

US Patent & Trademark Office

Patent Public Search | Text View

United States Patent Application Publication

20250267369

Kind Code

A1

Publication Date

August 21, 2025

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CAMERA MODULE AND OPTICAL DEVICE INCLUDING THE SAME CAPABLE OF PERFORMING ACCURATE OIS FEEDBACK OPERATION

Abstract

A camera module including a stationary part including a magnet, a movable part having a first circuit board disposed so as to be spaced apart from the stationary part, a holder disposed on the first circuit board, a coil disposed on the holder so as to face the magnet, and a position sensor disposed on the first circuit board so as to face the magnet. A support member is coupled both to the stationary part and to the movable part. The movable part is configured to be moved in a direction perpendicular to an optical-axis direction by the interaction between the magnet and the coil, and the coil does not overlap the position sensor in the direction perpendicular to the optical-axis direction.

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Appl. No.: 19/204164

Filed: May 09, 2025

Foreign Application Priority Data

KR 10-2020-0073491

Jun. 17, 2020

KR 10-2020-0074226

Jun. 18, 2020

Related U.S. Application Data

Publication Classification

Int. Cl.: H04N23/68 (20230101); H04N25/79 (20230101)

U.S. Cl.:

CPC H04N23/687 (20230101); H04N23/6812 (20230101); H04N25/79 (20230101);

Background/Summary

CROSS REFERENCE TO RELATED APPLICATIONS [0001] This application is a Division of U.S. application Ser. No. 17/997,311 filed on Oct. 27, 2022, which is the National Phase of PCT/KR2021/006832 filed on Jun. 2, 2021, which claims priority under 35 U.S.C. § 119 (a) to Patent Application Nos. 10-2020-0073491 and 10-2020-0074226 filed in the Republic of Korea on Jun. 17, 2020 and Jun. 18, 2020, respectively, all of which are hereby expressly incorporated by reference into the present application.

TECHNICAL FIELD

[0002] Embodiments relate to a camera module and an optical device including the same.

BACKGROUND

[0003] It is difficult to apply technology of a voice coil motor (VCM) used in existing general camera modules to a subminiature, low-power camera module, and therefore research related thereto has been actively conducted.

[0004] Demand for and production of electronic products, such as smartphones and mobile phones equipped with cameras have increased. Cameras for mobile phones are trending toward increased resolution and miniaturization. As a result, an actuator has also been miniaturized, increased in diameter, and been made multifunctional. In order to realize a high-resolution camera for mobile phones, improvement in performance of the camera for mobile phones and additional functions thereof, such as autofocus, handshake correction, and zooming, are required.

SUMMARY

[0005] Embodiments provide a camera module and an optical device including the same, which are capable of performing accurate OIS feedback operation and thus of ensuring reliability of OIS operation.

[0006] In an embodiment, a camera module includes a stationary part including a magnet, and a movable part including a first circuit board, which is spaced apart from the stationary part, a position sensor disposed on the first circuit board, a coil disposed so as to face the magnet, and a spacer disposed between the first circuit board and the coil, wherein the spacer has a hole, and the position sensor is disposed such that at least a portion thereof is disposed in the hole of the spacer and overlaps the magnet in an optical-axis direction.

[0007] The hole of the spacer may overlap at least a portion of the coil in the optical-axis direction. The position sensor may not overlap the coil in the optical-axis direction. The coil may have a hole formed in the center thereof, and the hole of the spacer may overlap the hole of the coil in the optical-axis direction. The position sensor may overlap both the hole of the coil and the hole of the spacer in the optical-axis direction.

[0008] A space may be defined between the magnet and the position sensor. The camera module may further include an elastic support member coupled both to the stationary part and to the

movable part. The stationary part may include a second circuit board, and the elastic support member may conductively connect the first circuit board to the second circuit board. The coil may be coupled to the spacer, and may be conductively connected to the first circuit board.

[0009] In another embodiment, a camera module includes a lens, an image sensor disposed at a position corresponding to the lens, a drive unit configured to move the image sensor, a circuit board disposed so as to be spaced apart from the lens, a position sensor disposed on the circuit board, and a spacer disposed on the circuit board, wherein the drive unit includes a magnet and a coil which faces the magnet, wherein the spacer is disposed between the circuit board and the coil so as to space the coil apart from the position sensor, and wherein the image sensor is moved in a direction perpendicular to an optical-axis direction.

[0010] In a further embodiment, a camera module includes a stationary part including a magnet, a movable part including a first circuit board disposed so as to be spaced apart from the stationary part, a holder disposed on the first circuit board, a coil disposed on the holder so as to face the magnet, and a position sensor disposed on the first circuit board so as to face the magnet, and a support member coupled both to the stationary part and to the movable part, wherein the movable part is moved in a direction perpendicular to an optical-axis direction by the interaction between the magnet and the coil, and the coil does not overlap the coil in the direction perpendicular to the optical-axis direction.

[0011] The position sensor may be mounted on the first circuit board, and may not overlap the coil in the optical-axis direction. The stationary part may include a second circuit board disposed so as to be spaced apart from the first circuit board. The support member may be coupled at one end thereof to the second circuit board and at the other end thereof to the first circuit board. The support member may connect the first circuit board to the second circuit board.

[0012] The coil may have a hole formed in the center thereof, and the position sensor may be disposed under the hole of the coil, and may overlap the hole of the coil in the optical-axis direction.

[0013] The holder may have therein a through hole, which corresponds to the position sensor in the optical-axis direction, and the position sensor may be disposed in the through hole in the holder. The holder may include a coupling protrusion projecting from the upper surface thereof, and the coil may be coupled to the coupling protrusion.

[0014] The movable part may include an image sensor mounted on the first circuit board. The four corners of the first circuit board may be provided with projections, which project from the lateral side surface of the first circuit board, and the lower surface of the holder may have seating grooves in which the projections of the first circuit board are disposed.

[0015] The coil may include first to fourth coil units, which are respectively disposed at first to fourth corners of the holder, the magnet may include a first magnet corresponding to the first coil unit, a second magnet corresponding to the second coil unit, a third magnet corresponding to the third coil unit, and a fourth magnet corresponding to the fourth coil unit, and the position sensor may include a first sensor disposed under the first coil unit, a second sensor disposed under the second coil unit, and a third sensor disposed under the third coil unit. The first to fourth coil units may be individually activated.

[0016] The first to third coil units may be individually activated, and the fourth coil unit may be activated together with one of the first to third coil units.

[0017] In yet a further embodiment, a camera module includes a stationary part including a magnet, and a movable part including a first circuit board disposed so as to be spaced apart from the stationary part, a coil disposed so as to face the magnet, a holder disposed between the first circuit board and the coil, and a position sensor disposed on the first circuit board so as to face the magnet, wherein the coil has therein a first hole, the holder has therein a second hole formed at a position corresponding to the first hole, and at least a portion of the position sensor is disposed in the second hole in the holder.

Description

BRIEF DESCRIPTION OF THE DRAWINGS

[0018] Arrangements and embodiments may be described in detail with reference to the following drawings in which like reference numerals refer to like elements and wherein:

[0019] FIG. 1 is a perspective view of a camera module according to an embodiment of the present invention;

[0020] FIG. 2 is an exploded perspective view of the camera module shown in FIG. 1;

[0021] FIG. 3 is an assembled perspective view of the camera module shown in FIG. 1, from which a cover member is removed;

[0022] FIG. 4 is an exploded perspective view of the AF operation unit shown in FIG. 2;

[0023] FIG. 5 is a perspective view of the bobbin, the sensing magnet, the balancing magnet, the first coil, the circuit board, the first position sensor, and the capacitor shown in FIG. 4;

[0024] FIG. 6 is a perspective view of the bobbin, the housing, the circuit board, and the upper elastic member;

[0025] FIG. 7 is a bottom perspective view of the housing, the bobbin, the lower elastic member, the magnet, and the circuit board;

[0026] FIG. 8 is a plan view of the image sensor unit;

[0027] FIG. 9 is an exploded perspective view of the image sensor unit;

[0028] FIG. 10 is a perspective view of the second circuit board and the housing shown in FIG. 9;

[0029] FIG. 11 is a perspective view of the second circuit board, the housing, and the magnet shown in FIG. 9;

[0030] FIG. 12A is an exploded perspective view of a holder, a second coil, a first circuit board, a second position sensor, the image sensor, a support member, and a connective elastic member;

[0031] FIG. 12B is a perspective view of the holder, the second coil, the first circuit board, the second position sensor, the filter holder, and the filter shown in FIG. 12A;

[0032] FIG. 13A is a bottom perspective view of the holder shown in FIG. 12A;

[0033] FIG. 13B is a bottom view of the holder and the first circuit board;

[0034] FIG. 14 is an exploded perspective view of the holder, the image sensor, the first circuit board, the support member, and the connective elastic member;

[0035] FIG. 15 is a bottom view of the holder, the first circuit board, and the connective elastic member;

[0036] FIG. 16 is a bottom view of the holder, the first circuit board, the connective elastic member, and an insulation member;

[0037] FIG. 17 is a fragmentary enlarged view of the connective elastic member;

[0038] FIG. 18 is a perspective view of one connecting spring and one support member;

[0039] FIG. 19A is a cross-sectional view of the camera module shown in FIG. 1, taken along line A-B;

[0040] FIG. 19B is a cross-sectional view of the camera module shown in FIG. 1, taken along line C-D;

[0041] FIG. 20 is a cross-sectional view of the camera module shown in FIG. 1, taken along line I-J;

[0042] FIG. 21 is a cross-sectional view of the image sensor unit shown in FIG. 8, taken along line E-F;

[0043] FIG. 22 is a view illustrating a connective elastic member according to another embodiment;

[0044] FIG. 23 is an exploded perspective view of a camera module according to another embodiment of the present invention;

[0045] FIG. 24 is a view illustrating the arrangement of the magnet, the OIS coil unit, the OIS

position sensor, the holder, and the first circuit board according to an embodiment;

[0046] FIG. **25** is a view illustrating the arrangement of a magnet, an OIS coil unit, an OIS position sensor, a first circuit board, and a holder according to a comparative example;

[0047] FIG. **26** is a view illustrating frequency response characteristics with respect to a drive signal input to the OIS coil unit and the output of the OIS position sensor;

[0048] FIG. **27** is a view illustrating frequency response characteristics with respect to a drive signal input to the OIS coil unit and the output of the OIS position sensor according to the embodiment shown in FIG. **24**;

[0049] FIG. **28** is a perspective view of a camera module according to an embodiment;

[0050] FIG. **29** is an exploded perspective view of the camera module shown in FIG. **28**;

[0051] FIG. **30** is an assembled perspective view of the camera module shown in FIG. **28**, from which a cover member is removed;

[0052] FIG. **31** is an exploded perspective view of the AF operation unit shown in FIG. **29**;

[0053] FIG. **32** is a perspective view of the bobbin, the sensing magnet, the balancing magnet, the first coil, the circuit board, the first position sensor, and the capacitor shown in FIG. **31**;

[0054] FIG. **33** is a perspective view of the bobbin, the housing, and the circuit board;

[0055] FIG. **34** is a bottom perspective view of the housing, the bobbin, the lower elastic member, the magnet, and the circuit board;

[0056] FIG. **35** is a plan view of the image sensor unit shown in FIG. **29**;

[0057] FIG. **36** is an exploded perspective view of the image sensor unit shown in FIG. **35**;

[0058] FIG. **37** is a perspective view of the first circuit board and the housing;

[0059] FIG. **38** is a perspective view of the first circuit board, the housing, and the magnet shown in FIG. **36**;

[0060] FIG. **39A** is an exploded perspective view of the second circuit board, the second coil, the second position sensor, the image sensor, the support member, and the holder;

[0061] FIG. **39B** is a plan view of the third circuit board, the second coil, and the second position sensor shown in FIG. **39A**;

[0062] FIG. **40** is an exploded perspective view of the second circuit board, the image sensor, the support member, the holder, and the connective elastic member shown in FIG. **36**;

[0063] FIG. **41** is a bottom view of the image sensor unit shown in FIG. **35**, from which the bottom cover is removed;

[0064] FIG. **42** is a fragmentary enlarged view of the connective elastic member;

[0065] FIG. **43** is a view illustrating connecting springs of the connective elastic member;

[0066] FIG. **44A** is a cross-sectional view of the camera module shown in FIG. **28**, taken along line A-B;

[0067] FIG. **44B** is a cross-sectional view of the camera module shown in FIG. **28**, taken along line C-D;

[0068] FIG. **45** is a cross-sectional view of the camera module shown in FIG. **28**, taken along line I-J;

[0069] FIG. **46** is a cross-sectional view of the image sensor unit shown in FIG. **35**, taken along line E-F;

[0070] FIG. **47** is a cross-sectional view of the image sensor shown in FIG. **35**, taken along line G-H;

[0071] FIG. **48** is a perspective view of the camera module, from which the bottom cover is removed and which is broken away;

[0072] FIG. **49** is a view illustrating a process of mounting the image sensor, the filter holder, and the filter to the fourth circuit board;

[0073] FIG. **50** is a view illustrating the controller according to an embodiment;

[0074] FIG. **51** is a view illustrating an embodiment of correction values stored in the memory;

[0075] FIG. **52** is a view illustrating a method of setting the correction values shown in FIG. **51**;

[0076] FIG. 53 illustrates another embodiment of the correction values stored in the memory;
[0077] FIG. 54 is a view illustrating a method of setting the correction values shown in FIG. 53;
[0078] FIG. 55 is a view illustrating disposition of the OIS position sensor according to another embodiment;
[0079] FIG. 56 is a view illustrating a controller according to another embodiment;
[0080] FIG. 57 is a flowchart illustrating the operation of the controller according to an embodiment;
[0081] FIG. 58 is a table illustrating an embodiment of correcting the output of the OIS position sensor;
[0082] FIG. 59 is a table illustrating another embodiment of correcting the output of the OIS position sensor;
[0083] FIG. 60 is a view illustrating the code values of the output of the first sensor, which correspond to or match the displacements of the OIS movable part in the x-axis direction;
[0084] FIG. 61 is a view illustrating frequency response characteristics with respect to a drive signal input to the OIS coil unit and the output of the OIS position sensor;
[0085] FIG. 62 is a perspective view illustrating an optical device according to an embodiment; and
[0086] FIG. 63 is a view illustrating the configuration of the optical device illustrated in FIG. 62.

DESCRIPTION OF SPECIFIC EMBODIMENTS

[0087] Hereinafter, embodiments of the present invention will be described in detail with reference to the accompanying drawings.

[0088] The technical idea of the present invention may be embodied in many different forms, and should not be construed as being limited to the following embodiments set forth herein. One or more of components of the embodiments may be selectively combined with each other or replaced without departing from the technical spirit and scope of the present invention.

[0089] Unless otherwise particularly defined, terms (including technical and scientific terms) used in the embodiments of the present invention have the same meanings as those commonly understood by one of ordinary skill in the art to which this invention belongs. It will be further understood that commonly used terms, such as those defined in dictionaries, should be interpreted as having meanings consistent with their meanings in the context of the relevant art.

[0090] The terminology used in the embodiments of the present invention is for the purpose of describing particular embodiments only, and is not intended to limit the present invention. As used in the disclosure and the appended claims, the singular forms are intended to include the plural forms as well, unless the context clearly indicates otherwise. The phrase “at least one (or one or more) of A, B and C” may be interpreted as including one or more of all combinations of A, B and C.

[0091] Furthermore, when describing the components of the present invention, terms such as “first”, “second”, “A”, “B”, “(a)” or “(b)” may be used. Since these terms are provided merely for the purpose of distinguishing the components from each other, they do not limit the nature, sequence or order of the components.

[0092] It should be understood that, when an element is referred to as being “linked”, “coupled” or “connected” to another element, the element may be directly “linked”, “coupled” or “connected” to the another element, or may be “linked”, “coupled” or “connected” to the another element via a further element interposed therebetween. Furthermore, it will be understood that, when an element is referred to as being formed “on” or “under” another element, it can be directly “on” or “under” the other element, or can be indirectly disposed with regard thereto, with one or more intervening elements therebetween. In addition, it will also be understood that “on” or “under” the element may mean an upward direction or a downward direction based on the element.

[0093] Hereinafter, an AF operation unit may be alternatively referred to as a “lens moving unit”, a “VCM (Voice Coil Motor)”, an “actuator” or a “lens moving device”. Hereinafter, the term “coil” may be interchangeably used with “coil unit”, and the term “elastic member” may be

interchangeably used with “elastic unit” or “spring”.

[0094] In the follow description, the “terminal” may be alternatively referred to as a “pad”, “electrode”, “conductive layer” or “bonding portion”.

[0095] Hereinafter, the “code value” may be alternatively referred to as a “data value” or a “digital value”.

[0096] Hereinafter, the “camera module” may be alternatively referred to as a “camera”, an “imaging device” or a “camera device”.

[0097] For the convenience of description, although the camera module according to an embodiment is described using a rectangular coordinate system (x, y, z), the lens moving apparatus may be described using some other coordinate systems, and the embodiments are not limited thereto. In the respective drawings, the X-axis direction and the Y-axis direction mean directions perpendicular to an optical axis, i.e. the Z-axis. The Z-axis direction, which is the direction of the optical axis OA, may be referred to as a “first direction”, the X-axis direction may be referred to as a “second direction”, and the Y-axis direction may be referred to as a “third direction”.

[0098] The camera module according to an embodiment of the present invention is capable of performing an “auto-focusing function”. Here, the “auto-focusing function” serves to automatically focus an image of a subject on an image sensor surface.

[0099] In addition, the camera module according to the embodiment may perform a function of “handshake correction”. Here, the function of “handshake correction” may serve to prevent the contour line of a captured image from being blurred due to vibration caused by shaking of the user's hand when capturing a still image.

[0100] FIG. 1 is a perspective view of the camera module **10** according to the embodiment of the present invention. FIG. 2 is an exploded perspective view of the camera module **10** shown in FIG. 1. FIG. 3 is an assembled perspective view of the camera module shown in FIG. 1, from which a cover member **300** is removed. FIG. 4 is an exploded perspective view of the AF operation unit **100** shown in FIG. 2. FIG. 5 is a perspective view of the bobbin **110**, the sensing magnet **180**, the balancing magnet **185**, the first coil **120**, the circuit board **190**, the first position sensor **170**, and the capacitor **195** shown in FIG. 4. FIG. 6 is a perspective view of the bobbin **110**, the housing **140**, the circuit board **190**, and the upper elastic member **150**. FIG. 7 is a bottom perspective view of the housing **140**, the bobbin **110**, the lower elastic member **160**, the magnet **130**, and the circuit board **190**.

[0101] Referring to FIGS. 1 to 7, the camera module **10** may include the AF operation unit **100** and an image sensor unit **350**.

[0102] The camera module **10** may further include at least one of the cover member **300**, a lens module **400**, a base **210**, and a bottom cover **219**. The cover member **300**, the base **210**, and the bottom cover **219** may define the case.

[0103] The AF operation unit **100** may be coupled to the lens module **400**, and may move the lens module **400** in the direction of the optical axis OA or in a direction parallel to the optical axis in order to perform an autofocus function of the camera module **10**.

[0104] The image sensor unit **350** may include an image sensor **810**, and may move the image sensor **810** in a direction perpendicular to the optical axis or may tilt or rotate the image sensor **810** relative to the optical axis. The imager sensor unit **350** may perform a function of handshake correction.

[0105] For example, the image sensor **810** may be rotated about at least one of the x-axis, the y-axis and the z-axis.

[0106] For example, the image sensor **810** may be moved in at least one direction among the x-axis direction, the y-axis direction and the z-axis direction.

[0107] For example, the image sensor **810** may be tilted relative to at least one of the x-axis, the y-axis and the z-axis.

[0108] The AF operation unit **100** may be alternatively referred to as a “lens moving unit” or a

“lens moving apparatus”. Alternatively, the AF operation unit **100** may be alternatively referred to as a “first actuator” or an “AF operation drive unit”.

[0109] For motion of OIS (Optical Image Stabilization), the image sensor **810** rather than the lens module **400** may be moved in a direction perpendicular to the optical axis by the image sensor unit **350**.

[0110] The image sensor unit **350** may be alternatively referred to as an “image-sensor moving unit” or an “image-sensor shift unit”, a “sensor moving unit” or a “sensor shift unit”. Alternatively, the image sensor unit **350** may be alternatively referred to as a “second actuator” or an “OIS drive unit”.

[0111] Referring to FIG. **4**, the AF operation unit **100** may include the bobbin **110**, the first coil **120**, the magnet **130**, and the housing **140**.

[0112] The AF operation unit **100** may further include the upper elastic member **150** and the lower elastic member **160**.

[0113] The AF operation unit **100** may include a first position sensor **170**, the circuit board **190**, and the sensing magnet **180** for AF feedback operation. The AF operation unit **100** may further include at least one of the balancing magnet **185** and the capacitor **195**.

[0114] The bobbin **110** may be disposed in the housing **140** so as to be movable in the optical-axis direction OA or the first direction (for example, the Z-axis direction) by the electromagnetic interaction between the first coil **120** and the magnet **130**.

[0115] The bobbin **110** may have a bore to which a lens module **400** is coupled or mounted. For example, the bore in the bobbin **110** may be a through hole formed through the bobbin **110** in the optical-axis direction, and may have a circular shape, an elliptical shape or a polygonal shape, without being limited thereto.

[0116] The lens module **400** may include at least one lens and/or a lens barrel.

[0117] For example, the lens module **400** may include at least one lens and a lens barrel receiving the at least one lens. However, the configuration of the lens module is not limited to the lens barrel, and the lens module may have any configuration, as long as the configuration is capable of supporting the at least one lens.

[0118] For example, the lens module **400** may be threadedly engaged with the bobbin **110**. Alternatively, the lens module **400** may be coupled to the bobbin **110** using, for example, an adhesive (not shown). The light that has passed through the lens module **400** may be radiated to the image sensor **810** through a filter **610**.

[0119] The bobbin **110** may include a projection **111** provided on the outer surface thereof.

[0120] For example, although the projection **111** may project in a direction that is parallel to a line perpendicular to the optical axis OA, but the disclosure is not limited thereto.

[0121] The projection **111** of the bobbin **110** may correspond to a groove **25a** in the housing **140**, and may be disposed in the groove **25a** in the housing **140** so as to minimize or prevent rotation of the bobbin **110** about the optical axis beyond a predetermined range.

[0122] Furthermore, the projection **111** may serve as a stopper configured to cause the bobbin **110** to move within a predetermined range in the optical-axis direction (for example, in a direction toward the lower elastic member **160** from the upper elastic member **150**) in response to an external impact or the like.

[0123] The bobbin **110** may have formed in the upper surface thereof a first escape groove **112a** for avoiding spatial interference with a first frame connector **153** of the upper elastic member **150**. The bobbin **110** may have formed in the lower surface thereof a second escape groove **112b** for avoiding spatial interference with a second frame connector **163** of the lower elastic member **160**.

[0124] The bobbin **110** may include a first coupler **116a**, configured to be coupled and fixed to the upper elastic member **150**. For example, although the first coupler **116a** of the bobbin **110** may have a flat shape, the disclosure is not limited thereto. In another embodiment, the first coupler **116a** of the bobbin **110** may have the shape of a protrusion or a groove.

[0125] The bobbin **110** may include a second coupler **116b** configured to be coupled and fixed to the lower elastic member **160**. For example, although the second coupler **116b** may have a flat shape, the disclosure is not limited thereto. In another embodiment, the second coupler **116b** may have the shape of a protrusion or a groove.

[0126] Referring to FIG. 5, the outer surface of the bobbin **110** may have formed therein a groove in which the first coil **120** is seated, fitted or disposed. The groove in the bobbin **110** may have a shape corresponding to the shape of the first coil **120**, that is, a closed curve shape (for example, a ring shape).

[0127] The bobbin **110** may be provided therein with a first seating groove in which the sensing magnet **180** is seated, fitted, fixed, or disposed. Furthermore, the bobbin **110** may be provided in the outer surface thereof with a second seating groove in which the balancing magnet **185** is seated, fitted, fixed or disposed. For example, the first and second seating grooves in the bobbin **110** may be formed in outer surfaces of the bobbin **110** that are opposite each other.

[0128] The first coil **120** may be disposed at the bobbin **110**, or may be coupled to the bobbin **110**. For example, the first coil **120** may be disposed on the outer surface of the bobbin **110**.

[0129] The first coil **120** may surround the outer surface of the bobbin **110** about the optical axis OA in a winding direction, without being limited thereto.

[0130] Although the first coil **120** may be directly wound around the outer surface of the bobbin **110**, the disclosure is not limited thereto. In another embodiment, the first coil **120** may be embodied as a coil ring, which is wound around the bobbin **110**, or as a coil block having an angled shape.

[0131] A power or drive signal may be supplied to the coil **120**.

[0132] The power or drive signal supplied to the first coil **120** may be a DC signal, an AC signal or a signal containing both DC and AC components, and may be of a voltage type or a current type.

[0133] When a drive signal (for example, drive current) is supplied to the first coil **120**, it is possible to create electromagnetic force resulting from the electromagnetic interaction with the first magnet, thereby moving the bobbin **110** in the direction of the optical axis OA by virtue of the created electromagnetic force.

[0134] At the initial position of the AF operation unit, the bobbin **110** may be moved upwards or downwards, which is referred to as bidirectional driving of the AF operation unit. Alternatively, at the initial position of the AF operation unit, the bobbin **110** may be moved upwards (or forwards), which is referred to as unidirectional driving.

[0135] At the initial position of the AF operation unit, the first coil **120** may be disposed so as to correspond to the magnet **130** disposed at the housing **140** in a direction parallel to a line which is perpendicular to the optical axis OA and extends through the optical axis.

[0136] For example, the AF operation unit may include the bobbin **110** and the components (for example, the first coil **120**, the sensing magnet **180** and the balancing magnet **185**) coupled to the bobbin **110**. The AF operation unit may further include the lens module **400**.

[0137] The initial position of the AF operation unit may be the original position of the AF operation unit in the state in which no electric power is applied to the first coil **120** or the position at which the AF operation unit is located as the result of the upper and lower elastic members **150** and **160** being elastically deformed due only to the weight of the AF operation unit.

[0138] In addition, the initial position of the bobbin **110** may be the position at which the AF operation unit is located when gravity acts in the direction from the bobbin **110** to the base **210** or when gravity acts in the direction from the base **210** to the bobbin **110**.

[0139] The sensing magnet **180** may provide a magnetic field, which is detected by the first position sensor **170**, and the balancing magnet **185** may serve to cancel out the influence of the magnetic field of the sensing magnet **180**, and establishes weight equilibrium with respect to the sensing magnet **180**.

[0140] The sensing magnet **180** may be alternatively referred to as a “sensor magnet”.

[0141] The sensing magnet **180** may be disposed at the bobbin **110**, or may be coupled to the bobbin **110**.

[0142] The sensing magnet **180** may be disposed so as to face the first position sensor **170**.

[0143] The balancing magnet **185** may be disposed at the bobbin **110**, or may be coupled to the bobbin **110**. For example, the balancing magnet **185** may be disposed opposite the sensing magnet **180**.

[0144] Although each of the sensing magnet and the balancing magnet **180** and **185** may be a monopolar magnetized magnet having one N pole and one S pole, the disclosure is not limited thereto. In another embodiment, each of the sensing magnet and the balancing magnet **180** and **185** may be a bipolar magnetized magnet, which has two N poles and two S poles, or a tetrapolar magnetized magnet.

[0145] The sensing magnet **180** may be moved together with the bobbin **110** in the optical-axis direction, and the first position sensor **170** may detect the intensity or magnetic force of the magnetic field of the sensing magnet **180**, which is moved in the optical-axis direction, and may output an output signal corresponding to the result of the detection.

[0146] For example, in accordance with displacement of the bobbin **110** in the optical-axis direction, the intensity or magnetic force of the magnetic field detected by the first position sensor **170** may vary. Consequently, the first position sensor **170** may output an output signal proportional to the detected intensity of the magnetic field, and the displacement of the bobbin **110** in the optical-axis direction may be detected using the output signal from the first position sensor **170**.

[0147] The housing **140** accommodates therein the bobbin **110**, and supports the magnet **130**, the first position sensor **170**, and the circuit board **190**.

[0148] Referring to FIGS. **4**, **6** and **7**, the housing **140** may be configured to have a hollow column overall. For example, the housing **140** may have a polygonal (for example, a rectangular or octagonal) or circular bore, and the bore in the housing **140** may be a through hole, which is formed through the housing **140** in the optical-axis direction.

[0149] The housing **140** may include side portions, which correspond to or face the side plate **302** of the cover member **300**, and corners, which correspond to or face the corners of the cover member **300**.

[0150] In order to prevent a direct collision with the inner surface of the upper plate **301** of the cover member **300**, the housing **140** may include a stopper **145** provided at the upper portion, the upper surface or the upper end thereof.

[0151] In order to prevent the lower surface of the housing **140** from colliding with the circuit board **800** of the image sensor **350**, the housing **140** may further include a stopper projecting from the lower surface thereof. Here, the stopper **145** may be alternatively referred to as a “boss” or a “protrusion”.

[0152] Referring to FIG. **4**, the housing **140** may have a mounting groove (or a seating groove) **14a** configured to receive the circuit board **190** therein. The mounting groove **14a** may have a shape corresponding to the shape of the circuit board **190**.

[0153] Referring to FIG. **6**, the housing **140** may have an opening **141** through which terminals B1 to B6 of a terminal member **95** of the circuit board **190** are exposed. The opening **141** may be formed in the side portion of the housing **140**.

[0154] The upper portion, the upper end or the upper surface of the housing **140** may be provided with at least one first coupler, which is to be coupled to a first outer frame **152** of the upper elastic member **150**.

[0155] The lower portion, the lower end or the lower surface of the housing **140** may be provided with a second coupler, which is to be coupled and fixed to a second outer frame **162** of the lower elastic member **160**. For example, each of the first and second couplers of the housing **140** may have the shape of a protrusion, a groove, or a flat surface.

[0156] The magnet **130** may be disposed at the housing **140**. For example, the magnet **130** may be

disposed at the side portion of the housing **140**. The magnet **130** may be an AF operation magnet for AF operation.

[0157] For example, although the magnet **130** may include first and second magnets **130-1** and **130-2**, which are disposed at two side portions, which are positioned opposite each other, the disclosure is not limited thereto. In another embodiment, the magnet **130** may be disposed at the corner of the housing **140**.

[0158] The magnet **130** may include two or more magnets.

[0159] At the initial position of the AF operation unit, the first magnet **130** may be disposed at the housing so as to partially overlap the first coil **120** in a direction parallel to a line which is perpendicular to the optical axis OA and extends through the optical axis OA.

[0160] Although each of the first and second magnets **130-1** and **130-2** may be a monopolar magnetized magnet, the disclosure is not limited thereto. In another embodiment, each of the first and second magnets **130-1** and **130-2** may be a bipolar magnetized magnet, which has two N poles and two S poles, or a tetrapolar magnetized magnet.

[0161] The circuit board **190** may be disposed at the housing **140**, and the first position sensor **170** may be disposed at or mounted to the circuit board **190**. For example, the circuit board **190** may be disposed in the mounting groove **14a** in the housing **140**, and the terminals of the circuit board **190** may be exposed to the outside of the housing **140** through the opening **141** in the housing **140**.

[0162] The circuit board **190** may include the terminal member (or terminal unit) **95** including the plurality of terminals **B1** to **B6**, which are to be conductively connected to external terminals or external devices, and the plurality of terminals **B1** to **B6** may be conductively connected to the first position sensor **170**.

[0163] The first position sensor **170** may be disposed on a first surface of the circuit board **190**, and the plurality of terminals **B1** to **B6** may be disposed on a second surface of the circuit board **190**. Here, the second surface of the circuit board **190** may be the surface opposite the first surface of the circuit board **190**. For example, the first surface of the circuit board **190** may be the surface of the circuit board **190** that faces the bobbin **110** or the sensing magnet **180**.

[0164] For example, the circuit board **190** may be embodied as a printed circuit board or an FPCB.

[0165] The circuit board **190** may include a circuit pattern or a wire (not shown) for conductively connecting the first to sixth terminals **B1** to **B6** to the first position sensor **170**.

[0166] The first position sensor **170** may detect the magnetic field or the intensity of the magnetic field of the sensing magnet **180** mounted on the bobbin **110** during movement of the bobbin **110**, and may output an output signal corresponding to the result of the detection.

[0167] The first position sensor **170** may be embodied as only a single Hall sensor. The first position sensor **170** may include two input terminals, to which drive signals or power are supplied, and two output terminals, through which a sensing voltage (or an output voltage) is output.

[0168] For example, drive signals may be supplied to the first position sensor **170** through the first and second terminals **B1** and **B2** of the circuit board **190**, and the output of the first position sensor **170** may be output to the outside through the third and fourth terminals **B3** and **B4**.

[0169] The fifth and sixth terminals **B5** and **B6** of the circuit board **190** may be conductively connected to at least one of the upper elastic member **150** and the lower elastic member **160** so as to supply drive signals to the first coil **120**.

[0170] For example, the fifth and sixth terminals **B5** and **B6** of the circuit board **190** may be conductively connected to first and second elastic members **150-1** and **150-2** of the upper elastic member **150** so as to supply drive signals to the first coil **120** through the first and second elastic members **150-1** and **150-2**.

[0171] In another embodiment, the first position sensor **170** may be embodied as a driver IC including a Hall sensor. For example, the first position sensor **170** may include a Hall sensor and a driver. Here, the first position sensor **170** may include the first to fourth terminals, through which data is transmitted to and received from the outside through data communication using a protocol

such as, for example, I2C communication, and the fifth and sixth terminals, through which drive signals are directly supplied to the first coil **120**. The first to fourth terminals of the first position sensor **170** may be conductively connected to the first to fourth terminals **B1** to **B4** of the circuit board **190**.

[0172] The fifth and sixth terminals of the first position sensor **170** may be conductively connected to the first coil **120** through at least one of the upper elastic member **150** and the lower elastic member **160** so as to supply drive signals to the first coil **120**. For example, the fifth and sixth terminals of the first position sensor **170** may be conductively connected to the first and second elastic members **150-1** and **150-2** so as to supply drive signals to the first coil **120**. The capacitor **195** may be disposed or mounted on the first surface of the circuit board **190**.

[0173] The capacitor **195** may be configured to have a chip shape. Here, the chip may include a first terminal, which corresponds to one end of the capacitor **195**, and a second terminal, which corresponds to the other end of the capacitor **195**. The capacitor **195** may be alternatively referred to as a “capacitive element” or “condenser”.

[0174] The capacitor **195** may be conductively connected in parallel to first and second terminals **B1** and **B2** of the circuit board **190** through which power (or a drive signal) is supplied to the position sensor **170** from the outside. Alternatively, the capacitor **195** may be conductively connected in parallel to the terminals of the first position sensor **170**, which is conductively connected to the first and second terminals **B1** and **B2** of the circuit board **190**.

[0175] Since the capacitor **195** is conductively connected in parallel to the first and second terminals **B1** and **B2** of the circuit board **190**, the capacitor **195** is capable of serving as a smoothing circuit for eliminating ripple components included in the power signals GND and VDD, which are supplied to the first position sensor **170** from the outside, and is thus capable of supplying stable and consistent power signals to the first position sensor **170**.

[0176] The upper elastic member **150** may be coupled to the upper portion, the upper end or the upper surface of the bobbin **110** and the upper portion, the upper end or the upper surface of the housing **140**, and the lower elastic member **160** may be coupled to the lower portion, the lower end or the lower surface of the bobbin **110** or the upper portion, the upper end or the upper surface of the housing **140**.

[0177] The upper elastic member **150** and the lower elastic member **160** may elastically support the bobbin **110** with respect to the housing **140**.

[0178] For example, the upper elastic member **150** may include the first and second elastic members **150-1** and **150-2**. Although the lower elastic member **160** is embodied as a single unit or a single structure in FIG. 4, the disclosure is not limited thereto.

[0179] In another embodiment, at least one of the upper elastic member and the lower elastic member may include a plurality of elastic units or springs, which are conductively isolated or spaced apart from each other.

[0180] The upper elastic member **150** may further include a first inner frame **151** coupled or fixed to the upper portion, the upper surface or the upper end of the bobbin **110**, a first outer frame **152** coupled or fixed to the upper portion, the upper surface or the upper end of the housing **140**, and a first frame connector **153** connecting the first inner frame **151** to the first outer frame **152**.

[0181] The lower elastic member **160** may include a second inner frame **161** coupled or fixed to the lower portion, the lower surface or the lower end of the bobbin **110**, a second outer frame **162** coupled or fixed to the lower portion, the lower surface or the lower end of the housing **140**, and a second frame connector **163** connecting the second inner frame **161** to the second outer frame **162**.

[0182] Each of the first and second frame connectors **153** and **163** may be bent or curved (or may be formed into a curved line) at least once so as to define a predetermined pattern.

[0183] Each of the upper elastic member **150** and the lower elastic member **160** may be made of a conductive material.

[0184] Referring to FIGS. 4 and 5, the circuit board **190** may include two pads **5a** and **5b**. For

example, although the first pad **5a** may be disposed on the second surface of the circuit board **190** and the second pad **5b** may be disposed on the first surface of the circuit board **190**, the disclosure is not limited thereto. In another embodiment, both the first and second pads may be formed on only one of the first and second surfaces of the circuit board **190**.

[0185] The first and second pads **5a** and **5b** may be conductively connected to the fifth and sixth terminals **B5** and **B6** of the circuit board **190**. For example, the first pad **5a** may be coupled to the first elastic member **150-1**, and the second pad **5b** may be coupled to the second elastic member **150-2**.

[0186] For example, the first outer frame of the first elastic member **150-1** may include a first coupler **4a**, configured to be coupled to the first pad **5a**, and the first outer frame of the second elastic member **150-2** may include a second coupler **4b**, configured to be coupled to the second pad **5b**.

[0187] For example, one end of the first coil **120** may be coupled to the first elastic member **150-1**, and the other end of the first coil **120** may be coupled to the second elastic member **150-2**.

[0188] In another embodiment, the upper elastic member **150** may be coupled to the first pad **5a** of the circuit board **190** so as to be conductively connected thereto, and the lower elastic member **160** may be coupled to the second pad **5b** of the circuit board **190** so as to be conductively connected thereto. In a further embodiment, the lower elastic member **160** may include two lower elastic members, and each of the two lower elastic members may be coupled or conductively connected to a corresponding one of the first and second pads **5a** and **5b** of the circuit board **190**. The first coil **120** may be conductively connected to the two lower elastic members.

[0189] FIG. **8** is a plan view of the image sensor unit **350**. FIG. **9** is an exploded perspective view of the image sensor unit **350**. FIG. **10** is a perspective view of the second circuit board **800** and the housing **450** shown in FIG. **9**. FIG. **11** is a perspective view of the second circuit board **800**, the housing **450**, and the magnet **23** shown in FIG. **9**. FIG. **12A** is an exploded perspective view of a holder **270**, a second coil **230**, a first circuit board **250**, a second position sensor **240**, the image sensor **810**, a support member **220**, and a connective elastic member **280**. FIG. **12B** is a perspective view of the holder **270**, the second coil **230**, the first circuit board **250**, the second position sensor **240**, the filter holder **600**, and the filter **610** shown in FIG. **12A**. FIG. **13A** is a bottom perspective view of the holder **270** shown FIG. **12A**. FIG. **13B** is a bottom view of the holder **270** and the first circuit board **250**. FIG. **14** is an exploded perspective view of the holder **270**, the image sensor **810**, the first circuit board **250**, the support member **220**, and the connective elastic member **280**. FIG. **15** is a bottom view of the holder **270**, the first circuit board **250**, and the connective elastic member **280**. FIG. **16** is a bottom view of the holder **270**, the first circuit board **250**, the connective elastic member **280**, and an insulation member **285**. FIG. **17** is a fragmentary enlarged view of the connective elastic member **280**. FIG. **18** is a perspective view of one connecting spring **281** and one support member **220**. FIG. **19A** is a cross-sectional view of the camera module shown in FIG. **1**, taken along line A-B. FIG. **19B** is a cross-sectional view of the camera module **10** shown in FIG. **1**, taken along line C-D. FIG. **20** is a cross-sectional view of the camera module **10** shown in FIG. **1**, taken along line I-J. FIG. **21** is a cross-sectional view of the image sensor unit **350** shown in FIG. **8**, taken along line E-F.

[0190] Referring to FIGS. **8** to **21**, the image sensor unit **350** may include a stationary part including the magnet **23** and a movable part including the first circuit board **250**, which is spaced apart from the stationary part, the second position sensor **240** disposed on the first circuit board **250**, the second coil **230** disposed so as to face the magnet **23**, and a spacer disposed between the first circuit board **250** and the second coil **230**.

[0191] The spacer may be, for example, a holder **270**. The holder **270** may also be interchangeably used with the spacer. The spacer may include one or more holes **41A** to **41C**.

[0192] At least a portion of the second position sensor **240** may be disposed in the holes **41A** to **41C** in the spacer, and may overlap the magnet **23** in the optical-axis direction.

[0193] The holes **41A** to **41C** in the spacer may overlap at least a portion of the second coil **230** in the optical-axis direction.

[0194] The second position sensor **240** may not overlap the second coil **230** in the optical-axis direction.

[0195] The second coil **230** may have a hole **11A** formed in the center thereof, and each of the holes **41A** to **41C** in the spacer may overlap the hole **11A** in the second coil **230** in the optical-axis direction.

[0196] The second position sensor **240** may overlap the hole **11A** in the second coil **230** and each of the holes **41A** to **41C** in the spacer in the optical-axis direction.

[0197] A space may be defined between the magnet **130** and the second position sensor **240**. For example, at least a portion of the second coil **230** and/or at least a portion of the spacer may not be interposed or disposed in the space between the magnet **130** and the second position sensor **240**.

[0198] The image sensor unit **250** may include an elastic support member **220** and **280** coupled both to the stationary part and to the movable part. The elastic support member **220** and **280** may flexibly support the movable part with respect to the stationary part. The elastic support member **220** and **280** may be alternatively referred to as a “support member” or an “elastic member”.

[0199] The stationary part may include the second circuit board **800**, which is spaced apart from the first circuit board **250**, and the elastic support member **220** and **280** may conductively connect the first circuit board **250** to the second circuit board **800**.

[0200] The second coil **230** may be coupled to the spacer, and may be conductively connected to the first circuit board **250**.

[0201] The camera module according to an embodiment of the present invention may include the lens module (or the lens) **400**, the image sensor **810** disposed at a position corresponding to the lens, a drive unit configured to move the image sensor **810**, the first circuit board **250**, which is spaced apart from the lens, the second position sensor **240** disposed on the first circuit board **250**, and the spacer disposed on the first circuit board **250**. For example, the drive unit may include the magnet **23** and the second coil **230** disposed so as to face the magnet **23**, and the spacer may be disposed between the first circuit board **250** and the second coil **230** so as to space the second coil **230** apart from the second position sensor **240**. The image sensor **810** may be moved in a direction perpendicular to the optical-axis direction.

[0202] Alternatively, the image sensor unit according to an embodiment of the present invention may include the stationary part including the magnet **23**, the movable part including the first circuit board **250**, which is spaced apart from the stationary part, the holder **270** disposed on the first circuit board **250**, the second coil **230**, which is disposed on the holder **270** so as to face the magnet **23**, and the second position sensor **240**, which is disposed on the first circuit board **250** so as to face the magnet **23**, and the elastic support member **220** and **280** coupled both to the stationary part and to the movable part.

[0203] The movable part may be moved in a direction perpendicular to the optical axis by the interaction between the magnet **23** and the second coil **230**, and the second coil **230** may not overlap the second position sensor **240** in a direction perpendicular to the optical-axis direction.

[0204] The elastic support member **220** and **280** may be coupled at one end thereof to the second circuit board **800** and at the other end thereof to the first circuit board **250**. In other words, the elastic support member **220** and **280** may connect the first circuit board **250** to the second circuit board **800**.

[0205] The second coil **230** may have the hole **11A** formed in the center thereof, and the second position sensor **240** may be disposed under the hole **11A** in the second coil **230** so as to overlap the hole **11A** in the optical-axis direction.

[0206] The holder **270** may have therein a through hole corresponding to the second position sensor **240**, and the second position sensor **240** may be disposed in the through hole in the holder **270**. For example, the second position sensor **240** may overlap the holder **270** in a direction

perpendicular to the optical axis.

[0207] The four corners of the first circuit board **260** may be provided with projections **52A** to **52D**, which project from the lateral side surface of the first circuit board, and the lower surface of the holder **270** may have formed therein seating grooves **53A** to **53D**, in which the projections **52A** to **52D** of the first circuit board **250** are disposed.

[0208] The second coil **230** may include first to fourth coil units **230-1** to **230-4**, which are disposed at the first to fourth corners of the holder **270**, and the magnet **23** may include a first magnet **23A** corresponding to the first coil unit **230-1**, a second magnet **23B** corresponding to the second coil unit **230-2**, a third magnet **23C** corresponding to the third coil unit **230-3**, and a fourth magnet **23D** corresponding to the fourth coil unit **230-4**.

[0209] The second position sensor **240** may include a first sensor **240a** disposed under the first coil unit **230-1**, a second sensor **240b** disposed under the second coil unit **230-2**, and a third sensor **240c** disposed under the third coil unit **230-3**.

[0210] For example, each of the first to fourth coil units **230-1** to **230-4** may be independently activated. In other words, the first to fourth coil units **230-1** to **230-4** may be activated by respective drive signals.

[0211] In another embodiment, the first to third coil units **230-1** to **230-3** may be independently activated, and the fourth coil unit **230-4** may be activated together with one of the first to third coil units **230-1** to **230-3**. For example, the first to third coil units **230-1** to **230-3** may be activated by different drive signals, and the fourth coil unit **230-4** may be activated together with one of the first to third coil units **230-1** to **230-3** by the same drive signal.

[0212] For example, the image sensor unit **350** may include the second circuit board **800**, the magnet **23**, the holder **270**, the first circuit board **250**, the second coil **230**, the second position sensor **240**, and the image sensor **810**. The image sensor unit **350** may further include a connective elastic member **280** and a support member **220**.

[0213] The image sensor unit **350** may further include the housing **450**, configured to receive at least a portion of the second circuit board **800**.

[0214] The second circuit board **800** may serve to supply a signal to the image sensor unit **350** from the outside, or to output a signal to the outside from the image sensor unit **350**.

[0215] The second circuit board **800** may be alternatively referred to as a stationary circuit board, a subsidiary circuit board, a stationary board or the like.

[0216] Referring to FIGS. **9** and **10**, the second circuit board **800** may include a first region **801** corresponding to the AF operation unit **100**, a second region **802** at which a connector **840** is disposed, and a third region **803** connecting the first region **801** to the second region **802**. The connector **840** may be conductively connected to the second region **802** of the second circuit board **800**, and may include a port configured to be conductively connected to an external device.

[0217] Although each of the first region **801** and the second region **802** of the second circuit board **800** may include a flexible substrate and a rigid substrate and the third region **803** may include a flexible substrate, the disclosure is not limited thereto. In another embodiment, at least one of the first to third regions **801** to **803** of the second circuit board **800** may include at least one of a rigid substrate and a flexible substrate.

[0218] The first region **801** may alternatively be referred to as a first substrate, the second region **802** may alternatively be referred to as a second substrate, and the third region **803** may alternatively be referred to as a third substrate.

[0219] The second circuit board **800** may have a bore **800A** corresponding to the bore in the bobbin **110**, the lens module **400** and/or the image sensor **810**. For example, the bore **800A** in the second circuit board **800** may be formed in the first region **801**.

[0220] Referring to FIGS. **10**, **11** and **19A**, at least a portion of the lens module **400** may extend through the bore **800A** in the second circuit board **800**, and may be positioned under a second surface **44B** of the second circuit board **800**.

[0221] The lens module **400** may be disposed on the first circuit board **250**. For example, the lens module **400** may be positioned on the filter **610** disposed at the filter holder **600**.

[0222] For example, the lower portion, the lower end, or the lower surface of the lens or the lens barrel of the lens module **400** may extend through the bore **800A** in the second circuit board **800**, and may be positioned under the second surface **44B** of the second circuit board **800**.

[0223] For example, the lower portion, the lower end, or the lower surface of the lens or the lens barrel of the lens module **400** may be positioned above a first surface **60A** of the first circuit board **250**.

[0224] Furthermore, the lower portion, the lower end, or the lower surface of the lens or the lens barrel of the lens module **400** may be positioned above the bore **70** in the holder **270**.

[0225] Although the second circuit board **800** may be configured to have a polygonal shape (for example, a quadrangular shape, a rectangular shape, or a square shape) when viewed from above, the disclosure is not limited thereto. In another embodiment, the second circuit board **800** may be configured to have another shape, such as a circular shape. Furthermore, although the bore **800A** in the second circuit board **800** may be configured to have a polygonal shape (for example, a quadrangular shape, a square shape, or a rectangular shape), the disclosure is not limited thereto. In another embodiment, the bore **800A** may be configured to have another shape, such as a circular shape.

[0226] The second circuit board **800** may include at least one pad corresponding to the support member **220**. For example, the at least one of the second circuit board **800** may include a plurality of pads **800B**. Here, the pad **800B** may be alternatively referred to as a “lead pattern”, a “lead member” or a “hole”.

[0227] The second circuit board **800** may have at least one hole corresponding to the support member **220**, and the hole may be formed through the second circuit board **800**. For example, the second circuit board **800** may include a plurality of through holes corresponding to a plurality of support members.

[0228] For example, each of the plurality of pads **800B** may have a hole formed through the second circuit board **800** in the optical-axis direction.

[0229] Each of the plurality of pads **800B** may be formed so as to surround the hole in the second circuit board **800**, and may further include a lead pattern or a conductive layer.

[0230] The support member **220** may be soldered to the pad **800B** in the state of extending through the hole in the second circuit board **800**, and may be conductively connected to the lead pattern disposed around the pad **800B**.

[0231] For example, the plurality of pads **800B** may be spaced apart from each other at a predetermined interval so as to surround the bore **800A** in the second circuit board **800**. For example, the plurality of pads **800B** may be disposed between the bore **800A** in the second circuit board **800** and the sides of the second circuit board **800**.

[0232] The second circuit board **800** may have at least one coupling hole **800C** configured to be coupled to a coupling protrusion **45B** of the housing **450**. Although the coupling hole **800C** may be a through hole formed through the second circuit board **800**, the disclosure is not limited thereto. In another embodiment, the coupling hole **800C** may be a groove.

[0233] For example, although the coupling hole **800C** may be embodied as a plurality of coupling holes, which are formed in corners of the second circuit board **800** that are opposite each other in a diagonal direction, the disclosure is not limited thereto. The coupling holes may be positioned near sides of the second circuit board **800** or between the sides of the second circuit board **800** and the bore **800A**.

[0234] The second circuit board **800** may include at least one terminal, for example, a plurality of terminals **7A** to **7F**.

[0235] The plurality of terminals **7A** to **7F** may be formed on the first surface (for example, the upper surface) **44A** of the second circuit board **800**. For example, the plurality of terminals **7A** to

7F may be disposed at one side of the second circuit board **800** adjacent to one corner of the second circuit board **800**.

[0236] Each of the plurality of terminals **7A** to **7F** may be conductively connected to a corresponding one of the terminals **B1** to **B6** of the circuit board **190** via a conductive adhesive member or solder.

[0237] For example, the second circuit board **800** may include a terminal member **80A** at which the plurality of terminals **7A** to **7F** is formed. Although the terminal member **80A** projects from one side of the second circuit board **800** in a direction perpendicular to the optical axis, the disclosure is not limited thereto. In another embodiment, the terminal member **80A** may not project from one side of the second circuit board **800**.

[0238] The image sensor unit **350** may further include the housing **450** in which the second circuit board **800** is disposed, seated or received.

[0239] The housing **450** may be coupled to at least a portion of the second circuit board **800**. The housing **450** may receive the magnet **23** therein, and may be alternatively referred to as a “magnet holder”.

[0240] For example, the second circuit board **800** may be disposed under the AF operation unit **100**, and may be coupled to the AF operation unit **100**. For example, an adhesive member **310** may be disposed between the second circuit board **800** and the AF operation unit **100** so as to couple them to each other.

[0241] For example, the adhesive member **310** may be disposed between the first surface **44A** of the second circuit board **800** and the lower portion, the lower surface or the lower end of the housing **140** of the AF operation unit **100** so as to couple the same to each other.

[0242] In another embodiment, the housing **140** of the AF operation unit **100** may also be coupled to the housing **450** of the image sensor unit **350**. For example, the upper portion, the upper end, or the upper surface of the image sensor unit **350** may also be coupled to the lower portion, the lower end, or the lower surface of the housing **140** of the AF operation unit **100** via an adhesive member or a coupling structure.

[0243] The housing **450** may be disposed under the second circuit board **800**. For example, the AF operation unit **100** may be disposed above the second circuit board **800**, and the housing **450** may be disposed under the second circuit board **800**.

[0244] The housing **450** may have a shape that corresponds to or coincides with the first region **801** of the second circuit board **800**. Although the housing **450** may be configured to have a polygonal shape (for example, a quadrangular shape, a square shape, or a rectangular shape) when viewed from above, the disclosure is not limited thereto. In another embodiment, the housing **450** may be configured to have a circular shape or an elliptical shape.

[0245] The housing **450** may have formed therein a bore **450A**. At least a portion of the bore **450A** in the housing **450** may correspond to or overlap the bore **800A** in the second circuit board **800**.

[0246] Although the bore **450A** in the housing **450** may be configured to have a polygonal shape (for example, a quadrangular shape or an octagonal shape), a circular shape or a crisscross shape when viewed from above, the disclosure is not limited thereto. The bore **450A** in the housing **450** may be a through hole formed through the housing **450** in the optical-axis direction.

[0247] The housing **450** may include at least one coupling protrusion **45B**, which projects from the upper surface of the body **42** thereof. For example, the coupling protrusion **45B** may project from the upper surface of the housing **450** in a direction toward the second surface (for example, the lower surface) **44B** of the second circuit board **800** from the upper surface of the housing **450**.

[0248] The housing **450** may include escape regions **45** corresponding to the plurality of pads **800B**. The escape regions **45** may be formed at positions corresponding to the support members **220** so as to avoid spatial interference between the housing **450** and the support members **220**.

[0249] Referring to FIGS. **1** to **10**, the second circuit board **800** may include the terminals **7A** to **7F** corresponding to the terminals **B1** to **B6** of the circuit board **190** of the AF operation unit **100**.

[0250] Each of the terminals **7A** to **7F** of the second circuit board **800** may be conductively connected to a corresponding one of the terminals **B1** to **B6** of the circuit board **190** of the AF operation unit **100**. Drive signals or power may be supplied to the first position sensor **170** through the second circuit board **800**, and the output of the first position sensor **170** may be output to the second circuit board **800**. Furthermore, drive signals or power may be supplied to the first coil **120** through the second circuit board **800**.

[0251] Referring to FIG. **11**, the second circuit board **800** may include the connector **840** disposed in the second region **802**. For example, the connector **840** may be disposed on one surface (for example, the lower surface or the upper surface) of the second region **802** of the second circuit board **800**.

[0252] The housing **450** may include a seating portion **8A**, in which the magnet **23** is received, disposed or seated. The seating portion **8A** may be formed in the lower surface of the housing **450**.

[0253] For example, the seating portion **8A** may be a groove depressed from the lower surface of the housing **450**, and may have a shape corresponding to the shape of the magnet **23**.

[0254] For example, although the seating portion **8A** may be formed in a corner of the housing **450**, the disclosure is not limited thereto. In another embodiment, the seating portion **8A** may be formed in a side of the housing **450**.

[0255] For example, although the housing **450** may include four seating portions **8A**, which are respectively formed in the four corners thereof, the disclosure is not limited thereto. In another embodiment, the housing **450** may include a number of seating portions corresponding to the number of magnets **23**.

[0256] The magnet **23** may be attached or coupled to the seating portion **8A** of the housing **450** via an adhesive member. Here, a guide groove **9A** may be formed in the seating portion **8A** of the housing **450** so as to guide an adhesive member. The guide groove **9A** may serve to uniformly disperse an adhesive member in the seating portion **8A**.

[0257] The magnet **23** may be disposed at the housing **450**. For example, although the magnet **23** may be disposed at a corner of the housing **140**, the disclosure is not limited thereto. In another embodiment, the magnet **23** may be disposed at a side portion of the housing **450**.

[0258] The magnet **23** may serve to provide a magnetic field, which interacts with the second coil **230** in order to perform OIS (Optical Image Stabilization) for the purpose of handshake correction.

[0259] For example, the magnet **23** may include a plurality of magnets **23A** to **23D**. Each of the magnets **23A** to **23D** may be disposed at a corresponding one of the corners of the housing **450**.

[0260] Although each of the magnets **23A** to **23D** may be a monopolar magnetized magnet having one N pole and one S pole, the disclosure is not limited thereto. In another embodiment, each of the magnets **23A** to **23D** may be a bipolar magnetized magnet, which has two N poles and two S poles, or a tetrapolar magnetized magnet.

[0261] When each of the magnets **23A** to **23D** is a bipolar magnetized magnet, each of the magnets **23A** to **23D** may include a first magnet part, a second magnet part and a partition wall disposed between the first magnet part and the second magnet part. Here, the partition wall may also be alternatively referred to as “nonmagnetic partition wall”.

[0262] For example, each of the first magnet part and the second magnet part may include an N pole, an S pole and an interface portion between the N pole and the S pole. The interface portion may be a portion that has substantially no magnetism and has a zone having almost no polarity, and may be a portion which is naturally formed in order to form a magnet composed of one N pole and one S pole.

[0263] The partition wall may separate or isolate the first magnet part and the second magnet part from each other, and may be a portion having substantially no magnetism or polarity. For example, the partition wall may be a nonmagnetic material, air or the like. The nonmagnetic partition wall may be considered a “neutral zone” or a “neutral portion”.

[0264] The partition wall may be a portion that is artificially formed when the first magnet part and

the second magnet part are magnetized, and the width of the partition wall may be larger than the width of the interface portion.

[0265] For example, although the partition wall of each of the magnets **23A** to **23D** may be oriented in a direction parallel to the second circuit board **800** or the first circuit board **250**, the disclosure is not limited thereto. In another embodiment, the partition wall may be oriented in a direction perpendicular to the second circuit board **800** or the first circuit board **250**.

[0266] For example, each of the four magnets **23A** to **23D** may be disposed at a corresponding one of the four corners of the housing **450**. For example, although two magnets (for example, **23A** and **23B**), which are disposed at two adjacent corners of the housing **450**, may be oriented so as to be perpendicular to each other and two magnets (for example, **23A** and **23C**; **23B** and **23D**), which are disposed at two corners of the housing **450** which face each other in a diagonal direction, may be oriented so as to be parallel to each other, the disclosure is not limited thereto.

[0267] For example, the inner portions of the magnets **23A** to **23D** may have the same polarity. Furthermore, the outer portions of the magnets **23A** to **23D** may have the same polarity.

[0268] For example, the inner portion of each of the magnets **23A** to **23D** may be magnetized into an N pole, and the outer portion of each of the magnets **23A** to **23D** may be magnetized into an S pole. In a modification, the inner portion of each of the magnets **23A** to **23D** may be magnetized into an S pole, and the outer portion of each of the magnets **23A** to **23D** may be magnetized into an N pole.

[0269] The holder **270** may be disposed under the second circuit board **800**. The holder **270** may be spaced apart from the second circuit board **800**, and may be coupled to the first circuit board **250**.

[0270] The holder **270** may receive the second coil **230** therein or may support the second coil **230**. The holder **270** may serve to support the second coil **230** such that the second coil **230** is spaced apart from the circuit board **250**.

[0271] For example, the lower portion, the lower surface, or the lower end of the holder **270** may be coupled to the upper portion, the upper surface, or the upper end of the first circuit board **250**.

[0272] Referring to FIGS. **13A** and **13B**, the lower surface **42B** of the holder **270** may include a first surface **36A** and a second surface **36B**. The second surface **36B** may have a height difference with respect to the first surface **36A** in the optical-axis direction. For example, the second surface **36B** may be positioned above the first surface **36A**. For example, the second surface **36B** may be positioned closer to the upper surface **42A** of the holder **270** than the first surface **36A**. For example, the distance between the upper surface **42A** of the holder **270** and the second surface **36B** may be less than the distance between the upper surface **42A** of the holder **270** and the first surface **36A**.

[0273] The holder **270** may include a third surface **36C** connecting the first surface **36A** to the second surface **36B**. For example, although the first surface **36A** and the second surface **36B** may be parallel to each other and the third surface **36C** may be perpendicular to the first surface **36A** and/or the second surface **36B**, the disclosure is not limited thereto. In another embodiment, the included angle defined between the third surface **36C** and the first surface **36A** (or the second surface **36B**) may be an acute angle or an obtuse angle.

[0274] The first surface **36A** may be positioned at the periphery of the lower surface **42B** of the holder **270**, and the second surface **36B** may be positioned in the central region of the holder **270**.

[0275] The holder **270** may have therein the bore **70** corresponding to a region of the upper surface of the circuit board **250**.

[0276] Although the bore **70** in the holder **270** may have a polygonal shape, for example, a quadrangular shape, a circular shape, or an elliptical shape when viewed from above, the disclosure is not limited thereto. The bore **70** may have any of various shapes.

[0277] For example, the bore **70** in the holder **270** may be configured to have such a shape or a size as to expose the image sensor **810** and some of the elements disposed on the first circuit board **250**. For example, the surface area of the bore **70** in the holder **270** may be smaller than the surface area

of the first surface **60A** of the first circuit board **250**.

[0278] For example, the bore **70** may be formed through the second surface **36B** of the lower surface **42B** of the holder **270**.

[0279] The holder **270** may have therein the holes **41A**, **41B** and **41C** corresponding to the second position sensors **240**. For example, the holder **270** may have therein the holes **41A**, **41B** and **41C**, which are formed at positions respectively corresponding to the first to third sensors **240a**, **240b** and **240c**.

[0280] For example, the holes **41A**, **41B** and **41C** may be positioned adjacent to the corners of the holder **270**. The holder **270** may further have a dummy hole **41D** formed adjacent to the corner of the holder **270**, which does not correspond to any of the second position sensors **240**. The dummy hole **41D** may be intended to achieve weight equilibrium of the OIS movable unit during OIS operation. In another embodiment, the dummy hole **41D** may not be formed.

[0281] The holes **41A**, **41B** and **41C** may be formed through the holder **270** in the optical-axis direction. For example, although the holes **41A**, **41B** and **41C** may be formed in the second surface **36B** of the lower surface **42B** of the holder **270**, the disclosure is not limited thereto. In another embodiment, the holes **41A**, **41B** and **41C** in the holder **270** may be omitted.

[0282] An injection hole **33A** may be formed in the lower surface **42B** of the holder **270** so as to correspond to an injection hole in a mold configured to inject a material for formation of the holder **270**.

[0283] The first circuit board **250** may be disposed on the second surface **36B** of the lower surface **42B** of the holder **270**. The first circuit board **250** may be alternatively referred to as a “sensor board”, a “main board”, a “main circuit board”, a “sensor circuit board”, or a “movable circuit board”.

[0284] In all the embodiments, the first circuit board **250** may be alternatively referred to as a “second board” or a “second circuit board”, and the second circuit board **800** may be alternatively referred to as a “first board” or a “first circuit board”.

[0285] The first surface **60A** of the first circuit board **250** may be coupled or attached to the second surface **36B** of the lower surface **42B** of the holder **270** via an adhesive member.

[0286] Here, the first surface **60A** of the circuit board **250** may be a surface that faces the second circuit board **800** or the AF operation unit **100** and on which the image sensor **810** is disposed. The second surface **60B** of the circuit board **250** may be the surface opposite the first surface **60A** of the circuit board **250**.

[0287] The lower surface **42B** of the holder **270** may be provided therein with the seating grooves **53A** to **53D**, in which at least a portion of the circuit board **250** is fitted and disposed.

[0288] The seating grooves **53A** to **53D** may be respectively formed in the four corners of the lower surface **42B** of the holder **270** so as to correspond to the projections **52A** to **52D** of the first circuit board **250**.

[0289] For example, the first surface **36A** of the lower surface **42B** of the holder **270** may surround the projections **52A** to **52D** of the circuit board **250**, and the lateral side surfaces **52A** to **52D** of the first circuit board **250** may face the third surface **36C** of the holder **270**. An adhesive member may be disposed between the projections **52A** to **52D** of the first circuit board **250** and the seating grooves **53A** to **53D** in the holder **270** so as to couple the projections to the seating grooves.

[0290] The projections **52A** to **52D** of the first circuit board **250** may serve to increase the coupling force between the holder **2170** and the first circuit board **250** and to prevent the circuit board **250** from being rotated and thus misaligned.

[0291] The projections **52A** to **52D** of the first circuit board **250** may overlap the seating grooves **51A** to **51D** in the holder **270** in the optical-axis direction. Furthermore, the holes **41A**, **41B** and **41C** may overlap at least portions of the seating grooves **53A**, **53B** and **53C** in the holder **270** in the optical-axis direction. Furthermore, the holes **41A**, **41B** and **41C** may overlap at least portions of the projections **52A** to **52C** on the first circuit board **250**.

[0292] At least one groove **272** may be formed in the first surface **36A** of the lower surface **42B** of the holder **270** so as to be depressed therefrom. For example, the holder **270** may have a plurality of grooves (for example, four grooves) corresponding to a plurality of sides (for example, four sides) of the lower surface **42B**.

[0293] The groove **272** may include a bottom **72A**, which is depressed from the first surface **36A** of the lower surface **42B** of the holder **270** so as to have a height difference therebetween in the optical-axis direction, and a lateral side wall **72B** connecting the bottom **72A** to the first surface **36A**.

[0294] For example, the bottom **72A** of the groove **272** may be positioned closer to the upper surface **42A** of the holder **270** than to the first surface **36A** of the lower surface **42B** of the holder **270**. Furthermore, the bottom **72A** of the groove **272** may be positioned between the first surface **36A** and the second surface **36B** of the lower surface **42B** of the holder **270**.

[0295] The holder **270** may have at least one hole **270A** through which the support member **220** extends. For example, the holder **270** may have a plurality of holes **270A** corresponding to a plurality of support members **220**. The holes **270A** may serve to avoid spatial interference with the support members. In another embodiment, the holder **270** may have escape grooves or escape portions in place of the holes in order to avoid spatial interference with the support members.

[0296] For example, the plurality of holes **270A** may be disposed or arranged so as to surround the bore **70** in the holder **270** and to be spaced apart from each other at regular intervals. For example, the plurality of holes **270A** may be disposed in the region between the bore **70** in the holder **270** and the sides of the holder **270**.

[0297] For example, the holes **270A** may be through holes formed through the holder **270**. The plurality of holes **270A** in the holder **270** may overlap the groove **272** in the holder **270** in the optical-axis direction. For example, each of the plurality of the holes **270A** may be open at the bottom **72A** of the groove **272**. The ends of the plurality of holes **270A**, which are open at the bottom **72A** of the groove **272**, may be positioned so as to have a height difference with respect to the first surface **36A** of the lower surface **42B** of the holder **270** in the optical-axis direction.

[0298] For example, the plurality of holes **270A** may be formed through the bottom **72A** of the groove **272** in the holder **270**.

[0299] The groove **272** in the holder **270** is intended to avoid spatial interference with the holder **270** when the connective elastic member **280** is elastically deformed during OIS operation, thereby allowing the connective elastic member **280** to be elastically deformed with ease.

[0300] The lower surface **42B** of the holder **270** may be provided with a projection **275**. For example, the projection **275** may be formed on the first surface **36A** of the lower surface **42B** of the holder **270**.

[0301] The projection **275** of the holder **270** may project from the first surface **36A** of the lower surface **42B** of the holder **270** in a direction toward the bottom of the base **210**.

[0302] The projection **275** of the holder **270** may project further than the connective elastic member **280** in a direction toward the bottom of the base **210**. Alternatively, the projection **275** of the holder **270** may project further than solder **902** coupling the connective elastic member **280** to the support member **220** in a direction toward the bottom of the base **210**.

[0303] For example, the first distance between the projection **275** of the holder **270** and the bottom of the base **210** in the optical-axis direction may be less than the second distance between the connective elastic member **280** and the bottom of the base **210**. For example, the first distance may be less than the third distance between the solder **902** and the bottom of the base **210**.

[0304] The projection **275** may serve as a stopper configured to prevent the first surface **36A** of the lower surface **42B** of the holder **270**, the connective elastic member **280** and/or the solder **902** from colliding with the bottom of the base **210** in the event of an external impact.

[0305] For example, although the projection **275** may be disposed at a corner of the lower surface **42B** of the holder **270**, the disclosure is not limited thereto. In another embodiment, the projection

275 may be disposed at a side of the lower surface **42B** of the holder **270** or between a side of the lower surface **42B** of the holder **270** and the bore **70**.

[0306] The first circuit board **250** may be disposed under the second circuit board **800**.

[0307] For example, the first circuit board **250** may be disposed under the holder **270**.

[0308] Although the first circuit board **250**, at which the image sensor **810** is disposed, is composed of a single board in FIG. **12A**, the disclosure is not limited thereto. In another embodiment, the first circuit board **250** may include a third board, at which the image sensor **810** is disposed, and a fourth board, conductively connected to the third board. The fourth board may be conductively connected to the second circuit board **800** via the support member **220** and the connective elastic member **280**.

[0309] Although the first circuit board **250**, for example, the periphery of the first circuit board **250** may have a shape that coincides with or corresponds to the lower surface **42B** of the holder **270** when viewed from above, the disclosure is not limited thereto.

[0310] The first circuit board **250** may include one or more projections **52A** to **52D** projecting from the lateral side surface **21A** thereof.

[0311] For example, the projections **52A** to **52D** may be respectively formed at the four corners of the first circuit board **250**.

[0312] Referring to FIG. **13B**, the first circuit board **250** may include the first to fourth projections **52A** to **52D**, which are respectively formed at the four corners thereof.

[0313] Each of the first to fourth projections **52A** to **52D** may project from the lateral side surface **21A** of the first circuit board **250** in at least one direction among a +x-axis direction, a -x-axis direction, a +y-axis direction and a -y-axis direction.

[0314] For example, each of the first projection **52A** and the third projection **52C** may project from the lateral side surface **21A** of the first circuit board **250** in both the x-axis direction and the y-axis direction. Each of the second projection **52B** and the fourth projection **52D** may each project in the y-axis direction, and may project in opposite directions relative to each other.

[0315] The first circuit board **250** may include at least one terminal **262** corresponding to the support member **220** or the connecting spring **281** of the connective elastic member **280**.

[0316] For example, the first circuit board **250** may include a plurality of terminals **262**, which are disposed or arranged on the second surface **60B** of the first circuit board **250** so as to be spaced apart from each other. For example, the terminals **262** may be disposed adjacent to the lateral side surface **21A** of the first circuit board **250**. The number of terminals **262** is not limited to that shown in FIG. **14**, and may be more or less than the number of terminals **262** shown in FIG. **14**.

[0317] For example, the terminal **262** of the first circuit board **250** may be conductively connected to the support member **220**. For example, the terminal **262** of the first circuit board **250** may be conductively connected to the connecting spring **281**.

[0318] The first circuit board **250** may include terminals **E1** to **E8**, configured to be conductively connected to the second coil **230**. Here, the terminals **E1** to **E8** may be alternatively referred to as "pads" or "bonding portions". The terminals **E1** to **E8** of the first circuit board **250** may be disposed or arranged on the first surface **60A** of the first circuit board **250**.

[0319] The first circuit board **250** may be a printed circuit board (PCB) or a flexible printed circuit board (FPCB).

[0320] The first circuit board **250** may have a seating region **260A** in which the image sensor **810** is disposed. For example, the seating region **260A** may be provided on the first surface (for example, the upper surface) **60A** of the first circuit board **250**. For example, the bore **70** in the holder **270** may open or expose the image sensor **810** disposed in the seating region **260A** therethrough.

[0321] The second coil **230** may be disposed at the holder **270**.

[0322] For example, the second coil **230** may be disposed on the upper surface **42A** of the holder **270**.

[0323] The second coil **230** may be disposed under the housing **450**. The second coil **230** may be

disposed under the magnet **23**.

[0324] For example, the second coil **230** may be disposed on the upper surface **42A** of the holder **270** so as to correspond to, face, or overlap the magnet **23** disposed at the housing **450** in the direction of the optical axis OA.

[0325] The second coil **230** may be coupled to the holder **270**. For example, the second coil **230** may be coupled to the upper surface **42A** of the holder **270**. The upper surface **42A** of the holder **270** may be provided with at least one coupling protrusion, configured to be coupled to the second coil **230**.

[0326] The coupling protrusion **51** may project from the upper surface **42A** of the holder **270** in a direction toward the second circuit board **800**. For example, the coupling protrusion **51** may be formed adjacent to each of the holes **41A** to **41D** in the holder **270**.

[0327] For example, two coupling protrusions **51A** and **51B** may be disposed or arranged at the holder **270** so as to correspond to each of the holes **41A** to **41D**, and one hole (for example, **41A**) may be formed between the two coupling protrusions **51A** and **51B**.

[0328] For example, the second coil **230** may include the plurality of coil units **230-1** to **230-4**. For example, although the second coil **230** may include four coil units, the disclosure is not limited thereto.

[0329] Each of the plurality of coil units **230-1** to **230-4** may face or overlap a corresponding one of the magnets **23A** to **23D** disposed at the housing **450** in the direction of the optical axis (OA).

[0330] Although each of the coil units **230-1** to **230-4** may be configured to have the form of a coil block having a closed curve shape or a ring shape, the disclosure is not limited thereto. For example, each of the coil units **230-1** to **230-4** may be composed of an FP (fine pattern) coil. In another embodiment, the coil units **230-1** to **230-4** may be formed at an additional circuit member other than the first circuit board **250**.

[0331] For example, each of the four coil units **230-1** to **230-4** may be disposed at a corresponding one of the four corners of the holder **270**.

[0332] Each of the coil units **230-1** to **230-4** may be coupled to two coupling protrusions **51A** and **51B** of the holder **270** corresponding thereto. For example, each of the coil units **230-1** to **230-4** may be directly wound around two corresponding coupling protrusions **51A** and **51B** of the holder **270**.

[0333] The coil units **230-1** to **230-4** may correspond to or face respective projections **52A** to **52D** of the circuit board **250** in the optical-axis direction. For example, at least a portion of each of the coil units **230-1** to **230-4** may overlap a corresponding one of the projections **52A** to **42D** of the circuit board **250** in the optical-axis direction.

[0334] The second coil **230** may be conductively connected to the first circuit board **250** such that power or drive signals are supplied to the second coil **230** through the first circuit board **250**.

[0335] The power or drive signal supplied to the second coil **230** may be a DC signal, an AC signal or a signal containing both DC and AC components, and may be of a voltage type or a current type.

[0336] Here, current may be independently applied to at least three coil units, among the four coil units.

[0337] In a first embodiment, the second coil **230** may be controlled through three channels.

[0338] For example, only the first to third coil units among the first to fourth coil units may be conductively isolated from each other, and the fourth coil unit may be conductively connected to one of the first to third coil units in series. Here, three pairs of lead wires, that is, a total of six lead wires, may be taken from the second coil **230**.

[0339] In a second embodiment, the second coil **230** may be controlled through four individual channels. Here, the four coil units may be conductively isolated from each other. One of forward current and reverse current may be selectively applied to each of the coil units. Here, four pair of lead wires, that is, a total of eighth lead wires may be taken from the second coil **230**.

[0340] For example, two coil units **230-1** and **230-3**, which face each other in a diagonal direction,

may extend or be oriented in a first axial direction (for example, in the y-axis direction), and two other coil units **230-2** and **230-4**, which face each other in a diagonal direction, may extend or be oriented in a second axial direction (for example, in the x-axis direction). Here, the first axial direction may be perpendicular to the second axial direction.

[0341] The long side of the first coil unit **230-1** and the long side of the third coil unit **230-3** may be disposed parallel to each other. The long side of the second coil unit **230-2** and the long side of the fourth coil unit **230-4** may be disposed parallel to each other. The long side of the first coil unit **230-1** and the long side of the second coil unit **230-2** may not be disposed parallel to each other. Here, the long side of the first coil unit **230-1** and the long side of the second coil unit **230-2** may be disposed such that the imaginary lines extending therefrom intersect each other. For example, the direction in which the first coil unit **230-1** is oriented and the direction in which the second coil unit **230-2** is oriented may be perpendicular to each other.

[0342] In another embodiment, at least one of the four coil units may be driven separately from the rest. In a further embodiment, the four coil units may be individually driven.

[0343] For example, one end of the first coil unit **230-1** may be connected to the first terminal **E1**, and the other end of the first coil unit **230-1** may be connected to the second terminal **E2**. The first and second terminals **E1** and **E2** may be provided with a first drive signal for activating the first coil unit **230-1**. The first and second terminals **E1** and **E2** may be arranged so as to be spaced apart from each other in a direction parallel to the long side of the first coil unit **230-1** (for example, in the y-axis direction).

[0344] One end of the second coil unit **230-2** may be connected to the third terminal **E3**, and the other end of the second coil unit **230-2** may be connected to the fourth terminal **E4**. The third and fourth terminals **E3** and **E4** may be provided with a second drive signal for activating the second coil unit **230-2**. The third and fourth terminals **E3** and **E4** may be arranged so as to be spaced apart from each other in a direction parallel to the long side of the second coil unit **230-2** (for example, in the x-axis direction).

[0345] One end of the third coil unit **230-3** may be connected to the fifth terminal **E5**, and the other end of the third coil unit **230-3** may be connected to the sixth terminal **E6**. The fifth and sixth terminals **E5** and **E6** may be provided with a third drive signal for activating the third coil unit **230-3**. The fifth and sixth terminals **E5** and **E6** may be arranged so as to be spaced apart from each other in a direction parallel to the long side of the third coil unit **230-3** (for example, in the y-axis direction).

[0346] One end of the fourth coil unit **230-4** may be connected to the seventh terminal **E7**, and the other end of the fourth coil unit **230-4** may be connected to the eighth terminal **E8**. The seventh and eighth terminals **E7** and **E8** may be provided with a fourth drive signal for activating the fourth coil unit **230-4**. The seventh and eighth terminals **E7** and **E8** may be arranged so as to be spaced apart from each other in a direction parallel to the long side of the fourth coil unit **230-4** (for example, in the x-axis direction).

[0347] The first to eighth terminals **E1** to **E8** may be disposed in one region of the upper surface **60A** of the first circuit board **250** between the coil units **230-1** to **230-4** and the image sensor **810**.

[0348] The bore **70** in the holder **270** may expose the terminals **E1** to **E8** of the first circuit board **250**. The lower surfaces of the coil units **230-1** to **230-4** may be positioned higher than the terminals **E1** to **E8** of the first circuit board **250**.

[0349] For example, the terminals **E1** to **E8** of the first circuit board **250** may be positioned lower than the upper surface **60A** of the holder **270**.

[0350] In an embodiment, two coil units (for example, **230-1** and **230-3**), which face each other in a diagonal direction, may be directly connected to each other in series, and may be activated by a single drive signal. Meanwhile, two coil units (for example, **230-2** and **230-4**), which face each other in a diagonal direction, may be conductively isolated from each other, and may be individually activated by different drive signals.

[0351] In a further embodiment, the four coil units **230-1** to **230-4** may be conductively isolated from one another, and may be individually activated by different respective drive signals.

[0352] Each of the coil units **230-1** to **230-4** may have an opening or a hole formed in the center thereof, and two coupling protrusions **51A** and **51B** may be fitted into the opening **11A** (see FIG. **12A**) in each of the coil units **230-1** to **230-4** and coupled thereto.

[0353] For example, at least a portion of each of the coil units **230-1** to **230-4** may overlap a corresponding one of the magnets **23A** to **23D** disposed at the housing **450**.

[0354] The OIS movable unit including the image sensor **810** may be moved in the second and/or third direction, for example, in the x-axis direction and/or in the y-axis direction, by the interaction between the magnets **23A** to **23D** and the coil units **230-1** to **230-4**, with drive signals being applied thereto, thereby performing handshake correction. A description of the OIS movable unit will be given later.

[0355] The second position sensor **240** may be disposed, coupled or mounted to the first surface (for example, the upper surface) **60A** of the first circuit board **250**. The second position sensor **240** may detect displacement of the OIS movable unit in a direction perpendicular to the optical axis OA, for example, shifting or tilting of the OIS movable unit in a direction perpendicular to the optical axis, or rotation of the OIS movable unit about the optical axis.

[0356] Here, the first position sensor **170** may be alternatively referred to as an “AF position sensor”, and the second position sensor **240** may be alternatively referred to as an “OIS position sensor”.

[0357] For example, the second position sensor **240** may be disposed at each of the projections **52A** to **52C** of the first circuit board **250**.

[0358] The second position sensor **240** may be disposed under the second coil **230**.

[0359] The second position sensor **240** may not overlap the second coil **230** in a direction perpendicular to the optical axis. For example, a sensing element of the second position sensor **240** may not overlap the second coil **230** in a direction perpendicular to the optical axis. The sensing element may be an element configured to detect a magnetic field.

[0360] For example, the center of the second position sensor **240** may not overlap the second coil **230** in a direction perpendicular to the optical axis. For example, the center of the second position sensor **240** may be the spatial center in x-axis and y-axis directions on the x-y coordinate plane perpendicular to the optical axis. Alternatively, the center of the second position sensor **240** may be the spatial center in x-axis, y-axis and z-axis directions.

[0361] In another embodiment, at least a portion of the second position sensor **240** may overlap the second coil **230** in a direction perpendicular to the optical axis. For example, at least a portion of an upper region **2A** (see FIG. **26**) of the second position sensor **240** may overlap the second coil **230** in a direction perpendicular to the optical axis. A lower region **2B** of the second position sensor **240** may overlap the second coil **230** in a direction perpendicular to the optical axis. The upper region **2A** may be a region between the midpoint of the length of the second position sensor **240** and the upper surface of the second position sensor **240**, and the lower region **2B** may be the remaining region of the second position sensor **240**, which is positioned under the upper region **2A**.

[0362] For example, the second position sensor **240** may overlap the holes **41A** to **41C** in the holder **270** in the optical-axis direction. For example, the second position sensor **240** may overlap the opening **11A** or the hole in the second coil **230** in the optical-axis direction. For example, at least a portion of the holes **41A** to **41C** in the holder **270** may overlap the opening **11A** or the hole in the second coil **230** in the optical-axis direction.

[0363] The second position sensor **240** may include one or more sensors **240a**, **240b** and **240c**. For example, the second position sensor **230** may include three sensors **240a**, **240b** and **240c**.

[0364] Each of the first to third sensors **240a**, **240b** and **240c** may be embodied as only one Hall sensor, or may be embodied as a driver IC including a Hall sensor. The description of the first position sensor **170** may be applied to the first to third sensors **240a**, **240b** and **240c** with or without

modification.

[0365] Each of the first to third sensors **240a**, **240b** and **240c** may be conductively connected to predetermined corresponding terminals, among the terminals **262** of the first circuit board **250**. For example, respective drive signals may be applied to each of the first to third sensors **240a**, **240b** and **240c** via the terminals **262**, and the output signal of each of the first to third sensors may be output to other predetermined terminals, among the terminals **262**.

[0366] For example, six or four different terminals, among the terminals **262** of the first circuit board **250**, may be allocated to each of the first to third sensors **240a**, **240b** and **240c**.

[0367] For example, when each of the first to third sensors **240a**, **240b** and **240c** is a Hall sensor, four terminals may be allocated to each of the first to third sensors **240a**, **240b**, and **240c**. For example, the four terminals may be two input terminals and two output terminals.

[0368] For example, when each of the first to third sensors **240a**, **240b** and **240c** is a drive IC including a Hall sensor, six terminals may be allocated to each of the first to third sensors **240a**, **240b** and **240c**. The description of the position sensor **170** may be applied to the conductive connection between each of the first to third sensors **240a**, **240b** and **240c** and the terminals **262** of the first circuit board **250** and the relationships between drive signals and output of the position sensor, with or without modification.

[0369] For example, because four coil units **230-1** to **230-4** are controlled through three channels, each of the first to third sensors **240a**, **240b** and **240c** may be disposed in a corresponding one of the three coil units **230-1** to **230-3**, and the remaining coil unit **230-4** may not be provided with a sensor.

[0370] For example, each of the coil units **230-1** to **230-4** may be configured to have the form of a ring having therein an opening **11A** (see FIG. **12A**), a hole or a cavity. For example, each of the first to third sensors **240a**, **240b** and **240c** may be disposed under the opening **11A**, the hole or the cavity in a corresponding one of the coil units **230-1** to **230-3**.

[0371] For example, each of the first to third sensors **240a**, **240b** and **240c** may be disposed in a corresponding one of the holes **41A** to **41C** in the holder **270**.

[0372] For example, each of the first to third sensors **240a**, **240b** and **240c** may not overlap a corresponding one of the coil units **230-1** to **230-3** in a direction perpendicular to the optical axis. The first to third sensors **240a**, **240b** and **240c** may overlap the holder **270** in a direction perpendicular to the optical axis.

[0373] For example, the coil units **230-1** to **230-4** may be disposed on the upper surface **42A** of the holder **270**, and the first to third sensors **240a**, **240b** and **240c** may be disposed on the first surface **60A** of the first circuit board **250**. The upper surface **42A** of the holder **270** may be positioned higher than the first surface **60A** of the first circuit board **250**.

[0374] For example, the upper surface **42A** of the holder **270** may have a height difference with respect to the first surface **60A** of the first circuit board **250**.

[0375] For example, the height difference between the upper surface **42a** of the holder **270** and the first surface **60A** of the first circuit board **250** in the optical-axis direction may be greater than the length of each of the first to third sensors **240a**, **240b** and **240c** in the optical-axis direction. In another embodiment, the height difference between the upper surface **42a** of the holder **270** and the first surface **60A** of the first circuit board **250** in the optical-axis direction may be equal to the length of each of the first to third sensors **240a**, **240b** and **240c** in the optical-axis direction.

[0376] All of movement of the image sensor **810** in the x-axis and y-axis directions and rotation of the image sensor **810** about the z-axis may be detected by the three sensors **240a**, **240b** and **240c**.

[0377] One (for example, **240a**) of the three sensors **240a**, **240b** and **240c** may detect a movement amount and/or displacement of the OIS movable unit in the x-axis direction. Another one (for example, **240b**) of the three sensors **240a**, **240b** and **240c** may detect a movement amount and/or displacement of the OIS movable unit in the y-axis direction. The remaining one of the three sensors **240a**, **240b** and **240c** may detect a movement amount and/or displacement of the OIS

movable unit in the x-axis direction and/or in the y-axis direction. It is possible to detect rotational movement of the OIS movable unit about the z-axis using the outputs of two or more of the three sensors **240a**, **240b** and **240c**.

[0378] Referring to FIG. **12B**, when a drive signal (for example, drive current) is applied to the first coil unit **230-1** and the third coil unit **230-3** but is not applied to the second coil unit **230-2** or to the fourth coil unit **230-4**, the direction of first electromagnetic force resulting from the interaction between the first coil unit **230-1** and the first magnet **23A** and the direction of third electromagnetic force resulting from the interaction between the third coil unit **230-3** and the third magnet **23C** may be the same direction, for example, the x-axis direction (for example, the +x-axis direction or the -x-axis direction), and the OIS movable unit may be moved (shifted) in the x-axis direction (for example, in the +x-axis direction or in the -x-axis direction).

[0379] For example, when a drive signal (for example, drive current) is applied to the second coil unit **230-2** and the fourth coil unit **230-4** but is not applied to the first coil unit **230-1** or to the third coil **230-3**, the direction of second electromagnetic force resulting from the interaction between the second coil unit **230-2** and the second magnet **23B** and the direction of fourth electromagnetic force resulting from the interaction between the fourth coil unit **230-4** and the fourth magnet **23D** may be the same direction, for example, the y-axis direction (for example, the +y-axis direction or the -y-axis direction), and the OIS movable unit may be moved (shifted) in the y-axis direction (for example, in the +y-axis direction or in the -y-axis direction).

[0380] For example, when a drive signal is applied to each of the first to fourth coil units **230-1** to **230-4**, the direction of the first electromagnetic force and the direction of the third electromagnetic force are opposite each other, the direction of second electromagnetic force and the direction of fourth electromagnetic force are opposite each other, and the rotational direction of the OIS movable unit due to the first electromagnetic force and the third electromagnetic force and the rotational direction of the OIS movable unit due to the second electromagnetic force and the fourth electromagnetic force are the same, the OIS movable unit may be rotated or rolled about the optical axis or the z-axis.

[0381] When the second coil **230** is controlled through three channels, it is possible to cause the OIS movable unit to be rolled using the first and third coil units **230-1** and **230-3** or the second and fourth coil units **230-2** and **230-4**.

[0382] In the embodiment shown in FIGS. **12A** and **12B**, the second position sensor **240** may include three sensors **240a**, **240b** and **240c**.

[0383] For example, the first sensor **240a** may be disposed at the first corner of the first surface **60A** of the first circuit board **250**, the second sensor **240b** may be disposed at the second corner of the first surface **60A** of the first circuit board **250**, and the third sensor **240c** may be disposed at the third corner of the first surface **60A** of the first circuit board **250**. No sensor may be disposed at the fourth corner of the first surface **60A** of the first circuit board **250**.

[0384] The first corner and the third corner of the first surface **60A** of the first circuit board **250** may face each other in a diagonal direction, and the second corner and the fourth corner of the first surface **60A** may face each other in a diagonal direction.

[0385] For example, the first sensor **240a** may be disposed on the first surface (or the upper surface) **60A** of the first projection **52A** of the first circuit board **250**, and may overlap the first projection **52A** in the optical-axis direction.

[0386] The second sensor **240b** may be disposed on the first surface (or the upper surface) **60A** of the second projection **52B** of the first circuit board **250**, and may overlap the second projection **52B** in the optical-axis direction.

[0387] The third sensor **240c** may be disposed on the first surface (or the upper surface) **60A** of the third projection **52C** of the first circuit board **250**, and may overlap the third projection **52C** in the optical-axis direction.

[0388] For example, although the first sensor **240a** may not overlap the first coil unit **230-1** in the

direction of the optical axis OA, the second sensor **240b** may not overlap the second coil unit **230-2** in the direction of the optical axis OA, and the third sensor **240c** may not overlap the third coil unit **230-3** in the direction of the optical axis OA, the disclosure is not limited thereto. In another embodiment, at least a portion of each of the first to third sensors may overlap a corresponding one of the first to third coil units in the optical-axis direction.

[0389] The first sensor **240a** may overlap the first magnet **23A** in the optical-axis direction, the second sensor **240b** may overlap the second magnet **23B** in the optical-axis direction, and the third sensor **240c** may overlap the third magnet **23C** in the optical-axis direction.

[0390] Although the second position sensor **240** includes three sensors, the second position sensor **240** may include two sensors in another embodiment. For example, one of the first sensor **240a** and the third sensor **240c** may be omitted in another embodiment.

[0391] The image sensor unit **350** may include at least one of a motion sensor **820**, a controller **830**, a memory **512**, and capacitors **81A** and **81B**.

[0392] The motion sensor **820**, the controller **830**, the memory **512**, and the capacitors **81A** and **81B** may be disposed or mounted to one of the second circuit board **800** and the first circuit board **250**.

[0393] For example, the motion sensor **820**, the memory **512**, and the capacitor **81A** may be disposed on the second surface **44B** of the second circuit board **800**.

[0394] The controller **830** and the capacitor **81B** may be disposed on the first surface **60A** of the first circuit board **250**. For example, the controller **830** may be disposed in a first region **S1** (see FIG. **12A**) of the first circuit board **250**. The first region **S1** may be a region positioned between the image sensor **810** and the first lateral side surface or the first side of the first circuit board **250**.

[0395] A second region **S2** of the first circuit board **250** may be provided with wires or data lines, through which data of the image sensor **810** is transmitted to the second circuit board **800**. The first region **S1** may be a region opposite the second region **S2** with respect to the image sensor **810**. The second region **S2** may be a region adjacent to the third region **803** of the second circuit board **800**. The image sensor **810** may be sensitively affected by noise generated by the wires or the data lines, and the operation and performance of the image sensor **810** may be deteriorated by the noise.

[0396] When the controller **830** is disposed in the second region **S2** of the first circuit board **250**, noise may be generated by the wires or the data lines due to the presence of the controller **830**, thereby deteriorating the operation and performance of the image sensor **810**.

[0397] For example, the motion sensor **820** disposed at the second circuit board **800** may be conductively connected to the controller **830** disposed at the first circuit board **250** via the support member **220** and the connective elastic member **280**.

[0398] The motion sensor **820** may output information about a rotational angular speed caused by motion of the camera module **10**. The motion sensor **820** may be embodied as a dual-axis or triple-axis gyro sensor or an angular speed sensor.

[0399] The memory **512** may store code values according to displacement of the bobbin **110** in the optical-axis direction for AF feedback operation. Furthermore, the memory **512** may store code values according to displacement of the OIS movable unit in a direction perpendicular to the optical-axis direction for OIS feedback operation. In addition, the memory **512** may store an algorithm or a program for operation of the controller **830**.

[0400] For example, although the memory **512** may be, for example, an EEPROM (Electrically Erasable Programmable Read-Only Memory), the disclosure is not limited thereto.

[0401] The controller **830** may be conductively connected to the first position sensor **170** and the second position sensor **240**.

[0402] The controller **830** may control the output signal of the first position sensor **170** and drive signals, which are supplied to the first coil **120** using first code values stored in the memory **512**, thereby performing a feedback autofocus operation.

[0403] Furthermore, the controller **830** may control the output signal, supplied from the second

position sensor **240**, and drive signals, which are supplied to the second coil **230** using second code values stored in the memory **512**, thereby performing a feedback OIS operation.

[0404] Although the controller **830** may be of a driver IC type, the disclosure is not limited thereto. For example, the controller **830** may be conductively connected to the terminal **262** of the first circuit board **250**.

[0405] Referring to FIG. **14**, the first circuit board **250** may include the terminal **262**, which is conductively connected to the connective elastic member **280**. The second terminal **262** may be alternatively referred to as a “second terminal portion” or a “second terminal unit”.

[0406] For example, the terminal **262** of the first circuit board **250** may be coupled to the connective elastic member **270** via solder or a conductive adhesive member. For example, the terminal **262** may be embodied as a plurality of terminals.

[0407] For example, the second terminal **262** of the first circuit board **250** may be disposed on the second surface (for example, the lower surface) **60B** of the first circuit board **250**, and may correspond to or face the connecting spring **281** of the connective elastic member **270** in the optical-axis direction.

[0408] The second terminal **262** of the first circuit board **250** may overlap at least a portion of a corresponding connecting spring **281**. Although the first circuit board **250** may be a printed circuit board or a flexible printed circuit board (FPCB), the disclosure is not limited with regard thereto.

[0409] The first circuit board **250** may be disposed between the holder **270** and the connective elastic member **280**.

[0410] The connective elastic member **280** may be coupled to the holder **270**. The connective elastic member **280** may serve to allow the OIS movable unit to be moved and to allow conductive transmission of signals. In other words, the connective elastic member **280** may conductively connect the support member **220** to the terminal **262** of the first circuit board **250**. For example, the connective elastic member **280** may be disposed under the holder **270**.

[0411] For example, the connective elastic member **280** may be coupled to the lower surface **42B** of the holder **270** via an adhesive member. For example, the connective elastic member **280** may be coupled to the first surface **36A** of the lower surface **42B** of the holder **270**.

[0412] The connective elastic member **280** may conductively connect the support member **220** to the first circuit board **250**, and may include an elastic deformation portion, which is elastically deformable. The elastic deformation portion of the connective elastic member **280** may be coupled to the support member **220**.

[0413] The connective elastic member **280** may include the connecting spring **281**, corresponding to the support member **220**.

[0414] For example, the connective elastic member **280** may include a plurality of connecting springs **281**. The plurality of connecting springs **281** may correspond to respective ones of the support members **220**.

[0415] The plurality of connecting springs **281** may be disposed so as to be conductively isolated or spaced apart from each other.

[0416] The connecting spring **281** may be made of a conductive material, for example, metal such as copper or a copper alloy.

[0417] For example, the connecting spring **281** may be made of at least one selected from among gold (Au), silver (Ag), platinum (Pt), titanium (Ti), tin (Sn), copper (Cu), and zinc (Zn).

Furthermore, the connective elastic member **280** may be made of paste or solder paste including at least one selected from among gold (Au), silver (Ag), platinum (Pt), titanium (Ti), tin (Sn), copper (Cu) and zinc (Zn), which have excellent bonding force.

[0418] For example, the connecting spring **281** may be made of a metal material having a tensile strength of 1000 MPa or higher. For example, the connecting spring **281** may be made of a binary alloy or a ternary alloy including copper.

[0419] Referring to FIGS. **15** to **18**, the connecting spring **281** may include a first coupler **31**

coupled to the terminal **262** of the first circuit board **250**, a second coupler **32** coupled to the support member **220**, and a connector **33** connecting the first coupler **31** to the second coupler **32**. [0420] The first coupler **31** of the connecting spring **281** may be supported by the holder **270**. For example, the first coupler **31** may be disposed on the first surface **36A** of the lower surface **42B** of the holder **270**, and may be supported by the lower surface **42B** of the holder **270**. [0421] For example, the first coupler **31** may be disposed on the first surface **36A** of the lower surface **42B** of the holder **270** adjacent to at least one groove **272** in the holder **270**. [0422] For example, the first coupler **31** may include a first portion **31a**, which is supported by the holder **270** and is connected to the connector **33**, and a second portion **31b**, which is connected to the first portion **31a** and is coupled to the terminal **262** of the first circuit board **250**. [0423] For example, the first portion **31a** of the first coupler **31** may overlap the first surface **36A** of the lower surface **42B** of the holder **270** in the optical-axis direction, and may be coupled to the first surface **36A**. [0424] The second portion **31b** of the first coupler **31** may not overlap the lower surface **42B** of the holder **270** in the optical-axis direction. At least a portion of the second portion **31b** of the first coupler **31** may overlap the terminal **262** of the first circuit board **250** in the optical-axis direction. [0425] For example, the second portion **31b** may project from the inner surface of the holder **270** in a direction toward the terminal **262** of the first circuit board **250**. [0426] For example, the second portion **31b** of the first coupler **31** may be positioned opposite the portion **19A** at which the first coupler **31** meets the connector **33**. [0427] The first portion **31a** of the first coupler **31** may have a width greater than those of other portions **31b** and **33** in order to increase the bonding force with the insulation member **285** and the holder **270**. [0428] For example, the width **W1** of the first portion **31a** of the first coupler **31** may be greater than the width **W2** of the second portion **31b**. In other words, the surface area of the first portion **31a** of the first coupler **31** may be larger than the surface area of the second portion **31b**. The reason for this is to comparatively increase the width **W1** (or the surface area) of the first portion **31** to thereby increase the surface area of the first portion **31a**, which is supported by the holder **270**, in order to stably support the first portion **31a** by the holder **270**. [0429] Here, the width **W1** and **W2** may be the lengths of the first coupler **31** in a direction perpendicular to a direction toward the terminal **262** of the first circuit board **250**. [0430] In another embodiment, the width **W1** of the first portion **31a** may be equal to or less than the width **W2** of the second portion **31b**. [0431] The second coupler **32** may be coupled to one end (for example, the lower end) of the support member **220** via solder **902** or a conductive adhesive member. [0432] For example, the second coupler **32** may be disposed so as to overlap the hole **270a** in the holder **270** in the optical-axis direction. [0433] The second coupler **32** may have a hole **32A** through which the support member **220** extends. [0434] The end of the support member **220** that has passed through the hole **32A** in the second coupler **32** may be directly coupled to the second coupler **32** via a conductive adhesive member or the solder **902**, and the second coupler **32** may be conductively connected to the support member **220**. [0435] For example, the second coupler **32** may include the hole **32A** and a region around the hole **32A**, which serve as regions in which the solder **902** is disposed in order to couple the coupler **32** to the support member **220**. Although the second coupler **32** is configured to have a circular shape in FIG. **16**, the disclosure is not limited thereto. In another embodiment, the second coupler **32** may be configured to have a polygonal shape (for example, a quadrangular shape) or an elliptical shape. [0436] For example, the diameter **K** of the second coupler **32** may be less than the width **W1** of the first portion **31a** of the first coupler **31**. In another embodiment, the diameter **K** of the second

coupler **32** may be equal to or greater than the width **W1** of the first portion **31a** of the first coupler **31**.

[0437] The connector **33** may connect the first portion **31a** of the first coupler **31** to the second coupler **32**, and may include at least one linear portion and at least one curved portion.

[0438] For example, the curved portion may be configured so as to curvedly extend from the linear portion perpendicular to the optical axis leftwards or rightwards. For example, although the connector **33** may be configured to have a spiral shape, the disclosure is not limited thereto.

[0439] For example, the connector **33** may include a bent portion, which curvedly extends clockwise or counterclockwise. In other words, the connector **33** may be bent in a direction corresponding to the rotation of the image sensor in the z-axis direction. Accordingly, the connector **33** is capable of minimizing damage to the connecting spring **281** when the image sensor is rotated in the z-axis direction, with the result that it is possible to prevent cracks from being generated in the connecting spring **281** and to prevent the connecting spring **281** from being separated from the insulation member **285**.

[0440] For example, the connector **33** may include a first linear portion **33-1** connected to the first coupler **31**, a first curved portion **34-1**, which curvedly extends in a first lateral direction from the first linear portion **33-1**, a second linear portion **33-2** connected to the first curved portion **34-1**, a second curved portion **34-2**, which curvedly extends in a second lateral direction from the second linear portion **33-2**, a third linear portion **33-3** connected to the second curved portion **34-2**, a third curved portion **34-3**, which curvedly extends in a third lateral direction from the third linear portion **33-3**, a fourth linear portion **33-4** connected to the third curved portion **34-3**, a fourth curved portion **34-4**, which curvedly extends in a fourth lateral direction from the fourth linear portion **33-4**, and a fifth linear portion **33-5** connecting the fourth curved portion **34-4** to the second coupler **32**. For example, although each of the first to fourth lateral directions may be a leftward direction, the disclosure is not limited thereto. In another embodiment, at least one of the first to fourth lateral directions may be a rightward direction.

[0441] At least one of the curved portions **34-1** to **34-5** of the connector **33** may be configured to have a round shape.

[0442] The width of each of the first to fifth linear portions **33-1** to **33-5** may be different from the width of each of the first to fourth curved portions **34-1** to **34-4**. For example, because stress is concentrated in the curved portions, the width of each of the first to fourth curved portions **34-1** to **34-4** may be greater than the width of each of the first to fifth linear portions **33-1** to **33-5**, thereby preventing damage to the connector **33** caused by stress applied to the connector **33**. The connecting spring **281** may have different widths at different portions thereof.

[0443] The connector **33** may have a width less than that of the first portion **31a** in order to exert elastic force.

[0444] The width **W3** of the connector **33** may be less than any of the width **W1** of the first portion **31a** of the first coupler **31**, the width **W2** of the second portion **31b** of the first coupler **31**, and the diameter **K** of the second coupler **32**. Therefore, the connecting spring **281** is capable of flexibly supporting the OIS movable unit and of allowing the OIS movable unit to be easily moved in a direction perpendicular to the optical axis.

[0445] For example, the connector **33** may have a width of 20 μm to 1000 μm .

[0446] For example, if the width of the connector **33** is less than 20 μm , the overall rigidity of the connecting spring **281** may be lowered, and thus the reliability of the connecting spring **281** may be lowered. Meanwhile, if the width of the connector **33** is greater than 100 μm , the elastic force of the connecting spring **281** may be lowered, and thus the voltage required to activate the second coil **230**, configured to shift the OIS movable unit, may be increased, thereby increasing power consumption.

[0447] In another embodiment, the width of the connector **33** may be equal to or greater than the diameter **K** of the second coupler **32**.

[0448] The thickness **t1** of the first coupler **31**, the thickness **t2** of the connector **33**, and the thickness of the second coupler **32** may be the same. In another embodiment, at least one of the thickness **t1** of the first coupler **31**, the thickness **t2** of the connector **33**, and the thickness of the second coupler **32** may be different from the remaining ones thereof. For example, the thickness **t2** of the connector **33** may be less than the thickness of the first coupler **31** and the thickness of the second coupler **32**.

[0449] The second coupler **32** and the connector **33** may overlap the groove **272** in the holder **270** in the optical-axis direction. For example, the second coupler **32** and the connector **33** may be disposed in the groove **272** in the holder **270**. For example, the second coupler **32** and/or the connector **33** may be disposed so as to be spaced apart from the holder **270**.

[0450] Referring to FIGS. **15** and **16**, the connective elastic member **280** may include a plurality of connecting springs. The plurality of connecting springs may be sorted into a plurality of groups. For example, the plurality of groups may alternatively be referred to as a “plurality of connectors”, a “plurality of elastic portions” or a “plurality of connective elastic members”.

[0451] For example, the connective elastic member **280** may include four groups **1A** to **4A** corresponding to the four side portions (the four lateral side surfaces) of the first circuit board **250** or the four side portions (or the four lateral side surfaces) of the holder **270**.

[0452] Each of the plurality of groups **1A** to **4A** may include a plurality of connecting springs **1-1** to **1-9**, **2-1** to **2-9**, **3-1** to **3-9**, or **4-1** to **4-9**.

[0453] Furthermore, the terminals **262** of the first circuit board **250** may be sorted into a plurality of groups corresponding to the groups **1A** to **4A** of the connective elastic member **280**. Each of the plurality of groups of the first circuit board **250** may include a plurality of terminals **P1** to **P9**, **S1** to **S9**, **R1** to **R9**, or **Q1** to **Q9**.

[0454] For example, each of the plurality of terminals **P1** to **P9**, **S1** to **S9**, **R1** to **R9**, and **Q1** to **Q9** of the first circuit board **250** may be coupled to a corresponding one of the plurality of connecting springs **1-1** to **1-9**, **2-1** to **2-9**, **3-1** to **3-9**, and **4-1** to **4-9** via solder.

[0455] For example, the numbers of connecting springs included in of the plurality of groups **1A** to **4A** may be the same.

[0456] In another embodiment, the numbers of connecting springs included in two groups, which are positioned opposite each other, may be the same.

[0457] In a further embodiment, the numbers of connecting springs included in two adjacent groups of the connective elastic member **280** may be different from each other. In another embodiment, the number of connecting springs included in at least one of the plurality of groups **1A** to **4A** may be different from the number of connecting springs included in each of the remaining groups.

[0458] For example, in order to flexibly support the OIS movable unit in an equilibrium state, the plurality of groups **1A** to **4A** of the connective elastic member **280** may be disposed so as to be biradially symmetrical about the center point **403**.

[0459] In another embodiment, the plurality of groups **1A** to **4A** of the connective elastic member **280** may be disposed so as to be tetradially symmetrical about the center point **403**.

[0460] For example, the holder **270** may include four corners **30A** to **30D**. The first and third groups **1A** and **3A** may be disposed opposite each other in a transverse direction, and the second and fourth groups **2A** and **4A** may be disposed opposite each other in a longitudinal direction. The transverse direction and the longitudinal direction may intersect each other.

[0461] The first group **1A** may be disposed in the first region of the second surface **70B** of the holder **270** between the first corner **30A** and the second corner **30B**, and the second group **2A** may be disposed in the second region of the second surface **70B** of the holder **270** between the second corner **30B** and the third corner **30C**. The third group **3A** may be disposed in the third region of the second surface **70B** of the holder **270** between the third corner **30C** and the fourth corner **30D**, and the fourth group **4A** may be disposed in the fourth region of the second surface **70B** of the holder

270 between the fourth corner **30D** and the first corner **30A**.

[0462] The first corner **30A** and the third corner **30C** of the holder **270** may be positioned opposite each other in a first diagonal direction, and the second corner **30B** and the fourth corner **30D** of the holder **270** may be positioned opposite each other in a second diagonal direction. The first diagonal direction and the second diagonal direction may be perpendicular to each other.

[0463] The centers of the first and third groups **1A** and **3A** may be positioned so as to deviate in opposite directions with respect to a first central line **401**, and the centers of the second and fourth groups **2A** and **4A** may be positioned so as to deviate in opposite direction with respect to a second central line **402**.

[0464] Here, the center of each of the groups may be the spatial center of the overall length of each of the groups in the direction in which the connecting springs included in the group are arranged. The overall length may be the distance between the first connecting spring and the last connecting spring of each of the groups.

[0465] For example, the first central line **401** may be a line that extends through the center **403** and is parallel to a direction toward the third region of the holder **270**, in which the third group **3A** is disposed, from the first region of the holder **270**, in which the first group **1A** is disposed.

Alternatively, the first central line **401** may be a line that extends through the center **403** and is parallel to the first outer surface of the holder **270**.

[0466] For example, the second central line **402** may be a line that extends through the center **403** and is parallel to a direction toward the fourth region of the holder **270**, in which the fourth group is disposed, from the second region of the holder **270**, in which the second group is disposed.

Alternatively, the second central line **402** may be a line that extends through the center **403** and is perpendicular to the first outer surface of the holder **270**.

[0467] For example, the center **403** may be the center of the bore **70** in the holder **270**, the center of the first circuit board **250**, or the spatial center of the connective elastic member.

[0468] For example, the number of connecting springs of the first group **1A** (or the third group **3A**), which is disposed at one side (for example, a right side) of the first central line **401**, and the number of connecting springs of the first group **1A** (or the third group **3A**), which is disposed at the other side (for example, a left side) of the first central line **401**, may be different from each other.

[0469] For example, the number of connecting springs of the second group **2A** (or the fourth group **4A**), which is disposed at one side (for example, a right side) of the second central line **402**, and the number of connecting springs of the second group **2A** (or the fourth group **4A**), which is disposed at the other side (for example, a left side) of the second central line **402**, may be different from each other.

[0470] Referring to FIG. **16**, the connective elastic member **280** may further include the insulation member **285**. The insulation member **285** may be alternatively referred to as an “insulation layer”. For example, the insulation member **285** may include polyimide.

[0471] The insulation member **285** may surround at least a portion of the connecting spring **281**.

For example, the insulation member **285** may surround at least a portion of the first portion **31a** of the connecting spring **281**. For example, the upper surface of the first portion **31a** of the connecting spring **281** may be coupled to the first surface **36A** of the lower surface **42A** of the holder **270**, and the insulation member **285** may cover the lower surface of the first portion **31a** of the connecting spring **281**.

[0472] An adhesive member may be interposed or disposed between the insulation member **285** and the connecting spring **281** and between the insulation member **285** and dummy members **28-1** to **28-4** so as to attach the same to each other.

[0473] For example, the second portion **31b** of the first coupler **31** of the connecting spring **281**, the second coupler **32**, and the connector **33** may be exposed from the insulation member **285**.

[0474] The insulation member **285** may connect the connecting springs **1-1** to **1-9**, **2-1** to **2-9**, **3-1** to **3-9**, and **4-1** to **4-9** of the groups **1A** to **4A** to each other.

[0475] The insulation member **285** may support the connecting springs **1-1** to **1-9**, **2-1** to **2-9**, **3-1** to **3-9**, and **4-1** to **4-9** of the connective elastic member **280**, and may be coupled or attached to the first surface **36A** of the lower surface **42B** of the holder **270**.

[0476] The connective elastic member **280** may further include one or more dummy members **28-1** to **28-4**.

[0477] For example, the dummy members **28-1** to **28-4** may be spaced apart from the connecting springs **1-1** to **1-9**, **2-1** to **2-9**, **3-1** to **3-9**, and **4-1** to **4-9**, and may be disposed on the lower surface **42B** of the holder **270**.

[0478] The insulation member **285** may surround or cover at least a portion of the dummy members **28-1** to **28-4**. As a result, it is possible to securely maintain the shape of the insulation member **285** so as to improve the adhesive force between the insulation member **285** and the holder **270**.

[0479] The dummy members **28-1** to **28-4** may be alternatively referred to as a “reinforcing portion” or a “reinforcing pattern” because they reinforce the rigidity of the connective elastic member **280**.

[0480] Each of the dummy members **28-1** to **28-4** may be coupled to the lower surface **42B** of the holder **270** via an adhesive, and may have at least one through hole **28A** or groove in order to increase the coupling force between the dummy member and the holder **270**.

[0481] The dummy members **28-1** to **28-4** may not be conductively connected to the connecting springs **1-1** to **1-9**, **2-1** to **2-9**, **3-1** to **3-9**, and **4-1** to **4-9**. Although the dummy members **28-1** to **28-4** are not conductively connected to each other, the disclosure is not limited thereto. In another embodiment, the dummy members may be connected to each other.

[0482] For example, the insulation member **285** may have therein a bore or a cavity. For example, although the insulation member **285** may be configured to have a polygonal shape, for example, a quadrangular ring shape overall, when viewed from above, the disclosure is not limited thereto.

[0483] For example, although the connective elastic member **280** may include four dummy members **28-1** to **28-4**, the number of dummy members is not limited thereto. In another embodiment, the number of dummy members may be any number greater than or equal to one.

[0484] For example, each of the dummy members **28-1** to **28-4** may be disposed between two adjacent groups **1A** and **2A**, **2A** and **3A**, **3A** and **4A**, or **4A** and **1A** of the connective elastic member **280**.

[0485] For example, the connective elastic member **280** may include a dummy member **28-3** disposed at the first corner or the first corner region of the insulation member **285** between the first group **1A** and the second group **2A**, a dummy member **28-2** disposed at the second corner or the second corner region of the insulation member **285** between the second group **2A** and the third group **3A**, a dummy member **28-1** disposed at the third corner or the third corner region of the insulation member **285** between the third group **3A** and the fourth group **4A**, and a dummy member **28-4** disposed at the fourth corner or the fourth corner region of the insulation member **285** between the fourth group **4A** and the first group **1A**.

[0486] Each of the dummy members **28-1** to **28-4** may have an escape portion configured to avoid spatial interference with the projection **275** of the holder **270**. Although the escape portion **27A** may be configured to have the form of a groove or a hole, the disclosure is not limited thereto.

[0487] Referring to FIG. **16**, the insulation member **285** may include a body **85A**, which is disposed on the first portions **31a** of the first coupler **31** of the connecting springs **1-1** to **1-9**, **2-1** to **2-9**, **3-1** to **3-9**, and **4-1** to **4-9**, a portion of the lower surface **43B** of the holder **270**, and portions of the dummy members **28-1** to **28-4**, and an extension **85B** extending toward other portions of the dummy members **28-1** to **28-4**.

[0488] For example, the body **85A** of the insulation member **285** may be disposed on the first surface **36A** of the lower surface **42B** of the holder **270** adjacent to the bore **70** in the holder **270**, and may be configured to have the form a ring having a closed curve shape. For example, although the body **85A** may be configured to have the form of a quadrangular ring, the disclosure is not

limited thereto. In another embodiment, the body **85A** may be configured to have the form of a circular or polygonal ring.

[0489] For example, the body **85A** may have therein a bore or a cavity, which corresponds to, overlaps, or is aligned with the bore **800A** in the second circuit board **800** and the bore in the holder **270** in the optical-axis direction.

[0490] Although the extension **85B** may be configured to have a linear shape, the disclosure is not limited thereto. In another embodiment, the extension **85B** may be configured to have at least one of a linear shape and a curved shape. For example, the extension **85B** may include a plurality of extensions, which may be disposed so as to be spaced apart from each other. For example, the extension **85B** may extend from the body **85A** toward the outer surface of the holder **270**. For example, the extension may be disposed so as to surround the groove **272** in the holder **270**.

[0491] The extension **85B** may serve to increase the contact area with each of the dummy members **28-1** to **28-4** to thus further increase the rigidity of the connective elastic member **280**.

[0492] The support member **220** may conductively connect the second circuit board **800** to the connective elastic member **280**.

[0493] The support member **220** may include a plurality of groups of support members, which correspond to the groups **1A** to **4A** of the connective elastic member **280**. Each of the plurality of groups may include a plurality of support members (or wires).

[0494] For example, the support member **220** may include a plurality of support members corresponding to the plurality of connecting springs. The support member may be alternatively referred to as a “wire”.

[0495] The support member **220** may be coupled at one end thereof to the second circuit board **800** and at the other end thereof to the second coupler **32** of the connecting spring **281**.

[0496] For example, the one end of the support member **220** may be coupled to the first surface (for example, the upper surface) **44A** of the second circuit board **800** through the bore **800A** in the second circuit board **800** via a first solder **901**. For example, the one end of the support member **220** may be coupled and conductively connected to the terminal **800B** of the second circuit board **800**.

[0497] The other end of the support member **220** may be coupled to the lower portion or the lower surface of the second coupler **32** of the connecting spring **281** through the hole **32A** in the second coupler **32** via second solder **902**.

[0498] The support member **220** may extend through the escape region **45** in the housing **450** and the hole **270a** in the holder **270**, thereby avoiding spatial interference with the housing **450** and the holder **270**.

[0499] Each of the support members **220** may be embodied as a member that is conductive and offers elastic support, for example, a suspension wire, a leaf spring, or a coil spring.

[0500] The image sensor unit **350** may further include the filter **610**. The image sensor unit **350** may further include the filter holder **600** in which the filter **610** is disposed, seated or received. The filter holder **600** may alternatively be referred to as a “sensor base”.

[0501] The filter **610** may serve to prevent light within a specific frequency band that passes through the lens barrel **400** from being introduced into the image sensor **810**.

[0502] The filter **610** may be, for example, an infrared-light-blocking filter, without being limited thereto. For example, the filter **610** may be oriented parallel to the X-Y plane perpendicular to the optical axis OA.

[0503] The filter **610** may be disposed under the lens module **400**.

[0504] The filter holder **600** may be disposed under the AF operation unit **100**. For example, the filter holder **600** may be disposed on the first circuit board **250**.

[0505] The filter holder **600** may be coupled to a region of the first surface **60A** of the first circuit board **250** surrounding the image sensor **810**, and may be exposed through the bore **800A** in the second circuit board **800** and the bore **70** in the holder **270**. For example, the filter holder **600** may

be exposed through the bore **800A** in the second circuit board **800** and the bore **70** in the holder **270**.

[0506] For example, the filter holder **600** may be coupled to a region of the first surface (for example, the upper surface) surrounding the seating region **260A** of the first circuit board **250**.

[0507] Although the seating region **260A** is the same surface as the first surface **60A** of the first circuit board **250** in FIG. **12A**, the disclosure is not limited thereto. In another embodiment, the seating region **260A** may be a groove or a projection.

[0508] In another embodiment, the filter holder **600** may be coupled to the holder **270** or the AF operation unit **100**.

[0509] The bore **70** in the holder **270** may expose the filter holder **600** disposed at the first circuit board **250** and the filter **610** disposed at the filter holder **600** therethrough.

[0510] The filter holder **600** may have therein a bore **61A**, which is formed in a region thereof in which the filter **610** is mounted or disposed, so as to allow the light that has passed through the filter **610** to enter the image sensor **810**. The bore **61A** in the filter holder **600** may be configured to have the form of a through hole, which is formed through the filter holder **600** in the optical-axis direction. For example, the bore **61A** in the filter holder **600** may be formed through the center of the filter holder **600**, and may be positioned so as to correspond to or face the image sensor **810**.

[0511] The filter holder **600** may have a seating portion **500**, in which the filter **610** is seated. The filter **610** may be disposed, seated or mounted in the seating portion **500**. The seating portion **500** may be formed so as to surround the bore **61A**. In another embodiment, the seating portion **500** of the filter holder **600** may be configured to have the form of a projection, which projects from the upper surface of the filter **610**.

[0512] The image sensor unit **350** may further include an adhesive member **612** disposed between the filter **610** and the seating portion **500**, and the filter **610** may be coupled or attached to the filter holder **600** via the adhesive member **612**.

[0513] The image sensor unit **350** may further include an adhesive member **61** disposed between the filter holder **600** and the first circuit board **250**, and the filter holder **600** may be coupled or attached to the first circuit board **260** via the adhesive member **61**.

[0514] For example, the adhesive member **612** and **61** may be epoxy, thermohardening adhesive, or ultraviolet-hardening adhesive.

[0515] The camera module **10** may further include at least one of the cover member **300**, the base **210**, and the bottom cover **219** in order to accommodate therein the AF operation unit **100** and the image sensor unit **350**, to protect the AF operation unit **100** and the image sensor unit **350** from external impacts and to prevent the introduction of external foreign substances.

[0516] The cover member **300** may be configured to have the form of a box, which is open at the bottom and which includes the upper plate **301** and the side plates **302**. The side plates **302** of the cover member **300** may be coupled to the outer surface of the housing **140** of the AF operation unit **100**. In another embodiment, the lower portions of the side plates **302** of the cover member **300** may be coupled to the base **210**.

[0517] The upper plate **301** of the cover member **300** may be configured to have a polygonal shape, for example, a quadrangular shape, an octagonal shape or the like. The cover member **300** may have therein a bore **303**, which is formed through the upper plate **301** so as to expose the lens (not shown), which is coupled to the bobbin **110** to external light. One of the side plates **302** of the cover member **300** may be provided with a groove **304** through which the terminal member **95** of the circuit board **910** is exposed.

[0518] The base **210** may be disposed under the holder **270**. The base **210** may be configured to have a shape, for example, a quadrangular shape, which coincides with or corresponds to the shape of the cover member **300**, the housing **450**, or the holder **270**.

[0519] For example, the base **210** may include a lower plate **210A** disposed under the holder **270** and a side plate **210B** extending toward the second circuit board **800** from the lower plate **210A**.

The base **210** may have a bore **210C** formed through the lower plate **210A**.

[0520] The bore **210C** in the base **210** may be a through hole, which is formed through the base **210** in the optical-axis direction. In another embodiment, the base **210** may not have the bore **210C** therein.

[0521] For example, the side plate **210B** of the base **210** may be coupled to the housing **450**. In another embodiment, the side plate **210B** of the base **210** may be coupled to the side plates **302** of the cover member **300**.

[0522] The bottom cover **219** may be disposed under the base **210** so as to close the bore **210C** in the base **210**. In another embodiment, the bottom cover **219** may be omitted.

[0523] Hereinafter, the stationary part (for example, the “OIS stationary part”) and the movable part (for example, the “OIS movable part”) of the image sensor unit **350** will be described in terms of OIS operation.

[0524] The image sensor unit **350** may include the OIS stationary part, the OIS movable part, and the elastic support member **220** and **280**, which is coupled to the two parts so as to connect the two parts to each other. The OIS movable part may be moved relative to the OIS stationary part in a direction perpendicular to the optical axis OA. The elastic support member **220** and **280** may be alternatively referred to as a “support member” or an “elastic member”.

[0525] The OIS movable part, which is disposed under the OIS stationary part, may be spaced apart from the OIS stationary part by a predetermined distance by means of the elastic support member **220** and **280**. Specifically, the OIS movable part may be moved relative to the OIS stationary part via the support member **220** and the connective elastic member **280** by the electromagnetic force resulting from the interaction between the magnet **23** and the coil **230**.

[0526] One end of the elastic support member **220** and **280** (for example, one end of the support member **220**) may be coupled to the second circuit board **800**, and the other end of the elastic support member **220** and **280** (for example, the first coupler **31** of the connecting spring **281**) may be coupled to the first circuit board **250**.

[0527] The second circuit board **800** and the first circuit board **250** may be conductively connected to each other via the elastic support member **220** and **280**.

[0528] The OIS movable part may be moved relative to the OIS stationary part in a direction perpendicular to the optical axis by the electromagnetic force resulting from the interaction between the second coil **230** and the magnet **23**.

[0529] For example, by the interaction between the magnet **23** and the second coil **230**, the image sensor **810** may be shifted or tilted in a direction perpendicular to the optical axis OA, or may be rotated about the optical axis OA. For example, the optical-axis direction may be a direction perpendicular to one surface of the image sensor **810**. For example, the one surface of the image sensor **810** may be the upper surface of the image sensor **810**. Alternatively, the one surface of the image sensor **810** may be a surface that corresponds to or faces the lower surface of the lens module **400** or the filter **610**. For example, the one surface of the image sensor **810** may be an active region.

[0530] By virtue of the support member **220** and the connective elastic member **280**, the OIS movable part may be elastically supported, and may be moved in a direction perpendicular to the optical axis.

[0531] The OIS stationary part may include the second circuit board **800**, the housing **450**, and the magnet **23**. Furthermore, the OIS stationary part may include at least one of the base **210**, the cover member **300**, and the bottom cover **219**. Furthermore, the OIS stationary part may include elements that are coupled to the second circuit board **800**, for example, the motion sensor **820** and the capacitor **81A**.

[0532] The OIS movable part may include the first circuit board **250**, the holder **270**, the second coil **230**, and the image sensor **810**.

[0533] Furthermore, the OIS movable part may include elements that are coupled to the first circuit

board **250**, for example, the second position sensor **240**, the controller **830**, the memory **512**, and the capacitor **81B**. Furthermore, the OIS movable part may include the filter holder **600** and the filter **610**.

[0534] For example, the OIS movable part may include the first circuit board **250**, which is coupled to the connective elastic member **280**, the holder **270**, which is coupled to the first circuit board **260**, and the image sensor **810**, which is disposed at the first circuit board **250**, and may be elastically supported by the support member **220** and the connective elastic member **280**.

[0535] The magnet **23** may be disposed at the OIS stationary part, and the second coil **230** may be disposed at the OIS movable part. By virtue of the interaction between the magnet **23** and the second coil **230**, the OIS movable part may be moved or tilted relative to the OIS stationary part.

[0536] Referring to FIG. **19A**, in order to move and tilt the OIS movable part relative to the OIS stationary part using the electromagnetic force resulting from the interaction between the magnet **23** and the second coil **230**, the OIS movable part may be spaced apart from the OIS stationary part.

[0537] For example, the first circuit board **250** and the image sensor **801** may be spaced apart from the second circuit board **800**, the housing **450**, and the base **210**.

[0538] For example, at the initial position of the OIS movable part, the outer surface of the holder **270** may be spaced apart from the inner surface of the base **210** by a predetermined distance **d1**.

[0539] Furthermore, for example, at the initial position of the OIS movable part, the lower surface of the holder **270** and the lower surface of the first circuit board **250** may be spaced apart from the front surface (or the upper surface) of the base **210** by a predetermined distance **H1**. Furthermore, at the initial position of the OIS movable part, the lower surface of the holder **270** and the lower surface of the first circuit board **250** may be spaced apart from the front surface (or the upper surface) of the bottom cover **219**.

[0540] Furthermore, at the initial position of the OIS movable part, the solder **902** may be spaced apart from the front surface (or the upper surface) of the base **210** by a predetermined distance.

[0541] The initial position of the OIS movable part may be the original position of the OIS movable part in the state in which no electric power is applied to the second coil **230** or the position at which the OIS movable part is located as the result of the support member **220** and the connective elastic member **280** being elastically deformed due only to the weight of the OIS movable part.

[0542] In addition, the initial position of the OIS movable part may be the position at which the OIS movable part is located when gravity acts in the direction from the second circuit board **800** to the first circuit board **250** or when gravity acts in the direction from the first circuit board **250** to the second circuit board **800**.

[0543] The image sensor **810** may be any one of a charge-coupled device (CCD), a metal oxide semiconductor (MOS), a CPD image sensor and a CID image sensor, without being limited thereto.

[0544] Although the first circuit board **250** may be embodied as a single board in an embodiment, the disclosure is not limited thereto. In another embodiment, the first circuit board may include the third board and the fourth board, each of the third and fourth boards may include additional terminals configured to be conductively connected to each other, and the first coupler **31** of the connective elastic member **280** may be conductively connected to one of the third board and the fourth board.

[0545] FIG. **22** illustrates a connective elastic member **280-1** according to another embodiment.

[0546] Referring to FIG. **22**, the connective elastic member **280-1** may include a board portion **280A** and an elastic portion **280B**. The board portion **280A** may be alternatively referred to as a “board member”, a “circuit board”, a “board” or a “circuit member”.

[0547] The board portion **280A** may include a plurality of terminals **41** corresponding to the terminals **262** of the first circuit board **250**.

[0548] The board portion **280A** may have therein a bore **79** corresponding to the bore **70** in the holder **270**. The bore **79** in the board portion **280A** may be a through hole, which is formed through

the board portion **280A** in the optical-axis direction.

[0549] For example, the bore **79** in the board portion **280A** may expose the second surface **60B** of the first circuit board **250**, and may expose the terminals **262** of the first circuit board **250**.

[0550] The terminal **41** of the board portion **280A** may include a first portion **41a** and a second portion **41b**. The first portion **41a** of the terminal **41** may be disposed in the board portion **280A**, and the second portion **41b** of the terminal **41** may be exposed to the outside from the board portion **280A**, and may be coupled to the terminal **262** of the first circuit board **250** via solder.

[0551] The board portion **280A** may be disposed on the first surface **36A** of the lower surface **42B** of the holder **270**, and may be coupled or attached to the first surface **36A** of the lower surface **42B** of the holder **270** via an adhesive member.

[0552] For example, the board portion **280A** may be embodied as a printed circuit board or an FPCB.

[0553] The elastic portion **280B** may be exposed from the board portion **280A**, and may be connected to the terminal **41** of the board portion **280A**.

[0554] The elastic portion **280B** may include a coupler **32A** coupled to the support member **220** and a connector **33A** connecting the coupling portion **32A** to the terminal **41**.

[0555] The elastic portion **280B** and the terminal **41** of the board portion **280A** may correspond to the connecting spring **281** shown in FIG. **18**.

[0556] For example, the first portion **41a** of the terminal **41** may correspond to the first portion **31a** of the connecting spring **281** shown in FIG. **18**, and the second portion **41b** of the terminal **41** may correspond to the second portion **31b** of the connecting spring **281** shown in FIG. **18**. The description of the first and second portions **31a** and **31b** of the connecting spring **281** may be applied to the first and second portions **41a** and **41b** of the terminal **41**, with or without modification.

[0557] Furthermore, the coupler **32A** of the elastic portion **280B** may correspond to the second coupler **32** of the connecting spring **281** shown in FIG. **18**, and the connector **33A** of the elastic portion **280B** may correspond to the connector **33** of the connecting spring **281** shown in FIG. **18**. The description of the second coupler **32** and the connector **33** of the connecting spring **281** may be applied to the coupler **32A** and the connector **33A** of the elastic portion **280B** with or without modification.

[0558] The description of the groups **1A** to **4A** of the connective elastic member **280** shown in FIGS. **15** and **16** may be applied to the connective elastic member **280-1** shown in FIG. **24** with or without modification.

[0559] The board portion **280A** may include the dummy members **28-1** to **28-4** shown in FIGS. **15** and **16**, and the description of the dummy members **28-1** to **28-4** may be applied to the dummy members of the board portion **280A** with or without modification.

[0560] FIG. **23** is an exploded perspective view of a camera module **20** according to another embodiment of the present invention. Reference numerals in FIG. **23**, which are the same as those in FIG. **2**, denote the same components, and description of the same components is given briefly or omitted.

[0561] Referring to FIG. **23**, the camera module **20** may include the lens module **400** and the image sensor unit **350**.

[0562] The lens module **400** of the camera module **20** shown in FIG. **23** may or may not move in the optical-axis direction, and may be fixed in the optical-axis direction.

[0563] Furthermore, the lens module **400** shown in FIG. **23** may or may not move in a direction perpendicular to the optical axis OA, and may be fixed in a direction perpendicular to the optical axis OA.

[0564] The camera module **20** may further include the cover member **300** shown in FIG. **2**.

[0565] For example, the lens module **400** may be coupled, attached or fixed to the holder **600** and the second circuit board **800**. For example, the lower portion, the lower end or the lower surface of

the lens module **400** may be coupled, attached or fixed to the upper surface of the holder **600** or the upper surface of the second circuit board **800**.

[0566] Furthermore, the lens module **400** may be coupled, attached or fixed to the cover member **300**.

[0567] With the development of camera technology, resolution of an image becomes high, and thus the size of an image sensor is being increased. Because the size of an image sensor is being increased, the size of a lens module and the size of an actuator for shifting the lens module are also being increased. Consequently, not only the weight of a lens module but also the weight of other actuator components for moving the lens module increase.

[0568] According to an embodiment of the present invention, autofocus is performed using the AF operation unit (or the first actuator) **100**, which is operated in a lens shift manner, and optical image stabilization (OIS) is performed using the image sensor unit (or the second actuator) **350**, which is operated in an image sensor shift manner, thereby improving the reliability of the camera device.

[0569] The embodiment is able to perform 5-axis handshake correction using the sensor shift manner. For example, the 5-axis handshake may include two angular handshakes (for example, pitch and yaw), two shift handshakes (for example, x-axis shift and y-axis shift), and one rotational handshake (for example, roll).

[0570] FIG. **24** illustrates the arrangement of the magnet **23A**, the OIS coil unit **230-1**, the OIS position sensor **240a**, the holder **270**, and the first circuit board **250** according to an embodiment. FIG. **25** illustrates the arrangement of a magnet **60**, an OIS coil unit **40**, an OIS position sensor **50**, a first circuit board **30**, and a holder **30** according to a comparative example.

[0571] In the comparative example shown in FIG. **25**, the OIS coil unit **40** and the OIS position sensor **50** may be disposed or mounted on the first surface (for example, the upper surface) of the first circuit board **30**. The holder **20** may be disposed under the first circuit board **30**.

[0572] The OIS coil unit **40** may have an opening or a hole formed in the center thereof, and the OIS position sensor **50** may be disposed in the opening or the holder in the OIS coil unit **40**. The OIS position sensor **50** may overlap the OIS coil unit **40** in a direction perpendicular to the optical axis or in a direction parallel to the upper surface of the first circuit board **30**. In other words, the OIS coil unit **40** and the OIS position sensor **50** may be disposed adjacent to the first surface (for example, the upper surface) of the first circuit board **30**.

[0573] When a drive signal is applied to the OIS coil unit **40** for OIS operation, a magnetic field may be generated from the OIS coil unit **40**. In order to perform accurate OIS feedback operation, the OIS position sensor **50** must output an output corresponding to the result of detection of only the magnetic field generated from the magnet **60** that is fixed to the OIS stationary part. However, because the OIS coil unit **40** and the OIS position sensor **50** are disposed adjacent to each other in the comparative example shown in FIG. **25**, the output of the OIS position sensor **50** may be greatly influenced by the magnetic field generated from the OIS coil unit **40**, thereby deteriorating the accuracy and reliability of the OIS feedback operation.

[0574] Furthermore, because the OIS position sensor **50** and the OIS coil unit **40** overlap each other in a direction perpendicular to the optical axis, the output of the OIS position sensor **50** may be greatly influenced by the magnetic field generated by the OIS coil unit **40**, thereby deteriorating the accuracy and reliability of the OIS feedback operation.

[0575] FIG. **26** illustrates frequency response characteristics with respect to a drive signal input to the OIS coil unit **40** and the output of the OIS position sensor **50**. In FIG. **26**, the x-axis indicates frequency, and the y-axis indicates gain. **g1** indicates frequency response characteristics with gain.

[0576] Referring to FIG. **26**, owing to the influence caused by a magnetic field generated from the OIS coil unit **40**, there may be a phenomenon **38A** in which the output of the OIS position sensor **50** decreases abnormally in a certain frequency range (for example, 200 Hz to 300 Hz). Due to this phenomenon **38A**, the reliability of OIS feedback operation may be deteriorated.

[0577] In contrast, in the embodiment shown in FIG. 24, the OIS position sensor (for example, **240a**) may be disposed under the OIS coil unit (for example, 230-1), and the OIS position sensor (for example, **240a**) and the OIS coil unit (for example, 230-1) may not overlap each other in a direction perpendicular to the optical axis or in a direction parallel to the upper surface of the first circuit board **250**.

[0578] For example, the distance **D12** between the magnet **23A** and the OIS coil unit **230-1** in the optical-axis direction may be within a range of 0.05 mm to 0.2 mm. For example, **D12** may be in a range of 0.1 mm to 0.18 mm. Specifically, **D12** may be in a range of 0.12 mm to 0.15 mm.

[0579] Furthermore, for example, the length **D13** of the OIS coil unit **230-1** in the optical-axis direction may be in a range of 0.1 mm to 0.5 mm. Specifically, **D13** may be in a range of 0.2 mm to 0.4 mm. More specifically, **D13** may be in a range of 0.25 mm to 0.3 mm.

[0580] For example, the distance **D11** between the magnet **23A** and the OIS position sensor (for example, **240a**) in the optical-axis direction may be in a range of 0.25 mm to 0.8 mm. Specifically, **D11** may be in a range of 0.3 mm to 0.5 mm. More specifically, **D11** may be in a range of 0.35 mm to 0.47 mm.

[0581] If **D11** is greater than 0.8 mm, the intensity of the magnetic field of the magnet **23A** detected by the OIS position sensor **240a** may be attenuated, and thus the sensitivity of the OIS position sensor **240a** may be deteriorated.

[0582] If **D11** is less than 0.25 mm, the length **D13** of the OIS coil unit **230-1** in the optical-axis direction must be reduced in order to prevent the OIS coil unit and the OIS position sensor from overlapping each other in a direction perpendicular to the optical axis. In this case, the electromagnetic force resulting from the interaction between the OIS coil unit and the magnet may be reduced.

[0583] Meanwhile, the thickness **D14** of the OIS position sensor **240a** may be in a range of 0.2 mm to 0.4 mm. Specifically, **D14** may be in a range of 0.23 mm to 0.3 mm.

[0584] For example, the thickness **D15** of the upper plate of the holder **270** may be in a range of 0.2 mm to 0.3 mm. Specifically, **D15** may be in a range of 0.2 mm to 0.25 mm. For example, **D15** may be the distance between the upper surface **42A** of the holder **270** and the second surface **36B** of the lower surface **42B** of the holder **270**.

[0585] For example, the distance (hereinafter, referred to as a “first distance”) between the lower surface (or the end) of the OIS coil unit **230-1** and the upper surface of the OIS position sensor **240a** may be in a range of 0.01 mm to 0.2 mm. Specifically, the first distance may be in a range of 0.02 mm to 0.1 mm. More specifically, the first distance may be in a range of 0.02 mm to 0.05 mm.

[0586] If the first distance is greater than 0.2 mm, the distance between the OIS position sensor **240a** and the magnet **23A** may excessively increase, and the output of the OIS position sensor **240a** may be lowered, thereby lowering the sensitivity. If the first distance is less than 0.01 mm, the extent to which the output of the OIS position sensor **240a** is influenced by the magnetic field of the OIS coil unit **230-1** may increase as the first distance increases. However, the extent to which the output of the OIS position sensor **240a** is influenced by the magnetic field of the OIS coil unit **230-1** may be smaller than that in the comparative example shown in FIG. 26.

[0587] In another embodiment, the lower surface (or the lower end) of the OIS coil unit **230-1** and the upper surface of the OIS position sensor **240a** may be flush with each other, and the first distance may be zero.

[0588] In comparison with the comparative example, the OIS position sensor **240a** may be spaced apart from the OIS coil unit **230-1** by a greater distance, and may not overlap the OIS coil unit **230-1** in a direction perpendicular to the optical axis. Consequently, according to the embodiment of the present invention, it is possible to suppress or reduce the influence on the output of the OIS position sensor by the magnetic field of the OIS coil unit **40**, and it is possible to ensure the accuracy and reliability of OIS feedback operation.

[0589] FIG. 27 illustrates frequency response characteristics with respect to a drive signal input to

the OIS coil unit **230-1** and the output of the OIS position sensor **240a** according to the embodiment shown in FIG. **24**. In FIG. **27**, the x-axis indicates frequency, and the y-axis indicates gain. **g2** indicates frequency response characteristic with gain. Hereinafter, the frequency response in FIG. **26** is referred to as “CASE1”, and the frequency response characteristic in FIG. **27** is referred to as “CASE2”.

[0590] In CASE2, the phenomenon **38A**, which had occurred in CASE1, is diminished or does not occur (**38B**).

[0591] In CASE1, owing to the influence by the magnetic field of the OIS coil unit **40**, it is found that the gain in a range of 200 Hz to 300 Hz is abnormally lowered (by about-47 dB). Hence, the reliability of OIS feedback operation may be deteriorated.

[0592] In contrast, because the influence of the magnetic field of the OIS coil unit **230-1** is diminished or attenuated, it is found that the gain in a range of 200 Hz to 300 Hz is increased more than the gain in CASE1 (about-37 dB). In other words, because the influence of the magnetic field of the OIS coil unit **230-1** is diminished or attenuated, it is possible to obtain normal frequency response characteristics.

[0593] According to the embodiment of the present invention, because the influence on the output of the OIS position sensor **240a** by the magnetic field of the OIS coil unit **230-1** is reduced, it is possible to improve the recognition rate of the OIS position sensor **240a** with respect to the magnetic field of the magnet **23A**. Consequently, it is possible to prevent occurrence of the phenomenon **38A** shown in FIG. **26**, and it is possible to perform an OIS feedback operation with high accuracy and reliability. As a result, it is possible to ensure the reliability of handshake correction by the camera module.

[0594] The description of FIGS. **23** to **27** may be applied to the coil units **230-2** to **230-4**, the OIS position sensors **240b** and **240c**, and the magnets **23B** to **23D** with or without modification.

[0595] FIG. **28** is a perspective view of a camera module **1010** according to an embodiment. FIG. **29** is an exploded perspective view of the camera module **1010** shown in FIG. **28**. FIG. **30** is an assembled perspective view of the camera module shown in FIG. **28**, from which a cover member **1300** is removed. FIG. **31** is an exploded perspective view of the AF operation unit **1100** shown in FIG. **29**. FIG. **32** is a perspective view of the bobbin **1110**, the sensing magnet **1180**, the balancing magnet **1185**, the first coil **1120**, the circuit board **1190**, the first position sensor **1170**, and the capacitor **1195** shown in FIG. **31**. FIG. **33** is a perspective view of the bobbin **1110**, the housing **1140**, and the circuit board **1190**. FIG. **34** is a bottom perspective view of the housing **1140**, the bobbin **1110**, the lower elastic member **1160**, the magnet **1130**, and the circuit board **1190**.

[0596] Referring to FIGS. **28** to **34**, the camera module **1010** may include the AF operation unit **1100** and an image sensor unit **1350**.

[0597] The camera module **1010** may include at least one of the cover member **1300**, a lens module **1400**, and a base **1210**. The cover member **1300** and the base **1210** may define the case.

[0598] The AF operation unit **1100** may be coupled to the lens module **1400** so as to move the lens module **1400** in the direction of the optical axis OA or in a direction parallel to the optical axis OA, and may perform an autofocus function of the camera module **1010**.

[0599] The image sensor unit **1350** may include an image sensor **1810**. The image sensor unit **1350** may move the image sensor **1810** in a direction perpendicular to the optical axis and may tilt or rotate the image sensor **1810** about the optical axis. It is possible to perform handshake correction of the camera module **1010** using the image sensor unit **1350**.

[0600] For example, the image sensor **1810** may be rotated about at least one of the x-axis, the y-axis and the z-axis.

[0601] For example, the image sensor **1810** may be moved in at least one direction among the x-axis direction, the y-axis direction and the z-axis direction.

[0602] For example, the image sensor **1810** may be tilted with respect to at least one of the x-axis, the y-axis and the z-axis.

[0603] The AF operation unit **1100** may be alternatively referred to as a “lens moving unit” or a “lens moving apparatus”. Alternatively, the AF operation unit **1100** may be alternatively referred to as a “first actuator” or an “AF driving unit”

[0604] For OIS (Optical Image Stabilization) operation, the image sensor **1810** rather than the lens module **1400** may be moved in a direction perpendicular to the optical axis by the image sensor unit **1350**.

[0605] The image sensor unit **1350** may be alternatively referred to as an “image-sensor moving unit”, an “image-sensor shifting unit”, a “sensor moving unit” or a “sensor shift unit”.

Alternatively, the image sensor unit **1350** may be alternatively referred to as a “second actuator” or an “OIS drive unit”.

[0606] Referring to FIG. **31**, the AF operation unit **1100** may include the bobbin **1110**, the first coil **1120**, the magnet **1130**, and the housing **1140**.

[0607] The AF operation unit **1100** may further include an upper elastic member **1150** and a lower elastic member **1160**.

[0608] For AF feedback operation, the AF operation unit **1100** may include the first position sensor **1170**, the circuit board **1190** and the sensing magnet **1180**. The AF operation unit **1100** may further include at least one of the balancing magnet **1185** and the capacitor **1195**.

[0609] The bobbin **1110** may be disposed in the housing **1140**, and may be moved in the direction of the optical axis OA or in the first direction (for example, in the z-axis direction) by the electromagnetic interaction between the first coil **1120** and the magnet **1130**.

[0610] The bobbin **1110** may have a bore to which a lens module **1400** is coupled or mounted. For example, the bore in the bobbin **1110** may be a through hole formed through the bobbin **1110** in the optical-axis direction, and may have a circular shape, an elliptical shape, or a polygonal shape without being limited thereto.

[0611] The lens module **1400** may include at least one lens and/or a lens barrel.

[0612] For example, the lens module **1400** may include one or more lenses and a lens barrel receiving the one or more lenses. However, the construction of the lens module is not limited to the lens barrel. The lens module may have any construction, as long as the construction is capable of supporting one or more lenses.

[0613] For example, the lens module **1400** may be, for example, threadedly engaged with the bobbin **1110**. Alternatively, the lens module **1400** may be coupled to the bobbin **1110** via an adhesive (not shown). The light that has passed through the lens module **1400** may be radiated to the image sensor **1810** through a filter **1610**.

[0614] The bobbin **1110** may include a projection **1111** formed on the outer surface thereof.

[0615] For example, although the projection **1111** may project in a direction that is parallel to a line perpendicular to the optical axis OA, the disclosure is not limited thereto.

[0616] The projection **1111** of the bobbin **1110** may correspond to a groove portion **1025a** in the housing **1140**, and may be fitted or disposed in the groove portion **1025a** in the housing **1140** so as to suppress or prevent the bobbin **1110** from being rotated about the optical axis beyond a predetermined range. Furthermore, the projection **1111** may serve as a stopper configured to cause the bobbin **1110** to move only within a predetermined range in the optical-axis direction (for example, in a direction toward the lower elastic member **1160** from the upper elastic member **1150**) in response to an external impact or the like.

[0617] The bobbin **1110** may have a first escape groove **1112a** formed in the upper surface thereof so as to avoid spatial interference with a first connector **1153** of the upper elastic member **1150**. Furthermore, the bobbin **1110** may have a second escape groove **1112b** formed in the lower surface thereof so as to avoid spatial interference with a second frame connector **1163** of the lower elastic member **1160**.

[0618] The bobbin **1110** may include a first coupler **1116a** configured to be coupled or fixed to the upper elastic member **1150**. For example, although the first coupler **1116a** of the bobbin **1110** may

be configured to have a flat shape, the disclosure is not limited thereto. In another embodiment, the first coupler **1116a** may take the form of a protrusion or a groove.

[0619] The bobbin **1110** may include a second coupler **1116b** configured to be coupled and fixed to the lower elastic member **1160**. For example, although the second coupler **1116b** may be configured to have a flat shape, the disclosure is not limited thereto. In another embodiment, the second coupler **1116b** may take the form of a protrusion or a groove.

[0620] Referring to FIG. **32**, the outer surface of the bobbin **1110** may have formed therein a groove in which the first coil **1120** is seated, fitted or disposed. The groove in the bobbin **1110** may have a shape corresponding to the shape of the first coil **1120**, that is, a closed curve shape (for example, a ring shape).

[0621] The bobbin **1110** may be provided therein with a first seating groove in which the sensing magnet **1180** is seated, fitted, fixed, or disposed. Furthermore, the outer surface of the bobbin **1110** may be provided with a second seating groove in which the balancing magnet **1185** is seated, fitted, fixed or disposed. For example, the first and second seating grooves in the bobbin **1110** may be formed in outer surfaces of the bobbin **1110** that face each other.

[0622] The first coil **1120** may be disposed at or coupled to the bobbin **1110**. For example, the first coil **1120** may be disposed at the outer surface of the bobbin **1110**.

[0623] For example, although the first coil **1120** may surround the outer surface of the bobbin **1110** in a rotational direction about the optical axis OA, the disclosure is not limited thereto.

[0624] Although the first coil **1120** may be directly wound around the outer surface of the bobbin **1110**, the disclosure is not limited thereto. In another embodiment, the first coil **1120** may be embodied as a coil ring or an angular ring, and may be provided around the bobbin **1110**. Power or drive signals may be supplied to the first coil **1120**.

[0625] The power or drive signal supplied to the first coil **1120** may be a DC signal, an AC signal, or a signal containing both DC and AC components, and may be of a voltage type or a current type.

[0626] When a drive signal (for example, a drive current) is supplied to the first coil **1120**, an electromagnetic force may be created by the electromagnetic interaction between the first coil **1120** and the magnet **1130**, and the bobbin **1110** may be moved in the optical-axis direction OA by the created electromagnetic force.

[0627] The bobbin **1110** may be moved upwards or downwards from the initial position of the AF operation unit, which is referred to as bidirectional driving of the AF operation unit. Alternatively, the bobbin **1110** may be moved upwards (or forwards) from the initial position of the AF operation unit, which is referred to as unidirectional driving of the AF operation unit.

[0628] At the initial position of the AF operation unit, the first coil **1120** may correspond to or overlap the magnet **1130** disposed at the housing **1140** in a direction parallel to a line that is perpendicular to the optical axis OA and extends along the optical axis.

[0629] For example, the AF operation unit may include the bobbin **1110** and the components (for example, the first coil **1120**, the sensing magnet **1180**, and the balancing magnet **1185**) coupled to the bobbin **1110**. The AF operation unit may further include the lens module **1400**.

[0630] The initial position of the AF operation unit may be the original position of the AF operation unit in the state in which no electric power is applied to the coil **120** or the position at which the AF operation unit is located as the result of the upper and lower elastic members **150** and **160** being elastically deformed due only to the weight of the AF operation unit.

[0631] In addition, the initial position of the bobbin **110** may be the position at which the AF operation unit is located when gravity acts in the direction from the bobbin **110** to the base **210** or when gravity acts in the direction from the base **210** to the bobbin **110**.

[0632] The sensing magnet **1180** may provide a magnetic field, which is detected by the first position sensor **1170**, and the balancing magnet **1185** may serve to cancel out the influence of the magnetic field of the sensing magnet **1180** and to establish weight equilibrium with respect to the sensing magnet **1180**.

[0633] The sensing magnet **1180** may be alternatively referred to as a “sensor magnet”.

[0634] The sensing magnet **1180** may be disposed at the bobbin **1110** or may be coupled to the bobbin **1110**.

[0635] The sensing magnet **1180** may be disposed so as to face the first position sensor **1170**.

[0636] The balancing magnet **1185** may be disposed at the bobbin **1110** or may be coupled to the bobbin **1110**. For example, the balancing magnet **1185** may be disposed opposite the sensing magnet **1180**.

[0637] Although each of the sensing magnet and the balancing magnet **1180** and **1185** may be a monopolar magnetized magnet having one N pole and one S pole, the disclosure is not limited thereto. In another embodiment, each of the sensing magnet and the balancing magnet **1180** and **1185** may be a bipolar magnetized magnet, which has two N poles and two S poles, or a tetrapolar magnetized magnet.

[0638] The sensing magnet **1180** may be moved together with the bobbin **1110** in the optical-axis direction, and the first position sensor **1170** may detect the intensity or magnetic force of the magnetic field of the sensing magnet **1180**, which is moved in the optical-axis direction, and may output an output signal corresponding to the result of the detection.

[0639] For example, in accordance with displacement of the bobbin **1110** in the optical-axis direction, the intensity or magnetic force of the magnetic field detected by the first position sensor **1170** may vary. Consequently, the first position sensor **1170** may output an output signal proportional to the detected intensity of the magnetic field, and the displacement of the bobbin **1110** in the optical-axis direction may be detected using the output signal from the first position sensor **1170**.

[0640] The housing **1140** accommodates therein the bobbin **1110**, and supports the magnet **1130**, the first position sensor **1170**, and the circuit board **1190**.

[0641] Referring to FIGS. **31**, **33** and **34**, the housing **1140** may be configured to have a hollow column overall. For example, the housing **1140** may have a polygonal (for example, a rectangular or octagonal) or circular bore, and the bore in the housing **1140** may be a through hole, which is formed through the housing **1140** in the optical-axis direction.

[0642] The housing **1140** may include side portions, which correspond to or face the side plate **1302** of the cover member **1300**, and corners, which correspond to or face the corners of the cover member **1300**.

[0643] In order to prevent a direct collision with the inner surface of the upper plate **1301** of the cover member **1300**, the housing **1140** may include a stopper **1145** provided at the upper portion, the upper surface, or the upper end thereof.

[0644] In order to prevent the lower surface of the housing **1140** from colliding with the circuit board **1800** of the image sensor **1350**, the housing **1140** may further include a stopper **1147** projecting from the lower surface thereof. Here, the stopper **1147** may be alternatively referred to as a “boss” or a “protrusion”.

[0645] Referring to FIG. **31**, the housing **1140** may have a mounting groove (or a seating groove) **1014a** configured to receive the circuit board **1190** therein. The mounting groove **1014a** may have a shape corresponding to the shape of the circuit board **1190**.

[0646] Referring to FIG. **33**, the housing **1140** may have an opening **141** through which terminals **K1** to **K6** of a terminal member **1195** of the circuit board **1190** are exposed. The opening **141** may be formed in the side portion of the housing **1140**.

[0647] The upper portion, the upper end, or the upper surface of the housing **1140** may be provided with at least one first coupler, which is to be coupled to a first outer frame **1152** of the upper elastic member **1150**.

[0648] The lower portion, the lower end, or the lower surface of the housing **1140** may be provided with a second coupler, which is to be coupled and fixed to a second outer frame **1162** of the lower elastic member **1160**. For example, each of the first and second couplers of the housing **1140** may

have the shape of a protrusion, a groove, or a flat surface.

[0649] The magnet **1130** may be disposed at the housing **1140**. For example, the magnet **1130** may be disposed at the side portion of the housing **1140**. The magnet **1130** may be an AF operation magnet for AF operation.

[0650] For example, although the magnet **1130** may include first and second magnets, which are disposed at two side portions which are positioned opposite each other, the disclosure is not limited thereto. In another embodiment, the magnet **1130** may be disposed at the corner of the housing **1140**.

[0651] The magnet **1130** may include two or more magnets.

[0652] At the initial position of the AF operation unit, the first magnet **1130** may be disposed at the housing **1140** so as to partially overlap the first coil **1120** in a direction parallel to a line which is perpendicular to the optical axis OA and extends through the optical axis OA.

[0653] Although each of the first and second magnets **1130-1** and **1130-2** may be a monopolar magnetized magnet, the disclosure is not limited thereto. In another embodiment, each of the first and second magnets **1130-1** and **1130-2** may be a bipolar magnetized magnet, which has two N poles and two S poles, or a tetrapolar magnetized magnet.

[0654] The circuit board **1190** may be disposed at the housing **1140**, and the first position sensor **1170** may be disposed at or mounted to the circuit board **1190**. For example, the circuit board **1190** may be disposed in the mounting groove **1014a** in the housing **1140**, and the terminals of the circuit board **1190** may be exposed to the outside of the housing **1140** through the opening **1141** in the housing **1140**.

[0655] The circuit board **1190** may include the terminal member (or terminal unit) **1095** including the plurality of terminals K1 to K6, which are to be conductively connected to external terminals or external devices, and the plurality of terminals K1 to K6 may be conductively connected to the first position sensor **1170**.

[0656] The first position sensor **1170** may be disposed on a first surface of the circuit board **1190**, and the plurality of terminals K1 to K6 may be disposed on a second surface of the circuit board **1190**. Here, the second surface of the circuit board **1190** may be the surface opposite the first surface of the circuit board **1190**. For example, the first surface of the circuit board **1190** may be the surface of the circuit board **1190** that faces the bobbin **1110** or the sensing magnet **1180**.

[0657] For example, the circuit board **1190** may be embodied as a printed circuit board or an FPCB.

[0658] The circuit board **1190** may include a circuit pattern or a wire (not shown) for conductively connecting the first to sixth terminals K1 to K6 to the first position sensor **1170**.

[0659] The first position sensor **1170** may detect the magnetic field or the intensity of the magnetic field of the sensing magnet **1180** mounted on the bobbin **1110** during movement of the bobbin **1110**, and may output an output signal corresponding to the result of the detection.

[0660] The first position sensor **1170** may be embodied as only one Hall sensor. The first position sensor **1170** may include two input terminals, to which drive signals or power are supplied, and two output terminals, through which a sensing voltage (or an output voltage) is output.

[0661] For example, drive signals may be supplied to the first position sensor **1170** through the first and second terminals K1 and K2 of the circuit board **1190**, and the output of the first position sensor **1170** may be output to the outside through the third and fourth terminals K3 and K4.

[0662] The fifth and sixth terminals K5 and K6 of the circuit board **1190** may be conductively connected to at least one of the upper elastic member **1150** and the lower elastic member **1160** so as to supply drive signals to the first coil **1120**.

[0663] In another embodiment, the first position sensor **1170** may be embodied as a driver IC including a Hall sensor. For example, the first position sensor **1170** may include a Hall sensor and a driver. Here, the first position sensor **1170** may include the first to fourth terminals, through which data is transmitted to and received from the outside through data communication using a protocol

such as, for example, I2C communication, and the fifth and sixth terminals, through which drive signals are directly supplied to the first coil **1120**. The first to fourth terminals of the first position sensor **1170** may be conductively connected to the first to fourth terminals K1 to K4 of the circuit board **1190**. The fifth and sixth terminals of the first position sensor **1170** may be conductively connected to the first coil **1120** through at least one of the upper elastic member **1150** and the lower elastic member **1160** so as to supply drive signals to the first coil **1120**.

[0664] The capacitor **1195** may be disposed or mounted on the first surface of the circuit board **1190**. The capacitor **1195** may be configured to have a chip shape. Here, the chip may include a first terminal, which corresponds to one end of the capacitor **1195**, and a second terminal, which corresponds to the other end of the capacitor **1195**. The capacitor **1195** may be alternatively referred to as a “capacitive element” or “condenser”.

[0665] The capacitor **1195** may be conductively connected in parallel to first and second terminals K1 and K2 of the circuit board **1190** through which power (or a drive signal) is supplied to the position sensor **1170** from the outside. Alternatively, the capacitor **1195** may be conductively connected in parallel to the terminals of the first position sensor **1170**, which is conductively connected to the first and second terminals K1 and K2 of the circuit board **1190**.

[0666] Since the capacitor **1195** is conductively connected in parallel to the first and second terminals K1 and K2 of the circuit board **1190**, the capacitor **1195** is capable of serving as a smoothing circuit for eliminating ripple components included in the power signals GND and VDD, which are supplied to the first position sensor **1170** from the outside, and is thus capable of supplying stable and consistent power signals to the first position sensor **1170**.

[0667] The upper elastic member **1150** may be coupled to the upper portion, the upper end or the upper surface of the bobbin **1110** and the upper portion, the upper end or the upper surface of the housing **1140**, and the lower elastic member **1160** may be coupled to the lower portion, the lower end or the lower surface of the bobbin **1110** or the upper portion, the upper end or the upper surface of the housing **1140**.

[0668] The upper elastic member **1150** and the lower elastic member **1160** may elastically support the bobbin **1110** with respect to the housing **1140**.

[0669] Although each of the upper elastic member **1150** and the lower elastic member **1160** is embodied as a single unit or a single structure in FIG. 31, the disclosure is not limited thereto.

[0670] In another embodiment, at least one of the upper elastic member and the lower elastic member may include a plurality of elastic units or springs, which are conductively isolated or spaced apart from each other.

[0671] The upper elastic member **1150** may further include a first inner frame **1151** coupled or fixed to the upper portion, the upper surface or the upper end of the bobbin **1110**, a first outer frame **1152** coupled or fixed to the upper portion, the upper surface or the upper end of the housing **1140**, and a first frame connector **1153** connecting the first inner frame **1151** to the first outer frame **1152**.

[0672] The lower elastic member **1160** may include a second inner frame **1161** coupled or fixed to the lower portion, the lower surface or the lower end of the bobbin **1110**, a second outer frame **1162** coupled or fixed to the lower portion, the lower surface or the lower end of the housing **1140**, and a second frame connector **1163** connecting the second inner frame **1161** to the second outer frame **1162**.

[0673] Each of the first frame connector **1153** and the second frame connector **1163** of the upper elastic member **150** and the lower elastic member **160** may be bent or curved (or may be formed into a curved line) at least once so as to define a predetermined pattern.

[0674] Each of the upper elastic member **1150** and the lower elastic member **1160** may be made of a conductive material.

[0675] Referring to FIGS. 31 and 32, the first surface of the circuit board **1190** may be provided with two pads **1005a** and **1005b**, which are connectively connected to the fifth and sixth terminals K5 and K6 of the circuit board **1190**. The upper elastic member **1150** may include a first bonding

portion **1004a**, which is coupled or conductively connected to the first pad **1005a**, and the lower elastic member **1160** may include a second bonding portion **1004b**, which is conductively connected to the second pad **1005b**. The first coil **1120** may be coupled at one end thereof to the upper elastic member **1150** and at the other end to the lower elastic member **1160**.

[0676] In another embodiment, the upper elastic member **1150** or the lower elastic member **1160** may include two elastic members, and each of the two elastic members may be coupled or conductively connected to a corresponding one of the first and second pads of the circuit board **1190**. The first coil **1120** may be conductively connected to the two elastic members.

[0677] FIG. **35** is a plan view of the image sensor unit **1350** shown in FIG. **29**. FIG. **36** is an exploded perspective view of the image sensor unit **1350** shown in FIG. **35**. FIG. **37** is a perspective view of the first circuit board **1800** and the housing **1450**. FIG. **38** is a perspective view of the first circuit board **1800**, the housing **1450**, and the magnet **1023** shown in FIG. **36**. FIG. **39A** is an exploded perspective view of the second circuit board **1900**, the second coil **1230**, the second position sensor **1240**, the image sensor **1810**, the support member **1220**, and the holder **1270**. FIG. **39B** is a plan view of the third circuit board **1250**, the second coil **1230**, and the second position sensor **1240** shown in FIG. **39A**. FIG. **40** is an exploded perspective view of the second circuit board **1900**, the image sensor **1810**, the support member **1220**, the holder **1270**, and the connective elastic member **1280** shown in FIG. **36**. FIG. **41** is a bottom view of the image sensor unit **1350** shown in FIG. **35**, from which the bottom cover **1219** is removed. FIG. **42** is a fragmentary enlarged view of the connective elastic member **1280** shown in FIG. **42**. FIG. **43** is a view illustrating connecting springs **1001A**, **1002A**, **1003A** and **1004A** of the connective elastic member **1280**. FIG. **44A** is a cross-sectional view of the camera module **1010** shown in FIG. **28**, taken along line A-B. FIG. **44B** is a cross-sectional view of the camera module **1010** shown in FIG. **28**, taken along line C-D. FIG. **45** is a cross-sectional view of the camera module **1010** shown in FIG. **28**, taken along line I-J. FIG. **46** is a cross-sectional view of the image sensor unit **1350** shown in FIG. **35**, taken along line E-F. FIG. **47** is a cross-sectional view of the image sensor **1801** shown in FIG. **35**, taken along line G-H. FIG. **48** is a perspective view of the camera module **1010**, from which the bottom cover **1219** is removed and which is broken away.

[0678] Referring to FIGS. **35** to **48**, the image sensor unit **1350** may include the first circuit board **1800**, the magnet **1023**, the second circuit board **1900**, the second coil **1230**, the image sensor **1810**, the connective elastic member **1280**, and the support member **1220**.

[0679] The image sensor unit **1350** may further include the housing **1450**, configured to receive at least a portion of the first circuit board **1800**.

[0680] The first circuit board **1800** may serve to supply a signal to the image sensor unit **1350** from the outside or to output a signal to the outside from the image sensor unit **1350**.

[0681] Referring to FIGS. **36** and **37**, the first circuit board **1800** may include a first region **1801** corresponding to the AF operation unit **1100**, a second region **1802** at which a connector is disposed, and a third region **1803** connecting the first region **1801** to the second region **1802**. The connector may be conductively connected to the second region **1802** of the second circuit board **1800**, and may include a port configured to be conductively connected to an external device.

[0682] Although each of the first region **1801** and the second region **1802** of the second circuit board **1800** may include a flexible substrate and a rigid substrate and the third region **803** may include a flexible substrate, the disclosure is not limited thereto. In another embodiment, at least one of the first to third regions **1801** to **1803** of the first circuit board **1800** may include at least one of a rigid substrate and a flexible substrate.

[0683] The first circuit board **1800** may include a bore **1800A**, which corresponds to the bore in the bobbin **1110** of the AF operation unit **1100**, the lens module **1400**, and/or the image sensor **1810**.

For example, the bore **1800A** in the first circuit board **1800** may be formed in the first region **1801**.

[0684] Referring to FIG. **44A**, at least a portion of the lens module **1400** may extend through the bore **1800A** in the first circuit board **1800**, and may be positioned under the second surface **1044B**

of the first circuit board **1800**.

[0685] The lens module **1400** may be disposed on the second circuit board **1900**. For example, the lens module **1400** may be positioned on the third circuit board **1250**. For example, the lens module **1400** may be positioned above the bore **1501** in the third circuit board **1250**.

[0686] For example, the lower portion, the lower end, or the lower surface of the lens or the lens barrel of the lens module **1400** may extend through the bore **1800A** in the first circuit board **1800**, and may be positioned under the second surface **1044B** of the first circuit board **1800**.

[0687] Furthermore, the lower portion, the lower end, or the lower surface of the lens or the lens barrel of the lens module **1400** may be positioned on the first surface (for example, the upper surface) **1051A** of the second circuit board **1900** (or the third circuit board **1250**).

[0688] Furthermore, the lower portion, the lower end, or the lower surface of the lens or the lens barrel of the lens module **1400** may be positioned above the bore **1501** in the third circuit board **1250**.

[0689] Although the first circuit board **1800** may be configured to have a polygonal shape (for example, a quadrangular shape, a square shape, or a rectangular shape) when viewed from above, the disclosure is not limited thereto. In another embodiment, the first circuit board **1800** may be configured to have a circular shape or the like. Furthermore, although the bore **1800A** in the first circuit board **1800** may be configured to have a polygonal shape (for example, a quadrangular shape, a square shape, or a rectangular shape) when viewed from above, the disclosure is not limited thereto. In another embodiment, the bore **1800A** may be configured to have a circular shape or the like.

[0690] The first circuit board **1800** may include at least one pad corresponding to the support member **1220**. For example, the at least one pad of the first circuit board **1800** may include a plurality of pads **1800B**. Here, the pad **1800B** may be alternatively referred to as a “lead pattern”, a “lead member” or a “hole”.

[0691] The first circuit board **1800** may have therein at least one hole corresponding to the support member **1220**, and the hole may be formed through the first circuit board **1800**. For example, the first circuit board **1800** may have therein a plurality of through holes corresponding to the plurality of support members.

[0692] For example, each of the plurality of pads **1800B** may have therein a hole, which is formed through the first circuit board **1800** in the direction of the optical axis OA. Each of the plurality of pads **1800B** may surround the hole, and may further include a lead pattern or a conductive layer.

[0693] The support member **1220** may extend through the hole in the pad **1800B**, and may be soldered thereto so as to be conductively connected to the lead pattern disposed around the hole in the pad **1800B**.

[0694] For example, the plurality of pads **1800B** may be spaced apart from each other at regular intervals so as to surround the bore **1800A** in the first circuit board **1800**. For example, the plurality of pads **1800B** may be disposed in a region between the bore **1800A** in the first circuit board **1800** and the sides of the first circuit board **1800**.

[0695] The first circuit board **1800** may have at least one coupling hole **1800C** configured to be coupled to a coupling protrusion **1045B** of the housing **1450**. Although the coupling hole **1800C** may be a through hole, which is formed through the first circuit board **1800** in the optical-axis direction, the disclosure is not limited thereto. In another embodiment, the coupling hole **1800C** may take the form of a groove.

[0696] For example, although the coupling holes **1800C** may be formed in corners of the first circuit board **1800** that are opposite each other in a diagonal direction, the disclosure is not limited thereto. In another embodiment, the coupling holes may be positioned adjacent to the sides of the circuit board **1800** or between the sides of the circuit board and the bore **1800A**.

[0697] The first circuit board **1800** may include at least one terminal, for example, a plurality of terminals **1080A**.

[0698] The plurality of terminals **1080A** may be formed on the first surface (for example, the upper surface) **44A** of the first circuit board **1800**. For example, the plurality of terminals **1080A** may be disposed at one side of the first circuit board **1800** adjacent to one corner of the first circuit board **1800**.

[0699] Each of the plurality of terminals **1080A** may be conductively connected to a corresponding one of the terminals **K1** to **K6** of the circuit board **1190** via a conductive adhesive member or solder.

[0700] For example, the first circuit board **1800** may include a terminal member **1085** on which the plurality of terminals **1080A** are formed. The terminal member **1085** may project from one side of the first circuit board **1800** in a direction perpendicular to the optical axis.

[0701] The image sensor unit **1350** may further include the housing **1450**, in which the first circuit board **1800** is disposed, seated or received.

[0702] The housing **1450** may receive therein at least a portion (for example, the first region) of the first circuit board **1800**. The housing **1450** may receive the magnet **1023** therein, and may be alternatively referred to as a “magnet holder”.

[0703] The housing **1450** may be disposed under the housing **1140** of the AF operation unit **1100**, and may be coupled to the housing **1140** of the image sensor unit **1350**. For example, the upper portion, the upper end, or the upper surface of the housing **1450** may be coupled to the lower portion, the lower end, or the lower surface of the housing **1140** of the AF operation unit **1100** via an adhesive member or a coupling structure.

[0704] Here, the coupling structure may include a first coupler provided at the lower portion, the lower end, or the lower surface of the housing **1140** of the AF operation unit **1100** and a second coupler provided at the upper portion, the upper end, or the upper surface of the housing **1450** of the image sensor unit **1350**. The first coupler may be configured to have a protrusion shape or a groove (or hole) shape, and the second coupler may be configured to have a groove (or hole) shape or a protrusion shape.

[0705] In another embodiment, the housing **1140** of the AF operation unit **1100** may be coupled to the first circuit board **1800** via an adhesive member.

[0706] The housing **1450** may be disposed under the first circuit board **1800**. For example, the AF operation unit **1100** may be disposed above the first circuit board **1800**, and the housing **1450** may be disposed under the first circuit board **1800**.

[0707] The housing **1450** may have a shape that corresponds to or coincides with the first region **1801** of the first circuit board **1800**. Although the housing **1450** may be configured to have a polygonal shape (for example, a quadrangular shape, a square shape, or a rectangular shape) when viewed from above, the disclosure is not limited thereto. In another embodiment, the housing **1450** may be configured to have a circular shape or an elliptical shape.

[0708] The housing **1450** may have therein a bore **1450A**. At least a portion of the bore **1450A** in the housing **1450** may correspond to or overlap the bore **1800A** in the first circuit board **1800**.

[0709] Although the bore **1450A** in the housing **1450** may be configured to have a polygonal shape (for example, a quadrangular shape or an octagonal shape), a circular shape, or a crisscross shape when viewed from above, the disclosure is not limited thereto. The bore **1450A** in the housing **1450** may be a through hole, which is formed through the housing **1450** in the optical-axis direction.

[0710] For example, the housing **1450** may include a body **1042** configured to support at least a portion (for example, the first region **1801**) of the first circuit board **1800**, a projection **1043** projecting from the body **1042** in the direction of the optical axis OA, and a bore **1450A** formed through the body **1042**.

[0711] The housing **1450** may include at least one coupling protrusion **1045B** projecting from the upper surface of the body **1042**. For example, the coupling protrusion **1045B** may project from the upper surface of the body **1042** in a direction toward the second surface (for example, the lower surface) **1044B** of the first circuit board **1800**.

[0712] The housing **1450** may include escape regions **1041** corresponding to the plurality of pads **1800B**. The escape regions **1041** may be formed at positions corresponding to the support members **1220** so as to avoid spatial interference between the housing **1450** and the support members **1220**.
[0713] The projection **1043** of the housing **1450** may include a first opening **1046**, configured to expose a portion of the first region **1801** of the first circuit board **1800** to the outside, and a second opening **1047**, configured to expose the terminals **1080A** formed at the terminal member **1085** to the outside.

[0714] For example, the second opening **1047** in the housing **1450** may be formed at a position corresponding to the opening **1141** in the housing **1140** of the AF operation unit **1100** in the direction of the optical axis OA.

[0715] Referring to FIGS. **28** and **37**, the first circuit board **1800** may include the terminals **1080A** corresponding to the terminals K1 to K6 of the circuit board **1190** of the AF operation unit **1100**.

[0716] Each of the terminals **1080A** of the first circuit board **1800** may be coupled to a corresponding one of the terminals K1 to K6 of the circuit board **1190** of the AF operation unit **1100** via solder or a conductive member.

[0717] Each of the terminals **1080A** of the first circuit board **1800** may be conductively connected to a corresponding one of the terminals K1 to K6 of the circuit board **1190** of the AF operation unit **1100**. Drive signals or power may be supplied to the first position sensor **1170** through the first circuit board **1800**, and the output of the first position sensor **1170** may be output to the first circuit board **1800**. Furthermore, drive signals or power may be supplied to the first coil **1120** through the first circuit board **1800**.

[0718] Referring to FIG. **28**, the first circuit board **1800** may include the connector disposed in the second region **1802**. For example, the connector may be disposed on one surface (for example, the lower surface of the upper surface) of the second region **1802** of the first circuit board **1800**.

[0719] The housing **1450** may include a seating portion **1008A** in which the magnet **1023** is received, disposed or seated. The seating portion **1008A** may be provided at the body **1042** of the housing **1450**.

[0720] For example, the seating portion **1008A** may be formed in a corner of the housing **1450**. For example, the seating portion **1008A** may be configured to have the form of a groove, which is depressed from the lower surface of the body **1042**, and may have a shape corresponding to the magnet **1023**. For example, although the housing **1450** may include the seating portions **1008A**, which are respectively formed in the four corners of the housing **1450**, the disclosure is not limited thereto. In another embodiment, the housing **1450** may include a number of seating portions corresponding to the number of magnets **1023**.

[0721] The magnet **1023** may be disposed at the housing **1450**. For example, although the magnet **1023** may be disposed at a corner of the housing **1140**, the disclosure is not limited thereto. In another embodiment, the magnet **1023** may be disposed at a side portion of the housing **1450**.

[0722] The magnet **1023** may serve to supply a magnetic field, which interacts with the second coil **1230** in order to perform OIS (Optical Image Stabilization) for the purpose of handshake correction.

[0723] For example, the magnet **1023** may include a plurality of magnets **1023A** to **1023D**. Each of the magnets **1023A** to **1023D** may be disposed at a corresponding one of the corners of the housing **1450**.

[0724] Although each of the magnets **1023A** to **1023D** may be a monopolar magnetized magnet having one N pole and one S pole, the disclosure is not limited thereto. In another embodiment, each of the magnets **1023A** to **1023D** may be a bipolar magnetized magnet, which has two N poles and two S poles, or a tetrapolar magnetized magnet.

[0725] For example, each of the four magnets **1023A** to **1023D** may be disposed at a corresponding one of the four corners of the housing **1450**. For example, although two magnets (for example, **1023A** and **1023B**), which are disposed at two adjacent corners of the housing **1450**, may be

oriented so as to be perpendicular to each other and two magnets (for example, **1023A** and **1023C**; **1023B** and **1023D**), which are disposed at two corners of the housing **1450** which face each other in a diagonal direction, may be oriented so as to be parallel to each other, the disclosure is not limited thereto.

[0726] For example, the inner portions of the magnets **1023A** to **1023D** may have the same polarity. Furthermore, the outer portions of the magnets **1023A** to **1023D** may have the same polarity.

[0727] For example, the inner portion of each of the magnets **1023A** to **1023D** may be magnetized into an N pole, and the outer portion of each of the magnets **1023A** to **1023D** may be magnetized into an S pole. In a modification, the inner portion of each of the magnets **1023A** to **1023D** may be magnetized into an S pole, and the outer portion of each of the magnets **1023A** to **1023D** may be magnetized into an N pole.

[0728] Referring to FIGS. **36** to **40**, the second circuit board **1900** may be disposed under the first circuit board **1800**. The second circuit board **1900** may include a third circuit board **1250** and a fourth circuit board **1260**. The fourth circuit board **1260** may be alternatively referred to as a “connecting board”.

[0729] For example, the third circuit board **1250** may be disposed under the first circuit board **1800**.

[0730] The third circuit board **1250** may have therein the bore **1501**, which corresponds to or faces the bore in the bobbin **1110**, the bore in the housing **1450** and/or the bore **1800A** in the first circuit board **1800**.

[0731] For example, the bore **1501** in the third circuit board **1250** may be a through hole, which is formed through the third circuit board **1250** in the optical-axis direction, and may be positioned at the center of the third circuit board **1250**.

[0732] Although the shape, for example, the outer peripheral shape of the third circuit board **1250** may be a shape such as a quadrangular shape, which coincides with or corresponds to the upper surface of the base **1210** when viewed from above, the disclosure is not limited thereto.

[0733] Furthermore, although the bore **1501** in the third circuit board **1250** may have a polygonal shape, for example, a quadrangular shape, a circular shape, or an elliptical shape, the disclosure is not limited thereto.

[0734] The third circuit board **1250** may have therein a plurality of holes **1250A** corresponding to the plurality of pads **1800B** of the first circuit board **1800**. Although the plurality of holes **1250A** in the third circuit board **1250** may be through holes, which are formed through the third circuit board **1250** in the direction of the optical axis OA, the disclosure is not limited thereto. In another embodiment, the plurality of holes in the third circuit board **1250** may be escape grooves or escape portions configured to avoid spatial interference with the support member **1220**.

[0735] For example, the plurality of holes **1250A** in the third circuit board **1250** may be arranged so as to surround the bore **1501** in the third circuit board **1250** and to be spaced apart from each other at regular intervals. For example, the plurality of holes **1250A** may be formed in the bore **1501** in the third circuit board **1250** and in the sides of the third circuit board **1250**.

[0736] The third circuit board **1250** may have at least one coupling hole **1025A** configured to be coupled to a protrusion **1273** of the holder **1270**. Although the coupling hole **1025A** in the third circuit board **1250** may be a through hole, which is formed through the third circuit board **1250** in the optical-axis direction, the disclosure is not limited thereto. In another embodiment, the coupling hole **1025A** may take the form of a groove.

[0737] For example, although the coupling hole **1025A** may be formed in at least one of the corners of the third circuit board **1250**, the disclosure is not limited thereto. The coupling hole **1025A** may also be positioned adjacent to a side of the third circuit board **1250** or between a side of the third circuit board **1250** and the bore **1501**.

[0738] Referring to FIG. **40**, the third circuit board **1250** may include a plurality of terminals **1251**.

For example, the plurality of terminals **1251** may be disposed on the second surface **1051B** (for example, the lower surface) of the third circuit board **1250** so as to be spaced apart from each other. The second surface **1051B** may be a surface opposite the first surface **1051A**. The number of terminals **1251** is not limited to that shown in FIG. **40**, and may be greater or less than that shown in FIG. **40**.

[0739] For example, the plurality of terminals **1251** may be disposed in a region between the bore **1501** in the third circuit board **1250** and one side of the third circuit board **1250**. For example, the plurality of terminals **1251** may be disposed closer to the bore **1501** in the third circuit board **1250** than to the plurality of holes **1250A**.

[0740] The third circuit board **1250** may include pads **1009A** to **1009H** configured to be conductively connected to the second coil **1230**. Here, the pads may be alternatively referred to as “terminals” or “bonding portions”. The pads **1009A** to **1009A** of the third circuit board **1250** may be conductively connected to the plurality of terminals **1251** of the third circuit board **1250**.

[0741] The third circuit board **1250** may be a printed circuit board or a flexible printed circuit board (FPCB).

[0742] The second coil **1230** may be disposed or mounted on the first surface (for example, the upper surface) **1051A** of the third circuit board **1250**.

[0743] The second coil **1230** may be disposed under the housing **1450**. The second coil **1230** may be disposed under the magnet **1023**.

[0744] For example, the second coil **1230** may be disposed on the circuit board **1250** so as to correspond to, face, or overlap the magnet **1023** disposed at the housing **1450** in the direction of the optical axis OA.

[0745] For example, the second coil **1230** may include a plurality of coil units **1230-1** to **1230-4**. For example, the second coil **1230** may include four coil units.

[0746] Each of the plurality of coil units **1230-1** to **1230-4** may face or overlap a corresponding one of the magnets **1023A** to **1023D** disposed at the housing **1450** in the direction of the optical axis OA.

[0747] Although each of the coil units may have the form of a coil block having a closed curve shape or a ring shape, the disclosure is not limited thereto. For example, each of the coil units may be composed of an FP (fine pattern) coil. In another embodiment, the coil units may be formed at an additional circuit member, other than the third circuit board **1250**. In a further embodiment, the coil units may be directly formed in the circuit board **1250**.

[0748] For example, four coil units **1230-1** to **1230-4** may be disposed or formed at the corners or the corner regions of the quadrangular circuit board **1250**.

[0749] The second coil **1230** may be conductively connected to the third circuit board **1250**, and thus power or drive signals may be supplied to the second coil **1230** through the third circuit board **1250**. The power or drive signal supplied to the second coil **1230** may be a DC signal, an AC signal or a signal containing both DC and AC components, and may be of a voltage type or a current type.

[0750] Here, current may be independently applied to at least three coil units, among the four coil units.

[0751] In a first embodiment, the second coil **1230** may be controlled through three channels.

[0752] For example, only the first to third coil units, among the first to fourth coil units, may be conductively isolated from each other, and the fourth coil unit may be conductively connected to one of the first to third coil units in series. Here, three pairs of lead wires, that is, a total of six lead wires, may be taken from the second coil **1230**.

[0753] In a second embodiment, the second coil **1230** may be controlled through four individual channels. Here, the four coil units may be conductively isolated from each other. One of forward current and reverse current may be selectively applied to each of the coil units. Here, four pair of lead wires, that is, a total of eighth lead wires, may be taken from the second coil **1230**.

[0754] For example, two coil units **1230-1** and **1230-3**, which face each other in a diagonal

direction, may extend or be oriented in a first axial direction (for example, in the y-axis direction), and two other coil units **1230-2** and **1230-4**, which face each other in a diagonal direction, may extend or be oriented in a second axial direction (for example, in the x-axis direction). Here, the first axial direction may be perpendicular to the second axial direction.

[0755] The long side of the first coil unit **1230-1** and the long side of the third coil unit **1230-3** may be disposed parallel to each other. The long side of the second coil unit **1230-2** and the long side of the fourth coil unit **1230-4** may be disposed parallel to each other. The long side of the first coil unit **1230-1** and the long side of the second coil unit **1230-2** may not be disposed parallel to each other. Here, the long side of the first coil unit **1230-1** and the long side of the second coil unit **1230-2** may be disposed such that the imaginary lines extending therefrom intersect each other. For example, the direction in which the first coil unit **1230-1** is oriented and the direction in which the second coil unit **1230-2** is oriented may be perpendicular to each other.

[0756] In another embodiment, at least one of the four coil units may be driven separately from the rest. In a further embodiment, the four coil units may be individually driven.

[0757] For example, the first coil unit **1230-1** may be connected at one end thereof to the first pad **1009A** and at the other end thereof to the second pad **1009B**. A first drive signal may be supplied to the first and second pads **1009A** and **1009B** so as to activate the first coil unit **1230-1**.

[0758] The third coil unit **1230-3** may be connected at one end thereof to the third pad **1009C** and at the other end thereof to the fourth pad **1009D**. A second drive signal may be supplied to the third and fourth pads **1009C** and **1009D** so as to activate the third coil unit **1230-3**.

[0759] The second coil unit **1230-2** may be connected at one end thereof to the fifth pad **1009E** and at the other end thereof to the sixth pad **1009F**. A third drive signal may be supplied to the fifth and sixth pads **1009E** and **1009F** so as to activate the second coil unit **1230-2**.

[0760] The fourth coil unit **1230-4** may be connected at one end thereof to the seventh pad **1009G** and at the other end thereof to the eighth pad **1009H**. A fourth drive signal may be supplied to the seventh and eighth pads **1009G** and **1009H** so as to activate the fourth coil unit **1230-4**.

[0761] In an embodiment, two coil units (for example, **1230-1** and **1230-3**), which face each other in a diagonal direction, may be directly connected to each other in series, and may be activated by a single drive signal. Meanwhile, two coil units (for example, **1230-2** and **1230-4**), which face each other in a diagonal direction, may be conductively isolated from each other, and may be individually activated by different drive signals.

[0762] In a further embodiment, the four coil units **1230-1** to **1230-4** may be conductively isolated from one another, and may be individually activated by different respective drive signals.

[0763] By virtue of the interaction between the magnets **1023A** to **1023D** and the coil units **1230-1** to **1230-4**, to which drive signals are applied, the OIS movable unit including the image sensor **1810** may be movable in the second and/or third direction, for example, in the x-axis direction and/or in the y-axis direction, thereby performing handshake correction. The description of the OIS movable unit will be given later.

[0764] The image sensor unit **1350** may further include the second position sensor **1240** for feedback OIS operation.

[0765] The second position sensor **1240** may be disposed, coupled or mounted to the first surface (for example, the upper surface) **1051A** of the third circuit board **1250**. The second position sensor **1240** may detect displacement of the OIS movable unit in a direction perpendicular to the optical axis OA, for example, shifting or tilting of the OIS movable unit in a direction perpendicular to the optical axis, or rotation of the OIS movable unit about the optical axis.

[0766] Here, the first position sensor **1170** may be alternatively referred to as an “AF position sensor”, and the second position sensor **1240** may be alternatively referred to as an “OIS position sensor”.

[0767] The second position sensor **1240** may include one or more sensors **1240a**, **1240b** and **1240c**.

[0768] For example, the second position sensor **1240** may include three sensors **1240a**, **1240b** and

1240c.

[0769] Each of the first to third sensors **1240a**, **1240b**, and **1240c** may be embodied as only one Hall sensor, or may be embodied as a driver IC including a Hall sensor. The description of the first position sensor **1170** may be applied to the first to third sensors **1240a**, **1240b** and **1240c** with or without modification.

[0770] Each of the first to third sensors **1240a**, **1240b** and **1240c** may be conductively connected to predetermined corresponding terminals among the terminals **262** of the first circuit board **1250**. For example, drive signals may be respectively applied to each of the first to third sensors **1240a**, **1240b** and **240c** via the terminals **1251**, and the output signal of each of the first to third sensors may be output to other predetermined terminals among the terminals **1251**.

[0771] For example, because four coil units **1230-1** to **1230-4** are controlled through three channels, each of the first to third sensors **1240a**, **1240b** and **1240c** may be disposed in a corresponding one of the three coil units **1230-1** to **1230-3**, and the remaining coil unit **1230-4** may not be provided with a sensor.

[0772] For example, each of the coil units **1230-1** to **1230-4** may be configured to have the form of a ring having therein an opening, hole or cavity. For example, each of the first to third sensors **1240a**, **1240b** and **1240c** may be disposed in the opening, hole or cavity in a corresponding one of the coil units **1230-1** to **1230-3**.

[0773] For example, the coil units **1230-1** to **1230-4** and the sensors **1240a**, **1240b** and **1240c** may be disposed on the same flat surface as the first surface of the first circuit board **1900**.

[0774] All of movement of the image sensor **1810** in the x-axis and y-axis directions and rotation of the image sensor **1810** about the z-axis may be detected by the three sensors **1240a**, **1240b** and **1240c**.

[0775] One (for example, **1240a**) of the three sensors **1240a**, **1240b** and **1240c** may detect a movement amount and/or displacement of the OIS movable unit in the x-axis direction. Another one (for example, **1240b**) of the three sensors **1240a**, **1240b** and **1240c** may detect a movement amount and/or displacement of the OIS movable unit in the y-axis direction. The remaining one of the three sensors **1240a**, **1240b** and **1240c** may detect a movement amount and/or displacement of the OIS movable unit in the x-axis direction and/or in the y-axis direction. It is possible to detect rotational movement of the OIS movable unit about the z-axis using the outputs of two or more of the three sensors **1240a**, **1240b** and **1240c**.

[0776] When a drive signal (for example, drive current) is applied to the first coil unit **1230-1** and the third coil unit **1230-3** but is not applied to the second coil unit **1230-2** or the fourth coil unit **1230-4**, the direction of first electromagnetic force resulting from the interaction between the first coil unit **1230-1** and the first magnet **1023A** and the direction of third electromagnetic force resulting from the interaction between the third coil unit **1230-3** and the third magnet **1023C** may be the same direction, for example, the x-axis direction (for example, the +x-axis direction or the -x-axis direction), and the OIS movable unit may be moved (shifted) in the x-axis direction (for example, in the +x-axis direction or in the -x-axis direction).

[0777] For example, when a drive signal (for example, drive current) is applied to the second coil unit **1230-2** and the fourth coil unit **1230-4** but is not applied to the first coil unit **1230-1** or to the third coil **1230-3**, the direction of second electromagnetic force resulting from the interaction between the second coil unit **1230-2** and the second magnet **1023B** and the direction of fourth electromagnetic force resulting from the interaction between the fourth coil unit **1230-4** and the fourth magnet **1023D** may be the same direction, for example, the y-axis direction (for example, the +y-axis direction or the -y-axis direction), and the OIS movable unit may be moved (shifted) in the y-axis direction (for example, in the +y-axis direction or in the -y-axis direction).

[0778] For example, when a drive signal is applied to each of the first to fourth coil units **1230-1** to **1230-4**, the direction of the first electromagnetic force and the direction of the third electromagnetic force are opposite each other, the direction of the second electromagnetic force and

the direction of the fourth electromagnetic force are opposite each other, and the rotational direction of the OIS movable unit due to the first electromagnetic force and the third electromagnetic force and the rotational direction of the OIS movable unit due to the second electromagnetic force and the fourth electromagnetic force are the same, the OIS movable unit may be rotated or rolled about the optical axis or the z-axis.

[0779] When the second coil **1230** is controlled through three channels, it is possible to roll the OIS movable unit using the first and third coil units **1230-1** and **1230-3** or the second and fourth coil units **1230-2** and **1230-4**.

[0780] In the embodiment shown in FIGS. **39A** and **39B**, the second position sensor **1240** may include three sensors **1240a**, **1240b** and **1240c**.

[0781] For example, the first sensor **1240a** may be disposed on the first surface (for example, the upper surface) **1051A** of the circuit board **1250** in the first coil unit **1230-1**, the third sensor **1240c** may be disposed on the first surface (for example, the upper surface) **1051A** of the circuit board **1250** in the third coil unit **1230-3**, and the second sensor **1240b** may be disposed on the upper surface of the circuit board **1250** in the second coil unit **1230-2**.

[0782] For example, although the first sensor **1240a** may not overlap the first coil unit **1230-1** in the direction of the optical axis OA, the third sensor **1240c** may not overlap the third coil unit **1230-3** in the direction of the optical axis OA, and the second sensor **1240b** may not overlap the second coil unit **1230-2** in the direction of the optical axis OA, the disclosure is not limited thereto. In another embodiment, both the sensor and the coil unit may at least partially overlap each other in the optical-axis direction.

[0783] The first sensor **1240a** may overlap the magnet **1023A** in the optical-axis direction, the third sensor **1240c** may overlap the magnet **1023C** in the optical-axis direction, and the second sensor **1240b** may overlap the magnet **1023B** in the optical-axis direction.

[0784] Furthermore, the first sensor **1240a** may overlap the first coil unit **1230-1** in a direction perpendicular to the optical axis OA, the third sensor **1240c** may overlap the third coil unit **1230-3** in a direction perpendicular to the optical axis OA, and the second sensor **1240b** may overlap the second coil unit **1230-2** in a direction perpendicular to the optical axis OA. In another embodiment, the sensor and the coil unit may not overlap each other in a direction perpendicular to the optical axis OA.

[0785] In another embodiment, the second position sensor **1240** may include one first sensor and one second sensor. In another embodiment, one of the first sensor **1240a** and the third sensor **1240c** may be omitted.

[0786] The image sensor unit **1350** may include at least one of a motion sensor **1820**, a controller **1830**, a memory **1512**, and a capacitor **1514**.

[0787] The motion sensor **1820**, the controller **1830**, the memory **1512** and the capacitor **1514** may be disposed or mounted to one of the first circuit board **1800** and the third circuit board **1250**.

[0788] For example, the motion sensor **1820** and the memory **1512** may be disposed on the second surface **1044B** of the first circuit board **1800**, and the controller **1830** and the capacitor **1514** may be disposed on the first surface **1051A** of the third circuit board **1250**.

[0789] The motion sensor **1820** may be conductively connected to the controller **1830** via a wire or a circuit pattern formed at the third circuit board **1250**.

[0790] The motion sensor **1820** may output information about a rotational angular speed caused by motion of the camera module **1010**. The motion sensor **1820** may be embodied as a dual-axis or triple-axis gyro sensor or an angular speed sensor.

[0791] The memory **1512** may store code values according to displacement of the bobbin **1110** in the optical-axis direction for AF feedback operation. Furthermore, the memory **1512** may store code values according to displacement of the OIS movable unit in a direction perpendicular to the optical-axis direction for OIS feedback operation. In addition, the memory **1512** may store an algorithm or a program for operation of the controller **1830**.

[0792] Furthermore, the memory **1512** may store a correction value CV. The correction value CV may be alternatively referred to as an “error correction value”. A description of the correction value CV will be given later.

[0793] For example, although the memory **1512** may be, for example, an EEPROM (Electrically Erasable Programmable Read-Only Memory), the disclosure is not limited thereto.

[0794] The controller **1830** may be conductively connected to the first position sensor **1170** and to the second position sensor **1240**.

[0795] The controller **1830** may control the output signal of the first position sensor **1170**, and drive signals, which are supplied to the first coil **1120** using first code values stored in the memory **1512**, thereby performing a feedback autofocus operation.

[0796] Furthermore, the controller **1830** may control the output signal supplied from the second position sensor **1240**, and drive signals, which are supplied to the second coil **1230** using second code values stored in the memory **1512**, thereby performing a feedback OIS operation.

[0797] Although the controller **1830** may be of a driver IC type, the disclosure is not limited thereto. For example, the controller **1830** may be conductively connected to the terminal **1251** of the first circuit board **1250**.

[0798] The fourth circuit board **1260** may be disposed under the third circuit board **1250**. The fourth circuit board **1260** may be alternatively referred to as a “third circuit board”.

[0799] Although the fourth circuit board **1260** may be configured to have a polygonal shape (for example, a quadrangular shape, a square shape, or a rectangular shape) when viewed from above, the disclosure is not limited thereto. In another embodiment, the fourth circuit board **1260** may be formed to have a circular shape or an elliptical shape.

[0800] For example, the surface area of the front surface of the fourth quadrangular circuit board **1260** may be larger than the surface area of the bore **1501** in the third circuit board **1250**. For example, the lower side of the bore **1501** in the third circuit board **1250** may be closed or blocked by the fourth circuit board **1260**.

[0801] When viewed from above or below, the outer surface (or the outer side) of the fourth circuit board **1260** may be positioned between the outer surface (or the outer side) of the third circuit board **1250** and the bore **1501** in the third circuit board **1250**.

[0802] The fourth circuit board **1260** may include a seating region **1260A** in which the image sensor **1810** is disposed. For example, the first surface (for example, the upper surface) **1060A** of the fourth circuit board **1260** may be provided with the seating region **1260A**, in which the image sensor **1810** is disposed or coupled. For example, the seating region **1260A** may be disposed so as to be aligned with the bore **1501** in the third circuit board **1250**.

[0803] Referring to FIGS. **39A** and **39B**, the fourth circuit board **1260** may include a first terminal **1261** configured to be conductively connected to the terminal **1251** of the third circuit board **1250**. The first terminal **1261** may be alternatively referred to as a “first terminal portion” or a “first terminal unit”. For example, the first terminal **1261** may include a plurality of first terminals.

[0804] For example, the first terminal **1261** of the fourth circuit board **1260** may be coupled to the terminal **1251** of the third circuit board **1250** via solder or a conductive adhesive member.

[0805] For example, the first terminal **1261** of the fourth circuit board **1260** may be disposed on the first surface (for example, the upper surface) **1060A** of the fourth circuit board **1260**, and may correspond to, face or overlap the terminal **1251** of the third circuit board **1250** in the optical-axis direction.

[0806] Referring to FIG. **40**, the fourth circuit board **1260** may include a second terminal **1262**, which is conductively connected to the connective elastic member **1280**. The second terminal **1262** may be alternatively referred to as a “second terminal portion” or a “second terminal unit”.

[0807] For example, the second terminal **1262** of the fourth circuit board **1260** may be coupled to the connective elastic member **1280** via solder **1038** (see FIG. **41**) or a conductive adhesive member. For example, the second terminal **1262** may include a plurality of second terminals.

[0808] For example, the second terminal **1262** of the fourth circuit board **1260** may be disposed on the second surface (for example, the lower surface) **1060B** of the fourth circuit board **1260**, and may correspond to, face, or overlap the connecting spring **1281** of the connective elastic member **1280** in the optical-axis direction. The second surface **1060B** may be a surface opposite the first surface **1060A**.

[0809] Although the fourth circuit board **1260** may be a printed circuit board or an FPCB, the disclosure is not limited thereto.

[0810] The holder **1270** may be disposed under the third circuit board **1250** so as to support the third circuit board **1250**. For example, the second surface **1051B** of the third circuit board **1250** may be in contact with the upper surface of the holder **1270**.

[0811] For example, the holder **1270** may be disposed between the third circuit board **1250** and the connective elastic member **1280**.

[0812] The holder **1270** may include a projection **1276**, which projects toward the third circuit board **1250** from the upper surface thereof. The projection **1276** may serve to support the lateral side surface of the third circuit board **1250**, or may serve as an assembly guide configured to allow the third circuit board **1250** to be easily disposed or seated at the holder **1270**. The projection **1276** may be alternatively referred to as a “guide portion” or a “guide protrusion”.

[0813] The projection **1276** may be in contact with the outer surface of the third circuit board **1250** in the state in which the third circuit board **1250** is seated on the holder **1270**. For example, the projection **1276** may include a plurality of (for example, four) projections, and the plurality of projections **1276** may be in contact with all the four outer surfaces of the third circuit board **1250**.

[0814] For example, although the projections **1276** are shown in FIG. 39A as being formed on the outer surfaces of sides of the holder **1270** that face each other, the disclosure is not limited thereto.

[0815] When viewed from above or below, although the outer periphery of the holder **1270** may have a quadrangular shape, for example, a square shape or a rectangular shape, the disclosure is not limited thereto. In another embodiment, the outer periphery of the holder **1270** may have a circular shape or an elliptical shape.

[0816] The holder **1270** may include a protrusion **1273**, which corresponds to or faces the coupling hole **1025A** in the third circuit board **1250**. The protrusion **1273** on the holder **1270** may project from the first surface **1070A** of the holder **1270**, and may be coupled to the coupling hole **1025A** in the third circuit board **1250**. The holder **1270** and the third circuit board **1250** may thereby be coupled to each other. The first surface **1070A** of the holder **1270** may be a surface that faces the second surface **1060B** of the third circuit board **1250**.

[0817] The holder **1270** may have a bore **1071** corresponding to the fourth circuit board **1260**.

[0818] Although the bore **1071** in the holder **1270** may have a quadrangular shape, for example, a square shape or a rectangular shape, the disclosure is not limited thereto. In another embodiment, the bore **1071** may have a circular shape or an elliptical shape.

[0819] For example, although the bore **1071** in the holder **1270** may have a shape that coincides with or is identical to the shape of the fourth circuit board **1260**, the disclosure is not limited thereto. The size or surface area of the bore **1071** in the holder **1270** may be larger than the size or surface area of the first surface **1060A** or the second surface **1060B** of the fourth circuit board **1260**. The fourth circuit board **1260** may be disposed inside the bore **1071** in the holder **1270**.

[0820] For example, the holder **1270** may be shaped to surround the fourth circuit board **1260**.

[0821] The holder **1270** may have a plurality of holes **1270A** corresponding to the plurality of holes **1250A** in the third circuit board **1250**. Although the plurality of holes **1270A** in the holder **1270** may be through holes, which are formed through the holder **1270** in the direction of the optical axis OA, the disclosure is not limited thereto. In another embodiment, the plurality of holes **1270A** in the holder **1270** may be escape grooves or escape portions in order to avoid spatial interference with the support member **1220**.

[0822] For example, the plurality of holes **1270A** in the holder **1270** may be arranged so as to

surround the bore **1071** in the holder **1270** and to be spaced apart from each other at regular intervals. For example, the plurality of holes **1270A** may be positioned in a region between the bore **1071** in the holder **1270** and the sides of the holder **1270**.

[0823] Referring to FIG. **40**, the second surface **1070B** of the holder **1270** may be provided with a projection **1275**. The projection **1275** of the holder **1270** may project toward the bottom of the base **1210** from the second surface **1070B** of the holder **1270**.

[0824] The projection **1275** of the holder **1270** may project toward the bottom of the base **1210** further than the connective elastic member **1280**. Alternatively, the projection **1275** of the holder **1270** may project toward the bottom of the base **1210** further than a solder **1902** that couples the connective elastic member **1280** to the support member **1220**.

[0825] For example, the first distance between the projection **1275** of the holder **1270** and the bottom of the base **1210** in the optical-axis direction may be less than the second distance between the connective elastic member **1280** and the bottom of the base **120**. For example, the first distance may be less than the third distance between the solder **1902** and the bottom of the base **120**.

[0826] The projection **1275** may serve as a stopper, configured to prevent the second surface **1070B** of the holder **1270**, the connective elastic member **1280** and/or the solder **1902** from directly colliding with the bottom of the base **1210**.

[0827] For example, although the projection **1275** may be disposed at a corner of the second surface **1070B** of the holder **1270**, the disclosure is not limited thereto. In another embodiment, the projection **1275** may be disposed at a side of the second surface **1070B** of the holder **1270** or between a side of the second surface **1070B** of the holder **1270** and the bore **1071**.

[0828] Referring to FIG. **42**, the holder **1270** may have at least one groove **1272**, which is depressed from the second surface **1070B** thereof.

[0829] For example, the holder **1270** may have a plurality of grooves (for example, four grooves) corresponding to the plurality of sides (for example, four sides) of the second surface **1070B**.

[0830] Each of the grooves **1272** may include a bottom **1272a**, which has a height difference with respect to the second surface **1070B** in the direction of the optical axis OA, and a side wall **1272b** connecting the bottom **1272a** to the second surface **1070B**.

[0831] For example, the bottom **1272a** of the groove **1272** may be positioned closer to the first surface **1070A** of the holder **1270** than to the second surface **1070B** of the holder **1270**.

[0832] The plurality of holes **1270A** in the holder **1270** may overlap the grooves **1272** in the holder **1270** in the optical-axis direction. For example, each of the plurality of holes **1270A** may have an opening formed in the bottom **1272a** of the groove **1272**. The openings of each of the plurality of holes **1270A** formed in the bottom **1272a** may have a height difference with respect to the second surface **1070B** of the holder **1270** in the optical-axis direction.

[0833] For example, the plurality of holes **1270A** may be formed through the bottoms **1272a** of the grooves **1272** in the holder **1270**.

[0834] Here, the grooves **1272** in the holder **1270** may serve to avoid spatial interference between the connective elastic member **1280** and the holder **1270** to thus allow easy elastic deformation when the connective elastic member **1280** is elastically deformed during OIS operation.

[0835] The connective elastic member **1280** may be coupled to the holder **1270**. The connective elastic member **1280** may serve to allow the OIS movable unit to be moved and to allow transmission of a conductive signal. For example, the connective elastic member **1280** may conductively connect the support member **1220** to the terminal **1262** of the fourth circuit board **1260**.

[0836] For example, the connective elastic member **1280** may be disposed under the holder **1270**.

[0837] The connective elastic member **1280** may be coupled to the second surface **1070B** of the holder **1270** via an adhesive member or the like.

[0838] The connective elastic member **1280** may conductively connect the support member **1220** to the fourth circuit board **1260**, and may include an elastic deformation portion, which is elastically

deformable. The elastic deformation portion of the connective elastic member **1280** may be coupled to the support member **1220**.

[0839] The connective elastic member **1280** may include the connecting spring **1281** (see FIG. 40) corresponding to the support member **1220**. The description of the connecting spring **1281** shown in FIG. 18 may be applied to the connecting spring **1281** with or without modification.

[0840] For example, the connective elastic member **1280** may include a plurality of connecting springs **1281**. The plurality of connecting springs **1281** may correspond to respective support members **1220**. The plurality of connecting springs **1281** may be disposed so as to be conductively isolated or spaced apart from each other.

[0841] Each of the connecting springs **1281** may include a first coupler **31** coupled to the second terminal **1262** of the fourth circuit board **1260**, a second coupler **32** coupled to the support member **1220**, and a connector **33** connecting the first coupler **31** to the second connector **32**.

[0842] The first coupler **31** of the connecting spring **1281** may be supported by the holder **1270**. For example, the first coupler **31** may be disposed on the second surface **1070B** of the holder **1270**, and may be supported by the second surface **1070B** of the holder **1270**.

[0843] For example, the first coupler **31** may be disposed on the second surface **1070B** of the holder **1270** adjacent to at least one groove **1272** in the holder **1270**.

[0844] For example, the first coupler **31** may include a first portion **31a**, which is supported by the holder **1270** and is connected to the connector **33**, and a second portion **31b**, which is connected to the first portion **31a** and is coupled to the second terminal **1262** of the fourth circuit board **1260**.

[0845] For example, the first portion **31a** of the first coupler **31** may overlap the second surface **1070B** of the holder **1270** in the optical-axis direction, and the second portion **31b** may not overlap the second surface **1070B** of the holder **1270** in the optical-axis direction. At least a portion of the second portion **31b** of the first coupler **31** may overlap the second terminal **1252** of the fourth circuit board **1260** in the optical-axis direction. For example, the second portion **31b** may project in a direction toward the second terminal **1252** of the fourth circuit board **1260** from the inner surface of the holder **1270**.

[0846] The second coupler **32** may be coupled to one end (for example, the lower end) of the support member **1220** via the solder **1902** or a conductive adhesive member. For example, the second coupler **32** may be disposed so as to overlap the hole **1270A** in the holder **1270** in the optical-axis direction. The second coupler **32** may have a hole **32A** through which the support member **1220** extends.

[0847] One end of the support member **1220**, which has passed through the hole **32A** in the second coupler **32**, may be directly coupled to the second coupler **32** via a conductive adhesive member or the solder **1902**, whereby the second coupler **32** may be conductively connected to the support member **1220**.

[0848] For example, the second coupler **32**, which is a region at which the solder **1902** is disposed so as to be coupled to the support member **1220**, may include the hole **32A** and a region around the hole **32A**. Although the second coupler **32** may be configured to have a circular shape, the disclosure is not limited thereto. In another embodiment, the second coupler **32** may be configured to have a polygonal shape (for example, a quadrangular shape) or an elliptical shape.

[0849] The second coupler **32** and the connector **33** may overlap the groove **1272** in the holder **1270** in the optical-axis direction. For example, the second coupler **32** and the connector **33** may be disposed in the groove **1272** in the holder **1270**. For example, the second coupler **32** and/or the connector **33** may be disposed so as to be spaced apart from the holder **1270**.

[0850] For example, the connective elastic member **1280** may include four groups **1001A**, **1002A**, **1003A** and **1004A**, which correspond to the four side portions (the lateral side surfaces) of the fourth circuit board **1260** or the four side portions (or the lateral side surfaces) of the holder **1270**.

[0851] Each of the plurality of groups **1001A**, **1002A**, **1003A** and **1004A** may include a plurality of connecting springs **1001-1** to **1001-9**, **1002-1** to **1002-9**, **1003-1** to **1003-9**, and **1004-1** to **1004-9**.

[0852] Furthermore, the terminals **262** of the fourth circuit board **1260** may be sorted into a plurality of groups corresponding to the groups **1001A** to **1004A** of the connective elastic member **1280**. Each of the plurality of groups of the fourth circuit board **1260** may include a plurality of terminals **P1** to **P9**, **S1** to **S9**, **R1** to **R9**, or **Q1** to **Q9**.

[0853] For example, each of the plurality of terminals **P1** to **P9**, **S1** to **S9**, **R1** to **R9**, and **Q1** to **Q9** of the fourth circuit board **1260** may be coupled to a corresponding one of the plurality of connecting springs **1001-1** to **1001-9**, **1002-1** to **1002-9**, **1003-1** to **1003-9**, and **1004-1** to **1004-9** via solder.

[0854] The description of the groups **1A**, **2A**, **3A**, and **4A** of the connective elastic member **280** shown in FIG. **15** may be applied to the plurality of groups **1001A**, **1002A**, **1003A**, and **1004A** of the connective elastic member **1280** shown in FIG. **43** with or without modification.

[0855] Referring to FIG. **41**, the connective elastic member **1280** may further include a body **1085A** and an insulation member **1285** including an extension **1085B**. The connective elastic member **1280** may further include one or more dummy members (or dummy patterns) **1028-1** to **1028-4**. The description of the insulation member **285** and the dummy members **28-1** to **28-4** may be applied to the insulation member **1285** and the dummy members **1028-1** to **1028-4**, with or without modification.

[0856] For example, the insulation member **1285** may support the connecting springs **1001-1** to **1001-9**, **1002-1** to **1002-9**, **1003-1** to **1003-9**, and **1004-1** to **1004-9**, and may be coupled or attached to the second surface **1070B** of the holder **1270**.

[0857] For example, the insulation member **1285** may have therein a bore or a cavity. The bore or the cavity in the insulation member **1285** may correspond to, overlap, or be aligned with the bore **1800A** in the first circuit board **1800**, the bore **1501** in the third circuit board **1250**, and the bore **1071** in the holder **1270** in the optical-axis direction.

[0858] For example, the body **1085A** may have a bore or a cavity, which corresponds to, overlaps or is aligned with at least one of the bore **1800A** in the first circuit board **1800**, the bore **1501** in the third circuit board **1250**, and the bore **1071** in the holder **1270** in the optical-axis direction.

[0859] The extension **1085B** may extend toward the outer surface of the holder **1270** from the body **1085A**. For example, the extension **1085B** may be disposed so as to surround the groove **1272** in the holder **1270**.

[0860] The support member **1220** may conductively connect the first circuit board **1800** to the connective elastic member **1280**.

[0861] The support member **1220** may include a plurality of groups corresponding to the groups **1001A**, **1002A**, **1003A**, and **1004A** of the connective elastic member **1280**. Each of the plurality of groups of the support member may include a plurality of support members (or wires).

[0862] For example, the support member **1220** may include a plurality of support members corresponding to the plurality of connecting springs. The support member **1220** may be alternatively referred to as a “wire”.

[0863] The support member **1220** may be coupled at one end thereof to the first circuit board **1800** and at the other end thereof to the second coupler **32** of the connecting spring **1281**.

[0864] For example, the one end of the support member **1220** may extend through the hole **1800B** in the first circuit board **1800** and may be coupled to the first surface (for example, the upper surface) **1044A** of the first circuit board **1800** via the first solder **1901**, and the other end of the support member **1220** may extend through the hole **32A** in the second coupler **32** of the connecting spring **1281** and may be coupled to the lower portion or the lower surface of the second coupler **32** via the first solder **1901**. For example, the one end of the support member **1220** may be coupled and conductively connected to the terminal **1800B** of the first circuit board **1800**.

[0865] The support member **1220** may extend through the escape region **1041** of the housing **1450**, the hole **1250A** in the third circuit board **1250** and the hole **270A** in the holder **1270**, and may avoid spatial interference with the housing **1450**, the second circuit board **1250**, and the holder **1270**.

[0866] The support member **1220** may be embodied as a member that is conductive and confers elastic support, for example, a suspension wire, a leaf spring, or a coil spring.

[0867] The image sensor unit **1350** may further include the filter **1610**. The image sensor unit **1350** may further include a filter holder **1600** in which the filter **1610** is disposed, seated or received. The filter holder **1600** may be alternatively referred to as a “sensor base”.

[0868] The filter **1610** may serve to prevent light in a certain frequency range, among the light that passes through the lens barrel **1400**, from being incident on the image sensor **1810**. The description of the filter shown in FIG. **9** may be applied to the filter **1610** with or without modification.

[0869] For example, the filter holder **1600** may be disposed under the AF operation unit **1100**. For example, the filter holder **1600** may be disposed above the fourth circuit board **1260**.

[0870] The filter holder **1600** may be coupled to a region of the fourth circuit board around the image sensor **1810**, and may be exposed through the bore **1800A** in the first circuit board **1800** and the bore **1501** in the third circuit board **1250**. For example, the filter holder **1600** may be visible through the bore **1800A** in the first circuit board **1800** and the bore **1501** in the third circuit board **1250**.

[0871] For example, the filter holder may be coupled to a region of the first surface (for example, the upper surface) around the seating region **1260A** of the fourth circuit board **1260**. Although the seating region **1260A** may be the same surface as the first surface of the fourth circuit board **1260** in FIG. **39A**, the disclosure is not limited thereto. In another embodiment, the seating region **1260A** may be a groove or a projection.

[0872] The bore **1501** in the third circuit board **1250** may expose the filter holder **1600** disposed at the fourth circuit board **1260** and the filter **1610** disposed at the filter holder **1600** therethrough.

[0873] The filter holder **1600** may have a bore **1061A** formed in a region in which the filter **1610** is mounted or disposed in order to allow the light that has passed through the filter **1610** to be incident on the image sensor **1810**. The bore **1061A** in the filter holder **1600** may have the form of a through hole which is formed through the filter holder **1600** in the optical-axis direction. For example, the bore **1061A** in the filter holder **1600** may be formed through the center of the filter holder **1600** so as to correspond to or face the image sensor **1810**. The filter holder **1600** may have a seating portion **1500**, which is depressed from the upper surface thereof so as to receive therein the filter **1610**. The filter **1610** may be disposed, seated or mounted in the seating portion **1500**. The seating portion **1500** may be configured to surround the bore **1061A**. In another embodiment, the seating portion **1500** of the filter holder **1600** may be configured to have the form of a projection projecting from the upper surface of the filter **1610**.

[0874] The image sensor **1350** may further include an adhesive member **1612** disposed between the filter **1610** and the seating portion **1500**. Accordingly, the filter **1610** may be coupled or attached to the filter holder **1600** via the adhesive member **1612**. For example, the adhesive members **1612** and **1061** may be epoxy, thermohardening adhesive, or ultraviolet-hardening adhesive.

[0875] The camera module **1010** may further include the cover member **1300** and the base **1210** in order to receive the AF operation unit **1100** and the image sensor unit **1350** therein, protect the AF operation unit **1100** and the image sensor unit **1350** from external impacts, and prevent the introduction of foreign substances from the outside.

[0876] The cover member **1300** may be configured to have the form of a box, which is open at the lower surface thereof and includes the upper plate **1301** and the side plates **1302**. The lower portions of the side plates **1302** of the cover member **1300** may be coupled to the base **1210**. The upper plate **1301** of the cover member **1300** may be configured to have a polygonal shape, for example, a quadrangular shape or an octagonal shape.

[0877] The cover member **1300** may have a bore **1303** formed in the upper plate **1301** thereof through which the lens (not shown), coupled to the bobbin **1110** is exposed to external light. One of the side plates **1302** of the cover member **1300** may be provided with a hole **1304** through which the terminal member **1905** of the circuit board **1190** is exposed.

[0878] The base **1210** may be disposed under the holder **1270**. The base **1210** may have a shape that coincides with or corresponds to the cover member **1300**, for example, a quadrangular shape.

[0879] For example, although the base **1210** may have the bore having the form of a through hole which is formed through the base **1210** in the optical direction, the bore may be omitted in another embodiment.

[0880] The base **1210** may have a step **1211** (see FIG. **44A**) to which adhesive is applied when the cover member **1300** is adhesively fixed thereto. Here, the step **1211** may guide the side plates **1302** of the cover member **1300** coupled thereto. The step **1211** of the base **1210** may be attached or fixed to the lower ends of the side plates **1302** of the cover member **1300** using an adhesive or the like.

[0881] Although the lower portion or the lower side of the base **1210** may be closed or blocked by the bottom cover **1219**, the disclosure is not limited thereto. In another embodiment, the bottom cover **1219** may be omitted.

[0882] The stationary part and the movable part of the image sensor unit **1350** according to an embodiment will be described with regard to OIS operation.

[0883] The image sensor unit **1350** may include the stationary part, the movable part (or the moving part), and the elastic support member **1220** and **1280** configured to couple and connect the stationary part to the movable part. The movable part may be alternatively referred to as an “OIS movable part” (or “OIS-moving part”). The OIS movable part may be movable in a direction perpendicular to the optical axis OA with respect to the stationary part.

[0884] By virtue of the elastic support member **1220** and **1280**, the OIS movable part, which is disposed under the OIS stationary part, may be positioned in the state of being spaced apart from the stationary part by a predetermined distance. In other words, the movable part may be movable relative to the stationary part by the electromagnetic force resulting from the interaction between the magnet **1023** and the coil in the state in which the movable part is suspended from the stationary part via the support member **1220**.

[0885] One end of the elastic support member **1220** and **1280** (for example, one end of the support member **1220**) may be coupled to the first circuit board **1800**, and the other end of the elastic support member **1220** and **1280** (for example, the first coupler **31** of the connecting spring **1281**) may be coupled to the second circuit board **1900**, for example, the fourth circuit board **1260**.

[0886] Via the elastic support member **1220** and **1280**, the first circuit board **1800** may be conductively connected to the second circuit board **1900**, for example, the fourth circuit board **1260**.

[0887] The OIS movable part may be movable relative to the stationary part in a direction perpendicular to the optical axis by the electromagnetic force resulting from the interaction between the second coil **1230** and the magnet **1023**.

[0888] For example, by virtue of the interaction between the magnet **1023** and the coil **1230**, the image sensor **1810** may be shifted or tilted in a direction perpendicular to the optical axis OA, or may be rotated about the optical axis OA. For example, the optical-axis direction may be a direction perpendicular to one surface of the image sensor **1810**. For example, the one surface of the image sensor **1810** may be the upper surface of the image sensor **1810**. Alternatively, the one surface of the image sensor **1810** may be a surface that corresponds to or faces the lower surface of the lens module **1400** or the filter **1610**. For example, the one surface of the image sensor **1810** may be an active region.

[0889] By virtue of the support member **1220** and the connective elastic member **1280**, the OIS movable unit may be elastically supported, and may be movable in a direction perpendicular to the optical axis.

[0890] The stationary part may include the first circuit board **1800**, the housing **1450**, and the magnet **1023**. Furthermore, the stationary part may include at least one of the base **1210**, the cover member **1300**, and the bottom cover **1219**. Furthermore, the stationary part may include elements

coupled to the first circuit board **1800**, for example, the motion sensor **1820** and the capacitor.

[0891] The OIS movable part may include the third circuit board **1250**, the second coil **1230**, the fourth circuit board **1260**, and the image sensor **1810**. Furthermore, the OIS movable part may include the holder **1270**.

[0892] Furthermore, the OIS movable part may include elements coupled to the third circuit board **1250**, for example, the second position sensor **1240**, the motion sensor **1820**, the controller **1830**, the memory **1512**, and the capacitor **1514**. Furthermore, the OIS movable part may include the filter holder **1600** and the filter **1610**.

[0893] For example, the OIS movable part may include the fourth circuit board **1260** coupled to the connective elastic member **1280**, the image sensor **1810** and the third circuit board **1260** coupled to the fourth circuit board **1260**, and the holder **1270** coupled to the third circuit board **1250**, and may be elastically supported by the support member **1220** and the connective elastic member **1280**.

[0894] The magnet **1023** may be disposed at the stationary part, and the second coil **1230** may be disposed at the OIS movable unit. The OIS movable part may be moved or tilted relative to the stationary part by the electromagnetic force resulting from the interaction between the magnet **1023** and the second coil **1230**.

[0895] Referring to FIGS. **46** and **47**, in order to allow the OIS movable part to be moved or tilted relative to the stationary part by the electromagnetic force resulting from the interaction between the magnet **1023** and the second coil **1230**, the OIS movable part may be spaced apart from the OIS stationary part.

[0896] For example, the holder **1270**, the second circuit board **1900**, and the image sensor **1810** may be spaced apart from the first circuit board **1800**, the housing **1450**, and the base **1210**.

[0897] For example, at the initial position of the OIS movable part, the outer surface of the holder **1270** may be spaced apart from the inner surface of the base **1210** by a predetermined distance **d1**.

[0898] Furthermore, at the initial position of the OIS movable part, the lower surface of the holder **1270** and the lower surface of the fourth circuit board **1260** may be spaced apart from the front surface (or the upper surface) of the base **1210** by a predetermined distance **H1**. For example, at the initial position of the OIS movable part, the lower surface of the holder **1270** and the lower surface of the fourth circuit board **1260** may be spaced apart from the front surface (or the upper surface) of the bottom cover **1219**.

[0899] For example, at the initial position of the OIS movable part, the solder **1902** may be spaced apart from the front surface (or the upper surface) of the bottom cover **1219** by a predetermined distance **H2**. Furthermore, at the initial position of the OIS movable part, the solder **1902** may be spaced apart from the front surface (or the upper surface) of the base **1210**.

[0900] The initial position of the OIS movable unit may be the original position of the OIS movable part in the state in which no electric power or drive signal is applied to the second coil **1230** or the position at which the OIS movable unit is located as the result of the support member **1220** and the connective elastic member **1280** being elastically deformed due only to the weight of the OIS movable part.

[0901] In addition, the initial position of the OIS movable part may be the position at which the OIS movable part is located when gravity acts in the direction from the first circuit board **1800** to the third circuit board **1250** or when gravity acts in the direction from the third circuit board **1250** to the first circuit board **1800**.

[0902] FIG. **49** illustrates a process of mounting the image sensor **1810**, the filter holder **1600**, and the filter **1610** to the fourth circuit board **1260**.

[0903] Referring to FIG. **49**, the image sensor **1810** may be first coupled, fixed, or attached to the seating region **1260A** of the fourth circuit board **1260** through die bonding (**S110**).

[0904] Although the image sensor **1810** may be one of a charge-coupled device (CCD), a metal oxide semiconductor MOS, a CPD image sensor, and a CID image sensor, the disclosure is not limited thereto.

[0905] Subsequently, the image sensor **1810** may be bonded to the fourth circuit board **1260** via a wire **1088** such that the image sensor **1810** is conductively connected to the fourth circuit board **1260** (**S120**).

[0906] Subsequently, the filter holder **1600** with the filter **1601** mounted thereon may be mounted on the third circuit board **1260** via the adhesive member **1061** (**S130**). For example, the filter **1610** may be coupled to the filter holder **1600** via the adhesive member **1612**, and then the filter holder **1600** may be coupled to the fourth circuit board **1260**. In another embodiment, the filter holder **1600** may be coupled to the fourth circuit board **1260**, and then the filter **1610** may be coupled to the filter holder **1600**.

[0907] In a comparative example, the image sensor may be mounted on an additional sensor board, and then the sensor board may be connected to the fourth circuit board.

[0908] In the comparative example, the sensor board may be connected to the fourth circuit board through soldering. The soldering is an additional process, and makes it difficult to connect the sensor board to the fourth circuit board. Furthermore, in the comparative example, noise may be generated at the image sensor and the image sensor may be influenced by the noise during the process of soldering the sensor board to the fourth circuit board. In addition, in the comparative example, due to tolerance stacking in the process of soldering the sensor board, there may be difficulties in alignment between the lens module and the image sensor and between the lens module and the cover member.

[0909] In the embodiment, the sensor board in the comparative example is fused to the fourth circuit board so as to realize a single integrated fourth circuit board **1260**. In the example, the image sensor **1810** is moved to the fourth circuit board from above the image sensor unit **1350** and is then bonded to the fourth circuit board **1260** through die bonding, and the image sensor is conductively connected to the fourth circuit board through wire bonding. Subsequently, the filter holder **1600** and the filter **1610** are moved to the fourth circuit board **1260** from above the image sensor unit **1350**, and are coupled to the fourth circuit board **1260**.

[0910] In comparison with the comparative example, the embodiment is able to simplify a process of assembling a camera. Furthermore, it is possible to reduce the number of soldering points in the signal path of the image sensor, and it is possible to prevent the image sensor from becoming inoperable or to suppress image noise.

[0911] In addition, in comparison with the comparative example, the embodiment is able to simplify an assembly process and thus to eliminate tolerance stacking. Therefore, it is also advantageous in managing alignment of the lens module **1400**.

[0912] Furthermore, in comparison with the comparative example, the embodiment is able to offer effect of reducing material cost and manufacturing costs by reducing the number of components and the number of processes.

[0913] Although FIGS. **39A** and **40** illustrate an embodiment in which the third circuit board **1250** and the fourth circuit board **1260** are separately provided and the terminal **1251** of the third circuit board **1250** and the terminal **1261** of the fourth circuit board **1260** are coupled to each other so as to conductively connect the third circuit board **1250** to the fourth circuit board **1260**, the embodiment of the present invention is not limited thereto. In another embodiment, the third circuit board and the fourth circuit board may be integrally formed into a single board. Here, the terminal **1262** of the fourth circuit board may be formed on the rear surface of the single board, and may be coupled to the connective elastic member **1280**.

[0914] The connective elastic member **280-1** shown in FIG. **22** may be another embodiment of the connective elastic member **1280**. Accordingly, the description of the connective elastic member **280-1** shown in FIG. **22** may be applied to the connective elastic member **1280**, with or without modification.

[0915] For example, the surface area of the bore **79** in the board portion **280A** may be larger than the surface area of the second surface **1060B** of the fourth circuit board **1260**. For example, the

bore in the board portion **280A** may expose the second surface **1060B** of the fourth circuit board **1260** and the terminal **262** of the fourth circuit board **1260** therethrough.

[0916] The board portion **280A** may be disposed on the second surface **1070B** of the holder **1270**, and may be coupled or attached to the second surface **1070B** of the holder **1270** via an adhesive member or the like.

[0917] In another embodiment, the image sensor unit **1350** shown in FIG. **29** may be applied in place of the image sensor unit **250** shown in FIG. **23**. For example, the camera module **20** according to another embodiment may include the lens module **1400** and the image sensor unit **1350**, and the description of FIG. **23** may be applied with or without modification.

[0918] For example, the lens module **1400** of the camera module **20** according to another embodiment may not be movable in the optical-axis direction, but may be fixed in the optical-axis direction. For example, in another embodiment, the lens module **1400** may not be movable in a direction perpendicular to the optical axis, and may be held in a direction perpendicular to the optical axis. The camera module **20** may further include the cover member **1300** shown in FIG. **29**. For example, the lens module **1400** may be coupled, attached or fixed to the holder **1600** or the first circuit board **1800**. For example, the lower portion, the lower end or the lower surface of the lens module **1400** may be coupled, attached or fixed to the upper surface of the holder **1600** or the upper surface of the first circuit board **1800**. Alternatively, for example, the lens module **1400** may be coupled, attached or fixed to the cover member **1300**.

[0919] With the development of camera technology, resolution of an image becomes high, and thus the size of an image sensor is being increased. Because the size of an image sensor is being increased, the size of a lens module and the size of an actuator for shifting the lens module are also being increased. Consequently, not only the weight of a lens module but also the weight of other actuator components for shifting the lens module also increase.

[0920] According to an embodiment of the present invention, autofocus is performed using the AF operation unit (or the first actuator) **1100**, which is operated in a lens shift manner, and optical image stabilization (OIS) is performed using the image sensor unit (or the second actuator) **1350**, which is operated in an image sensor shift manner, thereby improving the reliability of the camera device.

[0921] The embodiment is able to perform 5-axis handshake correction using the sensor shift manner. For example, the 5-axis handshake may include two angular handshakes (for example, pitch and yaw), two shift handshakes (for example, x-axis shift and y-axis shift), and one rotational handshake (for example, roll).

[0922] FIG. **50** illustrates the controller **820** according to an embodiment. FIG. **51** illustrates an embodiment of correction values stored in the memory **1512**. FIG. **52** is a view illustrating a method of setting the correction values shown in FIG. **51**.

[0923] Referring to FIGS. **50** to **52**, the controller **830** may include a correction unit **812** and a drive unit **813**. The controller **830** may further include an analog-digital converter **811**.

[0924] The controller **830** may receive the output of the OIS position sensor. The controller **830** may receive the correction values CV stored in the memory **1512**. For example, the OIS position sensor may be the first sensor **1240a**, the second sensor **1240b**, or the third sensor **1240c**.

[0925] For example, the output of the OIS position sensor may be an analog signal or a digital signal.

[0926] For example, when the OIS position sensor is composed of only a Hall sensor, the output of the OIS position sensor may be an analog signal, and the controller **830** may further include the analog-digital converter **811**, configured to convert the output of the OIS position sensor, which is an analog signal, into a digital signal (or a digital value). Hereinafter, the digital value may be alternatively referred to as a “digital code”.

[0927] For example, when the OIS position sensor is a driver IS including a Hall sensor, the output of the OIS position sensor may be a digital signal or a digital value, and the analog-digital

converter **811** may be omitted.

[0928] The correction unit **812** may correct the output of the OIS position sensor based on the correction value CV received from the memory **1512**.

[0929] For example, the correction unit **812** may output the result CS obtained by subtracting the correction value CV from the output of the OIS position sensor. In another embodiment, the correction unit **812** may output the result obtained by adding the correction value CV to the output of the OIS position sensor. The reason for this is to eliminate the output of the OIS position sensor caused by influence or interference of a magnetic field of the OIS coil **1230**. Here, the OIS coil **1230** may be a coil corresponding to the OIS position sensor. For example, the first OIS coil unit **1230-1** may correspond to the first sensor **1240a**, the second OIS coil unit **1230-2** may correspond to the second sensor **1240b**, and the third OIS coil unit **1230-3** may correspond to the third sensor **1240c**.

[0930] For example, although the correction unit **812** may include at least one of a logical gate, a comparator, a subtractor, and an adder, the disclosure is not limited thereto. The correction unit **812** may have any other construction, as long as it has a circuit construction capable of changing or correcting the output of the OIS position sensor based on the correction value CV.

[0931] The drive unit **813** may receive the output CS of the correction unit **812**, control a drive signal DS for driving the OIS coil **1230** corresponding to the OIS position sensor based on the received output of the correction unit **812**, and supply the controller drive signal DS to the OIS coil **1230**.

[0932] Referring to FIG. **51**, the memory **1512** may store therein correction values corresponding to drive values for driving the OIS coils **1230-1**, **1230-2** and **1230-3**. The correction values may be stored in the form of a lookup table. Here, the drive value may be alternatively referred to as a “drive code value”, a “code value” or a “control value”.

[0933] The drive values for driving the OIS coils **1230-1**, **1230-2** and **1230-3** may include drive code values (**A1** to **An**, **n** being a natural number or a rational number greater than 1) corresponding to an OIS stroke range. For example, the drive value may be a digital value or a digital code, which is composed of **K** bits (**K**, for example, being a natural number or a rational number greater than 1). Here, the OIS stroke may be a displacement of the OIS movable part in a direction perpendicular to the optical axis, and the OIS stroke range may be a moving range (or a moving region) of the OIS movable part in a direction perpendicular to the optical axis.

[0934] The correction value may include correction code values (**C1** to **Cn**) corresponding to the drive code values (**A1** to **An**, **n** being a natural number or a rational number greater than 1).

[0935] When drive current is applied to the OIS coil (for example, **1230-1**) corresponding to the drive values **A1** to **An** under the condition that the magnets (for example, **1023A** to **1023D**) are not present, a magnetic field may be generated from the OIS coil (for example, **1230-1**) by the applied drive current. The OIS position sensor (for example, **1240a**) may output the output (or the output signal) corresponding to the result of detection of the magnetic field of the OIS coil (for example, **1230-1**).

[0936] Here, the output of the first sensor **1240a** may be caused by the magnetic field, which is generated by the applied drive current. Because the magnetic field is an undesired factor, which impedes correct OIS operation, it is preferable to eliminate the magnetic field for the purpose of correct OIS operation.

[0937] The correction values **C1** to **Cn** may be set based on the output of the first sensor **1240a**. For example, the correction values **C1** to **Cn** may be outputs of the position sensor corresponding to the result of detection of the magnetic field of the OIS coil (for example, **1230-1**), and may be digital values.

[0938] Although FIG. **52** illustrates the first sensor **1240a** and the first OIS coil **1230-1** corresponding to the first sensor **1240a**, the description thereof may be applied to the second sensor **1240b** and the second OIS coil **1230-2** corresponding to the second sensor **1240b** and the third

sensor **1240c** and the third OIS coil **1230-3** corresponding to the third sensor **1240c**.

[0939] For example, although the memory **1512** may include a lookup table storing therein correction values respectively corresponding to the first to third OIS position sensors **1240a**, **1240b** and **1240c**, the disclosure is not limited thereto. In another embodiment, it is possible to correct the respective outputs of the first to third sensors **1240a**, **1240b** and **1240c** using the single lookup table shown in FIG. 52.

[0940] FIG. 53 illustrates another embodiment of the correction values CV1 stored in the memory **1512**. FIG. 54 is a view illustrating a method of setting the correction values CV1 shown in FIG. 53. Although the correction value CV is set in the state in which the magnets **1023A** to **1023D** are removed from the camera module **1010** in FIG. 52, the correction values CV1 may be set in the state in which the magnets **1023A** to **1023D** are provided in the camera module **1010** in FIG. 54.

[0941] First, at the initial position of the OIS movable part, the OIS position sensor (for example, **1240a**) may detect the intensity of the magnetic field of the magnet (for example, **1023A**) corresponding to the OIS position sensor (for example, **1240a**), and may output the output corresponding to the result of the detection. The digital value M1 or the digital code corresponding to the output of the OIS position sensor (for example, **1240a**) at the initial position of the OIS movable part may be stored in the memory **1512**.

[0942] M1 may be the output of the OIS position sensor (for example, **1240a**) caused by the magnetic field of the magnet (for example, **1023A**) in the state in which no drive signal is applied to the OIS coils **1230-1** to **1230-4**.

[0943] For example, the output of the OIS position sensor at the initial position of the OIS movable part may be a digital value, and the digital value may be converted from an analog signal.

[0944] For example, the correction value CV1 may be referred to as a “first correction value”, and M1 may be referred to as a “second correction value”. The memory **1512** may store therein the first correction value CV1 and the second correction value M1. The first correction value CV1 and the second correction value M1 may be digital values or digital codes, and may be stored in the form of a lookup table in the memory **1512**.

[0945] Subsequently, the magnet (for example, **1023A**) provided in the camera module **1010** may be fixed so as to be immobile by means of a fixing device such as a jig. When drive current corresponding to the drive values A1 to An is applied to the OIS coil (for example, **1230-1**), a magnetic field may be generated from the OIS coil (for example, **1230-1**) by the drive current applied thereto.

[0946] The position sensor (for example, **1240a**) may output an output (or an output signal) corresponding to the result of detection of a first magnetic field and a second magnetic field.

[0947] For example, the first magnetic field may be the magnetic field of the magnet (for example, **1023A**) at the initial position of the OIS movable part, and the second magnetic field may be the magnetic field of the OIS coil (for example, **1230-1**) generated by drive current corresponding to the drive values A1 to An.

[0948] The first correction value CV1 may be set based on the output of the first sensor **1240a**. For example, the first correction value CV1 may be the output of the OIS position sensor (for example, **1240a**) corresponding to the result of detection of the magnetic field of the magnet (for example, **23A**) at the initial position of the OIS movable part and the magnetic field of the OIS coil (for example, **1230-1**) generated by drive current corresponding to the drive values A1 to An, and may be a digital value.

[0949] For example, the first correction values B1 to Bn may be values obtained by adding the output of the OIS position sensor (for example, **1240a**) caused by the first magnetic field to the output of the OIS position sensor (for example, **1240a**) caused by the second magnetic field.

[0950] In another embodiment, the memory **1512** may store therein a third correction value. The third correction value may be one of values (B1-M1 to Bn-M1) obtained by subtracting the second correction value M1 from the first correction value CV1.

[0951] Although FIG. 53 illustrates the first sensor **1240a** and the first OIS coil **1230-1** corresponding to the first sensor **1240a**, the description thereof may be applied to the second sensor **1240b** and the second OIS coil **1230-2** corresponding to the second sensor **1240b** and the third sensor **1240c** and the third OIS coil **1230-3** corresponding to the third sensor **1240c**, with or without modification.

[0952] FIG. 55 illustrates disposition of the OIS position sensor **1240a** according to another embodiment. The description of the OIS position sensor **1240a** shown in FIG. 55 may be applied to other sensors **1240b** and **1230c**, with or without modification.

[0953] Referring to FIG. 55, the OIS position sensor (for example, **1240a**) may be disposed under a corresponding OIS coil (for example, **1230-1**). The reason for this is to reduce the influence on the output of the position sensor caused by the magnetic field of the OIS coil unit (for example, **1230-1**).

[0954] For example, the OIS position sensor **1240a** may not overlap the OIS coil unit **1230-1** in a direction perpendicular to the optical-axis direction. For example, the OIS position sensor (for example, **1240a**) may be disposed under the second circuit board **1900**, and may not overlap the OIS coil unit (for example, **1230-1**) in the optical-axis direction.

[0955] The embodiment shown in FIG. 55 may include a holder **1270-1** in place of the holder **1270** shown in FIG. 39A.

[0956] The holder **1270-1** may be disposed under the first circuit board **1800**. The holder **1270-1** may be disposed so as to be spaced apart from the first circuit board **1800**, and the holder **1270** may be coupled to the second circuit board **1900**.

[0957] The holder **1270-1** may receive or support the second coil **1230**. The holder **1270-1** may serve to support the second coil **1240** in order to space the second coil **1230** apart from the second circuit board **1900**.

[0958] For example, the lower portion, the lower surface, or the lower end of the holder **1270-1** may be coupled to the upper portion, the upper surface, or the upper end of the second circuit board **1900**.

[0959] The holder **1270-1** may have a hole **1041A** corresponding to the OIS position sensor **1240**. For example, the holder **1270-1** may have the hole **1041A** formed at a position corresponding to each of the first to third sensors **1240a**, **1240b**, and **1240c**. For example, the hole **1041A** may be a through hole formed through the holder **1270-1**. The OIS position sensor **1240** may be disposed in the hole **1041A** in the holder **1270-1**.

[0960] Although the influence on the output of the OIS position sensor caused by the magnetic field of the OIS coil unit (for example, **1230-1**) is reduced in the embodiment shown in FIG. 55, the output may still be influenced by the magnetic field. Accordingly, for more accurate OIS feedback operation, the description of FIGS. 50 to 54 and FIGS. 56 to 58 may also be applied to the embodiment shown in FIG. 55.

[0961] In another embodiment, the description of FIGS. 50 to 54 and FIGS. 54 to 58 may be applied to the embodiment shown in FIGS. 1 to 27, with or without modification.

[0962] FIG. 56 illustrates a controller **830A** according to another embodiment.

[0963] Referring to FIG. 56, the controller **830A** may include a correction unit **812A**, an analog-digital converter (ADC) **811A**, the drive unit **813**, and a digital-analog converter (DAC) **814**.

[0964] When the output of the first sensor **1240a** is an analog signal (for example, an analog voltage or current), the correction unit **812A** may receive the output of the OIS position sensor **1240a**, which is an analog signal.

[0965] The digital-analog converter (DAC) **814** may receive the correction value CV, CV1 from the memory **1512**, and may create an analog signal AS using the received correction value CV, CV1.

[0966] The correction unit **812A** may receive the output of the OIS position sensor (for example, **1240a**) and the output of the digital-analog converter **814**, which correspond to the drive values (for example, A1 to An).

[0967] For example, the correction unit **812A** may output the difference between the output of the OIS position sensor (for example, **1240a**) and the output of the digital-analog converter **814**.

[0968] For example, the correction unit **812A** may output the result **CS1** obtained by subtracting the output **AS** of the digital-analog converter **814** from the output **HT** of the OIS position sensor (for example, **1240a**). For example, the correction unit **812A** may be embodied as a comparator, a differential amplifier, an operational amplifier, or the like.

[0969] For example, the correction unit **812A** may perform differential amplification of the output **HT** of the OIS position sensor (for example, **1240a**) and the output **AS** of the digital-analog converter **814**, and may output the differential-amplified signal **CS1**.

[0970] The analog-digital converter **811A** may perform analog-digital conversion on the output **CS1** of the correction unit **812A**, and may output the digital value **DCS** or the digital code corresponding to the result of the analog-digital conversion.

[0971] The drive unit **813** may receive the output **DCS** of the analog-digital converter **811A**, may control the drive signal **DS** for activating the OIS coil **230** corresponding to the OIS position sensor based on the received output **DCS**, and may supply the controlled drive signal **DS** to the OIS coil **230**.

[0972] The description of FIGS. **50** and **56** may be applied to other position sensors **1240b** and **1240c**.

[0973] FIG. **57** is a flowchart illustrating the operation of the controller **830**, **830A** according to an embodiment.

[0974] Referring to FIG. **57**, the controller **830**, **830A** applies or supplies a drive signal, corresponding to a drive value (for example, **A2**) for moving the OIS drive unit, for example, the image sensor **1810**, to a target position in the OIS stroke range, to the OIS coil unit (for example, **1230-1**) (**S1110**).

[0975] The controller **830**, **830A** receives the output of the OIS position sensor (for example, **1240a**) corresponding to the OIS coil unit (for example, **1230-1**) (**S1120**).

[0976] The controller **830**, **830A** receives the correction value (for example, **C2**) corresponding to the drive value (for example, **A2**) from the memory **1512** (**S1130**).

[0977] The controller **830**, **830A** corrects the output of the OIS position sensor (for example, **1240a**) based on the correction value (for example, **H2**) (**S1140**).

[0978] For example, the controller **830**, **830A** may subtract the correction value (for example, **C2**) from the output of the OIS position sensor (for example, **1240a**), and may output the result of subtraction.

[0979] FIG. **58** is a table illustrating an embodiment of correcting the output of the OIS position sensor (for example, **1240a**). FIG. **58** may utilize the lookup table shown in FIG. **51**.

[0980] Referring to FIG. **58**, the controller **830**, **830A** may subtract the correction values **C1** to **Cn** stored in the lookup table from the outputs **H1** to **Hn** of the OIS position sensor (for example, **1240a**) corresponding to the drive values **A1** to **An**, and may output the result of subtraction (**H1-C1** to **Hn-Cn**).

[0981] FIG. **59** is a table illustrating another embodiment of correcting the output of the OIS position sensor (for example, **1240a**). FIG. **59** may utilize the lookup table shown in FIG. **53**.

[0982] Referring to FIG. **59**, the controller **830**, **830A** may correct the outputs **H1** to **Hn** of the OIS position sensor (for example, **1240a**) corresponding to the drive values **A1** to **An** using the first correction values **B1** to **Bn** and the second correction value stored in the lookup table, and may output the result of correction.

[0983] For example, the controller **830**, **830A** may subtract the first correction values **B1** to **Bn** from the outputs **H1** to **Hn** of the OIS position sensor (for example, **1240a**) corresponding to the drive values **A1** to **An**, and may output the values **H1-B1+M1** to **Hn-Bn+M1**, which are obtained by adding the second correction value **M1** to the result of subtraction.

[0984] In another embodiment, the controller **830**, **830A** may correct the outputs **H1** to **Hn** of the

OIS position sensor (for example, **1240a**) corresponding to the drive values A1 to An using the third correction values shown in FIG. 53, and may output the result of correction.

[0985] For example, the controller **830**, **830A** may subtract the third correction values B1 to Bn from the outputs H1 to Hn of the OIS position sensor (for example, **1240a**) corresponding to the drive values A1 to An, and may output the result of subtraction.

[0986] The controller **830**, **830A** controls the drive value or the drive signal for activating the OIS coil using the corrected output of the OIS position sensor (for example, **1240a**) (**S1150**).

[0987] The memory **1512** may store therein the code values of the output of the OIS position sensor, which correspond to or match the displacements of the OIS movable part for OIS feedback operation.

[0988] For example, the memory **1512** may store therein the code values of the output of the OIS position sensor, which correspond to or match the displacements of the OIS movable part in the x-axis direction and the code values of the output of the OIS position sensor (for example, the second sensor **1240b**), which correspond to or match the displacements of the OIS movable part in the y-axis direction.

[0989] Alternatively, for example, the memory **1512** may store therein the code values of the output of the OIS position sensor (for example, the third sensor **1240c**), which correspond to or match the displacements of the OIS movable part in the x-axis direction or in the y-axis direction.

[0990] FIG. 60 illustrates the code values Code_1 to Code_n of the output of the first sensor **1240a**, which correspond to or match the displacements DP1 to DPn of the OIS movable part in the x-axis direction.

[0991] When a drive signal is supplied to the coil unit (for example, **1230-1**) by the drive values A1 to An through simulation or experimentation, the OIS movable part is moved, and the code value (or “coordinate code value”) of the output of the first sensor **1240a** that matches the displacement of the OIS movable part is obtained. This procedure is referred to as “calibration”.

[0992] Furthermore, through the calibration, it is possible to obtain the code values of the output of the second sensor **1240b**, which correspond to or match the displacements of the OIS movable part in the y-axis direction.

[0993] The displacements of the OIS movable part may be defined or determined by coordinate code values, which are created through the calibration, and the reliability of the coordinate code values may be ensured through repeated simulations and experimentation. The OIS feedback operation may be performed based on the reliable coordinate code values.

[0994] For example, the controller **830**, **830A** may compare the outputs of the OIS position sensor (for example, **1240a**), which are corrected in the manner illustrated in FIGS. 51 to 53, with the coordinate code values Code_1 to Code_n shown in FIG. 60, and may control the drive values or the drive signals for activating the OIS coil based on the result of the comparison.

[0995] In another embodiment, the correction values CV shown in FIG. 51 or the first correction values, the second correction value or the third correction values shown in FIG. 53 may be applied to the coordinated code values, which are created through the calibration. In other words, it is possible to amend or correct the coordinate code values, which are created through the calibration, and it is possible to control the drive values or the drive signals for activating the OIS coil using the corrected coordinate code values.

[0996] For example, it is possible to set new coordinate code values from the result obtained by subtracting the correction values CV (or the third correction values) from the coordinate code values Code_1 to Code_n, which are created through the calibration, and to control the drive values or the drive signals for activating the OIS coil using the new set coordinate code values.

[0997] As illustrated in FIGS. 39A, 39B and 45, the OIS coil units **1230-1** to **1230-4** and the OIS position sensors **1240a** to **1240c** may be disposed or mounted on the first surface **1051A** of the third circuit board **1250**.

[0998] For example, the OIS coil unit (for example, **1230-1**) may have the opening or hole formed

in the center thereof, and the OIS position sensor (for example, **1240a**) may be disposed in the opening or the hole in the OIS coil unit (for example, **1230-1**) corresponding to the OIS position sensor (for example, **1240a**).

[0999] For example, the OIS position sensor (for example, **1240a**) may overlap the OIS coil unit (for example, **1230-1**) corresponding to the OIS position sensor (for example, **1240a**) in a direction perpendicular to the optical axis or in a direction parallel to the upper surface of the second circuit board **1900**.

[1000] As described above, the OIS coil units **1230-1** to **1230-4** and the OIS position sensors **1240a** to **1240c**, which respectively correspond to the OIS coil units **1230-1** to **1230-4**, may be disposed adjacent to the first surface **1051A** of the third circuit board **1250**.

[1001] When a drive signal is applied to the OIS coil unit (for example, **1230-1**) for OIS operation, a magnetic field may be generated from the OIS coil unit (for example, **1230-1**). In order to perform accurate OIS feedback operation, the output of the OIS position sensor **1240a** must correspond to the result of detection of only the magnetic field, which is generated by the magnet **1023A** fixed to the OIS stationary part. However, because the OIS coil unit **1230-1** and the OIS position sensor **1240a** are disposed adjacent to each other, the output of the OIS position sensor **1240a** may be greatly influenced by the magnetic field generated by the OIS coil unit **1230-1**, and thus the accuracy and reliability of the OIS feedback operation may be deteriorated.

[1002] FIG. **61** illustrates frequency response characteristics with respect to a drive signal input to the OIS coil unit (for example, **1230-1**) and the output of the OIS position sensor (for example, **1240a**). In FIG. **61**, the X axis indicates frequency, and the Y axis indicates gain.

[1003] Referring to FIG. **61**, in the OIS coil unit (for example, **1230-1**), a phenomenon **1038A** (referred to as a “cabri phenomenon”) in which the output of the OIS position sensor abnormally increases or decreases in a frequency range between 200 Hz to 300 Hz due to the influence of a magnetic field may occur.

[1004] In the embodiment, by correcting or eliminating the influence on the output of the OIS position sensor (for example, **1240a**) caused by a magnetic field generated from the OIS coil unit during OIS operation, it is possible to prevent the occurrence of the above-mentioned cabri phenomenon, and it is possible to perform OIS feedback operation with accuracy and reliability, with the result that it is possible to ensure reliability of handshake correction by the camera module.

[1005] Furthermore, because it is possible to ensure reliability of OIS feedback operation by virtue of the technology for correcting the output of the OIS position sensor even when the OIS position sensor and the OIS coil unit are disposed adjacent to each other, it is possible to improve freedom to dispose the OIS position sensor and the OIS coil unit, to decrease the mechanical height of the camera module, and to ensure a sufficient space on the third circuit board **1250** in which to dispose other elements.

[1006] The camera module **10** or **20** according to the embodiment may be included in an optical instrument, which is designed to form the image of an object in a space using reflection, refraction, absorption, interference, diffraction or the like, which are characteristics of light, to extend eyesight, to record an image obtained through a lens or to reproduce the image, to perform optical measurement, or to propagate or transmit an image. For example, although the optical instrument according to the embodiment may be a mobile phone, cellular phone, smart phone, portable smart instrument, digital camera, laptop computer, digital broadcasting terminal, PDA (Personal Digital Assistant), PMP (Portable Multimedia Player), navigation device, or the like, the disclosure is not limited thereto. Furthermore, any device capable of taking images or photographs is possible.

[1007] FIG. **62** is a perspective view illustrating an optical device **200A** according to an embodiment. FIG. **63** is a view illustrating the configuration of the optical device illustrated in FIG. **62**.

[1008] Referring to FIGS. **62** and **63**, the optical device **200A** may include a body **850**, a wireless

communication unit **710**, an audio/video (A/V) input unit **720**, a sensing unit **740**, an input/output unit **750**, a memory unit **760**, an interface unit **770**, a controller **780**, and a power supply unit **790**.

[1009] The body **850** illustrated in FIG. **62** has a bar shape, without being limited thereto, and may be any of various types, such as, for example, a slide type, a folder type, a swing type, or a swivel type, in which two or more sub-bodies are coupled so as to be movable relative to each other.

[1010] The body **850** may include a case (a casing, housing, cover or the like) defining the external appearance of the terminal. For example, the body **850** may be divided into a front case **851** and a rear case **852**. Various electronic components of the terminal may be accommodated in the space defined between the front case **851** and the rear case **852**.

[1011] The wireless communication unit **710** may include one or more modules, which enable wireless communication between the optical device **200A** and a wireless communication system or between the optical device **200A** and a network in which the optical device **200A** is located. For example, the wireless communication unit **710** may include a broadcast-receiving module **711**, a mobile communication module **712**, a wireless Internet module **713**, a nearfield communication module **714**, and a location information module **715**.

[1012] The A/V input unit **720** serves to input audio signals or video signals, and may include, for example, a camera **721** and a microphone **722**.

[1013] The camera **721** may include the camera module **10**, **20** or **1010** according to the embodiment.

[1014] The sensing unit **740** may sense the current state of the optical device **200A**, such as, for example, the opening or closing of the optical device **200A**, the location of the optical device **200A**, the presence of a user's touch, the orientation of the optical device **200A**, or the acceleration/deceleration of the optical device **200A**, and may generate a sensing signal to control the operation of the optical device **200A**. When the optical device **200A** is, for example, a slide-type cellular phone, the sensing unit **740** may sense whether the slide-type cellular phone is opened or closed. Furthermore, the sensing unit **740** may sense the supply of power from the power supply unit **790**, coupling of the interface unit **770** to an external device, and the like.

[1015] The input/output unit **750** serves to generate, for example, visual, audible, or tactile input or output. The input/output unit **750** may generate input data to control the operation of the optical device **200A**, and may display information processed in the optical device **200A**.

[1016] The input/output unit **750** may include a keypad unit **730**, a display module **751**, a sound output module **752**, and a touchscreen panel **753**. The keypad unit **730** may generate input data in response to input on a keypad.

[1017] The display module **751** may include a plurality of pixels, the color of which varies depending on the electrical signals applied thereto. For example, the display module **751** may include at least one among a liquid crystal display, a thin-film transistor liquid crystal display, an organic light-emitting diode, a flexible display and a 3D display.

[1018] The sound output module **752** may output audio data received from the wireless communication unit **710** in, for example, a call-signal reception mode, a call mode, a recording mode, a voice recognition mode, or a broadcast reception mode, or may output audio data stored in the memory unit **760**.

[1019] The touchscreen panel **753** may convert variation in capacitance, caused by a user's touch on a specific region of a touchscreen, into electrical input signals.

[1020] The memory unit **760** may temporarily store programs for the processing and control of the controller **780**, and input/output data (for example, telephone numbers, messages, audio data, stationary images, moving images and the like). For example, the memory unit **760** may store images captured by the camera **721**, for example, pictures or moving images.

[1021] The interface unit **770** serves as a path through which the lens moving apparatus is connected to an external device connected to the optical device **200A**. The interface unit **770** may receive power or data from the external component, and may transmit the same to respective

constituent elements inside the optical device **200A**, or may transmit data inside the optical device **200A** to the external component. For example, the interface unit **770** may include a wired/wireless headset port, an external charger port, a wired/wireless data port, a memory card port, a port for connection to a device equipped with an identification module, an audio input/output (I/O) port, a video input/output (I/O) port, an earphone port and the like.

[1022] The controller **780** may control the general operation of the optical device **200A**. For example, the controller **780** may perform control and processing related to, for example, voice calls, data communication, and video calls.

[1023] The controller **780** may include a multimedia module **781** for multimedia playback. The multimedia module **781** may be embodied in the controller **780**, or may be embodied separately from the controller **780**.

[1024] The controller **780** may perform a pattern recognition process capable of recognizing writing input or drawing input carried out on a touch screen as a character and an image, respectively.

[1025] The power supply unit **790** may supply power required to operate the respective constituent elements upon receiving external power or internal power under the control of the controller **780**.

[1026] The features, configurations, effects and the like described above in the embodiments are included in at least one embodiment, but the invention is not limited only to the embodiments. In addition, the features, configurations, effects and the like exemplified in the respective embodiments may be combined with other embodiments or modified by those skilled in the art. Accordingly, content related to these combinations and modifications should be construed as falling within the scope of the disclosure.

[1027] As is apparent from the above description, since the embodiments are constructed such that the OIS position sensor is disposed so as not to overlap the OIS coil unit in a direction perpendicular to the optical axis, it is possible to reduce the influence on the output of the OIS position sensor caused by the magnetic field of the OIS coil unit, perform accurate OIS feedback operation, and ensure reliability of OIS operation.

[1028] Furthermore, since the embodiments eliminate the influence on the output of the position sensor caused by the magnetic field generated from the coil, it is possible to perform accurate OIS feedback operation and ensure reliability of OIS operation.

INDUSTRIAL APPLICABILITY

[1029] The embodiments are applicable to a camera module and an optical device including the camera module, which are capable of performing accurate OIS feedback operation and thus of ensuring reliability of OIS operation.

[1030] Although embodiments have been described with reference to a number of illustrative embodiments thereof, it should be understood that numerous other modifications and embodiments can be devised by those skilled in the art that will fall within the spirit and scope of the principles of this disclosure. More particularly, various variations and modifications are possible in the component parts and/or arrangements of the subject combination arrangement within the scope of the disclosure, the drawings and the appended claims. In addition to variations and modifications in the component parts and/or arrangements, alternative uses will also be apparent to those skilled in the art.

Claims

1. A camera module comprising: a stationary part comprising a magnet; a movable part comprising: a first circuit board disposed so as to be spaced apart from the stationary part; a holder disposed on the first circuit board; a coil disposed on the holder so as to face the magnet; and a position sensor disposed on the first circuit board so as to face the magnet; and a support member coupled both to the stationary part and to the movable part, wherein the movable part is configured to be moved in

a direction perpendicular to an optical-axis direction by the interaction between the magnet and the coil, and the coil does not overlap the position sensor in the direction perpendicular to the optical-axis direction.

2. The camera module according to claim 1, wherein the position sensor is disposed on the first circuit board, and does not overlap the coil in the optical-axis direction.
3. The camera module according to claim 1, wherein the stationary part comprises a second circuit board disposed so as to be spaced apart from the first circuit board.
4. The camera module according to claim 3, wherein one end of the support member is coupled to the second circuit board and the other end of the support member is coupled to the first circuit board.
5. The camera module according to claim 1, wherein the coil has a hole formed in a center thereof, and the position sensor is disposed under the hole of the coil, and overlaps the hole of the coil in the optical-axis direction.
6. The camera module according to claim 1, wherein the holder has a through hole corresponding to the position sensor in the optical-axis direction, and the position sensor is disposed in the through hole of the holder.
7. The camera module according to claim 6, wherein the coil does not overlap the through hole of the holder in the direction perpendicular to the optical-axis direction.
8. The camera module according to claim 6, wherein the coil is positioned higher than the through hole of the holder.
9. The camera module according to claim 1, wherein the holder comprises a coupling protrusion projecting from an upper surface thereof, and the coil is coupled to the coupling protrusion.
10. The camera module according to claim 9, further comprising: a lens module disposed above the first circuit board; and a filter disposed between the lens module and the image sensor.
11. The camera module according to claim 1, wherein the movable part comprises an image sensor disposed on the first circuit board.
12. The camera module according to claim 1, wherein the coil comprises first to fourth coil units which are respectively disposed at first to fourth corners of the holder, wherein the magnet comprises a first magnet corresponding to the first coil unit, a second magnet corresponding to the second coil unit, a third magnet corresponding to the third coil unit, and a fourth magnet corresponding to the fourth coil unit, and wherein the position sensor comprises a first sensor disposed under the first coil unit, a second sensor disposed under the second coil unit, and a third sensor disposed under the third coil unit.
13. The camera module according to claim 9, wherein the first to fourth coil units are configured to be individually activated.
14. The camera module according to claim 1, wherein the coil is disposed on an upper surface of the holder.
15. The camera module according to claim 1, wherein the holder comprises a part which is overlapped with the coil in the optical-axis direction and contacts the coil.
16. The camera module according to claim 1, wherein the coil is disposed under the magnet, and the holder is disposed under the coil, and the first circuit board is disposed under the holder.
17. The camera module according to claim 1, wherein the coil is configured to have the form of a closed curve shape or a ring shape.
18. The camera module according to claim 1, wherein the first circuit board is coupled to the holder, and wherein an upper surface of the first circuit board is coupled to a lower surface of the holder.
19. A camera module comprising: a lens; an image sensor disposed at a position corresponding to the lens; a drive unit configured to move the image sensor; a circuit board disposed so as to be spaced apart from the lens; a position sensor disposed on the circuit board; and a holder disposed on the circuit board, wherein the drive unit includes a magnet and a coil which faces the magnet,

wherein the holder is disposed between the circuit board and the coil so as to space the coil apart from the position sensor, and wherein the image sensor is configured to be moved in a direction perpendicular to an optical-axis direction.

20. A camera module comprising: a stationary part comprising a magnet; and a movable part comprising a coil, wherein the movable part is configured to be moved in a direction perpendicular to an optical-axis direction by the interaction between the magnet and the coil.
