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# MAINTENANCE DEVICE AND INKJET RECORDING **APPARATUS**

### Abstract

A maintenance device includes a frame body, a pressing roller, a counter roller, an endless belt-like member, and a driving part. The frame body stores a cleaning liquid. The pressing roller is exposed upward from the frame body and pressed against a nozzle surface of an inkjet head. The counter roller is provided below the pressing roller and immersed in the cleaning liquid. The endless beltlike member is wound around the pressing roller and the counter roller. The driving part circulates the belt-like member.

MORITA; Takashi (Osaka-shi, JP), YOSHII; Tatsuhiko (Osaka-shi, JP) **Inventors:** 

**Applicant: KYOCERA Document Solutions Inc.** (Osaka, JP)

Family ID: 1000008490796

**Assignee: KYOCERA Document Solutions Inc. (Osaka, JP)** 

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## **Background/Summary**

#### INCORPORATION BY REFERENCE

[0001] This application is based on and claims the benefit of priority from Japanese patent application No. 2024-024269 filed on Feb. 21, 2024, which is incorporated by reference in its entirety.

#### BACKGROUND

[0002] The present disclosure relates to a maintenance device and an inkjet recording apparatus. [0003] In the inkjet recording apparatus, there is a possibility that ink remains on or sticks to a nozzle surface of an inkjet head, causing ejection failure. Therefore, a technique for cleaning the nozzle surface has been studied. For example, there is a configuration in which a wiper scrapes a cleaning liquid from a cleaning liquid supply port adjacent to the nozzle surface, and the wiper holding the cleaning liquid slides along the nozzle surface. Further, there is a configuration including a container containing a cleaning liquid and a blade which moves around in a flow pass immersed in the cleaning liquid and wipes the nozzle surface.

[0004] However, in the above configuration, since the wiper and the blade each has a low capacity to hold the cleaning liquid, an amount of the cleaning liquid supplied to the nozzle surface is insufficient. As a configuration capable of increasing an amount of the cleaning liquid supplied, it is conceivable that a belt-shaped member holding the cleaning liquid is fed in a roll-to-roll manner and pressed against the nozzle surface. However, in the roll-to-roll system, since the belt-shaped member is disposable, there are problems such as a high running cost, trouble for replacing the belt-shaped member, and an increase in waste.

#### **SUMMARY**

[0005] A maintenance device according to the present disclosure includes a frame body, a pressing roller, a counter roller, an endless belt-like member, and a driving part. The frame body stores a cleaning liquid. The pressing roller is exposed upward from the frame body and pressed against a nozzle surface of an inkjet head. The counter roller is provided below the pressing roller and immersed in the cleaning liquid. The endless belt-like member is wound around the pressing roller and the counter roller. The driving part circulates the belt-like member.

[0006] An inkjet recording apparatus according to the present disclosure includes the inkjet head, and the maintenance device.

[0007] The above and other objects, features, and advantages of the present disclosure will become more apparent from the following description when taken in conjunction with the accompanying drawings in which a preferred embodiment of the present disclosure is shown by way of illustrative example.

## **Description**

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0008] FIG. **1** is a perspective view showing an external appearance of an inkjet recording apparatus according to one embodiment of the present disclosure.

[0009] FIG. **2** is a side view schematically showing an internal structure of the inkjet recording apparatus according to the embodiment of the present disclosure.

[0010] FIG. **3** is a perspective view schematically showing the internal structure of the inkjet recording apparatus according to the embodiment of the present disclosure.

[0011] FIG. **4** is a perspective view showing an inkjet head according to the embodiment of the present disclosure.

[0012] FIG. **5** is a perspective view showing the inkjet head according to the embodiment of the

- present disclosure.
- [0013] FIG. **6** is a right side view showing the inkjet head according to the embodiment of the present disclosure.
- [0014] FIG. **7** is a bottom view showing the inkjet head according to the embodiment of the present disclosure.
- [0015] FIG. **8** is a rear view showing the inkjet head according to the embodiment of the present disclosure.
- [0016] FIG. **9** is a plan view showing a cleaning liquid supply unit and the inkjet head according to the embodiment of the present disclosure.
- [0017] FIG. **10** is a right side view showing the cleaning liquid supply unit and the inkjet head according to the embodiment of the present disclosure.
- [0018] FIG. **11** is a rear view showing the cleaning liquid supply unit and the inkjet head according to the embodiment of the present disclosure.
- [0019] FIG. **12** is a cross-sectional view showing the cleaning liquid supply unit and the inkjet head according to the embodiment of the present disclosure.
- [0020] FIG. **13** is a cross-sectional view showing the cleaning liquid supply unit and the inkjet head according to the embodiment of the present disclosure.
- [0021] FIG. **14** is a cross-sectional view showing the cleaning liquid supply unit and the inkjet head according to the embodiment of the present disclosure.
- [0022] FIG. **15** is a cross-sectional view showing a modified example of the embodiment of the present disclosure, to which the cap is attached.

#### **DETAILED DESCRIPTION**

- [0023] Hereinafter, with reference to the attached drawings, an inkjet recording apparatus **1** according to one embodiment of the present disclosure will be described below.
- [0024] FIG. 1 is a perspective view showing an external appearance of the inkjet recording apparatus 1. FIG. 2 is a side view schematically showing an internal structure of the inkjet recording apparatus 1. FIG. 3 is a perspective view schematically showing the internal structure of the inkjet recording apparatus 1. FIG. 4 and FIG. 5 are perspective views showing an inkjet head 12. FIG. 6 is a right side view showing the inkjet head 12. FIG. 7 is a bottom view showing the inkjet head 12. FIG. 8 is a rear view showing the inkjet head 12. Hereinafter, the left side of the paper plan on which FIG. 2 is drawn is defined as the front side of the inkjet recording apparatus 1, and the right-and-left directions will be described with reference to the direction in which the inkjet recording apparatus 1 is viewed from the front side. In each figure, U, Lo, L, R, Fr, and Rr indicate the upper, lower, left, right, front, and rear, respectively.
- [0025] The inkjet recording apparatus 1 (see FIG. 1 and FIG. 2) includes a lower housing 3A and an upper housing 3B provided above the lower housing 3A. Inside the lower housing 3A, a feed roll 4, a rewind roll 9 provided in front of the feed roll 4, a conveying unit 7 provided above the feed roll 4 and the rewind roll 9, and a conveyance path 10 extending from the feed roll 4 to the rewind roll 9 via the conveying unit 7 are provided. One end of a sheet S is wound around the feed roll 4, and the other end of the sheet S is wound around the rewind roll 9. The sheet S is made of paper, resin film, cloth or the like. The conveying unit 7 includes a driving roller 25, a driven roller 22 arranged on the rear side of the driving roller 25 parallel to the driving roller 25, and an endless belt 21 wound around the driving roller 25 and the driven roller 22.
- [0026] Inside the upper housing **3**B, an image forming unit **6** and a maintenance device **30** are provided. The image forming unit **6** includes a plurality of (in this embodiment, four) inkjet heads **12** facing the conveying unit **7**. The image forming unit **6** ejects ink to the sheet S on the conveying unit **7** while reciprocating in the left-and-right directions by a driving device (not shown). The maintenance device **30** will be described later.
- [0027] The inkjet head **12** (see FIG. **6**) includes a rectangular parallelepiped housing **12**H whose longitudinal direction is along the front-and-rear direction, a nozzle plate **14** whose longitudinal

direction is along the front-and-rear direction and provided at the bottom of the housing **12**H, and a socket **12**S to which a pipe for supplying the ink is connected. The nozzle plate **14** has a large number of nozzles **14**N arranged in the front-and-rear direction. The nozzle **14**N has a branch flow pass **14**B branched from the downstream side of the socket **12**S and a plurality of ejection ports **14**A provided on a nozzle surface **14**F which is a lower surface of the nozzle plate **14**. The ejection ports **14**A are provided in a rectangular region (referred to as an ejectable region **14**R) of the nozzle surface **14**F excluding the front and rear end portions and the left and right end portions. A diaphragm **14**V also serves as a part of the inner wall of the branch flow pass **14**B. The diaphragm **14**V is provided with a pressurizing element **14**Z. As the pressurizing element **14**Z, a piezoelectric element, an electrostatic actuator, a heater, and the like are used. A driving circuit **12**D for driving the pressurizing element **14**Z is connected to the pressurizing element **14**Z.

[0028] The control part **2** (see FIG. **2**) includes an arithmetic part and a storage part (not shown). The arithmetic part is, for example, a CPU (Central Processing Unit). The storage part includes a storage medium such as ROM (Read Only Memory), RAM (Random Access Memory), and EEPROM (Electrically Erasable Programmable Read Only Memory). The arithmetic part reads and executes control program stored in the storage part to perform various processes. The control part **2** may be implemented by an integrated circuit that does not use software.

[0029] The basic image forming operation of the inkjet recording apparatus 1 is as follows. When an image forming job is input to the inkjet recording apparatus 1 from an external computer or the like, the control part 2 drives the feed roll 4, the conveying unit 7, and the rewind roll 9 in the counterclockwise direction in FIG. 2, and the sheet S is conveyed in the Y direction along the conveyance path 10. When the control part 2 supplies a drive signal corresponding to the image data to the driving circuit 12D in synchronization with the conveyance of the sheet S, the driving circuit 12D supplies an ejection signal corresponding to the gradation of the image data to the pressurizing element 14Z, and the ink is ejected from the nozzle 14N.

[0030] [Maintenance Device] The maintenance device **30** (see FIG. **3**) includes a cap unit **31**, a wipe unit **32**, and a cleaning liquid supply unit **13**. The maintenance device **30** is provided at the right end portion of the upper housing **3B**. Although only one wipe unit **32** is shown in FIG. **3**, actually, the same number of the wipe units **32** as the inkjet head **12** are arranged at the same interval as the inkjet head **12**. Although only one cleaning liquid supply unit **13** is shown in FIG. **3**, actually, the same number of the cleaning liquid supply units **13** as the inkjet head **12** are arranged at the same interval as the inkjet head **12**.

[0031] [Wipe Unit] The wipe unit **32** includes a frame body **81** and a blade **82** provided on the upper surface of the frame body **81**. The maintenance device **30** is provided with a sliding device **83** for sliding the wipe unit **32** in the front-and-rear direction (the longitudinal direction of the nozzle surface **14**F).

[0032] [Cap Unit] The cap unit **31** includes a rectangular parallelepiped frame body **71**. A portion of the frame body **71** corresponding to the upper surface of the rectangular parallelepiped is open. The frame body **71** is provided with the same number of caps **72** as the inkjet heads **12** in the same arrangement as the inkjet heads **12** in the image forming unit **6**. The maintenance device **30** is provided with a lifting device **77** for lifting and lowering the cap unit **31**. After the image forming unit **6** is moved above the cap unit **31**, the cap unit **31** is lifted so that the cap **72** is attached on the nozzle surface **14**F. The lifting device **77** may be provided in the image forming unit **6**. [0033] [Cleaning Liquid Supply Unit] FIG. **9** is a plan view showing the cleaning liquid supply unit **13** and the inkjet head **12**. FIG. **10** is a right side view showing the cleaning liquid supply unit **13** and the inkjet head **12**. FIG. **14** are cross-sectional views showing the cleaning liquid supply unit **13** and the inkjet head **12**.

[0034] The cleaning liquid supply unit **13** includes a rectangular parallelepiped frame body **41** whose longitudinal direction is along the front-and-rear direction. A portion of the frame body **41** 

corresponding to the upper surface of the rectangular parallelepiped is open. The frame body **41** is provided with a pressing roller **42**, a counter roller **43**, a driving roller **44** (an example of a driving part), a tension roller **45**, and a cleaner **46**. The pressing roller **42**, the counter roller **43**, the driving roller **44**, and the tension roller **45** are supported by the frame body **41** via shafts **42**A, **43**A, **44**A, and **45**A whose axial directions are along the left-and-right direction, and are rotatable around the shafts **42**A, **43**A, **44**A, and **45**A, respectively. The cleaner **46** is provided at the center of the bottom of the frame body **41** in the front-and-rear direction. The cleaner **46** may be brush-like, sponge-like, or block-like with a rough surface.

[0035] A part or all of the pressing roller **42** is exposed upward from the upper edge portion of the frame body **41**. The pressing roller **42** is disposed on the rear side of the cleaner **46**. The driving roller **44** is disposed in front of the cleaner **46**, and the tension roller **45** is disposed on the rear side of the pressing roller **42**. The driving roller **44** and the tension roller **45** are disposed above the cleaner **46** and below the pressing roller **42**.

[0036] A belt-like member **50** is an endless belt made of material having a liquid absorbency such as a nonwoven fabric, woven fabric, or porous resin. The belt-like member **50** is wound around the pressing roller **42**, the tension roller **45**, the counter roller **43**, and the driving roller **44** in the order of in the clockwise direction. When the driving roller **44** is driven in the clockwise direction by a motor or the like (not shown), the belt-like member **50** circulates in the clockwise direction. The counter roller **43** is pressed against the cleaner **46**, and the belt-like member **50** is held between the cleaner **46** and the counter roller **43**.

[0037] The frame body **41** is provided with a replacement means for replacing the cleaning liquid. Specifically, a supply hole **41**K and a discharge hole **41**H are provided at the bottom of the frame body **41**. A tank **13**T for storing the cleaning liquid and a pump **13**P for feeding the cleaning liquid are connected to the supply hole **41**K via a supply pipe **47**K. A pump **15**P for sucking waste liquid and a tank **15**T for storing the waste liquid are connected to the discharge hole **41**H via a discharge pipe **47**H. The cleaning liquid is supplied to the frame body **41** through the supply hole **41**K. A liquid level of the cleaning liquid is controlled so that the lower portion of the counter roller **43** is immersed. The cleaning liquid is discharged through the discharge hole **41**H at a predetermined timing, and replaced with the unused cleaning liquid. The predetermined timing may be, for example, after a predetermined amount of image forming is performed or may be periodic. [0038] The cleaning liquid supply unit **13** is provided with a sliding device **48** for sliding the cleaning liquid supply unit 13 in the front-and-rear direction (the longitudinal direction of the nozzle surface **14**F). As the sliding device **48**, a belt drive, a feed screw, a rack and pinion, and the like are used. The sliding device **48** may be provided in the image forming unit **6**. [0039] [Operation of Maintenance Device] Next, the operation of the maintenance device **30** will be described. Maintenance of the inkjet head 12 is performed at a predetermined timing. The predetermined timing may be, for example, after one image forming job is completed, after a predetermined amount of image forming is performed, or periodically. Before the start of the maintenance, the cap unit **31** is retracted downward, and the cleaning liquid supply unit **13** and the wipe unit **32** are retracted rearward.

[0040] First, the control part **2** positions the image forming unit **6** so that all the inkjet heads **12** are positioned in front of the respective cleaning liquid supply units **13**, and slides the frame body **41** by the sliding device **48** while circulating the belt-like member **50** in the clockwise direction (see FIG. **12** to FIG. **14**). The cleaning liquid is supplied to the nozzle surface **14**F by the belt-like member **50**, the ink having a high viscosity remaining on the nozzle surface **14**F is diluted by the cleaning liquid, and a waste liquid containing the ink and the cleaning liquid is wiped by the belt-like member **50**. The belt-like member **50** holding the waste liquid is held between the counter roller **43** and the cleaner **46**, and the waste liquid is removed from the belt-like member **50** by friction with the cleaner **46**. Thus, since the belt-like member **50** can be repeatedly used in a near-unused condition, a frequency of replacement of the belt-like member **50** can be reduced.

[0041] Next, the control part **2** retracts the cleaning liquid supply unit **13** rearward, positions the image forming unit **6** so that all the inkjet heads **12** are positioned in front of the respective wipe units **32**, and slides the wipe units **32** by a sliding device **83** to wipe the waste liquid containing the ink and the cleaning liquid from the nozzle surfaces **14**F.

[0042] Next, the control part **2** retracts the wipe units **32** rearward, moves the image forming unit **6** above the cap units **31**, lifts the cap units **31**, and then waits until a new image forming job is inputted. Since the cap **72** is attached to the nozzle surface **14**F, the nozzle surface **14**F is moisturized and an increase in viscosity of the ink in the nozzle **14**N is suppressed.

[0043] The maintenance device **30** according to the present embodiment described above includes the frame body **41** which stores the cleaning liquid; the pressing roller **42** which is exposed upward from the frame body **41** and pressed against the nozzle surface **14**F of the inkjet head **12**; the counter roller **43** which is provided below the pressing roller **42** and immersed in the cleaning liquid; the endless belt-like member **50** which is wound around the pressing roller **42** and the counter roller **43**; and the driving part (the driving roller **44**) which circulates the belt-like member **50**. According to the present embodiment, when the cleaning liquid is supplied to the nozzle surface **14**F using the belt-like member **50**, a frequency of replacement of the belt-like member **50** can be reduced.

[0044] The maintenance device **30** according to the present embodiment includes the sliding device **48** which relatively slides the pressing roller **42** and the inkjet head **12** parallel to the nozzle surface **14**F. According to the present embodiment, the cleaning liquid can be supplied over the entire nozzle surface 14F.

[0045] According to the maintenance device **30** according to the present embodiment, the replacement means (the pump 13P, the tank 13T, the pump 15P, the tank 15T, the discharge hole **41**H, the supply hole **41**K, the discharge pipe **47**H, and the supply pipe **47**K) which replaces the cleaning liquid is provided. According to the present embodiment, it is possible to use the cleaning liquid with little contamination by the waste liquid.

[0046] Further, according to the maintenance device **30** according to the present embodiment, the cleaner **46** which holds the belt-like member **50** with the counter roller **43** is provided. According to the present embodiment, the removal of dirt from the belt-like member **50** can be promoted. [0047] According to the maintenance device **30** according to the present embodiment, the pressing roller 42 is disposed on the rear side of the counter roller 43 on the basis of a forward moving direction of the belt-like member **50** below the counter roller **43**. The waste liquid is squeezed out from the belt-like member **50** pressed by the pressing roller **42** and falls, but if the pressing roller **42** is disposed in front of the counter roller **43** or directly above the counter roller **43**, the belt-like member **50** from which the waste liquid is removed by the cleaner **46** is again contaminated with the waste liquid. According to the present embodiment, since the pressing roller **42** is disposed on the rear side of the counter roller **43**, the waste liquid falling on the belt-like member **50** is removed by the cleaner **46**. Therefore, according to the present embodiment, contamination of the belt-like member **50** can be suppressed.

[0048] The inkjet recording apparatus **1** according to the present embodiment includes the inkjet head **12** and the maintenance device **30**. According to the present embodiment, since the ink ejection failure is suppressed, deterioration in image quality can be suppressed.

[0049] The above embodiments may be modified as follows.

[0050] FIG. **15** is a cross-sectional view showing a modified example. In this modified example, a roller-shaped cleaner **49** is provided instead of the cleaner **46** of the above embodiments. The counter roller **43** is pressed against the cleaner **49**, and the belt-like member **50** is held between the cleaner **46** and the counter roller **43**. The counter roller **43** is driven in the clockwise direction, and the cleaner **49** is driven in the clockwise direction by a motor or the like (not shown). The belt-like member **50** is rubbed by the cleaner **49** so that the waste liquid is removed.

[0051] In the above embodiment, the belt-like member **50** is wound around the pressing roller **42**,

the tension roller **45**, the counter roller **43**, and the driving roller **44**, but the belt-like member **50** may be wound around at least a plurality of rollers including the pressing roller **42** and the counter roller **43**. In this case, one of the plurality of rollers is driven.

[0052] In the above embodiment, the sliding device **48** slides the frame body **41** in the front-and-rear direction, but the sliding device **48** may be provided in the image forming unit **6**. The sliding device **48** may be configured to slide the pressing roller **42** in the front-and-rear direction. In short, it may be configured such that the pressing roller **42** and the inkjet head **12** slide relatively parallel to the nozzle surface **14**F.

## **Claims**

- **1.** A maintenance device comprising: a frame body which stores a cleaning liquid; a pressing roller which is exposed upward from the frame body and pressed against a nozzle surface of an inkjet head; a counter roller which is provided below the pressing roller and immersed in the cleaning liquid; an endless belt-like member which is wound around the pressing roller and the counter roller; and a driving part which circulates the belt-like member.
- **2**. The maintenance device according to claim 1, comprising: a sliding device which relatively slides the pressure roller and the inkjet head parallel to the nozzle surface.
- **3.** The maintenance device according to claim 1, comprising: a replacement means which replaces the cleaning liquid.
- **4.** The maintenance device according to claim 1, comprising: a cleaner which holds the belt-like member between the counter roller and the cleaner.
- **5.** The maintenance device according to claim 1, wherein the pressing roller is disposed on a rear side of the counter roller on the basis of a forward moving direction of the belt-like member below the counter roller.
- **6.** An inkjet recording apparatus comprising: the inkjet head, and the maintenance device according to claim 1.