

Safety Data Sheet



1. Identification

Name on Label: High Heat Coating

Product Name: INDHP 1-GL 2PK ROCALK HH HD ALUMIN **Revision Date:** 6/9/2025

Product Identifier: 286507 **Supersedes Date:** 6/5/2023

Recommended Use: High Temperature Paint/Solventborne

Supplier: Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Manufacturer: Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Rust-Oleum Canada (ROCA)
200 Confederation Parkway
Concord, ON L4K 4T8
Canada
Emergency Phone: 800-387-3625

Preparer: Regulatory Department

Emergency Telephone: 24 Hour Hotline: 847-367-7700

2. Hazard Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

23% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS Hazard Statements

Flammable Liquid, category 3	H226	Flammable liquid and vapour.
Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2A	H319	Causes serious eye irritation.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
STOT, Single Exposure, category 3, RTI	H335	May cause respiratory irritation.
Germ Cell Mutagenicity, category 1B	H340	May cause genetic defects.
Carcinogenicity, category 1B	H350	May cause cancer.
STOT, Repeated Exposure, category 1	H372	Causes damage to organs through prolonged or repeated exposure.

GHS Label Precautionary Statements

P201 Obtain special instructions before use.

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P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust, fumes, gas, mist, vapours, or spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves, protective clothing, eye protection, and face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice.
P312	Call a POISON CENTER or physician if you feel unwell.
P321	Specific treatment (see notice on this label).
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice.
P337+P317	If eye irritation persists: Get medical help.
P362+P364	Take off contaminated clothing and wash it before reuse.
P370+P378	In case of fire: Extinguish using suitable extinguishing media.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents and container in accordance with local, regional and national regulations.

GHS SDS Precautionary Statements

P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical, ventilating, lighting, or pouring equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P270	Do not eat, drink or smoke when using this product.
P363	Wash contaminated clothing before reuse.

3. Composition / Information on Ingredients**HAZARDOUS SUBSTANCES**

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
1-Chloro-4-(Trifluoromethyl)Benzene	98-56-6	30-60	GHS02-GHS07	H226-315-319-332-335
Hydrous Magnesium Silicate	14807-96-6	10-30	Not Available	Not Available
Aluminum Flake	7429-90-5	7.0-13	GHS02	H228-250-261
Mineral Spirits	64742-88-7	3.0-7.0	GHS08	H304-372
Hydrotreated Light Distillate	64742-47-8	3.0-7.0	GHS08	H304
Solvent Naphtha, Light Aromatic	64742-95-6	1.0-5.0	GHS07-GHS08	H304-332
Stoddard Solvent	8052-41-3	1.0-5.0	GHS08	H304-372
Amorphous Precipitated Silica	112926-00-8	0.5-1.5	Not Available	Not Available
Methyl Ethyl Ketoxime	96-29-7	0.1-1.0	GHS05-GHS06- GHS07-GHS08	H302+H312-315-317-318-331-3 36-370-373
Xylenes (o-, m-, p- Isomers)	1330-20-7	0.1-1.0	GHS02-GHS07- GHS08	H226-304-315-319-332-340-350

Actual concentrations of ingredients are withheld as trade secret.

4. First Aid Measures

First Aid - Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

First Aid - Skin Contact: Immediately flush skin with plenty of water for at least 15 minutes while removing clothing. Get medical attention immediately. Wash clothing separately before reuse. Wash contaminated clothing and decontaminate footwear before reuse.

First Aid - Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

First Aid - Ingestion: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Do not induce vomiting unless advised by a physician. Call nearest Poison Control Center or Physician immediately. If swallowed, get medical attention.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Aqueous Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

Unusual Fire and Explosion Hazards: Closed containers may explode when exposed to extreme heat due to buildup of steam. Vapors can travel to a source of ignition and flash back. Keep containers tightly closed. Combustible liquid and vapor.

Special Fire Fighting Procedures: Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred. Evacuate area and fight fire from a safe distance. Containers can rupture and release highly toxic material if exposed to heat. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

Special Fire and Explosion Hazard (Combustible Dust): Not a combustible dust.

6. Accidental Release Measures

Steps to Be Taken If Material Is Released or Spilled: Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Eliminate all ignition sources; use explosion-proof equipment. Place material in a container and dispose of according to local, provincial, state and federal regulations. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Avoid runoff into sewers and waterways. Provide ventilation and approach spill from upwind using proper personal protective equipment as indicated in Section 8.

7. Handling and Storage

Handling: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Ground and bond containers when transferring material from one vessel to another. Vapor can be ignited by static discharge. Avoid breathing fumes, vapors, or mist. Avoid prolonged or repeated contact with skin. Do not get in eyes, on skin or clothing.

Storage: Keep away from heat, sparks, flame and sources of ignition. Avoid excess heat. Store in a dry, well ventilated place. Keep container tightly closed when not in use.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV-TWA	ACGIH TLV-STEL	OSHA PEL-TWA	OSHA PEL-CEILING
1-Chloro-4-(Trifluoromethyl) Benzene	98-56-6	45.0	2.5 mg/m3	N.E.	2.5 mg/m3	N.E.
Hydrous Magnesium Silicate	14807-96-6	15.0	2 mg/m3	N.E.	20 mppcf	N.E.
Aluminum Flake	7429-90-5	15.0	1 mg/m3	N.E.	15 mg/m3	N.E.
Mineral Spirits	64742-88-7	10.0	N.E.	N.E.	N.E.	N.E.
Hydrotreated Light Distillate	64742-47-8	10.0	N.E.	N.E.	N.E.	N.E.
Solvent Naphtha, Light Aromatic	64742-95-6	5.0	N.E.	N.E.	N.E.	N.E.

Stoddard Solvent	8052-41-3	5.0	100 ppm	N.E.	500 ppm	N.E.
Amorphous Precipitated Silica	112926-00-8	5.0	N.E.	N.E.	20 mppcf	N.E.
Methyl Ethyl Ketoxime	96-29-7	1.0	10 ppm	N.E.	N.E.	N.E.
Xylenes (o-, m-, p- Isomers)	1330-20-7	1.0	20 ppm	N.E.	100 ppm	N.E.

PERSONAL PROTECTION

Engineering Controls: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

Respiratory Protection: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 (U.S.) and/or SOR/86-304 Part XII 12.13 and CSA Standard Z180.1 (Canada) requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Skin Protection: Use impervious gloves to prevent skin contact and absorption of this material through the skin.

Eye Protection: Use safety eyewear designed to protect against splash of liquids.

Other Protective Equipment: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

Hygienic Practices: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Physical State	Liquid	Decomposition Temperature, °C	N.D.
Color	Not Yet Specified	pH	N.A.
Odor	Solvent Like	Kinematic Viscosity	N.D.
Odor Threshold	N.E.	Solubility in Water	Negligible
Freezing Point / Melting Point, °C	N.D.	Partition Coefficient, n-octanol/water	N.D.
Boiling Range, °C	136 - 537	Vapor Pressure	N.D.
Flammability	Supports Combustion	Evaporation Rate	Slower than Ether
Lower Explosion Limit, vol%	0.9	Specific Gravity	1.329
Upper Explosion Limit, vol%	10.5	Vapor Density	Heavier than Air
Flash Point, °C	41	Particle Characteristics	N.A.
Auto-Ignition Temperature, °C	N.D.		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid temperatures above 120°F (49°C). Avoid all possible sources of ignition. Flammable hydrogen gas will evolve when product comes in contact with water or damp air. Heat will be generated. The amount of heat generated will depend upon the volume of material in contact. Avoid contact with metals. Avoid excess heat.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalies. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces.

Hazardous Decomposition: When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions.

11. Toxicological Information

Effects of Overexposure - Eye Contact: Can cause severe eye irritation. Causes eye burns. Causes eye and skin irritation which may lead to dermatitis with repeated exposures. Irritating, and may injure eye tissue if not removed promptly. High vapor concentrations can irritate eyes, nose and respiratory passages.

Effects of Overexposure - Skin Contact: Prolonged or repeated skin contact may cause irritation. Substance is corrosive. Causes

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severe skin burns. Causes skin irritation. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Frequent or prolonged contact may irritate the skin and cause a skin rash (dermatitis). Severely irritating; may cause permanent skin damage.

Effects of Overexposure - Inhalation: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs. Constituents of this product include crystalline silica dust which, if inhalable, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group I carcinogen (lung) based on sufficient evidence in occupationally exposed humans and sufficient evidence in animals. Crystalline silica is also listed by the NTP as a known human carcinogen. Constituents may also contain asbestiform or non-asbestiform tremolite or other silicates as impurities, and above de minimus exposure to these impurities in inhalable form may be carcinogenic or cause other serious lung problems.

Effects of Overexposure - Ingestion: Corrosive and may cause severe and permanent damage to mouth, throat and stomach. Harmful if swallowed.

Effects of Overexposure - Chronic Hazards: High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. Prolonged or repeated skin contact may cause dermatitis.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
98-56-6	1-Chloro-4-(Trifluoromethyl)Benzene	13000 mg/kg Rat	>3300 mg/kg Rabbit	33 mg/L
14807-96-6	Hydrous Magnesium Silicate	6000	>2000 mg/kg Rabbit	30
64742-88-7	Mineral Spirits	19748 mg/kg Rat	>4000 mg/kg Rabbit	4951 mg/L Rat
64742-47-8	Hydrotreated Light Distillate	>5000 mg/kg Rat	>2000 mg/kg Rabbit	>5000 mg/L Rat
64742-95-6	Solvent Naphtha, Light Aromatic	8400 mg/kg Rat	>2000 mg/kg Rabbit	N.E.
8052-41-3	Stoddard Solvent	N.E.	>3000 mg/kg Rabbit	25
112926-00-8	Amorphous Precipitated Silica	>20000 mg/kg Rat	N.E.	N.E.
96-29-7	Methyl Ethyl Ketoxime	930 mg/kg Rat	1100 mg/kg Rabbit	>4.83 mg/L Rat
1330-20-7	Xylenes (o-, m-, p- Isomers)	3500 mg/kg Rat	>4350 mg/kg Rabbit	29.08 mg/L Rat

N.E. - Not Established

12. Ecological Information

Ecological Information: Product is a mixture of listed components. No ecotoxicity data was found for this product.

13. Disposal Considerations

Disposal: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not incinerate closed containers. RCRA Hazardous Waste: This material, when discarded or disposed of, could be a hazardous waste according to federal regulations (40 CFR 261) due to the characteristic of corrosivity (D002). Check state and local regulations for disposal requirements. Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	1263	1263	N.A.
Proper Shipping Name:	Not Regulated	Paint	Paint	Not Regulated
Hazard Class:	N.A.	3	3	N.A.
Packing Group:	N.A.	III	III	N.A.
Limited Quantity:	No	Yes	Yes	No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Carcinogenicity, Acute Toxicity (any route of exposure), Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure), Germ cell mutagenicity

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Aluminum Flake	7429-90-5
Xylenes (o-, m-, p- Isomers)	1330-20-7

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. State Regulations:

California Proposition 65

WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

16. Other Information

HMIS RATINGS

Health: 2* Flammability: 2 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 2 Instability: 0

Volatile Organic Compounds: 405 g/L

SDS REVISION DATE: 6/9/2025

REASON FOR REVISION: Substance and/or Product Properties Changed in Section(s):
01 - Identification
03 - Composition / Information on Ingredients
05 - Fire-Fighting Measures
08 - Exposure Controls / Personal Protection
09 - Physical & Chemical Properties
11 - Toxicological Information
14 - Transport Information
16 - Other Information
Revision Statement(s) Changed

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.