

H KEnterprise

Reg. Address
5, Maharshi Park Society,
Panchvati Area,
Ambicanagar, Kalol,
Dist. Gandhinagar, Gujarat, India

Contact Person:
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- **H.K.Enterprise** takes great pride in crafting quality metal fabrications and weldments. Using the latest state-of-the-art equipment and time-tested techniques, we've been committed to customer satisfaction for 20 years through:
 - **Responsiveness:** We don't over promise, we over deliver.
 - **Flexibility:** Collaborative and lean, we find the right process for the right price.
 - **Processes:** We use state of the art metal fabrication technology along with time-tested, old-school fabrication methods and techniques.
 - **Experience:** Our fabricators are truly seasoned craftsmen, and our design for manufacturing capabilities are unparalleled.
 - **Quality:** Built on a culture of continuous improvement, investments in new technology and certified welders help us create 100% defect-free fabrications.

About Us

- Business operations started in the year 2005
- **H K Enterprise** take responsibility of the whole fabrication contract which may include all related steel structures including skids, frames, welded structures and walkways, casings, cabinets, housings and platforms.
- We can take complete turnkey enquiries from clients including design, drawings, manufacturing specifications, certifications required and preferences. We monitors and manages the fabrication process and provides status reports and assistance during client visits to its works.
- Manufacturing facility spread over 2500 Sq. Ft. Comprises of state-of-the-art manufacturing
- **We are also taking turnkey civil project**

Haresh Oza- Mechanical Engineer

Founder

He has 25 plus years of relentless work experience in engineering products, Offering engineering, Manufacturing, Quality Control for Industrial Machinery like Heat Exchangers, Pressure Vessels, Columns, Reactors, Skid, piping, Power Plant Equipments, Process plant etc., as per Indian and foreign manufacturing standards. In addition, he procures a great command over team handling, team supervision, mastering interpersonal relationships, and training and development.

- Project management competencies
- Budget planning and management
- Resource planning and management
- Project planning and management
- Risk planning and management
- Operational competencies
- Proven experience exercising independent judgment and making critical business decisions effectively
- Gained customer confidence and respect by building a strong engineering team.

Staff Strength

Executive Engineers

06 Nos.

Fabricators

10 Nos.

IBR Qualified Welders

02 Nos.

Welders

40 Nos.

Fitters

16 Nos.

Grinders

15 Nos.

Gas Cutters

05 Nos.

Riggers/Helpers

50 Nos.

Total- 140 +

Facilities

Machine/Item Description	Capacity	Qty.
Welding M/C (SMAW,GTAW)	400 Amps	25 Nos.
Grinding Machine	AG-7	20 Nos.
Grinding Machine	AG-5	05 Nos.
Bench Grinding Machine	3/4 Inch	01 Nos.
Gas Cutting Set	10 Nos.
Profile Cutter	05 Nos.
Hacksaw Machine	01 Nos.
Bending Machine	Handpress	01 Nos.
Electric Crain	10 Ton	01 Nos.
Chain Pulley Blocks	5 Ton	20 Nos.

Facilities

Hydraulic Jack	50 Ton	03 Nos.
Mother Oven	01 Nos.
Portable Oven	30 Nos.
Lathe Machine	01 Nos.
Pillar Drill machine	01 Nos.
Magnetic Drill Machine	02 Nos.
Hydro Testing Pump	01 Nos.
Heavy crane up to 30 mtr. (on demand)	01 Nos.
Escort – Hydra	01 Nos.
Vehicle - Mahindra - Camper	01 Nos.



Experience/ Reference

Fabrication Work

We executed following types of fabrication jobs for plant with the help of our experienced team.

- Fabrication and erection of piping up to 98" dia. (underground and up to 50 mtr Height) with pressure range +125 kg/cm² to full Vacuum (760 mm of hg).
- Fabrication and erection of ducting of any size (up to 2500mm) from MS, GI, SS and AL material.
- Fabrication and erection of structure for process plants, Engineering workshop, sheds and storage yard etc.
- Fabrication and erection of tanks, Vessels up to 350 MT.

Workshop Fabrication and Engineering Job

We have associated facility to undertake the job of any kind of Piping, Skid or equipment.

- Manufacturing of vessels, Reactor, Column, Tank from CS, SS or any other material grade.
- Complete manufacturing and supply of Heat Exchanger, Re-tubing of Heat Exchanger
- Fabrication, supply and assembly of Skid mounted System including Piping, Valve, Strainer, Instruments, Pump Motor, Panel etc..
- Fabrication of power transformers tanks.
- Heavy fixture for insulators.
- Hydraulic jacks and power pack.
- Industrial gates. (Sliding gates, Canti-lever sliding gates)

Partial Reference

Client	Nature of Work Executed
ChemProcess Systems Pvt Ltd, Sanand, Ahmedabad.	<ul style="list-style-type: none">• Process Piping• Skid Mounted Piping• Process Equipment• Pressure Vessel• Project Work• Heat Exchanger• Specialty Equipment• Site Plant Erection
Pall Corporation India Ltd, Ahmedabad.(Reliance –Jamnagar)	Skid Mounted system including piping, valve junction, instruments, panel etc..
L&T Limited (Heavy Engineering – Vadodara)	Pressure Vessels
Mahatma Mandir Project, Gandhinagar (L&T)	Piping Work for Air Duct and Fire Hydrant Line.
Alstrom Bharat Forge Limited. Sanand, Ahmedabad	Tunnel Fabrication and Piping work for Vacuum and Oil.

Partial Reference

Client	Nature of Work Executed
Essar limited (Heavy Engineering, Hazira, Surat)	Heat Exchanger -12000 Nos Tube With 35mm OD.
Ratnamani Steels Pvt Ltd, Chatral.	Pipe - 2500 mm Dia and 20mm Thk.
TCI sanmar Ltd, Kaddlore, Tamilnadu.	RO Plant with Piping and Equipments with Erection.
Hadsun Dairy Project, Tamilnadu.	PipingWork And Storage Tank
Mother Dairy, Junagadh.	Piping work And Storage Tank
Prabha Steel Industries., Baroda	Pressure Vessel
Vijay Tanks & Vessels Ltd., Baroda	Storage Tanks

Partial Reference

Client	Nature of Work Executed
Thermax India Ltd., Savali, Baroda	Labour Supply-250 Nos
Coca Cola Beverages (i)Ltd.	Evaporation Plant and Non IBR Steam Piping Work
Naroda Enviro Project Ltd.	Evaporation Plant and Non IBR Steam Piping Work
Renuka Sugar Ltd.(Gandhidham)	Evaporation Plant and Piping Work
Thermosep Engineering Pvt. Ltd	Air Cooled Condenser Erection , 120 Ton
Iffco Limited, Kalol	Column
RMB	Road, Building Construction

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