

US Patent & Trademark Office

Patent Public Search | Text View

United States Patent Application Publication

20250256726

Kind Code

A1

Publication Date

August 14, 2025

Inventor(s)

KANOUE; Takeshi et al.

AZIMUTH ANGLE ACQUISITION APPARATUS, AZIMUTH ANGLE ACQUISITION SYSTEM, AND AZIMUTH ANGLE ACQUISITION METHOD FOR SELF-PROPELLED VEHICLE

Abstract

An azimuth angle acquisition apparatus for a self-propellable vehicle is provided. The azimuth angle acquisition apparatus includes an acquirer configured to acquire an external state that is a motion state of the vehicle detected from the external world and an internal state that is the motion state of the vehicle detected from the internal world, an azimuth angle calculator configured to acquire an external azimuth angle using the acquired external state and calculates an internal azimuth angle using the acquired internal state, and an azimuth angle determinator configured to determine a vehicle azimuth angle using the calculated external azimuth angle and the internal azimuth angle. The vehicle azimuth angle is used to self-propel the vehicle.

Inventors: KANOUE; Takeshi (Seto-shi, JP), SAWANO; Takuro (Nisshin-shi, JP), YASUYAMA; Shogo (Okazaki-shi, JP), IWAHORI; Kento (Nagoya-shi, JP), IKEDA; Keigo (Nisshin-shi, JP)

Applicant: TOYOTA JIDOSHA KABUSHIKI KAISHA (Toyota-shi, Aichi-ken, JP)

Family ID: 88917864

Assignee: TOYOTA JIDOSHA KABUSHIKI KAISHA (Toyota-shi, Aichi-ken, JP)

Appl. No.: 18/439999

Filed: February 13, 2024

Foreign Application Priority Data

JP	2023-083792	May. 22, 2023
----	-------------	---------------

Publication Classification

Int. Cl.: B60W40/114 (20120101); **G06T7/70** (20170101)

U.S. Cl.:

CPC B60W40/114 (20130101); **G06T7/70** (20170101); B60W2520/04 (20130101);
B60W2520/06 (20130101); B60W2520/14 (20130101); G06T2207/30252 (20130101)

Background/Summary

CROSS REFERENCE TO OTHER APPLICATION

[0001] This application claims priority to Japanese Patent Application No. 2023-083792, filed May 22, 2023, which is incorporated herein by reference for all purposes.

TECHNICAL FIELD

[0002] The present disclosure relates to a technique for acquiring an azimuth angle of a self-propelled vehicle.

BACKGROUND OF THE DISCLOSURE

[0003] A technique for causing a vehicle to travel by autonomous control or remote control in a vehicle manufacturing system has been proposed.

[0004] In a self-propelled vehicle running by autonomous control or remote control, running control of the vehicle is performed using position coordinates and an azimuth angle of the vehicle. However, there is a problem that the azimuth angle cannot be acquired with a desired acquisition accuracy. When the accuracy of obtaining the azimuth angle is low, the self-propelled vehicle cannot travel along a desired route.

[0005] Therefore, there is a need to improve the accuracy of obtaining the azimuth angle of the self-propelled vehicle.

SUMMARY

[0006] The present disclosure may be implemented as the following aspects.

[0007] A first aspect provides an azimuth angle acquisition apparatus for a self-propellable vehicle. The azimuth angle acquisition apparatus according to a first aspect includes an acquirer configured to acquire an external state and an internal state. The external state is a motion state of the vehicle detected from the external world and the internal state is the motion state of the vehicle detected from the internal world, an azimuth angle calculator configured to acquires an external azimuth angle using the acquired external state and calculates an internal azimuth angle using the acquired internal state, and an azimuth angle determinator configured to determine a vehicle azimuth angle using the calculated external azimuth angle and the internal azimuth angle, the vehicle azimuth angle is used to self-propel the vehicle.

[0008] According to the azimuth angle acquisition apparatus of the first aspect, it is possible to improve the accuracy of acquisition of the azimuth angle of the self-propelled vehicle.

[0009] In the azimuth angle acquisition apparatus according to the first aspect, the azimuth angle determinator may determine the vehicle azimuth angle by changing a priority level of the external azimuth angle and the internal azimuth angle in accordance with the motion state of the vehicle and a state of the external state detector that detects the external state. In this case, it is possible to further improve the accuracy of acquiring the azimuth angle of the self-propelled vehicle in accordance with the motion state of the vehicle and the state of the external state detector.

[0010] In the azimuth angle acquisition apparatus according to the first embodiment, the azimuth angle determinator may increase the priority level of the external azimuth angle and determine the vehicle azimuth angle when the motion state of the vehicle is in the stopped state. In this case, by using the external azimuth angle, it is possible to further improve the accuracy of obtaining the

azimuth angle of the self-propelled vehicle.

[0011] In the azimuth angle acquisition apparatus according to the first aspect, the azimuth angle determinator may increase a priority level of the internal azimuth angle and determine the vehicle azimuth angle when the motion state of the vehicle is in a turning state. In this case, it is possible to further improve the accuracy of acquiring the azimuth angle of the self-propelled vehicle by using the internal azimuth angle.

[0012] In the azimuth angle acquisition apparatus according to the first aspect, the azimuth angle determinator may correct the internal azimuth angle using the external azimuth angle when the motion state of the vehicle is in a straight-ahead state and the probability of the external state detector is equal to or greater than a predetermined threshold value, and may increase the priority level of the internal azimuth angle and determine the vehicle azimuth angle when the probability of the external state detector is less than the predetermined threshold value. In this case, it is possible to further improve the accuracy of obtaining the azimuth angle of the self-propelled vehicle by correcting the internal azimuth angle using the external azimuth angle in accordance with the probability of the external state detector.

[0013] In the azimuth angle acquisition apparatus according to the first aspect, the external state detector may be an imaging device disposed in an external world of the vehicle, and the azimuth angle calculator may calculate an external azimuth angle of the vehicle using an image captured by the imaging device. In this case, since the external azimuth angle can be directly calculated using the image, it is possible to further improve the accuracy of acquiring the azimuth angle of the self-propelled vehicle.

[0014] In the azimuth angle acquisition apparatus according to the first aspect, the internal state is detected by an internal state detector, the internal state detector may be a yaw rate sensor provided in the vehicle, and the azimuth angle calculator may calculate the internal azimuth angle of the vehicle using the yaw rate acquired by the yaw rate sensor. In this case, since the internal azimuth angle can be calculated by directly detecting the behavior of the vehicle, it is possible to further improve the accuracy of acquiring the azimuth angle of the self-propelled vehicle.

[0015] A second aspect provides an azimuth angle acquisition system for a self-propellable vehicle. The azimuth angle acquisition system according to a second aspect includes an external state detector disposed in an external world of the vehicle to detect a motion state of the vehicle from the external world, and an internal state detector mounted on the vehicle to detect the motion state of the vehicle from an internal world, an azimuth angle acquisition apparatus. The azimuth angle acquisition apparatus includes an azimuth angle calculator configured to calculate an external azimuth angle using an external state of the vehicle and an internal azimuth angle using an internal state of the vehicle, the external state is the motion state of the vehicle detected by the external state detector, and the internal state is the motion state of the vehicle detected by the internal state detector; and an azimuth angle determinator configured to determine a vehicle azimuth angle with using the calculated external azimuth angle and the internal azimuth angle, the vehicle azimuth angle is used to self-propel the vehicle.

[0016] According to the azimuth angle acquisition system of the second aspect, it is possible to improve the accuracy of acquiring the azimuth angle of the self-propelled vehicle. Further, the azimuth angle acquisition system according to the second aspect can be realized by various aspects in the same manner as the azimuth angle acquisition apparatus according to the first aspect.

[0017] A third aspect provides a method of acquiring an azimuth angle of a self-propellable vehicle. The azimuth angle acquisition method according to a third aspect includes acquiring an external state and an internal state, the external state is a motion state of the vehicle detected from an external world and the internal state is the motion state of the vehicle detected from an internal world, calculating an external azimuth angle using the acquired external state, and an internal azimuth angle using the acquired internal state, and determining a vehicle azimuth angle using the calculated external azimuth angle and the internal azimuth angle, the vehicle azimuth angle is used

to self-propel the vehicle.

[0018] According to the azimuth angle acquisition method of the third aspect, it is possible to improve the acquisition accuracy of the azimuth angle of the self-propelled vehicle. Further the azimuth angle acquisition method according to the third aspect can be realized by various aspects in the same manner as the azimuth angle acquisition apparatus according to the first aspect. The azimuth angle acquisition method according to the third aspect can also be realized as an azimuth angle acquisition program or a computer-readable recording medium storing the program. It should be noted that the determination of the vehicle azimuth angle in the first to third aspects may be performed using an AI, i.e., a learning model.

Description

BRIEF DESCRIPTION OF THE DRAWINGS

[0019] Various embodiments of the disclosure are disclosed in the following detailed description and the accompanying drawings.

[0020] FIG. 1 is an explanatory diagram illustrating a schematic configuration of a vehicle azimuth angle acquisition system according to a first embodiment,

[0021] FIG. 2 is a block diagram illustrating an example of an internal configuration of a vehicle azimuth angle acquisition apparatus according to the first embodiment,

[0022] FIG. 3 is a block diagram illustrating an example of an internal configuration of a vehicle according to the first embodiment,

[0023] FIG. 4 is a flowchart illustrating a vehicle azimuth angle acquisition process flow executed by a vehicle azimuth angle acquisition apparatus according to the first embodiment,

[0024] FIG. 5 is an explanatory diagram illustrating an example of a running state of a vehicle,

[0025] FIG. 6 is an explanatory diagram illustrating relationship between a vehicle azimuth and a moving vector,

[0026] FIG. 7 is a flowchart illustrating an example of a remote control process flow for a vehicle,

[0027] FIG. 8 is a flowchart illustrating an example of an autonomous control process flow for a vehicle.

DETAILED DESCRIPTION

[0028] An azimuth angle acquisition apparatus, an azimuth angle acquisition system, and an azimuth angle acquisition method of a self-propellable vehicle according to the present disclosure will be described below based on some embodiments.

First Embodiment

[0029] As illustrated in FIG. 1, a vehicle azimuth angle acquisition system **500** according to the first embodiment includes a vehicle azimuth angle acquisition apparatus **10**, a self-propellable vehicle **30**, an external state detector **21**, and an internal state detector **31**. The vehicle azimuth angle acquisition apparatus **10** is a so-called server computer and determines and acquires a vehicle azimuth angle that can be used as a parameter indicating the azimuth of the vehicle **30**.

[0030] The vehicle azimuth angle acquisition apparatus **10** is connected to the external state detector **21** for detecting the external state of the vehicle **30** by wire or wirelessly. The vehicle azimuth angle acquisition apparatus **10** acquires the external state of the vehicle **30** via the external state detector **21**. The external state of the vehicle is a motion state of the vehicle detected from the external world of the vehicle **30**, that is, from the outside of the vehicle. The motion state of the vehicle means, for example, a driving state of the vehicle such that the vehicle is in a stop state, a running state, an acceleration state, a deceleration state, a straight-ahead state, or a turning state. The vehicle azimuth angle acquiring apparatus **10** is wired to an access point **22** for transmitting and receiving signals to and from the vehicle **30** by a radio communication W/C. Wireless communication is realized, for example, by wireless connectivity through a wireless local network

(LAN) or a Bluetooth compliant with IEEE802.11 standard.

[0031] In the present embodiment, the self-propellable vehicle **30** includes a vehicle can be running by an autonomous control or a remote control. The vehicle **30** is a vehicle providing an internal combustion engine, a vehicle providing a motor, or a hybrid vehicle providing an internal combustion engine and a motor as a power source. The vehicle including the motor may include at least one of a secondary battery and a fuel cell as a power source. The vehicle **30** includes an internal state detector **31** for detecting an internal state of the vehicle **30**. The vehicle azimuth angle acquisition apparatus **10** acquires an internal state detected by the internal state detector **31** and transmitted by wireless communication via the access point **22**. The internal state of the vehicle is an internal world of the vehicle **30**, that is, the motion state of the vehicle detected inside the vehicle. In the present embodiment, the vehicle may be a vehicle to run with a wheel or may be a vehicle to run with a continuous track, and may be a passenger car, a track, a bus, a two-wheel vehicle, a four-wheel vehicle, a construction vehicle, or a combat vehicle, for example. In the present embodiment, the vehicle means an object capable of moving, and can be called a “moving object.” The moving object includes an electric vertical takeoff and landing aircraft (so-called flying-automobile), for example. When the term “moving object” is used, the expression of the term “vehicle” or “car” may be read as “moving object,” and the term “run” may be read as “move.”

[0032] In the present embodiment, a plurality of the external state detectors **21** are arranged on a route on which the vehicle **30** self-travels (see FIG. 5). The external state **21** is, for example, at least one of a camera and a distance measuring device. Generally, a camera is an image pickup device including an image pickup element such as a CCD or an image pickup element array, and outputs external shape information or shape information of an object as still image data or moving image data by receiving visible light. Lidar (Light Detection And Ranging) as the measuring device generally emits infrared laser light and receives a reflected light reflected by the target by a light receiving device to measure the distance to the object. The reflected light reflected by the target is detected as a detection point group corresponding to the target. The external state detector **21** outputs the still image data or the moving image data, or the detection point cloud data as a parameter indicating the external state. In the present embodiment, as described above, the external state detector **21** may detect information for specifying the external shape of the vehicle **30** and output the information as information indicating the external state. As will be described later, the vehicle azimuth angle acquisition apparatus **10** determines the driving/motion state of the vehicle **30** using the information for specifying the external shape detected by the external state detector **21**. The determination of the motion state of the vehicle **30** performed by the vehicle azimuth angle acquisition apparatus **10** may be performed by the external state detector **21**. In this case, the external state detector **21** transmits information indicating the determined motion state to the vehicle azimuth angle acquisition apparatus **10**. When a camera and a Lidar are used, the image data and the detected point cloud data may be fused by a fusion process and used as the fused data.

[0033] In the present embodiment, the internal state detector **31** is used to detect the azimuth angle of the vehicle **30** in the internal world of the vehicle. For example, a yaw rate sensor is used as the internal state detector **31**. Hereinafter, the yaw rate sensor is mainly used as the internal state detector **31**. The yaw rate sensor outputs a yaw rate as a parameter indicating an angular velocity around the vehicle yaw axis when the vehicle turns, that is, an internal state. The internal state detector **31** is mounted on the vehicle **30** and can directly detect the behavior of the vehicle **30**, and a gyro sensor or a multi-axis acceleration sensor can be used as long as it is a sensor capable of detecting at least a turning state.

[0034] As illustrated in FIG. 2, the vehicle azimuth angle acquisition apparatus **10** includes a central processor (CPU) **101**, a memory **102** as a storage unit, an input/output interface **103** as an acquirer, and a clock generator (not illustrated). CPU **101**, the memories **102**, the input/output interfaces **103**, and the clock generator are connected in a bidirectional manner via an internal bus

104. The memory **102** includes a memory for storing the vehicular azimuth angle obtaining program Pr**1** in a non-volatile and read-only manner, for example, a ROM, and a memory that can be read and written by CPU **101**, for example, a RAM. The vehicle azimuth angle acquisition program Pr**1** is executed by CPU **101** to calculate the external azimuth angle using the acquired external state, calculate the internal azimuth angle using the acquired internal state, and determine the vehicle azimuth angle used to self-propel the vehicle **30** using the external azimuth angle and the internal azimuth angle. The non-volatile and readable/writable area of the memory **102** includes a probability storage area **102a** for storing the probability of the external state detector **21**. CPU **101**, that is, the vehicle azimuth angle acquisition apparatus **10** functions as an azimuth angle acquirer and an azimuth angle determinator by expanding into a readable/writable memory and executing the vehicle azimuth angle acquisition program Pr**1** stored in the memory **102**. Note that CPU **101** may be a single CPU, a plurality of CPU that execute respective programs, or a multi-task type or multi-thread type CPU that can execute a plurality of programs simultaneously. The vehicle azimuth angle acquisition apparatus **10** can function as a remote control apparatus that remotely controls the vehicle **30** by including a remote control program.

[0035] The camera **21** as an external state detector and the access point **22** are connected to the input/output interface **103** via signal lines, respectively. The input/output interface **103** transmits an imaging control signal for instructing an image processing of object detection to the camera **21**, and the camera **21** transmits an imaging signal indicating a captured image as a detection result to the input/output interface **103**. When the vehicle azimuth angle acquisition apparatus **10** functions also as a remote control apparatus, a travel control signal for causing the vehicle **30** to self-propel is transmitted from the input/output interface **103** to the access point **22**. The travel control signal is, for example, a control signal transmitted to a travel control device **300** included in the vehicle **30**, and is a control signal for instructing a required accelerator opening degree or a required torque value, a required braking amount, and a required steering angle. By the travel control device **300** controlling each actuator in accordance with the travel control signal, travel control including acceleration/deceleration and cruising in the vehicle **30**, stop control of the vehicle **30**, and turning control including right and left turns are realized. Vehicle information indicating the state of the vehicle is transmitted from the access point **22** to the input/output interface **103**. The vehicle information includes, for example, running information indicating the motion state detected in the vehicle **30**, such as a yaw rate, a steering angle, a speed, and an acceleration/deceleration speed, information such as whether the wiper is activated or not, and information such as whether the headlight is turned on or not. In addition, the input/output interface **103** may receive environmental information indicating environmental conditions of external world of the vehicle such as weather, temperature, and brightness. The environment information may be acquired by various detectors arranged on the route of the vehicle, or may be acquired through a network as information on an area including the route of the vehicle.

[0036] As illustrated in FIG. **3**, the vehicle **30** includes a central processing unit (CPU) **301**, a memory **302** as a storage unit, an input/output interface **303**, and the travel control device **300** including a clock generator (not illustrated). CPU **301**, the memories **302**, the input/output interfaces **303**, and the clock generators are connected in a bidirectional manner via an internal bus **304**. The memory **302** includes a memory that stores a remote control compliant program Pr**2** in a non-volatile and read-only manner, for example, a ROM, and a memory that can be read and written by a CPU **301**, for example, a RAM. The remote control compliant program Pr**2** controls the running condition of the vehicle **30** in response to the running control signal received from the remote control apparatus.

[0037] The yaw rate sensor **31**, the wireless transceiver **32**, and the vehicle travel control actuator **33** are connected to the input/output interface **303** via signal lines. A yaw rate as a detection result is transmitted from the yaw rate sensor **31** to the input/output interface **303**. A travelling information including the yaw rate received from the yaw rate sensor **31** and the vehicle

information are transmitted from the input/output interface **303** to the wireless transceiver **32**. The travel control signal is transmitted from the wireless transceiver **32** to the input/output interface **303**. A control signal for instructing a required accelerator opening degree or a required torque value, a required braking amount, and a required steering angle is transmitted from the input/output interface **303** to the vehicle travel control actuator **33**. The travel control device **300** includes a fuel injector in an internal combustion engine according to a required accelerator opening degree, a motor controller in a motor according to a required torque value, a brake pad actuator in a braking device according to a required braking amount, and a steering actuator that controls a turning angle of a steered wheel in a steering device according to a required steering angle. The brake actuator controls the hydraulic pressure by a motor to adjust the operation amount of the brake pad, that is, the braking amount/braking force. The steering actuator controls a pinion gear engaged with a rack gear coupled to the steering wheel by a motor to adjust a turning angle of the steering wheel. The wireless transceiver **32** may be detachable. The removable wireless transceiver **32**, when mounted on the external communication connection port of the vehicle **30**, may be required to include a configuration capable of transmitting the travel control signal to the vehicle travel control actuator **33** via the input-output interface **303** provided in the vehicle **30**. That is, when the wireless transceiver **32** is removed, the vehicle **30** becomes a normal vehicle that is not controlled by remote control and travels by a manned operation on the vehicle **30** or an unmanned operation. In addition, instead of the memories **302**, the radio transceiver **32** may include a remote-controlled programming Pr2.

[0038] Referring to FIGS. **4** and **5**, an azimuth angle acquisition process of a vehicle executed by the vehicle azimuth angle acquisition apparatus **10** according to the present embodiment will be described. The processing routine illustrated in FIG. **4** is repeatedly executed at predetermined time intervals, for example, every few milliseconds to several seconds. CPU **101** executes the vehicle azimuth angle obtaining program Pr1 to obtain the vehicle azimuth angle as the azimuth angle calculator and the azimuth angle determinator. FIG. **5** shows the positional relation between the vehicle **30** and the external state detector **21**, and shows, as a transition of the running state of the vehicle, a transition in Po3 where the vehicle **30** is in the straight-ahead state Po1, the vehicle **30** is in the turning state Po2, and the vehicle **30** is in the straight-ahead state.

[0039] CPU **101** acquires image data from the external state detector **21**, that is, the camera **21** via the input/output interface **103** (step S100). It is preferable that the image data acquired from the camera **21** is, for example, a moving image composed of a plurality of frame images captured at a frame rate within a 30 fps~60 fps. Alternatively, the imaging information may be a still image captured, for example, in units of 1s. When the displacement of the vehicle **30**, for example, the moving speed or the turning speed is low, the imaging information may be a still image. CPU **101** calculates the external azimuth angle and the probability of the external state detector **21** using the image data (step S102). Specifically, CPU **101** calculates a motion vector relating to a predetermined feature point (point of interest) of the vehicle **30** using a plurality of frame images, and calculates an azimuth angle indicated by the calculated motion vector as an external azimuth angle. The predetermined feature of the vehicle **30** may be, for example, a center of gravity point of a plurality of feature point groups defining a region representing the vehicle **30** or a region extracted as a region representing the vehicle **30**, or may be a portion where a change in luminance value in the vehicle **30** is large, for example, an edge portion on the rear side of the vehicle. Since an image processing technique for calculating/extracting a movement vector using a plurality of frame images is a known technique, a description thereof will be omitted. When calculating the external azimuth angle, a rectangular area representing the vehicle **30** may be extracted from each frame image by pattern matching, the azimuth angle in the main direction, which is the longitudinal direction of the extracted rectangular region, may be specified, and the azimuth angle in the specified main direction may be acquired as the external azimuth angle. In the calculation of the external azimuth angle, the position coordinates of the vehicle **30** can also be specified.

[0040] The external state detector **21**, that is, the probability of the external azimuth angle can be calculated, for example, in the following manner.

[0041] A pattern matching process is performed on some or all of the frame images acquired from the cameras **21** using a AI, and the similarity (matching degree) between the model of the vehicle **30** and the vehicle included in the frame image is scored. It is assumed that the probability is large when the obtained similarity is high, and the probability is small when the obtained similarity is low. The pattern matching process using AI is performed using a machine learning model. The machine learning model, for example, may be performed learning with a supervised/unsupervised learning or reinforcement learning in which vehicles are extracted from images by pattern matching. As the machine learning model, for example, a neural network or a support vector machine (SVM) may be used. Deep learning may be used when learning the reinforcement learning model.

[0042] Image processing is performed on some or all of the frame images acquired from the camera **21**, and image quality parameters such as brightness and sharpness are calculated. The brightness can be calculated, for example, as an average pixel value obtained by calculating a pixel value (luminance value) for each pixel forming a frame image and dividing the pixel value by the total number of pixels. When the brightness is high (bright), the probability may be high, and when the brightness is low (dark), the probability may be low. This is because, when the brightness is high, the range of the pixel value becomes wide, so that the luminance difference in the contour indicating the vehicle body becomes large, and the vehicle body can be accurately determined/extracted. Further, the sharpness can be calculated, for example, as a ratio of high-frequency components in a spectral distribution obtained by performing a fast Fourier transform on a frame image. When the sharpness is high, the probability may be high, and when the sharpness is low, the probability may be low. This is because, when the sharpness is high, the contour indicating the vehicle body in the frame image is clear, and the vehicle body can be accurately determined/extracted. When the above-described image quality parameter is used, a value obtained by normalizing the value of the image quality parameter with a range width that the image quality parameter can be taken may be used as a value indicating the probability.

[0043] As an external environmental condition of the vehicle **30**, for example, time of day or weather may be used. The time can be used as an index of the brightness of the external environment, and the probability is set high for the time between the morning and the evening in which sufficient brightness is expected, and the probability is set low for the other time. The weather obtained by the weather information is used as an index indicating the brightness of the external environment, and can be used as an index of the clearness of the frame image affected by the yellow sand and the fog. If yellow sand or fog is expected due to weather information, the probability is set low.

[0044] As an external environmental condition of the vehicle **30**, for example, as illustrated in FIG. 5, a positional relationship between the external state detector **21** and the vehicle **30** can be used. When the vehicle **30** is close to the installed position of the external state detector **21**, imaging of the vehicle **30** with an appropriate angle of view is expected, and since more pixels in the frame image indicate the vehicle area, the vehicle **30** can be represented with a higher resolution. As the vehicle **30** approaches the installed position of the external state detector **21**, the probability is set to higher. The distance between the vehicle **30** and the external state detector **21** or the normalized distance is obtained as a value indicating the probability. As a result, it is possible to accurately determine/extract the vehicle body from the frame image. The installed position of the external state detector **21** is known, and the position information of the vehicle **30** with respect to the external state detector **21** may be obtained as the distance of the vehicle **30** with respect to the external state detector **21** that has been measured using Lidar or the radar. Alternatively, the positional relationship between the external state detector **21** and the vehicle **30** may be obtained by using the positional coordinates of the vehicle **30**, which are determined by GNSS (Global Satellite

Positioning System) provided in the vehicle **30** and the positional coordinates of the external state detector **21**.

[0045] The above various probabilities may be used only one, or may be used as a combination of any aspects. In the combination, the certainty in each aspect may be simply added, or a predetermined weight/coefficient may be applied and added, and a normalization process in which the maximum value is 1 and the minimum value is 0 may be performed. In addition, the calculated probability may be stored in the probability storage area **102a** in the memories **102** in order to repeatedly use the calculated probability for the plurality of vehicles **30**.

[0046] CPU **101** acquires the yaw rate from the yaw rate sensor **31** (step **S104**). CPU **101** uses the acquired yaw rate to calculate the internal azimuth angle (step **S106**). As is well known, the calculation of the azimuth angle of the vehicle using the yaw rate is performed by an integration operation using the yaw rate obtained before this time. CPU **101** determines whether the vehicle **30** is stopped (step **s108**, Po1 in FIG. 5). Specifically, the vehicle speed transmitted from the vehicle **30** and included in the received travel information is used. When CPU **101** determines that the vehicle **30** is stopped, that is, when it is determined that the vehicle speed is 0 km/h (step **S108**: Yes), increases the priority/priority level of the external azimuth angle, calculates the vehicle azimuth angle of the vehicle **30** (step **S110**), and then ends this process. The vehicle azimuth angle is an azimuth angle used in the self-propulsion control of the vehicle **30**. For example, the vehicle azimuth angle may be calculated with the weighted average as the vehicle azimuth angle = $(w_i \times \text{internal azimuth angle} + w_o \times \text{external azimuth angle}) / 2$. As a mode in which the priority of the external azimuth angle is increased, i.e., set to be high, in addition to a mode in which only the external azimuth angle is used ($w_i = 0$, $w_o = 1$: total weight = 1), a weighting of $0 < w_i < 0.2$ for the internal azimuth angle may be set, and a weighting of $w_o = 1 - w_i$ for the external azimuth angle may be set. In general, since the internal azimuth angle is calculated by an integration calculation, a previous value/an initial value is required. On the other hand, for example, in a case where the vehicle **30** is stopped after the straight running in the middle of the running of the vehicle **30**, the previous internal azimuth angle obtained immediately before the vehicle **30** is stopped can be used.

[0047] When determining that the vehicle **30** is not in the stopped state, that is, when determining that the vehicle speed $\neq 0$ km/h (step **S108**: No), CPU **101** determines whether the vehicle **30** is in the turning state (step **S112**, Po2 in FIG. 5). For example, a turning angle that is transmitted from the vehicle **30** and included in the received travel information is used to determine whether the vehicle **30** is in the turning state. In the present embodiment, the operation angle of the steered wheels by a handle wheel operation of the vehicle **30** is defined as the steering angle, and the actual turning angle of the steered wheels is defined as the steering angle. In a case where the vehicle **30** does not have a sensor for detecting the turning angle, the steering angle detected and transmitted by the vehicle **30** may be used. When the obtained turning angle or steering angle is equal to or greater than a determination turning angle or the determined steering angle for a predetermined period of time, CPU **101** determines that the vehicle **30** is in the turning state. The predetermined time is, for example, 2 to 5 seconds to eliminate a temporary handle wheel operation without turning. The determined turning angle or the determined steering angle is, for example, 2 to 5 degrees in order to eliminate the steering angle adjustment for the straight-ahead holding. Whether the vehicle **30** is in the turning state may be determined using the output of the yaw rate sensor **31**. That is, it may be determined whether a rotational moment around the yaw axis of the vehicle **30** equal to a predetermined determination value or more is generated for a predetermined time.

[0048] When CPU **101** determines that the vehicle **30** is in the turning condition (step **S112**: Yes), CPU **101** increase the priority of the internal azimuth angle, calculates the vehicle azimuth angle of the vehicle **30** (step **S114**), and ends this process routine. As a mode in which the priority of the internal azimuth angle is increased, i.e., set to be high, in addition to a mode in which only the internal azimuth angle is used ($w_i = 1$, $w_o = 0$: total weight = 1), a weighting of $0 < w_o < 0.2$ with respect to the external azimuth angle may be set, and a weighting $w_i = 1 - w_o$ with respect to the internal

azimuth angle may be set. In the present embodiment, a motion vector is used to calculate the external azimuth angle. As illustrated in FIG. 6, a motion vector O_{az} indicates the motion of the feature point of the vehicle **30**, and is a physical quantity that differs from the azimuth angle I_{az} of the vehicle **30**. In particular, when the vehicle **30** is in the turning condition, the motion vector O_{az} and the azimuth angle I_{az} tend to deviate from each other. In addition, generally, a smoothing filter such as a low-pass filter is applied to improve S/N ratio of a signal indicating the motion vector O_{az} , and there is a possibility that a deviation from a true value occurs more remarkably due to a phase delay in the turning state in which the azimuth angle is largely displaced. On the other hand, the motion vector O_{az} is useful as a parameter for estimating whether the vehicle **30** is in the straight-ahead state or the turning state. Further, the calculated internal azimuth angle has a characteristic that an integration error caused by the integration of the sensor tolerance occurs. Therefore, the vehicle azimuth angle in which the integration error is reduced can be obtained by considering the external azimuth angle. Further, in the case where the external azimuth angle of the vehicle **30** is specified by the pattern matching process for each frame image, the vehicle azimuth angle with improved accuracy can be obtained by adding the external azimuth angle since the external azimuth angle becomes the same physical quantity as the internal azimuth angle.

[0049] When CPU **101** determines that the vehicle **30** is not in the turning state (step **S112**: No: Po1, Po3 in FIG. 5), CPU **101** determines whether the probability of the external azimuth angle is equal to or greater than a predetermined threshold value (step **S116**). The probability may take on various forms of values as described above. As the predetermined threshold value, in the following Step **S118**, a threshold value capable of determining that the external azimuth angle is suitable for correcting the internal azimuth angle is used. For example, thresholds value may be used that result in a probability of greater than 70%, preferably greater than 80%, and more preferably greater than 90% of any form of probability.

[0050] If it is determined that the probability of the external azimuth angle is equal to or greater than the predetermined threshold value (step **S116**: Yes), CPU **101** corrects the internal azimuth angle using the external azimuth angle to calculate the vehicular azimuth angle (step **S118**), and ends this process routine. That is, when the running state of the vehicle **30** is in a straight-ahead state in which the external azimuth angle can indicate the vehicle azimuth angle, and the probability of the external azimuth angle is equal to or greater than a predetermined threshold value, the internal azimuth angle is corrected. Correction of the internal azimuth angle using the external azimuth angle is performed at a timing at which the distance between the vehicle **30** and the external state detector **21** is short, that is, at a timing at which the external state detector **21** that detects the vehicle **30** is switched. This is because, as described above, the probability of the external azimuth angle is high at this timing. Examples of the correction include a mode in which an internal azimuth angle is replaced with an external azimuth angle at a single timing, and a mode in which a moving average filtering process is applied to a plurality of sampling times of an external azimuth angle, for example, 10 calculation values to gradually replace the internal azimuth angle. Incidentally, a smoother correction can be realized by increasing the number of calculated values of the application of the moving average filter, but a suitable smoother correction can be realized with a sampling number of about 10 to 20 times. Further, as a specific method of the substitution, the internal azimuth angle may be substituted by a weighted average value of the internal azimuth angle and the external azimuth angle. As the weighting value, for example, for the external azimuth angle the weighting value of 70 to 100% may be used, for the internal azimuth angle a value obtained by subtracting the weighting value for the external azimuth angle from 100% may be used.

[0051] When it is determined that the probability of the external azimuth angle is not equal to or greater than the predetermined threshold value (step **S116**: No), CPU **101** does not correct the internal azimuth angle using the external azimuth angle, and proceeds to step **S114** to end this process routine. This is because, when the probability of the external azimuth angle is low,

correction of the internal azimuth angle using the external azimuth angle may be erroneous correction of the internal azimuth angle.

[0052] According to the vehicle azimuth angle acquisition apparatus **10** of the first embodiment described above, the external azimuth angle is calculated using the external state that is the motion state of the vehicle **30** detected from the external world, the internal azimuth angle is calculated using the internal state that is the motion state of the vehicle **30** detected from the internal world, and the vehicle azimuth angle used to self-propel the vehicle **30** is determined using the calculated external azimuth angle and the internal azimuth angle. Therefore, it is possible to improve the accuracy of obtaining the azimuth angle of the self-propelled vehicle.

[0053] In general, an external azimuth angle, which is an azimuth angle obtained by image processing on the frame image, may be obtained directly as an absolute value. On the other hand, a signal indicating an azimuth angle or a motion vector Oaz has a low S/N rate, and a smoothing process is performed on the signal by applying a low-pass filter or the like. Therefore, in the straight-ahead state in which the displacement of the azimuth angle of the vehicle **30** is small, the error caused by the phase delay associated with the signal processing is small and can be used as the vehicle azimuth angle. On the other hand, in the turning state in which the displacement of the azimuth angle of the vehicle **30** is large, the error of the external azimuth angle with the vehicle azimuth angle at the current position of the vehicle **30** becomes large due to the phase delay, and the vehicle azimuth angle of the vehicle **30** cannot be accurately indicated. When the motion vector Oaz is used as the external azimuth angle, it is different from the vehicle azimuth angle as the physical quantity.

[0054] On the other hand, the internal azimuth angle, which is an azimuth angle acquired by the yaw rate sensor **31** mounted on the vehicle **30**, has a property of having a higher S/N ratio. On the contrary, when the internal state detector **31** such as a yaw rate sensor is used, the azimuth angle has a characteristic that the tolerance is also integrated and deviates from the true value because the azimuth angle is calculated by the integration of the detection values.

[0055] Since the vehicle azimuth angle acquiring apparatus **10** according to the first embodiment calculates the vehicle azimuth angle according to the characteristics of the external azimuth angle and the internal azimuth angle, the deviation from the true value can be reduced as compared with the case where the external azimuth angle and the internal azimuth angle or simply the combination of the external azimuth angle and the internal azimuth angle are used, and the vehicle azimuth angle can be acquired with a good S/N ratio. That is, when the vehicle **30** is in the stopped state, the vehicle azimuth angle is acquired by making the priority of the external azimuth angle higher than the priority of the internal azimuth angle. When the vehicle **30** is in the turning state, or when the vehicle **30** is in the straight-ahead state and the probability of the external azimuth angle is low, the priority of the internal azimuth angle is set higher than the priority of the external azimuth angle to obtain the vehicle azimuth angle, and when the vehicle **30** is in the straight-ahead state and the probability of the external azimuth angle is high, correction using the external azimuth angle is performed to calibrate the cumulative error of the internal azimuth angle. When the external azimuth angle and the internal azimuth angle are combined, an AI, that is, a learning-model may be used. By using the learning model, and by continuing the learning of the learning model, it is possible to realize a combination priority of a more appropriate external azimuth angle and an internal azimuth angle according to each running state of the vehicle.

[0056] According to the vehicle azimuth angle acquisition apparatus **10** according to the first embodiment, since it is possible to acquire a highly accurate vehicle azimuth angle, it is possible to accurately control the position of the vehicle in the self-propulsion control of the vehicle **30** executed using the vehicle azimuth angle. As a result, it is possible to improve the accuracy of the stop position of the vehicle **30** at the final destination of the vehicle **30**.

[0057] The various advantages described above can be similarly obtained in the vehicle azimuth angle acquisition system **100** and the vehicle azimuth angle acquisition method according to the

present embodiment.

Other Embodiments

[0058] (1) The vehicle azimuth angle acquisition apparatus **10** according to the first embodiment changes the priorities of the internal azimuth angle and the external azimuth angle when calculating the vehicle azimuth angle according to the running state of the vehicle. On the other hand, the vehicle azimuth angle acquiring apparatus **10** may change the priorities of the internal azimuth angle and the external azimuth angle in accordance with the state of the external state detector **21** disposed on the route R_t on which the vehicle **30** travels. For example, in FIG. 5, the arrangement density/arrangement frequency of the external state detectors **21** around the vehicle in the straight-ahead state P_0 is higher than the arrangement density/arrangement frequency of the external state detectors **21** around the vehicle in the straight-ahead state P_{o3} . In this case, since it is possible to use an external azimuth angle having a large probability, the priority of the external azimuth angle may be set higher than the priority of the internal azimuth angle. In particular, when the vehicle **30** is in the straight-ahead condition, the motion vector O_{az} and the azimuth angle of the vehicle can be treated as substantially the same physical quantity, and the accuracy of the vehicle azimuth angle can be obtained without using the internal azimuth angle by using the external azimuth angle as the absolute value because the probability is high/large.

[0059] (2) In the first embodiment, the vehicle azimuth angle acquisition apparatus **10** is described as a server computer having a function of acquiring the vehicle azimuth angle acquisition. The server computer may also function as a remote control apparatus for remotely controlling the vehicle **30** with a remote control program for causing the vehicle **30** to self-propel. This will be described with referring FIG. 7. In order to realize the remote control, the server computer acquires vehicle location information (Step S1). More specifically, the server computer acquires vehicle information indicating the running state from the vehicle **30**, calculates the internal azimuth angle, and acquires the external state from the external state detectors **21**, calculates the external azimuth angle. The server computer acquires the position coordinates and the vehicle azimuth angle acquired with using the internal azimuth angle and the external azimuth angle as the vehicle location information. The position coordinates, for example, will be acquired by determining the outer shape of the vehicle **30** from the captured image, calculating the coordinates of a positioning point of the vehicle **30** in a coordinate system of the captured image, namely, in a local coordinate system, and converting the calculated coordinates to coordinates in the global coordinate system. The outer shape of the vehicle **30** in the captured image may be detected by inputting the captured image to a detection model using artificial intelligence, for example. The detection model is prepared in the system or outside the system. The detection model is stored in advance in a memory of the server, for example. An example of the detection model is a learned machine learning model that was learned so as to realize either semantic segmentation or instance segmentation. For example, a convolution neural network (CNN) learned through supervised learning using a learning dataset is applicable as this machine learning model. The learning dataset contains a plurality of training images including the vehicle **30**, and a label showing whether each region in the training image is a region indicating the vehicle **30** or a region indicating a subject other than the vehicle **30**, for example. In training the CNN, a parameter for the CNN is preferably updated through backpropagation in such a manner as to reduce error between output result obtained by the detection model and the label. The server computer can acquire the orientation of the vehicle **30** through estimation based on the direction of a motion vector of the vehicle **30** detected from change in location of a feature point of the vehicle **30** between frames of the captured images using optical flow process, for example. The server computer determines a target location to which the vehicle **30** is to move next (Step S2). The target location is expressed by X, Y, and Z coordinates in the global coordinate system. The memory of the server computer contains a reference route stored in advance as a route along which the vehicle **30** is to run. The route is expressed by a node indicating a departure place, a node indicating a way point, a node indicating a destination, and a

link connecting nodes to each other. The server computer determines the target location to which the vehicle **30** is to move next using the vehicle location information and the reference route. The server computer determines the target location on the reference route ahead of a current location of the vehicle **30**. The server computer generates a running control signal for controlling the self-running of the vehicle **30** using the acquired vehicle location information and the vehicle information (Step S3). The running control signal includes an acceleration and a steering angle of the vehicle **30** as parameters. The server computer calculates a running speed of the vehicle **30** from transition of the location of the vehicle **30** and makes comparison between the calculated running speed and a target speed of the vehicle **30** determined in advance. If the running speed is lower than the target speed, the server computer generally determines an acceleration in such a manner as to accelerate the vehicle **30**. If the running speed is higher than the target speed as, the server computer generally determines an acceleration in such a manner as to decelerate the vehicle **30**. If the vehicle **30** is on the reference route, server **200** determines a steering angle and an acceleration in such a manner as to prevent the vehicle **30** from deviating from the reference route. If the vehicle **30** is not on the reference route, in other words, if the vehicle **30** deviates from the reference route, the server **30** determines a steering angle and an acceleration in such a manner as to return the vehicle **30** to the reference route. In other embodiments, the running control signal may include the speed of the vehicle **30** as a parameter instead of or in addition to the acceleration of the vehicle **30**. The server computer transmits the generated running control signal to the vehicle **30** (Step S4). The server computer repeats the acquisition of vehicle location information, the determination of a target location, the generation of a running control signal, the transmission of the running control signal, and others in a predetermined cycle. The vehicle **30** receives the running control signal (Step S5). The vehicle **30**, in response to the running control signal adjusts the output of a driving source and adjusts the braking amount of the braking apparatus to realize the acceleration, and adjusts the steering angle of the steering device to realize self-propulsion of the vehicle **30** (Step S6). The vehicle **30** repeats the reception of a running control signal and the control over the actuator such as the driving source, breaking apparatus and steering device in a predetermined cycle. According to the system in the present embodiment, it becomes possible to move the vehicle **30** without using a transport unit such as a crane or a conveyor. The capturing of the vehicle **30** at the time of remote control can be performed, for example, by capturing a predetermined end point in the frame image acquired by the external state detector **21** as a point of interest. Therefore, the vehicle **30** is captured by the vehicle azimuth angle acquisition apparatus **10** at a timing at which the external azimuth angle and the position coordinates of the target vehicle **30** are acquired. That is, the acquisition of the vehicle azimuth angle in the first embodiment may be performed as part of a processing routine of remote control for the vehicle **30**. By using the vehicle azimuth angle acquired by the vehicle azimuth angle acquisition apparatus **10** according to the first embodiment, it is possible to improve the accuracy of remote control of the vehicle **30**. The accuracy of the remote control includes a positional deviation with respect to a route from the departure point to the target point and a deviation with respect to an arrival position at the target point.

[0060] (3) In the first embodiment, a control mode of the self-propellable vehicle **30** using the vehicle azimuth angle acquired by the vehicle azimuth angle acquisition apparatus **10** is not described. A mode to which the vehicle azimuth angle acquisition apparatus **10** according to the first embodiment may be applied includes a mode that the vehicle **30** is transported by self-propel of the vehicle **30** without a separated transport unit in a factory for manufacturing the vehicle **30** and a mode by unmanned driving of the vehicle **30** in a yard for keeping a completed vehicle. More specifically, the factory includes aspects such as the movement of the vehicle **30** between the manufacturing processes without a belt-conveyor or the separated transport unit, the movement of the vehicle to the yard after the completion of the vehicle, and the movement of the vehicle between the yard and vehicle transportation ships and trains. In each of these movements, the

vehicle **30** travels by self-propulsion control. By improving the accuracy of acquiring the vehicle azimuth angle when the vehicle **30** is self-propelled, it is possible to realize the stop position of the vehicle **30** for the final purpose with desired accuracy.

[0061] (4) In the first embodiment, the vehicle **30** may be provided with a configuration that can be moved by remote control, and may be, for example, in the form of a platform including a configuration described below. Specifically, the vehicle **30** may include, at a minimum, a vehicle control, a drive unit, a steering device, a braking device and a wireless transceiver **32** in order to perform the three functions of “driving,” “turning,” and “stopping” by remote control. That is, in the vehicle **30** that can be moved by remote control, at least a part of an interior component such as a driver's seat or a dashboard may not be mounted, at least a part of an exterior component such as a bumper or a fender may not be mounted, and a body shell may not be mounted. In this case, the remaining components such as the body shell may be mounted on the vehicle **30** until the vehicle **30** is shipped from the factory, or the remaining components such as the body shell may be mounted on the vehicle **30** after the vehicle **30** is shipped from the factory in a state where the remaining components such as the body shell are not mounted on the vehicle **30**. In addition, for the form of the platform, a position determination can be made in which a predetermined end point is captured as a point of interest in the same manner as in the vehicle **30**.

[0062] (5) In the first embodiment, the vehicle azimuth angle acquisition apparatus **10** that determines the vehicle azimuth angle used for the self-propelled driving of the vehicle **30** using the external azimuth angle and the internal azimuth angle by executing the vehicle azimuth angle acquisition program Pr1 by CPU **101** is implemented, but may be implemented in hardware by a pre-programmed integrated circuit or a discrete circuit. That is, the control unit and the method thereof in each of the above-described embodiments may be realized by a dedicated computer provided by configuring a processor and a memory programmed to execute one or more functions embodied by a computer program. Alternatively, the control unit and the technique described in the present disclosure may be realized by a dedicated computer provided by configuring a processor by one or more dedicated hardware logic circuits. Alternatively, the control unit and the technique described in the present disclosure may be realized by one or more dedicated computers configured by a processor programmed to execute one or more functions and a combination of a memory and a processor configured by one or more hardware logic circuits. In addition, the computer program may be stored in a non-transitory computer-readable tangible recording medium as an instruction executed by a computer.

[0063] (6) The vehicle **30** in the above embodiments is configured to be capable of running by unmanned driving. The “unmanned driving” means driving independent of running operation by a passenger. The running operation means operation relating to at least one of “run,” “turn,” and “stop” of the vehicle **30**. The unmanned driving is realized by automatic remote control or manual remote control using a device provided outside the vehicle **30** or by autonomous control by the vehicle **30**. A passenger not involved in running operation may be on-board a vehicle running by the unmanned driving. The passenger not involved in running operation includes a person simply sitting in a seat of the vehicle **30** and a person doing work such as assembly, inspection, or operation of switches different from running operation while on-board the vehicle **30**. Driving by running operation by a passenger may also be called “manned driving.”

[0064] (7) In the present specification, the “remote control” includes “complete remote control” by which all motions of the vehicle **30** are completely determined from outside the vehicle **30**, and “partial remote control” by which some of the motions of the vehicle **30** are determined from outside the vehicle **30**. The “autonomous control” includes “partial autonomous control” by which the vehicle **30** controls a motion of the vehicle **30** autonomously using information received from a device outside the vehicle **30**. In the above-described other embodiments (2). (3), the vehicle azimuth angle acquisition apparatus **10** as the server computer acquires the vehicle azimuth angle and performs the processing from acquisition of vehicle location information including the vehicle

azimuth angle to generation of a running control signal. By contrast, the vehicle **30** may perform at least part of the processing from acquisition of vehicle location information to generation of a running control signal. For example, embodiments (7a) and (7b) described below are applicable, for example. In the following explanation, the vehicle azimuth angle acquisition apparatus **10** as the server.

[0065] (7a) The server may acquire vehicle location information, determine a target location to which the vehicle **30** is to move next, and generate a route from a current location of the vehicle **30** indicated by the acquired vehicle location information to the target location. The server may generate a route to the target location between the current location and a destination or generate a route to the destination. The server may transmit the generated route to the vehicle **30**. The vehicle **30** may generate a running control signal in such a manner as to cause the vehicle **30** to run along the route received from the server and control an actuator using the generated running control signal.

[0066] (7b) The server may acquire vehicle location information and transmit the acquired vehicle location information to the vehicle **30**. As shown in FIG. 8, the vehicle **30** may acquire the vehicle location information (Step **S801**), determine a target location to which the vehicle **30** is to move next (Step **S802**), generate a route from a current location of the vehicle **30** indicated by the received vehicle location information to the target location, generate a running control signal in such a manner as to cause the vehicle **30** to run along the generated route (Step **S803**), and control an actuator using the generated running control signal (Step **S804**).

[0067] (8) In each of the above-described embodiments, the vehicle **30** is simply required to have a configuration to become movable by unmanned driving. The vehicle **30** may be embodied as a platform having the following configuration, for example. The vehicle **30** is simply required to include at least actuators and a controller. More specifically, in order to fulfill three functions including “run,” “turn,” and “stop” by unmanned driving, the actuators may include a driving device, a steering device and a braking device. The actuators are controlled by the controller that controls running of the vehicle **30**. In order for the vehicle **30** to acquire information from outside for unmanned driving, the vehicle **30** is simply required to include the communication device further. Specifically, the vehicle **30** to become movable by unmanned driving is not required to be equipped with at least some of interior components such as a driver's seat and a dashboard, is not required to be equipped with at least some of exterior components such as a bumper and a fender or is not required to be equipped with a bodyshell. In such cases, a remaining component such as a bodyshell may be mounted on the vehicle **30** before the vehicle **30** is shipped from a factory, or a remaining component such as a bodyshell may be mounted on the vehicle **30** after the vehicle **30** is shipped from a factory while the remaining component such as a bodyshell is not mounted on the vehicle **30**. Each of components may be mounted on the vehicle **30** from any direction such as from above, from below, from the front, from the back, from the right, or from the left. Alternatively, these components may be mounted from the same direction or from respective different directions. The location determination for the platform may be performed in the same way as for the vehicle **30** in the first embodiments.

[0068] (9) The vehicle **30** may be manufactured by combining a plurality of modules. The module means a unit composed of one or more components grouped according to a configuration or function of the vehicle **30**. For example, a platform of the vehicle **30** may be manufactured by combining a front module, a center module and a rear module. The front module constitutes a front part of the platform, the center module constitutes a center part of the platform, and the rear module constitutes a rear part of the platform. The number of the modules constituting the platform is not limited to three but may be equal to or less than two, or equal to or greater than four. In addition to or instead of the platform, any parts of the vehicle **30** different from the platform may be modularized. Various modules may include an arbitrary exterior component such as a bumper or a grill, or an arbitrary interior component such as a seat or a console. Not only the vehicle **30** but also

any types of moving object may be manufactured by combining a plurality of modules. Such a module may be manufactured by joining a plurality of components by welding or using a fixture, for example, or may be manufactured by forming at least part of the module integrally as a single component by casting. A process of forming at least part of a module as a single component is also called Giga-casting or Mega-casting. Giga-casting can form each part conventionally formed by joining multiple parts in a moving object as a single component. The front module, the center module, or the rear module described above may be manufactured using Giga-casting, for example. [0069] (10) A configuration for realizing running of a vehicle by unmanned driving is also called a “Remote Control auto Driving system”. Conveying a vehicle using Remote Control Auto Driving system is also called “self-running conveyance”. Producing the vehicle using self-running conveyance is also called “self-running production”. In self-running production, for example, at least part of the conveyance of vehicles is realized by self-running conveyance in a factory where the vehicle is manufactured.

[0070] While the present disclosure has been described based on the embodiments and modifications, the embodiments described above are intended to facilitate understanding of the present disclosure and are not intended to limit the present disclosure. The present disclosure can be modified and improved without departing from the spirit and scope of the claims, and equivalents thereof are included in the present disclosure. For example, the embodiments corresponding to the technical features in the respective embodiments described in the Summary and the technical features in the modification can be appropriately replaced or combined in order to solve some or all of the above-described problems or to achieve some or all of the above-described effects. In addition, if the technical features are not described as essential in the present specification, they can be deleted as appropriate.

Claims

1. An azimuth angle acquisition apparatus for a self-propellable vehicle, comprising: an acquirer configured to acquire an external state and an internal state, wherein the external state is a motion state of the vehicle detected from an external world, and the internal state is the motion state of the vehicle detected from an internal world; an azimuth angle calculator configured to calculate an external azimuth angle using the acquired external state and calculate an internal azimuth angle using the acquired internal state; and an azimuth angle determinator configured to determine a vehicle azimuth angle with using the calculated external azimuth angle and the internal azimuth angle, wherein the vehicle azimuth angle is used to self-propel the vehicle.
2. The azimuth angle acquisition apparatus according to claim 1, wherein the azimuth angle determinator determines the vehicle azimuth angle by changing a priority level of the external azimuth angle and a priority level of the internal azimuth angle according to the motion state of the vehicle and a state of an external state detector, wherein the external state detector detects the external state.
3. The azimuth angle acquisition apparatus according to claim 2, wherein the azimuth angle determinator increases the priority level of the external azimuth angle and determines the vehicle azimuth angle when the motion state of the vehicle is in a stopped state.
4. The azimuth angle acquisition apparatus according to claim 2, wherein the azimuth angle determinator increases the priority level of the internal azimuth angle and determines the vehicle azimuth angle when the motion state of the vehicle is in a turning state.
5. The azimuth angle acquisition apparatus according to claim 2, wherein the azimuth angle determinator corrects the internal azimuth angle using the external azimuth angle when the motion state of the vehicle is in a straight-ahead state and the probability of the external state detector is equal to or larger than a predetermined threshold value, and increases the priority level of the internal azimuth angle and determines the vehicle azimuth angle when the probability of the

external state detector is less than the predetermined threshold value.

6. The azimuth angle acquisition apparatus according to claim 2, wherein the external state detector is an imaging device disposed in the external world of the vehicle, wherein the azimuth angle calculator calculates the external azimuth angle of the vehicle using an image captured by the imaging device.

7. The azimuth angle acquisition apparatus according to claim 2, wherein the internal state is detected by an internal state detector, the internal state detector is a yaw rate sensor provided in the vehicle, wherein the azimuth angle calculator calculates the internal azimuth angle of the vehicle using a yaw rate acquired by the yaw rate sensor.

8. An azimuth angle acquisition system for a self-propellable vehicle, comprising: an external state detector disposed in an external world of the vehicle to detect a motion state of the vehicle from the external world; an internal state detector mounted on the vehicle to detect the motion state of the vehicle from an internal world; an azimuth angle acquisition apparatus, the azimuth angle acquisition apparatus comprising: an azimuth angle calculator configured to calculate an external azimuth angle using an external state of the vehicle and an internal azimuth angle using an internal state of the vehicle, wherein the external state is the motion station of the vehicle detected by the external state detector, and the internal state is the motion station of the vehicle detected by the internal state detector, and an azimuth angle determinator configured to determine a vehicle azimuth angle with using the calculated external azimuth angle and the internal azimuth angle, wherein the vehicle azimuth angle is used to self-propel the vehicle.

9. A method of acquiring an azimuth angle of a self-propellable vehicle, comprising: acquiring an external state and an internal state, wherein the external state is a motion state of the vehicle detected from an external world and the internal state the motion state of the vehicle detected from an internal world; calculating an external azimuth angle using the acquired external state, and an internal azimuth angle using the acquired internal state; and determining a vehicle azimuth angle using the calculated external azimuth angle and the internal azimuth angle, wherein the vehicle azimuth angle is used to self-propel the vehicle.
