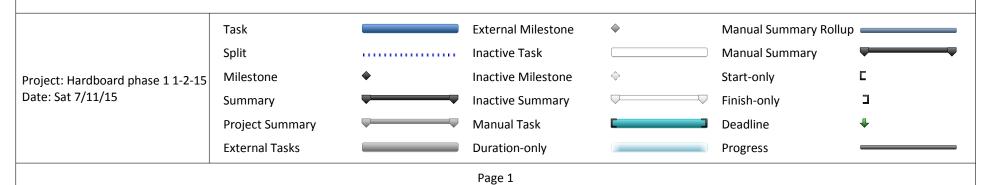
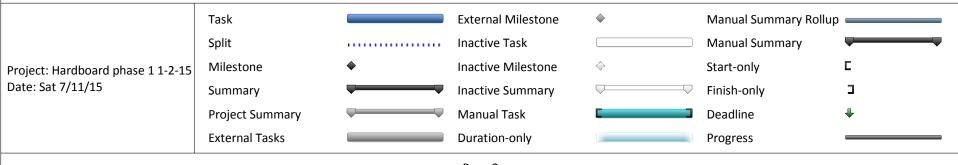
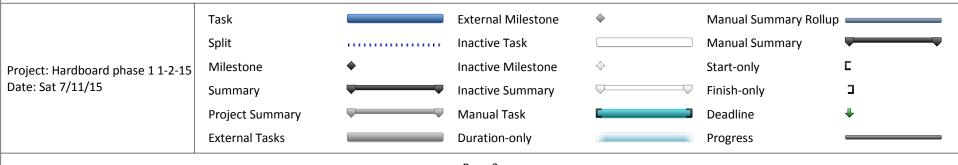
ID		Task Name	Duration	Work	Start	Finish			
	0						5/3	5/2	
1	Ø,	Hardboard Phase 3	14.85 wks	614 hrs	Mon 5/18/15	Fri 9/18/15			
2	√	Design documents	1.75 wks	70 hrs	Mon 5/18/15	Fri 6/12/15			
3	✓	Use cases	30 hrs	30 hrs	Mon 5/18/15	Fri 5/29/15			
4	✓	Sequence Diagrams	30 hrs	30 hrs	Sat 5/30/15	Sun 6/7/15			
5	✓	Class Diagrams	10 hrs	10 hrs	Mon 6/8/15	Fri 6/12/15			
6	✓	Production Schedule	2.28 wks	111 hrs	Mon 6/15/15	Tue 6/30/15			
7	✓	Add press shift configuration	10 hrs	10 hrs	Mon 6/15/15	Tue 6/16/15			
8	✓	Production Window	0.38 wks	15 hrs	Tue 6/16/15	Thu 6/18/15			
9	✓	Create controls	15 hrs	15 hrs	Tue 6/16/15	Thu 6/18/15			
10	✓	Press configuration	1.15 wks	46 hrs	Thu 6/18/15	Thu 6/25/15			
11	✓	Schedule pait trial (Manual or selected)	8 hrs	8 hrs	Thu 6/18/15	Fri 6/19/15			
12	✓	Set max number of plate changes per week	2 hrs	2 hrs	Fri 6/19/15	Fri 6/19/15			
13	~	Set day(s) of week plate changes may happe	4 hrs	4 hrs	Fri 6/19/15	Fri 6/19/15			



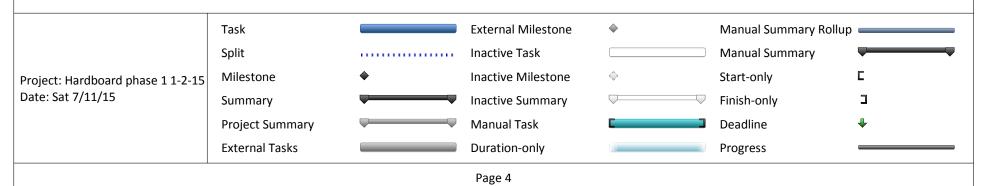
D		Task Name	Duration	Work	Start	Finish		
	0						5/3	5/10
14	~	Plate configuration manual editing	20 hrs	20 hrs	Fri 6/19/15	Wed 6/24/15		
15	~	Rough item list to run	12 hrs	12 hrs	Wed 6/24/15	Thu 6/25/15		
16	✓	Testing	20 hrs	20 hrs	Thu 6/25/15	Tue 6/30/15		
17	✓	Press Schedule requested changes	0.5 wks	20 hrs	Mon 6/15/15	Wed 6/17/15		
18	✓	Create excel export for press schedule	20 hrs	20 hrs	Mon 6/15/15	Wed 6/17/15		
19		Update Coating Schedule	3.83 wks	153 hrs	Tue 6/30/15	Mon 7/27/15		
20	√	Running totals of commonly used WiP items	30 hrs	30 hrs	Tue 6/30/15	Mon 7/6/15		
21	√	Schedule paint trial (Manual or selected item)	10 hrs	10 hrs	Mon 7/6/15	Tue 7/7/15		
22	✓	Add production time option for schedule in place of units	20 hrs	20 hrs	Tue 7/7/15	Thu 7/9/15		
23	✓	Testing	15 hrs	15 hrs	Thu 7/9/15	Mon 7/13/15		
24		Warehouse Tracking	1 wk	40 hrs	Mon 7/13/15	Mon 7/20/15		
25		Auto tracking of WiP inventory from estimated production	20 hrs	20 hrs	Mon 7/13/15	Thu 7/16/15		
26		Marking warehouse stock to be purged	10 hrs	10 hrs	Thu 7/16/15	Fri 7/17/15		



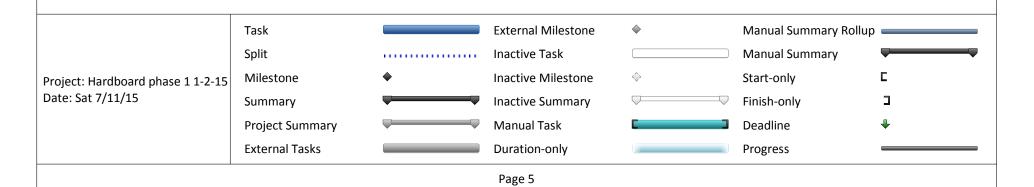
D	Task Name	Duration	Work	Start	Finish		
0						5/3	5/10
27	Testing	10 hrs	10 hrs	Fri 7/17/15	Mon 7/20/15		
28	Production	0.95 wks	38 hrs	Mon 7/20/15	Mon 7/27/15		
29	Efficiency tracking from standards	20 hrs	20 hrs	Mon 7/20/15	Thu 7/23/15		
30	Set machine conflicts	10 hrs	10 hrs	Thu 7/23/15	Fri 7/24/15		
31	Testing	8 hrs	8 hrs	Fri 7/24/15	Mon 7/27/15		
32	Update LumberTrack interface	0.73 wks	29 hrs	Mon 7/27/15	Fri 7/31/15		
33	Write nightly exports	15 hrs	15 hrs	Mon 7/27/15	Wed 7/29/15		
34	Update products to use new product code and dimentions	8 hrs	8 hrs	Wed 7/29/15	Thu 7/30/15		
35	Testing	6 hrs	6 hrs	Thu 7/30/15	Fri 7/31/15		
36	Schedule Generation	2.95 wks	118 hrs	Fri 7/31/15	Wed 8/26/15		
37	Priority setting of the following values:	2.2 wks	88 hrs	Fri 7/31/15	Fri 8/21/15		
38	Sales prediction	6 hrs	6 hrs	Fri 7/31/15	Fri 7/31/15		
39	Shake texture only on Friday	8 hrs	8 hrs	Fri 7/31/15	Mon 8/3/15		

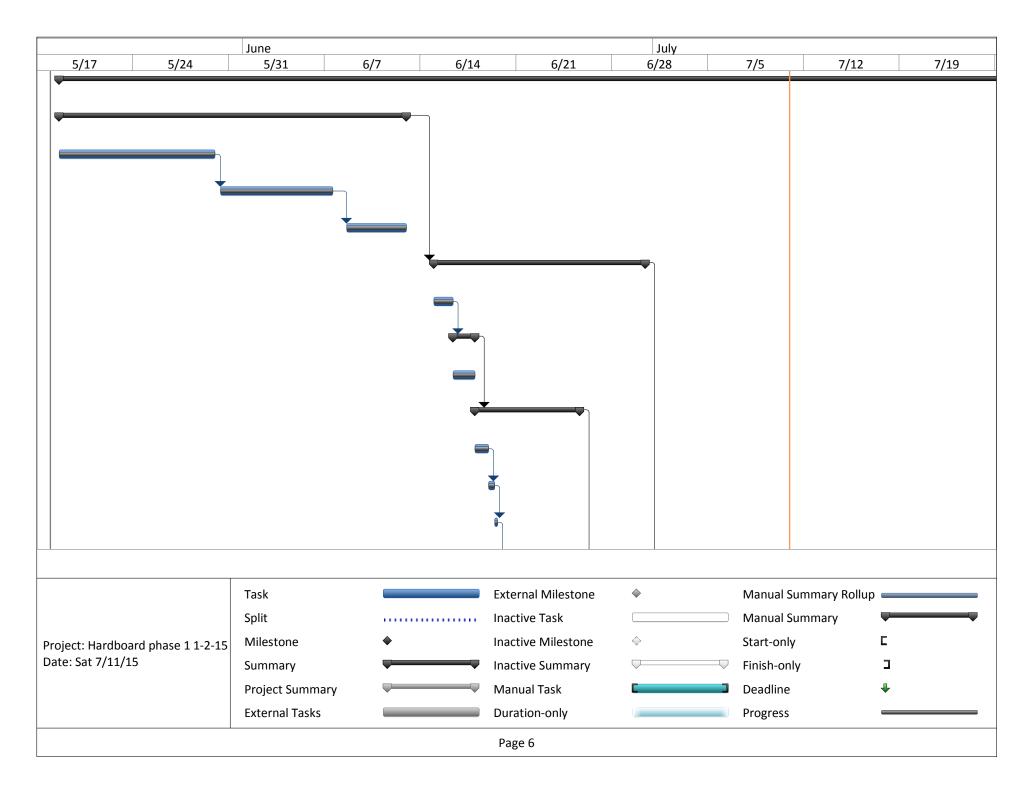


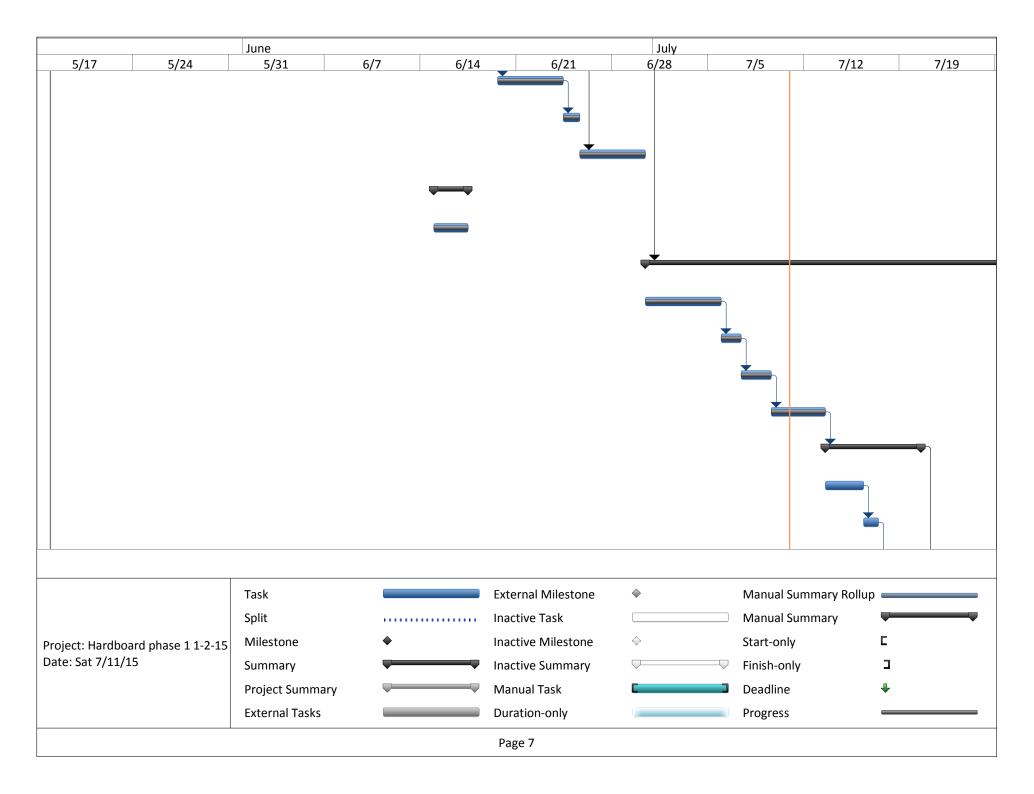
ID	Task Name	Duration	Work	Start	Finish		
6						5/3	5/10
40	10 day turnover on new orders	20 hrs	20 hrs	Mon 8/3/15	Thu 8/6/15		
41	Items should be made in decreasing width	8 hrs	8 hrs	Thu 8/6/15	Thu 8/13/15		
42	Run unprimed before primed	15 hrs	15 hrs	Thu 8/13/15	Mon 8/17/15		
43	Lam line is not run with first pass	15 hrs	15 hrs	Mon 8/17/15	Wed 8/19/15		
44	Waste is kept within minimum and maximum values	8 hrs	8 hrs	Wed 8/19/15	Thu 8/20/15		
45	Prioritize WiP item use that are marked "pu	r8 hrs	8 hrs	Thu 8/20/15	Fri 8/21/15		
46	Testing	30 hrs	30 hrs	Fri 8/21/15	Wed 8/26/15		
47	Program Manual	3.33 wks	133 hrs	Wed 8/26/15	Fri 9/18/15		
48	Scope indentification	0.25 wks	10 hrs	Wed 8/26/15	Fri 8/28/15		
49	Identify tasks that the user will perform	10 hrs	10 hrs	Wed 8/26/15	Fri 8/28/15		
50	Content	2.63 wks	90 hrs	Mon 8/31/15	Thu 9/17/15		
51	Rough draft	60 hrs	60 hrs	Mon 8/31/15	Wed 9/9/15		
52	Final document revision	30 hrs	30 hrs	Fri 9/11/15	Thu 9/17/15		

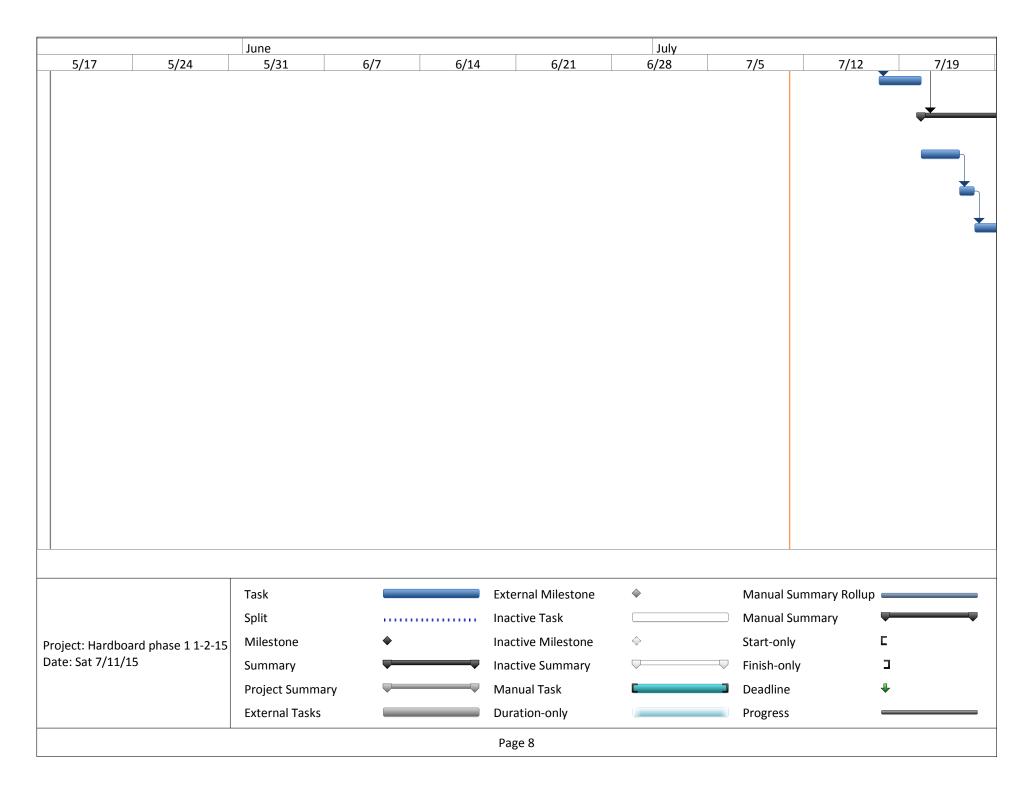


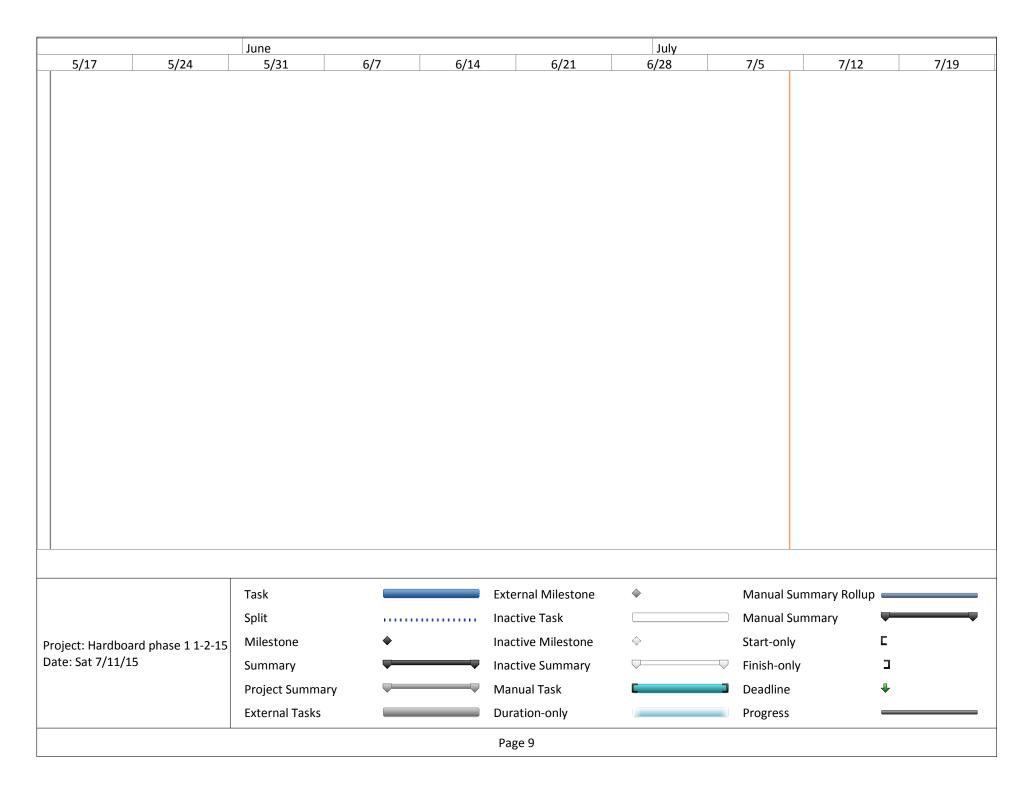
ID		Task Name	Duration	Work	Start	Finish			
	0						5/3	5/10	
53		Images	0.38 wks	15 hrs	Wed 9/9/15	Fri 9/11/15			
54		Capture/Editing	15 hrs	15 hrs	Wed 9/9/15	Fri 9/11/15			
55		Layout	3.08 wks	18 hrs	Fri 8/28/15	Fri 9/18/15			
56		Template creation	10 hrs	10 hrs	Fri 8/28/15	Mon 8/31/15			
57		Revision	8 hrs	8 hrs	Thu 9/17/15	Fri 9/18/15			











	June			July		
5/17 5/24	5/31	6/7 6/14	6/21	6/28	7/5 7/12	7/19
	Task		External Milestone	♦	Manual Summary Rollup	
			Inactive Task		Manual Summary	V
	Split					
ect: Hardboard phase 1 1-2-15		♦	Inactive Milestone	♦	Start-only	Г
ect: Hardboard phase 1 1-2-15 e: Sat 7/11/15	Milestone	*		♦	Start-only Finish-only	ב ב
ject: Hardboard phase 1 1-2-15 e: Sat 7/11/15	Milestone Summary	*	Inactive Summary		Finish-only	_
iect: Hardboard phase 1 1-2-15 e: Sat 7/11/15	Milestone	*				_



