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## Ratchet tool with improved pawl


### Abstract

A ratchet tool having a head having a first cavity is adapted to receive a cover plate and a second cavity. An aperture extends between the first cavity and the second cavity. Disposed in the first cavity is a ratchet gear and a pawl. A selector switch disposed in the second cavity and moves the pawl between a first position and a second position. A retaining clip retains the selector switch in the second cavity. The retaining clip extends into the first cavity. The pawl includes a first extended portion and a second extended portion extending from a lower end of the pawl. At least a portion of the retaining clip is disposed between the first extended portion and the second extended portion. The first extended portion and the second extended portion contact the lower surface of the first cavity. An upper end of the pawl contacts the cover plate.



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## Background/Summary

CROSS-REFERENCE TO RELATED APPLICATIONS/INCORPORATION BY REFERENCE
(1) This application is a continuation application of U.S. patent application Ser. No. 16/588,490, filed Sep. 30, 2019. All disclosure and subject matter, including all figures, of the '490 application are specifically incorporated by reference in this application as if set forth fully herein.

BACKGROUND
(1) The present disclosure relates generally to an improved pawl for use in a ratchet tool. Such mechanisms are used in hand tools including ratchet wrenches and torque wrenches.
(2) It may be desirable to reduce the size and weight of a ratchet tool while improving manufacturability and the functionality of the ratchet tool. The ratchet tool relies on the mechanical engagement of pawl teeth of a pawl with gear teeth of a ratchet gear. If the mechanical engagement is compromised, for example by a misalignment of the pawl teeth with the gear teeth, the ratchet tool may slip when torque is applied. Such slippage may result in a wear-down and reduced life of the pawl and/or ratchet gear. Thus, preventing misalignment of the pawl teeth with the gear teeth may result in improved life of the pawl and/or ratchet gear.
(3) Improving manufacturability may be achieved by reducing the total number of parts and processes required to manufacture the ratchet tool head. Such improved manufacturability may allow a tool to be sold at a lower price, making it more desirable. A reduction of the number of parts in a tool may further reduce the size and weight of the tool. Reducing the size and weight of a ratchet tool head may make a tool more desirable as it may allow for easier operability and extended use without fatigue.
(4) Accordingly, it is desirable to have a smaller and reduced weight ratchet tool that has improved functionality and manufacturability.
SUMMARY
(5) A ratchet tool having an improved pawl is disclosed, substantially as illustrated by and described in connection with at least one of the figures, as set forth more completely in the claims
(6) Specifically, disclosed is an example ratchet tool that may include a head that may include a front side including a first cavity including a lower surface. The first cavity may be adapted to receive a cover plate. The ratchet tool may also include a rear side including a second cavity. The second cavity may be in communication with the first cavity such that an aperture extends between the first cavity and the second cavity. The ratchet tool may further include a ratchet gear disposed in the first cavity. The ratchet gear may include a plurality of gear teeth. The ratchet tool may additionally include a pawl disposed in the first cavity. The pawl may include a plurality of pawl teeth configured to mechanically engage in a vertical alignment with the plurality of gear teeth of the ratchet gear. The pawl may be movable between a first position in which the pawl is configured to transmit torque through the ratchet gear in a first rotational direction, and a second position in which the pawl is configured to transmit torque through the ratchet gear in a second, opposite

rotational direction. The example ratchet tool may also a selector switch disposed in the second cavity. The selector switch may be configured to move the pawl between the first position and the second position. Finally, the ratchet tool may include a retaining clip configured to retain the selector switch in at least the second cavity. The retaining clip may extend into the first cavity. The pawl may include a first extended portion and a second extended portion extending from a lower end of the pawl. In such an example, at least a portion of the retaining clip may be disposed between the first extended portion and the second extended portion. The first extended portion and the second extended portion may contact the lower surface of the first cavity. Additionally, an upper end of the pawl may contact the cover plate.

(7) In one example, the pawl of the example ratchet tool may include a plurality of pawl teeth that may extend onto the first extended portion and the second extended portion. In another example, the plurality of pawl teeth may extend from the upper end of the pawl to respective lower ends of the first extended portion and second extended portion. In an additional example, the pawl of the example ratchet tool may further include a notch including first depth in a lower portion of the notch and a second depth in an upper portion of the notch. In such an example, the first depth may be greater than the second depth. The pawl of the example ratchet tool may also include a limiting portion disposed between the lower portion of the notch and the upper portion of the notch. Further, the lower portion of the notch may be configured to engage with a spring-loaded pusher extending from a driver portion of the selector switch. Finally, the limiting portion may prevent the spring-loaded pusher from springing out of the lower portion of the notch.

(8) In one example, the contact between the first extended portion and the second extended portion with the lower surface of the first cavity, and the contact between the upper end of the pawl with the cover plate, may maintain the vertical alignment between the pawl teeth and the gear teeth of the ratchet gear. In another example, the ratchet tool includes a layer of grease between the first extended portion and the second extended portion and the lower surface of the first cavity, and between the upper end of the pawl and the cover plate.

(9) Also disclosed is an example ratchet tool that may include a head that may include a front side including a first cavity including a lower surface. The first cavity may be adapted to receive a cover plate. The ratchet tool may also include a rear side including a second cavity. The second cavity may be in communication with the first cavity such that an aperture extends between the first cavity and the second cavity. The ratchet tool may further include a ratchet gear disposed in the first cavity. The ratchet gear may include a plurality of gear teeth. The ratchet tool may additionally include a pawl disposed in the first cavity. The pawl may include a plurality of pawl teeth configured to mechanically engage in a vertical alignment with the plurality of gear teeth of the ratchet gear. The pawl may be movable between a first position in which the pawl is configured to transmit torque through the ratchet gear in a first rotational direction, and a second position in which the pawl is configured to transmit torque through the ratchet gear in a second, opposite rotational direction. The example ratchet tool may also a selector switch disposed in the second cavity. The selector switch maybe configured to move the pawl between the first position and the second position. Finally, the ratchet tool may include a retaining clip configured to retain the selector switch in at least the second cavity. The retaining clip may extend into the first cavity. The pawl may include a recessed portion on a lower end. In such an example, at least a portion of the retaining clip may extend into the recessed portion of the pawl. The lower end of the pawl may contact the lower surface of the first cavity. Additionally, an upper end of the pawl may contact the cover plate.

(10) In one example, the pawl of the example ratchet tool may include a plurality of pawl teeth that extend from the upper end of the pawl to the lower end of the pawl. In another example, the contact between the lower end of the pawl with the lower surface of the first cavity and the upper end of the pawl with the cover plate, may maintain the vertical alignment between the pawl teeth and the gear teeth of the ratchet gear. In a further example, the ratchet tool may include a layer of grease

between the lower end of the pawl and the lower surface of the first cavity, and between the upper end of the pawl and the cover plate.
(11) Also disclosed is an example pawl for a ratchet tool. The pawl may include an upper end, a lower end, a front end, and a rear end. The pawl may include a plurality of pawl teeth positioned on the front end of the pawl that are configured to mechanically engage in a vertical alignment with a plurality of gear teeth of a ratchet gear. The pawl may also include a first extended portion and a second extended portion extending from the lower end of the pawl, and at least a portion of a retaining clip of a selector switch is disposed between the first extended portion and the second extended portion such that the first extended portion and the second extended portion contact a lower surface of a ratchet tool head cavity. Additionally, the upper end of the pawl may contact a ratchet tool cover plate.
(12) In one example, the pawl may include a plurality of pawl teeth that may extend onto the first extended portion and the second extended portion. In another example, the plurality of pawl teeth may extend from the upper end of the pawl to respective lower ends of the first extended portion and second extended portion. In an additional example, the pawl may include a notch including first depth in a lower portion of the notch and a second depth in an upper portion of the notch. In such an example, the first depth may be greater than the second depth. The example pawl may also include a limiting portion disposed between the lower portion of the notch and the upper portion of the notch. The lower portion of the notch may be configured to engage with a spring-loaded pusher extending from a driver portion of the selector switch. The limiting portion may prevent the spring-loaded pusher from springing out of the lower portion of the notch. In one example, the contact between the first extended portion and the second extended portion with the lower surface of the ratchet tool head cavity, and the contact between the upper end of the pawl with the ratchet tool cover plate, may maintain the vertical alignment between the pawl teeth and the gear teeth of the ratchet gear.
(13) Also disclosed is another example pawl for a ratchet tool. The pawl may include an upper end, a lower end, a front end, and a rear end. The pawl may include a plurality of pawl teeth positioned on the front end of the pawl that are configured to mechanically engage in a vertical alignment with a plurality of gear teeth of a ratchet gear. The pawl may include a recessed portion on the lower end of the pawl, and at least a portion of the recessed portion is configured to receive at least a portion of a retaining clip of a selector switch such that the lower end of the pawl contacts a lower surface of a ratchet tool head cavity. Additionally, the upper end of the pawl may contact a ratchet tool cover plate.
(14) In one example, the pawl may include a plurality of pawl teeth that extend from the upper end of the pawl to the lower end of the pawl. In another example, the contact between the lower end of the pawl with the lower surface of the ratchet tool head cavity, and the contact between the upper end of the pawl with the ratchet tool cover plate, may maintain the vertical alignment between the pawl teeth and the gear teeth of the ratchet gear.

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## Description

BRIEF DESCRIPTION OF SEVERAL VIEWS OF THE DRAWINGS
(1) FIG. **1** illustrates an exploded perspective view of a head of a ratchet tool, in accordance with aspects of this disclosure.
(2) FIG. **2** illustrates an enlarged top plan view of an assembled ratchet head, showing the pawl in a first position, in accordance with aspects of this disclosure.
(3) FIG. **3** illustrates an enlarged top plan view of an assembled ratchet head, showing the pawl in a second position, in accordance with aspects of this disclosure.
(4) FIG. **4** illustrates an enlarged cross-sectional view of the assembled ratchet head, in accordance

with aspects of this disclosure.
(5) FIG. **5** illustrates an enlarged cross-section view of an assembled ratchet head, showing an exemplary prior art pawl.
(6) FIG. **6** illustrates a top perspective view of a cavity in a ratchet tool, showing a pawl and retaining clip, in accordance with aspects of this disclosure.
(7) FIG. **7** illustrates a top perspective view of a cavity in a ratchet tool, showing driver portion of a selector switch, spring-loaded pusher, and retaining clip, in accordance with aspects of this disclosure.
(8) FIG. **8** illustrates a bottom-front perspective view of a pawl, in accordance with aspects of this disclosure.
(9) FIG. **9** illustrates a bottom-rear perspective view of a pawl, in accordance with aspects of this disclosure.
(10) FIG. **10** illustrates a front elevation view of a pawl, in accordance with aspects of this disclosure.
(11) FIG. **11** illustrates a rear elevation view of a pawl, in accordance with aspects of this disclosure.
(12) FIG. **12** illustrates a side elevation view of a pawl, in accordance with aspects of this disclosure.
(13) FIG. **13** illustrates a top plan view of a pawl, in accordance with aspects of this disclosure.
(14) FIG. **14** illustrates a bottom plan view of a pawl, in accordance with aspects of this disclosure.
(15) FIG. **15** illustrates a bottom-front perspective view of an exemplary prior art pawl.
(16) FIG. **16** illustrates a bottom-rear perspective view of an exemplary prior art pawl.
(17) The foregoing summary, as well as the following detailed description of certain techniques of the present application, will be better understood when read in conjunction with the appended drawings. For the purposes of illustration, certain techniques are shown in the drawings. It should be understood, however, that the claims are not limited to the arrangements and instrumentality shown in the attached drawings. Furthermore, the appearance shown in the drawings is one of many ornamental appearances that can be employed to achieve the stated functions of the system.
DETAILED DESCRIPTION
(18) Parts Listing:
(19) TABLE-US-00001 Number Description 1 Ratchet tool 1′ Prior art ratchet tool 2 Handle 10 Head 10a Front side of head 10b Rear side of head 11 First cavity 11a Drive cavity 11b Pawl cavity 12 Second cavity 13 Lower surface of pawl cavity 14 Sidewall of pawl cavity 15 Circular recess 16 Aperture between first cavity and second cavity 17 Cover place recess 18 Cover plate screw apertures 20 Pawl 20′ Prior art pawl 21 Pawl teeth 22 Extended portion 23 Recessed portion 24 Notch 24a Upper portion of the notch 24b Lower portion of the notch 25 Limiting portion 30 Selector Switch 31 Lever portion 32 Retaining clip aperture 33 Retaining clip 34 Driver portion 35 Pusher 36 Pusher aperture 37 Spring 40 Ratchet Gear 41 Gear teeth 42 Cylindrical body portion 43 Circumferential surface 44 Extended drive post 45 Bearing portion 50 Cover plate 51 Screw apertures 52 Screw 53 Circular bore
(20) FIG. **1** shows an exploded view of an example ratchet tool **1**. Specifically, shown is a single pawl ratchet wrench that allows a user to selectively determine a torque direction. The ratchet tool **1** may include a handle **2** that integrates with a head **10**. The head **10** may have a front side **10***a* and a rear side **10***b*. In one embodiment, the head **10** may include a first cavity **11** and a second cavity **12** for receiving internal and external components of the ratchet tool **1** for providing torque to a working piece (not shown) such as a socket or other tool or a fastener. For example, such components may include a pawl **20**, selector switch **30**, ratchet gear **40**, and cover plate **50**.
(21) The first cavity **11** may be generally positioned on the front side **10***a* of the head **10** and include several portions for receiving and retaining the components therein. For example, first cavity **11** may include a generally large circular drive cavity **11***a*, for receiving the ratchet gear **40**.

The drive cavity **11***a* may further include a circular recess **15** for receiving a bearing portion **45** of the ratchet gear **40**. The first cavity **11** may also include a pawl cavity **11***b* for receiving the pawl **20**. The pawl cavity **11***b* may include a lower surface **13**. The pawl cavity **11***b* may be slightly more recessed than the drive cavity **11***a*.

(22) The pawl **20** may include pawl teeth **21** located on a front end of the pawl **20**. In one embodiment the pawl **20** may have first and second extended portions **22** extending from a lower end of the pawl **20**. A recessed portion **23** may be generally located between the first and second extended portions **22**. In another embodiment, the recessed portion **23** may be cut directly into a lower end of the pawl **20**. The pawl may include a notch **24** on a rear end of the pawl **20**.

(23) The ratchet gear **40** may have a generally cylindrical body portion **42** having gear teeth **41** (i.e., ratchet gearing) positioned on a circumferential surface **43**. The ratchet gear **40** may also have an extended drive post **44**. In one embodiment the extended drive post **44** is a drive square. The ratchet gear **40** may further include a bearing portion **45** to permit rotation of the ratchet gear **40** and assist in centering and retaining the ratchet gear **40** within the drive cavity **11***a*. As will be discussed in more detail below, the pawl teeth **21** engage with the gear teeth **41** to transfer torque the ratchet gear **40**.

(24) A second cavity **12** may be generally positioned on the rear side **10***b* of the head **10**. The second cavity **12** may receive and retain the selector switch **30**. The second cavity **12** may at least partially overlap with the first cavity **11** such that an aperture **16** extends between the first cavity **11** and second cavity **12**. The aperture **16** may allow communication between the first cavity **11** and second cavity **12**. In one embodiment, a driver portion **34** of the selector switch **30** may extend at least partially through the aperture **16** into the first cavity **11**. The selector switch **30** may be retained in the second cavity **11** and head **10** by a retaining clip **33**. The retaining clip **33** may be disposed in a retaining clip aperture **32** located on the driver portion **34**. When installed, the retaining clip **33** may overlap with the lower surface **13** of the first cavity **11** thereby preventing the selector switch **30** from falling out of the second cavity **12**. The selector switch **30** may also include a pusher aperture **36** for receiving a spring **37** and pusher **35**. The spring **37** may bias the pusher **35** outward from the pusher aperture **36**. The spring loaded pusher **35** may engage with the pawl **20**. Specifically, the spring-loaded pusher **35** may be biased outward by the spring **37** to engage with the notch **24** of the pawl **20**.

(25) Once the ratchet tool **1** is assembled, a cover plate **50** may be secured to a cover plate recess **17** of the ratchet head **10** to cover the first cavity **11**. The cover plate **50** may be secured by screws **52** that thread into screw apertures **18** positioned in the cover plate recess **17** of the ratchet head **10**. The cover plate may include a circular bore **53** through which the extend drive post **44** projects for operative engagement with a working piece.

(26) As may be evident from the example ratchet head **10** shown in FIG. **1**, the present disclosure contemplates a stacked packaging of components. Further, the example ratchet head **1** may be manufactured using fewer components and using simpler manufacturing methods. For example, rather than use a complex means of retention the selector switch **30** is retained in the head **10** by a retention clip **33** that stacks with the pawl **20** to save vertical space. Further, the first cavity **11** and second cavity **12** may formed from relatively simple milling processes, thereby simplifying manufacture and reducing cost.

(27) As is shown in FIGS. **2** and **3**, the pawl **20** may slide to either side of the pawl cavity **11***b* laterally with respect to the ratchet gear **40** between a first position and a second position in which the pawl is wedged between a sidewall **14** of the first cavity **11** (specifically, pawl cavity **11***b*) and the ratchet gear **40**. For example, in FIG. **2** the pawl **20** is positioned in a first position in which the pawl **20** transmits torque through the ratchet gear **40** in a first rotational direction. Conversely, in FIG. **3** the pawl **20** is positioned in a second position in which the pawl **20** transmits torque through the ratchet gear **40** in a second, opposite rotational direction.

(28) Specifically, as is shown for example in FIG. **2**, in the first position, the selector switch **30** is

rotated to its most clockwise position, and the pawl **20** is wedged between the ratchet gear **40** and a sidewall **14** of the pawl cavity **11***b* in a first position. The spring **37** may push the pusher **35** forward so that the pusher **35** engages with the notch **24**, and thereby biases the pawl **20** to the first wedged position. In such an example, if torque is applied to the handle **2** in clockwise direction when a socket on the extension drive post **43** engages a work piece, the sidewall **14** of the pawl cavity **11***b* pushes pawl teeth **21** of the pawl **20** against opposing gear teeth **41** of the ratchet gear **40**. In such an embodiment, the pawl **20** remains wedged between the ratchet gear **40** and the sidewall **14** of the pawl cavity **11***b*, and the force applied from an operator's hand to the pawl **20** is therefore applied in the clockwise direction to the work piece through the ratchet gear **40**.

(29) Likewise, as is shown for example in FIG. **3**, in the second position, the selector switch **30** is rotated to its most counter-clockwise position, and the pawl **20** is wedged between the ratchet gear **40** and an opposing sidewall **14** of the pawl cavity **11***b* in a second position. The spring **37** may push the pusher **35** forward so that the pusher **35** engages with the notch **24**, and thereby biases the pawl **20** to the second wedged position. In such an example, if torque is applied to the handle **2** in counter-clockwise direction when a socket on the extension drive post **43** engages a work piece, the sidewall **14** of the pawl cavity **11***b* pushes pawl teeth **21** of the pawl **20** against opposing gear teeth **41** of the ratchet gear **40**. In such an embodiment, the pawl **20** remains wedged between the ratchet gear **40** and the sidewall **14** of the pawl cavity **11***b*, and the force applied from an operator's hand to the pawl **20** is therefore applied in the counter-clockwise direction to the work piece through the ratchet gear **40**.

(30) FIG. **4** shows an example cross section of the ratchet tool **1** showing the mechanical engagement of the pawl **20** with the ratchet gear **40**, selector switch **30**, and cover plate **50**. Specifically, as discussed above, the spring-loaded pusher **35** biases the pawl **20** towards the ratchet gear **40**. In one embodiment, the pusher **33** engages with notch **24**. In such an embodiment, a limiting portion **25** may prevent the pusher **35** from springing out of notch **24**. Further, as can be seen, the pawl teeth **21** are mechanically engaged in a vertical alignment with the gear teeth **41**. A lower end of the pawl **20** (via extended portions **22**) contacts the lower surface **13**, and an upper end of the pawl **20** contacts the cover plate **50**. As utilized herein, the term “contact” means direct contact between the two components, indirect contact in which a layer of lubricant or grease is disposed between the two components, or contact such that movement is prevented in the direction of the contact. As a result, of the contact between the lower portion of the pawl **20** with the lower surface **13** and the upper portion of the pawl **20** with the cover plate **50**, the pawl **20** is substantially prevented from moving or shifting in a vertical direction in the pawl cavity **11***b*. Likewise, the pawl is unable to rotated about the retaining clip **33** disposed between the extended portions **22** in the recessed portion **23**. As a result, the mechanical engagement between the pawl teeth **21** and gear teeth **41** is improved. Such improved mechanical engagement may contribute to less slippage during operation, and increased life of the pawl **20** and ratchet gear **40**. Finally, as will be appreciated, the stacking of components such as the retention clip **33** and pawl **20**, allows for a smaller more lightweight ratchet head **10** that improves the mechanical engagement between the pawl **20** and ratchet gear **40**.

(31) In contrast, FIG. **5** shows the example prior art ratchet tool **1′** using a traditional “floating” pawl **20′**. The traditional pawl is not vertically restricted by a cover plate **50** and lower surface **13** of the pawl cavity **11***b*. As a result, the traditional pawl **20′** is able to shift vertically within the pawl cavity **11***b* bringing it out of vertical alignment with the ratchet gear **40**. Additionally, because the traditional pawl **20′** is not restricted in the pawl cavity **11***b*, it is able to rock and or rotate about the retaining clip **33**. Such rotation may result in a partial alignment of the pawl **20′** with the ratchet gear **40** leading to slippage, and reduced life, of the pawl **20′** and ratchet gear **40**. Finally, the traditional pawl **20′** does not have a limiting portion on the notch **24**. As a result the pusher **35** may spring out of engagement with the notch **24** of the pawl **20′**.

(32) FIGS. **6** and **7** are example perspective views of the ratchet head **10** looking into the first

cavity **11**, showing the preferred stacked packaging of components contemplated by the present disclosure. In both FIGS. **6** and **7**, the ratchet gear **40** has been removed for clarity of illustration. For example, FIG. **6** shows the pawl **20** positioned on the lower surface **13** and against the sidewall **14** of the first cavity **11** (specifically, pawl cavity **11***b*). The pawl **20** is substantially the same height as the pawl cavity **11***b*. Disposed in and extending through the recess **23** (positioned between first and second extended portions **22**) is the retaining clip **33**. In such an embodiment, the pawl can move laterally to either the first position or second position, as described above, and not move vertically and/or rotate about the retention clip **33**.

(33) FIG. **7**, shows an example ratchet head **10** further with the pawl **20** removed for clarity of illustration. Specifically, FIG. **7** shows an example aperture **16** extending between first cavity **11** and second cavity **12**. FIG. **7** also shows an example selector switch **30** in a neutral position with a partially exploded pusher **35** and spring **37**. As is shown, the example retention clip **33** extends beyond the selector switch **30** and second cavity **12** to overlap with the first cavity **11** and lower surface **13**. Such overlap retains the selector switch **30** in the second cavity **12** and the ratchet head **10**. FIGS. **6** and **7** are examples of the stacked packaging of components that allow for a smaller, more light-weight ratchet.

(34) FIGS. **8-14** depict various views of an example improved ratchet pawl **20**. The pawl **20** may be made of any suitable material including metal, ceramic, polymer, etc. For example, the pawl **20** may be machined from a single piece of metal. In one embodiment, the pawl may have an upper end, a lower end, a front end, and a rear end. The pawl **20** may be either a fine tooth pawl or a course tooth pawl. The pawl **20** may include pawl teeth **21**, at least one extended portion **22**, a recessed portion **23**, and notch **24**.

(35) The pawl may have pawl teeth **21** positioned on the front end of the pawl **20**. The pawl teeth **21** may be formed to mechanically engage with ratchet teeth **41**. The pawl teeth **21** may cover the entire front end of the pawl **20** extending from the upper end of the pawl **20** to the lower end of the pawl **20**. The pawl teeth **21** may extend onto the at least one extended portions **22**. Thus, in such an embodiment the pawl teeth **21** span across a single continuous surface (i.e., front end of the pawl **20**), including the front surface of the one or more extended portions **22**. Such a configuration is advantageous because the total meshed area of the pawl teeth **21** is maximized yielding higher strength. Thus, by providing pawl teeth **21** on the entire height of the pawl **20**, the interaction length (moment arm) is longer and there will be less stress on the pawl **20** during operation. The longer length of the pawl teeth **20** extending onto the extended portions **22** may also cause the pawl teeth **21** to align with higher accuracy.

(36) In one embodiment, the pawl **20** includes first and second extended portions **22**. Greater or fewer number of extended portions **22** are possible. The pawl **20** may further include a recessed portion **23** positioned generally between the first and second extended portions **22**. The height of the recessed portion **23** may be configured to be at least slightly greater than the height of a retaining clip **33**. In such an embodiment, if the pawl **20** were positioned on a flat surface, for example lower surface **13**, such that the first and second extended portions **22** contact the surface, a retention clip **33** could slide without interference in and out of recess portion **23**.

(37) As was discussed above with reference to FIG. **4**, the extended portion(s) **22** may stabilize the pawl **20** inside the first cavity **11** (specifically, the pawl cavity **11***b*) at the head of the ratchet. The extended portion(s) **22** stabilize the pawl **20** by increasing the overall height of the pawl **20** to substantially the same height as the pawl cavity **11***b*. Such a close alignment of the pawl height with the height of the pawl cavity **11***b* may help prevent vertical movement and/or rotation of the pawl **20** in the pawl cavity **11***b*. As a result, the pawl **20** is unable to rotate within the pawl cavity **11***b*.

(38) By stabilizing the pawl **20**, the pawl **20** only engages with the ratchet gear **40** when the pawl **20** is completely positioned in either the first position or the second position as described above, yielding longer life. Additionally, the stabilization of the pawl **20** may cause the pawl teeth **21** and

the gear teeth **41** to be consistently and properly vertically aligned so that both sets of teeth mesh fully. Such a vertical alignment prevents both the pawl teeth **21** and the gear teeth **41** from being damaged and/or rounded off.

(39) By contrast, a prior art pawl **20′** as pictured in FIGS. **5**, **15**, and **16**, does not have substantially the same height as a pawl cavity **11***b*. As a result, the prior art pawls **20′** are able to shift vertically and/or rotate about the retaining clip **33** within the pawl cavity **11***b*. Such vertical shifting and/or rotation may result in a misalignment of the pawl teeth with the gear teeth. Additionally, if the pawl **20′** is not fully positioned in a first or second position, as described above, the pawl **20′** may partially mechanically engage with the ratchet gear **40**. Such partial engagement may result in slippage and/or wear on the pawl teeth and/or gear teeth. Additionally, the overall yield strength may be reduced in a pawl **20′** that is not seated properly.

(40) While, the pawl depicted in FIGS. **15** and **16** could be envisioned in a pawl cavity not containing a retaining clip **33**, such that a bottom end of the prior art pawl **20′** contacts a lower surface of the pawl cavity and an upper surface of the prior art pawl **20′** contacts a cover plate (not shown), such an embodiment would not enable the space and weight saving stacked packaging of the ratchet tool head contemplated by the present disclosure. For example, in such an embodiment the selector switch would require additional components and manufacturing processes to be retained within the ratchet head. Such additional components and processes would result in a less desirable heavier and bulkier ratchet.

(41) Referring again to FIGS. **8-14**, the pawl **20** may also include a notch **24** positioned on a rear end of the pawl **20**. The notch **24** may include an upper portion **24***a* and lower portion **24***b*, as is shown for example in FIG. **9**. The upper portion **24***a* of the notch **24** may include a first depth and the lower portion **24***b* may include a second depth. In one embodiment the second depth is greater than the first depth. In such an embodiment a limiting portion **25** spans between the lower portion **24***b* and the upper portion **24***a*. The limiting portion **25** may prevent the spring-loaded pusher **35** from springing out of the lower portion **24***b* of the notch **24** ensuring that the pusher **35** stays engaged with correct part (i.e., lower portion **24***b* of notch **24**) of the pawl **20**. The added material in the thicker upper portion **24** may contribute to increased pawl strength. In contrast, the example prior art pawls **20′** depicted in FIGS. **15** and **16** have a single depth notch. As a result, a pusher could spring out of the notch and cause a failure of the ratchet.

(42) It will be understood by those skilled in the art that various changes may be made and equivalents may be substituted without departing from the scope of the novel techniques disclosed in this application. In addition, many modifications may be made to adapt a particular situation or material to the teachings of the novel techniques without departing from its scope. Therefore, it is intended that the novel techniques not be limited to the particular techniques disclosed, but that they will include all techniques falling within the scope of the appended claims.

## Claims

1. A ratchet tool comprising: a head including: a ratchet gear disposed in the head, wherein the ratchet gear includes a plurality of gear teeth; a single-piece pawl disposed in the head, wherein the pawl includes a plurality of pawl teeth configured to mechanically engage with the plurality of gear teeth of the ratchet gear; a selector switch disposed in the head and configured to move the pawl between a first position and a second position, wherein the selector switch includes a retaining clip aperture and a pusher aperture for receiving a pusher configured to engage the pawl; and a retaining clip at least partially disposed in the retaining clip aperture and configured to retain the selector switch in the head; wherein: the pawl includes a first extended portion and a second extended portion extending from a lower end of the pawl and defining a recess between the lower end of the pawl, the first extended portion, and the second extended portion, wherein the recess extends from a front end of the pawl to a rear end of the pawl; and at least a portion of the retaining clip is

disposed in the recess and between the first extended portion and the second extended portion.
2. The ratchet tool of claim 1, wherein the plurality of pawl teeth extend onto the first extended portion and the second extended portion.
3. The ratchet tool of claim 2, wherein the plurality of pawl teeth extend from an upper end of the pawl to respective lower ends of the first extended portion and second extended portion.
4. The ratchet tool of claim 1, wherein the single-piece pawl further comprises a notch including a first depth in a lower portion of the notch and a second depth in an upper portion of the notch, wherein: the first depth is greater than the second depth; a limiting portion is disposed between the lower portion of the notch and the upper portion of the notch; the lower portion of the notch is configured to engage with a spring-loaded pusher extending from a driver portion of the selector switch; and the limiting portion prevents the spring-loaded pusher from springing out of the lower portion of the notch.
5. The ratchet tool of claim 1, further comprising: a cavity disposed in the head, the cavity including a lower surface; and a cover plate attached to the head; wherein the first extended portion and the second extended portion contacts the lower surface of the cavity, and an upper end of the pawl contacts the cover plate such that vertical alignment is maintained between the plurality of pawl teeth and the gear teeth of the ratchet gear.
6. The ratchet tool of claim 5, further comprising a layer of grease between the first extended portion and the second extended portion and the lower surface of the cavity, and between the upper end of the pawl and the cover plate.
7. A ratchet tool comprising: a head including: a ratchet gear disposed in the head, wherein the ratchet gear includes a plurality of gear teeth; a single-piece pawl disposed in the head, wherein the pawl includes a plurality of pawl teeth configured to mechanically engage with the plurality of gear teeth of the ratchet gear; a selector switch disposed in the head and configured to move the pawl between a first position and a second position, wherein the selector switch includes a retaining clip aperture and a pusher aperture for receiving a pusher configured to engage the pawl; and a retaining clip at least partially disposed in the retaining clip aperture and configured to retain the selector switch in the head; wherein: the pawl includes a recessed portion, the recessed portion including a recessed surface that is offset from a lower end of the pawl, wherein the recessed portion extends from a front end of the pawl to a rear end of the pawl; at least a portion of the retaining clip extends into the recessed portion of the pawl; wherein the plurality of pawl teeth extend from an upper end of the pawl to the lower end of the pawl.
8. The ratchet tool of claim 7, wherein the pawl further comprises a notch including a first depth in a lower portion of the notch and a second depth in an upper portion of the notch, wherein: the first depth is greater than the second depth; a limiting portion is disposed between the lower portion of the notch and the upper portion of the notch; the lower portion of the notch is configured to engage with a spring-loaded pusher extending from a driver portion of the selector switch; and the limiting portion prevents the spring-loaded pusher from springing out of the lower portion of the notch.
9. The ratchet tool of claim 7, further comprising: a cavity disposed in the head, the cavity including a lower surface; and a cover plate attached to the head; wherein the lower end of the pawl contacts the lower surface of the cavity and the upper end of the pawl contacts the cover plate, such that vertical alignment is maintained between the plurality of pawl teeth and the gear teeth of the ratchet gear.
10. The ratchet tool of claim 9, further comprising a layer of grease between the lower end of the pawl and the lower surface of the cavity, and between the upper end of the pawl and the cover plate.
11. A ratchet tool comprising: a head including: a ratchet gear disposed in the head, wherein the ratchet gear includes a plurality of gear teeth; a single-piece pawl disposed in the head, the pawl comprising: a first extended portion extending from a lower end of the pawl; a second extended portion extending from the lower end of the pawl; a recess defined by the lower end of the pawl,

the first extended portion, and the second extended portion, wherein the recess extends from a front end of the pawl to a rear end of the pawl; and a plurality of pawl teeth extending from an upper end of the pawl to the lower end of the pawl and onto the first extended portion and the second extended portion, wherein the pawl teeth are configured to mechanically engage with the plurality of gear teeth of the ratchet gear; and a selector switch disposed in the head and configured to move the pawl between a first position and a second position, wherein the selector switch includes a retaining clip aperture and a pusher aperture for receiving a pusher configured to engage the pawl; and a retaining clip at least partially disposed in the retaining clip aperture of the selector switch and configured to retain the selector switch in the head; wherein at least a portion of the retaining clip extends into the recess of the pawl and between the first extended portion and the second extended portion.

12. The ratchet tool of claim 11, wherein the pawl further comprises a notch including a first depth in a lower portion of the notch and a second depth in an upper portion of the notch, wherein: the first depth is greater than the second depth; a limiting portion is disposed between the lower portion of the notch and the upper portion of the notch; the lower portion of the notch is configured to engage with a spring-loaded pusher extending from a driver portion of the selector switch; and the limiting portion prevents the spring-loaded pusher from springing out of the lower portion of the notch.