

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Revision Date: 11/10/2023

SECTION 1: IDENTIFICATION

Product Identifier
Product Form: Mixture
Product Name: FM151
Product Code: AFCO 9215
Intended Use of the Product

Use of the Substance/Mixture: Boiler & steam line treatment for prevention of scale and corrosion in boilers and for the prevention

of corrosion in condensate return pipes. For professional use only.

Name, Address, and Telephone of the Responsible Party

Company AFCO

800 Development Avenue

Chambersburg, PA 17201 T: 800-345-1329

www.afcocare.com
Emergency Telephone Number

Emergency Number : 1-800-424-9300 (CHEMTREC)

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture

Classification (GHS-US)

Met. Corr. 1 H290 Skin Corr. 1A H314 Eye Dam. 1 H318

Elements

GHS-US Labeling

Hazard Pictograms (GHS-US)



Signal Word (GHS-US) : Danger

Hazard Statements (GHS-US) : H290 - May be corrosive to metals

H314 - Causes severe skin burns and eye damage

H318 - Causes serious eye damage

Precautionary Statements (GHS-US): P234 - Keep only in original container.

P260 - Do not breathe mist, spray, vapors.

P264 - Wash hands, forearms, and exposed areas thoroughly after handling.

P280 - Wear eye protection, face protection, protective clothing, protective gloves.

P301+P330+P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting

P303+P361+P353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated

clothing. Rinse skin with water/shower

P304+P340 - IF INHALED: Remove person to fresh air and keep at rest in a position

comfortable for breathing

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. P310 - Immediately call a POISON CENTER or doctor/physician.

P321 - Specific treatment (see Section 4).

P363 - Wash contaminated clothing before reuse. P390 - Absorb spillage to prevent material damage.

P405 - Store locked up.

P406 - Store in corrosive resistant container with a resistant inner liner.

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P501 - Dispose of contents/container according to local, regional, national, territorial, provincial, and international regulations.

Other Hazards

Other Hazards Not Contributing to the Classification: N/A.

Other Hazards: Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions. When heated to decomposition, emits toxic fumes. Corrosive vapors.

Unknown Acute Toxicity (GHS-US) Not available.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substances

Name	Product identifier	% (w/w)	Classification (GHS-US)
Water	(CAS No) 7732-18-5	70 - 90	Not classified
Sodium sulfite	(CAS No) 7757-83-7	5 - 10	Not classified
Sodium hydroxide	(CAS No) 1310-73-2	5 - 10	Met. Corr. 1, H290
			Acute Tox. 4 (Dermal), H312
			Skin Corr. 1A, H314
			Eye Dam. 1, H318
			Aquatic Acute 3, H402
Acrylic copolymer	Mixture		Not classified
Tetrapotassium pyrophosphate	(CAS No) 7320-34-5	5 - 10	Eye Irrit. 2A, H319
Diethylaminoethanol	(CAS No) 100-37-8	0.1 - 1	Flam. Liq. 3, H226
			Acute Tox. 4 (Oral), H302
			Acute Tox. 4 (Dermal), H312
			Acute Tox. 4 (Inhalation: dust, mist), H332
			Skin Irrit. 2, H315
			Eye Irrit. 2A, H319
			STOT SE 3, H335
1-Hydroxyethane-1,1-diphosphonic acid	(CAS No) 2809-21-4	0.1 - 1	Met. Corr. 1, H290
			Eye Dam. 1, H318

Full text of H-phrases: see section 16.

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). IF exposed or concerned: Get medical advice/attention.

Inhalation: When symptoms occur: go into open air and ventilate suspected area. Remove to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

Skin Contact: Immediately flush skin with plenty of water for several minutes.

Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing for several minutes. Immediately call a POISON CENTER or doctor/physician.

Ingestion: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/physician.

Most Important Symptoms and Effects Both Acute and Delayed

General: Corrosive. Causes skin burns. Causes serious eye damage.

Inhalation: May cause respiratory irritation.

Skin Contact: Contact may cause immediate severe irritation progressing quickly to chemical burns.

Eye Contact: Causes serious eye damage.

Ingestion: Ingestion is likely to be harmful or have adverse effects. **Chronic Symptoms:** None expected under normal conditions of use.

Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention.

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SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: Water spray, fog, carbon dioxide, foam, dry chemical.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not flammable.

Explosion Hazard: Product is not explosive. **Reactivity:** Corrosive to soft metals.

Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire. **Firefighting Instructions:** Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection. **Hazardous Combustion Products:** Sodium oxides. Carbon oxides (CO, CO₂). Corrosive vapors. Sulfur oxides. Phosphorous oxides.

Potassium oxides. Nitrogen oxides.

Other information: Do not allow run-off from fire fighting to enter drains or water courses.

Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Do NOT breathe (vapor, mist, spray). Do not get in eyes, on skin, or on clothing.

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Ventilate area.

Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

Methods and Material for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Cautiously neutralize spilled liquid. Absorb and/or contain spill with inert material, then place in suitable container.

Methods for Cleaning Up: Clear up spills immediately and dispose of waste safely. Do not take up in combustible material such as: saw dust or cellulosic material. Contact competent authorities after a spill. Cautiously neutralize spilled liquid. Absorb spillage to prevent material damage.

Reference to Other Sections

See heading 8, Exposure Controls and Personal Protection.

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Additional Hazards When Processed: When heated to decomposition, emits toxic fumes. May be corrosive to soft metals. Contact with soft metals may evolve flammable hydrogen gas.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Do no eat, drink or smoke when using this product. Wash hands and forearms thoroughly after handling. Always wash your hands immediately after handling this product, and once again before leaving the workplace.

Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Store in a well-ventilated place. Keep container tightly closed. Keep/Store away from extremely low temperatures, incompatible materials.

Incompatible Materials: Strong acids. Strong oxidizers. Soft metals.

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Specific End Use(s)

Boiler & steam line treatment for prevention of scale and corrosion in boilers and for the prevention of corrosion in condensate return pipes. For professional use only.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

Control Farameters		
Diethylaminoethanol (100-37-8)		
Mexico	OEL TWA (mg/m³)	50 mg/m ³
Mexico	OEL TWA (ppm)	10 ppm
USA ACGIH	ACGIH TWA (ppm)	2 ppm
USA OSHA	OSHA PEL (TWA) (mg/m³)	50 mg/m ³
USA OSHA	OSHA PEL (TWA) (ppm)	10 ppm
USA NIOSH	NIOSH REL (TWA) (mg/m³)	50 mg/m ³
USA NIOSH	NIOSH REL (TWA) (ppm)	10 ppm
USA IDLH	US IDLH (ppm)	100 ppm
Ontario	OEL TWA (ppm)	2 ppm
Québec	VEMP (mg/m³)	48 mg/m³
Québec	VEMP (ppm)	10 ppm
Sodium hydroxide (1310-73-2)		
Mexico	OEL Ceiling (mg/m³)	2 mg/m³
USA ACGIH	ACGIH Ceiling (mg/m³)	2 mg/m³

2 mg/m³

2 mg/m³

2 mg/m³

2 mg/m³

10 mg/m³

Exposure Controls

USA OSHA

USA NIOSH

USA IDLH

Ontario

Québec

Appropriate Engineering Controls: Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Personal Protective Equipment: Protective clothing. Protective goggles. Gloves. Insufficient ventilation: wear respiratory protection. Face shield.









OSHA PEL (TWA) (mg/m³)

US IDLH (mg/m³)

OEL Ceiling (mg/m³)

PLAFOND (mg/m³)

NIOSH REL (ceiling) (mg/m³)



Materials for Protective Clothing: Chemically resistant materials and fabrics. Corrosionproof clothing.

Hand Protection: Wear chemically resistant protective gloves.

Eye Protection: Chemical goggles or face shield.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Use NIOSH-approved air-purifying or supplied-air respirator where airborne concentrations of vapor or mist

are expected to exceed exposure limits.

Thermal Hazard Protection: Wear suitable protective clothing. **Consumer Exposure Controls:** Do not eat, drink or smoke during use.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State : Liquid

Appearance : Clear, yellow-green

Odor : Amine

Odor Threshold : Not available

pH : >12

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Relative Evaporation Rate (butylacetate=1) Not available **Melting Point** Not available **Freezing Point** Not available **Boiling Point** 104.4°C (219.9°F) **Flash Point** Not flammable Not available **Auto-ignition Temperature Decomposition Temperature** Not available Flammability (solid, gas) Not available **Lower Flammable Limit** Not available **Upper Flammable Limit** Not available **Vapor Pressure** Not available Relative Vapor Density at 20°C Not available

Specific Gravity : 1.12

Solubility : Complete in water
Partition coefficient: n-octanol/water : Not available
Viscosity : Not available

Explosion Data – Sensitivity to Mechanical Impact : Not expected to present an explosion hazard due to mechanical impact. Explosion Data – Sensitivity to Static Discharge : Not expected to present an explosion hazard due to static discharge.

SECTION 10: STABILITY AND REACTIVITY

Reactivity: Corrosive to soft metals.

Chemical Stability: Stable at standard temperature and pressure.

Possibility of Hazardous Reactions: Hazardous polymerization will not occur. **Conditions to Avoid:** Extremely low temperatures. Incompatible materials.

Incompatible Materials: Strong acids. Strong oxidizers.

Hazardous Decomposition Products: Sodium oxides. Carbon oxides (CO, CO₂). Corrosive vapors. Sulfur oxides. Phosphorous oxides.

Potassium oxides. Nitrogen oxides.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

Acute Toxicity: Not classified.

LD50 and LC50 Data: Not available.

Skin Corrosion/Irritation: Causes severe skin burns and eye damage. (pH: >12)

Serious Eye Damage/Irritation: Causes serious eye damage. (pH: >12)

Respiratory or Skin Sensitization: Not classified.

Germ Cell Mutagenicity: Not classified.

Teratogenicity: Not available. **Carcinogenicity:** Not classified.

Specific Target Organ Toxicity (Repeated Exposure): Not classified.

Reproductive Toxicity: Not classified.

Specific Target Organ Toxicity (Single Exposure): Not classified.

Aspiration Hazard: Not classified.

Symptoms/Injuries After Inhalation: May cause respiratory irritation.

Symptoms/Injuries After Skin Contact: Contact may cause immediate severe irritation progressing quickly to chemical burns.

Symptoms/Injuries After Eye Contact: Causes serious eye damage.

Symptoms/Injuries After Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: None expected under normal conditions of use.

Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

Diethylaminoethanol (100-37-8)	
LD50 Oral Rat	1300 mg/kg

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LD50 Dermal Rabbit	1260 μl/kg	
ATE US (dust, mist)	5.00 mg/l/4h	
Sodium hydroxide (1310-73-2)		
LD50 Dermal Rabbit	1350 mg/kg	
1-Hydroxyethane-1,1-diphosphonic acid (2809-21-4)		
LD50 Oral Rat	2400 mg/kg	
LD50 Dermal Rabbit	>7940 mg/kg	
Tetrapotassium pyrophosphate (7320-34-5)		
LD50 Dermal Rabbit	>2000 mg/kg	
Sodium sulfite (7757-83-7)		
LD50 Oral Rat	3560 mg/kg	
LC50 Inhalation Rat	>22 mg/l (Exposure time: 1 h)	
IARC Group	3	

SECTION 12: ECOLOGICAL INFORMATION

Toxicity Not classified.

Diethylaminoethanol (100-37-8)		
LC50 Fish 1	1660 - 1920 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])	
EC50 Daphnia 1	83.6 mg/l (Exposure time: 48 h - Species: Daphnia magna Straus)	
Sodium hydroxide (1310-73-2)		
LC50 Fish 1	45.4 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])	
1-Hydroxyethane-1,1-diphosphonic acid (2809-21-4)		
LC50 Fish 1	868 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])	
EC50 Daphnia 1	527 mg/l (Exposure time: 48 h - Species: Daphnia magna)	
LC50 Fish 2	360 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])	
NOEC (acute)	1000 mg/kg (Exposure time: 14 Days - Species: Eisenia foetida [soil dry weight])	
Acrylic copolymer (Mixture)		
LC50 Fish 1	1079 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss)	
EC50 Daphnia 1	>1529 mg/l (Exposure time: 48 h - Species: Daphnia magna)	
Tetrapotassium pyrophosphate (7320-34-5)		
LC50 Fish 1	101 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss)	
EC50 Daphnia 1	101 mg/l (Exposure time: 48 h - Species: water flea)	

Persistence and Degradability: Not available.

Bioaccumulative Potential

FM151 (AFCO 9215)	
Bioaccumulative Potential	Not established.
Diethylaminoethanol (100-37-8)	
Log Pow	0.21 (at 23°C)
Sodium sulfite (7757-83-7)	
Log Pow	-4 (at 25 °C)
1-Hydroxyethane-1,1-diphosphonic acid (2809-21-4)	
BCF fish 1	<50
Log Pow	3.49

Mobility in Soil Not available.

Other Adverse Effects

Other Information: Not available.

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SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

Ecology - Waste Materials: Not available.

SECTION 14: TRANSPORT INFORMATION

14.1 In Accordance with DOT

Proper Shipping Name : CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide)

Hazard Class : 8

Identification Number : UN3266

Label Codes : 8 **Packing Group** : 11 **ERG Number** : 154

14.2 In Accordance with IMDG

Proper Shipping Name : CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide)

Hazard Class : 8 **Identification Number** : UN3266 **Packing Group** : 11 **Label Codes** : 8 EmS-No. (Fire) : F-A

: S-B



EmS-No. (Spillage)

Proper Shipping Name : CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide)

Packing Group : 11

Identification Number : UN3266

Hazard Class : 8 **Label Codes** : 8 **ERG Code (IATA)** : 8L

14.4 In Accordance with TDG

Proper Shipping Name : CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (Sodium hydroxide)

Packing Group : II **Hazard Class** : 8 **Identification Number** : UN3266

Label Codes ٠ 8



SECTION 15: REGULATORY INFORMATION

US Federal Regulations

FM151 (AFCO 9215)	
SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard.
	Delayed (chronic) health hazard.

Water (7732-18-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

Diethylaminoethanol (100-37-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

Sodium hydroxide (1310-73-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

Sodium sulfite (7757-83-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

1-Hydroxyethane-1,1-diphosphonic acid (2809-21-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

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Acrylic copolymer (Mixture)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

Tetrapotassium pyrophosphate (7320-34-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory.

US State Regulations

Diethylaminoethanol (100-37-8)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

Sodium hydroxide (1310-73-2)

- U.S. California SCAQMD Toxic Air Contaminants Non-Cancer Acute
- U.S. California Toxic Air Contaminant List (AB 1807, AB 2728)
- U.S. New Jersey Discharge Prevention List of Hazardous Substances
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. New Jersey Special Health Hazards Substances List
- U.S. New York Occupational Exposure Limits TWAs
- U.S. New York Reporting of Releases Part 597 List of Hazardous Substances
- U.S. Pennsylvania RTK (Right to Know) Environmental Hazard List
- U.S. Pennsylvania RTK (Right to Know) List
- U.S. Texas Effects Screening Levels Long Term
- U.S. Texas Effects Screening Levels Short Term

Tetrapotassium pyrophosphate (7320-34-5)

- U.S. Texas Effects Screening Levels Long Term
- U.S. Texas Effects Screening Levels Short Term

Canadian Regulations

Water (7732-18-5)

Listed on the Canadian DSL (Domestic Substances List) inventory.

Diethylaminoethanol (100-37-8)

Listed on the Canadian DSL (Domestic Substances List) inventory.

Sodium hydroxide (1310-73-2)

Listed on the Canadian DSL (Domestic Substances List) inventory.

Sodium sulfite (7757-83-7)

Listed on the Canadian DSL (Domestic Substances List) inventory.

1-Hydroxyethane-1,1-diphosphonic acid (2809-21-4)

Listed on the Canadian DSL (Domestic Substances List) inventory.

Acrylic copolymer (Mixture)

Listed on the Canadian DSL (Domestic Substances List) inventory.

Tetrapotassium pyrophosphate (7320-34-5)

Listed on the Canadian DSL (Domestic Substances List) inventory.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision date : 11/10/2023

Other Information : This document has been prepared in accordance with the SDS requirements of the

OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal) Category 4
Acute Tox. 4 (Inhalation: dust, mist)	Acute toxicity (inhalation: dust, mist) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4

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Aquatic Acute 3	Hazardous to the aquatic environment - Acute Hazard Category 3
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Flam. Liq. 3	Flammable liquids Category 3
Met. Corr. 1	Corrosive to metals Category 1
Skin Corr. 1A	Skin corrosion/irritation Category 1A
Skin Irrit. 2	Skin corrosion/irritation Category 2
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H226	Flammable liquid and vapor
H290	May be corrosive to metals
H302	Harmful if swallowed
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H318	Causes serious eye damage
H319	Causes serious eye irritation
H332	Harmful if inhaled
H335	May cause respiratory irritation
H402	Harmful to aquatic life

NFPA Health Hazard : 3 - Short exposure could cause serious temporary or

residual injury even though prompt medical attention was

given.

NFPA Fire Hazard : 0 - Materials that will not burn.

NFPA Reactivity : 1 - Normally stable, but can become unstable at elevated

temperatures and pressures or may react with water with

some release of energy, but not violently.

HMIS III Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is

given.

Flammability : 0 - Minimal Hazard.

Physical : 1 - Slight Hazard.

Party Responsible for the Preparation of This Document

AFCO

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T: 800-345-1329

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

North America GHS SDS 2015 (U.S., Can., Mex.)

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