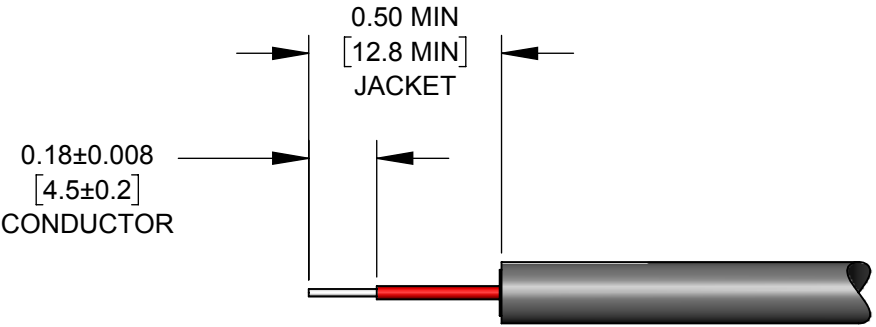




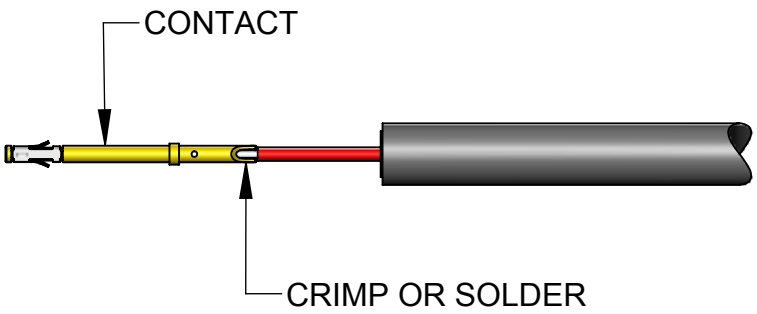
STEP 1



STRIP THE CABLE OR SINGLE CONDUCTORS AS SHOWN.

STEP 2

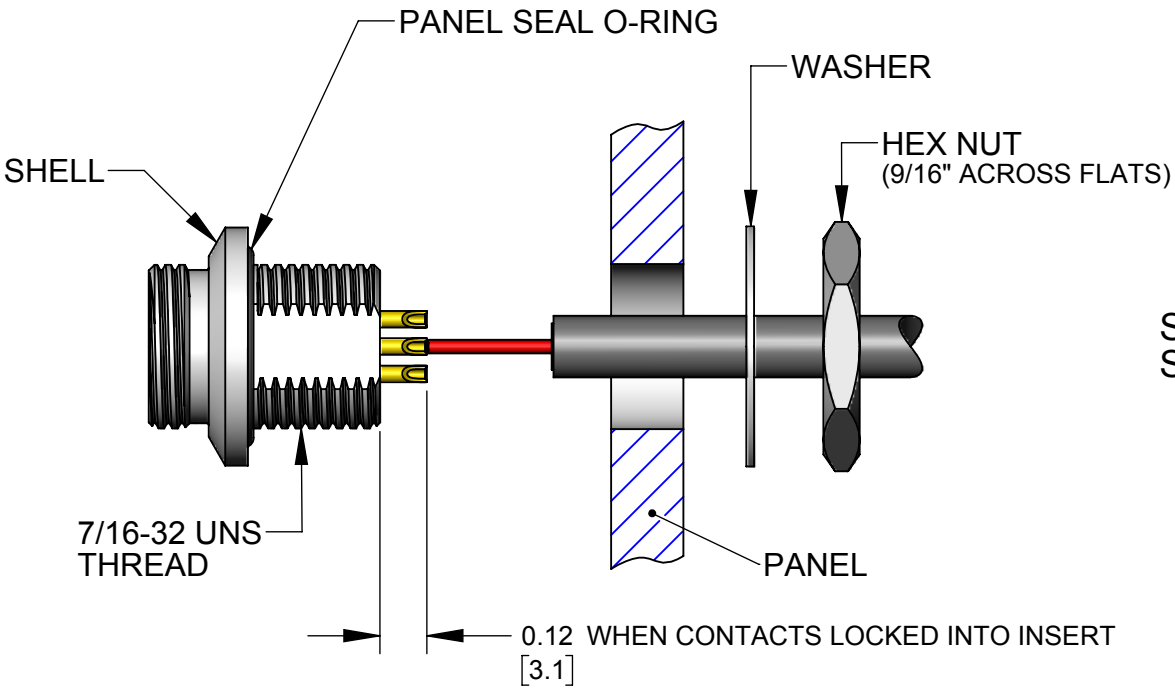
ONE CONTACT SHOWN HERE FOR CLARITY



CRIMP CONDUCTORS TO CONTACTS USING HAND OR PNEUMATIC CRIMP TOOL\* WITH CRIMP POSITIONER\* SET PER CONTACT SIZE AND WIRE GAGE.

IF SOLDERING, IT IS RECOMMENDED TO SOLDER CONDUCTORS TO CONTACTS BEFORE INSTALLATION.

STEP 3



STANDARD FRONT PANEL-MOUNT SHOWN HERE, SEE REAR PANEL-MOUNT OPTION BELOW

INSTALL PANEL SEAL O-RING ONTO SHELL AS SHOWN.

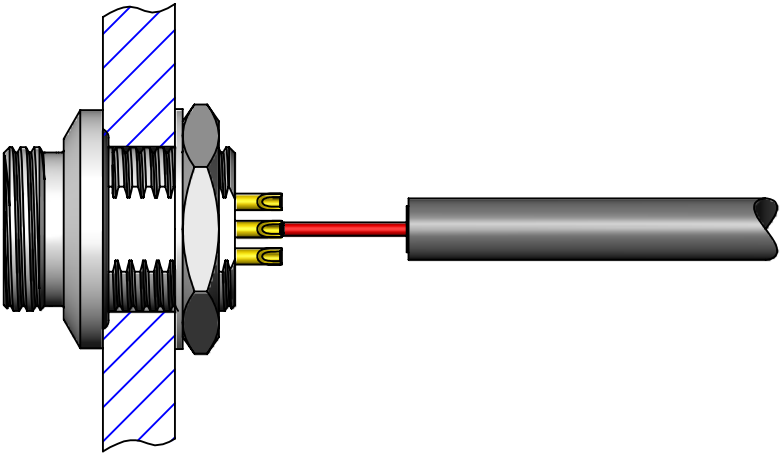
NOTE: CONVENIENTLY, CONTACTS CAN BE INSTALLED EITHER BEFORE OR AFTER SHELL INSTALLATION ON THE PANEL.

GUIDE EACH WIRED CONTACT INTO INSERT HOLE AND PUSH UNTIL CONTACT SNAPS IN PLACE. USE INSERTION TOOL\* IF NECESSARY.

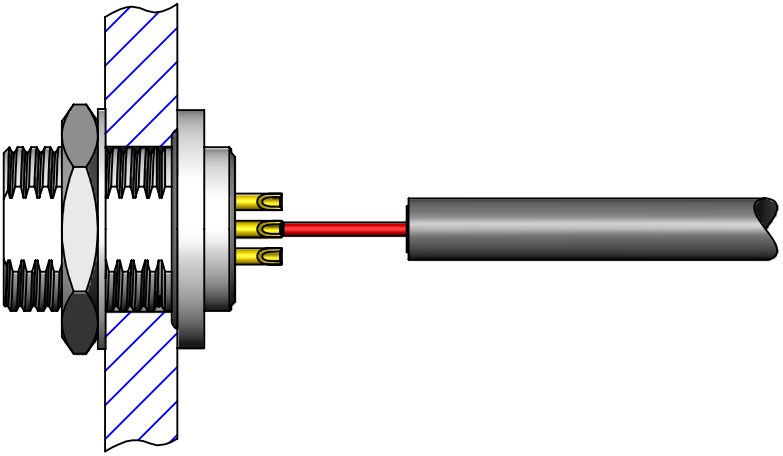
COLOR CONDUCTORS CAN BE ASSIGNED TO CONTACT POSITION NUMBERS AS DESIRED.

TO REMOVE A CONTACT, INSERT THE EXTRACTION TOOL\* FROM THE FRONT OF INSERT AND LIGHTLY PRESS THE SPRING LOADED PLUNGER INWARD TO PUSH THE CONTACT OUT.

STEP 4



FRONT PANEL-MOUNT (STANDARD)



REAR PANEL-MOUNT (OPTION)

ALIGN AND INSTALL FINISHED CONNECTOR INTO PANEL CUT-OUT. TIGHTEN HEX NUT TO A MAXIMUM OF 40 IN-LB [4.5 Nm] TORQUE. A 9/16" WRENCH CAN BE USED.

\*REFER TO TOOLS TABLE ON THIS DRAWING FOR SELECTION OF TOOLS PER CONTACT AND WIRE SIZE.

TS2 SERIES PANEL-MOUNT  
FIELD ASSEMBLY INSTRUCTIONS

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