

Fuel Consumption Prediction Models

Using Machine Learning and Mathematical Methods

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Ship Fuel Consumption Prediction Models Based on Machine Learning and Mathematical Methods

The goal of this research is to enhance the accuracy of ship fuel consumption predictions using machine learning (ML) and mathematical modeling. The framework incorporates both white-box (physics-based) and black-box (ML-based) models to provide reliable predictions while ensuring interpretability and robustness.



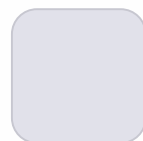


Project Objective



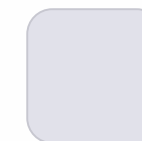
Predict fuel consumption of ships

Accurate estimation to optimise fuel use and costs



Compare machine learning and mathematical methods

Evaluate efficiency, accuracy, and interpretability



Reduce fuel expenses & CO₂ emissions

Contribute to sustainable shipping practices

Project Overview



Purpose

Predict ship fuel efficiency and CO₂ emissions using machine learning.



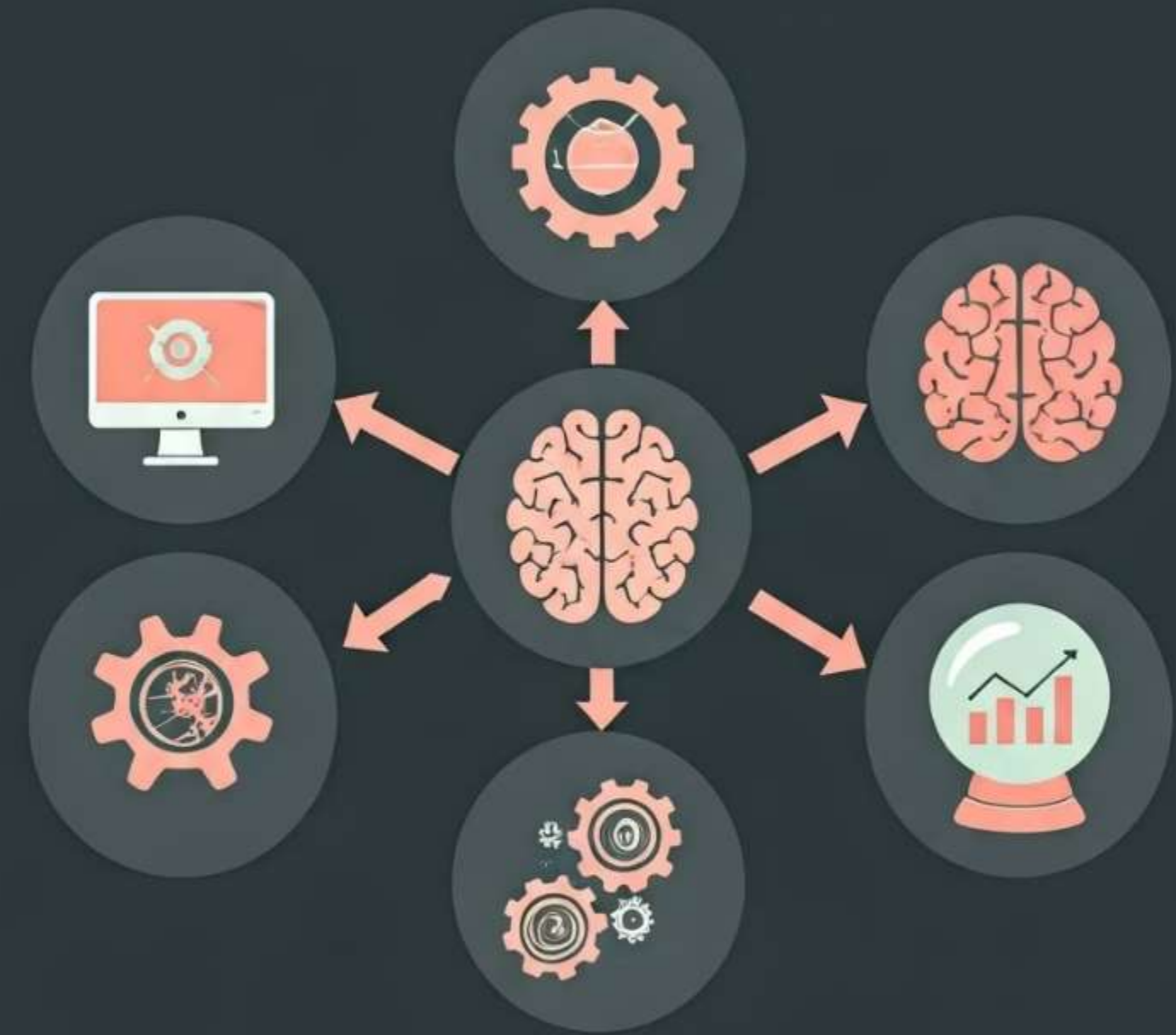
Dataset

ship_fuel_efficiency.csv with 1,440 entries and 10 features.(From Kaggle)



Methods

White Box and Black Box - Random Forest and XGBoost models.



Analysis Workflow

Data Loading & Inspection

Load dataset and examine basic statistics.

Data Cleaning (Kwon Method)

Remove outliers using Z-scores.

Feature Engineering

Create new variables to improve model performance.

Model Training & Evaluation

Train models and assess their accuracy.



Data Preprocessing Steps

1 Outlier Removal

Applied Z-score method with threshold $|z| > 3$

2 Handling Missing Values

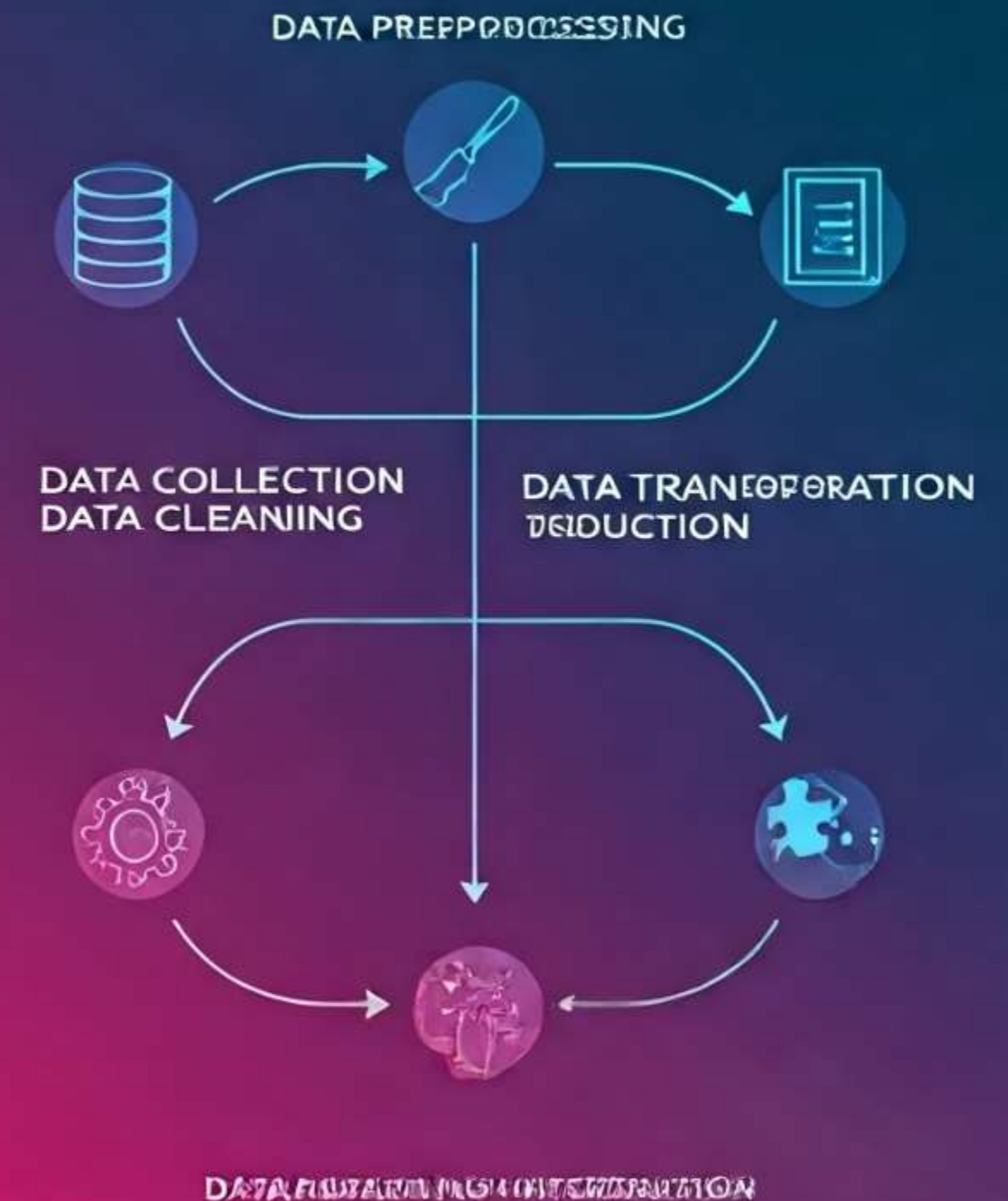
Imputation or removal to ensure data quality

3 Feature Engineering

Calculated speed, displacement, power, and draft

4 Encoding & Scaling

MinMaxScaler used; data split 80% train, 20% test



Data Loading & Initial Inspection

Dataset used : [Kaggle - Ship Fuel Consumption and CO2 Emissions Analysis](#)

```
df = pd.read_csv('ship_fuel_efficiency.csv')
print(df.info())
print(df.describe())
```

- We load the dataset using Pandas and examine data types, non-null counts, and summary statistics.
- There are 10 columns in the dataset namely – ship_id , ship_type, route_id, month, distance, fuel_type ,fuel_consumption , CO2_emissions , weather_conditions , engine_efficiency.
- Key Features :

```
<class 'pandas.core.frame.DataFrame'>
RangeIndex: 1440 entries, 0 to 1439
Data columns (total 10 columns):
#   Column                Non-Null Count  Dtype
---  -
0   ship_id                1440 non-null   object
1   ship_type              1440 non-null   object
2   route_id              1440 non-null   object
3   month                  1440 non-null   object
4   distance               1440 non-null   float64
5   fuel_type              1440 non-null   object
6   fuel_consumption       1440 non-null   float64
7   CO2_emissions          1440 non-null   float64
8   weather_conditions     1440 non-null   object
9   engine_efficiency      1440 non-null   float64
dtypes: float64(4), object(6)
memory usage: 112.6+ KB
None
```

	distance	fuel_consumption	CO2_emissions	engine_efficiency
count	1440.000000	1440.000000	1440.000000	1440.000000
mean	151.753354	4844.246535	13365.454882	82.582924
std	108.472230	4892.352813	13567.650118	7.158289
min	20.080000	237.880000	615.680000	70.010000
25%	79.002500	1837.962500	4991.485000	76.255000
50%	123.465000	3060.880000	8423.255000	82.775000
75%	180.780000	4870.675000	13447.120000	88.862500
max	498.550000	24648.520000	71871.210000	94.980000

The output reveals our dataset structure and initial statistical properties.

Data Cleaning (Kwon Method)



Calculate Z-scores

Standardize numeric values to identify outliers.

Apply Threshold

Remove rows with absolute Z-scores > 3 .

Verify Results

Dataset reduced from 1,440 to 1,399 rows.

```
# Applying Kwon Cleaning Method with numeric conversion
```

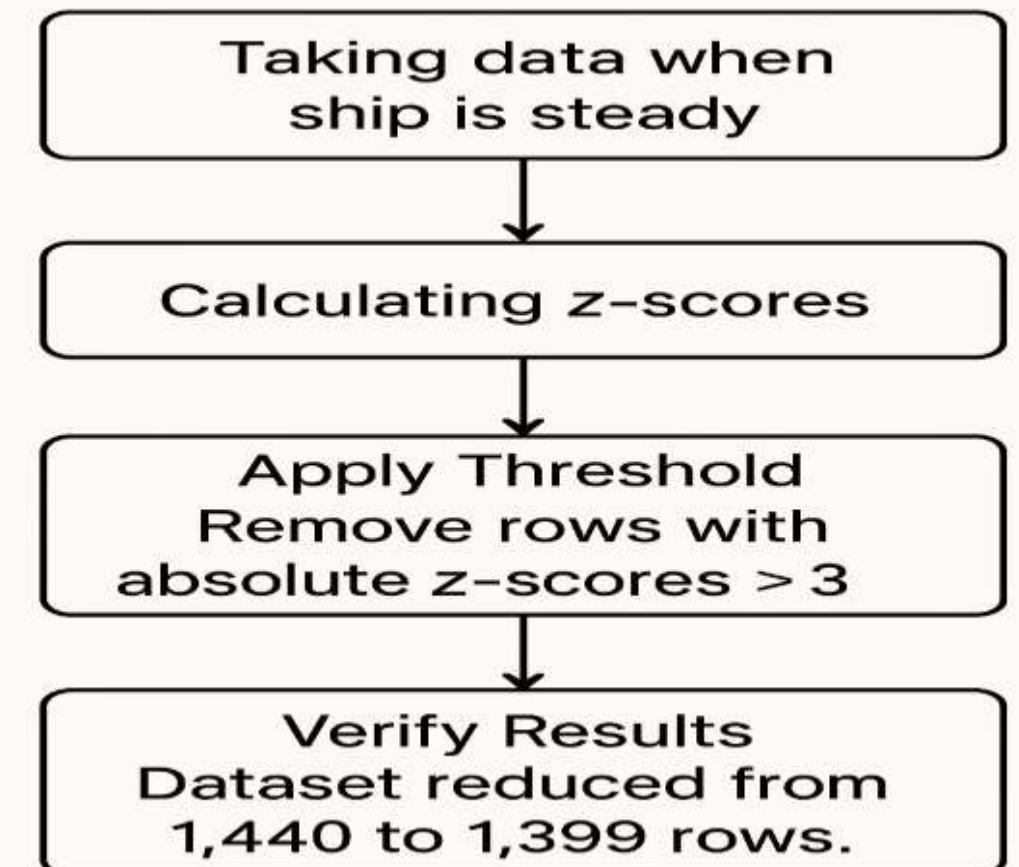
```
def kwon_cleaning_method(df, threshold=3):  
    df_numeric = df.select_dtypes(include=[np.number]) # Select only numeric columns  
    z_scores = (df_numeric - df_numeric.mean()) / df_numeric.std() # Compute Z-scores  
    cleaned_df = df[(z_scores.abs() <= threshold).all(axis=1)]  
    return cleaned_df
```

```
df = kwon_cleaning_method(df)
```

```
# Drop NaN values
```

```
df = df.dropna()
```

KWON CLEANING METHOD



Feature Engineering

Speed Calculation

`df['speed'] = df['distance'] / 10`

Distance divided by a constant (hypothetical time).

Displacement Derivation

`df['displacement'] =
df['CO2_emissions'] * 0.1`

Derived from CO₂ emissions.

Power Computation

`df['power'] = df['engine_efficiency'] * df['fuel_consumption']`

Engine efficiency multiplied by fuel consumption.

	engine_efficiency	speed	displacement	power	draft
0	92.14	13.226	1062.576	348268.0078	53.12880
1	92.98	12.852	1277.973	414824.6912	63.89865
2	87.61	6.730	535.301	163631.8253	26.76505
3	87.42	7.168	650.652	209240.6442	32.53260
4	85.61	13.432	1161.703	365314.1359	58.08515
...
1435	75.88	6.384	485.228	123976.5380	24.26140
1436	78.00	6.143	357.113	98551.4400	17.85565
1437	79.67	19.309	1226.713	371392.0621	61.33565
1438	92.87	16.650	1229.771	399155.2600	61.48855
1439	90.82	12.766	1064.190	322402.8262	53.20950

Machine Learning Models Employed

White Box

Baseline model; interpretable results

Random Forest

Ensemble technique; handles complex nonlinearities

XGBoost

Boosting model; highest accuracy and robustness



Mathematical Model: White Box Formula

This model standardises input parameters to estimate fuel usage.

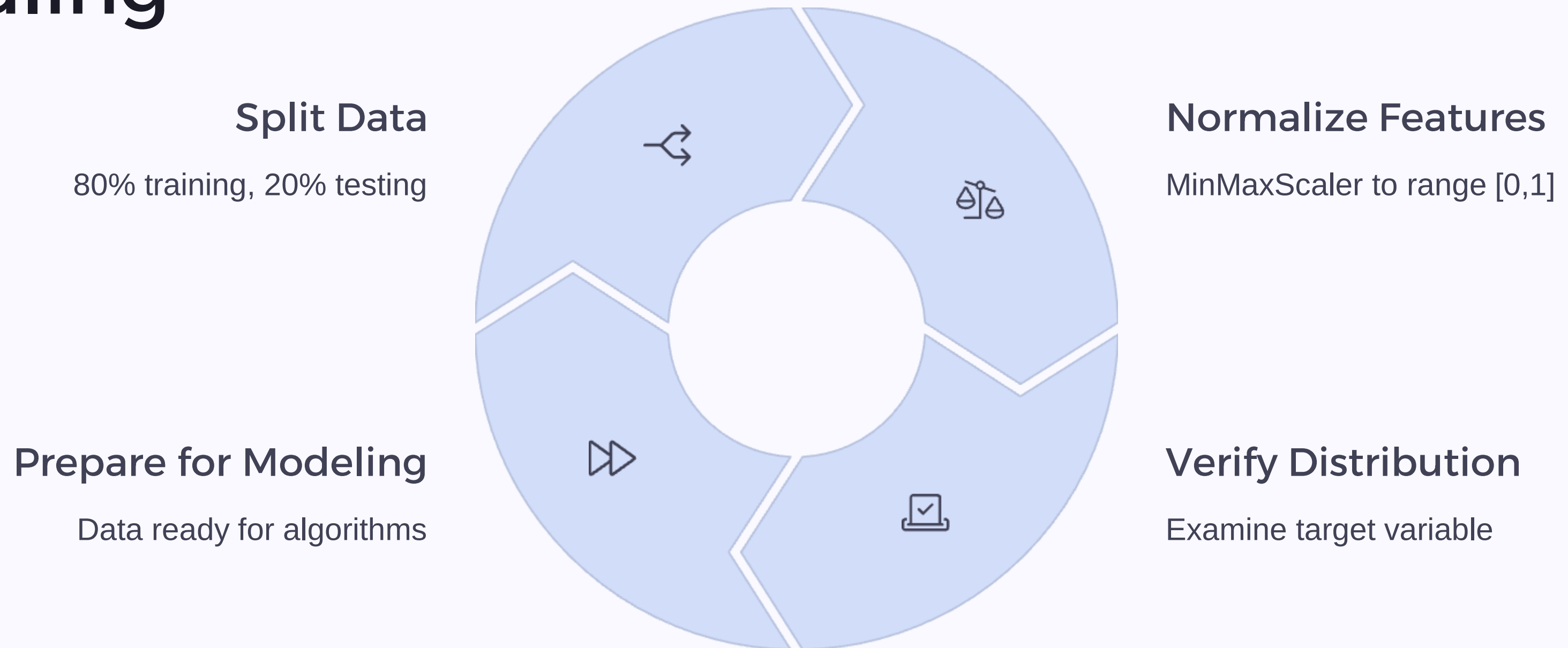
Highly interpretable and helpful for initial analysis.

```
# White-box model: Fuel Consumption Formula-Based Model (from research paper)
```

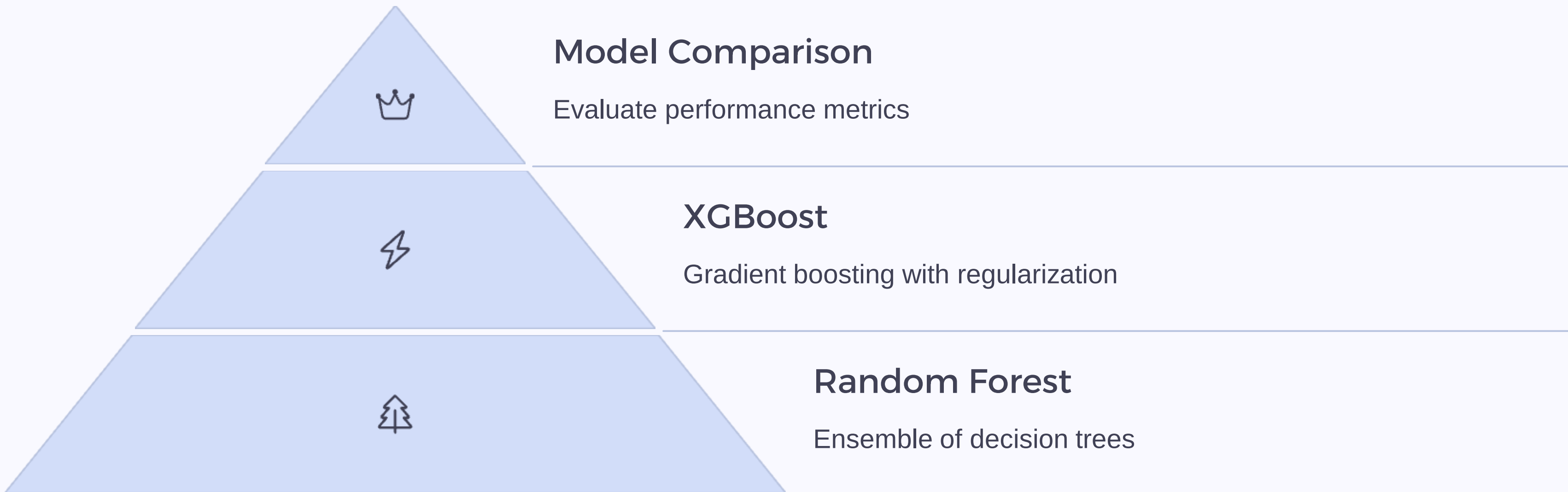
```
def fuel_consumption_model(X):  
    speed, draft, displacement, power = X.T  
    return (0.6 * speed**1.2 + 0.25 * draft**0.8 +  
            0.15 * displacement**0.5 + 0.5 * power**1.1)
```

```
y_pred_whitebox = fuel_consumption_model(X_test)
```

Train-Test Split & Scaling



Model Training



$$MAE = \frac{1}{n} \sum_{i=1}^n |y_i - \hat{y}_i| \in [0, +\infty)$$

$$MSE = \frac{1}{n} \sum_{i=1}^n (y_i - \hat{y}_i)^2 \in [0, +\infty)$$

$$RMSE = \sqrt{\frac{1}{n} \sum_{i=1}^n (y_i - \hat{y}_i)^2} \in [0, +\infty)$$

$$MAPE = \frac{100\%}{n} \sum_{i=1}^n \left| \frac{y_i - \hat{y}_i}{y_i} \right| \in [0, +\infty)$$

$$R^2 = 1 - \frac{\sum_{i=1}^n (y_i - \hat{y}_i)^2}{\sum_{i=1}^n (y_i - \bar{y})^2} \in [0, 1]$$

Performance Metrics

1

MAE

Mean Absolute Error; average of absolute differences

2

MSE

Mean Squared Error; average squared differences

3

RMSE

Root Mean Squared Error; square root of MSE

4

R²

Coefficient of Determination; variance explained by model


```
# Evaluating the models

def evaluate_model(y_test, y_pred, model_name):
    mae = mean_absolute_error(y_test, y_pred)
    mse = mean_squared_error(y_test, y_pred)
    rmse = np.sqrt(mse)
    r2 = r2_score(y_test, y_pred)
    print(f'\nModel: {model_name}')
    print(f'MAE: {mae}')
    print(f'MSE: {mse}')
    print(f'RMSE: {rmse}')
    print(f'R^2 Score: {r2}')

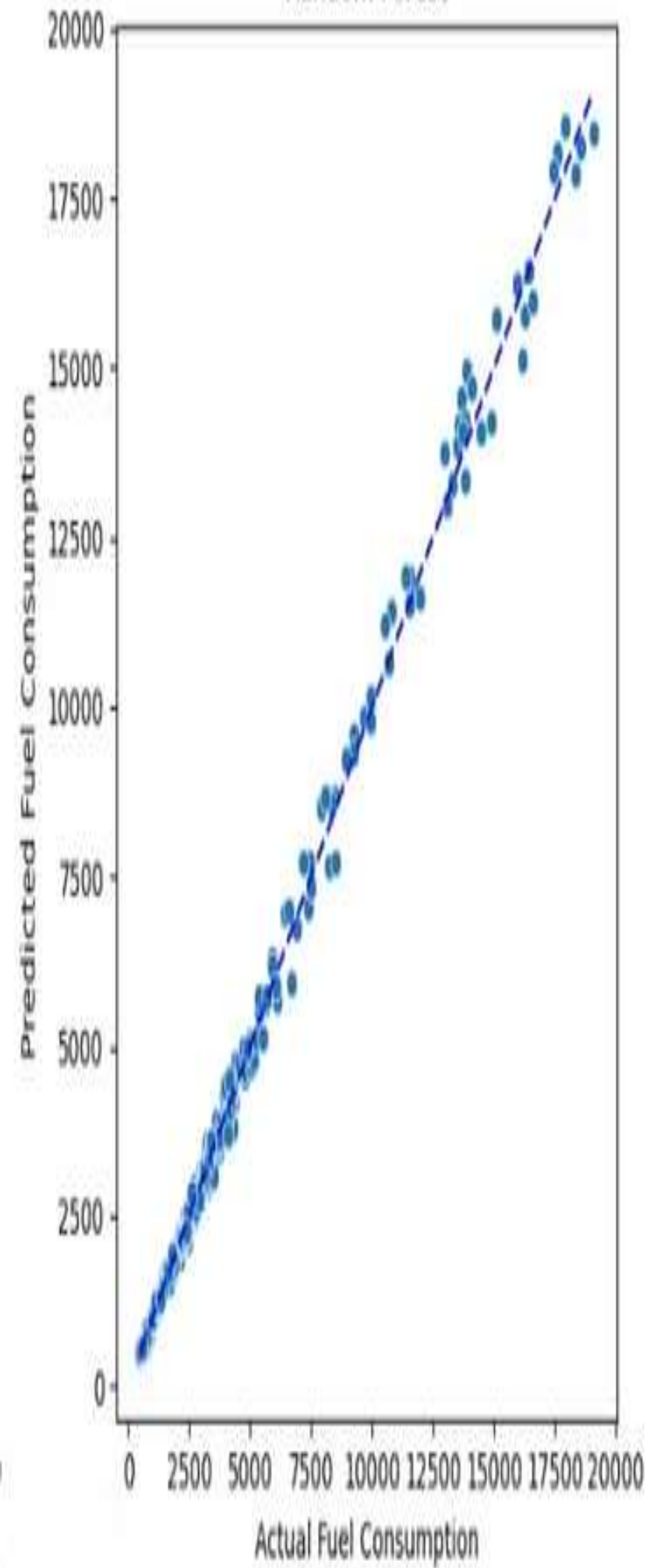
evaluate_model(y_test, y_pred_whitebox, "Fuel Consumption Formula (White-box)")
evaluate_model(y_test, y_pred_rf, "Random Forest (Black-box)")
evaluate_model(y_test, y_pred_xgb, "XGBoost (Black-box)")
```

Model Performance Summary

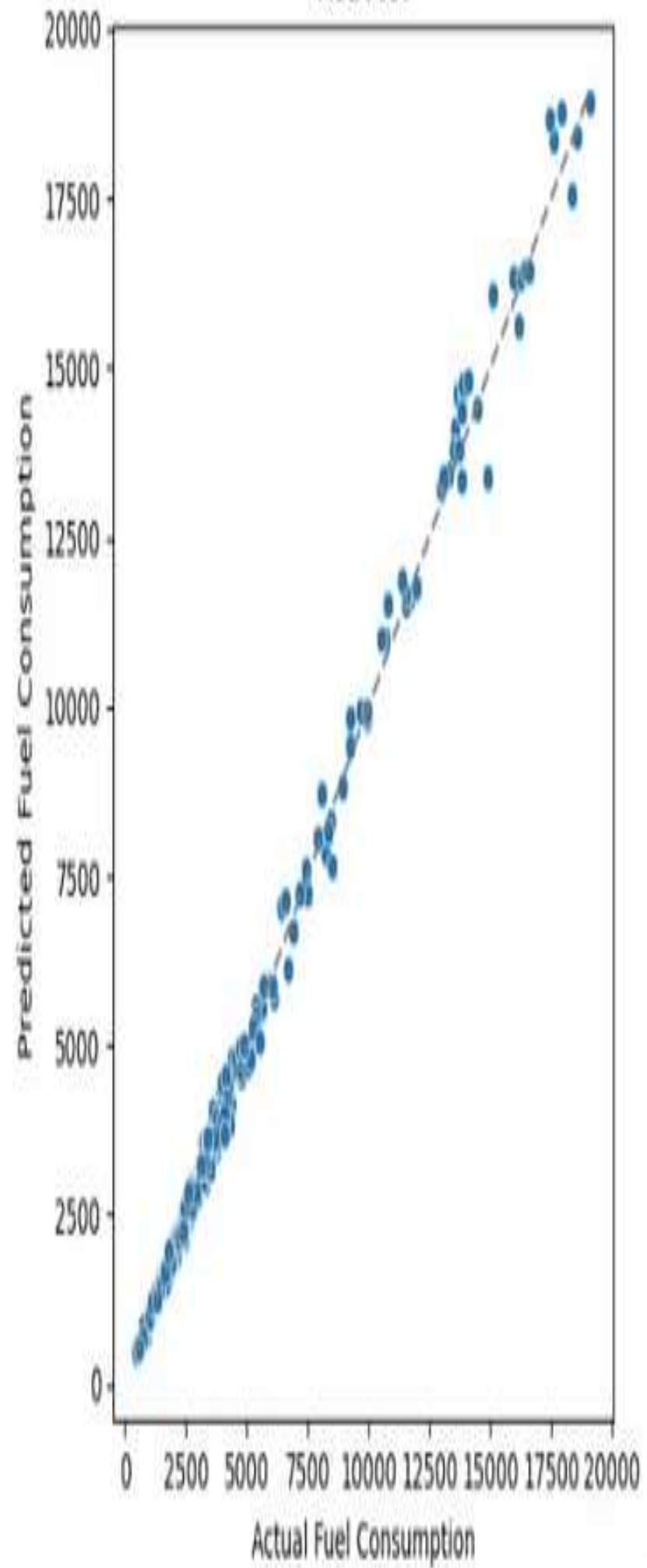
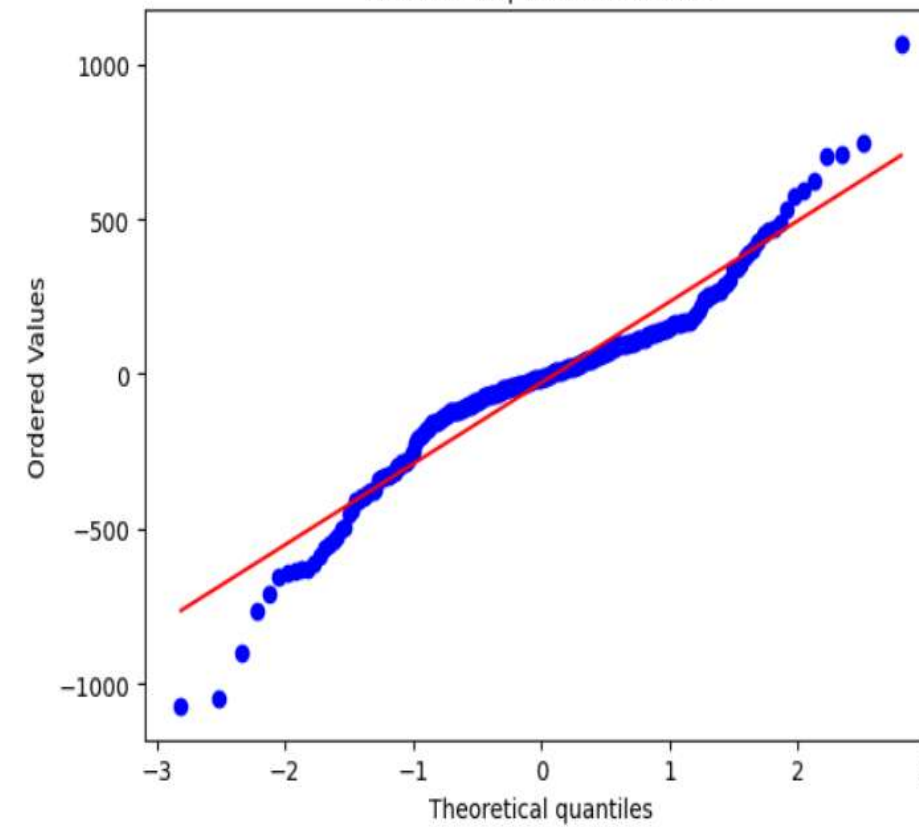
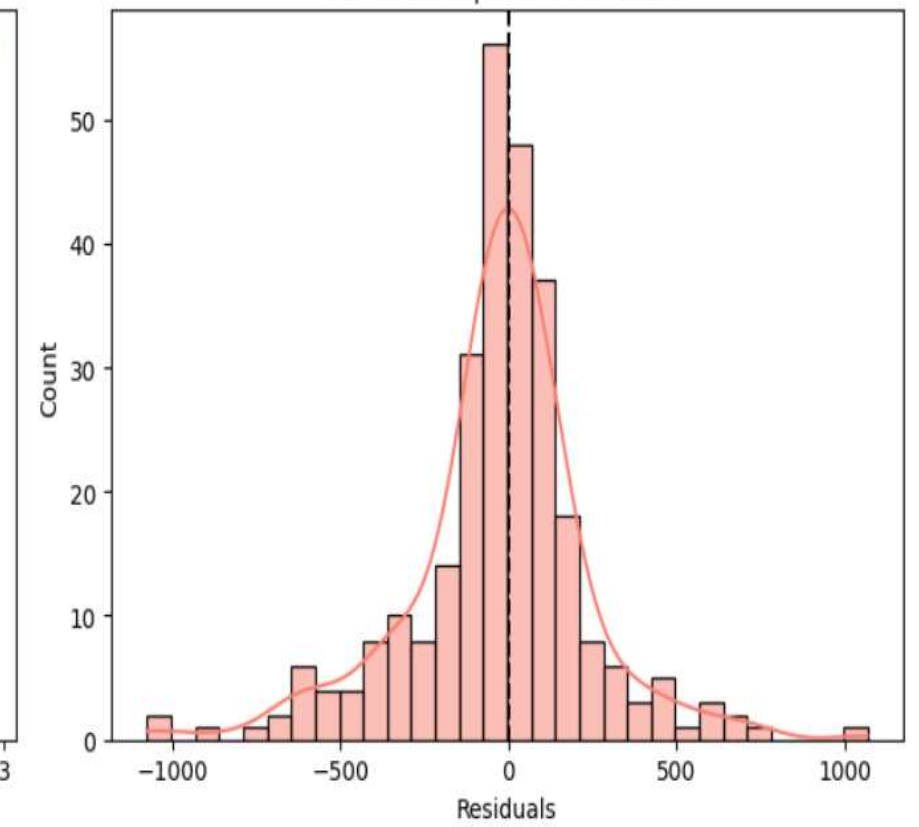
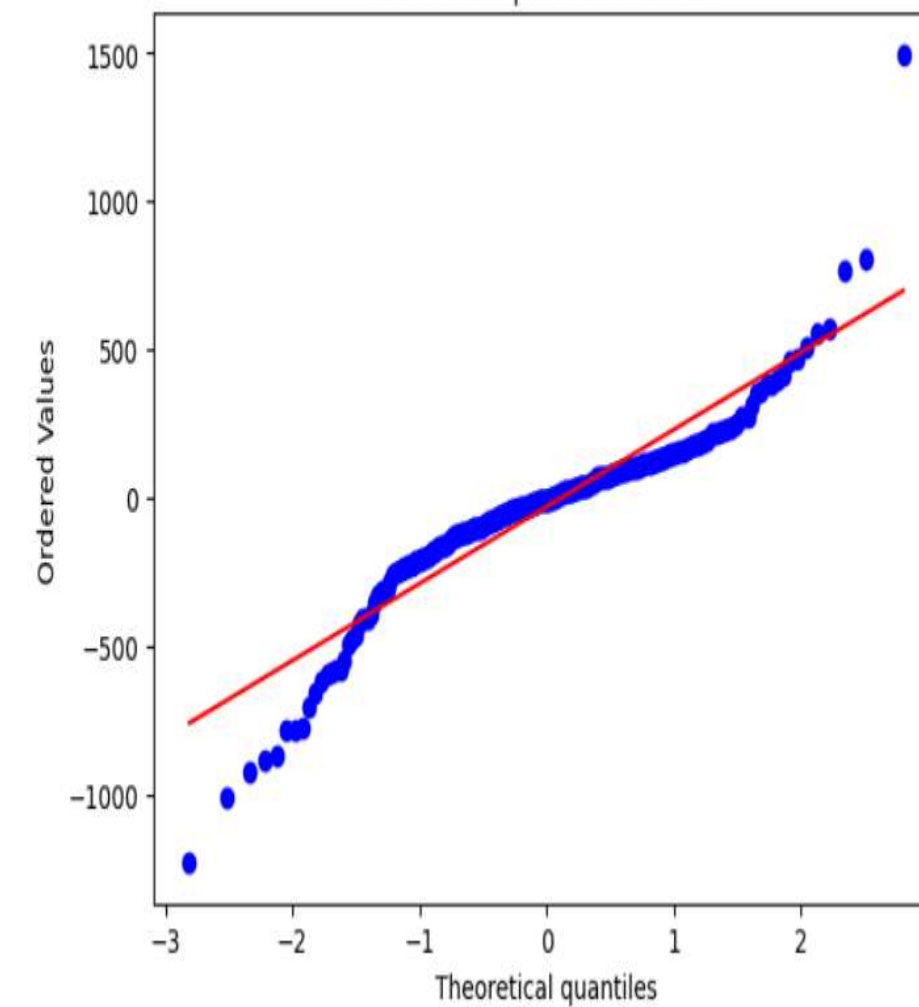
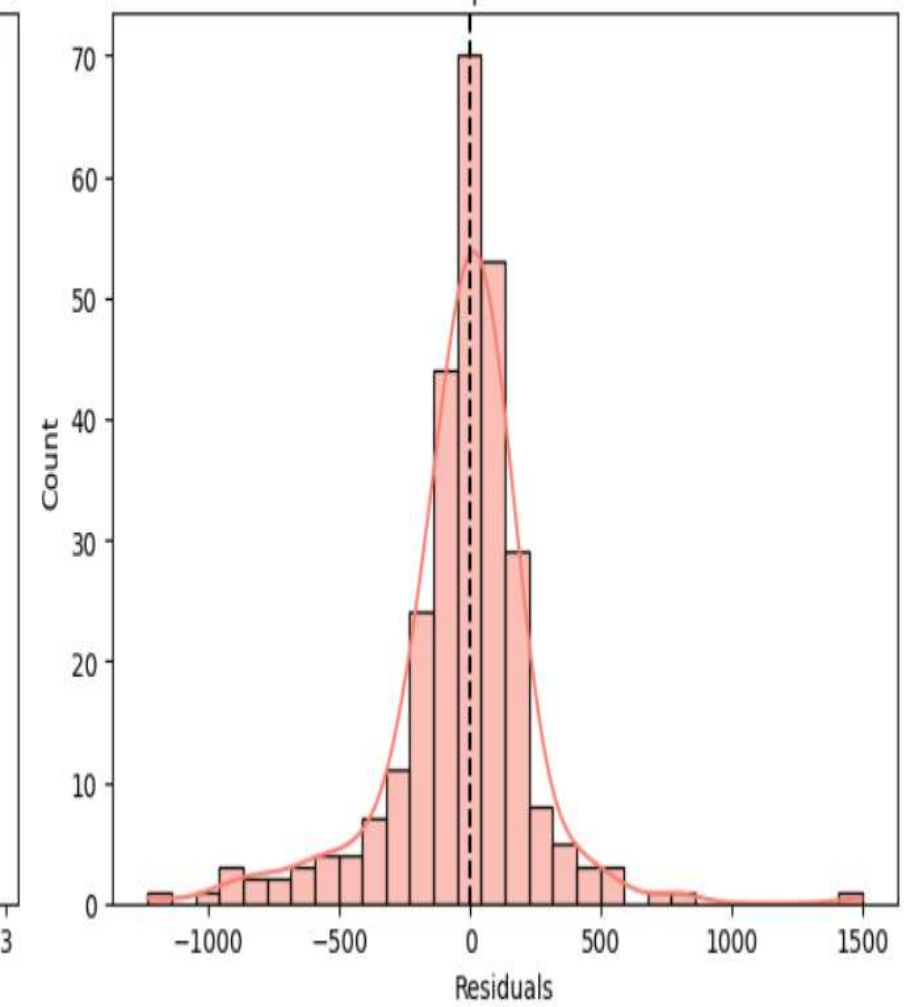
Model	MAE	MSE	RMSE	R²
White BOX	4576.28	38214004.79	6181.74	-1.21
Random Forest	181.71	73171.67	270.50	0.9955
XGBoost	117.80	76177.09	276.00	0.9957

XGBoost outperforms all models in every key metric.

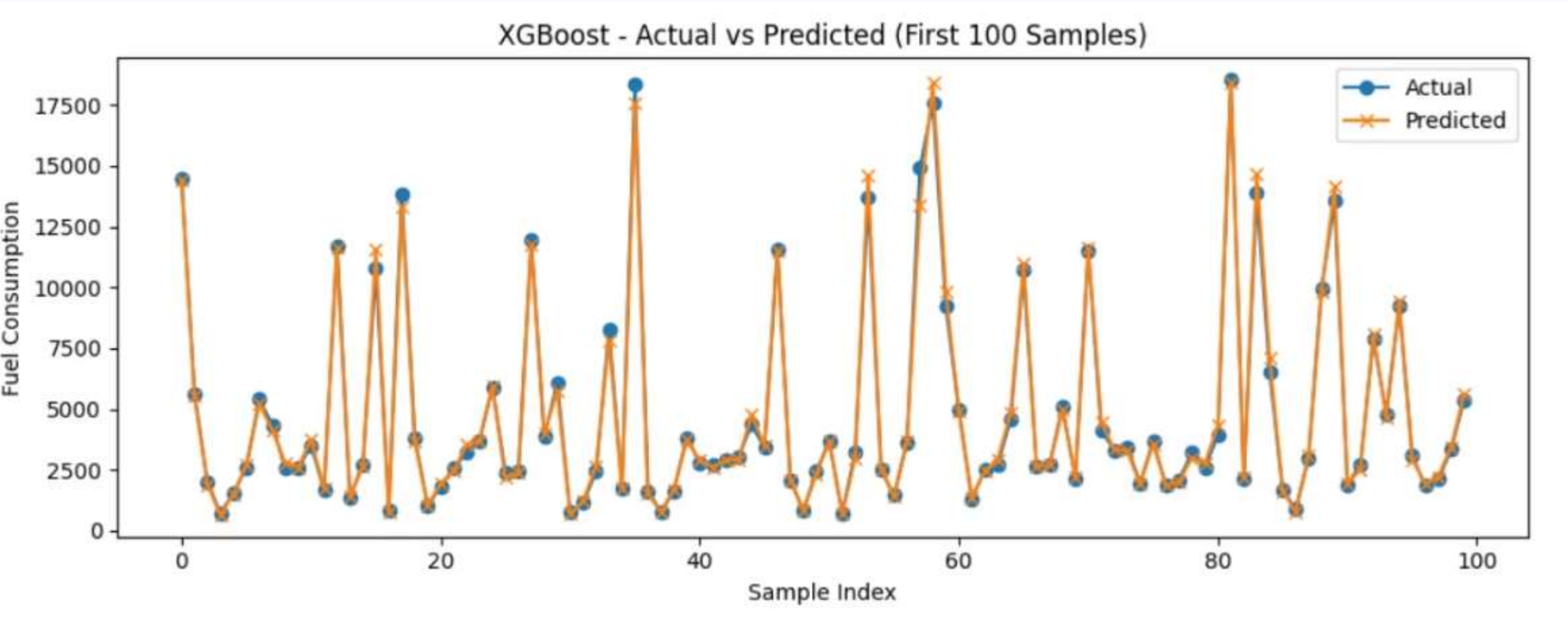
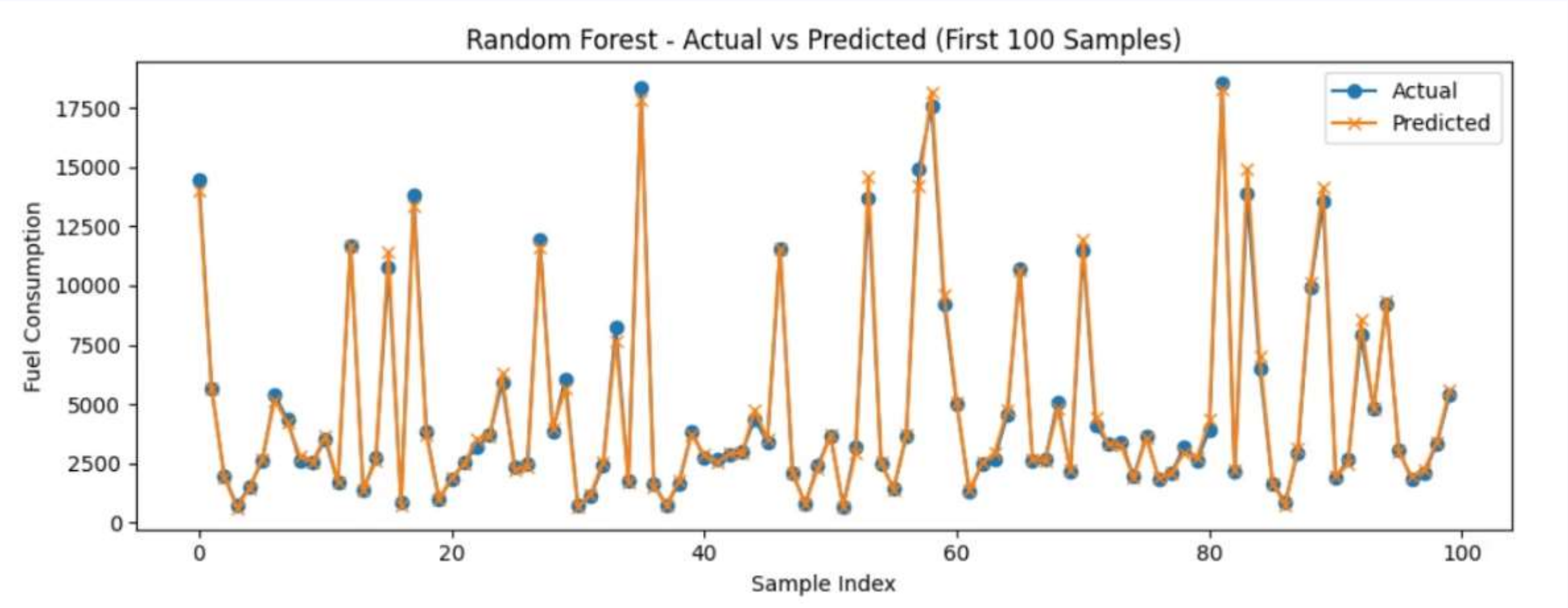
Random Forest



XGBoost

Random Forest - Q-Q Plot
 $R^2: 0.9958$ | MAE: 181.7123Random Forest - Residual Distribution
 $R^2: 0.9958$ | MAE: 181.7123XGBoost - Q-Q Plot
 $R^2: 0.9956$ | MAE: 177.8077XGBoost - Residual Distribution
 $R^2: 0.9956$ | MAE: 177.8077

Key Visualizations



Visual Data Analysis

1

Histogram

Shows fuel consumption distribution

2

Boxplot

Comparison across various ship types

3

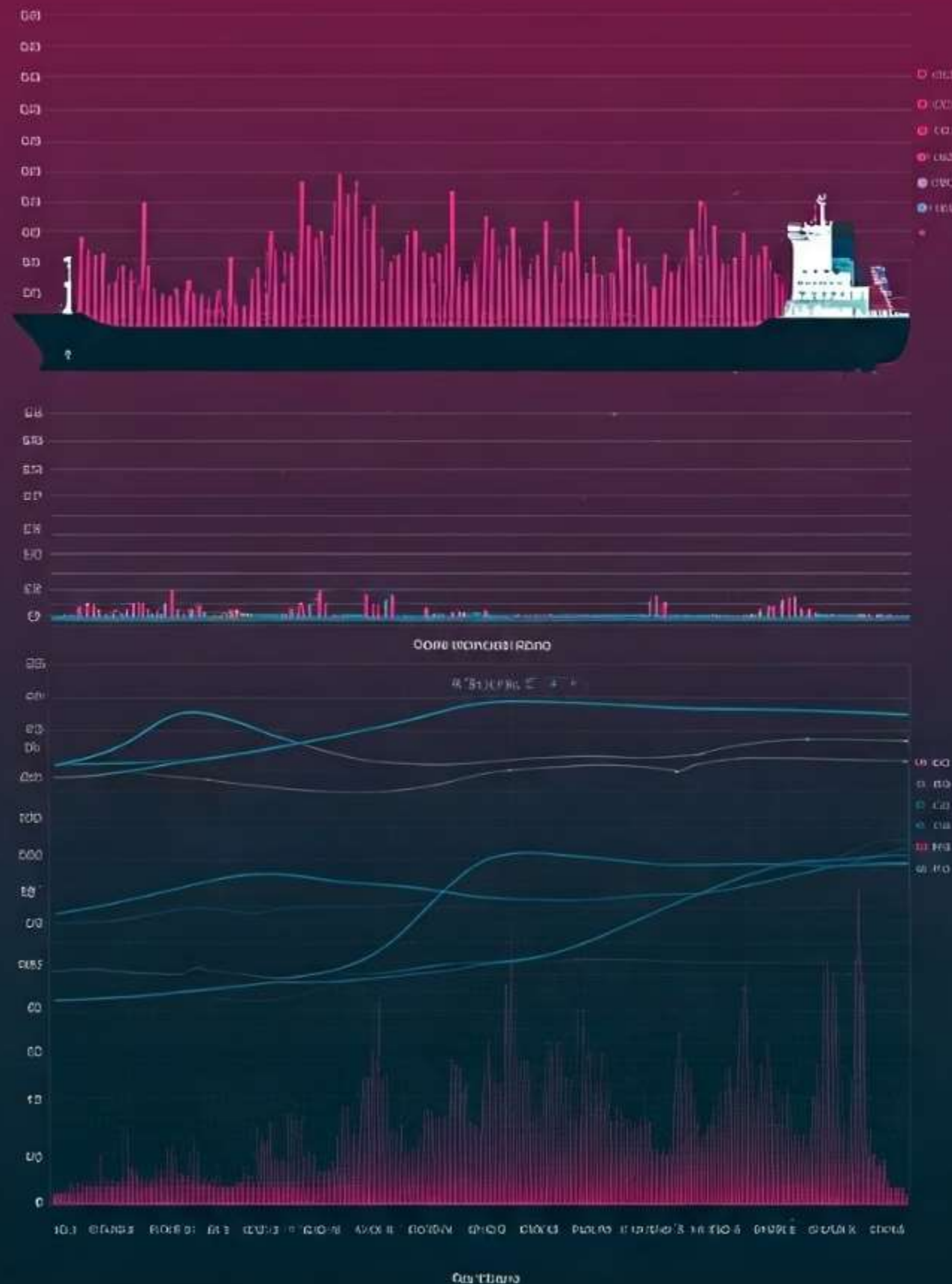
Heatmap

Correlations between features and target

4

Scatter Plots

Feature-wise relationships with fuel consumption



Machine Learning Model Conclusions

ML models clearly outperformed traditional mathematical approaches.

XGBoost emerged as the top-performing algorithm.

Results have strong real-world and environmental relevance.



Modifications Overview

New Dataset

Utilized recent, comprehensive data for accuracy

Formula Adjustments

Enhanced Kwon's formula for improved predictive power

Feature Engineering

Introduced additional variables to strengthen models

Advanced Visualizations

Implemented dynamic graphs for interpretation



Key Learnings

ML Application

Practical insight into deploying ML models

Data Engineering

Critical data cleaning and feature creation

Visualization Skills

Effective model communication through graphs

Algorithm Expertise

Hands-on experience with RF and XGBoost



Future Directions



Time-Series Forecasting



CO2 Emission Prediction



Real-Time Data Integration



Deep Learning (LSTM)



App and Dashboard

Enhanced data accessibility and user interaction



THANK
YOU

Thank You



Acknowledgments

Grateful for teamwork and support