Date Printed: 9/5/2025 Page 1 / 6

Safety Data Sheet



www.multicolorpaint.com

1. Identification

Name on Label: Multi-Spec Fusion Charcoal

Product Name: MSI 5-GL 21 FUSION CHARCOAL Revision Date: 9/5/2025

Product Identifier: 401491 Supercedes Date: New SDS

Recommended Use: Topcoat

Supplier: Multicolor Specialties, Inc. Manufacturer: Multicolor Specialties, Inc.

1200 Storbeck Drive 1200 Storbeck Drive Waupun, WI 53963 Waupun, WI 53963

USA

Preparer: Regulatory Department

Emergency Telephone: 24 Hour Hotline: 847-367-7700

USA

2. Hazard Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

2% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS Hazard Statements

Carcinogenicity, category 1B H350 May cause cancer.

GHS Label Precautionary Statements

P201 Obtain special instructions before use.

P280 Wear protective gloves, protective clothing, eye protection, and face protection.

P308+P313 IF exposed or concerned: Get medical advice.

P405 Store locked up.

P501 Dispose of contents and container in accordance with local, regional and national regulations.

3. Composition / Information on Ingredients

Date Printed: 9/5/2025 Page 2 / 6

HAZARDOUS SUBSTANCES

| Chemical Name | CAS-No. | <u>Wt.%</u> <u>Range</u> | GHS Symbols | GHS Statements |
|---|------------|-----------------------------|-----------------------------|---------------------------|
| Titanium Dioxide | 13463-67-7 | 1.0-5.0 | Not Available | Not Available |
| Dipropylene Glycol Monobutyl Ether | 29911-28-2 | 1.0-5.0 | Not Available | Not Available |
| Ethylene Glycol Monobutyl Ether | 111-76-2 | 0.5-1.5 | GHS07 | H302+H312+H332-315-319 |
| 2,2,4-Trimethyl-1,3-Pentanediol Monoisobutyrate | 25265-77-4 | 0.1-1.0 | GHS06 | H331 |
| Tetrasodium Pyrophosphate | 7722-88-5 | 0.1-1.0 | GHS07 | H302 |
| Carbon Black | 1333-86-4 | 0.1-1.0 | Not Available | Not Available |
| Lauryl Alcohol | 112-53-8 | 0.1-1.0 | Not Available | Not Available |
| Hydrotreated Heavy Paraffinic Petroleum Distillates | 64742-54-7 | 0.1-1.0 | GHS08 | H350 |
| 2-Dimethylamino-2-methyl-1-propanol | 7005-47-2 | 0.1-1.0 | Not Available | Not Available |
| Triethylamine | 121-44-8 | 0.1-1.0 | GHS02-GHS05- GHS06-GHS07 | H225-302-311+H331-314-335 |

Actual concentrations of ingredients are withheld as trade secret.

4. First Aid Measures

First Aid - Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

First Aid - Skin Contact: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

First Aid - Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

First Aid - Ingestion: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Agueous Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

Unusual Fire and Explosion Hazards: Keep containers tightly closed. No unusual fire or explosion hazards noted.

Special Fire Fighting Procedures: Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred.

Special Fire and Explosion Hazard (Combustible Dust): Not a combustible dust.

Accidental Release Measures

Steps to Be Taken If Material Is Released or Spilled: If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations. Do not incinerate closed containers

7. Handling and Storage

Handling: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

Date Printed: 9/5/2025 Page 3 / 6

Storage: Store in a dry, well ventilated place. Keep container tightly closed when not in use. **Advice on Safe Handling of Combustible Dust:** No Information

8. Exposure Controls / Personal Protection

| Chemical Name | CAS-No. | Weight % Less Than | ACGIH TLV- TWA | ACGIH TLV- STEL | OSHA PEL-TWA | OSHA PEL- CEILING |
|---|------------|-----------------------|-------------------|--------------------|--------------|----------------------|
| Titanium Dioxide | 13463-67-7 | 5.0 | 0.2 mg/m3 | N.E. | 15 mg/m3 | N.E. |
| Dipropylene Glycol Monobutyl Ether | 29911-28-2 | 5.0 | N.E. | N.E. | N.E. | N.E. |
| Ethylene Glycol Monobutyl Ether | 111-76-2 | 5.0 | 20 ppm | N.E. | 50 ppm | N.E. |
| 2,2,4-Trimethyl-1,3-Pentanediol Monoisobutyrate | 25265-77-4 | 1.0 | N.E. | N.E. | N.E. | N.E. |
| Tetrasodium Pyrophosphate | 7722-88-5 | 1.0 | N.E. | N.E. | N.E. | N.E. |
| Carbon Black | 1333-86-4 | 1.0 | 3 mg/m3 | N.E. | 3.5 mg/m3 | N.E. |
| Lauryl Alcohol | 112-53-8 | 1.0 | N.E. | N.E. | N.É. | N.E. |
| Hydrotreated Heavy Paraffinic Petroleum Distillates | 64742-54-7 | 1.0 | 5 mg/m3 | N.E. | 5 mg/m3 | N.E. |
| 2-Dimethylamino-2-methyl-1- propanol | 7005-47-2 | 1.0 | N.E. | N.E. | N.E. | N.E. |
| Triethylamine | 121-44-8 | 1.0 | 0.5 ppm | 1 ppm | 25 ppm | N.E. |

PERSONAL PROTECTION

Engineering Controls: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

Respiratory Protection: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 (U.S.) and/or SOR/86-304 Part XII 12.13 and CSA Standard Z180.1 (Canada) requirements must be followed whenever workplace conditions warrant a respirator's use.

Skin Protection: Use gloves to prevent prolonged skin contact. Nitrile or Neoprene gloves may afford adequate skin protection.

Eye Protection: Use safety eyewear designed to protect against splash of liquids.

Other Protective Equipment: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

Hygienic Practices: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

| Physical State | Liquid | | Decomposition Temperature, °C | N.D. | |
|---|---------|-----------------------|--|-------------------|--|
| Color | | Black | pH | 8.0 - 10.0 | |
| Odor | | Solvent Like | Kinematic Viscosity | N.D. | |
| Odor Threshold | | Threshold N.E. | Solubility in Water | Slight | |
| Freezing Point / Melting Po | int, °C | N.D. | Partition Coefficient, n-octanol/water | N.D. | |
| Boiling Range, °C | | 94 - 537 | Vapor Pressure | N.D. | |
| Flammability | Does n | ot Support Combustion | Evaporation Rate | Slower than Ether | |
| Lower Explosion Limit, vol9 | 6 | N.A. | Specific Gravity | 1.046 | |
| Upper Explosion Limit, vol9 | 6 | N.A. | Vapor Density | Heavier than Air | |
| Flash Point, °C | | 94 | | | |
| Auto-Ignition Temperature, | °C | N.D. | Particle Characteristics | N.A. | |
| (See "Other information" Section for abbreviation legend) | | | | | |

10. Stability and Reactivity

Date Printed: 9/5/2025 Page 4 / 6

Conditions to Avoid: Avoid excess heat.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

Hazardous Decomposition: When heated to decomposition, it emits acrid smoke and irritating fumes.

Hazardous Polymerization: Will not occur under normal conditions. **Stability:** This product is stable under normal storage conditions.

11. Toxicological Information

Effects of Overexposure - Eye Contact: Irritating, and may injure eye tissue if not removed promptly.

Effects of Overexposure - Skin Contact: Low hazard for usual industrial handling or commercial handling by trained personnel.

Effects of Overexposure - Inhalation: High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist.

Effects of Overexposure - Ingestion: Substance may be harmful if swallowed.

Effects of Overexposure - Chronic Hazards: Contains carbon black. Chronic inflammation, lung fibrosis, and lung tumors have been observed in some rats experimentally exposed for long periods of time to excessive concentrations of carbon black and several insoluble fine dust particles. Tumors have not been observed in other animal species (i.e., mouse and hamster) under similar circumstances and study conditions. Epidemiological studies of North American workers show no evidence of clinically significant adverse health effects due to occupational exposure to carbon black.

Carbon black is listed as a Group 2B-"Possibly carcinogenic to humans" by IARC and is proposed to be listed as A4- "not classified as a human carcinogen" by the American Conference of Governmental Industrial Hygienists. Significant exposure is not anticipated during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the actual concentration of carbon black in the formula. Contains Titanium Dioxide. Titanium Dioxide is listed as a Group 2B-"Possibly carcinogenic to humans" by IARC. No significant exposure to Titanium Dioxide is thought to occur during the use of products in which Titanium Dioxide is bound to other materials, such as in paints during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the actual concentration of Titanium Dioxide in the formula. (Ref: IARC Monograph, Vol. 93, 2010)

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

| CAS-No. | Chemical Name | Oral LD50 | Dermal LD50 | Vapor LC50 |
|------------|--|-----------------------|--------------------|----------------|
| 13463-67-7 | Titanium Dioxide | >2000 mg/kg Rat | 6000 | N.E. |
| 29911-28-2 | Dipropylene Glycol Monobutyl Ether | N.Ĕ. | N.E. | 25 |
| 111-76-2 | Ethylene Glycol Monobutyl Ether | 470 mg/kg Rat | 1,060 mg/kg Rabbit | 11 mg/L |
| 25265-77-4 | 2,2,4-Trimethyl-1,3-Pentanediol Monoisobutyrate | 6500 mg/kg Rat | >15200 mg/kg Rat | >3.55 mg/L Rat |
| 7722-88-5 | Tetrasodium Pyrophosphate | 1000 - 3000 mg/kg Rat | >2000 mg/kg Rabbit | N.E. |
| 1333-86-4 | Carbon Black | >10000 mg/kg Rat | >2000 mg/kg Rabbit | N.E. |
| 112-53-8 | Lauryl Alcohol | >10000 mg/kg Rat | 11300 mg/kg Rabbit | 71 mg/L Rat |
| 64742-54-7 | Hydrotreated Heavy Paraffinic Petroleum Distillates | 15000 mg/kg Rat | >5000 mg/kg Rabbit | N.E. |
| 7005-47-2 | 2-Dimethylamino-2-methyl-1-propanol | N.E. | >2000 mg/kg Rabbit | N.E. |
| 121-44-8 | Triethylamine | 730 mg/kg Rat | 415 mg/kg Rabbit | 14.5 mg/L Rat |

N.E. - Not Established

12. Ecological Information

Ecological Information: No ecotoxicity data was found for this product.

13. Disposal Considerations

Disposal: Dispose of material in accordance to local, state, and federal regulations and ordinances.

Date Printed: 9/5/2025 Page 5 / 6

14. Transport Information

Domestic (USDOT) International (IMDG) Air (IATA) TDG (Canada)
UN Number: N.A. N.A. N.A. N.A. N.A.

Proper Shipping Name: Not Regulated Not Regulated Not Regulated Not Regulated

 Hazard Class:
 N.A.
 N.A.
 N.A.
 N.A.

 Packing Group:
 N.A.
 N.A.
 N.A.
 N.A.

 Limited Quantity:
 No
 No
 No
 No

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Carcinogenicity

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

Chemical NameCAS-No.Ethylene Glycol Monobutyl Ether111-76-2Triethylamine121-44-8Pigment Blue 15147-14-8

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

16. Other Information

HMIS RATINGS

Health: 2* Flammability: 1 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 1 Instability: 0

Volatile Organic Compounds: 228 g/L SDS REVISION DATE: 9/5/2025

REASON FOR REVISION:

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

Date Printed: 9/5/2025 Page 6 / 6

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.