Date Printed: 9/5/2025 Page 1 / 5

Safety Data Sheet



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1. Identification

Name on Label: Multi-Spec Fusion Gray

MSI 5-GL 21 FUSION GRAY **Product Name: Revision Date:** 9/5/2025

Product Identifier: 370173 Supercedes Date: **New SDS**

Recommended Use: Topcoat

Multicolor Specialties, Inc. Multicolor Specialties, Inc. Manufacturer: Supplier: 1200 Storbeck Drive

1200 Storbeck Drive Waupun, WI 53963

USA

Preparer: Regulatory Department

24 Hour Hotline: 847-367-7700 **Emergency Telephone:**

USA

Waupun, WI 53963

2. Hazard Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

6% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS Hazard Statements

Carcinogenicity, category 1B H350 May cause cancer.

GHS Label Precautionary Statements

P201 Obtain special instructions before use.

P280 Wear protective gloves, protective clothing, eye protection, and face protection.

P308+P313 IF exposed or concerned: Get medical advice.

P405 Store locked up.

P501 Dispose of contents and container in accordance with local, regional and national regulations.

3. Composition / Information on Ingredients

Date Printed: 9/5/2025 Page 2 / 5

HAZARDOUS SUBSTANCES

Chemical Name	CAS-No.	<u>Wt.%</u> Range	GHS Symbols	GHS Statements
Titanium Dioxide	13463-67-7	3.0-7.0	Not Available	Not Available
Dipropylene Glycol Monobutyl Ether	29911-28-2	1.0-5.0	Not Available	Not Available
Ethylene Glycol Monobutyl Ether	111-76-2	0.5-1.5	GHS07	H302+H312+H332-315-319
2,2,4-Trimethyl-1,3-Pentanediol Monoisobutyrate	25265-77-4	0.1-1.0	GHS06	H331
Tetrasodium Pyrophosphate	7722-88-5	0.1-1.0	GHS07	H302
Lauryl Alcohol	112-53-8	0.1-1.0	Not Available	Not Available
Hydrotreated Heavy Paraffinic Petroleum Distillates	64742-54-7	0.1-1.0	GHS08	H350
2-Dimethylamino-2-methyl-1-propanol	7005-47-2	0.1-1.0	Not Available	Not Available
Triethylamine	121-44-8	0.1-1.0	GHS02-GHS05- GHS06-GHS07	H225-302-311+H331-314-335

Actual concentrations of ingredients are withheld as trade secret.

4. First Aid Measures

First Aid - Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

First Aid - Skin Contact: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

First Aid - Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

First Aid - Ingestion: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Aqueous Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

Unusual Fire and Explosion Hazards: Keep containers tightly closed. No unusual fire or explosion hazards noted.

Special Fire Fighting Procedures: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred.

Special Fire and Explosion Hazard (Combustible Dust): Not a combustible dust.

Accidental Release Measures

Steps to Be Taken If Material Is Released or Spilled: If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers

7. Handling and Storage

Handling: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

Storage: Store in a dry, well ventilated place. Keep container tightly closed when not in use.

Advice on Safe Handling of Combustible Dust: No Information

Date Printed: 9/5/2025 Page 3 / 5

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Titanium Dioxide	13463-67-7	10.0	0.2 mg/m3	N.E.	15 mg/m3	N.E.
Dipropylene Glycol Monobutyl Ether	29911-28-2	5.0	N.E.	N.E.	N.E.	N.E.
Ethylene Glycol Monobutyl Ether	111-76-2	5.0	20 ppm	N.E.	50 ppm	N.E.
2,2,4-Trimethyl-1,3-Pentanediol Monoisobutyrate	25265-77-4	1.0	N.E.	N.E.	N.E.	N.E.
Tetrasodium Pyrophosphate	7722-88-5	1.0	N.E.	N.E.	N.E.	N.E.
Lauryl Alcohol	112-53-8	1.0	N.E.	N.E.	N.E.	N.E.
Hydrotreated Heavy Paraffinic Petroleum Distillates	64742-54-7	1.0	5 mg/m3	N.E.	5 mg/m3	N.E.
2-Dimethylamino-2-methyl-1- propanol	7005-47-2	1.0	N.E.	N.E.	N.E.	N.E.
Triethylamine	121-44-8	1.0	0.5 ppm	1 ppm	25 ppm	N.E.

PERSONAL PROTECTION

Engineering Controls: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

Respiratory Protection: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 (U.S.) and/or SOR/86-304 Part XII 12.13 and CSA Standard Z180.1 (Canada) requirements must be followed whenever workplace conditions warrant a respirator's use.

Skin Protection: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

Eye Protection: Use safety eyewear designed to protect against splash of liquids.

Other Protective Equipment: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

Hygienic Practices: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Physical State Li	quid		Decomposition Temperature, °C	N.D.	
Color	Gray		рН	8.0 - 10.0	
Odor	Solvent	Like	Kinematic Viscosity	N.D.	
Odor Threshold	Thresh	old N.E.	Solubility in Water	Slight	
Freezing Point / Melting Point,	°C N.D.		Partition Coefficient, n-octanol/water	N.D.	
Boiling Range, °C	94 - 53	7	Vapor Pressure	N.D.	
Flammability Do	oes not Suppo	rt Combustion	Evaporation Rate	Slower than Ether	
Lower Explosion Limit, vol%	N.A.		Specific Gravity	1.074	
Upper Explosion Limit, vol%	N.A.		Vapor Density	Heavier than Air	
Flash Point, °C	94		5 6		
Auto-Ignition Temperature, °C	N.D.		Particle Characteristics	N.A.	

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid excess heat.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

Hazardous Decomposition: When heated to decomposition, it emits acrid smoke and irritating fumes.

Date Printed: 9/5/2025 Page 4 / 5

Hazardous Polymerization: Will not occur under normal conditions. **Stability:** This product is stable under normal storage conditions.

11. Toxicological Information

Effects of Overexposure - Eye Contact: Irritating, and may injure eye tissue if not removed promptly.

Effects of Overexposure - Skin Contact: Low hazard for usual industrial handling or commercial handling by trained personnel.

Effects of Overexposure - Inhalation: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist.

Effects of Overexposure - Ingestion: Substance may be harmful if swallowed.

Effects of Overexposure - Chronic Hazards: Contains Titanium Dioxide. Titanium Dioxide is listed as a Group 2B-"Possibly carcinogenic to humans" by IARC. No significant exposure to Titanium Dioxide is thought to occur during the use of products in which Titanium Dioxide is bound to other materials, such as in paints during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the actual concentration of Titanium Dioxide in the formula. (Ref: IARC Monograph, Vol. 93, 2010)

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
13463-67-7	Titanium Dioxide	>2000 mg/kg Rat	6000	N.E.
29911-28-2	Dipropylene Glycol Monobutyl Ether	N.E.	N.E.	25
111-76-2	Ethylene Glycol Monobutyl Ether	470 mg/kg Rat	1,060 mg/kg Rabbit	11 mg/L
25265-77-4	2,2,4-Trimethyl-1,3-Pentanediol Monoisobutyrate	6500 mg/kg Rat	>15200 mg/kg Rat	>3.55 mg/L Rat
7722-88-5	Tetrasodium Pyrophosphate	1000 - 3000 mg/kg Rat	>2000 mg/kg Rabbit	N.E.
112-53-8	Lauryl Alcohol	>10000 mg/kg Rat	11300 mg/kg Rabbit	71 mg/L Rat
64742-54-7	Hydrotreated Heavy Paraffinic Petroleum Distillates	15000 mg/kg Rat	>5000 mg/kg Rabbit	N.E.
7005-47-2	2-Dimethylamino-2-methyl-1-propanol	N.E.	>2000 mg/kg Rabbit	N.E.
121-44-8	Triethylamine	730 mg/kg Rat	415 mg/kg Rabbit	14.5 mg/L Rat

N.E. - Not Established

12. Ecological Information

Ecological Information: No ecotoxicity data was found for this product.

13. Disposal Considerations

Disposal: Dispose of material in accordance to local, state, and federal regulations and ordinances.

14. Transport Information

UN Number:	Domestic (USDOT)	International (IMDG)	<u>Air (IATA)</u>	TDG (Canada)
	N.A.	N.A.	N.A.	N.A.
Proper Shipping Name:	Not Regulated	Not Regulated	Not Regulated	Not Regulated
Hazard Class:	N.A.	N.A.	N.A.	N.A.
Packing Group:	N.A.	N.A.	N.A.	N.A.
Limited Quantity:	No	No	No	No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

Date Printed: 9/5/2025 Page 5 / 5

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Carcinogenicity

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

Chemical NameCAS-No.Ethylene Glycol Monobutyl Ether111-76-2Triethylamine121-44-8

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

16. Other Information

HMIS RATINGS

Health: 2* Flammability: 1 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 1 Instability: 0

Volatile Organic Compounds: 220 g/L SDS REVISION DATE: 9/5/2025

REASON FOR REVISION:

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.