

Safety Data Sheet



1. Identification

Name on Label: Extended Recoat Epoxy Primer 9300 Green
Zinc Sele

Product Name: IEPOXY 1-GL 9300 GREEN (ZINC SELE) **Revision Date:** 6/16/2025

Product Identifier: A933315458 **Supersedes Date:** 7/24/2024

Recommended Use: Custom Coating/Aerospace

Supplier: Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Manufacturer: Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Rust-Oleum Canada (ROCA)
200 Confederation Parkway
Concord, ON L4K 4T8
Canada
Emergency Phone: 800-387-3625

Preparer: Regulatory Department

Emergency Telephone: 24 Hour Hotline: 847-367-7700

2. Hazard Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

81% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS Hazard Statements

Flammable Liquid, category 2	H226	Flammable liquid and vapour.
Acute Toxicity, Oral and Inhalation, category 4	H302+H332	Harmful if swallowed or if inhaled.
Skin Irritation, category 2	H315	Causes skin irritation.
Eye Irritation, category 2A	H319	Causes serious eye irritation.
Germ Cell Mutagenicity, category 1B	H340	May cause genetic defects.
Carcinogenicity, category 1B	H350	May cause cancer.
Reproductive Toxicity, category 1B	H360	May damage fertility or the unborn child.
STOT, Repeated Exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.

GHS Label Precautionary Statements

P201 Obtain special instructions before use.

Epoxy 9300 System Green One Gallon

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P260	Do not breathe dust, fumes, gas, mist, vapours, or spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection, and face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice.
P312	Call a POISON CENTER or physician if you feel unwell.
P321	Specific treatment (see notice on this label).
P330	Rinse mouth.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P337+P317	If eye irritation persists: Get medical help.
P362+P364	Take off contaminated clothing and wash it before reuse.
P370+P378	In case of fire: Extinguish using suitable extinguishing media.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents and container in accordance with local, regional and national regulations.

GHS SDS Precautionary Statements

P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating, lighting, or pouring equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P270	Do not eat, drink or smoke when using this product.

3. Composition / Information on Ingredients**HAZARDOUS SUBSTANCES**

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Zinc	7440-66-6	60-80	GHS02-GHS07	H250-260-302
Xylenes (o-, m-, p- Isomers)	1330-20-7	7.0-13	GHS02-GHS07-GHS08	H226-304-315-319-332-340-350
Bisphenol A diglycidyl ether - bisphenol A copolymer	25036-25-3	3.0-7.0	Not Available	Not Available
Ethylbenzene	100-41-4	1.0-5.0	GHS02-GHS07-GHS08	H225-304-332-340-350-373
Propylene Glycol Monomethyl Ether	107-98-2	1.0-5.0	GHS02-GHS07	H226-332-336
Zinc Oxide	1314-13-2	1.0-5.0	Not Available	Not Available
Silane, Dichlorodimethy-, Reaction Product with Fumed Silica	68611-44-9	1.0-5.0	Not Available	Not Available
Zeolite	1318-02-1	0.1-1.0	Not Available	Not Available
Pigment Green 17	1308-38-9	0.1-1.0	Not Available	Not Available

2-methoxy-1-propanol

1589-47-5

0.1-1.0

GHS02-GHS05-
GHS07-GHS08

H226-315-318-335-360

Actual concentrations of ingredients are withheld as trade secret.

4. First Aid Measures

First Aid - Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

First Aid - Skin Contact: Immediately flush skin with plenty of water for at least 15 minutes while removing clothing. Get medical attention immediately. Wash clothing separately before reuse.

First Aid - Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

First Aid - Ingestion: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Get immediate medical attention. If swallowed, get medical attention. Do not induce vomiting unless advised by a physician. Call nearest Poison Control Center or Physician immediately.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Dry Chemical, Dry Sand, Water Fog

Unusual Fire and Explosion Hazards: Closed containers may explode when exposed to extreme heat due to buildup of steam. Vapors may form explosive mixtures with air. Vapors can travel to a source of ignition and flash back. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Combustible liquid and vapor.

Special Fire Fighting Procedures: Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred. Evacuate area and fight fire from a safe distance. Containers can rupture and release highly toxic material if exposed to heat. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

Special Fire and Explosion Hazard (Combustible Dust): Not a combustible dust.

6. Accidental Release Measures

Steps to Be Taken If Material Is Released or Spilled: Avoid runoff into sewers and waterways. Provide ventilation and approach spill from upwind using proper personal protective equipment as indicated in Section 8. Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Eliminate all ignition sources; use explosion-proof equipment. Place material in a container and dispose of according to local, provincial, state and federal regulations. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools.

7. Handling and Storage

Handling: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Ground and bond containers when transferring material from one vessel to another. Vapor can be ignited by static discharge. Avoid breathing fumes, vapors, or mist. Avoid prolonged or repeated contact with skin. Do not get in eyes, on skin or clothing.

Storage: Store in a dry, well ventilated place. Keep container tightly closed when not in use. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Keep away from heat, sparks, flame and sources of ignition. Avoid excess heat.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Zinc	7440-66-6	75.0	N.E.	N.E.	N.E.	N.E.
Xylenes (o-, m-, p- Isomers)	1330-20-7	15.0	20 ppm	N.E.	100 ppm	N.E.

Bisphenol A diglycidyl ether - bisphenol A copolymer	25036-25-3	10.0	N.E.	N.E.	N.E.	N.E.
Ethylbenzene	100-41-4	5.0	20 ppm	N.E.	100 ppm	N.E.
Propylene Glycol Monomethyl Ether	107-98-2	5.0	50 ppm	100 ppm	N.E.	N.E.
Zinc Oxide	1314-13-2	5.0	2 mg/m3	10 mg/m3	5 mg/m3	N.E.
Silane, Dichlorodimethyl-, Reaction Product with Fumed Silica	68611-44-9	5.0	N.E.	N.E.	N.E.	N.E.
Zeolite	1318-02-1	1.0	N.E.	N.E.	N.E.	N.E.
Pigment Green 17	1308-38-9	1.0	N.E.	N.E.	0.5 mg/m3	N.E.
2-methoxy-1-propanol	1589-47-5	1.0	N.E.	N.E.	N.E.	N.E.

PERSONAL PROTECTION

Engineering Controls: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

Respiratory Protection: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 (U.S.) and/or SOR/86-304 Part XII 12.13 and CSA Standard Z180.1 (Canada) requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection.

Skin Protection: Use impervious gloves to prevent skin contact and absorption of this material through the skin.

Eye Protection: Use safety eyewear designed to protect against splash of liquids.

Other Protective Equipment: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications. Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application.

Hygienic Practices: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Physical State	Liquid	Decomposition Temperature, °C	N.D.
Color	Green	pH	N.E.
Odor	Solvent Like	Kinematic Viscosity	N.D.
Odor Threshold	N.E.	Solubility in Water	Slight
Freezing Point / Melting Point, °C	N.D.	Partition Coefficient, n-octanol/water	N.D.
Boiling Range, °C	119 - 2,230	Vapor Pressure	N.D.
Flammability	Supports Combustion	Evaporation Rate	Slower than Ether
Lower Explosion Limit, vol%	1.0	Specific Gravity	2.831
Upper Explosion Limit, vol%	10.9	Vapor Density	Heavier than Air
Flash Point, °C	23	Particle Characteristics	N.A.
Auto-Ignition Temperature, °C	N.D.		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid temperatures above 120°F (49°C). Avoid contact with strong acid and strong bases. Avoid all possible sources of ignition. Avoid contact with metals. Avoid excess heat.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalis. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces.

Hazardous Decomposition: By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

11. Toxicological Information

Effects of Overexposure - Eye Contact: Can cause severe eye irritation. Causes eye burns. Causes eye and skin irritation which may lead to dermatitis with repeated exposures. Irritating, and may injure eye tissue if not removed promptly. High vapor concentrations can irritate eyes, nose and respiratory passages.

Effects of Overexposure - Skin Contact: Prolonged or repeated skin contact may cause irritation. Substance is corrosive. Causes severe skin burns. Causes skin irritation. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Severely irritating; may cause permanent skin damage.

Effects of Overexposure - Inhalation: Harmful if inhaled. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. May cause headaches and dizziness. High vapor concentrations are irritating to the eyes, nose, throat and lungs. Prolonged or excessive inhalation may cause respiratory tract irritation.

Effects of Overexposure - Ingestion: Corrosive and may cause severe and permanent damage to mouth, throat and stomach. Harmful if swallowed. Aspiration hazard if swallowed; can enter lungs and cause damage.

Effects of Overexposure - Chronic Hazards: May damage fertility or the unborn child. High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. IARC lists Ethylbenzene as a possible human carcinogen (group 2B). May cause genetic defects.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
7440-66-6	Zinc	630 mg/kg Rat	N.E.	N.E.
1330-20-7	Xylenes (o-, m-, p- Isomers)	3500 mg/kg Rat	>4350 mg/kg Rabbit	29.08 mg/L Rat
100-41-4	Ethylbenzene	3500 mg/kg Rat	15400 mg/kg Rabbit	17.4 mg/L Rat
107-98-2	Propylene Glycol Monomethyl Ether	5000 mg/kg Rat	13000 mg/kg Rabbit	25
1314-13-2	Zinc Oxide	>5000 mg/kg Rat	>2000 mg/kg Rat	N.E.
68611-44-9	Silane, Dichlorodimethyl-, Reaction Product with Fumed Silica	>5000 mg/kg Rat	N.E.	N.E.
1318-02-1	Zeolite	>5110 mg/kg Rat	>2000 mg/kg Rabbit	N.E.
1308-38-9	Pigment Green 17	>5000 mg/kg Rat	N.E.	N.E.
1589-47-5	2-methoxy-1-propanol	5710 mg/kg Rat	5660 mg/kg Rabbit	>20 mg/L

N.E. - Not Established

12. Ecological Information

Ecological Information: Product is a mixture of listed components. Product is a mixture of listed components. No ecotoxicity data was found for this product.

13. Disposal Considerations

Disposal: Do not incinerate closed containers. Dispose of material in accordance to local, state, and federal regulations and ordinances. RCRA Hazardous Waste: This material, when discarded or disposed of, could be a hazardous waste according to federal regulations (40 CFR 261) due to the characteristic of corrosivity (D002). Check state and local regulations for disposal requirements. Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	1263	1263	N.A.
Proper Shipping Name:	Paint Products in Limited Quantities	Paint	Paint	Paint Products in Limited Quantities
Hazard Class:	N.A.	3	3	N.A.
Packing Group:	N.A.	III	III	N.A.
Limited Quantity:	Yes	Yes	Yes	Yes

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Carcinogenicity, Acute Toxicity (any route of exposure), Reproductive toxicity, Skin Corrosion or Irritation, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure), Germ cell mutagenicity

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Zinc	7440-66-6
Xylenes (o-, m-, p- Isomers)	1330-20-7
Ethylbenzene	100-41-4
Zinc Oxide	1314-13-2
Pigment Green 17	1308-38-9

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. State Regulations:

California Proposition 65

WARNING:

Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

16. Other Information**HMIS RATINGS**

Health: 2 **Flammability:** 3 **Physical Hazard:** 0 **Personal Protection:** X

NFPA RATINGS

Health: 2 **Flammability:** 3 **Instability:** 0

Volatile Organic Compounds: 340 g/L

SDS REVISION DATE: 6/16/2025

REASON FOR REVISION: Product Composition Changed
Substance Hazardous Flag Changed
Substance Hazard Threshold % Changed
Substance and/or Product Properties Changed in
Section(s):
01 - Identification
02 - Hazard Identification
03 - Composition / Information on Ingredients
09 - Physical & Chemical Properties
15 - Regulatory Information
Revision Statement(s) Changed

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.