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KAGESAWA et al.

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(54) **RAW MATERIAL FOR OBTAINING
ABRASIVE GRAINS AND SELECTION
METHOD THEREFOR, PRODUCTION
METHOD FOR ABRASIVE GRAINS,
PRODUCTION METHOD FOR POLISHING
LIQUID, POLISHING METHOD,
PRODUCTION METHOD FOR COMPONENT,
AND PRODUCTION METHOD FOR
SEMICONDUCTOR COMPONENT**

(71) Applicant: **Resonac Corporation**, Tokyo (JP)

(72) Inventors: **Koichi KAGESAWA**, Tokyo (JP);
Sangchul LEE, Tokyo (JP); **Hiromu
KUBO**, Tokyo (JP)

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ABSTRACT

A selection method for a raw material for obtaining abrasive grains, in which the raw material contains cerium, and the raw material is selected on the basis of a peak top temperature in a differential curve of a thermogravimetric curve obtained by thermogravimetric analysis of the raw material. A raw material for obtaining abrasive grains, the raw material containing cerium, in which a peak top temperature in a differential curve of a thermogravimetric curve obtained by thermogravimetric analysis of the raw material is 300° C. or higher. A method for producing abrasive grains, including pulverizing the above-described raw material. A method for producing a polishing liquid, including mixing the abrasive grains obtained by the above-described method for producing abrasive grains, and water. A polishing method, including polishing a member to be polished by using the polishing liquid obtained by the above-described method for producing a polishing liquid.

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TECHNICAL FIELD

[0001] The present disclosure relates to a raw material for obtaining abrasive grains, a selection method therefor, a method for manufacturing abrasive grains, a method for manufacturing a polishing liquid, a polishing method, a method for manufacturing a component, a method for manufacturing a semiconductor component, and the like.

BACKGROUND ART

[0002] In the manufacturing steps for electronic devices in recent years, the importance of processing technologies for density increase, micronization, and the like is increasing more and more. CMP (chemical mechanical polishing) technology, which is one of the processing technologies, has become an essential technology for formation of a shallow trench isolation (STI), flattening of a pre-metal insulating material or an interlayer insulating material, formation of a plug or an embedded metal wiring, or the like, in the manufacturing steps for electronic devices. As a polishing liquid used in CMP, a polishing liquid that contains abrasive grains containing cerium is known (see, for example, Patent Literatures 1 and 2 below).

CITATION LIST

Patent Literature

[0003] Patent Literature 1: Japanese Unexamined Patent Publication No. H10-106994

[0004] Patent Literature 2: Japanese Unexamined Patent Publication No. H08-022970

SUMMARY OF INVENTION

Technical Problem

[0005] Abrasive grains used in a polishing liquid can be obtained by subjecting a raw material for obtaining abrasive grains to a treatment such as a pulverization treatment. It is required for a polishing liquid containing such abrasive grains to adjust a polishing rate of a material to be polished depending on the use applications, and a novel method for adjusting a polishing rate of a material to be polished is required. Furthermore, there is a case where it is required for the polishing liquid containing abrasive grains to increase a polishing rate of silicon oxide in a pattern wafer, and for example, there is a case where it is required to increase a polishing rate of silicon oxide in a pattern region having a linear silicon nitride pattern (Line)/silicon oxide pattern (Space) with a line width of 50 μm /50 μm (a pattern region in which a linear silicon nitride pattern with a line width of 50 μm and a linear silicon oxide pattern with a line width of 50 μm are alternately arranged).

[0006] An object of an aspect of the present disclosure is to provide a selection method for a raw material for obtain-

ing abrasive grains, the selection method for a raw material being capable of adjusting a polishing rate of a material to be polished in a case where the material to be polished is polished by using abrasive grains. An object of another aspect of the present disclosure is to provide a raw material with which abrasive grains having a high polishing rate of silicon oxide in a pattern region having a linear silicon nitride pattern/silicon oxide pattern with a line width of 50 μm /50 μm can be obtained. An object of another aspect of the present disclosure is to provide a method for producing abrasive grains using the above-described raw material. An object of another aspect of the present disclosure is to provide a method for producing a polishing liquid using the abrasive grains obtained by the above-described method for producing abrasive grains. An object of another aspect of the present disclosure is to provide a polishing method using the polishing liquid obtained by the above-described method for producing a polishing liquid. An object of another aspect of the present disclosure is to provide a method for manufacturing a component by using the polished member polished by the above-described polishing method. An object of another aspect of the present disclosure is to provide a method for manufacturing a semiconductor component by using the polished member polished by the above-described polishing method.

Solution to Problem

[0007] The present disclosure relates to the following [1] to [13] and the like in several aspects.

[0008] [1] A selection method for a raw material for obtaining abrasive grains, in which the raw material contains cerium, and the raw material is selected on the basis of a peak top temperature in a differential curve of a thermogravimetric curve obtained by thermogravimetric analysis of the raw material.

[0009] [2] The selection method for a raw material described in [1], in which the raw material contains cerium oxide.

[0010] [3] A raw material for obtaining abrasive grains, the raw material containing cerium, in which a peak top temperature in a differential curve of a thermogravimetric curve obtained by thermogravimetric analysis of the raw material is 300° C. or higher.

[0011] [4] The raw material described in [3], containing cerium oxide.

[0012] [5] The raw material described in [3] or [4], containing cerium oxide derived from a cerium complex of trimesic acid.

[0013] [6] The raw material described any one of [3] to [5], containing cerium oxide derived from cerium stearate.

[0014] [7] The raw material described any one of [3] to [6], containing cerium oxide derived from cerium hydroxide.

[0015] [8] A method for producing abrasive grains, including pulverizing the raw material selected by the selection method for a raw material described in [1] or [2] or the raw material described in any one of [3] to [7].

[0016] [9] A method for producing a polishing liquid, including mixing the abrasive grains obtained by the method for producing abrasive grains described in [8], and water.

[0017] [10] A polishing method, including polishing a member to be polished by using the polishing liquid obtained by the method for producing a polishing liquid described in [9].

[0018] [11] The polishing method described in [10], in which the member to be polished contains silicon oxide.

[0019] [12] A method for manufacturing a component, including obtaining a component by using a polished member polished by the polishing method described in or [11].

[0020] [13] A method for manufacturing a semiconductor component, including obtaining a semiconductor component by using a polished member polished by the polishing method described in [10] or [11].

Advantageous Effects of Invention

[0021] According to an aspect of the present disclosure, it is possible to provide a selection method for a raw material for obtaining abrasive grains, the selection method for a raw material being capable of adjusting a polishing rate of a material to be polished in a case where the material to be polished is polished by using abrasive grains. According to another aspect of the present disclosure, it is possible to provide a raw material with which abrasive grains having a high polishing rate of silicon oxide in a pattern region having a linear silicon nitride pattern/silicon oxide pattern with a line width of 50 μm /50 μm can be obtained. According to another aspect of the present disclosure, it is possible to provide a method for producing abrasive grains using the above-described raw material. According to another aspect of the present disclosure, it is possible to provide a method for producing a polishing liquid using the abrasive grains obtained by the above-described method for producing abrasive grains. According to another aspect of the present disclosure, it is possible to provide a polishing method using the polishing liquid obtained by the above-described method for producing a polishing liquid. According to another aspect of the present disclosure, it is possible to provide a method for manufacturing a component by using the polished member polished by the above-described polishing method. According to another aspect of the present disclosure, it is possible to provide a method for manufacturing a semiconductor component by using the polished member polished by the above-described polishing method.

DESCRIPTION OF EMBODIMENTS

[0022] Hereinafter, embodiments of the present disclosure will be described. However, the present disclosure is not limited to the following embodiments.

[0023] In the present specification, a numerical range that has been indicated by use of “to” indicates the range that includes the numerical values which are described before and after “to”, as the minimum value and the maximum value, respectively. “A or more” in the numerical range means A and a range of more than A. “A or less” in the numerical range means A and a range of less than A. In the numerical ranges that are described stepwise in the present specification, the upper limit value or the lower limit value of the numerical range of a certain stage can be arbitrarily combined with the upper limit value or the lower limit value of the numerical range of another stage. In the numerical ranges that are described in the present specification, the

upper limit value or the lower limit value of the numerical range may be replaced with the value shown in Experimental Examples. “A or B” may include either one of A and B, and may also include both of A and B. Materials listed as examples in the present specification can be used singly or in combinations of two or more, unless otherwise specified. When a plurality of substances corresponding to each component exist in the composition, the content of each component in the composition means the total amount of the plurality of substances that exist in the composition, unless otherwise specified. The term “step” includes not only an independent step but also a step by which an intended action of the step is achieved, though the step cannot be clearly distinguished from other steps. The term “abrasive grains” means a collective entity of a plurality of particles, and for convenience, one particle constituting the abrasive grains may be referred to as an abrasive grain.

[0024] A raw material and a selection method therefor of the present embodiment are a raw material for obtaining abrasive grains (abrasive grains used in a polishing liquid) and a selection method therefor. In the raw material and the selection method therefor of the present embodiment, the raw material contains cerium. In the selection method for a raw material of the present embodiment, a raw material is selected on the basis of a peak top temperature in a differential curve (DTG curve) of a thermogravimetric curve (TG curve) obtained by thermogravimetric analysis (TGA) of the raw material. The raw material of the present embodiment has any numerical value as the peak top temperature in the differential curve of the thermogravimetric curve obtained by thermogravimetric analysis of the raw material, depending on the use application. The shape of the raw material of the present embodiment is not particularly limited, and may be, for example, a particulate shape, a fibrous shape, a flake shape, a liquid shape (for example, highly viscous liquid shape), or the like.

[0025] The present inventors have focused on the raw material containing cerium as the raw material for obtaining abrasive grains by performing a treatment such as a pulverization treatment, and found that, by adjusting a peak top temperature in the differential curve of the thermogravimetric curve obtained by thermogravimetric analysis of the raw material, a polishing rate of a material to be polished in the case of polishing the material to be polished by using abrasive grains can be adjusted. According to the raw material and the selection method therefor of the present embodiment, a polishing rate of a material to be polished in the case of polishing the material to be polished by using abrasive grains can be adjusted by selecting a raw material on the basis of a peak top temperature in a differential curve of a thermogravimetric curve obtained by thermogravimetric analysis of the raw material, and obtaining the abrasive grains by using such a raw material. According to the raw material and the selection method therefor of the present embodiment, when the raw material is subjected to a pulverization treatment (a specific particle diameter may be aligned by a classification treatment after the pulverization treatment) to obtain the abrasive grains, a polishing rate of a material to be polished in the case of polishing the material to be polished by using the abrasive grains can be adjusted. According to the present embodiment, it is possible to provide a method for adjusting a polishing rate, the method including adjusting a polishing rate of a material to be polished on the basis of a peak top temperature in a

differential curve of a thermogravimetric curve obtained by thermogravimetric analysis of the raw material for obtaining abrasive grains.

[0026] According to an embodiment of the raw material and the selection method therefor of the present embodiment, the polishing rate of the material to be polished in a pattern wafer can be adjusted. According to an embodiment of the raw material and the selection method therefor of the present embodiment, the polishing rate of the material to be polished can be adjusted so as to increase the polishing rate of the material to be polished, and the polishing rate of the material to be polished can also be adjusted so as to reduce the polishing rate of the material to be polished. According to an embodiment of the raw material and the selection method therefor of the present embodiment, a polishing rate of an insulating material can be adjusted, and a polishing rate of silicon oxide can be adjusted.

[0027] The raw material for obtaining abrasive grains contain cerium (cerium element), and may contain a cerium compound. Examples of the cerium compound include cerium oxide, cerium hydroxide, cerium ammonium nitrate, cerium acetate, cerium sulfate (for example, cerium sulfate hydrate), cerium bromate, cerium bromide, cerium chloride, cerium oxalate, cerium nitrate, and cerium carbonate. From the viewpoint of easily adjusting the polishing rate of the material to be polished or the viewpoint of easily increasing the polishing rate of the material to be polished (such as the polishing rate of silicon oxide in a pattern wafer; the same applies hereinafter), the raw material for obtaining abrasive grains may contain cerium oxide. The cerium oxide may be CeO_2 (cerium(IV) oxide, ceria), and may be Ce_2O_3 (cerium (III) oxide).

[0028] The raw material for obtaining abrasive grains may be obtained by oxidizing a cerium source containing cerium. Examples of the oxidation method include a firing method in which a cerium source is fired at 600 to 900° C. or the like; and a chemical oxidation method in which a cerium source is oxidized using an oxidizing agent such as hydrogen peroxide. The raw material for obtaining abrasive grains may contain cerium oxide derived from a cerium source, and may contain a fired product of a cerium source. As the cerium source, a cerium salt may be used, and a cerium complex may be used. The raw material for obtaining abrasive grains may contain cerium oxide derived from a cerium salt, and may contain cerium oxide derived from a cerium complex.

[0029] From the viewpoint of easily increasing the polishing rate of the material to be polished, the cerium complex may include a cerium complex of a compound A having a carbon chain (a complex having a ligand of the compound A and cerium). From the viewpoint of easily increasing the polishing rate of the material to be polished, the compound A may include at least one selected from the group consisting of a carboxy group and a carboxylate group. In this case, the number of carboxy groups or the total number of carboxy groups and carboxylate groups may be 1 to 4, 1 to 3, 2 to 4, 2 to 3, or 3 to 4, from the viewpoint of easily increasing the polishing rate of the material to be polished. From the viewpoint of easily increasing the polishing rate of the material to be polished, the compound A may have at least one selected from the group consisting of a linear (acyclic) carbon chain and a cyclic carbon chain, and may have a cyclic carbon chain. The cyclic carbon chain may be alicyclic, heterocyclic, or aromatic ring. From the

viewpoint of easily increasing the polishing rate of the material to be polished, the compound A may have an aromatic ring. From the viewpoint of easily increasing the polishing rate of the material to be polished, the cerium complex may include a cerium complex of aromatic carboxylic acid, may include a cerium complex of benzenetri-carboxylic acid, and may include a cerium complex of trimesic acid. The cerium complex may include metal organic frameworks.

[0030] Examples of the cerium source include cerium carbonate (excluding cerium oxycarbonate), cerium oxycarbonate, a cerium complex of trimesic acid, cerium acetate, cerium stearate, cerium nitrate, cerium sulfate, cerium oxalate, and cerium hydroxide. From the viewpoint of easily increasing the polishing rate of the material to be polished, the raw material for obtaining abrasive grains may contain at least one selected from the group consisting of cerium oxide derived from a cerium complex of trimesic acid (for example, a fired product of a cerium complex of trimesic acid), cerium oxide derived from cerium stearate (for example, a fired product of cerium stearate), and cerium oxide derived from cerium hydroxide (for example, a fired product of cerium hydroxide). That is, the raw material for obtaining abrasive grains may be an embodiment containing cerium oxide derived from a cerium complex of trimesic acid, an embodiment containing cerium oxide derived from cerium stearate, or an embodiment containing cerium oxide derived from cerium hydroxide.

[0031] The present inventors have found that, by abrasive grains obtained using a raw material having a peak top temperature in a differential curve of a thermogravimetric curve of 300° C. or higher, a polishing rate of silicon oxide in a pattern wafer is easily increased, and particularly, have found that it is easy to increase a polishing rate of silicon oxide in a pattern region having a linear silicon nitride pattern/silicon oxide pattern with a line width of 50 μm /50 μm (a pattern region in which a linear silicon nitride pattern with a line width of 50 μm and a linear silicon oxide pattern with a line width of 50 μm are alternately arranged). An embodiment of the raw material of the present embodiment is a raw material for obtaining abrasive grains, the raw material containing cerium, in which a peak top temperature in a differential curve of a thermogravimetric curve obtained by thermogravimetric analysis of the raw material is 300° C. or higher. According to such a raw material, a polishing rate of silicon oxide in a pattern wafer is easily increased, and particularly, it is easy to increase a polishing rate of silicon oxide in a pattern region having a linear silicon nitride pattern/silicon oxide pattern with a line width of 50 μm /50 μm . According to an embodiment of the raw material of the present embodiment, in the evaluation method described in Experimental Examples described below, it is possible to obtain a polishing rate of silicon oxide in a pattern region having a linear silicon nitride pattern/silicon oxide pattern with a line width of 50 μm /50 μm of, for example, 13 nm/min or more (preferably, 15 nm/min or more, 20 nm/min or more, 25 nm/min or more, 30 nm/min or more, 35 nm/min or more, or the like).

[0032] According to an embodiment of the raw material of the present embodiment, it is easy to increase a polishing rate of silicon oxide in a pattern region having a linear silicon nitride pattern/silicon oxide pattern with a line width of 20 μm /80 μm (a pattern region in which a linear silicon nitride pattern with a line width of 20 μm and a linear silicon

oxide pattern with a line width of 80 μm are alternately arranged). According to an embodiment of the raw material of the present embodiment, in the evaluation method described in Experimental Examples described below, it is possible to obtain a polishing rate of silicon oxide in a pattern region having a linear silicon nitride pattern/silicon oxide pattern with a line width of 20 μm /80 μm of, for example, 25.5 nm/min or more (preferably, 30 nm/min or more, 35 nm/min or more, 40 nm/min or more, 45 nm/min or more, 50 nm/min or more, or the like).

[0033] As an example of reasons why a high polishing rate is easily obtained when the peak top temperature is increased, the following reason and the like are mentioned. However, the reasons why a high polishing rate is easily obtained are not limited to this content. That is, when the peak top temperature of the raw material for obtaining abrasive grains is high, the reaction site in which the crystallinity of the abrasive grains obtained by using such a raw material is increased is easily maintained, and abrasive grains with fewer oxygen defects are easily obtained. When the oxygen defect inside the abrasive grains is small like this, the abrasive grains are less likely to be broken during polishing. Therefore, since a sufficient mechanical polishing force of the abrasive grains is easily obtained, a high polishing rate is easily obtained.

[0034] The selection method for a raw material of the present embodiment includes a selection step of selecting a raw material (raw material for obtaining abrasive grains) on the basis of a peak top temperature in a differential curve of a thermogravimetric curve obtained by thermogravimetric analysis of the raw material. In the selection step, a raw material may be selected on the basis of whether or not the peak top temperature is in any of the ranges described below (for example, whether or not the peak top temperature is 300° C. or higher).

[0035] In the raw material and the selection method therefor of the present embodiment, the peak top temperature in the differential curve of the thermogravimetric curve obtained by thermogravimetric analysis of the raw material may be in the following range. The peak top temperature may be 250° C. or higher, 260° C. or higher, 270° C. or higher, 280° C. or higher, or 290° C. or higher, from the viewpoint of easily adjusting the polishing rate of the material to be polished. The peak top temperature may be 300° C. or higher, 310° C. or higher, 320° C. or higher, 330° C. or higher, 340° C. or higher, 350° C. or higher, 360° C. or higher, or 370° C. or higher, from the viewpoint of easily increasing the polishing rate of the material to be polished (such as the polishing rate of silicon oxide in a pattern wafer). The peak top temperature may be 500° C. or lower, 450° C. or lower, 400° C. or lower, 390° C. or lower, 380° C. or lower, 370° C. or lower, 360° C. or lower, or 350° C. or lower, from the viewpoint of easily adjusting the polishing rate of the material to be polished. From these viewpoints, the peak top temperature may be 250 to 500° C., 300 to 500° C., 350 to 500° C., 250 to 400° C., 300 to 400° C., 350 to 400° C., 250 to 380° C., 300 to 380° C., or 350 to 380° C.

[0036] The peak top temperature in the differential curve of the thermogravimetric curve obtained by thermogravimetric analysis of the raw material can be measured using a thermogravimetric differential thermal analyzer (TG-DTA) in an airflow under the conditions of a measurement temperature range of 27 to 920° C. and a temperature increase

rate of 10° C./min, and can be measured by the method described in Experimental Examples described below. In the thermogravimetric analysis, a weight change when the raw material is heated can be measured. The peak top temperature may be a peak top temperature of an exothermic peak, and may be a peak top temperature of an endothermic peak. The peak top temperature may be a peak top temperature of a peak associated with glass transition. The peak top temperature can be adjusted by production conditions of the raw material for obtaining abrasive grains, and the like. In a case where a plurality of peaks appear in the differential curve of the thermogravimetric curve, the peak top temperature is directed to a peak top temperature in highest temperature peaks (for example, a peak of 500° C. or lower).

[0037] Abrasive grains and a production method therefor of the present embodiment are abrasive grains containing cerium and a production method therefor. In the method for producing abrasive grains of the present embodiment, abrasive grains may be obtained by processing the raw material of the present embodiment, and for example, abrasive grains may be obtained by pulverizing the raw material of the present embodiment. In the method for producing abrasive grains of the present embodiment, abrasive grains may be obtained by processing the raw material selected by the selection method for a raw material of the present embodiment, and for example, abrasive grains may be obtained by pulverizing the raw material selected by the selection method for a raw material of the present embodiment. The abrasive grains of the present embodiment may be the abrasive grains obtained by processing the raw material of the present embodiment (the abrasive grains obtained by the method for producing abrasive grains of the present embodiment), and for example, may be the abrasive grains obtained by pulverizing the raw material of the present embodiment. The abrasive grains of the present embodiment may be the abrasive grains obtained by processing the raw material selected by the selection method for a raw material of the present embodiment, and for example, may be the abrasive grains obtained by pulverizing the raw material selected by the selection method for a raw material of the present embodiment. A pulverized product of the present embodiment may be a pulverized product of the raw material of the present embodiment, and may be a pulverized product of the raw material selected by the selection method for a raw material of the present embodiment.

[0038] The abrasive grains contain cerium (cerium element), and may contain a cerium compound. Examples of the cerium compound include cerium oxide, cerium hydroxide, cerium ammonium nitrate, cerium acetate, cerium sulfate (for example, cerium sulfate hydrate), cerium bromate, cerium bromide, cerium chloride, cerium oxalate, cerium nitrate, and cerium carbonate. From the viewpoint of easily increasing the polishing rate of the material to be polished, the abrasive grains may contain cerium oxide. The cerium oxide may be CeO_2 (cerium(IV) oxide, ceria), and may be Ce_2O_3 (cerium(III) oxide).

[0039] The method for producing abrasive grains of the present embodiment may include a processing step of processing the raw material of the present embodiment, and for example, may include a pulverization step of pulverizing the raw material of the present embodiment to obtain a pulverized product. The method for producing abrasive grains of the present embodiment may include a processing step of processing the raw material selected by the selection method

for a raw material of the present embodiment, and for example, may include a pulverization step of pulverizing the raw material selected by the selection method for a raw material of the present embodiment to obtain a pulverized product. The method for producing the abrasive grains of the present embodiment may include a classification step of classifying the pulverized product after the pulverization step. In the classification step, a coarse substance (for example, coarse particles) can be removed. The pulverizing method in the pulverization step is not particularly limited, and various pulverizing methods such as wet pulverization or dry pulverization can be used. The classification method in the classification step is not particularly limited, and examples thereof include centrifugal separation.

[0040] The polishing liquid of the present embodiment contains the abrasive grains of the present embodiment and water. The polishing liquid of the present embodiment may contain a component (for example, various components described later) other than the abrasive grains and water, in addition to the abrasive grains and water. A multi-pack polishing liquid of the present embodiment has a liquid A (first liquid) containing the abrasive grains of the present embodiment and water, and a liquid B (second liquid) containing a component (for example, various components described later) other than the abrasive grains and water, and water. The liquid A may contain a component (for example, various components described later) other than the abrasive grains and water, and may not contain a component (for example, various components described later) other than the abrasive grains and water. In a method for producing the polishing liquid of the present embodiment, a polishing liquid may be obtained by mixing the abrasive grains of the present embodiment (for example, the abrasive grains obtained by the method for producing the abrasive grains of the present embodiment) and water, and a polishing liquid may be obtained by mixing the liquid A and the liquid B of the multi-pack polishing liquid of the present embodiment with each other. The liquid A can be obtained by mixing the abrasive grains of the present embodiment (for example, the abrasive grains obtained by the method for producing the abrasive grains of the present embodiment) and water. The liquid A may be a plurality of liquids, and may be, for example, a plurality of liquids in which the types of abrasive grains are different from each other. The liquid B may be a plurality of liquids, and may be, for example, a plurality of liquids in which the types of components other than the abrasive grains and water are different from each other.

[0041] The content of the abrasive grains may be in the following range on the basis of the total mass of the polishing liquid or the total mass of water. The content of the abrasive grains may be 0.01% by mass or more, 0.05% by mass or more, 0.1% by mass or more, 0.2% by mass or more, 0.3% by mass or more, 0.4% by mass or more, or 0.5% by mass or more, from the viewpoint of easily increasing the polishing rate of the material to be polished. The content of the abrasive grains may be 10% by mass or less, 8% by mass or less, 5% by mass or less, 3% by mass or less, 1% by mass or less, 0.8% by mass or less, or 0.5% by mass or less, from the viewpoint of easily suppressing an increase in viscosity of the polishing liquid, the aggregation of the abrasive grains, or the like. From these viewpoints, the content of the abrasive grains may be 0.01 to 10% by mass, 0.01 to 5% by mass, 0.01 to 1% by mass, 0.05 to 10% by mass, 0.05 to 5%

by mass, 0.05 to 1% by mass, 0.1 to 10% by mass, 0.1 to 5% by mass, or 0.1 to 1% by mass.

[0042] Water may be contained as a residue excluding other components from the polishing liquid. The content of the water may be in the following range on the basis of the total mass of the polishing liquid. The content of the water may be 90% by mass or more, 91% by mass or more, 92% by mass or more, 93% by mass or more, 94% by mass or more, 95% by mass or more, 96% by mass or more, 97% by mass or more, 98% by mass or more, or 99% by mass or more. The content of the water may be less than 100% by mass, 99.9% by mass or less, 99.8% by mass or less, 99.7% by mass or less, 99.6% by mass or less, or 99.5% by mass or less. From these viewpoints, the content of the water may be 90% by mass or more and less than 100% by mass, 95% by mass or more and less than 100% by mass, or 98% by mass or more and less than 100% by mass.

[0043] The polishing liquid of the present embodiment can contain a phosphate compound as necessary. The phosphate compound may be used as a dispersant for the abrasive grains. As the phosphate compound, at least one selected from the group consisting of a phosphate and a derivative thereof (a phosphate derivative) can be used. As the hydrogen phosphate compound, at least one selected from the group consisting of a hydrogen phosphate and a derivative thereof (a hydrogen phosphate derivative) can be used.

[0044] Examples of the phosphate include potassium phosphate, sodium phosphate, ammonium phosphate, and calcium phosphate, and specific examples thereof include tripotassium phosphate, trisodium phosphate, ammonium phosphate, and tricalcium phosphate. Examples of the phosphate derivative include sodium diphosphate, potassium diphosphate, potassium polyphosphate, ammonium polyphosphate, and calcium polyphosphate.

[0045] Examples of the hydrogen phosphate include potassium hydrogen phosphate, sodium hydrogen phosphate, ammonium hydrogen phosphate, and calcium hydrogen phosphate, and specific examples thereof include dipotassium hydrogen phosphate, disodium hydrogen phosphate, diammonium hydrogen phosphate, calcium hydrogen phosphate, potassium dihydrogen phosphate, sodium dihydrogen phosphate, ammonium dihydrogen phosphate, and calcium dihydrogen phosphate. Examples of the hydrogen phosphate derivative include potassium dodecyl hydrogen phosphate, sodium dodecyl hydrogen phosphate, and dodecylammonium hydrogen phosphate.

[0046] From the viewpoint of easily increasing the polishing rate of the material to be polished, the polishing liquid of the present embodiment may contain a hydrogen phosphate, and may contain ammonium dihydrogen phosphate.

[0047] The content of the phosphate compound may be in the following range on the basis of the total mass of the polishing liquid or the total mass of water. The content of the phosphate compound may be 0.0001% by mass or more, 0.0005% by mass or more, 0.001% by mass or more, 0.002% by mass or more, 0.003% by mass or more, 0.004% by mass or more, 0.005% by mass or more, 0.008% by mass or more, or 0.01% by mass or more, from the viewpoint of easily increasing the polishing rate of the material to be polished. The content of the phosphate compound may be 1% by mass or less, 0.5% by mass or less, 0.1% by mass or less, 0.08% by mass or less, 0.05% by mass or less, 0.04% by mass or less, 0.03% by mass or less, 0.02% by mass or less, or 0.01% by mass or less, from the viewpoint of easily

suppressing the aggregation of the abrasive grains. From these viewpoints, the content of the phosphate compound may be 0.0001 to 1% by mass, 0.0001 to 0.1% by mass, 0.0001 to 0.05% by mass, 0.001 to 1% by mass, 0.001 to 0.1% by mass, 0.001 to 0.05% by mass, 0.005 to 1% by mass, 0.005 to 0.1% by mass, or 0.005 to 0.05% by mass.

[0048] The content of the phosphate compound may be in the following range with respect to 100 parts by mass of the abrasive grains. The content of the phosphate compound may be 0.01 parts by mass or more, 0.05 parts by mass or more, 0.1 parts by mass or more, 0.3 parts by mass or more, 0.5 parts by mass or more, 0.8 parts by mass or more, 1 part by mass or more, 1.2 parts by mass or more, 1.5 parts by mass or more, 1.8 parts by mass or more, or 2 parts by mass or more, from the viewpoint of easily increasing the polishing rate of the material to be polished. The content of the phosphate compound may be 50 parts by mass or less, 30 parts by mass or less, 20 parts by mass or less, 10 parts by mass or less, 8 parts by mass or less, 5 parts by mass or less, 4 parts by mass or less, 3 parts by mass or less, 2.5 parts by mass or less, or 2 parts by mass or less, from the viewpoint of easily suppressing the aggregation of the abrasive grains. From these viewpoints, the content of the phosphate compound may be 0.01 to 50 parts by mass, 0.01 to 10 parts by mass, 0.01 to 5 parts by mass, 0.1 to 50 parts by mass, 0.1 to 10 parts by mass, 0.1 to 5 parts by mass, 0.5 to 50 parts by mass, 0.5 to 10 parts by mass, 0.5 to 5 parts by mass, 1 to 50 parts by mass, 1 to 10 parts by mass, or 1 to 5 parts by mass.

[0049] The polishing liquid of the present embodiment can contain a polymer as necessary. Examples of the polymer include a homopolymer (such as polyacrylic acid) of unsaturated carboxylic acid such as acrylic acid, methacrylic acid, maleic acid, fumaric acid, or itaconic acid; an ammonium salt or amine salt of this homopolymer; a copolymer of an unsaturated carboxylic acid such as acrylic acid, methacrylic acid, maleic acid, fumaric acid, or itaconic acid and a monomer such as alkyl acrylate (such as methyl acrylate or ethyl acrylate), hydroxyalkyl acrylate (such as hydroxyethyl acrylate), alkyl methacrylate (such as methyl methacrylate or ethyl methacrylate), hydroxyalkyl methacrylate (such as hydroxyethyl methacrylate), a styrene compound (such as styrene, alkyl styrene, or styrenesulfonic acid), vinyl acetate, or vinyl alcohol; and an ammonium salt or amine salt of this copolymer. The polishing liquid of the present embodiment may contain a copolymer having at least one selected from the group consisting of an acrylic acid and a methacrylic acid and a styrene compound as monomer units, and may contain a copolymer (styrene/acrylic acid copolymer) having styrene and an acrylic acid as monomer units.

[0050] The polishing liquid of the present embodiment can contain an acid component (note that, a compound corresponding to the phosphate compound is excluded) as necessary. Examples of the acid component include organic acids (excluding compounds corresponding to amino acids) such as propionic acid and acetic acid; inorganic acids such as nitric acid, sulfuric acid, hydrochloric acid, phosphoric acid, and boric acid; and amino acids such as glycine.

[0051] The polishing liquid of the present embodiment may contain a component other than the abrasive grains of the present embodiment, water, the phosphate compound, the polymer, and the acid component. Such a component is not particularly limited, and examples thereof include abrasive grains not containing cerium; and a basic compound.

[0052] The pH of the polishing liquid of the present embodiment may be in the following range from the viewpoint of easily increasing the polishing rate of the material to be polished. The pH of the polishing liquid may be 1.0 or more, 1.5 or more, 2.0 or more, 2.5 or more, 3.0 or more, 3.5 or more, 4.0 or more, 4.5 or more, 5.0 or more, 5.5 or more, 6.0 or more, 6.5 or more, 7.0 or more, more than 7.0, 7.5 or more, 8.0 or more, or 8.5 or more. The pH of the polishing liquid may be 12.0 or less, 11.5 or less, 11.0 or less, 10.5 or less, 10.0 or less, 9.5 or less, or 9.0 or less. From these viewpoints, the pH of the polishing liquid may be 1.0 to 12.0, 1.0 to 10.0, 1.0 to 9.0, 5.0 to 12.0, 5.0 to 10.0, 5.0 to 9.0, 7.0 to 12.0, 7.0 to 10.0, or 7.0 to 9.0. The pH of the polishing liquid of the present embodiment can be measured by the method described in Experimental Examples described below.

[0053] A polishing method of the present embodiment includes a polishing step of polishing a member to be polished by using the polishing liquid of the present embodiment (for example, the polishing liquid obtained by the method for producing the polishing liquid of the present embodiment). The polishing liquid to be used in the polishing step may be the polishing liquid obtained by mixing the liquid A (first liquid) and the liquid B (second liquid) of the multi-pack polishing liquid of the present embodiment. In the polishing step, the surface to be polished of the member to be polished can be polished. In the polishing step, at least a part of the material to be polished in the member to be polished can be removed by polishing. Examples of the material to be polished include insulating materials such as silicon oxide and silicon nitride. The member to be polished may contain silicon oxide, and may contain silicon oxide and silicon nitride. In the polishing step, a pattern region in which a linear silicon nitride pattern with a line width of 50 μm and a linear silicon oxide pattern with a line width of 50 μm are alternately arranged may be polished, and a pattern region in which a linear silicon nitride pattern with a line width of 20 μm and a linear silicon oxide pattern with a line width of 80 μm are alternately arranged may be polished. The abrasive grains, the polishing liquid, the polishing method, and the like of the present embodiment are not limited to being used for polishing these members to be polished, and for example, may be used for polishing other pattern regions, and may be used for polishing a blanket wafer having no pattern. The member to be polished is not particularly limited, may be a wafer (for example, a semiconductor wafer), and may be a chip (for example, a semiconductor chip). The member to be polished may be a wiring board and may be a circuit board.

[0054] A method for manufacturing a component of the present embodiment includes a component manufacturing step of obtaining a component by using the polished member polished by the polishing method of the present embodiment. A component of the present embodiment is a component obtained by the method for manufacturing a component of the present embodiment. The component of the present embodiment is not particularly limited, and may be an electronic component (for example, a semiconductor component such as a semiconductor package), may be a wafer (for example, a semiconductor wafer), and may be a chip (for example, a semiconductor chip). As an embodiment of the method for manufacturing a component of the present embodiment, in a method for manufacturing an electronic component of the present embodiment, an electronic com-

ponent is obtained by using the polished member polished by the polishing method of the present embodiment. As an embodiment of the method for manufacturing a component of the present embodiment, in a method for manufacturing a semiconductor component of the present embodiment, a semiconductor component (for example, a semiconductor package) is obtained by using the polished member polished by the polishing method of the present embodiment. The method for manufacturing a component of the present embodiment may include a polishing step of polishing a member to be polished by the polishing method of the present embodiment, before the component manufacturing step.

[0055] The method for manufacturing a component of the present embodiment may include, as an embodiment of the component manufacturing step, an individually dividing step of individually dividing the polished member polished by the polishing method of the present embodiment. The individually dividing step may be, for example, a step of dicing a wafer (for example, a semiconductor wafer) polished by the polishing method of the present embodiment to obtain chips (for example, semiconductor chips). As an embodiment of the method for manufacturing a component of the present embodiment, the method for manufacturing an electronic component of the present embodiment may include a step of obtaining an electronic component (for example, a semiconductor component) by individually dividing the polished member polished by the polishing method of the present embodiment. As an embodiment of the method for manufacturing a component of the present embodiment, the method for manufacturing a semiconductor component of the present embodiment may include a step of obtaining a semiconductor component (for example, a semiconductor package) by individually dividing the polished member polished by the polishing method of the present embodiment.

[0056] The method for manufacturing a component of the present embodiment may include, as an embodiment of the component manufacturing step, a connecting step of connecting (for example, electrically connecting) the polished member polished by the polishing method of the present embodiment to other body to be connected. The body to be connected that is connected to the polished member polished by the polishing method of the present embodiment is not particularly limited, may be the polished member polished by the polishing method of the present embodiment, and may be a body to be connected different from the polished member polished by the polishing method of the present embodiment. In the connecting step, the polished member and the body to be connected may be directly connected to each other (connected in a state where the polished member and the body to be connected are in contact with each other), and the polished member and the body to be connected may be connected via other member (such as a conductive member). The connecting step can be performed before the individually dividing step, after the individually dividing step, or before and after the individually dividing step.

[0057] The connecting step may be a step of connecting a polished surface of the polished member polished by the polishing method of the present embodiment to a body to be connected, and may be a step of connecting a connection surface of the polished member polished by the polishing method of the present embodiment to a connection surface of a body to be connected. The connection surface of the

polished member may be a polished surface polished by the polishing method of the present embodiment. A connection body having the polished member and the connected body can be obtained by the connecting step. In the connecting step, in a case where the connection surface of the polished member has a metal portion, the body to be connected may be connected to the metal portion. In the connecting step, in a case where the connection surface of the polished member has a metal portion and the connection surface of the body to be connected has a metal portion, the metal portions may be connected to each other. The metal portion may contain, for example, copper.

[0058] A device (for example, an electronic device such as a semiconductor device) of the present embodiment has at least one selected from the group consisting of the polished member polished by the polishing method of the present embodiment and the component of the present embodiment.

EXAMPLES

[0059] Hereinafter, the present disclosure will be specifically described on the basis of Experimental Examples; however, the present disclosure is not limited to these Experimental Examples.

Production of Cerium Oxide Particles

[0060] A cerium source of Table 1 was fired for 1 hour at 800° C. in air by using an electric furnace to obtain cerium oxide particles (ceria particles).

[0061] A cerium complex of trimesic acid (metal organic framework) was produced by the following procedure. First, 34.7 g (165 mmol) of trimesic acid (1,3,5-BTC: 1,3,5-Benzene tricarboxylic acid, manufactured by Tokyo Chemical Industry Co., Ltd.) was added to 480 mL of a water/ethanol mixed solvent (mass ratio 1:1) to prepare a trimesic acid solution. Furthermore, 71.2 g (164 mmol) of cerium nitrate hexahydrate (manufactured by FUJIFILM Wako Pure Chemical Corporation) was added to 20 mL of water to prepare a cerium nitrate aqueous solution. The aforementioned cerium nitrate aqueous solution was added to the aforementioned trimesic acid solution to obtain a mixed liquid A, and then the mixed liquid A was stirred at 25° C. and 400 rpm for 5 hours by using a magnetic stirrer. After a solid matter (white precipitate) was generated in the mixed liquid A, the mixed liquid A was left to stand still for 15 hours. After the mixed liquid A was stirred to re-disperse the solid matter, the mixed liquid A was placed into a 50 mL centrifuge tube, and centrifugal separation was performed at 5000 rpm for 5 minutes. After the supernatant solution after the centrifugal separation was transferred to another container, 25.4 g (251 mmol, 35 mL) of triethylamine (manufactured by FUJIFILM Wako Pure Chemical Corporation) was slowly added to the supernatant solution while stirring the supernatant solution at 25° C. and 700 rpm to increase the pH from 1.0 to 8.4, thereby obtaining a mixed liquid B in which the solid matter (white precipitate) was generated. After the mixed liquid B was stirred to re-disperse the solid matter, the mixed liquid B was placed into a 50 mL centrifuge tube, and centrifugal separation was performed at 5000 rpm for 5 minutes. After the centrifugal separation, the supernatant solution was removed, and 35 mL of a water/ethanol mixed solvent (mass ratio 1:1) was placed into the centrifuge tube. After the solid matter (white precipitate) was re-dispersed, centrifugal separation was performed at

5000 rpm for 5 minutes. This washing operation (operation of adding the water/ethanol mixed solvent after removing the supernatant solution, and performing centrifugal separation) was performed twice in total, and then the solvent (washing solution) was removed. Drying was performed with a heat vacuum drier for 39 hours to obtain 21.5 g (44.3 mmol) of white solids ($\text{Ce}(1,3,5\text{-BTC})\cdot 6\text{H}_2\text{O}$) of the cerium complex of trimesic acid.

[0062] The thermogravimetric analysis of about 10 mg of the aforementioned cerium oxide particles was performed using a thermogravimetric differential thermal analyzer (TG-DTA, manufactured by Hitachi High-Tech Science Corporation, trade name: TG/DTA7220 type) in an airflow under the conditions of a measurement temperature range of 27 to 920° C. and a temperature increase rate of 10° C./min to obtain a differential curve of a thermogravimetric curve. Then, the peak top temperature of the peak in the differential curve was determined. The results are shown in Table 1.

Preparation of Polishing Liquid

[0063] A suspension was obtained by mixing the aforementioned cerium oxide particles, ammonium dihydrogen phosphate, and water. The content of the cerium oxide particles was 5% by mass on the basis of the total mass of the suspension, and the content of the ammonium dihydrogen phosphate was 2 parts by mass with respect to 100 parts by mass of the cerium oxide particles.

[0064] The aforementioned suspension was subjected to a dispersion treatment for 30 minutes by using an ultrasonic dispersing apparatus (manufactured by SND Co., Ltd., trade name "US-105"). Next, the cerium oxide particles in the aforementioned suspension were subjected to a pulverization treatment (wet pulverization) by using a bead mill (manufactured by Ashizawa Finetech Ltd., trade name: LABSTAR Mini, Model No.: DMS65) until the particle diameter reached about 200 nm.

[0065] After the aforementioned pulverization treatment, a classification treatment was performed by using a centrifugal separator (manufactured by Eppendorf Himac Technologies Co., Ltd., trade name: CF-15R) to remove coarse particles in the aforementioned suspension so that the particle diameter was aligned to about 150 nm, thereby obtaining an aqueous dispersion of the abrasive grains. This classification treatment was performed by placing 50 g of the suspension into a centrifuge tube and performing centrifugal separation at 1500 to 3700 min^{-1} for 5 minutes.

[0066] A polishing liquid was obtained by diluting the aforementioned aqueous dispersion with water. On the basis of the total mass of the polishing liquid, the content of the abrasive grains was 0.5% by mass, and the content of the ammonium dihydrogen phosphate was 0.01% by mass.

[0067] The pH of the polishing liquid was measured by using a compact pH meter (manufactured by HORIBA, Ltd., trade name: LAQUA twin). The pH meter was subjected to two-point calibration by using two kinds of pH buffer solutions (pH 4.01 and pH 6.86) as standard buffer solutions, subsequently the sensor of the pH meter was placed into the polishing liquid, and the pH was measured after the pH was stabilized. The liquid temperature of both the standard buffer solution and the polishing liquid was 25° C. The measurement results are shown in Table 1.

Evaluation of Polishing Properties

[0068] A pattern wafer (PTW) was produced by the following procedure. First, trade name "8" SEMATECH864" (Stop on Nitride) manufactured by SEMATECH was prepared. This wafer is a wafer obtained by forming a SiN film as a stopper film on a part of a silicon substrate having a diameter of 200 mm, etching the silicon substrate in the portion without the SiN film by 350 nm to form a concave portion, and then depositing a 600-nm SiO_2 film on the stopper film and in the concave portion by plasma CVD. Next, this wafer was cut into 20 mm×20 mm to obtain a pattern wafer having a pattern region in which the line width (L/S; unit μm) of the SiN pattern (Line) and the SiO_2 pattern (Space) was 50/50 and a pattern region in which the line width (L/S; unit μm) of the SiN pattern (Line) and SiO_2 pattern (Space) was 20/80.

[0069] In a polishing apparatus (manufactured by NANO FACTOR Co., Ltd., trade name: FACT-200), the aforementioned pattern wafer was attached to a holder for mounting a base substrate to which an adsorption pad was attached. The holder was placed on a platen to which a polishing pad (manufactured by NITTA DuPont Incorporated, trade name: IC1010) was attached such that the surface to be polished faced the polishing pad. The pattern wafer was pressed against the polishing pad at a polishing load of 7 psi (1 psi=6.9 kPa) while supplying the aforementioned polishing liquid onto the polishing pad at an amount supplied of 5 mL/min. At this time, polishing was performed for 60 seconds by rotating the platen at 120 min^{-1} and rotating the holder together with the platen. The pattern wafer after polishing was thoroughly washed with pure water and then dried.

[0070] The polishing rate of silicon oxide was determined by measuring a change amount of thickness before and after polishing of SiO_2 (1 location) on SiN in the pattern region with L/S=50/50 and the pattern region with L/S=20/80 by using a film thickness measuring apparatus (manufactured by Toho Technology Corporation, trade name: TohoSpec3100). The results are shown in Table 1.

TABLE 1

		Experimental Examples			
		1	2	3	4
Cerium source		Cerium complex of trimesic acid	Cerium stearate	Cerium hydroxide	Cerium acetate
Peak top temperature [° C.]		375.9	355.2	341.9	296.7
pH		8.61	8.66	8.53	8.58
Polishing rate [nm/min]	PTW (50/50)	35.3	20.9	17.0	12.9
	PTW (20/80)	53.5	37.9	25.6	25.1

1. A selection method for a raw material for obtaining abrasive grains, wherein

the raw material contains cerium, and

the raw material is selected on the basis of a peak top temperature in a differential curve of a thermogravimetric curve obtained by thermogravimetric analysis of the raw material.

2. The selection method for a raw material according to claim 1, wherein the raw material contains cerium oxide.

3. A raw material for obtaining abrasive grains, the raw material comprising cerium, wherein

a peak top temperature in a differential curve of a thermogravimetric curve obtained by thermogravimetric analysis of the raw material is 300° C. or higher.

4. The raw material according to claim 3, comprising cerium oxide.

5. The raw material according to claim 3, comprising cerium oxide derived from a cerium complex of trimesic acid.

6. The raw material according to claim 3, comprising cerium oxide derived from cerium stearate.

7. The raw material according to claim 3, comprising cerium oxide derived from cerium hydroxide.

8. A method for producing abrasive grains, comprising: pulverizing the raw material selected by the selection method for a raw material according to claim 1.

9. A method for producing a polishing liquid, comprising: mixing the abrasive grains obtained by the method for producing abrasive grains according to claim 8, and water.

10. A polishing method, comprising: polishing a member to be polished by using the polishing liquid obtained by the method for producing a polishing liquid according to claim 9.

11. The polishing method according to claim 10, wherein the member to be polished contains silicon oxide.

12. A method for manufacturing a component, comprising: obtaining a component by using a polished member polished by the polishing method according to claim 10.

13. A method for manufacturing a semiconductor component, comprising: obtaining a semiconductor component by using a polished member polished by the polishing method according to claim 10.

14. A method for producing abrasive grains, comprising: pulverizing a raw material comprising cerium, wherein

a peak top temperature in a differential curve of a thermogravimetric curve obtained by thermogravimetric analysis of the raw material is 300° C. or higher.

15. The method according to claim 14, wherein the raw material comprises cerium oxide.

16. The method according to claim 14, wherein the raw material comprises cerium oxide derived from a cerium complex of trimesic acid.

17. The method according to claim 14, wherein the raw material comprises cerium oxide derived from cerium stearate.

18. The method according to claim 14, wherein the raw material comprises cerium oxide derived from cerium hydroxide.

19. A method for producing a polishing liquid, comprising: mixing the abrasive grains obtained by the method for producing abrasive grains according to claim 14, and water.

20. A polishing method, comprising: polishing a member to be polished by using the polishing liquid obtained by the method for producing a polishing liquid according to claim 19.

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