



US 20250263770A1

(19) **United States**

(12) **Patent Application Publication** (10) **Pub. No.: US 2025/0263770 A1**
Zmuda et al. (43) **Pub. Date:** **Aug. 21, 2025**

(54) **SYSTEM AND METHOD FOR IMPROVED
TRANSIENT PROTEIN EXPRESSION IN
CHO CELLS**

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(21) Appl. No.: **18/986,150**

(22) Filed: **Dec. 18, 2024**

Related U.S. Application Data

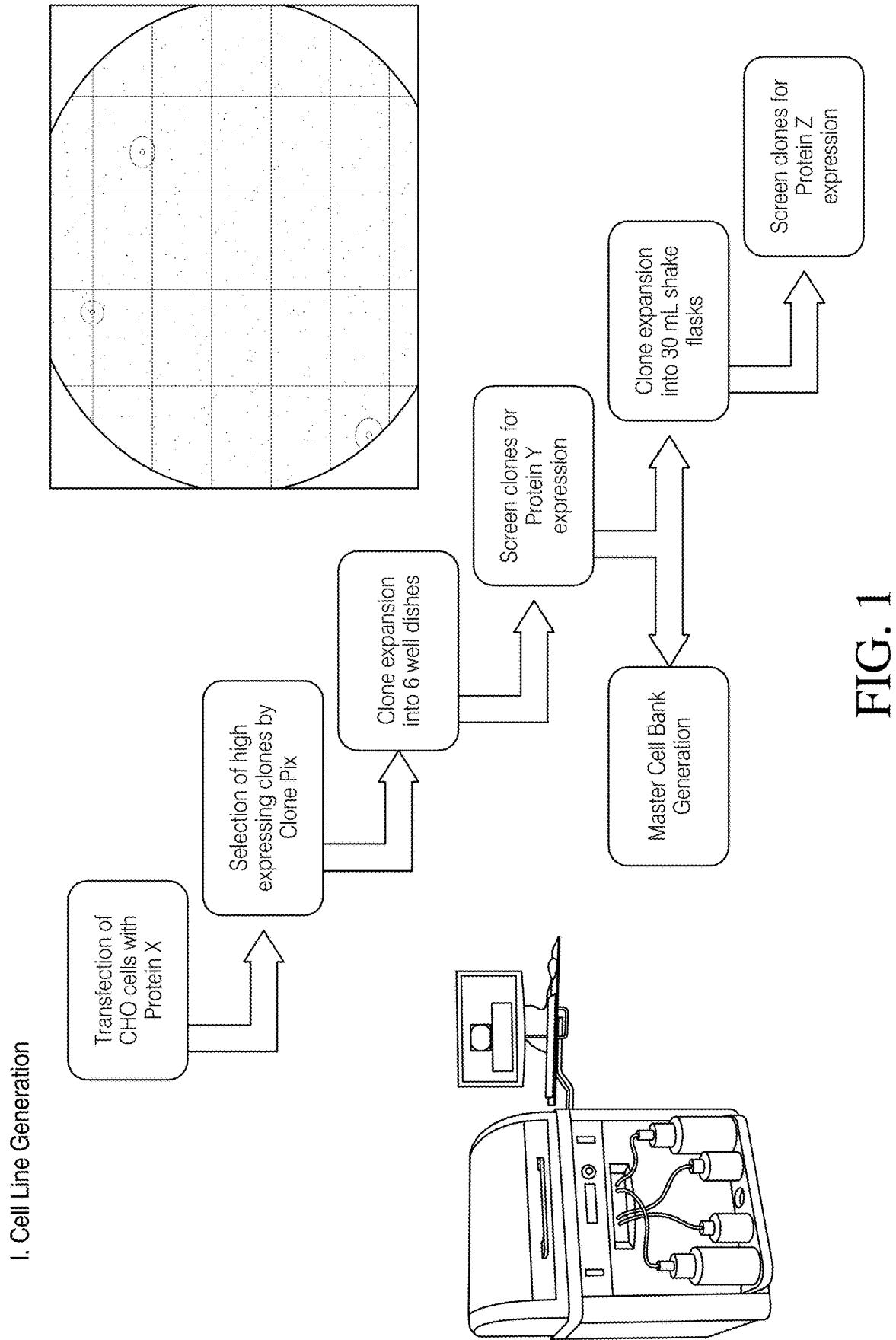
- (63) Continuation of application No. 17/563,665, filed on Dec. 28, 2021, now abandoned, which is a continuation of application No. 15/209,695, filed on Jul. 13, 2016, now abandoned.
- (60) Provisional application No. 62/191,969, filed on Jul. 13, 2015.

Publication Classification

- (51) **Int. Cl.**
C12P 21/02 (2006.01)
C07K 14/505 (2006.01)
C07K 16/00 (2006.01)
C12N 5/00 (2006.01)
- (52) **U.S. Cl.**
CPC *C12P 21/02* (2013.01); *C07K 14/505* (2013.01); *C07K 16/00* (2013.01); *C12N 5/0043* (2013.01); *C07K 2317/14* (2013.01); *C07K 2317/21* (2013.01); *C07K 2317/92* (2013.01); *C12N 2510/02* (2013.01); *C12N 2511/00* (2013.01)

ABSTRACT

The present invention is directed generally to systems and methods suitable for high level expression of recombinant proteins in suspension CHO cells. In particular, the invention allows introduction of the invention obviates the need to replace, replenish or supplement the growth medium during the procedure. The invention also relates to compositions and kits useful for culturing and transforming/transfected suspension CHO cells.



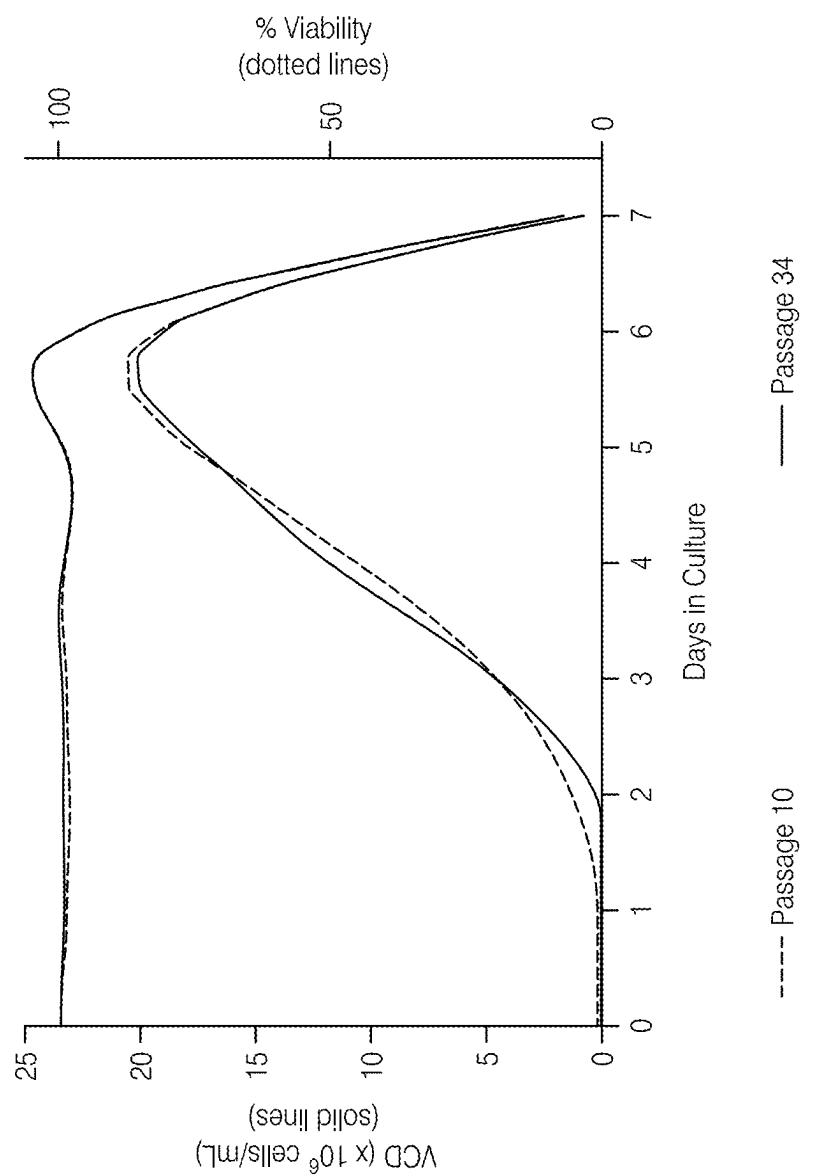


FIG. 2A

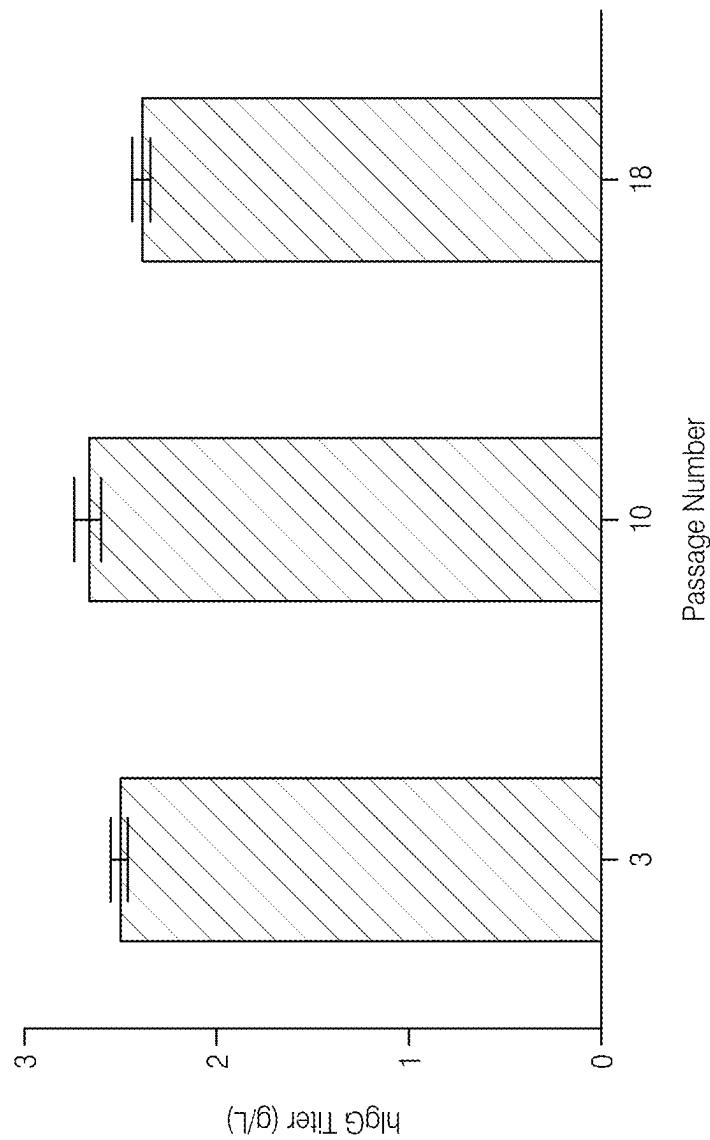


FIG. 2B

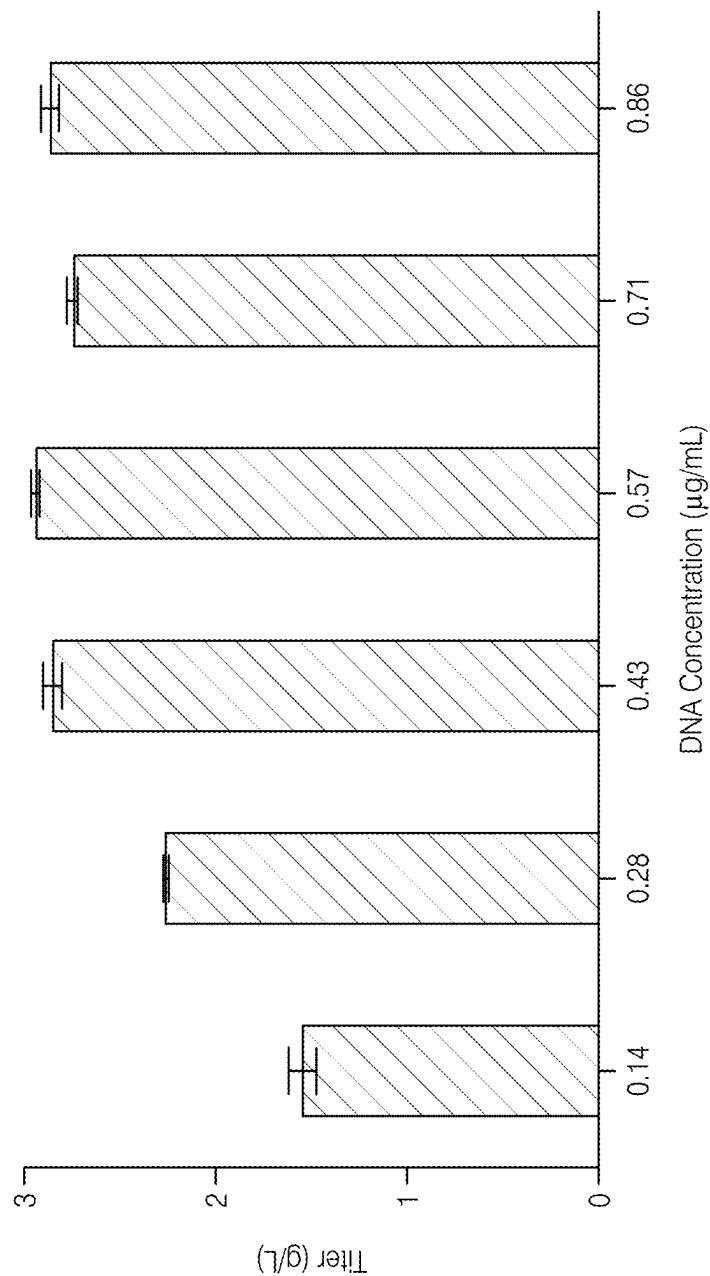


FIG. 2C

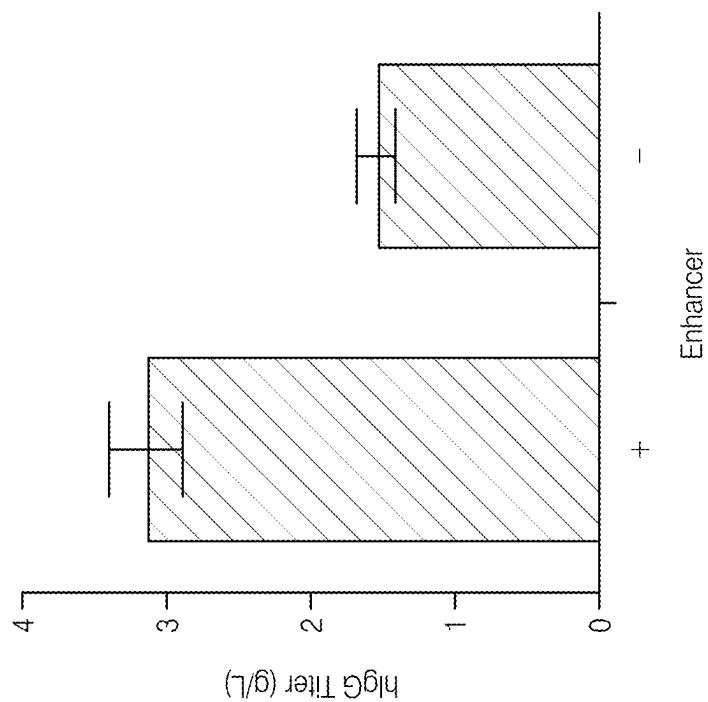


FIG. 2D

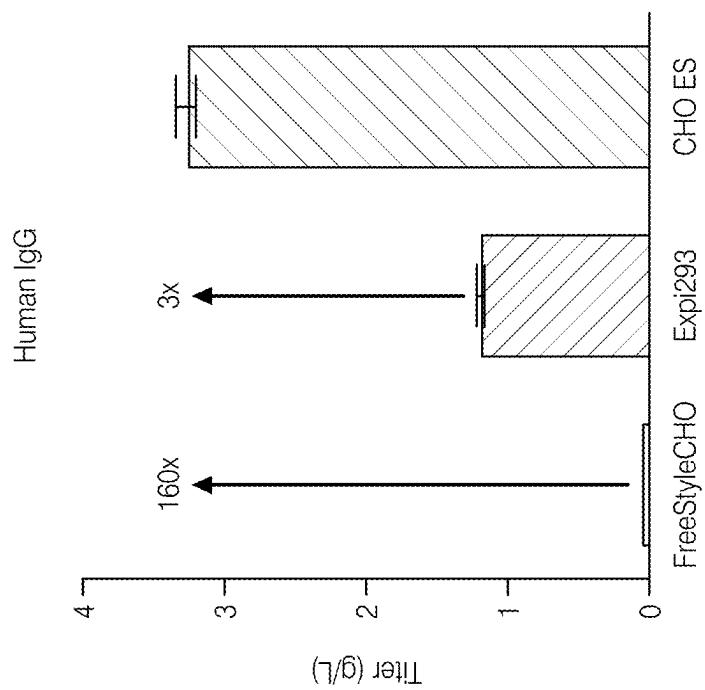


FIG. 3A

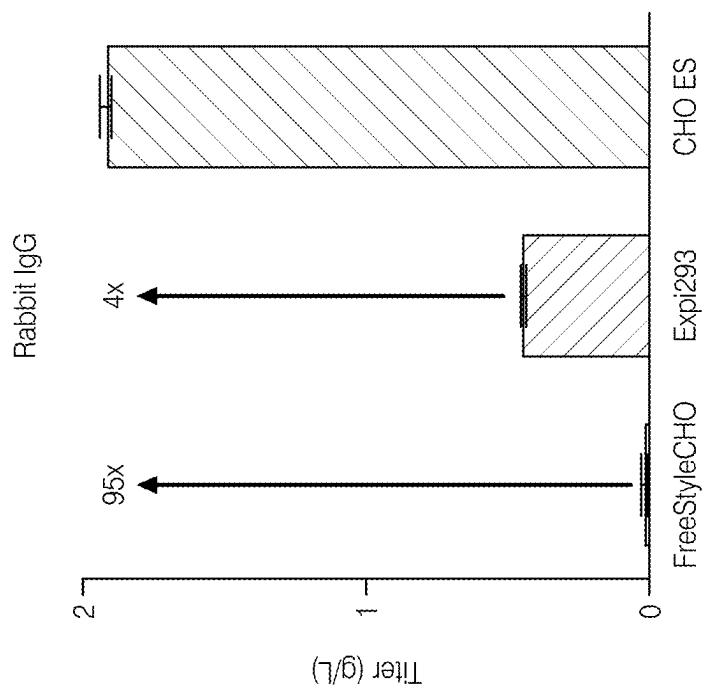


FIG. 3B

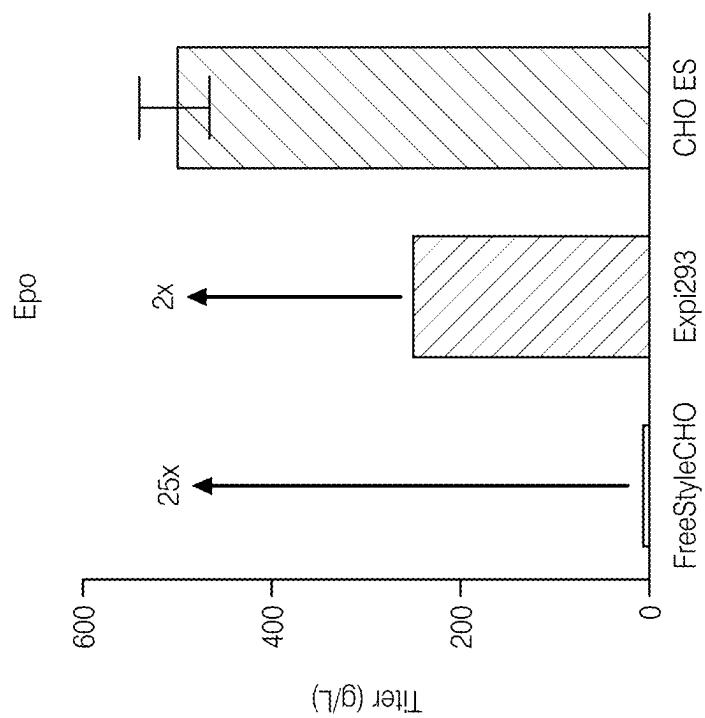


FIG. 3C

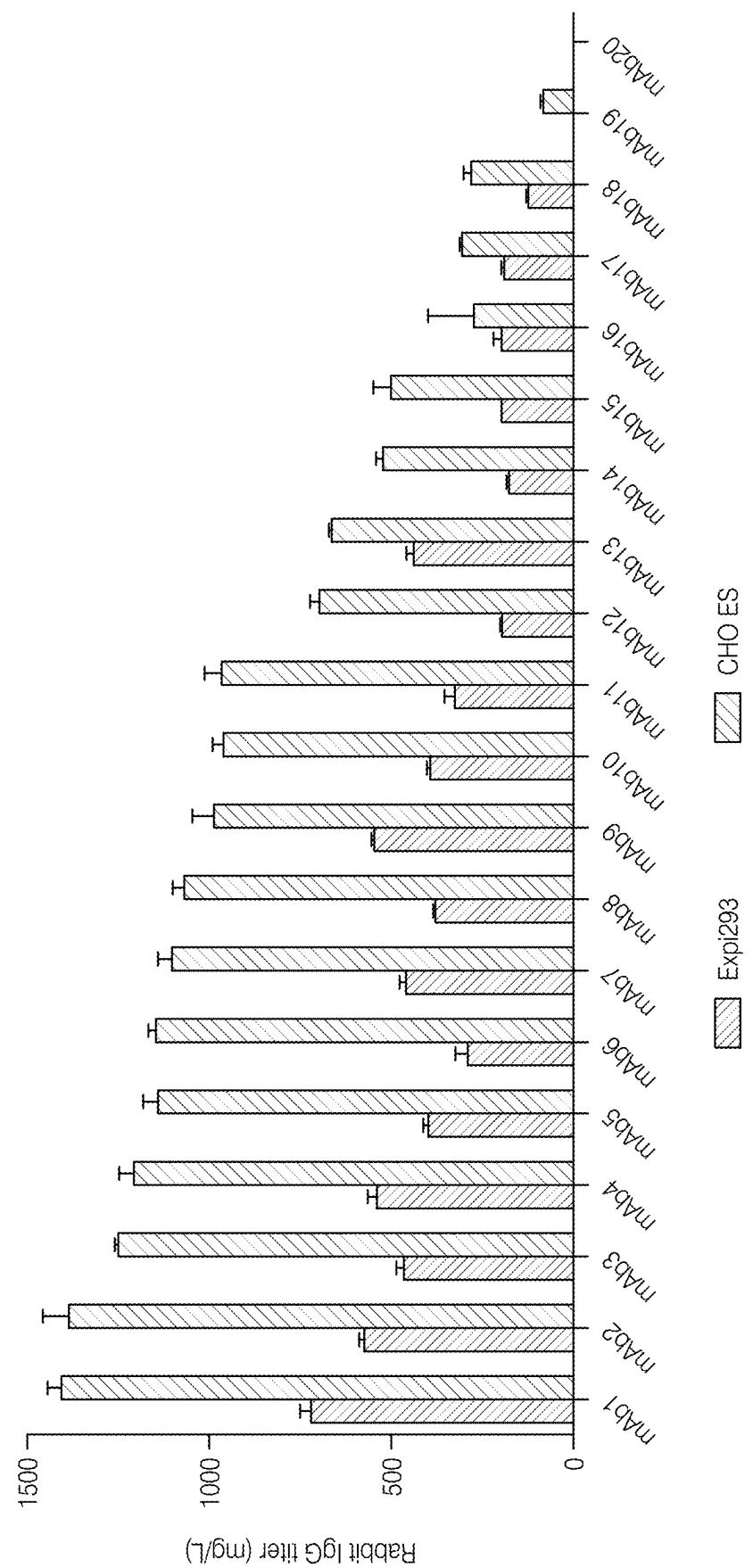


FIG. 4

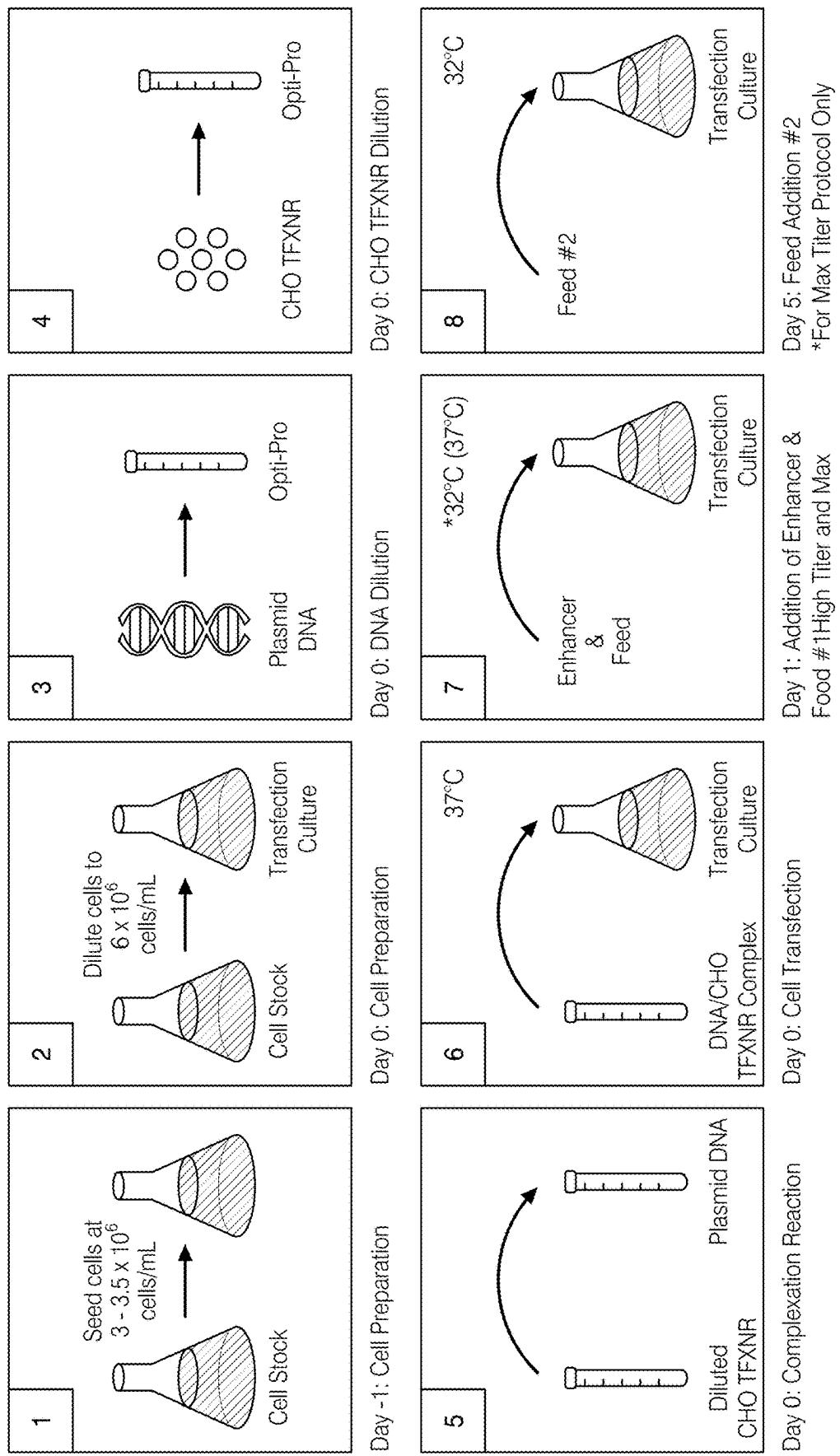


FIG. 5

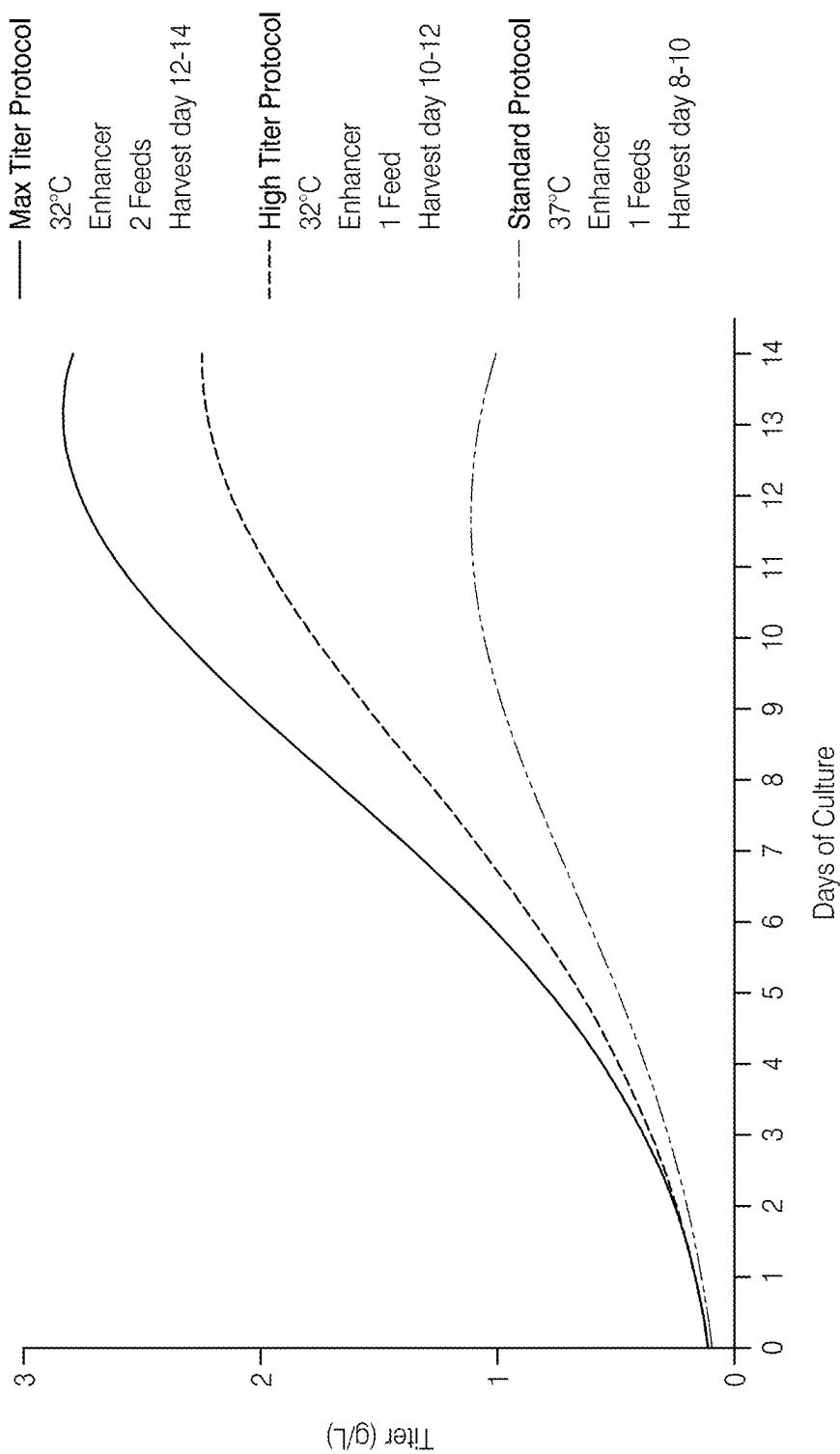


FIG. 6A

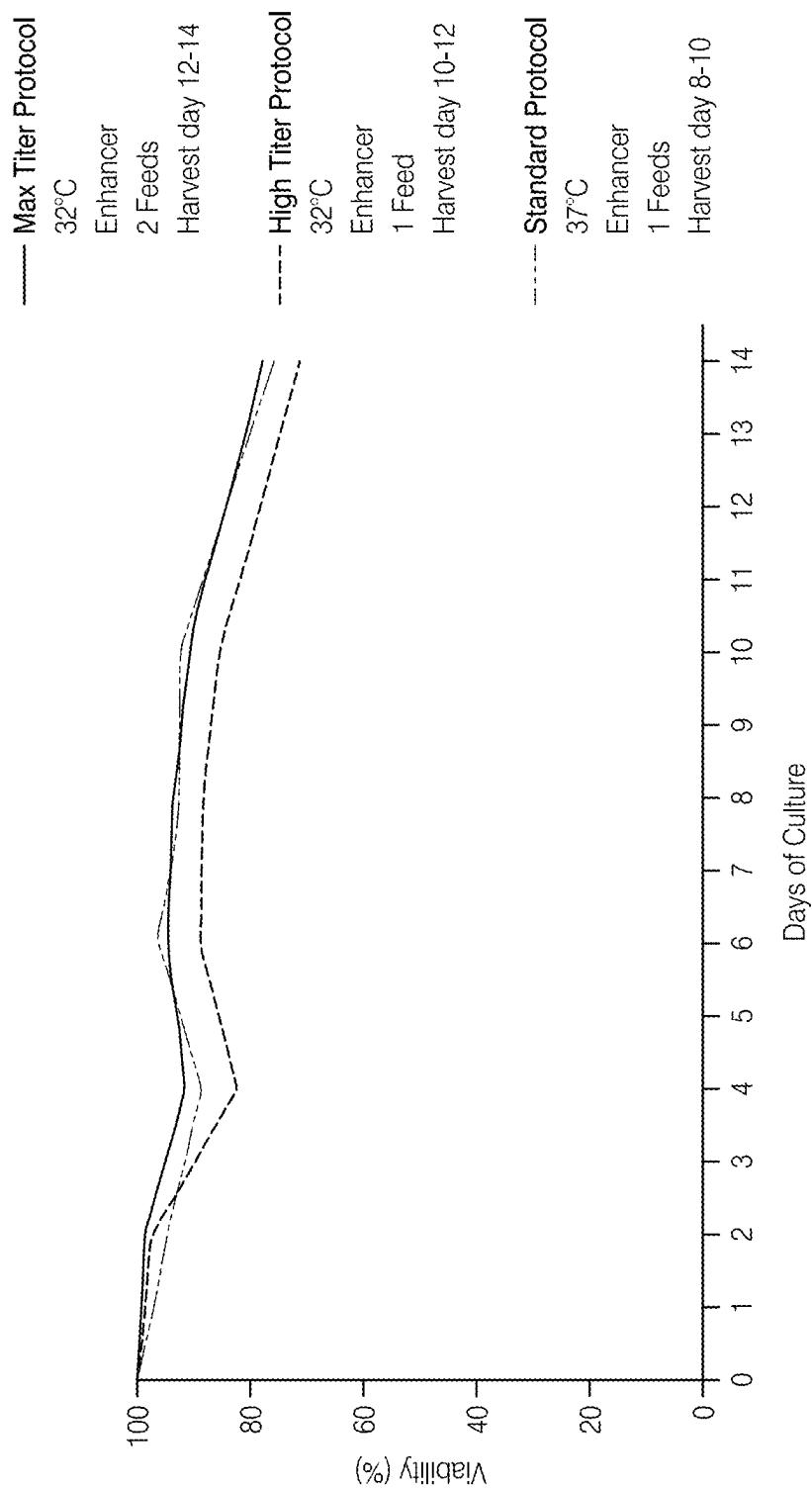


FIG. 6B

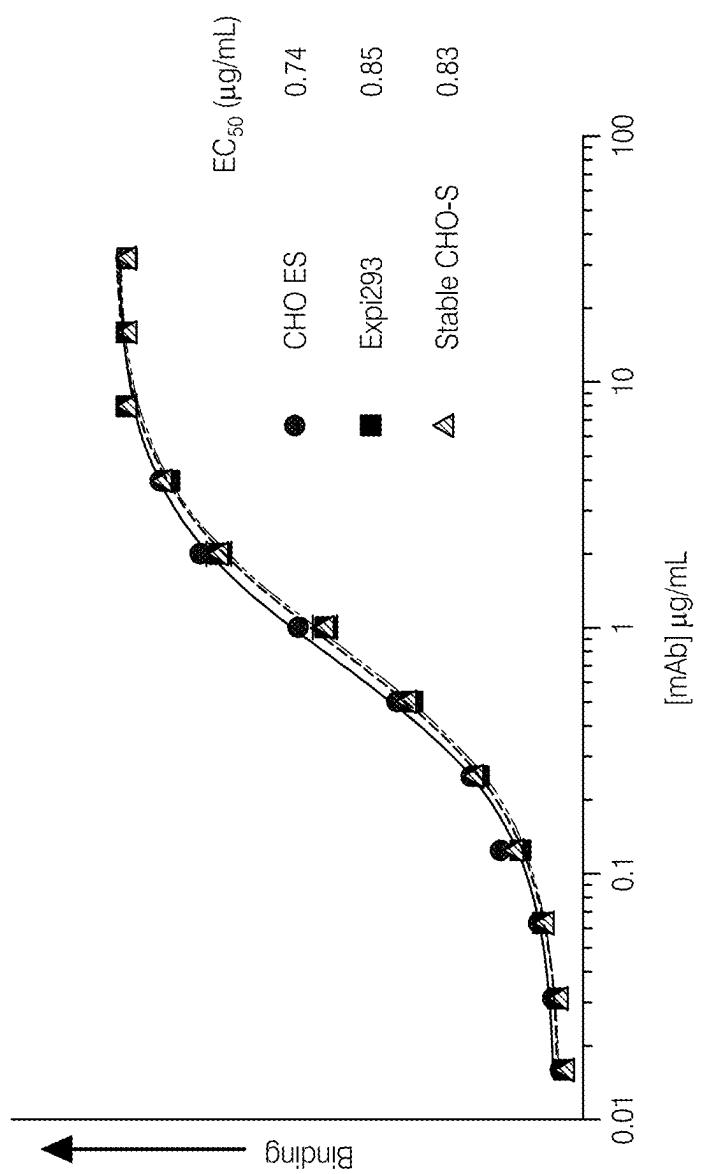


FIG. 7

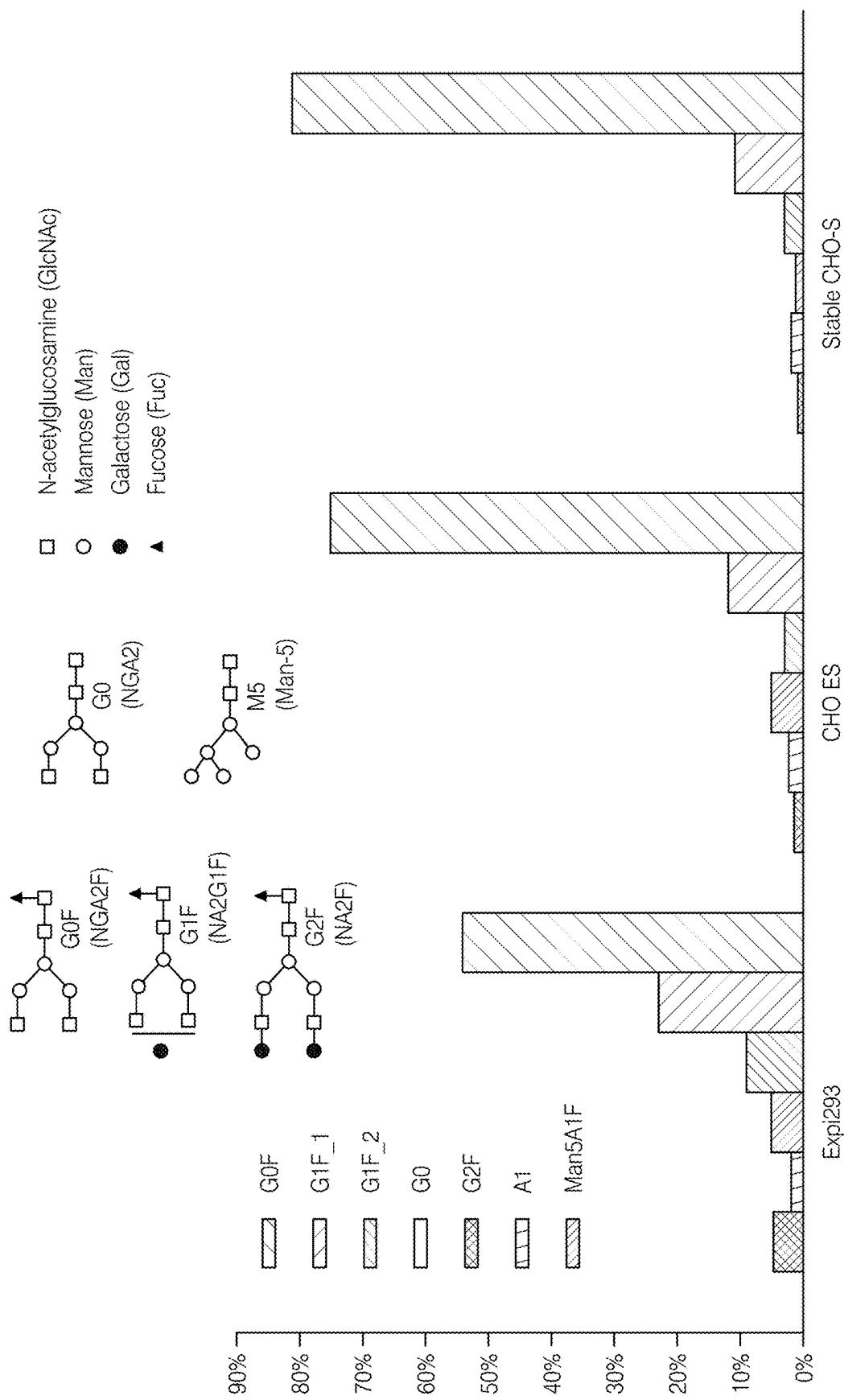


FIG. 8

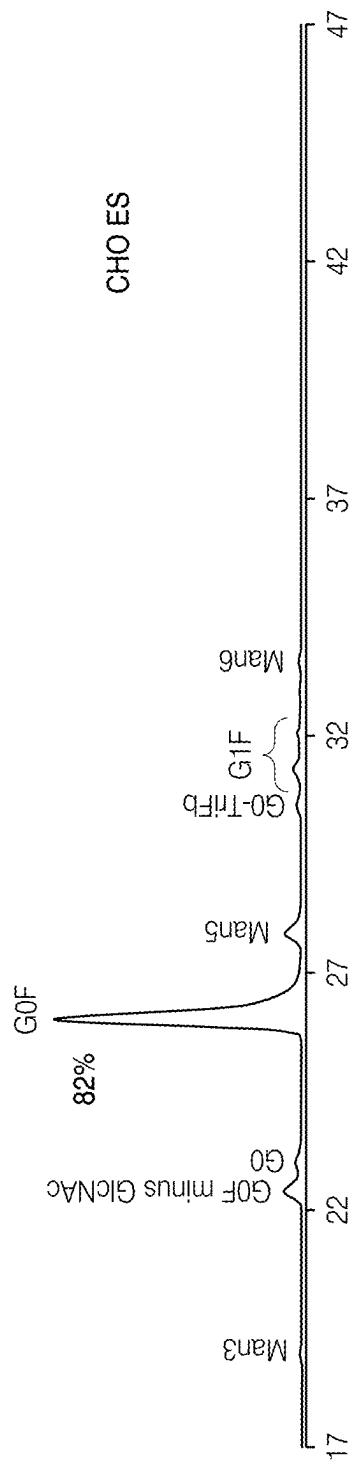


FIG. 9A

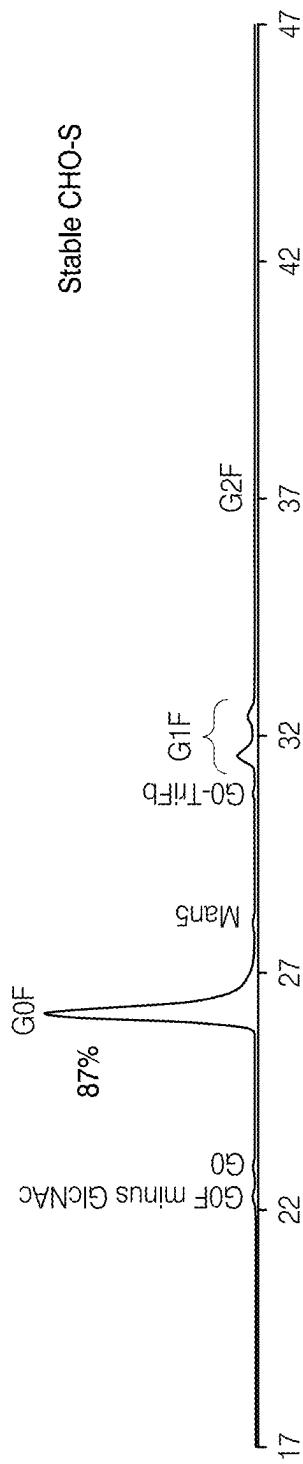


FIG. 9B

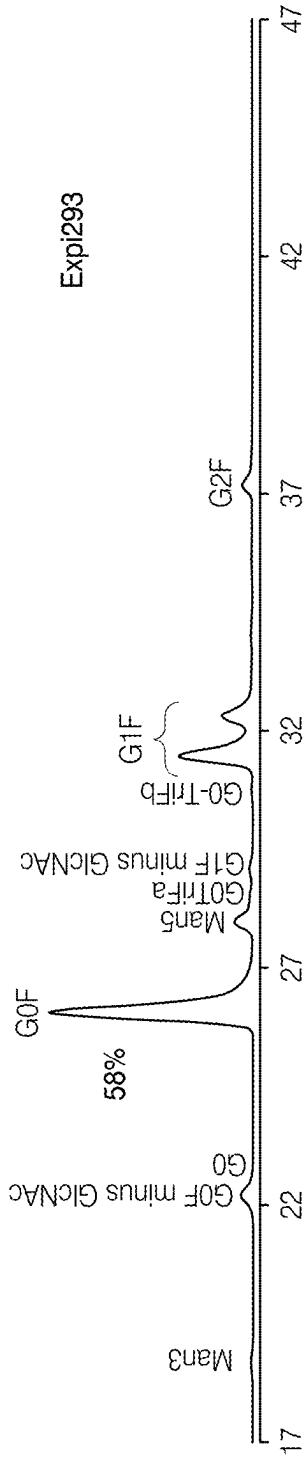


FIG. 9C

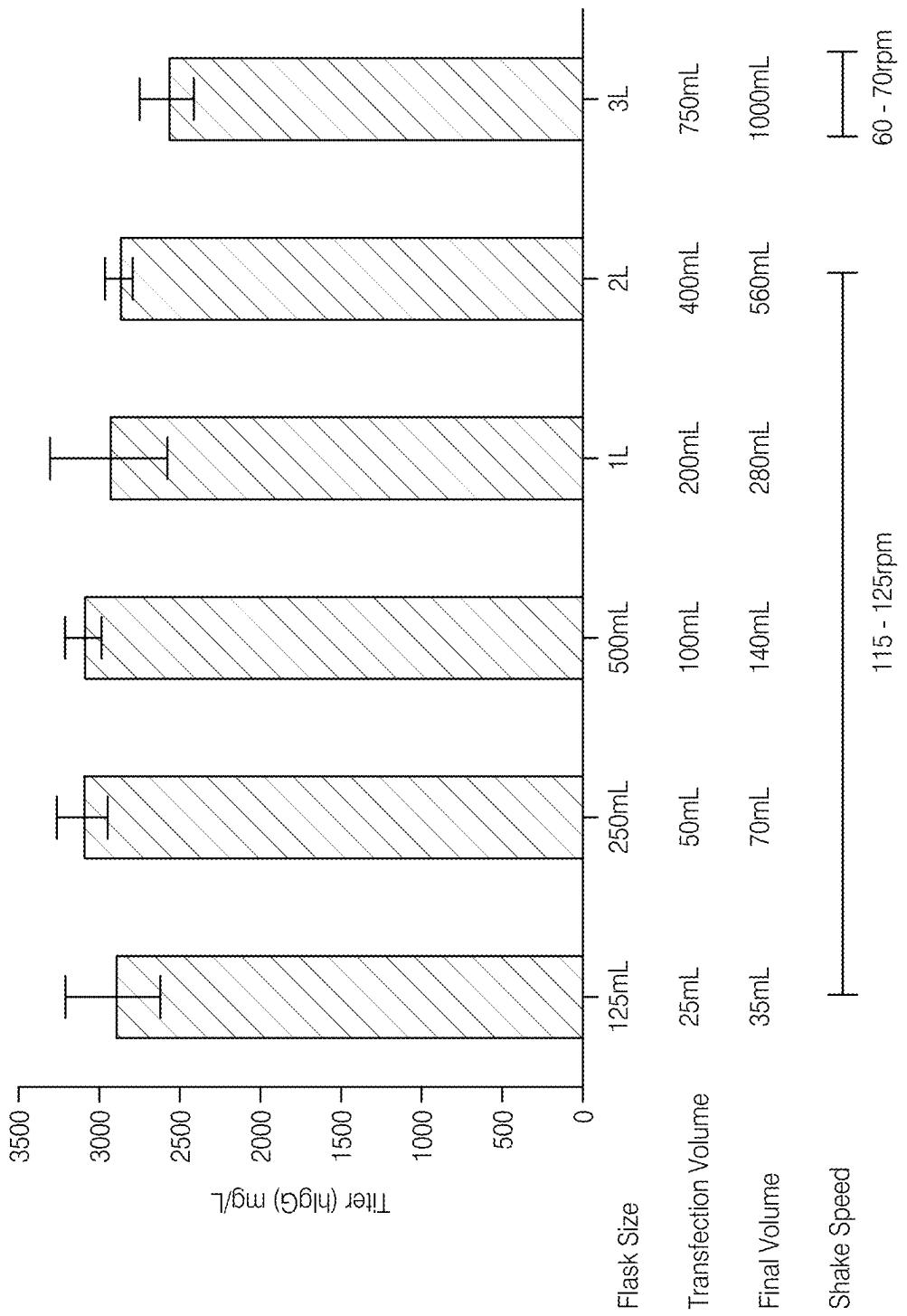


FIG. 10

SYSTEM AND METHOD FOR IMPROVED TRANSIENT PROTEIN EXPRESSION IN CHO CELLS

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] The present application is a continuation of U.S. patent application Ser. No. 17/563,665, filed Dec. 28, 2021, which is a continuation of U.S. patent application Ser. No. 15/209,695, filed Jul. 13, 2016, now Abandoned, which claims the right of priority under 35 U.S.C. § 119(e) to U.S. Provisional Patent Appl. No. 62/191,969, filed on Jul. 13, 2015, all of which applications are commonly owned with the present application and which the entire contents thereof are hereby expressly incorporated by reference in its entirety as though fully set forth herein.

FIELD OF THE INVENTION

[0002] The present invention generally relates to the fields of transfection and cell culture. In particular, the present invention provides a transfection system suitable for yield expression of recombinant proteins in cultured suspension CHO cells. The invention further related to systems and methods for high yield expression of recombinant proteins in cultured suspension CHO cells.

BACKGROUND

[0003] CHO cells have been classified as both epithelial and fibroblast cells derived from the Chinese hamster ovary. A cell line started from Chinese hamster ovary (CHO-K1) (Kao, F.-T. And Puck, T. T., Proc. Natl. Acad. Sci. USA 60:1275-1281 (1968) has been in culture for many years but its identity is still not confirmed.

[0004] Most primary mammalian epithelial cells, mammalian fibroblast cells, epithelial cell lines, and fibroblast cell lines are typically grown in monolayer culture. For some applications, however, it would be advantageous to cultivate such cells as suspension cultures. For example, suspension cultures grow in a three-dimensional space. Monolayer cultures in similar-sized vessels, however, can only grow two-dimensionally on the vessel surface. Thus, suspension cultures can result in higher cell yields and, correspondingly, higher yields of biologicals (e.g., viruses, recombinant polypeptides, etc.) compared to monolayer cultures. In addition, suspension cultures are often easier to feed and scale-up, via simple addition of fresh culture media (dilution subculturing) to the culture vessel rather than trypsinization and centrifugation as is often required with monolayer cultures. The ease of feeding and the ease with which suspension cultures can be scaled up represent a substantial saving in time and labor for handling a comparable number of cells.

[0005] Many anchorage-dependent cells, such as primary epithelial cells, primary fibroblast cells, epithelial cell lines, and fibroblast cell lines, however, are not easily adapted to suspension culture. Since they are typically dependent upon anchorage to a substrate for optimal growth, growth of these cells in suspension can require their attachment to microcarriers such as latex or collagen beads. Thus, cells grown in this fashion, while capable of higher density culture than traditional monolayer cultures, are still technically attached to a surface; subculturing of these cells therefore requires similar steps as those used for the subculturing of monolayer cultures. Furthermore, when large batch or fermenter cul-

tures are established, a large volume of microcarriers often settles to the bottom of the culture vessel, thereby requiring a more complicated agitation mechanism to keep the microcarriers (and thus, the cells) in suspension without causing shear damage to the cells (Peshwa, M. V., et al., Biotechnol. Bioeng. 41:179-187 (1993)).

[0006] Although many transformed cells are capable of being grown in suspension (Freshney, R. I., Culture of Animal Cells: A Manual of Basic Technique, New York: Alan R. Liss, Inc., pp. 123-125 (1983)), successful suspension cultures often require relatively high-protein media or supplementation of the media with serum or serum components (such as the attachment factors fibronectin and/or vitronectin), or sophisticated perfusion culture control systems (Kyung, Y.-S., et al., Cytotechnol. 14:183-190 (1994)), which can be disadvantageous. In addition, many epithelial cells when grown in suspension form aggregates or "clumps" which can interfere with successful subculturing and reduce growth rate and production of biologicals by the cultures. When clumping occurs, the overall cellular surface area exposed to medium is decreased and the cells are deprived of nutrition and are unable to efficiently exchange waste into the medium. As a result, growth slows, diminished cell densities are obtained, and protein expression is compromised.

[0007] CHO cells are the predominant host system for expressing biotherapeutic proteins, with roughly 70% of licensed biologics manufactured in CHO. Multiple attributes make CHO cells desirable for bioproduction including their ability to adapt to high-density suspension culture in serum-free and chemically-defined media and the incorporation of post-translational modifications that are biologically-active in humans. For these reasons, the ability to produce transient CHO-derived proteins early on during drug development is highly advantageous to minimize changes in protein quality/function observed when switching from one host cell to another. Unfortunately, CHO cells are widely known to express lower levels of protein than HEK293 cells in transient systems, in some instances 50-100 times less than the best 293-based systems. Additionally, increases in protein titers obtained through improvement of individual components of existing transient CHO workflows tend to be modest at best. To address the significant unmet need for higher transient CHO protein production, systems-based approaches were utilized whereby the latest advances in cell culture media, feeds, transfection reagents and expression enhancers were optimized in conjunction with a high-expressing CHO clone to generate a workflow for transient protein expression in CHO cells capable of generating protein titers comparable to those observed in 293-based systems.

[0008] Thus, there still remains a need in the art for a cell medium and transient transfection system that permits the growth of eukaryotic cells in suspension while permitting the transfection of the cells with a reduced amount of manipulation. Such a medium should preferably be a serum-free and/or chemically defined and/or protein-free medium and/or a medium lacking animal derived materials which facilitates the growth of mammalian cells to high density and/or increases the level of expression of recombinant protein, reduces cell clumping, and which does not require supplementation with animal proteins, such as serum, transferrin, insulin and the like. Preferably a medium of this type will permit the suspension cultivation of mammalian cells

that are normally anchorage-dependent, including epithelial cells and fibroblast cells, such as 293 cells and CHO cells. Preferably, such a medium would also enable cultivation and culturing of the aforementioned cell types at higher density than can be typically obtained with currently available media. Additionally, such culture media will allow easier and more cost-effective and efficient production and purification of high quantities of commercially or scientifically important biological substances (e.g., viruses, recombinant proteins, biologics, recombinant antibodies, etc.) produced by cultured mammalian cells in the biotechnology industry, and will provide more consistent results in methods employing the cultivation of mammalian cells. These and other needs are met by the present invention.

SUMMARY

[0009] The present invention provides a cell culture and transient transfection system, whereby the system supports introduction by way of transfection and subsequent expression of one or more macromolecules (such as, e.g., expressible nucleic acids such as a DNA or an RNA molecule containing at least one protein coding region and additional genetic elements that allow for the expression thereof in a host cell under appropriate culturing conditions) into a plurality of eukaryotic CHO cells in suspension culture, and further supports the cultivation and growth of the CHO cells subsequent to the introduction/transfection, wherein growth and/or maintenance of the at least one CHO cell continues in the high density growth medium in the absence of the high density growth medium being supplemented, replenished or replaced with fresh high density growth medium.

[0010] In some embodiments, it is not necessary to remove, supplement, replenish or replace the high density growth medium used during or after the introduction/transfection of the CHO cells from the presence of the CHO cells to support the further growth thereof. In another preferred embodiment, after the introduction/transfection, growth of the CHO cells and production of an expressed protein from the expressible nucleic acid can be accomplished in a volume of medium that is about the same volume up to no more than about 50% more than the volume of the high density growth medium in which the introduction/transfection occurred. Using the high density growth medium of the present invention, it is not necessary to replenish, replace or supplement the medium after one has introduced nucleic acid into cells, and before cells into which nucleic acid has been introduced are further cultured to transiently express a protein from the nucleic acid.

[0011] Transient expression is fast becoming the system of choice for rapid mammalian protein production. The flexibility of transient transfection enables a rapid realization time from concept to protein-in-hand and many different proteins can be produced simultaneously, or serially. The next key advance in transient transfection technology is to approach or equal expression levels attained using stable expression systems without losing the speed and flexibility of the transient format. We report for the first time the development of a novel transient transfection system that utilizes high density CHO-S cell cultures to generate expression levels of >2 g/L (up to about 4 g/L) of recombinant proteins, such as, e.g., human IgG and non-IgG proteins within 14 days after cells are transfected.

[0012] To attain such high levels of protein expression, a novel cell culture system which includes a high density

growth medium in combination with a population of suspension CHO cells that are adapted for high density growth in such a media, and further in combination with a protein expression enhancer composition and a cell growth modulator composition was developed that allows certain populations of CHO cells to reach viable cell densities of up to 40×10^6 cells/ml (more typically up to about 20×10^6 cells/ml). These high density CHO cultures enable transfection and protein expression at higher cell densities and protein titers than traditional protocols, significantly increasing the volumetric yield of protein. The addition of one or more expression enhancer formulations and one or more growth modulator compositions as described herein following or during the transfection workflow was also found to boost protein expression level to levels up to 10- to 20-fold higher than the expression levels seen with current commercially available transient transfection systems. High expressing clones of suspension CHO cells (hereinafter referred to as CHO-S cells) were selected and thereafter were adapted for improved growth, viability characteristics under high density culture conditions, and the expression system and workflow were then further optimized for increased protein production. The resulting high density CHO—S—H2H cells have an optimized growth rate, increased cell size, reduced cell clumping in suspension, and increased specific productivity compared to the parental CHO-S line or cell lines that gave rise to CHO-S cells. Finally, the transfection method and workflow was optimized through the use of one or more transfections reagents that are used in combination with one or more expression enhancer formulations and one or more growth modulator compositions to further increase overall protein yield such that protein yields in the range of about 1 g/L to about 4 g/L of initial culture volume, or any range or concentration range falling therein, are routinely achievable.

[0013] When all of these improvements were combined into a single expression system, protein levels were increased up to 20, 30, 40-fold for both IgG and non-IgG recombinant proteins compared to the commercially available FreeStyle™ 293 or Expi293™ expression system and expression levels of >2 g/L were attained for multiple proteins. Additionally, protein functionality was demonstrated to be comparable for several proteins expressed in the high yield expression system of the present invention when compared to the popular commercially available FreeStyle™ 293 or Expi293™ expression systems. Together, these results indicate that significant increases in functional protein yields can be attained using a novel transient CHO expression system that incorporates numerous advances in protein expression technology into a single, easy to use format.

[0014] The present invention also provides a method of cultivating CHO cells comprising: (a) contacting the cells with the cell high density growth medium of the present invention; (b) maintaining the cells under conditions suitable to support cultivation of the CHO cells in culture; and (c) expressing a nucleic acid to form a protein product.

[0015] The present invention also provides a method for introducing one or more macromolecules into at least one CHO cell in culture, the method comprising: (a) culturing at least one eukaryotic cell in the high density growth medium in culture; (b) introducing at least one macromolecule into the culture under conditions suitable to cause one or more of the at least one macromolecules to be introduced in the at least one cell; and (c) cultivating the at least one cell in the

high density growth medium to produce a product whose production is controlled by the at least one molecule, wherein growth of the at least one CHO cell continues in the high density growth medium in the absence of the high density growth medium being replaced, replenished or supplemented with fresh high density growth medium, wherein it is not necessary to remove high density growth medium used during the introduction from the presence of the at least one CHO cell to support growth thereof, or to support the expression of the protein encoded by the one or more nucleic acids transfected therein, and/or wherein after the introduction, growth is accomplished in a final culture volume that is about the same volume up to no more than about 50% the volume of the culture in which the introduction occurred. In particular any increase in culture volume will preferably be due to the addition of growth modulator compositions or expression enhancer compositions to the culture following transfection of the cells, rather than due to the addition or supplementation of the high density growth medium with fresh high density growth medium.

[0016] The present invention also provides kits for the cultivation and transfection of CHO cells in vitro, the kits comprising the high density growth medium of the present invention, and optionally further comprising one or more of: one or more agents for the introduction of at least one molecule into a cell, one or more macromolecules, a population of CHO-S cells, e.g., CHO-S-2H2 cells, one or more expression enhancer compositions, one or more growth modulator compositions, as well as instructions for culturing the at least one CHO cell in culture and/or for introducing at least one macromolecule into at least one CHO cell in culture.

[0017] The present invention also provides a composition comprising the CHO cell high density growth medium of the present invention and at least one component selected from the group consisting of at least one CHO cell, one or more agents for the introduction of at least one macromolecule into at least one cell (i.e., one or more transfection agents, which may preferably be one or more cationic lipids), one or more expression enhancer compositions, one or more growth modulator compositions, and one or more macromolecules comprising an expressible nucleic acid comprising at least one protein coding region in addition to one or more elements enabling the expression thereof in a host cell under appropriate conditions that allow for protein expression.

[0018] In some embodiments, a method for producing a recombinant protein in cultured suspension CHO cells may include obtaining a suspension culture of CHO cells, said CHO cells being adapted for growth under high density culture conditions, and culturing said CHO cells at a cell density of between about 2×10^6 to about 2×10^7 cells/ml in a high density growth medium adapted to allow the growth of suspension CHO cells, transfecting said CHO cells with an expression vector in the presence of a transfection reagent, the expression vector comprising a nucleic acid sequence capable of producing an expressed protein; incubating said transfected CHO cells for a first period of time, contacting said transfected CHO cells with at least one expression enhancer composition and at least one growth modulator composition, incubating said transfected CHO cells in the presence of said transfection enhancer and growth modulator for a second period of time under condi-

tions such that said expression vector expresses said protein; and harvesting said transfected CHO cells and isolating the expressed protein.

[0019] In some embodiments, a method for producing a recombinant protein in cultured suspension CHO cells may include, after the aforementioned second period of time, contacting the transfected cells a second time with said growth modulator composition and incubating said transfected cells for at least a third period of time prior to harvesting the transfected CHO cells and isolating the expressed protein.

[0020] In some embodiments, the aforementioned third period of time may be up to about 20 days, up to about 15 days, up to about 14 days, up to about 13 days, up to about 12 days, up to about 11 days, up to about 10 days, up to about 9 days, up to about 8 days, up to about 7 days, up to about 6 days, up to about 5 days, up to about 4 days, about 20 days, about 15 days, about 14 days, about 13 days, about 12 days, about 11 days, about 10 days, about 9 days, about 8 days, about 7 days, about 6 days, about 5 days, about 4 days.

[0021] In some embodiments, the transfected cells may be contacted with the aforementioned expression enhancer composition and the growth modulator compositions and then further cultured at a temperature of less than 37° C. and greater than 30° C., less than 35° C. and greater than 31° C., or at a temperature of about 32° C.

[0022] In some embodiments, a method for producing a recombinant protein in cultured suspension CHO cells may include obtaining suspension CHO cells that are CHO-S cells, or a derivative of CHO-S cells, which cells have been adapted for growth under high density culture conditions and which have been selected for increased production of recombinant protein. In some embodiments, the suspension CHO cells may be CHO-S-2H2 cells, CHO-S-clone 14 cells, or ExpICHO-S cells.

[0023] In some embodiments, a method for producing a recombinant protein in cultured suspension CHO cells may include culturing or cultivating suspension CHO cells in an appropriate high density growth medium at a cell density of between about 3×10^6 to about 15×10^6 cells/ml, about 3.5×10^6 to about 12×10^6 cells/ml, about 4×10^6 to about 10×10^6 cells/ml, about 4.5×10^6 to about 9×10^6 cells/ml, about 5×10^6 to about 8×10^6 cells/ml, about 5.5×10^6 to about 7×10^6 cells/ml, about 6×10^6 to about 6.5×10^6 cells/ml, about 6×10^6 to about 6.25×10^6 cells/ml, or about 6×10^6 cells/ml.

[0024] In some embodiments, a method for producing a recombinant protein in cultured suspension CHO cells may include obtaining a transfection reagent optimized for use in the presently described protein expression system. In an embodiment, the transfection reagent may be a cationic lipid or a polymeric amine-based transfection reagent. In an embodiment, a suitable transfection reagent may include a polyethylenimine (PEI) polymer, or a derivative thereof, such as, e.g., a linear PEI. In an embodiment, a transfection reagent optimized for use in the presently described protein expression system may include a cationic lipid. A suitable cationic lipid may include one or more cationic lipids of the type disclosed in PCT Publ. No. WO 2007/130073 entitled "Novel Reagents for Transfection of Eukaryotic Cells", PCT Publ. No. WO 2015/089487 entitled "MEMBRANE-PENETRATING PEPTIDES TO ENHANCE TRANSFECTION AND COMPOSITIONS AND METHODS FOR USING SAME" and PCT Publ. No. WO 2000/027795 entitled

“Transfection Reagents”, all of which are hereby expressly incorporated by reference in their entirety as though fully set forth herein.

[0025] In some embodiments, a method for producing a recombinant protein in cultured suspension CHO cells may include contacting a cationic lipid with an expression vector or a nucleic acid molecule to form a transfection complex prior to transfecting said suspension CHO cells. The cationic lipid may be contacted with the expression vector in a suitable aqueous medium that facilitates the formation of a transfection complex between the cationic lipid and the nucleic acid molecule. In certain non-limiting embodiments, the transfection complex may be formed at a temperature of greater than 0° C. and less than 20° C., less than 15° C., less than 10° C., less than 8° C., or less than 5° C.

[0026] Suitable volumes of suspension cultures suitable for use with the embodiments described herein may include any volume in the range of 10 mL to about 5 L, though it will be readily apparent to one skilled in the art that the methods, systems, kits and reagents contemplated herein are scalable and modification of the system or methods to adapt to unspecified culture are within the skill level of a person having ordinary skill level in the art, and are likely encompassed herein without departing from the spirit and scope of the invention. In some embodiments, the volume of the suspension culture used in accordance with the present invention prior to the transfection of the suspension CHO cells is in the range of about 20 mL to about 1500 mL, about 25 mL to about 1000 mL, about 30 mL to about 750 mL, about 50 mL to about 500 mL, about 75 mL to about 400 mL, about 100 mL to about 200 mL, or any ranges therebetween. In some embodiments, the volume of the suspension culture used in accordance with the present invention prior to the transfection of the suspension CHO cells is about 20 mL, about 25 mL, about 30 mL, about 35 mL, about 40 mL, about 45 mL, about 50 mL, about 55 mL, about 60 mL, about 65 mL, about 70 mL, about 75 mL, about 80 mL, about 100 mL, about 125 mL, about 150 mL, about 175 mL, about 200 mL, about 250 mL, about 300 mL, about 400 mL, about 500 mL, about 750 mL, 1000 mL, or about 1500 mL, or any volume therebetween.

[0027] In some embodiments, a method for producing a recombinant protein in cultured suspension CHO cells may include contacting the suspension CHO cells with an expression enhancer composition following the transfection thereof with a nucleic acid molecule. In some embodiments, a suitable expression enhancer composition may include at least one, optionally more than one, optionally, two, optionally three, optionally four of valproic acid, sodium propionate, sodium butyrate, lithium acetate, dimethyl sulfoxide (DMSO), galactose, amino acids, or any combinations thereof. In some embodiments, an expression enhancer composition may include at least two, at least three, or at least four or more of valproic acid, sodium propionate, sodium butyrate, lithium acetate, dimethyl sulfoxide (DMSO), galactose, amino acids, or any combinations of the aforementioned. In some embodiments, an expression enhancer composition used in accordance with the present invention may include valproic acid, sodium propionate, and sodium butyrate.

[0028] In some embodiments, an expression enhancer composition may optionally include a composition that reduces clumping of suspension cells by at least 85%, at least 80%, at least 75%, at least 70%, at least, 65%, at least 60%, at least 55% or at least 50%. Such a composition that

reduces clumping of suspension cells may include dextran sulfate. In some embodiments, an expression enhancer composition may include between about 10 mg/ml to about 200 mg/ml, about 25 mg/ml to about 175 mg/ml, about 50 mg/ml to about 150 mg/ml, about 75 mg/ml to about 125 mg/ml, between about 90 mg/ml to about 110 mg/ml, or any concentration or concentration ranges therebetween.

[0029] In some embodiments, an expression enhancer composition may include valproic acid (VPA). VPA may be present in an expression enhancer composition. The concentration of valproic acid in the expression enhancer composition may be in the range of about 5 mg/ml to about 50 mg/ml, about 5 mM to about 200 mM, or any concentration therebetween. The concentration of valproic acid in the expression enhancer composition may be in the range of about 20 mM to about 150 mM, about 25 mM to about 125 mM, about 50 mM to about 100 mM, about 75 mM to about 80 mM. The concentration of valproic acid in the expression enhancer composition may be about 50 mM to about 150 mM, about 75 mM to about 125 mM, about 80 mM to about 120 mM, about 90 mM to about 110 mM or about 100 mM. The concentration of valproic acid in the expression enhancer composition may be about 10 mg/ml to about 20 mg/ml, about 12 mg/ml to about 18 mg/ml, about 14 mg/ml to about 16 mg/ml or any concentration therebetween. The concentration of valproic acid in the expression enhancer composition may be about 10 mg/ml, about 10.5 mg/ml, about 11 mg/ml, about 11.5 mg/ml, about 12 mg/ml, about 12.5 mg/ml, about 13 mg/ml, about 13.5 mg/ml, about 14, about 14.5 mg/ml, about 15 mg/ml, about 15.5 mg/ml, about 16 mg/ml, about 16.5 mg/ml, about 17 mg/ml, about 17.5 mg/ml, about 18 mg/ml, about 18.5 mg/ml, about 19 mg/ml, about 19.5 mg/ml, or about 20 mg/ml, or any concentration therebetween.

[0030] In some embodiments, an expression enhancer composition may include sodium propionate. When used, the final concentration of sodium propionate in the culture after the expression enhancer composition has been added thereto may be in the range of about 0.2 mM to about 100 mM, about 0.5 mM to about 50 mM, about 0.75 mM to about 25 mM, about 1 mM to about 15 mM, about 1.25 mM to about 10 mM, about 1.5 mM to about 5 mM, about 0.75 mM about 0.8 mM, about 1 mM, about 1.2 mM, about 1.4 mM, about 1.5 mM, about 1.5 mM, about 1.7 mM, about 2.0 mM, or any concentration therebetween. In some embodiments, the final concentration of sodium propionate in the culture after the expression enhancer composition has been added thereto may be range of about 0.1 mg/ml to about 0.2 mg/ml, or any concentration therebetween. In some embodiments, the final concentration of sodium propionate in the culture after the expression enhancer composition has been added thereto may be about 0.5 mM to about 5 mM, or any concentration therebetween.

[0031] In some embodiments, the final concentration of sodium propionate in the culture after the expression enhancer composition has been added thereto may be range of about 0.01 mM to about 1 mM, about 0.05 mM to about 0.5 mM, about 0.01 mM to about 0.25 mM, about 5 mg/L to about 20 mg/L, about 8 mg/L to about 15 mg/L, about 10 mg/L to about 14 mg/L, or any concentration therebetween.

[0032] In some embodiments, a method for producing a recombinant protein in cultured suspension CHO cells may include obtaining a suspension culture of CHO cells having a volume in the range of about 25 mL to about 50 L, or any

concentration therebetween. In some embodiments, the culture volume may be in the range of about 100 mL μ l to about 1 L. In some embodiments, the volume of the suspension culture may be in the range of about 200 mL μ l to about 500 mL.

[0033] In some embodiments, a method for producing a recombinant protein in cultured suspension CHO cells may include obtaining a suspension culture of CHO cells having the cell density of the transfection step is between about 1×10^6 to about 50×10^6 cells/ml, about 2×10^6 to about 25×10^6 , about 10×10^6 to about 20×10^6 cells/ml, or any cell density or range of cell densities falling therein.

[0034] In some particularly preferred embodiment, methods for producing a recombinant protein in cultured suspension CHO cells according to the present invention may include culturing the cell for a prolonged period, e.g., for up to 20 days, following the transfection thereof in the high density growth medium in which they were transfected, and maintaining the cells therein under conditions permissive to the expression of a recombinant protein, and further without requiring that the high density growth medium be replaced, replenished, or supplemented with additional or fresh medium following the transfection step. In some embodiments, the high density growth medium is not replaced, replenished or supplemented following the transfection step following the transfection of the cells with an expressible nucleic acid, though in some embodiments the post-transfection culture may be supplemented with up to 30%, 40% or up to 50% of the initial culture volume with a growth modulator composition as defined herein.

[0035] In some embodiments, a method for producing a recombinant protein in cultured suspension CHO cells may include obtaining a high density growth medium that is a serum-free/protein-free chemically defined culture medium that promotes the growth of transfected CHO cells at densities in excess of 2×10^6 cells/ml up to about 5×10^7 cells/ml with cell viability remaining in excess of 75%, 80%, 85%, 90%, 95% and with yields of recombinant protein of at least 1 mg/ml, 1.25 mg/ml, 1.5 mg/ml, 1.75 mg/ml, 2 mg/ml, 2.25 mg/ml, 2.5 mg/ml, 2.75 mg/ml, 3 mg/ml, 3.25 mg/ml, 3.5 mg/ml, 3.75 mg/ml, up to 4 mg/ml of initial cell culture volume.

[0036] In some embodiments, a method for producing a recombinant protein in cultured suspension CHO cells may include obtaining a high density growth medium that is a serum-free/protein-free chemically defined culture medium that promotes the growth of transfected CHO cells at densities in excess of 2×10^6 cells/ml to about 5×10^7 cells/ml with cell viability remaining in excess of 75%, 80%, 85%, 90%, 95% after the transfection thereof with said expression vector.

[0037] In some particularly preferred embodiment, methods for producing a recombinant protein in cultured suspension CHO cells according to the present invention may include culturing the cell for a prolonged period, e.g., for up to 20 days, following the transfection thereof in the high density growth medium in which they were transfected, and maintaining the cells therein under conditions permissive to the expression of a recombinant protein, and further without requiring that the high density growth medium be replaced, replenished, or supplemented with additional or fresh medium following the transfection step.

[0038] In some particularly preferred embodiments, methods for producing a recombinant protein in cultured suspen-

sion CHO cells according to the present invention may include culturing the cell for a prolonged period, e.g., for up to 20 days, following the transfection thereof in the high density growth medium in which they were transfected, and maintaining the cells therein under conditions permissive to the expression of a recombinant protein, and further where the high density growth medium is not supplemented, replaced, or replenished following the transfection step.

[0039] In some particularly preferred embodiments, methods for producing a recombinant protein in cultured suspension CHO cells according to the present invention may include transfecting the suspension CHO cells with an expressible nucleic acid and culturing the CHO under conditions permissive to the expression of a recombinant protein from the expressible nucleic acid for at least a first period of time, the first period of time being in the range of about 12 hrs to about 2 days, about 15 to about 36 hrs, about 16 hrs to about 30 hrs, about 18 to about 28 hrs, about 19 to about 26 hrs, about 19 to about 25 hrs, about 20 to about 24 hrs, or any time therebetween. In some embodiments, the first period of time may be about 15 hrs, about 16 hrs, about 17 hrs, about 18 hrs, about 19 hrs, about 20 hrs, about 21 hrs, about 22 hrs, about 23 hrs, about 24 hrs, about 25 hrs, about 26 hrs, about 27 hrs, about 28 hrs, up to 48 hrs, or any time therebetween.

[0040] In some particularly preferred embodiments, methods for producing a recombinant protein in cultured suspension CHO cells according to the present invention may include transfecting the suspension CHO cells with an expressible nucleic acid and culturing the CHO under conditions permissive to the expression of a recombinant protein from the expressible nucleic acid for a first period of time, and contacting the transfected cells with at least an expression enhancer composition and a at least a growth modulator composition for a second period of time, the second period of time being up to about 20 days, up to about 19 days, up to about 18 days, up to about 17 days, up to about 16 days, up to about 15 days, up to about 14 days, up to about 13 days, up to about 12 days, up to about 11 days, up to about 10 days, up to about 9 days, up to about 8 days, up to about 7 days, up to about 6 days, up to about 5 days, up to about 4 days, up to about 3 days, or any time therebetween.

[0041] In some embodiments, a growth modulator composition may include glucose. In some embodiments, the osmolality of glucose in said growth modulator composition may be between about 500 mOsm/kg to about 700 mOsm/kg, about 550 mOsm/kg to about 650 mOsm/kg, about 575 mOsm/kg to about 625 mOsm/kg. In some embodiments, concentration of glucose in the growth modulator may be in the range of about 85 mg/ml to about 115 mg/ml, about 90 mg/ml to about 110 mg/ml, about 95 mg/ml to about 105 mg/ml.

[0042] In some embodiments, a growth modulator composition may include a plurality of amino acids, each amino acids having a concentration in the range of about 0.1 mg/ml to about 8 mg/ml. In some embodiments, a growth modulator composition may have an osmolality of between about 1000 mOsm/kg to about 1500 mOsm/kg, about 1100 mOsm/kg to about 1400 mOsm/kg, about 1200 mOsm/kg to about 1300 mOsm/kg, or any osmolality or range therebetween. In some embodiments, a growth modulator composition may have an osmolality of about 1100 mOsm/kg, about 1150 mOsm/kg, about 1200 mOsm/kg, about 1250 mOsm/kg,

about 1300 mOsm/kg, about 1350 mOsm/kg, about 1400 mOsm/kg, about 1450 mOsm/kg, about 1500 mOsm/kg.

[0043] In some embodiments, the volume of the culture when the transfected CHO cells are harvested may be less than about 150%, less than about 145%, less than about 140%, less than about 135%, less than about 130%, less than about 125%, less than about 120% of the volume of the culture at the time the suspension cells were transfected, where the increase in volume is not due to the addition, supplementation, or replacement of growth medium, but rather is due to the addition of the growth modulator and expression enhancer compositions.

[0044] In some embodiments, the volume of the culture when the transfected CHO cells are harvested may be less than 150%, less than about 145%, less than about 140%, less than about 135%, less than about 130%, less than about 125%, less than about 120% of the volume of the culture at the time the suspension cells were transfected, wherein the increase in volume is due to the addition of the growth enhancer and the expression enhancer compositions.

[0045] Other embodiments of the present invention will be apparent to one of ordinary skill in light of the following drawings and description of the invention, and of the claims.

INCORPORATION BY REFERENCE

[0046] All publications, patents and patent applications mentioned in this specification are herein incorporated in their entirety by reference into the specification, to the same extent as if each individual publication, patent or patent application was specifically and individually indicated to be incorporated herein by reference. In case of conflict, the specification herein, including definitions, will control. Citation or identification of any reference in this application shall not be construed as an admission that such reference is available as prior art to the present invention.

BRIEF DESCRIPTION OF DRAWINGS

[0047] The invention is herein described, by way of example only, with reference to the accompanying drawings. With specific reference now to the drawings in detail, it is stressed that the particulars shown are by way of example and for purposes of illustrative discussion of the preferred embodiments of the present invention only, and are presented in the cause of providing what is believed to be the most useful and readily understood description of the principles and conceptual aspects of the invention. In this regard, no attempt is made to show structural details of the invention in more detail than is necessary for a fundamental understanding of the invention. The novel features of the invention are set forth with particularity in the appended claims. A better understanding of the features and advantages of the present invention will be obtained by reference to the following detailed description that sets forth illustrative embodiments, in which the principles of the invention are utilized, and the accompanying drawings of which:

[0048] FIG. 1 is a schematic diagram illustrating an exemplary though non-limiting workflow for Identifying High-Expressing CHO Clones according to one embodiment of the invention. CHO cells were transiently transfected and evaluated for protein expression using the ClonePix system (Molecular Devices). Three different proteins were tested for expression during the time that clones were scaled up from multi-well shake plates to 125 mL flasks;

[0049] FIG. 2A is a graph demonstrating that CHO-S-2H2 cells at Passage 10 (dashed line) or Passage 34 (solid line) post-thaw consistently attain $\geq 20 \times 10^6$ viable cells/mL in routine shake flask culture with highly similar growth profiles over passages;

[0050] FIG. 2B is a bar graph showing that CHO-S-2H2 cells demonstrate consistently high titers of expressed protein over a broad range of passages;

[0051] FIG. 2C is a bar graph showing that maximal protein yield can be achieved using ExpiFectamineCHOTM Transfection Reagent with using less than 0.5 μ g/mL plasmid DNA as compared to typical transient transfection protocols requiring 1 μ g/mL plasmid DNA;

[0052] FIG. 2D is a bar graph demonstrating that use of an Enhancer Reagent according to one embodiment described herein doubles protein titer in a transient CHO expression system system of the present invention;

[0053] FIG. 3A is a bar graph showing the average protein yield of human IgG protein obtained using three unique proteins the FreeStyleTM CHO, Expi293TM Expression System, and the CHO expression system of the present invention. Compared to the Expi293TM Expression System, the present CHO expression system generated approximately 3-fold higher titer of human IgG. Compared to the Free-StyleCHOTM expression system, the present CHO expression system generated approximately 160-fold higher titers of human IgG;

[0054] FIG. 3B is a bar graph showing the average protein yield of rabbit IgG protein obtained using three unique proteins the FreeStyleTM CHO, Expi293TM Expression System, and the CHO expression system of the present invention. Compared to the Expi293TM Expression System, the present CHO expression system generated approximately 4-fold higher titers of rabbit IgG. Compared to the Free-StyleCHO expression system, the present CHO expression system generated approximately 95-fold higher titer of rabbit IgG;

[0055] FIG. 3C is a bar graph showing the average protein yield of erythropoietin (Epo) obtained using three unique proteins the FreeStyleTM CHO, Expi293TM Expression System, and the CHO expression system of the present invention. Compared to the Expi293TM Expression System, the present CHO expression system generated approximately 2-fold higher titers of Epo. Compared to the Free-StyleCHO expression system, the present CHO expression system generated approximately 25-fold higher titers of Epo;

[0056] FIG. 4 is a bar graph showing expression levels (in mg/ml) of a panel of 20 different rabbit monoclonal antibodies expressed from the pcDNA3.4 expression vector DNA in the Expi293TM Expression System (backwards hatch) and the High/Max Titer protocol of the ExpiCHOTM Expression System (forward hatch);

[0057] FIG. 5 is a schematic diagram of the a protocol for obtaining standard, high and maximum titer yields of a CHO expression system according to some non-limiting embodiments. Note that TFXR is an abbreviation of “transfection reagent” (in this case ExpiFectamineTM CHO);

[0058] FIG. 6A is a graph showing relative yield of human IgG expression in a CHO expression system according to an embodiment (in the case the ExpiCHOTM Expression System of Life Technologies) using standard titer protocol (hatched lower curve), high titer protocol (dashed middle curve), and max titer protocol (solid upper curve);

[0059] FIG. 6B is a graph showing the viability as a function of the number of days in culture of cells from the experiments depicted in FIG. 6B;

[0060] FIG. 7 show an assessment of the ligand binding activity of proteins monoclonal antibodies (mAb) generated using the Expi293TM System (closed square), a CHO-S dervived cell line stably expressing the antibody (open triangle), and the ExpiCHOTM Expression System (max titer protocol);

[0061] FIG. 8 is a bar graph demonstrating the indicated N-linked glycosylation profiles of human IgG protein in Expi293TM Expression System (left), a transient CHO expression system (ExpiCHOTM Expression System, max titer protocol; middle), and a stable CHO-S cell line (right);

[0062] FIG. 9A is a graph depicting the HILIC LC-FLD-MS N-glycan profiling of human IgG1 expressed in a transient CHO expression system according to one embodiment (ExpiCHOTM Expression System, Max titer protocol);

[0063] FIG. 9B is a graph depicting the HILIC LC-FLD-MS N-glycan profiling of human IgG1 expressed in a stable CHO-S cell line expressing human IgG1;

[0064] FIG. 9C is a graph depicting the HILIC LC-FLD-MS N-glycan profiling of human IgG1 expressed in the Expi293TM Expression System;

[0065] FIG. 10 is a bar graph demonstrating the scalability of the CHO expression system according to some embodiments to within 15% of control rom 35 mL to 1 L culture volumes.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0066] The present invention provides improved medium formulations for the growth of both eukaryotic and prokaryotic cells. The inventive media support cell growth, introduction of macromolecules into cells in culture and cell cultivation without requiring replenishment, replacement, supplementation, or changing medium between growth, introduction and/or cultivation. The media of the present invention can be used to support or enhance the growth and cultivation of any cell. The present invention also provides compounds that can be used as substitutes or to replace one or more undesired components, e.g., animal derived components. The replacement compounds provide at least one desired function of the undesired component.

Definitions

[0067] In the description that follows, a number of terms used in cell culture and recombinant DNA technology are utilized extensively. In order to provide a clear and more consistent understanding of the specification and claims, including the scope to be given such terms, the following definitions are provided.

[0068] The term "introduction" of a macromolecule or compound into culture refers to the provision of the macromolecule or compound into the culture medium.

[0069] The term "introduction" of a macromolecule or compound into at least one cell refers to the provision of a macromolecule or compound to a cell, such that the macromolecule or compound becomes internalized in the cell. For example, a macromolecule or compound can be introduced into a cell using transfection, transformation, injection, and/or liposomal introduction, and may also be introduced into a cell using other methods known to those of

ordinary skill in the art. Preferably, a macromolecule or compound is introduced into a cell by liposomal introduction. The macromolecule is preferably a protein, peptide, polypeptide, or nucleic acid. The macromolecule may a protein. Alternatively, the macromolecule may be a peptide. Alternatively, the macromolecule may be a polypeptide. The macromolecule may also be a nucleic acid.

[0070] The term "macromolecule," as used herein, encompasses biomolecules. In one embodiment, the term macromolecule refers to nucleic acid. In a preferred embodiment, the term macromolecule refers to deoxyribonucleic acid (DNA) and ribonucleic acid (RNA). More preferably, the term macromolecule refers to DNA. More preferably, the term macromolecule refers to complementary DNA (cDNA). A macromolecule can be charged or uncharged. A DNA molecule is an example of a charged macromolecule. In some instances, the term "macromolecule", as used herein, may be used interchangeably with the term "expressible nucleic acid".

[0071] The term "transfection" is used herein to mean the delivery of nucleic acid, protein or other macromolecule to a target cell, such that the nucleic acid, protein or other macromolecule is expressed or has a biological function in the cell.

[0072] The term "expressible nucleic acid" as used herein includes both DNA and RNA without regard to molecular weight, and the term "expression" means any manifestation of the functional presence of the nucleic acid within the cell including, without limitation, both transient expression and stable expression. Functional aspects include inhibition of expression by oligonucleotides or protein delivery.

[0073] The term "expression of nucleic acid" and their equivalents refer to the replication of the nucleic acid in a cell, to transcription of DNA to messenger RNA, to translation of RNA to protein, to post-translational modification of protein, and/or to protein trafficking in the cell, or variations or combinations thereof.

[0074] The term "ingredient" refers to any compound, whether of chemical or biological origin, that can be used in cell culture media to maintain or promote the growth or proliferation of cells. The terms "component," "nutrient" and "ingredient" can be used interchangeably and are all meant to refer to such compounds. Typical ingredients that are used in cell culture media include amino acids, salts, metals, sugars, lipids, nucleic acids, hormones, vitamins, fatty acids, proteins and the like. Other ingredients that promote or maintain cultivation of cells ex vivo can be selected by those of skill in the art, in accordance with the particular need. Media of the present invention can include one or more components selected from the group consisting of bovine serum albumin (BSA) or human serum albumin (HSA), a one or more growth factors derived from natural (animal) or recombinant sources such as epidermal growth factor (EGF) or fibroblast growth factor (FGF), one or more lipids, such as fatty acids, sterols and phospholipids, one or more lipid derivatives and complexes, such as phosphoethanolamine, ethanolamine and lipoproteins, one or more proteins, one or more steroid hormones, such as insulin, hydrocortisone and progesterone, one or more nucleotide precursors; and one or more trace elements.

[0075] The term "cell" as used herein refers includes all types of eukaryotic and prokaryotic cells. In preferred embodiments, the term refers to mammalian cells, especially mammalian CHO cells. In certain exemplary though non-

limiting embodiments, the term "cell" is meant to refer to suspension CHO-S cells, or a variant thereof, such as, e.g., a CHO-S-2H2 variant (available commercially as EXPICHO-STTM cells from Life Technologies Corp, Carlsbad, CA) as that can grow in suspension. Particularly preferred, though not required, for the embodiments disclosed herein are variants of suspension CHO-S cells referred to herein as CHO-S-2H2 cells that can grow, proliferate and be transfected in suspension culture, in particular those variants that can be cultured at high density (e.g., greater than about 2×10^6 cells/ml, more preferably greater than about 10×10^6 cells/ml, or even optionally greater than about 20×10^6 cells/ml).

[0076] As used herein, the term "high density" when used in the context of culturing cells in accordance with the present invention, and of methods of the invention employing same for the purpose of conducting transfection workflows, generally refers to a known cell line, or a variant of a known cell line, that can be grown or cultured in an appropriate cell culture medium to densities of greater than about 2×10^6 cells/ml, more preferably greater than about 10×10^6 cells/ml, most preferably greater than about 20×10^6 cells/ml, or even optionally greater than about 40×10^6 cells/ml, or more up to about 50×10^6 cells/ml, while maintaining an overall cell viability of >60%, >35%, >70%, >75%, >80%, >85%, >90% or >90% while still retaining the ability to be transfected at high efficiency and are able to express a target protein at high levels (e.g., levels exceeding 1 mg/ml to up to about 4 mg/ml or more).

[0077] The phrase "high density culture medium" is used herein to refer to any culture medium capable of sustaining the growth of mammalian cells, preferably cells growing in suspension, at densities of up to about 2×10^7 cells/ml while maintaining viability of said cells in excess of about 75% and further, maintaining the ability of said suspension cells to be efficiently transfected and express high amounts (in excess of 1.5 mg/ml of culture) of recombinant protein. The "high density culture medium" used in the practice of the present invention may vary between different applications and uses, and may depend on the nature of the cell line being used, the desired protein being transiently expressed, the nature of the transfection modality selected for transfer of the expression vector into cells, and the amount and nature of any expression enhancers added to the system as described below. Nevertheless, preferred "high density culture medium" contemplated for use in the present transient expression systems and methods will typically be serum-free, protein-free, allow the cultivation and growth of suspension cells to a density of up to about 2×10^7 cells/ml, more typically between about 2×10^6 cells/ml to about 1×10^7 cells/ml, and will further enable the yield of protein produced in the transient expression system to exceed at least 200 $\mu\text{g}/\text{mL}$ of cell culture up to 2 mg/mL of cell culture, more typically between about 500 $\mu\text{g}/\text{mL}$ of cell culture to about 1 mg/mL of cell culture. Ideally, the high density culture medium used in accordance with the present invention will facilitate the transfection of cells at densities in the range of about 1×10^6 to about 50×10^6 cells/ml, about 2×10^6 to about 20×10^6 cells/ml, or about 3×10^6 to about 10×10^6 cells/ml. Exemplary high density culture media suitable for use in the practice of the present invention include, though are not limited to, EXPICHOTM Expression Medium, HuMEC Basal Serum free Medium, KNOCKOUTTM CTSTTM XenoFREE ESC/iPSC Medium, STEMPROTM-34

SFM Medium, STEMPROTM NSC Medium, ESSENTIALTM-8 Medium, Medium 254, Medium 106, Medium 131, Medium 154, Medium 171, Medium 171, Medium 200, Medium 231, HeptoZYME-SFM, Human Endothelial-SFM, GIBCO[®] FREESTYLETM 293 Expression Medium, Medium 154CF/PRF, Medium 154C, Medium 154 CF, Medium 10°, Medium 200PRF, Medium 131, EssentialTM-6 Medium, STEMPROTM-34 Medium, Gibco[®] Astrocyte Medium, AIM V[®] Medium CTTM, AMINOMAXTM C-100 Basal Medium, AMINOMAXTM-II Complete Medium, CD FORTICHOTM Medium, CD CHO AGT Medium, CHO—S—SFM Medium, GIBCO[®] FREESTYLETM CHO Expression Medium, CD OPTICHOTM Medium, CD CHO Medium, CD DG44 Medium, SF-900TM Medium, LHC Basal Medium, LHC-8 Medium, 293 SFM Medium, CD 293 Medium, AEM Growth Medium, PER. C6[®] Cell Medium, AIM V[®] Medium, EXPILIFE[®] Medium, Keratinocyte-SFM Medium, LHC Medium, LHC-8 Medium, LHC-9 Medium, and any derivatives or modifications thereof. In certain preferred though non-limiting embodiments, a high density culture media may be CD FORTICHOTM Medium, CD CHO AGT Medium, CHO—S—SFM Medium, GIBCO[®] FREESTYLETM CHO Expression Medium, CD OPTICHOTM Medium, CD CHO Medium, CD DG44 Medium, GIBCO[®] FREESTYLETM 293 Expression Medium, EXPI293TM Expression Medium, or a like medium, or a modified version thereof. The above listed exemplary high density culture media may be particularly suitable for the high density growth, propagation, transfection and maintenance of CHO cells, a CHO cell variant, 293 cells, a 293 cell variant, CapT cells, a CapT cell variant, or any other cells adapted for use in a high density culture system.

[0078] The phrase "cells adapted for high density culture" is meant to refer to a cell lineage or a (clonal or non-clonal) population of cells derived from the same parental cell lineage that has been adapted to grow at high density in a high-density culture medium while retaining cell viability at or above about 60%. Such cells may be isolated or selected out from the parental population of cells by maintaining the cells at high density over >40, >50, >60, >70, or >80 sequential passages and gradually replacing the proportion of growth medium with the desired high-density culture medium. Optionally, during the process, different pools of cells may be individually propagated and subjected to the selection procedure while simultaneously assessing transfection efficiency and/or protein expression efficiency, so that non-clonal population of cells may be selected that can be sustained and grown at high density, transfected with high efficiency, and express high levels of a desired recombinant protein. While it will be readily apparent to the skilled practitioner that a variety of cell types and lineages may be subjected to this selection procedure, it has been determined that cell lineages derived from CHO cells, cell lineages derived from 293 fibroblast cells, and cells derived from CapT cells are particularly amenable to the selection process for being adapted to high density growth conditions. Ideally, cells that are adapted to high density growth culture and amenable for use in the present invention will also be capable of being transfected at high efficiency and/or capable of expressing recombinant protein at yield exceeding at least 1 mg/mL of cell culture up to about 4 mg/mL of cell culture, more typically between about 150 mg/ml of cell culture to about 3 mg/mL of cell culture.

Ideally, cells adapted for high density culture used in accordance with the present invention are capable of being sustained and transfected at densities in the range of about 2×10^6 cells/ml, more preferably greater than about 10×10^6 cells/ml, most preferably greater than about 20×10^6 cells/ml, or even optionally greater than about 40×10^6 cells/ml, or more up to about 50×10^6 cells/ml.

[0079] By "cell culture" or "culture" is meant the maintenance of cells in an artificial, *in vitro* environment.

[0080] By "cultivation" is meant the maintenance of cells *in vitro* under conditions favoring growth and/or differentiation and/or continued viability. "Cultivation" can be used interchangeably with "cell culture." Cultivation is assessed by number of viable cells/ml culture medium. Cultivation after introduction of a macromolecule preferably includes production of a product, for example, a protein product on a virus.

[0081] The term "replenishing, replacing, or supplementing medium" as used herein refers to adding a volume of fresh cell culture medium to medium that was already present in culture and/or replacing medium that was already present in culture with fresh medium, and/or supplementing medium already present in culture with new medium. Fresh medium is medium that does not contain the one or more macromolecules or compounds to be introduced into at least one cell or medium that has not been in contact with cells to support their growth on cultivation. The skilled artisan can determine whether there is an advantage from or a need to remove and/or replenish, replace or supplement medium by monitoring cell growth and/or viability by techniques known in the art, such as cell counting (manual or automated), trypan blue exclusion, production of protein or other substance, alamar blue assay, presence or concentration of one or more metabolic products, cell adhesion, morphological appearance, analysis of spent medium, etc. One or a combination of monitoring techniques can be used to determine whether the medium needs to be to support growth, introduction of at least one macromolecule and/or cultivation after introduction of at least one macromolecule.

[0082] "Recombinant protein" refers to protein that is encoded by a nucleic acid that is introduced into a host cell. The host cell expresses the nucleic acid. The term "expressing a nucleic acid" is synonymous with "expressing a protein from an RNA encoded by a nucleic acid." "Protein" as used herein broadly refers to polymerized amino acids, e.g., peptides, polypeptides, proteins, lipoproteins, glycoproteins, etc.

[0083] The term "protein yield" refers to the amount of protein expressed by cultured cells, and can be measured, for example, in terms of grams of protein produced/ml medium. If the protein is not secreted by the cells, the protein can be isolated from the interior of the cells by methods known to those of ordinary skill in the art. If the protein is secreted by the cells, the protein can be isolated from the culture medium by methods known to those of ordinary skill in the art. The amount of protein expressed by the cell can readily be determined by those of ordinary skill in the art. The protein may be a recombinant protein.

[0084] A "protein product" is a product associated with production or an action by a protein. A protein product may be a protein. A protein product may also be a product resulting from action of a protein by one or more other substances to produce a product. An example of such action is enzymatic action by a protein.

[0085] By "suspension culture" is meant cell culture in which the majority or all of cells in a culture vessel are present in suspension, and the minority or none of the cells in the culture vessel are attached to the vessel surface or to another surface within the vessel. Preferably, "suspension culture" has greater than 75% of the cells in the culture vessel are in suspension, not attached to a surface on or in the culture vessel. More preferably, a "suspension culture" has greater than 85% of the cells in the culture vessel are present in suspension, not attached to a surface on or in the culture vessel. Even more preferred is a "suspension culture" with greater than 95% of the cells in the culture vessel present in suspension, not attached to a surface on or in the culture vessel.

[0086] The medium, methods, kit and composition of the present invention are suitable for monolayer or suspension culture, transfection, and cultivation of cells, and for expression of protein in cells in monolayer or suspension culture. Preferably, the medium, methods, kit and composition of the present invention are for suspension culture, transfection, and cultivation of cells, and for expression of protein product in cells in suspension culture.

[0087] By "culture vessel" is meant any container, for example, a glass, plastic, or metal container, that can provide an aseptic environment for culturing cells.

[0088] The phrases "cell culture medium," "tissue culture medium," "culture medium" (plural "media" in each case) and "medium formulation" refer to a nutritive solution for cultivating cells or tissues. These phrases can be used interchangeably.

[0089] The term "combining" refers to the mixing or admixing of ingredients.

[0090] Derivative of a molecule includes some compounds that comprise the base molecule, but have additional or modified side groups. Preferably, a "derivative" can be formed by reacting the base molecule with only 1, but possibly 2, 3, 4, 5, 6, etc. reactant molecules. A single step reaction is preferred, but multi-step, e.g., 2, 3, 4, 5, 6, etc. reactions are known in the art to form derivatives. Substitution, condensation and hydrolysis reactions are preferred and may be combined to form the derivative compound. Alternatively, a derivative compound may be a compound that preferably in 1, but possibly 2, 3, 4, 5, 6, etc. reactions can form the base compound or a substitution or condensation product thereto.

[0091] A cell culture medium is composed of a number of ingredients and these ingredients can vary from medium to medium. Each ingredient used in a cell culture medium has its unique physical and chemical characteristics. Compatibility and stability of ingredients are determined in part by the "solubility" of the ingredients in aqueous solution. The terms "solubility" and "soluble" refer to the ability of an ingredient to form and remain in solution with other ingredients. Ingredients are thus compatible if they can be maintained in solution without forming a measurable or detectable precipitate.

[0092] By "compatible ingredients" is also meant those media components which can be maintained together in solution and form a "stable" combination. A solution containing "compatible ingredients" is said to be "stable" when the ingredients do not precipitate, degrade or decompose substantially such that the concentration of one or more of the components available to the cells from the media is reduced to a level that no longer supports the optimum or

desired growth of the cells. Ingredients are also considered "stable" if degradation cannot be detected or when degradation occurs at a slower rate when compared to decomposition of the same ingredient in a 1× cell culture media formulation. For example, in 1× media formulations glutamine is known to degrade into pyrrolidone carboxylic acid and ammonia. Glutamine in combination with divalent cations are considered "compatible ingredients" since little or no decomposition of the glutamine can be detected over time in solutions or combinations in which both glutamine and divalent cations are present. See U.S. Pat. No. 5,474,931. Thus, the term "compatible ingredients" as used herein refers to the combination of particular culture media ingredients which, when mixed in solution either as concentrated or 1× formulations, are "stable" and "soluble."

[0093] The term "1× formulation" is meant to refer to any aqueous solution that contains some or all ingredients found in a cell culture medium at working concentrations. The "1× formulation" can refer to, for example, the cell culture medium or to any subgroup of ingredients for that medium. The concentration of an ingredient in a 1× solution is about the same as the concentration of that ingredient found in a cell culture formulation used for maintaining or cultivating cells *in vitro*. A cell culture medium used for the *in vitro* cultivation of cells is a 1× formulation by definition. When a number of ingredients are present, each ingredient in a 1× formulation has a concentration about equal to the concentration of each respective ingredient in a medium during cell culturing. For example, RPMI-1640 culture medium contains, among other ingredients, 0.2 g/L L-arginine, 0.05 g/L L-asparagine, and 0.02 g/L L-aspartic acid. A "1× formulation" of these amino acids contains about the same concentrations of these ingredients in solution. Thus, when referring to a "1× formulation," it is intended that each ingredient in solution has the same or about the same concentration as that found in the cell culture medium being described. The concentrations of ingredients in a 1× formulation of cell culture medium are well known to those of ordinary skill in the art. See, for example, Methods For Preparation of Media, Supplements and Substrate For Serum-Free Animal Cell Culture Allen R. Liss, N.Y. (1984), Handbook of Microbiological Media, Second Ed., Ronald M. Atlas, ed. Lawrence C. Parks (1997) CRC Press, Boca Raton, Fla. and Plant Culture Media, Vol. 1: Formulations and Uses E. F. George, D. J. M. Puttcock, and H. J. George (1987) Exegetics Ltd. Edington, Westbury, Wilts, BA13 4QG England each of which is incorporated by reference herein in its entirety. The osmolarity and/or pH, however, can differ in a 1× formulation compared to the culture medium, particularly when fewer ingredients are contained in the 1× formulation.

[0094] A "10× formulation" is meant to refer to a solution wherein the concentration of each ingredient in that solution is about 10 times more than the concentration of each respective ingredient in a medium during cell culturing. For example, a 10× formulation of RPMI-1640 culture medium can contain, among other ingredients, 2.0 g/L L-arginine, 0.5 g/L L-asparagine, and 0.2 g/L L-aspartic acid (compare 1× formulation, above). A "10× formulation" can contain a number of additional ingredients at a concentration about 10 times that found in the 1× culture formulation. As will be readily apparent, "25× formulation," "50× formulation," "100× formulation," "500× formulation," and "1000× formulation" designate solutions that contain ingredients at about 25-, 50-, 100-, 500-, or 1000-fold concentrations,

respectively, as compared to a 1× cell culture formulation. Again, the osmolarity and pH of the medium formulation and concentrated solution can vary.

[0095] The term "trace element" or "trace element moiety" refers to a moiety which is present in a cell culture medium in only very low (i.e., "trace") amounts or concentrations, relative to the amounts or concentrations of other moieties or components present in the culture medium. In the present invention, these terms encompass Ag⁺, Al³⁺, Ba²⁺, Cd²⁺, Co²⁺, Cr³⁺, Cu¹⁺, Cu²⁺, Fe²⁺, Fe³⁺, Ge⁴⁺, Se⁴⁺, Br⁻, I⁻, Mn²⁺, F⁻, Si⁴⁺, V⁵⁺, Mo⁶⁺, Ni²⁺, Rb⁺, Sn²⁺ and Zr⁴⁺ and salts thereof. For example, the following salts can be used as trace elements in the culture media of the invention: AgNO₃, AlCl₃·6H₂O, Ba(C₂H₃O₂)₂, CdSO₄·8H₂O, COCl₂·6H₂O, Cr₂(SO₄)₃·1H₂O, GeO₂, Na₂SeO₃, H₂SeO₃, KBr, KI, MnCl₂·4H₂O, NaF, Na₂SiO₃·9H₂O, NaVO₃, (NH₄)₆Mo₇O₂₄·4H₂O, NiSO₄·6H₂O, RbCl, SnCl₂, and ZrOCl₂·8H₂O. Suitable concentrations of trace element moieties can be determined by one of ordinary skill in the art using only routine experimentation.

[0096] The term "amino acid" refers to amino acids or their derivatives (e.g., amino acid analogs), as well as their D- and L-forms. Examples of such amino acids include glycine, L-alanine, L-asparagine, L-cysteine, L-aspartic acid, L-glutamic acid, L-phenylalanine, L-histidine, L-isoleucine, L-lysine, L-leucine, L-glutamine, L-arginine, L-methionine, L-proline, L-hydroxyproline, L-serine, L-threonine, L-tryptophan, L-tyrosine, and L-valine, N-acetyl cysteine.

[0097] A "chemically defined" medium is one in which each chemical species and its respective quantity is known prior to its use in culturing cells. A chemically defined medium is made without lysates or hydrolysates whose chemical species are not known and/or quantified. A chemically defined medium is one preferred embodiment of the medium of the present invention.

[0098] The terms "serum-free culture conditions" and "serum-free conditions" refer to cell culture conditions that exclude serum of any type. These terms can be used interchangeably.

[0099] A "serum-free medium" (sometimes referred to as "SFM Medium") is a medium that contains no serum (e.g., fetal bovine serum (FBS), calf serum, horse serum, goat serum, human serum, etc.) and is generally designated by the letters SFM. Exemplary though non-limiting serum-free media familiar to the skilled artisan include ExpiCHOTTM Expression Medium, HuMEC Basal Serum free Medium, KNOCKOUTTM CTSTTM XenoFREE ESC/iPSC Medium, STEMPROTM-34 SFM Medium, STEMPROTM NSC Medium, ESSENTIALTM-8 Medium, Medium 254, Medium 106, Medium 131, Medium 154, Medium 171, Medium 171, Medium 200, Medium 231, HeptoZYME-SFM, Human Endothelial-SFM, GIBCO[®] FREESTYLETM 293 Expression Medium, Medium 154CF/PRF, Medium 154C, Medium 154 CF, Medium 200PRF, Medium 131, EssentialTM-6 Medium, STEMPROTM-34 Medium, Gibco[®] Astrocyte Medium, AIM V[®] Medium CTSTM, AMINOMAX[™] C-100 Basal Medium, AMINOMAX[™]-II Complete Medium, CD FORTICHO[™] Medium, CD CHO AGT Medium, CHO—S—SFM Medium, GIBCO[®] FREESTYLETM CHO Expression Medium, CD OPTICHO[™] Medium, CD CHO Medium, CD DG44 Medium, SF-900[™] Medium, EXPI293[™] Expression Medium, LHC Basal Medium, LHC-8 Medium, 293 SFM Medium, CD 293

Medium, AEM Growth Medium, PER. C6® Cell Medium, AIM V® Medium, EXPILIFE® Medium, Keratinocyte-SFM Medium, LHC Medium, LHC-8 Medium, LHC-9 Medium, and any derivatives or modifications thereof.

[0100] The phrase "protein-free" culture media refers to culture media that contain no protein (e.g., no serum proteins such as serum albumin or attachment factors, nutritive proteins such as growth factors, or metal ion carrier proteins such as transferrin, ceruloplasmin, etc.). Preferably, if peptides are present, the peptides are smaller peptides, e.g., di- or tri-peptides. Preferably, peptides of deca-peptide length or greater are less than about 1%, more preferably less than about 0.1%, and even more preferably less than about 0.01% of the amino acids present in the protein free medium.

[0101] The phrase "low-protein" culture media as used herein refers to media that contain only low amounts of protein (typically less than about 10%, less than about 5%, less than about 1%, less than about 0.5%, or less than about 0.1%, of the amount or concentration of total protein found in culture media containing standard amounts of protein, such as standard basal medium supplemented with 5-10% serum).

[0102] The term "animal derived" material as used herein refers to material that is derived in whole or in part from an animal source, including recombinant animal DNA or recombinant animal protein DNA. Preferred media contain no animal derived material.

[0103] The term "expression enhancer" generally refers to one or more liquid (preferably aqueous) additives used to supplement a culture medium formulation in accordance with the presently described embodiments, said additives being selected to improve the yield of expressed protein produced in a transient protein expression system in accordance with the presently described embodiments. The term encompasses any one or more of several compounds that affect cell cycle progression, inhibit apoptosis, slow cell growth and/or promote protein production. In the context of the present invention, the term "expression enhancers" generally refers to any one or more compounds added to a transient transfection system, the presence of which enhances or promotes expression of a target protein by a factor of at least 2 fold up to about 10-fold above the expression level seen in the absence of such expression enhancer(s). Exemplary expression enhancers suitable for use with the presently described embodiments include, though are not limited to, additives such as valproic acid (VPA, acid and sodium salt), sodium propionate, lithium acetate, dimethyl sulfoxide (DMASO), sugars including galactose, amino acid mixtures, or butyric acid, or any combinations of the aforementioned. The optimal concentration of each specific expression enhancer may vary according to individual characteristics of the expression system and the requirements of the user, and the determination of what constitutes an optimal concentration of any one or more expression enhancer in a given experimental scenario is well within purview of a practitioner having ordinary skill level in the art. By way of example only, in some embodiments, the optimal final concentrations ranges of valproic acid (VPA) used in the practice of the present invention may be in the range of about 0.20 mM to about 25 mM. More preferably, the final concentration of VPA may be in the range of about 0.25 mM to about 24 mM, about 0.26 mM to about 23 mM, 0.27 mM to about 23 mM, 0.28 mM to about 23 mM, 0.29 mM to about 22 mM, about 0.30 mM

to about 21 mM, about 0.31 mM to about 20 mM, about 0.32 mM to about 19 mM, about 0.33 mM to about 17 mM, about 0.34 mM to about 18 mM, about 0.35 mM to about 17 mM, about 0.36 mM to about 16 mM, about 0.37 mM to about 15 mM, about 0.40 mM to about 14 mM, about 0.41 mM to about 13 mM, about 0.42 mM to about 12 mM, about 0.43 mM to about 11 mM, about 0.44 mM to about 10 mM, about 0.45 mM to about 9 mM, about 0.46 mM to about 8 mM, about 0.47 mM to about 7 mM, about 0.48 mM to about 6 mM, about 0.49 mM to about 5 mM, about 0.50 mM to about 4 mM, about 0.50 mM to about 4 mM, about 0.55 mM to about 3 mM, 0.6 mM to about 2 mM or 0.75 to about 1.5 mM. In some preferred though non-limiting embodiments, the final concentration of VPA used in the practice of the present invention may be between about 0.15 mM to about 1.5 mM, about 0.16 mM to about 1.5 mM, about 0.17 mM to about 1.5 mM, about 0.18 mM to about 1.5 mM, about 0.19 mM to about 1.5 mM, about 0.20 mM to about 1.5 mM, about 0.25 mM to about 1.5 mM, about 0.30 mM to about 1.5 mM, about 0.40 mM to about 1.5 mM, about 0.50 mM to about 1.5 mM, about 0.60 mM to about 1.5 mM, about 0.70 mM to about 1.5 mM, about 0.80 mM to about 1.5 mM, about 0.90 mM to about 1.5 mM or about 0.10 mM to about 1.5 mM. In some preferred though non-limiting embodiments, the final concentration of VPA used in the practice of the present invention may be between about 0.20 to about 1.5 mM, about 0.21 to about 1.4 mM, about 0.22 to about 1.4 mM, about 0.23 to about 1.4 mM, about 0.24 to about 1.4 mM, about 0.25 to about 1.3 mM, about 0.25 to about 1.2 mM, about 0.25 to about 1.1 mM, or about 0.25 to about 1.0 mM.

[0104] In further embodiments, the optimal final concentration of sodium propionate (NaPP) used in the practice of the present invention may be in the range of about 0.2 mM to about 100 mM. In certain preferred though non-limiting embodiments, the optimal final concentration of NAPP may be in the range of about 0.5 to about 80 mM, about 0.4 mM to about 70 mM, about 0.5 mM to about 60 mM, about 0.6 mM to about 50 mM, about 0.7 mM to about 40 mM, about 0.8 mM to about 30 mM, about 0.9 mM to about 20 mM, about 1 mM to about 15 mM, about 2 mM to about 10 mM, about 3 mM to about 9 mM, about 4 mM to about 8 mM, or about 5 mM to about 7 mM. In certain preferred though non-limiting embodiments, the optimal final concentration of NAPP may be in the range of about 1 mM to about 10 mM, about 1 mM to about 2 mM, about 2 mM to about 3 mM, about 3 mM to about 4 mM, about 4 mM to about 5 mM, about 5 mM to about 6 mM, about 6 mM to about 7 mM, about 7 mM to about 8 mM, about 8 mM to about 9 mM, or about 9 mM to about 10 mM. In certain preferred though non-limiting embodiments, the optimal final concentration of NAPP may be about 1 mM, about 1.5 mM, about 2 mM, about 2.5 mM, about 3 mM, about 3.5 mM, about 4 mM, about 4.5 mM, about 5 mM, about 5.5 mM, about 6 mM, about 6.5 mM, about 7 mM, about 7.5 mM, about 8 mM, about 8.5 mM, about 9 mM, about 9.5 mM, or about 10 mM.

[0105] In further embodiments, the optimal final concentration of lithium acetate (LiAc) used in the practice of the present invention may be in the range of about 0.25 to about 25 mM, about 0.26 mM to about 20 mM, about 0.27 mM to about 15 mM, about 0.28 mM to about 10 mM, about 0.29 mM to about 5 mM, about 0.3 mM to about 4.5 mM, about 0.31 mM to about 4 mM, about 0.35 mM to about 3 mM,

about 0.5 mM to about 2.5 mM, about 1 mM to about 3 mM, about 1.5 mM to about 2.5 mM, or about 2 mM to about 3 mM.

[0106] In further embodiments, the optimal final concentration of butyric acid used in the practice of the present invention may be in the range of about 0.25 to about 25 mM, about 0.26 mM to about 20 mM, about 0.27 mM to about 15 mM, about 0.28 mM to about 10 mM, about 0.29 mM to about 5 mM, about 0.3 mM to about 4.5 mM, about 0.31 mM to about 4 mM, about 0.35 mM to about 3 mM, about 0.5 mM to about 2.5 mM, about 1 mM to about 3 mM, about 1.5 mM to about 2.5 mM, or about 2 mM to about 3 mM.

[0107] An expression enhancer used in accordance with the present invention may be added to the culture medium immediately prior to transfection or after transfection prior to harvesting the cells and the expressed protein. In some specific though non-limiting embodiments described below, "Enhancer 1" generally refers to 0.25 mM-1 mM valproic acid, and "Enhancer 2" generally refers to 5 mM-7 mM sodium propionate. However, if indicated otherwise, the terms Enhancer 1 and Enhancer 2 may encompass different enhancer compounds. Expression enhancers may be added to a culture medium sequentially, or as a cocktail.

[0108] The term "vector," as used herein, is intended to refer to a nucleic acid molecule capable of transporting another nucleic acid to which it has been linked. One type of vector is a "plasmid," which refers to a circular double stranded DNA into which additional DNA segments may be ligated. Another type of vector is a phage vector. Another type of vector is a viral vector, wherein additional DNA segments may be ligated into the viral genome. Certain vectors are capable of autonomous replication in a host cell into which they are introduced (e.g., bacterial vectors having a bacterial origin of replication and episomal mammalian vectors). Other vectors (e.g., non-episomal mammalian vectors) can be integrated into the genome of a host cell upon introduction into the host cell, and thereby are replicated along with the host genome. Moreover, certain vectors are capable of directing the expression of genes to which they are operatively linked. Such vectors are referred to herein as "recombinant expression vectors," or simply, "expression vectors." In general, expression vectors of utility in recombinant DNA techniques are often in the form of plasmids. In the present specification, "plasmid" and "vector" may be used interchangeably as the plasmid is the most commonly used form of vector. Certain vectors used in accordance with the practice of invention described herein may be well-known vectors used in the art, such as, e.g., pCDNA 3.3, or a modified version thereof. Non-limiting examples of the types of modification to a vector that may be suitable in the practice of the present invention include, though are not limited to, modification such as the addition of modification of one or more enhancers, one or more promoters, one or more ribosomal binding sites, one or more origins of replication, or the like. In certain preferred though non-limiting embodiments, and expression vector used in the practice of the present invention may include one or more enhancer elements selected to improve expression of the protein of interest in the present transient expression system. The selected enhancer element may be positioned 5' or 3' to the expressible nucleic acid sequence used to express the protein of interest. A particularly preferred though non-limiting enhancer element is the woodchuck hepatitis post-transcriptional regulatory element (WPRE).

[0109] As used herein, the phrase "expression vector containing a genetic sequence capable of producing an expressed protein" generally refers to a vector as defined above which is capable of accommodating an expressible nucleic acid sequence having at least one open-reading frame of a desired protein of interest (said protein of interest being selected by the user of the present invention) in addition to one or more nucleic acid sequences or elements that are required to support the expression thereof in a cell or in a cell-free expression system. Such additional nucleic acid sequences or elements that may be present in an expression vector as defined herein may include, one or more promoter sequences, one or more enhancer elements, one or more ribosomal binding sites, one or more translational initiation sequences, one or more origins of replication, or one or more selectable markers. A variety of nucleic acid sequences or elements serving this purpose are familiar to the skilled artisan, and the selection of one or more thereof for use in the practice of the present invention is well within the purview of the skilled practitioner.

[0110] The terms "polynucleotide" and "nucleic acid" as used herein refers to any nucleic acid, including deoxyribonucleic acid (DNA) and ribonucleic acid (RNA). In preferred embodiments, "nucleic acid" refers to DNA, including genomic DNA, complementary DNA (cDNA), and oligonucleotides, including oligo DNA. In certain preferred though non-limiting embodiments, "nucleic acid" refers to genomic DNA and/or cDNA. The nucleotides can be deoxyribonucleotides, ribonucleotides, modified nucleotides or bases, and/or their analogs, or any substrate that can be incorporated into a polymer by DNA or RNA polymerase or by a synthetic reaction. A polynucleotide may comprise modified nucleotides, such as methylated nucleotides and their analogs. If present, modification to the nucleotide structure may be imparted before or after assembly of the polymer. The sequence of nucleotides may be interrupted by non-nucleotide components. A polynucleotide may comprise modification(s) made after synthesis, such as conjugation to a label. Other types of modifications include, for example, "caps," substitution of one or more of the naturally occurring nucleotides with an analog, internucleotide modifications such as, for example, those with uncharged linkages (e.g., methyl phosphonates, phosphotriesters, phosphoramidates, carbamates, etc.) and with charged linkages (e.g., phosphorothioates, phosphorodithioates, etc.), those containing pendant moieties, such as, for example, proteins (e.g., nucleases, toxins, antibodies, signal peptides, poly-L-lysine, etc.), those with intercalators (e.g., acridine, psoralen, etc.), those containing chelators (e.g., metals, radioactive metals, boron, oxidative metals, etc.), those containing alkylators, those with modified linkages (e.g., alpha anomeric nucleic acids, etc.), as well as unmodified forms of the polynucleotides(s). Further, any of the hydroxyl groups ordinarily present in the sugars may be replaced, for example, by phosphonate groups, phosphate groups, protected by standard protecting groups, or activated to prepare additional linkages to additional nucleotides, or may be conjugated to solid or semi-solid supports. The 5' and 3' terminal OH can be phosphorylated or substituted with amines or organic capping group moieties of from 1 to 20 carbon atoms. Other hydroxyls may also be derivatized to standard protecting groups. Polynucleotides can also contain analogous forms of ribose or deoxyribose sugars that are generally known in the art, including, for example, 2'-O-

methyl-, 2'-O-allyl-, 2'-fluoro- or 2'-azido-ribose, carbocyclic sugar analogs, α -anomeric sugars, epimeric sugars such as arabinose, xyloses or lyxoses, pyranose sugars, furanose sugars, sedoheptuloses, acyclic analogs, and basic nucleoside analogs such as methyl riboside. One or more phosphodiester linkages may be replaced by alternative linking groups. These alternative linking groups include, but are not limited to, embodiments wherein phosphate is replaced by P(O)S ("thioate"), P(S)S ("dithioate"), (O)NR₂ ("amide"), P(O)R, P(O)OR', CO, or CH₂ ("formacetal"), in which each R or R' is independently H or substituted or unsubstituted alkyl (1-20 C) optionally containing an ether (—O—) linkage, aryl, alkenyl, cycloalkyl, cycloalkenyl or araldyl. Not all linkages in a polynucleotide need be identical. The preceding description applies to all polynucleotides referred to herein, including RNA and DNA.

[0111] "Oligonucleotide," as used herein, generally refers to short, generally single-stranded, generally synthetic polynucleotides that are generally, but not necessarily, less than about 200 nucleotides in length. The terms "oligonucleotide" and "polynucleotide" are not mutually exclusive. The description above for polynucleotides is equally and fully applicable to oligonucleotides.

[0112] As used herein, the phrase "first period of time", when used in the context of a method for transiently transfecting cells in accordance with the methods of the invention described herein generally refers to the time interval between transfecting a population of cells with an expressible nucleic acid and the addition of one or more expression enhancers to the transfected cells. Typically, a first period of time will be in the range of about 2 hrs to about 4 days. In certain preferred though non-limiting embodiments, a first period of time may be in the range of about 3 to about 90 hrs, about 4 to about 85 hr, about 5 to about 80 hrs, about 6 to about 75 hrs, about 7 to about 70 hrs, about 8 to about 65 hrs, about 9 to about 60 hrs, about 10 to about 55 hrs, about 11 to about 50 hrs, about 12 to about 45 hrs, about 13 to about 40 hrs, about 14 to about 35 hrs, about 15 to 30 hrs, about 16 to about 24 hrs, about 17 to about 24 hrs, about 18 to about 24 hrs, about 19 to about 24 hrs, about 20 to about 24 hrs, about 21 to about 24 hrs, about 22 to about 24 hrs or about 23 to about 24 hrs. In other preferred to non-limiting embodiments, a first period of time may be up to about 15 hrs, up to about 16 hrs, up to about 17 hrs, up to about 18 hrs, up to about 19 hrs, up to about 20 hrs, up to about 21 hrs, up to about 22 hrs, up to about 23 hrs, up to about 24 hrs, up to about 25 hrs, up to about 26 hrs, up to about 27 hrs, up to about 28 hrs, up to about 29 hrs or up to about 30 hrs.

[0113] As used herein, the phrase "second period of time", when used in the context of a method for transiently transfecting cells in accordance with the methods of the invention described herein generally refers to the time interval between the addition of one or more expression enhancers and either the addition of one or more additional enhancers, or the harvesting of the transfected cells and purification or isolation of the protein expressed therein. Typically, a second period of time will be in the range of about 10 hrs to about 10 days, though other time intervals may be used if determined to be optimal for the protein being expressed. In some preferred though non-limiting embodiments, the second period of time may be in the range of 2 hrs to 5 days, 2.5 hrs to 4 days, about 3 to about 90 hrs, about 4 to about 85 hr, about 5 to about 80 hrs, about 6 to about 75 hrs, about

7 to about 70 hrs, about 8 to about 65 hrs, about 9 to about 60 hrs, about 10 to about 55 hrs, about 11 to about 50 hrs, about 12 to about 45 hrs, about 13 to about 40 hrs, about 14 to about 35 hrs, about 15 to 30 hrs, about 16 to about 24 hrs, about 17 to about 24 hrs, about 18 to about 24 hrs, about 19 to about 24 hrs, about 20 to about 24 hrs, about 21 to about 24 hrs, about 22 to about 24 hrs or about 23 to about 24 hrs. In other preferred to non-limiting embodiments, a first period of time may be up to about 15 hrs, up to about 16 hrs, up to about 17 hrs, up to about 18 hrs, up to about 19 hrs, up to about 20 hrs, up to about 21 hrs, up to about 22 hrs, up to about 23 hrs, up to about 24 hrs, up to about 25 hrs, up to about 26 hrs, up to about 27 hrs, up to about 28 hrs, up to about 29 hrs or up to about 30 hrs.

[0114] As used herein the phrase "third period of time", when used in the context of a method for transiently transfecting cells in accordance with the methods of the invention described herein generally refers to the time interval between the addition of at least a first expression enhancer and at least a second expression enhancer. The time interval between the addition of a first and second expression enhancer may be on the order of seconds to days, though in some embodiments such first and second expression enhancer may be added essentially simultaneous, or may optionally be provided in a single formulation.

[0115] As used herein the terms "complexation reaction," "complexation media" or the like, generally refer to a physiologically acceptable culture media or reaction in which a nucleic acid is complexed to a transfection reagent formulation. Typically, a nucleic acid that is to be introduced into a cell for the purpose of expressing a protein is first complexed with a suitable transfection reagent (such as, e.g., a cationic lipid formulation) to lipid/nucleic acid complexes or aggregates.

[0116] By "transition element" or "transition metal" (which can be used interchangeably) is meant an element in which an inner electron valence shell, rather than an outer shell, is only partially filled, such that the element acts as a transitional link between the most and least electropositive in a given series of elements. Transition elements are typically characterized by high melting points, high densities, high dipole or magnetic moments, multiple valencies, and the ability to form stable complex ions. Examples of such transition elements useful in the present invention include scandium (Sc), titanium (Ti), vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co), nickel (Ni), copper (Cu), zinc (Zn), yttrium (Y), zirconium (Zr), niobium (Nb), molybdenum (Mo), technetium (Tc), rubidium (Ru), rhodium (Rh), palladium (Pd), silver (Ag), cadmium (Cd), lanthanum (La), hafnium (Hf), tantalum (Ta), tungsten (W), rhenium (Re), osmium (Os), iridium (Ir), platinum (Pt), gold (Au), mercury (Hg), and actinium (Ac). Of particular interest as a transition element for use in culture media compositions, including those of the present invention, are ions, chelates, salts, and complexes of iron (Fe²⁺ or Fe³⁺).

[0117] A variety of techniques and reagents are available for the introduction of macromolecules into a target cell in a process known as "transfection". Commonly used reagents include, for example, calcium phosphate, DEAE-dextran and lipids. For examples of detailed protocols for the use of reagents of these types, numerous references texts are available for example, Current Protocols in Molecular Biology, Chapter 9, Ausubel, et al. Eds., John Wiley and Sons, 1998. Additional methods for transfecting cells are known in the

art, and may include electroporation (gene electrotransfer), sono-poration, optical transfection, protoplast fusion, impalefection, magnetofection, or viral transduction.

[0118] A “reagent for the introduction of macromolecules” into cells or a “transfection reagent” is any material, formulation or composition known to those of skill in the art that facilitates the entry of a macromolecule into a cell. For example, see U.S. Pat. No. 5,279,833. In some embodiments, the reagent can be a “transfection reagent” and can be any compound and/or composition that increases the uptake of one or more nucleic acids into one or more target cells. A variety of transfection reagents are known to those skilled in the art. Suitable transfection reagents can include, but are not limited to, one or more compounds and/or compositions comprising cationic polymers such as polyethyleneimine (PEI), polymers of positively charged amino acids such as polylysine and polyarginine, positively charged dendrimers and fractured dendrimers, cationic β-cyclodextrin containing polymers (CD-polymers), DEAE-dextran and the like. In some embodiments, a reagent for the introduction of macromolecules into cells can comprise one or more lipids which can be cationic lipids and/or neutral lipids. Preferred lipids include, but are not limited to, N-[1-(2,3-dioleyloxy)propyl]-N,N,N-trimethylammonium chloride (DOTMA), dioleoylphosphatidylcholine (DOPE), 1,2-Bis(oleoyloxy)-3-(4'-trimethylammonio) propane (DOTAP), 1,2-dioleoyl-3-(4'-trimethylammonio) butanoyl-sn-glycerol (DOTB), 1,2-dioleoyl-3-succinyl-sn-glycerol choline ester (DOSC), cholesteryl (4'-trimethylammonio)butanoate (ChoTB), cetyltrimethylammonium bromide (CTAB), 1,2-dioleoyl-3-dimethyl-hydroxyethyl ammonium bromide (DORI), 1,2-dioleyloxypropyl-3-dimethyl-hydroxyethyl ammonium bromide (DORIE), 1,2-dimyristyloxypropyl-3-dimethyl-hydroxyethyl ammonium bromide (DMRIE), O,O'-didodecyl-N-[p(2-trimethylammonioethoxy)benzoyl]-N-, N,N-trimethylammonium chloride, spermine conjugated to one or more lipids (for example, 5-carboxyspermylglycine dioctadecylamide (DOGS), N,N',N'',N'''-tetramethyl-N,N',N'',N'''-tetrapalmitylspermine (TM-TPS) and dipalmitoylphosphatidylethanolamine 5-carboxyspermylamide (DPPES)), lipopolylysine (polylysine conjugated to DOPE), TRIS (Tris(hydroxymethyl)aminomethane, tromethamine) conjugated fatty acids (TFAs) and/or peptides such as trityl-syl-alanyl-TRIS mono-, di-, and tri-palmitate, (3β-[N—(N', N'-dimethylaminoethane)-carbamoyl]cholesterol (DC-Chol), N-(α-trimethylammonioacetyl)-didodecyl-D-glutamate chloride (TMAG), dimethyl dioctadecylammonium bromide (DDAB), 2,3-dioleyloxy-N-[2(spermine-carboxamido)ethyl]-N,N-dimethyl-1-propanaminiumtrifluoroacetate (DOSPA) and combinations thereof.

[0119] Those skilled in the art will appreciate that certain combinations of the above mentioned lipids have been shown to be particularly suited for the introduction of nucleic acids into cells for example a 3:1 (w/w) combination of DOSPA and DOPE is available from Life Technologies Corporation, Carlsbad, Calif. under the trade name LIPOFECTAMINE™, a 1:1 (w/w) combination of DOTMA and DOPE is available from Life Technologies Corporation, Carlsbad, Calif. under the trade name LIPOFECTIN®, a 1:1 (M/M) combination of DMRIE and cholesterol is available from Life Technologies Corporation, Carlsbad, Calif. under the trade name DMRIE-C reagent, a 1:1.5 (M/M) combination of TM-TPS and DOPE is available from Life Technolo-

gies Corporation, Carlsbad, Calif. under the trade name CellFECTIN® and a 1:2.5 (w/w) combination of DDAB and DOPE is available from Life Technologies Corporation, Carlsbad, Calif. under the trade name LipfectACE®. In addition to the above-mentioned lipid combinations, other formulations comprising lipids in admixture with other compounds, in particular, in admixture with peptides and proteins comprising nuclear localization sequences, are known to those skilled in the art. For example, see international application no. PCT/US99/26825, published as WO 00/27795, both of which are incorporated by reference herein.

[0120] Lipid aggregates such as liposomes have been found to be useful as agents for the delivery of macromolecules into cells. In particular, lipid aggregates comprising one or more cationic lipids have been demonstrated to be extremely efficient at the delivery of anionic macromolecules (for example, nucleic acids) into cells. One commonly used cationic lipid is N-[1-(2,3-dioleyloxy)propyl]-N,N,N-trimethylammonium chloride (DOTMA). Liposomes comprising DOTMA alone or as a 1:1 mixture with dioleoylphosphatidylethanolamine (DOPE) have been used to introduce nucleic acids into cells. A 1:1 mixture of DOTMA:DOPE is commercially available from Life Technologies Corporation, Carlsbad, Calif. under the trade name of LIPOFECTIN™. Another cationic lipid that has been used to introduce nucleic acids into cells is 1,2-bis(oleoyloxy)-3-3-(trimethylammonia) propane (DOTAP). DOTAP differs from DOTMA in that the oleoyl moieties are linked to the propylamine backbone via ether bonds in DOTAP whereas they are linked via ester bonds in DOTMA. DOTAP is believed to be more readily degraded by the target cells. A structurally related group of compounds wherein one of the methyl groups of the trimethylammonium moiety is replaced with a hydroxyethyl group are similar in structure to the Rosenthal inhibitor (RI) of phospholipase A (see Rosenthal, et al., (1960) J. Biol. Chem. 233:2202-2206.). The RI has stearoyl esters linked to the propylamine core. The dioleoyl analogs of RI are commonly abbreviated DOR1-ether and DOR1-ester, depending upon the linkage of the lipid moiety to the propylamine core. The hydroxyl group of the hydroxyethyl moiety can be further derivatized, for example, by esterification to carboxyspermine.

[0121] Another class of compounds which has been used for the introduction of macromolecules into cells comprise a carboxyspermine moiety attached to a lipid (see, Behr, et al., (1989) Proceedings of the National Academy of Sciences, USA 86:6982-6986 and EPO 0 394 111). Examples of compounds of this type include dipalmitoylphosphatidylethanolamine 5-carboxyspermylamide (DPPES) and 5-carboxyspermylglycine dioctadecylamide (DOGS). DOGS is commercially available from Promega, Madison, Wis. under the trade name of TRANSFECTAM™.

[0122] A cationic derivative of cholesterol (3β-[N—(N', N'-dimethylaminoethane)-carbamoyl]cholesterol, DC-Chol) has been synthesized and formulated into liposomes with DOPE (see Gao, et al., (1991) BBRC 179(1):280-285.) and used to introduce DNA into cells. The liposomes thus formulated were reported to efficiently introduce DNA into the cells with a low level of cellular toxicity. Lipopolylysine, formed by conjugating polylysine to DOPE (see Zhou, et al., (1991) BBA 1065:8-14), has been reported to be effective at introducing nucleic acids into cells in the presence of serum.

[0123] Other types of cationic lipids that have been used to introduce nucleic acids into cells include highly packed polycationic ammonium, sulfonium and phosphonium lipids such as those described in U.S. Pat. Nos. 5,674,908 and 5,834,439, and international application no. PCT/US99/26825, published as WO 00/27795. One particularly preferred though non-limiting transfection reagent for delivery of macromolecules in accordance with the present invention is LIPOFECTAMINE 2000™ which is available from Life technologies (see U.S. international application no. PCT/US99/26825, published as WO 00/27795). Another preferred though non-limiting transfection reagent suitable for delivery of macromolecules to a cell is EXPI-FECTAMINE™. Other suitable transfection reagents include LIPOFECTAMINE™ RNAiMAX, LIPOFECTAMINE™ LTX, OLIGOFECTAMINE™, Cellfectin™ INVIVOFECTAMINE™, INVIVOFECTAMINE™ 2.0, and any of the lipid reagents or formulations disclosed in U.S. Patent Appl. Pub. No. 2012/0136073, by Yang et al. (incorporated herein by reference thereto). A variety of other transfection reagents are known to the skilled artisan and may be evaluated for the suitability thereof to the transient transfection systems and methods described herein.

[0124] The present invention is directed to a high-yield transient transfection system that supports (a) the introduction of at least one macromolecule, preferably an expressible nucleic acid molecule, into eukaryotic cells in culture, (b) the cultivation of cells into which at least one macromolecule is introduced, and optionally (c) the production of recombinant protein product or expression of the nucleic acid in cells into which at least one macromolecule is introduced, wherein medium containing the macromolecule does not need to be removed from the culture and replaced with fresh medium after introduction of at least one macromolecule into cells and prior to cultivation and production of protein product or expression of nucleic acid.

[0125] The transient transfection system of the present invention, and the use thereof in accordance with the methods described herein, results in the rapid and reproducible expression of high levels of a protein of interest in a cell culture system. Typically, the present transient transfection systems and methods are capable of producing recombinant expressed protein at levels in the range of about 200 µg protein/L of culture to about 2 g protein/L of culture, depending on the individual expression characteristics of the desired recombinant protein and cell type used. Using the transient transfection system and methods provided for herein, a user may obtain levels of expressed protein that are about 2-fold to up to about 20-fold in excess of what is currently obtainable using standard commercially available transient transfection systems. Using the transient transfection system and methods provided for herein, a user may obtain levels of expressed protein that is about 2.5-fold, about 3-fold, about 3.5-fold, about 4-fold, about 4.5-fold, about 5-fold, about 5.5-fold, about 6-fold, about 6.5-fold, about 7-fold, about 7.5-fold, about 8-fold, about 8.5-fold, about 9-fold, about 9.5-fold, or up to about 10-fold or greater than that seen with contemporary transient expression systems. For example, using the present transient transfection system to produce a recombinant protein, a user may obtain a protein yield between about 2-fold up to about 50-fold higher than the protein yield obtained using a commercially available transient transfection system optimized for pro-

duction of recombinant protein in suspension cells, such as, e.g., FREESTYLE™ Expression System.

[0126] Using the system of the present invention, which system includes, among other elements, at least a high density culture medium, at least a population of suspension cells adapted for high density growth, optionally one or more expression vectors, optionally one or more transfection reagents, and optionally one or more expression enhancers, it is not necessary to replenish, replace or supplement the medium after one has introduced at least one macromolecule into at least one cell, and before cells into which at least one macromolecule has been introduced are further cultured to produce protein product or express a nucleic acid. In the system of the present invention, the medium is ideally a serum-free medium and/or a chemically defined medium and/or protein free or substantially low protein medium, and/or a medium that does not contain animal derived components, or a medium having combinations of these features.

[0127] In one non-limiting aspect of the invention, with respect to the introduction of compounds or macromolecules (e.g., nucleic acid) into cells in culture, the high yield culture medium of the present invention facilitates higher cell transfection efficiency than can typically be obtained using presently available transient transfection systems. In another related though non-limiting aspect of the invention, the system also does not require transfecting the cells in a smaller volume than cells are to be cultured in after transfection. In yet another related though non-limiting aspect of the present invention, the system facilitates higher cell viability than presently available transient transfection systems. In yet a further related though non-limiting aspect still, the system facilitates higher cell density (i.e., cells/ml of culture medium) than presently available transient transfection systems. In another related though non-limiting aspect of the present invention, the system facilitates a higher level of recombinant protein expression in cells in culture than presently available transient transfection systems. Preferably, though not necessarily, the same volume of medium can be used for to introduce at least one macromolecule into a cell and subsequent cultivation without having to replace, remove, supplement or replenish the medium in which the transfection of the cells has occurred. Alternatively, the cells are divided or medium volume is increased less from about 2, about 5, about 8 or about 10 times.

[0128] The medium, methods, kit and composition of the present invention are intended to be used to introduce at least one macromolecule or to transfect and culture cells in any volume of culture medium. Such introduction is preferably accomplished in 0.1 to 10 times the amount of medium used to culture cells to be transfected. Preferably, the cell culture volume is greater than about one milliliter. More preferably, the cell culture volume is from about 200 µl to 100 liters. More preferably, the cell culture volume is from about 2 ml to about 50 liters, most preferably from about 5 ml to about 5 liters. More preferably, the cell culture volume is from about 100 ml to about 50 liters. More preferably, the cell culture volume is from about 500 ml to about 50 liters. More preferably, the cell culture volume is from about 500 ml to about 25 liters. More preferably, the cell culture volume is from about 500 ml to about 10 liters. More preferably, the cell culture volume is from about 500 ml to about 5 liters. More preferably, the cell culture volume is from about 500 ml to about 1 liter.

[0129] In the medium, methods, kit and composition of the present invention, the medium optionally does not contain compounds that can interfere with introduction of macromolecules or transfection, e.g., polyanionic compounds such as polysulfonated and/or polysulfated compounds. Preferably, the medium does not contain dextran sulfate.

[0130] The medium, methods, kit and composition of the present invention permit the introduction of compounds or macromolecules (particularly macromolecules, for example nucleic acids, proteins and peptides) into the cultured cells (for example by transfection) without the need to change the medium. In one preferred embodiment, the present invention provides a medium for the cultivation and transfection of eukaryotic cells.

[0131] Using the medium, methods, kit and composition of the present invention, those of ordinary skill in the art can introduce macromolecules or compounds (e.g., nucleic acid) into cells in culture. Preferably, the macromolecule or compound (e.g., nucleic acid) is introduced into at least about 20 percent of the cells. More preferably, the macromolecule or compound (e.g., nucleic acid) is introduced into about 20 to about 100 percent of the cells. More preferably, the macromolecule or compound (e.g., nucleic acid) is introduced into about 30 to about 100 percent of the cells. More preferably, the macromolecule or compound (e.g., nucleic acid) is introduced into about 50 to about 100 percent of the cells. Practically, the macromolecule or compound might be introduced into about 20% to about 90% of the cells, about 20% to about 80% of the cells, about 30% to about 60, 70, 80 or 90% of the cells, about 20, 30, 40 or 50% to about 70, 75, 80, 85, 90, 95 or 98% of the cells, etc. Even about 60, 70, 75 or 80 to about 90% or close to 100% of the cells may contain the introduced molecule or compound.

[0132] In preferred embodiments of the medium, methods, kit and composition of the present invention, one or more undesirable components (i.e., one or more serum components, one or more undefined components, one or more protein components and/or one or more animal derived components) have been substituted or replaced in one or more functions by one or more replacement compounds. Replacement compounds of the invention may optionally include one or more metal binding compounds and/or one or more transition element complexes, said complexes comprising one or more transition elements or a salts or ions thereof, in a complex with one or more metal-binding compounds. Preferably, the medium is capable of supporting the cultivation of a cell in vitro in the absence of one or more naturally derived metal carriers, such as transferrin, or other animal derived proteins or extracts. The metal binding compound can be in a complex with a transition metal prior to addition of the metal binding compound to the medium. In other embodiments, the metal binding compound is not in a complex with a transition metal prior to addition of the metal binding compound to the media. Preferably, the medium of the present invention does not contain transferrin and/or does not contain insulin.

[0133] The present invention also relates to a cell culture medium obtained by combining a medium with one or more replacement compounds. Preferably, the medium can be a serum-free medium and/or a chemically defined medium and/or a protein-free or low protein medium and/or can be a medium lacking animal derived components. The medium preferably does not contain transferrin and/or does not contain insulin. In some preferred embodiments, the

medium can be capable of supporting the cultivation of a cell in vitro and/or can permit the introduction of macromolecules into the cell. In some embodiments, one or more of the replacement compounds can be a metal binding compound and/or can be a transition element complex, said complex comprising at least one transition element or a salt or ion thereof complexed to at least one metal-binding compound. Preferred transition elements, metal-binding compounds, and transition element complexes for use in this aspect of the invention include those described in detail herein.

[0134] Replacement compounds of the present invention can facilitate the delivery of transition metals to cells cultured in vitro. In preferred embodiments, the replacement compounds can deliver iron and replace transferrin. A preferred replacement compound is a hydroxypyridine derivative. Preferably, the hydroxypyridine derivative is selected from the group consisting of 2-hydroxypyridine-N-oxide, 3-hydroxy-4-pyrone, 3-hydroxypyrid-2-one, 3-hydroxypyrid-2-one, 3-hydroxypyrid-4-one, 1-hydroxypyrid-2-one, 1,2-dimethyl-3-hydroxypyrid-4-one, 1-methyl-3-hydroxypyrid-2-one, 3-hydroxy-2(1H)-pyridinone, and pyridoxal isonicotinyl hydrazone, nicotinic acid-N-oxide, 2-hydroxynicotinic acid. Most preferably, the hydroxypyridine derivative is 2-hydroxypyridine-N-oxide.

[0135] The replacement compounds of the present invention can be used with any media, including media for cultivating or growing eukaryotic and/or prokaryotic cells, tissues, organs, etc. Such media include, but are not limited to, CD FORTICHO™ Medium, Expi293™ Expression Media, ExpiCHOTM Expression Medium, Dulbecco's Modified Eagle's Medium (DMEM), Minimal Essential Medium (MEM), Basal Medium Eagle (BME), RPMI-1640, Ham's F-10, Ham's F-12, aMinimal Essential Medium (aMEM), Glasgow's Minimal Essential Medium (G-MEM), and Iscove's Modified Dulbecco's Medium (IMDM). Other media that are commercially available (e.g., from Life Technologies Corporation, Carlsbad, Calif.) or that are otherwise known in the art can be equivalently used in accordance with the present invention including, but not limited to, 293 SFM, CD-CHO medium, VP SFM, BGJb medium, Brinster's BMOC-3 medium, cell culture freezing medium, CMRL media, EHA medium, eRDF medium, Fischer's medium, Gamborg's B-5 medium, GLUTAMAX™ supplemented media, Grace's insect cell media, HEPES buffered media, Richter's modified MEM, IPL-41 insect cell medium, Leibovitz's L-15 media, McCoy's 5A media, MCDB 131 medium, Media 199, Modified Eagle's Medium (MEM), Medium NCTC-109, Schneider's *Drosophila* medium, TC-100 insect medium, Waymouth's MB 752/1 media, William's Media E, protein free hybridoma medium II (PFHM II), AIM V media, Keratinocyte SFM, defined Keratinocyte SFM, STEMPRO® SFM, STEMPRO® complete methylcellulose medium, HepatoZYME-SFM, Neurobasal™ medium, Neurobasal-A medium, Hibernate™ A medium, Hibernate E medium, Endothelial SFM, Human Endothelial SFM, Hybridoma SFM, PFHM II, Sf 900 medium, Sf 900 TI SFM, EXPRESS FIVE® medium, CHO—S—SFM, AMINOMAX-II complete medium, AMINOMAX-C100 complete medium, AMINOMAX-C 100 basal medium, PB-MAX™ karyotyping medium, KARYOMAX bone marrow karyotyping medium, KNOCKOUT D-MEM and CO₂ independent medium. The above media are obtained from manufacturers known to those of ordinary

skill in the art, such as JRH, Sigma, HyClone, and BioWhitaker. Additional examples of media suitable for use in the practice of the present invention can be found in U.S. Pat. Nos. 5,135,866 and 5,232,848 as well as in international publications nos. WO 88/02774, WO 98/15614, WO 98/08934 and European Patent No. 0 282 942, the entireties of which are specifically incorporated herein by reference.

[0136] The present invention also provides a method for introducing macromolecules into cells, comprising culturing cells in a medium of the invention and contacting the cells in the medium with one or more macromolecules under conditions causing the macromolecules to be taken up by one or more of the cells. Preferably, the medium is a serum-free medium and/or a chemically defined medium and/or a protein-free or low protein medium and/or can be a medium lacking animal derived components. Preferred cells include eukaryotic cells. More preferably, the cells are mammalian cells. The medium can comprise one or more replacement compounds and preferably does not contain transferrin and/or does not contain insulin. In some preferred embodiments, the medium permits the growth and transfection of the cell in the same medium. In some embodiments, the macromolecules can comprise one or more nucleic acids and conditions causing the nucleic acid molecules to be taken up by the cells include contacting the nucleic acid with a reagent which causes the nucleic acid to be introduced into one or more cells.

[0137] The present invention also provides a composition comprising a medium of the invention and a cell. Preferably, the medium is a serum-free medium and/or a chemically defined medium and/or a protein-free or low protein medium and/or a medium lacking animal derived components. Preferred cells include eukaryotic cells. More preferably, the cells are mammalian cells. Most preferred are suspension cells derived from CHO cells, in particular, cell clones selected for high expression in suspension culture. The medium can comprise one or more replacement compounds and preferably does not contain transferrin and/or does not contain insulin. Preferably, the medium supports the growth and transfection of the cell in the same medium, more preferably, the medium supports the growth and cultivation of mammalian cells expressing a recombinant protein, where said medium does not have to be replenished, replaced or otherwise supplemented after the introduction of an expressible nucleic acid therein for the purposes of producing a recombinant protein.

[0138] The present invention also provides compositions comprising a medium of the present invention and one or more reagents for the introduction of macromolecules into one or more cells. Preferably, the medium is a serum-free medium and/or a chemically defined medium and/or a protein-free or low protein medium and/or a medium lacking animal derived components. The medium can comprise one or more replacement compounds and preferably does not contain transferrin and/or does not contain insulin. Preferably, the medium contains a transfection reagent and the macromolecules are nucleic acids. The macromolecules might also be proteins and/or peptides. In some embodiments, the reagent comprises one or more lipids of which one or more can be cationic lipids. More preferably, the reagent comprises a mixture of neutral and cationic lipids. In some embodiments, the reagent comprises one or more peptides and/or proteins which can be provided alone or in admixture with one or more lipids. In some embodiments, the reagent comprises one or more transition elements or salts or ions thereof complexed with one or more replacement compounds.

[0139] The present invention also provides compositions comprising a medium of the invention and one or more macromolecules to be introduced into a cell. Preferably, the medium is a serum-free medium and/or a chemically defined medium and/or a protein-free or low protein medium and/or a medium lacking animal derived components. The medium can comprise one or more replacement compounds and preferably does not contain transferrin and/or does not contain insulin. The macromolecules can be, for example, nucleic acids and/or proteins and/or peptides and can be uncomplexed or can be in the form of a complex with one or more reagents for the introduction of macromolecules into cells. Preferably, the macromolecules are nucleic acids and can be in the form of a complex with one or more transfection reagents.

[0140] The present invention also provides a composition comprising at least one component (or combination thereof) selected from the group consisting of a medium of the present invention, at least one cell, at least one macromolecule, at least one reagent for introducing at least one macromolecule into at least one cell. Preferably, the cells are eukaryotic cells. More preferably, the cells are mammalian cells. Preferably, the medium is a serum-free medium and/or a chemically defined medium and/or a protein-free or low protein medium and/or a medium lacking animal derived components. The medium can comprise one or more replacement compounds and preferably does not contain transferrin and/or does not contain insulin. In some preferred embodiments, the reagent is a transfection reagent and the macromolecules are nucleic acids, for example RNA and/or DNA. Alternatively, the macromolecules are proteins and/or peptides.

[0141] In some embodiments, the reagent comprises one or more lipids of which one or more can be cationic lipids. More preferably, the reagent comprises a mixture of neutral and cationic lipids. In some embodiments, the reagent comprises one or more peptides and/or proteins which can be provided alone or in admixture with one or more lipids. In preferred embodiments, the reagent complexes with the macromolecule to introduce the macromolecule into the cell.

[0142] The present invention also provides kits for the culture and transfection of cells comprising at least one container comprising a medium for the culture and transfection of cells. Such kits may also comprise at least one component (or a combination thereof) selected from the group consisting of a medium of the present invention, at least one cell, at least one macromolecule, at least one reagent for introducing at least one macromolecule into at least one cell, at least one buffer or buffering salt, and instructions for using the kit to introduce at least one macromolecule into at least one cell. Preferably, the medium is a serum-free medium and/or a chemically defined medium and/or a protein-free or low protein medium and/or a medium lacking animal derived components. The medium can comprise one or more replacement compounds and preferably does not contain transferrin and/or does not contain insulin and/or does not contain an animal growth factor. The medium can comprise one or more replacement compounds that can be metal binding compounds and/or can comprise one or more complexes comprising one or more replacement compounds. In some embodiments, the medium can comprise one or more complexes, said complex comprising one or more transition elements or salts or ions thereof complexed with one or more replacement compounds.

which can be metal-binding compounds. In some embodiments, said medium is capable of supporting the cultivation of a cell in vitro and permits transfection of cells cultured therein. In some embodiments, kits of the invention can further comprise at least one container comprising a lipid for transfecting cells. In some embodiments, the kits of the invention can comprise at least one container comprising a nucleic acid.

[0143] According to one aspect of the invention, a transition element is preferably selected from the group consisting of scandium, titanium, vanadium, chromium, manganese, iron, cobalt, nickel, copper, zinc, yttrium, zirconium, niobium, molybdenum, technetium, rubidium, rhodium, palladium, silver, cadmium, lanthanum, hafnium, tantalum, tungsten, rhenium, osmium, iridium, platinum, gold, mercury, and actinium, or salts or ions thereof, and is preferably an iron salt. Suitable iron salts include, but are not limited to, FeCl_3 , $\text{Fe}(\text{NO}_3)_3$ or FeSO_4 or other compounds that contain Fe^{+++} or Fe^{++} ions.

[0144] Preferred replacement compounds include, but are not limited to, metal-binding compounds. See, for example, international patent application no. PCT/US00/23580, Publication No. WO 01/16294.

[0145] Metal binding compounds of the present invention include any macromolecules which can interact with or bind with transition elements and facilitate their uptake by cells. Such interaction/binding can be covalent or non-covalent in nature. The metal-binding compound used in this aspect of the invention is preferably selected from the group consisting of a polyol, a hydroxypyridine derivative, 1,3,5-N,N',N''-tris(2,3-dihydroxybenzoyl)amino-methylbenzene, ethylenediamine-N,N'-tetramethylenephosphonic acid, trisuccin, an acidic saccharide (e.g., ferrous gluconate), a glycosaminoglycan, diethylenetriaminepentaacetic acid, nicotinic acid-N-oxide, 2-hydroxy-nicotinic acid, mono-, bis-, or trisubstituted 2,2'-bipyridine, a hydroxamate derivative (e.g. acetohydroxamic acid), an amino acid derivative, deferoxamine, ferrioxamine, iron basic porphine and derivatives thereof, DOTA-lysine, a texaphyrin, a sapphyrin, a polyaminocarboxylic acid, an α -hydroxycarboxylic acid, a polyethylene carbamate, ethyl maltol, 3-hydroxy-2-pyridine, and IRC011. In one preferred embodiment, the metal-binding compound is a polyol such as sorbitol or dextran, and particularly sorbitol. In a related embodiment, the metal-binding compound is a hydroxypyridine derivative, such as 2-hydroxypyridine-N-oxide, 3-hydroxy-4-pyrone, 3-hydroxypyrid-2-one, 3-hydroxypyrid-2-one, 3-hydroxy-pyrid-4-one, 1-hydroxypyrid-2-one, 1,2-dimethyl-3-hydroxypyrid-4-one, 1-methyl-3-hydroxypyrid-2-one, 3-hydroxy-2(1H)-pyridinone, ethyl maltol or pyridoxal isonicotinyl hydrazone, and is preferably 2-hydroxypyridine-N-oxide. In particularly preferred embodiments according to this aspect of the invention, the transition metal complex can be a sorbitol-iron complex or 2-hydroxypyridine-N-oxide-iron complex. The metal binding compounds of the present invention can also bind divalent cations such as Ca^{++} and Mg^{++} .

[0146] The invention relates to cell culture media comprising one or more replacement compounds which can be metal-binding compounds and further comprising one or more ingredients selected from the group of ingredients consisting of at least one amino acid (such as L-alanine, L-arginine, L-asparagine, L-aspartic acid, L-cysteine, L-glutamic acid, L-glutamine, glycine, L-histidine, L-isoleucine, L-leucine,

L-leucine, L-lysine, L-methionine, L-phenylalanine, L-proline, L-serine, L-threonine, L-tryptophan, L-tyrosine or L-valine, N-acetyl-cysteine), at least one vitamin (such as biotin, choline chloride, D-Ca⁺⁺-pantothenate, folic acid, i-inositol, niacinamide, pyridoxine, riboflavin, thiamine or vitamin B12), at least one inorganic salt (such as a calcium salt, CuSO_4 , FeSO_4 , $\text{Fe}(\text{NO}_3)_3$, FeCl_3 , KCl, a magnesium salt, a manganese salt, sodium acetate, NaCl, NaHCO_3 , Na_2HPO_4 , Na_2SO_4 , a selenium salt, a silicon salt, a molybdenum salt, a vanadium salt, a nickel salt, a tin salt, ZnCl_2 , ZnSO_4 or other zinc salts), adenine, ethanolamine, D-glucose, one or more cytokines, heparin, hydrocortisone, lipoic acid, phenol red, phosphoethanolamine, putrescine, sodium pyruvate, tri-iodothyronine, PLURONIC F68, and thymidine.

[0147] The culture media of the present invention can optionally include one or more buffering agents. Suitable buffering agents include, but are not limited to, N-[2-hydroxyethyl]-piperazine-N'-[2-ethanesulfonic acid] (HEPES), MOPS, MES, phosphate, bicarbonate and other buffering agents suitable for use in cell culture applications. A suitable buffering agent is one that provides buffering capacity without substantial cytotoxicity to the cells cultured. The selection of suitable buffering agents is within the ambit of ordinary skill in the art of cell culture.

[0148] According to the invention, a medium suitable for use in forming the cell culture media of the invention can comprise one or more ingredients, and can be obtained, for example, by combining one or more ingredients selected from the group consisting of adenine, ethanolamine, D-glucose, heparin, a buffering agent, hydrocortisone, lipoic acid, phenol red, phosphoethanolamine, putrescine, sodium pyruvate, tri-iodothyronine, thymidine, L-alanine, L-arginine, L-asparagine, L-aspartic acid, L-cysteine, L-glutamic acid, L-glutamine, glycine, L-histidine, L-isoleucine, L-leucine, L-lysine, L-methionine, L-phenylalanine, L-proline, L-serine, L-threonine, L-tryptophan, L-tyrosine, L-valine, N-acetyl-cysteine, biotin, choline chloride, D-Ca⁺⁺-pantothenate, folic acid, i-inositol, niacinamide, pyridoxine, riboflavin, thiamine, vitamin B12, Pluronic F68, recombinant insulin, a calcium salt, CuSO_4 , FeSO_4 , $\text{Fe}(\text{NO}_3)_3$, KCl, a magnesium salt, a manganese salt, sodium acetate, NaCl, NaHCO_3 , Na_2HPO_4 , Na_2SO_4 , a selenium salt, a silicon salt, a molybdenum salt, a vanadium salt, a nickel salt, a tin salt, ZnCl_2 , ZnSO_4 or other zinc salts, wherein each ingredient is added in an amount which supports the cultivation of a cell in vitro.

[0149] The invention is also directed to a cell culture medium comprising ingredients selected from ethanolamine, D-glucose, HEPES, insulin, linoleic acid, lipoic acid, phenol red, PLURONIC F68, putrescine, sodium pyruvate, transferrin, L-alanine, L-arginine, L-asparagine, L-aspartic acid, L-cysteine, L-glutamic acid, L-glutamine, glycine, L-histidine, L-isoleucine, L-leucine, L-lysine, L-methionine, L-phenylalanine, L-proline, L-serine, L-threonine, L-tryptophan, L-tyrosine, L-valine, biotin, choline chloride, D-Ca⁺⁺-pantothenate, folic acid, i-inositol, niacinamide, pyridoxine, riboflavin, thiamine, vitamin B12, one or more calcium salts, $\text{Fe}(\text{NO}_3)_3$, KCl, one or more magnesium salts, one or more manganese salts, NaCl, NaHCO_3 , Na_2HPO_4 , one or more selenium salts, one or more vanadium salts and one or more zinc salts, wherein each ingredient is present in an amount which supports the suspension cultivation of a mammalian epithelial cell in

vitro. The invention is also directed to such media which can optionally further comprise one or more supplements selected from the group consisting of one or more cytokines, heparin, one or more animal peptides, one or more yeast peptides and one or more plant peptides (most preferably one or more of rice, aloevera, soy, maize, wheat, pea, squash, spinach, carrot, potato, sweet potato, tapioca, avocado, barley, coconut and/or green bean, and/or one or more other plants), e.g., see international application no. PCT/US97/18255, published as WO 98/15614.

[0150] The media provided by the present invention can be protein-free, and can be a 1× formulation or concentrated as, for example, a 10×, 20×, 25×, 50×, 10×, 500×, or 1000× medium formulation.

[0151] The media of the invention can also be prepared in different forms, such as dry powder media ("DPM"), a granulated preparation (which requires addition of water, but not other processing, such as adjusting pH), liquid media or as media concentrates.

[0152] The basal medium that is a medium useful only for maintenance, but not for growth or production of product, can comprise a number of ingredients, including amino acids, vitamins, organic and inorganic salts, sugars and other components, each ingredient being present in an amount which supports the cultivation of a mammalian epithelial cell in vitro.

[0153] In the medium, methods, kit and composition of the present invention, the medium can be used to culture a variety of cells. Preferably, the medium is used to culture eukaryotic cells. More preferably, the medium is used to culture plant and/or animal cells. More preferably, the medium is used to culture mammalian cells, fish cells, insect cells, amphibian cells or avian cells. More preferably, the medium is used to culture mammalian cells. More preferably, the medium may be used to culture mammalian cells, including primary epithelial cells (e.g., keratinocytes, cervical epithelial cells, bronchial epithelial cells, tracheal epithelial cells, kidney epithelial cells and retinal epithelial cells) and established cell lines and their strains (e.g., 293 embryonic kidney cells, BHK cells, HeLa cervical epithelial cells and PER-C6 retinal cells, MDBK (NBL-1) cells, 911 cells, CRFK cells, MDCK cells, CapT cells, CHO cells, BeWo cells, Chang cells, Detroit 562 cells, HeLa 229 cells, HeLa S3 cells, Hep-2 cells, KB cells, LS180 cells, LS174T cells, NCI-H-548 cells, RPMI 2650 cells, SW-13 cells, T24 cells, WI-28 VA13, 2RA cells, WISH cells, BS—C—I cells, LLC-MK₂ cells, Clone M-3 cells, 1-10 cells, RAG cells, TCMK-1 cells, Y-1 cells, LLC-PK₁ cells, PK(15) cells, GH₁ cells, GH₃ cells, L2 cells, LLC-RC 256 cells, MH₁C₁ cells, XC cells, MDOK cells, VSW cells, and TH-I, B1 cells, or derivatives thereof), fibroblast cells from any tissue or organ (including but not limited to heart, liver, kidney, colon, intestines, esophagus, stomach, neural tissue (brain, spinal cord), lung, vascular tissue (artery, vein, capillary), lymphoid tissue (lymph gland, adenoid, tonsil, bone marrow, and blood), spleen, and fibroblast and fibroblast-like cell lines (e.g., CHO cells, TRG-2 cells, IMR-33 cells, Don cells, GHK-21 cells, citrullinemia cells, Dempsey cells, Detroit 551 cells, Detroit 510 cells, Detroit 525 cells, Detroit 529 cells, Detroit 532 cells, Detroit 539 cells, Detroit 548 cells, Detroit 573 cells, HEL 299 cells, IMR-90 cells, MRC-5 cells, WI-38 cells, WI-26 cells, MiCl₁ cells, CHO cells, CV-1 cells, COS-1 cells, COS-3 cells, COS-7 cells, Vero cells, DBS-FrhL-2 cells, BALB/3T3 cells, F9 cells, SV-T2 cells,

M-MSV-BALB/3T3 cells, K-BALB cells, BLO-11 cells, NOR-10 cells, C₃H/IOTI/2 cells, HSDM₁C₃ cells, KLN₂O₅ cells, McCoy cells, Mouse L cells, Strain 2071 (Mouse L) cells, L-M strain (Mouse L) cells, L-MTK⁻ (Mouse L) cells, NCTC clones 2472 and 2555, SCC-PSA1 cells, Swiss/3T3 cells, Indian muntjac cells, SIRC cells, C_H cells, and Jensen cells, or derivatives thereof). Most preferably, the medium is used to culture mammalian CHO cells, CHO-S cells or derivatives thereof, PER-C6 cells or derivatives thereof, CHO cells or derivatives thereof, CapT cells or derivatives thereof, COS-7L cells or derivatives thereof and Sp2/0 cells or derivatives thereof, or any other suspension cell line or derivative capable of being cultured at high cell density as defined above. More preferably, the medium is used to culture CHO cells, CHO-S cells or derivatives thereof specifically adapted for optimal growth in the high density growth medium that forms the basis of the present invention. In some preferred aspects, the high density growth medium is used to culture cells in suspension.

[0154] Cells supported by the medium of the present invention can be derived from any animal, preferably a mammal, and most preferably a mouse or a human. The cells cultivated in the present media can be normal cells or abnormal cells (i.e., transformed cells, established cells, or cells derived from diseased tissue samples).

[0155] The present invention also provides methods of cultivating mammalian epithelial or fibroblast cells using the culture medium formulations disclosed herein, comprising (a) contacting the cells with the cell culture media of the invention; and (b) cultivating the cells under conditions suitable to support cultivation of the cells. In some embodiments, the methods of the present invention can optionally include a step of contacting the cultured cells with a solution comprising one or more macromolecules (preferably comprising one or more nucleic acids) under conditions causing the introduction of one or more of the macromolecules into one or more of the cells. Preferably, cells cultivated according to these methods (which can include any of the cells described above) are cultivated in suspension.

[0156] In some aspects, a transient transfection and recombinant protein system may include a high density culture medium suitable for the growth and propagation of cultured mammalian cells at densities in the range of about 1×10⁶ to about 20×10⁶ cells/ml, more preferably in the range of about 2×10⁶ to about 6×10⁶. Any culture medium may be used in the practice of the present invention, with the proviso that the culture medium employed is capable of sustaining the growth of mammalian cells, preferably cells growing in suspension, at densities of up to about 2×10⁷ cells/ml while maintaining viability of said cells in excess of about 80% and further, maintaining the ability of said suspension cells to be efficiently transfected and express high amounts of recombinant protein. The high density culture medium used in the practice of the present invention may vary between different applications and uses, and may depend on the nature of the cell line being used, the desired protein being transiently expressed, the nature of the transfection modality selected for transfer of the expression vector into cells, and the amount and nature of any expression enhancers added to the system as described below. Nevertheless, preferred high density culture medium contemplated for use in the present transient expression systems and methods will typically be serum-free, protein-free, allow the cultivation and growth of suspension cells to a density of up to about 2×10⁷ cells/ml,

more typically between about 2×10^6 cells/ml to about 1×10^7 cells/ml, and will further enable the yield of protein produced in the transient expression system to exceed at least 200 $\mu\text{g}/\text{mL}$ of cell culture up to 2 mg/mL of cell culture, more typically between about 500 $\mu\text{g}/\text{ml}$ of cell culture to about 1 mg/mL of cell culture. Ideally, the high density culture medium used in accordance with the present invention will facilitate the transfection of cells at densities in the range of about 1×10^6 to about 20×10^6 cells/ml, about 2×10^6 to about 2×10^6 cells/ml, or about 2.5×10^6 to about 6×10^6 cells/ml.

[0157] Particularly preferred high density growth media suitable for the practice of the present invention may be a chemically defined medium in which each chemical species and its respective quantity is known prior to its use in culturing cells. The selected chemically defined medium may optionally be made without cellular or tissue lysates or hydrolysates whose chemical species are not known and/or quantified.

[0158] In some aspects of the present invention a particularly suited type of medium for the practice of the present invention is a serum-free medium (sometimes referred to as "SFM Medium") being entirely devoid of, e.g., fetal bovine serum (FBS), calf serum, horse serum, goat serum, human serum, and the like. Exemplary though non-limiting serum-free media familiar to the skilled artisan include ExpiCHO Expression Medium, HuMEC Basal Serum free Medium, KNOCKOUT™ CTSTM XenoFREE ESC/iPSC Medium, STEMPROTM-34 SFM Medium, ESSENTIALTM-8 Medium, Medium 254, Medium, 106, Medium, 131, Medium, 154, Medium, 171, Medium 200, Medium 231, HeptoZYME-SFM, Human Endothelial-SFM, GIBCO® FREESTYLE™ 293 Expression Medium, Medium 154CF/PRF, Medium 154C, Medium 154 CF, Medium 106, Medium 200PRF, Medium 131, EssentialTM-6 Medium, STEMPROTM-34 Medium, Gibco® Astrocyte Medium, AIM V® Medium CTSTM, AMINOMAX™ C-100 Basal Medium, AMINOMAX™-II Complete Medium, CD FORTICHO™ Medium, CD CHO AGT Medium, CHO—S—SFM Medium, GIBCO® FREESTYLE™ CHO Expression Medium, CD OPTICHO™ Medium, CD CHO Medium, CD DG44 Medium, SF-900™ Medium, LHC Basal Medium, LHC-8 Medium, 293 SFM Medium, CD 293 Medium, AEM Growth Medium, PER. C6® Cell Medium, AIM V® Medium, EXPILIFE® Medium, Keratinocyte-SFM Medium, LHC Medium, LHC-8 Medium, LHC-9 Medium, and any derivatives or modifications thereof.

[0159] In some aspects of the present invention a particularly suited type of medium for the practice of the present invention is a protein-free medium (sometimes referred to as "PFM Medium") being entirely devoid of protein (e.g., no serum proteins such as serum albumin or attachment factors, nutritive proteins such as growth factors, or metal ion carrier proteins such as transferrin, ceruloplasmin, etc.). Preferably, if peptides are present, the peptides are smaller peptides, e.g., di- or tri-peptides. Preferably, peptides of deca-peptide length or greater are less than about 1%, more preferably less than about 0.1%, and even more preferably less than about 0.01% of the amino acids present in the protein free medium.

[0160] Ideally, both serum-free and protein-free media contemplated for use with the present invention will further

be devoid of any animal derived material, or any material that is derived in whole or in part from an animal source, including recombinant animal DNA or recombinant animal protein DNA.

[0161] Exemplary high density culture media suitable for use in the practice of the present invention include, though are not limited to, ExpiCHO™ Expression Medium, HuMEC Basal Serum free Medium, KNOCKOUT™ CTSTM XenoFREE ESC/iPSC Medium, STEMPROTM-34 SFM Medium, STEMPROTM NSC Medium, ESSENTIALTM-8 Medium, Medium 254, Medium, 106, Medium, 131, Medium, 154, Medium, 171, Medium 171, Medium 200, Medium 231, HeptoZYME-SFM, Human Endothelial-SFM, GIBCO® FREESTYLE™ 293 Expression Medium, Medium 154CF/PRF, Medium 154C, Medium 154 CF, Medium 106, Medium 200PRF, Medium 131, EssentialTM-6 Medium, STEMPROTM-34 Medium, Gibco® Astrocyte Medium, AIM V® Medium CTSTM, AMINOMAX™ C-100 Basal Medium, AMINOMAX™-II Complete Medium, CD FORTICHO™ Medium, CD CHO AGT Medium, CHO—S—SFM Medium, GIBCO® FREESTYLE™ CHO Expression Medium, CD OPTICHO™ Medium, CD CHO Medium, CD DG44 Medium, GIBCO® FREESTYLE™ 293 Expression Medium, EXPI293™ Expression Medium, or a like medium, or a modified version thereof. The above listed exemplary high density culture media may be particularly suitable for the high density growth, propagation, transfection and maintenance of CHO cells, a CHO cell variant or any other CHO cells adapted for use in a high density culture system. Optionally, a user may wish to formulate a new culture medium having the properties described herein, or may opt instead to reformulate or modify existing culture media.

[0162] In some aspects, a high density growth medium may be selected from the list Such media include, but are not limited to, ExpiCHO™ Expression Medium, CD FORTICHO™ Medium, Expi293™ Expression Media, ExiCHO™ Expression Medium, Dulbecco's Modified Eagle's Medium (DMEM), Minimal Essential Medium (MEM), Basal Medium Eagle (BME), RPMI-1640, Ham's F-10, Ham's F-12, α -Minimal Essential Medium (α -MEM), Glasgow's Minimal Essential Medium (G-MEM), and Iscove's Modified Dulbecco's Medium (IMDM). Other media that are commercially available (e.g., from Life Technologies Corporation, Carlsbad, Calif.) or that are otherwise known in the art can be equivalently used in accordance with the present invention including, but not limited to, 293 SFM, CD-CHO medium, VP SFM, BGJb medium, Brinster's BMOC-3 medium, cell culture freezing medium, CMRL media, EHA medium, eRDF medium, Fischer's medium, Gamborg's B-5 medium, GLUTAMAX™ supplemented media, Grace's insect cell media, HEPES buffered media, Richter's modified MEM, IPL-41 insect cell

medium, Leibovitz's L-15 media, McCoy's 5A media, MCDB 131 medium, Media 199, Modified Eagle's Medium (MEM), Medium NCTC-109, Schneider's *Drosophila* medium, TC-100 insect medium, Waymouth's MB 752/1 media, William's Media E, protein free hybridoma medium II (PFHM II), AIM V media, Keratinocyte SFM, defined Keratinocyte SFM, STEMPRO® SFM, STEMPRO® complete methylcellulose medium, HepatoZYME-SFM, Neurobasal™ medium, Neurobasal-A medium, Hibernate™ A medium, Hibernate E medium, Endothelial SFM, Human Endothelial SFM, Hybridoma SFM, PFHM II, Sf 900 medium, Sf 900 TI SFM, EXPRESS FIVE® medium, CHO—S—SFM, AMINOMAX-II complete medium, AMINOMAX-C100 complete medium, AMINOMAX-C 100 basal medium, PB-MAX™ karyotyping medium, KARYOMAX bone marrow karyotyping medium, KNOCKOUT D-MEM and CO₂ independent medium. The above media are obtained from manufacturers known to those of ordinary skill in the art, such as JRH, Sigma, HyClone, and BioWhittaker. Additional examples of media suitable for use in the practice of the present invention can be found in U.S. Pat. Nos. 5,135,866 and 5,232,848 as well as in international publications nos. WO 88/02774, WO 98/15614, WO 98/08934 and European Patent No. 0 282 942, the entireties of which are specifically incorporated herein by reference. Optionally, a user may wish to formulate a new culture medium having the properties described herein, or may opt instead to reformulate or modify existing culture media.

[0163] The invention further provides compositions comprising the culture media of the present invention, which optionally can further comprise one or more mammalian epithelial or fibroblast cells, such as those described above, particularly one or more CHO cells, CHO-S cells, or any derivatives thereof, such as CHO-S-2H2 cells or ExiCHO-STTM cells.

[0164] In some aspects of the invention, the high yield transient transfection system of the present invention may include one or more cells or cell lines that are or have been adapted to grow under high density condition without substantial loss in their viability, ability to be efficiently transfected, or their ability to express high levels of recombinant protein. Preferably, a cell are cell line suitable for use in the present invention growth and propagation of cultured mammalian cells at densities in the range of about 1×10⁶ to about 20×10⁶ cells/ml, more preferably in the range of about 2×10⁶ to about 6×10⁶. Any cell line may be used, without limitation, provided the cell line are capable of growing under high density conditions as defined above, while maintaining their viability at high density in excess of about 80%, and retaining their ability to transfet at high efficiency and express recombinant protein at levels up to about 2 g/L of culture. The identification of such a cell line is well within the purview of the skilled artisan, and such a person can identify a suitable cell line for use in the present invention without departing from the spirit and scope thereof. The cells adapted for high density culture may be a cell lineage or a (non-clonal) population of cells derived from the same parental cell lineage which has been adapted to grow at high density in a high density culture medium while retaining cell viability at or above about 80%. Such cells may be isolated or selected out from the parental population of cells by maintaining the cells at high density over >40, >50, >60, >70, or >80 sequential passages and gradually replacing the proportion of growth medium with the desired high density

culture medium. Optionally, during the process, different pools of cells may be individually propagated and subjected to the selection procedure while simultaneously assessing transfection efficiency and or protein expression efficiency, so that non-clonal population of cells may be selected that can be sustained and grown at high density, transfected with high efficiency, and express high levels of a desired recombinant protein. While it will be readily apparent to the skilled practitioner that a variety of cell types and lineages may be subjected to this selection procedure, it has been determined that cell lineages derived from CHO cells are particularly amenable to the selection process for being adapted to high density growth conditions. Ideally, cells that are adapted to high density growth culture and amenable for use in the present invention will also be capable of being transfected at high efficiency and/or capable of expressing recombinant protein at yield exceeding at least 200 about μg/mL of cell culture up to about 2 mg/mL of cell culture, more typically between about 500 μg/ml of cell culture to about 1 mg/mL of cell culture. Ideally, cells adapted for high density culture used in accordance with the present invention are capable of being sustained and transfected at densities in the range of about 1×10⁶ to about 20×10⁶ cells/ml, about 2×10⁶ to about 25×10⁶ cells/ml, or about 2.5×10⁶ to about 50×10⁶ cells/ml.

[0165] By way of non-limiting example, cells or cell lines that may be adapted for high density culture according to the embodiments described herein may include cell such as cultured eukaryotic cells, more preferably, cultured plant and/or animal cells, more preferably, cultured mammalian cells, fish cells, insect cells, amphibian cells or avian cells. In certain preferred though non limiting embodiments, cells or cell lines that may be adapted for high density culture according to the embodiments described herein may include culture mammalian cells, including primary epithelial cells (e.g., keratinocytes, cervical epithelial cells, bronchial epithelial cells, tracheal epithelial cells, kidney epithelial cells and retinal epithelial cells) and established cell lines and their strains (e.g., 293 embryonic kidney cells, BHK cells, HeLa cervical epithelial cells and PER-C6 retinal cells, MDBK (NBL-1) cells, 911 cells, CRFK cells, MDCK cells, CapT cells, CHO cells, BeWo cells, Chang cells, Detroit 562 cells, HeLa 229 cells, HeLa S3 cells, Hep-2 cells, KB cells, LS180 cells, LS174T cells, NCI-H-548 cells, RPMI 2650 cells, SW-13 cells, T24 cells, WI-28 VA13, 2RA cells, WISH cells, BS—C—I cells, LLC-MK₂ cells, Clone M-3 cells, 1-10 cells, RAG cells, TCMK-1 cells, Y-1 cells, LLC-PK₁ cells, PK(15) cells, GH1 cells, GH₃ cells, L2 cells, LLC-RC 256 cells, MH₁C₁ cells, XC cells, MDOK cells, VSW cells, and TH-I, B1 cells, or derivatives thereof), fibroblast cells from any tissue or organ (including but not limited to heart, liver, kidney, colon, intestines, esophagus, stomach, neural tissue (brain, spinal cord), lung, vascular tissue (artery, vein, capillary), lymphoid tissue (lymph gland, adenoid, tonsil, bone marrow, and blood), spleen, and fibroblast and fibroblast-like cell lines (e.g., CHO cells, including CHO-S cells, TRG-2 cells, IMR-33 cells, Don cells, GHK-21 cells, citrullinemia cells, Dempsey cells, Detroit 551 cells, Detroit 510 cells, Detroit 525 cells, Detroit 529 cells, Detroit 532 cells, Detroit 539 cells, Detroit 548 cells, Detroit 573 cells, HEL 299 cells, IMR-90 cells, MRC-5 cells, WI-38 cells, WI-26 cells, MiCl₁ cells, CV-1 cells, COS-1 cells, COS-3 cells, COS-7 cells, Vero cells, DBS-FrhL-2 cells, BALB/3T3 cells, F9 cells, SV-T2 cells, M-MSV-BALB/3T3 cells, K-BALB cells, BLO-11 cells,

NOR-10 cells, C₃H/IOTI/2 cells, HSDM₁C₃ cells, KLN₂O₅ cells, McCoy cells, Mouse L cells, Strain 2071 (Mouse L) cells, L-M strain (Mouse L) cells, L-MTK⁻ (Mouse L) cells, NCTC clones 2472 and 2555, SCC-PSA1 cells, Swiss/3T3 cells, Indian muntjac cells, SIRC cells, C_H cells, and Jensen cells, or derivatives thereof). Most preferably, the medium is used to culture mammalian cells selected from the group consisting of 293 cells, 293 F cells or derivatives thereof, PER-C6 cells or derivatives thereof, CHO cells or derivatives thereof, including CHO-S cells, suspension CHO cells, CHO-S-2H2 cells, ExpiCHO-ST[™] cells, CapT cells or derivatives thereof, COS-7L cells or derivatives thereof and Sp2/0 cells or derivatives thereof, or any other suspension cell line or derivative capable of being cultured at high cell density as defined above. More preferably, the medium is used to culture CHO cells or derivatives thereof, including CHO-S cells, suspension CHO cells, CHO-S-2H2 cells, ExpiCHO-ST[™] cells, a cell line specifically adapted for optimal growth in the cell culture medium that forms the basis of the present invention. In some preferred though non-limiting aspects of the present invention, the cells adapted for use in high-density culture are suspension cells, or adherent cells that have been adapted to grow in suspension.

[0166] Cells supported by the medium of the present invention can be derived from any animal, preferably a mammal, and most preferably a mouse or a human. The cells cultivated in the present media can be normal cells or abnormal cells (i.e., transformed cells, established cells, or cells derived from diseased tissue samples).

[0167] Cells adapted to high density cultured in accordance with the embodiments described herein may optionally express one or more expression-enhancing proteins. As used herein, the term "expression enhancing protein" refers to any protein expressed by a cell; the expression of the protein enhances the expression of a recombinant protein. The expression of an expression-enhancing protein by a cell line or populations of cells may be stable or transient, for the purposes of the present embodiments. A variety of such expression-enhancing proteins are known in the art, and may include proteins such as, e.g., PKBa, Bcl-x_L, P21, P18, AKT, and the like. In some aspects of the invention, the high yield transient transfection system of the present invention may include one or more expression vectors for transiently expressing a recombinant protein of interest. The expression vector may be provided already containing an expressible nucleic acid (such as, e.g., a positive control to assess expression efficiency when compared to an optimized control protein), or alternatively, the expression vector may be provided in a form whereby the user may easily insert an expressible nucleic acid containing an open-reading frame of a protein of interest, such that the protein of interest can be expressed recombinantly and at high efficiency in the cells.

[0168] For recombinant production of a protein of interest, an expressible nucleic acid encoding the protein is isolated and inserted into a replicable vector for further cloning (amplification of the DNA) or for expression. DNA encoding the protein may be readily isolated and sequenced using conventional procedures (e.g., by using oligonucleotide probes that are capable of binding specifically to genes encoding the heavy and light chains of the antibody). Many vectors are available. The vector components generally include, but are not limited to, one or more of the following:

a signal sequence, an origin of replication, one or more marker genes, an enhancer element, a promoter, and a transcription termination sequence.

a) Signal Sequence Component

[0169] A protein of interest may be produced recombinantly not only directly, but also as a fusion polypeptide with a heterologous polypeptide, which is preferably a signal sequence or other polypeptide having a specific cleavage site at the N-terminus of the mature protein or polypeptide. The heterologous signal sequence selected preferably is one that is recognized and processed (i.e., cleaved by a signal peptidase) by the host cell. In mammalian cell expression, mammalian signal sequences as well as viral secretory leaders, for example, the herpes simplex gD signal, are available.

b) Origin of Replication

[0170] Both expression and cloning vectors contain a nucleic acid sequence that enables the vector to replicate in one or more selected host cells. Generally, in cloning vectors this sequence is one that enables the vector to replicate independently of the host chromosomal DNA, and includes origins of replication or autonomously replicating sequences. Such sequences are well known for a variety of bacteria, yeast, and viruses. The origin of replication from the plasmid pBR322 is suitable for most Gram-negative bacteria, the 2μ plasmid origin is suitable for yeast, and various viral origins (SV40, polyoma, adenovirus, VSV or BPV) are useful for cloning vectors in mammalian cells. Generally, the origin of replication component is not needed for mammalian expression vectors (the SV40 origin may typically be used only because it contains the early promoter).

c) Selection Gene Component

[0171] Expression and cloning vectors may contain a selection gene, also termed a selectable marker. Typical selection genes encode proteins that (a) confer resistance to antibiotics or other toxins, e.g., ampicillin, neomycin, methotrexate, or tetracycline, (b) complement auxotrophic deficiencies, or (c) supply critical nutrients not available from complex media, e.g., the gene encoding D-alanine racemase for Bacilli.

[0172] One example of a selection scheme utilizes a drug to arrest growth of a host cell. Those cells that are successfully transformed with a heterologous gene produce a protein conferring drug resistance and thus survive the selection regimen. Examples of such dominant selection use the drugs neomycin, mycophenolic acid and hygromycin.

[0173] Another example of suitable selectable markers for mammalian cells are those that enable the identification of cells competent to take up antibody-encoding nucleic acid, such as DHFR, glutamine synthetase (GS), thymidine kinase, metallothionein-I and —II, preferably primate metallothionein genes, adenosine deaminase, ornithine decarboxylase, etc.

[0174] For example, cells transformed with the DHFR gene are identified by culturing the transformants in a culture medium containing methotrexate (Mtx), a competitive antagonist of DHFR. Under these conditions, the DHFR gene is amplified along with any other co-transformed

nucleic acid. A Chinese hamster ovary (CHO) cell line deficient in endogenous DHFR activity (e.g., ATCC CRL-9096) may be used.

[0175] Alternatively, cells transformed with the GS gene are identified by culturing the transformants in a culture medium containing L-methionine sulfoximine (Msx), an inhibitor of GS. Under these conditions, the GS gene is amplified along with any other co-transformed nucleic acid. The GS selection/amplification system may be used in combination with the DHFR selection/amplification system described above.

[0176] Alternatively, host cells (particularly wild-type hosts that contain endogenous DHFR) transformed or co-transformed with DNA sequences encoding an antibody of interest, wild-type DHFR gene, and another selectable marker such as aminoglycoside 3'-phosphotransferase (APH) can be selected by cell growth in medium containing a selection agent for the selectable marker such as an aminoglycosidic antibiotic, e.g., kanamycin, neomycin, or G418. See U.S. Pat. No. 4,965,199.

[0177] A suitable selection gene for use in yeast is the trp1 gene present in the yeast plasmid YRp7 (Stinchcomb et al., *Nature*, 282:39 (1979)). The trp1 gene provides a selection marker for a mutant strain of yeast lacking the ability to grow in tryptophan, for example, ATCC No. 44076 or PEP4-1. Jones, *Genetics*, 85:12 (1977). The presence of the trp1 lesion in the yeast host cell genome then provides an effective environment for detecting transformation by growth in the absence of tryptophan. Similarly, Leu2-deficient yeast strains (ATCC 20,622 or 38,626) are complemented by known plasmids bearing the Leu2 gene.

[0178] In addition, vectors derived from the 1.6 μ m circular plasmid pKD1 can be used for transformation of *Kluyveromyces* yeasts. Alternatively, an expression system for large-scale production of recombinant calf chymosin was reported for *K. lactis*. Van den Berg, *Bio/Technology*, 8:135 (1990). Stable multi-copy expression vectors for secretion of mature recombinant human serum albumin by industrial strains of *Kluyveromyces* have also been disclosed. Fleer et al., *Bio/Technology*, 9:968-975 (1991).

d) Promoter Component

[0179] Expression and cloning vectors generally contain a promoter that is recognized by the host organism and is operably linked to nucleic acid encoding a protein of interest. A variety of promoter sequences are known for eukaryotes. Virtually all eukaryotic genes have an AT-rich region located approximately 25 to 30 bases upstream from the site where transcription is initiated. Another sequence found 70 to 80 bases upstream from the start of transcription of many genes is a CNCAT region where N may be any nucleotide. At the 3' end of most eukaryotic genes is an AATAAA sequence that may be the signal for addition of the poly A tail to the 3' end of the coding sequence. All of these sequences are suitably inserted into eukaryotic expression vectors.

[0180] Protein transcription from vectors in mammalian host cells can be controlled, for example, by promoters obtained from the genomes of viruses such as polyoma virus, fowlpox virus, adenovirus (such as Adenovirus 2), bovine papilloma virus, avian sarcoma virus, cytomegalovirus, a retrovirus, hepatitis-B virus, Simian Virus 40 (SV40), or from heterologous mammalian promoters, e.g., the actin promoter or an immunoglobulin promoter, from

heat-shock promoters, provided such promoters are compatible with the host cell systems.

[0181] The early and late promoters of the SV40 virus are conveniently obtained as an SV40 restriction fragment that also contains the SV40 viral origin of replication. The immediate early promoter of the human cytomegalovirus is conveniently obtained as a HindIII E restriction fragment. A system for expressing DNA in mammalian hosts using the bovine papilloma virus as a vector is disclosed in U.S. Pat. No. 4,419,446. A modification of this system is described in U.S. Pat. No. 4,601,978. See also Reyes et al., *Nature* 297:598-601 (1982) on expression of human β -interferon cDNA in mouse cells under the control of a thymidine kinase promoter from herpes simplex virus. Alternatively, the Rous Sarcoma Virus long terminal repeat can be used as the promoter.

e) Enhancer Element Component

[0182] Transcription of a DNA encoding a protein of interest in accordance with the present invention by higher eukaryotes is often increased or enhanced by inserting an enhancer sequence into the vector. Many enhancer sequences are now known from mammalian genes (globin, elastase, albumin, α -fetoprotein, and insulin). Often, though not exclusively, one will use an enhancer from a eukaryotic cell virus. Examples include the SV40 enhancer on the late side of the replication origin (bp 100-270), the cytomegalovirus early promoter enhancer, the polyoma enhancer on the late side of the replication origin, and adenovirus enhancers. See also Yaniv, *Nature* 297:17-18 (1982) on enhancing elements for activation of eukaryotic promoters. The enhancer may be spliced into the vector at a position 5' or 3' to the antibody-encoding sequence, but is preferably located at a site 5' from the promoter. Additional enhancers are known in art, and may include, for example, enhancers obtained or derived from mammalian or viral genes. One particularly preferred enhancers contemplated for use herein is the woodchuck hepatitis post-transcriptional regulatory element (WPRE).

f) Transcription Termination Component

[0183] Expression vectors used in eukaryotic host cells (yeast, fungi, insect, plant, animal, human, or nucleated cells from other multicellular organisms) will also contain sequences necessary for the termination of transcription and for stabilizing the mRNA. Such sequences are commonly available from the 5' and, occasionally 3', untranslated regions of eukaryotic or viral DNAs or cDNAs. These regions contain nucleotide segments transcribed as polyadenylated fragments in the untranslated portion of the mRNA encoding antibody. One useful transcription termination component is the bovine growth hormone polyadenylation region. See WO94/11026 and the expression vector disclosed therein.

[0184] In some aspects, an expression vector well-suited for the practice of the present invention may be any of the well-known vectors used in the art, such as, e.g., pCDNA 3.3, or a modified version thereof. Non-limiting examples of the types of modification to a vector that may be suitable in the practice of the present invention include, though are not limited to, modification such as the addition of modification of one or more enhancers, one or more promoters, one or more ribosomal binding sites, one or more origins of repli-

cation, or the like. In certain preferred though non-limiting embodiments, and expression vector used in the practice of the present invention may include one or more enhancer elements selected to improve expression of the protein of interest in the present transient expression system. The selected enhancer element may be positioned 5' or 3' to the expressible nucleic acid sequence used to express the protein of interest. A particularly preferred though non-limiting enhancer element is the woodchuck hepatitis post-transcriptional regulatory element (WPRE).

[0185] In one preferred though non-limiting embodiment, an expression vector used in accordance with the presently described invention may be a pcDNA vector, or particularly, a pcDNA 3.3 vector, more particularly a variant of a pcDNA 3.3 vector. The vector may optionally include an enhanced promoter, such as, e.g., and enhanced CMV promoter. Optionally, the vector may include an Adeno T+M region, optionally an SV40ori site, optionally an SV40 splice donor/acceptor site, or optionally a woodchuck hepatitis post-transcriptional regulatory element (WPRE).

[0186] In some aspects of the invention, the high yield transient transfection system of the present invention may include one or more expression enhancers. An expression enhancer can be an aqueous solution containing one or more compounds that increase expression of a recombinant protein in a transient expression system. A variety of expression enhancers are known in the art, and any one or more may be used in the practice of the present invention without limitation.

[0187] Generally, the one or more transfection enhancers are contacted with a population of protein-expressing cells during or after said cells have been transfected with an expressible nucleic acid or expression vector. When two or more expression enhancer are used, each expression enhancer may be contacted with the cells at substantially the same time, or alternatively the expression enhancers may be contacted with the protein-expressing cells sequentially, optionally after a period of time has passed between contacting the cells with a first expression enhancer and contacting the cells with a second expression enhancer.

[0188] While it will be readily appreciated by the skilled artisan that any number of expression enhancers may be used in the practice of the present invention, without limitation, and the identification of what constitutes a suitable expression enhancer for use in the present embodiments is well within the purview of such a person, a variety of exemplary though non-limiting expression enhancers will be described below, though it is to be understood that the recitation thereof does not limit the scope of suitable expressions that may be contemplated for use in the practice of the present invention.

[0189] In some aspects, one or more expression enhancers may include liquid (preferably aqueous) additives used to supplement a culture medium formulation in accordance with the presently described embodiments, said additives being selected to improve the yield of expressed protein produced in a transient protein expression system in accordance with the presently described embodiments. One or more expression enhancers may include one or more of several compounds that impact cell cycle progression, inhibit apoptosis, slow cell growth and/or promote protein production. In the context of the present invention, the term "expression enhancers" generally refers to any one or more compounds added to a transient transfection system, the

presence of which enhances or promotes expression of a target protein by a factor of at least 2 fold up to about 10-fold above the expression level seen in the absence of such expression enhancer(s). Exemplary expression enhancers suitable for use with the presently described embodiments include, though are not limited to, additives such as valproic acid (VPA, acid and sodium salt), sodium propionate, lithium acetate, dimethyl sulfoxide (DMSO), sugars including galactose, amino acid mixtures, or butyric acid, or any combinations of the aforementioned. The optimal concentration of each specific expression enhancer may vary according to individual characteristics of the expression system and the requirements of the user, and the determination of what constitutes an optimal concentration of any one or more expression enhancer in a given experimental scenario is well within purview of a practitioner having ordinary skill level in the art.

[0190] In one exemplary embodiment, an expression enhancer can be a formulation containing valproic acid. The optimal final concentration ranges of valproic acid (VPA) used in the practice of the present invention may vary, but will preferably be in the range of about 0.20 mM to about 25 mM, or any sub-ranges or concentration values encompassed by this range. More preferably, the final concentration of VPA may be in the range of about 0.25 mM to about 24 mM, about 0.26 mM to about 23 mM, 0.27 mM to about 23 mM, 0.28 mM to about 23 mM, 0.29 mM to about 22 mM, about 0.30 mM to about 21 mM, about 0.31 mM to about 20 mM, about 0.32 mM to about 19 mM, about 0.33 mM to about 17 mM, about 0.34 mM to about 18 mM, about 0.35 mM to about 17 mM, about 0.36 mM to about 16 mM, about 0.37 mM to about 15 mM, about 0.40 mM to about 14 mM, about 0.41 mM to about 13 mM, about 0.42 mM to about 12 mM, about 0.43 mM to about 11 mM, about 0.44 mM to about 10 mM, about 0.45 mM to about 9 mM, about 0.46 mM to about 8 mM, about 0.47 mM to about 7 mM, about 0.48 mM to about 6 mM, about 0.49 mM to about 5 mM, about 0.50 mM to about 4 mM, about 0.50 mM to about 4 mM, about 0.55 mM to about 3 mM, 0.6 mM to about 2 mM or 0.75 to about 1.5 mM. In some preferred though non-limiting embodiments, the final concentration of VPA used in the practice of the present invention may be between about 0.15 mM to about 1.5 mM, about 0.16 mM to about 1.5 mM, about 0.17 mM to about 1.5 mM, about 0.18 mM to about 1.5 mM, about 0.19 mM to about 1.5 mM, about 0.20 mM to about 1.5 mM, about 0.25 mM to about 1.5 mM, about 0.30 mM to about 1.5 mM, about 0.40 mM to about 1.5 mM, about 0.50 mM to about 1.5 mM, about 0.60 mM to about 1.5 mM, about 0.70 mM to about 1.5 mM, about 0.80 mM to about 1.5 mM, about 0.90 mM to about 1.5 mM or about 0.10 mM to about 1.5 mM. In some preferred though non-limiting embodiments, the final concentration of VPA used in the practice of the present invention may be between about 0.20 to about 1.5 mM, about 0.21 to about 1.4 mM, about 0.22 to about 1.4 mM, about 0.23 to about 1.4 mM, about 0.24 to about 1.4 mM, about 0.25 to about 1.3 mM, about 0.25 to about 1.2 mM, about 0.25 to about 1.1 mM, or about 0.25 to about 1.0 mM.

[0191] In another exemplary embodiment, an expression enhancer can be a formulation containing sodium propionate (NaPP). Optionally, NaPP may be provided alone or in combination with valproic acid as above. The optimal final concentration ranges of NaPP used in the practice of the present invention may vary, but will preferably be in the

range of about In further embodiments, the optimal final concentration of NaPP used in the practice of the present invention may be in the range of about 0.2 mM to about 100 mM, or any sub-range or individual concentration encompassed within this range. In certain preferred though non-limiting embodiments, the optimal final concentration of NAPP may be in the range of about 0.5 to about 80 mM, about 0.4 mM to about 70 mM, about 0.5 mM to about 60 mM, about 0.6 mM to about 50 mM, about 0.7 mM to about 40 mM, about 0.8 mM to about 30 mM, about 0.9 mM to about 20 mM, about 1 mM to about 15 mM, about 2 mM to about 10 mM, about 3 mM to about 9 mM, about 4 mM to about 8 mM, or about 5 mM to about 7 mM. In certain preferred though non-limiting embodiments, the optimal final concentration of NAPP may be in the range of about 1 mM to about 10 mM, about 1 mM to about 2 mM, about 2 mM to about 3 mM, about 3 mM to about 4 mM, about 4 mM to about 5 mM, about 5 mM to about 6 mM, about 6 mM to about 7 mM, about 7 mM to about 8 mM, about 8 mM to about 9 mM, or about 9 mM to about 10 mM. In certain preferred though non-limiting embodiments, the optimal final concentration of NAPP may be about 1 mM, about 1.5 mM, about 2 mM, about 2.5 mM, about 3 mM, about 3.5 mM, about 4 mM, about 4.5 mM, about 5 mM, about 5.5 mM, about 6 mM, about 6.5 mM, about 7 mM, about 7.5 mM, about 8 mM, about 8.5 mM, about 9 mM, about 9.5 mM, or about 10 mM.

[0192] In yet another exemplary embodiment, an expression enhancer can be a formulation containing lithium acetate (LiAc). Optionally, LiAc may be provided alone or in combination with NaPP or valproic acid as above. In further embodiments, the optimal final concentration of lithium acetate (LiAc) used in the practice of the present invention may be in the range of about 0.25 to about 25 mM, about 0.26 mM to about 20 mM, about 0.27 mM to about 15 mM, about 0.28 mM to about 10 mM, about 0.29 mM to about 5 mM, about 0.3 mM to about 4.5 mM, about 0.31 mM to about 4 mM, about 0.35 mM to about 3 mM, about 0.5 mM to about 2.5 mM, about 1 mM to about 3 mM, about 1.5 mM to about 2.5 mM, or about 2 mM to about 3 mM.

[0193] In yet another exemplary embodiment still, an expression enhancer can be a formulation containing butyric acid. The optimal final concentration of butyric acid used in the practice of the present invention may be in the range of about 0.25 to about 25 mM, about 0.26 mM to about 20 mM, about 0.27 mM to about 15 mM, about 0.28 mM to about 10 mM, about 0.29 mM to about 5 mM, about 0.3 mM to about 4.5 mM, about 0.31 mM to about 4 mM, about 0.35 mM to about 3 mM, about 0.5 mM to about 2.5 mM, about 1 mM to about 3 mM, about 1.5 mM to about 2.5 mM, or about 2 mM to about 3 mM.

[0194] An expression enhancer used in accordance with the present invention may be added to the culture medium immediately prior to or during transfection, or after transfection but prior to harvesting the cells and the expressed protein. In some specific though non-limiting embodiments described below, "Enhancer 1" generally refers to 0.25 mM-1 mM valproic acid, and "Enhancer 2" generally refers to 5 mM-7 mM sodium propionate. However, if indicated otherwise, the terms Enhancer 1 and Enhancer 2 may encompass different enhancer compounds. Expression enhancers may be added to a culture medium sequentially, or as a cocktail.

[0195] In some aspects of the invention, the high yield transient transfection system of the present invention may include one or more reagents for the introduction of macromolecules into the cultured cells (said reagents being commonly referred to as "transfection reagents"). A transfection reagent used in accordance with the presently described embodiments can be any compound or other chemical modality for introducing a biological molecule, particularly a nucleic acid molecule, into a cell whereby the nucleic acid may exert a biological function, or in the case of an expressible nucleic acid, where a gene or protein encoded by said expressible nucleic acid can be expressed. A variety of suitable transfection reagents are known in the art, and any one or more may be used in the practice of the present invention without limitation.

[0196] A transfection reagent for use with the present embodiments is any formulation or composition known to those of skill in the art which facilitates the entry of a macromolecule into a cell. For example, see U.S. Pat. No. 5,279,833. In some embodiments, the reagent can be a "transfection reagent" and can be any compound and/or composition that increases the uptake of one or more nucleic acids into one or more target cells. A variety of transfection reagents are known to those skilled in the art. Suitable transfection reagents can include, but are not limited to, one or more compounds and/or compositions comprising cationic polymers such as polyethyleneimine (PEI), polymers of positively charged amino acids such as polylysine and polyarginine, positively charged dendrimers and fractured dendrimers, cationic β -cyclodextrin containing polymers (CD-polymers), DEAE-dextran and the like. In some embodiments, a reagent for the introduction of macromolecules into cells can comprise one or more lipids which can be cationic lipids and/or neutral lipids. Preferred lipids include, but are not limited to, N-[1-(2,3-dioleyloxy)propyl]-N,N,N-trimethylammonium chloride (DOTMA), dioleoylphosphatidylcholine (DOPE), 1,2-Bis(oleoyloxy)-3-(4'-trimethylammonio) propane (DOTAP), 1,2-dioleoyl-3-(4'-trimethylammonio) butanoyl-sn-glycerol (DOTB), 1,2-dioleoyl-3-succinyl-sn-glycerol choline ester (DOSC), cholesteryl (4'-trimethylammonio)butanoate (ChoTB), cetyltrimethylammonium bromide (CTAB), 1,2-dioleoyl-3-dimethyl-hydroxyethyl ammonium bromide (DORI), 1,2-dioleoyloxypropyl-3-dimethyl-hydroxyethyl ammonium bromide (DORIE), 1,2-dimyristyloxypropyl-3-dimethyl-hydroxyethyl ammonium bromide (DMRIE), O,O'-didodecyl-N-[p(2-trimethylammonioethoxybenzoyl]-N, N,N-trimethylammonium chloride, spermine conjugated to one or more lipids (for example, 5-carboxyspermylglycine dioctadecylamide (DOGS), N,N^I,N^{II},N^{III}-tetramethyl-N,N',N'',N'''-tetrapalmitoylspermine (TM-TPS) and dipalmitoyl-phosphatidylethanolamine 5-carboxyspermylamidine (DPPEs), lipopolylysine (polylysine conjugated to DOPE), TRIS (Tris(hydroxymethyl)aminomethane, tromethamine) conjugated fatty acids (TFAs) and/or peptides such as trityl-syl-alanyl-TRIS mono-, di-, and tri-palmitate, (3 β -[N-(N', N'-dimethylaminoethane)-carbamoyl]cholesterol (DC-Chol), N-(α -trimethylammonioacetyl)-didodecyl-D-glutamate chloride (TMAG), dimethyl dioctadecylammonium bromide (DDAB), 2,3-dioleyloxy-N-[2(spermine-carboxamido)ethyl]-N,N-dimethyl-1-propanamin-iniumtrifluoroacetate (DOSPA) and combinations thereof.

[0197] Those skilled in the art will appreciate that certain combinations of the above mentioned lipids have been shown to be particularly suited for the introduction of nucleic acids into cells for example a 3:1 (w/w) combination of DOSPA and DOPE is available from Life Technologies Corporation, Carlsbad, Calif. under the trade name LIPOFECTAMINE™, a 1:1 (w/w) combination of DOTMA and DOPE is available from Life Technologies Corporation, Carlsbad, Calif. under the trade name LIPOFECTIN®, a 1:1 (M/M) combination of DMRIE and cholesterol is available from Life Technologies Corporation, Carlsbad, Calif. under the trade name DMRIE-C reagent, a 1:1.5 (M/M) combination of TM-TPS and DOPE is available from Life Technologies Corporation, Carlsbad, Calif. under the trade name CellFECTIN® and a 1:2.5 (w/w) combination of DDAB and DOPE is available from Life Technologies Corporation, Carlsbad, Calif. under the trade name LipfectACE®. In addition to the above-mentioned lipid combinations, other formulations comprising lipids in admixture with other compounds, in particular, in admixture with peptides and proteins comprising nuclear localization sequences, are known to those skilled in the art. For example, see international application no. PCT/US99/26825, published as WO 00/27795, both of which are incorporated by reference herein.

[0198] Lipid aggregates such as liposomes have been found to be useful as agents for the delivery of macromolecules into cells. In particular, lipid aggregates comprising one or more cationic lipids have been demonstrated to be extremely efficient at the delivery of anionic macromolecules (for example, nucleic acids) into cells. One commonly used cationic lipid is N-[1-(2,3-dioleoyloxy)propyl]-N,N,N-trimethylammonium chloride (DOTMA). Liposomes comprising DOTMA alone or as a 1:1 mixture with dioleylphosphatidylethanolamine (DOPE) have been used to introduce nucleic acids into cells. A 1:1 mixture of DOTMA:DOPE is commercially available from Life Technologies Corporation, Carlsbad, Calif. under the trade name of LIPOFECTINTM. Another cationic lipid that has been used to introduce nucleic acids into cells is 1,2-bis(oleoyloxy)-3-3-(trimethylammonia) propane (DOTAP). DOTAP differs from DOTMA in that the oleoyl moieties are linked to the propylamine backbone via ether bonds in DOTAP whereas they are linked via ester bonds in DOTMA. DOTAP is believed to be more readily degraded by the target cells. A structurally related group of compounds wherein one of the methyl groups of the trimethylammonium moiety is replaced with a hydroxyethyl group are similar in structure to the Rosenthal inhibitor (RI) of phospholipase A (see Rosenthal, et al., (1960) J. Biol. Chem. 233:2202-2206.). The RI has stearoyl esters linked to the propylamine core. The dioleoyl analogs of RI are commonly abbreviated DORi-ether and DOR1-ester, depending upon the linkage of the lipid moiety to the propylamine core. The hydroxyl group of the hydroxyethyl moiety can be further derivatized, for example, by esterification to carboxyspermine.

[0199] Another class of compounds which has been used for the introduction of macromolecules into cells comprise a carboxyspermine moiety attached to a lipid (see, Behr, et al., (1989) Proceedings of the National Academy of Sciences, USA 86:6982-6986 and EPO 0 394 111). Examples of compounds of this type include dipalmitoylphosphatidylethanolamine 5-carboxyspermylamide (DPPEs) and 5-carboxyspermylglycine dioctadecylamide (DOGS). DOGS is

commercially available from Promega, Madison, Wis. under the trade name TRANSFECTAM™.

[0200] A cationic derivative of cholesterol (3β -[N-(N', N'-dimethylaminoethane)-carbamoyl]cholesterol, DC-Chol) has been synthesized and formulated into liposomes with DOPE (see Gao, et al., (1991) BBRC 179(1):280-285.) and used to introduce DNA into cells. The liposomes thus formulated were reported to efficiently introduce DNA into the cells with a low level of cellular toxicity. Lipopolylysine, formed by conjugating polylysine to DOPE (see Zhou, et al., (1991) BBA 1065:8-14), has been reported to be effective at introducing nucleic acids into cells in the presence of serum.

[0201] Other types of cationic lipids that have been used to introduce nucleic acids into cells include highly packed polycationic ammonium, sulfonium and phosphonium lipids such as those described in U.S. Pat. Nos. 5,674,908 and 5,834,439, and international application no. PCT/US99/26825, published as WO 00/27795. One particularly preferred though non-limiting transfection reagent for delivery of macromolecules in accordance with the present invention is LIPOFECTAMINE 2000™ which is available from Life technologies. See U.S. international application no. PCT/US99/26825, published as WO 00/27795. Another preferred though non-limiting transfection reagent suitable for delivery of macromolecules to a cell is EXPIFECTAMINE™. Other suitable transfection reagents include LIOFECTAMINE™ RNAiMAX, LIPOFECTAMINE™ LTX, OLIGOFECTAMINETM, Cellfectin™ INVIVOFECTIONAMINETM, INVIVOFECTAMINETM 2.0, and any of the lipid reagents or formulations disclosed in U.S. Patent Appl. Pub. No. 2012/0136073, by Yang et al. (incorporated herein by reference thereto). A variety of other transfection reagents are known to the skilled artisan and may be evaluated for the suitability thereof to the transient transfection systems and methods described herein.

[0202] The present invention is directed, in part, to a high-yield transient transfection system that supports (a) the introduction of at least one macromolecule, preferably an expressible nucleic acid molecule, into eukaryotic cells in culture, (b) the cultivation of cells into which at least one macromolecule is introduced, and optionally (c) the production of recombinant protein product or expression of the nucleic acid in cells into which at least one macromolecule is introduced, wherein medium containing the macromolecule does not need to be removed from the culture and replaced with fresh medium after introduction of at least one macromolecule into cells and prior to cultivation and production of protein product or expression of nucleic acid.

[0203] The transient transfection system of the present invention, an the use thereof in accordance with the methods described herein, results in the rapid and reproducible expression of high levels of a protein of interest in a cell culture system. Typically, the present transient transfection systems and methods are capable of producing recombinant expressed protein at levels in the range of about 200 µg protein/L of culture to about 2 g protein/L of culture, depending on the individual expression characteristics of the desired recombinant protein and cell type used. Using the transient transfection system and methods provided for herein, a user may obtain levels of expressed protein that are about 2-fold to up to about 20-fold in excess of what is currently obtainable using standard commercially available transient transfection systems. Using the transient transfection system and methods provided for herein, a user may

obtain levels of expressed protein that is about 2.5-fold, about 3-fold, about 3.5-fold, about 4-fold, about 4.5-fold, about 5-fold, about 5.5-fold, about 6-fold, about 6.5-fold, about 7-fold, about 7.5-fold, about 8-fold, about 8.5-fold, about 9-fold, about 9.5-fold, or up to about 10-fold or greater than that seen with contemporary transient expression systems. For example, using the present transient transfection system to produce a recombinant protein, a user may obtain a protein yield between about 2-fold up to about 10-fold higher than the protein yield obtained using a commercially available transient transfection system optimized for production of recombinant protein in suspension cells, such as, e.g., FREESTYLETM Expression System

Methods

[0204] The present invention further relates to methods for expressing high levels of a protein of interest. Methods of the invention may include cultivating mammalian cells (particularly those described above and most particularly 293 cells, 293 F cells, PER-C6 cells, CHO cells or derivatives thereof, including CHO-S cells, suspension CHO cells, CHO-S-2H2 cells, ExpiCHO-STTM cells, CapT cells, COS-7L cells and Sp2/0 cells, or any derivatives thereof) in suspension comprising (a) obtaining a mammalian cell to be cultivated in suspension; and (b) contacting the cell with the culture media of the invention under conditions sufficient to support the cultivation of the cell in suspension, transfecting the cultured cells with an expressible nucleic acid encoding a protein of interest, contacting the transfected cells with one or more expression enhancers, culturing the transfected cells under conditions permissive to the expression of the protein of interest for a defined period of time, and harvesting the cells.

[0205] The present invention further relates to methods of producing a polypeptide, and to polypeptides produced by these methods, the methods comprising (a) obtaining a cell, preferably a mammalian cell described above and most preferably a 293 cells, 293 F cells, PER-C6 cells, CHO cells or derivatives thereof, including CHO-S cells, suspension CHO cells, CHO-S-2H2 cells, ExpiCHO-STTM cells, CapT cells, COS-7L cells and Sp2/0 cells, or any derivatives thereof; (b) contacting the cell with a solution comprising a nucleic acid encoding the polypeptide under conditions causing the introduction of the nucleic acid into the cell; and (c) cultivating the cell in the culture medium of the invention under conditions favoring the expression of the desired polypeptide by the cell.

[0206] In one aspect, a method for expressing a recombinant protein in accordance with the present invention may include obtaining a culture of cells in a high density culture medium. The cells are preferably a suspension culture of 293 cells, 293 F cells, PER-C6 cells, CHO cells or derivatives thereof, including CHO-S cells, suspension CHO cells, CHO-S-2H2 cells, ExpiCHO-STTM cells, CapT cells, COS-7L cells or Sp2/0 cells, or any derivatives thereof, which cells have been adapted for growth in high density medium. While it will be readily appreciated by the skilled artisan that any volume of cell culture may be used in the practice of the present invention, the culture will typically be from about 200 μ l to 100 liters, more preferably, the cell culture volume is from about 2 ml to about 50 liters, most preferably from about 5 ml to about 5 liters. In some aspects, the cell culture volume can be from about 100 ml to about 50 liters. More preferably, the cell culture volume is from about 500 ml to

about 50 liters. More preferably, the cell culture volume is from about 500 ml to about 25 liters. More preferably, the cell culture volume is from about 500 ml to about 10 liters. More preferably, the cell culture volume is from about 500 ml to about 5 liters. More preferably, the cell culture volume is from about 500 ml to about 1 liter. In some embodiments, the cell culture volume can be up to about 100 liters, up to about 95 liters, up to about 90 liters, up to about 85 liters, up to about 80 liters, up to about 75 liters, up to about 70 liters, up to about 65 liters, up to about 60 liters, up to about 55 liters, up to about 50 liters, up to about 45 liters, up to about 40 liters, up to about 35 liters, up to about 30 liters, up to about 35 liters, up to about 20 liters, up to about 15 liters, up to about 10 liters, up to about 9 liters, up to about 8 liters, up to about 7 liters, up to about 6 liters, up to about 5 liters, up to about 4 liters, up to about 2 liters or up to about 1 liter.

[0207] In one aspect, the cell culture may be maintained at a cell density of between about 1.5×10^6 cells/ml to about 20×10^6 cells/ml, or any concentration, concentration range or sub-range encompassed therein.

[0208] To express a protein in cells in accordance with the presently described invention, the cells will typically be diluted into a fresh volume of medium. The optimal dilution can vary, though for illustrative purposes, the density of cells diluted into a fresh volume of medium can be between 0.5×10^6 cells/ml to about 10×10^6 cells/ml, more preferably 1×10^6 cells/ml to about 5×10^6 cells/ml, more preferably, 1.5×10^6 cells/ml to about 3×10^6 cells/ml.

[0209] In one aspect, following dilution of the cells into a fresh volume of culture medium, the cells can be cultured in said volume for a period of time, prior to being transfected with an expressible nucleic acid. Optionally, the cells can be cultured for up to 2 days, more preferably up to about a day and a half, most preferably, up to about a day. Optionally, the cells can be cultured in the fresh volume of medium until the density of the cells cultured therein has increased by up to about 100%, more preferably up to about 95%, up to about 90%, up to about 85%, up to about 80%, up to about 75%, up to about 70%, up to about 65%, up to about 60% up to about 55%, up to about 50%, up to about 45%, up to about 40%, up to about 35%, up to about 30%, up to about 25%, up to about 20% or up to about 15%.

[0210] In one aspect, cells may be transfected with an expressible nucleic acid or an expression vector after the cells have been cultured in the high density growth media for a period of time as described above. The precise sequence of steps a user undertakes to accomplish the introduction of the expression vector into the cells may vary, depending on the specific transfection reagent selected, the cell line, the media and various other experimental parameters, as will be readily recognized by a practitioner having ordinary skill level in the art. By way of example only, in the case where a lipid-based transfection system is selected (in particular, a transfection system having at least one cationic lipid), the transfection reagent will first be contacted with the nucleic acid in an aqueous solution to form lipid-DNA complexes in a process known informally as "complexation" or a "complexation reaction" as defined above and incorporated herein. Such a reaction will typically be accomplished in a separate reaction vessel from that in which the cells are being cultured.

[0211] In an aspect, following the formation of lipid-DNA complexes in the complexation step described above, the transfection complexes can be contacted with the cultured

cells. After contacting the cells with the transfection complexes, the cells can be cultured in the presence of the transfection complexes for a first period of time. The duration of the first period of time will vary according to the nature of the cells, the transfection reagent used, and a variety of other factors known to those skilled in the art. The phrase "first period of time", when used in the context of a method for transiently transfected cells in accordance with the methods of the invention described herein generally refers to the time interval between transfecting a population of cells with an expressible nucleic acid and the addition of one or more expression enhancers to the transfected cells. Typically, a first period of time will be in the range of about 2 hrs to about 4 days, or any ranges or sub-ranges encompassed therein. In certain preferred though non-limiting embodiments, a first period of time may be in the range of about 3 to about 90 hrs, about 4 to about 85 hr, about 5 to about 80 hrs, about 6 to about 75 hrs, about 7 to about 70 hrs, about 8 to about 65 hrs, about 9 to about 60 hrs, about 10 to about 55 hrs, about 11 to about 50 hrs, about 12 to about 45 hrs, about 13 to about 40 hrs, about 14 to about 35 hrs, about 15 to 30 hrs, about 16 to about 24 hrs, about 17 to about 24 hrs, about 18 to about 24 hrs, about 19 to about 24 hrs, about 20 to about 24 hrs, about 21 to about 24 hrs, about 22 to about 24 hrs or about 23 to about 24 hrs. In other preferred to non-limiting embodiments, a first period of time may be up to about 15 hrs, up to about 16 hrs, up to about 17 hrs, up to about 18 hrs, up to about 19 hrs, up to about 20 hrs, up to about 21 hrs, up to about 22 hrs, up to about 23 hrs, up to about 24 hrs, up to about 25 hrs, up to about 26 hrs, up to about 27 hrs, up to about 28 hrs, up to about 29 hrs or up to about 30 hrs.

[0212] In one highly preferred though non-limiting embodiment, the culture medium is not replaced, supplemented or replenished following the introduction of the transfection complexes to the cells, and for the duration of the first period of time.

[0213] In one aspect of the present invention, the transfected cells in culture may be contacted with one or more expression enhancers following the first period of time. An expression enhancer can be an aqueous solution containing one or more compounds that increase expression of a recombinant protein in a transient expression system. A variety of expression enhancers are known in the art, and any one or more may be used in the practice of the present invention without limitation.

[0214] Generally, the one or more transfection enhancers are contacted with a population of protein-expressing cells during or after said cells have been transfected with an expressible nucleic acid or expression vector. When two or more expression enhancers are used, each expression enhancer may be contacted with the cells at substantially the same time, or alternatively the expression enhancers may be contacted with the protein-expressing cells sequentially, optionally after a period of time has passed between contacting the cells with a first expression enhancer and contacting the cells with a second expression enhancer.

[0215] While it will be readily appreciated by the skilled artisan that any number of expression enhancers may be used in the practice of the present invention, without limitation, and the identification of what constitutes a suitable expression enhancer for use in the present embodiments is well within the purview of such a person, a variety of exemplary though non-limiting expression enhancers will be

described below, though it is to be understood that the recitation thereof does not limit the scope of suitable expressions that may be contemplated for use in the practice of the present invention.

[0216] In some aspects, one or more expression enhancers may include liquid (preferably aqueous) additives used to supplement a culture medium formulation in accordance with the presently described embodiments, said additives being selected to improve the yield of expressed protein produced in a transient protein expression system in accordance with the presently described embodiments. One or more expression enhancers may include one or more of several compounds that impact cell cycle progression, inhibit apoptosis, slow cell growth and/or promote protein production. In the context of the present invention, the term "expression enhancers" generally refers to any one or more compounds added to a transient transfection system, the presence of which enhances or promotes expression of a target protein by a factor of at least 2 fold up to about 10-fold above the expression level seen in the absence of such expression enhancer(s). Exemplary expression enhancers suitable for use with the presently described embodiments include, though are not limited to, additives such as valproic acid (VPA, acid and sodium salt), sodium propionate, lithium acetate, dimethyl sulfoxide (DMSO), sugars including galactose, amino acid mixtures, or butyric acid, or any combinations of the aforementioned. The optimal concentration of each specific expression enhancer may vary according to individual characteristics of the expression system and the requirements of the user, and the determination of what constitutes an optimal concentration of any one or more expression enhancer in a given experimental scenario is well within purview of a practitioner having ordinary skill level in the art.

[0217] In one exemplary embodiment, an expression enhancer can be a formulation containing valproic acid. The optimal final concentration ranges of valproic acid (VPA) used in the practice of the present invention may vary, but will preferably be in the range of about 0.20 mM to about 25 mM, or any sub-ranges or concentration values encompassed by this range. More preferably, the final concentration of VPA may be in the range of about 0.25 mM to about 24 mM, about 0.26 mM to about 23 mM, 0.27 mM to about 23 mM, 0.28 mM to about 23 mM, 0.29 mM to about 22 mM, about 0.30 mM to about 21 mM, about 0.31 mM to about 20 mM, about 0.32 mM to about 19 mM, about 0.33 mM to about 17 mM, about 0.34 mM to about 18 mM, about 0.35 mM to about 17 mM, about 0.36 mM to about 16 mM, about 0.37 mM to about 15 mM, about 0.40 mM to about 14 mM, about 0.41 mM to about 13 mM, about 0.42 mM to about 12 mM, about 0.43 mM to about 11 mM, about 0.44 mM to about 10 mM, about 0.45 mM to about 9 mM, about 0.46 mM to about 8 mM, about 0.47 mM to about 7 mM, about 0.48 mM to about 6 mM, about 0.49 mM to about 5 mM, about 0.50 mM to about 4 mM, about 0.50 mM to about 4 mM, about 0.55 mM to about 3 mM, 0.6 mM to about 2 mM or 0.75 to about 1.5 mM. In some preferred though non-limiting embodiments, the final concentration of VPA used in the practice of the present invention may be between about 0.15 mM to about 1.5 mM, about 0.16 mM to about 1.5 mM, about 0.17 mM to about 1.5 mM, about 0.18 mM to about 1.5 mM, about 0.19 mM to about 1.5 mM, about 0.20 mM to about 1.5 mM, about 0.25 mM to about 1.5 mM, about 0.30 mM to about 1.5 mM, about 0.40 mM

to about 1.5 mM, about 0.50 mM to about 1.5 mM, about 0.60 mM to about 1.5 mM, about 0.70 mM to about 1.5 mM, about 0.80 mM to about 1.5 mM, about 0.90 mM to about 1.5 mM or about 0.10 mM to about 1.5 mM. In some preferred though non-limiting embodiments, the final concentration of VPA used in the practice of the present invention may be between about 0.20 to about 1.5 mM, about 0.21 to about 1.4 mM, about 0.22 to about 1.4 mM, about 0.23 to about 1.4 mM, about 0.24 to about 1.4 mM, about 0.25 to about 1.3 mM, about 0.25 to about 1.2 mM, about 0.25 to about 1.1 mM, or about 0.25 to about 1.0 mM.

[0218] In another exemplary embodiment, an expression enhancer can be a formulation containing sodium propionate (NaPP). Optionally, NaPP may be provided alone or in combination with valproic acid as above. The optimal final concentration ranges of NaPP used in the practice of the present invention may vary, but will preferably be in the range of about In further embodiments, the optimal final concentration of NaPP used in the practice of the present invention may be in the range of about 0.2 mM to about 100 mM, or any sub-range or individual concentration encompassed within this range. In certain preferred though non-limiting embodiments, the optimal final concentration of NAPP may be in the range of about 0.5 to about 80 mM, about 0.4 mM to about 70 mM, about 0.5 mM to about 60 mM, about 0.6 mM to about 50 mM, about 0.7 mM to about 40 mM, about 0.8 mM to about 30 mM, about 0.9 mM to about 20 mM, about 1 mM to about 15 mM, about 2 mM to about 10 mM, about 3 mM to about 9 mM, about 4 mM to about 8 mM, or about 5 mM to about 7 mM. In certain preferred though non-limiting embodiments, the optimal final concentration of NAPP may be in the range of about 1 mM to about 10 mM, about 1 mM to about 2 mM, about 2 mM to about 3 mM, about 3 mM to about 4 mM, about 4 mM to about 5 mM, about 5 mM to about 6 mM, about 6 mM to about 7 mM, about 7 mM to about 8 mM, about 8 mM to about 9 mM, or about 9 mM to about 10 mM. In certain preferred though non-limiting embodiments, the optimal final concentration of NAPP may be about 1 mM, about 1.5 mM, about 2 mM, about 2.5 mM, about 3 mM, about 3.5 mM, about 4 mM, about 4.5 mM, about 5 mM, about 5.5 mM, about 6 mM, about 6.5 mM, about 7 mM, about 7.5 mM, about 8 mM, about 8.5 mM, about 9 mM, about 9.5 mM, or about 10 mM.

[0219] In yet another exemplary embodiment, an expression enhancer can be a formulation containing lithium acetate (LiAc). Optionally, LiAc may be provided alone or in combination with NaPP or valproic acid as above. In further embodiments, the optimal final concentration of lithium acetate (LiAc) used in the practice of the present invention may be in the range of about 0.25 to about 25 mM, about 0.26 mM to about 20 mM, about 0.27 mM to about 15 mM, about 0.28 mM to about 10 mM, about 0.29 mM to about 5 mM, about 0.3 mM to about 4.5 mM, about 0.31 mM to about 4 mM, about 0.35 mM to about 3 mM, about 0.5 mM to about 2.5 mM, about 1 mM to about 3 mM, about 1.5 mM to about 2.5 mM, or about 2 mM to about 3 mM.

[0220] In yet another exemplary embodiment still, an expression enhancer can be a formulation containing butyric acid. The optimal final concentration of butyric acid used in the practice of the present invention may be in the range of about 0.25 to about 25 mM, about 0.26 mM to about 20 mM, about 0.27 mM to about 15 mM, about 0.28 mM to about 10 mM, about 0.29 mM to about 5 mM, about 0.3 mM to about

4.5 mM, about 0.31 mM to about 4 mM, about 0.35 mM to about 3 mM, about 0.5 mM to about 2.5 mM, about 1 mM to about 3 mM, about 1.5 mM to about 2.5 mM, or about 2 mM to about 3 mM.

[0221] An expression enhancer used in accordance with the present invention may be added to the culture medium immediately prior to or during transfection, or after transfection but prior to harvesting the cells and the expressed protein. In some specific though non-limiting embodiments described below, "Enhancer 1" generally refers to 0.25 mM-1 mM valproic acid, and "Enhancer 2" generally refers to 5 mM-7 mM sodium propionate. However, if indicated otherwise, the terms Enhancer 1 and Enhancer 2 may encompass different enhancer compounds. Expression enhancers may be added to a culture medium sequentially, or as a cocktail.

[0222] In one aspect, when two or more expression enhancers are used, the two or more expression enhancers can be contacted with the transfected cultured cells substantially simultaneously, or alternatively the transfected cultured cells can first be contacted with a first expression enhancer, and after a second period of time, the transfected cultured cells can be contacted with the second expression enhancer. In one aspect, the "second period of time", when used in the context of a method for transiently transfecting cells in accordance with the methods of the invention described herein generally refers to the time interval between the addition of one or more expression enhancers and either the addition of one or more additional enhancers, or the harvesting of the transfected cells and purification or isolation of the protein expressed therein. Typically, a second period of time will be in the range of about 10 hrs to about 10 days, though other time intervals may be used if determined to be optimal for the protein being expressed. In some preferred though non-limiting embodiments, the second period of time may be in the range of 2 hrs to 5 days, 2.5 hrs to 4 days, about 3 to about 90 hrs, about 4 to about 85 hr, about 5 to about 80 hrs, about 6 to about 75 hrs, about 7 to about 70 hrs, about 8 to about 65 hrs, about 9 to about 60 hrs, about 10 to about 55 hrs, about 11 to about 50 hrs, about 12 to about 45 hrs, about 13 to about 40 hrs, about 14 to about 35 hrs, about 15 to 30 hrs, about 16 to about 24 hrs, about 17 to about 24 hrs, about 18 to about 24 hrs, about 19 to about 24 hrs, about 20 to about 24 hrs, about 21 to about 24 hrs, about 22 to about 24 hrs or about 23 to about 24 hrs. In other preferred to non-limiting embodiments, a first period of time may be up to about 15 hrs, up to about 16 hrs, up to about 17 hrs, up to about 18 hrs, up to about 19 hrs, up to about 20 hrs, up to about 21 hrs, up to about 22 hrs, up to about 23 hrs, up to about 24 hrs, up to about 25 hrs, up to about 26 hrs, up to about 27 hrs, up to about 28 hrs, up to about 29 hrs or up to about 30 hrs.

[0223] After an appropriate amount of time has elapsed, the user can harvest the cells and optionally purify the expressed recombinant protein.

[0224] The method of the present invention allows a user to transiently express a recombinant protein in accordance with the embodiments described above without having to replace, supplement or otherwise replenish the culture medium during the process. The methods described herein allow the user express up to about 2 g/L of cultured cells. In some embodiments, the user can express up to about 1.9 g, up to about 1.8 g, up to about 1.7 g, up to about 1.6 g, up to about 1.5 g, up to about 1.4 g, up to about 1.3 g, up to about

1.2 g, up to about 1.1 g, or up to about 1 g of recombinant protein for every liter of cultured cells.

[0225] The present invention is also directed to compositions, particularly a high density cell culture media as defined above, optionally comprising one or more replacement compounds. The invention is also directed to methods of use of such compositions, including, for example, methods for the cultivation of eukaryotic cells, particularly animal cells, *in vitro*. The invention also relates to compositions comprising such culture media and one or more cells, especially those cells specifically referenced herein, and to kits comprising one or more of the above-described compositions. The invention also relates to expression vectors comprising one or more expressible nucleic acid sequences in combination with one or more promoters, enhancers, and other elements required for expressing said expressible nucleic acid in a cultured cells, as defined above and incorporated herein. The invention also relates to compositions comprising one or more expression enhancer compositions, especially those selected to enhance expression of said expressible nucleic acid in a cultured cell by at least a factor of 2- to 2.5 fold. Optionally, the expression enhancers can be a combination of two or expression enhancers co-formulated or provided separately. The invention also relates to transfections reagents, especially those optimized to facilitate the delivery of one or more nucleic acid molecules to the interior of a cultured cell. The invention also relates to kits comprising one or more of the above-described compositions, vectors, expression enhancers, transfection reagents, and the like, and to kits comprising one or more of the above-described compositions, especially those cells specifically referenced herein.

Specific Methods:

CHO Expression System:

[0226] A CHO Expression System as described herein according to some embodiments is a high-yield transient expression system based on suspension adapted Chinese Hamster Ovary (CHO) cells (CHO-S-2H2 cells). A CHO Expression System may include: (1) CHO-S-2H2 cells, (2) a high density growth medium, such as, e.g., ExpiCHO Expression Medium, (3) a cationic transfection reagent optimized for use in the present system, e.g., ExpiFectamineCHO reagent, (4) an expression enhancer composition, (5) a growth modulator composition, (6) optionally a complexation medium, e.g., OptiPro™ SFM complexation medium, and (7) optionally a Human IgG Antibody Positive Control Vector.

Details of System Components

ExpiCHO-S Cells

[0227] The CHO-S-2H2 cell line is a clonal derivative of the CHO-S cell line. CHO-S-2H2 cells are adapted to high-density suspension culture in ExpiCHO Expression Medium. Frozen cells are supplied in, and may be thawed directly into, ExpiCHO Expression Medium.

[0228] The ExpiCHO-S cell line exhibits the following characteristics: Derived from the same parental lineage as CHO-S, the cells are selected for high protein expression, the cells exhibit rapid recovery post-thaw, the cells exhibit stable transient expression levels over multiple passages, the cells are adapted to high density, serum-free, suspension

growth in a high density growth medium, e.g., ExpiCHO Expression Medium, the cells are exhibit minimal aggregation/clumping, and exhibit a substantially uniform single cell morphology, the cells have a doubling time of about 15-20 hours.

[0229] Maximum cell densities used in most embodiments are >20×10⁶ cells/mL in a shake flask culture.

High Density Growth Expression Medium

[0230] A high density growth medium, e.g., ExpiCHO Expression Medium is a chemically-defined medium adapted specifically for the high-density culture and transfection of CHO-S cells in suspension.

[0231] High density Medium exhibits the following features: An optimized, chemically-defined, serum-free, protein-free, animal origin-free formulation designed to support the high-density culture and transfection of ExpiCHO-S cells in suspension, Supplemented with GlutaMAX™-I, does not interfere with nor reduce the activity of the cationic lipid transfection reagent use with the system, Designed for scalable transient transfection and protein expression.

Growth Modulator Composition:

[0232] The growth modulator composition for use in the present system is an optimized, chemically-defined, serum-free, protein-free, animal origin-free formulation designed to work in conjunction with high density growth medium to support long-term, high-density transient transfections. In some instances, the terms “growth modulator”, “growth enhancer” and “feed” (such as, for example, the schematic depiction shown in FIG. 5) may be used interchangeably.

Transfection Reagent:

[0233] The cationic transfection reagent, e.g., ExpiFectamine™ CHO Reagent, is optimized for the transfection of nucleic acids into high density CHO—S—H2H cultures.

[0234] The ExpiFectamine™ CHO Reagent exhibits the following features: High transfection efficiency of ExpiCHO-S cultures maintained in ExpiCHO Expression Medium, ExpiFectamineCHO/plasmid DNA complexes can be added directly to cells in ExpiCHO Expression Medium; it is not necessary to remove complexes nor change or add medium following transfection.

Expression Enhancer:

[0235] An expression enhancer composition, e.g., ExpiFectamine™ CHO Enhancer is a formulation developed to be used in conjunction with a cationic transfection reagent composition, e.g., ExpiFectamine™ CHO reagent, and a growth modulator composition, e.g., ExpiCHO™ Feed to enhance protein production, resulting in maximal protein yields.

i. Opti-Pro™ SFM Complexation Medium

[0236] OptiPro™ SFM is a serum-free, animal origin-free medium used to complex plasmid DNA with ExpiFectamineCHO reagent, providing high protein expression through efficient transfection.

ii. Positive Control Vector

[0237] Human IgG Antibody Positive Control in pcDNA3.4 vector (100 µL of 1 mg/mL solution) is provided as a positive control for transfection and expression in ExpiCHO-S cells. The expression of this protein in

ExpiCHO-S cells results in IgG secreted into the culture medium with the following characteristics:

[0238] Standard Protocol: ~0.5-1 g/L harvested Day 8-10 post-transfection

[0239] High Titer Protocol: 1.0-1.5 g/L harvested Day 10-12 post-transfection

[0240] Max Titer Protocol: >1.5 g/L harvested Day 12-14 post-transfection

[0241] Using the Positive Control Vector, viability of cultures should be approximately 95% the day after transfection and remain near 70% throughout the transfection run.

2. Important Background Information on the ExpiCHO Expression System

[0242] Below are some key features of the ExpiCHO Expression System that may differ from typical transient CHO protocols and will help you to achieve the best results with your transfections.

[0243] ExpiCHO-S is a robust cell line adapted to high density growth conditions with a doubling time of approximately 17 hours. ExpiCHO-S cells have a broad log-phase growth window spanning from approximately $4-15 \times 10^6$ cells/mL with a maximum density of $\sim 20 \times 10^6$ cells/mL in shake flask cultures.

[0244] At the time of subculturing, it is ideal to use ExpiCHO-S cells that have reached $4-6 \times 10^6$ viable cells/mL (i.e. early log-phase growth). Cells that are subcultured at densities outside of this early log phase growth window may show longer doubling times and lower titers over time. If necessary increase initial seeding density to attain target $4-6 \times 10^6$ viable cells/mL density at the time of subculturing.

[0245] Allow freshly thawed cells to recover in culture for two or more passages post-thaw before transfecting.

[0246] Complexation of plasmid DNA and ExpiFectamineCHO reagent takes place at room temperature using cold reagents ($4^\circ\text{ C}.$). Once combined, ExpiFectamineCHO/DNA complexes may be added to flasks immediately, but can be held for up to 5 minutes without any loss of performance. Longer hold times (up to 10 minutes) may lead to slight losses in performance. Hold times over 10 minutes are not recommended. Be sure to invert the ExpiFectamine Reagent 4-5 times before use to ensure thorough mixing.

[0247] For maximal flexibility, the CHO Expression System offers three different protocols depending on your preferences (see Table 1 for additional information):

[0248] Standard Protocol: Single feed on Day 1 post-transfection, flasks maintained at $37^\circ\text{ C}.$ throughout the expression run.

[0249] High Titer Protocol: Single feed on Day 1 post-transfection, flasks shifted to $32^\circ\text{ C}.$ Day 1 post-transfection.

[0250] Max Titer Protocol: Feed on Day 1 and Day 5 post-transfection, flasks shifted to $32^\circ\text{ C}.$ Day 1 post-transfection.

NOTE: For most proteins, titers obtained using the Max Titer Protocol are 2-3 \times greater than with the Standard Protocol; however, some proteins will express similarly, or better, using the Standard Protocol without temperature shift depending on the nature of the protein.

[0251] This protocol was developed using the following Corning polycarbonate, non-baffled, vented flasks: 125 mL: #431143, 250 mL: #431144, 500 mL: #431145, 1L: #431147, 3L: #431252.

3. General Guidelines for Culturing ExpiCHO-S cells

i. General Cell Handling

[0252] Follow the general guidelines below to grow and maintain CHO-S-2H2 cells.

[0253] All solutions and equipment that come in contact with the cells must be sterile. Always use proper aseptic technique and work in a laminar flow hood.

[0254] Before starting experiments, allow freshly thawed cells to recover in culture for two or more passages post-thaw.

[0255] Use a hemocytometer with the trypan blue exclusion method or an automated cell counter to determine cell viability. Log phase cultures should be >95% viable.

ii. Media Preparation

[0256] ExpiCHO Expression medium is formulated with GlutaMAX™-I reagent. No additional supplementation is required.

b. Thawing and Maintaining CHO-S-2H2 Cells

i. Introduction

[0257] Follow the protocol below to thaw the ExpiCHO-S cells to initiate cell culture. The CHO-S-2H2 cell line is supplied in a vial containing 1 mL of cells at 1×10^7 viable cells/mL in 90% ExpiCHO Expression Medium and 10% DMSO. Thaw CHO-S-2H2 cells directly into pre-warmed ExpiCHO Expression Medium supplied with the kit.

ii. Materials Required

[0258] CHO-S-2H2 cells

[0259] ExpiCHO Expression Medium

[0260] 125-mL polycarbonate, disposable, sterile, vented Erlenmeyer shake flask

[0261] Reagents and equipment to determine viable cell density and percent viability (e.g., hemocytometer or an automated cell counter, trypan blue)

[0262] Orbital shaker set at 125 ± 5 rpm in a $37^\circ\text{ C}.$ incubator with a humidified atmosphere of 8% CO₂

[0263] Note: Shaking speeds in this protocol assume the use of a 19 mm (% inch) orbital diameter. For shakers with other orbital diameters, determine the corresponding shaking speed using the following equation:

$$r_2 = \sqrt{\left(r_1^2 \times \frac{d_1}{d_2}\right)}$$

[0264] where:

[0265] d1=is the throw length for the old shaker d2=is the throw length for the new shaker

[0266] r1=is the rpm for the old shaker r2=is the rpm for the new shaker

Commonly Used Conversions:

[0267] 125 rpm with 19 mm throw=110 rpm with 25 mm throw

[0268] 70 rpm with 19 mm throw=60 rpm with 25 mm throw

iii. Thawing CHO-S-2H2 Cells

[0269] 1. Remove a vial of cells from liquid nitrogen storage and swirl in a $37^\circ\text{ C}.$ water bath for 1 to 2

minutes to thaw the cells rapidly until only a small amount of ice remains. Do not submerge the vial in the water.

[0270] 2. Decontaminate the vial by wiping with 70% ethanol.

[0271] 3. Using a 2-mL or 5-mL pipette, transfer the entire contents of the vial into a 125-mL polycarbonate, disposable, sterile, vent-cap Erlenmeyer shaker flask containing 30 mL of pre-warmed ExpiCHO Expression Medium.

[0272] 4. Incubate the cells in a 37° C. incubator with humidified atmosphere of 8% CO₂ on an orbital shaker platform rotating at 125±5 rpm.

[0273] 5. The day after thawing, determine viable cell density and percent viability. Cell viability should be >95% one day post-thaw.

[0274] 6. Continue to monitor cell density and viability and subculture the cells once the culture has reached 4-6×10⁶ viable cells/mL (typically 3-4 days post-thaw) according to the procedures below.

iv. Routine Subculturing of ExpiCHO-S Cells

[0275] Note: The following guidelines are based on a 30 mL culture in a 125 mL Erlenmeyer flask. Culture volumes may be scaled proportionately for other flask sizes.

[0276] 1. Determine viable cell density and percent viability.

[0277] 2. Using the viable cell density, calculate the volume of cell suspension required to seed a new 125 mL shake flask according to the recommended seeding densities in the table below:

Sub-culturing timings	Recommended Seeding Density
For cells ready 3 days post-subculture	0.2-0.3 × 10 ⁶ viable cells/mL
For cells ready 4 days post-subculture	0.1-0.2 × 10 ⁶ viable cells/mL

[0278] 3. Transfer the calculated volume of cells to fresh, pre-warmed ExpiCHO Expression Medium in a 125 mL shake flask.

[0279] 4. Incubate flasks in a 37° C. incubator containing a humidified atmosphere of 8% CO₂ on an orbital shaker platform rotating at 125±5 rpm until cultures reach a density of 4-6×10⁶ viable cells/mL.

[0280] Note: Cells that are subcultured at densities outside of this early log phase growth window may show longer doubling times and lower titers over time. Modify initial seeding density to attain target 4-6×10⁶ viable cells/mL density at the time of subculturing.

[0281] 5. Repeat Steps 1-4 to maintain or expand cells for transfection.

c. Transfecting ExpiCHO-S Cells

i. Introduction

[0282] For optimal transfection of high-density suspension ExpiCHO-S cultures, you will use the ExpiFectamine-CHO Reagent included in the transfection kit. Unlike some other serum-free media formulations, ExpiCHO Expression Medium does not inhibit transfection. ExpiCHO Expression Medium is specifically formulated to enable transfection without the need to change or add media.

ii. Materials Required

[0283] CHO-S-2H2 cells cultured in ExpiCHO Expression Medium

[0284] Plasmid DNA preparations, sterile, free from phenol and sodium chloride, and containing mostly supercoiled DNA

[0285] Human IgG Antibody Positive Control vector (100 µL of IgM/mL solution provided in kit)

[0286] ExpiFectamineCHO™ Reagent (at 4° C.)

[0287] OptiPro™ SFM complexation medium (at 4° C.)

[0288] ExpiCHO Expression Medium, at 37° C.

[0289] Polycarbonate, disposable, sterile Erlenmeyer flasks

[0290] Orbital shaker in a 37° C. incubator with a humidified atmosphere of 8% CO₂

[0291] Orbital shaker in a 32° C. incubator with a humidified atmosphere of 5% CO₂ (OPTIONAL: see protocol Step 8 below)

[0292] Reagents and equipment to determine viable cell density and percent viability.

iii. Optimizing Protein Expression

[0293] Expression levels will vary depending on the specific recombinant protein expressed and the vector used; however, the ExpiCHO Expression System will exhibit consistent expression level for any particular protein from one transfection to the next. When expressing a protein for the first time, you may want to perform a time course (e.g., harvest cells or media at several time points post-transfection) to optimize the length of the expression run. ExpiCHO Expression Medium is designed to support transiently transfected cultures for up to 14 days in conjunction with ExpiCHO Enhancer and ExpiCHO Feed.

iv. Scaling Transfections

[0294] The ExpiCHO Expression System is scalable from 125 mL to 3 L flask sizes. For larger flask sizes (i.e. 3 L flasks) the shaking speed of the cultures must be slowed down from 125 rpm to 70 rpm (see Table 1). Transfection conditions may vary depending on the type and size of culture vessel used; therefore, we recommend performing pilot studies to optimize your transfection conditions.

TABLE 1

Flask Size	Recommended volumes for transfection at various scales					
	125 mL	250 mL	500 mL	1 L	2 L	3 L
Number of cells	150 × 10 ⁶	300 × 10 ⁶	600 × 10 ⁶	1200 × 10 ⁶	2400 × 10 ⁶	4500 × 10 ⁶
Culture Volume to Transfect	25 mL	50 mL	100 mL	200 mL	400 mL	750 mL
Plasmid DNA	0.5-1.0 µg plasmid DNA per mL of culture volume to transfet					
Volume of plasmid DNA (diluted in Opti-Pro)	1 mL	2 mL	4 mL	8 mL	16 mL	30 mL

TABLE 1-continued

Recommended volumes for transfection at various scales						
Flask Size	125 mL	250 mL	500 mL	1 L	2 L	3 L
ExpiFectamine CHO Reagent	80 µL ExpiFect-amineCHO + 920 µL Opti-Pro	160 µL ExpiFect-amineCHO + 1.84 mL Opti-Pro	320 µL ExpiFect-amineCHO + 3.7 mL Opti-Pro	640 µL ExpiFect-amineCHO + 7.4 mL Opti-Pro	1280 µL ExpiFect-amineCHO + 14.8 mL Opti-Pro	2400 µL ExpiFect-amineCHO + 28 mL Opti-Pro
ExpiCHO Enhancer	150 µL	300 µL	600 µL	1200 µL	2400 µL	4500 µL
ExpiCHO Feed (Standard Protocol) ¹	7.5 mL	15 mL	30 mL	60 mL	120 mL	225 mL
ExpiCHO Feed (High Titer Protocol) ²	6 mL	12 mL	24 mL	48 mL	96 mL	180 mL
ExpiCHO Feed (Max Titer Protocol) ³	4 mL on Day 1 + 4 mL on Day 5	8 mL on Day 1 + 8 mL on Day 5	16 mL on Day 1 + 16 mL on Day 5	32 mL on Day 1 + 32 mL on Day 5	64 mL on Day 1 + 64 mL on Day 5	120 mL on Day 1 + 120 mL on Day 5
Shake speed	125 rpm for shakers with a 19 mm throw 110 rpm for shakers with a 25 mm throw					70 rpm (19 mm) 60 rpm
Flask type	Vented, non-baffled					
Final culture volume	~35 mL	~70 mL	~140 mL	~280 mL	~775 mL	~1 L

¹Feed represents 30% of the initial culture volume²Feed represents ~25% of the initial culture volume³Feed represents 16% of the initial culture

Transfected ExpiCHO-S Cells

[0295] The procedure detailed below for transfection of a 25 mL starting volume of ExpiCHO-S cells in a 125 mL flask; volumes may be scaled proportionately (See Table 1 for reference). We recommend testing the expression of the Human IgG Antibody Positive Control Vector included as part of the Beta Test kit to ensure system performance.

[0296] 1. Subculture ExpiCHO-S cells and maintain until cells reach a density of approximately $4\text{-}6 \times 10^6$ viable cells/mL.

[0297] 2. On the day prior to transfection, subculture ExpiCHO-S cells from Step 1 to a final density of $3\text{-}3.5 \times 10^6$ viable cells/mL to attain a density of approximately $7\text{-}10 \times 10^6$ viable cells/mL on the following day. Viability should be >95% to proceed with transfection.

[0298] 3. Dilute cells from Step 2 to a final density of 6×10^6 viable cells/mL by addition of fresh, pre-warmed ExpiCHO Expression Media.

[0299] 4. Prepare ExpiFectamineCHO/plasmid DNA complexes as follows:

[0300] Note: Total plasmid DNA in the range of 0.5-1.0 µg per mL of culture volume to be transfected is appropriate for most proteins.

[0301] a) Gently invert the ExpiFectamineCHO Reagent bottle 4-5 times to mix thoroughly.

[0302] b) Dilute plasmid DNA with cold OptiPRO medium. Mix by swirling tube or gentle vortexing.

[0303] c) Dilute ExpiFectamineCHO Reagent with cold OptiPRO medium. Mix by gently pipetting up and down.

[0304] d) Add the diluted ExpiFectamineCHO reagent to the diluted DNA. Mix by gently pipetting up and down.

[0305] 5. Incubate ExpiFectamineCHO/plasmid DNA complexes at room temperature for 1-5 minutes and then transfer the entire solution to the shaker flask from Step 3, swirling the flask during addition.

[0306] 6. Incubate the cells in a 37° C. incubator with a humidified atmosphere of 8% CO₂ in air on an orbital shaker rotating at 125 rpm (70 rpm for 3L shake flasks).

[0307] 7. On the next day (18-22 hours post-transfection), perform the following additions depending on the protocol chosen:

[0308] a) Standard Protocol: add 150 µL of ExpiCHO Enhancer and 7.5 mL of ExpiCHO Feed to the flask, swirling the flask during addition. Return flask(s) to 37° C. incubator with a humidified atmosphere of 8% CO₂ in air with shaking.

[0309] b) High Titer Protocol: add 150 µL of ExpiCHO Enhancer and 6 mL of ExpiCHO Feed to the flask, swirling the flask during addition. Transfer flask(s) to 32° C. incubator with a humidified atmosphere of 5% CO₂ in air with shaking.

[0310] c) Max Titer Protocol: add 150 µL of ExpiCHO Enhancer and 4 mL of ExpiCHO Feed to the flask, swirling the flask during addition. Transfer flask(s) to 32° C. incubator with a humidified atmosphere of 5% CO₂ in air with shaking. On Day 5 post-transfection, add an additional 4 mL of ExpiCHO Feed and return flask(s) to 32° C. incubator with shaking.

[0311] 8. Optimal time to harvest protein will depend on the specific properties of the protein being expressed and the protocol chosen. For reference, the Human IgG Antibody Positive Control is typically harvested on the following days post-transfection:

[0312] a) Standard Protocol: 8-10 days post-transfection

[0313] b) High Titer Protocol: 10-12 days post-transfection

[0314] c) Max Titer Protocol: 12-14 days post-transfection

Kits:

[0315] Another aspect of the present invention relates to a kit for the cultivation of cells in vitro. The kit comprise one or more containers, wherein a first container contains the culture medium of the present invention. The kit can further comprise one or more additional containers, each container containing one or more supplements selected from the group consisting of one or more cytokines, heparin, one or more animal or animal-derived peptides, one or more yeast peptides and one or more plant peptides.

[0316] The kit of the present invention can further comprise one or more containers comprising a nucleic acid and/or a reagent that facilitates the introduction of at least one macromolecule, e.g., a nucleic acid into cells cultured in the media of the present invention, i.e., a transfection reagent. Preferred transfection reagents include, but are not limited to, cationic lipids and the like.

[0317] A kit according to one aspect of the invention can comprise one or more of the culture media of the invention, one or more replacement compounds, which can be one or more metal binding compounds, and/or one or more transition element complexes, and can optionally comprise one or more nucleic acids and transfection reagents. Kits according to another aspect of the invention can comprise one or more cell culture media (one of which can be a basal medium) and optionally one or more replacement compounds. The kit of the present invention can also contain instructions for using the kit to culture cells and/or introduce macromolecules or compounds (e.g., nucleic acid, such as DNA), into cells.

EXAMPLES

[0318] The following Examples are provided to illustrate certain aspects of the disclosure and to aid those of skill in the art in practicing the disclosure. These Examples are in no way to be considered to limit the scope of the disclosure in any manner.

Example 1: Performance Characteristics of Various Components of a CHO Transient Expression System

[0319] Typical yields for monoclonal antibodies produced in transient CHO systems are in the 10-100 mg/L range, forcing researchers to perform large scale transfections, multiple transfections, or both, to generate enough material for their studies. To attain gram per liter or greater levels of protein expression in transient CHO, each component of the expression system was developed de novo and optimized by DoE both individually and collectively to obtain maximum performance in the resultant CHO Transient Expression System. As a first step in this process, a new, high-expressing CHO clone was isolated from existing GMP CHO-S cell banks and matched to a new chemically-defined and animal origin-free cell culture media (ExpiCHO Expression Medium). When maintained in ExpiCHO Expression Medium, these new cells (CHO-S-2H2) grow rapidly (doubling time ~17 hours) to high density ($>20 \times 10^6$ cells/mL) in standard shake flask culture while maintaining a single-cell, non-clumping phenotype. CHO-S-2H2 cells show excellent

stability of growth (FIG. 2A) and protein expression (FIG. 2B) over passages ensuring consistent performance over time. ExpiCHO Expression Medium enables transfection at 6.0×10^6 cells/mL and when used in conjunction with ExpiCHO Feed maintains high cell viability (70-80% at the time of harvest) throughout protein production runs up to 14 days, allowing for exceptionally clean supernatants requiring minimal/no pre-processing prior to protein purification.

[0320] Turning to FIGS. 2A-2D: FIG. 2A CHO-S-2H2 cells at Passage 10 or Passage 34 post-thaw consistently attain $\geq 20 \times 10^6$ viable cells/mL in routine shake flask culture with highly similar growth profiles over passages. FIG. 2B, CHO-S-2H2 cells demonstrate consistent titers of expressed protein over a broad range of passages. FIG. 2C ExpiFectamineCHO™ Transfection Reagent allows for the use of 50-75% less DNA compared to typical transient transfection protocols requiring 1 $\mu\text{g}/\text{mL}$ plasmid DNA. FIG. 2D Use of ExpiFectamineCHO Enhancer doubles protein titers.

Example 2: Protein Yield in a Transient CHO Expression System Compared to FreeStyle™ CHO and Expi293™ Expression Systems

[0321] Human IgG1, rabbit IgG, and erythropoietin (Epo) were transiently expressed in the CHO expression system of the present invention (CHO ES), FreeStyle™ MAX, and Expi293™ Expression System according to recommended manufacturer protocols and above. For CHO ES, the Max Titer protocol was used. Proteins were harvested at day 6 or 7 (FreeStyle MAX CHO and Expi293) or day 10-12 (CHO ES) and quantitated by ForteBio Octet or ELISA. The fold increase in protein yield in ExpiCHO is shown above the bars for the two other respective systems. All proteins were expressed using pcDNA 3.4 expression vector. The data are summarized in FIGS. 3A-3C. In FIG. 3A, compared to the Expi293™ system, the CHO ES system generated 3-fold higher titers of human IgG, 4-fold higher titers of rabbit IgG and 2-fold higher titers of Epo. Compared to the FreeStyleCHO expression system, the ExpiCHO system generated 160-fold higher titers of human IgG, 95-fold higher titers of rabbit IgG and 25-fold higher titers of Epo.

Example 3: A Panel of 20 Rabbit Monoclonal Antibody Plasmids in pcDNA3.4 Vector Screened in CHO ES or Expi™293 Expression System

[0322] For CHO ES, the Max Titer protocol was used for all plasmids. For 19/20 antibodies, the CHO ES system generated higher titers than the Expi293™ system. Of these 20 antibodies, one could not be expressed using the Expi293™ system but yielded 82 mg/L in the CHO ES system and one antibody was unable to be expressed in either system. The fold increase in expression for CHO ES compared to Expi293™ ranged from 1.4 to 3.9 fold, with an average increase of 2.4-fold.

Example 4: Kinetics of Expression for Human IgG

[0323] A human IgG was transiently transfected in the CHO ES system using the Max titer protocol (solid line, upper curve), High titer protocol (dashed middle curve), and Standard titer protocol (hatched lower curve) (see above for protocol details). IgG titers were quantitated by ForteBio octet throughout the expression period and plotted on the graph. All protocols achieved at least 1 gram of protein per liter of transfected culture. The Max Titer protocol generated

approximately 3-fold higher yields than the Standard protocol, while the High Titer protocol generated approximately 2-fold higher yields. Protein yields are highly dependent on the specific protein expressed and relative yields achieved with the three different protocols may not reflect the results observed in this study. Data are shown in FIG. 6A. FIG. 6B data corresponds cell viability during the expression run for the three CHO ES protocols.

Example 5: Ligand Binding Assay of Antibodies Expressed in Various Systems

[0324] FIG. 7 shows the results from a Ligand Binding Assay of a rabbit monoclonal antibody expressed in the indicated expression systems. The data show comparable performance across stable and transient CHO as well as Expi293 derived protein.

Example 6: Glycosylation Patterns Similar Across Stable and Transient CHO Compared to Expi293™

[0325] The CHO Expression System of the present invention may serve to revolutionize the use of CHO cells for transient protein expression during early phase drug candidate screening. The glycosylation patterns of recombinant IgG produced by the Expi293 and CHO ES transient expression systems were compared to the same protein expressed in stable CHO cells. It is clear that glycosylation of recombinant IgG produced in the ExpiCHO system is much more like glycosylation of the stable CHO cell system, providing users with the confidence that transiently expressed drug candidates will mimic downstream biotherapeutics manufactured in CHO.

[0326] N-linked glycosylation profiles were obtained for human IgG expressed in the Expi293 and CHO ES transient transfection systems as well as in stable CHO-S cells. Human IgG was transiently expressed in the expression systems indicated in FIG. 8 (Expi293™, CHO ES, and Stable CHO-S). Human IgG supernatant samples were collected and purified using POROS MabCapture A resin. Following PNGase digestion and APTS labeling, glycan profiles were analyzed on an Applied Biosystems 3500 Series genetic analyzer by capillary electrophoresis. The results indicate that transiently expressed protein from the CHO ES system exhibits similar glycosylation to the stable CHO expressed protein, whereas the Expi293™ expressed protein exhibits a greater difference in glycosylation. Binding activities of the human IgG produced in all three systems were equivalent (data not shown).

[0327] FIG. 9A-9C show HILIC LC-FLD-MS N-glycan profiling of human IgG1 expressed in the CHO ES system, in stably-transfected CHO-S cells or in Expi293™ as indicated.

Scalability of the CHO ES System

[0328] The CHO ES System is scalable within 15% of control from 35 mL to 1 L culture volumes.

[0329] While preferred embodiments of the present invention have been shown and described herein, it will be obvious to those skilled in the art that such embodiments are provided by way of example only. Numerous variations, changes, and substitutions will now occur to those skilled in the art without departing from the invention. It should be understood that various alternatives to the embodiments of the invention described herein may be employed in practic-

ing the invention. It is intended that the following claims define the scope of the invention and that methods and structures within the scope of these claims and their equivalents be covered thereby.

1. A method for producing a recombinant protein in cultured suspension CHO cells, said method comprising: obtaining a suspension culture of CHO cells, said CHO cells being adapted for growth under high density culture conditions;

culturing said CHO cells at a cell density of between about 2×10^6 to about 2×10^7 cells/ml in an initial volume of a 1x formulation of a high density growth medium adapted to allow the growth of suspension CHO cells;

transfected said CHO cells with an expression vector in the presence of a transfection reagent, said expression vector comprising a nucleic acid sequence capable of producing an expressed protein;

incubating said transfected CHO cells in said medium for a first period of time;

contacting said transfected CHO cells in said medium with addition of at least one expression enhancer composition and with addition of at least one growth modulator composition, wherein said growth modulator composition has an osmolality of between about 1000 mOsm/kg to about 1500 mOsm/kg; and

incubating said transfected CHO cells in the presence of said at least one expression enhancer composition and said at least one growth modulator for a second period of time under conditions such that said expression vector expresses said protein;

wherein the protein expression level is increase by at least about 20-fold as compared to the level of protein expression for said transfected CHO cells incubated in the absence of said at least one expression enhancer composition and said at least one growth modulator composition.

2. The method according to claim 1, further comprising, after said second period of time, contacting said transfected cells a second time with a further addition of said growth modulator composition and incubating said transfected cells for a third period of time prior to harvesting said transfected CHO cells, wherein said third period of time is up to about 20 days, up to about 15 days, up to about 14 days, up to about 13 days, up to about 12 days, up to about 11 days, up to about 10 days, up to about 9 days, up to about 8 days, up to about 7 days, up to about 6 days, up to about 5 days, up to about 4 days, about 20 days, about 15 days, about 14 days, about 13 days, about 12 days, about 11 days, about 10 days, about 9 days, about 8 days, about 7 days, about 6 days, about 5 days, about 4 days.

3. (canceled)

4. The method according to claim 1, wherein after said transfected cells are contacted with the expression enhancer composition and the growth modulator composition, said transfected cells are cultured at a temperature of less than 37° C. and greater than 30° C., at a temperature of less than 35° C. and greater than 31° C., or at a temperature of about 32° C.

5.-6. (canceled)

7. The method according to claim 1, wherein said suspension CHO cells are CHO-S cells, a derivative of CHO-S cells adapted for growth under high density culture conditions, CHO-S-2H2 cells or CHO-S-clone 14 cells.

8.-9. (canceled)

10. The method according to claim 1, wherein said transfection reagent comprises a cationic lipid, a polymeric amine-based transfection reagent, polyethylenimine (PEI), linear PEI, or a derivative of PEI.

11.-13. (canceled)

14. The method of claim 1, wherein said transfection reagent is contacted with said expression vector to form a transfection complex prior to transfecting said suspension CHO cells.

15. (canceled)

16. The method according to claim 1, wherein the volume of the suspension culture prior to transfection is in the range of about 20 mL to about 1500 ml, about 25 ml to about 1000 ml, about 30 ml to about 750 ml, about 50 ml to about 500 ml, about 75 ml to about 400 ml, about 100 ml to about 200 ml, or any ranges therebetween, or wherein the volume of the suspension culture prior to transfection is about 20 ml, about 25 ml, about 30 ml, about 35 ml, about 40 ml, about 45 ml, about 50 ml, about 55 ml, about 60 ml, about 65 ml, about 70 ml, about 75 ml, about 80 ml, about 100 ml, about 125 ml, about 150 ml, about 175 ml, about 200 ml, about 250 ml, about 300 ml, about 400 ml, about 500 ml, about 750 ml, 1000 ml, or about 1500 ml, or any volume therebetween.

17. (canceled)

18. The method according to claim 1, wherein said expression enhancer composition comprises at least one of valproic acid, sodium propionate, sodium butyrate, lithium acetate, dimethyl sulfoxide (DMSO), galactose, amino acids, or any combinations of the aforementioned.

19.-20. (canceled)

21. The method according to claim 18, wherein said expression enhancer composition comprises valproic acid, sodium propionate, and sodium butyrate.

22.-39. (canceled)

40. The method according to claim 1, wherein the cell density of the transfection step is between about 1×10^6 to about 20×10^6 cells/ml, or about 2×10^6 to about 6×10^6 .

41.-43. (canceled)

44. The method according to claim 1, wherein said high density growth medium is a serum-free/protein-free chemically defined culture medium that promotes the growth of transfected CHO cells at densities in excess of 2×10^6 cells/ml to about 2×10^7 cells/ml with cell viability remaining in excess of 75%, 80%, 85%, 90%, 95%.

45.-47. (canceled)

48. The method according to claim 1, further comprising purifying said expressed protein.

49.-52. (canceled)

53. The method according to claim 1, wherein said first period of time is in the range of about 12 hrs to about 2 days, about 15 to about 36 hrs, about 16 hrs to about 30 hrs, about 18 to about 28 hrs, about 19 to about 26 hrs, about 19 to about 25 hrs, about 20 to about 24 hrs, or wherein said first period of time is about 15 hrs, about 16 hrs, about 17 hrs, about 18 hrs, about 19 hrs, about 20 hrs, about 21 hrs, about

22 hrs, about 23 hrs, about 24 hrs, about 25 hrs, about 26 hrs, about 27 hrs, about 28 hrs, up to 48 hrs, or any time therebetween.

54. (canceled)

55. The method according to claim 1, wherein said second period of time is up to about 20 days, up to about 19 days, up to about 18 days, up to about 17 days, up to about 16 days, up to about 15 days, up to about 14 days, up to about 13 days, up to about 12 days, up to about 11 days, up to about 10 days, up to about 9 days, up to about 8 days, up to about 7 days, up to about 6 days, up to about 5 days, up to about 4 days, up to about 3 days, or any time therebetween.

56. (canceled)

57. The method according to claim 56, wherein said growth modulator composition further comprises glucose.

58. The method according to claim 57, wherein the osmolality of said glucose in said growth modulator composition is between about 500 mOsm/kg to about 700 mOsm/kg, about 550 mOsm/kg to about 650 mOsm/kg, about 575 mOsm/kg to about 625 mOsm/kg.

59. The method according to claim 57, wherein the concentration of said glucose is in the range of about 85 mg/ml to about 115 mg/ml, about 90 mg/ml to about 110 mg/ml, about 95 mg/ml to about 105 mg/ml.

60. The method according to claim 1, wherein said growth modulator composition has an osmolality of between about 1000 mOsm/kg to about 1500 mOsm/kg, about 1100 mOsm/kg to about 1400 mOsm/kg, about 1200 mOsm/kg to about 1300 mOsm/kg, or about 1100 mOsm/kg, about 1150 mOsm/kg, about 1200 mOsm/kg, about 1250 mOsm/kg, about 1300 mOsm/kg, about 1350 mOsm/kg, about 1400 mOsm/kg, about 1450 mOsm/kg, about 1500 mOsm/kg or any osmolality or range therebetween.

61. (canceled)

62. The method according to claim 1, further comprising harvesting said transfected CHO cells after incubating said transfected CHO cells in the presence of said at least one transfection enhancer composition and said at least one growth modulator composition for the second period of time, wherein the volume of the culture when the transfected CHO cells are harvested is less than about 150%, less than about 145%, less than about 140%, less than about 135%, less than about 130%, less than about 125%, less than about 120% of the volume of the culture at the time the suspension cells were transfected, wherein the increase in volume is not due to the addition, supplementation, or replacement of growth medium.

63. The method according to claim 1, further comprising harvesting said transfected CHO cells after incubating said transfected CHO cells in the presence of said at least one transfection enhancer composition and said at least one growth modulator composition for the second period of time, wherein the volume of the culture when the transfected CHO cells are harvested is about 120% to about 150% the volume of the culture at the time the suspension cells were transfected, wherein the increase in volume is due to the addition of the growth enhancer and the expression enhancer compositions.

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