

Safety Data Sheet



1. Identification

Product Name:	SIE S50 1-GL EPOXY GLOSS HUSKY ORANGE	Revision Date:	8/21/2023
Product Identifier:	214290	Supersedes Date:	7/20/2022
Recommended Use:	Topcoat/Sierra S50 Epoxy		
Supplier:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA	Manufacturer:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA
	Rust-Oleum Canada (ROCA) 200 Confederation Parkway Concord, ON L4K 4T8 Canada Emergency Phone: 800-387-3625		
Preparer:	Regulatory Department		
Emergency Telephone:	24 Hour Hotline: 847-367-7700		

2. Hazards Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

31% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS HAZARD STATEMENTS

Carcinogenicity, category 1B	H350	May cause cancer.
Serious Eye Damage, category 1	H318	Causes serious eye damage.
Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.

GHS LABEL PRECAUTIONARY STATEMENTS

P201	Obtain special instructions before use.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves / protective clothing / eye protection / face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P316	Get emergency medical help immediately.
P321	Specific treatment (see notice on this label).
P332+P317	If skin irritation occurs: Get medical help.
P333+P317	If skin irritation or rash occurs: Get medical help.
P362+P364	Take off contaminated clothing and wash it before reuse.
P405	Store locked up.
P501	Dispose of contents and container in accordance with local, regional and national regulations.

3. Composition / Information on Ingredients

HAZARDOUS SUBSTANCES

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Polyamine Polymer (HMIRA #: 03328453)	PROPRIETARY	10-25	GHS05-GHS07	H315-317-318
Titanium Dioxide	13463-67-7	2.5-10	Not Available	Not Available
Pigment Yellow 74	6358-31-2	2.5-10	Not Available	Not Available
Yellow Iron Oxide	51274-00-1	1.0-2.5	Not Available	Not Available
Polyoxypropylenediamine	9046-10-0	1.0-2.5	GHS05	H314
Hydrotreated Heavy Paraffinic Petroleum Distillates	64742-54-7	0.1-1.0	GHS08	H350
Tetraethylenepentamine	112-57-2	0.1-1.0	GHS05-GHS06-GHS07	H311-314-317
Sodium Nitrite	7632-00-0	0.1-1.0	GHS03-GHS06-GHS07	H272-301+H331-319

4. First-Aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: If swallowed, rinse mouth with water. If feeling unwell, get medical attention. Swallowing less than an ounce will not cause significant harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and get medical attention. If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Aqueous Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. FLASH POINT IS TESTED TO BE GREATER THAN 200 DEGREES F. No unusual fire or explosion hazards noted.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred.

Special Fire and Explosion Hazard (Combustible Dust): No Information

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers.

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing. Avoid contact with eyes.

STORAGE: Store in a dry, well ventilated place. Keep container tightly closed when not in use. Keep from freezing.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Polyamine Polymer (HMIRA #: 03328453)	PROPRIETARY	20.0	N.E.	N.E.	N.E.	N.E.
Titanium Dioxide	13463-67-7	10.0	0.2 mg/m3	N.E.	15 mg/m3	N.E.
Pigment Yellow 74	6358-31-2	10.0	N.E.	N.E.	N.E.	N.E.
Yellow Iron Oxide	51274-00-1	5.0	N.E.	N.E.	N.E.	N.E.
Polyoxypropylenediamine	9046-10-0	5.0	N.E.	N.E.	N.E.	N.E.
Hydrotreated Heavy Paraffinic Petroleum Distillates	64742-54-7	1.0	N.E.	N.E.	N.E.	N.E.
Tetraethylenepentamine	112-57-2	1.0	N.E.	N.E.	N.E.	N.E.
Sodium Nitrite	7632-00-0	1.0	N.E.	N.E.	N.E.	N.E.

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

SKIN PROTECTION: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids. Use ANSI Z87.1 approved safety eyewear.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications. Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Appearance:	Liquid	Physical State:	Liquid
Odor:	Slight Amine	Odor Threshold:	N.E.
Specific Gravity:	1.165	pH:	N.D.
Freeze Point, °C:	N.D.	Viscosity:	N.D.
Solubility in Water:	Miscible	Partition Coefficient, n-octanol/water:	N.D.
Decomposition Temp., °C:	N.D.	Explosive Limits, vol%:	N.A. - N.A.
Boiling Range, °C:	100 - 537	Flash Point, °C:	94
Flammability:	Does not Support Combustion	Auto-Ignition Temp., °C:	N.D.
Evaporation Rate:	Slower than Ether	Vapor Pressure:	N.D.
Vapor Density:	Heavier than Air		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid contact with strong acid and strong bases. Avoid excess heat. Keep from freezing.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

Hazardous Decomposition: By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

11. Toxicological Information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Causes eye irritation. Irritating, and may injure eye tissue if not removed promptly.

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Substance may cause slight skin irritation. Low hazard for usual industrial handling or commercial handling by trained personnel.

EFFECTS OF OVEREXPOSURE - INHALATION: Routine handling and application does not require use of respiratory protection; however, if air monitoring demonstrates vapor, mist, or dust levels above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during handling and application. Follow respirator manufacturer's directions for respirator use. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. Low hazard for usual industrial handling or commercial handling by trained personnel.

EFFECTS OF OVEREXPOSURE - INGESTION: Substance may be harmful if swallowed.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: Contains Titanium Dioxide. Titanium Dioxide is listed as a Group 2B-"Possibly carcinogenic to humans" by IARC. No significant exposure to Titanium Dioxide is thought to occur during the use of products in which Titanium Dioxide is bound to other materials, such as in paints during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the actual concentration of Titanium Dioxide in the formula. (Ref: IARC Monograph, Vol. 93, 2010)

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
13463-67-7	Titanium Dioxide	>10000 mg/kg Rat	6000	N.E.
9046-10-0	Polyoxypropylenediamine	2885 mg/kg Rat	2979 mg/kg Rabbit	25 mg/L
64742-54-7	Hydrotreated Heavy Paraffinic Petroleum Distillates	15000 mg/kg Rat	>5000 mg/kg Rabbit	N.E.
112-57-2	Tetraethylenepentamine	3990 mg/kg Rat	660 mg/kg Rabbit	2500 mg/L
7632-00-0	Sodium Nitrite	85 mg/kg Rat	N.E.	5.5 mg/L Rat

N.E. - Not Established

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components. No ecotoxicity data was found for this product.

13. Disposal Information

DISPOSAL: Dispose of material in accordance to local, state, and federal regulations and ordinances.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	N.A.	N.A.	N.A.
Proper Shipping Name:	Not Regulated	Not Regulated	Not Regulated	Not Regulated
Hazard Class:	N.A.	N.A.	N.A.	N.A.
Packing Group:	N.A.	N.A.	N.A.	N.A.
Limited Quantity:	No	No	No	No

15. Regulatory Information**U.S. Federal Regulations:****CERCLA - SARA Hazard Category**

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Carcinogenicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Sodium Nitrite	7632-00-0

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

<u>Chemical Name</u>	<u>CAS-No.</u>
Sodium Nitrite	7632-00-0

U.S. State Regulations:**California Proposition 65**

WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

16. Other Information**HMIS RATINGS**

Health: 1* Flammability: 1 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 1 Flammability: 1 Instability: 0

Volatile Organic Compounds: 5 g/L

SDS REVISION DATE: 8/21/2023

REASON FOR REVISION: Product Composition Changed
Substance and/or Product Properties Changed in
Section(s):
02 - Hazard Identification
03 - Composition / Information on Ingredients
05 - Fire-Fighting Measures
08 - Exposure Controls / Personal Protection
15 - Regulatory Information
16 - Other Information
Substance Hazard Threshold % Changed
Revision Statement(s) Changed

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.