

Print Guide for Skyward 150 Compact Version					
Component	QTY	Recommended Filament	Supports	Recommended TopBottom/Wall/Infill	Notes
D150F750 Mirror Cell	1	ABS/ASA/PETG	No	1mm/2mm/25%	Print first to check printer shrinkage w 150mm mirror fit
Main Spider Body	1	ABS/ASA/PETG	No	1mm/2mm/25%	Optional STLs for 2 colour or 2 piece designs for black spider
Secondary Mirror Holder	1	ABS/ASA/PETG	No	2mm/2mm/25%	
Corrugated 1/3 Baffle	3	PETG	No	NA	Vase mode
Upper Baffle	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Mirror Cell Rear Cap	1	ABS/ASA/PETG	No	1mm/2mm/25%	
D150 Mirror Retaining Ring	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Mirror Cell Body	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Alt Bearing Outer Ring	2	ABS/ASA	No	1mm/2mm/25%	
Bearing Core	2	ABS/ASA/PETG	No	1mm/2mm/25%	
Mid Truss	2	ABS/ASA/PETG	No	1mm/2mm/25%	
Dead Weight Dock	2	ABS/ASA/PETG	No	1mm/2mm/25%	
Main Dust Cap	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Dust Cap Plugs	4	ABS/ASA/PETG	No	1mm/2mm/25%	
Rocker Box Upright Left Lower	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Rocker Box Upright Right Lower	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Rocker Box Upright Left Upper	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Rocker Box Upright Right Upper	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Rocker Box Upright Left Vert Strip	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Rocker Box Upright Right Vert Strip	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Rocker Box Upright Outside Support	2	ABS/ASA/PETG	No	1mm/2mm/25%	
Rocker Box Base	1	ABS/ASA	No	1mm/2mm/25%	
Rocker Box Front Cross Piece	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Rocker Box Rear Cross Piece	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Azimuth Tripod Top	1	ABS/ASA/PETG	No	1mm/2mm/25%	
Clamshell Leg Brace	3	ABS/ASA/PETG	No	1mm/2mm/25%	
Clamshell Cap	3	ABS/ASA/PETG	No	1mm/2mm/25%	
Tripod Foot	3	ABS/ASA/PETG	No	1mm/2mm/25%	