Date Printed: 10/18/2022 Page 1 / 5

Safety Data Sheet



1. Identification

Product Name: XIM PEEL BOND Revision Date: 10/18/2022

Product Identifier: 1146-E-2 Supercedes Date: New SDS

Recommended Use: Primer/Water Based Acrylic

Supplier: Rust-Oleum Corporation Manufacturer: Rust-Oleum Corporation 11 Hawthorn Parkway 11 Hawthorn Parkway

Vernon Hills, IL 60061 Vernon Hills, IL 60061

USA

Preparer:

Regulatory Department

Emergency Telephone: 24 Hour Hotline: 847-367-7700

USA

2. Hazards Identification

Classification

Symbol(s) of Product

No symbol is required per 2012 OSHA Hazard Communication Standard 29 CFR 1910.1200.

Signal Word

No Signal Word has been assigned.

Possible Hazards

5% of the mixture consists of ingredient(s) of unknown acute toxicity.

3. Composition / Information on Ingredients

HAZARDOUS SUBSTANCES

<u>Chemical Name</u>	CAS-No.	Wt.% Range	GHS Symbols	GHS Statements
Kaolin Clay	1332-58-7	2.5-10	Not Available	Not Available
Hydrous Magnesium Silicate	14807-96-6	1.0-2.5	Not Available	Not Available
Zinc Oxide	1314-13-2	0.1-1.0	Not Available	Not Available
2,2,4-Trimethyl-1,3-Pentanediol Monoisobutyrate	25265-77-4	0.1-1.0	GHS06	H331
Propylene Glycol Phenyl Ether	770-35-4	0.1-1.0	Not Available	Not Available
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate)	94-28-0	0.1-1.0	Not Available	Not Available
3-lodo-2-Propynyl Butyl Carbamate	55406-53-6	<0.1	GHS05-GHS06- GHS07-GHS08	H302-317-318-331-372

Date Printed: 10/18/2022 Page 2 / 5

4. First-Aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: Swallowing less than an ounce will not cause significant harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and get medical attention. If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. If swallowed, rinse mouth with water. If feeling unwell, get medical attention.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. FLASH POINT IS TESTED TO BE GREATER THAN 200 DEGREES F. No unusual fire or explosion hazards noted.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred.

Special Fire and Explosion Hazard (Combustible Dust): No Information

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

STORAGE: Store in a dry, well ventilated place. Keep container tightly closed when not in use.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Kaolin Clay	1332-58-7	5.0	2 mg/m3	N.E.	15 mg/m3	N.E.
Hydrous Magnesium Silicate	14807-96-6	5.0	2 mg/m3	N.E.	N.E.	N.E.
Zinc Oxide	1314-13-2	1.0	2 mg/m3	10 mg/m3	5 mg/m3	N.E.
2,2,4-Trimethyl-1,3-Pentanediol Monoisobutyrate	25265-77-4	1.0	N.E.	N.E.	N.E.	N.E.
Propylene Glycol Phenyl Ether	770-35-4	1.0	N.E.	N.E.	N.E.	N.E.
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate)	94-28-0	1.0	N.E.	N.E.	N.E.	N.E.
3-lodo-2-Propynyl Butyl Carbamate	55406-53-6	0.1	N.E.	N.E.	N.E.	N.E.

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve crossventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

Date Printed: 10/18/2022 Page 3 / 5

SKIN PROTECTION: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Appearance:	Liquid	Physical State:	Liquid
Odor:	Solvent Like	Odor Threshold:	N.E.
Specific Gravity:	1.091	pH:	N.A.
Freeze Point, °C:	N.D.	Viscosity:	N.D.
Solubility in Water:	Slight	Partition Coefficient, n-octanol/	ND
Decomposition Temp., °C:	N.D.	water:	N.D.
Boiling Range, °C:	192 - 537	Explosive Limits, vol%:	2.6 - 12.6
Flammability:	Does not Support Combustion	Flash Point, °C:	94
Evaporation Rate:	Slower than Ether	Auto-Ignition Temp., °C:	N.D.
Vapor Density:	No Information	Vapor Pressure:	N.D.

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid excess heat. Keep from freezing.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

Hazardous Decomposition: When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions. **Stability:** This product is stable under normal storage conditions.

11. Toxicological Information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Irritating, and may injure eye tissue if not removed promptly.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Low hazard for usual industrial handling or commercial handling by trained personnel.

EFFECTS OF OVEREXPOSURE - INHALATION: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. Constituents of this product include crystalline silica dust which ,if inhalable, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group I carcinogen (lung) based on sufficient evidence in occupationally exposed humans and sufficient evidence in animals. Crystalline silica is also listed by the NTP as a known human carcinogen. Constituents may also contain asbestiform or non-asbestiform tremolite or other silicates as impurities, and above de minimus exposure to these impurities in inhalable form may be carcinogenic or cause other serious lung problems.

EFFECTS OF OVEREXPOSURE - INGESTION: Substance may be harmful if swallowed.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: No Information

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
1332-58-7	Kaolin Clay	5500 mg/kg	>5000 mg/kg Rat	25
14807-96-6	Hydrous Magnesium Silicate	6000	N.E.	30
1314-13-2	Zinc Oxide	>5000 mg/kg Rat	>2000 mg/kg Rat	N.E.
25265-77-4	2,2,4-Trimethyl-1,3-Pentanediol Monoisobutyrate	3200 mg/kg Rat	>15200 mg/kg Rat	>3.55 mg/L Rat
770-35-4	Propylene Glycol Phenyl Ether	2830 mg/kg Rat	>2000 mg/kg Rabbit	N.E.
94-28-0	2,2'-Ethylenedioxydiethyl bis(2- ethylhexanoate)	31000 mg/kg Rat	>2000 mg/kg Rat	N.E.
55406-53-6	3-lodo-2-Propynyl Butyl Carbamate	1470 mg/kg Rat	>2000 mg/kg Rat	N.E.

Date Printed: 10/18/2022 Page 4 / 5

N.E. - Not Established

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components. No ecotoxicity data was found for this product.

13. Disposal Information

DISPOSAL: Dispose of material in accordance to local, state, and federal regulations and ordinances.

14. Transport Information

	Domestic (USDOT)	International (IMDG)	Air (IATA)	TDG (Canada)
UN Number:	N.A.	N.A.	N.A.	N.A.
5 01 · · · ·	N.B. I.I			
Proper Shipping Name:	Not Regulated	Not Regulated	Not Regulated	Not Regulated
Hazard Class:	N.A.	N.A.	N.A.	N.A.
Packing Group:	N.A.	N.A.	N.A.	N.A.
Limited Quantity:	No	No	No	No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

None Known

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

Chemical NameCAS-No.Zinc Oxide1314-13-23-lodo-2-Propynyl Butyl Carbamate55406-53-6

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. State Regulations:

California Proposition 65

WARNING: Reproductive Harm - www.P65Warnings.ca.gov.

Date Printed: 10/18/2022 Page 5 / 5

16. Other Information

HMIS RATINGS

Health: 1* Flammability: 1 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 1 Flammability: 1 Instability: 0

Volatile Organic Compounds: 102 g/L SDS REVISION DATE: 10/18/2022

REASON FOR REVISION:

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

Rust-Oleum Corporation believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. Rust-Oleum Corporation makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.