equivalent since the ratio of the first coefficient to the second coefficient is approximately a single multiple, and wherein the I/O current can be replaced by the product of the second coefficient and the output voltage, and the sensor current can be replaced by the product of the first coefficient and the input voltage, a ratio of the I/O current and the sensor current becomes approximately a single multiple, and the I/O current and the sensor current are proportional.

3. The semiconductor device according to claim 2, wherein the I/O current detection load circuit and the proportional current acquisition load circuit are diodes, the diodes having the same cross-sectional structure, and wherein each of the diodes includes at least one of a PN junction diode and a parasitic diode generated between a drain and a back gate of a MOS transistor.

4. The semiconductor device according to claim 2, wherein the proportional circuit includes a

transistor and a resistor.

5. The semiconductor device according to claim 2, wherein the proportional current acquisition load circuit has the same size as the I/O current detection load circuit or a smaller size than the I/O current detection load circuit.

6. The semiconductor device according to claim 2, wherein the current sensor circuit further has a conversion circuit that converts the sensor current into a sensor voltage, and wherein the conversion circuit outputs the converted sensor voltage as the output information.

7. The semiconductor device according to claim 6, wherein the conversion circuit includes a current mirror and a resistor.

8. The semiconductor device according to claim 7, wherein the proportional circuit includes a transistor, a resistor, and a bias.

9. The semiconductor device according to claim 7, wherein the proportional circuit includes a transistor and a diode-connected multi-stage stack of the transistor.

10. The semiconductor device according to claim 2, wherein each of the I/O current detection load circuit and the proportional current acquisition load circuit includes at least one of a PN junction diode, a bipolar transistor, and a MOS transistor.

11. The semiconductor device according to claim 1, wherein the current sensor circuit has a proportional circuit and a proportional current acquisition load circuit electrically connected to the proportional circuit, wherein the proportional circuit has the input voltage as an input, outputs as an output voltage a voltage obtained by multiplying the input voltage by approximately a single multiple, causes the proportional current acquisition load circuit to input the output voltage, and passes the sensor current through the proportional current acquisition load circuit, wherein the proportional current acquisition load circuit inputs the output voltage between a terminal into which the sensor current flows and a terminal from which the sensor current flows, wherein the proportional current acquisition load circuit has a second coefficient that is a ratio of the sensor current to the output voltage, a ratio of the first coefficient to the second coefficient being approximately a constant multiple, wherein the I/O current is a product of the first coefficient and the input voltage, the sensor current is a product of the second coefficient and the output voltage, the input voltage and the output voltage are equivalent since the ratio of the input current to the output voltage is approximately a single multiple, and the first coefficient and the second coefficient are proportional since the ratio of the first coefficient to the second coefficient is approximately a constant multiple, and wherein the I/O current is proportional to the product of the second coefficient and the output voltage, the sensor current is proportional to the product of the first coefficient and the input voltage, and the I/O current and the sensor current is proportional.

12. The semiconductor device according to claim 11, wherein the I/O current detection load circuit and the proportional current acquisition load circuit are diodes, the diodes having the same cross-sectional structure, and wherein each of the diodes includes at least one of a PN junction diode and a parasitic diode generated between a drain and a back gate of a MOS transistor.

13. The semiconductor device according to claim 1, further comprising an information processing circuit electrically connected to the current sensor circuit and processing the output information outputted from the current sensor circuit.

14. The semiconductor device according to claim 13, wherein the information processing circuit outputs an abnormal signal indicating that the abnormal current has flowed through at least one of the potential supply terminal and the I/O terminal when the output information exceeds a predetermined threshold.

15. The semiconductor device according to claim 13, further comprising a comparison circuit comparing the sensor current to a reference value, wherein the comparison circuit increases malfunction tolerance of the information processing circuit when the sensor current is greater than the reference value.

16. The semiconductor device according to claim 13, further comprising a comparison circuit

comparing the sensor current to a reference value, wherein the comparison circuit invalidates data handled by the information processing circuit when the sensor current is greater than the reference value.

17. The semiconductor device according to claim 1, wherein the potential is a power supply potential or a ground potential.

18. A semiconductor device comprising: a first potential supply terminal to which a first potential is supplied; an I/O terminal for exchanging a signal with an external device; a first I/O current detection load circuit electrically connected to the first potential supply terminal and the I/O terminal; a first current sensor circuit detecting a first I/O current that flows through the first I/O current detection load circuit; a second potential supply terminal to which a second potential different from the first potential is supplied; a second I/O current detection load circuit electrically connected to the second potential supply terminal and the I/O terminal; and a second current sensor circuit detecting a second I/O current flowing through the second I/O current detection load circuit, wherein the first current sensor circuit generates a first sensor current proportional to the first I/O current, and outputs the first sensor current as first output information, wherein the second current sensor circuit generates a second sensor current proportional to the second I/O current, and outputs the second sensor current as second output information, and wherein at least one of the first I/O current and the second I/O current is an abnormal current that flows through the I/O terminal due to at least one of electrostatic discharge and electromagnetic susceptibility, and is a current greater than such a predetermined current as to become an abnormal state.

19. The semiconductor device according to claim 18, further comprising an information processing circuit electrically connected to the first current sensor circuit and the second current sensor circuit and processing at least one of the first output information and the second output information.
