

Safety Data Sheet



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1. Identification

Product Name:	IEPOXY QT 2PK 9300 ZINC PRIMER ACTIVATOR	Revision Date:	6/13/2024
Product Identifier:	9302502	Supersedes Date:	8/31/2021
Recommended Use:	Activator/Zinc Primer		
Supplier:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA	Manufacturer:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA
	Rust-Oleum Canada (ROCA) 200 Confederation Parkway Concord, ON L4K 4T8 Canada Emergency Phone: 800-387-3625		
Preparer:	Regulatory Department		
Emergency Telephone:	24 Hour Hotline: 847-367-7700		

2. Hazards Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

23% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS Hazard Statements

Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Carcinogenicity, category 2	H351	Suspected of causing cancer.
Flammable Liquid, category 2	H225	Highly flammable liquid and vapour.
Reproductive Toxicity, category 1B	H360	May damage fertility or the unborn child.
Serious Eye Damage, category 1	H318	Causes serious eye damage.
Skin Irritation, category 2	H315	Causes skin irritation.
STOT, Repeated Exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.
STOT, Single Exposure, category 3, NE	H336	May cause drowsiness or dizziness.

GHS Label Precautionary Statements

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust/fumes/gas/mist/vapours/spray.

P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves / protective clothing / eye protection / face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P316	Get emergency medical help immediately.
P317	Get medical help.
P319	Get medical help if you feel unwell.
P321	Specific treatment (see notice on this label).
P332+P317	If skin irritation occurs: Get medical help.
P362+P364	Take off contaminated clothing and wash it before reuse.
P370+P378	In case of fire: Extinguish using suitable extinguishing media.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents and container in accordance with local, regional and national regulations.

GHS SDS Precautionary Statements

P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating, lighting, or pouring equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.

3. Composition / Information on Ingredients**HAZARDOUS SUBSTANCES**

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Xylenes (o-, m-, p- Isomers)	1330-20-7	25-50	GHS02-GHS07	H226-315-319-332
Fatty Acids C18 unsaturated. Dimers, Polymers with Bisphenol A,epicholohydrin	106906-26-7	10-25	Not Available	Not Available
Propylene Glycol Monomethyl Ether	107-98-2	10-25	GHS02-GHS07	H226-332-336
Ethylbenzene	100-41-4	2.5-10	GHS02-GHS07-GHS08	H225-304-332-351-373
n-Butanol	71-36-3	2.5-10	GHS02-GHS05-GHS07	H226-302+H332-315-318-335-336
2-methoxy-1-propanol	1589-47-5	0.1-1.0	GHS02-GHS05-GHS07-GHS08	H226-315-318-335-360

4. First-Aid Measures

First Aid - Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

First Aid - Skin Contact: Immediately flush skin with plenty of water for at least 15 minutes while removing clothing. Get medical attention immediately. Wash clothing separately before reuse.

First Aid - Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

First Aid - Ingestion: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Do not induce vomiting unless advised by a physician. Call nearest Poison Control Center or Physician immediately.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Dry Chemical, Dry Sand, Water Fog

Unusual Fire and Explosion Hazards: Closed containers may explode when exposed to extreme heat. Vapors can travel to a source of ignition and flash back. Keep containers tightly closed. DO NOT apply to hot surfaces. Isolate from heat, electrical equipment, sparks and open flame.

Special Fire Fighting Procedures: Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred. Evacuate area and fight fire from a safe distance. Containers can rupture and release highly toxic material if exposed to heat. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

Special Fire and Explosion Hazard (Combustible Dust): Not a combustible dust.

6. Accidental Release Measures

Steps to Be Taken If Material Is Released or Spilled: Avoid runoff into sewers and waterways. Provide ventilation and approach spill from upwind using proper personal protective equipment as indicated in Section 8. Evacuate the area, remove all sources of ignition and ventilate well. Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Eliminate all ignition sources; use explosion-proof equipment. Place material in a container and dispose of according to local, provincial, state and federal regulations. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Local authorities should be advised if significant spillages cannot be contained.

7. Handling and Storage

Handling: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Ground and bond containers when transferring material from one vessel to another. Vapor can be ignited by static discharge. Use spark-proof tools and explosion-proof equipment. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

Storage: Store in a dry, well ventilated place. Keep container tightly closed when not in use. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Keep away from heat, sparks, flame and sources of ignition. Avoid excess heat.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Xylenes (o-, m-, p- Isomers)	1330-20-7	50.0	20 ppm	N.E.	100 ppm	N.E.
Fatty Acids C18 unsaturated. Dimers, Polymers with Bisphenol A,epichlorohydrin	106906-26-7	25.0	N.E.	N.E.	N.E.	N.E.
Propylene Glycol Monomethyl Ether	107-98-2	20.0	50 ppm	100 ppm	N.E.	N.E.
Ethylbenzene	100-41-4	10.0	20 ppm	N.E.	100 ppm	N.E.
n-Butanol	71-36-3	5.0	20 ppm	N.E.	100 ppm	N.E.
2-methoxy-1-propanol	1589-47-5	1.0	N.E.	N.E.	N.E.	N.E.

PERSONAL PROTECTION

Engineering Controls: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

Respiratory Protection: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Skin Protection: Use impervious gloves to prevent skin contact and absorption of this material through the skin.

Eye Protection: Use safety eyewear designed to protect against splash of liquids.

Other Protective Equipment: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

Hygienic Practices: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Appearance:	Liquid	Physical State:	Liquid
Odor:	Solvent Like	Odor Threshold:	N.E.
Specific Gravity:	0.907	pH:	N.E.
Freeze Point, °C:	N.D.	Viscosity:	N.D.
Solubility in Water:	Slight	Partition Coefficient, n-octanol/water:	N.D.
Decomposition Temp., °C:	N.D.	Explosive Limits, vol%:	1.0 - 10.9
Boiling Range, °C:	119 - 143	Flash Point, °C:	23
Flammability:	Supports Combustion	Auto-Ignition Temp., °C:	N.D.
Evaporation Rate:	Slower than Ether	Vapor Pressure:	N.D.
Vapor Density:	Heavier than Air		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid temperatures above 120°F (49°C). Avoid all possible sources of ignition. Avoid contact with metals. Avoid excess heat.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalies. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces.

Hazardous Decomposition: When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

11. Toxicological Information

Effects of Overexposure - Eye Contact: Causes eye burns. Irritating, and may injure eye tissue if not removed promptly. High vapor concentrations can irritate eyes, nose and respiratory passages.

Effects of Overexposure - Skin Contact: Substance is corrosive. Causes severe skin burns. Severely irritating; may cause permanent skin damage.

Effects of Overexposure - Inhalation: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs.

Effects of Overexposure - Ingestion: Corrosive and may cause severe and permanent damage to mouth, throat and stomach. Harmful if swallowed.

Effects of Overexposure - Chronic Hazards: May damage fertility or the unborn child. High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. IARC lists Ethylbenzene as a possible human carcinogen (group 2B). May cause genetic defects.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
1330-20-7	Xylenes (o-, m-, p- Isomers)	3500 mg/kg Rat	>4350 mg/kg Rabbit	29.08 mg/L Rat
107-98-2	Propylene Glycol Monomethyl Ether	5000 mg/kg Rat	13000 mg/kg Rabbit	25
100-41-4	Ethylbenzene	3500 mg/kg Rat	15400 mg/kg Rabbit	17.4 mg/L Rat
71-36-3	n-Butanol	700 mg/kg Rat	3402 mg/kg Rabbit	N.E.
1589-47-5	2-methoxy-1-propanol	5710 mg/kg Rat	5660 mg/kg Rabbit	>20 mg/L

N.E. - Not Established

12. Ecological Information**Ecological Information:** No ecotoxicity data was found for this product.**13. Disposal Information**

Disposal: Do not incinerate closed containers. Dispose of material in accordance to local, state, and federal regulations and ordinances. RCRA Hazardous Waste: This material, when discarded or disposed of, could be a hazardous waste according to federal regulations (40 CFR 261) due to the characteristic of corrosivity (D002). Check state and local regulations for disposal requirements. Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	1263	1263	N.A.
Proper Shipping Name:	Paint Products in Limited Quantities	Paint	Paint	Paint Products in Limited Quantities
Hazard Class:	N.A.	3	3	N.A.
Packing Group:	N.A.	III	III	N.A.
Limited Quantity:	Yes	Yes	Yes	Yes

15. Regulatory Information**U.S. Federal Regulations:****CERCLA - SARA Hazard Category**

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Carcinogenicity, Acute Toxicity (any route of exposure), Reproductive toxicity, Skin Corrosion or Irritation, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Xylenes (o-, m-, p- Isomers)	1330-20-7
Ethylbenzene	100-41-4
n-Butanol	71-36-3

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. State Regulations:**California Proposition 65**

WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

16. Other Information**HMIS RATINGS**

Health: 3 Flammability: 3 Physical Hazard: 1 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 3 Instability: 0

Volatile Organic Compounds: 669 g/L

SDS REVISION DATE: 6/13/2024

REASON FOR REVISION: Substance Hazard Threshold % Changed
Product Composition Changed
Substance and/or Product Properties Changed in
Section(s):
02 - Hazard Identification
03 - Composition / Information on Ingredients
08 - Exposure Controls / Personal Protection
11 - Toxicological Information
14 - Transport Information
15 - Regulatory Information
Revision Statement(s) Changed

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.

