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Safety Data Sheet



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1. Identification

Product Name: SKHP Epoxy-Shell 1000 Armor Gray Part A Revision Date: 1/25/2017

Product Identifier: SK221805A Supercedes Date: New SDS

Product Use/Class: High Performance/Epoxy Resin

Supplier: Rust-Oleum Corporation Manufacturer: Rust-Oleum Corporation 11 Hawthorn Parkway 11 Hawthorn Parkway

Vernon Hills, IL 60061 Vernon Hills, IL 60061

USA

USA

Preparer: Regulatory Department

Emergency Telephone: 24 Hour Hotline: 847-367-7700

2. Hazard Identification

Classification

Symbol(s) of Product



Signal WordDanger

Possible Hazards

5% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS HAZARD STATEMENTS

Reproductive Toxicity, category 2 H361 Suspected of damaging fertility or the unborn child.

STOT, single exposure, category 3, RTI H335 May cause respiratory irritation.

Skin Irritation, category 2 H315 Causes skin irritation.
Serious Eye Damage, category 1 H318 Causes serious eye damage.

Skin Sensitizer, category 1 H317 May cause an allergic skin reaction.

GHS LABEL PRECAUTIONARY STATEMENTS

P201 Obtain special instructions before use.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local, regional and national regulations.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P271 Use only outdoors or in a well-ventilated area.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P264 Wash hands thoroughly after handling.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P321 For specific treatment see label

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P332+P313 If skin irritation occurs: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 If exposed immediately call a POISON CENTER or doctor/physician.
P272 Contaminated work clothing should not be allowed out of the workplace.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

GHS SDS PRECAUTIONARY STATEMENTS

P363 Wash contaminated clothing before reuse.

3. Composition/Information On Ingredients

HAZARDOUS SUBSTANCES

<u>Chemical Name</u>	CAS-No.	<u>Wt.%</u> Range	GHS Symbols	GHS Statements
Bisphenol A Epoxy Resin	25085-99-8	75-100	GHS07	H315-317-319-335
Benzyl Alcohol	100-51-6	10-25	GHS07	H302-312-332
Carbon Black	1333-86-4	2.5-10	Not Available	Not Available
4-Nonylphenol, Branched	84852-15-3	2.5-10	GHS05-GHS07- GHS08	H302-312-314-361
Epichlorohydrin-bisphenol A resin	25068-38-6	0.1-1.0	GHS07	H315-317-319-335
Titanium Dioxide	13463-67-7	0.1-1.0	Not Available	Not Available

4. First-aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: Swallowing less than an ounce will not cause significant harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and get medical attention. If swallowed, rinse mouth with water. If feeling unwell, get medical attention.

5. Fire-fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: No unusual fire or explosion hazards noted. Keep containers tightly closed. FLASH POINT IS TESTED TO BE GREATER THAN 200 DEGREES F.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred.

Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers

7. Handling and Storage

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HANDLING: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all MSDS/label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

STORAGE: Store in a dry, well ventilated place. Keep container tightly closed when not in use.

8. Exposure Controls/Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Bisphenol A Epoxy Resin	25085-99-8	85.0	N.E.	N.E.	N.E.	N.E.
Benzyl Alcohol	100-51-6	15.0	N.E.	N.E.	N.E.	N.E.
Carbon Black	1333-86-4	5.0	3 mg/m3	N.E.	3.5 mg/m3	N.E.
4-Nonylphenol, Branched	84852-15-3	5.0	N.E.	N.E.	N.É.	N.E.
Epichlorohydrin-bisphenol A resin	25068-38-6	1.0	N.E.	N.E.	N.E.	N.E.
Titanium Dioxide	13463-67-7	1.0	10 mg/m3	N.E.	15 mg/m3	N.E.

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve crossventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

SKIN PROTECTION: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

9. Physical and Chemical Properties

Physical State: Appearance: Liquid Liquid Odor: Solvent Like Odor Threshold: N.E. **Relative Density:** pH: 1.160 Not Determined Freeze Point, °C: Viscosity: N.D. N.D. Partition Coefficient, n-octanol/ Solubility in Water: Slight N.D. water: Decompostion Temp., °C: N.D. Boiling Range, °C: **Explosive Limits, vol%:** 100 - 205 1.0 - 13.0Flammability: Flash Point, °C: 95 Does not Support Combustion **Evaporation Rate:** Slower than Ether Auto-ignition Temp., °C: N.D. Vapor Density: Vapor Pressure: Heavier than Air N.D.

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

CONDITIONS TO AVOID: Avoid contact with strong acid and strong bases.

INCOMPATIBILITY: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

HAZARDOUS DECOMPOSITION: When heated to decomposition, it emits acrid smoke and irritating fumes.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

11. Toxicological information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Irritating, and may injure eye tissue if not removed promptly.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Low hazard for usual industrial handling or commercial handling by trained personnel.

EFFECTS OF OVEREXPOSURE - INHALATION: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist.

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EFFECTS OF OVEREXPOSURE - INGESTION: Substance may be harmful if swallowed.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: Contains carbon black. Chronic inflammation, lung fibrosis, and lung tumors have been observed in some rats experimentally exposed for long periods of time to excessive concentrations of carbon black and several insoluble fine dust particles. Tumors have not been observed in other animal species (i.e., mouse and hamster) under similar circumstances and study conditions. Epidemiological studies of North American workers show no evidence of clinically significant adverse health effects due to occupational exposure to carbon black.

Carbon black is listed as a Group 2B-"Possibly carcinogenic to humans" by IARC and is proposed to be listed as A4- "not classified as a human carcinogen" by the American Conference of Governmental Industrial Hygienists. Significant exposure is not anticipated during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the actual concentration of carbon black in the formula. Contains Titanium Dioxide. Titanium Dioxide is listed as a Group 2B-"Possibly carcinogenic to humans" by IARC. No significant exposure to Titanium Dioxide is thought to occur during the use of products in which Titanium Dioxide is bound to other materials, such as in paints during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the actual concentration of Titanium Dioxide in the formula. (Ref: IARC Monograph, Vol. 93, 2010)

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
25085-99-8	Bisphenol A Epoxy Resin	>5000	>20000	>20
100-51-6	Benzyl Alcohol	1230 mg/kg Rat	2000 mg/kg Rabbit	11 mg/L Rat
1333-86-4	Carbon Black	>15400 mg/kg Rat	N.I.	N.I.
84852-15-3	4-Nonylphenol, Branched	1300 mg/kg Rat	2000 mg/kg Rabbit	25 mg/L
25068-38-6	Epichlorohydrin-bisphenol A resin	11400 mg/kg Rat	>5000	25 g/L
13463-67-7	Titanium Dioxide	>10000 mg/kg Rat	2500 mg/kg	N.I.

N.I. - No Information

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components.

13. Disposal Information

DISPOSAL INFORMATION: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not allow to enter waterways, wastewater, soil, storm drains or sewer systems.

14. Transport Information							
	Domestic (USDOT) International (IMDG)		<u>Air (IATA)</u>	TDG (Canada)			
UN Number:	3082	3082	3082	3082			
Proper Shipping Name:	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)			
Hazard Class:	9	9	9	9			
Packing Group:	III	III	III	III			
Limited Quantity:	No	No	No	No			

15. Regulatory Information

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U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Fire Hazard, Reactive Hazard, Acute Health Hazard, Chronic Health Hazard

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

Chemical NameCAS-No.4-Nonylphenol, Branched84852-15-3

16. Other Information

HMIS RATINGS

Health: 2* Flammability: 1 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 1 Instability 0

VOLATILE ORGANIC COMPOUNDS, g/L: 0

SDS REVISION DATE: 1/25/2017

REASON FOR REVISION:

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.