

Ai Based Disposal Sorting

¹Surya Pogu Jayanna, ²Ch Jagannadham, ³Tejaswini Bussa, ⁴Mahek Thakur, ⁵Kotakonda Pavithra, ⁶Rallapalli Raghava Ramya, ⁷Dr.M.Thejovathi

¹ Assistant Professor in Dept. of CSE (AI&ML), ⁷Associate Professor in Dept. of CSE (AI&ML), ^{3,4,5,6}B.Tech 3rd year student, Dept. of CSE (AI&ML),

² Lecturer in Information Technology, RGUKT, Nuzvid, AP, India

^{1,3,4,5,6,7}Vignan's Institute of Management and Technology for Women, Kondapur, Ghatkesar, India

¹spjayanna@vmtw.in, ²jk@rguktn.ac.in, ³bussatejaswini9182@gmail.com, ⁴mahekhakur982@gmail.com, ⁵Kotakondapavithra@gmail.com, ⁶rrrprofessional2023@gmail.com, ⁷thejovathi@vmtw.in

ABSTRACT

India is currently facing a major challenge in managing its growing waste production, which is estimated at around 62 million tons per year. Out of this, only a small portion is effectively processed, while a significant amount, approximately 31 million tons, is left unmanaged, leading to serious environmental damage, health risks, and air pollution. Manual waste management techniques are often slow, error-prone, and demand substantial human involvement. To overcome these limitations, this study introduces a smart waste segregation system that leverages advanced technology for improved efficiency and accuracy. To address these issues, this paper proposes a smart waste segregation system that utilizes Artificial Intelligence (AI) and Internet of Things (IoT) technologies. The system is designed to automatically identify and sort waste into three main categories: wet, dry, and metal. It leverages multiple sensors and actuators in real-time for identification, classification, and guidance of waste to color-coded disposal bins, green for wet waste, blue for dry waste, red for metal waste, all without the need for human intervention. Furthermore, the integrated IoT module continuously monitors the status of each bin and sends alerts when they are full, facilitating timely collection and disposal. This smart automation can not only increase the speed and accuracy of waste segregation, in addition to decreasing human effort but also promoting a cleaner waste management philosophy.

Keywords: Smart Waste Management, Eco-conscious Disposal Methods, IoT Integration, Automatic Waste Classification, Real-Time Tracking, Sensor-Based Alert System.

I. INTRODUCTION

The rapid growth and complexity of urban living have made traditional waste management systems increasingly inefficient and problematic in their inability to keep pace with urbanization and population density. Consequently, old systems still produce environmental pollution and contribute to rising health hazards in populated areas. To respond to these pressing challenges, there is a clear need to shift toward smarter and more sustainable waste handling practices particularly by leveraging emerging technologies such as Artificial Intelligence (AI) and the Internet of Things (IoT).

This project proposes a forward-thinking solution that integrates AI and IoT into a smart bin system capable of independently sorting waste. The bins are designed to identify and categorize waste into three primary types: wet, dry, and metal. Through this automation, the reliance on manual labour is greatly reduced, resulting in fewer sorting errors and a more streamlined disposal process. Each bin is color-coded for clarity: green for wet waste, blue for dry waste, and red for metal waste, making them user-friendly and easy to adopt.

What sets these smart bins apart is their real-time monitoring capability. Employing embedded IoT sensors in the bins allows for waste levels to be monitored, triggering an alert to the waste management crews when levels hit. This helps ensure timely collection, minimizes bin overflow, and avoids unsanitary conditions. Moreover, the data from these sensors can be used to improve collection schedules and routes, saving fuel and reducing the workload on waste transport systems.

Beyond improving logistics, this system enhances recycling effectiveness. Automated sorting of waste at original source, when used to manual reduces reliance on manual labour, increases recovery rates of different materials accuracy and increases total amount of waste recyclables properly processed. As a result, more waste is kept out of landfills, supporting a healthier environment.

Additionally, by combining AI-powered data analysis with IoT networks, the system enables more informed decision-making in urban waste management. Cities can use the gathered data to refine operational strategies, lower operational costs, and maximize efficiency. Over time, this data-driven approach can contribute to biodiversity conservation by reducing the harmful effects of improperly managed waste on local ecosystems.

In summary, integrating AI and IoT technologies into urban waste systems offers a transformative path toward cleaner, safer, and more sustainable cities. The smart waste solution provided not only provides operational advantages, but also provides societal advantages through environmental sustainability. Its adoption has the potential to reduce ecological damage, enhance public health, and support the creation of greener urban spaces.

II LITERATURE SURVEY

Cited No.	Title	Author(s)	Methodology	Limitations
[1]	Interdisciplinary Implementation of Supervised Real-Time Waste Management.	Praveen Kumar et al(2021)	Integrates ML and IoT for real-time waste classification and monitoring.	Limited to basic categories, struggles with mixed waste and lighting conditions.
[2]	Smart Dustbin Monitoring System using Arduino	Dr. Sudha Let al	Smart dustbin with sensors for automatic dry and wet waste segregation and real-time waste	Limited to basic segregation, affected by environmental conditions, requires regular

			level monitoring.	maintenance.
[3]	An AI-Based Approach to Automatic Waste Sorting	Springer et al	Uses computer vision and ML for automatic recognition of waste materials from unsorted waste.	Requires further validation for real-time performance and scalability.
[4]	Artificial Intelligence for Waste Management in Smart Cities	Bingbing Fang et al	Explores AI applications in smart bins, and waste generation models.	Lacks specific implementation details and case studies.

III PROPOSED SYSTEM

Due to rapid urbanization and population increases, today's cities are experiencing severe problems with the enormous environmentally damaging waste they generate each day. Traditional waste handling methods, which depend heavily on manual sorting, have proven to be slow, inefficient, and prone to errors. The consequences of inefficiencies contributed to increased pollution, sanitation problems, and challenges in public health.

To address these concerns, our project presents an innovative waste management solution that utilizes Artificial Intelligence (AI) and the Internet of Things (IoT) to automate and enhance the entire process of waste segregation and monitoring.

Our system uses a network of smart bins capable of detecting and sorting waste into three categories: dry, wet, and metal. These bins are clearly marked for user ease blue for dry waste, green for wet waste, and red for metal waste. Metal waste, often ignored in conventional systems, is a major environmental threat if mismanaged. By targeting this type specifically, our system ensures safe and appropriate disposal of all waste streams.

Sensors embedded within the bins detect the type of waste as it is deposited and automatically route it to the correct compartment. This hands-free sorting approach not only simplifies the process for users but also ensures that waste is accurately categorized, reducing the likelihood of contamination and improving the overall recycling rate.

In addition to automated sorting, the system is equipped with a real-time alert feature. When a bin reaches its maximum capacity, an immediate notification is sent to the waste management team. This ensures timely waste collection, prevents overflow, and maintains hygiene in public spaces. Moreover, this timely notification system helps optimize collection schedules, reducing fuel consumption and minimizing unnecessary trips by collection vehicles.

The backbone of the system is the combination of AI-driven analysis and IoT-enabled sensors. These components work together to track bin status, classify waste materials, and generate actionable data. The AI aspect deals with sorting accurately while the IoT component intelligently tracks and runs the operation, reporting back when a bin is full. This fusion of technologies also supports environmentally responsible practices by minimizing manual handling and lowering the carbon footprint through optimized collection routes.

This is an extremely important solution for urban terrains where traditional systems generally cannot deal with vast quantities of waste. This move toward AI and smart technology promotes faster and better sorting and disposal of waste, improving our overall recycling potential and reducing the amount of waste sent to landfill. Notably, the system's attention to metal waste contributes to healthier ecosystems, as it prevents contamination of other recyclable materials.

Beyond its technical capabilities, this approach represents a shift toward sustainable urban development. Automating uncompounded waste sorting and regulated operating efficiencies supports cleaner cities while meeting long-term sustainability objectives. The system also offers cost savings for municipal authorities by streamlining operations and reducing dependency on manual labour.

METHODOLOGY:

The proposed smart waste segregation system is designed to automatically sort waste into three categories dry, wet, and metal using a combination of sensors and motorized components. The entire process is managed by an Arduino microcontroller and can be broken down into the following stages:

1. Waste Detection Phase

To identify the type of waste, the system uses:

- Infrared (IR) Sensor - Used to sense dry waste matter such as plastic or paper.
- Rain Drop Sensor – Measures moisture content to detect wet waste.
- Proximity/Metal Detector – Identifies the presence of metal items.

2. Waste Identification Phase

Sensor inputs are evaluated to determine the nature of the waste:

- If moisture is detected → The waste is classified as wet.
- If the IR sensor detects presence but no moisture is detected → It is considered dry waste.
- If a metal object is sensed by the proximity sensor → It is categorized as metal waste.

3. Sorting and Disposal Phase

Mechanical components guide the waste to the appropriate bin:

- A servo motor operates a directional gate to guide the waste.

- The stepper motor will turn to align the correct bin underneath the waste outlet.

Each type of waste is automatically sorted into its respective bin.

4. Automation and Control Phase

An Arduino Uno microcontroller acts as the brain of the system:

- It reads sensor inputs.
- Implements logic to classify the waste.
- Controls the servo and stepper motors to execute the sorting mechanism.

Programming is done in Embedded C/C++, and the Arduino operates in real-time for efficient and immediate waste handling.

IV. System Architecture

This smart waste segregation system is particularly useful in urban settings where effective waste management is critical for public health and sustainability. The architecture includes the following modules:

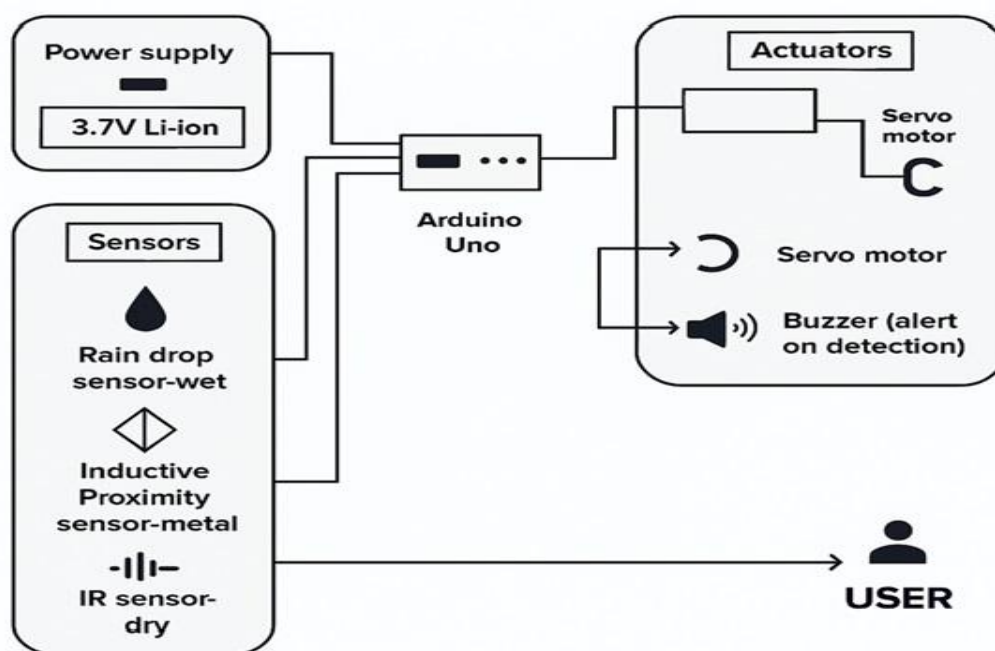


Fig.1: System Architecture

A. Detection Unit

This unit includes multiple specialized sensors for accurate waste classification:

- Rain Drop Sensor: Detects moisture which means an item like food waste or tissue can be classified as wet waste.
- Inductive Proximity Sensor: Detects metallic objects (cans, wires, etc.) when the changes in its electromagnetic field.

- IR Sensor: Detects dry waste such as paper or plastic when no moisture or metal is detected. In addition, it serves as a motion sensor, allowing the system to be activated only when needed.

These sensors work together in real-time to ensure accurate waste categorization.

B. Processing Unit

The Arduino Uno microcontroller manages all inputs from sensors and directs the motors accordingly. It ensures seamless decision-making and coordination between detection and sorting. The entire operation is autonomous, reducing human intervention and minimizing errors.

C. Sorting Mechanism

Once the waste type is identified, the system performs physical sorting using:

- Servo Motor: Moves a gate to direct waste to the correct chute.
- Stepper Motor: Rotates to position the appropriate bin under the drop point. It is operated through a dedicated motor driver for precision.

Bins are color-coded for easy identification:

- Blue – Dry waste (e.g., plastic, cardboard)
- Green – Wet waste (e.g., food scraps, peels)
- Red – Metal waste (e.g., cans, foils)

D. Power Supply

The system is powered by a 3.7V lithium-ion battery, making it portable and suitable for indoor or outdoor use. The IR sensor-based activation ensures energy is used efficiently, as the system only powers on when motion is detected.

E. Notification System

A buzzer alerts maintenance staff when a bin is full. This has the benefits of preventing overflow and facilitating better collection planning, which minimizes avoidance trips and keeps things clean.

V IMPLEMENTATION DETAILS

The proposed smart waste segregation system is a highly efficient, AI- and IoT-driven solution designed to automate waste sorting at the household level. This system combines advanced hardware components, sensors, and microcontroller logic to ensure that waste is accurately classified into wet, dry, and metal categories in real-time.

A. Hardware Components Used

Arduino Uno Microcontroller: The central brain of the system, responsible for processing the inputs from the sensors and controlling the sorting mechanism based on the data received.

Raindrop Sensor: This sensor is vital in detecting wet waste (food scraps & organics). It detects moisture, triggering the classification of waste as wet when moisture is present.

Inductive Proximity Sensor: Used to detect metal objects like cans and foil, this sensor operates by measuring changes in electromagnetic fields, which allows it to distinguish metal waste from other materials.

Infrared (IR) Sensor: It has a dual purpose: it activates the system when it detects motion, indicating the approach of a user, and classifies waste as dry when neither moisture nor metal is detected.

Servo Motor: This component controls the directional gate or flap that directs the waste into the appropriate bin based on its classification.

Stepper Motor with Driver: This motor ensures that the waste disposal platform aligns with the correct bin. This sensor allows the user to place the right bin, for waste disposal, the first time.

Color-Coded Waste Bins:

- Green Bin – For wet waste.
- Blue Bin – For dry waste.
- Red Bin – For metal waste.

These bins assist users in quickly identifying and separating the waste categories.

Buzzer: An alert system that triggers when a bin reaches full capacity. It can also notify a central system for waste collection, enhancing the system's operational efficiency.

3.7V Lithium-Ion Battery: Powers the entire system, making it portable and energy-efficient, suitable for both indoor and outdoor usage.

B. Working Process

Activation: The system stays in standby mode to save energy. It activates when the IR sensor detects motion, ensuring that the system only operates when needed, thus enhancing battery life.

Waste Classification: Once activated, the system uses its sensors to determine the type of waste: If moisture is detected, the waste is classified as wet waste (directed to the green bin). If metal is detected and there is no moisture, the waste is classified as metal waste (directed to the red bin). If neither moisture nor metal is detected, the waste is classified as dry waste (directed to the blue bin). After sorting, the system tells the stepper motor to move the correct bin under the disposal opening. The servo motor opens the flap, directing the waste into the correct bin.

Real-Time Alerts: Tracking the fill level of the bins is continual. When a bin is full, the buzzer sounds an alert. Additionally, IoT modules can send real-time notifications to a central waste management system for timely collection.

C. Software Logic

The software is developed using the Arduino IDE, where the microcontroller constantly reads the sensor data through its analogue and digital pins. The system checks for:

- Moisture (for wet waste),
- Metal presence (for metal waste),
- Absence of both (indicating dry waste).

After sorting the waste, the system sends signals to control the motor based on the result. Additionally, the software includes logic to monitor the fill levels of the bins and activate the buzzer when thresholds are reached.

D. Key Benefits of Implementation

Touchless and Hygienic: The system eliminates the need for manual waste sorting, reducing the risk of contamination and making waste disposal more hygienic.

Reduces Manual Labor and Sorting Errors: By automating the process, the system minimizes human errors in waste sorting and ensures higher accuracy in classification.

Eco-Friendly: By improving waste segregation, the system supports better recycling practices, which contributes to a more sustainable environment.

Prevents Bin Overflow: Real-time monitoring combined with buzzer alerts prevent the bins from overflowing and allows timely waste collection, or prevents waste spills in the bins.

Portable and Energy-Efficient: Powered by a lithium-ion battery, the system is portable and can function in various environments, making it perfect for urban areas where efficient waste management is crucial.

ALGORITHM:

Step1: Power on the system to begin operations.

Step2: Set up all required components, including:

IR sensor

Rain drop sensor

Proximity sensor

Servo motor

Stepper motor

Step3: Wait for an object to be placed in the detection area for processing.

Step4: Retrieve sensor data from the following components:

IR sensor value (IR_Value)

Raindrop sensor value (Rain_Value)

Proximity sensor value (Proximity_Value)

Step5: Analyse the sensor data to classify the waste:

- If metal is detected by the proximity sensor:

Identify the object as metal waste.

Rotate the stepper motor to direct the object towards the metal bin.

Trigger the servo motor to drop the metal waste.

- If moisture is detected by the rain drop sensor:

Identify the object as wet waste.

Move the stepper motor to position the wet bin correctly.

Activate the servo motor to release the wet waste into the bin.

- If the IR sensor detects an object (not metal or wet):

Classify the object as dry waste.

Turn the stepper motor to align the dry bin in place.

Activate the servo motor to release the dry waste into the bin.

- If no object is detected: Display a message indicating "No object detected."

Step 6: Reset the motors (servo and stepper) to their initial positions for the next operation.

Step 7: Repeat the process and wait for the next object to be placed in detection area, back to Step 3.

Step 8: Stop the system once the waste sorting task is complete.

VI DISCUSSION:

The AI- and IoT-integrated waste sorting system presented in this project offers substantial advancements in the field of smart waste management, particularly in areas such as accuracy, efficiency, real-time monitoring, and sustainability. Traditional waste management methods, which rely heavily on manual sorting and periodic monitoring, are not only inefficient but also pose health and environmental risks. The proposed system directly addresses these limitations by introducing an intelligent, sensor-driven architecture capable of identifying and categorizing waste into dry, wet, and metal types with high precision and without human intervention.

The most important innovation established by this system is that it can distinguish metal waste a category frequently not distinguished by existing automated systems. Metals, if left improperly sorted, can pose serious hazards both during disposal and in the environment. The ability of the system to correctly segregate this waste stream ensures a cleaner waste stream and promotes safer recycling practices. Furthermore, the use of AI enables adaptive learning, which can continuously improve sorting accuracy over time as more data is processed.

The integration of IoT components allows for continuous, real-time monitoring of bin status. There are sensors in all six bins affixed to a central alert distribution system, and notification will be sent to the waste collection staff at the moment a bin is nearly full. This means workers don't have to keep checking the bins all the time, and it cuts down on unnecessary trips to collect waste that hasn't piled up yet. With this system, public works departments will present increases in metrics such as operation efficiency, fuel consumption, and human resource management all building on improved large-scales, complex urban infrastructure.

Moreover, the use of automated sorting mechanisms driven by microcontrollers and actuated by motor systems ensures rapid processing of waste at the point of disposal. So, with respect to waste sorting lag, we will have minimized or eliminated lag hopefully substantially in urban areas that experience high demand and population for customer and waste rubbish populations with continuous demand for waste generation. Unlike, conventional methods, where sorting occurs post-collection, the on-site, real-time classification and disposal significantly streamline the entire waste management process.

From an energy efficiency perspective, the proposed system offers indirect but impactful savings. By reducing the need for unnecessary vehicle movement and manual labour, the system cuts down on carbon emissions and operational costs. This aligns well with sustainable urban development goals and the increasing emphasis on green technologies in smart city initiatives.

Overall, the solution being proposed is not just technically sound, but scalable and adjustable for a range of municipal needs. The modular capacity means it can exist in a variety of physical contexts, from residential apartments to industrial estates, without the need to re-imagine significant infrastructure changes. By leveraging AI for intelligent decision-making and IoT for live data acquisition and system responsiveness, the project establishes itself as a forward-thinking model for future urban waste management systems.

VII RESULTS:

```
Smart Waste Sorting System - Serial Monitor Output
> Input: IR = 0, Rain = 1, Metal = 1
  Output: Dry waste detected.
> Input: IR = 1, Rain = 0, Metal = 1
  Output: Wet waste detected.
> Input: IR = 1, Rain = 1, Metal = 0
  Output: Metal waste detected.
> Input: IR = 1, Rain = 1, Metal = 1
  Output: No waste detected. Waiting...
```

VIII CONCLUSION:

As cities grow and produce more waste, managing it efficiently has become a major challenge. The old ways of sorting waste take a lot of time and effort, and they often lead to mistakes and delays. Our proposed system addresses these challenges by integrating Artificial

Intelligence (AI) with the Internet of Things (IoT) to create a smart and automated waste segregation solution. Importantly, this intelligent type of system is able to detect and classify waste as one of three image types dry, wet, and metal without needing to involve human capacity. One of the major strengths of our project lies in its ability to identify metal waste, which is often overlooked in many existing systems despite its hazardous impact on the environment. Our system assists with safer recycling and liability of contamination: separating metallic waste from dry and wet materials. Moreover, by automating the sorting process and reducing dependency on manual labour, the system cuts down on operational costs and minimize health risks associated with waste handling. It supports eco-friendly habits by helping more waste get recycled and cutting down on the amount that ends up in landfills.

REFERENCES:

1. D Shanthi, Smart Healthcare for Pregnant Women in Rural Areas, Medical Imaging and Health Informatics, Wiley Publishers, ch-17, pg.no:317-334, 2022, <https://doi.org/10.1002/9781119819165.ch17>
2. Shanthi, R. K. Mohanty and G. Narsimha, "Application of machine learning reliability data sets", Proc. 2nd Int. Conf. Intell. Comput. Control Syst. (ICICCS), pp. 1472-1474, 2018.
3. D Shanthi, N Swapna, Ajmeera Kiran and A Anoosha, "Ensemble Approach Of GPACOTPSO And SNN For Predicting Software Reliability", International Journal Of Engineering Systems Modelling And Simulation, 2022.
4. Shanthi, "Ensemble Approach of ACOT and PSO for Predicting Software Reliability", 2021 Sixth International Conference on Image Information Processing (ICIIP), pp. 202-207, 2021.
5. D Shanthi, CH Sankeerthana and R Usha Rani, "Spiking Neural Networks for Predicting Software Reliability", ICICNIS 2020, January 2021, [online] Available: <https://ssrn.com/abstract=3769088>.
6. Shanthi, D. (2023). Smart Water Bottle with Smart Technology. In Handbook of Artificial Intelligence (pp. 204-219). Bentham Science Publishers.
7. Shanthi, P. Kuncha, M. S. M. Dhar, A. Jamshed, H. Pallathadka and A. L. K. J E, "The Blue Brain Technology using Machine Learning," 2021 6th International Conference on Communication and Electronics Systems (ICCES), Coimbatre, India, 2021, pp. 1370-1375, doi: 10.1109/ICCES51350.2021.9489075.
8. Shanthi, D., Aryan, S. R., Harshitha, K., & Malgireddy, S. (2023, December). Smart Helmet. In International Conference on Advances in Computational Intelligence (pp. 1-17). Cham: Springer Nature Switzerland.
9. Babu, Mr. Suryavamshi Sandeep, S.V. Suryanarayana, M. Sruthi, P. Bhagya Lakshmi, T. Sravanthi, and M. Spandana. 2025. "Enhancing Sentiment Analysis With Emotion And Sarcasm Detection: A Transformer-Based Approach". Metallurgical and Materials Engineering, May, 794-803. <https://metall-mater-eng.com/index.php/home/article/view/1634>.
10. Narmada, J., Dr.A.C.Priya Ranjani, K. Sruthi, P. Harshitha, D. Suchitha, and D.Veera Reddy. 2025. "Ai-Powered Chacha Chaudhary Mascot For Ganga Conservation Awareness". Metallurgical and Materials Engineering, May, 761-66. <https://metall-mater-eng.com/index.php/home/article/view/1631>.
11. Geetha, Mrs. D., Mrs.G. Haritha, B. Pavani, Ch. Srivalli, P. Chervitha, and Syed. Ishrath. 2025. "Eco Earn: E-Waste Facility Locator". Metallurgical and Materials Engineering, May, 767-73. <https://metall-mater-eng.com/index.php/home/article/view/1632>.
12. P. Shilpasri PS, C.Mounika C, Akella P, N.Shreya N, Nandini M, Yadav PK. Rescuenet: An Integrated Emergency Coordination And Alert System. J Neonatal Surg [Internet]. 2025May13 [cited 2025May17];14(23S):286-91. Available from: <https://www.jneonatsurg.com/index.php/jns/article/view/5738>
13. D. Shanthi DS, G. Ashok GA, Vennela B, Reddy KH, P. Deekshitha PD, Nandini UBSB. Web-Based Video Analysis and Visualization of Magnetic Resonance Imaging Reports for Enhanced Patient Understanding. J Neonatal Surg [Internet]. 2025May13 [cited 2025May17];14(23S):280-5. Available from: <https://www.jneonatsurg.com/index.php/jns/article/view/5733>
14. Srilatha, Mrs. A., R. Usha Rani, Reethu Yadav, Ruchitha Reddy, Laxmi Sathwika, and N. Bhargav Krishna. 2025. "Learn Rights: A Gamified Ai-Powered Platform For Legal Literacy And Children's

- Rights Awareness In India". Metallurgical and Materials Engineering, May, 592-98. <https://metall-mater-eng.com/index.php/home/article/view/1611>.
15. Shanthi, Dr. D., G. Ashok, Chitrika Biswal, Sangem Udharika, Sri Varshini, and Gopireddi Sindhu. 2025. "Ai-Driven Adaptive It Training: A Personalized Learning Framework For Enhanced Knowledge Retention And Engagement". Metallurgical and Materials Engineering, May, 136-45. <https://metall-mater-eng.com/index.php/home/article/view/1567>.
16. P. K. Bolisetty and Midhunchakkaravarthy, "Comparative Analysis of Software Reliability Prediction and Optimization using Machine Learning Algorithms," 2025 International Conference on Intelligent Systems and Computational Networks (ICISCN), Bidar, India, 2025, pp. 1-4, doi: 10.1109/ICISCN64258.2025.10934209.
17. Priyanka, Mrs. T. Sai, Kotari Sridevi, A. Sruthi, S. Laxmi Prasanna, B. Sahithi, and P. Jyothsna. 2025. "Domain Detector - An Efficient Approach of Machine Learning for Detecting Malicious Websites". Metallurgical and Materials Engineering, May, 903-11.
18. Thejovathi, Dr. M., K. Jayasri, K. Munni, B. Pooja, B. Madhuri, and S. Meghana Priya. 2025. "Skinguard-Ai FOR Preliminary Diagnosis OF Dermatological Manifestations". Metallurgical and Materials Engineering, May, 912-16.
19. Jayanna, SP., S. Venkateswarlu, B. Ishwarya Bharathi, CH. Mahitha, P. Praharshitha, and K. Nikhitha. 2025. "Fake Social Media Profile Detection and Reporting". Metallurgical and Materials Engineering, May, 965-71.
20. D. Shanthi, "Early-stage breast cancer detection using ensemble approach of random forest classifier algorithm", *Onkologia i Radioterapia* 16 (4:1-6), 1-6, 2022.
21. D. Shanthi, "The Effects of a Spiking Neural Network on Indian Classical Music", *International Journal of Emerging Technologies and Innovative Research* (www.jetir.org | UGC and issn Approved), ISSN:2349-5162, Vol.9, Issue 3, page no. ppa195-a201, March-2022
22. Parupati K, Reddy Kaithi R. Speech-Driven Academic Records Delivery System. *J Neonatal Surg* [Internet]. 2025Apr.28 [cited 2025May23];14(19S):292-9. Available from: <https://www.jneonatsurg.com/index.php/jns/article/view/4767>
23. Dr.D.Shanthi and Dr.R.Usha Rani, " Network Security Project Management", ADALYA JOURNAL, ISSN NO: 1301-2746, PageNo: 1137 – 1148, Volume 9, Issue 3, March 2020 DOI:16.10089.AJ.2020.V9I3.285311.7101
24. D. Shanthi, R. K. Mohanthy, and G. Narsimha, "Hybridization of ACOT and PSO to predict Software Reliability ", *International Journal Pure and Applied Mathematics*, Vol. 119, No. 12, pp. 13089 - 13104, 2018.
25. D. Shanthi, R.K. Mohanthy, and G. Narsimha, "Application of swarm Intelligence to predict Software Reliability ", *International Journal Pure and Applied Mathematics*, Vol. 119, No. 14, pp. 109 - 115, 2018.
26. Srilatha, Mrs. A., R. Usha Rani, Reethu Yadav, Ruchitha Reddy, Laxmi Sathwika, and N. Bhargav Krishna. 2025. "Learn Rights: A Gamified Ai-Powered Platform For Legal Literacy And Children's Rights Awareness In India". Metallurgical and Materials Engineering, May, 592-98.
27. Bhaskar, N., Nadha Sai, V. H. H., Raju, S. K., & Divya, G. (2024). Design of an Automated Smart Waste Management System Using CNN. In *Signal Processing, Telecommunication and Embedded Systems with AI and ML Applications* (pp. 275–285). Springer. https://doi.org/10.1007/978-981-97-8422-6_23ResearchGate
28. White, G., Cabrera, C., Palade, A., Li, F., & Clarke, S. (2020). WasteNet: Waste Classification at the Edge for Smart Bins. arXiv preprint arXiv:2006.05873. <https://arxiv.org/abs/2006.05873>arXiv 4. Paul, L., Mohalder, R. D., & Alam, K. M. (2024). An IoT-Based Smart Waste Management System for the Municipality or City Corporations. arXiv preprint arXiv:2411.09710. <https://arxiv.org/abs/2411.09710>arXiv
29. Kiyokawa, T., Katayama, H., Tatsuta, Y., Takamatsu, J., & Ogasawara, T. (2021). Robotic Waste Sorter with Agile Manipulation and Quickly Trainable Detector. arXiv preprint arXiv:2104.01260. . <https://arxiv.org/abs/2104.01260>arXiv
30. Lange, T., Babu, A., Meyer, P., Keppner, M., Tiedemann, T., Wittmaier, M., Wolff, S., & Vögele, T. (2025). First Lessons Learned of an Artificial Intelligence Robotic System for Autonomous Coarse Waste Recycling Using Multispectral Imaging-Based Methods. arXiv preprint arXiv:2501.13855. <https://arxiv.org/abs/2501.13855>arXiv
31. Reddy, S., & Kumar, P. (2024). Smart Waste Management System using IoT. *International Journal of Scientific Research in Engineering and Management*, 8(3), 45–50. <https://www.ijssrem.com/volume-8-issue-3/>
32. Ministry of Housing and Urban Affairs, Government of India. (2022). Swachh Bharat Mission –