

Safety Data Sheet



1. Identification

Product Name:	Covestro Bayhydur XP 2547	Revision Date:	12/6/2021
Product Identifier:	312335	Supersedes Date:	7/27/2021
Recommended Use:	Floor Coating Activator		
Supplier:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA	Manufacturer:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA
	Rust-Oleum Canada (ROCA) 200 Confederation Parkway Concord, ON L4K 4T8 Canada Emergency Phone: 800-387-3625		
Preparer:	Regulatory Department		
Emergency Telephone:	24 Hour Hotline: 847-367-7700		

2. Hazards Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

99% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS HAZARD STATEMENTS

Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Acute Toxicity, Oral, category 4	H302	Harmful if swallowed.
Respiratory Sensitizer, category 1	H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
STOT, Single Exposure, category 3, RT1	H335	May cause respiratory irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.

GHS LABEL PRECAUTIONARY STATEMENTS

P223	Do not allow contact with water.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray.
P264	Wash hands thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P285	In case of inadequate ventilation wear respiratory protection.

Not Yet Specified

P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P321	For specific treatment see label.
P330	Rinse mouth.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local, regional and national regulations.

GHS SDS PRECAUTIONARY STATEMENTS

P270	Do not eat, drink or smoke when using this product.
P363	Wash contaminated clothing before reuse.

3. Composition / Information on Ingredients

HAZARDOUS SUBSTANCES

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.%</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Hexamethylene diisocyanate homopolymer	28182-81-2	79	GHS07-GHS08	H317-332-334-335
Hydrophilic Aliphatic Polyisocyanate based on Hexamethylene Diisocyanate	666723-27-9	20	Not Available	Not Available
N,N-Dimethylcyclohexylamine	98-94-2	1.0	GHS06	H301-330
Hexamethylene Diisocyanate	822-06-0	0.5	GHS06-GHS07-GHS08	H302-315-317-319-330-334-335

4. First-Aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: If swallowed, rinse mouth with water. If feeling unwell, get medical attention. Swallowing less than an ounce will not cause significant harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and get medical attention. If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. FLASH POINT IS TESTED TO BE GREATER THAN 200 DEGREES F. No unusual fire or explosion hazards noted.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred.

Special Fire and Explosion Hazard (Combustible Dust): No Information

6. Accidental Release Measures

Not Yet Specified

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

STORAGE: Store in a dry, well ventilated place. Keep container tightly closed when not in use.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Hexamethylene diisocyanate homopolymer	28182-81-2	80.0	N.E.	N.E.	N.E.	N.E.
Hydrophilic Aliphatic Polyisocyanate based on Hexamethylene Diisocyanate	666723-27-9	20.0	N.E.	N.E.	N.E.	N.E.
N,N-Dimethylcyclohexylamine	98-94-2	1.0	N.E.	N.E.	N.E.	N.E.
Hexamethylene Diisocyanate	822-06-0	1.0	0.005 ppm	N.E.	N.E.	N.E.

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

SKIN PROTECTION: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Appearance:	Liquid	Physical State:	Liquid
Odor:	Solvent Like	Odor Threshold:	N.E.
Specific Gravity:	1.150	pH:	N.A.
Freeze Point, °C:	N.D.	Viscosity:	N.D.
Solubility in Water:	None	Partition Coefficient, n-octanol/ water:	N.D.
Decomposition Temp., °C:	N.D.	Explosive Limits, vol%:	N.A. - N.A.
Boiling Range, °C:	-18 - -18	Flash Point, °C:	185
Flammability:	Does not Support Combustion	Auto-Ignition Temp., °C:	N.D.
Evaporation Rate:	Slower than Ether	Vapor Pressure:	N.D.
Vapor Density:	Heavier than Air		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid excess heat. Keep from freezing.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

Hazardous Decomposition: When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

Not Yet Specified

11. Toxicological Information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Irritating, and may injure eye tissue if not removed promptly.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Causes skin irritation. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Low hazard for usual industrial handling or commercial handling by trained personnel.

EFFECTS OF OVEREXPOSURE - INHALATION: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs. May cause allergic respiratory reaction.

EFFECTS OF OVEREXPOSURE - INGESTION: Substance may be harmful if swallowed.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: Overexposure may cause lung damage.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
28182-81-2	Hexamethylene diisocyanate homopolymer	N.E.	>2000 mg/kg Rat	18.5 mg/L Rat
98-94-2	N,N-Dimethylcyclohexylamine	272 mg/kg Rat	N.E.	1.9 mg/L Rat
822-06-0	Hexamethylene Diisocyanate	738 mg/kg Rat	>7000 mg/kg Rat	0.06 mg/L Rat

N.E. - Not Established

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components. No ecotoxicity data was found for this product.

13. Disposal Information

DISPOSAL INFORMATION: Dispose of material in accordance to local, state, and federal regulations and ordinances.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	N.A.	N.A.	N.A.
Proper Shipping Name:	Not Regulated	Not Regulated	Not Regulated	Not Regulated
Hazard Class:	N.A.	N.A.	N.A.	N.A.
Packing Group:	N.A.	N.A.	N.A.	N.A.
Limited Quantity:	No	No	No	No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Acute Toxicity (any route of exposure), Respiratory or Skin Sensitization, Specific target organ toxicity (single or repeated exposure)

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

Not Yet Specified

Chemical Name

Hexamethylene Diisocyanate

CAS-No.

822-06-0

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. State Regulations:**California Proposition 65****WARNING:**

No Prop. 65 warning is required.

16. Other Information**HMIS RATINGS**

Health: 2* Flammability: 1 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 1 Instability: 0

Volatile Organic Compounds: 0 g/L

SDS REVISION DATE: 12/6/2021

REASON FOR REVISION:

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.