



US012392066B2

(12) **United States Patent**
Kansteiner et al.

(10) **Patent No.:** **US 12,392,066 B2**

(45) **Date of Patent:** **Aug. 19, 2025**

(54) **ARRANGEMENT COMPRISING A VISIBLE SEAM AND A LIGHTING APPARATUS, USE THEREOF, AND METHOD FOR PRODUCING THE ARRANGEMENT**

(58) **Field of Classification Search**

CPC D05B 79/00; D05B 15/00; D05B 85/00;
D05B 93/00; D01H 7/00; D02G 3/26;
D02G 3/446; B60Q 3/54; B60Q 3/78

See application file for complete search history.

(71) Applicant: **Inteva Products Europe GmbH**,
Solingen (DE)

(56) **References Cited**

U.S. PATENT DOCUMENTS

1,647,014 A 10/1927 Pattison
2,214,447 A 9/1940 Bave

(Continued)

FOREIGN PATENT DOCUMENTS

CA 20122840245 1/2013
CN 102066156 A 5/2011

(Continued)

OTHER PUBLICATIONS

US 10,822,731 B2, 11/2020, Kansteiner et al. (withdrawn)

(Continued)

Primary Examiner — Ismael Izaguirre

(74) *Attorney, Agent, or Firm* — CANTOR COLBURN
LLP

(72) Inventors: **Udo Kansteiner**, Witten (DE); **Frank Blockhaus**, Velbert (DE); **Julia Schmidt**, Esslingen (DE); **Holger Wagner**, Duisburg (DE); **Christoph Riethmueller**, Leonberg (DE); **Benjamin Pohl**, Stuttgart (DE)

(73) Assignee: **INTEVA PRODUCTS EUROPE GMBH**, Solingen (DE)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 70 days.

(21) Appl. No.: **17/898,072**

(22) Filed: **Aug. 29, 2022**

(65) **Prior Publication Data**

US 2022/0411981 A1 Dec. 29, 2022

Related U.S. Application Data

(63) Continuation of application No. 15/673,817, filed on Aug. 10, 2017, now Pat. No. 11,427,945.

(30) **Foreign Application Priority Data**

Aug. 10, 2016 (DE) 10 2016 114 843.1

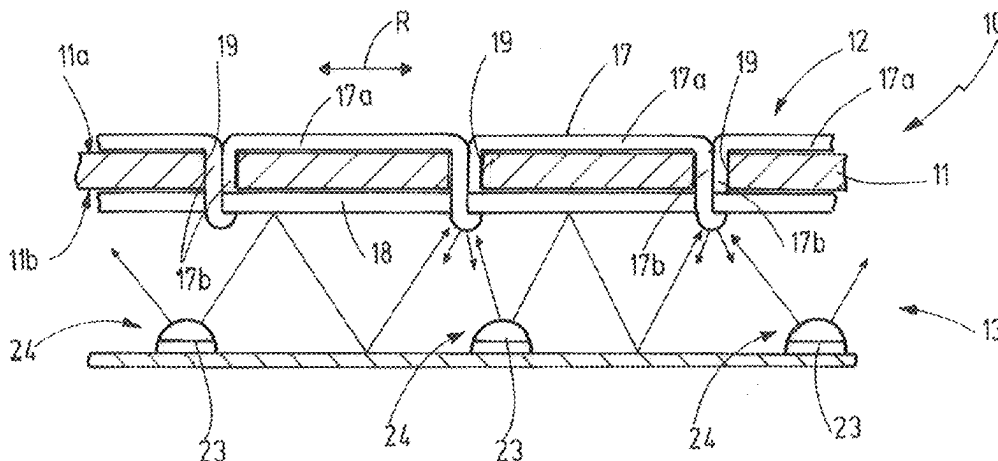
(51) **Int. Cl.**
D05B 79/00 (2006.01)
B60Q 3/54 (2017.01)
(Continued)

(52) **U.S. Cl.**
CPC **D05B 79/00** (2013.01); **B60Q 3/54**
(2017.02); **D01H 7/00** (2013.01); **D02G 3/26**
(2013.01);
(Continued)

(57) **ABSTRACT**

The invention relates to an arrangement comprising a visible seam, which is arranged in a sheet material part. The arrangement also includes a lighting apparatus, which is arranged beneath an underside of the sheet material part. The visible seam has an upper thread and a lower thread. The lower thread extends along the underside of the sheet material part in a direction. The upper thread has first thread portions along the upper side of the sheet material part and is guided, at stitch holes formed during the sewing process, through said stitch holes via second thread portions. By means of the lighting apparatus, emitted light passes into the second thread portions, into the stitch holes, and from there into the first thread portions. Some of the light propagates along the first thread portions, starting from an adjacent second thread portion, whereas another portion of the light

(Continued)



exits from the first thread portion. In this way, the upper thread of the visible seam is illuminated.

19 Claims, 4 Drawing Sheets

(51) Int. Cl.

D01H 7/00 (2006.01)
D02G 3/26 (2006.01)
D02G 3/44 (2006.01)
D05B 15/00 (2006.01)
D05B 85/00 (2006.01)
D05B 93/00 (2006.01)
B60Q 3/78 (2017.01)

(52) U.S. Cl.

CPC **D02G 3/446** (2013.01); **D05B 15/00**
(2013.01); **D05B 85/00** (2013.01); **D05B**
93/00 (2013.01); **B60Q 3/78** (2017.02)

(56)

References Cited

U.S. PATENT DOCUMENTS

2,561,756	A	7/1951	Shook
3,641,332	A	2/1972	Reick et al.
3,641,333	A	2/1972	Gendron
4,210,255	A	7/1980	Pan
4,234,907	A	11/1980	Daniel
4,422,719	A	12/1983	Orcutt
4,523,258	A	6/1985	Morse et al.
4,652,981	A	3/1987	Glynn
4,724,327	A	2/1988	Mitchell
4,727,603	A	3/1988	Howard
4,839,777	A	6/1989	Janko et al.
4,947,293	A	8/1990	Johnson et al.
5,067,831	A	11/1991	Robbins et al.
5,070,436	A	12/1991	Alexander et al.
5,113,325	A	5/1992	Eisenbraun
5,134,281	A	7/1992	Bryenton et al.
5,206,562	A	4/1993	Matsuno et al.
5,366,780	A	11/1994	Rapisarda
5,375,044	A	12/1994	Guritz
5,430,621	A	7/1995	Raskas
5,477,424	A	12/1995	Mocha
5,502,903	A	4/1996	Barker
5,560,677	A	10/1996	Cykana et al.
5,611,089	A	3/1997	Cretors
5,647,658	A	7/1997	Ziadi
5,649,755	A	7/1997	Rapisarda
5,680,496	A	10/1997	Burkitt, III et al.
5,709,448	A	1/1998	Jennings et al.
5,813,148	A	9/1998	Guerra
5,857,273	A	1/1999	Rapisarda
5,879,076	A	3/1999	Cross
5,956,818	A *	9/1999	Tsubata A44B 19/12 24/397
6,059,414	A	5/2000	Tsai
6,116,175	A	9/2000	Ito
6,126,233	A	10/2000	Gaetano et al.
6,146,006	A	11/2000	Cross
6,238,075	B1	5/2001	Dealey, Jr. et al.
6,352,355	B1	3/2002	Law
D458,732	S	6/2002	Chain
6,450,678	B1	9/2002	Bayersdorfer
6,536,928	B1	3/2003	Hein et al.
6,561,684	B2	5/2003	Reitze et al.
6,655,824	B2	12/2003	Tufte
6,736,442	B2	5/2004	Gebreselassie et al.
6,773,129	B2	8/2004	Anderson, Jr. et al.
6,851,844	B2	2/2005	Guy
6,854,869	B1	2/2005	Fernandez
7,020,369	B2	3/2006	Lodge, Jr. et al.
7,134,773	B2	11/2006	Tufte
7,221,264	B2	5/2007	Woo et al.

7,234,853	B2	6/2007	Givoletti
7,364,315	B2	4/2008	Chien
7,397,993	B1	7/2008	Nave et al.
7,431,484	B2	10/2008	Fong
7,690,318	B2	4/2010	Dooley et al.
7,735,152	B2	6/2010	Golle
7,753,542	B2	7/2010	Bruce et al.
7,766,501	B2	8/2010	Rapisarda
7,987,030	B2	7/2011	Flores et al.
8,215,810	B2	7/2012	Welch, Sr. et al.
8,256,945	B2	9/2012	Choquet
8,317,247	B2	11/2012	Beau et al.
8,376,564	B2	2/2013	Finn
8,376,596	B2	2/2013	Beau et al.
8,482,430	B2	7/2013	Szczerba
8,536,075	B2	9/2013	Leonard
9,067,530	B2	6/2015	Bayersdorfer et al.
9,335,457	B2 *	5/2016	Zimmermann F21V 13/08
9,440,582	B2	9/2016	Bayersdorfer et al.
9,582,973	B2 *	2/2017	Leonard G08B 5/004
9,703,029	B2	7/2017	Wenzel et al.
9,817,169	B2	11/2017	Wenzel et al.
9,821,196	B2	11/2017	Lin
9,905,197	B2	2/2018	Yamada
10,053,026	B2	8/2018	Sato
10,562,446	B2	2/2020	Cannon
10,618,465	B2	4/2020	Laluet et al.
11,124,112	B2	9/2021	Wimmer et al.
11,427,945	B2 *	8/2022	Kansteiner D02G 3/446
2008/0219017	A1	9/2008	Cruickshank et al.
2009/0316401	A1	12/2009	Choquet
2010/0195337	A1	8/2010	Heite et al.
2010/0296302	A1	11/2010	Welch, Sr. et al.
2011/0000061	A1	1/2011	Dooley et al.
2011/0032715	A1	2/2011	Beau et al.
2011/0063872	A1	3/2011	Irie
2011/0084852	A1	4/2011	Szczerba
2011/0164406	A1	7/2011	Chen et al.
2013/0026504	A1	1/2013	Marx et al.
2013/0027955	A1	1/2013	Grote, III et al.
2013/0027976	A1	1/2013	Robbins et al.
2013/0077338	A1	3/2013	Wenzel et al.
2015/0085519	A1	3/2015	Ammar et al.
2015/0283941	A1	10/2015	Wenzel et al.
2018/0044831	A1	2/2018	Kansteiner et al.
2020/0123684	A1	4/2020	Nishimura
2020/0324693	A1	10/2020	Begalli et al.
2022/0104328	A1	3/2022	Kim
2022/0153189	A1	5/2022	Nascimento et al.

FOREIGN PATENT DOCUMENTS

CN	201890187	U	7/2011
CN	112356770	A	2/2021
DE	19724486	A1	12/1998
DE	102012215164	A1	3/2014
DE	102012216334	A1	3/2014
DE	202014000342	U1	4/2014
DE	102013202222	A1	8/2014
DE	102014201730	A1	10/2014
DE	102013015907	A1	3/2015
DE	202015103947	U1	8/2015
DE	102015113654	A1	3/2016
DE	102014116758	A1	5/2016
DE	102015103850	A1	9/2016
DE	202017107616	U1	1/2018
DE	102016114962	A1	2/2018
DE	202020104604	U1	3/2021
EP	3650752	A1	5/2020
FR	2844868	A1	3/2004
FR	2890152	A1	3/2007
FR	2927859	A1	8/2009
FR	2979412	A1	3/2013
GB	2566258	A	3/2019
JP	2003201606	A *	7/2003 A41D 13/01
JP	2009279999	A	12/2009
JP	3178627	U	8/2012
JP	2012228921	A	11/2012
JP	2015074328	A	4/2015

(56)

References Cited

FOREIGN PATENT DOCUMENTS

JP	2017065355	A	4/2017
KR	200459132	Y1	3/2012
KR	101776487	B1	9/2017
KR	101956390	B1	3/2019
KR	102057222	B1	12/2019
RU	2248023		3/2005
RU	2287737		11/2006
RU	87027	U1	9/2009
WO	9718105		5/1997
WO	9002906		3/2001
WO	2001019643	A1	3/2001
WO	2004078518		9/2004
WO	2006117127	A1	11/2006
WO	2013060834	A1	5/2013
WO	2013090371		6/2013
WO	2014036629	A1	3/2014
WO	2018225146	A1	12/2018
WO	2019231723	A1	12/2019

OTHER PUBLICATIONS

English Abstract 2248023.

English Abstract 2287737.

English Abstract 87027.

EP SR, Issued May 18, 2015.

International Search Report for International Application No. PCT/US2012/057901; Date of Mailing Jan. 31, 2013.

Non-Final Office Action, Issued Mar. 21, 2017.

NonFinal Office Action, Issued Aug. 27, 2015.

Office Action dated Nov. 8, 2013 for U.S. Appl. No. 13/630,383; 21 pgs.

Written Opinion for International Application No. PCT/US2012/057901; Date of Mailing Jan. 31, 2013.

Notice of Allowance Mailed on Apr. 21, 2022; U.S. Appl. No. 15/673,817, filed Aug. 10, 2017; 13 pages.

International Preliminary Report on Patentability for International Application No. PCT/US2021/059861; Dated Jun. 1, 2023; 7 pages.

CN Office Action for Application No. 201710676053.9; Date Issued: May 8, 2021 (8 pages).

German Office Action for Application No. 10 2016 114 843.1; Date Issued: Jun. 8, 2017 (7 pages) (No English Translation).

International Search Report for International Application No. PCT/US2021/059861; Date of Completion: Mar. 21, 2022; Date of Mailing: Mar. 21, 2022; (3 Pages).

Notice of Allowance issued for U.S. Appl. No. 15/673,817 Dated: Jun. 12, 2020.

Notice of Allowance issued for U.S. Appl. No. 15/673,817 Dated: Jul. 15, 2021.

Notice of Allowance issued for U.S. Appl. No. 15/673,817 Dated: Jan. 5, 2022.

Non-Final Office Action issued for U.S. Appl. No. 15/673,817 Dated: Dec. 4, 2019.

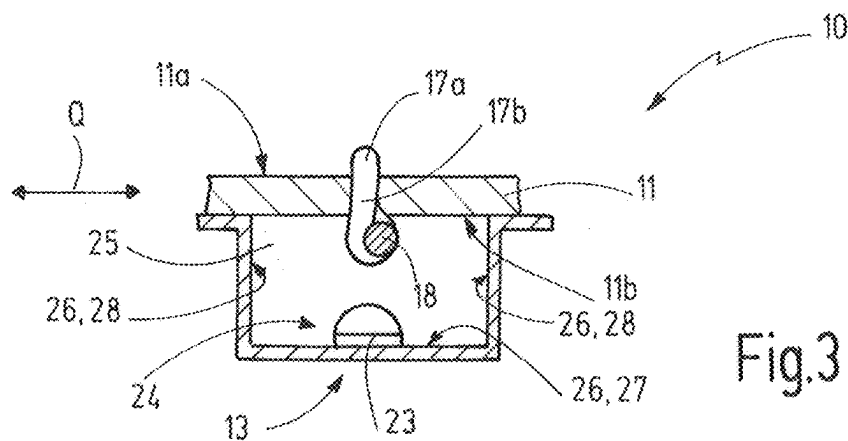
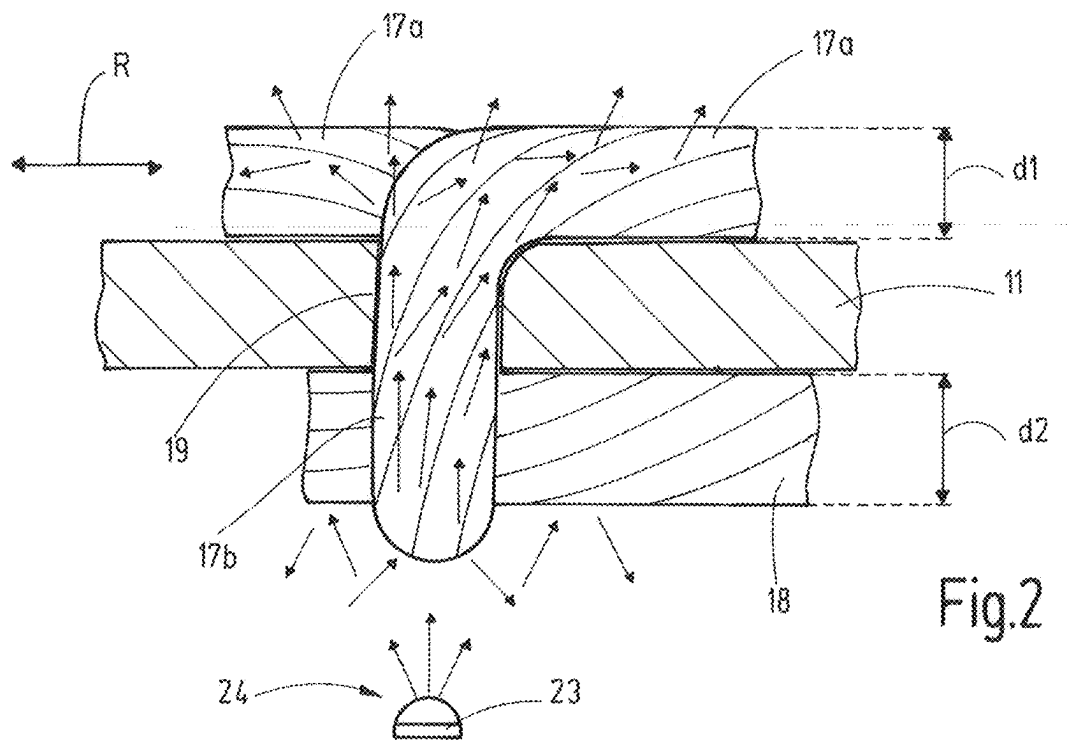
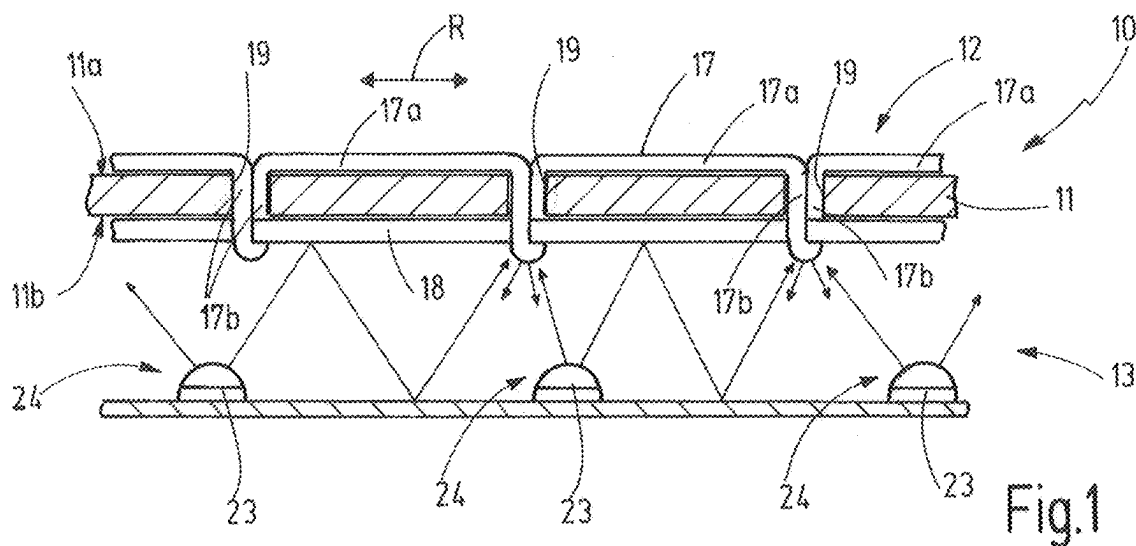
Notice of Allowance issued for U.S. Appl. No. 15/673,817 Dated: Feb. 18, 2021.

Notice of Allowance issued for U.S. Appl. No. 15/673,817 Dated: Jun. 7, 2019.

Search Report for Application No. GB1712809.1 (3 pages).

Written Opinion for International Application No. PCT/US2021/059861; Date of Completion: Mar. 21, 2022; Date of Mailing: Mar. 21, 2022; (5 Pages).

* cited by examiner



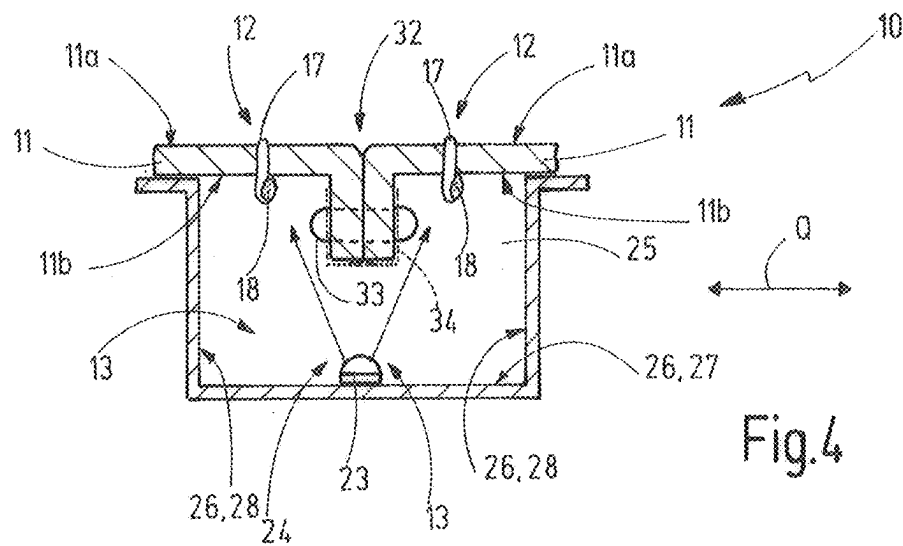


Fig. 4

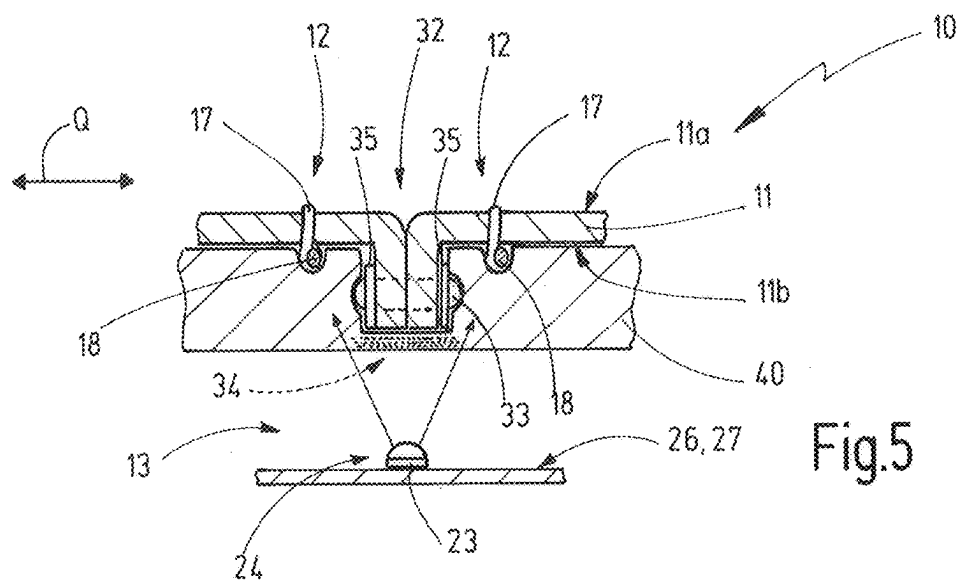


Fig.5

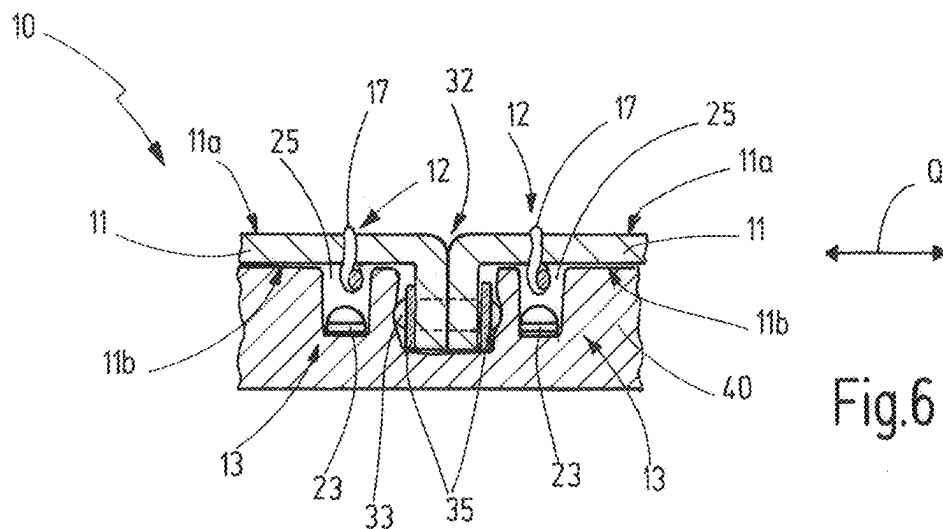


Fig.6

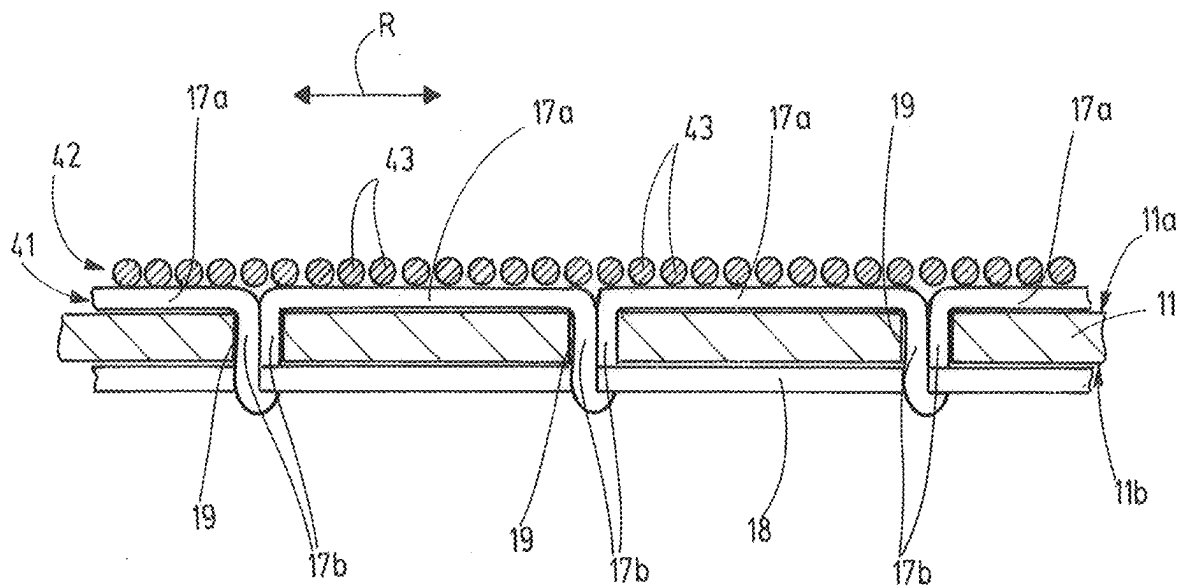


Fig.7

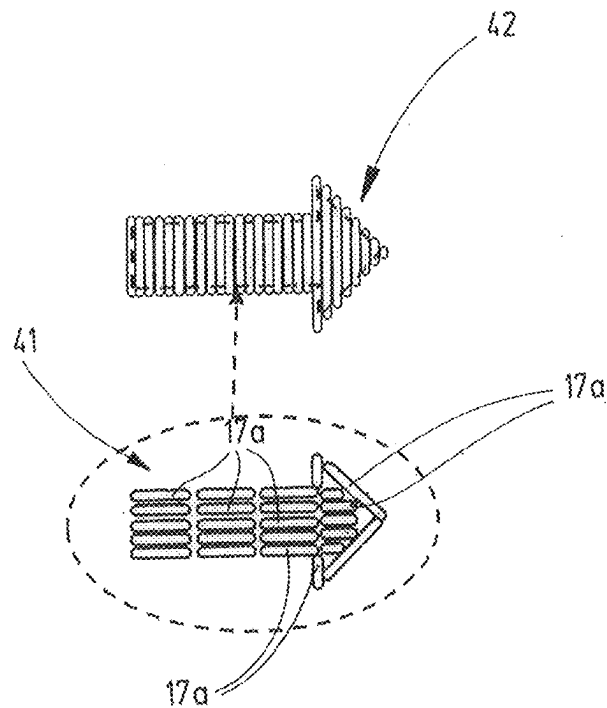
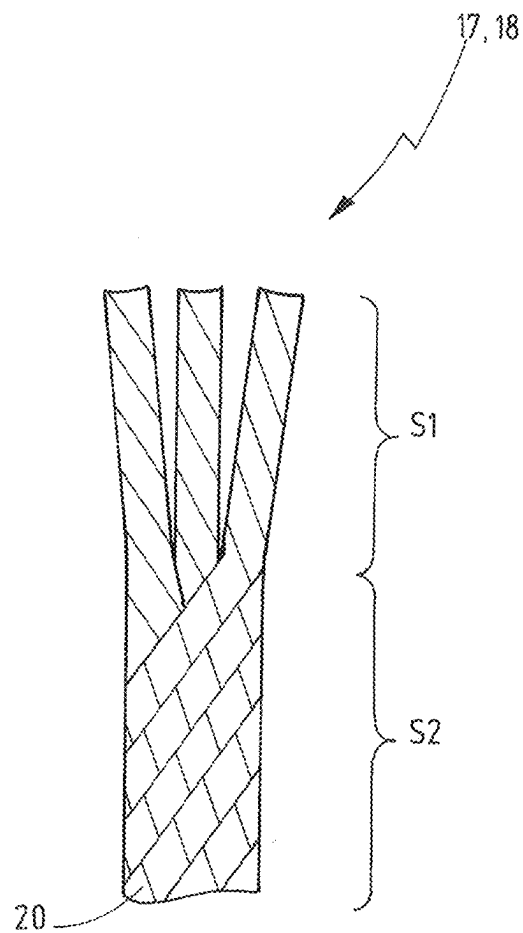
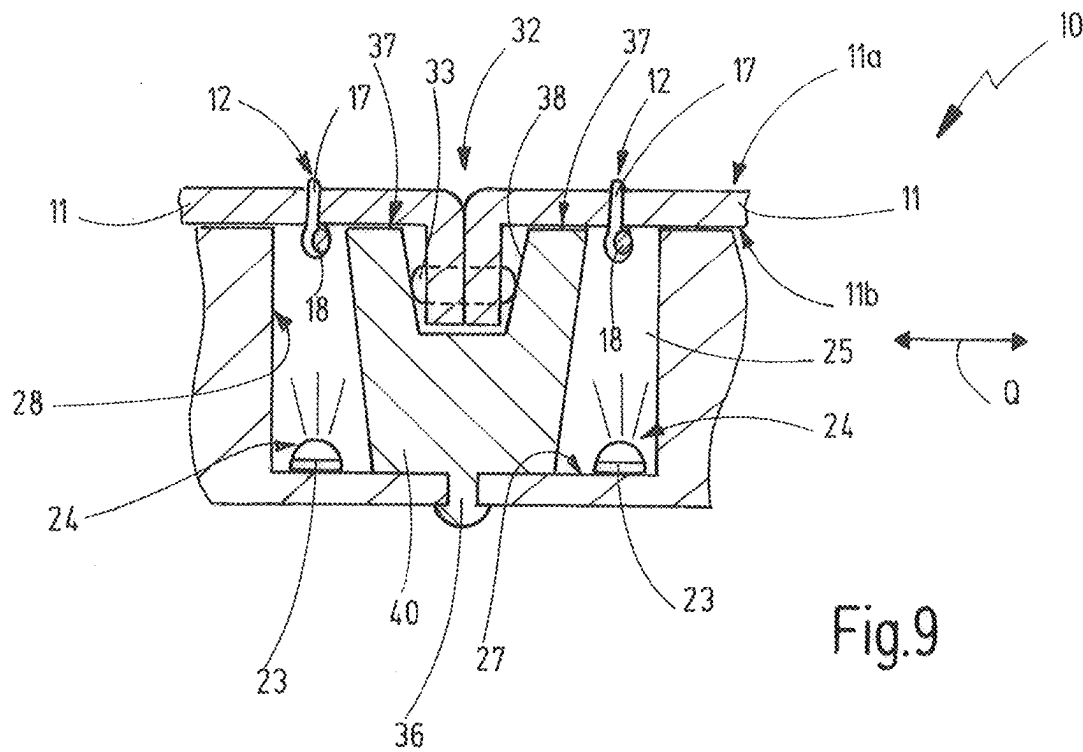


Fig.8



1

ARRANGEMENT COMPRISING A VISIBLE SEAM AND A LIGHTING APPARATUS, USE THEREOF, AND METHOD FOR PRODUCING THE ARRANGEMENT

CROSS REFERENCE TO RELATED APPLICATIONS

This application is a continuation of U.S. patent application Ser. No. 15/673,817 filed on Aug. 10, 2017, which claims priority under 35 U.S.C. § 119 to following German Patent application no. 10 2016 114 843.1, filed Aug. 10, 2016, the contents each of which are incorporated herein by reference thereto.

TECHNICAL FIELD

The invention relates to an arrangement comprising a visible seam and a lighting apparatus for illuminating the visible seam. The invention additionally relates to the use of this arrangement and a method for production thereof.

BACKGROUND

Visible seams are used today in a wide range of ways in the processing of sheet material parts, such as textile material parts, leather material parts, imitation leather material parts, plastic material parts, etc.

The object of the invention is to improve the appearance of such visible seams and to extend the possibilities for use thereof.

SUMMARY

An arrangement including a visible seam and a lighting apparatus, wherein the visible seam comprises an upper thread and a lower thread, wherein the upper thread comprises first thread portions extending along an upper side of a sheet material part and second thread portions, which run through stitch holes through the sheet material part and which are each interlaced with the lower thread at an underside of the sheet material part beneath each stitch hole, wherein the lighting apparatus comprises one or more light sources and is adapted to emit light at a plurality of light emission locations beneath the underside of the sheet material part, wherein the lighting apparatus is adapted to couple the light emitted at the plurality of light emission locations into the second thread portions of the upper thread beneath the stitch holes, the light emitted at the plurality of light emission locations propagates along the second thread portions of the upper thread and, starting from the second thread portions propagates partially along adjacent first thread portions of the upper thread and is diffusely emitted in part by the first thread portions, wherein the upper thread comprises a plurality of multi-filament yarns wherein each one of the plurality of multi-filament yarns include filaments twisted together.

An arrangement comprising a visible seam and a lighting apparatus, wherein the visible seam includes an upper thread and a lower thread, wherein the upper thread comprises first thread portions extending along an upper side of a sheet material part and second thread portions, which run through stitch holes through the sheet material part and which are each interlaced with the lower thread at an underside of the sheet material part beneath each stitch hole, wherein the lighting apparatus comprises one or more light sources and is adapted to emit light at a plurality of light emission

2

locations beneath the underside of the sheet material part, wherein the lighting apparatus is adapted to couple the light emitted at the plurality of light emission locations into the second thread portions of the upper thread beneath the stitch holes, the light emitted at the plurality of light emission locations propagates along the second thread portions of the upper thread and, starting from the second thread portions propagates partially along adjacent first thread portions of the upper thread and is diffusely emitted in part by the first thread portions, wherein the upper thread and the lower thread each comprise a plurality of multi-filament yarns wherein each one of the plurality of multi-filament yarns include filaments twisted together.

An arrangement comprising a visible seam and a lighting apparatus, wherein the visible seam includes an upper thread and a lower thread, wherein the upper thread comprises first thread portions extending along an upper side of a sheet material part and second thread portions, which run through stitch holes through the sheet material part and which are each interlaced with the lower thread at an underside of the sheet material part beneath each stitch hole, wherein the lighting apparatus comprises one or more light sources and is adapted to emit light at a plurality of light emission locations beneath the underside of the sheet material part, wherein the lighting apparatus is adapted to couple the light emitted at the plurality of light emission locations into the second thread portions of the upper thread beneath the stitch holes, the light emitted at the plurality of light emission locations propagates along the second thread portions of the upper thread and, starting from the second thread portions propagates partially along adjacent first thread portions of the upper thread and is diffusely emitted in part by the first thread portions, wherein the upper thread has a smaller cross-section than the lower thread.

A method for producing an arrangement including a visible seam and a lighting apparatus, wherein the visible seam comprises an upper thread and a lower thread, wherein the upper thread comprises first thread portions extending along an upper side of a sheet material part and second thread portions, which run through stitch holes through the sheet material part and which are each interlaced with the lower thread at an underside of the sheet material part beneath each stitch hole, wherein the lighting apparatus comprises one or more light sources and is adapted to emit light at a plurality of light emission locations beneath the underside of the sheet material part, wherein the lighting apparatus is adapted to couple the light emitted at the plurality of light emission locations into the second thread portions of the upper thread beneath the stitch holes, the light emitted at the plurality of light emission locations propagates along the second thread portions of the upper thread and, starting from the second thread portions propagates partially along adjacent first thread portions of the upper thread and is diffusely emitted in part by the first thread portions, wherein the upper thread comprises a plurality of multi-filament yarns wherein each one of the plurality of multi-filament yarns include filaments twisted together, including the following steps: producing the visible seam, wherein the upper thread is pulled from the upper side of the sheet material part through the stitch holes formed by using a sewing needle, and wherein a cross-sectional area of the sewing needle is smaller than twice a cross-sectional area of the upper thread, providing the lighting apparatus having the plurality of light emission locations beneath the underside of the sheet material part.

A visible seam in the present application is understood to mean a seam that is at least partially visible on the end

product. The visible seam can be just a stitching, or a combination of a stitching and a functional or connecting seam. The visible seam can thus be used not only as a stitching element, but also to connect a plurality of sheet material parts.

The arrangement according to the invention comprises a visible seam and a lighting apparatus. The visible seam is introduced into a sheet material and has an upper thread on the upper side of the sheet material part and a lower thread on the underside of the sheet material part. Any two-dimensional or three-dimensionally-shaped sheet material that can be handled or processed by sewing can be used as sheet material part. Such sheet materials can be, by way of example, a covering of a panel in a vehicle interior (door, fittings, roof lining, etc.) or a seat covering of a vehicle seat. The sheet material part can be, for example, a textile material (for example a fabric), leather, imitation leather, or a plastic film, etc.

The upper thread has first thread portions running along the upper side of the sheet material part. The first thread portions are adjoined by second thread portions of the upper thread, which run through stitch holes in the sheet material part from the upper side to the underside, or vice versa. Two second thread portions of the upper thread extend through each stitch hole. Beneath the stitch hole, the two second thread portions are connected to or interwoven with the lower thread of the visible seam.

The directly adjacent stitch holes of the visible seam are arranged at a distance from one another preferably ranging from 2 to 10 mm and in particular ranging from 4 to 6 mm. The length of the first thread portion of the upper thread corresponds to the distance between directly adjacent stitch holes.

The arrangement additionally comprises a lighting apparatus which has one or more light sources. The lighting apparatus is adapted to emit light at a plurality of light emission locations beneath the underside of the sheet material part. The light emission locations are arranged in at least one row on the underside in the direction of the visible seam. The light emission locations do not have to be arranged in a plane running at right angles to the sheet material part along the visible seam. The light emission locations can also be arranged offset to this plane in one or more rows beneath the underside of the sheet material. In a preferred exemplary embodiment, each light emission location is formed by a separate light source of the lighting apparatus, for example a semiconductor light source, such as a light-emitting diode.

The light emitted at the light emission locations is directed directly—or indirectly after one or more reflections—towards the second thread portions beneath each stitch hole and is coupled there into the second thread portions of the upper thread. The light propagates along the fibers or filaments of the second thread portions through the stitch hole to the upper side of the sheet material. At the upper side, the light is emitted partially from the subsequent first thread portion of the upper thread and is conducted along the first thread portion partially by reflections at the fibers or filaments of the upper thread. Some of the light exits at each location along the first thread portions. The amount of light propagating along a first thread portion thus decreases with increasing distance from a stitch hole. Since each first thread portion connects two stitch holes, a substantially constant brightness of the emitted light is nevertheless achieved along a first thread portion. This is because some of the light that is directed along the upper thread by the second thread portions of adjacent stitch holes is still present in the middle between two stitch holes. An emission

of light that is relatively constant to an observer can thus be achieved along the first thread portions.

It is preferred if the distance between two directly adjacent light emission locations in the direction of the visible seam is different from the distance between directly adjacent stitch holes of the visible seam. It is thus possible to use a smaller number of lighting means or light-emitting diodes or light emission locations to achieve a constant illumination of the visible seam.

The second thread portions bear tightly against the sheet material within the stitch holes. A direct, straight emission of light through gaps between the two second thread portions and the peripheral wall of the sheet material part delimiting a stitch hole is substantially completely avoided. This results in the effect that merely the upper thread illuminates the visible seam. Light does not run past the upper thread upwardly through the stitch holes.

The direct emission of light through the stitch holes is also reduced or avoided by the lower thread, which extends beneath the stitch holes. In a preferred exemplary embodiment the cross-section or the thickness of the lower thread is greater than that of the upper thread. The lower thread can therefore cover the stitch hole, at least for the most part, at the underside of the sheet material.

The lower thread is constructed in such a way that the fibers or filaments of the lower thread primarily extend at right angles to the orientation of the stitch holes. The main direction of orientation of the fibers or filaments is therefore in the direction of extension of the lower thread and not transversely thereto. Light that contacts the lower thread from the light emission locations is reflected there. A greater light emission intensity in the region of the stitch holes at the upper side of the sheet material is thus also avoided.

In a preferred embodiment, the upper thread and/or the lower thread are/is embodied as a multi-filament yarn. Here, the twist of the upper thread embodied as a multi-filament yarn can be less than the twist of the lower thread embodied as a multi-filament yarn.

In order to achieve a light perception that is as constant as possible, it is advantageous if the twist of the upper thread embodied as a multi-filament yarn is as small as possible. For a suitable sewing behavior and a uniform seam pattern, a minimum twist is required so that the filaments are sufficiently connected to one another. In one exemplary embodiment, the twist of the upper thread can lie in a range of 20-400 twists per meter.

For the lower thread, the same principles apply as for the upper thread. However, in the case of the lower thread, greater attention can be placed on the sewing behavior, since the lower thread must not conduct any light along its extent. The twist of the lower thread embodied as a multi-filament yarn can preferably range from 20-400 twists per meter and can also be up to 1000 twists per meter.

The upper thread and/or the lower thread can be embodied as twine. The twine can contain a plurality of twisted multi-filament yarns. The number of steps in which in each case a plurality of filaments or twisted multi-filament yarns are twisted with one another can be selected here suitably. At the least, two such steps are provided in order to form the twine. In one exemplary embodiment, a plurality of filaments are twisted in the first step to form in each case a multi-filament yarn. In a second step, these multi-filament yarns are in turn twisted with one another. The twisting in the first step by way of example can be embodied as an S-twist, and the twisting in the second step can be embodied

as a Z-twist, or vice versa. It is also possible to select the direction of twisting in both twisting steps to be in the same direction.

In the case of twine, a twisting of 20-400 twists per meter can be selected in each step. It is advantageous if, with twisting in the same direction in both steps, the sum of the twists in the two steps is at least 20 twists per meter and for the upper thread does not exceed 400 twists per meter and for the lower thread does not exceed 400 or up to 1000 twists per meter. With twisting directions in opposite directions in the first step and in the second step, it is preferred if the difference from the twist of the first step minus the twist of the second step ranges from 20-400 twists per meter for the upper thread and ranges from 20-400 twists per meter and at most up to 1000 twists per meter for the lower thread.

An auxiliary, such as wax, oil, etc., can be added to the upper thread and/or the lower thread in order to improve the sewing behavior. It is also possible to add this auxiliary just to one or more yarns of a twine.

The twist of the upper thread and/or lower thread embodied as a multi-filament yarn is less than that which would be used for a conventional sewing yarn in order to attain a good thread cohesion and a good sewability. The smaller twist can improve the desired propagation of part of the coupled-in light along the upper thread.

It is advantageous if the upper thread and/or lower thread is colored. In a preferred exemplary embodiment, the upper thread or the lower thread is white or appears to be white, since substantially all light wavelengths of visible light will be reflected. Other colors, such as blue, red, etc., can also be used. The upper thread and/or lower thread can be colored by addition of pigments.

The upper thread preferably has a smaller mass per meter (tex) than the lower thread.

In a preferred embodiment, the first thread portions of the upper thread form a first thread layer. A second thread layer can be applied to this first thread layer by means of at least one additional thread, preferably by stitching. The orientation of the thread portions of the at least one additional thread in the second thread layer can be at right angles and/or obliquely and/or parallel to the first thread portions of the upper thread. The thread portions of the at least one additional thread are preferably arranged parallel to one another in the second thread layer. The threads of the second thread layer by way of example can form a letter, a number, a symbol, a logo or any other symbol to be illuminated. Backlit elements can thus be created in the sheet material part.

In a preferred embodiment, the sheet material part is sewn to a further sheet material part by means of a connecting seam, adjacently to the visible seam. Here, both sheet material parts can have a visible seam adjacently to the connecting seam. The sheet material parts are held together by the connecting seam. The at least one visible seam does not have a fixing function for holding together the two sheet material parts.

It is advantageous if at least one shielding means is provided at or adjacently to the connecting seam. By means of the at least one shielding means, the passage of light through the connecting seam or through the contact region between the two sheet material parts from the underside to the upper side can be at least reduced and in the ideal case completely prevented. Here, the at least one shielding means is at least partially impermeable for the emitted light wavelength. The shielding means can be formed by a non-transparent sheet, by a non-transparent close-meshed textile or lattice structure, or the like.

In one exemplary embodiment, the shielding means is formed by a seam tape or comprises a seam tape. The connecting seam by way of example can comprise two seam tapes, one on each of the two sheet material parts.

In a further preferred exemplary embodiment at least one supporting body is provided. In one exemplary embodiment, a supporting body is provided in the region of each visible seam. The supporting body is designed in each case to support an associated sheet material part at the underside. The supporting body by way of example can be formed from a resilient material. The supporting body is preferably produced from a material that is transparent for the emitted light wavelength.

It is advantageous if the shielding means is arranged or formed on the supporting body. By way of example, no or only a few structures or areas permeable to light can be provided or formed on the supporting body adjacently to the connecting seam. Corresponding microstructures or reflection areas can be provided in the supporting body, at which microstructures or reflection areas the impinging light is reflected and directed away from the connecting seam.

The lighting apparatus can comprise at least one delimiting face for the arrangement of the light emission locations. By way of example, it is advantageous if three delimiting faces adjoining one another form a channel delimited on three sides, for example a U-shaped or groove-shaped channel, which for example can be arranged beneath the associated visible seam. The cross-sectional shape of the channel can be selected arbitrarily and can also vary along the extent of the channel. The at least one delimiting face is preferably diffusely reflective and by way of example can be formed from a face with appropriate roughness, preferably a white face.

Since the lighting apparatus is disposed beneath the underside of the sheet material part, it is covered by the sheet material part in the use position or installed position and is not visible to the observer.

As explained, the above-described arrangement can be used advantageously in an interior of a vehicle, in particular a motor vehicle, aircraft, rail vehicle or watercraft. The sheet material part can therefore be used for example to provide a covering on the roof lining, in a door, or on the dashboard. The sheet material part can also be part of a seat covering.

When producing the arrangement, a visible seam is produced in the sheet material part with the aid of a sewing needle. The upper thread is drawn through a stitch hole by means of the sewing needle. The stitch hole is formed in the sheet material by the sewing needle. The needle cross-section is selected in such a way that a close fit of the two second thread portions within the stitch hole with the sheet material part, substantially without gaps, is produced by the resilient properties of the upper thread and the sheet material. The needle cross-section is in particular selected to be as small as possible. The lighting apparatus with the light emission locations is arranged beneath the underside of the sheet material. The light emission locations are preferably arranged at a distance from one another along the visible seam.

The distance between the light emission locations or the light sources and the lower thread is between 0 mm and 50 mm. With use of light-emitting diodes which are arranged at the light emission locations, the spacing is preferably 5-15 mm.

The cross-section of the sewing needle in the case of the method can be selected to be all the smaller, the lower is the resilience of the sheet material part.

Advantageous embodiments of the invention will become clear from the dependent claims, the description, and the drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

Preferred embodiments of the invention will be explained in greater detail hereinafter on the basis of the accompanying drawings, in which:

FIG. 1 shows a schematic, block diagram-like illustration of an exemplary embodiment of an arrangement comprising a visible seam in a sheet material part and a lighting apparatus,

FIG. 2 shows a schematic basic diagram of the propagation of the light through part of an upper thread of the visible seam from FIG. 1,

FIG. 3 shows a highly schematic basic illustration of an exemplary embodiment of the arrangement in the direction of the visible seam,

FIGS. 4-6 each show a basic illustration of an exemplary embodiment of an arrangement with two sheet material parts connected to one another at a connection location by means of a connecting seam,

FIG. 7 shows a schematic basic illustration of a further exemplary embodiment of an arrangement with two thread layers arranged one above the other on the upper side of the sheet material part,

FIG. 8 shows an exemplary schematic illustration of a symbol formed by a second, upper thread layer,

FIG. 9 shows a basic illustration of an exemplary embodiment of an arrangement with two sheet material parts connected to one another at a connection location by means of a connecting seam, and

FIG. 10 shows a schematic illustration for producing a twine for an upper thread and/or lower thread in two steps.

DETAILED DESCRIPTION

FIG. 1 schematically shows an exemplary embodiment of an arrangement 10 comprising a sheet material part 11 with a visible seam 12 and a lighting apparatus 13. The sheet material part can be a flexible two-dimensional fabric which is provided with a visible seam 12 by sewing and which can be connected to other sheet material parts 11, in particular by sewing. The sheet material part by way of example can be a textile material part or can consist of leather, imitation leather, or plastic. The sheet material part 11 can also have a three-dimensionally shaped form. For example, it can be formed by a film which is brought into a desired three-dimensional form by means of a contour tool and is cured in this form. A three-dimensionally shaped sheet material of this type can be referred to as a molded skin. The molded skin can also have one or more visible seams. A molded skin of this type can be produced alternatively also by means of a process of spraying with PU materials or in a rotational sintering process ("slushing"). Such three-dimensionally shaped sheet material parts can be provided with the visible seam in a state in which the three-dimensional form has already been produced.

The sheet material part 11 has an upper side 11a and an underside 11b. In use, the upper side 11a faces towards a user or observer. The underside 11b is not visible in the use state. A sheet material part 11 with a visible seam 12 is used by way of example in vehicle interiors of vehicles, for example in motor vehicles. For example, internal door trims,

fittings or seats can be equipped with an arrangement 10, in which the sheet material part forms the visible top layer so to speak.

The visible seam 12 has an upper thread 17 and a lower thread 18. The lower thread 18 extends in a manner adjacent to the underside 11b of the sheet material part 11. The upper thread 17 is stabbed or pulled through the sheet material part 11 with the aid of a sewing needle. During this process, the sewing needle forms a stitch hole 19 in the sheet material part 11. The upper thread 17 is pulled from the upper side 11a through the stitch hole 19 to the underside 11b and, there, is connected to or interwoven with the lower thread 18. In so doing, the upper thread 17 forms a loop, through which the lower thread 18 passes.

The upper thread 17 has first thread portions 17a, which each extend along the upper side 11a of the sheet material part 11 between two directly adjacent stitch holes 19. At each stitch hole 19, the upper thread 17 forms two second thread portions 17b, wherein the two second thread portions 17b pass through the stitch hole 19 and are interwoven with the lower thread 18 at the underside 11b. At the upper side 11a, the second thread portions 17b each transition into a first thread portion 17a.

The visible seam 12 extends in a direction R along the sheet material part 11. Here, the direction R of the visible seam 12 is considered to be, at any point, the direction in which the first thread portions 17a extend between two stitch holes 19 or the direction in which the lower thread 18 extends. The direction R—in contrast to the schematic illustration in the drawings—can have an arbitrary course as considered over a multiplicity of stitch holes 19 and on the whole can form straight portions and/or curved portions.

The cross-section of the sewing needle for the upper thread 17 is selected such that this is smaller than, or at most the same size as the overall cross-section of the two second thread portions 17b guided through the stitch hole 19. Due to the resilience of the sheet material part 11 and the upper thread 17, the two second thread portions 17b can lie closely against one another once the sewing needle has been pulled out from the stitch hole 19, and it is possible that they do not leave a linear light gap passing through the stitch hole.

In accordance with the example, the cross-sectional area of the upper thread 17 is smaller than the cross-sectional area of the lower thread 18. The upper thread 17 has a greater fineness. In other words, the weight per meter of the upper thread 17 is smaller than the weight per meter of the lower thread 18. In FIG. 2 this has been illustrated by way of example in that the cross-sectional contours, assumed by way of example to be circular, are of different sizes and the diameter d1 of the upper thread 17 is smaller than the diameter d2 of the lower thread 18.

As has been illustrated schematically in FIG. 2, both the upper thread 17 and the lower thread 18 are each embodied in accordance with the example as a multi-filament yarn. The individual filaments are twisted with one another in this case. The number of twists per meter in the case of the upper thread 17 can be lower than in the case of the lower thread 18. As is also illustrated schematically in FIG. 2, the twisted filaments of the lower thread 18 run primarily in a direction R in which the visible seam 12 extends.

FIG. 10 by way of example shows an exemplary embodiment for producing an upper thread 17 and/or a lower thread 18. Here, the thread 17, 18 is embodied as a twine 20. In accordance with the example, a plurality of multi-filament yarns with a first number of twists per meter are produced in a first step S1. In a second step S2, the multi-filament yarns produced in the first step are then connected to one another

by twisting to form the twine 20. Here, the number of twists per meter in the first step S1 can be different from the number of twists in the second step S2. In addition, the direction of twisting in the two steps S1, S2 can be the same or different. In the first step S1, the multi-filament yarns can each have the same or also different directions of twist (S-twist and/or Z-twist). In accordance with the example, the multi-filament yarns are formed in the first step S1 by an S-twist and the produced multi-filament yarns are connected by a Z-twist in the second step S2 to form the twine. The number of twists per meter can lie for example in the range of 20-400 twists per meter in each step S1, S2. With twisting in the same direction in both steps S1, S2, the sum of the twists per meter for the upper thread preferably lies in the range of 20-400 twists per meter and for the lower thread 18 is preferably also up to 1000 twists per meter. With twisting in different directions in the two steps S1, S2, the difference of the twists in the first step minus the twists in the second step for the upper thread is in the range of 20-400 twists per meter and for the lower thread is 20-400 or up to 1000 twists per meter.

The lighting apparatus 13 has at least one light source, and in the exemplary embodiment a plurality of light sources 23. The electrical connection of the light sources 23 to a control unit for controlling or stipulating the light output is not illustrated in the drawings. Here, commercially available control means can be used. The at least one light source 23 is preferably a semiconductor light source, and in the exemplary embodiment is a light-emitting diode.

In the direction R of the visible seam 12, the lighting apparatus 13 forms a plurality of light emission locations 24 distanced from one another. Light is emitted at each light emission location 24 in the direction of the underside 11b of the sheet material part 11. In the preferred exemplary embodiment described here, a separate light source 23, and in accordance with the example a light-emitting diode, is arranged at each light emission location 24. The distance in the direction R between two directly adjacent light emission locations 24 is different in the exemplary embodiment from the distance between two directly adjacent stitch holes 19. Here, the distance between the light emission locations 24 can be larger than that between the stitch holes 19 as considered in the direction R.

The light sources 23 are also arranged at a distance from the underside 11b of the sheet material part 11. The distance between the light sources 23 in the direction R is dependent here on the light emission angle of the individual light sources 23 and on the distance from the underside 11b. It is preferably selected such that, in particular at each stitch hole 19, substantially the same radiation intensity is present at the underside 11b along the visible seam 12.

In contrast to the illustrated exemplary embodiments, it is also possible to select the distance between the light sources 23 and the stitch holes 19 in the direction R to be of equal size. Here, the light sources 23 are preferably not arranged directly in the extension of a stitch hole 19, but instead are arranged offset between two stitch holes 19, and in accordance with the example centrally therebetween. This measure can also result in the avoidance of a direct linear emission of light through a gap in a stitch hole 19 from the underside 11b to the upper side 11a.

By means of the lighting apparatus 13, the upper thread 17 is illuminated so to speak. The first thread portions 17a in the ideal case emit light over their entire course with the same radiation intensity. The arrows indicated in FIG. 2 schematically illustrate the light emitted by a light source 23. The light emitted at a light emission location 24 can contact a

second thread portion 17b either directly or—as illustrated schematically in FIG. 1—can be reflected once or more before it contacts a second thread portion 17b and is coupled in there. The light coupled into the second thread portions 17b beneath a stitch hole 19 is reflected at the filaments of the upper thread 17. Due to the filaments running primarily in the direction of extension of the upper thread 17 or the corresponding thread portion 17a, 17b, some of the light propagates in the direction in which the upper thread 17 runs. Another portion of the light exits from the upper thread 17 at the upper side 11b into the first thread portions 17a. The upper thread 17 emits light and lights up. Starting from a stitch hole 19, the light propagating along a first thread portion 17a of the upper thread 17 decreases. Since light is coupled into a first thread portion 17a by two adjacent stitch holes 19 and the second thread portions 17b provided there, the light is added in a central region of the first thread portion 17a between two stitch holes 19. An overall uniform radiation intensity of the emitted light from a first thread portion 17a can thus be achieved. In the exemplary embodiment, the distance between two adjacent stitch holes 19 is selected in accordance with the example to be less than 10 mm and preferably less than 6 mm. the distance in the direction R between two stitch holes 19 is preferably at least 2 mm and preferably at least 4 or 5 mm.

The lower thread 18 is disposed beneath each stitch hole 19. Due to a larger diameter or cross-section than that of the upper thread 17, the lower thread 18 covers the stitch hole 19 completely or for the most part. As a result of this measure, light is also prevented from passing directly straight through a gap in the stitch hole 19. If light were to pass through a light gap of a stitch hole 19 to the upper side, the stitch hole 19 itself would then appear to be illuminated, and not only the upper thread 17. A visual impression of this type should be avoided.

Due to the filaments of the lower thread 18, this is additionally diffusely reflective. The orientation of the filaments of the lower thread 18 also reduces or blocks the direct emission of light through a stitch hole 19.

It should be noted at this juncture that, in contrast to the present preferred exemplary embodiment, the upper thread 17 and/or lower thread 18 can additionally also comprise fibers or can comprise fibers instead of filaments.

FIGS. 3 and 4 schematically show an embodiment in which the light emission locations 24 or the light sources 23 are arranged in a groove-like channel 25. The channel 25 is open towards the underside 11b of the sheet material part 11. It has three delimiting faces 26. The bottom face 27 opposite the underside 11b constitutes a delimiting face 26, which at the same time is designed as a mounting face for the light sources 23. The bottom face 27 is adjoined on opposite sides in each case by a side face 28, which side faces each form a further delimiting face 26. The two side faces 28 face towards one another and are arranged in a transverse direction Q, at right angles to the direction R, at a distance from one another on opposite sides of the visible seam 12 or the lower thread 18.

The design of the channel 25 is in principle freely selectable and can deviate from the illustration. The channel 25 can have an arbitrary cross-section which is open towards the underside 11b of the sheet material part 11 and which can also vary along the channel 25.

At least one of the provided delimiting faces 26 is diffusely reflective. It can have a corresponding roughness. The at least one delimiting face 26 is preferably light, for example white or metallic grey.

11

In the exemplary embodiments illustrated in FIGS. 4-6, two sheet metal parts 11 are connected to one another at a connection location 32. For this purpose, an edge-side portion of each sheet material part 11 is folded down away from the upper side 11a, and the two sheet material parts 11 are placed against one another by means of these edge-side portions and are connected there. In the exemplary embodiment a connecting seam 33 is provided in these edge-side portions. Additionally or alternatively, the two sheet material parts 11 could also be glued or otherwise connected to one another at the connection location 32. In accordance with the example, a connection by means of a connecting seam 33 is provided exclusively.

A sheet material part 11 can also have a visible seam applied outside a connection location 32 as decoration, for example in a three-dimensionally formed molded skin.

In the illustrated exemplary embodiments, a visible seam 12 is provided in each sheet material part 11 adjacently to the connecting seam 33 in the transverse direction Q. The connecting seam 33 or the connection location 32 and the visible seams 12 extend in each case substantially parallel to one another in the direction R.

In the exemplary embodiments according to FIGS. 4 and 5, both visible seams 12 are assigned a joint lighting apparatus 13. Here, a single row of light emission locations 24 or light sources 23 can be provided in the direction R. The light thereof irradiates in the direction of both visible seams 12. Alternatively, it is also possible to assign each visible seam 12 a separate lighting apparatus 23, said apparatuses having their own light emission locations 24 or light sources 23. Such an embodiment is illustrated by way of example in FIG. 6.

In order to avoid a passage of light at the connection location 32 and in accordance with the example at the connecting seam 33, at least one shielding means 34 can be provided there. This shielding means 34 serves to prevent or at least reduce the passage of light at the connecting seam 33 or the contact face of the two sheet material parts 11 at the connection location 32. The at least one shielding means 34 is illustrated merely in a highly schematized and dashed manner in FIG. 4. By means of the at least one shielding means 34, the entry of light into the stitch holes of the connecting seam 33 can be reduced or blocked. In addition, the entry of light into the region of the contact face between the two sheet material parts 11 at the connection location 32 can be blocked or reduced.

A shielding means 34 can be formed by way of example by a seam tape 35 or may comprise a seam tape 35 of this type. In the case of the exemplary embodiment illustrated schematically in FIG. 5, a seam tape 35 is provided along the connecting seam 33 on both sheet material parts 11 and reduces or blocks the entry of light into the stitch holes of the connecting seam.

In the case of a further embodiment of the arrangement 10, as illustrated in FIG. 5, at least one supporting body 40 is provided. In the exemplary embodiment illustrated in FIG. 5, the supporting body 40 is produced from a material that is permeable for the light emitted by the lighting apparatus 13. The at least one supporting body 40 supports the assigned sheet material part 11 on the underside 11b thereof. In the region of the connection location 32, the two sheet material parts 11 can be assigned a common supporting body 40 or alternatively can each be assigned their own supporting body 40.

A shielding means 34 is provided in the gap between the connection location 32 or the connecting seam 33 and the light emission locations 24 or the light sources 23, and in

12

accordance with the example is arranged on the supporting body 40 or is formed on the supporting body 40. By way of example, the region of the supporting body 40 beneath the connection location 32 or the connecting seam 33 can be formed by a microstructure and/or by a coloring and/or by application of a material hindering or preventing the passage of light, as shielding means 34. An embodiment of this type is illustrated in FIG. 5 in a highly schematized manner by the dashed region of the supporting body 40. This region is dimensioned and positioned such that light emitted by the light emission locations 24 does not impinge on the connection location 32 between the sheet textile parts 11, but the emission of light is enabled, unhindered, in the direction of the visible seams 12.

The channel 25 for arranging the light emission locations 24 or the light sources 23 can also be formed in the supporting body 40. Such an embodiment is illustrated by way of example in FIG. 6. There, a channel 25 is provided beneath each visible seam 12. It is also possible to form the channel 25 in the supporting body 40 if both visible seams 12 are assigned a common lighting apparatus 13, as is illustrated by way of example in the exemplary embodiments according to FIGS. 4 and 5. The channel is then preferably positioned between the two visible seams 12 in the transverse direction Q.

In the exemplary embodiment illustrated in FIG. 6, the supporting body 40 can be produced from any material. The material does not necessarily have to be transparent for the emitted light wavelength. The delimiting faces 26 delimiting the channels 25 on three sides, these delimiting faces being formed by the supporting body 40 itself in accordance with the example, are preferably diffusely reflective, as has been explained on the basis of the channel 25 according to FIGS. 3 and 4. Here, the light can leave the channel 25 merely at the underside 11b of the corresponding sheet material part 11 and consequently in the direction of the visible seam 12. Additional shielding means in the region of the connection location 32 therefore are not necessary. Seam tapes 35 can still be provided for reasons relating to the sewing process.

A further exemplary embodiment of the arrangement 10 is illustrated in FIG. 9. A plurality of light emission locations 24 or light sources 23 are arranged beneath each of the two visible seams 12. The supporting body 40 is arranged within the channel 25 between these two arrangements of light emission locations 24 or light sources 23 and divides the channel 25 into two channel portions, which are separated at a distance from one another in the transverse direction Q by the supporting body 40. The supporting body 40 is fastened to, or on the bottom face 27. The fastening can be implemented for example in a frictionally engaged and/or positively engaged and/or integrally bonded manner. In the case of the exemplary embodiment, the supporting body 40 has a plurality of pins 36, which are arranged at a distance from one another in the direction of the channel 25 and which each protrude through an assigned hole in the bottom of the body forming the channel 25. On the outside, the pin 36 can be shaped to have a widened head, whereby a positively engaged and optionally additionally integrally bonded connection can be created between the supporting body 40 and the channel bottom.

On the side opposite the bottom or the bottom face 27, which side faces the underside 11b of the sheet material parts 11, the supporting body 40 has a supporting face 37. A region of the sheet material part 11 rests on the supporting face 37. A gap remains between each side face 28 and the supporting body 40, said gap having a sufficiently small dimension in the transverse direction Q so that, when the

13

sheet material part **11** is loaded, a sufficiently good supporting effect is provided and the sheet material part **11** is not pushed into the channel **25** through the gap or is only slightly pushed in this way.

In order to receive the two end portions of the sheet material parts **11** in the region of the connection location **32**, a receiving recess **38** is provided, which extends at right angles to the transverse direction **Q** along the extent of the channel **25** through the supporting body **40**. There, the end portions are received with the connecting seam **33**. The receiving recess **38** can have any cross-section adapted thereto. The receiving recess **38** divides the supporting face **37** into two face regions. Between each side face **28** and the supporting body **40**, there is provided the corresponding visible seam **12** in the sheet material parts **11** in the region of the remaining gap.

Depending on the course of the connection location **32** or the visible seams **12**, a plurality of separate supporting bodies **40** can be arranged adjacently. The supporting bodies **40** can extend along the channel **25** in a straight line and/or in a curved fashion and consequently in a manner adapted to the course of the connection location **32** and the visible seams **12**.

FIGS. 7 and 8 show a further variant or possible use of the arrangement **10**. The first thread portions **17a** of the upper thread **17** of a visible seam **12** here form a first thread layer **41**, which is directly adjacent to the upper side **11a** of the sheet material part **11** or rests directly thereon. A second thread layer **42** can be arranged on the first thread layer **41**. The second thread layer **42** consists of portions of one or more additional threads **43**, which for example form the second thread layer **42** by being stitched above the first thread layer **41**. The at least one additional thread **43** is preferably connected to the sheet material part **11** at the edge adjacent to the first thread layer **41**. This provides the possibility to emit the light indirectly via the first thread portions **17a** and the second thread layer **42**. The first thread layer **41** with the first thread portions **17a** can be arranged for optimization of a uniform emission of light and for example the length, number, orientation and distribution of the first thread portions **17a** can be selected accordingly. Due to the additional second thread layer **42**, a second layer **42** conveying a good optical impression—even in the non-illuminated state—can be stitched with additional threads **42**. By way of example, lettering, logos, symbols, numbers, letters or any combination thereof can be formed. An arrow symbol is stitched in FIG. 8 by the additional threads **43**, merely by way of example. The first thread layer **41** is disposed beneath these additional threads **43**. The arrow symbol consequently can be illuminated. The described exemplary embodiments of the arrangement **10** are therefore also suitable for the presentation of illuminated symbols, characters, letters, numbers, logos, etc.

The invention relates to an arrangement **10** having a visible seam **12**, which is arranged in a sheet material part **11**. The arrangement **10** also includes a lighting apparatus **13**, which is arranged beneath an underside **11b** of the sheet material part **11**. The visible seam **12** has an upper thread **17** and a lower thread **18**. The lower thread **18** extends in a direction **R** along the underside **11b** of the sheet material part **11**. The upper thread **17** has first thread portions **17a** along the upper side **11a** of the sheet material part **11** and, when sewn, is guided at stitch holes **19**, through said holes via second thread portions **17b**. By means of the lighting apparatus **13**, emitted light passes into the second thread portions **17b**, into the stitch holes **19**, and from there into the first thread portions **17a**. Some of the light propagates along the

14

first thread portions **17a** starting from an adjacent second thread portion **17b**, whereas another portion of the light exits from the first thread portion **17a**. In this way, the upper thread **17** of the visible seam **12** is illuminated.

LIST OF REFERENCE SIGNS

10 arrangement
11 sheet material part
11a upper side of the sheet material part
11b underside of the sheet material part
12 visible seam
13 lighting apparatus
17 upper thread
17a first thread portion
17b second thread portion
18 lower thread
19 stitch hole
20 twine
23 light source
24 light emission location
25 channel
26 delimiting face
27 bottom face
28 side face
32 connection location
33 connecting seam
34 shielding means
35 seam tape
36 pin
37 supporting face
38 receiving recess
40 supporting body
41 first thread layer
42 second thread layer
43 additional thread
d1 diameter of the upper thread
d2 diameter of the lower thread
R direction of the visible seam
S1 first step
S2 second step
Q transverse direction

What is claimed is:

1. A portion of a vehicle interior, comprising stitching and a lighting apparatus, wherein the stitching comprises an upper thread and a lower thread, wherein the upper thread comprises first thread portions extending along an upper side of a sheet material part and second thread portions, which run through stitch holes through the sheet material part and which are each interlaced with the lower thread at an underside of the sheet material part beneath each stitch hole, wherein the lighting apparatus comprises one or more light sources and is adapted to emit light at a plurality of light emission locations beneath the underside of the sheet material part, wherein the lighting apparatus is adapted to couple the light emitted at the light emission locations into the second thread portions of the upper thread beneath the stitch holes, which light propagates along the second thread portions of the upper thread and, starting from the second thread portions propagates partially along the adjacent first thread portions of the upper thread and is diffusely emitted in part by the first thread portions, and

15

wherein the first thread portions of the upper thread form a first thread layer, and a second thread layer is provided on the first thread layer.

2. The portion of the vehicle interior according to claim 1, wherein the upper thread and/or the lower thread are/is embodied as a multi-filament yarn or as twine.

3. The portion of the vehicle interior according to claim 2, wherein, in a first step, a plurality of multi-filament yarns are produced by twisting filaments together, and the multi-filament yarns are twisted together in at least one further step to form the twine.

4. The portion of the vehicle interior according to claim 2, wherein a twist of the upper thread embodied as a multi-filament yarn is less than a twist of the lower thread embodied as a multi-filament yarn or as twine.

5. The portion of the vehicle interior according to claim 2, wherein a twist of the upper thread embodied as a multi-filament yarn or as twine lies in a range of 20 to 400 twists per meter.

6. The portion of the vehicle interior according to claim 2, wherein a twist of the lower thread embodied as a multi-filament yarn or as twine lies in a range of 20 to 400 or up to 1000 twists per meter.

7. The portion of the vehicle interior according to claim 1, wherein the upper thread has a smaller cross-section than the lower thread.

8. The portion of the vehicle interior according to claim 1, wherein the sheet material part is sewn to a further sheet material part at a connecting seam, adjacently to the stitching.

9. The portion of the vehicle interior according to claim 8, wherein the sheet material part and the further sheet material part have stitching adjacently to the connecting seam.

10. The portion of the vehicle interior according to claim 8, wherein at least one shielding means is provided at or adjacently to the connecting seam and reduces or prevents the passage of light at the connecting seam of the sheet material part and the further sheet material part.

16

11. The portion of the vehicle interior according to claim 10, wherein the at least one shielding means comprises a seam tape or is formed by a seam tape.

12. The portion of the vehicle interior according to claim 10, wherein at least one supporting body is provided and supports the sheet material part at the underside or the further sheet material part at an underside.

13. The portion of the vehicle interior according to claim 12, wherein the at least one shielding means comprises a seam tape or is formed by a seam tape and wherein the at least one shielding means is arranged or formed on the at least one supporting body.

14. The portion of the vehicle interior according to claim 1, wherein the plurality of light emission locations are each formed by a separate light source.

15. The portion of the vehicle interior according to claim 1, wherein the lighting apparatus comprises at least one diffusely reflective delimiting face along the arrangement of the plurality of light emission locations.

16. A vehicle interior comprising the portion of claim 1.

17. The portion of the vehicle interior according to claim 3, wherein a twist of the upper thread embodied as a multi-filament yarn is less than a twist of the lower thread embodied as a multi-filament yarn or as twine.

18. A method for producing the portion of the vehicle interior according to claim 1, comprising the following steps:

producing a visible seam, wherein the upper thread is pulled from the upper side of the sheet material part through a stitch hole formed by using a sewing needle, and wherein a cross-sectional area of the sewing needle is smaller than twice a cross-sectional area of the upper thread,

providing the lighting apparatus having the plurality of light emission locations beneath the underside of the sheet material part.

19. The method according to claim 18, wherein the upper thread has a smaller cross-section than the lower thread.

* * * * *