

Safety Data Sheet



1. Identification

Product Name:	IEPOXY 1-GL 9100 INTERNATIONAL ORANGE	Revision Date:	1/7/2022
Product Identifier:	202176	Supersedes Date:	8/6/2018
Recommended Use:	Custom Coating/Epoxy		
Supplier:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA	Manufacturer:	Rust-Oleum Corporation 11 Hawthorn Parkway Vernon Hills, IL 60061 USA
	Rust-Oleum Canada (ROCA) 200 Confederation Parkway Concord, ON L4K 4T8 Canada Emergency Phone: 800-387-3625		
Preparer:	Regulatory Department		
Emergency Telephone:	24 Hour Hotline: 847-367-7700		

2. Hazards Identification

Classification

Symbol(s) of Product



Signal Word

Danger

Possible Hazards

7% of the mixture consists of ingredient(s) of unknown acute toxicity.

GHS HAZARD STATEMENTS

Flammable Liquid, category 3	H226	Flammable liquid and vapor.
Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2A	H319	Causes serious eye irritation.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
STOT, Single Exposure, category 3, RTI	H335	May cause respiratory irritation.
Germ Cell Mutagenicity, category 1B	H340	May cause genetic defects.
Carcinogenicity, category 1B	H350	May cause cancer.
Reproductive Toxicity, category 2	H361	Suspected of damaging fertility or the unborn child.
STOT, Repeated Exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.

GHS LABEL PRECAUTIONARY STATEMENTS

P201 Obtain special instructions before use.

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. NO SMOKING.
P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P264	Wash hands thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P321	For specific treatment see label.
P405	Store locked up.
P501	Dispose of contents/container in accordance with local, regional and national regulations.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P370+P378	In case of fire: Use alcohol film forming foam, carbon dioxide, dry chemical, dry sand to extinguish.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P362+P364	Take off contaminated clothing and wash it before reuse.

GHS SDS PRECAUTIONARY STATEMENTS

P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P363	Wash contaminated clothing before reuse.

3. Composition / Information on Ingredients**HAZARDOUS SUBSTANCES**

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.%</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Epichlorohydrin-Bisphenol A Resin	25068-38-6	40	GHS07	H315-317-319-335
Hydrous Magnesium Silicate	14807-96-6	27	Not Available	Not Available
Xylenes (o-, m-, p- Isomers)	1330-20-7	11	GHS02-GHS07	H226-315-319-332
Methyl Isobutyl Ketone	108-10-1	5.1	GHS02-GHS06-GHS07	H225-319-331-335
Wollastonite	13983-17-0	3.0	Not Available	Not Available
Ethylbenzene	100-41-4	2.5	GHS02-GHS07-GHS08	H225-304-332-351-373
Pigment Yellow 83	5567-15-7	2.2	GHS07	H302
Hydrocarbon Resin	68603-08-7	1.3	GHS07-GHS08	H304-335-336-340-350-372
Calcium Borate	13701-64-9	0.7	Not Available	Not Available
Titanium Dioxide	13463-67-7	0.2	Not Available	Not Available

Not Yet Specified

Toluene

108-88-3

0.1

GHS02-GHS07-
GHS08

H225-304-315-332-336-361-373

4. First-Aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Get immediate medical attention. If swallowed, get medical attention.

5. Fire-Fighting Measures

EXTINGUISHING MEDIA: Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Closed containers may explode when exposed to extreme heat due to buildup of steam. Vapors may form explosive mixtures with air. Vapors can travel to a source of ignition and flash back. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. No unusual fire or explosion hazards noted.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Evacuate area and fight fire from a safe distance. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

Special Fire and Explosion Hazard (Combustible Dust): No Information

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Eliminate all ignition sources; use explosion-proof equipment. Place material in a container and dispose of according to local, provincial, state and federal regulations. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Ventilate area, isolate spilled material, and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations.

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

STORAGE: Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Do not store above 120°F (49°C). Store large quantities in buildings designed and protected for storage of NFPA Class II combustible liquids. Keep away from heat, sparks, flame and sources of ignition. Keep container closed when not in use. Avoid excess heat. Product should be stored in tightly sealed containers and protected from heat, moisture, and foreign materials. Store in a dry, well ventilated place. Keep container tightly closed when not in use.

Advice on Safe Handling of Combustible Dust: No Information

8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Epichlorohydrin-Bisphenol A Resin	25068-38-6	45.0	N.E.	N.E.	N.E.	N.E.
Hydrous Magnesium Silicate	14807-96-6	30.0	2 mg/m3	N.E.	N.E.	N.E.
Xylenes (o-, m-, p- Isomers)	1330-20-7	15.0	100 ppm	150 ppm	100 ppm	N.E.
Methyl Isobutyl Ketone	108-10-1	10.0	20 ppm	75 ppm	100 ppm	N.E.
Wollastonite	13983-17-0	5.0	1 mg/m3	N.E.	N.E.	N.E.
Ethylbenzene	100-41-4	5.0	20 ppm	N.E.	100 ppm	N.E.

Not Yet Specified

Pigment Yellow 83	5567-15-7	5.0	N.E.	N.E.	N.E.	N.E.
Hydrocarbon Resin	68603-08-7	5.0	N.E.	N.E.	N.E.	N.E.
Calcium Borate	13701-64-9	1.0	2 mg/m3	6 mg/m3	N.E.	N.E.
Titanium Dioxide	13463-67-7	1.0	10 mg/m3	N.E.	15 mg/m3	N.E.
Toluene	108-88-3	1.0	20 ppm	N.E.	200 ppm	300 ppm

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection.

SKIN PROTECTION: Use impervious gloves to prevent skin contact and absorption of this material through the skin.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications. Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Engineering Measures for Combustible Dust: No Information

9. Physical and Chemical Properties

Appearance:	Liquid	Physical State:	Liquid
Odor:	Solvent Like	Odor Threshold:	N.E.
Specific Gravity:	1.343	pH:	N.E.
Freeze Point, °C:	N.D.	Viscosity:	N.D.
Solubility in Water:	Slight	Partition Coefficient, n-octanol/ water:	N.D.
Decomposition Temp., °C:	N.D.	Explosive Limits, vol%:	1.0 - 8.0
Boiling Range, °C:	117 - 537	Flash Point, °C:	24
Flammability:	Supports Combustion	Auto-Ignition Temp., °C:	N.D.
Evaporation Rate:	Slower than Ether	Vapor Pressure:	N.D.
Vapor Density:	Heavier than Air		

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

Conditions to Avoid: Avoid temperatures above 120°F (49°C). Avoid all possible sources of ignition.

Incompatibility: Incompatible with strong oxidizing agents, strong acids and strong alkalis.

Hazardous Decomposition: By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes. Contains solvents which may form carbon monoxide, carbon dioxide, and formaldehyde.

Hazardous Polymerization: Will not occur under normal conditions.

Stability: This product is stable under normal storage conditions. May form peroxides of unknown stability.

11. Toxicological Information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Causes Serious Eye Irritation

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Prolonged or repeated skin contact may cause irritation. May be absorbed through the skin in harmful amounts. Causes skin irritation. Allergic reactions are possible.

EFFECTS OF OVEREXPOSURE - INHALATION: Harmful if inhaled. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. May cause headaches and dizziness. High vapor concentrations are irritating to the eyes, nose, throat and lungs. Prolonged or excessive inhalation may cause respiratory tract irritation. Constituents of this product include crystalline silica dust which, if inhalable, can may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group I carcinogen (lung) based on sufficient evidence in occupationally exposed humans and

sufficient evidence in animals. Crystalline silica is also listed by the NTP as a known human carcinogen. Constituents may also contain asbestiform or non-asbestiform tremolite or other silicates as impurities, and above de minimus exposure to these impurities in inhalable form may be carcinogenic or cause other serious lung problems.

EFFECTS OF OVEREXPOSURE - INGESTION: Harmful if swallowed. Aspiration hazard if swallowed; can enter lungs and cause damage.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. Contains Calcium Silicate (Wollastonite), which is an IARC 3 Agent "unclassifiable as to carcinogenicity to humans" via inhalation. Inhalation exposure to Calcium Silicate is not anticipated through brush application nor normal use. Calcium Silicate is NOT classified as a carcinogen by NIOSH, ACGIH, NTP nor OSHA. IARC lists Ethylbenzene as a possible human carcinogen (group 2B). Contains Titanium Dioxide. Titanium Dioxide is listed as a Group 2B-"Possibly carcinogenic to humans" by IARC. No significant exposure to Titanium Dioxide is thought to occur during the use of products in which Titanium Dioxide is bound to other materials, such as in paints during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the actual concentration of Titanium Dioxide in the formula. (Ref: IARC Monograph, Vol. 93, 2010) May cause genetic defects. May damage fertility or the unborn child.

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
25068-38-6	Epichlorohydrin-Bisphenol A Resin	11400 mg/kg Rat	>5000	25 g/L
14807-96-6	Hydrous Magnesium Silicate	6000	N.E.	30
1330-20-7	Xylenes (o-, m-, p- Isomers)	3500 mg/kg Rat	>4350 mg/kg Rabbit	29.08 mg/L Rat
108-10-1	Methyl Isobutyl Ketone	2080 mg/kg Rat	3000 mg/kg Rabbit	N.E.
100-41-4	Ethylbenzene	3500 mg/kg Rat	15400 mg/kg Rabbit	17.4 mg/L Rat
5567-15-7	Pigment Yellow 83	>1750 mg/kg Rat	N.E.	N.E.
13463-67-7	Titanium Dioxide	>10000 mg/kg Rat	2500 mg/kg	N.E.
108-88-3	Toluene	2600 mg/kg Rat	12000 mg/kg Rabbit	12.5 mg/L Rat

N.E. - Not Established

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components. Product is a mixture of listed components.

13. Disposal Information

DISPOSAL INFORMATION: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not incinerate closed containers.

14. Transport Information

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	1263	1263	N.A.
Proper Shipping Name:	Paint Products in Limited Quantities	Paint	Paint	Paint Products in Limited Quantities
Hazard Class:	N.A.	3	3	N.A.
Packing Group:	N.A.	III	III	N.A.
Limited Quantity:	Yes	Yes	Yes	Yes

15. Regulatory Information

U.S. Federal Regulations:**CERCLA - SARA Hazard Category**

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Carcinogenicity, Acute Toxicity (any route of exposure), Reproductive toxicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure), Germ cell mutagenicity

SARA Section 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>
Xylenes (o-, m-, p- Isomers)	1330-20-7
Methyl Isobutyl Ketone	108-10-1
Ethylbenzene	100-41-4
Hydrocarbon Resin	68603-08-7
Toluene	108-88-3

Toxic Substances Control Act

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. State Regulations:**California Proposition 65****WARNING:**

Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

16. Other Information**HMIS RATINGS**

Health: 2* Flammability: 3 Physical Hazard: 0 Personal Protection: X

NFPA RATINGS

Health: 2 Flammability: 3 Instability: 0

Volatile Organic Compounds: 253 g/L

SDS REVISION DATE: 1/7/2022

REASON FOR REVISION:

Revision Description Changed
 Substance and/or Product Properties Changed in
 Section(s):
 02 - Hazard Identification
 03 - Composition / Information on Ingredients
 08 - Exposure Controls / Personal Protection
 09 - Physical & Chemical Properties
 11 - Toxicological Information
 15 - Regulatory Information
 Product Composition Changed
 Substance Chemical Name Changed
 Substance Hazardous Flag Changed
 Substance Hazard Threshold % Changed
 Revision Statement(s) Changed

Legend: N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

The manufacturer believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. The manufacturer makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.