Tutorial\_Building

Body assembly

|  |  |
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| **Author** | **Version** |
| Geert Huisman | Setup |

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[1. LEGS 4x 4](#_Toc46588126)

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| **Requirements** | | |
| **Hardware M3** |  | **Amount** |
|  | hex flat nut | 9x |
| 12mm | hex inbus | 5x |
| 10mm | hex inbus | 2x |
| 8mm | hex inbus | 2x |
| 5mm | round phillips screw | 4x |
|  | ~~Spring washers~~ | ~~2x~~ |
| 5mm | HTSB (spacers) | 3x |
| 3x8x4mm | F693ZZ (bearing) | 2x |
| 6mm | Hex Self Tapping screws | 5x |
| 8mm | bolt | 1x |
|  | Embedded Nuts | 8x |
|  | old bike inner tire (Rubber is used for grip pads on the legs with some glue) | 1x |
| **3D parts** |  | **Amount** |
|  | TIBIA | 4x |
|  | TIBIA\_bracket | 4x |
|  | TIBIA\_batteryHolder | 2x |
|  | FEMUR | 4x |
|  | FEMUR\_bracket | 4x |
|  | COXA\_bracket | 4x |
|  | Single\_cable\_bracket (Optional ) | 8x |
|  | Duo\_cable\_bracket |  |
| **Electronics** |  | **Amount** |
|  | MG996R 55g Gear Servo Motor | 2x |
| 50cm | 1.27mm Pitch 16 Pin Flat IDC Ribbon (flatcable for extention) | 3x |
| 50cm | Cable sleeve M3 | 1x |
|  | High Accuracy 10g-1kg Pressure Sensor Smart Flexible Thin Film Force Sensor | 1x |
|  | Custom pcb (Leg Distr sensor) | 1x |
| 100cm | L125BL25 0.25mm2 wire | 6x |
| 15cm | L125BL25 0.25mm2 wire | 2x |

|  |  |  |
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| LEGS 4x | |  |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_1.PNG | 8mm hex inbus  hex flat nut  ~~Spring washers~~ | 2x  2x  ~~2x~~ |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_2.PNG | Assembly view |  |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_3.PNG | Embedded Nuts | 8x |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_4.PNG | 10mm hex inbus | 2x |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_5.PNG | MG996R 55g Gear Servo Motor  hex flat nut  12mm hex inbus | 2x  2x  2x |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_6.PNG | 3x8x4mm F693ZZ (bearing) | 2x |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_7.PNG | Assembly view |  |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_8.PNG | (90o in the up position, see picture. Make sure the servo axle is turned 180o)  Servo horn  6mm Hex Self Tapping screws | 1x  2x |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_9.PNG | Assembly view |  |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_10.PNG | hex flat nut  5mm HTSB (spacers) | 2x  2x |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_11.PNG | hex flat nut  12mm hex inbus | 3x  3x |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_12.PNG | Assembly view |  |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_13.PNG | round phillips screw | 2x |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_14.PNG | Assembly view |  |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_15.PNG | Assembly view |  |
| F:\01_Projecten\02_Shadow-Bot\04.Spider-bot\MARK_II\1.CAD_dataSpider\version 2.2\4_SPIDER_assemblys\TUTORIAL\Assem_LEGS\Capture_16.PNG | (Make sure the servo axle is turned 180o)  Servo horn  6mm Hex Self Tapping screws | 1x  2x |