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United States Patent	12391004
Kind Code	B2
Date of Patent	August 19, 2025
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Three dimensional placement of organisms

Abstract

A system includes a placement head with at least one printing nozzle configured to pick up and detachably hold at least one biological organism; an image acquisition system including a visual inspection system configured to identify at least one target biological organism to be picked up by the printing nozzle of the placement head in a first location, and identify at least one second location for deposit of the at least one target biological organism, wherein the first location is different from the at least one second location; and a robotic motion system that moves the placement head, based on input from the visual inspection system and a distance identification system, from the first location to the at least one second location, such that the placement head deposits the target biological organism at the at least one second location.

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Appl. No.: 17/813779

Filed: July 20, 2022

Prior Publication Data

Document Identifier	Publication Date
US 20230025400 A1	Jan. 26, 2023

Related U.S. Application Data

us-provisional-application US 63223908 20210720

Publication Classification

Int. Cl.: **B29C64/393** (20170101); **B01L3/00** (20060101); **B01L99/00** (20100101); **B29C64/209** (20170101); **B33Y10/00** (20150101); **B33Y30/00** (20150101); **B33Y50/02** (20150101); **C12N5/00** (20060101)

U.S. Cl.:

CPC **B29C64/393** (20170801); **B01L99/00** (20130101); **B29C64/209** (20170801); **B33Y10/00** (20141201); **B33Y30/00** (20141201); **B33Y50/02** (20141201); **C12N5/0062** (20130101); **B01L2200/06** (20130101); **B01L2400/02** (20130101); **B01L2400/049** (20130101)

Field of Classification Search

USPC: None

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Background/Summary

(1) This application claims the benefit of U.S. Provisional Patent Application No. 63/223,908, filed Jul. 20, 2021, the entire contents of which is incorporated herein by reference.

BACKGROUND

(1) In some processes such as, for example, cryogenic preservation, in vitro fertilization, tissue engineering, or multi-organism assembly, relatively large numbers of biological organisms are moved from a first location to a selected second location. In such processes target biological organisms are identified at the first location, manually placed in a liquid medium, and the liquid medium containing the biological organisms is drawn into a nozzle. The nozzle is then manually

moved to the second location, and the liquid medium is dispensed from the nozzle to form a liquid droplet at the second location.

SUMMARY

(2) In general, the present disclosure is directed to a system including a placement head with at least one printing nozzle configured to detachably retain and release at least one biological organism under a vacuum such that the biological organism remains at least partially outside the nozzle. An image acquisition system includes a visual inspection system that identifies at least one target biological organism to be picked up by the printing nozzle on the placement head in a first location, and a distance identification system (e.g., a triangulation system or a vertical distance detection system) that identifies a second location for deposit of the at least one target biological organism. A robotic motion system moves the placement head, based on input from the image acquisition system, from the first location to the second location. The target biological organism is then released from the printing nozzle and deposited at the second location.

(3) At least a portion of the printing nozzles in the placement head include a screened tip with an orifice covered by a mesh screen. The mesh screen has an opening size selected to retain under vacuum a plurality of target biological organisms on an external surface of the screen, so the target biological organisms are not transported through the orifice, which can reduce or substantially eliminate orifice clogging. In some examples, at least a portion of the printing nozzles in the placement head are unscreened, but include an orifice with a diameter selected to retain an individual target organism under vacuum such that at least a portion of the individual target organism remains external to the tip of the nozzle during transport from the first location to the second location.

(4) The motion system is moveable in two or three dimensions, and in some examples the image acquisition system includes a visual inspection system and a distance identification system utilizing light from an illumination source such as a laser. The distance identification system may be configured to determine vertical distances to the target organism and/or the substrate surface or a triangulation system that determines additional position information for the organism and/or target location. This integration of the printing nozzles with the visual inspection system and triangulation system improves throughput by making possible the rapid identification of target biological organisms at the first location, which are then rapidly moved and precisely deposited at the second location by the motion system using data from the image acquisition system.

(5) The systems and methods of the present disclosure receive real-time information on the locations of randomly distributed biological organisms to be retrieved, and the locations and heights of target points where the organisms are to be deposited, via the visual inspection and distance identification system, such as laser triangulation systems. This real-time information exchange between system components enhances printing and pick-and-place throughput. In addition, in one example, the visual inspection system can be used to detect differences between desired and undesired target biological organisms at the first location. The systems and methods of the present disclosure can thus be used to pick and place biological organisms with high spatial resolutions, on non-planar surfaces, and with high throughput.

(6) The systems and methods of the present disclosure can be used in a wide variety of applications such as, for example, to increase the throughput cryopreservation of organisms, to increase the throughput of parametric studies involving organisms, to sort different organisms and particles (e.g., dead, live, fertilized, and unfertilized embryos and undesired particles), to develop organism-based devices, and to develop ecosystems of organisms for farms.

(7) In one aspect, the present disclosure is directed to a system that includes a placement head with at least one printing nozzle configured to pick up and detachably hold at least one biological organism; an image acquisition system including a visual inspection system that identifies at least one target biological organism to be picked up by the printing nozzle of the placement head in a first location, and identifies at least one second location for deposit of the at least one target

biological organism, wherein the first location is different from the at least one second location; and a robotic motion system that moves the placement head, based on input from the visual inspection system and a distance identification system, from the first location to the at least one second location, such that the placement head deposits the target biological organism at the second location.

(8) In another aspect, the present disclosure is directed to a method for moving at least one target biological organism from a first location to a second location. The method includes: identifying with a visual inspection system the at least one target biological organism at the first location to be picked up by a printing nozzle in a placement head, wherein the placement head is moveable in any of an x, y or a z direction with a robotic motion system; applying a vacuum to the printing nozzle to pick up and detachably hold the at least one target biological organism such that at least a portion of the at least one biological organism remains external to the printing nozzle; identifying with a distance identification system at least one second location for deposit of the at least one target biological organism, wherein the first location is different from the at least one second location; and moving, with input from the visual inspection system and the distance identification system, the robotic motion system to position the printing nozzle of the placement head at the at least one second location, and applying a fluid to the printing nozzle to detach the at least one target biological organism from the printing nozzle and deposit the at least one target biological organism at the at least one second location.

(9) In another aspect, the present disclosure is directed to a printing head for depositing biological organisms. The printing head includes at least one meshed printing nozzle with an orifice overlain by a screen with a mesh having an opening size selected to retain under a vacuum a plurality of liquid-entrained biological organisms on an external surface of the screen; and at least one meshless printing nozzle with an orifice having a diameter of about 1 micron to about 3000 microns selected to retain under a vacuum an individual organism such that at least a portion of the individual organism is external to the tip.

(10) In another aspect, the present disclosure is directed to a method for assembling organisms. The method includes: identifying with a visual inspection system the at least one target biological organism at a first location to be picked up by a nozzle in a printing head, wherein the printing head is moveable in any of an x, y or a z direction with a robotic motion system; applying a vacuum to the nozzle to pick up and detachably hold the at least one target biological organism such that at least a portion of the at least one biological organism remains external to the nozzle; identifying with a distance identification system at least one second location for deposit of the at least one target biological organism, wherein the first location is different from the at least one second location, and wherein a biological structure resides in the at least one second location; and moving, with input from the visual inspection system and the distance identification system, the robotic motion system to position the nozzle of the printing head at the at least one second location, and applying a fluid to the nozzle to detach the at least one target biological organism from the printing nozzle and deposit the at least one target biological organism on the biological structure at the at least one second location.

(11) The details of one or more embodiments of the disclosure are set forth in the accompanying drawings and the description below. Other features, objects, and advantages of the disclosure will be apparent from the description and drawings, and from the claims.

Description

BRIEF DESCRIPTION OF DRAWINGS

(1) FIG. 1 is schematic diagrammatic view of an embodiment of a system for moving at least one target biological organism from a first location to at least one second location.

- (2) FIG. 2 is a schematic cross-sectional view of the operation of a meshed printing nozzle in the system of FIG. 1.
- (3) FIG. 3 is a schematic cross-sectional view of the operation of an unmeshed printing nozzle in the system of FIG. 1.
- (4) FIG. 4 is a flow chart of an embodiment of a method for moving a target biological organism from a first location to a second location.
- (5) FIG. 5 is a plot of survival rate vs. solution viscosity for the brine shrimp embryos of Example 2.
- (6) FIG. 6A includes photographs of target droplet deposition patterns used in Example 3.
- (7) FIG. 6B is a photograph of a non-planar surface used as a deposition substrate in Example 3.
- (8) FIG. 7 is a plot of survival rate vs. survival time for the zebrafish embryos of Example 3.
- (9) FIG. 8 is a conceptual diagram of an example system for moving static organisms.
- (10) FIG. 9 is a flow chart of an example method of operation of the system of FIG. 8.
- (11) FIG. 10 is a finite element-predicted color map of example stresses of an embryo under vacuum pressures.
- (12) FIG. 11 is a graph of survival rates of example embryos after the picking process.
- (13) FIG. 12 is a graph of example distances from the substrate for placing embryos.
- (14) FIG. 13 is a finite element-predicted color map of example stresses of an embryo during placement.
- (15) FIG. 14 is a graph of survival rates of example embryos after the picking and placement process.
- (16) FIG. 15 are example images of an example printing strategy.
- (17) FIG. 16 is a conceptual diagram of an example system for static and moving multiple organisms.
- (18) FIG. 17 is a flow chart of an example method of operation of the system of FIG. 16.
- (19) FIG. 18 is a graph of survival rates of example dinoflagellates after the printing process.
- (20) FIG. 19A is a graph of survival rates of example shrimp larvae after the picking and placing process.
- (21) FIG. 19B includes images of example organisms that can be moved using the system of FIG. 16.
- (22) FIG. 20 is a conceptual diagram of an example system for printing single moving organisms.
- (23) FIG. 21 is a flow chart of an example method of operation of the system of FIG. 20.
- (24) FIG. 22 is a graph of the trajectory of beetles printed in pluronic hydrogel as a function of time and thickness of the hydrogel.
- (25) FIG. 23A is a graph of survival rates of example beetles after the picking and placing process.
- (26) FIG. 23B includes images of example organisms that can be moved using the system of FIG. 20.
- (27) FIG. 24 is a graph of survival rates of example cryopreserved embryos after the printing process.
- (28) FIG. 25 is a graph of the example throughput of manual manipulation versus 3D printing process.
- (29) FIG. 26 is a graph of the relation between droplet volume and cryopreservation parameters.
- (30) Like symbols in the drawings indicate like elements.

DETAILED DESCRIPTION

(31) This disclosure describes systems, devices, and techniques related to automatically identifying and moving biological organisms using a placement head where the biological organisms remain at least partially outside of the nozzle. In one example, a system includes a placement head with at least one printing nozzle configured to detachably retain and release at least one biological organism under a vacuum such that the biological organism remains at least partially outside the nozzle. Generally, relatively small biological organisms can be moved manually using a liquid

medium in which a nozzle draws in the medium, is moved to a new location, and then the liquid medium is dispensed from the nozzle to form a liquid droplet at the new location.

(32) However, when performed manually, these processes are slow and cumbersome, and often result in clogging of the delivery nozzle. To reduce nozzle clogging, the diameter of the nozzle orifice can be increased, but increasing nozzle diameter results in larger droplets at the second location that contain fewer biological organisms per unit droplet volume, and such low throughput and poor spatial resolution are not acceptable in procedures that require large numbers of biological organisms to be transported in a short period of time or stored in a relatively small storage space. The larger droplets also provide relatively poor scalability in handling processes for biological organisms. These problems have slowed the adoption of high-throughput and high-resolution processes such as, for example, three-dimensional (3D) pick and place and 3D printing, to the transport and precision placement of biological organisms.

(33) As described herein, the present disclosure is directed to systems and techniques for detachably retaining biological organisms and imaging systems that enable the nozzle to move from one location to another. In some examples, the system includes a placement head with at least one printing nozzle configured to detachably retain and release at least one biological organism under a vacuum such that the biological organism remains at least partially outside the nozzle. An example image acquisition system includes a visual inspection system that identifies at least one target biological organism to be picked up by the printing nozzle on the placement head in a first location, and a distance identification system, such as a triangulation system or height measurement system, that identifies a second location for deposit of the at least one target biological organism. In other examples, the visual inspection system may include a vision system and laser system that provides location information used to identify the organisms and target locations to move the organisms. A robotic motion system moves the placement head, based on input from the image acquisition system, from the first location to the second location. The target biological organism is then released from the printing nozzle and deposited at the second location.

(34) In some examples, at least a portion of the printing nozzles in the placement head include a screened tip with an orifice covered by a mesh screen. The mesh screen can have an opening size selected to retain under vacuum a plurality of target biological organisms on an external surface of the screen, so the target biological organisms are not transported through the orifice, which can reduce or substantially eliminate orifice clogging. In some examples, at least a portion of the printing nozzles in the placement head are unscreened, but include an orifice with a diameter selected to retain an individual target organism under vacuum such that at least a portion of the individual target organism remains external to the tip of the nozzle during transport from the first location to the second location.

(35) The motion system can be moveable in two or three dimensions, and in some examples the image acquisition system includes a visual inspection system and a distance identification system (e.g., a triangulation system or height detection system) utilizing light from an illumination source such as a laser. This integration of the printing nozzles with the visual inspection system and triangulation system improves throughput by making possible the rapid identification of target biological organisms at the first location, which are then rapidly moved and precisely deposited at the second location by the motion system using data from the image acquisition system.

(36) The systems and methods of the present disclosure receive real-time information on the locations of randomly distributed biological organisms to be retrieved, and the locations and heights of target points where the organisms are to be deposited, via the visual inspection and distance identification systems. This real-time information exchange between system components enhances printing and pick-and-place throughput. In addition, in one example, the visual inspection system can be used to detect differences between desired and undesired target biological organisms at the first location. The systems and methods of the present disclosure can thus be used to pick and place biological organisms with high spatial resolutions, on non-planar surfaces, and with high

throughput.

(37) The systems and methods of the present disclosure can be used in a wide variety of applications such as, for example, to increase the throughput cryopreservation of organisms, to increase the throughput of parametric studies involving organisms, to sort different organisms and particles (e.g., dead, live, fertilized, and unfertilized embryos and undesired particles), assist disease research, develop therapies, to develop organism-based devices, and to develop ecosystems of organisms for farms).

(38) Referring now to FIG. 1, a schematic illustration (which is not to scale) of a system **10** includes a robotic motion system **12** including substantially parallel tracks **14** traversed by a crossmember **16**. The crossmember **16** includes a placement or printing head **18**, which is moveable in any of the x, y or z directions over a surface **20** of a substrate **22**. The printing head can be moved to precise locations on the surface **20** upon receipt of location information from a controller **100**.

(39) The placement head **18** includes at least one printing nozzle **30**, which is connected to a vacuum and dispensing system **24** by at least one vacuum line **26**. The printing nozzle **30** includes a body **31** with an internal passage **35** (not shown in FIG. 1, please see FIG. 2) leading to a tip **33**. The tip **33** includes a nozzle **32** with an orifice **34**. The orifice **34** is covered by a screen **36**, which overlies the orifice **34**. While FIG. 1 illustrates an embodiment of the system **10** including a single vacuum and dispensing system **24**, in other examples multiple vacuum and dispensing systems can be used to supply one or more individual nozzles on the placement head **18**.

(40) As shown schematically in FIG. 2, the screen **36** has a mesh having an opening size selected to retain, under a vacuum from the vacuum system **24**, a plurality of target biological organisms **50** on an external surface **38** of the screen **36** such that the target biological organisms **50** do not enter the orifice **34**. In the embodiment of FIG. 2, the target biological organisms **50** are lifted away from a first location **52** on the surface **20** of the substrate **22** when a vacuum is applied to the printing nozzle **30**. In some examples, adhesives, hydrogels, grippers, hook and loop fasteners such as those available under the trade designation VELCRO from Velcro Companies, Manchester, NH, clamps, and soft robotic manipulators are used to lift away the target biological organisms **50**. In some examples, the substrate **22** includes an illumination source.

(41) As shown in FIG. 2, the plurality of target biological organisms **50** are lifted away from the first location **52** in a liquid state, a substantially liquid-free state, or in a liquid-free state, and are retained in contact with the exposed surface **38** of the screen **36**. In this application, the term liquid state means that the target biological organisms **50** include less than about 100% by weight of a liquid when adhered to the external **38** of the screen **36**. The term substantially liquid free means that the target biological organisms **50** include less than about 50% by weight, or less than about 10% by weight, of a liquid when adhered to the external surface **38** of the screen **36**. The term liquid free in this application means that the target biological organisms **50** include less than 5% by weight, or less than 1% of liquid when adhered to the external surface **38** of the screen **36**.

(42) In some examples, which are not intended to be limiting, the opening size in the mesh of the screen **36** is about 1 micron to about 3000 microns. In another example, the screen **36** has an open area percentage of about 1% to about 99%. In some examples, which are not intended to be limiting, the screen is formed from a metal, a polymeric material, a ceramic material, a hydrogel material, or a biological material.

(43) Referring again to FIG. 2, after the printing nozzle **30** is moved by the placement head **18** from the first location **52** to a selected second location or locations **54**, a fluid (for example, air) is applied to the printing nozzle **30** by the vacuum and dispensing system **24** to release the target biological organisms **50** from the surface **38** of the screen **36**. The target biological organisms **50** are deposited at the at least one second location **54** in a droplet **56** of a liquid medium. In some examples, the droplet **56** includes less than about 100 μ L, or less than about 5 μ L, or less than about 1 μ L of the liquid medium. In some examples, the liquid medium in the droplet **56** can

include water, or aqueous solutions including additives such as, for example, poly(ethylene glycol) (PEG), nanoparticles, or hydrogels. For example, in some embodiments the liquid medium in the droplet **56** is an aqueous solution with about 10 wt %, or about 20 wt %, PEG. In another embodiment, if the target biological organisms **50** are to be cryopreserved, the liquid medium in the droplet **56** can include cryoprotectant agents such as, for example, dimethylformamide (DMF), or dimethyl sulfoxide (DMSO).

(44) FIG. 2, which is not to scale, shows a relatively small number of target biological organisms **50** in the droplet **56**. However, in some examples, the droplet **56** can include about 10, 20, 30, 40 or even 300 of the target biological organisms **50**. The number of target biological organisms **50** per unit droplet volume at the second location **54** can be controlled by adjusting the vacuum time and level with the vacuum and dispensing system **24**.

(45) As shown schematically in FIG. 2, in some examples the meshed printing nozzle **30** can optionally include a cleaning nozzle **40** to remove residual liquid medium surrounding the tip **33** and the orifice **34** to create a droplet **56** with target biological organisms **50**.

(46) Referring again to FIG. 1, the placement head **18** can optionally also include an unmeshed printing nozzle **60**. The unmeshed printing nozzle **60** includes a body **61** with a tip **63**, a nozzle **62**, and an orifice **64**. Since the unmeshed printing nozzle **60** does not include a mesh covering over the orifice **64**, the orifice **64** has a diameter selected to retain an individual target organism under vacuum from the vacuum and dispensing system **24** such that at least a portion of the individual target organism remains external to the tip **63**. In some examples, the orifice **34** of the unmeshed printing nozzle **60** has a diameter of about 1 micron to about 3000 microns.

(47) Referring now to the schematic diagram in FIG. 3, when vacuum is applied to the tip **63** of the printing nozzle **60** via a passage **65** therethrough, a single target biological organism **50** is lifted away from a first location **52** on the surface **20** of the substrate **22**. The target biological organism **50** is retained in the orifice **64** of the nozzle **62** such that a portion of the target biological organisms **50** remains outside the tip **63** and the organism **50** does not fully enter the orifice **64**. In some examples, adhesives, hydrogels, grippers, hook and loop fasteners, clamps and soft robotic manipulators are utilized to pick up the single target biological organisms **50**.

(48) The single target biological organism **50** is lifted away from the first location **52** in a liquid state, or a substantially liquid-free state, or in a liquid-free state, and is retained within the orifice **64**. After the printing nozzle **60** is moved by the placement head **18** from the first location **52** to a selected second location **54** on the surface **20** of the substrate **22**, a fluid (for example, air) is applied to the printing nozzle **60** by the vacuum and dispensing system **24** to release the target biological organism **50** from the nozzle **64**. The target biological organism **50** is deposited at the second location **54** in a droplet **56** of a liquid medium, which as in FIG. 2 above has a volume of liquid medium of less than about 100 μL , or less than about 1 μL , or less than about 0.1 μL .

(49) Referring again to FIG. 1, in some examples the placement head **18** can optionally include a fluid delivery nozzle **70**, which may be used to apply an additional fluid from a fluid source **71** to the first location **52**, the second location **54**, or the droplet **56** (FIGS. 2-3) by applying pressure with the vacuum and dispensing system **24**. For example, the additional fluid dispensed from the fluid delivery nozzle **70** may be used for further processing of the target biological organisms in the first location **52**, the second location **54**, or the droplet **56**. In some examples, which are not intended to be limiting, the additional fluids can include drugs, growth agents, cryoprotectant agents, nanoparticles, stains or other colorants.

(50) In some example, the placement head **18** can further include an illumination source **72** that casts light on all or a portion of the surface **20** of the substrate **22** or is utilized to measure height profiles of objects on the surface **20** of the substrates **22**. Any suitable source of light can be used, and in some examples the illumination source **72** includes at least one laser emitting a beam **73** onto the surface **20** to measure the profiles of the surface or object point by point. In some examples, the laser in the illumination source **72** may be a visible light laser diode, and optics in

the illumination source (not shown in FIG. 1) may be used to focus the beam 73 onto the substrate 20. In some examples, the substrate 20 includes an illumination source.

(51) As shown in FIG. 1, the system 10 further includes a camera 80 with a lens system 82. In some embodiments, the camera 80 is a 2-D complementary metal oxide semiconductor (CMOS) or charge-coupled device (CCD) device, which is used by the system 10 as a sensor. While the camera 80 and the illumination source 72 are shown as separate components in the schematic of FIG. 1, in some examples, all of these elements can be incorporated into a single, sealed enclosure, to create a sensor head or vision system. In some examples, the illumination source 72 separately measures profiles of a surface and an object based on the location detected by the camera 80 and vision system, and the substrate 20 acts as an illumination source. The camera 80 receives input from the controller 100, as further explained below.

(52) Referring again to FIG. 1, the controller 100 includes at least one processor 102 configured to process detected signals from one or more sensor systems 104 in the system 10. In some examples, the processor 102 may be integrated with the sensor systems 104, may be integrated with the controller 100, or may be a remote processor functionally connected to the controller 100.

(53) The processor 102 may be any suitable software, firmware, hardware, or combination thereof. The processor 102 may include any one or more microprocessors, controllers, digital signal processors (DSPs), application specific integrated circuits (ASICs), field-programmable gate arrays (FPGAs), or discrete logic circuitry. The functions attributed to the processor 102 may be provided by processing circuitry of a hardware device, e.g., as supported by software and/or firmware.

(54) In some examples, the processor 102 may be coupled to a memory device 110, which may be part of the controller 100 or remote thereto. The memory device 110 may include any volatile or non-volatile media, such as a random-access memory (RAM), read only memory (ROM), non-volatile RAM (NVRAM), electrically erasable programmable ROM (EEPROM), flash memory, and the like. The memory device 110 may be a storage device or other non-transitory medium. The memory device 110 may be used by the processor 102 to, for example, store fiducial information or initialization information corresponding to, for example, movement patterns or locations of the placement head 18, surface geometries of the surface 20 of the substrate 22, locations of target biological organisms on the surface 20, locations or shapes of droplets on the surface 20, measurements or stored signals from the sensor system 104, operation of the camera 80 and the illumination source 72, and the like. In some examples, the memory device 110 may store determined values, such as, for example first and second locations on the substrate 20 where the target biological organisms are to be picked up or released by the nozzles 30, 60, where and how much fluid is to be applied to a location on the surface 20 by the fluid delivery nozzle 70, and the like, for later retrieval.

(55) In some embodiments, the controller 100 and the processor 102 are coupled to a user interface 112, which may include a display, user input, and output (not shown in FIG. 1). Suitable display devices include, for example, monitor, PDA, mobile phone, tablet computers, and the like. In some examples, user input may include components for interaction with a user, such as a keypad and a display such as a cathode ray tube (CRT) display, a liquid crystal display (LCD) or light emitting diode (LED) display, and the keypad may take the form of an alphanumeric keypad, or a reduced set of keys associated with particular functions. In some examples, the displays may include a touch screen display, and a user may interact with user input via the touch screens of the displays. In some examples, the user may also interact with the user input remotely via a networked computing device.

(56) As noted above, the controller 100 can be configured to control any selected number of functions of the system 10 including, but not limited to, movements of the placement head 18, movement patterns for the individual printing nozzles 30, 60, control of the vacuum and dispensing system 24, and the like, in response to signals from the processor 102 input manually into the controller 100, or stored in the memory device 110. For example, in some embodiments, the

controller may be used to mathematically reconstruct the target surface geometry and design the routing and geometry of patterns of droplets on the surface **20**, and may be used to recognize droplets in any desired pattern on the surface **20**.

(57) In some examples, the controller **100** can be configured to generate control signals obtained from, for example, one or more sensors in the sensor system **104**, to provide closed loop control of the movements of the placement head **18** and the printing nozzles **30**, **60**. In some examples, the sensor system **104** includes a visual inspection system **106** that acquires and processes images to detect objects and features on the surface **20** to analyze and determine characteristics in the objects or other features detected in the images. A camera/frame grabber system generates images that are then processed with an algorithm implemented in software.

(58) The visual inspection system **106** is programmable and provides customized automated video inspection. The software in the visual inspection system allows an automatic inspection sequence to be defined by the user for each configuration on the surface **20**. The visual inspection system **106** may be used to simplify and increase the throughput of the system **10** to the extent that the operation of the system **10** proceeds reliably and repeatedly. The results of the various inspection operations performed by the visual inspection system **106** can also be stored within the visual inspection system **106** itself or with the memory device **110** in the controller **100**.

(59) In some examples, the vision inspection system **106** includes search tools that provide pattern matching and searching. For example, the machine vision of the vision inspection system **106** can be used to determine the location of a fiducial, a mark, an object (for example, a specific type of one or more target biological organisms, or a specific type of living target biological organism, a specific type of droplet of a liquid medium, and the like), or other “template” in an image. The search tools of the vision system **106** enable a previously stored image pattern to be acquired and registered/identified regardless of its viewed position. The machine vision tools in the system **106** acquire an image of a pattern via the camera **80** and analyze the outline or a particular part of the pattern. For example, the machine vision of the vision system **106** may be used to identify living target biological organisms among a mixture of living and dead organisms in an organism reservoir, pick specific types of organisms from a mixture of organisms or a mixture of organisms and other debris, or identify fertilized embryos from a mixture of fertilized and unfertilized embryos.

(60) In some embodiments, the sensor system **104** further includes additional machine vision hardware or software **108** that includes a distance identification system (e.g., a laser triangulation system or sensor) to capture 2-dimensional, or 3-dimensional measurements by pairing the laser illumination source **72** with the camera **80**. In one example, if the laser beam **73** and the camera **80** are both directed toward the surface **20** of the substrate **22**, adopting a known angular offset between the laser source **72** and the camera sensor **80**, a laser triangulation system can be used to measure depth differences on the surface **20**, or measure a single point distance on the surface **20**, or even to obtain a point-by-point profile scan or surface scan of the surface **20**. The laser triangulation system is an example of a distance identification system. In other examples, the distance identification system is configured to determine distances associated with target organisms and/or surface of the substrate (e.g., heights) in order to determine the precise location of the organisms and assist in picking and placement of the organisms at the target location(s). In this manner, the distance identification system may be configured to determine 2-dimensional distances of objects or structures of interest (e.g., the height of the organism or substrate in the Z-direction) or 3-dimensional positions in the x, y, and z directions.

(61) In various examples, the controller **100** may be adjusted by a variety of manual and automatic means. Automatic means may make use of any number of control algorithms or other strategies to conform to a controlled deposition pattern or procedure for the target biological organisms manipulated by the printing nozzles **30**, **60** on the placement head **18**. For example, standard control schemes as well as adaptive algorithms such as so-called “machine-learning” algorithms may be used. In some examples, the controller **100** can utilize information from other sources not

shown in FIG. 1 such as, for example, infrared cameras, to determine the control action decided by algorithms or other machine learning schemes.

(62) While the schematic depiction in FIG. 1 shows the substrate **22** and the surface **20** to be relatively flat and planar, the system **10** may be used to deposit a target biological organism on any type of surface including, for example curved surfaces, edges, or even compound surfaces. The surface **20** in some embodiments may be non-planar such as for example, arcuate, curvilinear, spherical and the like. The substrate **22** and the surface **20** may be formed from a wide variety of materials, and in various embodiments, which are not intended to be limiting, can be glass, a polymeric film, a metal, a surface of an electronic component such as, for example, a silicon wafer, a fabric, human or animal skin, soft hydrogels, and the like.

(63) In another aspect, the present disclosure is directed to a method for moving at least one target biological organism from a first location on a substrate to a second location on the same or a different substrate. Referring now to FIG. 4, the method **200** includes an initial step **202** identifying with an image acquisition system at least one target biological organism at the first location to be picked up by a printing nozzle in a placement head, wherein the placement head is moveable in any of an x, y or a z direction with a robotic motion system.

(64) In step **204**, the method includes applying a vacuum to the printing nozzle to pick up and detachably hold the at least one target biological organism such that at least a portion of the at least one biological organism remains external to the printing nozzle. In some examples, adhesives, hydrogels, grippers, hook and loop fasteners, clamps, and soft robotic manipulators are utilized to pick up the target biological organisms.

(65) In step **206**, the method includes identifying with the image acquisition system a second location for deposit of the at least one target biological organism, wherein the first location is different from the second location.

(66) Step **208** of the exemplary method includes moving, with input from the image acquisition system and laser displacement sensor, the robotic motion system to position the printing nozzle of the placement head at the second location.

(67) In step **210**, the method includes applying a fluid to the printing nozzle to detach the at least one target biological organism from the printing nozzle and deposit the at least one target biological organism at the second location.

(68) In the present application the term biological organism can refer to, but is not limited to, embryos, larvae, insects, mammals, fish, birds, reptiles, amphibians, trees, herbs, bushes, grasses, vines, ferns, mosses, green algae, and the like.

(69) The systems and methods of the present disclosure can be used in a wide variety of applications such as, for example, to increase the throughput cryopreservation of organisms, to increase the throughput of parametric studies involving organisms, to sort different organisms and particles (e.g., dead, live, fertilized, and unfertilized organisms and undesired particles), to develop organism-based devices, and to develop ecosystems of organisms for farms.

(70) In one example, the systems and method of the present disclosure can have sufficient resolution to deposit a target biological organism at a location on a substrate that is already occupied by another biological organism or collection of biological organisms. Placing layers of biological organisms in layers on top of each other can be useful in the development of mini ecosystems with living organisms and organism cryopreservation.

(71) The systems and techniques described here can provide the ability to place living organisms with functional materials in desired 3D spaces and can have numerous uses in areas such as cryopreservation, disease research, development of therapies, and the creation of organism-based devices. These systems can operate to continuously assess the locations of randomly oriented living and moving organisms so some or all of the organisms can be collected and transferred to desired 3D spaces without damage in a high-throughput manner. In some examples, the systems can interweave functional materials with the organisms. Manual performance of these functions but

have inconsistent levels of accuracy and are not able to handle hazardous materials. To overcome these barriers, the systems and techniques described herein can use a multi-nozzle 3D printing system that can identify and judge living and moving organisms and place them with functional materials in 3D spaces. Vacuum-assisted nozzles can be configured to print single and multiple organisms, and these nozzles are more controllable than human hands. The multi-nozzle 3D printing system can be enhanced by the integration of vision and laser systems, which enable the system to continuously adapt to newly updated information about randomly oriented organisms and target locations. Various examples include 3D printing of organisms with functional materials that can enhance the throughput of organism cryopreservation and organism-related studies and/or enable novel study designs and devices with organisms. In some examples described herein, example 3D printing systems can position various organisms in target locations with testbeds of various organisms, such as zebrafish embryos, dinoflagellates, shrimp embryos, shrimp larvae, and beetles.

(72) As generally described herein, systems and techniques may be configured to acquire spatial information about target organisms and substrates via a combination of vision (e.g., visual inspection) and laser (e.g., distance identification) systems. A vision system, such as machine vision, can be configured to detect the 2D locations of target organisms and substrates and judge their conditions and shapes. Then, the laser system can be configured to be automatically located on top of the target organisms and substrates based on the vision information and measure the organism and/or substrate profiles (e.g., heights). The system can also use the spatial information from the vision and laser systems to guide a multi-nozzle 3D printer to position organisms in target 3D spaces and, in some examples, print substances, such as fluid (e.g., cryoprotectant droplets) and/or solids (e.g., electrodes, hydrogel, and devices), elements on the target organisms.

(73) The devices of the present disclosure will now be further described in the following non-limiting examples.

EXAMPLES

Example 1

(74) The device of FIG. 1, including one meshed printing nozzle **30**, was used to move multiple brine shrimp embryos from a reservoir and place the embryos in droplets on cantilevered structures (cryotops) with random orientations and heights.

Example 2

(75) The device of FIG. 1, including one meshed printing nozzle **30**, was used to move multiple brine shrimp embryos from a reservoir and place the embryos in droplets having various viscosities and compositions. As shown in the plot of FIG. 5, the embryos were placed in seawater, as well as in aqueous solutions with 10% poly(ethylene glycol) (PEG) and 20% PEG.

(76) The plot of FIG. 5 also shows that the printing process did not affect the survival rates of the organisms.

Example 3

(77) The 3D printing stage of FIG. 1, combined with the mesh-less printing nozzle **60**, automatically sensed the locations of randomly oriented single zebrafish embryos in a reservoir using the vision system, picked up the single embryos under a vacuum, and deterministically printed the embryos in desired 3D spaces automatically detected by the vision and laser system. As shown in FIG. 6A, the system was utilized to place the embryos in circles with a selected shape, and in FIG. 6B the embryos were printed on a curved substrate.

(78) As shown in the plot of FIG. 7, the printing process did not affect the survival rate of the embryos compared to the survival rate of a control sample.

Example 4

(79) FIG. 8 is a conceptual diagram of an example system **250** for moving static organisms. System **250** may be similar to system **10** of FIG. 1 and printing nozzle **60** of FIG. 3. System **250** includes 3D printer nozzle **254**, vision system **252**, and laser system **256**. 3D printer nozzle **254** is

configured to pick up organisms **262** from within liquid **258** (e.g., water) within container **260** via the location assistance of vision system **252**. Using information acquired by vision system **252** and laser system **256**, 3D printer nozzle **254** can place organisms **262** at a respective target mark **266**. System **250** can differentiate from non-target marks **268**. Laser system **256** may be referred to as a distance identification system and can emit a laser beam **257** that is used to determine distances that system **250** uses to control the movement of 3D printer nozzle **254** to the appropriate location on substrate **264** and at the appropriate height. In this manner, system **250** is configured to pick up randomly distributed single organisms and place the single organisms at respective desired locations, such as on target marks **266**.

(80) System **250** can be used with organisms of various elastic moduli and length, such as flexible and small organisms less than 0.5 millimeters in diameter like shrimp larva to more rigid and larger organisms such as beetles with hard exoskeletons. 3D printer nozzle **254** may create vacuum pressure that causes the distal end of 3D printer nozzle **254** to retain the target organism until the vacuum pressure is released. Example vacuum pressure can range from below 2.5 kPa to above 4.0 kPa.

(81) FIG. **9** is a flow chart of an example method of operation of the system of FIG. **8**. As shown in technique **300**, system **250** can detect randomly oriented single organisms based on information from vision system **252** (**302**). System **250** can then control 3D printing nozzle **254** to move and pick up the single organism with the vacuum assisted nozzle (**304**). System **250** can then place the organism, or multiple organisms, in desired 3D spaces with the nozzle based on real-time information from the 3D printer, vision system **254**, laser system **256**, and/or prescribed coordinates from the 3D printer controlling 3D printer nozzle **254** (**306**). System **250** can then remove residual water from the nozzle (**308**).

(82) FIG. **10** is a finite element-predicted color map of example stresses of an embryo under vacuum pressures. The finite element predicted stress distribution of chorion envelope of embryos is shown in the example of FIG. **10**. These stresses can be caused by the vacuum created by 3D printer nozzle **254**. The highest stresses may occur at the organism in physical contact with the outlet of printer nozzle **254**.

(83) FIG. **11** is a graph of survival rates of example embryos after the picking process, where ($t_1=0.5$ s, $t_2=1$ s, $t_3=2$ s, and $t_4=3$ s) and ($n=30$). System **250** did not decrease survival rates of organisms consistent with the control group that did not go through any manipulation.

(84) FIG. **12** is a graph of example distances from the substrate for placing embryos. In the example of FIG. **12**, the distances between the end of the nozzle and the substrate is shown for effective contact with the organism and where the organism bursts. Although this distance may be different for different organisms, system **250** can control the distance of 3D printer nozzle from substrate **264**, for example, to enable intact placement of organisms while reducing the possibility of bursting.

(85) FIG. **13** is a finite element-predicted color map of example stresses of an embryo during placement. In the example of FIG. **13**, example finite element predicted stress distribution of chorion envelope of embryos is shown caused by 3D printer nozzle **254** during placing. As shown, the larger stresses are caused on the portions of the organism outside of the nozzle.

(86) FIG. **14** is a graph of survival rates of example embryos after the picking and placement process over 1 day, 2 days, and 3 days. System **250** did not decrease survival rates of organisms consistent with the control group that did not go through any manipulation.

(87) FIG. **15** are example images of an example printing strategy. As shown in the example of FIG. **15**, system **250** can employ a printing strategy that can automatically position randomly distributed embryos in target marks (e.g., circular target marks) instead of non-target marks (e.g., squares and hexagons) by using their newly updated spatial location information via vision system **252** and laser system **256**.

Example 5

(88) FIG. 16 is a conceptual diagram of an example system for static and moving multiple organisms. System 350 may be similar to system 10 of FIG. 1, printing nozzle 30 of FIG. 2, and system 250 of FIG. 8. System 350 includes 3D printer nozzle 352, vision system 252, and laser system 256. 3D printer nozzle 352 is a mesh-filtered nozzle and includes a mesh 354 covering the inlet of the nozzle. 3D printer nozzle 352 is configured to pick up organisms 362 from within liquid 360 via the location assistance of vision system 252. 3D printer nozzle 352 may pick up multiple organisms 362 at the same time as they are held against the mesh 354. Using information acquired by vision system 252 and laser system 256, 3D printer nozzle 352 can place organisms 362 within organism-laden droplet 366 at a respective target substrate 364. Laser system 256 may be referred to as a distance identification system and can emit a laser beam 257 that is used to determine distances that system 350 uses to control the movement of 3D printer nozzle 352 to the appropriate location on substrate 364 and at the appropriate height. In this manner, system 350 is configured to pick up randomly distributed multiple organisms and place the organisms at respective desired locations on target substrate 364.

(89) System 350 can be used with organisms of various elastic moduli and length, such as flexible and small organisms less than (and greater than) 0.25 millimeters in diameter like shrimp larva to more rigid and larger organisms such as beetles with hard exoskeletons. In some example, system 350 can move organisms contained within droplets less than (and greater than) 1 micro liter in volume. Example organisms include dinoflagellates, shrimp embryos, and shrimp larva. 3D printer nozzle 352 may create vacuum pressure that causes the distal end of 3D printer nozzle 352 to retain the target organisms against mesh 354 until the vacuum pressure is released.

(90) FIG. 17 is a flow chart of an example method of operation of the system of FIG. 16. As shown in technique 380, system 350 can detect a reservoir including multiple organisms based on real-time information (e.g., from vision system 252 and the 3D printer) and/or prescribed coordinates of the nozzle (e.g., from the 3D printer) (382). System 350 can then control 3D printing nozzle 352 to move and pick up multiple organisms with the vacuum assisted nozzle (384). System 350 can then place the multiple organisms in desired 3D spaces with the nozzle based on real-time information from the 3D printer, vision system 254, and/or laser system 256 and/or prescribed coordinates from the 3D printer controlling 3D printer nozzle 352 (386). System 350 can then remove residual liquid from the nozzle (388).

(91) FIG. 18 is a graph of survival rates of example dinoflagellates after the printing process using nozzles having diameters of 250 micrometers, 580 micrometers, and 1200 micrometers. System 350 did not decrease survival rates of organisms consistent with the control group that did not go through any manipulation.

(92) FIG. 19A is a graph of survival rates of example shrimp larvae after the picking and placing process using nozzles having diameters of 250 micrometers, 580 micrometers, and 1200 micrometers. System 350 did not decrease survival rates of organisms consistent with the control group that did not go through any manipulation.

(93) FIG. 19B includes images of example organisms that can be moved using the system 350 of FIG. 16. On the left side of the images are example organisms within a droplet of fluid, and the right side of the images are individual organisms that can be moved or be present within a droplet. The top images include dinoflagellates, the middle images include shrimp embryos, and the bottom images include shrimp larvae.

Example 6

(94) FIG. 20 is a conceptual diagram of an example system 400 for printing single moving organisms. System 400 may be similar to system 10 of FIG. 1, system 250 of FIG. 8, and system 350 of FIG. 16. System 400 includes 3D printer nozzle 402, vision system 252, and laser system 256. 3D printer nozzle 402 may be covered by a film, such as a white film, configured to disguise nozzle 402 from detection by vision system 252. 3D printer nozzle 402 is configured to pick up organisms 406 from substrate 404 which may be transparent in some examples via the location

assistance of vision system **252**. Using information acquired by vision system **252** and laser system **256**, 3D printer nozzle **402** can place organisms **406** on a target mark on the bottom of a hydrogel layer **412** located on substrate **410**. In some examples, system **400** also includes 3D printer nozzle **414** configured to dispense the hydrogel for hydrogel layer **412** at the target location on substrate **410**. Laser system **256** may be referred to as a distance identification system and can emit a laser beam **257** that is used to determine distances that system **400** uses to control the movement of 3D printer nozzle **402** and/or 3D printer nozzle **414** to the appropriate location on substrate **410** and at the appropriate height. In this manner, system **400** is configured to track and pick up moving organisms and place the organisms at respective desired locations on target substrate **410**. Example hydrogels include pluronic hydrogel, and example thicknesses of the hydrogel may be in the range of 0.7 mm to 2.1 mm, or thicknesses lower or higher than these examples.

(95) System **400** can be used with organisms of various elastic moduli and length, such as flexible and small organisms less than (and greater than) 0.5 millimeters in diameter like shrimp larva to more rigid and larger organisms such as beetles with hard exoskeletons. Example organisms include beetles or other insects. 3D printer nozzle **402** may create vacuum pressure that causes the distal end of 3D printer nozzle **402** to retain the target organisms until the vacuum pressure is released. Example vacuum pressure can range from below 2.5 kPa to above 4.0 kPa. Pick up times for system **400** may be less than 0.1 seconds in some examples, but pick up times may be greater than 0.1 seconds in other examples.

(96) FIG. **21** is a flow chart of an example method of operation of the system of FIG. **20**. As shown in technique **420**, system **400** can track a single moving organism based on real-time information (e.g., from vision system **252** and the 3D printer) (**422**). System **400** can then control 3D printing nozzle **402** to pick up the single moving organism with the vacuum assisted nozzle in response to programmable criteria being met, such as preprogrammed distance between organisms based on information from vision system **252** and the 3D printer (**424**). System **400** can then print a hydrogel architecture using nozzle **414** in desired 3D spaces based on real-time information from the vision system **254** and/or laser system **256** and/or prescribed coordinates from the 3D printer controlling 3D printer nozzle **402** (**426**). Next, system **400** can place the single moving organism in the 3D printed hydrogel structure with nozzle **402** using 3D printer nozzle **402** (**428**).

(97) FIG. **22** is a graph of the trajectory of randomly moving beetles in pluronic hydrogel as a function of time and thickness of the hydrogel. In the example thicknesses of 0.7 mm, 1.4 mm, and 2.1 mm, the beetles appear to move similarly in the hydrogel of thicknesses 0.7 mm and 1.4 mm, but did not move in the 2.1 mm thickness hydrogel.

(98) FIG. **23A** is a graph of survival rates of example beetles after the picking and placing process where A is the picking and placing process and B is the removal of the hydrogel afterwards. System **400** did not decrease survival rates of organisms consistent with the control group that did not go through any manipulation.

(99) FIG. **23B** includes images of example organisms that can be moved using the system of FIG. **20**. The top image in FIG. **23B** includes images of example beetles that can be placed in pluronic hydrogel using system **400** of FIG. **20**. The bottom image of FIG. **23B** includes images of beetles that are placed in pluronic hydrogel in the direction of the vision-recognized arrow direction. System **400** may pick up and move these or other organisms that may be moving.

Example 7

(100) Other types of organisms may be moved using example systems (e.g., system **350**) herein, such as zebrafish embryos in cryoprotectant droplets or shrimp embryos in cryoprotectant droplets. FIG. **24** is a graph of survival rates of example cryopreserved shrimp embryos after the printing process. System **350** did not decrease survival rates of organisms consistent with the control group that did not go through any manipulation. FIG. **25** is a graph of the example throughput of manual manipulation versus 3D printing process. FIG. **26** is a graph of the relation between droplet volume and cryopreservation parameters such as cooling and rewarming rates and required cryoprotectant

concentration. The system can scale up and down droplet volume, which includes placed organisms. For example, the ability of the system to place organisms in a small droplet volume can enable rapid cooling and rewarming rates and decreased toxicity from low cryoprotectant concentration, which can be advantageous for cryopreservation.

(101) The systems described herein may be used for other purposes or to create different structures. For example, a system may be configured to print dinoflagellates into silicone chambers printed on spherical surface via conformal printing. These silicone chambers may respond to sound and/or respond differently to high and low sound amplitudes. In a planar display example, a system may be configured to provide vision-guided printing of dinoflagellates into silicone chambers printed on planar surface. These structures may also respond to sound. In some examples, the systems may be configured to print structures using functional inks and/or devices onto an organism. For example, the system may be configured to print functional inks and devices on beetles. Some printing may include conformal printing of invisible hydrogel ink with one or more layers onto beetles or other organisms. Functional devices printed onto organisms may include light emitting diodes (LEDs) or LED arrays. The functionality of the 3D printed LED devices can be provided by turning on the LEDs via wireless power transmission of a tesla coil with a ground wire at one side of the device.

(102) The following examples are described herein.

(103) Example 1: A system includes a placement head includes identify at least one target biological organism to be picked up by the at least one printing nozzle of the placement head in a first location; and identify at least one second location for deposit of the at least one target biological organism, wherein the first location is different from the at least one second location; and a robotic motion system configured to move the placement head, based on input from the visual inspection system and a distance identification system, from the first location to the at least one second location, such that the placement head deposits the target biological organism at the at least one second location.

(104) Example 2: The system of example 1, wherein at least a portion of the printing nozzles comprise a screened tip.

(105) Example 3: The system of example 2, wherein the screened tip of the printing nozzle comprises an orifice overlain by a screen with a mesh having an opening size selected to retain a plurality of target biological organisms on an external surface of the screen.

(106) Example 4: The system of example 3, wherein the plurality of target biological organism on the external surface of the screen are entrained in less than about 90% by weight of a liquid medium.

(107) Example 5: The system of any of examples 3 and 4, wherein the opening size in the mesh of the screen is about 1 microns to about 3000 microns.

(108) Example 6: The system of any of examples 3 through 5, wherein the screen has an open area percentage of about 1% to about 99%.

(109) Example 7: The system of any of examples 1 through 6, wherein at least a portion of the printing nozzles comprise an unscreened tip with an orifice having a diameter of about 1 micron to about 3000 microns.

(110) Example 8: The system of example 7, wherein the diameter of the orifice in the unscreened tip is selected to retain an individual target organism by vacuum, adhesives, hydrogels, grippers, hook and loop fasteners, clamps, or soft robotic manipulators such that at least a portion of the individual target organism is external to the tip.

(111) Example 9: The system of example 8, wherein the individual target organism is in a liquid state, a substantially liquid-free state, or in a liquid-free state when retained by the unscreened tip.

(112) Example 10: The system of any of examples 1 through 9, wherein the placement head comprises at least one fluid delivery nozzle.

(113) Example 11: The system of example 10, wherein at least a portion of the fluid delivery nozzles are unscreened.

(114) Example 12: The system of any of examples 1 through 11, wherein the placement head further comprises an illumination source.

(115) Example 13: The system of any of examples 1 through 12, wherein the image acquisition system comprises a visual inspection system configured to identify the target biological organisms.

(116) Example 14: The system of any of examples 12 and 13, wherein the distance identification system captures three-dimensional measurements using the illumination source.

(117) Example 15: The system of any of examples 1 through 14, wherein the robotic motion system is configured to move the placement head in any of the x, y or z directions.

(118) Example 16: The system of any of examples 1 through 15, wherein the second location comprises a drop of a liquid medium.

(119) Example 17: The system of example 16, wherein the drop of the liquid medium has a volume of less than about 1000 microliters.

(120) Example 18: The system of any of examples 16 and 17, wherein the drop of the liquid medium has a volume of less than about 1 microliter.

(121) Example 19: A method for moving at least one target biological organism from a first location to a second location includes identifying with a visual inspection system the at least one target biological organism at the first location to be picked up by a printing nozzle in a placement head, wherein the placement head is moveable in any of an x, y or a z direction with a robotic motion system; applying a vacuum to the printing nozzle to pick up and detachably hold the at least one target biological organism such that at least a portion of the at least one biological organism remains external to the printing nozzle; identifying with a laser distance identification system at least one second location for deposit of the at least one target biological organism, wherein the first location is different from the at least one second location; and moving, with input from the visual inspection system and the distance identification system, the robotic motion system to position the printing nozzle of the placement head at the at least one second location, and applying at least one of a fluid, a gas, or a zero vacuum to the printing nozzle to detach the at least one target biological organism from the printing nozzle and deposit the at least one target biological organism at the at least one second location.

(122) Example 20: The method of example 19, wherein the printing nozzle comprise a screened tip.

(123) Example 21: The method of example 20, wherein the screened tip of the printing nozzle comprises an orifice overlain by a screen with a mesh having an opening size selected to retain a plurality of target biological organisms on an external surface of the screen.

(124) Example 22: The method of example 21, wherein the plurality of target biological organism on the external surface of the screen are entrained in a liquid medium.

(125) Example 23: The method of any of examples 21 and 22, wherein the opening size in the mesh of the screen is about 1 micron to about 3000 microns.

(126) Example 24: The method of any of examples 21 through 23, wherein the screen has an open area percentage of about 1% to about 99%.

(127) Example 25: The method of any of examples 19 through 24, wherein the printing nozzle comprises an unscreened tip with an orifice having a diameter of about 1 micron to about 3000 microns selected to retain an individual target organism such that at least a portion of the individual target organism is external to the tip.

(128) Example 26: The method of example 25, wherein the individual target organism is in a liquid state, a substantially liquid-free state, or in a liquid-free state when retained by the unscreened tip.

(129) Example 27: The method of any of examples 19 through 26, wherein the fluid is a first fluid, wherein the placement head comprises at least one fluid delivery nozzle, and wherein the method further comprises applying, via the at least one fluid delivery nozzle, a second fluid to the at least one target organism at the second location.

(130) Example 28: The method of any of examples 19 through 27, further comprising applying, via a substance nozzle, one or more solid elements with the at least one target biological organism at

the at least one second location.

(131) Example 29: The method of example 28, further comprising determining application of the one or more solid elements at the at least one second location via a vision guidance system.

(132) Example 30: The method of any of examples 19 through 29, wherein the placement head further comprises a laser illumination source.

(133) Example 31: The method of example 30, wherein the image acquisition system comprises a visual inspection system configured to identify the target biological organism, and a laser distance identification system configured to capture three-dimensional measurements using the laser illumination source.

(134) Example 32: The method of any of examples 19 through 31, wherein the second location comprises a drop of a liquid medium.

(135) Example 33: The method of example 32, wherein the drop of the liquid medium has a volume of less than about 100 microliters.

(136) Example 34: The method of any of examples 32 and 33, wherein the drop of the liquid medium has a volume of less than about 1 microliter.

(137) Example 35: The method of any of examples 32 through 34, wherein the liquid medium is on a substantially planar surface.

(138) Example 36: The method of any of examples 32 through 35, wherein the liquid medium is on a non-planar surface.

(139) Example 37: The method of any of examples 19 through 36, wherein the second location is occupied by a previously deposited biological organism.

(140) Example 38: The method of example 37, wherein the previously deposited biological organism is on a non-planar surface.

(141) Example 39: The method of any of examples 19 through 38, wherein the at least one target biological organism is alive.

(142) Example 40: The method of any of examples 19 through 39, wherein the image acquisition system is configured to identify live target biological organisms in a mixture of live and dead biological organisms at the first location.

(143) Example 41: The method of any of examples 19 through 40, wherein the first location comprises a reservoir of biological organisms chosen from embryos, larvae, insects, mammals, fish, birds, reptiles, amphibian, trees, herbs, bushes, grasses, vines, ferns, mosses, green algae, and mixtures and combinations thereof.

(144) Example 42: The method of any of examples 19 through 41, wherein the first location comprises a surface with a first coordinate on the z-axis, and the second location has a second coordinate on the z-axis that is different from the first coordinate on the z-axis.

(145) Example 43: The method of any of examples 19 through 42, further comprising cryopreserving the target biological organism at the second location.

(146) Example 44: A printing head for depositing biological organisms, wherein the printing head comprises: at least one meshed printing nozzle comprising an orifice overlain by a screen with a mesh having an opening size selected to retain under a vacuum a plurality of liquid-entrained biological organisms on an external surface of the screen; and at least one meshless printing nozzle comprising an orifice having a diameter of about 1 micron to about 3000 microns selected to retain under a vacuum an individual organism such that at least a portion of the individual organism is external to the tip.

(147) Example 45: The printing head of example 44, wherein the opening size in the mesh of the screen is about 1 micron to about 3000 microns.

(148) Example 46: The printing head of any of examples 44 and 45, wherein the screen has an open area percentage of about 1% to about 99%.

(149) Example 47: The printing head of any of examples 44 through 46, further comprising at least one liquid delivery nozzle.

(150) Example 48: The printing head of any of examples 44 through 47, further comprising an illumination source.

(151) Example 49: The printing head of example 48, wherein the illumination source comprises a laser distance identification system.

(152) Example 50: A method for assembling organisms includes identifying with a visual inspection system the at least one target biological organism at a first location to be picked up by a nozzle in a printing head, wherein the printing head is moveable in any of an x, y or a z direction with a robotic motion system; applying a vacuum to the nozzle to pick up and detachably hold the at least one target biological organism such that at least a portion of the at least one biological organism remains external to the nozzle; identifying with a distance identification system at least one second location for deposit of the at least one target biological organism, wherein the first location is different from the at least one second location, and wherein a biological structure resides in the at least one second location; and moving, with input from the visual inspection system and the distance identification system, the robotic motion system to position the nozzle of the printing head at the at least one second location, and applying a fluid to the nozzle to detach the at least one target biological organism from the printing nozzle and deposit the at least one target biological organism on the biological structure at the at least one second location.

(153) Various embodiments of the disclosure have been described. These and other embodiments are within the scope of the following claims.

Claims

1. A system comprising: a vacuum line; a vacuum system configured to create a vacuum in the vacuum line; a placement head comprising at least one printing nozzle fluidly connected to the vacuum line and configured to apply the vacuum to at least one target biological organism to pick up and detachably hold the at least one target biological organism at one or more openings of the at least one printing nozzle, wherein the at least one printing nozzle defines the one or more openings that are each smaller than a cross-sectional area of each target biological organism of the at least one target biological organism, and wherein each opening of the one or more openings have a diameter from 1 micron to 3,000 microns; at least one camera; a laser illumination source; a visual inspection processing system configured to: receive, from the at least one camera, a plurality of images of at least one surface at which the at least one target biological organism is disposed; identify, from at least one image of the plurality of images, the at least one target biological organism to be picked up by the at least one printing nozzle of the placement head in a first location; and identify, from at least one image of the plurality of images, at least one second location for deposit of the at least one target biological organism, wherein the first location is different from the at least one second location; and a distance identification processing system configured to determine, using light from the laser illumination source, one or more distances to the at least one surface; a robotic motion system coupled to the placement head; and a controller comprising processing circuitry configured to: control application of the vacuum to the at least one printing nozzle to pick up the at least one target biological organism at the first location; control, based on at least one image of the plurality of images and the one or more distances, the robotic motion system to move the placement head from the first location to the at least one second location; and control the application of the vacuum and the placement head to deposit the at least one target biological organism at the at least one second location.
2. The system of claim 1, wherein at least a portion of the at least one printing nozzle comprises a screened tip, the screened tip defining a plurality of openings comprising the one or more openings.
3. The system of claim 2, wherein the one or more openings comprises a plurality of openings and wherein the at least one target biological organisms comprises a plurality of biological organisms, and wherein the screened tip of the at least one printing nozzle comprises an orifice overlain by a

screen with a mesh defining an opening size of each opening of the plurality of openings that is smaller than the cross-sectional area than each target biological organism of the plurality of target biological organisms, and wherein the controller is configured to control the application of the vacuum to the printing nozzle to retain a plurality of target biological organisms on an external surface of the screened tip under suction caused by the vacuum.

4. The system of claim 3, wherein the controller is configured to control the application of the vacuum to the printing nozzle to pick and hold the plurality of target biological organisms on the external surface of the screen from a liquid medium in which the plurality of target biological organisms are entrained in less than about 90% by weight of the liquid medium.

5. The system of claim 3, wherein the opening size in the mesh of the screen is about 1 microns to about 3000 microns.

6. The system of claim 3, wherein the screen is formed from one of a metal, a polymeric material, a ceramic material, a hydrogel material, or a biological material.

7. The system of claim 1, wherein the one or more openings comprises a single orifice, and wherein at least a portion of the at least one printing nozzle comprises an unscreened tip with the single orifice having the diameter of about 1 micron to about 3000 microns.

8. The system of claim 7, wherein the diameter of the single orifice in the unscreened tip is configured to be smaller than a cross-sectional area of one target biological organism of the at least one target biological organisms, and wherein the controller is configured to control the application of the vacuum to the printing nozzle to retain at least a portion of the one target biological organism external to the unscreened tip.

9. The system of claim 1, wherein the placement head comprises at least one fluid delivery nozzle configured to deliver fluid, the fluid delivery nozzle being different from the at least one printing nozzle.

10. The system of claim 9, wherein at least a portion of the at least one fluid delivery nozzle is unscreened.

11. The system of claim 1, wherein the placement head further comprises the laser illumination source.

12. The system of claim 11, wherein the distance identification processing system is configured to determine, based on the light from the laser illumination source and at least one image of the plurality of images, three-dimensional measurements between the placement head, the at least one target biological organism, and the at least one surface.

13. The system of claim 1, wherein the controller is configured to control the robotic motion system to move the placement head in three dimensions with respect to the at least one surface.

14. The system of claim 1, wherein the visual identification processing system is configured to identify, from the at least one image of the plurality of images, a drop of a liquid medium at the at least one second location to deposit the at least one target biological organism.

15. The system of claim 14, wherein the controller is configured to control the application of the vacuum and the placement head to place the at least one target biological organism in the drop of the liquid medium having a volume of less than about 1000 microliters.

16. The system of claim 14, wherein the controller is configured to control the application of the vacuum and the placement head to place the at least one target biological organism in the drop of the liquid medium having a volume of less than about 1 microliter.

17. The system of claim 1, wherein the controller is configured to: track, based on the plurality of images, movement of the at least one target biological organism with respect to the at least one surface in real-time; control, according to the tracked movement, the robotic motion system to move the placement head to the at least one target biological organism; and control the placement head to pick up, using the at least one printing nozzle, the at least one target biological organism that is moving with respect to the at least one surface.

18. The system of claim 1, wherein the robotic motion system comprises parallel tracks and a

crossmember configured to traverse the parallel tracks, wherein the placement head is attached to the crossmember.
