

Safety Data Sheet



1. Identification

Product Name:	INDHP 5-GL ROCEPOX 9100 FC ACT	Revision Date:	7/6/2023
Product Identifier:	A910008300	Supersedes Date:	5/5/2023
Recommended Use:	Custom Coating/HP Epoxy Activator		
Supplier:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA	Manufacturer:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA
	Rust-Oleum Canada (ROCA) 200 Confederation Parkway Concord, ON L4K 4T8 Canada Emergency Phone: 800-387-3625		
Preparer:	Regulatory Department		
Emergency Telephone:	24 Hour Hotline: 847-367-7700		

2. Hazards Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

12% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS HAZARD STATEMENTS

Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Flammable Liquid, category 2	H225	Highly flammable liquid and vapour.
Reproductive Toxicity, category 1A	H360	May damage fertility or the unborn child.
Serious Eye Damage, category 1	H318	Causes serious eye damage.
Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
STOT, Repeated Exposure, category 2	H373	May cause damage to organs.

GHS LABEL PRECAUTIONARY STATEMENTS

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.

P260	Do not breathe dust/fumes/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves / protective clothing / eye protection / face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P316	Get emergency medical help immediately.
P317	Get medical help.
P319	Get medical help if you feel unwell.
P321	Specific treatment (see notice on this label).
P332+P317	If skin irritation occurs: Get medical help.
P333+P317	If skin irritation or rash occurs: Get medical help.
P362+P364	Take off contaminated clothing and wash it before reuse.
P370+P378	In case of fire: Extinguish using suitable extinguishing media.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents and container in accordance with local, regional and national regulations.

GHS SDS PRECAUTIONARY STATEMENTS

P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating, lighting, or pouring equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.

3. Composition / Information on Ingredients**HAZARDOUS SUBSTANCES**

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Barium Sulfate	7727-43-7	25-50	GHS07	H332
2-Propanol	67-63-0	2.5-10	GHS02-GHS07	H225-302-319-336
Xylenes (o-, m-, p- Isomers)	1330-20-7	2.5-10	GHS02-GHS07	H226-315-319-332
n-Butanol	71-36-3	2.5-10	GHS02-GHS05-GHS07	H226-302+H332-315-318-335-336
Polystyrene	9003-53-6	2.5-10	GHS08	H360
4-Nonylphenol, Branched	84852-15-3	2.5-10	GHS05-GHS07-GHS08	H302-312-314-361
Ethylbenzene	100-41-4	1.0-2.5	GHS02-GHS07-GHS08	H225-304-332-373
1,3-Cyclohexanedimethanamine	2579-20-6	1.0-2.5	GHS06	H301-312
4,4'-(1-Methylethylidene) Bisphenol	80-05-7	0.1-1.0	GHS05-GHS07-GHS08	H317-318-335-360
Triethylenetetramine	112-24-3	0.1-1.0	GHS05-GHS07	H312-314-317
Crystalline Silica / Quartz	14808-60-7	0.1-1.0	Not Available	Not Available
Hydrogenated Castor Oil	8001-78-3	0.1-1.0	Not Available	Not Available

4. First-Aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Get immediate medical attention. If swallowed, get medical attention.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Closed containers may explode when exposed to extreme heat due to buildup of steam. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. No unusual fire or explosion hazards noted.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred. Evacuate area and fight fire from a safe distance. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

Special Fire and Explosion Hazard (Combustible Dust): No Information

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Ventilate area, isolate spilled material, and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations.

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

STORAGE: Store in a dry, well ventilated place. Keep container tightly closed when not in use. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Do not store above 120°F (49°C). Store large quantities in buildings designed and protected for storage of NFPA Class II combustible liquids. Keep away from heat, sparks, flame and sources of ignition. Avoid excess heat. Product should be stored in tightly sealed containers and protected from heat, moisture, and foreign materials.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV-TWA	ACGIH TLV-STEL	OSHA PEL-TWA	OSHA PEL-CEILING
Barium Sulfate	7727-43-7	40.0	5 mg/m3	N.E.	15 mg/m3	N.E.
2-Propanol	67-63-0	10.0	200 ppm	400 ppm	400 ppm	N.E.
Xylenes (o-, m-, p- Isomers)	1330-20-7	10.0	20 ppm	N.E.	100 ppm	N.E.
n-Butanol	71-36-3	5.0	20 ppm	N.E.	100 ppm	N.E.

Polystyrene	9003-53-6	5.0	N.E.	N.E.	N.E.	N.E.
4-Nonylphenol, Branched	84852-15-3	5.0	N.E.	N.E.	N.E.	N.E.
Ethylbenzene	100-41-4	5.0	20 ppm	N.E.	100 ppm	N.E.
1,3-Cyclohexanedimethanamine	2579-20-6	5.0	N.E.	N.E.	N.E.	N.E.
4,4'-(1-Methylethylidene) Bisphenol	80-05-7	1.0	N.E.	N.E.	N.E.	N.E.
Triethylenetetramine	112-24-3	1.0	N.E.	N.E.	N.E.	N.E.
Crystalline Silica / Quartz	14808-60-7	1.0	0.025 mg/m3	N.E.	50 µg/m3	N.E.
Hydrogenated Castor Oil	8001-78-3	1.0	N.E.	N.E.	N.E.	N.E.
Epichlorohydrin-Bisphenol A Resin	25068-38-6	1.0	N.E.	N.E.	N.E.	N.E.

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection.

SKIN PROTECTION: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Appearance:	Liquid	Physical State:	Liquid
Odor:	Solvent Like	Odor Threshold:	N.E.
Specific Gravity:	1.600	pH:	N.A.
Freeze Point, °C:	ND	Viscosity:	N.D.
Solubility in Water:	Slight	Partition Coefficient, n-octanol/ water:	N.D.
Decomposition Temp., °C:	N.D.	Explosive Limits, vol%:	1.2 - 12.0
Boiling Range, °C:	83 - 537	Flash Point, °C:	17
Flammability:	Supports Combustion	Auto-Ignition Temp., °C:	N.D.
Evaporation Rate:	Slower than Ether	Vapor Pressure:	N.D.
Vapor Density:	Heavier than Air		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid temperatures above 120°F (49°C). Avoid all possible sources of ignition. Avoid excess heat. Keep from freezing.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalis.

Hazardous Decomposition: By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes. Contains solvents which may form carbon monoxide, carbon dioxide, and formaldehyde.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

11. Toxicological Information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Irritating, and may injure eye tissue if not removed promptly. Causes Serious Eye Irritation

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Causes skin irritation. Allergic reactions are possible. Low hazard for usual industrial handling or commercial handling by trained personnel.

EFFECTS OF OVEREXPOSURE - INHALATION: Harmful if inhaled. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs. Prolonged or excessive inhalation may cause respiratory tract irritation. Constituents of this product include crystalline silica dust which, if inhalable, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group I carcinogen (lung) based on sufficient evidence in occupationally exposed humans and sufficient evidence in animals. Crystalline silica is also listed by the NTP as a known human carcinogen. Constituents may also contain asbestiform or non-asbestiform tremolite or other silicates as impurities, and above de minimus exposure to these impurities in inhalable form may be carcinogenic or cause other serious lung problems.

EFFECTS OF OVEREXPOSURE - INGESTION: Harmful if swallowed.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. IARC lists Ethylbenzene as a possible human carcinogen (group 2B).

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
7727-43-7	Barium Sulfate	307000 mg/kg Rat	N.E.	N.E.
67-63-0	2-Propanol	1870 mg/kg Rat	4059 mg/kg Rabbit	72.6 mg/L Rat
1330-20-7	Xylenes (o-, m-, p- Isomers)	3500 mg/kg Rat	>4350 mg/kg Rabbit	29.08 mg/L Rat
71-36-3	n-Butanol	700 mg/kg Rat	3402 mg/kg Rabbit	N.E.
84852-15-3	4-Nonylphenol, Branched	1300 mg/kg Rat	2000 mg/kg Rabbit	25 mg/L
100-41-4	Ethylbenzene	3500 mg/kg Rat	15400 mg/kg Rabbit	17.4 mg/L Rat
2579-20-6	1,3-Cyclohexanedimethanamine	200 - 2000 mg/kg Rat	1700 mg/kg Rabbit	N.E.
80-05-7	4,4'-(1-Methylethylidene) Bisphenol	3300 mg/kg Rat	3000 mg/kg Rabbit	2100 mg/L
112-24-3	Triethylenetetramine	2500 mg/kg Rat	1,465 mg/kg Rabbit	N.E.
14808-60-7	Crystalline Silica / Quartz	5500 mg/kg Rat	5500	100 mg/L
8001-78-3	Hydrogenated Castor Oil	10000 mg/kg Rat	N.E.	N.E.
25068-38-6	Epichlorohydrin-Bisphenol A Resin	11400 mg/kg Rat	>5000	25 g/L

N.E. - Not Established

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components. No ecotoxicity data was found for this product.

13. Disposal Information

DISPOSAL: Do not incinerate closed containers. Dispose of material in accordance to local, state, and federal regulations and ordinances. EPA Hazardous Waste Number (RCRA): D005 (Barium). Dispose of in accordance with U.S. EPA 40 CFR 262 for concentrations at or above the Regulatory level. Regulatory level- 100.0 mg/L.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	1263	1263	1263	1263
Proper Shipping Name:	Paint	Paint	Paint	Paint
Hazard Class:	3	3	3	3
Packing Group:	II	II	II	II
Limited Quantity:	No	No	No	No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Acute Toxicity (any route of exposure), Reproductive toxicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Barium Sulfate	7727-43-7
2-Propanol	67-63-0
Xylenes (o-, m-, p- Isomers)	1330-20-7
n-Butanol	71-36-3
4-Nonylphenol, Branched	84852-15-3
Ethylbenzene	100-41-4
4,4'-(1-Methylethylidene) Bisphenol	80-05-7

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. State Regulations:

California Proposition 65

WARNING:

Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

16. Other Information

HMIS RATINGS

Health: 3 Flammability: 3 Physical Hazard: 1 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 3 Instability: 0

Volatile Organic Compounds: 304 g/L

SDS REVISION DATE: 7/6/2023

REASON FOR REVISION: Product Composition Changed
Substance and/or Product Properties Changed in
Section(s):
01 - Identification
03 - Composition / Information on Ingredients
16 - Other Information
Revision Statement(s) Changed

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.