

# Safety Data Sheet



## 1. Identification

**Product Name:** ROHPER 5-GL EPOXY SC9100 ACTIVATOR **Revision Date:** 12/16/2022  
**Product Identifier:** 254167 **Supersedes Date:** 8/9/2018  
**Recommended Use:** Activator/SC9100 Epoxy  
**Supplier:** Rust-Oleum Corporation  
 11 Hawthorn Parkway  
 Vernon Hills, IL 60061  
 USA  
**Manufacturer:** Rust-Oleum Corporation  
 11 Hawthorn Parkway  
 Vernon Hills, IL 60061  
 USA  
 Rust-Oleum Canada (ROCA)  
 200 Confederation Parkway  
 Concord, ON L4K 4T8  
 Canada  
 Emergency Phone: 800-387-3625  
**Preparer:** Regulatory Department  
**Emergency Telephone:** 24 Hour Hotline: 847-367-7700

## 2. Hazards Identification

### Classification

#### Symbol(s) of Product



#### Signal Word

Danger

#### Possible Hazards

28% of the mixture consists of ingredient(s) of unknown acute toxicity.

#### GHS HAZARD STATEMENTS

Flammable Liquid, category 3	H226	Flammable liquid and vapor.
Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Serious Eye Damage, category 1	H318	Causes serious eye damage.
STOT, Single Exposure, category 3, RT1	H335	May cause respiratory irritation.

#### GHS LABEL PRECAUTIONARY STATEMENTS

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. NO SMOKING.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray.
P264	Wash hands thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.

Not Yet Specified

P280	Wear protective gloves/protective clothing/eye protection/face protection.
P310	If exposed immediately call a POISON CENTER or doctor/physician.
P321	For specific treatment see label.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local, regional and national regulations.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P370+P378	In case of fire: Use alcohol film forming foam, carbon dioxide, dry chemical, dry sand to extinguish.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P362+P364	Take off contaminated clothing and wash it before reuse.

**GHS SDS PRECAUTIONARY STATEMENTS**

P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P363	Wash contaminated clothing before reuse.

**3. Composition / Information on Ingredients****HAZARDOUS SUBSTANCES**

<b><u>Chemical Name</u></b>	<b><u>CAS-No.</u></b>	<b><u>Wt. % Range</u></b>	<b><u>GHS Symbols</u></b>	<b><u>GHS Statements</u></b>
1-Chloro-4-(Trifluoromethyl)Benzene	98-56-6	10-25	GHS07	H315-319-332-335
n-Butanol	71-36-3	2.5-10	GHS02-GHS05-GHS07	H226-302-315-318-332-335-336
Triethylenetetramine	112-24-3	0.1-1.0	GHS05-GHS07	H312-314-317
Xylenes (o-, m-, p- Isomers)	1330-20-7	0.1-1.0	GHS02-GHS07	H226-315-319-332
Hydrogenated Castor Oil	8001-78-3	0.1-1.0	Not Available	Not Available
Crystalline Silica / Quartz	14808-60-7	0.1-1.0	Not Available	Not Available

**4. First-Aid Measures**

**FIRST AID - EYE CONTACT:** Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

**FIRST AID - SKIN CONTACT:** Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists. Remove contaminated clothing. Wash skin with soap and water. Get medical attention.

**FIRST AID - INHALATION:** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

**FIRST AID - INGESTION:** If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Get immediate medical attention. If swallowed, get medical attention.

## 5. Fire-Fighting Measures

**EXTINGUISHING MEDIA:** Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Water Fog

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Closed containers may explode when exposed to extreme heat due to buildup of steam. Combustion generates toxic fumes of carbon monoxide, carbon dioxide and other gases. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. No unusual fire or explosion hazards noted.

**SPECIAL FIREFIGHTING PROCEDURES:** Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Evacuate area and fight fire from a safe distance. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

**Special Fire and Explosion Hazard (Combustible Dust):** No Information

## 6. Accidental Release Measures

**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:** Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Ventilate area, isolate spilled material, and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations.

## 7. Handling and Storage

**HANDLING:** Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid prolonged or repeated contact with skin. Avoid contact with eyes, skin and clothing.

**STORAGE:** Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Do not store above 120°F (49°C). Store large quantities in buildings designed and protected for storage of NFPA Class II combustible liquids. Keep away from heat, sparks, flame and sources of ignition. Avoid excess heat. Product should be stored in tightly sealed containers and protected from heat, moisture, and foreign materials. Store in a dry, well ventilated place. Keep container tightly closed when not in use.

**Advice on Safe Handling of Combustible Dust:** No Information

## 8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
1-Chloro-4-(Trifluoromethyl) Benzene	98-56-6	25.0	2.5 mg/m3	N.E.	2.5 mg/m3	N.E.
n-Butanol	71-36-3	10.0	20 ppm	N.E.	100 ppm	N.E.
Triethylenetetramine	112-24-3	1.0	N.E.	N.E.	N.E.	N.E.
Xylenes (o-, m-, p- Isomers)	1330-20-7	1.0	20 ppm	N.E.	100 ppm	N.E.
Hydrogenated Castor Oil	8001-78-3	1.0	N.E.	N.E.	N.E.	N.E.
Crystalline Silica / Quartz	14808-60-7	1.0	0.025 mg/m3	N.E.	50 µg/m3	N.E.

### PERSONAL PROTECTION

**ENGINEERING CONTROLS:** Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

**RESPIRATORY PROTECTION:** A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection.

**SKIN PROTECTION:** Use impervious gloves to prevent skin contact and absorption of this material through the skin.

**EYE PROTECTION:** Use safety eyewear designed to protect against splash of liquids.

**OTHER PROTECTIVE EQUIPMENT:** Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications. Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application.

**HYGIENIC PRACTICES:** Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

**Engineering Measures for Combustible Dust:** No Information

## 9. Physical and Chemical Properties

<b>Appearance:</b>	Liquid	<b>Physical State:</b>	Liquid
<b>Odor:</b>	Solvent Like	<b>Odor Threshold:</b>	N.E.
<b>Specific Gravity:</b>	1.573	<b>pH:</b>	N.A.
<b>Freeze Point, °C:</b>	N.D.	<b>Viscosity:</b>	N.D.
<b>Solubility in Water:</b>	Slight	<b>Partition Coefficient, n-octanol/ water:</b>	N.D.
<b>Decomposition Temp., °C:</b>	N.D.	<b>Explosive Limits, vol%:</b>	0.9 - 10.5
<b>Boiling Range, °C:</b>	100 - 537	<b>Flash Point, °C:</b>	34
<b>Flammability:</b>	Supports Combustion	<b>Auto-Ignition Temp., °C:</b>	N.D.
<b>Evaporation Rate:</b>	Slower than Ether	<b>Vapor Pressure:</b>	N.D.
<b>Vapor Density:</b>	Heavier than Air		

(See "Other information" Section for abbreviation legend)

## 10. Stability and Reactivity

**Conditions to Avoid:** Avoid temperatures above 120°F (49°C). Avoid all possible sources of ignition.

**Incompatibility:** Incompatible with strong oxidizing agents, strong acids and strong alkalis.

**Hazardous Decomposition:** By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes. Contains solvents which may form carbon monoxide, carbon dioxide, and formaldehyde.

**Hazardous Polymerization:** Will not occur under normal conditions.

**Stability:** This product is stable under normal storage conditions.

## 11. Toxicological Information

**EFFECTS OF OVEREXPOSURE - EYE CONTACT:** Causes eye burns. Causes Serious Eye Irritation

**EFFECTS OF OVEREXPOSURE - SKIN CONTACT:** Contact causes skin irritation. Causes skin irritation. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material.

**EFFECTS OF OVEREXPOSURE - INHALATION:** Harmful if inhaled. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs. Prolonged or excessive inhalation may cause respiratory tract irritation. Constituents of this product include crystalline silica dust which, if inhalable, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group I carcinogen (lung) based on sufficient evidence in occupationally exposed humans and sufficient evidence in animals. Crystalline silica is also listed by the NTP as a known human carcinogen. Constituents may also contain asbestiform or non-asbestiform tremolite or other silicates as impurities, and above de minimus exposure to these impurities in inhalable form may be carcinogenic or cause other serious lung problems.

**EFFECTS OF OVEREXPOSURE - INGESTION:** Can burn mouth, throat and stomach. Harmful if swallowed. Aspiration hazard if swallowed; can enter lungs and cause damage.

**EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS:** High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage.

**PRIMARY ROUTE(S) OF ENTRY:** Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

### ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
98-56-6	1-Chloro-4-(Trifluoromethyl)Benzene	13000 mg/kg Rat	>3300 mg/kg Rabbit	33 mg/L Rat
71-36-3	n-Butanol	700 mg/kg Rat	3402 mg/kg Rabbit	N.E.
112-24-3	Triethylenetetramine	2500 mg/kg Rat	1,465 mg/kg Rabbit	N.E.
1330-20-7	Xylenes (o-, m-, p- Isomers)	3500 mg/kg Rat	>4350 mg/kg Rabbit	29.08 mg/L Rat
8001-78-3	Hydrogenated Castor Oil	10000 mg/kg Rat	N.E.	N.E.
14808-60-7	Crystalline Silica / Quartz	5500 mg/kg Rat	5500	100 mg/L

N.E. - Not Established

Not Yet Specified

**12. Ecological Information**

**ECOLOGICAL INFORMATION:** Product is a mixture of listed components.

**13. Disposal Information**

**DISPOSAL:** Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not incinerate closed containers.

**14. Transport Information**

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	1263	1263	1263	1263
Proper Shipping Name:	Paint	Paint	Paint	Paint
Hazard Class:	3	3	3	3
Packing Group:	III	III	III	III
Limited Quantity:	No	No	No	No

**15. Regulatory Information****U.S. Federal Regulations:****CERCLA - SARA Hazard Category**

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

**SARA Section 313**

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
n-Butanol	71-36-3
Xylenes (o-, m-, p- Isomers)	1330-20-7

**Toxic Substances Control Act**

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

**U.S. State Regulations:****California Proposition 65**

**WARNING:** Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**16. Other Information****HMIS RATINGS**

Health: 2\*      Flammability: 3      Physical Hazard: 1      Personal Protection: X

**NFPA RATINGS**

Health: 2      Flammability: 3      Instability: 0

Volatile Organic Compounds: 150 g/L

SDS REVISION DATE: 12/16/2022

REASON FOR REVISION: Product Composition Changed  
Substance and/or Product Properties Changed in  
Section(s):  
09 - Physical & Chemical Properties  
Revision Statement(s) Changed

**Legend:** N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

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