



# Linear actuator CAHB series







# **CAHB** series

Designed to operate in harsh environment with temperatures from –40 to 85 °C up to 25% duty cycle, Ewellix electromechanical actuator CAHB family features robust metal gears and corrosion-resistant housings.

Available in 7 series - CAHB-20A/20E/21E/22E for medium and heavy load applications with an over load protection by clutch, CAHB-10, a compact solution for low-load applications and CAHB-30A/31N for AC version- Ewellix electromechanical actuators, are virtually maintenance-free, self-locking up to 2 times the rated load and rated up to IP69K/66M. Additional design options are available like limit switches, positioning feedback and manual over ride.



# **Features**

- · Long stroke and high speed
- · High holding force up to 20 000 N
- Absolute or incremental Position feedback and limit switches option
- Low basklash
- Manual override option
- Overload and thermal protection
- Ingress protection IP69K/66M with vent
- Stainless steel push tube and Corrosion protected metal parts
- Wide temperature range (-40 to 85 °C)
- Mechanical, electrical and climatic tests
- High efficiency
- · Virtually maintenance-free

See \( \rightarrow \) pages 38 and 39 for test results.



# Benefits

- High productivity and usability of the adjustment
- · Reliability and safety
- Save development time and shorten the time to market
- Cost effectiveness
- Durable



# CAHB-10

# Linear actuator

# **Benefits**

- · Compact design
- · Designed for harsh environment
- · Robust and reliable
- · Integrated limit switches
- · Quiet operation
- Thermal protection
- Optional potentiometer and 2-Hall encoder available
- Electromagnetic compatibility (EMC) compliant



# **Technical data**

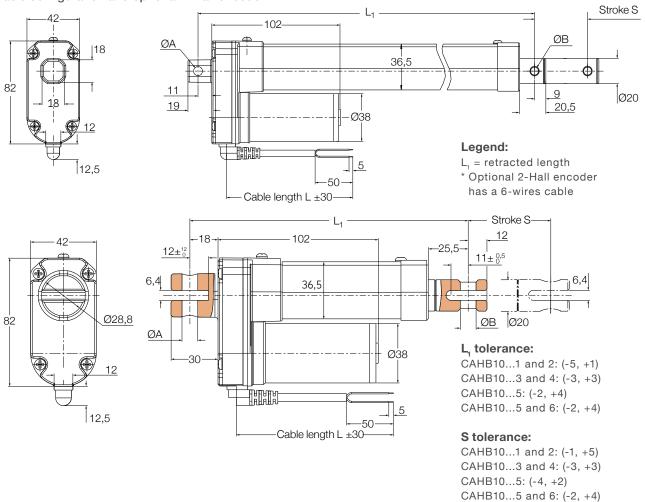
Designation	Unit	CAHB-10 1	CAHB-10 2	CAHB-10 3	CAHB-10 4	CAHB-10 5	CAHB-10 6
Push load	N	120	240	500	750	1 000	1 500
Pull load	N	120	240	500	750	1 000	1 500
Speed (full load to no load)	mm/s	45 to 56	24 to 30	13 to 16	8 to 10	6 to 8	5 to 8
Stroke	mm	50 to 300					
Retracted length	mm	_1)	_1)	_1)	_1)	_1)	_1)
Voltage	V DC	12 or 24					
Power consumption	W	N/A	N/A	N/A	N/A	N/A	N/A
Current consumption 12 V DC	Α	4	3,5	3,2	3	2,8	4,4
24V DC	Α	2,2	2	1,8	1,8	1,6	2,8
Duty cycle	%	25	25	25	25	25	20
Ambient temperature	°C	-40 to +85					
Type of protection	ΙP	66s/69k	66s/69k	66s/69k	66s/69k	66s/69k	66s/69k
Weight (at 300 mm stroke)	kg	1,5	1,5	1,5	1,5	1,5	1,5
Color	_	Silver	Silver	Silver	Silver	Silver	Silver
Limit switches	-	Yes	Yes	Yes	Yes	Yes	Yes
Thermal protection	-	Yes	Yes	Yes	Yes	Yes	Yes

<sup>&</sup>lt;sup>1)</sup> For basic configuration see dimensional drawing → page 5 For potentiometer configuration see dimensional drawing → page 7

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Basic configuration and optional 2-Hall encoder

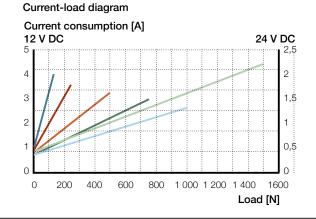


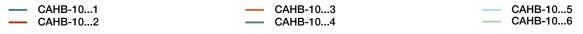
Stroke [mm]	50	100	150	200	250	300
Retracted length (L <sub>i</sub> ) Retracted length with fork head	158	209	260	311	362	413
	179	230	281	332	383	434

# Performance diagrams

Speed-load diagram

# Speed [mm/s] 60 40 30 20 10 0 200 400 600 800 1 000 1 200 1 400 1600

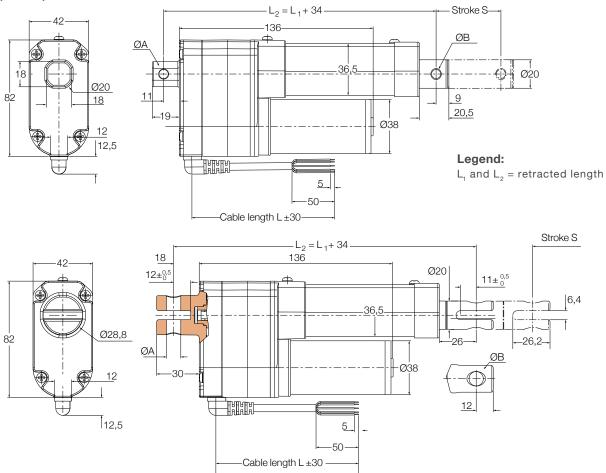




Load [N]



# Optional potentiometer



# L, tolerance:

CAHB10...1 and 2: (-5, +1)

CAHB10...3 and 4: (-3, +3)

CAHB10...5: (-2, +4)

CAHB10...5 and 6: (-2, +4)

#### S tolerance:

CAHB10...1 and 2: (-1, +5)

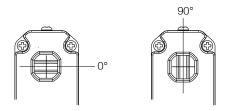
CAHB10...3 and 4: (-3, +3)

CAHB10...5: (-4, +2)

CAHB10...5 and 6: (-2, +4)

Stroke (mm)	50	100	150	200	250	300
Retracted length (L <sub>2</sub> )	192	243	294	345	396	447
Retracted length with fork head	213	264	315	366	417	468

# **Attachment**





# **Encoder resolution**

Туре	CAHB-101	CAHB-102	CAHB-103	v CAHB-104	CAHB-105/6
Mm/pulse	0,3	0,15	0,075	0,05	0,038

# Potentiometer resolution

Stroke [mm]	50~80	80~160	160~300
Minimum resistence value of potentiometer	700~1 300 Ω	700~1 300 Ω	700~1 300 Ω
Potentiometer resolution	100 Ω/mm	50 Ω/mm	16,6 Ω/mm

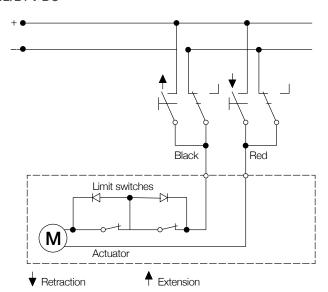
# Absolute analog output

Stroke [mm]	50~80	80~160	160~300	
Initial value VS RL position (V)	0,5	0,5	0,5	
Resolution (mm)	0,024	0,049	0,0146	
Position feedback change (V/mm)	0,05	0,025	0,0083	

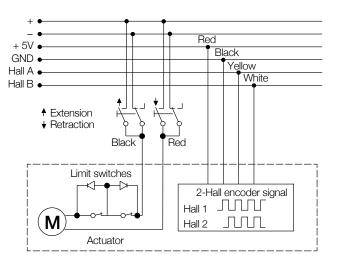


# **Connecting diagram**

# Basic configuration 12/24 V DC

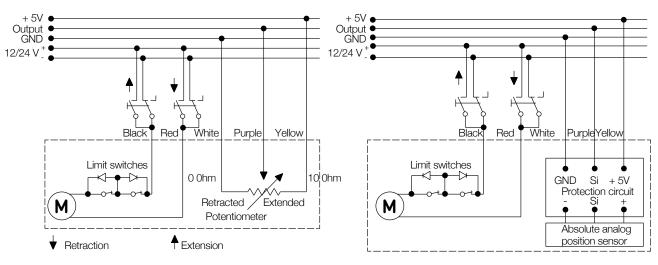


2-Hall encoder 12/24 V DC



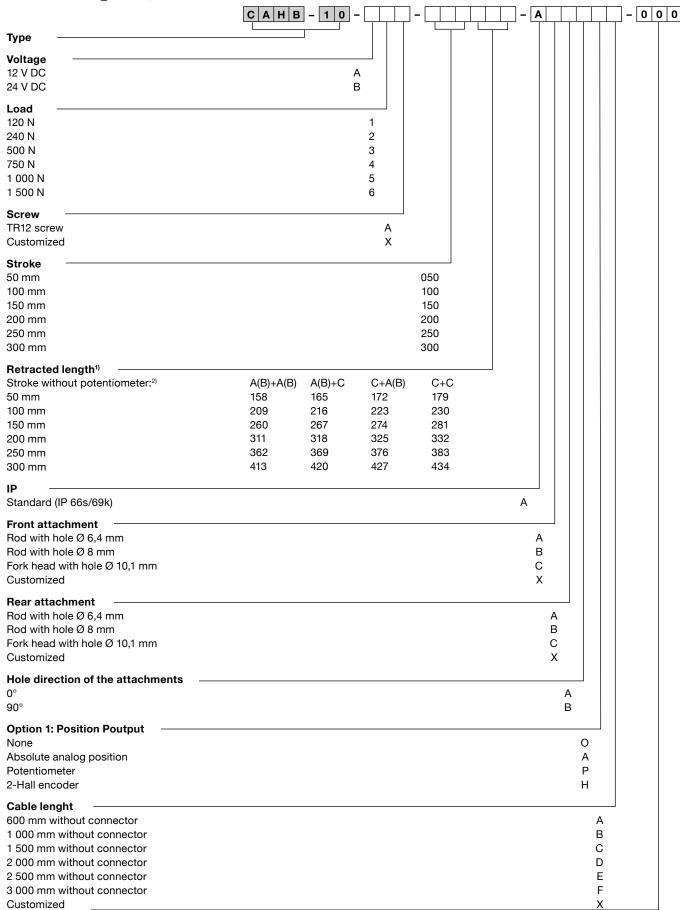
#### Potentiometer

# Absolute analog output





# **Ordering key**



<sup>&</sup>lt;sup>1)</sup> Retracted lenght will be englared 34 mm with Potentiometer option <sup>2)</sup> Front attachment + Rear attachment; A, B, C mean the attachment types



# CAHB-20A

# Linear actuator

# **Benefits**

- · ACME screw drive
- Extension tube (stainless steel)
- Protection tube (steel)
- · Enhanced corrosion resistance
- Mechanical overload protection (clutch)
- Lubricated for service life
- Robust, designed for tough environment
- Self-locking
- Certified (CE: EN 55011)



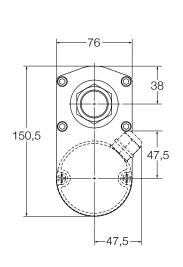
# **Technical data**

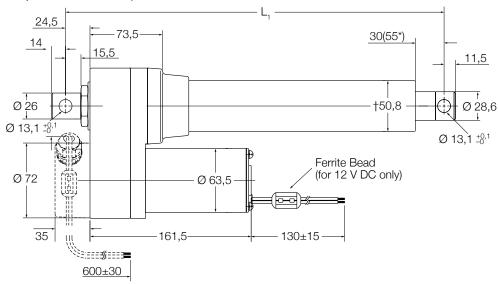
Designation	Unit	CAHB-20 1	CAHB-20 2	
Performance data				
Push load	N	1 500	2 500	
Pull load	N	1 500	2 500	
Speed (full load to no load)	mm/s	27 to 33	13 to 17	
Stroke	mm	102 to 610	102 to 610	
Retracted length mm -* -*	mm	_*	_*	
Voltage	V DC	12 or 24	12 or 24	
Power consumption	W	N/A	N/A	
Current consumption 12 V DC	Α	16	14	
24 V DC	Α	8	7	
Duty cycle	%	25	25	
Ambient temperature	°C	-40 to +85	-40 to +85	
Type of protection	IP	66	66	
Weight (at 305 mm stroke)	kg	5,5	5,5	
Color	-	Black	Black	

 $<sup>^{\</sup>star}$  see dimensional drawing  $\hookrightarrow$  page 11 and 12



Basic configuration (dashed line for optional limit switch)





# Without limit swicth:

RED (+) & BLACK (-) = retraction

RED (-) & BLACK (+) = extension

#### With limit switch:

RED (+) & BLACK (-) = extension

RED (-) & BLACK (+) = retraction

#### Legend:

L, = retracted length

\*55 = dimension with limit switch

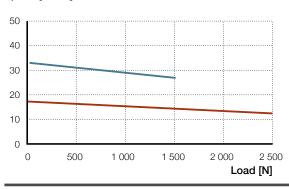
	With I	imit swit	ch¹)		Without limit switch <sup>2)</sup>							
Stroke [mm]	102	153	204	305	457	610	102	153	204	305	457	610
L, Retracted length	338	389	440	592	744	897	262	313	364	465	668	821

 $<sup>^{1)}</sup>$  Tolerance: S and L1 =  $\pm$  5,0 mm (If S≥305 mm, S =  $\pm$  7,5 mm)  $^{2)}$  Tolerance: S =  $\pm$  2,5 mm and L =  $\pm$ 3,8 mm

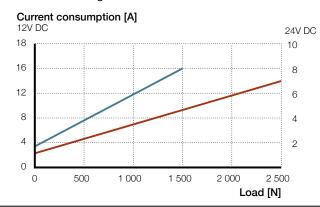
# Performance diagrams

#### Speed-load diagram

#### Speed [mm/s]



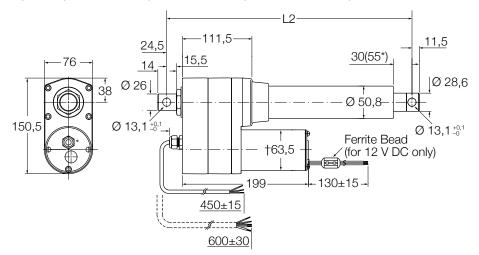
# Current-load diagram

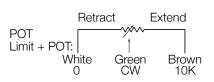


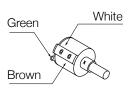
CAHB-20...1 CAHB-20...2



Optional potentiometer (dashed line for optional limit switch)







Without limit swicth:

RED (+) & BLACK (-) = retraction RED (-) & BLACK (+) = extension

With limit switch:

RED (+) & BLACK (-) = extension RED (-) & BLACK (+) = retraction Legend:

L2 = retracted length

\*55 = dimension with limit switch

	With I	imit swit	ch¹)				Witho	ut limit s	witch <sup>2)</sup>			
Stroke [mm]	102	153	204	305	457	610	102	153	204	305	457	610
L, Retracted length	376	427	478	630	782	935	300	351	402	503	706	859

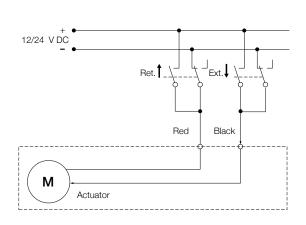
 $<sup>^{1)}</sup>$  Tolerance: S and L1 =  $\pm$  5,0 mm (If S≥305 mm, S =  $\pm$  7,5 mm)  $^{2)}$  Tolerance: S =  $\pm$  2,5 mm and L2 =  $\pm$  3,8 mm

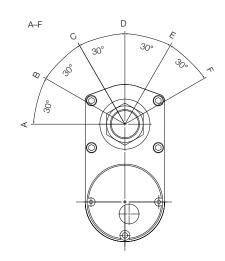
# Potentiometer resolution

Stroke [mm]	102	153	204	305	457	610
Ohm/mm	59,0	59,0	29,5	29,5	9,84	9,84

# Connecting diagram

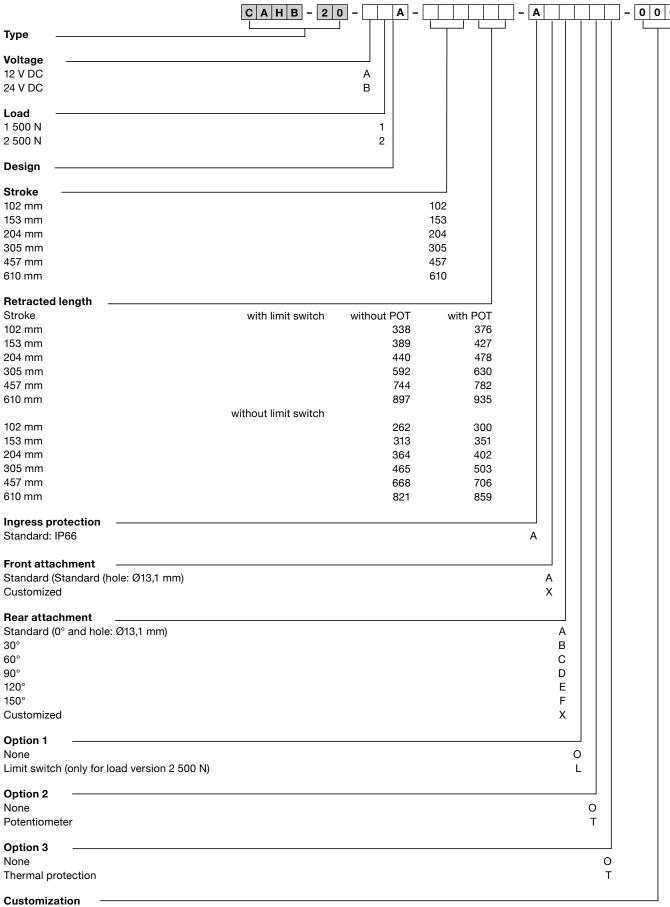
# Different rear attachment







# Ordering key





# CAHB-20E

# Linear actuator

# **Benefits**

- High productivity
- · Reliability and safety
- · Save development time
- · Cost effectiveness

#### **Features**

- · Holding force
- · Mechanical overload protection
- · Enhanced ingress protection
- Corrosion protection and stainless steel tube
- Manual override option
- · Virtuality maintenance free



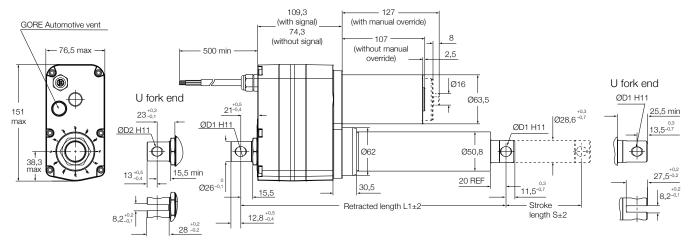
# **Technical data**

Designation	Unit	CAHB-20E /	12 V		CAHB-20E /	24 V	
Performance data							
Rated Push Force	N	1 500	2 500	4 500	1 500	2 500	4 500
Rated Pull Force	N	1 500	2 500	4 500	1 500	2 500	4 500
Max pull / push Force1)	N	2 600	3 800	6 300	2 600	3 800	6 300
Holding force <sup>2)</sup>	N						
Speed without load	mm/s	27,0	23,5	13,5	29,0	22,0	13,0
Speed with the rated force	mm/s	24,5	17,5	10,5	25,5	19,0	11,0
=							
Electric data							
Nominal voltage	V DC	12	12	12	24	24	24
Nominal current @ rated load	Α	12,5	15	17	5	6,5	8
Rated current (clutch activation)	Α	18,4	21	22,4	6,8	8,8	10,4
Duty cycle	%	10% (85/765 s)	10% (85/765 s)	10% (85/765 s)	20% (85/340 s)	20% (85/340 s)	20% (85/340 s)
		ŕ	ŕ	·	,	,	,
Mechanical data							
Stroke	mm	50 700	50 700	50 700	50 700	50 700	50 700
Backlash	mm	0,6	0,6	0,6	0,6	0,6	0,6
Weight for 200 mm stroke	kg	4,5	4,5	4,5	4,5	4,5	4,5
Colour	_	Black	Black	Black	Black	Black	Black
Environment and standards							
Ambient temperature	°C	-40 85	-40 85	-40 85	-40 85	-40 85	-40 85
Degree of protection	_	IP 69K/66M	70 00	.0 00	.0 00	.0 00	70 00
Standards / EMC	_		:2005, EN6100	0-6-4:2007/A1·	2011		
Salt spray test	_	ISO 9227:2012, 250 hours					

<sup>&</sup>lt;sup>1)</sup> Upper limit of the pull/push force limited by the clutch. The lower limit is just above the rated force. The limitation of the force will happen between these 2 limits <sup>2)</sup> Ultimate Static Load, refer to the "Static load" diagrams

Olimate State 2000, 10101 to the State 1000 diagrams





	Rod end a	attachment (D1)	U fork att	U fork attachment (D2)			
Holes symbol	Α	В	С	D	E	F	G
Hole dimension	13,1	12,8	12,5	14	12,2	12,2	12,8

	Rod end attachm	Rod end attachment		nt
S Stroke [mm]	50-305	306-700	50-305	306-700
L, retracted length no option	160 + stroke	211 + stroke	172 + stroke	223 + stroke
L retracted length with signal	195 + stroke	246 + stroke	207 + stroke	258 + stroke

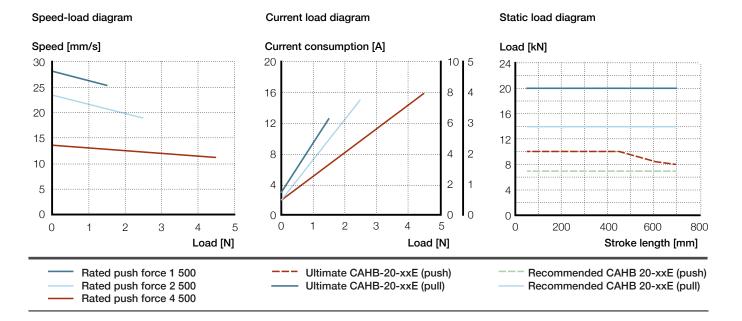
# **Technical data**

Designation	Unit	CAHB-20E / 48 V			
Performance data					
Rated Push Force	N	1 500	2 500	4 500	
Rated Pull Force	N	1 500	2 500	4 500	
Max pull / push Force1)	N	2 600	3 800	6 300	
Holding force <sup>2)</sup>	N				
Speed without load	mm/s	31,0	23,0	13,0	
Speed with the rated force	mm/s	27,5	20,0	11,0	
Electric data					
Nominal voltage	V DC	48	48	48	
Nominal current @ rated load	Α	2,6	3,8	4,2	
Rated current (clutch activation)	Α	4,3	5,6	5,8	
Duty cycle	%	20% (85/340 s)	20% (85/340 s)	20% (85/340 s)	
Mechanical data					
Stroke	mm	50 700	50 700	50 700	
Backlash	mm	0,6	0,6	0,6	
Weight for 200 mm stroke	kg	4,5	4,5	4,5	
Colour	-	Black	Black	Black	
Environment and standards					
	°C	-40 85	-40 85	-40 85	
Ambient temperature			-40 65	-40 oo	
Degree of protection	_	IP 69K/66M	0005 510400	0.0.4.0007/44.0004	
Standards / EMC	_			0-6-4:2007/A1:2001	
Salt spray test		ISO 9227:201:	2, 250 hours		

<sup>1)</sup> Upper limit of the pull/push force limited by the clutch. The lower limit is just above the rated force. The limitation of the force will happen between these 2 limits 2) Ultimate Static Load, refer to the "Static load" diagrams

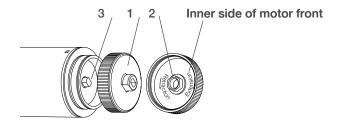


# Performance diagrams

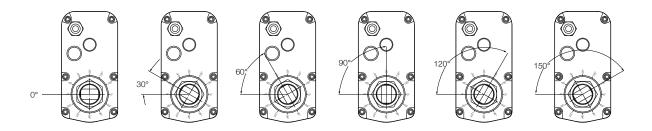


# Manual override

Release the motor cover (1). Use the slot (2) to rotate the motor shaft (3) in the proper direction



# **Attachment**





# **Electrical specifications**

Wire connection with no signal						
Wire no.	AWG	Colour	Application			
1	14	Red	Motor power(+)=> Extension, (-)=> Retraction			
2	14	Black	Motor power(-)=> Extension, (+)=> Retraction			

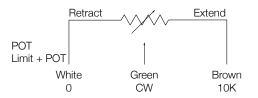
Wire con	Wire connection with potentiometer					
Wire no.	AWG	Colour	Application			
1	22	Green	See picture description			
2	22	White	See picture description			
3	22	Brown	See picture description			
4	14	Red	Motor power(+)=> Extension, (-)=> Retraction			
5	14	Black	Motor power(–)=> Extension, (+)=> Retraction			

Wire con	nection	n with enc	oder	
Wire no.	AWG	Colour	Application	
1	26	Green	Sensor signal 1	Encoder
2	26	Yellow	Sensor signal 2	Encoder
3	26	Black	Sensor power GND	Encoder
4	26	Red	Sensor power 5 V	Encoder
5	14	Red	Motor power(+)=> Ex (-)=> Retraction	xtension,
6	14	Black	Motor power(-)=> Ex (+)=> Retraction	xtension,

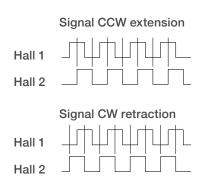
1	26	Green	Sensor signal 1	Encoder
2	26	Yellow	Sensor signal 2	Encoder
3	26	Black	Sensor power GND	Encoder
4	26	Red	Sensor power 5 V	Encoder
5	14	Red	Motor power(+)=> Ex (-)=> Retraction	xtension,
6	14	Black	Motor power(–)=> E: (+)=> Retraction	xtension,

#### Wire connection with absolute analog output Wire no. **AWG** Colour Application 1 22 Output signal Green Sensor power GND 2 22 White 3 Sensor power +10~55 VDC 22 Brown Motor power(+)=> Extension, 4 14 Red (-)=> Retraction Motor power(–)=> Extension, (+)=> Retraction 5 14 Black

# Potentiometer



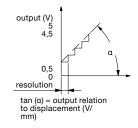
#### Encoder



# Absolut analog position output

Input voltage: Current consumpion: Output analog signal (voltage): Max current output: Absolute analog output set up:

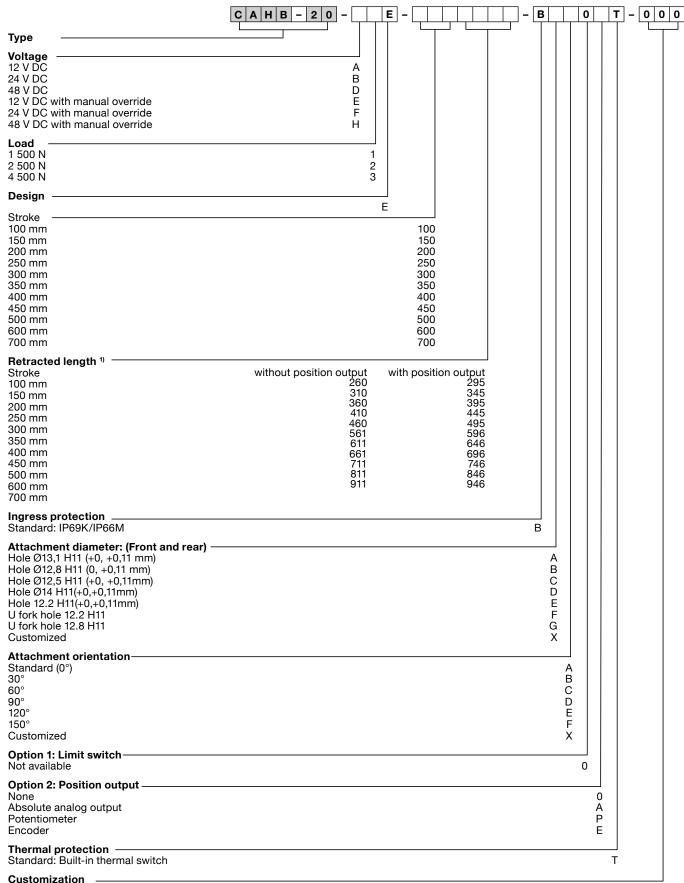
retraction 0,5±0,15 V extension 4,5 to the maximum 10~55 V DC 15 mA max. 0~5 V DC 5 mA



Output relation to displacement and resolution						
Actuator type	Hall sensor [pulses/mm]	Potentiometer [ohm/mm]	Absolute analogue position output [V/mm]	Resolution of the absolute analog position output [mm]		
	<u> </u>					
CAHB-20E	2,76	59,06 if S=050-125	0,0295 if S=050-125	0,0413 if S=050-125		
		29,53 if S=126-250	0,0295 if S=126-250	0,0827 if S=126-250		
		9,84 if S=251-700	0,0295 if S=251-700	0,2480 if S=251-700		



# **Ordering key**



Stroke length, retracted length, cable, connector, front attachment, rear attachment, color, de-rated load

<sup>&</sup>lt;sup>1)</sup> Retracted length +12mm when attachments U fork are used. In standard, the actuators are IP69K / IP66M and equipped with GORE Automotive vent, built-in thermal protection, protection Clutch and EMC filter.



# CAHB-21E

# Linear actuator

# **Benefits**

- · High productivity
- · Reliability and safety
- · Save development time
- Cost effectiveness

# Features:

- · High holding force
- · High speed
- · Mechanical overload protection
- · Enhanced ingress protection
- Corrosion protection and stainless steel tube
- · Manual override option
- · Virtuality maintenance free



# **Technical data**

Designation	Unit	CAHB-21E / 12	V		CAHB-21E / 24	ı V	
Performance data							
Rated Push Force	N	1 500	2 500	4 500	1 500	2 500	4 500
Rated Pull Force	N	1 500	2 500	4 500	1 500	2 500	4 500
Max pull / push Force1)	N	2 500	3 600	6 300	2 500	3 600	6 300
Holding force <sup>2)</sup>	N						
Speed without load	mm/s	49,5	37	24,0	52,5	38	22,5
Speed with the rated force	mm/s	43	31,5	19,0	50	31,5	21,0
Electric data							
Nominal voltage	V DC	12	12	12	24	24	24
Nominal current @ rated load	A		16	19	7		10,5
		14,5	• •	• •	•	7,5	,
Rated current (clutch activation)		19,2	20,2	24,8	9,1	9,3	13,7
Duty cycle	%	10% (85/765 S)	10% (85/765 s)	10% (85/765 S)	20% (85/340 s)	20% (85/340 s)	20% (85/340 s)
Mechanical data							
Stroke	mm	50 700	50 700	50 700	50 700	50 700	50 700
Backlash	mm	0,6	0,6	0,6	0,6	0,6	0,6
Weight for 200 mm stroke	kg	4,8	4,8	4,8	4,8	4,8	4,8
Colour	-	Black	Black	Black	Black	Black	Black
Environment and standards							
Ambient temperature	°C	-40 85	-40 85	-40 85	-40 85	-40 85	-40 85
Degree of protection	_	IP 69K/66M	<del>-</del> 0 00	<del>-</del> 0 05	<del>-</del> 0 05	<del>-</del> 0 00	+∪ ∪∪
Standards / EMC	_		005, EN61000-6	A-2007/A1-2011			
Salt spray test	_	ISO 9227:2012.		-4.2001/A1.2011			

<sup>&</sup>lt;sup>1)</sup> Upper limit of the pull/push force limited by the clutch. The lower limit is just above the rated force. The limitation of the force will happen between these 2 limits <sup>2)</sup> Ultimate Static Load, refer to the "Static load" diagrams

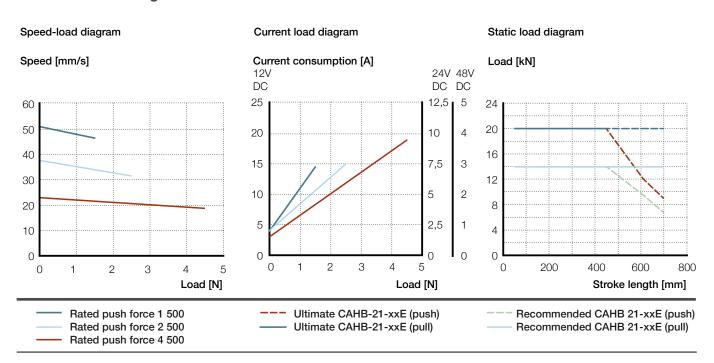


# **Technical data**

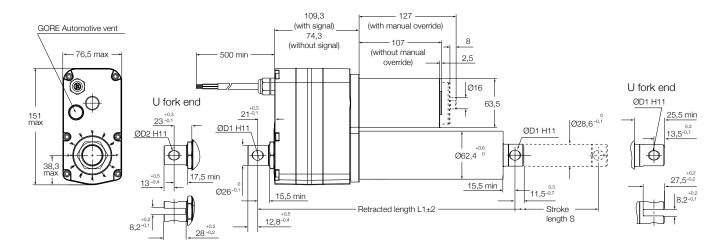
Designation	Unit	CAHB-21E / 48 V		
Performance data				
Rated Push Force	N	1 500	2 500	4 500
Rated Pull Force	N	1 500	2 500	4 500
Max pull / push Force1)	N	2 500	3 600	6 300
Holding force <sup>2)</sup>	N			
Speed without load	mm/s	51,5	41,0	23,5
Speed with the rated force	mm/s	46,0	33,5	19,0
Electric data				
Nominal voltage	V DC	48	48	48
Nominal current @ rated load	Α	4,0	4,5	5,0
Rated current (clutch activation)	Α	5,6	6,1	6,4
Duty cycle	%	20% (85/340 s)	20% (85/340 s)	20% (85/340 s)
Mechanical data				
Stroke	mm	50 700	50 700	50 700
Backlash	mm	0,6	0,6	0,6
Weight for 200 mm stroke	kg	4,8	4,8	4,8
Colour	_	Black	Black	Black
Environment and standards				
Ambient temperature	°C	-40 85	-40 85	-40 85
Degree of protection	-	IP 69K/66M		
Standards / EMC	_	EN61000-6-2:2005	5, EN61000-6-4:2007/	/A1:2011
Salt spray test	-	ISO 9227:2012, 250	0 hours	

<sup>&</sup>lt;sup>1)</sup> Upper limit of the pull/push force limited by the clutch. The lower limit is just above the rated force. The limitation of the force will happen between these 2 limits <sup>2)</sup> Ultimate Static Load, refer to the "Static load" diagrams

# Performance diagrams





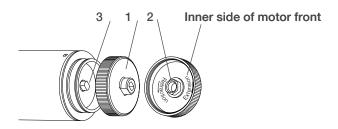


	Rod end	attachment (D1)	U fork att	achment (D2)			
Holes symbol	Α	В	С	D	E	F	G
Hole dimension	13,1	12,8	12,5	14	12,2	12,2	12,8

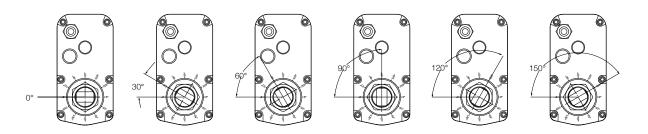
	Rod end attachm	nent	U fork attachme	nt
S Stroke [mm]	50-305	306-700	50-305	306-700
L, retracted length no option	182 + stroke	217 + stroke	194 + stroke	229 + stroke
L, retracted length with LS	191 + stroke	226 + stroke	203 + stroke	238 + stroke
L, retracted length with signal	217 + stroke	252 + stroke	229 + stroke	264 + stroke
L <sub>1</sub> retracted length sith LS and signal	226 + stroke	261 + stroke	238 + stroke	273 + stroke

# Manual override

Release the motor cover (1). Use the slot (2) to rotate the motor shaft (3) in the proper direction



# **Attachment**





# **Electrical specifications**

Wire connection with no signal						
Wire no.	AWG	Colour	Application			
1	14	Red	Motor power(+)=> Extension, (-)=> Retraction			
2	14	Black	Motor power(-)=> Extension, (+)=> Retraction			

Potentiometer

Encoder

Wire connection with potentiometer						
Wire con		-	Application			
1	22	Green	See picture description			
2	22	White	See picture description			
3	22	Brown	See picture description			
4	14	Red	Motor power(+)=> Extension, (-)=> Retraction			
5	14	Black	Motor power(–)=> Extension, (+)=> Retraction			

	Retract	>>	Extend
POT Limit + POT		1	
	nite )	Green CW	Brown 10K

Wire con Wire no.		<b>with enc</b> Colour	oder Application	
1	26	Green	Sensor signal 1	Encoder
2	26	Yellow	Sensor signal 2	Encoder
3	26	Black	Sensor power GND	Encoder
4	26	Red	Sensor power 5 V	Encoder
5	14	Red	Motor power(+)=> Ex (-)=> Retraction	xtension,
6	14	Black	Motor power(-)=> Ex (+)=> Retraction	xtension,

	Signal CCW extension
Hall 1 Hall 2	
	Signal CW retraction
Hall 1	
Hall 2	

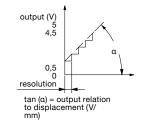
Wire con	Wire connection with absolute analog output						
Wire no.	AWG	Colour	Application				
1	22	Green	Output signal				
2	22	White	Sensor power GND				
3	22	Brown	Sensor power +10~55 VDC				
4	14	Red	Motor power(+)=> Extension, (-)=> Retraction				
5	14	Black	Motor power(–)=> Extension, (+)=> Retraction				

# Absolut analog position output

Input voltage:
Current consumpion:
Output analog signal (voltage):
Max current output:
Absolute analog output set up:
retraction 0,5±0,15 V

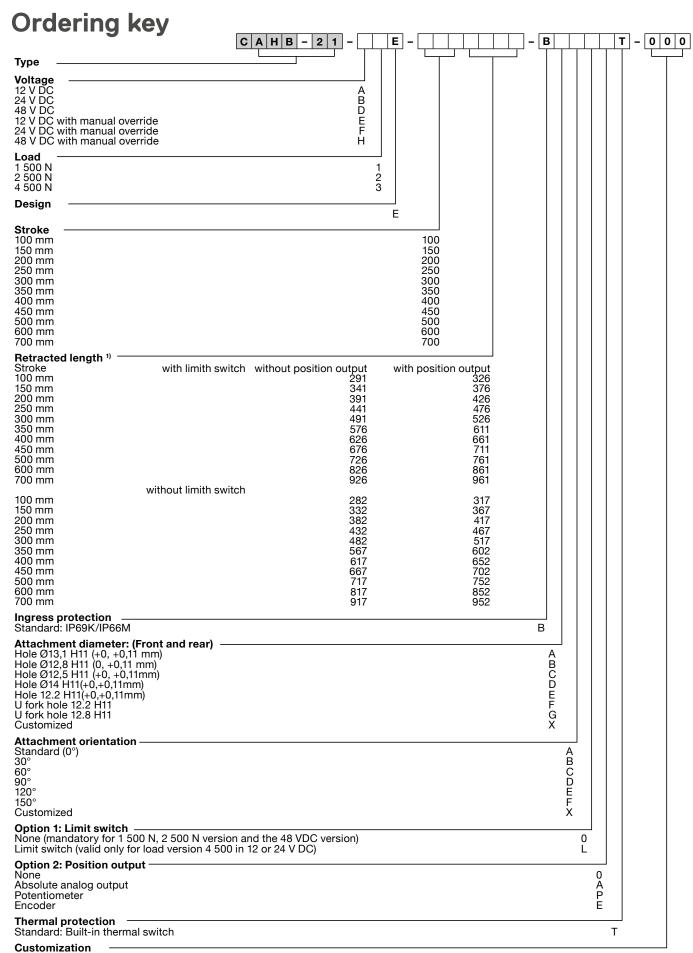
extension 4,5 to the maximum

10~55 V DC 15 mA max. 0~5 V DC 5 mA



Output relation to displacement and resolution							
Actuator type	Hall sensor [pulses/mm]	Potentiometer [ohm/mm]	Absolute analogue position output [V/mm]	Resolution of the absolute analog position output [mm]			
CAHB-21E	1,56	33,33 if S=050-222	0,0167 if S=050-222	0,0732 if S=050-222			
		16,67 if S=223-444	0,0083 if S=223-444	0,1465 if S=223-444			
		5,56 if S=445-700	0,0028 if S=445-700	0,4395 if S=445-700			





Stroke length, retracted length, cable, connector, front attachment, rear attachment, color, de-rated load

<sup>&</sup>lt;sup>1)</sup> Retracted length +12mm when attachments U fork are used. In standard, the actuators are IP69K / IP66M and equipped with GORE Automotive vent, built-in thermal protection, protection Clutch and EMC filter.



# CAHB-22E

# Linear actuator

# **Benefits**

- High productivity
- · Reliability and safety
- · Save development time
- · Cost effectiveness

#### **Features**

- · High force
- · High speed
- · High holding force
- · Mechanical overload protection
- · Enhanced ingress protection
- · Corrosion protection and stainless steel tube
- · Manual override option
- · Virtuality maintenance free

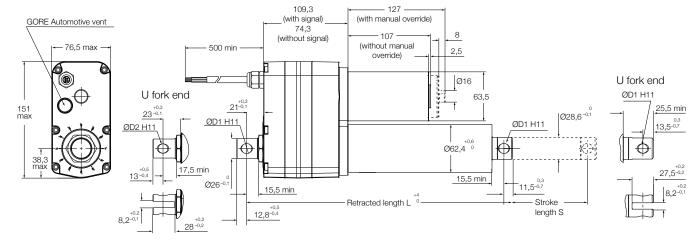


# **Technical data**

	1	I .							
Designation	Unit	CAHB-22E	/ 12 V			CAHB-22E	/ 24 V		
Performance data									
Rated Push Force	N	2 300	3 500	6 800	10 000	2 300	3 500	6 800	10 000
Rated Pull Force	N	2 300	3 500	6 800	10 000	2 300	3 500	6 800	10 000
Max pull / push Force1)	N	3 500	4 900	9 500	14 000	3 500	4 900	9 500	14 000
Holding force <sup>2)</sup>	N								
Speed without load	mm/s	55,0	45,0	22,0	13,0	53,0	45,0	22,0	13,0
Speed with the rated force	mm/s	42,0	36,0	15,5	10,2	42,0	37,0	17,0	10,2
Electric data									
Nominal voltage	V DC	12	12	12	12	24	24	24	24
Nominal current @ rated load	Α	18	19,5	19,5	19	8	9,5	9.5	8,5
Rated current (clutch activation)	Α	24,3	25,5	25,5	25	10,6	12,3	12,3	10,9
Duty cycle	%	10% (85/765 s)	10% (85/765 s)	10% (85/765 s)	10% (85/765 s)	20% (85/340 s)	20% (85/340 s)	20% (85/340 s)	20% (85/340 s)
Mechanical data									
Stroke	mm	50 700	50 700	50 610	50 450	50 700	50 700	50 610	50 450
Backlash	mm	1,0	1,0	0,6	0,6	1,0	1,0	0,6	0,6
Weight for 200 mm stroke	kg	4,8	4,8	4,8	4,8	4,8	4,8	4,8	4,8
Colour	-	Black							
Environment and standards									
Ambient temperature	°C	-40 85	-40 85	-40 85	-40 85	-40 85	-40 85	-40 85	-40 85
Degree of protection	-	IP 69K/66N	Л						
Standards / EMC	-	EN61000-6	S-2:2005, EN	161000-6-4:2	2007/A1:2011				
Salt spray test	-	ISO 9227:2	012, 250 hou	urs					

<sup>&</sup>lt;sup>1)</sup> Upper limit of the pull/push force limited by the clutch. The lower limit is just above the rated force. The limitation of the force will happen between these 2 limits <sup>2)</sup> Ultimate Static Load, refer to the "Static load" diagrams





	Rod end a	attachment (D1)	U fork att	tachment (D2)			
Holes symbol	Α	В	С	D	E	F	G
Hole dimension	13,1	12,8	12,5	14	12,2	12,2	12,8

	Rod end attachm	ent	U fork attachme	nt
S Stroke [mm]	50-305	306-700	50-305	306-700
L, retracted length no option	194 + stroke	229 + stroke	206 + stroke	241 + stroke
L, retracted length with LS	200 + stroke	235 + stroke	212 + stroke	247 + stroke
L retracted length with signal	229 + stroke	264 + stroke	241 + stroke	276 + stroke
L <sub>1</sub> retracted length sith LS and signal	235 + stroke	270 + stroke	247 + stroke	282 + stroke

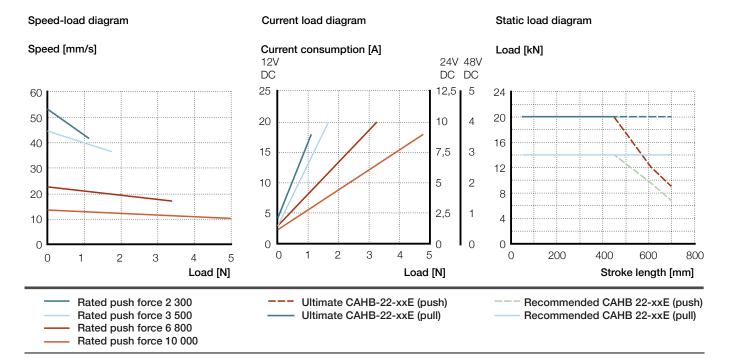
# **Technical data**

Designation	Unit	CAHB-22E / 48 V			
Performance data					
Rated Push Force	N	2 300	3 500	6 800	10 000
Rated Pull Force	N	2 300	3 500	6 800	10 000
Max pull / push Force1)	N	3 500	4 900	9 500	14 000
Holding force <sup>2)</sup>	N				
Speed without load	mm/s	57,0	45,0	22,0	13,0
Speed with the rated force	mm/s	50,0	37,0	18,5	10,2
Electric data					
Nominal voltage	V DC	48	48	48	48
Nominal current @ rated load	Α	4,5	5	5	5
Rated current (clutch activation)	Α	6,5	7	7	5,5
Duty cycle	%	20% (85/340 s)	20% (85/340 s)	20% (85/340 s)	20% (85/340 s)
Mechanical data					
Stroke	mm	50 700	50 700	50 610	50 450
Backlash	mm	1,0	1,0	0,6	0,6
Weight for 200 mm stroke	kg	4,8	4,8	4,8	4,8
Colour	-	Black	Black	Black	Black
Environment and standards					
Ambient temperature	°C	-40 85	-40 85	-40 85	-40 85
Degree of protection	-	IP 69K/66M			
Standards / EMC	-	EN61000-6-2:2005, E	N61000-6-4:2007/A1:20	11	
Salt spray test	-	ISO 9227:2012, 250 ho			

Tolerance L<sub>s</sub>: Stroke S  $^{1)}$  Tolerance S, if S  ${<}300$  (∓2); if S  ${>}300$  (∓3)  $^{2)}$  Tolerance S, if S  ${<}300$  (-2, -0,5); if S  ${>}300$  (-3, -1)

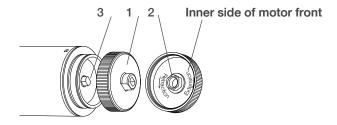


# Performance diagrams

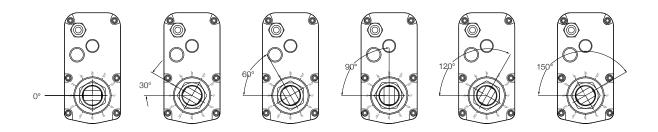


# Manual override

Release the motor cover (1). Use the slot (2) to rotate the motor shaft (3) in the proper direction



# **Attachment**





# **Electrical specifications**

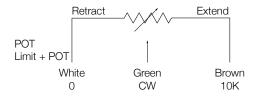
Wire connection with no signal						
Wire no.	AWG	Colour	Application			
1	14	Red	Motor power(+)=> Extension, (-)=> Retraction			
2	14	Black	Motor power(-)=> Extension, (+)=> Retraction			

Wire connection with potentiometer						
Wire no.	AWG	Colour	Application			
1	22	Green	See picture description			
2	22	White	See picture description			
3	22	Brown	See picture description			
4	14	Red	Motor power(+)=> Extension, (-)=> Retraction			
5	14	Black	Motor power(–)=> Extension, (+)=> Retraction			

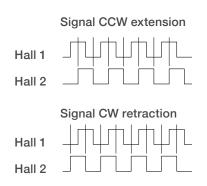
Wire con	nection	n with end	oder	
Wire no.			Application	
1	26	Green	Sensor signal 1	Encoder
2	26	Yellow	Sensor signal 2	Encoder
3	26	Black	Sensor power GND	Encoder
4	26	Red	Sensor power 5 V	Encoder
5	14	Red	Motor power(+)=> Ex (-)=> Retraction	xtension,
6	14	Black	Motor power(-)=> Ex (+)=> Retraction	xtension,

Wire con	nection	with abso	olute analog output
Wire no.	AWG	Colour	Application
1	22	Green	Output signal
2	22	White	Sensor power GND
3	22	Brown	Sensor power +10~55 VDC
4	14	Red	Motor power(+)=> Extension, (-)=> Retraction
5	14	Black	Motor power(-)=> Extension, (+)=> Retraction

# Potentiometer



# Encoder

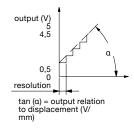


# Absolut analog position output

Input voltage:
Current consumpion:
Output analog signal (voltage):
Max current output:
Absolute analog output set up:
retraction 0,5±0,15 V

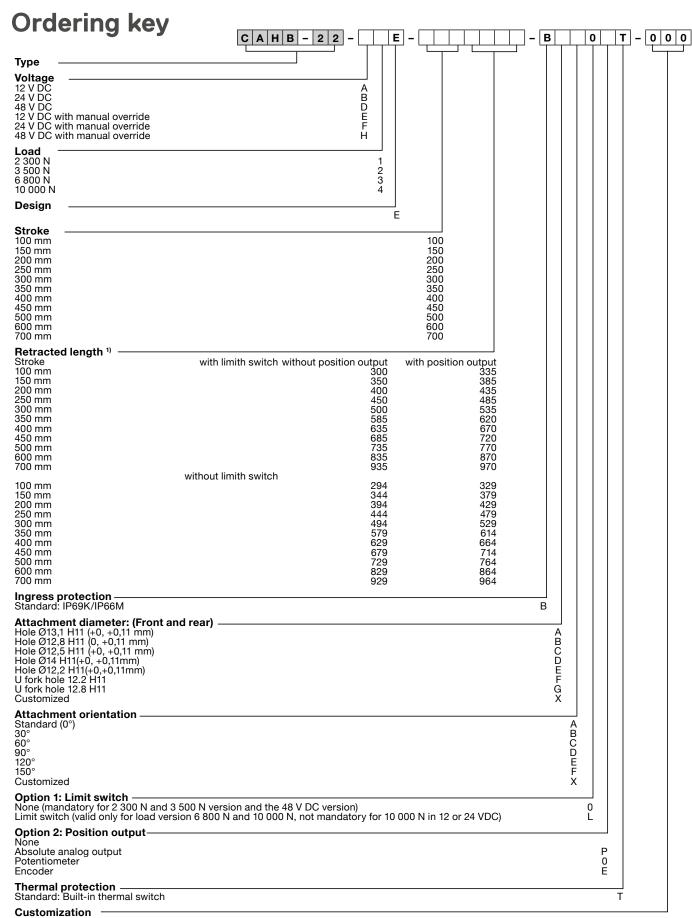
extension 4,5 to the maximum

10~55 V DC 15 mA max. 0~5 V DC 5 mA



Output relation to	displacement and r	esolution		
Actuator type	Hall sensor [pulses/mm]	Potentiometer [ohm/mm]	Absolute analogue position output [V/mm]	Resolution of the absolute analog position output [mm]
CAHB-221E	1,4	30 if S=050-254	0,0150 if S=050-254	0,0814 if S=050-254
CAHB-222E	1,4	15 if S=255-508	0,0075 if S=255-508	0,1638 if S=255-508
		5 if S=509-700	0,0025 if S=509-700	0,4883 if S=509-700
CAHB-223E	2,8	60 if S=050-254	0,030 if S=050-254	0,0407 if S=050-254
CAHB-224E	2,8	30 if S=255-508	0,015 if S=255-508	0,0814 if S=255-508
		10 if S=509-700	0,005 if S=509-700	0,2441 if S=509-700





Stroke length, retracted length, cable, connector, front attachment, rear attachment, color, de-rated load

<sup>&</sup>lt;sup>1)</sup> Retracted length +12mm when attachments U fork are used. In standard, the actuators are IP69K / IP66M and equipped with GORE Automotive vent, built-in thermal protection, protection Clutch and EMC filter.



# CAHB-30A

# Linear actuator

# **Benefits**

- · ACME screw drive
- · Extension tube (stainless steel)
- · Protection tube (steel)
- · Enhanced corrosion resistance
- Mechanical overload protection (clutch)
- · Maintenance free
- Robust, designed for tough environment
- · Self-locking
- · Motor with thermal protection



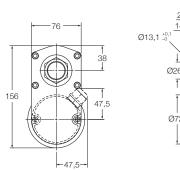
# **Technical data**

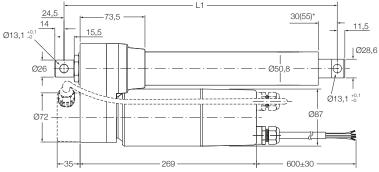
		11	04110 004 4	CALID COA C
		Unit	CAHB-30A 1	CAHB-30A 2
Rated push load		N	1 500	2 300
Rated pull load		N	1 500	2 300
Speed (full load to no load)	115 V AC/60 Hz	mm/s	25 to 26	12 to 13
	230 V AC/50 Hz	mm/s	21 to 22	11 to 12
Stroke		mm	102 to 610	102 to 610
Retracted length		mm	_1)	_1)
Voltage		V AC	115 or 230	115 or 230
Power consumption		W	N/A	N/A
Current consumption	115 V AC/60 Hz	Α	2,3	1,8
	230 V AC/50 Hz	Α	1,35	1,4
Duty cycle		%	25 (94/376 s)	25 (94/376 s)
Ambient temperature		°C	-26 to +65	-26 to +65
Type of protection		IP	65S	65S
Weight		kg	9	9
Color		_	Black	Black

<sup>&</sup>lt;sup>ŋ</sup> See dimensional drawing → page 31 For outdoors application, please contact Ewellix.



Basic configuration (dashed line for optional limit switch)

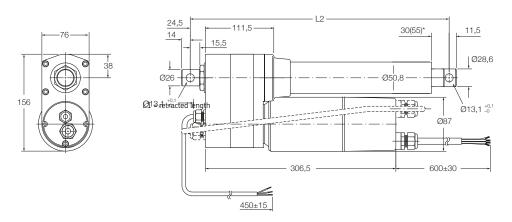




# Legend

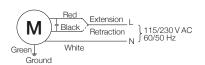
L1 = retracted length \* 55 = dimension with limit switch

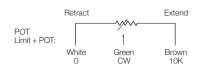
Optional potentiometer (dashed line for optional limit switch)

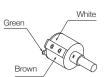


#### Legend

L2 = retracted length
\* 55 = dimension
with limit switch



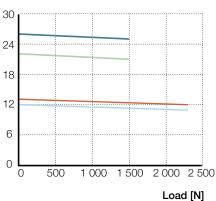




# Performance diagrams

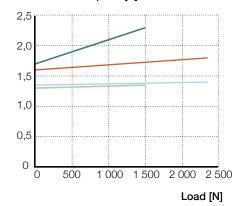
# Speed-load diagram

# Speed [mm/s]



# Current-load diagram

# Current consumption [A]



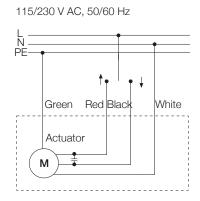
— 1 (115 VAC) —— 1 (230 VAC) —— 2 (115 VAC)

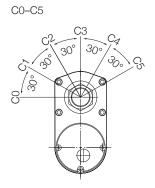
5 VAC) —— 2 (230 VAC)



# **Connecting diagram**

# Different rear attachment





# **Electrical specifications**

Basic configuration												
	With I	imit swit	ch <sup>1)</sup>				Witho	out limit s	switch <sup>2)</sup>			
Stroke (mm)	102	153	204	305	457	610	102	153	204	305	457	610
L1 Retracted length	440	440	440	592	744	897	380	415	415	465	668	821

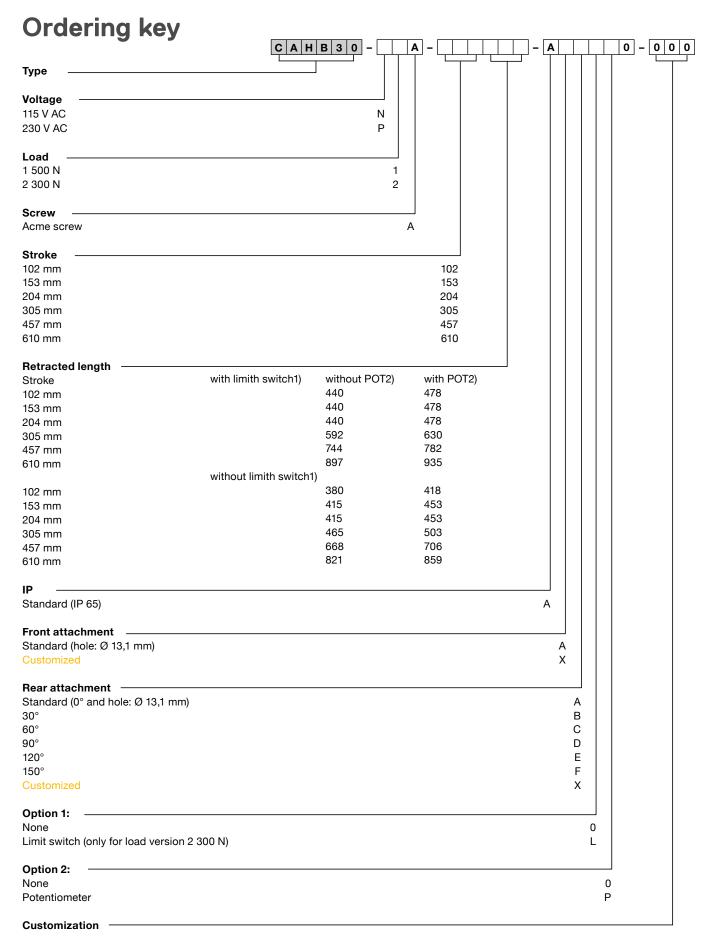
 $<sup>^{1)}</sup>$  Tolerance: S and L1 =  $\pm$  5,0 mm (If S≥305 mm, S =  $\pm$  7,5 mm) Tolerance: S =  $\pm$  2,5 mm and L1 =  $\pm$  3,8 mm

Optional potentiome	eter											
	With I	imit swit	ch¹)				Witho	ut limit s	witch <sup>2)</sup>			
Stroke (mm)	102	153	204	305	457	610	102	153	204	305	457	610
L2 Retracted length	478	478	478	630	782	935	418	453	453	503	706	859

 $<sup>^{\</sup>eta}$  Tolerance: S and L2 = ± 5,0 mm (If S≥305 mm, S = ± 7,5 mm)  $^{2}$  Tolerance: S = ± 2,5 mm and L2 = ± 3,8 mm

Potentiometer	resolution					<u> </u>	
Stroke (mm)	102	153	204	305	457	610	
Ohm/mm	59,0	59,0	29,5	29,5	9,84	9,84	





Options shown in yellow are only available on request. Contact Ewellix for more information on minimum quantities and additional costs.



# CAHB-31N

# Linear actuator

# **Benefits**

- · High efficiency ball screw
- Extension tube (stainless steel)
- · Protection tube (steel)
- · Enhanced corrosion resistance
- · Mechanical overload protection (clutch)
- · Lubricated for service life
- · Robust, designed for tough environment
- · No back driving
- · Motor with thermal protection



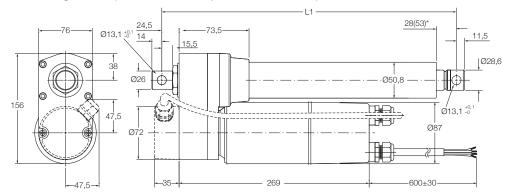
# **Technical data**

		Unit	CAHB-31N 1	CAHB-31N 2	CAHB-31N 3
Rated push load		N	2 300	4 500	6 000
Rated pull load		N	2 300	4 500	6 000
Speed (full load to no load)	115 V AC/60 Hz	mm/s	48 to 57	22 to 28	13 to 15
	230 V AC/50 Hz	mm/s	40 to 50	20 to 24	11 to 13
Stroke		mm	102 to 610	102 to 610	102 to 610
Retracted length		mm	_1)	_1)	_1)
Voltage		V AC	115 or 230	115 or 230	115 or 230
Power consumption		W	N/A	N/A	N/A
Current consumption	115 V AC/60 Hz	Α	3	2,6	2,2
	230 V AC/50 Hz	Α	1,5	1,4	1,4
Duty cycle		%	25 (94/376 s)	25 (94/376 s)	25 (94/376 s)
Ambient temperature		°C	-26 to +65	-26 to +65	-26 to +65
Type of protection		IP	65S	65S	65S
Weight		kg	9,5	9,5	9,5
Color		_	Black	Black	Black

1) See dimensional drawing → page 35 For outdoors application, please contact SKF Motion Technologies.



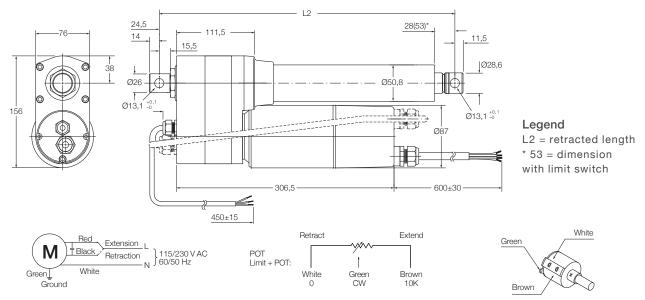
Basic configuration (dashed line for optional limit switch)



# Legend

L1 = retracted length \* 53 = dimension with limit switch

Optional potentiometer (dashed line for optional limit switch)

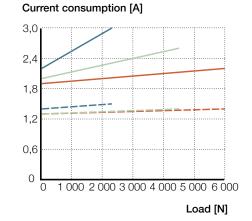


# Performance diagrams

# Speed-load diagram

# Speed [mm/s] 75 60 45 30 15 0 0 1 000 2 000 3 000 4 000 5 000 6 000 Load [N]

# Current-load diagram

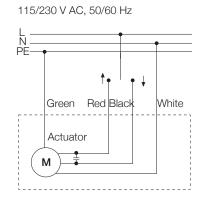


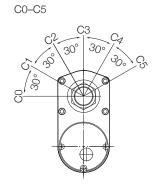
--- 1 (115 VAC) --- 2 (115 VAC) --- 1 (230 VAC) --- 2 (230 VAC) --- 3 (115 VAC) --- 3 (230 VAC)



# **Connecting diagram**

# Different rear attachment





# **Electrical specifications**

	With I	imit swit	ch <sup>1)</sup>				Witho	ut limit s	witch <sup>2)</sup>			
Stroke (mm)	102	153	204	305	457	610	102	153	204	305	457	610
L1 Retracted length	444	444	495	659	811	964	380	419	419	521	735	888

 $<sup>^{\</sup>eta}$  Tolerance: S and L1 =  $\pm$  5,0 mm (If S≥305 mm, S =  $\pm$  7,5 mm)  $^{2}$  Tolerance: S =  $\pm$  2,5 mm and L1 =  $\pm$  3,8 mm

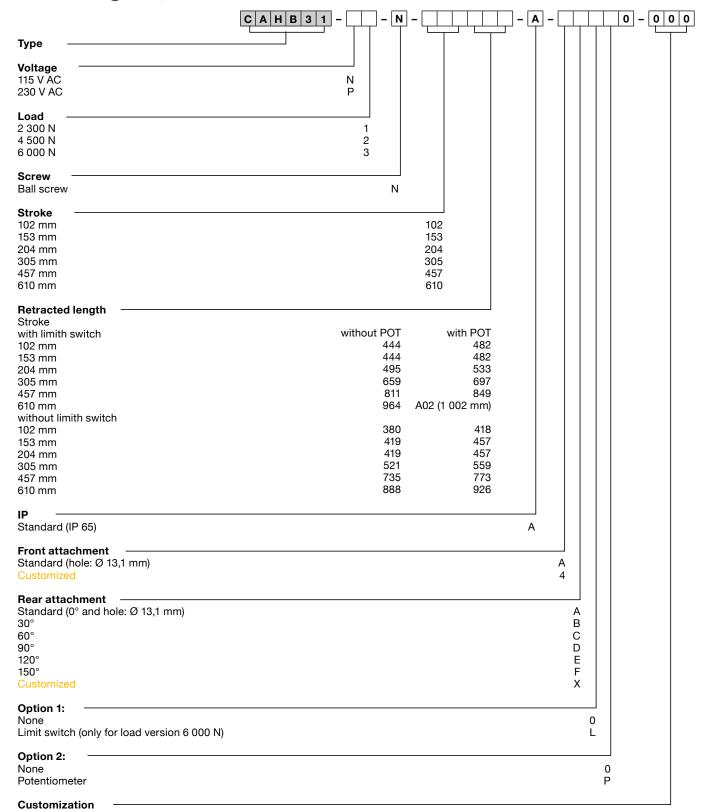
Basic configuration												
	With I	imit swit	ch¹)				Witho	ut limit s	witch <sup>2)</sup>			
Stroke (mm)	102	153	204	305	457	610	102	153	204	305	457	610
L2 Retracted length	482	482	533	697	849	1002	418	457	457	559	773	926

 $<sup>^{\</sup>eta}$  Tolerance: S and L2 =  $\pm$  5,0 mm (If S≥305 mm, S =  $\pm$  7,5 mm)  $^{2}$  Tolerance: S =  $\pm$  2,5 mm and L2 =  $\pm$  3,8 mm

Potentiometer	resolution						
Stroke (mm)	102	153	204	305	457	610	
Ohm/mm	59,0	59,0	29,5	29,5	9,84	9,84	



# **Ordering key**





# **CAHB** series - Environmental tests

Climatic tests	04110 00 5 04115 0		04110 40		0411D 00 0411=	0.4
Test and Standard	CAHB-20xE, CAHB-2 <sup>-1</sup> Performance	IxE, CAHB-22xE Report No.	CAHB-10 Performance	Report No.	CAHB-30, CAHB- Performance	<b>31</b> Report No.
Cold test EN60068-2-1 (Ab)	Storage at low temperature  Temperature: -40 °C  Duration: 6 hours  Not connected  Tested at room temperature.	PH_TR0295	Storage at low temperature Temperature: –40 °C Duration: 96 hours Not connected Tested at room temperature.	"Low temperature for CAHB-10"	Storage at low temperature: Temperature: -40 °C Duration: 8 hours Not connected Tested at room temperature.	PH_TR0265
Cold test EN60068-2-1 (Ad)	Storage at low temperature  Temperature: -30 °C  Duration: 6 hours  Actuator is not activated/ connected  Tested at low temperature.	PH_TR0295	Storage at low temperature Temperature: –20 °C Duration: 96 hours Actuator is not activated/ connected Tested at low temperature.	"Low temperature for CAHB-10"	Storage at low temperature: -26 °C Duration: 8 hours Not connected Tested at room temperature.	PH_TR0265
Dry Heat EN60068-2-2 (Bb)	Storage at high temperature  Temperature: +90 °C  Duration: 72 hours  Actuator is not activated/ connected.  Tested at room temperature	PH_TR0278	Storage at high temperature Temperature: +85 °C Duration: 96 hours Actuator is not activated/ connected. Tested at room temperature	"High temperature for CAHB-10"	-	-
Change of temperature EN60068-2-14 (Na)	Rapid change of temperature High temperature: +100 °C in 60 min. Low temperature: -30 in 60 min. Transition time: <10 seconds Duration: 100 cycles Actuator is not activated/ connected.	PH_TR0278	-	-	-	-
Salt mist EN60068-2-52 (Kb)	Salt spray test Salt solution: 5% sodium chloride (NaCl) 4 spraying periods, each of 2 hours. Humidity storage 7 days after each. Actuator not activated/ connected. Exposure time: 250 hours	PH_TR0268	Salt spray test Salt solution: 5% sodium chloride (NaCl) 4 spraying periods, each of 2 hours. Humidity storage 7 days after each. Actuator not activated/ connected. Exposure time: 96 hours	"Salt spray test for CAHB-10"	_	_
Degrees of protection IEC 60529	Test Item: IP6XM     Test Condition: Movement     Test Dust: Talcum powder  Dust Concentration: 2 kg/m³ chamber volume and be kept in suspension during the test     Test Duration: 8 hours	SHIN1607036235PS	Test Item: IP6XS     Test Condition: Static     Type of dust: Talcum     powder  Test Duration: 8 hours	COM12-GPE080184AN, COM12-GPE080183AN	-	-
Degrees of protection IEC 60529	2. Test Item: IPX6M Test Condition: Movement Flux: 100 L/min Nozzle diameter: Ø 12,5 mm Distance: 2,5 ~ 3,0 m Test duration: 3 min	SHIN1607036235PS	2. Test Item: IPX6S Test Condition: Static Flux: 100 (1 ±5%) L/min Nozzle diameter: Ø 12,5 mm Distance: 2,5 ~ 3,0 m Test duration: 3 min	COM12-GPE080184AN, COM12-GPE080183AN	2. Test Item: IPX5S Test Condition: Static Flux: 12,5 L/min Nozzle diameter: Ø 6,3 mm Distance: 2,5 ~ 3,0 m Test duration: 3 min	SHIN1608042057MR
Degrees of protection ISO 20653:2013	3. Test Item: IPX9K Test Condition: Static Jet angle: 2507 Water flow: 14-16 L/min Water pressure: 8 000~10 000 kPa Water temperature: 80 to -5 °C Test angle: 0°, 30°, 60°, 90° Test distance from jet to sample: 100-150 mm Test duration: 30 s/position	SHIN1607036235PS	3. Test Item: IPX9K Test Condition: Static Jet angle: 2507 Water flow: 14~16 L/min Water pressure: 8 000~10 000 kPa Water temperature: 80 to -5 °C Test angle: 0°, 30°, 60°, 90° Test distance from jet to sample: 100~150 mm Test duration: 30 s/ position	SHIN1510048959MR-01	-	-



Mechanical tests CAHB-20xE, CAHB-21xE, CAHB-22xE			CAHB-10	CAHB-30, CAHB-31		
Test and Standfards	Performance	Report No.	Performance	Report No.	Performance	Report No.
Vibration EN60068-2-6 (Fdb) EN60068-w2-6(Fc)						
/ibration Ewellix Specified Conditions	_	-	Test Item:  Vibration Set Point (Grms)  5 10 10 10 15 10 20 10 20 20 20 30 Test Equipment Name  Halt Tester Typhoon-2		-	

Electrical tests										
	CAHB-20xE, CAHB-21xE, CAHI		CAHB-10		CAHB-30, CAHB-31					
Test and Standars	Performance	Report No.	Performance	Report No.	Performance	Report No.				
Power supply 12 VDC ASAE EP455 (1990 )	Operating voltages: +10 V ~ +16 V Over voltage: +26 V / 5 min. Reverse polarity: -26 V / 5 min. Short circuit to ground: 16 V / 5 min. Short circuit to supply: 16 V	PH_TR0267 PH_TR0302	-	-	-	-				
Power supply 24 VDC ASAE EP455 (1990 )	Operating voltages: +21 V ~ +26 V Over voltage: +36 V / 5 min Reverse polarity: -36 V / 5 min Short circuit to ground: 32 V / 5 min Short circuit to supply: 32 V	PH_TR0267 PH_TR0302	-	-	-	-				
Safety Low Voltage Directive EN 60335-1: 2012 + A11: 2014	-	-	-	-	Rated Voltage: 230 V AC Rated frequency: 50 Hz Rated Current: 1,5 A Degree of protection: IP65	UL 4787638796				
EN 60335-2-97 : 2006 + A11: 2008 + A2:2010 + A12: 2015 EN 62233 : 2008	-	-	-	-	Rated Voltage: 230 V AC Rated frequency: 50 Hz Rated Current: 1,5 A Degree of protection: IP65	UL 4787638796				
EMC, HF-immunity EN 61000-6-1	-	-	Pass the test for 12 V / 24 V Motor	70.888.12.1063.02	-	-				
EN 61000-6-2	Pass the test for 12 V / 24 V Motor	708881688102-00								
EMC, Emission EN 61000-6-3	-	-	Inside limits for 12 V / 24 V motor	70.888.12.1063.02	-	-				
EN 61000-6-4	Inside limits for 12 V / 24 V motor	708881688102-00	=	-	-	-				
EN 50081-2 (1993 ) EN 55011 ( 1998 )	-	-	-	-	Class B	EM99777 (IA4=CAHB-30 CAHB-31 series				
EMC, Automotive transients ISO 7637-2	ISO 7637 Load dump test only accepted on motor power connection	708881688103-00	-	-	-	-				



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