

# Safety Data Sheet



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## 1. Identification

<b>Name on Label:</b>	Khaki Tan Part A		
<b>Product Name:</b>	ARMORPOXY KHAKI TAN PART A	<b>Revision Date:</b>	1/8/2025
<b>Product Identifier:</b>	386104A	<b>Supersedes Date:</b>	New SDS
<b>Recommended Use:</b>	Floor Coating/Epoxy Part A		
<b>Supplier:</b>	Rust-Oleum Industrial Flooring 11 Hawthorn Parkway Vernon Hills, IL 60061 USA	<b>Manufacturer:</b>	Rust-Oleum Industrial Flooring 11 Hawthorn Parkway Vernon Hills, IL 60061 USA
<b>Preparer:</b>	Regulatory Department		
<b>Emergency Telephone:</b>	24 Hour Hotline: 847-367-7700		

## 2. Hazards Identification

### Classification

#### Symbol(s) of Product



#### Signal Word

Warning

### Possible Hazards

19% of the mixture consists of ingredient(s) of unknown acute toxicity.

#### GHS Hazard Statements

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2A	H319	Causes serious eye irritation.

#### GHS Label Precautionary Statements

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves / protective clothing / eye protection / face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321	Specific treatment (see notice on this label).
P332+P313	If skin irritation occurs: Get medical advice/attention.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P317	If eye irritation persists: Get medical help.

P362+P364

Take off contaminated clothing and wash it before reuse.

P501

Dispose of contents and container in accordance with local, regional and national regulations.

**GHS SDS Precautionary Statements**  
P363

Wash contaminated clothing before reuse.

**3. Composition / Information on Ingredients****HAZARDOUS SUBSTANCES**

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt.% Range</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
Epichlorohydrin-Bisphenol A Resin	25068-38-6	60-80	GHS07	H315-317-319
Benzyl Alcohol	100-51-6	7.0-13	GHS07	H302+H312+H332-317-319
Kaolin Clay	1332-58-7	5.0-10	Not Available	Not Available
Titanium Dioxide	13463-67-7	1.0-5.0	Not Available	Not Available
Amorphous Silica	7631-86-9	0.1-1.0	Not Available	Not Available
Dodecamethylcyclotetrasiloxane	540-97-6	<0.1	Not Available	Not Available

**4. First-Aid Measures**

**First Aid - Eye Contact:** Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed. Remove contact lenses, if present and easy to do. Continue rinsing.

**First Aid - Skin Contact:** Immediately flush skin with plenty of water for at least 15 minutes while removing clothing. Get medical attention immediately. Wash clothing separately before reuse. Wash contaminated clothing and decontaminate footwear before reuse.

**First Aid - Inhalation:** Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

**First Aid - Ingestion:** If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cupfuls of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively. Do not induce vomiting unless advised by a physician. Call nearest Poison Control Center or Physician immediately.

**5. Fire-Fighting Measures**

**EXTINGUISHING MEDIA:** Aqueous Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

**Unusual Fire and Explosion Hazards:** Keep containers tightly closed.

**Special Fire Fighting Procedures:** Water may be used to cool closed containers to prevent buildup of steam. If water is used, fog nozzles are preferred. Containers can rupture and release highly toxic material if exposed to heat. Substance is non-combustible but reacts with many metals to form explosive hydrogen gas.

**Special Fire and Explosion Hazard (Combustible Dust):** Not a combustible dust.

**6. Accidental Release Measures**

**Steps to Be Taken If Material Is Released or Spilled:** Avoid runoff into sewers and waterways. Provide ventilation and approach spill from upwind using proper personal protective equipment as indicated in Section 8. Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers.

**7. Handling and Storage**

**Handling:** Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all SDS and label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid prolonged or repeated contact with skin. Do not get in eyes, on skin or clothing.

**Storage:** Store in a dry, well ventilated place. Keep container tightly closed when not in use.

**Advice on Safe Handling of Combustible Dust:** No Information

## 8. Exposure Controls / Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV- TWA	ACGIH TLV- STEL	OSHA PEL-TWA	OSHA PEL- CEILING
Epichlorohydrin-Bisphenol A Resin	25068-38-6	80.0	N.E.	N.E.	N.E.	N.E.
Benzyl Alcohol	100-51-6	15.0	N.E.	N.E.	N.E.	N.E.
Kaolin Clay	1332-58-7	10.0	2 mg/m3	N.E.	15 mg/m3	N.E.
Titanium Dioxide	13463-67-7	5.0	0.2 mg/m3	N.E.	15 mg/m3	N.E.
Amorphous Silica	7631-86-9	1.0	N.E.	N.E.	N.E.	N.E.
Dodecamethylcyclohexasiloxane	540-97-6	0.1	N.E.	N.E.	N.E.	N.E.

### PERSONAL PROTECTION

**Engineering Controls:** Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

**Respiratory Protection:** A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 (U.S.) and/or SOR/86-304 Part XII 12.13 and CSA Standard Z180.1 (Canada) requirements must be followed whenever workplace conditions warrant a respirator's use.

**Skin Protection:** Use impervious gloves to prevent skin contact and absorption of this material through the skin.

**Eye Protection:** Use safety eyewear designed to protect against splash of liquids.

**Other Protective Equipment:** Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

**Hygienic Practices:** Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

**Engineering Measures for Combustible Dust:** No Information

## 9. Physical and Chemical Properties

Physical State	Liquid	Decomposition Temperature, °C	N.D.
Color	Tan	pH	N.A.
Odor	Solvent Like	Kinematic Viscosity	N.D.
Odor Threshold	Threshold N.E.	Solubility in Water	Slight
Freezing Point / Melting Point, °C	N.D.	Partition Coefficient, n-octanol/water	N.D.
Boiling Range, °C	205 - 537	Vapor Pressure	N.D.
Flammability	Does not Support Combustion	Evaporation Rate	Slower than Ether
Lower Explosive Limit, vol%	1.3	Specific Gravity	1.233
Upper Explosive Limit, vol%	13.0	Vapor Density	Heavier than Air
Flash Point, °C	94	Particle Characteristics	N.A.
Auto-Ignition Temperature, °C	N.D.		

(See "Other information" Section for abbreviation legend)

## 10. Stability and Reactivity

**Conditions to Avoid:** Avoid contact with metals. Avoid excess heat.

**Incompatibility:** Incompatible with strong oxidizing agents, strong acids and strong alkalies. Product slowly corrodes copper, aluminum, zinc, and galvanized surfaces.

**Hazardous Decomposition:** When heated to decomposition, it emits acrid smoke and irritating fumes.

**Hazardous Polymerization:** Will not occur under normal conditions.

**Stability:** This product is stable under normal storage conditions.

## 11. Toxicological Information

**Effects of Overexposure - Eye Contact:** Can cause severe eye irritation. Causes eye burns. Causes eye and skin irritation which may lead to dermatitis with repeated exposures. Irritating, and may injure eye tissue if not removed promptly. High vapor concentrations can irritate eyes, nose and respiratory passages.

**Effects of Overexposure - Skin Contact:** Prolonged or repeated skin contact may cause irritation. Substance is corrosive. Causes severe skin burns. Causes skin irritation. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Frequent or prolonged contact may irritate the skin and cause a skin rash (dermatitis). Severely irritating; may cause permanent skin damage.

**Effects of Overexposure - Inhalation:** High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. High vapor concentrations are irritating to the eyes, nose, throat and lungs.

**Effects of Overexposure - Ingestion:** Corrosive and may cause severe and permanent damage to mouth, throat and stomach. Harmful if swallowed.

**Effects of Overexposure - Chronic Hazards:** Contains Titanium Dioxide. Titanium Dioxide is listed as a Group 2B-"Possibly carcinogenic to humans" by IARC. No significant exposure to Titanium Dioxide is thought to occur during the use of products in which Titanium Dioxide is bound to other materials, such as in paints during brush application or drying. Risk of overexposure depends on duration and level of exposure to dust from repeated sanding of surfaces or spray mist and the actual concentration of Titanium Dioxide in the formula. (Ref: IARC Monograph, Vol. 93, 2010) Prolonged or repeated skin contact may cause dermatitis.

**PRIMARY ROUTE(S) OF ENTRY:** Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

### ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
25068-38-6	Epichlorohydrin-Bisphenol A Resin	11400 mg/kg Rat	>5000	25 g/L
100-51-6	Benzyl Alcohol	1230 mg/kg Rat	2000 mg/kg Rabbit	11 mg/L Rat
1332-58-7	Kaolin Clay	5500 mg/kg	>5000 mg/kg Rat	25 mg/L
13463-67-7	Titanium Dioxide	>2000 mg/kg Rat	6000	N.E.
7631-86-9	Amorphous Silica	7900 mg/kg Rat	>5000 mg/kg Rabbit	25 mg/L
540-97-6	Dodecamethylcyclohexasiloxane	>2000 mg/kg Rat	>2000 mg/kg Rat	N.E.

N.E. - Not Established

## 12. Ecological Information

**Ecological Information:** No ecotoxicity data was found for this product.

## 13. Disposal Information

**Disposal:** Dispose of material in accordance to local, state, and federal regulations and ordinances. RCRA Hazardous Waste: This material, when discarded or disposed of, could be a hazardous waste according to federal regulations (40 CFR 261) due to the characteristic of corrosivity (D002). Check state and local regulations for disposal requirements. Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate, or otherwise inappropriate.

**14. Transport Information**

	<u>Domestic (USDOT)</u>	<u>International (IMDG)</u>	<u>Air (IATA)</u>	<u>TDG (Canada)</u>
UN Number:	N.A.	N.A.	N.A.	N.A.
Proper Shipping Name:	Not Regulated	Not Regulated	Not Regulated	Not Regulated
Hazard Class:	N.A.	N.A.	N.A.	N.A.
Packing Group:	N.A.	N.A.	N.A.	N.A.
Limited Quantity:	No	No	No	No

**15. Regulatory Information****U.S. Federal Regulations:****CERCLA - SARA Hazard Category**

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation

**SARA Section 313**

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No SARA 313 components exist in this product.

**Toxic Substances Control Act**

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

**U.S. State Regulations:****California Proposition 65**

**WARNING:** Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**16. Other Information****HMIS RATINGS**

Health: 2\* Flammability: 1 Physical Hazard: 0 Personal Protection: X

**NFPA RATINGS**

Health: 2 Flammability: 1 Instability: 0

Volatile Organic Compounds: 37 g/L

SDS REVISION DATE: 1/8/2025

REASON FOR REVISION:

**Legend:** N.A. - Not Applicable, N.D. - Not Determined, N.E. - Not Established

Rust-Oleum Industrial Flooring believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. Rust-Oleum Industrial Flooring makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.