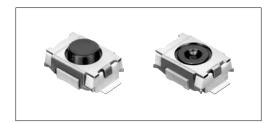
## 3.9 × 2.9mm Compact (Surface Mount Type)

## 1.5mm or 2mm height contribute to smaller and thinner sets





#### ■ Typical Specifications

Items	Specifications
Rating (max.)	50mA 12V DC
Rating (min.)	10 µA 1V DC
Travel (mm)	0.13

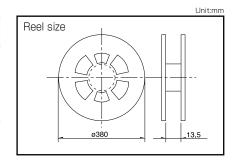
#### ■ Product Line

Product No.	Operating force	Operating	Operating life	Initial contact	Hoight	Minimum order unit (pcs.)		Drawing
T TOUGET NO.	Operating force	direction	(5mA 5V DC)	resistance	Height	Japan	Export	No.
SKRKAEE020	1.57N			$100 \text{m}\Omega$ max.	2mm	4.500	4.500	1
SKRKAHE020	0.98N	Top push 2	200,000 cycles	500mΩ max.	2,111111	4,500	4,500	
SKRKAGE020	1.57N			100mΩ max.	1.5mm	5,000	5,000	2

#### ■ Packing Specifications

#### Taping

Series	Number of packages (pcs.)			Tape width	Export package	
Selles	1 reel			(mm)	measurements (mm)	
SKRKAE SKRKAH	4,500	45,000	45,000	12	395×395×205	
SKRKAG	5,000	50,000	50,000	IZ.	393/393/203	

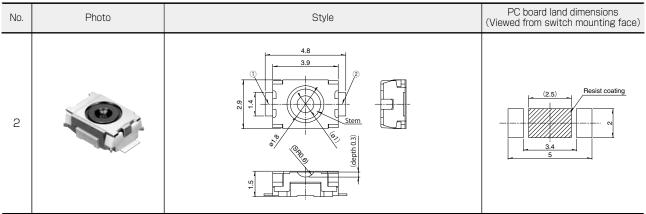


#### Note

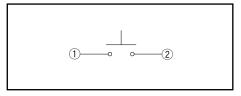
For reels of 330mm diameter, please inquire.

	mensions		Unit:mm
No.	Photo	Style	PC board land dimensions (Viewed from switch mounting face)
1		4.8 3.9 01.8 Stem	Resist coating  3.4 5

■ Dimensions Unitrmm



#### ■ Circuit Diagram



Series		Type	Sharp Feeling Type							
Photo		Type		Surface Mount						
Photo		Series	SKRK	SKTH	SKRP	SKQM	SKQY	SKTQ	SKTR	SKSU
Water-proof		Photo		Santi				NEW	NEW	
Dust-proof   -   -   -   -   -   -   -   -   -		Features	Compact size Low-profile Compact size High operation force Compact size Compact size Middle travel							
P standard		Water-proof	_	_	_	_	_	_	_	•
Top push   Greating direction   Side push		Dust-proof	_	•	_	_	_	_	_	•
Dimensions   Dim		IP standard	_	_	_	_	_	_	_	67 equivalent
Side push		ng	•	•	•	•	•	•	•	•
Dimensions	directio	n Side push	_	_	_	_	_	_	_	_
D   2.9   3.2   3.5   3.7   5.4   5.4     H   1.5 / 2   1.8 / 2.5   2.5   4.3 / 5   2.5   4.2 5   4.1   3.85 / 4.3 4     Operation force coverage   3N to 4N   4N to 5N     Travel (mm)   0.13   0.12   0.2   0.2 5   0.71   0.72   0.7 / 0.9     Ground terminal   -   -   -   -   -   -   -   -     Operating temperature range   -40°C to +85°C   -40°C to +90°C      Automotive use   -		W	3.9	3.5	4.2	6	6.1	5.3		5.3
H   1.5/2   1.8/2.5   2.5   4.3/5   2.5   4.25   4.1   3.85/4.34		ons D	2.9	3	.2	3.5	3.7	5.4	- ∐b.I	5.4
1N to 2N		Н	1.5/2	1.8/2.5	2.5	4.3/5	2.5	4.25	4.1	3.85/4.34
Operating temperature range	force	2N to 2N 2N to 3N (e 3N to 4N	Ţ					1	<b></b>	<b>‡</b>
Operating temperature range		Travel (mm)	0.13	0.12	0.2	0.:	25	0.71	0.72	0.7/0.9
Life Cycle	G	round terminal	_	_	_	_	0	_	_	_
Rating (max.) (Resistive load)   50mA 12V DC   25mA 16V DC   50mA 16V DC   50mA 12V DC   50mA 16V DC   50mA 16V DC	Operatin	g temperature range	e −40°C to +85°C −40°C to +90°C							
Rating (max.) (Resistive load)   50mA 12V DC   25mA 16V DC   50mA 16V DC   50mA 12V DC   50mA 16V DC	Aı	utomotive use	_	•	•	•	•	•	•	•
CResistive load    Solita 127 DC   Solita 187 DC   Solita 1		Life Cycle	<b>*</b> 2	<b>*</b> 2	*3	<b>2</b>	<b>*</b> 2	*3	*3	*3
CResistive load   Insulation resistance   IODMΩ min. 100V DC 1min.   IOD			50mA 12V DC						2	
Insulation resistance   100MΩ min. 100V DC 1min.   250V AC	Electrical					10μΑ	1V DC			
Vibration	performance	Insulation resistance		100MΩ min. 100V DC 1min.						
Durability   Lifetime   Shall be in accordance with individual specifications.		Voltage proof	250V AC 1min. 100V AC 1min. 250V AC 1min.							
Lifetime         Shall be in accordance with individual specifications.           Cold         -40°C 96h         -40°C 1,000h         -40°C 96h         -40°C 1,000h           Dry heat         90°C 96h         90°C 1,000h         90°C 96h         90°C 1,000h           Damp heat         60°C, 90 to 95%RH 96h         60°C, 90 to 95%RH 1,000h         60°C, 90 to 95%RH 96h         60°C, 90 to 95%RH 1,000h	Durchility	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively							
Dry heat 90°C 96h 90°C 1,000h 90°C 96h 90°C 1,000h  Damp heat 60°C, 90 to 95%RH 96h 95%RH 1,000h 60°C, 90 to 95%RH 96h 60°C, 90 to 95%RH 1,000h	Durability	Lifetime	Shall be in accordance with individual specifications.							
Damp heat 90°C 96h 90°C, 90 to 95%RH 96h 95%RH 1,000h 90°C, 90 to 95%RH 96h 60°C, 90 to 95%RH 1,000h		Cold	-40°C 96h -40°C 1,000h -40°C 96h -40°C 1,0		-40℃ 1,000h	ı				
95%RH 1,000h 60 C, 90 to 95%RH 96ff 60 C, 90 to 95%RH 1,000h	Environmental performance	Dry heat	90°C 96h 90°C 1,000h 90°C 96h 90°C		90°C 1,000h					
Page 218 220 222 224 225 227 228 229		Damp heat	60°C, 90 to	95%RH 96h		60°C, 90 to	95%RH 96h	60°C,	90 to 95%RH	1,000h
		Page	218	220	222	224	225	227	228	229

W : Width. The most outer dimension excluding terminal portion. D : Depth. The most outer dimension excluding terminal portion.

#### Notes

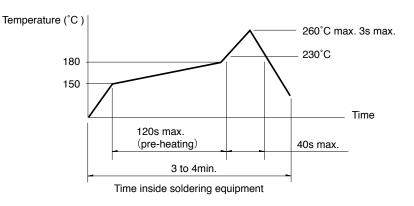
H: Height. The minimum dimension if there are variances.

 $<sup>\</sup>hbox{1. The automotive operating temperature range to be individually discussed upon request.}\\$ 

<sup>2.</sup> Indicates applicability to all products in the series, while O indicates applicability to some products in the series.

## TACT Switch™ / Soldering Conditions

# Condition for Reflow Available for Surface Mount Type. Temperature profile



#### Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### ■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

#### **SKHH Series**

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

#### SKHL Top Push Type, SKQJ Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	45s max.
Soldering temperature	255℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

### ■ Manual Soldering

Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

#### SKHH, SKHW Series

Items	Condition
Soldering temperature	360°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

#### SKTD, SKTG, SKQJ Series

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

#### Notes

- 1. Prevent flux penetration from the top side of the TACT Switch™.
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA CORPORATION, or equivalents.)



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## ALPS:

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